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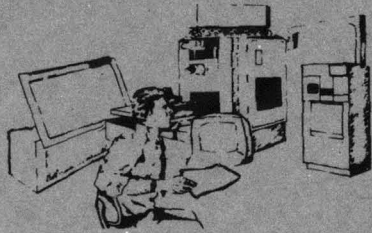
U.S. ARMY

MATERIEL DEVELOPMENT
AND READINESS COMMAND

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MANUFACTURING
METHODS &
TECHNOLOGY



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CAM PLAN

FY 79-81

~~RCS: DRCMT-304~~

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PREPARED BY

AUGUST 1979

USA INDUSTRIAL BASE ENGINEERING ACTIVITY

MANUFACTURING TECHNOLOGY DIVISION

ROCK ISLAND, ILLINOIS 61299

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18. ABSTRACT (Continue on reverse side if necessary and identify by block number) This report provides a summary of the Army's FY 79-81 Manufacturing Methods and Technology Program directed toward computer-aided manufacturing. The following information is provided for 61 projects. Project number, title, projected funding, a statement of the problem and proposed solution, and the technology area into which the project is categorized. The current status of FY 79 projects is also provided.	18. ABSTRACT (Continue on reverse side if necessary and identify by block number)	18. ABSTRACT (Continue on reverse side if necessary and identify by block number)



DEPARTMENT OF THE ARMY
 US ARMY INDUSTRIAL BASE ENGINEERING ACTIVITY
 ROCK ISLAND, ILLINOIS 61299

5 SEP 1979

DRXIB

SUBJECT: CAM Plan

SEE DISTRIBUTION

1. Inclosed for your information is the Army CAM Plan for FY79-81. This plan, published in accordance with DARCOM Regulation No. 15-13, provides a comprehensive picture of where DARCOM plans to invest MMT funds on CAM technology. Lists and summaries of the individual CAM related projects submitted by various DARCOM organizations are provided.
2. This Plan is one of the initiatives being taken by IBEA and the Office of Manufacturing Technology to take advantage of CAM technology in a more systematic manner. Coordination with other DARCOM organizations on this program will be carried out by means of the DARCOM Computer Aided Manufacturing Steering Group.
3. Questions regarding the contents of this report should be directed to Mr. Jim Sullivan, US Army Industrial Base Engineering Activity, Rock Island Arsenal, IL 61299; AV 793-6172, commercial (309) 794-6172.

James W. Carstens

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- The data provided within this report is provided for planning and discussion purposes only and not as information usable in pricing or contracting for the work.
- The projects listed and the dollar amounts shown are subject to change without notice.

TABLE OF CONTENTS

	<u>page</u>
Introduction	1
Summary	2
CAM Project Information	
FY 79	3
FY 80	12
FY 81	18
Appendicies	
CAM Technology Areas	A1
Summary Charts	B1
Project Index	C1
Distribution List	D1

INTRODUCTION

This report contains a listing of the active FY79 and planned FY80-81 CAM related MMT projects. Data presented on each project includes the project number, title, projected funding, a statement of the problem and proposed solution, and the technology area into which the project is categorized. The current status of FY79 projects is also provided. Information is presented in three sections, one for each year, FY79, FY80, and FY81. Within each section projects are grouped according to technology areas. A description of these technology areas is provided in Appendix A. Summary charts and an index relating projects to commands responsible for project execution are included at Appendix B and C respectively.

SUMMARY

- The CAM Plan identifies the 61 Manufacturing Methods and Technology (MMT) projects planned for funding by DARCOM in fiscal years 1979, 1980, and 1981. The proposed funding for those years is:

FY79	\$8.3 Million
FY80	5.3
FY81	8.9

- The projects are also identified by ten technical areas. The technical areas proposed for the greatest funding are:

<u>Technical Area</u>	<u>FY79</u>	<u>FY80</u>	<u>FY81</u>
Fabrication	\$3.0M	\$1.4M	\$2.8M
CADCAM Interaction	1.2M	0.1M	2.5M
Manufacturing Control	0.9M	2.2M	2.4M
Test, Inspection & Evaluation	1.6M	0.8M	0.3M

- The DARCOM Major Subordinate Commands which have proposed the largest CAM Programs for the three years are:

ARRCOM/ARRADCOM	\$8.1 Million
TARADCOM	4.0
ERADCOM	3.2
MICOM	2.9
CORADCOM	2.8
AVRADCOM	1.6

FISCAL YEAR

79

CAM RELATED

MM & T

PROJECTS

ARMY CAD/CAM PROJECTS
08/31/79

*** PROJ NUMBER TITLE PROJ COST TECHNOLOGY AREA
 *** 5 79 6736 TECH READINESS ACCEL THRU COMPUTER INTEGRATED MFG (CAD) 256 ARCHITECTURE
 *** PROBLEM SOLUTION
 *** THE LEAD TIME REQUIRED TO BRING PRODUCTION LINES INTO OPERATION IS UNACCEPTABLY EXCESSIVE. THE DEVELOPMENT AND IMPLEMENTATION OF A COMPUTER INTEGRATED MANUFACTURING SYSTEM WILL SIGNIFICANTLY REDUCE THE REQUIREMENT FOR HIGHLY SKILLED CRAFTSMEN, TOOLMAKERS AND MACHINISTS.
 *** WORK STATUS
 *** PROCUREMENT PACKAGE WAS PREPARED TO DESIGN AND DEVELOP AN ARCHITECTURE FOR COMPUTER INTEGRATED MANUFACTURE OF AMMUNITION METAL PARTS WITH REDUCED LEAD TIME. PROCEDURES AND DOCUMENTATION ARE BEING PREPARED FOR PRODUCTION TOOLING.

 * -----
 *** PROJ NUMBER TITLE PROJ COST TECHNOLOGY AREA
 *** 1 79 7183 SEMI-AUTO COMPOSITE MFG SYS=HELICOPTER FUSELAGE STRUCTURES 100 FABRICATION CAD/CAM
 *** PROBLEM SOLUTION
 *** HELICOPTER FUSELAGE STRUCTURES HAVE HIGH MANUFACTURING COST DUE TO HIGH PART COUNT AND HIGH ASSEMBLY COSTS. METHODS OF COMPOSITE FABRICATION HAVE BEEN INVESTIGATED BUT HAND OPERATIONS RESULT IN HIGH LABOR COSTS.
 *** WORK STATUS
 *** DELINQUENT STATUS REPORT *****

 * -----
 *** PROJ NUMBER TITLE PROJ COST TECHNOLOGY AREA
 *** 5 79 4124 FABRICATION OF CONTROL ACTUATION SYSTEM HOUSINGS 930 FABRICATION CAD/CAM
 *** PROBLEM SOLUTION
 *** THE HOUSINGS USED IN TACTICAL WEAPONS CONTROL SYSTEMS ARE THE SINGLE HIGHEST COST ITEM IN THE SYSTEM. THESE HOUSINGS ARE EXPENSIVE BECAUSE MID VOLUME PRODUCTION CAPABILITIES HAVE NOT BEEN ESTABLISHED.

 * -----
 *** WORK STATUS
 *** A PROPOSAL HAS BEEN RECEIVED AND IS PRESENTLY BEING EVALUATED. THIS PROJECT IS BEHIND SCHEDULE DUE TO ADDITIONAL TIME FOR PROPOSAL SUBMISSION, THIS PROJECT SHOULD PROVIDE ECONOMIC MID-VOLUME PRODUCTION OF CONTROL SYSTEM HOUSINGS.

ARMY CAD/CAM PROJECTS
08/31/79

***	PROJ NUMBER	TITLE	PROJ COST	TECHNOLOGY AREA
***	* 6 79 7807	PROGRAMMED OPTICAL SURFACING EQUIPMENT AND METHODOLOGY (CAM)	138	FABRICATION CAD/CAM
	PROBLEM	SOLUTION		
***	* CURRENT TECHNIQUES FOR PITCH BUTTONING AND BLOCKING PRECISION LENSES USE OLDER CONVENTIONAL EQUIP. ACCURACY DEPENDS ON THE SKILL AND EXPERIENCE OF WELL TRAINED MASTER OPTICIANS WHO ARE BECOMING SCARCE.	ADOPT COMPUTER TECHNIQUES AND INSTRUMENTATION WITH CONTROLS TO PITCH BUTTONING AND BLOCKING OPERATIONS. THE END PRODUCT WILL BE AN INTEGRATED SURFACING SYSTEM IMPLEMENTED IN THE FIRE CONTROL FABRICATION FACILITY AT ARRADCOM.		
***	WORK STATUS			
***	* PROCUREMENT PACKAGE FOR A PROGRAMMABLE CURVE GENERATING/RADIUS TRUING MACHINE HAS BEEN COMPLETED. A SPECIFICATION DELINEATING THE CHAR AND PERFORMANCE REQ FOR A COMPUTER CONTROLLED GRINDING/POLISHING MACHINE HAS BEEN INITIATED.			
***	*****	*****	*****	*****
***	PROJ NUMBER	TITLE	PROJ COST	TECHNOLOGY AREA
***	* F 79 9938	THREE COLOR LIGHT EMITTING DIODE DISPLAY UNIT	510	FABRICATION CAD/CAM
	PROBLEM	SOLUTION		
***	* PRESENT MANUFACTURING METHODS ARE TOO COSTLY AND COMPLICATED SINCE MANY COMPONENTS HAVE TO BE INTERCONNECTED AND MOUNTED BY HAND.	ESTABLISH NEW FABRICATION AND HANDLING TECHNIQUES TO REDUCE COSTS AND STILL PROVIDE A RELIABLE MODULE.		
***	WORK STATUS			
***	* A PROCUREMENT PACKAGE HAS BEEN PREPARED. THE PACING R+D FOR THIS PROJECT UNDERWENT CHANGES AND THE DESIGN OF THE MODULE WAS NOT FINALIZED UNTIL 1 MAR 79. THIS PROJECT IS CURRENTLY 9 MONTHS BEHIND SCHEDULE.			
***	*****	*****	*****	*****
***	PROJ NUMBER	TITLE	PROJ COST	TECHNOLOGY AREA
***	* R 79 3268	AUTOMATIC CONTROL OF PLATING (CAM)	450	FABRICATION CAD/CAM
	PROBLEM	SOLUTION		
***	* THE BATHS USED FOR PLATING PRINTED WIRING BOARDS HAVE AN EXTREMELY LARGE NUMBER OF VARIABLES WHICH INFLUENCE PCB QUALITY. IF ANY VARIABLE DRIFTS OUT OF RELATIVELY NARROW BOUNDS, IMPAIRED QUALITY RESULTS.	DEVELOP CENTRALIZED CONTROLLER SYSTEM WHICH WILL SENSE MULTIPLE INPUTS, KEEPING PROCESS PARAMETERS IN BALANCE.		
***	WORK STATUS			
***	* PRESENT EFFORT IS BEING CARRIED OUT UNDER PROJECT R783268.			

ARMY CAD/CAM PROJECTS
08/31/79

*** PROJ NUMBER TITLE PROJ COST TECHNOLOGY AREA
*** R 79 3441 APPLICATION OF HIGH ENERGY LASER MANUFACTURING PROCESSES 400 FABRICATION CAD/CAM
PROBLEM SOLUTION
*** COST IS A CRITICAL FACTOR IN CONVENTIONAL WELDING INTEGRATE HIGH ENERGY LASER TECHNOLOGY AND COMPUTE
ASSOCIATED WITH THE MANUFACTURE OF HIGH VOLUME M R AIDED MANUFACTURING CONTROLS INTO SYSTEMS CAPABLE
MISSILE SYSTEMS SUCH AS CONTAINERS, LAUNCHERS, ETC E OF HIGH PRODUCTION RATES AND MINIMAL COSTS.
THE IMPLEMENTATION OF LASER PROCESSES HAS THE P
POTENTIAL FOR ENORMOUS COST SAVINGS.
WORK STATUS
*** EXCELLENT WELDS WERE MADE FOR ONE AND ONE QUARTER INCH THICK JOINTS.

*** PROJ NUMBER TITLE PROJ COST TECHNOLOGY AREA
*** T 79 5082 FLEXIBLE MACHINING SYSTEMS PILOT LINE FOR TCY COMPONENTS 440 FABRICATION CAD/CAM
PROBLEM SOLUTION
*** PARTS FOR TRACKED COMBAT VEHICLES ARE TYPICALLY N THE ADVANTAGES OF MASS PDN CAN BE REALIZED IN PROD
OT MANUFACTURED IN LARGE QUANTITIES, BECAUSE OF T UING MEDIUM QUANTITY SIZE LOTS BY A CONCEPT KNOWN
HIS, MASS PDN TECHNOLOGIES THAT RESULT IN LOWER P AS, FLEXIBLE MACHINING SYSTEMS. THIS PROJECT WILL
ON COSTS ARE NOT USED. ADVANCE THE FMS TECHNOLOGY MAKING IT FEASIBLE TO
UTILIZE FMS FOR THE MFG OF ARMY MATERIEL.

WORK STATUS

*** WORK IS IN PLANNING STAGES. CURRENT EFFORTS ARE DIRECTED TOWARD ESTABLISHING A STEERING GROUP MADE UP
OF USERS AND SUPPLIERS OF FMS TECHNOLOGY.

*** PROJ NUMBER TITLE PROJ COST TECHNOLOGY AREA
*** 6 79 7802 ESTABLISH MACHINE TOOL PERFORMANCE SPECIFICATIONS 282 DATA BASE/DATA AUTOMATION
PROBLEM SOLUTION
*** TESTS WILL BE DESIGNED AND PROCEDURES ESTABLISHED
FOR TESTING MACHINE TOOLS AND DETERMINING OVERALL
PERFORMANCE EFFICIENCY. GUIDELINES WILL BE WRITTEN
FOR PROCUREMENT OF MACHINE TOOLS ACCORDING TO SPE
CIFIC PERFORMANCE REQUIREMENTS AND EFFICIENCIES.

WORK STATUS

*** IN-HOUSE, PRIVATE INDUSTRY, AND MACH TOOL BUILDER PRACTICES FOR JUSTIFICATION, SELECTION, SPECIFICATION,
AND TESTING WERE REVIEWED. THE CONTRACT SCOPE OF WORK TO ESTAB SYS PROCUREMENT METHODOLOGY WAS
PREPARED AND CONTRACTUAL SERVICES WERE INITIATED.

ARMY CAD/CAM PROJECTS
08/31/79

*** *** * H 79 9963	TITLE LOW COST E-BEAM EQUIPMENT	PROJ COST 1027	TECHNOLOGY AREA
PROBLEM	SOLUTION		CAD/CAM INTERACTION
*** * ELECTRON BEAM PHOTOLITHOGRAPHY IS NEEDED FOR DEFINING ARTWORK, PHOTO-MASKS, OR DIRECT EXPOSURE ON A WAFER WHERE CLOSE DEFINITION IS ESSENTIAL. IT IS COSTLY BECAUSE PRESENT EQUIPMENT IS DESIGNED FOR LARGE AREA EXPOSURE AND HIGH THROUGHPUT.	DEVELOP A LOWER COST E-BEAM EXPOSURE MACHINE SUITED TO LOW VOLUME MILITARY APPLICATIONS. RETAIN THE 1/4 MICROMETER RESOLUTION AND HIGH REGISTRATION CAPABILITY.		
WORK STATUS			
*** * ***** DELINQUENT STATUS REPORT *****			
*** * * * * *			
*** *** * T 79 5024	TITLE GEAR DESIGN MFG UTILIZING COMPUTER TECHNOLOGY, CAM-PM2	PROJ COST 205	TECHNOLOGY AREA
PROBLEM	SOLUTION		CAD/CAM INTERACTION
*** * THE CONTROL OF DIMENSIONAL TOLERANCES OF FORGED RIVEL GEARS PRESENTS A UNIQUE PROBLEM SINCE THESE GEARS ARE NOT MFG. TO THEORETICAL EQUATIONS. THE BEVEL GEAR IS NOT DEFINED DIMENSIONALLY BUT IS PRESENTED AS REQUIREMENTS FOR TOOTH BEARING PATTERN	THIS PROGRAM WILL ELIMINATE THE CURRENT TRIAL AND ERROR METHODS BY UTILIZING CAD/CAM METHODS AND INTERACTIVE GRAPHICS TECHNIQUES. EXCESSIVE SCRAP, UNEXPECTED DIE WEAR AND BREAKAGE, AND THE HIGH COST OF FORGING DIES WILL BE ADDRESSED.		
WORK STATUS			
*** * PHASE 1 OF A 3 PHASE CONTRACT WAS AWARDED DURING JUNE 1979.			
*** * * * * *			
*** *** * G 79 7724	TITLE GROUP TECHNOLOGY OF WEAPON SYSTEMS	PROJ COST 83	TECHNOLOGY AREA
PROBLEM	SOLUTION		PLANNING/GROUP TECH
*** * THERE IS A NEED TO REDUCE AND CONTROL THE PROLIFERATION OF PARTS AND DESIGNS FOR ITEMS MANUFACTURED AT WATERVLIET ARSENAL.	THE ARMY HAS PURCHASED A GROUP CLASSIFICATION AND CODING SOFTWARE PACKAGE. ONCE THIS SYSTEM IS IMPLEMENTED, IT SHOULD BE POSSIBLE TO REDUCE THE NUMBER OF DIFFERENT PARTS THRU STANDARDIZATION.		
WORK STATUS			
*** * DRAWINGS HAVE BEEN CODED, ROUTINGS ASSEMBLED, AND ANALYZE THIS DATA IS IN THE FINAL PURCHASING CYCLE.			
*** * * * * *			

ARMY CAD/CAM PROJECTS
08/31/79

***	PROJ NUMBER	TITLE	PROJ COST	TECHNOLOGY AREA
***	* 6 79 7949	APPLICATION OF GROUP TECHNOLOGY TO RIA MFR (CAM)	127	PLANNING/GROUP TECH
	PROBLEM	SOLUTION		
***		APPLY GROUP TECHNOLOGY TO CLASSIFY, CODE AND MANUFACTURE WEAPON ASSEMBLIES AND COMPONENTS AS FAMILIES OF PARTS, MATCH PARTS BY CONTOUR AND SIZE FOR SIMULTANEOUS MACHINING AND, SUB-GROUP FOR MORE EFFICIENT MACHINING AND ASSEMBLY.		
***	WORK STATUS			
***		A CONTRACT TO PROVIDE TRAINING IN CLASSIFICATION AND CODING USING THE MICLASS SYSTEM IS IN THE FINAL STAGES. TWO CRT WERE APPROVED FOR PURCHASE.		

***	PROJ NUMBER	TITLE	PROJ COST	TECHNOLOGY AREA
***	* 6 79 7963	GROUP TECH CELLULAR MFG FOR FC COMPONENTS ASSEMBLIES	188	PLANNING/GROUP TECH
	PROBLEM	SOLUTION		
***		THROUGH GROUP TECHNOLOGY PART FAMILIES, MACHINE GROUPS, TOOL GROUPS AND WORK GROUPS WILL BE ESTABLISHED TO REALIZE THE FOLLOWING - REDUCED PLANNING EFFORT, SET-UP TIME, WORK-IN PROGRESS, LEVEL OF SCRAP AND MORE EFFECTIVE MACHINE OPERATIONS.		
***	WORK STATUS			
***		INITIAL PLANNING HAS BEEN COMPLETED, A CONTRACTOR HAS BEEN SELECTED.		

***	PROJ NUMBER	TITLE	PROJ COST	TECHNOLOGY AREA
***	* 5 79 4322	MMT DESIGN/CHAR OF ELEC CONT SYST FOR PROD FAC	610	MANUFACTURING CONTROL
	PROBLEM	SOLUTION		
***		ANALYZE DATA CONCERNING DEGRADATION OF ELECTRONIC SYSTEMS DURING PERIODS OF DORMANCY AND DEVELOP CRITERIA FOR LAYAWAY PLANNING AND FUTURE SYSTEM DESIGN.		
***	WORK STATUS			
***		WORK PLANS HAVE BEEN PREPARED TO IDENTIFY POTENTIAL PROBLEM AREAS AND LAYAWAY PROCEDURES FOR SEVERAL AMMO PRODUCTION FACILITIES. PLANS TO IMPLEMENT A CYCLE PROCEDURE HAVE BEEN DEVELOPED. DATA CAPTURE FORMS WERE DEVELOPED FOR FAILURE REPORTS + ANALYSES		

ARMY CAD/CAM PROJECTS
08/31/79

*** PROJ NUMBER TITLE PROJ COST

* R 79 3445 PRECISION MACHINING OF OPTICAL COMPONENT 300
PROBLEM SOLUTION TECHNOLOGY AREA

* EXISTING PRECISION MACHINING FACILITIES CANNOT MEET THE DEMAND, MEET OPTICAL DESIGN REQUIREMENTS, MEET PRODUCTION SCHEDULES, AND STAY WITHIN REASONABLE COST BOUNDARIES. INTEGRATE BOTH THE WELL PROVEN ERGA DEVELOPED SINGLE POINT DIAMOND MACHINING CAPABILITIES AND THE DEVELOPING INTERFEROMETRIC AIDED AND COMPUTER CONTROLLED TECHNOLOGY INTO A MANUFACTURING METHOD. MANUFACTURING CONTROL
WORK STATUS

* A PROCUREMENT PACKAGE WAS COMPLETED, PROPOSALS WERE RECEIVED AND EVALUATED, CONTRACT AWARD IS EXPECTED IN JULY.

*** PROJ NUMBER TITLE PROJ COST

* 5 79 6682 SIMULATION OF AMMUNITION PRODUCTION LINES 170
PROBLEM SOLUTION TECHNOLOGY AREA

* METHODS ARE NEEDED FOR DESIGNING PRODUCTION LINES OPERATING IN A REAL ENVIRONMENT AND SUBJECT TO UNCERTAINTIES ASSOCIATED WITH MACHINE BREAKDOWNS AND SCHEDULED MAINTENANCE. USE COMPUTER PROGRAM TO DEVELOP SIMULATIONS OF THE OPERATION OF MODEL LINE MODULES FOR PRODUCTION RATES, MAINTENANCE SCHEDULED AND UNSCHEDULED, BUFFER SIZES, OPERATION EXPERIENCE, MACHINE AVAILABILITY, STATISTICAL DISTRIBUTION OF MACHINE FAILURES. SIM, MODEL, OP RESCH
WORK STATUS

* MISSISSIPPI ARMY AMMO PLANT WAS SELECTED LINE FOR SIMULATION, FACTORS INCLUDE MACHINE RATES, DEFECT RATES, MAINTENANCE SCHEDULED AND UNSCHEDULED, BUFFER SIZES, OPERATION EXPERIENCE, MACHINE AVAILABILITY, STATISTICAL DISTRIBUTION OF MACHINE FAILURES.

*** PROJ NUMBER TITLE PROJ COST

* 5 79 6716 MATH MODEL OF FORMING OPERATIONS FOR ARTILLERY DESIGN 306
PROBLEM SOLUTION TECHNOLOGY AREA

* TRIAL AND ERROR METHODS AND THE ABSENCE OF PROVEN AUTOMATED DESIGN TECHNIQUES FOR TOOLING CAUSE EXPECTED FAILURES IN FORMING OPERATIONS AND DELAYS IN STARTUP OF AMMUNITION PRODUCTION LINES. DEVELOP ANALYTICAL MODELS AND AUTOMATED TOOL DESIGN METHODS OF CRITICAL METAL FORMING OPERATIONS. TOOL DESIGNS THUS GENERATED WILL BE TESTED IN A PRODUCTION SETTING TO VERIFY THE COMPUTER MODELS. PROVEN MODELS ARE APPLICABLE TO CURRENT AND FUTURE LINE
WORK STATUS

* A CONTRACT WAS AWARDED TO BATTELLE ON 16 MAY 79.

ARMY CAD/CAM PROJECTS
08/31/79

*** PROJ NUMBER TITLE PROJ COST
*** * H 79 9844 CMOS CIRCUITS USING SILICON ON SAPPHIRE -SOS-TECHNOLOGY 700

TECHNOLOGY AREA

TEST, INSP, EVAL

SOLUTION

THIS PROJECT WILL ESTABLISH THE PRODUCTION CAPABILITY FOR THE GROWING OF MULTIPLE RIBBON SAPPHIRE, A KIND FOR FABRICATING SILICON ON SAPPHIRE COMPLEMENTARY METAL OXIDE SEMICONDUCTOR MONOLITHIC CIRCUITS.

WORK STATUS

*** * A PROCUREMENT DATA PACKAGE WAS SENT TO THE PROCUREMENT OFFICE ON 17 MAY 79. A CONTRACT SHOULD BE LET BY NOV 79. CONTRACTOR WILL PULL MULTIPLE SAPPHIRE RIBBONS THRU EDGE DEFINING DIES. A SILICON FILM WILL BE EPITAXIALLY GROWN ON THE SAPPHIRE RIBBONS.

*** PROJ NUMBER TITLE PROJ COST
*** * R 79 3242 DIGITAL FAULT ISOLATION OF PRINTED CIRCUIT BOARD 425

TECHNOLOGY AREA

TEST, INSP, EVAL

SOLUTION

THIS PROJECT WILL DEVELOP FAULT ISOLATION PROCEDURES APPLICABLE DURING CIRCUIT BOARD TEST TO ISOLATE FAULTS DOWN TO THE SMALLEST CIRCUIT PACKAGE ON THE BOARD. THE PROBE TRACE METHOD FOR FAULT ISOLATION WILL BE UTILIZED.

WORK STATUS

*** * NO WORK HAS YET BEEN DONE ON THIS FY79 PORTION. MICOM CAN EXERCISE AN OPTION ON ITS FY78 CONTRACT WITH HUGHES AIRCRAFT CO. TO COMPLETE ITS SAMPLING OF CIRCUIT BOARD TEST REQUIREMENTS AND ITS SURVEY OF AUTOMATIC TESTERS.

*** PROJ NUMBER TITLE PROJ COST
*** * S 79 6693 BALL PROPELLANT DETERGENT COATING-CAM RELATED 171

TECHNOLOGY AREA

CONTINUOUS FLOW PROCESS

SOLUTION

BUILD A MATHEMATICAL MODEL OF THE DETERGENT PROCESS AND VALIDATE IT IN PILOT PLANT TESTS USING A PROGRAMMABLE PROCESS CONTROLLER.

WORK STATUS

*** * PARTIAL MODEL OF DETERGENT COATING PROCESS CHECKED AGAINST BADGER AAP PRODUCTION DATA. GOOD FIT FOR 5 OF 6 TRANSPORT CONSTANTS. DIFFUSION COEFFICIENT, THE REMAINING CONSTANT, IS OFF BY A POWER OF 10.

FISCAL YEAR
80
CAM RELATED
MM & T
PROJECTS

ARMY CAD/CAM PROJECTS
08/31/79

PROJ NUMBER	TITLE	PROJ COST	TECHNOLOGY AREA
*** * 5 80 6736	TECH READINESS ACCEL THRU COMPUTER INTEGRATED MFG (CAM)	290	ARCHITECTURE
PROBLEM	SOLUTION		
***	THE LEAD TIME REQUIRED TO BRING PRODUCTION LINES TO MOBILIZATION MAXIMUM IS INTOLERABLY EXCESSIVE. A CRITICAL DETERENT IS THE EXTREME SHORTAGE OF TOOLMAKERS AND MACHINISTS.		
***	THE DEVELOPMENT AND IMPLEMENTATION OF A COMPUTER INTEGRATED MANUFACTURING SYSTEM WILL SIGNIFICANTLY REDUCE THE REQUIREMENT FOR HIGHLY SKILLED CRAFTSMEN.		

PROJ NUMBER	TITLE	PROJ COST	TECHNOLOGY AREA
*** * 1 80 7183	SEMI-AUTO COMPOSITE MANUFAC SYSTEM HELICOPTER SECONDARY STRU	155	FABRICATION CAD/CAM
PROBLEM	SOLUTION		
***	HELICOPTER FUSELAGE STRUCTURES HAVE HIGH MANUFACTURING COST DUE TO HIGH PART COUNT AND HIGH ASSEMBLY COSTS. METHODS OF COMPOSITE FABRICATION HAVE BEEN INVESTIGATED BUT HAND OPERATIONS RESULT IN HIGH LABOR COSTS.		
***	FABRICATE AND DEMONSTRATE A SEMI-AUTOMATED COMPOSITE MANUFACTURING SYSTEM FOR THE PRODUCTION OF COMPOSITE HELICOPTER FUSELAGE STRUCTURAL PARTS.		

PROJ NUMBER	TITLE	PROJ COST	TECHNOLOGY AREA
*** * R 80 101A	IMPROVED MFG. PROCESSES FOR DRY TUNED ACCELEROMETERS (CAM)	380	FABRICATION CAD/CAM
PROBLEM	SOLUTION		
***	THERE IS A NEED TO ESTABLISH MANUFACTURING METHODS NECESSARY TO INCREASE YIELD AND REDUCE COST OF DRY TUNED ACCELEROMETERS. THE PRESENT METHOD IS LABOR INTENSIVE AND PRONE TO ERROR.		
***	ELECTRO-DISCHARGE MACHINING CAN BE ADAPTED TO AUTOMATED MACHINING OF THE COMPLEX DRY FLEXURE SUPPORTS. THIS APPROACH WILL PROVIDE THE FLEXIBILITY TO EXPERIMENT TO OPTIMIZE THE SUPPORT DESIGN FOR QUANTITY PRODUCTION.		

ARMY CAD/CAM PROJECTS
08/31/79

PROJ NUMBER	TITLE	PROJ COST	TECHNOLOGY AREA
* T 80 5082	FLEXIBLE MACHINING SYSTEM, PILOT LINE FOR TCV COMPONENTS	880	FABRICATION CAD/CAM
<p>PROBLEM</p> <p>THE ADVANTAGES OF MASS PDN CAN BE REALIZED IN PRODUCING MEDIUM QUANTITY SIZE LOTS BY A CONCEPT KNOWN AS FLEXIBLE MACHINING SYSTEMS. THIS PROJECT WILL ADVANCE THE FMS TECHNOLOGY MAKING IT FEASIBLE TO UTILIZE FMS FOR THE MFG OF ARMY MATERIEL.</p>			

* F 80 3036	CAD/CAM OF SPECIAL ELECTRONIC CIRCUITS	140	CAD/CAM INTERACTION
<p>PROBLEM</p> <p>SEMICONDUCTOR INTEGRATED CIRCUITS NEEDED FOR SPECIAL COMMUNICATIONS EQUIP. MUST BE CUSTOM DESIGNED FOR EACH NEW APPLICATION. EACH IC REQUIRES SEVERAL MASK SETS AND A NUMBER OF IC ARE REQUIRED FOR EACH DEVICE. CONSIDERABLE ARTWORK IS REQUIRED.</p>			

* 6 80 7949	APPLICATION OF GROUP TECHNOLOGY TO RIA MFG (CAM)	155	PLANNING/GROUP TECH
<p>PROBLEM</p> <p>PRESENT PLANNING, SCHEDULING, AND MANUFACTURE OF WEAPON ASSEMBLIES AND COMPONENTS ARE BY SEPARATE LOTS AND PARTS WHICH REQUIRE MULTIPLE, MACHINING OPERATIONS, SET-UPS AND CHANGES OF TOOLING, AND CAUSE LOSS OF TIME AND MONEY.</p>			

ARMY CAD/CAM PROJECTS
08/31/79

***	PROJ NUMBER	TITLE	PROJ COST	
***	* 6 80 7963	GROUP TECHNOLOGY FOR FIRE CONTROL PARTS AND ASSEMBLIES	303	
	PROBLEM	SOLUTION		TECHNOLOGY AREA
***	* FIRE CONTROL MANUFACTURING HAS RESULTED IN THE PRODUCTION OF MULTIPLE RESETTING OF MACHINES, LONG SETUP TIMES, AND HIGH WORK-IN PROGRESS.	THROUGH GROUP TECHNOLOGY PART FAMILIES, MACHINE GROUPS, TOOL GROUPS AND WORK GROUPS WILL BE ESTABLISHED TO REALIZE THE FOLLOWING - REDUCED PLANNING EFFORT, SETUP TIME, WORK-IN PROGRESS, LEVEL OF SCRAP AND MORE EFFECTIVE MACHINE OPERATIONS.		PLANNING/GROUP TECH
***	*****	*****	*****	*****
***	PROJ NUMBER	TITLE	PROJ COST	
***	* 5 80 4322	CHARACTERIZE DORMANCY EFFECT ON ELECTRONIC EQUIPMENT	515	
	PROBLEM	SOLUTION		TECHNOLOGY AREA
***	* UNCERTAINTY OF THE EFFECT OF LONG TERM STORAGE DURING PLANT LAYAWAY ON ELECTRONIC CONTROL SYSTEMS AND THE ASSOCIATED IMPACT ON PRODUCTION BASE LEAD TIME.	ANALYZE DATA CONCERNING DEGRADATION OF ELECTRONIC SYSTEMS DURING PERIODS OF DORMANCY AND DEVELOP CRITERIA FOR LAYAWAY PLANNING AND FUTURE SYSTEM DESIGN.		MANUFACTURING CONTROL
***	*****	*****	*****	*****
***	PROJ NUMBER	TITLE	PROJ COST	
***	* 6 80 8034	MANUFACTURING SHOP FLOOR FEEDBACK SYSTEM (CAM)	84	
	PROBLEM	SOLUTION		TECHNOLOGY AREA
***	* ROCK ISLAND ARSENAL'S CURRENT METHOD OF COLLECTING SHOP FLOOR DATA IS COSTLY, UNRELIABLE AND DOES NOT PROVIDE ENOUGH DATA FOR PROPER CONTROL OF PRODUCTION.	DESIGN AND INSTALL A MANUFACTURING SHOP FLOOR FEEDBACK SYSTEM UTILIZING THE LATEST ADVANCEMENTS IN COMPUTER HARDWARE AND PRODUCTION MANAGEMENT CONCEPTS.		MANUFACTURING CONTROL
***	*****	*****	*****	*****

ARMY CAD/CAM PROJECTS
08/31/79

***	PROJ NUMBER	TITLE	PROJ COST	TECHNOLOGY AREA
***	* H 80 3010	MILLIMETER-WAVE SOURCES FOR 60, 94, AND 140 GHZ	900	MANUFACTURING CONTROL
***	PROBLEM	SOLUTION		
***	* TO ESTABLISH A MANUFACTURING CAPABILITY FOR PRODUCTION OF IMPATT DIODES WHICH ARE UNIFORM ENOUGH TO BE FIELD REPLACEABLE IN ARMY SYSTEMS.	ESTABLISH TECHNIQUES AND PROCESSES CAPABLE OF PRODUCING SILICON DOUBLE DRIFT IMPATT SOURCES. PRECISION AND RIGOROUS COMPUTER CONTROL OF ALL MATERIAL IS REQUIRED.		
***	PROJ NUMBER	TITLE	PROJ COST	TECHNOLOGY AREA
***	* R 80 3281	MANUF TECH PROJ F/SILVER-ZINC GUIDANCE BATTERIES (CAM)	250	MANUFACTURING CONTROL
***	PROBLEM	SOLUTION		
***	* ANODE AND CATHODE MANUFACTURING FOR SILVER ZINC BATTERIES IS BASED ON TWENTY YEAR OLD TECHNIQUES. REQUIREMENTS CALL FOR IN LINE PRODUCTION AND ACCEPTANCE TESTS.	DEVELOP A COMPUTER AIDED MANUFACTURING PROCESS FOR SILVER-ZINC BATTERIES WITH CONTROLLING SENSORS FOR ACCURATELY MEASURING MATERIALS AND ELECTROCHEMICAL COMBINATION.		
***	PROJ NUMBER	TITLE	PROJ COST	TECHNOLOGY AREA
***	* R 80 3445	PRECISION MACHINING OF OPTICAL COMPONENTS	400	MANUFACTURING CONTROL
***	PROBLEM	SOLUTION		
***	* EXISTING PRECISION MACHINING FACILITIES CANNOT KEEP UP WITH THE DEMAND, MEET OPTICAL DESIGN REQUIREMENTS, MEET PRODUCTION SCHEDULES, AND STAY WITHIN REASONABLE COST BOUNDARIES.	INTEGRATE BOTH THE WELL PROVEN ERDA DEVELOPED SINGLE POINT DIAMOND MACHINING CAPABILITIES AND THE DEVELOPING INTERFEROMETRIC AIDED AND COMPUTER CONTROLLED TECHNOLOGY INTO A MANUFACTURING METHOD.		

ARMY CAD/CAM PROJECTS
09/04/79

***	PROJ NUMBER	TITLE	PROJ COST	TECHNOLOGY AREA
***	* 6 80 7928	ROBOTIZED BENCHING OPERATIONS	113	
	PROBLEM	SOLUTION		
***	* BENCHING OPERATIONS ON BREECHBLOCKS AND RINGS ARE UNSAFE AND TIME CONSUMING.	DEVELOP INDUSTRIAL ROBOT TO PERFORM THESE OPERATIONS.		MAT HANDLING/STORAGE
***	PROJ NUMBER	TITLE	PROJ COST	TECHNOLOGY AREA
***	* 1 80 7292	MICROPROCESSOR AND LSI FAULT ISOLATION AND TESTING	150	
	PROBLEM	SOLUTION		
***	* TESTING OF CPU CARDS INTERMITTENT MICROPROCESSOR PART FAILURES ARE MOST DIFFICULT PROBLEMS TO SOLVE. STD AUTOMATIC TEST EQPT BECOMES INEFFICIENT, OR UNPREGNABLE, WHEN CMPLY INTEGRATED CKTS ARE PORTY DNS OF THE PRINTED CKT CARD TESTED.	DEVELOP METHODS OF ISOLATING LARGE NUMBER OF LEADS ON SAME BUS FOR TEST PURPOSES, USE PLUGGABLE CPU (REPLACING IT WITH A SIMULATOR WHENEVER THE PCB FA ILS), AND DEVELOP PROGRAMMING TECHNIQUES.		TEST, INSP, EVAL
***	PROJ NUMBER	TITLE	PROJ COST	TECHNOLOGY AREA
***	* 5 80 3961	IMPR (3=0) VIB ACCEPT TSTNG F ART FUZES AND S/A MECHANISMS	605	
	PROBLEM	SOLUTION		
***	* CURRENT METHODS ARE COSTLY AND TIME CONSUMING, RA RELY EXPOSE THE TEST ITEM TO TRUE SERVICE ENVIRONMENTS, AND REQUIRE THREE TESTS TO ACCOUNT FOR ALL TEST AXES.	USE OF COMPUTERIZED 3=0 VIBRATION / SHOCK TESTING AS AN ACCEPTANCE TOOL SOLVES TECHNICAL + ECONOMIC TEST DEFICIENCIES. TEST TIME IS REDUCED		TEST, INSP, EVAL

FISCAL YEAR
81
CAM RELATED
MM & T
PROJECTS

ARMY CADCAM PROJECTS
08/31/79

 PROJ NUMBER TITLE PROJ COST TECHNOLOGY AREA

 * 1 81 7183 SEMI-AUTO COMP MANUF SYS F/HELI FUSELAGE SECONDARY STRUC 300 FABRICATION CADCAM
 PROBLEM SOLUTION

 * HELICOPTER FUSELAGE STRUCTURES HAVE HIGH MANUFACTURING COST DUE TO HIGH PART COUNT AND HIGH ASSEMBLY COSTS. METHODS OF COMPOSITE FABRICATION HAVE BEEN INVESTIGATED BUT HAND OPERATIONS RESULT IN HIGH LABOR COSTS.
 FABRICATE AND DEMONSTRATE A SEMI-AUTOMATED COMPOSITE MANUFACTURING SYSTEM FOR THE PRODUCTION OF COMPOSITE HELICOPTER FUSELAGE STRUCTURAL PARTS.

 PROJ NUMBER TITLE PROJ COST TECHNOLOGY AREA

 * 6 81 7807 PROGRAMMED OPTICAL SURFACING EQUIPMENT/METHODOLOGY 126 FABRICATION CADCAM
 PROBLEM SOLUTION

 * CURRENT TECHNIQUES FOR PITCH BUTTUNING AND BLOCKING PRECISION LENSES USE OLDER CONVENTIONAL EQUIPMENT. ACCURACY DEPENDS ON THE SKILL AND EXPERIENCE OF WELL TRAINED MASTER OPTICIANS WHO ARE BECOMING SCARCE.
 ADOPT COMPUTER TECHNIQUES AND INSTRUMENTATION WITH CONTROLS TO PITCH BUTTUNING AND BLOCKING OPERATIONS. THE END PRODUCT WILL BE AN INTEGRATED SURFACING SYSTEM IMPLEMENTED IN THE FIRE CONTROL FABRICATION FACILITY AT ARRADCOM.

 PROJ NUMBER TITLE PROJ COST TECHNOLOGY AREA

 * 4 81 9845 MMT COMPUTER-AIDED FLIR ASPHERIC LENS FABRICATION CAM 516 FABRICATION CADCAM
 PROBLEM SOLUTION

 * ASPHERIC LENSES REQUIRED BY FLIR SENSORS HAVE SEVERE WEIGHT AND SIZE LIMITATIONS AND ARE DIFFICULT TO MFG. BECAUSE OF THE REPETITIVE PROCESS OF SURFACE SHAPING.
 PROVIDE MFG. METHODS FOR PRODUCING ASPHERICAL FLIR LENS USING A SINGLE POINT DIAMOND TURNING LATHE INTEGRATED WITH COMPUTER CONTROLS AND LASER INTERFEROMETRIC FEEDBACK OF CUTTING TOOL POSITIONS.

 *

ARMY CAD/CAM PROJECTS
08/31/79

PROJ NUMBER	TITLE	PROJ COST	TECHNOLOGY AREA
*** ** * T 81 5082	FLEXIBLE MACHINING SYS (PMS) PILOT LINE F/TCV COMPONENTS	880	FABRICATION CAD/CAM
PROBLEM	SOLUTION		
*** * PARTS FOR TRACKED COMBAT VEHICLES ARE TYPICALLY NOT MANUFACTURED IN LARGE QUANTITIES, BECAUSE OF THIS, MASS PRODUCTION TECHNOLOGIES THAT RESULT IN LOWER PRODUCTION COSTS ARE NOT USED.	THE ADVANTAGES OF MASS PRODUCTION CAN BE REALIZED IN PRODUCTION USING MEDIUM QUANTITY SIZE LOTS BY A CONCEPT KNOWN AS, FLEXIBLE MACHINING SYSTEMS. THIS PROJECT WILL ADVANCE THE FMS TECHNOLOGY MAKING IT FEASIBLE TO UTILIZE FMS FOR THE MFG OF ARMY MATERIEL.		
*** * T 81 5086	LASER HARDENING OF TRANSMISSION COMPONENTS CAM (PHASE I)	255	FABRICATION CAD/CAM
PROBLEM	SOLUTION		
*** * FLAME AND INDUCTION HARDENING IS EMPLOYED TO SURFACE HARDEN VEHICLE TRANSMISSION PARTS. THESE PROCESSES ARE INEFFICIENT.	ESTABLISH PARAMETERS AND CONTROLS NEEDED FOR LASER SURFACE HARDENING		
*** * T 81 5091	HEAVY ALUMINUM PLATE FABRICATION (PHASE I)	420	FABRICATION CAD/CAM
PROBLEM	SOLUTION		
*** * MANY COMBAT AND TACTICAL VEHICLE HULLS AND THEIR COMPONENTS ARE FABRICATED FROM HEAVY ALUMINUM PLATE. CUTTING THIS HEAVY ALUMINUM PLATE TO SPECIFIED CONTOURS AND WELDING THE PIECES TOGETHER REQUIRES A GREAT DEAL OF MANUAL LABOR.	ESTABLISH THE CAPABILITY TO CUT HEAVY ALUMINUM PLATE RAPIDLY USING PLASMA ARC WITH NUMERICAL CONTROL S. PROCESS PARAMETERS WILL BE ESTABLISHED FOR GAS METAL ARC, GAS TUNGSTEN ARC, AND ELECTRON BEAM WELDING OF HEAVY ALUMINUM PLATE.		

ARMY CAD/CAM PROJECTS
08/31/79

***	PROJ NUMBER	TITLE	PROJ COST	TECHNOLOGY AREA
***	T 81 6008	LASER MACHINING (PHASE I)	250	FABRICATION CAD/CAM
***	PROBLEM	SOLUTION		
***	* CONVENTIONAL MACHINING OF DIFFICULT TO MACHINE MATERIALS IS VERY EXPENSIVE, RAPID TOOL WEAR AND LOCALIZED HEATING OF THE WORKPIECE IMPACT REMOVAL RATES AND METALLURGICAL CHARACTERISTICS.	THIS PROGRAM WILL DEVELOP TECHNIQUES FOR LASER MACHINING BY NUMERICAL CONTROL.		
***	PROJ NUMBER	TITLE	PROJ COST	TECHNOLOGY AREA
***	F 81 3005	GRAPHICAL PART PROGRAMMING EVALUATION (CAM)	115	CAD/CAM INTERACTION
***	PROBLEM	SOLUTION		
***	* POTENTIAL EXISTS TO EXTEND THE EXISTING COMPUTER-AIDED INTERACTIVE DESIGN SYSTEMS FOR THE CREATION OF NUMERICAL CONTROL TAPES AND THREE-DIMENSIONAL PARTS GEOMETRIES TO A BROAD RANGE OF DOD EQUIPMENT REQUIREMENTS.	THIS PROJECT WILL EVALUATE THE CAPABILITY OF EXISTING COMPUTER-AIDED INTERACTIVE DESIGN SYSTEMS TO PRODUCE NUMERICAL CONTROL PART PROGRAMS AND PART GEOMETRIES FOR DOD PRODUCTION REQUIREMENTS.		
***	PROJ NUMBER	TITLE	PROJ COST	TECHNOLOGY AREA
***	F 81 3036	CAD/CAM OF SPECIAL ELECTRONIC CIRCUITS (CAM)	2000	CAD/CAM INTERACTION
***	PROBLEM	SOLUTION		
***	* SEMICONDUCTOR INTEGRATED CIRCUITS NEEDED FOR SPECIAL COMMUNICATIONS EQUIP. MUST BE CUSTOM DESIGNED FOR EACH NEW APPLICATION, EACH IC REQUIRES SEVERAL MASK SETS AND A NUMBER OF IC ARE REQUIRED FOR EACH DEVICE. CONSIDERABLE ARTWORK IS REQUIRED.	DEVELOP COMPUTER-AIDED MANUFACTURING TECHNIQUES THAT WILL REDUCE THE COST OF AND IMPROVE THE RELIABILITY OF SEMICONDUCTOR INTEGRATED CIRCUITS.		

ARMY CAD/CAM PROJECTS
08/31/79

***	PROJ NUMBER	TITLE	PROJ COST	TECHNOLOGY AREA
***	* T 81 5024	GEAR DIE DESIGN AND MFG UTILIZING COMPUTER TECHNOLOGY	350	CAD/CAM INTERACTION
***	PROBLEM	SOLUTION		
***	* THE CONTROL OF DIMENSIONAL TOLERANCES OF FORGED B LEVEL GEARS PRESENTS A UNIQUE PROBLEM SINCE THESE GEARS ARE NOT MFG. TO THEORETICAL EQUATIONS. THE BEVEL GEAR IS NOT DEFINED DIMENSIONALLY BUT IS PR ESENTED AS REQUIREMENTS FOR TOOTH BEARING PATTERN*	THIS PROGRAM WILL ELIMINATE THE CURRENT TRIAL AND ERROR METHODS BY UTILIZING CAD/CAM METHODS AND INTE RACTIVE GRAPHICS TECHNIQUES. EXCESSIVE SCRAP, UNEX PECTED DIE WEAR AND BREAKAGE, AND THE HIGH COST OF FORGING DIES WILL BE ADDRESSED.		
***	PROJ NUMBER	TITLE	PROJ COST	TECHNOLOGY AREA
***	* 6 81 7724	GROUP TECHNOLOGY OF WEAPON SYSTEMS (CAM)	224	PLANNING/GROUP TECH
***	PROBLEM	SOLUTION		
***	* THERE IS A NEED TO REDUCE AND CONTROL THE PROLIFE RATION OF PARTS AND DESIGNS FOR ITEMS MANUFACTURED AT WATERVLIET ARSENAL.	THE ARMY HAS PURCHASED A GROUP CLASSIFICATION AND CODING SOFTWARE PACKAGE. ONCE THIS SYSTEM IS IMPL MENTED, IT SHOULD BE POSSIBLE TO REDUCE THE NUMBER OF DIFFERENT PARTS THRU STANDARDIZATION.		
***	PROJ NUMBER	TITLE	PROJ COST	TECHNOLOGY AREA
***	* 1 81 7248	CLOSED LOOP MACHINING T700 MID FRAME	540	MANUFACTURING CONTROL
***	PROBLEM	SOLUTION		
***	* THE ENGINE MID-FRAME HAS 22 DIAMETERS WITH TOLERA NCES RANGING FROM .001 IN. THESE TOLERANCES RESUL T IN HIGH MACHINING, REWORK AND INSPECTION COSTS.	DEVELOP CLOSED LOOP MACHINING THAT WILL AUTOMATICA LLY COMPENSATE FOR ANY DEVIATION IN NUMERICAL CONT ROLLED PROGRAMMED PLAN THEREBY REDUCING PRODUCTION COSTS.		

ARMY CAD/CAM PROJECTS
08/31/79

***	PROJ NUMBER	TITLE	PROJ COST	TECHNOLOGY AREA
***	* 6 81 8120	ADAPTIVE CONTROL TECHNOLOGY (CAM)	225	MANUFACTURING CONTROL
***	PROBLEM	SOLUTION		
***	* INEFFICIENT USE OF NC MACHINE TOOLS DUE TO CONSERVATION PROGRAMMING IS UNECONOMICAL. ALSO THE INABILITY TO MONITOR A MULTIPLICITY OF TOOL FORMS CHARACTERISTIC OF NC MACHINE CAPABILITY, E.G. MANY DRILL SIZES WITH DIFFERENT LOADING, IS A LIMITER.	EXTEND THE CURRENT ADAPTIVE CONTROL TECHNOLOGY TO CONTROL THE TOOL LOADS IN SMALL MILLS AND DRILLS SO THEY CAN BE PERFORMED IN THE SAME SETUPS. THIS WOULD MAXIMIZE THE USE OF BOTH NC EQUIPMENT AND TOOL SYSTEMS.		
***	PROJ NUMBER	TITLE	PROJ COST	TECHNOLOGY AREA
***	* 6 81 8135	IN-PROCESS CONTROL OF MACHINING	750	MANUFACTURING CONTROL
***	PROBLEM	SOLUTION		
***	* DURING MFG. OF RECOIL CONTROL ORIFICES, ERRORS ARE INTRODUCED WHICH REQUIRE REWORK. CORRECTIVE ACTIONS INVOLVE COSTLY DETAILED INSPECTION AND REANALYSIS WITH COMPUTERIZED DESIGN PROGRAMS TO DEFINE POSSIBLE REWORK ALTERNATIVES.	AN IMPROVED MANUFACTURING METHOD UTILIZING ADAPTIVE CONTROLS AND AUTOMATED INSPECTION EQUIPMENT WILL BE ESTABLISHED. MACHINE TOOLS WILL BE RETROFITTED.		
***	PROJ NUMBER	TITLE	PROJ COST	TECHNOLOGY AREA
***	* 6 81 8154	DISTRIBUTED DIRECT NUMERICAL CONTROL (CAM)	337	MANUFACTURING CONTROL
***	PROBLEM	SOLUTION		
***	* NUMERICAL CONTROL MACHINE TOOLS OFFER MANY ADVANTAGES OVER CONVENTIONAL MACHINE TOOLS BUT HAVE CERTAIN DISADVANTAGES. ONE PROBLEM AREA IS GETTING MACHINE INSTRUCTIONS TO THE MACHINE TOOL AND COLLECTING MANAGEMENT INFORMATION.	ELIMINATE PHYSICAL DEVICES THAT ARE MANUALLY LOADED ON CONTROL UNITS BY PROVIDING MACHINE INSTRUCTIONS DIRECTLY FROM A CENTRAL COMPUTER. DISADVANTAGES TO DIRECT NUMERICAL CONTROL WILL BE SOLVED BY INSTALLATION OF COMPUTER NUMERICAL CONTROLS (CNC).		

ARMY CAD/CAM PROJECTS
08/31/79

***	PROJ NUMBER	TITLE	PROJ COST	TECHNOLOGY AREA
***	* 6 81 8226	COMPUTER AIDED WORK MEASUREMENT SYSTEM (CAM RELATED)	187	MANUFACTURING CONTROL
	PROBLEM	SOLUTION		
***	* TIME STUDIES AND USE OF STANDARD DATA PRESENTLY REQUIRE TIME CONSUMING MANUAL CALCULATIONS TO DEVELOP PRODUCTION STANDARDS.	DEVELOP A COMPUTERIZED WORK MEASUREMENT SYSTEM THAT WILL VIRTUALLY ELIMINATE MANUAL CALCULATIONS IN THE DEVELOPMENT OF PRODUCTION STANDARDS. ROUTINES WILL INCLUDE PROGRAMS TO DEVELOP FINISHED STANDARDS FROM RAW TIME STUDIES OR STANDARD DATA.		
***	PROJ NUMBER	TITLE	PROJ COST	TECHNOLOGY AREA
***	* 6 81 3281	SILVER-ZINC GUIDANCE BATTERIES (CAM)	250	MANUFACTURING CONTROL
	PROBLEM	SOLUTION		
***	* ANODE AND CATHODE MANUFACTURING FOR SILVER ZINC BATTERIES IS BASED ON TWENTY YEAR OLD TECHNIQUES. REQUIREMENTS CALL FOR IN LINE PRODUCTION AND ACCEPTANCE TESTS.	DEVELOP A COMPUTER AIDED MANUFACTURING PROCESS FOR SILVER-ZINC BATTERIES WITH CONTROLLING SENSORS FOR ACCURATELY MEASURING MATERIALS AND ELECTROCHEMICAL COMBINATION.		
***	PROJ NUMBER	TITLE	PROJ COST	TECHNOLOGY AREA
***	* 6 81 6053	WELDING SYSTEMS INTEGRATION	350	MANUFACTURING CONTROL
	PROBLEM	SOLUTION		
***	* OF ALL METAL WORKING PROCESSES EMPLOYED IN TRACKED COMBAT VEHICLES MANUFACTURING, WELDING IS THE MOST LABOR INTENSIVE AND AFTER MACHINING, THE MOST COSTLY. AUTOMATION WHICH COULD REDUCE THESE COSTS IS AS YET AN UNACHIEVED GOAL.	UNDERTAKE A COORDINATED PROGRAM TO INTEGRATE EXISTING EXPERTISE AND TECHNOLOGY TO ADDRESS ONE APPLICATION (XMI HULL). EXPERTISE WILL BE IN AREAS OF WELDING PROCESS CONTROL, SENSORY TECHNOLOGY, STRESS ANALYSIS, AND COMPUTER CONTROL.		

ARMY CAD/CAM PROJECTS
08/31/79

*** PROJ NUMBER TITLE PROJ COST TECHNOLOGY AREA
 *** * 5 81 6716 DEV COMP-AID MODEL OF FORMING OPERATIONS FOR ARTILLERY MPTS 150
 PROBLEM SOLUTION
 *** * TRIAL AND ERROR METHODS AND THE ABSENCE OF PROVEN DEVELOP ANALYTICAL MODELS AND AUTOMATED TOOL DESIG
 AUTOMATED DESIGN TECHNIQUES FOR TOOLING CAUSE UN N METHODS OF CRITICAL METAL FORMING OPERATIONS. TO
 EXPECTED FAILURES IN FORMING OPERATIONS AND DELAY OL DESIGNS THUS GENERATED WILL BE TESTED IN A PROD
 S IN STARTUP OF AMMUNITION PRODUCTION LINES. UCTION SETTING TO VERIFY THE COMPUTER MODELS. PROV
 EN MODELS ARE APPLICABLE TO CURRENT AND FUTURE ITE

*** PROJ NUMBER TITLE PROJ COST TECHNOLOGY AREA
 *** * 6 81 8136 IMPROVED IMPULSE PROGRAMMERS FOR HYDRAULIC SIMULATORS 80
 PROBLEM SOLUTION
 *** * UNDESIRABLE SHOCK AND VIBRATION IN TESTS OF CERTA DESIGN AND MANUFACTURE IMPROVED IMPULSE PROGRAMMER
 IN RECOIL MECHANISMS LIMIT THE EXTENT OF TESTING S TO GET BETTER SIMULATED FIRING THAT WILL BE MORE
 THAT CAN BE ACCOMMODATED ON THE HYDRAULIC ARTILLER EFFECTIVE FOR A GREATER NUMBER OF WEAPONS.
 Y TEST SIMULATOR.

*** PROJ NUMBER TITLE PROJ COST TECHNOLOGY AREA
 *** * 6 81 7928 ROBOTIZED BENCHING OPERATIONS (CAM) 287
 PROBLEM SOLUTION
 *** * BENCHING OPERATIONS ON BREECHBLOCKS AND RINGS ARE DEVELOP INDUSTRIAL ROBOT TO PERFORM THESE OPERATIO
 UNSAFE AND TIME CONSUMING. NS.

ARMY CAD/CAM PROJECTS
08/31/79

*** PROJ NUMBER	TITLE	PROJ COST	TECHNOLOGY AREA
*** * I 81 7175	AUTOMATED BLADE CONTOUR INSPECTION/COMPUTER AIDED INSPECTION	275	TEST, INSP, EVAL
***	PROBLEM		
***	* IT IS NECESSARY TO MEASURE THE CONTOUR OF CERTAIN HELICOPTER SURFACES WITH A HIGH DEGREE OF ACCURACY. HAND MEASUREMENTS ARE TIME CONSUMING AND SUSCEPTIBLE TO ERRORS. CONVENTIONAL MEASURING SYSTEMS USING CONTACT PROBES ARE NOT ADEQUATE.		

APPENDIXES

APPENDIX A

CAM

TECHNOLOGY AREAS

TECHNOLOGY AREAS DESCRIPTIONS

To aid in analyzing individual MMT projects, each CAM related project is categorized into one of the following technology areas. These tech areas were originally identified in the Air Force's ICAM Program and were refined by the MTAG CAD/CAM Subcommittee.

Underlying the optimum benefits obtainable from utilizing CAM technology is the systems approach. Interrelationships between the various subsystems within an organization must be taken into consideration. These technology areas represent the "system" and direct thinking toward an integrated approach.

100 ARCHITECTURE

The purpose of the manufacturing architecture is to provide a clear understanding of the manufacturing environment and the interrelationships between subsystems that exist today. The manufacturing architecture, or framework provides a common baseline in building integrated manufacturing systems.

200 FABRICATION

The fabrication technology area serves as a focus for all other technology area activities. Projects categorized into this area are directed toward increasing the productivity of manufacturing by systematically applying computer technology to all functions which directly and indirectly participate in fabricating parts.

300 DATA BASE/DATA AUTOMATION

Data base and data automation technology required to support integration of the many stages and disciplines of manufacturing.

400 CAD/CAM INTERACTION

The purpose of this technology thrust area is to establish subsystems and procedures which will integrate the efforts of product design and manufacturing. The underlying concept is that of a common data base between engineering and manufacturing.

500 PLANNING AND GROUP TECHNOLOGY

Technology directed at optimizing process planning, production scheduling and control, factory layout and other tasks normally performed by indirect personnel that have a significant impact on manufacturing cost.

600 MANUFACTURING CONTROL

Generic technology for producing management oriented information tools for scheduling, monitoring and controlling operations within the manufacturing environment. Closely related to the fabrication and planning and group technology areas.

700 ASSEMBLY

The integration of computer aided technology into assembly operations.

800 SIMULATION, MODELING AND OPERATIONS RESEARCH

Soft technology for optimizing manufacturing systems through the application of operations research techniques.

900 MATERIALS HANDLING AND STORAGE

The integration of computer aided technology to aid in material handling. Objectives here include complying with OSHA and EPA standards and reducing costs and materials handling time through automated material storage, handling, and retrieval systems.

1000 TEST, INSPECTION AND EVALUATION

Develop and transition real time, computerized, nondestructive testing techniques for use in fabrication and assembly operations. Emphasis is put on automatic, in-process inspection and decision making without human intervention.

1100 CONTINUOUS FLOW PROCESSES

This technology area addresses the range of manufacturing processes that, for the most part, are continuous with minimum human interaction.

APPENDIX B
SUMMARY CHARTS

TECHNOLOGY AREAS
SUMMARY

PROJECT	THRUST AREA (\$000)										
	100	200	300	400	500	600	700	800	900	1000	1100
1 79 7183		100									
1 79 7292										53	
5 79 3961										282	
5 79 4124		930									
5 79 4322						610					
5 79 6682								170			
5 79 6693											171
5 79 6716								306			
5 79 6736	256										
6 79 7724					83						
6 79 7802			282								
6 79 7807		138									
6 79 7949					127						
6 79 7963					188						
6 79 8025										106	
F 79 9938		510									
H 79 9844										700	
H 79 9963				1027							
R 79 3242										425	
R 79 3268		450									
R 79 3441		400									
R 79 3445						30					
T 79 5024				205							
T 79 5082		440									
1 80 7183		155									
1 80 7292										150	
5 80 3961										605	
5 80 4322						515					
5 80 6736	290										
6 80 7928									113		
6 80 7949					155						
6 80 7963					303						
6 80 8034						84					

TECHNOLOGY AREAS
SUMMARY
(cont'd)

PROJECT	THRUST AREA (\$000)										
	100	200	300	400	500	600	700	800	900	1000	1100
F 80 3036				140							
H 80 3010						900					
R 80 1018		380									
R 80 3281						250					
R 80 3445						400					
T 80 5082		880									
1 81 7175										275	
1 81 7183		300									
1 81 7248						540					
5 81 6716								150			
6 81 7724					224						
6 81 7807		126									
6 81 7928									287		
6 81 8120					225						
6 81 8135						750					
6 81 8136								80			
6 81 8154						337					
6 81 8226						187					
F 81 3005				115							
F 81 3036				2000							
H 81 9845		518									
R 81 3281						250					
T 81 5024				350							
T 81 5082		880									
T 81 5086		255									
T 81 5091		420									
T 81 6008		250									
T 81 6053						350					
TOTAL											
Number	2	17	1	6	7	13	-	4	2	8	1
Dollar	546	7132	282	3837	1305	5473	-	706	400	2596	171

TECHNOLOGY AREAS
SUMMARY
BY FISCAL YEARS

FISCAL YEAR	THRUST AREA (\$000)											
	100	200	300	400	500	600	700	800	900	1000	1100	TOTAL
79	256	2968	282	1232	398	910	---	476	---	1566	171	8259
80	290	1415	---	140	458	2149	---	---	113	755	---	5320
81	---	2749	---	2465	449	2414	---	230	287	275	---	8869
TOTAL	546	7132	282	3837	1305	5473	---	706	400	2596	171	22448

APPENDIX C
PROJECT INDEX

INDEX OF PROJECTS

by

MAJOR SUBORDINATE SUBCOMMANDS

<u>Command</u>	<u>Project Number</u>	<u>Page</u>
AVRADCOM	1 81 7175	26
AVRADCOM	1 79 7183	4
AVRADCOM	1 80 7183	13
AVRADCOM	1 81 7183	19
AVRADCOM	1 81 7248	22
AVRADCOM	1 79 7292	10
AVRADCOM	1 80 7292	17
ARRCOM/ARRADCOM		
Ammunition	5 79 3961	10
Ammunition	5 80 3961	17
Ammunition	5 79 4124	4
Ammunition	5 79 4322	8
Ammunition	5 80 4322	15
Ammunition	5 79 6682	9
Ammunition	5 79 6693	11
Ammunition	5 79 6716	9
Ammunition	5 81 6716	25
Ammunition	5 79 6736	4
Ammunition	5 80 6736	13
Weapons	6 79 7724	7
Weapons	6 81 7724	22
Weapons	6 79 7802	6
Weapons	6 79 7807	5
Weapons	6 81 7807	19
Weapons	6 80 7928	17
Weapons	6 81 7928	25
Weapons	6 79 7949	8
Weapons	6 80 7949	14
Weapons	6 79 7963	8
Weapons	6 80 7963	15
Weapons	6 79 8025	10
Weapons	6 80 8034	15
Weapons	6 81 8120	23
Weapons	6 81 8135	23
Weapons	6 81 8136	25
Weapons	6 81 8154	23
Weapons	6 81 8226	24
CORADCOM	F 81 3005	21
CORADCOM	F 80 3036	14
CORADCOM	F 81 3036	21
CORADCOM	F 79 9938	5

<u>Command</u>	<u>Project Number</u>	<u>Page</u>
ERADCOM	H 80 3010	16
ERADCOM	H 79 9844	11
ERADCOM	H 81 9845	19
ERADCOM	H 79 9963	7
MICOM	R 80 1018	13
MICOM	R 79 3242	11
MICOM	R 79 3268	5
MICOM	R 80 3281	16
MICOM	R 81 3281	24
MICOM	R 79 3441	6
MICOM	R 79 3445	9
MICOM	R 80 3445	16
TARADCOM	T 79 5024	7
TARADCOM	T 81 5024	22
TARADCOM	T 79 5082	6
TARADCOM	T 80 5082	14
TARADCOM	T 81 5082	20
TARADCOM	T 81 5086	20
TARADCOM	T 81 5091	20
TARADCOM	T 81 6008	21
TARADCOM	T 81 6053	24

APPENDIX D
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