

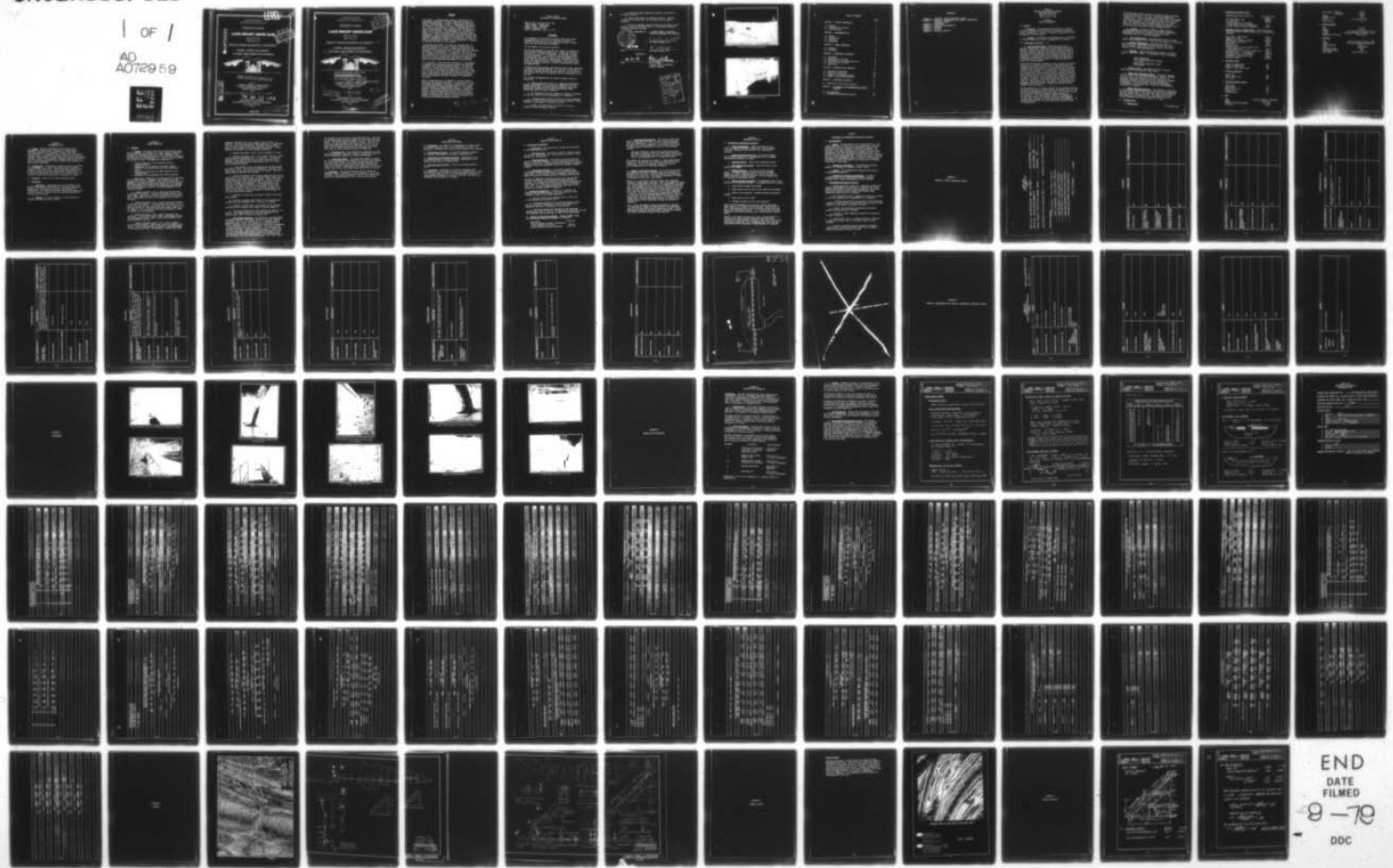
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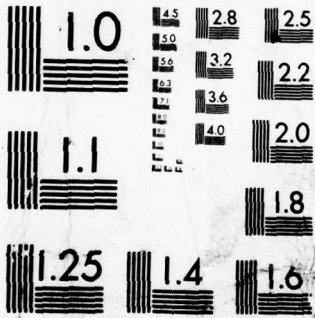
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SINGERS GAP RUN, HUNTINGDON COUNTY

PENNSYLVANIA

**LAKE MOUNT UNION DAM**

NDS ID NO. PA-473

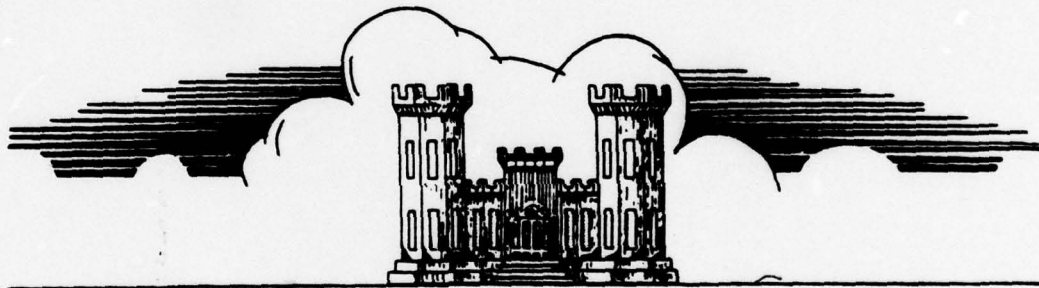
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MOUNT UNION MUNICIPAL AUTHORITY

PHASE I INSPECTION REPORT  
NATIONAL DAM INSPECTION PROGRAM



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REPRODUCTIONS WILL BE IN BLACK AND WHITE.

Prepared By

L. ROBERT KIMBALL & ASSOCIATES ✓  
CONSULTING ENGINEERS & ARCHITECTS  
EBENSBURG, PENNSYLVANIA  
15931

Contract # DACW 31-79-C-0009

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DEPARTMENT OF THE ARMY  
BALTIMORE DISTRICT CORPS OF ENGINEERS  
BALTIMORE, MARYLAND  
21203

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SUSQUEHANNA RIVER BASIN  
SINGERS GAP RUN, HUNTINGDON COUNTY

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PENNSYLVANIA

# LAKE MOUNT UNION DAM

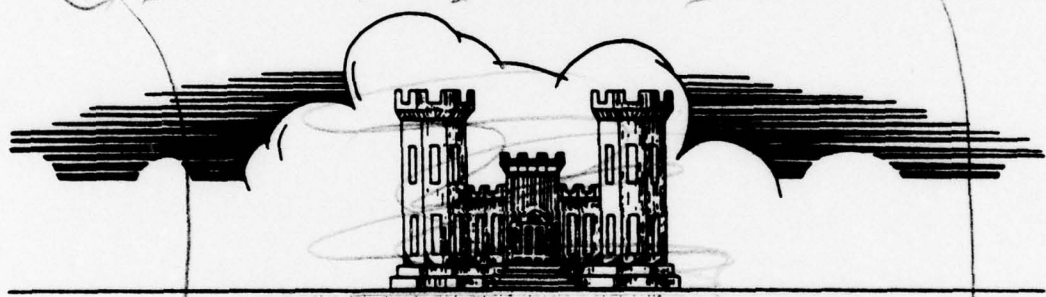
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DER ID NO. 31-52

MOUNT UNION MUNICIPAL AUTHORITY ✓

PHASE I INSPECTION REPORT

⑥ NATIONAL DAM INSPECTION PROGRAM



Lake Mount Union Dam. NDS ID Number  
PA-473. DER ID Number-31-52.

~~Mount Union Municipal Authority~~  
Susquehanna River Basin, Singers Gap  
Run, Huntingdon County, Pennsylvania.

Prepared By Phase I Inspection Report,

**L. ROBERT KIMBALL & ASSOCIATES**  
CONSULTING ENGINEERS & ARCHITECTS  
EBENSBURG, PENNSYLVANIA  
15931

⑩  
R. Jeffrey /Kimball  
Kuang-hwei /Chuang

⑮ DACW31-79-C-0009

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FOR  
DEPARTMENT OF THE ARMY  
BALTIMORE DISTRICT CORPS OF ENGINEERS  
BALTIMORE, MARYLAND  
21203

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⑪ 79 JUN 15 1979

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## PREFACE

This report is prepared under guidance contained in the Recommended Guidelines for Safety Inspection of Dams, for Phase I Investigations. Copies of these guidelines may be obtained from the Office of Chief of Engineers, Washington, D.C. 20314. The purpose of a Phase I investigation is to identify expeditiously those dams which may pose hazards to human life or property. The assessment of the general condition of the dam is based upon available data and visual inspections. Detailed investigation, and analyses involving topographic mapping, subsurface investigations, testing, and detailed computational evaluations are beyond the scope of a Phase I investigation; however, the investigation is intended to identify any need for such studies.

In reviewing this report, it should be realized that the reported condition of the dam is based on observations of field conditions at the time of inspection along with data available to the inspection team. In cases where the reservoir was lowered or drained prior to inspection, such action, while improving the stability and safety of the dam, removes the normal load on the structure and may obscure certain conditions which might otherwise be detectable if inspected under the normal operating environment of the structure.

It is important to note that the condition of a dam depends on numerous and constantly changing internal and external conditions, and is evolutionary in nature. It would be incorrect to assume that the present condition of the dam will continue to represent the condition of the dam at some point in the future. Only through frequent inspections can unsafe conditions be detected and only through continued care and maintenance can these conditions be prevented or corrected.

Phase I inspections are not intended to provide detailed hydrologic and hydraulic analyses. In accordance with the established Guidelines, the spillway design flood is based on the estimated "Probable Maximum Flood" for the region (greatest reasonably possible storm runoff), or fractions thereof. The spillway design flood provides a measure of relative spillway capacity and serves as an aid in determining the need for more detailed hydrologic and hydraulic studies, considering the size of the dam, its general condition and the downstream damage potential.

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PHASE I REPORT  
NATIONAL DAM INSPECTION REPORT

NAME OF DAM: Lake Mount Union Dam  
STATE LOCATED: Pennsylvania  
COUNTY LOCATED: Huntingdon  
STREAM: Singers Gap Run  
DATE OF INSPECTION: April 16, 1979

ASSESSMENT

The assessment of Lake Mount Union Dam is based upon visual observations made at the time of inspection, review of available records and data, hydrologic and hydraulic computations, and past operational performance.

The dam appears to be in good condition.

The existing spillway and reservoir are capable of passing only 8% of the PMF (Probable Maximum Flood). Based upon criteria established by the Corps of Engineers, the spillway is termed seriously inadequate. If Lake Mount Union Dam should fail due to overtopping, the hazard to loss of life and property downstream from the dam would be significantly increased from that which would exist just prior to overtopping. As a result of the seriously inadequate spillway, the dam is considered an unsafe, non-emergency dam.

A detailed study and remedial modifications should begin immediately to increase the spillway capacity. For this dam, it will not be sufficient to merely increase spillway capacity. The stability of the structure will have to be analyzed for any modification of the spillway.

The following recommendations and remedial measures should be instituted.

1. Perform additional studies by a registered professional engineer knowledgeable in dam design for modification of the spillway and/or dam to increase spillway capacity. This study should begin immediately and remedial modifications begun immediately after the study is complete.
2. The flashboards should be immediately removed to increase the spillway capacity until recommendation 1 is completed.
3. A warning system should be instituted to warn downstream residences of high spillway discharges and during periods of heavy rainfall or high runoff, or failure of the dam.
4. Access to the dam should be improved so the dam is accessible during periods of flooding.

5. Institute a formal inspection program to be conducted at regular intervals.

6. Repair drain lines to a workable condition. Exercise all gates on the drain line and the supply line at regular intervals.

7. Perform a detailed structural analysis (including a stress analysis) using the PMF water level for all probable conditions and major sections of the dam.



SUBMITTED BY:

L. ROBERT KIMBALL & ASSOCIATES  
CONSULTING ENGINEERS AND ARCHITECTS

*R. Jeffrey Kimball*  
R. Jeffrey Kimball, P.E.

*K. Chuang*  
Kuang-hwei Chuang, P.E.

Date

APPROVED BY:

28 Jun 79

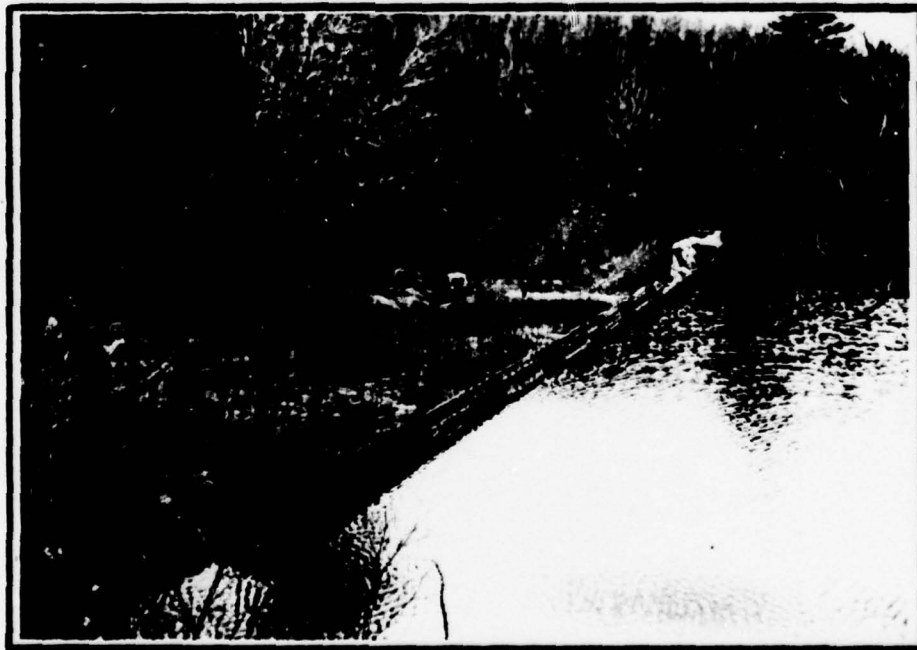
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*G. K. Withers*  
G. K. WITHERS  
Colonel, Corps of Engineers  
District Engineer

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Overview of dam from downstream.



Overview of dam from left abutment.

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PHASE I  
NATIONAL DAM INSPECTION PROGRAM  
LAKE MOUNT UNION DAM  
NDI I.D. NO. PA 473  
DER I.D. NO. 31-52

SECTION 1  
PROJECT INFORMATION

1.1 General.

a. Authority. The National Dam Inspection Act, Public Law 92-367, authorized the Secretary of the Army, through the Corps of Engineers, to initiate a program of inspection of dams throughout the United States.

b. Purpose. The purpose of the inspection is to determine if the dam constitutes a hazard to human life or property.

1.2 Description of Project.

a. Dam and Appurtenances. Lake Mount Union Dam is a concrete buttress dam. Lake Mount Union Dam was built by the Ambursen Construction Company and is thus called an Ambursen type dam. Ambursen dams are articulated, reinforced concrete buttress dams with expansion joints between the decks and the buttresses. The deck consists of reinforced concrete water bearing slabs, separated by buttress tongues and supported by reinforced concrete haunches which are constructed monolithically with the buttresses.

→ Lake Mount Union Dam has seventeen vertical concrete buttresses constructed on eighteen foot centers. These buttresses are founded on shale and quartzite. The buttresses are of variable thickness with the bottom of each buttress 21 inches thick and the top of the buttress 14 inches thick. The concrete slab on the upstream of each buttress is also of variable thickness. The bottom of the slab is 41.5 inches thick with the top of the slab 24 inches thick. The concrete slab is sloped at an angle of 1H:1V. At the toe of the upstream slope of the dam a cutoff trench was excavated. This cutoff trench was backfilled with concrete. Steel reinforcing was placed in all buttresses and throughout the concrete slab. Between all expansion joints, asphalt putty was placed.

The dam consists of an overflow section and two abutment sections. The overflow section is located between buttresses 5 and 16. The spillway is approximately 193.5 feet long. The overflow section of the dam has wooden flashboards to raise the level of the reservoir. The right abutment section is approximately 81 feet long and the left abutment section is approximately 29 feet long. The dam is 51 feet high above the foundation. The foundation and abutment rock were extensively grouted during the construction.

The outlet works consist of three 16" pipes at various elevations on the upstream face of the dam. These three intakes are connected to a 12" cast iron supply line which flows to the Borough of Mount Union. Each 16" intake line has a gate valve to control flow through the line. The 12" supply line has a 12" blowoff line. The reservoir can be drained through a 30" cast iron drainline. The supply line is located between buttresses 4 and 5 and the drainline is located between buttresses 5 and 6.

b. Location. The dam is located on Singers Gap Run, approximately six miles southwest of Mount Union, Pennsylvania. Lake Mount Union Dam can be located on the Butler Knob, Pennsylvania U.S.G.S. 7.5 minute quadrangle.

c. Size Classification. Lake Mount Union Dam is an intermediate size structure (51 feet high-structural height, 211 acre-feet).

d. Hazard Classification. Lake Mount Union Dam is a high hazard dam. Downstream conditions indicate that loss of life is probable should failure of the structure occur (see Section 3.1e for downstream exposure).

e. Ownership. Lake Mount Union Dam is owned by the Mount Union Borough Water Company. Correspondence should be addressed to:

Water Commissioner  
Mount Union Borough Water Company  
P. O. Box 90  
Mount Union, Pennsylvania 17066  
814-542-4051

f. Purpose of Dam. Lake Mount Union Dam is used for water supply for the Borough of Mount Union.

g. Design and Construction History. The dam was designed by D.W. Dillman and the Ambursen Construction Company. The dam was built over a two year period from 1926 to 1927 by the Ambursen Construction Company and the Pitt Construction Company. Continuous inspection was provided by the Commonwealth of Pennsylvania. Very good records, drawings and photographs are available of the construction. The date of the flashboard installation is unknown.

h. Normal Operating Procedures. The reservoir is maintained at the spillway crest elevation with the excess inflow discharging over the spillway crest. In recent years, only the top intake on the water supply line has been used. The middle valve on the water supply line is broken and the bottom intake is silted. The main drainline has not been opened for 27 years.

### 1.3 Pertinent Data.

a. Drainage Area.

3.29 square miles

b. Discharge at Dam Site (cfs).

Maximum known flood at dam site	June 1972, flow unknown
12" water supply line	Unknown
30" drainline	Unknown
Spillway capacity with present configuration (with flashboards)	659
Spillway capacity without flashboards	2,957

c. Elevation (U.S.G.S. Datum) (feet). - All field survey elevations based on spillway crest shown on construction drawings.

Top of dam - field survey	1235.0
Design top of dam	1235.0
Maximum pool - design surcharge	Unknown
Full flood control pool	N/A
Normal pool	1231.0
Spillway crest	1231.0
Upstream portal - bottom intake on 12" water supply line	1201.0
Downstream portal - 12" water supply line	1201.0
Upstream portal - 30" drainline	1200.75
Downstream portal - 30" drainline	1200.75
Streambed at centerline of dam	1184.0
Maximum tailwater	Unknown

d. Reservoir (feet).

Length of maximum pool	800
Length of normal pool	800
Length of flood control pool	N/A

e. Storage (acre-feet).

Normal pool	153
Flood control pool	N/A
Top of dam	211

f. Reservoir Surface (acres).

Top of dam	13
Maximum pool	13
Flood control pool	N/A
Normal pool	10
Spillway crest	10

g. Dam.

Type	Concrete buttress (Ambursen)
Length	303.5 feet
Height (structural height)	51 feet
Top width	0 feet

Side slopes	Upstream	1H:1V
	Downstream	Vertical
Zoning		None
Impervious core		None
Cutoff		Core trench to rock
Grout curtain		Yes

h. Reservoir Drain.

Type	30" CIP
Length	44 feet
Closure	Valve between buttresses 5 and 6
Access	Downstream between buttresses 5 and 6
Regulating facilities	Gate valve

i. Spillway.

Type	Uncontrolled over center of dam
Length	193.5 feet (without flashboards)
Crest elevation	1231.0
Gates	Flashboards
Upstream channel	Lake
Downstream channel	None
Weir shape	Sharp crested weir

SECTION 2  
ENGINEERING DATA

2.1 Design. Review of information in the files of the Commonwealth of Pennsylvania, Department of Environmental Resources (PennDER) and the Borough of Mount Union show that extensive data is available for review of the structure's original design. Information available consists of construction drawings, correspondence, permits, inspection reports, photographs, and test results. The construction drawings show provisions to raise the dam approximately 15 feet; however, this raising of the dam was never completed.

2.2 Construction. Considerable construction data is available in the PennDER files. Daily construction reports document progress of the construction. The construction inspector made as-built drawings of the buttresses and all completed work. In addition, photographs were taken at all critical areas. Test results of construction materials are available for review.

2.3 Operation. There are no formal operating records.

2.4 Evaluation.

a. Availability. Engineering data were provided by the Bureau of Dam Safety, Obstructions and Storm Water Management, Department of Environmental Resources, Commonwealth of Pennsylvania. The owner made available the borough manager and the water foreman to answer questions regarding operation and construction of the dam.

b. Adequacy. The type and amount of data available is adequate to complete a Phase I Report.

SECTION 3  
VISUAL INSPECTION

3.1 Findings.

a. General. The onsite inspection of the Lake Mount Union Dam was conducted by personnel of L. Robert Kimball & Associates accompanied by Borough of Mount Union Water Department Staff, personnel from the Baltimore District U.S. Army Corps of Engineers and personnel from the Washington, D.C. Sewer and Sanitary Authority on April 16, 1979. The inspection consisted of:

1. Visual inspection of the retaining structure, abutments and toe.
2. Examination of the spillway facilities, exposed portions of any outlet works, and other appurtenant works.
3. Observations affecting the runoff potential of the drainage basin.
4. Evaluation of the downstream area hazard potential.

b. Dam. Visual inspection of the dam indicated the structure was in good condition. In general, the concrete in the dam appeared to be in good condition. Excess waste material from the foundation excavation has been placed beyond the toe of the dam. This waste material has trapped water between the waste material and the upstream slab of the dam. Detailed examination of the structure follows:

1. Between buttresses 1 and 2 a small wet area was noted at the edge of buttress 2. No water was flowing from any of the relief pipes. Some silica buildup has developed on the concrete slab. Some seepage was noted in the abutment rock in front of buttress 1.

2. Between buttresses 2 and 3, there is some silica buildup on the side of buttress 2. On the concrete slab there is a wet area on the left side and on the right side at the junction of the slab and buttress 3. The concrete slab also shows a small area of spalling. At the junction of the slab and buttress 3, there is a small hole in the concrete.

3. Between buttresses 3 and 4, water is ponded at the foundation. In the concrete slab, there is some seepage through the top horizontal joint. There is some silica buildup in the lower portions of the slab.

4. Between buttresses number 4 and 5, water is ponded due to spillway overflow. Water supply lines are housed in this section. In the lower portions of buttress 4 some honeycombing of the concrete was noted. The aggregate is exposed and slight

hammering indicated little or no cement in the concrete. In addition, the steel was exposed during hammering. No appreciable rust was noted on the reinforcing. Buttress 5 showed similar signs of poor concrete on the downstream vertical face. Several portions of buttress 5 also have exposed reinforcing.

5. Between buttresses 5 and 6, the 30" drainline is housed.

6. Between buttresses 6 and 7, the concrete slab has a small deteriorated spot approximately 2 to 3 feet long. In addition, spalling of the concrete slab above the first joint was noted. Buttress 6 shows some concrete deterioration with 1 to 2 feet of steel reinforcing exposed.

7. A large amount of water was flowing over the dam between buttresses 7 and 8. This area was unobservable. Buttress 7 did show a notch in the concrete with bare steel exposed. Buttress 8 showed similar erosion of the concrete.

8. Between buttresses 9 and 10 some seepage was noted at the lower joint of the concrete slab. Buttress 9 showed some concrete deterioration with steel reinforcing exposed. Most of the bays between buttresses 5 and 16 were wet due to flow over the top of the dam or through the flashboards. Some honeycombing of the concrete slab between buttresses 9 and 10 below the top joint was noted. Buttress 10 on the left side showed a hole in the concrete just above the key cut and a crack that extends to the front of the buttress. This hole appears to extend through to the right side of the buttress.

9. Buttress 11 on the left side shows a small 6" hole with steel exposed.

10. Buttress 12 showed deterioration of the concrete below the haunch on the downstream face. Some steel is exposed.

11. Buttress 13 showed minor deterioration of the concrete with some silica buildup on the inside of buttress number 12.

12. No serious problems were noted between buttresses 14, 15 and 16. Some seepage was noted at the left abutment, at the abutment water level, through the abutment rock.

c. Appurtenant Structures. The spillway is located between buttresses 5 and 16 in the center portion of the dam. Between buttresses 6 and 16, the concrete sill is at elevation 1231.0. Between buttress 5 and 6, the spillway is at elevation 1232.0. Wooden flashboards with pipe sockets were placed over the spillway to raise the water level in the reservoir. A low point in the flashboards was made between buttresses 6 and 8 to confine the flow over this area. During tropical storm Agnes in June, 1972, several of the flashboards failed. Between buttresses 7 and 8, the flashboards were completely removed. The flashboards were severely bent in the area between buttresses 6 and 7 and 8 and 9.

The remainder of all the other flashboards have bent. The valve on the middle intake of the 12" supply line has reportedly been broken. The bottom intake reportedly is silted. The 30" drainline has not been operated in the last 27 years. None of the valves were exercised during the inspection. Most of the two lines, the 12" supply line and the 30" drainline, were below water level and were unobserved during the inspection.

d. Reservoir Area. The watershed is predominantly covered with steep woodland. Reservoir slopes are moderately steep, but are not considered susceptible to massive landsliding.

e. Downstream Channel. The downstream channel of Singers Gap Run is very narrow and confined for the first three quarters of a mile below the dam. The channel becomes moderately wide below this point where there are several houses located very close to the stream. Approximately ten houses and one church are located very close to the stream within three miles of the dam.

3.2 Evaluation. The visual inspection did not reveal any immediate signs of instability. The dam appears to be in good condition. The spillway flashboards, the 12" water supply line and the 30" drainline appear to be in rather poor condition.

SECTION 4  
OPERATIONAL PROCEDURES

4.1 Procedures. The reservoir is maintained at as high a level as possible (spillway crest - with flashboards in place). No operation is conducted on the water supply intakes or the drainline.

4.2 Maintenance of the Dam. No planned maintenance schedule is utilized. Maintenance of the dam is considered fair.

4.3 Maintenance of Operating Facilities. Maintenance of the operating facilities is severly lacking. Maintenance of the operating facilities is considered poor.

4.4 Warning System in Effect. There is no warning system in effect.

4.5 Evaluation. Maintenance of the dam is considered fair. Maintenance of the operating facilities is considered poor. There is no warning system in effect to warn downstream residences of large spillway discharges or failure of the dam. The dam is not accessible during periods of flooding.

SECTION 5  
HYDRAULICS AND HYDROLOGY

5.1 Evaluation of Features.

a. Design Data. No calculations or design data pertaining to hydrology were available.

b. Experience Data. No rainfall, runoff or reservoir level data exists. During June 1972, the flashboards partially failed and have not been repaired.

c. Visual Observations. The concrete in the spillway area appeared to be good condition. All the flashboards have bent or have partially failed. Discharge through the spillway is currently confined to where the flashboards have failed between buttresses 7 and 8.

d. Overtopping Potential. Overtopping potential was investigated through the development of the probable maximum flood (PMF) for the watershed and the subsequent routing of the PMF and fractions of the PMF through the reservoir and spillway.

The Corps of Engineers, Baltimore District, has directed that the HEC-1 Dam Safety Version systemized computer program be utilized. The program was prepared by the Hydrologic Engineering Center (HEC), U.S. Army Corps of Engineers, Davis, California, July, 1978. The major methodologies or key input data for this program are discussed briefly in Appendix D.

5.2 Evaluation Assumptions. To enable us to complete the hydraulic and hydrologic analysis for this structure, it was necessary to make the following assumptions.

1. The water level in the reservoir prior to flood was at the spillway crest elevation 1231.0.

2. Overtopping potential of the dam was analyzed for the existing conditions (flashboards in place under current configuration) and with no flashboards in the spillway.

3. Dam breach analysis was analyzed for two conditions (maximum water level at 1237.0); (1) flashboards failing and (2) with the flashboards and two sections (32 feet) of the dam failing.

5.3 Summary of Overtopping Analysis. Complete summary sheets from the computer output are presented in Appendix D.

Peak inflow	10,416 cfs
Spillway capacity (present configuration with flashboards in place)	695 cfs
Spillway capacity without flashboards	2,957 cfs

a. Spillway Adequacy Rating. The Spillway Design Flood (SDF) for this dam is the PMF. The SDF is based upon hazard and size classification. Based on the following definition provided by the Corps of Engineers, the spillway for this dam is rated seriously inadequate as a result of our hydrologic analysis.

Seriously Inadequate - High hazard classification dams not capable of passing 50% of the PMF without failure when there is a significant increase in the hazard potential for loss of life downstream due to overtopping failure.

The spillway and reservoir are capable of controlling approximately 8% of the PMF with its present configuration with the flashboards. With the flashboards removed, the spillway may be inadequate and not seriously inadequate.

5.4 Summary of Dam Breach Analysis. As the subject dam cannot satisfactorily pass 50% of the PMF (based on our analysis) it was necessary to perform a dam breach analysis and downstream routing of the flood wave. This analysis determines the degree of increased flooding due to dam failure.

Results of the Dam Breach Analysis indicate that downstream flooding is significantly increased. With the flashboards failing the flooding downstream of the dam is not significantly increased (0.5 feet increase in water level with an increase of 1003 cfs). When the flashboards fail and two sections (each section 18 feet wide) failing, flooding downstream is significantly increased. Flood level was analyzed between 0.8 and 2.0 miles downstream of the dam. The flood level increase ranged from 2.9 feet to 3.8 feet with the flow increase ranging from 785 cfs to 8715 cfs. These results indicate that failure due to overtopping will significantly increase downstream potential for loss of life. Detailed results of the flood wave routing are included in Appendix D.

Note: Future development within the watershed, at the dam, or downstream may change the characteristics and assumptions made for this study and different results are likely. Future development downstream may also greatly increase the potential for loss of life due to failure of the structure.

SECTION 6  
STRUCTURAL STABILITY

6.1 Evaluation of Structural Stability.

a. Visual Observations. Visual inspection did not reveal any signs of immediate instability. The dam appears to be well constructed and conforms to the construction drawings.

b. Design and Construction Data. No record of design data, stability analysis or stress analysis for the original structure was available for review.

c. Operating Records. There are no operating records.

d. Post-Construction Changes. There have been no post-construction changes.

e. Seismic Stability. The dam is located in seismic zone 1. No seismic stability analysis has been performed. Normally, it can be considered that if a dam in this zone is stable under static loading conditions, it can be assumed safe for any expected earthquake loading.

f. Check of Stability Analysis. An approximate check of the stability of the dam was performed. The assumptions were as follows:

1. Cross section through the spillway.
2. Cross section used as shown on the construction drawings.
3. Effect of key neglected. Assumed horizontal foundation surface.
4. Water level at 1239.5 (PMF).
5. Tailwater pressure and silt loads neglected.

Using the above assumptions the stability analysis indicated a safety factor of 2.0 against overturning and a sliding factor of 0.75. This indicates that the dam is probably stable during the PMF with the conditions analyzed. It is believed that the flashboards will fail before the water level in the reservoir reaches 1239.5.

Because of the nature of this type of dam, a stress analysis is more pertinent than a stability analysis from overturning. Because of the many different sections in this type of dam and the many assumed conditions, it is recommended that a more detailed structural analysis (including a stress analysis) be conducted.

## SECTION 7

### ASSESSMENT AND RECOMMENDATIONS/REMEDIAL MEASURES

#### 7.1 Dam Assessment.

a. Safety. The dam appears to be in good condition. The visual observations, review of available information, hydrologic calculations, and past operational performance indicate that Lake Mount Union Dam's spillway is seriously inadequate. The spillway in its present configuration is capable of controlling approximately 8% of the PMF without overtopping the dam. As a result of the seriously inadequate spillway, the dam is considered to be an unsafe non-emergency dam. No stability analysis has been performed. An approximate stability analysis for the structure was conducted and the dam appears to be stable with the assumptions made for this study.

b. Adequacy of Information. The information available appears to be adequate to complete a Phase I report.

c. Urgency. The recommendations suggested below should be implemented immediately.

d. Necessity for Further Investigation. In order to accomplish some of the recommendations/remedial measures outlined below, further investigations will be required.

#### 7.2 Recommendations/Remedial Measures.

1. Perform additional studies by a registered professional engineer knowledgeable in dam design for modifications of the spillway and/or dam to increase spillway capacity. This study should begin immediately and remedial modifications begun immediately after the study is complete.

2. The flashboards should be immediately removed to increase the spillway capacity until recommendation 1 is completed.

3. A warning system should be instituted to warn downstream residences of high spillway discharges and during periods of heavy rainfall or high runoff, or failure of the dam.

4. Access to the dam should be improved so the dam is accessible during periods of flooding.

5. Institute a formal inspection program to be conducted at regular intervals.

6. Repair drain lines to a workable condition. Exercise all gates on the drain line and the supply line at regular intervals.

7. Perform a detailed structural analysis (including a stress analysis) using the PMF water level for all probable conditions and major sections of the dam.

APPENDIX A

CHECKLIST, VISUAL INSPECTION, PHASE I

CHECK LIST  
VISUAL INSPECTION  
PHASE I

NAME OF DAM Lake Mount Union Dam COUNTY Huntingdon STATE Pennsylvania ID# PA 473  
TYPE OF DAM Concrete buttress (Ambursen) HAZARD CATEGORY High  
DATE(s) INSPECTION April 16, 1979 WEATHER Cloudy TEMPERATURE 50°F  
POOL ELEVATION AT TIME OF INSPECTION 1231.1 M.S.L. TAILWATER AT TIME OF INSPECTION None M.S.L.

INSPECTION PERSONNEL:

R. Jeffrey Kimball, L. Robert Kimball & Associates  
James T. Hockensmith, L. Robert Kimball & Associates  
Kuang-hwei Chuang, L. Robert Kimball & Associates  
John Pierchoski, L. Robert Kimball & Associates  
Howard Kass, Baltimore District Corps of Engineers  
Boyd Runk, Water Foreman, Borough of Mount Union

James T. Hockensmith RECORDER

**EMBANKMENT**

<b>VISUAL EXAMINATION OF</b>	<b>OBSERVATIONS</b>	<b>REMARKS OR RECOMMENDATIONS</b>
SURFACE CRACKS	N/A	
UNUSUAL MOVEMENT OR CRACKING AT OR BEYOND THE TOE	N/A	
SLOUGHING OR EROSION OF EMBANKMENT AND ABUTMENT SLOPES	N/A	
VERTICAL AND HORIZONTAL ALIGNMENT OF THE CREST	N/A	
RIPRAP FAILURES	N/A	

**EMBANKMENT**

<b>VISUAL EXAMINATION OF</b>	<b>OBSERVATIONS</b>	<b>REMARKS OR RECOMMENDATIONS</b>
<b>VEGETATION</b>	N/A	
<b>JUNCTION OF EMBANKMENT AND ABUTMENT, SPILLWAY AND DAM</b>	N/A	
<b>ANY NOTICEABLE SEEPAGE</b>	N/A	
<b>STAFF GAUGE AND RECORDER</b>	N/A	
<b>DRAINS</b>	N/A	

**CONCRETE/MASONRY DAMS**

VISUAL EXAMINATION OF	OBSERVATIONS	REMARKS OR RECOMMENDATIONS
ANY NOTICEABLE SEEPAGE	Minor amounts of seepage noted in construction drawings on concrete slab.	
STRUCTURE TO ABUTMENT/EMBANKMENT JUNCTIONS	Both abutments appear to be good.	
DRAINS	None.	
WATER PASSAGES	None.	
FOUNDATION	Unobserved. Shale and quartzite.	

**CONCRETE/MASONRY DAMS**

VISUAL EXAMINATION OF	OBSERVATIONS	REMARKS OR RECOMMENDATIONS
SURFACE CRACKS CONCRETE SURFACES	One minor crack in buttress 10. Concrete in general appears to be good. There has been some silica buildup in certain areas. Minor amount of concrete deterioration on buttresses. In several areas, the reinforcing steel on the buttresses is exposed. Some honeycombing of the concrete in several areas.	
STRUCTURAL CRACKING	None noted.	
VERTICAL AND HORIZONTAL ALIGNMENT	Both appear to be good.	
MONOLITH JOINTS	Good.	
CONSTRUCTION JOINTS	Good.	
STAFF GAUGE OR RECORDER	None.	

**OUTLET WORKS**

<b>VISUAL EXAMINATION OF</b>	<b>OBSERVATIONS</b>	<b>REMARKS OR RECOMMENDATIONS</b>
<b>CRACKING AND SPALLING OF CONCRETE SURFACES IN OUTLET CONDUIT</b>	The 12" cast iron pipe - unobserved. Three intakes at different elevations with 16" cast iron pipes. Water is currently drawn off the top intake. The valve on the center intake reportedly is broken. The bottom intake is reportedly silted shut.	
<b>INTAKE STRUCTURE</b>	Three intakes on concrete slab on upstream face of dam. The intakes have screens. Unobserved.	
<b>OUTLET STRUCTURE</b>	No outlet structure. The 12" pipe runs directly to the borough.	
<b>OUTLET CHANNEL</b>	None.	
<b>EMERGENCY GATE</b>	30" cast iron blow-off line located between buttresses 6 and 7. Condition unobserved - below water level.	

**UNGATED SPILLWAY**

<b>VISUAL EXAMINATION OF</b>	<b>OBSERVATIONS</b>	<b>REMARKS OR RECOMMENDATIONS</b>
<b>CONCRETE WEIR</b>	Appears to be good. Concrete weir has 4' high wooden flashboards, many of which are bent and some are missing.	
<b>APPROACH CHANNEL</b>	Lake.	
<b>DISCHARGE CHANNEL</b>	None.	
<b>BRIDGE AND PIERS</b>	None.	

**GATED SPILLWAY**

<b>VISUAL EXAMINATION OF</b>	<b>OBSERVATIONS</b>	<b>REMARKS OR RECOMMENDATIONS</b>
<b>CONCRETE SILL</b>	N/A	
<b>APPROACH CHANNEL</b>	N/A	
<b>DISCHARGE CHANNEL</b>	N/A	
<b>BRIDGE AND PIERS</b>	N/A	
<b>GATES AND OPERATION EQUIPMENT</b>	N/A	

**DOWNSTREAM CHANNEL**

<b>VISUAL EXAMINATION OF</b>	<b>OBSERVATIONS</b>	<b>REMARKS OR RECOMMENDATIONS</b>
<b>CONDITION (OBSTRUCTIONS, DEBRIS, ETC.)</b>	Very narrow and confined for the first three quarters of a mile. No homes located within this stretch.	
<b>SLOPES</b>	Steep to moderate.	
<b>APPROXIMATE NO. OF HOMES AND POPULATION</b>	Within three miles, approximately 10 homes and 1 church (approximately 40+ people).	

**RESERVOIR**

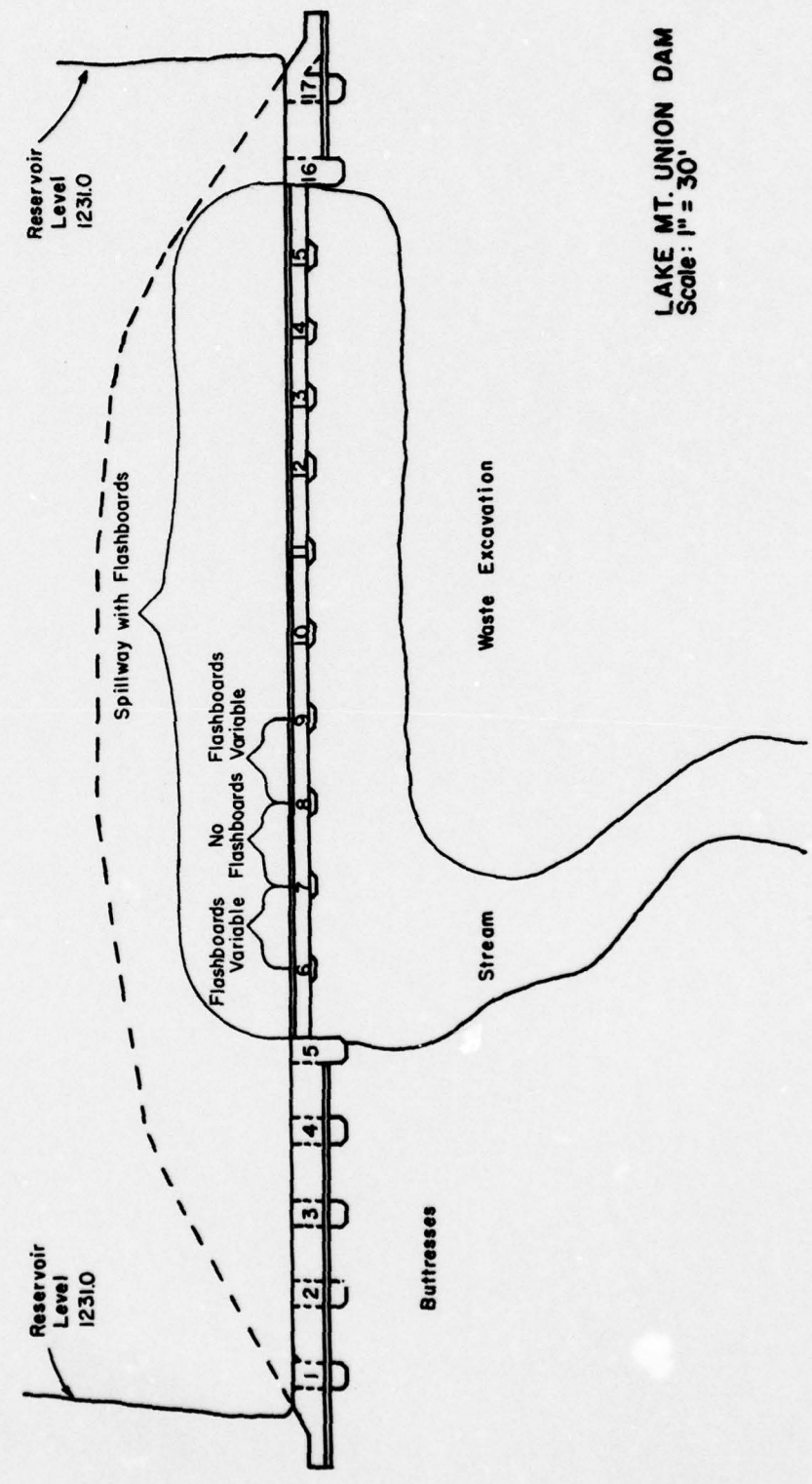
<b>VISUAL EXAMINATION OF</b>	<b>OBSERVATIONS</b>	<b>REMARKS OR RECOMMENDATIONS</b>
<b>SLOPES</b>	Moderately steep.	
<b>SEDIMENTATION</b>	Considerable. Bottom intake on water supply line silted shut.	

**INSTRUMENTATION**

<b>VISUAL EXAMINATION OF</b>	<b>OBSERVATIONS</b>	<b>REMARKS OR RECOMMENDATIONS</b>
<b>MONUMENTATION/SURVEYS</b>	None.	
<b>OBSERVATION WELLS</b>	None.	
<b>WEIRS</b>	None.	
<b>PIEZOMETERS</b>	None.	
<b>OTHER</b>	None.	



LAKE MT. UNION DAM  
Scale: 1" = 30'



~~CHECKLIST, ENGINEER INDEX B  
A, DESIGN, CONSTRUCTION, OPERATION, PHASE I~~

**APPENDIX B**

**CHECKLIST, ENGINEERING DATA, DESIGN, CONSTRUCTION, OPERATION, PHASE I**

**CHECK LIST  
ENGINEERING DATA  
DESIGN, CONSTRUCTION, OPERATION  
PHASE I**

**NAME OF DAM** Lake Mount Union Dam

**ID#** PA 473

ITEM	REMARKS
AS-BUILT DRAWINGS	None available.
REGIONAL VICINITY MAP	U.S.G.S quadrangle.
CONSTRUCTION HISTORY	PennDER files, considerable.
TYPICAL SECTIONS OF DAM	Construction drawings.
OUTLETS - PLAN - DETAILS - CONSTRAINTS - DISCHARGE RATINGS RAINFALL/RESERVOIR RECORDS	Construction drawings. Construction drawings. None. None. None.

ITEM	REMARKS
DESIGN REPORTS	None.
GEOLOGY REPORTS	None.
DESIGN COMPUTATIONS HYDROLOGY & HYDRAULICS DAM STABILITY SEEPAGE STUDIES	None.
MATERIALS INVESTIGATIONS BORING RECORDS LABORATORY FIELD	None. None. PennDER files. PennDER files.
POST-CONSTRUCTION SURVEYS OF DAM	None.
BORROW SOURCES	Unknown.

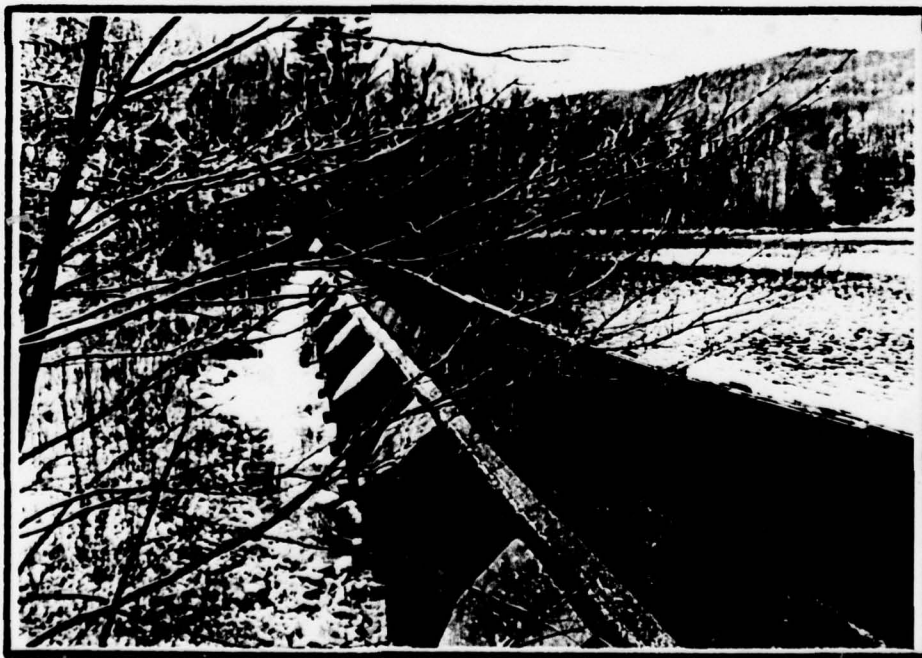
ITEM	REMARKS
MONITORING SYSTEMS	None.
MODIFICATIONS	None.
HIGH POOL RECORDS	None.
POST CONSTRUCTION ENGINEERING STUDIES AND REPORTS	None.
PRIOR ACCIDENTS OR FAILURE OF DAM DESCRIPTION REPORTS	None.
MAINTENANCE OPERATION RECORDS	None.

ITEM	REMARKS
SPILLWAY PLAN SECTIONS DETAILS	Construction drawings.
OPERATING EQUIPMENT PLANS & DETAILS	Construction drawings.

**APPENDIX C**  
**PHOTOGRAPHS**



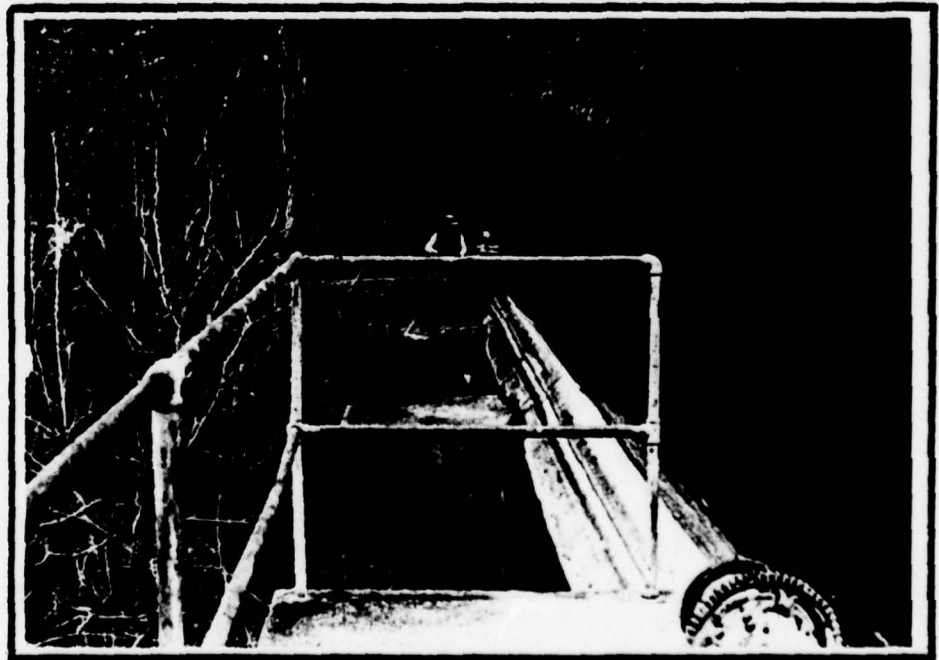
View of spillway crest and flashboards from right abutment.



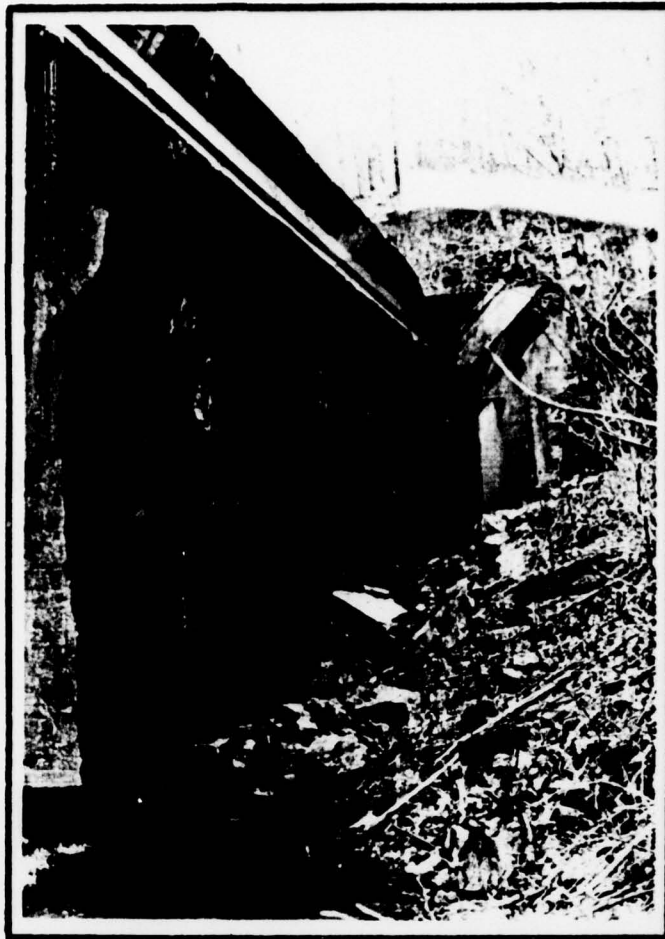
View of spillway crest from left abutment.



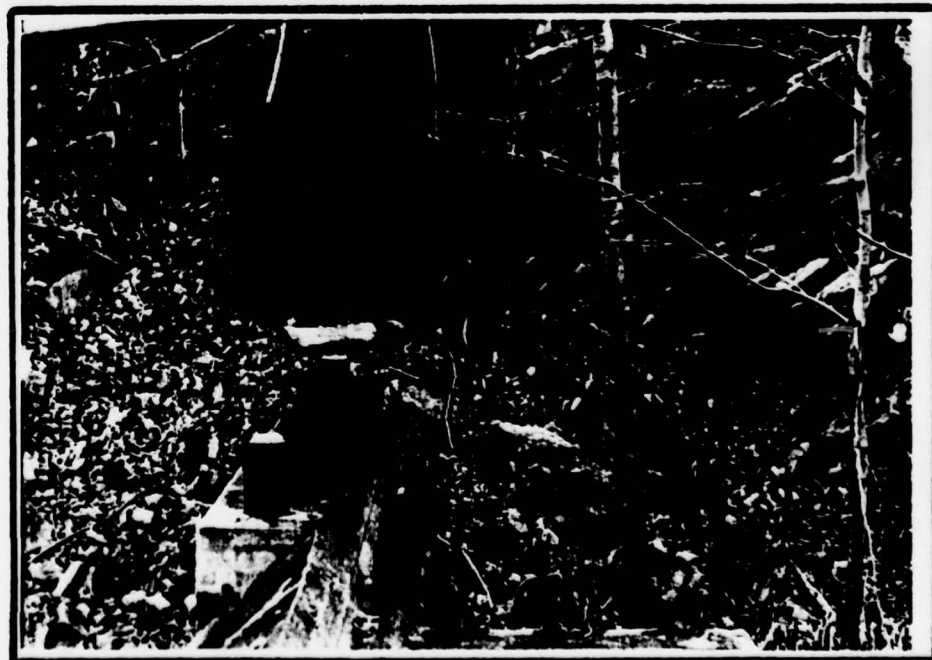
Downstream view of buttresses looking toward  
right abutment.



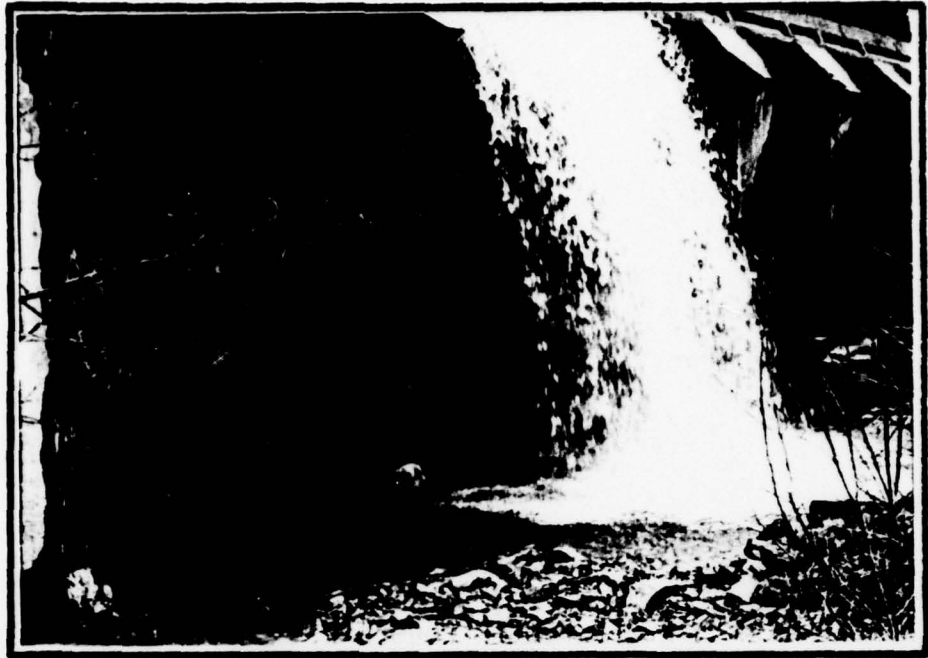
View of right abutment and non-overflow section.



Downstream view of buttress looking toward left abutment. Note: waste rock downstream of buttresses.



Left abutment. Note: grout pipes.  
C-3



Water flowing over spillway between buttresses 7 and 8.  
Note: deterioration of concrete buttresses.



Immediate downstream exposure.



First downstream residence.



Several homes adjacent to stream.

**APPENDIX D**  
**HYDROLOGY AND HYDRAULICS**

APPENDIX D  
HYDROLOGY AND HYDRAULICS

Methodology. The dam overtopping and breach analyses were accomplished using the systemized computer program HEC-1 (Dam Safety Investigation), September, 1978, prepared by the Hydrologic Engineering Center, U.S. Army Corps of Engineers, Davis, California. A brief description of the methodology used in the analysis is presented below.

1. Precipitation. The Probable Maximum Precipitation (PMP) is derived and determined from regional charts prepared from past rainfall records including "Hydrometeorological Reports No. 40 prepared by the National Weather Service.

The index rainfall is reduced from 10% to 20% depending on watershed size by utilization of what is termed the HOP Brook adjustment factor. Distribution of the total rainfall is made by the computer program using distribution methods developed by the Corps.

2. Inflow Hydrograph. The hydrologic analysis used in development of the overtopping potential is based on applying a hypothetical storm to a unit hydrograph to obtain the inflow hydrograph for reservoir routing.

The unit hydrograph is developed using the Snyder method. This method requires calculation of several key parameters. The following list gives these parameters their definition and how they were obtained for these analysis.

Parameter	Definition	Where Obtained
$C_t$	Coefficient representing variations of watershed slope and storage	From Corps of Engineers*
L	Length of main stream channel miles	From U.S.G.S. 7.5 minute topographic
$L_{ca}$	Length on main stream to centroid of watershed	From U.S.G.S. 7.5 minute topographic
$C_p$	Peaking coefficient	From Corps of Engineers*
A	Watershed size	From U.S.G.S. 7.5 minute topographic

\*Developed by the Corps of Engineers on a regional basis for Pennsylvania.

3. Routing. Reservoir routing is accomplished by using Modified Plus routing techniques where the flood hydrograph is routed through reservoir storage. Hydraulic capacities of the outlet works, spillways and the crest of the dam are used as outlet controls in the routing.

The hydraulic capacity of the outlet works can either be calculated and input or sufficient dimensions input and the program will calculate an elevation discharge relationship.

Storage in the pool area is defined by an area - elevation relationship from which the computer calculates storage. Surface areas are either planimeted from available mapping or U.S.G.S. 7.5 minute series topographic maps or taken from reasonably accurate design data.

4. Dam Overtopping. Using given percentages of the PMF the computer program will calculate the percentage of the PMF which can be controlled by the reservoir and spillway without the dam overtopping.

5. Dam Breach and Downstream Routing. The computer program is equipped to determine the increase in downstream flooding due to failure of the dam caused by overtopping. This is accomplished by routing both the pre failure peak flow and the peak flow through the breach (calculated by the computer with given input assumptions) at a given point in time and determining the water depth in the downstream channel. Channel cross-sections taken from U.S.G.S. 7.5 minute topographic maps were used in the downstream flood wave routing. Pre and post failure water depths are calculated at locations where cross-sections are input.



L ROBERT KIMBALL & ASSOCIATES  
CONSULTING ENGINEERS & ARCHITECTS  
EBENSBURG PENNSYLVANIA

DAM NAME LAKE MOUNT UNION

I.D. NUMBER PA 31-52

SHEET NO. 1 OF 4

BY OTM DATE 5-8-79

LAKE MOUNT UNION

DRAINAGE AREA

AREA = 3.3 SQ. MILES (FROM U.S.G.S. 7.5 MIN. QUAD.)

UNIT HYDROGRAPH PARAMETERS

DAM SITE LOCATED IN ZONE #21, SUSQUEHANNA RIVER BASIN. FROM CORPS OF ENGINEERS, BALTIMORE DISTRICT REGIONAL STUDY.

$C_p = 0.55$   $C_t = 1.50$  (FROM C.O.E. BALTIMORE DIST.)

$L = 2.2$  MILES,  $L_{cu} = 0.3$  MILES (FROM U.S.G.S. 7.5 MIN. QUAD.)

$$t_p = C_t (L \times L_{cu})^{0.8} = 1.5 (2.2 \times 0.34)^{0.8}$$

$t_p = 1.50 (0.92) = 1.37$  HRS. (SNYDERS LAG ( $t_p$ ) IN HOURS)

LOSS RATE AND BASE FLOW PARAMETERS

AS RECOMMENDED BY CORPS OF ENGINEERS, BALTIMORE DISTRICT.

STRTL = 1 INCH

CNSTL = 0.05 IN/HR

STRTR = 1.5 CFS/MI<sup>2</sup>

QRCSN = 0.05 (5% OF PEAK FLOW)

RTIOR = 2.00

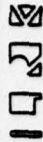
PROBABLE MAXIMUM STORM

FROM H.R. 40

PMP, INDEX RAINFALL  $22.2(1.04) = 23.1$  IN.

$R_6 = 117\%$ ,  $R_{12} = 127\%$ ,  $R_{24} = 136\%$ ,  $R_{48} = 143\%$ ,  $R_{72} = 145\%$





L. ROBERT KIMBALL & ASSOCIATES  
CONSULTING ENGINEERS & ARCHITECTS  
EBENSBURG PENNSYLVANIA

DAM NAME LAKE MOUNT UNION  
I.D. NUMBER PA. 31-52  
SHEET NO. 3 OF 4  
BY OTM DATE \_\_\_\_\_

CONDITION NO. 1

ELEV. (FT.)	TRAPEZOIDAL FLOW		RECTANGULAR FLOW		Q <sub>TOTAL</sub> (cfs)
	hp (FT.)	Q (cfs)	h (FT.)	Q (cfs)	
1231.0	0	0			0
1231.5	0.5	20			20
1232.0	1	61			61
1232.5	1.5	118			118
1233.0	2	194			194
1233.5	2.5	287			287
1234.0	3	398			398
1234.5	3.5	528			528
1235.0			0.5	152	680
1236.0			1	639	1320
1237.0			2	1806	2490
1238.0			3	3318	4000
1239.0			4	5108	5790
1240.0			5	7139	7820
1241.0			6	9384	10060
1242.0			7	11826	12500
	C' = 0.95		C = 3.3, $\beta = 175.5'$ , $\lambda = 193.5'$		

CONDITION NO. 2 (FLASHBOARDS REMOVED)

DISCHARGE CURVE DETERMINED WITH HEC-1.

LENGTH OF SPILLWAY = 193.5'

C = 3.3

SPILLWAY CREST AT ELEV. 1231'



L. ROBERT KIMBALL & ASSOCIATES  
CONSULTING ENGINEERS & ARCHITECTS  
EDENSBURG PENNSYLVANIA

DAM NAME LAKE MOUNT UNION

I.D. NUMBER PA 31-52

SHEET NO. 4 OF 4

BY/TM DATE 5-14-79

OVERTOP PARAMETERS

ELEV. TOP OF DAM = 1235'

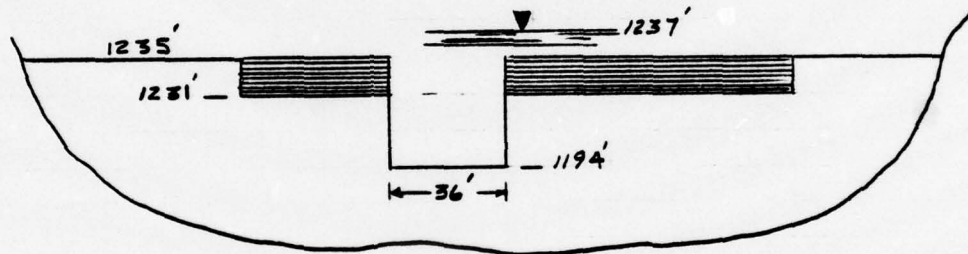
LENGTH OF DAM = 116'

COEFFICIENT = 3.1 BROAD CREST WEIR

DISCHARGE CURVE WAS DETERMINED WITH (HEC-1).

DAM BREACH PARAMETERS

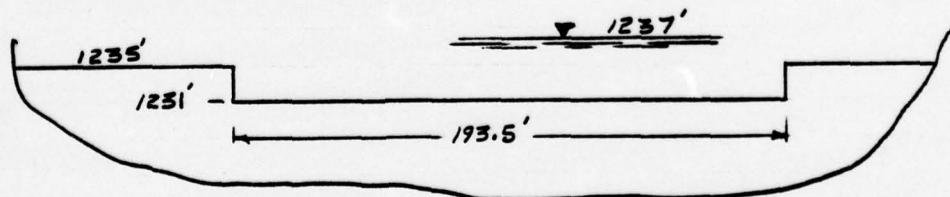
PLAN 1 (SECTION OF FLASHBOARDS AND STRUCTURE FAIL)



RATIO OF PMF = 0.4  
BREACH WIDTH = 36'  
SIDE SLOPE OF BREACH = 0

FAILURE TIME = 0.25 HRS.  
ELEVATION  
FAILURE BEGINS = 1237'

PLAN 2 (FLASHBOARDS FAIL)



RATIO OF PMF = 0.4  
BREACH WIDTH = 193.5'  
SIDE SLOPE OF BREACH = 0

FAILURE TIME = 0.25 HRS.  
ELEVATION  
FAILURE BEGINS = 1237'

CHECK LIST  
HYDROLOGIC AND HYDRAULIC  
ENGINEERING DATA

DRAINAGE AREA CHARACTERISTICS: 3.29 square miles, steep wooded

ELEVATION TOP NORMAL POOL (STORAGE CAPACITY): 1231.0 (164 acre-feet)

ELEVATION TOP FLOOD CONTROL POOL (STORAGE CAPACITY): N/A

ELEVATION MAXIMUM DESIGN POOL: Unknown

ELEVATION TOP DAM: 1235.0

SPILLWAY CREST:

- a. Elevation 1231.0
- b. Type Sharp crested weir with wooden flashboards
- c. Width \_\_\_\_\_
- d. Length 193.5 feet
- e. Location Spillover Center of dam
- f. Number and Type of Gates Flashboards

OUTLET WORKS:

- a. Type 12" cast iron pipe
- b. Location Between buttress 4 and 5
- c. Entrance inverts 1201.0
- d. Exit inverts 1201.0
- e. Emergency draindown facilities 30" cast iron pipe

HYDROMETEOROLOGICAL GAUGES:

- a. Type NONE
- b. Location \_\_\_\_\_
- c. Records \_\_\_\_\_

MAXIMUM NON-DAMAGING DISCHARGE: June 1972, flow unknown, dam undamaged  
however, flashboards were damaged.



\*\*\*\*\*  
 FLOOD HYDROGRAPH PACKAGE (HEC-1)  
 / DAM SAFETY VERSION JULY 1978  
 LAST MODIFICATION 26 FEB 79  
 \*\*\*\*\*

RUN DATE 79/02/10  
 TIME 16.11.53

ANALYSIS OF DAM OVERTOPPING USING RATIOS OF PHE  
 HYDROLOGIC-HYDRAULIC ANALYSIS OF LAKE HOWIT UNION DAM PA 9111  
 RATIOS OF PHE ROUTED THROUGH THE RESERVOIR

NO	NHR	NMIN	IDAY	JOPER	JHR	IMIN	METRC	IPLT	IPRT	NSTAN
288	0	15	0	5	0	0	0	0	-4	0

JOPER NHT CRP TRAC

MULTI-PLAN ANALYSES TO BE PERFORMED

PLAN-1 RATIOS 1  
 PLAN-2 RATIOS 1  
 PLAN-3 RATIOS 1

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SUB-AREA RUNOFF COMPUTATION

INFLOW TO RESERVOIR

ISTAQ	ICOMP	IECON	ITAPE	JPLT	JPR1	INAME	ISTAGE	IAUTO
1	0	0	0	0	0	1	0	0

HYDROGRAPH DATA



ROUTE THROUGH RESERVOIR

ISTAG ICOMP IECON ITAPE JPLT JPRT INAME ISTAGE IAUTO

2 1 0 0 0 0 1 0 0

ROUTING DATA  
 0.000 0.000 0.000 0.000 0.000 0.000 0.000 0.000 0.000

NSTPS NSTDL LAG AMSKK X TSK STORA ISPRAT

1 0 0 0.000 0.000 0.000 0.000 -1231.00 -1

1231.00 1237.00 1238.00 1239.00 1240.00 1241.00 1242.00

0.00 20.00 61.00 118.00 194.00 287.00 398.00 528.00 680.00

FLOW

1320100

3700.00 3700.00 3700.00 3700.00 3700.00 3700.00 3700.00 3700.00 3700.00

SURFACE AREA=

0. 10. 13. 15. 16. 18. 21. 23. 25.

CAPACITY=

0. 153. 199. 272. 357. 454. 564. 684

ELEVATION=

1109. 1291. 1291. 1291. 1291. 1291. 1291. 1291. 1291

CREL

1231.0

SPWID

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COGN

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EXPW

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ELEV

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CAREA

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PEAK OUTFLOW IS 3019.1 AT TIME 41.00 HOURS

PEAK OUTFLOW IS 4035.1 AT TIME 41.00 HOURS

PEAK OUTFLOW IS 5046.0 AT TIME 41.00 HOURS

PEAK OUTFLOW IS 10101.1 AT TIME 41.00 HOURS

#####

PEAK FLOW AND STORAGE (END OF PERIOD) SUMMARY FOR MULTIPLE PLAN-RATIO ECONOMIC COMPUTATIONS  
 FLOWS IN CUBIC FEET PER SECOND (CUBIC METERS PER SECOND)  
 AREA IN SQUARE MILES (SQUARE KILOMETERS)

OPERATION	STATION	AREA	RATIO APPLIED TO FLOW					
			RATIO 1	RATIO 2	RATIO 3	RATIO 4	RATIO 5	RATIO 6
HYDROGRAPH AT	1	8130	1019	2077	3041	4099	5171	6241
		8125	88.121	176.241	264.361	352.481	440.601	528.721
ROUTED TO	2	3430	999	2011	3019	4035	5046	60105
		8.55	28.291	56.941	85.501	114.251	142.881	266.151

SUMMARY OF DAM SAFETY ANALYSIS

PLAN 1 ..... INITIAL VALUE 1231.00 SPILLWAY CREST 1231.00 TOP OF DAM 1239.00  
 ELEVATION STORAGE 153.00  
 STORAGE 153.00  
 OUTFLOW 0.00

RATIO OF PHF	MAXIMUM RESERVOIR W.S. ELEV	MAXIMUM DEPTH OVER DAM	MAXIMUM STORAGE AC-FT	MAXIMUM OUTFLOW CFS	DURATION OVER TOP HOURS	TIME OF MAX OUTFLOW HOURS	TIME OF FAILURE HOURS
1.0	1235.77	4.37	207	1991	2.50	1.00	0.00
1.20	1236.17	4.19	211	1917	2.50	1.00	0.00
1.40	1236.74	1.74	223	3019	6.75	41.00	0.00
1.60	1237.23	2.23	230	4035	7.50	41.00	0.00
1.80	1237.66	2.66	236	5046	8.25	41.00	0.00
2.00	1238.04	3.04	241	6051	9.00	41.00	0.00



\*\*\*\*\*  
 FLOOD HYDROGRAPH PACKAGE (HEC-1)  
 DAM SAFETY VERSION JULY 1978  
 LAST MODIFICATION 26 FEB 79  
 \*\*\*\*\*

RUN DATE 79/03/11  
 TIME 13.09.10.

ANALYSIS OF DAM OVERTOPPING USING RATIOS OF PMF  
 HYDROLOGIC-HYDRAULIC ANALYSIS OF LAKE MOUNT UNION DAM PA 31-12  
 RATIOS OF PMF ROUTED THROUGH THE RESERVOIR..NO FLASHBOARDS..

NO	MHR	MMIN	IDAY	IHR	IMIN	METRC	JOB SPECIFICATION				
							IPLT	IPRT	NSTAN		
288	0	15	0	0	0	0	0	0	0	-4	0
			JOPER	NWJ	LROPT	TRACE					
			9	0	0	0					

MULTI-PLAN ANALYSES TO BE PERFORMED  
 MPLAN= 1 MRTLIO= 3 LRTIO= 1  
 RT 1958 .60 1400

\*\*\*\*\*

SUB-AREA RUNOFF COMPUTATION

INFLOW TO RESERVOIR

ISTAQ	ICOMP	IECON	ITAPE	JPLT	JPRT	INAME	ISTAGE	IAUTO
1	0	0	0	0	0	1	0	0

HYDROGRAPH DATA



ROUTE THROUGH RESERVOIR

ISTAQ 2 ICOMP 1 IECON 0 ITAPE 0 JPLT 0 JPRT 0 INAME 1 ISTAGE 0  
 IRES 1 IRES ISAME 1 IOPT 0 IPMP 0 LSTR 0

ROUTING DATA

NSTPS 1 NSTD 0 LAG 0 AMSK X TSK STORA ISPRAT 0  
 10% 13% 16% 21% 23% 29% 35% 45% 56% 68%  
 CAPACITY= 0 153 199 272 357 454 564 684

SURFACE AREA 0 10% 13% 16% 21% 23% 29% 35% 45% 56% 68%  
 ELEVATION= 1102 1231 1235 1240 1245 1250 1255 1260

CREL 6PWID COSY EXPN ELEV COOL SAREA EXPL  
 12310 192.5 2.3 1.8 0.0 0.0 0.0 0.0

DAM DATA

TOPEL 1235.0  
 COOD 311  
 EXPD 178  
 DAMWID 316

PEAK OUTFLOW IS 80394 AT TIME 41.00 HOURS

PEAK OUTFLOW IS 60524 AT TIME 41.00 HOURS

PEAK OUTFLOW IS 101164 AT TIME 41.00 HOURS

\*\*\*\*\*

PEAK FLOW AND STORAGE (END OF PERIOD) SUMMARY FOR MULTIPLE PLAN-RATIO ECONOMIC COMPUTATIONS  
 FLOWS IN CUBIC FEET PER SECOND (CUBIC METERS PER SECOND)  
 AREA IN SQUARE MILES (SQUARE KILOMETERS)

RATIOS APPLIED TO FLOWS

OPERATION STATION AREA PLAN RATIO 1 RATIO 2 RATIO 3  
 .50 .60 1.00

HYDROGRAPH AT 1 3,330 1 5073. 6088. 10146.  
 ( 8.52) ( 142168) ( 172281) ( 287201)

ROUTED TO 2 3,330 1 5039. 6059. 10114.  
 ( 8.52) ( 142168) ( 171281) ( 286291)

SUMMARY OF DAM SAFETY ANALYSIS

PLAN 1 .....

ELEVATION STORAGE	INITIAL VALUE	SPILLWAY CREST	TOP OF DAM
153	1231.00	1231.00	1235.00
OUTFLOW	0	0	199
			9108

RATIO OF PHE	MAXIMUM RESERVOIR M.S.ELEV	MAXIMUM DEPTH OVER DAM	MAXIMUM STORAGE AC-FT	MAXIMUM OUTFLOW CFS	DURATION OVER TOP HOURS	TIME OF MAX OUTFLOW HOURS	TIME OF FAILURE HOURS
1.00	1234.91	0.00	1071	7087	0.00	1.00	0.00
1.50	1233.53	1.53	1011	8059	1.78	1.00	0.00
1.00	1236.91	1.91	225	10114	3.75	41.00	0.00





\*\*\*\*\*  
 FLOOD HYDROGRAPH PACKAGE (HEC-1)  
 DAM SAFETY VERSION JULY 1978  
 LAST MODIFICATION 26 FEB 79  
 \*\*\*\*\*

RUN DATE 79/05/14  
 TIME 13.08.51

RATIO OF PMF ROUTED THROUGH THE RESERVOIR AND DOWNSTREAM  
 DOWNSTREAM CONDITION DUE TO OVERTOP LAKE MOUNT UNION PA 31-52  
 PLANS 1 AND 2 ASSUME BREACH; PLAN 3 ASSUMES NO BREACH

NO	NHR	NMIN	IDAY	ICR	JOB SPECIFICATION				IPLI	IPRI	NSTAN
					ININ	METRC	LROPT	TRACE			
200	0	19	0	0	0	0	0	0	0	0	
			5	0	0	0	0	0	0	0	

MULTI-PLAN ANALYSES TO BE PERFORMED  
 NPLAN= 3 NRTIO= 3 LRTIO= 1

RTIOS= 640

\*\*\*\*\*

SUB-AREA RUNOFF COMPUTATION

INFLOW TO RESERVOIR

ISIAQ	ICUMP	IECON	ITAPE	JPLI	JPRI	INAME	ISTAGE	IAUTO
1	0	0	0	0	0	1	0	0

HYDROGRAPH DATA

HYDG 1 IUMG 1 IAREA 3.30 SNAP 0.00 IASDA 3.30 ITRSPC 0.00 RATIO 0.000 ISNOW 0 ISAME 1 LOCAL 0

PRECIP DATA

SPFE 0.00 PMS 23.10 R6 117.00 R12 127.00 R25 136.00 R48 143.00 R72 149.00 R96 0.00  
 ITRSPC COMPUTED BY THE PROGRAM IS .800

LOSS DATA

LROI 0 SINKR 0.00 DLIKR 0.00 KTIOL 1.00 ERAIN 0.00 SIKRS 0.00 RTIOL 1.00 SIRIL 1.00 CNSIL 0.00 ALSMK 0.00 RTIMP 0.00  
 UNIT HYDROGRAPH DATA  
 TP= 1.37 CP= .55 NTA= 0

RECESSION DATA

STRTO= -1.50 QRC5R= -105 RTIOR= 2.00

UNIT HYDROGRAPH 38 END-OF-PERIOD ORIGINATES: LAG= 1.26 HOURS: CP= .58 VOL= 1.00

59.	216.	430.	801.	856.	795.	681.	582.	498.
426.	365.	312.	228.	195.	167.	143.	122.	105.
89.	77.	66.	48.	41.	35.	30.	26.	22.
19.	16.	14.	10.	9.	7.	6.		

MO.DA HR.MN PERIOD RAIN EXCS LOSS END-OF-PERIOD FLOW MO.DA HR.MN PERIOD RAIN EXCS LOSS COMP P

SUM 26.80 24.16 2.64 2089364  
 ( 681.11 614.11 67.11 5916.4V)

\*\*\*\*\*

HYDROGRAPH ROUTING



BRWID 36. Z ELEM IFAIL MSEL FAILED  
0.00 1198.00 .25 1231.00 1237.00

BEGIN DAM FAILURE AT 40.75 HOURS

PEAK OUTFLOW IS 17202. AT TIME 41.00 HOURS

DAM BREACH DATA  
BRWID 194. Z ELEM IFAIL MSEL FAILED  
0.00 1231.00 .25 1231.00 1237.00

BEGIN DAM FAILURE AT 40.75 HOURS

PEAK OUTFLOW IS 5712. AT TIME 40.76 HOURS

DAM BREACH DATA  
BRWID 194. Z ELEM IFAIL MSEL FAILED  
0.00 1231.00 .25 1231.00 1240.00

PEAK OUTFLOW IS 4035. AT TIME 41.00 HOURS

\*\*\*\*\*

HYDROGRAPH ROUTING

CHANNEL ROUTING - MUD PULS REACH 2-3

ISTAQ	ICUMP	I ECON	ITAPE	JPLT	JPRT	INAME	ISTAGE	IAUTU
3	1	U	0	0	0	1	0	0

ALL PLANS HAVE SAME



FLOW 0.00 264.98 1278.19 3500.62 7356.22 13210.94 21397.77 32226.55 45989.39  
 62964.69 83515.58 107931.56 136337.21 168941.05 205952.89 247581.63 294033.87 345513.42 402221.90  
 464354.25  
 MAXIMUM STAGE IS 1010.4  
 MAXIMUM STAGE IS 1007.1  
 MAXIMUM STAGE IS 1006.8

\*\*\*\*\*

HYDROGRAPH ROUTING

CHANNEL ROUTING - MOD PULS REACH 3-4

ISTAG	ICOMP	IECON	ITAPE	JPLI	JPRT	INAME	ISTAGE	IAUTO
4	1	0	0	0	0	1	0	0

ALL PLANS HAVE SAME ROUTING DATA

QLOSS	CLOSS	AVG	IRRES	ISAME	IOPT	IPHP	LSSR
0.0	0.000	0.00	1	1	0	0	0

NSIPS	NSTD	LAG	ANSSK	TSK	STORA	ISPRAY
1	0	0	0.000	0.000	0.000	0

NORMAL DEPTH CHANNEL ROUTING

Q(1) Q(2) Q(3) ELNVI ELMAX RLNTH SEL

00000 00000 00000 00000 00000 00000 00000 00000 00000 00000

CROSS SECTION COORDINATES--STA,ELEV,STA,ELEV--ETC

0.00	920.00	75.00	900.00	115.00	898.00	120.00	896.00	130.00	896.00
138.00	898.00	175.00	900.00	105.00	920.00				
STORAGE	0.00	.95	2.64	7.45	16.18	29.32	46.88	68.86	95.26
126.07									
677.23	161.30	200.96	243.03	293.51	346.42	403.74	465.47	531.65	602.13
OUTFLOW	0.00	98.34	388.44	1140.80	2704.83	5454.96	9665.14	15593.95	23483.21
33561.42	4605.32	61142.72	79053.44	99970.44	124080.70	151565.86	182602.81	217364.13	256018.37
298730.91									
STAGE	896.00	897.26	898.53	899.79	901.05	902.32	903.58	904.84	906.11
907.37	908.63	909.89	911.16	912.42	913.68	914.95	916.21	917.47	918.64
920.00									
FLOW	0.00	98.34	388.44	1140.80	2704.83	5454.96	9665.14	15593.95	23483.21
33561.42	4605.32	61142.72	79053.44	99970.44	124080.70	151565.86	182602.81	217364.13	256017.36
298730.91									

MAXIMUM STAGE IS 906.1  
 MAXIMUM STAGE IS 906.1  
 MAXIMUM STAGE IS 906.1

\*\*\*\*\*  
 \*\*\*\*\*  
 \*\*\*\*\*

HYDROGRAPH ROUTING

CHANNEL ROUTING - MOD PULS REACH 4-5

ISTAO	ICOMP	IECON	ITAPE	JPLT	JPRT	INAME	ISTAGE	IAUTO
5	1	0	0	0	0	1	0	0

ALL PLANS HAVE SAME

ROUTING DATA

CLOSS	CLOSS	AVG	IRIS	ISAME	ISPT	ISMP	LRIS
0.0	0.000	0.00	1	1	0	0	0
NSTPS	NSTD	LAG	ANSKK	X	TSK	STORA	ISPRAT
1	0	0	0.000	0.000	0.000	0.	0

NORMAL DEPTH CHANNEL ROUTING

CH11	CH12	CH13	ELNVT	ELMAX	ALMTH	SEL
0600	0900	0600	780.0	820.0	3400.	03330

CROSS SECTION COORDINATES--STA, ELEV, STA, ELEV--ETC

0400	820.00	840.00	800.00	940.00	782.00	928.00	780.00	955.00	780.00
940.00	782.00	7060.00	800.00	1070.00	820.00				

STORAGE	0.00	2.52	11.09	29.27	57.06	94.46	141.47	198.09	264.22
340.16									

1622.73	522.59	520.55	625.03	739.02	862.52	995.53	1138.06	1290.10	1451.56
---------	--------	--------	--------	--------	--------	--------	---------	---------	---------

OUTFLOW	0.00	240.41	1308.67	4063.93	9236.04	17443.70	29244.59	45154.67	65658.56
---------	------	--------	---------	---------	---------	----------	----------	----------	----------

91216.56 122240.24 159229.47 202592.21 252674.06 309819.58 374370.86 446665.94 527038.40 615817.02

713326.32 780.00 782.11 784.21 786.32 788.43 790.53 792.63 794.74 796.84  
801.05 803.16 805.26 807.37 809.47 811.58 813.68 815.79 817.89

820.00 FLOW 0.00 240.41 1308.67 4062.92 9226.04 17442.70 29244.59 45154.67 62658.56  
91216.56 122240.24 159229.47 202592.21 252674.06 309819.58 374370.86 446665.94 527038.40 615817.02  
713326.32

MAXIMUM STAGE IS 789.2

MAXIMUM STAGE IS 786.7

MAXIMUM STAGE IS 788.8

PEAK FLOW AND STORAGE (END OF PERIOD) SUMMARY FOR MULTIPLE PLAN-RATIO ECONOMIC COMPUTATIONS  
 FLOWS IN CUBIC FEET PER SECOND (CUBIC METERS PER SECOND)  
 AREA IN SQUARE MILES (SQUARE KILOMETERS)

RATIOS APPLIED TO FLOWS

OPERATION STATION AREA PLAN RATIO 1  
 240

HYDROGRAPH AT 1 3.30 1 4088  
 2 8.55 1 114.9211  
 4058.

3 114.9211  
 4058.  
 2 114.9211

ROUTED TO 2 3.30 1 47202.  
 1 487.1011  
 2 2616.

3 159.0311  
 4035.  
 1 114.2511

ROUTED TO 3 3.30 1 12738.  
 1 360.7111  
 2 5026.

3 142.3111  
 4023.  
 1 113.9111

ROUTED TO 4 3.30 1 11882.  
 1 336.4811  
 2 4991.

1 141.2311  
3 4033.  
1 114.2111

3430  
84581

ROUTED TO

1 12136.  
1 343.6611  
2 49876  
1 141.2311  
3 4024.  
1 113.9411

SUMMARY OF DAM SAFETY ANALYSIS

PLAN 1 .....

ELEVATION STORAGE	1231.00	1231.00	1235.00
OUTFLOW	199	199	199
	0.	0.	680.

RATIO OF PMF	0.40	1237.14	2.19	228.	17202.	2.11	11.00	40.75
MAXIMUM RESERVOIR STORAGE								
W.S.ELEV								
OVER DAM								
DEPTH								
MAXIMUM OVER DAM								
STORAGE AC-FT								
MAXIMUM STORAGE								
AC-FT								
MAXIMUM OUTFLOW								
CFS								
MAXIMUM OUTFLOW								
OVER TOP								
DURATION OVER TOP								
HOURS								
MAX OUTFLOW								
HOURS								
TIME OF FAILURE								
HOURS								

PLAN 2 .....

ELEVATION STORAGE	1231.00	1231.00	1235.00
OUTFLOW	199	199	199
	0.	0.	680.

RATIO OF PMF	0.40	1237.14	2.14	228.	5712.	3.25	40.76	40.75
MAXIMUM RESERVOIR STORAGE								
W.S.ELEV								
OVER DAM								
DEPTH								
MAXIMUM OVER DAM								
STORAGE AC-FT								
MAXIMUM STORAGE								
AC-FT								
MAXIMUM OUTFLOW								
CFS								
MAXIMUM OUTFLOW								
OVER TOP								
DURATION OVER TOP								
HOURS								
MAX OUTFLOW								
HOURS								
TIME OF FAILURE								
HOURS								

PLAN 3 .....

ELEVATION STORAGE	1231.00	1231.00	1235.00
OUTFLOW	199	199	199
	0.	0.	680.

RATIO OF PMF	0.40	1237.14	2.14	228.	5712.	3.25	40.76	40.75
MAXIMUM RESERVOIR STORAGE								
W.S.ELEV								
OVER DAM								
DEPTH								
MAXIMUM OVER DAM								
STORAGE AC-FT								
MAXIMUM STORAGE								
AC-FT								
MAXIMUM OUTFLOW								
CFS								
MAXIMUM OUTFLOW								
OVER TOP								
DURATION OVER TOP								
HOURS								
MAX OUTFLOW								
HOURS								
TIME OF FAILURE								
HOURS								

PHF	W.S.ELEV	OVER DAM	AC-FI	CFS	HOURS	HOURS	HOURS
0.40	1237.23	2.23	230.	4035.	7.50	41.00	0.00

PLAN 1	STATION	MAXIMUM FLOW, CFS	MAXIMUM STAGE, FT	TIME HOURS
		12780	1019.6	41.90

PLAN 2	STATION	MAXIMUM FLOW, CFS	MAXIMUM STAGE, FT	TIME HOURS
		5036	1007.1	41.00

D-35

PLAN 3	STATION	MAXIMUM FLOW, CFS	MAXIMUM STAGE, FT	TIME HOURS
		4023.	1006.6	41.25

PLAN 1	STATION	MAXIMUM FLOW, CFS	MAXIMUM STAGE, FT	TIME HOURS
		11893	904.1	41.25

PLAN 2	STATION	MAXIMUM FLOW, CFS	MAXIMUM STAGE, FT	TIME HOURS
--------	---------	-------------------	-------------------	------------

RATIO      MAXIMUM      MAXIMUM      TIME  
 FLOW,CFS      STAGE,FT      HOURS

.60      4931      902.1      41.25

PLAN 3      STATION 4

RATIO      MAXIMUM      MAXIMUM      TIME  
 FLOW,CFS      STAGE,FT      HOURS

.60      4033      901.1      41.25

PLAN 1      STATION 5

RATIO      MAXIMUM      MAXIMUM      TIME  
 FLOW,CFS      STAGE,FT      HOURS

.60      12136      789.2      41.25

PLAN 2      STATION 9

RATIO      MAXIMUM      MAXIMUM      TIME  
 FLOW,CFS      STAGE,FT      HOURS

.60      9987      786.7      41.25

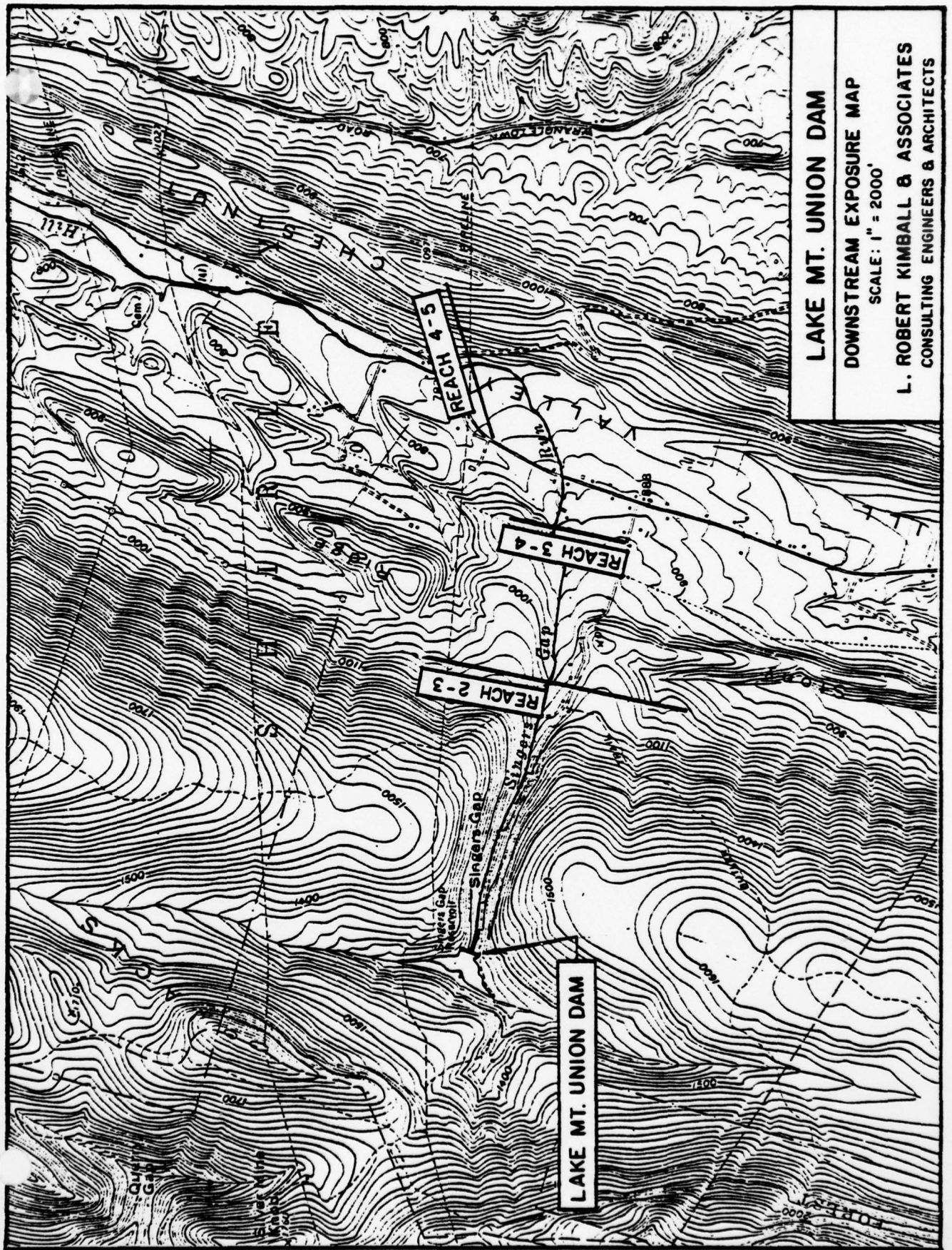
PLAN 3      STATION 5

RATIO      MAXIMUM      MAXIMUM      TIME  
 FLOW,CFS      STAGE,FT      HOURS

.60      9024      786.1      41.25

**APPENDIX E**

**DRAWINGS**



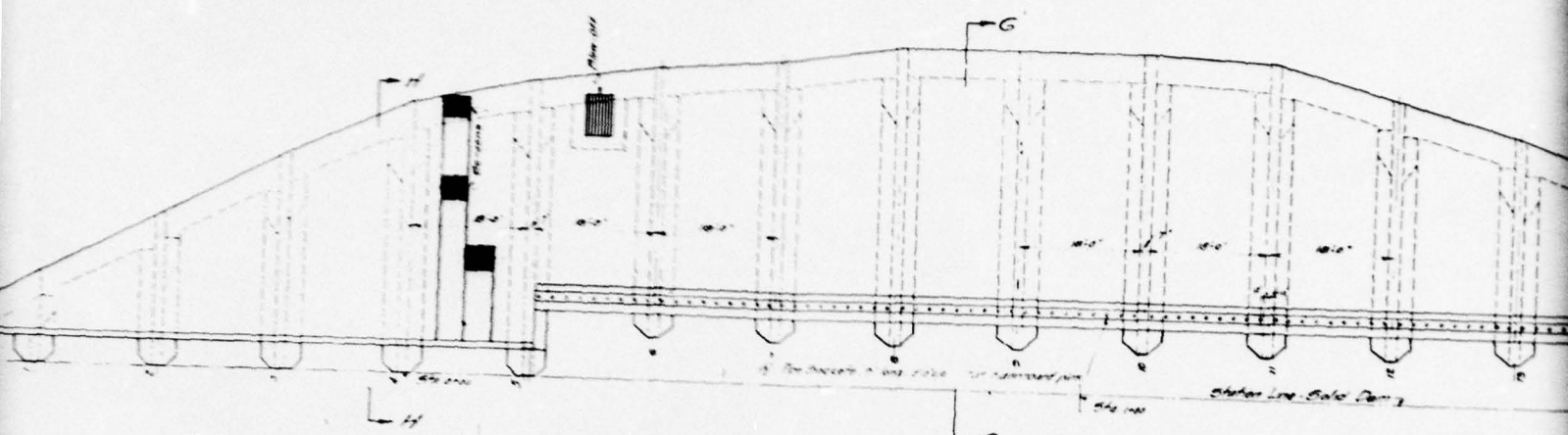
**LAKE MT. UNION DAM**

**DOWNSTREAM EXPOSURE MAP**

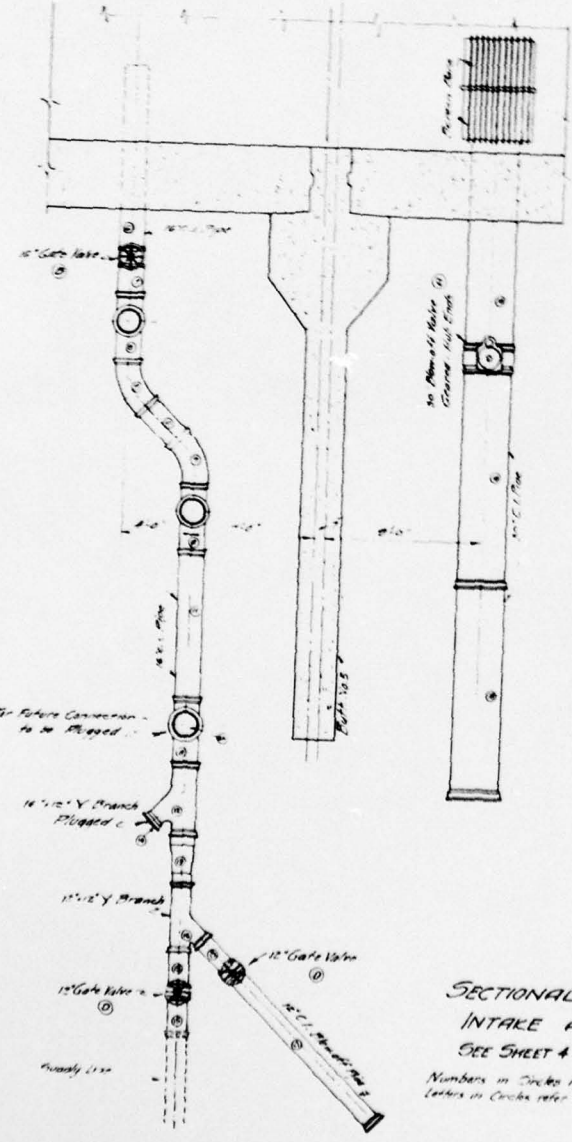
SCALE: 1" = 2000'

**L. ROBERT KIMBALL & ASSOCIATES**  
CONSULTING ENGINEERS & ARCHITECTS

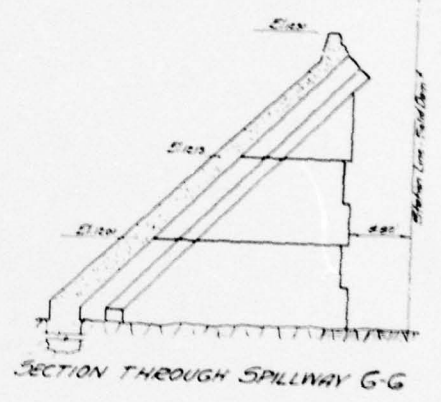
FIGURE 1



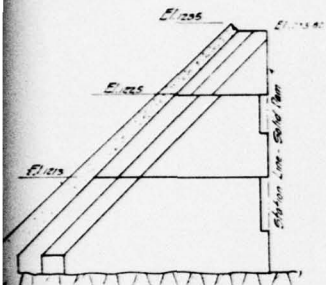
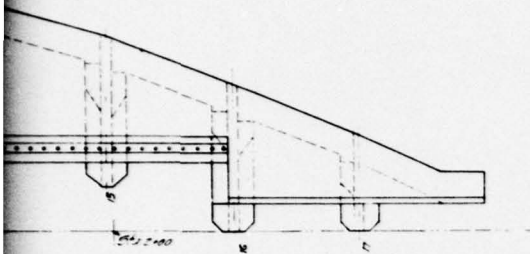
PLAN OF DAM



SECTIONAL PLAN OF  
INTAKE AND BLOW-OFF  
SEE SHEET 4 FOR ELEVATION  
Numbers in Circles refer to Pipe Schedule  
Letters in Circles refer to Valve Schedule



SECTION THROUGH SPILLWAY G-G



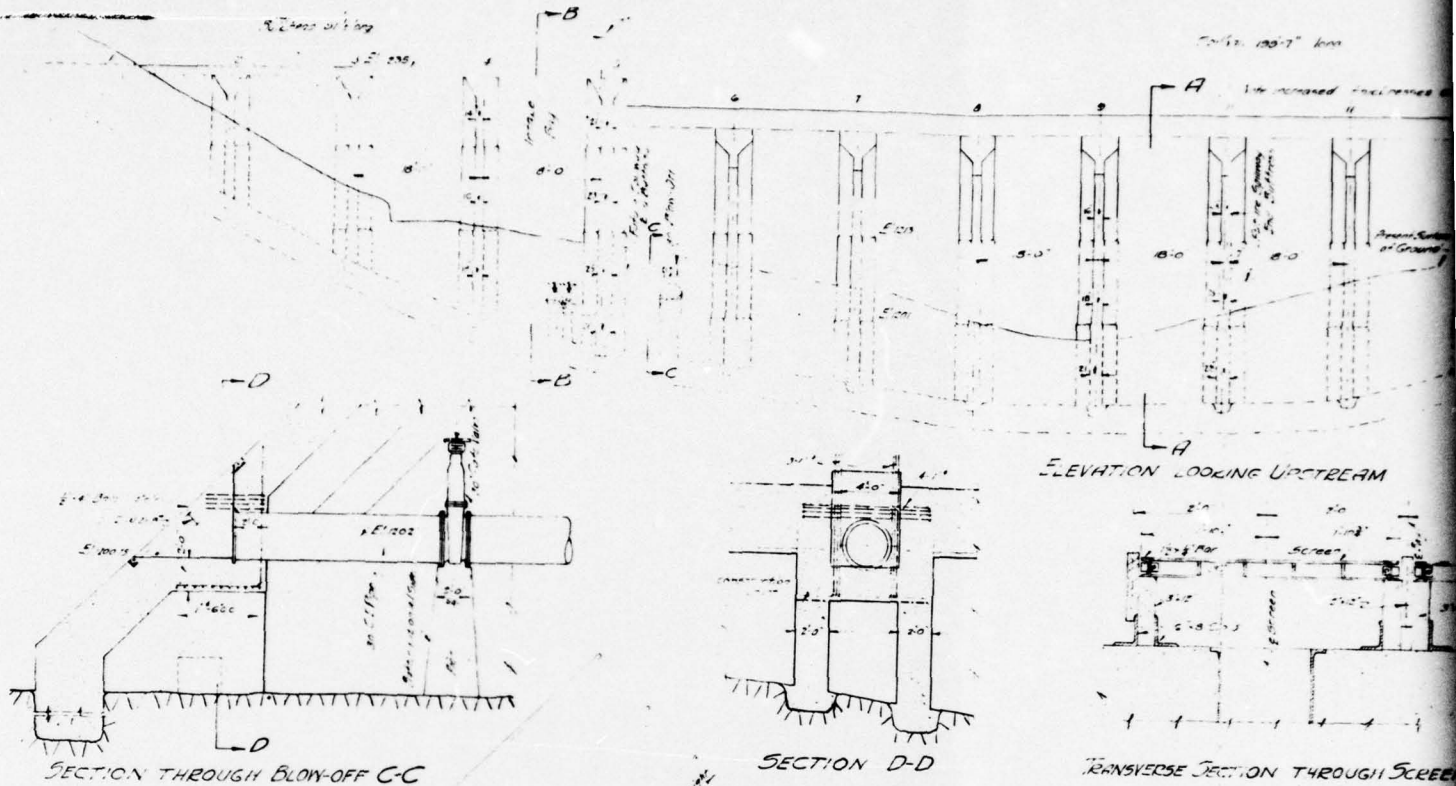
CROSS SECTION THROUGH BULKHEAD H-H

AMBURSEN DAM  
 FOR  
 LAKE MOUNT UNION  
 HUNTINGDON COUNTY - PENNA.  
 D.W. DILLMAN ENGINEER

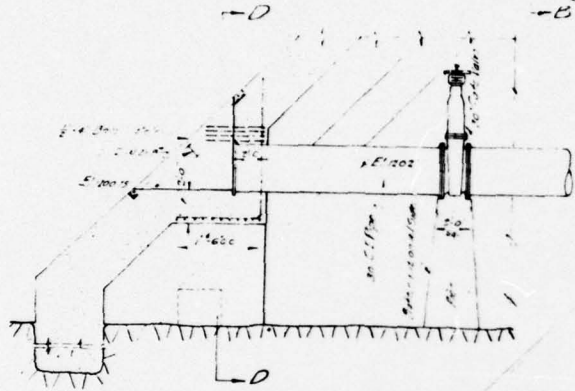
AMBURSEN CONSTRUCTION COMPANY, INC.		ENGINEERS - CONSTRUCTORS, NEW YORK	
APPROVED	BY	DATE	JOB NUMBER
			2540
DESIGNED	BY	SCALE	SHEET NUMBER
		1" = 10' - 1" = 4'	5
CHECKED	BY	REVISED	

ROBERT KIMBALL & ASSOCIATES  
 CONSULTING ENGINEERS & ARCHITECTS  
 FIGURE 2

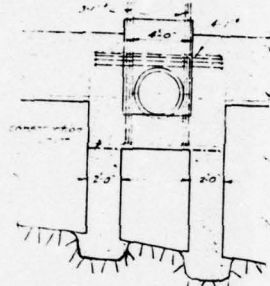
2



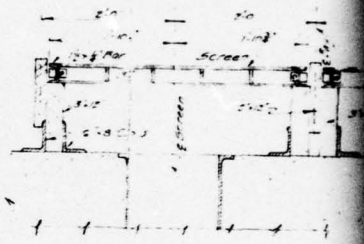
ELEVATION LOOKING UPSTREAM



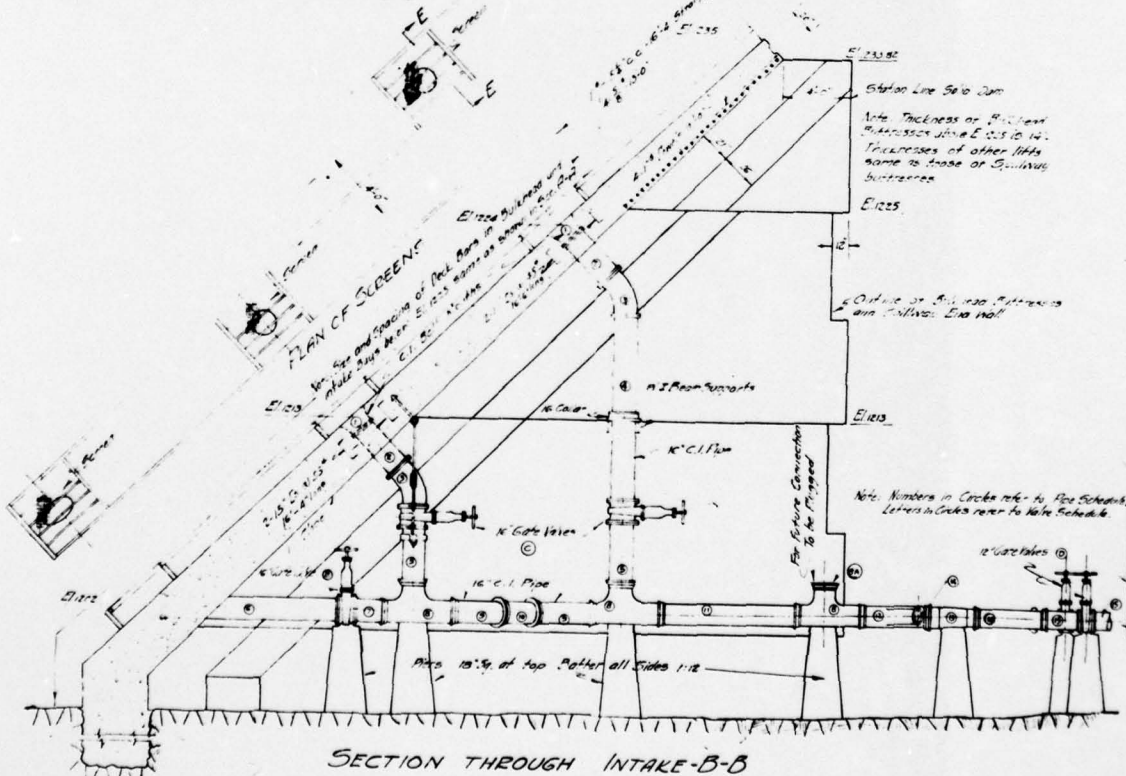
SECTION THROUGH BLOW-OFF C-C



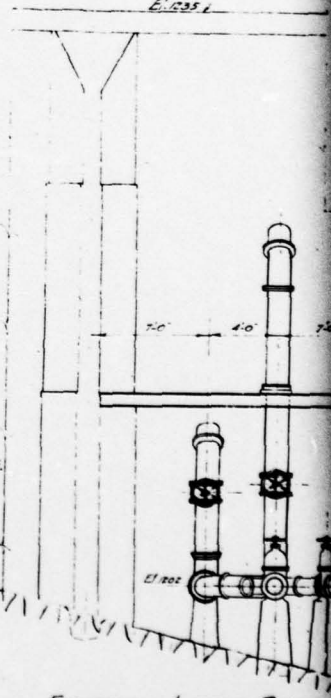
SECTION D-D



TRANSVERSE SECTION THROUGH SCREEN



SECTION THROUGH INTAKE B-B



ELEVATION INTAKE BAY



O

APPENDIX F  
GENERAL GEOLOGY

O

General Geology.

The Mount Union Dam is located within the Valley and Ridge Physiographic Province. This province is typified by numerous synclinal and anticlinal features. Structurally, the dam is located on the western limit of an anticline. No major faulting is associated with this feature. The dam is underlain by Ordovician aged sediments of the Juniata Formation. This formation is composed of red, fine grained, conglomeratic, quartzitic sandstones. The sandstones are cross-bedded and interbedded with red shale.



APPENDIX G  
STABILITY ANALYSIS



L ROBERT KIMBALL & ASSOCIATES  
CONSULTING ENGINEERS & ARCHITECTS  
EBENSBURG PENNSYLVANIA

DAM NAME Lake Mount Union

I.D. NUMBER \_\_\_\_\_

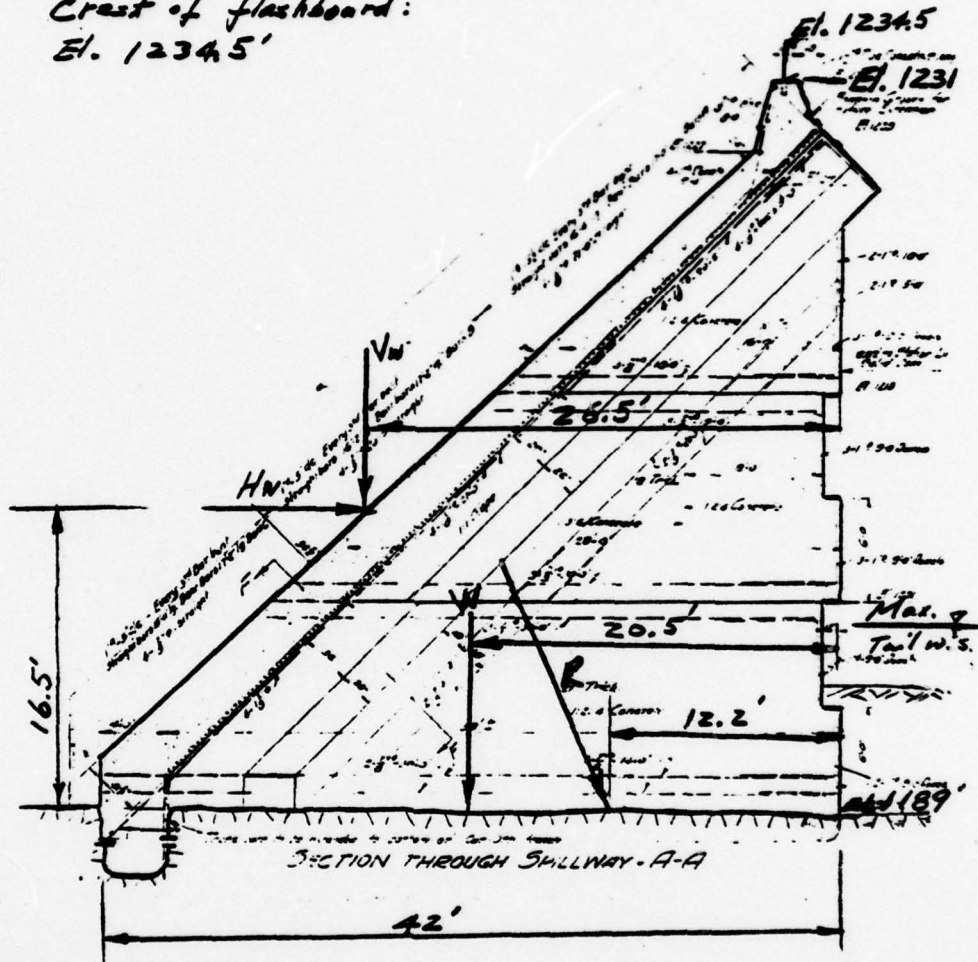
SHEET NO. 1 OF 2

BY RMC DATE 5-15-79

SDF = PMF

Max. H.W. 1239.5'

Crest of flashboard:  
El. 1234.5'



(i) Headwater pressure:

$$V_w = (475 + 674)(18)(.0624) = 1290^k$$

Moment  
Arm (ft)

M (ft-k)

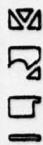
26.5

+ 34,185

$$H_w = (142 + 646)(18) = 1418^k$$

16.5

- 23,400



L. ROBERT KIMBALL & ASSOCIATES  
CONSULTING ENGINEERS & ARCHITECTS  
EBENSBURG PENNSYLVANIA

DAM NAME Lake Mount Union

I.D. NUMBER \_\_\_\_\_

SHEET NO. 2 OF 2

BY LHC DATE 5-15-79

(ii) Wt. of Structure:

	M. Arm (ft)	M (ft-k)
Deck wt.:		
$\frac{1}{2}(24+41.5)(\frac{1}{2})(18)(.150)(56) = 412^k$	23.5	+9,680
Buttress:		
$107 + 59.4 + 24 = 190.4^k$	13.8	+2,630
<u><math>W = 602^k</math></u>	<u>20.5</u>	<u>+12,310</u>

The headwater uplift pressure on an Ambursen dam is usually insignificant. neglected the tail-water pressure and silt load.

$$\text{sliding factor, } f = \frac{1,418}{1,290 + 602} = \underline{0.75} \quad (\text{cl. 1189})$$

Stability against overturning:

$$F.S. = \frac{34,185 + 12,310}{23,400} = \underline{2.0}$$

Pt. of Resultant, from downstream face.

$$d = \frac{23095}{1290 + 602} = \underline{12.2'} \quad \underline{\text{out of Middle third}}$$