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FF-1040/FFG-1 CLASS SARP PLANNING DOCUMENT.(U)
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UNCLASSIFIED 1809-01-3-1717 NL

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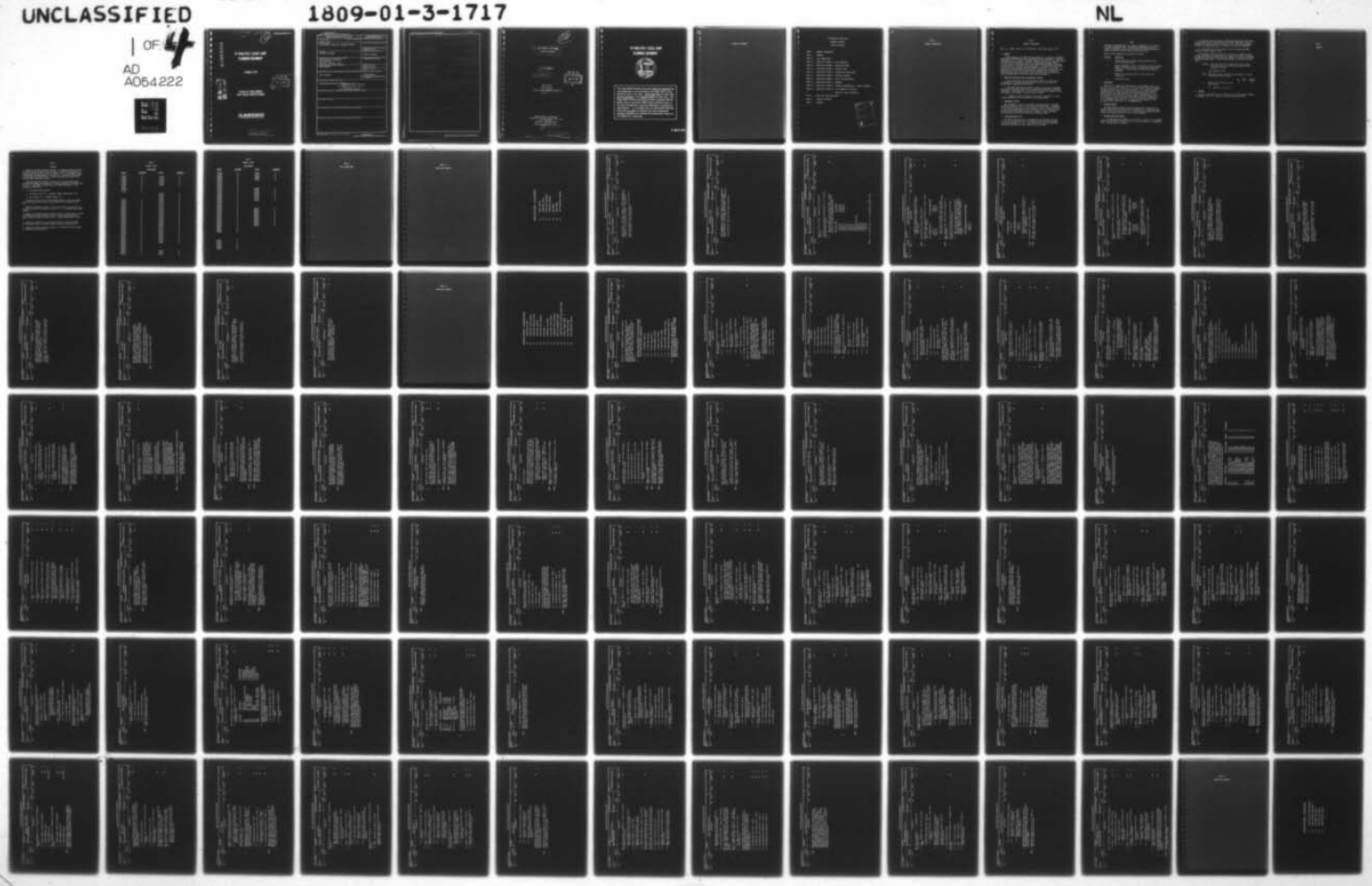

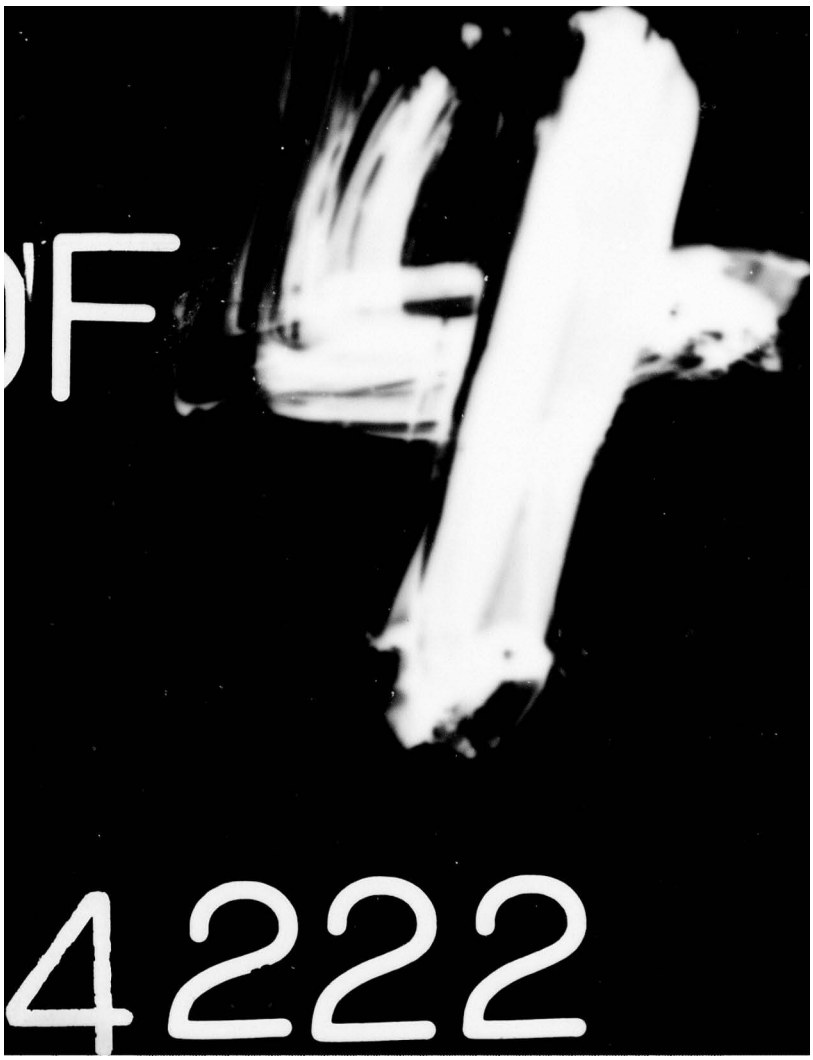
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Publication 1809-01-3-1717

FF-1040/FFG-1 CLASS SARP PLANNING DOCUMENT

31 March 1978

Prepared for PERA (CRUDES)
under Contract N00140-76-D-0813

ARINC
RESEARCH CORPORATION

UNCLASSIFIED

SECURITY CLASSIFICATION OF THIS PAGE *(When Data Entered)*

REPORT DOCUMENTATION PAGE		READ INSTRUCTIONS BEFORE COMPLETING FORM
1. REPORT NUMBER 1809-01-3-1717	2. GOVT ACCESSION NO.	3. RECIPIENT'S CATALOG NUMBER
4. TITLE *(and Subtitle)* FF-1040/FFG-1 CLASS SARP PLANNING DOCUMENT		5. TYPE OF REPORT & PERIOD COVERED
		6. PERFORMING ORG. REPORT NUMBER 1809-01-3-1717
7. AUTHOR(s) AUTHORS NOT LISTED		8. CONTRACT OR GRANT NUMBER(s) N00140-76-D-0813
9. PERFORMING ORGANIZATION NAME AND ADDRESS ARINC Research Corporation 2551 Riva Road Annapolis, Maryland 21401		10. PROGRAM ELEMENT, PROJECT, TASK AREA & WORK UNIT NUMBERS
11. CONTROLLING OFFICE NAME AND ADDRESS PERA (CRUDES)		12. REPORT DATE March 31, 1978
		13. NUMBER OF PAGES 321
14. MONITORING AGENCY NAME & ADDRESS*(if different from Controlling Office)* PERA (CRUDES)		15. SECURITY CLASS. *(of this report)* UNCLASSSIFIED
		15a. DECLASSIFICATION/DOWNGRADING SCHEDULE

16. DISTRIBUTION STATEMENT *(of this Report)*

UNCLASSIFIED/UNLIMITED

DISTRIBUTION STATEMENT A
Approved for public release;
Distribution Unlimited

17. DISTRIBUTION STATEMENT *(of the abstract entered in Block 20, if different from Report)*

18. SUPPLEMENTARY NOTES

19. KEY WORDS *(Continue on reverse side if necessary and identify by block number)*

20. ABSTRACT *(Continue on reverse side if necessary and identify by block number)*

DD FORM 1 JAN 73 1473 EDITION OF 1 NOV 65 IS OBSOLETE

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6 FF-1040/FFG-1 CLASS SARP

PLANNING DOCUMENT

11 31 March 1978

12 323 p.

Prepared for

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ARINC Research Corporation
a Subsidiary of Aeronautical Radio, Inc.
2551 Riva Road
Annapolis, Maryland 21401

Publication 1809-01-3-1717

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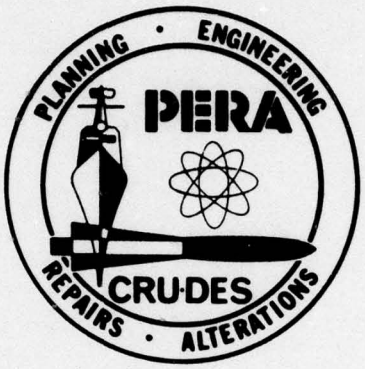
FF-1040/FFG-1 CLASS SARP
PLANNING DOCUMENT



The Class SARP Planning Document does not authorize the accomplishment of ship alteration and repair work on any particular ship of the class. Authorized Work for each ship will be contained in the Baseline SARP for each ship. The Class SARP Planning Document contains duplicate SWLIN sheets within a particular SWBS where variations occur in the class configuration requiring differences in narrative or identification. It is intended that the Class SARP Planning Document be used for standard job order preparation, standard estimates and standard bid specification items on FF-1040/FFG-1 class ships.

31 March 1978

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FF-1040/FFG-1 CLASS SARP

PLANNING DOCUMENT

TABLE OF CONTENTS

PART 1

GENERAL INFORMATION

PART 1

GENERAL INFORMATION

REF: (a) Repair Profile for FF-1040/FFG-1 Class dated October 1977.

1. General

a. The purpose of the SARP Planning Document is to provide a detailed compilation of the overhaul work items derived from reference (a) including the planned "K", "D" and "F" SHIPALTS. These items will form the Baseline of the total overhaul package. Further refinement and expansion based on the results of the Pre-Overhaul Test and Inspection (POT&I) conducted on each ship will formulate the proposed SARP. The SARP Planning Document will be used as an advanced planning document to assist in job order preparation, advanced material procurement, design work and early decision-making by those activities responsible for supporting and conducting the overhaul prior to definition of the Authorized Ship Alteration and Repair Package (SARP) at the Work Definition Conference.

2. POT&I (Pre-Overhaul Test & Inspection) Program

a. The Pre-Overhaul Test and Inspection Program is conducted for the purpose of accurately determining the need for, and extent of, refurbishment required during overhaul.

b. The Authorized Planning Agent and Ship's Force shall accomplish and evaluate the POT&I using test and inspection documentation provided separately. Actual operation of the ship's systems and equipment during the conduct of the POT&I is a Ship's Force function.

c. A summary of the evaluations and the work required as a result of the evaluations will be included in the proposed SARP.

3. Assignment of Work

The assignment of work in this SARP Planning Document is divided between the Overhaul Activity (SY) and Forces Afloat (FA). Assignment to the Overhaul Activity is an authorization for the Overhaul Activity to institute accomplishment of the indicated action and the basis for starting advance planning and material ordering. Final assignments will be made at time of Work Definition Conference (WDC).

4. Advance Material List

The Advance Material List is developed by the Overhaul Activity for all work items contained in the SARP Planning Document assigned a priority category of 1 or 2. The Overhaul Activity is authorized to procure this material when approved by the customer.

NOTE

Mandatory replacement parts are listed in Appendix A of the Technical Repair Standards (TRS). Contingency replacement parts are listed in Appendix B of the TRS and should be selectively procured based on previous overhaul experience with this item.

Work Priority Categories are defined as follows:

Priority	Definition
1.	Urgent repairs to correct conditions which prevent the ship from operating.
2.	Repairs required to correct deficiencies which seriously impair the effectiveness or reliability of the ship's operation, or which involve the health and safety of personnel.
3.	Repairs of a routine nature; routine tests and inspections.
4.	Convenience items.

5. Assignment

Each line of a SWLIN has a designation in the ASSGMT column, i.e., SY, FA, DF, NA or other (specify). SY is an Overhaul Activity responsible work item and will have a manday estimate. FA is a Forces Afloat responsible work item and is not required to have a manday estimate. Forces Afloat work items scheduled for accomplishment prior to the ship's arrival at the Overhaul Activity will be designated by FA #. DF indicates a work item that has been deferred and NA indicates that the item has not been authorized at the Work Definition Conference. If an assignment other than SY, FA, DF or NA is designated, it will be specifically identified, i.e., NAVSECPHILADIV.

6. Drydock Package

The SARP Planning Document contains standard work items that are usually associated with the drydocking package such as underwater body repairs, sea valves, propellers, etc. The decision to drydock the ship during this availability rests with the Type Commander.

7. Proposed SARP Development

a. The SARP Planning Document is, in effect, a draft of the Proposed SARP and an estimate is required for each line item where the assignment is SY. Do not combine estimates.

b. Minor pen and ink changes to SARP Planning Document SWLIN pages are authorized on an individual ships "Proposed" SARP basis for the purpose of the Work Definition Conference, e.g., NA for SY assignment to clean and inspect CHT tanks, if ship has not had CHT installed.

c. In no case will work be added in with the established SARP Planning Document overhaul items.

d. Additional POT&I resultant work not within the SARP Planning Document boundaries will be reflected by adding item numbers and pages, as required, after the "NOTE" which will appear at the end of each SARP Planning Document SWLIN. An additional estimate is required for this work.

Example: After the last item of Baseline work on a SWLIN additional work as a result of the POT&I will be entered as follows:

5. "Last Baseline Item"

NOTE: Additional repairs required in this SWLIN as a result of the POT&I are as follows:

		MD	COST	ASSIGMT
6.	Replace the following Aux Salt Water Valves.	15		SY
	6.1 ASW 143, 135, 122, etc.			

8. Changes

Changes to the SARP Planning Document will be made by PERA (CRUDES) via message, letter or reissue of the SARP Planning Document.

PART 2

PREFACE

PART 2

PREFACE

1. Part 3 of the SARP Planning Document is a complete sequence listing of all the baseline repair work and serves as the primary document to establish the Overhaul Work Repair Package. Part 3 is indexed by Major Ship Systems (see paragraphs 3.0 through 3.9). Each Major Ship System is subdivided into Ship Systems. The Ship Systems are listed at the start of each subsection to Part 3.

Aforementioned work items are contained in the Ship System Work Descriptions (SSWDs) associated with each Ship System in the subsections of Part 3. Each SSWD is identified by the SWLIN designators. The designator identifies:

a. The affected Ship System.

b. The type of work (i.e., SHIPALT, ORDALT, maintenance, etc.)

c. The Customer (i.e., NAVSEA, TYCOM, etc.)

The SWLIN classification, Ship System boundaries, and cost estimating terms used in Part 3 are further defined in the Glossary (Part 6).

Whenever reference is made to a particular SWLIN, an asterisk (*) is used in place of the revision letter, e.g. "... conducted under SWLIN 986L01*".

2. Part 4 of the SARP Planning Document provides a cross-index of source data (Authorized Type Commander Recurrent Items, Shipyard Recurrent Items, Material Inspection Items, etc.), to applicable SWLINs in Part 3.

3. Part 5 of the SARP Planning Document contains a detailed record of all changes made to the SARP Planning Document when authorized.

4. Part 6 of the SARP Planning Document is a Glossary of terms unique to the SARP Planning Document.

PART 2

PREFACE (CONT)

SARP ISSUE

SWLIN	PROPOSED
111A01	A
114A01	A
123A02	A
123A03	A
161A01	A
161A02	A
161A03	A
163A01	A
165A01	A
167A01	A
221A01	A
221A02	A
231A01	A
241A01	A
241A02	A
243A01	A
243A02	A
244A01	A
244A02	A
244A03	A
245A01	A
251A02	A
253A01	A
254A01	A
254A02	A
254A04	A
255A01	A
255A02	A
255A03	A
255A05	A
255A09	A
255A10	A
255A11	A
255A13	A
256A01	A
256A02	A
256A04	A
259A01	A
261A01	A
261A02	A
262A01	A
262A02	A
262A04	A

SWLIN	PROPOSED
311A01	A
311A02	A
314A01	A
324A01	A
341A01	A
342A01	A
410A01	A
421A02	A
424A01	A
426A01	A
426A03	A
431A01	A
436A01	A
437A01	A
437A02	A
441A01	A
441A02	A
441A03	A
441A05	A
441A06	A
441A07	A
441A10	A
445A01	A
446A01	A
450A01	A
450A02	A
451A01	A
452A01	A
453A01	A
455A01	A
463A01	A
464A02	A
471A01	A
472A01	A
482A01	A
491A01	A
504A01	A
505A01	A
512A01	A

PART 2

PREFACE (CONT)

SARP ISSUE

SWLIN	PROPOSED
513A01	A
514A01	A
516A01	A
520A01	A
521A03	A
524A02	A
531A01	A
531A02	A
531A03	A
531A04	A
531A05	A
533A07	A
534A01	A
534A03	A
534A04	A
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541A04	A
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551A04	A
551A07	A
555A01	A
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583A05	A
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633A01	A
633A02	A
634A01	A
655A01	A
721A01	A
722A01	A
722A02	A
728A01	A
752A01	A
813A01	A
830A01	A
838A01	A
841A01	A
844A01	A
851A01	A
853A01	A
856A01	A
980A01	A
982A01	A
985A01	A
986A01	A
986A02	A
986A03	A
990A01	A
991A01	A
992A01	A
993A01	A
997A01	A

PART 3

SHIP SYSTEM WORK

PART 3.1

MAJOR SHIP SYSTEM 1

MAJOR SHIP SYSTEM 1 - HULL STRUCTURE

111	SHELL PLATING
114	APPENDAGES, SHELL
123	TRUNKS AND ENCLOSURES
161	STRUCTURAL CASTINGS
163	SEA CHESTS
165	SONAR DOMES
167	HULL STRUCTURAL CLOSURES

SHIP SYSTEM WORK DESCRIPTION

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	SHELL PLATING		MAINTENANCE AND REPAIR
SWLIN	TOTAL SHIPYARD COST	EIC GROUP	
111A01A		A101	

JCN	ITEM =	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
	1.	Shell Plating - Accomplish repairs to shell plating in accordance with the report submitted under SWLIN 986A01* (Item No. 2) and approved by TYCOM. (Reservation) (Includes supporting structures from flat keel to Main Deck, excluding all shell appendages.)				SY	2

SHIP SYSTEM WORK DESCRIPTION

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	APPENDAGES, SHELL		MAINTENANCE AND REPAIR
SWLIN	TOTAL SHIPYARD COST	EIC GROUP	
114A01A		A101	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
	1.	Shell Appendages - Accomplish repairs to shell appendages in accordance with the report submitted under SWLIN 986A01* (Item No. 2) and approved by TYCOM. (Reservation) (Includes skeg, bilge keels and shaft fairwaters.)				SY	2

SHIP SYSTEM WORK DESCRIPTION

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	TRUNKS AND ENCLOSURES		MAINTENANCE AND REPAIR
SWLIN	TOTAL SHIPYARD COST	EIC GROUP	
123A02A		A904	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI

1. Fuel Oil and JP-5 Tanks - Accomplish the following repairs:

(Includes the structural compartmentation of the tanks and the access manholes.)

1.1 Open and inspect fuel oil/JP-5 tanks. Provide copies of the inspection reports to the Type Commander and ship's Commanding Officer. — SY — 2

Fuel Oil Tanks	JP-5 Tanks
5-23-1-F	4-118-0-J
5-23-2-F	5-135-0-J
5-29-1-F	5-135-1-J
5-29-2-F	5-135-2-J
5-38-1-F	
5-38-2-F	
5-53-1-F	
5-53-2-F	
5-56-1-F	
5-56-2-F	
5-61-0-F (See Note)	
5-106-1-F	
5-106-2-F	
5-118-1-F	
5-118-2-F	
5-130-1-F	
5-130-2-F	

NOTE: F. O. service tank, 5-61-0-F, applies to AGFF-1 only.

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

SWLIN	SYSTEM	
123A02*	TRUNKS AND ENCLOSURES	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
		1.2 Accomplish structural repairs authorized as a result of inspection conducted in 1.1 above. (Reservation)				SY	2
		NOTE: Preservation covered on SWLIN 631A01*.					
		2. Pump down, open, clean and inspect L.O. tanks, submit report to Type Commander.				FA	2
		L.O. Stowage Tanks: 4-94-0-F, 4-94-2-F, 4-94-4-F L.O. Settling Tanks: 4-94-1-F, 4-94-3-F, 4-94-5-F					
		2.1 Refill tanks to proper level with clean certified oil following any authorized repairs.					
		NOTE: Main reduction gear sump (5-90-0-F) covered in SWLIN 262A01*					
		3. JP-5 Service and Drain and L.O. Service Tanks - Accomplish the following repairs:					
		3.1 Open, clean and inspect below listed JP-5 service and drain and L.O. service tanks. Provide copies of the inspection reports to the Type Commander and Ship's Commanding Officer.				FA	2
		Diesel Generator JP-5 Service Tanks: 3-129-3-J, 3-129-4-J					

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

SWLIN	SYSTEM	
123A02*	TRUNKS AND ENCLOSURES	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
		JP-5 Drain Tank					
		4-124-0-J					
		Diesel Generator L.O. Service Tanks					
		3-129-1-F 3-129-2-F					
	3.2	Accomplish structural repairs authorized as a result of inspection conducted in item 3.1 above. (Reservation)				SY	2

NOTE: Preservation covered in SWLIN 631A01*.

NOTE: Additional repairs required to oil waste tanks as a result of the POT&I are as follows:

SHIP SYSTEM WORK DESCRIPTION

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	TRUNKS AND ENCLOSURES		MAINTENANCE AND REPAIR
SWLIN	TOTAL SHIPYARD COST	EIC GROUP	
123A03A		A904	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI

1. Fresh and Feed Water Tanks - Accomplish the following repairs:

(Includes the structural compartmentation of the tanks and the access manholes.)

1.1 Open and inspect three (3) fresh water and four (4) feedwater tanks. Identify necessary repairs and report to Type Commander. FA 2

Feed Water Tanks	Fresh Water Tanks
5-76-1-W	5-98-1-W
5-76-2-W	5-98-2-W
5-95-1-W	5-130-0-W
5-95-2-W	

1.2 Accomplish structural repairs authorized as a result of inspection performed in 1.1 above. (Reservation) SY 2

NOTE: Preservation covered on SWLIN 631A01*.

SHIP SYSTEM WORK DESCRIPTION

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	STRUCTURAL CASTINGS		MAINTENANCE AND REPAIR
SWLIN	**TOTAL SHIPYARD COST**	**EIC GROUP**	
161A01A		AA01	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
	1.	Stern Tube - Accomplish repairs to stern tube in accordance with report submitted under SWLIN 986A01* (Item No. 2) and approved by Type Commander. (Reservation) (Includes exterior structural weldments on skin of ship used to house main shafting from interior of ship to exterior, but does not include stern tube bearings or fairwaters.)				SY	2

SHIP SYSTEM WORK DESCRIPTION

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	STRUCTURAL CASTINGS		MAINTENANCE AND REPAIR
SWLIN	**TOTAL SHIPYARD COST**	**EIC GROUP**	
161A02A		AA01	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
	1.	Propeller Strut - Accomplish repairs to propeller strut in accordance with report submitted under SWLIN 986A01* (Item No. 2) and approved by Type Commander. (Reservation) (Includes structural weldments from skin of ship used to house propeller shaft. Does not include strut bearing.)				SY	2

SHIP SYSTEM WORK DESCRIPTION

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	STRUCTURAL CASTINGS		MAINTENANCE AND REPAIR
SWLIN	TOTAL SHIPYARD COST	EIC GROUP	
161A03A		AA01	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
	1.	Rudder Bearing Trunk - Accomplish repairs to rudder bearing trunk in accordance with report submitted under SWLIN 986A01* (Item No. 2) and approved by Type Commander. (Reservation) (Includes structural weldment from skin of ship used to house rudder post. Does not include rudder post bearings.)				SY	2

SHIP SYSTEM WORK DESCRIPTION

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	SEA CHESTS		MAINTENANCE AND REPAIR
SWLIN	TOTAL SHIPYARD COST	EIC GROUP	
163A01A		AB00	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
	1.	Sea Chests - Accomplish repairs to sea chests including removal, repair and reinstallation of splitter bars, strainers and waster sleeves authorized as a result of inspections conducted under SWLIN 986A01* (Item No. 2). (Reservation)				SY	2
		(Includes structural recess from sea valve connection to hull; splitter bars, strainers, waster sleeves and injection scoops.)					
	NOTE:	Painting covered on SWLIN 631A01*.					

SHIP SYSTEM WORK DESCRIPTION

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	SONAR DOMES		MAINTENANCE AND REPAIR
SWLIN	**TOTAL SHIPYARD COST**	**EIC GROUP**	
165A01A		AF01	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
	1.	Sonar Dome - Accomplish repairs to sonar dome in accordance with report submitted under SWLIN 986A01* (Item No. 2) and approved by Type Commander. (Reservation) (Includes shell plating below dome connection to hull, framing, stiffeners, floors and bulkheads.)				SY	2

SHIP SYSTEM WORK DESCRIPTION

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	HULL STRUCTURAL CLOSURES		MAINTENANCE AND REPAIR
SWLIN	TOTAL SHIPYARD COST	EIC GROUP	
167A01A		AD01	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
	1.	Hull Structural Closures - Accomplish repairs to hull structural closures in accordance with report submitted under SWLIN 986A01* (Item No. 2) and approved by Type Commander. (Reservation)				FA	2

PART 3.2

MAJOR SHIP SYSTEM 2

MAJOR SHIP SYSTEM 2 - PROPULSION PLANT

221	PROPULSION BOILERS
231	PROPULSION STEAM TURBINES
241	PROPULSION REDUCTION GEARS
243	PROPULSION SHAFTING
244	PROPULSION SHAFT BEARINGS
245	PROPULSORS
251	COMBUSTION AIR SYSTEM
253	MAIN STEAM PIPING SYSTEM
254	CONDENSERS AND AIR EJECTORS
255	FEED AND CONDENSATE SYSTEM
256	CIRCULATING AND COOLING SEA WATER SYSTEM
259	UPTAKES (INNER CASING)
261	FUEL SERVICE SYSTEM
262	MAIN PROPULSION LUBE OIL

SHIP SYSTEM WORK DESCRIPTION

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	PROPULSION BOILERS		MAINTENANCE AND REPAIR
SWLIN	TOTAL SHIPYARD COST	EIC GROUP	
221A01A		F101	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
	1.	Boiler No. 1A - Accomplish the following repairs:				SY	2

(Includes casings and extensions, steam and water drums, superheater, internal desuperheater, economizer, external fittings, soot blowers, burners, operating gear, safety valves and valve easing gear, vents, drains, handholes and manholes.)

1.1 Perform visual inspection of steam drum welds and nozzle connections - grind a 1/4" radius on the following nozzle connections:

1.1.1 2 downcomer nozzles

1.1.2 8 riser tube nozzles

1.1.3 4 water gage nozzles

1.1.4 4 datum chamber nozzles

1.1.5 3 safety valve nozzles

1.1.6 1 steam drum vent nozzle

1.1.7 1 steam pressure transmitter nozzle

1.1.8 1 steam drum pressure gage connection

1.2 Hydrostatically test at 100% of operating pressure in accordance with 1200 psi Propulsion Plant Test Procedure No. 221F1030010-I. Submit report of deficiencies.

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

SWLIN	SYSTEM	
221A01*	PROPULSION BOILERS	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
		1.3 Remove steam drum internals and accomplish the following:					
		1.3.1 Clean and visually inspect all internals.					
		1.3.2 NDT internal surface of drum.					
		1.3.3 Repair/replace all damaged/missing internals/studs.					
		1.3.4 Ship test desuperheater mechanical joints (in place).					
		1.3.5 Reinstall all internals.					
		1.4 Overhaul two (2) gage glasses plus one spare.					
	2.	Boiler No. 1B - Accomplish the following repairs:				SY	2
		(Includes casings and extensions, steam and water drums, superheater, internal desuperheater, economizer, external fittings, soot blowers, burners, operating gear, safety valves and valve easing gear, vents, drains, handholes and manholes.)					
		2.1 Perform visual inspection of steam drum welds and nozzle connections - grind a 1/4" radius on the following nozzle connections:					
		2.1.1 2 downcomer nozzles.					
		2.1.2 8 riser tube nozzles.					

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

SWLIN	SYSTEM	
221A01*	PROPULSION BOILERS	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI

2.1.3 4 water gage nozzles.

2.1.4 4 datum chamber nozzles.

2.1.5 3 safety valve nozzles.

2.1.6 1 steam drum vent nozzle.

2.1.7 1 steam pressure transmitter nozzle.

2.1.8 1 steam drum pressure gage connection.

2.2 Hydrostatically test at 100% of operating pressure in accordance with 1200 psi Propulsion Plant Test Procedure No. 221F1030010-I. Submit report of deficiencies.

2.3 Remove steam drum internals and accomplish the following:

2.3.1 Clean and visually inspect all internals.

2.3.2 NDT internal surface of drum.

2.3.3 Repair/replace all damaged/missing internals/studs.

2.3.4 Ship test desuperheater mechanical joints (in place).

2.3.5 Reinstall all internals.

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

SWLIN	SYSTEM	
221A01*	PROPULSION BOILERS	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
		2.4 Overhaul two (2) gage glasses.					
	3.	Handhole and Manhole Plates and Headers				SY	2
		3.1 Remove all handhole plates - clean, inspect and resurface seats found defective (approximately 50%).					
		3.2 Ultrasonically test:					
		3.2.1 Header bottom blow nozzles.					
		3.2.2 Steam drum blow nozzles.					
		3.2.3 Superheater header drain and vent nozzles.					
	4.	Burner Assemblies - 1A and 1B Boilers - Accomplish a Class "B" overhaul of twelve (12) fuel oil burner barrel assemblies and twelve (12) atomizing assemblies.				SY	2
		(Includes air registers, burner housing, and automatic safety coupling back to but not including oil root valves.)					
		4.1 Inspect and renew sprayer plates.					
	5.	Safety Valves - 1A and 1B Boiler				SY	2
		(Includes safety valve body, bonnet assembly, valve internals, pilot actuator, valve harness and valve easing gear.)					

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

SWLIN	SYSTEM	
221A01*	PROPULSION BOILERS	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
		5.1 Accomplish a class "B" overhaul to six (6) safety valves and two (2) pilot actuator valves.					
		5.2 Reinstall and set safety valves.					
	6.	Air Casings - 1A and 1B Boiler				SY	2
		6.1 Preoverhaul test air casing to 60 psi.					
		6.2 Repair defects found by test.					
	7.	Refractory - 1A and 1B Boiler - Inspect and renew refractory.				SY	2
	8.	Superheaters - 1A and 1B Boiler - Drop and respace.				SY	2
	NOTE:	Superheater replacement will be based on NAVSEC Philadelphia analysis of x-rays of superheater tube studs.					
	9.	Lay Up - 1A and 1B Boiler				SY	2
		9.1 Upon arrival, drain and dry out boilers. Lay up boiler using dry method in accordance with NSTM Chapter 9510.					
		9.2 Upon completion of all repairs, drain and dry out boilers. Lay up boiler using dry method in accordance with NSTM Chapter 9510.					

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

SWLIN	SYSTEM	
221A01*	PROPULSION BOILERS	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
	10.	Post-Repair Tests - Upon the completion of repairs perform the following 1200 psi Propulsion Plant Test Procedures:				SY	2

10.1 Boilers and Safety Valves - 221F1030010-I

10.1.1 If repairs justify a 150% Hydrostatic Test in accordance with NSTM 9510, renew manhole and handhole gaskets after successful test.

10.2 Burners 221F1030010-II

10.3 Nucleonic Water Level Indicator - 221F1030010-III

NOTE: 1200 psi Propulsion Plant Test Procedure No. 200U5000070 (Readiness for Boiler Lightoff) performed in SWLIN 986A02*.

NOTE: Boiler isolation valve repairs covered in the following SWLINs:

Main Steam - SWLIN 253A01*
Main Feed - SWLIN 255A11*
Auxiliary Steam - SWLIN 534A03*
Bottom/Surface Blow - SWLIN 534A04*

NOTE: Additional repairs required as a result of previous boiler inspection discrepancies and recommendations, and as a result of the POT&I are as follows:

SHIP SYSTEM WORK DESCRIPTION

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	PROPULSION BOILERS		MAINTENANCE AND REPAIR
SWLIN	TOTAL SHIPYARD COST	EIC GROUP	
221A02A		F103	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
	1.	Automatic Combustion Control/Feedwater Control System, Boiler No. 1A and 1B - Class "B" overhaul to include but not limited to the following:				SY	2

1.1 Overhaul and shop calibrate the following:

1.1.1 Feed water control valves (MF 11 and 12).

1.1.2 Fuel oil control valves.

1.1.3 Steam assist control valves.

1.1.4 Selector switches.

1.1.5 Regulators.

1.1.6 Transmitters.

1.1.7 Relays.

1.1.8 Controllers.

1.1.9 Transfer valves and needle valves.

1.1.10 Reducing valves.

1.1.11 Steam supply accelerating regulators.

1.1.12 Supply cruising regulators.

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

SWLIN	SYSTEM	
221A02*	PROPULSION BOILERS	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI

1.1.13 4" air trimmer butterfly valves with positioners and relays for no. 1 and 2 superchargers.

1.2 Calibrate all gages and indicators.

1.3 Inspect all control tubing and fittings for damage, fouling, missing parts and proper connections.

1.4 Perform post-overhaul testing, adjusting and calibration of Automatic Combustion/Feedwater Control System in accordance with 1200 psi Propulsion Plant Test Procedure No. 221F1030020 (ACC/FWC General Regulator/General Regulator).

NOTE: Additional repairs required to ACC/FWC sensing line connections and air supply valves immediately upstream of reduced air stations to the supercharger turbine steam valve operators, and associated gages, indicators and instrumentation as a result of the POT&I are as follows:

SHIP SYSTEM WORK DESCRIPTION

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	PROPULSION STEAM TURBINES		MAINTENANCE AND REPAIR
SWLIN	TOTAL SHIPYARD COST	EIC GROUP	
231A01A		F800	

JCN	ITEM =	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
	1.	H.P. Turbine - Accomplish the following repairs:				SY	2
	1.1	Inspect H.P. turbine rotor bearings; renew as required. Take and record final bearing clearances.					
	1.2	Inspect and reseat ahead throttle valve.					
	2.	L.P. Turbine - Accomplish the following repairs:				SY	2
	2.1	Inspect L.P. turbine rotor bearings; renew as required. Take and record final bearing clearances.					
	2.2	Inspect and reseat astern throttle valve.					
	3.	Perform post-overhaul testing of H.P. and L.P. Turbines in accordance with 1200 psi Propulsion Plant Test Procedure No. 231F8000070 (Main Turbine and Reduction Gear).				SY	2
	NOTE:	Additional repairs required to H.P. turbine, L.P. turbine, bedplates and sub-bases, integral piping, operating gear and remote throttle controls as a result of the POT&I are as follows:					

SHIP SYSTEM WORK DESCRIPTION

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	PROPULSION REDUCTION GEARS		MAINTENANCE AND REPAIR
SWLIN	TOTAL SHIPYARD COST	EIC GROUP	
241A01A		FC01	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI

1. Propulsion Reduction Gears - Accomplish the following repairs:

1.1 Provide dehumidification for main reduction gears for duration of ROH. SY 2

1.1.1 Install desiccant or refrigerant type dehumidifier on reduction gearcase as soon as gear lube oil system is secured. Humid air inlet shall be attached at a gearcase low point where circulation shall not be impeded.

1.1.2 If silica gel containers are used, containers shall be inspected for oil contamination periodically and replaced as necessary.

1.1.3 In conjunction with ship's force inspect gearcase and rotating elements twice weekly for condition of oil film. Shipyard shall wet internal surfaces with oil spray as necessary and maintain a record of inspection for ultimate distribution to ship's force.

NOTE: Frequency of inspections may be changed as experience indicates.

1.1.4 Dehumidification shall be in effect at all times except when lube oil system/ gear unit is in operation.

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

SWLIN	SYSTEM
241A01*	PROPULSION REDUCTION GEARS

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
	2.	Main Thrust Bearing - Accomplish the following repairs:				SY	2
		2.1 Measure main thrust bearing clearance and submit report to Type Commander and ship's Commanding officer.					
		2.1.1 Set thrust to design minimum if required.					
	3.	Perform post-overhaul testing of Main Thrust Bearing in accordance with 1200 psi Propulsion Plant Test Procedure No. 241FC010140 (Main Thrust and Line Shaft Bearing).				SY	2
	NOTE:	Test to be performed in conjunction with test of Main Propulsion Turbines (SWLIN 231A01*).					
	NOTE:	Additional repairs required to operating gear and machinery guards, auxiliary integral components, gear case ventilation and vapor pipes, lifting gear and oil pans as a result of the POT&I are as follows:					

SHIP SYSTEM WORK DESCRIPTION

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	PROPULSION REDUCTION GEARS		MAINTENANCE AND REPAIR
SWLIN	TOTAL SHIPYARD COST	EIC GROUP	
241A02A		FC01	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
	1.	Main Shaft Turning Gear - Perform post-overhaul testing of Main Shaft Turning Gear in accordance with 1200 psi Propulsion Plant Test Procedure No. 241FC010130. (Shaft Turning Gear).				SY	2
	NOTE:	Additional repairs required to turbine reduction gearing, coupling, motor and motor controller, engaging assembly and brake assembly as a result of the POT&I are as follows:					

SHIP SYSTEM WORK DESCRIPTION

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	PROPULSION SHAFTING		MAINTENANCE AND REPAIR
SWLIN	TOTAL SHIPYARD COST	EIC GROUP	
243A01A		FE03	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
	1.	Replace syntron seals and inflatable boot.				SY	2
	2.	Stern Tube Seal - Perform post-overhaul testing of Stern Tube Syntron Seal in accordance with 1200 psi Propulsion Plant Test Procedure No. 243FE000070 (Stern Tube Syntron Seal).				SY	2
	3.	Replace packing in two (2) shafting bulkhead stuffing boxes.				FA	2

NOTE: Inspection Phase I of Test Procedure No. 243FE000070 not required if Item 1 is authorized.

NOTE: Additional repairs required to mechanical and inflatable seals, stuffing box and packing gland (does not include stern tube flushing water system covered in SWLIN 524A0 *) as a result of the POT&I and drydock inspections are as follows:

SHIP SYSTEM WORK DESCRIPTION

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	PROPULSION SHAFTING		MAINTENANCE AND REPAIR
SWLIN	TOTAL SHIPYARD COST	EIC GROUP	
243A02A		FE03	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
	1.	External Shafting.					
		(Includes propeller shafting from stern tube seal to aftermost extent, Prairie System air piping and check valve, rotating fairwaters and rope guard. Does not include propeller, propeller nut, bearings and seals.)					
	1.1	Accomplish repairs to external shafting authorized as a result of inspection performed under SWLIN 986A01* (Item No. 2). (Reservation)				SY	2
	1.2	Repair shaft covering that is damaged, incomplete or lacks adherence. Spark test shaft covering. (Reservation)				SY	2

NOTE: Repairs to be accomplished concurrently with SWLINs 243A01* and 255A01*.

NOTE: Full extent of repairs will be determined as a result of the drydock inspection.

SHIP SYSTEM WORK DESCRIPTION

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	PROPULSION SHAFT BEARINGS		MAINTENANCE AND REPAIR
SWLIN	**TOTAL SHIPYARD COST**	**EIC GROUP**	
244A01A		FE03	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
	1.	Line Shaft Bearing - Inspect and check alignment of the line shaft bearing.				SY	2
		1.1 Take bearing reaction readings (water borne).					
		1.2 Calibrate bearing oil dipstick.					
		1.3 Replace and stake oil disc (oil ring) screw.					
		1.4 Check and align bearing oil seal.					
		1.5 Take and record post-repair bearing clearance readings.					

NOTE: Repair to be accomplished concurrently with SWLINs 243A01* and 243A02*.

NOTE: Line shaft bearing 1200 psi Propulsion Plant Test to be performed in conjunction with test of main thrust bearing (SWLIN 241A01*).

NOTE: Additional repairs required to line shaft bearing, pedestal, oil seals and access locking devices as a result of the POT&I are as follows:

SHIP SYSTEM WORK DESCRIPTION

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	PROPULSION SHAFT BEARINGS		MAINTENANCE AND REPAIR
SWLIN	TOTAL SHIPYARD COST	EIC GROUP	
244A02A		FE03	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
	1.	Stern Tube Bearing - Accomplish repairs to stern tube bearings authorized as a result of inspection conducted under SWLIN 986A01* (Item No. 2). (Reservation)				SY	2
		(Includes stern tube bearings and bushings. Does not include stern tube and stern tube flushing system.)					
		NOTE: Repairs to be accomplished concurrently with SWLINs 243A01*, 243A03*, and 244A03*.					

SHIP SYSTEM WORK DESCRIPTION

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	PROPULSION SHAFT BEARINGS		MAINTENANCE AND REPAIR
SWLIN	TOTAL SHIPYARD COST	EIC GROUP	
244A03A		FE03	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
	1.	Propeller Strut Bearing - Accomplish repairs to strut bearings authorized as a result of inspection conducted under SWLIN 986A01* (Item No. 2). (Reservation)				SY	2
		(Includes strut bearing and bushings. Does not include strut structure.)					
		NOTE: Repairs to be accomplished concurrently with SWLINs 243A01*, 243A03*, 244A02* and 245A01*.					

SHIP SYSTEM WORK DESCRIPTION

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	PROPULSORS		MAINTENANCE AND REPAIR
SWLIN	TOTAL SHIPYARD COST	EIC GROUP	
245A01A		FE06	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
	1.	Propeller - Accomplish repairs to propeller authorized as a result of inspection conducted under SWLIN 986A01* (Item No. 2). (Reservation) Repairs to include but not limited to the following:				SY	2
		(Includes the propeller, nut and cap, and Prairie System emitter holes and passages.)					
		1.1 Accomplish in-place repair of minor cracks and holes.					
		1.2 Tighten propeller nuts.					
		1.3 Clean Prairie emitter holes and passages.					
		1.3.1 Repair hub check valve.					
	NOTE:	Repairs to be accomplished concurrently with SWLINs 243A03* and 244A03*					

SHIP SYSTEM WORK DESCRIPTION

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	COMBUSTION AIR SYSTEM		MAINTENANCE AND REPAIR
SWLIN	TOTAL SHIPYARD COST	EIC GROUP	
251A02A		F103	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
	1.	Boiler Supercharger 1A - Accomplish a Class "B" overhaul.				SY	2
		(Includes rotor assembly, rotor casing assembly, gas turbine, steam turbine, compressor inlet casing, compressor casing, turbine exhaust casing, starting mechanism, support structure, main lube oil pump, auxiliary lube oil pump and motor, manual lube oil pump, lube oil cooler, starting motor, bearings, combination exhaust and relief valve, speed indicator, overspeed trip assembly, pressure switch, and differential pressure switch.)					
		1.1 Test in accordance with 1200 psi Propulsion Plant Test Procedure No. 251F1030010 (Supercharger).					
	2.	Boiler Supercharger 1B - Accomplish a Class "B" overhaul.				SY	2
		(Includes rotor assembly, rotor casing assembly, gas turbine, steam turbine, compressor inlet casing, compressor casing, turbine exhaust casing, starting mechanism, support structure, main lube oil pump, auxiliary lube oil pump and motor, manual lube oil pump, lube oil cooler, starting motor, bearings, combination exhaust and relief valve, speed indicator, overspeed trip assembly, pressure switch, and differential pressure switch.)					

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

SWLIN	SYSTEM	
251A02*	COMBUSTION AIR SYSTEM	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI

2.1 Test in accordance with 1200 psi Propulsion Plant Test Procedure No. 251F1030010 (Supercharger).

NOTE: Additional repairs required in this SWLIN as a result of the POT&I are as follows:

SHIP SYSTEM WORK DESCRIPTION

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	MAIN STEAM PIPING		MAINTENANCE AND REPAIR
SWLIN	TOTAL SHIPYARD COST	EIC GROUP	
253A01A		F700	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
	1.	Main Steam Valves, 1200 psi - Acomplish a Class "B" overhaul to the valves listed in the following table. A Class "B" overhaul to the valves will include but not be limited to the valve disassembly and renewal of defective/worn seats, discs, stems, bonnets, and replacement of valve stem packing. (Includes entire valve from in line piping joints to and including manual and remote operating gear, valve internals, and associated bypass valves where installed.)				SY	2

Valve No.	Description	Size and Type	Space	Criticality
MS 1	1A Boiler Main Stop	5" Gate	FR	A
MS 2	1B Boiler Main Stop	5" Gate	FR	A
MS 3	1A Boiler Guard	5" Gate	FR	A
MS 4	1B Boiler Guard	5" Gate	FR	A
MS 5	1A Feed Pump Supply	2" Globe	FR	C
MS 6	1B Feed Pump Supply	2" Globe	FR	C
1	1A Feed Pump Guard	2" Gate	FR	B
2	1B Feed Pump Guard	2" Gate	FR	B
3	#1 SSTG Guard	2" Globe	ER	B
4	#2 SSTG Guard	2" Globe	ER	B
MS 8	Ahead Turbine Guard	6" Gate	ER	A
MS 12	Astern Turbine Guard	4" Gate	ER	A
MS 10	#1 SSTG Supply	2" Gate	ER	C
MS 9	#2 SSTG Supply	2" Gate	ER	C
MS 7	#1 SSTG Supply Cutout	2" Gate	ER	D
MS 11	Main Engine Supply	6" Gate	ER	B

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

SWLIN	SYSTEM	
253A01*	MAIN STEAM PIPING	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
	2.	Perform overhaul testing of Main Steam System in accordance with 1200 psi Propulsion Plant Test Procedure No. 253F7000070 (Main Steam System).					
		2.1 Prerequisites and Pressure Test - Phase I (Arrival)				SY	2
		2.2 Prerequisites and Pressure Test - Phase I (Post-Repair)				SY	2
		2.3 Prerequisites and Inspection - Phase I				SY	2
		2.4 Prerequisites and Operation - Phase III				SY	2
		2.5 Prerequisites and Operation - Phase IV				SY	2
	3.	Perform overhaul testing of remote valve operators in accordance with 1200 psi Propulsion Plant Test Procedure No. 253F7030070 (Remote Valve Operators).					
		3.1 Boiler main steam stop - MS 1 and MS 2.				SY	2
		3.2 Boiler auxiliary steam stop - #1 and #2.				SY	2
		3.3 Fuel oil service tank suction valves - port and starboard.				SY	2
		3.4 Fuel oil ballast receiving tank suction/fill valves, 5-53-1-F, 5-53-2-F, 5-106-1-F, and 5-106-2-F.				SY	2

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

SWLIN	SYSTEM	
253A01*	MAIN STEAM PIPING	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
		3.5 Fuel oil transfer system CO valve, FR, frame 78S.				SY	2
		3.6 Fuel oil service tank 5-61-0-F, suction valve, 1FOS1A.				SY	2
		3.7 Fuel oil transfer system fill control valves - 2 Fwd, 2 Aft.				SY	2
		3.8 Firemain isolation valves, 2-62-2, 2-63-8, 2-78-2 or 4, 2-81-2, 2-118-2, 2-121 or 122-2.				SY	2
		3.9 Valves for eductors (bilge suction, eductor inlet, sea water supply) located in forward eductor room, diesel generator room and after pump room.				SY	2
		3.10 Main drainage bilge suction in fireroom, engine room, shaft alley no. 1 and shaft alley no. 2.				SY	2
		3.11 Main drainage bulkhead stop valves in fireroom and engine room.				SY	2
		3.12 No. 3 fire pump suction and discharge valves, 4-122-1 and 4-127-1 or 3.				SY	2

NOTE: Additional repairs required in this SWLIN as a result of the POT&I are as follows:

SHIP SYSTEM WORK DESCRIPTION

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	CONDENSERS AND AIR EJECTORS		MAINTENANCE AND REPAIR
SWLIN	**TOTAL SHIPYARD COST**	**EIC GROUP**	
254A01A		FA00	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
	1.	Perform overhaul testing of Main Condenser and Air Ejectors in accordance with 1200 psi Propulsion Plant Test Procedure No. 254FA010070 (Main Condenser and Air Ejectors).				FA	2
	NOTE:	Additional repairs required to main condenser, main air ejectors and air ejector condenser as a result of the POT&I are as follows:					

SHIP SYSTEM WORK DESCRIPTION

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	CONDENSERS AND AIR EJECTORS		MAINTENANCE AND REPAIR
SWLIN	TOTAL SHIPYARD COST	EIC GROUP	
254A02A		310E	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
	1.	Ships Service Turbogenerator Condensing System - Accomplish the following repairs:				SY	2
		1.1 Clean, inspect and conduct hydrostatic test of two (2) ships service turbogenerator condensers in accordance with NSTM Chapter 9460. Submit report of results to Type Commander.					
		1.2 Gages, Thermometers, SSTG Condensers and Air Ejectors - Repair and Calibrate.					
	2.	Perform overhaul testing of No. 1 and 2 Ships Service Turbogenerator Condensers and Air Ejectors in accordance with 1200 psi Propulsion Plant Test Procedure No. 254310E0070 (Auxiliary Condenser and Air Ejectors).				SY	2
	NOTE:	Additional repairs required to ships service turbogenerator condensers, air ejectors and air ejector condensers as a result of the POT&I are as follows:					

SHIP SYSTEM WORK DESCRIPTION

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	CONDENSERS AND AIR EJECTORS		MAINTENANCE AND REPAIR
SWLIN	TOTAL SHIPYARD COST	EIC GROUP	
254A04A		F808	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
	1.	Auxiliary Gland Exhaust/Leak-Off Condenser (includes main turbine) - Accomplish a Class "B" overhaul to include but not limited to the following:				SY	2
		1.1 Chemically clean sea water side.					
		1.2 Hydrostatically test sea water and steam sides.					
		1.3 Replace defective tubes, repair defective water boxes, shell and tube sheets.					
		1.4 Overhaul and set salt water relief valve.					
		1.5 Replace seals, gaskets and fasteners, and hydrostatically test condenser.					
		1.6 Gages and Thermometers - Repair and calibrate.					
	2.	Perform overhaul testing of the Auxiliary Gland Condenser, Auxiliary Gland Exhauster and SSTG Gland Exhauster in accordance with 1200 psi Propulsion Plant Test Procedure No. 254F8080070 (Gland Exhauster and Condensers). Omit post repair hydrostatic test of condenser (covered in Item 1.5).					
		2.1 Prerequisites and Inspection - Phase I				SY	2
		2.2 Prerequisites and Operation - Phase II				SY	2
		2.3 Prerequisites and Operation - Phase III				SY	2

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

SWLIN	SYSTEM	
254A04*	CONDENSERS AND AIR EJECTORS	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI

NOTE: Additional repairs required to auxiliary gland exhauster and SSTG gland exhauster condensers as a result of the POT&I are as follows:

SHIP SYSTEM WORK DESCRIPTION

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	FEED AND CONDENSATE		MAINTENANCE AND REPAIR
SWLIN	TOTAL SHIPYARD COST	EIC GROUP	
255A01A		F30J	

JCN	ITEM =	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
	1.	Deaerating Feed Tank - Accomplish a Class "B" overhaul of the following valves:				SY	2
		1.1 Auxiliary exhaust inlet check valve.					
		1.2 Spray nozzles (16) sixteen.					
		1.3 Pressure relief valve.					
		1.4 Vacuum breaker.					
	2.	Perform overhaul testing of Deaerating Feed Tank in accordance with 1200 psi Propulsion Plant Test Procedure No. 255F30J0070 (Deaerating Feed Tank). Omit setting of pressure relief and vacuum breaker (covered in Item 1).					
		2.1 Prerequisites and Pressure Test - Phase I				SY	2
		2.2 Prerequisites and Inspecion - Phase I				SY	2
		2.3 Prerequisites and Operation - Phase III				SY	2
	NOTE:	Additional repairs required to deaerating feed tank, sight glass and sample cooler as a result of the POT&I are as follows:					

SHIP SYSTEM WORK DESCRIPTION

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	FEED AND CONDENSATE		MAINTENANCE AND REPAIR
SWLIN	TOTAL SHIPYARD COST	EIC GROUP	
255A02A		F303	

JCN	ITEM =	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
	1.	Main Feed Pump No. 1A - Accomplish the following repairs:					
	1.1	Turbine - Accomplish a Class "B" overhaul.				SY	2
		(Includes turbine, thrust and journal bearings, gears, governor, governor valve, trip valve, lube pumps, turbine driven, electric and hand, L.O. cooler, duplex L.O. strainer, oil pressure switches, controls and trips, low oil pressure and pump suction.)					
	1.2	Pump - Accomplish a Class "B" overhaul.				SY	2
		(Includes pump, thrust bearing, casing relief valve and coupling.)					
	1.3	Auxiliary Lube Oil Pump Motor and Controller - Accomplish a Class "B" overhaul.				SY	2
	1.4	Gages - Repair and calibrate.				SY	2

NOTE: MFP Turbine combined exhaust and relief valves covered in SWLIN 534A01*

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

SWLIN	SYSTEM
255A02*	FEED AND CONDENSATE

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
	2.	Main Feed Pump No. 1B - Accomplish the following repairs:					
		2.1 Turbine - Accomplish a Class "B" overhaul.				SY	2
		(Includes turbine, thrust and journal bearings, gears, governor, governor valve, trip valve, lube pumps, turbine driven electric and hand, L.O. cooler, duplex L.O. strainer, oil pressure switches, controls and trips, low oil pressure and pump suction.)					
		2.2 Pump - Accomplish a Class "B" overhaul.				SY	2
		(Includes pump, thrust bearing, casing relief valve and coupling.)					
		2.3 Auxiliary Lube Oil Pump Motor and Controller - Accomplish a Class "B" overhaul.				SY	2
		2.4 Gages - Repair and calibrate.				SY	2
	NOTE:	MFP Turbine combined exhaust and relief valves covered in SWLIN 534A01*.					
	3.	Perform post overhaul testing of No. 1A and 1B Main Feed Pumps in accordance with 1200 psi Propulsion Plant Test Procedure No. 255F3030070 (Main Feed Pump).				SY	2
	NOTE:	Additional repairs required in this SWLIN as a result of the POT&I are as follows:					

SHIP SYSTEM WORK DESCRIPTION

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	FEED AND CONDENSATE		MAINTENANCE AND REPAIR
SWLIN	TOTAL SHIPYARD COST	EIC GROUP	
255A03A		F30H	

JCN	ITEM =	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
	1.	Main Condensate Pump No. 1A - Accomplish the following repairs:					
		1.1 Pump - Accomplish a Class "B" overhaul.				SY	2
		(Includes pump, coupling, base ring and motor support pedestal.)					
		1.1.1 Replace resilient mounts.					
		1.1.2 Replace flexible connectors on suction, discharge and vent lines.					
		1.1.3 Suction and discharge gages - Repair and calibrate.					
		1.2 Motor - Accomplish a Class "B" overhaul. Replace ground strap.				SY	2
		1.3 Motor Controller - Accomplish a Class "B" overhaul to include but not limited to the following:				SY	2
		1.3.1 Clean and preserve controller enclosure.					
		1.3.2 Clean and tighten terminals and connectors. Align contactors.					
		1.3.3 Replace defective or deteriorated wiring and components within controller enclosure.					

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

SWLIN	SYSTEM	
255A03*	FEED AND CONDENSATE	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
	2.	Main Condensate Pump No. 1B - Accomplish the following repairs:					
		2.1 Pump - Accomplish a Class "B" overhaul.				SY	2
		(Includes pump, coupling, base ring and motor support pedestal.)					
		2.1.1 Replace resilient mounts.					
		2.1.2 Replace flexible connectors on suction, discharge and vent lines.					
		2.1.3 Suction and discharge gages - Repair and calibrate.					
		2.2 Motor - Accomplish a Class "B" overhaul. Replace ground strap.				SY	2
		2.3 Motor Controller - Accomplish a Class "B" overhaul to include but not limited to the following:				SY	2
		2.3.1 Clean and preserve controller enclosure.					
		2.3.2 Clean and tighten terminals and connectors. Align contactors.					
		2.3.3 Replace defective or deteriorated wiring and components within controller enclosure.					

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

SWLIN	SYSTEM	
255A03*	FEED AND CONDENSATE	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
	3.	Perform post overhaul testing of No. 1A and 1B Main Condensate Pumps in accordance with 1200 psi Propulsion Plant Test Procedure No. 255F30H0020 (Main Condensate Pump).				SY	2
	NOTE:	Additional repairs required in this SWLIN as a result of the POT&I are as follows:					

SHIP SYSTEM WORK DESCRIPTION

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	FEED AND CONDENSATE		MAINTENANCE AND REPAIR
SWLIN	TOTAL SHIPYARD COST	EIC GROUP	
255A05A		F309	

JCN	ITEM =	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI

1. Main Feed Booster Pump No. 1A - Accomplish the following repairs:

1.1 Pump - Accomplish a Class "B" overhaul. SY 2

(Includes pump, coupling and motor support pedestal.)

1.1.1 Replace resilient mounts.

1.1.2 Replace flexible inserts in flexible *connectors (EB joints) on suction and* discharge lines.

1.1.3 Replace flexible hose on vent line.

1.1.4 Suction and discharge gages - Repair and calibrate.

1.2 Motor - Accomplish a Class "B" overhaul. Replace ground strap. SY 2

1.3 Motor Controller - Accomplish a Class "B" overhaul to include but not limited to the following: SY 2

1.3.1 Clean and preserve controller enclosure.

1.3.2 Clean and tighten terminals and connectors. Align contactors.

1.3.3 Replace defective or deteriorated wiring and components within controller enclosure.

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

SWLIN	SYSTEM	
255A05*	FEED AND CONDENSATE	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
	2.	Main Feed Booster Pump No. 1B - Accomplish the following repairs:					
		2.1 Pump - Accomplish a Class "B" overhaul.				SY	2
		(Includes pump, coupling and motor support pedestal.)					
		2.1.1 Replace resilient mounts.					
		2.1.2 Replace flexible inserts in flexible connectors (EB joints) on suction and discharge lines.					
		2.1.3 Replace flexible hose on vent line.					
		2.1.4 Suction and discharge gages - Repair and calibrate.					
		2.2 Motor - Accomplish a Class "B" overhaul. Replace ground strap.				SY	2
		2.3 Motor Controller - Accomplish a Class "B" overhaul to include but not limited to the following:				SY	2
		2.3.1 Clean and preserve controller enclosure.					
		2.3.2 Clean and tighten terminals and connectors. Align contactors.					
		2.3.3 Replace defective or deteriorated wiring and components within controller enclosure.					

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

SWLIN	SYSTEM	
255A05*	FEED AND CONDENSATE	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
	3.	Perform post-overhaul testing of No. 1A and 1B Main Feed Booster Pumps in accordance with 1200 psi Propulsion Plant Test Procedure No. 255F3090020 (Main Feed Booster Pump).				SY	2
	NOTE:	Additional repairs required in this SWLIN as a result of the POT&I are as follows:					

SHIP SYSTEM WORK DESCRIPTION

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	FEED AND CONDENSATE		MAINTENANCE AND REPAIR
SWLIN	TOTAL SHIPYARD COST	EIC GROUP	
255A09A		310E	

JCN	ITEM =	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
	1.	Ships Service Turbogenerator Condensate Pump No. 1 - Accomplish the following repairs:				FA	2
		1.1 Accomplish a Class "B" overhaul. (Includes pump, coupling and motor adapter.)					
		1.1.1 Test in accordance with 1200 psi Propulsion Plant Test Procedure No. 255310C0070 (Auxiliary Condensate Pump).					
		1.2 Motor - Accomplish a Class "B" overhaul to include the following:					
		1.2.1 Clean, dip, bake and test stator windings.					
		1.2.2 Replace bearings.					
		1.2.3 Balance rotating assembly.					
	2.	Ships Service Turbogenerator Condensate Pump No. 2 - Accomplish the following repairs:				FA	2
		2.1 Pump - Accomplish a Class "B" overhaul. (Includes pump, coupling and motor adapter.)					
		2.1.1 Test in accordance with 1200 psi Propulsion Plant Test Procedure No. 255310C0070 (Auxiliary Condensate Pump).					

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

SWLIN	SYSTEM	
255A09*	FEED AND CONDENSATE	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI

2.2 Motor - Accomplish a Class "B" overhaul to include the following:

2.2.1 Clean, dip, bake and test stator windings.

2.2.2 Replace bearings.

2.2.3 Balance rotating assembly.

NOTE: Additional repairs required in this SWLIN as a result of the POT&I are as follows:

SHIP SYSTEM WORK DESCRIPTION

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	FEED AND CONDENSATE		MAINTENANCE AND REPAIR
SWLIN	TOTAL SHIPYARD COST	EIC GROUP	
255A10A		F30K	

JCN	ITEM =	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI

1. Main Condensate Piping - Accomplish the following:

1.1 Accomplish a Class "B" overhaul of the following valves: — SY 2

Valve No.	Description	Size and Type
#1	DFT Inlet	5" Butterfly
#13	Cond. Disch. from Air Ejector	5" Butterfly
#24	Mn. Cond. Discharge	3 1/2" Butterfly
#34	Mn. Cond. Discharge	3 1/2" Butterfly
#29	Mn. Cond. Suction	6" Butterfly
#30	Mn. Cond. Suction	6" Butterfly
#14	Bypass	1 1/2" Butterfly
#15	Bypass	1 1/2" Butterfly
CN-7	Mn. Feed Bstr. Pmp. Suction	10" Gate
CN-8	Mn. Feed Bstr. Pmp. Suction	10" Gate

1.2 Perform overhaul testing of Main Condensate System in accordance with 1200 psi Propulsion Plant Test Procedure No. 255F30K0130-I (Condensate System).

1.2.1 Prerequisites and Flush - Phase I — SY 2

1.2.2 Prerequisites and Pressure Test - Phase I — SY 2

1.2.3 Prerequisites and Inspection - Phase I — SY 2

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

SWLIN	SYSTEM	
255A10*	FEED AND CONDENSATE	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
		1.2.4 Prerequisites and Operation - Phase III (Turbogenerator)				SY	2
		1.2.5 Prerequisites and Operation - Phase IV (Main Turbine)				SY	2
		1.3 Perform post overhaul testing of Demineralizer (Ion Exchange) System in accordance with 1200 psi Propulsion Plant Test Procedure No. 255F30K0130-II (Demineralizer).				SY	2
		1.4 Perform post overhaul testing of Morpholine Injection System in accordance with 1200 psi Propulsion Plant Test Procedure No. 255F30K0130-III (Morpholine Injection System).				SY	2
		NOTE: Additional repairs required to piping and valves from main and SSTG condensers, through main and auxiliary air ejector condensers, to the deaerating feed tank and from the freshwater drain collecting tank to the deaerating feed tank as a result of the POT&I are as follows:					

SHIP SYSTEM WORK DESCRIPTION

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	FEED AND CONDENSATE		MAINTENANCE AND REPAIR
SWLIN	TOTAL SHIPYARD COST	EIC GROUP	
255A11A		F30K	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
	1.	Feedwater Piping System					
	1.1	Boiler Feed Stops MF 14 and MF 15, 4" Globe Valves - Accomplish a Class "B" overhaul.				SY	2
	1.2	Main Feed Valves - Accomplish a Class "B" overhaul of the following valves:				SY	2

Valve No.	Description	Size and Type
MF 5 & 6	MFBP Discharge	5" Gate
MF 1 & 3	MFP Suction	5" Gate
MF 2 & 4	MFP Discharge	5" Gate
MF 7	MFP Cross-Connect	4" Gate
MF 8 & 9	Valve up stream of regulators	4" Gate
MF 12 & 13	Stop check valve down stream from regulators	4" Globe

	2.	Perform overhaul testing of Feedwater Piping System in accordance with 1200 psi Propulsion Plant Test Procedure No. 255F30K0140 (Feed System).					
	2.1	Prerequisites and Flush - Phase I				SY	2
	2.2	Prerequisites and Pressure Test - Phase I				SY	2
	2.3	Prerequisites and Inspection - Phase I				SY	2

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

SWLIN	SYSTEM	
255All*	FEED AND CONDENSATE	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
		2.4 Prerequisites and Operation - Phase III				SY	2
		NOTE: Additional repairs required to piping and valves from outlet side of deaerating feed tank to boiler feed stop valves as a result of the POT&I are as follows:					

SHIP SYSTEM WORK DESCRIPTION

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	FEED AND CONDENSATE		MAINTENANCE AND REPAIR
SWLIN	TOTAL SHIPYARD COST	EIC GROUP	
255A13A		TH04	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
	1.	Fresh Water Drain Tank Pump No. 1 - Accomplish the following repairs:					
	1.1	Pump - Accomplish a Class "B" overhaul. (Includes pump, coupling and motor support bracket.)				SY	2
	1.1.1	Replace resilient mounts.					
	1.1.2	Replace suction and discharge flexible connections and flexible connection on recirculating line.					
	1.1.3	Suction and Discharge Gages - Repair and calibrate.					
	1.2	Motor - Accomplish a Class "B" overhaul to include the following:				SY	2
	1.2.1	Clean and inspect components.					
	1.2.2	Reinsulate coils, windings and leads.					
	1.2.3	Install new bearings, renew fasteners.					
	1.2.4	Shop test.					
	1.3	Controller - Accomplish a Class "B" overhaul to include the following:				SY	2

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

SWLIN	SYSTEM	
255A13*	FEED AND CONDENSATE	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
		1.3.1 Clean and preserve controller enclosure.					
		1.3.2 Clean and tighten terminals and connectors. Align contactors.					
		1.3.3 Replace defective or deteriorated wiring and components within the controller enclosure.					
	2.	Fresh Water Drain Tank Pump No. 2 - Accomplish the following repairs:					
		2.1 Pump - Accomplish a Class "B" overhaul. (Includes pump, coupling, and motor support brackets.)				SY	2
		2.1.1 Replace resilient mounts.					
		2.1.2 Replace suction and discharge flexible connections and flexible connection on recirculating line.					
		2.1.3 Suction and Dischare Gages - Repair and calibrate.					
		2.2 Motor - Accomplish a Class "B" overhaul to include the following:				SY	2
		2.2.1 Clean and inspect components.					
		2.2.2 Reinsulate coils, windings and leads.					
		2.2.3 Install new bearings, renew fasteners.					
		2.2.4 Shop test.					

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

SWLIN	SYSTEM	
255A13*	FEED AND CONDENSATE	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
		2.3 Controller - Accomplish a Class "B" overhaul to include the following:				SY	2
		2.3.1 Clean and preserve controller enclosure.					
		2.3.2 Clean and tighten terminals and connectors. Align contactors.					
		2.3.3 Replace defective or deteriorated wiring and components within the controller enclosure.					
	3.	Perform post-overhaul testing of No. 1 and 2 Fresh Water Drain Tank Pumps in accordance with 1200 psi Propulsion Plant Test Procedure No. 255TH040050 (Fresh Water Drain Tank Pump).				SY	2
	4.	Fresh Water Drain Collecting Tank					
		4.1 Perform post-overhaul testing of Fresh Water Drain Collecting Tank in conjunction with tests of No. 1 and 2 Fresh Water Drain Tank Pumps performed in Item 3 above.				SY	2
	NOTE:	Additional repairs required in this SWLIN as a result of the POT&I are as follows:					

SHIP SYSTEM WORK DESCRIPTION

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	CIRCULATING & COOLING SEA WATER		MAINTENANCE AND REPAIR
SWLIN	TOTAL SHIPYARD COST	EIC GROUP	
256A01A		FB00	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
		1. Sea Water Circulating System - Accomplish the following repairs:					
		1.1 Accomplish a Class "B" overhaul of two (2) non-return swing check (flapper) valves in the main condenser circulating water inlet line from the injection scoop and the main circulating pump discharge line to include but not limited to the following:				SY	2
		1.1.1 Repair stuffing boxes and packing glands; replace if deteriorated or cracked.					
		1.1.2 Inspect hinge pin assembly to assure material is monel and that monel nut is properly keyed in place in accordance with NAVSHIPS Technical Manual 0948-047-8010.					
		1.2 Replace five (5) expansion joints in the main circulating system. Establish reference marks in accordance with NSTM Chapter 9480 and Figure 9480.1a.				SY	2
		1.2.1 Scoop injection inlet line.					
		1.2.2 Main circulating pump discharge line.					
		1.2.3 Main circulating water overboard discharge line.					
		1.2.4 Main lube oil cooler inlet.					

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

SWLIN	SYSTEM
256A01*	CIRCULATING & COOLING SEA WATER

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
		1.2.5 Main lube oil cooler outlet.					
		2. Perform overhaul testing of Sea Water Circulating System in accordance with 1200 psi Propulsion Plant Test Procedure No. 256FB090070 (Salt Water Circulating Systems).					
		2.1 Prerequisites and Pressure Test - Phase I				SY	2
		2.2 Prerequisites and Inspection - Phase I				SY	2
		2.3 Prerequisites and Operation - Phase II				SY	2
		NOTE: Sea water inlet, suction and overboard discharge valves repaired under SWLIN 520A01*.					
		NOTE: Additional repairs to Main Condenser Circulating Water piping and valves (except injection scoop, overboard discharge sea chest, suction, inlet and discharge valves), SSTG Condenser Circulating Water System piping, valves (except sea suction and overboard discharge valves) and branch piping to main lube oil cooler as a result of the POT&I are as follows:					

SHIP SYSTEM WORK DESCRIPTION

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	CIRCULATING & COOLING SEA WATER		MAINTENANCE AND REPAIR
SWLIN	**TOTAL SHIPYARD COST**	**EIC GROUP**	
256A02A		310E	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
	1.	Ships Service Turbogenerator Circulating Pump No. 1 - Accomplish the following repairs:					
	1.1	Pump - Accomplish a Class "B" overhaul. (Includes pump assembly and motor adapter.)				SY	2
	1.1.1	Replace resilient mounts.					
	1.1.2	Replace suction and discharge flexible hoses.					
	1.1.3	Suction and Discharge Gages - Repair and calibrate.					
	1.2	Motor - Accomplish a Class "B" overhaul.				SY	2
	1.3	Motor Controller - Accomplish a Class "B" overhaul to include the following:				SY	2
	1.3.1	Clean and preserve controller enclosure.					
	1.3.2	Clean and tighten terminals and connectors. Align contactors.					
	1.3.3	Replace defective or deteriorated wiring and components within controller enclosure.					

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

SWLIN	SYSTEM	
256A02*	CIRCULATING & COOLING SEA WATER	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
		2. Ships Service Turbogenerator Circulating Pump No. 2 - Accomplish the following repairs:					
		2.1 Pump - Accomplish a Class "B" overhaul. (Includes pump assembly and motor adapter.)				SY	2
		2.1.1 Replace resilient mounts.					
		2.1.2 Replace suction and discharge flexible hoses.					
		2.1.3 Suction and Discharge Gages - Repair and calibrate.					
		2.2 Motor - Accomplish a Class "B" overhaul.				SY	2
		2.3 Motor Controller - Accomplish a Class "B" overhaul to include the following:				SY	2
		2.3.1 Clean and preserve controller enclosure.					
		2.3.2 Clean and tighten terminals and connectors. Align contactors.					
		2.3.3 Replace defective or deteriorated wiring and components within controller enclosure.					
		3. Perform post-overhaul testing of No. 1 and 2 SSTG Circulating Pumps in accordance with 1200 psi Propulsion Plant Test Procedure No. 25631000070 (Auxiliary Condenser Circulating Pump).				SY	2
		NOTE: Additional repairs required in this SWLIN as a result of the POT&I are as follows:					

SHIP SYSTEM WORK DESCRIPTION

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	CIRCULATING & COOLING SEA WATER		MAINTENANCE AND REPAIR
SWLIN	TOTAL SHIPYARD COST	EIC GROUP	
256A04A		FB03	

JCN	ITEM =	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
	1.	Main Circulating Pump - Accomplish the following:				SY	2

1.1 Pump - Accomplish a Class "B" overhaul.

(Includes pump assembly and coupling.)

1.2 Turbine - Accomplish a Class "B" overhaul.

(Includes turbine assembly, speed and governing devices.)

1.3 Reduction Gears - Accomplish a Class "B" overhaul.

1.4 Test in accordance with 1200 psi Propulsion Plant Test Procedure No. 256FB030060 (Main Condenser Circulating Pump).

NOTE: Additional repairs required in this SWLIN as a result of the POT&I are as follows:

SHIP SYSTEM WORK DESCRIPTION

SYSTEM	JCN INDICATED BELOW	TITLE
UPTAKES (INNER CASING)		MAINTENANCE AND REPAIR
TOTAL SHIPYARD COST	EIC GROUP F601	

	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
1.	Boiler Uptakes No. 1A - Accomplish the following repairs:					
1.1	Clean uptakes, remove soot deposits.				FA	2
1.2	Renew expansion joints.				SY	2
1.3	Clean uptake drains.				SY(A) FA(P)	2
2.	Boiler Uptakes No. 1B - Accomplish the following repairs:					
2.1	Clean uptakes, remove soot deposits.				FA	2
2.2	Renew expansion joints.				SY	2
2.3	Clean uptake drains.				SY(A) FA(P)	2
NOTE:	Additional repairs required to uptakes, expansion joints, rain gutters and drains, access plates and covers as a result of the POT&I are as follows:					

SHIP SYSTEM WORK DESCRIPTION

	SYSTEM	JCN INDICATED BELOW	TITLE
	FUEL SERVICE		MAINTENANCE AND REPAIR
	TOTAL SHIPYARD COST	EIC GROUP	
		F500	

ITEM	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
1.	Fuel Oil Service System Duplex Strainer Assemblies - Accomplish a Class "B" overhaul of two (2) fuel oil duplex strainer assemblies to include but not limited to the following:				SY	2
	1.1 Polish and lap plug valve.					
	1.2 Machine, true up and refit mating and sealing surfaces.					
	1.3 Replace drain and vent valves.					
	1.4 Hydrostatically test for side-to-side and external leakage.					
2.	Strainer Spray Shields, Two (2) - Upon completion of repairs to strainers, install shields in accordance with NAVSEA specifications.				SY	2
3.	Fuel Oil Quick Closing Valve, Boiler 1A (Ball Type Valve) - Accomplish the following repairs:				SY	2
	3.1 Class "B" overhaul and bench test at system operating pressure using clean fresh water to determine leakage rate.					

SHIP SYSTEM WORK DESCRIPTION

	SYSTEM					
261A01*	FUEL SERVICE					
ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
4.	Fuel Oil Quick Closing Valve, Boiler 1B (Ball Type Valve) - Accomplish the following repairs:				SY	2
	4.1 Class "B" overhaul and bench test at system operating pressure using clean fresh water to determine leakage rate.					
5.	Replace eighteen (18) 1/2" socket weld angle fuel oil root burner valves.				SY	2
6.	Accomplish post-overhaul testing of the Fuel Oil Service System in accordance with 1200 psi Propulsion Plant Test Procedure No. *261F5070070* (Fuel Oil Service System).					
	6.1 Prerequisites and Flush - Phase I				SY	2
	6.2 Prerequisites and Pressure Test - Phase I				SY	2
	6.3 Prerequisites and Inspection - Phase I (omit inspection and coating of tanks)				SY	2
	6.4 Prerequisites and Operation - Phase III				SY	2
NOTE:	Additional repairs required to piping, valves and fittings from service tanks to and including manifolds, pressure regulators, port use equipment, fuel tank (when not built into hull structure) as a result of the POT&I are as follows:					

SHIP SYSTEM WORK DESCRIPTION

	SYSTEM	JCN INDICATED BELOW	TITLE
	FUEL SERVICE		MAINTENANCE AND REPAIR
261A02A	TOTAL SHIPYARD COST	EIC GROUP F503	

ITEM	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
1.	**Fuel Oil Service Pump No. 1A - Accomplish the following repairs:**					
1.1	Pump - Accomplish a Class "B" overhaul. (Includes pump assembly, discharge relief valve coupling and motor pedestal.)				SY	2
1.1.1	Suction and Discharge Gages - Repair and calibrate.					
1.2	Motor - Accomplish a Class "B" overhaul.				SY	2
1.3	Motor Controller - Accomplish a Class "B" overhaul to include the following:				SY	2
1.3.1	Clean and preserve controller enclosure.					
1.3.2	Clean and tighten terminals and connectors. Align contactors.					
1.3.3	Replace defective or deteriorated wiring and components within controller enclosure.					
2.	**Fuel Oil Service Pump No. 1B - Accomplish the following repairs:**					
2.1	Pump - Accomplish a Class "B" overhaul. (Includes pump, discharge relief valve, coupling and motor support pedestal.)				SY	2

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

SHIP	SYSTEM	
261A02*	FUEL SERVICE	

ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
	2.1.1 Suction and Discharge Gages - Repair and calibrate.					
	2.2 Motor - Accomplish a Class "B" overhaul.				SY	2
	2.3 Motor Controller - Accomplish a Class "B" overhaul to include the following:				SY	2
	2.3.1 Clean and preserve controller enclosure.					
	2.3.2 Clean and tighten terminals and connectors. Align contactors.					
	2.3.3 Replace defective or deteriorated wiring and components within the controller enclosure.					
	3. Fuel Oil Service Pump No. 1C - Accomplish the following repairs:					
	3.1 Pump - Accomplish a Class "B" overhaul. (Includes pump assembly, discharge relief valve, coupling and motor pedestal.)				SY	2
	3.1.1 Suction and Discharge Gages - Repair and calibrate.					
	3.2 Motor - Accomplish a Class "B" overhaul.				SY	2
	3.3 Motor Controller - Accomplish a Class "B" overhaul to include the following:				SY	2

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

	SYSTEM	
261A02*	FUEL SERVICE	

	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
		3.3.1 Clean and preserve controller enclosure.					
		3.3.2 Clean and tighten terminals and connectors. Align contactors.					
		3.3.3 Replace defective or deteriorated wiring and components within controller enclosure.					
	6.	Perform post-overhaul testing of No. 1A, 1B and 1C Fuel Oil Service Pumps in accordance with 1200 psi Propulsion Plant Test Procedure No. 261F5030020 (Fuel Oil Service Pumps).				SY	2
	NOTE:	Additional repairs required in this SWLIN (including in-port service pump motor and controller) as a result of the POT&I are as follows:					

SHIP SYSTEM WORK DESCRIPTION

	SYSTEM	JCN INDICATED BELOW	TITLE
	MAIN PROPULSION LUBE OIL		MAINTENANCE AND REPAIR
262A01A	TOTAL SHIPYARD COST	EIC GROUP FD00	

ITEM	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
1.	Main Lube Oil Cooler - Accomplish a Class "B" overhaul to include the following:				SY	2
	1.1 Clean and hydrostatically test main lube oil cooler assembly oil and watersides.					
	1.2 Replace plugged or leaking tubes.					
	1.3 Replace seals and gaskets, replace defective or deteriorated fasteners.					
	1.4 Gages and Thermometers - Repair and calibrate.					
2.	Main Lube Oil System Duplex Strainer - Accomplish a Class "B" overhaul to include the following:				SY	2
	(Includes inlet and outlet gages and tubing, drain and vent valves, plug valve and strainer internals.)					
	2.1 Polish, lap and refit plug valve.					
	2.2 Machine, true up and refit mating surfaces.					
	2.3 Replace broken or missing magnets and repair strainer baskets.					
	2.4 Repair vent and drain valves to conform to latest requirements for flammable systems.					

SHIP SYSTEM WORK DESCRIPTION

	SYSTEM					
262A01*	MAIN PROPULSION LUBE OIL					
ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
	2.5 Hydrostatically test strainer assembly for side-to-side and external leakage.					
	2.6 Inlet and Outlet Gages - Repair and calibrate.					
3.	Main L.O. Strainer Spray Shield - Remove and store for reuse. Upon completion of repairs to strainer, reinstall shield in accordance with NAVSEA specifications.				SY	2
4.	Main L.O. Sump (Tank No. 5-90-0-F) - Pump down, clean, inspect and submit report to Type Commander.				FA	2
	4.1 Fill sump to proper level with clean certified oil.					
5.	Perform overhaul testing of Lube Oil Service, Transfer and Purifying System in accordance with 1200 psi Propulsion Plant Test Procedure No. 262FD000070 (Lube Oil Service, Transfer and Purification System).					
	5.1 Prerequisites and Flush - Phase I				SY	2
	5.2 Prerequisites and Pressure Test - Phase I				SY	2
	5.3 Prerequisites and Inspection - Phase I				SY	2
	5.4 Prerequisites and Operation - Phase II				SY	2
	5.5 Prerequisites and Operation - Phase IV				SY	2

SHIP SYSTEM WORK DESCRIPTION

	SYSTEM	
262A01*	MAIN PROPULSION LUBE OIL	

ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI

NOTE: Additional repairs required to main propulsion attached lube oil pump, lube oil piping, valves, heaters, mechanical liquid level indicators, in-line sight flow glasses, piping to and from electrostatic precipitators, regulating valves and orifices, instrumentation, pressure switches (does not include electrical tank level indicators or indicator system, I.C. designated alarms and indicating circuits) as a result of the POT&I are as follows:

SHIP SYSTEM WORK DESCRIPTION

	SYSTEM	JCN INDICATED BELOW	TITLE
J62A02A	MAIN PROPULSION LUBE OIL		MAINTENANCE AND REPAIR
	TOTAL SHIPYARD COST	EIC GROUP FD01	

ITEM	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
1.	Main Lube Oil Pump No. ( ) - Accomplish the following repairs:				SY	2
	1.1 Pump - Replace seals, bearings, and shock mounts.					
	(Includes pump assembly and coupling.)					
	1.1.1 Suction and Discharge Gages - Repair and calibrate.					
	1.2 Turbine - Balance rotor, set governor, replace shock mounts, and replace/ calibrate gauges and thermometers.					
	(Includes turbine assembly, speed and governing devices.)					
	1.3 Align pump and turbine.					
2.	Main Lube Oil Service Standby Pump - Accomplish the following:				SY	2
	2.1 Pump - Class "B" overhaul.					
	2.2 Motor - Class "B" overhaul.					
	2.3 Motor Controller - Class "B" overhaul to include the following:					

SHIP SYSTEM WORK DESCRIPTION

	SYSTEM				
262A02*	MAIN PROPULSION LUBE OIL				

ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
	2.3.1 Clean and preserve controller enclosure.					
	2.3.2 Clean and tighten terminals and connectors. Align contactors.					
	2.3.3 Replace defective or deteriorated wiring and components within the controller enclosure.					
3.	Perform post-overhaul testing of Main Lube Oil Service Pumps in accordance with 1200 psi Propulsion Plant Test Procedure No. 262FD010050 (Main Lube Oil Service Pumps.)				SY	2
NOTE:	Additional repairs required in this SWLIN as a result of the POT&I are as follows:					

SHIP SYSTEM WORK DESCRIPTION

	SYSTEM MAIN PROPULSION LUBE OIL	JCN INDICATED BELOW	TITLE MAINTENANCE AND REPAIR
262404A	TOTAL SHIPYARD COST	EIC GROUP FD07	

	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
1.	Lube Oil Purifier - Acomplish the following repairs:					
	1.1 Purifier - Accomplish a Class "B" overhaul				SY	2
	(Includes pedestal and purifier assembly.)					
	1.1.1 Replace resilient mounts.					
	1.1.2 Replace flexible hose assemblies and flexible hose.					
	1.2 Motor - Accomplish a Class "B" overhaul.				SY	2
	1.3 Controller - Accomplish a Class "B" overhaul to include the following:				SY	2
	1.3.1 Clean and preserve controller enclosure.					
	1.3.2 Clean and tighten terminals and connectors. Align contactors.					
	1.3.3 Replace defective or deteriorated wiring and components within the controller enclosure.					
	1.4 Inlet Pressure Gage and Inlet Thermometer - Repair and calibrate.				SY	2
2.	Perform post-overhaul testing of Lube Oil Purifier in accordance with 1200 psi Propulsion Plant Test Procedure No. 262FD070050 (Lube Oil Centrifugal Purifier).				SY	2
NOTE:	Additional repairs required in this SWLIN as a result of the POT&I are as follows:					

PART 3.3

MAJOR SHIP SYSTEM 3

MAJOR SHIP SYSTEM 3 - ELECTRIC PLANT

311 SHIPS SERVICE POWER GENERATION

314 POWER CONVERSION EQUIPMENT

324 SWITCHGEAR AND PANELS

341 SSTG LUBE OIL SYSTEM

342 DIESEL SUPPORT SYSTEM

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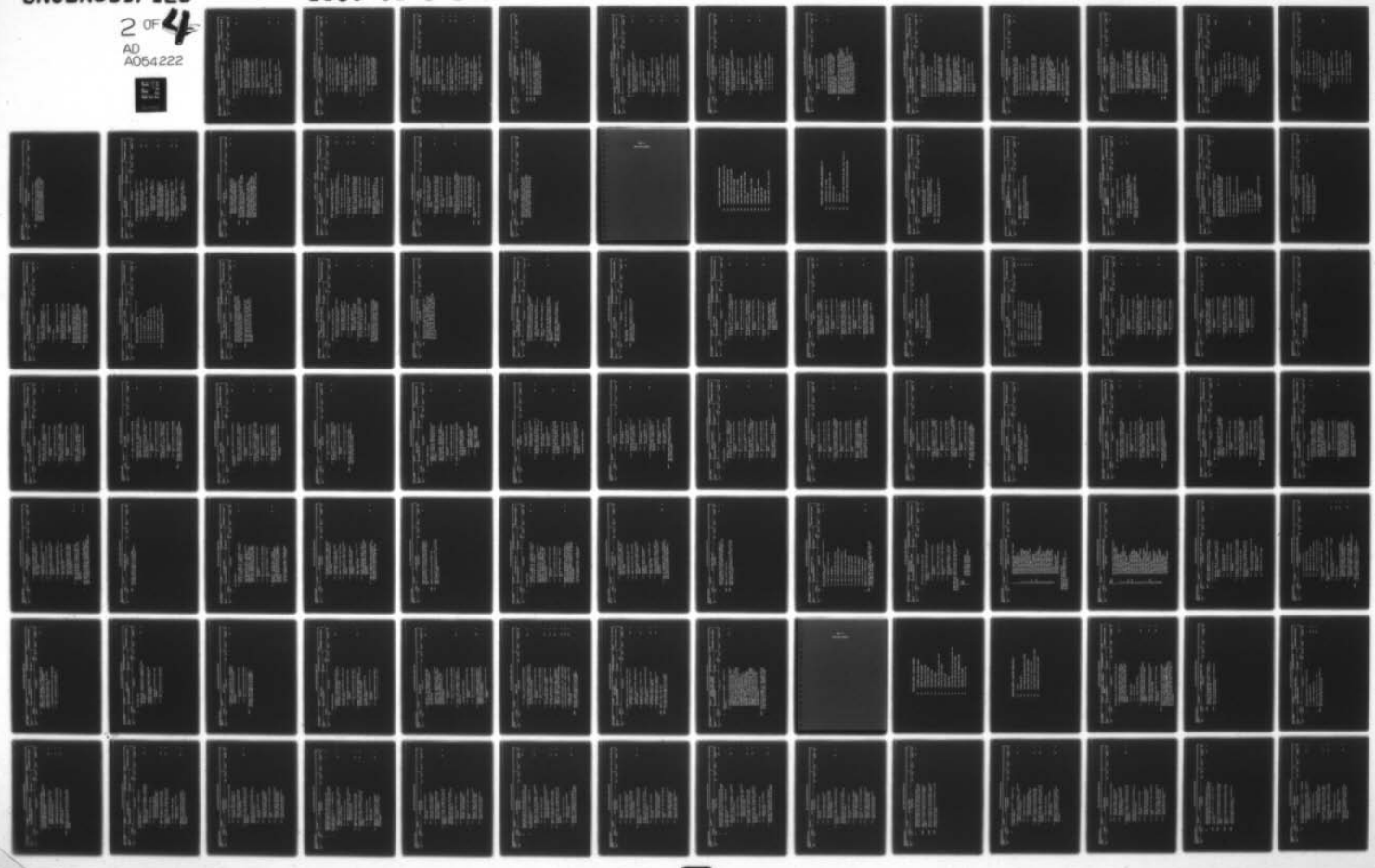

SHIP SYSTEM WORK DESCRIPTION

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	SHIPS SERVICE POWER GENERATION		MAINTENANCE AND REPAIR
SWLIN	TOTAL SHIPYARD COST	EIC GROUP	
311A01A		310C	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
		1. Ships Service Turbogenerator Set, 60 Hz, No. 1:					
		1.1 Turbine - Accomplish the following repairs:				SY	2
		1.1.1 Electric Hydraulic Governing System - Accomplish a Class "B" overhaul.					
		1.1.2 Steam Admission Valve (Steam Chest Cover, Valve) and Linkage Assembly - Accomplish a Class "B" overhaul.					
		1.1.3 Throttle Valve and Steam Strainer - Accomplish a Class "B" overhaul.					
		1.1.4 Turbine Thrust and Journal Bearings - Replace.					
		1.1.5 Hone and polish turbine journals.					
		1.1.6 Overspeed Trip - Clean, inspect, repair and reset.					
		1.2 Reduction Gear - Accomplish the following Repairs:				SY	2
		1.2.1 Journal Bearings - Replace.					
		1.3 Turbine and Reduction Gear, Panel Mounted Gages - Repair and calibrate.				SY	2

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

SWLIN	SYSTEM	
311A01*	SHIPS SERVICE POWER GENERATION	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
		1.4 Generator - Accomplish the following repairs:				SY	2
		1.4.1 Stator Windings - Clean (on ship).					
		1.4.2 Slip Rings - Polish and true up.					
		1.4.3 Brush Holders and Brushes - Clean holders and replace brushes.					
		1.4.4 Journal Bearings - Replace.					
		1.5 Tachometer and Permanent Magnet Generator - Accomplish the following repairs:				SY	2
		1.5.1 Tachometer - Clean, inspect, repair and calibrate.					
		1.5.2 Permanent Magnet Generator - Accomplish a Class "B" overhaul.					
	2.	Ships Service Turbogenerator Set 60 Hz, No. 2:					
		2.1 Turbine - Accomplish the following repairs:				SY	2
		2.1.1 Electric Hydraulic Governing System - Accomplish a Class "B" overhaul.					
		2.1.2 Steam Admission Valve (Steam Chest Cover, Valve) and Linkage Assembly - Accomplish a Class "B" overhaul.					

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

SWLIN	SYSTEM
311A01*	SHIPS SERVICE POWER GENERATION

JCN	ITEM =	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
		2.1.3 Throttle Valve and Steam Strainer - Accomplish a Class "B" overhaul.					
		2.1.4 Turbine Thrust and Journal Bearings - Replace.					
		2.1.5 Hone and polish turbine journals.					
		2.1.6 Overspeed Trip - Clean, inspect, repair and reset.					
		2.2 Reduction Gear - Accomplish the following Repairs:				SY	2
		2.2.1 Journal Bearings - Replace.					
		2.3 Turbine and Reduction Gear, Panel Mounted Gages - Repair and calibrate.				SY	2
		2.4 Generator - Accomplish the following repairs:				SY	2
		2.4.1 Stator Windings - Clean (on ship).					
		2.4.2 Slip Rings - Polish and true up.					
		2.4.3 Brush Holders and Brushes - Clean holders and replace brushes.					
		2.4.4 Journal Bearings - Replace.					
		2.5 Tachometer and Permanent Magnet Generator - Accomplish the following repairs:				SY	2
		2.5.1 Tachometer - Clean, inspect, repair and calibrate.					

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

SWLIN	SYSTEM	
311A01*	SHIPS SERVICE POWER GENERATION	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI

2.5.2 Permanent Magnet Generator - Accomplish a Class "B" overhaul.

NOTE: Meter repairs and calibration covered in SWLIN 324A01*.

NOTE: SSTG Lube Oil System repairs covered in SWLIN 341A01*.

NOTE: Additional repairs required to turbine assembly, speed reduction gear assembly, generator, or generator air cooler (does not include lube oil system and pumps, non-integral condensers or pumps) as a result of the POT&I are as follows:

SHIP SYSTEM WORK DESCRIPTION

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	SHIPS SERVICE POWER GENERATION		MAINTENANCE AND REPAIR
SWLIN	TOTAL SHIPYARD COST	EIC GROUP	
311A02A		3301	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
	1.	Ship Service/Emergency Diesel Generator Set No. 3A - Accomplish the following repairs:					
	1.1	Speed Control and Regulating System - Accomplish a Class "B" overhaul to include but not limited to the following:				SY	2
	1.1.1	Hydraulic governor and actuator.					
	1.1.2	Load and frequency sensors and amplifier.					
	1.1.3	Mechanical linkage.					
	1.2	Fuel Injectors - Accomplish the following repairs:				SY	2
	1.2.1	Clean, inspect and repair ten (10) injectors. Adjust and set.					
	1.3	Gages and Thermometers - Repair and calibrate the following:				SY	2
	1.3.1	One (1) mechanical tachometer.					
	1.3.2	Two (2) distant reading thermometers.					
	1.3.3	Five (5) simplex pressure gages.					
	1.4	Generator - Accomplish the following repairs:				SY	2

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

SWLIN	SYSTEM	
311A02*	SHIPS SERVICE POWER GENERATION	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
		1.4.1 Slip Rings - Clean and polish.					
		1.4.2 Rotor and Stator - Clean (on ship).					
	2.	Ship Service/Emergency Diesel Generator Set No. 3B - Accomplish the following repairs:					
		2.1 Speed Control and Regulating System - Accomplish a Class "B" overhaul to include but not limited to the following:				SY	2
		2.1.1 Hydraulic governor and actuator.					
		2.1.2 Load and frequency sensors and amplifier.					
		2.1.3 Mechanical linkage.					
		2.2 Fuel Injectors - Accomplish the following repairs:				SY	2
		2.2.1 Clean, inspect and repair ten (10) injectors. Adjust and set.					
		2.3 Gages and Thermometers - Repair and calibrate the following:				SY	2
		2.3.1 One (1) mechanical tachometer.					
		2.3.2 Two (2) distant reading thermometers.					
		2.3.3 Five (5) simplex pressure gages.					

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

SWLIN	SYSTEM	
311A02*	SHIPS SERVICE POWER GENERATION	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
		2.4 Generator - Accomplish the following repairs:				SY	2
		2.4.1 Slip Rings - Clean and polish.					
		2.4.2 Rotor and Stator - Clean (on ship).					
	3.	Perform post-overhaul testing of Ships Service Diesel Generator Set in accordance with 1200 psi Propulsion Plant Test Procedure No. 31233010070 (Emergency Generator). Test includes support systems SWLIN 342A01*				SY	2
	NOTE:	Additional repairs required to engine assembly, scavenging air blowers, clutch and power transmission assembly, fuel pump (attached) and filters, generator assembly and excitation system, attached lube oil filter assembly, manual controls and exhaust temperature pyrometer (if installed) (does not include heat exchanger, lube oil coolers, air starting system, sea water circulating pump and system, exhaust piping, air inlet piping and silencer) as a result of the POT&I are as follows:					

SHIP SYSTEM WORK DESCRIPTION

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	POWER CONVERSION EQUIPMENT		MAINTENANCE AND REPAIR
SWLIN	TOTAL SHIPYARD COST	EIC GROUP	
314A01A		4700	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
	1.	Special Frequency Motor Generator Set, 400 Hz, 30 KW, No. 1 - Accomplish a Class "B" overhaul to include but not limited to the following:				SY	2
		1.1 Clean rotor and stator windings.					
		1.2 Polish and true up slip rings.					
		1.3 Clean brush holders. Replace and seat brushes.					
		1.4 Clean and visually inspect control cabinets and regulators for burnt, missing, damaged, leaking or worn components, parts, wiring and hardware.					
		1.5 Conduct insulation resistance tests and replace frayed wiring or defective components. Replace main line contacts.					
		1.6 Repair and calibrate 0-150 AC voltmeter, 0-300 AC ammeter, 430-470 voltmeter, 0-150 kilowatt meter, 0-200 ammeter, 0-600 voltmeter and synchroscope. Check operation of overload relays.					
		1.7 Balance rotor with all rotating elements and replace bearings.					
		1.8 Replace four (4) resilient mounts.					
		1.9 Replace main line contacts of motor controller.					

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

SWLIN	SYSTEM	
314A01*	POWER CONVERSION EQUIPMENT	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
	2.	Special Frequency Motor Generator Set, 400 Hz, 30 KW, No. 2 - Accomplish a Class "B" overhaul to include but not limited to the following:				SY	2
		2.1 Clean rotor and stator windings.					
		2.2 Polish and true up slip rings.					
		2.3 Clean brush holders. Replace and seat brushes.					
		2.4 Clean and visually inspect control cabinets and regulators for burnt, missing, damaged, leaking or worn components, parts, wiring and hardware.					
		2.5 Conduct insulation resistance tests and replace frayed wiring or defective components. Replace main line contacts.					
		2.6 Repair and calibrate 0-150 AC voltmeter, 0-300 AC ammeter, 430-470 voltmeter, 0-150 kilowatt meter, 0-200 ammeter, 0-600 voltmeter and synchroscope. Check operation of overload relays.					
		2.7 Balance rotor with all rotating elements and replace bearings.					
		2.8 Replace four (4) resilient mounts.					
		NOTE: Additional repairs required in this SWLIN as a result of the POT&I are as follows:					

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

SWLIN	SYSTEM	
314A01*	POWER CONVERSION EQUIPMENT	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
	3.	Special Frequency Motor Generator Set, 400 Hz, 30 KW, No. 3 - Accomplish a Class "B" overhaul to include but not limited to the following:				SY	2
		3.1 Clean rotor and stator windings.					
		3.2 Polish and true up slip rings.					
		3.3 Clean brush holders. Replace and seat brushes.					
		3.4 Clean and visually inspect control cabinets and regulators for burnt, missing, damaged, leaking or worn components, parts, wiring and hardware.					
		3.5 Conduct insulation resistance tests and replace frayed wiring or defective components. Replace main line contacts.					
		3.6 Repair and calibrate 0-150 AC voltmeter, 0-300 AC ammeter, 430-470 voltmeter, 0-150 kilowatt meter, 0-200 ammeter, 0-600 voltmeter and synchroscope. Check operation of overload relays.					
		3.7 Balance rotor with all rotating elements and replace bearings.					
		3.8 Replace four (4) resilient mounts.					
	NOTE	Third MG Set applies to FF-1047 and FF-1049 only.					
	NOTE:	Additional repairs required in this SWLIN as a result of the POT&I are as follows:					

SHIP SYSTEM WORK DESCRIPTION

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	SWITCHGEAR AND PANELS		MAINTENANCE AND REPAIR
SWLIN	TOTAL SHIPYARD COST	EIC GROUP	
324A01A		4100	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
		1. Switchboards and Panels					
		1.1 Switchboard No. 1S - Accomplish the following repairs:				SY/FA	2
		1.1.1 Calibrate the following meters:					
		1.1.1.1 Three (3) ammeters, AC, 0-1200, 60 HZ.					
		1.1.1.2 Three (3) voltmeters, AC, 0-600, 60 HZ.					
		1.1.1.3 Three (3) frequency meters, 56-63 HZ.					
		1.1.1.4 One (1) watt meter, 0-800 KW.					
		1.1.1.5 One (1) synchroscope, AB-14.					
		1.1.2 Clean and repair circuit breakers.					
		1.2 Switchboard No. 2S - Accomplish the following repairs:				SY/FA	2
		1.2.1 Calibrate the following meters:					
		1.2.1.1 One (1) ammeter, AC, 0-1200, 60 Hz.					

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

SWLIN	SYSTEM	
324A01*	SWITCHGEAR AND PANELS	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
		1.2.1.2 One (1) voltmeter, AC, 0-600, 60 HZ.					
		1.2.1.3 One (1) frequency meter, 56-63 HZ.					
		1.2.1.4 One (1) watt meter, 0-800 KW.					
		1.2.1.5 One (1) synchroscope, AB-14.					
		1.2.2 Clean and repair circuit breakers.					
		1.3 Switchboard No. 3S - Accomplish the following repairs:				SY/FA	2
		1.3.1 Calibrate the following meters:					
		1.3.1.1 Two (2) ammeters, AC, 0-1200, 60 HZ.					
		1.3.1.2 Two (2) voltmeters, AC, 0-600, 60 HZ.					
		1.3.1.3 Two (2) frequency meters, 56-63 HZ.					
		1.3.1.4 Two (2) watt meters, 0-800 KW.					
		1.3.1.5 One (1) synchroscope, AB-14.					

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

SWLIN	SYSTEM	
324A01*	SWITCHGEAR AND PANELS	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI

1.3.2 Clean and repair circuit breakers.

NOTE: Additional repairs required to circuit breakers, switches, S/S switchboards, emergency switchboards, panels, (does not include propulsion control switchboards, weapons control switchboards, I.C. switchboards) as a result of the POT&I are as follows:

SHIP SYSTEM WORK DESCRIPTION

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	SSTG LUBE OIL		MAINTENANCE AND REPAIR
SWLIN	TOTAL SHIPYARD COST	EIC GROUP	
341A01A		310S	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
		1. Ships Service Turbogenerator Lube Oil System, No. 1 - Accomplish the following repairs:					
		1.1 Attached and Hand Operated Lube Oil Pumps - Accomplish a Class "B" overhaul.				SY	2
		1.2 Duplex Lube Oil Strainer - Accomplish a Class "B" overhaul.				SY	2
		1.2.1 Vent and Drain Valves - Repair to conform with latest requirements for flammable systems.					
		1.3 Duplex Strainer Shield - Remove and store strainer spray shield, upon completion of repairs to strainer reinstall shield in accordance with NAVSEA specifications.				SY	2
		2. Ships Service Turbogenerator Lube Oil System, No. 2 - Accomplish the following repairs:					
		2.1 Attached and Hand Operated Lube Oil Pumps - Accomplish a Class "B" overhaul.				SY	2
		2.2 Duplex Lube Oil Strainer - Accomplish a Class "B" overhaul.				SY	2
		2.2.1 Vent and Drain Valves - Repair to conform with latest requirements for flammable systems.					

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

SWLIN	SYSTEM	
341A01*	SSTG LUBE OIL	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
		2.3 Duplex Strainer Shield - Remove and store strainer spray shield; upon completion of repairs to strainer reinstall shield in accordance with NAVSEA specifications.				SY	2

NOTE: Post-overhaul testing of No 1 and 2 Auxiliary Lube Oil Pumps covered in SWLIN 311A01* with 1200 psi Propulsion Plant Test Procedure No. 311310C0070 (Ships Service Turbogenerator).

NOTE: Additional repairs required to sump tanks, electrostatic precipitators, lube oil cooler, filters, orifice plates, sight glasses, pressure and thermostatic switches, accumulators, and "oil piping" to bearings, governor and speed control systems and trips as a result of POT&I are as follows:

SHIP SYSTEM WORK DESCRIPTION

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	DIESEL SUPPORT		MAINTENANCE AND REPAIR
SWLIN	TOTAL SHIPYARD COST	EIC GROUP	
342A01A		3300	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
	1.	Ships Service Diesel Generator Support Systems, 60 Hz - Accomplish the following repairs:					
	1.1	Sea Water Circulating Pump - Accomplish a Class "B" overhaul to include but not limited to:				SY	2
	1.1.1	Replace resilient mounts.					
	1.1.2	Replace suction and discharge flex hoses.					
	1.2	Sea Water Circulating Pump Motor - Accomplish a Class "B" overhaul.				SY	2
	1.3	SSDG Engine No. 1 Fresh Water/Sea Water Heat Exchanger - Accomplish a Class "B" overhaul to include but not limited to the following:				SY	2
	1.3.1	Chemically clean sea water and fresh water sides.					
	1.3.2	Replace seals, gaskets and fasteners.					
	1.3.3	Hydrostatically test and repair any leakage found.					
	1.4	SSDG Engine No. 1 Lube Oil Coolers - Accomplish a Class "B" overhaul of two (2) lube oil coolers to include but not limited to the following:				SY	2
	1.4.1	Chemically clean water and oil sides.					

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

SWLIN	SYSTEM	
342A01*	DIESEL SUPPORT	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
		1.4.2 Replace seals, gaskets and fasteners.					
		1.4.3 Hydrostatically test, repair leakage found. (Replace leaking cooler cores.)					
		1.5 SSDG Engine No. 2 Fresh Water/Salt Water Heat Exchanger - Accomplish a Class "B" overhaul to include but not limited to the following:				SY	2
		1.5.1 Chemically clean sea water and fresh water sides.					
		1.5.2 Replace seals, gaskets and fasteners.					
		1.5.3 Hydrostatically test and repair any leakage found.					
		1.6 SSDG Engine No. 2 Lube Oil Coolers - Accomplish a Class "B" overhaul of two (2) lube oil coolers to include but not limited to the following:				SY	2
		1.6.1 Chemically clean water and oil sides.					
		1.6.2 Replace seals, gaskets and fasteners.					
		1.6.3 Hydrostatically test; repair leakage found. (Replace leaking cooler cores.)					

NOTE: Diesel support systems testing covered in SWLIN 312A01*.

NOTE: Sea valve repairs covered in SWLIN 520A01*.

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

SWLIN	SYSTEM	
342A01*	DIESEL SUPPORT	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI

NOTE: Additional repairs required to sea water piping, lube oil service and transfer piping, fuel oil suction and return piping, non-built-in fuel and water tanks, air starting piping, valves and motors, air inlet and exhaust piping with silencers and mufflers as a result of the POT&I are as follows:

PART 3.4

MAJOR SHIP SYSTEM 4

MAJOR SHIP SYSTEM 4 - COMMAND AND SURVEILLANCE

410	COMMAND AND CONTROL SYSTEMS (FFG-1 Class only)
421	NON-ELECTRICAL/ELECTRONIC NAVIGATION AIDS
424	ELECTRONIC NAVIGATION, ACOUSTICAL SYSTEMS
426	ELECTRICAL NAVIGATION SYSTEMS
431	SWITCHBOARDS FOR I.C. SYSTEMS
436	ALARM, SAFETY AND WARNING SYSTEMS
437	INDICATING, ORDER AND METERING SYSTEMS
441	RADIO SYSTEMS
445	TELETYPE AND FACSIMILE SYSTEMS
446	SECURITY EQUIPMENT
450	SURVEILLANCE, SURFACE SYSTEMS
451	SURFACE SEARCH RADAR
452	AIR SEARCH RADAR
453	AIR SEARCH RADAR (3D) (FFG-1 Class only)

MAJOR SHIP SYSTEM 4 - COMMAND AND SURVEILLANCE (Cont.)

455	IDENTIFICATION (IFF) SYSTEM
463	ACTIVE/PASSIVE (MULTIPLE MODE) SONAR
464	CLASSIFICATION SONAR
471	ACTIVE ECM
472	PASSIVE ECM
482	FIRE CONTROL SYSTEMS (NON-SONAR DATA BASE) (FFG-1 Class only
491	ELECTRONIC TEST, CHECKOUT AND MONITORING EQUIPMENT

SHIP SYSTEM WORK DESCRIPTION

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	COMMAND AND CONTROL		MAINTENANCE AND REPAIR
SWLIN	**TOTAL SHIPYARD COST**	**EIC GROUP**	
410A01A		5DBC	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
	1.	Weapons Direction Equipment (WDE), Mk 1 MOD 2 - Accomplish the following repairs:				SY	2
	1.1	Accomplish a Class "B" overhaul of two (2) Missile Control Consoles, Mk 65 MOD 0 including Control Indicator, Mk 111 MOD 0.					

NOTE: Applies to FFG-1 class only.

NOTE: Additional repairs required in this SWLIN as a result of the POT&I are as follows:

SHIP SYSTEM WORK DESCRIPTION

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	NON ELECTRICAL/ ELECTRONIC NAVIGATION AIDS		MAINTENANCE AND REPAIR
SWLIN	TOTAL SHIPYARD COST	EIC GROUP	
421A02A		LG00	

JCN	ITEM =	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
	1.	Magnetic Compass - Accomplish compensation of magnetic compasses.				SY	2

NOTE: Additional repairs required to binnacles, heeling and corrector magnets and holder as a result of the POT&I are as follows:

SHIP SYSTEM WORK DESCRIPTION

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	ELECTRONIC NAVIGATION, ACOUSTICAL		MAINTENANCE AND REPAIR
SWLIN	TOTAL SHIPYARD COST	EIC GROUP	
424A01A		R500	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
		1. AN/UQN-1( ) Sonar Sounder Set - Accomplish the following repairs:					
		1.1 Remove existing transducer and install a new _____ transducer.				SY	2
		1.2 Test transducer in accordance with NAVSEA _____ _____ Transducer Test Information for Transducer Installing Activities.				SY	2
		NOTE: Additional repairs required to fathometer, depth indicators and interconnecting wiring as a result of the POT&I are as follows:					

SHIP SYSTEM WORK DESCRIPTION

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	ELECTRICAL NAVIGATION SYSTEMS		MAINTENANCE AND REPAIR
SWLIN	TOTAL SHIPYARD COST	EIC GROUP	
426A01A		LB00	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
	1.	MK 19 Gyro Compass - Accomplish a Class "B" overhaul to include but not limited to the following:				SY	2

(Includes gyro compass, binnacle, control cabinets, power supplies, five ship control synchro signal amplifiers, stands, operating gear and integral lighting.)

1.1 Replace brushes on meridian and slave gyro.

1.2 Clean slip rings on meridian and slave gyro.

1.3 Conduct a scorsby test.

1.4 Overhaul the following ship control synchro signal amplifiers:

1.4.1 One (1) AN/SPS 10.

1.4.2 One (1) AN/SPS 40.

1.4.3 One (1) No. 1 Control.

1.4.4 One (1) No. 2 Torque.

1.4.5 One (1) AN/WLR-1.

1.4.6 One (1) AN/ULQ-6 (on FF-1040 through FF-1045 only).

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SHIP SYSTEM WORK DESCRIPTION

SWLIN	SYSTEM	
426A01*	ELECTRICAL NAVIGATION SYSTEMS	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
		NOTE: Other shipboard synchro amplifiers not covered in item 1.4 will be repaired with their system.					
	2.	MK 19 Gyro Compass Repeaters - Accomplish a Class "B" overhaul of all MK 19 repeaters.				SY	2
		NOTE: Additional repairs required in this SWLIN as a result of the POT&I are as follows:					

SHIP SYSTEM WORK DESCRIPTION

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	ELECTRICAL NAVIGATION SYSTEMS		MAINTENANCE AND REPAIR
SWLIN	TOTAL SHIPYARD COST	EIC GROUP	
426A03A		LD00	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
	1.	Dead Reckoning Systems				SY	2
		1.1 MK 6 Mod ( ) Dead Reckoning Tracer - Accomplish a Class "B" overhaul to include but not limited to the following:					
		1.1.1 Mechanically and electrically align equipment.					
		1.2 NC-2 Plotter					
		1.2.1 Mechanically and electrically align equipment.					
		1.3 Dead Reckoning Analyzer Indicator - Accomplish a Class "B" overhaul to include but not limited to the following:					
		1.3.1 Mechanically and electrically align equipment.					
	2.	Perform a post-repair shipboard test of the Dead Reckoning System (DRI, DRAI and NC-2 Plotter) with associated components to include an inspection, insulation resistance/continuity check and operational/calibration tests.				SY	2

NOTE: Additional repairs required in this SWLIN *(including field changes to above equipment)* as a result of the POT&I are as follows:

SHIP SYSTEM WORK DESCRIPTION

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	SWITCHBOARDS FOR I.C. SYSTEMS		MAINTENANCE AND REPAIR
SWLIN	TOTAL SHIPYARD COST	EIC GROUP	
431A01A		4100	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
	1.	Main I.C. and ACO Switchboards - Calibrate six (6) meters and reverse power relay.				FA	2
		1.1 One (1) AC volt meter, 0-150.					
		1.2 One (1) AC ammeter, 0-300.					
		1.3 One (1) frequency meter, 55-65 HZ.					
		1.4 One (1) frequency meter, 395-405 HZ.					
		1.5 One (1) AC volt meter, 0-150 (400 HZ).					
		1.6 One (1) AC ammeter, 0-150 (400 HZ).					
	NOTE:	Additional repairs required in this SWLIN as a result of the POT&I are as follows:					

SHIP SYSTEM WORK DESCRIPTION

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	ALARM, SAFETY AND WARNING		MAINTENANCE AND REPAIR
SWLIN 436A01A	TOTAL SHIPYARD COST	EIC GROUP M600	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
	1.	Propulsion Alarm, Safety and Warning Systems - Perform post-overhaul testing of Propulsion Alarm Safety and Warning Systems in accordance with 1200 psi Propulsion Plant Test Procedure No. 436M5000012 (Propulsion Alarm, Safety and Warning System).				SY	2
	NOTE:	Additional repairs required to IC Circuits DW, EA, 1EC, 2EC, 1ED, EF, EJ, 1EK, 1EQ, 1EW, 2EW, F, FD, 1FD, 2FD, 1TD, 2TD, 9TD, and 17TD, sensors, panels, switchboards and alarms as a result of POT&I are as follows:					

SHIP SYSTEM WORK DESCRIPTION

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	INDICATING, ORDER AND METERING		MAINTENANCE AND REPAIR
SWLIN	TOTAL SHIPYARD COST	EIC GROUP	
437A01A		M600	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
	1.	Indicating, Order and Metering Systems					
		1.1 CKT 6TK Fuel Oil Tank Level Indicator System - Accomplish the following repairs:				SY	2
		1.1.1 Clean and examine installations for material condition, adequate fastening and satisfactory operation.					
		1.1.2 Adjust and calibrate tank gages.					
		1.1.3 Replace or repair defective components identified as a result of the inspection. (Reservation)					
		1.2 Remote Boiler Water Level Indicators - Overhaul two (2) indicators in the fireroom to include but not limited to the following:				SY	2
		1.2.1 Repair transmitters and circuitry.					
		1.2.2 Calibrate.					
	2.	Perform post-overhaul testing of Propulsion Order and Indicating System in accordance with 1200 psi Propulsion Plant Test Procedure No. 437M6000012 (Ships Propulsion Order and Indicating System).				SY	2

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

SWLIN	SYSTEM	
437A01*	INDICATING, ORDER AND METERING	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI

NOTE: Additional repairs required to ship control and valve control circuits, level indicators, temperature indicators, control panels, electrical and mechanical order and metering systems, transmitters, sensors and counters; IC circuits 4MB, BC, KJ, ME, VS, 7VS, PX, 1SB, 2SB, PB, 1TK, 1TM, 7TM, 3MB, KM, K, M, MB and TB as a result of the POT&I are as follows:

SHIP SYSTEM WORK DESCRIPTION

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	INDICATING, ORDER AND METERING		MAINTENANCE AND REPAIR
SWLIN	TOTAL SHIPYARD COST	EIC GROUP	
437A02A		LH07	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
	1.	CKT HD/HE Wind Speed and Direction System - Accomplish a Class "B" overhaul of detectors and transmitters to include but not limited to the following:				FA	2
		1.1 Clean, inspect and test for material condition, adequate fastening and satisfactory operation.					
		1.2 Repair or replace defective components or circuitry.					
	2.	Perform a ckt "HD" and "HE" post-overhaul shipboard test to include an inspection, insulation resistance check and operational/adjustment test of all components.				FA	2
	NOTE:	Additional repairs required to indicators and indicator lighting circuitry as a result of the POT&I are as follows:					

SHIP SYSTEM WORK DESCRIPTION

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	RADIO SYSTEMS		MAINTENANCE AND REPAIR
SWLIN	TOTAL SHIPYARD COST	EIC GROUP	
441A01A		QI00	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
	1.	Whip Antennas - Clean and paint thirty-five (35) whip antennas.				FA	3
		NOTE: Additional repairs required to wire antennas, whip antennas and dipole antennas as a result of the POT&I are as follows:					

SHIP SYSTEM WORK DESCRIPTION

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	RADIO SYSTEMS		MAINTENANCE AND REPAIR
SWLIN	TOTAL SHIPYARD COST	EIC GROUP	
441A02A		Q900	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
		1. Antenna Tuning Systems					
		1.1 AN/SRA-12( ) Filter Assembly - Accomplish a Class "B" overhaul of _____ filter assemblies to include but not limited to the following:				FA	2
		1.1.1 Mechanically and electrically align equipment.					
		1.1.2 Test in accordance with requirements of _____.					
		1.2 AN/SRA-33 Multicoupler - Accomplish a Class "B" overhaul of _____ multicouplers to include but not limited to the following:				SY	2
		1.2.1 Mechanically and electrically align equipment.					
		1.2.2 Test in accordance with requirements of _____.					
		1.3 CU-937/UR Tuner - Accomplish a Class "B" overhaul.				SY	2
		1.3.1 Visually inspect accomplished work in accordance with criteria of _____. Operational tests to be performed when coupler is integrated with respective transceiver.					

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

SWLIN	SYSTEM	
441A02*	RADIO SYSTEMS	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
		1.4 AN/URA-38 Antenna Coupler - Accomplish a Class "B" overhaul of _____ antenna couplers to include but not limited to the following: (Includes coupler controls, couplers, and interconnecting cables.) 1.4.1 Mechanically and electrically align equipment. 1.4.2 Test in accordance with requirements of _____.				SY	2
		1.5 AN/SRA-49 Antenna Coupler - Accomplish a Class "B" overhaul of antenna coupler to include but not limited to the following: (Includes coupler control, coupler, and interconnecting cables.) 1.5.1 Mechanically and electrically align equipment. 1.5.2 Test in accordance with requirements of _____.				SY	2
		1.6 AN/SRA-52 Antenna Coupler - Accomplish a Class "B" overhaul of antenna coupler to include but not limited to the following: (Includes coupler control, coupler and interconnecting cables.)				SY	2

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

SWLIN	SYSTEM	
441A02*	RADIO SYSTEMS	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI

1.6.1 Mechanically and electrically align equipment.

1.6.2 Test in accordance with requirements of _____.

NOTE: Additional repairs required in this SWLIN (including field changes to above equipment) as a result of the POT&I are as follows:

SHIP SYSTEM WORK DESCRIPTION

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	RADIO SYSTEMS		MAINTENANCE AND REPAIR
SWLIN	TOTAL SHIPYARD COST	EIC GROUP	
441A03A		Q000	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
	1.	AN/SRA-34( ) - Accomplish a Class "B" overhaul.				SY	2
	2.	AN/SRC-23( ) - Accomplish a Class "B" overhaul.				SY	2
	3.	CU-1559/SRC - Accomplish a Class "B" overhaul.				SY	2
	4.	AN/SRC-31 - Accomplish a Class "B" overhaul.				SY	2
	5.	AN/SRC-23 - Accomplish a Class "B" overhaul.				SY	2

NOTE: Applies to FF-1047 and FF-1049 only.

NOTE: Additional repairs required in this SWLIN as a result of the POT&I are as follows:

SHIP SYSTEM WORK DESCRIPTION

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	RADIO SYSTEMS		MAINTENANCE AND REPAIR
SWLIN	TOTAL SHIPYARD COST	EIC GROUP	
441A05A		QB00	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI

1. Communications Receivers

1.1 AN-URR-27 VHF Receiver - Accomplish a Class "B" overhaul of one (1) receiver to include but not limited to the following: FA 2

1.1.1 Mechanically and electrically align equipment.

1.1.2 Test in accordance with requirements of _____.

1.2 R-390( )/URR Radio Receiver - Accomplish a Class "B" overhaul of one (1) radio receiver to include but not limited to the following: SY 2

(Includes CV-591( )/URR converter and receiver.)

1.2.1 Mechanically and electrically align equipment.

1.2.2 Test in accordance with requirements of _____.

1.3 AN/WRR-3 Radio Receiver - Accomplish a Class "B" overhaul of one (1) radio receiver to include but not limited to the following: SY 2

1.3.1 Mechanically and electrically align equipment.

1.3.2 Test in accordance with requirements of _____.

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

SWLIN	SYSTEM	
441A05*	RADIO SYSTEMS	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
		1.4 R-1051( )/URR Radio Receiver - Accomplish a Class "B" overhaul of radio receivers to include but not limited to the following:				SY	2
		1.4.1 Mechanically and electrically align equipment.					
		1.4.2 Test in accordance with requirements of _____.					
		1.5 AN/SRR-19 Radio Receiver - Accomplish a Class "B" overhaul of one (1) radio receiver to include but not limited to the following:				FA	2
		1.5.1 Mechanically and electrically align equipment.					
		1.5.2 Test in accordance with requirements of _____.					
		1.6 AN/URR-44 Radio Receiver - Accomplish a Class "B" overhaul of _____ radio receivers to include but not limited to the following:				FA	2
		1.6.1 Mechanically and electrically align equipment.					
		1.6.2 Test in accordance with requirements of _____.					

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

SWLIN	SYSTEM	
441A05*	RADIO SYSTEMS	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI

NOTE: Additional repairs required in this SWLIN (including field changes to above equipment) as a result of the POT&I are as follows:

SHIP SYSTEM WORK DESCRIPTION

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	RADIO SYSTEMS		MAINTENANCE AND REPAIR
SWLIN	**TOTAL SHIPYARD COST**	**EIC GROUP**	
441A06A		QD00	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
	1.	UHF/VHF Communications Systems					
	1.1	AN/SRC-20( ) Radio Set - Accomplish a Class "B" overhaul of two (2) radio sets to include but not limited to the following:				SY	2
	1.1.1	Mechanically and electrically align equipment.					
	1.1.2	Test in accordance with requirements of _____.					
	1.2	AN/SRC-21( ) Radio Sets - Accomplish a Class "B" overhaul of two (2) radio sets to include but not limited to the following:				SY	2
	1.2.1	Mechanically and electrically align equipment.					
	1.2.2	Test in accordance with requirements of _____.					
	1.3	AN/URC-9( ) Radio Set - Accomplish a Class "B" overhaul of three (3) radio sets to include but not limited to the following:				SY	2
	1.3.1	Mechanically and electrically align equipment.					

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

SWLIN	SYSTEM	
441A06*	RADIO SYSTEMS	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
		1.3.2 Test in accordance with requirements of _____.					
		1.4 AN/VRC-46 Radio Set - Accomplish a Class "B" overhaul of one (1) radio set to include but not limited to the following:				FA	2
		(Includes AS-1729/VRC antenna, adapter control unit, receiver - transmitter, and interconnecting cables.)					
		1.4.1 Mecahnically and electrically align equipment.					
		1.4.2 Test in accordance with requirements of _____.					
		1.5 AN/URC-4( ) Radio Set - Accomplish a Class "B" overhaul of _____ radio sets to include but not limited to the following:				FA	2
		1.5.1 Mechanically and electrically align equipment.					
		1.5.2 Test in accordance with requirements of _____.					

NOTE: Additional repairs required in this SWLIN (including field changes to the above equipment) as a result of the POT&I are as follows:

SHIP SYSTEM WORK DESCRIPTION

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	RADIO SYSTEMS		MAINTENANCE AND REPAIR
SWLIN	TOTAL SHIPYARD COST	EIC GROUP	
441A07A		QE00	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
	1.	Low Frequency, Medium Frequency and High Frequency Transmitters.				SY	2
	1.1	AN/URT-23( ) Radio Transmitter - Accomplish a Class "B" overhaul of two (2) transmitters to include but not limited to the following:					
	1.1.1	Mechanically and electrically align equipment.					
	1.1.2	Test in accordance with requirements of _____.					
	1.2	AN/URT-24( ) Transmitter - Accomplish a Class "B" overhaul of one (1) transmitter to include but not limited to the following:				SY	2
	1.2.1	Mechanically and electrically align equipment.					
	1.2.2	Test in accordance with requirements of _____.					
	1.3	AN/WRC-1A Radio Transmitter - Accomplish a Class "B" overhaul of one (1) transmitter to include but not limited to the following:				SY	2
	1.3.1	Mechanically and electrically align equipment.					

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

SWLIN	SYSTEM	
441A07*	RADIO SYSTEMS	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
		1.3.2 Test in accordance with requirements of _____.					
		1.4 AN/URT-7( ) Transmitter - Accomplish a Class "B" overhaul of _____ transmitters to include but not limited to the following:				SY	2
		1.4.1 Mechanically and electrically align equipment.					
		1.4.2 Test in accordance with requirements of _____.					

NOTE: Additional repairs required in this SWLIN (including field changes to above equipment) as a result of the POT&I are as follows:

SHIP SYSTEM WORK DESCRIPTION

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	RADIO SYSTEMS		MAINTENANCE AND REPAIR
SWLIN	TOTAL SHIPYARD COST	EIC GROUP	
441A10A		QP00	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
	1.	Satellite Communications					
	1.1	AN/SSR-1( ) Satellite Communications Receiver - Accomplish a Class "B" overhaul of one (1) receiver to include but not limited to the following:				SY	2
		(Includes combiner, demodulator, demultiplexer, amplifier - converters, AS-2815/SSR-1 ( ) antennas and interconnecting cables.)					
		1.1.1 Mechanically and electrically align equipment.					
		1.1.2 Test in accordance with requirements of _____.					
	1.2	AN/WSC-3 UHF Satellite Communication Equipment					
		1.2.1 Accomplish a Class "B" overhaul of two (2) AS-3016/WSC-1 antennas to include but not limited to the following:				SY	2
		1.2.1.1 Disassemble, clean and inspect for damaged and missing elements and hardware.					
		1.2.1.2 Repair or replace damaged elements, replace missing hardware.					

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

SWLIN	SYSTEM	
441A10*	RADIO SYSTEMS	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
		1.2.1.3 Test in accordance with the requirements of _____.					
		1.2.1.4 Preserve exterior in accordance with NSTM Chapter 9190.					
		1.2.2 Accomplish a Class "B" overhaul of two (2) AM-6691/WSC-1 amplifier-filters to include but not limited to the following:				SY	2
		1.2.2.1 Mechanically and electrically align equipment.					
		1.2.2.2 Test in accordance with requirements of _____.					
		1.2.3 Accomplish a Class "B" overhaul of one (1) C-9351/WSC-3 mode control indicator to include but not limited to the following:				SY	2
		1.2.3.1 Mechanically and electrically align equipment.					
		1.2.3.2 Test in accordance with the requirements of _____.					
		1.2.4 Accomplish a Class "B" overhaul of one (1) C-9351/WSC-3 control indicator to include but not limited to the following:				SY	2
		(Includes mounting hardware.)					

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

SWLIN	SYSTEM	
441A10*	RADIO SYSTEMS	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
		1.2.4.1 Mechanically and electrically align equipment.					
		1.2.4.2 Test in accordance with requirements of _____.					
		1.2.5 Accomplish a Class "B" overhaul to one (1) RT-1107/WSC-3 transceiver to include but not limited to the following:				SY	2
		1.2.5.1 Mechanically and electrically align equipment.					
		1.2.5.2 Test in accordance with requirements of _____.					
		1.2.6 Accomplish a Class "B" overhaul to one (1) C-9597/WSC-1 antenna control to include but not limited to the following:				SY	2
		1.2.6.1 Mechanically and electrically align equipment.					
		1.2.6.2 Test in accordance with requirements of _____.					

NOTE: Additional repairs required in this SWLIN (including field changes to above equipment) as a result of the POT&I are as follows:

SHIP SYSTEM WORK DESCRIPTION

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	TELETYPE AND FACSIMILE		MAINTENANCE AND REPAIR
SWLIN	TOTAL SHIPYARD COST	EIC GROUP	
445A01A		Q300	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
		1. Teletype Systems					
		1.1 AN/UGC-6( ) Teletype Set - Accomplish a Class "B" overhaul of _____ teletype sets to include but not limited to the following:				SY	2
		1.1.1 Mechanically and electrically align equipment.					
		1.1.2 Test in accordance with requirements of _____.					
		1.1.3 Lubricate in accordance with appropriate technical manual.					
		1.2 AN/UGC-20( ) Teletype Set - Accomplish a Class "B" overhaul of _____ teletype sets to include but not limited to the following:				SY	2
		1.2.1 Mechanically and electrically align equipment.					
		1.2.2 Test in accordance with requirements of _____.					
		1.2.3 Lubricate in accordance with technical manual.					
		1.3 AN/UGC-25( ) Teletype Set - Accomplish a Class "B" overhaul of _____ teletype sets to include but not limited to the following:				SY	2

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

SWLIN	SYSTEM	
445A01*	TELETYPE AND FACSIMILE	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
		1.3.1 Mechanically and electrically align equipment.					
		1.3.2 Test in accordance with requirements of _____.					
		1.3.3 Lubricate in accordance with technical manual.					
	1.4	TT-192( )/UG Teletype Reperforator - Accomplish a Class "B" overhaul of teletype reperforators to include but not limited to the following:				SY	2
		1.4.1 Mechanically and electrically align equipment.					
		1.4.2 Test in accordance with requirements of _____.					
		1.4.3 Lubricate in accordance with technical manual.					
	1.5	AN/UCC-1( )V Frequency Division Multiplex Terminal - Accomplish a Class "B" overhaul of _____ multiplex terminals to include but not limited to the following:				SY	2
		(Includes converter frequency shifts, and/or keyer frequency shifts, and control attenuators.)					

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

SWLIN	SYSTEM	
445A01*	TELETYPE AND FACSIMILE	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
		1.5.1 Mechanically and electrically align equipment.					
		1.5.2 Test in accordance with requirements of _____.					
		1.5.3 Lubricate in accordance with technical manual.					
		1.6 AN/URA-17( ) Teletype Converters - Accomplish a Class "B" overhaul of _____ teletype converters to include but not limited to the following:				SY	2
		1.6.1 Mechanically and electrically align equipment.					
		1.6.2 Test in accordance with requirements of _____.					
		1.7 CV-2460 Audio Frequency Converter - Accomplish a Class "B" overhaul of _____ audio frequency converters to include but not limited to the following:				SY	2
		1.7.1 Mechanically and electrically align equipment.					
		1.7.2 Test in accordance with requirements of _____.					

NOTE: Additional repairs required in this SWLIN (including field changes to above equipment) as a result of the POT&I are as follows:

SHIP SYSTEM WORK DESCRIPTION

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	SECURITY EQUIPMENT		MAINTENANCE AND REPAIR
SWLIN	TOTAL SHIPYARD COST	EIC GROUP	
446A01A		QF00	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
	1.	Crypto Equipment - Turn in all crypto equipment to designated refurbishment activity for repair and installation of field changes.				FA	2
	NOTE:	Additional repairs required in this SWLIN as a result of the POT&I are as follows:					

SHIP SYSTEM WORK DESCRIPTION

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	SURVEILLANCE, SURFACE		MAINTENANCE AND REPAIR
SWLIN	TOTAL SHIPYARD COST	EIC GROUP	
450A01A		P900	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
		1. Radar Distribution Systems					
		1.1 SB/SP Radar Switchboard - Accomplish a Class "B" overhaul (in place) of radar switchboard to include but not limited to the following:				SY	2
		(Includes equipment mounting.)					
		1.1.1 Mechanically and electrically align equipment.					
		1.1.2 Test in accordance with requirements of _____.					
		1.2 AN/SPS-T3( ) Radar Trainer - Accomplish a Class "B" overhaul of radar trainer to include but not limited to the following:				SY	2
		(Includes power supply, simulators, interconnecting cables and equipment mounting.)					
		1.2.1 Mechanically and electrically align equipment.					
		1.2.2 Test in accordance with requirements of _____.					
		NOTE: Additional repairs required in this SWLIN (including field changes to above equipment) as a result of the POT&I are as follows:					

SHIP SYSTEM WORK DESCRIPTION

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	SURVEILLANCE (SURFACE)		MAINTENANCE AND REPAIR
SWLIN	**TOTAL SHIPYARD COST**	**EIC GROUP**	
450A02A		P000	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
		1. Radar Display					
		1.1 AN/SPA-25( ) Radar Range Indicator - Accomplish a Class "B" overhaul of _____ Radar Range Indicators to include but not limited to the following:				SY	2
		(Includes equipment mounting.)					
		1.1.1 Mechanically and electrically align equipment.					
		1.1.2 Test in accordance with requirements of _____.					
		1.2 AN/SPA-34/36( ) Indicator Group - Accomplish a Class"B" overhaul of the Indicator Group to include but not limited to the following:				SY	2
		(Includes equipment mounting.)					
		1.2.1 Mechanically and electrically align equipment.					
		1.2.2 Test in accordance with requirements of _____.					

NOTE: Additional repairs required in this SWLIN (including field changes to the above equipment) as a result of the POT&I are as follows:

SHIP SYSTEM WORK DESCRIPTION

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	SURFACE SEARCH RADAR		MAINTENANCE AND REPAIR
SWLIN	TOTAL SHIPYARD COST	EIC GROUP	
451A01A		P100	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
	1.	Surface Search Radar					
	1.1	AN/SPS-10( ) Radar Set - Accomplish a Class "B" overhaul of AN/SPS-10( ) Radar Set to include but not limited to the following: (Includes radar receiver-transmitter, voltage regulator, power supply, radar modulator, interconnecting box, indicator adapter, radar set control, remote switching control and equipment mounting.)				SY	2
	1.1.1	Mechanically and electrically align equipment.					
	1.1.2	Test in accordance with requirements of _____.					
	1.2	AS-936/SPS-10 Antenna Array and Pedestal - Replace AS-936/SPS-10 antenna array and pedestal with restored antenna array and pedestal, or if restored antenna is not available accomplish Class "B" overhaul of AS-936/SPS-10 antenna array and pedestal to include but not limited to the following: (Includes safety switch, interconnecting cables, slotted line, waveguide, and equipment mounting.)				SY	2

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

SWLIN	SYSTEM	
451A01*	SURFACE SEARCH RADAR	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
		1.2.1 Disassemble the pedestal; examine gears, bearings and oil seals. Replace the parts that evidence excessive wear or other damage.					
		1.2.2 Disassemble the rotary joint; clean and replace any damaged parts.					
		1.2.3 Remove the drive motor and overhaul.					
		1.2.4 Inspect synchros; replace worn brushes and accomplish any other necessary repairs.					
		1.2.5 Reassemble antenna using approved methods to prevent bimetallic corrosion.					
		1.2.6 Paint the antenna in accordance with NSTM Chapter 9190.					
		1.2.7 Conduct operational tests in shop to ensure satisfactory rotation, drive gear performance and ship's heading marker operation.					
		1.3 Check all waveguides, clean oil, water and other foreign matter from guide, ensure that waveguide is satisfactory and conforms to Gen Specs 404.				SY	2
	2.	Upon completion of overhaul, reinstall aboard ship and conduct operational tests of surface search radar to ensure satisfactory completion of acceptance test in accordance with NSTM 0901-LP-400-0000, Chapter 400.				SY	2

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

SWLIN	SYSTEM	
451A01*	SURFACE SEARCH RADAR	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI

NOTE: Additional repairs required in this SWLIN (including field changes to the above equipment) as a result of the POT&I are as follows:

SHIP SYSTEM WORK DESCRIPTION

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	AIR SEARCH RADAR		MAINTENANCE AND REPAIR
SWLIN	TOTAL SHIPYARD COST	EIC GROUP	
452A01A		P300	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
		1. Air Search Radar					
		1.1 AN/SPS-40( ) Radar Set - Accomplish a Class "B" overhaul of AN/SPS-40( ) Radar Set to include but not limited to the following: (Includes antenna control, voltage regulator, power supplies, monitors, modulators, amplifiers, control sets, range indicators, dehydrators, compressors, duplexers, dummy loads, heat exchange system, filters closed loop cooling system and equipment mounting.)				SY	2
		1.1.1 Mechanically and electrically align equipment.					
		1.1.2 Test in accordance with requirements of _____.					
		1.1.3 Cabinet Heat Exchanger - Clean and test.					
		1.2 AN/SPS-40( ) Antenna Array - Replace AN/SPS-40( ) antenna with restored antenna of, if restored antenna is not available, accomplish Class "B" overhaul of AN/SPS-40( ) antenna to include but not limited to the following: (Includes antenna switches, equipment mounting, and transmission line, or waveguide.)				SY	2

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

SWLIN	SYSTEM	
452A01*	AIR SEARCH RADAR	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
		1.2.1 Disassemble the pedestal; examine gears, bearings and oil seals. Replace the parts that evidence excessive wear or other damage.					
		1.2.2 Disassemble the rotary joint; clean and replace any damaged parts.					
		1.2.3 Remove the drive motor and overhaul.					
		1.2.4 Inspect synchros; replace worn brushes and accomplish any other necessary repairs.					
		1.2.5 Reassemble antenna using approved methods to prevent bimetallic corrosion.					
		1.2.6 Paint the antenna in accordance with NSTM, Chapter 9190.					
		1.2.7 Conduct operational tests in shop to ensure satisfactory rotation, drive gear performance and ship's heading marker operation.					
	1.3	Check all transmission lines, or waveguides, clean oil, water and other foreign matter from guide, ensure that transmission line is satisfactory and conforms to GEN SPECS 404.				SY	2

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

SWLIN	SYSTEM	
452A01*	AIR SEARCH RADAR	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
	2.	Conduct shipboard operational tests of AN/SPS-40( ) radar and antenna to ensure satisfactory completion of acceptance test in accordance with NSTM Chapter 400.				SY	2
	NOTE:	Applies to FF-1040 Class and AGFF-1 only.					
	NOTE:	Additional repairs required in this SWLIN (including field changes to above equipment) as a result of the POT&I are as follows:					

SHIP SYSTEM WORK DESCRIPTION

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	AIR SEARCH RADAR (3D)		MAINTENANCE AND REPAIR
SWLIN	TOTAL SHIPYARD COST	EIC GROUP	
453A01A		P300	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
		1. Air Search Radar					
		1.1 AN/SPS-52( ) Radar Set - Accomplish a Class "B" overhaul of AN/SPS-52( ) Radar Set to include but not limited to the following:				SY	2
		(Includes antenna control, voltage regulator, power supplies, monitors, modulators, amplifiers, control sets, range indicators, dehydrators, compressors, duplexers, dummy loads, heat exchange system, filters and equipment mounting.)					
		1.1.1 Mechanically and electrically align equipment.					
		1.1.2 Test in accordance with requirements of _____.					
		1.1.3 Cabinet Heat Exchanger - Clean and test.					
		1.2 AN/SPA-72( ) Antenna Array - Replace AB-942 pedestal and AS-1838/SPA antenna with restored antenna and pedestal or, if restored antenna is not available, accomplish Class "B" overhaul of pedestal and antenna to include but not limited to the following:				SY	2
		(Includes antenna switches, equipment mounting, and transmission line, or waveguide.)					

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

SWLIN	SYSTEM	
453A01*	AIR SEARCH RADAR (3D)	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
		1.2.1 Disassemble the pedestal; examine gears, bearings and oil seals. Replace the parts that evidence excessive wear or other damage.					
		1.2.2 Disassemble the rotary joint; clean replace any damaged parts.					
		1.2.3 Remove the drive motor and overhaul.					
		1.2.4 Inspect synchros; replace work brushes and accomplish any other necessary repairs.					
		1.2.5 Reassemble antenna using approved methods to prevent bimetallic corrosion.					
		1.2.6 Paint the antenna in accordance with NSTM, Chapter 9190.					
		1.2.7 Conduct operational tests in shop to ensure satisfactory rotation, drive gear performance and ship's heading marker operation.					
		1.3 Check all transmission lines, or waveguides, clean oil, water and other foreign matter from guide, ensure that transmission line is satisfactory and conforms to GEN SPECS 404.				SY	2

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

SWLIN	SYSTEM	
453A01*	AIR SEARCH RADAR (3D)	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
		2. Conduct shipboard operational tests of AN/SPS-52( ) radar and antenna to ensure satisfactory completion of acceptance test in accordance with NSTM Chapter 400.				SY	2
		NOTE: Applies to FFG-1 Class only.					
		NOTE: Additional repairs required in this SWLIN (including field changes to above equipment) as a result of the POT&I are as follows:					

SHIP SYSTEM WORK DESCRIPTION

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	IDENTIFICATION (IFF)		MAINTENANCE AND REPAIR
SWLIN	TOTAL SHIPYARD COST	EIC GROUP	
455A01A		P600	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
	1.	MK XII IFF System - Accomplish a Class "B" overhaul to the following components.				SY	2
		1.1 One (1) AN/UPX-27 Interrogator Set.					
		1.2 One (1) AN/UPA-61.					
		1.3 One (1) SG-1066/UPX Pulse Generator.					
		1.4 One (1) MX-8758/UPX Interference Blanker.					
		1.5 One (1) C-8430/UPX Control Monitor.					
		1.6 Two (2) AM-1914( )/UP Vidio Amplifiers.					
		1.7 One (1) AN/UPA-59A(V)1 Decoder.					
		1.8 One (1) AN/UPA-59A(V)2 Decoder.					
		1.9 One (1) AN/UPM-137( ) Test Set.					
		1.10 One (1) AN/APX-72 Transponder.					
		1.11 One (1) TS-1843/APX Test Set.					
	2.	Replace AS-177( )/UPX Antennas.				SY	2
	NOTE:	Additional repairs required in this SWLIN (including field changes to the above equipment) as a result of the POT&I are as follows:					

SHIP SYSTEM WORK DESCRIPTION

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	ACTIVE/PASSIVE (MULTIPLE MODE) SONAR		MAINTENANCE AND REPAIR
SWLIN	TOTAL SHIPYARD COST	EIC GROUP	
463A01A		R100	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
	1.	Active/Passive (Multiple Mode) Sonar				SY	2

1.1 Accomplish a Class "B" overhaul of below listed components to include but not limited to the following:

1.1.1 Mechanically and electrically align equipment.

1.1.2 Test in accordance with requirements of _____.

1.1.3 Test cabinet blowers, replace defective blowers.

1.1.4 Cabinet Heat Exchangers - Acid wash and neutralize, pressure test and certify.

AN/SQS-26BX Sonar System (Includes the following components - Not all inclusive; each particular ship may vary in configuration.)

Unit Desig	
1	C-6403 Control Indicator
2	C-6404 Control Indicator
3	OA-7070 Target Tracking Console
4	RO-268 Azimuth Recorder

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

SWLIN	SYSTEM	
463A01*	ACTIVE/PASSIVE (MULTIPLE MODE) SONAR	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
	5	SM-391 Simulator-Sonar Target Signal					
	6	AM-4200 A-F Amplifier					
	7	AM-4201 A-F Amplifier					
	8	AM-4202 Scanner-Amplifier					
	9	R-1295 Sonar Receiver					
	10	R-1296 Sonar Receiver-Scanner					
	11	MX-6636 Sonar Signal Processor					
	12	CU-1813 Converter-Scan Rate					
	13	O-1249 Timer-Sweep Generator					
	14	CP-796 Computor-Sonar Data					
	15	C-6405 Programmer-Sonar Signal					
	16-23	T-969 Sonar XMTR					
	24	SA-1262 Switch Assembly					
	25	TR-203 Sonar Transducer					
	26-28	TF-463/U XFMR Power Distr.					
	29	PP-4195 Power Supply Assembly					
	78	TS-2237A Range Bearing Calibrator					
	79	J-2606 Distribution Box					
	80	C-6625 Passive Test Control					
	81	SG-634A Signal Generator					
	82	IP-855 Bearing Range Monitor					
	83	PP-4446 Power Supply Assembly					
	86	C-6752 Transmitter Control					
	87	PP-4447 Power Supply Assembly					
	99	Test Set					
		Interconnecting Cables					
		Equipment Mountings					
		All cabinet heat exchangers					

AN/SQS-26 AX(R) Sonar System
(Includes the following components-Not all inclusive; each particular ship may vary in configuration.)

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

SWLIN	SYSTEM	
463A01*	ACTIVE/PASSIVE (MULTIPLE MODE) SONAR	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI

Unit Desig.	
1	OA-7706 Surface Channel Display Console
2	OA-7707 A-Scan Indicator Console
3	OA-7708 Target Tracking Console
5	TD-789 Sequential Timer
6-9	T-905 Sonar Transmitter
10	C-6750 Transmitter Control
11	SA-1408 Transmit or Receive Switch
12	C-4688A Transmitter Control
13	PP-3749A Power Supply
14&15	Step Down XFMR
17	TF-198 Sonar Transducer
18&19	AN-4400 Audio Freq Pre-Ampl
20	MD-664 Sonar Modulator Scanner
21	AM-4417 Sonar Ampl Modulator
22	AM-4418 Sonar Ampl Scanner
23	C-6751 Convertor Control
26	MX-7119 Sonar Signal Processor
27	Voltage Regulator
29	PP-3748A Power Supply Assembly
32	Remote Bypassed Indicator
35	SM-237A Sonar Target Signal Simulator
41	PP-3351A Power Supply
45-48	Electronic Surge Protector
49	Remote Indicator
51	O-1302 Pulse-Sweep Generator
52	J-2140A Distribution Box
58	PD-90A Motor Generator
59	MX-7120 Sonar Signal Processor
68	CV-2020 Scan Rate Converter
70	PP-4448 Power Supply
	Interconnecting Cables
	Equipment Mountings
	All Cabinet Heat Exchangers

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

SWLIN	SYSTEM	
463A01*	ACTIVE/PASSIVE (MULTIPLE MODE) SONAR	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI

NOTE: Omission of components from above list does not delete the component from the scope of this SWLIN.

2. Louis Allis Power Supply: SY 2

2.1 HVMG Sets, Two (2) - Accomplish a Class "B" overhaul to include but not limited to the following:

2.1.1 Install new bearings, seals, gaskets and Klixons.

2.1.2 Clean, bake and test the assembly.

2.1.3 Dynamically balance all rotating assemblies.

2.2 MG Cabinet - Accomplish a Class "B" overhaul to include but not limited to the following:

2.2.1 Replace SW flexible hoses.

2.3 Lubrication Stand - Accomplish a Class "B" overhaul to include but not limited to the following:

2.3.1 Clean and hydrostatically test the SW/ lube oil heat exchanger.

2.3.2 Replace two (2) cooling system pressure switches.

2.3.3 Overhaul two (2) lube pumps.

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

SWLIN	SYSTEM	
463A01*	ACTIVE/PASSIVE (MULTIPLE MODE) SONAR	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
		2.3.4 Overhaul accumulator.					
		2.3.5 Replace resilient mounts.					
		2.3.6 Replace two (2) check valves.					
		2.3.7 Replace two (2) flexible oil hoses.					
		2.3.8 Test in accordance with requirements of _____.					
		2.4 Static Cabinet - Accomplish a Class "B" overhaul.					
		3. Sonar Dome and Transducer - Accomplish the following repairs:					
		3.1 Replace defective elements in TR ( ) transducer as listed in POT&I.				SY	2
		3.2 Renew zincs.				SY	2
		3.3 Perform a pre-arrival test of the SDRW pressurization system in accordance with procedures in Chapter 8 NAVSEA 0967-LP-585-8010. Submit a report of repairs required.				SY	2
		3.4 Perform a post overhaul test of the SDRW pressurization system in accordance with procedures in Chapter 8 of NAVSEA 0967-LP-585-8010.				SY	2
		NOTE: Additional repairs required in this SWLIN (including field changes to the above equipment) as a result of the POT&I are as follows:					

SHIP SYSTEM WORK DESCRIPTION

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	CLASSIFICATION SONAR		MAINTENANCE AND REPAIR
SWLIN	TOTAL SHIPYARD COST	EIC GROUP	
464A02A		M700	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
	1.	AN/UNQ-7( ) Tape Recorder - Accomplish a Class "B" overhaul of one (1) AN/UNQ-7( ) Tape Recorder to include but not limited to the following:				SY	2
		(Includes cabinet, AM amplifier, RD recorder, reproducer, control unit, cabinet.)					
		1.1 Mechanically and electrically align equipment.					
		1.2 Test in accordance with requirements of _____.					

SHIP SYSTEM WORK DESCRIPTION

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	ACTIVE ECM		MAINTENANCE AND REPAIR
SWLIN	TOTAL SHIPYARD COST	EIC GROUP	
471A01A		N000	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI

1. Active ECM, Radar

1.1 AN/SLA-12/15( ) Antenna Group - Accomplish a Class "B" overhaul to include but not limited to the following: SY 2

(Includes port and starboard antenna arrays, controls, waveguides, heaters, mounting hardware and domes).

1.1.1 Mechanically and electrically align equipment.

1.1.2 Test in accordance with requirements of _____.

SHIP SYSTEM WORK DESCRIPTION

CONTINUATION SHEET

SWLIN	SYSTEM	
471A01*	ACTIVE ECM	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
		1.2 AN/ULQ-6( ) Countermeasure Set - Accomplish a Class "B" overhaul of two (2) countermeasure sets to include but not limited to the following:				SY	2
		1.2.1 Mechanically and electrically align equipment.					
		1.2.2 Test in accordance with requirements of _____.					
		NOTE: Additional repairs required in this SWLIN (including field changes to above equipment) as a result of the POT&I are as follows:					

SHIP SYSTEM WORK DESCRIPTION

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	PASSIVE ECM		MAINTENANCE AND REPAIR
SWLIN	TOTAL SHIPYARD COST	EIC GROUP	
472A01A		N800	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
		1. Passive ECM System					
		1.1 AN/SLR-12( )/Countermeasures Receiving Set - Accomplish a Class "B" overhaul to include but not limited to the following: (Includes control set-amplifier, antenna and mounting hardware.)				SY	2
		1.1.1 Mechanically and electrically align equipment.					
		1.1.2 Test in accordance with requirements of _____.					
		1.2 AN/WLR-3 Countermeasures Receiving Set - Accomplish a Class "B" overhaul to include but not limited to the following: (Includes control set-amplifier and mounting hardware.)				SY	2
		1.2.1 Mechanically and electrically align equipment.					
		1.2.2 Test in accordance with requirements of _____.					

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

SWLIN	SYSTEM	
472A01*	PASSIVE ECM	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
		1.3 AN/WLR-1( ) Countermeasures Receiving Set, One (1) per ship - Accomplish a Class "B" overhaul to include but not limited to the following:				SY	2
		(Includes freq. converters, tuners, cabinets, control storer, azimuth indicator, pulse analyzer, power supplies, switching units, waveguide, pulse generator, test set, interconnection box and cabling, and mounting hardware.)					
		1.3.1 Mechanically and electrically align equipment.					
		1.3.2 Test in accordance with requirements of _____.					
		1.4 C-3118( )/WLR - Accomplish a Class "B"1 of one (1) C-3118( )/WLR to include but not limited to:				SY	2
		(Includes mounting hardware.)					
		1.4.1 Mechanically and electrically align equipment.					
		1.4.2 Test in accordance with requirements of _____.					
		1.5 AM-1017( )/SLR Magnetic Control Amplifier - Accomplish a Class "B" overhaul of one (1) magnetic control amplifier to include but not limited to the following:				SY	2
		1.5.1 Mechanically and electrically align equipment.					

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

SWLIN	SYSTEM	
472A01*	PASSIVE ECM	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
		1.5.2 Test in accordance with requirements of _____.					
		1.6 AS-616( )/SLR Antenna - Accomplish a Class "B" overhaul of AS-616( )/SLR antenna to include but not limited to the following:				SY	2
		1.6.1 Mechanically and electrically align equipment.					
		1.6.2 Test in accordance with requirements of _____.					
		1.7 AS-571( )/SLR Antenna - Accomplish a Class "B" overhaul to one (1) antenna.				SY	2
		1.8 AS-899( )/SLR Antenna - Accomplish a Class "B" overhaul to one (1) antenna.				SY	2
		1.9 AN/WLA-3( ) Amplifier Group - Accomplish a Class "B" overhaul (includes control set, amplifier, power supply and mounting hardware).				SY	2
		1.10 66132 A Sword Antennas (two) - Repair/replace.				SY	2
		1.11 66131 Derby Antennas (two) - Repair/replace.				SY	2
		1.12 AN/UNQ-7 Tape Recorder - Accomplish a Class "B" overhaul.				SY	2
	NOTE:	Additional repairs required in this SWLIN (including field changes to above equipment) as a result of the POT&I are as follows:					

SHIP SYSTEM WORK DESCRIPTION

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	FIRE CONTROL (NON-SONAR DATA BASE)		MAINTENANCE AND REPAIR
SWLIN	TOTAL SHIPYARD COST	EIC GROUP	
482A01A		5000	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
		1. Guided Missile Fire Control System, MK 74 MOD 6.					
		1.1 Accomplish a Class "B" overhaul of one (1) MK 73 MOD 1 director. (Includes rotating package, amplidynes and control panels.)				SY	2
		1.2 Accomplish a Class "B" overhaul of the AN/SPG-51C Radar Set. (Includes refurbishing waveguide and cooling system components.)				SY	2
		1.3 Accomplish a Class "B" overhaul of the MK 152 MOD 0 Digital Computer.				SY	2
		1.4 Accomplish a Class "B" overhaul of the MK 72 MOD 0 Signal Data Converter.				SY	2

NOTE: Applies to FFG-1 Class only.

NOTE: Additional repairs required in this SWLIN as a result of the POT&I are as follows:

SHIP SYSTEM WORK DESCRIPTION

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	ELECTRONIC TEST, CHECKOUT AND MONITORING EQUIPMENT		MAINTENANCE AND REPAIR
SWLIN	TOTAL SHIPYARD COST	EIC GROUP	
491A01A		W000	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI

1. General Purpose Test Equipment - Accomplish the following:

1.1 Transport to a certified calibration facility all portable test equipment to ensure that adequate standards are available upon completion of the overhaul to sustain the performance standards throughout the overhaul cycle. Calibration facility shall calibrate all portable test equipment prior to performance standards measurements in accordance with NSTM 9670 at no cost to the Type Commander in accordance with NAVORDINST 4855.14 and NAVSHIPSYSCOMINST 9690.12A. (Includes all general purpose electrical and electronic measuring devices which are not a part of the system. NAVELEX (SPETERL) is the primary source listing of equipment for inclusion in this category and all general purpose electronic test equipment (GPETE).) — FA 2

NOTE: Repair of test equipment is a user responsibility in accordance with NSTM 9670. Equipment in need of major repairs will require funding by TYCOM.

PART 3.5

MAJOR SHIP SYSTEM 5

MAJOR SHIP SYSTEM 5 - AUXILIARY SYSTEMS

504	INSTRUMENTS AND INSTRUMENT BOARDS
505	GENERAL PIPING REQUIREMENTS
513	MACHINERY SPACE VENTILATION
514	AIR CONDITIONING SYSTEM
516	REFRIGERATION SYSTEM
520	SEA WATER SYSTEMS
521	FIREMAIN AND FLUSHING (SEA WATER) SYSTEM
524	AUXILIARY SEA WATER SYSTEMS
531	DISTILLING PLANT
533	POTABLE WATER
534	AUXILIARY STEAM AND DRAINS INSIDE MACHINERY BOX
536	AUXILIARY FRESH WATER COOLING SYSTEM
541	SHIP FUEL AND FUEL COMPENSATING SYSTEM
551	COMPRESSED AIR SYSTEMS
555	FIRE EXTINGUISHING SYSTEM

MAJOR SHIP SYSTEM 5 - AUXILIARY SYSTEMS (Cont.)

562	RUDDER
566	STABILIZING FINS
572	SHIP STORES AND EQUIPMENT HANDLING SYSTEMS
581	ANCHOR HANDLING AND STOWAGE SYSTEMS
583	BOAT HANDLING AND STOWAGE SYSTEMS
588	AIRCRAFT HANDLING, SERVICING AND STOWAGE SYSTEMS
593	ENVIRONMENTAL POLLUTION CONTROL SYSTEM

SHIP SYSTEM WORK DESCRIPTION

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	INSTRUMENTS & INSTRUMENT BOARDS		MAINTENANCE AND REPAIR
SWLIN	TOTAL SHIPYARD COST	EIC GROUP	
504A01A			

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
	1.	Instrumentation - Accomplish the following repairs:					
	1.1	Calibrate and repair gages (ship to shop) to include propulsion plant, auxiliary and weapon systems. Instruments covered in this SWLIN do not include those instruments assigned shipyard in various system maintenance and repair SWLINs.				FA	2
	1.1.1	Compound gages					
	1.1.2	Vacuum gages					
	1.1.3	600 psi and above gages					
	1.2	Calibrate Propulsion Plant, Auxiliary and Weapons System gages below 600 psi not assigned shipyard in System Maintenance and Repair SWLINs.				FA	2
	1.3	Replace rejected gages which fail to calibrate in Items 1.1 and 1.2 and known defective, broken or missing gages.				FA	2
	1.4	Replace known defective, broken or missing thermometers.				FA	2

NOTE: This SWLIN includes all pressure gages and thermometers in all ship systems. Ship's Force should ensure (by careful review of the SARP), that instruments not specifically assigned Shipyard in various Maintenance and Repair SWLINs are calibrated and within specs for PEB/LOE and subsequent dock and sea trials in accordance with Items 1.1 through 1.4 of this SWLIN.

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

SWLIN	SYSTEM	
504A01*	INSTRUMENTS & INSTRUMENT BOARDS	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI

NOTE: Item 1.1 will be assigned SY for Naval Shipyard overhauls and TYCOM funds reserved. (Ship's Force will deliver and pick up.)

NOTE: Item 1.1 will be assigned FA total responsibility for private shipyard overhauls.

SHIP SYSTEM WORK DESCRIPTION

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	GENERAL PIPING REQUIREMENTS		MAINTENANCE AND REPAIR
SWLIN	**TOTAL SHIPYARD COST**	**EIC GROUP**	
505A01A		UG03	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
	1.	Lag piping and machinery in following areas:					
	1.1	Inside machinery box.				SY	2
	1.2	Outside of machinery box.				SY	2
	2.	Prepare lagging priority list for item 1.				FA	2

NOTE: Additional repairs required in this SWLIN as a result of the POT&I are as follows:

SHIP SYSTEM WORK DESCRIPTION

	SYSTEM	JCN INDICATED BELOW	TITLE
	MACHINERY SPACE VENTILATION		MAINTENANCE AND REPAIR
	TOTAL SHIPYARD COST	EIC GROUP	
		T300	

	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
1.	Perform overhaul testing of Machinery Space Ventilation System in accordance with 1200 psi Steam Propulsion Plant Test Procedure No. 513T3000011 (Machinery Space Ventilation).					
1.1	Prerequisites and Pressure Test of Boiler Casings - Cold Iron (in conjunction with SWLIN 221A01* and 251A01*).				SY	2
1.2	Prerequisites and Inspection of Ventilation System and Boiler Outer Casings - Cold Iron.				SY	2
1.3	Prerequisites and Operation of Ventilation System - Cold Iron.				SY	2
NOTE:	Additional repairs required to Machinery Space Ventilation Systems as a result of POT&I are as follows:					

SHIP SYSTEM WORK DESCRIPTION

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	AIR CONDITIONING		MAINTENANCE AND REPAIR
SWLIN	TOTAL SHIPYARD COST	EIC GROUP	
514A01A		T404	

JCN	ITEM =	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI

1. Air Conditioning Plant No. 1 - Accomplish the following repairs:

1.1 Compressor, Chiller and Condenser - Accomplish a Class "B" overhaul to include but not limited to the following: SY 2

1.1.1 Replace resilient mounts.

1.1.2 Replace flexible compressor refrigerant discharge and suction lines with Anaconda metal hoses.

1.2 Compressor Motor and Chilled Water Pump Motor - Accomplish a Class "B" overhaul. SY 2

1.3 Chilled Water Pump - Accomplish a Class "B" overhaul to include but not limited to the following: SY 2

1.3.1 Replace resilient mounts.

1.3.2 Replace suction and discharge flexible hoses.

1.4 Compressor and Chilled Water Pump Motor Controllers - Accomplish a Class "B" overhaul to include but not limited to the following: SY 2

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

SWLIN	SYSTEM	
514A01*	AIR CONDITIONING	

JCN	ITEM =	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
		1.4.1 Clean and preserve controller enclosure.					
		1.4.2 Clean and tighten terminals and connectors; align contactors.					
		1.4.3 Replace defective or deteriorated wiring and components within the controller enclosure.					
		1.5 Refrigerant Piping - Accomplish a Class "B" overhaul to include but not limited to the following:				SY	2
		(Includes tubing, valves, fittings, and instrumentation within the air conditioning plant machinery spaces.)					
		1.5.1 Clean and inspect refrigerant strainers.					
		1.5.2 Replace deteriorated or defective refrigerant valves, piping and fittings. Renew dehydrators.					
		1.5.3 Pressure test and repair refrigerant leaks.					
		1.5.4 Repair and adjust safety and control switches. Repair and calibrate pressure and temperature gages.					
		1.5.5 Clean refrigerant system with an approved tank type cleaner.					

SHIP SYSTEM WORK DESCRIPTION

CONTINUATION SHEET

	SYSTEM	
514A01*	AIR CONDITIONING	

ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
2.	Perform post-overhaul operational test of Air Conditioning Plant No. 1 for a period of forty-eight (48) hours; adjust controls and regulating devices.				SY	2
3.	Air Conditioning Plant No. 2 - Accomplish the following repairs:					
	3.1 Compressor, Chiller and Condenser - Accomplish a Class "B" overhaul to include but not limited to the following:				SY	2
	3.1.1 Replace resilient mounts.					
	3.1.2 Replace flexible compressor refrigerant discharge and suction lines with Anaconda metal hoses.					
	3.2 Compressor Motor and Chilled Water Pump Motor - Accomplish a Class "B" overhaul.				SY	2
	3.3 Chilled Water Pump - Accomplish a Class "B" overhaul to include but not limited to the following:				SY	2
	3.3.1 Replace resilient mounts.					
	3.3.2 Replace suction and discharge flexible hoses.					
	3.4 Compressor and Chilled Water Pump Motor Controllers - Accomplish a Class "B" overhaul to include but not limited to the following:				SY	2

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

SWLIN	SYSTEM	
514A01*	AIR CONDITIONING	

ACN	ITEM =	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
		3.4.1 Clean and preserve controller enclosure.					
		3.4.2 Clean and tighten terminals and connectors; align contactors.					
		3.4.3 Replace defective or deteriorated wiring and components within the controller enclosure.					
		3.5 Refrigerant Piping - Accomplish a Class "B" overhaul to include but not limited to the following:				SY	2
		(Includes tubing, valves, fittings and instrumentation within the air conditioning plant machinery spaces.)					
		3.5.1 Clean and inspect refrigerant strainers.					
		3.5.2 Replace deteriorated or defective refrigerant valves, piping and fittings. Renew dehydrators.					
		3.5.3 Pressure test and repair refrigerant leaks.					
		3.5.4 Repair and adjust safety and control switches. Repair and calibrate pressure and temperature gages.					
		3.5.5 Clean refrigerant system with an approved tank type cleaner.					

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

SWLIN	SYSTEM
514A01*	AIR CONDITIONING

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
	4.	Perform post-overhaul operational test of Air Conditioning Plant No. 2 for a period of forty-eight (48) hours; adjust controls and regulating devices.				SY	2
	5.	Air Conditioning Plant No. 3 - Accomplish the following repairs:					
		5.1 Compressor, Chiller and Condenser - Accomplish a Class "B" overhaul to include but not limited to the following:				SY	2
		5.1.1 Replace resilient mounts.					
		5.1.2 Replace flexible compressor refrigerant discharge and suction lines with Anaconda metal hoses.					
		5.2 Compressor Motor and Chilled Water Pump Motor - Accomplish a Class "B" overhaul.				SY	2
		5.3 Chilled Water Pump - Accomplish a Class "B" overhaul to include but not limited to the following:				SY	2
		5.3.1 Replace resilient mounts.					
		5.3.2 Replace suction and discharge flexible hoses.					
		5.4 Compressor and Chilled Water Pump Motor Controllers - Accomplish a Class "B" overhaul to include but not limited to the following:				SY	2

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

SWLIN	SYSTEM	
514A01*	AIR CONDITIONING	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
		5.4.1 Clean and preserve controller enclosure.					
		5.4.2 Clean and tighten terminals and connectors; align contactors.					
		5.4.3 Replace defective or deteriorated wiring and components within the controller enclosure.					
		5.5 Refrigerant Piping - Accomplish a Class "B" overhaul to include but not limited to the following:				SY	2
		(Includes tubing, valves, fittings and instrumentation within the air conditioning plant machinery spaces.)					
		5.5.1 Clean and inspect refrigerant strainers.					
		5.5.2 Replace deteriorated or defective refrigerant valves, piping and fittings. Renew dehydrators.					
		5.5.3 Pressure test and repair refrigerant leaks.					
		5.5.4 Repair and adjust safety and control switches. Repair and calibrate pressure and temperature gages.					
		5.5.5 Clean refrigerant system with an approved tank type cleaner.					

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

SWLIN	SYSTEM
514A01*	AIR CONDITIONING

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
	6.	Perform post-overhaul operational test of Air Conditioning Plant No. 3 for a period of forty-eight (48) hours; adjust controls and regulating devices.				SY	2
	7.	Air Conditioning Plant No. 4 - Accomplish the following repairs:					
		7.1 Compressor, Chiller and Condenser - Accomplish a Class "B" overhaul to include but not limited to the following:				SY	2
		7.1.1 Replace resilient mounts.					
		7.1.2 Replace flexible compressor refrigerant discharge and suction lines with Anaconda metal hoses.					
		7.2 Compressor Motor and Chilled Water Pump Motor - Accomplish a Class "B" overhaul.				SY	2
		7.3 Chilled Water Pump - Accomplish a Class "B" overhaul to include but not limited to the following:				SY	2
		7.3.1 Replace resilient mounts.					
		7.3.2 Replace suction and discharge flexible hoses.					
		7.4 Compressor and Chilled Water Pump Motor Controllers - Accomplish a Class "B" overhaul to include but not limited to the following:				SY	2

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

SWLIN	SYSTEM	
514A01*	AIR CONDITIONING	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
		7.4.1 Clean and preserve controller enclosure.					
		7.4.2 Clean and tighten terminals and connectors; align contactors.					
		7.4.3 Replace defective or deteriorated wiring and components within the controller enclosure.					
		7.5 Refrigerant Piping - Accomplish a Class "B" overhaul to include but not limited to the following:				SY	2
		(Includes tubing, valves, fittings and instrumentation within the air conditioning plant machinery spaces.)					
		7.5.1 Clean and inspect refrigerant strainers.					
		7.5.2 Replace deteriorated or defective refrigerant valves, piping and fittings. Renew dehydrators.					
		7.5.3 Pressure test and repair refrigerant leaks.					
		7.5.4 Repair and adjust safety and control switches. Repair and calibrate pressure and temperature gages.					
		7.5.5 Clean refrigerant system with an approved tank type cleaner.					

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

SWLIN	SYSTEM
514A01*	AIR CONDITIONING

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
	8.	Perform post-overhaul operational test of Air Conditioning Plant No. 4 for a period of forty-eight (48) hours; adjust controls and regulating devices.				SY	2
		NOTE: Repairs to sea water and chilled water piping and valves as a result of POT&I are covered in SWLIN 514A02*.					
		NOTE: Repairs to cooling coils and thermastatic flow valves as a result of POT&I are covered in SWLIN 514A03*.					
		NOTE: Additional repairs required in this SWLIN as a result of POT&I are as follows:					

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

SWLIN	SYSTEM	
514A01*	AIR CONDITIONING	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
		9. Air Conditioning Plant No. 5 - Accomplish the following repairs:					
		9.1 Compressor, Chiller and Condenser - Accomplish a Class "B" overhaul to include but not limited to the following:				SY	2
		9.1.1 Replace resilient mounts.					
		9.1.2 Replace flexible compressor refrigerant discharge and suction lines with Anaconda metal hoses.					
		9.2 Compressor Motor and Chilled Water Pump Motor - Accomplish a Class "B" overhaul.				SY	2
		9.3 Chilled Water Pump - Accomplish a Class "B" overhaul to include but not limited to the following:				SY	2
		9.3.1 Replace resilient mounts.					
		9.3.2 Replace suction and discharge flexible hoses.					
		9.4 Compressor and Chilled Water Pump Motor Controllers - Accomplish a Class "B" overhaul to include but not limited to the following:				SY	2

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

SWLIN	SYSTEM	
514A01*	AIR CONDITIONING	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
		9.4.1 Clean and preserve controller enclosure.					
		9.4.2 Clean and tighten terminals and connectors; align contactors.					
		9.4.3 Replace defective or deteriorated wiring and components within the controller enclosure.					
	9.5	Refrigerant Piping - Accomplish a Class "B" overhaul to include but not limited to the following:				SY	2
		(Includes tubing, valves, fittings, and instrumentation within the air conditioning plant machinery spaces.)					
		9.5.1 Clean and inspect refrigerant strainers.					
		9.5.2 Replace deteriorated or defective refrigerant valves, piping and fittings. Renew dehydrators.					
		9.5.3 Pressure test and repair refrigerant leaks.					
		9.5.4 Repair and adjust safety and control switches. Repair and calibrate pressure and temperature gages.					
		9.5.5 Clean refrigerant system with an approved tank type cleaner.					

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

SWLIN	SYSTEM	
514A01*	AIR CONDITIONING	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
	10.	Perform post-overhaul operational test of Air Conditioning Plant No. 5 for a period of forty-eight (48) hours; adjust controls and regulating devices.				SY	2
		NOTE: Air Conditioning Plant No. 5 applies to FFG-1 Class only.					
		NOTE: Repairs to sea water and chilled water piping and valves as a result of POT&I are covered in SWLIN 514A02*.					
		NOTE: Repairs to cooling coils and thermastatic flow valves as a result of POT&I are covered in SWLIN 514A03*.					
		NOTE: Additional repairs required in this SWLIN as a result of POT&I are as follows:					

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

SWLIN	SYSTEM	
514A01*	AIR CONDITIONING	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
	11.	Air Conditioning Plant No. 5 (12 Ton) - Accomplish the following repairs:					
		11.1 Compressor, Chiller and Condenser - Accomplish a Class "B" overhaul to include but not limited to the following:				SY	2
		11.1.1 Replace resilient mounts.					
		11.1.2 Replace flexible compressor refrigerant discharge and suction lines with Anaconda metal hoses.					
		11.2 Compressor Motor and Chilled Water Pump Motor - Accomplish a Class "B" overhaul.				SY	2
		11.3 Chilled Water Pump - Accomplish a Class "B" overhaul to include but not limited to the following:				SY	2
		11.3.1 Replace resilient mounts.					
		11.3.2 Replace suction and discharge flexible hoses.					
		11.4 Compressor and Chilled Water Pump Motor Controllers - Accomplish a Class "B" overhaul to include but not limited to the following:				SY	2

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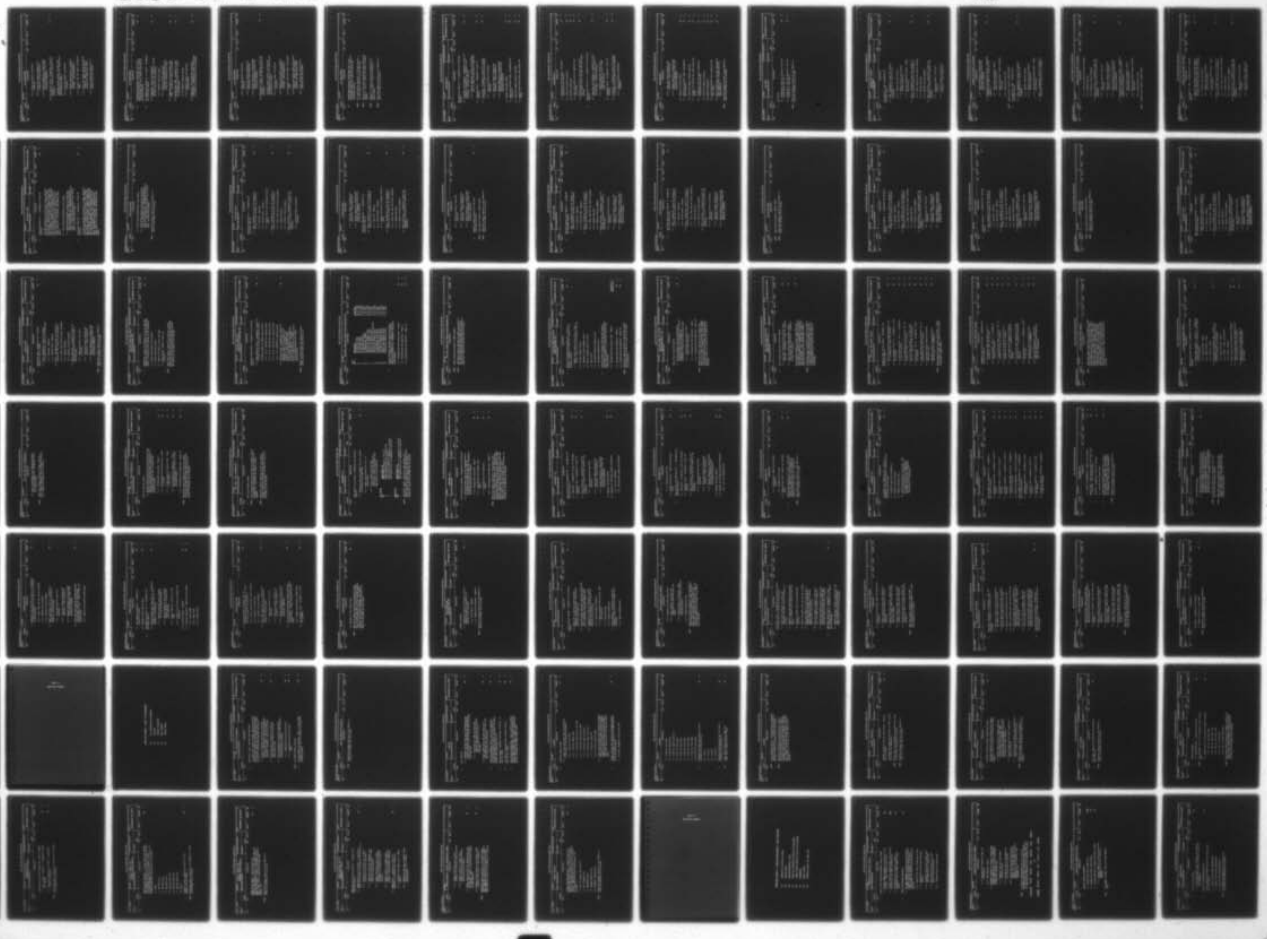


OF
4222

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

SWLIN	SYSTEM	
514A01*	AIR CONDITIONING	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
		11.4.1 Clean and preserve controller enclosure.					
		11.4.2 Clean and tighten terminals and connectors; align contactors.					
		11.4.3 Replace defective or deteriorated wiring and components within the controller enclosure.					
		11.5 Refrigerant Piping - Accomplish a Class "B" overhaul to include but not limited to the following:				SY	2
		(Includes tubing, valves, fittings, and instrumentation within the air conditioning plant machinery spaces.)					
		11.5.1 Clean and inspect refrigerant strainers.					
		11.5.2 Replace deteriorated or defective refrigerant valves, piping and fittings. Renew dehydrators.					
		11.5.3 Pressure test and repair refrigerant leaks.					
		11.5.4 Repair and adjust safety and control switches. Repair and calibrate pressure and temperature gages.					
		11.5.5 Clean refrigerant system with an approved tank type cleaner.					

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

SWLIN	SYSTEM
514A01*	AIR CONDITIONING

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
	12.	Perform post-overhaul operational test of Air Conditioning Plant No. 5 (12 Ton) for a period of forty-eight (48) hours; adjust controls and regulating devices.				SY	2
	13.	Air Conditioning Plant No. 6 (12 Ton) - Accomplish the following repairs:					
		13.1 Compressor, Chiller and Condenser - Accomplish a Class "B" overhaul to include but not limited to the following:				SY	2
		13.1.1 Replace resilient mounts.					
		13.1.2 Replace flexible compressor refrigerant discharge and suction lines with Anaconda metal hoses.					
		13.2 Compressor Motor and Chilled Water Pump Motor - Accomplish a Class "B" overhaul.				SY	2
		13.3 Chilled Water Pump - Accomplish a Class "B" overhaul to include but not limited to the following:				SY	2
		13.3.1 Replace resilient mounts.					
		13.3.2 Replace suction and discharge flexible hoses.					
		13.4 Compressor and Chilled Water Pump Motor Controllers - Accomplish a Class "B" overhaul to include but not limited to the following:				SY	2

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

SWLIN	SYSTEM	
514A01*	AIR CONDITIONING	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
		13.4.1 Clean and preserve controller enclosure.					
		13.4.2 Clean and tighten terminals and connectors; align contactors.					
		13.4.3 Replace defective or deteriorated wiring and components within the controller enclosure.					
		13.5 Refrigerant Piping - Accomplish a Class "B" overhaul to include but not limited to the following:				SY	2
		(Includes tubing, valves, fittings and instrumentation within the air conditioning plant machinery spaces.)					
		13.5.1 Clean and inspect refrigerant strainers.					
		13.5.2 Replace deteriorated or defective refrigerant valves, piping and fittings. Renew dehydrators.					
		13.5.3 Pressure test and repair refrigerant leaks.					
		13.5.4 Repair and adjust safety and control switches. Repair and calibrate pressure and temperature gages.					
		13.5.5 Clean refrigerant system with an approved tank type cleaner.					

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

SWLIN	SYSTEM
514A01*	AIR CONDITIONING

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
	14.	Perform post-overhaul operational test of Air Conditioning Plant No. 6 (12 Ton) for a period of forty-eight (48) hours; adjust controls and regulating devices.				SY	2
		NOTE: Air Conditioning Plants No. 5 (12 Ton) and No. 6 (12 Ton) apply to FF-1047 and FF-1049 only.					
		NOTE: Repairs to sea water and chilled water piping and valves as a result of POT&I are covered in SWLIN 514A02*.					
		NOTE: Repairs to cooling coils and thermastatic flow valves as a result of POT&I are covered in SWLIN 514A03*.					
		NOTE: Additional repairs required in this SWLIN as a result of POT&I are as follows:					

SHIP SYSTEM WORK DESCRIPTION

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	REFRIGERATION		MAINTENANCE AND REPAIR
SWLIN	TOTAL SHIPYARD COST	EIC GROUP	
516A01A		T503	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
		1. Refrigeration Plant No. 1 - Accomplish the following repairs:					
		1.1 Compressor and Condenser - Accomplish a Class "B" overhaul to include but not limited to the following: (Includes coupling.)				SY	2
		1.1.1 Replace compressor suction and discharge (one (1) each) braided metal connections.					
		1.2 Compressor Motor - Accomplish a Class "B" overhaul.				SY	2
		1.3 Controller - Accomplish a Class "B" overhaul to include but not limited to the following:				SY	2
		1.3.1 Clean and preserve controller enclosure.					
		1.3.2 Clean and tighten terminals and connectors. Align contactors.					
		1.3.3 Replace defective or deteriorated wiring and components within the controller enclosure.					
		1.4 Replace resilient mounts.				SY	2
		1.5 Repair and calibrate gages, thermometers and indicators.				SY	2
		1.6 Clean and inspect pressure switches.				SY	2
		1.7 Replace deteriorated salt water piping and valves.				SY	2

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

SWLIN	SYSTEM	
516A01*	REFRIGERATION	

JCN	ITEM =	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
		1.8 Pressurize, test and repair refrigerant piping/tubing and valves.				SY	2
		1.9 Clean and inspect strainers.				SY	2
		1.10 Replace dehydrators.				SY	2
		1.11 Clean Freon System with an approved tank type cleaner.				SY	2
		1.12 Perform twenty-four (24) hour operational test, adjust control switches and test safety devices.				SY	2
		2. Refrigeration Plant No. 2 - Accomplish the following repairs:					
		2.1 Compressor and Condenser - Accomplish a Class "B" overhaul to include but not limited to the following: (Includes coupling.)				SY	2
		2.1.1 Replace compressor suction and discharge (one (1) each) braided metal connections.					
		2.2 Compressor Motor - Accomplish a Class "B" overhaul.				SY	2
		2.3 Controller - Accomplish a Class "B" overhaul to include but not limited to the following:				SY	2
		2.3.1 Clean and preserve controller enclosure.					

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

SWLIN	SYSTEM	
516A01*	REFRIGERATION	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
		2.3.2 Clean and tighten terminals and connectors. Align contactors.					
		2.3.3 Replace defective or deteriorated wiring and components within the controller enclosure.					
		2.4 Replace resilient mounts.				SY	2
		2.5 Repair and calibrate gages, thermometers and indicators.				SY	2
		2.6 Clean and inspect pressure switches.				SY	2
		2.7 Replace deteriorated salt water piping and valves.				SY	2
		2.8 Pressurize, test and repair refrigerant piping/tubing and valves.				SY	2
		2.9 Clean and inspect strainers.				SY	2
		2.10 Replace dehydrators.				SY	2
		2.11 Clean Freon System with an approved tank type cleaner.				SY	2
		2.12 Perform twenty-four (24) hour operational test, adjust control switches and test safety devices.				SY	2

NOTE: Additional repairs required in this SWLIN as a result of the POT&I are as follows:

SHIP SYSTEM WORK DESCRIPTION

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	SEA WATER		MAINTENANCE AND REPAIR
SWLIN	**TOTAL SHIPYARD COST**	**EIC GROUP**	
520A01A		T800	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
	1.	Sea Valves					
	1.1	Accomplish a Class "B" overhaul of all sea valves larger than 4½ in.				SY	2
	1.2	Accomplish a Class "B" overhaul of all sea valves 4½ in. and smaller.				SY	2

NOTE: Additional repairs required in this SWLIN as a result of the POT&I are as follows:

SHIP SYSTEM WORK DESCRIPTION

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	FIREMAIN AND FLUSHING (SEA WATER)		MAINTENANCE AND REPAIR
SWLIN	TOTAL SHIPYARD COST	EIC GROUP	
521A03A		T801	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
	1.	Fire Pump No. 1 (MD - Accomplish the following repairs:					
		1.1 Pump - Accomplish a Class "B" overhaul to include but not limited to the following:				SY	2
		1.1.1 Replace resilient mounts.					
		1.1.2 Replace suction and discharge flexible connectors.					
		1.1.3 Suction and Discharge Gages - Repair and calibrate.					
		1.2 Motor - Accomplish a Class "B" overhaul to include but not limited to the following:				SY	2
		1.2.1 Clean, bake and test stator windings.					
		1.2.2 Replace bearings.					
		1.2.3 Balance rotating assembly.					
		1.3 Motor Controller - Accomplish a Class "B" overhaul to include but not limited to the following:				SY	2
		1.3.1 Clean and preserve controller enclosure.					
		1.3.2 Clean and tighten terminals and connectors. Align contactors.					

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

SWLIN	SYSTEM	
521A03*	FIREMAIN AND FLUSHING (SEA WATER)	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
		1.3.3 Replace defective or deteriorated wiring and components within the controller enclosure.					
		1.4 Pump Check and Discharge Valves - Accomplish a Class "B" overhaul to include but not limited to:				SY	2
		1.4.1 Valve body and flanges; replace gaskets and fasteners.					
		1.4.2 Replace seats/disc, repack discharge valve stem.					
		1.4.3 Hydrostatically test.					
		NOTE: Suction valve covered in SWLIN 520A01*.					
		2. Fire Pump No. 2 (MD) - Accomplish the following repairs:					
		2.1 Pump - Accomplish a Class "B" overhaul to include but not limited to the following:				SY	2
		2.1.1 Replace resilient mounts.					
		2.1.2 Replace suction and discharge flexible connectors.					
		2.1.3 Suction and Discharge Gages - Repair and calibrate.					
		2.2 Motor - Acccomplish a Class "B" overhaul to include but not limited to the following:					

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

SWLIN	SYSTEM	
521A03*	FIREMAIN AND FLUSHING (SEA WATER)	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
		2.2.1 Clean, bake and test stator windings.					
		2.2.2 Replace bearings.					
		2.2.3 Balance rotating assembly.					
		2.3 Motor Controller - Accomplish a Class "B" overhaul to include but not limited to the following:				SY	2
		2.3.1 Clean and preserve controller enclosure.					
		2.3.2 Clean and tighten terminals and connectors. Align contactors.					
		2.3.3 Replace defective or deteriorated wiring and components within the controller enclosure.					
		2.4 Pump Check and Discharge Valves - Accomplish a Class "B" overhaul to include but not limited to the following:				SY	2
		2.4.1 Valve body and flanges; replace gaskets and fasteners.					
		2.4.2 Replace seats/disc; repack discharge valve stem.					
		2.4.3 Hydrostatically test.					

NOTE: Suction valve covered in SWLIN 520A01*.

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

SWLIN	SYSTEM	
521A03*	FIREMAIN AND FLUSHING (SEA WATER)	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
	3.	Fire Pump No. 3 (MD) - Accomplish the following repairs:				SY	2
		3.1 Pump, Flexible Coupling and Motor Support Bracket - Accomplish a Class "B" overhaul to include but not limited to the following:				SY	2
		3.1.1 Replace resilient mounts.					
		3.1.2 Replace suction and discharge flexible connectors.					
		3.1.3 Suction and Discharge Gages - Repair and calibrate.					
		3.2 Motor - Accomplish a Class "B" overhaul to include but not limited to the following:				SY	2
		3.2.1 Clean, bake and test stator windings.					
		3.2.2 Replace bearings.					
		3.2.3 Balance rotating assembly.					
		3.3 Motor Controller - Accomplish a Class "B" overhaul to include but not limited to the following:				SY	2
		3.3.1 Clean and preserve controller enclosure.					
		3.3.2 Clean and tighten terminals and connectors. Align contactors.					

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

SWLIN	SYSTEM
521A03*	FIREMAIN AND FLUSHING (SEA WATER)

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
		3.3.3 Replace defective or deteriorated wiring and components within controller enclosure.					
		3.4 Pump Check and Discharge Valve - Accomplish a Class "B" overhaul to include but not limited to:				SY	2
		3.4.1 Valve body and flanges, replace gaskets and fasteners.					
		3.4.2 Replace seats/disc, repack discharge valve stem.					
		3.4.3 Hydrostatically test.					
		NOTE: Suction valve covered in SWLIN 520A01*.					
		4. Perform post-overhaul testing of No. 1, 2 and 3 Fire Pumps in accordance with 1200 psi Propulsion Plant Test Procedure No. 521T8010020 (Fire Pumps).				SY	2
		NOTE: Additional repairs required in this SWLIN as a result of the POT&I are as follows:					

SHIP SYSTEM WORK DESCRIPTION

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	AUXILIARY SEA WATER		MAINTENANCE AND REPAIR
SWLIN	**TOTAL SHIPYARD COST**	**EIC GROUP**	
524A02A		T806	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
	1.	Auxiliary Salt Water Cooling Pump - Class "B" overhaul pump to include but not limited to the following:				SY	2
		1.1 Bearings - Replace.					
		1.2 Wearing Rings - Replace.					
		1.3 Align pump and motor.					
		1.4 Motor Controller - Accomplish a Class "B" overhaul to include but not limited to the following:					
		1.4.1 Clean and preserve controller enclosure.					
		1.4.2 Clean and tighten terminals and connectors. Align contactors.					
		1.4.3 Replace defective or deteriorated wiring and components within controller enclosure.					
	NOTE:	Additional repairs required in this SWLIN as a result of the POT&I are as follows:					

SHIP SYSTEM WORK DESCRIPTION

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	DISTILLING PLANT		MAINTENANCE AND REPAIR
SWLIN	TOTAL SHIPYARD COST	EIC GROUP	
531A01A		TK03	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
	1.	Distilling Plant No. 1 - Accomplish a Class "B" overhaul.				SY	2
		(Includes evaporator and distiller frame, demisters and tie rods, weldings and fasteners, water boxes and baffles, sealing surfaces, seawater heater and after condenser, air ejector assembly, desuperheater and flow nozzle assembly, drain regulator and hot well, brine eductor, three way (distillate) trip valve, distillate water meter, pressure relief valves three (3), Y strainers, and pressure gage panel.)					
		1.1 Acid clean and hydrostatic test system.					
		1.2 Perform post-overhaul testing of Distilling Plant in accordance with 1200 psi Propulsion Plant Test Procedure No. 531TK030070 (Distilling Plant). (Test includes distiller feed, heater drain, and distillate pumps).					
	2.	Distilling Plant No. 2 - Accomplish a Class "B" overhaul.				SY	2
		(Includes evaporator and distiller frames, demisters and tie rods, weldings and fasteners, water boxes and baffles, sealing surfaces, seawater heater and after condenser, air ejector assembly, desuperheater and flow nozzle assembly, drain regulator and hot well, brine eductor, three way (distillate) trip valve, distillate water meter, pressure relief valves three (3), Y strainers, and pressure gage panel.)					

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

SWLIN	SYSTEM	
531A01*	DISTILLING PLANT	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI

2.1 Acid clean and hydrostatic test system.

2.2 Perform post-overhaul testing of Distilling Plant in accordance with 1200 psi Propulsion Plant Test Procedure No. 531TK030070 (Distilling Plant). (Test includes distiller feed, heater drain, and distillate pumps).

NOTE: Additional repairs required in this SWLIN as a result of the POT&I are as follows:

SHIP SYSTEM WORK DESCRIPTION

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	DISTILLING PLANT		MAINTENANCE AND REPAIR
SWLIN	TOTAL SHIPYARD COST	EIC GROUP	
531A02A		TK03	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
	1.	Distiller Feed Pump No. 1 - Accomplish the following repairs:					
	1.1	Pump - Accomplish a Class "B" overhaul to include but not limited to the following:				SY	2
	1.1.1	Bearings - Replace.					
	1.1.2	Wearing Rings - Replace.					
	1.1.3	Replace suction and discharge flexible hoses.					
	1.2	Motor - Accomplish a Class "B" overhaul to include but not limited to the following:				SY	2
	1.2.1	Clean, bake and test stator windings.					
	1.2.2	Replace bearings.					
	1.2.3	Balance rotating assembly.					
	1.3	Motor Controller - Accomplish a Class "B" overhaul to include but not limited to the following:				SY	2
	1.3.1	Clean and preserve controller enclosure.					

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

SWLIN	SYSTEM	
531A02*	DISTILLING PLANT	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
		1.3.2 Clean and tighten terminals and connectors. Align contactors.					
		1.3.3 Replace defective or deteriorated wiring and components within the controller enclosure.					
	2.	Distiller Feed Pump No. 2 - Accomplish the following repairs:					
		2.1 Pump - Accomplish a Class "B" overhaul to include but not limited to the following:				SY	2
		2.1.1 Bearings - Replace.					
		2.1.2 Wearing Rings - Replace.					
		2.1.3 Replace suction and discharge flexible hoses.					
		2.2 Motor - Accomplish a Class "B" overhaul to include but not limited to the following:				SY	2
		2.2.1 Clean, bake and test stator windings.					
		2.2.2 Replace bearings.					
		2.2.3 Balance rotating assembly.					
		2.3 Motor Controller - Accomplish a Class "B" overhaul to include but not limited to the following:				SY	2

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

SWLIN	SYSTEM	
531A02*	DISTILLING PLANT	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
		2.3.1 Clean and preserve controller enclosure.					
		2.3.2 Clean and tighten terminals and connectors. Align contactors.					
		2.3.3 Replace defective or deteriorated wiring and components within the controller enclosure.					
	3.	Replace resilient mounts for distiller feed pumps bed plate.				SY	2
		NOTE: Pump testing covered in *SWLIN 531A01**.					
		NOTE: Additional repairs required in this SWLIN as a result of the POT&I are as follows:					

SHIP SYSTEM WORK DESCRIPTION

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	DISTILLING PLANT		MAINTENANCE AND REPAIR
SWLIN	TOTAL SHIPYARD COST	EIC GROUP	
531A03A		TK03	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
	1.	Distiller Heater Drain Pump No. 1 - Accomplish the following repairs:				SY	2

1.1 Pump - Accomplish a Class "B" overhaul to include but not limited to the following:

1.1.1 Bearings - Replace.

1.1.2 Wearing Rings - Replace.

1.2 Motor - Accomplish a Class "B" overhaul to include but not limited to the following:

1.2.1 Clean, bake and test stator windings.

1.2.2 Replace bearings.

1.2.3 Balance rotating assembly.

1.3 Motor Controller - Accomplish a Class "B" overhaul to include but not limited to the following:

1.3.1 Clean and preserve controller enclosure.

1.3.2 Clean and tighten terminals and connectors. Align contactors.

1.3.3 Replace defective or deteriorated wiring and components within the controller enclosure.

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

SWLIN	SYSTEM	
531A03*	DISTILLING PLANT	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
	2.	Distiller Heater Drain Pump No. 2 - Accomplish the following repairs:				SY	2

2.1 Pump - Accomplish a Class "B" overhaul to include but not limited to the following:

2.1.1 Bearings - Replace.

2.1.2 Wearing Rings - Replace.

2.2 Motor - Accomplish a Class "B" overhaul to include but not limited to the following:

2.2.1 Clean, bake and test stator windings.

2.2.2 Replace bearings.

2.2.3 Balance rotating assembly.

2.3 Motor Controller - Accomplish a Class "B" overhaul to include but not limited to the following:

2.3.1 Clean and preserve controller enclosure.

2.3.2 Clean and tighten terminals and connectors. Align contactors.

2.3.3 Replace defective or deteriorated wiring and components within the controller enclosure.

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

SWLIN	SYSTEM	
531A03*	DISTILLING PLANT	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI

NOTE: Pump testing covered in SWLIN 531A01*.

NOTE: Additional repairs required in this SWLIN as a result of the POT&I are as follows:

SHIP SYSTEM WORK DESCRIPTION

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	DISTILLING PLANT		MAINTENANCE AND REPAIR
SWLIN	TOTAL SHIPYARD COST	EIC GROUP	
531A04A		TK03	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
	1.	Distillate Pump No. 1 - Accomplish the following repairs:				SY	2

1.1 Pump - Accomplish a Class "B" overhaul to include but not limited to the following:

1.1.1 Bearings - Replace.

1.1.2 Wearing Rings - Replace.

1.2 Motor - Accomplish a Class "B" overhaul to include but not limited to the following:

1.2.1 Clean, bake and test stator windings.

1.2.2 Replace bearings.

1.2.3 Balance rotating assembly.

1.3 Motor Controller - Accomplish a Class "B" overhaul to include but not limited to the following:

1.3.1 Clean and preserve controller enclosure.

1.3.2 Clean and tighten terminals and connectors. Align contactors.

1.3.3 Replace defective or deteriorated wiring and components within the controller enclosure.

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

SWLIN	SYSTEM	
531A04*	DISTILLING PLANT	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
		2. Distillate Pump No. 2 - Accomplish the following repairs:				SY	2

2.1 Pump - Accomplish a Class "B" overhaul to include but not limited to the following:

2.1.1 Bearings - Replace.

2.1.2 Wearing Rings - Replace.

2.2 Motor - Accomplish a Class "B" overhaul to include but not limited to the following:

2.2.1 Clean, bake and test stator windings.

2.2.2 Replace bearings.

2.2.3 Balance rotating assembly.

2.3 Motor Controller - Accomplish a Class "B" overhaul to include but not limited to the following:

2.3.1 Clean and preserve controller enclosure.

2.3.2 Clean and tighten terminals and connectors. Align contactors.

2.3.3 Replace defective or deteriorated wiring and components within the controller enclosures.

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

SWLIN	SYSTEM	
531A04*	DISTILLING PLANT	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI

NOTE: Pump testing covered in SWLIN 531A01*.

NOTE: Additional repairs required in this SWLIN as a result of the POT&I are as follows:

SHIP SYSTEM WORK DESCRIPTION

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	DISTILLING PLANT		MAITENANCE AND REPAIR
SWLIN	TOTAL SHIPYARD COST	EIC GROUP	
531A05A		TK03	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
	1.	Main Overboard Brine Pump No. 1 - Accomplish the following repairs:				SY	2
		1.1 Pump - Accomplish a Class "B" overhaul to include but not limited to the following:					
		1.1.1 Bearings - Replace.					
		1.1.2 Wearing Rings - Replace.					
		1.2 Motor - Accomplish a Class "B" overhaul to include but not limited to the following:					
		1.2.1 Clean, bake and test stator windings.					
		1.2.2 Replace bearings.					
		1.2.3 Balance rotating assembly.					
		1.3 Motor Controller - Accomplish a Class "B" overhaul to include but not limited to the following:					
		1.3.1 Clean and preserve controller enclosure.					
		1.3.2 Clean and tighten terminals and connectors. Align contactors.					
		1.3.3 Replace defective or deteriorated wiring and components within the controller enclosure.					

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

SWLIN	SYSTEM	
531A05*	DISTILLING PLANT	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
	2.	Main Overboard Brine Pump No. 2 - Accomplish the following repairs:				SY	2

2.1 Pump - Accomplish a Class "B" overhaul to include but not limited to the following:

2.1.1 Bearings - Replace.

2.1.2 Wearing Rings - Replace.

2.2 Motor - Accomplish a Class "B" overhaul to include but not limited to the following:

2.2.1 Clean, bake and test stator windings.

2.2.2 Replace bearings.

2.2.3 Balance rotating assembly.

2.3 Motor Controller - Accomplish a Class "B" overhaul to include but not limited to the following:

2.3.1 Clean and preserve controller enclosure.

2.3.2 Clean and tighten terminals and connectors. Align contactors.

2.3.3 Replace defective or deteriorated wiring and components within the controller enclosures.

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

SWLIN	SYSTEM	
531A05*	DISTILLING PLANT	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI

NOTE: Pump testing covered in SWLIN 531A01*.

NOTE: Additional repairs required in this SWLIN as a result of the POT&I are as follows:

SHIP SYSTEM WORK DESCRIPTION

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	POTABLE WATER		MAINTENANCE AND REPAIR
SWLIN	TOTAL SHIPYARD COST	EIC GROUP	
533A07A		TB03	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
	1.	Fresh Water Pump - Accomplish the following repairs to two (2) pumps.				FA	2
		1.1 Pump - Accomplish a Class "B" overhaul to include but not limited to the following:					
		1.1.1 Bearings - Replace.					
		1.1.2 Wearing Rings - Replace.					
		1.2 Motor - Accomplish a Class "B" overhaul to include but not limited to the following:					
		1.2.1 Clean, bake and test stator windings.					
		1.2.2 Replace bearings.					
		1.2.3 Balance rotating assembly.					
		1.3 Motor Controller - Accomplish a Class "B" overhaul to include but not limited to the following:					
		1.3.1 Clean and preserve controller enclosure.					
		1.3.2 Clean and tighten terminals and connectors. Align contactors.					
		1.3.3 Replace defective or deteriorated wiring and components within the controller enclosure.					
	NOTE:	Additional repairs required in this SWLIN as a result of the POT&I are as follows:					

SHIP SYSTEM WORK DESCRIPTION

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	AUXILIARY STEAM AND DRAINS INSIDE MACHINERY BOX		MAINTENANCE AND REPAIR
SWLIN	TOTAL SHIPYARD COST	EIC GROUP	
534A01A		TH01	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
	1.	Accomplish a Class "B" overhaul of two (2) combined exhaust and relief valves on No. 1A and 1B Main Feed Pumps to include but not limited to the following:				SY	2
		1.1 Clean valve bodies and internals.					
		1.2 Polish stems and guides.					
		1.3 Machine and spot in discs and seats.					
		1.4 Renew springs, gaskets, seals and fasteners.					
		NOTE: Additional repairs required to auxiliary exhaust piping and valves, boiler escape piping and escape piping drains within propulsion machinery spaces as a result of the POT&I are as follows:					

SHIP SYSTEM WORK DESCRIPTION

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	AUXILIARY STEAM AND DRAINS INSIDE MACHINERY BOX		MAINTENANCE AND REPAIR
SWLIN	TOTAL SHIPYARD COST	EIC GROUP	
534A03A		TH03	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
		1. Auxiliary Steam System - Accomplish the following repairs:					
		1.1 Steam Reducing Valves - Accomplish a Class "B" overhaul of the following reducing valves:				SY	2
		(Includes bypass and bypass guard valves.)					
		1.1.1 1½ in. 1200/595 psi reducing valve.					
		1.1.2 1½ in. 1200/605 psi reducing valve.					
		1.1.3 1½ in. 1200/135 psi reducing valve.					
		1.1.4 2 in. 1200/8½ psi reducing valve.					
		1.2 1200 psi Valves - Accomplish a Class "B" overhaul to the valves listed in the following table to include but not limited to valve disassembly and renewal of defective/worn seats, discs, stems, bonnets, and replacement of valve stem packing. Includes entire valve from in line piping joints to and including manual and remote operating gear.				SY	2

NOTE: Welded in valves shall be repaired in place unless repairs require shop facilities.

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

SWLIN	SYSTEM	
534A03*	AUXILIARY STEAM AND DRAINS INSIDE MACHINERY BOX	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI

Valve No.	Description	Size/Type
1	1A Auxiliary Stop	2½ in. Gate
8	1B Auxiliary Stop	2½ in. Gate
2	1A Auxiliary Guard	2½ in. Gate
9	1B Auxiliary Guard	2½ in. Gate
3	1A Supercharger Supply	2 in. Gate
10	1B Supercharger Supply	2 in. Gate
4	1200/595 psi Reducer Inlet	1½ in. Gate
5	1200/135 psi Reducer Inlet	1½ in.Gate
6	1200/8.5 psi Reducer Inlet	2 in. Gate
7	1200 psi Auxiliary Steam Crossover	2 in. Gate
11	1200/605 psi Reducer Inlet	1½ in. Gate
12	1A Supercharger Trip Valve	2 in. Gate
13	1B Supercharger Trip Valve	2 in. Gate
14	1200/595 psi Reducer Outlet	1 in. Gate
15	1200/135 psi Reducer Outlet	1½ in. Gate
16	1200/8.5 psi Reducer Outlet	2 in. Gate
21	1200/605 psi Reducer Outlet	1 in. Gate

2. Perform overhaul testing of Auxiliary Steam System in accordance with 1200 psi Propulsion Plant Test Procedure No. 534TH000140 (Auxiliary Steam System).

2.1	Prerequisites and Pressure Test - Phase I	SY	2
2.2	Prerequisites and Inspection - Phase I	SY	2
2.3	Prerequisites and Operation - Phase III	SY	2

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

SWLIN	SYSTEM	
534A03*	AUXILIARY STEAM AND DRAINS INSIDE MACHINERY BOX	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI

NOTE: Remote operators tested in SWLIN 253A01*

NOTE: Additional repairs required to piping and valves in the 1200 psi Auxiliary Steam System and 150 psi Auxiliary Steam System within propulsion machinery spaces as a result of the POT&I are as follows:

SHIP SYSTEM WORK DESCRIPTION

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	AUXILIARY STEAM AND DRAINS INSIDE MACHINERY BOX		MAINTENANCE AND REPAIR
SWLIN 534A04A	TOTAL SHIPYARD COST	EIC GROUP F101	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
	1.	Bottom and Surface Blow Systems No. 1A and 1B Boilers - Accomplish a Class "B" overhaul of the following valves:				SY	2
	1.1	Sample cooler cutout valves (one (1) each boiler); total two (2) in Fireroom (5-62-0-E).					
	1.2	Surface blowdown valves.					
	1.3	Downcomer bottom blowdown valves.					
	1.4	Boiler blowdown guarding valves.					
	1.5	Hose valves.					
	1.6	Overboard discharge guarding valve.					
	1.7	Overboard discharge valve.					
	2.	Perform overhaul testing of bottom and surface blow piping in accordance with 1200 psi Propulsion Plant Test Procedure No. 534F1010070 (Boiler Blow Piping System).					
	2.1	Prerequisites and Pressure Test - Phase I				(Covered in SWLIN 534D *)	
	2.2	Prerequisites and Inspection - Phase I				SY	2
	2.3	Prerequisites and Operation - Phase III				SY	2
	NOTE:	Additional repairs required to bottom and surface blow piping and valves as a result of the POT&I are as follows:					

SHIP SYSTEM WORK DESCRIPTION

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	AUXILIARY STEAM AND DRAINS INSIDE MACHINERY SPACE		MAINTENANCE AND REPAIR
SWLIN	TOTAL SHIPYARD COST	EIC GROUP	
534A05A		TH04	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
		1. Steam Drain Collecting System					
		1.1 Perform overhaul testing of Steam Drain Collecting System in accordance with 1200 psi Propulsion Plant Test Procedure No. 534TH000150 (Steam Drain Collecting System).				FA	2
		1.1.1 Prerequisites and Pressure Test - Phase I (HP Drain Sys)					
		1.1.2 Prerequisites and Inspection - Phase I					
		1.1.3 Prerequisites and Operation - Phase III					

NOTE: Additional repairs required to all piping and valves in the high and low pressure drain systems, fresh water system, inspection tank drain system and steam whistle drain system within propulsion machinery spaces as a result of the POT&I are as follows:

SHIP SYSTEM WORK DESCRIPTION

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	AUXILIARY STEAM AND DRAINS INSIDE MACHINERY BOX		MAINTENANCE AND REPAIR
SWLIN	TOTAL SHIPYARD COST	EIC GROUP	
534A07A		TH03	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
		1. Main Turbine Gland Seal and Vent System.					
		1.1 Gland Seal Regulating Valve and Air Pilot Controller - Accomplish a Class "B" overhaul.				SY	2
		1.2 Gland Seal Excess Steam Unloading (Dump) Valve and Air Pilot Controller - Accomplish a Class "B" overhaul.				SY	2
		2. Perform post-overhaul testing of Gand Seal and Vent System in accordance with 1200 psi Propulsion Plant Test Procedure No. 534TH030070 (Gland Seal and Vent System). Test includes main turbine and SSTG gland seal and vent system SWLIN 534A08*.				SY	2
		NOTE: Additional repairs required to piping and valves in the Gland Seal and Vent System for the main turbines, gages and gage tubing and control air tubing and valves as a result of the POT&I are as follows:					

SHIP SYSTEM WORK DESCRIPTION

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	AUXILIARY FRESH WATER COOLING		MAINTENANCE AND REPAIR
SWLIN	TOTAL SHIPYARD COST	EIC GROUP	
536A02A		TB04	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
	1.	AN/SPS-40 Radar Cooling System - Accomplish the following repairs:					
		1.1 Fresh Water Circulating Pumps and Motors, Two (2) - Accomplish a Class "B" overhaul.				SY	3
		1.2 Heat Exchanger, Three (3) - Accomplish a Class "B" overhaul.				SY	3
		1.3 1½ Inch Duplex Strainer, One (1) - Accomplish a Class "B" overhaul.				SY	3
		1.4 1½ Inch Temperature Control Valves, Two (2) - Accomplish a Class "B" overhaul.				SY	3
		1.5 Flexible Hoses (Aeroquip, 12 Inches Long), Four (4) - Replace; reuse end fittings.				SY	3
		1.6 Demineralizer, One (1) - Accomplish a Class "B" overhaul.				SY	3
		1.7 3-Way Temperature Regulating Valve, One (1) - Accomplish a Class "B" overhaul.				SY	3
		1.8 Flush Radar Cooling System and perform hydrostatic test.				SY	2
		1.9 Accomplish 1200 psi Propulsion Plant Test Procedure No. 536PG000010.				SY	2

NOTE: Above repairs do not include the SPS-40( ) closed loop system in radar room. Repair of that system is covered in SWLIN 452A01*.

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

SWLIN	SYSTEM	
536A02*	AUXILIARY FRESH WATER COOLING	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
	2.	AN/SQS-26 Sonar Cooling System - Accomplish the following repairs:					
		2.1 Circulating Pumps and Motors, Two (2) - Accomplish a Class "B" overhaul.				SY	3
		2.2 Heat Exchangers, Three (3) - Accomplish a Class "B" overhaul.				SY	3
		2.3 3 Inch Duplex Salt Water Strainer, One (1) - Accomplish a Class "B" overhaul.				SY	3
		2.4 2½ Inch, 40 psi Relief Valve, One (1) - Accomplish a Class "B" overhaul.				SY	3
		2.5 2 Inch Fresh Water Temperature Control Valve, One (1) - Accomplish a Class "B" overhaul.				SY	3
		2.6 1½ Inch Chill Water Temperature Control Valve, One (1) - Accomplish a Class "B" overhaul.				SY	3
		2.7 Demineralizer, One (1) - Accomplish a Class "B" overhaul.				SY	3
		2.8 Accomplish 1200 psi Propulsion Plant Test Procedure No. 536RB000010.				SY	3
		2.9 Gages and Thermometers - Repair and calibrate seven (7) pressure gages and three (3) thermometers.				SY	3

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

SWLIN	SYSTEM	
536A02*	AUXILIARY FRESH WATER COOLING	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI

NOTE: Additional repairs required in this SWLIN to fresh water pumps No. 1 and 2, motors and controllers, chilled water/fresh water heat exchanger, valves, piping, salt water duplex strainer, temperature regulators, constant flow regulators, low flow alarm, salinity indicator alarm, demineralizer (includes cooling pumps in the windlass room), fresh water expansion tank in the mack and fresh water piping, valves, flow indicators and hoses to sonar cabinets as a result of the POT&I are as follows:

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

SWLIN	SYSTEM	
536A02*	AUXILIARY FRESH WATER COOLING	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
	3.	NTDS Cooling Water System - Accomplish the following repairs:					
		3.1 Cooling Water Pump No. 1 and No. 2 - Accomplish a Class "B" overhaul to include but not limited to the following:				SY	2
		3.1.1 Wearing Rings - Renew.					
		3.1.2 Shaft Sleeves - Renew.					
		3.1.3 Packing - Renew.					
		3.2 Cooling Water Pump Motor No. 1 and No. 2 - Accomplish a Class "B" overhaul to include but not limited to the following:				SY	2
		3.2.1 Motor Bearings - Renew.					
		3.2.2 Stator - Clean, dip and bake.					
		3.2.3 Rotor - Balance.					
		3.3 Clean, flush and test CW/DW heat exchanger.				SY	2
		3.4 Install flexible hoses vice fixed piping to inlet and outlet of heat exchanger.				SY	2
		3.5 Renew suction and discharge hoses on distilled water circulating pumps No. 1 and 2.				SY	2

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

SWLIN	SYSTEM
536A02*	AUXILIARY FRESH WATER COOLING

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
		3.6 Repair/calibrate Barton flow meter. Calibrate high temperature alarm switch. Set switch to cut in at 95 degrees and cut out at 90 degrees.				SY	2
		3.7 Clean, flush and test distilled water piping system.				SY	2
		3.8 Calibrate thermometers and gages.				SY	2
		3.9 Barnstead Demineralizer - Accomplish a Class "B" overhaul to include but not limited to the following:				SY	2
		3.9.1 Oxygen Removal Cartridges - Renew.					
		3.9.2 Mixed Bed Cartridges - Renew.					
		3.9.3 Filter Membrane - Renew.					
		3.9.4 Conductivity Analyzer - Calibrate.					
		NOTE: NTDS Cooling System applies to FF-1047 and FF-1049 only.					
		NOTE: Additional repairs required in this SWLIN as a result of the POT&I as follows:					

SHIP SYSTEM WORK DESCRIPTION

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	SHIP FUEL AND FUEL COMPENSATING		MAINTENANCE AND REPAIR
SWLIN	TOTAL SHIPYARD COST	EIC GROUP	
541A01A		TD09	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
	1.	Fuel Oil Transfer Pump - Accomplish the following repairs:				SY	2

1.1 Pump - Accomplish a Class "B" overhaul.

1.2 Motor - Accomplish a Class "B" overhaul to include but not limited to the following:

1.2.1 Clean, bake and test stator windings.

1.2.2 Replace bearings.

1.2.3 Balance rotating assembly.

1.3 Motor Controller - Accomplish a Class "B" overhaul to include but not limited to the following:

1.3.1 Clean and preserve controller enclosure.

1.3.2 Clean and tighten terminals and connectors. Align contactors.

1.3.3 Replace defective or deteriorated wiring and components within controller enclosure.

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

SWLIN	SYSTEM	
541A01*	SHIP FUEL AND FUEL COMPENSATING	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI

1.4 Test in accordance with 1200 psi Propulsion Plant Test Procedure No. 541TD090060 (Fuel Oil Transfer Pump).

NOTE: Additional repairs required to pump, coupling, motor support pedestal, motor and motor controller as a result of the POT&I are as follows:

SHIP SYSTEM WORK DESCRIPTION

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	SHIP FUEL & FUEL COMPENSATING		MAINTENANCE AND REPAIR
SWLIN	TOTAL SHIPYARD COST	EIC GROUP	
541A03A		TD06	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
	1.	Fuel Oil Filling System					
	1.1	Perform overhaul testing of the Fuel Oil Filling, Transfer and Stripping System in accordance with 1200 psi Propulsion Plant Test Procedure No. 541TD000070 (Fuel Oil Fill, Transfer and Stripping System).					
	1.1.1	Prerequisites and Flush - Phase I				SY	2
	1.1.2	Prerequisites and Pressure Test - Phase I (Arrival)				SY	2
	1.1.3	Prerequisites and Pressure Test - Phase I (Post Repair)				SY	2
	1.1.4	Prerequisites and Inspection - Phase I (Omit inspections and coating of tanks - see SWLIN 123A02*).				SY	2
	1.1.5	Prerequisites and Operation - Phase III				SY	2

NOTE: Additional repairs required to fuel oil piping, valves and vave manifolds associated with taking or discharging fuel oil to/from the ship as a result of the POT&I are as follows:

SHIP SYSTEM WORK DESCRIPTION

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	SHIP FUEL & FUEL COMPENSATING		MAINTENANCE AND REPAIR
SWLIN	**TOTAL SHIPYARD COST**	**EIC GROUP**	
541A04A		TD08	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI

1. Fuel Oil Transfer System

NOTE: Post-overhaul testing of the Fuel Oil Transfer System in conjunction with 1200 psi Propulsion Plant Test Procedure No. 541TD000070 performed in SWLIN 541A03*.

NOTE: Additional repairs required to fuel oil transfer piping, valves and valve manifolds associated with transfer of fuel oil within the ship as a result of the POT&I are as follows:

SHIP SYSTEM WORK DESCRIPTION

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	COMPRESSED AIR		MAINTENANCE AND REPAIR
SWLIN	TOTAL SHIPYARD COST	EIC GROUP	
551A01A		TF01	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI

1. High Pressure Air System - Accomplish the following repairs:

1.1 Chemically clean and inspect the entire system in accordance with NSTM 9490. SY 2

1.1.1 Repair and calibrate all H.P. air system gages.

1.1.2 Clean, inspect and test high pressure air flasks and separators, record data, certify and install test data plates on the following:

Air Flasks

Qty	Space/Compt. No
1	ASROC Control Station (1-51-2-C)
2	Diesel Generator Rm. No. 2 (3-118-0-E)
2	5/38 H.P. Air Station (1-108-6)
1	Engine Room at H.P. Air Compressor (5-78-0-E)
1	Fire Room at H.P. Air Compressor (5-65-0-E)

Separators

Qty	Space/Compt. No.
1	Engine Room at H.P. Air Compressor (5-78-0-E)
1	Fire Room at H.P. Air Compressor (5-65-0-E)

NOTE: Additional repairs required to high pressure air piping and valves, dehydrators and associated drains, relief valves, pressure regulating and reducing valves as a result of the POT&I are as follows:

SHIP SYSTEM WORK DESCRIPTION

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	COMPRESSED AIR		MAINTENANCE AND REPAIR
SWLIN	TOTAL SHIPYARD COST	EIC GROUP	
551A02A		TF03	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
		1. Low Pressure Air Systems - Accomplish the following:					
		1.1 Perform overhaul test of Low Pressure/Control Air System in accordance with 1200 psi Propulsion Plant Test Procedure No. 551TF000070 (Low Pressure/Control Air System).					
		1.1.1 Prerequisites and Flush - Phase I				SY	2
		1.1.2 Prerequisites and Pressure Test - Phase I				SY	2
		1.1.3 Prerequisites and Inspection - Phase I				SY	2
		1.1.4 Prerequisites and Operation - Phase II				SY	2
		NOTE: Additional repairs required to low pressure and control air piping from cutout valve upstream from the pressure regulator valves to the actuated valves; dampers; motors; pneumatic cylinders, etc.; air and moisture separators; filters; associated cutout and bypass valves; (does not include air pilot controllers, air-actuated valves and air motors) as a result of the POT&I are as follows:					

SHIP SYSTEM WORK DESCRIPTION

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	COMPRESSED AIR		MAINTENANCE AND REPAIR
SWLIN	**TOTAL SHIPYARD COST**	**EIC GROUP**	
551A03A		TF01	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
	1.	High Pressure Air Compressor No. 1 - Accomplish the following repairs:					
	1.1	Compressor - Accomplish a Class "B" overhaul.				SY	2
	1.2	Compressor Motor - Accomplish a Class "B" overhaul.				SY	2
	1.3	Motor Controller - Accomplish a Class "B" overhaul to include but not limited to the following:				SY	2
	1.3.1	Clean and preserve controller enclosure.					
	1.3.2	Clean and tighten terminals and connectors. Align contactors.					
	1.3.3	Replace defective or deteriorated wiring and components within the controller enclosure.					
	1.4	Replace resilient mounts.				SY	2
	1.5	Replace the following flexible connectors:				SY	2
	1.5.1	H.P. air discharge.					
	1.5.2	Cooling water supply and discharge					

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

SWLIN	SYSTEM	
551A03*	COMPRESSED AIR	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
		1.5.3 Automatic drain hose.					
		1.6 Attached gage board. Repair and calibrate gages.				SY	2
	2.	High Pressure Air Compressor No. 2 - Accomplish the following repairs:					
		2.1 Compressor - Accomplish a Class "B" overhaul.				SY	2
		2.2 Compressor Motor - Accomplish a Class "B" overhaul.				SY	2
		2.3 Motor Controller - Accomplish a Class "B" overhaul to include but not limited to the following:				SY	2
		2.3.1 Clean and preserve controller enclosure.					
		2.3.2 Clean and tighten terminals and connectors. Align contactors.					
		2.3.3 Replace defective or deteriorated wiring and components within the controller enclosure.					
		2.4 Replace resilient mounts.				SY	2
		2.5 Replace the following flexible connectors:				SY	2
		2.5.1 H.P. air discharge hose.					

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

SWLIN	SYSTEM	
551A03*	COMPRESSED AIR	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
		2.5.2 Cooling water supply and discharge assemblies.					
		2.5.3 Automatic drain hose.					
		2.6 Attached gage board. Repair and calibrate gages.				SY	2
	3.	Perform post-overhaul test of No. 1 and 2 High Pressure Air Compressors in accordance with 1200 psi Propulsion Plant Test Procedure No. 550TF010060 (High Pressure Air Compressor).				SY	2
	NOTE:	Additional repairs required in this SWLIN as a result of the POT&I are as follows:					

SHIP SYSTEM WORK DESCRIPTION

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	COMPRESSED AIR		MAINTENANCE AND REPAIR
SWLIN	**TOTAL SHIPYARD COST**	**EIC GROUP**	
551A04A		TF00	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
	1.	Low Pressure Air Compressor No. 1 and No. 2 - Accomplish a Class "B" overhaul including motors, controllers and switches.				SY	3
	1.1	Calibrate gages and thermometers.					
	1.2	Replace resilient mounts.					
	1.3	Replace flexible hoses.					
	1.4	Perform post-overhaul test of No. 1 and No. 2 Low Pressure Air Compressors in accordance with 1200 psi Propulsion Plant Test Procedure No. 550TF030022 (Low Pressure Air Compressor).					

SHIP SYSTEM WORK DESCRIPTION

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	COMPRESSED AIR		MAINTENANCE AND REPAIR
SWLIN	TOTAL SHIPYARD COST	EIC GROUP	
551A07A		N704	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
	1.	Prairie Masker Air Compressor No. 1 - Accomplish the following repairs:					
	1.1	Compressor and Turbine - Accomplish a Class "B" overhaul.				SY	2
	1.2	Lube Water Pump - Accomplish a Class "B" overhaul.				SY	2
	1.3	Lube Water Pump Motor - Accomplish a Class "B" overhaul.				SY	2
	1.4	Lube Water Pump Motor Controller - Accomplish a Class "B" overhaul.				SY	2
	1.5	Gages and Thermometers - Repair and calibrate.				SY	2
	2.	Prairie Masker Air Compressor No. 2 - Accomplish the following repairs:					
	2.1	Compressor and Turbine - Accomplish a Class "B" overhaul.				SY	2
	2.2	Lube Water Pump - Accomplish a Class "B" overhaul.				SY	2
	2.3	Lube Water Pump Motor - Accomplish a Class "B" overhaul.				SY	2
	2.4	Lube Water Pump Motor Controller - Accomplish a Class "B" overhaul.				SY	2

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

SWLIN	SYSTEM	
551A07*	COMPRESSED AIR	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
		2.5 Gages and Thermometers - Repair and calibrate.				SY	2
	3.	Emitter Belt - Clean and test belt holes while ship is drydocked. Clear plugged holes.				SY	2
	4.	Wind Box - Accomplish a Class "B" overhaul.				SY	2
		4.1 Overhaul inlet check valve.					
	5.	Perform post-overhaul testing of No. 1 and 2 Prairie Masker Air Compressor in accordance with 1200 psi Propulsion Plant Test Procedure No. 550N7040020 (Prairie Masker Compressor).				SY	2
	NOTE:	Additional repairs required in this SWLIN as a result of the POT&I are as follows:					

SHIP SYSTEM WORK DESCRIPTION

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	FIRE EXTINGUISHING		MAINTENANCE AND REPAIR
SWLIN	TOTAL SHIPYARD COST	EIC GROUP	
555A01A		T900	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
	1.	Fire Fighting Systems					
	1.1	Perform post-overhaul testing of and certify Main Machinery Spaces Fire Fighting System in accordance with 1200 psi Propulsion Plant Test Procedure No. 555T9000070 (Fire Fighting in Main Machinery Spaces). Provide ship Commanding Officer with copy of completed test procedure.				SY	2

NOTE: Certification shall be in accordance with 1200 psi test and certification manual.

NOTE: Additional repairs required to foam cans, foam solution tanks, proportioners, carbon dioxide/ chemical systems (fixed or portable) as a result of POT&I are as follows:

SHIP SYSTEM WORK DESCRIPTION

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	RUDDER		MAINTENANCE AND REPAIR
SWLIN	TOTAL SHIPYARD COST	EIC GROUP	
562A01A		TL01	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
	1.	Rudder - Accomplish repairs to rudder and rudder weldment authorized as a result of inspection conducted under SWLIN 986A01* (Item No. 2), to include but not limited to the following:				SY	2
		1.1 Replace upper and lower trunk seals.					
		1.2 Clean and lubricate bearings.					
		1.3 Adjust rudder and linkages and align indicators.					
		NOTE: Additional repairs will be determined as a result of the drydock inspection.					

SHIP SYSTEM WORK DESCRIPTION

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	STABILIZING FINS		MAINTENANCE AND REPAIR
SWLIN	TOTAL SHIPYARD COST	EIC GROUP	
566A01A		TR00	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
	1.	Fin Stabilizer (Starboard) No. 1 - Accomplish the following repairs:					
	1.1	Hydraulic Power Unit Pump, One (1) - Accomplish a Class "B" overhaul to include but not limited to the following:				SY	2
	1.1.1	Replace bearings, seals, gaskets, "O" rings and damaged fasteners.					
	1.1.2	Replace damaged or worn bushings, sleeves and other internal parts found defective.					
	1.1.3	Repair coupling, install new lube seals.					
	1.1.4	Repair relief valves and adjust lift pressure.					
	1.2	Resilient Mounts - Replace.				SY	2
	1.3	Flexible Connectors - Replace the following:				SY	2
	1.3.1	Pump to RAM.					
	1.3.2	Gage lines.					
	1.3.3	Grease lines.					

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

SWLIN	SYSTEM	
566A01*	STABILIZING FINS	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
		1.4 Hydraulic Power Unit Motor, One (1) - Accomplish a Class "B" overhaul to include but not limited to the following:				SY	2
		1.4.1 Clean, bake and test stator windings.					
		1.4.2 Replace rotor bearings.					
		1.4.3 Balance rotating assembly.					
		1.5 Motor Controller, One (1) - Accomplish a Class "B" overhaul to include but not limited to the following:				SY	2
		1.5.1 Clean and preserve controller enclosure.					
		1.5.2 Clean and tighten terminals and connectors. Align contactors.					
		1.5.3 Replace defective or deteriorated wiring and components within the controller enclosure.					
		1.6 Clean and flush hydraulic system including oil reservoir, drain and fill piping; replace system filters. Sample system and certify clean.				SY	2
		1.6,1 Repair and calibrate system gages.					

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

SWLIN	SYSTEM
566A01*	STABILIZING FINS

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
		1.7 Ram Assembly (Starboard) - Accomplish a Class "B" overhaul.				SY	2
		1.8 Replace fin hull shaft seals.				SY	2
	2.	Fin Stabilizer (Port) No. 2 - Accomplish the following repairs:					
		2.1 Hydraulic Power Unit Pump, One (1) - Accomplish a Class "B" overhaul to include but not limited to the following:				SY	2
		2.1.1 Replace bearings, seals, gaskets, *"O" rings and damaged fasteners.*					
		2.1.2 Replace damaged or worn bushings, sleeves and other internal parts found defective.					
		2.1.3 Repair coupling, install new lube seals.					
		2.1.4 Repair relief valves and adjust lift pressure.					
		2.2 Resilient Mounts - Replace.				SY	2
		2.3 Flexible Connectors - Replace the following:				SY	2
		2.3.1 Pump to RAM.					
		2.3.2 Gage lines.					
		2.3.3 Grease lines.					

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

SWLIN	SYSTEM	
566A01*	STABILIZING FINS	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
		2.4 Hydraulic Power Unit Motor, One (1) - Accomplish a Class "B" overhaul to include but not limited to the following:				SY	2
		2.4.1 Clean, bake and test stator windings.					
		2.4.2 Replace rotor bearings.					
		2.4.3 Balance rotating assembly.					
		2.5 Motor Controller, One (1) - Accomplish a Class "B" overhaul to include but not limited to the following:				SY	2
		2.5.1 Clean and preserve controller enclosure.					
		2.5.2 Clean and tighten terminals and connectors. Align contactors.					
		2.5.3 Replace defective or deteriorated wiring and components within the controller enclosure.					
		2.6 Clean and flush hydraulic system including oil reservoir, drain and fill piping; replace system filters. Sample system and certify clean.				SY	2
		2.6.1 Repair and calibrate system gages.					
		2.7 Ram Assembly (Port) - Accomplish a Class "B" overhaul.				SY	2

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

SWLIN	SYSTEM	
566A01*	STABILIZING FINS	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
		2.8 Replace fin hull shaft seals.				SY	2

NOTE: Additional repairs required to stabilizer fins, hull fin shaft bearings, hydraulic piping system valves, hand hydraulic drain and filling pump and reservoir, gyro control assembly, gyro synchro amplifier and receiver units and indicators as a result of the POT&I are as follows:

SHIP SYSTEM WORK DESCRIPTION

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	SHIPS STORES AND EQUIPMENT HANDLING		MAINTENANCE AND REPAIR
SWLIN	TOTAL SHIPYARD COST	EIC GROUP	
572A02A		TTOC	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
		1. Package Conveyor.					
		1.1 Accomplish a Class "B" overhaul to 85 lb. package conveyor to include but not limited to the following:				SY	3
		1.1.1 Drive Train - Replace.					
		1.1.2 Sprockets and Bushings - Replace.					

NOTE: Additional repairs required in this SWLIN as a result of the POT&I are as follows:

SHIP SYSTEM WORK DESCRIPTION

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	ANCHOR HANDLING AND STOWAGE		MAINTENANCE AND REPAIR
SWLIN	TOTAL SHIPYARD COST	EIC GROUP	
581A01A		TM00	

JCN	ITEM =	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
	1.	Anchor Handling System - Accomplish the following repairs:				SY	2

1.1 Remove two (2) anchor chains from ship, sandblast, inspect and repair deficiencies resulting from inspection.

1.2 Preserve anchor and chains and paint identifying links, reinstall chains, reversing end for end in accordance with NSTM Chapter 9260.

1.3 Accomplish a Class "B" overhaul to anchor handling rotary switch to include but not limited to the following:

1.3.1 Clean and paint enclosure.

1.3.2 Remove corrosion from contacts, cams, and resistors.

1.3.3 Lubricate cams.

1.3.4 Tighten connections.

1.4 Anchor Windlass - Accomplish a Class "B" overhaul to include but not limited to the following:

1.4.1 Anchor windlass motor.

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

SWLIN	SYSTEM	
581A01*	ANCHOR HANDLING AND STOWAGE	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI

1.4.2 Replace worn brake band liners.

1.4.3 Clean contacts, terminals and connections of controller and drum switch.

1.4.4 Clean interior of controller, reset overload heaters and replace defective start/stop switch.

1.4.5 Conduct operation test.

NOTE: Additional repairs required to chain compressors, pelican hooks and turnbuckles, hawse and chain pipes, anchor windlass, windlass motor and controller, remote operating station, brake and brake operating gear as a result of the POT&I are as follows:

SHIP SYSTEM WORK DESCRIPTION

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	BOAT HANDLING AND STOWAGE		MAINTENANCE AND REPAIR
SWLIN	**TOTAL SHIPYARD COST**	**EIC GROUP**	
583A01A		YC03	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
	1.	Boat Davit (Port) - Accomplish a Class "B" overhaul to include but not limited to the following:				SY	2
		1.1 Check davit trackways for cracks and distortion and repair; assure trackways are parallel.					
		1.2 Replace sheave bearings/bushings and sheave pins in trackways, davit heads and deck fair leads.					
		1.3 Replace trackway roller bearings/bushings and pins.					
		1.4 Repair and adjust limit and cut-out switches.					
		1.5 Clean and inspect wire rope for broken or excessively worn strands, condition of poured sockets and evidence of kinking. Equalize falls fore and aft.					
		1.6 Test fit of boat in storage, modify keel rest, hull pads and chocks as required.					
		1.7 Perform post overhaul static, dynamic and working load test; stamp and affix label plate with data and date test conducted.					
	2.	Boat Davit Winch (Port) - Accomplish a Class "B" overhaul of winch to include but not limited to the following:				SY	2
		2.1 Replace bearings, sleeves, bushings and lube seals in gearcase, drum shaft assembly, spooling device and clutch mechanism.					

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

SWLIN	SYSTEM	
583A01*	BOAT HANDLING AND STOWAGE	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI

2.2 Replace motor bearings; clean and bake stator windings.

2.3 Clean, tighten terminals and connections, replace and align contactors in motor controller.

2.4 Smooth brake drum surfaces, replace brake friction linings; repair and free up brake operating linkages.

2.5 Inspect gearing, remove burrs and raised surfaces, adjust thrust and clearances.

2.6 Perform post-overhaul static, dynamic and working load tests in conjunction with test of davit.

NOTE: Additional repairs required to motor whale boat, handling and stowage equipment as a result of the POT&I are as follows:

SHIP SYSTEM WORK DESCRIPTION

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	BOAT HANDLING AND STOWAGE		MAINTENANCE AND REPAIR
SWLIN	TOTAL SHIPYARD COST	EIC GROUP	
583A03A		YC03	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
	1.	Boat Davit (Starboard) - Accomplish a Class "B" overhaul to include but not limited to the following:				SY	2
		1.1 Check davit booms for cracks and distortion and repairs; ensure booms are parallel.					
		1.2 Replace sheave bearings/bushings and sheave pins in davit heads and deck fair leads.					
		1.3 Replace boom bearings/bushing and pins.					
		1.4 Repair and adjust limit and cut-out switches.					
		1.5 Clean and inspect wire rope for broken or excessively worn strands, condition of poured sockets and evidence of kinking. Equalize falls fore and aft.					
		1.6 Test fit of boat in stowage, modify keel rest, hull pads and chocks as required.					
		1.7 Perform post overhaul static, dynamic and working load tests; stamp and affix label plate with data and date test conducted.					
	2.	Boat Davit Winch (Starboard) - Accomplish a Class "B" overhaul to include but not limited to the following:				SY	2

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

SWLIN	SYSTEM	
583A03*	BOAT HANDLING AND STOWAGE	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI

2.1 Replace bearings, sleeves, bushings and lube seals in gearcase, drum shaft assembly, spooling device and clutch mechanism.

2.2 Replace motor bearings; clean and bake stator windings.

2.3 Clean, tighten terminals and connections, replace and align contactors in motor controller.

2.4 Smooth brake drum surfaces, replace brake friction linings; repair and free up brake operating linkages.

2.5 Inspect gearing, remove burrs and raised surfaces, adjust thrust and clearances.

2.6 Perform post-overhaul static, dynamic, and working load tests in conjunction with test of davit.

NOTE: Additional repairs required to 26 ft. personnel boat, and handling and stowage equipment as a result of the POT&I are as follows:

SHIP SYSTEM WORK DESCRIPTION

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	BOAT HANDLING AND STOWAGE		MAINTENANCE AND REPAIR
SWLIN	TOTAL SHIPYARD COST	EIC GROUP	
583A05A		YC03	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
		1. Boat Boom - Accomplish the following:					
		1.1 Weight test two (2) boat booms.				FA	2

NOTE: Additional repairs required in this SWLIN as a result of the POT&I are as follows:

SHIP SYSTEM WORK DESCRIPTION

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	AIRCRAFT HANDLING, SERVICING AND STOWAGE		MAINTENANCE AND REPAIR
SWLIN 588A01A	TOTAL SHIPYARD COST	EIC GROUP TU00	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
	1.	Helicopter Handling - Select at random ten percent (10%) of the aircraft securing fittings, approximately thirteen (13) fittings. Perform load test of the fittings selected in accordance with Helicopter Operating and Support Facilities Bulletin (latest edition).				SY	2

NOTE: Additional repairs required to helicopter handling, servicing and stowage facilities, hoists, retractable hangars, tie downs and tie down fittings as a result of the POT&I are as follows:

SHIP SYSTEM WORK DESCRIPTION

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	ENVIRONMENTAL POLLUTION CONTROL		MAINTENANCE AND REPAIR
SWLIN	TOTAL SHIPYARD COST	EIC GROUP	
593A01A		A904	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
	1.	Sewage collection, holding and transfer tanks (CHT).					
		(Includes the structural compartmentation of the tanks and the access manholes.)					
	1.1	Clean and inspect CHT tanks.				SY	2
	1.1.1	Inspect tank coating for blisters, peeling and deterioration.					
	1.1.2	Inspect level sensors for material condition and operability.					
	1.1.3	Inspect washdown system for material condition and operability.					
	1.1.4	Submit report of conditions to Type Commander and Ship's Commanding Officer.					
	1.2	Accomplish structural repairs authorized as a result of the inspection performed in 2.1 above. (Reservation)				SY	2

NOTE: Coating of tanks covered on SWLIN 631A01*.

NOTE: Applicable only if SHIPALT FF-1040-180K or FFG-1-178K has been previously accomplished.

PART 3.6

MAJOR SHIP SYSTEM 6

MAJOR SHIP SYSTEM 6 - OUTFIT AND FURNISHINGS

602	HULL DESIGNATING AND MARKING
631	PAINTING
633	CATHODIC PROTECTION
634	DECK COVERING
655	LAUNDRY SPACES

SHIP SYSTEM WORK DESCRIPTION

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	HULL DESIGNATING AND MARKING		MAINTENANCE AND REPAIR
SWLIN	TOTAL SHIPYARD COST	EIC GROUP	
602A01A		UF08	

JCN	ITEM =	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
	1.	Machinery, Valve, Pipe and Cable Markings					
		(Includes label plates and tags, pipe and machinery identification stencils, safety and warning plates and markings, Damage Control classification labels and plates, instructional diagrams and plates.)					
	1.1	Replace illegible, missing or incorrect warning, instructional, safety and component identification labels, tags and plates on machinery, equipment, valves and fittings.				FA	2
	1.2	Replace missing, illegible or incorrect cable tags on electrical and electronic cables and wiring.				FA	2
	1.3	After completion of interior compartment painting, restore identifying and direction-of-flow markings on piping.					
	1.3.1	Compartments painted by shipyard.				FA	2
	1.3.2	Compartments painted by ship's force.				FA	2
	NOTE:	See SWLIN 631A01* Painting.					
	2.	At commencement of overhaul, submit a list to Type Commander of items which are beyond the capability of Forces Afloat.				FA	2

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

SWLIN	SYSTEM	
602A01*	HULL DESIGNATING AND MARKING	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI

NOTE: Additional repairs required in this SWLIN as a result of the POT&I are as follows:

SHIP SYSTEM WORK DESCRIPTION

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	PAINTING		MAINTENANCE AND REPAIR
SWLIN	TOTAL SHIPYARD COST	EIC GROUP	
631A01A		UF00	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
	1.	Hull Painting					
		1.1 Sandblast and paint the entire underwater area of ship, including appendages and inaccessable voids from keel to six (6) inches above the upper boot top line.				SY	2
		1.1.1 Clean and wire brush all main and auxiliary sea chest and hull openings. Paint in conjunction with hull painting.					
		1.2 Stage, remove paint and paint ships hull from upper boot top limits to main deck edge. Cut in and paint hull markings.				SY	2
	2.	Fresh and Feedwater Tanks - After the completion of structural repairs, prepare, prime and paint interior surfaces of tanks in accordance with NSTM Chapter 9190, Paragraph 9190.171.				FA	2
	3.	Fuel Oil Tanks - Sandblast and paint seventeen (17) fuel oil tanks.				SY	2
	4.	JP-5 Tanks - Prime and paint selected areas of four (4) JP-5 tanks.				SY	2
	5.	Chain Locker Preservation - After removal of anchor chains prepare chain locker and apply inorganic zinc coating, MIL-P-23236, Type I, Class 3, Post-Curing type in accordance with NSTM Chapter 9190.				SY	2

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

SWLIN	SYSTEM	
631A01*	PAINTING	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
	6.	Machinery Space Bilges				SY	3
		6.1 Prepare and chemically clean the following bilge areas in the Engineering Spaces:					
		6.1.1 5-62-0-E, Fire Room					
		6.1.2 5-78-0-E, Engine Room					
		6.1.3 3-118-0-E, Diesel Gen. & A/C Room					
		6.1.4 3-141-0-E, Steering Gear Room					
		6.1.5 5-95-0-Q, Shaft Alley No.1					
		6.1.6 5-106-0-Q, Shaft Alley No. 2					
		6.1.7 4-119-0-E, Pump Room					
		6.1.8 5-20-0-Q, Eductor Room					
		6.2 Apply high performance paint system to cleaned bilge areas in above spaces including piping, supports, braces, hangers, structural members, foundations and hull plating below the lower level floor plating and in the same horizontal plane.					
	7.	Prepare surfaces and replace missing/deteriorated vermiculite paint in accordance with NSTM 9190.164 in the following spaces:				FA	3
		7.1 2-5-0-1C, Flammable liquid store room					

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

SWLIN	SYSTEM	
631A01*	PAINTING	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
		7.2 5-62-0-E, Fire Room					
		7.3 5-78-0-E, Engine Room					
		7.4 5-106-0-Q, Shaft Alley No. 2					
		7.5 4-38-1-A, Store Room					
		7.6 4-44-1-A, Store Room					
		7.7 4-49-0-A, Store Room					
		7.8 3-150-1-A, Store Room					
		7.9 3-147-2-A, Store Room					
		7.10 3-138-2-A, Store Room					
	8.	Sandblast and paint the following voids in accordance with NSTM 9190.113				SY	3
		8.1 2-B-0-V					
		8.2 5-14-0-V					
		8.3 5-95-4-V					
		8.4 5-141-0-V					
	9.	Sandblast and paint peak tank (5-5-0-W) in accordance with NSTM 9190.113.				SY	3
	10.	Clean, mask, prime and paint upper and lower level in Engine and Fire Rooms.				SY	3

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

SWLIN	SYSTEM	
631A01*	PAINTING	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI

NOTE: To be completed prior to reinstallation of equipment removed during overhaul. (Includes foundations for machinery removed by shipyard and forces afloat).

NOTE: Additional preservation and painting of interior and exterior surfaces and areas of hull, superstructure structural and non-structural bulkheads, overheads, decks, foundations, bedplates, and tank tops, bilges, escape and loading trunks, machinery and equipment as a result of the POT&I are as follows:

SHIP SYSTEM WORK DESCRIPTION

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	CATHODIC PROTECTION		MAINTENANCE AND REPAIR
SWLIN	TOTAL SHIPYARD COST	EIC GROUP	
633A01A		1106	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
	1.	Cathodic Protection System (Sacrificial) - Replace all zinc anodes. (Includes zinc anodes and fasteners on ship's under water body, and appendages.)				SY	2

NOTE: Bolted type to be installed vice welded strap type to facilitate replacement by divers.

NOTE: Additional repairs required in this SWLIN as a result of the POT&I are as follows:

SHIP SYSTEM WORK DESCRIPTION

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	CATHODIC PROTECTION		MAINTENANCE AND REPAIR
SWLIN	TOTAL SHIPYARD COST	EIC GROUP	
633A02A		1106	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
	1.	Cathodic Protection System (Impressed Current)				SY	2

(Includes impressed current anodes, power supply, amplifier control, shafting and rudder grounding straps.)

1.1 Replace deteriorated or damaged impressed current anodes, shafting and rudder grounding straps in accordance with report submitted under SWLIN 986A01* (Item No. 2) and approved by Type Commander.

1.2 Clean, inspect and test power supply and amplifier control.

1.3 Clean and tighten terminals and connections, replace frayed or deteriorated wiring.

NOTE: Additional repairs required in this SWLIN as a result of the POT&I and drydock inspection are as follows:

SHIP SYSTEM WORK DESCRIPTION

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	DECK COVERING		MAINTENANCE AND REPAIR
SWLIN	**TOTAL SHIPYARD COST**	**EIC GROUP**	
634A01A		1601	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
	1.	Helo Deck - Replace worn/missing slip resistant deck covering.				SY	2

NOTE: Additional repairs required in this SWLIN as a result of the POT&I are as follows:

SHIP SYSTEM WORK DESCRIPTION

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	LAUNDRY SPACES		MAINTENANCE AND REPAIR
SWLIN	TOTAL SHIPYARD COST	EIC GROUP	
655A01A		1A01	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
		1. Laundry Equipment					
		1.1 Washer-Extractor - Replace with new unit.				SY	2
		NOTE: If replacement unit is not available, Class "B" overhaul.					
		1.2 Replace five (5) flex hoses on washer extractor.				SY	2
		1.2.1 One (1) hot water hose.					
		1.2.2 One (1) cold water hose.					
		1.2.3 One (1) salt water hose.					
		1.2.4 One (1) drain hose.					
		1.2.5 One (1) metal steam hose.					
		NOTE: Additional repairs required to washers, presses and irons, dryers, marking machines, shelves and bins, baskets, tubs, scales, lockers, tables and chairs as a result of the POT&I are as follows:					

PART 3.7

MAJOR SHIP SYSTEM 7

MAJOR SHIP SYSTEM 7 - ARMAMENT

721	LAUNCHING DEVICES (MISSILES AND ROCKETS)
722	MISSILE, ROCKET, AND GUIDANCE CAPSULE HANDLING SYSTEMS
728	MISSILE HEATING, COOLING, TEMPERATURE CONTROL SYSTEM
752	TORPEDO HANDLING SYSTEM

SHIP SYSTEM WORK DESCRIPTION

	SYSTEM	JCN INDICATED BELOW	TITLE
721A01A	LAUNCHING DEVICES (MISSILES AND ROCKETS)		MAINTENANCE AND REPAIR
	TOTAL SHIPYARD COST	EIC GROUP JJ00	

ITEM	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
1.	Guided Missile Launching System MK 22 MOD 0 (TARTAR)					
1.1	Two (2) Motor - Generators - Accomplish a Class "B" overhaul.				SY	2
1.2	Train and elevation drive motors - Accomplish a Class "B" overhaul.				SY	2

NOTE: Additional repairs required in this SWLIN as a result of the POT&I are as follows:

SHIP SYSTEM WORK DESCRIPTION

	SYSTEM	JCN INDICATED BELOW	TITLE
	MISSILE, ROCKET, AND GUIDANCE CAPSULE HANDLING		MAINTENANCE AND REPAIR
	TOTAL SHIPYARD COST	EIC GROUP	
T32A01A		JF00	

ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
1.	ASROC Handling Equipment - Perform static and dynamic load testing; inscribe label plates with data and date test performed and affix to equipment tested. (Reference Documents OP 2173, Vol 1, 2, 3; OP 4; OP 5; NS 0901-LP-700-0000; NSTM Chapter 700; OD 44941.)				FA	2
	1.1 Boom					
	1.2 MK 75/0 sling					
	1.3 MK 99/0 sling					
	1.4 MK 102/0 sling					
	1.5 MK 42/1 hand truck					
	1.6 MK 42/2 hand truck					
	1.7 MK 45/0 hand truck					
	1.8 Hoist					
2.	Perform a visual inspection of MK 28/1 truck adapters for any damage.				FA	2
NOTE:	Additional repairs required in this SWLIN as a result of the POT&I are as follows:					

SHIP SYSTEM WORK DESCRIPTION

	SYSTEM	JCN INDICATED BELOW	TITLE
	MISSILE, ROCKET, AND GUIDANCE CAPSULE HANDLING		MAINTENANCE AND REPAIR
722A02A	TOTAL SHIPYARD COST	EIC GROUP JF00	

ITEM	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
1.	ASROC Direct Loader - Perform static and dynamic load testing; inscribe label plates data and date test performed and affix to equipment tested - ASROC direct loader. (Reference NS 0975-LP-000-4010, Type 1; OP 4; OP 5; NS 0901-LP-700-0000; NSTM Chapter 700.)				SY	2
NOTE:	Additional repairs required in this SWLIN as a result of the POT&I are as follows:					

SHIP SYSTEM WORK DESCRIPTION

	SYSTEM	JCN INDICATED BELOW	TITLE
	MISSILE HEATING, COOLING, TEMPERATURE CONTROL		MAINTENANCE AND REPAIR
	TOTAL SHIPYARD COST	EIC GROUP	
72BA01A		TB04	

ITEM	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
1.	**ASROC Heating and Cooling System - Accomplish the following repairs:**					
1.1	**ASROC Seawater Heat Exchanger - Accomplish a Class "B" overhaul to include but not limited to:**				SY	2
1.1.1	**Disconnect and remove one (1) ASROC cooling sea water heat exchanger.**					
1.1.2	**Chemically clean heat exchanger sea water and fresh water sides to remove growth and foreign matter.**					
1.1.3	**Conduct hydrostatic test of heat exchanger in accordance with NAVSEA 997-000-4010 to determine repairs required.**					
1.1.4	**Replace leaking or plugged tubes. Install new zincs, plugs, seals and gaskets. Renew defective fasteners.**					
1.2	**ASROC Heater - Accomplish a Class "B" overhaul to include but not limited to:**				SY	2
1.2.1	**Disconnect and remove one (1) ASROC heater.**					
1.2.2	**Chemically clean heat exchanger steam and fresh water side to remove foreign matter.**					

SHIP SYSTEM WORK DESCRIPTION

	SYSTEM					
72SA01*	MISSILE HEATING, COOLING, TEMPERATURE CONTROL					
ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
	1.2.3 Conduct hydrostatic test of heat exchanger to determine repairs required.					
	1.2.4 Replace leaking or plugged tubes. Install new plugs, seals and gaskets. Renew defective fasteners.					
	1.3 Clean, flush and hydro the ASROC heating and cooling system while heat exchanger and heater are removed. Submit a report of hydro results to Type Commander.				SY	2
	1.4 Recharge cooling system, test operate, submit a report of test result to Type Commander.				SY	2
NOTE:	Additional repairs required to circulating pumps, coolant piping, proportioners and valves, expansion tank, temperature controls and alarms, and flow controllers as a result of the POT&I are as follows:					

SHIP SYSTEM WORK DESCRIPTION

	SYSTEM	JCN INDICATED BELOW	TITLE
	TORPEDO HANDLING		MAINTENANCE AND REPAIR
	TOTAL SHIPYARD COST	EIC GROUP	
752A01A		JF01	

ITEM	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
1.	Torpedo Handling Equipment - Perform static and dynamic load testing; inscribe label plates with data and date test performed and affix to equipment tested: (Reference OP 2173, Vol 1, 2, 3; OP 4; OP 5; NS 0901-LP-700-0000; NSTM Chapter 700; OD 44941).				FA	2
	1.1 Two (2) torpedo dollies MK 24.					
	1.2 MK 2 loading tray.					
	1.3 Handling slings.					
	1.4 Torpedo handling boom					
	1.5 Pneumatic torpedo hoist.					
NOTE:	Additional repairs required in this SWLIN as a result of the POT&I are as follows:					

PART 3.8

MAJOR SHIP SYSTEM 8

MAJOR SHIP SYSTEM 8 - INTEGRATION/ENGINEERING - PUBLIC SHIPYARDS

813	PLANNING AND PRODUCTION CONTROL
830	DESIGN SUPPORT
838	DESIGN/ENGINEERING LIAISON
841	TESTS AND INSPECTIONS CRITERIA AND PROCEDURES
844	COMBAT SYSTEMS CHECKOUT CRITERIA AND PROCEDURES
851	MAINTENANCE
853	SUPPLY SUPPORT
856	TECHNICAL MANUALS AND OTHER DATA

SHIP SYSTEM WORK DESCRIPTION

	SYSTEM	JCN INDICATED BELOW	TITLE
	PLANNING AND PRODUCTION CONTROL		MAINTENANCE AND REPAIR
	TOTAL SHIPYARD COST	EIC GROUP	
		UD00	

ITEM	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
1.	**Ship's Force Overhaul Management System (SFOMS)**					
1.1	**Maintain SFOMS throughout the duration of the overhaul. (Type Commander funds only)**				FA	
1.2	**Provide training, documentation, and technical assistance in the SFOMS implementation.**				PERA	
1.3	**Provide services in support of SFOMS in accordance with the PERA (CRUDES) tasking letter.**				SY	
2.	**Funds and Planning Estimates**				SY	
2.1	**For Type Commander planning and fund control purposes, provide estimated manday and dollar costs to the Type Commander at the below listed stages of overhaul and planning availability:**					
2.1.1	**Pre-arrival (prior conference action).**					
2.1.2	**Post-arrival (based upon conference action).**					
2.1.3	**25% point (after major repairs have been determined for inspections).**					
2.1.4	**With fixed price offer or at 50% point if not fixed priced.**					
2.1.5	**75% point when not fixed priced.**					

SHIP SYSTEM WORK DESCRIPTION

	SYSTEM					
813A01*	PLANNING AND PRODUCTION CONTROL					
ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI

2.1.6 One week after completion when not fixed price.

2.1.7 With departure report.

2.2 Shipyard requests for change in established planning estimates as a result of periodic reviews required above and for supplements to basic work package shall:

2.2.1 Reference the last established planning estimate.

2.2.2 Provide the cost of the change and new total planning estimate.

2.2.3 Provide detailed justification and reasons for situation requiring the change, i.e., revised scope of repairs, supplementary work requests, wage increases, etc.

NOTE: In order to reduce paper work and in lieu of voluminous work books, planning estimate required for the various stages of overhaul listed under item 2.1 above may be forwarded in the following listing:

Routine No. 2K/JCN Mandays Labor Material Total Remarks

OR

SIC/JCN WR Brief Mandays Labor Material Total Remarks

SHIP SYSTEM WORK DESCRIPTION

	SYSTEM					
986A01*	PLANNING AND PRODUCTION CONTROL					
ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
1.	Advance Planning Documents					
1.1	Prepare and issue a POT&I Plan.				PERA	
1.2	Prepare and issue a POT&I Report.				SY	
1.3	Provide services to prepare and issue a SARP.				SY	
1.3.1	Maintain SARP as a current and accurate document; revise and re-issue as necessary.					
NOTE:	Performance of POT&I covered on SWLIN 986A01*, Item 1.					

SHIP SYSTEM WORK DESCRIPTION

	SYSTEM	JCN INDICATED BELOW	TITLE
	DESIGN SUPPORT		MAINTENANCE AND REPAIR
	TOTAL SHIPYARD COST	EIC GROUP	
		U600	

	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
1.	Hull Vibration Survey				SY	
1.1	During post repair trial conduct hull vibration survey and forward report of results to ship and Type Commander.					
2.	Design and Engineering Services				SY	
	Provide Design and Engineering services during overhaul as follows:					
2.1	Design Division Test Documentation					
2.2	Design Division Test Coordination					
2.3	Plan Printing and Reproduction					
NOTE:	Plan Preparation/Revision is covered by the individual jobs requiring this service.					

AD-A054 222 ARINC RESEARCH CORP ANNAPOLIS MD F/G 13/10
FF-1040/FFG-1 CLASS SARP PLANNING DOCUMENT.(U)
MAR 78
UNCLASSIFIED 1809-01-3-1717 N00140-76-D-0813
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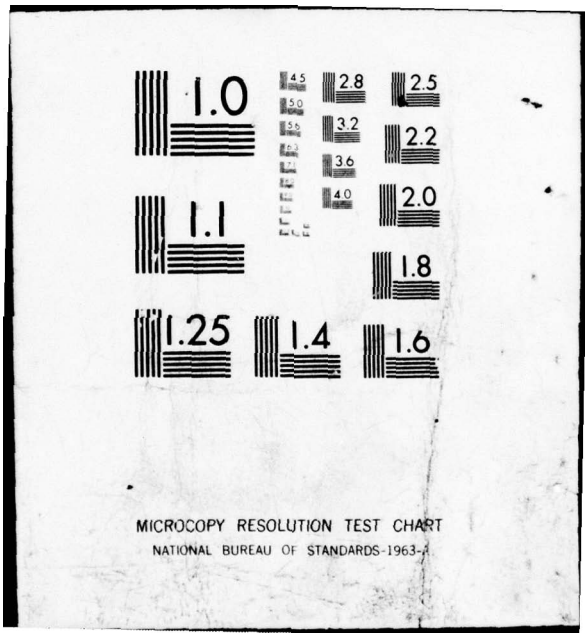
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MICROCOPY RESOLUTION TEST CHART
NATIONAL BUREAU OF STANDARDS-1963-A

SHIP SYSTEM WORK DESCRIPTION

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	DESIGN/ENGINEERING LIAISON		MAINTENANCE AND REPAIR
SWLIN	TOTAL SHIPYARD COST	EIC GROUP	
838A01A		UB00	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
	1.	Electronic and Ordnance Equipment				SY	
	1 1	Provide Combat Systems Division Engineering Services to assist Ship's Force and production shops with repairs to electronic and ordnance equipment.					
	2.	Design/Engineering Liaison				SY	
	2.1	Provide design liaison services.					

SHIP SYSTEM WORK DESCRIPTION

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	TESTS AND INSPECTIONS CRITERIA AND PROCEDURES		MAINTENANCE AND REPAIR
SWLIN	TOTAL SHIPYARD COST	EIC GROUP	
841A01A		U60A	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
	1.	Boiler Feedwater Analysis Procedure				FA	
	1.1	Prior to and upon completion of overhaul, certified Steam Generating Plant Inspector observe feedwater sampling and analysis techniques employed by Ship's Force to determine compliance with standards in NSTM Chapter 9560.					
	1.2	Independently analyze samples of feedwater to verify Ship's Force analysis.					
	1.3	Inspect boiler chemistry laboratory and reagents for condition of equipment and its proper use.					
	2.	Submit report of analysis and procedures with recommendations to ship's Commanding Officer with copy to Type Commander.				FA	

SHIP SYSTEM WORK DESCRIPTION

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	COMBAT SYSTEMS CHECKOUT CRITERIA AND PROCEDURES		MAINTENANCE AND REPAIR
SWLIN	TOTAL SHIPYARD COST	EIC GROUP	
844A01A		U609	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
	1.	Combat Systems Checkout (Documentation)				SY	
		1.1 Provide criteria and test forms for checkout and test of electronics equipment and systems, weapons systems and weapons control systems.					
		1.2 Develop procedures and provide guidance for checkout and test of:					
		1.2.1 Gun Fire Control Systems					
		1.2.2 Underwater Battery Fire Control Systems					
		1.2.3 Missile Fire Control Systems					
		1.2.4 Composite Weapons System Alignment					
		1.2.5 Electronics equipment and systems					
	2.	Certify the multiple components and systems comprising the complete combat system in compliance with latest applicable documentation regarding proper operation, alignment, accuracy of function and sequence of events.				SY	

SHIP SYSTEM WORK DESCRIPTION

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	MAINTENANCE		MAINTENANCE AND REPAIR
SWLIN	TOTAL SHIPYARD COST	EIC GROUP	
851A01A		UE00	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
		1. Maintenance Engineering					
		1.1 Provide completed bearing clearance data sheets to Ship's Force on data sheets suitable for Ship's Force retention, prior to completion of overhaul.				SY	
		1.1.1 Includes propulsion turbines, reduction gears and shafting, steering including rudder, and ship's service power generation equipment which have been opened repaired or replaced by the shipyard during the overhaul.					

SHIP SYSTEM WORK DESCRIPTION

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	SUPPLY SUPPORT		MAINTENANCE AND REPAIR
SWLIN	TOTAL SHIPYARD COST	EIC GROUP	
853A01A		UE05	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
		1. Supply Support				SY	
		1.1 Provide consumable supplies such as sanding discs, wire brushes, etc. for use on power tools by Ship's Force.					
		1.2 Prepare and distribute allowance/load list of off-loaded allowance items.					
		1.3 Prepare and distribute revised allowance/ load lists for equipments installed or modified during the overhaul period.					

SHIP SYSTEM WORK DESCRIPTION

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	TECHNICAL MANUALS AND OTHER DATA		MAINTENANCE AND REPAIR
SWLIN	TOTAL SHIPYARD COST	EIC GROUP	
856A01A		UE00	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
	1.	COSAL and SAIL.				SY	
	1.1	Forward marked-up COSAL and SAIL to NAVSEASYSCOM.					

PART 3.9

MAJOR SHIP SYSTEM 9

MAJOR SHIP SYSTEM 9 - SHIP ASSEMBLY AND SUPPORT SERVICES - PUBLIC SHIPYARDS

980	CONTRACTUAL AND PRODUCTION SUPPORT
982	TRIALS
985	FIRE AND FLOODING PROTECTION
986	TESTS AND INSPECTIONS
990	CONSTRUCTION SUPPORT
991	STAGING, SCAFFOLDING AND CRIBBING
992	TEMPORARY UTILITIES AND SERVICES
993	MATERIAL HANDLING AND REMOVAL
997	DRYDOCKING

SHIP SYSTEM WORK DESCRIPTION

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	CONTRACTUAL AND PRODUCTION SUPPORT		MAINTENANCE AND REPAIR
SWLIN	TOTAL SHIPYARD COST	EIC GROUP	
980A01A		UH00	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
	1.	Assist Ship's Force					
	1.1	In accordance with Type Commander Authorization establish a job order to provide 100 man-days of industrial assistance to Ship's Force for use as directed by the Commanding Officer through the appropriate agency in the shipyard.				SY	
	2.	Minor Assist Work					
	2.1	In accordance with Type Commander Authorization establish a job order to provide for unforeseen minor contingencies in the performance of authorized work, without excessive paper work, by the issuance of a "Minor Assist Work" job order. This job order authorizes production shops to charge for direct labor expended in unanticipated but necessary production assistance incidental to authorized work. Assist work charged to this job order will not exceed four (4) man-hours per incident.				SY	

SHIP SYSTEM WORK DESCRIPTION

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	TRIALS		MAINTENANCE AND REPAIR
SWLIN	TOTAL SHIPYARD COST	EIC GROUP	
982A01A		U500	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
	1.	Dock Trials Conduct post overhaul Dock Trial in accordance with 1200 psi Propulsion Plant Test Procedure No. 200U5010061.				SY	
		1.1 Ascertain the exact condition of the machinery of the ship after repairs and alterations are complete and report any defect, deficiency or maladjustment.					
	2.	Sea Trials - Conduct post overhaul sea trial.				SY	
		2.1 Determine that all work has been completed and the ship and its equipment are ready for sea in all respects. Applicable procedures include:					
		2.1.1 Machinery - 1200 psi Propulsion Plant Test Procedure No. 200U5050070.					
		2.1.2 Ordnance/Electronics -					
		2.2 Take and record data on test forms, and submit required reports.					

NOTE: NAVSEA 0901-LP-094-0000 Chapter 094 provides guidance.

NOTE: Correction of deficiencies covered under SWLIN 990A01*.

SHIP SYSTEM WORK DESCRIPTION

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	FIRE AND FLOODING PROTECTION		MAINTENANCE AND REPAIR
SWLIN	TOTAL SHIPYARD COST	EIC GROUP	
985A01A		U801	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI

1. Fire Protection

1.1 Provide following fire protection services:

1.1.1 Install and maintain a temporary fire alarm system during the overhaul period. Remove it prior to ship's completion. — SY

1.1.2 Provide fire watch personnel at each hot work site as required by shipyard. — FA

1.1.3 Provide and maintain fire extinguishers for Ship's Force fire watches throughout the availability. — SY

1.1.4 Overhauling activity provides fire watch services, at each hot work site, above a set maximum number per shipyard shift which are to be provided by Ship's Force. Maximum number of Ship's fire watches to be determined at pre-arrival conference. — SY

NOTE: Temporary services are covered on SWLIN 992A01*.

SHIP SYSTEM WORK DESCRIPTION

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	TESTS AND INSPECTIONS		MAINTENANCE AND REPAIR
SWLIN	TOTAL SHIPYARD COST	EIC GROUP	
986A01A		UE00	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
	1.	Conduct pre-overhaul tests and inspections (POT&I).				SY	
	2.	Conduct underwater body pre-overhaul test and inspections for the following systems, submit a report of repairs required by WBS and Item No. to _____ _ _ _ _ .				SY	

NOTE: Authorized repairs are to be reported and funded under the applicable repair SWLIN.

WBS	Item	System	COMNAVSURFLANT Routine Item
111	01	Shell Plating	9110-2
114	01	Shell Appendages	9110-2
161	01	Stern Tubes	9430-1
161	02	Shaft/Propeller Struts	9440-1
161	03	Rudder Bearing Trunk	9240-2
163	01	Sea Chests	9120-1
165	01	Sonar Domes/Rubber Window	9190-4
167	01	Hull Structural Closures	
243	03	External Shafting	9430-1
244	02	Stern Tube Bearing	9430-1
244	03	Strut Bearing	9430-1
245	01	Propeller	9440-1
562	01	Rudder	9240-2
566	01	Fin Stabilizers (Fins, Shaft and Hull Penet)	
633	02	Cathodic Protection Anodes	9190-4

NOTE: Item 2 covers inspection costs. Drydocking costs covered under SWLIN 997A01*.

SHIP SYSTEM WORK DESCRIPTION

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	TESTS AND INSPECTIONS		MAINTENANCE AND REPAIR
SWLIN	TOTAL SHIPYARD COST	EIC GROUP	
986A01A		UE00	

JCN	ITEM =	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
	1.	Conduct pre-overhaul tests and inspections (POT&I).				SY	
	2.	Conduct underwater body pre-overhaul test and inspections for the following systems, submit a report of repairs required by WBS and Item No. to _____.				SY	

NOTE Authorized repairs are to be reported and funded under the applicable repair SWLIN.

WBS	Item	System	Satisfies COMNAVSURFPAC Standard Work Item
111	01	Shell Plating	2106 aq
114	01	Shell Appendages	2106 aq
161	01	Stern Tubes	
161	02	Shaft/Propeller Struts	
161	03	Rudder Bearing Trunk	
163	01	Sea Chests	
165	01	Sonar Domes/Rubber Window	
167	01	Hull Structural Closures	
243	03	External Shafting	2106 au
244	02	Stern Tube Bearing	
244	03	Strut Bearing	
245	01	Propeller	2106 at
562	01	Rudder	2106 as
566	01	Fin Stabilizers (Fins, Shaft and Hull Penet)	
633	02	Cathodic Protection Anodes	2106 ar

NOTE Item 2 covers inspection costs. Drydocking costs covered under SWLIN 997A01*.

SHIP SYSTEM WORK DESCRIPTION

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	TESTS AND INSPECTIONS		MAINTENANCE AND REPAIR
SWLIN	TOTAL SHIPYARD COST	EIC GROUP	
986A02A		U500	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
	1.	Propulsion Plant Preliminary Propulsion Examining Board				SY	
		1.1 Upon completion of repairs and alterations to the propulsion plant and auxiliary systems, conduct a Readiness for Boiler Lightoff Inspection in accordance with 1200 psi Propulsion Plant Test Procedure No. 200U5000069. (Readiness for Boiler Lightoff)					
		1.1.1 Conduct in conjunction with Ship's Force.					
		1.1.2 Submit reports of restrictive discrepancies to Type Commander and ship's Commanding Officer.					
		NOTE: Correction of deficiencies covered on SWLIN 990A01*.					
	2.	Lube Oil and Hydraulic Oil Analysis				SY	
		2.1 Deliver one quart sample of oil from each main lube oil pump, each lube oil storage tank, and all hydraulic systems to the shipyard for chemical analysis.					
		2.2 Conduct analysis of oil samples and forward report to the ship with a statement of suitability for continued use.					
	3.	Technical Laboratory Services				SY	

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

SWLIN	SYSTEM	
986A02*	TESTS AND INSPECTIONS	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
		3.1 Provide technical and laboratory services to inspect and test materials used in connection with production work, including Level 1 materials.					
	4.	Tempest Inspection				SY	
		4.1 Perform post overhaul Tempest inspection in accordance with MIL-STD-1680 (Ships).					
	5.	Inspection Services				SY	
		5.1 Provide inspection services as specified in NAVSHIPSINST 7600.26B of 19 June 1970. These services include the inspection and test of productive work and associated engineering or technician requirements for quality control or assurance action required by an external technical authority or specified by a customer. Also included are inspection services required to determine production work to be accomplished (open and inspection work), services incidental to arrival inspection tests, sea trials, dock trials and inspection work only, performed for the customer.					

SHIP SYSTEM WORK DESCRIPTION

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	TEST AND INSPECTION		MAINTENANCE AND REPAIR
SWLIN	TOTAL SHIPYARD COST	EIC GROUP	
986A03A		UE00	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
	1.	Combat System Battery Alignment				SY	2

1.1 Prerequisites:

Prior to Battery Alignment inspect all optics and advise the Type Commander and the ship if repairs are required.

NOTE: All optics will normally have been repaired and gassed during the pre-overhaul TAV.

NOTE: Individual element not included as part of ROH work package shall be checked prior to beginning the Battery Alignment.

1.2 Perform all mission essential Battery Alignment adjustments to bring the search radars, sonar, fire control radars, computers, gyros, stable elements, guns, missile launchers, underwater fire control system and torpedo battery to a common reference. These Battery Alignment checks shall be performed in accordance with OP 762 and OP 2456.

NOTE: Omission of an element does not remove the requirement to include it in the alignment.

1.3 All Tram and bench mark data shall be engraved on brass plates and affixed to the specific equipment concerned.

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

SWLIN	SYSTEM	
986A03*	TEST AND INSPECTION	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI

1.4 Provide a complete set of battery alignment data to the ship within two weeks of ROH completion.

1.5 Search Radar mechanical and electrical zero should coincide with the references element mechanical zero.

SHIP SYSTEM WORK DESCRIPTION

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	CONSTRUCTION SUPPORT		MAINTENANCE AND REPAIR
SWLIN	TOTAL SHIPYARD COST	EIC GROUP	
990A01A		UH00	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
	1.	Dock and Sea Trial Discrepancies (New Work)				SY	
	1.1	Accomplish minor new work arising from dock and post Repair Trials. Intent of this item is to:					
	1.1.1	Correct dock and post-repair trial minor discrepancies which constitute new work within an overall limitation of 100 mandays. Any new minor work undertaken shall not delay the ship's completion unless sanctioned by Type Commander. A limit of $1,000.00 for any single item is established. Advise Type Commander by message of any major repairs required as a result of trials. Provide return costs for each item repaired under this SWLIN in the ship's departure report.					
	2.	Dock and Sea Trial Discrepancies (Authorized Work)					
	2.1	Accomplish repairs to discrepancies uncovered during dock and post repair trials as follows:				SY	
	2.1.1	Major work items will be accomplished on the basic SWLIN, or charged to defective work and spoilage job order as deemed appropriate. These repairs are to be accomplished as expeditiously as possible in order to facilitate the timely closing of all outstanding job orders at the completion of the ship's availability.					

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

SWLIN	SYSTEM	
990A01*	CONSTRUCTION SUPPORT	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
		3. Propulsion Examination Board (PEB) Discrepancies				SY	
		3.1 Correct discrepancies resulting from preliminary PEB inspection (SWLIN 986A02*) as authorized by Type Commander.					
		3.2 Correct discrepancies resulting from PEB inspection.					

SHIP SYSTEM WORK DESCRIPTION

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	STAGING, SCAFFOLDING AND CRIBBING		MAINTENANCE AND REPAIR
SWLIN	**TOTAL SHIPYARD COST**	**EIC GROUP**	
991A01A		U806	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
	1.	Staging and Routine Drydock Work				SY	

1.1 This work item covers staging, cranes and brows, forklifts, portable platforms, and rolling scaffolds, to accomplish the following inspections, repairs, blasting and painting, while the ship is in drydock:

1.1.1 Underwater Hull; Inspection

1.1.2 Underwater Body; Clean and Paint

1.1.3 Freeboard; Clean and Paint

1.1.4 Sea Valves; Repair

1.1.5 Sea Chests; Inspection

1.1.6 Propeller; Inspection

1.1.7 Propulsion Shaft; Inspection

1.1.8 Cathodic Protection System; Inspection

1.1.9 Rudder; Fin Stabilizers, etc.; Inspection

1.1.10 Weldments; Inspection and Repair

1.1.11 Sonar Transducer and Dome; Replace or Inspection and Test

SHIP SYSTEM WORK DESCRIPTION

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	TEMPORARY UTILITIES AND SERVICES		MAINTENANCE AND REPAIR
SWLIN	TOTAL SHIPYARD COST	EIC GROUP	
992A01A		U000	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
	1.	Temporary Services				SY	

1.1 Provide the necessary services to the ship while in overhaul and not self sustaining. Includes the connecting/disconnecting of temporary services from ship arrival to departure during the period the related ship system has been restricted or is inoperative for repairs. Services shall include:

1.1.1 Electric power

1.1.2 Firemain and flushing water

1.1.3 100# shore steam

1.1.4 Feed water (See Item 5 this SWLIN)

1.1.5 Fresh water (potable)

1.1.6 Telephone

1.1.7 Soil connections

1.1.8 Lighting

1.1.9 Brows and quarterdeck shelters

1.1.10 Garbage disposal service

1.1.11 Temporary ventilation

1.1.12 Compressed air

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

SWLIN	SYSTEM	
992A01*	TEMPORARY UTILITIES AND SERVICES	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
		1.1.13 Install and maintain gangways, catwalks, and all staging, temporary lifelines and stanchions required for safe access to work areas. While in drydock this will include the following (or equivalent):					
		1.1.13.1 Nylon or rope webbing attached securely, top and bottom, to the lifelines around the full perimeter of both the main deck and above where necessary.					
		1.1.13.2 Nylon or rope webbing or a net rigged below, affixed to all brows and brow approaches.					
		1.2 Provide services of gas test engineer as required during the overhaul.					
	2.	Temporary Messing and Berthing				SY	
		2.1 Provide temporary messing and galley facilities and berthing facilities (if required).					
	3.	Defuel and Refuel Ship				SY	
		3.1 Provide equipment for removal of all fossil fuels from ship (N.S. and N.D. fuel oil, JP-5, marine diesel, etc.) including transportation for proper stowage and sludge barge service. Includes fuel analysis and a report to the cognizant codes and the ship's Commanding Officer.					

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

SWLIN	SYSTEM	
992A01*	TEMPORARY UTILITIES AND SERVICES	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
		NOTE: NSTM Chapter 9550 provides guidance and provides for refueling ship prior to lightoff and dock trials.					
	4.	Portable Tools for Ship's Force work.				SY	
		4.1 Provide portable tools for Ship's Force work.					
	5.	Provide 50,000 gallons of certified boiler feed-water and services for loading.				SY	
		NOTE: Crane and rigging services are covered on SWLIN 993A01*.					
		NOTE: The cost of temporary services which are uniquely related to specific repairs shall be charged to the job order for those reqpairs.					
		NOTE: Temporary services shall be disconnected at the earliest date mutually agreeable to the Commanding Officer and the Shipyard after they are no longer needed.					
		NOTE: Appropritae OPNAVINST for provision of ship-to-ship connections and services provide guidance. Example: OPNAVINST 9930.1C (Ship-to-Shore Water Connections).					
		NOTE: Fire protection services are covered on SWLIN 985A01*.					

SHIP SYSTEM WORK DESCRIPTION

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	MATERIAL HANDLING AND REMOVAL		MAINTENANCE AND REPAIR
SWLIN	**TOTAL SHIPYARD COST**	**EIC GROUP**	
993A01A		U000	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
	1.	Hull Accesses				SY	
		1.1 Provide temporary hull access for the handling of equipment and machinery. This SWLIN provides for the removal, reinstallation, testing and inspection of accesses made in primary hull structure for shipping and unshipping equipment and machinery to ensure that closures are restored to the original structural efficiency. Includes authorization as to access configuration and location, plus testing and inspection of fasteners and welds of reinstalled closures. Copies of inspection report will be provided to the Type Commander and Ship's Commanding Officer. General Specifications for Ship's U.S.N. Section 9090-1 Welding, Riveting and Allied Processes, NAVSHIPS 0900-000-1000 Fabrication, Welding and Inspection Ship Hulls and NSTM Chapter 9110 Hull Structure provides guidance.					
	2.	Repair Parts and Allowance Material				SY	
		Provide the following services and material to support the Ship's Force with repair parts and allowance materials:					
		2.1 Assistance in the form of material handling equipment, crane services, and transportation for the off-loading and on-loading of all repair parts and allowance material.					

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

SWLIN	SYSTEM	
993A01*	MATERIAL HANDLING AND REMOVAL	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
		2.2 Warehouse space, facilities and materials handling equipment for the proper and secure stowage of off-loaded allowance items and material received during the overhaul period.					
		2.3 Packing and preservation services for the packaging or repackaging of allowance list material.					
		2.4 Technical reference books and civilian technical assistance for identification of material.					
		NOTE: Approval of ship's Commanding Officer must be obtained prior to shipyard utilization of ships onboard spare parts and allowance material. The shipyard is responsible for the timely replacement of spares or other allowance material obtained from ship's OBRP.					
	3.	Conduct Supply Operation Assistance Program (SOAP).				FA	
	4.	Crane and Rigging Services - Provide crane and rigging services in support of production shops and Ship's Force industrial effort.				SY	

SHIP SYSTEM WORK DESCRIPTION

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	DRYDOCKING		MAINTENANCE AND REPAIR
SWLIN	TOTAL SHIPYARD COST	EIC GROUP	
997A01A		U80A	

JCN	ITEM #	DESCRIPTION	M/D	MATL $	COST $	ASSIGMT	PRI
	1.	Dock and Undock Ship				SY	
	1.1	Prepare graving dock, floating drydock or marine railway; dock ship; undock ship and clean graving dock, drydock or marine railway after final docking/hauling. NSTM Chapter 9970 provides guidance.					
	1.2	Provide the Commanding Officer with Docking Report information required by NSTM Chapter 9070. Prepare propeller docking report, NAVSHIPS 223.4 (NAVSHIPS Report Symbol 9070-2, required by NSTM Chapter 9440).					

NOTE: All staging provided by SWLIN 991A01*.

NOTE: All temporary services provided in SWLIN 992A01*.

PART 4

WORK LIST ITEM CROSS INDEX

Part 4 To Be Provided

At a Latter Date

PART 5

RECORD OF CHANGES

RECORD OF CHANGES FOR ISSUE - (DATE OF ISSUE)

SWLIN	DESCRIPTION OF CHANGE	AUTHORITY
(SWLIN affected by change)	(Brief description of change)	(Document authorizing change)

PART 6

GLOSSARY

PART 6

GLOSSARY

Calibration - The process by which Standards and Calibration Laboratories and qualification activities compare a standard (test or measuring equipment or instrument) with a standard of higher accuracy to ensure that the former is within specified limits throughout its entire range. The calibration process involves the use of approved instrument calibration procedures and includes adjustments or incidental repair necessary to bring the standard or instrument being calibrated within specified limits.

Classification of Repair or Overhaul - The following definitions from NAVSHIPINST 4790.1 Change 4, 9 July 1973 apply to terms used in SARP, Part 3.

1. Class A Work which requires such overhaul or repairs, modifications, field changes, ORDALTS or SHIPALTS, as will sustain or improve the operating and performance characteristics of the system, sub-system or component being repaired or altered to meet its most recent design and technical specifications for that item.

   It is intended that the end product be in "like-new" condition in appearance as well as in operation and performance. All manufacturers' and technical manual performance standards and specifications unless superseded by proper authority, will be met as will all technical documentation. The repair activity will demonstrate that the end product successfully meets all performance criteria specified by the governing specifications. Defining an overhaul as Class "A" means that all actions required to meet the definition is applicable to all components, sub-systems and systems whether machinery/electrical/hull, electronics or weapons, without regard to equipment cost, size or complexity. Thus, a Class "A" overhaul of a 10 horsepower motor is just as much Class "A" as that of a radar set or a boiler, although the demands on resources differ greatly.

2. Class B Work which requires such overhaul or repairs as will restore the operating and performance characteristics of a system, sub-system or component to its "original" design and technical specifications. If it is required

GLOSSARY (CONT)

2. Class B (Cont) to restore the operating and performance characteristics of an item to other than its original design and technical specifications, it must be so specified and the performance criteria defined. SHIPALTS, ORDALTS, field changes and modifications, even if applicable, are not to be accomplished unless specified by the Customer. Maintenance adjustment and calibration routines specified by authority, are required. The repair activity will demonstrate that the end product successfully meets all performance criteria specified by the governing specifications.

3. Class C Repair work on a system, sub-system or component specified by the work request or that work required to correct the particular deficient conditions or malfunctions specified by the Customer. The repair activity must demonstrate that the work requested has been accomplished or that the conditions/malfunctions described have been corrected, but the repairing activity has no responsibility for the repair or proper operation of the associated components of the equipment or for the operation of the system/sub-system equipment as a whole.

4. Class D Work associated with "Open, Inspect and Report" type of work request where the Customer cannot be specific about what is or may be wrong with the item. This Class of work is intended to be diagnostic in nature and thus depending on the type of equipment, may require various tests, followed by inspection to assist in a complete diagnosis. The repair activity will report findings, recommendations and cost estimates to the Customer for authorization prior to any repair work being accomplished. When requested by the Customer, minor repairs and adjustments may be accomplished without prior authorization to the extent specified.

5. Class E Work required to incorporate all alterations and modifications specified for a designated system, sub-system or component. The repair activity will demonstrate the successful checkout of the work accomplished to assure compliance with the performance standards established for the modification only to the extent of the work performed. When required by the Customer, the repair activity will conduct system tests to prove system operability through affected interfaces. Repairs, if any, are minor in nature.

Cost Estimating - The following definitions apply to the cost estimating terms used in SARP, Part 3.

1. M/D - Man-days for the work in the direct accomplishment of the applicable SWLIN and directly chargeable to Customer funds.

2. MATL $ - Costs, in dollars, for all material (includes all equipment components, assemblies, contractor support, etc.) provided by the Shipyard for accomplishment of the SWLIN. The cost does not include Government Furnished Material (GFM) and centrally procured Long Lead Time Material (LLTM) provided to the Shipyard.

3. Cost $ - The sum, in dollars, of M/D and Material Costs to be charged to the Customer for work accomplished.

4. Total Shipyard Cost - The total SWLIN cost (in dollars) directly chargeable to Customer funds.

Customer - An activity (e.g., NAVSEA, Type Commander) that possesses the authorization and funds for the accomplishment of overhaul work.

EIC (Equipment Identification Code) - An alphanumeric code used in the 3-M (Maintenance and Material Management) System to identify system, sub-system, and the equipment on which maintenance is performed. The EIC and its relation to the 3-M System is further defined by Maintenance Data Collection System EIC Manual.

Overhaul Activity - Activity responsible to the Customer for the accomplishment of the overhaul work. Overhaul Activity will be the Naval Shipyard or Supervisor of Shipbuilding as designated by CNO.

Forces Afloat Activities - Ship's Company, Tenders, DATC/FMAG, MOTU and other such agencies as arranged by the Type Commander.

Grooming - The process of alignment, adjusting and replacing marginal parts within an operational unit or system so that the unit or system will meet the tolerance requirements. This is not to be interpreted as a refurbishment or restoration of a unit or system.

JCN (Job Control Number) - A 13 digit alphanumeric code which correlates 3-M System documents submitted on a specific work item. The first five digits identify the ship, are common to all SWLIN's, and are not repeated throughout the SARP. Only the last eight digits appear in each SWLIN (Work Request Number).

GLOSSARY (CONT)

Overhaul Maintenance - The process of servicing equipment for the purpose of retaining it in operational condition. Overhaul maintenance normally includes lubricating, adjusting, calibrating, cleaning and replacement of certain consumable parts. Overhaul maintenance is distinguished from "refurbishment" in that overhaul maintenance preserves or restores equipment to such a condition that it may be effectively utilized for its designed purpose without appreciable adding to its permanent value or prolonging its intended life.

Refurbishment - Restoring equipment in accordance with specified standards for the purpose of extending its operational life. It normally includes disassembly, inspection, cleaning, replacement of parts, reassembly, and inspection and testing.

Ship System - A combination of parts, assemblies and components on a ship to perform a specific function or functions. The Ship System used in the SARP provides manageable hardware units suited to overhaul work. NAVSHIPS 0900-039-9010 defines the numbering, contents and boundaries of the Ship Systems used (see SWBS).

SWBS (Ship Work Breakdown Structure) - A single language numbering structure for defining Ship System Boundaries (NAVSHIPS 0900-039-9010).

SWLIN (System Work List Item Number) - A seven digit alphanumeric code used in SARP, Part 3 to identify overhaul work on a Ship System basis. The SWLIN is further defined in Attachment (1).

Tested - The process (using a comparator) Forces Afloat utilizes to analyze gages, to determine proper operation. These gages are labeled to indicate date tested, due date, and initials of person performing test.

WLI (Work List Item) - Is the source of the individual items such as ShipAlts, Trial Board Item, etc.

SWLIN STRUCTURE

SWLIN - A seven digit alphanumeric code used in SARP Part 3 to identify overhaul work on a Ship System basis. SWLIN will also be used to refer to the contents of the pages of a given system. The SWLIN is further defined in the following sample:

Sample SWLIN:

Applicable Ship System - SWBS
(Ships Work Breakdown Structure)
Number derived from NAVSHIPS 0900-039-9010

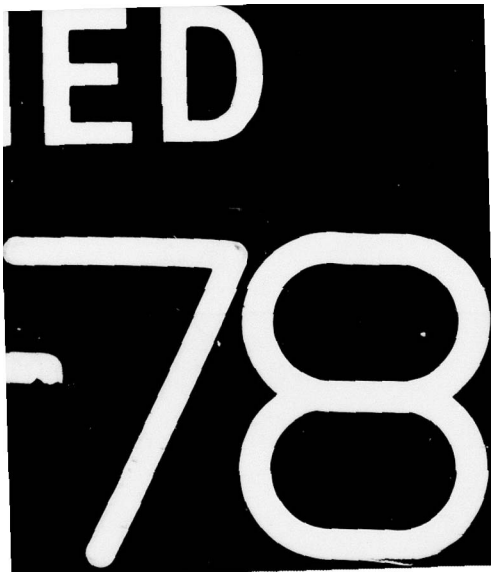
Customer and Type of Work - Single Letter indicating the following:

- A - TYCOM Maintenance and A & I Items, non-Nuclear
- B - TYCOM Maintenance, Nuclear
- C - TYCOM Alteration, etc., non-Nuclear
- D - NAVSEA Alteration, non-Nuclear
- E - NAVSEA Alteration, Nuclear
- F - NAVSEA OrdAlts
- G - TYCOM Alteration, etc., Nuclear
- H - Administrative/Services (Prorated all Customers), non-Nuclear
- J - NAVSEA Miscellaneous
- K - Administrative/Services (DSA funded)
- L - Administrative/Services (Prorated all Customers)
- M - PERA
- N - NAVELEX

Sequential Number - Two digit number, from 01 through 99, assigned to each SWLIN of work in a Ship System. For example, this would be the third SWLIN of work in Ship System No. 140 (Superstructure).

SWLIN Revision - Single letter indicating the current revision of the SWLIN. The letter A is used for the initial publication of the entire SARP.

Attachment (1)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