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BY BOEING

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Original Release

Approval

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LETTER NUMBER

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1.0 INTRODUCTION

1.1 PURPOSE AND SCOPE

The purpose of this document is to define the tasks, data, and procedures required to accomplish the Assembly and Checkout (A&C/O), Modification and Checkout (M&C/O), Acceptance, and Delivery/Turnover activities for the Minuteman WS-133A Wing III through V Weapon System Facilities at Vandenberg Air Force Base (VAFB).

1.2 GENERAL DESCRIPTION

The information and requirements presented herein as they apply to the A&C/O Contractor, Boeing, meet the objectives for Technical Approval, Inventory, Acceptance, and Delivery/Turnover of the Minuteman Wing III through V Weapon System Facilities at VAFB. This document describes the methods to be used by Boeing to (1) assemble, modify, checkout, and evaluate the capability of the Wing III through V Weapon System; and (2) implement the Acceptance and Delivery/Turnover of the Wing III through V Weapon System Facilities to the procuring authority.

The Wing III-V Facilities at VAFB consist of (1) new facilities requiring A&C/O effort, (2) a modified facility requiring M&C/O effort, (3) supporting facilities not requiring any change in configuration, and (4) SAC facilities (SMSB) requiring M&C/O effort.

Note: The modification of the SMSB (in SAC's custody) will be accomplished by a separately negotiated Time Compliance Technical Order (TCTO) and will not be contained herein.

This program covers the procedures, requirements, and activities necessary for the accomplishment of Acceptance of new and modified Wing III-V facilities and Delivery/Turnover of new, modified, and supporting Wing III-V facilities at the completion of the Wing III-V Program.

1.3 DEFINITIONS

This section contains a list of definitions which are applicable to the understanding of this document.

- 1) Acceptance - Acceptance is the acknowledgement and approval by the Air Force of the Contractor's Assembly and Checkout (A&C/O) and/or Modification and Checkout (M&C/O) effort conducted on a weapon system facility.
- 2) Assembly and Checkout (A&C/O) - Assembly and Checkout (A&C/O) is the installation and checkout of the necessary Government Furnished Aerospace Ground Equipment (AGE) in order to provide a complete new weapon system facility of an operable configuration.
- 3) Delivery/Turnover - Delivery/Turnover is the final transfer of custodial responsibility of a facility from Boeing to SAC through AFSC upon completion of the Wing III-V program.
- 4) Modification and Checkout (M&C/O) - Modification and Checkout (M&C/O) is the modification by TCTO incorporation of the existing Wing I and/or Wing II equipment or facilities to a Wing III-V configuration and the checkout of the equipment or facilities to ensure operation of the new configuration.
- 5) Technical Approval Team (TAT) - The TAT is an Air Force Team chaired by the 6595th Aerospace Test Wing Commander responsible for witnessing the Contractor's efforts in performing the job of providing a complete weapon system.
- 6) Technical Approval Team (TAT) Discrepancies - TAT Discrepancies are those discrepancies issued by the TAT which indicate that the Contractor or the weapon system failed to meet applicable weapon system specification requirements.
- 7) Technical Approval Demonstrations - Technical Approval Demonstrations are demonstrations conducted by the appropriate contractor for the TAT. These demonstrations have been categorized into three classes as follows:

- a) Class I - Formal demonstration of maintenance equipment utilizing validated, verified technical data and conducted once on selected items of MGE prior to the Turnover of the facility. The purpose of these demonstrations will be to establish the adequacy of delivered test and handling equipment and technical data.
- b) Class II - Formal demonstrations conducted just prior to Turnover of each deliverable facility of the weapon system, using validated and verified technical data. The purpose of these demonstrations will be to establish, in conjunction with the Class III demonstrations, the operational condition of the element being delivered.
- c) Class III - Semi-formal demonstrations conducted during the A&C/O or test of the facilities. The tests witnessed during these demonstrations are those conducted by the A&C/O or Test Contractor as part of his normal task. Member(s) of the TAT will be provided an opportunity to witness such tests on each facility which are not feasible to duplicate after complete tie-in of the facility. The TAT will be notified no later than one working day prior to the demonstration to be witnessed. No contractor effort will be delayed or repeated due to the absence of witnessing TAT personnel once proper notification has been accomplished.
- 8) Technical Surveillance - Technical Surveillance is the witnessing by the TAT of certain Modification, Assembly, and Checkout tasks designed to prove model specification compliance.

1.4 REFERENCES

This section contains a list of references which contain information applicable to this document.

- 1) BSD TR-63-16 entitled "VAFB Wings III-V Test Program Plan"
- 2) AFBSD Exhibit 60-60 entitled "Minuteman Operational Weapon System Configuration Index"
- 3) AFBSD Exhibit 61-32 entitled "Requirements for Demonstration and Technical Approval, Inventory, acceptance and Turnover of W/S 133A Operational Sites (Hardened and Dispersed) and VAFB Addendum."
- 4) S-133-110-0-2 entitled "Launch Operational System (Squadron/Flight)" and Addendum No. 1 thereto
- 5) S-133-111-0-2 entitled "Launch Facility Subsystem" and Addendum No. 1 thereto.
- 6) CTLI S-133-2110-0-2 entitled "Model Specification Assembly and Test Ground Systems and Ground to Missile System Integration - CTLI"
- 7) Boeing Document D2-7871, Volume II, "Assembly and Checkout Requirements VAFB (Wings III-V)"
- 8) Boeing Document D2-01-5, "Integrated Records System, BPTC"
- 9) Boeing Document D2-14987, "Site Acceptance Test Procedures, Wings III-V VAFB, Volumes I through 11."
- 10) Boeing Document D2-14123, "WS-133 Vandenberg Master Program Plan"
- 11) Boeing Document D2-13001, "Non-Conformance Record: Base Assembly and Checkout"
- 12) Boeing Document D2-13373, "Request for Waiver - VAFB A&C/O Acceptance - WS-133A"

1.5 CONTRACTUAL REQUIREMENTS

This document is being prepared under the authority of CCN 320 to Contract AFO4(647)-757.

It is understood that the contractual status of the Government specifications and exhibits called out herein is established elsewhere in the applicable contract, and mention of such specifications and exhibits is for reference purposes only.

2.0

ACCEPTANCE AND DELIVERY/TURNOVER PROCEDURES

This section provides a description of the methods, procedures, coordination activities, and documentation which will be utilized and/or provided by Boeing to accomplish Acceptance and Delivery/Turnover. Figures II-1 and II-2 contain flow charts showing the activities necessary for the accomplishment of the Acceptance and Delivery/Turnover. During the Wing III-V Program, the facilities will normally be accepted by AFSC prior to Delivery/Turnover to SAC; however, it should be noted that Acceptance of the A&C/O and/or M&C/O effort may be accomplished concurrent with the Delivery/Turnover, in which case the DD-250 is signed and Acceptance is accomplished 15 days after the actual Delivery/Turnover as shown in the Delivery/Turnover Chart (Figure II-2). When Acceptance is accomplished prior to Delivery/Turnover, an "updated" Acceptance package is prepared concurrently with Delivery/Turnover in order to evidence the additional A&C/O and/or M&C/O effort. In this case a supplemental DD-250 is signed and the updated Acceptance is accomplished 15 days after the actual Delivery/Turnover as shown in the Delivery/Turnover Chart (Figure II-2). Figure II-1 represents the procedures necessary to accomplish Acceptance only.

The Boeing Acceptance and Delivery/Turnover organizational structure and method of operation is presented in Section 2.1.2. This one basic Boeing-USAF organizational interface will be employed for the Acceptance and Delivery/Turnover of all facilities.

2.1

GENERAL PROCEDURES

2.1.1

Acceptance and Delivery/Turnover Description

The Minuteman WS-133A Wing III through V Program at VAFB requires the Assembly and Checkout (A&C/O) of certain new facilities and the Modification and Checkout (M&C/O) of an existing weapon system facility in order to support and demonstrate the capability of the Wing III-V Weapon System. The new facilities requiring A&C/O tasks consist of Launch Facility No. 7 (LF #7), LF #8, and Hard Launch Control Facility No. 2 (HLCF #2). The modified facility requiring M&C/O tasks is HLCF #1. In addition to the above mentioned facilities, the existing Missile Storage Buildings Nos. 1 and 2 (MSB's #1 and #2) and Destruct Package Installation Facility No. 1 (DPIF #1) will be used as supporting facilities for the Wing III-V Program, and do not require any new A&C/O or M&C/O effort. The Strategic Missile Support

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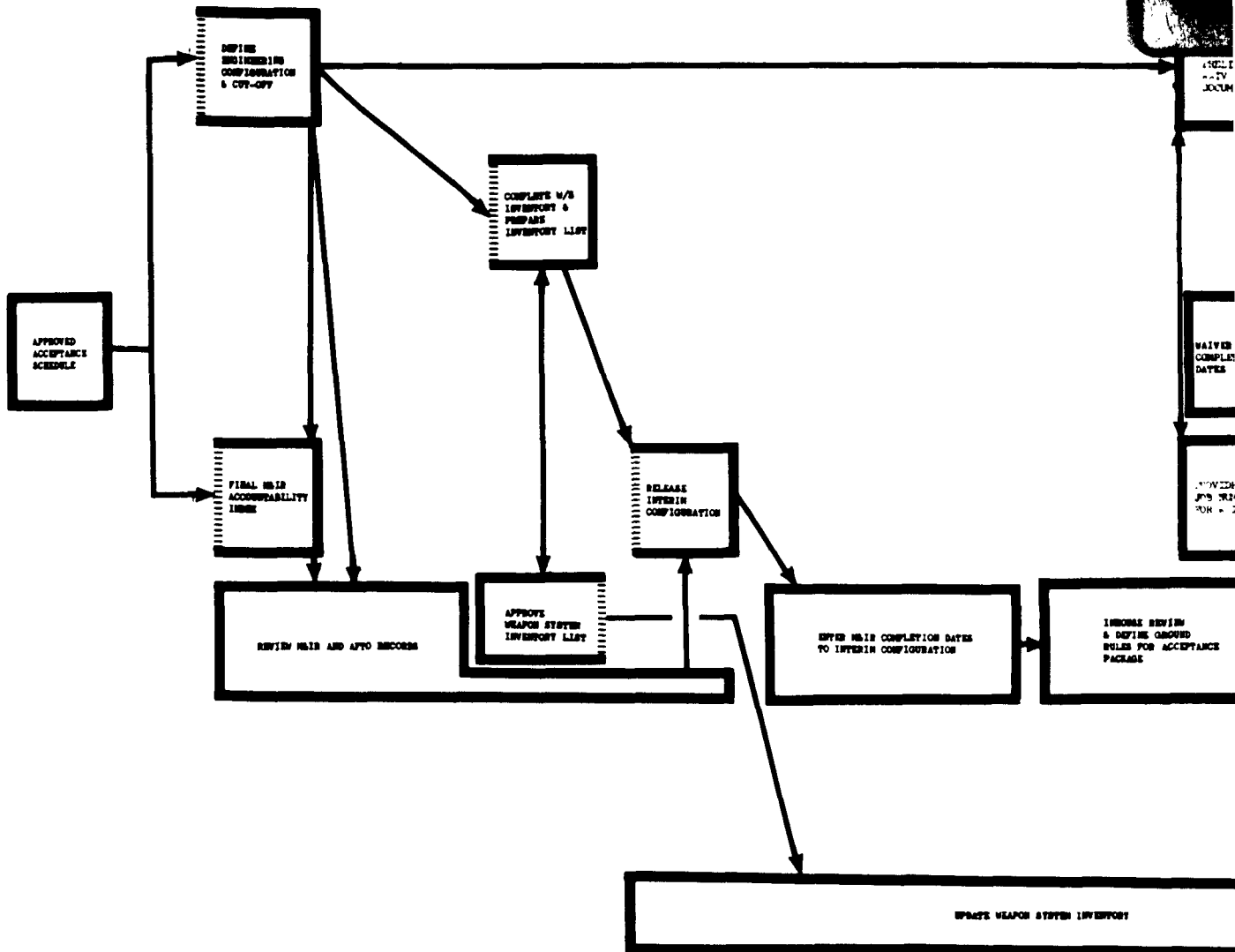
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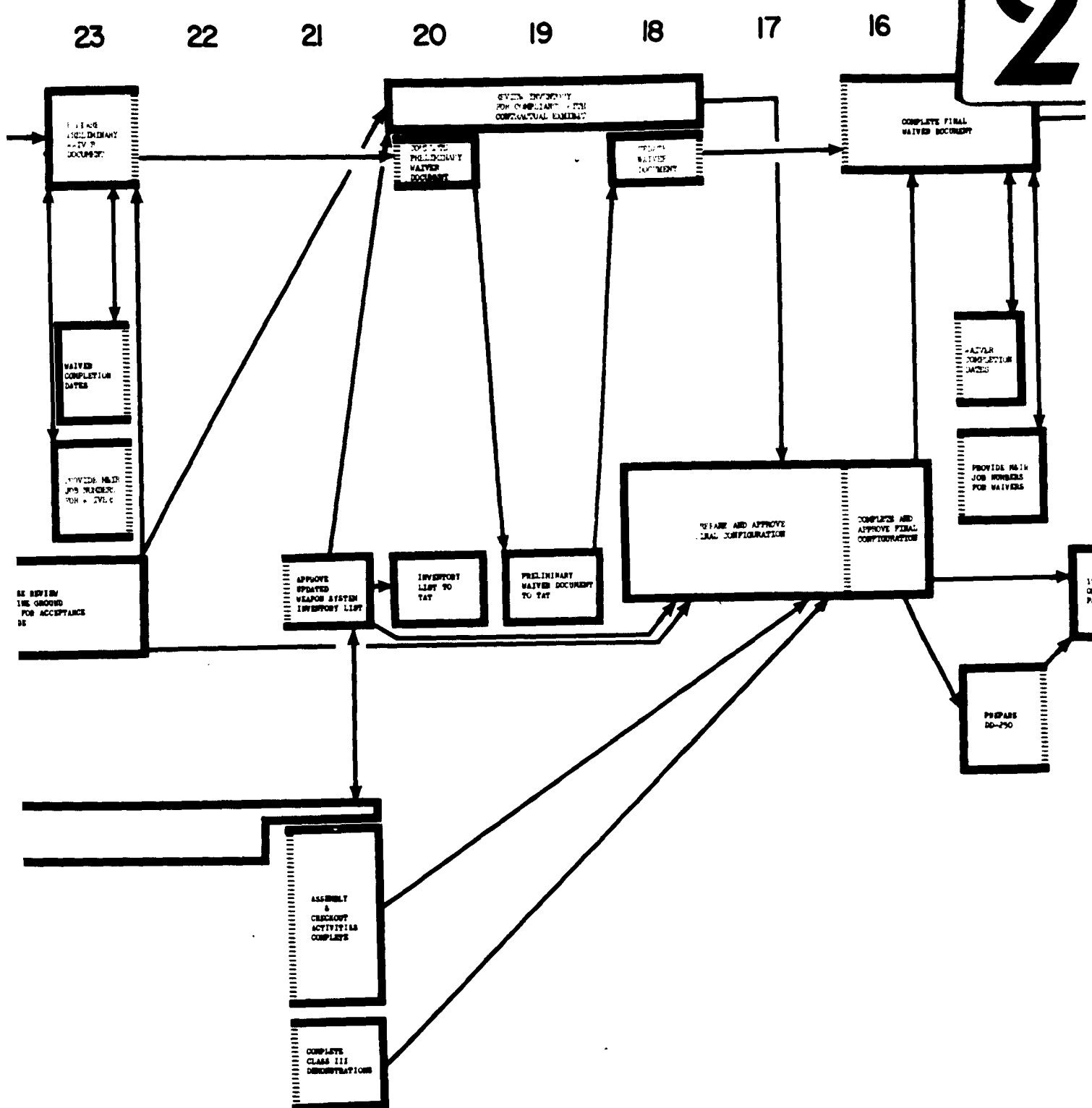
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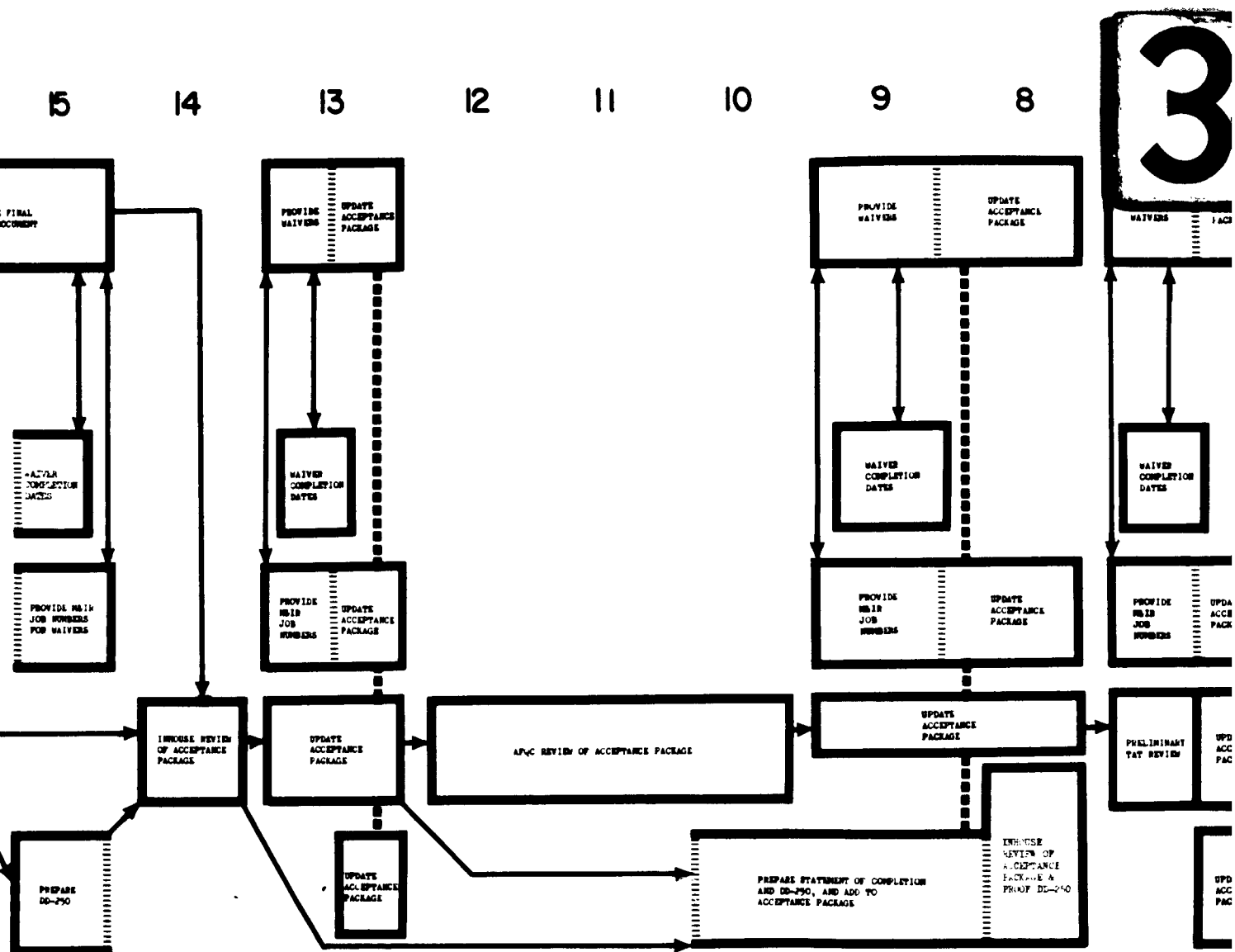
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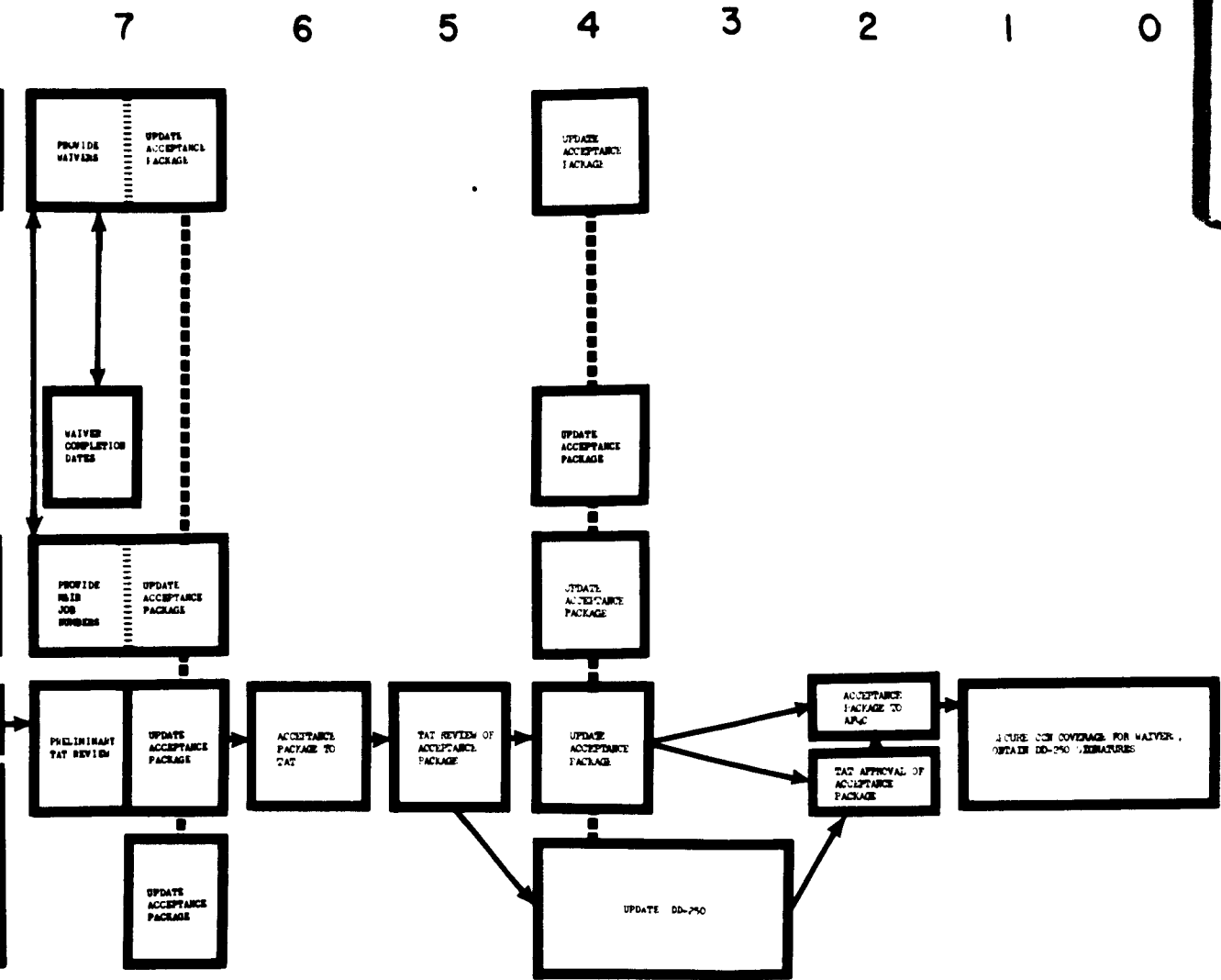


FIGURE II-I

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APPROVED
FOR REVIEW
SCHEDULE

USPINE
REINTEGRATING
CONFIGURATION
& CUT-OFF

9 D.V. BY
STATUS

PREPARE
I A V

COMPLETE W/S
INVENTORY &
PREPARE
INVENTORY LIST

FINAL WEIR
ACCOUNTABILITY
INDEX

PREPARE LIST OF
MODIFICATIONS
TO EP/PPIS

RELEASE
INTERIM
CONFIGURATION

APPROVE
WEAPON SYSTEM
INVENTORY

REVIEW PA: 1ST AFPO RECORDS

ALL WEIR COMPLETION DATA
TO INTERIM CONFIGURATION

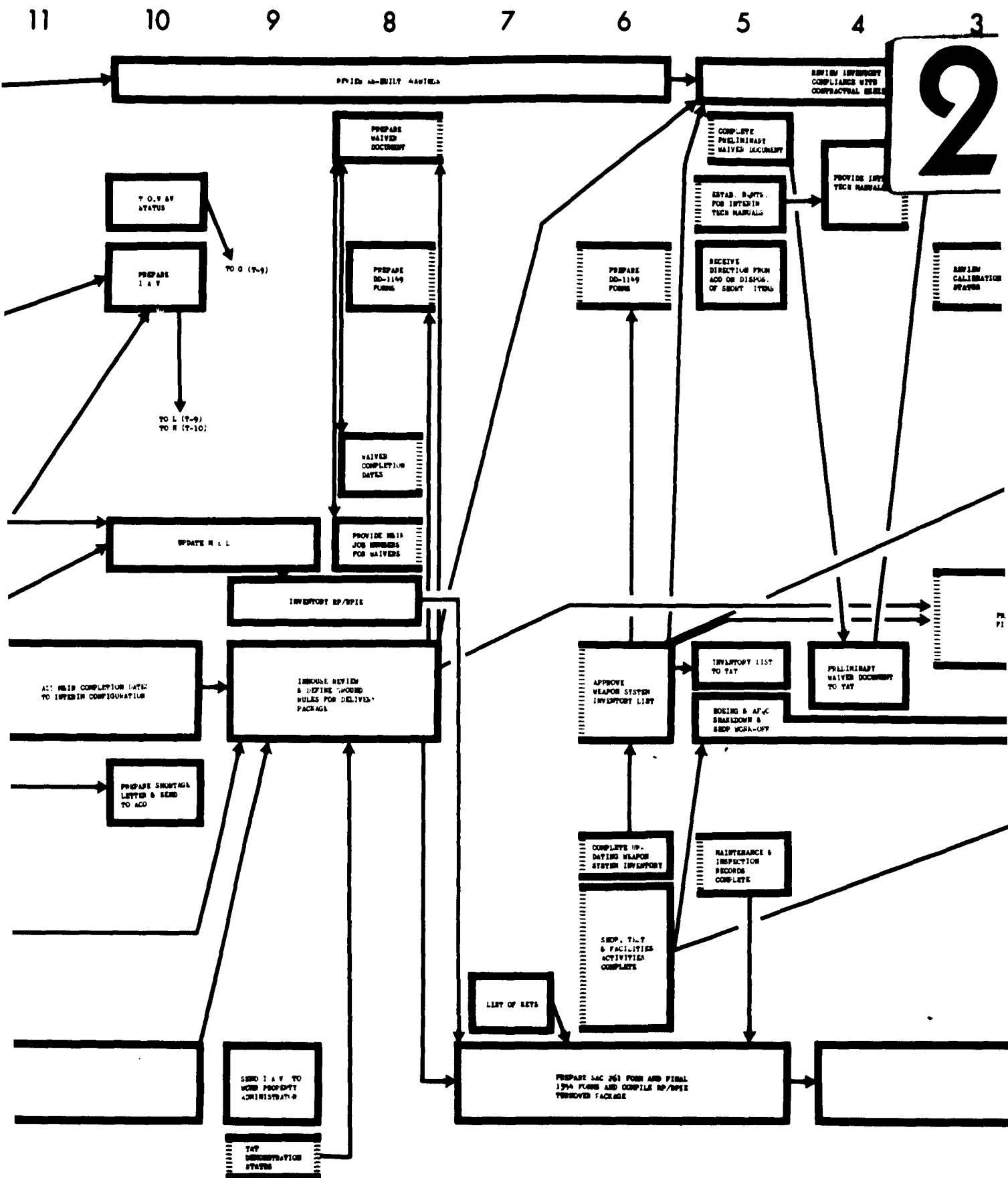
PREPARE SHORT
LETTER & SEND
TO AGO

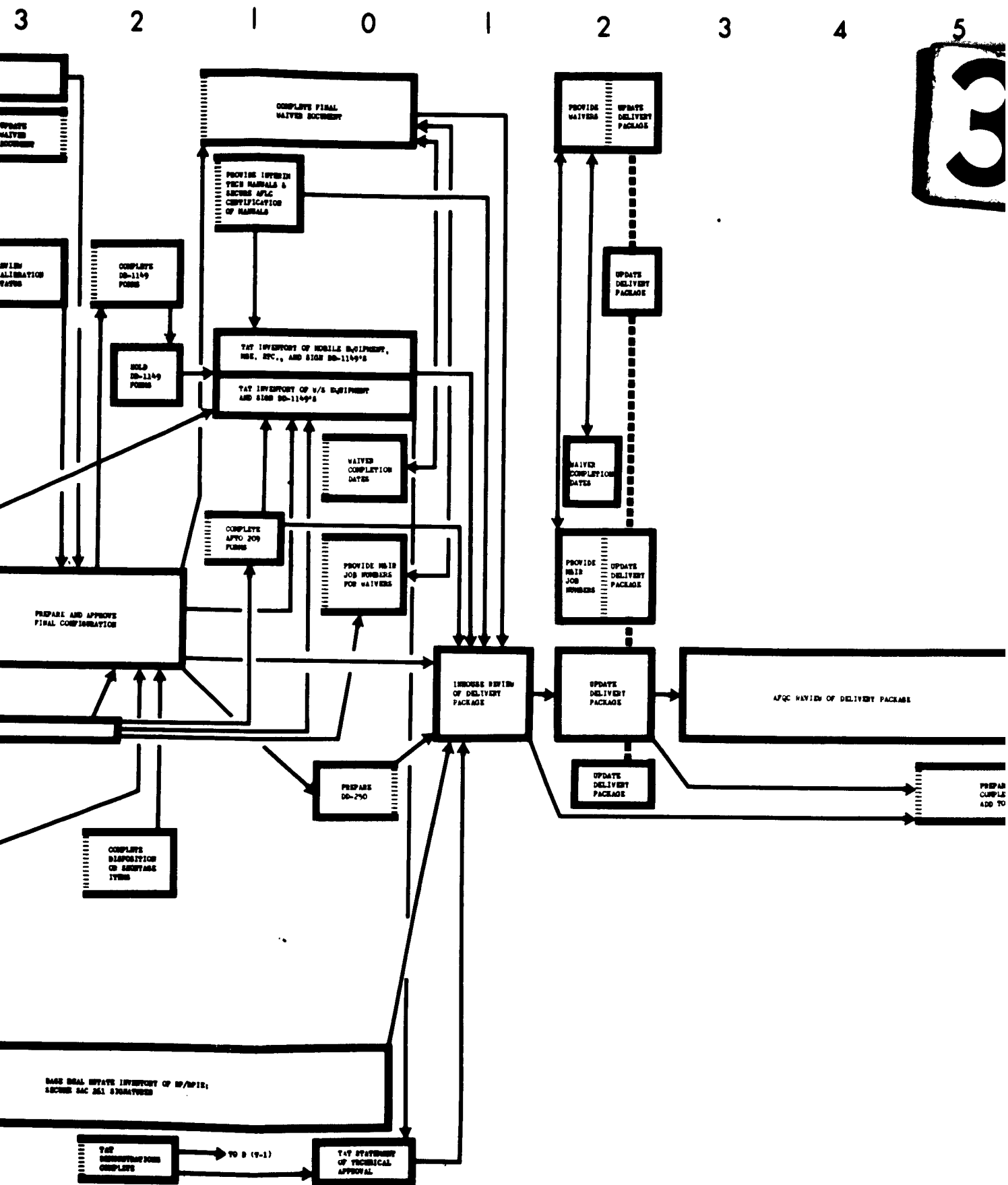
UPDATE
WEAPON SYSTEM
INVENTORY

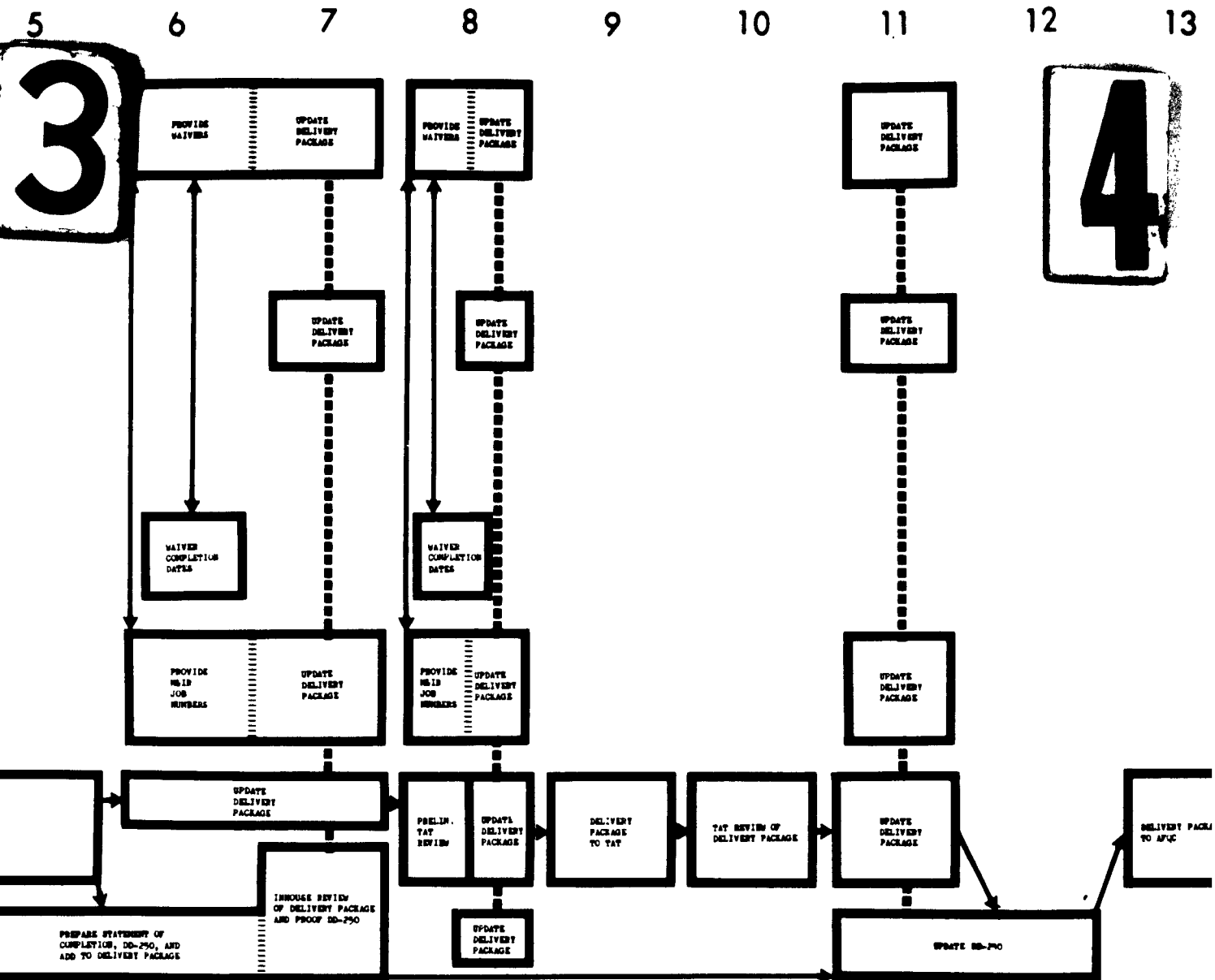
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BOARD
CUT-OFF

PREPARE LIST OF
EP/PPIS
REVALUED &
POSTED

PREPARE PRELIMINARY IMA FORMS (EP/PPIS)







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DELIVERY/TURNOVER - BPTC

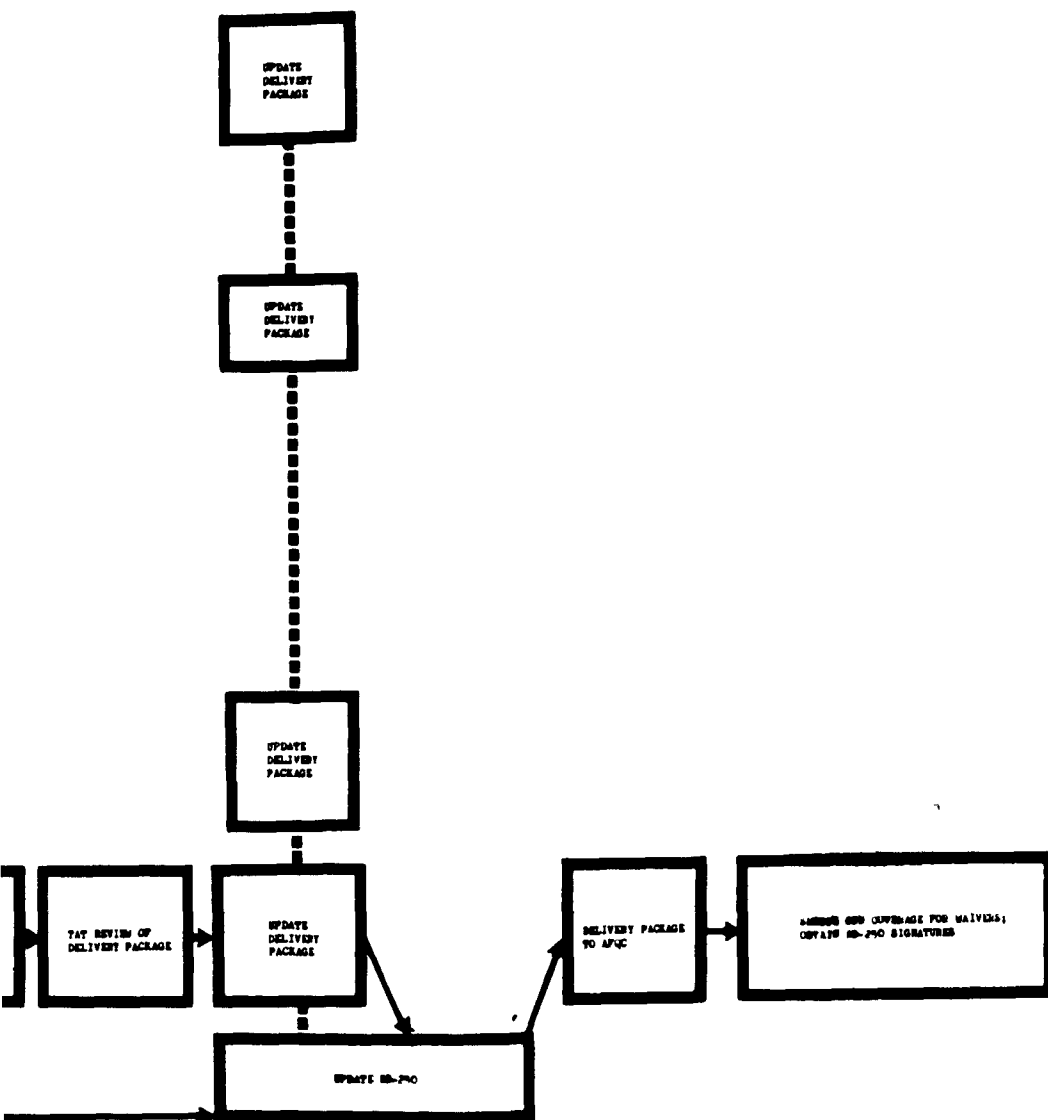


FIGURE II-II

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2.1.1

(Cont'd)

Base (SMSB) requires modification in order to support the Wing III-V Program. However, the SMSB is in the custody of SAC, and the modification will be conducted by a separately negotiated Time Compliance Technical Order (TCTO), and will not be covered herein.

As the Corps of Engineers finish construction of the VAFB new facilities, the Real Property (RP) and Real Property Installed Equipment (RPIE) of the new facilities will be inspected and turned over to Boeing on a SAC Form 261. Upon receiving occupancy of these facilities, Boeing will start the A&C/O phase consisting of the installation and checkout of all necessary Government Furnished Aerospace Ground Equipment (AGE). The facility requiring M&C/O will already be in the custody of Boeing at the start of the Wing III-V Program. Boeing will perform the necessary M&C/O of this facility in accordance with the M&C/O Record Time Compliance Technical Order (TCTO) prepared and delivered by Boeing (Reference Section 2.2.2.2).

During the Wing III-V Program, Air Force Quality Control (AFQC) will have surveillance over contractor's efforts in meeting contract requirements. In addition, Technical Surveillance shall be provided by the Technical Approval Team (TAT) for Class I, II, and III Demonstrations. Air Force Acceptance of the A&C/O and M&C/O effort (including the incorporation of equipment level record TCTO's, kits, and new equipment) shall be evidenced by completion of a Department of Defense Form 250 (DD-250).

Upon the completion of the A&C/O phase on LF #7 and HLCF #2, and completion of the M&C/O phase on HLCF #1, these facilities will be utilized in conjunction with the Wing III-V supporting facilities in order to conduct the Wing III-V integrated Category I/Category II Test Program, hereby known as the Wing III-V Test Program. It should be noted that LF #8 is provided as a Wing V facility for Category III only, and will have a Demonstration Program, but will not be utilized for the Wing III-V Test Program. The purpose of the Wing III-V Test Program is to test and evaluate the capability of the Wing III-V Weapon System. The test objectives are set forth in BSD TR 63-16, "WS-133A Vandenberg Wing III-V Test Program Plan".

2.1.1 (Cont'd)

At the completion of the Wing III-V Test and Demonstration Program, and satisfactory fulfillment of all necessary requirements, the RP and RPIE of the Wing III-V facilities will be transferred back to the Base Real Property Accountable Officer, and the AGE portions of these facilities will be transferred to SAC through AFSC (Delivery/Turnover).

2.1.2 Boeing Acceptance and Delivery/Turnover Organization

The Boeing Acceptance and Delivery/Turnover organization will serve as a single contact point between Boeing and USAF on all matters relating to Acceptance and Delivery/Turnover. The basic relationship between USAF and Boeing is shown in Figure II-3.

VAFB operating procedures will be prepared by Boeing to describe the specific operating procedures and organizational responsibilities which will be employed by Boeing to implement and support Acceptance and Delivery/Turnover.

The Acceptance and Delivery/Turnover Manager will (1) ascertain when conferences or briefings between USAF and Boeing are required or scheduled, (2) ensure notification is made to required Boeing individuals and USAF representatives, (3) ensure that correct support and data is available for the conferences or briefings, (4) conduct conferences or briefings, and (5) ensure correct and complete distribution of results.

The actual demonstrations, reviews, and checkout activities will be conducted and documented as described in Sections 2.2 (Acceptance), 2.3 (Delivery/Turnover Procedures), 3.0 (Inventory Requirements), 4.0 (Data Requirements), and 5.0 (Demonstration Requirements).

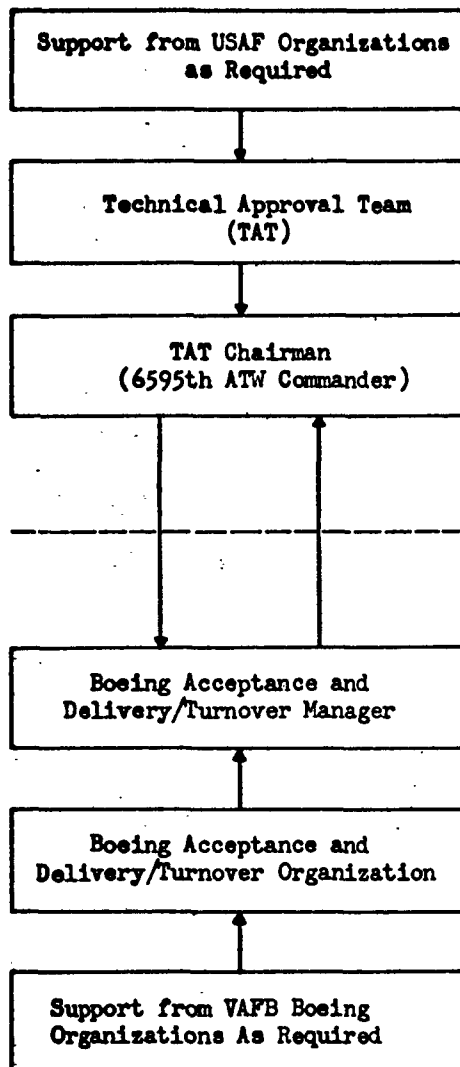


FIGURE II-3

2.2

ACCEPTANCE

This section presents a description of the Assembly and Checkout (A&C/O) and Modification and Checkout (M&C/O) requirements, procedures, coordination activities, meetings, and documentation utilized and/or provided by Boeing to accomplish Acceptance of the applicable Wing III-V Weapon System Facilities by AFSC (Reference Figure II-1).

2.2.1

Acceptance Requirements

Acceptance of both the A&C/O and M&C/O efforts for the applicable Wing III-V facilities is based upon (1) compliance with the Model Specifications listed below, and (2) configuration as defined by the VAFB Base Assembly Drawings called out in these Model Specifications. As presently planned, the Model Specifications for the VAFB Wing IV and V will be identical to the VAFB Wing III Model Specifications. Compliance with the VAFB Wing III Model Specifications will satisfy the requirements for the total VAFB Wing III-V A&C/O and M&C/O efforts. If the Model Specifications and associated Base Assembly Drawings are changed for the VAFB Wing IV and V Programs, additional A&C/O and/or M&C/O effort will be negotiated and accomplished as applicable.

The Requirements of the following Model Specifications are defined in Boeing Document D2-7871 Volume II, "Assembly and Checkout System Requirements VAFB (Wings III-V)".

- 1) S-133-110-0-2, "Model Specification, Launch Operational System, Wing III Minot Air Force Base", and Addendum No. 1 thereto (VAFB)
- 2) S-133-111-0-2, "Model Specification, Launch Facility, Wing III Minot Air Force Base", and Addendum No. 1 thereto (VAFB)
- 3) S-133-112-0-2, "Model Specification, Launch Control Facility, Wing III Minot Air Force Base", and Addendum No. 1 thereto (VAFB)
- 4) S-133-2110-02, "Model Specification, Assembly and Test Ground System and Ground to Missile System Integration - CTLI".

The basic procedures utilized by Boeing to accomplish the acceptance of the A&C/O and M&C/O phases of the Wing III-V Program are described in Section 2.2.2.

2.2.1 (Cont'd)

In addition to satisfying specification compliance requirements, certain A&C/O and M&C/O activities are to be witnessed by the Technical Approval Team (TAT) in fulfillment of the Class III Technical Approval Demonstration requirements for the Wing III-V Programs. Tier III Vandenberg Wing III-V Schedules will be made available to the TAT to inform them of the scheduled performance of these tasks. The A&C/O and M&C/O activities requiring TAT witnessing (Class III Demonstrations) are described in detail in Section 5.0, and the general operating procedures which will be used for accomplishing these Class III Demonstrations are described below in Section 2.2.2.

2.2.2 Operating Procedures

The Acceptance requirements as discussed above for both the A&C/O and M&C/O efforts are basically the same; however, the methods or procedures by which these requirements are satisfied for the A&C/O effort differ from those utilized to accomplish the M&C/O effort. This section presents a description of the different procedures utilized in accomplishing the Technical Surveillance (Class III Demonstration) requirements, and disposition of Technical Approval Team (TAT) and Air Force Quality Control (AFQC) Discrepancies.

2.2.2.1 Assembly and Checkout (A&C/O)

The Contractor (Boeing) shall install, assembly, and checkout the Wing III-V Weapon System equipment as necessary in LF #7, LF #8 (Wing V only), and HLCF #2 in accordance with the requirements set forth in Boeing Document D2-7871 Volume II, "Assembly and Checkout System Requirements VAFB (Wings III-V)". Compliance with Model Specifications listed in Section 2.2.1 will be demonstrated through satisfaction of the requirements in D2-7871 Volume II.

The detailed procedures utilized to satisfy the above requirements are contained in Boeing Document D2-14987, "Site Acceptance Test Procedures".

The A&C/O phase will utilize the Integrated Record System (IRS) as a means for initiating and controlling all operations. Manufacturing and Inspection Records (M&IR's) will be prepared to direct and record the satisfactory completion of all A&C/O activities.

2.2.2.2 Modification and Checkout (M&C/O)

The Contractor (Boeing) shall install, modify, and checkout the Wing III-V Weapon System equipment as necessary in HLCF #1 in accordance with the Modification and Checkout (M&C/O) Record TCTO (21-SM80A-) prepared by Boeing in accordance with MIL-T-9885. The M&C/O Record TCTO shall identify the following information:

- 1) The equipment level record TCTO's to modify existing end items of equipment.
- 2) The list of modification kits applicable to 1) above.
- 3) The list of new Wing III-V items of equipment to be installed and checked out.
- 4) Base Assembly Drawings as referenced in the Model Specifications which shall establish the new Wing III-V configuration of the facilities and equipment.
- 5) Site Acceptance Test Procedures (D2-14987) which shall define the acceptance tests to be conducted to evidence compliance with the model specifications.

The M&C/O phase will utilize the Integrated Record System (IRS) as a means for initiating and controlling all operations. Manufacturing and Inspection Records (M&IR's) will be prepared to direct and record the satisfactory completion of all M&C/O activities.

Any changes to VAFB Weapon System Facilities (modification of brick and mortar) shall be negotiated separately per applicable CCB Instructions (FCR/MCL procedure). The installation, modification, and checkout of equipment under SAC control (e.g., SMSB) shall be accomplished in accordance with separately negotiated TCTO's, and will not be covered herein.

2.2.2.3 Technical Surveillance

Witnessing of certain A&C/O and M&C/O activities (Class III Demonstrations) is required by the TAT as described in Section 2.2.1 (Reference Section 5.0). The IRS will be used to effectively implement this witnessing and to record completion of associated activities. A demonstration M&IR will be prepared for each activity which is subject to TAT witnessing. These demonstration M&IR's will be prepared and released in the same manner as A&C/O and M&C/O M&IR's.

2.2.2.3 (Cont'd)

The Demonstration M&IR will provide a means of accountability for each activity to be witnessed. The M&IR will direct that the TAT Chairman be notified of the activity a minimum of one working day prior to start of the activity. This notification will contain the following:

- 1) A description of what the activity is.
- 2) Where it will take place.
- 3) When it will take place.
- 4) Name of the individual to be contacted for last minute changes, access to facilities, and any other coordination relative to this particular activity.
- 5) Limitations as to the number of the TAT members allowed in the facilities.

The accomplishment of the activity will not be delayed or repeated due to the absence of TAT personnel once proper notification has been accomplished.

The TAT will contact the Boeing Acceptance and Delivery/Turnover Manager or his delegated representative three working hours prior to the start of the activity and will verbally indicate whether or not the TAT wants to witness the activity. If the TAT does want to witness the activity, the number of TAT members and their names will be made known at this time.

During the accomplishment of an activity, the TAT is in the position of observing only, and as such, they have no direct control or influence on the activity in progress. The Boeing individual named in the TAT notice will be the single point of contact between the TAT and the persons actually conducting the activity.

The physical phases of the activity to be witnessed will be directed by the A&C/O and M&C/O M&IR. The Demonstration M&IR will cross-reference this A&C/O and M&C/O M&IR and provide for the in-process acceptance of each operation comprising the activity being witnessed strictly from the standpoint of technical approval. TAT discrepancies

2.2.2.3 (Cont'd)

arising during the witnessing of an activity will be recorded against the Event Record of the Demonstration M&IR by Boeing. This type of discrepancy will not be grounds for refusing acceptance of the A&C/O or M&C/O activity and need not be recorded on the Event Record of the A&C/O or M&C/O M&IR. The method of handling TAT Discrepancies is described in Section 2.2.2.4. Air Force Quality Control (AFQC) Discrepancies which arise during the accomplishment of the activity will be recorded in the A&C/O or M&C/O M&IR Event Record or other applicable forms, and will be handled as described in Section 2.2.2.5.

At the completion of the activity, the TAT will provide written notice to The Boeing Acceptance and Delivery/Turnover Manager within 48 hours stating that (1) they have witnessed the activity and it was either satisfactorily completed or there were certain TAT Discrepancies, or (2) they didn't witness the activity. If there were TAT Discrepancies involved with the witnessing of the activity, this written notice will contain the details of the discrepancies.

The Boeing Test Operator will record on the Demonstration M&IR that (1) the TAT did witness the activity, or (2) they did not witness the activity. If the TAT did witness the activity, the Demonstration M&IR will require the Boeing Test Operator to verify the TAT acknowledgement of satisfactory completion prior to final acceptance of the M&IR. Disposition of any TAT Discrepancies must be made and noted on the Event Record (i.e., corrective action, request for waiver, etc.).

2.2.2.4 Technical Approval Team (TAT) Discrepancies

The TAT may initiate discrepancies against procedures, equipment, or operations that are observed as deficient with respect to specification compliance or witnessing requirements during the A&C/O and M&C/O activities. The TAT shall describe each discrepancy in writing and shall identify the equipment, procedure, or operation involved. Whenever possible, corrective action shall also be indicated.

2.2.2.4 (Cont'd)

The TAT Chairman or his designee will review the discrepancies with Boeing within 48 hours of discovery. The purpose of this review will be to establish and schedule the action required to correct the discrepancy. As a part of this review, the Acceptance and Delivery/Turnover Manager shall initiate, in writing, direction to all applicable Units to ensure timely correction of the discrepancy. Where appropriate, the IRS will be used to implement corrective action.

Upon correction of the discrepancy to the satisfaction of Boeing Engineering, Boeing shall present complete written documentation of the discrepancy and corrective action to the TAT. Upon TAT approval of the corrective action, the discrepancy will be considered closed. Where the TAT Discrepancy is against a witnessed A&C/O or M&C/O activity, Event Records will be written against the demonstration M&IR to record the disposition of the discrepancy. The complete documentation of the discrepancy shall become a part of the completed records of the equipment or facility to be retained by Boeing.

2.2.2.5 Air Force Quality Control (AFQC) Discrepancies

Deficiencies noted by the AFQC representatives shall be reported in writing, as they occur, to the Contractor's QC Unit. The Contractor's QC Unit shall review AFQC Discrepancies and establish corrective action within 48 hours of receipt of the discrepancy. Where correction cannot be effected by the Contractor, the discrepancy will be reviewed with the AFQC representative to determine the required course of action.

Twelve days prior to Acceptance of the Wing III-V Facilities, Boeing QC shall compile and make available for AFQC review, a summary status report of all open AFQC Discrepancies. The report shall indicate the discrepancy and the status of the corrective action.

2.2.3 Acceptance Documentation

The specific contractual Acceptance documentation which will be transferred between Boeing and USAF at the time of Acceptance of the A&C/O or M&C/O effort is presented in this section. The sequence and methods of development of these documentations and records is presented here; however, this documentation is actually the recording of, or certification of, the results of the A&C/O and M&C/O activities and Class III Demonstration Requirements

2.2.3 (Cont'd)

(Section 5.0) Inventory Requirements (Section 3.0), and Data Requirements (Section 4.0). Reference is made to the above sections for the development of these results.

2.2.3.1 Request for Waiver and Non-Conformance Documentation

2.2.3.1.1 Preliminary Request for Waiver Document - The purpose of the Request for Waiver Document is to identify all work which has not been accomplished at the time of Acceptance by the Government. Preparation of the Request for Waiver Document will be the responsibility of the Acceptance and Delivery/Turnover Organization.

The Request for Waiver Document for the Wing III-V Facilities will be first prepared in preliminary form and will be submitted to TAT for review 19 days prior to the date on which Acceptance is scheduled to occur. Each open contractual item will be fully identified. A specific note will be made on any open items for which a permanent non-conformance to contractual requirements has been granted or requested i.e., a permanent waiver. the Items listed in the Request for Waiver Document will be categorized as follows:

- 1) Base Assembly Drawing Shortages.
 - 2) Deviation from Specifications.
 - *3) Unaccomplished TCTO's as authorized by the AFO4(647)-757 Contract (those coded for incorporation prior to Delivery/Turnover).
 - *4) Unaccomplished facility modifications.
 - *5) Other AFO4(647)-757 Contract items.
- *Applicable only to Delivery/Turnover.

Boeing will furnish the following items of information on all Boeing requested waivers:

- 1) An estimate of the date by which all equipment, technical data, and personnel required to close out the waived item will be available.

2.2.3.1.1 (Cont'd)

- 2) A statement of effect the waived item will have on the readiness status of the program.
- 3) An estimate of the calendar days required to accomplish the waived item.
- 4) Applicable interim ("work-around") procedures allowing continuation of the program to meet program schedules.

2.2.3.1.2

Final Request for Waiver Document - During the 19-day period preceding actual Acceptance by the Government, the draft Request for Waiver Document will be continuously updated to reflect (1) all items worked off, (2) additions of any new items developed as a result of Air Force QC or Boeing QC activities, or (3) a change of data on existing items. The final Request for Waiver Document, reflecting all items which remain open at the time of Government Acceptance, will be formally submitted to the TAT six-days before the scheduled Acceptance date (one-day prior to the TAT Review). The TAT will review this document and will make a recommendation to the Procuring Authority (AFSC) through the Administrative Contracting Officer in order that appropriate contractual authorization may be issued to allow Air Force QC Acceptance for the Government with unaccomplished contractual requirements as reflected by the final Request for Waiver Document.

The Request for Waiver Document will be maintained after Acceptance by Boeing until all the Open contractual items in the document have been closed.

2.2.3.1.3

Non-Conformance Documentation - Each item in the Request for Waiver Document which is a deviation from the requirements of Contract AFO4(647)-757 and requires an Air Force approved change to the contractual Model Specifications, Drawings, etc., shall be reviewed by Engineering and included as a Non-Conformance in D2-13001, "Non-Conformance Record - Base Assembly and Checkout".

2.2.3.2

Statement of Completion

The Acceptance and Delivery/Turnover Manager will be responsible for the preparation of a Boeing Statement of Completion. The Statement of Completion provides to the Air Force a Boeing certification that the A&C/O or M&C/O activities required by the Contract have been accomplished except as specified in the Request for Waiver Document. This will be submitted to the TAT Chairman

2.2.3.2 (Cont'd)

one day prior to the TAT Review. The statement will be substantiated by the Data Requirements presented in Section 4.0 and complemented by the Request for Waiver Document discussed in Section 2.2.3.1. Figure II-4 establishes the format and content required for the Statement of Completion.

2.2.3.3 Final Statement of Technical Approval

At the completion of the A&C/O and/or M&C/O activities and Class III Demonstrations, and two days prior to the scheduled Acceptance, the TAT will, if satisfied, submit to the 6595th Aerospace Test Wing, and concurrently to Boeing, a Statement of Technical Approval of the activities for the Wing III-V Facilities. This statement will be in the format shown in Figure II-5.

2.2.3.4 Department of Defense Form -250 (DD-250)

The Acceptance and Delivery/Turnover Manager will be responsible for insuring the preparation and submitfal to the TAT of a DD-250 for the Wing III-V Facilities six days prior to the scheduled Acceptance date and a final DD-250 two days prior to Acceptance of the A&C/O and/or M&C/O effort. This completed and signed DD-250 evidences the Acceptance by the Government of the Boeing effort. The DD-250 will reflect the specific portion and provisions of the Contract whereunder those activities have been accomplished. AGE will be reflected on the inventory lists prepared in accordance with the requirements of Section 3.0, and will not necessarily be listed on the DD-250. A statement will be included to identify any required waivers to the contractual requirements. (Reference Section 2.2.3.1.2.) The contractual authorization issued by the Procuring Authority (AFSC) to permit Acceptance with these waivers will be annotated on the DD-250.

2.2.4 Acceptance Meetings/Reviews

This section describes the basic meetings/reviews which are required in order to accomplish Acceptance of the M&C/O and A&C/O efforts for the Wing III-V Facilities. This description covers only Boeing/USAF meetings and reviews, and does not cover those meetings which are Boeing only. Reference is made to the other sections of this document that describe in detail those items prepared and submitted to the TAT/AFQC for review

**STATEMENT OF COMPLETION
THE BOEING COMPANY**

Subject: Statement of Completion for (Identify Facility)
Contract AFO4(647)-__.

To: BSD Procuring Contracting Officer (Symbol)

Via: Administrative Contracting Officer

1. The Contractor has completed in accordance with applicable contractual requirements all (A&C/O, M&C/O and/or Demonstration tasks) as required by the subject contract except for those specific items outlined in the Contractor's Final Request for Waiver Document.
2. This completion is evidenced by documentation accumulated by the Contractor, by Air Force Quality Control and the TAT Chairman, during their surveillance of the Modification (or Assembly) and Checkout task, and by the successful accomplishment of technical approval demonstrations conducted in accordance with the requirements.

Authorized Boeing Representative

Figure II-4

FINAL STATEMENT OF TECHNICAL APPROVAL TEAM FOR

_____(Identify Facility) Vandenberg Air Force Base, California
To: BSD Procuring Contracting Officer (Symbol) _____ Date _____
Thru: WCMR Detachment 1 VAFB TSO (Symbol)
From: WS-133A Technical Approval Team

1. This statement verifies that _____ (Contractor) has completed _____ (A&C/O, M&C/O and/or Demonstration) of the _____ (Identify Facility) in accordance with the requirements of _____ (Applicable specifications or AFBSO 61-32).
2. Deviations from contractual requirements which will be outstanding at the time scheduled for _____ (Acceptance and/or Delivery/Turnover) of this facility are listed in the Contractor's final Request for Waiver Document.
3. The _____ (Identify Facility) is in satisfactory condition to permit its use in support of applicable test, training, or operational programs.
4. *Recommend that the necessary contractual instrument be issued to permit Air Force Quality Control acceptance with those Request for Waivers requested by the Contractor.

** SIGNATURE:

** ORGANIZATION:

* Not applicable for Delivery/Turnover.

** To be signed by all TAT members for Delivery/Turnover only, and by BSD/WCMR for Acceptance.

Figure II-5

2.2.4

(Cont'd)

(e.g., preliminary Request for Waiver Document, DD-250, Inventories, etc.) and these reviews will not be covered herein. It should be noted that the basic Boeing/USAF meetings and reviews described herein and those shown in Figure II-1 are required; however, the Boeing Acceptance and Delivery/Turnover Manager may call additional meetings as the need arises.

2.2.4.1

Air Force Quality Control (AFQC) Records Review

Twelve days prior to the scheduled Acceptance of the Wing III-V Facilities, a Boeing/AFQC review will be held in order to review the Data Package (minus the DD-250 and Statement of Completion) and will accomplish the following:

- 1) Boeing will present Acceptance data on work accomplished as of that time.
- 2) All problem areas concerning Acceptance will be reviewed, and a resolution agreed upon by Boeing and the Air Force, and appropriate action taken to insure Acceptance.
- 3) Boeing will verify that the following items have been, or will be, accomplished:
 - a) A&C/O or M&C/O has been accomplished in accordance with Base Assembly Drawings and Model Specifications.
 - b) The handling equipment and other non-installed equipment required by the program is available, and checked out.
 - c) The following reference material is accounted for and available for the TAT Review:
 1. Boeing procedures used during site activation,
 2. Boeing A&C/O or M&C/O records.
 3. Equipment inventory and configuration records including AFTO forms.
 4. Request for Waiver Document.

2.2.4.2

TAT Review

Five days prior to the scheduled Acceptance, a TAT Review will be held in order to review the complete Acceptance Package updated since the AFOC Records Review. This updated Acceptance Package, which consists of the final Request for Waiver Document, the DD-250, and the Boeing Statement of Completion, will be submitted to the TAT one day prior to this meeting (six days prior to Acceptance).

Upon completion of this TAT review, any required updating of the Acceptance Package will be accomplished, and upon TAT approval, the Acceptance Package will be submitted to WCMR (at least two days prior to the scheduled Acceptance) for procurement of the necessary CCN (Contract Change Notification) coverage and DD-250 signature-Acceptance.

2.3

DELIVERY/TURNOVER

Upon completion of the A&C/O and M&C/O phases, the Wing III-V facilities (except LF #8) will be utilized to conduct the Wing III-V Test Program and the necessary Technical Approval Demonstrations. Launch Facility No. 8 will be provided as a Wing V facility, and will have only the necessary Technical Approval Demonstrations conducted therein, and will not be utilized for the Wing III-V Test Program. This section presents the requirements, procedures, coordination activities, and documentation utilized and/or provided by Boeing to accomplish the Delivery/Turnover of the Wing III-V facilities to SAC (Reference Figure II-2) at the completion of the Wing III-V Test and Demonstration Programs.

2.3.1

Delivery/Turnover Requirements

The requirements for the Delivery/Turnover of the Wing III-V facilities consist of the satisfactory completion of the Wing III-V Test Program, satisfactory completion of the necessary Wing III-V Demonstration Requirements (Reference Section 5.0), and preparation of the necessary Inventory and Data Requirements (Sections 3.0 and 4.0). The Wing III-V Delivery/Turnover activities pertain to not only those new and modified facilities in which Acceptance occurs during the Wing III-V Program, but also to the Wing III-V supporting facilities in which Acceptance occurred during the previous programs (i.e., Wing I). The requirements for Delivery/Turnover of these supporting facilities will consist of the preparation of the necessary Inventory and Data Requirements (Reference Section 3.0 and 4.0). It should be noted that HLCF #1 and the supporting facilities which are to be transferred to SAC (Delivery/Turnover) at the completion of the Wing III-V Program will have been utilized for a considerable period of time in the accomplishment of the Wings I, II, and III-V Programs; therefore, no discrepancies should arise which are due to the normal amount of deterioration encountered through the use of these facilities in conducting the above mentioned programs.

The formal Technical Approval Demonstration requirements necessary for Delivery/Turnover of the Wing III-V new and modified facilities are described in Section 5.0. The general operating procedures which will be utilized to accomplish these Class I and II Demonstrations are contained below in Section 2.3.2. The majority of the demonstration requirements for Delivery/Turnover of LF #7, HLCF #1, and HLCF #2 will be satisfied by the successful accomplishment of the Wing III-V Test Program and in the case of HLCF #1,

2.3.1

(Cont'd)

previously conducted Wing I and/or Wing II demonstrations. Since Launch Facility No. 8 will not be used in the Wing III-V Test Program, the Class I and II Demonstrations required for Delivery/Turnover of this facility will be accomplished in accordance with the requirements shown in Section 5.0. It should be noted that the operating procedures, details of the program and all other information relative to the successful accomplishment of the Wing III-V Test Program are beyond the scope of this document.

2.3.2

Operating Procedures

Since the Wing III-V Test Program involves a high level of AFSC and SAC participation, there are no requirements for notification of the TAT or TAT witnessing requirements of the Test Program as such. This section contains those procedures which are required in the preparation for and accomplishment of the formal Class I and II Demonstrations.

Prior to, and following each formal demonstration, meetings will be held between Boeing and the TAT to discuss demonstration plans, data requirements, test results and discrepancy disposition. Boeing will prepare an agenda for each meeting and notify the TAT of the meeting schedule and agenda. Satisfactory minutes will be kept and signed off by the appropriate Boeing and Air Force representatives.

The actual demonstrations will be accomplished by Boeing/SAC personnel under Boeing direction and utilizing SAC operating methods as described in AFM 66-1 and T.O. 00-20E-1.

2.3.2.1

Preparation for Demonstrations

Boeing will conduct a formal Pre-Demonstration Briefing for the TAT at least two days prior to the start of each formal Demonstration. The plans for each demonstration and the equipment and facilities which will be directly involved will be reviewed. This will require Boeing QC/AFQC examination of (1) current configuration, and (2) maintenance records. At this briefing Boeing will accomplish the following:

- 1) State that all required facility items are, or will be, installed, validated, and integrated in accordance with applicable drawings and specifications. This will involve presentation of appropriate documentation accumulated on a progressive basis since completion of Acceptance. This type of statement will only be offered by Boeing where the custodial responsibility of the facility involved rests with Boeing.

2.3.2.1

(Cont'd)

- 2) State that all missiles and AGE required are installed and operating in accordance with applicable drawings and specifications except as covered by the Request for Waiver document. This will include a statement that time/cycle sensitive items are within their limitations at the start of demonstration.
- 3) State that the handling equipment and other non-installed equipment required to demonstrate an operational or maintenance capability will be ready for demonstration.
- 4) State that the following reference material is available for the TAT review:
 - a) Contractor A&C/O and M&C/O procedures and records (If Acceptance has been accomplished, this review will include only those records accumulated since the Acceptance DD-250).
 - b) Equipment inventory and configuration records including AFTO Forms.
 - c) Preliminary Request for Waiver Document.
- 5) Identify all known discrepancies to Technical Manuals and Orders, or test limitations of equipment and/or facilities.

The TAT will provide Boeing with a "Ready to Demonstrate" condition upon verifying that the foregoing tasks have been satisfactory. A Formal demonstration will not begin without this TAT approval.

Twenty-four hours prior to the start of the scheduled demonstration, Boeing will provide re-confirmation to the TAT of (1) where the demonstration will take place, and (2) when the demonstration will take place.

2.3.2.2

Demonstration Activities

In accordance with AFBSB Exhibit 61-32, Class I and II Technical Approval Demonstrations will be accomplished by Boeing, utilizing demonstration crews composed of both Air Force and Boeing personnel. Air Force personnel will be utilized to perform those functions which are normal Air Force operating or maintenance activities. The extent that Air Force personnel are utilized will be mutually agreed to by the SAC Missile Squadron Commander, the 6595th ATW Commander, and the Boeing Acceptance and Delivery/Turnover Manager.

2.3.2.2 (Cont'd)

Determination of either Air Force or Boeing personnel requirements for demonstration functions which are normal Air Force operating or maintenance activities will be made in accordance with D2-5859, "Qualitative Personnel Requirements Information (QPRI) for WS-133A Minuteman Hardened and Dispersed." At no time will personnel in excess of the D2-5859 requirements be allowed to participate on site during the demonstration unless specifically approved by the TAT (this also applies to substitution of skill levels).

Discrepancies which arise during the demonstration will be satisfactorily resolved between Boeing and TAT (Reference Section 2.2.2.4). Maintenance functions required during the demonstration will be handled by the normal Air Force maintenance methods and will not result in a TAT discrepancy.

2.3.2.3 Post Demonstration Activities

Boeing will conduct a post demonstration review within 48 hours subsequent to the completion of a demonstration for the purpose of making disposition of any discrepancies which occurred during the demonstration, and obtaining the TAT approval of the demonstration. Upon satisfactory completion of each demonstration, the TAT will give Boeing written acknowledgement as evidence of completion.

2.3.3 Delivery/Turnover Documentation

The specific contractual documentation which will be transferred between Boeing and USAF at the time of Delivery/Turnover of the Wing III-V Facilities is presented in this section. The sequence and methods of development of these documentations and records is presented herein; however, this documentation is actually the recording of, or certification of, the results of A&C/O and M&C/O activities and Class III Demonstration (Section 2.2.1 and 5.0), Class I and II Demonstration Requirements (Section 2.3.1 and 5.0) Inventory Requirements (Section 3.0), and Data Requirements (Section 4.0). Reference is made to the above sections for the development of these results. If Acceptance has already been accomplished prior to Delivery/Turnover, A&C/O and M&C/O activities and Class III Demonstration Requirements documentation mentioned above pertain to the additional effort accomplished subsequent to Acceptance. If Acceptance has not occurred and is being accomplished concurrent with Delivery/Turnover, the A&C/O, M&C/O and Class III Demonstration documentation applies to the total acceptance effort.

2.3.3.1 Request for Waiver Document

A Request for Waiver Document will be prepared eight days prior to the Delivery/Turnover for the Wing III-V Facilities. It will be prepared from, follow the same format, and have the same distribution as the Acceptance Request for Waiver Document discussed in Section 2.2.3.1. This document will be updated throughout the program to reflect deficiencies corrected or to record new deficiencies. This document will be reviewed periodically as the program proceeds.

The preliminary Request for Waiver Document will be presented to the TAT four days prior to Delivery/Turnover. The final Request for Waiver Document will be submitted to TAT one day prior to the TAT Review. If additional CGN coverage is required, refer to Section 2.2.3.1.2. The Request for Waiver Document will be maintained by Boeing after Delivery/Turnover until all open contractual items in the document have been closed.

2.3.3.2 Statement of Technical Approval

At the time of Delivery/Turnover the TAT will, if satisfied, submit to the 6595th Aerospace Test Wing and to Boeing a Statement of Technical Approval of the activities performed on the Wing III-V Facilities. The format of this statement will be as shown in Figure II-5.

2.3.3.3 Statement of Completion

The Acceptance and Delivery/Turnover Manager will be responsible for the preparation of a Boeing Statement of Completion. This statement provides to the Air Force a Boeing certification that the activities required by the Contract have been accomplished, except as specified in the Request for Waiver Document. This statement will be submitted to the TAT Chairman. The statement will be substantiated by the Data Requirements presented in Section 4.0, complemented by the Request for Waiver Document discussed in Section 2.3.3.1. Figure II-4 establishes the format and content required for the Statement of Completion.

2.3.3.4 Department of Defense Form -250 (DD-250)

At the completion of the Demonstration and Wing II Test Program, Boeing will prepare a DD-250 covering the demonstration and additional A&C/O and M&C/O effort accomplished subsequent to Acceptance. In case the Wing III-V Facilities have not been previously accepted by AFSC, the Acceptance will be accomplished concurrently with the Delivery/Turnover and the total A&C/O and M&C/O effort will be covered on this DD-250. (Note: The DD-250 is not a requirement for Delivery/Turnover as such.) The DD-250

2.3.3.4 (Cont'd)

will be presented to the TAT one day prior to the TAT Review (Reference Figure II-2), and upon TAT approval, will be submitted with the entire Delivery/Turnover Package to WCMR (Reference Section 2.3.4.6).

The DD-250 will reflect the specific portion and provisions of the contract whereunder those specific activities and demonstrations have been accomplished. All AGE will be reflected on inventory lists prepared in accordance with Section 3.0, and will not be listed on the DD-250. A statement will be included on the DD-250 to identify any waivers to the contractual requirements which will exist at time scheduled for DD-250 signature (Reference Section 2.3.3.1). Contractual authorization issued by the Procuring Authority (AFSC) for waivers from contractual requirements will be annotated on the DD-250.

2.3.4 Delivery/Turnover Meetings and Reviews

This section describes the basic meetings and reviews which are required in order to accomplish the Delivery/Turnover of the Wing III-V Facilities and the associated updating of the A&C/O-M&C/O effort accomplished subsequent to Acceptance (Acceptance of the complete A&C/O-M&C/O effort if Acceptance has not been previously accomplished.) It should be noted that the actual Delivery/Turnover of the facilities is accomplished 15 days prior to the final approval of the entire Delivery/Turnover Package and the signing of the DD-250 which evidences A&C/O, M&C/O and demonstration effort (Reference Figure II-2).

2.3.4.1 Preliminary Inventory TAT Review

Thirteen days prior to the scheduled Delivery/Turnover, Boeing will conduct a physical inventory from which they will make an EDPM listing of the configuration location information (Reference Section 3.3). Five days prior to Delivery/Turnover the inventory will be presented by Boeing to TAT for preliminary approval.

2.3.4.2 Shortage Letter

Ten days prior to the scheduled Delivery/Turnover, Boeing will prepare and submit to the ACO a Shortage Letter listing all lost and missing bits and pieces. The ACO will reply to the Boeing Shortage Letter five days prior to Delivery/Turnover indicating what action, if any, should be taken by Boeing to replace the missing items.

2.3.4.3 Air Force Quality Control (AFQC) Shakedown

Three days prior to Delivery/Turnover, AFQC will conduct a "shakedown" inspection and submit the AFQC Discrepancies to Boeing. Work-off of these AFQC Discrepancies will be handled in accordance with Section 2.2.2.5.

2.3.4.4 Delivery/Turnover

Starting one day prior to Delivery/Turnover, the Inventory Team shall conduct a physical inventory of the equipment in the facility (Reference Section 3.0). This inventory shall compare the configuration of the installed equipment with the Preliminary Inventory List. During this Inventory, the DD-1149 and/or 1348 forms will be signed transferring the facility from Boeing to SAC (Delivery/Turnover) as the configuration of the facility is verified. In conjunction with the signing of the DD-1149's and/or 1348's, the vacating SAC Form 261 will be signed transferring the accountability of the RP and RPIE to the Base Real Property Accountable Officer (Reference Section 3.2).

2.3.4.5 AFQC Records Review

Twelve days prior to the scheduled completion of the entire Delivery/Turnover, A&C/O and M&C/O effort (DD-250 signature) and 3 days after the actual Delivery/Turnover of the facility, a Boeing/AFQC meeting will be held in order to review the Delivery/Turnover Package. This review will accomplish the same items as described in the Acceptance AFQC Records Review (Section 2.2.4.1).

2.3.4.6 TAT Review

Five days prior to the scheduled completion of the entire Delivery/Turnover, A&C/O-M&C/O effort (DD-250 signature) and 10 days after actual Delivery/Turnover, a TAT Review will be held in order to review the complete Delivery/Turnover Package. This package including the inventory lists, the Request for Waiver Document, the DD-250, and Statement of Completion, will be submitted to the TAT one day prior to this meeting.

Upon completion of this TAT review, any necessary updating of the package will be accomplished, and upon TAT approval, the package will be submitted to WCMR (at least two days prior to the scheduled DD-250 signing) for procurement of required CCN coverage and DD-250 signature.

3.0

INVENTORY REQUIREMENTS

The inventory conducted for Acceptance of the Wing III-V Facilities will be accomplished by Boeing, and the final inventory conducted for Delivery/Turnover will be conducted by the TAT and Boeing. The inventory reports the configuration of the equipment contained within the facility and documents the difference between the installed configuration and the configuration defined by AFBSD Exhibit 60-60 to the extent authorized by the contract.

That equipment which is contractually required to be installed is defined in D2-4336-2, Vol. III, "Dock Requirements Schedule - Status/Shortage Report for GFP - VAFB." The configuration required by the AFOM(647)-757 Contract, for Acceptance only, is therefore defined by D2-4336-2, Vol. III. The configuration for Delivery/Turnover is defined by D2-4336-2, Vol. III, and TOTO's (ECP's) contractually authorized and coded for incorporation prior to Delivery/Turnover.

Differences between the contractual requirements and the installed inventory will be resolved through the Request for Waiver Document described in Section 2.0.

3.1

INVENTORY TEAM

An Inventory Team shall be formed a minimum of 30 days prior to scheduled Acceptance of the Wing III-V Facilities and 15 days prior to Delivery/Turnover. The Boeing chairman and other members shall be assigned by the Acceptance and Delivery/Turnover Manager. The Acceptance and Delivery/Turnover Manager shall request assignment of representatives, as required, from the 6595th ATW and SAC through the TAT Chairman.

3.2

INVENTORY REQUIREMENT - RP, RPIE, AND CORPS OF ENGINEERS INSTALLED AGE

The Real Property (RP) Real Property Installed Equipment (RPIE), and Corps of Engineers installed AGE was received from the Base Real Property Accountable Officer on a SAC Form 261 with attachments which included the inventory of the facility transferred to Boeing.

The inventory contained as an attachment to the SAC Form 261 will be maintained by Boeing to reflect any work accomplished by Boeing. It will reflect such items as Facility Change Requests processed or completed, miscellaneous proposals processed and completed, and any other changes incorporated into the equipment or facility.

3.2

(Cont'd)

Boeing shall initiate a vacating SAC Form 261 to return the RP, RPIE and Corps of Engineers installed AGE to the custody of the Base Real Property Accountable Officer at time of Delivery/Turnover. This vacating SAC Form 261, with the updated attachments, is the complete inventory for RP and RPIE of the facility in question.

3.3

AGE INVENTORY REQUIREMENTS

Upon installation of the AGE, Boeing shall initiate Electronic Data Processing Method (EDPM) Records defining the equipment configuration and location. These equipment records will be maintained until Delivery/Turnover of the facility.

3.3.1

Acceptance

Twenty-eight days prior to scheduled Acceptance of the facility, Boeing will conduct a physical inventory, from which they will make an EDPM listing of the configuration location information. This listing will define the installed configuration and location of each item of equipment. This inventory will be detailed to the same part number level as AFBSD Exhibit 60-60.

Twenty days prior to scheduled Acceptance, preliminary Inventory Lists will be presented by Boeing to TAT for preliminary approval.

3.3.2

Delivery/Turnover

Thirteen days prior to scheduled Delivery/Turnover of the facility, Boeing will conduct a physical inventory (Reference Figure II-1 and II-2) from which they will make an EDPM listing of the configuration location information. This listing will define the installed configuration and location of each item of equipment. The inventory will be detailed to the same part number level as AFBSD Exhibit 60-60. The information contained on the EDPM Inventory List will at this time be transferred to DD Forms 1149 (Delivery/Turnover only).

Five days prior to Delivery/Turnover, preliminary Inventory Lists will be presented by Boeing to TAT for preliminary approval.

Starting one day prior to Delivery/Turnover of the facility, the Inventory Team shall conduct a physical inventory of the equipment in the facility. This inventory shall compare the configuration of the installed equipment with the EDPM Inventory List. During this inventory, the DD Forms 1149 will be signed transferring the facility from Boeing to SAC.

4.0 DATA REQUIREMENTS

4.1 DATA REQUIREMENTS - ACCEPTANCE

The data defined in this section will be progressively completed, collected, and presented for the AFQC Records Review and the TAT Review.

4.1.1 Assembly, Modification, and Checkout Integrated Record System (IRS) Material

Boeing will schedule, sequence, and record Assembly, Modification, and Checkout activities by use of the Integrated Records System (IRS). The IRS Forms are the objective evidence of Contractor compliance to specifications. AFQC will review these Records to the extent necessary to assure Boeing compliance with the drawings and specifications.

4.1.2 Historical Records (AFTO Forms)

Boeing shall prepare and maintain AFTO Forms in accordance with AFBSD Exhibit 61-87 and Boeing Document D2-12747. During the Assembly, Modification, and Checkout activities, AFTO Forms 207, 209, and DD-829-1 will be maintained manually. Other AFTO Forms 208, EDPM Cards, and 2E will be maintained by the Reliability and Configuration Accountability (RECON) System.

4.2 DATA REQUIREMENTS - DELIVERY/TURNOVER

The data defined in this section will be progressively completed, collected, and presented for the AFQC Records Review and the TAT Review.

4.2.1 Delivery/Turnover Integrated Record System (IRS) Material

The IRS Material not reviewed during previous Acceptance activity will be collected, reviewed, and approved as previously described in Section 4.1.1 with reference to Delivery/Turnover instead of Acceptance.

These Records are made available for the AFQC Records Review and the TAT Review as required; however, they are not turned over to any Air Force Agency. They are retained by Boeing in accordance with contractual requirements.

4.2.2 Historical Records (AFTO Forms)

Historical Records (AFTO Forms) shall be prepared and maintained as described in Section 4.1.2 with reference to Delivery/Turnover instead of Acceptance. These AFTO Forms will be delivered to the Air Force Agencies in accordance with contractual requirements.

4.2.3 Indentured Parts List

The Indentured Parts List defines the configuration of the facility by showing the indentures of parts which fall out from the top drawing for field level maintenance.

4.2.4 As-Built Drawings

The "As-Built" Drawings define the configuration of the facilities, including Corps of Engineers brick and mortar, GEEIA installed cable system, and the Environmental Control System. These drawings are the responsibility of their respective agencies and are not under control of Boeing. The Facility Change Requests (FCR's) will be incorporated into the facility drawings by the Architectural and Engineering (A&E) Contractor. In all cases where Boeing deviates from the detailed requirements of the Master Change Log (MCL) drawing during incorporation of a facility change, they shall provide "As-Built" sketches to TAT. In all other cases, Boeing shall notify the TAT Chairman that the change has been accomplished per the MCL drawing.

4.2.5 Calibration Status Report

Three days prior to scheduled Delivery/Turnover of the facility, Boeing Quality Control shall prepare a Calibration Status Report. The report shall (1) list the equipment in the facility which has calibration requirements, (2) indicate the date the last calibration was completed, and (3) indicate the date recalibration is required. Concurrently with the compiling of the Calibration Status Report, the AFTO Forms will be updated to reflect the latest calibration status. The purpose of the Calibration Status Report is to verify that the equipment in the facility has remaining at Delivery, 30 days or one-half its scheduled calibration life, whichever is greater. On items with 60 days or less scheduled calibration life, only one-half the calibration life is required.

4.2.6 Technical Manuals

Boeing shall complete a review 5 days prior to Delivery/Turnover of the availability of all operating and organizational maintenance Technical Manuals. To accomplish this review, Boeing

4.2.6

(Cont'd)

Customer Service shall prepare a list of all required Technical Manuals and shall give the status of each item, i.e., validated and verified, preliminary release, interim data, etc.

5.0

DEMONSTRATION REQUIREMENTS

This section presents a description of the demonstration requirements which pertain to the A&C/O Contractor (Boeing), and must be satisfied for Acceptance and Delivery/Turnover of the Wing III-V Facilities at Vandenberg (VAFB). The semi-formal demonstrations required for Acceptance (Class III Demonstrations) of the A&C/O and M&C/O effort are contained in Section 5.3, and the formal demonstrations required for Delivery/Turnover (Class I and II Demonstrations) are contained in Sections 5.1 and 5.2 respectively. (Reference is made to Section 1.3 for definitions of Class I, II, and III Demonstrations.) The operating procedures utilized for performing the demonstrations, notification of the TAT, disposition of discrepancies, etc., are contained in Section 2.2.2 for Class III Demonstrations and Section 2.3.2 for Class I and II Demonstrations.

5.1

CLASS I DEMONSTRATION REQUIREMENTS

The Class I formal Technical Approval Demonstrations required for Delivery/Turnover are each described in this section. The requirements for each demonstration are to be fulfilled once and the demonstrations need not be accomplished on the same missile, facility, or equipment. A list of the demonstrations is provided showing the titles of the demonstrations and the facilities where they will be performed. The use of other facilities to support these demonstrations will be as programmed by the VAFB Tier III Wing III-V Schedules.

Certain Class I Demonstration requirements may be fulfilled by (1) the successful accomplishment of the test objectives of the Wing III-V Test Program, or (2) the Wing I and II Demonstrations already successfully accomplished providing the applicable equipment did not change during the modification to the Wing III-V configuration. If these above mentioned requirements are satisfied by the Wing III-V Test Program or previously accomplished Wing I and II Demonstrations, the applicable Class I Demonstration, or portion thereof, will be considered accomplished, and need not be conducted as a separate demonstration. It should be noted that these demonstrations are written for Wing III and are applicable to Wing IV and V. Any changes for Wings IV and V which require demonstrating will be separately negotiated.

The requirements for the majority of the Class I Demonstrations will be satisfied as discussed above; however, the title sheets for each of these demonstrations are included herein with a statement describing the means by which the applicable requirement(s) will be satisfied.

CLASS I DEMONSTRATIONS

<u>NO.</u>	<u>TITLE</u>	<u>FACILITY USED</u>
1-1	Unloading Missile from Aircraft	Air Off-Loading Facility
1-2	Unload Missile from Railcar	Rail Off-Loading Facility
1-3	Missile Storage in SSCM and Environmental Control Unit Check	Transient Missile Holding Facility
1-4	Missile Transfer SSCM to T.E.	Facility Not Available
1-5	Transport Missile to Launch Facility	LF 7
1-6	Emplace Missile in Launcher	LF 7
1-7	Emplace R/V	LF 7
1-8	Remove R/V	LF 7
1-9	Remove G&C Section	LF 7
1-10	Emplace G&C Section	LF 7
1-11	Remove Missile from Launcher and Prepare T.E. for Travel	LF 7
1-12	Missile Alignment, Startup, and Targeting	LF 7 HLCF 2
1-13	Test Bench, G&C Cooling Unit	SMSB
1-14	Field Level Maintenance - Card Level, Fault Isolation	SMSB
1-15	Removal and Replacement of G&C Cooling Unit Pump Package	LF 7
1-16	Removal and Replacement of a Battery at the Launch Facility	LF 7
1-17	Removal and Replacement of a Battery at the Launch Control Facility	HLCF 2
1-18	Organizational Maintenance, Launch Facility Fault Isolation and Correction, Programmer Group	LF 7

CLASS I DEMONSTRATIONS (Cont'd)

<u>NO.</u>	<u>TITLE</u>	<u>FACILITY USED</u>
1-19	Organizational Maintenance, Launch Facility Fault Isolation and Correction, Guidance and Control Coupler	LF 7
1-20	Organizational Maintenance, Launch Facility Fault Isolation and Correction, Status-Command Message Processing Group	LF 7
1-21	Remove and Replace Encoder at Launch Control Facility	HLCF 2
1-22	Test Set, Launch Control Console	HLCF 2
1-23	Code Inserter - Verifier	SMSB
1-24	Telephone Equipment Test Set	LF 7

DEMONSTRATION FOR WEAPON SYSTEM TECHNICAL APPROVAL

DEMONSTRATION 1-1 *

Unload Missile from Aircraft

REQUIREMENT

AF BSD Exhibit 61-32, Section 2.6.4.1

OBJECTIVE

To formally demonstrate the adequacy of equipment, technical data, prescribed crews, and facilities used to perform the task of unloading a missile from its transporting aircraft.

SCOPE

This test will demonstrate all tasks involved in transferring a loaded Ballistic Missile Shipping and Storage Container (SSCBM) from its transporting aircraft to a Ballistic Missile Trailer (BMT). These tasks will range from positioning and stabilizing the aircraft to dispatch of the loaded BMT to a missile storage area or Destruct Package Installation Facility (DPIF).

* Note: The intent of this demonstration is satisfied in the Wing I Demonstration 1-1. Therefore, there will be no Wing III Demonstration

TECHNICAL MANUALS & REFERENCES

S-133-12-0-1	Maintenance Ground Equipment System Spec. - VAFB
S-133-11-0-1	Operational Ground Equipment System Spec. - VAFB
S-133-120-0-2,	Model Spec., Strategic Missile Support Base - VAFB
Addendum I	
T.O. 21-SM80A-2-2	Missile Handling and Transporting
D2-5859	Qual. Personnel Requirements
	Information

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DEMONSTRATION FOR WEAPON SYSTEM TECHNICAL APPROVAL

DEMONSTRATION 1-2 *

Unload Missile from Railcar

REQUIREMENT

AF BSD Exhibit 61-32, Section 2.6.4.1

OBJECTIVE

To formally demonstrate the adequacy of equipment, technical data, prescribed crews, and facilities used to perform the task of unloading a transporter erector semi-trailer containing a missile from the T-E rail car.

SCOPE

This demonstration includes all functions normally performed in receiving a loaded railcar, removing the T.E. semi-trailer from the railcar, returning the railcar to railroad service, and preparing the missile for road transport from the rail head.

* Note: The intent of this demonstration is satisfied in the Wing I Demonstration 1-2. Therefore, there will be no Wing III demonstration.

TECHNICAL MANUALS & REFERENCES

S-133-12-0-1	Maintenance Ground Equipment System Spec. - VAFB
S-133-11-0-1	Operational Ground Equipment System Spec. - VAFB
S-133-120-0-2, Addendum I	Model Spec., Strategic Missile Support Base - VAFB
T.O. 21-SM80A-2-2 D2-5859	Missile Handling and Transporting Qual. Personnel Requirements Information.

DEMONSTRATION 1-2
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DEMONSTRATION FOR WEAPON SYSTEM TECHNICAL APPROVAL

DEMONSTRATION 1-3 *

Missile Storage in SSCBM and Environmental Control Unit Check

REQUIREMENT

AF BSD Exhibit 61-32, Section 2.6.4.1

OBJECTIVE

To formally demonstrate the adequacy of equipment, technical data, prescribed crews, and facilities used to perform those tasks necessary to place a Ballistic Missile Shipping and Storage Container (SSCBM), containing a missile, in transient storage; and to check the Environmental Control Unit.

SCOPE

This demonstration includes all functions normally performed at the transient missile holding facility in order to provide proper missile environmental control during storage and to prepare the SSCBM for transport after a storage period.

* Note: The intent of this demonstration is satisfied in the Wing I Demonstration 1-3. Therefore, there will be no Wing III Demonstration.

TECHNICAL MANUALS & REFERENCES

S-133-12-0-1	Maintenance Ground Equipment System Spec. - VAFB
S-133-11-0-1	Operational Ground Equipment System Spec. - VAFB
S-133-120-0-2,	Model Spec., Strategic Missile Support Base - RVAFB
Addendum I	
T.O. 21-SMBOA-2-2	Missile Handling and Transporting
D2-5859	Qual. Personnel Requirements
	Information

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DEMONSTRATION FOR WEAPON SYSTEM TECHNICAL APPROVAL

DEMONSTRATION 1-4 *

Missile Transfer SSCBM to Transporter-Erector

REQUIREMENT

AF BSD Exhibit 61-32, Section 2.6.4.1

OBJECTIVE

To formally demonstrate the adequacy of equipment, technical data, prescribed crews, and facilities used to perform the task of transferring the missile from the SSCBM to the T.E.

SCOPE

This test will demonstrate all the functions necessary to align and stabilize the T.E. and SSCBM, transfer missile from the SSCBM to the T.E. and prepare both trailers for transportation.

*Note: There are no facilities at VAFB with which this demonstration requirement can be accomplished. Therefore, there will be no Wing III demonstration.

TECHNICAL MANUALS & REFERENCES

S-133-12-0-1	Maintenance Ground Equipment System Spec. - VAFB
S-133-11-0-1	Operational Ground Equipment System Spec. - VAFB
S-133-120-0-2, Addendum I	Model Spec., Strategic Missile Support Base - VAFB
T.O. 21-SM80A-2-2 D2-5859	Missile Handling and Transporting Qual. Personnel Requirements Information

DEMONSTRATION 1-4
SHEET 1 OF 1

DEMONSTRATION FOR WEAPON SYSTEM TECHNICAL APPROVAL

DEMONSTRATION 1-5 *

Transport Missile to Launch Facility

REQUIREMENT

AF BSD Exhibit 61-32, Section 2.6.4.1

OBJECTIVE

To formally demonstrate the adequacy of equipment, technical data, prescribed crews, and facilities used to perform the task of transporting the missile to the launch facility.

SCOPE

This test is a demonstration of the functions normally performed in preparing the T.E. for highway transport, assembling the convoy, and transporting the missile to the LF.

* Note: The intent of this demonstration is satisfied in the Wing I Demonstration 1-5 and also in the Wing III Test Program per BSD-TR-63-16, Volume II, Section 2.3.4. Therefore, there will be no Wing III Demonstration.

TECHNICAL MANUALS & REFERENCES

S-133-12-0-1	Maintenance Ground Equipment System Spec. - VAFB
S-133-11-0-1	Operational Ground Equipment System Spec. - VAFB
S-133-120-0-2,	Model Spec., Strategic Missile Support Base - WAFB
Addendum I	
T.O. 21-SMBOA-2-2	Missile Handling and Transporting
D2-5859	Qual. Personnel Requirements
	Information

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DEMONSTRATION FOR WEAPON SYSTEM TECHNICAL APPROVAL

DEMONSTRATION 1-6 *

Emplace Missile in Launcher

REQUIREMENT

AF BSD Exhibit 61-32, Section 2.6.4.1

OBJECTIVE

To formally demonstrate the adequacy of equipment, technical data, prescribed crews, and facilities used to perform the task of emplacing a missile in a launch tube.

SCOPE

This demonstration includes all the functions normally performed in positioning the T.E., erecting the T.E., opening the launcher closure, installing the missile in the launcher tube, closing the launcher closure, and preparing the empty T.E. for highway travel.

* Note: The intent of this demonstration is satisfied in the Wing III Test Program per BSD-TR-63-16, Section 2.1.7. Therefore, there will be no Wing III Demonstration upon the successful completion of the above test program objectives.

TECHNICAL MANUALS & REFERENCES

T.O. 21-SM80A-2-10 Standard Launch Facility and Launch Control Support Building Procedures

S-133-12-0-1 Maintenance Ground Equipment System Spec. - VAFB

S-133-11-0-1 Operational Ground Equipment System Spec. - VAFB

S-133-120-0-2, Add. Model Spec., Strategic Missile Support Base - VAFB

T.O. 21-SM80A-2-2 Missile Handling and Transporting

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Qual. Personnel Requirements Information

DEMONSTRATION 1-6
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DEMONSTRATION FOR WEAPON SYSTEM TECHNICAL APPROVAL

DEMONSTRATION 1-7 *

Emplace R/V

REQUIREMENT

AF BSD Exhibit 61-32, Section 2.6.4.1

OBJECTIVE

To formally demonstrate the adequacy of equipment, technical data, prescribed crews, facilities to install the R/V on the missile at the launch facility.

SCOPE

This demonstration includes all functions normally performed in transporting a R/V to the LF, penetrating the LF and installing the missile safing pins, and installing the R/V.

* Note: The intent of this demonstration is satisfied in the Wing III Test Program per BSD-TR-63-16, Sections 2.1.2 and 2.1.9. Therefore, there will be no Wing III demonstration upon the successful completion of the above test program objectives.

TECHNICAL MANUALS & REFERENCES

S-133-12-0-1	Maintenance Ground Equipment System Spec. - VAFB
T.O. 21-SMBOA-2-8	R/V and G&C Section Handling and Transporting
T.O. 21-SMBOA-2-10	Standard LF & Launch Control Support Building Procedures
S-133-120-0-2,	Model Spec. Strategic Missile Support Base - VAFB
Addendum I	
D2-5859	Qual. Personnel Requirements Information

DEMONSTRATION 1-7
SHEET 1 OF 1

DEMONSTRATION FOR WEAPON SYSTEM TECHNICAL APPROVAL

DEMONSTRATION 1-8 *

Remove R/V

REQUIREMENT

AF BSD Exhibit 61-32, Section 2.6.4.1

OBJECTIVE

To formally demonstrate the adequacy of equipment, technical data, prescribed crews, and facilities to remove the R/V from the missile at the launch facility.

SCOPE

This demonstration includes all functions normally performed in removing the R/V, installing and removing the safing pins, securing the LF, and transporting the R/V.

* Note: The intent of this demonstration is satisfied in the Wing III Test Program per BSD-TR-63-16, Sections 2.1.14 and 2.1.19. Therefore, there will be no Wing III demonstration upon the successful completion of the above test program objectives.

TECHNICAL MANUALS & REFERENCES

S-133-12-0-1	Maintenance Ground Equipment System Spec. - VAFB
T.O. 21-SM80A-2-8	R/V and G&C Section Handling and Transporting
T.O. 21-SM80A-2-10	Standard LF and Launch Control Support Building Procedures
S-133-120-0-2,	Model Specification Strategic Missile Support Base - VAFB
Addendum I	
D2-5859	Qual. Personnel Requirements Information

DEMONSTRATION 1-8 SHEET 1 OF 1

DEMONSTRATION FOR WEAPON SYSTEM TECHNICAL APPROVAL

DEMONSTRATION 1-9 *

Remove G&C Section

REQUIREMENT

AF BSD Exhibit 61-32, Section 2.6.4.1

OBJECTIVE

To formally demonstrate the adequacy of equipment, technical data, prescribed crews, and facilities to remove the G&C Section from the missile at the launch facility.

SCOPE

This demonstration includes all functions normally performed in removing the G&C Section, installing and removing the safing pins, securing the LF and transporting the G&C Section.

* Note: The intent of this demonstration is satisfied in the Wing III Test Program per BSD-TR-63-16, Sections 2.3.15 and 2.3.25. Therefore, there will be no Wing III demonstration upon the successful completion of the above test program objectives.

TECHNICAL MANUALS & REFERENCES

S-133-12-0-1	Maintenance Ground Equipment System Spec. - VAFB
T.O. 21-SM80A-2-8	R/V and G&C Section Handling and Transporting
T.O. 21-SM80A-2-10	Standard LF and Launch Control Support Building Procedures
S-133-120-0-2,	Model Spec. Strategic Missile Support Base - VAFB
Addendum I	
D2-5859	Qual. Personnel Requirements Information

DEMONSTRATION 1-9
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DEMONSTRATION FOR WEAPON SYSTEM TECHNICAL APPROVAL

DEMONSTRATION 1-10 *

Emplace G&C Section

REQUIREMENT

AF BSD Exhibit 61-32, Section 2.6.4.1

OBJECTIVE

To formally demonstrate the adequacy of equipment, technical data, prescribed crews, and facilities used to transport and emplace the G&C Section on the missile at the LF.

SCOPE

This demonstration includes all functions normally performed in transporting a G&C Section to the LF, penetrating the LF, installing the missile safing pins, and installing the G&C Section.

* Note: The intent of this demonstration is satisfied in the Wing III Test Program per BSD-TR-63-16, Sections 2.3.7, and 2.3.9 and 2.3.12. Therefore, there will be no Wing III demonstration upon the successful completion of the above test program objectives.

TECHNICAL MANUALS & REFERENCES

S-133-12-0-1 Maintenance Ground Equipment System Spec. - VAFB
T.O. 21-SM80A-2-8 R/V and G&C Section Handling and Transporting
T.O. 21-SM80A-2-10 Standard LF and Launch Control Support Building Procedures
S-133-120-0-2, Add I Model Spec. Strategic Missile Support Base - VAFB
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DEMONSTRATION FOR WEAPON SYSTEM TECHNICAL APPROVAL

DEMONSTRATION 1-11 *

Remove Missile from Launcher and Prepare T.E. for Travel

REQUIREMENT

AF BSD Exhibit 61-32, Section 2.6.4.1

OBJECTIVE

To formally demonstrate the adequacy of equipment, technical data, prescribed crews, and facilities used to perform the task of removing the missile less R/V from a launcher tube and preparing the loaded T.E. for transport.

SCOPE

This demonstration includes all functions normally performed in preparing the missile for removal from the launcher, preparing the T.E. for receiving the missile, attaching the T.E. hoisting mechanism to the missile, hoisting the missile from the launch tube, and securing the missile in the T.E. in preparation for transport.

* Note; The intent of this demonstration is satisfied in the Wing III Test Program per BSD-TR-63-16, Section 2.1.15. Therefore, there will be no Wing III demonstration upon the successful completion of the above test program objectives.

TECHNICAL MANUALS & REFERENCES

S-133-12-0-1	Maintenance Ground Equipment System Spec. - VAFB
S-133-120-0-2,	Model Spec., Strategic Missile Support Base - VAFB
Addendum I	
T.O. 21-SMBOA-2-2	Missile Handling and Transporting
T.O. 21-SMBOA-2-10	Standard Launch Facility & Launch Control Support Building Procedures
D2-5859	Qual. Personnel Requirements Information.

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DEMONSTRATION FOR WEAPON SYSTEM TECHNICAL APPROVAL

DEMONSTRATION 1-12 *

Missile Alignment, Startup, and Targeting

REQUIREMENT

AF BSD Exhibit 61-32, Section 2.6.4.1

OBJECTIVE

To formally demonstrate the adequacy of equipment, technical data, prescribed crews and facilities used to perform the task of missile startup, targeting and alignment.

SCOPE

The missile will be targeted, fine aligned, and placed in a simulated strategic alert condition.

* Note: The intent of this demonstration is satisfied in the Wing III Test Program per BSD-TR-63-16, Sections 2.1.10 and 2.1.11. Therefore, there will be no Wing III demonstration upon the successful completion of the above test program objectives.

TECHNICAL MANUALS & REFERENCES

S-133-12-0-1	Maintenance Ground Equipment System Spec. - VAFB
S-133-111-0-2, Add. I	Launch Facility Mod. Spec. - VAFB
D2-5859	Qualitative Personnel Requirements Information
T.O. 21-SMBOB-2-1	Missile Guidance-Control System AN/DJW-15, Maintenance and Targeting/Alignment Procedures

DEMONSTRATION 1-12
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DEMONSTRATION FOR WEAPON SYSTEM TECHNICAL APPROVAL

DEMONSTRATION 1-13 *

Test Bench, G&C Cooling Unit

REQUIREMENT

AF BSD Exhibit 61-32, Section 2.6.4.1

OBJECTIVE

To formally demonstrate the adequacy of equipment, technical data, prescribed crews, and facilities used to perform tests on the G&C environmental control equipment using the G&C Cooling Unit Test Bench (Fig. A 4150).

SCOPE

This demonstration includes the performance of all functions normally performed in testing the refrigerating water chiller and the liquid cooler pumping assembly on the G&C Cooling Unit Test Bench.

* Note: The intent of this demonstration is satisfied in the Wing I Demonstration 1-10. Therefore, there will be no Wing III Demonstration.

TECHNICAL MANUALS & REFERENCES

S-133-12-0-1	Maintenance Ground Equipment System Spec. - VAFB
S-133-120-0-2, Ad. I	Model Spec., Strategic Missile Support Base - VAFB
T.O. 35E9-35-1	Ground G&C Liquid Cooling Equipment
D2-5859	Qualitative Personnel Requirements Information

DEMONSTRATION 1-13
SHEET 1 OF 1

DEMONSTRATION FOR WEAPON SYSTEM TECHNICAL APPROVAL

DEMONSTRATION 1-14 *

Field Level Maintenance - Card Level Fault Isolation

REQUIREMENT

AF BSD Exhibit 61-32, Section 2.6.4.1

OBJECTIVE

To formally demonstrate the adequacy of equipment, technical data, prescribed crews, and facilities used to perform the task of isolating and replacing the faulty circuit card in a faulty drawer assembly.

SCOPE

This demonstration includes the accomplishment of all functions necessary to properly install the faulty drawer on the test bench, install the proper programming tape, and perform the prescribed tests. The equipment to be demonstrated shall include the C90 Test Adapter Group, the C91 Programmer-Fault Locator Test Center, and the BGS 72 Test Adapter Group. Two drawers will be tested during the demonstration. Each drawer will contain a faulty circuit card and each drawer will have been removed from a launch facility during a previous demonstration. One drawer will be from the G&C Coupler (Fig. A 604.2) and one from the Programmer Group (Fig. A 1201).

* Note: The intent of this demonstration is satisfied in the Wing II Demonstration 1-14. Therefore, there will be no Wing III Demonstration.

TECHNICAL MANUALS & REFERENCES

S-133-12-0-1	Maintenance Ground Equipment Specification - VAFB
S-133-120-0-2,	Model Spec., Strategic Missile Support Base - VAFB
Addendum I	
D2-5859	Qualitative Personnel Requirements Information
T.O. 31X3-12-8-2	Field Maintenance Programmer Group
T.O. 31X2-45-4-2	Field Maintenance Control - Guidance Coupler

DEMONSTRATION 1-14
SHEET 1 OF 1

DEMONSTRATION FOR WEAPON SYSTEM TECHNICAL APPROVAL

DEMONSTRATION 1-15 *

Removal and Replacement of G&C Cooling Unit Pump Package

REQUIREMENT

AF BSD Exhibit 61-32, Section 2.6.4.1

OBJECTIVE

To formally demonstrate the adequacy of equipment, technical data, prescribed crews, and facilities used to perform the task of removing and replacing the Liquid Cooler Pumping Assembly at the launch facility.

SCOPE

This demonstration includes all functions normally performed in removing the Pumping Group from the G&C liquid cooling system, hoisting the package into the Mechanical Maintenance Truck, and installing a replacement Pumping Group in the G&C liquid cooling system. The operation of the Control Circuitry Test Set is also demonstrated by performing the checkout of the Electronic Control Amplifier (Usually performed upon replacement of amplifier).

* Note: The intent of this demonstration is satisfied in the Wing I Demonstration 1-15. Therefore, there will be no Wing III Demonstration.

TECHNICAL MANUALS & REFERENCES

S-133-12-0-1	Maintenance Ground Equipment System Spec. - VAFB
T.O. 21-SM801-2-6	Ground Guidance and Control Liquid Cooling System
S-133-111-0-2,	Launch Facility Model Specification
Addendum I	
D2-5859	Qualitative Personnel Requirements Information

DEMONSTRATION	1-15
SHEET 1 OF 1	

DEMONSTRATION FOR WEAPON SYSTEM TECHNICAL APPROVAL

DEMONSTRATION 1-16*

Removal and Replacement of a Battery at the Launch Facility

REQUIREMENT

AFBSD Exhibit 61-32, Section 2.6.4.1

OBJECTIVE

To formally demonstrate the adequacy of equipment, technical data, prescribed crews, and facilities used to perform the task of removing and replacing a battery unit at the launch facility.

SCOPE

This demonstration includes all functions normally performed in removing a battery unit from the equipment room of the launch facility, hoisting the battery from the equipment room to the Mechanical Maintenance Truck, lowering a replacement unit into the equipment room, and installing the battery unit in the battery enclosure.

*Note: The intent of this demonstration is satisfied in the Wing I Demonstration 1-13. Therefore, there will be no Wing III demonstration.

TECHNICAL MANUALS & REFERENCES

S-133-12-0-1	Maintenance Ground Eq. System Spec. - VAFB
S-133-120-0-2, Addendum I	Model Spec., Strategic Missile Support Base-VAFB
D2-5859	Qualitative Personnel Req. Information
T.O. 21-SM80B-2-5	Aero-Space Ground Equipment Power and Miscellaneous Systems

DEMONSTRATION 1-16
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DEMONSTRATION FOR WEAPON SYSTEM TECHNICAL APPROVAL

DEMONSTRATION 1-17

Removal and Replacement of a Battery at the Launch Control Facility

REQUIREMENT

AF BSD Exhibit 61-32, Section 2-6-4-1

OBJECTIVE

To formally demonstrate the adequacy of equipment, technical data, prescribed crews and facilities used to perform the task of removing and replacing a battery unit at the Launch Control Facility.

SCOPE

This demonstration includes all functions normally performed in removing a battery unit from the Launch Control Center, transferring the unit to the Mechanical Maintenance Truck, and installing a replacement unit in the ICC battery enclosure.

TECHNICAL MANUALS & REFERENCES

S-133-12-0-1	Maintenance Ground Equipment System Specification-VAFB
D2-5859	Qualitative Personnel Req. Information
S-133-120-0-2, Addendum I	Model Spec., Strategic Missile Support Base-VAFB
T.O. 21-SM80B-2-5	Aero-Space Ground Eq. Power and Miscellaneous Sys.

DEMONSTRATION 1-17
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DEMONSTRATION 1-17**Removal and Replacement of a Battery at the Launch Control Facility.****PRE-DEMONSTRATION TASKS**

1. Dispatch Mechanical Maintenance Truck to LCF with spare battery unit.
2. Penetrate LCF per T.O. 21-SM80A-2-10, Section 6-1.

EQUIPMENT REQUIRED

BB-444/GSW-4

**DEMONSTRATION 1-17
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DEMONSTRATION 1-17**Removal and Replacement of a Battery at the Launch Control Facility**

FUNCTIONS TO BE PERFORMED	EQUIPMENT, FACILITIES & PERSONNEL REQUIRED
1. Remove battery unit per T.O. 21-SM80B-2-5. 2. Install spare battery unit per T.O. 21-SM80B-2-5.	LCF per 24-2141 Mechanical Maintenance Truck with spare battery unit. Equipment per T.O. 21-SM80B-2-5. Personnel per D2-5859.
	DEMONSTRATION 1-17 SHEET 3 OF 4

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DEMONSTRATION 1-17**Removal and Replacement of a Battery at the Launch Control Facility****POST DEMONSTRATION TASKS****EQUIPMENT REQUIRED**

1. Dispatch Mechanical Maintenance Truck as required.

DEMONSTRATION 1-17
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DEMONSTRATION FOR WEAPON SYSTEM TECHNICAL APPROVAL

DEMONSTRATION 1-18 *

Organizational Maintenance, Launch Facility Fault Isolation and Correction,
Programmer Group

REQUIREMENT

AF BSD Exhibit 61-32, Section 2.6.4.1

OBJECTIVE

To demonstrate the adequacy of equipment, technical data, prescribed crews, and facilities used to perform the task of isolating and replacing a faulty drawer in the Programmer Group (P/G) and to replace the Mechanical Decoder at the LF.

SCOPE

For the purpose of this demonstration, a known fault will be installed in one of the P/G drawers. Without prior knowledge of the nature of the fault, the Demonstration crew will isolate and replace the faulty drawer and conduct an end-to-end check to verify the operating condition of the P/G.

This demonstration includes the removal and replacement of the Mechanical Decoder.

* Note: The intent of this demonstration is satisfied in the Wing I Demonstration 1-15. Therefore, there will be no Wing III Demonstration.

TECHNICAL MANUALS & REFERENCES

S-133-12-0-1	Maintenance Ground Equipment Specification - VAFB
S-133-120-0-2,	Model Spec., Strategic Missile Support Base - VAFB
Addendum I	
D2-5859	Qualitative Personnel Requirements Information
T.O. 21-SM80A-2-3	Control and Monitoring System

DEMONSTRATION 1-18
SHEET 1 OF 1

DEMONSTRATION FOR WEAPON SYSTEM TECHNICAL APPROVAL

DEMONSTRATION 1-19 *

Organizational Maintenance, Launch Facility Fault Isolation and Correction, Guidance and Control Coupler

REQUIREMENT

AF BSD Exhibit 61-32, Section 2.6.4.1

OBJECTIVE

To demonstrate the adequacy of equipment, technical data, prescribed crews, and facilities used to perform the task of isolating and replacing a faulty drawer in the G&C Coupler at the LF.

SCOPE

For the purpose of this demonstration, a known fault will be installed in one of the G&C Coupler drawers. Without prior knowledge of the nature of the fault, the Demonstration crew will isolate and replace the faulty drawer and checkout the G&C coupler to verify its operating condition.

* Note: The intent of this demonstration is satisfied in the Wing II Demonstration 1-19. Therefore, there will be no Wing III demonstration.

TECHNICAL MANUALS & REFERENCES

S-133-12-0-1	Maintenance Ground Equipment Specification - VAFB
S-133-120-0-2,	Model Spec., Strategic Missile Support Base - VAFB
Addendum I	
D2-5859	Qualitative Personnel Requirements Information
T.O. 21-SMBOA-2-1	Missile Guidance - Control System
	AN/DJW (Model NS10Q) Maintenance and
	Targeting/Alignment Procedures

DEMONSTRATION 1-19
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DEMONSTRATION FOR WEAPON SYSTEM TECHNICAL APPROVAL

DEMONSTRATION 1-20*

Organizational Maintenance, Launch Facility Fault Isolation and Correction,
Status-Command Message Processing Group

REQUIREMENT

AF BSD Exhibit 61-32, Section 2.6.4.1

OBJECTIVE

To demonstrate the adequacy of equipment, technical data, prescribed crews, and facilities used to perform the task of isolating and replacing a faulty drawer in the Data Analysis Central (DAC) and to replace the Volatile Decoder at the LF.

SCOPE

For the purpose of this demonstration, a known fault will be installed in one of the DAC drawers. Without prior knowledge of the nature of the fault, the Demonstration Crew will isolate and replace the faulty drawer and verify the proper operation of the DAC equipment.

The Volatile Decoder will also be removed and replaced in the demonstration.

*Note: The intent of this demonstration is satisfied in the Wing I Demonstration 1-17. Therefore, there will be no Wing III demonstration.

TECHNICAL MANUALS & REFERENCES

S-133-12-0-1	Maintenance Ground Equipment Specification - VAFB
S-133-120-0-2	Model Spec., Strategic Missile Support Base - VAFB
Addendum I	
D2-5859	Qualitative Personnel Requirements Information
T.O. 21-SM80A-2-3	Control and Monitoring System

DEMONSTRATION 1-20
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DEMONSTRATION FOR WEAPON SYSTEM TECHNICAL APPROVAL

DEMONSTRATION 1-21*

Remove and Replace Encoder at Launch Control Facility

REQUIREMENT

AF BSD Exhibit 61-32, Section 2.6.4.1

OBJECTIVE

To demonstrate the adequacy of equipment, technical data, prescribed crews, and facilities used to replace the encoder at the LCF.

SCOPE

This test will demonstrate those functions involved in removing and replacing the Launch Control Panel in the Launch Control Console.

*Note: The intent of this demonstration is satisfied in the Wing I Demonstration 1-18 and also in the Wing III Test Program per BSD-TR-63-16, Section 2.1.17. Therefore, there will be no Wing III demonstration.

TECHNICAL MANUALS & REFERENCES

S-133-12-0-1	Maintenance Ground Equipment System Specification - VAFB
S-133-120-0-2, Addendum I	Model Specification, Strategic Missile Support Base - VAFB
D2-5859	Qualitative Personnel Requirements Information
T.O. 21-SM80A-2-3	Control and Monitoring System

DEMONSTRATION 1-21
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DEMONSTRATION FOR WEAPON SYSTEM TECHNICAL APPROVAL

DEMONSTRATION 1-22*

Test Set, Launch Control Console

REQUIREMENT

AF BSD Exhibit 61-32, Section 2.6.4.1

OBJECTIVE

To formally demonstrate the adequacy of equipment, technical data, prescribed crews, and facilities used to perform tests on the Launch Control Console.

SCOPE

This demonstration includes the performance of all functions normally performed in self testing the Launch Control Console Test Set, connecting the test set to the Launch Control Console, and performing a complete test of the Launch Control Console.

*Note: The intent of this demonstration is satisfied in the Wing I Demonstration 1-20. Therefore, there will be no Wing III demonstration.

TECHNICAL MANUALS & REFERENCES

S-133-12-0-1	Maintenance Ground Equipment Specification - VAFB
T.O. 21-SM80A-2-3	Control and Monitoring System
S-133-120-0-2,	Model Spec., Strategic Missile Support Base - VAFB
Addendum I	
D2-5859	Qualitative Personnel Requirements Information

DEMONSTRATION 1-22
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DEMONSTRATION FOR WEAPON SYSTEM TECHNICAL APPROVAL

DEMONSTRATION 1-23*

Code Inserter-Verifier

REQUIREMENT

AF BSD Exhibit 61-32, Section 2.6.4.1

OBJECTIVE

To demonstrate the adequacy of equipment, technical data, prescribed crews, and facilities used to perform the task of inserting and verifying the code in an Encoder.

SCOPE

This demonstration includes the performance of all functions which make use of the Inserter-Verifier, Fig. "A" 4252 in the SMSF.

*Note: The intent of this demonstration is satisfied in the Wing I Demonstration 1-22. Therefore, there will be no Wing III demonstration.

TECHNICAL MANUALS & REFERENCES

S-133-12-0-1	Maintenance Ground Equipment System Specification - VAFB
S-133-120-0-2,	Model Spec., Strategic Missile Support Base - VAFB
Addendum I	
D2-5859	Qualitative Personnel Requirements Information
T.O. 21-SM80A-2-16	Code Changing Operations,
	Encoders and Decoders

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DEMONSTRATION FOR WEAPON SYSTEM TECHNICAL APPROVAL

DEMONSTRATION 1-24*

Telephone Equipment Test Set

REQUIREMENT

AF BSD Exhibit 61-32, Section 2.6.4.1

OBJECTIVE

To demonstrate the adequacy of equipment, technical data, prescribed crews, and facilities involved in the utilization of the Telephone Equipment Test Set.

SCOPE

This task will demonstrate the functions accomplished with the Telephone Equipment Test Set by the performance of certain LF SIN Communication System troubleshooting procedures established in T.O. 21-SM80A-2-5.

*Note: The intent of this demonstration is satisfied in the Wing I Demonstration 1-23. Therefore, there will be no Wing III demonstration.

TECHNICAL MANUALS & REFERENCES

S-133-12-0-1	Maintenance Ground Equipment System Specification - VAFB
S-133-110-0-2,	Launch Operational System (Squadron/Flight Model
Addendum I	Specification)
D2-5859	Qualitative Personnel Requirements Information
T.O. 21-SM80A-2-5	Communications System

DEMONSTRATION 1-24
SHEET 1 OF 1

CLASS II DEMONSTRATION REQUIREMENTS

The Class II formal Technical Approval Demonstrations required for Delivery/Turnover are each described in this section. A list of the demonstrations is provided showing the titles of the demonstrations and the facility where they will be performed. The use of other facilities to support these demonstrations will be as programmed by the VAFB Tier III Wing III-V Schedules.

Certain Class II Demonstration requirements may be fulfilled by the successful accomplishment of the test objectives of the Wing III-V Test Program, or (2) the Wing I and II Demonstrations already successfully accomplished providing the applicable equipment did not change during the modification to the Wing III-V configuration. If these above mentioned requirements are satisfied by the Wing III-V Test Program or previously accomplished Demonstrations, the applicable Class II Demonstration, or portion thereof, will be considered accomplished, and need not be conducted as a separate demonstration.

The requirements for the majority of the Class II Demonstrations will be satisfied as discussed above; however, the title sheets for each of these demonstrations are included herein with a statement describing the means by which the applicable requirement(s) will be satisfied.

CLASS II DEMONSTRATIONS

<u>NO.</u>	<u>TITLE</u>	<u>FACILITY USED</u>
2-1	SCN Test	LF 7, 8 HLCF 2
2-2	Perform "Test" and "Calibrate" Tests	LF 7, 8 HLCF 2
2-3	Security System, Power, and SIN Test	LF 7, 8 HLCF 2
2-4	Launch Enable System Test	LF 7, 8 HLCF 2
2-5	Voice Reporting Signal Assembly (VRSA) Test	LF 7, 8 HLCF 2
2-6	Remote Targeting System	LF 7, 8 HLCF 2
2-7	Communications	LF 7, 8 HLCF 2

DEMONSTRATION FOR WEAPON SYSTEM TECHNICAL APPROVAL

DEMONSTRATION 2-1 *

SCN Test

REQUIREMENT

AFBSD Exhibit 61-32, Section 2.6.5.1

OBJECTIVE

The purpose of this test is to verify the operational capability of the SCN in handling the launch signals.

SCOPE

This test will verify the ability of a selected LF to perform a launch, to verify the ability of the LCC to perform as a command station, and to verify the operational condition of the flight's hardened SCN.

* Note: The intent of this demonstration is satisfied in the Wing III Test Program per BSD-TR-63-16, Section 3.1.2. Therefore, there will be no Wing III demonstration upon the successful completion of the above test program objectives.

TECHNICAL MANUALS & REFERENCES

T.O. 21-SM80B-1
D2-5859

Weapon System Operation Instructions
Qualitative Personnel Requirements Information

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DEMONSTRATION FOR WEAPON SYSTEM TECHNICAL APPROVAL

DEMONSTRATION 2-2 *

Perform "Test" and "Calibrate" Tests

REQUIREMENT

AFBSD Exhibit 61-32, Section 2.6.5.1

OBJECTIVE

To establish the operational condition of the missile and supporting OGE at the LF.

SCOPE

The "Test" and "Calibrate" operations will be initiated from the LCF. Telemetry measurements will be recorded to evaluate whether or not the commands were correctly processed.

* Note: The intent of this demonstration is satisfied in the Wing III-V Test Program per BSD-TR-63-16, Sections 3.1.2 and 3.1.3. Therefore, there will be no Wing III demonstration upon the successful completion of the above test program objectives.

TECHNICAL MANUALS & REFERENCES

T.O. 21-SM80B-1	Weapon System Operation Instructions
S-133-110-0-2,	Launch Operational System (Flight/Squadron/Wing)
Addendum I	
D2-5859	Qualitative Personnel Requirements Information

DEMONSTRATION	2-2
SHEET 1 OF 1	

DEMONSTRATION FOR WEAPON SYSTEM TECHNICAL APPROVAL

DEMONSTRATION 2-3

Security System, Power, and SIN Test

REQUIREMENT

AFBSD Exhibit 61-32, Section 2.6-5.1

OBJECTIVE

The purpose of this demonstration is to verify that the proper alarm signals and readouts are received at the LCF in the event of LF security violation and that momentary commercial power interruption will not disrupt strategic alert. This demonstration will verify the operation of the Support Information Network (SIN) between any selected LF and the LCF.

SCOPE

The tests will demonstrate all the tasks involved in the LF security penetration and communication and/or coordination required between personnel at the LF and LCF.

Interruption of the commercial power momentarily demonstrates the ability of the system to maintain strategic alert when power is lost under this condition.

TECHNICAL MANUALS & REFERENCES

T.O. 21-SM80A-2-10

Standard Launch Facility and Launch Control
Support Building Procedures

S-133-110-0-2, Addendum I
D2-5859

Launch Operational System (Flight/Squadron/Wing)
Qualitative Personnel
Requirements Information

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DEMONSTRATION 2-3**Security System, Power, and SIN Test****PRE-DEMONSTRATION TASKS**

1. Establish (or verify) the strategic alert status of the L. F. being demonstration per T.O. 21-SM808-2-1.
2. Secure (or verify) the LF per T.O. 21-SM80A -2-10 section 2-11.

EQUIPMENT REQUIRED**DEMONSTRATION 2-3
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DEMONSTRATION 2-3**Security System, Power, and SIN Test**

FUNCTIONS TO BE PERFORMED	EQUIPMENT, FACILITIES & PERSONNEL REQUIRED
1. Enter LF per T.O. 21-SM80A-2-10, Sections 2-1 through 2-4. 2. Verify outer zone security violation display at LCF. 3. Open LF equipment room access hatch per T.O. 21-SM80 A-2-10, Section 2.5. 4. Verify inner zone security violation display at LCF. 5. Turn Off commercial power by tripping circuit breaker #6 on distribution panel LDA in the LF Support Building. 6. Verify Strategic Alert Status at the LCF.	LF per 24-2144 LCF per 24-2141 GTM installed per T.O. 21-SM80A-2-2 Special tools per T.O. 21-SM80A-2-10, Section 2.3. Personnel per D2-5859 for functions 1 & 3
	DEMONSTRATION 2-3 SHEET 3 OF 4

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DEMONSTRATION 2-3

Security System, Power and SIN Test

POST DEMONSTRATION TASKS

1. Restore commercial power by closing circuit breaker #6 on distribution panel LDA in the LF Support Building.
2. Secure the LF per T.O. 21-SM80A-2-10, Section 2.11.

EQUIPMENT REQUIRED**DEMONSTRATION 2-3**
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DEMONSTRATION FOR WEAPON SYSTEM TECHNICAL APPROVAL

DEMONSTRATION 2-4*

Launch Enable System Test

REQUIREMENT

AF BSD Exhibit 61-32, Section 2.6.5.1

OBJECTIVE

The purpose of the Launch Enable System (LES) test is to demonstrate the capability of remotely controlling the arming or safing function of the missile critical ordnance devices in the LF.

SCOPE

This test is initiated at the LCF communication console by actuating the controls associated with the LES to remotely position the safety control switch in the LF to the safe and to the armed positions. The safety control switch in turn controls the critical ordnance devices in the missile.

For results of this test the aural-visual display signals must be monitored at the LCF, the loss of a tone signal and an "armed" indicator light on indicates the SCS to be in the armed condition.

*Note: The intent of this demonstration is satisfied in the Wing III Test Program per BSD-TR-63-16, Section 3.1.16. Therefore, there will be no Wing III demonstration upon the successful completion of the above test program objectives.

TECHNICAL MANUALS & REFERENCES

T.O. SM80B-1	Weapon System Operation Instructions
D2-5859	Qualitative Personnel Requirements Information
S-133-110-0-2, Addendum I	Launch Operational System (Squadron/Flight/Wing)

DEMONSTRATION 2-4
SHEET 1 OF 1

DEMONSTRATION FOR WEAPON SYSTEM TECHNICAL APPROVAL

DEMONSTRATION 2-5*

Voice Reporting Signal Assembly (VRSA) Test

REQUIREMENT

AF BSD Exhibit 61-32, Section 2.6.5.1

OBJECTIVE

The purpose of this demonstration is to verify the LCF capability to interrogate the fault reporting system of the launch facility.

SCOPE

The LF voice reporting signal assembly equipment transmits fault information and target status to the LCF over an existing SIN wire pair in response to LCF interrogation. The system will report target selection status, up to 39 launcher faults, and a sign off message. Each fault, target status or R/V fuzing error present will initiate the playing of a pre-recorded voice message identification. The interrogation is initiated at the communications control console.

*Note: The intent of this demonstration is satisfied in the Wing III Test Program per BSD-TR-63-16, Section 3.1. Therefore, there will be no Wing III demonstration upon the successful completion of the above test program objectives.

TECHNICAL MANUALS & REFERENCES

T.O. 21-SM80B-1	Weapon System Operating Instructions
D2-5859	Qualitative Personnel Requirements Information
S-133-110-0-2, Addendum I	Launch Operational System (Flight/Squadron/Wing)-VAFB

DEMONSTRATION 2-5
SHEET 1 OF 1

DEMONSTRATION FOR WEAPON SYSTEM TECHNICAL APPROVAL

DEMONSTRATION 2-6

Remote Targeting System

REQUIREMENT

AFBSD Exhibit 61-32, Section 2.6.5.1

OBJECTIVE

To demonstrate the remote targeting system capability.

SCOPE

The remote targeting system will be demonstrated by selecting each targeting capability at each launch facility from the LCF and noting the proper response.

* Note: The intent of this demonstration is satisfied in the Wing III Test Program per BSD-TR-63-16, Section 3.1.12. Therefore, there will be no Wing III Demonstration upon the successful completion of the above test program objectives.

TECHNICAL MANUALS & REFERENCES

T.O. 21-EMSOB-1 Weapon System Operation Instructions

DEMONSTRATION 2-6
SHEET 1 OF 1

DEMONSTRATION FOR WEAPON SYSTEM TECHNICAL APPROVAL

DEMONSTRATION 2-7

Communications

REQUIREMENT

AFBSD Exhibit 61-32, Section 2.6.5.1

The purpose of this demonstration is to (1) demonstrate the **OBJECTIVE** satisfactory communication capability of the LF and LCF Intercom Systems under maximum load conditions, including the LCO to SCC direct line; (2) demonstrate the capability to control, transmit, and receive from the LCF communications panels using the VHF radio; and (3) demonstrate the operation of the PAS Monitor Panel by initiation and satisfactory reception **SCOPE** of a voice message from Headquarters SAC or the appropriate Numbered Air Force Headquarters.

This demonstration will accomplish the following:

- (1) Establish satisfactory voice communication throughout each an LF and LCF utilizing the SIN Intercom System under maximum load conditions (utilization of all SIN jacks and telephones simultaneously).
- (2) Establish satisfactory voice communication over the direct security line between the Launch Control Officer (LCO) and the Security Control Center (SCC).
- (3) Communicate by voice between LCF communication panel on the Launch Control Console and Communication Control Console and a maintenance vehicle via VHF radio.
- (4) Satisfactorily receive voice message from Headquarters SAC or appropriate Numbered Air Force Headquarters over the PAS Monitor speaker at an LCF.

TECHNICAL MANUALS & REFERENCES

T.O. 21-SMBOB-1	Weapon System Operation Instructions
T.O. 21-SMBOA-2-10	Standard Launch Facility and Launch Control Support Building Procedures
D2-5859	Qualitative Personnel Requirements Information
S-133-111-0-2, Add I	(D2-12141, Vol. I&II) Mod. Spec. Launch Facility
S-133-112-0-2, Add I	(D2-12142, Vol. I&II) Mod. Spec. Launch Control Facility

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DEMONSTRATION 2-7**Communications**

PRE-DEMONSTRATION TASKS	EQUIPMENT REQUIRED
Note: Prior to performing each of the demonstration objectives as listed, the necessary scheduling and coordination should be accomplished to ensure a timely performance of the applicable objective or portion of the demonstration. 1. LF & LCF Intercom System - Prior to performing the voice communication demonstration in each the LF and LCF, a sufficient number of head sets and/or hand sets must be obtained to utilize all Intercom jacks simultaneously. In the LF, the Elevator Workcage must be installed. 2. Security Line, LCO to SCC - (See Note above). 3. VHF Radio - A maintenance vehicle must be obtained which contains a VHF Radio. 4. PAS Monitor Panel - A schedule must be obtained for the demonstration from the 6595th ATW coordinated with 1 STRATAD.	DEMONSTRATION 2-7 SHEET 2 OF 3

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DEMONSTRATION 2-7**Communications**

FUNCTIONS TO BE PERFORMED	EQUIPMENT, FACILITIES & PERSONNEL REQUIRED
1. Demonstrate the LF & LCF Intercom Systems as follows: a) LF - Verify that satisfactory voice communication can be achieved throughout the LF under maximum load conditions, including communication to the Elevator Work Cage, utilizing the LF Intercom System per T.O. 21-SM80A-2-110. b) LCF - Verify that satisfactory voice communication can be achieved throughout the LCF under maximum load conditions utilizing the LCF Intercom System per T.O. 21-SM80A-2-10. 2. Demonstrate the Security Line, LCO to SCC as follows: Verify that satisfactory voice communication can be achieved between the Launch Control Officer (LCO) and the Security Control Center (SCC) per T.O. 21-SM80B-1. 3. Demonstrate communications via VHF Radio as follows: Verify that satisfactory communication can be achieved between the LCF Communication Panels on the Launch Control and Communication Control Consoles and a maintenance vehicle via VHF Radio per T.O. 21-SM80B-1. 4. Demonstrate the PAS Monitor Panel by satisfactorily receiving a message from Headquarters SAC or appropriate Numbered Air Force Headquarters per T.O. 21-SM80B-1.	LF per 24-2144 with Workcage Installed Hand Sets or Head Sets (Fig. A's 1300 and 1301) Personnel per D2-5859 LCF per 24-2141 Hand Sets or Head Sets (Fig. A's 1300 and 1301) Personnel per D2-5859 LCF per 24-2141 Personnel per D2-5859 LFC per 24-2141 Maintenance Vehicle with VHF Radio Personnel per D2-5859 LCF per 24-2141 Personnel per D2-5859
	DEMONSTRATION 2-7 SHEET 3 OF 3

5.3

CLASS III DEMONSTRATIONS

The Class III semi-formal Technical Approval Demonstrations required for acceptance of the assembly and checkout of the Wing III-V facilities are described in this section. A list of the demonstration titles is provided, and the facilities to be used for each demonstration is indicated.

The Class III Demonstrations will be performed on all new facilities provided for the Wing III-V Program in accordance with Section 2.2.2. Any modified or supporting facility Class III Demonstrations designed for the purpose of demonstrating a particular function of the facility will be separately negotiated in accordance with the applicable change proposal.

CLASS III DEMONSTRATIONS

<u>NO.</u>	<u>TITLE</u>	<u>FACILITY USED</u>
3-1	Launch Facility End-to-End Test	LF 7, 8
3-2	Single Thread Tests - LF/LCF Integration	LF 7, 8 HLCF 2
3-3	Missile Alignment, Start-up, and Targeting	LF 7, 8 HLCF 2
3-4	Voice Reporting Signal Assembly (VRSA)	LF 7, 8 HLCF 2
3-5	LF Power Transition Tests	LF 7, 8 HLCF 2
3-6	LF Security Tests	LF 7, 8 HLCF 2
3-7	Launch Message Propagation Tests	LF 7, 8 HLCF 2
3-8	Environmental Control System	LF 7, 8 HLCF 2

DEMONSTRATION FOR WEAPON SYSTEM TECHNICAL APPROVAL

DEMONSTRATION 3-1

Launch Facility End-to-End Test

REQUIREMENT

AF BSD Exhibit 61-32, Section 2.6.6

OBJECTIVE

To witness those tests which verify that when proper commands are received at the input to the line monitor units in the data processing equipment, the LF equipment under test will function as required.

SCOPE

The functions to be witnessed are described in D2-7871, Volume II, Function 4.5.

The LF end-to-end tests are divided into two groups:

- a. Command Tests - A series of three tests which verify:
 - 1) The Data Analysis Central equipment will receive properly encoded commands;
 - 2) Transmit these commands to the Programming Group; and
 - 3) In the case of the launch command, that the LF OGE will successfully execute a launch sequence.
- b. Launch Interlock Tests - The purpose of this series of tests is to verify that the logic circuitry is capable of distinguishing between events that will stop or alter the launch sequence or events that will not influence the launch sequence.

TECHNICAL MANUALS & REFERENCES

D2-7871, Vol. II

WS-133A A&C/O System Requirements - VAFB

D2-14987-4

Site Acceptance Test Procedures - VAFB

S-133-111-0-2, Addendum I Launch Facility Model Spec. - VAFB

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DEMONSTRATION 3-1

Launch Facility End-to-End Tests

FUNCTIONS TO BE PERFORMED

**EQUIPMENT, FACILITIES
& PERSONNEL REQUIRED**

1. Command Tests

- a. Test Command Initiation Test.
- b. Calibration Command Initiation Test.
- c. Target Command Initiation Test.
- d. Initial Launch Test.
- e. Launch Environment Protective System Test.
- f. Safety Control Switch Interlock Test.
- g. "Ready for Launch" Test.

2. Launch Interlock Tests

- a. Launch Acceptance Alarm Test.
- b. Test-In-Process Launch Interlock Test.
- c. G&C Umbilical Not-Released Launch Interlock Test.
- d. Invalid Launch Message Test.
- e. Autocollimator Alarm Launch Test.
- f. Decoder Fault "No-Go" Test.

Procedures

D2-14987, Volume 4

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DEMONSTRATION FOR WEAPON SYSTEM TECHNICAL APPROVAL

DEMONSTRATION 3-2

Single Thread Tests - LF/LCF Integration

REQUIREMENT

AF BSD Exhibit 61-32, Section 2.6.6

OBJECTIVE

To witness the tests which verify the operational condition of the SCN and equipment associated with command and monitor functions.

SCOPE

The functions to be witnessed are described in D2-7871, Volume II, Function 9.

During integration each separate launch facility is connected directly to a launch control facility in a single thread connection prior to missile emplacement. At this time the status network is tested by introducing alarm and No-Go signals at the LF. Various messages are generated at the launch control console and sent to the LF to test the launch control system. The ability of the LF to complete a launch sequence is tested by "launching" a missile simulator on command from the launch control console.

The single thread end-to-end consists of two sets of tests which are:

1. SCN Single-Thread Tests.
2. Single-Thread Command Monitor Tests.

TECHNICAL MANUALS & REFERENCES

D2-7871, Volume II	WS-133A A&C/O System Requirements - VAFB
D2-14987, Volume VII	Site Acceptance Test Proceeds., Wings III-V, VAFB
S-133-110-0-2, Addendum I	Launch Operational Model Spec., VAFB
S-133-111-0-2, Addendum I	LF Model Spec.

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DEMONSTRATION 3-2

Single Thread Tests - LF/LCF Integration

FUNCTIONS TO BE PERFORMED	EQUIPMENT, FACILITIES & PERSONNEL REQUIRED
1.0 <u>SCN Single-Thread Tests</u> a. SCN Single - Thread Monitor Tests b. SCN Single - Thread Command Tests 2.0 <u>Single - Thread Command & Monitor Tests</u> a. Single - Thread Command Test b. Single - Thread Monitor Test	<u>Procedures</u> D2-14987, Volume VII DEMONSTRATION 3-2 SHEET 2 OF 2



DEMONSTRATION FOR WEAPON SYSTEM TECHNICAL APPROVAL

DEMONSTRATION 3-3

Missile Alignment, Start-up, and Targeting

REQUIREMENT

AF BSD Exhibit 61-32, Section 2.6.6

OBJECTIVE

To witness the tests performed during A&C/O to verify that the launch facility is capable of achieving a simulated strategic alert condition.

SCOPE

The Missile Start-up and Targeting tests to be witnessed are described in D2-7871, Volume II, Functions 4.4, 4.9, and 10.1.6.

After a ground test missile (less R/V) is emplaced, the missile is targeted, aligned, and placed in a simulated strategic alert condition. A warhead alarm will be simulated at the R/V - G&C Section interface and observed at the launch control console. The bench mark method of alignment will be used.

TECHNICAL MANUALS & REFERENCES

D2-7871, Vol. II	WS-133A A&C/O System Requirements - VAFB
D2-14987, Vols. 3 and 8	Site Acceptance Test Procedure Wings III-V
S-133-111-0-2, Addendum I	LF System Model Spec.
S-133-110-0-2, Addendum I	System Model Spec. Launch/Squadron

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DEMONSTRATION 3-3**Missile Alignment, Start-Up, and Targeting**

FUNCTIONS TO BE PERFORMED	EQUIPMENT, FACILITIES & PERSONNEL REQUIRED
1. Verify reference azimuth marker location. 2. Check positioning of azimuth reference mirrors. 3. Establish primary reference mirror azimuth. 4. Establish secondary reference mirror azimuth. 5. Secondary ordnance device continuity check. 6. R/V Air ground monitor lines test. 7. G&C - R/V interface circuit test. 8. Warhead monitor circuit tests. 9. No-Go loop check. 10. Test, Missile Alignment. (a) Test, C21, Missile Alignment Group(Fig. A 602.3) (b) Conduct alignment group test. (c) Align G&C Platform Mirror to Theodolite. (d) Energize the airborne G&C section. (e) Determine missile offset. Correct for missile elevation error. Correct for missile horizontal offset. (f) Position C21 Autocollimator. (g) Test Seismic Alarm. 11. Fill and verify 12. Alignment Test. 13. Calibration Sequence. 14. Test Sequence. 15. Target check from launch control console.	<u>Procedures</u> D2-14987, Vols. 3 & 8
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DEMONSTRATION FOR WEAPON SYSTEM TECHNICAL APPROVAL

DEMONSTRATION 3-4

Voice Reporting Signal Assembly (VRSA)

REQUIREMENT

AF BSD Exhibit 61-32, Section 2.6.6

OBJECTIVE

To witness the tests which verify that all voice reported Status, Alarm, and No-Go monitoring circuits are in operating conditions.

SCOPE

The operations to be witnessed are described in D2-7871, Volume II, Function 4.4

LF Monitoring circuit verification is a normal part of the Launch Facility Startup test sequence. Status, Alarm, and No-Go monitor circuit tests are performed. The tests are conducted successively as each operational component at the LF is progressively integrated and tested until all voice reported monitoring circuits are completely installed and verified by receipt of the proper VRSA message when stimulated.

TECHNICAL MANUALS & REFERENCES

D2-7871, Volume II

WS-133A A&C/O System Reqs. - VAFB Wings III-V

D2-14987-3

Site Acceptance Test Procedures - Wings III-V

S-133-111-0-2, Addendum I

LF Model Spec., VAFB

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DEMONSTRATION 3-4

Voice Reporting Signal Assembly (VRSA)

FUNCTIONS TO BE PERFORMED	EQUIPMENT, FACILITIES & PERSONNEL REQUIRED
1. Status, Alarm, and No-Go Monitor Circuit Tests These tests verify the operational condition of several of the monitoring circuits in the programmer group and of certain auxiliary launcher equipment. The monitor circuits that are tested are those that are operational when the programmer group has only monitor power applied. The G&C Coupler is not on during these tests. a. Perform Status Monitor Circuit Tests These tests will verify the following monitoring circuits: (1) "400 cycle power failure" (2) "Target No. 1" (3) "Target No. 2" (4) "R/V Fuzing Error" b. Perform Alarm Monitor Circuit Tests These tests will verify the following monitoring circuits: (1) Power Supply Alarms "Primary Power" "TR No. 1" "TR No. 2" (2) Field Level Alarms "Low Fuel Day Tank" "Low Fuel Storage Tank" (3) Environmental Alarms "Equipment Inlet Air Temperature & Flow" "Equipment Inlet Air Humidity" "Launcher Temperature"	<u>Procedures</u> D2-14987-3
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DEMONSTRATION 3-4

Veite Reporting Signal Assembly (VRSA)

FUNCTIONS TO BE PERFORMED	EQUIPMENT, FACILITIES & PERSONNEL REQUIRED												
(4) "Launcher Tube Flood" Alarm. (5) SCN Alarms "Line Selector Unit Fault" (SIN No. 1) "Launch Enable Unit Fault" (SCN No. 2) "Message Decoder Unit Fault" (SCN No. 3) "Message Retransmission Unit Fault" (SCN No. 4) "Line Monitor Unit Fault" (SCN No. 5) "Network Traffic Fault" (SCN No. 6) c. Perform No-Go Monitor Circuit Tests These tests verify the following monitoring circuits: (1) "LF Continuity No-Go" (two tests) (2) "Warhead Safety Monitor No-Go" (3) "R/V Arming and Fuzing No-Go" (4) "Missile Safe and Arm No-Go" 2. Monitor Circuit Tests Performed During Startup and Restart Tests (Startup procedure must be accomplished). The tests performed and resultant VRSA message are as follows: a. Test - "Restart Counter No-Go" (fifth restart attempt) Message - "G&C Compartment No-Go" b. Restart No-Go Tests <table><tr><th>Test No.</th><th>First Error</th><th>Second Error</th><th>VRSA Message</th></tr><tr><td>1</td><td>Inhibit Sequence Advance</td><td>Inhibit Sequence Advance</td><td>"G&C Compartment"</td></tr><tr><td>2</td><td>Inhibit Sequence</td><td>Inhibit Confirm Codes</td><td>"G&C Compartment"</td></tr></table>	Test No.	First Error	Second Error	VRSA Message	1	Inhibit Sequence Advance	Inhibit Sequence Advance	"G&C Compartment"	2	Inhibit Sequence	Inhibit Confirm Codes	"G&C Compartment"	
Test No.	First Error	Second Error	VRSA Message										
1	Inhibit Sequence Advance	Inhibit Sequence Advance	"G&C Compartment"										
2	Inhibit Sequence	Inhibit Confirm Codes	"G&C Compartment"										
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DEMONSTRATION 3-4

Voice Reporting Signal Assembly (VRSA)

FUNCTIONS TO BE PERFORMED				EQUIPMENT, FACILITIES & PERSONNEL REQUIRED
Test No.	First Error	Second Error	VRSA Message	
3	Inhibit Sequence	Parity Error	"G&C Compartment"	
4	Inhibit Sequence Advance	Downstage No-Go	"G&C Downstage"	
5	Inhibit Confirm Codes	Inhibit Confirm Codes	"G&C Compartment"	
6	Inhibit Confirm Codes	Inhibit Confirm Codes	"G&C Compartment"	
7	Inhibit Confirm Codes	Downstage No-Go	"G&C Downstage"	
8	Parity Error	Parity Error	"G&C Compartment"	
9	Parity Error	Downstage No-Go	"G&C Compartment"	
10	Downstage No-Go	Downstage No-Go	"G&C Downstage"	
3. Alarm and No-Go Tests Performed after G&C Coupler and PG are placed in Strategic Alert. a. "G&C Compartment Temperature" No-Go. b. "G&C Compartment Temperature" Alarm. c. Autocollimator Alarm. d. Autocollimator No-Go. e. Seismic Alarm.				
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DEMONSTRATION FOR WEAPON SYSTEM TECHNICAL APPROVAL

DEMONSTRATION 3-5

LF Power Transition Tests

REQUIREMENT

AF BSD Exhibit 61-32, Section 2.6.6

OBJECTIVE

To witness those tests which verify the operational condition of the power supply group.

SCOPE

These tests are part of the LF Startup Tests and are described in D2-7871, Volume II, Function 4.4.2.2.

During these tests the launch control system in the launch facility will be placed in a simulated strategic alert condition and final tests will be conducted on the power system by turning off commercial power and then standby power to insure the ability of the site to maintain strategic alert on both standby and emergency power and to check the automatic start feature of the standby power. The automatic exerciser will be checked through a complete one hour cycle.

TECHNICAL MANUALS & REFERENCES

D2-7818, Volume VII
D2-7871, Volume II
D2-14987-3

Power Supply Set DC, LF
WS-133A A&C/O System Requirements - VAFB
Site Acceptance Test Procedure, Wings III-V

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DEMONSTRATION 3-5**LF Power Transition Tests**

PRE-DEMONSTRATION TASKS	EQUIPMENT REQUIRED
1. <u>LF Power Tests (Part of LF Startup Tests)</u> a. Standby Power Transfer Verification This test sequence verifies that the system can be transferred from the commercial power source to the standby power source without losing Strategic Alert. Power transfer will be made while the system is in Strategic Alert. b. Emergency Power Transfer Verification This test sequence verifies that the system can be transferred from the primary power source to the emergency (battery) power source without losing Strategic Alert. Power transfer will be made while the system is in Strategic Alert. c. Automatic Engine-Generator Exercise Check This test is identical to a. above, except that the commercial power source is cut off automatically by the LF electrical system.	<u>Procedures</u> D2-14987-3, Section 10.1
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DEMONSTRATION FOR WEAPON SYSTEM TECHNICAL APPROVAL

DEMONSTRATION 3-6

LF Security Tests

REQUIREMENT

AF BSD Exhibit 61-32, Section 2.6.6

OBJECTIVE

To witness those tests which verify the operational condition of the security system.

SCOPE

Those tests are described in D2-7871, Volume II, Function 9.2.3.

During these tests each detector in the inner and outer security system will be violated while monitoring the system for proper alarm signals.

TECHNICAL MANUALS & REFERENCES

S-133-111-O-2, Addendum I LF Model Spec., VAFB

D2-7871, Vol. II

D2-14795

D2-14987-1

WS-133A A&C/O System Requirements - VAFB

LF Security Subsystem Integ. Test Procedures

Site Acceptance Test Procedures Wing III-V, VAFB

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DEMONSTRATION 3-6

FUNCTIONS TO BE PERFORMED

1. Perform outerzone violation test for each detector.
2. Perform inner zone violation test for each detector.

**EQUIPMENT, FACILITIES
& PERSONNEL REQUIRED**

Procedures

D2-14987-1
D2-14795

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DEMONSTRATION FOR WEAPON SYSTEM TECHNICAL APPROVAL

DEMONSTRATION 3-7

Launch Message Propagation Tests

REQUIREMENT

AF BSD Exhibit 61-32, Section 2.6.6

OBJECTIVE

To witness the tests which verify the propagation of launch messages throughout the entire complex.

SCOPE

The functions to be witnessed are described in D2-7871, Volume II, Function 9.3.

The retransmission capability of the SCN system is verified by sending test messages through the complex when all LF's and LCF's are tied together by the SCN. The ability of the LCF's to generate commands, receive and display status signals, and to operate properly on emergency and standby power is verified in these tests.

TECHNICAL MANUALS & REFERENCES

D2-7871, Vol. II

WS-133A A&C/O System Reqs. - VAFB

D2-14987-9

Site Accept. Test Procedures Wings III-V - VAFB

S-133-110-0-2, Addendum I

Launch Oper. System (Flight/Squadron/Wing) Model Spec.

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DEMONSTRATION 3-7

Launch Message Propagation Tests

FUNCTIONS TO BE PERFORMED

1. Launch Message Propagation Test

**EQUIPMENT, FACILITIES
& PERSONNEL REQUIRED**

Procedures

D2-14987-9

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DEMONSTRATION FOR WEAPON SYSTEM TECHNICAL APPROVAL

DEMONSTRATION 3-8

Environmental Control System

REQUIREMENT

AF B⁵⁰ Exhibit 61-32, Section 2.6.6

OBJECTIVE

To verify the LP and LCF environmental control systems are operating properly during checkout activities.

SCOPE

No special activities will be performed for this demonstration. Operation of the environmental control system will be observed during normal witnessing of demonstrations 3-1 through 3-7. The environmental control system shall be considered as functioning properly if (1) no LP environmental alarms are reported on the VRSA, and (2) no LCF environmental alarms occur in the Security Control Center in the LCSB.

TECHNICAL MANUALS & REFERENCES

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