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AFOSR-TR. 86-0815

AD-A173 254

RF Project 764977/717636
Quarterly R & D Status Report

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STRENGTH AND STRUCTURE OF $\text{Ga}_{1-x}\text{In}_x$ AS ALLOYS

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Contract No. F49620-85-C-0129

July 1986

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REPORT DOCUMENTATION PAGE

1a. REPORT SECURITY CLASSIFICATION UNCLASSIFIED		1b. RESTRICTIVE MARKINGS													
2a. SECURITY CLASSIFICATION AUTHORITY		3. DISTRIBUTION/AVAILABILITY OF REPORT Approved for public release; distribution unlimited.													
2b. DECLASSIFICATION/DOWNGRADING SCHEDULE															
4. PERFORMING ORGANIZATION REPORT NUMBER(S)		5. MONITORING ORGANIZATION REPORT NUMBER(S) AFOSR-TR. 88-0815													
6a. NAME OF PERFORMING ORGANIZATION Ohio State Univ Research Foundation	6b. OFFICE SYMBOL (If applicable)	7a. NAME OF MONITORING ORGANIZATION AFOSR													
6c. ADDRESS (City, State and ZIP Code) 1314 Kinnear Road Columbus, Ohio 43212		7b. ADDRESS (City, State and ZIP Code) Dept of the AIR FORCE Bolling AFB DC 20332-6448													
8a. NAME OF FUNDING/SPONSORING ORGANIZATION AFOSR	8b. OFFICE SYMBOL (If applicable) NE	9. PROCUREMENT INSTRUMENT IDENTIFICATION NUMBER Contract No. F49620-85-C-0129													
8c. ADDRESS (City, State and ZIP Code) Bldg 410 Bolling AFB DC 20332		10. SOURCE OF FUNDING NOS. <table border="1"><tr><td>PROGRAM ELEMENT NO. 61102F</td><td>PROJECT NO. 2917</td><td>TASK NO. A3</td><td>WORK UNIT NO.</td></tr></table>		PROGRAM ELEMENT NO. 61102F	PROJECT NO. 2917	TASK NO. A3	WORK UNIT NO.								
PROGRAM ELEMENT NO. 61102F	PROJECT NO. 2917	TASK NO. A3	WORK UNIT NO.												
11. TITLE (Include Security Classification) Strength & Structure of GA _{1-x} IN As Alloys															
12. PERSONAL AUTHOR(S) Katherine Faber and John Hirth															
13a. TYPE OF REPORT Quarterly	13b. TIME COVERED FROM May 1-86 TO Aug 31-86	14. DATE OF REPORT (Yr., Mo., Day) July 15, 1986	15. PAGE COUNT 3												
16. SUPPLEMENTARY NOTATION															
17. COSATI CODES <table border="1"><tr><th>FIELD</th><th>GROUP</th><th>SUB. GR.</th></tr><tr><td></td><td></td><td></td></tr><tr><td></td><td></td><td></td></tr><tr><td></td><td></td><td></td></tr></table>		FIELD	GROUP	SUB. GR.										18. SUBJECT TERMS (Continue on reverse if necessary and identify by block number)	
FIELD	GROUP	SUB. GR.													
19. ABSTRACT (Continue on reverse if necessary and identify by block number)															
20. DISTRIBUTION/AVAILABILITY OF ABSTRACT UNCLASSIFIED/UNLIMITED ☒ SAME AS RPT. ☐ DTIC USERS ☐		21. ABSTRACT SECURITY CLASSIFICATION UNCLASSIFIED													
22a. NAME OF RESPONSIBLE INDIVIDUAL CAPTAIN KEVIN MALLOY		22b. TELEPHONE NUMBER (Include Area Code) 202-7674933	22c. OFFICE SYMBOL ELECTRONIC & NE MATERIAL SCIENCES												

Strength and Structure of $\text{Ga}_{1-x}\text{In}_x\text{As}$ Alloys

Quarterly R & D Status Report

July 15, 1986

ARPA Order 5526

Program Code 5Y10

Contractor: Air Force Office of Scientific Research

Contract Dates: September 1, 1985 - August 31, 1986

Contract Amount: \$142,286

Contract Number: F49620-85-C-0129

Co-Principal Investigators:
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(614) 422-2960 and (614) 422-0176

Program Manager:
Captain Kevin Malloy
(202) 767-4984



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Justification	
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↙ The strengthening effect of gallium arsenide by indium additions is under examination. Interpretation of high temperature hardness results of In-free and In-containing GaAs suggests that the intermediate temperature hardening of these materials may be sufficient to reduce dislocation densities by two orders of magnitude during growth. The third quarterly report describes the most recent mechanical tests in this study to better understand the solid-solution strengthening in these systems.

(1) Progress

➤ In the previous report, hardness measurements on undoped and In-doped GaAs wafers were reported. Conversion of these data to critical resolved shear stress values show that the values are in the same range as those experienced by the crystal during growth. The strengthening at higher temperatures with In addition is consistent with solution hardening being responsible for dislocation density reduction in In-doped GaAs. Based on these results, a manuscript was submitted to the Journal of Applied Physics in May.

The discrepancy between the present measurements and those reported by Swaminathan and Copley (1975) and Tabache (1985) were postulated to be due to boron concentration. Boron levels in our samples were found to be 7 ppm by weight (2×10^{18} atoms/cm³) by spark source mass spectrometry. However, hardness measurements on GaAs wafers from Texas Instruments containing 1 ppm B and from Rockwell International containing less than 0.1 ppm B showed no significant difference in the hardness values from room temperature to 700 °C compared to the 7 ppm B-containing materials.

Compression test fixtures were assembled and a trial test using a (111) Si crystal was carried out at 750°C. The fixtures work to our satisfaction. Specimens of GaAs for compression testing were cut from seed

crystals and polished, taking special care to maintain planarity of the end faces.

(2) Major Experimental Equipment Purchased

After the analysis of high temperature hardness data, it was found that the temperature range for compression tests should approach 1200°C to best evaluate any change in deformation mechanism with temperature. The current experimental facilities were not found to be adequate for the high temperature compression testing. The furnace which surrounds an environmental chamber containing the compression fixture had a maximum temperature capability of 1000°C but showed very slow heating rates above 800°C. A new Applied Test System furnace was ordered and should be in place during the first week of August.

(3) Changes in Key Personnel

None.

(4) Substantive Information Derived from Meetings

During the third quarter of this contract, contacts were made with the Electronics Research Branch of the Wright Avionics Lab. Dennis Walters of Device Growth and Characterization has been able to support us with GaAs containing low boron concentrations (approximately 1 ppm and 0.1 ppm) described earlier. Since the hardness testing requires little material, plans were formulated to continue interaction with this group at Wright Patterson in further characterization of the III-V materials.

Professor Jack Furdyna of Purdue University visited and toured our facility on June 13, 1986. Discussions involved mechanical characterization of the II-VI compounds, particularly the $\text{Cd}_{1-x}\text{Mn}_x\text{Te}$ system which can be fabricated nearly across the entire CdTe-MnTe binary. Studies

on II-VI compounds will be included in future studies if approved.

(5) Problems of Concern

Visa problems as well as personal problems have slowed the arrival of our second post-doctoral research associate, Dr. Ragnaw Rai, who is currently at Lawrence Berkeley Laboratory. His visa application is now with the Immigration and Naturalization Service; however he has been performing some microscopy on the GaAs crystals at the National Center for Electron Microscopy at LBL.

(6) Fiscal Status

- (a) Amount currently provided for contract: \$142,286
- (b) Expenditures and commitments to 6/31/86:
- (c) Amount needed to complete work:
- (d) Estimated date of completion: 8/31/86

RET10 RETF10C PROJECT FINANCIAL SUMMARY SYS DATE 7/10/86 TIME 14:58:50
 OPTION: 01 KEY: 717636 PROJ 717636 MPN 764977 MONTHLY DATA AS OF: 6/30/86
 PI KATHERINE T FABER DEPT AF OFC SCI RES SD 9/01/85
 COPI JOHN P HIRTH 1420 F49620-85-C-0129 ED 8/31/86
 WKSTN 4 RPN 060006 DO WOODY PA VENTRESCA IDC G 44 45.00
 DESCRIPTION BUDGET EXP MONTH EXP TO DTE COMMITMENTS UNEN BAL
 SPONSOR
 S & W -REL 10445.00 721.32 9368.92 255.55 820.53
 S & W -RTY 55750.00 2971.45 21348.07 3558.66 30843.27
 FRINGE-REL 1965.00 135.46 1694.60 35.03 235.37
 FRINGE-RTY 12268.00 442.14 3158.46 498.21 8611.33
 *TOT PERS 80428.00 4270.37 35570.05 4347.45 40510.50
 REPORTS 17.94 125.71 125.71-
 PURCHD SRV 1000.00 1460.60 460.60-
 SUBCONTR 2000.00 2000.00
 MAT & SUPP 12500.00 44.22 1614.81 2358.43 8526.76
 OTHER D/C 200.00 21.76 460.23 260.23-
 EQUIP PUR 7885.00 7885.00-
 TRAVEL-DOM 2000.00 1519.75 480.25
 *TOT DIR 98128.00 4354.29 40751.15 14590.88 42785.97
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 CSG% .00% OSUX .00% CSG\$ OSU\$ TOT\$ 59089.16

RET10 RETF10C PROJECT FINANCIAL SUMMARY SYS DATE 7/10/86 TIME 14:58:50
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 WKSTN 4 RPN 060006 DO WOODY PA VENTRESCA IDC G 44 45.00
 DESCRIPTION BUDGET EXP MONTH EXP TO DTE COMMITMENTS UNEN BAL
 **TOT SPON 142286.00 6313.72 59089.16 17608.53 65588.31

CSGX .00% OSUX .00% CSG\$ OSU\$ TOT\$ 59089.16

RET13 RETF13C

OPTION: 11 KEY: 210 717636

SYSTEM DATE: 7/10/86 TIME: 14:59:06

MONTHLY DATA AS OF: 6/30/86

OSURF TRANSACTIONS DISTRIBUTION SUMMARY

GENERAL LEDGER #: 210

SUBSIDIARY ACCOUNT NO: 717636

COST CODE	OPEN ITEM	TRN CDE	SOURCE REF	CAN NUMBER	TRANSACTION DESCRIPTION	COST EXP AMOUNT	SPONR EXP AMOUNT
100	337500	90	L60001		JUN 16-30,86-MON-BASE SA		711.73
102	288263	90	L60001		JUN 01-30,86-MON-BASE SA		2160.00
110	337500	90	L60001		JUN 16-30,86-MON-RETIREN		99.64
112	288263	90	K60001		MAY 86 LTD CHRG 81082387		3.92
112	288263	90	K60001		MAY 86 INS CHRG 81082387		22.18
112	288263	90	L60001		JUN 01-30,86-MON-RETIREN		296.14
130	223665	90	L60001		JUN 01-15,86-REL-BASE SA		600.00
132	907660	90	L60001		JUN 23-30,86-REL-BASE SA		31.68
132	907660	90	L60001		JUN 01-22,86-REL-BASE SA		89.64
140	223665	90	L60001		JUN 01-15,86-REL-INS ACC		20.90
140	223665	90	L60001		JUN 01-15,86-REL-RETIREN		84.00
142	907660	90	L60001		JUN 23-30,86-REL-RETIREN		4.34
142	907660	90	L60001		JUN 23-30,86-REL-INS ACC		3.48
142	907660	90	L60001		JUN 01-22,86-REL-RETIREN		12.29
142	907660	90	L60001		JUN 01-22,86-REL-INS ACC		10.45 +

CMD 5 = BROWSE BACKWARD

ROLLUP

CMD 7 = BROWSE FORWARD

ROLLEDOWN

RET13 RETF13C

OPTION: 11 KEY: 210 717636

SYSTEM DATE: 7/10/86 TIME: 14:59:12

MONTHLY DATA AS OF: 6/30/86

OSURF TRANSACTIONS DISTRIBUTION SUMMARY

GENERAL LEDGER #: 210

SUBSIDIARY ACCOUNT NO: 717636

COST CODE	OPEN ITEM	TRN CDE	SOURCE REF	CAN NUMBER	TRANSACTION DESCRIPTION	COST EXP AMOUNT	SPONR EXP AMOUNT
162		80		004172	PR0102 CIVIL ENG 5/86		66.48
162		80		004293	PR0104 CIVIL ENG JUNE 86		33.24
172		80		004173	PR0102 CIVIL ENG 5/86		13.51
172		80		004294	PR0104 CIVIL ENG JUNE 86		6.75
					TOTAL PERSONNEL SERVICES		4270.37
316		90	L60011		STORES CHARGES - JUN 86		44.22
344		80		021218	IB1543 TELE SERVICE 5/86		7.76
454		90	L60830		JUN REP CST CHGS		17.94
536		80		057535	FEDERAL EXPRESS		14.00
					TOTAL MATERIAL & SERVICE		83.92
840		90	L60004		COMPUTED IND-COST JUN 86		1959.43
					TOTAL INDIRECT COST		1959.43
					TOTAL FOR PROJECT		6313.72

CMD 5 = BROWSE BACKWARD
CMD 7 = BROWSE FORWARD

ROLLUP
ROLLEDOWN

RET12 RETF12C PROJECT NUMBER: 717636

SYSTEM DATE 7/10/86 TIME 14:59:33

OPTION: 07 KEY: 717636

MONTHLY DATA AS OF: 6/30/86

PRINCIPAL INVESTIGATOR NAME: KATHERINE T FABER

ADM NAME VENTRESCA

CO-PRINCIPAL INVESTIGATOR NAME: JOHN P HIRTH

DO NAME WOODY

OUTSTANDING COMMITMENTS

COST	PO-TA	APPT	PO-TA	VEN/EMP	VENDOR/EMPLOYEE	C/S COMMIT	SPON COMMIT
CODE	NUMBER	LTR	DATE	NUMBER	FIRST NAME	AMOUNT	AMOUNT
100	337500	P	9/15/86	337500	JOHN P HIRTH		3558.66
110	337500	P	9/15/86	337500	JOHN P HIRTH		498.21
132	907660	B	8/31/86	907660	LAUREN RAE WERLING		255.55
142	907660	B	8/31/86	907660	LAUREN RAE WERLING		35.03
					TOTAL PERSONNEL SERVICES		4347.45
316	477850		3/18/86		KISTLER INSTRUMENT CORP.		1578.43
316	481888		6/06/86		ELLIS CERAMTEK, INC.		330.00
316	482686		6/24/86		STRUERS, INC.		325.00
316	482766		6/25/86		ALDRICH CHEMICAL CO INC		125.00
					TOTAL MATERIAL & SERVICE		2358.43
614	482806		6/25/86		APPLIED TEST SYSTEMS INC		7885.00
					TOTAL EQUIPMENT		7885.00
					TOTAL FOR PROJECT		14590.88

CMD 5 = BROWSE BACKWARD

ROLLUP

CMD 7 = BROWSE FORWARD

ROLLDOWN