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Final Report

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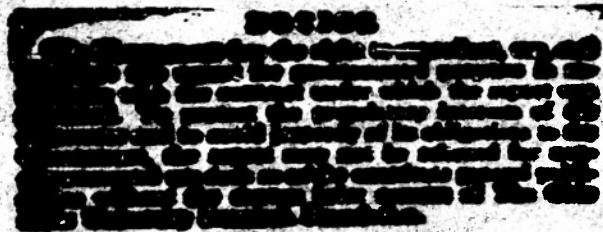
Contract No. Nonr-495(OL)

NR 055 298

Shalom Sarel and Melvin S. Newman

5 August 1954

**THE OHIO STATE UNIVERSITY
RESEARCH FOUNDATION**



RF Project 497
Report No. Final

FINAL
R E P O R T

By

THE OHIO STATE UNIVERSITY
RESEARCH FOUNDATION

Columbus 10, Ohio

To: OFFICE OF NAVAL RESEARCH
Contract No. Nonr-495(04)
NR 055 298

On: STERIC FACTORS IN ORGANIC CHEMISTRY

For the period: January 1, 1953 - July 31, 1954

Submitted by: Shalom Sarel and Melvin S. Newman
Department of Chemistry

Date: August 5, 1954

STERIC FACTORS IN ORGANIC CHEMISTRY

The object of this research program was to learn more about steric factors in the hydrolysis of esters of acetic acid. By comparing the rates of hydrolysis of a variety of primary alkyl acetates with that of ethyl acetate the steric effect of variations in the alkyl moiety can be evaluated if one assumes that substitutions on the β -carbon of the alkyl group have a negligible polar effect. In a similar way the steric effects in secondary alkyl acetates may be evaluated by comparing the rates of hydrolysis of secondary alkyl acetates with that of isopropyl acetate.

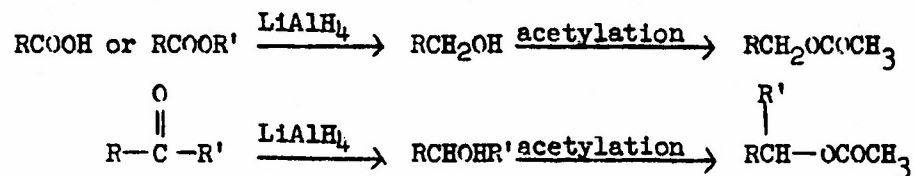
In this final report the synthesis of the alkyl acetates is described and the physical properties etc., of all compounds used in this research are tabulated.

The discussion of the significance of this work as well as the synthetic work involved is to be presented in two or three papers which are now being written for submission to the Journal of the American Chemical Society. Reprints of these papers will be mailed for distribution.

EXPERIMENTAL

Acetates of primary, secondary, and tertiary alcohols were prepared in good purity, and the rate of alkaline hydrolysis in 70% aqueous dioxane, or in water, at 20° and 30°C. was measured.

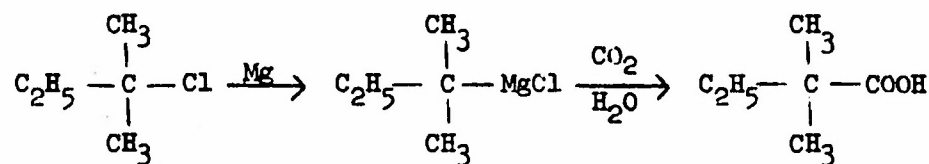
For the preparation of the primary and secondary alcohols and their acetates, the general methods used can be depicted as follows:



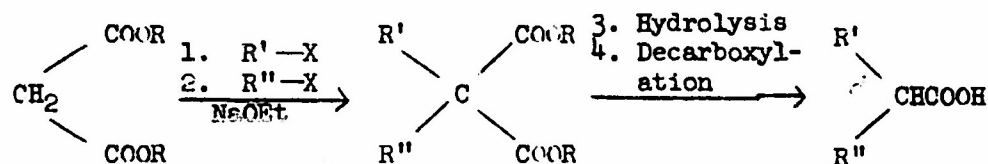
A. SYNTHESIS OF ACIDS

Six different methods were used for the preparation of the carboxylic acids or their esters. These methods are outlined below:

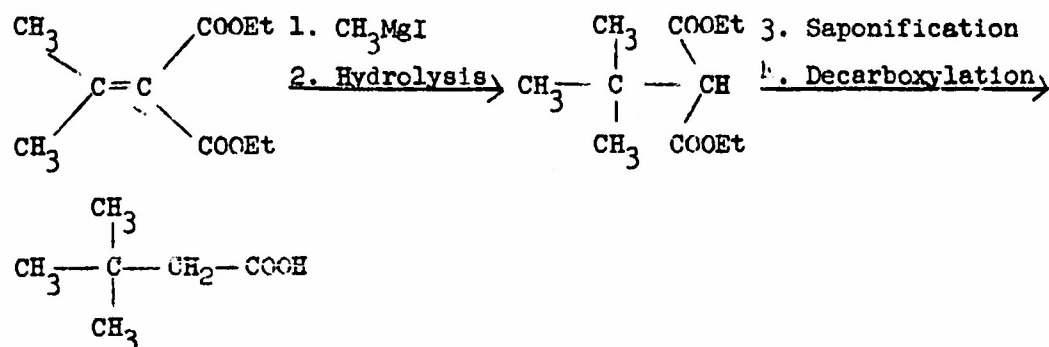
(1) Carboxylation of the Grignard Reagent:



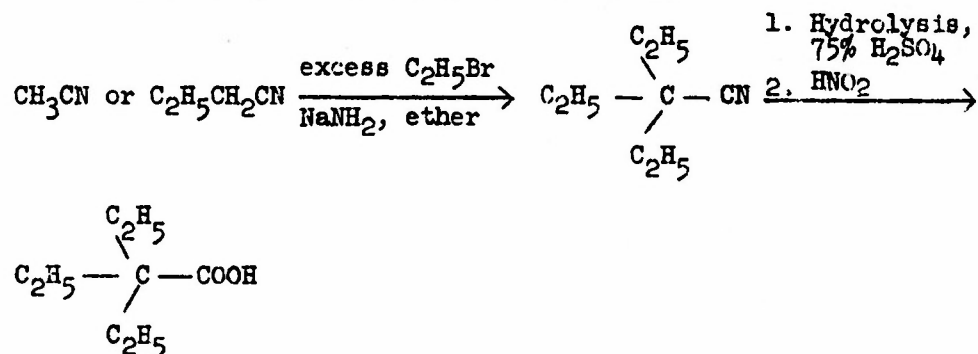
(2) Alkylation of Malonic or Cyanoacetic Esters:



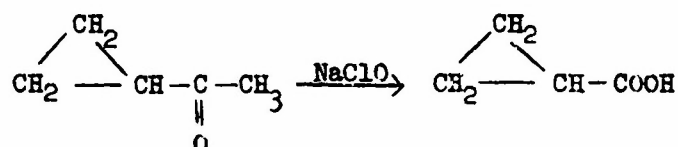
(3) 1,4-Addition of Grignard Reagent to Ethyl Alkylidene Malonate:



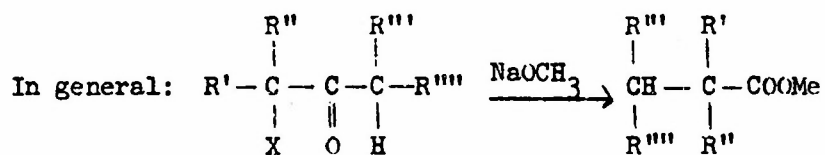
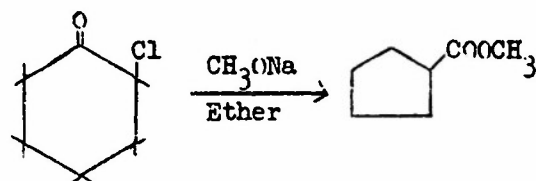
(4) Alkylation of Nitriles (Ziegler Method):



(5) Hypochlorite Oxidation of Methyl Ketones:



(6) Alkaline Rearrangement of α -Haloketones (Favorski Reaction):



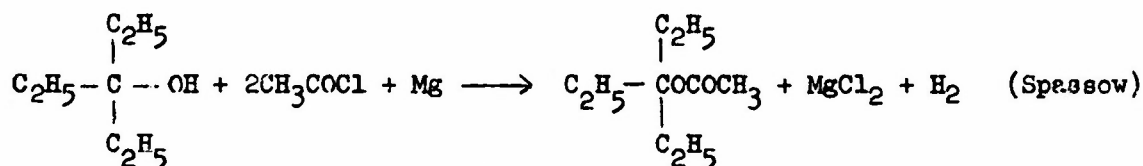
In method (6) the α -bromoketones were prepared either (a) by direct bromination of the corresponding ketones or (b) through replacement of hydroxyl group in an acyloin by bromine. The ketones themselves were prepared either by oxidation of an appropriate alcohol or through treatment of a cadmium dialkyl with the appropriate acyl halide.

B. FORMATION OF ALCOHOLS

Lithium Aluminum hydride was used as a reducing reagent for converting carboxylic acids and esters into the corresponding primary alcohols, and ketones to corresponding secondary alcohols.

C. FORMATION OF ACETATES

The new alcohols were smoothly and conveniently converted into their respective acetates by treatment with: (1) acetyl chloride or acetic anhydride and pyridine; or (2) isopropenyl acetate and acid; or (3) acetyl chloride and magnesium metal in dry ether as follows:



D. RATES OF ALKALINE HYDROLYSIS

The rates of hydrolysis of the acetates with 0.01 N sodium hydroxide, using water or 70% aqueous dioxane as solvents, was followed titrimetrically at 20°C. and 30°C.

E. INFRARED SPECTRA

Spectra of all acids, ketones, alcohols and acetates were recorded between 5000 and 625 cm^{-1} with a Baird Infrared Recording Spectrophotometer Model B. All liquids were measured in a sandwich-type sodium chloride cell.

TABLE I. ACETATES OF ALCOHOLS OF FORMULA $R'' - C - CH_2OC(=O)CH_3$

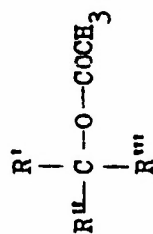
$\begin{matrix} R' \\ | \\ R'' - C - CH_2OC(=O)CH_3 \\ | \\ R''' \end{matrix}$

No.	Alcohol	R'	R''	R'''	Carboxylic acid or ester		Alcohol formation,		Acetylation of alcohols	
					Method of preparation	Yield in %	Yield in %	in %	Yield in %	Method of formation
1.	2-Methyl-1-butanol	CH ₃	C ₂ H ₅	H	---	--	--	--	77	(1)
2.	2,3-Dimethyl-1-butanol	CH ₃	CH ₃ -CH	H	A-2	60	90	92		(2)
3.	2,3,3-Trimethyl-1-butanol	CH ₃	CH ₃ -C(CH ₃) ₂	H	A-6	40	68	89		(1)
4.	2-Ethyl-1-butanol	C ₂ H ₅	C ₂ H ₅	H	---	--	--	70		(1)
5.	3-Methyl-2-ethyl-1-butanol	C ₂ H ₅	(CH ₃) ₂ CH	H	A-2	78	83	90		(1)
6.	3,3-Dimethyl-2-ethyl-1-butanol	C ₂ H ₅	(CH ₃) ₃ C	H	---	--	96	97		(1)
7.	2-Ethyl-1-hexanol	C ₂ H ₅	n-C ₄ H ₉	H	---	--	--	93		(1)
8.	2-Isopropyl-3-methyl-1-butanol	(CH ₃) ₂ CH	(CH ₃) ₂ CH	H	A-2 A-6	50 83	87	72		(1)
9.	3,3-Dimethyl-1-butanol	(CH ₃) ₃ CCH ₂	H	H	A-3		83	81		(2)
10.	Cyclopropanemethanol	CH ₂ -CH		H	A-5	95	70	89		(1)
11.	Cyclobutanemethanol	CH ₂ -CH ₂ -CH ₂ -CH ₂		H	---	--	80	87		(1)
12.	Cyclopentanemethanol	CH ₂ -CH ₂ -CH ₂ -CH ₂ -CH ₂	(CH ₂) ₄	H	A-6	65	80	90		(1)
13.	Cyclohexanemethanol	CH ₂ -CH ₂ -CH ₂ -CH ₂ -CH ₂ -CH ₂	(CH ₂) ₅	H	---	--	--	77		(1)
14.	Neopentyl alcohol	CH ₃	CH ₃	CH ₃	---	--	91	80		(1)

TABLE I. (Continued)

No.	Alcohol	R'	R''	R'''	Carboxylic acid or ester		Alcohol formation, yield in %	Acetylation of alcohols	
					Method of preparation	Yield in %		Yield in %	Method of formation
15.	2,2-Dimethyl-1-butanol	C ₂ H ₅	CH ₃	CH ₃	A-1	40	90	92	(1)
16.	2-Methyl-2-ethyl-1-butanol	C ₂ H ₅	C ₂ H ₅	CH ₃	A-6	76	83	75	(1)
17.	2,2-Diethyl-1-butanol	C ₂ H ₅	C ₂ H ₅	C ₂ H ₅	A-4	60	65	92	(1)

TABLE II. ACETATES OF SECONDARY AND TERTIARY ALCOHOLS



No.	Compound	R'	R''	R'''	Alcohol formation, yield in %		Acetylation of alcohols, Yield in %		Method of formation
					formation, yield in %		Yield in %		
18.	Pinacolyl acetate	CH ₃	(CH ₃) ₃ C	H	87		63		(1)
19.	Diisopropylcarbinyl acetate	(CH ₃) ₂ CH	(CH ₃) ₂ CH	H	93		92		(2)
							82		(1)
							90		(3)
20.	Diisobutylcarbinyl acetate	(CH ₃) ₂ CHCH ₂	CH ₃ > CH-CH ₂ CH ₃	H	--		90		(1)
21.	Tertiary-butyl acetate	CH ₃	CH ₃	CH ₃	--		52		(1)
22.	Triethylcarbinyl acetate	C ₂ H ₅	C ₂ H ₅	C ₂ H ₅	--		70		(3)

TABLE III. PHYSICAL PROPERTIES OF CARBOXYLIC ACIDS OR THEIR ESTERS

Compound	Structure	Formula	B.P.		Index of refraction	Density
			Temp., °C.	Pressure, mm	n_D^{25}	d_{22}^{25}
2,3-Dimethylbutyric acid	$\text{CH}_3\text{CH}(\text{CH}_3)\text{CH}_2\text{COOH}$	$\text{C}_6\text{H}_{12}\text{O}_2$	188-189	740	1.4127	---
Methyl 2,3,3-Trimethyl Butyrate	$\text{CH}_3\text{CH}(\text{CH}_3)\text{C}(\text{CH}_3)_2\text{COOCH}_3$	$\text{C}_8\text{H}_{16}\text{O}_2$	61	30	n_D^{25} 1.4188 n_D^{22} 1.4194	0.8885
Diisopropylacetic acid	$\text{CH}_3\text{CH}(\text{CH}_3)\text{CH}(\text{COOH})\text{CH}_3$	$\text{C}_8\text{H}_{16}\text{O}_2$	214	740	n_D^{25} 1.4260	0.9125
Methyl diisopropylacetate	$\text{CH}_3\text{CH}(\text{CH}_3)\text{CH}(\text{COOCH}_3)\text{CH}_3$	$\text{C}_9\text{H}_{18}\text{O}_2$	72.5	25	n_D^{20} 1.4159	---
3,3-Dimethylbutyric acid	$\text{CH}_3\text{C}(\text{CH}_3)_2\text{CH}_2\text{COOH}$	$\text{C}_6\text{H}_{12}\text{O}_2$	5.6 181-181.5	740	n_D^{25} 1.4084	---
Cyclopropanecarboxylic acid		$\text{C}_4\text{H}_6\text{O}_2$	181-182	745	n_D 1.4363	d_{24}^{24} 1.0847

TABLE III. (Continued)

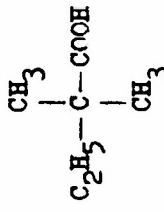
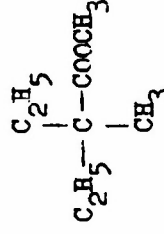
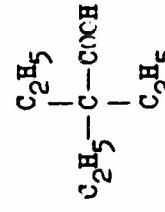
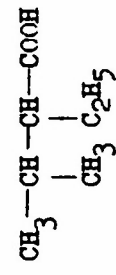
Compound	Structure	Formula	B.P.		Index of refraction	Density
			Temp., °C.	Pressure, mm		
Methyl cyclopentanecarboxylate		$C_7H_{12}O_2$	154	740	n_D 1.4353	
2,2-Dimethylbutyric acid		$C_6H_{12}O_2$	186	745		
Methyl 2,2-Diethylpropionate		$C_8H_{16}O_2$	62-63	25	n_D^{26} 1.4085	d_{25} 0.8824
Triethylacetic acid		$C_8H_{16}O_2$	131-132	20		
2-Ethyl isovaleric acid		$C_7H_{14}O_2$	196-200	740	n_D 1.4148	

TABLE IV. PHYSICAL PROPERTIES OF BRANCHED PRIMARY AND SECONDARY ALCOHOLS

No.	Compound	Formula	B.P.		n_D^{25}	d_{25}	$[\alpha]_D^{25}$	
			Temp., °C.	Pressure, mm			Calcd.	Found
1.	$\begin{array}{c} \text{C}_2\text{H}_5-\text{CH}-\text{CH}_2\text{OH} \\ \\ \text{CH}_3 \end{array}$	$\text{C}_5\text{H}_{12}\text{O}$	128	740	1.4104			
2.	$\begin{array}{c} \text{CH}_3\text{CH}-\text{CH}-\text{CH}_2\text{OH} \\ \quad \\ \text{CH}_3 \quad \text{CH}_3 \end{array}$	$\text{C}_6\text{H}_{14}\text{O}$	145-146	741	1.4173			
3.	$\begin{array}{c} \text{CH}_3 \quad \text{CH}_3 \\ \quad \\ \text{CH}-\text{C}-\text{CH}-\text{CH}_2\text{OH} \\ \\ \text{CH}_3 \end{array}$	$\text{C}_7\text{H}_{16}\text{O}$	158-159	740	1.4230	0.8238	36.05	35.86
4.	$\begin{array}{c} \text{C}_2\text{H}_5-\text{CHCH}_2\text{OH} \\ \\ \text{C}_2\text{H}_5 \end{array}$	$\text{C}_6\text{H}_{14}\text{O}$	146-147	741	1.4205			
5.	$\begin{array}{c} \text{CH}_3-\text{CH}-\text{CH}-\text{CH}_2\text{OH} \\ \quad \\ \text{CH}_3 \quad \text{C}_2\text{H}_5 \end{array}$	$\text{C}_7\text{H}_{16}\text{O}$	84-86	38	1.4234	0.8327	36.05	35.61
6.	$\begin{array}{c} \text{CH}_3 \\ \\ \text{CH}-\text{C}-\text{CH}-\text{CH}_2\text{OH} \\ \quad \\ \text{CH}_3 \quad \text{C}_2\text{H}_5 \end{array}$	$\text{C}_8\text{H}_{18}\text{O}$	88-89	38	1.4348	0.8425	40.66	40.32
7.	$\begin{array}{c} n\text{-C}_4\text{H}_9-\text{CH}-\text{CH}_2\text{OH} \\ \\ \text{C}_2\text{H}_5 \end{array}$	$\text{C}_8\text{H}_{18}\text{O}$	184	741	1.4280			

TABLE IV. (Continued)

No.	Compound	Formula	B.P.		n_D^{25}	d_{25}^{25}	$[\alpha]_D^{25}$	
			Temp., °C.	Pressure, mm			Calcd.	Found
8.		$C_8H_{18}O$	171-172	741	1.4342	0.8425	40.66	40.26
9.		$C_6H_{14}O$	144-145	740	1.4115	0.8097	31.43	31.35
10.		C_4H_8O	123	740	1.4297	0.9098		20.47
11.		$C_5H_{10}O$	140	740	1.4430			
12.		$C_6H_{12}O$	160	740	1.4550			
13.		$C_7H_{14}O$	180	741	1.4634			

TABLE IV. (Continued)

No.	Compound	Formula	B.P.		n _D ²⁵	d ₂₅	[R _L] _D	
			Temp., °C.	Pressure, mm.			Calcd.	Found
14.	$\begin{array}{c} \text{CH}_3 \\ \\ \text{CH}_3 - \text{C} - \text{CH}_2\text{OH} \\ \\ \text{CH}_3 \end{array}$	C ₅ H ₁₂ O	112-114	740	m.p. 51-51.6°			
15.	$\begin{array}{c} \text{CH}_3 \\ \\ \text{C}_2\text{H}_5 - \text{C} - \text{CH}_2\text{OH} \\ \\ \text{CH}_3 \end{array}$	C ₆ H ₁₄ O	134	740		1.4192		
16.	$\begin{array}{c} \text{CH}_3 \\ \\ \text{C}_2\text{H}_5 - \text{C} - \text{CH}_2\text{OH} \\ \\ \text{C}_2\text{H}_5 \end{array}$	C ₇ H ₁₆ O	152	740		1.4288		
17.	$\begin{array}{c} \text{CH}_3 \\ \\ (\text{C}_2\text{H}_5)_3\text{C} - \text{CH}_2\text{OH} \\ \\ \text{CH}_3 \end{array}$	C ₈ H ₁₈ O	92	25		1.4411		
18.	$\begin{array}{c} \text{CH}_3 \\ \\ \text{CH}_3 - \text{C} - \text{CHOHCH}_3 \\ \\ \text{CH}_3 \end{array}$	C ₆ H ₁₄ O	120-120.5	741		1.4153	0.8122	31.43 31.50
19.	$\begin{array}{c} \text{CH}_3 \quad \text{CH}_3 \\ \diagdown \quad \diagup \\ \text{CH} - \text{CHOHCH} \\ \diagup \quad \diagdown \\ \text{CH}_3 \quad \text{CH}_3 \end{array}$	C ₇ H ₁₆ O	139-139.5	740		1.4210	0.8245	36.05 35.71

TABLE IV. (Continued)

No.	Compound	Formula	B.P.		n_D^{25}	d_{25}	$[\alpha]_D$	
			Temp., °C.	Pressure, mm			Calcd.	Found
20.	$\begin{array}{c} \text{CH}_3 \\ \\ \text{CHCH}_2\text{CHOHCH}_2\text{CH} \\ \qquad \qquad \\ \text{CH}_3 \qquad \qquad \text{CH}_3 \end{array}$	$\text{C}_9\text{H}_{20}\text{O}$						
21.	$(\text{C}_2\text{H}_5)_3\text{COH}$	$\text{C}_7\text{H}_{16}\text{O}$	140-141	740	1.4256			

TABLE V. PHYSICAL PROPERTIES OF ACETATES OF HIGHLY-BRANCHED ALCOHOLS

No.	Acetate of:	Formula	B.P.		Pressure, mm	°C	n _D ²⁵	d ₂₅	[α] _D ²⁵	
									Calcd.	Found
1.	2-Methyl-1-butanol	C ₇ H ₁₄ O ₂	138-139		741		1.3996	0.8719	36.17	36.17
2.	2,3-Dimethyl-1-butanol	C ₈ H ₁₆ O ₂	147		740		1.4068	0.8790	40.79	40.50
3.	2,3,3-Trimethyl-1-butanol	C ₉ H ₁₈ O ₂	170-171		741		1.4125	0.8687	45.41	45.30
4.	2-Ethyl-1-butanol	C ₈ H ₁₆ O ₂	160		740		1.4090	0.8764	40.79	40.68
5.	3-Methyl-2-ethyl-1-butanol	C ₉ H ₁₈ O ₂	88-89		30		1.4156	0.8774	45.41	45.23
6.	3,3-Dimethyl-2-ethyl-1-butanol	C ₁₀ H ₂₀ O ₂	100		40		1.4220	0.8770	50.0	49.90
7.	2-Ethyl-1-hexanol	C ₁₀ H ₂₀ O ₂	104		40		1.4182	0.8688	50.0	49.97
8.	3,3-Dimethyl-1-butanol	C ₈ H ₁₆ O ₂	156-157		741		1.4038	0.8683	40.79	40.60
9.	2-Isopropyl-3-methyl-1-butanol	C ₁₀ H ₂₀ O ₂	130		110		1.4200	0.8803	50.0	49.5
10.	Cyclopropanemethanol	C ₆ H ₁₀ O ₂	133.5		741		1.4156	0.9603		
11.	Cyclobutanemethanol	C ₇ H ₁₂ O ₂	150		741		1.4245	0.9508		
12.	Cyclopentanemethanol	C ₈ H ₁₄ O ₂	172.5		741		1.4340	0.9577		
13.	Cyclohexanemethanol	C ₉ H ₁₆ O ₂	108		40		1.4422	0.9541		
14.	Neopentyl alcohol	C ₇ H ₁₄ O ₂	127		740		1.3927	0.8539	36.17	36.36
15.	2,2-Dimethyl-1-butanol	C ₈ H ₁₆ O ₂	152-153		740		1.4050	0.8704	40.79	40.60
16.	2-Methyl-2-ethyl-1-butanol	C ₉ H ₁₈ O ₂	100		80		1.4150	0.8815	45.41	44.95

TABLE V. (Continued)

No.	Acetate of:	Formula	B.P.		n_D^{25}	d_{25}	$[\alpha]_D^{25}$	
			°C	Pressure, mm			Calcd.	Found
17.	2,2-Diethyl-1-butanol	$C_{10}H_{20}O_2$	103-104	40	1.4269	0.8900	50.00	49.68
18.	Pinacolyc alcohol	$C_8H_{16}O_2$	138-138.5	738	1.4002			
19.	Diisopropylcarbinol	$C_9H_{18}O_2$	161	745	1.4110*			
20.	Diisobutylcarbinol	$C_{11}H_{22}O_2$	125-126	60	1.4117			
21.	Trimethylcarbinol	$C_6H_{12}O_2$	96.5-97.0	745	1.3840			
22.	Triethylcarbinol	$C_9H_{18}O_2$	163	740	1.4270			

* n_D^{20}

TABLE VI. RATE OF SAPONIFICATION OF ACETATES OF PRIMARY ALCOHOLS

No.	Compound	Solvent	Normality of NaOH	Molarity of ester	Rate constant, k_2 ,		$\frac{k_{\text{ethyl acetate}}}{k_{\text{alkyl acetate}}}$
					$\frac{\text{g. mol. l.}}{20^\circ\text{C.}}$	$\frac{1.}{\text{min-l.}} \frac{1.}{30^\circ\text{C.}}$	
1.	2-Methyl-1-butyl acetate	Water	0.012	0.0099	1.420	---	
		70% Dioxane	0.015	0.0075	0.47	---	3.0
			0.0119	0.009	---	0.78	
2.	2,3-Dimethyl-1-butyl acetate	70% Dioxane		0.009	0.35	---	3.3
			0.0133	0.008	---	---	
			0.0119	0.009	---	0.72	
3.	2,3,3-Trimethyl-1-butyl acetate	70% Dioxane	0.0123	0.007	0.324	---	3.7
				0.009			
4.	2-Ethyl-1-butyl acetate	70% Dioxane	0.0133	0.0109	0.24	---	4.8
				0.0090			
			0.0119	0.0093	---	0.49	
				0.0100			
5.	3-Methyl-2-ethyl-1-butyl acetate	70% Dioxane	0.015	0.010	0.23	---	5.8
				0.008			
			0.0119	0.009	---	0.41	
				0.010			
6.	3,3-Dimethyl-2-ethyl-1-butyl acetate	70% Dioxane	0.015	0.0107	0.064	---	21.0
				0.0093			
			0.0119	0.0095	---	0.11	
				0.0100			
7.	2-Ethyl-1-hexyl acetate	70% Dioxane	0.0125	0.0098	0.156	---	6.5
			0.0119	0.0102	---	0.36	
				0.0085			
8.	3,3-Dimethyl-1-butyl acetate	70% Dioxane	0.0123	0.0105	0.627	---	1.9
				0.0087			

TABLE VI. (Continued)

No.	Compound	Solvent	Normality of NaOH	Molarity of ester	Rate constant, k_2 , $\frac{\text{g. mol. l.}}{20^\circ\text{C. min.}} \times 10^4$ 30°C.	$k_{\text{ethyl acetate}}$ $k_{\text{allyl acetate}}$
9.	2-Isopropyl-3-methyl-1-butyl acetate	70% Dioxane	0.0122	0.0087 0.0078	0.092	13.3
10.	Cyclopropanemethyl acetate	70% Dioxane	0.0133	0.0084 0.0100 0.0086 0.0084	1.03 ----- 2.28	1.004
11.	Cyclobutanemethyl acetate	70% Dioxane	0.0133	0.0084 0.0096 0.0090 0.0080	0.74 ----- 1.47	1.6
12.	Cyclopentanemethyl acetate	70% Dioxane	0.0133	0.0093 0.0087 0.0080 0.0096 0.0081	0.54 ----- 1.08	2.2
13.	Cyclohexanemethyl acetate	70% Dioxane	0.0135	0.0092 0.0100 0.0101 0.0098	0.33 ----- 0.70	3.4
14.	Neopentyl acetate	Water 70% Dioxane	0.0122 0.015 0.0119	0.0074 0.0069 0.0078 0.0083 0.0100	0.86 0.28 ----- 0.50	4.8

TABLE VI. (Continued)

No.	Compound	Solvent	Normality of NaOH	Molarity of ester	Rate constant, k_2 , $\frac{\text{g. mol. l.}}{\text{min. l.}}$		$k_{\text{ethyl acetate}}$ $k_{\text{alkyl acetate}}$
					20°C.	30°C.	
15.	2,2-Dimethyl-1-butyl acetate	Water	0.012	0.007	0.70	----	
		70% Dioxane	0.015	0.0101	0.21	----	7.0
				0.0088			
			0.0119	0.0090	----	0.34	
				0.0082			
16.	2-Methyl-2-ethyl-1-butyl acetate	70% Dioxane	0.0123	0.0087	0.124	----	12.0
				0.0090			
17.	2,2-Diethyl-1-butyl acetate	70% Dioxane	0.0133	0.0092	0.050	----	
				0.0069			
			0.0119	0.0093	-----	0.108	22.5
				0.0080			

TABLE VII. RATE OF SAPONIFICATION OF ACETATES OF SECONDARY ALCOHOLS

No.	Compound	Solvent	Normality of NaOH	Molarity of ester	Rate constant, k_2 , $\frac{\text{g. mol. l.}}{\text{min. l.}}$		k	$\frac{k_{\text{isopropyl acetate}}}{k_{\text{alkyl acetate}}}$
					20°C.	30°C.		
1.	Pinacolyl acetate	70% Dioxane	0.0245	0.0100	0.035	-----	-----	11.3
			0.012	0.0108	-----	0.054	-----	
2.	Diisobutylcarbinyl acetate	70% Dioxane	0.025	0.0079	-----	0.0236	-----	25.0
				0.0091	-----		-----	
3.	Tert. butyl acetate	70% Dioxane	0.025	0.0075	-----	0.0381	-----	-----
				0.0090	-----		-----	
4.	Diisopropylcarbinyl acetate(*)	70% Dioxane	0.025	0.0079	-----	0.0109	-----	56.0

(*) Rate constant calculated graphically by extrapolating the line obtained from 30% to 80% hydrolysis.

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to

FINAL Report
RF Project 497

on

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NR 055 298

Investigator S. Sarel Date 8-10-54
per in SN

Supervisor Melvin S. Newman Date 8-10-54

For The Ohio State University Research Foundation

Executive Director Oran C. Woodport Date 8/10/54
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