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# Structure of Model Gas Flames in Nitramines

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19. ABSTRACT (Continue on reverse if necessary and identify by block number) The purpose of this paper is to summarize the current status of studies we have undertaken of model gas phase flames associated with the combustion of nitramine based solid rocket propellants. These studies consist of measurements of the structure of stable and unstable species concentration profiles and temperature in laminar, premixed, flat flames of fuel/NOx mixtures at low pressure. The experimental measurements are then compared to calculations of the concentration profiles using a one dimensional flame code which models the transport processes and chemistry of the flame. The transport processes include species diffusion and thermal conduction through the flame and the chemistry is modeled by a detailed chemical kinetic reaction mechanism. The flames which have been studied thus far are supplied with CH4, CH2O or CO as fuel and NO2, N2O or O2 as oxidizer. The overall characteristics of the flames are presented in the paper and the preliminary conclusions of the flame modeling are discussed.					
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## I. RESEARCH OBJECTIVES

The combustion of solid rocket propellants and other energetic materials is a complex multidimensional and multiphase process involving a wide variety of chemical species (1). The very high pressure and temperature conditions of practical rocket combustion chambers are at present inaccessible by most conventional diagnostic techniques. The study of these coupled phenomena in situ, therefore, has not been possible in sufficient detail to develop a complete understanding of the chemistry and physics of the combustion process. It has been to study separate aspects of the overall process in an effort to provide a comprehensive understanding of the combustion mechanism. This study is one component of that coordinated investigation and has as its focus the gas phase reactions associated with the combustion of these solid fuels.

The decomposition of many of these solid energetic materials during combustion leads to the formation of gaseous hydrocarbon fuel species and oxides of nitrogen which serve as oxidizers. The reactions of these decomposition products above the propellant surface leads to a gaseous flame which can provide heat which is transferred back to the propellant surface and can thereby influence the burning rate. We have initiated a study of these gas phase reactions by investigating the structure of model flames under conditions which are idealized for the gas phase measurements. The compositions of the reactant species can be varied independently to study individual reactant systems which can then be integrated into an overall reaction system. Although the temperature of the model flames is near that of the propellant flames, it is necessary to conduct the flame studies at low pressure in order to have sufficient spatial resolution to resolve the chemical kinetic mechanism of the reaction.

## II. EXPERIMENTAL APPARATUS AND PROCEDURE

The laminar, premixed, flat flames which were studied were stabilized on a 2 cm by 8 cm rectangular burner housed in a chamber evacuated to a pressure of 50 torr. The reactant gases, with the exception of formaldehyde, were supplied from gas cylinders and controlled by linear mass flow regulators. Formaldehyde cannot be supplied as a gas in a cylinder because of its extreme reactivity, particularly with itself, to form a solid polymer. Therefore, a continuous flow, monomeric, gaseous formaldehyde generator was developed and used for the study (2).

Flame measurements were made of the concentration of stable species and of selected intermediate species and of temperature through the reaction zone. Stable species were measured by a sampling microprobe and gas chromatographic analysis. Unstable species were measured by laser induced fluorescence and laser absorption using an excimer pumped dye laser system. The laser absorption results were used to calibrate the linear fluorescence concentration profiles. The gas temperature was determined by a  $BeO/Y_2O_3$  coated Pt-Pt/13%Rh thermocouple corrected for radiation losses and by spectroscopic rotational temperature measurements.

The accuracy of the of the stable species composition measurements is approximately 8%, the accuracy of the unstable species measurements is estimated to be 20% and the accuracy of the temperature measurements is about 3%. The flame sampling position is determined by moving the burner relative to the probes or the laser beam with a positioning micrometer. The use of slits in the laser induced fluorescence collection system gives a position disturbance. A more detailed description of the experimental system is given in Reference 3.

### III. RESULTS AND DISCUSSION

#### A. LAMINAR PREMIXED $\text{CH}_4/\text{NO}_2/\text{O}_2$ and $\text{CH}_2\text{O}/\text{NO}_2/\text{O}_2$ FLAMES

**Flame Structure.** Complete composition and temperature profiles were measured for three lean  $\text{CH}_4/\text{NO}_2/\text{O}_2$  flames and two lean  $\text{CH}_2\text{O}/\text{NO}_2/\text{O}_2$  flames and results from one flame in each group is given in Figure 1. The concentration profiles show that  $\text{NO}_2$  is converted to  $\text{NO}$  and that some exothermic  $\text{NO}$  reduction occurs in the later stages of the flame only when  $\text{CH}_4$  was the fuel. As will be discussed later, radicals needed for the destruction of  $\text{CH}_4$  and  $\text{CH}_2\text{O}$  are provided primarily by hydrogen atom attack on  $\text{NO}_2$  and  $\text{O}_2$ . The carbon product  $\text{CO}$  is formed early in the reaction zone and  $\text{CO}$  is oxidized to  $\text{CO}_2$  in the later stages of the flame.

The flame profiles indicate that  $\text{NO}_2$  is a much less effective oxidizer than  $\text{N}_2\text{O}$  or  $\text{O}_2$  and much of the  $\text{NO}_2$  remains unreacted in the burnt gas mixture. Mixtures with only  $\text{CH}_2\text{O}$  and  $\text{NO}_2$  could not be stabilized and mixtures with only  $\text{CH}_4$  and  $\text{NO}_2$  could only be stabilized in very lean mixtures with great difficulty. Small amounts of  $\text{O}_2$  added rendered the reactant mixtures sufficiently stable that probe sampling became possible. Measurements of  $\text{CH}_4/\text{O}_2$  and  $\text{CH}_2\text{O}/\text{O}_2$  flames showed that the reaction rate with  $\text{O}_2$  alone is much more rapid than with combinations of  $\text{NO}_2$  and  $\text{O}_2$  with the same stoichiometry. The profiles suggest that only one of the oxygen atoms in the  $\text{NO}_2$  is available as an oxidizer with the other remaining bound in the  $\text{NO}$ .

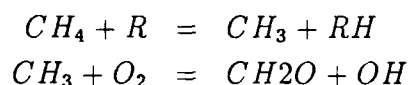
There are significant differences in the final products in the methane and in the formaldehyde flames. With methane there is some reduction of the  $\text{NO}$  which is formed from  $\text{NO}_2$  into molecular nitrogen whereas with formaldehyde little molecular nitrogen was detected. Another difference between the two flames is that the  $\text{H}$  concentration is high and remains high in the burnt gas with formaldehyde even though the flames are lean whereas the  $\text{H}_2$  is below the detection limit in the methane flame.

The intermediate species measured in the methane flame are  $\text{CH}$ ,  $\text{CN}$ ,  $\text{NH}$ ,  $\text{NH}_2$  and  $\text{OH}$ . All but the  $\text{OH}$  rise to a maximum and then decrease quickly in the reaction zone. The  $\text{CH}$  radical is observed earliest in the reaction zone and the profile has two peaks. In the formaldehyde flame only  $\text{CN}$  and  $\text{OH}$  were detected by the LIF system.

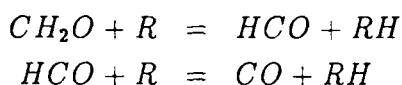
**Reaction Mechanism.** The reaction mechanism of the flames of  $\text{CH}_4$  and  $\text{CH}_2\text{O}$  with

NO<sub>2</sub> and O<sub>2</sub> has been evaluated by calculating the reaction rates of the species measured in the flame and comparing these rates to those calculated for elementary reactions. In addition, calculations of the flame structure using a flame code (4) were compared to the experimental measurements. The reaction mechanism is based on the hydrocarbon reactions given in Warnatz (5) and the nitrogen reactions. Kinetic calculations and the associated sensitivity analysis provide a preliminary explanation of the major reaction pathways in the flame. Most aspects of the reaction mechanism are consistent with current understanding of methane and formaldehyde combustion. However there are a number of problems which are raised by the use of NO<sub>2</sub> as oxidizer which will be emphasized here.

The consumption of methane proceeds primarily by the sequence of reactions

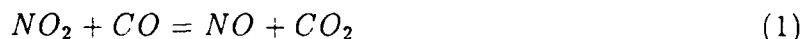


followed by the formaldehyde reactions

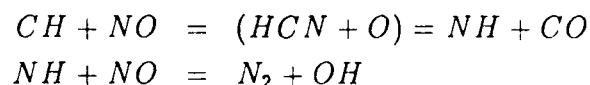


where R can represent H, O or OH. In addition, the CH<sub>3</sub> radical from CH<sub>4</sub> can undergo a series of hydrogen abstractions to give CH. Note, however, that if CH<sub>2</sub>O is the only fuel, no CH is produced because of the extreme difficulty of producing CH from HCO. Several aspects of the experimental results derive easily from this mechanism. The relative ease with which H<sub>2</sub> is formed in CH<sub>2</sub>O flames arises from the importance of H in the CH<sub>2</sub>O reactions above. The fact that no N<sub>2</sub> is formed in the CH<sub>2</sub>O flames arises from the fact that CH reactions with NO or other nitrogen containing species to form N<sub>2</sub>, as will be discussed below.

The reactions involving nitrogen species are rather more interesting. The consumption of NO<sub>2</sub> in many combustion systems is usually by reaction with H to form NO and OH. Likewise the most important reaction for CO oxidation is with OH to form CO<sub>2</sub> and H. These reactions are not sufficient to describe either the rate of consumption of NO<sub>2</sub> in the flames or the rate of conversion of CO to CO<sub>2</sub>. It is necessary to add the reaction



in order to improve the agreement between the calculated profiles and the flame data. The literature value of the rate constant cited in Table I was used (Reference 7). In addition, in order to calculate the N<sub>2</sub> formation which was observed, the reactions below were used



This sequence in which CH is needed to form NO explains the absence of N<sub>2</sub> in the CH<sub>2</sub>O flames; however, the literature values of rate constants for these reactions are not sufficiently

fast to give as much  $N_2$  formation as observed in the  $CH_4$  flames. The relative stability of  $NO$  also suggests why the flames with  $NO_2$  require some small amount of  $O_2$  for flame stabilization. The reaction of  $NO_2$  with  $H$  is chain propagating whereas the reaction of  $O_2$  with  $H$  is chain branching. This results in essentially only one oxygen atom being available as an oxidant.

## B. LAMINAR PREMIXED $CH_4/N_2O$ AND $CH_2O/N_2O$ FLAMES

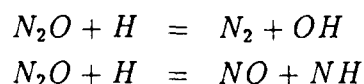
**Flame Structure.** Complete flame profiles were measured for three  $CH_4/N_2O$  flames and two  $CH_2O/N_2O$  flames and some representative data are given in Figure 2 for each fuel. With  $N_2O$  as oxidizer it was possible to stabilize flames under lean or rich conditions and the flames were generally much more stable than with  $NO_2$ . The  $N_2O$  was converted nearly completely to  $N_2$  in rich or stoichiometric flames and there was also some formation of  $NO$  from  $N_2O$  in the post flame gases. It was likewise found in these flames that  $CO$  was produced as an intermediate and then converted partially to  $CO_2$ .

Several aspects of the flame structure were different depending on whether  $CH_4$  or  $CH_2O$  was the fuel. With  $CH_2O$  as fuel there was rather more  $CO$  formed and there was again some  $H_2$  formed even in the lean mixtures. With  $N_2O$  as oxidizer there was some  $NO$  measured in flames with both  $CH_4$  and  $CH_2O$ . As will be discussed below, this is a result of the fact that  $N_2O$  can form  $NO$  directly even though  $N_2$  is the primary decomposition product.

The measurements of the unstable species in the  $N_2O$  flames showed that there was again  $CH$ ,  $CN$ ,  $NH$  and  $OH$  in the  $CH_4$  flame but no  $CH$  was observed in the  $CH_2O$  flame. The  $OH$  profile persisted into the postflame gases whereas the other intermediates had a concentration maximum in the reaction zone. As with the  $NO_2$  flames the  $CH$  peak was the first to occur in the  $N_2O$  flame.

**Reaction Mechanism.** The reaction mechanism for the  $N_2O$  flames was also evaluated by calculating the flame structure using the mechanism in Table I and comparing the results to the measured profiles. The preliminary reactions of  $CH_4$  and  $CH_2O$  in this system are essentially the same as those for the  $NO_2$  system. This mechanism again suggests that rather more  $CO$  will result from  $CH_2O$  because of the formation of  $HCO$  which reacts almost exclusively to form  $CO$ . The formation of  $H_2$  from  $CH_2O$  is also more significant.

The reactions of the nitrogen containing species are dominated by



with the second reaction contributing no more than 5% to the total  $N_2O$  consumption. It was again found that the rate of consumption of the oxidizer and the rate of conversion of  $CO$  to  $CO_2$  was not adequately represented unless the reaction



was added, again using literature values for the rate constant (Reference 8).

### C. LAMINAR PREMIXED CO/N<sub>2</sub>O FLAMES

The results discussed above suggest that a study of flames of CO with NO<sub>2</sub> and N<sub>2</sub>O would be very useful for the understanding of the CH<sub>4</sub> and CH<sub>2</sub>O flames. By studying these flames it would be possible to obtain data on the rate of the reaction of CO with both NO<sub>2</sub> and N<sub>2</sub>O, reactions which are important in the systems described above and which have limited high temperature kinetic data currently available.

Another motivation for the study of the CO flames arises from the as yet unexplained presence of CN in the CH<sub>2</sub>O flames. As discussed in describing the CH<sub>2</sub>O/NO<sub>2</sub>/O<sub>2</sub> and CH<sub>2</sub>O/N<sub>2</sub>O flames, no CH was expected or observed in the flame. The mechanism discussed above would also suggest that no CN should be found in the flame as well. The chemical kinetic path most often suggested for the formation of CN is by a reaction between CH and NO to form HCN followed by a reaction to form CN. From our experimental observations, however, it appears that there is a mechanism for the formation of CN from CH<sub>2</sub>O without CH being present.

We have, therefore, established laminar premixed flat flames of CO with N<sub>2</sub>O to which small amounts of CH<sub>4</sub> or CH<sub>2</sub>O might be added. Laser induced fluorescence measurements in the pure CO/N<sub>2</sub>O flame give no detectable fluorescence signal for CH or CN (or of NH, NH<sub>2</sub> or OH since no hydrogen was present). This suggests that the formation of CN in the CH<sub>2</sub>O flames occurs before the fuel is converted to CO and most likely by reactions between HCO and NO or N<sub>2</sub>O. Measurements with as little as 1% added CH<sub>4</sub> give a distinct CH peak followed by a CN peak in the reaction zone. Measurements with added CH<sub>2</sub>O have not yet been completed.

## IV. CONCLUSIONS

Low pressure, laminar, premixed flames of CH<sub>4</sub>, CH<sub>2</sub>O and CO have been stabilized with NO<sub>2</sub>, N<sub>2</sub>O and O<sub>2</sub> as oxidizer, the flame structure measured and the reaction mechanism discussed. Nitrogen dioxide is a poor oxidizer in relation to O<sub>2</sub> due to the chain propagating reaction of NO<sub>2</sub> with H atoms in contrast with the chain branching reaction of O<sub>2</sub> with H atoms. Therefore, NO<sub>2</sub> is converted rather slowly and incompletely to NO and much of the NO<sub>2</sub> remains unreacted in the burnt gas. In flames with NO<sub>2</sub> and CH<sub>4</sub>, some reduction of NO to N<sub>2</sub> was possible because of the reaction of CH with NO. In flames with NO<sub>2</sub> and CH<sub>2</sub>O no CH is formed so that no molecular nitrogen is detected. In flames with N<sub>2</sub>O as oxidizer both N<sub>2</sub> and NO are produced from the reaction of N<sub>2</sub>O with H atoms. The reaction mechanism presented is capable of explaining all the experimental observations except the presence of CN in the CH<sub>2</sub>O flames. Measurements on flames of CO and N<sub>2</sub>O suggest that this species results from a reaction between HCO and NO or N<sub>2</sub>O.

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4. M. M. Habeebullah, "Laser Induced Fluorescence Measurements of Radical Species in Flames of Methane-Nitrous Oxide and Formaldehyde-Nitrous Oxide," **Phd Thesis**, University of Colorado, Boulder, May 1989. (Currently a Professor in the Mechanical Engineering Department of King Abdul Aziz University, Jeddah, Saudi Arabia.
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## VIII. WORKSHOPS AND PANELS

1. Combustion Probes for Solid Nitramines Workshop, Sandia National Laboratories, Livermore, June 1988.
2. JANNAF Gas Phase Reactions Workshop, Naval Postgraduate School, Monterey, October 1987.
3. AFOSR Solid Rocket Motor Instability Workshop, University of Colorado, Boulder, March 1988.
4. Kinetic and Related Aspects of Propellant Combustion Chemistry Panel, Johns Hopkins University, Laurel, May 1988.
5. ONR Meeting on Coordinated Investigation of New Nitramine Compounds, Princeton University, September 1988.
6. ARO Meeting of Combustion of Energetic Materials, Picatinny Arsenal, New Jersey, June 13-14, 1989.

Table I

Combined Reaction Mechanism for  $\text{CH}_4/\text{NO}_2/\text{O}_2$  and  $\text{CH}_2\text{O}/\text{NO}_2/\text{O}_2$  flames. Rate Coefficients are in the form  $K(T) = AT^n \exp[-E/(RT)]$ . The units are moles,  $\text{cm}^3$ , seconds, K, and cal/mole.

No.	REACTION	A	n	E	Ref.
1	$\text{CH}_4 + \text{H} + \text{M} = \text{CH}_4 + \text{M}$	8.00E+26	-3.00	0.0	3
2	$\text{CH}_4 + \text{O}_2 = \text{CH}_3 + \text{HO}_2$	7.90E+13	0.00	56000.0	3
3	$\text{CH}_4 + \text{O} = \text{CH}_3 + \text{OH}$	1.20E+07	2.10	7620.0	1
4	$\text{CH}_4 - \text{H} = \text{CH}_3 - \text{H}_2$	2.20E+04	3.00	8750.0	3
5	$\text{CH}_4 + \text{OH} = \text{CH}_3 + \text{H}_2\text{O}$	1.60E+06	2.10	2460.0	3
6	$\text{CH}_4 + \text{HO}_2 = \text{CH}_3 + \text{H}_2\text{O}_2$	1.80E+11	0.00	18700.0	3
7	$\text{CH}_3 + \text{O}_2 = \text{CH}_3\text{O} - \text{H} - \text{O}$	1.50E+13	0.00	28680.0	1
8	$\text{CH}_3 - \text{HO}_2 = \text{CH}_3\text{O} - \text{OH}$	2.00E+13	0.00	0.0	3
9	$\text{CH}_3 - \text{O}_2 = \text{CH}_3\text{O} - \text{O}$	2.05E+19	-1.57	29229.0	3
10	$\text{CH}_3 - \text{O} = \text{CH}_3\text{O} - \text{H}$	8.00E+13	0.00	0.0	3
11	$\text{CH}_3 - \text{NO} = \text{NH} - \text{CH}_3\text{O}$	6.00E-11	0.00	0.0	8
12	$\text{CH}_3 - \text{OH} = \text{CH}_3 + \text{H}_2\text{O}$	7.50E+06	2.00	5000.0	3
13	$\text{CH}_3 - \text{H} = \text{CH}_3 + \text{H}_2$	9.00E+13	0.00	15100.0	3
14	$\text{CH}_3 + \text{NO} = \text{HCN} + \text{H}_2\text{O}$	1.00E-11	0.00	15000.0	3
15	$\text{CH}_3\text{O} - \text{M} = \text{CH}_3\text{O} - \text{H} - \text{M}$	1.00E+14	0.00	25000.0	3
16	$\text{CH}_3\text{O} + \text{H} = \text{CH}_3 + \text{OH}$	1.00E+14	0.00	0.0	3
17	$\text{CH}_3\text{O} + \text{H} = \text{CH}_3\text{O} - \text{H}_2$	2.00E+13	0.00	0.0	3
18	$\text{CH}_3\text{O} + \text{OH} = \text{CH}_3\text{O} + \text{H}_2\text{O}$	1.00E+13	0.00	0.0	3
19	$\text{CH}_3\text{O} + \text{O} = \text{CH}_3\text{O} + \text{OH}$	1.00E+13	0.00	0.0	3
20	$\text{CH}_3\text{O} + \text{O}_2 = \text{CH}_3\text{O} + \text{HO}_2$	1.00E+14	0.00	7600.0	1
21	$\text{CH}_3\text{O} - \text{M} = \text{HCO} - \text{H} - \text{M}$	3.31E-16	0.00	81000.0	3
22	$\text{CH}_3\text{O} - \text{M} = \text{CO} - \text{H}_2 - \text{M}$	5.05E+16	0.00	71940.0	7
23	$\text{CH}_3\text{O} - \text{OH} = \text{HCO} + \text{H}_2\text{O}$	1.81E-13	0.00	437.0	2
24	$\text{CH}_3\text{O} - \text{O} = \text{HCO} + \text{OH}$	5.00E+13	0.00	4600.0	4
25	$\text{CH}_3\text{O} + \text{H} = \text{HCO} + \text{H}_2$	1.00E+14	0.00	4927.7	2
26	$\text{CH}_3\text{O} - \text{HO}_2 = \text{HCO} + \text{H}_2\text{O}_2$	1.00E+12	0.00	9338.0	2
27	$\text{HCO} - \text{O} = \text{CO}_2 + \text{H}$	3.00E+13	0.00	0.0	1
28	$\text{HCO} - \text{OH} = \text{CO} + \text{H}_2\text{O}$	5.00E-13	0.00	0.0	1
29	$\text{HCO} - \text{H} = \text{CO} - \text{H}_2$	2.00E-14	0.00	0.0	1
30	$\text{HCO} - \text{O} = \text{CO} - \text{OH}$	3.00E-13	0.00	0.0	1
31	$\text{HCO} - \text{M} = \text{CO} + \text{H} + \text{M}$	5.00E-12	0.00	19120.0	1
32	$\text{HCO} - \text{O}_2 = \text{CO} - \text{HO}_2$	3.00E-12	0.00	0.0	1
33	$\text{CO} - \text{OH} = \text{CO}_2 + \text{H}$	1.51E-07	1.30	758.0	3
34	$\text{CO} - \text{HO}_2 = \text{CO}_2 + \text{OH}$	3.46E+12	0.00	8196.0	2
35	$\text{CO} - \text{O} - \text{M} = \text{CO}_2 - \text{M}$	6.17E+14	0.00	3000.0	3
36	$\text{CO} - \text{O}_2 = \text{CO}_2 + \text{O}$	2.50E-12	0.00	47800.0	1
37	$\text{CO} - \text{CO} + \text{O} = \text{CO}_2 + \text{CO}$	5.30E+13	0.00	-4541.0	1
38	$\text{CO} - \text{H} - \text{H}_2 = \text{HCO} - \text{H}_2$	6.90E+14	0.00	1673.0	1
39	$\text{NO}_2 - \text{M} = \text{NO} + \text{O} + \text{M}$	4.67E+18	-1.50	72000.0	5
40	$\text{NO}_2 - \text{H} = \text{NO} - \text{OH}$	3.50E+14	0.00	1500.0	3
41	$\text{NO}_2 - \text{O} = \text{NO} + \text{O}_2$	1.00E-13	0.00	600.0	3
42	$\text{HO}_2 - \text{NO} = \text{NO}_2 + \text{OH}$	2.11E+12	0.00	-479.0	3
43	$\text{NO}_2 - \text{CO} = \text{CO}_2 + \text{NO}$	1.20E+13	0.00	31600.0	6
44	$\text{H}_2 - \text{O}_2 = \text{OH} + \text{OH}$	1.70E+13	0.00	47780.0	3
45	$\text{OH} - \text{H}_2 = \text{H}_2\text{O} - \text{H}$	1.17E-09	1.30	3626.0	3
46	$\text{O} + \text{OH} = \text{O}_2 - \text{H}$	4.00E+14	-0.50	0.0	3
47	$\text{O} + \text{H}_2 = \text{OH} + \text{H}$	5.06E-04	3.67	6290.0	3
48	$\text{OH} - \text{HO}_2 = \text{H}_2\text{O} - \text{O}_2$	7.50E-12	0.00	0.0	3
49	$\text{H} + \text{HO}_2 = \text{OH} + \text{OH}$	1.40E+14	0.00	1073.0	3
50	$\text{O} + \text{HO}_2 = \text{O}_2 + \text{OH}$	1.40E+13	0.00	1073.0	3
51	$\text{OH} + \text{OH} = \text{O} + \text{H}_2\text{O}$	6.00E-08	1.30	0.0	3
52	$2\text{H} + \text{M} = \text{H}_2 + \text{M}$	1.00E-18	-1.00	0.0	3
53	$\text{H} + \text{H} + \text{H}_2 = \text{H}_2 + \text{H}_2$	9.20E-16	-0.60	0.0	3
54	$\text{H} + \text{H} + \text{H}_2\text{O} = \text{H}_2 + \text{H}_2\text{O}$	6.00E-19	-1.25	0.0	3
55	$\text{H} + \text{H} - \text{CO}_2 = \text{H}_2 - \text{CO}_2$	5.49E-20	-2.00	0.0	3
56	$\text{H} + \text{OH} - \text{M} = \text{H}_2\text{O} - \text{M}$	1.60E-22	-2.00	0.0	3
57	$\text{H} + \text{O} - \text{M} = \text{OH} - \text{M}$	6.20E-16	-0.60	0.0	3
58	$2\text{O} - \text{M} = \text{O}_2 - \text{M}$	1.89E-13	0.00	-1788.0	3
59	$\text{H} + \text{HO}_2 = \text{H}_2 - \text{O}_2$	1.25E-13	0.00	0.0	3
60	$\text{HO}_2 + \text{HO}_2 = \text{H}_2\text{O}_2 + \text{O}_2$	2.00E-12	0.00	0.0	3
61	$\text{H}_2\text{O}_2 + \text{M} = \text{OH} + \text{OH} - \text{M}$	1.30E-17	0.00	45500.0	3
62	$\text{H}_2\text{O}_2 - \text{H} = \text{HO}_2 + \text{H}_2$	1.60E-12	0.00	3800.0	3
63	$\text{H}_2\text{O}_2 + \text{OH} = \text{H}_2\text{O} + \text{HO}_2$	1.00E-13	0.00	1800.0	3
64	$\text{CH}_2 + \text{H} = \text{CH} + \text{H}_2$	1.00E+18	-1.56	0.00	3
65	$\text{CH}_2 + \text{OH} = \text{CH} - \text{H}_2\text{O}$	1.13E-07	2.00	3000.0	3
66	$\text{CH}_2 + \text{OH} = \text{CH}_2\text{O} + \text{H}$	2.50E-13	0.00	0.0	3
67	$\text{CH}_2 + \text{CO}_2 = \text{CH}_2\text{O} + \text{CO}$	1.10E+11	0.00	1000.0	3
68	$\text{CH}_2 + \text{O} = \text{CO} + 2\text{H}$	5.00E+13	0.00	0.0	3
69	$\text{CH}_2 + \text{O} = \text{CO} + \text{H}_2$	3.00E-13	0.00	0.0	3
70	$\text{CH}_2 + \text{O}_2 = \text{CO}_2 + 2\text{H}$	1.60E-12	0.00	1000.0	3
71	$\text{CH}_2 - \text{O}_2 = \text{CH}_2\text{O} - \text{O}$	5.00E-13	0.00	0.0	3
72	$\text{CH}_2 - \text{O}_2 = \text{CO}_2 + \text{H} - 2$	6.90E-11	0.00	500.0	3
73	$\text{CH}_2 - \text{O}_2 = \text{CO} - \text{H}_2\text{O}$	1.90E+10	0.00	-1000.0	3
74	$\text{CH}_2 - \text{O}_2 = \text{HCO} + \text{OH}$	4.30E-10	0.00	-500.0	3
75	$\text{CH}_2 - \text{CH}_4 = \text{CH}_3 + \text{CH}_2$	4.00E+13	0.00	0.0	3
76	$\text{CH}_2 - \text{O}_2 = \text{CO} - \text{OH} + \text{H}$	3.00E+13	0.00	0.0	3
77	$\text{CH}_2 - \text{N}_2 = \text{HCN} + \text{NH}$	1.00E-13	0.00	74000.0	3
78	$\text{CH}_2 - \text{NO} = \text{HCN} - \text{OH}$	2.00E+13	0.00	0.0	3
79	$\text{CH}_2 - \text{N} = \text{HCN} + \text{H}$	5.00E-13	0.00	0.0	3
80	$\text{CH} - \text{O}_2 = \text{HCO} + \text{O}$	3.30E-13	0.00	0.0	3
81	$\text{CH} - \text{O} = \text{CO} - \text{H}$	5.70E+13	0.00	0.0	3
82	$\text{CH} - \text{OH} = \text{HCO} - \text{H}$	3.00E+13	0.00	0.0	3
83	$\text{CH} - \text{CO}_2 = \text{HCO} - \text{CO}$	3.40E+12	0.00	690.0	3
84	$\text{CH} + \text{H} = \text{C} + \text{H}_2$	1.50E-14	0.00	0.0	3
85	$\text{CH} + \text{H}_2\text{O} = \text{CH}_2\text{O} + \text{H}$	4.57E+14	-0.75	0.0	3
86	$\text{CH} - \text{N}_2 = \text{HCN} + \text{N}$	2.00E-11	0.00	13600.0	3
87	$\text{CH} - \text{NO} = \text{HCN} - \text{O}$	1.10E-14	0.00	0.0	3
88	$\text{CH} + \text{N} = \text{CN} - \text{H}$	1.30E+13	0.00	0.0	3
89	$\text{CO}_2 + \text{N} = \text{NO} + \text{CO}$	1.90E-11	0.00	3400.0	3
90	$\text{HCN} + \text{OH} = \text{CN} + \text{H}_2\text{O}$	1.45E+13	0.00	10929.0	3
91	$\text{HCN} + \text{O} = \text{NCO} + \text{H}$	1.38E+04	2.54	4980.0	3
92	$\text{HCN} - \text{O} = \text{NH} - \text{CO}$	3.45E+03	2.54	4980.0	3

Table I (cont.)

No.	REACTION	A	n	E	Ref.
93	$\text{HCN} - \text{O} = \text{CN} - \text{OH}$	2.70E+09	1.58	29200.0	3
94	$\text{CN} - \text{H}_2 = \text{HCN} - \text{H}$	2.95E+05	2.45	2237.0	3
95	$\text{CN} - \text{O} = \text{CO} - \text{N}$	1.80E+13	0.00	0.0	3
96	$\text{CN} - \text{O}_2 = \text{NCO} - \text{O}$	5.60E+12	0.00	0.0	3
97	$\text{CN} - \text{OH} = \text{NCO} + \text{H}$	6.00E+13	0.00	0.0	3
98	$\text{CN} - \text{NO}_2 = \text{NCO} - \text{NO}$	3.00E+13	0.00	0.0	3
99	$\text{CN} - \text{N}_2\text{O} = \text{NCO} - \text{N}_2$	1.00E-13	0.00	0.00	3
100	$\text{NCO} - \text{H} = \text{NH} - \text{CO}$	5.00E-13	0.00	0.0	3
101	$\text{NCO} - \text{O} = \text{NO} - \text{CO}$	2.00E-13	0.00	0.0	3
102	$\text{NCO} - \text{N} = \text{N}_2 - \text{CO}$	2.00E-13	0.00	0.00	3
103	$\text{NCO} - \text{OH} = \text{NO} + \text{CO} + \text{H}$	1.00E-13	0.00	0.0	3
104	$\text{NCO} - \text{M} = \text{N} - \text{CO} - \text{M}$	3.10E-16	-0.50	48000.0	3
105	$\text{NCO} - \text{H}_2 = \text{HNCO} - \text{H}$	8.58E-12	0.0	9000.0	3
106	$\text{NCO} - \text{NO} = \text{N}_2\text{O} - \text{CO}$	1.00E-13	0.00	330.0	3
107	$\text{NH} - \text{O}_2 = \text{HNO} - \text{O}$	1.00E+13	0.00	12000.0	3
108	$\text{NH} - \text{O}_2 = \text{NO} - \text{OH}$	7.60E+10	0.00	1530.0	3
109	$\text{NH} - \text{NO} = \text{N}_2\text{O} + \text{H}$	2.40E-15	-0.80	0.0	3
110	$\text{NH} - \text{OH} = \text{HNO} - \text{H}$	2.00E+13	0.00	0.0	3
111	$\text{NH} - \text{OH} = \text{N} - \text{H}_2\text{O}$	5.00E-11	0.50	2000.0	3
112	$\text{NH} - \text{N} = \text{N}_2 - \text{H}$	3.00E+13	0.00	0.0	3
113	$\text{NH} - \text{H} = \text{N} - \text{H}_2$	1.00E-14	0.00	0.0	3
114	$\text{NH} - \text{NO} = \text{N}_2 - \text{OH}$	2.40E+15	-0.80	0.0	3
115	$\text{N}_2\text{O} - \text{M} = \text{N}_2 - \text{O} - \text{M}$	1.60E+14	0.00	51600.0	3
116	$\text{N}_2\text{O} - \text{OH} = \text{N}_2 + \text{HO}_2$	2.00E-12	0.00	10000.0	3
117	$\text{N}_2\text{O} - \text{H} = \text{N}_2 - \text{OH}$	7.60E+13	0.00	15200.00	3
118	$\text{N}_2\text{O} - \text{O} = \text{N}_2 - \text{O}_2$	1.00E-14	0.00	28200.00	3
119	$\text{N}_2\text{O} - \text{O} = \text{NO} - \text{NO}$	1.00E-14	0.00	28200.00	3
120	$\text{HNO} - \text{HNO} = \text{N}_2\text{O} - \text{H}_2\text{O}$	3.95E-12	0.00	5000.0	3
121	$\text{HNO} - \text{NO} = \text{N}_2\text{O} + \text{OH}$	2.00E-12	0.00	26000.0	3
122	$\text{HNO} + \text{M} = \text{H} - \text{NO} - \text{M}$	1.50E-16	0.00	48680.0	3
123	$\text{HNO} - \text{H} = \text{H}_2 - \text{NO}$	5.00E-12	0.00	0.0	3
124	$\text{N} - \text{NO} = \text{N}_2 - \text{O}$	3.27E-12	0.30	0.0	3
125	$\text{N} - \text{O}_2 = \text{NO} - \text{O}$	6.40E-09	1.00	6280.0	3
126	$\text{N} + \text{OH} = \text{NO} - \text{H}$	3.80E-13	0.00	0.0	3

- |                            |                               |
|----------------------------|-------------------------------|
| 1 Gardner, W.C. [1984]     | 5 Hiraoka and Hardwick [1963] |
| 2 Vandoren et al. [1986]   | 6 Milks and Matulis [1972]    |
| 3 Miller and Bowman [1988] | 7 Dean et al. [1978]          |
| 4 Pitz et al. [1984]       | 8 Suggested reaction          |

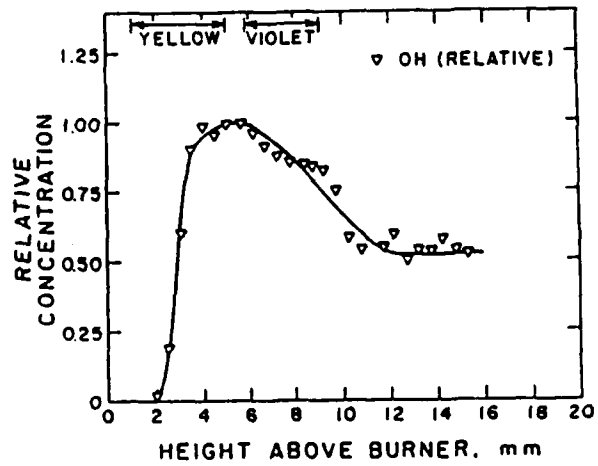
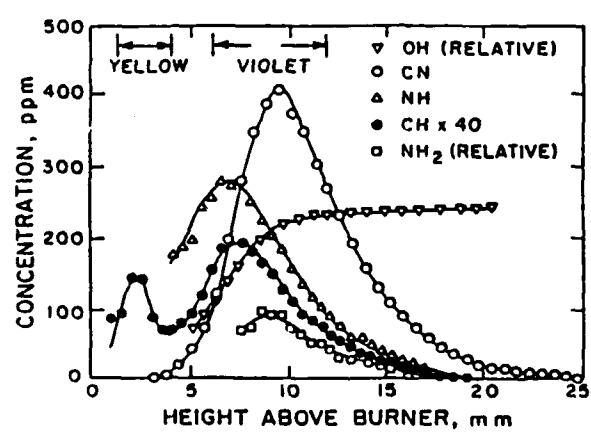
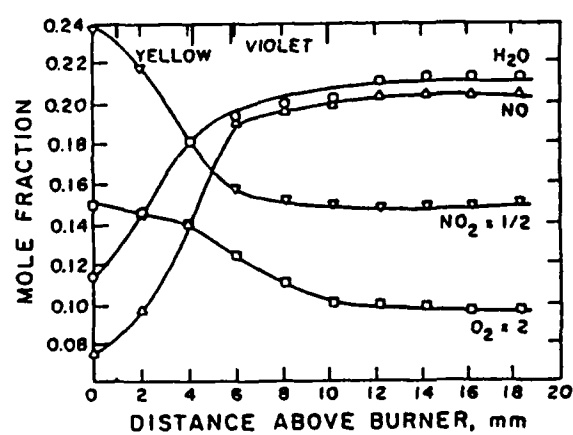
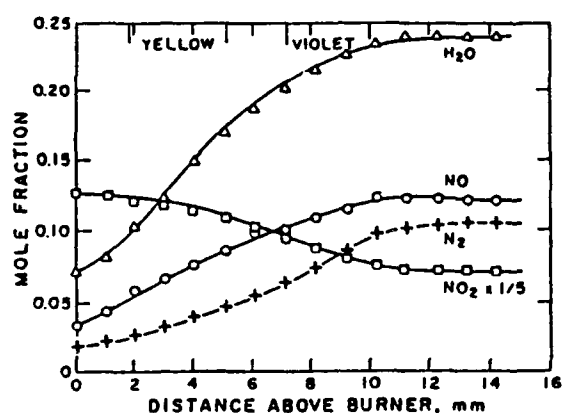
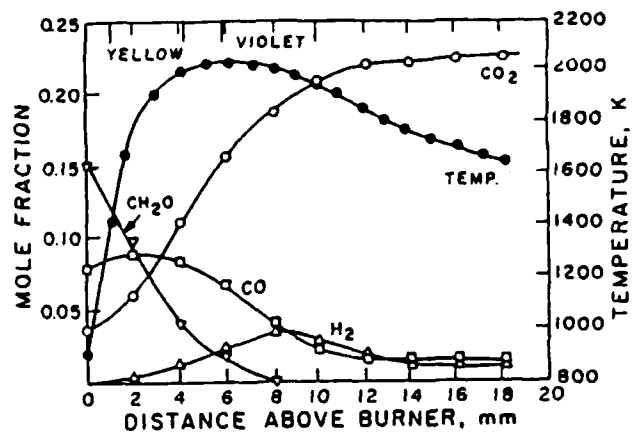
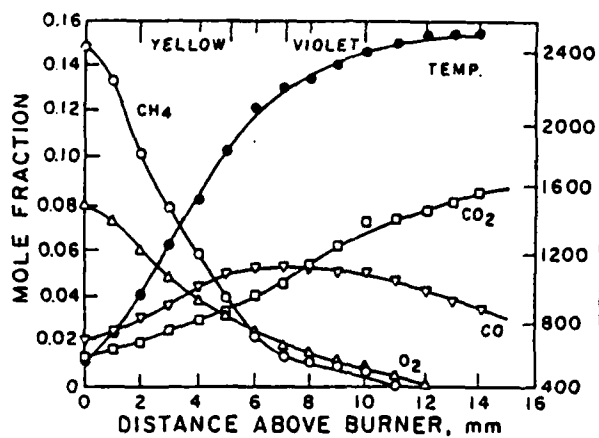


Figure 1A: Composition of stable species and temperature (upper graphs) and unstable species (lower graph) measured in a lean, laminar, premixed CH<sub>4</sub>/NO<sub>2</sub>/O<sub>2</sub> flame at 55 torr. The reactant mole fractions are 0.16 CH<sub>4</sub>, 0.73 NO<sub>2</sub>, and 0.11 O<sub>2</sub>. The total flowrate is 2.19 standard liters per minute.

Figure 1B: Composition of stable species and temperature (upper graphs) and unstable species (lower graph) measured in a lean, laminar, premixed CH<sub>2</sub>O/NO<sub>2</sub>/O<sub>2</sub> flame at 55 torr. The reactant mole fractions are 0.217 CH<sub>2</sub>O, 0.627 NO<sub>2</sub>, and 0.126 O<sub>2</sub>. The total flowrate is 2.15 standard liters per minute.

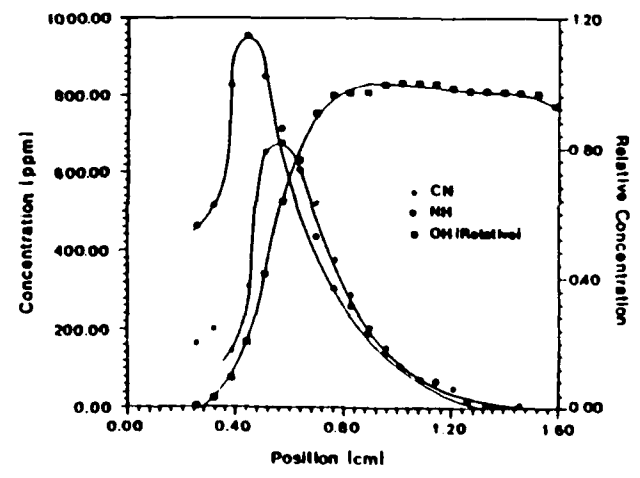
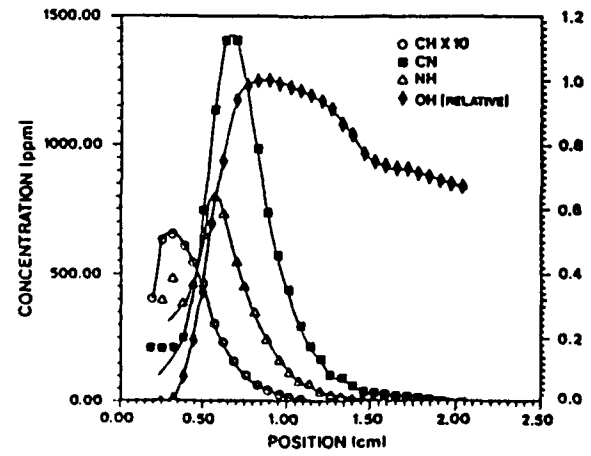
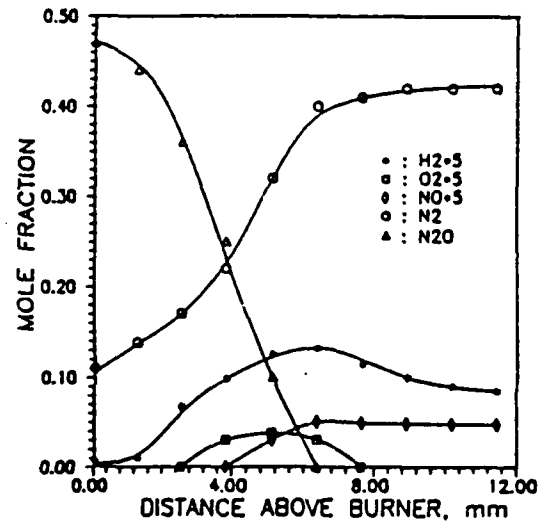
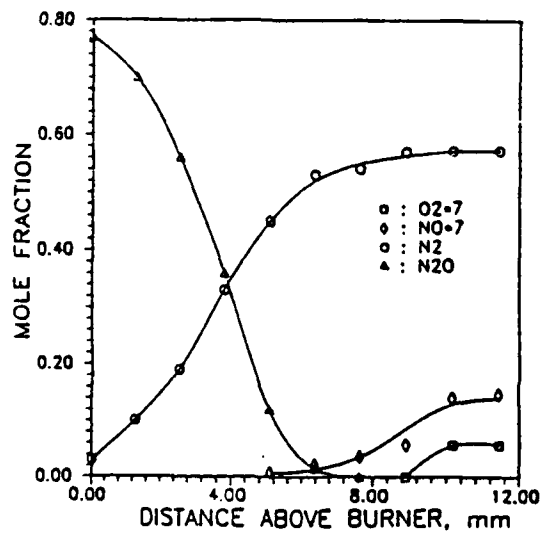
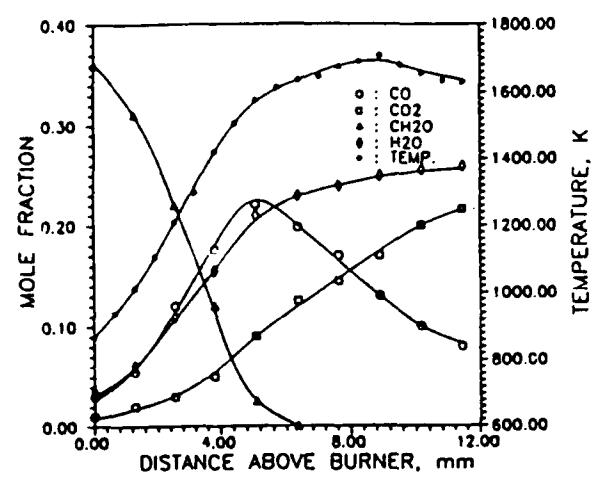
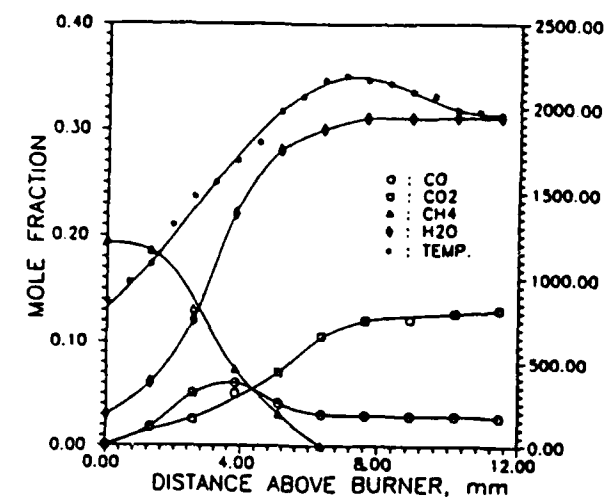


Figure 2A: Composition of stable species and temperature (upper graphs) and unstable species (lower graph) measured in a laminar, premixed CH<sub>4</sub>/N<sub>2</sub>O flame at 50 torr. The reactant mole fractions are 0.21 CH<sub>4</sub> and 0.79 N<sub>2</sub>O. The total flowrate is 2.18 standard liters per minute.

Figure 2B: Composition of stable species and temperature (upper graphs) and unstable species (lower graph) measured in a laminar, premixed CH<sub>2</sub>O/N<sub>2</sub>O flame at 50 torr. The reactant mole fractions are 0.43 CH<sub>2</sub>O, 0.57 N<sub>2</sub>O. The total flowrate is 2.01 standard liters per minute.