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REPORT TR-185

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Fuze, VT, T2061

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The Diamond Ordnance Fuze Laboratories is a Class II Ordnance installation under the Command of the Chief of Ordnance.

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1. Conduct research and development in the various physical science and engineering fields directed toward meeting the military characteristics for fuzes and related items.
2. Provide consulting and liaison services as required in connection with the development, production, and use of items developed in the Laboratories or of related items.
3. Fabricate models and prototypes of items under development at the Laboratories.
4. Perform developmental testing, including destructive testing of prototypes.

The Diamond Ordnance Fuze Laboratories was established by the Ordnance Corps, Department of the Army, on 27 September 1953. The nucleus for these Laboratories was the personnel and facilities of the Ordnance Divisions of the National Bureau of Standards. The Diamond Ordnance Fuze Laboratories is now responsible for the fuze programs formerly conducted at that Bureau.

Typical fields of activity at the Diamond Ordnance Fuze Laboratories include electronics, physics, mechanics, chemistry and applied mathematics. Examples of topics in these activities are radiation and field studies, circuit theory and design, development and engineering of mechanical and electromechanical devices, chemical problems, and special electron tube design. The programs include all phases from basic research to product design.

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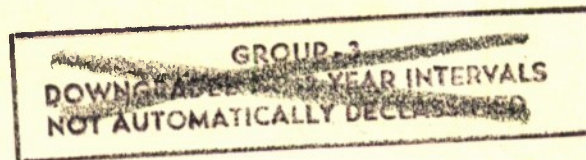
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DIAMOND ORDNANCE FUZE LABORATORIES
DOFL PROJECT DOFL REPORT

WASHINGTON 25, D.C.

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TR-185



FUZE, VT, T2061

DESIGN RELEASE

(Ordnance Branch No. TA3-6102)

by: Martin F. Oertel

30 June 1955

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PREFACE

The Design Release describes the T2061 fuze at a stage in its development at which it appears to be capable of meeting the required Military Characteristics. Field evaluation and service-board tests of fuzes built in experimental production should precede release for full-scale manufacture, design improvements being made if necessary.

Detailed technical information covering the design, development and evaluation of the major subassemblies is presented in the following DOFL reports:

Fuze, VT, T2031E1, * Oscillator - TR-97
Fuze, VT, T2031E1, * Amplifier - TR-98
Fuze, VT, T2061, Battery - TR-186
Fuze, VT, T2061, Safety and Arming Mechanism - TR-187

* The T2061 fuze differs little from the T2031E1 in certain respects. It has therefore been deemed unnecessary to issue separate reports on some T2061 subassemblies.

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INTRODUCTION

The Design Release for Fuze, VT, T2031E1 for use on the 5-in. HVAR rocket was issued 30 June 1954 together with supplemental technical reports covering the oscillator, amplifier, battery, and safety and arming mechanism. Concurrent with preparation of the design release for the T2031E1, and in anticipation of a requirement that the fuze be operable when mounted on the 5-in. Zuni rocket, an investigation was initiated to determine if a modification of the electronic circuitry of the T2031E1 to adapt it for use with the higher velocity Zuni was feasible. The results of this preliminary investigation indicated that it was feasible to provide a fuze type suitable for use with the Zuni rocket without major redesign, and the nomenclature of T2061 was established for this fuze by OCM Item 35335.

The T2061 fuze was then developed for use on the 5-in. Zuni rocket, primarily for air-to-air application, but also for air-to-ground use. Although not intended for use with the HVAR rocket, the T2061 with the addition of a supplementary booster charge, should perform satisfactorily in air-to-ground applications with this rocket.

This release and referenced reports describe the background, the operation, test results and status of the fuze and its component parts.

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1. MILITARY CHARACTERISTICS

The military characteristics for the T2061 fuze are defined in OCM Item 35632 dated December 1954. These characteristics and the degree of achievement are presented. The military characteristics are shown underlined at the beginning of each subparagraph.

a. Have the external configuration as shown in DOFL Drawing B300210 (thread size 2.000-12 NS-1RH, maximum intrusion, 2.980 inches).

The external contour of Fuze, VT, T2061 is in accordance with DOFL Drawing B300210 (depicted in Figure 1). It is designed to mount on either the Mk 24 or Mk 25 head for the Zuni rocket (Figures 2 and 3). The T2061 will replace Fuze, VT, M403 on the Mk 6 Mod 4 HVAR head with the addition of an auxiliary booster. The loaded weight of the T2061 fuze is 1195 grams of which 13.4 grams is the tetryl booster.

b. Detonate the warhead in air-to-air applications upon proximity approach to an aircraft under tail-attack conditions (radius of action on B47 type aircraft 30 feet to 45 feet; on fighter type aircraft 15 feet to 25 feet).

The amplifier section of the T2061 fuze has features intended to give controlled positioning of bursts when approaching an air target in tail-chase attack. The evaluation of its performance has been carried out with model-range techniques. The burst positions obtained in simulated tail-on attack on a B29 are described in Report DOFL R21-55-11, those against a Russian MIG-15 fighter in Report DOFL R21-55-9, and against the B47 class plane in Report DOFL R21-55-23. In general, operability is good out to approximately 40 to 50 ft on the B47 and 20 to 30 ft on the MIG-15.

c. Detonate the warhead in air-to-ground applications at a height for maximum casualty effect (tentative height at burst 40 ft $\pm$ 20 ft above average ground over a range of approach angles from 10° to 50°).

Typical burst heights over ground ($n = 0.75$) are shown in Figure 4. The damage effectiveness zones shown are taken from 105-mm howitzer data.

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d. Provide proper proximity function at a level as nearly 100 percent as practical under conditions of normal use.

- (1) in rain, fog or clouds
- (2) at altitudes up to 60,000 ft
- (3) at aircraft speeds from Mach 0.5 to 1.2
- (4) at temperatures from -65°F to +160°F (minimum acceptable -65°F to 125°F)
- (5) at relative humidities from 0 percent to 100 percent
- (6) when fired from multiple launchers (ripple firing as fast as practical without causing activation of the VT fuze from rocket ahead)

The quality level of the T2061 fuze is expected to exceed 90 percent under all conditions of normal use and under conditions specified except that performance may be adversely affected by ice, rain, snow or some type of clouds. No tests have been made under these conditions and therefore the quality level is unpredictable. Performance should be good over the temperature range from -65°F to +160°F.

e. Embody safety features to insure a minimum safe air travel of 400 ft and withstand approved drop, jolt and vibration testing without becoming armed. The explosive train shall be interrupted in such a manner that initiation of the detonator will not result in initiation of the booster prior to normal arming.

The safety and arming mechanism will insure a minimum safe air travel of 400 ft under all firing conditions of the Zuni rocket. The primary safety latch is not released in less than 400 ft and impacting the rocket in this interval will not cause detonation of the explosive train. The explosive train is interrupted by a barrier plate which is released at the end of burning of the rocket propellant. A limited number of mechanisms have been subjected to drop, jolt, and vibration tests without becoming armed.

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f. Embody an impact element capable of functioning upon impact in the event that proximity function does not occur.

An impact element is incorporated that will function upon impact with the ground or other object sufficient to cause 100 to 150 g deceleration of the round. The element actuates a stab primer and is independent of the functioning of the electronic and power supply portions of the fuze.

g. Embody maximum protection against enemy countermeasures or other interferences.

Protection from enemy countermeasures and/or other interference is good. There is high protection against noise and sweep jamming while the protection against repeater jamming is believed to be adequate. Extensive operational tests should be made to fully establish susceptibility to countermeasures.

h. Require no arming wire or electrical connections.

No arming wires or electrical connections are necessary.

i. Self-destroy with detonation of the warhead after 6 to 10 seconds of flight. The destruction element shall be simple to remove or inactivate.

A self-destruction element is incorporated which will detonate the booster charge after approximately 10 seconds of flight. It may be inactivated by a quarter turn of a slotted shaft on the side of the fuze prior to inserting the fuze in the round.

j. Be capable of withstanding:

- (1) normal rough handling and shipping shocks
- (2) normal storage when suitably packaged without impairment of its capabilities, for a maximum period of 10 years (desired goal 20 years).

No tests have been conducted on a packaged fuze to date. In a suitably designed package (hermetically sealed can) no difficulty is

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anticipated in meeting handling and shipping shocks and storage under extreme weather conditions. The storage life of the battery in the fuze is difficult to predict but it is believed that it and other fuze components can meet the minimum requirement of 10-year storage life.

2. FUZE DESCRIPTION

Fuze, VT, T2061 consists of four functional sections within its encasing hardware (Figure 5): an r-f oscillator, an amplifier and electric firing circuit, a reserve-type battery, and a safety and arming system with associated explosive train.

When the fuzed round is accelerated by the burning of the rocket propellant, the arming mechanism starts its cycle. If acceleration is sustained for the proper time, a firing pin is released to activate the battery. If acceleration continues to a minimum of 400 ft of air travel, the primary latch on the explosive train barrier is released and the fuze is committed to arm. When acceleration decreases at the end of burning, a secondary latch releases the barrier plate and the explosive train is put in line and a short is removed from the electric detonator. The battery, meanwhile, has taken about 0.5 second from initiation to reach full voltage and the oscillator and amplifier attain full sensitivity in another 0.1 second. When the rocket acceleration ceases a deceleration-activated switch in the amplifier section opens and allows a firing capacitor to charge through a resistance. This capacitor is fully charged in 0.1 second after acceleration ceases and the fuze is fully armed.

The fuze employs a loop antenna having a figure-8 pattern with maximum sensitivity normal to the rocket axis. The doppler signal resulting from approach to a target (aircraft or ground) is amplified and applied to an integrating circuit. After a suitable number of cycles a thyratron is fired, discharging the firing capacitor through the electric detonator which in turn initiates the explosive train.

2.1 Oscillator

The T2061 oscillator is of the reaction-grid-detection type using an N67 subminiature triode tube. The antenna used is a single-turn transverse loop which acts both as a magnetic dipole and as the high-Q resonant circuit in a Colpitts type Class C oscillator. This system provides

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electrical independence of the fuze from the missile and radiation characteristics suitable for use in both air-to-air and air-to-ground applications.

The T2061 oscillator is identical with that used in the T2031E1 fuze which is described in full in DOFL Report TR-97.

2.2 Amplifier

The T2061 amplifier (the FLAF7) is a differential-integrator type designed to respond to the manner in which the amplitude, frequency and envelope rise time of the doppler-signal are interrelated. The circuit provides burst positioning for air-to-air application, control of burst height in air-to-ground use, and immunity to noise and interfering signals. The unit performs electrical arming as well as the fuze sensitizing functions.

The design of the FLAF7 amplifier is very similar to that of the FLAF6 used in the T2031E1 fuze, which was covered in detail in DOFL Report TR-98. The two are schematically the same. For the Zuni application, however, the integration time delay was reduced, and the cut-off frequency of the first amplifier stage was increased to provide proper operation at the higher rocket velocity.

Model-range evaluation of the FLAF7 indicates good burst positions out to 50 ft against a B29 and to about 20 ft against a MIG-15. Data on function heights in air-to-ground application are shown in Figures 4 and 6.

The T2061 circuit diagram and component values along with graphs showing technical details of amplifier performance are given in Appendix A, page 41.

2.3 Battery

The T2061 battery (Figure 7) is of the thermal reserve type comprising separate A, B, and C sections capable of operating over a temperature range of -65° to $+160^{\circ}$ F. The sections are made up of individual cells composed of metal electrodes and solid salt electrolytes, the latter becoming molten from heat supplied by a pyrotechnic composition

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surrounding the cells. The battery is initiated by a percussion-type primer, which is set off by an explosive-activated striker in the arming mechanism.

The background, design criteria, and performance characteristics of the T2061 battery together with the results of laboratory tests are described fully in DOFL Report-TR-186. The unit is an advanced version of the T2031E1 battery, with improved over-all performance and increased producibility and reproducibility. In general, the activation times, life and noise now fall consistently within the acceptable ranges. Typical voltage output curves are shown in Figure 8.

The over-all improvement in the T2061 battery over the T2031E1 battery is attributable to a series of refinements in materials, processing, and design. The major design changes are two: the individual B cells are now formed into a continuous spiral rather than in the layers of rings that required interconnecting welds; and the size of all the cells have been reduced permitting the use of more thermal insulation.

2.4 Safety and Arming Mechanism

The T2061 safety and arming mechanism (Figure 9) is a self-contained unit (no arming wires required) that operates only on the setback forces characteristic of the rocket. The unit is an acceleration integrating device that provides initiation of the VT power supply and arms on the deceleration at the end of rocket propellant burning. An independent self-destruction element and an impact element are included.

The background, design criteria and physical characteristics of the T2061 safety and arming mechanism together with the results of tests are covered in detail in DOFL Report TR-187. The T2061 safety and arming mechanism is a revision of the T2031E1 mechanism, and operates equally well in Zuni and in HVAR rockets. The inherent safety feature that causes the unit to fail safe if parts of the delay train are damaged or missing has been retained.

The major improvements in the present mechanism include the use of a rotor barrier, which replaces the shutter barrier of the T2031E1 mechanism; a one-piece aluminum main frame plate and

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detonator block instead of the two-piece brass and steel unit; and an assembly clip to hold battery and mechanism together. During the development a comprehensive engineering study resulted in relaxed tolerances, use of less critical material, and simplification of fabrication. The unit therefore lends itself more readily to production techniques.

In the final testing of 180 fuze rounds, only one malfunction occurred that could be attributable to the safety and arming mechanism.

2.5 Over-all Assembly

The design of the T2061 fuze case hardware and details of assembly on the complete fuze are covered in Report DOFL R22-55-9. Briefly the over-all assembly which is very similar to that of the T2031E1 fuze is as follows:

The contour is that shown in Figure 1. For interchangeability with the M403 for HVAR application the T2061 booster can be replaced by one of sufficient size to fill the cavity of the Mk 6 Mod 4 head.

The case hardware permits disassembly and reassembly without the use of machine tools or destruction of any major parts. The fuze assembly is shown in cross-section in Figure 10.

3. TEST EQUIPMENT

The set of test equipment recommended for use on the T2061 is identical with that for the T2031E1 fuze. A list of the Emerson Test Manuals covering these equipments is given in Appendix B.

4. FIELD PERFORMANCE

Field tests of the T2061 fuze were conducted during the period February 1955 through June 1955, except for one earlier test fired in May 1954. Some 294 fuzes built by Emerson and DOFL were fired in HVAR and Zuni rockets -- 23 launched from the ground at Blossom Point Proving Ground and the remainder from B26 and F80 planes at Aberdeen Proving Ground. The rounds had FLAF7 amplifiers, were powered by Pass and Seymour batteries, and used General Sintering

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Company or Hamilton Mod 1 arming mechanisms. (The May 1954 test rounds had Catalyst reserve batteries and Raymond arming mechanisms.)

The detailed results are given in Table 1.

Discussion of Score

Based on the over-all results, there is a significant difference between the percentage of heard duds (0.0%) with fuzes having 0.005-in. thick or punctured diaphragms and that (9.1%) of fuzes having 0.015-in. thick diaphragms, indicating that at least some of the incidence of heard duds is attributable to failure of the tetryl lead to initiate the booster through the 0.015-in. diaphragm. Within each of the above groups, there is no significant difference between the percentage of proper functions with respect to arming mechanism, fuze manufacturer, rocket, launching (air vs ground), or approach (water vs target). The over-all percentages are as follows:

<u>Diaphragm</u>	<u>No. of Rounds</u>	<u>Pw</u>	<u>I</u>	<u>E</u>	<u>M</u>	<u>HD</u>	<u>NHD</u>
0.015 in.	66	81.8	0.0	6.1	1.5	9.1	1.5
0.005 in. or punctured	228	93.0	0.9	4.0	0.4	0.0	1.8

There is 99 percent assurance that the sample of fuzes with 0.005-in. thick or punctured diaphragms came from a population having a proper function score between 86 and 97 percent.

The T2061 function heights are reasonably consistent within all ground-launched rocket tests, there being no significant differences in heights due to fuze manufacturer or type rocket from a damage effectiveness viewpoint. The over-all average height for 137 proper functions over water is about 30 ft with a standard deviation of about 7 ft.

The results to date are insufficient to yield a reliable estimate of the radius of action of the T2061 fuze against the B17 target.

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The results of the limited train firing of rockets were satisfactory. Separate trains of 3, 7 and 11 rockets were released in 0.1-sec intervals with all rounds functioning properly.

5. FUTURE CONSIDERATIONS

Further evaluation and some modification of this fuze are still required:

- 1) Tests should be made to establish fuze performance at the required temperature extremes and in inclement weather.
- 2) A study should be made to determine the necessary change in circuitry to effect an improvement in burst positions against the smaller aircraft.
- 3) The A and C voltages should be optimized in terms of the fuze requirements (Report TR-186).

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Table 1. T2061 Field Tests.

Ground-Launched Rockets															
Test	Report	Date	Arming	Diaphragm (in.)	Rocket	QE (deg)	N	P	I	E	M	HD	NHD	H (ft)	EP
DOFL Fuses, Fired for Water-Approach Function															
RX-T2061-1	23.5-34R	5/11/54	Raymond	0.015	ZUNI	15	8	8	0	0	0	0	0	26	100
	-2	R23-55-17	GSC	0.015	ZUNI	15	24	17	0	3	0	3	1	38	71
	-28	-17	GSC	0.015	HVAR	18	10	8	0	1	1	0	0	38	80
	-6	-27	Hamilton	Punctured	HVAR	18	20	17	0	2	0	0	1	26	85
Emerson Fuses, Fired for Water-Approach Function															
RX-T2061-3	R23-55-18	3/3/55	GSC	0.015	HVAR	18	24	21	0	0	0	3	0	27	88
	-3	-27	GSC	Punctured	HVAR	18	30	30	0	0	0	0	0	28	100
	-6	-27	Hamilton	Punctured	HVAR	18	20	18	0	1	1	0	0	29	90
	-7	-27	Hamilton	Punctured	HVAR	18	20	19	0	1	0	0	0	28	95
	-7	-27	Hamilton	Punctured	ZUNI	12	17	16	0	1	0	0	0	33	94
Emerson Fuses, Fired for Target Function															
RX-T2061-4	R23-55-21	3/17/55	GSC	Punctured	HVAR	--	40	39	0	0	0	0	1	40*	98
	-11	-36	Hamilton	0.005	HVAR	--	10	8	2**	0	0	0	0	30*	80
Air-Launched Rockets															
Test	Report	Date	Arming	Diaphragm (in.)	Rocket	Release Speed (mph)	Alt (ft)	N	P	E	NHD	H (ft)	EP		
Emerson Fuses, Fired for Water-Approach Function															
RX-T2061-8	R23-55-37	5/5, 9/55	GSC	0.005	HVAR	300	2200	28	22	4	2***		79		
	-8	-37	Hamilton	0.005	HVAR	500	3500	22	22	0	0		100		
	-12	-38	Hamilton	0.005	HVAR	500	5000	21***	21	0	0		100		

*Av Impact Parameter (Distance of function from target center in the plane perpendicular to target axis and containing the target center.)
**Impact functions with ground -- beyond target.
***Very wild flight on one dud round.
****Automatic (rapid fire, 1/10-sec interval) release in groups of 3, 7 and 11 rounds
N(Number) - Total number of rounds fired.
P(Proper Function) - Function near the expected height.
I(Impact Function) - Function on impact.
E(Early Function) - Function before 10 sec.
M(Midfunction) - Function after 10 sec but appreciably higher than the expected height.
HD(Heard Dud) - No function but carrier received by monitoring station.
NHD(Not-heard Dud) - No function and no carrier received.

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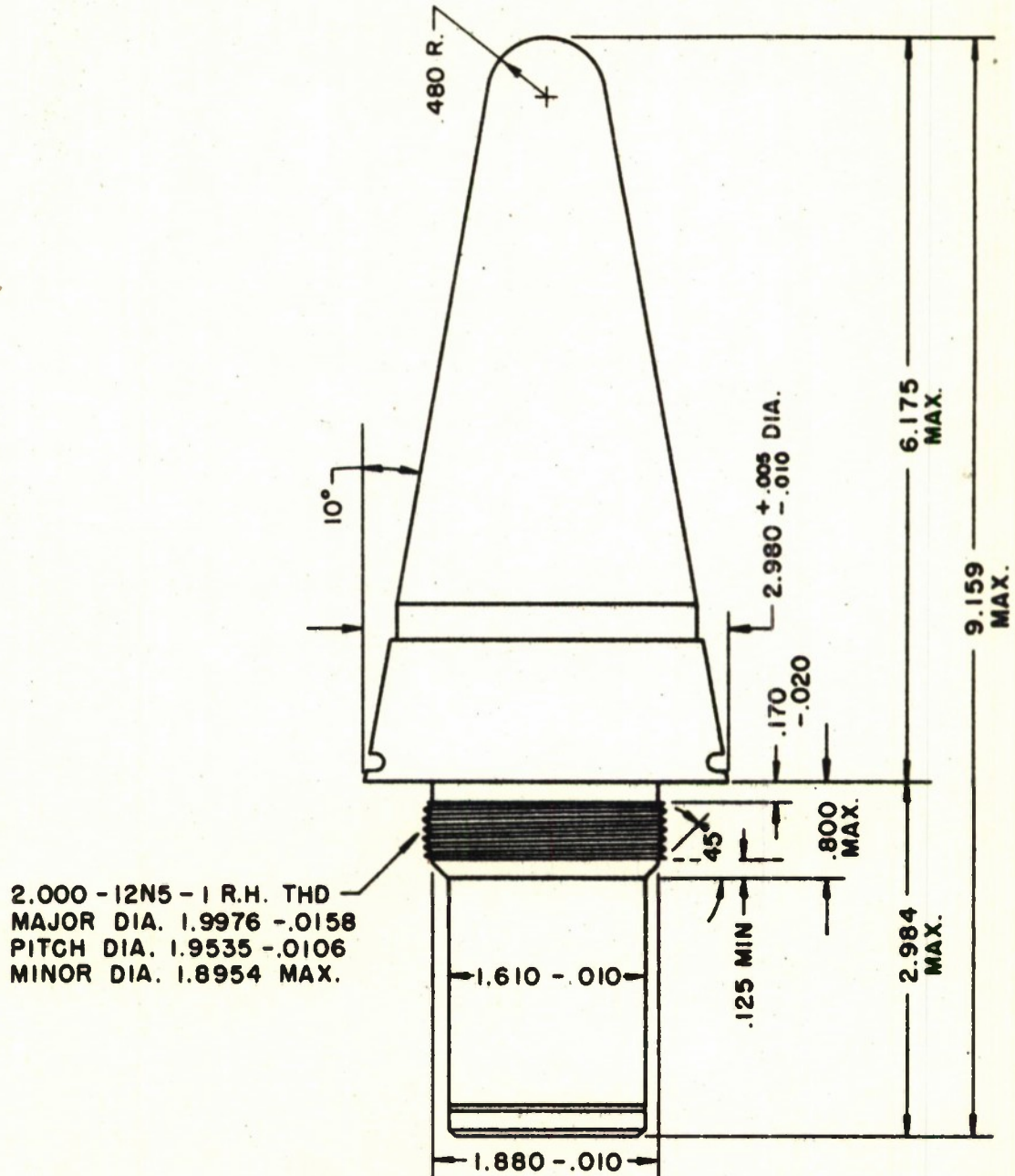


Figure 1. Fuze, VT, T2061 contour.

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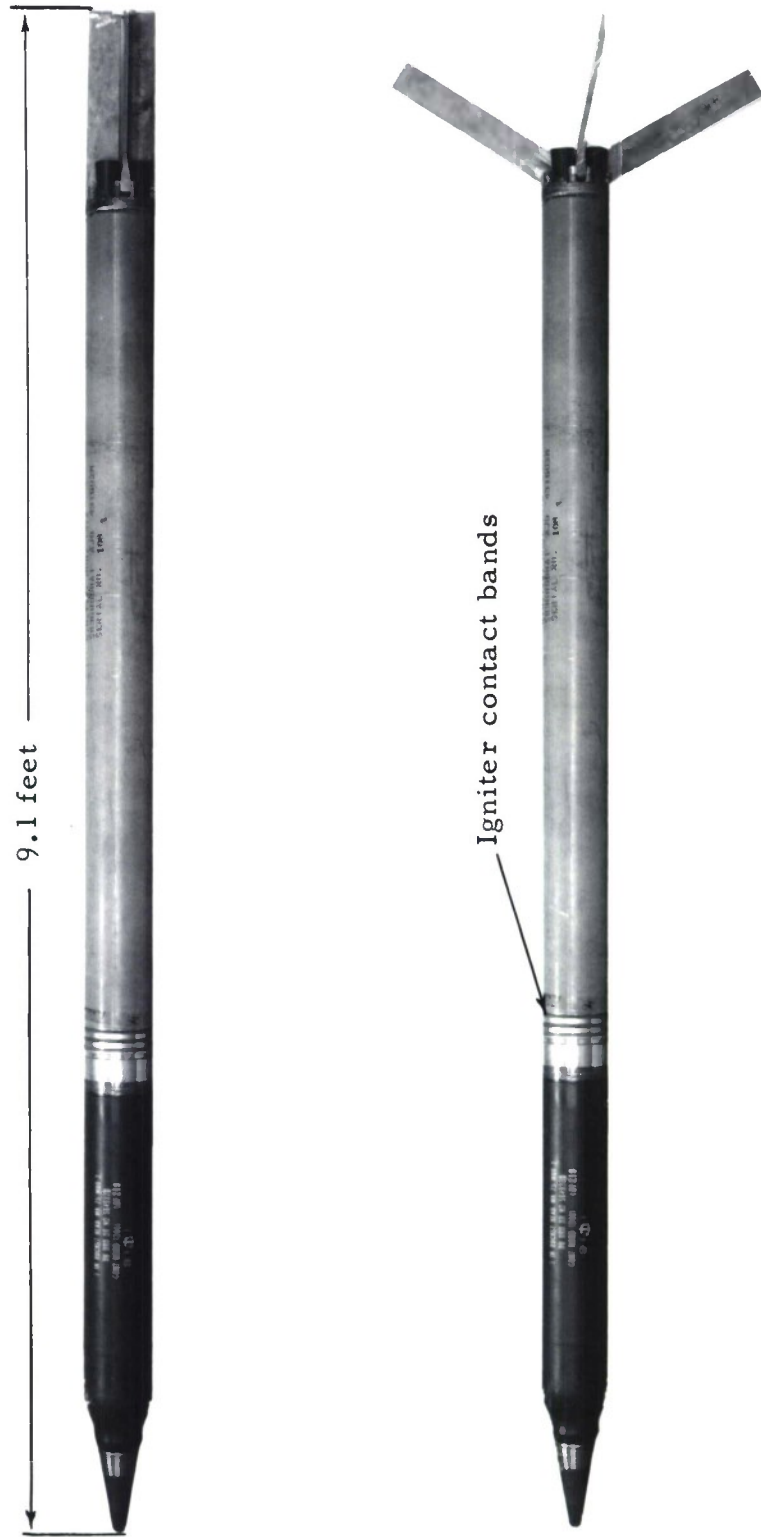


Figure 2. Fuze, VT, T2061, Mark 24 and 25 rocket heads for Zuni.

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Figure 3. Fuze, VT, T2061, on Zuni, with Mk 25 head.



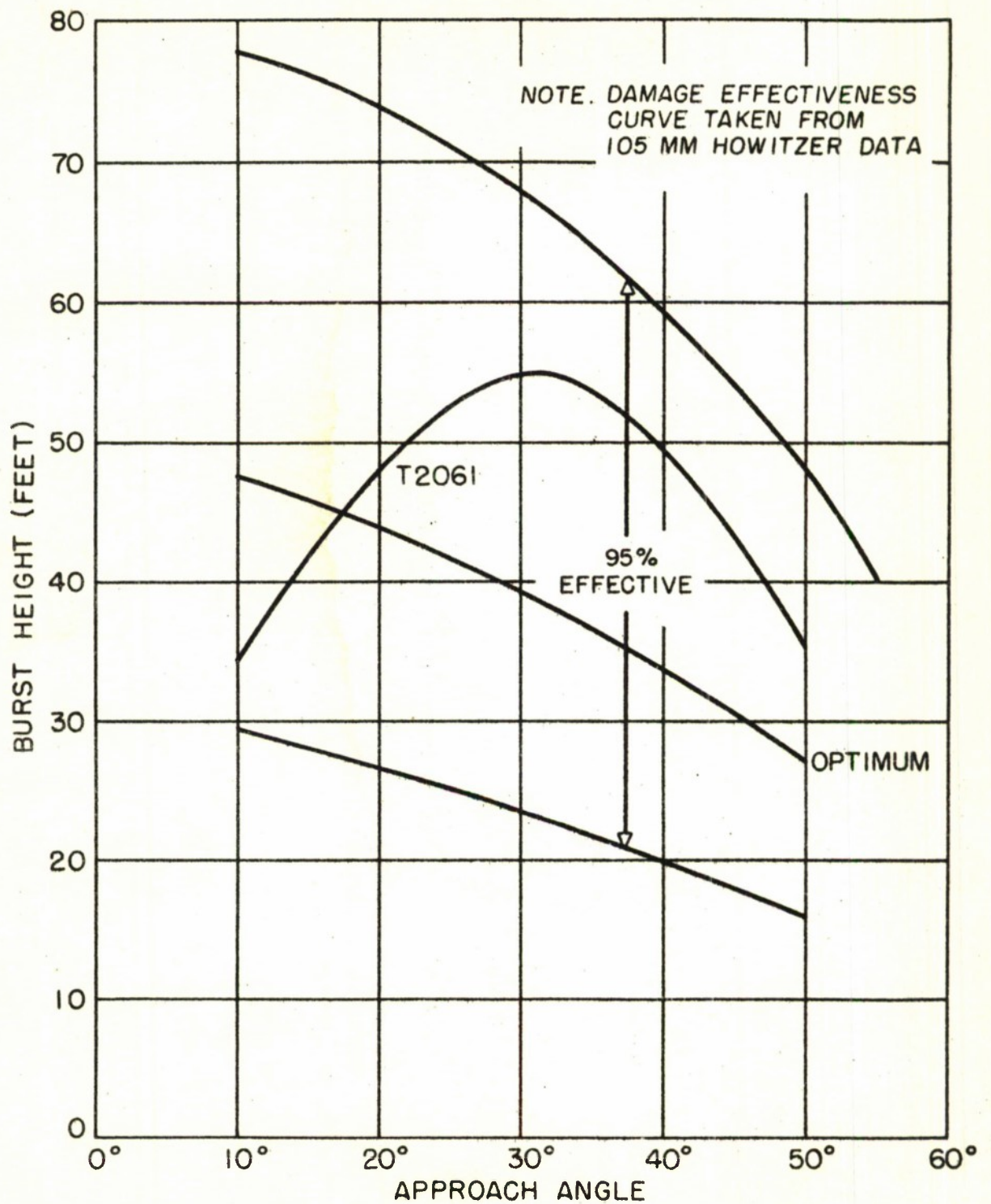


Figure 4. Fuze, VT, T2061 air-to-ground performance (N=.75)



Figure 5. Fuze, VT, T2061, Layout of components.

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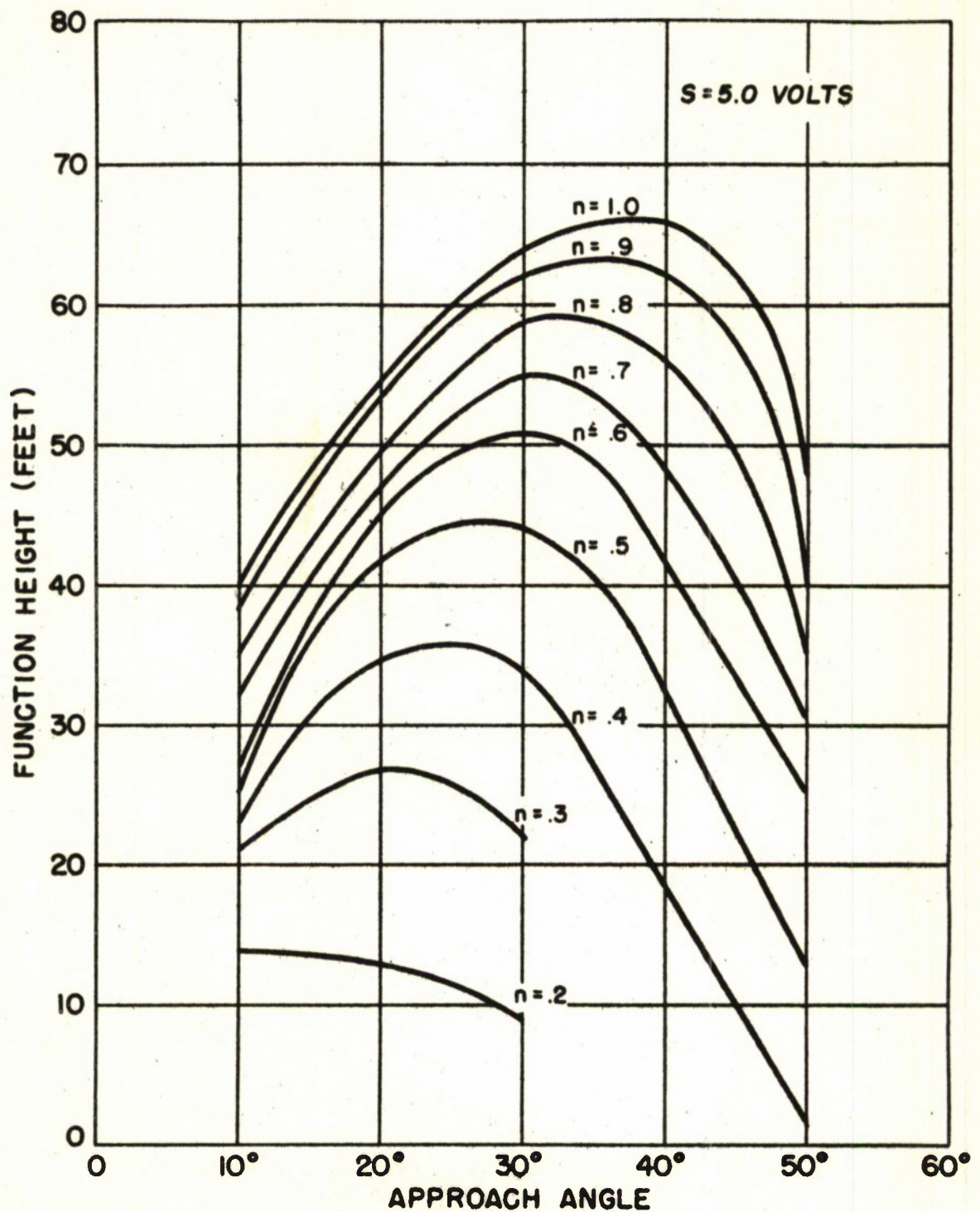


Figure 6 . Fuze, VT, T2061. Function height vs approach angle.

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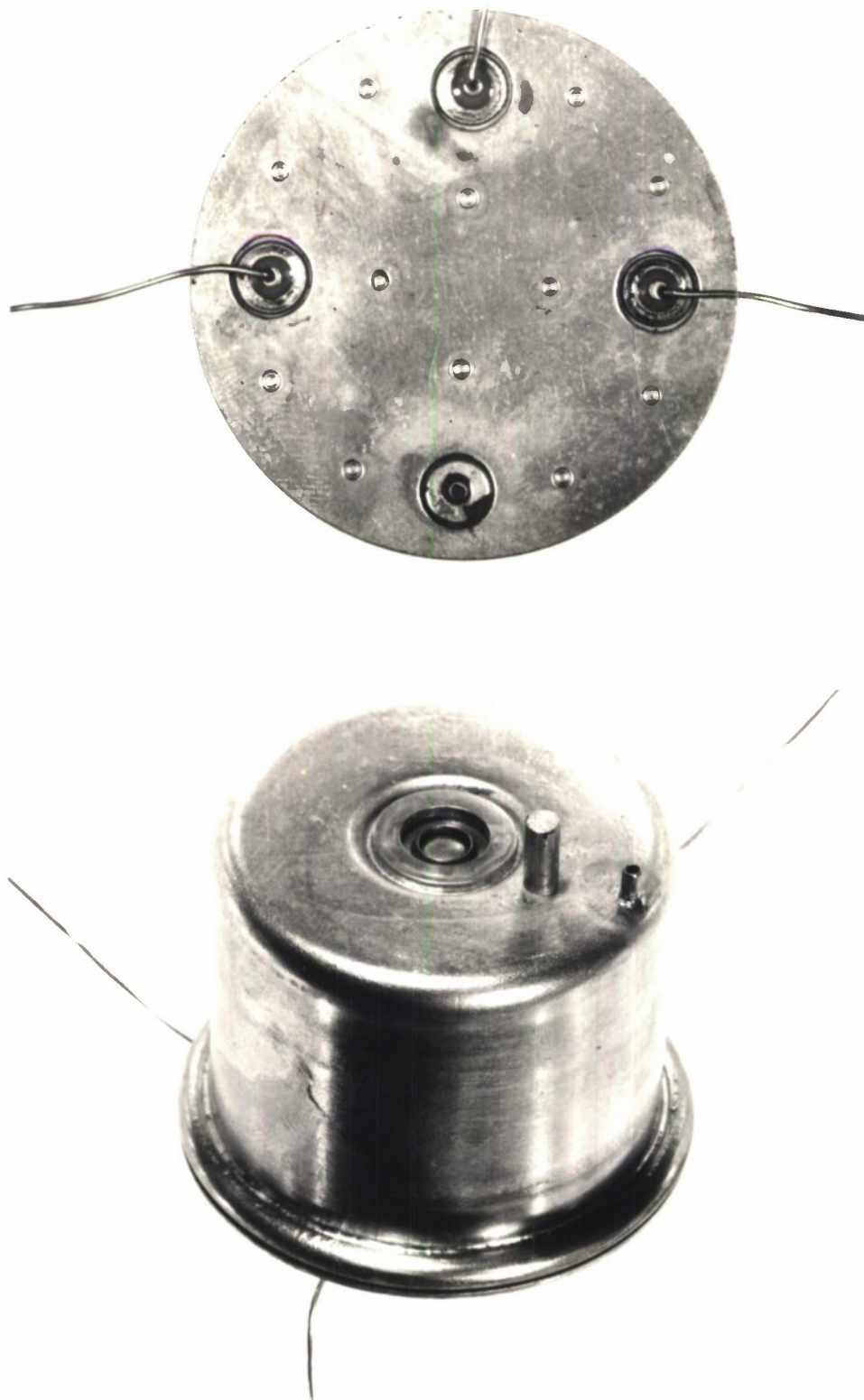


Figure 7. T2061 Power supply.

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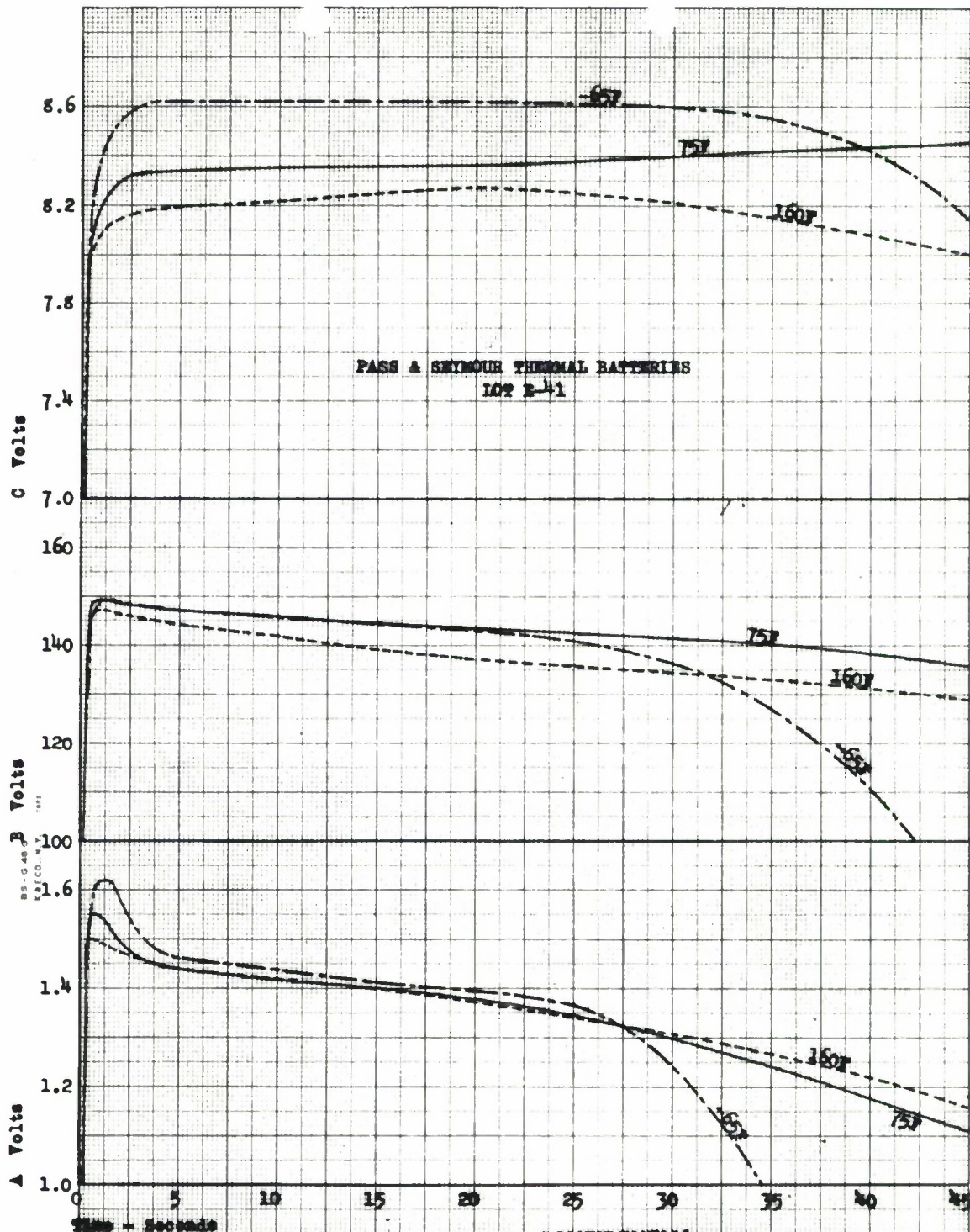


Figure 8. Average voltage curves, T2061 batteries.



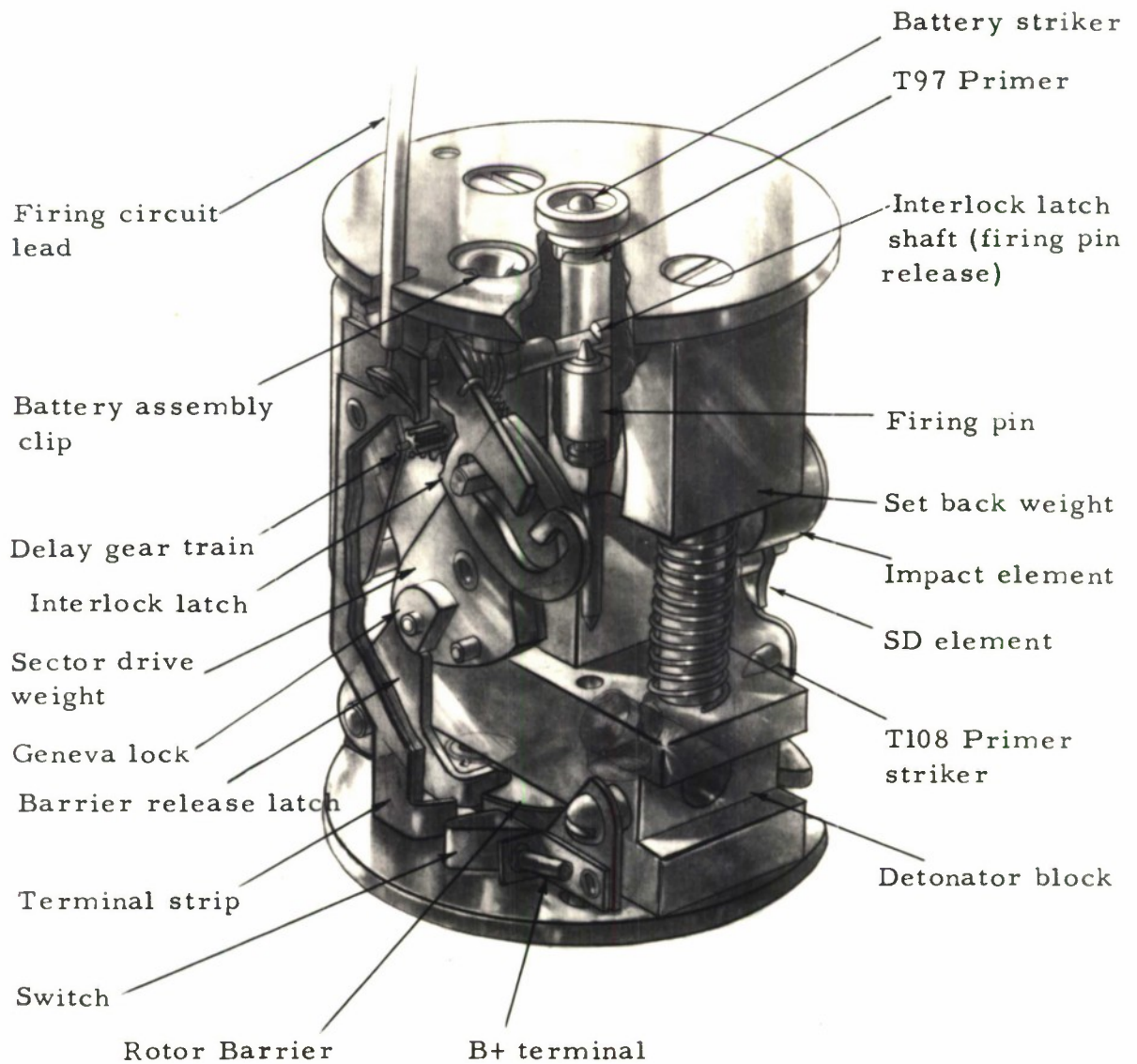


Figure 9. T2061 Safety and arming mechanism.

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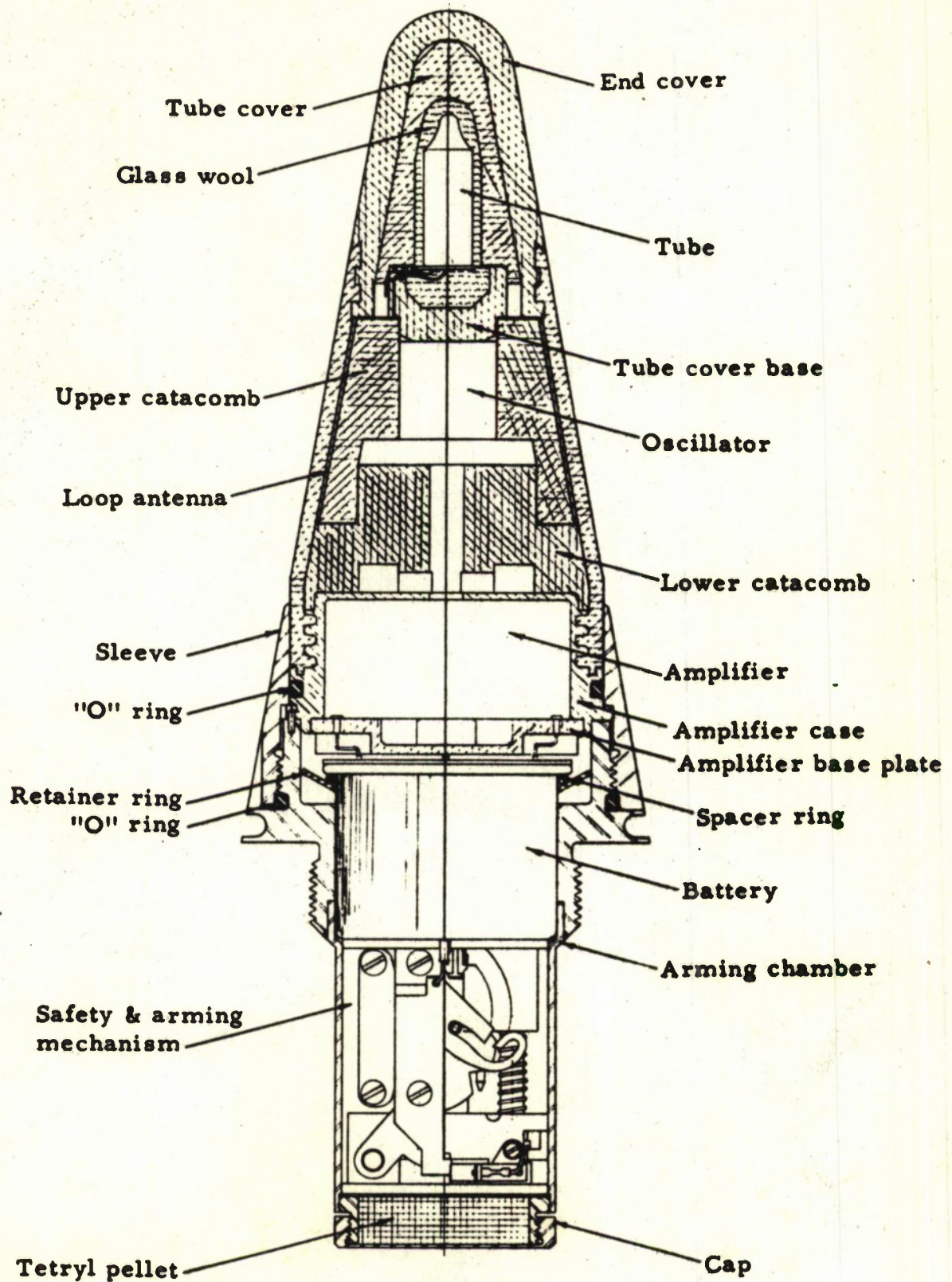


Figure 10. Fuze, VT, T2061, cross section.

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TR-187 Fuze, VT, T2061, Safety and Arming Mechanism (Design Release) 1 July 1955 - Roland A. Ebner

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APPENDIX A

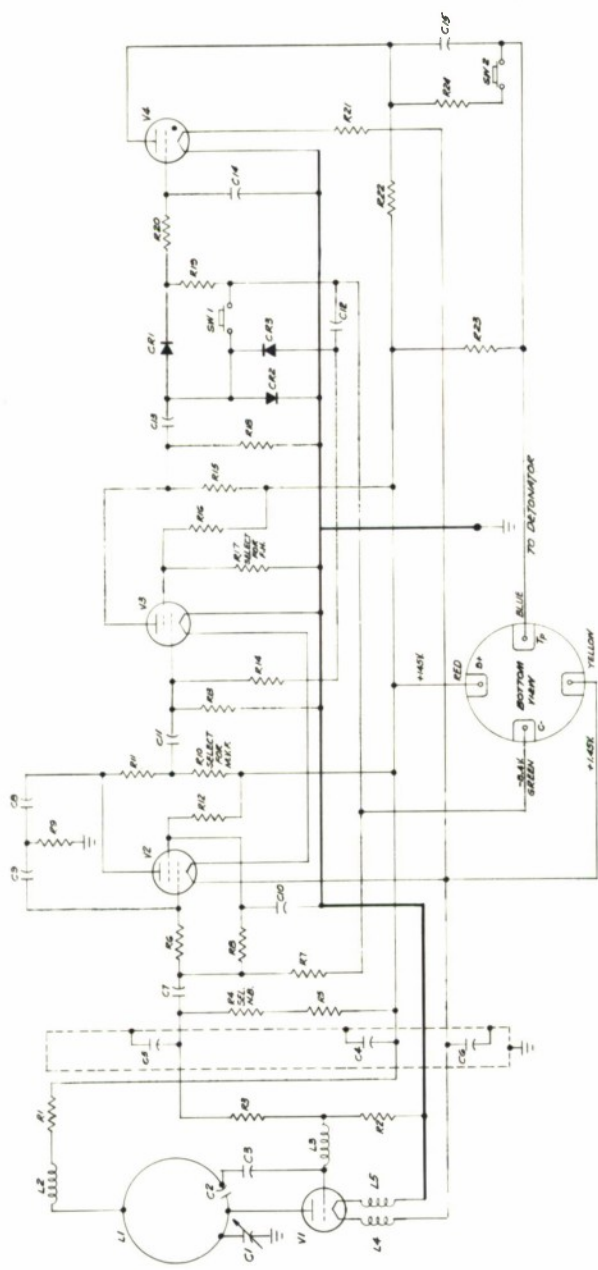
T2061 CIRCUIT DIAGRAM

AND

SUPPLEMENTARY DATA ON PERFORMANCE

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PART	DESCRIPTION	MANUFACTURER
V1	W47	A-300, 437
V2	80891A	A-300, 287
V3	80881A	A-300, 237
V4	80882A	A-300, 452
C81	DIODE	A-300, 171
C82	DIODE	A-300, 171
C83	DIODE	A-300, 171
L1	LOOP	C-300, 441
L2	1 μ	B-300, 232
L3	1 μ	B-300, 232
L4	1 μ	B-300, 232
L5	1 μ	B-300, 232
SW1	BALL SWITCH	B-300, 493
SW2	BALL SWITCH	B-300, 493

PART	DESCRIPTION	REFERENCE
C1	Mechanical Adj. For Lamp Balance	A-300, 433
C2	Power of L1	C300, 441
C3	24 mfd., $\pm 10\%$	A-300, 444-1
C4	300 mfd., $\pm 5\%$	B-300, 170
C5	300 mfd., $\pm 5\%$	B-300, 170
C6	300 mfd., $\pm 5\%$	B-300, 233-1
C7	0.037 mfd., $\pm 10\%$	B-300, 233-2
C8	47 mfd., $\pm 10\%$	A-300, 444-3
C9	27 mfd., $\pm 10\%$	A-300, 444-2
C10	0.047 mfd., $\pm 10\%$	B-300, 233-2
C11	0.037 mfd., $\pm 10\%$	B-300, 233-4
C12	0.03 mfd., $\pm 10\%$	B-300, 232-1
C13	0.037 mfd., $\pm 10\%$	B-300, 233-3
C14	0.02 mfd., $\pm 10\%$	B-300, 233-3
C15	0.0 mfd., $\pm 50\%$	B-300, 232-2

PART	DESCRIPTION	MARKS OBTAINED
R1	1 h. ± 5%	R-300, 131-1
R2	47 h. ± 5%	R-300, 131-2
R3	150 h. ± 5%	R-300, 131-3
R4	0 - 200 h. Subject For Release Book	R-300, 131-1
R5	220 h. ± 10%	R-300, 131-2
R6	1.0 meg. ± 10%	R-300, 131-3
R7	3.1 meg. ± 10%	R-300, 131-4
R8	16.0 meg. ± 10%	R-300, 131-5
R9	330 h. ± 10%	R-300, 131-6
R10	315 h. - 700 h. Subject For conf.	R-300, 131-7
R11	630 h. ± 10%	R-300, 131-8
R12	10.0 meg. ± 10%	R-300, 131-9
R13	3.1 meg. ± 5%	R-300, 131-5
R14	16.0 meg. ± 10%	R-300, 131-10
R15	220 h. ± 10%	R-300, 131-2
R16	63 h. ± 10%	R-300, 131-11
R17	13 h. - 27 h. Subject For C.N.	R-300, 131-12
R18	630 h. ± 10%	R-300, 131-8
R19	3.1 meg. ± 5%	R-300, 131-5
R20	300 h. ± 5%	R-300, 131-13
R21	1.0 elem. ± 10%	A-300, 131-1
R22	2.5 meg. ± 10%	R-300, 131-14
R23	18 meg. ± 10%	R-300, 131-15
R24	4.7 h. ± 10%	R-300, 131-16

Figure A1. Fuze, VT, T2061, circuit diagram.

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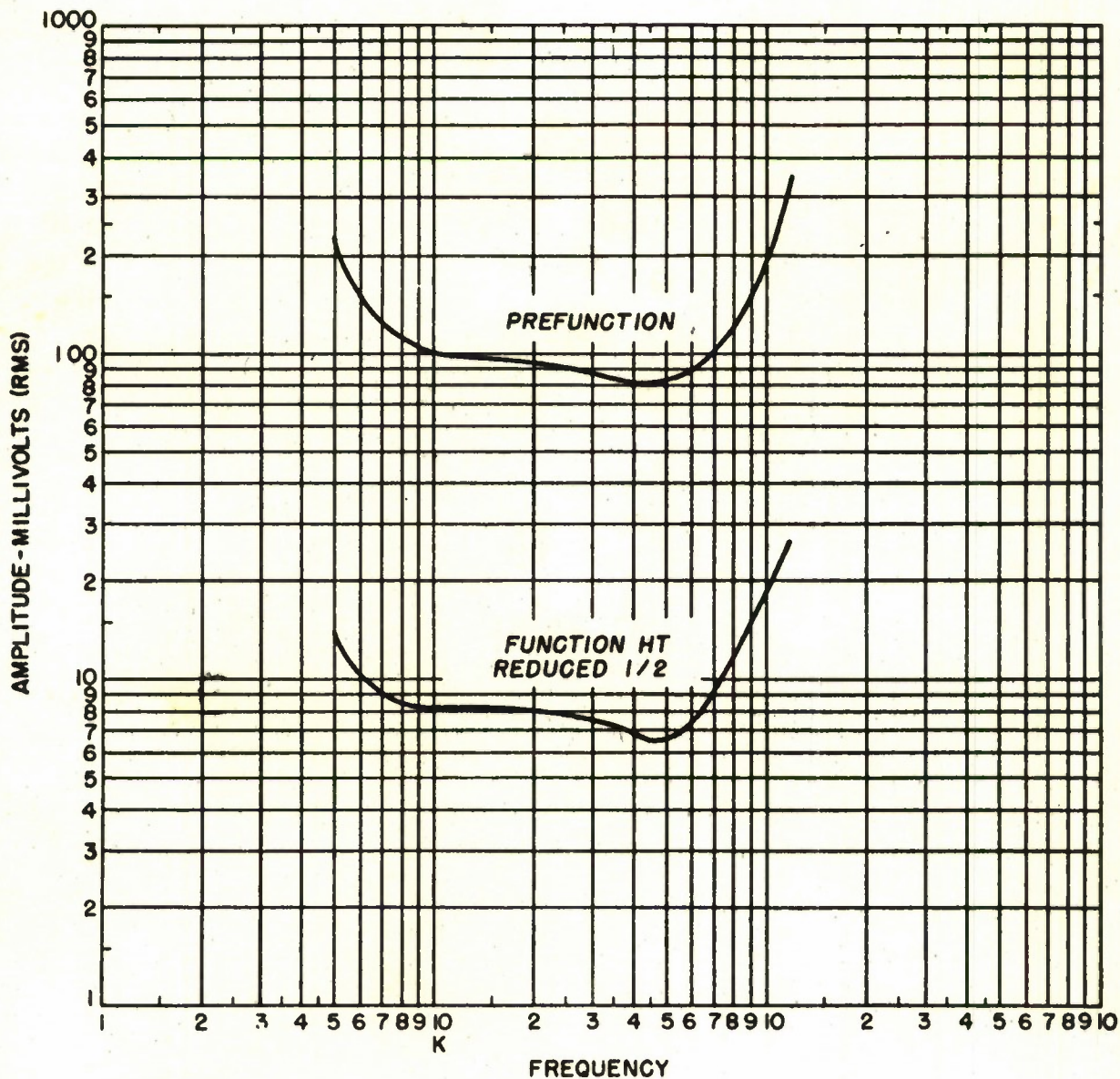


Figure A2. Fuze, VT, T2061, effect of steady state sine wave interference upon function height for 30° air-to-ground approach.

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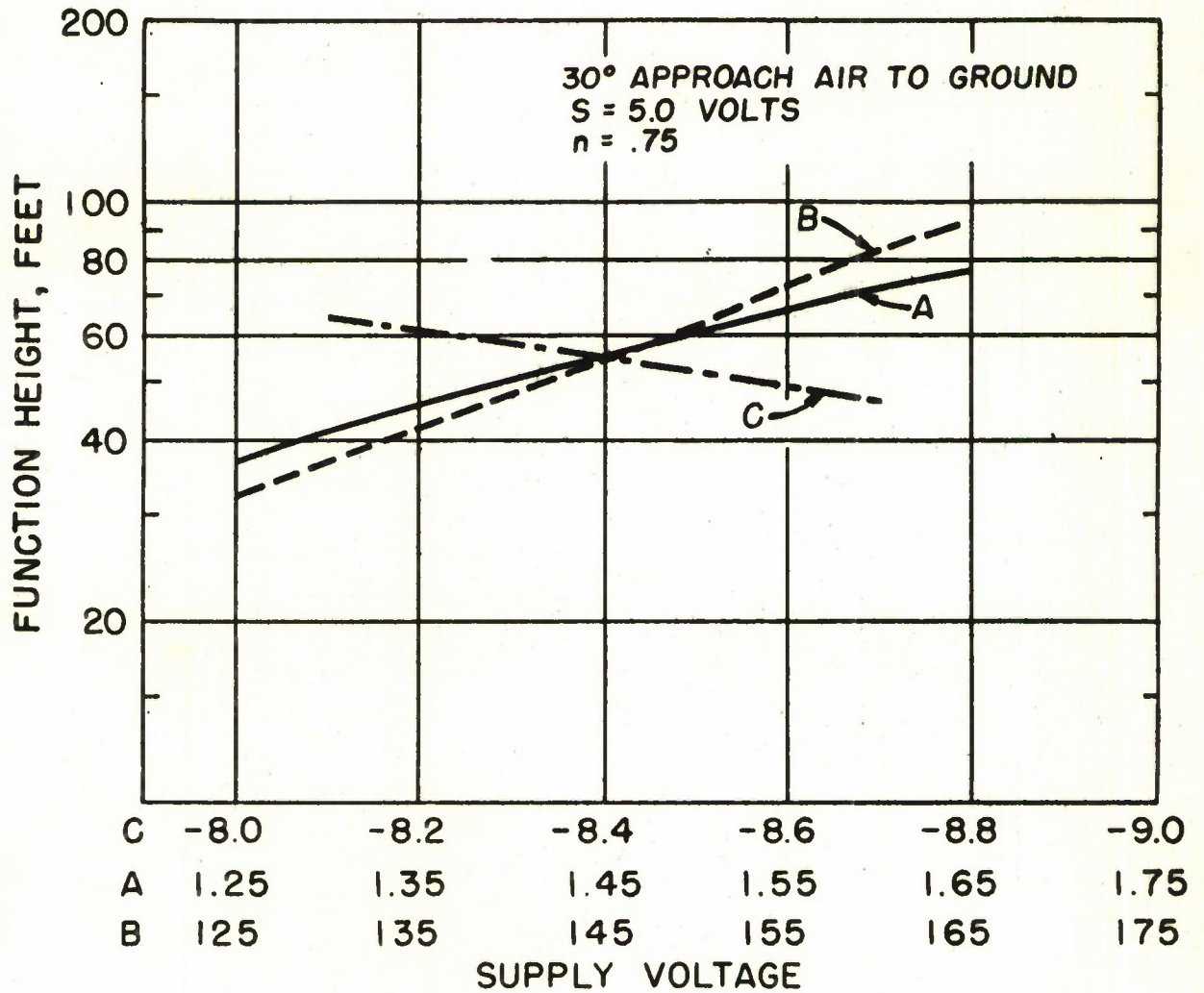


Figure A3. T2061 Amplifier, effect of supply voltage variation upon height.

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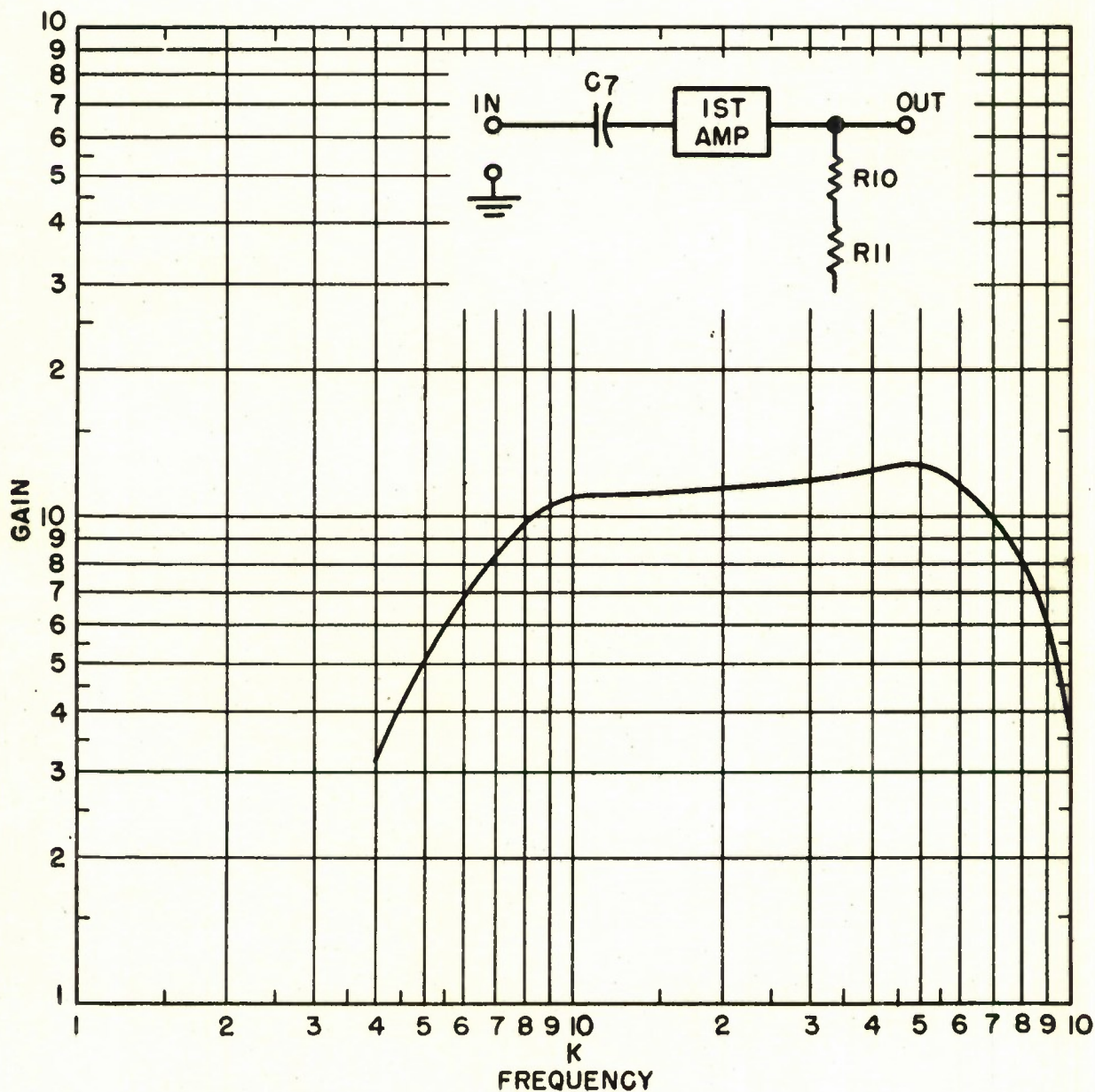


Figure A4. T2061 Amplifier, typical frequency response of first stage.

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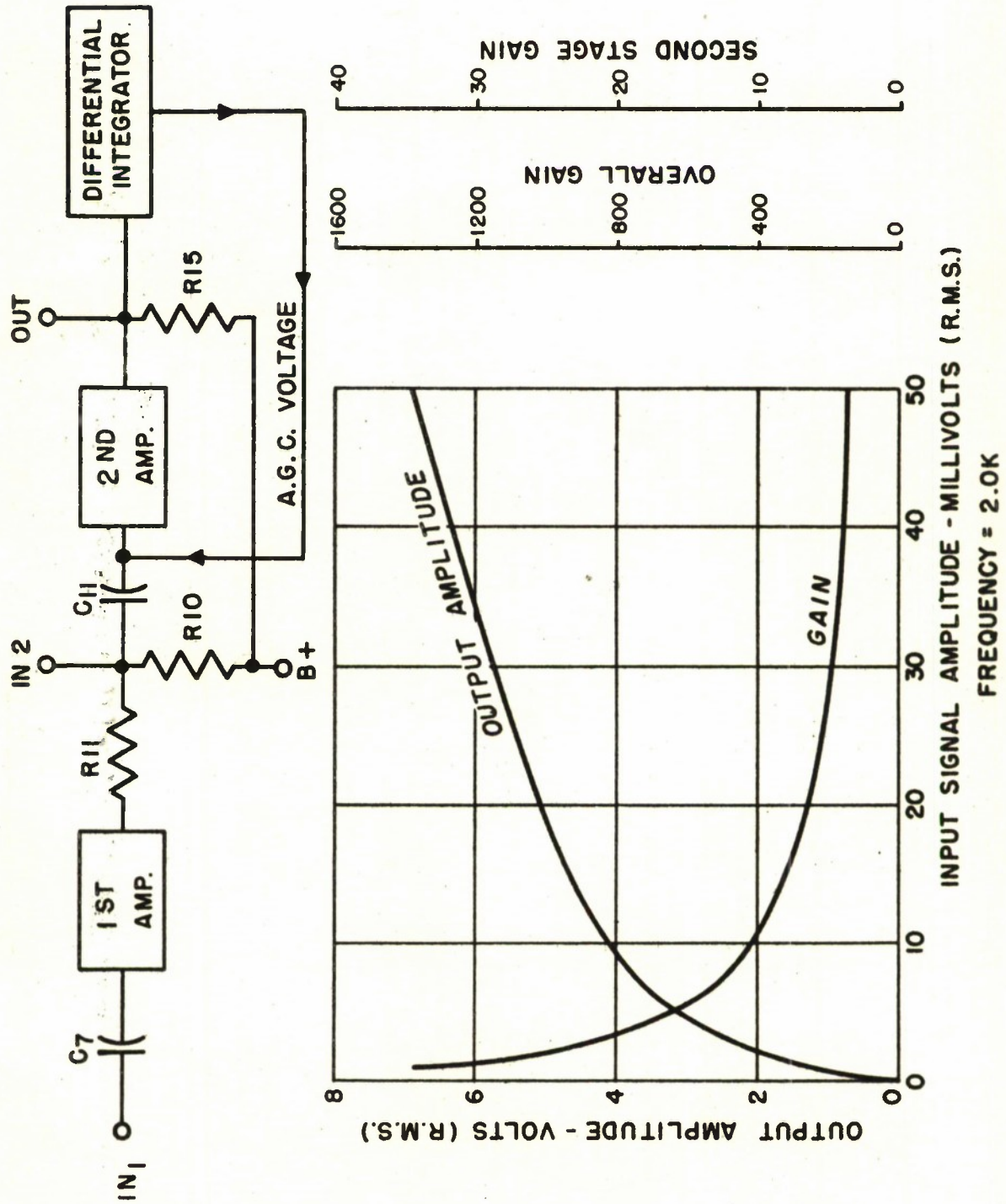


Figure A.5. T2061 Amplifier over-all gain and output voltage vs input signal.

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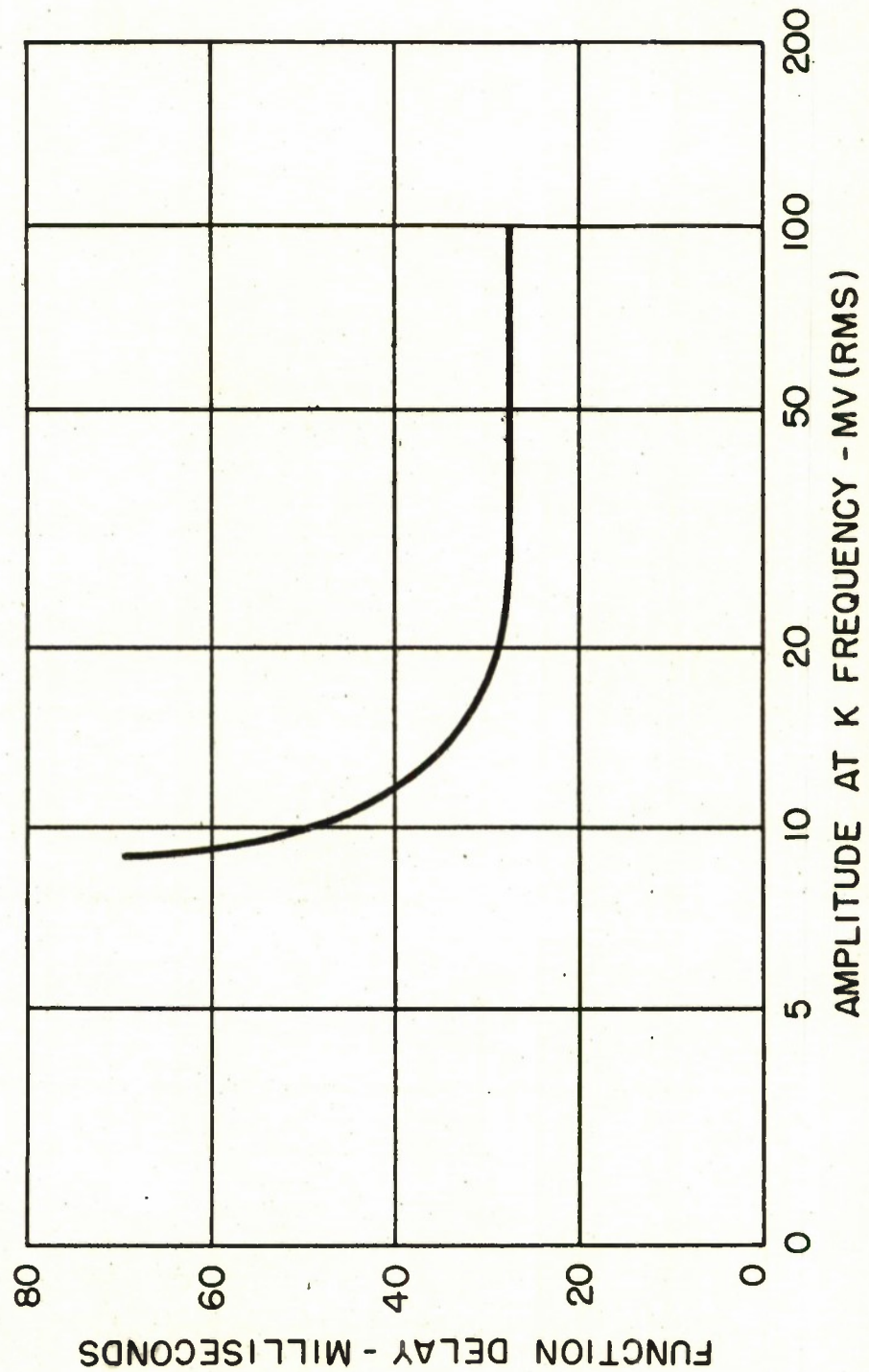


Figure A6. T2061 Amplifier, function delay vs amplitude for sine-wave bursts.

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APPENDIX B

EMERSON TEST MANUALS

Amplifier Tube Tester	EG812
Thyratron Tube Tester	EG822
Diode Tester	EG787
Tube Microphonics Tester	EG254
Resistor Noise Tester	EG794
N67 Self-Noise Tester	EG986
Amplifier Test Position	EG1345
Final Test Position	EG1349
Oscillator Test Position	EG1342

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APPENDIX C
LIST OF DRAWINGS AND PARTS
OF
FUZE, VT, T2061

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L. D. No. B-300,481
SHEET 1 OF 1 SHEETS

ORIGINAL DATE:
31 MAY 1955

[illegible]

LINE NO.	DRAWING NUMBER	N O M E N C L A T U R E	NUMBER REQUIRED		REMARKS
			PER ASSY.	TOTAL	
1	B-300,166	T-75 DETONATOR LIST OF DWGS.			CONFIDENTIAL
2	B-300,167	T-700 STAR PRIMER LIST OF DWGS.			CONFIDENTIAL
3	B-300,182	OSCILLATOR - AMPLIFIER LIST OF DWGS.			SECRET
4	B-300,183	BATTERY LIST OF DWGS.			CONFIDENTIAL
5	B-300,184	SAFETY & ARMING MECHANISM LIST OF DWGS.			CONFIDENTIAL
6	B-300,185	ARMING CHAMBER LIST OF DWGS.			UNCLASSIFIED
7	B-300,186	T-97 STAR PRIMER LIST OF DWGS.			UNCLASSIFIED
8	B-300,187	LEAD CHARGE LIST OF DWGS.			UNCLASSIFIED
9	D-300,188	GENERAL ARRANGEMENT			SECRET
10	D-300,189	GENERAL ASSEMBLY			SECRET
11	B-300,124	ECCETER PELLET			UNCLASSIFIED
12	E-300,123	B-LL SWITCH LIST OF DWGS.			UNCLASSIFIED
13	B-300,124	SPECIAL TUCIS FOR T-2001 FUSE TEST			UNCLASSIFIED
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SECURITY INFORMATION		DIAMOND ORDNANCE FUZE LABORATORY PROJECTILE FUZE LABORATORY		L. D. No. <u>B-300482</u> SHEET <u>1</u> OF <u>2</u> SHEETS		
LIST OF DRAWINGS, PARTS AND SPECIFICATIONS FOR: OSCILLATOR - AMPLIFIER ASSEMBLY				ORIGINAL DATE: 30 JUNE 1955		
DRAFTSMAN		CHECKER		REVISIONS NO. SHEET DATE		
PROJ. ENGR.		PROJ. ENGR.				
SUBMITTED BY		CHIEF SEC.				
EXAMINED BY		CHIEF ENGR.				
APPROVED BY		CHIEF DIV.				
LINE NO.	DRAWING NUMBER	N O M E N C L A T U R E		NUMBER REQUIRED PER ASSY.	TOTAL	REMARKS
1	D-300,622	CIRCUIT DIAGRAM T-2061				
2	D-300,623	TEST & ASSEMBLY CHART -- T-2061				
3	A-300,170	FEED THRU CAPACITOR			3	
4	B-300232-1	CAPACITOR SPECIFICATION			1	
5	B-300232-2	CAPACITOR SPECIFICATION			1	
6	B-300233-1	RESISTOR SPECIFICATIONS			1	
7	B-300233-2	RESISTOR SPECIFICATIONS			2	
8	B-300233-3	RESISTOR SPECIFICATIONS			1	
9	B-300233-4	RESISTOR SPECIFICATIONS			1	
10	B-300233-5	RESISTOR SPECIFICATIONS			2	
11	B-300233-6	RESISTOR SPECIFICATIONS			1	
12	B-300233-7	RESISTOR SPECIFICATIONS			1	
13	B-300233-8	RESISTOR SPECIFICATIONS			2	
14	B-300233-9	RESISTOR SPECIFICATIONS			2	
15	B-300233-10	RESISTOR SPECIFICATIONS			1	
16	B-300233-11	RESISTOR SPECIFICATIONS			1	
17	B-300233-12	RESISTOR SPECIFICATIONS			1	
18	B-300233-13	RESISTOR SPECIFICATIONS			1	
19	B-300233-14	RESISTOR SPECIFICATIONS			1	
20	B-300233-15	RESISTOR SPECIFICATIONS			1	
21	B-300233-16	RESISTOR SPECIFICATIONS			1	
22	B-300235-1	CAPACITOR SPECIFICATION			1	
23	B-300235-2	CAPACITOR SPECIFICATION			1	
24	B-300235-3	CAPACITOR SPECIFICATION			1	
25	B-300235-4	CAPACITOR SPECIFICATION			2	
26	B-300251-1	RESISTOR SPECIFICATIONS			1	
27	B-300251-2	RESISTOR SPECIFICATIONS			1	
28	B-300251-3	RESISTOR SPECIFICATIONS			1	
29	B-300,252	R. F. CHOKER SPECIFICATIONS			4	
30	C-300,426	OSCILLATOR AMPLIFIER ASST			1	
31	C-300,427	OSCILLATOR ASSEMBLY			1	
32	C-300,428	AMPLIFIER ASST.			1	
33	D-300,429	AMPLIFIER CATHODE			1	
34	B-300,430	AMPLIFIER BASE PLATE ASST			1	
35	C-300,431	AMPLIFIER BASE PLATE			1	
36	B-300,432	END COVER			1	
37	C-300,433	TUBE CASE, CATHODE & INSERT ASST			1	
NOTES:						

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CONFIDENTIAL SECURITY INFORMATION		DIAMOND ORDNANCE FUZE LABORATORY PROJECTILE FUZE LABORATORY		L. D. No. <u>B-300483</u> SHEET <u>1</u> OF <u>2</u> SHEETS	
LIST OF DRAWINGS, PARTS AND SPECIFICATIONS FOR: T-2061 POWER SUPPLY, PMS MODEL 62				ORIGINAL DATE: 30 June 55	
DRAFTSMAN	CHECKER	REVISIONS NO SHEET DATE			
PROJ. ENGR.	PROJ. ENGR.				
SUBMITTED BY	CHIEF SEC.				
EXAMINED BY	CHIEF ENGR.				
APPROVED BY	CHIEF DIV.				
LINE NO.	DRAWING NUMBER	N O M E N C L A T U R E	NUMBER REQUIRED PER ASSY.	TOTAL	REMARKS
1	B300,625	FINAL ASSEMBLY	1		
2	B300,626	CAN	1		
3	B300,627	LOCKING PIN	1		
4	B300,628	CAN WELDMENT	1		
5	C300,629	HOLDER	1		
6	B300,630	CAN AND HOLDER ASSEMBLY	1		
7	B300,631	TUBE	1		
8	B300,632	SMALL SOLDER RING	1		
9	B300,633	SOLDER MITE	2		
10	B300,634	CAN ASSEMBLY	1		
11	B300,635	LONG LINER	1		
12	B300,636	BOTTOM INSULATOR - THIN	3		
13	B300,637	BOTTOM INSULATOR - THICK	1		
14	B300,638	INTERMEDIATE INSULATOR	5		
15	B300,639	UPPER INSULATOR - ASBESTOS	2		
16	B300,640	SHORT LINER	1		
17	C300,641	INSULATED CAN	1		
18	C300,642	CAN PAD STOCK	-		
19	B300,643	CAN PAD	3		
20	B300,644	ASBESTOS SEPARATOR	2		
21	C300,645	A PAD STOCK	-		
22	B300,646	A PAD	3		
23	C300,647	CELL CUP	1		
24	C300,648	A CARRIER STOCK	-		
25	B300,649	A CARRIER	2		
26	B300,650	A ELECTRODE	1		
27	B300,651	LEAD	2		
28	B300,652	A ELECTRODE ASSEMBLY	1		
29	B300,653	CELL COVER	1		
30	C300,654	CELL ASSEMBLY	2		
31	B300,655	RESISTOR	1		
32	C300,656	DOUBLE CELL ASSEMBLY	1		
33	C300,657	SECTION ASSEMBLY	1		
34	B300,658	LARGE SEPARATOR	1		
35	C300,659	CAN AND SECTION ASSEMBLY	1		
36	C300,660	TERMINAL ELECTRODE	1		
37	B300,661	TERMINAL ELECTRODE ASSEMBLY	1		
NOTES: SPECIFICATIONS OF LATEST ISSUE APPLY					

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CONFIDENTIAL SECURITY INFORMATION		DIAMOND ORDNANCE FUZE LABORATORY PROJECTILE FUZE LABORATORY		L. D. No. B-300483 SHEET 2 OF 2 SHEETS		
LIST OF DRAWINGS, PARTS AND SPECIFICATIONS FOR: T-2061 POWER SUPPLY, PMS MODEL 62				ORIGINAL DATE: 30 June 1955		
DRAFTSMAN	CHECKER	REVISIONS NO SHEET	DATE			
PROJ. ENGR.	PROJ. ENGR.					
SUBMITTED BY	CHIEF SEC.					
EXAMINED BY	CHIEF ENGR.					
APPROVED BY	CHIEF DIV.					
LINE NO.	DRAWING NUMBER	N O M E N C L A T U R E		NUMBER REQUIRED PER ASSY.	TOTAL	REMARKS
1	C300,662	B CARRIER STOCK		-		
2	B300,663	B CARRIER		116		
3	C300,664	B ELECTRODE		55		
4	B300,665	B ELECTRODE ASSEMBLY		2		
5	D300,666	WELTY		1		
6	C300,667	B PAD STOCK		-		
7	B300,668	B PAD		9		
8	B300,669	THICK WRAPPER		1		
9	B300,670	THIN WRAPPER		1		
10	D300,671	STACK ASSEMBLY		1		
11	D300,672	CAN AND STACK ASSEMBLY		1		
12	B300,673	PAD SEGMENT		1		
13	B300,674	THICK SPACER		2		
14	B300,675	THIN SPACER		1		
15	B300,676	ASBESTOS BAFFLE		1		
16	B300,677	MICA		1		
17	B300,678	FILLER		1		
18	B300,679	NOTCHED FILLER		4		
19	D300,680	FILLED CAN ASSEMBLY		1		
20	B300,681	COVER		1		
21	B300,682	PLATE		1		
22	B300,683	COVER WELDMENT		1		
23	B300,684	TERMINAL WIRE		1		
24	B300,685	LARGE SOLDER RING		1		
25	B300,686	TERMINAL WIRE		1		
26	B300,687	COVER ASSEMBLY		1		
27	B300,688	TERMINAL SHIELD		1		
28	B300,689	INNER SHIELD		1		
29	B300,690	SHIELDED COVER ASSEMBLY		1		
30	C300,691	UN-ARMED ASSEMBLY		1		
31	B300,692	CUP		1		
32	B300,693	ANVIL		1		
33	B300,694	PRIMER ASSEMBLY		1		
34	B300,695	WIRING DIAGRAM		-		
35	A300,107	BATTERY RETAINER		1		For Battery Assy
36	B300,190	SPACER RING		1		For Battery Assy
37						
NOTES: SPECIFICATIONS OF LATEST ISSUE APPLY						

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SECURITY INFORMATION

PROJECTILE FUZE LABORATORY

SHEET 3 OF 4 SHEETS

ORIGINAL DATE:

31 MAY 1955

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UNCLASSIFIED		DIAMOND ORDNANCE FUZE LABORATORY		L. D. No. B-300,485	
SECURITY INFORMATION		PROJECTILE FUZE LABORATORY		SHEET 1 OF 1 SHEETS	
LIST OF DRAWINGS, PARTS AND SPECIFICATIONS					ORIGINAL DATE:
FOR: ARMING CHAMBER					31 MAY 1955
DRAFTSMAN	CHECKER	NO	REVISIONS	DATE	
PROJ. ENGR.	PROJ. ENGR.				
SUBMITTER BY	CHIEF SEC.				
EXAMINED BY	CHIEF ENGR.				
APPROVED BY	CHIEF CIV.				
LINE NO.	DRAWING NUMBER	N O M E N C L A T U R E			NUMBER REQUIRED PER ASSEMBLY TOTAL
1	C-300,411	ARMING CHAMBER WELDMENT			1
2	C-300,412	BASE			1
3	C-300,413	ARMING CHAMBER			1
4	B-300,414	RAFFLE SUPPORT			1
5	B-300,415	RAFFLE			1
6	B-300,416	S. D. SELECTOR BARREL			1
7	B-300,417	S. D. SELECTOR			1
8	A-300,418	DOWEL PIN (LONG)			1
9	A-300,419	DOWEL PIN (SHORT)			1
10	A-300,423	PAD			1
11	C-300,425	SLEEVE			1
12	A-300,463	S. D. SELECTOR LIMIT PIN			1
13	C-300,464	ARMING CHAMBER ASS'Y			1
14	B-300,491	CAP			1
15	B-300,619	GAGE 1.3765 "Co" & 1.3870 "W Co"			1
16	B-300,620	GAGE .4845, 1.7155 "Co" & .4915, 1.7358 "W Co"			1
17	B-300,621	GAGE 45° & 127° ANGULAR REL. TOLERANCE			1
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19					
20		MECHANICAL COMMERCIAL PARTS			
21		Precision Rubber Products Corp.			
22		"O Rings" Dayton 7, Ohio, or Equal			
23					
24		"O" Ring No. 902 1/2 - 1/16 I.D. x 1/8 O.D. x 1/32			1
25		"O" Ring No. 414 - 41 - 2 5/16 I.D. x 2 1/2 O.D. x 3/32			1
26					
27		Trust's Retaining Ring, Waldees Kohinoor Inc.			
28		Long Island City, New York, or Equal			
29		Retaining Ring No. 5103 - 12-C Beryllium Copper			1
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UNCLASSIFIED SECURITY INFORMATION		DIAMOND ORDNANCE FUZE LABORATORY PROJECTILE FUZE LABORATORY		L. D. No. <u>8-300,486</u> SHEET <u>1</u> OF <u>1</u> SHEETS	
LIST OF DRAWINGS, PARTS AND SPECIFICATIONS FOR: T-97 STAB PRIMER				ORIGINAL DATE: 31 MAY 1955	
DRAFTSMAN PROJ. ENGR. <u>NLR</u> SUBMITTED BY EXAMINED BY APPROVED BY		CHECKER <u>NLR</u> PROJ. ENGR. <u>NLR</u> CHIEF SEC CHIEF ENGR CHIEF CIV		REVISIONS NO. SHEET DATE	
LINE NO.	DRAWING NUMBER	N O M E N C L A T U R E	NUMBER REQUIRED	REMARKS	
			PER ASSY. TOTAL		
1	R-300,369	T-97 STAB PRIMER	1		
2	A-300,370	PRIMER DISC	1		
3	A-300,371	WICKING DISC	1		
4	A-300,372	PRIMER CUP	1		
5	A-300,492	PRIMER MIXTURE	1		
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