

REPORT DOCUMENT

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6. AUTHOR(S) McDonnell Douglas Missile Systems Company				8. PERFORMING ORGANIZATION REPORT NUMBER F33600-88-D-0567	
7. PERFORMING ORGANIZATION NAME(S) AND ADDRESS(ES) McDonnell Douglas Missile Systems Company St. Louis, Missouri 63166				10. SPONSORING/MONITORING AGENCY REPORT NUMBER F33600-88-D-0567	
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13. ABSTRACT (Maximum 200 words) Technology Insertion (TI)/Industrial Process Improvement (IPI) Data Base Documentation Book Volume 1 for OO-ALC/MANPGP (Wheels) Book 3 of 3. This document contains detailed information about layouts equipment and processes for this RCC (Resource Control Center).					
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**TECHNOLOGY INSERTION-ENGINEERING SERVICES
PROCESS CHARACTERIZATION
TASK ORDER NO. 1**

BOOK 3 OF 3

DATABASE DOCUMENTATION BOOK

OO-ALC

MANPGP

(WHEELS - PROFILES)

**CONTRACT SUMMARY REPORT
15 DECEMBER 1989**

**CONTRACT NO. F33600-88-D-0567
CDRL SEQUENCE NO. B008**



A-1

MCDONNELL DOUGLAS

*McDonnell Douglas Missile Systems Company
St. Louis, Missouri 63166-0516 (314) 232-0232*

Distribution Statement 1
distribution is unlimited

91 6 10

91-02809



OPERATION PROFILE

NAME _____		ALC _____		DATE 5-18-89		RCC _____		SHEET 19 OF 16				
PCN 69595A		WCD 16102N		WCD DATE 88281								
PCN NSN P/N	OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS	SKILL CODE/LEVEL	MANPOWER	EQUIPMENT	TIME REQUIRED	TIME REQUIRED	DATA SOURCE COMMENTS
						%	HRS.	QTY.	EQUIPMENT CODE	%	HRS.	
360D	Pr4	96P		1.0	TRANSIT							
					SETUP							
					PROCESS				PM922			
360E	Pr4	96P		1.0	TRANSIT							1st Paint
					SETUP				PM0922		.02	
					PROCESS				PM0436		.02	
360F	Pr4	96P		1.0	TRANSIT							2nd Paint
					SETUP				PM0922		.02	
					PROCESS				PM0437		.02	
360G	Pr4	96P		1.0	TRANSIT							
					SETUP							
					PROCESS				PM0922			
360H	Pr4	96P		1.0	TRANSIT							
					SETUP							
					PROCESS							

OPERATION PROFILE

NAME ALC 00 DATE 5-18-89 RCC Wheels SHEET 16 OF 16

PCN 69595A WCD 16102N WCD DATE 88281

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED		DATA SOURCE COMMENTS	
					%	HRS.			%	HRS.			%	HRS.		
305 RIP	RIP	UNLD	1.0	TRANSIT												
				SETUP												
				PROCESS												
370 RIP	RIP	BALN	1.0	TRANSIT			YH09	1	20	2	WS0001	1	20	2		
				SETUP												
				PROCESS												
380 RIP	RIP	ADN	1.0	TRANSIT											380, 390, 400 Install seals (PIC ASSY)	
				SETUP												
				PROCESS				YH09	1			1	W40004	1		
				TRANSIT												
				SETUP												
				PROCESS												
				TRANSIT												
				SETUP												
				PROCESS												

OPERATION PROFILE

NAME _____		ALC _____		DATE 5-19-87		RCC _____		WHEELS _____		SHEET 8 OF _____	
PCN 6757A		WCD 16102N		WCD DATE 88281							
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS
					MANDATORY FLOW HOURS	QTY.	TIME REQUIRED %	QTY.	TIME REQUIRED %	HRS.	
290	PPA	INST	.05	TRANSIT	JN07	1	.02				Install cup into bearing - PRC
				SETUP	JN07	1	.19				
				PROCESS	JN07	1	.08				
330	PPA	INST	1.0	TRANSIT	JN07	1	.02				Install thread inserts
				SETUP	JN07	1	.31				
				PROCESS	JN07	1	.35				
282	PPA	INST	1.0	TRANSIT	YH07	1	.1	FL001	1		Install lead ingot, check paper
				SETUP							
				PROCESS	YH07	1	.1	PM0731	1		
282	PPA	INST	1.0	TRANSIT				PM0735	1	.75	Blank job
				SETUP						.75	
				PROCESS							
282	PPA	INST	1.0	TRANSIT							
				SETUP							
				PROCESS							

OPERATIONAL PROFILE

NAME ALC 00 DATE 5-18-89 RCC Wheedsheet 7 OF 1

PCN 69595A WCD 16102N WCD DATE 88281

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED		DATA SOURCE COMMENTS
					%	HRS.			%	HRS.			%	HRS.	
~~2658~~	76P	UNLD	1.0	TRANSIT							Pm0936	1		.1	
				SETUP											
				PROCESS											
~~2659~~	76P	LOAD	1.0	TRANSIT											
				SETUP											
				PROCESS			3509	1		.01	Pm0922	1		.01	
~~2660~~	76P	UNWHT	1.0	TRANSIT											
				SETUP			3509	1		.01	Pm0922	1		.01	
				PROCESS							Pm0936	1		.01	
~~2661~~	76P	UNCK	1.0	TRANSIT											
				SETUP											
				PROCESS			3509	1		.01	Pm0922	1		.01	
~~2662~~	76P	UNW	1.0	TRANSIT											
				SETUP			3509	1		.02	Pm0922	1		.02	
				PROCESS							Pm0938	1		.02	

OPERATION PROFILE

NAME		ALC		DATE		5-18-87		RCC		WHEELS		SHEET		10 OF	
PCN		69595A		WCD		16102N		WCD DATE		88281					
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANPOWER			EQUIPMENT			TIME REQUIRED		DATA SOURCE COMMENTS	
						SKILL CODE/ LEVEL	QTY.	%	HRS	EQUIPMENT CODE	QTY.	%	HRS		
~~2140~~	PLP	PRY	1.0	TRANSIT											
				SETUP											
				PROCESS	1						PM1922	1			
~~2141~~	PLP	PRY	1.0	TRANSIT											1st Paint
				SETUP				3149	1						
				PROCESS							PM1922	1			
~~2142~~	PLP	PRY	1.0	TRANSIT											2nd Paint
				SETUP											
				PROCESS				2349	1						
~~2143~~	PLP	PRY	1.0	TRANSIT											
				SETUP											
				PROCESS							PM1922	1			
~~2144~~	PLP	PRY	1.0	TRANSIT											
				SETUP											
				PROCESS	5						PM1922	1			
~~2145~~	PLP	PRY	1.0	TRANSIT											
				SETUP											
				PROCESS											
~~2146~~	PLP	PRY	1.0	TRANSIT											
				SETUP											
				PROCESS				4149	1						

OPERATION PROFILE

NAME ALC 10 DATE 13-87 RCC Wheals SHEET 11 OF 11

PCN 69575A WCD 16102N WCD DATE 880221

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED		DATA SOURCE COMMENTS	
					%	HRS.			%	HRS.			%	HRS.		
~~218~~	218P	UNLD	1.0	TRANSIT												
				SETUP												
				PROCESS							IM007	1		1		
~~219~~	219P	UNLD	1.0	TRANSIT			YH09	1	20	2	W30001	1	20	2		
				SETUP					50	1			50	1		
				PROCESS					30	0			30	0		
~~220~~	220P	ADBY	1.0	TRANSIT											200,570.	
				SETUP												1100
				PROCESS				YH09	1		1	W30004	1		1	Task II (1000000)
				TRANSIT												
				SETUP												
				PROCESS												
				TRANSIT												
				SETUP												
				PROCESS												

OPERATION PROFILE

NAME Kyle Kershaw ALC 00 DATE 5-18-89 RCC Wheels SHEET 1 OF 11

WCD 16105N WCD DATE 88231

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS	MANPOWER			EQUIPMENT			TIME REQUIRED		DATA SOURCE COMMENTS
						SKILL CODE/LEVEL	QTY.	%	QTY.	EQUIPMENT CODE	QTY.	%	HRS.	
6	MAN P6W	RENU	1.0	TRANSIT		HB05	1			Pm0423	1		.02	Remove Bearing Race.
				SETUP						Pm0426	1		.25	
				PROCESS										
7	MAN P6W	LOAD	1.0	TRANSIT						Pm0921	1		.02	
				SETUP										
				PROCESS										
7A	MAN P6W	LIN	1.0	TRANSIT		HB09	1			Pm0901	1		.02	
				SETUP		HB10	1			Pm0901	1		1.5	
				PROCESS						Pm0634	1		1.5	
7B	MAN P6W	UNLD	1.0	TRANSIT										
				SETUP										
				PROCESS		KI01	1			Pm0901	1		.2	
9	MAN P6W	BLST	1.0	TRANSIT										
				SETUP										
				PROCESS		KI0A	1			Pm7313	1		.15	

OPERATION PROFILE

NAME ALC 00 DATE 5-19-89 RCC Wicks SHEET 2 OF 17

WCD 16105 N WCD DATE 88281

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED		DATA SOURCE COMMENTS
					%	HRS.			%	HRS.			%	HRS.	
10	MAN RPA	REMU	05	TRANSIT			JA07	1		.06					REMOVE LOWE KEY BUSHING (A1+ Equip) (# 2576)
				SETUP			JA09	1		.12	Pm5495	1		.12	
				PROCESS			JA09	1		.67	Pm5495	1		.67	
11	MAN RPA	REMU	H6	TRANSIT			JA07	1		.07					REMOVE BEARING FORE BUSHING
				SETUP			JA10	1		1.04	Pm5197	1		1.04	
				PROCESS			JA10	1		.86	Pm5197	1		.86	
12	MAN RPA	TEST	H6	TRANSIT			QUHD	1		.1	FLO001	1		.1	FAST BORE BUSHING AREA.
				SETUP											
				PROCESS			KI09	1		.05	Pm0416	1		.05	
13	MAN RPA	LOAD	1.0	TRANSIT											
				SETUP											
				PROCESS			AB05	1		.03	Pm0901	1		.03	
13A	MAN RPA	STRT	1.0	TRANSIT			HB05	1		.25	Pm0901	1		.33	
				SETUP							Pm0609	1		.33	
				PROCESS											

REMOVE
down Key
Bushings
(A14 Equip)
(# 2576)

REMOVE Boring
Bore Bushing

Fast Bore
Bushings
Area.

OPERATIONAL PROFILE

NAME ALC 00 DATE 5-19-89 RCC Wheeds SHEET 3 OF 17

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		TIME REQUIRED		DATA SOURCE COMMENTS
					%	HRS.	QTY.	SKILL CODE/ LEVEL	QTY.	EQUIPMENT CODE	%	HRS.	
15	MAN PNA	FPI	75	TRANSIT						Rm0901		.02	
				SETUP			2	DB09		Rm0901		1.05	
				PROCESS						Rm0679E		1.05	
15A	MAN PNA	FPI	25	TRANSIT						Rm0901		.02	
				SETUP			1	DB09		Rm0901		1.05	
				PROCESS						Rm0679E		1.05	
15B	MAN PNA	FPI	1.0	TRANSIT						Rm0901		.03	
				SETUP									
				PROCESS			1	KL67		Rm0901		.04	
19	MAN PNA	FPI	1.0	TRANSIT						Rm0911		.03	
				SETUP									
				PROCESS			1	KL67		Rm0005		.2	
40	MAN PNA	FPI	1.0	TRANSIT									
				SETUP									
				PROCESS			1	KL67		Rm0911		.05	

OPERATION PROFILE

NAME: ALC 80 DATE: 5-19-89 RCC: Wheeler SHEET 4 OF 17

WCD: 16105N WCD DATE: 29281

69595A

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER			EQUIPMENT			TIME REQUIRED		DATA SOURCE COMMENTS
					%	HRS.	SKILL CODE/LEVEL	QTY.	%	HRS.	EQUIPMENT CODE	QTY.	%	HRS.	
50	MAN PRA	MACH	.05	TRANSIT			JA07	1		.02					Fuse plug repair (att equip) 5495
				SETUP			JA09	1		.56	Pm2576	1		.56	
				PROCESS			JA09	1		.75	Pm2576	1		.46	
60	MAN PRA	MACH	1.0	TRANSIT			JA07	1		.02					machine mating surface
				SETUP			JA10	1		.56	Pm2574	1		.56	
				PROCESS			JA10	1		.46	Pm2574	1		.46	
70	MAN PRA	MACH	.05	TRANSIT			JA07	1		.02					The Bolt Hole Brass Repair
				SETUP			JA10	1		.56	Pm2576	1		.56	
				PROCESS			JA10	1		.72	Pm2576	1		.72	
80	MAN PRA	MACH	.05	TRANSIT			JA07	1		.02					The Bolt hole repair
				SETUP			JA10	1		.56	Pm2576			.56	
				PROCESS			JA10	1		.423	Pm2576			.423	
85	MAN PRA	MACH	.05	TRANSIT			DI09	1		.03	Pm0901	1		.03	Pic Inspect & clean
				SETUP											
				PROCESS			DI09	1		.25	Pm0901	1		.33	

OPERATIONAL PROFILE

NAME ALC DATE 5-19-89 RCC WHEELS SHEET 5 OF 17

PCN 69595A WCD 16105N WCD DATE 87281

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS % HRS.	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS
						SKILL CODE/LEVEL	QTY.	TIME REQUIRED % HRS.	EQUIPMENT CODE	QTY.	TIME REQUIRED % HRS.	
85A	MAN PRA	INP	.05	TRANSIT					Pm0901	1	.02	FPI
				SETUP		DB09	2	.05	Pm0901	1	.05	
				PROCESS					Pm067E	1	.05	
87	MAN PRA	MACH	.05	TRANSIT		JA07	1	.02				Bearings Barc Seal Repair
				SETUP		JA10	1	.04	Pm6584	1	.04	
				PROCESS		JA10	1	.85	Pm6584	1	.85	
90	MAN PRA	MACH	.46	TRANSIT		JA07	1	.02				Bearings Barc repair
				SETUP		JA10	1	.17	Pm6584	1	.17	
				PROCESS		JA10	1	.51	Pm6584	1	.51	
100	MAN PRA	MACH	.05	TRANSIT		JA07	1	.02				Machine Key Bolt Holes
				SETUP		JA10	1	.56	Pm2576	1	.56	
				PROCESS		JA10	1	2.93	Pm2576	1	2.93	
110	MAN PRA	MACH	.07	TRANSIT		JA07	1	.02				Machine Drive Key Index Notes
				SETUP		JA10	1	.56	Pm2576	1	.56	
				PROCESS		JA10	1	2.93	Pm2576	1	2.93	

OPERATION PROFILE

NAME ALC 00 DATE 5-19-89 RCC Wheeler SHEET 6 OF 17

NSN PIN		69595A		WCD 16105N		WCD DATE 08281											
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	MANPOWER		EQUIPMENT		TIME REQUIRED		DATA SOURCE COMMENTS			
					%	HRS.		QTY.	%	HRS.	EQUIPMENT CODE	QTY.	%		HRS.		
120	MAN PRA	MACH	46	TRANSIT			JA07	1		02				MACHINE KEY SEAT			
				SETUP			JA10	1		08	Pm658H	1			08		
				PROCESS			JA10	1		49	Pm658H	1			49		
140	MAN PRA	MACH	05	TRANSIT			JA07	1		02				Repair lock Pins Groove			
				SETUP			JA10	1		08	Pm658H	1			08		
				PROCESS			JA10	1		79	Pm658H	1			79		
150	MAN PRA	MACH	05	TRANSIT			JA07	1		02				Repair wheel weight Hole			
				SETUP			JA08	1		56	Pm2576	1			56		
				PROCESS			JA08	1		46	Pm2576	1			46		
155	MAN PRA	MACH	05	TRANSIT			JA07	1		02				Repair Tire Counch Hole			
				SETUP			JA08	1		56	Pm2576	1			56		
				PROCESS			JA08	1		46	Pm2576	1			46		
160	MAN PRA	CTN	05	TRANSIT			DI09	1		03				Pic Inspect Clean			
				SETUP													
				PROCESS			DI09	1		25	Pm0901	1			25		

OPERATIONAL PROFILE

NAME ALC 00 DATE 5-18-89 RCC Wheels SHEET 7 OF 17

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS
					MANDATORY FLOW HOURS	QTY.	TIME REQUIRED %	QTY.	EQUIPMENT CODE	TIME REQUIRED HRS.	
160A	MAN PPL	TRIP	.05	TRANSIT				1	Pm0901	.02	FPI
170	MAN PPL	CIN	1.0	SETUP		2		1	Pm0901	1.05	
				PROCESS				1	Pm0679E	1.05	
				TRANSIT		1		1	Pm4118	.6	Decrease
180	MAN PPL	BLT	1.0	SETUP		1		1	CE33	.1	
				PROCESS				1	Pm5220	.1	
				TRANSIT		1		1	Pm4118	.05	shot seen
190	MAN PPL	ANN2	1.0	SETUP		1		1	CE22	.1	
				PROCESS				1	Pm5372	.1	
				TRANSIT		1		1	CE22	.05	shot seen
190	MAN PPL	ANN2	1.0	SETUP		1		1	Pm4118	.05	Turo
				PROCESS				1	CE22	.01	
				TRANSIT		1		1	Pm5220	.01	

OPERATION PROFILE

NAME _____		ALC _____		DATE _____		RCC _____		SHEET _____ OF _____						
PCN NSN P/N	WCD _____ WCD DATE _____													
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	MANPOWER		EQUIPMENT		TIME REQUIRED		DATA SOURCE COMMENTS
					%	HRS.		QTY.	%	HRS.	QTY.	%	HRS.	
~~170~~ 170	170 170C	170C	1	TRANSIT SETUP PROCESS			UP05 OV HD	1		1	17002	1	.6 1	170C 170C
~~170A~~ 170A	170 170C	170C	1	TRANSIT SETUP PROCESS			UP05	1		1	PM 4113	1	.05 1	170C 170C 170C
				TRANSIT SETUP PROCESS			UP05	1		1	CE33	1	.1 1	
				TRANSIT SETUP PROCESS							PM 5620	1	.1 1	
~~180~~ 180	180 180C	180C	1	TRANSIT SETUP PROCESS			UP05 UP08	1 1		1	PM 4118 CE22 PM 5372	1 1 1	.05 .1 .1	180C 180C 180C
				TRANSIT SETUP PROCESS							CE22 PM 5372	1 1	.05 .05	

OPERATION PROFILE

NAME _____ ALC _____ DATE _____		RCC _____		SHEET _____ OF _____									
PCN NSN P/N		WCD		WCD DATE									
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		TIME REQUIRED		DATA SOURCE COMMENTS
					%	HRS.	SKILL CODE/ LEVEL	QTY.	%	HRS.	EQUIPMENT CODE	QTY.	
190A ~~170A~~ PRC		CLN	1	TRANSIT			UP05	1		FM 411B	1	.05	TURCO T 3M S 1M P 5M
				SETUP			UP09	1		CC 20	1	.01	
				PROCESS					FM 5631	1	.01		
180A PRC		CLN	1	TRANSIT									DEWASE T 3M S/P 6M
				SETUP			UP09	1		PM 5681	1	.08	
				PROCESS					CC 20	1	.08		
				TRANSIT			UP05	1		PM 411B	1	.05	
				SETUP									
				PROCESS			UP09	1		CE 33	1	.1	
				TRANSIT						PM 5620	1	.1	
				SETUP									
				PROCESS									
				TRANSIT									
				SETUP									
				PROCESS									

OPERAT. PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET _____ OF _____

PCN NSN P/N	OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS			
						%	HRS.	QTY.	SKILL CODE/ LEVEL	TIME REQUIRED			QTY.	TIME REQUIRED	
										%	HRS.			%	HRS.
190A ~~2705~~	MAN PRC		RINS	1.00	TRANSIT										
					SETUP										
					PROCESS										
190B ~~2706~~	MAN PRC		CLIN	1.00	TRANSIT							FORM P-R T/S IM P IM			
					SETUP										
					PROCESS										
190C ~~2707~~	MAN PRC		RINS	1.00	TRANSIT							RINS T/S IM P IM			
					SETUP										
					PROCESS										

OPERAT. PROFILE

NAME _____		ALC _____		DATE _____		RCC _____		SHEET _____ OF _____					
PCN NSN P/N		WCD _____		WCD DATE _____		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS			
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	SKILL CODE/ LEVEL	QTY.	TIME REQUIRED		QTY.	TIME REQUIRED		
								%	HRS.		%	HRS.	
				TRANSIT						PM 5:10	1		.01
				SETUP									
				PROCESS									
190D	MAN	pick		TRANSIT									
50E	RC	load	1.00	SETUP		UP09	1		.01	CE20	1		.01
				PROCESS		UP09	1	95	.01	PM 5:10	1	95	.01
				TRANSIT									
				SETUP				5	.05				.17
				PROCESS						CE20	1	95	.01
												5	.17
190E	MAN	pick		TRANSIT									
50F	RC	load	1.00	SETUP		UP09	1		.01	CE20	1		.01
				PROCESS		UP09	1		.01	PM 5:10	1		.01
				TRANSIT									
				SETUP						PM 5:10	1		.01
				PROCESS									

OPERAT PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET _____ OF _____

PCN		NSN		P/N		WCD		WCD DATE		MANPOWER		EQUIPMENT		TIME REQUIRED		DATA SOURCE COMMENTS	
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED		DATA SOURCE COMMENTS		
					%	HRS.			%	HRS.			%	HRS.			
1906 070H	MAN PRC	ANZ Amat	1.00	~~TRANSIT~~												RINSE T/S IM P IM	
				SETUP													
				PROCESS													
190H 070I	MAN PRC	ANZ Amat	1.00	~~TRANSIT~~												RINSE T/S IM P IM	
				SETUP													
				PROCESS													

MAX .10
MEAN .05

MAX .25
MEAN .03

1.50.200020

OPERAT. PROFILE

NAME _____		ALC _____		DATE _____		RCC _____		SHEET _____ OF _____						
PCN _____		NSN _____		PIN _____		WCD _____		WCD DATE _____						
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS			MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS
					%	HRS.	QTY.	%	HRS.	QTY.	%	HRS.		
190I ~~170I~~	MAN	PUMP Unit	1.00	TRANSIT										Y005E T/S IM P IM
	SETUP													
	PROCESS													
				TRANSIT										
				SETUP										
				PROCESS										
190J ~~070H~~	MAN	PUMP Unit	1.00	TRANSIT										Y005E T/S IM P IM
	SETUP													
	PROCESS													
				TRANSIT										
				SETUP										
				PROCESS										
190K ~~070H~~	MAN	PUMP Unit	1.00	TRANSIT										Y005E T/S IM P IM
	SETUP													
	PROCESS													
191 ~~070H~~	MAN	PUMP Unit	1.00	TRANSIT										Y005E T/S IM P IM
	SETUP													
	PROCESS													

191 ~~070H~~ PRA 1.00 FLOOR 1 -6

OPERATION PROFILE

NAME ALC DATE 5-19-89 RCC 4 wheels SHEET 12 OF 17

PCN NSN PIN	69595A	WCD 16105N	WCD DATE 88281	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS
				MANDATORY FLOW HOURS	OPERATION TYPE	SKILL CODE/ LEVEL	QTY.	%	HRS.	
					TRANSIT					
					SETUP					
					PROCESS					
					TRANSIT	UP09	1		.01	AIR PNY
					SETUP					
					PROCESS	UP09	1		.03	
					TRANSIT	JA07	1		.02	Install Tire Bolt bushing
					SETUP	JA09	1		.19	
					PROCESS	JA09	1		.68	
					TRANSIT	JA07	1		.02	Install cup into Bushing
					SETUP	JA08	1		.19	
					PROCESS	JA08	1		.08	
					TRANSIT	JA07	1		.02	machine D.D of Bushing
					SETUP	JA10	1		.5	
					PROCESS	JA10	1		.24	cup

OPERATION PROFILE

NAME ALC 00 DATE 5-19-89 RCC WHEELS SHEET 13 OF 17

PCN 69595A WCD 16105N WCD DATE 88281

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS
					MANDATORY FLOW HOURS	QTY.	TIME REQUIRED	EQUIPMENT CODE	QTY.	TIME REQUIRED	
					% HRS.		% HRS.			% HRS.	
210	PDR MAN	INTX	.50	TRANSIT		1	.02				Install bushings into Bearings Bore.
				SETUP		1	.19				
				PROCESS		1	.08				
212	PDR MAN	INTX	.05	TRANSIT		1	.02				Install Cup in Lock Rins Groove
				SETUP		1	.19				
				PROCESS		1	.08				
216	PDR MAN	MACH	.50	TRANSIT		1	.02				Machine OD Bushings
				SETUP		1	.5	PM 7276	1	.5	
				PROCESS		1	.55	PM 7276	1	.55	
220	PDR MAN	INTX	.50	TRANSIT			.02				Install into Bearings Bore.
				SETUP			.19				
				PROCESS			.08				
225	PDR MAN	MACH	.50	TRANSIT		1	.02				Machine Key Bolt bushing
				SETUP		1	.5	PM 2576	1	.5	
				PROCESS		1	1.21	PM 2576	1	1.21	

OPERATION PROFILE

NAME ALC DATE 5-19-89 RCC Wheels SHEET 14 OF 17

PCN 69595A WCD 16105N WCD DATE 88281

P/N		H23922		MANPOWER										EQUIPMENT			DATA SOURCE COMMENTS	
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED		DATA SOURCE COMMENTS			
					%	HRS.			%	HRS.			%	HRS.				
230	MAN PRA	INP	.05	TRANSIT			JA07	1		.02					Install Key Bolt bushing			
				SETUP			JA09	1		.19	Pm2576	1		.19				
				PROCESS			JA09	1		.24	Pm2576	1		.24				
235	MAN PRA	MACH	.05	TRANSIT			JA07	1		.02					Machine, Drive Key Bushing			
				SETUP			JA10	1		.5	Pm2576	1		.5				
				PROCESS			JA10	1		1.2	Pm2576	1		1.2				
240	MAN PRA	INP	.05	TRANSIT			JA07	1		.02					Install Drive Key Bushing			
				SETUP			JA10	1		.19	Pm2576	1		.19				
				PROCESS			JA10	1		.24	Pm2576	1		.24				
270	MAN PRA	LOAD	1.0	TRANSIT			YH09	1		.1	FL0001	1		.1	move, load check paper inspect.			
				~~SETUP~~														
				PROCESS			YH09	1		.1	Pm0931	1		.1				
275	MAN PRA	HEAD	1.0	TRANSIT							Pm0135	1		.5	Bolt Job (Heat wheel)			
				~~SETUP~~														
				PROCESS														

OPERATION PROFILE

NAME ALC DATE 5-19-89 RCC wheels SHEET 15 OF 17

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			TIME REQUIRED		DATA SOURCE COMMENTS
					SKILL CODE/LEVEL	QTY.	%	TIME REQUIRED	EQUIPMENT CODE	QTY.	%	HRS.	
276A	MAN P 262	ENT	1.0	TRANSIT									Install Bearings Race
276B	MAN P 262	UNLD	1.0	TRANSIT									unload onto conveyor
280A	MAN P 262	LOAD	1.0	TRANSIT									Load Paint conveyor (43 carriers total)
280B	MAN P 262	WASH	1.0	TRANSIT									adjust-wash
280C	MAN P 262	WASH	1.0	TRANSIT									mask & plug hole, Thds etc.

OPERATION PROFILE

NAME ALC DATE 5-19-89 RCC Wheeds SHEET 16 OF 17

WCD 14105N WCD DATE 5-22-91

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	MANPOWER		TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED		DATA SOURCE COMMENTS
					%	HRS.		QTY.	%	%	HRS.			%	HRS.	
280C	MAX 2GP	PRIM	1.0	TRANSIT												Prime
				SETUP			3509	1			.02	Pm0422	1		.02	
				PROCESS								Pm0438	1		.02	
280D	MAX 2GP	DRY	1.0	TRANSIT												Dry
				SETUP								Pm0422	1		1	
				PROCESS												
280E	MAX 2GP	PRIM	1.0	TRANSIT												1st Coat
				SETUP			3509	1			.02	Pm0422	1		.02	
				PROCESS								Pm0436	1		.02	
280F	MAX 2GP	PRIM	1.0	TRANSIT												2nd + COAT - start 5min. - other 1st coat
				SETUP			3509	1			.02	Pm0422	1		.02	
				PROCESS								Pm0437	1		.02	
280G	MAX 2GP	DRY	1.0	TRANSIT												Dry.
				SETUP												
				PROCESS								Pm0422	1		.5	

OPERATIONAL PROFILE

NAME ALC 20 DATE 5-19-89 RCC WHEELS SHEET 17 OF 17

PCN			NSN			P/N			WCD			WCD DATE			WCD		
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/LEVEL	MANPOWER		EQUIPMENT		TIME REQUIRED		DATA SOURCE COMMENTS			
					%	HRS.		QTY.	%	HRS	QTY.	%	HRS				
280H MAN 762		STRP	1.0	TRANSIT										strip MASKING			
				SETUP													
				PROCESS													
280I MAN 762		UNLD	1.0	TRANSIT										LOAD onto wheel Balance Conveyor			
				SETUP													
				PROCESS													
290 MAN 762		BRN	1.0	TRANSIT			YH09	1	20	.2	WB0001	1	20	.2	Balance (static)		
				SETUP													
				PROCESS													
295 MAN 762		ASSY	1.0	TRANSIT											Assemble seals, Paper checks, Visual Insp		
				SETUP													
				PROCESS													
				TRANSIT													
				SETUP													
				PROCESS													

OPERATION PROFILE

13-52 WHEEL HALF OUTSCALD

NAME D. DINESS ALC 02 DATE 15 JUNE 88 RCC MANPCW SHEET 1 OF 5

PCN NSN P/N	OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS		
						MANDATORY FLOW %	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.		TIME REQUIRED	
								%	HRS.				%	HRS.
5	MAN PCW	DIS	1.00	TRANSIT									REM. HEAT SIDELO	
				SETUP										
				PROCESS										
5A	MAN PCW	TRANS	1.00	TRANSIT									Penalty From DIS TO OVEN	
				SETUP										
				PROCESS										
5B	MAN PCW	LOAD	1.00	TRANSIT									LOAD OVEN	
				SETUP										
				PROCESS										
5C	MAN PCW	PHOC	1.00	TRANSIT									HEAT FOR 1/2 HOUR.	
				SETUP										
				PROCESS										
5D	MAN PCW	UNCD	1.00	TRANSIT									OVEN TO CONVEYOR TO WYO WHEEL	
				SETUP										
				PROCESS										

OPERATION PROFILE

13-52 WHEELS HAVE OUTGASSED

NAME D. DUELLISS ALC 00 DATE 15 JUN 89 RCC MANPGW SHEET 3 OF 5

PCN NSN 69555A WCD 16102N WCD DATE 88281

03555A

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																											
					%	HRS.	SKILL CODE/ LEVEL	QTY.	%	HRS.	EQUIPMENT CODE	QTY.		%	HRS.																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																									
9	MAN PGW	CLN	1.00	TRANSIT										BLAST / CLEAN																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																										
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9A 20	MAN PGW	YND	1.00	TRANSIT								C000002			TS Roller Conv.																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																									
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12	MAN PGW	PROC.	1.00	TRANSIT								PM0416	1	100	.03	AUDIOTE Strip																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																								
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OPERATION PROFILE

10-52 WHEEL HALL C-115-000

SHEET 4 OF 5

RCC MANPOWER

DATE 15 JUN 83

ALC 00

NAME D. DIVERS

PCN
NSN
PIN

69555A

WCD 16102N

WCD DATE 88281

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS			MANPOWER			EQUIPMENT			TIME REQUIRED		DATA SOURCE COMMENTS
					%	HRS.		QTY.	SKILL CODE/LEVEL		EQUIPMENT CODE	QTY.		%	HRS.	
16 ~~15~~	MAN RCC	UNLO	1.00	TRANSIT												O.H. Conv
				SETUP												
				PROCESS												
16A ~~15A~~	MAN RCC	LOAD	1.00	TRANSIT												Roller Conv
				SETUP												
				PROCESS												
19	MAN RCC	CLN	1.00	TRANSIT												Nick & Burn
				SETUP												
				PROCESS												
19A ~~18A~~	MAN RCC	Trans	1.00	TRANSIT												From Nick to E & I
				SETUP												
				PROCESS												
40	MAN RCC	INSP	1.00	TRANSIT												E & I
				SETUP												
				PROCESS												

35-52 WHEEL HALL CARBON

551-551

OPERATION PROFILE

3-52 WHEEL HALF- INBOARD

NAME D. DIVERBESS ALC 00 DATE 15 JUN 88 RCC MANP6W SHEET 1 OF 5

(PCN)
NSN
P/N

69595A

WCD 16105N

WCD DATE 8828J

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	QTY.	TIME REQUIRED		EQUIPMENT		DATA SOURCE COMMENTS
					%	HRS.			%	HRS.	EQUIPMENT CODE	QTY.	
5	MAN PGW	DIS	1.00	TRANSIT									REM. HEAT SHIELD
				SETUP									
				PROCESS			H305	1	100	.08	PM0921	1	
5A	MAN PGW	TRANS	1.00	TRANSIT									CONVEY TO OVEN ARMOR
				SETUP							PM0921	1	
				PROCESS									
5B	MAN PGW	LOAD	1.00	TRANSIT									LOAD OVEN
				SETUP									
				PROCESS			H305	1	100	.04	PM0926	1	
5C	MAN PGW	PHASE	1.00	TRANSIT									HEAT FOR 1/2 HOUR
				SETUP									
				PROCESS	100	.50							
5D	MAN PGW	UNLOD	1.00	TRANSIT							PM0926	1	OVEN TO CONV. TO HYD. PHASE
				SETUP							PM0921	1	
				PROCESS									
							H305	1	100	.08	PM0926	1	

OPERATION PROFILE

NAME D. DUELLS ALC 00 DATE 15 JUN 85 RCC 114215W SHEET 2 OF 5

PCN

15592A

WCD 15151N WCD DATE 88281

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS			MANPOWER			EQUIPMENT			TIME REQUIRED		DATA SOURCE COMMENTS
					%	HRS.		SKILL CODE/ LEVEL	QTY.	%	HRS.	EQUIPMENT CODE	QTY.	%	HRS.	
6	MAN PGW	REM.	1.00	TRANSIT												REM. CUPS.
				SETUP				H3005		100	.04	H300001	1	100	.04	
				PROCESS				H3005	1	100	.04	H300001	1	100	.04	
6A 7A	MAN PGW	LOAD	1.00	TRANSIT												O.H. CONT
				SETUP								A0700931	1	100	.08	
				PROCESS				K1005	1	100	.08	Pm0901	1	100	.08	
7	MAN PGW	PLOT	1.00	TRANSIT												O.H. CLEAN
				SETUP				K1005	1	100	.08					
				PROCESS	100	289						Pm0000	1	100	3.47	
7A 7B	MAN PGW	UNLO	1.00	TRANSIT												OH Conv. To Koller Conveyor
				SETUP								H30001	1	100	.08	
				PROCESS				K1005	1	100	.08	C000002	1	100	.08	
7B 7C	MAN PGW	LOAD	1.00	TRANSIT												LOAD Blast machine TABLE
				SETUP								C000002	1	100	.02	
				PROCESS				K1005	1	100	.02	Pm0410	1	100	.02	

OPERATION PROFILE

15-52 WHEEL HALF IN (50000)

NAME D. DIVELOISS ALC CU DATE 15 JUN 89 RCC MAN/16W SHEET 3 OF 5

PCN		NSN		P/N		WCD		16/05/21		WCD DATE		88281		DATA SOURCE		COMMENTS							
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER			EQUIPMENT			TIME REQUIRED HRS.	TIME REQUIRED %	QTY.	EQUIPMENT CODE	QTY.	TIME REQUIRED HRS.					
					%	HRS.	QTY.	%	HRS.	QTY.	%	HRS.							QTY.	%	HRS.		
9	MAN 16W	CLN	1.00	TRANSIT														BLAST/CLEAN					
				SETUP																			
				PROCESS																			
9A 20	MAN 16W	UNLO	1.00	TRANSIT														To Koller conveyor					
				SETUP																			
				PROCESS																			
9B 20	MAN 16W	LOAD	1.00	TRANSIT														To Koller Conu.					
				SETUP																			
				PROCESS																			
11A 120	MAN 16W	UNLO	1.00	TRANSIT														To Koller Conu.					
				SETUP																			
				PROCESS																			
11B 120	MAN 16W	LOAD	1.00	TRANSIT														Load Blast Scrub					
				SETUP																			
				PROCESS																			

OPERATION PROFILE

B-52 WHEEL HALF INBOARD

NAME D. DUELAS ALC 00 DATE 15 JUN 89 RCC MANFGW SHEET 4 OF 5

WCD 16105N WCD DATE 08281															
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS			MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS	
					%	HRS.	SKILL CODE/ LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED		
									%	HRS.			%		HRS.
12	MAN PGW	CUN	1.00	TRANSIT										BEST FLOORING AREA	
				SETUP			KIOS	1	100	.05					
				PROCESS			KIOS	1	100	.08	Pmg901	1	100		.08
12A ~~12C~~	MAN PGW	UNLD	1.00	TRANSIT										TO ROLLER CONV	
				SETUP											
				PROCESS			KIOS	1	100	.04	Pmg901	1	100		.04
12B ~~12A~~	MAN PGW	LOND	1.00	TRANSIT										TO U.H. CONV.	
				SETUP											
				PROCESS			KIOS	1	100	.08	Pmg901	1	100		.08
13	MAN PGW	Proc	1.00	TRANSIT										ANODIZE Strip	
				SETUP			KIOS	1	100	.08					
				PROCESS											
16A ~~16B~~	MAN PGW	UNLD	1.00	TRANSIT										UNLOAD O.H. CONV.	
				SETUP											
				PROCESS											

OPERATION PROFILE

13-52 WHITEH 1416 - INBOARD

NAME D. DIVEY ALC CC DATE 15 JUN 89 RCC MTANPWS SHEET 5 OF 5

WCD 16105N WCD DATE 88281

PCN 5954

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	MANPOWER		EQUIPMENT		TIME REQUIRED		DATA SOURCE COMMENTS
					%	HRS.		QTY.	%	HRS.	QTY.	%	HRS.	
~~17~~ 19	MAN PGW	LOAD	1.00	TRANSIT										LOAD RALLY CUNV
				SETUP										
				PROCESS			KIOS	1	100	.05	000002	1	100	.05
19A ~~19B~~	MAN PGW	GUN	1.00	TRANSIT										NICK & BURN
				SETUP										
				PROCESS			KIOS	1	20 .75 80 .50	000046	000002	1	100	.08
19A ~~19B~~	MAN PGW	TRANS	1.00	TRANSIT										TRANS TO E&I
				SETUP										
				PROCESS							000002	1	100	.08
40	MAN PGW	INSY	1.00	TRANSIT										E&I
				SETUP										
				PROCESS			DIG7	1	40 .16 60 .25					
40A	MAN PGW	LOAD	1.00	TRANSIT										TO C.H. CUNV.
				SETUP										
				PROCESS			DIG7	1	100	.08	000002	1	100	.08

OPERATION PROFILE

13-52 WHEEL ASSY

NAME D. DIVELESS ALC 60 DATE 15 June 89 RCC MANAGW SHEET 1 OF 2

(PCN)
MSN
PIN

09595A

WCD 15-10-89

WCD DATE 88245

PIN	OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER			EQUIPMENT			TIME REQUIRED		DATA SOURCE COMMENTS					
						%	HRS.	SKILL CODE/LEVEL	QTY.	%	HRS.	EQUIPMENT CODE	QTY.	%	HRS.						
12	7	MAN R&W	IND	1.00	TRANSIT												INDENT				
					SETUP																
					PROCESS																
14	7	MAN R&W	LOAD.	1.00	TRANSIT												LOAD ROLLER CONVEYOR				
					SETUP																
					PROCESS																
17	48	MAN R&W	DIS	1.00	TRANSIT												KENT. STEM				
					SETUP																
					PROCESS																
19	48	MAN R&W	DIS	1.00	TRANSIT												KENT. CAP, CAPS				
					SETUP																
					PROCESS																
20	48	MAN R&W	DIS	1.00	TRANSIT												KENT. HELICOLS				
					SETUP																
					PROCESS																

OPERATION PROFILE

10-52 WHEAT

NAME <u>D. D. DUELLISS</u>		ALC <u>00</u>		DATE <u>15 JUN 89</u>		RCC <u>MANPGW</u>		SHEET <u>2</u> OF <u>2</u>						
PCN <u>605954</u>		WCD <u>101000N</u>		WCD DATE <u>880405</u>										
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS			
					MANDATORY FLOW HOURS %	SKILL CODE/LEVEL	QTY.	TIME REQUIRED %	HRS.	EQUIPMENT CODE		QTY.	TIME REQUIRED %	HRS.
10 ~~42~~	MAN PGW	DIS	1.00	TRANSIT								REM. WHEAT		
				SETUP										
				PROCESS										
11 ~~42~~	MAN PGW	DIS	1.00	TRANSIT								REM. DRIVE KEYS		
				SETUP										
				PROCESS										
11 ~~42~~	MAN PGW	DIS	1.00	TRANSIT								REM. Fuse Plugs		
				SETUP										
				PROCESS										
10 ~~42~~	MAN PGW	DIS	1.00	TRANSIT								REM. 7. Caps		
				SETUP										
				PROCESS										
5	MAN PGW	SPLT	1.50	TRANSIT								SEP. VALUES		
				SETUP										
				PROCESS										

OPERAT. PROFILE

NAME Kyle Kershaw ALC 00 DATE 5-18-89 RCC MANPGL MANPGL SHEET 1 OF 2

PCN 69595A WCD 16106N WCD DATE 88245

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	TIME REQUIRED		DATA SOURCE COMMENTS		
					%	HRS.			%	HRS.		%	HRS.			
IN	PGLW	Ind	1.0	TRANSIT												
				~~SETUP~~												
				PROCESS		HBS	1		?	FL0001	1		1			
1A	PGLW	LOAD	1.0	TRANSIT												
				~~SETUP~~												
				PROCESS		HBS	1		1	Pm021	1		1			
1B	PGLW	Dib	1.0	TRANSIT												
				~~SETUP~~												
				PROCESS		HBS	2		15	Pm021	1		15			
10	PGLP	ATCH	1.0	TRANSIT												
				~~SETUP~~												
				PROCESS		OVHD	1		03	Pm040	1		03			
15	PGLP	Assy	1.0	TRANSIT												
				~~SETUP~~												
				PROCESS					40	3	WA0002	1		40	3	
										</						

B-52 main
Assy

OPERATION PROFILE

NAME Kyle Kershaw ALC 00 DATE 5-18-89 RCC MANRGP SHEET 2 OF 2

PCN		NSN		P/N		69595A		WCD		16106N		WCD DATE		88245			
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	MANPOWER			EQUIPMENT			TIME REQUIRED		DATA SOURCE COMMENTS	
					%	HRS.		QTY.	%	HRS.	QTY.	%	HRS.	QTY.	%		HRS.
20	RGP	PART	1.0	TRANSIT												Touch up Paint	
				SETUP													
				PROCESS			3509	1		.2		1		.2			
997	RGP	CHECK	1.0	TRANSIT												Check paperwork	
				SETUP													
				PROCESS			3509	1		.1							
198	RGP	INSP	1.0	TRANSIT												Final Inspection	
				SETUP													
				PROCESS			3509	1		.1		1		.1			
9999	RGP	SELL	1.0	TRANSIT													
				SETUP													
				PROCESS													
				TRANSIT													
				SETUP													
				PROCESS													
				TRANSIT													
				SETUP													
				PROCESS													

Touch up
Paint

check
paperwork

final
inspection

B-52 main
Assl

OPERATIONAL PROFILE

NAME ALC 00 DATE 5-13-89 RCC 1 SHEET 1 OF 16

WCD 16102 N WCD DATE 8828															
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS			MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS	
					%	HRS.	SKILL CODE/LEVEL	QTY.	%	HRS.	EQUIPMENT CODE	QTY.	%		HRS.
6	PGW	REM V	1.0	TRANSIT			HB05	1		.02	Pm0423	1		.02	
				SETUP						Pm0426	1		.25		
				PROCESS											
7	PGW	LOAD	1.0	TRANSIT							Pm0924	1		.02	
				SETUP											
				PROCESS		HB09	1		.02	Pm0901	1		.02		
7A	PGW	CLN	1.0	TRANSIT			HB10	1		.03	Pm0901	1		1.5	
				SETUP						Pm0634	1		1.5		
				PROCESS											
7B	PGW	UNLD	1.0	TRANSIT											
				SETUP											
				PROCESS		KI07	1		.2	Pm0901	1		.2		
9	PGW	BLST	1.0	TRANSIT											
				SETUP											
				PROCESS		KI09	1		.15	Pm7313	1		.15		

OPERATIONAL PROFILE

NAME ALC DD DATE 5-18-89 RCC 88281 SHEET 2 OF 16

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED		DATA SOURCE COMMENTS
					%	HRS.	SKILL CODE/ LEVEL	QTY.	%	HRS.			%	HRS.	
10	PRA	REMU	.07	TRANSIT			JA07	1		.06					
				SETUP			JA10	1		1.04	Pm5197	1		1.04	
				PROCESS			JA10	1		.85	Pm5197	1		.85	
11	PGW	BLST	.07	TRANSIT			OUHD	1		.1	FL0001	1		.1	
				SETUP											
				PROCESS			X109	1		.05	Pm0416	1		.05	
12	PGW	LOAD	1.0	TRANSIT											
				SETUP											
				PROCESS			HB05	1		.03	Pm0901	1		.03	
12A	PGW	STEP	1.0	TRANSIT			HB05	1		.25	Pm0901	1		.33	
				SETUP							Pm0635	1		.33	
				PROCESS											
15	PNA	PFI	.75	TRANSIT							Pm0901	1		.02	
				SETUP			DB09	2		.05	Pm0901	1		1.05	
				PROCESS							Pm0674E	1		1.05	

X X X

OPERATIONAL PROFILE

NAME ALC 80 DATE 5-18-89 RCC WCD 16102 N WCD DATE 88241 SHEET 3 OF 16

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS
					MANDATORY FLOW HOURS	QTY.	TIME REQUIRED %	EQUIPMENT CODE	QTY.	TIME REQUIRED %	
15A	PNA	FPI	.25	TRANSIT				Pm0901	1	.02	NDI (2496)
				SETUP		1	.1	Pm0901	1	1.05	
				PROCESS				Pm0901	1	1.05	
15B	PGW	UNLD	1.0	TRANSIT				Pm0901	1	.03	
				SETUP							
				PROCESS		1	.03	Pm0901	1	.04	
19	PGW	Burr	1.0	TRANSIT				Pm0911	1	.03	Pick & Burr
				SETUP							
				PROCESS		1	.2	Pm0005	1	.2	
40	PGW	INSP	1.0	TRANSIT							ETI
				SETUP							
				PROCESS		1	.07	Pm0911	1	.07	
60	PRA	MACH	1.0	TRANSIT		1	.02				Machine marking surface
				SETUP		1	.5	Pm2574	1	.5	
				PROCESS		1	.26	Pm2574	1	.26	

OPERATION PROFILE

NAME ALC 00 DATE 5-18-89 RCC WCDs SHEET 4 OF 16

NSN		69595A		WCD		16102N		WCD DATE		88241				
PIN														
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS	
					%	HRS.	SKILL CODE/LEVEL	QTY.	%	HRS.	EQUIPMENT CODE	QTY.		%
70	PRA	MACH	.05	TRANSIT			JA07	1		.02			Value Stem hole repair	
				SETUP			JA09	1		.56	Pm 2576	1		.56
				PROCESS			JA09	1		.46	Pm 2576	1		.46
90	PRA	MACH	.05	TRANSIT			JA07	1		.02			Tie Bolt Hole Repair	
				SETUP			JA10	1		.56	Pm 2576	1		.56
				PROCESS			JA10	1		.47	Pm 2576	1		.47
95	PGW	CLN	.05	TRANSIT			DI09	1		.03	Pm 0901	1	.03	
				SETUP										
				PROCESS			DI09	1		.25	Pm 0901	1		.33
95A	PNA	INSP	.05	TRANSIT							Pm 0901	1	.02	
				SETUP			DB09	2		.05	Pm 0901	1		.05
				PROCESS							Pm 0679E	1		.05
150	PRA	MACH	.05	TRANSIT			JA07	1		.02			Bearing Bolt Seal Repair	
				SETUP			JA10	1		.8	Pm 6584	1		.8
				PROCESS			JA10	1		.81	Pm 6584	1		.81
PIC Inspect Clean														
NDI (FPI)														

OPERATION PROFILE

NAME ALC 20 DATE 5-18-89 RCC WHEELS SHEET 5 OF 16

PCN 69595 A WCD 16102N WCD DATE 88281

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED		DATA SOURCE COMMENTS	
					%	HRS.			%	HRS.			%	HRS.		
160	PRA	MACH	.05	TRANSIT			JA07	1		.02					Bearing Bore repair	
				SETUP			JA10	1		.8		1		.8		
				PROCESS			JA10	1		.81		1		.81		
180	PRA	MACH	.07	TRANSIT			JA07	1		.02					Bearing Bore lock groove ring	
				SETUP			JA10	1		.8		1		.8		
				PROCESS			JA10	1		.56		1		.56		
190	PRA	MACH	.05	TRANSIT			JA07	1		.02					Wheel weight note	
				SETUP			JA08	1		.56		1		.56		
				PROCESS			JA08	1		.46		1		.46		
210	PRA	MACH	.05	TRANSIT			JA07	1		.02					Time Counter note	
				SETUP			JA08	1		.56		1		.56		
				PROCESS			JA08	1		.46		1		.46		
220	PRA	CLN	.05	TRANSIT			HB05	1		.03		1		.03		
				SETUP												
				PROCESS												

OPERATIONAL PROFILE

NAME		ALC		DATE		5-18-89		RCC		wheels		SHEET 6 OF 16		
PCN		NSN		WCD		16102N		WCD DATE		882281				
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		TIME REQUIRED		DATA SOURCE COMMENTS	
					%	HRS.	SKILL CODE/LEVEL	QTY.	%	HRS.	EQUIPMENT CODE	QTY.		%
220A	PNA	INSP	.05	TRANSIT						Pm 0901	1		.02	
				SETUP			DB09	2		Pm 0901	1		1.05	
				PROCESS						Pm 0901	1		1.05	
225	RC	CLN	1.0	TRANSIT			UR05	1		Pm 4118	1		.6	Degrease
				SETUP			UR09	1		CE 33	1		1	
				PROCESS						Pm 5620	1		1	
230	RC	SP	1.0	TRANSIT			UR05	1		Pm 4118	1		.05	Shot Recn
				SETUP			UR08	1		CE 22	1		1	
				PROCESS						Pm 5372	1		1	
				TRANSIT			UR08	1		CE 22	1		.05	
				SETUP						Pm 5372	1		.05	
				PROCESS										
240	RC	CLN	1.0	TRANSIT			UR05	1		Pm 4118	1		.05	Turo
				SETUP			UR09	1		CE 20	1		.01	
				PROCESS						Pm 5381	1		.01	

OPERATION PROFILE

NAME _____		ALC _____		DATE _____		RCC _____		SHEET _____ OF _____					
PCN NSN PIN		WCD _____		WCD DATE _____		MANPOWER		EQUIPMENT					
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	SKILL CODE/ LEVEL	QTY.	TIME REQUIRED		QTY.	TIME REQUIRED		DATA SOURCE COMMENTS
								%	HRS.		%	HRS.	
224 ~~664~~	un) pic	more	1	TRANSIT SETUP PROCESS		OV410	1	.6		FL002	1	.6	more 1 26.07
225 ~~665~~	pic	can	1	TRANSIT SETUP PROCESS		UP05	1	.05		PM 411B	1	.05	Drill 100 T 200 50, 601
				TRANSIT SETUP PROCESS		UP05	1	.1		CE33	1	.1	
				TRANSIT SETUP PROCESS			1			PM 5620	1	.1	
230 ~~666~~	pic	pen	1	TRANSIT SETUP PROCESS		UP05	1	.05		PM 411B	1	.05	SHOT PEN 1000
				TRANSIT SETUP PROCESS		UP08	1	.1		CE22	1	.1	
				TRANSIT SETUP PROCESS			1			PM 5372	1	.1	
				TRANSIT SETUP PROCESS			1			CE22	1	.05	
				TRANSIT SETUP PROCESS		UP03	1	.05		PM 5372	1	.05	

OPERATION PROFILE

NAME _____		ALC _____		DATE _____		RCC _____		SHEET _____ OF _____						
PCN NSN P/N		WCD _____		WCD DATE _____		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS				
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	QTY.	TIME REQUIRED		QTY.	TIME REQUIRED		
					%	HRS.			%	HRS.		%	HRS.	
240 ~~270A~~	PRC	CLN	1	TRANSIT			UP05	1				1		
				SETUP			UP09	1						
				PROCESS										
				TRANSIT										
				SETUP			UP09	1						
				PROCESS										
230A	PRC	CLN	1	TRANSIT			UP05	1			1			
				SETUP										
				PROCESS										
				TRANSIT							1			
				SETUP										
				PROCESS										
				TRANSIT							1			
				SETUP										
				PROCESS										

OPERAT. PROFILE

NAME _____		ALC _____		DATE _____		RCC _____		SHEET _____ OF _____				
PCN _____		NSN _____		P/N _____		WCD _____		WCD DATE _____				
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS % HRS.	MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS		
						SKILL CODE/LEVEL	QTY.	%	HRS.		EQUIPMENT CODE	QTY.
2A0A ~~0700~~	MAN PRC	RINS	1.00	TRANSIT							RINS T/S IM P IM	
				SETUP								
				PROCESS								
2A0B ~~0700~~	MAN PRC	CLN	1.00	TRANSIT							CLN T/S IM P IM	
				SETUP								
				PROCESS								
2A0C ~~0700~~	MAN PRC	RINS	1.00	TRANSIT							RINS T/S IM P IM	
				SETUP								
				PROCESS								

OPERAT. PROFILE

NAME _____		ALC _____		DATE _____		RCC _____		SHEET _____ OF _____								
PCN NSN PIN		WCD _____		WCD DATE _____		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS						
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	QTY.	TIME REQUIRED		QTY.	TIME REQUIRED				
					%	HRS.			%	HRS.		%	HRS.			
240D ~~240E~~	MAN PRC	P20X A1000	1.00	TRANSIT												
				SETUP												
				PROCESS												
240E ~~240F~~	MAN PRC	P20X A1000	1.00	TRANSIT												
				SETUP												
				PROCESS												
240E ~~240F~~	MAN PRC	P20X A1000	1.00	TRANSIT												
				SETUP												
				PROCESS												

OPERAT PROFILE

NAME _____		ALC _____		DATE _____		RCC _____		SHEET _____ OF _____							
PCN _____		NSN _____		PIN _____		WCD _____		WCD DATE _____							
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		TIME REQUIRED	DATA SOURCE COMMENTS			
					%	HRS.	SKILL CODE/LEVEL	QTY.	%	HRS.			EQUIPMENT CODE	QTY.	%
240F 0706	MAN PRC	ANZ Anod	1.00	TRANSIT									T/S IM P S 15 5		
				SETUP											
				PROCESS											
240G 070H	MAN PRC	RINS Anod	1.00	TRANSIT									RINS T/S IM P IM		
				SETUP											
				PROCESS											
240H 070I	MAN PRC	SEAL Anod	1.00	TRANSIT									T/S IM P S 15 5		
				SETUP											
				PROCESS											

MAX .25
 MEAN .05
 MAX .10
 MEAN .05
 MAY 25
 11:41 AM
 150-200020

NAME _____ ALC _____ DATE _____ RCC _____ SHEET _____ OF _____

242 PRA MORE 1 T 0YHD 1 .6 FLOOD 1 .6

OPERATION PROFILE

NAME ALC DATE 5-19-89 RCC Wheeler SHEET 11 OF 16

PCN 14595A WCD 16102N WCD DATE 88291

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS
					MANDATORY FLOW HOURS	TIME REQUIRED	SKILL CODE/LEVEL	TIME REQUIRED	EQUIPMENT CODE	QTY.	
					%	%		%			
240 K MAN		ALC 22	1.0	TRANSIT					Pm 5076	1	.01
				SETUP							
				PROCESS							
240 K MAN		ALC 22	1.0	TRANSIT			UP09		01 CE20	1	.01
				SETUP							
				PROCESS			UP09		03 CE20	1	.03
240 K MAN		ALC 22	1.0	TRANSIT			JA07		02		
				SETUP			JA09		19 Pm 2576	1	.19
				PROCESS			JA09		61 Pm 2576	1	.61
				TRANSIT							
				SETUP							
				PROCESS							
				TRANSIT							
				SETUP							
				PROCESS							
				TRANSIT							
				SETUP							
				PROCESS							

Install tie bolt bushing

OPERATION PROFILE

NAME _____		ALC _____		DATE <u>5-13-89</u>		RCC _____		WHEELS <u>12</u> OF <u>12</u>		SHEET <u>12</u> OF <u>12</u>		
PCN <u>69595A</u>		WCD <u>16102N</u>		WCD DATE <u>88281</u>								
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS	
					MANDATORY FLOW HOURS % HRS.	SKILL CODE/LEVEL	QTY.	TIME REQUIRED % HRS.	EQUIPMENT CODE	QTY.		TIME REQUIRED % HRS.
290	PRA	INST	.05	TRANSIT		JA07	1					Install cup into Bearings Base
				SETUP		JA09	1					
				PROCESS		JA09	1					
330	PRA	INST	1.0	TRANSIT		JA07	1					Install Thread Inserts
				SETUP		JA09	1					
				PROCESS		JA09	1					
350	RGP	LOAD	1.0	TRANSIT		YH09	1					MOVE, LOAD Inspect, check paper
				SETUP								
				PROCESS		YH09	1					
355	RGP	HEAT	1.0	TRANSIT								Batch job
				SETUP								
				PROCESS								
355A	RGP	Inst	1.0	TRANSIT								
				SETUP								
				PROCESS								

OPERATION PROFILE

NAME _____ ALC _____ DO _____ DATE 5-18-89 RCC _____ WHEELSHEET 14 OF 16		WCD _____ WCD DATE 88281											
69595A		16102N											
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS % HRS.	SKILL CODE/LEVEL	MANPOWER		EQUIPMENT		TIME REQUIRED		DATA SOURCE COMMENTS
							QTY.	%	HRS.	EQUIPMENT CODE	QTY.	%	HRS.
355B	PLP	UNLD	1.0	TRANSIT						Pm0936	1		.1
				SETUP									
				PROCESS									
360	PLP	LOAD	1.0	TRANSIT									
				SETUP									
				PROCESS			1		.01	Pm0922	1		.01
360A	PLP	HEATH	1.0	TRANSIT									
				SETUP			1		.01	Pm0922	1		.01
				PROCESS						Pm0436	1		.01
360B	PLP	MAX	1.0	TRANSIT									
				SETUP									
				PROCESS			1		.01	Pm0922	1		.01
360C	PLP	PLN	1.0	TRANSIT									
				SETUP			1		.02	Pm0922	1		.02
				PROCESS						Pm0438	1		.02

OPERAT. PROFILE

NAME <u>Turner</u> ALC <u>00</u> DATE <u>5-18-89</u> RCC <u> </u> SHEET <u>1</u> OF <u>2</u>												
PCN <u>90101A</u> WCD <u>21101N</u> WCD DATE <u>88354</u>												
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS % HRS.	MANPOWER SKILL CODE/LEVEL	QTY.	TIME REQUIRED % HRS.	EQUIPMENT EQUIPMENT CODE	QTY.	TIME REQUIRED % HRS.	DATA SOURCE COMMENTS
IN 60A	MAN PGW	Indu	1.0	TRANSIT								
				SETUP								
				PROCESS								
61B	MAN PGW	Load	1.0	TRANSIT								
				SETUP								
				PROCESS								
02C	MAN PGW	Disc	1.0	TRANSIT								7 VARIABLE Time
				SETUP								
				PROCESS								
010	MAN PGP	Metc	1.0	TRANSIT								
				SETUP								
				PROCESS								
020	MAN PGP	Assy	1.0	TRANSIT								2 Percentages
				SETUP								
				PROCESS								

OPERAT. PROFILE

NAME <u>Turner</u> ALC <u>00</u> DATE <u>5-18-89</u> RCC <u> </u> SHEET <u>2</u> OF <u>2</u>													
PCN <u>90101A</u> WCD <u>21101N</u> WCD DATE <u>88354</u>													
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS		
					MANDATORY FLOW HOURS %	SKILL CODE/ LEVEL	QTY.	TIME REQUIRED %	HRS.	EQUIPMENT CODE		QTY.	TIME REQUIRED %
030	MAN PGP	Tpnt	1.0	TRANSIT								? variable	
				SETUP									
				PROCESS									
040	MAN PGP	Fine	1.0	TRANSIT									
				SETUP									
				PROCESS									
050	MAN PGP	Fine	1.0	TRANSIT									
				SETUP									
				PROCESS									
9999	MAN PGP	Sell	1.0	TRANSIT									
				SETUP									
				PROCESS									
				TRANSIT									
				SETUP									
				PROCESS									

OPERATIONAL PROFILE

NAME <u>Kyle VERGARA</u> ALC <u>ED</u> DATE <u>5-8-89</u> RCC <u>MANREP-Weds</u> SHEET <u>1</u> OF <u>4</u>		PCN <u>90101A</u> WCD <u>21104N</u> WCD DATE <u>88237</u>													
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS			MANPOWER			EQUIPMENT			TIME REQUIRED HRS.	DATA SOURCE COMMENTS
					%	HRS.	SKILL CODE/LEVEL	QTY.	%	HRS.	EQUIPMENT CODE	QTY.	%		
095	76P	Move & Load	1.000	TRANSIT			YH09	1			1			1	
				SETUP											
				PROCESS											
098	76P	Proc	1.000	TRANSIT			YH09	1			1			1	
				SETUP											
				PROCESS											
098A	76P	WHP	1.000	TRANSIT											
				SETUP											
				PROCESS											
100	76P	LOAD	1.000	TRANSIT											
				SETUP											
				PROCESS											
100A	76P	WHP	1.000	TRANSIT			3409	1						0.12	
				SETUP											
				PROCESS											

C-5main

OPERATION PROFILE

NAME <u>Hyk Kerstan</u> ALC <u>00</u> DATE <u>5-8-89</u> RCC <u>MAN/EP-locks</u> SHEET <u>2</u> OF <u>4</u>		WCD <u>21104N</u>		WCD DATE <u>88237</u>		MANPOWER		EQUIPMENT		TIME REQUIRED		DATA SOURCE COMMENTS	
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS	SKILL CODE/LEVEL	QTY.	%	QTY.	%	QTY.	%	
100B	RSP	MARK	1.00	TRANSIT		3409	1				PM0922	1	
				SETUP									
				PROCESS									
100C		PRIME	1.00	TRANSIT		3409	1				PM0922	1	
				SETUP									
				PROCESS									
100D		DRY	1.00	TRANSIT							PM0422	1	
				SETUP									
				PROCESS									
100E		1st ROLL	1.00	TRANSIT		3409	1				PM0922	1	
				SETUP									
				PROCESS									

C-5 main

Continued

OPERATION PROFILE

NAME <u>Kyle Kershaw</u> ALC <u>03</u> DATE <u>5-8-87</u> RCC <u>MANAGER</u> - <u>Wheeler</u> SHEET <u>3</u> OF <u>4</u>		WCD <u>21104N</u> WCD DATE <u>08237</u>												
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS		
						SKILL CODE/LEVEL	QTY.	TIME REQUIRED %	TIME REQUIRED HRS.	EQUIPMENT CODE	QTY.		TIME REQUIRED %	TIME REQUIRED HRS.
100F	RCC Paint	7 ² Paint	1.000	TRANSIT										
				SETUP										
				PROCESS										
100G	RCC Paint	7 ² Paint	1.000	TRANSIT										
				SETUP										
				PROCESS										
100H	RCC Paint	7 ² Paint	1.000	TRANSIT										
				SETUP										
				PROCESS										

C-5main

OPERATION PROFILE

NAME Kyle Kershaw ALC 880 DATE 5-10-89 RCC MANRQ-Wheds SHEET 4 OF 4

PCN		NSN		P/N		90101A		WCD 21104H		WCD DATE 88237		EQUIPMENT		DATA SOURCE COMMENTS	
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/LEVEL	MANPOWER		EQUIPMENT		TIME REQUIRED		DATA SOURCE COMMENTS	
					%	HRS.		QTY.	%	HRS.	QTY.	%	HRS.		
100I	PGP	WLD	1.000	TRANSIT											
				SETUP											
				PROCESS							PM0959	1	.1		
110				TRANSIT											
120				SETUP											
				PROCESS				YH09	1	.2	PM0959	1	.2		
122				TRANSIT				YH09	1	20	2	WS0001	1	20	.2
				SETUP						50	.1		50	.1	
				PROCESS						30	0		30	0	
123				TRANSIT											
125				SETUP											
130				PROCESS				YH09	1	.1	W00004	1	.1		
138A				TRANSIT											
				SETUP											
				PROCESS							PM0940	1	.1		

C-5 MAN

OPERATION PROFILE

NAME Kyle Kershaw ALC 00 DATE 5-10-89 RCC MANUPG-WOODS SHEET OF

WCD 21101N WCD DATE 88354

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED		DATA SOURCE COMMENTS
					%	HRS.			%	HRS.			%	HRS.	
020	P&P	ASST	1.00	TRANSIT			YH09	1	40	3	WAC00	1	40	3	
				SETUP					30	5			30	5	
				PROCESS					30	2			30	2	
030		TOUCH P&P	1.00	TRANSIT											
				SETUP											
				PROCESS			3409	1		1	WAC003	1		1	
040		PAPER CHECK	1.00	TRANSIT											
				SETUP											
				PROCESS			3409	1		1					
050		TRAP	1.00	TRANSIT											
				SETUP											
				PROCESS			3409	1		1	WAC003	1		1	
9999		SELL	1.00	TRANSIT											
				SETUP											
				PROCESS											

2-5 main
Top Assy

OPERAT. PROFILE

NAME <u>Turner</u>		ALC <u>00</u>		DATE <u>5-18-89</u>		RCC		SHEET <u>1</u> OF <u>13</u>					
PCN <u>90101A</u>		WCD <u>21103N</u>		WCD DATE <u>88237</u>									
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS		
					MANDATORY FLOW HOURS %	SKILL CODE/LEVEL	QTY.	TIME REQUIRED %	TIME REQUIRED HRS.	EQUIPMENT CODE		QTY.	TIME REQUIRED %
006	MAN P6W	Remv	1.00	TRANSIT								Disassemblable oper 5?	
				SETUP									
				PROCESS									
006A	MAN P6W	Load ~~Conv~~	1.00	TRANSIT									
				SETUP									
				PROCESS									
007	MAN P6W	Chem	1.00	TRANSIT								? Time	
				SETUP									
				PROCESS									
008	MAN P6W	Blst.	1.00	TRANSIT									
				SETUP									
				PROCESS									
009	MAN PRA	Remo	.50	TRANSIT									
				SETUP									
				PROCESS									

OPERATIONAL PROFILE

NAME _____		ALC _____		DATE _____		RCC _____		SHEET _____ OF _____		
PCN		NSN		WCD		WCD DATE _____				
PIN				MANPOWER		EQUIPMENT				
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS	SKILL CODE/ LEVEL	QTY.	TIME REQUIRED		DATA SOURCE COMMENTS
								%	HRS.	
010	MAN	E.D.M.	.05	TRANSIT	.05	H309	1			check for acc. factors differences manpower times
011	MAN PGW	Anod	1.00	SETUP						addize times to table
015	MAN PNA	FPI	.75	TRANSIT						2 people clines
015A	MAN PNA	FPI	.25	TRANSIT						1 person line
019	MAN PGW	Nick	1.0	TRANSIT						7 variable times

OPERATIONAL PROFILE

NAME _____		ALC _____		DATE _____		RCC _____		SHEET _____ OF _____							
PCN NSN PIN		WCD		WCD DATE		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS					
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED		
					%	HRS.			%	HRS.			%	HRS.	
030	MAN P6W	E & I	1.0	TRANSIT			DI09				PM 0901				7 Process Times
				SETUP											
				PROCESS											
044	MAN PRA	Pol	1.00	TRANSIT			DI09				PM 0901				Each OP
				SETUP											
				PROCESS											
045	MAN PRA	Remo	1.00	TRANSIT			DI09				PM 0901				Each OP
				SETUP											
				PROCESS											
050	MAN PRA	Rete	.07	TRANSIT			DI09				PM 0901				
				SETUP											
				PROCESS											
056	MAN PRA	Beer	.05	TRANSIT			DI09				PM 0901				
				SETUP											
				PROCESS											

OPERATIONAL PROFILE

NAME _____		ALC _____		DATE _____		RCC _____		SHEET _____ OF _____		
PCN		NSN		WCD		WCD DATE		WCD DATE		
MANPOWER		EQUIPMENT		EQUIPMENT		EQUIPMENT		EQUIPMENT		
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS	SKILL CODE/LEVEL	QTY.	TIME REQUIRED		DATA SOURCE COMMENTS
								%	HRS.	
057	MAN	Beer	1.00	TRANSIT	.02	JN10	1	.02		PH Equip 7211 7000 factor
	SETUP			.80	PM	1	.80			
	PROCESS			.77	PM	1	.77			
059	MAN	Beer	.07	TRANSIT	.02	JN10	1	.02		
	SETUP			1.04	JN10	1	1.04			
	PROCESS			.89	JN10	1	.89			
060	MAN	Shot	1.00	TRANSIT		UP05	1	.05		
	SETUP				UP08	1	.10			
	PROCESS									
070A	MAN	Good	1.00	TRANSIT		UP05	1	.05		
	SETUP				UP07	1	.01			
	PROCESS									

OPERATING PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET _____ OF _____

PCN		NSN		PIN		WCD		WCD DATE		MANPOWER		EQUIPMENT		TIME REQUIRED		DATA SOURCE COMMENTS	
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED		DATA SOURCE COMMENTS		
					%	HRS.			%	HRS.			%	HRS.			
060A	OVHD	MOVE	1	TRANSIT			OVHD	1		.6	FL002	1		.6	MOVE		
				SETUP										1 36M			
				PROCESS													
060B	HCC	CAN	1	TRANSIT			UP05	1		.05	PM 411B	1		.05	DECREASE		
				SETUP										T 3M			
				PROCESS			UP09	1		.1	CE33	1		.1	S/P 6M		
				TRANSIT							PM 5620	1		.1			
				SETUP													
				PROCESS													
060C	HCC	PEN	1	TRANSIT			UP05	1		.05	PM 411B	1		.05	SHOOTING / MASK		
				SETUP			UP08	1		.1	CE22	1		.1			
				PROCESS							PM 5372	1		.1			
				TRANSIT							CE22	1		.05			
				SETUP			UP05	1		.05	PM 5372	1		.05			
				PROCESS													

OPERATION PROFILE

NAME _____		ALC _____		DATE _____		RCC _____		SHEET _____ OF _____										
PCN NSN P/N		WCD		WCD DATE _____		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS								
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED					
					%	HRS.			%	HRS.			%	HRS.				
D70A	PRC	CLN	1	TRANSIT			UPC5	1				PM 4118	1		.05	TURCO T 3m S 1m P 5m		
				SETUP			UP09	1						CE20	1			.01
				PROCESS									PM 5681	1			.01	
				TRANSIT														
				SETUP			UP09	1				PM 5681	1		.08			
				PROCESS								CE20	1		.08			
				TRANSIT														
				SETUP														
				PROCESS														
				TRANSIT														
				SETUP														
				PROCESS														
				TRANSIT														
				SETUP														
				PROCESS														

OPERATIONAL PROFILE

NAME _____		ALC _____		DATE _____		RCC _____		SHEET _____ OF _____									
PCN NSN PIN		WCD		WCD DATE		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS							
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED				
					%	HRS.			%	HRS.			%	HRS.			
070B	MAN PRC	RINS	1.00	TRANSIT											RINSE T/S IM P IM		
				SETUP				UP09	1				CE20	1			
				PROCESS				UP09	1				CE20	1			
070C	MAN PRC	CLN	1.00	TRANSIT											FORM P-R T/S IM P IM		
				SETUP				UP09	1				CE20	1			
				PROCESS				UP09	1				CE20	1			
070D	MAN PRC	RINS	1.00	TRANSIT											RINSE T/S IM P IM		
				SETUP				UP09	1				CE20	1			
				PROCESS				UP09	1				CE20	1			

SHEET ___ OF ___

ACC

DATE_

ALC.

NAME -

WCD DATE:

WCD

PCN
MSN
P/N-

[illegible]

OPERAT PROFILE

NAME _____		ALC _____		DATE _____		RCC _____		SHEET _____ OF _____									
PCN NSN PR		WCD		WCD DATE _____		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS							
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	QTY.	TIME REQUIRED		QTY.	TIME REQUIRED					
					%	HRS.			%	HRS.		%	HRS.				
0706	MAN PRC	ANZ2 Annot	1.00	~~TRANSIT~~										SURFACE ANALYZE T/S IM P 35M			
				SETUP			UP09	1		.01							
				PROCESS			UP09	1		.05							
				~~TRANSIT~~													
				~~SETUP~~													
				PROCESS													
070H	MAN PRC	RINSC Annot.	1.00	TRANSIT										RINSC T/S IM P 1M			
				SETUP			UP09	1		.01							
				PROCESS			UP09	1		.01							
				~~TRANSIT~~													
				~~SETUP~~													
				PROCESS													
070I	MAN PRC	SENAL Annot.	1.00	TRANSIT										SENAL T/S IM P 5 15 5			
				SETUP			UP09	1		.01							
				PROCESS			UP09	1		.05							

MAX .10
MEAN .05

MAX .25
MEAN .05

OPERAT. PROFILE

NAME _____		ALC _____		DATE _____		RCC _____		SHEET _____ OF _____					
PCN NSN		WCD		WCD DATE		MANPOWER		EQUIPMENT					
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	QTY.	TIME REQUIRED		DATA SOURCE COMMENTS		
					%	HRS.			%	HRS.			
0705	MAN PRC	FINISH Annot	1.00	TRANSIT							HOUSE T/S IM P IM		
				SETUP									
				PROCESS									
				TRANSIT									
				SETUP									
				PROCESS									
0706	MAN PRC	PINS Annot	1.00	TRANSIT						HOUSE, etc T/S IM P IM			
				SETUP									
				PROCESS									
				TRANSIT									
				SETUP									
				PROCESS									
0707	MAN PRC	DEF Annot	1.00	TRANSIT						PRY, AIR T IM P IM			
				SETUP									
				PROCESS									

OPERAT. PROFILE

NAME _____		ALC _____		DATE _____		RCC _____		SHEET _____ OF _____						
PCN NSN PN		WCD		WCD DATE		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS				
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/LEVEL	QTY.	TIME REQUIRED		QTY.	TIME REQUIRED		
					%	HRS.			%	HRS.		%	HRS.	
079	MAN PRA	Inst.	1.0	TRANSIT	.02		IA09	1	.02					2- factor?
				SETUP	.19		IA09	1	.19					
				PROCESS	.08		IA09	1	.08					
080	MAN PRA	Inst	1.00	TRANSIT	.02		IA09	1	.02				Bench OP	
				SETUP	.19		IA09	1	.19					
				PROCESS	.08		IA09	1	.08					
095	MAN PGP	Move	1.00	TRANSIT			YH09	1	.1					
				SETUP										
				PROCESS										
098	MAN PGP	Inst	1.00	~~TRANSIT~~									2- factor?	
				~~SETUP~~										
				PROCESS										
098A	MAN PGP	Conv.	1.00	TRANSIT									2- factor?	
				SETUP										
				PROCESS										

OPERATIONAL PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET _____ OF _____

PCN NSN PN												WCD DATE				WCD			
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS							
					%	HRS.		QTY.	TIME REQUIRED %	HRS.	QTY.		EQUIPMENT CODE	TIME REQUIRED %	HRS.				
100	MAN PGP	Load	1.00	TRANSIT															
				SETUP															
				PROCESS															
100A	MAN PGP	Wash	1.00	~~TRANSIT~~			3509	1			PM 0922	1							
				~~SETUP~~															
				PROCESS															
100B	MAN PGP	Mask	1.00	TRANSIT															
				SETUP															
				PROCESS															
100C	MAN PGP	Prim	1.00	~~TRANSIT~~			3509	1			PM 0922	1							
				~~SETUP~~															
				PROCESS															
				~~TRANSIT~~							PM 0438	1							
				~~SETUP~~															
				PROCESS															
				~~TRANSIT~~			3509	1			PM 0922	1							
				~~SETUP~~															
				PROCESS															
				~~TRANSIT~~							PM 0436	1							
				~~SETUP~~															
				PROCESS															

OPERAT. PROFILE

NAME _____		ALC _____		DATE _____		RCC _____		SHEET _____ OF _____						
PCN _____		NSN _____		PIN _____		WCD _____		WCD DATE _____						
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	MANPOWER		EQUIPMENT		TIME REQUIRED		DATA SOURCE COMMENTS
					%	HRS.		QTY.	%	HRS.	QTY.	%	HRS.	
100F	MAN PCP	Paint	100	~~TRANSIT~~										
				~~SETUP~~										
				PROCESS										
100G	MAN PCP	Dry	100	TRANSIT										
				SETUP										
				PROCESS										
100H	MAN PCP	Strip	100	TRANSIT										
				SETUP										
				PROCESS										
100I	MAN PCP	Conv.	100	TRANSIT										
				SETUP										
				PROCESS										
122	MAN PCP	Bale	100	~~TRANSIT~~										
				~~SETUP~~										
				PROCESS										

OPERAT. PROFILE

NAME _____		ALC _____		DATE _____		RCC _____		SHEET _____ OF _____							
PCN _____		NSN _____		PIN _____		WCD _____		WCD DATE _____							
		MANPOWER				EQUIPMENT									
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/LEVEL	QTY.	TIME REQUIRED		QTY.	TIME REQUIRED		DATA SOURCE COMMENTS	
					%	HRS.			%	HRS.		%	HRS.		
130	RAW	Inst	1.00	TRANSIT										Notes Break out 12, 10 130 to 130 WCD 130	
				SETUP											
				PROCESS											
				TRANSIT			YH09	1							
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

OPERAT. PROFILE

NAME <u>Turner</u> ALC <u>00</u> DATE <u>5-18-89</u> RCC <u>88237</u> SHEET <u>1</u> OF <u>1</u>											
PCN <u>90101A</u> WCD <u>21104N</u> WCD DATE <u>88237</u>											
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS
					SKILL CODE/LEVEL	QTY.	TIME REQUIRED %	QTY.	TIME REQUIRED %		
006	MAN PGW	Remo	1.0	TRANSIT	HB09	1	.2	PM 0901	1	.2	
				SETUP							
				PROCESS							
006A	MAN PGW	Tran	1.0	TRANSIT	HB09	1	.05	PM 0901	1	.05	
				SETUP							
				PROCESS							
007	MAN PGW	Chem	1.0	TRANSIT	HB09	1	.45	PM 0901	1	.45	
				SETUP							
				PROCESS							
009	MAN PGW	Blas	1.0	TRANSIT	HB09	1	1.2	PM 0901	1	1.2	
				SETUP							
				PROCESS							
011	MAN PGW	Anod	1.0	TRANSIT	HB07	1	.05	PM 0901	1	.05	
				SETUP							
				PROCESS							

OPERAT. PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET _____ OF _____												
PCN NSN P/N		WCD		WCD DATE		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS		
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS % HRS.	SKILL CODE/LEVEL	QTY.	TIME REQUIRED % HRS.	EQUIPMENT CODE	QTY.	TIME REQUIRED % HRS.	
015	MAN PNA	F.P.I.	.75	TRANSIT					PM 0901	1	.02	e people lines
				PROCESS					PM 0679E	1	1.05	
				PROCESS					PM 0901	1	1.05	
015A	MAN PNA	F.P.I.	.25	TRANSIT					PM 0901	1	.02	
				PROCESS					PM 0679E	1	1.05	
				PROCESS					PM 0901	1	1.05	
019	MAN PGW	Nick	1.0	TRANSIT								
				SETUP					PM 0901	1		
				PROCESS						1		
030	MAN PGW	EAI	1.0	TRANSIT								
				SETUP								
				PROCESS						1	.10	
040	MAN TRA	Thrd	.05	TRANSIT	.06	JA07	1	.06				
				SETUP	.28	JA09	1	.28	PM 2576	1	.28	
				PROCESS	.84	JA09	1	.84	PM 2576	1	.84	

OPERAT PROFILE

NAME _____		ALC _____		DATE _____		RCC _____		SHEET _____ OF _____						
PCN NSN PIN		WCD		WCD DATE		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS				
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	TIME REQUIRED		QTY.	EQUIPMENT CODE	TIME REQUIRED		
					%	HRS.		%	HRS.			%	HRS.	
043	MAN PRA	Remo	.05	TRANSIT		.02	JA08	1						Bench op
				SETUP		.28	JA08	1						
				PROCESS		.34	JA08	1						
045	MAN PRA	Safe	.93	TRANSIT		.02	JA09	1					Alt Equip S197	
				SETUP		.98	JA09	1		PM 7216	1			.98
				PROCESS		.98	JA09	1		PM 7216	1			.98
048	MAN PRA	Valv	.09	TRANSIT		.02	JA09	1						
				SETUP		.56	JA09	1		PM 2576	1			.56
				PROCESS		.64	JA09	1		PM 2576	1			.64
055	MAN PRA	Bear	.05	TRANSIT		.02	JA10	1						
				SETUP		.51	JA10	1		PM 7216	1			.51
				PROCESS		.17	JA10	1		PM 7216	1			.17
058	MAN PRA	Bear	.05	TRANSIT		.02	JA10	1						
				SETUP		.80	JA10	1		PM 7216	1			.80
				PROCESS		.79	JA10	1		PM 7216	1			.79

OPERATION PROFILE

NAME _____		ALC _____		DATE _____		RCC _____		SHEET _____ OF _____								
PCN NSN P/N		WCD		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS								
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED			
					%	HRS.			%	HRS.			%	HRS.		
000A ~~000A~~ 0010		none	1	TRANSIT			0010	1				1			MOCK 1 2004	
				SETUP												
				PROCESS												
000B 000B		CON	1	TRANSIT			UP05	1				1			DECOMPOSE T 2004 50, 600	
				SETUP												
				PROCESS												
				TRANSIT								1				
				SETUP												
				PROCESS												
000C 000C		PREF	1	TRANSIT			UP05	1				1			SUBT P. A. P. A.	
				SETUP												
				PROCESS												
				TRANSIT								1				
				SETUP												
				PROCESS												
				TRANSIT								1				
				SETUP												
				PROCESS												

OPERATION PROFILE

NAME _____		ALC _____		DATE _____		RCC _____		SHEET _____ OF _____							
PCN NSN P/N		WCD		WCD DATE		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS					
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	QTY.	TIME REQUIRED		QTY.	TIME REQUIRED			
					%	HRS.			%	HRS.		%	HRS.		
070A	PRC	CUN	1	TRANSIT			UP05	1				1			TUXCO
				SETUP			UP05	1				1			T-32
				PROCESS								1			1 M
				TRANSIT											
				SETUP			UP07	1				1			
				PROCESS								1			
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

OPERAT. PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET _____ OF _____

PCN NSN PIN	OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS			MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS		
						%	HRS.	SKILL CODE/ LEVEL	QTY.	TIME REQUIRED		QTY.	TIME REQUIRED				
										%	HRS.		%	HRS.			
0700B	MAN PRC		RINS	1.00	TRANSIT												
					SETUP												
					PROCESS												
0700C	MAN PRC		CAN HOLD	1.00	TRANSIT												
					SETUP												
					PROCESS												
0700D	MAN PRC		RINS PRC	1.00	TRANSIT												
					SETUP												
					PROCESS												

OPERAT. PROFILE

NAME _____		ALC _____		DATE _____		RCC _____		SHEET _____ OF _____					
PCN _____		NSN _____		P/N _____		WCD _____		WCD DATE _____					
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		TIME REQUIRED HRS.	DATA SOURCE COMMENTS	
					%	HRS.	QTY.	%	HRS.	QTY.			%
570E	MAN PRC	PEOX Azed	1.00	TRANSIT								DECONTAMINATE 17.10 P95 1M	
				SETUP									
				PROCESS									
570F	MAN PRC	PINS Azed	1.00	TRANSIT								KINSC P95 1M 1.1M	
				SETUP									
				PROCESS									

OPERAT PROFILE

NAME _____ ALC _____ DATE _____		RCC _____		SHEET _____ OF _____								
PCN NSN P/N		WCD _____		WCD DATE _____								
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER		EQUIPMENT		TIME REQUIRED HRS.	DATA SOURCE COMMENTS		
					MANDATORY FLOW HOURS %	SKILL CODE/ LEVEL	QTY.	TIME REQUIRED %			EQUIPMENT CODE	QTY.
0706	MAN PRC	ANZ Anet	1.00	TRANSIT								
				SETUP		UP09	1			CE20	1	.01
				PROCESS		UP09	1			CE20	1	.58
				TRANSIT								
				SETUP						PM 117	1	.58
				PROCESS								
070H	MAN PRC	RINSE Anet	1.00	TRANSIT								
				SETUP		UP09	1			CE20	1	.01
				PROCESS		UP09	1			CE20	1	.01
				TRANSIT								
				SETUP						PM 702	1	.01
				PROCESS								
070I	MAN PRC	SEN Anet	1.00	TRANSIT								
				SETUP		UP09	1			CE20	1	.01
				PROCESS		UP09	1			CE20	1	.05

MAX .25
MEAN .05

MAX .10
MEAN .05

ISC-200020

OPERAT. PROFILE

NAME _____		ALC _____		DATE _____		RCC _____		SHEET _____ OF _____					
PCN _____		NSN _____		P/N _____		WCD _____		WCD DATE _____					
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS		
					MANDATORY FLOW HOURS %	SKILL CODE/LEVEL	QTY.	TIME REQUIRED %	TIME REQUIRED HRS.	EQUIPMENT CODE		QTY.	TIME REQUIRED %
0755	MAN	RIP- Deck	1.00	TRANSIT								RIP- Deck T/S IM P IM	
	SETUP												
	PROCESS												
				TRANSIT									
				SETUP									
				PROCESS									
0704	MAN	RIP- Deck	1.00	TRANSIT								RIP- Deck T/S IM P IM	
	SETUP												
	PROCESS												
				TRANSIT									
				SETUP									
				PROCESS									
070L	MAN	RIP- Deck	1.00	TRANSIT								RIP- Deck T/S IM P IM	
	SETUP												
	PROCESS												

071 OVHL MOVE 1 T 0704 1 1.6 FLUDD 1 1.6

OPERAT. PROFILE

NAME _____		ALC _____		DATE _____		RCC _____		SHEET _____ OF _____								
PCN NSN PIN		WCD		WCD DATE		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS						
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED			
					%	HRS.			%	HRS.			%	HRS.		
072	MAN PRA	Inst.	.05	TRANSIT		.02	JA08	1			.02					
				SETUP		.19	JA08	1								
				PROCESS		.08	JA08	1								
074	MAN PRA	Mach	.05	TRANSIT		.02	JA10	1			.02					
				SETUP		.50	JA10	1								
				PROCESS		.24	JA10	1								
076	MAN PRA	Inst	.05	TRANSIT		.02	JA09	1			.02					
				SETUP		.19	JA09	1								
				PROCESS		.08	JA09	1								
077	MAN PRA	Inst.	.10	TRANSIT		.02	JA09	1			.02					
				SETUP		.19	JA09	1								
				PROCESS		.08	JA09	1								
078	MAN PRA	Mach	.05	TRANSIT		.02	JA10	1			.02					
				SETUP		.50	JA10	1								
				PROCESS		.24	JA10	1								

Alt. Equip
0508

OPERAT. PROFILE

NAME _____		ALC _____		DATE _____		RCC _____		SHEET _____ OF _____					
PCN _____		NSN _____		P/N _____		WCD _____		WCD DATE _____					
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS		
					%	HRS.	QTY.	%	HRS.	EQUIPMENT CODE		QTY.	%
079	MAN PRA	Inst.	.05	TRANSIT	.02		1						
				SETUP	.19		1		PM 5685	1		.17	
				PROCESS	.08		1		PM 5685	1		.08	
080	MAN PRA	Inst.	1.00	TRANSIT	.02		1					Bench OP	
				SETUP	.31		1						
				PROCESS	.43		1						
095	MAN PGP	Move	1.00	TRANSIT									
				SETUP									
				PROCESS									
095A	MAN PGP	Heat	1.00	TRANSIT			1		FLUO 1	1			
				SETUP									
				PROCESS			1		PM 0931	1		.1	
098	MAN PGP	Inst.	1.00	TRANSIT			1		PM 0435	1			
				SETUP								25	.5
				PROCESS								75	.3

OPERAT. PROFILE

NAME _____		ALC _____		DATE _____		RCC _____		SHEET _____ OF _____								
PCN NSH P/M		WCD		WCD DATE _____		MANPOWER		EQUIPMENT								
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED		DATA SOURCE COMMENTS	
					%	HRS.			%	HRS.			%	HRS.		
098A	MAN PGP	Conv.	1.00	TRANSIT												
				SETUP												
				PROCESS												
100	MAN PGP	Load	1.00	TRANSIT												
				SETUP												
				PROCESS												
100A	MAN PGP	Wash	1.00	TRANSIT			3509	1			PM 0922	1				
				SETUP			3509	1			PM 0922	1				
				PROCESS							PM 0436	1				
100B	MAN PGP	Mask	1.00	TRANSIT												
				SETUP												
				PROCESS												
100C	MAN PGP	Prim	1.00	TRANSIT			3509	1			PM 0922	1				
				SETUP			3509	1			PM 0922	1				
				PROCESS							PM 0438	1				

OPERATIONAL PROFILE

NAME _____		ALC _____		DATE _____		RCC _____		SHEET _____ OF _____							
PCN NSN P/N		WCD		WCD DATE _____		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS					
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	QTY.	TIME REQUIRED		QTY.	TIME REQUIRED			
					%	HRS.			%	HRS.		%	HRS.		
100D	MAN PGP	Dry	1.00	TRANSIT											
				SETUP											
				PROCESS											
100E	MAN PGP	Paint	1.00	~~TRANSIT~~			3509	1							
				~~SETUP~~											
				PROCESS											
100F	MAN PGP	Paint	1.00	TRANSIT											
				SETUP											
				PROCESS											
100G	MAN PGP	Dry	1.00	TRANSIT											
				SETUP											
				PROCESS											
100H	MAN PGP	Strip	1.00	TRANSIT											
				SETUP											
				PROCESS											

OPERAT PROFILE

NAME _____		ALC _____		DATE _____		RCC _____		SHEET _____ OF _____				
PCN		NSN		P/N		WCD		WCD DATE _____				
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS		
						SKILL CODE/LEVEL	QTY.	TIME REQUIRED %	TIME REQUIRED HRS.		EQUIPMENT CODE	QTY.
100I	MAN PGP	Conv	1.00	TRANSIT								
				SETUP								
				PROCESS								
110	MAN PGP	Inst	1.00	TRANSIT								
				SETUP								
				PROCESS								
120	MAN PGP	Test	1.00	TRANSIT								
				SETUP								
				PROCESS								
122	MAN PGP	Bole	1.00	TRANSIT								
				SETUP								
				PROCESS								
130	MAN PGP	Inst	1.00	TRANSIT								
				SETUP								
				PROCESS								

C-5A WHEEL HALL - CENTER - IN

SHEET 1 OF 4

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WCD 21164A

20201A

[illegible]

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U.S.A. WHEN HALF - CUTE (20)

151. $\bar{c}(M)\bar{c}^{\cdot} \rightarrow S^{\cdot}I$

OPERATION PROFILE

C 5A WHEEL HALF OUTLINE

NAME D. DUBOISS ALC 60 DATE 16 Jun 83 RCC 17/AN/2600 SHEET 3 OF 4

WCD 21004N WCD DATE 88037

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS			MANPOWER			EQUIPMENT			TIME REQUIRED HRS.	DATA SOURCE COMMENTS
					%	HRS.		QTY.	%	HRS.	EQUIPMENT CODE	QTY.	%		
87	MAN KGV	CLN	1,00	TRANSIT											15457 / C 5A
				SETUP				1	100.04						
				PROCESS				1	50.08		PM0416	1	50.08		
8A 7a	MAN KGV	LO40	1,00	TRANSIT											04 CONU
				SETUP											
				PROCESS				1	100.08		PM0901	1	100.08		
11	MAN KGV	Proc	1,00	TRANSIT											ANGORE STUFF
				SETUP				1	100.08		PM0501	1	100.08		
				PROCESS		.80					PM0590	1	100.03		
15B	MAN KGV	LNU0	1,00	TRANSIT											UNDER OHC CONU. TO COLLER CONU
				SETUP							000002	1	100.04		
				PROCESS				1	100.04		PM0501	1	100.04		
15C	MAN KGV	LO40	1,00	TRANSIT											MICK & BURN
				SETUP				1	100.04		PM0416	1	100.04		
				PROCESS											

OPERATION PROFILE

C-5A OUTER WHEEL HALF (ALUM)

NAME J. J. WELLS ALC CC DATE 10/20/88 RCC MANPWR SHEET 4 OF 4

PCN 305011A WCD 2184A WCD DATE 88237

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS
					MANDATORY FLOW HOURS	QTY.	TIME REQUIRED	EQUIPMENT CODE	QTY.	TIME REQUIRED	
					%		%			%	
19	MAN PGRW	CUN	1.00	TRANSIT							NICK & BURN
				SETUP							
				PROCESS		1	50 50 15 25		1	50 50 15 25	
19B	MAN PGRW	LNUO	1.00	TRANSIT							LWAD WORKER CONV.
				SETUP							
				PROCESS							
19C	MAN PGRW	TRANS	1.00	TRANSIT							TRANS TO E&I
				SETUP							
				PROCESS							
30	MAN PGRW	INSP	1.00	TRANSIT							E&I
				SETUP							
				PROCESS		1	70 60 15 35				
30A	MAN PGRW	LWAD	1.00	TRANSIT							LWAD, OTH. CONV.
				SETUP							
				PROCESS		1	100 08		1	100 08	

OPERATION PROFILE

NAME Kyle VERGARA ALC DATE 5-8-89 RCC AMRGP-Weds SHEET 1 OF 4

PCN 90101A WCD 21103N WCD DATE 88237

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS			MANPOWER			EQUIPMENT			TIME REQUIRED		DATA SOURCE COMMENTS
					%	HRS.	SKILL CODE/LEVEL	QTY.	%	HRS.	EQUIPMENT CODE	QTY.	%	HRS.		
095	RGR	MOVE & LOAD	1.000	TRANSIT			YH09	1		1	FL001	1		1		
				SETUP												
				PROCESS			YH09	1		1	PM0931	1		1		
098		PDC	1.000	TRANSIT							PM0935	1		25	5	
				SETUP										75	3	
				PROCESS												
098A		UNLD	1.000	TRANSIT												
				SETUP												
				PROCESS							PM0936	1		1		
100		LOAD	1.000	TRANSIT												
				SETUP												
				PROCESS			3509	1		2	PM0922	1		017		
100A		UNLD	1.000	TRANSIT			3509	1		01	PM0922	1		01		
				SETUP							PM0936	1		01		
				PROCESS												

6-5 min

OPERATING PROFILE

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C-5 main

Returned

05-06-25

OPERATION PROFILE

NAME <u>Kyle Kershaw</u> ALC <u>03</u> DATE <u>5-8-87</u> RCC <u>MANAGER - Sheds</u> SHEET <u>3</u> OF <u>4</u>									
PCN <u>90101A</u> WCD <u>21103N</u> WCD DATE <u>88237</u>									
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS	MANPOWER	EQUIPMENT	TIME REQUIRED	DATA SOURCE COMMENTS
				TRANSIT	%	QTY.	EQUIPMENT CODE	%	
				SETUP	HRS.			HRS.	
				PROCESS					
100F	17GP	2 nd PAINT	1.00	TRANSIT		1	PM0922	MAX 0.23	
				SETUP				AVE 0.19	
				PROCESS				MIN 0.14	
				TRANSIT				MAX 0.23	
				SETUP				AVE 0.19	
				PROCESS				MIN 0.14	
100G		DRY	1.00	TRANSIT				MAX 0.23	
				SETUP				AVE 0.19	
				PROCESS				MIN 0.14	
100H		GRIP	1.00	TRANSIT				MAX 0.23	
				SETUP				AVE 0.19	
				PROCESS				MIN 0.14	
				TRANSIT				MAX 0.23	
				SETUP				AVE 0.19	
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				TRANSIT				MAX 0.23	
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				PROCESS				MIN 0.14	
				TRANSIT				MAX 0.23	
				SETUP				AVE 0.19	
				PROCESS				MIN 0.14	
				TRANSIT				MAX 0.23	
				SETUP				AVE 0.19	
				PROCESS				MIN 0.14	

OPERATION PROFILE

NAME Kyle Kershaw ALC 00 DATE 5-8-89 RCC MANAGER - WOODS SHEET 4 OF 4

PCH 90101A WCD 21103N WCD DATE 88237

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS			SKILL CODE/LEVEL	MANPOWER			EQUIPMENT			TIME REQUIRED		DATA SOURCE COMMENTS
					%	HRS.			QTY.	%	HRS.	EQUIPMENT CODE	QTY.		%	HRS.	
1001	RCC	WILD	1.000	TRANSIT													
				SETUP													
				PROCESS								Pm0949	1			1	
122	/	RAIN	1.000	TRANSIT				YH09	1	20	2	W80001	1		20	2	
				SETUP						30	1				50	1	
				PROCESS						30	0				30	0	
123 125 130	/	RAY	1.000	TRANSIT													
				SETUP													
				PROCESS				YH09	1		1	W80004	1			1	
1301	/	WIND	1.000	TRANSIT													
				SETUP													
				PROCESS								Pm0940	1			1	

C-5 main

63 main
heel half-toner

OPERATION PROFILE

NAME <u>T. Cartwright</u> ALC <u>00</u> DATE <u>5-5-89</u> RCC <u>MANPGW</u> SHEET <u>1</u> OF <u> </u>													
WCD <u>21102N</u> WCD DATE <u>88237</u>													
PIN <u>90101A</u>													
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT			DATA SOURCE COMMENTS	
					%	HRS.	SKILL CODE/LEVEL	QTY.	%	HRS.	EQUIPMENT CODE		QTY.
1	MAN PGN	IND.	1.0	TRANSIT									
				SETUP									
				PROCESS									
2	"	LOAD	1.0	TRANSIT									
				SETUP									
				PROCESS									
5	"	DIS.	1.0	TRANSIT									
				SETUP									
				PROCESS									
6	"	REMOVE CUP FROM WHEEL HALF	1.0	TRANSIT									
				SETUP									
				PROCESS									
7	MAN PGN	CHEM. CLEAN	1.0	TRANSIT									
				SETUP									
				PROCESS									

* THESE ITEMS ARE COMBINED IN EQUIP CODE 0600

OPERATION PROFILE

NAME _____		ALC _____		DATE _____		RCC _____		SHEET _____ OF _____							
PCN NSN P/N		WCD		WCD DATE _____		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS					
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED		
					%	HRS.			%	HRS.			%	HRS.	
8		EDM Broken Screws + Taps	1.0	TRANSIT			DI07	1				0901 CONV	1		
				SETUP											
				PROCESS											
9		Anodize Strip	1.0	TRANSIT			DI09	1				0901	1		
				SETUP											
				PROCESS											
10		F.P.I.	1.0	TRANSIT			HB09	1				0600A	1		
				SETUP											
				PROCESS											
11		Nick + De Burr	1.0	TRANSIT			HB07	1				0901 CONV	1		
				SETUP											
				PROCESS											
12		F + I AND Route	1.0	TRANSIT			HB07	1				0901 CONV	1		
				SETUP											
				PROCESS											

25
 211. Wheel Half.
 0050

OPERATION PROFILE

NAME T. Cantalight ALC 00 DATE 5-5-89 RCC MAN PGN SHEET 1 OF 1

WCD 211040 WCD DATE 88257

OCN 90101A
 NSN
 P/N

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS			MANPOWER			EQUIPMENT			TIME REQUIRED		DATA SOURCE COMMENTS
					%	HRS.	SKILL CODE/LEVEL	QTY.	%	HRS.	EQUIPMENT CODE	QTY.	%	HRS.		
1	MAN PGN	IND.	1.0	TRANSIT												
				SETUP			DIO7	1		.5						
				PROCESS			DIO7	1		.2						
2	"	LOAD	1.0	TRANSIT												
				SETUP												
				PROCESS			DIO7	1		.4	0901 CONV	1		.2		
3	"	Dis.	1.0	TRANSIT												
				SETUP												
				PROCESS			HBO9	1		.45	0901 CONV	1		.45		
4	"	Remove Cup from Wheel Half.	1.0	TRANSIT												
				SETUP												
				PROCESS			HBO9	1		.20	0901 CONV	1		.20		
5	"	Remo	1.0	TRANSIT			HBO9	1		.05	CRAD	1				
				SETUP												
				PROCESS												

Asgh

9

Wheel Half
 6

OPERATION PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET _____ OF _____																		
PCN _____ NSN _____ P/N _____																		
WCD _____ WCD DATE _____																		
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS							
					MANDATORY FLOW HOURS % HRS.	SKILL CODE/LEVEL	QTY.	TIME REQUIRED % HRS.	EQUIPMENT CODE	QTY.		TIME REQUIRED % HRS.						
6		Chem Clean		TRANSIT		H809	1		.45	CRANE	1							
				SETUP														
				PROCESS														
7		Blast Clean only		TRANSIT		H809	1		1.3	CRANE	1	8:2						
				SETUP														
				PROCESS														
8		Ablaze Strip		TRANSIT		H807	1		.05	CONV	1	.05						
				SETUP														
				PROCESS														
9		F.P.I.		TRANSIT		H809	1		.05	CRANE	1	.05						
				SETUP														
				PROCESS														
10		Pick + BURR		TRANSIT		H809	1		.10	CONV	1	.10						
				SETUP														
				PROCESS														

OPERATION PROFILE

NAME _____		ALC _____		DATE _____		RCC _____		SHEET _____ OF _____						
PCN NSN P/N		WCD _____		WCD DATE _____		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS				
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	QTY.	TIME REQUIRED		QTY.	TIME REQUIRED		
					%	HRS.			%	HRS.		%	HRS.	
11		E + I AND ROUTE	1.6	TRANSIT										
	SETUP													
	PROCESS													
				TRANSIT			109							
				SETUP										
				PROCESS										
				TRANSIT										
				SETUP										
				PROCESS										
				TRANSIT										
				SETUP										
				PROCESS										
				TRANSIT										
				SETUP										
				PROCESS										
				TRANSIT										
				SETUP										
				PROCESS										

MAIN
WHEEL
INNER

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 5-10-89 RCC MANPGW SHEET OF

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER			EQUIPMENT			TIME REQUIRED		DATA SOURCE COMMENTS			
					%	HRS.	SKILL CODE/ LEVEL	QTY.	%	HRS.	EQUIPMENT CODE	QTY.	%	HRS.				
IS	MAN PNA	FPI	.75	TRANSIT								0901	1		.02			
				SETUP														
				PROCESS														
				TRANSIT								0679E	1		1.05			
				SETUP														
				PROCESS														
ISA	MAN PNA	FPI	.25	TRANSIT								0901			.02			
				SETUP														
				PROCESS														
				TRANSIT								0901	1		1.05			
				SETUP														
				PROCESS														
				TRANSIT								0679E	1		1.05			
				SETUP														
				PROCESS														
				TRANSIT														
				SETUP														
				PROCESS														

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OPERATION PROFILE

NAME <u>MEL ANDERSON</u> ALC <u>00</u> DATE <u>5-10-89</u> RCC <u>MANPGW</u> SHEET <u> </u> OF <u> </u>															
WCD <u>21104N</u> WCD DATE <u>88237</u>															
NSN <u>90101A</u> P/N <u> </u>															
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	SKILL CODE/LEVEL	MANPOWER QTY.	TIME REQUIRED %	EQUIPMENT CODE	EQUIPMENT QTY.	TIME REQUIRED %	TIME REQUIRED HRS.	DATA SOURCE COMMENTS		
15	MAN PNA	FPI	~~1.75~~ .75	TRANSIT					0901	1		.02	2 PEOPLE		
				SETUP											
				PROCESS				0809	2	.05	0901	1		1.05	2 LINES
16	MAN PNA	FPI	~~1.25~~ .25	TRANSIT					0679E	1		1.05			
				SETUP											
				PROCESS											
17	MAN PNA	FPI	~~1.25~~ .25	TRANSIT					0901	1		.02	~~2 PEOPLE~~ 1 PERSON		
				SETUP											
				PROCESS				0809	1	.10	0901	1		1.05	2 LINES
18	MAN PNA	FPI	~~1.25~~ .25	TRANSIT					0679E	1		1.05			
				SETUP											
				PROCESS											
19	MAN PNA	FPI	~~1.25~~ .25	TRANSIT											
				SETUP											
				PROCESS											

OPERATIONAL PROFILE

NAME Norman Fletcher ALC 00-ALC DATE 11 MAY 69 RCC MANFGW SHEET OF

PCN NSN PIN	OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			TIME REQUIRED		DATA SOURCE COMMENTS
						SKILL CODE/ LEVEL	QTY.	%	QTY.	EQUIPMENT CODE	QTY.	%	HRS.	
90101A	~~000~~	~~PLC~~	~~BLST~~	~~1.0~~	TRANSIT	UP05	1		1	411B	1		.6	DISBURSE
					SETUP									T 36M
					PROCESS	UP09	1		1	CE33	1		.1	S/P 6M
060	PLC	BLST	1.0		TRANSIT	UP05	1		1	411B	1		.05	SHOT PCN
					SETUP	UP06	1		1	CE22	1		.1	T 3M
					PROCESS					5372	1		.1	S 6M
					TRANSIT									P 3M
					SETUP					CE22	1		.05	
					PROCESS	UP06	1		1	5372	1		.05	
					TRANSIT									
					SETUP									
					PROCESS									

070

OPERATIONAL PROFILE

NAME _____		ALC _____		DATE _____		RCC _____		SHEET 1 OF _____										
PCN NSN PIN		WCD		WCD DATE _____		MANPOWER		EQUIPMENT										
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED		DATA SOURCE COMMENTS			
					%	HRS.			%	HRS.			%	HRS.				
070A	P2C	ANZ2	1.0	TRANSIT			UP05					05 4108	1		.05	TURCO		
				SETUP			UP09							01 0E20	1		.01	T 3M
				PROCESS										5601	1		.01	S 1M P 5M
13	P2C	ANZ2	1.0	TRANSIT														
				SETUP										0E20	1		.05	
				PROCESS			UP09	1						5601	1		.05	
				TRANSIT														
				SETUP			UP09	1						0E20	1		.01	RINSE
				PROCESS			UP09	1						0E20	1		.01	T/S 1M P 1M
C	P2C	ANZ2	1.0	TRANSIT														
				SETUP										5610	1		.01	
				PROCESS														
				TRANSIT														
				SETUP														
				PROCESS														
				TRANSIT														
				SETUP														
				PROCESS														

OPERATION PROFILE

NAME _____		ALC _____		DATE _____		RCC _____		SHEET 2 OF _____					
PCN NSN P/N		WCD _____		WCD DATE _____		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS			
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	SKILL CODE/ LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED	
								%	HRS			%	HRS
				TRANSIT						56793	1		.01
				SETUP									
				PROGESS									
				TRANSIT									
D	PFC	ANZ2	1.0	SETUP		UPC9	1		.01	CE20	1		.01
				PROCESS		UPC9	1		.01	CE20	1		.01
				TRANSIT						5670	1		.01
				SETUP									
				PROCESS									
				TRANSIT									
				SETUP									
				PROCESS									
				TRANSIT									
				SETUP		UPC9	1		.01	CE20	1		.01
				PROCESS		UPC9	1		MIN	CE20	1		MIN
				TRANSIT									
				SETUP									
				PROCESS									
				TRANSIT									
				SETUP									
				PROCESS									
				TRANSIT									
				SETUP									
				PROCESS									

OPERATION PROFILE

NAME _____		ALC _____		DATE _____		RCC _____		SHEET 3 OF _____					
PCN NSN P/N		WCD		WCD DATE		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS			
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	SKILL CODE/ LEVEL	QTY.	TIME REQUIRED		QTY.	TIME REQUIRED		
								%	HRS.		%	HRS.	
DB	P2C	AN22	.001	TRANSIT		2						MAX 6	
				SETUP									
				PROCESS									
				TRANSIT									
				SETUP									
				PROCESS									
PC	P2C	AN22	.001	TRANSIT									
				SETUP									
				PROCESS									
				TRANSIT									
				SETUP									
				PROCESS									

OPERATION PROFILE

NAME		ALC		DATE		RCC		SHEET 4 OF						
PCN	NSN	WCD DATE												
P/N		WCD												
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			TIME REQUIRED	DATA SOURCE COMMENTS		
					MANDATORY FLOW HOURS	SKILL CODE/LEVEL	QTY.	TIME REQUIRED	EQUIPMENT CODE	QTY.			%	HRS
DD	P2C	ANZ2	.001	TRANSIT		UP09	1			CC20	1		.01	BAY T/S IM P IM
				SETUP										
				PROCESS		UP09	1			CC20	1		.01	
E	P2C	ANZ2	1.0	TRANSIT									DEQUIP T/S IM P 95% 5 1/2	
				SETUP		UP09	1			CC20	1			.01
				PROCESS		UP09	1	95	.01	5707	1	95		.01
				TRANSIT				5	.05			5	.17	
				SETUP						CC20	1	95	.01	
				PROCESS								5	.17	
F	P2C	ANZ2	1.0	TRANSIT									BAY T/S IM P IM	
				SETUP		UP09	1			CC20	1			.01
				PROCESS		UP09	1			CC20	1			.01
				TRANSIT										
				SETUP						5076	1			.01
				PROCESS										

OPERATION PROFILE

NAME _____		ALC _____		DATE _____		RCC _____		SHEET 5 OF _____							
PCN NSN P/N		WCD		WCD DATE		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS					
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	SKILL CODE/ LEVEL	QTY.	TIME REQUIRED		QTY.	TIME REQUIRED				
								%	HRS		%	HRS			
G	P2C	AN22	1.0	TRANSIT									S-000000 AN22 D.20 T/S IN P 3501		
				SETUP			UP09	1		.01		1			.01
				PROCESS			UP09	1		.05		1			.50
				TRANSIT											
				SETUP											
				PROCESS											
H	P2C	AN22	1.0	TRANSIT									FINSE		
				SETUP			UP09	1		.01		1			.01
				PROCESS			UP09	1		.01		1			.01
				TRANSIT											
				SETUP											
				PROCESS											
I	P2C	AN22	1.0	TRANSIT									SAL T/S IN P 3501		
				SETUP			UP09	1		.01		1			.01
				PROCESS			UP09	1		.05		1			.08

OPERATION PROFILE

NAME _____		ALC _____		DATE _____		RCC _____		SHEET <u>62</u> OF _____									
PCN NSN PIN		WCD		WCD DATE _____		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS							
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED				
					%	HRS.			%	HRS.							
				TRANSIT													
				SETUP													
				PROCESS													
J	PCC	AN22	1.0	TRANSIT													
				SETUP													
				PROCESS													
				TRANSIT													
				SETUP													
				PROCESS													
K	PCC	AN22	1.0	TRANSIT													
				SETUP													
				PROCESS													
				TRANSIT													
				SETUP													
				PROCESS													

OPERATION PROFILE

NAME _____		ALC _____		DATE _____		RCC _____		SHEET 7 OF _____									
PCN NSN P/N		WCD		WCD DATE		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS							
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED				
					%	HRS.			%	HRS.			%	HRS.			
L	PRC	AN82	1.0	TRANSIT			UP09	1			01	1			01	DEV, AIR	
				SETUP													T (4)
				PROCESS			UP09	1			01	1					P IM
				TRANSIT													
				SETUP													
				PROCESS													
				TRANSIT													
				SETUP													
				PROCESS													
				TRANSIT													
				SETUP													
				PROCESS													
				TRANSIT													
				SETUP													
				PROCESS													
				TRANSIT													
				SETUP													
				PROCESS													

OPERATION PROFILE

0-5A WHEEL ASSY

NAME D. D. DUBOISS ALC 09 DATE 16 Jan 83 RCC 174HPGW SHEET 1 OF 2

NSN		WCD		WCD DATE		MANPOWER		EQUIPMENT		TIME REQUIRED		DATA SOURCE COMMENTS				
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	HRS.	HRS.		
					%	HRS.			%	HRS.						
5	MAN PGW	IND	1.00	TRANSIT										INERT		
				SETUP												
				PROCESS				H805	1	100.08	100.08	F00007	1		100.08	100.08
5a	MAN PGW	LOAN	1.00	TRANSIT										1000 Roller Conveyor		
				SETUP												
				PROCESS				H805	1	100.03	100.03	C00012 ~~F00007~~	1		100.03	100.03
5b	MAN PGW	KEM	1.00	TRANSIT										KEM STEM		
				SETUP												
				PROCESS				H805	1	100.03	100.03	C00012 ~~F00007~~	1		100.03	100.03
5c	MAN PGW	KEM	1.00	TRANSIT										KEM COVER (2)		
				SETUP												
				PROCESS				H805	1	100.03	100.03	C00012 ~~F00007~~	1		100.03	100.03
5d	MAN PGW	KEM	1.00	TRANSIT										WEIGHTS		
				SETUP												
				PROCESS				H805	1	100.03	100.03	C00012 ~~F00007~~	1		100.03	100.03

OPERATION PROFILE

5A WHEEL ASSEMBLY

NAME <u>D. DUBOISS</u> ALC <u>00</u> DATE <u>10 JUN 89</u> RCC <u>1015N15W</u> SHEET <u>2</u> OF <u>2</u>														
WCD <u>21101N</u> WCD DATE <u>88354</u>														
P/N <u>50101A</u>														
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS % HRS.	SKILL CODE/LEVEL	QTY.	MANPOWER 1 ME REQUIRED % HRS.	EQUIPMENT EQUIPMENT CODE QTY.	TIME REQUIRED % HRS.	DATA SOURCE COMMENTS			
SE	114N HGW	KERN	1.00	TRANSIT							DRIVE KEYS			
				SETUP										
				PROCESS										
SF	114N HGW	KERN	1.00	TRANSIT							FUSE PLUG			
				SETUP										
				PROCESS										
SG	114N HGW	KERN	1.00	TRANSIT							SAFETY VALVE			
				SETUP										
				PROCESS										
SH	114N HGW	SPR	1.00	TRANSIT							SEPERATE INTEGRATED OUTBOARD, H4/VES			
				SETUP										
				PROCESS										
				TRANSIT										
				SETUP										
				PROCESS										

OPERATION PROFILE

C-5A WHEEL HALF - 100001

NAME D. DIVERS ALC 00 DATE 16 Jun 88 RCC 171A005W SHEET 1 OF 4

WCD
NSN
P/N

00001A

WCD 21103A

WCD DATE 88037

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS			MANPOWER			EQUIPMENT			TIME REQUIRED		DATA SOURCE COMMENTS
					%	HRS.		QTY.	%	HRS.	EQUIPMENT CODE	QTY.	%	HRS.		
5	171A005W	DIS	1.00	TRANSIT												HEM HEAR SHAW
				SETUP												
				PROCESS				1	100	.08	1710921	1	100	.08		
5A	171A005W	TRANS	1.00	TRANSIT												TO WEN Pneu
				SETUP												
				PROCESS												
5B	171A005W	LOAN	1.00	TRANSIT												OVEN LOAN
				SETUP												
				PROCESS							1710926	1	100	.04		
5C	171A005W	Proc	1.00	TRANSIT												HEAR fan 1/2 Houn
				SETUP												
				PROCESS	100	.50					1710926	1	100	.50		
5D	171A005W	UNCO	1.00	TRANSIT												FROM WEN TO Hyo Pneu
				SETUP												
				PROCESS				1	100	.08	1710926	1	100	.08		

18R

OPERATION PROFILE

USA WHEEL HALL - INNER (AC)

SHEET 2 OF 4

NAME P. D. Dineen ALC 00 DATE 10 Jun 89 RCC MANAGER

PCN NSN PIN		WCD 21103N			WCD DATE 88237			MANPOWER				EQUIPMENT				DATA SOURCE COMMENTS	
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED				
					%	HRS.			%	HRS.			%	HRS.			
6	MAN HEW	HEW	1.00	TRANSIT												C4PS	
				SETUP			H305	1	100.04								
				PROCESS			H305	1	100.04		H4001	1	100.04				
6A	MAN HEW	LOAD	1.00	TRANSIT												LOAD UN CANN.	
				SETUP													
				PROCESS			K105	1	100.08		H40901	1	100.08				
7	MAN HEW	PROC.	1.00	TRANSIT												MUL. CREW	
				SETUP			K105	1	100.08								
				PROCESS	100	2.89					H40901	1	100.08				
7A	MAN HEW	LOAD	1.00	TRANSIT												FROM CH TO COLL/BL CANN.	
				SETUP													
				PROCESS													
715	MAN HEW	LOAD	1.00	TRANSIT												LOAD 1500ST 4000TH	
				SETUP													
				PROCESS			K105	1	100.08		C00002	1	100.08				

OPERATION PROFILE

U.S.A WHEEL H&C - INNER (AL)

NAME D. DUBOIS ALC 00 DATE 16 June 89 RCC MANAGER SHEET 3 OF 4

PCN NSN PIN		509012		WCD 211030		WCD DATE 88337		MANPOWER				EQUIPMENT				DATA SOURCE COMMENTS		
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	TIME REQUIRED		QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED			
					%	HRS.		%	HRS.		%	HRS.			%	HRS.		
80	MAN KGM	CLN	1.00	TRANSIT													132437 / CERN	
				SETUP			KIOS	1	100.04									
				PROCESS			KIOS	1	50.08 50.16			P100416	1	50.16				
SA 7A	MAN KGM	LCHD	1.00	TRANSIT													04 CONN	
				SETUP														
				PROCESS			KIOS	1	100.08			P100901	1	100.08				
11	MAN KGM	PACC	1.00	TRANSIT													ANGELIE STUP	
				SETUP			KIOS	1	100.08									
				PROCESS	100	.80					P100590	1	100	1.03				
15A	MAN KGM	LIND	1.00	TRANSIT													UNDER - OHC CONN. TO ROLLER CONN	
				SETUP														
				PROCESS			KIOS	1	100.04			P100901	1	100	1.04			
15B	MAN KGM	LCHD	1.00	TRANSIT													MICK & BURN BY SCSU	
				SETUP														
				PROCESS			KIOS	1	100.04			P100901	1	100	1.04			

OPERATION PROFILE

PC-5A WHEEL - INNER HALF.

NAME <u>100-1000000000</u> ALC <u>00</u> DATE <u>10 Jun 89</u> RCC <u>TRANSGW</u> SHEET <u>1</u> OF <u>4</u>		WCD <u>210030</u> WCD DATE <u>88037</u>										
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS	
					%	HRS.	QTY.	%	HRS.	QTY.		%
19	MAN PGW	CEN	1.00	TRANSIT							Nick & Dun	
				SETUP								
				PROCESS								
19A	MAN PGW	LNUO	1.00	TRANSIT							WAD Keller Conv.	
				SETUP								
				PROCESS								
19B	MAN PGW	TRANS	1.00	TRANSIT							Trans TV E & I	
				SETUP								
				PROCESS								
30	MAN PGW	INSY	1.00	TRANSIT							E & I	
				SETUP								
				PROCESS								
30A	MAN PGW	LNUO	1.00	TRANSIT							Trans. S. I. Conv.	
				SETUP								
				PROCESS								

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 5-18-89 RCC WHEELS SHEET 1 OF 2

PCN 16267A F-4 NOSE WCD 01156N WCD DATE 88237
 NSN 16267A WHEEL ASSY

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS			MANPOWER			EQUIPMENT			TIME REQUIRED		DATA SOURCE COMMENTS
					%	HRS.	LEVEL	QTY.	%	HRS.	EQUIPMENT CODE	QTY.	%	HRS.		
1	PGW	IND	1.0	PROCESS												
5	PGW	SPLT	1.0	PROCESS												
10	PGP	MTCH	1.0	PROCESS												
15	PGP	ASSY	1.0	PROCESS												

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 5-18-89 RCC 88237 SHEET 2 OF 2

PCN NSN PIN		WCD		WCD		MANPOWER		EQUIPMENT		DATA SOURCE				
16267A		01156N		88237										
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	SKILL CODE/ LEVEL	QTY.	TIME REQUIRED %	HRS.	EQUIPMENT CODE	QTY.	TIME REQUIRED %	HRS.	DATA SOURCE COMMENTS
20	PGP	PNT	1.0	PROCESS		3S09	1			WA 0003	1		.18	
997	PGP	DCMT	1.0	PROCESS		3S09	1			WA 0003	1		.10	
998	PGP	INSP	1.0	PROCESS		3S09	1			WA 0003	1		.1	
999	PGP	SELL	1.0	PROCESS		OVHD	1						.02	

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 5-17-89 RCC 1 SHEET 1 OF 13

WCD 01150N WCD DATE 88278

16267A WHEEL OUIBOARD														
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	MANPOWER		EQUIPMENT		TIME REQUIRED		DATA SOURCE COMMENTS
					%	HRS.		QTY.	%	HRS.	QTY.	%	HRS.	
5A	MAN PGW	DIS	1.0	██████████										
				██████████										
				PROCESS			HB05	1		.10	1		.10	
6	PGW	REMV	1.0	██████████										
				██████████										
				PROCESS			HB05	1		.02	1		.02	
7	PGW	LOAD	1.0	TRANSIT										
				██████████										
				PROCESS			HB09	1		.02	1		.02	
7A	PGW	CLN	1.0	██████████										
				██████████										
				PROCESS			HB10	1		.03	1		1.5	
7B	PGW	UNLD	1.0	██████████										
				██████████										
				PROCESS										

OPERATION PROFILE

NAME <u>MEL ANDERSON</u> ALC <u>00</u> DATE <u>5-17-89</u> RCC <u> </u> SHEET <u>2</u> OF <u>13</u>														
WCD <u>OLISON</u> WCD DATE <u>88278</u> F-4 NOSE WHEEL OUTBOARD P/N <u>16267A</u>														
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/LEVEL	MANPOWER		EQUIPMENT		TIME REQUIRED		DATA SOURCE COMMENTS
					%	HRS.		QTY.	%	HRS.	QTY.	%	HRS.	
9	PGW	BLST	1.0	TRANSIT										
				SETUP										
				PROCESS			KI09	1			PM 7313	1		.15
10	MAN PRA	REMY	1.0	TRANSIT			JA07	1						
				SETUP			JA10	1		PM S197	1		.80	
				PROCESS			JA10	1		PM S197	1		.79	
11	PGW	BLST	1.0	TRANSIT			OVHD	1						
				SETUP										
				PROCESS			KI09	1		PM 0416	1		.05	
12	PGW	LOAD	1.0	TRANSIT										
				SETUP										
				PROCESS			H805	1		PM 0901	1		.03	
12A	PGW	STRP	1.0	TRANSIT										
				SETUP						PM 0609	1		.33	
				PROCESS			H805	1		PM 0901	1		.33	

OPERATION PROFILE

NAME <u>MEL ANDERSON</u> ALC <u>00</u> DATE <u>5-17-89</u> RCC <u> </u> SHEET <u>3</u> OF <u>13</u>		WCD DATE <u>88278</u>												
NSN <u>16267A</u> WCD <u>01150N</u>		WCD DATE <u>88278</u>												
P/M <u>16267A</u> WHEEL OUTBOARD		WCD DATE <u>88278</u>												
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS		
						SKILL CODE/LEVEL	QTY.	TIME REQUIRED %	HRS.	EQUIPMENT CODE	QTY.		TIME REQUIRED %	HRS.
15	MAN PNA	FPI	.75	TRANSIT										
				PROCESS										
16	MAN PNA	FPI	.25	TRANSIT										
				PROCESS										
17	PGW UNLD	UNLD	1.0	TRANSIT										
				PROCESS										

OPERATION PROFILE

NAME <u>MEL ANDERSON</u> ALC <u>00</u> DATE <u>5-17-89</u> RCC		SHEET <u>4</u> OF <u>13</u>										
WCD <u>01150N</u> WCD DATE <u>88278</u>												
NSN <u>16267A</u>												
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS	WELL CODE/ LEVEL	QTY.	TIME REQUIRED %	EQUIPMENT CODE	QTY.	TIME REQUIRED %	DATA SOURCE COMMENTS
19	PGW	BURR	1.0	TRANSIT					PM 0911	1	.03	
				PROCESS		DIOS	1	.20	PM 0005	1	.20	
30	PGW	INSP	1.0	PROCESS					PM 0911	1	.04	
				TRANSIT		JA10	1	.02				
				SETUP		JA10	1	.17	PM 7211	1	.17	
45	PRA	REPR	.25	PROCESS		JA10	1	.51	7211	1	.51	
				TRANSIT		JA10	1	.02				
				SETUP		JA10	1	.56	PM 2577	1	.56	
50	PRA	REPR	.05	PROCESS		JA10	1	.62	PM 2577	1	.62	
				TRANSIT		JA10	1	.02				
				SETUP		JA09	1	.56	PM 2576	1	.56	
60	PRA	REPR	.80	PROCESS		JA09	1	.46	PM 2576	1	.46	
65	PRA	MOVE	1.0	TRANSIT		DXHD	1	.60	FLO002	1	.18	
				SETUP								
				PROCESS								

OPERATION PROFILE

NAME <u>MEL ANDERSON</u> ALC <u>00</u> DATE <u>5-17-89</u> RCC		SHEET <u>5</u> OF <u>13</u>											
WCD <u>01150N</u>		WCD DATE <u>88278</u>											
16267A													
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		TIME REQUIRED		DATA SOURCE COMMENTS
					%	HRS.	QTY.	%	HRS.	QTY.	%	HRS.	
70	PRC	CLN ANZ2	1.0	TRANSIT			UP05	1		PM 4118	1	.05	TURCO T 3M S 1M P 5M
				SETUP			UP09	1		PM 5681	1	.01	
										CE20	1	.01	
										PM 5681	1	.08	
				PROCESS			UP09	1		CE20	1	.08	
70A	PRC	RINS ANZ2	1.0	SETUP			UP09	1		CE20	1	.01	RINSE T/S 1M F 1M
				PROCESS			UP09	1		CE20	1	.01	
										PM 5670	1	.01	
70B	PRC	CLN ANZ2	1.0	SETUP			UP09	1		CE20	1	.01	FORMULA P-R T/S 1M P 1M
				PROCESS			UP09	1		CE20	1	.01	

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 5-17-89 RCC 13 SHEET 6 OF 13

PCN 16267A WCD 0115 N WCD DATE 882.8

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS			MANPOWER			EQUIPMENT			TIME REQUIRED		DATA SOURCE COMMENTS
					%	HRS.	SKILL CODE/ LEVEL	QTY.	%	HRS.	EQUIPMENT CODE	QTY.	%	HRS.		
70C	PRC	RINS ~~ANIZ~~	1.0													RINSE T/S IM P IM
				SETUP			UP09	1		.01	CE20	1		.01		
				PROCESS			UP09	1		.01	CE20	1		.01		
70D	PRC	DEOX ~~ANIZ~~	1.0													DEOXIDEIZE T/S IM P 95 IM S 10M
				SETUP			UP09	1		.01	CE20	1		.01		
				PROCESS			UP09	1	95	.01	PM 570S	1	95	.01		

OPERATION PROFILE

NAME MEL ANDERSONALC 00 DATE 5-17-89 RCC 13 SHEET 7 OF 13

PCN
NSN
P/N

16267A

WCD 01150N

WCD DATE 88278

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	MANPOWER		TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED		DATA SOURCE COMMENTS
					%	HRS.		QTY.	%	%	HRS.			%	HRS.	
70E	PRC	RINS ~~ANOD~~	1.0													RINSE T/S 1M P 1M
				SETUP			UP09	1			.01	CE20	1		.01	
				PROCESS			UP09	1			.01	CE20	1		.01	
												^{PM} 5698	1		.01	
70F	PRC	AN22	1.0													SULFURIC ANODIZE T/S 1M P 35M
				SETUP			UP09	1			.01	CE20			.01	
				PROCESS			UP09	1			.05	CE20			.58	
												^{PM} 5717			.58	
70G	PRC	RINS ~~AN22~~	1.0													RINSE T/S 1M P 1M
				SETUP			UP09		1		.01	CE20	1		.01	
				PROCESS			UP09		1		.01	CE20	1		.01	

OPERATION PROFILE

NAME <u>MEL ANDERSON</u> ALC <u>00</u> DATE <u>5-17-89</u> RCC		SHEET <u>8</u> OF <u>13</u>																	
PCD NSN PIN <u>16267A</u>		WCD <u>01150N</u> WCD DATE <u>88278</u>																	
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS								
					MANDATORY FLOW HOURS %	QTY.	TIME REQUIRED % HRS.	EQUIPMENT CODE	QTY.	TIME REQUIRED % HRS.									
70H	PRC	SEAL ANZ2	1.0	SETUP		UP09	1	.01	CE20	1	.01	SEAL T/S IM P 1 1/2							
													PROCESS	UP09	1	.05	CE20	1	.08
70I	PRC	RINS ANZ2	1.0	SETUP		UP09	1	.01	CE20	1	.01	RINSE T/S IM P IM							
													PROCESS	UP09	1	.01	CE20	1	.01
									PM S700	1	.01								

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE S-17-89 RCC 88278 SHEET 9 OF 13

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		TIME REQUIRED		DATA SOURCE COMMENTS
					%	HRS.	QTY.	%	QTY.	CODE	%	HRS.	
70J	PRC	RWS ~~ANZ~~	1.0	~~ANZ~~									Hot RINSE TIM PIM
				SETUP			1			CE20		.01	
				PROCESS			1			CE20		.01	
70K	PRC	DRY ~~ANZ~~	1.0	~~ANZ~~						PM S676		.01	Air Dry TIM PIM
				TRANSIT			1			CE20		.03	
				PROCESS			1			CE20		.08	
72	OVHD	MOVE	1.0	TRANSIT			1			PM 4118		.06	
				SETUP									
				PROCESS									
75	PRA	INST	1.0	TRANSIT			1			JA08		.02	INSTALL BEARING BORE CUP
				SETUP			1			JA08		.08	
				PROCESS			1			JA08		.19	

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OPERATION PROFILE

NAME <u>MEL ANDERSON</u> ALC <u>00</u> DATE <u>S-17-89</u> RCC		SHEET <u>10</u> OF <u>13</u>											
PCN NSN PIN		WCD <u>01150N</u>		WCD DATE <u>88278</u>									
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS				
					MANDATORY FLOW HOURS %	SKILL CODE/ LEVEL	QTY.	TIME REQUIRED HRS.		EQUIPMENT CODE	QTY.	TIME REQUIRED HRS.	
80	PRA	MACH	1.0	TRANSIT		JA10	1		.02				
				SETUP		JA10	1		.50	PM S201	1	.50	
				PROCESS		JA10	1		.23	PM S201	1	.23	
85	PRA	INST	1.0	TRANSIT		JA09	1		.02				
				SETUP		JA09	1		.19				
				PROCESS		JA09	1		.08				
90	PCP	LOAD	1.0	TRANSIT		YH09	1		.1	FL0001	1	.1	
				PROCESS		YH09	1		.1	PM 0931	1	.1	
95	PCP	HEAT	1.0										
				PROCESS						PM 0435	1	75	3
95A	PCP	INST	1.0	TRANSIT									
				SETUP									
				PROCESS		YH09	1		.1	PM 0936	1	.01	

[illegible]

OPERATION PROFILE

NAME <u>MEL ANDERSON ALC</u> <u>00</u> DATE <u>5-17-89</u> RCC		SHEET <u>12</u> OF <u>13</u>										
WCD <u>01150N</u>		WCD DATE <u>88278</u>										
WCD <u>16267A</u>		WCD DATE <u>88278</u>										
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS % HRS.	MANPOWER		EQUIPMENT		TIME REQUIRED % HRS.	DATA SOURCE COMMENTS	
						SKILL CODE/LEVEL	QTY.	TIME REQUIRED % HRS.	EQUIPMENT CODE			QTY.
100D	PCP	MASK	1.0	PROCESS		3S09	1		PM 0922	1	.02	
100E	PCP	PNT1	1.0	SETUP					PM 0436	1	.02	
				PROCESS		3S09	1		PM 0922	1	.02	
100F	PCP	PNT2	1.0	SETUP					PM 0437	1	.02	
				PROCESS		3S09	1		PM 0922	1	.02	
100G	PCP	DRY	1.0	PROCESS	.5				PM 0922	1	.5	
100H	PCP	STRP	1.0	PROCESS		YH09	1		PM 0922	1	.03	

OPERATION PROFILE

NAME <u>MEL ANDERSON</u> ALC <u>00</u> DATE <u>5-17-89</u> RCC		SHEET <u>13</u> OF <u>13</u>										
PCN NSN P/N		WCD <u>01150N</u> WCD DATE <u>88278</u>										
16267A												
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS % HRS.	MANPOWER SKILL CODE/LEVEL	QTY.	TIME REQUIRED % HRS.	EQUIPMENT EQUIPMENT CODE	QTY.	TIME REQUIRED % HRS.	DATA SOURCE COMMENTS
100I	PGP	UNLD	1.0	PROCESS					PM 0959	1	.1	
120	PGP	INST	1.0	PROCESS					WA 0004	1	.1	
				TRANSIT		YH09	1	.1	PM 0940	1	.1	
				SETUP								
				PROCESS								
				TRANSIT								
				SETUP								
				PROCESS								
				TRANSIT								
				SETUP								
				PROCESS								

OPERATION PROFILE

NAME <u>MEL ANDERSON</u> ALC <u>00</u> DATE <u>5-17-89</u> RCC <u> </u> SHEET <u>1</u> OF <u>13</u>		WCD DATE <u>88298</u>																		
PCN <u>16267A</u> F-4 NOSE WCD <u>01155N</u>		WCD DATE <u>88298</u>																		
NSN <u>16267A</u> WHEEL INBOARD		WCD DATE <u>88298</u>																		
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/LEVEL	MANPOWER		EQUIPMENT		TIME REQUIRED		DATA SOURCE COMMENTS						
					%	HRS.		QTY.	%	HRS.	QTY.	%	HRS.							
5A	MAN PGW	DIS	1.0	PROCESS	HB09	1	.10	PM 0921	1	.10										
6	PGW	REMV	1.0	PROCESS	HB09	1	.02	PM 0423	1	.02										
7	PGW	LOAD	1.0	TRANSIT	HB09	1	.02	PM 0921	1	.02										
7A	PGW	CLN	1.0	PROCESS	HB09	1	.02	PM 0901	1	.02										
7B	PGW	UNLD	1.0	PROCESS	HB10	1	.03	PM 0901	1	1.5										

OPERATION PROFILE

NAME MEL ANDERSON ALC OO DATE 5-17-89 RCC WCD SHEET 2 OF 13

NSN 16267A WCD 01155N WCD DATE 88298

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS % HRS.	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS
						SKILL CODE/LEVEL	QTY.	TIME REQUIRED % HRS.	EQUIPMENT CODE	QTY.	TIME REQUIRED % HRS.	
9	PGW	BLST	1.0	TRANSIT								
				SETUP								
				PROCESS		KI09	1	.2	PM 7313	1	.15	
10	MAN PRA	REMY	.50	TRANSIT		JA07	1	.06				
				SETUP		JA10	1	.80	PM 5197	1	.80	
				PROCESS		JA10	1	.79	PM 5197	1	.79	
11	PGW	BLST	.50	TRANSIT		OVHD	1	.10	FL0002	1	.10	
				SETUP								
				PROCESS		KI09	1	.05	PM 0416	1	.05	
12	PGW	LOAD	1.0	TRANSIT								
				SETUP								
				PROCESS		HG05	1	.03	PM 0901	1	.03	
12A	PGW	STRP	1.0	TRANSIT								
				SETUP					PM 0609	1	.33	
				PROCESS		HG05	1	.25	PM 0901	1	.33	

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 5-17-89 RCC WCD 01155N SHEET 3 OF 13

NSN 16267A F-A NOSE WCD 01155N WCD DATE 88298
P/N WHEEL INBOARD

16267A WHEEL INBOARD																
NSN P/N	OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	MANPOWER		EQUIPMENT			DATA SOURCE COMMENTS		
						%	HRS.		QTY.	%	HRS.	EQUIPMENT CODE	QTY.		%	HRS.
15	MAN PNA		FPI	.75	TRANSIT							PM 0901	1		.02	
					PROCESS				2		.05	PM 0901	1		1.05	
												PM 0679E	1		1.05	
15A	PNA		FPI	.25	TRANSIT							PM 0901	1		.02	
					PROCESS				1		.10	PM 0901	1		1.05	
												PM 0679E	1		1.05	
17	PGW	UNLD	1.0	TRANSIT								PM 0901	1		.03	
				PROCESS				1		.04	PM 0901	1		.04		

OPERATIONAL PROFILE

NAME <u>MEL ANDERSON</u> ALC <u>00</u> DATE <u>5-17-89</u> RCC		SHEET <u>4</u> OF <u>13</u>										
WCD <u>01155A</u>		WCD DATE <u>88298</u>										
WCD <u>16267A</u>												
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS % HRS.	MANPOWER SKILL CODE/LEVEL	QTY.	TIME REQUIRED % HRS.	EQUIPMENT EQUIPMENT CODE	QTY.	TIME REQUIRED % HRS.	DATA SOURCE COMMENTS
19	PGW	BURR	1.0	TRANSIT					PM 0911	1	.03	
				PROCESS			1	.20	PM 0005	1	.20	
30	PGW	INSP	1.0									
				PROCESS			1	.04	PM 0911	1	.04	
				TRANSIT			1	.02				
45	PRA	REPR	.25	SETUP			1	.17	PM 7211	1	.17	
				PROCESS			1	.51	PM 7211	1	.51	
				TRANSIT			1	.02				
50	PRA	REPR	.05	SETUP			1	.56	PM 2577	1	.56	
				PROCESS			1	.62	PM 2577	1	.62	
				TRANSIT			1	.6	FL0002	1	.6	
65	PRA	MOVE	1.0									

OPERATION PROFILE

NAME <u>MEL ANDERSON</u> ALC <u>00</u> DATE <u>5-17-89</u> RCC		SHEET <u>5</u> OF <u>13</u>												
WCD <u>01155A</u>		WCD DATE <u>88298</u>												
PIN <u>16267A</u>														
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		TIME REQUIRED		DATA SOURCE COMMENTS	
					%	HRS.	SKILL CODE/LEVEL	QTY.	%	HRS.	EQUIPMENT CODE	QTY.		%
70	PRC	CLN ~~ANZ2~~	1.0	TRANSIT			UP05	1			PM 4118	1	.05	TURCO T/S IM P IM
				SETUP			UP09	1			PM 5681	1	.01	
										CE20	1	.01		
70A	PRC	RINS ~~ANZ2~~	1.0										RINSE T/S IM P IM	
				SETUP			UP09	1			CE20	1		.01
				PROCESS			UP09	1			CE20	1		.01
										PM 5670	1	.01		
70B	PRC	CLN ~~ANZ2~~	1.0										FORMULA P-R T/S IM P IM	
				SETUP			UP09	1			CE20	1		.01
				PROCESS			UP09	1			CE20	1		.01

OPERAT. PROFILE

NAME MEL ANDERSON ALC 00 DATE 5-17-89 RCC 6 OF 13 SHEET

WCD 01155N WCD DATE 88298

RCN
NSN
PIN 16267A

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANPOWER			EQUIPMENT			TIME REQUIRED		DATA SOURCE COMMENTS
						SKILL CODE/ LEVEL	QTY.	%	TIME REQUIRED HRS.	EQUIPMENT CODE	QTY.	%	HRS.	
70C	PRC	RINS ~~ANIZ~~	1.0											RINSE T/S IM P 1 M
				SETUP		UP09	1		.01	CE20	1		.01	
				PROCESS		UP09	1		.01	CE20	1		.01	
70D	PRC	DEOX ~~ANIZ~~	1.0											DEOXIDEIZE T/S IM P 9 S IM P 5 10 M
				SETUP		UP09	1		.01	CE20	1		.01	
				PROCESS		UP09	1	95	.01	PM 570S	1	95	.01	

OPERATION PROFILE

NAME MEL ANDERSONALC 00 DATE 5-17-89 RCC SHEET 2 OF 13

WCD 01155N WCD DATE 88298

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS			MANPOWER			EQUIPMENT			TIME REQUIRED		DATA SOURCE COMMENTS
					%	HRS.		QTY.	%	HRS.	EQUIPMENT CODE	QTY.		%	HRS.	
70E	PRC	ANIZ RINS	1.0													RINSE T/S IM P IM
				SETUP				1		.01	CE20	1			.01	
				PROCESS				1		.01	CE20	1			.01	
											PM S698	1			.01	
70F	PRC	ANIZ2	1.0													SULFURIC ANODIZE T/S IM P 35M
				SETUP				1		.01	CE20				.01	
				PROCESS				1		.05	CE20				.58	
											PM S717				.58	
70G	PRC	RINS ANIZ2	1.0													RINSE T/S IM P IM
				SETUP						.01	CE20	1			.01	
				PROCESS						.01	CE20	1			.01	

SHEET 8 OF 13

WCD DATE 88298

RINSE
T/S M
F M

OPERATION PROFILE

NAME <u>MEL ANDERSON</u> ALC <u>00</u> DATE <u>S-17-89</u> RCC		SHEET <u>9</u> OF <u>13</u>									
WCD <u>01155N</u>		WCD DATE <u>88298</u>									
WCD <u>16Z67A</u>		WCD <u>01155N</u>									
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS	
						SKILL CODE/LEVEL	QTY.	TIME REQUIRED %	TIME REQUIRED HRS.		EQUIPMENT CODE
70J	PRC	RINS ~~ANZZ~~	1.0	SETUP		UP09	1	.01	CE20	1	Hot
				PROCESS		UP09	1	.01	CE20	1	RINSE T/S IM P IM
									PM S676	1	
70K	PRC	DRY ~~ANZZ~~	1.0	TRANSIT		UP09	1	.01	CE20	1	AIR DRY T IM P IM
				PROCESS		UP09	1	.01	CE20	1	
72	PRA	MOVE	1.0	TRANSIT		OVIP	1	.01	PM 4118	1	
				SETUP							
				PROCESS							
75	PRA	INST	1.0	TRANSIT		JA08	1	.02			INSTALL BEARING
				SETUP		JA08	1	.08			BORE CUP
				PROCESS		JA08	1	.19			

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE S-17-89 RCC 13 SHEET 0 OF 13

WCD 01155N WCD DATE 88298

PIN 16267A

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS			MANPOWER			EQUIPMENT			TIME REQUIRED		DATA SOURCE COMMENTS
					%	HRS.	LEVEL	QTY.	%	HRS.	EQUIPMENT CODE	QTY.	%	HRS.		
80	PRA	MACH	1.0	TRANSIT			JA10	1		.02						
				SETUP			JA10	1		.50	PM S201	1		.50		
				PROCESS			JA10	1		.23	PM S201	1		.23		
85	PRA	INST	1.0	TRANSIT			JA09	1		.02						
				SETUP			JA09	1		.19						
				PROCESS			JA09	1		.08						
90	PGP	LOAD	1.0	TRANSIT			YH09	1		.1	FL0001	1		.1		
				PROCESS			YH09	1		.1	PM 0931	1		.1		
				PROCESS												
95	PGP	HEAT	1.0	TRANSIT												
				SETUP												
				PROCESS							PM 0435	1		25 .5 75 3		
95A	PGP	INST	1.0	TRANSIT												
				SETUP												
				PROCESS			YH09	1		.1	PM 0936	1		.01		

OPERATION PROFILE

NAME <u>MEL ANDERSON</u> ALC		DATE <u>5-17-89</u> RCC		SHEET <u>11</u> OF <u>13</u>										
WCD <u>01155N</u>		WCD DATE <u>88298</u>												
P/N <u>16267A</u>		MANPOWER		EQUIPMENT										
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS	SKILL CODE/LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED		DATA SOURCE COMMENTS
								%	HRS.			%	HRS.	
95B	PCP	UNLD	1.0	PROCESS						PM 0936	1		.01	
100	PCP	LOAD	1.0	PROCESS		3S09	1		.02	PM 0922	1		.02	2 PARTS / CARRIER (86 TOTAL)
100A	PCP	WASH	1.0	PROCESS						PM 0436	1		.01	
						3S09	1		.01	PM 0922	1		.01	
100B	PCP	PRIM	1.0	SETUP						PM 0438	1		.02	
				PROCESS		3S09	1		.02	PM 0922	1		.02	
100C	PCP	DRY	1.0	PROCESS						PM 0922	1		1.0	

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 5-17-89 RCC 13 SHEET 12 OF 13

WCD 01155N WCD DATE 88298

16267A

PCN
NSN
PIN

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS	SKILL CODE/ LEVEL	MANPOWER		EQUIPMENT CODE	EQUIPMENT QTY.	TIME REQUIRED		DATA SOURCE COMMENTS
							QTY.	%			%	HRS	
100D	PCP	MASK	1.0	PROCESS		3509	1		PM 0922	1		.02	
				PROCESS									
				PROCESS									
100E	PCP	PNT1	1.0	SETUP					PM 0436	1		.02	
				PROCESS		3509	1		PM 0922	1		.02	
				PROCESS									
100F	PCP	PNT2	1.0	SETUP					PM 0437	1		.02	
				PROCESS		3509	1		PM 0922	1		.02	
				PROCESS									
100G	PCP	DRY	1.0	PROCESS	.5				PM 0922	1		.5	
				PROCESS									
				PROCESS									
100H	PCP	STRP	1.0	PROCESS									
				PROCESS									
				PROCESS		YH09	1		PM 0922	1		.03	

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 5-17-89 RCC 13 SHEET 13 OF 13

OPERATION NUMBER

RCC

OPERATION DESCRIPTION

MANDATORY OCCURRENCE FACTOR

OPERATION TYPE

MANDATORY FLOW HOURS

SKILL CODE/LEVEL

MANPOWER

TIME REQUIRED

EQUIPMENT CODE

EQUIPMENT QTY.

TIME REQUIRED

DATA SOURCE COMMENTS

WCD 01155N WCD DATE 88298

16267A

1.0

UNLD

PROCESS

YH09

1

.1

WA 0004

1

.1

PM 0959

1.0

INST

PROCESS

YH09

1

.1

WA 0004

1

.1

PM 0940

TRANSIT

SETUP

PROCESS

TRANSIT

SETUP

PROCESS

TRANSIT

SETUP

PROCESS

OPERATION PROFILE F-4 NOSE WHEEL - OUTBOARD

NAME D DINEBIS ALC 00 DATE 17 Jul 87 RCC MANP6W SHEET 2 OF 6

PCN 16267A WCD 011500 WCD DATE 88278

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED		DATA SOURCE COMMENTS
					%	HRS.			%	HRS.			%	HRS.	
6	MAN P6W	REM	1.00	TRANSIT											cup
				SETUP				H305	1	100	.07				
				PROCESS				H305	1	100	.07	480001	1	100	
6A	MAN P6W	LOAD	1.00	TRANSIT							Pm0921	1	100	.08	0 M CONJ
				SETUP											
				PROCESS				KIOS	1	100	.08	Pm0901	1	100	
7	MAN P6W	PROC DENT	1.00	TRANSIT							Pm0901	1	100	3.72	AL CLEAN
				SETUP				KIOS	1	100	.08				
				PROCESS	100	2.31					Pm0901	1	100	3.72	
7A	MAN P6W	UNLD	1.00	TRANSIT							Pm0901	1	100	.08	UNLOAD OH TO KOLLEN CONJ
				SETUP											
				PROCESS				KIOS	1	100	.08	600002	1	100	
7B	MAN P6W	LOAD	1.00	TRANSIT							600002	1	100	.03	LOAD BLAST THRU
				SETUP											
				PROCESS				KIOS	1	100	.03	Pm0414	1	100	

OPERATION PROFILE F-4 NOSE WHEEL - OUTBOARD

NAME D. DINEBASS ALC 09 DATE 17 Jun 89 RCC MANAGW SHEET 3 OF 6

WCD 011500 N WCD DATE 88278

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED		DATA SOURCE COMMENTS				
					%	HRS.			%	HRS.			%	HRS.					
9	MAN	CUL	1.00	TRANSIT											BLAST CLEAN				
	SETUP																		
	PROCESS																		
9A	MAN	UNLO	1.00	TRANSIT											From BLAST TO roller conveyor				
	SETUP																		
	PROCESS																		
9B	MAN	LOAD	1.00	TRANSIT											DH Conv.				
	SETUP																		
	PROCESS																		
10A	MAN	UNLO	1.00	TRANSIT											BLAST O.H. CONV TO C.CONV.				
	SETUP																		
	PROCESS																		
10B	MAN	LOAD	1.00	TRANSIT											LOAD BLAST TABLE				
	SETUP																		
	PROCESS																		

BLAST
CLEANFrom
BLAST
TO
roller
conveyor

OH Conv.

From
OH Conv
TO
E. Conv.LOAD
BLAST
TAGE

OPERATION PROFILE F-4 NOSE WHEEL - ~~ORIGINAL~~

NAME D. DUBUIS ALC 00 DATE 17 Jun 89 RCC MANAGW SHEET 4 OF 6

WCD 01/50N														WCD DATE 88278			
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS			MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS			
					%	HRS.	SKILL CODE/ LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED				
									%	HRS.			%		HRS.		
11	MAN PGW	BEST.	1.00	TRANSIT										BLAST BEARING AREA			
				SETUP			KIOS	1	100.07								
				PROCESS			KIOS	1	100.15	Pm0446	1	100.15					
11A	MAN PGW	UNLO	1.00	TRANSIT										UNLO BLAST TO 2. CONV.			
				SETUP					Pm0446	1	100.08						
				PROCESS			KIOS	1	100.08	Pm0901	1	100.08					
11B	MAN PGW	LOAD	1.00	TRANSIT										OH CONV			
				SETUP					000002	1	100.08						
				PROCESS			KIOS	1	100.08	Pm0901	1	100.08					
12	MAN PGW	Proc	1.00	TRANSIT										Strip Annoze			
				SETUP			KIOS	1	100.08								
				PROCESS							Pm0580	1	100.103				
15B	MAN PGW	UNLO	1.00	TRANSIT										UNLO OH CONV TO 12 CONV			
				SETUP													
				PROCESS													

DR

OPERATION PROFILE F-4 NOSE WHEEL OUTBOARD

NAME D. DIVERS ALC 00 DATE 17 Jun 89 RCC MANPGW SHEET 5 OF 6

PCN NSN PIN		WCD		WCD DATE		WCD 278										
16267A		011500N		80278												
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS			MANPOWER			EQUIPMENT			TIME REQUIRED HRS.	DATA SOURCE COMMENTS	
					%	HRS.	QTY.	%	HRS.	QTY.	EQUIPMENT CODE	QTY.	%			HRS.
15C	MAN PGW	LOAD	1.00	TRANSIT											LOAD Nick & Burn TABLE	
				SETUP												
				PROCESS			KIOS	1	100.03	PM0410				100.03		
19	MAN PGW	CLN	1.00	TRANSIT											Nick & Burn	
				SETUP												
				PROCESS			KIOS	1	50.10 50.18	PM0410				50.10 50.18		
19A	MAN PGW	UNLD	1.00	TRANSIT											UNLOAD Nick to Boiler CONV	
				SETUP												
				PROCESS			KIOS	1	100.04	PM0410				100.04		
19B	MAN PGW	Trans	1.00	TRANSIT											TRANS TO E&I	
				SETUP												
				PROCESS												
30	MAN PGW	INSP	1.00	TRANSIT											E&I	
				SETUP												
				PROCESS			DIO7	1	100.25							

OPERATION PROFILE F-4 NOSE WHEEL - OUTBOARD

NAME D. DUNELISS ALC 00 DATE 17 JUN 89 RCC MAN PGW SHEET 6 OF 6

PCN 16267A WCD 01150A WCD DATE 88078

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS
					MANDATORY FLOW HOURS %	TIME REQUIRED %	QTY.	SKILL CODE/ LEVEL	TIME REQUIRED %	QTY.	
30A MAN PGW		LOAD	1.00	TRANSIT							OTH. CONT.
				SETUP							
				PROCESS							
				TRANSIT							
				SETUP							
				PROCESS							
				TRANSIT							
				SETUP							
				PROCESS							
				TRANSIT							
				SETUP							
				PROCESS							
				TRANSIT							
				SETUP							
				PROCESS							

OPERATION PROFILE F-4 NOSE WHEEL - INBOARD HALF

NAME D. Dineen ALC 00 DATE 17 Jul 89 RCC MANPWSW SHEET 1 OF 6

WCD 01155A WCD DATE 88298

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED		DATA SOURCE COMMENTS		
					%	HRS.			%	HRS.			%	HRS.			
S	MAN PGW	DIS	1.00	TRANSIT											VLDIN H. Smelds		
				SETUP													
				PROCESS			H805	1	100	.08	PM0924	1	100	.08			
SA	MAN PGW	TRANS	1.00	TRANSIT											TRANS TO OVEN		
				SETUP													
				PROCESS													
SB	MAN PGW	LOAD	1.00	TRANSIT											LOAD OVEN		
				SETUP													
				PROCESS			H805	1	100	.04	PM0924	1	100	.04			
SC	MAN PGW	PROC		TRANSIT											HEAT FOR 1 1/2 HR		
				SETUP													
				PROCESS	100	.50							PM0924	1		100	.50
SD	MAN PGW	LOAD	1.00	TRANSIT											FROM OVEN TO HYD. PRESS.		
				SETUP													
				PROCESS			H805	1	100	.08	PM0924	1	100	.08			

OPERATION PROFILE F-4 NOSE WHEEL - AIRBOARD

NAME D DIVERBIS ALC 00 DATE 17 Jun 89 RCC MANP6W WCD DATE 88298 SHEET 3 OF 6

PCN

16267A

WCD 0155N

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		TIME REQUIRED		DATA SOURCE COMMENTS
					%	HRS.	QTY.	%	HRS.	EQUIPMENT CODE	QTY.	%	HRS.
6	MAN PGW	REM	1.00	TRANSIT									cup
				SETUP									
				PROCESS									
6A	MAN PGW	LOAD	1.00	TRANSIT									0 M LOAD
				SETUP									
				PROCESS									
7	MAN PGW	PROC GND	1.00	TRANSIT									AL CLEAN
				SETUP									
				PROCESS									
7A	MAN PGW	UNLO	1.00	TRANSIT									UN LOAD OH TO KOLLIN COMM
				SETUP									
				PROCESS									
7B	MAN PGW	LOAD	1.00	TRANSIT									LOAD BLAST THRU
				SETUP									
				PROCESS									

OPERATION PROFILE F-4 NOSE WHEEL - INBOARD

NAME D. DINEBISS ALC SS DATE 17 Jun 85 RCC MANPW SHEET 3 OF 6

WCD 01155N WCD DATE 88298															
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS				
					MANDATORY FLOW HOURS	SKILL CODE/LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE		QTY.	TIME REQUIRED		
								%	HRS.				%	HRS.	
9	MAN PSW	CUL	1.00	TRANSIT									BLAST CLEAN		
				SETUP		KIOS	1	100	.05						
				PROCESS		KIOS	1	40	.15					40	.15
9A	MAN PSW	UNLO	1.00	TRANSIT									From BLAST to roller conveyor DH Conv.		
				SETUP											
				PROCESS		KIOS	1	100	.08	P100916	1	100		.08	
9B	MAN PSW	LOAD	1.00	TRANSIT											
				SETUP											
				PROCESS		KIOS	1	100	.08	P100901	1	100		.08	
10A	MAN PSW	UNLO	1.00	TRANSIT									from O.H. conv to E. conv.		
				SETUP											
				PROCESS		KIOS	1	100	.08	P100901	1	100		.08	
10B	MAN PSW	LOAD	1.00	TRANSIT									LOAD BLAST TAGG		
				SETUP											
				PROCESS		KIOS	1	100	.08	P100901	1	100		.08	
				TRANSIT											
				SETUP											
				PROCESS		KIOS	1	100	.03	P100916	1	100	.03		

BLAST CLEAN

From BLAST TO roller conveyor

BLAST TO Q.CONV.

LOAD BLAST TABLE

OPERATION PROFILE F-4 Nose Wheel - WBOARD

NAME D. Divilbiss ALC 00 DATE 17 Jun 89 RCC MANAGU SHEET 4 OF 6

FCN 16267A WCD 01155N WCD DATE 88298

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		TIME REQUIRED		DATA SOURCE COMMENTS
					%	HRS.	SKILL CODE/ LEVEL	QTY.	%	HRS.	QTY.	%	
11	MAN PGW	BEST.	1.00	TRANSIT									BLAST BLASTING AREA
				SETUP			KIOS	1	100.00				
				PROCESS			KIOS	1	100.15	PM0416	1	100.15	
11A	MAN PGW	UNLO	1.00	TRANSIT									UNLO BLAST TO R. CONV.
				SETUP									
				PROCESS			KIOS	1	100.08	PM0901	1	100.08	
11B	MAN PGW	LOAD	1.00	TRANSIT									OH CONV
				SETUP									
				PROCESS									
12	MAN PGW	PROC	1.00	TRANSIT			KIOS	1	100.08	PM0901	1	100.08	Strip A.VOOD/EE
				SETUP			KIOS	1	100.08	PM0901	1	100.103	
				PROCESS	100.86								
15B	MAN PGW	UNLO	1.00	TRANSIT									UNLO OH CONV TO R. CONV.
				SETUP									
				PROCESS			KIOS	1	100.08	PM0901	1	100.08	

OPERATION PROFILE F-4 NOSE WHEEL INBOARD

NAME D. DINEBIS ALC 00 DATE 17 Jun 89 RCC MANPGW SHEET 5 OF 6

WCD 01155N WCD DATE 88298															
WCD 16267A															
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/LEVEL	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS	
					%	HRS.		QTY.	%	HRS.	EQUIPMENT CODE	QTY.	%		HRS.
15C	MAN PGW	LOAD	1.00	TRANSIT										LOAD NICK & BURR TABLE	
				SETUP											
				PROCESS											
19	MAN PGW	CLN	1.00	TRANSIT										NICK & BURR	
				SETUP											
				PROCESS											
19A	MAN PGW	UNLD	1.00	TRANSIT										UNLOAD NICK TO ROLLER CONV	
				SETUP											
				PROCESS											
19B	MAN PGW	Trans	1.00	TRANSIT										TRANS TO E & I	
				SETUP											
				PROCESS											
30	MAN PGW	INSP	1.00	TRANSIT										E & I	
				SETUP											
				PROCESS											

OPERATION PROFILE F-4 NOSE WHEEL-INBOARD

NAME D. DUBISS ALC 00 DATE 17 Jun 89 RCC MAN PGW WCD DATE 88258 SHEET 6 OF 6

PCN NSN P/N	OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS			MANPOWER			EQUIPMENT			TIME REQUIRED		DATA SOURCE COMMENTS
						%	HRS.	SKILL CODE/ LEVEL	QTY.	%	HRS.	QTY.	%	HRS.			
30A	MAN	PGW	Load	1.00	TRANSIT												DH. Cond.
					SETUP												
					PROCESS												
					TRANSIT												
					SETUP												
					PROCESS												
					TRANSIT												
					SETUP												
					PROCESS												
					TRANSIT												
					SETUP												
					PROCESS												
					TRANSIT												
					SETUP												
					PROCESS												

OPERATION PROFILE

NAME <u>T. CATERMILL</u> ALC <u>00</u> DATE <u>5-5-79</u> RCC <u>WADP</u> SHEET <u>OF</u>		WCD <u>011552</u> WCD DATE <u>88298</u>													
OPERATION NUMBER		RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		TIME REQUIRED		DATA SOURCE COMMENTS	
						%	HRS.	SKILL CODE/LEVEL	QTY.	%	HRS.	QTY.	%	HRS.	
1			IND	1.0	TRANSIT										
					SETUP										
					PROCESS			DIOS	1		.2				
5			LOAD	1.0	TRANSIT										
					SETUP										
					PROCESS			DIOS	1		.3	CONV	1		.3
5B			DIS.	1.0	TRANSIT										
					SETUP										
					PROCESS			DIOS	2		.20	CONV	1		
56			REMOVE CUP FEEDER WHEEL HALF'S	1.0	TRANSIT										
					SETUP										
					PROCESS			DIOS	1		.10	CONV	1		.10
5			REMOVE	1.0	TRANSIT			DIOS	1		.02	CONV	1		.02
					SETUP										
					PROCESS										

OPERATION PROFILE

NAME _____		ALC _____		DATE _____		RCC _____		SHEET _____ OF _____					
PCN _____		NSN _____		P/N _____		WCD _____		WCD DATE _____					
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			TIME REQUIRED	DATA SOURCE COMMENTS	
					MANDATORY FLOW HOURS	SKILL CODE/LEVEL	QTY.	TIME REQUIRED %	TIME REQUIRED HRS.	EQUIPMENT CODE			QTY.
6		Chem CLEAN	1.0	TRANSIT		H809	1						
	SETUP												
	PROCESS												
7		REMOVE	1.0	TRANSIT		H809	1						
	SETUP												
	PROCESS												
8		BLAST CLEAN	1.0	TRANSIT		D109	1						
	SETUP												
	PROCESS												
9		BLAST Bearing Boee AREA	1.0	TRANSIT		D109	1						
	SETUP												
	PROCESS												
10		ANODIZE STRIP.	1.0	TRANSIT		D109	1						
	SETUP												
	PROCESS												

OPERATION PROFILE

NAME _____ ALC _____ DATE _____		RCC _____		SHEET _____ OF _____								
PCN _____		NSN _____		PIN _____								
WCD _____		WCD DATE _____		EQUIPMENT _____								
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS % HRS.	MANPOWER		EQUIPMENT		TIME REQUIRED % HRS.	DATA SOURCE COMMENTS	
						SKILL CODE/LEVEL	QTY.	TIME REQUIRED % HRS.	EQUIPMENT CODE			QTY.
11		Nick + Burr	1.0	TRANSIT								
				SETUP								
				PROCESS								
12		E + Z	1.0	TRANSIT								
				SETUP								
				PROCESS								
				TRANSIT								
				SETUP								
				PROCESS								
				TRANSIT								
				SETUP								
				PROCESS								
				TRANSIT								
				SETUP								
				PROCESS								

OPERATION PROFILE

NAME <u>T. CHRISTIAN</u> ALC <u>00</u> DATE <u>5-5-89</u> RCC <u>MAN PGW</u> SHEET <u>1</u> OF <u>1</u>		WCD <u>011500</u> WCD DATE <u>18278</u>										
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	SKRL CODE/LEVEL	MANPOWER		EQUIPMENT			DATA SOURCE COMMENTS
							QTY.	%	HRS.	QTY.	%	HRS.
1		Ind	1.0	TRANSIT								
				SETUP								
				PROCESS		DIO7	1		.2			
2		LOAD	1.0	TRANSIT								
				SETUP								
				PROCESS		DIO7	1		.3	0901 COMU	1	.15
5		Dis	1.0	TRANSIT								
				SETUP								
				PROCESS		A309	1		.20	0901 COMU	1	.20
6		Remove coop from wheel HALL'S	1.0	TRANSIT								
				SETUP								
				PROCESS		A309	1		.15	0901 COMU	1	.15
7		REMO	1.0	TRANSIT								
				SETUP								
				PROCESS		A309	1		.05	0901 COMU		

OPERATION PROFILE

NAME _____		ALC _____		DATE _____		RCC _____		SHEET _____ OF _____								
PCN _____		NSN _____		WCD _____		WCD DATE _____										
PIN _____				MANPOWER		EQUIPMENT										
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED		DATA SOURCE COMMENTS	
					%	HRS.			%	HRS.			%	HRS.		
13		Nick + Bura	1.0	TRANSIT			HBOS	1								
				SETUP												
				PROCESS												
14		ETI And Route.	1.0	TRANSIT			HBOS	1								
				SETUP												
				PROCESS												
				TRANSIT			HBOS	1								
				SETUP												
				PROCESS												
				TRANSIT			HBOS	1								
				SETUP												
				PROCESS												
				TRANSIT			HBOS	1								
				SETUP												
				PROCESS												

F-4
Nose
Wheel
Outboard

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 5-10-89 RCC MAN PGW SHEET OF

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS		
					MANDATORY FLOW HOURS %	SKILL CODE/LEVEL	QTY.	TIME REQUIRED %	HRS.	EQUIPMENT CODE		QTY.	TIME REQUIRED %
15	MAN PNA	FPI	0.6	TRANSIT									
				SETUP									
				PROCESS									
				TRANSIT									
				SETUP									
				PROCESS									
15A	MAN PNA	FPI	0.4	TRANSIT									
				SETUP									
				PROCESS									
				TRANSIT									
				SETUP									
				PROCESS									

VERIFY

15C-200020

F-4
NOSE
WHEEL
INBOARD

OPERATION PROFILE

NAME <u>MEL ANDERSON</u> ALC <u>00</u> DATE <u>5-10-89</u> RCC <u>MANPGW</u> SHEET <u> </u> OF <u> </u>													
WCD <u>01155N</u> WCD DATE <u>88298</u>													
PCN <u>16267A</u> NSN <u>16267A</u> P/N <u> </u>													
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS % HRS.	SKILL CODE/LEVEL	MANPOWER QTY.	TIME REQUIRED % HRS.	EQUIPMENT CODE	EQUIPMENT QTY.	TIME REQUIRED % HRS.	DATA SOURCE COMMENTS	
15	MAN PNA	FPI	0.5	TRANSIT					0901	1	.02	2 PEOPLE	
				SETUP									2 LINES
				PROCESS			DB09	2	.05	0901	1	1.05	
				TRANSIT					0679E	1	1.05		
				SETUP									
				PROCESS									
15A	MAN PNA	FPI	0.4	TRANSIT					0901	1	.02	1 PERSON	
				SETUP									2 LINES
				PROCESS			DB09	1	.10	0901	1	1.05	
				TRANSIT					0679E	1	1.05		
				SETUP									
				PROCESS									
				TRANSIT									
				SETUP									
				PROCESS									

5-10-89

VERIFY

150-200020

OPERATION PROFILE

NAME Kyle Kershaw ALC 00 DATE 5-10-89 RCC MANP&P - Woods SHEET OF

WCD 01156N WCD DATE 88237

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			TIME REQUIRED		DATA SOURCE COMMENTS
					SKILL CODE/ LEVEL	QTY.	%	HRS.	EQUIPMENT CODE	QTY.	%	HRS.	
015	RGP	Assy	1.000	TRANSIT	4409	1	40	0	W40002	1	40	0	
				SETUP			60	1			60	1	
				PROCESS									
020	RGP	P&I	1.000	TRANSIT	3409	1	40	0	W40003	1	40	0	
				SETUP			60	3			60	3	
				PROCESS									
997	RGP	P&I	1.000	TRANSIT									
				SETUP									
				PROCESS	3409	1		1					
998	RGP	P&I	1.000	TRANSIT									
				SETUP									
				PROCESS	3409	1		1	W40003	1		1	
999	RGP	P&I	1.000	TRANSIT									
				SETUP									
				PROCESS									

F-H Nose
Top Assy

OPERATION PROFILE

NAME Kyle Kershaw ALC 80 DATE 5-10-89 RCC MANAGER - wheels SHEET 1 OF 4

PCN		NSN		WCD 01150N		WCD DATE 882218										
P/N		16267N														
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS					
					MANDATORY FLOW HOURS %	SKILL CODE/LEVEL	QTY.	TIME REQUIRED %	HRS.	EQUIPMENT CODE		QTY.	TIME REQUIRED %	HRS.		
090	RGP	move & load	1.00	TRANSIT			YH09	1			1		1			
				~~SETUP~~												
				PROCESS			YH09	1			1	PM0731	1		1	
095	RGP	PROG (H20)	1.00	TRANSIT								1	25	5		
				~~SETUP~~												
				PROCESS										75	3	
095A	RGP	wind	1.00	TRANSIT												
				~~SETUP~~												
				PROCESS								PM0436	1		1	
100	RGP	load	1.00	TRANSIT											2 parts/lance (12 86 total)	
				~~SETUP~~												
				PROCESS			3509	1			0.12	PM0422	1		0.12	
100A	RGP	wind	1.00	TRANSIT			3509	1			0.1	PM0422	1		0.1	
				~~SETUP~~												
				PROCESS								PM0436	1		0.1	

F-4 Nose

OPERATION PROFILE

NAME Kyle Kershaw ALC 00 DATE 5-10-89 RCC Man p/p-Wholes SHEET 4 OF 4

PIN 16267A WCD 0150N WCD DATE 8827B

P/N	OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT				DATA SOURCE COMMENTS
						%	HRS.	SKILL CODE/LEVEL	QTY.	%	HRS.	EQUIPMENT CODE	QTY.	
100F	PGR	WLD	1.000	TRANSIT										
				SETUP										
				PROCESS						PM0959	1		1	
115 120 130	1	HAY	1.000	TRANSIT										
				SETUP										
				PROCESS		4409	1		1	WAB004	1		1	
130A	1	MOVE	1.000	TRANSIT										
				SETUP										
				PROCESS						PM0940	1		1	
				TRANSIT										
				SETUP										
				PROCESS										
				TRANSIT										
				SETUP										
				PROCESS										

F-H Note

OPERATION PROFILE

NAME Kyle Kershaw ALC 80 DATE 5-10-89 RCC MANP&P - wheels SHEET 1 OF 4

PCN 16267N WCD 01155N WCD DATE 88298

OPERATION NUMBER	HCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS			
					%	HRS.	SKILL CODE/LEVEL	QTY.	%	HRS.	EQUIPMENT CODE	QTY.		%	HRS.	
090	P&P	move of load	1.00	TRANSIT			YH09	1		1		FLOOR	1		1	
				~~SETUP~~												
				PROCESS			YH09	1		1		PM0431	1		1	
095	P&P	P&P (H&P)	1.00	TRANSIT								PM0435	1		5	
				~~SETUP~~												
				PROCESS										75	3	
095A	P&P	unload	1.00	TRANSIT												
				~~SETUP~~												
				PROCESS							PM0436	1		1		
100	P&P	load	1.00	TRANSIT												2 parts/came (i.e. 86 total)
				~~SETUP~~												
				PROCESS			3409	1		0.12	PM0422	1		2.10		
100A	P&P	unload	1.00	TRANSIT			3409	1		0.1	PM0422	1		0.1		
				~~SETUP~~							PM0436	1		0.1		
				PROCESS												

2 parts/cumulative
(ie 86 total)

OPERATION PROFILE

NAME Kyle Kershaw ALC 00 DATE 5-10-89 RCC ManPac - 12 wheels SHEET 2 OF 4

PCN 16267A WCD 01155N WCD DATE 88298

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	QTY.	TIME REQUIRED			EQUIPMENT CODE	QTY.	TIME REQUIRED			DATA SOURCE COMMENTS	
					%	HRS.			%	HRS.	%			HRS.	%	HRS.		
100B	RGP	PRIME	1.000	~~TRANSIT~~			3409	1	MAX	0.23		PM0922	1	MAX	0.23			
				~~SETUP~~						AVE	0.19				AVE	0.19		
				PROCESS						MIN	0.14				MIN	0.14		
				~~TRANSIT~~								PM0438	1	MAX	0.23			
	~~SETUP~~							AVE	0.19		AVE			0.19				
	PROCESS							MIN	0.14		MIN			0.14				
100C	RGP	PRY	1.000	~~TRANSIT~~														
				~~SETUP~~														
				PROCESS														
100D	RGP	MASK	1.000	~~TRANSIT~~								PM0922	1					
				~~SETUP~~														
				PROCESS														
100E	RGP	PRINT	1.000	~~TRANSIT~~			3409	1	MAX	0.23		PM0922	1	MAX	0.23			
				~~SETUP~~						AVE	0.19				AVE	0.19		
				PROCESS						MIN	0.14				MIN	0.14		

F-4 Nose

OPERATION PROFILE

NAME <u>Kyle KERRMAN</u> ALC <u>JD</u> DATE <u>5-10-87</u> RCC <u>MANAGER-woods</u> SHEET <u>3</u> OF <u>4</u>									
WCD <u>0165N</u> WCD DATE <u>88 298</u>									
P/N <u>16767A</u>									
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS	MANPOWER	EQUIPMENT	TIME REQUIRED	DATA SOURCE COMMENTS
				TRANSIT	%	QTY.	SKILL CODE/LEVEL	%	
				SETUP	HRS.			HRS.	
				PROCESS					
100F	PGP	2nd Pick	1.00	TRANSIT		1	3409		
				SETUP					
				PROCESS					
				TRANSIT					
				SETUP					
				PROCESS					
100G	PGP	DM	1.00	TRANSIT					
				SETUP					
				PROCESS					
100H	PGP	SHIP	1.00	TRANSIT					
				SETUP					
				PROCESS					

F-4H000

OPERATION PROFILE

NAME Kyle Kershaw ALC 00 DATE 10-89 RCC Manp-p-whals SHEET 4 OF 4

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS
					%	HRS.	QTY.	TIME REQUIRED %	HRS.	QTY.	
1005	PAP	WLD	1.00	TRANSIT							
				SETUP							
				PROCESS							
115 120 130	1	ASY	1.00	TRANSIT							
				SETUP							
				PROCESS							
130A	1	MOV	1.00	TRANSIT							
				SETUP							
				PROCESS							
				TRANSIT							
				SETUP							
				PROCESS							
				TRANSIT							
				SETUP							
				PROCESS							

F-H Nose

OPERATION PROFILE

NAME <u>Therman Cartwright</u> <u>00</u> DATE <u>5-24-89</u> RCC <u>MANPGW</u> SHEET <u>1</u> OF <u>2</u>		WCD <u>15/53N</u> WCD DATE <u>88203</u>															
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS			MANPOWER			EQUIPMENT			TIME REQUIRED %	TIME REQUIRED HRS.	DATA SOURCE COMMENTS	
					%	HRS.	SKILL CODE/ LEVEL	QTY.	%	HRS.	EQUIPMENT CODE	QTY.					
IN	MAN PGW	IND	1.0	SETUP													
				PROCESS													
5	PGW	SPLT	1.0	SETUP													
				PROCESS													
10	MAN PGP	MTCH	1.0	PROCESS													
20	MAN PGP	ASSY	1.0	PROCESS													

Time spent going to machine shop for repair of valve stems

OPERATION PROFILE

NAME THERMAN CARTWRIGHT ALC OO DATE 5-24-89 RCC MANPGW SHEET 2 OF 2

PCN
NSN
PIN

15592A

WCD 15153N

WCD DATE 88203

NSN 15592A

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	QTY.	TIME REQUIRED		EQUIPMENT		DATA SOURCE COMMENTS		
					%	HRS.			%	HRS.	EQUIPMENT CODE	QTY.		%	HRS.
30	PGP	PNT	1.0												
				PROCESS				3 S09	1	60	.30	WA 0003	1	60	.30
98	PGP	CHK	1.0												
				PROCESS				3 S09	1		.10	WA 0003	1		.10
99	PGP	INSP	1.0												
				PROCESS				3 S09	1		.10	WA 0003	1		.10
9999	PGP	SELL	1.0												
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

Wheeler 15151A

OPERATION PROFILE

NAME <u>Turner</u>		ALC <u>00</u>	DATE <u>5-31-89</u>	RCC	SHEET <u>1</u> OF <u> </u>						
PCN NSN P/N	WCD <u>15151N</u>		WCD DATE <u>88210</u>								
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER	EQUIPMENT					
					SKILL CODE/ LEVEL	QTY.	TIME REQUIRED % HRS.	QTY.	TIME REQUIRED % HRS.	DATA SOURCE COMMENTS	
5A	MAN PGW	Disa	1.00	TRANSIT							
				SETUP							
				PROCESS							
6	MAN PGW	Remo	1.00	TRANSIT	H805	2	.20	PM 0921	1	.20	
				SETUP	H805	1	.02	PM 0921	1	.02	
				PROCESS	H805	1	.20	PM 0426	1	.20	ADD OVEN EQUIP M.
7	MAN PGW	Chem	1.00	TRANSIT	H805	1	.02	PM 0426	1	.02	
				SETUP							
				PROCESS							ADD Tank equipment
7A	MAN PGW	UNLD Remo	1.00	TRANSIT	H805	1	.2	PM 0901	1	.2	UNLOAD FROM OVEN TO CART.
				SETUP	H805	1	.2	PM 0901	1	.2	
				PROCESS							
9	MAN PGW	BLST	1.00	TRANSIT							
				SETUP							
				PROCESS	K107	1	.65	PM 0416	1	.05	Time

OPERATION PROFILE

NAME _____		ALC _____		DATE _____		RCC _____		SHEET _____ OF _____					
PCN _____		NSN _____		P/N _____		WCD _____		WCD DATE _____					
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		TIME REQUIRED		DATA SOURCE COMMENTS
					%	HRS.	QTY.	%	HRS.	QTY.	%	HRS.	
9A	MAN	Load	1.00	TRANSIT						PM			BARK ?
	P6W												
13	MAN	MAGN	1.00	TRANSIT						PM			3.47
	P6W												
13A	MAN	CLEA	1.00	TRANSIT									
	P6W												
15	MAN	F.P.I.	.75	TRANSIT						PM			
	PNA												
15A	MAN	F.P.I.	.25	TRANSIT						PM			
	PNA												

OPERATION PROFILE

NAME _____		ALC _____		DATE _____		RCC _____		SHEET _____ OF _____					
PCN NSN P/N		WCD		WCD DATE		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS			
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	SKILL CODE/LEVEL	QTY.	TIME REQUIRED		QTY.	TIME REQUIRED		
								%	HRS.		%	HRS.	
1515	MAN	UNLD	1.00	TRANSIT						PM 0901	1		.03
	SETUP												
	PROCESS										PM 0901	1	
16	MAN	EDDY	1.00	TRANSIT		K107	1			PM 0921	1		.2
	SETUP												
	PROCESS									PM 0921	1		.10
18	MAN	BLST	1.00	TRANSIT		K107	1		.05				
	SETUP												
	PROCESS												
19	MAN	NICK	1.00	TRANSIT		K107	1		.20	PM 0901	1		.2
	SETUP												
	PROCESS										PM 0921	1	
40	MAN	ETI	1.00	TRANSIT		K107	1		.2	PM 0921	1		.2
	SETUP												
	PROCESS										PM 0921	1	

OPERATION PROFILE

NAME _____		ALC _____		DATE _____		RCC _____		SHEET _____ OF _____							
PCN NSN P/N		WCD		WCD DATE		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS					
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED		
					%	HRS.			%	HRS.			%	HRS.	
40A	MAN PGW	MOVE	1.00	TRANSIT			JA07	1							
				SETUP											
				PROCESS											
47	MAN PRA	META	.05	TRANSIT			JA09	1		.06					
				SETUP			JA09	1	.28	PM 5197	1		.28		
				PROCESS			JA09	1	.30	PM 5197	1		.30		
60	MAN PRA	REAM	.46	TRANSIT			JA10	1		.02					
				SETUP			JA10	1	.56	PM 5197	1		.56		
				PROCESS			JA10	1	2.12	PM 5197	1		2.12		
70	MAN PRA	MACH	.05	TRANSIT			JA10	1		.02					
				SETUP			JA10	1	.50	PM 4136	1		.50		
				PROCESS			JA10	1	.61	PM 4136	1		.61		
70A	MAN PGW	CLEA	.46	TRANSIT			HB05	1		.02					
				SETUP											
				PROCESS			HB05	1	.25	PM 0901	1		.25		

OPERATION PROFILE

NAME _____		ALC _____		DATE _____		RCC _____		SHEET _____ OF _____			
PCN		NSN		P/N		WCD		WCD DATE _____			
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS	MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS	
						SKILL CODE/LEVEL	QTY.	TIME REQUIRED %	TIME REQUIRED HRS.		EQUIPMENT CODE
80	MAN	F.P.I.	.46	TRANSIT							
	PNA										
100	MAN	BEAR	1.00	TRANSIT							
	PRA										
120	MAN	BEAR	1.00	TRANSIT							
	PRA										
130	MAN	REPA	.46	TRANSIT							
	PRA										
170	MAN	DOW7	1.0	TRANSIT							
	P6W										
150	MAN	REPA	2.5	TRANSIT							
	PRA										

OPERATION PROFILE

NAME _____		ALC _____		DATE _____		RCC _____		SHEET _____ OF _____							
PCH NSN P/N		WCD _____		WCD DATE _____		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS					
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED		
					%	HRS.			%	HRS.			%	HRS.	
18D	MAN RGP	LOAD	1.00	TRANSIT											
				SETUP											
				PROCESS											
18DA	MAN RGP	CLEA	1.00	TRANSIT											
				SETUP											
				PROCESS											
18D15	MAN RGP	PROC	1.00	TRANSIT											
				SETUP											
				PROCESS											
18D1	MAN RGP	CLEA	1.00	TRANSIT											
				SETUP											
				PROCESS											
18D0	MAN RGP	CURF	1.00	TRANSIT											
				SETUP											
				PROCESS											

OPERATION PROFILE

NAME _____		ALC _____		DATE _____		RCC _____		SHEET _____ OF _____							
PCN NSN PIN		WCD _____		WCD DATE _____		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS					
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED		
					%	HRS.			%	HRS.			%	HRS.	
180E	MAN	CLEA	1.00	TRANSIT	3		YG09	1			PA	1			Process Time?
	POP			SETUP							6612 PM				
				PROCESS							6503				
185	MAN	INST	1.00	TRANSIT			JA08	1							
	PRA				SETUP						5685 PM				
					PROCESS						5685 PM				
195	MAN	MACH	1.00	TRANSIT			JA10	1							
	PRA				SETUP						7276 PM	1			
					PROCESS						7276 PM	1			
195	MAN	INST	1.00	TRANSIT			JA09	1							
	PRA				SETUP						5685 PM	1			
					PROCESS						5685 PM	1			

OPERATION PROFILE

NAME _____		ALC _____		DATE _____		RCC _____		SHEET _____ OF _____							
PCN		NSN		P/N		WCD		WCD DATE _____							
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT			DATA SOURCE COMMENTS			
					%	HRS.	SKILL CODE/LEVEL	QTY.	%	HRS.	EQUIPMENT CODE		QTY.	%	HRS.
220	MAN PRA	INST	.74	TRANSIT			JAO9	1							
				SETUP			JAO9	1							
				PROCESS			JAO9	1							
260	MAN PRA	INSP.	1.00	TRANSIT			YAO9	1			FL	1			
				SETUP											
				PROCESS			YHO9	1			PM	1			
265	MAN PGP	HEAT	1.00	~~TRANSIT~~							PM	1	25	.5	
				~~SETUP~~											
				PROCESS											
265A	MAN PGP	INST.	1.00	~~TRANSIT~~											
				~~SETUP~~											
				PROCESS			YHO9	1			PM	1			.01
265B	MAN PGP	UNLD	1.00	~~TRANSIT~~											
				~~SETUP~~											
				PROCESS			YHO9	1			PM	1			.1

OPERATION PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET _____ OF _____

PCN NSN P/N			WCD		WCD DATE										
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS			
					%	HRS.		QTY.	%	HRS.	QTY.	%	HRS.		
270	MAN P6P	LOAD	1.00	TRANSIT											
				SETUP											
				PROCESS			3509	1		.01	PM 0922	1		.01	
270A	MAN P6P	WASH	1.00	TRANSIT											
				SETUP			3509	1		.01	PM 0922	1		.01	
				PROCESS							PM 0426	1		.01	
270B	MAN P6P	MASK	1.00	TRANSIT											
				SETUP											
				PROCESS			3509	1		.01	PM 0922	1		.01	
270C	MAN P6P	PRIM	1.00	TRANSIT											
				SETUP											
				PROCESS			3509	1		.02	PM 0922	1		.02	
270D	MAN P6P	DRY	1.00	TRANSIT											
				SETUP											
				PROCESS							PM 0922	1		1.0	

OPERATION PROFILE

NAME _____		ALC _____		DATE _____		RCC _____		SHEET _____ OF _____					
PCN INS.4 P/N		WCD		WCD DATE		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS			
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS % HRS.	SKILL CODE/LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED	
								%	HRS.			%	HRS.
270E	MAN P6P	MASK	1.00	TRANSF									
				SETUP									
				PROCESS									
270F	MAN P6P	PAIN	1.00	TRANSF									
				SETUP									
				PROCESS									
270G	MAN P6P	PAIN	1.00	TRANSF									
				SETUP									
				PROCESS									
270H	MAN P6P	DR-1	1.00	TRANSF									
				SETUP									
				PROCESS									
280	MAN P6P	STRJ	1.00	TRANSF									
				SETUP									
				PROCESS									

OPERATION PROFILE

NAME _____		ALC _____		DATE _____		RCC _____		SHEET _____ OF _____							
PCN NSN PIN		WCD		WCD DATE		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS					
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/LEVEL	QTY.	TIME REQUIRED		QTY.	TIME REQUIRED			
					%	HRS.			%	HRS.		%	HRS.		
280A	MAN RGP	UNLD	1.00	TRANSIT											
				SETUP											
				PROCESS											
280B	MAN RGP	BALA	1.00	TRANSIT			YH09	1	20	.2		1	20	.2	
				SETUP											
				PROCESS											
282	MAN RGP	ASSY	1.00	TRANSIT											
				SETUP											
				PROCESS											
300	MAN RGP	MOVE	1.00	TRANSIT			YH09	1				1			
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

OPERATING PROFILE

NAME Turner ALC 00 DATE 5-31-89 RCC 88201 SHEET 1 OF 13

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS
					SKILL CODE/LEVEL	QTY.	TIME REQUIRED %	QTY.	EQUIPMENT CODE	TIME REQUIRED %	
5A	MAN PGW	Disc	1.00	TRANSIT							
				SETUP							
				PROCESS	HBOS	2	.20	1	PM 0921	.20	
6	MAN PGW	Remo	1.00	TRANSIT	HBOS	1	.02	1	PM 0921	.02	
				SETUP							
				PROCESS	HBOS	1	.20	1	PM 0426	.20	
7	MAN PGW	Chem	1.00	TRANSIT	HBOS	1	.02	1	PM 0426	.02	
				SETUP							
				PROCESS	HBOS	1	1.2	1	PM 0901	1.2	
7A	MAN PGW	Remo	1.00	TRANSIT	HBOS	1	.2	1	PM 0901	.2	
				SETUP	HBOS	1	.2	1	PM 0901	.2	
				PROCESS							
9	MAN PGW	BLST	1.00	TRANSIT							
				SETUP							
				PROCESS	KI 07	1	.05	1	PM 0416	.05	

OPERATING PROFILE

NAME _____		ALC _____		DATE _____		RCC _____		SHEET 2 OF 17							
PCN _____		NSN _____		P/N _____		WCD _____		WCD DATE _____							
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS			MAINPOWER			EQUIPMENT			DATA SOURCE COMMENTS	
					%	HRS.	SKILL CODE/LEVEL	QTY.	%	HRS.	EQUIPMENT CODE	QTY.	%		HRS.
9A	MAN P6W	LOAD	1.00	TRANSIT			K107	1		.2	PM	1		.2	
				SETUP											
				PROCESS											
13	MAN P6W	MAGN.	1.00	TRANSIT			PM 0901	1		.2		1		.2	Add twice
				~~SETUP~~											
				PROCESS			H605	1		.2	PM 0901	1		.2	
13A	MAN P6W	CLEA	1.00	TRANSIT											twice
				SETUP											
				PROCESS						PM	1		.05		
15	MAN PNA	F.P.I.	.75	TRANSIT			PM 0901	1		.02		1		.02	
				~~SETUP~~											
				PROCESS						PM 0901	1		.05		1

OP# 15 cont.

OPERATING PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 3 OF 13

PCN NSN P/N			WCD		WCD DATE		MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS	
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED	
					%	HRS.			%	HRS.			%	HRS.
15A	MAN PNA	FPI	.25	TRANSIT							PM 0679E	1		1.05
				SETUP										
				PROCESS										
15B	MAN P6W	UNLD	1.0	TRANSIT							PM 0901	1		.03
				PROCESS										
				SETUP										
16	MAN PNA	EDDY	1.0	TRANSIT							PM 0921	1		.2
				SETUP										
				PROCESS										

OPERATION PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 4 OF 13

PCN		NSN		P/N		WCD		WCD DATE		MANPOWER				EQUIPMENT				DATA SOURCE COMMENTS	
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED		DATA SOURCE COMMENTS				
					%	HRS.			%	HRS.			%	HRS.					
18	MAN	BLST	1.0	TRANSIT			KI07	1		.05						11-21 11-21			
	SETUP																		
	PROCESS					KI07	1		.20	PM 0416	1		.20						
19	MAN	LOAD	1.0	TRANSIT			KI07	1		.05	PM 0901	1		.05					
	SETUP																		
	PROCESS																		
19A	MAN	MAGN	1.0	TRANSIT							PM 0901	1		.2		11-21 11-21			
	SETUP																		
	PROCESS									PM H0001	1		.05						
30	MAN	UNLD	1.0	TRANSIT			KI07	1		.02									
	SETUP																		
	PROCESS					KI07	1		.04	PM 0901	1		.04						
30A	MAN	NICK	1.0	TRANSIT			KI07	1		.2	PM 0921	1		.2					
	SETUP																		
	PROCESS					KI07	1		.2	PM 0921	1		.2						
							KI07	1		.2	PM 0921	1		.2					

OPERATION PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ WCD DATE _____ SHEET 5 OF 13

PCP NSP PIN			WCD			WCD DATE			MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS	
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED			
					%	HRS.			%	HRS.			%	HRS.		
40	MAN PGW	E&I	1.0	TRANSIT			KIO7	1		.2	PM 0921	1		.2		
				SETUP												
				PROCESS			DI07	1		.15	PM 0921	1		.15		
40A	MAN PGW	MOVE	1.0	TRANSIT			JA07	1		.10						
				SETUP												
				PROCESS												
47	MAN PRA	META	.05	TRANSIT			JA09	1		.06	PM 5197	1		.28		
				SETUP			JA09	1		.28	PM 5197	1		.30		
				PROCESS			JA09	1		.30	PM 5197	1		.30		
60	MAN PRA	REAM	.46	TRANSIT			JA10	1		.02	PM 5197	1		.56		
				SETUP			JA10	1		.56	PM 5197	1		2.12		
				PROCESS			JA10	1		2.12	PM 5197	1		2.12		
70	MAN PRA	MACH	.05	TRANSIT			JA10	1		.02	PM 4136	1		.50		
				SETUP			JA10	1		.50	PM 4136	1		.61		
				PROCESS			JA10	1		.61	PM 4136	1		.61		

SHEET 6 OF 13

FCN _____
NSN _____
FVN _____

WCD _____ WCD DATE _____

	MANPOWER	EQUIPMENT
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1515

OPERATION PROFILE

NAME		ALC		DATE		RCC		SHEET 1 OF 12		
PCN	NSN	WCD		WCD DATE		MANPOWER		EQUIPMENT		
OPERAION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS	SKILL CODE/ LEVEL	QTY.	TIME REQUIRED %	TIME REQUIRED HRS.	DATA SOURCE COMMENTS
14C	MAN PRA	BEAR	.46	TRANSIT		JA1D	1			
				SETUP		JA1D	1		.80	
				PROCESS		JA1D	1		.79	
17C	MAN PGW	DOW7	1.0	TRANSIT		H80S	1		.3	
				SETUP						
				PROCESS		H80S	1		.5	
18C	MAN PGP	LOAD	1.0	TRANSIT						
				SETUP						
				PROCESS		Y609	1		.1	
18DA	MAN PGP	CLEA	1.0	TRANSIT						
				SETUP						
				PROCESS		Y609	1		.5	
18DB	MAN PGP	PROC	1.0	TRANSIT						
				SETUP		Y609	1		.7	
				PROCESS		Y609	1		.1	

OPERATION PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 8 OF 17

PCN NSN PIN	WCD _____ WCD DATE _____									
	MANPOWER				EQUIPMENT				TIME REQUIRED	
	OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	SKILL CODE/ LEVEL	QTY.	TIME REQUIRED %	HRS.
180C	MAN PGP	CLEA	1.00	TRANSIT			Y609	1	.1	.1
				SETUP			PM 6613	1		
				PROCESS			PM 6614	1		.1
180D	MAN PGP	CURE	1.00	TRANSIT						
				SETUP						
				PROCESS		1.3	Y609	1	.1	1.3
180E	MAN PGP	CLEA	1.00	TRANSIT		.3	Y609	1	.1	.1
				SETUP			PM 6612	1		
				PROCESS			PM 0303	1		.2
190	MAN PRA	Inst.	1.00	TRANSIT			JA08	1	.02	
				SETUP			JA08	1	.19	.19
				PROCESS			JA08	1	.08	.08

OPERATION PROFILE

NAME _____ ALC _____ DATE _____		RCC _____		SHEET 9 OF 13									
PCN NSN P/N		WCD _____		WCD DATE _____									
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		TIME REQUIRED		DATA SOURCE COMMENTS
					%	HRS.	QTY.	%	HRS.	QTY.	%	HRS.	
195	MAN PRA	MACH	1.00	TRANSIT			1						
				SETUP			1			PM 7276		.50	
				PROCESS			1			PM 7276		.24	
200	MAN PRA	Inst.	1.00	TRANSIT			1						
				SETUP			1			PM 5685		.19	
				PROCESS			1			PM 5685		.08	
205	MAN PRA	Inst	1.00	TRANSIT			1						
				SETUP			1			PM 5685		.19	
				PROCESS			1			PM 5685		.08	
210	MAN PRA	Mech	1.00	TRANSIT			1						
				SETUP			1			PM 7276		.50	
				PROCESS			1			PM 7276		.24	
215	MAN PRA	Inst.	1.00	TRANSIT			1						
				SETUP			1			PM 5685		.19	
				PROCESS			1			PM 5685		.08	

OPERATION PROFILE

NAME _____		ALC _____		DATE _____		RCC _____		SHEET 10 OF 12							
PCN NSN PIN		WCD		WCD DATE		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS					
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED		
					%	HRS.			%	HRS.			%	HRS.	
220	MAN	Inst.	.74	TRANSIT			JA09	1							
	SETUP					JA09	1								
	PROCESS					JA09	1								
260	MAN	Insp.	1.0	TRANSIT			YH09	1			FL	1		.1	
	SETUP					YH09	1								
	PROCESS					YH09	1			PM	1	0931	1		.1
265	MAN	Heat	1.0	TRANSIT							PM	1	25	.5	
	SETUP														
	PROCESS														
265A	MAN	Inst.	1.0	TRANSIT											
	SETUP														
	PROCESS									PM	1	0936	1		.1
265B	MAN	UNLD	1.0	TRANSIT											
	SETUP														
	PROCESS									YH09	1			PM	1

OPERATION PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 11 OF 12

PCN		NSN		PIN		WCD		WCD DATE		MANPOWER				EQUIPMENT				DATA SOURCE	
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED		COMMENTS				
					%	HRS.			%	HRS.			%	HRS.					
270	MAN P6P	Load	1.00	~~TRANSIT~~															
				~~SETUP~~															
				PROCESS			3509	1		.01	PM 0922	1		.01					
270A	MAN P6P	WASH	1.0	~~TRANSIT~~															
				~~SETUP~~			3509	1		.01	PM 0922	1		.01					
				PROCESS							PM 0436	1		.01					
270B	MAN P6P	MASK	1.0	~~TRANSIT~~															
				~~SETUP~~															
				PROCESS			3509	1		.01	PM 0922	1		.01					
270C	MAN P6P	PRIM	1.0	~~TRANSIT~~															
				~~SETUP~~			3509	1		.02	PM 0922	1		.02					
				PROCESS															
270D	MAN P6P	Dry	1.0	~~TRANSIT~~															
				~~SETUP~~															
				PROCESS							PM 0922	1		1					

OPERATING PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET <u>12</u> OF <u>12</u>															
PCN _____ NSN _____ P/N _____															
WCD _____ WCD DATE _____															
MANPOWER															
EQUIPMENT															
TIME REQUIRED															
DATA SOURCE COMMENTS															
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	SKILL CODE/LEVEL	QTY.	TIME REQUIRED %	TIME REQUIRED HRS.	EQUIPMENT CODE	QTY.	TIME REQUIRED %	TIME REQUIRED HRS.	DATA SOURCE COMMENTS	
270E	MAN PGP	MASK	1.00	TRANSIT		3509	1			PH 0922	1			01	
				SETUP											
				PROCESS											
270F	MAN PGP	Pain	1.00	~~TRANSIT~~		3509	1			PH 0436 PH 0922	1			02	
				~~SETUP~~											
				PROCESS											
270G	MAN PGP	Pain	1.00	~~TRANSIT~~						PH 0437 PH 0922	1			02	
				~~SETUP~~											
				PROCESS											
270H	MAN PGP	Dry	1.00	TRANSIT		3509	1			PH 0922	1			02	
				SETUP											
				PROCESS											
280	MAN PGP	Stri	1.00	TRANSIT		YH09	1			PH 0922	1			02	02
				SETUP											
				PROCESS											

OPERATION PROFILE

NAME _____		ALC _____		DATE _____		RCC _____		SHEET 12 OF 13							
PCN _____		NSN _____		P/N _____		WCD _____		WCD DATE _____							
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS			MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS	
					%	HRS.	SKILL CODE/LEVEL	QTY.	%	HRS.	EQUIPMENT CODE	QTY.	%		HRS.
280A	MAN RCP	UNLD	1.00	TRANSIT											Add People
				SETUP											
				PROCESS											
280B	MAN RCP	BALA	1.00	TRANSIT											
				SETUP											
				PROCESS											
282	MAN RCP	Assy	1.00	TRANSIT											
				SETUP											
				PROCESS											
300	MAN RCP	MOVE	1.00	TRANSIT											
				SETUP											
				PROCESS											

OPERATION PROFILE

KC-135 NOSE WHEEL HALF - OUT-GARND

NAME D. D. DUBIELISS ALC 0.0 DATE 15 JUN 89 RCC MTAN126W SHEET 1 OF 1

PCN 15592A WCD 15151N WCD DATE 88210

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			TIME REQUIRED		DATA SOURCE COMMENTS
					SKILL CODE/ LEVEL	QTY.	%	HRS.	EQUIPMENT CODE	QTY.	%	HRS.	
5	MTAN HGW	Dis	1.00	TRANSIT									RENT. STERN RENT. WEIGHTS
				SETUP									
				PROCESS	H1305	2	100	.08	P1700921	1	100	.08	
5a	MTAN HGW	Trans	1.00	TRANSIT									Conveyed from Dis to oven
				SETUP									
				PROCESS									
5b	MTAN HGW	Load	1.00	TRANSIT									LOAD OVEN
				SETUP									
				PROCESS	H1305	1	100	.04	P170042C	1	100	.04	
5c	MTAN HGW	Proc	1.00	TRANSIT									OVEN - HEAR for 1 1/2 hour
				SETUP									
				PROCESS									
5d	MTAN HGW	Unload	1.00	TRANSIT									FROM OVEN TO Hyp. Presses
				SETUP									
				PROCESS	H1305	1	100	.08	P170042G	1	100	.08	

OPERATION PROFILE

10-135 Nose Wheel, outboard Hub

NAME D. D. WELLS ALC 00 DATE 15 Jun 89 RCC 17HNSW SHEET 20F

PCN 15592A WCD 1515IN WCD DATE 88210

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED		DATA SOURCE COMMENTS		
					%	HRS			%	HRS			%	HRS			
6	MAN PGW	REM	1.00	TRANSIT											ITEM CUPS		
				SETUP													
				PROCESS													
6A ~~7~~	MAN PGW	LOAD	1.00	TRANSIT											O.H. CONV		
				SETUP													
				PROCESS													
7	MAN PGW	PWC	1.00	TRANSIT											ITAG CLEAN		
				SETUP													
				PROCESS	100	2.89											
7A ~~7B~~	MAN PGW	UNLP	1.00	TRANSIT											FROM C.H. CONV. TO Kollen Conv.		
				SETUP													
				PROCESS													
7B ~~7C~~	MAN PGW	LOAD	1.00	TRANSIT											LOAD V3LAST PAUSE		
				SETUP													
				PROCESS													

KC-135 NOSE WHEEL

NAME D. D. DUELLISS ALC 00 DATE 15 June 68 RCC RT(AV)G.W. SHEET 4 OF

PCN 15151A WCD DATE 8826

WCD DATE 88210

WCD 15151A

15592A

[illegible]

OPERATION PROFILE

KC-135 USES WHEELS - CONSIDERED HALF

NAME <u>D. Divertis</u> ALC <u>00</u> DATE <u>12 Jun 89</u> RCC <u>MANPOWER</u> SHEET <u>5</u> OF <u>5</u>		WCD <u>151510</u> WCD DATE <u>882100</u>													
OPERATION NUMBER		RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		TIME REQUIRED		DATA SOURCE COMMENTS	
						%	HRS.	QTY.	%	HRS.	EQUIPMENT CODE	QTY.	%	HRS.	
~~30A~~ 30A	MAN PEW	TRANS	1.00	TRANSIT							00002	1	100	1.00	E 4 I
				SETUP											
				PROCESS											
40	MAN PEW	INDY	1.00	TRANSIT							00002	1	20	1.00	E 4 I
				SETUP											
				PROCESS											
40A	MAN PEW	LOAD	1.00	TRANSIT							00002	1	100	1.00	O.H. 1000
				SETUP											
				PROCESS											
170	MAN PEW	Pace	1.00	TRANSIT							110901	1	100	1.70	COW 7
				SETUP											
				PROCESS											
				TRANSIT							Heardel	1	100	1.70	
				SETUP											
				PROCESS											

OPERATION PROFILE

KC-135 NOSE WHEEL HALF-INBOARD

NAME D. DUEBESS ALC CS DATE 15 JUN 89 RCC LITANISW SHEET 1 OF 5

PCN 15592A WCD 15153N WCD DATE 88201

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			TIME REQUIRED		DATA SOURCE COMMENTS
					SKILL CODE/LEVEL	QTY.	%	QTY.	EQUIPMENT CODE	QTY.	%	HRS.	
5	MAN PGW	Drs	1.00	TRANSIT									RETURN HEAT SHIELD
				SETUP									
				PROCESS									
5a	MAN PGW	TRAN	1.00	TRANSIT	H400.5	1	100.00	1	PM0921	1	100.00	1.00	Conv. From Drs to CUEW
				SETUP									
				PROCESS									
5b	MAN PGW	LOAD	1.00	TRANSIT									CUEW
				SETUP									
				PROCESS									
5c	MAN PGW	Pulse	1.00	TRANSIT									HEAT FOR "24"
				SETUP									
				PROCESS									
5d	MAN PGW	UNCD	1.00	TRANSIT									From oven to Hydroline
				SETUP									
				PROCESS									

OPERATION PROFILE

RD-135 NG24 Vehicle - 11/13/2010

NAME D. DUBOISS ALC 00 DATE 16 Jun 89 RCC DIABLO SHEET 2 OF 5

PCN NSN PIN		15592A		WCD 15/5/14		WCD DATE 8/2/10												
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER			EQUIPMENT		TIME REQUIRED		DATA SOURCE COMMENTS				
					%	HRS.	SKILL CODE/ LEVEL	QTY.	%	HRS.	EQUIPMENT CODE	QTY.	%		HRS.			
6	man P6W	Rem	1.00	TRANSIT										Cup (Examine Surface)				
				SETUP				H805	1	100	0.04							
				PROCESS				H805	1	100	0.04	H8051	1		100	0.04		
7A	man P6W	Load	1.00	TRANSIT										old conveyor from roller conv				
				SETUP						Pm0921	1	100	0.08					
				PROCESS				K105	1	100	0.08	Pm0921	1		100	0.08		
7	man P6W	Load	1.00	TRANSIT										man Q154				
				SETUP				H805	1	100	0.04				Pm0921	1	100	3.47
				PROCESS	100	2.89					Pm0921	1	100		3.47			
7B	man P6W	Unload	1.00	TRANSIT										From old roller conv				
				SETUP						Pm0921	1	100	0.08					
				PROCESS				K105	1	100	0.08	Pm0921	1		100	0.08		
7C 21	man P6W	Load	1.00	TRANSIT										Load Process Table				
				SETUP						Pm0921	1	100	0.08					
				PROCESS						Pm0921	1	100	0.08					

OPERATION PROFILE

NAME D. Develiss ALC 60 DATE 16 Jan 89 RCC 17-11-15-16 SHEET 3 OF 5

WCD 151520 WCD DATE 28701

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED		DATA SOURCE COMMENTS	
					%	HRS.			%	HRS.			%	HRS.		
9	MAN PGW	CUN	1.00	TRANSIT											blast clean	
				SETUP			KICS	1	100	.05						
				PROCESS			KICS	1	50	.08	1700416	50	.08			
9A	MAN PGW	WALD	1.00	TRANSIT											UNDER MAST TO KILLER CUN.	
				SETUP												
				PROCESS			KICS	1	100	.04	1700416	100	.04			
9B	MAN PGW	CUN	1.00	TRANSIT											wood on CUN.	
				SETUP												
				PROCESS			KICS	1	100	.08	1700416	100	.08			
13	MAN PGW	LINE		TRANSIT											MAC SHIP	
			SETUP			KICS	1	100	.08	1700416	100	.08				
			PROCESS	100												
16A	MAN PGW	WALD	1.00	TRANSIT											FROM ON TO KILLER CUN	
				SETUP												
				PROCESS			KICS	1	100	.08	1700416	100	.08			

OPERATION PROFILE

VC135 VULCAN HAWK - INFANTRY

NAME D. D. WILKINS ALC 00 DATE 16 JUL 89 RCC 1111111111 SHEET 4 OF 5

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS
					MANDATORY FLOW HOURS	QTY.	TIME REQUIRED	EQUIPMENT CODE	QTY.	TIME REQUIRED	
					%		%			%	
16B ~~16B~~	MAN PGW	LOAD	1.00	TRANSIT				CEC02	1	100	102
				SETUP							
				PROCESS							
17	MAN PGW	GUN	1.00	TRANSIT							
				SETUP							
				PROCESS							
18A	MAN PGW	GUN	1.00	TRANSIT				CEC02	1	100	102
				SETUP							
				PROCESS							
18B	MAN PGW	TURRET	1.00	TRANSIT				CEC02	1	100	102
				SETUP							
				PROCESS							
30	MAN PGW	GUN	1.00	TRANSIT							
				SETUP							
				PROCESS							

OPERATION PROFILE

NAME D. D. WHEELER ALC 151522 DATE 151522 RCC MANPOWER SHEET 5 OF 5

PCN		NSN		PIN		WCD		151522		WCD DATE		88201			
30A		MAN		PEW		TRANS		1.00		OPERATION TYPE		MANDATORY OCCURRENCE FACTOR			
40A		MAN		PEW		INSR		1.00		TRANSIT					
40A		MAN		PEW		LOAD		1.00		SETUP					
170		MAN		PEW		PRICE		1.00		PROCESS					
										TRANSIT					
										SETUP					
										PROCESS					

KC-13
NOSE
WHEEL
OUTLINE

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 5-10-89 RCC MANPGW SHEET OF

PCN 15592A WCD 15151A WCD DATE 88210

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED		DATA SOURCE COMMENTS		
					%	HRS.			%	HRS.			%	HRS.			
15	MAN PNA	FPI	~~MAN~~ .75	TRANSIT							0901	1		.02			
				SETUP													
				PROCESS			DB09	2		.05	0901			1.05			
				TRANSIT							0679E			1.05			
				SETUP													
				PROCESS													
15A	MAN PNA	FPI	~~MAN~~ .25	TRANSIT							0901	1		.02			
				SETUP													
				PROCESS			DB09	1		.10	0901			1.05			
				TRANSIT							0679E			1.05			
				SETUP													
				PROCESS													
~~15B~~ 15B	MAN PGW	~~UNLOAD~~ UNLD	1.0	TRANSIT							0901	1		.03	UNLOAD FROM TROLLEY + ROUTE		
				SETUP													
				PROCESS			DI 07	1		.04	0901	1		.04			

UNLOAD
FROM
TROLLEY
Route

VERIFY

15C-200020

OPERATION PROFILE

NAME _____		ALC _____		DATE _____		RCC _____		SHEET _____ OF _____						
PCN NSN P/N		WCD		WCD DATE		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS				
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	QTY.	TIME REQUIRED		QTY.	TIME REQUIRED		
					%	HRS.			%	HRS.		%	HRS.	
16	MAN PNA	EDDY	1.0	TRANSIT			DB10	1				1		
				SETUP										
				PROCESS										
				TRANSIT								1		
				SETUP										
				PROCESS										
				TRANSIT										
				SETUP										
				PROCESS										
80	MAN PNA	FPI	.05	TRANSIT			DB09	1				1		
				SETUP										
				PROCESS										
				TRANSIT										
				SETUP										
				PROCESS										

PORTABLE
GROUP VII
PERMANENT
(SALVAGE)

VERIFY

C-135
NOSE
WHEEL
INBOARD

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 5-10-89 RCC MANPGW SHEET OF

PCN		NSN		P/N		WCD		15152A		WCD DATE		88201									
OPERATION NUMBER		RCC		OPERATION DESCRIPTION		MANDATORY OCCURRENCE FACTOR		OPERATION TYPE		MANDATORY FLOW HOURS		SKILL CODE/LEVEL		MANPOWER		EQUIPMENT		TIME REQUIRED		DATA SOURCE COMMENTS	

VERIFY

15C-20002C

OPERATION PROFILE

NAME _____ ALC _____ DATE _____		RCC _____		SHEET _____ OF _____										
PCN NSN P/N		WCD _____		WCD DATE _____										
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		TIME REQUIRED		DATA SOURCE COMMENTS	
					%	HRS.	SKILL CODE/LEVEL	QTY.	%	HRS.	QTY.	%		HRS.
16	MAN PNA	EDDY	1.0	TRANSF										
				SETUP										
				PROCESS										
				TRANSF										
				SETUP										
				PROCESS										
80	MAN PGW	CLN	.46	TRANSIT			DI 09	1			0901	1	.03	
				SETUP										
				PROCESS										
80A	MAN PNA	FPI	.46	TRANSIT							0901	1	.03	
				SETUP										
				PROCESS										
				TRANSF										
				SETUP										
				PROCESS										

VERIFY

OPERATION PROFILE

NAME Kyle Keston ALC 00 DATE 5-9-89 RCC MANUPGP - whole SHEET 3 OF

PCN 15592A WCD 15153A WCD DATE 88203

NSN P/N	153944	OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS											
							%	HRS.	SKILL CODE/ LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.		TIME REQUIRED										
											%	HRS.				%	HRS.									
070	RGP	PSPM	1.00	TRANSIT					YH09	1	45	2	WA0002	1	45	2										
																		SETUP				40	2		40	2
070	RGP	PSPM	1.00	TRANSIT				3509	1	40	1	WA0003	1	40	1											
																	SETUP				60	3		60	3	
																										PROCESS
098	RGP	PICK	1.00	TRANSIT																						
																	SETUP									
																										PROCESS
099	RGP	TSP	1.00	TRANSIT																						
																	SETUP									
																										PROCESS
9999	RGP	SELL	1.00	TRANSIT																						
																	SETUP									
																										PROCESS

KC-135 Nose
Top Assembly

OPERATIONAL PROFILE

NAME Kyle Kershaw ALC 00 - ALC DATE 5-6-89 RCC MANRGP - Wheel SHEET 1 OF 4

PCN 15592A WCD 15/51N WCD DATE 88210

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS
						SKILL CODE/LEVEL	QTY.	TIME REQUIRED %	QTY.	EQUIPMENT CODE	TIME REQUIRED %	
260	RGP	MOVE & LOAD	1.00	TRANSIT		YH09	1	1	1	FLO01	1	
				~~SETUP~~								
				PROCESS		YH09	1	1	1	PM0931	1	
265	RGP	PROD	1.00	TRANSIT		YH09	1	1	1	PM0435	1	
				~~SETUP~~							75	
				PROCESS							3	
265A	RGP	UNLD	1.00	TRANSIT								
				~~SETUP~~								
				PROCESS					1	PM0936	1	
270	RGP	LOAD	1.00	TRANSIT								
				~~SETUP~~								
				PROCESS		3409	1	012	1	PM0422	1	
270A	RGP	UNLD	1.0	TRANSIT		3409	1	01	1	PM0422	1	
				~~SETUP~~						PM0436	1	
				PROCESS								

AC-135 Nose

1 SC-200020

OPERATION PROFILE

NAME <u>Kyle Kershaw</u> ALC <u>OR - ALC</u> DATE <u>5/6/99</u> RCC <u>MANREP - wheels</u> SHEET <u>2</u> OF <u>4</u>		PCN <u>15512A</u> WCD <u>15151N</u> WCD DATE <u>88210</u>												
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			TIME REQUIRED		DATA SOURCE COMMENTS	
					SKILL CODE/LEVEL	QTY.	%	HRS.	EQUIPMENT CODE	QTY.	%	HRS.		
710B	P6P	MAX	1.00	TRANSIT										
				SETUP										
				PROCESS										
710C	P6P	P6P	1.00	TRANSIT										
				SETUP										
				PROCESS										
710D	P6P	P6P	1.00	TRANSIT										
				SETUP										
				PROCESS										
710E	P6P	P6P	1.00	TRANSIT										
				SETUP										
				PROCESS										

HC-135 Note

OPERATION PROFILE

NAME Kyle Westman ALC 00-ACC DATE 5-6-87 RCC NAUPGP-Winds SHEET 3 OF 11

PCN 15592 A WCD 15151N WCD DATE 88210

RSN	P/N	13592 A	OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			TIME REQUIRED		DATA SOURCE COMMENTS						
								MANDATORY FLOW HOURS	SKILL CODE/LEVEL	QTY.	TIME REQUIRED %	TIME REQUIRED HRS	EQUIPMENT CODE	QTY.	TIME REQUIRED %		TIME REQUIRED HRS					
																		%	HRS			
210F	RGP	Paint	1.000	TRANSIT			3409	1	MAX	0.23	PM0922	1	MAX	0.23								
																SETUP	Ave	0.19		Ave	0.19	
			TRANSIT				PM0436	1	MAX	0.23												
												SETUP				Ave	0.19					
																			PROCESS			
210G	RGP	Paint	1.000	TRANSIT			3409	1	MAX	0.23	PM0922	1	MAX	0.23								
																SETUP	Ave	0.19		Ave	0.19	
			TRANSIT				PM0437	1	MAX	0.23												
												SETUP				Ave	0.19					
																			PROCESS			
210H	RGP	Dry		TRANSIT																		
																SETUP						
																SETUP						

OPERATING PROFILE

NAME <u>Kyle Kershaw</u> ALC <u>00-ALC</u> DATE <u>5-6-89</u> RCC <u>MANRGP - wheels</u> SHEET <u>H</u> OF <u>4</u>		NSN <u>15572A</u> WCD <u>15151N</u> WCD DATE <u>88210</u>										
OPERATION NUMBER	ROC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		TIME REQUIRED HRS.	DATA SOURCE COMMENTS
					%	HRS.	QTY.	%	HRS.	EQUIPMENT CODE		
280	RGP	4x1P	1.000	TRANSIT								
				SETUP								
				PROCESS								
280A	RGP	UNLD	1.000	TRANSIT								
				SETUP								
				PROCESS								
280B	RGP	BALN	1.000	TRANSIT								
				SETUP								
				PROCESS								
282 300 310	RGP	4504	1.000	TRANSIT								
				SETUP								
				PROCESS								
OUT 310A	RGP	NON		TRANSIT								
				SETUP								
				PROCESS								

.)5'1

INBOARD

OPERATION PROFILE

NAME <u>T. CARTWRIGHT</u> ALC <u>00</u> DATE <u>5-17-89</u> RCC <u>MAN 794</u> SHEET <u>1</u> OF <u>1</u>													
PCN <u>15572A</u> WCD <u>1515N</u> WCD DATE <u>8821D</u>													
NSN <u>15572A</u>													
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS % HRS.	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS	
						SKILL CODE/LEVEL	QTY.	TIME REQUIRED % HRS.	EQUIPMENT CODE	QTY.	TIME REQUIRED % HRS.		
5A	MAN PCW	Disassy	1.0	TRANSIT									
				SETUP									
				PROCESS									
6	11	HEAT	1.0	TRANSIT									
				SETUP									
				PROCESS									
7	11	Clean	1.0	TRANSIT									
				SETUP									
				PROCESS									
7A	11	Remove	1.0	TRANSIT									
				SETUP									
				PROCESS									

15C-200030

OPERATION PROFILE

NAME _____		ALC _____		DATE _____		RCC _____		SHEET 2 OF _____						
PCN NSN P/N		WCD		WCD DATE _____		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS				
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	TIME REQUIRED		QTY.	TIME REQUIRED			
					%	HRS.		%	HRS.					
9	MAR PGW	BLAST CLEAN	1.0	TRANSIT			H207	1	2	PM 0901	1	2		
				SETUP										
				PROCESS			H207	1	.05	PM 0901	1	.05		
9A	11	LOAD TO OVER HEAD CONVEYER	1.0	TRANSIT			H207	1	.2	PM 0901	1			
				SETUP										
				PROCESS										
13	11	WAX CLEAN	1.0	TRANSIT			D107	1	.2	PM 0901	1	.2		
				SETUP										
				PROCESS			D107	1	.20	PM 0901	1	.20		
13A	11	CLEAN RINSE	1.0	TRANSIT										
				SETUP										
				PROCESS						PM 0901	1	.05		
13B		REMOVE FAW OVER HEAD CONVEYER 2	1.0	TRANSIT			D107	1	.2	PM 0901	1	.2		
				SETUP										
				PROCESS			D107	1	.10					

[illegible]

OPERATION PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET Y OF _____

PCN
NSN
P/N

WCD

WCD DATE

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	MANPOWER		TIME REQUIRED		EQUIPMENT CODE	QTY.	EQUIPMENT		TIME REQUIRED HRS	DATA SOURCE COMMENTS
					%	HRS.		QTY.	%	HRS.	%						
16	MAN PNA	EDDY	1.0	TRANSIT			DI09	2		.2		PM 0921	1			2	
				SETUP													
				PROCESS			DA10	1		.10		PM 0921	1			.10	
18	MAN PCW	BLST	1.0	TRANSIT													
				SETUP													
				PROCESS			DI09	1		.20		PM 0921	1			.20	
19	11	~~TRANSIT~~ ~~PROCESS~~ BLST	1.0	TRANSIT			DI09	1		.2		PM 0921	1			.2	
				SETUP													
				PROCESS			DI09	1		.2		PM 0921	1			.2	
40	11	~~TRANSIT~~ ~~PROCESS~~ INSP	1.0	TRANSIT			DI10	1		.2		PM 0921	1			.2	
				SETUP													
				PROCESS			DI10	1		.15		PM 0921	1			.15	
47	MAN PRA	~~TRANSIT~~ SET ~~PROCESS~~ ~~PROCESS~~	.05	TRANSIT			JA7	1		.06							
				SETUP			JA10	1		.27		PM 5197	1			.27	
				PROCESS			JA10	1		.30		PM 5197	1			.30	

OPERATIONAL PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 5 OF _____

PCN			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD			WCD DATE			WCD		
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OPERATIONAL PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 6 OF _____

PCN NSN PIN			WCD			WCD DATE			MANPOWER			EQUIPMENT			TIME REQUIRED		DATA SOURCE COMMENTS	
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED		DATA SOURCE COMMENTS			
					%	HRS.			%	HRS.			%	HRS.				
100	MAN PRA	Bearing Bore Repair (OUTBOARD)	1.0	TRANSIT			JA07	1		.02								
				SETUP			JA10	1		1.04	PM 5197	1		1.04				
				PROCESS			JA10	1		.84	PM 5197	1		.84				
120	11	Bearing Bore Seat Repair (OUTBOARD)	1.0	TRANSIT			JA07	1		.02								
				SETUP			JA10	1		1.04	PM 5197	1		1.04				
				PROCESS			JA10	1		.83	PM 5197	1		.83				
130	11	Tie Bolt Repair	.46	TRANSIT			JA07	1		.02								
				SETUP			JA10	1		.56	PM 5197	1		.56				
				PROCESS			JA10	1		2.31	PM 5197	1		2.31				
150	11	VALVE Stem Hole Repair L.	.25	TRANSIT			JA07	1		.02								
				SETUP			JA10	1		.56	PM 2576	1		.56				
				PROCESS			JA10	1		.46	PM 2576	1		.46				
160	MAN PRA	VALVE Stem Hole Repair R.	.25	TRANSIT			JA07	1		.02								
				SETUP			JA10	1		.56	PM 2576	1		.56				
				PROCESS			JA10	1		.46	PM 2576	1		.46				

OPERATION PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 6A OF _____

PCN MSN PIN			WCD		WCD DATE										
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS			
					%	HRS.		QTY.	%	HRS.	EQUIPMENT CODE		QTY.	%	HRS.
180A	MAN PGP	LOAD	1.0	TRANSIT								Inspect			
				SETUP											
				PROCESS			YG09	1		.1	P40932		1		.1
180B	11	CLN	1.0	TRANSIT								Degrease + Cool			
				SETUP											
				PROCESS			YG09	1		.5	P40933		1		.5
180C	11	Proc	1.0	TRANSIT								Rinse			
				SETUP			YG09	1		.7	P41342		1		.7
				PROCESS			YG09	1		.1	P41342		1		1.5
180D	11	CLN	1.0	TRANSIT			YG09	1		.1	P46613	1		.1	Wash + Rinse
				SETUP							P46614	1		.1	
				PROCESS											
180E	11	Lure	1.0	TRANSIT									Cure in Hot oil		
				SETUP											
				PROCESS			YG09	1		.1	C40001	1			1.5

OPERAT. PROFILE

NAME _____		ALC _____		DATE _____		RCC _____		SHEET 68 OF _____							
PCN _____		NSN _____		WCD _____		WCD DATE _____									
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/LEVEL	MANPOWER		EQUIPMENT		TIME REQUIRED %	TIME REQUIRED HRS.	DATA SOURCE COMMENTS	
					%	HRS.		QTY.	%	QTY.	EQUIPMENT CODE				
1808	PQP	CLW	1.0	TRANSIT			V609	1						Hot Rise	
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

OPERATION PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 2 OF _____

PCN NSN PIN			WCD		WCD DATE										
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	MANPOWER		TIME REQUIRED		EQUIPMENT		DATA SOURCE COMMENTS	
					%	HRS.		QTY.	%	HRS.	QTY.	CODE	%		HRS.
170	MAN 74W	TACT (Down #7)	1.0	TRANSIT			DI09	1		.3					
				SETUP											
				PROCESS					PM 0901	1		.5			
180	P4P V1	In Peegymic	1.0	TRANSIT			DI09	1		.2					
				SETUP											
				PROCESS								.5			
185	11	Install cup into Bearing	1.0	TRANSIT			JA07	1		.02					
				SETUP			JA10	1		.19	PM 5685	1		.19	
				PROCESS			JA10	1		.08	PM 5685	1		.08	ALT Equip. Pwa 7492
190	11	Machine old. of Bushing + cup	1.0	TRANSIT			JA07	1		.02					
				SETUP			JA10	1		.19	PM 7276	1		.19	
				PROCESS			JA10	1		.24	PM 7276	1		.24	
195	MAN P4A	Install Bushing + cup into Bearing Done	1.0	TRANSIT			JA07	1		.02					
				SETUP			JA10	1		.19	PM 5685	1		.19	
				PROCESS			JA10	1		.08	PM 5685	1		.08	

OPERATION PROFILE

NAME T. C. McIntyre ALC _____ DATE _____ RCC _____ SHEET 8 OF _____

PCN NSN P/N	OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS			MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS	
						%	HRS.	SKILL CODE/ LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED		
										%	HRS.			%		HRS.
265	747	INST.	1.0	TRANSIT												
				SETUP												
				PROCESS												
265A	747	UNLOD	1.0	TRANSIT												
				SETUP												
				PROCESS												
				TRANSIT												
				SETUP												
				PROCESS												
				TRANSIT												
				SETUP												
				PROCESS												
				TRANSIT												
				SETUP												
				PROCESS												
				TRANSIT												
				SETUP												
				PROCESS												

File 12

OPERATIONAL PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 84 OF _____

WCD _____ WCD DATE _____

OPERATION NUMBER	HCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	MANPOWER		EQUIPMENT			DATA SOURCE COMMENTS			
					%	HRS.		QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.		TIME REQUIRED		
									%	HRS.				%	HRS.	
220	MAN PRA	INSTALL TIE BOLT HOLE BUSHING INAW PRESS 74		TRANSIT			DA7	1						EQUIP - HYD.		
				SETUP			DA10	1				1		.19	press	
				PROCESS			DA10	1				1		.31	NO PRA	
260	11	PRE-FINAL INSPECTION AND LOAD.	1.0	TRANSIT			YH09	1		.1		1		.1	MOVE, LOAD	
				SETUP												INSPECT.
				PROCESS			YH09	1		.1		1		.1	CK PAPER	
270	11	HEAT	1.0	TRANSIT											BATCH	
				SETUP								1	25	.5	JOB	
				PROCESS									75	.3		
270A	4	INST	1.0	TRANSIT												
				SETUP												
				PROCESS			YH09	1		.01		1		.01		
270B	ALW PRA	UNLOAD	1.0	TRANSIT												
				SETUP								1		.1		
				PROCESS												

OPERATIONAL PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 2 OF _____

PCN NSN P/N		WCD		WCD DATE		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS					
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	QTY.	TIME REQUIRED		QTY.	TIME REQUIRED			
					%	HRS			%	HRS		%	HRS		
270C	MAN PGP	LOAD	1.0	TRANSIT											
				SETUP											
				PROCESS			3509	1							
270D	4	WASH	1.0	TRANSIT											
				SETUP			3509	1							
				PROCESS											
270E	11	MASK	1.0	TRANSIT											
				SETUP											
				PROCESS			3509	1							
270E	11	PRIM	1.0	TRANSIT											
				SETUP											
				PROCESS											
270F	MAN PGP	DAY	1.0	TRANSIT											
				SETUP											
				PROCESS											

OPERATIONAL PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 1A OF _____

PCN NSN PIN			WCD		WCD DATE		MANPOWER				EQUIPMENT				DATA SOURCE COMMENTS	
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED			
					%	HRS.			%	HRS.			%	HRS.		
270F	MIAN RGR	PAINT	1.0	TRANSIT												
				SETUP												
				PROCESS												
270G	U	PAINT	1.0	TRANSIT												
				SETUP												
				PROCESS												
270H	"	DEY	1.0	TRANSIT												
				SETUP												
				PROCESS												
280	"	STRP	1.0	TRANSIT												
				SETUP												
				PROCESS												
280A	MIAN RGR	UNLOAD	1.0	TRANSIT												
				SETUP												
				PROCESS												

OPERATION PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 11 OF _____

PCN NSN P/N			WCD			WCD DATE			MANPOWER				EQUIPMENT				DATA SOURCE COMMENTS	
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	QTY.	TIME REQUIRED		QTY.	EQUIPMENT CODE	QTY.	TIME REQUIRED		DATA SOURCE COMMENTS		
					%	HRS.			%	HRS.				%	HRS.			
2808	MAN PGR	BALD.	1.0	TRANSIT			YH09	1	20	.2	1	WB0001	1	20	.2			
				SETUP					50	.1				50	.1			
				PROCESS					30	Ø				30	Ø			
282	11	Install Seams + Reinforce	1.0	TRANSIT			DI09	1		.05	1	PM0959	1					
				SETUP														
				PROCESS						.15				1	.15			
300	11	ASSY	1.0	TRANSIT			DI09	1			1	PM	0959	1				
				SETUP														
				PROCESS						.15					1		.15	
310	MAN PGR	Final Product Visual Insp.	1.0	TRANSIT			DI09	1			1	PM	0959	1				
				SETUP														
				PROCESS						.10					1		.10	
				TRANSIT			DI10	1			1	PM	0959	1				
				SETUP														
				PROCESS														

OPERATION PROFILE

NAME Kyle Kershaw ALC 00 - ALC DATE 5-6-89 RCC MANRGP - wheels SHEET 1 OF 4

NSN 15592A		WCD 15152N		WCD DATE 88201									
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		TIME REQUIRED	DATA SOURCE COMMENTS	
					%	HRS.	QTY.	%	HRS.	EQUIPMENT CODE			QTY.
260	RG P	MOVE & LOAD	1.00	TRANSIT			YH09	1		1	F1001	1	INCLUDES PAPER WORK CHECK TO MATCH NUMBERS.
				~~SETUP~~									
				PROCESS			YH09	1		1	PM0931	1	
265	RG P	PODS WITH AFFX	1.00	TRANSIT							PM0435	1	
				~~SETUP~~									
				PROCESS									
265A	RG P	UNLAD	1.00	TRANSIT									CONVEYOR LIMITS QUE SIZE
				~~SETUP~~									
				PROCESS							PM0936	1	
270	RG P	LOAD	1.00	TRANSIT									
				~~SETUP~~									
				PROCESS			3409	1		0.12	PM0922	1	
270A	RG P	UNLAD	1.0	TRANSIT			3409	1		0.01	PM0922	1	
				~~SETUP~~							PM0436	1	
				PROCESS									

265A INST

KC-135 Nose

OPERATION PROFILE

NAME Kyle Kershaw ALC OR-ALC DATE 5/6/99 RCC MANREP - wheels SHEET 2 OF 4

WCD 15152N WCD DATE 882201															
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS				
					MANDATORY FLOW HOURS	SKILL CODE/ LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE		QTY.	TIME REQUIRED		
								%	HRS.				%	HRS.	
270B	PLP	MAX	1.00	IBANST											
				~~SETUP~~											
				PROCESS											
270C	PLP	PLP	1.00	IBANST											
				~~SETUP~~											
				PROCESS											
270D	PLP	PLP	1.00	IBANST											
				~~SETUP~~											
				PROCESS											
270E	PLP	MAX	1.00	IBANST											
				~~SETUP~~											
				PROCESS											

OPERATION PROFILE

NAME <u>Kyle Verstappen</u> ALC <u>DD-ALC</u> DATE <u>5-6-87</u> RCC <u>MANPGP-Wheats</u> SHEET <u>3</u> OF <u>4</u>		PCN <u>15592 A</u>		WCD <u>15152 N</u>		WCD DATE <u>88201</u>									
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANPOWER		EQUIPMENT		TIME REQUIRED		DATA SOURCE COMMENTS			
						SKILL CODE/LEVEL	QTY.	%	HRS.	EQUIPMENT CODE	QTY.		%	HRS.	
2704	RGP	Paint	1.000	TRANSIT		3509	1	MAX	03	PM0922	1	MAX	03		
				SETUP						Ave	01		Ave	110	
				PROCESS						Min	110		Min	110	
2706	RGP	Paint	1.000	TRANSIT						PM0436	1	MAX	03		
				SETUP								Ave	01		
				PROCESS								Min	110		
2707	RGP	Dry	1.000	TRANSIT		3509	1	MAX	03	PM0922	1	MAX	03		
				SETUP								Ave	01		
				PROCESS								Min	110		
2708	RGP	Dry	1.000	TRANSIT						PM0437	1	MAX	03		
				SETUP									Ave	019	
				PROCESS									Min	014	
2709	RGP	Dry	1.000	TRANSIT											
				SETUP											
				PROCESS											

OPERATION PROFILE

NAME Kyle Kershaw ALC 00-ALC DATE 5-6-89 RCC MANAGER - wheels SHEET H of 4

PCN		NSN		P/N		15572A		WCD 15152A		WCD DATE 88201					
OPERATION NUMBER		RCC		OPERATION DESCRIPTION		MANDATORY OCCURRENCE FACTOR		OPERATION TYPE		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS	
										MANDATORY FLOW HOURS		TIME REQUIRED		TIME REQUIRED	
										QTY.		QTY.		HRS.	
										HRS.		HRS.		HRS.	
										%		%		%	
										SKILL CODE/ LEVEL		EQUIPMENT CODE		HRS.	
										QTY.		QTY.		HRS.	
										HRS.		HRS.		HRS.	
										HRS.		HRS.		HRS.	
										HRS.		HRS.		HRS.	
										HRS.		HRS.		HRS.	
										HRS.		HRS.		HRS.	
										HRS.		HRS.		HRS.	
										HRS.		HRS.		HRS.	
										HRS.		HRS.		HRS.	
										HRS.		HRS.		HRS.	
										HRS.		HRS.		HRS.	
										HRS.		HRS.		HRS.	
										HRS.		HRS.		HRS.	
										HRS.		HRS.		HRS.	
										HRS.		HRS.		HRS.	
										HRS.		HRS.		HRS.	
										HRS.		HRS.		HRS.	
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										HRS.		HRS.		HRS.	
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										HRS.		HRS.		HRS.	
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										HRS.		HRS.		HRS.	
										HRS.		HRS.		HRS.	
										HRS.		HRS.		HRS.	
										HRS.		HRS.		HRS.	
										HRS.		HRS.		HRS.	

KC-135 Nose

15C-200020

IMPRECISE

OPERATION PROFILE

Boilers

NAME Kyle, Robert ALC 00 DATE 5-26-82 RCC MANAGER - W. H. H. H. SHEET 1 OF 2

PCN NSN P/N	OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		TIME REQUIRED		EQUIPMENT CODE	EQUIPMENT QTY.	TIME REQUIRED		DATA SOURCE COMMENTS
						%	HRS.	SKILL CODE/ LEVEL	QTY.	%	HRS.			%	HRS.	
701100	701100	728	LOAD	1.00	TRANSIT											714727 check paper LOAD, 5 sheets per load
					SETUP											
					PROCESS			4609	1		.1	PM1342	1		.1	
701100	701100	728	CIN		TRANSIT											Psychomotor sequence & cool (5 min)
					SETUP											
					PROCESS		.8	4609	1		.5	PM1342	1		.5	
701100	701100	728	LOAD		TRANSIT											LOAD IN sequence Drawings
					SETUP											
					PROCESS			4609	1		.6	PM1342	1		.6	
701100	701100	728	LOAD		TRANSIT											LOAD IN sequence Drawings
					SETUP			4609	1		.7	PM1342	1		.7	
					PROCESS		1.5	4609	1		.1	PM1342	1		.15	
701100	701100	728	LOAD		TRANSIT											Unload
					SETUP											
					PROCESS			4609	1		.1	PM1342	1		.1	

3-52 Housing

1.50-200020

OPERATION PROFILE

Baker

SHEET 1 OF 2

DATE 5-17-89

ALC 00

NAME Kille K

PCN

NSN 15068A

WCD

WCD DATE

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		TIME REQUIRED		DATA SOURCE COMMENTS
					%	HRS.	QTY.	SKILL CODE/LEVEL	QTY.	EQUIPMENT CODE	%	HRS.	
100	7GP	CIN	1.000	TRANSIT			1	Y609		Pm6013		.1	Wargent
				SETUP						Pm6014		.1	Wargent
				PROCESS									Parse
100		Cure	1.000	TRANSIT									Cure in hot oil
				SETUP									
				PROCESS		1.3	1	Y609		CT0001		1.3	
100		CIN	1.000	TRANSIT		3	1	Y609		Pm6012		.1	Hot Kinase
				SETUP						Pm6013		.2	Hot Kinase
				PROCESS									Hot Kinase
100		CIN	1.000	TRANSIT			1	Y609				.1	Clean Bore
				SETUP									Threads in housing
				PROCESS									Cylinder holes
				TRANSIT									
				SETUP									
				PROCESS									

B-52 Housing

15068A020

OPERATION PROFILE

NAME Therman Cabt Wright ALC 00 DATE 5-24-89 RCC MANPGW SHEET 1 OF

NSN		PIN		WCD		151522		WCD DATE		8 Y 201		EQUIPMENT		DATA SOURCE							
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/LEVEL	MANPOWER		TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED		COMMENTS					
					%	HRS.		QTY.	%	HRS.	%			HRS.							
5A	MAN PGW	Dis	1.0	PROCESS			DIO7	1	PM 0921	1	.20	PM 0921	1		.20	DISASSY KEY, CHILLS, WEIGHTS, ETC.					
				PROCESS																	
				PROCESS																	
6	MAN PGW	HEAT	1.0	PROCESS			DIO7	1	PM 0426	1	.20	PM 0921	1		.20						
				PROCESS																	
				PROCESS																	
7	PGW	LOAD	1.0	TRANSIT			HBO9	1	PM 0901	1	.02	PM 0921	1		.02						
				TRANSIT																	
				TRANSIT																	
7A	PGW	CHEM	1.0	PROCESS			HBO9	1	PM 0901	1	.03	PM 0634	1		.10						
				PROCESS																	
				PROCESS																	
7B	PGW	UNLD	1.0	PROCESS			HBO9	1	PM 0901	1	.10	PM 0901	1		.10						
				PROCESS																	
				PROCESS																	

OPERATION PROFILE

NAME <u>T. CARTWRIGHT</u>		DATE <u>5-30-89</u>	RCC <u>MANPGW</u>	SHEET <u>2</u> OF <u> </u>								
WCD <u>15152A</u>		WCD DATE <u> </u>										
NSN <u>15592A</u>												
PM <u> </u>												
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS	
					MANDATORY FLOW HOURS %	SKILL CODE/LEVEL	QTY.	TIME REQUIRED %	HRS.	QTY.		TIME REQUIRED %
9	MAN PGW	BLST	1.0	TRANSIT								
				SETUP								
				PROCESS								
9A	"	LOAD		TRANSIT								
				SETUP								
				PROCESS								
13	"	CLN		TRANSIT								
				SETUP								
				PROCESS								
13A	"	UNLD		TRANSIT								
				SETUP								
				PROCESS								
				TRANSIT								
				SETUP								
				PROCESS								

NAME T. CARTWRIGHT ALC OO DATE 5-10-89 RCC MANPGW SHEET 3 OF

1500

OPERAT. PROFILE

NAME _____		ALC _____		DATE _____		RCC _____		SHEET 4 OF _____							
PCN _____		NSN _____		P/N _____		WCD _____		WCD DATE _____							
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	MANPOWER		EQUIPMENT		TIME REQUIRED %	TIME REQUIRED HRS.	DATA SOURCE COMMENTS	
					%	HRS.		QTY.	%	HRS.	QTY.				%
16	MAN	EDDY	1.0	TRANSIT											
	PWA	~~BLAST~~		SETUP											
				PROCESS				DN 10						.10	
18	PWA	BLAST	1.0	TRANSIT											
				SETUP											
				PROCESS				DI 07						.15	
19	PGW	CLEAN	1.0	TRANSIT											
				SETUP											
				PROCESS				DI 07						.2	
30	PGW	BURN	1.0	TRANSIT											
				SETUP											
				PROCESS				DI 07						.10	
40	PGW	INSP	1.0	TRANSIT											
				SETUP										.02	
				PROCESS				DI 10						.15	

OPERATING PROFILE

NAME _____		ALC _____		DATE _____		RCC _____		SHEET 5 OF _____							
PCN NSN P/N		WCD _____		WCD DATE _____		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS					
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED		
					%	HRS.			%	HRS.			%	HRS.	
47	MDU PRA	MACH	.05	TRANSIT			JAO7	1		.06					
				SETUP			JAO7	1		.27		Pm 5197	1		.27
				PROCESS			JAO7	1		.30		Pm 5197	1		.30
60	PRA	MACH	.46	TRANSIT			JAD7	1		.02					
				SETUP			JAO7	1		.56		Pm 5197	1		.56
				PROCESS			JAO7	1		2.12		Pm 5197	1		2.12
70	PRA	MACH	.05	TRANSIT			JAO7	1		.02					
				SETUP			JAO7	1		.50		Pm 4136	1		.50
				PROCESS			JAO7	1		.61		Pm 4136	1		.61
80	PRA	F.P.I.	1.0	TRANSIT											
				SETUP											
				PROCESS			DBO9	2		.05		Pm 0701			

OPERATIONAL PROFILE

NAME _____		ALC _____		DATE _____		RCC _____		SHEET 6 OF _____						
PCN		NSN		P/N		WCD		WCD DATE						
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/LEVEL	MANPOWER		EQUIPMENT		TIME REQUIRED HRS.	DATA SOURCE COMMENTS	
					%	HRS.		QTY.	%	HRS.	QTY.			%
90	78A	MACH	1.0	TRANSIT			JA07	1			1	.02		
				SETUP			JA10	1		PM 5197	1		1.04	
				PROCESS			DA10	1		PM 5197	1		.89	
110	"	MACH	1.0	TRANSIT			JA07	1				.02		
				SETUP			JA10	1		PM 5197	1		1.04	
				PROCESS			JA10	1		PM 5197	1		.83	
130	"	MACH	.46	TRANSIT			JA07	1				.02	ALT. EQUIP. -	
				SETUP			JA10	1		PM 5197	1		.56	AWY LNS.
				PROCESS			JA10	1		PM 5197	1		2.31	DEILL
140	"	MACH	.46	TRANSIT			JA07	1				.02		
				SETUP			JA10	1		PM 2576	1		.80	
				PROCESS			JA10	1		PM 2576	1		.79	
170	79W	TREAT (Dow 7)	1.0	TRANSIT			DI09	1				.3		
				SETUP										
				PROCESS			DI09	1		PM 0901	1		.5	

OPERAT. PROFILE

NAME _____		ALC _____		DATE _____		RCC _____		SHEET 7 OF _____							
PCN _____		NSN _____		WCD _____		WCD DATE _____									
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		TIME REQUIRED		DATA SOURCE COMMENTS		
					%	HRS.	QTY.	%	HRS.	QTY.	%	HRS.			
180	PGP	Impas	1.0	TRANSIT											
				SETUP											
				PROCESS											
180A	PGP	LOAD	1.0	TRANSIT										Inspect check paper load,	
				SETUP											
				PROCESS											
180B	PGP	CLN	1.0	TRANSIT										Peechrestanti. Deysans + Cool	
				SETUP											
				PROCESS											
180C	PGP	Pee.	1.0	TRANSIT											
				SETUP											
				PROCESS											
180D	PGP	CLN	1.0	TRANSIT										Wash + Rins	
				SETUP											
				PROCESS											

OPERAT. PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 8 OF _____

PCN		NSN		P/N		WCD		WCD DATE		MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS	
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED				
					%	HRS.			%	HRS.			%	HRS.			
180E	PQP	LUNG	1.0	TRANSIT												CURC in HOT oil	
				SETUP													
				PROCESS													
180F	PQP	CLW	1.0	TRANSIT		1.3		1		.1	CT0001	1		1.3		HOT ELAVE	
				SETUP		3		1		.1	PM6612	1		.1			
				PROCESS							PM0203	1		.2			
190	PRA	INST	1.0	TRANSIT				1		.02							
				SETUP				1		.19	PM5685	1		.19			
				PROCESS				1		.08	PM5685	1		.08			
195	FLA	MACH	1.0	TRANSIT				1		.02						A# EQUIP 7492	
				SETUP				1		.50	PM7276	1		.50			
				PROCESS				1		.24	PM7276	1		.24			
200	PRA	INST	1.0	TRANSIT				1		.02							
				SETUP				1		.19	PM5685	1		.19			
				PROCESS				1		.08	PM5685	1		.08			

OPERATIONAL PROFILE

NAME _____

ALC _____

DATE _____

RCC _____

SHEET 9 OF _____

PCN NSN P/N			WCD		WCD DATE				WCD				WCD DATE				WCD				
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	MANPOWER		EQUIPMENT		TIME REQUIRED %	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED %	HRS.	DATA SOURCE COMMENTS	
					%	HRS.		%	HRS.	%	HRS.			%	HRS.						
210	MAN PRA	MACH	1.0	TRANSIT			JA10	1		.02										AH Equip.	
				SETUP			JA10	1		.50										7492	
				PROCESS			JA10	1		.24											
215	PRA	INST	1.0	TRANSIT			JA08	1		.02											
				SETUP			JA08	1		.19											
				PROCESS			JA08	1		.04											
220	PRA	INST	.74	TRANSIT			JA09	1		.02										HYD press	
				SETUP			JA09	1		.19											NO PMA#
				PROCESS			JA09	1		.31											
260	MAN PSP	INST	1.0	TRANSIT			YH07	1		.1										MOVE, LOAD	
				SETUP																	INSPECT
				PROCESS			YH07	1		.1											CHECK PAPER work.
265	PSP	HEAT	1.0	~~TRANSIT~~			YH09													BATCH	
				~~SETUP~~																	JOB
				PROCESS																	

ADD
205-20

OPERATION PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 10 OF _____

PCN NSN PIN			WCD			WCD DATE								
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS		
					%	HRS.		QTY.	%	HRS.	QTY.		%	HRS.
265A	767	INST	1.0	TRANSIT										
				SETUP										
				PROCESS			YH09	1		.01	P40936	1		.01
265B	11	UNLD	1.0	TRANSIT										
				SETUP							P40924	1		.01
				PROCESS										
270	11	LOAD	1.0	TRANSIT										
				SETUP										
				PROCESS			3509	1		.01	P40922	1		.01
270A	11	WASH	1.0	TRANSIT										
				SETUP			3509	1		.01	P40922	1		.01
				PROCESS							P40436	1		.01
270B	767	MASK		TRANSIT										
				SETUP										
				PROCESS										

OPERATION PROFILE

NAME _____		ALC _____		DATE _____		RCC _____		SHEET 11 OF _____										
PCN NSN PIN		WCD _____		WCD DATE _____		MANPOWER		EQUIPMENT										
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED		DATA SOURCE COMMENTS			
					%	HRS.			%	HRS.			%	HRS.				
265F	PQP	DRY	1.0	TRANSIT														
				SETUP		1												
				PROCESS														
265G	11	PAINT	1.0	TRANSIT											1ST PAINT			
				SETUP			3509	1										
				PROCESS														
265H	11	PAINT	1.0	TRANSIT											2ND PAINT			
				SETUP			3509	1										
				PROCESS														
265I	11	DRY	1.0	TRANSIT														
				SETUP														
				PROCESS														
265J	PQP	STOP	1.0	TRANSIT														
				SETUP														
				PROCESS														

OPERAT. PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 12 OF _____												
PCN _____ NSN _____ P/N _____												
WCD _____ WCD DATE _____												
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS % HRS.	SKILL CODE/LEVEL	MANPOWER		EQUIPMENT		TIME REQUIRED % HRS.	DATA SOURCE COMMENTS
							QTY.	TIME REQUIRED % HRS.	EQUIPMENT CODE	QTY.		
2654	PGP	ULD	1.0	TRANSIT								
				SETUP								
				PROCESS								
2652	11	BALN	1.0	TRANSIT		YH09	1	20	1	WB001	1	
				SETUP				50	1			
				PROCESS				30	0			
265M	11	ASSY	1.0	TRANSIT								380,590
				SETUP								400
				PROCESS								INSTALL SEAL (PEASLY)
				TRANSIT		YH09	1		1	WA004		
				SETUP								
				PROCESS								
				TRANSIT								
				SETUP								
				PROCESS								

K-135
NASC

OPERATIONAL PROFILE

NAME <u>T. P. C. T. W. H. T.</u> ALC <u>00</u> DATE <u>5-5-89</u> RCC <u>MAN PGN</u> SHEET <u>1</u> OF <u>4</u>															
WCD <u>151522</u> WCD DATE <u>88201</u>															
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS			MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS	
					%	HRS.	SKILL CODE/ LEVEL	QTY.	%	HRS.	EQUIPMENT CODE	QTY.	%		HRS.
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
1	MAN PGN	IND.	1.0	TRANSIT										Fork Lift Used To Ind.	
				SETUP											
				PROCESS											
2	MAN PGN	LOAD	1.0	TRANSIT											
				SETUP											
				PROCESS											

Forklift was used to IND.

60-135 SE

WHEEL

OPERATION PROFILE

NAME T. Chumbley ALC DD DATE 5-5-79 RCC WHEEL PGW SHEET 2 OF 4WCD 151520 WCD DATE 88201

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS
					MANDATORY FLOW HOURS	QTY.	TIME REQUIRED	EQUIPMENT CODE	QTY.	TIME REQUIRED	
					%		%			%	
065	WHEEL PGW	DIARR- EMILE	1.0	TRANSIT		1			1		
				SETUP							
				PROCESS		2			1		
066	11	REPAIR dup FLOOR WHEEL HAIR	1.0	TRANSIT		1			1		
				SETUP							
				PROCESS							
007	11	CHINA CLEAN	1.0	TRANSIT		1			1		
				SETUP							
				PROCESS							
009	11	BLAST CLEAN	1.0	TRANSIT							
				SETUP							
				PROCESS		1			1		
013	11	MAGNETIC CLEAN	1.0	TRANSIT							
				SETUP							
				PROCESS							

1.50-2111120

OPERATION PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 3 OF 4

PCN NSN P/N	OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS
							SKILL CODE/ LEVEL	QTY.	TIME REQUIRED % HRS.	EQUIPMENT CODE	QTY.	TIME REQUIRED % HRS.	
		MAN	FPI	1.0	TRANSIT								
		~~PNA~~			SETUP								
		PNA			PROCESS								
		11		1.0	TRANSIT								
					SETUP								
					PROCESS								
018		11	SECOND MAG. CLEAN	1.0	TRANSIT								
					SETUP								
					PROCESS								
019		11	GLASS BEAD DCAIT ENTIRE WHEELS HOLD	1.0	TRANSIT								
					SETUP								
					PROCESS								
20		11	NICK + BURN	1.0	TRANSIT								
					SETUP								
					PROCESS								

OPERATION PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 4 OF 4

PCN NSN PIN		WCD		WCD DATE		MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS				
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED			
					%	HRS.			%	HRS.			%	HRS.		
40	MAN 76W	E+I	1.0	TRANSIT												
				SETUP												
				PROCESS												
				TRANSIT												
				SETUP												
				PROCESS												
				TRANSIT												
				SETUP												
				PROCESS												
				TRANSIT												
				SETUP												
				PROCESS												
				TRANSIT												
				SETUP												
				PROCESS												
				TRANSIT												
				SETUP												
				PROCESS												

OPERATING PROFILE

WHEEL HALF OUTEN.

NAME <u>T. Carter</u>		ALC <u>80</u>		DATE <u>5-9-89</u>		RCC <u>MAN PGW</u>		SHEET <u>1</u> OF <u>4</u>				
WCD <u>1515N</u>		WCD <u>1515N</u>		WCD <u>1515N</u>		WCD <u>1515N</u>		WCD <u>1515N</u>				
P/N <u>15592A</u>		P/N <u>15592A</u>		P/N <u>15592A</u>		P/N <u>15592A</u>		P/N <u>15592A</u>				
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS	
					%	HRS.	QTY.	%	HRS.	QTY.		%
1	MAN PGW	IND	1.0	TRANSIT							Forklift USED TO IND.	
				SETUP								
				PROCESS								
2	MAN PGW	LOMP	1.0	TRANSIT								
				SETUP								
				PROCESS								

KC-135 SC

OPERATION PROFILE

UNDEL

NAME <u>T. CARTWRIGHT</u> ALC <u>BO</u> DATE <u>5-9-89</u> RCC <u>MAN PGW</u> SHEET <u>2</u> OF <u>4</u>													
PCN NSN PIN <u>15592A</u>													
WCD <u>15151N</u> WCD DATE <u>8/2/90</u>													
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS		
					MANDATORY FLOW HOURS %	SKILL CODE/ LEVEL	QTY.	TIME REQUIRED %	HRS.	QTY.		TIME REQUIRED %	HRS.
5	MAN PGW	DISAXENT-BIZ	1.0	TRANSIT									
				SETUP									
				PROCESS									
6	11	REMOVE CUP FROM WHEEL HALF	1.0	TRANSIT									
				SETUP									
				PROCESS									
7	11	CHEM CLEAN	1.0	TRANSIT									
				SETUP									
				PROCESS									
9	11	DUST CLEAN	1.0	TRANSIT									
				SETUP									
				PROCESS									
13	MAN PGW	WHAKE GUM CLEAN	1.0	TRANSIT									
				SETUP									
				PROCESS									

OPERATION PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 3 OF 4

PCN NSN P/N			WCD			WCD DATE								
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	MANPOWER		EQUIPMENT		TIME REQUIRED		DATA SOURCE COMMENTS
					%	HRS.		QTY.	%	HRS.	QTY.	%	HRS.	
15	MAN FGW	FPI	1.0	TRANSIT										
				SETUP										
				PROCESS			H309	1		.10	1		.10	
16	11	EDDY CURRENT	1.0	TRANSIT										
				SETUP										
				PROCESS			H309	1		.15	1			
17	11	SECOND MAY. CLEAN	1.0	TRANSIT										
				SETUP										
				PROCESS			H309	1		.20	1		.20	
18	11	CLASS BEAD BLAST ENTIRE WHEEL	1.0	TRANSIT										
				SETUP										
				PROCESS			D107	1		.10	1		.10	
19	MAN FGW	NICK & BURR.	1.0	TRANSIT										
				SETUP										
				PROCESS			D107	1		.10	1		.10	

OPERATION PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 4 OF 4

PCN NSN P/N		WCD		WCD DATE		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS					
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	QTY.	TIME REQUIRED		QTY.	TIME REQUIRED			
					%	HRS.			%	HRS.		%	HRS.		
40	WAN 74W	E + I	1.0	TRANSIT			DI 10	1							
				SETUP											
				PROCESS											
				TRANSIT			DI 10	1							
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											