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DEVELOPMENT OF IR TRANSMITTING  
CHALCOGENIDE WINDOWS

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Catholic University of America

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by

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Washington, DC 20064

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ABSTRACT continued

The "molecular model" of Lucovsky and coworkers for vibrational properties of chalcogenide glasses such as  $\text{As}_2\text{S}_3$ ,  $\text{As}_2\text{Se}_3$ ,  $\text{GeS}_2$  and  $\text{GeSe}_2$  suggests that multiphonon absorption in these materials should be analogous to overtone and combination vibrational bands in isolated molecules. A variety of experiments have been carried out whose results are in reasonable accord with this prediction. These include Raman spectra of  $\text{As}_2\text{S}_3$  glass, measurement of the frequency dependence of infrared absorption in the multiphonon region for  $\text{As}_2\text{S}_3$ ,  $\text{As}_2\text{Se}_3$ , and mixed  $\text{As}_2\text{S}_3$ - $\text{As}_2\text{Se}_3$  and  $\text{As}_2\text{Se}_3$ - $\text{GeSe}_2$  glasses, and measurement of the temperature dependence of absorption coefficients in the multiphonon region for  $\text{As}_2\text{Se}_3$  glass.

14. KEY WORDS	LINK A		LINK B		LINK C	
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Glass						
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Window						
Arsenic						
Selenium						
Multiphonon						

## SUMMARY

A quantitative study of infrared absorption in the 250-4000  $\text{cm}^{-1}$  region of  $\text{As}_2\text{Se}_3$  glasses doped with small amounts of  $\text{As}_2\text{O}_3$  or purified by various procedures has been carried out with particular attention to absorption in the wavelength regions of the  $\text{CO}_2$  and CO lasers. The dependence of the relative intensities of the oxide impurity bands in the 650-1340  $\text{cm}^{-1}$  region on the total amount of  $\text{As}_2\text{O}_3$  added to the glass indicates the existence of three distinct oxide impurity species. A number of higher frequency impurity bands which are due to the presence of hydrogen in the glass and whose intensities are highly dependent on the glass melting conditions have been observed and classified. Absorption coefficients of  $\text{As}_2\text{Se}_3$  glass in the 920-1090  $\text{cm}^{-1}$   $\text{CO}_2$  laser region are limited by intrinsic multiphonon absorption to values of around  $10^{-2} \text{ cm}^{-1}$ . The lowest absorption coefficients measured in the 1700-2000  $\text{cm}^{-1}$  CO laser region were around  $2 \times 10^{-3} \text{ cm}^{-1}$  and may contain contributions from hydrogen impurity bands.

Intrinsic multiphonon absorption coefficients of mixed  $\text{As}_2\text{Se}_3$ - $\text{GeSe}_2$  glasses were found to be of the same magnitude at the same respective frequencies as those for pure  $\text{As}_2\text{Se}_3$  glass. Hence selenide glasses are unsuitable as windows for high power  $\text{CO}_2$  lasers.

## SUMMARY p.2

The "molecular model" of Lucovsky and coworkers for vibrational properties of chalcogenide glasses such as  $\text{As}_2\text{S}_3$ ,  $\text{As}_2\text{Se}_3$ ,  $\text{GeS}_2$  and  $\text{GeSe}_2$  suggests that multiphonon absorption in these materials should be analogous to overtone and combination vibrational bands in isolated molecules. A variety of experiments have been carried out whose results are in reasonable accord with this prediction. These include Raman spectra of  $\text{As}_2\text{S}_3$  glass, measurement of the frequency dependence of infrared absorption in the multiphonon region for  $\text{As}_2\text{S}_3$ ,  $\text{As}_2\text{Se}_3$ , and mixed  $\text{As}_2\text{S}_3$ - $\text{As}_2\text{Se}_3$  and  $\text{As}_2\text{Se}_3$ - $\text{GeSe}_2$  glasses, and measurement of the temperature dependence of absorption coefficients in the multiphonon region for  $\text{As}_2\text{Se}_3$  glass.

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3. "Multiphonon Absorption in  $As_2S_3$ - $As_2Se_3$  Glasses." M.S. Maklad, R.K. Mohr, R.E. Howard, P.B. Macedo, and C.T. Moynihan, Solid State Commun., 15, 855 (1974).
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## INTRINSIC AND IMPURITY INFRARED ABSORPTION IN As<sub>2</sub>Se<sub>3</sub> GLASS

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A quantitative study of infrared absorption in the 250–4000 cm<sup>-1</sup> region of As<sub>2</sub>Se<sub>3</sub> glasses doped with small amounts of As<sub>2</sub>O<sub>3</sub> or purified by various procedures has been carried out with particular attention to absorption in the wavelength regions of the CO<sub>2</sub> and CO lasers. The dependence of the relative intensities of the oxide impurity bands in the 650–1340 cm<sup>-1</sup> region on the total amount of As<sub>2</sub>O<sub>3</sub> added to the glass indicates the existence of three distinct oxide-impurity species. A number of higher-frequency impurity bands which are due to the presence of hydrogen in the glass and whose intensities are highly dependent on the glass-melting conditions have been observed and classified. Intrinsic multiphonon absorption in the 400–1100 cm<sup>-1</sup> region has been interpreted in terms of combination and overtone bands of the two highest-frequency fundamental vibrational modes. Absorption coefficients of As<sub>2</sub>Se<sub>3</sub> glass in the 920–1090 cm<sup>-1</sup> CO<sub>2</sub> laser region are limited by intrinsic multiphonon absorption to values of around 10<sup>-2</sup> cm<sup>-1</sup>. The lowest absorption coefficients measured in the 1700–2000 cm<sup>-1</sup> CO laser region were around 2 × 10<sup>-3</sup> cm<sup>-1</sup> and may contain contributions from hydrogen-impurity bands.

### 1. Introduction

Selenide glasses are an important class of infrared-transmitting materials [1]. Probably the most widely studied selenide glass is As<sub>2</sub>Se<sub>3</sub>, but the numerous studies of infrared absorption in this material [2–14] have provided very little in the way of quantitative assessment of absorption in wavelength regions of high transparency. On the other hand, the recent development and commercial availability of high-power infrared lasers have created a need for information about the inherent limits of absorption in infrared-transmitting materials [1, 15]. Consequently, we have carried out a quantitative study of impurity and bulk absorption in As<sub>2</sub>Se<sub>3</sub> glass, with particular attention to absorption at the wavelengths of the CO<sub>2</sub> laser (9.2–10.8 μm, 1090–920 cm<sup>-1</sup>) and of the CO laser (5–6 μm, 2000–1700 cm<sup>-1</sup>).

The two principal sources of IR absorption in As<sub>2</sub>Se<sub>3</sub> glasses are light atom impurities (oxygen and hydrogen) [1, 4–8, 11, 13] and intrinsic multiphonon pro-

cesses [1, 6, 13]. Hence, two lines of investigation were pursued by us. First, the magnitude of excess absorption of  $As_2Se_3$  glasses doped with known amounts of oxide impurity was determined. Second, the absorption of  $As_2Se_3$  glasses prepared using a variety of purification procedures was measured to fix unambiguously the intrinsic absorption coefficients.

## 2. Sample preparation and purification

$As_2Se_3$  glasses were compounded in batches of about 15 g from commercially available high-purity As (Cominco American, 99.9999%) and Se (Atomergic Chemicals Co., 99.9999%). These were stored, weighed, and handled in a Vacuum Atmospheres  $N_2$ -filled inert atmosphere box to avoid any contamination from atmospheric oxygen and moisture. Primary standard  $As_2O_3$  was used as a dopant.

In the "standard" preparation procedure 1.3 cm od, 1.0 cm id Vycor melt tubes were sealed at one end, heated with a torch under vacuum to remove adsorbed water, and transferred to the inert atmosphere box. The glass components were loaded into the tubes, which were then removed from the box and sealed off under vacuum. The glasses were melted for 20 h at  $850^\circ C$  in a rocking furnace, removed from the furnace and cooled in air, annealed inside the melt tubes for a few hours at  $155-170^\circ C$ , cooled slowly to room temperature, and removed from the melt tubes.

Several special purification procedures designed to eliminate oxide impurities were also tried [1, 7]. These included:

(1) Baking the Vycor melt tubes overnight under vacuum at  $850-900^\circ C$  to remove adsorbed water before loading the glass components.

(2) Baking the components overnight at  $100-120^\circ C$  in the melt tubes under vacuum before sealing off to remove surface moisture from the components.

(3) Addition to the melt components of small amounts of metallic Al or Zr to act as oxide getters.

(4) Distillation of the glass. The glass after melting was sealed into one side of a 1.3 cm od Vycor tube divided into two sections by a coarse-porosity Vycor fritted disc. With the distillation tube in a horizontal position the glass was heated to  $800-850^\circ C$  so that it distilled through the fritted disc and into the second side which was held at a lower temperature. Ordinarily the distillation was carried out with the distillation tube sealed under vacuum, but distillations were also carried out with the tube sealed at room temperature under  $\frac{1}{3}$  atm of  $N_2$ ,  $H_2$  or 5%  $H_2 - 95\% N_2$ . Following distillation the glass was remelted briefly at  $700-850^\circ C$  in Vycor sealed under vacuum and then annealed. Vacuum distillations were intended to degas the glass and remove involatile impurities; distillations under  $H_2$  were intended to lead to oxide removal by formation of  $H_2O$ . The fritted disc served to prevent carry-over of particulate matter during the distillation.

$As_2Se_3$  glasses quantitatively doped with small amounts of  $As_2O_3$  were prepared

by dilution procedures. Several batches of  $\text{As}_2\text{Se}_3$  glass to which had been added 910 ppm  $\text{As}_2\text{O}_3$  were melted, where "ppm" refers to the content of added impurity on a molar basis. Glasses containing less than 910 ppm  $\text{As}_2\text{O}_3$  were obtained both by remelting the 910 ppm glass with previously prepared undoped  $\text{As}_2\text{Se}_3$  glass and by remelting the 910 ppm glass with appropriate amounts of elemental As and Se. Glasses of the same nominal  $\text{As}_2\text{O}_3$  content prepared by the two different dilution procedures were within experimental error indistinguishable on the basis of their infrared absorption.

### 3. Infrared absorption measurements

Samples for IR absorption measurements were prepared by cutting slices from the 1.0 cm od glass boules and polishing the opposite faces plane parallel. Sample thicknesses ranged from 0.018 to 2.5 cm. The polished specimens were examined under an IR microscope, and those found to contain bubbles or gross amounts of particulate matter were not used for transmission measurements.

IR spectra over the range  $250\text{--}4000\text{ cm}^{-1}$  ( $40\text{--}2.5\text{ }\mu\text{m}$ ) were measured at ambient temperature with a Perkin-Elmer Model 467 double beam spectrometer with a variable attenuator in the reference beam. Prior to recording the spectrum the attenuator was set to give a reading of 100% transmission with no sample in the sample beam. A typical spectrum of an oxide-free  $\text{As}_2\text{Se}_3$  glass is shown in fig. 1.

The absorption coefficient  $\alpha$  was obtained from the transmission  $T$ , the sample thickness  $x$ , and the reflectivity  $R$  by the equation

$$T = (1 - R)^2 \exp(-\alpha x) / [1 - R^2 \exp(-2\alpha x)] \quad (1)$$

which is valid for normal incidence of the light beam on the sample surface in regions in which  $\alpha\lambda \ll 1$ , where  $\lambda$  is wavelength. The reflectivity  $R$  used in eq. (1) was calculated from the transmission  $T_0$  measured on the same spectrum in regions of negligible absorption (the flat regions of the spectrum where  $\alpha x \ll 1$ , see fig. 1):

$$T_0 = (1 - R)^2 / (1 - R^2) \quad (2)$$

The average value of  $T_0$  in the  $7\text{--}10\text{ }\mu\text{m}$  region for 34 different  $\text{As}_2\text{Se}_3$  samples in our study was  $0.63 \pm 0.01$ . This agrees well with the  $T_0$  value of 0.64 calculated from published values [3, 5, 6] of the refractive index  $n$  using eq. (2) and the relation

$$R = (n - 1)^2 / (n + 1)^2.$$

Slight differences between the  $T_0$  values obtained from the IR spectrum and from the index of refraction may arise because of slight deviations from normal light incidence or because of scattering from small surface imperfections or foreign-material inclusions in the sample in the IR spectrum determination.

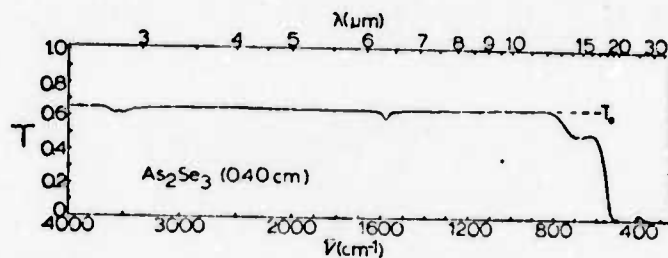


Fig. 1. Infrared spectrum of  $\text{As}_2\text{Se}_3$  glass prepared by the "standard" procedure. Sample thickness 0.40 cm.

Calorimetric absorption coefficient measurements in the  $\text{CO}_2$  and CO laser-wavelength regions were carried out at ambient temperature using Molelectron Corp. model C250 tunable  $\text{CO}_2$  and CO lasers and a CRI model 20 power meter. The method described by Pinnow and Rich [16] with the sample mounted outside the laser cavity was employed. Heat capacities needed for the calorimetric  $\alpha$  calculation were taken from the paper of Schnaus et al. [17].

#### 4. Oxide impurity absorption

In fig. 2 are shown IR spectra of thin samples of  $\text{As}_2\text{O}_3$ -doped  $\text{As}_2\text{Se}_3$  glasses of comparable thickness. Jerger and Sherwood [5] and Vasko et al. [11] have observed that  $\text{As}_2\text{Se}_3$  spectra in the region shown in fig. 2 depend only on the total amount

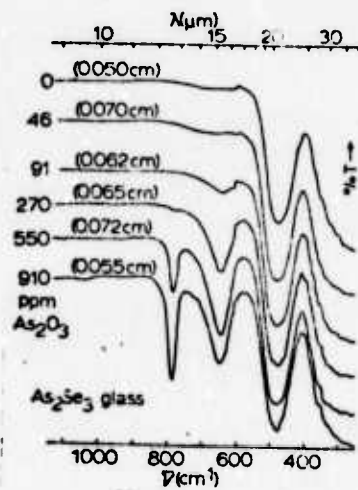


Fig. 2. Infrared spectra of thin samples of  $\text{As}_2\text{O}_3$ -doped  $\text{As}_2\text{Se}_3$  glasses. Sample thicknesses shown in parentheses. The discontinuities in the spectra at  $600\text{ cm}^{-1}$  are due to a grating change in the spectrometer.

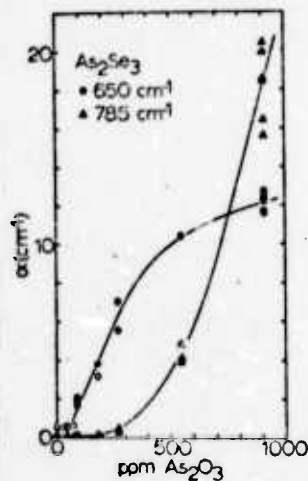


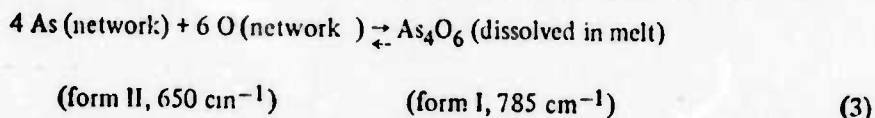
Fig. 3. Absorption coefficient versus ppm added  $\text{As}_2\text{O}_3$  for  $\text{As}_2\text{Se}_3$  glasses for the 650 and 785  $\text{cm}^{-1}$  oxide impurity band maxima.

of oxygen present and are independent of whether the oxygen was added to the melt components in the form of  $\text{As}_2\text{O}_3$  or  $\text{SeO}_2$ . The principal features of fig. 2 are (1) a strong peak at 480  $\text{cm}^{-1}$  whose intensity is independent of oxide content and which hence must be an intrinsic absorption band, (2) an oxide impurity band at 650  $\text{cm}^{-1}$  which becomes noticeable at 91 ppm  $\text{As}_2\text{O}_3$  and grows rapidly with further additions of  $\text{As}_2\text{O}_3$  up to 550 ppm and less rapidly thereafter, and (3) an oxide impurity band at 785  $\text{cm}^{-1}$  which first appears at 270 ppm and grows rapidly with further  $\text{As}_2\text{O}_3$  additions. Plots of the absorption coefficient at the 650 and 785  $\text{cm}^{-1}$  oxide band maxima versus ppm of added  $\text{As}_2\text{O}_3$  are shown in fig. 3.

The presence in  $\text{As}_2\text{Se}_3$  glasses of two principal oxide absorption peaks at 650  $\text{cm}^{-1}$  and 785  $\text{cm}^{-1}$  whose relative intensities varied with the glass preparation was first noted by Vasko et al. [11]. On the basis of the spectra of the various forms of pure  $\text{As}_2\text{O}_3$  they concluded that the 785  $\text{cm}^{-1}$  band was due to oxygen present as  $\text{As}_4\text{O}_6$  molecules ( $\text{As}_2\text{O}_3$  form I), while the 650  $\text{cm}^{-1}$  band was due to oxygen present in a network structure similar to that of vitreous  $\text{As}_2\text{O}_3$  or of the  $\text{As}_2\text{O}_3$  monoclinic crystal ( $\text{As}_2\text{O}_3$  form II).

The solubility of  $\text{As}_2\text{O}_3$  in  $\text{As}_2\text{Se}_3$  glass is roughly 2000 ppm [18]. Hence in the glasses of fig. 2 the  $\text{As}_2\text{O}_3$  is dissolved in the  $\text{As}_2\text{Se}_3$  on a molecular level. Figs. 2 and 3 show that the oxide species associated with the 650  $\text{cm}^{-1}$  band (form II) predominates at low concentrations, but as the total concentration of  $\text{As}_2\text{O}_3$  increases, the concentration of the 650  $\text{cm}^{-1}$  species begins to level off, and further  $\text{As}_2\text{O}_3$  increments end up in the glass mainly in the form of the oxide species associated with the 785  $\text{cm}^{-1}$  band (form I). These two pieces of evidence support the conclusions of Vasko et al. [11], so that we may tentatively relate the 650  $\text{cm}^{-1}$  band to vibrations of oxygen incorporated substitutionally for selenium in the  $\text{As}_2\text{Se}_3$

network in the form of  $\geq\text{As}-\text{O}-\text{As}<$  local groups, while the  $785\text{ cm}^{-1}$  band may be associated with vibrations of  $\text{As}_4\text{O}_6$  molecules dissolved in the glass. The relative concentrations of the two species would be controlled by an equilibrium of the form



which would strongly favor form II at low overall oxygen concentrations and favor form I at high concentrations. In view of the very broad miscibility gap (0.2–98 mol%  $\text{As}_2\text{O}_3$ ) in the  $\text{As}_2\text{Se}_3 - \text{As}_2\text{O}_3$  system [18], which indicates a pronounced lack of affinity between the oxide and the selenide, the displacement of eq. (3) to the right with increasing overall oxide content and the concomitant aggregation of oxygen into  $\text{As}_4\text{O}_6$  molecules may be viewed as a precursor step to the gross segregation of oxygen into a separate phase that takes place above 2000 ppm  $\text{As}_2\text{O}_3$ .

A point of some concern to us with regard to our doping experiments was that, since  $\text{As}_2\text{O}_3$  is highly volatile, the  $\text{As}_2\text{O}_3$  vapor pressure over the  $\text{As}_2\text{Se}_3$  melt might be sufficiently high for a substantial portion of the added  $\text{As}_2\text{O}_3$  to be segregated into the vapor phase above the melt at high temperatures and hence not to appear in the quenched glass. To check on this possibility we carried out a number of syntheses of 910 ppm  $\text{As}_2\text{O}_3$  glasses in which we varied both the ratio of the volume of the empty space in the sealed melt tube to the melt volume,  $V_{\text{void}}/V_{\text{melt}}$ , and the melt temperature. The absorption coefficients at the  $650$  and  $785\text{ cm}^{-1}$  oxide bands for these glasses are shown in table 1. The  $\alpha$  values at  $650\text{ cm}^{-1}$  are all identical within experimental error; however, the intensity of the  $650\text{ cm}^{-1}$  band is not greatly sensitive to the total amount of oxide at concentrations around 910 ppm. The  $\alpha$  values at  $785\text{ cm}^{-1}$  show a scatter of about  $\pm 10\%$  about their mean. From fig. 3 one may estimate that about 400 ppm of  $\text{As}_2\text{O}_3$  are in form I associated with the  $785\text{ cm}^{-1}$  band, so that the scatter in the  $785\text{ cm}^{-1}$   $\alpha$  values corresponds to an un-

Table 1  
Absorption coefficients at  $650$  and  $785\text{ cm}^{-1}$  of  $\text{As}_2\text{Se}_3$  glasses doped with 910 ppm  $\text{As}_2\text{O}_3$ .

Melt history	$V_{\text{void}}/V_{\text{melt}}$	$\alpha_{650}\text{ (cm}^{-1}\text{)}$	$\alpha_{785}\text{ (cm}^{-1}\text{)}$
20 h at $850^\circ\text{C}$	—	12.4	20.4
20 h at $850^\circ\text{C}$	1.8	12.7	19.9
20 h at $850^\circ\text{C}$	3.7	11.7	18.6
20 h at $850^\circ\text{C}$	5.5	11.6	15.6
2 h at $550^\circ\text{C}$ } 20 h at $850^\circ\text{C}$ }	—	12.3	16.4
20 h at $850^\circ\text{C}$ } 20 h at $450^\circ\text{C}$ }	—	12.2	16.4
20 h at $450^\circ\text{C}$	2.9	12.3	18.4
Average		$12.2 \pm 0.3$	$18.0 \pm 1.6$

certainty of about  $\pm 40$  ppm in the total 910 ppm  $\text{As}_2\text{O}_3$  content or about  $\pm 0.3$  mg  $\text{As}_2\text{O}_3$  in a 15 g batch. This is very close to the estimated accuracy of our  $\text{As}_2\text{O}_3$  addition procedure, so that the scatter may be primarily due to experimental uncertainty from this source. Alternatively, the scatter in the  $785\text{ cm}^{-1}$  values may be due to the extraction of varying amounts of oxide (of the order of 50 ppm) by the Vycor melt container, as explained in sect. 5. The absence of changes in the  $785\text{ cm}^{-1}$   $\alpha$  value with changes in melt temperature large enough to produce large differences in the  $\text{As}_2\text{O}_3$  vapor pressure, however, demonstrates fairly conclusively that a negligible amount of oxide is lost as vapor into the void space above the melt.

The temperature independence of the  $650$  and  $785\text{ cm}^{-1}$   $\alpha$  values of table I also indicates that at 910 ppm  $\text{As}_2\text{O}_3$  the relative amounts of the two forms of  $\text{As}_2\text{O}_3$  impurity in the glass are independent of melt temperature. This may mean that the reaction of eq. (3) is extremely rapid at  $450^\circ\text{C}$  and above, so that the relative amounts of the two species observed in the glass correspond to the equilibrium concentrations at some temperature below  $450^\circ\text{C}$  at which the rate of eq. (3) becomes sufficiently slow that the reaction is arrested during the cooling of the glass. Alternatively, if one assumed that the rate of eq. (3) was sluggish compared to the cooling rate at all temperatures at and below  $850^\circ\text{C}$ , then the results of table I would indicate that the equilibrium constant for eq. (3) and hence the relative amounts of the two oxide species have very little temperature dependence. This is not an unreasonable presumption, since in eq. (3) there is no net breakage of As-O bonds, one As-O bond being formed in a  $\text{As}_4\text{O}_6$  molecule for every As-O bond broken in the network. Hence, the enthalpy change and consequently the temperature dependence of the equilibrium constant for eq. (3) may be quite small.

It is of interest to note that the existence of two different oxide species in vitre-

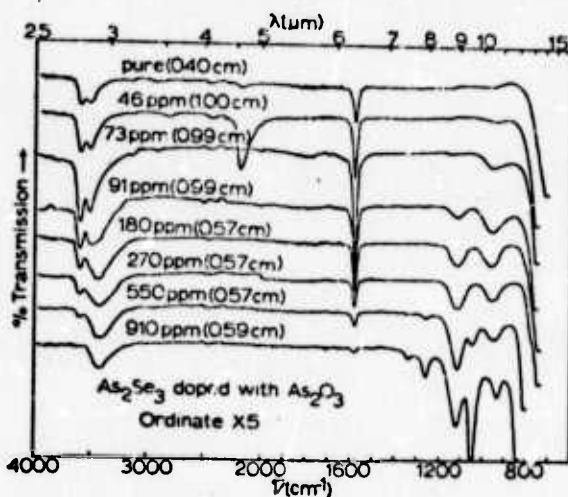


Fig. 4. Expanded ordinate (X 5) infrared spectra of thick samples of  $\text{As}_2\text{O}_3$ -doped  $\text{As}_2\text{Se}_3$  glasses. Sample thickness shown in parentheses.

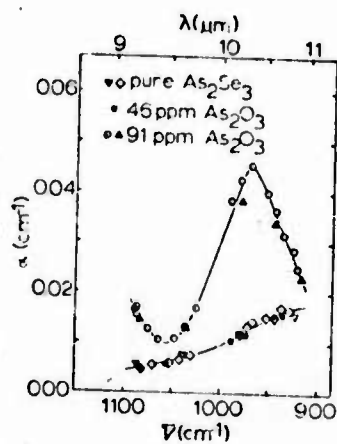


Fig. 5. Calorimetric absorption coefficients versus wavenumber for  $\text{As}_2\text{Se}_3$  glasses measured with the  $\text{CO}_2$  laser.

ous selenium has also been detected by infrared spectroscopy [19, 20].

Oxide impurities in  $\text{As}_2\text{Se}_3$  also give rise to a number of weaker absorption bands in the 900–1400  $\text{cm}^{-1}$  region, some of which have been noted previously [5–7, 11]. These are shown in the expanded ordinate spectra of thick  $\text{As}_2\text{O}_3$ -doped  $\text{As}_2\text{Se}_3$  glasses in fig. 4. The growth of the weak band at 1125  $\text{cm}^{-1}$  with increasing  $\text{As}_2\text{O}_3$  content correlates with the growth of the 650  $\text{cm}^{-1}$  band of fig. 2, so that both these bands may be assigned to impurity oxygen incorporated into the  $\text{As}_2\text{Se}_3$  network (form II). Similarly the growth of the weak bands at 1050, 1265, and 1340  $\text{cm}^{-1}$  correlate with the growth of the 785  $\text{cm}^{-1}$  band in fig. 2, so that all these bands may be assigned to  $\text{As}_4\text{O}_6$  molecules dissolved in the melt (form I). The growth of the weak 965  $\text{cm}^{-1}$  band in fig. 4 correlates with the growth of neither the 650 nor the 785  $\text{cm}^{-1}$  bands in fig. 2, so that this band must correspond to yet a third impurity oxide species (form III) whose concentration is presumably small compared to that of form II. This 965  $\text{cm}^{-1}$  band appears to grow in strength with increasing  $\text{As}_2\text{O}_3$  content up to about 300 ppm and to saturate thereafter. As the moment we cannot unambiguously identify the origin of this 965  $\text{cm}^{-1}$  band. Although Vasko et al. [11] have demonstrated fairly clearly that impurity oxygen in  $\text{As}_2\text{Se}_3$  bonds preferentially to As, it is possible that a small but detectable fraction of the oxygen bonds to Se and that the 965  $\text{cm}^{-1}$  band may be due to Se–O vibrations. One of the oxide impurity species in vitreous selenium has a IR band at 925  $\text{cm}^{-1}$  [19, 20], not far removed from the observed frequency of 965  $\text{cm}^{-1}$  of form III in  $\text{As}_2\text{Se}_3$ . It is this 965  $\text{cm}^{-1}$  band which is primarily responsible for oxide impurity absorption in  $\text{As}_2\text{Se}_3$  in the wavelength region of the  $\text{CO}_2$  laser, as shown in calorimetric absorption coefficient data of fig. 5.

The various oxide impurity bands are classified in table 2.

Table 2  
Bulk and impurity absorption maxima in  $As_2Se_3$  glass in the 2.5–40  $\mu m$  region.

$\nu$ ( $cm^{-1}$ )	$\lambda$ ( $\mu m$ )	Relative intensity <sup>a)</sup>	Assignment
< 250	> 40	vs	fundamental $AsSc_3$ stretch
340	29	s	{ shoulder, fundamental $As-Sc-As$ stretch (?)
480	20.8	s	
690	14.5	m	intrinsic 2-phonon process
880	11.4	w	{ shoulder, intrinsic 3- and 4-phonon processes
785	12.7	s	
1050	9.5	w	} oxide form I, molecular $As_4O_6$
1265	7.9	vw	
1340	7.5	vw	
650	15.4	s	
1125	8.9	w	} oxide form II, network $\geq As-O-As <$
965	10.4	w	
1585	6.3	w	} oxide form III, $-Sc-O-$ (?)
3520	2.84	w	
3600	2.78	w	
3420	2.92	w	$-O-H$ in glass containing $As_2O_3$
630	15.9	vw	} $H_2Se$ , $-Se-H$ and related structural features
1280	7.8	vw	
2190	4.57	w	
2430	4.12	vw	
2830	3.53	vw	

a) vs = very strong, s = strong, m = medium, w = weak, vw = very weak.

### 5. Oxide extraction by the melt container

Dissolution of the silica-glass melt container has been suggested as a possible source of oxide contamination of chalcogenide glasses [7, 8]. To determine whether this was a source of oxide contamination in our  $As_2Se_3$  glasses, rather early in our study we carried out a series of syntheses using starting materials from the same batch in which we varied both the melting time and the melting temperature. Our initial thought was that oxide contamination from melt-container dissolution should increase with increases in melting time and melting temperature. Infrared spectra of these glasses are shown in fig. 6. We found, surprisingly, that the intensity of the  $650\text{ cm}^{-1}$  oxide band decreased with increases in melting time and melting temper-

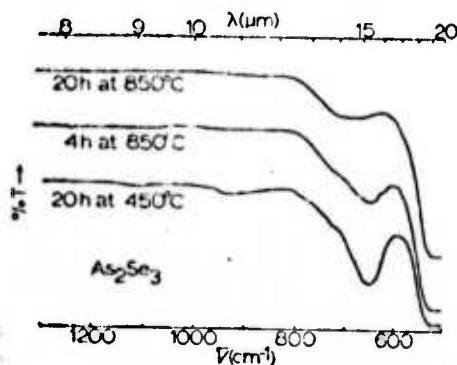


Fig. 6. Infrared spectra of  $\text{As}_2\text{Se}_3$  glasses melted in Vycor as a function of melting time and melting temperature. Sample thicknesses 0.40 cm.

ature. Evidently the starting materials for the glasses of fig. 6 were contaminated with oxide, and this oxide was removed by an extended, high-temperature melt in Vycor.

Further evidence for removal of small amounts of oxide during melting of  $\text{As}_2\text{Se}_3$  is seen in figs. 2 and 3 in which the absorption coefficient at the  $650\text{ cm}^{-1}$  oxide maximum does not depart from the value for the undoped glass until over 50 ppm  $\text{As}_2\text{O}_3$  have been added. Similarly figs. 4 and 5 show that the absorption coefficients near the  $965\text{ cm}^{-1}$  oxide maximum are the same for undoped  $\text{As}_2\text{Se}_3$  and  $\text{As}_2\text{Se}_3$  to which 46 ppm of  $\text{As}_2\text{O}_3$  have been added.

The only two reasonable explanations for the disappearance of small amounts of oxide during melting are (1) segregation of the oxide into the vapor phase above the melt, and (2) extraction of the oxide by diffusion into the walls of the silica-melt container. The first explanation may be ruled out on the basis of the evidence presented in table 1 and the discussion in sect. 4. In addition, the vapor pressure and concentration of oxide above the melt should depend on the oxide concentration in the melt via a form of Henry's law appropriate to eq. (3). This in turn would require that the  $\alpha$ -versus-ppm  $\text{As}_2\text{O}_3$  plot at  $650\text{ cm}^{-1}$  of fig. 3 show a continuous, monotonic fall with decreasing ppm  $\text{As}_2\text{O}_3$  all the way down to zero ppm  $\text{As}_2\text{O}_3$ , rather than the abrupt break at around 50 ppm  $\text{As}_2\text{O}_3$  that it does in fact display.

The second explanation, diffusion of the  $\text{As}_2\text{O}_3$  into the walls of the Vycor melt container, is not unreasonable in view of, on the one hand, the lack of affinity between  $\text{As}_2\text{Se}_3$  and  $\text{As}_2\text{O}_3$  demonstrated by the large immiscibility gap in this system, and on the other hand, the affinity of  $\text{As}_2\text{O}_3$  for a silicate network demonstrated by the fact that  $\text{As}_2\text{O}_3$  can be included in numerous homogenous oxide glasses. The amount of oxide removed by this process is probably kinetically controlled by the slow rate of diffusion of the  $\text{As}_2\text{O}_3$  into the Vycor glass network and should increase with increases in melting temperature, melting time, and Vycor glass area in the interior of the melting tube. On this basis, one would expect that an oxide melt should

be considerably more effective than the Vycor glass in extracting oxide impurities from an  $As_2Se_3$  melt. To test this supposition, we remelted 15.5 g of previously prepared  $As_2Se_3$  glass containing 910 ppm of added  $As_2O_3$  with 5.0 g of  $B_2O_3$  for 20 h at 850°C. The  $B_2O_3$  is quite fluid at this temperature and is extremely immiscible with the  $As_2Se_3$  melt, as shown by the fact that no new oxide bands due to B-O vibrations were observed in the extracted  $As_2Se_3$ . The absorption coefficients of the glass extracted with  $B_2O_3$  were  $5.6\text{ cm}^{-1}$  at  $650\text{ cm}^{-1}$  and  $0.31\text{ cm}^{-1}$  at  $785\text{ cm}^{-1}$  compared with  $12.2\text{ cm}^{-1}$  at  $650\text{ cm}^{-1}$  and  $18.0\text{ cm}^{-1}$  at  $785\text{ cm}^{-1}$  (table 1) for the unextracted 910 ppm glass. From fig. 3 these  $\alpha$  values are seen to correspond to a concentration of about 240 ppm  $As_2O_3$  in the extracted glass, so that the  $B_2O_3$  extraction removed about 75% of the  $As_2O_3$  initially present in the  $As_2Se_3$ .

For the melt times and temperatures and melt tube sizes used in most of our oxide doping experiments the amount of  $As_2O_3$  extracted by the Vycor glass melt tube seems to be no more than about 50 ppm. Consequently, the actual  $As_2O_3$  contents of our doped glasses are likely to be some 50 ppm lower than the ppm of added  $As_2O_3$  indicated in figs. 2-5.

## 6. Hydrogen impurity absorption

As shown in figs. 1, 4 and 7, a variety of high-frequency IR absorption bands appear in  $As_2Se_3$ . These bands have previously been attributed to hydrogen impurities [4, 6, 7], and their occurrence and intensity depend strongly on preparation

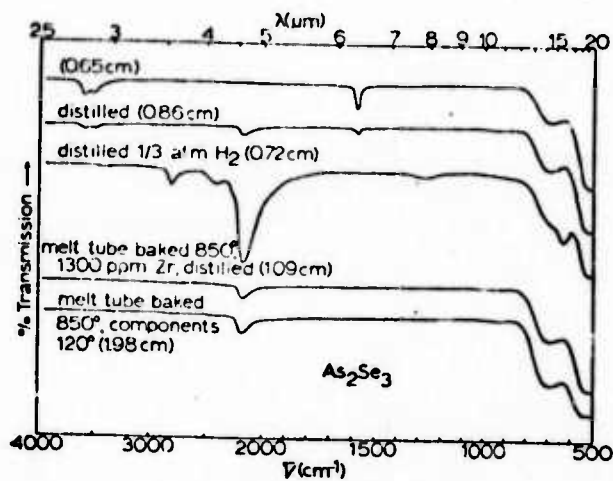
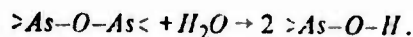


Fig. 7. Infrared spectra of  $As_2Se_3$  glasses prepared using various special purification procedures. The glass of the topmost spectrum was prepared by the "standard" procedure. Sample thicknesses shown in parentheses.

conditions.  $As_2Se_3$  glasses prepared by the "standard" procedure (fig. 1 and top-most spectrum of fig. 7) exhibit a set of bands at 1585, 3520 and 3600  $cm^{-1}$  which are always of the same relative intensity with respect to another, but whose absolute intensities vary from batch to batch. These same bands are observed in a wide variety of other selenide and sulfide glasses [4, 6, 21] and are usually attributed to O-H vibrations. It seems likely that they are due to molecular  $H_2O$  dissolved in the glass rather than O-H groups bonded in turn to the network, e.g.  $>As-O-H$ , since their presence does not give rise to any excess absorption in the wavelength region in which As-O vibrations manifest themselves, as detailed below. Indeed, allowing for a slight shift to lower frequencies due to hydrogen bonding to the network, the frequencies of these bands agree rather nicely with the fundamental vibrational frequencies of isolated  $H_2O$  molecules (1595, 3657 and 3756  $cm^{-1}$ ). The  $H_2O$  must be adsorbed initially on the silica melt tube or on the components, since the bands do not occur when the melt tube and components are baked before melting the glass, as shown by the bottom spectrum of fig. 7.

When substantial amounts of  $As_2O_3$  are added to the  $As_2Se_3$  glass, these  $H_2O$  bands gradually shift in character, as shown in fig. 4. The 1585  $cm^{-1}$  band becomes greatly reduced in relative intensity, while the 3520 and 3600  $cm^{-1}$  bands are replaced by one at 3420  $cm^{-1}$ . This merging of the two molecular water stretching vibrations (3520 and 3600  $cm^{-1}$ ) into a single vibration at 3420  $cm^{-1}$  and the disappearance of the 1585  $cm^{-1}$   $H_2O$  bending vibration suggest that in the presence of excess oxide the molecular  $H_2O$  vanishes via a reaction of the form



The As-O-H groups should exhibit a single O-H stretching frequency close to the O-H group frequency typically observed in organic compounds (3500-3700  $cm^{-1}$ ).

As shown in fig. 7, in unoxidized  $As_2Se_3$  glasses which have been melted after baking of the melt tube and components or to which have been added reducing agents such as Zr or Al the  $H_2O$  bands are replaced by a band at 2190  $cm^{-1}$ . Distillation of the melt under  $H_2$  enhances this band considerably, as has been observed previously [6, 7], and reveals a number of associated weaker bands at 630, 1280, 2430 and 2830  $cm^{-1}$ . The 1280, 2190, 2430 and 2830 bands are probably associated with impurity  $H_2Se$  or  $-Se-H$  vibrations [6, 7]. (For comparison, the isolated  $H_2Se$  fundamental frequencies are 1034, 2345 and 2358  $cm^{-1}$ .) The 630  $cm^{-1}$  band, which is at a rather low frequency for a light-atom vibration, is likely due to bulk As or Se atom vibrations in a local structural group produced by the hydrogen, e.g., a  $>As-Se-H$  group.

In some  $As_2Se_3$  glasses hydrogen-impurity bands due to both  $H_2O$  and  $H_2Se$  vibrations can be observed, e.g., the second spectrum from the top in fig. 7. Thus far we have not succeeded in producing an  $As_2Se_3$  glass in which all of the hydrogen-impurity bands have been reduced to an undetectable level. These bands are listed and classified in table 2.

Table 3  
Calorimetric absorption coefficients of  $As_2Se_3$  glasses measured with CO laser.

Special purification procedures	$\nu$ ( $cm^{-1}$ )	$\lambda$ ( $\mu m$ )	$\alpha$ ( $cm^{-1}$ )
Distilled under 5% $H_2$ -95% $N_2$	1900 <sup>a)</sup>	5.25 <sup>a)</sup>	0.021
Distilled under vacuum	1900 <sup>a)</sup>	5.25 <sup>a)</sup>	0.0084
None	1900 <sup>a)</sup>	5.25 <sup>a)</sup>	0.007
91 ppm $As_2O_3$ added	1900 <sup>a)</sup>	5.25 <sup>a)</sup>	0.0056
910 ppm $As_2O_3$ added	1980	5.05	0.0040
	1920	5.20	0.0024
	1890	5.28	0.0026

a) Untuned laser.

### 7. Absorption in the CO laser region

Calorimetric absorption coefficients of  $As_2Se_3$  glasses measured with the CO laser are listed in table 3. For the measurement on the 910 ppm  $As_2O_3$  glass the laser was tuned to specific wavelengths. For the other glasses the measurement was carried out with the untuned laser for which the "center of gravity" of the multi-line output intensity-versus-wavelength plot lies at  $5.25 \mu m$  ( $1900 cm^{-1}$ ). The glasses are arranged in order of decreasing intensity of the  $4.57 \mu m$  ( $2190 cm^{-1}$ )  $H_2Se$

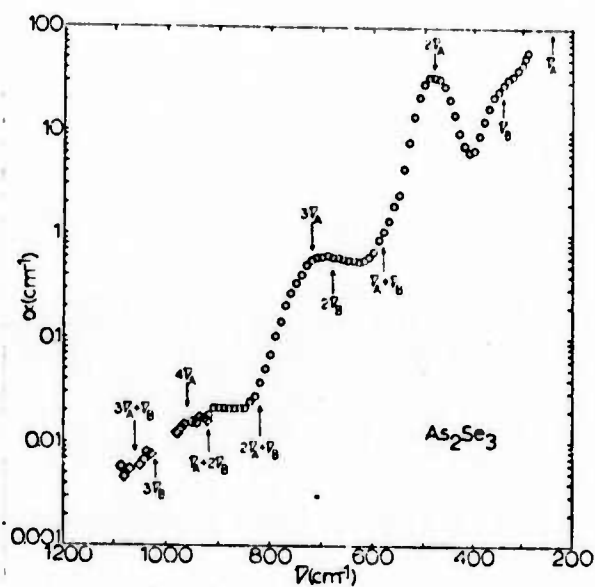


Fig. 8. Absorption coefficient versus wavenumber for pure  $As_2Se_3$  glass in the multiphonon absorption region.  $\bar{\nu}_A = 240 cm^{-1}$ ,  $\bar{\nu}_B = 340 cm^{-1}$ .  $\diamond$  calorimetric  $\alpha$  values,  $\circ$  IR spectra  $\alpha$  values.

impurity band as observed on the IR spectra (see figs. 4 and 7). The  $\alpha$  values of table 3 decrease in the same order, and it seems clear that the higher values of  $\alpha$  observed at the CO laser wavelengths are due to the low-frequency tail of this 4.57  $\mu\text{m}$   $\text{H}_2\text{Se}$  impurity band. Somewhat ironically, the oxide-doped glasses which are the worst transmitters at  $\text{CO}_2$  laser wavelengths are the best transmitters in the CO laser wavelength region. Even with the 910-ppm  $\text{As}_2\text{O}_3$  glass the absorption coefficient is still decreasing as one moves away from the 4.57  $\mu\text{m}$   $\text{H}_2\text{Se}$  band position, so that the lowest  $\alpha$  values of around  $2 \times 10^{-3} \text{ cm}^{-1}$  observed in this experiment can still be considered only an upper limit to the intrinsic absorption of  $\text{As}_2\text{Se}_3$  glass in the 5–6  $\mu\text{m}$  region.

#### 8. Intrinsic absorption below $1100 \text{ cm}^{-1}$

In table 4 are listed absorption coefficients at the  $650 \text{ cm}^{-1}$  impurity oxide absorption frequency and at  $943 \text{ cm}^{-1}$  (10.6  $\mu\text{m}$ , the "nominal" operating wavelength of the  $\text{CO}_2$  laser) for  $\text{As}_2\text{Se}_3$  glasses prepared and purified by a variety of techniques. The good agreement among the  $\alpha_{650}$  and the  $\alpha_{943}$  values for the various samples suggests that these  $\alpha$  values are intrinsic, that the glasses are all essentially free of oxide contaminant, and that the simple "standard" preparation is sufficient to prepare  $\text{As}_2\text{Se}_3$  glasses with no impurity absorption in the frequency region  $1100 \text{ cm}^{-1}$  and below (9  $\mu\text{m}$  and above).

**Table 4**  
 **$\text{As}_2\text{Se}_3$  glass absorption coefficients at  $650 \text{ cm}^{-1}$  and  $943 \text{ cm}^{-1}$  ( $= 10.6 \mu\text{m}$ ). All glasses melted 20 h at  $850^\circ\text{C}$  in Vycor sealed under vacuum. Duplicate  $\alpha$  values at  $650 \text{ cm}^{-1}$  are for different samples from the same batch. Duplicate  $\alpha$  values at  $943 \text{ cm}^{-1}$  were obtained on the same sample by different experimenters.**

Special purification procedures	$\alpha_{650} (\text{cm}^{-1})$	$\alpha_{943} (\text{cm}^{-1})$
None	0.58	0.015
None	0.56	—
Distilled	0.53, 0.54	—
Distilled under $\text{N}_2$	0.63	0.016
Distilled under 5% $\text{H}_2$ –95% $\text{N}_2$	0.57, 0.62	0.019
Melt tube baked at $850^\circ\text{C}$ , components baked at $120^\circ\text{C}$	0.50, 0.52	—
Melt tube baked at $900^\circ\text{C}$ , components baked at $100^\circ\text{C}$	0.53, 0.56	—
Melt tube baked at $850^\circ\text{C}$ , 1300 ppm Al added, distilled	0.56	—
Melt tube baked at $850^\circ\text{C}$ , 1300 ppm Zr added, distilled	0.51, 0.57	0.014, 0.015
46 ppm $\text{As}_2\text{O}_3$ added	0.61	0.012, 0.015
Average	$0.56 \pm 0.03$	$0.015 \pm 0.001$

In fig. 8 is shown a plot of intrinsic absorption coefficient-versus-wavenumber for  $\text{As}_2\text{Se}_3$  glass in the 300–1100  $\text{cm}^{-1}$  region. The principal features of fig. 8 and of the pure  $\text{As}_2\text{Se}_3$  spectra of figs. 1, 2, 5, 6, and 7 are a shoulder at 340  $\text{cm}^{-1}$ , maxima at 480 and 690  $\text{cm}^{-1}$ , and a shoulder at 880  $\text{cm}^{-1}$ . Previous investigators have noted the first three of these features [3–7, 11, 12].

Vitreous  $\text{As}_2\text{Se}_3$  has an open-layered structure consisting of pyramidal  $\text{AsSe}_3$  groups bridged by Se atoms (As–Se–As groups) [14, 22–25]. Lucovsky and Martin [14, 23] have suggested that in  $\text{As}_2\text{Se}_3$  glass the  $\text{AsSe}_3$  pyramidal groups are only weakly coupled vibrationally by the bridging As–Se–As groups and that the IR and Raman spectra in the fundamental region correspond to those for  $\text{AsSe}_3$  molecules superimposed on much less intense As–Se–As spectra. The  $\alpha$  values at the lowest frequencies in fig. 8 are due to the high-frequency tail of a fundamental band observed in IR, Raman, and reflectivity spectra at about 230  $\text{cm}^{-1}$  [2, 3, 9, 10, 12–14, 26]; this is the most intense fundamental band in  $\text{As}_2\text{Se}_3$  and has been assigned to  $\text{AsSe}_3$  group stretching vibrations [14, 23]. The shoulder at 340  $\text{cm}^{-1}$  in fig. 8 is probably also a fundamental, due possibly to an As–Se–As group stretching vibration [23, 27].

Above 400  $\text{cm}^{-1}$  absorption coefficients of fig. 8 are due to multiphonon processes in which a high-energy photon couples weakly with a transverse optical mode of the solid, which TO mode then decays into two or more lower-energy phonons of frequencies corresponding to some fundamental vibrational mode. In terms of the molecular model of Lucovsky and Martin [14, 23] for the vibrational properties of  $\text{As}_2\text{Se}_3$ , multiphonon bands in this material become analogous to overtone or combination bands of isolated molecules. For a high-energy photon of a given frequency the most probable multiphonon process involves production of the minimum number of final-state phonons [28]. Consequently, in a material such as amorphous  $\text{As}_2\text{Se}_3$  in which the density-of-vibrational-states-versus-frequency plot is highly structured, one expects similarly a highly structured  $\alpha$ - $\bar{\nu}$  plot in the multiphonon region which mirrors the density-of-states plot at the high-frequency end.

In fig. 8 we have indicated the frequencies corresponding to the overtones and combinations of two fundamental frequencies,  $\bar{\nu}_A = 240 \text{ cm}^{-1}$ , which is close in frequency to the intense  $\text{AsSe}_3$  stretching mode observed at about 230  $\text{cm}^{-1}$ , and  $\bar{\nu}_B = 340 \text{ cm}^{-1}$ , the frequency of the long-wavelength shoulder, possibly due to an As–Se–As stretch. The first few of these overtone and combination frequencies correspond clearly to prominent features in fig. 8, e.g., the maximum at 480  $\text{cm}^{-1}$ , the change in slope at about 580  $\text{cm}^{-1}$ , and the maximum at 690  $\text{cm}^{-1}$ .

## 9. Conclusions

In the wavelength region of the  $\text{CO}_2$  laser  $\text{As}_2\text{Se}_3$  glass absorption coefficients appear to be limited by intrinsic multiphonon processes to values of the order of  $10^{-2} \text{ cm}^{-1}$ . Other selenide glasses, e.g., in the Ge–As–Se and Ge–Sb–Se systems,

are similar to  $\text{As}_2\text{Se}_3$  in their nearest-neighbor reduced masses and bond-force constants, and hence a corresponding similarity in the multiphonon absorption coefficients in the  $\text{CO}_2$  laser region is to be expected. Selenide glasses are thus markedly inferior in IR transparency in the  $\text{CO}_2$  laser region to materials such as some alkali halides and semiconductor materials for which  $10.6 \mu\text{m}$  absorption coefficients approaching  $10^{-4} \text{ cm}^{-1}$  have been measured [29].

$\text{As}_2\text{Se}_3$  intrinsic absorption coefficients in the  $\text{CO}$  laser region are no higher than  $2 \times 10^{-3} \text{ cm}^{-1}$ .

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## MULTIPHONON ABSORPTION IN CHALCOGENIDE GLASSES

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## ABSTRACT

The "molecular model" of Lucovsky and co-workers for vibrational properties of chalcogenide glasses such as  $\text{As}_2\text{S}_3$ ,  $\text{As}_2\text{Se}_3$ ,  $\text{GeS}_2$  and  $\text{GeSe}_2$  suggests that multiphonon absorption in these materials should be analogous to overtone and combination vibrational bands in isolated molecules. A variety of experiments have been carried out whose results are in reasonable accord with this prediction. These include Raman spectra of  $\text{As}_2\text{S}_3$  glass, measurement of the frequency dependence of infrared absorption in the multiphonon region for  $\text{As}_2\text{S}_3$ ,  $\text{As}_2\text{Se}_3$ , and mixed  $\text{As}_2\text{S}_3$ - $\text{As}_2\text{Se}_3$  and  $\text{As}_2\text{Se}_3$ - $\text{GeSe}_2$  glasses, and measurement of the temperature dependence of absorption coefficients in the multiphonon region for  $\text{As}_2\text{Se}_3$  glass.

## INTRODUCTION

Chalcogenide glasses such as  $\text{As}_2\text{S}_3$ ,  $\text{As}_2\text{Se}_3$ ,  $\text{GeS}_2$ , and  $\text{GeSe}_2$  possess open network structures of the types shown in Fig. 1. For example,  $\text{As}_2\text{Y}_3$  glass ( $\text{Y} = \text{S}$  or  $\text{Se}$ ) consists of pyramidal  $\text{AsY}_3$  groups bridged by bent  $\text{As-Y-As}$  groups, while  $\text{GeY}_2$  glass consists of tetrahedral  $\text{GeY}_4$  groups bridged by bent  $\text{Ge-Y-Ge}$  groups. Lucovsky and his coworkers<sup>1-4</sup> have proposed a "molecular model" for the vibrational properties of glasses of this sort whose central feature is the pre-

sumption that the high coordination centers, e.g., the  $AsY_3$  pyramidal groups or the  $GeY_4$  tetrahedra, are coupled vibrationally to one another only very loosely by the bridging chalcogenide atoms. As a consequence their infrared and Raman spectra are to a first approximation expected to correspond to those of isolated  $AsY_3$  or  $GeY_4$  molecules superimposed on less intense spectra due to the bridging As-Y-As or Ge-Y-Ge groups. Raman and infrared spectroscopy studies of chalcogenide glasses in the fundamental region are in reasonable accord with the predictions of this model<sup>1-6</sup>.

In solids multiphonon absorption takes place when a high energy photon couples weakly with a transverse optical mode of the material; this TO mode then decays into two or more lower energy phonons of frequencies corresponding to fundamental vibrational modes. For a high energy photon of a given frequency the most probable multiphonon absorption process involves production of the minimum number of final state phonons (see papers of Pohl and coworkers<sup>7,8</sup> and references cited therein). For crystalline materials such as the alkali halides the one phonon density of vibrational states is sizeable over a broad range of frequencies. This may be shown<sup>7-9</sup> to lead to a predicted absorption spectrum in the multiphonon region which is comparatively featureless at ambient temperature and above, in agreement with experiment.<sup>9,10</sup> For materials such as the chalcogenide glasses, however, the one phonon density of states is predicted by the molecular model to consist of a collection of discrete vibrational modes broadened only slightly by the small variations in local structure inherent to the amorphous state. Multiphonon absorption in these materials should then be restricted to relatively discrete frequencies  $\bar{\nu}$  which satisfy the condition

$$\bar{\nu} = \sum_{i=1}^n \bar{\nu}_i \quad (1)$$

where  $\bar{\nu}_i$  are frequencies of the  $n$  fundamental modes into which the photon decays<sup>11</sup>. To put it another way, the molecular model predicts that multiphonon absorption processes in chalcogenide glasses should be analogous to combination and overtone bands in isolated molecules.

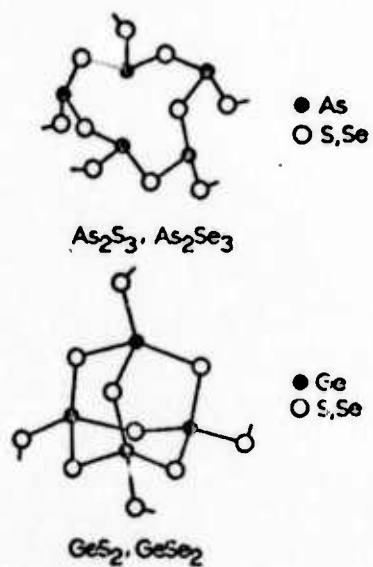


Figure 1. Local structure in chalcogenide glasses.

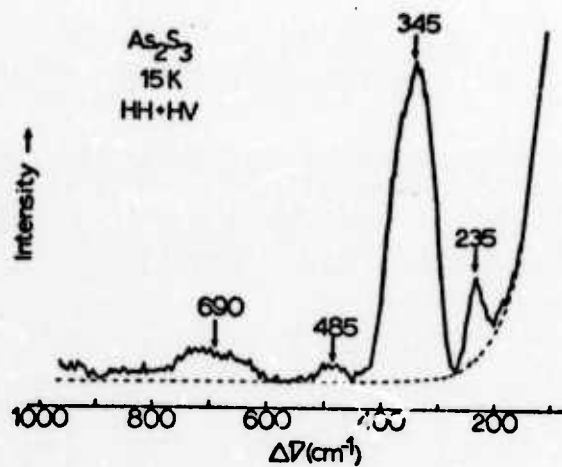


Figure 2. Raman spectrum of  $As_2S_3$  glass at 15 K.

Further, because the probability of a given multiphonon process at a given frequency falls off rapidly with increasing number of final state phonons,  $n$ , multiphonon absorption in chalcogenide glasses should be dominated by combinations and overtones of the highest frequency fundamentals.

In the present paper we report the results of a number of experiments designed to test this hypothesis for multiphonon absorption in chalcogenide glasses. These include Raman spectroscopy of  $\text{As}_2\text{S}_3$  glass, measurements of the frequency dependence of infrared absorption in the multiphonon region for  $\text{As}_2\text{S}_3$ ,  $\text{As}_2\text{Se}_3$ , and mixed  $\text{As}_2\text{S}_3 - \text{As}_2\text{Se}_3$  and  $\text{As}_2\text{Se}_3 - \text{GeSe}_2$  glasses, and measurement of the temperature dependence of absorption coefficients in the multiphonon region for  $\text{As}_2\text{Se}_3$  glass.

#### EXPERIMENTAL SECTION

Chalcogenide glasses were synthesized by reacting the elements (99.9999% purity) in evacuated Vycor tubes. Other preparation details are reported elsewhere<sup>11,12</sup>. Glass densities were determined from the masses and dimensions of the cylindrical specimens used for IR absorption measurements.

At most frequencies infrared absorption coefficients  $\alpha$  were obtained from IR spectra of the glasses determined with a Perkin-Elmer Model 467 spectrometer<sup>12</sup>. IR spectra above ambient temperature were measured with the samples thermostatted in a small aluminum heating block; corrections to a spectrum for black-body emission from the hot sample were made using a blank spectrum run at the same temperature with the light beam to the sample blocked.

Absorption coefficient measurements for  $\text{As}_2\text{Se}_3$  glass in the  $\text{CO}_2$  laser wavelength region ( $920-1090 \text{ cm}^{-1}$ ) were carried out calorimetrically with a Molelectron Corp. Model C250 tunable  $\text{CO}_2$  laser and a CRL Model 201 power meter using previously described techniques<sup>13,14</sup>. For measurements above ambient temperature the sample was held in position at the ends of three Teflon-tipped screws and thermostatted in a cylindrical brass oven with baffles to eliminate spurious air currents and

and scattered radiation.

Raman scattering experiments on  $\text{As}_2\text{S}_3$  glass were carried out using a Coherent Radiation Model 52 Ar ion laser (wavelength 514.5 nm), a Spex 1401 double monochromator (slit width 20  $\text{cm}^{-1}$ ), and an ITT FW130 photomultiplier as detector for the photon counting equipment. A 514.5 nm spike filter was placed between the laser beam and the sample to screen out any additional emission lines from the laser. The laser power was about 70 mw focused on a 0.5 mm diameter spot on the sample. To prevent excessive heating by the laser beam the sample was fashioned into a thin plate (0.16 mm thickness) and attached to an aluminum plate on the end of a cold finger with thermal paste and bonding resin. The angle between the incident laser beam and the normal to the sample surface was set equal to Brewster's angle ( $81.5^\circ$  for  $\text{As}_2\text{S}_3$ ); the scattered laser light was observed in a direction normal to the sample surface.

#### RAMAN SCATTERING FROM $\text{As}_2\text{S}_3$ GLASS

In Fig. 2 is shown the Stokes Raman spectrum of  $\text{As}_2\text{S}_3$  glass at 15 K. The incident laser light was polarized in the scattering plane; the scattered laser light was unanalyzed. The laser wavelength (514.5nm) lies well inside the electronic absorption region of  $\text{As}_2\text{S}_3$  glass, so that the intensity of scattered light has been increased considerably by resonance enhancement relative to the scattering intensity expected for incident laser light of wave length well outside the electronic absorption edge<sup>15</sup>.

The spectrum of Fig. 2 is similar to those reported previously for  $\text{As}_2\text{S}_3$  glass below 500  $\text{cm}^{-1}$  5,15,16. The most pronounced feature is the large peak at 345  $\text{cm}^{-1}$ , which has been attributed to stretching vibrations of  $\text{AsS}_3$  pyramidal groups 1,2,5. It presumably contains contributions from both the symmetric (344  $\text{cm}^{-1}$ ) and anti-symmetric (310  $\text{cm}^{-1}$ ) stretching modes predicted by Lucovsky's molecular model treatment 1,2,5. The 235  $\text{cm}^{-1}$  peak of Fig. 2 is more intense than that in Ward's 16 or Kobliska and Solin's 5,15 spectra; its assignment is uncertain, but it may be due to a stretching vibration of a bent As-S-As group<sup>1,5</sup>. The small peak at 485  $\text{cm}^{-1}$  has

also been observed by Kobliska and Solin<sup>5,15</sup> and by Ward<sup>16</sup>; its assignment is likewise somewhat uncertain, but it may also be due to a stretch of the bent As-S-As groups<sup>1,3,5</sup>. A S-S stretching vibration at  $475\text{ cm}^{-1}$  is observed in the Raman spectra of Ward<sup>16</sup> for S-rich As-S glasses, but this appears to be distinct from the  $485\text{ cm}^{-1}$   $\text{As}_2\text{S}_3$  band. A similar weak  $485\text{ cm}^{-1}$  band was also observed in  $\text{GeS}_2$  glasses by Lucovsky et al., who likewise concluded that it was not due to S-S stretching vibrations<sup>3</sup>.

The final prominent feature of Fig. 2, the weak band centered at  $690\text{ cm}^{-1}$ , lies at a much higher frequency than any predicted fundamental modes of  $\text{As}_2\text{S}_3$  glass<sup>1,2,5</sup>. Since it occurs at just twice the frequency of the strong  $345\text{ cm}^{-1}$  band, it is reasonable to assign it via Eq. (1) to a 2-phonon scattering process, i.e., to the first harmonic of the  $\text{AsS}_3$  pyramidal group stretching frequencies.

#### MULTIPHONON IR ABSORPTION IN $\text{As}_2\text{S}_3$ AND $\text{As}_2\text{Se}_3$ GLASSES

In Fig. 3 is shown a plot of IR absorption coefficient  $\alpha$  versus wavenumber  $\bar{\nu}$  for  $\text{As}_2\text{S}_3$  and  $\text{As}_2\text{Se}_3$  glasses in the multiphonon region at ambient temperature taken from our previous paper<sup>11</sup>. The two high frequency bands in Fig. 2 at  $345$  and  $690\text{ cm}^{-1}$  are also evident in the multiphonon IR spectrum of  $\text{As}_2\text{S}_3$  glass.

We have indicated in Fig. 3 the overtones and combinations of the two highest frequency fundamentals of  $\text{As}_2\text{S}_3$  in Fig. 2, the  $345\text{ cm}^{-1}$  band (designated  $\bar{\nu}_A$ ) and the  $485\text{ cm}^{-1}$  band (designated  $\bar{\nu}_B$ ). In line with our molecular model hypothesis for multiphonon absorption in chalcogenide glasses, these overtones and combinations correspond well to the prominent features of the  $\text{As}_2\text{S}_3$  spectrum (maximum at  $690\text{ cm}^{-1}$ , change in slope around  $800\text{ cm}^{-1}$ , maximum at  $980\text{ cm}^{-1}$ , shoulder at  $1050\text{ cm}^{-1}$ , etc.).

The similarity of the spectra of  $\text{As}_2\text{S}_3$  and  $\text{As}_2\text{Se}_3$  glasses in Fig. 3 is a striking demonstration of the isostructural character of these two glasses, as suggested in Fig. 1. The dashed line in Fig. 3 is the spectrum of  $\text{As}_2\text{Se}_3$  scaled to that of  $\text{As}_2\text{S}_3$  using a frequency scaling factor  $\bar{\nu}_{\text{As}_2\text{Se}_3}/\bar{\nu}_{\text{As}_2\text{S}_3}$  of 0.70 and an amplitude scaling factor  $\alpha_{\text{As}_2\text{Se}_3}/\alpha_{\text{As}_2\text{S}_3}$  of 0.63<sup>11</sup>. The frequency scaling factor is the same as that found by Zallen et al.<sup>17</sup> to relate the Raman and IR spectra peak frequencies of both



amorphous and crystalline  $\text{As}_2\text{S}_3$  and  $\text{As}_2\text{Se}_3$  in the fundamental region.

From the above frequency scaling factor the two highest frequency peaks in the fundamental region for  $\text{As}_2\text{Se}_3$  glass are predicted to lie at  $\bar{\nu}_A' = 240 \text{ cm}^{-1}$  (close to the intense Raman peak observed at  $227 \text{ cm}^{-1}$ ) and at  $\bar{\nu}_B' = 340 \text{ cm}^{-1}$  (observable as a shoulder in Fig. 3). Overtones and combinations of these frequencies are indicated in the  $\text{As}_2\text{Se}_3$  spectrum of Fig. 3 and correspond well to prominent features in the spectrum.

#### TEMPERATURE DEPENDENCE OF ABSORPTION COEFFICIENTS

In Fig. 4 are shown plots at different temperatures of  $\alpha$  versus  $\bar{\nu}$  for  $\text{As}_2\text{Se}_3$  glass in the vicinity of the 2-phonon absorption peak at  $480 \text{ cm}^{-1}$ . The absorption coefficient increases in magnitude and the maximum shifts slightly to lower frequencies with increasing temperature.  $\alpha$  versus  $\bar{\nu}$  plots in the vicinity of the  $700 \text{ cm}^{-1}$  maximum of Fig. 3 for  $\text{As}_2\text{Se}_3$  show similar behavior as a function of temperature.

The shift in the absorption peaks to lower frequency with increasing temperature may be understood if we assume that the fundamental vibrational modes (the  $\text{AsSe}_3$  and  $\text{As-Se-As}$  group stretching vibrations) are anharmonic (e.g., described by a Morse potential), so that the spacing of the vibrational energy levels narrows with increasing vibrational quantum number. Increasing temperature increases the population of the levels of higher quantum number and hence increases the relative number of multiphonon absorption processes originating in the higher vibrational states, leading in turn to a decrease in the average frequency for a given multiphonon process. In the temperature range covered in our experiments on  $\text{As}_2\text{Se}_3$  glass, however, the changes in multiphonon absorption maxima frequency are so small that they may be neglected in our discussion below of the temperature dependence of  $\alpha$ .

For a multiphonon absorption process in which a photon of wavenumber  $\bar{\nu}$  is absorbed and produces  $n$  phonons of the same fundamental wavenumber  $\bar{\nu}_f$  the ratio of the absorption coefficient at temperature  $T$  to that at  $0 \text{ K}$  is predicted to be

$$\alpha(T)/\alpha(0) = [1 - \exp(-nhc\bar{\nu}_f/kT)] / [1 - \exp(-hc\bar{\nu}_f/kT)]^n \quad (2)$$

where  $h$  is Planck's constant,  $c$  is the velocity of light, and  $k$  is the Boltzmann constant (cf. refs. 7-9, 19 and papers cited therein). In Fig. 5 the absorption coefficients of  $\text{As}_2\text{Se}_3$  glass at  $480 \text{ cm}^{-1}$  (Fig. 4) are plotted versus temperature. The line for the  $480 \text{ cm}^{-1}$  data in Fig. 5 is calculated from Eq. (2) using  $n = 2$  and an  $\alpha(0)$  value selected to cause the calculated curve to agree with the experimental data at  $75^\circ \text{C}$ . The temperature dependence of  $\alpha$  at  $480 \text{ cm}^{-1}$  is in good agreement with that predicted for a 2-phonon absorption process, in accord with our molecular model analysis of the data of Fig. 3. The temperature dependence of  $\alpha$  at  $700 \text{ cm}^{-1}$  shown in Fig. 5 is intermediate between that predicted for  $n = 2$  and that for  $n = 3$ , similarly in accord with the molecular model analysis summarized in Fig. 3, although the 3-phonon process appears to dominate absorption at this frequency. In the  $\text{CO}_2$  laser region ( $920\text{-}1090 \text{ cm}^{-1}$ ) the molecular model predicts a variety of 3- and 4-phonon absorption processes for  $\text{As}_2\text{Se}_3$  as shown in Fig. 3. The temperature dependence of  $\alpha$  at  $943$  and  $1026 \text{ cm}^{-1}$  shown in Fig. 6 is again in good agreement with this prediction.

#### MULTIPHONON ABSORPTION IN MIXED CHALCOGENIDE GLASSES

In this section we will discuss multiphonon absorption in the mixed chalcogenide glasses  $X \text{As}_2\text{S}_3 - (1-X) \text{As}_2\text{Se}_3$  and  $X \text{As}_2\text{Se}_3 - (1-X) \text{GeSe}_2$ , where  $X$  is the mole fraction of the first component of each pair. Since, as is evident from Fig. 3, a large number of multiphonon processes become possible at high frequencies even for one component glasses, we shall confine our remarks on the mixed glasses for the most part to the low frequency 2-phonon region in which absorption is due to the pyramidal  $\text{AsY}_3$  and tetrahedral  $\text{GeY}_4$  group stretching modes.

In Fig. 7 are shown  $\alpha$  versus  $\bar{\nu}$  plots taken from our previous paper<sup>11</sup> for two mixed  $X \text{As}_2\text{S}_3 - (1-X) \text{As}_2\text{Se}_3$  glasses. The solid curves are the absorption coefficients predicted on the basis of additivity of the  $\alpha$  values of the end member compositions,  $\text{As}_2\text{S}_3$  (= component 1) and  $\text{As}_2\text{Se}_3$  (= component 2), at each frequency:

$$\alpha = f\alpha_1 + (1-f)\alpha_2 \quad (3)$$

$f$  is the volume fraction of component 1:

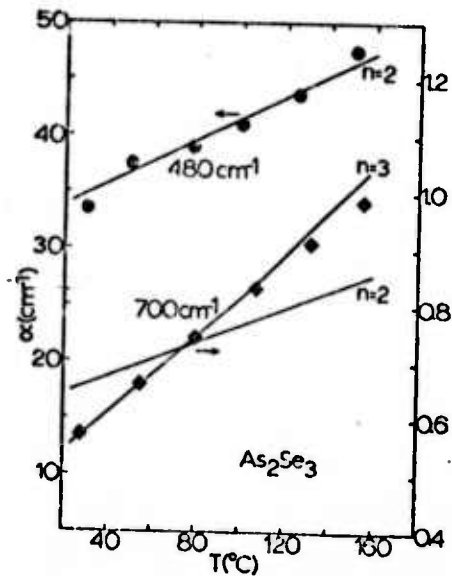


Figure 5. IR absorption coefficient versus temperature at  $480$  and  $700\text{ cm}^{-1}$  for  $\text{As}_2\text{Se}_3$  glass. Solid lines calculated from Eq. (2) using  $n$  values shown in the figure and  $\alpha(0)$  values selected to give agreement with the data at  $75^{\circ}\text{C}$ .

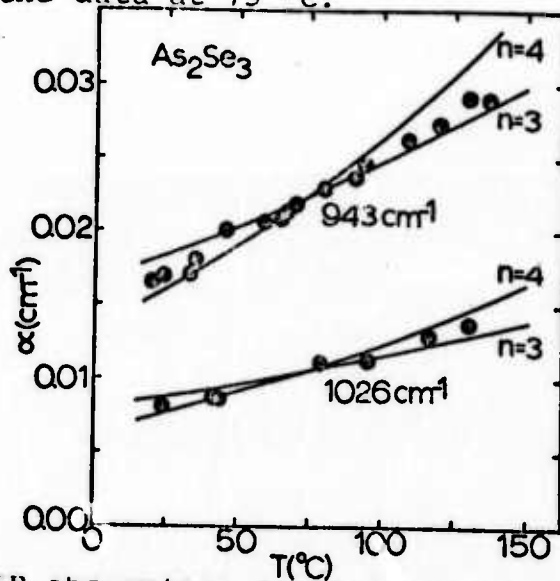


Figure 6. IR absorption coefficient versus temperature at  $943$  and  $1026\text{ cm}^{-1}$  for  $\text{As}_2\text{Se}_3$  glass. Solid lines calculated from Eq. (2) using  $n$  values shown in the figure and  $\alpha(0)$  values selected to give agreement with the data at  $75^{\circ}\text{C}$ .

$$f = (XM_1/\rho_1) / [(XM_1/\rho_1) + ((1-X)M_2/\rho_2)]$$

where  $X$ ,  $M_1$ , and  $\rho_1$  are the mole fraction, formula weight, and density of component 1 and  $(1-X)$ ,  $M_2$ , and  $\rho_2$  the corresponding quantities for component 2. The glass densities are given in our previous paper<sup>11</sup>. For  $X = 0.602$  the experimental and calculated additive  $\alpha$  values agree within about 20% except in the region around  $585 \text{ cm}^{-1}$ . For  $X = 0.074$  the agreement is somewhat worse, but still fairly close, except again in the region around  $585 \text{ cm}^{-1}$ .

Felty and coworkers<sup>20</sup> have observed two reststrahlen bands in reflectivity measurements in the fundamental region of mixed  $\text{As}_2\text{S}_3$ - $\text{As}_2\text{Se}_3$  glasses; the two reststrahlen frequencies corresponded closely to those for the pure glasses. Lucovsky<sup>21</sup> suggested that this behavior could be accounted for either by assuming that the mixed glass reflectance spectra were a superposition of the spectra of different  $\text{AsY}_3$  polymeric entities in the glass or that the mixed glasses exhibited the two mode reststrahlen behavior found in solid solutions such as  $\text{CdS}_2\text{Se}_{1-2}$  in which the component atoms had large mass differences. In terms of the molecular model for the vibrational characteristics of  $\text{As}_2\text{S}_3$  and  $\text{As}_2\text{Se}_3$  the former explanation is to be preferred.

In the mixed  $\text{As}_2\text{S}_3$  -  $\text{As}_2\text{Se}_3$  glasses one would expect a structure of the type shown in Fig. 1 with the two types of chalcogen atoms distributed over the As-Y-As bridging groups, so that a substantial portion of the  $\text{AsY}_3$  pyramids should consist of mixed  $\text{AsS}_2\text{Se}$  and  $\text{AsSSe}_2$  groups. The lowered symmetry of these mixed groups would lead to splitting of the degenerate  $\text{AsY}_3$  stretching modes. However, because of the large mass difference between S and Se, the stretching modes for the  $\text{AsS}_2\text{Se}$  and  $\text{AsSSe}_2$  should be close in frequency to those for  $\text{AsS}_3$  and  $\text{AsSe}_3$ , i.e., should be approximately equal to  $\bar{\nu}_A$  and  $\bar{\nu}'_A$  of Fig. 3, in agreement with the observations of Felty and coworkers<sup>20</sup> in the fundamental region of the mixed glasses. In the 2-phonon absorption region ascribable to the  $\text{AsY}_3$  stretching modes one would expect to observe combination and overtone bands at  $2\bar{\nu}_A = 690 \text{ cm}^{-1}$ , at  $2\bar{\nu}'_A = 480 \text{ cm}^{-1}$ , and at  $\bar{\nu}_A + \bar{\nu}'_A = 585 \text{ cm}^{-1}$ . The first two of these predicted 2-phonon bands ( $690$  and  $480 \text{ cm}^{-1}$ ) are quite apparent in Fig. 7, but the predicted  $585 \text{ cm}^{-1}$  band is

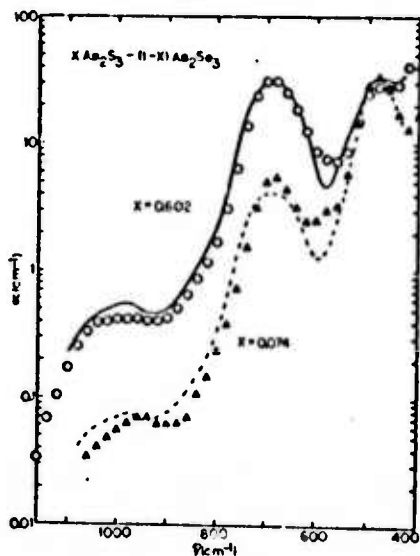


Figure 7. IR absorption coefficient versus wave-number for  $X \text{As}_2\text{S}_3-(1-X)\text{As}_2\text{Se}_3$  glasses. Solid and dashed curves are calculated from Eq. (3).

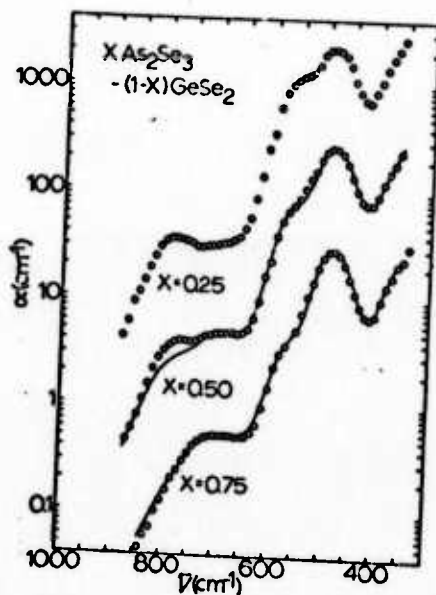


Figure 8. IR absorption coefficient versus wave-number for  $X \text{As}_2\text{Se}_3-(1-X)\text{GeSe}_2$  glasses. The  $\alpha$  scale is correct for the  $X = 0.75$  glass; for clarity the spectra have been displaced upward by respective factors of 10 and 100 in  $\alpha$ . for the  $X = 0.50$  and  $X = 0.25$  glasses. Solid curves are calculated from Eq. (3).

discernible only in terms of the large deviations from additivity at this frequency and as a peak shoulder at about  $580 \text{ cm}^{-1}$  in the  $X = 0.074$  glass. The relative weakness of predicted  $585 \text{ cm}^{-1}$  bands which should occur only in the mixed  $\text{As}_2\text{S}_3 - \text{As}_2\text{Se}_3$  glasses may mean that the distribution of the S and Se atoms among the bridging groups may be highly non-random<sup>11</sup>.

In Fig. 8 are shown  $\alpha$  versus  $\bar{\nu}$  plots in the multiphonon region for mixed  $X \text{As}_2\text{Se}_3 - (1-X) \text{GeSe}_2$  glasses. We were unable to obtain the end member composition  $\text{GeSe}_2$  in the glassy state by rapid quenching of bulk samples, contrary to the report of Tronc and coworkers<sup>22</sup> but in agreement with earlier reports of the glass-forming regions in the Ge-As-Se system<sup>23</sup>, so that our studies cover only the composition range  $X = 0.25$  to 1.00. The peaks at  $780 \text{ cm}^{-1}$  in Fig. 8 for the compositions  $X = 0.25$  and 0.50 are due to oxide impurity<sup>24</sup>, but below  $700 \text{ cm}^{-1}$  the spectra of all the glasses are due to intrinsic absorption processes.

The ambient temperature densities of the  $X \text{As}_2\text{Se}_3 - (1-X) \text{GeSe}_2$  glasses were  $[X, \rho(\text{g/cm}^3)]$ : 0.25, 4.34; 0.50, 4.40; 0.75, 4.53; 1.00, 4.61. Within experimental error the molar volumes were additive.

The solid curves in Fig. 8 are the absorption coefficients calculated from Eq. (3) on the assumption of additivity of the  $\alpha$  values of the end member composition  $\text{As}_2\text{Se}_3$  (= component 1) and  $\text{GeSe}_2$  (= component 2). Since the pure  $\text{GeSe}_2$  glass could not be prepared, the  $\alpha_2$  values were calculated from Eq. (3) using the experimental  $\alpha$  values for the  $X = 0.25$  compositions. These calculated  $\alpha_2$  values were then used to calculate the solid curves of Fig. 8 for the  $X = 0.50$  and 0.75 composition. The agreement between the experimental and calculated additive  $\alpha$  versus  $\bar{\nu}$  curves in the intrinsic region below  $700 \text{ cm}^{-1}$  is within experimental error.

From Fig. 1 the structure of the mixed  $\text{As}_2\text{Se}_3 - \text{GeSe}_2$  glasses is expected to consist of  $\text{AsSe}_3$  pyramids and  $\text{GeSe}_4$  tetrahedra linked by Se atom bridges. The molecular model predicts that the vibrations of neighboring  $\text{AsSe}_3$  and  $\text{GeSe}_4$  groups should be only very loosely coupled, so that in the multiphonon absorption region one expects in turn to see no combination bands of

AsSe<sub>3</sub> and GeSe<sub>4</sub> fundamental frequencies. The 400 to 600 cm<sup>-1</sup> region of Fig. 8 is the frequency range in which 2-phonon processes involving the AsSe<sub>3</sub> and GeSe<sub>4</sub> stretching modes are predicted to occur, and hence the agreement of the spectra of the mixed glasses in this region with those predicted from Eq. (3) on the assumption of additivity of the end member spectra are in complete agreement with this hypothesis.

In summary, then, for mixed chalcogenide glasses the molecular model predicts additivity of absorption coefficients in the 2-phonon region when the high coordination center atoms are mixed, as in the As<sub>2</sub>Se<sub>3</sub>-GeSe<sub>2</sub> glasses, but deviations from additivity when the bridging chalcogen atoms are mixed, as in the As<sub>2</sub>S<sub>3</sub>-As<sub>2</sub>Se<sub>3</sub> glasses. These predictions are in accord with the experimental results reported here.

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