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EAGLE-PICHER INDUSTRIES INC JOPLIN MO ELECTRONICS DIV F/G 13/8
MANUFACTURING METHODS AND TECHNOLOGY MEASURE FOR PLASTIC HOUSIN--ETC(U)
SEP 76 D V GORDON DAAB05-73-C-2081

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TENTH QUARTERLY PROGRESS REPORT

1 November 1975 to 31 January 1976

Manufacturing Methods and Technology Measure

For Plastic Housings for

C-2328-B-GRA-39 and C-2329-B-GRA-39 Radio

AMC Contract # DAAB05-73-C-2081 ✓

Placed By

U. S. Army Electronics Command
Production Division, Procurement and Production Directorate
DRSEL-PP-I-PI-1
Ft. Monmouth, New Jersey 07703

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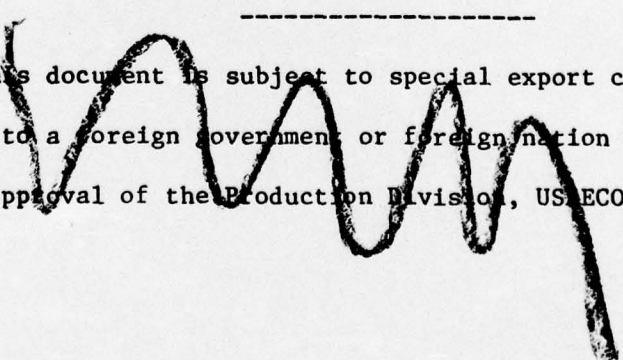
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REPORT DOCUMENTATION PAGE		READ INSTRUCTIONS BEFORE COMPLETING FORM
1. REPORT NUMBER Tenth Quarterly Progress Report No. 10	2. GOVT ACCESSION NO.	3. RECIPIENT'S CATALOG NUMBER 9
4. TITLE (and Subtitle) Tenth Quarterly Progress Report. Manufacturing Methods and Technology Measure for Plastic Housings for C-2328-B-GRA-39 and C-2329-B-GRA-39 Radio.		5. TYPE OF REPORT & PERIOD COVERED Tenth Quarterly Report, no. 10 1 Nov 1975 - 31 Jan 1976
6. AUTHOR(s) Dale V./Gordon	15	6. PERFORMING ORG. REPORT NUMBER
9. PERFORMING ORGANIZATION NAME AND ADDRESS Eagle-Picher Industries, Inc. Electronics Division, Couples Department Joplin, Missouri 64801		8. CONTRACT OR GRANT NUMBER(s) DAAB05-73-C-2081
11. CONTROLLING OFFICE NAME AND ADDRESS Department of the Army U. S. Army Electronics Command Fort Monmouth, New Jersey 07703	11	10. PROGRAM ELEMENT, PROJECT, TASK AREA & WORK UNIT NUMBERS 2739615
14. MONITORING AGENCY NAME & ADDRESS (if different from Controlling Office) Chief, DCASO Kansas City Room 201, Noland Plaza Office Bldg. 3675 South Noland Road Independence, Missouri 64055		12. REPORT DATE 20 September 1976
		13. NUMBER OF PAGES 10
		15. SECURITY CLASS. (of this report) UNCLASSIFIED
		15a. DECLASSIFICATION/DOWNGRADING SCHEDULE N/A
16. DISTRIBUTION STATEMENT (of this Report) Distribution Unlimited. 12/10 p.		
17. DISTRIBUTION STATEMENT (of the abstract entered in Block 20, if different from Report) N/A		
18. SUPPLEMENTARY NOTES N/A		
19. KEY WORDS (Continue on reverse side if necessary and identify by block number) No Progress.		
20. ABSTRACT (Continue on reverse side if necessary and identify by block number) No progress made during this report period. Further work cannot be accomplished until a reply is received regarding the First Article Test samples.		

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**MANUFACTURING METHODS AND TECHNOLOGY MEASURE
FOR PLASTIC HOUSINGS FOR C-2328-B-GRA-39 and C-2329-B-GRA-39
RADIO**

TENTH QUARTERLY PROGRESS REPORT

1 November 1975 to 31 January 1976

**Object of study; Establish a pilot production
capability for producing plastic cases
for Army Radio Sets - AN-GRA-39B**

AMC Contract # DAAB05-73-C-2081

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ABSTRACT

No progress made during this report period. Further work cannot be accomplished until a reply is received regarding the First Article Test samples.

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I. PURPOSE

The primary objective of this project is to perform the production engineering required to permit the replacement of aluminum housings with molded plastic housings for the AN/GRA-39B Radio Telephone. Major accomplishments which will result from the project are as follows:

1. To provide the engineering effort required to establish a capability for pilot line production of the following AN/GRA-39B Radio Housing parts.
 - A. Panel (SM-D-450185)
 - B. Panel (SM-D-450179)
 - C. Case (SM-D-450170)
 - D. Cover (SM-D-456214)
2. Determination, design and fabrication of special tooling, special test equipment, and prototype machines for the pilot line.
3. To prepare and revise as necessary a Management Evaluation Program.
4. Application of Quality Control Procedures including Quality Control Checks of pertinent points of manufacture.
5. To design, fabricate and test engineering samples for design approval.
6. To fabricate and test First Article Samples using pilot line equipment and tooling referred to in 2 above.
7. To perform a Pilot Production Run of 24 parts each to demonstrate the capability of producing 20 radio housings per 8 hour day.

8. To prepare test reports for engineering samples, First Article samples and Pilot Production units including reworked and rejected items.
9. To submit Monthly Letter Reports, Formal Quarterly Reports and a Final Report covering the entire period of the project. Also a step by step procedure of manufacturing instructions, specifications, information, and other data will be provided.
10. To prepare a General Report on Step II in accordance with paragraph 3.5.3 of Electronics Command Industrial Preparedness Procurement Requirements No. 15, Revised 3 August 1971.

II. FACTUAL DATA

No progress can be reported during this quarter.

Eagle-Picher is presently waiting for USAECOM's response to the First Article Test samples. The samples were submitted prior to the beginning of this quarterly period with no response received at the writing of this report.

III. CONCLUSIONS

A response must be received from USAECOM before further progress may be accomplished. When an evaluation is made and presented, Eagle-Picher will start corrective action procedures or production which ever may be the case.

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