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STEP

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AUTHORS: Agroskin, Ya. Z., Mironov, V. N. and Blinov, V. N.

TITLE: Unit for simultaneously welding two sides of sheet metal

PERIODICAL: Byulleten' izobreteniy, no. 14, 1962, 28 (Soviet patent, class 21h, 30<sub>17</sub>, no. 148864 (738485/25, July 17, 1961)

TEXT: The unit for welding simultaneously two sides of sheet metal by applying straight, stack (pile)-shaped seams, is provided with a lever-key champing-device actuated from separate hydraulic cylinders. The unit is fitted with a second welding-nozzle for overhead welding. Such an arrangement makes it possible to carry out butt-welded seams in a horizontal plane simultaneously on two sides of metal sheets.

[Abstracter's note: Complete translation.]