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19. ABSTRACT (Continue on reverse if necessary and identify by block number) This report presents a program summary of the results of a three phased research program entitled "Investment Justification of Robotic Technology in Aerospace Manufacturing." The objective was to develop a computerized economic analysis methodology appropriate for investment justification of robotics and flexible manufacturing systems (FMS) in aerospace manufacturing. A microcomputer-based economic justification methodology was developed, called the "Robotics Investment Decision Model" (RIDM). RIDM's operation is documented in this report and a copy of the software diskette is available from the AFBRMC upon written request. AN INTERMEDIATE KNOWLEDGE OF LOTUS 1-2-3 IS REQUIRED TO OPERATE RIDM ON YOUR MICROCOMPUTER.				
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INVESTMENT JUSTIFICATION OF ROBOTIC TECHNOLOGY IN
AEROSPACE MANUFACTURING

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Final Report and Robotics Investment Decision Model
(RIDM) User's Manual
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EXECUTIVE SUMMARY

This report is the product of a three phase research project entitled "Investment Justification of Robotic Technology in Aerospace Manufacturing". The objective of the project was to develop a microcomputer-based economic analysis methodology suitable for use by U.S. aerospace manufacturers to assess investments in robotics and flexible manufacturing systems.

In Phase I, a nation-wide survey was performed of robotics investment analysis methodologies used or proposed by government, industry, and academia. The survey included discussions with financial, engineering, and management personnel at eight major U.S. aerospace corporations, to determine their needs and constraints, and how a model might best be designed. The Phase I report is available through DTIC—(accession number) AD-A140782.

Phase II was the model development phase. The model was written as a Lotus 1-2-3 template, and is called the "Robotics Investment Decision Model" (RIDM). The Phase II report is also available through DTIC—(accession number) AD-A145467.

Phase III was a review and field test of the model. RIDM was demonstrated to several USAF organizations, and was assessed by a major

U.S. aerospace manufacturer. Internal testing continued, improving RIDM through several format changes, one minor technical change, and adding a few new features. The model is now ready for release to the aerospace industry.

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I. INTRODUCTION

1. The robotics investment decision model (RIDM) is a tool designed for assessing the economic attractiveness of investments in robotics and/or flexible manufacturing systems (FMS). It models the cash flows generated by such an investment, as compared to the existing method of manufacture or other alternative. Required inputs are the costs under both the robotic/FMS approach (new method) and the existing or old method. Additional inputs are required if the user exercises the option in the model to consider changes in work station throughput or differences in value added at the work station. Model outputs are nominal cash flow, discounted cash flow, internal rate of return, and net present value of the investment at the user-specified discount rate. Before tax and after tax analyses are provided by the model.

2. The model is written as a template for Lotus 1-2-3, one of the popular "electronic spreadsheet" programs. The model was developed on the Zenith Z-100 version of Lotus 1-2-3, Release 1A, running under Z-DOS/MS-DOS release 1.01, version 1.25. To use the model as written, you will need a personal computer which can run Lotus 1-2-3, a disk drive that can read the data diskette on which the model has been installed, and 256 kilobytes of random access memory (RAM). Users with less than 256K RAM can still run the model, but may find it necessary to break it into smaller files. The recommended place for the initial break is just before the after tax analysis section. The model enables the user to specify an analysis period of from 3 to 15 years.

3. Most IBM PC and IBM-compatible personal computers will be able to run Lotus 1-2-3 and read the RIDM data diskette on which the model is stored. The exact software and memory requirements for using the model will depend upon the versions of Lotus 1-2-3 and DOS that your system uses. Newer versions of DOS (Version 2.0) and Lotus (Release 1A) have more features and require more memory than earlier versions. The preferred RAM availability remains 256K.

4. Use of the model requires an intermediate knowledge of Lotus 1-2-3. The model's structure and commands have been kept as simple as possible, to ensure the broadest use throughout industry and to enable the user to modify the model as required to reflect special circumstances of a company or robotic/FMS application. The model contains no range names. All cell references are relative.

5. RIDM assesses the inherent economic attractiveness of robotic/FMS implementation. The model is based on real economic events and not on how those events are accounted for. For example, the cost of robot hardware is considered to be its purchase price (plus shipping, set up, etc.) plus the interest expense for any funds borrowed to make the purchase. An account-based approach would treat the depreciation expense as the cost. RIDM models the true economic return, both before and after taxes. It does not directly model the impact upon company financial statements, as would an account-based approach. However, RIDM is structured in a way which facilitates modifications to perform additional analyses. Although few computer skills are required to effectively use the model, the user should have a good working knowledge of engineering economy concepts such as

discounting, internal rate of return, and net present value.

6. RIDM does not address the multitude of special considerations imposed when doing business with the Federal Government under cost-based contracts. Primary among these are the impacts of government cost accounting standards (CAS) upon cash flows and the impact of cost changes upon prices. The Tech Mod/IMIP Model, recently developed by Logistics Management Institute (and sometimes called the LMI Discounted Cash Flow Model), directly addresses these considerations.

II. PROGRAM DESCRIPTION

1. This section presents a short description of the Robotics Investment Decision Model. Step-by-step instructions on how to operate the model are presented in the next section.

2. The program software is written as a Lotus 1-2-3 spreadsheet, and a basic working knowledge of Lotus 1-2-3 is prerequisite for using the model. The length of the analysis period (from 3 to 15 years) is specified by the user through a keyboard macro. In response to the user input, the macro automatically constructs the spreadsheet to the desired size, makes required changes to all algorithms, and erases itself when finished to save working memory and disk space. The general structure of the model is in two parts and is summarized below:

a. Before Tax Analysis

- 1) Old Method Cost Elements
- 2) New Method Cost Elements
- 3) Cash Flow from Investment
- 4) Internal Rate of Return (IRR) and Net Present Value (NPV)
- 5) Production Quantity Adjustment
- 6) Adjustment for Changes in Quality or Value Added
- 7) Summary of Results of Before Tax Analysis

b. After Tax Analysis

- 1) Computation of Depreciation, Investment Tax Credits,

and Tax Savings for Old Method

2) Computation of Depreciation, Investment Tax Credits,
and Tax Savings for New Method

3) Summary of Results of After Tax Analysis

3. Each section of the model is described below in more detail.

a. Before Tax Analysis

(1) Old Method Cost Elements

This section is for user inputs on the costs of the existing or baseline manufacturing method.

(2) New Method Cost Elements

This section is for user inputs on the costs of the new or alternative manufacturing method, that is, the robotic or FMS technology.

(3) Cash Flow from Investment

This section is computed by the model. The net cash flow from moving from the old method to the new method is presented for each cost element. The overall net cash flow for each year is also presented.

(4) Internal Rate of Return (IRR) and Net Present Value (NPV)

The model then computes the IRR and NPV of the investment.

(5) Production Quantity Adjustment

This section is optional. It adjusts the cash flow estimates to reflect the differences in throughput (output) between the old and new method. The throughput effect's impact on cash flow is computed by considering the cost per unit of production under each method, and determining how much more or less it would cost under the old method to produce the same amount as under the new method.

(6) Adjustment for Changes in Quality or Value Added

This section is optional. It adjusts the cash flows for the difference in value added at the work station per unit of output.

(7) Summary of Results of Before Tax Analysis

In this section, the model computes and displays the adjusted annual cash flow, cumulative cash flow, adjusted IRR, and NPV of the investment. Annual and cumulative discounted cash flows are also presented. All results reflect before tax conditions.

b. After Tax Analysis

(1) Computation of Depreciation, Investment Tax Credits, and Tax Savings for Old Method

This section of the model computes the depreciation, investment tax credits, and the tax savings from depreciation and non-depreciable business costs for the old method. The required input is the investment schedule for each class of depreciable property. A section is provided for an optional analysis of state and local tax impacts, to be custom designed by the user.

(2) Computation of Depreciation, Investment Tax Credits, and Tax Savings for New Method

This section performs the same function as the previous one, but for the new method. It computes the depreciation, investment tax credits, and the tax savings from depreciation and non-depreciable business costs for the new method. The required input is the investment schedule for each class of depreciable property. A section is provided for an optional analysis of state and local tax impacts, to be custom designed by the user.

(3) Summary of Results of After Tax Analysis

This section computes and displays the annual and cumulative after-tax

cash flow, IRR, NPV, discounted cash flow, and the IRR based on the discounted cash flow.

III. OPERATING INSTRUCTIONS

1. General Instructions

a. The user first specifies the length of the analysis period by accessing a keyboard macro. He then inputs the costs under the old method of production for each year to be considered, and then does the same for the robotic/FMS approach. A list of recommended cost elements is provided for guidance. The model then computes nominal cash flows, that is, the differences in costs, and the internal rate of return (IRR) and net present value (NPV) of the investment. The user is then provided the option of considering differences in throughput between the two alternative methods. After this, there is an option for considering differences in value added at the workstation per unit of production. The model then performs and displays a summary of the before tax analysis, providing undiscounted and discounted cash flows, IRR, and NPV of the investment at a user-specified discount rate.

b. An after tax analysis is performed next. The user inputs the investment schedule for depreciable property, by asset class, for both the old and new methods. The model computes the investment tax credit and accelerated cost recovery system (ACRS) depreciation for each year, and the federal tax impact upon cash flow, for both the old and new methods. Space is provided for custom-built analyses of state and local income taxes under both old and new methods. The last section is a summary report, providing before tax undiscounted cash flow, and the impact upon cash flow from investment tax credits, depreciation, non-depreciable business costs, and

state and local taxes. After tax cash flow is presented by year, as is cumulative cash flow. The after tax IRR is presented, as is the NPV of the investment at the user-specified discount rate. After tax discounted cash flow is presented by year, and then cumulatively by year, followed by the IRR based on the discounted cash flow.

2. Detailed Instructions

a. Getting Started

(1) After accessing the RIDM program file, the user types in "Alt-A", or its functional equivalent (e.g. "Control-Shift-A" on the Zenith Z-100). This will exercise the macro. A statement will appear on the screen instructing the user to enter the number of years to compute, that is, the desired length of the analysis period. The model can accommodate an analysis period of from 3 to 15 years. After the user enters the number, the model will construct the template to the desired size (desired number of analysis years), and then erase the macro. The new template should be saved as the working file, under a name other than "RIDM".

(2) Modifications should not be made to the RIDM program file. The user should wait until the macro has been exercised and erased before making any changes to the template. If for any reason the user decides to change the contents of the RIDM program file, he must also modify the macros to reflect those changes. Depending on the change, failure to do this can prevent the model from executing or cause egregious errors in the computations.

(3) After the working file has been created, the user is encouraged to make any modifications necessary to suit his preferences for format, to meet specific analysis needs, or to reflect the particular circumstances of the manufacturing application being analyzed. All cell references are relative, allowing the user to add, remove, and modify cells in the template knowing that Lotus 1-2-3 will automatically make the necessary reference changes in the rest of the model. After the user makes all desired modifications, the protection option should be exercised for all cells other than input cells.

(4) The remainder of this chapter addresses each of the major sections of the model.

b. "OLD METHOD COST ELEMENTS" and "NEW METHOD COST ELEMENTS"

(1) The first and most important step in using the model is to input the costs of the two alternative manufacturing approaches (the old method and the new method). A separate area of the spreadsheet is provided for each alternative. Cost elements important for robotics/FMS applications are provided for guidance. The user may wish to change some or all of these to reflect company cost tracking and reporting categories, or special aspects of the manufacturing application. The user should feel free to modify the categories as needed, but should be careful that doing so does not lead to double counting. The yearly cost totals should be checked to ensure this.

(2) For cases where a robotic/FMS technology replaces several work

stations, the appropriate costs from each of the old method work stations should be summed to yield a cell total for the old method. Lotus 1-2-3 allows the user to perform this on the worksheet, within each cell. Lotus 1-2-3 also facilitates extrapolation of costs into the future, since it allows extrapolation formulas to be copied across rows. Cost inputs may be in nominal or constant dollars, depending upon the user's analytic preference. An analysis based on nominal costs best exploits the model's capabilities.

(3) We recommend that the user input all costs for both alternatives. Where costs for the old method and new method are the same, the cells may be left empty without affecting the economic analysis results. However, it will result in a distortion of the per unit cost under each method (the per unit cost difference will not be distorted) and will complicate the running of sensitivity analyses later on.

c. "CASH FLOW FROM INVESTMENT"

(1) The third area on the spreadsheet presents the cash flows that would result from moving from the old method to the new method of manufacture. The cell formulas are "plus OLD METHOD minus NEW METHOD", except for salvage value which is a revenue generator. Therefore, its formula is "plus NEW METHOD minus OLD METHOD". If a cost is higher under the new method than the old, the cash flow is negative. If a cost is lower under the new method, the cash flow is positive. For salvage value, the relationship is reversed. The "CASH FLOW FROM INVESTMENT" table shows the cash flows for individual cost elements, and summarizes them for each year

in the analysis period.

d. "NOMINAL, UNADJUSTED IRR AND NPV"

(1) IRR and NPV are computed and displayed by the model. For the NPV computation, the user may use the default value of 20% for the discount rate or input a preferred rate. The IRR and NPV computed here are based on the nominal, undiscounted, before tax cash flow from the previous section.

e. "PRODUCTION QUANTITY ADJUSTMENT (BEFORE TAX)"

(1) This portion of the model provides the user with the option of considering differences in throughput between the old method and new method. The user exercises this option by entering the throughput for each year of the analysis period, for both the old and new method. The model computes and displays for each year: the change in throughput; the percentage change in throughput; the change in production cost per unit; the percentage change in production cost per unit; and the cash flow as modified by the throughput effect.

f. "ADJUSTMENT FOR CHANGES IN QUALITY OR VALUE ADDED"

(1) After the quantity adjustment option, the user is provided the option of adjusting the cash flows for differences in value added at the work station. Differences in value added might result from doing more or less work at the work station under the new method than under the old method, and/or doing the work in such a way as to yield a higher or lower quality finished or intermediate product. For the user to exercise this option, he must enter for each year the change in value added at the work

station, either positive or negative, which will result from the substitution of the new method for the old method of production. This amount can be determined external to the model, or internally by using a formula that references information already on the spreadsheet. For example, change in value added might be entered as a percentage of production cost per unit, referencing this cell in the previous section.

(2) After completion of the value added adjustment, the model computes and displays: the impact of the value added upon cash flow for each year; the new annual cash flow; and in order to indicate the breakeven period, cumulative cash flow for each year in the analysis period. The IRR is presented next, along with the NPV of the investment. The discount rate for the NPV computation may be entered by the user, or the default value of 20% used. Annual and cumulative discounted cash flows are also presented.

g. "AFTER TAX ANALYSIS"; "COMPUTATION OF DEPRECIATION AND INVESTMENT TAX CREDITS"

(1) In this section, the user first inputs the investment schedule for depreciable property, under both the old and new methods. The user inputs the company's investment in each ACRS class of property (3 year, 5 year, 10 year, and 15 year) for each year of the analysis period. The model computes and displays the investment tax credit, the allowable depreciation for each year, and the resulting tax savings. The only limitation in the depreciation section is that the model assumes all investment in 15 year property (real property) is made within the first three years of the project's life. Space has been left in the spreadsheet,

under both the old and new methods, for the user to perform, at his option, a custom analysis of state and local income tax impacts.

(2) Since the tax code frequently changes, the user is advised to periodically update the depreciation and tax computation formulas. For example, modifications to the tax code in 1984 changed the depreciation period for real property from 15 years to 18 years. As of the time of publication of this report, the Treasury Department had not issued regulations on the yearly percentage write-offs for the new 18 year schedule. When these are issued the model's real property depreciation algorithms should be changed accordingly.

1. "SUMMARY OF AFTER TAX ANALYSIS"

(1) This is the last section of the model, and presents the model's final outputs. It presents a summary of the analysis results and contains the information for comparing the economic attractiveness of the two alternatives, and for selecting the preferred option. It presents for each year of the analysis period the before tax undiscounted cash flow (adjusted for any throughput and quality differences), and the impact upon this cash flow of each of the tax impacts. The after tax IRR is presented, along with the NPV of the investment at the user-specified discount rate.

(2) The model then computes the annual and cumulative discounted after tax cash flows, and the after tax IRR based on the discounted cash flows.

IV. APPENDICES

Appendix A

Sample RIDM Application

ROBOTICS/FMS INVESTMENT
DECISION MODEL
(Lotus 1-2-3 FLN:RIDM)

OLD METHOD COST ELEMENTS	OLD METHOD YEAR 1	OLD METHOD YEAR 2	OLD METHOD YEAR 3	OLD METHOD YEAR 4	OLD METHOD YEAR 5
Equipment Purchase					
Equip. Ship. & Install.					
Special Tooling					
Fixtures					
Programming					
Supplies & Material					
Equipment Maintenance	1500	1650	1815	1997	2196
Equipment Repair	5000	5500	6050	6655	7321
Equipment Overhaul			10000		
Facilities Modifications					
Manufacturing Labor	75000	81000	87480	94478	102037
Engineering Labor	1000	1080	1166	1260	1360
Production Control	5000	5400	5832	6299	6802
Shop Supervision					
Material Handling					
Inspection					
Training					
Inventory Costs	10000	10000	10000	10000	10000
Scrap & Rework	15000	15000	15000	15000	15000
Floor Space Costs					
Other MFG. Overhead Costs					
Engineering Overhead					
Administrative Costs					
Property Taxes					
Utilities					
Interest (Cost of borrowed \$)					
Other Expenses					
Equipment Salvage Value					
TOTAL COST, OLD METHOD	\$112,500.00	\$119,630.00	\$137,343.40	\$135,688.17	\$144,716.26

NEW METHOD COST ELEMENTS	NEW METHOD YEAR 1	NEW METHOD YEAR 2	NEW METHOD YEAR 3	NEW METHOD YEAR 4	NEW METHOD YEAR 5
Equipment Purchase	350000				
Equip. Ship. & Install.	50000				
Special Tooling	70000				
Fixtures	10000				
Programming	30000				
Supplies & Material					
Equipment Maintenance	10000	3000	3300	3630	3993
Equipment Repair	5000	3000	3300	3630	3993
Equipment Overhaul					
Facilities Modifications	15000				
Manufacturing Labor	20000	21600	23328	25194	27210
Engineering Labor	2500	2700	2916	3149	3401
Production Control	1000	1080	1166	1260	1360
Shop Supervision					
Material Handling					
Inspection					
Training					
Inventory Costs	3000	3150	3308	3473	3647
Scrap & Rework	3000	3000	3000	3000	3000
Floor Space Costs					
Other MFG. Overhead Costs					
Engineering Overhead					
Administrative Costs					
Property Taxes					
Utilities					
Interest (Cost of borrowed \$)					
Other Expenses					
Equipment Salvage Value	50000				
TOTAL COST, NEW METHOD	\$519,500.00	\$37,530.00	\$40,317.90	\$43,336.11	\$46,604.01

CASH FLOW FROM INVESTMENT

	YEAR 1	YEAR 2	YEAR 3	YEAR 4	YEAR 5
Equipment Purchase	-350000	0	0	0	0
Equip. Ship. & Install.	-50000	0	0	0	0
Special Tooling	-70000	0	0	0	0
Fixtures	-10000	0	0	0	0
Programming	-30000	0	0	0	0
Supplies & Material	0	0	0	0	0
Equipment Maintenance	-8500	-1350	-1485	-1634	-1797
Equipment Repair	0	2500	2750	3025	3328
Equipment Overhaul	0	0	10000	0	0
Facilities Modifications	-15000	0	0	0	0
Manufacturing Labor	55000	59400	64152	69284	74827
Engineering Labor	-1500	-1620	-1750	-1890	-2041
Production Control	4000	4320	4666	5039	5442
Shop Supervision	0	0	0	0	0
Material Handling	0	0	0	0	0
Inspection	0	0	0	0	0
Training	0	0	0	0	0
Inventory Costs	7000	6850	6693	6527	6353
Scrap & Rework	12000	12000	12000	12000	12000
Floor Space Costs	0	0	0	0	0
Other MFG. Overhead Costs	0	0	0	0	0
Engineering Overhead	0	0	0	0	0
Administrative Costs	0	0	0	0	0
Property Taxes	0	0	0	0	0
Utilities	0	0	0	0	0
Interest (Cost of borrowed \$)	0	0	0	0	0
Other Expenses	0	0	0	0	0
Equipment Salvage Value	50000	0	0	0	0
NOMINAL CASH FLOW (NCF)	(\$407,000.00)	\$82,100.00	\$97,025.50	\$92,352.07	\$98,112.25

INTERNAL RATE OF RETURN = -0.04

DISCOUNT RATE = 0.20

NPV OF INVESTMENT= (\$142,037.58)

PRODUCTION QUANTITY ADJUSTMENT
(BEFORE TAX)

PRODUCTION QUANTITY, OLD METHOD	OLD METHOD YEAR 1	OLD METHOD YEAR 2	OLD METHOD YEAR 3	OLD METHOD YEAR 4	OLD METHOD YEAR 5
GROSS ANNUAL THROUGHPUT (GAT)	1000	1000	1000	1000	1000
AVERAGE COST PER UNIT(CPU)	\$112.50	\$119.63	\$137.34	\$135.69	\$144.72

PRODUCTION QUANTITY, NEW METHOD	NEW METHOD YEAR 1	NEW METHOD YEAR 2	NEW METHOD YEAR 3	NEW METHOD YEAR 4	NEW METHOD YEAR 5
GROSS ANNUAL THROUGHPUT (GAT)	300	1250	1250	1250	1250
AVERAGE COST PER UNIT(CPU)	\$1,731.67	\$30.02	\$32.25	\$34.67	\$37.28

PRODUCTION QUANTITY ADJUSTMENT RESULTS
NEW METHOD AS COMPARED TO OLD METHOD

	YEAR 1	YEAR 2	YEAR 3	YEAR 4	YEAR 5
CHANGE IN GROSS THROUGHPUT	-700	250	250	250	250
% CHANGE IN GROSS THROUGHPUT	-70.0%	25.0%	25.0%	25.0%	25.0%
CHANGE IN PRODUCTION COST/UNIT	\$1,619.17	(\$89.61)	(\$105.09)	(\$101.02)	(\$107.43)
% CHANGE IN PROD COST/UNIT	1439.3%	-74.9%	-76.5%	-74.4%	-74.2%
CASH FLOW AFTER ADJUSTMENT FOR CHANGE IN PROD QUANTITY	(\$485,750.00)	\$112,007.50	\$131,361.35	\$126,274.11	\$134,291.31

ADJUSTMENT FOR CHANGES IN
QUALITY OR VALUE ADDED

	YEAR 1	YEAR 2	YEAR 3	YEAR 4	YEAR 5
CHANGE IN VALUE ADDED PER UNIT AT THE WORK STATION UNDER NEW METHOD	\$0.00	\$0.00	\$0.00	\$0.00	\$0.00
CASH FLOW IMPACT OF VAL ADDED	\$0.00	\$0.00	\$0.00	\$0.00	\$0.00
CASH FLOW, VAL ADDED ADJUSTED	(\$485,750.0)	\$112,007.5	\$131,361.4	\$126,274.1	\$134,291.3
CUM CASH FLOW, VAL ADD ADJUSTED	(\$485,750.0)	(\$373,742.5)	(\$242,381.2)	(\$116,107.0)	\$18,184.3

IRR (ADJUSTED)= 0.01

DISCOUNT RATE = 0.20

NPV OF INVESTMENT (ADJUSTED)= (\$136,124.64)

	YEAR 1	YEAR 2	YEAR 3	YEAR 4	YEAR 5
DISCOUNTED CASH FLOW (CONTINUOUS DISCOUNTING)	(\$397,698.46)	\$75,080.87	\$72,092.64	\$56,738.61	\$49,403.01
DISCOUNTED CUM. CASH FLOW	(\$397,698.46)	(\$322,617.59)	(\$250,524.95)	(\$193,786.34)	(\$144,383.33)

AFTER TAX ANALYSIS

COMPUTATION OF DEPRECIATION, INVESTMENT TAX CREDITS, & TAX SAVINGS

INVESTMENT IN DEPRECIABLE ASSETS	OLD METHOD YEAR 1	OLD METHOD YEAR 2	OLD METHOD YEAR 3	OLD METHOD YEAR 4	OLD METHOD YEAR 5
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3 Yr Property (Spec'l. Tooling)

5 Yr. Property (Most Equipt.)

10 Yr Property

15 Yr. Property (facilities)

TOT DEPRECIABLE INVESTMENT	\$0.00	\$0.00	\$0.00	\$0.00	\$0.00
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COMPUTE FED INVEST TAX CREDITS:

3 Yr Property	0	0	0	0	0
5 Yr Property	0	0	0	0	0
10 Yr Property	0	0	0	0	0

TOT FED INVESTMENT TAX CREDIT	\$0.00	\$0.00	\$0.00	\$0.00	\$0.00
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DEPRECIATION 1ST YR BASIS

3 Yr Property	0	0	0	0	0
5 Yr Property	0	0	0	0	0
10 Yr Property	0	0	0	0	0
15 Yr Property	0	0	0	0	0

COMPUTE ANNUAL DEPRECIATION:

3 Yr Property	0	0	0	0	0
5 Yr Property	0	0	0	0	0
10 Yr Property	0	0	0	0	0
15 Yr Property	0	0	0	0	0

ANNUAL DEPRECIATION	\$0.00	\$0.00	\$0.00	\$0.00	\$0.00
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FED TAX SAVINGS FROM DEPREC.	\$0.00	\$0.00	\$0.00	\$0.00	\$0.00
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FED TAX SAVINGS FROM NON- DEPRECIABLE BUSINESS COSTS	\$15,525.00	\$68,787.25	\$78,972.46	\$78,020.70	\$85,211.85
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	OLD METHOD YEAR 1	OLD METHOD YEAR 2	OLD METHOD YEAR 3	OLD METHOD YEAR 4	OLD METHOD YEAR 5
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STATE & LOCAL INCOME TAXES

INVESTMENT IN DEPRECIABLE ASSETS	NEW METHOD YEAR 1	NEW METHOD YEAR 2	NEW METHOD YEAR 3	NEW METHOD YEAR 4	NEW METHOD YEAR 5
3 Yr Property (Spec1. Tooling)	70000				
5 Yr. Property (Most Equipt.)	360000				
10 Yr Property					
15 Yr. Property (facilities)	15000				
TOT DEPRECIABLE INVESTMENT	\$445,000.00	\$0.00	\$0.00	\$0.00	\$0.00

COMPUTE FED INVEST TAX CREDITS:

3 Yr Property	4200	0	0	0	0
5 Yr Property	36000	0	0	0	0
10 Yr Property	0	0	0	0	0
TOT FED INVESTMENT TAX CREDIT	\$40,200.00	\$0.00	\$0.00	\$0.00	\$0.00

DEPRECIATION 1ST YR BASIS

3 Yr Property	67900	0	0	0	0
5 Yr Property	342000	0	0	0	0
10 Yr Property	0	0	0	0	0
15 Yr Property	15000	0	0	0	0

COMPUTE ANNUAL DEPRECIATION:

3 Yr Property	16975	25802	25123	0	0
5 Yr Property	51300	75240	71820	71820	71820
10 Yr Property	0	0	0	0	0
15 Yr Property	1800	1500	1350	1200	1050
ANNUAL DEPRECIATION	\$70,075.00	\$102,542.00	\$98,293.00	\$73,020.00	\$72,870.00
FED TAX SAVINGS FROM DEPREC.	\$32,234.50	\$47,169.32	\$45,214.78	\$33,589.20	\$33,520.20
FED TAX SAVINGS FROM NON- DEPRECIABLE BUSINESS COSTS	\$34,270.00	\$17,263.80	\$18,546.23	\$19,934.61	\$21,437.84

	NEW METHOD YEAR 1	NEW METHOD YEAR 2	NEW METHOD YEAR 3	NEW METHOD YEAR 4	NEW METHOD YEAR 5
STATE & LOCAL INCOME TAXES					

SUMMARY OF AFTER TAX ANALYSIS:

	YEAR 1	YEAR 2	YEAR 3	YEAR 4	YEAR 5
UNDISC. CASH FLOW (BEF TAX)	(\$485,750.00)	\$112,007.50	\$131,361.35	\$126,274.11	\$134,291.31
ADJUSTMENTS TO CASH FLOW FROM TAX IMPACTS:					
NON-DEPRECIABLE BUSINESS COSTS	\$18,745.00	(\$51,523.45)	(\$60,426.22)	(\$58,086.09)	(\$61,774.00)
INVESTMENT TAX CREDIT	\$40,200.00	\$0.00	\$0.00	\$0.00	\$0.00
DEPRECIATION DEDUCTIONS	\$32,234.50	\$47,169.32	\$45,214.78	\$33,589.20	\$33,520.20
STATE & LOCAL TAXES	\$0.00	\$0.00	\$0.00	\$0.00	\$0.00
AFTER TAX CASH FLOW (UNDISC)	(\$394,570.50)	\$107,653.37	\$116,149.91	\$101,777.22	\$106,037.51
AFTER TAX CASH FLOW CUMULATIVE (UNDISC)	(\$394,570.50)	(\$286,917.13)	(\$170,767.22)	(\$68,990.00)	\$37,047.50
INTERNAL RATE OF RETURN (AFTER TAX, UNDISC)	0.037				

DISCOUNTED CASH FLOW ANALYSIS:

DISCOUNT RATE: 0.20

	YEAR 1	YEAR 2	YEAR 3	YEAR 4	YEAR 5
AFTER TAX DISCOUNTED CASH FLOW (CONTINUOUS DISCOUNTING)	(\$323,047.00)	\$72,162.21	\$63,744.42	\$45,731.45	\$39,009.02
CUMULATIVE DISCOUNTED CASH FLOW, AFTER TAX, CON'T DISC	(\$323,047.00)	(\$250,884.79)	(\$187,140.37)	(\$141,408.92)	(\$102,355.90)
INTERNAL RATE OF RETURN (AFTER TAX, DISCOUNTED)	-0.151				

Appendix B
Program Listing

A1: U "ROBOTICS/FMS INVESTMENT
 B1: "
 A2: U "DECISION MODEL
 A3: U "(Lotus 1-2-3 FLN:RIDM)
 A8: U "OLD METHOD
 B8: U "OLD METHOD
 C8: U "OLD METHOD
 D8: U "OLD METHOD
 E8: U "OLD METHOD
 F8: U "OLD METHOD
 G8: U "OLD METHOD
 H8: U "OLD METHOD
 I8: U "OLD METHOD
 J8: U "OLD METHOD
 K8: U "OLD METHOD
 L8: U "OLD METHOD
 M8: U "OLD METHOD
 N8: U "OLD METHOD
 O8: U "OLD METHOD
 P8: U "OLD METHOD
 A9: U "COST ELEMENTS
 B9: U "YEAR 1
 C9: U "YEAR 2
 D9: U "YEAR 3
 E9: U "YEAR 4
 F9: U "YEAR 5
 G9: U "YEAR 6
 H9: U "YEAR 7
 I9: U "YEAR 8
 J9: U "YEAR 9
 K9: U "YEAR 10
 L9: U "YEAR 11
 M9: U "YEAR 12
 N9: U "YEAR 13
 O9: U "YEAR 14
 P9: U "YEAR 15
 A11: U "Equipment Purchase
 A12: U "Equip. Ship. & Install.
 A13: U "Special Tooling
 A14: U "Fixtures
 A15: U "Programming
 A16: U "Supplies & Material
 A17: U "Equipment Maintenance
 A18: U "Equipment Repair
 A19: U "Equipment Overhaul
 A20: U "Facilities Modifications
 A21: U "Manufacturing Labor

A22: U 'Engineering Labor
 A23: U 'Production Control
 A24: U 'Shop Supervision
 A25: U 'Material Handling
 A26: U 'Inspection
 A27: U 'Training
 A28: U 'Inventory Costs
 A29: U 'Scrap & Rework
 A30: U 'Floor Space Costs
 A31: U 'Other MFG. Overhead Costs
 A32: U 'Engineering Overhead
 A33: U 'Administrative Costs
 A34: U 'Property Taxes
 A35: U 'Utilities
 A36: U 'Interest (Cost of borrowed \$)
 A37: U 'Other Expenses
 A39: U 'Equipment Salvage Value
 A41: U 'TOTAL COST, OLD METHOD
 B41: (C2) U @SUM(B37..B11)-B39
 C41: (C2) U @SUM(C37..C11)-C39
 D41: (C2) U @SUM(D37..D11)-D39
 E41: (C2) U @SUM(E37..E11)-E39
 F41: (C2) U @SUM(F37..F11)-F39
 G41: (C2) U @SUM(G37..G11)-G39
 H41: (C2) U @SUM(H37..H11)-H39
 I41: (C2) U @SUM(I37..I11)-I39
 J41: (C2) U @SUM(J37..J11)-J39
 K41: (C2) U @SUM(K37..K11)-K39
 L41: (C2) U @SUM(L37..L11)-L39
 M41: (C2) U @SUM(M37..M11)-M39
 N41: (C2) U @SUM(N37..N11)-N39
 O41: (C2) U @SUM(O37..O11)-O39
 P41: (C2) U @SUM(P37..P11)-P39
 A43: U ' - - - - -
 B43: U ' - - - - -
 C43: U ' - - - - -
 D43: U ' - - - - -
 E43: U ' - - - - -
 F43: U ' - - - - -
 G43: U ' - - - - -
 H43: U ' - - - - -
 I43: U ' - - - - -
 J43: U ' - - - - -
 K43: U ' - - - - -
 L43: U ' - - - - -
 M43: U ' - - - - -
 N43: U ' - - - - -

D43: U ' - - - - -
 P43: U ' - - -
 A45: U 'NEW METHOD
 B45: U "NEW METHOD
 C45: U "NEW METHOD
 D45: U "NEW METHOD
 E45: U "NEW METHOD
 F45: U "NEW METHOD
 G45: U "NEW METHOD
 H45: U "NEW METHOD
 I45: U "NEW METHOD
 J45: U "NEW METHOD
 K45: U "NEW METHOD
 L45: U "NEW METHOD
 M45: U "NEW METHOD
 N45: U "NEW METHOD
 O45: U "NEW METHOD
 P45: U "NEW METHOD
 A46: U 'COST ELEMENTS
 B46: U "YEAR 1
 C46: U "YEAR 2
 D46: U "YEAR 3
 E46: U "YEAR 4
 F46: U "YEAR 5
 G46: U "YEAR 6
 H46: U "YEAR 7
 I46: U "YEAR 8
 J46: U "YEAR 9
 K46: U "YEAR 10
 L46: U "YEAR 11
 M46: U "YEAR 12
 N46: U "YEAR 13
 O46: U "YEAR 14
 P46: U "YEAR 15
 A48: U 'Equipment Purchase
 A49: U 'Equip. Ship. & Install.
 A50: U 'Special Tooling
 A51: U 'Fixtures
 A52: U 'Programming
 A53: U 'Supplies & Material
 A54: U 'Equipment Maintenance
 A55: U 'Equipment Repair
 A56: U 'Equipment Overhaul
 A57: U 'Facilities Modifications
 A58: U 'Manufacturing Labor
 A59: U 'Engineering Labor
 A60: U 'Production Control

A61: U 'Shop Supervision
 A62: U 'Material Handling
 A63: U 'Inspection
 A64: U 'Training
 A65: U 'Inventory Costs
 A66: U 'Scrap & Rework
 A67: U 'Floor Space Costs
 A68: U 'Other MFG. Overhead Costs
 A69: U 'Engineering Overhead
 A70: U 'Administrative Costs
 A71: U 'Property Taxes
 A72: U 'Utilities
 A73: U 'Interest (Cost of borrowed \$)
 A74: U 'Other Expenses
 A76: U 'Equipment Salvage Value
 A78: U 'TOTAL COST, NEW METHOD
 B78: (C2) U @SUM(B74..B48)-B76
 C78: (C2) U @SUM(C74..C48)-C76
 D78: (C2) U @SUM(D74..D48)-D76
 E78: (C2) U @SUM(E74..E48)-E76
 F78: (C2) U @SUM(F74..F48)-F76
 G78: (C2) U @SUM(G74..G48)-G76
 H78: (C2) U @SUM(H74..H48)-H76
 I78: (C2) U @SUM(I74..I48)-I76
 J78: (C2) U @SUM(J74..J48)-J76
 K78: (C2) U @SUM(K74..K48)-K76
 L78: (C2) U @SUM(L74..L48)-L76
 M78: (C2) U @SUM(M74..M48)-M76
 N78: (C2) U @SUM(N74..N48)-N76
 O78: (C2) U @SUM(O74..O48)-O76
 P78: (C2) U @SUM(P74..P48)-P76
 A80: U \-
 B80: U \-
 C80: U \-
 D80: U \-
 E80: U \-
 F80: U \-
 G80: U \-
 H80: U \-
 I80: U \-
 J80: U \-
 K80: U \-
 L80: U \-
 M80: U \-
 N80: U \-
 O80: U \-
 P80: U \-

A81: U "CASH FLOW FROM INVESTMENT
 B83: U "YEAR 1
 C83: U "YEAR 2
 D83: U "YEAR 3
 E83: U "YEAR 4
 F83: U "YEAR 5
 G83: U "YEAR 6
 H83: U "YEAR 7
 I83: U "YEAR 8
 J83: U "YEAR 9
 K83: U "YEAR 10
 L83: U "YEAR 11
 M83: U "YEAR 12
 N83: U "YEAR 13
 O83: U "YEAR 14
 P83: U "YEAR 15
 A85: U "Equipment Purchase
 B85: U +B11-B48
 C85: U +C11-C48
 D85: U +D11-D48
 E85: U +E11-E48
 F85: U +F11-F48
 G85: U +G11-G48
 H85: U +H11-H48
 I85: U +I11-I48
 J85: U +J11-J48
 K85: U +K11-K48
 L85: U +L11-L48
 M85: U +M11-M48
 N85: U +N11-N48
 O85: U +O11-O48
 P85: U +P11-P48
 A86: U "Equip. Ship. & Install.
 B86: U +B12-B49
 C86: U +C12-C49
 D86: U +D12-D49
 E86: U +E12-E49
 F86: U +F12-F49
 G86: U +G12-G49
 H86: U +H12-H49
 I86: U +I12-I49
 J86: U +J12-J49
 K86: U +K12-K49
 L86: U +L12-L49
 M86: U +M12-M49
 N86: U +N12-N49
 O86: U +O12-O49

P86: U +P12-P49
A87: U 'Special Tooling
B87: U +B13-B50
C87: U +C13-C50
D87: U +D13-D50
E87: U +E13-E50
F87: U +F13-F50
G87: U +G13-G50
H87: U +H13-H50
I87: U +I13-I50
J87: U +J13-J50
K87: U +K13-K50
L87: U +L13-L50
M87: U +M13-M50
N87: U +N13-N50
O87: U +O13-O50
P87: U +P13-P50
A88: U 'Fixtures
B88: U +B14-B51
C88: U +C14-C51
D88: U +D14-D51
E88: U +E14-E51
F88: U +F14-F51
G88: U +G14-G51
H88: U +H14-H51
I88: U +I14-I51
J88: U +J14-J51
K88: U +K14-K51
L88: U +L14-L51
M88: U +M14-M51
N88: U +N14-N51
O88: U +O14-O51
P88: U +P14-P51
A89: U 'Programming
B89: U +B15-B52
C89: U +C15-C52
D89: U +D15-D52
E89: U +E15-E52
F89: U +F15-F52
G89: U +G15-G52
H89: U +H15-H52
I89: U +I15-I52
J89: U +J15-J52
K89: U +K15-K52
L89: U +L15-L52
M89: U +M15-M52
N89: U +N15-N52

089: U +015-052
 P89: U +P15-P52
 A90: U 'Supplies & Material
 B90: U +B16-B53
 C90: U +C16-C53
 D90: U +D16-D53
 E90: U +E16-E53
 F90: U +F16-F53
 G90: U +G16-G53
 H90: U +H16-H53
 I90: U +I16-I53
 J90: U +J16-J53
 K90: U +K16-K53
 L90: U +L16-L53
 M90: U +M16-M53
 N90: U +N16-N53
 O90: U +O16-O53
 P90: U +P16-P53
 A91: U 'Equipment Maintenance
 B91: U +B17-B54
 C91: U +C17-C54
 D91: U +D17-D54
 E91: U +E17-E54
 F91: U +F17-F54
 G91: U +G17-G54
 H91: U +H17-H54
 I91: U +I17-I54
 J91: U +J17-J54
 K91: U +K17-K54
 L91: U +L17-L54
 M91: U +M17-M54
 N91: U +N17-N54
 O91: U +O17-O54
 P91: U +P17-P54
 A92: U 'Equipment Repair
 B92: U +B18-B55
 C92: U +C18-C55
 D92: U +D18-D55
 E92: U +E18-E55
 F92: U +F18-F55
 G92: U +G18-G55
 H92: U +H18-H55
 I92: U +I18-I55
 J92: U +J18-J55
 K92: U +K18-K55
 L92: U +L18-L55
 M92: U +M18-M55

N92: U +N18-N55
 O92: U +O18-O55
 P92: U +P18-P55
 A93: U *Equipment Overhaul
 B93: U +B19-B56
 C93: U +C19-C56
 D93: U +D19-D56
 E93: U +E19-E56
 F93: U +F19-F56
 G93: U +G19-G56
 H93: U +H19-H56
 I93: U +I19-I56
 J93: U +J19-J56
 K93: U +K19-K56
 L93: U +L19-L56
 M93: U +M19-M56
 N93: U +N19-N56
 O93: U +O19-O56
 P93: U +P19-P56
 A94: U *Facilities Modifications
 B94: U +B20-B57
 C94: U +C20-C57
 D94: U +D20-D57
 E94: U +E20-E57
 F94: U +F20-F57
 G94: U +G20-G57
 H94: U +H20-H57
 I94: U +I20-I57
 J94: U +J20-J57
 K94: U +K20-K57
 L94: U +L20-L57
 M94: U +M20-M57
 N94: U +N20-N57
 O94: U +O20-O57
 P94: U +P20-P57
 A95: U *Manufacturing Labor
 B95: U +B21-B58
 C95: U +C21-C58
 D95: U +D21-D58
 E95: U +E21-E58
 F95: U +F21-F58
 G95: U +G21-G58
 H95: U +H21-H58
 I95: U +I21-I58
 J95: U +J21-J58
 K95: U +K21-K58
 L95: U +L21-L58

M95: U +M21-M58
N95: U +N21-N58
O95: U +O21-O58
P95: U +P21-P58
A96: U 'Engineering Labor
B96: U +B22-B59
C96: U +C22-C59
D96: U +D22-D59
E96: U +E22-E59
F96: U +F22-F59
G96: U +G22-G59
H96: U +H22-H59
I96: U +I22-I59
J96: U +J22-J59
K96: U +K22-K59
L96: U +L22-L59
M96: U +M22-M59
N96: U +N22-N59
O96: U +O22-O59
P96: U +P22-P59
A97: U 'Production Control
B97: U +B23-B60
C97: U +C23-C60
D97: U +D23-D60
E97: U +E23-E60
F97: U +F23-F60
G97: U +G23-G60
H97: U +H23-H60
I97: U +I23-I60
J97: U +J23-J60
K97: U +K23-K60
L97: U +L23-L60
M97: U +M23-M60
N97: U +N23-N60
O97: U +O23-O60
P97: U +P23-P60
A98: U 'Shop Supervision
B98: U +B24-B61
C98: U +C24-C61
D98: U +D24-D61
E98: U +E24-E61
F98: U +F24-F61
G98: U +G24-G61
H98: U +H24-H61
I98: U +I24-I61
J98: U +J24-J61
K98: U +K24-K61

L98: U +L24-L61
M98: U +M24-M61
N98: U +N24-N61
O98: U +O24-O61
P98: U +P24-P61
A99: U 'Material Handling
B99: U +B25-B62
C99: U +C25-C62
D99: U +D25-D62
E99: U +E25-E62
F99: U +F25-F62
G99: U +G25-G62
H99: U +H25-H62
I99: U +I25-I62
J99: U +J25-J62
K99: U +K25-K62
L99: U +L25-L62
M99: U +M25-M62
N99: U +N25-N62
O99: U +O25-O62
P99: U +P25-P62
A100: U 'Inspection
B100: U +B26-B63
C100: U +C26-C63
D100: U +D26-D63
E100: U +E26-E63
F100: U +F26-F63
G100: U +G26-G63
H100: U +H26-H63
I100: U +I26-I63
J100: U +J26-J63
K100: U +K26-K63
L100: U +L26-L63
M100: U +M26-M63
N100: U +N26-N63
O100: U +O26-O63
P100: U +P26-P63
A101: U 'Training
B101: U +B27-B64
C101: U +C27-C64
D101: U +D27-D64
E101: U +E27-E64
F101: U +F27-F64
G101: U +G27-G64
H101: U +H27-H64
I101: U +I27-I64
J101: U +J27-J64

K101: U +K27-K64
 L101: U +L27-L64
 M101: U +M27-M64
 N101: U +N27-N64
 O101: U +O27-O64
 P101: U +P27-P64
 A102: U 'Inventory Costs
 B102: U +B28-B65
 C102: U +C28-C65
 D102: U +D28-D65
 E102: U +E28-E65
 F102: U +F28-F65
 G102: U +G28-G65
 H102: U +H28-H65
 I102: U +I28-I65
 J102: U +J28-J65
 K102: U +K28-K65
 L102: U +L28-L65
 M102: U +M28-M65
 N102: U +N28-N65
 O102: U +O28-O65
 P102: U +P28-P65
 A103: U 'Scrap & Rework
 B103: U +B29-B66
 C103: U +C29-C66
 D103: U +D29-D66
 E103: U +E29-E66
 F103: U +F29-F66
 G103: U +G29-G66
 H103: U +H29-H66
 I103: U +I29-I66
 J103: U +J29-J66
 K103: U +K29-K66
 L103: U +L29-L66
 M103: U +M29-M66
 N103: U +N29-N66
 O103: U +O29-O66
 P103: U +P29-P66
 A104: U 'Floor Space Costs
 B104: U +B30-B67
 C104: U +C30-C67
 D104: U +D30-D67
 E104: U +E30-E67
 F104: U +F30-F67
 G104: U +G30-G67
 H104: U +H30-H67
 I104: U +I30-I67

J104: U +J30-J67
 K104: U +K30-K67
 L104: U +L30-L67
 M104: U +M30-M67
 N104: U +N30-N67
 O104: U +O30-O67
 P104: U +P30-P67
 A105: U *Other MFG. Overhead Costs
 B105: U +B31-B68
 C105: U +C31-C68
 D105: U +D31-D68
 E105: U +E31-E68
 F105: U +F31-F68
 G105: U +G31-G68
 H105: U +H31-H68
 I105: U +I31-I68
 J105: U +J31-J68
 K105: U +K31-K68
 L105: U +L31-L68
 M105: U +M31-M68
 N105: U +N31-N68
 O105: U +O31-O68
 P105: U +P31-P68
 A106: U *Engineering Overhead
 B106: U +B32-B69
 C106: U +C32-C69
 D106: U +D32-D69
 E106: U +E32-E69
 F106: U +F32-F69
 G106: U +G32-G69
 H106: U +H32-H69
 I106: U +I32-I69
 J106: U +J32-J69
 K106: U +K32-K69
 L106: U +L32-L69
 M106: U +M32-M69
 N106: U +N32-N69
 O106: U +O32-O69
 P106: U +P32-P69
 A107: U *Administrative Costs
 B107: U +B33-B70
 C107: U +C33-C70
 D107: U +D33-D70
 E107: U +E33-E70
 F107: U +F33-F70
 G107: U +G33-G70
 H107: U +H33-H70

I107: U +I33-I70
 J107: U +J33-J70
 K107: U +K33-K70
 L107: U +L33-L70
 M107: U +M33-M70
 N107: U +N33-N70
 O107: U +O33-O70
 P107: U +P33-P70
 A108: U *Property Taxes
 B108: U +B34-B71
 C108: U +C34-C71
 D108: U +D34-D71
 E108: U +E34-E71
 F108: U +F34-F71
 G108: U +G34-G71
 H108: U +H34-H71
 I108: U +I34-I71
 J108: U +J34-J71
 K108: U +K34-K71
 L108: U +L34-L71
 M108: U +M34-M71
 N108: U +N34-N71
 O108: U +O34-O71
 P108: U +P34-P71
 A109: U *Utilities
 B109: U +B35-B72
 C109: U +C35-C72
 D109: U +D35-D72
 E109: U +E35-E72
 F109: U +F35-F72
 G109: U +G35-G72
 H109: U +H35-H72
 I109: U +I35-I72
 J109: U +J35-J72
 K109: U +K35-K72
 L109: U +L35-L72
 M109: U +M35-M72
 N109: U +N35-N72
 O109: U +O35-O72
 P109: U +P35-P72
 A110: U *Interest (Cost of borrowed \$)
 B110: U +B36-B73
 C110: U +C36-C73
 D110: U +D36-D73
 E110: U +E36-E73
 F110: U +F36-F73
 G110: U +G36-G73

G115: (C2) U +G41-G78
 H115: (C2) U +H41-H78
 I115: (C2) U +I41-I78
 J115: (C2) U +J41-J78
 K115: (C2) U +K41-K78
 L115: (C2) U +L41-L78
 M115: (C2) U +M41-M78
 N115: (C2) U +N41-N78
 O115: (C2) U +O41-O78
 P115: (C2) U +P41-P78
 A117: U \-
 B117: U \-
 C117: U \-
 D117: U \-
 E117: U \-
 F117: U \-
 G117: U \-
 H117: U \-
 I117: U \-
 J117: U \-
 K117: U \-
 L117: U \-
 M117: U \-
 N117: U \-
 O117: U \-
 P117: U \-
 A119: U *INTERNAL RATE OF RETURN =
 B119: (F2) U @IRR(0.4,B115..P115)
 A121: U *DISCOUNT RATE =
 B121: (F2) U 0.2
 A123: U *NPV OF INVESTMENT=
 B123: (C2) U @NPV(B121,B115..P115)
 A125: U \-
 B125: U \-
 C125: U \-
 D125: U \-
 E125: U \-
 F125: U \-
 G125: U \-
 H125: U \-
 I125: U \-
 J125: U \-
 K125: U \-
 L125: U \-
 M125: U \-
 N125: U \-
 O125: U \-

P125: U \-
 A126: U *PRODUCTION QUANTITY ADJUSTMENT
 A127: U *(BEFORE TAX)
 A130: U *PRODUCTION QUANTITY, OLD
 B130: U "OLD METHOD
 C130: U "OLD METHOD
 D130: U "OLD METHOD
 E130: U "OLD METHOD
 F130: U "OLD METHOD
 G130: U "OLD METHOD
 H130: U "OLD METHOD
 I130: U "OLD METHOD
 J130: U "OLD METHOD
 K130: U "OLD METHOD
 L130: U "OLD METHOD
 M130: U "OLD METHOD
 N130: U "OLD METHOD
 O130: U "OLD METHOD
 P130: U "OLD METHOD
 A131: U *METHOD
 B131: U "YEAR 1
 C131: U "YEAR 2
 D131: U "YEAR 3
 E131: U "YEAR 4
 F131: U "YEAR 5
 G131: U "YEAR 6
 H131: U "YEAR 7
 I131: U "YEAR 8
 J131: U "YEAR 9
 K131: U "YEAR 10
 L131: U "YEAR 11
 M131: U "YEAR 12
 N131: U "YEAR 13
 O131: U "YEAR 14
 P131: U "YEAR 15
 A133: U *GROSS ANNUAL THROUGHPUT (GAT)
 A135: U *AVERAGE COST PER UNIT(CPU)
 B135: (C2) U +B41/+B133
 C135: (C2) U +C41/+C133
 D135: (C2) U +D41/+D133
 E135: (C2) U +E41/+E133
 F135: (C2) U +F41/+F133
 G135: (C2) U +G41/+G133
 H135: (C2) U +H41/+H133
 I135: (C2) U +I41/+I133
 J135: (C2) U +J41/+J133
 K135: (C2) U +K41/+K133

L135: (C2) U +L41/+L133
 M135: (C2) U +M41/+M133
 N135: (C2) U +N41/+N133
 O135: (C2) U +O41/+O133
 P135: (C2) U +P41/+P133
 A137: U \ -
 B137: U \ -
 C137: U \ -
 D137: U \ -
 E137: U \ -
 F137: U \ -
 G137: U \ -
 H137: U \ -
 I137: U \ -
 J137: U \ -
 K137: U \ -
 L137: U \ -
 M137: U \ -
 N137: U \ -
 O137: U \ -
 P137: U \ -
 A139: U 'PRODUCTION QUANTITY, NEW
 B139: U "NEW METHOD
 C139: U "NEW METHOD
 D139: U "NEW METHOD
 E139: U "NEW METHOD
 F139: U "NEW METHOD
 G139: U "NEW METHOD
 H139: U "NEW METHOD
 I139: U "NEW METHOD
 J139: U "NEW METHOD
 K139: U "NEW METHOD
 L139: U "NEW METHOD
 M139: U "NEW METHOD
 N139: U "NEW METHOD
 O139: U "NEW METHOD
 P139: U "NEW METHOD
 A140: U 'METHOD
 B140: U "YEAR 1
 C140: U "YEAR 2
 D140: U "YEAR 3
 E140: U "YEAR 4
 F140: U "YEAR 5
 G140: U "YEAR 6
 H140: U "YEAR 7
 I140: U "YEAR 8
 J140: U "YEAR 9

K140: U "YEAR 10
 L140: U "YEAR 11
 M140: U "YEAR 12
 N140: U "YEAR 13
 O140: U "YEAR 14
 P140: U "YEAR 15
 A142: U "GROSS ANNUAL THROUGHPUT (GAT)
 A144: U "AVERAGE COST PER UNIT(CPU)
 B144: (C2) U +B78/+B142
 C144: (C2) U +C78/+C142
 D144: (C2) U +D78/+D142
 E144: (C2) U +E78/+E142
 F144: (C2) U +F78/+F142
 G144: (C2) U +G78/+G142
 H144: (C2) U +H78/+H142
 I144: (C2) U +I78/+I142
 J144: (C2) U +J78/+J142
 K144: (C2) U +K78/+K142
 L144: (C2) U +L78/+L142
 M144: (C2) U +M78/+M142
 N144: (C2) U +N78/+N142
 O144: (C2) U +O78/+O142
 P144: (C2) U +P78/+P142
 A146: U \-
 B146: U \-
 C146: U \-
 D146: U \-
 E146: U \-
 F146: U \-
 G146: U \-
 H146: U \-
 I146: U \-
 J146: U \-
 K146: U \-
 L146: U \-
 M146: U \-
 N146: U \-
 O146: U \-
 P146: U \-
 A147: U "PRODUCTION QUANTITY ADJUSTMENT RESULTS
 A148: U "NEW METHOD AS COMPARED TO OLD METHOD
 B151: U "YEAR 1
 C151: U "YEAR 2
 D151: U "YEAR 3
 E151: U "YEAR 4
 F151: U "YEAR 5
 G151: U "YEAR 6

H151: U "YEAR 7
 I151: U "YEAR 8
 J151: U "YEAR 9
 K151: U "YEAR 10
 L151: U "YEAR 11
 M151: U "YEAR 12
 N151: U "YEAR 13
 O151: U "YEAR 14
 P151: U "YEAR 15
 A153: U "CHANGE IN GROSS THROUGHPUT
 B153: U +B142-B133
 C153: U +C142-C133
 D153: U +D142-D133
 E153: U +E142-E133
 F153: U +F142-F133
 G153: U +G142-G133
 H153: U +H142-H133
 I153: U +I142-I133
 J153: U +J142-J133
 K153: U +K142-K133
 L153: U +L142-L133
 M153: U +M142-M133
 N153: U +N142-N133
 O153: U +O142-O133
 P153: U +P142-P133
 A155: U "% CHANGE IN GROSS THROUGHPUT
 B155: (P1) U +B153/B133
 C155: (P1) U +C153/C133
 D155: (P1) U +D153/D133
 E155: (P1) U +E153/E133
 F155: (P1) U +F153/F133
 G155: (P1) U +G153/G133
 H155: (P1) U +H153/H133
 I155: (P1) U +I153/I133
 J155: (P1) U +J153/J133
 K155: (P1) U +K153/K133
 L155: (P1) U +L153/L133
 M155: (P1) U +M153/M133
 N155: (P1) U +N153/N133
 O155: (P1) U +O153/O133
 P155: (P1) U +P153/P133
 A157: U "CHANGE IN PRODUCTION COST/UNIT
 B157: (C2) U +B144-B135
 C157: (C2) U +C144-C135
 D157: (C2) U +D144-D135
 E157: (C2) U +E144-E135
 F157: (C2) U +F144-F135

G157: (C2) U +G144-G135
 H157: (C2) U +H144-H135
 I157: (C2) U +I144-I135
 J157: (C2) U +J144-J135
 K157: (C2) U +K144-K135
 L157: (C2) U +L144-L135
 M157: (C2) U +M144-M135
 N157: (C2) U +N144-N135
 O157: (C2) U +O144-O135
 P157: (C2) U +P144-P135
 A159: U % CHANGE IN PROD COST/UNIT
 B159: (P1) U (+B157/B135)
 C159: (P1) U (+C157/C135)
 D159: (P1) U (+D157/D135)
 E159: (P1) U (+E157/E135)
 F159: (P1) U (+F157/F135)
 G159: (P1) U (+G157/G135)
 H159: (P1) U (+H157/H135)
 I159: (P1) U (+I157/I135)
 J159: (P1) U (+J157/J135)
 K159: (P1) U (+K157/K135)
 L159: (P1) U (+L157/L135)
 M159: (P1) U (+M157/M135)
 N159: (P1) U (+N157/N135)
 O159: (P1) U (+O157/O135)
 P159: (P1) U (+P157/P135)
 A161: U CASH FLOW AFTER ADJUSTMENT
 B161: (C2) U -1*(+B142*B157)
 C161: (C2) U -1*(+C142*C157)
 D161: (C2) U -1*(+D142*D157)
 E161: (C2) U -1*(+E142*E157)
 F161: (C2) U -1*(+F142*F157)
 G161: (C2) U -1*(+G142*G157)
 H161: (C2) U -1*(+H142*H157)
 I161: (C2) U -1*(+I142*I157)
 J161: (C2) U -1*(+J142*J157)
 K161: (C2) U -1*(+K142*K157)
 L161: (C2) U -1*(+L142*L157)
 M161: (C2) U -1*(+M142*M157)
 N161: (C2) U -1*(+N142*N157)
 O161: (C2) U -1*(+O142*O157)
 P161: (C2) U -1*(+P142*P157)
 A162: U FOR CHANGE IN PROD QUANTITY
 A164: U \-
 B164: U \-
 C164: U \-
 D164: U \-

E164: U \-
 F164: U \-
 G164: U \-
 H164: U \-
 I164: U \-
 J164: U \-
 K164: U \-
 L164: U \-
 M164: U \-
 N164: U \-
 O164: U \-
 P164: U \-
 A165: U *ADJUSTMENT FOR CHANGES IN
 A166: U *QUALITY OR VALUE ADDED
 B168: U "YEAR 1
 C168: U "YEAR 2
 D168: U "YEAR 3
 E168: U "YEAR 4
 F168: U "YEAR 5
 G168: U "YEAR 6
 H168: U "YEAR 7
 I168: U "YEAR 8
 J168: U "YEAR 9
 K168: U "YEAR 10
 L168: U "YEAR 11
 M168: U "YEAR 12
 N168: U "YEAR 13
 O168: U "YEAR 14
 P168: U "YEAR 15
 A170: U *CHANGE IN VALUE ADDED PER
 A171: U *UNIT AT THE WORK STATION
 A172: U *UNDER NEW METHOD
 A174: U *CASH FLOW IMPACT OF VAL ADDED
 B174: (C2) U +B170*B142
 C174: (C2) U +C170*C142
 D174: (C2) U +D170*D142
 E174: (C2) U +E170*E142
 F174: (C2) U +F170*F142
 G174: (C2) U +G170*G142
 H174: (C2) U +H170*H142
 I174: (C2) U +I170*I142
 J174: (C2) U +J170*J142
 K174: (C2) U +K170*K142
 L174: (C2) U +L170*L142
 M174: (C2) U +M170*M142
 N174: (C2) U +N170*N142
 O174: (C2) U +O170*O142

P174: (C2) U +P170*P142
 A176: U *CASH FLOW, VAL ADDED ADJUSTED
 B176: (C1) U +B174+B161
 C176: (C1) U +C174+C161
 D176: (C1) U +D174+D161
 E176: (C1) U +E174+E161
 F176: (C1) U +F174+F161
 G176: (C1) U +G174+G161
 H176: (C1) U +H174+H161
 I176: (C1) U +I174+I161
 J176: (C1) U +J174+J161
 K176: (C1) U +K174+K161
 L176: (C1) U +L174+L161
 M176: (C1) U +M174+M161
 N176: (C1) U +N174+N161
 O176: (C1) U +O174+O161
 P176: (C1) U +P174+P161
 A178: U *CUM CASH FLOW, VAL ADD ADJUSTED
 B178: (C1) U +B176
 C178: (C1) U @SUM(B178,C176)
 D178: (C1) U @SUM(C178,D176)
 E178: (C1) U @SUM(D178,E176)
 F178: (C1) U @SUM(E178,F176)
 G178: (C1) U @SUM(F178,G176)
 H178: (C1) U @SUM(G178,H176)
 I178: (C1) U @SUM(H178,I176)
 J178: (C1) U @SUM(I178,J176)
 K178: (C1) U @SUM(J178,K176)
 L178: (C1) U @SUM(K178,L176)
 M178: (C1) U @SUM(L178,M176)
 N178: (C1) U @SUM(M178,N176)
 O178: (C1) U @SUM(N178,O176)
 P178: (C1) U @SUM(O178,P176)
 A179: U \-
 B179: U \-
 C179: U \-
 D179: U \-
 E179: U \-
 F179: U \-
 G179: U \-
 H179: U \-
 I179: U \-
 J179: U \-
 K179: U \-
 L179: U \-
 M179: U \-
 N179: U \-

O179: U \-
 P179: U \-
 A181: U "IRR (ADJUSTED)=
 B181: (F2) U @IRR(0.4,B176..P176)
 A183: U "DISCOUNT RATE =
 B183: (F2) U 0.2
 A185: U "NPV OF INVESTMENT (ADJUSTED)=
 B185: (C2) U @NPV(B183,B176..P176)
 A187: U \-
 B187: U \-
 C187: U \-
 D187: U \-
 E187: U \-
 F187: U \-
 G187: U \-
 H187: U \-
 I187: U \-
 J187: U \-
 K187: U \-
 L187: U \-
 M187: U \-
 N187: U \-
 O187: U \-
 P187: U \-
 B189: U "YEAR 1
 C189: U "YEAR 2
 D189: U "YEAR 3
 E189: U "YEAR 4
 F189: U "YEAR 5
 G189: U "YEAR 6
 H189: U "YEAR 7
 I189: U "YEAR 8
 J189: U "YEAR 9
 K189: U "YEAR 10
 L189: U "YEAR 11
 M189: U "YEAR 12
 N189: U "YEAR 13
 O189: U "YEAR 14
 P189: U "YEAR 15
 A191: U "DISCOUNTED CASH FLOW
 B191: (C2) U @EXP(-B183*1)*B176
 C191: (C2) U @EXP(-B183*2)*C176
 D191: (C2) U @EXP(-B183*3)*D176
 E191: (C2) U @EXP(-B183*4)*E176
 F191: (C2) U @EXP(-B183*5)*F176
 G191: (C2) U @EXP(-B183*6)*G176
 H191: (C2) U @EXP(-B183*7)*H176

I191: (C2) U @EXP(-B183*8)*I176
 J191: (C2) U @EXP(-B183*9)*J176
 K191: (C2) U @EXP(-B183*10)*K176
 L191: (C2) U @EXP(-B183*11)*L176
 M191: (C2) U @EXP(-B183*12)*M176
 N191: (C2) U @EXP(-B183*13)*N176
 O191: (C2) U @EXP(-B183*14)*O176
 P191: (C2) U @EXP(-B183*15)*P176
 A192: U *(CONTINUOUS DISCOUNTING)
 A194: U *DISCOUNTED CUM. CASH FLOW
 B194: (C2) U +B191
 C194: (C2) U +B194+C191
 D194: (C2) U +C194+D191
 E194: (C2) U +D194+E191
 F194: (C2) U +E194+F191
 G194: (C2) U +F194+G191
 H194: (C2) U +G194+H191
 I194: (C2) U +H194+I191
 J194: (C2) U +I194+J191
 K194: (C2) U +J194+K191
 L194: (C2) U +K194+L191
 M194: (C2) U +L194+M191
 N194: (C2) U +M194+N191
 O194: (C2) U +N194+O191
 P194: (C2) U +O194+P191
 A196: U \-
 B196: U \-
 C196: U \-
 D196: U \-
 E196: U \-
 F196: U \-
 G196: U \-
 H196: U \-
 I196: U \-
 J196: U \-
 K196: U \-
 L196: U \-
 M196: U \-
 N196: U \-
 O196: U \-
 P196: U \-
 A197: U *AFTER TAX ANALYSIS
 A200: U *COMPUTATION OF DEPRECIATION, INVESTMENT TAX CREDITS, & TAX SAVIN
 A202: U *INVESTMENT IN DEPRECIABLE
 B202: U "OLD METHOD
 C202: U "OLD METHOD
 D202: U "OLD METHOD

E202: U "OLD METHOD
 F202: U "OLD METHOD
 G202: U "OLD METHOD
 H202: U "OLD METHOD
 I202: U "OLD METHOD
 J202: U "OLD METHOD
 K202: U "OLD METHOD
 L202: U "OLD METHOD
 M202: U "OLD METHOD
 N202: U "OLD METHOD
 O202: U "OLD METHOD
 P202: U "OLD METHOD
 A203: U "ASSETS
 B203: U "YEAR 1
 C203: U "YEAR 2
 D203: U "YEAR 3
 E203: U "YEAR 4
 F203: U "YEAR 5
 G203: U "YEAR 6
 H203: U "YEAR 7
 I203: U "YEAR 8
 J203: U "YEAR 9
 K203: U "YEAR 10
 L203: U "YEAR 11
 M203: U "YEAR 12
 N203: U "YEAR 13
 O203: U "YEAR 14
 P203: U "YEAR 15
 A205: U "3 Yr Property (Speci. Tooling)
 A206: U "5 Yr. Property (Most Equipt.)
 A207: U "10 Yr Property
 A208: U "15 Yr. Property (facilities)
 A210: U "TOT DEPRECIABLE INVESTMENT
 B210: (C2) U @SUM(B205..B208)
 C210: (C2) U @SUM(C205..C208)
 D210: (C2) U @SUM(D205..D208)
 E210: (C2) U @SUM(E205..E208)
 F210: (C2) U @SUM(F205..F208)
 G210: (C2) U @SUM(G205..G208)
 H210: (C2) U @SUM(H205..H208)
 I210: (C2) U @SUM(I205..I208)
 J210: (C2) U @SUM(J205..J208)
 K210: (C2) U @SUM(K205..K208)
 L210: (C2) U @SUM(L205..L208)
 M210: (C2) U @SUM(M205..M208)
 N210: (C2) U @SUM(N205..N208)
 O210: (C2) U @SUM(O205..O208)

F210: (C2) U @SUM(P205..P208)
 A212: U 'COMPUTE FED INVEST TAX CREDITS:
 A214: U '3 Yr Property
 B214: U 0.06*B205
 C214: U 0.06*C205
 D214: U 0.06*D205
 E214: U 0.06*E205
 F214: U 0.06*F205
 G214: U 0.06*G205
 H214: U 0.06*H205
 I214: U 0.06*I205
 J214: U 0.06*J205
 K214: U 0.06*K205
 L214: U 0.06*L205
 M214: U 0.06*M205
 N214: U 0.06*N205
 O214: U 0.06*O205
 P214: U 0.06*P205
 A215: U '5 Yr Property
 B215: U 0.1*B206
 C215: U 0.1*C206
 D215: U 0.1*D206
 E215: U 0.1*E206
 F215: U 0.1*F206
 G215: U 0.1*G206
 H215: U 0.1*H206
 I215: U 0.1*I206
 J215: U 0.1*J206
 K215: U 0.1*K206
 L215: U 0.1*L206
 M215: U 0.1*M206
 N215: U 0.1*N206
 O215: U 0.1*O206
 P215: U 0.1*P206
 A216: U '10 Yr Property
 B216: U 0.1*B207
 C216: U 0.1*C207
 D216: U 0.1*D207
 E216: U 0.1*E207
 F216: U 0.1*F207
 G216: U 0.1*G207
 H216: U 0.1*H207
 I216: U 0.1*I207
 J216: U 0.1*J207
 K216: U 0.1*K207
 L216: U 0.1*L207
 M216: U 0.1*M207

N216: U 0.1*N207
 O216: U 0.1*O207
 P216: U 0.1*P207
 A219: U 'TOT FED INVESTMENT TAX CREDIT
 B219: (C2) U @SUM(B217..B214)
 C219: (C2) U @SUM(C217..C214)
 D219: (C2) U @SUM(D217..D214)
 E219: (C2) U @SUM(E217..E214)
 F219: (C2) U @SUM(F217..F214)
 G219: (C2) U @SUM(G217..G214)
 H219: (C2) U @SUM(H217..H214)
 I219: (C2) U @SUM(I217..I214)
 J219: (C2) U @SUM(J217..J214)
 K219: (C2) U @SUM(K217..K214)
 L219: (C2) U @SUM(L217..L214)
 M219: (C2) U @SUM(M217..M214)
 N219: (C2) U @SUM(N217..N214)
 O219: (C2) U @SUM(O217..O214)
 P219: (C2) U @SUM(P217..P214)
 A221: U 'DEPRECIATION 1ST YR BASIS
 A223: U '3 Yr Property
 B223: U (+B205-(B214/2))
 C223: U (+C205-(C214/2))
 D223: U (+D205-(D214/2))
 E223: U (+E205-(E214/2))
 F223: U (+F205-(F214/2))
 G223: U (+G205-(G214/2))
 H223: U (+H205-(H214/2))
 I223: U (+I205-(I214/2))
 J223: U (+J205-(J214/2))
 K223: U (+K205-(K214/2))
 L223: U (+L205-(L214/2))
 M223: U (+M205-(M214/2))
 N223: U (+N205-(N214/2))
 O223: U (+O205-(O214/2))
 P223: U (+P205-(P214/2))
 A224: U '5 Yr Property
 B224: U (+B206-(B215/2))
 C224: U (+C206-(C215/2))
 D224: U (+D206-(D215/2))
 E224: U (+E206-(E215/2))
 F224: U (+F206-(F215/2))
 G224: U (+G206-(G215/2))
 H224: U (+H206-(H215/2))
 I224: U (+I206-(I215/2))
 J224: U (+J206-(J215/2))
 K224: U (+K206-(K215/2))

L224: U (+L206-(L215/2))
 M224: U (+M206-(M215/2))
 N224: U (+N206-(N215/2))
 O224: U (+O206-(O215/2))
 P224: U (+P206-(P215/2))
 A225: U '10 Yr Property
 B225: U (+B207-(B216/2))
 C225: U (+C207-(C216/2))
 D225: U (+D207-(D216/2))
 E225: U (+E207-(E216/2))
 F225: U (+F207-(F216/2))
 G225: U (+G207-(G216/2))
 H225: U (+H207-(H216/2))
 I225: U (+I207-(I216/2))
 J225: U (+J207-(J216/2))
 K225: U (+K207-(K216/2))
 L225: U (+L207-(L216/2))
 M225: U (+M207-(M216/2))
 N225: U (+N207-(N216/2))
 O225: U (+O207-(O216/2))
 P225: U (+P207-(P216/2))
 A226: U '15 Yr Property
 B226: U (+B208)
 C226: U (+C208)
 D226: U (+D208)
 E226: U (+E208)
 F226: U (+F208)
 G226: U (+G208)
 H226: U (+H208)
 I226: U (+I208)
 J226: U (+J208)
 K226: U (+K208)
 L226: U (+L208)
 M226: U (+M208)
 N226: U (+N208)
 O226: U (+O208)
 P226: U (+P208)
 A228: U 'COMPUTE ANNUAL DEPRECIATION:
 A230: U '3 Yr Property
 B230: U $0.25*B223$
 C230: U $0.25*C223+(B223*0.38)$
 D230: U $0.25*D223+(C223*0.38)+(0.37*B223)$
 E230: U $0.25*E223+(D223*0.38)+(0.37*C223)$
 F230: U $0.25*F223+(E223*0.38)+(0.37*D223)$
 G230: U $0.25*G223+(F223*0.38)+(0.37*E223)$
 H230: U $0.25*H223+(G223*0.38)+(0.37*F223)$
 I230: U $0.25*I223+(H223*0.38)+(0.37*G223)$

C232: U $0.08 * C225 + (0.14 * B225)$
 D232: U $0.08 * D225 + (0.14 * C225) + (0.12 * B225)$
 E232: U $0.08 * E225 + (0.14 * D225) + (0.12 * C225) + (0.1 * B225)$
 F232: U $0.08 * F225 + (0.14 * E225) + (0.12 * D225) + (0.1 * C225) + (0.1 * B225)$
 G232: U $0.08 * G225 + (0.14 * F225) + (0.12 * E225) + (0.1 * D225) + (0.1 * C225) + (0.1 * B225)$
 H232: U $0.08 * H225 + (0.14 * G225) + (0.12 * F225) + (0.1 * E225) + (0.1 * D225) + (0.1 * C225) + (0.09 * B225)$
 I232: U $0.08 * I225 + (0.14 * H225) + (0.12 * G225) + ((D225 + E225 + F225) * 0.1) + (0.09 * (B225 + C225))$
 J232: U $0.08 * J225 + (0.14 * I225) + (0.12 * H225) + (0.1 * (E225 + F225 + G225)) + (0.09 * (B225 + C225 + D225 + E225))$
 K232: U $0.08 * K225 + (0.14 * J225) + (0.12 * I225) + (0.1 * (F225 + G225 + H225)) + (0.09 * (B225 + C225 + D225 + E225))$
 L232: U $0.08 * L225 + (0.14 * K225) + (0.12 * J225) + (0.1 * (G225 + H225 + I225)) + (0.09 * (C225 + D225 + E225 + F225))$
 M232: U $0.08 * M225 + (0.14 * L225) + (0.12 * K225) + (0.1 * (H225 + I225 + J225)) + (0.09 * (D225 + E225 + F225 + G225))$
 N232: U $0.08 * N225 + (0.14 * M225) + (0.12 * L225) + (0.1 * (I225 + J225 + K225)) + (0.09 * (E225 + F225 + G225 + H225))$
 O232: U $0.08 * O225 + (0.14 * N225) + (0.12 * M225) + (0.1 * (J225 + K225 + L225)) + (0.09 * (F225 + G225 + H225 + I225))$
 P232: U $0.08 * P225 + (0.14 * O225) + (0.12 * N225) + (0.1 * (K225 + L225 + M225)) + (0.09 * (G225 + H225 + I225 + J225))$
 A233: U 15 Yr Property
 B233: U $0.12 * B226$
 C233: U $0.1 * B226 + (0.12 * C226)$
 D233: U $0.09 * B226 + (0.1 * C226) + (0.12 * D226)$
 E233: U $0.08 * B226 + (0.09 * C226) + (0.1 * D226)$
 F233: U $0.07 * B226 + (0.08 * C226) + (0.09 * D226)$
 G233: U $0.06 * B226 + (0.07 * C226) + (0.08 * D226)$
 H233: U $0.06 * B226 + (0.06 * C226) + (0.07 * D226)$

J230: U $0.25 * J223 + (I223 * 0.38) + (0.37 * H223)$
 K230: U $0.25 * K223 + (J223 * 0.38) + (0.37 * I223)$
 L230: U $0.25 * L223 + (K223 * 0.38) + (0.37 * J223)$
 M230: U $0.25 * M223 + (L223 * 0.38) + (0.37 * K223)$
 N230: U $0.25 * N223 + (M223 * 0.38) + (0.37 * L223)$
 O230: U $0.25 * O223 + (N223 * 0.38) + (0.37 * M223)$
 P230: U $0.25 * P223 + (O223 * 0.38) + (0.37 * N223)$
 A231: U '5 Yr Property
 B231: U $0.15 * B224$
 C231: U $0.15 * C224 + (B224 * 0.22)$
 D231: U $0.15 * D224 + (C224 * 0.22) + (0.21 * B224)$
 E231: U $0.15 * E224 + (D224 * 0.22) + (0.21 * C224) + (0.21 * B224)$
 F231: U $0.15 * F224 + (E224 * 0.22) + (0.21 * D224) + (0.21 * C224) + (0.21 * B224)$
 G231: U $0.15 * G224 + (F224 * 0.22) + (0.21 * E224) + (0.21 * D224) + (0.21 * C224)$
 H231: U $0.15 * H224 + (G224 * 0.22) + (0.21 * F224) + (0.21 * E224) + (0.21 * D224)$
 I231: U $0.15 * I224 + (H224 * 0.22) + (0.21 * G224) + (0.21 * F224) + (0.21 * E224)$
 J231: U $0.15 * J224 + (I224 * 0.22) + (0.21 * H224) + (0.21 * G224) + (0.21 * F224)$
 K231: U $0.15 * K224 + (J224 * 0.22) + (0.21 * I224) + (0.21 * H224) + (0.21 * G224)$
 L231: U $0.15 * L224 + (K224 * 0.22) + (0.21 * J224) + (0.21 * I224) + (0.21 * H224)$
 M231: U $0.15 * M224 + (L224 * 0.22) + (0.21 * K224) + (0.21 * J224) + (0.21 * I224)$
 N231: U $0.15 * N224 + (M224 * 0.22) + (0.21 * L224) + (0.21 * K224) + (0.21 * J224)$
 O231: U $0.15 * O224 + (N224 * 0.22) + (0.21 * M224) + (0.21 * L224) + (0.21 * K224)$
 P231: U $0.15 * P224 + (O224 * 0.22) + (0.21 * N224) + (0.21 * M224) + (0.21 * L224)$
 A232: U '10 Yr Property
 B232: U $0.08 * B225$

I233: U $0.06 * (B226 + C226 + D226)$
 J233: U $0.06 * (B226 + C226 + D226)$
 K233: U $(0.05 * B226) + (0.06 * (C226 + D226))$
 L233: U $(0.05 * (B226 + C226)) + (0.06 * D226)$
 M233: U $0.05 * (B226 + C226 + D226)$
 N233: U $0.05 * (B226 + C226 + D226)$
 O233: U $0.05 * (B226 + C226 + D226)$
 P233: U $0.05 * (B226 + C226 + D226)$
 A235: U 'ANNUAL DEPRECIATION
 B235: (C2) U @SUM(B233..B230)
 C235: (C2) U @SUM(C233..C230)
 D235: (C2) U @SUM(D233..D230)
 E235: (C2) U @SUM(E233..E230)
 F235: (C2) U @SUM(F233..F230)
 G235: (C2) U @SUM(G233..G230)
 H235: (C2) U @SUM(H233..H230)
 I235: (C2) U @SUM(I233..I230)
 J235: (C2) U @SUM(J233..J230)
 K235: (C2) U @SUM(K233..K230)
 L235: (C2) U @SUM(L233..L230)
 M235: (C2) U @SUM(M233..M230)
 N235: (C2) U @SUM(N233..N230)
 O235: (C2) U @SUM(O233..O230)
 P235: (C2) U @SUM(P233..P230)
 A237: U 'FED TAX SAVINGS FROM DEPREC.
 B237: (C2) U $0.46 * (B235 + (B155 * B235))$
 C237: (C2) U $0.46 * (C235 + (C155 * C235))$
 D237: (C2) U $0.46 * (D235 + (D155 * D235))$
 E237: (C2) U $0.46 * (E235 + (E155 * E235))$
 F237: (C2) U $0.46 * (F235 + (F155 * F235))$
 G237: (C2) U $0.46 * (G235 + (G155 * G235))$
 H237: (C2) U $0.46 * (H235 + (H155 * H235))$
 I237: (C2) U $0.46 * (I235 + (I155 * I235))$
 J237: (C2) U $0.46 * (J235 + (J155 * J235))$
 K237: (C2) U $0.46 * (K235 + (K155 * K235))$
 L237: (C2) U $0.46 * (L235 + (L155 * L235))$
 M237: (C2) U $0.46 * (M235 + (M155 * M235))$
 N237: (C2) U $0.46 * (N235 + (N155 * N235))$
 O237: (C2) U $0.46 * (O235 + (O155 * O235))$
 P237: (C2) U $0.46 * (P235 + (P155 * P235))$
 A239: U 'FED TAX SAVINGS FROM NON-
 B239: (C2) U $0.46 * ((B41 - B210) + (B155 * (B41 - B210)))$
 C239: (C2) U $0.46 * ((C41 - C210) + (C155 * (C41 - C210)))$
 D239: (C2) U $0.46 * ((D41 - D210) + (D155 * (D41 - D210)))$
 E239: (C2) U $0.46 * ((E41 - E210) + (E155 * (E41 - E210)))$
 F239: (C2) U $0.46 * ((F41 - F210) + (F155 * (F41 - F210)))$
 G239: (C2) U $0.46 * ((G41 - G210) + (G155 * (G41 - G210)))$

H239: (C2) U $0.46 * ((H41 - H210) + (H155 * (H41 - H210)))$
 I239: (C2) U $0.46 * ((I41 - I210) + (I155 * (I41 - I210)))$
 J239: (C2) U $0.46 * ((J41 - J210) + (J155 * (J41 - J210)))$
 K239: (C2) U $0.46 * ((K41 - K210) + (K155 * (K41 - K210)))$
 L239: (C2) U $0.46 * ((L41 - L210) + (L155 * (L41 - L210)))$
 M239: (C2) U $0.46 * ((M41 - M210) + (M155 * (M41 - M210)))$
 N239: (C2) U $0.46 * ((N41 - N210) + (N155 * (N41 - N210)))$
 O239: (C2) U $0.46 * ((O41 - O210) + (O155 * (O41 - O210)))$
 P239: (C2) U $0.46 * ((P41 - P210) + (P155 * (P41 - P210)))$
 A240: U DEPRECIABLE BUSINESS COSTS
 A241: U \-
 B241: U \-
 C241: U \-
 D241: U \-
 E241: U \-
 F241: U \-
 G241: U \-
 H241: U \-
 I241: U \-
 J241: U \-
 K241: U \-
 L241: U \-
 M241: U \-
 N241: U \-
 O241: U \-
 P241: U \-
 B242: U "OLD METHOD
 C242: U "OLD METHOD
 D242: U "OLD METHOD
 E242: U "OLD METHOD
 F242: U "OLD METHOD
 G242: U "OLD METHOD
 H242: U "OLD METHOD
 I242: U "OLD METHOD
 J242: U "OLD METHOD
 K242: U "OLD METHOD
 L242: U "OLD METHOD
 M242: U "OLD METHOD
 N242: U "OLD METHOD
 O242: U "OLD METHOD
 P242: U "OLD METHOD
 B243: U "YEAR 1
 C243: U "YEAR 2
 D243: U "YEAR 3
 E243: U "YEAR 4
 F243: U "YEAR 5
 G243: U "YEAR 6

H243: U "YEAR 7
 I243: U "YEAR 8
 J243: U "YEAR 9
 K243: U "YEAR 10
 L243: U "YEAR 11
 M243: U "YEAR 12
 N243: U "YEAR 13
 O243: U "YEAR 14
 P243: U "YEAR 15
 A245: U "STATE & LOCAL INCOME TAXES
 A247: U \-
 B247: U \-
 C247: U \-
 D247: U \-
 E247: U \-
 F247: U \-
 G247: U \-
 H247: U \-
 I247: U \-
 J247: U \-
 K247: U \-
 L247: U \-
 M247: U \-
 N247: U \-
 O247: U \-
 P247: U \-
 A249: U "INVESTMENT IN DEPRECIABLE
 B249: U "NEW METHOD
 C249: U "NEW METHOD
 D249: U "NEW METHOD
 E249: U "NEW METHOD
 F249: U "NEW METHOD
 G249: U "NEW METHOD
 H249: U "NEW METHOD
 I249: U "NEW METHOD
 J249: U "NEW METHOD
 K249: U "NEW METHOD
 L249: U "NEW METHOD
 M249: U "NEW METHOD
 N249: U "NEW METHOD
 O249: U "NEW METHOD
 P249: U "NEW METHOD
 A250: U "ASSETS
 B250: U "YEAR 1
 C250: U "YEAR 2
 D250: U "YEAR 3
 E250: U "YEAR 4

F250: U "YEAR 5
 G250: U "YEAR 6
 H250: U "YEAR 7
 I250: U "YEAR 8
 J250: U "YEAR 9
 K250: U "YEAR 10
 L250: U "YEAR 11
 M250: U "YEAR 12
 N250: U "YEAR 13
 O250: U "YEAR 14
 P250: U "YEAR 15
 A252: U '3 Yr Property (Spec1. Tooling)
 A253: U '5 Yr. Property (Most Equipt.)
 A254: U '10 Yr Property
 A255: U '15 Yr. Property (facilities)
 A257: U 'TOT DEPRECIABLE INVESTMENT
 B257: (C2) U @SUM(B252..B255)
 C257: (C2) U @SUM(C252..C255)
 D257: (C2) U @SUM(D252..D255)
 E257: (C2) U @SUM(E252..E255)
 F257: (C2) U @SUM(F252..F255)
 G257: (C2) U @SUM(G252..G255)
 H257: (C2) U @SUM(H252..H255)
 I257: (C2) U @SUM(I252..I255)
 J257: (C2) U @SUM(J252..J255)
 K257: (C2) U @SUM(K252..K255)
 L257: (C2) U @SUM(L252..L255)
 M257: (C2) U @SUM(M252..M255)
 N257: (C2) U @SUM(N252..N255)
 O257: (C2) U @SUM(O252..O255)
 P257: (C2) U @SUM(P252..P255)
 A259: U 'COMPUTE FED INVEST TAX CREDITS:
 A261: U '3 Yr Property
 B261: U 0.06*B252
 C261: U 0.06*C252
 D261: U 0.06*D252
 E261: U 0.06*E252
 F261: U 0.06*F252
 G261: U 0.06*G252
 H261: U 0.06*H252
 I261: U 0.06*I252
 J261: U 0.06*J252
 K261: U 0.06*K252
 L261: U 0.06*L252
 M261: U 0.06*M252
 N261: U 0.06*N252
 O261: U 0.06*O252

P261: U 0.06*P252
 A262: U *5 Yr Property
 B262: U 0.1*B253
 C262: U 0.1*C253
 D262: U 0.1*D253
 E262: U 0.1*E253
 F262: U 0.1*F253
 G262: U 0.1*G253
 H262: U 0.1*H253
 I262: U 0.1*I253
 J262: U 0.1*J253
 K262: U 0.1*K253
 L262: U 0.1*L253
 M262: U 0.1*M253
 N262: U 0.1*N253
 O262: U 0.1*O253
 P262: U 0.1*P253
 A263: U *10 Yr Property
 B263: U 0.1*B254
 C263: U 0.1*C254
 D263: U 0.1*D254
 E263: U 0.1*E254
 F263: U 0.1*F254
 G263: U 0.1*G254
 H263: U 0.1*H254
 I263: U 0.1*I254
 J263: U 0.1*J254
 K263: U 0.1*K254
 L263: U 0.1*L254
 M263: U 0.1*M254
 N263: U 0.1*N254
 O263: U 0.1*O254
 P263: U 0.1*P254
 A266: U *TOT FED INVESTMENT TAX CREDIT
 B266: (C2) U @SUM(B264..B261)
 C266: (C2) U @SUM(C264..C261)
 D266: (C2) U @SUM(D264..D261)
 E266: (C2) U @SUM(E264..E261)
 F266: (C2) U @SUM(F264..F261)
 G266: (C2) U @SUM(G264..G261)
 H266: (C2) U @SUM(H264..H261)
 I266: (C2) U @SUM(I264..I261)
 J266: (C2) U @SUM(J264..J261)
 K266: (C2) U @SUM(K264..K261)
 L266: (C2) U @SUM(L264..L261)
 M266: (C2) U @SUM(M264..M261)
 N266: (C2) U @SUM(N264..N261)

Q266: (C2) U @SUM(Q264..Q261)
 P266: (C2) U @SUM(P264..P261)
 A268: U 'DEPRECIATION 1ST YR BASIS
 A270: U '3 Yr Property
 B270: U (+B252-(B261/2))
 C270: U (+C252-(C261/2))
 D270: U (+D252-(D261/2))
 E270: U (+E252-(E261/2))
 F270: U (+F252-(F261/2))
 G270: U (+G252-(G261/2))
 H270: U (+H252-(H261/2))
 I270: U (+I252-(I261/2))
 J270: U (+J252-(J261/2))
 K270: U (+K252-(K261/2))
 L270: U (+L252-(L261/2))
 M270: U (+M252-(M261/2))
 N270: U (+N252-(N261/2))
 O270: U (+O252-(O261/2))
 P270: U (+P252-(P261/2))
 A271: U '5 Yr Property
 B271: U (+B253-(B262/2))
 C271: U (+C253-(C262/2))
 D271: U (+D253-(D262/2))
 E271: U (+E253-(E262/2))
 F271: U (+F253-(F262/2))
 G271: U (+G253-(G262/2))
 H271: U (+H253-(H262/2))
 I271: U (+I253-(I262/2))
 J271: U (+J253-(J262/2))
 K271: U (+K253-(K262/2))
 L271: U (+L253-(L262/2))
 M271: U (+M253-(M262/2))
 N271: U (+N253-(N262/2))
 O271: U (+O253-(O262/2))
 P271: U (+P253-(P262/2))
 A272: U '10 Yr Property
 B272: U (+B254-(B263/2))
 C272: U (+C254-(C263/2))
 D272: U (+D254-(D263/2))
 E272: U (+E254-(E263/2))
 F272: U (+F254-(F263/2))
 G272: U (+G254-(G263/2))
 H272: U (+H254-(H263/2))
 I272: U (+I254-(I263/2))
 J272: U (+J254-(J263/2))
 K272: U (+K254-(K263/2))
 L272: U (+L254-(L263/2))

M272: U (+M254-(M263/2))
N272: U (+N254-(N263/2))
O272: U (+O254-(O263/2))
P272: U (+P254-(P263/2))
A273: U '15 Yr Property
B273: U (+B255)
C273: U (+C255)
D273: U (+D255)
E273: U (+E255)
F273: U (+F255)
G273: U (+G255)
H273: U (+H255)
I273: U (+I255)
J273: U (+J255)
K273: U (+K255)
L273: U (+L255)
M273: U (+M255)
N273: U (+N255)
O273: U (+O255)
P273: U (+P255)
A275: U 'COMPUTE ANNUAL DEPRECIATION:
A277: U '3 Yr Property
B277: U 0.25*B270
C277: U 0.25*C270+(B270*0.38)
D277: U 0.25*D270+(C270*0.38)+(0.37*B270)
E277: U 0.25*E270+(D270*0.38)+(0.37*C270)
F277: U 0.25*F270+(E270*0.38)+(0.37*D270)
G277: U 0.25*G270+(F270*0.38)+(0.37*E270)
H277: U 0.25*H270+(G270*0.38)+(0.37*F270)
I277: U 0.25*I270+(H270*0.38)+(0.37*G270)
J277: U 0.25*J270+(I270*0.38)+(0.37*H270)
K277: U 0.25*K270+(J270*0.38)+(0.37*I270)
L277: U 0.25*L270+(K270*0.38)+(0.37*J270)
M277: U 0.25*M270+(L270*0.38)+(0.37*K270)
N277: U 0.25*N270+(M270*0.38)+(0.37*L270)
O277: U 0.25*O270+(N270*0.38)+(0.37*M270)
P277: U 0.25*P270+(O270*0.38)+(0.37*N270)
A278: U '5 Yr Property
B278: U 0.15*B271
C278: U 0.15*C271+(B271*0.22)
D278: U 0.15*D271+(C271*0.22)+(0.21*B271)
E278: U 0.15*E271+(D271*0.22)+(0.21*C271)+(0.21*B271)
F278: U 0.15*F271+(E271*0.22)+(0.21*D271)+(0.21*C271)+(0.21*B271)
G278: U 0.15*G271+(F271*0.22)+(0.21*E271)+(0.21*D271)+(0.21*C271)
H278: U 0.15*H271+(G271*0.22)+(0.21*F271)+(0.21*E271)+(0.21*D271)
I278: U 0.15*I271+(H271*0.22)+(0.21*G271)+(0.21*F271)+(0.21*E271)
J278: U 0.15*J271+(I271*0.22)+(0.21*H271)+(0.21*G271)+(0.21*F271)

K278: U $0.15 * K271 + (J271 * 0.22) + (0.21 * I271) + (0.21 * H271) + (0.21 * G271)$
 L278: U $0.15 * L271 + (K271 * 0.22) + (0.21 * J271) + (0.21 * I271) + (0.21 * H271)$
 M278: U $0.15 * M271 + (L271 * 0.22) + (0.21 * K271) + (0.21 * J271) + (0.21 * I271)$
 N278: U $0.15 * N271 + (M271 * 0.22) + (0.21 * L271) + (0.21 * K271) + (0.21 * J271)$
 O278: U $0.15 * O271 + (N271 * 0.22) + (0.21 * M271) + (0.21 * L271) + (0.21 * K271)$
 P278: U $0.15 * P271 + (O271 * 0.22) + (0.21 * N271) + (0.21 * M271) + (0.21 * L271)$
 A279: U 10 Yr Property
 B279: U $0.08 * B272$
 C279: U $0.08 * C272 + (0.14 * B272)$
 D279: U $0.08 * D272 + (0.14 * C272) + (0.12 * B272)$
 E279: U $0.08 * E272 + (0.14 * D272) + (0.12 * C272) + (0.1 * B272)$
 F279: U $0.08 * F272 + (0.14 * E272) + (0.12 * D272) + (0.1 * C272) + (0.1 * B272)$
 G279: U $0.08 * G272 + (0.14 * F272) + (0.12 * E272) + (0.1 * D272) + (0.1 * C272) + (0.1 * B272)$
 H279: U $0.08 * H272 + (0.14 * G272) + (0.12 * F272) + (0.1 * E272) + (0.1 * D272) + (0.1 * C272) + (0.09 * B272)$
 I279: U $0.08 * I272 + (0.14 * H272) + (0.12 * G272) + ((D272 + E272 + F272) * 0.1) + (0.09 * (B272 + C272))$
 J279: U $0.08 * J272 + (0.14 * I272) + (0.12 * H272) + (0.1 * (E272 + F272 + G272)) + (0.09 * (B272 + C272 + D272))$
 K279: U $0.08 * K272 + (0.14 * J272) + (0.12 * I272) + (0.1 * (F272 + G272 + H272)) + (0.09 * (B272 + C272 + D272 + E272))$
 L279: U $0.08 * L272 + (0.14 * K272) + (0.12 * J272) + (0.1 * (G272 + H272 + I272)) + (0.09 * (C272 + D272 + E272 + F272))$
 M279: U $0.08 * M272 + (0.14 * L272) + (0.12 * K272) + (0.1 * (H272 + I272 + J272)) + (0.09 * (D272 + E272 + F272 + G272))$
 N279: U $0.08 * N272 + (0.14 * M272) + (0.12 * L272) + (0.1 * (I272 + J272 + K272)) + (0.09 * (E272 + F272 + G272 + H272))$
 O279: U $0.08 * O272 + (0.14 * N272) + (0.12 * M272) + (0.1 * (J272 + K272 + L272)) + (0.09 * (F272 + G272 + H272 + I272))$
 P279: U $0.08 * P272 + (0.14 * O272) + (0.12 * N272) + (0.1 * (K272 + L272 + M272)) + (0.09 * (G272 + H272 + I272 + J272))$

A280: U 15 Yr Property
 B280: U $0.12*B273$
 C280: U $0.1*B273+(0.12*C273)$
 D280: U $0.09*B273+(0.1*C273)+(0.12*D273)$
 E280: U $0.08*B273+(0.09*C273)+(0.1*D273)$
 F280: U $0.07*B273+(0.08*C273)+(0.09*D273)$
 G280: U $0.06*B273+(0.07*C273)+(0.08*D273)$
 H280: U $0.06*B273+(0.06*C273)+(0.07*D273)$
 I280: U $0.06*(B273+C273+D273)$
 J280: U $0.06*(B273+C273+D273)$
 K280: U $(0.05*B273)+(0.06*(C273+D273))$
 L280: U $(0.05*(B273+C273))+(0.06*D273)$
 M280: U $0.05*(B273+C273+D273)$
 N280: U $0.05*(B273+C273+D273)$
 O280: U $0.05*(B273+C273+D273)$
 P280: U $0.05*(B273+C273+D273)$
 A282: U ANNUAL DEPRECIATION
 B282: (C2) U $\text{@SUM}(B280..B277)$
 C282: (C2) U $\text{@SUM}(C280..C277)$
 D282: (C2) U $\text{@SUM}(D280..D277)$
 E282: (C2) U $\text{@SUM}(E280..E277)$
 F282: (C2) U $\text{@SUM}(F280..F277)$
 G282: (C2) U $\text{@SUM}(G280..G277)$
 H282: (C2) U $\text{@SUM}(H280..H277)$
 I282: (C2) U $\text{@SUM}(I280..I277)$

J282: (C2) U @SUM(J280..J277)
 K282: (C2) U @SUM(K280..K277)
 L282: (C2) U @SUM(L280..L277)
 M282: (C2) U @SUM(M280..M277)
 N282: (C2) U @SUM(N280..N277)
 O282: (C2) U @SUM(O280..O277)
 P282: (C2) U @SUM(P280..P277)
 A284: U *FED TAX SAVINGS FROM DEPREC.
 B284: (C2) U 0.46*B282
 C284: (C2) U 0.46*C282
 D284: (C2) U 0.46*D282
 E284: (C2) U 0.46*E282
 F284: (C2) U 0.46*F282
 G284: (C2) U 0.46*G282
 H284: (C2) U 0.46*H282
 I284: (C2) U 0.46*I282
 J284: (C2) U 0.46*J282
 K284: (C2) U 0.46*K282
 L284: (C2) U 0.46*L282
 M284: (C2) U 0.46*M282
 N284: (C2) U 0.46*N282
 O284: (C2) U 0.46*O282
 P284: (C2) U 0.46*P282
 A286: U *FED TAX SAVINGS FROM NON-
 B286: (C2) U 0.46*(B78-B257)
 C286: (C2) U 0.46*(C78-C257)
 D286: (C2) U 0.46*(D78-D257)
 E286: (C2) U 0.46*(E78-E257)
 F286: (C2) U 0.46*(F78-F257)
 G286: (C2) U 0.46*(G78-G257)
 H286: (C2) U 0.46*(H78-H257)
 I286: (C2) U 0.46*(I78-I257)
 J286: (C2) U 0.46*(J78-J257)
 K286: (C2) U 0.46*(K78-K257)
 L286: (C2) U 0.46*(L78-L257)
 M286: (C2) U 0.46*(M78-M257)
 N286: (C2) U 0.46*(N78-N257)
 O286: (C2) U 0.46*(O78-O257)
 P286: (C2) U 0.46*(P78-P257)
 A287: U *DEPRECIABLE BUSINESS COSTS
 A289: U \-
 B289: U \-
 C289: U \-
 D289: U \-
 E289: U \-
 F289: U \-
 G289: U \-

H289: U \-
I289: U \-
J289: U \-
K289: U \-
L289: U \-
M289: U \-
N289: U \-
O289: U \-
P289: U \-
B290: U "NEW METHOD
C290: U "NEW METHOD
D290: U "NEW METHOD
E290: U "NEW METHOD
F290: U "NEW METHOD
G290: U "NEW METHOD
H290: U "NEW METHOD
I290: U "NEW METHOD
J290: U "NEW METHOD
K290: U "NEW METHOD
L290: U "NEW METHOD
M290: U "NEW METHOD
N290: U "NEW METHOD
O290: U "NEW METHOD
P290: U "NEW METHOD
B291: U "YEAR 1
C291: U "YEAR 2
D291: U "YEAR 3
E291: U "YEAR 4
F291: U "YEAR 5
G291: U "YEAR 6
H291: U "YEAR 7
I291: U "YEAR 8
J291: U "YEAR 9
K291: U "YEAR 10
L291: U "YEAR 11
M291: U "YEAR 12
N291: U "YEAR 13
O291: U "YEAR 14
P291: U "YEAR 15
A293: U "STATE & LOCAL INCOME TAXES
A295: U \-
B295: U \-
C295: U \-
D295: U \-
E295: U \-
F295: U \-
G295: U \-

H295: U \-
 I295: U \-
 J295: U \-
 K295: U \-
 L295: U \-
 M295: U \-
 N295: U \-
 O295: U \-
 P295: U \-
 A296: U 'SUMMARY OF AFTER TAX ANALYSIS:
 B298: U "YEAR 1
 C298: U "YEAR 2
 D298: U "YEAR 3
 E298: U "YEAR 4
 F298: U "YEAR 5
 G298: U "YEAR 6
 H298: U "YEAR 7
 I298: U "YEAR 8
 J298: U "YEAR 9
 K298: U "YEAR 10
 L298: U "YEAR 11
 M298: U "YEAR 12
 N298: U "YEAR 13
 O298: U "YEAR 14
 P298: U "YEAR 15
 A300: U 'UNDISC. CASH FLOW (BEF TAX)
 B300: (C2) U +B176
 C300: (C2) U +C176
 D300: (C2) U +D176
 E300: (C2) U +E176
 F300: (C2) U +F176
 G300: (C2) U +G176
 H300: (C2) U +H176
 I300: (C2) U +I176
 J300: (C2) U +J176
 K300: (C2) U +K176
 L300: (C2) U +L176
 M300: (C2) U +M176
 N300: (C2) U +N176
 O300: (C2) U +O176
 P300: (C2) U +P176
 A302: U 'ADJUSTMENTS TO CASH FLOW
 A303: U 'FROM TAX IMPACTS:
 A305: U 'NON-DEPRECIABLE BUSINESS COSTS
 B305: (C2) U +B286-B239
 C305: (C2) U +C286-C239
 D305: (C2) U +D286-D239

E305: (C2) U +E286-E239
 F305: (C2) U +F286-F239
 G305: (C2) U +G286-G239
 H305: (C2) U +H286-H239
 I305: (C2) U +I286-I239
 J305: (C2) U +J286-J239
 K305: (C2) U +K286-K239
 L305: (C2) U +L286-L239
 M305: (C2) U +M286-M239
 N305: (C2) U +N286-N239
 O305: (C2) U +O286-O239
 P305: (C2) U +P286-P239
 A307: U INVESTMENT TAX CREDIT
 B307: (C2) U (B266-B219)
 C307: (C2) U (C266-C219)
 D307: (C2) U (D266-D219)
 E307: (C2) U (E266-E219)
 F307: (C2) U (F266-F219)
 G307: (C2) U (G266-G219)
 H307: (C2) U (H266-H219)
 I307: (C2) U (I266-I219)
 J307: (C2) U (J266-J219)
 K307: (C2) U (K266-K219)
 L307: (C2) U (L266-L219)
 M307: (C2) U (M266-M219)
 N307: (C2) U (N266-N219)
 O307: (C2) U (O266-O219)
 P307: (C2) U (P266-P219)
 A309: U DEPRECIATION DEDUCTIONS
 B309: (C2) U (+B284-B237)
 C309: (C2) U (+C284-C237)
 D309: (C2) U (+D284-D237)
 E309: (C2) U (+E284-E237)
 F309: (C2) U (+F284-F237)
 G309: (C2) U (+G284-G237)
 H309: (C2) U (+H284-H237)
 I309: (C2) U (+I284-I237)
 J309: (C2) U (+J284-J237)
 K309: (C2) U (+K284-K237)
 L309: (C2) U (+L284-L237)
 M309: (C2) U (+M284-M237)
 N309: (C2) U (+N284-N237)
 O309: (C2) U (+O284-O237)
 P309: (C2) U (+P284-P237)
 A311: U STATE & LOCAL TAXES
 B311: (C2) U +B245-B293
 C311: (C2) U +C245-C293

D311: (C2) U +D245-D293
 E311: (C2) U +E245-E293
 F311: (C2) U +F245-F293
 G311: (C2) U +G245-G293
 H311: (C2) U +H245-H293
 I311: (C2) U +I245-I293
 J311: (C2) U +J245-J293
 K311: (C2) U +K245-K293
 L311: (C2) U +L245-L293
 M311: (C2) U +M245-M293
 N311: (C2) U +N245-N293
 O311: (C2) U +O245-O293
 P311: (C2) U +P245-P293
 A313: U *AFTER TAX CASH FLOW (UNDISC)
 B313: (C2) U +B300+B305+B307+B309+B311
 C313: (C2) U +C300+C305+C307+C309+C311
 D313: (C2) U +D300+D305+D307+D309+D311
 E313: (C2) U +E300+E305+E307+E309+E311
 F313: (C2) U +F300+F305+F307+F309+F311
 G313: (C2) U +G300+G305+G307+G309+G311
 H313: (C2) U +H300+H305+H307+H309+H311
 I313: (C2) U +I300+I305+I307+I309+I311
 J313: (C2) U +J300+J305+J307+J309+J311
 K313: (C2) U +K300+K305+K307+K309+K311
 L313: (C2) U +L300+L305+L307+L309+L311
 M313: (C2) U +M300+M305+M307+M309+M311
 N313: (C2) U +N300+N305+N307+N309+N311
 O313: (C2) U +O300+O305+O307+O309+O311
 P313: (C2) U +P300+P305+P307+P309+P311
 A315: U *AFTER TAX CASH FLOW
 B315: (C2) U +B313
 C315: (C2) U +B315+C313
 D315: (C2) U +C315+D313
 E315: (C2) U +D315+E313
 F315: (C2) U +E315+F313
 G315: (C2) U +F315+G313
 H315: (C2) U +G315+H313
 I315: (C2) U +H315+I313
 J315: (C2) U +I315+J313
 K315: (C2) U +J315+K313
 L315: (C2) U +K315+L313
 M315: (C2) U +L315+M313
 N315: (C2) U +M315+N313
 O315: (C2) U +N315+O313
 P315: (C2) U +O315+P313
 A316: U *CUMULATIVE (UNDISC)
 A318: U *INTERNAL RATE OF RETURN

B318: (F3) U @IRR(0.5,B313..P313)
 A319: U '(AFTER TAX, UNDISC)
 B319: U '
 A322: U 'DISCOUNTED CASH FLOW ANALYSIS:
 A324: U 'DISCOUNT RATE:
 B324: (F2) U 0.2
 B326: U "YEAR 1
 C326: U "YEAR 2
 D326: U "YEAR 3
 E326: U "YEAR 4
 F326: U "YEAR 5
 G326: U "YEAR 6
 H326: U "YEAR 7
 I326: U "YEAR 8
 J326: U "YEAR 9
 K326: U "YEAR 10
 L326: U "YEAR 11
 M326: U "YEAR 12
 N326: U "YEAR 13
 O326: U "YEAR 14
 P326: U "YEAR 15
 A328: U 'AFTER TAX DISCOUNTED CASH
 B328: (C2) U @EXP(-B324*1)*B313
 C328: (C2) U @EXP(-B324*2)*C313
 D328: (C2) U @EXP(-B324*3)*D313
 E328: (C2) U @EXP(-B324*4)*E313
 F328: (C2) U @EXP(-B324*5)*F313
 G328: (C2) U @EXP(-B324*6)*G313
 H328: (C2) U @EXP(-B324*7)*H313
 I328: (C2) U @EXP(-B324*8)*I313
 J328: (C2) U @EXP(-B324*9)*J313
 K328: (C2) U @EXP(-B324*10)*K313
 L328: (C2) U @EXP(-B324*11)*L313
 M328: (C2) U @EXP(-B324*12)*M313
 N328: (C2) U @EXP(-B324*13)*N313
 O328: (C2) U @EXP(-B324*14)*O313
 P328: (C2) U @EXP(-B324*15)*P313
 A329: U 'FLOW (CONTINUOUS DISCOUNTING)
 A331: U 'CUMULATIVE DISCOUNTED CASH
 B331: (C2) U +B328
 C331: (C2) U +B331+C328
 D331: (C2) U +C331+D328
 E331: (C2) U +D331+E328
 F331: (C2) U +E331+F328
 G331: (C2) U +F331+G328
 H331: (C2) U +G331+H328
 I331: (C2) U +H331+I328


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A348: U ^/xiCOLUMNS=1~/wdcP1..P1~/xgFORMCONVERT~
A349: U ^/xiCOLUMNS=2~/wdcO1..P1~/xgFORMCONVERT~
A350: U ^/xiCOLUMNS=3~/wdcN1..P1~/xgFORMCONVERT~
A351: U ^/xiCOLUMNS=4~/wdcM1..P1~/xgFORMCONVERT~
A352: U ^/xiCOLUMNS=5~/wdcL1..P1~/xgFORMCONVERT~
A353: U ^/xiCOLUMNS=6~/wdcK1..P1~/xgFORMCONVERT~
A354: U ^/xiCOLUMNS=7~/wdcJ1..P1~/xgFORMCONVERT~
A355: U ^/xiCOLUMNS=8~/wdcI1..P1~/xgFORMCONVERT~
A356: U ^/xiCOLUMNS=9~/wdcH1..P1~/xgFORMCONVERT~
A357: U ^/xiCOLUMNS=10~/wdcG1..P1~/xgFORMCONVERT~
A358: U ^/xiCOLUMNS=11~/wdcF1..P1~/xgFORMCONVERT~
A359: U ^/xiCOLUMNS=12~/wdcE1..P1~/xgFORMCONVERT~
A360: U ^/xiCOLUMNS=13~/wdcD1..P1~/xgFORMCONVERT~
A361: U ^/xiCOLUMNS=14~/wdcC1..P1~/xgFORMCONVERT~
A362: U ^/xiCOLUMNS=0~/xgCLOSEOUT~
A363: U ^/rncERROR~A385~{goto}ERROR~/xgERROR~
A365: U ^Enter the number of years to compute:
C365: ^
D365: ^
A366: U ^
A367: U ^ and press the "Enter" key.
A385: U ^ERROR: Limit number of years to 15 or less.
A386: U ^Press escape and type "Alt-A" again.
A405: ^/xiCOLUMNS=1~{goto}B119~@IRR(0.4,B115..0115)~
A406: ^/xiCOLUMNS=1~{goto}B123~@NPV(B121,B115..0115)~
A407: U ^/xiCOLUMNS=1~{goto}B181~@IRR(0.4,B176..0176)~
A408: U ^/xiCOLUMNS=1~{goto}B185~@NPV(B183,B176..0176)~
A409: U ^/xiCOLUMNS=1~{goto}B318~@IRR(0.5,B313..0313)~
A410: U ^/xiCOLUMNS=1~{goto}B334~@IRR(0.4,B328..0328)~/xgCLOSEOUT~
A411: ^/xiCOLUMNS=2~{goto}B119~@IRR(0.4,B115..N115)~

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A412: ?/xiCOLUMNS=2~~(goto)B123~@NPV(B121,B115..N115)~
 A413: U ?/xiCOLUMNS=2~~(goto)B181~@IRR(0.4,B176..M176)~
 A414: U ?/xiCOLUMNS=2~~(goto)B185~@NPV(B183,B176..M176)~
 A415: U ?/xiCOLUMNS=2~~(goto)B318~@IRR(0.5,B313..M313)~
 A416: U ?/xiCOLUMNS=2~~(goto)B334~@IRR(0.4,B328..N328)~/xgCLOSEOUT~
 A417: ?/xiCOLUMNS=3~~(goto)B119~@IRR(0.4,B115..M115)~
 A418: ?/xiCOLUMNS=3~~(goto)B123~@NPV(B121,B115..M115)~
 A419: U ?/xiCOLUMNS=3~~(goto)B181~@IRR(0.4,B176..M176)~
 A420: U ?/xiCOLUMNS=3~~(goto)B185~@NPV(B183,B176..M176)~
 A421: U ?/xiCOLUMNS=3~~(goto)B318~@IRR(0.5,B313..M313)~
 A422: U ?/xiCOLUMNS=3~~(goto)B334~@IRR(0.4,B328..M328)~/xgCLOSEOUT~
 A423: ?/xiCOLUMNS=4~~(goto)B119~@IRR(0.4,B115..L115)~
 A424: ?/xiCOLUMNS=4~~(goto)B123~@NPV(B121,B115..L115)~
 A425: U ?/xiCOLUMNS=4~~(goto)B181~@IRR(0.4,B176..L176)~
 A426: U ?/xiCOLUMNS=4~~(goto)B185~@NPV(B183,B176..L176)~
 A427: U ?/xiCOLUMNS=4~~(goto)B318~@IRR(0.5,B313..L313)~
 A428: U ?/xiCOLUMNS=4~~(goto)B334~@IRR(0.4,B328..L328)~/xgCLOSEOUT~
 A429: ?/xiCOLUMNS=5~~(goto)B119~@IRR(0.4,B115..K115)~
 A430: ?/xiCOLUMNS=5~~(goto)B123~@NPV(B121,B115..K115)~
 A431: U ?/xiCOLUMNS=5~~(goto)B181~@IRR(0.4,B176..K176)~
 A432: U ?/xiCOLUMNS=5~~(goto)B185~@NPV(B183,B176..K176)~
 A433: U ?/xiCOLUMNS=5~~(goto)B318~@IRR(0.5,B313..K313)~
 A434: U ?/xiCOLUMNS=5~~(goto)B334~@IRR(0.4,B328..K328)~/xgCLOSEOUT~
 A435: ?/xiCOLUMNS=6~~(goto)B119~@IRR(0.4,B115..J115)~
 A436: ?/xiCOLUMNS=6~~(goto)B123~@NPV(B121,B115..J115)~
 A437: U ?/xiCOLUMNS=6~~(goto)B181~@IRR(0.4,B176..J176)~
 A438: U ?/xiCOLUMNS=6~~(goto)B185~@NPV(B183,B176..J176)~
 A439: U ?/xiCOLUMNS=6~~(goto)B318~@IRR(0.5,B313..J313)~
 A440: U ?/xiCOLUMNS=6~~(goto)B334~@IRR(0.4,B328..J328)~/xgCLOSEOUT~
 A441: ?/xiCOLUMNS=7~~(goto)B119~@IRR(0.4,B115..I115)~
 A442: ?/xiCOLUMNS=7~~(goto)B123~@NPV(B121,B115..I115)~
 A443: U ?/xiCOLUMNS=7~~(goto)B181~@IRR(0.4,B176..I176)~
 A444: U ?/xiCOLUMNS=7~~(goto)B185~@NPV(B183,B176..I176)~
 A445: U ?/xiCOLUMNS=7~~(goto)B318~@IRR(0.5,B313..I313)~
 A446: U ?/xiCOLUMNS=7~~(goto)B334~@IRR(0.4,B328..I328)~/xgCLOSEOUT~
 A447: ?/xiCOLUMNS=8~~(goto)B119~@IRR(0.4,B115..H115)~
 A448: ?/xiCOLUMNS=8~~(goto)B123~@NPV(B121,B115..H115)~
 A449: U ?/xiCOLUMNS=8~~(goto)B181~@IRR(0.4,B176..H176)~
 A450: U ?/xiCOLUMNS=8~~(goto)B185~@NPV(B183,B176..H176)~
 A451: U ?/xiCOLUMNS=8~~(goto)B318~@IRR(0.5,B313..H313)~
 A452: U ?/xiCOLUMNS=8~~(goto)B334~@IRR(0.4,B328..H328)~/xgCLOSEOUT~
 A453: ?/xiCOLUMNS=9~~(goto)B119~@IRR(0.4,B115..G115)~
 A454: ?/xiCOLUMNS=9~~(goto)B123~@NPV(B121,B115..G115)~
 A455: U ?/xiCOLUMNS=9~~(goto)B181~@IRR(0.4,B176..G176)~
 A456: U ?/xiCOLUMNS=9~~(goto)B185~@NPV(B183,B176..G176)~
 A457: U ?/xiCOLUMNS=9~~(goto)B318~@IRR(0.5,B313..G313)~
 A458: U ?/xiCOLUMNS=9~~(goto)B334~@IRR(0.4,B328..G328)~/xgCLOSEOUT~

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A459: ?/xiCOLUMNS=10~~{goto}B119~@IRR(0.4,B115..F115)~
A460: ?/xiCOLUMNS=10~~{goto}B123~@NPV(B121,B115..F115)~
A461: U ?/xiCOLUMNS=10~~{goto}B181~@IRR(0.4,B176..F176)~
A462: U ?/xiCOLUMNS=10~~{goto}B185~@NPV(B183,B176..F176)~
A463: U ?/xiCOLUMNS=10~~{goto}B31B~@IRR(0.5,B313..F313)~
A464: U ?/xiCOLUMNS=10~~{goto}B334~@IRR(0.4,B328..F328)~/xgCLOSEOUT~
A465: ?/xiCOLUMNS=11~~{goto}B119~@IRR(0.4,B115..E115)~
A466: ?/xiCOLUMNS=11~~{goto}B123~@NPV(B121,B115..E115)~
A467: U ?/xiCOLUMNS=11~~{goto}B181~@IRR(0.4,B176..E176)~
A468: U ?/xiCOLUMNS=11~~{goto}B185~@NPV(B183,B176..E176)~
A469: U ?/xiCOLUMNS=11~~{goto}B31B~@IRR(0.5,B313..E313)~
A470: U ?/xiCOLUMNS=11~~{goto}B334~@IRR(0.4,B328..E328)~/xgCLOSEOUT~
A471: ?/xiCOLUMNS=12~~{goto}B119~@IRR(0.4,B115..D115)~
A472: ?/xiCOLUMNS=12~~{goto}B123~@NPV(B121,B115..D115)~
A473: U ?/xiCOLUMNS=12~~{goto}B181~@IRR(0.4,B176..D176)~
A474: U ?/xiCOLUMNS=12~~{goto}B185~@NPV(B183,B176..D176)~
A475: U ?/xiCOLUMNS=12~~{goto}B31B~@IRR(0.5,B313..D313)~
A476: U ?/xiCOLUMNS=12~~{goto}B334~@IRR(0.4,B328..D328)~/xgCLOSEOUT~
A477: ?/xiCOLUMNS=13~~{goto}B119~@IRR(0.4,B115..C115)~
A478: ?/xiCOLUMNS=13~~{goto}B123~@NPV(B121,B115..C115)~
A479: U ?/xiCOLUMNS=13~~{goto}B181~@IRR(0.4,B176..C176)~
A480: U ?/xiCOLUMNS=13~~{goto}B185~@NPV(B183,B176..C176)~
A481: U ?/xiCOLUMNS=13~~{goto}B31B~@IRR(0.5,B313..C313)~
A482: U ?/xiCOLUMNS=13~~{goto}B334~@IRR(0.4,B328..C328)~/xgCLOSEOUT~
A483: ?/xiCOLUMNS=14~~{goto}B119~@IRR(0.4,B115..B115)~
A484: ?/xiCOLUMNS=14~~{goto}B123~@NPV(B121,B115..B115)~
A485: U ?/xiCOLUMNS=14~~{goto}B181~@IRR(0.4,B176..B176)~
A486: U ?/xiCOLUMNS=14~~{goto}B185~@NPV(B183,B176..B176)~
A487: U ?/xiCOLUMNS=14~~{goto}B31B~@IRR(0.5,B313..B313)~
A488: U ?/xiCOLUMNS=14~~{goto}B334~@IRR(0.4,B328..B328)~/xgCLOSEOUT~
A491: U ?/wgra~/rnr~~(home)~/reA337..d500~~

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