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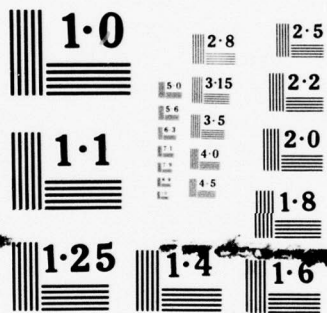
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A SYNTHESIS THEORY FOR A CLASS OF  
MULTIPLE-LOOP SYSTEMS WITH PLANT UNCERTAINTY

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ABSTRACT

There is given a single input-output linear, time-invariant plant with large parameter uncertainty consisting of two parallel branches, one of which has  $n$  internal sensing points. The objective is to satisfy specified frequency domain bounds on the system response to commands and disturbances over the parameter range, and to do so with sensibly minimum net effect at the plant input, of the  $n + 1$  sensor noise sources. The basic problem is how to best divide the feedback burden among the  $n + 1$  available feedback loops  $L_i$ . The procedure developed has high transparency,

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giving early perspective on the loop bandwidths, permitting approximate loop trade-offs without a detailed design. While the development is more difficult than in the single cascaded plant system, the procedure and final results are very similar: Each  $L_i$  has only one distinct frequency range say  $\omega_i$ , in which there is trade-off between  $L_i$  and  $L_{i+1}$ , and  $\omega_{i+1} > \omega_i$  with steadily increasing loop bandwidths going backwards from plant output to input. It is shown that for a class of problems the sensor noise effects can be tremendously reduced, when compared to an optimum single-loop design satisfying the same specifications.

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## NOMENCLATURE

$a_i$	lower bound of $k_i$ (following 4)
$A_1, A_2$	bounds on $ T(j\omega) $ (1, Fig. 2)
$b_i$	upper bound of $k_i$ (following 4).
$B_i(\omega)$	bounds on $L_{i0}(j\omega)$ (Fig. 3, II Design example)
$B_{iH}$	hf boundary on $L_{i0}$ (6b, 7, Fig. 3)
$BW(L_i)$	bandwidth of $L_{i0}$ (IV)
$C_i$	output of $P_i$ (Fig. 1)
$C_D$	system output due to D (Fig. 1)
$D_i$	disturbance input (Fig. 1)
$\mathcal{D}_i$	system function (3, 8)
$e_i$	excess of poles over zeros (before 4)
F	prefilter (Fig. 1)
$g_i$	system function (4)
$G_i$	compensation function (Fig. 1)
hf	high-frequency (range) (following 3)
$I_{ij}$	$j = A, B, C, ; i = 1, 2..$ significant $\omega$ intervals of $L_{i0}$ (7, Fig. 4)
$k_i$	$i \neq e$ , hf parameter (4)
$k_e^j$	effective hf parameter (4, 6)
$L_i, L_i^0$	loop transmission (3, 6, Fig. 4)
$L_{i0}$	nominal value of $L_i$ (II Design example, Fig. 4)
$L_{i0}^*$	$L_{i0}$ for $\lambda_i > \lambda_{imax}$ (Fig. 3, IV)
LSVF	linear state variable feedback (I)
$m_i$	$=  L_i $ (Fig. Alb)

$M_i$	$= \left  \frac{L_i}{1 + L_i} \right $ (2, Fig. 3)
$N_i$	sensor noise input (Fig. 1)
$o$	as sub indicates nominal (Fig. 4)
$P_i, P_{i0}$	$i$ th plant section (Fig. 1)
$P_e^j, P_e^{j*}$	effective plant (3, 6, 12, A1, Fig. 1)
$R$	system command input (Fig. 1)
$S$	as sub indicates single loop (II, Fig. 4)
$T$	system transfer function (1)
$\mathcal{V}$	variation of a set (5, 9, 12)
$X$	plant input (Fig. 1)
$\alpha$	trade-off parameter (Fig. 3, IV)
$\gamma$	bound on $M$ (2, Fig. 3)
$\lambda_i$	$= P_i/P_{i0}$ (9, 12)
$\omega$	frequency radians per sec.
$\omega_{ij}$	$i = 1, 2, \dots$ significant $\omega$ values of $L_{i0}$ (7, Figs 3, 4)
$\omega_{i\pi}$	$\omega$ at which $\text{Arg } L_{i0} = -\pi$ (Fig. 7, Appendix 1)

A SYNTHESIS THEORY FOR A CLASS OF MULTIPLE-LOOP  
SYSTEMS WITH PLANT UNCERTAINTY

1. INTRODUCTION

There are two distinct approaches to the design of multiple-loop linear time-invariant systems. One of these LSVF (linear state-variable feedback), uses the optimal quadratic regulator solution and originally secured the desired system poles via a constant feedback gain matrix, driven by all the plant states [1, 2, 3 for bibliography.] Later refinements were observers for states which could not be sensed and of prefilters to obtain desired zeros [3, 4]. The problem of parameter uncertainty is being currently intensively researched using the concept of "robustness" [6-9]. LSVF is attractive because direct crank-turning gives a feedback design for a multiple-loop plant of any finite complexity, which has the desired poles at the nominal plant values and remains stable for sufficiently small parameter variations. A major shortcoming is that one cannot 'design to specifications' i.e., secure specified performance bounds over a given range of plant parameter values. Another is its complete neglect of the price paid for the benefits of feedback—the bandwidths of the loops. Thus, LSVF insists on a feedback structure even when there is exact knowledge of plant parameters and disturbances - a situation where feedback is not needed. In this sense LSVF is a continuation of classical network synthesis, using a different set of building blocks, because its primary purpose is pole-zero realization and only incidentally considers the uncertainty problem.

The second approach, denoted here as 'quantitative design' is characterized by (1) 'design to specifications' for significant plant uncertainty and disturbance attenuation. (2) emphasis on loop bandwidth minimization. So far, these have been secured only in terms of frequency response so it is often called the 'classical' approach, incorrectly because classical control theory almost completely overlooked both these problems. There is no crank-turning here, but purposeful design for sensitivity reduction. It has been developed only for the cascade plant structure [10], and to a certain extent for the multi-variable two matrix degree-of-freedom structure [11]. This need at present of separate development for different structures, compares unfavorably with LSVF generality. But in return there is highly economical design to specifications, and deep understanding of the feedback mechanism. Also, the concept of 'set equivalence' enables these techniques to be rigorously applied to large classes of linear and nonlinear uncertain time-varying systems with the same structures [12, 13]. This paper extends quantitative design to the cascade-parallel multiple-loop structure of Fig. 1.

#### Problem Statement

In Fig. 1 the  $P_i$  are transfer functions of sections of the uncertain plant and  $N_i$  are the sensor noise sources - drawn heavy to emphasize they are constrained and unalterable. There is independent uncertainty of the parameters of each  $P_i$ . Despite this uncertainty, the system frequency response to commands  $T(j\omega) = C(j\omega)/R(j\omega)$  is to satisfy specified bounds

$$0 < A_1(\omega) \leq |T(j\omega)| \leq A_2(\omega) \quad (1)$$

It has been shown that time-domain bounds on the output and its derivatives of any order [13] can be achieved by satisfying such  $\omega$ -domain bounds. The problem is to find a sensibly optimum systematic means of dividing the 'feedback burden' among the  $n + 1$  available loops. All the feedback signals go to the plant input  $X$ , because 'plant modification' [11] is assumed not allowed. Thus, in Fig. 1a,  $X = C/P$  and each  $C_i$  is determined by  $X$  and the  $P_j$ , so the  $C_i$  needed to obtain a desired output  $C_A$  <sup>are</sup> independent of the  $G_i$ . This is not the case if feedback to internal plant variables is allowed.

Disturbance attenuation is another major reason for using feedback. To simplify the presentation, for the present the only requirement in Fig. 1a, (with  $L$  defined by (3) later), is that  $|C/D| = |(1+L)^{-1}| \leq$  some constant. It is more convenient [15] to use

$$M \triangleq \left| \frac{L}{1+L} \right| \leq \gamma \text{ a constant, } \forall \omega. \quad (2)$$

Nonminimum-phase plants, unstable plants and the generality of the structure in Fig 1a, are postponed for later discussion, except to note that any  $n + 2$  degree of freedom system structure [11] may be used e.g., Fig. 1b for the case  $n = 2$ .

The above is a very difficult problem, with very little treatment in general and none at all for Fig. 1. It obviously does not lend itself to a rigorous mathematical theorem-proving treatment. The approach taken is to find the principal design factors and trade-offs, based on the following design philosophy: The outer loop  $L$  from  $C$  may be designed to cope only with the uncertainty in  $P_b, P_c$ , which can give an  $L$  much more economical than in a single-loop design in which  $L$  must cope with all  $P$ . The first inner loop  $L_1$  from  $C_1$  may be designed to cope only with  $P_1$ , with possible great saving compared to an  $L_1$  which

cope with  $P_1 P_2 \dots P_n$ . Similarly the second inner loop need cope only with  $P_2$ , etc. The result is considerable transparency and insight, enabling the designer to decide how to divide the feedback burden among the loops.

Simplifications initially made in order to concentrate on the essentials, are covered in Sec. V.

## II DESIGN OF OUTER LOOP

If the plant is minimum-phase and open-loop stable (1,2) are achievable [15] with a single loop  $G_i = 0$ ,  $i = 1, \dots, n$ ,  $G = G_S \neq 0$  in Fig. 1a. But the resulting  $L_S = G_S P$  may then require very large bandwidth, causing great amplification of the sensor noise  $N$ , as in a later example - Fig. 5. The simplistic approach, later justified, is to therefore use the inner loops to ease, as much as possible, the outer loop burden. In Fig. 1a, let

$$\begin{aligned}
 P_a &\triangleq P_n P_{n-1} \dots P_2 P_1, \quad P \triangleq P_a P_b + P_c, \\
 D &\triangleq (1 + P_n G_n + P_n P_{n-1} G_{n-1} + \dots + P_n \dots P_1 G_1) + PG \\
 &\triangleq D_1 + P_G \triangleq D_1 (1+L), \quad L = \frac{PG}{D_1} \triangleq P_e G. \tag{3a-f}
 \end{aligned}$$

$$T(s) = \frac{C(s)}{R(s)} = \frac{FGP}{D} = \frac{FGP/D_1}{1+(GP/D_1)} = F \frac{L}{1+L}$$

$$-\frac{x}{N} = \frac{G}{D} = \frac{G}{D_1(1+L)} = \frac{L/P}{1+L}$$

In (3f) the sensor noise effect is examined at the plant input  $X$  where it tends to be large [16, and Fig 5 here], causing plant saturation. In the high-frequency range (denoted as hf), (3f)  $\rightarrow L/P$  where  $|L(j\omega)| \ll 1$  but  $|L/P|$  can be very large (Fig. 4), - the hf range is the major trouble source. Thus, in Fig. 5b the lowest  $\omega$  range with large and

sharp peaking of  $|X/N|$  is  $\sim 300$  rps at which, from Fig. 4, the nominal  $|L| \sim -46$ db. Hence, the major effort in sensor noise effect minimization will be made in hf. Since  $P$  is constrained in (4), such minimization requires  $|L|$  minimization. But from (3)  $L$  must cope with  $P_e = P/\mathcal{D}_1$  uncertainty. Therefore, for maximum economy of  $L$ , choose the  $G_i$ ,  $i = 1, \dots, n$  in  $\mathcal{D}_1$  of (3c) to minimize the uncertainty in  $P_e = P/\mathcal{D}_1$ .

Consider accordingly the uncertainty in  $P_e = \frac{P_1 P_2 \dots P_n P_b + P_c}{1 + P_n G_n + \dots + P_n \dots P_2 P_1 G_1}$  in hf where each  $P_i \rightarrow k_i/s^{e_i}$ ,  $e_i$  the excess of poles over zeros of  $P_i$ . Since  $P_1 P_2 \dots P_n P_b$  parallels  $P_c$  in Fig. 1, it is assumed that  $(e_1 + e_2 + \dots + e_n) + e_b \triangleq e_a + e_b = e_c$ . Hence, at hf

$$P_e = \frac{P}{\mathcal{D}_1} \rightarrow \frac{k_a k_b + k_c}{s^{e_c} [1 + k_n g_n + \dots + k_a g_1]} \triangleq \frac{k_e}{s^{e_c}}, \text{ where}$$

$$G_n \triangleq g_n s^{e_n}, G_{n-1} \triangleq g_{n-1} s^{e_n + e_{n-1}}, \dots, G_1 \triangleq g_1 s^{e_a} \quad (4a, b)$$

The range of  $k_i$  is taken as  $[a_i, b_i]$ ,  $b_i > a_i > 0$ . In the logarithmic complex plane (Nichols chart),  $P_e$  is not a point but a set  $\{P_e\}$  because of the uncertainty. For any fixed  $k_1, \dots, k_n$  values the set  $\{P_e\}$ , due to  $\{k_b\}$ ,  $\{k_c\}$  in (4a), is a vertical line whose length,

$$\text{Lgth } \{P_e\} = \left[ \frac{k_a b_b + b_c}{k_a a_b + a_c} \right]_{\text{db}} \text{ is a function of } k_a, \text{ and is}$$

maximum at  $k_a = a_a$  if  $b_c/a_c \geq b_b/a_b$  (at  $b_a$  if  $b_c/a_c \leq b_b/a_b$ ). The former is assumed because  $P_c$  is in parallel with  $P_a P_b$  - see Sec V.

Hence, due to all the  $k_i$  uncertainty sets  $\text{Lgth}\{P_e\} \geq (a_a b_b + b_c) / (a_a a_b + a_c)$ , with equality iff  $\exists g_i$  such that the sets  $\{k_e(k_a, k_b, k_c)\}$  of (4a)  $\subseteq \{k_e(a_a, k_b, k_c)\}$  as the  $k_i$  independently range over  $[a_i, b_i]$ . It is readily seen that such  $g_i$  exist e.g.  $g_2 = \dots = g_n = 0$ ,  $b_b/b_c \leq g_1 \leq a_b/a_c$ , compatible with the previous  $b_c/a_c \geq b_b/a_b$ . (In the case  $b_c/a_c \leq b_b/a_b$  the analagous, compatible condition is  $b_b/b_c \geq g_1 \geq a_b/a_c$ ). Thus, at hf the best the inner loops can do for the outer loop L, leads to it coping with a gain uncertainty set

$$\{a_a k_b + k_c\} \triangleq \mathcal{V}^o\{P_e\}, \text{ of}$$

$$\text{Lgth } \mathcal{V}^o = \frac{a_a b_b + b_c}{a_a a_b + a_c} \quad (5a, b)$$

For example if  $n = 2$ , all  $a_i = 1$ ,  $b_i = 40, 10, 60, 200$  for  $i = 1, 2, b, c$  then in a single-loop design  $L_S$  must handle at hf  $\{P\}$  of length  $[(b_a b_b + b_c) / (a_a a_b + a_c)]_{db} = 81.7$  db whereas (5b) given 42.3db, a saving of 39.4db.

The hf region is most important for sensor noise, and the hf form of  $P_i$  in (4) greatly simplifies the problem there. But design of the outer loop requires the uncertainty set for the entire spectrum. The complexity of the calculations for general  $P_i$  with uncertain poles and zeros would obscure the important features, for the sake (Sec. V) of a minor point. Therefore, in the meantime let  $P_j = k_j/s^j$   $j = a, b, c$  so (4,5) apply for all  $\omega$ . Outer-loop design is now a single-loop problem with the equivalent plant  $P_e$  of (4a) denoted by

$$P_e^0 \triangleq \frac{P_{a0} P_b + P_c}{1 + P_{n0} G_n + \dots + P_{n0} \dots P_{20} P_{10} G_1}$$

$$= \frac{a_b k_b + k_c}{(1 + a_n g_n + \dots + a_n g_1) s^{e_c}} \triangleq \frac{k_e^0}{s^{e_c}} \quad (6a, b)$$

and  $L^0 = P_e^0 G$

The super-oh on  $P_e, k_e, L$  indicates  $P_e, k_e, L$  with  $P_1, P_2, \dots, P_n$  at their nominal values. The problem is to find  $G$  or equivalently a nominal  $L_e^0 = P_{e0}^0 G$  so that (2) and  $\Delta \ln |T(j\omega)| \leq \ln \frac{A_2(\omega)}{A_1(\omega)}$  of (1), are satisfied. The optimum design for this single-loop problem [16] is briefly reviewed here, with an example which is very helpful in explaining the multiple-loop design theory.

#### Design Example

In Fig. 1a let  $n = 2$ ,  $P_j = k_j/s$ ,  $j = 1, 2, b$ ;  $P_c = k_c/s^3$ ;  
 $a_1 = 20$ ,  $a_2 = 50$ ,  $a_b = 1$ ,  $a_c = 1000$ ,  $b_1 = 800$ ,  $b_2 = 500$ ,  $b_b = 60$ ,  
 $b_c = 200,000$ . The bounds  $A_1(\omega)$ ,  $A_2(\omega)$  of (1) are in Fig. 2, and  
 $\gamma = 2.3\text{db}$  in (2). The nominal plant values are taken as  $a_j$  (with no  
 loss in generality) Note 1: The specifications must be consistent  
 with physical reality i.e., it is crucial [16] that  $\exists \omega_0$ , such that  
 for  $\omega > \omega_0$ , the largest variation of  $P_e < \ln \frac{A_2(\omega)}{A_1(\omega)}$ , in order that no  
 sensitivity reduction be needed at large enough  $\omega$ , permitting  
 $L(j\omega) \rightarrow 0$  as  $\omega \rightarrow \infty$ . From Fig. 2,  $\omega_0 \approx 55$  for a multiple loop design,  
 280 for a single-loop design.

### Design of Outer Loop

The procedure in [15] is followed. From (3a),  $\Delta \ln|T| = \ln \left| \frac{L^0}{1+L^0} \right|$   
 $L^0 = P_e^0 G = k_e^0 / s^c$  of (6) with  $k_e^0$  uncertainty (5), equal to 42.3db.  
 Hence in the Nichols chart,  $\ln L^0 = \ln P_e^0 + \ln G$  is any point on line  
 AB in Fig. 3, of length 42.3db. By means of  $G(j\omega)$  this vertical line  
 which is the variation set  $\mathcal{V}^0 = \mathcal{V}\{P_e^0\}$  can be translated, but not  
 rotated to any region in the Nichols chart, giving the variation set of  
 $L^0$ ,  $\mathcal{V}\{L^0\}$ , with the nominal  $L_0^0 = GP_{e0}^0$  at A. Note that the nominal  
 L of (3d), denoted by  $L_0 \equiv L_0^0$  and the nominal  $P_{e0}$  of (3d)  $\equiv P_{e0}^0$ ,  
 justifying  $G = L_0/P_{e0} = L_0^0/P_{e0}^0$ .

For any  $\omega$  say  $\omega_1$ , one finds the boundary  $B(\omega_1)$  of the set  
 $L_0(j\omega_1)$  which satisfy (2) and  $\ln|T| \leq \ln \frac{A_2(\omega)}{A_1(\omega)}$ . For example, in  
 Fig. 3 at  $\omega = 20$ ,  $X_1$  is satisfactory for  $L_0(j20)$  because the range of  
 $M^0 \triangleq \left| \frac{L^0}{1+L^0} \right|$  is from A ( $M^0 = -23.9$  db) to B ( $M^0 = -.4$  db) giving the  
 allowed 23.5 db for  $\frac{A_2(20)}{A_1(20)}$ . Similarly, at  $X_2$  the variation is from  
 -22.7 to .8 db. Any larger  $|L_0|$  at the same  $\text{Arg } L_0$  is satisfactory,  
 but not smaller  $|L_0|$ .  $B(20)$  is thus found. Due to (1) and Note 1  
 of Design Example, as  $\omega \rightarrow \infty$   $B(\omega)$  would  $\rightarrow$  a vertical line at  $-180^\circ$   
 extending from -42.3 db to 0 db. But (2) gives the boundary  $B_H$  of Fig. 3  
 obtained by projecting the locus of  $\left| \frac{L_0}{1+L_0} \right| = \gamma = 2.3$  db downward by 42.3 db.  
 At small  $\omega$ , e.g.,  $\omega = .5$ , (1) dominates - see Fig. 3. At larger  $\omega$   
 e.g.,  $\omega = 2, 10$ , part of  $B(\omega)$  is due to (1) and part is due to (2).  
 There always exists  $\omega_H$  such that for  $\omega > \omega_H$ ,  $B(\omega) = B_H$  [15,16]. Here  
 $\omega_H \sim 70$  rps. The generality of P at hf (4a) and of  $B_H$  lead to a general  
 shape for  $L_0(j\omega)$  (Fig. 3,4) in large hf uncertainty problems, as follows.

$L_0(j\omega)$  must satisfy  $B(\omega)$  but (3f) at hf suggests  $|L_0(j\omega)|$  be decreased as rapidly as possible vs  $\omega$ . As  $s \rightarrow \infty$ ,  $L_0(s) \rightarrow k_L/s^{e_L}$ . A reasonable definition of optimum  $L_0$  is one satisfying the  $B(\omega)$  with a minimum  $k_L$  for a fixed  $e_L$ . Such an optimum exists, is unique, lies on  $B(\omega)$  at each  $\omega$  and can be approximated as closely as desired by a rational function [16]. There is trade-off between complexity of the rational  $L_0(s)$  and  $k_{Lmin}$ , so a practical sensibly optimum  $L_0(j\omega)$  is as shown in Figs. 3,4. The shape and length of  $B_H$  are important.  $L_{0,opt.}$  tries to decrease  $|L_0|$  rapidly vs  $\omega$ , but in Fig. 3  $B_H$  constrains  $\min [\text{Arg } L_0(j\omega)] \geq -130^\circ$ , with corresponding minimum average  $d|L_0(j\omega)|/d\omega = -\frac{130}{180}(40) \approx -29\text{db/decade}$  [11]. Thus,  $|L_0(j\omega)|$  must decrease rather slowly up to  $\omega_x$  in Figs. 3,4 after which the permitted decrease of  $\text{Arg } L_0(j\omega)$ , at bottom of  $B_H$ , permits  $|L_0(j\omega)|$  to decrease very rapidly.

This paper is devoted to problems where  $\exists$  an  $[\omega_d, \omega_z]$  interval in which the sensibly optimum  $L_0(j\omega)$  has the shape shown in Fig. 3. Plants with uncertain highly underdamped pole-zero pairs (e.g. bending modes) could be included, if these occur at  $\omega < \omega_d$  and/or  $\omega > \omega_z$ . However, the multiple-loop problem is complex enough without bending modes, so this class is omitted here.

It is seen from Figs. 3,4 that the hf uncertainty i.e. of  $k_e$  in (6), is the factor which can give large cost of feedback. This is because the length of  $B_H$  is that of  $\{k_e\}$ . On  $B_H$ ,  $|L_0|$  must decrease slowly vs  $\omega$  while  $|P_0|$  may decrease faster and at hf from (3f),  $|X/N| \doteq |L_0/P_0|$  may then be  $\gg 1$  even though  $|L_0| \ll 1$  (Figs. 4,5). Hence, it is desirable to minimize  $\text{Lgth}(B_H) = \text{Lgth}\{k_e\}$ . Use of an inner loop permits a maximum reduction of 39.4 db here. The saving in bandwidth is  $\sim 40/29$  decades ( $L_{50}$  vs  $L_0$  in Fig. 4). The

reduction in sensor noise effect at  $X$  is enormous (Fig 5b), because the rms noise value is obtained by integrating arithmetic values on a arithmetic  $\omega$  scale.

For later use, the following  $\omega$  intervals in Fig. 3,4 are emphasized:

$$\begin{aligned} I_A &\triangleq [0, \omega_x) \approx [0, 90), & I_B &\triangleq [\omega_x, \omega_z) \approx [90, 330) \\ I_C &\triangleq [\omega_z, \infty) \approx [330, \infty). \end{aligned} \quad (7)$$

The design of the first inner loop  $L_1$  is decisively influenced by these intervals of the outer loop  $L_0$ .

### III DESIGN OF INNER LOOPS

#### First Inner Loop $L_1$

In II the inner loops were apparently sacrificed, in order to obtain the most economical outer loop and thereby minimize the effect of sensor noise  $N$  at  $X$ .  $G_2 = \dots = G_n = 0$ ,  $G_1 = s^a b_b/b_c$  were found satisfactory for this purpose. The obvious criticism is that this  $G_1$ , besides being impractical, would tremendously amplify hf  $N_1$  noise effect at  $X$  (Fig. 1) and likely more than cancel the benefit gained for  $L$ . The answer is that while these  $G_i$  are satisfactory, there are other much smaller acceptable values. This is due to the mechanics of sensitivity reduction such that  $L_0(j\omega_1)$  optimally designed to handle an uncertainty set  $V(\omega_1)$  can in practice handle a set  $V_y(\omega_1)$  much larger than  $V(\omega_1)$  (e.g. Fig 8 of [10]). So, the next step is to find the bounds  $B_1(\omega)$  on the first inner nominal loop  $L_{10}(j\omega)$  such that the economical  $L_0$  of II is satisfactory. The bounds on  $L_{10}$  are, in fact, very modest.

For this purpose (3c,f) are extended as follows. Let

$$\begin{aligned} \mathcal{D} &= \mathcal{D}_1(1+L) = [(1+P_n G_n + \dots + P_n \dots P_2 G_2) + P_a G_1](1+L) \triangleq (\mathcal{D}_2' + P_a G_1)(1+L) \\ &\triangleq \mathcal{D}_2(1+L)(1+L), \quad L_1 = \frac{P_a G_1}{\mathcal{D}_2'} \\ -\frac{X}{N} &= \frac{G_1}{\mathcal{D}} = \frac{G_1}{\mathcal{D}_2(1+L_1)(1+L)} = \frac{L_1/P_a}{(1+L_1)(1+L)} \end{aligned} \quad (8a-c)$$

$\triangleq L_1/P_a$  in the crucial hf. Hence to minimize  $|X/N_1|$  at fixed  $L$ , minimize  $|L_1|$ . But  $L_1$  must cope with the uncertainty in  $P_1, P_2, \dots, P_n$  ignored by  $L^0$ . However, if  $G_2$  can cope with  $P_2, \dots, P_n$  then  $L_1$  need only cope with  $P_1$ .  $L_1$  is designed accordingly and denoted by  $L_1^0$  to indicate its neglect of  $P_2, \dots, P_n$  uncertainty. So now,  $P_e^0$  of (7a) is replaced by

$$P_e^1 \triangleq \frac{P_1 P_{20} \dots P_{n0} P_b + P_c}{1 + P_{n0} G_n + \dots + P_{n0} \dots P_{20} P_1 G_1} = \frac{\lambda_1 P_{a0} P_b P_c}{\mathcal{D}_{20} (1 + \lambda_1 L_{10})}$$

$$\lambda_1 \triangleq \frac{P_1}{P_{10}} \quad (9a-c)$$

with 
$$\mathcal{V}^1 = \mathcal{V}_{\{P_e^1\}} = \left\{ \frac{\lambda_1 a k_b + k_c}{1 + \lambda_1 L_{10}} \right\}$$

instead of  $\mathcal{V}^0 = \{a k_b + k_c\}$  of (5a). In (9)  $L_{10}$  is the nominal  $L_{10}^0 \triangleq L_{10}$  (cf  $L_0^0 \triangleq L_0$ ) and  $\mathcal{D}_{20} = \mathcal{D}_2$  at nominal  $P_{i0}$ , for  $i = 1, \dots, n$ .

$L_0$  was designed to handle  $P_e^0$  with its  $\mathcal{V}^0$ , but now it must handle  $P_e^1$  with its  $\mathcal{V}^1 \supset \mathcal{V}^0$ . What are the bounds  $B_1(\omega)$  on  $L_{10}(j\omega)$  so that the original  $L_0$  remains satisfactory? This question may be answered by simple trying  $L_{10}$  values and checking if (1,2) are satisfied. It is found that the  $B_1(\omega)$  are decisively influenced by the intervals  $I_A, I_B, I_C$  of  $L_0$  in (7). The results are stated here and their explanation in Appendix 1.

Nature of  $B_1(\omega)$  bounds on  $L_{10}$

- (1) For  $\omega \in I_A = [0, 90)$ ,  $B_1(\omega)$  are upper bounds, i.e.,  $|L_{10}(j\omega)|$  must be  $<$  some value which is a function of  $\text{Arg}L_{10}(j\omega)$  - Fig. 6a.
- (2) For  $\omega \in I_B = [90, 330)$ ,  $B_1(\omega)$  are lower ones precluding  $L_{10} \equiv 0$  (Fig. 6b).
- (3) For  $\omega \in I_C = [330, \infty)$ ,  $B_1(\omega)$  in Fig. 6b are closed curves in the Nichols Chart which tend to a vertical line  $B_{1H}$  of length  $\left(\frac{b_1}{a_k}\right)_{\text{db}}$  at  $\text{Arg}L_{10} = -\pi$ .

Just as in the design of  $L_0$ , so the optimum  $L_{10}$  would lie on  $B_1(\omega)$  at all  $\omega$  but is in practice approximated by a rational function - Figs. 4,6. One may define intervals of  $L_{10}$  similar to  $I_A, I_B, I_C$  of  $L_0$ , i.e., in Figs. 4,6:  $I_{1A} = [0, \omega_{1x}^-)$ ,  $I_{1B} = [\omega_{1x}^-, \omega_{1x}^+)$ ,  $I_{1C} = [\omega_{1x}^+, \infty)$ . Here  $I_{1B} \neq 0$  because  $B_{1H}$  has zero width. In practice, one would likely (in addition to (2)), assign bounds in Fig. 1, on

$$\frac{C_i}{D_i} = \frac{1}{(1+L)(1+L_1)\dots(1+L_i)} \quad (10)$$

leading to finite-width  $B_{iH}$  and larger  $I_{iB}$ . Such finite  $B_{iH}$  are easily added in Figs. 6,7, but are omitted here for simplicity.

Second Inner Loop  $L_2$

The above discussion is repeated for  $L_2$ , but now  $P_2$  uncertainty is included with (8) extended to

$$D = D_2(1+L_1)(1+L) = [(1+P_n G_n + \dots + P_n \dots P_3 G_3) + P_n \dots P_2 G_2](1+L_1)(1+L)$$

$$\stackrel{\Delta}{=} (L_3 + P_n \dots P_2 G_2)(1+L_1)(1+L) \stackrel{\Delta}{=} D_3(1+L_2)(1+L_1)(1+L),$$

$$L_2 \triangleq \frac{P_n \dots P_2 G_2}{D_3}$$

$$\frac{-x}{N_2} = \frac{G_2}{D} = \frac{L_2/P_n \dots P_2}{(1+L_2)(1+L_1)(1+L)} \quad (11a-c)$$

$\dot{=} L_2/P_n \dots P_2$  in the crucial hf. To minimize the latter it is best to let  $L_2$  handle  $P_2$  uncertainty only, leading to (cf (9a))

$$P_e^2 \triangleq \frac{\lambda_1 \lambda_2^P a_0^P b^P + P_c}{1+P_{no} G_n + \dots + P_{no} \dots P_{30} G_3 + P_{no} \dots P_{30} P_2 G_2 + P_{no} \dots P_{30} P_2^P G_1}$$

$$= \frac{(\lambda_1 \lambda_2^P a_0^P b^P + P_c)}{D_{30} [1 + \lambda_2 L_{20} + \lambda_1 \lambda_2 L_{10} (1 + L_{20})]} , \quad \lambda_2 \triangleq \frac{P_2}{P_{20}} \quad (12a-c)$$

with

$$\mathcal{V}^2 = \mathcal{V}_{\{P_e^2\}} = \left\{ \frac{\lambda_1 \lambda_2^a a^k b^k + P_c}{1 + \lambda_2 L_{20} + \lambda_1 \lambda_2 L_{10} (1 + L_{20})} \right\}$$

instead of the smaller uncertainty set  $\mathcal{V}^1$  of (9c).

The next step is to find  $B_2(\omega)$ , the bounds on  $L_{20}^0 \equiv L_{20}$ , so that  $L_0, L_{10}$  designed for  $\mathcal{V}^1$ , remain satisfactory for  $\mathcal{V}^2$ . The resulting  $B_2(\omega)$  are similar to  $B_1(\omega)$ : upper bounds in  $I_{1A} = [0, \omega_{1x})$ , lower ones in  $I_{1B}$  and closed curves merging into a  $B_{2H}$  etc. of length  $\left(\frac{b_2}{a_2}\right)_{db}$  - see Fig. 7. The explanation is given in Appendix 2.

One can continue indefinitely in this manner. The resulting  $L_{20}$  (Fig. 4,7) has three intervals  $I_{2A}, I_{2B}, I_{2C}$  which decisively influence the bounds on a  $L_{30}$  designed to handle  $P_3$  uncertainty, etc. The general forms for the  $D_i, L_i$ , etc. are for  $i = 1, \dots, n$

$$D_i = D_{i+1}(1+L_i), \quad L_i = \frac{P_n \dots P_i G_i}{D_{i+1}}$$

$$\frac{-X}{N_i} = \frac{L_i/P_n \dots P_i}{(1+L_i)(1+L_{i-1}) \dots (1+L)} \quad (13a-d)$$

$$P_e^i = \frac{(\lambda_1 \lambda_2 \dots \lambda_i P_{a0} P_b + P_c)}{D_{i+1,0} [1 + \lambda_i L_{i0} + \lambda_i \lambda_{i-1} L_{i-1,0} (1+L_{i0}) + \dots + \lambda_i \dots \lambda_1 L_{10} (1+L_{20}) \dots (1+L_{i0})]}$$

Note that  $F$  in Fig. 1a is available from Eq. 3e as soon as  $L_0$  is known, by associating a nominal  $T_0(s)$  with the nominal  $L_0(s)$ . But  $G_i$  is not known until  $L_n, L_{n-1}, \dots, L_i$  are known. Thus from (13b)

$$G_n = \frac{L_{n0} D_{n+1,0}}{P_{n0}} = L_{n0}/P_{n0}, \quad G_{n-1} = L_{n-1,0} D_{n0}/P_{n0} P_{n-1,0}$$

with  $D_{n0} = 1 + L_{n0}$ , etc.

Generality of structure. In the system considered, input  $R$  in Fig. 1 and  $n+1$  plant outputs are available for processing, permitting an infinitude of  $n+2$  degree of freedom structures [11]. The  $n+2$  fundamental system functions are the system transfer function  $T(s) = C/R$  and the  $n+1$  loops  $L, L_1, \dots, L_n$ . In any acceptable structure,  $L$  is gotten by cutting the outer loop just after the  $C$  sensor, giving in Fig. 1b,  $L = PQH_1 H_2 / D_1$ ,  $D_1 = 1 + P_2 H_2 + P_1 P_2 H_1 H_2$ . Keeping the first cut and with another cut after the  $C_1$  sensor, gives  $L_1 = P_2 P_1 H_1 H_2 / D_2$ ,  $D_2 = 1 + P_2 H_2$ .  $T(s)$  is always of the form  $T = \psi L / (1+L)$ ,  $\psi$  independent of  $P_i$ ,  $\psi = 1/H$  in Fig. 1b. The design technique provides  $T$  and the nominal  $L_{i0}$  from which the compensations  $G_i$  (of Fig. 1a) or  $H_i$  (of Fig. 1b) or those of any other structure are derived. The excess of poles over zeros assigned to  $T(s)$   $e_T$ , must be compatible with the structure. In Fig. 1a,  $e_T = e_F + e_L = e_F + e_P + e_G$  each a positive integer but in Fig. 1b,  $e_L = \sum e_i = e_T + e_H$ ,  $i = Q, H_1, H_2, P, H$ .

IV PRACTICAL DESIGN PROCEDURE AND TRADE OFFS

Sections II, III described a design procedure based on the best (most economical)  $L_n$ , subject to the best  $L_{n-1}$ , ... , subject to the best  $L_1$ , in turn to the best  $L$ ; first preference is given to  $L$ , then  $L_1$ , etc. This section shows how II, III provide the perspective for making reasonable trade-offs between the loops early in the game, without a detailed design. The display in Fig. 4 is used. The first step is an approximate single-loop  $L_S$  design. The low frequency bounds  $B_S(\omega)$  based on  $P$  of (3b) are used which are hardly different from those based on  $P_e^0$  of (7a) - see Sec. V. There is no need for a detailed design of  $L_{S0}$  for  $\omega > \omega_{ds}$ , at which  $L_{S0}$  reaches  $B_{HS}$  (analog of  $\omega_d$ ,  $B_H$  in Fig. 3). Thus, the slope of  $L_{S0}$  is known on  $B_{HS}$  and the length of  $B_{HS}$  is that of the hf uncertainty of  $P$ . The slope of  $L_{S0}$  for  $\omega > \omega_{xS}$  (analog of  $\omega_x$ ) is the same as of  $L_0$  for  $\omega > \omega_x$  - (cf  $L_0$ ,  $L_{S0}$  in Fig. 4). Having  $L_{S0}$ , the approximate  $L_0$  is immediately available because  $B_H$  is known (39.4 db shorter than  $B_{HS}$ ).

Next, sketch an approximate  $L_{10}$  as follows.  $|L_{10}|_{\max}$  is near  $\omega_z$  and its approximate value is obtained by the method of Appendix 1, Fig. A1b. The shape of  $|L_{10}|$  for  $\omega > \omega_{1z}$  is fairly standard. Its slope is  $\approx -30$  db/decade from  $\omega_z$  to  $\omega_{1x}$  in Fig. 4 until  $|L_{10}(j\omega)| = 20 \log a_1/b_1 - \Delta$  db is attained ( $\Delta$  a small gain margin), after which it is  $\sim$  constant for 1 - 1.5 octaves ( $\omega_{1x}$  to  $Q_3$ ), followed by a slope of  $-20 e_{L1}$  db/decade, with  $e_{L1}$  the chosen excess of  $L_{10}$  poles over zeros. Analogous to  $L_{S0}$ ,  $L_{10}^*$  (Fig. 4) is  $L_{10}$  coping with all of  $P_a$  uncertainty. Similarly, an approximate  $L_{20}$  is obtained.  $|L_{20}|_{\max}$  is between  $\omega_{1x}$  and  $Q_3$  (Fig. 4) and its value can be found from Appendix 2. For  $\omega > Q_3$ , its shape is similar to that of  $|L_{10}|$  for  $\omega > \omega_z$ . For

$n > 2$ , the procedure is continued with  $|L_{30}|_{\max}$  near  $\omega_{2x}$ , etc.

The next step is to sketch (Fig. 4)  $|P_o|$ ,  $|P_{10} \dots P_{no}|$ ,  $|P_{20} \dots P_{no}|$ ,  $|P_{no}|$ . The noise amplifications in hf (3f, 13) are  $|L_{S0}/P_o|$ ,  $|L_o/P_o|$ ,  $|L_{10}/P_{a0}|$ , ...,  $|L_{no}/P_{no}|$  for  $|X/N|_s$ ,  $|X/N|$ ,  $|X/N_1|$ , ...,  $|X/N_n|$  respectively, easily obtained by subtraction of the db values. The sensor noise effect  $|X_i|$  is gotten by multiplying  $|X/N_i|$  by  $|N_i|$ .

Trade-offs between the  $L_i$  are now considered, e.g.,  $L_o$  vs.  $L_{10}$ .  $L_o$  of II is one extreme,  $L_{S0}$  is the other and intermediate designs are possible. One poorer by  $\alpha = 5$  db is shown in Fig. 3, postponing the  $J_1 J_2 J_3$  pattern in Fig. 4 until  $|L_o|$  is less by 5 more db with  $(\omega_z)_{\text{new}} > (\omega_z)_{\text{old}}$ . In return, the peak of the new  $|L_{10}|$  (Appendix 1, Fig. A1b) is  $\approx -18.5$  instead of  $-9$ db. Trade-off between  $L_o$  and  $L_1$  is made with no reference to  $L_2, L_3, \dots$ . Trade-off between  $L_{10}$  and  $L_{20}$  is done in the same manner etc.

#### Bandwidth Propagation and Similarity with the Cascade Plant structure

Let the bandwidth  $BW(L_i)$  be arbitrarily defined as that at which  $|L_{i0}|$  achieves its final asymptotic slope:  $\omega_z$  for  $L_o$ ,  $\omega_3$  for  $L_{10}$ ,  $\omega_2$  for  $L_{20}$  in Fig. 4.  $BW(L_i)$  increases with  $i$ . This phenomenon occurs in precisely the same manner in the cascade-system [10]. The relations between the  $L_{i0}$ , the role of  $b_i/a_i$ , the sensor noise effects and trade-offs etc. are very similar in the two structures. However, the values of  $|L_{i0}|_{\max}$  are different and the derivation is more difficult here. Here, at each new  $L_i$  stage, one must use a more complex form of  $P_e$ . In the cascade system the step from  $i$  to  $i+1$  is identical to that from  $i-1$  to  $i$ . But the final results are remarkably similar.

In Fig. 4,  $BW(L_{no}) = \omega_2$  is comparable with  $BW(L_{S0})$  at  $\omega_0$ , a little larger due to the extra few db of gain margin needed per section.

Thus, the final cut-off frequency for a single-loop design is comparable to that for a multiple-loop design, but they are associated with different loops so there can be a great improvement in sensor noise effect. Thus, in Fig. 4,  $(X_2 - X_0)_{db} = -22 + 91 = 69$  db, while  $|P_{20}|_{db} - |P_0|_{db} = 127$  db, an improvement if  $|N_2/N| < 127 - 69 = 58$  db. In practice it is reasonable to assume that the plant power levels and with them the sensor noise levels increase in proceeding from input to output. The design procedure is highly transparent permitting a good estimate of the optimum division between the feedback loops, without a detailed design.

#### High-frequency uncertainty

Clearly, multiple-loop design can be highly superior to single-loop, for large hf plant uncertainty. The linearized plant model is usually due to linearization of a nonlinear <sup>plant</sup> about an operating point or trajectory. Large variations can exist due to different operating points, e.g. in flight control [17], where values  $> 1000$  have been reported.

It has been proven that in a large class of linear and nonlinear time-varying uncertain plants the latter can be represented for synthesis purposes by an equivalent linear time-invariant uncertain plant set  $P_{eq}[s]$  [12, 13]. The set equivalence is exact with respect to a prescribed acceptable plant output set. Linear time invariant design applied to the  $P_{eq}[s]$  problem is guaranteed to work for the original nonlinear problem. A nonlinear plant <sup>with no uncertainty</sup> can thus generate large hf uncertainty in  $P_{eq}[s]$ , e.g. consider  $y = k^3 x^3$ ,  $x$  the input and  $y$  the output. Suppose fairly linear response is desired for  $y = A^3(1 - e^{-t})^3$ ,  $A \in [0.5, 5]$ . To find  $P_{eq}[s]$ , evaluate  $\frac{Y(s)}{X(s)} = P_{eq} = \frac{6kA^2}{(s+2)(s+3)}$  in this case. Since  $A \in [0.5, 5]$ , the hf gain of  $P_{eq}$  varies by a factor of 100, due to  $A^2$ . For a simple dynamic example, consider  $\dot{y} + By^{1/3} \operatorname{sgn} y = kx$ , giving

$$P_{eq} = \frac{6kA^3}{(s+3)[BA_s+6A^3+2BA]} \rightarrow 6kA^2/BS^2 \text{ at hf, with uncertainty factor of 100.}$$

#### V. JUSTIFICATION OF ASSUMPTIONS

General plants. This section is devoted to the justification of simplifying assumptions in II, III. One was use of  $P_i = k_i/s^{e_i}$  for all  $\omega$ , not just in hf where it is applicable. Recall in Sec. II the first step was to find the smallest  $\{P_e^0\}$  of (6a), by minimizing over  $G_1, \dots, G_n$  and the values of  $P_{10}, \dots, P_{n0}$ . Suppose  $P_j = k_j/(s+q_j)$  with  $k_j, q_j$  uncertain. This minimization problem is extremely difficult at medium  $\omega$ . Fortunately it makes little difference if it is not done at all. The reason is that which made  $L_{10}$  unnecessary in  $I_A, L_{20}$  in  $I_{1A}$  etc., i.e. under certain conditions there is little difference in  $|L_0=GP|_{\min.}$  needed, whether  $\{P\} = \text{set } S_1$  or set  $S_2 \ll S_1$ . In Fig. 3, suppose that instead of AB (A at  $X_2$ ), the uncertainty set is ABEFG with E, F extending even to  $\infty$ .  $L_0$  at  $X_2$  results in almost the same  $\Delta \ln|T|$  for both (23.85 db instead of 23.5db).

It is therefore concluded that in most of  $I_A, \{P\}$  of (3b) be used for  $L_0$  design, just as in  $L_S$  design.  $P_e^0$  is used only for  $\omega$  where  $P_j$  is well approximated by  $k_j/s^{e_j}$ . This has been verified for several numerical examples; e.g. for  $n=1$  with  $P_a = k/(s+q_a), P_b = k_b/s, P_c = k_c/s(s+q_c), k_a \in [1,400], k_b \in [1,60], k_c \in [1,200], q_i \in [0.5,2]$ , all independently uncertain. The maximum difference in the two  $B(\omega)$  is only three db even though the difference between  $\{P\}$  and  $\{P_e^0\}$  is  $\approx 40\text{db}$ . If this conclusion is incorrect for an unusual case, then it is also likely that the obligations on  $L_{10}$  in  $I_A$  will be greater too. By using  $\{P\}$  in medium  $\omega$ , one is certain that the obligations on  $L_{10}$

in  $I_A$  will be negligible, as in Sec. II. The simple and transparent forecasting of Sec. IV may then be used. If these indicate less than desired saving in sensor noise effect, then one can return to check if greater saving is possible with  $P_e^0$  in  $I_A$ .

Another assumption in II was  $b_c/a_c > b_b/a_b$ . If the opposite is true then minimum  $L_{gth} \{P_e^0\}$  is at  $k_a = b_a$  of value  $(b_a b_b + b_c)/(b_a a_b + a_c)$ . There exist a set of  $g_i$  which achieve this and the procedure is precisely the same as before. A third assumption is that  $e_a + e_b = e_c$  giving (4) with  $\{P_e\}$  in hf a vertical line in the Nichols chart. If  $|e_a + e_b - e_c| \stackrel{\Delta}{=} \delta \neq 0$  is even, the result is also a vertical line whose length is a function of  $\omega$ . The design procedure is basically the same. It is possible that  $P(j\omega) = 0$  at finite  $\omega = \omega_1$  at some combinations of parameters, giving  $T(j\omega_1) = 0$ . If so, the specifications on  $T(j\omega)$  and  $C/D(j\omega)$  must allow for this. If  $\delta$  is odd, design is more complicated because  $\min. L_{gth} \{P_e^0\}$  does not necessarily exist. The range of  $\{P_e^0\}_a$  (i.e., at any fixed  $P_a$  value) is no longer a line but a two-dimensional region and there may not exist a set of  $g_i$  values in (4a) such that the resulting  $\bigcup_a \{P_e^0\}_a$  fits into any one  $\{P_e^0\}_a$ . It is then a matter of judgment how to exploit the available freedom to optimize  $L_0$ . This case has not been studied in detail. However, the design technique of secs. II, III provides the understanding for good use of the design variables. One knows the kinds of distortions of the uncertainty set which are useful in relation to  $I_A, I_B$ , etc.

Another assumption was that the disturbance attenuation was a minor problem, dealt with by (2,10). The procedure is basically the same if it is a major problem, for then  $C_D = C/D$  must satisfy  $|C_D(j\omega)| \leq \gamma(\omega)$  over  $\{P\}$ . This can be translated [15] into bounds  $B_D(\omega)$  on  $L_0(j\omega)$ . The

more stringent of  $B_D(\omega)$  and of  $B(\omega)$  due to (1), is used but thereafter the design procedure is the same.

Unstable and Nonminimum-phase plants. Open-loop stable minimum-phase plants were assumed in II, III for simplicity. But clearly the design procedure applies so long as the  $L_{i0}$  exist which satisfy the  $B_i(\omega)$ . Consider  $L_0$  first. It must handle  $\{P_e^0\}$  giving (Sec. II) a single-loop problem. The latter is solvable if  $\{P_e^0\}$  contains open-loop poles whose range of uncertainty includes part of the right-half as well as the left-half plane [15,18]. If however,  $\{P_e^0\}$  includes nonminimum-phase elements then  $L_0$  exists only if the performance specifications are compatible with the now limited bandwidth [18] of  $L_0$ .

The same conclusions apply to the inner loops. Again, right half-plane  $P_i$  poles pose no problem, but such zeros impose limitations on  $L_{i0}$ .

## VI. CONCLUSIONS

For a class of feedback systems with large uncertainty, a multiple-loop design results in sensor noise sensitivity much smaller than in a single-loop design satisfying the same specifications. The designer can divide up the feedback burden among the loops in a sensibly optimum manner, wherein the uncertainties of the plant sections, their levels and associated sensor noise sources play important roles. An important feature of the design techniques is its transparency. In return for learning the mechanics of sensitivity reduction in the language of frequency response, there is gained excellent insight into the trade-offs between the loops and the overall cost of design in terms of bandwidth and noise sensitivity - even without performing the detailed design.

It is discouraging that we must at this time separately develop a design technique for each different structure. However, it is encouraging that although the present derivation is much more difficult than for the cascade system, the results are remarkably similar. This leads to the expectation of similar results for any multiple-loop single input-output structure. It is probably necessary to extend quantitative design to some additional complex structures before the general pattern will become clear for any multiple loop, single input-output plant.

APPENDIX I - BOUNDS  $B_1(\omega)$  ON FIRST INNER LOOP

Sec. III presented without explanation the bounds  $B_1(\omega)$  in terms of the intervals  $I_A, I_B, I_C$  of  $L_0(j\omega)$ . The explanation is available by considering the uncertainty or variation set (9c)

$$\mathcal{V}^1 = \left\{ \frac{\lambda_1 a k_b + k_c}{1 + \lambda_1 L_{10}} \right\} \supset \mathcal{V}^0 = \{a k_b + k_c\} \text{ of (5a).}$$

$\mathcal{V}^0$  is the line AB in Figs. A1a-c, whereas  $\mathcal{V}^1$  is the larger set  $ABC_j D_j$ , a function of  $L_{10}$  and  $\lambda_{1\max}$ . The point A is always the nominal  $L_0$ ,  $\lambda_1 = 1$ ,  $k_b = a_b$ ,  $k_c = a_c$  irrespective of the value of  $L_{10}$ , because that is the objective of the  $B_1(\omega)$ . Attention is focused on the range  $-\pi < \text{Arg } L_{10} < 0$ . The following properties of  $\mathcal{V}^1$  are important.

(P1) In Fig. A1a, as  $|L_{10}|$  is increased at fixed  $\text{Arg } L_{10}$ , boundaries  $BC_i, BD_i$  shift downward - compare  $BC_3 C_3'$  at 0 db with  $BC_2 C_2'$  at -20 db and  $BC_1 C_1'$  at -40 db; and similarly the  $BD_i D_i'$ .

(P2) For fixed  $L_{10}$ , the effect of increase in  $\lambda_1$  is extension of the  $BC_i, AD_i$ , i.e., widening of the regions by decreasing amounts, to a maximum of

$$\left| \theta - \tan^{-1} \frac{m \sin \theta}{1 + m \cos \theta} \right|$$

at  $\lambda_1 = \infty$ , where  $L_{10} = m \angle \theta$ . This effect of large  $\lambda_1$  is important in explaining the nature of  $B_2(\omega)$ .

(P3) For given  $\lambda_{1\max}$  and  $|L_{10}|$ ,  $\mathcal{V}^1$  at  $\angle L_{10} = \theta$  is the mirror image (about AB) of  $\mathcal{V}^1$  at  $\angle L_{10} = -\theta$ .

The upper bounds of  $B_1(\omega)$  in  $I_A$  are explained by property (P1) in

Fig. 1a. A family of  $\mathcal{V}^1$  at fixed  $\angle L_{10} = -90^\circ$  is tried at  $\omega = 40 \in I_A$  i.e., point A of  $\mathcal{V}^1$  is set at  $L_0(j40) \approx -32 \text{ db } \angle -130^\circ$  (from Fig. 3) at which Fig. 1 requires

$$\Delta \left| \frac{T_{\max}}{T_{\min}} \right| \leq 34.3 \text{ db} .$$

At  $\omega = 40$  (1), (2) are precisely satisfied. It is seen in Fig. 1a that at  $\text{Arg } L_{10} = -90^\circ$ ,  $|L_{10}| < -20 \text{ db}$  is OK while  $|L_{10}| \geq 0 \text{ db}$  is not because  $\Delta|T| = |-34 - 2.3| = 36.3 \text{ db}$  and larger  $|L_{10}|$  gives larger  $\Delta|T|$ . The upper bound here is between 0 db and -20 db. From a study of the shape of constant  $|L/(1+L)|$  loci on the Nichols chart, it is seen that this result applies for all  $\omega \in I_A$  at which  $\text{Arg } L_0 \leq -90^\circ$ . In Fig. 3, there is a small interval in which  $\text{Arg } L_0 > -90^\circ$  and in general there may be a low frequency region where  $\text{Arg } L_0 > -90^\circ$ . However, the final result is basically the same, because of the very small sensitivity of the loci of constant  $|L/(1+L)|$  on the Nichols chart at large  $|L|$ .

It is worth noting that if  $L_{10}$  did not exist at all, then  $\mathcal{V}^i$   $i = 1, \dots, n$  would only be a much longer vertical line with lowest point at A. From Fig. 1a, both (1) and (2) would still be satisfied. Thus for  $\omega \in I_A$ ,  $L_0$  designed for  $P_B, P_C$  uncertainty only, automatically handles  $P_1 \dots P_n$  uncertainty as well. However  $L_1$  is needed in  $I_B$ , precluding  $L_{10} \equiv 0$  in  $I_A$  and giving there upper bounds as in Fig. 1a. Similarly note that in  $I_A$ ,  $B_1(\omega)$  are hardly affected by large increase of  $\lambda_1$  - see Fig. 1a. Therefore  $L_{10}$  could handle the entire uncertainty of  $P_a$  i.e.  $\lambda_a$  in place of  $\lambda_1$  if  $G_2 = G_3 = \dots = G_n = 0$ .

Property (P1) also explains in Fig. Alb the lower bounds in  $l_B$ . At  $|L_{10}| = m_1$ ,  $\mathcal{V}^1$  penetrates into  $M < 2.3$  db, violating (2). Thus in Fig. Alb, at  $\text{Arg } L_{10} = \theta$ ,  $|L_{10}|_{\min} = m_2$ . In this range, (2) easily dominates so there is no danger of violating (1) (cf Fig. Ala) except possibly at very large  $|L_{10}|$ , which would not be used anyhow. Here too,  $\lambda_1$  could be increased to  $\infty$  without affecting  $B_1(\omega)$  - recall (P2), the effect of large  $\lambda_1$  on  $\mathcal{V}^1$  in Fig. Ala and the critical factors in Fig. Alb. Thus there is no need for  $L_2, \dots, L_n$  in  $l_B$  as well. (P1) also explains in Fig. Alc the upper and lower bounds in  $l_C$ . Thus, at  $\text{Arg } L_{10} = \theta$ ,  $|L_{10}|$  must be either  $< m_2$  or  $> m_5$ . From (P2) the width of  $\mathcal{V}^1$  is  $< |\text{Arg } L_{10}|$ . Hence, Fig. Alc shows that as  $\omega$  increases in  $l_C$ , the value of  $-\text{Arg } L_{10}$  for which all  $|L_{10}|$  are acceptable, increases steadily, explaining why the  $B_1(\omega)$  closed curves shrink to  $B_{1H}$  in Fig. 6b.  $B_{1H}$  length is  $\left(\frac{b_1}{a_1}\right)_{\text{db}}$  because at  $\text{Arg } L_{10} = -\pi$  (say at  $\omega_{1\pi} \approx 1,000$  here)  $1 + \lambda_1 L_{10} = 1 - \lambda_1 |L_{10}|$  with  $|L_{10}| < 1/\lambda_{1\max} = \frac{a_1}{b_1}$ ; otherwise  $\mathcal{V}^1$  extends in length to  $\infty$  and being  $360^\circ$  wide, must intersect with the forbidden  $|\frac{L}{1+L}| < \gamma = 2.3$  db regions located at  $\text{Arg } L = \pm n\pi$ ,  $n = 1, 3, \dots$ . This is also seen from (10), for let  $L_i = \lambda_i L_{i0}$ , and  $P_\alpha = P_{\alpha 0}$  for  $\alpha \neq i$ . Then at  $\text{Arg } L_{i0} = -\pi$ ,  $|L_{i0}| < 1/\lambda_{i\max}$  is essential, otherwise  $|C_i/D_i|$  is infinite at  $\lambda_{i\max}$ .

Increase of  $\lambda_1$  affects the bounds at  $m_2$ , requiring  $|L_{10}| < \beta m_2$ ,  $\beta < 1$ , but not the lower boundary at  $m_5$ . In Fig. 6b it is seen that  $L_{10}$  lies on the upper part of  $B_1(\omega)$  for most of  $l_{1A}$ , so  $L_{10}$  designed to handle  $P_1$  only, can also cope with  $P_2, \dots, P_n$  if  $L_2 \equiv \dots \equiv L_n \equiv 0$ .

APPENDIX 2 - BOUNDS ON SECOND AND HIGHER INNER LOOPS

The function of  $L_{20}$  is to guarantee that  $L_{10}$  is satisfactory despite its design on the basis of  $P_e^1$  of (9a). It was seen in Appendix 1 that for  $\omega \in I_A, I_B$  and part of  $I_C$ ,  $L_{10}$  suffices i.e.  $L_{20}$  may be zero. This is so only for  $\omega < \omega_{1\pi}$  at which  $\angle L_{10} = -\pi$ . It was noted also that  $|L_{10}(j\omega_{1\pi})| < \frac{1}{\lambda_{1\max}}$ , so  $L_2$  is needed for  $\omega = \omega_{1\pi}$ .

Hence,  $L_{20} \equiv 0$  is impossible in  $I_{1A}$  and it is not surprising that the  $B_2(\omega)$  there are upper bounds (recall in Appendix 1 precisely the same situation for  $L_{10}(j\omega)$  in  $I_A$ ). At  $\omega = \omega_{1\pi} \in I_B$ ,  $1 + \lambda_{1\max} L_{10} = \epsilon > 0$  (.38 in the example), so the denominator (12a) of  $P_e^2$  is  $D_{30} (1 - \lambda_2 + \epsilon \lambda_2 + \epsilon \lambda_2 L_{20})$ , and for it  $\neq 0$  at  $\text{Arg } L_{20} = 0$ ,  $|L_{20}| > \frac{1 - \epsilon}{\epsilon} - \frac{1}{\epsilon \lambda_{2\max}} = 1.4$  here. So there is a lower bound on  $|L_{20}(j\omega_{1\pi})|$  which is a function of  $\text{Arg } L_{20}$ .

To find  $B_2(\omega)$  in  $I_{1C}$  it is necessary to use  $P_e^2$  of (12a) in place of  $P_e^1$  of (9a). It is convenient, however, to express  $P_e^2$  in terms of  $P_e^{1*}$ , defined as  $P_e^1$  with  $\lambda_1 \lambda_2$  replacing  $\lambda_1$ , because  $\mathcal{V}\{P_e^2\}$  is easier expressed in terms of  $\mathcal{V}\{P_e^{1*}\}$ , while  $\mathcal{V}\{P_e^{1*}\}$  is easily gotten from  $\mathcal{V}\{P_e^1\}$  shown in Fig. A1a by letting  $\lambda_1 > \lambda_{1\max}$ . From (12a) and replacing  $\lambda_1$  in (9a) by  $\lambda_1 \lambda_2$ ,

$$\frac{P_e^2}{P_e^{1*}} = \frac{(1 + \lambda_1 \lambda_2 L_{10})}{\left(\frac{1 + \lambda_2 L_{20}}{1 + L_{20}}\right) + \lambda_1 \lambda_2 L_{10}} = \frac{OV}{OC_i} \quad (A1)$$

in Fig. A2, as follows. Let  $OQ = \lambda_1 \lambda_2 L_{10}$  ( $\text{Arg } L_{10} < -\pi$  in  $I_{B1}, I_{C1}$ ),  $QV = 1$ ,  $QD_i = a$ ,  $|D_i V| = |a L_{20}|$ ,  $\text{Arg } E_i D_i V = \text{Arg } E_i D_i C_i = \text{Arg } L_{20}$ ,  $D_i C_i = \lambda_2 D_i V = \lambda_2 a L_{20}$ , so  $OV = OQ + QV = \lambda_1 \lambda_2 L_{10} + 1$ ,

$$QC_i = \frac{QC_i}{1} = \frac{QD_i + D_i C_i}{QD_i + D_i V} = \frac{a + a\lambda_2 L_{20}}{a + aL_{20}} = \frac{1 + \lambda_2 L_{20}}{1 + L_{20}} \text{ and}$$

$$OC_i = OQ + QC_i = \lambda_1 \lambda_2 L_{10} + \frac{1 + \lambda_2 L_{20}}{1 + L_{20}}, \text{ giving (A1).}$$

Fig. A2 was sketched for  $\omega = 2000$ ,  $\lambda_1 = 40$ ,  $\lambda_2 = 10$ , at which (Fig. 6b)  $L_{10} = .0158 \angle -230^\circ$ ,  $L_0 = -127 \text{ db} \angle -430^\circ$ , for assumed  $\text{Arg } L_{20} = -117^\circ$  constant. The  $D_i$  describe an arc of a circle as  $|L_{20}|$  is varied, as do the  $C_i$  drawn for  $\lambda_2 = 10 = \lambda_2 \text{ max}$ , i.e.  $D_i C_i = 10 D_i V$ . Clearly for  $|L_{20}| \ll 1$ ,  $OV/OC \rightarrow 1$  and for  $|L_{20}| \gg 1$ ,  $|OV/OC| < 1$ , so such  $|L_{20}|$  are acceptable. Obviously  $\exists \lambda_2 < \lambda_{2\text{max}}$ ,  $\exists$  resulting  $C_i$  circle passes through 0, giving infinite  $OV/OC_i$  and the resulting  $\mathcal{V}\{P_e^2\}$  passes thru  $M = 2.3 \text{ db}$ . Thus,  $\exists$  upper and lower bounds in this  $\omega$  range. As  $\omega$  increases,  $|L_{10}|$  and its angle decrease, so the arc  $C_i C_j \dots$  does not extend to 0 in Fig. A2 and any  $|L_{20}|$  is acceptable. Hence, the  $B_2(\omega)$  tend to a line  $B_{2H}$  at  $-\pi$ , from 0 to  $(a_2/b_2)_{\text{db}}$ .  $B_2(\omega)$  are shown in Fig. 7, including a sensibly optimum  $L_{20}(j\omega)$  with its intervals  $I_{2A}, I_{2B}, I_{2C}$ .

For the third inner loop (if  $n > 2$ ),  $P_e^3$  is needed and there is an analogous situation with respect to  $I_{2A}$ . At  $I_{2B}$ ,  $\omega_{2\pi}$  (at which  $\text{Arg } L_{20} = -\pi$ ) is very large ( $\sim 6500$ ) and as before, there is a lower bound on  $L_{30}$  at  $\omega_{2\pi}$ . For  $\omega \geq \omega_{2\pi}$ ,  $|L_0|, |L_{10}| \ll 1$ , so (in 13d),  $\text{Denom. } (P_e^3) \rightarrow 1 + \lambda_3 L_{30} + \lambda_3 \lambda_2 L_{20}(1 + L_{30})$ , similar to  $\text{Denom. } (P_e^2)$  if  $i$  is replaced by  $i - 1$ .  $P_e^3/P_e^{2*}$  similar to (A1) is obtained giving a figure similar to Fig. A2 and analogous  $B_3(\omega)$ . The process is continued to  $B_4(\omega), \dots, B_n(\omega)$ .

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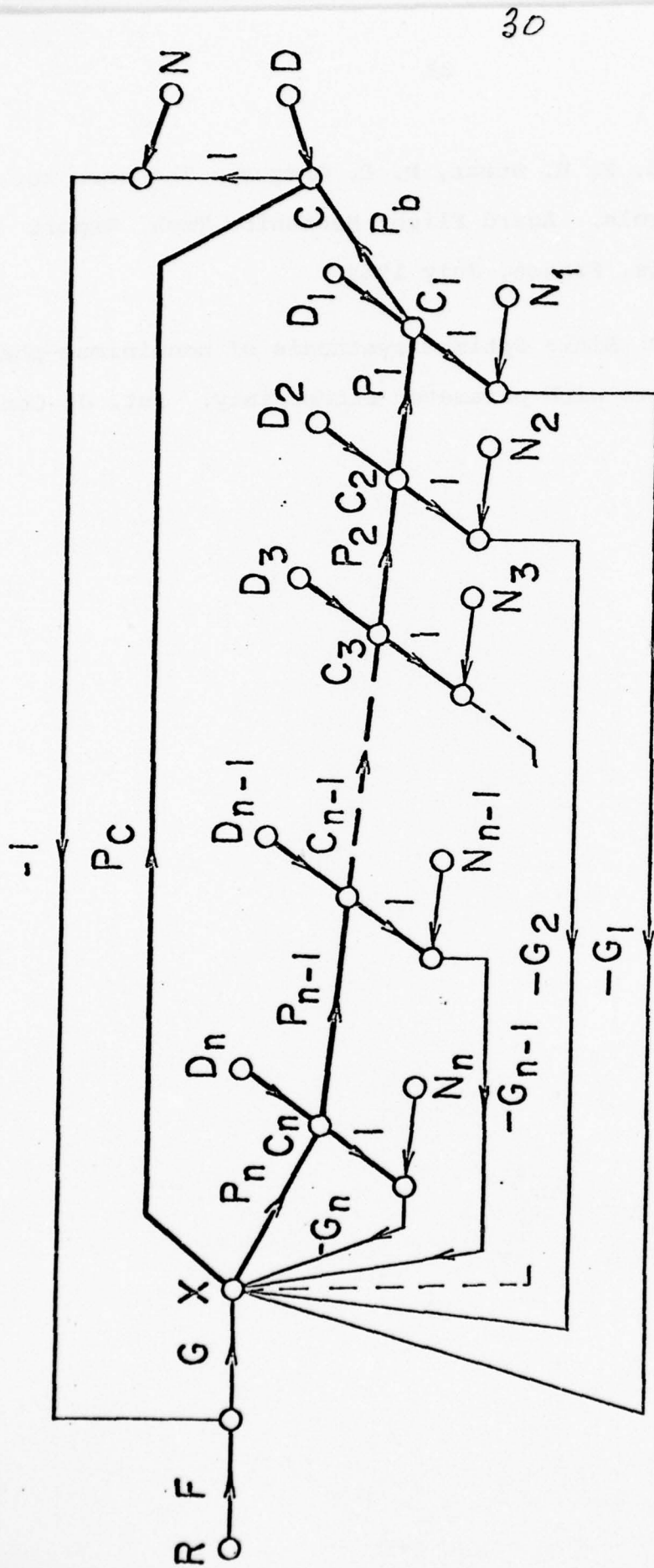


Fig. 1a Multiple-loop system with a  $n+2$  degree of freedom structure. Darker lines indicate constrained plant, sensors, etc.

$$P_a = P_1 P_2 \dots P_{n-1} P_n \quad P = P_a P_b + P_c$$

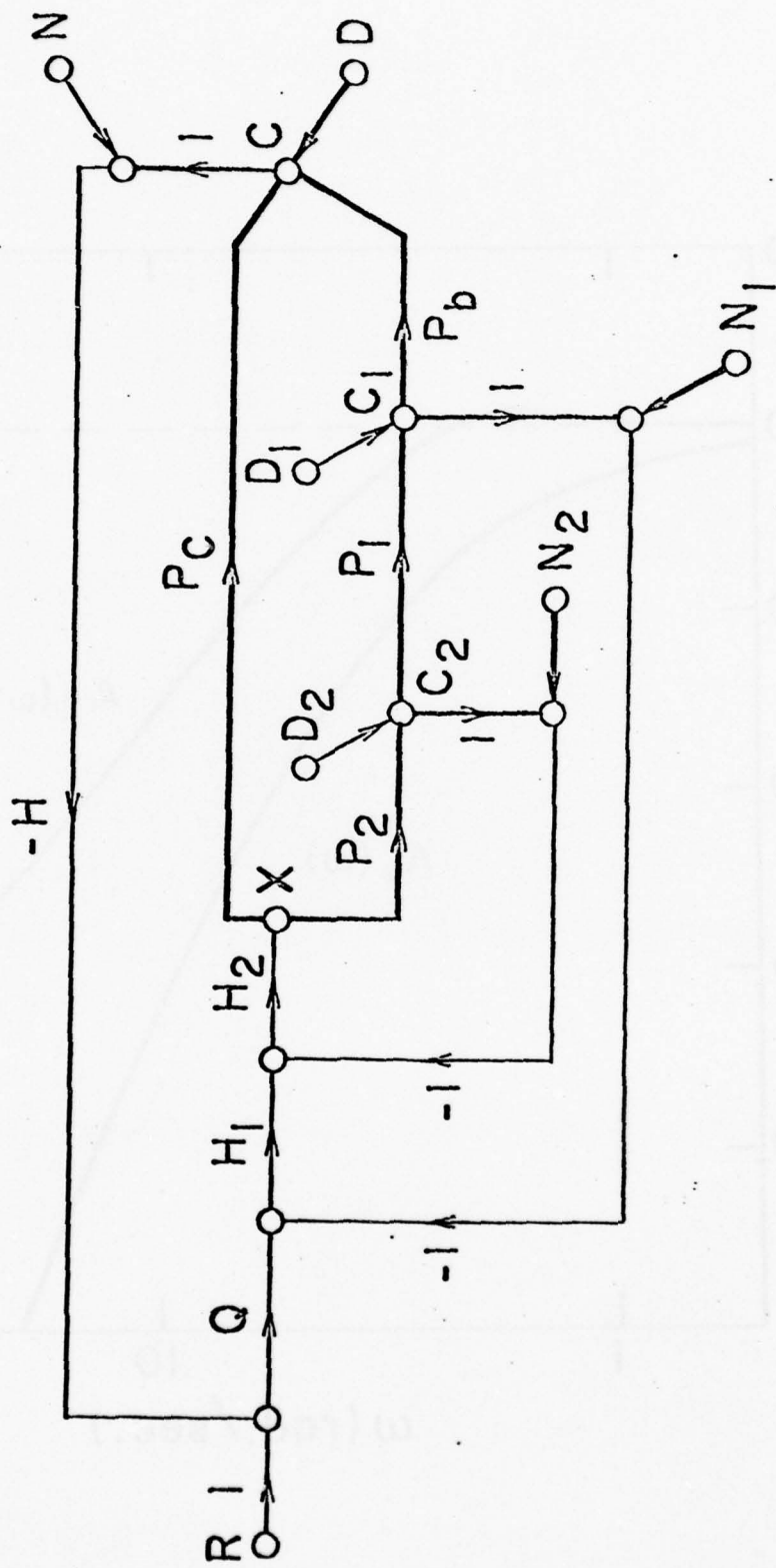


Fig. 1b Multiple-loop system for  $n = 2$ , with a different 4 degree of freedom structure.

$$P_a = P_1 P_2, \quad P = P_a P_b + P_c$$

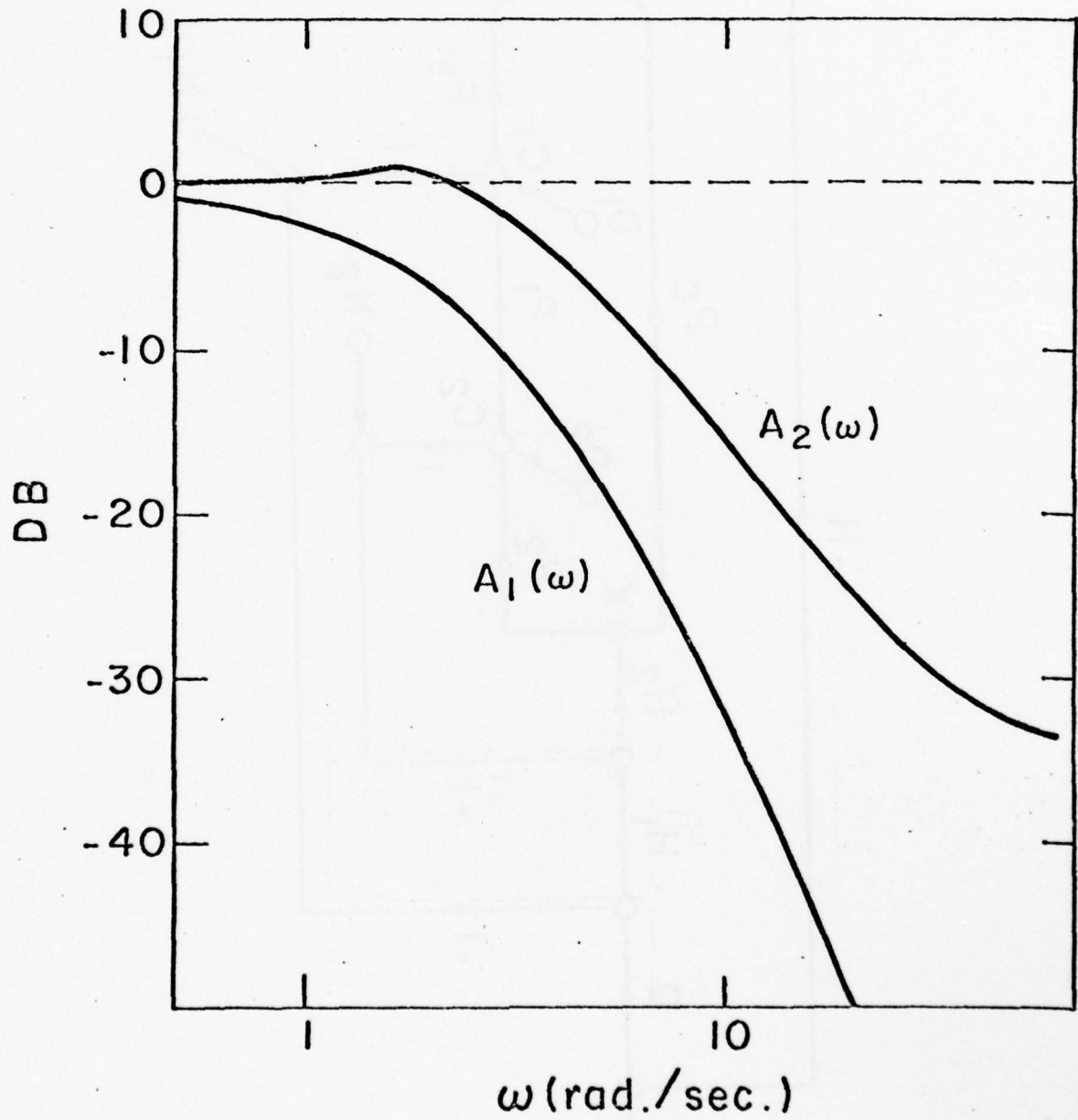


Fig. 2 Specified bounds on  $|T(j\omega)|$ .

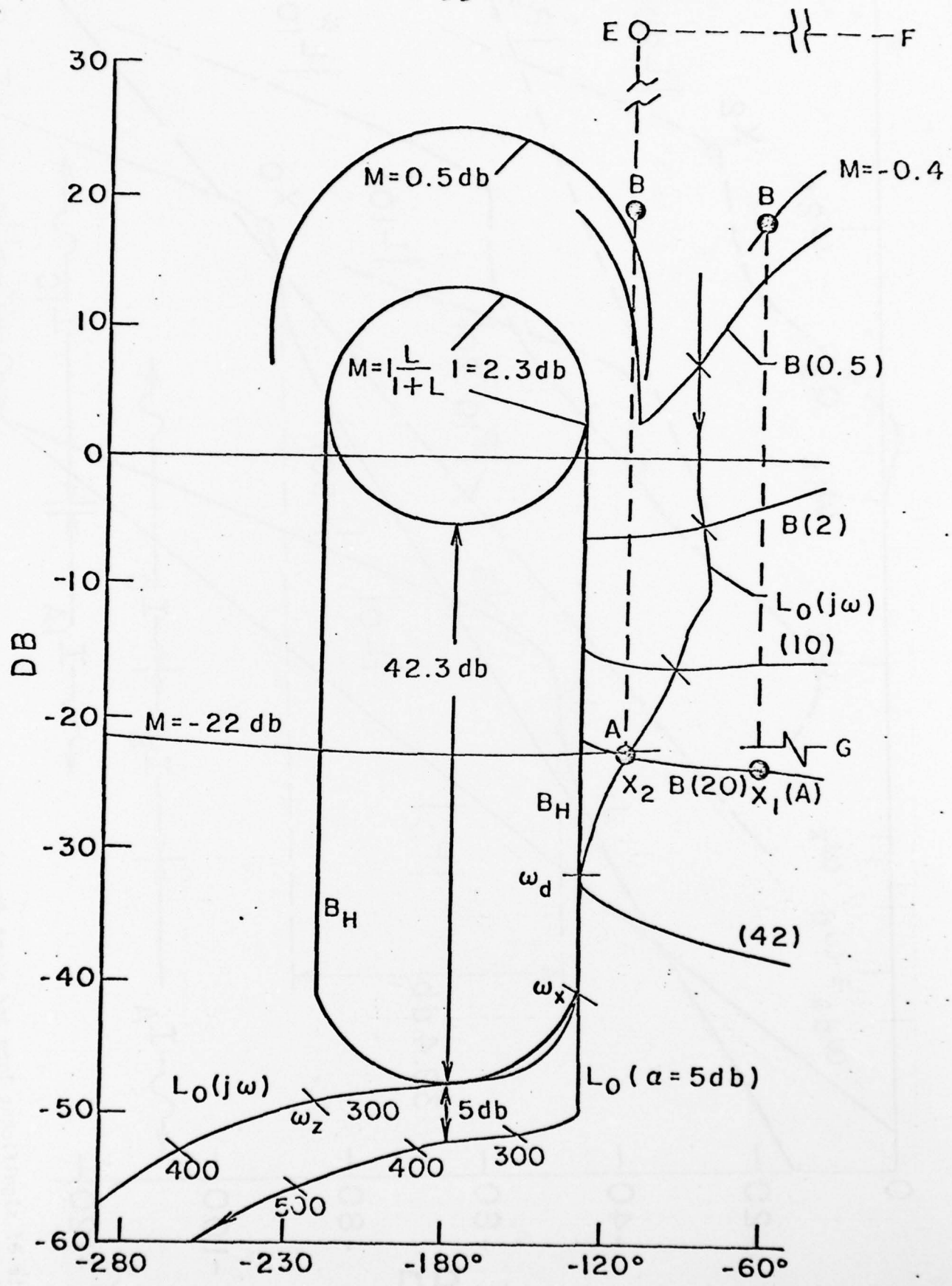


Fig. 3 Bounds  $B(\omega)$  on  $L_0(j\omega)$  in Nichols chart.



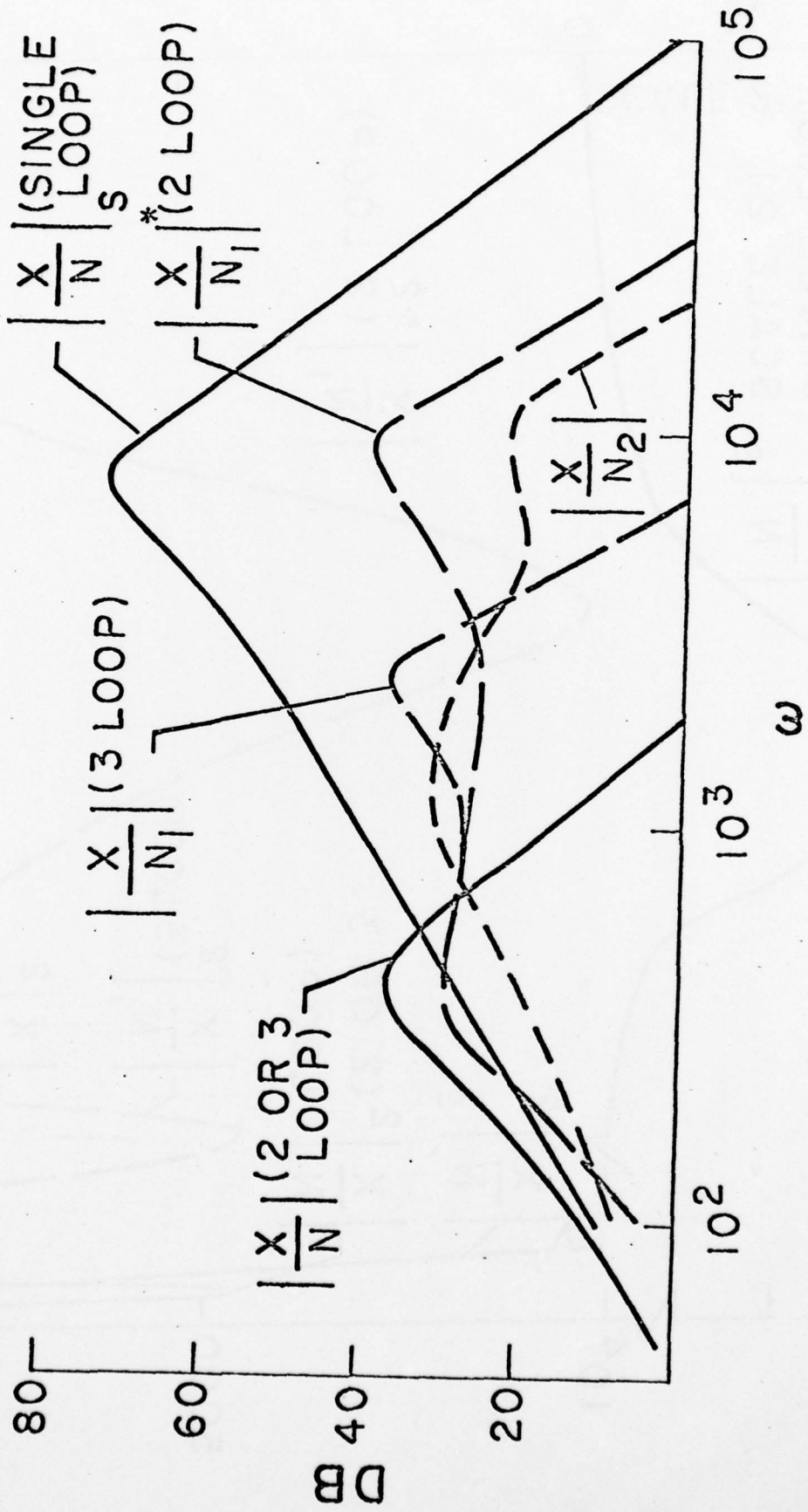
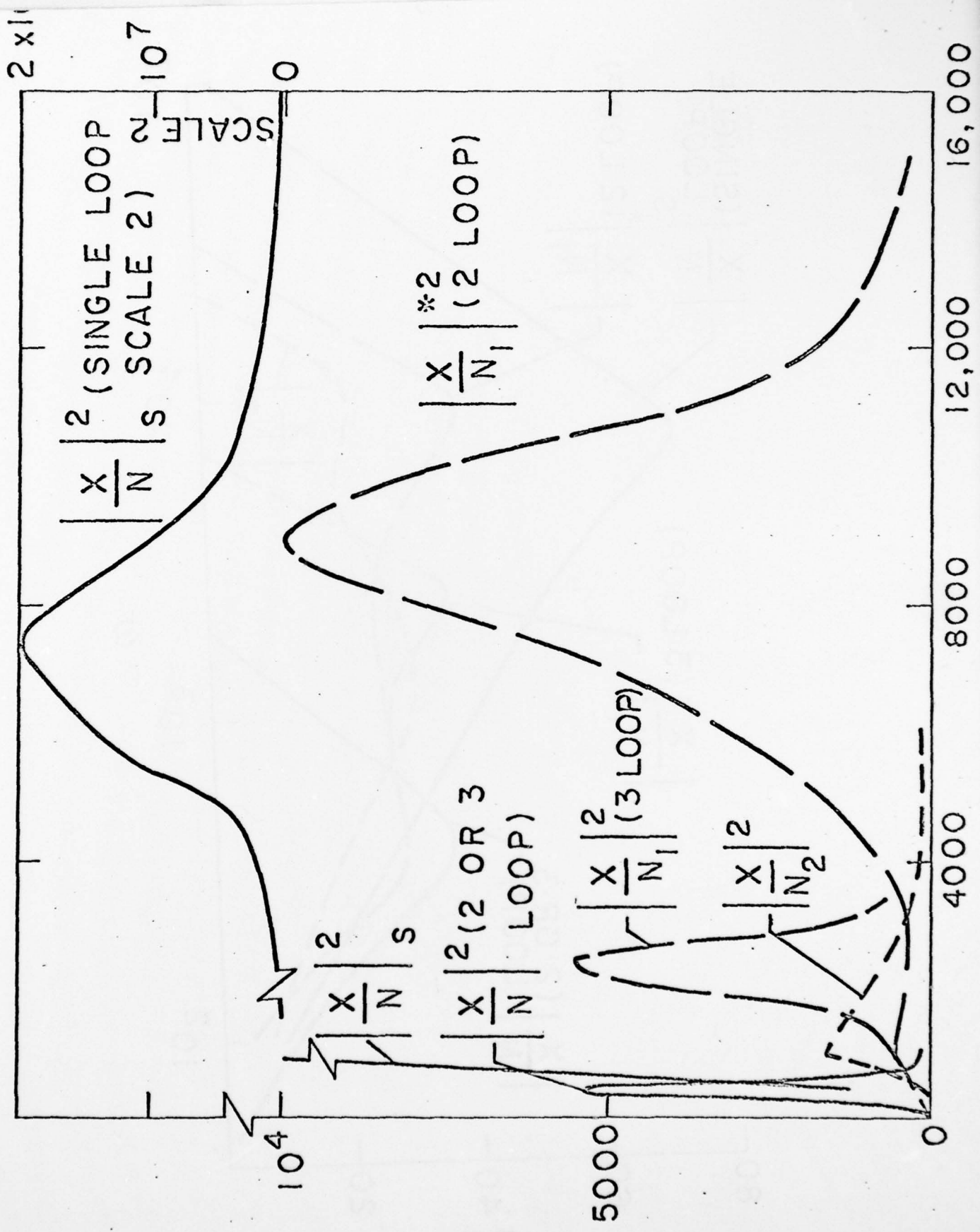


Fig. 5a Sensor noise effects at  $\omega = 10^2, 10^3, 10^4, 10^5$



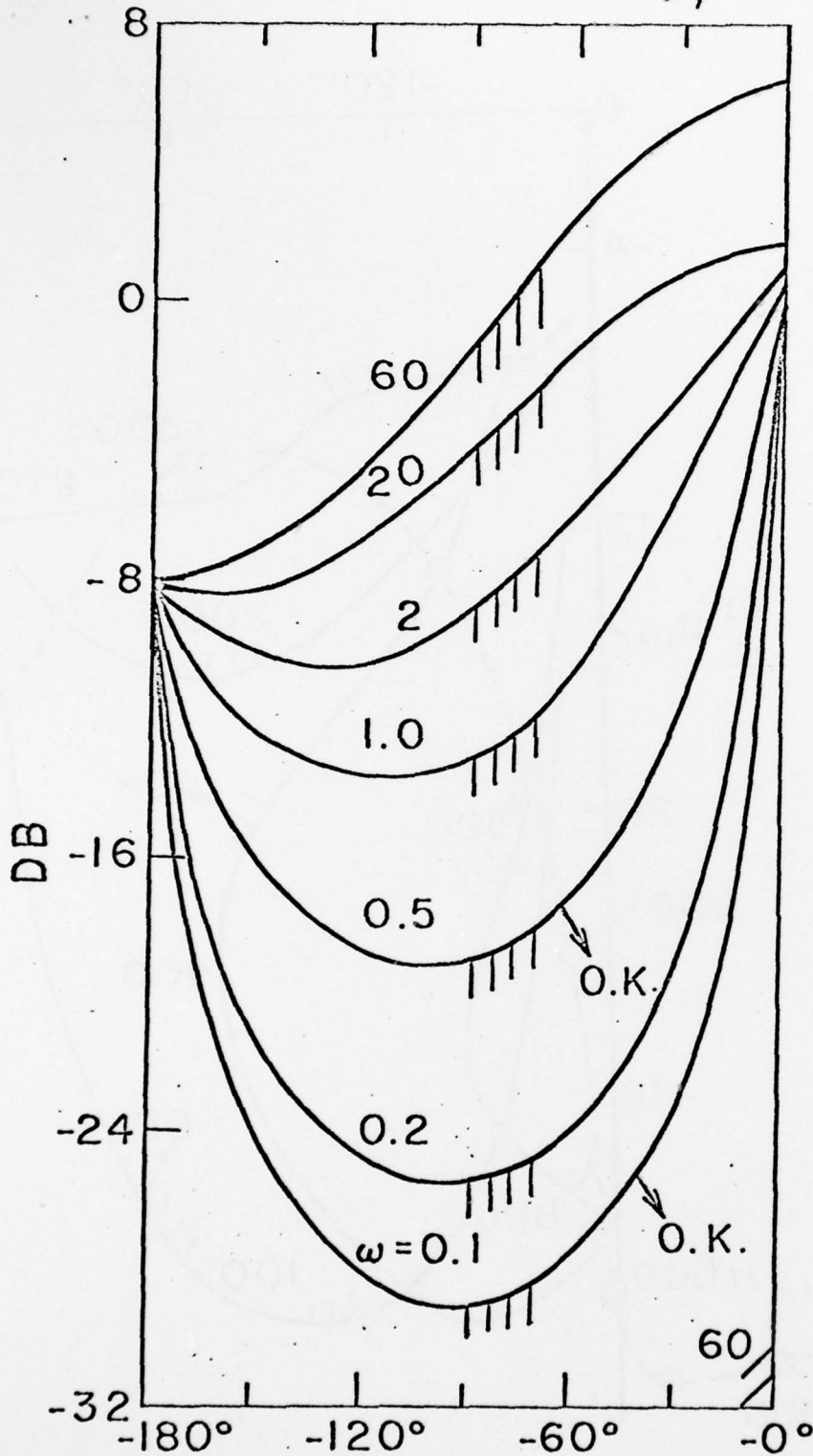


Fig. 6a Bounds  $B_1(\omega)$  on  $L_{10}(j\omega)$  in  $I_A$  are upper bounds.

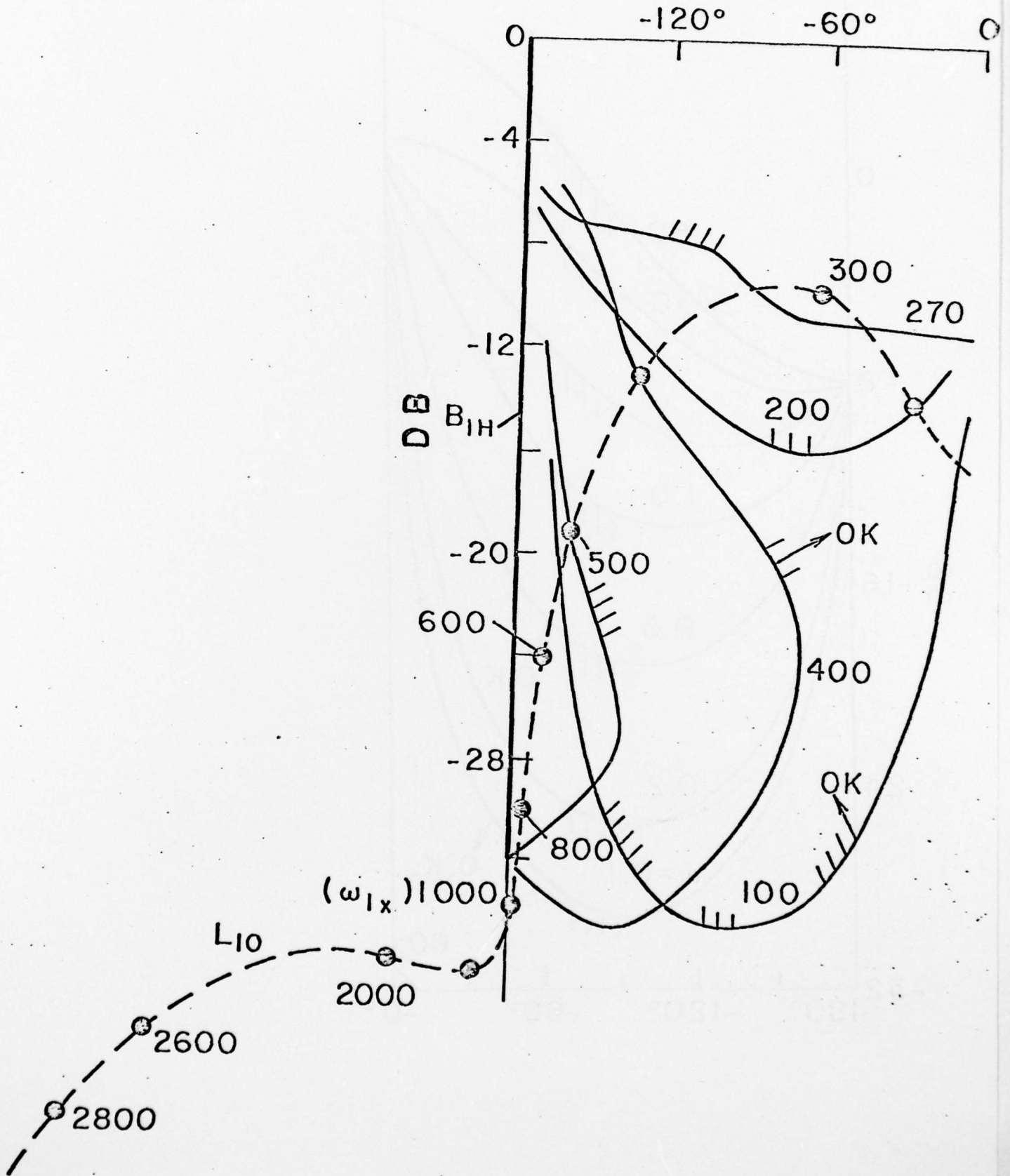


Fig. 6b Bounds  $B_1(\omega)$  on  $L_{10}(j\omega)$  in  $I_B, I_C$  - lower ones in  $I_B$ .

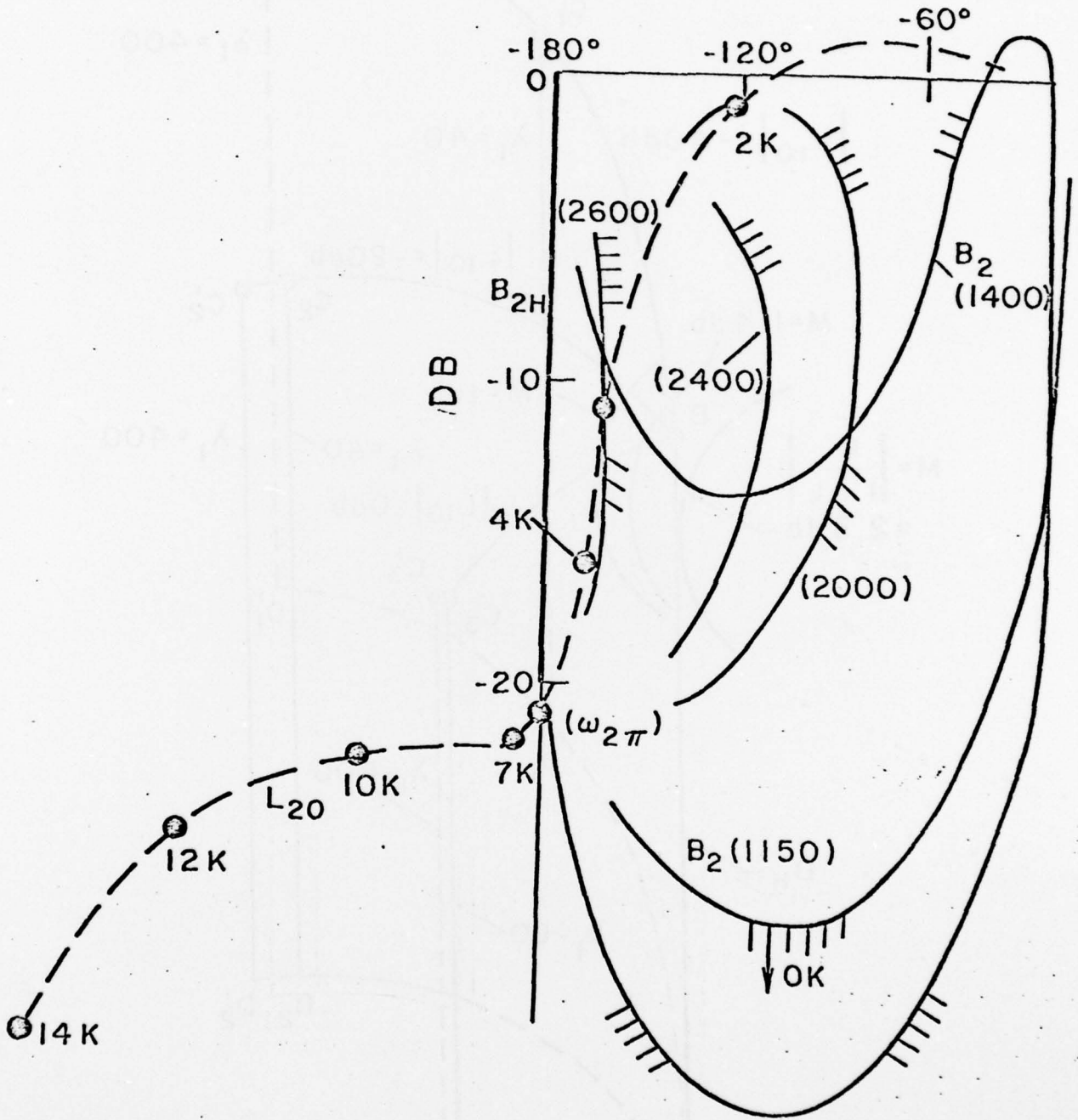
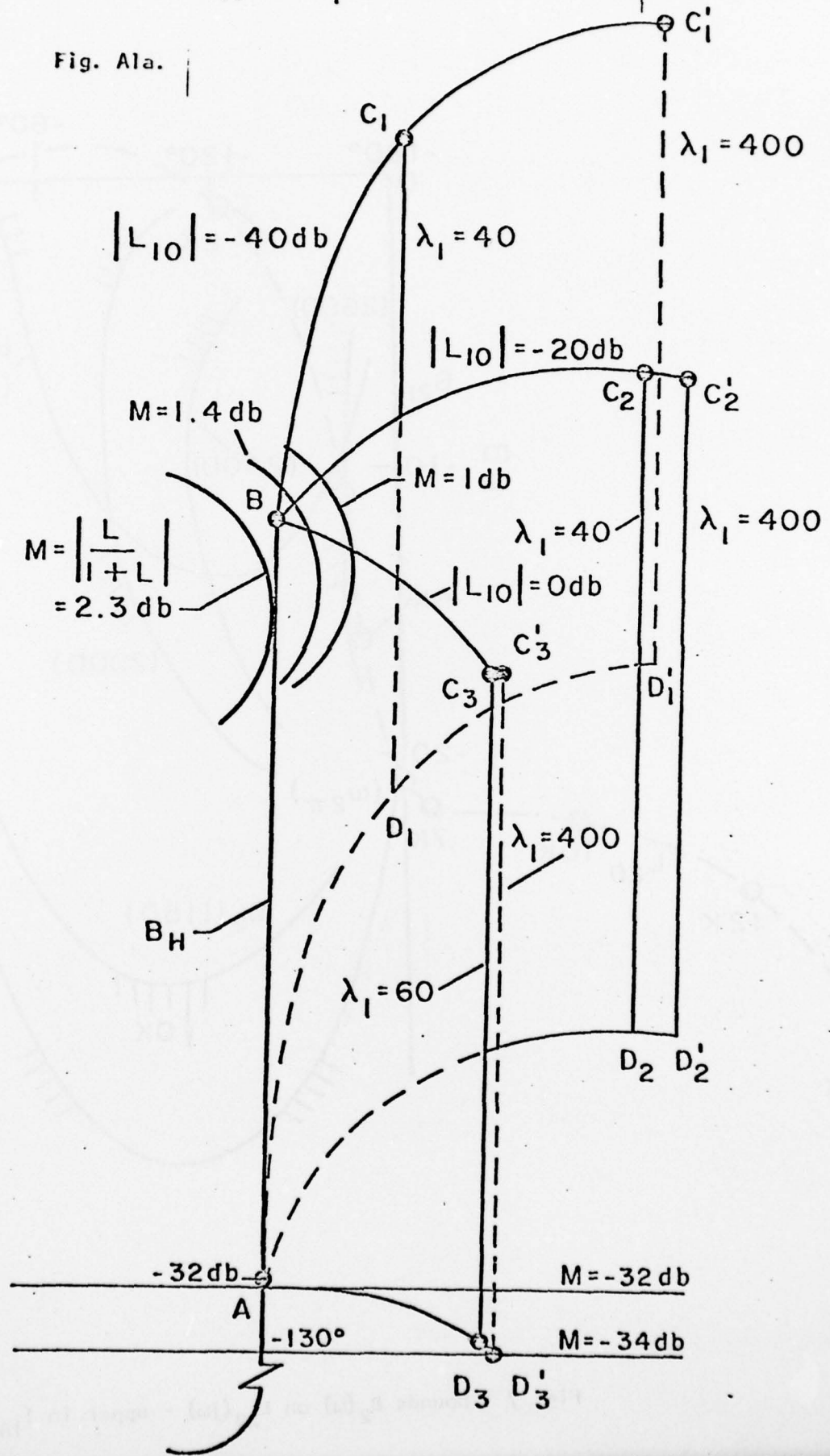


Fig. 7 Bounds  $B_2(\omega)$  on  $L_{20}(j\omega)$  - upper in  $I_{1A}$ .

A family of  $U$  at fixed  
 $\text{Arg } L_{10} = -90^\circ$  for various  $|L_{10}|$  and  $\lambda_1$ .

Fig. 11a.



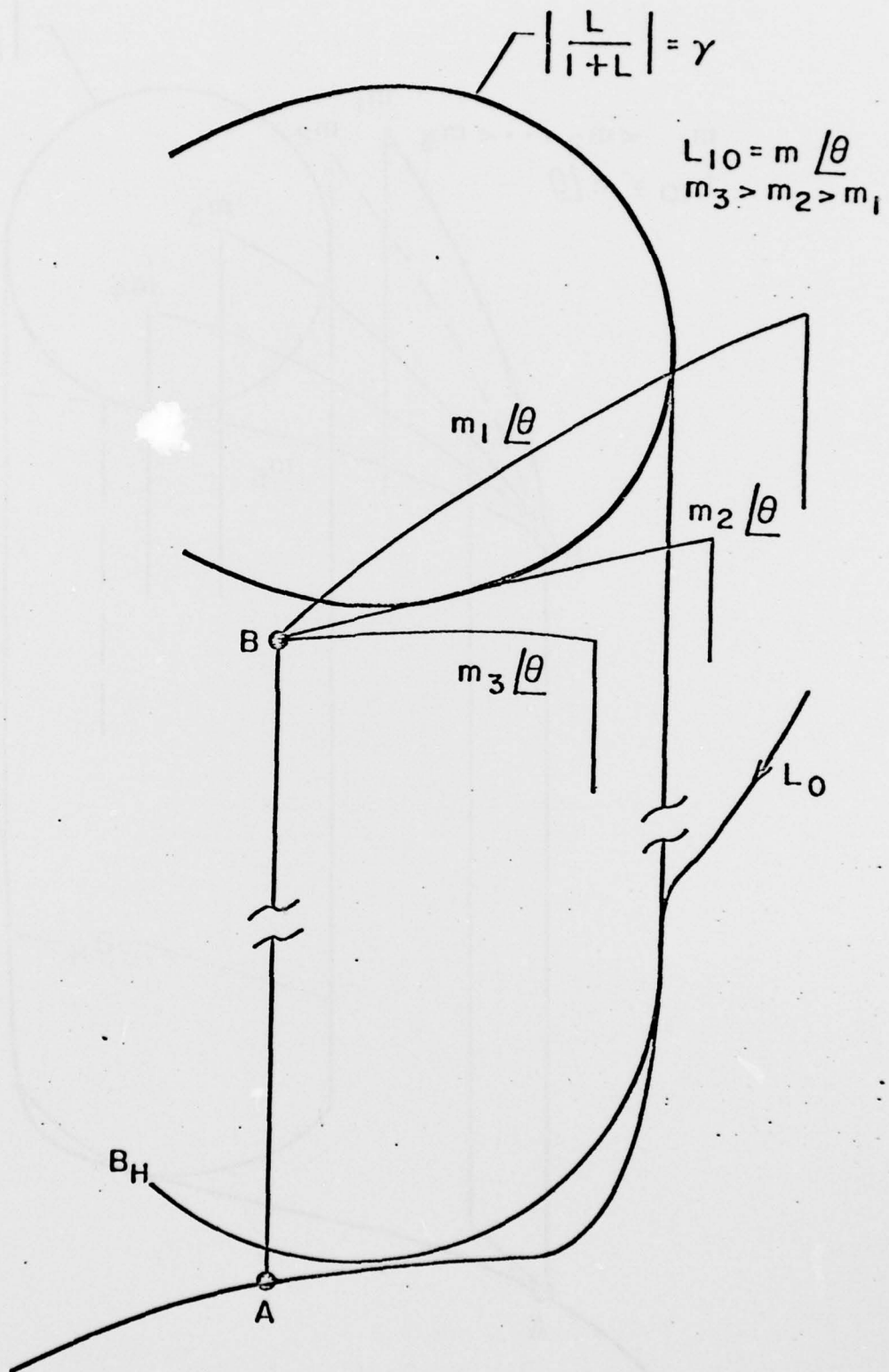


Fig. Alb. Explanation of nature of  $B_1(\omega)$  in  $l_B$  - family of  $\mathcal{V}^1$  at fixed  $\text{Arg } L_{j_0} = 0$ .

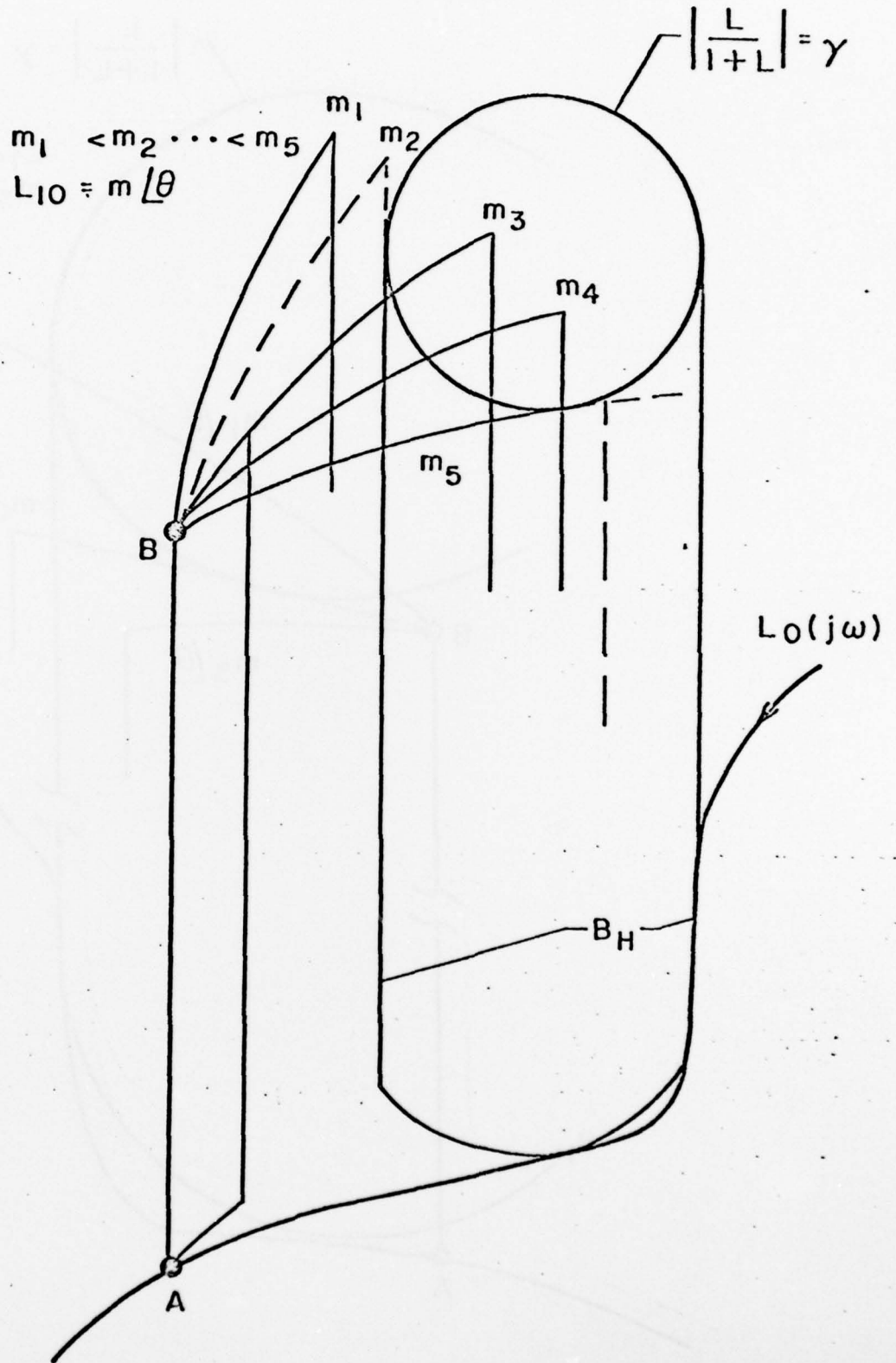


Fig. A1c. Explanation of nature of  $B_1(\omega)$  in  $I_c$ . At  $\text{Arg } L_{10} = \epsilon$

$m_2 > |L_{10}|_{ok} > m_5$

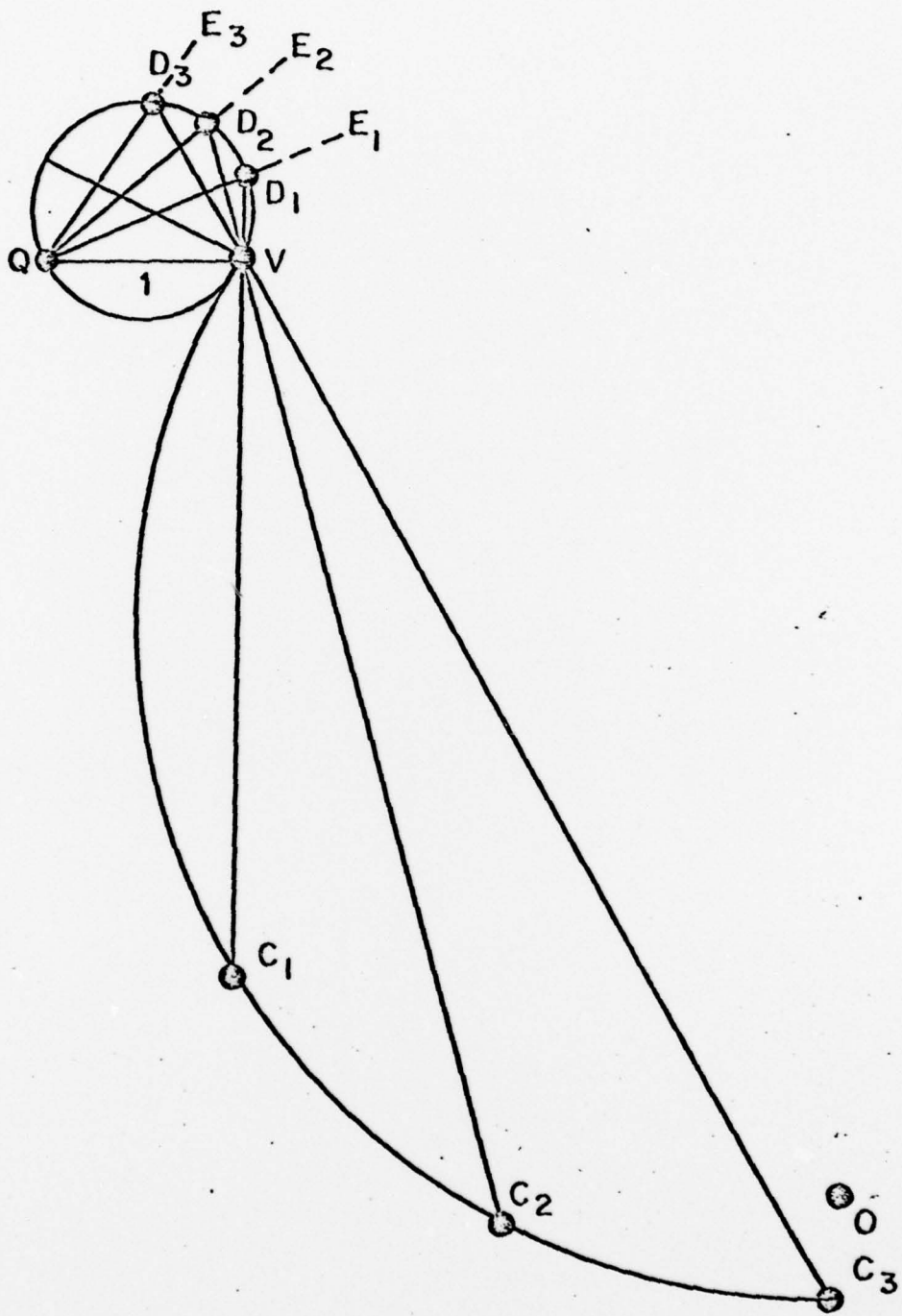


Fig. A2. Explanation of nature of  $B_2(\omega)$  in  $I_{1C}$ .



FIG. 46. Explanation of nature of  $\gamma$  (a) for  $\mu$

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## 20. ABSTRACT (Continued)

system response to commands and disturbances over the parameter range, and to do so with sensibly minimum net effect at the plant input, of the  $n + 1$  sensor noise sources. The basic problem is how to best divide the feedback burden among the  $n + 1$  available feedback loops  $L_i$ . The procedure developed has high transparency, giving early perspective on the loop bandwidths, permitting approximate loop trade-offs without a detailed design. While the development is more difficult than in the single cascaded plant system, the procedure and final results are very similar: Each  $L_i$  has only one distinct frequency range say  $\omega_i$ , in which there is trade-off between  $L_i$  and  $L_{i+1}$ , and  $\omega_{i+1} > \omega_i$  with steadily increasing loop bandwidths going backwards from plant output to input. It is shown that for a class of problems the sensor noise effects can be tremendously reduced, when compared to an optimum single-loop design satisfying the same specifications.

