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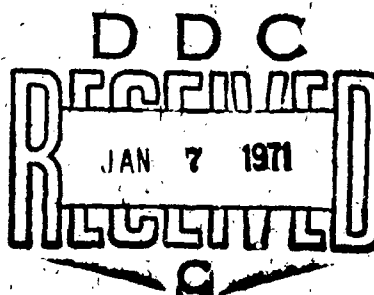


TABLE OF POISSON NUMBERS

DONALD C. RAPPAPORT

NOVEMBER 1970

PICATINNY ARSENAL
DOVER, NEW JERSEY



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TABLE
OF
POISSON NUMBERS

DONALD C. RAPPAPORT

NOVEMBER 1970

AMMUNITION ENGINEERING DIRECTORATE
PICATINNY ARSENAL
DOVER, NEW JERSEY

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SUMMARY

The Poisson distribution is an excellent approximation of the binomial distribution. Its formula, uses and limitations can be found in many statistics books. It is noted that the lower the defect rate, the better these numbers approximate the more exact binomial distribution.

This compilation of Poisson numbers was designed to perform two functions: to estimate reliability quickly and to prepare operating characteristic curves.

The FORTRAN Program used to generate these numbers was written by the author and is in Appendix A.

USE OF TABLE

This compilation of Poisson numbers was designed for two functions: to estimate reliability quickly and to prepare operating characteristic curves:

To estimate reliability:

Turn to page of desired confidence.
Find observed defects.
Take associated Poisson number and divide by sample size.
Subtract from 1.

Result is reliability with confidence as selected.

To estimate reliability in redundant systems:

Turn to page of desired confidence.
Find observed defects.
Take associated Poisson number and divide by sample.
Raise resultant number to the power that equals the
number of times the mechanism is reproduced in
the system.
Subtract from 1.

Result is reliability with confidence as selected.

To estimate a point on an operating characteristic curve for single sampling plan:

Select desired probability of acceptance
Find maximum acceptance number under observed defects.
Obtain associated Poisson number, divide by sample and
multiply by 100.

Result is percent defective vs. probability of acceptance.

(The formula, uses and limitations of the Poisson distribution can found in many statistics books. Two examples are References 1 and 2.)

REFERENCES

1. Defense Systems Department, General Electric Company, Tables of the Individual and Cumulative Terms of Poisson Distribution, D. Van Nostrand Publishing Company, Princeton, New Jersey, 1962.
2. Thornton C. Fry, Probability and Its Engineering Uses, D. Van Nostrand Publishing Company, Princeton, New Jersey, 1928.

APPENDIX
FORTRAN Program

PROBABILITY OF ACCEPTANCE .9950

.0050

PROBABILITY OF ACCEPTANCE .9950

DEFECTS	POISSON NUMBER	DEFECTS	POISSON NUMBER	DEFECTS	POISSON NUMBER	DEFECTS	POISSON NUMBER
1.	1.0000	51.	25.3032	101.	77.8642	152.	123.0178
2.	1.135	52.	26.1245	102.	78.7370	153.	124.9138
3.	1.3376	53.	26.9494	103.	79.6104	154.	126.8102
4.	1.6222	54.	27.7751	104.	80.4844	155.	128.7070
5.	1.9779	55.	28.6022	105.	81.3590	156.	130.6040
6.	2.4060	56.	29.4309	106.	82.2343	157.	132.5014
7.	2.9072	57.	30.2611	107.	83.1101	158.	134.3991
8.	3.4811	58.	31.0927	108.	83.9864	159.	136.2971
9.	4.1284	59.	31.9254	109.	84.8633	160.	138.1954
10.	4.8491	60.	32.7582	110.	85.7408	161.	140.0974
11.	5.6431	61.	33.5910	111.	86.6189	162.	141.9016
12.	6.5101	62.	34.4238	112.	87.4974	163.	143.7068
13.	7.4501	63.	35.2566	113.	88.3766	164.	145.5132
14.	8.4634	64.	36.0894	114.	89.2562	165.	147.3207
15.	9.5501	65.	36.9222	115.	90.1364	166.	149.1248
16.	10.7111	66.	37.7550	116.	91.0170	167.	150.9388
17.	11.9461	67.	38.5878	117.	91.8982	168.	152.7495
18.	13.2551	68.	39.4206	118.	92.7799	169.	154.5611
19.	14.6381	69.	40.2534	119.	93.6621	170.	156.3737
20.	16.0951	70.	41.0862	120.	94.5448	171.	158.1874
21.	17.6261	71.	41.9190	121.	95.4280	172.	159.9945
22.	19.2311	72.	42.7518	122.	96.3116	173.	161.8175
23.	20.9111	73.	43.5846	123.	97.1957	174.	163.6340
24.	22.6661	74.	44.4174	124.	98.0803	175.	165.4514
25.	24.4961	75.	45.2502	125.	98.9653	176.	167.2697
26.	26.4011	76.	46.0830	126.	99.8508	177.	169.0945
27.	28.3811	77.	46.9158	127.	100.7368	178.	170.9244
28.	30.4361	78.	47.7486	128.	101.6232	179.	172.7597
29.	32.5661	79.	48.5814	129.	102.5100	180.	174.6004
30.	34.7711	80.	49.4142	130.	103.3973	181.	176.4468
31.	37.0511	81.	50.2470	131.	104.2849	182.	178.2987
32.	39.4061	82.	51.0798	132.	105.1731	183.	180.1566
33.	41.8361	83.	51.9126	133.	106.0616	184.	182.0200
34.	44.3411	84.	52.7454	134.	106.9506	185.	183.8884
35.	46.9211	85.	53.5782	135.	107.8399	186.	185.7622
36.	49.5761	86.	54.4110	136.	108.7297	187.	187.6414
37.	52.3061	87.	55.2438	137.	109.6198	188.	189.5262
38.	55.1111	88.	56.0766	138.	110.5104	189.	191.4166
39.	57.9911	89.	56.9094	139.	111.4014	190.	193.3122
40.	60.9461	90.	57.7422	140.	112.2927	191.	195.2134
41.	63.9761	91.	58.5750	141.	113.1845	192.	197.1200
42.	67.0811	92.	59.4078	142.	114.0766	193.	199.0322
43.	70.2611	93.	60.2406	143.	114.9691	194.	200.9500
44.	73.5161	94.	61.0734	144.	115.8619	195.	202.8734
45.	76.8461	95.	61.9062	145.	116.7552	196.	204.8022
46.	80.2511	96.	62.7390	146.	117.6488	197.	206.7366
47.	83.7311	97.	63.5718	147.	118.5427	198.	208.6766
48.	87.2861	98.	64.4046	148.	119.4370	199.	210.6222
49.	90.9161	99.	65.2374	149.	120.3317	200.	212.5734
50.	94.6211	100.	66.0702	150.	121.2267	201.	214.5300
				151.	122.1221	202.	216.4922

CONFIDENCE .6100 PROBABILITY OF ACCEPTANCE .9900

OBSERVED DEFECTS	POTISSON NUMBER	OBSERVED DEFECTS	POTISSON NUMBER	OBSERVED DEFECTS	POTISSON NUMBER
0.	0.0101	41.	36.7665	101.	79.9844
1.	0.1404	42.	37.5459	102.	80.8695
2.	0.4363	43.	38.3863	103.	81.7551
3.	0.9339	44.	39.2902	104.	82.6413
4.	1.2741	45.	40.0729	105.	83.5280
5.	1.7653	46.	40.9141	106.	84.4153
6.	2.3302	47.	41.7647	107.	85.3031
7.	2.9641	48.	42.6125	108.	86.1914
8.	3.5675	49.	43.4616	109.	87.0802
9.	4.1302	50.	44.3129	110.	87.9695
10.	4.7713	51.	45.1636	111.	88.8593
11.	5.4212	52.	46.0164	112.	89.7496
12.	6.0901	53.	46.8704	113.	90.6404
13.	6.7824	54.	47.7255	114.	91.5317
14.	7.4767	55.	48.5817	115.	92.4234
15.	8.1811	56.	49.4390	116.	93.3156
16.	8.8946	57.	50.2974	117.	94.2083
17.	9.6163	58.	51.1568	118.	95.1014
18.	10.3457	59.	52.0172	119.	95.9949
19.	11.0821	60.	52.8786	120.	96.8890
20.	11.8258	61.	53.7410	121.	97.7834
21.	12.5769	62.	54.6043	122.	98.6783
22.	13.3284	63.	55.4686	123.	99.5736
23.	14.0804	64.	56.3338	124.	100.4693
24.	14.8333	65.	57.1999	125.	101.3655
25.	15.6220	66.	58.0668	126.	102.2620
26.	16.3467	67.	58.9347	127.	103.1590
27.	17.1769	68.	59.8033	128.	104.0563
28.	18.0024	69.	60.6728	129.	104.9541
29.	18.8226	70.	61.5431	130.	105.8522
30.	19.6377	71.	62.4142	131.	106.7508
31.	20.4481	72.	63.2861	132.	107.6497
32.	21.2531	73.	64.1588	133.	108.5490
33.	22.0539	74.	65.0322	134.	109.4487
34.	22.8509	75.	65.9064	135.	110.3487
35.	23.6445	76.	66.7813	136.	111.2492
36.	24.4350	77.	67.6569	137.	112.1499
37.	25.2224	78.	68.5332	138.	113.0511
38.	26.0069	79.	69.4102	139.	113.9526
39.	26.7886	80.	70.2879	140.	114.8544
40.	27.5673	81.	71.1662	141.	115.7566
41.	28.3435	82.	72.0452	142.	116.6591
42.	29.1172	83.	72.9249	143.	117.5620
43.	30.0000	84.	73.8052	144.	118.4652
44.	30.8779	85.	74.6862	145.	119.3688
45.	31.7525	86.	75.5677	146.	120.2727
46.	32.6234	87.	76.4499	147.	121.1769
47.	33.4925	88.	77.3326	148.	122.0814
48.	34.3594	89.	78.2160	149.	122.9862
49.	35.2242	90.	79.0999	150.	123.8914
50.	36.0867	91.	79.9844	151.	124.7969

DEFECTS	POISSON NUMBER	DEFECTS	POISSON NUMBER	DEFECTS	POISSON NUMBER	DEFECTS	POISSON NUMBER
0	0.051	51	37.6347	101	21.3322	151	127.4044
1	.1441	52	38.4544	102	42.2250	152	128.3167
2	.5040	53	39.2363	103	83.1183	153	129.2294
3	.9701	54	40.1592	104	84.0121	154	130.1424
4	1.4194	55	41.1134	105	84.9064	155	131.0556
5	1.8252	56	41.9691	106	85.8012	156	131.9691
6	2.2226	57	42.7257	107	86.6965	157	132.8829
7	3.1314	58	43.5337	108	87.5923	158	133.7970
8	3.7522	59	44.4430	109	88.4885	159	134.7113
9	4.4653	60	45.3334	110	89.3852	160	135.6259
10	5.0695	61	46.1549	111	90.2824	161	136.5407
11	5.7447	62	47.0275	112	91.1801	162	137.4558
12	6.4415	63	47.8512	113	92.0782	163	138.3712
13	7.1450	64	48.7561	114	92.9767	164	139.2868
14	7.8594	65	49.6219	115	93.8757	165	140.2027
15	8.5831	66	50.4887	116	94.7752	166	141.1189
16	9.3154	67	51.3565	117	95.6750	167	142.0352
17	10.0555	68	52.2243	118	96.5753	168	142.9519
18	10.8027	69	53.0951	119	97.4760	169	143.8688
19	11.5565	70	53.9644	120	98.3771	170	144.7859
20	12.3164	71	54.8374	121	99.2786	171	145.7032
21	13.0813	72	55.7094	122	100.1805	172	146.6208
22	13.8528	73	56.5832	123	101.0829	173	147.5387
23	14.6284	74	57.4574	124	101.9856	174	148.4567
24	15.4099	75	58.3324	125	102.8887	175	149.3750
25	16.1939	76	59.2083	126	103.7922	176	150.2936
26	16.9826	77	60.0849	127	104.6960	177	151.2123
27	17.7754	78	60.9624	128	105.6003	178	152.1313
28	18.5718	79	61.8406	129	106.5049	179	153.0505
29	19.3714	80	62.7194	130	107.4099	180	153.9700
30	20.1750	81	63.5993	131	108.3152	181	154.8896
31	20.9814	82	64.4794	132	109.2209	182	155.8095
32	21.7908	83	65.3610	133	110.1269	183	156.7296
33	22.6031	84	66.2426	134	111.0333	184	157.6499
34	23.4191	85	67.1255	135	111.9401	185	158.5704
35	24.2366	86	68.0087	136	112.8472	186	159.4912
36	25.0559	87	68.8927	137	113.7546	187	160.4121
37	25.8745	88	69.7772	138	114.6624	188	161.3333
38	26.7034	89	70.6625	139	115.5705	189	162.2546
39	27.5304	90	71.5484	140	116.4789	190	163.1762
40	28.3599	91	72.4349	141	117.3876	191	164.0980
41	29.1913	92	73.3220	142	118.2967	192	165.0199
42	30.0246	93	74.2097	143	119.2061	193	165.9421
43	30.8600	94	75.0980	144	120.1158	194	166.8645
44	31.6971	95	75.9869	145	121.0258	195	167.7871
45	32.5341	96	76.8764	146	121.9361	196	168.7098
46	33.3728	97	77.7665	147	122.8468	197	169.6328
47	34.2132	98	78.6571	148	123.7577	198	170.5559
48	35.0522	99	79.5482	149	124.6689	199	171.4793
49	35.8900	100	80.4400	150	125.5804	200	172.4028
50	36.7260	101	81.3322	151	126.4923	201	173.3266

CONFIDENCE .0200 PROBABILITY OF ACCEPTANCE .9800

ACCEPTED DEFECTS	POISSON NUMBER	OBSERVED DEFECTS	POISSON NUMBER	OBSERVED DEFECTS	POISSON NUMBER		
0.	0.0202	51.	30.2831	101.	82.3456	152.	128.6814
1.	0.2167	52.	30.1412	102.	83.2442	153.	129.5985
2.	0.5472	53.	30.0007	103.	84.1431	154.	130.5159
3.	1.0162	54.	29.8614	104.	85.0426	155.	131.4335
4.	1.5205	55.	31.7234	105.	85.9426	156.	132.3513
5.	2.0091	56.	42.5666	106.	86.8430	157.	133.2695
6.	2.6841	57.	43.4511	107.	87.7439	158.	134.1879
7.	3.3671	58.	44.3166	108.	88.6453	159.	135.1065
8.	3.9531	59.	45.1834	109.	89.5471	160.	136.0254
9.	4.6104	60.	46.0512	110.	90.4493	161.	136.9446
10.	5.3000	61.	46.9211	111.	91.3520	162.	137.8640
11.	6.0350	62.	47.7901	112.	92.2551	163.	138.7837
12.	6.7263	63.	48.6611	113.	93.1587	164.	139.7036
13.	7.4237	64.	49.5331	114.	94.0627	165.	140.6237
14.	8.1431	65.	50.4061	115.	94.9671	166.	141.5441
15.	8.8912	66.	51.2800	116.	95.8719	167.	142.4647
16.	9.6377	67.	52.1549	117.	96.7771	168.	143.3856
17.	10.3815	68.	53.0307	118.	97.6827	169.	144.3067
18.	11.1528	69.	53.9074	119.	98.5887	170.	145.2280
19.	11.9188	70.	54.7850	120.	99.4951	171.	146.1496
20.	12.6913	71.	55.6635	121.	100.4019	172.	147.0713
21.	13.4633	72.	56.5428	122.	101.3091	173.	147.9934
22.	14.2423	73.	57.4229	123.	102.2166	174.	148.9156
23.	15.0339	74.	58.3038	124.	103.1245	175.	149.8380
24.	15.8313	75.	59.1855	125.	104.0328	176.	150.7607
25.	16.6281	76.	60.0680	126.	104.9415	177.	151.6836
26.	17.4282	77.	60.9513	127.	105.8505	178.	152.6067
27.	18.2314	78.	61.8353	128.	106.7598	179.	153.5300
28.	19.0392	79.	62.7200	129.	107.6695	180.	154.4536
29.	19.8497	80.	63.6054	130.	108.5796	181.	155.3773
30.	20.6634	81.	64.4916	131.	109.4900	182.	156.3013
31.	21.4801	82.	65.3784	132.	110.4008	183.	157.2255
32.	22.2994	83.	66.2660	133.	111.3118	184.	158.1498
33.	23.1210	84.	67.1542	134.	112.2232	185.	159.0744
34.	23.9467	85.	68.0430	135.	113.1350	186.	159.9992
35.	24.7761	86.	68.9325	136.	114.0470	187.	160.9242
36.	25.6039	87.	69.8227	137.	114.9594	188.	161.8493
37.	26.4358	88.	70.7134	138.	115.8721	189.	162.7747
38.	27.2701	89.	71.6048	139.	116.7851	190.	163.7003
39.	28.1064	90.	72.4968	140.	117.6985	191.	164.6261
40.	28.9449	91.	73.3894	141.	118.6121	192.	165.5520
41.	29.7852	92.	74.2825	142.	119.5260	193.	166.4782
42.	30.6274	93.	75.1762	143.	120.4403	194.	167.4045
43.	31.4715	94.	76.0705	144.	121.3548	195.	168.3310
44.	32.3173	95.	76.9654	145.	122.2696	196.	169.2578
45.	33.1640	96.	77.8608	146.	123.1847	197.	170.1847
46.	34.0114	97.	78.7567	147.	124.1002	198.	171.1118
47.	34.8600	98.	79.6531	148.	125.0158	199.	172.0390
48.	35.7112	99.	80.5501	149.	125.9318	200.	172.9665
49.	36.5711	100.	81.4474	150.	126.8481	201.	173.8941
50.	37.4264	101.	82.3456	151.	127.7646	202.	174.8219

CONFIDENCE .0250 PROBABILITY OF ACCEPTANCE .9750

ACCEPTED DEFECTS	POISSON NUMBER	OBSERVED DEFECTS	POISSON NUMBER	OBSERVED DEFECTS	POISSON NUMBER
0	0.253	51.	35.8361	101.	93.1688
1	.2422	52.	39.7896	102.	94.0719
2	.6197	53.	41.5665	103.	94.9755
3	1.0109	54.	41.4335	104.	95.8796
4	1.6235	55.	42.3318	105.	96.7841
5	2.2113	56.	43.1712	106.	97.6891
6	2.8144	57.	44.0418	107.	98.5945
7	3.4430	58.	44.9135	108.	99.5003
8	4.1154	59.	45.7863	109.	90.4066
9	4.7856	60.	46.6602	110.	91.3133
10	5.4412	61.	47.5350	111.	92.2205
11	6.0864	62.	48.4109	112.	93.1280
12	6.7223	63.	49.2878	113.	94.0359
13	7.3510	64.	50.1656	114.	94.9443
14	7.9754	65.	51.0444	115.	95.8530
15	8.5954	66.	51.9241	116.	96.7622
16	9.2111	67.	52.8047	117.	97.6717
17	9.8230	68.	53.6861	118.	98.5816
18	10.4312	69.	54.5684	119.	99.4919
19	11.0353	70.	55.4514	120.	100.4026
20	12.0093	71.	56.3356	121.	101.3136
21	13.7873	72.	57.2203	122.	102.2250
22	14.5400	73.	58.1059	123.	103.1368
23	15.3773	74.	58.9923	124.	104.0489
24	16.1727	75.	59.8794	125.	104.9614
25	16.9841	76.	60.7672	126.	105.8742
26	17.7332	77.	61.6558	127.	106.7873
27	18.5160	78.	62.5450	128.	107.7008
28	19.4219	79.	63.4350	129.	108.6147
29	20.2600	80.	64.3257	130.	109.5288
30	21.0532	81.	65.2170	131.	110.4433
31	21.8940	82.	66.1090	132.	111.3581
32	22.7157	83.	67.0017	133.	112.2733
33	23.5460	84.	67.8950	134.	113.1887
34	24.3758	85.	68.7889	135.	114.1045
35	25.2160	86.	69.6834	136.	115.0205
36	26.0514	87.	70.5785	137.	115.9369
37	26.8811	88.	71.4743	138.	116.8536
38	27.7329	89.	72.3705	139.	117.7706
39	28.5766	90.	73.2675	140.	118.6879
40	29.4223	91.	74.1650	141.	119.6054
41	30.2699	92.	75.0630	142.	120.5233
42	31.1113	93.	75.9616	143.	121.4414
43	31.9705	94.	76.8607	144.	122.3599
44	32.8233	95.	77.7603	145.	123.2786
45	33.6778	96.	78.6605	146.	124.1975
46	34.5339	97.	79.5611	147.	125.1168
47	35.3914	98.	80.4623	148.	126.0364
48	36.2505	99.	81.3640	149.	126.9562
49	37.1110	100.	82.2662	150.	127.8762
50	37.9724	101.	83.1688	151.	128.7966
				152.	129.7172
				153.	130.6380
				154.	131.5592
				155.	132.4805
				156.	133.4022
				157.	134.3240
				158.	135.2461
				159.	136.1685
				160.	137.0911
				161.	138.0140
				162.	138.9370
				163.	139.8604
				164.	140.7839
				165.	141.7077
				166.	142.6317
				167.	143.5560
				168.	144.4804
				169.	145.4051
				170.	146.3300
				171.	147.2552
				172.	148.1805
				173.	149.1061
				174.	150.0319
				175.	150.9579
				176.	151.8840
				177.	152.8105
				178.	153.7371
				179.	154.6639
				180.	155.5909
				181.	156.5182
				182.	157.4456
				183.	158.3732
				184.	159.3010
				185.	160.2290
				186.	161.1572
				187.	162.0856
				188.	163.0142
				189.	163.9430
				190.	164.8720
				191.	165.8011
				192.	166.7305
				193.	167.6600
				194.	168.5897
				195.	169.5196
				196.	170.4496
				197.	171.3799
				198.	172.3103
				199.	173.2409
				200.	174.1716
				201.	175.1026
				202.	176.0337

CONFIDENCE .0300 PROBABILITY OF ACCEPTANCE .9700

ACCEPTED DEFECTS	POISSON NUMBER	DEFECTS	POISSON NUMBER	OBSERVED DEFECTS	POISSON NUMBER
0.	0.035	51.	39.3071	101.	83.8680
1.	0.2476	52.	40.1771	102.	84.7751
2.	0.6668	53.	41.0483	103.	85.6826
3.	1.1560	54.	41.9207	104.	86.5905
4.	1.7360	55.	42.7943	105.	87.4988
5.	2.3074	56.	43.6690	106.	88.4076
6.	2.8708	57.	44.5448	107.	89.3169
7.	3.4273	58.	45.4217	108.	90.2265
8.	4.0000	59.	46.2996	109.	91.1366
9.	4.6000	60.	47.1785	110.	92.0470
10.	5.2353	61.	48.0584	111.	92.9579
11.	5.9077	62.	48.9393	112.	93.8692
12.	6.6185	63.	49.8211	113.	94.7808
13.	7.3681	64.	50.7039	114.	95.6929
14.	8.1569	65.	51.5875	115.	96.6053
15.	8.9853	66.	52.4720	116.	97.5181
16.	9.8537	67.	53.3574	117.	98.4313
17.	10.7625	68.	54.2436	118.	99.3448
18.	11.7121	69.	55.1307	119.	100.2587
19.	12.7029	70.	56.0186	120.	101.1730
20.	13.7353	71.	56.9072	121.	102.0876
21.	14.8097	72.	57.7965	122.	103.0026
22.	15.9268	73.	58.6868	123.	103.9179
23.	17.0871	74.	59.5777	124.	104.8336
24.	18.2919	75.	60.4694	125.	105.7496
25.	19.5416	76.	61.3617	126.	106.6659
26.	20.8367	77.	62.2548	127.	107.5826
27.	22.1778	78.	63.1485	128.	108.4995
28.	23.5655	79.	64.0429	129.	109.4168
29.	25.0000	80.	64.9380	130.	110.3345
30.	26.4824	81.	65.8337	131.	111.2524
31.	28.0131	82.	66.7301	132.	112.1707
32.	29.5924	83.	67.6271	133.	113.0892
33.	31.2207	84.	68.5246	134.	114.0081
34.	32.8984	85.	69.4228	135.	114.9272
35.	34.6260	86.	70.3216	136.	115.8467
36.	36.4040	87.	71.2210	137.	116.7664
37.	38.2328	88.	72.1209	138.	117.6865
38.	40.1128	89.	73.0214	139.	118.6068
39.	42.0445	90.	73.9225	140.	119.5274
40.	44.0284	91.	74.8241	141.	120.4483
41.	46.0649	92.	75.7262	142.	121.3695
42.	48.1545	93.	76.6288	143.	122.2909
43.	50.2978	94.	77.5320	144.	123.2127
44.	52.4954	95.	78.4357	145.	124.1346
45.	54.7478	96.	79.3399	146.	125.0569
46.	57.0555	97.	80.2445	147.	125.9794
47.	59.4191	98.	81.1497	148.	126.9022
48.	61.8392	99.	82.0553	149.	127.8252
49.	64.3163	100.	82.9615	150.	128.7485
50.	66.8510	101.	83.8680	151.	129.6721

RELIABILITY OF ACCEPTANCE .9450

TESTED DEFECTS	ORIGINAL NO. OF	PERCENT DEFECTS	POSSIBLE NUMBERS	OBSERVED DEFECTS	POTENTIAL NUMBER	OBSERVED DEFECTS	POTENTIAL NUMBER
1	2256	51	37,721	101	84,4796	152	131,3637
2	2212	52	41,5942	102	85,3901	153	132,2905
3	2272	53	41,4797	103	85,3909	154	133,2176
4	1,216	54	42,3474	104	87,2122	155	134,1449
5	1,7823	55	43,2269	105	88,1239	156	135,0724
6	2,3644	56	44,1052	106	89,0361	157	136,0002
7	3,0292	57	44,9856	107	89,9486	158	136,9282
8	3,6648	58	45,8669	108	90,8616	159	137,8564
9	4,3111	59	46,7493	109	91,7749	160	138,7849
10	5,0027	60	47,6324	110	92,6886	161	139,7135
11	5,8027	61	48,5169	111	93,6028	162	140,6424
12	6,5376	62	49,4022	112	94,5173	163	141,5715
13	7,2756	63	50,2883	113	95,4322	164	142,5008
14	8,0274	64	51,1753	114	96,3474	165	143,4304
15	8,7881	65	52,0632	115	97,2631	166	144,3601
16	9,5566	66	52,9520	116	98,1791	167	145,2901
17	10,3324	67	53,8415	117	99,0954	168	146,2203
18	11,1147	68	54,7319	118	100,0121	169	147,1506
19	11,9231	69	55,6231	119	100,9292	170	148,0812
20	12,6871	70	56,5151	120	101,8466	171	149,0120
21	13,4565	71	57,4078	121	102,7643	172	149,9430
22	14,2034	72	58,3012	122	103,6824	173	150,8742
23	15,1322	73	59,1954	123	104,6008	174	151,8055
24	15,9564	74	60,0903	124	105,5196	175	152,7371
25	16,7257	75	60,9859	125	106,4386	176	153,6689
26	17,5453	76	61,8822	126	107,3580	177	154,6008
27	18,3211	77	62,7792	127	108,2777	178	155,5330
28	19,2147	78	63,6768	128	109,1977	179	156,4653
29	20,0361	79	64,5751	129	110,1181	180	157,3979
30	20,8591	80	65,4740	130	111,0387	181	158,3306
31	21,7345	81	66,3735	131	111,9596	182	159,2635
32	22,5627	82	67,2736	132	112,8809	183	160,1966
33	23,3332	83	68,1744	133	113,8024	184	161,1298
34	24,2264	84	69,0757	134	114,7242	185	162,0633
35	25,0717	85	69,9776	135	115,6463	186	162,9969
36	25,9193	86	70,8801	136	116,5688	187	163,9307
37	26,7459	87	71,7831	137	117,4914	188	164,8647
38	27,5274	88	72,6867	138	118,4144	189	165,7988
39	28,4742	89	73,5909	139	119,3376	190	166,7332
40	29,3207	90	74,4955	140	120,2612	191	167,6677
41	30,1871	91	75,4007	141	121,1849	192	168,6023
42	31,0441	92	76,3064	142	122,1090	193	169,5372
43	31,9126	93	77,2126	143	123,0333	194	170,4722
44	32,7492	94	78,1193	144	123,9579	195	171,4074
45	33,6331	95	79,0265	145	124,8827	196	172,3427
46	34,4534	96	79,9342	146	125,8078	197	173,2782
47	35,3252	97	80,8424	147	126,7332	198	174,2139
48	36,2334	98	81,7510	148	127,6588	199	175,1497
49	37,1333	99	82,6601	149	128,5847	200	176,0857
50	37,9757	100	83,5696	150	129,5108	201	177,0218
51	38,8465	101	84,4796	151	130,4371	202	177,9581

CONFIDENCE .0400 PROBABILITY OF ACCEPTANCE .9400

OBSERVED DEFECTS	POISSON NUMBER	OBSERVED DEFECTS	POISSON NUMBER	OBSERVED DEFECTS	POISSON NUMBER	OBSERVED DEFECTS	POISSON NUMBER
0	3.000	51	40.0896	101	85.0258	152	132.0487
1	3.174	52	40.9686	102	85.9392	153	132.9780
2	2.662	53	41.8487	103	86.8531	154	133.9075
3	1.2643	54	42.7299	104	87.7674	155	134.8373
4	1.0443	55	43.6121	105	88.6821	156	135.7673
5	2.4603	56	44.4955	106	89.5972	157	136.6975
6	3.1013	57	45.3798	107	90.5127	158	137.6278
7	3.7676	58	46.2652	108	91.4285	159	138.5585
8	4.4644	59	47.1515	109	92.3448	160	139.4894
9	5.2177	60	48.0389	110	93.2615	161	140.4205
10	5.9352	61	48.9270	111	94.1785	162	141.3518
11	6.6749	62	49.8161	112	95.0959	163	142.2833
12	7.4255	63	50.7060	113	96.0136	164	143.2150
13	8.1845	64	51.5969	114	96.9317	165	144.1469
14	8.9561	65	52.4885	115	97.8502	166	145.0790
15	9.7366	66	53.3810	116	98.7691	167	146.0113
16	10.5137	67	54.2743	117	99.6882	168	146.9438
17	11.2833	68	55.1684	118	100.6077	169	147.8766
18	12.0427	69	56.0633	119	101.5276	170	148.8095
19	12.7906	70	56.9589	120	102.4478	171	149.7426
20	13.5232	71	57.8552	121	103.3683	172	150.6759
21	14.2345	72	58.7522	122	104.2892	173	151.6094
22	14.9232	73	59.6500	123	105.2103	174	152.5431
23	15.5946	74	60.5484	124	106.1314	175	153.4770
24	16.2513	75	61.4475	125	107.0536	176	154.4111
25	16.8973	76	62.3473	126	107.9757	177	155.3453
26	17.5266	77	63.2478	127	108.8981	178	156.2798
27	18.1451	78	64.1484	128	109.8208	179	157.2144
28	18.7463	79	65.0505	129	110.7439	180	158.1492
29	19.3322	80	65.9528	130	111.6672	181	159.0842
30	19.9022	81	66.8558	131	112.5908	182	160.0194
31	20.4573	82	67.7593	132	113.5147	183	160.9547
32	20.9979	83	68.6634	133	114.4388	184	161.8902
33	21.5244	84	69.5680	134	115.3633	185	162.8259
34	22.0372	85	70.4732	135	116.2881	186	163.7618
35	22.5360	86	71.3790	136	117.2131	187	164.6978
36	23.0213	87	72.2853	137	118.1384	188	165.6340
37	23.4932	88	73.1921	138	119.0639	189	166.5704
38	23.9511	89	74.0995	139	119.9898	190	167.5070
39	24.3951	90	75.0074	140	120.9159	191	168.4437
40	24.8257	91	75.9158	141	121.8422	192	169.3805
41	25.2432	92	76.8247	142	122.7688	193	170.3176
42	25.6479	93	77.7340	143	123.6957	194	171.2548
43	26.0400	94	78.6439	144	124.6228	195	172.1922
44	26.4207	95	79.5542	145	125.5502	196	173.1297
45	26.7894	96	80.4650	146	126.4778	197	174.0673
46	27.1463	97	81.3763	147	127.4057	198	175.0052
47	27.4917	98	82.2881	148	128.3338	199	175.9432
48	27.8259	99	83.2011	149	129.2622	200	176.8813
49	28.1491	100	84.1157	150	130.1908	201	177.8196
50	28.4614	101	85.0319	151	131.1196	202	178.7581

[illegible]

CONFIDENCE .0500 PROBABILITY OF ACCEPTANCE .9500

OBSERVED DEFECTS	POISSON NUMBER	OBSERVED DEFECTS	POISSON NUMBER	OBSERVED DEFECTS	POISSON NUMBER	OBSERVED DEFECTS	POISSON NUMBER
0	.0513	51	60.2339	101	85.9754	152	133.2385
1	.3554	52	61.4201	102	86.8941	153	134.1720
2	.8177	53	62.5075	103	87.8132	154	135.1058
3	1.3663	54	63.3958	104	88.7326	155	136.0398
4	1.9702	55	64.2852	105	89.6525	156	136.9740
5	2.6130	56	65.1756	106	90.5727	157	137.9084
6	3.2853	57	66.0669	107	91.4933	158	138.8431
7	3.9889	58	66.9591	108	92.4142	159	139.7779
8	4.6952	59	67.8523	109	93.3356	160	140.7128
9	5.4254	60	68.7464	110	94.2572	161	141.6482
10	6.1690	61	69.6413	111	95.1793	162	142.5836
11	6.9242	62	70.5371	112	96.1017	163	143.5192
12	7.6906	63	71.4337	113	97.0244	164	144.4551
13	8.4639	64	72.3311	114	97.9474	165	145.3911
14	9.2463	65	73.2293	115	98.8708	166	146.3273
15	10.0360	66	74.1283	116	99.7946	167	147.2637
16	10.8321	67	75.0280	117	100.7186	168	148.2003
17	11.6343	68	75.9285	118	101.6430	169	149.1371
18	12.4420	69	76.8297	119	102.5672	170	150.0741
19	13.2546	70	77.7315	120	103.4927	171	151.0112
20	14.0720	71	78.6341	121	104.4180	172	151.9486
21	14.8937	72	79.5374	122	105.3436	173	152.8861
22	15.7195	73	80.4413	123	106.2696	174	153.8238
23	16.5490	74	81.3459	124	107.1958	175	154.7617
24	17.3821	75	82.2511	125	108.1223	176	155.6997
25	18.2185	76	83.1569	126	109.0491	177	156.6380
26	19.0581	77	84.0634	127	109.9762	178	157.5764
27	19.9004	78	84.9704	128	110.9036	179	158.5149
28	20.7460	79	85.8780	129	111.8313	180	159.4537
29	21.5941	80	86.7862	130	112.7592	181	160.3926
30	22.4445	81	87.6950	131	113.6874	182	161.3317
31	23.2974	82	88.6043	132	114.6159	183	162.2709
32	24.1527	83	89.5142	133	115.5447	184	163.2103
33	25.0101	84	90.4246	134	116.4737	185	164.1499
34	25.8696	85	91.3355	135	117.4030	186	165.0897
35	26.7312	86	92.2470	136	118.3325	187	166.0296
36	27.5946	87	93.1590	137	119.2623	188	166.9696
37	28.4590	88	94.0714	138	120.1924	189	167.9098
38	29.3252	89	94.9844	139	121.1227	190	168.8502
39	30.1937	90	95.8978	140	122.0533	191	169.7908
40	31.0661	91	96.8117	141	122.9841	192	170.7314
41	31.9431	92	97.7261	142	123.9151	193	171.6723
42	32.8216	93	98.6410	143	124.8464	194	172.6133
43	33.6966	94	99.5563	144	125.7779	195	173.5544
44	34.5630	95	100.4720	145	126.7097	196	174.4957
45	35.4300	96	101.3882	146	127.6417	197	175.4372
46	36.2973	97	102.3048	147	128.5739	198	176.3787
47	37.1649	98	103.2218	148	129.5064	199	177.3205
48	38.0319	99	104.1393	149	130.4391	200	178.2624
49	38.8947	100	105.0571	150	131.3720	201	179.2044
50	39.7537	101	105.9754	151	132.3051	202	180.1466

CONFIDENCE .9550 PROBABILITY OF ACCEPTANCE .9450

DEFECTS	CONFIDENCE	OBSERVED DEFECTS	POISSON NUMBER	OBSERVED DEFECTS	POISSON NUMBER	OBSERVED DEFECTS	POISSON NUMBER
0	1066	51	41.0202	101	86.3964	152	133.7653
1	3751	52	41.9094	102	87.3174	153	134.7007
2	8458	53	42.8001	103	88.2387	154	135.6364
3	14112	54	43.6917	104	89.1605	155	136.5723
4	20457	55	44.5842	105	90.0826	156	137.5084
5	26752	56	45.4776	106	91.0051	157	138.4446
6	33044	57	46.3720	107	91.9279	158	139.3811
7	40436	58	47.2673	108	92.8511	159	140.3178
8	47757	59	48.1635	109	93.7746	160	141.2547
9	55234	60	49.0606	110	94.6985	161	142.1917
10	62741	61	49.9595	111	95.6228	162	143.1290
11	70342	62	50.8572	112	96.5474	163	144.0665
12	77941	63	51.7569	113	97.4723	164	145.0041
13	85547	64	52.6571	114	98.3975	165	145.9419
14	93172	65	53.5582	115	99.3231	166	146.8800
15	100724	66	54.4600	116	100.2490	167	147.8182
16	108247	67	55.3626	117	101.1752	168	148.7566
17	115724	68	56.2658	118	102.1017	169	149.6952
18	123154	69	57.1698	119	103.0285	170	150.6339
19	130634	70	58.0745	120	103.9557	171	151.5729
20	138153	71	58.9798	121	104.8831	172	152.5120
21	145724	72	59.8858	122	105.8108	173	153.4513
22	153343	73	60.7925	123	106.7388	174	154.3907
23	161014	74	61.6997	124	107.6672	175	155.3304
24	168634	75	62.6076	125	108.5958	176	156.2702
25	176304	76	63.5161	126	109.5246	177	157.2102
26	184025	77	64.4252	127	110.4538	178	158.1503
27	191745	78	65.3349	128	111.3833	179	159.0906
28	200472	79	66.2451	129	112.3130	180	160.0311
29	209204	80	67.1559	130	113.2430	181	160.9717
30	217944	81	68.0673	131	114.1732	182	161.9126
31	226684	82	68.9792	132	115.1037	183	162.8535
32	235424	83	69.8916	133	116.0345	184	163.7947
33	244164	84	70.8045	134	116.9655	185	164.7360
34	252904	85	71.7180	135	117.8968	186	165.6774
35	261644	86	72.6320	136	118.8284	187	166.6190
36	270384	87	73.5464	137	119.7602	188	167.5608
37	279124	88	74.4614	138	120.6922	189	168.5027
38	287864	89	75.3768	139	121.6245	190	169.4447
39	296604	90	76.2927	140	122.5570	191	170.3870
40	305344	91	77.2090	141	123.4898	192	171.3293
41	314084	92	78.1258	142	124.4228	193	172.2719
42	322824	93	79.0431	143	125.3560	194	173.2145
43	331564	94	79.9608	144	126.2895	195	174.1573
44	340304	95	80.8789	145	127.2232	196	175.1003
45	349044	96	81.7975	146	128.1571	197	176.0434
46	357784	97	82.7164	147	129.0913	198	176.9866
47	366524	98	83.6358	148	130.0256	199	177.9300
48	375264	99	84.5556	149	130.9602	200	178.8736
49	384004	100	85.4758	150	131.8950	201	179.8172
50	392744	101	86.3964	151	132.8301	202	180.7610

CONFIDENCE .0600 PROBABILITY OF ACCEPTANCE .9400

OBSERVED DEFECTS	POISSON NUMBER	OBSERVED DEFECTS	POISSON NUMBER	OBSERVED DEFECTS	POISSON NUMBER	OBSERVED DEFECTS	POISSON NUMBER
0	.0610	51	41.2878	101	86.7894	152	134.2568
1	.3942	52	42.1402	102	87.7125	153	135.1940
2	.9825	53	43.0737	103	88.6360	154	136.1314
3	1.4540	54	43.9682	104	89.5598	155	137.0690
4	2.0784	55	44.8636	105	90.4841	156	138.0068
5	2.7400	56	45.7599	106	91.4087	157	138.9448
6	3.4296	57	46.6572	107	92.3336	158	139.8830
7	4.1414	58	47.5554	108	93.2589	159	140.8214
8	4.8710	59	48.4544	109	94.1845	160	141.7600
9	5.6157	60	49.3542	110	95.1105	161	142.6988
10	6.3731	61	50.2549	111	96.0368	162	143.6378
11	7.1415	62	51.1564	112	96.9634	163	144.5769
12	7.9195	63	52.0586	113	97.8903	164	145.5163
13	8.7060	64	52.9616	114	98.8176	165	146.4558
14	9.5002	65	53.8654	115	99.7452	166	147.3955
15	10.3012	66	54.7699	116	100.6731	167	148.3354
16	11.1144	67	55.6751	117	101.6013	168	149.2755
17	11.9213	68	56.5810	118	102.5298	169	150.2157
18	12.7304	69	57.4874	119	103.4586	170	151.1561
19	13.5423	70	58.3948	120	104.3877	171	152.0967
20	14.3595	71	59.3027	121	105.3171	172	153.0375
21	15.1820	72	60.2113	122	106.2468	173	153.9784
22	16.0562	73	61.1205	123	107.1768	174	154.9195
23	16.8850	74	62.0302	124	108.1071	175	155.8608
24	17.7171	75	62.9406	125	109.0376	176	156.8023
25	18.5425	76	63.8516	126	109.9684	177	157.7439
26	19.4333	77	64.7632	127	110.8995	178	158.6857
27	20.2810	78	65.6753	128	111.8308	179	159.6276
28	21.1354	79	66.5880	129	112.7625	180	160.5697
29	21.9910	80	67.5012	130	113.6944	181	161.5119
30	22.8536	81	68.4149	131	114.6265	182	162.4544
31	23.7115	82	69.3292	132	115.5589	183	163.3969
32	24.5745	83	70.2440	133	116.4916	184	164.3397
33	25.4404	84	71.1593	134	117.4245	185	165.2825
34	26.3070	85	72.0751	135	118.3576	186	166.2256
35	27.1741	86	72.9914	136	119.2910	187	167.1688
36	28.0420	87	73.9082	137	120.2247	188	168.1121
37	28.9104	88	74.8254	138	121.1585	189	169.0556
38	29.7800	89	75.7432	139	122.0927	190	169.9992
39	30.6490	90	76.6613	140	123.0270	191	170.9430
40	31.5173	91	77.5799	141	123.9616	192	171.8870
41	32.4263	92	78.4991	142	124.8964	193	172.8310
42	33.3367	93	79.4185	143	125.8315	194	173.7753
43	34.2485	94	80.3384	144	126.7668	195	174.7196
44	35.1617	95	81.2588	145	127.7023	196	175.6641
45	36.0761	96	82.1795	146	128.6380	197	176.6088
46	36.9918	97	83.1007	147	129.5739	198	177.5536
47	37.9087	98	84.0223	148	130.5101	199	178.4985
48	38.8268	99	84.9443	149	131.4464	200	179.4436
49	39.7460	100	85.8666	150	132.3830	201	180.3888
50	40.6664	101	86.7894	151	133.3198	202	181.3341

OBSERVED DEFECTS	POTISSON NUMBER	OBSERVED DEFECTS	POTISSON NUMBER	OBSERVED DEFECTS	POTISSON NUMBER
0	0.672	51	41.5395	101	87.1586
1	4.127	52	42.4348	102	88.0837
2	9.129	53	43.3311	103	89.0092
3	14.669	54	44.2283	104	89.9350
4	21.226	55	45.1264	105	90.8612
5	27.997	56	46.0255	106	91.7878
6	34.963	57	46.9254	107	92.7147
7	42.153	58	47.8262	108	93.6419
8	49.519	59	48.7279	109	94.5695
9	57.031	60	49.6303	110	95.4974
10	64.667	61	50.5334	111	96.4256
11	72.411	62	51.4376	112	97.3542
12	80.248	63	52.3424	113	98.2830
13	88.169	64	53.2480	114	99.2122
14	96.164	65	54.1543	115	100.1417
15	104.224	66	55.0613	116	101.0714
16	112.344	67	55.9689	117	102.0015
17	120.525	68	56.8773	118	102.9319
18	128.753	69	57.7863	119	103.8626
19	137.027	70	58.6960	120	104.7935
20	145.345	71	59.6063	121	105.7248
21	153.703	72	60.5172	122	106.6563
22	162.109	73	61.4288	123	107.5881
23	170.558	74	62.3409	124	108.5202
24	179.051	75	63.2536	125	109.4526
25	187.584	76	64.1669	126	110.3852
26	196.156	77	65.0808	127	111.3181
27	204.764	78	65.9952	128	112.2512
28	213.412	79	66.9102	129	113.1846
29	222.102	80	67.8257	130	114.1183
30	230.835	81	68.7417	131	115.0522
31	239.611	82	69.6582	132	115.9864
32	248.429	83	70.5752	133	116.9208
33	257.285	84	71.4927	134	117.8554
34	266.181	85	72.4107	135	118.7904
35	275.114	86	73.3292	136	119.7255
36	284.089	87	74.2482	137	120.6609
37	293.104	88	75.1676	138	121.5965
38	302.159	89	76.0874	139	122.5323
39	311.253	90	77.0078	140	123.4684
40	320.386	91	77.9285	141	124.4047
41	329.558	92	78.8497	142	125.3412
42	338.769	93	79.7713	143	126.2780
43	348.019	94	80.6933	144	127.2149
44	357.309	95	81.6157	145	128.1521
45	366.639	96	82.5386	146	129.0895
46	376.009	97	83.4618	147	130.0271
47	385.419	98	84.3854	148	130.9650
48	394.869	99	85.3094	149	131.9030
49	404.359	100	86.2338	150	132.8412
50	404.883	101	87.1586	151	133.7797

CONFIDENCE .0700 PROBABILITY OF ACCEPTANCE .9300

ACCEPTED DEFECTS	POISSON NUMBER	OBSERVED DEFECTS	POISSON NUMBER	OBSERVED DEFECTS	POISSON NUMBER	OBSERVED DEFECTS	POISSON NUMBER
0.	.0726	51.	41.7776	101.	82.5073	152.	135.1500
1.	.4308	52.	42.6755	102.	88.4343	153.	136.0944
2.	.9423	53.	43.5744	103.	89.3617	154.	137.0350
3.	1.5741	54.	44.4742	104.	90.2894	155.	137.9757
4.	2.1767	55.	45.3749	105.	91.2175	156.	138.9167
5.	2.8549	56.	46.2766	106.	92.1459	157.	139.8579
6.	3.5598	57.	47.1790	107.	93.0746	158.	140.7992
7.	4.2958	58.	48.0823	108.	94.0037	159.	141.7407
8.	5.0290	59.	48.9865	109.	94.9331	160.	142.6824
9.	5.7867	60.	49.8914	110.	95.8628	161.	143.6243
10.	6.5558	61.	50.7971	111.	96.7929	162.	144.5664
11.	7.3358	62.	51.7036	112.	97.7232	163.	145.5086
12.	8.1250	63.	52.6100	113.	98.6539	164.	146.4511
13.	8.9222	64.	53.5187	114.	99.5848	165.	147.3936
14.	9.7267	65.	54.4273	115.	100.5161	166.	148.3364
15.	10.5377	66.	55.3367	116.	101.4477	167.	149.2794
16.	11.3547	67.	56.2467	117.	102.3795	168.	150.2225
17.	12.1774	68.	57.1574	118.	103.3117	169.	151.1658
18.	13.0042	69.	58.0687	119.	104.2441	170.	152.1092
19.	13.8341	70.	58.9806	120.	105.1768	171.	153.0528
20.	14.6720	71.	59.8932	121.	106.1098	172.	153.9964
21.	15.5110	72.	60.8064	122.	107.0430	173.	154.9405
22.	16.3554	73.	61.7202	123.	107.9765	174.	155.8846
23.	17.2024	74.	62.6345	124.	108.9104	175.	156.8289
24.	18.0525	75.	63.5495	125.	109.8444	176.	157.7733
25.	18.9054	76.	64.4649	126.	110.7787	177.	158.7179
26.	19.7616	77.	65.3810	127.	111.7133	178.	159.6626
27.	20.6202	78.	66.2975	128.	112.6482	179.	160.6075
28.	21.4814	79.	67.2147	129.	113.5832	180.	161.5525
29.	22.3460	80.	68.1323	130.	114.5186	181.	162.4977
30.	23.2132	81.	69.0504	131.	115.4542	182.	163.4430
31.	24.0747	82.	69.9690	132.	116.3900	183.	164.3885
32.	24.9437	83.	70.8882	133.	117.3261	184.	165.3342
33.	25.8209	84.	71.8078	134.	118.2624	185.	166.2800
34.	26.6966	85.	72.7273	135.	119.1989	186.	167.2259
35.	27.5702	86.	73.6484	136.	120.1357	187.	168.1719
36.	28.4428	87.	74.5696	137.	121.0727	188.	169.1182
37.	29.3240	88.	75.4908	138.	122.0100	189.	170.0645
38.	30.2035	89.	76.4127	139.	122.9474	190.	171.0110
39.	31.0897	90.	77.3350	140.	123.8851	191.	171.9577
40.	31.9734	91.	78.2578	141.	124.8230	192.	172.9044
41.	32.8548	92.	79.1809	142.	125.7612	193.	173.8514
42.	33.7450	93.	80.1045	143.	126.6995	194.	174.7984
43.	34.6324	94.	81.0285	144.	127.6381	195.	175.7456
44.	35.5211	95.	81.9528	145.	128.5768	196.	176.6929
45.	36.4121	96.	82.8777	146.	129.5158	197.	177.6404
46.	37.3034	97.	83.8029	147.	130.4550	198.	178.5880
47.	38.1962	98.	84.7284	148.	131.3944	199.	179.5357
48.	39.0900	99.	85.6543	149.	132.3340	200.	180.4836
49.	39.9844	100.	86.5806	150.	133.2738	201.	181.4315
50.	40.8807	101.	87.5073	151.	134.2138	202.	182.3797

(CONTINUED) 00750 PROBABILITY OF ACCEPTANCE .9250

DEFECTS	DATE	DEFECTS	POISSON NUMBER	OBSERVED DEFECTS	POISSON NUMBER	OBSERVED DEFECTS	POISSON NUMBER
0	0.0000	51	42.0000	101	87.8382	152	135.5672
1	0.0000	52	42.0000	102	88.7670	153	136.5091
2	0.0000	53	43.0000	103	89.6962	154	137.4511
3	0.0000	54	44.0000	104	90.6257	155	138.3934
4	0.0000	55	45.0000	105	91.5555	156	139.3358
5	0.0000	56	46.0000	106	92.4857	157	140.2784
6	0.0000	57	47.0000	107	93.4162	158	141.2211
7	0.0000	58	48.0000	108	94.3470	159	142.1641
8	0.0000	59	49.0000	109	95.2781	160	143.1073
9	0.0000	60	50.0000	110	96.2096	161	144.0506
10	0.0000	61	51.0000	111	97.1413	162	144.9941
11	0.0000	62	51.9561	112	98.0734	163	145.9377
12	0.0000	63	52.9114	113	99.0058	164	146.8816
13	0.0000	64	53.8666	114	99.9384	165	147.8256
14	0.0000	65	54.8219	115	100.8714	166	148.7697
15	0.0000	66	55.7772	116	101.8046	167	149.7141
16	0.0000	67	56.7325	117	102.7381	168	150.6586
17	0.0000	68	57.6878	118	103.6719	169	151.6033
18	0.0000	69	58.6431	119	104.6060	170	152.5481
19	0.0000	70	59.5984	120	105.5404	171	153.4931
20	0.0000	71	60.5537	121	106.4750	172	154.4382
21	0.0000	72	61.5090	122	107.4099	173	155.3835
22	0.0000	73	62.4643	123	108.3450	174	156.3290
23	0.0000	74	63.4196	124	109.2805	175	157.2746
24	0.0000	75	64.3749	125	110.2162	176	158.2204
25	0.0000	76	65.3302	126	111.1521	177	159.1664
26	0.0000	77	66.2855	127	112.0883	178	160.1124
27	0.0000	78	67.2408	128	113.0247	179	161.0587
28	0.0000	79	68.1961	129	113.9614	180	162.0051
29	0.0000	80	69.1514	130	114.8983	181	162.9516
30	0.0000	81	70.1067	131	115.8355	182	163.8983
31	0.0000	82	71.0620	132	116.7729	183	164.8451
32	0.0000	83	72.0173	133	117.7105	184	165.7921
33	0.0000	84	72.9726	134	118.6484	185	166.7392
34	0.0000	85	73.9279	135	119.5865	186	167.6865
35	0.0000	86	74.8832	136	120.5249	187	168.6338
36	0.0000	87	75.8385	137	121.4634	188	169.5814
37	0.0000	88	76.7938	138	122.4022	189	170.5291
38	0.0000	89	77.7491	139	123.3412	190	171.4769
39	0.0000	90	78.7044	140	124.2804	191	172.4248
40	0.0000	91	79.6597	141	125.2199	192	173.3729
41	0.0000	92	80.6150	142	126.1595	193	174.3211
42	0.0000	93	81.5703	143	127.0994	194	175.2695
43	0.0000	94	82.5256	144	128.0394	195	176.2180
44	0.0000	95	83.4809	145	128.9797	196	177.1666
45	0.0000	96	84.4362	146	129.9202	197	178.1154
46	0.0000	97	85.3915	147	130.8609	198	179.0642
47	0.0000	98	86.3468	148	131.8017	199	180.0132
48	0.0000	99	87.3021	149	132.7428	200	180.9624
49	0.0000	100	88.2574	150	133.6841	201	181.9116
50	0.0000	101	89.2127	151	134.6256	202	182.8610

23

OBSERVED DEFECTS	POISSON NUMBER	OBSERVED DEFECTS	POISSON NUMBER	OBSERVED DEFECTS	POISSON NUMBER
0	0.000	51	42.4261	101	88.4549
1	.497	52	43.3311	102	89.3871
2	1.252	53	44.2371	103	90.3196
3	1.646	54	45.1439	104	91.2523
4	2.136	55	46.0516	105	92.1855
5	2.817	56	46.9601	106	93.1189
6	3.735	57	47.8694	107	94.0526
7	4.944	58	48.7794	108	94.9867
8	6.424	59	49.6903	109	95.9210
9	8.254	60	50.6019	110	96.8557
10	10.414	61	51.5142	111	97.7906
11	12.902	62	52.4272	112	98.7258
12	15.720	63	53.3409	113	99.6614
13	18.877	64	54.2553	114	100.5972
14	22.384	65	55.1703	115	101.5333
15	26.351	66	56.0860	116	102.4696
16	30.788	67	57.0023	117	103.4062
17	35.705	68	57.9193	118	104.3431
18	41.112	69	58.8368	119	105.2803
19	47.019	70	59.7549	120	106.2177
20	53.436	71	60.6736	121	107.1554
21	60.373	72	61.5929	122	108.0933
22	67.839	73	62.5127	123	109.0315
23	75.844	74	63.4331	124	109.9700
24	84.400	75	64.3540	125	110.9087
25	93.517	76	65.2754	126	111.8476
26	103.203	77	66.1973	127	112.7868
27	113.568	78	67.1197	128	113.7262
28	124.624	79	68.0426	129	114.6658
29	136.381	80	68.9660	130	115.6057
30	148.849	81	69.8899	131	116.5458
31	162.038	82	70.8142	132	117.4861
32	175.968	83	71.7390	133	118.4267
33	190.650	84	72.6643	134	119.3675
34	207.094	85	73.5899	135	120.3085
35	224.323	86	74.5160	136	121.2497
36	242.363	87	75.4426	137	122.1911
37	261.239	88	76.3695	138	123.1327
38	280.984	89	77.2969	139	124.0746
39	301.629	90	78.2247	140	125.0166
40	323.204	91	79.1528	141	125.9589
41	345.751	92	80.0814	142	126.9014
42	369.309	93	81.0103	143	127.8441
43	393.919	94	81.9394	144	128.7869
44	419.621	95	82.8693	145	129.7300
45	446.456	96	83.7994	146	130.6732
46	474.465	97	84.7298	147	131.6167
47	503.689	98	85.6606	148	132.5603
48	534.167	99	86.5917	149	133.5042
49	565.947	100	87.5231	150	134.4482
50	599.079	101	88.4549	151	135.3924
				152	136.3368
				153	137.2814
				154	138.2261
				155	139.1710
				156	140.1161
				157	141.0614
				158	142.0069
				159	142.9525
				160	143.8983
				161	144.8443
				162	145.7904
				163	146.7367
				164	147.6832
				165	148.6298
				166	149.5766
				167	150.5235
				168	151.4706
				169	152.4179
				170	153.3653
				171	154.3128
				172	155.2606
				173	156.2084
				174	157.1564
				175	158.1046
				176	159.0529
				177	160.0014
				178	160.9500
				179	161.8988
				180	162.8476
				181	163.7967
				182	164.7458
				183	165.6952
				184	166.6446
				185	167.5942
				186	168.5439
				187	169.4938
				188	170.4438
				189	171.3939
				190	172.3441
				191	173.2945
				192	174.2450
				193	175.1957
				194	176.1465
				195	177.0973
				196	178.0484
				197	178.9995
				198	179.9508
				199	180.9022
				200	181.8537
				201	182.8053
				202	183.7571

CONFIDENCE .9900 PROBABILITY OF ACCEPTANCE .9100

OBSERVED DEFECTS	POISSON NUMBER	OBSERVED DEFECTS	POISSON NUMBER	OBSERVED DEFECTS	POISSON NUMBER	OBSERVED DEFECTS	POISSON NUMBER
0	42.6243	51	42.6243	101	98.7440	152	136.4973
1	43.5315	52	43.5315	102	99.6777	153	137.6431
2	44.4396	53	44.4396	103	90.6117	154	138.5891
3	45.3475	54	45.3475	104	91.5461	155	139.5353
4	46.2553	55	46.2553	105	92.4807	156	140.4817
5	47.1630	56	47.1630	106	93.4156	157	141.4282
6	48.0707	57	48.0707	107	94.3509	158	142.3749
7	48.9784	58	48.9784	108	95.2865	159	143.3218
8	49.8861	59	49.8861	109	96.2223	160	144.2688
9	50.7938	60	50.7938	110	97.1585	161	145.2160
10	51.7015	61	51.7015	111	98.0949	162	146.1634
11	52.6092	62	52.6092	112	99.0316	163	147.1109
12	53.5169	63	53.5169	113	99.9686	164	148.0586
13	54.4246	64	54.4246	114	100.9059	165	149.0064
14	55.3323	65	55.3323	115	101.8434	166	149.9544
15	56.2400	66	56.2400	116	102.7812	167	150.9026
16	57.1477	67	57.1477	117	103.7193	168	151.8509
17	58.0554	68	58.0554	118	104.6577	169	152.7994
18	58.9631	69	58.9631	119	105.5963	170	153.7480
19	59.8708	70	59.8708	120	106.5351	171	154.6968
20	60.7785	71	60.7785	121	107.4742	172	155.6457
21	61.6862	72	61.6862	122	108.4136	173	156.5947
22	62.5939	73	62.5939	123	109.3532	174	157.5440
23	63.5016	74	63.5016	124	110.2930	175	158.4933
24	64.4093	75	64.4093	125	111.2331	176	159.4428
25	65.3170	76	65.3170	126	112.1735	177	160.3924
26	66.2247	77	66.2247	127	113.1140	178	161.3422
27	67.1324	78	67.1324	128	114.0548	179	162.2922
28	68.0401	79	68.0401	129	114.9958	180	163.2422
29	68.9478	80	68.9478	130	115.9371	181	164.1924
30	69.8555	81	69.8555	131	116.8786	182	165.1428
31	70.7632	82	70.7632	132	117.8203	183	166.0932
32	71.6709	83	71.6709	133	118.7622	184	167.0438
33	72.5786	84	72.5786	134	119.7043	185	167.9946
34	73.4863	85	73.4863	135	120.6467	186	168.9454
35	74.3940	86	74.3940	136	121.5892	187	169.8965
36	75.3017	87	75.3017	137	122.5320	188	170.8476
37	76.2094	88	76.2094	138	123.4750	189	171.7989
38	77.1171	89	77.1171	139	124.4182	190	172.7503
39	78.0248	90	78.0248	140	125.3616	191	173.7018
40	78.9325	91	78.9325	141	126.3051	192	174.6534
41	79.8402	92	79.8402	142	127.2489	193	175.6052
42	80.7479	93	80.7479	143	128.1929	194	176.5571
43	81.6556	94	81.6556	144	129.1371	195	177.5091
44	82.5633	95	82.5633	145	130.0816	196	178.4612
45	83.4710	96	83.4710	146	131.0260	197	179.4135
46	84.3787	97	84.3787	147	131.9708	198	180.3658
47	85.2864	98	85.2864	148	132.9157	199	181.3184
48	86.1941	99	86.1941	149	133.8608	200	182.2710
49	87.1018	100	87.1018	150	134.8061	201	183.2238
50	88.0095	101	88.0095	151	135.7516	202	184.1766

CONFIDENCE .0050 PROBABILITY OF ACCEPTANCE .9050

POISSON NUMBER	OBSERVED DEFECTS	POISSON NUMBER	OBSERVED DEFECTS	POISSON NUMBER	OBSERVED DEFECTS	POISSON NUMBER	
0	3008	51	42.8150	101	88.0220	152	137.0637
1	5157	52	43.7243	102	89.9572	153	137.9908
2	10770	53	44.6345	103	90.8827	154	138.9280
3	17121	54	45.5455	104	91.8285	155	139.8854
4	23431	55	46.4573	105	92.7646	156	140.8330
5	30162	56	47.3699	106	93.7010	157	141.7807
6	36436	57	48.2833	107	94.6377	158	142.7286
7	42504	58	49.1974	108	95.5747	159	143.6767
8	53124	59	50.1122	109	96.5120	160	144.6249
9	61520	60	51.0278	110	97.4496	161	145.5733
10	69400	61	51.9440	111	98.3875	162	146.5219
11	77542	62	52.8609	112	99.3256	163	147.4706
12	85667	63	53.7785	113	100.2640	164	148.4194
13	93664	64	54.6967	114	101.2027	165	149.3685
14	101226	65	55.6156	115	102.1416	166	150.3176
15	110466	66	56.5351	116	103.0809	167	151.2670
16	118818	67	57.4551	117	104.0203	168	152.2164
17	127222	68	58.3758	118	104.9601	169	153.1661
18	135703	69	59.2970	119	105.9000	170	154.1158
19	144266	70	60.2184	120	106.8403	171	155.0657
20	152917	71	61.1412	121	107.7807	172	156.0158
21	161424	72	62.0640	122	108.7215	173	156.9660
22	170317	73	62.9875	123	109.6624	174	157.9164
23	179517	74	63.9114	124	110.6036	175	158.8669
24	189025	75	64.8358	125	111.5451	176	159.8175
25	198860	76	65.7607	126	112.4867	177	160.7683
26	209031	77	66.6862	127	113.4286	178	161.7192
27	219544	78	67.6121	128	114.3708	179	162.6702
28	230417	79	68.5385	129	115.3131	180	163.6214
29	241657	80	69.4653	130	116.2557	181	164.5727
30	253272	81	70.3926	131	117.1985	182	165.5242
31	265271	82	71.3203	132	118.1415	183	166.4758
32	277653	83	72.2485	133	119.0847	184	167.4275
33	290421	84	73.1770	134	120.0282	185	168.3794
34	303579	85	74.1061	135	120.9718	186	169.3313
35	317134	86	75.0355	136	121.9157	187	170.2834
36	331097	87	75.9653	137	122.8597	188	171.2357
37	345474	88	76.8955	138	123.8040	189	172.1880
38	360273	89	77.8262	139	124.7484	190	173.1405
39	375494	90	78.7572	140	125.6931	191	174.0931
40	391137	91	79.6886	141	126.6380	192	175.0459
41	407202	92	80.6203	142	127.5830	193	175.9987
42	423697	93	81.5524	143	128.5282	194	176.9517
43	440624	94	82.4849	144	129.4737	195	177.9048
44	458081	95	83.4173	145	130.4193	196	178.8580
45	476067	96	84.3510	146	131.3651	197	179.8114
46	494582	97	85.2845	147	132.3111	198	180.7648
47	513625	98	86.2184	148	133.2573	199	181.7184
48	533206	99	87.1526	149	134.2036	200	182.6721
49	553324	100	88.0871	150	135.1502	201	183.6259
50	574076	101	89.0224	151	136.0969	202	184.5798

CONFIDENCE .1000 PROBABILITY OF ACCEPTANCE .9000

ACCEPTED DEFECTS	POISSON NUMBER	OBSERVED DEFECTS	POISSON NUMBER	OBSERVED DEFECTS	POISSON NUMBER	OBSERVED DEFECTS	POISSON NUMBER
0	1.154	51	62.9991	101	89.2899	152	137.3776
1	5.319	52	43.9104	102	90.2265	153	138.3258
2	1.121	53	44.8226	103	91.1635	154	139.2742
3	1.744	54	45.7355	104	92.1007	155	140.2228
4	2.432	55	46.6493	105	93.0382	156	141.1715
5	3.181	56	47.5632	106	93.9761	157	142.1204
6	3.898	57	48.4791	107	94.9142	158	143.0695
7	4.641	58	49.3951	108	95.8526	159	144.0187
8	5.422	59	50.3118	109	96.7912	160	144.9681
9	6.213	60	51.2292	110	97.7302	161	145.9176
10	7.027	61	52.1473	111	98.6694	162	146.8673
11	7.863	62	53.0661	112	99.6090	163	147.8171
12	8.650	63	53.9855	113	100.5487	164	148.7671
13	9.496	64	54.9055	114	101.4888	165	149.7173
14	10.296	65	55.8262	115	102.4291	166	150.6676
15	11.153	66	56.7474	116	103.3696	167	151.6180
16	11.976	67	57.6692	117	104.3104	168	152.5686
17	12.821	68	58.5917	118	105.2515	169	153.5193
18	13.671	69	59.5146	119	106.1928	170	154.4702
19	14.525	70	60.4382	120	107.1344	171	155.4213
20	15.382	71	61.3622	121	108.0762	172	156.3724
21	16.243	72	62.2869	122	109.0182	173	157.3237
22	17.107	73	63.2119	123	109.9605	174	158.2752
23	17.974	74	64.1375	124	110.9030	175	159.2268
24	18.843	75	65.0636	125	111.8457	176	160.1785
25	19.717	76	65.9902	126	112.7887	177	161.1304
26	20.591	77	66.9173	127	113.7318	178	162.0824
27	21.467	78	67.8448	128	114.6753	179	163.0345
28	22.348	79	68.7728	129	115.6189	180	163.9868
29	23.229	80	69.7013	130	116.5627	181	164.9392
30	24.112	81	70.6302	131	117.5068	182	165.8917
31	24.991	82	71.5595	132	118.4511	183	166.8444
32	25.852	83	72.4893	133	119.3955	184	167.7971
33	26.776	84	73.4194	134	120.3402	185	168.7501
34	27.665	85	74.3500	135	121.2851	186	169.7031
35	28.565	86	75.2810	136	122.2302	187	170.6563
36	29.450	87	76.2124	137	123.1755	188	171.6096
37	30.340	88	77.1442	138	124.1210	189	172.5630
38	31.243	89	78.0763	139	125.0667	190	173.5165
39	32.149	90	79.0088	140	126.0126	191	174.4702
40	33.034	91	79.9417	141	126.9587	192	175.4239
41	33.930	92	80.8750	142	127.9049	193	176.3779
42	34.836	93	81.8086	143	128.8514	194	177.3319
43	35.741	94	82.7424	144	129.7980	195	178.2860
44	36.655	95	83.6770	145	130.7448	196	179.2403
45	37.550	96	84.6116	146	131.6918	197	180.1946
46	38.450	97	85.5466	147	132.6390	198	181.1491
47	39.347	98	86.4920	148	133.5864	199	182.1037
48	40.270	99	87.4376	149	134.5339	200	183.0584
49	41.171	100	88.3536	150	135.4816	201	184.0133
50	42.054	101	89.2899	151	136.4295	202	184.9682

ACCEPTED DEFECTS	POISSON NUMBER	OBSERVED DEFECTS	POISSON NUMBER	OBSERVED DEFECTS	POISSON NUMBER	OBSERVED DEFECTS	POISSON NUMBER
0	1625	51	66.5747	101	91.5742	152	140.2186
1	6432	52	45.5029	102	92.5230	153	141.1767
2	1334	53	46.4319	103	93.4719	154	142.1350
3	2034	54	47.3615	104	94.4212	155	143.0934
4	2745	55	48.2917	105	95.3706	156	144.0519
5	3459	56	49.2225	106	96.3203	157	145.0106
6	4182	57	50.1540	107	97.2703	158	145.9694
7	4915	58	51.0861	108	98.2204	159	146.9283
8	5657	59	52.0187	109	99.1709	160	147.8874
9	6409	60	52.9519	110	100.1215	161	148.8465
10	7171	61	53.8856	111	101.0723	162	149.8058
11	7943	62	54.8199	112	102.0234	163	150.7653
12	8725	63	55.7547	113	102.9747	164	151.7248
13	9517	64	56.6900	114	103.9262	165	152.6845
14	10319	65	57.6258	115	104.8779	166	153.6443
15	11131	66	58.5621	116	105.8298	167	154.6042
16	11953	67	59.4989	117	106.7819	168	155.5643
17	12785	68	60.4361	118	107.7343	169	156.5244
18	13627	69	61.3738	119	108.6868	170	157.4847
19	14479	70	62.3119	120	109.6395	171	158.4451
20	15341	71	63.2505	121	110.5925	172	159.4056
21	16213	72	64.1895	122	111.5456	173	160.3662
22	17095	73	65.1289	123	112.4989	174	161.3269
23	17987	74	66.0687	124	113.4524	175	162.2878
24	18889	75	67.0090	125	114.4060	176	163.2487
25	19801	76	67.9496	126	115.3599	177	164.2098
26	20723	77	68.8906	127	116.3140	178	165.1710
27	21655	78	69.8320	128	117.2682	179	166.1323
28	22597	79	70.7738	129	118.2226	180	167.0937
29	23549	80	71.7159	130	119.1772	181	168.0552
30	24511	81	72.6584	131	120.1319	182	169.0168
31	25483	82	73.6012	132	121.0868	183	169.9785
32	26465	83	74.5444	133	122.0419	184	170.9403
33	27457	84	75.4879	134	122.9972	185	171.9022
34	28459	85	76.4317	135	123.9526	186	172.8642
35	29471	86	77.3759	136	124.9082	187	173.8264
36	30493	87	78.3204	137	125.8640	188	174.7886
37	31525	88	79.2652	138	126.8199	189	175.7509
38	32567	89	80.2103	139	127.7759	190	176.7133
39	33619	90	81.1557	140	128.7322	191	177.6758
40	34681	91	82.1015	141	129.6886	192	178.6385
41	35753	92	83.0475	142	130.6451	193	179.6012
42	36835	93	83.9939	143	131.6018	194	180.5640
43	37927	94	84.9404	144	132.5586	195	181.5269
44	39029	95	85.8873	145	133.5156	196	182.4899
45	40141	96	86.8344	146	134.4728	197	183.4530
46	41263	97	87.7819	147	135.4300	198	184.4162
47	42395	98	88.7296	148	136.3875	199	185.3795
48	43537	99	89.6775	149	137.3450	200	186.3428
49	44689	100	90.6257	150	138.3027	201	187.3063
50	45851	101	91.5742	151	139.2606	202	188.2698

CONFIDENCE .2000 PROBABILITY OF ACCEPTANCE .8000

OBSERVED DEFECTS	OBSERVED NUMBER	OBSERVED DEFECTS	POISSON NUMBER	OBSERVED DEFECTS	POISSON NUMBER	OBSERVED DEFECTS	POISSON NUMBER
1.	22.41	51.	45.8566	101.	93.4175	152.	142.5045
2.	42.44	52.	46.7961	102.	94.3759	153.	143.4705
3.	1.5150	53.	47.7386	103.	95.3344	154.	144.4366
4.	2.2648	54.	48.6812	104.	96.2932	155.	145.4028
5.	3.0295	55.	49.6245	105.	97.2522	156.	146.3691
6.	3.8037	56.	50.5686	106.	98.2113	157.	147.3355
7.	4.5737	57.	51.5127	107.	99.1707	158.	148.3021
8.	5.3481	58.	52.4575	108.	100.1302	159.	149.2687
9.	6.1255	59.	53.4028	109.	101.0899	160.	150.2355
10.	6.9066	60.	54.3485	110.	102.0498	161.	151.2023
11.	7.6909	61.	55.2947	111.	103.0099	162.	152.1693
12.	8.4781	62.	56.2413	112.	103.9702	163.	153.1363
13.	9.2680	63.	57.1884	113.	104.9306	164.	154.1035
14.	10.0601	64.	58.1359	114.	105.8912	165.	155.0707
15.	10.8542	65.	59.0837	115.	106.8520	166.	156.0381
16.	11.6501	66.	60.0320	116.	107.8130	167.	157.0055
17.	12.4477	67.	60.9806	117.	108.7741	168.	157.9731
18.	13.2466	68.	61.9296	118.	109.7354	169.	158.9407
19.	14.0467	69.	62.8790	119.	110.6968	170.	159.9085
20.	14.8479	70.	63.8288	120.	111.6584	171.	160.8763
21.	15.6492	71.	64.7789	121.	112.6202	172.	161.8442
22.	16.4507	72.	65.7293	122.	113.5821	173.	162.8123
23.	17.2524	73.	66.6801	123.	114.5442	174.	163.7804
24.	18.0542	74.	67.6313	124.	115.5064	175.	164.7486
25.	18.8561	75.	68.5827	125.	116.4688	176.	165.7169
26.	19.6580	76.	69.5345	126.	117.4313	177.	166.6852
27.	20.4600	77.	70.4866	127.	118.3940	178.	167.6537
28.	21.2620	78.	71.4390	128.	119.3568	179.	168.6223
29.	22.0640	79.	72.3917	129.	120.3198	180.	169.5909
30.	22.8660	80.	73.3447	130.	121.2829	181.	170.5597
31.	23.6680	81.	74.2980	131.	122.2462	182.	171.5285
32.	24.4700	82.	75.2515	132.	123.2096	183.	172.4974
33.	25.2720	83.	76.2054	133.	124.1731	184.	173.4664
34.	26.0740	84.	77.1595	134.	125.1368	185.	174.4354
35.	26.8760	85.	78.1139	135.	126.1006	186.	175.4046
36.	27.6780	86.	79.0686	136.	127.0645	187.	176.3738
37.	28.4800	87.	80.0235	137.	128.0286	188.	177.3432
38.	29.2820	88.	80.9787	138.	128.9928	189.	178.3126
39.	30.0840	89.	81.9341	139.	129.9571	190.	179.2820
40.	30.8860	90.	82.8898	140.	130.9215	191.	180.2516
41.	31.6880	91.	83.8457	141.	131.8861	192.	181.2213
42.	32.4900	92.	84.8019	142.	132.8508	193.	182.1910
43.	33.2920	93.	85.7583	143.	133.8157	194.	183.1608
44.	34.0940	94.	86.7149	144.	134.7806	195.	184.1307
45.	34.8960	95.	87.6718	145.	135.7457	196.	185.1006
46.	35.6980	96.	88.6288	146.	136.7109	197.	186.0706
47.	36.5000	97.	89.5861	147.	137.6762	198.	187.0407
48.	37.3020	98.	90.5437	148.	138.6416	199.	188.0109
49.	38.1040	99.	91.5014	149.	139.6071	200.	188.9812
50.	38.9060	100.	92.4593	150.	140.5728	201.	189.9515
51.	39.7080	101.	93.4175	151.	141.5386	202.	190.9219

COMPUTATION OF PROBABILITY OF ACCEPTANCE .7500

DEFECTS	POISSON NUMBER	OBSERVED DEFECTS	POISSON NUMBER	OBSERVED DEFECTS	POISSON NUMBER
1.	2.17	51.	46.9718	101.	95.0186
2.	4.13	52.	47.9251	102.	95.9852
3.	1.1213	53.	48.8788	103.	96.9520
4.	2.5533	54.	49.8330	104.	97.9190
5.	1.3816	55.	50.7876	105.	98.8861
6.	3.2142	56.	51.7425	106.	99.8533
7.	5.0527	57.	52.6979	107.	100.8207
8.	6.8961	58.	53.6537	108.	101.7883
9.	8.7426	59.	54.6098	109.	102.7560
10.	10.5914	60.	55.5663	110.	103.7239
11.	12.4424	61.	56.5232	111.	104.6918
12.	14.2957	62.	57.4804	112.	105.6601
13.	16.1514	63.	58.4380	113.	106.6284
14.	18.0094	64.	59.3959	114.	107.5968
15.	19.8698	65.	60.3541	115.	108.5654
16.	21.7326	66.	61.3126	116.	109.5341
17.	23.5978	67.	62.2714	117.	110.5029
18.	25.4655	68.	63.2306	118.	111.4719
19.	27.3357	69.	64.1900	119.	112.4410
20.	29.2084	70.	65.1497	120.	113.4102
21.	31.0836	71.	66.1097	121.	114.3796
22.	32.9614	72.	67.0700	122.	115.3490
23.	34.8417	73.	68.0306	123.	116.3186
24.	36.7245	74.	68.9914	124.	117.2884
25.	38.6098	75.	69.9525	125.	118.2582
26.	40.4976	76.	70.9139	126.	119.2282
27.	42.3879	77.	71.8758	127.	120.1983
28.	44.2807	78.	72.8373	128.	121.1685
29.	46.1760	79.	73.7994	129.	122.1388
30.	48.0738	80.	74.7617	130.	123.1093
31.	49.9741	81.	75.7243	131.	124.0798
32.	51.8769	82.	76.6871	132.	125.0505
33.	53.7822	83.	77.6501	133.	126.0212
34.	55.6899	84.	78.6133	134.	126.9921
35.	57.5999	85.	79.5768	135.	127.9631
36.	59.5123	86.	80.5404	136.	128.9342
37.	61.4271	87.	81.5043	137.	129.9054
38.	63.3442	88.	82.4684	138.	130.8767
39.	65.2636	89.	83.4326	139.	131.8481
40.	67.1853	90.	84.3971	140.	132.8196
41.	69.1094	91.	85.3618	141.	133.7912
42.	71.0359	92.	86.3267	142.	134.7629
43.	72.9648	93.	87.2917	143.	135.7348
44.	74.8961	94.	88.2569	144.	136.7067
45.	76.8298	95.	89.2224	145.	137.6787
46.	78.7659	96.	90.1880	146.	138.6508
47.	80.7044	97.	91.1537	147.	139.6230
48.	82.6453	98.	92.1197	148.	140.5953
49.	84.5886	99.	93.0858	149.	141.5677
50.	86.5343	100.	94.0521	150.	142.5401
		101.	95.0186	151.	143.5127
				152.	144.4853
				153.	145.4581
				154.	146.4309
				155.	147.4039
				156.	148.3769
				157.	149.3500
				158.	150.3231
				159.	151.2964
				160.	152.2698
				161.	153.2432
				162.	154.2167
				163.	155.1903
				164.	156.1640
				165.	157.1377
				166.	158.1116
				167.	159.0855
				168.	160.0595
				169.	161.0335
				170.	162.0077
				171.	162.9819
				172.	163.9562
				173.	164.9306
				174.	165.9050
				175.	166.8795
				176.	167.8541
				177.	168.8288
				178.	169.8035
				179.	170.7783
				180.	171.7532
				181.	172.7281
				182.	173.7031
				183.	174.6782
				184.	175.6534
				185.	176.6286
				186.	177.6039
				187.	178.5792
				188.	179.5546
				189.	180.5301
				190.	181.5056
				191.	182.4812
				192.	183.4569
				193.	184.4326
				194.	185.4084
				195.	186.3843
				196.	187.3602
				197.	188.3362
				198.	189.3122
				199.	190.2883
				200.	191.2645
				201.	192.2407
				202.	193.2170

CONFIDENCE .3000 PROBABILITY OF ACCEPTANCE .7000

OBSERVED DEFECTS	POISSON NUMBER	OBSERVED DEFECTS	POISSON NUMBER	OBSERVED DEFECTS	POISSON NUMBER	OBSERVED DEFECTS	POISSON NUMBER
0	3567	51	47,9908	101	96,4720	152	146,2789
1	1,0974	52	48,9544	102	97,4461	153	147,2587
2	1,9139	53	49,9185	103	98,4203	154	148,2376
3	2,7437	54	50,8828	104	99,3946	155	149,2165
4	3,6336	55	51,8475	105	100,3690	156	150,1955
5	4,5171	56	52,8125	106	101,3435	157	151,1746
6	5,4107	57	53,7778	107	102,3182	158	152,1538
7	6,3122	58	54,7434	108	103,2930	159	153,1330
8	7,2199	59	55,7093	109	104,2679	160	154,1123
9	8,1329	60	56,6755	110	105,2429	161	155,0916
10	9,0504	61	57,6419	111	106,2180	162	156,0710
11	9,9716	62	58,6087	112	107,1932	163	157,0505
12	10,8962	63	59,5756	113	108,1686	164	158,0300
13	11,8237	64	60,5429	114	109,1440	165	159,0096
14	12,7539	65	61,5104	115	110,1196	166	159,9893
15	13,6864	66	62,4782	116	111,0953	167	160,9690
16	14,6210	67	63,4462	117	112,0711	168	161,9488
17	15,5576	68	64,4144	118	113,0469	169	162,9286
18	16,4960	69	65,3828	119	114,0229	170	163,9085
19	17,4363	70	66,3515	120	114,9990	171	164,8885
20	18,3775	71	67,3204	121	115,9751	172	165,8685
21	19,3206	72	68,2896	122	116,9514	173	166,8485
22	20,2646	73	69,2589	123	117,9274	174	167,8287
23	21,2101	74	70,2284	124	118,9043	175	168,8089
24	22,1564	75	71,1982	125	119,8808	176	169,7891
25	23,1043	76	72,1681	126	120,8575	177	170,7694
26	24,0530	77	73,1383	127	121,8342	178	171,7498
27	25,0024	78	74,1084	128	122,8110	179	172,7302
28	25,9524	79	75,0791	129	123,7880	180	173,7106
29	26,9030	80	76,0498	130	124,7650	181	174,6911
30	27,8542	81	77,0207	131	125,7421	182	175,6717
31	28,8060	82	77,9918	132	126,7193	183	176,6523
32	29,7584	83	78,9630	133	127,6966	184	177,6330
33	30,7113	84	79,9344	134	128,6739	185	178,6137
34	31,6647	85	80,9060	135	129,6513	186	179,5945
35	32,6186	86	81,8774	136	130,6289	187	180,5754
36	33,5731	87	82,8497	137	131,6065	188	181,5562
37	34,5281	88	83,8217	138	132,5842	189	182,5372
38	35,4836	89	84,7940	139	133,5620	190	183,5182
39	36,4397	90	85,7663	140	134,5398	191	184,4992
40	37,3963	91	86,7389	141	135,5177	192	185,4803
41	38,3534	92	87,7115	142	136,4957	193	186,4614
42	39,3110	93	88,6844	143	137,4738	194	187,4426
43	40,2691	94	89,6573	144	138,4520	195	188,4238
44	41,2276	95	90,6305	145	139,4302	196	189,4051
45	42,1864	96	91,6037	146	140,4085	197	190,3864
46	43,1457	97	92,5771	147	141,3869	198	191,3678
47	44,1054	98	93,5504	148	142,3654	199	192,3492
48	45,0655	99	94,5243	149	143,3439	200	193,3307
49	46,0260	100	95,4981	150	144,3225	201	194,3122
50	47,0224	101	96,4720	151	145,3011	202	195,2937

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POISSON NUMBER	DEFECTS	POISSON NUMBER	DEFECTS	POISSON NUMBER	DEFECTS
1.	1.270	42.	9.9481	97.	8.321
2.	2.544	43.	10.9214	98.	9.130
3.	3.817	44.	11.9950	99.	9.940
4.	5.091	45.	13.0688	100.	10.751
5.	6.364	46.	14.1428	101.	11.563
6.	7.638	47.	15.2169	102.	12.376
7.	8.912	48.	16.2911	103.	13.190
8.	10.186	49.	17.3654	104.	14.005
9.	11.460	50.	18.4398	105.	14.820
10.	12.734	51.	19.5142	106.	15.637
11.	14.008	52.	20.5886	107.	16.454
12.	15.282	53.	21.6630	108.	17.272
13.	16.556	54.	22.7374	109.	18.089
14.	17.830	55.	23.8118	110.	18.907
15.	19.104	56.	24.8862	111.	19.724
16.	20.378	57.	25.9606	112.	20.542
17.	21.652	58.	27.0350	113.	21.359
18.	22.926	59.	28.1094	114.	22.177
19.	24.200	60.	29.1838	115.	22.995
20.	25.474	61.	30.2582	116.	23.812
21.	26.748	62.	31.3326	117.	24.630
22.	28.022	63.	32.4070	118.	25.447
23.	29.296	64.	33.4814	119.	26.265
24.	30.570	65.	34.5558	120.	27.082
25.	31.844	66.	35.6302	121.	27.899
26.	33.118	67.	36.7046	122.	28.717
27.	34.392	68.	37.7790	123.	29.534
28.	35.666	69.	38.8534	124.	30.352
29.	36.940	70.	39.9278	125.	31.169
30.	38.214	71.	41.0022	126.	31.987
31.	39.488	72.	42.0766	127.	32.804
32.	40.762	73.	43.1510	128.	33.622
33.	42.036	74.	44.2254	129.	34.439
34.	43.310	75.	45.3000	130.	35.257
35.	44.584	76.	46.3744	131.	36.074
36.	45.858	77.	47.4488	132.	36.892
37.	47.132	78.	48.5232	133.	37.709
38.	48.406	79.	49.5976	134.	38.527
39.	49.680	80.	50.6720	135.	39.344
40.	50.954	81.	51.7464	136.	40.162
41.	52.228	82.	52.8208	137.	40.979
42.	53.502	83.	53.8952	138.	41.797
43.	54.776	84.	54.9696	139.	42.614
44.	56.050	85.	56.0440	140.	43.432
45.	57.324	86.	57.1184	141.	44.249
46.	58.598	87.	58.1928	142.	45.067
47.	59.872	88.	59.2672	143.	45.884
48.	61.146	89.	60.3416	144.	46.702
49.	62.420	90.	61.4160	145.	47.519
50.	63.694	91.	62.4904	146.	48.337
		92.	63.5648	147.	49.154
		93.	64.6392	148.	50.000
		94.	65.7136	149.	50.817
		95.	66.7880	150.	51.635
		96.	67.8624	151.	52.452
		97.	68.9368	152.	53.269
		98.	70.0112	153.	54.087
		99.	71.0856	154.	54.904
		100.	72.1600	155.	55.722
		101.	73.2344	156.	56.539
		102.	74.3088	157.	57.357
		103.	75.3832	158.	58.174
		104.	76.4576	159.	58.992
		105.	77.5320	160.	59.809
		106.	78.6064	161.	60.627
		107.	79.6808	162.	61.444
		108.	80.7552	163.	62.262
		109.	81.8296	164.	63.079
		110.	82.9040	165.	63.897
		111.	83.9784	166.	64.714
		112.	85.0528	167.	65.532
		113.	86.1272	168.	66.349
		114.	87.2016	169.	67.167
		115.	88.2760	170.	67.984
		116.	89.3504	171.	68.802
		117.	90.4248	172.	69.619
		118.	91.4992	173.	70.437
		119.	92.5736	174.	71.254
		120.	93.6480	175.	72.072
		121.	94.7224	176.	72.889
		122.	95.7968	177.	73.707
		123.	96.8712	178.	74.524
		124.	97.9456	179.	75.342
		125.	99.0200	180.	76.159
		126.	100.0944	181.	76.977
		127.	101.1688	182.	77.794
		128.	102.2432	183.	78.612
		129.	103.3176	184.	79.429
		130.	104.3920	185.	80.247
		131.	105.4664	186.	81.064
		132.	106.5408	187.	81.882
		133.	107.6152	188.	82.699
		134.	108.6896	189.	83.517
		135.	109.7640	190.	84.334
		136.	110.8384	191.	85.152
		137.	111.9128	192.	85.969
		138.	112.9872	193.	86.787
		139.	114.0616	194.	87.604
		140.	115.1360	195.	88.422
		141.	116.2104	196.	89.239
		142.	117.2848	197.	90.057
		143.	118.3592	198.	90.874
		144.	119.4336	199.	91.692
		145.	120.5080	200.	92.509
		146.	121.5824	201.	93.327
		147.	122.6568	202.	94.144
		148.	123.7312	203.	94.962
		149.	124.8056	204.	95.779
		150.	125.8800	205.	96.597
		151.	126.9544	206.	97.414
		152.	128.0288	207.	98.232
		153.	129.1032	208.	99.049
		154.	130.1776	209.	99.867
		155.	131.2520	210.	100.684
		156.	132.3264	211.	101.502
		157.	133.4008	212.	102.319
		158.	134.4752	213.	103.137
		159.	135.5496	214.	103.954
		160.	136.6240	215.	104.772
		161.	137.6984	216.	105.589
		162.	138.7728	217.	106.407
		163.	139.8472	218.	107.224
		164.	140.9216	219.	108.042
		165.	141.9960	220.	108.859
		166.	143.0704	221.	109.677
		167.	144.1448	222.	110.494
		168.	145.2192	223.	111.312
		169.	146.2936	224.	112.129
		170.	147.3680	225.	112.947
		171.	148.4424	226.	113.764
		172.	149.5168	227.	114.582
		173.	150.5912	228.	115.399
		174.	151.6656	229.	116.217
		175.	152.7400	230.	117.034
		176.	153.8144	231.	117.852
		177.	154.8888	232.	118.669
		178.	155.9632	233.	119.487
		179.	157.0376	234.	120.304
		180.	158.1120	235.	121.122
		181.	159.1864	236.	121.939
		182.	160.2608	237.	122.757
		183.	161.3352	238.	123.574
		184.	162.4096	239.	124.392
		185.	163.4840	240.	125.209
		186.	164.5584	241.	126.027
		187.	165.6328	242.	126.844
		188.	166.7072	243.	127.662
		189.	167.7816	244.	128.479
		190.	168.8560	245.	129.297
		191.	169.9304	246.	130.114
		192.	171.0048	247.	130.932
		193.	172.0792	248.	131.749
		194.	173.1536	249.	132.567
		195.	174.2280	250.	133.384
		196.	175.3024	251.	134.202
		197.	176.3768	252.	135.019
		198.	177.4512	253.	135.837
		199.	178.5256	254.	136.654
		200.	179.6000	255.	137.472
		201.	180.6744	256.	138.289
		202.	181.7488	257.	139.107
		203.	182.8232	258.	139.924
		204.	183.8976	259.	140.742
		205.	184.9720	260.	141.559
		206.	186.0464	261.	142.377
		207.	187.1208	262.	143.194
		208.	188.1952	263.	144.012
		209.	189.2696	264.	144.829
		210.	190.3440	265.	145.647
		211.	191.4184	266.	146.464
		212.	192.4928	267.	147.282
		213.	193.5672	268.	148.099
		214.	194.6416	269.	148.917
		215.	195.7160	270.	149.734
		216.	196.7904	271.	150.552
		217.	197.8648	272.	151.369
		218.	198.9392	273.	152.187
		219.	199.0136	274.	153.004
		220.	200.0880	275.	153.822
		221.	201.1624	276.	154.639
		222.	202.2368	277.	155.457
		223.	203.3112	278.	156.274
		224.	204.3856	279.	157.092
		225.	205.4600	280.	157.909
		226.	206.5344	281.	158.727
		227.	207.6088	282.	159.544
		228.	208.6832	283.	160.362
		229.	209.7576	284.	161.179
		230.	210.8320	285.	161.997
		231.	211.9064	286.	162.814
		232.	212.9808	287.	163.632
		233.	214.0552	288.	164.449
		234.	215.1296	289.	165.267
		235.	216.2040	290.	166.084
		236.	217.2784	291.	166.902
		237.	218.3528	292.	167.719
		238.	219.4272	293.	168.537
		239.	220.5016	294.	169.354
		240.	221.5760	295.	170.172
		241.	222.6504	296.	170.989
		242.	223.7248	297.	171.807
		243.	224.7992	298.	172.624
		244.	225.8736	299.	173.442
		245.	226.9480	300.	174.259
		246.	228.0224	301.	175.077
		247.	229.0968	302.	175.894
		248.	230.1712	303.	176.712
		249.	231.2456	304.	177.529
		250.	232.3200	305.	178.347
		251.	233.3944	306.	179.164
		252.	234.4688	307.	180.000
		253.	235.5432	308.	180.817
		254.	236.6176	309.	181.635
		255.	237.6920	310.	182.452
		256.	238.7664	311.	183.269
		257.	239.8408	312.	184.087
		258.	240.9152	313.	184.904
		259.	241.9896	314.	185.722
		260.	243.0640	315.	186.539
		261.	244.1384	316.	187.357
		262.	245.2128	317.	188.174
		263.	246.2872	318.	188.992

CONFIDENCE .4000 PROBABILITY OF ACCEPTANCE .6000

OBSERVED DEFECTS	POISSON NUMBER	OBSERVED DEFECTS	POISSON NUMBER	OBSERVED DEFECTS	POISSON NUMBER	OBSERVED DEFECTS	POISSON NUMBER
0.	5108	51.	49,8683	101.	99,1344	152.	149,5584
1.	1,3764	52.	50,8507	102.	100,1219	153.	150,5492
2.	2,2851	53.	51,8333	103.	101,1094	154.	151,5380
3.	3,2113	54.	52,8161	104.	102,0970	155.	152,5278
4.	4,1477	55.	53,7991	105.	103,0846	156.	153,5176
5.	5,0910	56.	54,7821	106.	104,0723	157.	154,5075
6.	6,0392	57.	55,7654	107.	105,0601	158.	155,4975
7.	6,9914	58.	56,7488	108.	106,0479	159.	156,4874
8.	7,9466	59.	57,7323	109.	107,0358	160.	157,4774
9.	8,9044	60.	58,7159	110.	108,0237	161.	158,4674
10.	9,8644	61.	59,6997	111.	109,0117	162.	159,4575
11.	10,8262	62.	60,6836	112.	109,9997	163.	160,4476
12.	11,7897	63.	61,6677	113.	110,9878	164.	161,4377
13.	12,7544	64.	62,6519	114.	111,9759	165.	162,4278
14.	13,7208	65.	63,6362	115.	112,9641	166.	163,4180
15.	14,6881	66.	64,6206	116.	113,9524	167.	164,4082
16.	15,6565	67.	65,6051	117.	114,9407	168.	165,3984
17.	16,6258	68.	66,5898	118.	115,9290	169.	166,3887
18.	17,5959	69.	67,5745	119.	116,9174	170.	167,3790
19.	18,5670	70.	68,5594	120.	117,9058	171.	168,3693
20.	19,5387	71.	69,5444	121.	118,8943	172.	169,3596
21.	20,5111	72.	70,5294	122.	119,8829	173.	170,3500
22.	21,4841	73.	71,5146	123.	120,8714	174.	171,3404
23.	22,4577	74.	72,4999	124.	121,8601	175.	172,3308
24.	23,4319	75.	73,4853	125.	122,8488	176.	173,3213
25.	24,4066	76.	74,4708	126.	123,8375	177.	174,3118
26.	25,3818	77.	75,4563	127.	124,8262	178.	175,3023
27.	26,3574	78.	76,4420	128.	125,8150	179.	176,2928
28.	27,3335	79.	77,4278	129.	126,8039	180.	177,2834
29.	28,3100	80.	78,4136	130.	127,7928	181.	178,2739
30.	29,2869	81.	79,3995	131.	128,7817	182.	179,2646
31.	30,2642	82.	80,3855	132.	129,7707	183.	180,2552
32.	31,2419	83.	81,3717	133.	130,7597	184.	181,2459
33.	32,2199	84.	82,3578	134.	131,7488	185.	182,2365
34.	33,1981	85.	83,3441	135.	132,7379	186.	183,2273
35.	34,1767	86.	84,3305	136.	133,7270	187.	184,2180
36.	35,1556	87.	85,3169	137.	134,7162	188.	185,2088
37.	36,1348	88.	86,3034	138.	135,7054	189.	186,1996
38.	37,1142	89.	87,2900	139.	136,6947	190.	187,1904
39.	38,0940	90.	88,2766	140.	137,6840	191.	188,1812
40.	39,0740	91.	89,2633	141.	138,6733	192.	189,1721
41.	40,0542	92.	90,2501	142.	139,6627	193.	190,1630
42.	41,0347	93.	91,2370	143.	140,6521	194.	191,1539
43.	42,0154	94.	92,2239	144.	141,6416	195.	192,1448
44.	42,9964	95.	93,2110	145.	142,6310	196.	193,1357
45.	43,9774	96.	94,1980	146.	143,6205	197.	194,1267
46.	44,9587	97.	95,1852	147.	144,6101	198.	195,1177
47.	45,9403	98.	96,1724	148.	145,5997	199.	196,1087
48.	46,9220	99.	97,1597	149.	146,5893	200.	197,0998
49.	47,9040	100.	98,1470	150.	147,5790	201.	198,0909
50.	48,8864	101.	99,1344	151.	148,5687	202.	199,0819

CONFIDENTIAL 64500 DRUMMABILITY OF ACCURANCE 65000

W

CONSERVED DEFECTS	CONSERVED DEFECTS	POISSON NUMBER	CONSERVED DEFECTS	POISSON NUMBER	CONSERVED DEFECTS	POISSON NUMBER
1.	1.23	50.7405	101.	100.4054	152.	151.1
2.	2.2751	51.7404	102.	101.3992	153.	152.1146
3.	3.447	52.7522	103.	102.3910	154.	153.1005
4.	4.6664	53.7437	104.	103.3863	155.	154.1045
5.	5.1774	54.7152	105.	104.3807	156.	155.0905
6.	6.3517	55.7268	106.	105.3746	157.	156.0945
7.	7.4274	56.7185	107.	106.3685	158.	157.0895
8.	8.4134	57.7102	108.	107.3625	159.	158.0845
9.	9.2443	58.7020	109.	108.3565	160.	159.0795
10.	10.2264	59.6939	110.	109.3505	161.	160.0746
11.	11.2496	60.6859	111.	110.3445	162.	161.0696
12.	12.2272	61.6779	112.	111.3386	163.	162.0647
13.	13.2447	62.6700	113.	112.3327	164.	163.0598
14.	14.1329	63.6621	114.	113.3268	165.	164.0549
15.	15.1767	64.6544	115.	114.3210	166.	165.0500
16.	16.1559	65.6466	116.	115.3151	167.	166.0452
17.	17.1657	66.6390	117.	116.3093	168.	167.0403
18.	18.1358	67.6313	118.	117.3035	169.	168.0355
19.	19.1141	68.6238	119.	118.2978	170.	169.0307
20.	20.1224	69.6164	120.	119.2920	171.	170.0259
21.	21.0904	70.6088	121.	120.2863	172.	171.0211
22.	22.0752	71.6014	122.	121.2806	173.	172.0163
23.	23.1421	72.5941	123.	122.2750	174.	173.0115
24.	24.443	73.5868	124.	123.2693	175.	174.0068
25.	25.0757	74.5795	125.	124.2637	176.	175.0021
26.	26.0222	75.5723	126.	125.2581	177.	176.0026
27.	27.0123	76.5651	127.	126.2525	178.	177.0079
28.	28.0084	77.5580	128.	127.2470	179.	178.0033
29.	29.0044	78.5510	129.	128.2415	180.	179.0786
30.	30.0723	79.5439	130.	129.2360	181.	180.0738
31.	31.0640	80.5370	131.	130.2305	182.	181.0693
32.	32.0549	81.5300	132.	131.2250	183.	182.0647
33.	33.0448	82.5231	133.	132.2195	184.	183.0600
34.	34.0332	83.5163	134.	133.2141	185.	184.0554
35.	35.0224	84.5095	135.	134.2087	186.	185.0508
36.	36.0121	85.5027	136.	135.2033	187.	186.0463
37.	37.0018	86.4959	137.	136.1980	188.	187.0417
38.	38.0015	87.4893	138.	137.1926	189.	188.0371
39.	39.0015	88.4824	139.	138.1873	190.	189.0326
40.	40.0016	89.4750	140.	139.1820	191.	190.0280
41.	41.0014	90.4680	141.	140.1767	192.	191.0235
42.	42.0013	91.4628	142.	141.1714	193.	192.0190
43.	43.0013	92.4563	143.	142.1662	194.	193.0145
44.	44.0017	93.4498	144.	143.1609	195.	194.0100
45.	45.0144	94.4434	145.	144.1557	196.	195.0055
46.	46.0277	95.4370	146.	145.1505	197.	196.0011
47.	47.0453	96.4306	147.	146.1453	198.	197.0066
48.	48.0653	97.4243	148.	147.1402	199.	198.0022
49.	49.0872	98.4180	149.	148.1350	200.	199.0076
50.	50.1117	99.4117	150.	149.1299	201.	200.0033
	50.7783	100.4054	151.	150.1248		

CONFIDENCE .5000 PROBABILITY OF ACCEPTANCE .5000

OBSERVED DEFECTS	POISSON NUMBER	OBSERVED DEFECTS	POISSON NUMBER	OBSERVED DEFECTS	POISSON NUMBER	OBSERVED DEFECTS	POISSON NUMBER
0.	6931	51.	51.6671	101.	101.6669	151.	151.6668
1.	1.6793	52.	52.6670	102.	102.6669	152.	152.6668
2.	2.6781	53.	53.6670	103.	103.6669	153.	153.6668
3.	3.6771	54.	54.6670	104.	104.6669	154.	154.6668
4.	4.6769	55.	55.6670	105.	105.6669	155.	155.6668
5.	5.6767	56.	56.6670	106.	106.6669	156.	156.6668
6.	6.6766	57.	57.6670	107.	107.6669	157.	157.6668
7.	7.6764	58.	58.6670	108.	108.6668	158.	158.6668
8.	8.6763	59.	59.6670	109.	109.6668	159.	159.6668
9.	9.6762	60.	60.6670	110.	110.6668	160.	160.6668
10.	10.6761	61.	61.6670	111.	111.6668	161.	161.6668
11.	11.6760	62.	62.6670	112.	112.6668	162.	162.6668
12.	12.6759	63.	63.6670	113.	113.6668	163.	163.6668
13.	13.6758	64.	64.6670	114.	114.6668	164.	164.6668
14.	14.6757	65.	65.6670	115.	115.6668	165.	165.6668
15.	15.6756	66.	66.6670	116.	116.6668	166.	166.6668
16.	16.6755	67.	67.6670	117.	117.6668	167.	167.6668
17.	17.6754	68.	68.6670	118.	118.6668	168.	168.6668
18.	18.6753	69.	69.6670	119.	119.6668	169.	169.6668
19.	19.6752	70.	70.6670	120.	120.6668	170.	170.6668
20.	20.6751	71.	71.6669	121.	121.6668	171.	171.6668
21.	21.6750	72.	72.6669	122.	122.6668	172.	172.6668
22.	22.6749	73.	73.6669	123.	123.6668	173.	173.6668
23.	23.6748	74.	74.6669	124.	124.6668	174.	174.6668
24.	24.6747	75.	75.6669	125.	125.6668	175.	175.6668
25.	25.6746	76.	76.6669	126.	126.6668	176.	176.6668
26.	26.6745	77.	77.6669	127.	127.6668	177.	177.6668
27.	27.6744	78.	78.6669	128.	128.6668	178.	178.6668
28.	28.6743	79.	79.6669	129.	129.6668	179.	179.6668
29.	29.6742	80.	80.6669	130.	130.6668	180.	180.6668
30.	30.6741	81.	81.6669	131.	131.6668	181.	181.6668
31.	31.6740	82.	82.6669	132.	132.6668	182.	182.6668
32.	32.6739	83.	83.6669	133.	133.6668	183.	183.6668
33.	33.6738	84.	84.6669	134.	134.6668	184.	184.6668
34.	34.6737	85.	85.6669	135.	135.6668	185.	185.6668
35.	35.6736	86.	86.6669	136.	136.6668	186.	186.6668
36.	36.6735	87.	87.6669	137.	137.6668	187.	187.6668
37.	37.6734	88.	88.6669	138.	138.6668	188.	188.6668
38.	38.6733	89.	89.6669	139.	139.6668	189.	189.6668
39.	39.6732	90.	90.6669	140.	140.6668	190.	190.6668
40.	40.6731	91.	91.6669	141.	141.6668	191.	191.6668
41.	41.6730	92.	92.6669	142.	142.6668	192.	192.6668
42.	42.6729	93.	93.6669	143.	143.6668	193.	193.6668
43.	43.6728	94.	94.6669	144.	144.6668	194.	194.6668
44.	44.6727	95.	95.6669	145.	145.6668	195.	195.6668
45.	45.6726	96.	96.6669	146.	146.6668	196.	196.6668
46.	46.6725	97.	97.6669	147.	147.6668	197.	197.6668
47.	47.6724	98.	98.6669	148.	148.6668	198.	198.6668
48.	48.6723	99.	99.6669	149.	149.6668	199.	199.6668
49.	49.6722	100.	100.6669	150.	150.6668	200.	200.6668
50.	50.6721	101.	101.6669	151.	151.6668	201.	201.6668
51.	51.6720					202.	202.6668

CONFIDENCE .4500 PROBABILITY OF ACCEPTANCE .4500

DEFECTS	POISSON NUMBER	OBSERVED DEFECTS	POISSON NUMBER	OBSERVED DEFECTS	POISSON NUMBER
1	7.945	51.	52.5751	101.	102.9388
2	1.638	52.	53.5938	102.	103.9450
3	2.2026	53.	54.5324	103.	104.9512
4	3.1143	54.	55.6009	104.	105.9574
5	4.461	55.	56.6094	105.	106.9635
6	5.7732	56.	57.6178	106.	107.9696
7	6.943	57.	58.6261	107.	108.9757
8	8.012	58.	59.6343	108.	109.9817
9	9.014	59.	60.6425	109.	110.9877
10	10.016	60.	61.6506	110.	111.9937
11	11.018	61.	62.6586	111.	112.9997
12	12.019	62.	63.6666	112.	114.0056
13	13.021	63.	64.6745	113.	115.0115
14	14.023	64.	65.6823	114.	116.0174
15	15.025	65.	66.6901	115.	117.0232
16	16.027	66.	67.6978	116.	118.0291
17	17.029	67.	68.7055	117.	119.0349
18	18.031	68.	69.7131	118.	120.0407
19	19.033	69.	70.7207	119.	121.0464
20	20.035	70.	71.7282	120.	122.0522
21	21.037	71.	72.7356	121.	123.0579
22	22.039	72.	73.7430	122.	124.0635
23	23.041	73.	74.7503	123.	125.0692
24	24.043	74.	75.7576	124.	126.0748
25	25.045	75.	76.7649	125.	127.0805
26	26.047	76.	77.7721	126.	128.0860
27	27.049	77.	78.7792	127.	129.0916
28	28.051	78.	79.7863	128.	130.0972
29	29.053	79.	80.7934	129.	131.1027
30	30.055	80.	81.8004	130.	132.1082
31	31.057	81.	82.8074	131.	133.1137
32	32.059	82.	83.8143	132.	134.1192
33	33.061	83.	84.8212	133.	135.1246
34	34.063	84.	85.8281	134.	136.1300
35	35.065	85.	86.8349	135.	137.1354
36	36.067	86.	87.8416	136.	138.1408
37	37.069	87.	88.8484	137.	139.1462
38	38.071	88.	89.8551	138.	140.1515
39	39.073	89.	90.8617	139.	141.1569
40	40.075	90.	91.8683	140.	142.1622
41	41.077	91.	92.8749	141.	143.1675
42	42.079	92.	93.8814	142.	144.1727
43	43.081	93.	94.8880	143.	145.1780
44	44.083	94.	95.8944	144.	146.1832
45	45.085	95.	96.9009	145.	147.1884
46	46.087	96.	97.9073	146.	148.1936
47	47.089	97.	98.9137	147.	149.1988
48	48.091	98.	99.9200	148.	150.2040
49	49.093	99.	100.9263	149.	151.2091
50	50.095	100.	101.9326	150.	152.2142
		101.	102.9388	151.	153.2193
				152.	154.2244
				153.	155.2295
				154.	156.2346
				155.	157.2396
				156.	158.2446
				157.	159.2497
				158.	160.2547
				159.	161.2596
				160.	162.2646
				161.	163.2695
				162.	164.2745
				163.	165.2794
				164.	166.2843
				165.	167.2892
				166.	168.2941
				167.	169.2989
				168.	170.3038
				169.	171.3086
				170.	172.3134
				171.	173.3182
				172.	174.3230
				173.	175.3278
				174.	176.3325
				175.	177.3373
				176.	178.3420
				177.	179.3467
				178.	180.3515
				179.	181.3561
				180.	182.3608
				181.	183.3655
				182.	184.3702
				183.	185.3748
				184.	186.3794
				185.	187.3840
				186.	188.3886
				187.	189.3932
				188.	190.3978
				189.	191.4024
				190.	192.4069
				191.	193.4115
				192.	194.4160
				193.	195.4205
				194.	196.4251
				195.	197.4295
				196.	198.4340
				197.	199.4385
				198.	200.4430
				199.	201.4474
				200.	202.4519
				201.	203.4563
				202.	204.4607

CONFIDENCE .6000 PROBABILITY OF ACCEPTANCE .4000

POISSON NUMBER	POISSON NUMBER	OBSERVED DEFECTS	POISSON NUMBER	OBSERVED DEFECTS	POISSON NUMBER	OBSERVED DEFECTS	POISSON NUMBER
0	9163	51	935086	101	1042621	152	1558180
1	20223	52	545261	102	1052566	153	1568282
2	31054	53	555435	103	1062671	154	1578384
3	41753	54	565607	104	1072795	155	1588486
4	52366	55	575778	105	1082919	156	1598587
5	62919	56	585947	106	1093042	157	1608688
6	73426	57	596114	107	1103164	158	1618789
7	83948	58	606280	108	1113286	159	1628889
8	94460	59	616445	109	1123407	160	1638990
9	104757	60	626608	110	1133528	161	1649089
10	115153	61	636770	111	1143648	162	1659189
11	125532	62	646931	112	1153768	163	1669288
12	135894	63	657090	113	1163887	164	1679387
13	146243	64	667248	114	1174005	165	1689485
14	156579	65	677405	115	1184123	166	1699584
15	166904	66	687561	116	1194241	167	1709682
16	177219	67	697716	117	1204358	168	1719779
17	187525	68	707869	118	1214474	169	1729877
18	197822	69	718022	119	1224590	170	1739974
19	208111	70	728173	120	1234706	171	1750071
20	218393	71	738323	121	1244821	172	1760167
21	228668	72	748472	122	1254936	173	1770263
22	238937	73	758620	123	1265050	174	1780359
23	249200	74	768767	124	1275164	175	1790455
24	259458	75	778913	125	1285277	176	1800551
25	269710	76	789059	126	1295390	177	1810646
26	279958	77	799203	127	1305502	178	1820741
27	290201	78	809346	128	1315614	179	1830835
28	300440	79	819488	129	1325725	180	1840930
29	310674	80	829630	130	1335836	181	1851024
30	320905	81	839771	131	1345947	182	1861118
31	331132	82	849910	132	1356057	183	1871211
32	341355	83	860049	133	1366167	184	1881305
33	351575	84	870187	134	1376276	185	1891398
34	361792	85	880325	135	1386385	186	1901491
35	372005	86	890461	136	1396494	187	1911583
36	382215	87	900597	137	1406602	188	1921676
37	392424	88	910732	138	1416710	189	1931768
38	402629	89	920866	139	1426817	190	1941860
39	412831	90	930999	140	1436924	191	1951951
40	423031	91	941132	141	1447031	192	1962043
41	433228	92	951264	142	1457137	193	1972134
42	443424	93	961395	143	1467243	194	1982225
43	453614	94	971524	144	1477348	195	1992315
44	463804	95	981656	145	1487454	196	2002406
45	473994	96	991785	146	1497558	197	2012496
46	484182	97	1001913	147	1507663	198	2022586
47	494364	98	1012041	148	1517767	199	2032676
48	504540	99	1022163	149	1527871	200	2042765
49	514710	100	1032295	150	1537974	201	2052855
50	524879	101	1042421	151	1548077	202	2062944

ACCEPTED DEFECTS	POISSON NUMBER	OBSERVED DEFECTS	POISSON NUMBER	OBSERVED DEFECTS	POISSON NUMBER	OBSERVED DEFECTS	POISSON NUMBER
0	1.5399	51.	54.4349	101.	105.6006	152.	157.4765
1	2.2122	52.	55.5116	102.	106.6197	153.	158.4921
2	3.3424	53.	56.5380	103.	107.6387	154.	159.5076
3	4.4847	54.	57.5642	104.	108.6575	155.	160.5231
4	5.6396	55.	58.5902	105.	109.6763	156.	161.5385
5	6.8073	56.	59.6159	106.	110.6950	157.	162.5538
6	7.9875	57.	60.6414	107.	111.7136	158.	163.5692
7	9.1797	58.	61.6666	108.	112.7322	159.	164.5844
8	10.3837	59.	62.6917	109.	113.7506	160.	165.5997
9	11.5992	60.	63.7165	110.	114.7690	161.	166.6148
10	12.8259	61.	64.7412	111.	115.7872	162.	167.6300
11	14.0634	62.	65.7656	112.	116.8054	163.	168.6451
12	15.3115	63.	66.7898	113.	117.8235	164.	169.6601
13	16.5699	64.	67.8139	114.	118.8416	165.	170.6751
14	17.8382	65.	68.8378	115.	119.8595	166.	171.6900
15	19.1161	66.	69.8615	116.	120.8774	167.	172.7049
16	20.4032	67.	70.8850	117.	121.8952	168.	173.7198
17	21.6992	68.	71.9083	118.	122.9129	169.	174.7346
18	22.9999	69.	72.9315	119.	123.9306	170.	175.7494
19	24.3054	70.	73.9545	120.	124.9482	171.	176.7641
20	25.6154	71.	74.9773	121.	125.9657	172.	177.7788
21	26.9296	72.	75.9999	122.	126.9831	173.	178.7934
22	28.2476	73.	77.0225	123.	128.0005	174.	179.8080
23	29.5694	74.	78.0449	124.	129.0178	175.	180.8226
24	30.8947	75.	79.0671	125.	130.0350	176.	181.8371
25	32.2232	76.	80.0892	126.	131.0521	177.	182.8516
26	33.5545	77.	81.1111	127.	132.0692	178.	183.8660
27	34.8884	78.	82.1329	128.	133.0862	179.	184.8804
28	36.2245	79.	83.1546	129.	134.1032	180.	185.8948
29	37.5625	80.	84.1761	130.	135.1201	181.	186.9091
30	38.9021	81.	85.1975	131.	136.1369	182.	187.9234
31	40.2431	82.	86.2189	132.	137.1537	183.	188.9376
32	41.5853	83.	87.2399	133.	138.1704	184.	189.9518
33	42.9284	84.	88.2609	134.	139.1870	185.	190.9659
34	44.2722	85.	89.2818	135.	140.2036	186.	191.9801
35	45.6174	86.	90.3025	136.	141.2201	187.	192.9941
36	46.9638	87.	91.3232	137.	142.2365	188.	194.0082
37	48.3112	88.	92.3437	138.	143.2529	189.	195.0222
38	49.6594	89.	93.3641	139.	144.2693	190.	196.0362
39	50.9992	90.	94.3844	140.	145.2855	191.	197.0501
40	52.3404	91.	95.4046	141.	146.3018	192.	198.0640
41	53.6828	92.	96.4246	142.	147.3179	193.	199.0779
42	55.0262	93.	97.4446	143.	148.3340	194.	200.0917
43	56.3704	94.	98.4645	144.	149.3501	195.	201.1055
44	57.7152	95.	99.4842	145.	150.3661	196.	202.1193
45	59.0604	96.	100.5039	146.	151.3820	197.	203.1330
46	60.4059	97.	101.5234	147.	152.3979	198.	204.1467
47	61.7516	98.	102.5429	148.	153.4137	199.	205.1603
48	63.0974	99.	103.5622	149.	154.4295	200.	206.1738
49	64.4432	100.	104.5815	150.	155.4452	201.	207.1875
50	65.7890	101.	105.6006	151.	156.4609	202.	208.2011

CONFIDENCE .7000 PROBABILITY OF ACCEPTANCE .3000

OBSERVED DEFECTS	POISSON NUMBER	OBSERVED DEFECTS	POISSON NUMBER	OBSERVED DEFECTS	POISSON NUMBER	OBSERVED DEFECTS	POISSON NUMBER
0.	1.2140	51.	55.5266	101.	107.0450	152.	159.2170
1.	2.3392	52.	56.5629	102.	108.0709	153.	160.2582
2.	7.6156	53.	57.5988	103.	109.0967	154.	161.2993
3.	4.7622	54.	58.6345	104.	110.1224	155.	162.3004
4.	5.8904	55.	59.6698	105.	111.1480	156.	163.3213
5.	7.0056	56.	60.7048	106.	112.1735	157.	164.3423
6.	8.1111	57.	61.7395	107.	113.1988	158.	165.3631
7.	9.2040	58.	62.7739	108.	114.2240	159.	166.3839
8.	10.3027	59.	63.8079	109.	115.2491	160.	167.4046
9.	11.3872	60.	64.8418	110.	116.2741	161.	168.4253
10.	12.4655	61.	65.8753	111.	117.2990	162.	169.4459
11.	13.5480	62.	66.9086	112.	118.3237	163.	170.4664
12.	14.6232	63.	67.9416	113.	119.3484	164.	171.4868
13.	15.6954	64.	68.9743	114.	120.3729	165.	172.5073
14.	16.7651	65.	70.0068	115.	121.3973	166.	173.5276
15.	17.8322	66.	71.0390	116.	122.4217	167.	174.5479
16.	18.8977	67.	72.0710	117.	123.4459	168.	175.5681
17.	19.9610	68.	73.1028	118.	124.4700	169.	176.5883
18.	21.0225	69.	74.1343	119.	125.4940	170.	177.6084
19.	22.0824	70.	75.1656	120.	126.5180	171.	178.6284
20.	23.1409	71.	76.1967	121.	127.5418	172.	179.6484
21.	24.1978	72.	77.2276	122.	128.5655	173.	180.6683
22.	25.2536	73.	78.2582	123.	129.5891	174.	181.6882
23.	26.3080	74.	79.2887	124.	130.6127	175.	182.7080
24.	27.3614	75.	80.3189	125.	131.6361	176.	183.7278
25.	28.4137	76.	81.3490	126.	132.6595	177.	184.7475
26.	29.4650	77.	82.3788	127.	133.6827	178.	185.7671
27.	30.5153	78.	83.4085	128.	134.7059	179.	186.7867
28.	31.5647	79.	84.4383	129.	135.7289	180.	187.8062
29.	32.6133	80.	85.4673	130.	136.7519	181.	188.8257
30.	33.6610	81.	86.4964	131.	137.7748	182.	189.8451
31.	34.7080	82.	87.5253	132.	138.7976	183.	190.8645
32.	35.7542	83.	88.5541	133.	139.8204	184.	191.8838
33.	36.7993	84.	89.5826	134.	140.8430	185.	192.9031
34.	37.8445	85.	90.6110	135.	141.8656	186.	193.9223
35.	38.8894	86.	91.6393	136.	142.8880	187.	194.9415
36.	39.9325	87.	92.6674	137.	143.9104	188.	195.9606
37.	40.9755	88.	93.6953	138.	144.9327	189.	196.9797
38.	42.0179	89.	94.7231	139.	145.9550	190.	197.9987
39.	43.0599	90.	95.7507	140.	146.9771	191.	199.0177
40.	44.1012	91.	96.7782	141.	147.9992	192.	200.0366
41.	45.1421	92.	97.8055	142.	149.0212	193.	201.0554
42.	46.1825	93.	98.8327	143.	150.0431	194.	202.0743
43.	47.2224	94.	99.8597	144.	151.0649	195.	203.0930
44.	48.2619	95.	100.8866	145.	152.0867	196.	204.1117
45.	49.3000	96.	101.9133	146.	153.1084	197.	205.1304
46.	50.3375	97.	102.9399	147.	154.1300	198.	206.1490
47.	51.3747	98.	103.9664	148.	155.1515	199.	207.1676
48.	52.4115	99.	104.9927	149.	156.1730	200.	208.1862
49.	53.4479	100.	106.0189	150.	157.1944	201.	209.2047
50.	54.4840	101.	107.0450	151.	158.2157	202.	210.2231

CONTINUATION OF PROBABILITY OF ACCEPTANCE .2500

ACCEPTED DEFECTS	POISSON NUMBER	OBSERVED DEFECTS	POISSON NUMBER	OBSERVED DEFECTS	POISSON NUMBER
0	1.4543	21.	55.6654	101.	108.6183
1	2.7121	22.	57.7121	102.	109.6517
2	2.7254	23.	58.7584	103.	110.6849
3	5.1145	24.	59.8047	104.	111.7179
4	5.2746	25.	60.8496	105.	112.7508
5	7.4327	26.	61.8946	106.	113.7836
6	9.5845	27.	62.9392	107.	114.8161
7	11.7324	28.	63.9834	108.	115.8486
8	13.8754	29.	65.0273	109.	116.8809
9	16.0134	30.	66.0708	110.	117.9130
10	18.1454	31.	67.1139	111.	118.9450
11	20.2714	32.	68.1567	112.	119.9768
12	22.3914	33.	69.1991	113.	121.0085
13	24.5054	34.	70.2412	114.	122.0401
14	26.6134	35.	71.2830	115.	123.0715
15	28.7154	36.	72.3245	116.	124.1028
16	30.8174	37.	73.3656	117.	125.1340
17	32.9194	38.	74.4065	118.	126.1650
18	35.0214	39.	75.4471	119.	127.1959
19	37.1234	40.	76.4873	120.	128.2267
20	39.2254	41.	77.5273	121.	129.2573
21	41.3274	42.	78.5670	122.	130.2878
22	43.4294	43.	79.6064	123.	131.3182
23	45.5314	44.	80.6456	124.	132.3485
24	47.6334	45.	81.6845	125.	133.3786
25	49.7354	46.	82.7231	126.	134.4087
26	51.8374	47.	83.7615	127.	135.4386
27	53.9394	48.	84.7997	128.	136.4684
28	56.0414	49.	85.8376	129.	137.4980
29	58.1434	50.	86.8753	130.	138.5276
30	60.2454	51.	87.9127	131.	139.5570
31	62.3474	52.	88.9509	132.	140.5864
32	64.4494	53.	89.9889	133.	141.6156
33	66.5514	54.	91.0237	134.	142.6447
34	68.6534	55.	92.0602	135.	143.6737
35	70.7554	56.	93.0965	136.	144.7026
36	72.8574	57.	94.1327	137.	145.7314
37	74.9594	58.	95.1686	138.	146.7601
38	77.0614	59.	96.2043	139.	147.7887
39	79.1634	60.	97.2398	140.	148.8172
40	81.2654	61.	98.2752	141.	149.8456
41	83.3674	62.	99.3103	142.	150.8739
42	85.4694	63.	100.3452	143.	151.9021
43	87.5714	64.	101.3800	144.	152.9302
44	89.6734	65.	102.4146	145.	153.9582
45	91.7754	66.	103.4490	146.	154.9861
46	93.8774	67.	104.4832	147.	156.0139
47	95.9794	68.	105.5172	148.	157.0416
48	98.0814	69.	106.5511	149.	158.0692
49	100.1834	70.	107.5848	150.	159.0967
50	102.2854	71.	108.6183	151.	160.1241

CONFIDENCE .0000 PROBABILITY OF ACCEPTANCE .2000

DEFECTS	POISSON NUMBER	OBSERVED DEFECTS	POISSON NUMBER	OBSERVED DEFECTS	POISSON NUMBER	OBSERVED DEFECTS	POISSON NUMBER
0	1.6094	51.	57.9516	101.	110.3883	152.	163.3012
1	2.9043	52.	59.0099	102.	111.4299	153.	164.3352
2	4.2790	53.	60.0676	103.	112.4713	154.	165.3691
3	5.5150	54.	61.1248	104.	113.5126	155.	166.4029
4	6.7210	55.	62.1814	105.	114.5536	156.	167.4366
5	7.9060	56.	63.2376	106.	115.5945	157.	168.4702
6	9.0754	57.	64.2932	107.	116.6351	158.	169.5036
7	10.2295	58.	65.3484	108.	117.6756	159.	170.5370
8	11.3798	59.	66.4031	109.	118.7159	160.	171.5702
9	12.5148	60.	67.4574	110.	119.7559	161.	172.6034
10	13.6507	61.	68.5112	111.	120.7959	162.	173.6364
11	14.7767	62.	69.5646	112.	121.8356	163.	174.6694
12	15.8923	63.	70.6175	113.	122.8752	164.	175.7022
13	17.0133	64.	71.6701	114.	123.9145	165.	176.7350
14	18.1251	65.	72.7222	115.	124.9538	166.	177.7676
15	19.2332	66.	73.7739	116.	125.9928	167.	178.8001
16	20.3378	67.	74.8253	117.	127.0317	168.	179.8326
17	21.4394	68.	75.8763	118.	128.0704	169.	180.8650
18	22.5381	69.	76.9269	119.	129.1089	170.	181.8972
19	23.6343	70.	77.9771	120.	130.1473	171.	182.9294
20	24.7280	71.	79.0270	121.	131.1856	172.	183.9615
21	25.8195	72.	80.0765	122.	132.2236	173.	184.9934
22	26.9088	73.	81.1257	123.	133.2616	174.	186.0253
23	27.9963	74.	82.1744	124.	134.2993	175.	187.0571
24	29.0819	75.	83.2231	125.	135.3369	176.	188.0888
25	30.1659	76.	84.2714	126.	136.3744	177.	189.1204
26	31.2481	77.	85.3193	127.	137.4117	178.	190.1520
27	32.3284	78.	86.3669	128.	138.4489	179.	191.1834
28	33.4061	79.	87.4142	129.	139.4859	180.	192.2148
29	34.4814	80.	88.4612	130.	140.5228	181.	193.2460
30	35.5527	81.	89.5079	131.	141.5595	182.	194.2772
31	36.6200	82.	90.5543	132.	142.5962	183.	195.3083
32	37.6712	83.	91.6004	133.	143.6326	184.	196.3393
33	38.7153	84.	92.6463	134.	144.6690	185.	197.3702
34	39.7573	85.	93.6919	135.	145.7052	186.	198.4011
35	40.7973	86.	94.7372	136.	146.7412	187.	199.4318
36	41.8353	87.	95.7823	137.	147.7771	188.	200.4625
37	42.8713	88.	96.8271	138.	148.8129	189.	201.4931
38	43.9054	89.	97.8717	139.	149.8486	190.	202.5236
39	44.9377	90.	98.9160	140.	150.8842	191.	203.5541
40	45.9681	91.	99.9601	141.	151.9196	192.	204.5844
41	46.9967	92.	101.0040	142.	152.9549	193.	205.6147
42	48.0235	93.	102.0475	143.	153.9900	194.	206.6449
43	49.0485	94.	103.0909	144.	155.0251	195.	207.6750
44	50.0719	95.	104.1341	145.	156.0600	196.	208.7051
45	51.0938	96.	105.1770	146.	157.0948	197.	209.7350
46	52.1143	97.	106.2197	147.	158.1295	198.	210.7649
47	53.1334	98.	107.2621	148.	159.1641	199.	211.7948
48	54.1513	99.	108.3044	149.	160.1986	200.	212.8245
49	55.1684	100.	109.3464	150.	161.2329	201.	213.8542
50	56.1848	101.	110.3883	151.	162.2671	202.	214.8838

CUMULATIVE DEFECTS	DEFECTS	POISSON NUMBER	OBSERVED DEFECTS	POISSON NUMBER	OBSERVED DEFECTS	POISSON NUMBER
1.	1.1271	51.	51.	59.4750	101.	112.4754
2.	3.3724	52.	52.	60.5467	102.	113.5266
3.	4.7231	53.	53.	61.6178	103.	114.5776
4.	6.0734	54.	54.	62.6882	104.	115.6284
5.	7.4237	55.	55.	63.7580	105.	116.6789
6.	8.7741	56.	56.	64.8271	106.	117.7292
7.	10.1246	57.	57.	65.8957	107.	118.7793
8.	11.4751	58.	58.	66.9636	108.	119.8291
9.	12.8256	59.	59.	68.0310	109.	120.8787
10.	14.1761	60.	60.	69.0974	110.	121.9281
11.	15.5266	61.	61.	70.1640	111.	122.9772
12.	16.8771	62.	62.	71.2309	112.	124.0262
13.	18.2276	63.	63.	72.2950	113.	125.0749
14.	19.5781	64.	64.	73.3597	114.	126.1234
15.	20.9286	65.	65.	74.4238	115.	127.1717
16.	22.2791	66.	66.	75.4875	116.	128.2198
17.	23.6296	67.	67.	76.5509	117.	129.2676
18.	24.9801	68.	68.	77.6135	118.	130.3153
19.	26.3306	69.	69.	78.6758	119.	131.3628
20.	27.6811	70.	70.	79.7377	120.	132.4100
21.	29.0316	71.	71.	80.7991	121.	133.4571
22.	30.3821	72.	72.	81.8601	122.	134.5040
23.	31.7326	73.	73.	82.9207	123.	135.5507
24.	33.0831	74.	74.	83.9809	124.	136.5972
25.	34.4336	75.	75.	85.0407	125.	137.6435
26.	35.7841	76.	76.	86.1000	126.	138.6897
27.	37.1346	77.	77.	87.1590	127.	139.7356
28.	38.4851	78.	78.	88.2176	128.	140.7814
29.	39.8356	79.	79.	89.2759	129.	141.8270
30.	41.1861	80.	80.	90.3337	130.	142.8724
31.	42.5366	81.	81.	91.3913	131.	143.9176
32.	43.8871	82.	82.	92.4484	132.	144.9627
33.	45.2376	83.	83.	93.5053	133.	146.0076
34.	46.5881	84.	84.	94.5617	134.	147.0524
35.	47.9386	85.	85.	95.6179	135.	148.0969
36.	49.2891	86.	86.	96.6737	136.	149.1413
37.	50.6396	87.	87.	97.7292	137.	150.1856
38.	51.9901	88.	88.	98.7844	138.	151.2297
39.	53.3406	89.	89.	99.8393	139.	152.2736
40.	54.6911	90.	90.	100.8939	140.	153.3174
41.	56.0416	91.	91.	101.9481	141.	154.3610
42.	57.3921	92.	92.	103.0021	142.	155.4044
43.	58.7426	93.	93.	104.0558	143.	156.4478
44.	60.0931	94.	94.	105.1092	144.	157.4909
45.	61.4436	95.	95.	106.1623	145.	158.5339
46.	62.7941	96.	96.	107.2152	146.	159.5768
47.	64.1446	97.	97.	108.2677	147.	160.6195
48.	65.4951	98.	98.	109.3200	148.	161.6621
49.	66.8456	99.	99.	110.3721	149.	162.7045
50.	68.1961	100.	100.	111.4238	150.	163.7468
		101.	101.	112.4754	151.	164.7889
					152.	165.8310
					153.	166.8728
					154.	167.9146
					155.	168.9562
					156.	169.9976
					157.	171.0390
					158.	172.0802
					159.	173.1212
					160.	174.1622
					161.	175.2030
					162.	176.2437
					163.	177.2843
					164.	178.3247
					165.	179.3650
					166.	180.4052
					167.	181.4453
					168.	182.4853
					169.	183.5251
					170.	184.5648
					171.	185.6045
					172.	186.6440
					173.	187.6833
					174.	188.7226
					175.	189.7618
					176.	190.8008
					177.	191.8397
					178.	192.8786
					179.	193.9173
					180.	194.9559
					181.	195.9944
					182.	197.0328
					183.	198.0711
					184.	199.1092
					185.	200.1473
					186.	201.1853
					187.	202.2232
					188.	203.2609
					189.	204.2986
					190.	205.3362
					191.	206.3737
					192.	207.4111
					193.	208.4484
					194.	209.4856
					195.	210.5226
					196.	211.5597
					197.	212.5965
					198.	213.6334
					199.	214.6701
					200.	215.7067
					201.	216.7433
					202.	217.7797

CONFIDENCE .0000 PROBABILITY OF ACCEPTANCE .1000

ACCEPTED DEFECTS	POISSON NUMBER	OBSERVED DEFECTS	POISSON NUMBER	OBSERVED DEFECTS	POISSON NUMBER	OBSERVED DEFECTS	POISSON NUMBER
0.	2.3026	51.	61.4200	101.	115.1382	152.	169.0506
1.	3.8997	52.	62.5177	102.	116.2016	153.	170.1024
2.	5.3223	53.	63.6055	103.	117.2647	154.	171.1540
3.	6.6809	54.	64.6926	104.	118.3275	155.	172.2054
4.	7.9936	55.	65.7789	105.	119.3899	156.	173.2567
5.	9.2747	56.	66.8643	106.	120.4521	157.	174.3078
6.	10.5321	57.	67.9490	107.	121.5140	158.	175.3587
7.	11.7700	58.	69.0330	108.	122.5756	159.	176.4095
8.	12.9947	59.	70.1163	109.	123.6369	160.	177.4601
9.	14.2069	60.	71.1989	110.	124.6980	161.	178.5106
10.	15.4066	61.	72.2808	111.	125.7587	162.	179.5609
11.	16.5981	62.	73.3620	112.	126.8192	163.	180.6111
12.	17.7816	63.	74.4426	113.	127.8794	164.	181.6611
13.	18.9580	64.	75.5226	114.	128.9394	165.	182.7109
14.	20.1280	65.	76.6020	115.	129.9991	166.	183.7606
15.	21.2924	66.	77.6807	116.	131.0586	167.	184.8102
16.	22.4516	67.	78.7589	117.	132.1177	168.	185.8596
17.	23.6061	68.	79.8365	118.	133.1767	169.	186.9089
18.	24.7563	69.	80.9135	119.	134.2354	170.	187.9580
19.	25.9026	70.	81.9900	120.	135.2938	171.	189.0069
20.	27.0451	71.	83.0659	121.	136.3520	172.	190.0558
21.	28.1843	72.	84.1413	122.	137.4100	173.	191.1045
22.	29.3203	73.	85.2162	123.	138.4677	174.	192.1530
23.	30.4533	74.	86.2906	124.	139.5252	175.	193.2014
24.	31.5836	75.	87.3645	125.	140.5825	176.	194.2497
25.	32.7112	76.	88.4379	126.	141.6395	177.	195.2978
26.	33.8354	77.	89.5108	127.	142.6963	178.	196.3458
27.	34.9593	78.	90.5833	128.	143.7529	179.	197.3937
28.	36.0799	79.	91.6553	129.	144.8093	180.	198.4414
29.	37.1985	80.	92.7269	130.	145.8655	181.	199.4890
30.	38.3151	81.	93.7980	131.	146.9214	182.	200.5365
31.	39.4298	82.	94.8686	132.	147.9771	183.	201.5839
32.	40.5427	83.	95.9399	133.	149.0326	184.	202.6311
33.	41.6530	84.	97.0087	134.	150.0880	185.	203.6782
34.	42.7635	85.	98.0781	135.	151.1431	186.	204.7251
35.	43.8715	86.	99.1471	136.	152.1980	187.	205.7719
36.	44.9780	87.	100.2158	137.	153.2527	188.	206.8186
37.	46.0831	88.	101.2840	138.	154.3072	189.	207.8652
38.	47.1868	89.	102.3518	139.	155.3615	190.	208.9117
39.	48.2891	90.	103.4193	140.	156.4156	191.	209.9580
40.	49.3902	91.	104.4864	141.	157.4695	192.	211.0043
41.	50.4900	92.	105.5531	142.	158.5233	193.	212.0504
42.	51.5896	93.	106.6195	143.	159.5768	194.	213.0963
43.	52.6881	94.	107.6855	144.	160.6302	195.	214.1422
44.	53.7855	95.	108.7512	145.	161.6834	196.	215.1879
45.	54.8779	96.	109.8165	146.	162.7364	197.	216.2336
46.	55.9721	97.	110.8815	147.	163.7892	198.	217.2791
47.	57.0653	98.	111.9462	148.	164.8418	199.	218.3245
48.	58.1577	99.	113.0105	149.	165.8943	200.	219.3698
49.	59.2490	100.	114.0745	150.	166.9465	201.	220.4149
50.	60.3396	101.	115.1382	151.	167.9987	202.	221.4600

NOT REPRODUCIBLE

OBSERVED DEFECTS	POISSON NUMBER	OBSERVED DEFECTS	POISSON NUMBER	OBSERVED DEFECTS	POISSON NUMBER
0.	2.6080	51.	61.9072	101.	115.7876
1.	4.0217	52.	61.0000	102.	116.8539
2.	5.4740	53.	64.4919	103.	117.9199
3.	6.9487	54.	65.1829	104.	118.9855
4.	8.4752	55.	66.2731	105.	120.0509
5.	9.4647	56.	67.3626	106.	121.1160
6.	10.7380	57.	68.4512	107.	122.1807
7.	11.9897	58.	69.5391	108.	123.2451
8.	13.2227	59.	70.6262	109.	124.3093
9.	14.4447	60.	71.7126	110.	125.3731
10.	15.6536	61.	72.7983	111.	126.4367
11.	16.8538	62.	73.8833	112.	127.5000
12.	18.0457	63.	74.9676	113.	128.5630
13.	19.2302	64.	76.0512	114.	129.6257
14.	20.4081	65.	77.1343	115.	130.6882
15.	21.5800	66.	78.2166	116.	131.7504
16.	22.7465	67.	79.2984	117.	132.8123
17.	23.9081	68.	80.3794	118.	133.8740
18.	25.0652	69.	81.4602	119.	134.9354
19.	26.2182	70.	82.5402	120.	135.9965
20.	27.3673	71.	83.6196	121.	137.0574
21.	28.5129	72.	84.6985	122.	138.1180
22.	29.6552	73.	85.7769	123.	139.1784
23.	30.7943	74.	86.8547	124.	140.2386
24.	31.9306	75.	87.9320	125.	141.2985
25.	33.0641	76.	89.0088	126.	142.3582
26.	34.1951	77.	90.0851	127.	143.4176
27.	35.3236	78.	91.1609	128.	144.4768
28.	36.4498	79.	92.2362	129.	145.5358
29.	37.5739	80.	93.3111	130.	146.5945
30.	38.6958	81.	94.3854	131.	147.6531
31.	39.8158	82.	95.4594	132.	148.7114
32.	40.9340	83.	96.5329	133.	149.7694
33.	42.0503	84.	97.6059	134.	150.8273
34.	43.1649	85.	98.6785	135.	151.8850
35.	44.2779	86.	99.7508	136.	152.9424
36.	45.3893	87.	100.8225	137.	153.9996
37.	46.4992	88.	101.8939	138.	155.0566
38.	47.6077	89.	102.9649	139.	156.1135
39.	48.7147	90.	104.0355	140.	157.1701
40.	49.8205	91.	105.1057	141.	158.2265
41.	50.9249	92.	106.1755	142.	159.2827
42.	52.0281	93.	107.2449	143.	160.3387
43.	53.1301	94.	108.3140	144.	161.3946
44.	54.2309	95.	109.3827	145.	162.4502
45.	55.3306	96.	110.4510	146.	163.5056
46.	56.4292	97.	111.5190	147.	164.5609
47.	57.5268	98.	112.5867	148.	165.6159
48.	58.6233	99.	113.6540	149.	166.6708
49.	59.7189	100.	114.7209	150.	167.7255
50.	60.8135	101.	115.7876	151.	168.7800
				152.	169.8344
				153.	170.8885
				154.	171.9425
				155.	172.9963
				156.	174.0500
				157.	175.1034
				158.	176.1567
				159.	177.2099
				160.	178.2628
				161.	179.3156
				162.	180.3683
				163.	181.4207
				164.	182.4731
				165.	183.5252
				166.	184.5772
				167.	185.6291
				168.	186.6807
				169.	187.7323
				170.	188.7837
				171.	189.8349
				172.	190.8860
				173.	191.9369
				174.	192.9877
				175.	194.0383
				176.	195.0889
				177.	196.1392
				178.	197.1894
				179.	198.2395
				180.	199.2894
				181.	200.3392
				182.	201.3888
				183.	202.4384
				184.	203.4878
				185.	204.5371
				186.	205.5862
				187.	206.6352
				188.	207.6841
				189.	208.7328
				190.	209.7814
				191.	210.8299
				192.	211.8783
				193.	212.9265
				194.	213.9746
				195.	215.0226
				196.	216.0704
				197.	217.1182
				198.	218.1658
				199.	219.2133
				200.	220.2606
				201.	221.3079
				202.	222.3551

CONFIDENCE .9200 PROBABILITY OF ACCEPTANCE .9000

OBSERVED DEFECTS	POISSON NUMBER	OBSERVED DEFECTS	POISSON NUMBER	OBSERVED DEFECTS	POISSON NUMBER	OBSERVED DEFECTS	POISSON NUMBER
0	2.5257	51	62.4204	101	116.4957	151	170.6886
1	4.1683	52	63.5267	102	117.5652	152	171.7453
2	5.6418	53	64.6230	103	118.6344	153	172.8019
3	7.0342	54	65.7184	104	119.7032	154	173.8583
4	8.3767	55	66.8129	105	120.7717	155	174.9145
5	9.6846	56	67.9066	106	121.8399	156	175.9705
6	10.9645	57	68.9996	107	122.9077	157	177.0264
7	12.2282	58	70.0916	108	123.9752	158	178.0821
8	13.4734	59	71.1829	109	125.0425	159	179.1376
9	14.7049	60	72.2734	110	126.1094	160	180.1929
10	15.9247	61	73.3632	111	127.1760	161	181.2481
11	17.1345	62	74.4523	112	128.2423	162	182.3031
12	18.3356	63	75.5406	113	129.3083	163	183.3579
13	19.5288	64	76.6283	114	130.3741	164	184.4125
14	20.7152	65	77.7153	115	131.4395	165	185.4670
15	21.8953	66	78.8016	116	132.5047	166	186.5213
16	23.0698	67	79.8873	117	133.5696	167	187.5755
17	24.2391	68	80.9724	118	134.6342	168	188.6295
18	25.4037	69	82.0568	119	135.6985	169	189.6834
19	26.5640	70	83.1406	120	136.7626	170	190.7371
20	27.7203	71	84.2239	121	137.8264	171	191.7906
21	28.8728	72	85.3066	122	138.8900	172	192.8440
22	30.0218	73	86.3887	123	139.9532	173	193.8972
23	31.1677	74	87.4702	124	141.0163	174	194.9503
24	32.3104	75	88.5512	125	142.0791	175	196.0032
25	33.4503	76	89.6317	126	143.1416	176	197.0560
26	34.5875	77	90.7116	127	144.2039	177	198.1086
27	35.7222	78	91.7911	128	145.2659	178	199.1611
28	36.8545	79	92.8700	129	146.3277	179	200.2134
29	37.9844	80	93.9485	130	147.3893	180	201.2656
30	39.1123	81	95.0264	131	148.4506	181	202.3176
31	40.2380	82	96.1039	132	149.5117	182	203.3695
32	41.3618	83	97.1809	133	150.5726	183	204.4213
33	42.4837	84	98.2575	134	151.6332	184	205.4729
34	43.6038	85	99.3336	135	152.6936	185	206.5244
35	44.7222	86	100.4092	136	153.7538	186	207.5757
36	45.8389	87	101.4844	137	154.8138	187	208.6270
37	46.9541	88	102.5592	138	155.8736	188	209.6780
38	48.0677	89	103.6336	139	156.9331	189	210.7290
39	49.1799	90	104.7076	140	157.9924	190	211.7798
40	50.2907	91	105.7811	141	159.0516	191	212.8304
41	51.4001	92	106.8543	142	160.1105	192	213.8810
42	52.5082	93	107.9271	143	161.1692	193	214.9314
43	53.6151	94	108.9994	144	162.2277	194	215.9817
44	54.7208	95	110.0714	145	163.2860	195	217.0318
45	55.8252	96	111.1431	146	164.3441	196	218.0819
46	56.9286	97	112.2143	147	165.4020	197	219.1318
47	58.0308	98	113.2852	148	166.4597	198	220.1815
48	59.1320	99	114.3557	149	167.5172	199	221.2312
49	60.2321	100	115.4259	150	168.5745	200	222.2807
50	61.3313	101	116.4957	151	169.6316	201	223.3301

OBSERVED DEFECTS	POISSON NUMBER	VEHICLE	POISSON NUMBER	OBSERVED DEFECTS	POISSON NUMBER
0.	2.6593	1.	61.0078	101.	117.2777
1.	4.3330	2.	4.31191	102.	119.3577
2.	5.8300	3.	65.2123	103.	119.4233
3.	7.2418	4.	45.3115	104.	120.0056
4.	8.6013	5.	67.4098	105.	121.115
5.	9.9244	6.	45.5022	106.	122.6391
6.	11.2234	7.	69.6057	107.	123.7104
7.	12.4951	8.	76.7024	108.	124.7813
8.	13.7525	9.	71.7543	109.	125.8519
9.	14.9955	10.	72.8134	110.	126.9222
10.	16.2253	11.	73.9877	111.	127.9921
11.	17.4466	12.	75.0812	112.	129.0618
12.	18.6577	13.	76.1743	113.	130.1311
13.	19.8606	14.	77.2661	114.	131.2002
14.	21.0563	15.	78.3575	115.	132.2689
15.	22.2454	16.	79.4481	116.	133.3374
16.	23.4286	17.	80.5381	117.	134.4055
17.	24.6064	18.	81.6275	118.	135.4734
18.	25.7793	19.	82.7161	119.	136.5410
19.	26.9476	20.	83.8042	120.	137.6082
20.	28.1117	21.	84.8916	121.	138.6753
21.	29.2710	22.	85.9785	122.	139.7420
22.	30.4286	23.	87.0647	123.	140.8085
23.	31.5815	24.	88.1503	124.	141.8747
24.	32.7316	25.	89.2356	125.	142.9406
25.	33.8784	26.	90.3199	126.	144.0063
26.	35.0225	27.	91.4039	127.	145.0717
27.	36.1639	28.	92.4873	128.	146.1369
28.	37.3029	29.	93.5702	129.	147.2018
29.	38.4393	30.	94.6526	130.	148.2665
30.	39.5735	31.	95.7345	131.	149.3309
31.	40.7056	32.	96.8159	132.	150.3950
32.	41.8358	33.	97.8967	133.	151.4590
33.	42.9636	34.	98.9771	134.	152.5227
34.	44.0897	35.	100.0571	135.	153.5861
35.	45.2140	36.	101.1365	136.	154.6493
36.	46.3366	37.	102.2155	137.	155.7123
37.	47.4576	38.	103.2941	138.	156.7751
38.	48.5769	39.	104.3722	139.	157.8376
39.	49.6947	40.	105.4499	140.	158.8999
40.	50.8111	41.	106.5272	141.	159.9620
41.	51.9260	42.	107.6040	142.	161.0239
42.	53.0395	43.	108.6804	143.	162.0856
43.	54.1518	44.	109.7564	144.	163.1470
44.	55.2627	45.	110.8321	145.	164.2082
45.	56.3725	46.	111.9073	146.	165.2692
46.	57.4810	47.	112.9821	147.	166.3301
47.	58.5884	48.	114.0566	148.	167.3907
48.	59.6946	49.	115.1306	149.	168.4511
49.	60.7998	50.	116.2043	150.	169.5113
50.	61.9039		117.2777	151.	170.5713

CONFIDENCE .9400 PROBABILITY OF ACCEPTANCE .0400

OBSERVED DEFECTS	POISSON NUMBER	OBSERVED DEFECTS	POISSON NUMBER	OBSERVED DEFECTS	POISSON NUMBER	OBSERVED DEFECTS	POISSON NUMBER
0	2.8134	51	63.6562	101	118.1551	152	172.6872
1	4.5222	52	64.7639	102	119.2320	153	173.7506
2	6.0648	53	65.8703	103	120.3085	154	174.8132
3	7.4782	54	66.9759	104	121.3846	155	175.8756
4	8.8566	55	68.0805	105	122.4604	156	176.9378
5	10.1967	56	69.1841	106	123.5358	157	177.9998
6	11.5083	57	70.2868	107	124.6108	158	179.0615
7	12.7975	58	71.3888	108	125.6856	159	180.1232
8	14.0685	59	72.4898	109	126.7600	160	181.1846
9	15.3244	60	73.5909	110	127.8340	161	182.2458
10	16.5675	61	74.6893	111	128.9077	162	183.3068
11	17.7995	62	75.7878	112	129.9811	163	184.3677
12	19.0218	63	76.8856	113	131.0541	164	185.4283
13	20.2355	64	77.9825	114	132.1269	165	186.4888
14	21.4416	65	79.0788	115	133.1993	166	187.5491
15	22.6407	66	80.1743	116	134.2714	167	188.6092
16	23.8337	67	81.2691	117	135.3432	168	189.6691
17	25.0210	68	82.3632	118	136.4147	169	190.7289
18	26.2030	69	83.4566	119	137.4859	170	191.7885
19	27.3803	70	84.5494	120	138.5568	171	192.8479
20	28.5531	71	85.6415	121	139.6274	172	193.9071
21	29.7218	72	86.7330	122	140.6977	173	194.9662
22	30.8867	73	87.8238	123	141.7677	174	196.0251
23	32.0480	74	88.9140	124	142.8375	175	197.0838
24	33.2059	75	89.9937	125	143.9069	176	198.1424
25	34.3606	76	91.0727	126	144.9761	177	199.2007
26	35.5124	77	92.1511	127	146.0450	178	200.2590
27	36.6614	78	93.2290	128	147.1137	179	201.3170
28	37.8077	79	94.3066	129	148.1821	180	202.3749
29	38.9514	80	95.4431	130	149.2502	181	203.4327
30	40.0928	81	96.5294	131	150.3180	182	204.4903
31	41.2319	82	97.6151	132	151.3856	183	205.5477
32	42.3688	83	98.7003	133	152.4530	184	206.6050
33	43.5037	84	99.7850	134	153.5201	185	207.6621
34	44.6365	85	100.8692	135	154.5869	186	208.7191
35	45.7675	86	101.9529	136	155.6535	187	209.7759
36	46.8966	87	103.0362	137	156.7199	188	210.8325
37	48.0240	88	104.1184	138	157.7860	189	211.8890
38	49.1499	89	105.2012	139	158.8519	190	212.9454
39	50.2739	90	106.2831	140	159.9175	191	214.0016
40	51.3964	91	107.3644	141	160.9829	192	215.0577
41	52.5175	92	108.4454	142	162.0481	193	216.1136
42	53.6371	93	109.5259	143	163.1131	194	217.1694
43	54.7553	94	110.6060	144	164.1778	195	218.2250
44	55.8722	95	111.6855	145	165.2423	196	219.2805
45	56.9878	96	112.7643	146	166.3066	197	220.3359
46	58.1021	97	113.8437	147	167.3707	198	221.3911
47	59.2152	98	114.9221	148	168.4345	199	222.4461
48	60.3271	99	116.0002	149	169.4981	200	223.5011
49	61.4379	100	117.0779	150	170.5616	201	224.5559
50	62.5476	101	118.1551	151	171.6248	202	225.6105

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CONFIDENCE (99.99) PROBABILITY OF ACCEPTANCE .0400

OBSERVED DEFECTS	OBSERVED DEFECTS	OBSERVED DEFECTS	OBSERVED DEFECTS	OBSERVED DEFECTS	OBSERVED DEFECTS	OBSERVED DEFECTS	OBSERVED DEFECTS	OBSERVED DEFECTS	OBSERVED DEFECTS	OBSERVED DEFECTS	OBSERVED DEFECTS	OBSERVED DEFECTS	OBSERVED DEFECTS	OBSERVED DEFECTS	OBSERVED DEFECTS	OBSERVED DEFECTS	OBSERVED DEFECTS	OBSERVED DEFECTS	OBSERVED DEFECTS	OBSERVED DEFECTS	OBSERVED DEFECTS	OBSERVED DEFECTS	OBSERVED DEFECTS	OBSERVED DEFECTS	OBSERVED DEFECTS	OBSERVED DEFECTS	OBSERVED DEFECTS	OBSERVED DEFECTS	OBSERVED DEFECTS	OBSERVED DEFECTS	OBSERVED DEFECTS	OBSERVED DEFECTS	OBSERVED DEFECTS	OBSERVED DEFECTS	OBSERVED DEFECTS	OBSERVED DEFECTS	OBSERVED DEFECTS	OBSERVED DEFECTS	OBSERVED DEFECTS	OBSERVED DEFECTS	OBSERVED DEFECTS	OBSERVED DEFECTS	OBSERVED DEFECTS	OBSERVED DEFECTS	OBSERVED DEFECTS	OBSERVED DEFECTS	OBSERVED DEFECTS	OBSERVED DEFECTS	OBSERVED DEFECTS	OBSERVED DEFECTS	OBSERVED DEFECTS	OBSERVED DEFECTS	OBSERVED DEFECTS	OBSERVED DEFECTS	OBSERVED DEFECTS	OBSERVED DEFECTS	OBSERVED DEFECTS	OBSERVED 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CONFIDENCE .9650 PROBABILITY OF ACCEPTANCE .0350

RECEIVED DEFECTS	POISSON NUMBER	RECEIVED DEFECTS	POISSON NUMBER	OBSERVED DEFECTS	POISSON NUMBER	OBSERVED DEFECTS	POISSON NUMBER
0.	3.3524	51.	65.8001	101.	121.0414	152.	176.1577
1.	5.1725	52.	66.9754	102.	122.1310	153.	177.2309
2.	6.7783	53.	68.0495	103.	123.2202	154.	178.3038
3.	8.2813	54.	69.1724	104.	124.3089	155.	179.3765
4.	9.7208	55.	70.2943	105.	125.3972	156.	180.4490
5.	11.1160	56.	71.4150	106.	126.4850	157.	181.5212
6.	12.4782	57.	72.5348	107.	127.5725	158.	182.5932
7.	13.8145	58.	73.6534	108.	128.6596	159.	183.6650
8.	15.1297	59.	74.7711	109.	129.7462	160.	184.7365
9.	16.4274	60.	75.8878	110.	130.8325	161.	185.8079
10.	17.7101	61.	77.0035	111.	131.9184	162.	186.8790
11.	18.9801	62.	78.1183	112.	133.0039	163.	187.9499
12.	20.2387	63.	79.2322	113.	134.0890	164.	189.0206
13.	21.4875	64.	80.3452	114.	135.1737	165.	190.0910
14.	22.7273	65.	81.4573	115.	136.2581	166.	191.1613
15.	23.9592	66.	82.5686	116.	137.3421	167.	192.2313
16.	25.1838	67.	83.6790	117.	138.4258	168.	193.3012
17.	26.4018	68.	84.7887	118.	139.5091	169.	194.3708
18.	27.6137	69.	85.8975	119.	140.5920	170.	195.4402
19.	28.8201	70.	87.0056	120.	141.6746	171.	196.5095
20.	30.0213	71.	88.1129	121.	142.7569	172.	197.5785
21.	31.2177	72.	89.2195	122.	143.8388	173.	198.6473
22.	32.4097	73.	90.3253	123.	144.9204	174.	199.7159
23.	33.5975	74.	91.4304	124.	146.0017	175.	200.7844
24.	34.7814	75.	92.5345	125.	147.0826	176.	201.8526
25.	35.9614	76.	93.6385	126.	148.1632	177.	202.9206
26.	37.1383	77.	94.7416	127.	149.2435	178.	203.9885
27.	38.3119	78.	95.8440	128.	150.3235	179.	205.0561
28.	39.4822	79.	96.9457	129.	151.4032	180.	206.1236
29.	40.6494	80.	98.0468	130.	152.4826	181.	207.1909
30.	41.8142	81.	99.1473	131.	153.5616	182.	208.2580
31.	42.9782	82.	100.2472	132.	154.6404	183.	209.3249
32.	44.1357	83.	101.3465	133.	155.7189	184.	210.3917
33.	45.2870	84.	102.4452	134.	156.7971	185.	211.4582
34.	46.4425	85.	103.5433	135.	157.8749	186.	212.5246
35.	47.5936	86.	104.6408	136.	158.9526	187.	213.5908
36.	48.7515	87.	105.7378	137.	160.0299	188.	214.6568
37.	49.9064	88.	106.8342	138.	161.1069	189.	215.7227
38.	51.0583	89.	107.9301	139.	162.1837	190.	216.7883
39.	52.2079	90.	109.0254	140.	163.2602	191.	217.8538
40.	53.3556	91.	110.1202	141.	164.3364	192.	218.9192
41.	54.5014	92.	111.2145	142.	165.4123	193.	219.9843
42.	55.6459	93.	112.3083	143.	166.4880	194.	221.0493
43.	56.7888	94.	113.4016	144.	167.5634	195.	222.1142
44.	57.9308	95.	114.4945	145.	168.6386	196.	223.1788
45.	59.0714	96.	115.5869	146.	169.7135	197.	224.2433
46.	60.2104	97.	116.6785	147.	170.7882	198.	225.3077
47.	61.3479	98.	117.7700	148.	171.8626	199.	226.3718
48.	62.4847	99.	118.8609	149.	172.9367	200.	227.4358
49.	63.6209	100.	119.9514	150.	174.0106	201.	228.4997
50.	64.7565	101.	121.0414	151.	175.0843	202.	229.5634

POISSON DEFECTS	POISSON NUMBER	OBSERVED DEFECTS	POISSON NUMBER	OBSERVED DEFECTS	POISSON NUMBER
0	3.5066	51	66.3323	101	121.8224
1	5.3550	52	67.5129	102	122.9154
2	6.9334	53	68.6411	103	124.0079
3	8.2552	54	69.7188	104	125.1006
4	9.3610	55	70.8952	105	126.1917
5	11.3779	56	72.0206	106	127.2829
6	12.7664	57	73.1448	107	128.3737
7	14.0554	58	74.2680	108	129.4640
8	15.4224	59	75.3901	109	130.5540
9	16.7312	60	76.5112	110	131.6435
10	18.0246	61	77.6313	111	132.7327
11	19.3046	62	78.7505	112	133.8214
12	20.5730	63	79.8687	113	134.9098
13	21.8311	64	80.9860	114	135.9977
14	23.0800	65	82.1024	115	137.0853
15	24.3205	66	83.2179	116	138.1725
16	25.5536	67	84.3325	117	139.2593
17	26.7790	68	85.4463	118	140.3458
18	27.9938	69	86.5593	119	141.4319
19	29.2129	70	87.6714	120	142.5176
20	30.4227	71	88.7828	121	143.6030
21	31.6266	72	89.8934	122	144.6881
22	32.8258	73	91.0032	123	145.7727
23	34.0207	74	92.1123	124	146.8571
24	35.2115	75	93.2207	125	147.9411
25	36.3985	76	94.3284	126	149.0248
26	37.5819	77	95.4353	127	150.1081
27	38.7629	78	96.5416	128	151.1912
28	39.9398	79	97.6472	129	152.2739
29	41.1125	80	98.7522	130	153.3562
30	42.2814	81	99.8565	131	154.4383
31	43.4455	82	100.9601	132	155.5201
32	44.6170	83	102.0632	133	156.6015
33	45.7800	84	103.1656	134	157.6827
34	46.9405	85	104.2674	135	158.7635
35	48.0989	86	105.3687	136	159.8441
36	49.2550	87	106.4693	137	160.9243
37	50.4090	88	107.5694	138	162.0043
38	51.5610	89	108.6689	139	163.0840
39	52.7111	90	109.7679	140	164.1634
40	53.8592	91	110.8663	141	165.2425
41	55.0055	92	111.9642	142	166.3213
42	56.1502	93	113.0615	143	167.3999
43	57.2931	94	114.1584	144	168.4781
44	58.4344	95	115.2547	145	169.5562
45	59.5741	96	116.3505	146	170.6339
46	60.7123	97	117.4459	147	171.7114
47	61.8491	98	118.5407	148	172.7886
48	62.9844	99	119.6351	149	173.8656
49	64.1184	100	120.7290	150	174.9423
50	65.2510	101	121.8224	151	176.0187

CONFIDENCE .9750 PROBABILITY OF ACCEPTANCE .0250

OBSERVED DEFECTS	POISSON NUMBER	OBSERVED DEFECTS	POISSON NUMBER	OBSERVED DEFECTS	POISSON NUMBER	OBSERVED DEFECTS	POISSON NUMBER
0.	3.6889	51.	67.0556	101.	122.7242	152.	178.1762
1.	5.5716	52.	68.1911	102.	123.8210	153.	179.2554
2.	7.2247	53.	69.3253	103.	124.9175	154.	180.3343
3.	8.7473	54.	70.4583	104.	126.0134	155.	181.4129
4.	10.2416	55.	71.5901	105.	127.1089	156.	182.4913
5.	11.6683	56.	72.7207	106.	128.2039	157.	183.5694
6.	13.0595	57.	73.8501	107.	129.2985	158.	184.6473
7.	14.4227	58.	74.9785	108.	130.3927	159.	185.7250
8.	15.7632	59.	76.1057	109.	131.4864	160.	186.8023
9.	17.0848	60.	77.2319	110.	132.5797	161.	187.8795
10.	18.3904	61.	78.3570	111.	133.6726	162.	188.9564
11.	19.6820	62.	79.4812	112.	134.7651	163.	190.0331
12.	20.9616	63.	80.6044	113.	135.8572	164.	191.1096
13.	22.2304	64.	81.7266	114.	136.9488	165.	192.1858
14.	23.4896	65.	82.8478	115.	138.0401	166.	193.2618
15.	24.7402	66.	83.9682	116.	139.1310	167.	194.3375
16.	25.9830	67.	85.0876	117.	140.2214	168.	195.4131
17.	27.2186	68.	86.2062	118.	141.3115	169.	196.4884
18.	28.4478	69.	87.3239	119.	142.4012	170.	197.5635
19.	29.6709	70.	88.4408	120.	143.4906	171.	198.6383
20.	30.8884	71.	89.5569	121.	144.5796	172.	199.7130
21.	32.1007	72.	90.6721	122.	145.6682	173.	200.7874
22.	33.3083	73.	91.7865	123.	146.7564	174.	201.8617
23.	34.5113	74.	92.9002	124.	147.8443	175.	202.9357
24.	35.7101	75.	94.0131	125.	148.9318	176.	204.0095
25.	36.9049	76.	95.1253	126.	150.0191	177.	205.0831
26.	38.0960	77.	96.2368	127.	151.1059	178.	206.1565
27.	39.2836	78.	97.3475	128.	152.1924	179.	207.2297
28.	40.4673	79.	98.4576	129.	153.2786	180.	208.3026
29.	41.6488	80.	99.5669	130.	154.3644	181.	209.3754
30.	42.8269	81.	100.6756	131.	155.4500	182.	210.4480
31.	44.0020	82.	101.7836	132.	156.5352	183.	211.5204
32.	45.1744	83.	102.8910	133.	157.6200	184.	212.5926
33.	46.3443	84.	103.9977	134.	158.7046	185.	213.6645
34.	47.5116	85.	105.1038	135.	159.7888	186.	214.7363
35.	48.6765	86.	106.2093	136.	160.8728	187.	215.8079
36.	49.8392	87.	107.3142	137.	161.9564	188.	216.8793
37.	50.9994	88.	108.4185	138.	163.0397	189.	217.9506
38.	52.1580	89.	109.5222	139.	164.1228	190.	219.0216
39.	53.3143	90.	110.6253	140.	165.2055	191.	220.0925
40.	54.4686	91.	111.7278	141.	166.2879	192.	221.1631
41.	55.6211	92.	112.8298	142.	167.3701	193.	222.2336
42.	56.7718	93.	113.9313	143.	168.4519	194.	223.3039
43.	57.9207	94.	115.0322	144.	169.5335	195.	224.3740
44.	59.0679	95.	116.1326	145.	170.6148	196.	225.4440
45.	60.2135	96.	117.2324	146.	171.6958	197.	226.5137
46.	61.3576	97.	118.3318	147.	172.7766	198.	227.5833
47.	62.5000	98.	119.4304	148.	173.8570	199.	228.6527
48.	63.6410	99.	120.5289	149.	174.9372	200.	229.7220
49.	64.7804	100.	121.6268	150.	176.0172	201.	230.7911
50.	65.9188	101.	122.7242	151.	177.0968	202.	231.8599

OBSERVED DEFECTS	POISSON NUMBER	OBSERVED DEFECTS	POISSON NUMBER	OBSERVED DEFECTS	POISSON NUMBER	OBSERVED DEFECTS	POISSON NUMBER
0.	3.9120	51.	67.8583	161.	123.7980	152.	179.4627
1.	6.3330	52.	69.0009	162.	124.8995	153.	180.5457
2.	7.5166	53.	71.1415	163.	126.0005	154.	181.6283
3.	9.0441	54.	72.2808	164.	127.1011	155.	182.7107
4.	10.5206	55.	72.6189	165.	128.2011	156.	183.7929
5.	12.0270	56.	74.5557	166.	129.3007	157.	184.8747
6.	13.4366	57.	74.6913	167.	130.3998	158.	185.9563
7.	14.8166	58.	75.8254	168.	131.4985	159.	187.0377
8.	16.1731	59.	76.9591	169.	132.5967	160.	188.1188
9.	17.5090	60.	78.0913	170.	133.6944	161.	189.1996
10.	18.8297	61.	79.2225	171.	134.7918	162.	190.2802
11.	20.1352	62.	80.3525	172.	135.8887	163.	191.3606
12.	21.4279	63.	81.4816	173.	136.9851	164.	192.4407
13.	22.7094	64.	82.6096	174.	138.0812	165.	193.5205
14.	23.9830	65.	83.7367	175.	139.1768	166.	194.6002
15.	25.2433	66.	84.8627	176.	140.2720	167.	195.6795
16.	26.4976	67.	85.9879	177.	141.3668	168.	196.7587
17.	27.7444	68.	87.1121	178.	142.4612	169.	197.8376
18.	28.9846	69.	88.2354	179.	143.5552	170.	198.9163
19.	30.2181	70.	89.3579	180.	144.6488	171.	199.9947
20.	31.4459	71.	90.4795	181.	145.7420	172.	201.0729
21.	32.6683	72.	91.6002	182.	146.8349	173.	202.1509
22.	33.8857	73.	92.7201	183.	147.9273	174.	203.2287
23.	35.0984	74.	93.8392	184.	149.0194	175.	204.3063
24.	36.3066	75.	94.9576	185.	150.1111	176.	205.3836
25.	37.5107	76.	96.0751	186.	151.2025	177.	206.4607
26.	38.7109	77.	97.1919	187.	152.2935	178.	207.5376
27.	39.9074	78.	98.3079	188.	153.3841	179.	208.6143
28.	41.1003	79.	99.4232	189.	154.4744	180.	209.6908
29.	42.2900	80.	100.5378	190.	155.5644	181.	210.7670
30.	43.4765	81.	101.6516	191.	156.6540	182.	211.8431
31.	44.6600	82.	102.7648	192.	157.7433	183.	212.9189
32.	45.8406	83.	103.8773	193.	158.8322	184.	213.9945
33.	47.0185	84.	104.9891	194.	159.9208	185.	215.0700
34.	48.1938	85.	106.1003	195.	161.0091	186.	216.1452
35.	49.3666	86.	107.2108	196.	162.0970	187.	217.2202
36.	50.5369	87.	108.3207	197.	163.1846	188.	218.2950
37.	51.7050	88.	109.4299	198.	164.2719	189.	219.3697
38.	52.8709	89.	110.5386	199.	165.3589	190.	220.4441
39.	54.0347	90.	111.6466	200.	166.4456	191.	221.5183
40.	55.1964	91.	112.7541	201.	167.5320	192.	222.5924
41.	56.3561	92.	113.8610	202.	168.6181	193.	223.6662
42.	57.5140	93.	114.9673	203.	169.7038	194.	224.7399
43.	58.6700	94.	116.0730	204.	170.7893	195.	225.8134
44.	59.8242	95.	117.1782	205.	171.8745	196.	226.8867
45.	60.9768	96.	118.2828	206.	172.9594	197.	227.9597
46.	62.1276	97.	119.3869	207.	174.0440	198.	229.0327
47.	63.2769	98.	120.4904	208.	175.1283	199.	230.1054
48.	64.4246	99.	121.5935	209.	176.2123	200.	231.1780
49.	65.5708	100.	122.6960	210.	177.2961	201.	232.2503
50.	66.7156	101.	123.7980	211.	178.3796	202.	233.3225

CONFIDENCE .9850 PROBABILITY OF ACCEPTANCE .0150

OBSERVED DEFECTS	POISSON NUMBER	OBSERVED DEFECTS	POISSON NUMBER	OBSERVED DEFECTS	POISSON NUMBER	OBSERVED DEFECTS	POISSON NUMBER
0	4.1007	51	69.8642	101	125.1186	152	181.0672
1	6.1196	52	70.0141	102	126.2459	153	182.1546
2	7.8887	53	71.1627	103	127.3526	154	183.2421
3	9.4869	54	72.3099	104	128.4588	155	184.3292
4	11.0103	55	73.4557	105	129.5645	156	185.4159
5	12.4814	56	74.6003	106	130.6698	157	186.5024
6	13.9136	57	75.7436	107	131.7745	158	187.5886
7	15.3146	58	76.8856	108	132.8787	159	188.6746
8	16.6809	59	78.0264	109	133.9825	160	189.7603
9	18.0463	60	79.1661	110	135.0858	161	190.8457
10	19.3840	61	80.3046	111	136.1886	162	191.9309
11	20.7065	62	81.4421	112	137.2909	163	193.0158
12	22.0156	63	82.5784	113	138.3929	164	194.1006
13	23.3129	64	83.7136	114	139.4943	165	195.1848
14	24.5984	65	84.8479	115	140.5953	166	196.2689
15	25.8764	66	85.9811	116	141.6959	167	197.3528
16	27.1451	67	87.1133	117	142.7961	168	198.4364
17	28.4057	68	88.2445	118	143.8958	169	199.5198
18	29.6591	69	89.3748	119	144.9952	170	200.6029
19	30.9059	70	90.5042	120	146.0941	171	201.6858
20	32.1465	71	91.6326	121	147.1926	172	202.7684
21	33.3814	72	92.7602	122	148.2907	173	203.8509
22	34.6110	73	93.8869	123	149.3883	174	204.9330
23	35.8354	74	95.0127	124	150.4856	175	206.0150
24	37.0555	75	96.1377	125	151.5826	176	207.0967
25	38.2711	76	97.2619	126	152.6791	177	208.1781
26	39.4825	77	98.3853	127	153.7752	178	209.2594
27	40.6900	78	99.5079	128	154.8710	179	210.3404
28	41.8938	79	100.6297	129	155.9664	180	211.4212
29	43.0942	80	101.7507	130	157.0614	181	212.5018
30	44.2911	81	102.8710	131	158.1561	182	213.5821
31	45.4850	82	103.9906	132	159.2504	183	214.6623
32	46.6757	83	105.1094	133	160.3444	184	215.7422
33	47.8637	84	106.2275	134	161.4380	185	216.8219
34	49.0488	85	107.3450	135	162.5313	186	217.9013
35	50.2313	86	108.4618	136	163.6242	187	218.9806
36	51.4113	87	109.5779	137	164.7168	188	220.0597
37	52.5890	88	110.6933	138	165.8090	189	221.1385
38	53.7643	89	111.8081	139	166.9009	190	222.2172
39	54.9371	90	112.9222	140	167.9925	191	223.2956
40	56.1079	91	114.0357	141	169.0838	192	224.3738
41	57.2766	92	115.1487	142	170.1747	193	225.4519
42	58.4436	93	116.2610	143	171.2653	194	226.5297
43	59.6082	94	117.3727	144	172.3556	195	227.6073
44	60.7711	95	118.4838	145	173.4456	196	228.6848
45	61.9323	96	119.5943	146	174.5353	197	229.7620
46	63.0916	97	120.7043	147	175.6247	198	230.8390
47	64.2493	98	121.8137	148	176.7138	199	231.9159
48	65.4054	99	122.9225	149	177.8026	200	232.9925
49	66.5599	100	124.0309	150	178.8911	201	234.0690
50	67.7128	101	125.1386	151	179.9792	202	235.1453

CONFIDENCE .9910 PROBABILITY OF ACCEPTANCE .0090

OBSERVED DEFECTS	POISSON NUMBER	OBSERVED DEFECTS	POISSON NUMBER	OBSERVED DEFECTS	POISSON NUMBER	OBSERVED DEFECTS	POISSON NUMBER
0	4.7105	51	70.5756	101	127.4131	152	183.7848
1	6.7594	52	71.7388	102	128.5300	153	184.8803
2	8.5301	53	72.9007	103	129.6464	154	185.9755
3	10.1895	54	74.0611	104	130.7621	155	187.0703
4	11.7571	55	75.2200	105	131.8773	156	188.1649
5	13.2491	56	76.3775	106	132.9920	157	189.2592
6	14.7388	57	77.5336	107	134.1061	158	190.3532
7	16.1752	58	78.6884	108	135.2197	159	191.4469
8	17.5845	59	79.8418	109	136.3328	160	192.5402
9	18.9712	60	80.9941	110	137.4454	161	193.6333
10	20.333	61	82.1450	111	138.5575	162	194.7262
11	21.685	62	83.2948	112	139.6690	163	195.8187
12	23.0261	63	84.4433	113	140.7801	164	196.9109
13	24.3497	64	85.5907	114	141.8907	165	198.0029
14	25.6617	65	86.7370	115	143.0008	166	199.0946
15	26.9635	66	87.8822	116	144.1104	167	200.1860
16	28.2554	67	89.0263	117	145.2196	168	201.2772
17	29.5396	68	90.1693	118	146.3283	169	202.3680
18	30.8156	69	91.3113	119	147.4365	170	203.4586
19	32.0843	70	92.4522	120	148.5443	171	204.5490
20	33.3464	71	93.5922	121	149.6517	172	205.6391
21	34.6022	72	94.7312	122	150.7586	173	206.7289
22	35.8523	73	95.8693	123	151.8651	174	207.8185
23	37.0960	74	97.0054	124	152.9711	175	208.9078
24	38.3365	75	98.1427	125	154.0767	176	209.9968
25	39.5713	76	99.2780	126	155.1819	177	211.0856
26	40.8016	77	100.4124	127	156.2867	178	212.1742
27	42.0276	78	101.5460	128	157.3911	179	213.2625
28	43.2496	79	102.6788	129	158.4951	180	214.3506
29	44.4679	80	103.8107	130	159.5987	181	215.4384
30	45.6826	81	104.9418	131	160.7019	182	216.5260
31	46.8934	82	106.0721	132	161.8046	183	217.6133
32	48.1014	83	107.2016	133	162.9071	184	218.7004
33	49.3061	84	108.3304	134	164.0091	185	219.7873
34	50.5078	85	109.4584	135	165.1107	186	220.8739
35	51.7067	86	110.5856	136	166.2120	187	221.9603
36	52.9022	87	111.7121	137	167.3129	188	223.0465
37	54.0942	88	112.8379	138	168.4135	189	224.1324
38	55.2831	89	113.9630	139	169.5136	190	225.2181
39	56.4704	90	115.0874	140	170.6135	191	226.3036
40	57.6567	91	116.2112	141	171.7129	192	227.3889
41	58.8414	92	117.3342	142	172.8121	193	228.4740
42	60.0233	93	118.4566	143	173.9108	194	229.5588
43	61.2049	94	119.5783	144	175.0092	195	230.6434
44	62.3844	95	120.6994	145	176.1073	196	231.7278
45	63.5630	96	121.8199	146	177.2051	197	232.8120
46	64.7396	97	122.9398	147	178.3025	198	233.8960
47	65.9144	98	124.0590	148	179.3996	199	234.9797
48	67.0875	99	125.1776	149	180.4964	200	236.0633
49	68.2594	100	126.2947	150	181.5928	201	237.1466
50	69.4304	101	127.4131	151	182.6890	202	238.2298

DEFECTS	POISSON NUMBER	DEFECTS	POISSON NUMBER	DEFECTS	POISSON NUMBER	DEFECTS	POISSON NUMBER
0	6.8243	51	70.9520	101	127.9204	152	184.3901
1	6.8045	52	72.1244	102	129.0395	153	185.4874
2	6.6874	53	73.2892	103	130.1579	154	186.5843
3	6.5740	54	74.4525	104	131.2758	155	187.6809
4	6.4645	55	75.6143	105	132.3931	156	188.7772
5	6.3587	56	76.7747	106	133.5099	157	189.8732
6	6.2566	57	77.9337	107	134.6261	158	190.9689
7	6.1583	58	79.0913	108	135.7418	159	192.0643
8	6.0640	59	80.2476	109	136.8569	160	193.1594
9	5.9736	60	81.4026	110	137.9715	161	194.2542
10	5.8861	61	82.5563	111	139.0856	162	195.3487
11	5.8014	62	83.7087	112	140.1992	163	196.4430
12	5.7194	63	84.8600	113	141.3123	164	197.5369
13	5.6400	64	86.0101	114	142.4249	165	198.6306
14	5.5632	65	87.1590	115	143.5371	166	199.7239
15	5.4890	66	88.3064	116	144.6487	167	200.8170
16	5.4173	67	89.4535	117	145.7599	168	201.9098
17	5.3481	68	90.5992	118	146.8705	169	203.0023
18	5.2814	69	91.7437	119	147.9808	170	204.0946
19	5.2171	70	92.8873	120	149.0905	171	205.1866
20	5.1551	71	94.0298	121	150.1998	172	206.2783
21	5.0953	72	95.1714	122	151.3087	173	207.3698
22	5.0377	73	96.3119	123	152.4171	174	208.4610
23	4.9822	74	97.4516	124	153.5251	175	209.5519
24	4.9288	75	98.5903	125	154.6327	176	210.6426
25	4.8774	76	99.7281	126	155.7398	177	211.7331
26	4.8279	77	100.8650	127	156.8465	178	212.8232
27	4.7803	78	102.0010	128	157.9528	179	213.9131
28	4.7345	79	103.1362	129	159.0587	180	215.0028
29	4.6904	80	104.2705	130	160.1641	181	216.0922
30	4.6479	81	105.4040	131	161.2692	182	217.1814
31	4.6069	82	106.5367	132	162.3739	183	218.2704
32	4.5674	83	107.6685	133	163.4781	184	219.3590
33	4.5293	84	108.7997	134	164.5820	185	220.4475
34	4.4925	85	109.9300	135	165.6855	186	221.5357
35	4.4571	86	111.0596	136	166.7887	187	222.6237
36	4.4230	87	112.1884	137	167.8914	188	223.7115
37	4.3901	88	113.3165	138	168.9938	189	224.7990
38	4.3584	89	114.4439	139	170.0958	190	225.8863
39	4.3279	90	115.5705	140	171.1974	191	226.9733
40	4.2986	91	116.6965	141	172.2987	192	228.0601
41	4.2704	92	117.8218	142	173.3997	193	229.1468
42	4.2433	93	118.9464	143	174.5002	194	230.2331
43	4.2173	94	120.0704	144	175.6005	195	231.3193
44	4.1924	95	121.1937	145	176.7003	196	232.4052
45	4.1685	96	122.3164	146	177.7999	197	233.4910
46	4.1456	97	123.4384	147	178.8991	198	234.5765
47	4.1236	98	124.5594	148	179.9980	199	235.6618
48	4.1024	99	125.6806	149	181.0965	200	236.7468
49	4.0819	100	126.8009	150	182.1947	201	237.8317
50	4.0621	101	127.9204	151	183.2926	202	238.9164

CONFIDENCE .9930 / PROBABILITY OF ACCEPTANCE .0070

OBSERVED DEFECTS	POISSON NUMBER	OBSERVED DEFECTS	POISSON NUMBER	OBSERVED DEFECTS	POISSON NUMBER	OBSERVED DEFECTS	POISSON NUMBER
0	4.9618	51	71.3869	101	128.6885	152	185.0677
1	7.0472	52	72.5565	102	129.6099	153	186.1669
2	9.8549	53	73.7247	103	130.7307	154	187.2658
3	10.5220	54	74.8912	104	131.8509	155	188.3643
4	12.1176	55	76.0563	105	132.9706	156	189.4625
5	13.6497	56	77.2199	106	134.0897	157	190.5605
6	15.1360	57	78.3820	107	135.2082	158	191.6581
7	16.5848	58	79.5428	108	136.3262	159	192.7554
8	18.0135	59	80.7022	109	137.4437	160	193.8524
9	19.4149	60	81.8603	110	138.5606	161	194.9491
10	20.7862	61	83.0170	111	139.6770	162	196.0455
11	22.1406	62	84.1725	112	140.7929	163	197.1416
12	23.5004	63	85.3268	113	141.9082	164	198.2374
13	24.8654	64	86.4799	114	143.0231	165	199.3329
14	26.1406	65	87.6314	115	144.1374	166	200.4282
15	27.4229	66	88.7826	116	145.2513	167	201.5231
16	28.7162	67	89.9322	117	146.3647	168	202.6178
17	30.0100	68	91.0808	118	147.4776	169	203.7122
18	31.2674	69	92.2282	119	148.5900	170	204.8063
19	32.5344	70	93.3746	120	149.7020	171	205.9002
20	33.8185	71	94.5200	121	150.8135	172	206.9937
21	35.1242	72	95.6644	122	151.9245	173	208.0870
22	36.4438	73	96.8078	123	153.0351	174	209.1800
23	37.6978	74	97.9502	124	154.1453	175	210.2728
24	38.9665	75	99.0917	125	155.2550	176	211.3653
25	40.1403	76	100.2322	126	156.3642	177	212.4575
26	41.4254	77	101.3719	127	157.4731	178	213.5495
27	42.6622	78	102.5106	128	158.5815	179	214.6412
28	43.8047	79	103.6485	129	159.6895	180	215.7327
29	45.1213	80	104.7855	130	160.7971	181	216.8239
30	46.3661	81	105.9217	131	161.9043	182	217.9148
31	47.5434	82	107.0570	132	163.0110	183	219.0056
32	48.7702	83	108.1915	133	164.1174	184	220.0961
33	49.9914	84	109.3252	134	165.2234	185	221.1863
34	51.2513	85	110.4582	135	166.3289	186	222.2743
35	52.4777	86	111.5904	136	167.4341	187	223.3660
36	53.6114	87	112.7218	137	168.5389	188	224.4555
37	54.8123	88	113.8524	138	169.6434	189	225.5448
38	56.0115	89	114.9823	139	170.7474	190	226.6338
39	57.2142	90	116.1116	140	171.8511	191	227.7226
40	58.3095	91	117.2401	141	172.9544	192	228.8112
41	59.5495	92	118.3679	142	174.0574	193	229.8996
42	60.7701	93	119.4950	143	175.1600	194	230.9877
43	61.9554	94	120.6214	144	176.2622	195	232.0756
44	63.1500	95	121.7472	145	177.3641	196	233.1632
45	64.3323	96	122.8723	146	178.4656	197	234.2507
46	65.5127	97	123.9968	147	179.5668	198	235.3378
47	66.6911	98	125.1206	148	180.6676	199	236.4249
48	67.8677	99	126.2432	149	181.7682	200	237.5117
49	69.0725	100	127.3665	150	182.8683	201	238.5982
50	70.2155	101	128.4885	151	183.9682	202	239.6846

OBSERVED DEFECTS	POISSON NUMBER	OBSERVED DEFECTS	POISSON NUMBER	OBSERVED DEFECTS	POISSON NUMBER	OBSERVED DEFECTS	POISSON NUMBER
0	5.1160	51	71.8757	101	129.1352	152	185.8388
1	7.2220	52	73.0492	102	130.2594	153	186.9402
2	9.0473	53	74.2210	103	131.3829	154	188.0412
3	10.7744	54	75.3913	104	132.5058	155	189.1420
4	12.3367	55	76.5600	105	133.6281	156	190.2424
5	13.8702	56	77.7272	106	134.7498	157	191.3425
6	15.3770	57	78.8930	107	135.8710	158	192.4423
7	16.8594	58	80.0573	108	136.9916	159	193.5418
8	18.2735	59	81.2202	109	138.1117	160	194.6410
9	19.6034	60	82.3818	110	139.2312	161	195.7398
10	21.0734	61	83.5421	111	140.3502	162	196.8384
11	22.6654	62	84.7011	112	141.4687	163	197.9366
12	23.8024	63	85.8588	113	142.5866	164	199.0346
13	25.1457	64	87.0153	114	143.7040	165	200.1322
14	26.4827	65	88.1705	115	144.8209	166	201.2296
15	27.7964	66	89.3246	116	145.9374	167	202.3266
16	29.1070	67	90.4776	117	147.0533	168	203.4234
17	30.4081	68	91.6295	118	148.1687	169	204.5199
18	31.7009	69	92.7802	119	149.2836	170	205.6161
19	32.9841	70	93.9299	120	150.3981	171	206.7121
20	34.2641	71	95.0785	121	151.5121	172	207.8077
21	35.5354	72	96.2261	122	152.6256	173	208.9031
22	36.8010	73	97.3727	123	153.7386	174	209.9982
23	38.0604	74	98.5183	124	154.8512	175	211.0930
24	39.3148	75	99.6629	125	155.9634	176	212.1876
25	40.5640	76	100.8066	126	157.0751	177	213.2819
26	41.8084	77	101.9493	127	158.1863	178	214.3759
27	43.0483	78	103.0911	128	159.2972	179	215.4697
28	44.2840	79	104.2321	129	160.4076	180	216.5632
29	45.5154	80	105.3721	130	161.5176	181	217.6564
30	46.7433	81	106.5113	131	162.6271	182	218.7494
31	47.9674	82	107.6497	132	163.7363	183	219.8422
32	49.1890	83	108.7872	133	164.8450	184	220.9347
33	50.4053	84	109.9239	134	165.9533	185	222.0269
34	51.6194	85	111.0598	135	167.0613	186	223.1189
35	52.8305	86	112.1949	136	168.1688	187	224.2106
36	54.0386	87	113.3292	137	169.2759	188	225.3021
37	55.2440	88	114.4628	138	170.3827	189	226.3934
38	56.4466	89	115.5956	139	171.4891	190	227.4844
39	57.6467	90	116.7277	140	172.5951	191	228.5752
40	58.8443	91	117.8590	141	173.7007	192	229.6657
41	60.0394	92	118.9897	142	174.8059	193	230.7561
42	61.2323	93	120.1196	143	175.9108	194	231.8461
43	62.4229	94	121.2489	144	177.0153	195	232.9360
44	63.6113	95	122.3775	145	178.1195	196	234.0256
45	64.7977	96	123.5054	146	179.2233	197	235.1150
46	65.9821	97	124.6326	147	180.3267	198	236.2042
47	67.1645	98	125.7592	148	181.4298	199	237.2931
48	68.3450	99	126.8852	149	182.5326	200	238.3818
49	69.5237	100	128.0105	150	183.6350	201	239.4703
50	70.7005	101	129.1352	151	184.7370	202	240.5584

CONFIDENCE .9950 PROBABILITY OF ACCEPTANCE .0050

OBSERVED DEFECTS	POISSON NUMBER	OBSERVED DEFECTS	POISSON NUMBER	OBSERVED DEFECTS	POISSON NUMBER	OBSERVED DEFECTS	POISSON NUMBER
0.	5.2053	51.	72.4457	101.	129.8884	152.	186.7362
1.	7.4301	52.	73.6235	102.	131.0157	153.	187.8401
2.	9.2738	53.	74.7997	103.	132.1423	154.	188.9438
3.	10.9775	54.	75.9742	104.	133.2683	155.	190.0471
4.	12.5941	55.	77.1472	105.	134.3937	156.	191.1500
5.	14.1498	56.	78.3186	106.	135.5186	157.	192.2527
6.	15.6597	57.	79.4886	107.	136.6428	158.	193.3550
7.	17.1336	58.	80.6570	108.	137.7665	159.	194.4570
8.	18.5782	59.	81.8241	109.	138.8896	160.	195.5587
9.	19.9984	60.	82.9897	110.	140.0122	161.	196.6600
10.	21.3978	61.	84.1541	111.	141.1341	162.	197.7611
11.	22.7769	62.	85.3170	112.	142.2556	163.	198.8618
12.	24.1449	63.	86.4787	113.	143.3765	164.	199.9622
13.	25.4947	64.	87.6392	114.	144.4969	165.	201.0623
14.	26.8360	65.	88.7984	115.	145.6168	166.	202.1622
15.	28.1641	66.	89.9564	116.	146.7361	167.	203.2617
16.	29.4820	67.	91.1132	117.	147.8549	168.	204.3608
17.	30.7906	68.	92.2689	118.	148.9733	169.	205.4599
18.	32.0897	69.	93.4234	119.	150.0911	170.	206.5585
19.	33.3830	70.	94.5769	120.	151.2085	171.	207.6569
20.	34.6680	71.	95.7292	121.	152.3253	172.	208.7549
21.	35.9469	72.	96.8805	122.	153.4417	173.	209.8527
22.	37.2183	73.	98.0308	123.	154.5576	174.	210.9502
23.	38.4844	74.	99.1801	124.	155.6731	175.	212.0475
24.	39.7450	75.	100.3284	125.	156.7881	176.	213.1444
25.	41.0014	76.	101.4757	126.	157.9026	177.	214.2411
26.	42.2532	77.	102.6220	127.	159.0167	178.	215.3375
27.	43.4969	78.	103.7674	128.	160.1303	179.	216.4337
28.	44.7394	79.	104.9119	129.	161.2435	180.	217.5295
29.	45.9758	80.	106.0555	130.	162.3563	181.	218.6251
30.	47.2103	81.	107.1982	131.	163.4686	182.	219.7205
31.	48.4491	82.	108.3401	132.	164.5805	183.	220.8156
32.	49.6852	83.	109.4811	133.	165.6920	184.	221.9104
33.	50.9180	84.	110.6212	134.	166.8031	185.	223.0050
34.	52.1474	85.	111.7605	135.	167.9137	186.	224.0993
35.	53.3734	86.	112.8991	136.	169.0240	187.	225.1934
36.	54.5972	87.	114.0368	137.	170.1338	188.	226.2872
37.	55.7777	88.	115.1737	138.	171.2433	189.	227.3807
38.	56.9584	89.	116.3099	139.	172.3523	190.	228.4741
39.	58.1405	90.	117.4453	140.	173.4610	191.	229.5671
40.	59.3243	91.	118.5800	141.	174.5693	192.	230.6600
41.	60.5091	92.	119.7139	142.	175.6772	193.	231.7526
42.	61.6948	93.	120.8472	143.	176.7847	194.	232.8449
43.	62.8813	94.	121.9797	144.	177.8919	195.	233.9371
44.	64.0685	95.	123.1115	145.	178.9987	196.	235.0289
45.	65.2565	96.	124.2427	146.	180.1051	197.	236.1206
46.	66.4453	97.	125.3731	147.	181.2112	198.	237.2120
47.	67.7145	98.	126.5029	148.	182.3169	199.	238.3032
48.	68.9841	99.	127.6321	149.	183.4222	200.	239.3942
49.	70.2547	100.	128.7606	150.	184.5272	201.	240.4849
50.	71.5261	101.	129.8884	151.	185.6319	202.	241.5754

[illegible]

CONFIDENCE .9970 PROBABILITY OF ACCEPTANCE .0030

OBSERVED DEFECTS	POISSON NUMBER	OBSERVED DEFECTS	POISSON NUMBER	OBSERVED DEFECTS	POISSON NUMBER	OBSERVED DEFECTS	POISSON NUMBER
0.	5.8191	51.	73.9992	101.	131.9364	152.	189.1734
1.	9.0072	52.	75.1113	102.	133.0721	153.	190.2843
2.	9.9023	53.	76.3767	103.	134.2072	154.	191.3468
3.	11.6499	54.	77.5629	104.	135.3416	155.	192.5050
4.	13.3254	55.	78.7873	105.	136.4754	156.	193.6168
5.	14.8964	56.	79.9301	106.	137.6085	157.	194.7243
6.	16.4390	57.	81.1113	107.	138.7410	158.	195.8334
7.	17.9434	58.	82.2910	108.	139.8729	159.	196.9422
8.	19.4167	59.	83.4691	109.	141.0042	160.	198.0507
9.	20.8642	60.	84.6457	110.	142.1349	161.	199.1588
10.	22.2895	61.	85.8210	111.	143.2650	162.	200.2665
11.	23.6957	62.	86.9948	112.	144.3945	163.	201.3740
12.	25.1953	63.	88.1672	113.	145.5235	164.	202.4811
13.	26.6800	64.	89.3383	114.	146.6519	165.	203.5879
14.	27.5276	65.	90.5080	115.	147.7797	166.	204.6944
15.	28.1710	66.	91.6765	116.	148.9070	167.	205.8005
16.	29.3344	67.	92.8438	117.	150.0338	168.	206.9064
17.	31.3346	68.	94.0098	118.	151.1600	169.	208.0119
18.	33.1594	69.	95.1746	119.	152.2857	170.	209.1171
19.	34.8400	70.	96.3382	120.	153.4108	171.	210.2220
20.	36.7736	71.	97.5007	121.	154.5355	172.	211.3264
21.	37.0702	72.	98.6621	122.	155.6596	173.	212.4309
22.	38.3601	73.	99.8224	123.	156.7832	174.	213.5348
23.	39.6437	74.	100.9816	124.	157.9064	175.	214.6386
24.	41.9215	75.	102.1397	125.	159.0290	176.	215.7421
25.	42.1639	76.	103.2968	126.	160.1512	177.	216.8452
26.	43.4608	77.	104.4528	127.	161.2728	178.	217.9480
27.	44.7230	78.	105.6079	128.	162.3940	179.	219.0506
28.	45.9205	79.	106.7620	129.	163.5148	180.	220.1528
29.	47.2334	80.	107.9151	130.	164.6350	181.	221.2548
30.	48.4824	81.	109.0673	131.	165.7548	182.	222.3565
31.	49.7274	82.	110.2186	132.	166.8742	183.	223.4579
32.	50.9685	83.	111.3690	133.	167.9931	184.	224.5591
33.	52.2059	84.	112.5184	134.	169.1116	185.	225.6599
34.	53.4399	85.	113.6670	135.	170.2296	186.	226.7605
35.	54.6704	86.	114.8148	136.	171.3472	187.	227.8609
36.	55.8341	87.	115.9616	137.	172.4644	188.	228.9609
37.	57.1224	88.	117.1077	138.	173.5811	189.	230.0607
38.	58.3640	89.	118.2529	139.	174.6974	190.	231.1603
39.	59.6277	90.	119.3973	140.	175.8133	191.	232.2596
40.	60.7746	91.	120.5410	141.	176.9288	192.	233.3586
41.	61.9310	92.	121.6838	142.	178.0439	193.	234.4573
42.	63.2027	93.	122.8259	143.	179.1586	194.	235.5559
43.	64.4111	94.	123.9672	144.	180.2729	195.	236.6541
44.	65.6171	95.	125.1078	145.	181.3868	196.	237.7521
45.	66.8209	96.	126.2477	146.	182.5003	197.	238.8499
46.	68.0224	97.	127.3869	147.	183.6134	198.	239.9474
47.	69.2217	98.	128.5253	148.	184.7262	199.	241.0447
48.	70.4191	99.	129.6630	149.	185.8385	200.	242.1417
49.	71.6144	100.	130.8001	150.	186.9505	201.	243.2385
50.	72.8177	101.	131.9364	151.	188.0621	202.	244.3350

CONFIDENCE .9980 PROBABILITY OF ACCEPTANCE .0020

OBSERVED DEFECTS	OBSERVED DEFECTS	POTISSON NUMBER	OBSERVED DEFECTS	POTISSON NUMBER	OBSERVED DEFECTS	POTISSON NUMBER	
0.	6.2146	51.	75.1914	101.	123.5033	152.	191.0352
1.	11.6419	52.	76.3900	102.	134.6454	153.	192.1514
2.	18.3056	53.	77.5867	103.	135.7868	154.	191.2671
3.	25.1740	54.	78.7816	104.	136.9276	155.	194.3025
4.	32.0424	55.	79.9748	105.	138.0677	156.	195.4025
5.	38.9108	56.	81.1662	106.	139.2071	157.	196.6122
6.	45.7792	57.	82.3559	107.	140.3459	158.	197.7245
7.	52.6476	58.	83.5440	108.	141.4840	159.	198.8404
8.	59.5160	59.	84.7306	109.	142.6215	160.	199.9540
9.	66.3844	60.	85.9156	110.	143.7584	161.	201.0672
10.	73.2528	61.	87.0990	111.	144.8946	162.	202.1801
11.	80.1212	62.	88.2810	112.	146.0303	163.	203.2926
12.	86.9896	63.	89.4616	113.	147.1654	164.	204.4048
13.	93.8580	64.	90.6408	114.	148.2998	165.	205.5167
14.	100.7264	65.	91.8185	115.	149.4337	166.	206.6282
15.	107.5948	66.	92.9950	116.	150.5670	167.	207.7393
16.	114.4632	67.	94.1701	117.	151.6998	168.	208.8502
17.	121.3316	68.	95.3440	118.	152.8319	169.	209.9607
18.	128.2000	69.	96.5165	119.	153.9636	170.	211.0709
19.	135.0684	70.	97.6879	120.	155.0946	171.	212.1808
20.	141.9368	71.	98.8581	121.	156.2252	172.	213.2904
21.	148.8052	72.	100.0270	122.	157.3552	173.	214.3996
22.	155.6736	73.	101.1949	123.	158.4847	174.	215.5085
23.	162.5420	74.	102.3616	124.	159.6136	175.	216.6171
24.	169.4104	75.	103.5272	125.	160.7421	176.	217.7254
25.	176.2788	76.	104.6917	126.	161.8700	177.	218.8334
26.	183.1472	77.	105.8551	127.	162.9974	178.	219.9411
27.	190.0156	78.	107.0175	128.	164.1244	179.	221.0486
28.	196.8840	79.	108.1789	129.	165.2508	180.	222.1556
29.	203.7524	80.	109.3392	130.	166.3768	181.	223.2625
30.	210.6208	81.	110.4986	131.	167.5022	182.	224.3690
31.	217.4892	82.	111.6570	132.	168.6272	183.	225.4752
32.	224.3576	83.	112.8145	133.	169.7518	184.	226.5811
33.	231.2260	84.	113.9710	134.	170.8758	185.	227.6868
34.	238.0944	85.	115.1266	135.	171.9994	186.	228.7921
35.	244.9628	86.	116.2813	136.	173.1226	187.	229.8972
36.	251.8312	87.	117.4352	137.	174.2453	188.	231.0020
37.	258.6996	88.	118.5881	138.	175.3676	189.	232.1066
38.	265.5680	89.	119.7402	139.	176.4894	190.	233.2108
39.	272.4364	90.	120.8914	140.	177.6108	191.	234.3148
40.	279.3048	91.	122.0419	141.	178.7317	192.	235.4185
41.	286.1732	92.	123.1915	142.	179.8523	193.	236.5220
42.	293.0416	93.	124.3403	143.	180.9724	194.	237.6251
43.	300.9100	94.	125.4883	144.	182.0921	195.	238.7280
44.	307.7784	95.	126.6355	145.	183.2114	196.	239.8307
45.	314.6468	96.	127.7820	146.	184.3303	197.	240.9331
46.	321.5152	97.	128.9277	147.	185.4487	198.	242.0352
47.	328.3836	98.	130.0727	148.	186.5668	199.	243.1371
48.	335.2520	99.	131.2169	149.	187.6845	200.	244.2387
49.	342.1204	100.	132.3605	150.	188.8018	201.	245.3401
50.	349.9888	101.	133.5033	151.	189.9187	202.	246.4412

CONFIDENCE .9990 PROBABILITY OF ACCEPTANCE .0010

POISSON DEFECTS	POISSON NUMBER	OBSERVED DEFECTS	POISSON NUMBER	OBSERVED DEFECTS	POISSON NUMBER	OBSERVED DEFECTS	POISSON NUMBER
0.	6.9074	51.	77.1570	101.	136.0776	182.	194.8891
1.	9.2334	52.	78.3701	102.	137.2302	183.	195.2138
2.	11.2289	53.	79.5812	103.	138.3820	184.	196.3380
3.	13.0622	54.	80.7904	104.	139.5330	185.	197.4619
4.	14.7962	55.	81.9976	105.	140.6834	186.	198.5854
5.	16.4548	56.	83.2030	106.	141.8331	187.	199.7084
6.	18.0616	57.	84.4067	107.	142.9820	188.	200.8311
7.	19.6242	58.	85.6085	108.	144.1303	189.	201.9534
8.	21.1542	59.	86.8087	109.	145.2779	190.	203.0754
9.	22.6574	60.	88.0072	110.	146.4248	191.	204.1969
10.	24.1360	61.	89.2041	111.	147.5711	192.	205.3181
11.	25.5893	62.	90.3995	112.	148.7167	193.	206.4389
12.	27.0260	63.	91.5932	113.	149.8617	194.	207.5593
13.	28.4461	64.	92.7855	114.	151.0060	195.	208.6794
14.	29.8515	65.	93.9763	115.	152.1497	196.	209.7991
15.	31.2434	66.	95.1656	116.	153.2928	197.	210.9184
16.	32.6236	67.	96.3536	117.	154.4353	198.	212.0374
17.	33.9924	68.	97.5402	118.	155.5772	199.	213.1561
18.	35.3516	69.	98.7254	119.	156.7185	200.	214.2744
19.	36.7010	70.	99.9093	120.	157.8592	201.	215.3923
20.	38.0419	71.	101.0819	121.	158.9993	202.	216.5099
21.	39.3748	72.	102.2733	122.	160.1388	203.	217.6272
22.	40.7002	73.	103.4534	123.	161.2773	204.	218.7441
23.	42.0184	74.	104.6323	124.	162.4162	205.	219.8607
24.	43.3304	75.	105.8100	125.	163.5541	206.	220.9770
25.	44.6361	76.	106.9866	126.	164.6914	207.	222.0929
26.	45.9359	77.	108.1620	127.	165.8282	208.	223.2084
27.	47.2313	78.	109.3363	128.	166.9645	209.	224.3238
28.	48.5194	79.	110.5095	129.	168.1002	210.	225.4388
29.	49.8014	80.	111.6816	130.	169.2354	211.	226.5535
30.	51.0781	81.	112.8527	131.	170.3701	212.	227.6678
31.	52.3542	82.	114.0227	132.	171.5043	213.	228.7818
32.	53.6289	83.	115.1917	133.	172.6379	214.	229.8956
33.	54.9056	84.	116.3597	134.	173.7711	215.	231.0090
34.	56.1785	85.	117.5267	135.	174.9038	216.	232.1221
35.	57.4476	86.	118.6927	136.	176.0360	217.	233.2349
36.	58.7131	87.	119.8578	137.	177.1677	218.	234.3474
37.	59.9752	88.	121.0220	138.	178.2990	219.	235.4596
38.	61.2340	89.	122.1852	139.	179.4297	220.	236.5715
39.	62.4894	90.	123.3476	140.	180.5600	221.	237.6832
40.	63.7422	91.	124.5090	141.	181.6899	222.	238.7945
41.	64.9914	92.	125.6696	142.	182.8193	223.	239.9055
42.	66.2377	93.	126.8293	143.	183.9482	224.	241.0163
43.	67.4817	94.	127.9882	144.	185.0767	225.	242.1268
44.	68.7242	95.	129.1462	145.	186.2048	226.	243.2370
45.	69.9641	96.	130.3034	146.	187.3324	227.	244.3469
46.	71.2015	97.	131.4598	147.	188.4595	228.	245.4565
47.	72.4374	98.	132.6154	148.	189.5863	229.	246.5659
48.	73.6724	99.	133.7703	149.	190.7126	230.	247.6750
49.	74.9064	100.	134.9243	150.	191.8385	231.	248.7838
50.	76.1394	101.	136.0776	151.	192.9640	232.	249.8923

NOT REPRODUCIBLE

NOT REPRODUCIBLE

CONTINUANCE .0001 PRIORITY OF ACCEPTANCE .0009

66

ACCEPTED DEFECTS	POISSON NUMBER	OBSERVED DEFECTS	POISSON NUMBER	OBSERVED DEFECTS	POISSON NUMBER	OBSERVED DEFECTS	POISSON NUMBER
1.	7.3131	51.	77.4486	101.	136.4585	152.	194.5404
2.	7.3901	52.	78.6638	102.	137.6126	153.	195.6664
3.	11.7365	53.	79.8770	103.	138.7659	154.	196.7919
4.	13.1344	54.	81.0883	104.	139.9185	155.	197.9170
5.	14.7334	55.	82.2976	105.	141.0704	156.	199.0417
6.	16.6113	56.	83.5050	106.	142.2216	157.	200.1660
7.	18.7244	57.	84.7107	107.	143.3720	158.	201.2899
8.	19.7739	58.	85.9146	108.	144.5218	159.	202.4135
9.	21.1191	59.	87.1168	109.	145.6708	160.	203.5366
10.	22.0251	60.	88.3173	110.	146.8193	161.	204.6594
11.	24.7661	61.	89.5161	111.	147.9670	162.	205.7818
12.	27.2771	62.	90.7134	112.	149.1141	163.	206.9038
13.	29.6414	63.	91.9091	113.	150.2605	164.	208.0254
14.	30.7427	64.	93.1033	114.	151.4063	165.	209.1467
15.	31.4367	65.	94.2960	115.	152.5514	166.	210.2676
16.	32.8234	66.	95.4873	116.	153.6960	167.	211.3882
17.	34.1930	67.	96.6771	117.	154.8399	168.	212.5083
18.	35.5556	68.	97.8656	118.	155.9832	169.	213.6282
19.	36.9146	69.	99.0526	119.	157.1259	170.	214.7477
20.	38.2727	70.	100.2394	120.	158.2680	171.	215.8668
21.	39.5944	71.	101.4228	121.	159.4095	172.	216.9854
22.	40.9175	72.	102.6060	122.	160.5505	173.	218.1040
23.	42.2390	73.	103.7870	123.	161.6908	174.	219.2221
24.	43.5530	74.	104.9686	124.	162.8307	175.	220.3399
25.	44.8626	75.	106.1481	125.	163.9699	176.	221.4574
26.	46.1655	76.	107.3265	126.	165.1086	177.	222.5745
27.	47.4627	77.	108.5036	127.	166.2468	178.	223.6912
28.	48.7548	78.	109.6797	128.	167.3844	179.	224.8077
29.	50.0414	79.	110.8546	129.	168.5215	180.	225.9238
30.	51.3241	80.	112.0285	130.	169.6580	181.	227.0396
31.	52.6014	81.	113.2012	131.	170.7941	182.	228.1551
32.	53.8753	82.	114.3730	132.	171.9296	183.	229.2703
33.	55.1467	83.	115.5436	133.	173.0646	184.	230.3852
34.	56.4101	84.	116.7133	134.	174.1992	185.	231.4997
35.	57.6718	85.	117.0820	135.	175.3332	186.	232.6140
36.	58.9299	86.	119.0497	136.	176.4667	187.	233.7279
37.	60.1844	87.	120.2165	137.	177.5997	188.	234.8415
38.	61.4357	88.	121.3823	138.	178.7323	189.	235.9549
39.	62.6839	89.	122.5472	139.	179.8644	190.	237.0679
40.	63.9288	90.	123.7111	140.	180.9960	191.	238.1807
41.	65.1710	91.	124.8742	141.	182.1272	192.	239.2931
42.	66.4100	92.	126.0364	142.	183.2579	193.	240.4053
43.	67.6464	93.	127.1977	143.	184.3881	194.	241.5172
44.	68.8802	94.	128.3582	144.	185.5179	195.	242.6288
45.	71.1114	95.	129.5178	145.	186.6472	196.	243.7401
46.	71.3430	96.	130.6766	146.	187.7761	197.	244.8511
47.	72.5643	97.	131.8345	147.	188.9046	198.	245.9614
48.	73.7802	98.	132.9917	148.	190.0326	199.	247.0723
49.	75.0116	99.	134.1481	149.	191.1602	200.	248.1825
50.	76.2313	100.	135.3037	150.	192.2874	201.	249.2924
		101.	136.4585	151.	193.4141	202.	250.4020

CONFIDENCE .9992 PROBABILITY OF ACCEPTANCE .0008

OBSERVED DEFECTS	POISSON NUMBER	OBSERVED DEFECTS	POISSON NUMBER	OBSERVED DEFECTS	POISSON NUMBER	OBSERVED DEFECTS	POISSON NUMBER
0.	7.1309	51.	77.7724	101.	136.8813	152.	195.0413
1.	9.4404	52.	78.9900	102.	139.0371	153.	196.1686
2.	11.4947	53.	80.2055	103.	139.1921	154.	197.2955
3.	13.3464	54.	81.4191	104.	140.3464	155.	198.4220
4.	15.0307	55.	82.6307	105.	141.5000	156.	199.5480
5.	16.7445	56.	83.8404	106.	142.6528	157.	200.6737
6.	18.3837	57.	85.0484	107.	143.8049	158.	201.7990
7.	19.9594	58.	86.2545	108.	144.9563	159.	202.9239
8.	21.5015	59.	87.4589	109.	146.1070	160.	204.0484
9.	23.0110	60.	88.6616	110.	147.2570	161.	205.1725
10.	24.4942	61.	89.8627	111.	148.4064	162.	206.2963
11.	25.9620	62.	91.0621	112.	149.5551	163.	207.4196
12.	27.4186	63.	92.2599	113.	150.7031	164.	208.5426
13.	28.8674	64.	93.4563	114.	151.8505	165.	209.6652
14.	30.3112	65.	94.6511	115.	152.9973	166.	210.7875
15.	31.7514	66.	95.8444	116.	154.1434	167.	211.9094
16.	33.1893	67.	97.0364	117.	155.2889	168.	213.0309
17.	34.6250	68.	98.2269	118.	156.4338	169.	214.1520
18.	35.7322	69.	99.4160	119.	157.5781	170.	215.2728
19.	37.1390	70.	100.6034	120.	158.7217	171.	216.3933
20.	38.4870	71.	101.7903	121.	159.8648	172.	217.5134
21.	39.8249	72.	102.9755	122.	161.0073	173.	218.6331
22.	41.1531	73.	104.1594	123.	162.1492	174.	219.7525
23.	42.4841	74.	105.3421	124.	163.2906	175.	220.8716
24.	43.8025	75.	106.5235	125.	164.4314	176.	221.9903
25.	45.1145	76.	107.7034	126.	165.5716	177.	223.1087
26.	46.4216	77.	108.8830	127.	166.7113	178.	224.2268
27.	47.7211	78.	110.0609	128.	167.8504	179.	225.3445
28.	49.0153	79.	111.2378	129.	168.9890	180.	226.4619
29.	50.3045	80.	112.4135	130.	170.1271	181.	227.5790
30.	51.5914	81.	113.5882	131.	171.2646	182.	228.6958
31.	52.8727	82.	114.7618	132.	172.4017	183.	229.8122
32.	54.1441	83.	115.9344	133.	173.5382	184.	230.9284
33.	55.4214	84.	117.1059	134.	174.6742	185.	232.0442
34.	56.6497	85.	118.2765	135.	175.8097	186.	233.1597
35.	57.9543	86.	119.4460	136.	176.9447	187.	234.2749
36.	59.2150	87.	120.6146	137.	178.0792	188.	235.3899
37.	60.4724	88.	121.7823	138.	179.2132	189.	236.5044
38.	61.7266	89.	122.9490	139.	180.3467	190.	237.6187
39.	62.9774	90.	124.1147	140.	181.4798	191.	238.7327
40.	64.2251	91.	125.2796	141.	182.6124	192.	239.8464
41.	65.4697	92.	126.4435	142.	183.7445	193.	240.9598
42.	66.7115	93.	127.6066	143.	184.8762	194.	242.0729
43.	67.9505	94.	128.7689	144.	186.0074	195.	243.1857
44.	69.1868	95.	129.9302	145.	187.1382	196.	244.2982
45.	70.4205	96.	131.0902	146.	188.2685	197.	245.4105
46.	71.6517	97.	132.2505	147.	189.3984	198.	246.5224
47.	72.8804	98.	133.4094	148.	190.5278	199.	247.6341
48.	74.1164	99.	134.5675	149.	191.6568	200.	248.7455
49.	75.3510	100.	135.7248	150.	192.7854	201.	249.8566
50.	76.5827	101.	136.8813	151.	193.9135	202.	250.9675

NOT REPRODUCIBLE

OBSERVED DEFECTS	POISSON NUMBER	OBSERVED DEFECTS	POISSON NUMBER	OBSERVED DEFECTS	POISSON NUMBER
1.	7.2644	51.	24.1369	101.	137.3568
2.	9.6270	52.	79.3571	102.	138.5146
3.	11.6334	53.	82.5253	103.	139.6315
4.	13.5125	54.	91.7915	104.	140.8277
5.	15.2674	55.	83.4052	105.	141.9831
6.	16.9406	56.	34.2140	106.	143.1378
7.	18.5753	57.	85.4284	107.	144.2918
8.	20.1680	58.	86.6370	108.	145.4450
9.	21.7051	59.	87.8430	109.	146.5976
10.	23.2224	60.	89.0491	110.	147.7495
11.	24.7167	61.	90.2524	111.	148.9006
12.	26.1940	62.	91.4545	112.	150.0511
13.	27.6530	63.	92.6562	113.	151.2010
14.	29.0944	64.	93.8535	114.	152.3502
15.	30.6436	65.	95.0507	115.	153.4987
16.	31.8946	66.	96.2464	116.	154.6466
17.	33.2461	67.	97.4406	117.	155.7939
18.	34.6672	68.	98.6335	118.	156.9406
19.	36.0379	69.	99.8249	119.	158.0866
20.	37.3640	70.	101.0150	120.	159.2321
21.	38.7112	71.	102.2037	121.	160.3769
22.	40.0151	72.	103.3912	122.	161.5211
23.	41.4313	73.	104.5773	123.	162.6648
24.	42.7619	74.	105.7623	124.	163.8079
25.	44.0825	75.	106.9459	125.	164.9504
26.	45.3943	76.	108.1284	126.	166.0923
27.	46.7181	77.	109.3002	127.	167.2337
28.	48.0122	78.	110.4899	128.	168.3746
29.	49.3110	79.	111.6660	129.	169.5149
30.	50.6047	80.	112.8468	130.	170.6546
31.	51.8935	81.	114.0236	131.	171.7938
32.	53.1777	82.	115.1993	132.	172.9325
33.	54.4575	83.	116.3740	133.	174.0707
34.	55.7331	84.	117.5476	134.	175.2084
35.	57.0247	85.	118.7203	135.	176.3455
36.	58.2724	86.	119.8919	136.	177.4822
37.	59.5365	87.	121.0625	137.	178.6183
38.	60.7970	88.	122.2322	138.	179.7540
39.	62.0541	89.	123.4009	139.	180.8892
40.	63.3079	90.	124.5687	140.	182.0239
41.	64.5536	91.	125.7356	141.	183.1581
42.	65.8017	92.	126.9016	142.	184.2918
43.	67.0510	93.	128.0667	143.	185.4251
44.	68.2929	94.	129.2309	144.	186.5579
45.	69.5321	95.	130.3942	145.	187.6903
46.	70.7684	96.	131.5567	146.	188.8222
47.	72.0026	97.	132.7184	147.	189.9537
48.	73.2341	98.	133.8792	148.	191.0847
49.	74.4630	99.	135.0393	149.	192.2153
50.	75.6910	100.	136.1985	150.	193.3454
		101.	137.3569	151.	194.4751
				152.	195.6044
				153.	196.7333
				154.	197.8617
				155.	198.9898
				156.	200.1174
				157.	201.2446
				158.	202.3714
				159.	203.4979
				160.	204.6238
				161.	205.7495
				162.	206.8748
				163.	207.9997
				164.	209.1242
				165.	210.2483
				166.	211.3720
				167.	212.4954
				168.	213.6184
				169.	214.7410
				170.	215.8632
				171.	216.9852
				172.	218.1068
				173.	219.2280
				174.	220.3489
				175.	221.4694
				176.	222.5896
				177.	223.7094
				178.	224.8289
				179.	225.9481
				180.	227.0670
				181.	228.1855
				182.	229.3037
				183.	230.4216
				184.	231.5391
				185.	232.6564
				186.	233.7733
				187.	234.8899
				188.	236.0062
				189.	237.1222
				190.	238.2378
				191.	239.3532
				192.	240.4683
				193.	241.5831
				194.	242.6976
				195.	243.8118
				196.	244.9257
				197.	246.0393
				198.	247.1527
				199.	248.2657
				200.	249.3785
				201.	250.4910
				202.	251.6032

CONFIDENCE .9994 PROBABILITY OF ACCEPTANCE .0006

ACCEPTED DEFECTS	POISSON NUMBER	OBSERVED DEFECTS	POISSON NUMBER	OBSERVED DEFECTS	POISSON NUMBER	OBSERVED DEFECTS	POISSON NUMBER
0	7.4186	51.	78.5544	101.	137.9012	152.	196.2486
1	9.7079	52.	79.7774	102.	139.0610	153.	197.3792
2	11.9360	53.	80.9988	103.	140.2201	154.	198.5094
3	13.7040	54.	82.2179	104.	141.3784	155.	199.6393
4	15.4706	55.	83.4350	105.	142.5360	156.	200.7686
5	17.1610	56.	84.6502	106.	143.6928	157.	201.8976
6	18.7955	57.	85.8636	107.	144.8489	158.	203.0262
7	20.3850	58.	87.0751	108.	146.0043	159.	204.1544
8	21.9403	59.	88.2848	109.	147.1589	160.	205.2821
9	23.4644	60.	89.4929	110.	148.3129	161.	206.4095
10	24.9533	61.	90.6991	111.	149.4662	162.	207.5365
11	26.4094	62.	91.9037	112.	150.6187	163.	208.6631
12	27.8369	63.	93.1068	113.	151.7707	164.	209.7893
13	29.2366	64.	94.3082	114.	152.9219	165.	210.9151
14	30.7100	65.	95.5081	115.	154.0725	166.	212.0406
15	32.1714	66.	96.7065	116.	155.2224	167.	213.1656
16	33.5692	67.	97.9034	117.	156.3717	168.	214.2903
17	34.9455	68.	99.0989	118.	157.5204	169.	215.4147
18	36.3312	69.	100.2930	119.	158.6685	170.	216.5386
19	37.6972	70.	101.4857	120.	159.8159	171.	217.6622
20	39.0542	71.	102.6770	121.	160.9628	172.	218.7855
21	40.4027	72.	103.8671	122.	162.1090	173.	219.9084
22	41.7435	73.	105.0558	123.	163.2546	174.	221.0309
23	43.0760	74.	106.2432	124.	164.3997	175.	222.1531
24	44.4015	75.	107.4295	125.	165.5441	176.	223.2749
25	45.7214	76.	108.6145	126.	166.6881	177.	224.3965
26	47.0377	77.	109.7983	127.	167.8314	178.	225.5176
27	48.3450	78.	110.9809	128.	168.9742	179.	226.6384
28	49.6448	79.	112.1624	129.	170.1164	180.	227.7589
29	50.9464	80.	113.3427	130.	171.2581	181.	228.8791
30	52.2392	81.	114.5220	131.	172.3992	182.	229.9989
31	53.5271	82.	115.7001	132.	173.5398	183.	231.1184
32	54.8100	83.	116.8772	133.	174.6799	184.	232.2376
33	56.0903	84.	118.0532	134.	175.8195	185.	233.3564
34	57.3655	85.	119.2282	135.	176.9585	186.	234.4750
35	58.6364	86.	120.4022	136.	178.0971	187.	235.5932
36	59.9046	87.	121.5752	137.	179.2351	188.	236.7111
37	61.1697	88.	122.7472	138.	180.3726	189.	237.8287
38	62.4333	89.	123.9183	139.	181.5097	190.	238.9460
39	63.6964	90.	125.0884	140.	182.6462	191.	240.0629
40	64.9497	91.	126.2575	141.	183.7823	192.	241.1796
41	66.1918	92.	127.4258	142.	184.9179	193.	242.2960
42	67.4300	93.	128.5931	143.	186.0530	194.	243.4121
43	68.6651	94.	129.7594	144.	187.1877	195.	244.5279
44	69.8975	95.	130.9252	145.	188.3218	196.	245.6433
45	71.1279	96.	132.0909	146.	189.4556	197.	246.7585
46	72.3565	97.	133.2538	147.	190.5888	198.	247.8734
47	73.5800	98.	134.4169	148.	191.7217	199.	248.9880
48	74.7915	99.	135.5791	149.	192.8541	200.	250.1024
49	76.0014	100.	136.7406	150.	193.9860	201.	251.2164
50	77.2090	101.	137.9012	151.	195.1175	202.	252.3302

NOT REPRODUCIBLE

CONFIDENCE .9995 PROBABILITY OF ACCEPTANCE .0005

2

DEFECTS	POTISSON NUMBER	OBSERVED DEFECTS	POTISSON NUMBER	OBSERVED DEFECTS	POTISSON NUMBER
0	7.6909	51.	78.0437	101.	178.5385
1	9.9947	52.	80.2704	102.	139.7009
2	12.0514	53.	81.4251	103.	140.8628
3	13.9340	54.	82.7177	104.	142.0233
4	15.2240	55.	83.9282	105.	143.1833
5	17.4106	56.	85.1569	106.	144.3427
6	19.0547	57.	86.3736	107.	145.5012
7	20.6540	58.	87.5884	108.	146.6591
8	22.2160	59.	88.8014	109.	147.8162
9	23.7442	60.	90.0127	110.	148.9726
10	25.2556	61.	91.2223	111.	150.1283
11	26.7794	62.	92.4302	112.	151.2833
12	28.2334	63.	93.6364	113.	152.4376
13	29.6500	64.	94.8410	114.	153.5913
14	31.0309	65.	96.0441	115.	154.7442
15	32.4077	66.	97.2456	116.	155.8966
16	33.8017	67.	98.4457	117.	157.0482
17	35.2040	68.	99.6443	118.	158.1993
18	36.6256	69.	100.8414	119.	159.3497
19	38.0673	70.	102.0371	120.	160.4995
20	39.5098	71.	103.2315	121.	161.6486
21	40.9730	72.	104.4246	122.	162.7972
22	42.4090	73.	105.6163	123.	163.9451
23	43.8434	74.	106.8067	124.	165.0925
24	45.2803	75.	107.9959	125.	166.2393
25	46.7154	76.	109.1838	126.	167.3854
26	48.1623	77.	110.3705	127.	168.5311
27	49.7175	78.	111.5560	128.	169.6761
28	50.0450	79.	112.7404	129.	170.8206
29	51.7474	80.	113.9236	130.	171.9645
30	52.6667	81.	115.1056	131.	173.1078
31	53.9373	82.	116.2866	132.	174.2508
32	55.2254	83.	117.4665	133.	175.3931
33	56.5092	84.	118.6453	134.	176.5348
34	57.7888	85.	119.8231	135.	177.6761
35	59.0645	86.	120.9999	136.	178.8168
36	60.3363	87.	122.1756	137.	179.9571
37	61.6044	88.	123.3503	138.	181.0968
38	62.8693	89.	124.5241	139.	182.2360
39	64.1307	90.	125.6969	140.	183.3747
40	65.3988	91.	126.8687	141.	184.5130
41	66.6634	92.	128.0397	142.	185.6507
42	67.8058	93.	129.2097	143.	186.7880
43	69.1449	94.	130.3788	144.	187.9247
44	70.3811	95.	131.5470	145.	189.0611
45	71.6347	96.	132.7144	146.	190.1969
46	72.8756	97.	133.8808	147.	191.3323
47	74.1140	98.	135.0465	148.	192.4673
48	75.3499	99.	136.2113	149.	193.6017
49	76.5835	100.	137.3753	150.	194.7358
50	77.8147	101.	138.5385	151.	195.8694

CONFIDENCE .9996 PROBABILITY OF ACCEPTANCE .0004

POISSON DEFECTS	POISSON NUMBER	OBSERVED DEFECTS	POISSON NUMBER	OBSERVED DEFECTS	POISSON NUMBER	OBSERVED DEFECTS	POISSON NUMBER
0.	7.8240	51.	79.6362	101.	139.3094	152.	197.9141
1.	14.2439	52.	80.8672	102.	140.4748	153.	199.0493
2.	12.3142	53.	82.0960	103.	141.6394	154.	200.1841
3.	14.2120	54.	83.3228	104.	142.8033	155.	201.3184
4.	15.2014	55.	84.5475	105.	143.9664	156.	202.4524
5.	17.7724	56.	85.7702	106.	145.1267	157.	203.5858
6.	18.3721	57.	86.9910	107.	146.2902	158.	204.7189
7.	20.9402	58.	88.2099	108.	147.4510	159.	205.8516
8.	22.5532	59.	89.4269	109.	148.6111	160.	206.9838
9.	24.0552	60.	90.6422	110.	149.7705	161.	208.1157
10.	25.6107	61.	91.8557	111.	150.9291	162.	209.2471
11.	27.1034	62.	93.0674	112.	152.0870	163.	210.3781
12.	28.5759	63.	94.2775	113.	153.2443	164.	211.5088
13.	30.0307	64.	95.4860	114.	154.4008	165.	212.6390
14.	31.4695	65.	96.6929	115.	155.5567	166.	213.7688
15.	32.8940	66.	97.8982	116.	156.7119	167.	214.8983
16.	34.3054	67.	99.1020	117.	157.8664	168.	216.0274
17.	35.7049	68.	100.3043	118.	159.0203	169.	217.1561
18.	37.0936	69.	101.5052	119.	160.1735	170.	218.2844
19.	38.4721	70.	102.7046	120.	161.3261	171.	219.4123
20.	39.8413	71.	103.9026	121.	162.4781	172.	220.5399
21.	41.2110	72.	105.0993	122.	163.6294	173.	221.6671
22.	42.5844	73.	106.2946	123.	164.7802	174.	222.7939
23.	43.9504	74.	107.4886	124.	165.9303	175.	223.9204
24.	45.3172	75.	108.6813	125.	167.0798	176.	225.0465
25.	46.6846	76.	109.8728	126.	168.2288	177.	226.1723
26.	47.8322	77.	111.0630	127.	169.3771	178.	227.2977
27.	49.2122	78.	112.2520	128.	170.5249	179.	228.4227
28.	50.5955	79.	113.4398	129.	171.6721	180.	229.5475
29.	51.9734	80.	114.6265	130.	172.8188	181.	230.6718
30.	53.3463	81.	115.8120	131.	173.9649	182.	231.7958
31.	54.7144	82.	116.9963	132.	175.1104	183.	232.9195
32.	55.7278	83.	118.1796	133.	176.2554	184.	234.0429
33.	57.0144	84.	119.3618	134.	177.3998	185.	235.1659
34.	58.3017	85.	120.5429	135.	178.5438	186.	236.2886
35.	59.5825	86.	121.7231	136.	179.6871	187.	237.4110
36.	60.8595	87.	122.9020	137.	180.8300	188.	238.5330
37.	62.1327	88.	124.0800	138.	181.9724	189.	239.6547
38.	63.4024	89.	125.2571	139.	183.1142	190.	240.7761
39.	64.6684	90.	126.4331	140.	184.2555	191.	241.8972
40.	65.9316	91.	127.6082	141.	185.3964	192.	243.0180
41.	67.1914	92.	128.7823	142.	186.5367	193.	244.1384
42.	68.4481	93.	129.9556	143.	187.6766	194.	245.2586
43.	69.7018	94.	131.1279	144.	188.8160	195.	246.3784
44.	70.9527	95.	132.2992	145.	189.9548	196.	247.4979
45.	72.2009	96.	133.4697	146.	191.0933	197.	248.6172
46.	73.4463	97.	134.6394	147.	192.2312	198.	249.7361
47.	74.6891	98.	135.8081	148.	193.3687	199.	250.8547
48.	75.9295	99.	136.9760	149.	194.5057	200.	251.9731
49.	77.1674	100.	138.1431	150.	195.6423	201.	253.0911
50.	78.4029	101.	139.3094	151.	196.7784	202.	254.2089

OBSERVED DEFECTS	POISSON NUMBER	OBSERVED DEFECTS	POISSON NUMBER	OBSERVED DEFECTS	POISSON NUMBER	OBSERVED DEFECTS	POISSON NUMBER
0.	2.1117	51.	80.3803	101.	140.2892	152.	199.0718
1.	16.5592	52.	91.6266	102.	141.4585	153.	200.2102
2.	12.6517	53.	82.8608	103.	142.6263	154.	201.3481
3.	14.5496	54.	84.0929	104.	143.7946	155.	202.4856
4.	16.3751	55.	85.3228	105.	144.9615	156.	203.6227
5.	18.1439	56.	86.5507	106.	146.1276	157.	204.7593
6.	19.7720	57.	87.7766	107.	147.2930	158.	205.8955
7.	21.3976	58.	89.0006	108.	148.4575	159.	207.0312
8.	22.9826	59.	90.2227	109.	149.6212	160.	208.1666
9.	24.5376	60.	91.4430	110.	150.7844	161.	209.3016
10.	26.0647	61.	92.6614	111.	151.9468	162.	210.4361
11.	27.5645	62.	93.8781	112.	153.1084	163.	211.5702
12.	29.0518	63.	95.0931	113.	154.2693	164.	212.7038
13.	30.5169	64.	96.3065	114.	155.4295	165.	213.8371
14.	31.9657	65.	97.5182	115.	156.5890	166.	214.9700
15.	33.3998	66.	98.7283	116.	157.7478	167.	216.1025
16.	34.8207	67.	99.9368	117.	158.9060	168.	217.2366
17.	36.2294	68.	101.1439	118.	160.0635	169.	218.3663
18.	37.6269	69.	102.3494	119.	161.2203	170.	219.4976
19.	39.0141	70.	103.5535	120.	162.3765	171.	220.6286
20.	40.3918	71.	104.7561	121.	163.5320	172.	221.7591
21.	41.7607	72.	105.9574	122.	164.6869	173.	222.8893
22.	43.1213	73.	107.1572	123.	165.8411	174.	224.0191
23.	44.4742	74.	108.3558	124.	166.9948	175.	225.1486
24.	45.8198	75.	109.5530	125.	168.1478	176.	226.2776
25.	47.1586	76.	110.7489	126.	169.3003	177.	227.4064
26.	48.4910	77.	111.9436	127.	170.4521	178.	228.5347
27.	49.8173	78.	113.1370	128.	171.6033	179.	229.6627
28.	51.1378	79.	114.3292	129.	172.7540	180.	230.7903
29.	52.4529	80.	115.5202	130.	173.9041	181.	231.9176
30.	53.7628	81.	116.7100	131.	175.0536	182.	233.0445
31.	55.0677	82.	117.8987	132.	176.2025	183.	234.1711
32.	56.3680	83.	119.0863	133.	177.3509	184.	235.2974
33.	57.6637	84.	120.2727	134.	178.4987	185.	236.4233
34.	58.9552	85.	121.4580	135.	179.6460	186.	237.5488
35.	60.2425	86.	122.6423	136.	180.7928	187.	238.6741
36.	61.5259	87.	123.8255	137.	181.9390	188.	239.7990
37.	62.8054	88.	125.0077	138.	183.0847	189.	240.9235
38.	64.0816	89.	126.1889	139.	184.2308	190.	242.0478
39.	65.3538	90.	127.3691	140.	185.3745	191.	243.1717
40.	66.6228	91.	128.5482	141.	186.5186	192.	244.2953
41.	67.8886	92.	129.7265	142.	187.6622	193.	245.4186
42.	69.1513	93.	130.9037	143.	188.8054	194.	246.5416
43.	70.4109	94.	132.0800	144.	189.9480	195.	247.6642
44.	71.6677	95.	133.2554	145.	191.0901	196.	248.7865
45.	72.9215	96.	134.4299	146.	192.2318	197.	249.9086
46.	74.1727	97.	135.6035	147.	193.3730	198.	251.0303
47.	75.4212	98.	136.7762	148.	194.5137	199.	252.1517
48.	76.6671	99.	137.9480	149.	195.6539	200.	253.2728
49.	77.9105	100.	139.1190	150.	196.7937	201.	254.3936
50.	79.1516	101.	140.2892	151.	197.9330	202.	255.5141

NOT REPRODUCIBLE

NOT REPRODUCIBLE

CONFIDENCE .999A PROBABILITY OF ACCEPTANCE .0002

OBSERVED DEFECTS	POISSON NUMBER	OBSERVED DEFECTS	POISSON NUMBER	OBSERVED DEFECTS	POISSON NUMBER	OBSERVED DEFECTS	POISSON NUMBER
0	8.5172	51	81.4355	101	141.6448	152	200.6723
1	11.0023	52	82.6793	102	142.8194	153	201.8150
2	13.1249	53	83.9208	103	143.9932	154	202.9573
3	15.0679	54	85.1601	104	145.1662	155	204.0991
4	16.8979	55	86.3972	105	146.3383	156	205.2405
5	18.6480	56	87.6323	106	147.5096	157	206.3814
6	20.3379	57	88.8652	107	148.6802	158	207.5219
7	21.9802	58	90.0962	108	149.8499	159	208.6620
8	23.5836	59	91.3253	109	151.0189	160	209.8016
9	25.1545	60	92.5524	110	152.1871	161	210.9408
10	26.6976	61	93.7777	111	153.3545	162	212.0795
11	28.2147	62	95.0012	112	154.5212	163	213.2178
12	29.7147	63	96.2230	113	155.6872	164	214.3557
13	31.1940	64	97.4430	114	156.8524	165	215.4932
14	32.6555	65	98.6613	115	158.0170	166	216.6303
15	34.1070	66	99.8780	116	159.1808	167	217.7669
16	35.5377	67	101.0931	117	160.3439	168	218.9032
17	36.9489	68	102.3066	118	161.5063	169	220.0391
18	38.3487	69	103.5186	119	162.6681	170	221.1745
19	39.7479	70	104.7291	120	163.8292	171	222.3096
20	41.1572	71	105.9381	121	164.9896	172	223.4443
21	42.5675	72	107.1456	122	166.1494	173	224.5785
22	43.9892	73	108.3518	123	167.3085	174	225.7124
23	45.4230	74	109.5565	124	168.4670	175	226.8459
24	46.8693	75	110.7599	125	169.6248	176	227.9791
25	47.9794	76	111.9620	126	170.7820	177	229.1118
26	49.3213	77	113.1628	127	171.9386	178	230.2442
27	50.6577	78	114.3623	128	173.0946	179	231.3763
28	51.9892	79	115.5605	129	174.2500	180	232.5079
29	53.3131	80	116.7575	130	175.4048	181	233.6392
30	54.6326	81	117.9533	131	176.5590	182	234.7701
31	55.9471	82	119.1479	132	177.7127	183	235.9007
32	57.2566	83	120.3413	133	178.8657	184	237.0309
33	58.5615	84	121.5336	134	180.0182	185	238.1608
34	59.8620	85	122.7248	135	181.1701	186	239.2903
35	61.1583	86	123.9148	136	182.3215	187	240.4195
36	62.4505	87	125.1038	137	183.4723	188	241.5483
37	63.7388	88	126.2917	138	184.6226	189	242.6768
38	65.0233	89	127.4786	139	185.7723	190	243.8050
39	66.3042	90	128.6644	140	186.9215	191	244.9328
40	67.5816	91	129.8492	141	188.0702	192	246.0603
41	68.8557	92	131.0330	142	189.2183	193	247.1875
42	70.1266	93	132.2158	143	190.3660	194	248.3143
43	71.3943	94	133.3977	144	191.5131	195	249.4408
44	72.6591	95	134.5786	145	192.6597	196	250.5670
45	73.9209	96	135.7586	146	193.8058	197	251.6929
46	75.1799	97	136.9376	147	194.9514	198	252.8184
47	76.4361	98	138.1157	148	196.0966	199	253.9436
48	77.6897	99	139.2930	149	197.2412	200	255.0686
49	78.9410	100	140.4693	150	198.3854	201	256.1932
50	80.1896	101	141.6448	151	199.5291	202	257.3175

ACCEPTED DEFECTS	POISSON NUMBER	ACCEPTED DEFECTS	POISSON NUMBER	OBSERVED DEFECTS	POISSON NUMBER	OBSERVED DEFECTS	POISSON NUMBER
0.	0.2103	51.	83.1757	161.	143.8886	162.	203.3307
1.	11.7564	52.	84.4347	102.	145.0830	153.	204.4807
2.	13.9282	53.	85.6883	103.	146.2655	154.	205.6301
3.	15.4130	54.	86.9395	104.	147.4472	155.	206.7791
4.	17.2820	55.	88.1885	105.	148.6280	156.	207.9276
5.	19.5672	56.	89.4353	106.	149.8079	157.	209.0756
6.	21.2894	57.	90.6788	107.	150.9870	158.	210.2231
7.	22.4624	58.	91.9225	108.	152.1653	159.	211.3702
8.	24.5947	59.	93.1630	109.	153.3427	160.	212.5166
9.	26.1970	60.	94.4015	110.	154.5194	161.	213.6621
10.	27.7623	61.	95.6381	111.	155.6952	162.	214.8088
11.	29.3065	62.	96.8728	112.	156.8703	163.	215.9541
12.	30.8286	63.	98.1056	113.	158.0446	164.	217.0980
13.	32.3312	64.	99.3366	114.	159.2182	165.	218.2413
14.	33.8163	65.	100.5656	115.	160.3910	166.	219.3873
15.	35.2856	66.	101.7935	116.	161.5630	167.	220.5308
16.	36.7406	67.	103.0193	117.	162.7343	168.	221.6740
17.	38.1825	68.	104.2435	118.	163.9049	169.	222.8166
18.	39.6124	69.	105.4661	119.	165.0748	170.	223.9588
19.	41.0312	70.	106.6871	120.	166.2440	171.	225.1008
20.	42.4387	71.	107.9066	121.	167.4126	172.	226.2422
21.	43.8346	72.	109.1246	122.	168.5803	173.	227.3833
22.	45.2287	73.	110.3410	123.	169.7474	174.	228.5238
23.	46.6105	74.	111.5560	124.	170.9139	175.	229.6641
24.	47.9864	75.	112.7696	125.	172.0797	176.	230.8048
25.	49.3599	76.	113.9818	126.	173.2448	177.	231.9434
26.	50.7306	77.	115.1927	127.	174.4083	178.	233.0825
27.	52.0934	78.	116.4022	128.	175.5731	179.	234.2212
28.	53.4505	79.	117.6103	129.	176.7363	180.	235.3594
29.	54.7515	80.	118.8172	130.	177.8989	181.	236.4974
30.	56.0868	81.	120.0228	131.	179.0608	182.	237.6348
31.	57.4169	82.	121.2272	132.	180.2222	183.	238.7720
32.	58.7418	83.	122.4303	133.	181.3830	184.	239.9088
33.	60.0619	84.	123.6323	134.	182.5431	185.	241.0452
34.	61.3773	85.	124.8330	135.	183.7027	186.	242.1813
35.	62.6883	86.	126.0326	136.	184.8617	187.	243.3170
36.	63.9950	87.	127.2311	137.	186.0201	188.	244.4523
37.	65.2977	88.	128.4284	138.	187.1779	189.	245.5872
38.	66.5964	89.	129.6246	139.	188.3352	190.	246.7218
39.	67.8913	90.	130.8198	140.	189.4919	191.	247.8561
40.	69.1825	91.	132.0130	141.	190.6486	192.	248.9900
41.	70.4703	92.	133.2059	142.	191.8036	193.	250.1236
42.	71.7546	93.	134.3988	143.	192.9587	194.	251.2568
43.	73.0357	94.	135.5899	144.	194.1132	195.	252.3897
44.	74.3134	95.	136.7790	145.	195.2672	196.	253.5223
45.	75.5885	96.	137.9689	146.	196.4207	197.	254.6545
46.	76.8604	97.	139.1589	147.	197.5736	198.	255.7863
47.	78.1295	98.	140.3480	148.	198.7260	199.	256.9179
48.	79.3958	99.	141.5361	149.	199.8780	200.	258.0491
49.	80.6593	100.	142.7153	150.	201.0294	201.	259.1800
50.	81.9203	101.	143.8996	151.	202.1883	202.	260.3106

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13. ABSTRACT -The Poisson distribution is an excellent approximation of the binomial distribution. Its formula, uses and limitations can be found in many statistics books. It is noted that the lower the defect rate, the better these numbers approximate the more exact binomial distribution. This compilation of Poisson numbers was designed to perform two functions: to estimate reliability quickly and to prepare operating characteristic curves. The FORTRAN Program used to generate these numbers was written by the author and is in Appendix A.		

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