

AD-A117 189

ARMY TRAINING DEVELOPMENTS INST FORT MONROE VA
WORD FREQUENCY ANALYSIS MOS: 44E. SKILL LEVELS 1 & 2. (U)
MAY 81 A A LONGO
MOS-44E

F/G 5/9

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1-1
2-1
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MAY 81
A A LONGO
MOS-44E

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UNITED STATES ARMY TRAINING AND DOCTRINE COMMAND

FORT MONROE, VIRGINIA 23651

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Word Frequency Analysis

MOS: 44E

Skill Level 1

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PREPARED BY: OPERATIONS DIV, DPFO

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REPORT DOCUMENTATION PAGE		READ INSTRUCTIONS BEFORE COMPLETING FORM
1. REPORT NUMBER 44E	2. GOVT ACCESSION NO. AD-A117189	3. RECIPIENT'S CATALOG NUMBER
4. TITLE (and Subtitle) Word Frequency Analysis MOS: 44E Skill Level 192	5. TYPE OF REPORT & PERIOD COVERED Final	
	6. PERFORMING ORG. REPORT NUMBER	
7. AUTHOR(s) Dr. Alexander A. Longo	8. CONTRACT OR GRANT NUMBER(s)	
9. PERFORMING ORGANIZATION NAME AND ADDRESS Training Developments Institute ATTN: ATTC-DOR Fort Monroe, VA 23651	10. PROGRAM ELEMENT, PROJECT, TASK AREA & WORK UNIT NUMBERS	
11. CONTROLLING OFFICE NAME AND ADDRESS Training Developments Institute ATTN: ATTC-DOR Fort Monroe, VA 23651	12. REPORT DATE May 1981	
	13. NUMBER OF PAGES 14	
14. MONITORING AGENCY NAME & ADDRESS (if different from Controlling Office)	15. SECURITY CLASS. (of this report) Unclassified	
	15a. DECLASSIFICATION/DOWNGRADING SCHEDULE	
16. DISTRIBUTION STATEMENT (of this Report) Approved for Public Release; Distribution is unlimited.		
17. DISTRIBUTION STATEMENT (of the abstract entered in Block 20, if different from Report)		
18. SUPPLEMENTARY NOTES		
19. KEY WORDS (Continue on reverse side if necessary and identify by block number) MOS Vocabulary Readability Comprehension of text Curriculum Development		
20. ABSTRACT (Continue on reverse side if necessary and identify by block number) This report contains a frequency count of the basic vocabulary contained in the Army Soldier's Manual for the MOS/Skill Level designated in the title. (item 4). This frequency count reflects only skill levels I/II and excludes the common tasks and those sections which are redundant/incidental to vocabulary analysis (e.g. table of contents, appendices, references, charts, etc). This vocabulary is only a sampling of the entire MOS vocabulary and is subject to change with MOS changes.		

Contents and General Information

1. The Word Frequency Analysis (WFA) reports were reproduced exactly as generated via computer printout. The prime users of this document were fully cognizant of its contents and required no special instructions for interpretation. However, for the sake of other readers, the following brief description of contents is provided.

2. The WFA reports for most MOS are divided as follows:

- o Skill Level I
- o Skill Level II

However, due to the way some Soldier's Manuals are constructed, the WFA for some MOS have both Skill Levels merged into one report. Each Skill Level is subdivided into two sections.

a. Alphabetic Rank: this section lists all terms in alphabetical order (left to right). To the left of each term is the frequency which that term appears in the text submitted for word frequency count.

b. Frequency Rank: this section lists the same terms contained in the first section of the report but reranked in accordance with their frequency of appearance from highest to lowest. Also, the terms are ranked alphabetically within the same frequency level.

3. It should be noted that the basis of this WFA is the Soldier's Manual. Consequently, this vocabulary set is only a sampling of the entire MOS vocabulary and is subject to change.

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HEADQUARTERS
UNITED STATES ARMY TRAINING AND DOCTRINE COMMAND

DATA CONTROL NUMBER
JOB NO / PROJECT NO

FORT MONROE, VIRGINIA 23651

WFA
JUL 15 1984
Cluster
(112)



WORD FREQUENCY
MOS 44 E
SKILL LEVEL 1

PREPARED BY: OPERATIONS DIV, DPFO

COPY _____ OF _____ COPIES

MOS WORD LISTING/ASCENDING SEQUENCE

COUNT1 WORD1

COUNT2 WORD2

COUNT3 WORD3

COUNT4 WORD4

2 +LD
 1 +L
 6 -
 114 A
 1 ACCOMPLISHED
 2 ADAPTER
 19 AIDS
 39 ALL
 1 AND/OR
 4 ANGULAR
 27 APPLY
 1 ARFA
 4 ASSORTED
 14 B
 5 BAP
 7 BEFORF
 22 BENCH
 23 BIT
 1 BLANK
 2 BOTH
 5 BY
 4 CAN
 20 CARE
 1 CENTERED
 3 CHA
 2 CHATTFP
 4 CHISELS
 1 CLOSE
 1 COMPENSATE
 1 COMPMINDS
 3 CONDYLONS
 1 CORRECTLY
 2 COUNTERPROFED
 1 CROSS-SLIDE
 23 CUT
 35 CUTTING
 2 DAMAGE
 1 DEGREE
 19 DEVICE
 4 DIE
 17 DIMENSIONS
 1 DRAFTING
 56 DRILL
 1 DRILL
 5 F
 3 EDGE
 1 ELECTRIC
 17 ENGINE
 15 ENTYPE
 10 EXAMPLE

13 +O
 2 +1/37
 1 -2A3
 2 ABLE
 38 ACCORDANCE
 8 ADJUST
 1 ALDS
 14 AMERICAN
 11 APPLE
 1 ANS
 5 APPROPRIATE
 1 ARM
 5 AT
 2 R-40
 103 RE
 9 BEING
 2 BETWEEN
 10 BITS
 6 BOWE
 1 BOX
 9 C
 1, CANMIT
 2 CARRIAGE
 1 CENTERLINES
 228 CHAP
 16 CHECK
 3 CHICK
 1 COMBINATION
 13 COMPLETE
 1 CONDITION
 3 CONSTANT
 20 CORRESPONDENCE
 7 COUNTERSINK
 1 CROSSFEED
 1 CUTOFF
 12 D
 2 DAMAGED
 21 DEPTH
 7 DIAL
 2 DIES
 2 DIRECTION
 32 DRAWING
 9 DRILLED
 1 DRILL
 2 EACH
 2 EDGED
 2 ELIMINATE
 1 ENGINEER
 14 ENVIRONMENT
 3 EXCEPT

1 +0-001
 5 +1/64
 1 'S
 1 ABOVE
 27 ACCURACY
 1 ADVANCING
 21 ALINE
 19 AM
 3 ANGLES
 1 ANY
 1 APRON
 19 ARMY
 10 ATTACHMENT
 1 BACK
 1 BEARING
 10 BELOW
 1 REVELED
 4 BLADE
 1 BORES
 7 BRUSH
 1 C-CLAMP
 1 CAP
 3 CAST
 1 CENTERPUNCHED
 2 CHAPTER
 1 CHECKING
 2 CLASS
 1 COMBINATION-SQUARE
 30 COMPONENTS
 31 CONDITIONS
 1 COOLANT
 1 COULD
 3 COUNTERSUNK
 4 CS
 12 CUTTER
 1 D+
 5 DEAD
 1 DESIGNED
 12 DIAMETER
 3 DIMENSION
 2 DIVIDERS
 1 DRAWINGS
 5 DRILLING
 1 DUPLICATING
 2 ECCENTRIC
 10 EDGES
 5 END
 1 ENOUGH
 3 EQUAL
 5 EXTERNAL

1 +0-002
 1 +20
 27 +
 2 ACCESS
 1 ACCURATE
 1 AFTER
 1 ALIGNMENT
 334 AND
 1 ANCHILA
 51 APPLICABLE
 1 ARF
 31 AS
 2 AXIS
 2 BACKLASH
 13 RED
 1 BELT
 1 BIG
 1 BLADES
 4 BENDING
 2 BILT
 2 CALIPERS
 1 CARD
 42 CENTER
 3 CENTERS
 1 CHASERS
 2 CHISEL
 2 CLEAN
 1 COMPASS
 9 CONFOUND
 1 CONDITIONS
 16 CORRECT
 4 COUNTERPROFED
 20 COURSE
 3 CSX4
 6 CUTTERS
 1 DAILY
 1 DECIMAL
 21 DEFERHINE
 2 DIAMETERS
 1 DIMENSIONED
 10 DO
 1 DRAWN
 3 DRILLS
 1 DRIVING
 1 FFF
 1 EITHER
 3 FANS
 1 ENTERING
 19 EQUIPMENT
 1 EXTRACTORS

COUNT1 WORD1

1 FABRICATED
 34 FIELD
 3 FILING
 14 FINISHED
 7 FLAT
 1 FLLSH
 87 FMP
 1 FRAME
 25 FUNDAMENTALS
 5 GAP
 1 GFARS
 2 GIVFK
 11 GRINDER
 1 H
 14 HANDWORK
 1 HARDEN
 1 HEFL
 1 HIDDEN
 19 HOLDING
 1 HOU
 28 I
 2 ILL
 10 ILLUSTRATION
 2 INCLUDED
 3 INDICATOR
 6 INSTALL
 2 INTO
 2 ITEM
 3 KEYSLOT
 7 KNIBL
 3 L-10
 83 LATHE
 4 LD
 1 LI
 1 LIP
 2 LN
 3 LOCATED
 24 LUBRICANT
 7 MACHINED
 13 MAINTAIN
 1 MANDREL
 8 MATERIAL
 1 MF
 1 METAL
 1 MICROMETERS
 5 MILLING-GRINDING-DRILLING
 62 MOUNT
 87 MUST
 1 ND
 12 OBSERVED

MCS WORD LISTING/ASCENDING SEQUENCE
 COUNT2 WORD2

7 FACE
 3 FIG
 1 FILINGS
 1 FIRST
 2 FLATHFAD
 283 FM
 5 FORM
 2 FREQUENTLY
 1 FUNDAMENTALS
 6 GEAR
 2 GENERAL
 30 GLASSFS
 4 GRINDING
 7 HACKSAB
 1 HANDLE
 4 HAVE
 1 HELICOTL
 2 HIGH
 27 HORE
 6 HOUR
 15 IF
 2 ILL
 116 IN
 2 INDEX
 2 INITIAL
 1 INSTRUMENT
 1 INVOLUTE
 81 IV
 1 KEYSTOCK
 2 KNUMLED
 2 LAID
 6 LAY
 1 LEFT
 3 LIGHT
 3 LIPS
 1 INSERTS
 7 LOCATION
 2 LUBRICATE
 2 MACHINIST
 1 MAINTAINING
 2 MANUAL
 24 MATERIALS
 24 MEASURE
 4 METHOD
 9 MILL
 12 MINUTES
 1 MOUNTED
 6 NECESSARY
 4 NOT
 179 OF

COUNT3 WORD3

4 FACED
 13 FILE
 1 FILLETED
 3 FIT
 5 FLOOR
 2 FOLLOWING
 3 FORMULA
 8 FROM
 16 GAGE
 2 GEARBOX
 3 GEXL-56
 1 GOGGLES
 3 GROOVE
 1 HAMMER
 4 HANDLES
 10 HEAD
 1 HELP
 1 HOLD
 9 HOLDS
 9 HOURS
 31 II
 1 ILL
 30 INCH
 5 INDEXING
 1 INSERTS
 7 INSTRUMENTS
 3 IRON
 15 IX
 3 KEYWAY
 6 KNIRLING
 4 LARGE
 1 LAYED
 12 LENGTH
 1 LINE
 2 LISTED
 4 LNSTALL
 1 LOWEST
 8 LV
 25 MACHINIST'S
 33 MAINTENANCE
 2 MARK
 2 MATING
 34 MEASURES
 1 METHODS
 1 MILLED
 1 MIS
 17 MOUNTING
 1 NEEDED
 47 NOTE
 1 OFF

LATE 81202 1619 PAGE 2
 COUNT4 WORD4

19 FEED
 4 FILES
 2 FINISH
 2 FIXTURE
 3 FLUID
 1 FOLLOWING
 1 FRACTIONAL
 1 FRONT
 1 GAGES
 2 GEARING
 1 GRS
 7 GRIND
 1 GROOVED
 9 HAND
 23 HANDTOOLS
 2 HEADSTOCK
 2 HERMAPHRODITE
 11 HOLDER
 3 HOME
 2 HOW
 59 III
 1 ILLUSTRATED
 5 INCHES
 5 INDICATE
 2 INSIDE
 7 INTERNAL
 16 IS
 1 JCB
 2 KNOWLEDGE
 5 L
 1 LARGEST
 7 LAYOUT
 1 LFSS
 2 LINES
 2 LISTED
 1 LOCATE
 4 LT
 69 MACHINE
 1 MAIN
 4 MAKE
 1 MATCH
 2 MAY
 29 MEASURING
 6 MICROMETER
 16 MILLING
 10 MODEL
 1 MISHROOVED
 15 NEW
 6 NUMBER
 4 OFFSET

COUNT1	WORD1	COUNT2	WORD2	COUNT3	WORD3	COUNT4	WORD4
1	OFFSETS	19	OIL	3	CILS	1	OILSTONE
54	ON	5	ONE	2	ONE-HALF	3	OPERATION
2	OPERATIONS	54	OR	9	OR	1	OUTLINE
3	OUTLINED	3	OUTSIDE	1	ORXACETYLENE	2	PAGE
1	PAPER	235	PARA	1	PARALLEL	7	PART
1	PARTED	7	PARTING	1	PASS	2	PATTERN
1	PENCIL	11	PER	1	PERCENT	4	PERFORMED
1	PERFORMING	3	PERFORM	33	PERFORMANCE	32	PERFORMED
8	PERFORMING	1	PERFORMANCE	2	PILOT	5	PITCH
1	PIVOT	4	PLAIN	3	PLUG	2	POINT
1	POINTS	2	PORTABLE	1	PORTION	10	POSITION
1	POSSIBLE	20	PRACTICE	32	PRECAUTIONS	1	PRECEPT
3	PREFRILLED	1	PREPARATION	1	PREPARE	7	PREPARED
1	PRESERVE	3	PRESS	1	PREVENTIVE	1	PRIEK
2	PRIOR	6	PROCEDURES	3	PROPER	3	PROPPPLY
6	PROTECT	2	PROTRACTOR	1	PROVIDED	1	PROVLOED
13	PUBLICATION	5	PUNCH	1	PUNCHED	3	PUNCHES
1	PUNCHMARKER	1	PURPOSE	2	QUENCH	2	R
1	READJUST	1	REAMERS	1	RECESSED	2	RECOMMENDED
33	REFERENCES	1	REFERENCES	8	RELATED	2	RELIEF
1	REMAINS	9	REMOVE	1	REPRODUCED	2	REQUIRE
72	REQUIRED	1	REQUIRING	1	RESHAPE	12	RFST
2	REST/MARRIAGE	3	REVOLUTION	4	RIGHT	2	RING
2	ROLLERS	1	ROSIAN	2	RHJGH	18	RPM
3	RULE	2	RUN	1	RUST	28	S
62	SAFETY	1	SAME	1	SAMPLE	7	SASH
3	SAW	3	SCRAPER	3	SCRAPPERS	9	SCREW
1	SCRIBE	1	SCRUBED	4	SD	279	SEC
14	SECURE	1	SECURED	1	SEE	41	SELECT
3	SERIES	2	SERVICE	60	SET	1	SETUP
12	SHARPEN	1	SHARPENING	4	SHEARS	86	SHOP
4	SHIELD	6	SHOULDER	1	SHOULDERS	1	SHOW
1	SHOWING	12	SHOWI	3	SIDE	2	SIMILAR
15	SIZE	1	SIZES	6	SKETCH	1	SKETCHES
2	SKILLS	5	SLIDING	1	SLOW	2	SLOWEST
3	SMALL	1	SMALL-DIAMETER	1	SN	8	SLID
1	SPECIFIC	16	SPECIFIED	22	SPEED	18	SPIGULE
1	SPRINGING	1	SPIR	12	SQUARE	1	SQUARED
1	SQUARIFY	34	STANDARD	1	STANDARDS	1	START
3	STATED	5	STEADY	1	STEADY-REST	2	STOCK
3	STORING	8	STRAIGHT	20	STUDY	36	SUPERVISION
3	SUPPORT	1	SUPPORTED	1	SURE	5	SURFACE
1	T	13	TABLE	1	TABLES	8	TAILSTOCK
2	TAKE	3	TAN	2	TANGENT	2	TAP
25	TAPER	1	TAPEPED	4	TAPERS	2	TAPS
51	TASK	7	TASKS	8	TASKS	1	TEC
5	TECHNICAL	1	TECHNL	1	TEETH	2	TELESCOPE
1	TELESCOPING	2	TENPER	1	TENSION	1	TFST
1	THAN	4	THAT	195	THF	1	TFEN
1	THIN	11	THIS	3	THLS	1	THO

COUNT1 WORD1

17 THREAD
1 THREE-VIEW
195 TM
38 TOOL
48 TGCLS
3 TRIANGULAR
10 TYPE
32 USE
4 UTILITY
2 VERY
13 VIII
1 WER
1 WIDTH
134 WITH
1 WCRKP
5 X
1 XIV

MS WORD LISTING/ASCENDING SEQUENCE
COUNT2 WORD2

4 THREADED
4 THROW
82 TC
1 TOOLBOX
1 TOP
9 TURN
1 TYPES
3 USED
19 V
2 VI
9 VISE
1 WHEEL
17 WILL
47 WITHIN
155 WORKPIECE
2 XI
2 XL

COUNT3 WORD3

5 THREADING
39 THRUJ
15 TOLFRANCE
1 TOOLHOLDER
4 TPL
6 TURNING
2 UNDER
3 USING
14 VERSA-MIL
3 VIEW
3 VL
8 WHFN
2 WIRE
1 WOODRUFF
1 WORKPLFCF
5 XII
2 XLL

DATE 81702 1619 PAGE 4
COUNT4 WORD4

19 THREADS
2 TIME
2 TON
10 TOOLKIT
1 TRACKING
14 TWIST
19 UP
1 USLNG
4 VERSA-MLL
4 VII
1 VLT
1 WHILE
1 WIRES
4 WCRK
1 WCRN
1 XIII
40 YOU

COUNT1 WORD1

MOS WORD LISTING/DESCENDING FREQUENCY
COUNT2 WORD2

COUNT4 WORD4

314 AND
220 CHAP
178 OF
103 BE
83 LATHE
69 MACHINE
59 III
51 APPLICABLE
47 WITHIN
39 EQUIPMENT
19 TOOL
14 ENVIRONMENT
34 SUPERVISION
32 DRAWING
32 PRECAUTIONS
31 II
29 MEASURING
27 =
25 MACHINISTS
23 BIT
22 RENCH
21 DETERMINE
20 PRACTICE
19 ARMY
19 OIL
18 RPM
17 THREAD
16 IS
15 IX
14 AMERICAN
14 SCUFF
13 BED
13 MAINTAIN
12 CUTTEP
12 REST
11 ANGLE
11 THIS
10 DO
10 ILLUSTRATION
10 TYPE
9 HAND
9 OUT
9 TURN
8 DIE
8 PERFORMING
8 TAILSTOCK
7 PUSH
7 GRIND
7 LAYOUT
7 PREPARED

283 FM
195 TM
134 WITH
87 FOR
82 TO
62 MOUNT
56 DRILL
51 TASK
42 CENTER
39 THRU
37 WILL
34 FIELD
33 MAINTENANCE
32 MINUTES
32 USE
30 COMPONENTS
28 I
27 ACCURACY
25 TAPER
23 CUT
22 SPEED
20 CARE
20 STUDY
19 DEVICE
19 THREADS
18 SPINDLE
16 CHECK
16 MILLING
15 NEW
14 R
14 TWIST
13 COMPLETE
13 PUBLICATION
12 D
12 SHARPEN
11 GRINDER
10 ATTACHMENT
10 EDGES
10 MODEL
9 BEING
9 HOLES
9 REMOVE
9 VISE
8 FROM
8 RELATED
8 TASKS
7 COUNTERSINK
7 INSTRUMENTS
7 LOCATION
7 SASH

279 SEC
155 THE
116 IN
87 MUST
81 IV
62 SAFETY
54 CN
48 TOOLS
41 SELECT
38 ACCORDANCE
35 CUTTING
34 MEASURES
33 PERFORMANCE
32 OBSERVED
31 AS
30 GLASSES
28 LUBRICANT
27 HOLE
24 MATERIALS
23 HANDTOOLS
21 ALINE
20 CORRESPONDENCE
19 AIDS
19 FEED
19 UP
17 DIMENSIONS
16 CORRECT
16 SPECIFIED
15 SIZE
14 FINISHED
14 VERSA-MIL
13 ENGINE
13 TABLE
12 DIAMETER
12 SHOWN
11 HOLDER
10 BELOW
10 EXAMPLF
10 POSITION
9 C
9 HOURS
9 SCREW
8 ADJUST
8 LV
8 SOLID
8 WHEN
7 DIAL
7 INTERNAL
7 PART
A -

235 PARA
155 WORKPLACE
114 A
84 SHOP
72 REQUIRED
60 SET
54 DR
47 NOT
40 YOU
38 ALL
35 IF
34 STANDARD
33 REFERENCES
32 PERFORMED
31 CONDITIONS
30 INCH
28 S
25 FUNDAMENTALS
24 MEASURE
22 APPLY
21 DEPTH
20 COURSE
19 AN
19 HOLDING
19 V
17 MOUNTING
16 GAGE
15 ENTIRE
15 TOLERANCE
14 HANDBOOK
13 +0
13 FRF
13 VIII
12 LENGTH
12 SQUARE
11 PER
10 BITS
10 HEAD
10 TOOLKIT
9 COMPOUND
9 MILL
9 TAP
9 COUNTERBORE
8 MATERIAL
8 STRAIGHT
7 BEFORE
7 FACE
7 KNURL
7 PARTING
6 RPOF

COUNT1 WORD1

MOS WORD LISTING/DESCENDING FREQUENCY
 COUNT2 WORD2 COUNT3 WORD3

DATE 81202 1619 PAGE 2
 COUNT4 WORD4

6 BORING
 6 INSTALL
 6 NECESSARY
 6 SHOULDER
 5 APPROPRIATE
 5 DEAD
 5 END
 5 GAP
 5 L
 5 PITCH
 5 SURFACE
 5 XII
 4 CAN
 4 FILLS
 4 LARGE
 4 MAKE
 4 PLAIN
 4 SHOULD
 4 THROW
 4 VII
 3 CENTERS
 3 CONSTANT
 3 DRILLS
 3 EXCEPT
 3 FLAT
 3 GROOVE
 3 KEYSLOT
 3 LIPS
 3 OILS
 3 OUTSIDE
 3 PRESS
 3 REVOLUTION
 3 SCRAPERS
 3 START
 3 TAN
 3 USING
 2 +1/32
 2 AXIS
 2 BOTH
 2 CHAPTER
 2 CLEAN
 2 DIAMETERS
 2 EACH
 2 FINISH
 2 FREQUENTLY
 2 GIVEN
 2 HIGH
 2 INCLUDED
 2 INTO
 2 LAID

6 CUTTERS
 6 KNURLING
 6 NUMBER
 6 SKETCH
 5 AT
 5 DRILLED
 5 EXTERNAL
 5 INCHES
 5 MILLING-GRINDING-DRILLING
 5 PINCH
 5 TECHNICAL
 4 ANGULAR
 4 CHISELS
 4 GRINDING
 4 LD
 4 METHOD
 4 PIGHT
 4 TAPERS
 4 TPL
 4 WORK
 3 CHA
 3 COUNTERSUNK
 3 EDGE
 3 FIG
 3 FLUID
 3 HOWE
 3 KEYWAY
 3 LOCATED
 3 OILSTONE
 3 PERFORM
 3 PROPER
 3 RULE
 3 SERIES
 3 STATED
 3 THLS
 3 VIEW
 2 ABLE
 2 R-40
 2 RIT
 2 CHATTER
 2 COUNTERBORED
 2 CIES
 2 ECCENTRIC
 2 FIXTURE
 2 GEARBOX
 2 HACKSAW
 2 HWM
 2 INDEX
 2 ITFM
 2 LINES

6 GEAR
 6 LAY
 6 PROCEDURES
 6 TURNING
 5 RAR
 5 DRILLING
 5 FLOOR
 5 INDEXING
 5 ONE
 5 SLIDING
 5 THREADING
 4 ASSORTED
 4 CS
 4 HANDLES
 4 INSTALL
 4 NOT
 4 SD
 4 THAT
 4 UTILITY
 3 ANGLES
 3 CHUCK
 3 CSX4
 3 ENDS
 3 FILING
 3 FORMULA
 3 INDICATOR
 3 L-10
 3 MACHINED
 3 OPERATION
 3 PLUG
 3 PROPERLY
 3 SAW
 3 SIDE
 3 SCORING
 3 TRIANGULAR
 3 VL
 2 ACCESS
 2 BACKLASH
 2 CALIPERS
 2 CHISEL
 2 DAMAGE
 2 DIRECTION
 2 EDGED
 2 FLATHEAD
 2 GEARING
 2 HEADSTOCK
 2 ILL
 2 INITIAL
 2 KNOWLEDGE
 2 LISTED

6 HOUR
 6 MICROMETER
 6 PROTECT
 5 +1/64
 5 BY
 5 F
 5 FORN
 5 INDICATE
 5 PERFECTED
 5 STFADY
 5 X
 4 BLADE
 4 FACED
 4 HAVE
 4 LT
 4 OFFSET
 4 SHEARS
 4 THREADED
 4 VERSA-MIL
 3 CAST
 3 CONDITIONS
 3 DIMENSION
 3 FOJAL
 3 FIT
 3 GEXL-56
 3 IRON
 3 LIGHT
 3 METAL
 3 OUTLINED
 3 PREDRILLED
 3 PUNCHES
 3 SCRAPER
 3 SMALL
 3 SUPPORT
 3 USFD
 2 +LD
 2 ACAPTER
 2 BETWEEN
 2 CARRIAGE
 2 CLASS
 2 DAMAGED
 2 DIVIDERS
 2 DETERMINATE
 2 FOLLOWING
 2 GENERAL
 2 HEMPHAMPHROITE
 2 II
 2 IASTDF
 2 KNIPLED
 2 LISTED

COUNT1 WORD1

2 LN
2 MARK
2 OPERATIONS
2 POINT
2 QUENCH
2 REQUIRE
2 ROUGH
2 SKILLS
2 TANGENT
2 TEMPER
2 VERY
2 XL
1 +1
1 ARCVT
1 AFTER
1 ANGULAR
1 ARE
1 READING
1 BLADES
1 C-CLAMP
1 CENTERFD
1 CHECKING
1 COMPASS
1 CONDUITS
1 CROSS-SLIDE
1 DAILY
1 DIMENSIONED
1 DRILL
1 ECE
1 ENOUGH
1 FILINGS
1 FOLLOWING
1 FUNDAMENTALS
1 GOGGLES
1 HANDLE
1 HELP
1 ILI
1 INWOLUTE
1 LAYED
1 LINE
1 LOWEST
1 MATCH
1 MILLED
1 NFEDED
1 OUTLINE
1 PARTED
1 PERFORMING
1 PORTION
1 PREPARE
1 PROVIDED

COUNT2 WORD2

2 LUBRICATE
2 MATING
2 PAGE
2 PORTABLE
2 R
2 REST/CARRIAGE
2 RUN
2 SLOWEST
2 TAPS
2 TIME
2 VI
2 XLL
1 +2D
1 ACCOMPLISHED
1 ALDS
1 ANS
1 AREA
1 BELT
1 BLANK
1 CANNOT
1 CENTERLINES
1 CLOSE
1 COMPENSATE
1 COOLANT
1 CROSSFEED
1 DECIMAL
1 DRAFTING
1 DULL
1 EITHER
1 ENTERING
1 FILLETED
1 FRACTIONAL
1 GAGES
1 GROOVED
1 HARDEN
1 HIDDEN
1 ILLUSTRATED
1 JOB
1 LEFT
1 LIP
1 MAIN
1 ME
1 MIS
1 NO
1 OXYACETYLENE
1 PASS
1 PERFORMANCE
1 POSSIBLE
1 PRESERVE
1 PROVIDED

MOS WORD LISTING/DESCENDING FREQUENCY

COUNT3 WORD3

2 MACHINIST
2 MAY
2 PATTERN
2 PRICED
2 RECOMMENDED
2 RING
2 SERVICE
2 STOCK
2 TASKS
2 TOO
2 WIRE
1 +0-001
1 -243
1 ACCURATE
1 ALIGNMENT
1 ANY
1 ARM
1 BEVEL ED
1 BORES
1 CAP
1 CENTERPUNCHED
1 COMBINATION
1 COMPOUNDS
1 CORRECTLY
1 CUTOFF
1 DEGREE
1 DRAWINGS
1 DUPLICATING
1 ELECTRIC
1 EXTRACTORS
1 FIRST
1 FRAME
1 GEARS
1 H
1 HEEL
1 HOLD
1 INSERTS
1 KEYSTOCK
1 LESS
1 LENSES
1 MAINTAINING
1 METHODS
1 MOUNTED
1 OFF
1 PAPER
1 PENCIL
1 PIVOT
1 PRECENTER
1 PREVENTIVE
1 PUNCHED

DATE 91202 1619 PAGE 3
COUNT4 WORD4

2 MANUAL
2 ONE-HALF
2 PLOT
2 PROTRACTOR
2 RELIEF
2 RELIEFS
2 SIMILAR
2 TAKE
2 TELESCOPE
2 WIRE
2 XI
1 +0-002
1 +3
1 ADVANCING
1 AND/OR
1 APRON
1 BACK
1 BIG
1 BOX
1 CAP
1 CENTERPUNCHED
1 COMBINATION-SQUARE
1 CONDITION
1 CHILD
1 D
1 DESIGNED
1 DRAW
1 DURING
1 ENGINEER
1 FARRICATED
1 FLUSH
1 FRONT
1 GAS
1 HAMMER
1 HEAVY OIL
1 HOI
1 INSTRUMENT
1 LARGEST
1 LI
1 LOCATE
1 MANDREL
1 MICROMETER
1 MISMEASURED
1 OFFSETS
1 PARALLEL
1 PERCENT
1 POINTS
1 PREPARATION
1 PRICE
1 PUNCHMARKER

COUNT1 WORD1

1 PURPOSE
1 REFERENCES
1 RESHAPF
1 SAMPLE
1 SEF
1 SHOW
1 SLOW
1 SPRINGING
1 STANDARD
1 T
1 TECHN
1 TEST
1 THOD
1 TOP
1 VLT
1 WIDTH
1 WORKPI ECF

MMS WORD LISTING/DESCENDING FREQUENCY
COUNT2 WORD2

1 READJUST
1 REHEA SURE
1 RESAN
1 SCRIBF
1 SETUP
1 SHOWING
1 SMALL-DIAMETER
1 SPIR
1 STEADY-REST
1 TABLES
1 TEETH
1 THAN
1 THREE-VIEW
1 TRACKING
1 WFR
1 WIRES
1 WORN

COUNT3 WORD3

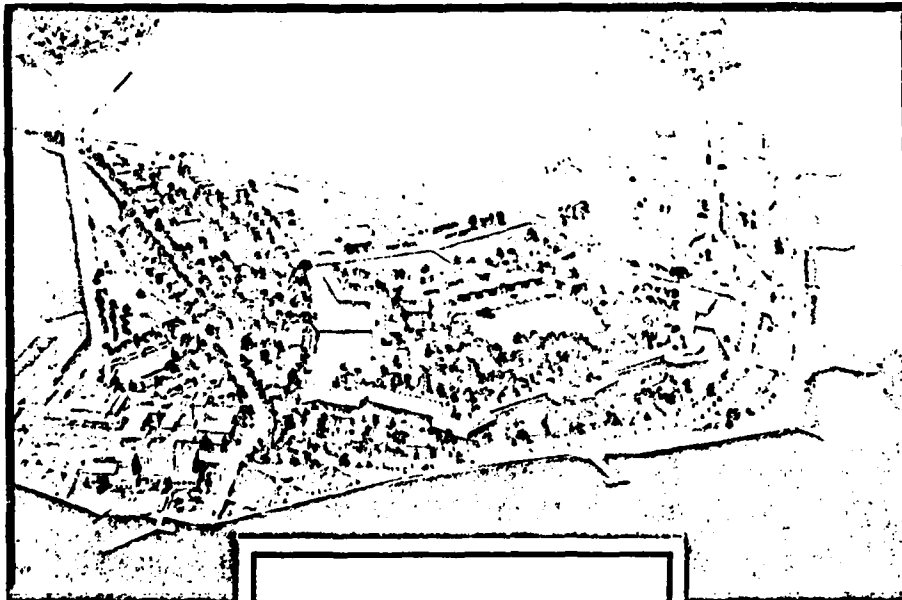
1 REAMERS
1 REPRODUCED
1 RUST
1 SCRIBED
1 SHARPENING
1 SIZES
1 SO
1 SQUARED
1 SUPPORTED
1 TAPERED
1 TELESCOPING
1 THFN
1 TOOLBOX
1 TYPES
1 WHEEL
1 WOODRUFF
1 XILT

DATE 91202 1619 PAGE 4
COUNT4 WORD4

1 RECESSED
1 REQUIRING
1 SAME
1 SECURED
1 SHOULDEPS
1 SKETCHES
1 SPECIFIC
1 SQUARELY
1 SURF
1 TEC
1 TENSION
1 THIN
1 TOOLHOLDER
1 USING
1 WHEEL
1 WORKP
1 XIV

HEADQUARTERS
UNITED STATES ARMY TRAINING AND DOCTRINE COMMAND
FORT MONROE, VIRGINIA 23651

DATA CONTROL NUMBER _____
JOB NO / PROJECT NO _____



Word Frequency Analysis
MOS: 44E
Skill Level 2

PREPARED BY: OPERATIONS DIV, DPFO

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UNITED STATES ARMY TRAINING AND DOCTRINE COMMAND
FORT MONROE, VIRGINIA 23651

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WORD FREQUENCY
MOS 44E
SKILL LEVEL 2

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COUNT1 WORD1

7 +0
 1 -24
 4 ABIVE
 1 ACCURAF
 3 AGAINST
 22 ALL
 1 AND/ND
 1 ANHEM
 1 APPOR
 1 AUTOMATIC
 1 BACKUP
 1 BASED
 1 BETWEEN
 5 BLOW
 9 BRUSH
 9 BY
 12 CAM
 10 CENTER
 1 CENTRAL
 1 CHECK
 1 CLEARANCE
 1 COMBINATION
 17 COMPOSITION
 24 CONDITIONS
 1 CONVEY
 3 COUNTERSINK
 19 CUT
 1 D
 4 DELIVER
 10 DEVICE
 14 DIMENSIONS
 10 DC
 1 DOWN
 1 DRILLS
 5 F
 1 ELECTRICAL
 2 EQUAL
 6 F
 13 FEEDS
 3 FILE
 5 FINISHED
 1 FIX
 205 FM
 7 FORM
 2 G
 1 GEARBOX
 11 GOGGLES
 7 GRIND
 1 GUN
 15 HANDTOOLS

MOS WORD LISTING/ASCENDING SEQUENCE
 COUNT2 WORD2

1 +1/16
 1 #2
 2 ACCESS
 1A ACCURACY
 4 AIDS
 24 AMERICAN
 3 ANGLE
 35 APPLICABLE
 6 ARMY
 2 AVAILABLE
 17 HAND
 79 BE
 7 BIT
 6 ROICE-CRANK
 1 BRUSHES
 3 C
 1 CAPS
 3 CENTERING
 2 CHA
 2 CHICK
 4 CLEARANCE
 7 COMPLETE
 1 COMPOUND
 1 CONNCTIONS
 4 CORRECT
 6 COURSE
 71 CUTTER
 1 DAMAGED
 1 DELIVERS
 3 DEVICES
 9 DIRECTION
 9 DR-ALL
 31 DRAWING
 1 DRIVERBELTS
 3 EACH
 6 END
 26 EQUIPMENT
 1 FABRICATED
 5 FELT
 2 FILING
 1 FINISHING
 15 FLOOP
 2 FOLLOWING
 2 FROM
 2 GAGE
 1 GEARING
 4 GOND
 5 GRINDING
 1 H
 4 HAVE

1 +30
 111 A
 5 ACCOMPLISHED
 4 ACME
 10 ALINE
 3 AN
 4 ANGLES
 3 APPLY
 13 AS
 1 ARIS
 32 HANDSAW
 4 BEFORE
 6 BLADE
 3 MORE
 2 BIT
 1 CALCULATE
 16 CARF
 1 CENTERLINE
 150 CHAP
 1 CLASS
 6 CO
 2 COMPONENT
 4 COMPUTE
 4 CONTOUR
 1 CORRECTLY
 1 CU
 9 CUTTERS
 2 DANGER
 19 DEPTH
 13 DIAL
 1 DISH
 1 DOGS
 14 DRILL
 2 DUE
 2 EDGES
 14 ENTIRE
 1 EXPANSION
 4 FACE
 22 FIELD
 2 FINGER
 2 FIRST
 3 FLUID
 3 FONTSTOCK
 2 FRONT
 3 GAGES
 2 GEARS
 1 GREASE
 2 GROUND
 17 HAMMER
 12 +FA7

DATE 81292 1621 PAGE 1
 COUNT4 WORD4

1 -CM
 2 ARIF
 23 ACCORDANCE
 5 ADED
 3 ALIGNMENT
 287 AND
 2 ANGULAR
 5 APPROPRIATE
 3 ATTACHMENT
 4 A
 1 APR
 5 RETING
 2 RIANK
 3 ROPING
 3 RUTT
 2 CALIPER
 1 CASE
 2 CENTERS
 2 CHAPTER
 1 CFAN
 1 COLLEF
 21 COMPONENTS
 1 CONCAVE
 1 CONVENIENT
 6 CORRESPONDENCE
 1 CLP
 41 CUTTING
 5 DEAD
 15 DETERMINE
 5 DIAMETER
 4 DISTANCE
 1 DRIFL
 1 DRILLED
 2 DUPLICATING
 1 FLETT
 22 FAVIRONMENT
 5 EXTERNAL
 5 FEED
 1 FIGURE
 4 FINISH
 3 FIT
 6 FLY
 71 FOR
 16 FUNDAMENTALS
 9 GEAR
 4 GLASSES
 1 GRAFTS
 1 GUIDES
 26 HANDBOOK
 2 HFASTYK

COUNT1 WORD1

MOS WORD LISTING/ASCENDING SEQUENCE
COUNT2 WORD2

DATE 91202 1621 PAGE 2
COUNT4 WORD4

1 HFD
1 HOLES
18 I
46 III
2 INDEX
1 INITIAT
7 INSTRUMENTS
9 INVOLUTE
1 ITEM
2 KEY
2 KNOWLEDGE
17 LATHE
4 LENGTH
1 LIKE
2 INSPECT
2 LOCATION
1 LV
1 MACHINING
1 MAINTAIN
1 MAANDRES
15 MATERIALS
24 MEASURE
1 MFN
1 METRIC
66 MILLING
1 MILL
41 MOUNT
5 MOVING
2 NORMAN
20 OBSERVED
28 ON
1 OPERATION
4 OIT
3 PAIR
5 PARALLELS
1 PER
20 PERFORMED
5 PLACING
11 POSITION
20 PRECAUTIONS
3 PRESCRIBED
1 PROPRIV
2 RADIUS
1 READY
1 REFER
20 REFERENCES
4 RELASE
40 REQUIRD
1 RIGHT
1 RPM

1 HOLDER
4 HORIZONTAL
5 IDENTIFIED
70 IN
4 INDEXING
2 INJURY
1 INSURE
6 IR-3-22
52 IV
4 KEYSLOT
13 KNOWN
4 LAY
3 LF
4 LINE
1 INVOLUTE
1 LR-3-22
1 LFTA
15 MACHINIST'S
22 MAINTENANCE
3 MANUAL
1 MATERIALS
1 MEASUREMENT
1 MERICAN
7 MICROMETER
2 MILLING-GRINDING-DRILLING
15 MODEL
16 MOUNTING
52 MUST
7 NOT
135 OF
1 ONCE
3 OPERATIONS
1 OUTLINED
33 PAPER
7 PART
2 PERFORMED
4 PERFORMING
10 PLAIN
2 POSITIONING
1 PREDRILLED
1 PRIOR
2 PROVIDED
1 RAGS
3 REAM
5 REFERENCE
3 REFERENCING
1 REMAINING
1 REQUIRING
7 ROTATING
1 RULF

13 HOLDING
6 HOUR
16 IF
12 INCH
2 INDICATED
3 INSPECT
4 INTERNAL
7 IRQ-3-22
16 IX
5 KEYWAY
1 LARGER
3 LAYOUT
1 LI
4 LISTED
1 LKATF
8 LUBRICAT
70 MACHINE
1 MACHINISTS
1 MAJOR
1 MATCHED
3 MATING
21 MEASURES
10 METAL
1 MICROMETERS
1 MINOR
14 MODELS
2 MOVE
26 NEW
45 NOTE
19 OIL
3 ONE
63 OR
5 OUTSIDE
167 PARA
1 PARTED
2 PERFORM
3 PINS
5 PLUS
7 PRACTICE
2 PREPARE
2 PROCEDURES
14 PUBLICATION
1 RAILING
1 REAMER
1 REFERENCE/LOCATE
2 REFERENCING
2 REPAIRING
5 RESISTANCE
9 ROTATION
18 S

7 HELF
12 HOURS
27 IT
1 INCLUDED
13 INDICATOR
7 INSTALL
1 INTO
25 IS
1 JAWS
1 KEYWAYS
2 LARGEST
12 LAD
2 LIGHT
1 LIT
1 LIMATE/POSITION
1 LUBRICATE
9 MACHINED
1 MADE
3 PAMPREL
11 MATERIAL
4 MAY
26 MEASURING
5 METHODS
11 MILL
19 MINUTES
2 MORSE
1 MOVEMENT
3 NO
6 ALHNER
1 OILS
3 ONE-HALF
1 ONHP
2 OVER
1 PARALLEL
1 PATTERN
27 PERFORMANCE
1 PITCH
1 POINT
2 PREPARED
1 PREPARED
1 PROPER
5 PULL
7 RAM
1 REAMERS
5 REFERENCED
8 PLATED
4 REQUIRE
1 REST
1 RUGH
25 SAFETY

COUNT1 WORD1

3 SAMPLE
 7 SAWING
 4 SEAT
 1 SCUPPED
 31 SET
 2 SEVERAL
 5 SHIMS
 1 SHON
 1 SINGLE
 3 SPLITTING
 1 SOCKET
 3 SPACES
 6 SPFFD
 6 SPLINES
 23 STANDARD
 4 STRADDLE
 6 STUDY
 1 T-SLOT
 4 TAPER
 7 TECHNICAL
 186 THE
 11 THIS
 1 THREADING
 1 TING
 108 TO
 9 TOOLKIT
 5 TOLAPD
 2 TRIAL
 1 TWIST
 9 UNIVERSAL
 14 USFD
 1 VERNIER
 1 VERTICAL
 8 VIII
 6 WELD
 1 WHEELS
 28 WILL
 22 WITHIN
 120 WORKPIECE

MOS WORD LISTING/ASCENDING SEQUENCE
 COUNT2 WORD2

9 SASH
 1 SAWING/PARTING
 199 SFC
 40 SELECT
 2 SFTS
 2 SHANK
 58 SHOP
 10 SHOWN
 5 SIZE
 1 SLOWEST
 5 SOFT
 3 SPECIFICATION
 14 SPEEDS
 1 SPUR
 2 STATED
 5 STRAIGHT
 6 SUFFICIENT
 40 TABLE
 33 TASK
 10 TEFTH
 1 THEN
 1 THLS
 5 THREADS
 1 TIRES
 14 TOLERANCE
 32 TOOLS
 1 TPI
 1 TRIP
 1 TWM
 7 U/P
 5 USING
 1 VERSA-GRINDER
 1 VERY
 1 VILL
 3 WELDER
 4 WHEN
 1 WIRT
 1 WLTN
 1 WORKPIECFFH
 3 XII

COUNT3 WORD3

29 SAW
 2 SCREW
 1 SECOND
 1 SELECTED
 1 SETTING
 2 SHARPEN
 5 SHOT-FILLED
 10 STOP
 1 STYFS
 5 SLOWLY
 2 SOLID
 5 SPECIFICATIONS
 2 SPINDLE
 1 SPUR-GEAR
 5 STOCK
 1 STRIP
 1 SURFACE
 3 TABLES
 2 TASKS
 3 TELESCOPING
 2 TFERF
 7 THREAD
 9 THROAT
 1 TL
 10 TOOL
 2 TOOTH
 1 TRANSVERSELY
 3 TURN
 10 TYPF
 1 URE
 28 V
 7 VERSA-MIL
 1 VT
 10 VISC
 2 WELDING
 5 WHICH
 3 WIRES
 3 WOODRUFF
 1 WORKPIECE
 28 YOU

DATE 91202 1621 PAGE 3
 COUNT4 WORD4

2 SAW/PART
 1 SCRIBED
 3 SCURE
 3 SERVICE
 1 SEVEN
 19 SHEN
 6 SHIELD
 3 SIMILAR
 2 SKILLS
 2 SO
 2 SPACE
 4 SPECIFIED
 6 SPLINE
 4 SQUARE
 1 STOP
 2 STRIPS
 12 SWIVEL
 1 TAKE
 8 TASKS
 5 THAT
 21 THICKNESS
 1 THREADED
 40 THRU
 127 TM
 2 TOOLHOLDER
 7 TOTAL
 1 TRFACS
 1 TURNING
 1 TYPES
 19 USE
 2 VAN
 1 VERSA-SHAPER
 11 VII
 1 WEAR
 3 WHEEL
 2 WIDTH
 61 WITH
 3 WORK
 18 X
 1 YOUR

COUNT1 WORD1	COUNT2 WORD2	COUNT3 WORD3	COUNT4 WORD4
287 AND	205 FM	199 SEC	196 THE
167 PARA	150 CHAP	135 OF	127 TA
120 WORKPIECE	111 A	108 TO	79 AF
78 MACHINE	71 CUTTER	71 FOR	79 IN
66 MILLING	63 OR	61 WITH	60 THRU
58 SHEP	52 IV	52 MUST	46 IT
45 NOTE	41 CUTTING	41 MOUNT	40 REQUIRED
40 SELECT	40 TABLE	35 APPLICABLE	35 MACHINIST'S
33 PAPER	33 TASK	32 BANDSAW	32 TOOLS
31 DRAWING	31 SET	29 SAW	28 CA
28 V	28 MILL	28 YOU	27 IT
26 EQUIPMENT	26 HANDBOOK	26 MEASURING	26 NEW
25 IS	25 SAFETY	24 AMERICAN	24 CONDITIONS
24 MEASURE	23 ACCORDANCE	23 STANDARD	22 ALL
22 ENVIRONMENT	22 FIELD	22 MAINTENANCE	22 PERFORMANCE
22 WITHIN	21 COMPONENTS	21 MEASURES	21 THICKNESS
20 PRESERVED	20 PERFORMED	20 PRECAUTIONS	20 REFERENCES
19 CUT	19 DEPTH	19 MINUTES	19 OIL
19 USE	18 ACCURACY	18 I	18 METAL
18 S	18 SHIM	18 X	17 BOND
17 HAMMER	17 LATHE	16 CARE	16 FUNDAMENTALS
16 HANDTOOLS	16 IF	16 IX	16 MOUNTING
16 USED	15 DETERMINE	15 FLOOR	15 MATERIALS
15 MODEL	14 DIMENSIONS	14 DRILL	14 ENTIRE
14 MODELS	14 PUBLICATION	14 SPEEDS	14 TOLERANCE
13 AS	13 DIAL	13 FEEDS	13 MOUNTING
13 INDICATOR	13 KNOWN	12 CAN	12 COMPOSITION
12 HEAD	12 HOURS	12 INCH	12 LEAD
12 SWIVE	11 GOGGLES	11 MATERIAL	11 MILL
11 POSITION	11 THIS	11 VIT	10 ALINE
10 CENTER	10 DEVICE	10 DO	10 PLAIN
10 SHOWN	10 SIDE	10 TEETH	10 TOOL
10 TYPE	10 VISE	9 BRUSH	9 BY
9 CUTTERS	9 DIRECTION	9 DO-ALL	9 GEAR
9 INMOUTH	9 MACHINED	9 ROTATION	9 SASH
9 THROAT	9 TOOLKIT	9 UNIVERSAL	9 LUBRICANT
8 RELATED	8 TASKS	8 VIII	7 +0
7 BIT	7 COMPLETE	7 FORM	7 GRIND
7 HOLE	7 INSTALL	7 INSTRUMENTS	7 BRO-3-22
7 MICROMETER	7 NOT	7 PART	7 PRACTICE
7 RAP	7 ROTATING	7 TECHNICAL	7 THREAD
7 TOTAL	7 UP	7 VFRSA-MIL	6 AIDS
6 ARMY	6 BLADE	6 BRICE-CRANE	6 CO
6 CORRESPONDENCE	6 COURSE	6 END	6 F
6 FLY	6 HORIZONTAL	6 FOUR	6 IR-3-22
6 LENGTH	6 NUMBER	6 SHOULD	6 SPEED
6 SPLINE	6 SPLINES	6 STUDY	6 SUFFICIENT
6 WELD	5 ACCOMPLISHED	5 ADDED	5 APPROPRIATE
5 BEING	5 BLOW	5 DEAD	5 DIAMETER
5 E	5 EXTERNAL	5 FEED	5 FEET

COUNT4 WORD4

MNS WORD LISTING/DESCENDING FREQUENCY
COUNT2 WORD2 COUNT3 WORD3

COUNT1 WORD1

5 FINISHED	5 GRINDING	5 IDENTIFIED	5 KEYWAY
5 METHODS	5 MOVING	5 OUTSIDE	5 PALLETS
5 PLACING	5 PLUS	5 PULL	5 REFERENCE
5 REFERENCED	5 RESISTANCE	5 SEAT	5 SHIMS
5 SHOT-FILLED	5 SIZE	5 SLOWLY	5 SFTT
5 SPECIFICATIONS	5 STOCK	5 STRAIGHT	5 THAT
5 THREADS	5 TOWARD	5 USING	5 WHICH
4 ABOVE	4 ACME	4 ANGLES	4 R
4 ABOVE	4 CLEARANCE	4 COMPUTE	4 CONTOUR
4 CORRECT	4 DELIVER	4 DISTANCE	4 FACE
4 FINISH	4 GLASSES	4 GOOD	4 HAVE
4 INDEXING	4 INTERNAL	4 KEYSLOT	4 LAY
4 LINE	4 LISTED	4 MAY	4 OUT
4 PERFORMING	4 RELEASE	4 REQUIRE	4 SPECIFIED
4 SQUARE	4 STRADDLE	4 TAPER	4 WHEN
3 +1/16	3 AGAINST	3 ALIGNMENT	3 AP
3 ANGLE	3 APPLY	3 ATTACHMENT	3 BORE
3 BOTTING	3 NUT	3 C	3 CENTERING
3 CHECK	3 COUNTERSINK	3 DEVICES	3 EACH
3 FILE	3 FIT	3 FLUID	3 FOOTSTOCK
3 GAGES	3 INSPECT	3 LAYOUT	3 IF
3 MANDREL	3 MANUAL	3 MATING	3 NO
3 OMF	3 ONE-HALF	3 OPERATIONS	3 PATR
3 PINS	3 PRESCRIBED	3 REAM	3 REFERENCING
3 SAMPLE	3 SAWING	3 SECURE	3 SERVICE
3 SIMILAR	3 SLITTING	3 SPACES	3 SPECIFICATION
3 TABLES	3 TELESCOPING	3 TURN	3 WELDER
3 WHEEL	3 WIRES	3 WOODRUFF	3 WORK
3 XII	2 ABLE	2 ACCESS	2 ANGULAR
2 AVAILABLE	2 BLANK	2 BIT	2 CALIPER
2 CENTERPS	2 CHA	2 CHAPTER	2 CHUCK
2 COMPONENT	2 DANGER	2 DIE	2 DUPLICATING
2 EDGES	2 FOIAL	2 FILING	2 FINGER
2 FIRST	2 FOLLOWING	2 FROM	2 FRONT
2 G	2 GAGE	2 GEARS	2 GROUND
2 HEADSTOCK	2 INDEX	2 INDICATED	2 INJURY
2 KEY	2 KNOWLEDGE	2 LARGEST	2 LIGHT
2 LASPEET	2 LOCATION	2 MILLING-GRINDING-DRILLING	2 MORSE
2 MOVE	2 NORMAN	2 OVER	2 PERFORMED
2 PERFORM	2 POSITIONING	2 PREBOREC	2 PREPARE
2 PROCFINRES	2 PROVIDED	2 RADIUS	2 REFERENCING
2 REPAIRING	2 SAW/PART	2 SCREEN	2 SETS
2 SEVERAL	2 SHANK	2 SHARPEN	2 SKILLS
2 SO	2 STRID	2 SPACE	2 SPINDLE
2 STAFF	2 STRIPS	2 TASKS	2 THREW
2 TCOLMOLDER	2 TOOTH	2 TRIAL	2 VAM
2 WELDING	2 WIDTH	1 +30	1 -CH
1 -24	1 #2	1 ACCURAC	1 AMP/DR
1 ANNEAL	1 ARMOR	1 AUTOMATIC	1 AXIS
1 BACKUP	1 BAR	1 BASED	1 BETWEEN

COUNT1	WORD1	COUNT2	WORD2	COUNT3	WORD3	COUNT4	WORD4
1	APUSHES	1	CALCULATE	1	CAPS	1	CASE
1	CENTERLINE	1	CENTRAL	1	CLASS	1	CLEAN
1	CLEARANCE	1	COLLET	1	COMBINATION	1	COMPOUND
1	CONCAVE	1	CONNECTIONS	1	CONVENIENT	1	CONVEY
1	CORRECTLY	1	CU	1	CUP	1	CO
1	DAMAGED	1	DELIVERS	1	DISH	1	COGS
1	DOUBLE	1	DOWN	1	DRILLED	1	DRILLS
1	DRIVERFLTS	1	FLUCT	1	ELECTRICAL	1	EXPANSION
1	FANICATED	1	FIGURE	1	FINISHING	1	FIX
1	GEARBOX	1	GEARING	1	GREASE	1	GREAVES
1	GUIDES	1	GIN	1	H	1	HEAD
1	HOLDF	1	HOLES	1	INCLUDED	1	INITIAL
1	INSURE	1	INTO	1	ITEM	1	JAWS
1	KFYWAYS	1	LARGER	1	LI	1	LVF
1	LLI	1	LUBRICATE	1	LOCATE	1	LOCATE/POSITION
1	LR-3-77	1	LUBRICATE	1	LV	1	L67A
1	MACHINING	1	MACHINISTS	1	MADE	1	PAINTAIN
1	MAJOR	1	MANDRFLS	1	MATCHED	1	MATERIALS
1	MEASUREMENT	1	MEN	1	MERICAN	1	METRIC
1	MICROMETERS	1	MINOR	1	MILL	1	MOVEMENT
1	OILS	1	ONCE	1	OPERATION	1	OTHER
1	OUTLINED	1	PARALLEL	1	PARTED	1	PATTERN
1	PER	1	PITCH	1	POINT	1	PREFILED
1	PREPARED	1	PRIOR	1	PROPER	1	PROPERLY
1	RAGS	1	RATLING	1	READY	1	REAMER
1	REFAMERS	1	REFER	1	REFERENCE/LOCATE	1	REMAINING
1	REQUIRING	1	REST	1	RIGHT	1	RIBBING
1	RPM	1	RULE	1	SAWING/PARTING	1	SCRIPED
1	SECOND	1	SECURED	1	SELECTED	1	SETTING
1	SEVEN	1	SHOW	1	SINGLE	1	STIFFS
1	SLOWEST	1	SOCKET	1	SPUR	1	SPUR-GEAR
1	STOP	1	STRIP	1	SURFACE	1	T-SLOT
1	TAKT	1	THEN	1	TMS	1	TREADED
1	THREADING	1	TING	1	TIRES	1	TL
1	TPI	1	TRANSVERSELY	1	TREADS	1	TRIP
1	TURNING	1	TWIST	1	TWO	1	TYPES
1	URE	1	VERNIER	1	VERSA-GRINDER	1	VPSA-SHAPER
1	VERTICAL	1	VERY	1	VI	1	VILL
1	WEAR	1	WHEELS	1	WIRF	1	WLTH
		1	WORKPIECEFM	1	WORKPLACE	1	YOUR

HEADQUARTERS
UNITED STATES ARMY TRAINING AND DOCTRINE COMMAND
FORT MONROE, VIRGINIA 23651

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