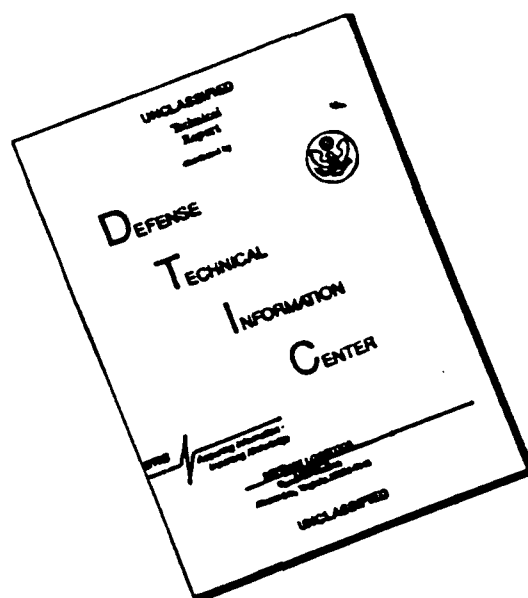


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91-02797

MAN PGW

BRAKES.

Profile Sheets.

OPERATION PROFILE

13-52 CARRIER ASSY (MAG)

NAME D. DIVELEBISS ALC 00 DATE 5 JUN 89 RCC DTANPGW SHEET 1 OF 6

WCD 16201N WCD DATE 890628

PCN 156008A

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS
					MANDATORY FLOW HOURS	QTY.	TIME REQUIRED	EQUIPMENT CODE	QTY.	TIME REQUIRED	
					%		%			%	
5A	MTAN PGW	REM	1.00	TRANSIT							STATOR OR. SLEEVE
				SETUP							
				PROCESS							
5B	MTAN PGW	REM	1.00	TRANSIT							Piston Assy
				SETUP							
				PROCESS							
5C	MTAN PGW	REM	1.00	TRANSIT							Torque Pin
				SETUP							
				PROCESS							
5D	MTAN PGW	REM	1.00	TRANSIT							BLEEDER SCREW ASSY
				SETUP							
				PROCESS							
5E	MTAN PGW	LOAD	1.00	TRANSIT							QH Conveyor
				SETUP							
				PROCESS							

T.O. 401-4-133

1.5C-2000X

OPERATION PROFILE

3-52 CARRIER ASSY

NAME D. DIVELEISS ALC 00 DATE 5 JUL 83 RCC MANREGW SHEET 3 OF 6

WCD 15608A													WCD DATE 820608				
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			TIME REQUIRED		DATA SOURCE COMMENTS				
					MANDATORY FLOW HOURS	QTY.	SKILL CODE/LEVEL	EQUIPMENT CODE	QTY.	%	HRS.						
										%	HRS.						
7	MAN PEW	CLN	1.00	TRANSIT										CHURN CLEAN MAG. LINE			
				SETUP													
				PROCESS	100	2.89	KIOS	1	100	.08	PMT0616	1	100		3.47	ALT'S. 0030 0030 0630	
7A 8A	MAN PEW	LNU	1.00	TRANSIT										O.H. CONV.			
				SETUP													
				PROCESS													
9	MAN PEW	CLN	1.00	TRANSIT										BLAST-BEAD			
				SETUP													
				PROCESS													
9A 9B	MAN PEW	LOAD	1.00	TRANSIT										ALT. 0412 O.H. CONV.			
				SETUP													
				PROCESS													
10	MAN PEW	CLN	1.00	TRANSIT										MAG. CLN. ALT'S. 0030 0630			
				SETUP													
				PROCESS	100	2.89	KIOS	1	100	.03	PMT0616	1	100		3.47		

OPERATION PROFILE

13-52 CARRIER ASSY

NAME D. DINGELISS ALC 00 DATE 5 JUL 89 RCC MTANBGM SHEET 3 OF 6

WCD 16201 N WCD DATE 890608

PCN 156000

156000														
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS			
					MANDATORY FLOW HOURS	SKILL CODE/LEVEL	QTY.	TIME REQUIRED	EQUIPMENT CODE	QTY.		TIME REQUIRED		
					%	HRS.		%	HRS.		%	HRS.		
20A	MAN PGW	BROD	1.00	TRANSIT									Diff. Conv.	
				SETUP										
				PROCESS										
20	MAN PGW	Proc.	1.00	TRANSIT									NICK & BURN	
				SETUP		KIOS	1	100	.03					
				PROCESS		KIOS	1	100	.60	PM0410	1	100		
20B	MAN PGW	Load	1.00	TRANSIT										
				SETUP										
				PROCESS		KIOS	1	100	.02	00000003	1	100	.02	
30	MAN PGW	Insp	1.00	TRANSIT										
				SETUP										
				PROCESS		DIG7	1	100	.08	00000003	1	100	.08	
30A	MAN PGW	Stack	1.00	TRANSIT										
				SETUP										
				PROCESS										

O.H. Conv.

Nick & Bueh

ALT. PMOY11
Roller Conv.

E & I

Pallet & Paperwork

OPERATION PROFILE

B-52 CARRIER ASSY

NAME D. DINEWISS ALC 00 DATE 5 JUN 89 RCC MTANPGW SHEET. 4 OF 6

WCD 1620(N) WCD DATE 82068														
15068A														
P/M														
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			TIME REQUIRED		DATA SOURCE COMMENTS	
					SKILL CODE/ LEVEL	QTY.	%	HRS.	EQUIPMENT CODE	QTY.	%	HRS.		
122A	MTAN PGW	LOAD	1.00	TRANSIT									0.4. Conveyor	
				SETUP										
				PROCESS		KIOS	1	100	.02	100	.02			
122	MTAN PGW	Proc	1.00	TRANSIT					P110901	1	100	1.26	Dow #7 TREATMENT	
				SETUP		KIOS	1	100	.05					
				PROCESS	100					100	1.26			
122G	MTAN PGW	UNLD	1.00	TRANSIT									Off. Conveyor	
				SETUP										
				PROCESS		KIOS	1	100	.02	100	.02			
127A	MTAN PGW	LOAD	1.00	TRANSIT									0.4. Conveyor	
				SETUP										
				PROCESS		KIOS	1	100	.02	100	.02			
127	MTAN PGW	Proc	1.00	TRANSIT					P110901	1	100	1.26	Dow #7 TREATMENT	
				SETUP										
				PROCESS	100					100	.05			

02

OPERATION PROFILE

13-52 CARRIER ASSY (MAG)

NAME D. DINELISS ALC 00 DATE 5 JUN 89 RCC MANPSW SHEET 5 OF 6

PCN NSN PN 15608A WCD 16201N WCD DATE 89068															
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS				
					MANDATORY FLOW HOURS %	SKILL CODE/LEVEL	QTY.	TIME REQUIRED %	HRS.	EQUIPMENT CODE		QTY.	TIME REQUIRED %	HRS.	
127B	MAN PSW	UNLO	1.00	TRANSIT								O.H. Conv.			
				SETUP											
				PROCESS		KIOS	1	100	.02	1	.02		1	100	.02
153A	MAN PSW	LOAD	1.00	TRANSIT								O.H. Conv.			
				SETUP											
				PROCESS		KIOS	1	100	.02	1	.02		1	100	.02
153	MAN PSW	PROC	1.00	TRANSIT								MAG-Strip			
				SETUP											
				PROCESS		KIOS	1	100	.05	1	.72		1	100	.72
153B	MAN PSW	UNLO	1.00	TRANSIT	100	.00						O.H. Conv.			
				SETUP											
				PROCESS											
160A	MAN PSW	LOAD	1.00	TRANSIT								O.H. Conv.			
				SETUP											
				PROCESS		KIOS	1	100	.02	1	.02		1	100	.02

OPERATION PROFILE

B-52 CARRIER ASSY (MAG)

NAME D. DUEBELGESS ALC SO DATE 5 JUN 89 RCC MANPSW SHEET 6 OF 6

WCD 16201N WCD DATE 89068

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED		DATA SOURCE COMMENTS
					%	HRS.			%	HRS.			%	HRS.	
160	MAN PSW	Proc	1.00	TRANSIT							PM0001	1	100		DOW #7 TREATMENT
				SETUP			KIDS	1	100	.05					
				PROCESS	100	1.05				HM0001	1	100	1.20		
160B	MAN PSW	UNLO	1.00	TRANSIT											O.H. Conv.
				SETUP											
				PROCESS			KIDS	1	100	.02	PM0001	1	100	.02	
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

OPERA. IN PROFILE

NAME <u>MEL ANDERSON</u> ALC <u>00</u> DATE <u>5-31-89</u> RCC <u>MANPGW</u> SHEET <u>L OF L</u>		WCD <u>1620IN</u> WCD DATE <u>89068</u>								
ECN <u>15068A</u>		MANPOWER								
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS	MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS
						SKILL CODE/LEVEL	QTY.	%	HRS.	
				TRANSIT						
				SETUP						
				PROCESS						
15	MAN PNA	FPI	.75	TRANSIT						
				~~PROCESS~~						
				PROCESS						
15A	MAN PNA	FPI	.25	TRANSIT						
				~~PROCESS~~						
				PROCESS						
15B	MAN PGW	UNLD	1.0	TRANSIT						
				~~PROCESS~~						
				PROCESS						
				TRANSIT						
				SETUP						
				PROCESS						

Don't forget to sign
your name

South

OPERATION PROFILE

NAME S. Crawford ALO 90 DATE 5-26-89 RCC MAN PWS SHEET OF

WCD 16201N WCD DATE 89068

PCN
NSN
PIN 15068A

NSN 15068A		MANPOWER										EQUIPMENT			DATA SOURCE COMMENTS	
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED			
					%	HRS.			%	HRS.			%	HRS.		
40	MAN PWS	LOAD OVEN	1	TRANSIT											LOAD OVEN HEAT UNLOAD OVEN	
				SETUP												
				PROCESS	1.0	1.7	WL 10	1	1.0	1.2	GW 21 4191	1	1.0	1.7		
40A	MAN PWS	WELD	1	TRANSIT											WELD INLET PIPE.	
				SETUP												
				PROCESS			WL 10	1	1.0	1.0	PM 6276	1	1.0	1.7		
50	MAN PWS	LOAD OVEN	1	TRANSIT											LOAD OVEN HEAT UNLOAD OVEN	
				SETUP												
				PROCESS	1.0	1.7	WL 10	1	1.0	1.2	GW 21 4191	1	1.0	1.7		
50A	MAN PWS	WELD	1	TRANSIT											WELD CROSS OVEN PORT.	
				SETUP												
				PROCESS			WL 10	1	1.0	1.0	PM 6276	1	1.0	1.7		
60	MAN PWS	LOAD OVEN	1	TRANSIT											LOAD OVEN HEAT UNLOAD OVEN	
				SETUP												
				PROCESS	1.0	1.7	WL 10	1	1.0	1.2	GW 21 4191	1	1.0	1.7		

15068A

OPERATION PROFILE

NAME C. Crawford ALO 00 DATE 5-26-89 RCC MAIS PWW SHEET OF

WCD 1620110 WCD DATE 890618

PCN 15068A

MSM 15068A																
OPERATION NUMBER	ACC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS			
					%	HRS.	SKILL CODE/ LEVEL	QTY.	%	HRS.	EQUIPMENT CODE	QTY.	%	HRS.		
60A	MAN PWW	WELD	1	TRANSIT											WELD BLESSOR PORT	
				SETUP												
				PROCESS												
60B	MAN PWW	OVERT	1	TRANSIT											POST HEAT PART STRESS RELIEF	
				SETUP												
				PROCESS	1.0	1.7	WLD	1	1.0	1.0	PM 6276	1	1.0	1.7		
				TRANSIT												
				SETUP												
				PROCESS												
				TRANSIT												
				SETUP												
				PROCESS												
				TRANSIT												
				SETUP												
				PROCESS												
				TRANSIT												
				SETUP												
				PROCESS												

OPERATIONAL PROFILE

NAME Turner ALC 00 DATE 5-24-89 RCC MANPRA SHEET 1 OF 2

PCN		WCD		WCD DATE		MANPOWER		EQUIPMENT		TIME REQUIRED		DATA SOURCE COMMENTS
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS	SKILL CODE/LEVEL	QTY.	%	QTY.	%	HRS.	
65	MAN PRA	Repz	.50	TRANSIT		JA 10	1					
				SETUP		JA 10	1				.56	
				PROCESS		JA 10	1				.49	
70	MAN PRA	Dril	.50	TRANSIT		JA	1					
				SETUP		JA 10	1				.56	
				PROCESS		JA 10	1				.49	
80	MAN PRA	Dril	.50	TRANSIT		JA 10	1					
				SETUP		JA 10	1				.56	
				PROCESS		JA 10	1				.49	
120	MAN PRA	Repz	.10	TRANSIT		JA 10	1					
				SETUP		JA 10	1				.56	
				PROCESS		JA 10	1				.49	
125	MAN PRA	Reem	.10	TRANSIT		JA 09	1					
				SETUP		JA 09	1				.56	
				PROCESS		JA 09	1				.49	

OPERATIONAL PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 2 OF 2

PCN NSN PIN			WCD			WCD DATE			MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS		
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED		DATA SOURCE COMMENTS		
					%	HRS.			%	HRS.			%	HRS.			
130	MAN PRA	Heli	1.00	TRANSIT			IA 08	1		.02					Bench OP		
				SETUP			IA 08	1		.31							
				PROCESS			IA 08	1		.35							
140	MAN PRA	Heli	1.00	TRANSIT			IA 08	1							Bench OP		
				SETUP			IA 08	1		.31							
				PROCESS			IA 08	1		.35							
150	MAN PRA	Heli	1.00	TRANSIT			IA 08	1		.02					Bench OP		
				SETUP			IA 08	1		.31							
				PROCESS			IA 08	1		.35							
152	MAN PRA	Dril	.50	TRANSIT			IA 10	1		.02							
				SETUP			IA 10	1		.56	PM 2577	1		.56			
				PROCESS			IA 10	1		.46	PM 2577	1		.46			
175	MAN PRA	Inst.	.50	TRANSIT			IA 09	1		.02					Bench OP		
				SETUP			IA 09	1		.18							
				PROCESS			IA 09	1		.17							

OPERATION PROFILE

Bales

NAME Kyle Kerdin ALC 00 DATE 5-16-89 RCC MANREP-1422 SHEET 1 OF 45

PCN		WCD		WCD DATE		EQUIPMENT		MANPOWER		TIME REQUIRED		DATA SOURCE		
NSN	PIN	15068A	16201N	89068										
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS	SKILL CODE/LEVEL	QTY.	%	HRS.	EQUIPMENT CODE	QTY.	%	HRS.	COMMENTS
170	PLP	LOAD	1.00	TRANSIT										Typed check paper LOAD, 5 wheels per load
170A		CIN		TRANSIT			1		.1	PM082	1		.1	9 brakes/load
170B		LOAD		PROCESS	.8	Y609	1		.5	PM0303	1		.5	Perchloroethane degrease & Cool (Emm)
170C		LOAD		TRANSIT										LOAD In impregnation & Draw Vac.
170D		TRANSIT		PROCESS		Y609	1		.6	PM1342	1		.6	Draw In resin, Resinize
170E		TRANSIT		PROCESS	1.5	Y609	1		.1	PM1342	1		.15	Unload
170F		TRANSIT		PROCESS			1				1			

B-52 Housing

Desun Impress

15C-201

OPERATION PROFILE

Baker

SHEET 2 OF 5

DATE 5-17-89

ALC 00

NAME Kyle K

WCD DATE

WCD

15068A

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/LEVEL	MANPOWER		TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED		DATA SOURCE COMMENTS
					%	HRS.		QTY.	%	%	HRS.			%	HRS.	
170E	RGP	CN	1.000	TRANSIT			Y609	1			.1	Pm6013	1		.1	Weight
				SETUP								Pm6014	1		.1	Weight
				PROCESS												Process
170F	RGP	Cure	1.000	TRANSIT												Cure
				SETUP												in
				PROCESS		1.3	Y609	1			.1	C10001	1		1.3	Hot oil
170G	RGP	CN	1.000	TRANSIT		3	Y609	1			.1	Pm6012	1		.1	Hot Rinse
				SETUP								Pm6013	1		.2	Hot Rinse
				PROCESS												Hot Rinse
170H	RGP	CN	1.000	TRANSIT												Clean Bore
				SETUP												Threads
				PROCESS			Y609	1			.1					in Housing
	RGP			TRANSIT												Cylinder holes
				SETUP												
				PROCESS												

B-52 Housing
Design Improv

OPERATION PROFILE

NAME ALC 00 DATE 5-20-89 RCC brakes SHEET 3 OF 55

WCD 16201N WCD DATE 890608

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS
					MANDATORY FLOW HOURS	QTY.	TIME REQUIRED	EQUIPMENT CODE	QTY.	TIME REQUIRED	
					% HRS.		% HRS.			% HRS.	
180	MAN 96P	INFL	1.0	TRANSIT SETUP PROCESS		1	.01	FLOOD1	1	.01	Inspect part check paper
190	MAN 96P	LOAD	1.0	TRANSIT SETUP PROCESS		1	.05	PM0932	1	.05	Load on Paint conveyor
190A	MAN 96P	WASH	1.0	TRANSIT SETUP PROCESS		1	.01	PM0922	1	.01	solvent wash
190B	MAN 96P	PLUG	1.0	TRANSIT SETUP PROCESS		1	.08	PM0922	1	.08	Extensive plugging
190C	MAN 96P	PRIME	1.0	TRANSIT SETUP PROCESS		1	.03	PM0922	1	.03	Prime 2 coats and dry time

B-52 Housing

Dr

OPERATION PROFILE

NAME <u>Verstappen</u>		ALC		DATE		RCC		SHEET <u>4</u> OF <u>45</u>				
WCD <u>15068A</u>		WCD <u>11/20/11</u>		WCD DATE <u>5900</u>								
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANPOWER		EQUIPMENT		TIME REQUIRED %	TIME REQUIRED HRS.	DATA SOURCE COMMENTS
						SKILL CODE/LEVEL	QTY.	TIME REQUIRED %	TIME REQUIRED HRS.			
190D	96P	Plus	1.0	TRANSIT								Additional plugging
				SETUP								
				PROCESS								
190E		Pin	1.0	TRANSIT								1st Coat
				SETUP								
				PROCESS								
190F		Pin	1.0	TRANSIT								2nd Coat and Dry
				SETUP	5						5	
				PROCESS							.02	
190G		UNLD	1.0	TRANSIT								UNLOAD & Strip
				SETUP							.01	
				PROCESS							.02	
190H		Rep	1.0	TRANSIT								Disarm Clean ERT of Pistons & Cylinders 12 each
				SETUP								
				PROCESS								

B-52 Housing

OPERATION PROFILE

NAME <u>Kerstan</u>		ALC		DATE		RCC		SHEET <u>5</u> OF <u>5</u>						
PCN <u>15068A</u>		WCU <u>162011</u>		WCD DATE <u>89060</u>										
NSN <u>PH</u>		MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS						
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	%	HRS.	SKILL CODE/LEVEL	QTY.	%	HRS.	TIME REQUIRED	QTY.	%	HRS.
245	PAP	Appt	1.0	TRANSIT										
				SETUP										
				PROCESS			Y609	1		.02				Acceptance of paperwork
260	PAP	Insp	1.0	TRANSIT										
				SETUP										
				PROCESS			Y609	1		.02				Final Visual Inspect.
				TRANSIT										
				SETUP										
				PROCESS										
				TRANSIT										
				SETUP										
				PROCESS										
				TRANSIT										
				SETUP										
				PROCESS										
				TRANSIT										
				SETUP										
				PROCESS										

OPERATION PROFILE

13-52 PRESSURE PLATE ASSY (STEEL)

NAME D. DIVELEISS ALC 00 DATE 6 JUN 89 RCC MTAN PGW SHEET 1 OF 2

WCD 15068A		WCD 16202N		WCD DATE 89040										
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS			
					MANDATORY FLOW HOURS	SKILL CODE/LEVEL	QTY.	TIME REQUIRED %	HRS.	EQUIPMENT CODE		QTY.	TIME REQUIRED %	HRS.
5	MAN PGW	DIS	1.00	TRANSIT								REM. ADJ. MAN - SEP. PREST PR.		
				SETUP										
				PROCESS										
5A	MAN PGW	STACK	1.00	TRANSIT								on Pallet BOARD		
				SETUP										
				PROCESS										
7	MAN PGW	REM	1.00	TRANSIT								LINEAL		
				SETUP										
				PROCESS										
7A	MAN PGW	STACK	1.00	TRANSIT								ACT - PM 0430 ON Pallet		
				SETUP										
				PROCESS										
8A 76	MAN PGW	LOAD	1.00	TRANSIT								NOT TO BLAST MEAT THROUS		
				SETUP										
				PROCESS										

TO 401-4-133

OPERATION PROFILE

B-52 PRESSURE PLATE ASSY

NAME: D. DIVELEISS ALC 00 DATE 6 JUN 89 RCC MANAGER SHEET 2 OF 2

WCD 16202N WCD DATE 850440

15068A

15068A																	
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS			SKILL CODE/LEVEL	QTY.	TIME REQUIRED			EQUIPMENT			DATA SOURCE COMMENTS	
					%	HRS.				%	HRS.		EQUIPMENT CODE	QTY.	%		HRS.
8	MAN PGW	CLN	1.000	TRANSIT												Roto Blast	
				SETUP													
				PROCESS													
8G	MAN PGW	LNLD	1.000	TRANSIT												Roto Blast TO Pallet	
				SETUP													
				PROCESS										50			
8C	OVHD	MOVE	1.000	TRANSIT												From DIS TO 6FI	
				SETUP													
				PROCESS													
10	MAN PGW	INSP	1.000	TRANSIT												E & I	
				SETUP													
				PROCESS													
10A	MAN PGW	STACH	1.000	TRANSIT												On Pallet & Paper - worn	
				SETUP													
				PROCESS													

OPERATION PROFILE

NAME MEL ANDERSON ALG 00 DATE 5-31-89 RCC MANPGW SHEET 1 OF 3

PCN
NSN
PM

WCD 16202N WCD DATE 89040

15068A													
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		TIME REQUIRED		EQUIPMENT		DATA SOURCE COMMENTS
					%	HRS.	SKILL CODE/ LEVEL	QTY.	%	HRS.	EQUIPMENT CODE	QTY.	
				TRANSIT									
				SETUP									
				PROCESS									
20	MAN PNA	MAG	1.0	TRANSIT									
				PROCESS									
20A	MAN PNA	DEGR	1.0	TRANSIT									
				PROCESS									
				TRANSIT									
				SETUP									
				PROCESS									
				TRANSIT									
				SETUP									
				PROCESS									

OPERATIONAL PROFILE

NAME MEL ANDERSON/ALC 00 DATE 5-31-89 RCC MANPGW SHEET 2 OF 2

WCD 162031N WCD DATE 89040

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED		DATA SOURCE COMMENTS	
					%	HRS.			%	HRS.			%	HRS.		
				TRANSIT												
				SETUP												
				PROCESS												
30	MAN PNA	MAG	1.0	TRANSIT			OVHD	1		.10	FL 0002	1		.10		
				PROCESS			DB09	1		.10	PM 6668	1		.10		
30A	MAN PNA	DEGR	1.0													
				PROCESS			DB09	1		.07	PM 3428	1		.07		
				TRANSIT												
				SETUP												
				PROCESS												
				TRANSIT												
				SETUP												
				PROCESS												

SECRET

NAME C. C. FORD ALO 00 DATE 6-30-89 RCC MARIETTA SHEET OF

WCD 16202A
WCD DATE 89040

PCN
NSN
P/N 15062A

[illegible]

251

OPERATION PROFILE

NAME Turner ALC 00 DATE 5-24-89 RCC MAN PRA SHEET 1 OF 1

PCN		NSN		P/N		WCD		WCD		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS	
15068A		16262N		87040		WCD DATE		87040		WCD DATE		87040		87040	
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS	SKILL CODE/LEVEL	QTY.	TIME REQUIRED %	TIME REQUIRED HRS.	EQUIPMENT CODE	QTY.	TIME REQUIRED %	TIME REQUIRED HRS.		
28	MAN	Ream	1.00	TRANSIT		JA 10	1		.02						
	SETUP														
	PROCESS														
	PRA			TRANSIT		JA 10	1		.50	PM 2576	1		.50		
				SETUP		JA 10	1		.50	PM 2576	1		.50		
				PROCESS		JA 10	1		.55	PM 2576	1		.55		
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

OPERATION PROFILE

NAME Verstappen ALC DATE 5-25-89 RCC Brakes SHEET 1 OF 2

WCD 1620Z WCD DATE 89040

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS			
					MANDATORY FLOW HOURS %	SKILL CODE/ LEVEL	QTY.	TIME REQUIRED %	TIME REQUIRED HRS.	QTY.		TIME REQUIRED %	TIME REQUIRED HRS.	
035	MANU REP	TRSP	1.0	TRANSIT		0VHD	1					Transport and inspect and load onto painting line		
				SETUP										
				PROCESS										
040		PRIM	1.0	TRANSIT								PRIME and DRY		
				SETUP		3009	1							
				PROCESS										
040A		PRIM	1.0	TRANSIT								1st coat		
				SETUP		3009	1							
				PROCESS										
040B		PRIM		TRANSIT								2nd coat		
				SETUP		3009	1							
				PROCESS										
040C		PRIM		TRANSIT								unload		
				SETUP		3009	1							
				PROCESS										

B-52 pressure plate

DR

OPERATION PROFILE

NAME <u>W. E. H. H. H.</u>		ALC _____		DATE _____		RCC _____		SHEET <u>2</u> OF <u>2</u>						
WCD <u>162022N</u>		WCD DATE <u>090416</u>												
P/N <u>15068A</u>														
OPERATION NUMBER	NCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS			
					%	HRS.	SKILL CODE/LEVEL	QTY.	%	HRS.				
050	MAN PGP	Rivet	1.0	TRANSIT								Rivet friction elements		
				SETUP										
				PROCESS										
060	{	Insp	1.0	TRANSIT								Inspect paperwork		
				SETUP										
				PROCESS										
				TRANSIT										
				SETUP										
				PROCESS										
				TRANSIT										
				SETUP										
				PROCESS										
				TRANSIT										
				SETUP										
				PROCESS										
				TRANSIT										
				SETUP										
				PROCESS										

B-52 pressure plad

OPERATION PROFILE

B-52 STATION ASSY (STEEL)

NAME P. DINGELISS ALC 00 DATE 6 JUN 85 RCC MANAGER SHEET 1 OF 2

WCD 16203N WCD DATE 89040																	
15068A																	
PCN IN PM	OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS					
						MANDATORY FLOW HOURS %	SKILL CODE/ LEVEL	QTY.	TIME REQUIRED %	HRS.	EQUIPMENT CODE	QTY.	TIME REQUIRED %	HRS.			
5	MAN PEW	DIS	1.00	TRANSIT											SEP. STATIONS FROM ROTORS		
				SETUP													
				PROCESS													
6	MAN PEW	REM	1.00	TRANSIT			H307	1	100	0.02	W68001	1	100	0.02	LINERS		
				SETUP													
				PROCESS													
6A	MAN PEW	STALL	1.00	TRANSIT			H307	1	100	0.08	PM0429	1	100	0.08	ALL PM0430 ON PALLET		
				SETUP													
				PROCESS													
6B BA	MAN PEW	LOAD	1.00	TRANSIT			H307	1	100	0.02					ROTOR BLAST MEAT HOOKS		
				SETUP													
				PROCESS													
6C BA	MAN PEW	CUT	1.00	TRANSIT			H307	1	100	0.01	PM7432	1	50	0.01	ROTOR BLAST		
				SETUP													
				PROCESS													
						100					PM7432	1	100	0.08			

WCD 162033N WCD DATE 89040

15060A

401-4-133

DR

OPERATION PROFILE

G-52 STATION ASSY

NAME D. DUBUIS ALC 00 DATE 6 JUN 89 RCC MAN PGW SHEET 2 OF 2

WCD 16203N WCD DATE 85040

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS			MANPOWER			EQUIPMENT			TIME REQUIRED		DATA SOURCE COMMENTS
					%	HRS		QTY.	%	HRS	EQUIPMENT CODE	QTY.	%	HRS		
8A	MAN PGW	UNLO	1.00	TRANSIT												ROTORCAST TO Pallet
				SETUP												
				PROCESS												
12	MAN PGW	Insp	1.00	TRANSIT												E&I
				SETUP												
				PROCESS												
12A	MAN PGW	Stack	1.00	TRANSIT												on Pallet + Paperwork
				SETUP												
				PROCESS												
				TRANSIT												
				SETUP												
				PROCESS												
				TRANSIT												
				SETUP												
				PROCESS												

OPERATIONAL PROFILE

NAME MEL ANDERSON ALC 00 DATE 5-31-89 RCC MANPGW SHEET 1 OF 3

WCD <u>15068A</u> WCD <u>16203A</u> WCD DATE <u>89040</u>													
OPERATION NUMBER	NCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/LEVEL	MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS	
					%	HRS.		QTY.	%	HRS.	QTY.		%
				TRANSIT									
				SETUP									
				PROCESS									
				~~TRANSIT~~									
				~~SETUP~~									
20	MAN PNA	MAG	1.0	PROCESS			DB09	1		.10	PM 6668	1	.10
				~~TRANSIT~~									
				~~SETUP~~									
20A	MAN PNA	DEGR	1.0	PROCESS			DB09	1		.07	PM 3428	1	.07
				TRANSIT									
				SETUP									
				PROCESS									
				TRANSIT									
				SETUP									
				PROCESS									

Completed 16205H

OPERA PROFILE

NAME MEL ANDERSON ALC 00 DATE 5-31-89 RCC MANPGW SHEET 2 OF 2

WCD 16203N WCD DATE 89040

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS
					MANDATORY FLOW HOURS	SKILL CODE/ LEVEL	QTY.	TIME REQUIRED %	TIME REQUIRED %	QTY.	
				TRANSIT							
				SETUP							
				PROCESS							
30	MAN PNA	MAG	1.0	TRANSIT		OVHD	1	.10		1	.10
				PROCESS		DB09	1	.10		1	.10
30A	MAN PNA	DEGR	1.0								
				PROCESS		DB09	1	.07		1	.07
				TRANSIT							
				SETUP							
				PROCESS							
				TRANSIT							
				SETUP							
				PROCESS							

WCD DATE 89040

web 1620.320

CCB

15068A

NSN 15068A			P/N			MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS			
OPERATION NUMBER	ACC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE		QTY.	TIME REQUIRED	
					%	HRS.			%	HRS.				%	HRS.
25	MAN POW	LOAD	1	TRANSIT											Load in Place in Furnace IS/STACK 30/LOAD
				SETUP											
				PROCESS											
25A	MAN POW	Bake	1	TRANSIT											HEAT UP IN OVEN
				SETUP											
				PROCESS											
25B	MAN POW	UNLOAD	1	TRANSIT											REMOVE FROM OVEN
				SETUP											
				PROCESS											
25C	MAN POW	COOL DOWN		TRANSIT											AIR COOL DOWN
				SETUP											
				PROCESS	1.0	6.0									
25D	MAN POW	UNLOAD		TRANSIT											REMOVE FROM Rack BY HAND
				SETUP											
				PROCESS											

150.21N.25"E

OPERATIONAL PROFILE

NAME Turner ALC 00 DATE 5-24 RCC MANPRA SHEET 1 OF 1

PCH
NSN
PIN

15068A

WCD 16203N

WCD DATE 87090

15068A

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	MANPOWER		TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED		DATA SOURCE COMMENTS
					%	HRS.		QTY.	%	HRS.	%			HRS.		
27	MAN	Room	.10	TRANSIT			JA 10	1		.02						
	SETUP					JA 10	1		.03	PM 1788	1		.03			
	PROCESS					JA 10	1		.15	PM 1788	1		.15			
				TRANSIT												
				SETUP												
				PROCESS												
				TRANSIT												
				SETUP												
				PROCESS												
				TRANSIT												
				SETUP												
				PROCESS												
				TRANSIT												
				SETUP												
				PROCESS												
				TRANSIT												
				SETUP												
				PROCESS												

DR

OPERATION PROFILE

NAME KEESTHAN ALC _____ DATE _____ RCC _____ SHEET 1 OF 1

WCD 16203N WCD DATE 29/10/40

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		TIME REQUIRED		DATA SOURCE COMMENTS
					%	HRS.	SKILL CODE/LEVEL	QTY.	%	HRS.	QTY.	%	
03h	MAN PAP	Insp	1.0	TRANSIT			04HD	1		.01	1		Inspect and load paint line
				SETUP									
				PROCESS			3409	1		.02	1		
04HD		Prim	1.0	TRANSIT									Prime and Dry
				SETUP		.25	3409	1		.01	1		
				PROCESS							1		
04HP		UNLD	1.0	TRANSIT									UNLOAD Grange line paint to conveyor
				SETUP			Y409	1		.01	1		
				PROCESS							1		
050		RIND	1.0	TRANSIT									RIND friction elements
				SETUP									
				PROCESS			Y409	1		.07	1		
060		Insp + Accp	1.0	TRANSIT									Acceptance of paperwork
				SETUP									
				PROCESS			Y409	1		.02			

B-52 Jndor 070 Insp 1.0 Process 1.0 Y409 .02 Usual Final inspection

DR

OPERATION PROFILE

B-52 BACKING PLATE (STEEL)

NAME D. DIVELEISS ALC 00 DATE 6 JUN 89 RCC MANDEW SHEET 1 OF 3

PCN		WCD		WCD		WCD DATE		EQUIPMENT		DATA SOURCE	
OPERATION NUMBER	NOC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS	MANPOWER	TIME REQUIRED	EQUIPMENT CODE	QTY.	TIME REQUIRED	COMMENTS
					%	QTY.	%			%	
5	MAN RAW	DIS	1.00	TRANSIT							Rem Bolts, Washers & Nuts.
				SETUP							
				PROCESS							
7	MAN RAW	REM	1.00	TRANSIT							LINERS
				SETUP							
				PROCESS							
7A	MAN RAW	STACK	1.00	TRANSIT							ATT. PMOYD on Pallet
				SETUP							
				PROCESS							
7B	MAN RAW	LOAD	1.00	TRANSIT							RORO CRANE near Hooks
				SETUP							
				PROCESS							
8	MAN RAW	CLN	1.00	TRANSIT							RORO CRANE
				SETUP							
				PROCESS							

OPERATION PROFILE

13-52 Backing Plate

NAME D. DUNELBESS ALC 00 DATE 6 Jul 89 RCC MTAN PGW SHEET 2 OF 2

PCN		WCD		WCD DATE		MANPOWER		EQUIPMENT		TIME REQUIRED		TIME REQUIRED		DATA SOURCE COMMENTS
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS	SKILL CODE/LEVEL	QTY.	%	HRS.	EQUIPMENT CODE	QTY.	%	HRS.	
8B	MTAN PGW	LNLD	1.00	TRANSIT										REQUEST TO Pallet
				SETUP										
				PROCESS		4305	1	100	101	PM7432	1	50	101	
12	MTAN PGW	INSP	1.00	TRANSIT										E&I
				SETUP										
				PROCESS		DI	1	100	108	FP0001	1	100	108	
12A	MTAN PGW	STOCK	1.00	TRANSIT										Palletize
				SETUP										
				PROCESS		DI	1	100	102					
				TRANSIT										
				SETUP										
				PROCESS										
				TRANSIT										
				SETUP										
				PROCESS										

OPERATIONAL PROFILE

[illegible]

OPERAT. PROFILE

NAME MEL ANDERSON ALC 00 DATE 5-31-89 RCC MANPGW SHEET 2 OF 2

WCD 16205N WCD DATE 89040

PCID
NSH
P/N 15068A

NSN PIN		/5068A														
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS			
					%	HRS.	SKILL CODE/ LEVEL	QTY.	%	HRS.	EQUIPMENT CODE	QTY.		%	HRS.	
				TRANSIT												
				SETUP												
				PROCESS												
30	MAN PNA	MAG	1.0	TRANSIT			OVHD	1		.10	FL 0002	1		.10		
				PROCESS			DBO9	1		.10	PM 6668	1		.10		
30A	MAN PNA	DEGR	1.0													
				PROCESS			DBO9	1		.07	PM 3428	1		.07		
				TRANSIT												
				SETUP												
				PROCESS												
				TRANSIT												
				SETUP												
				PROCESS												

OPERATION PROFILE

NAME Turner ALC AL DATE 5-24-89 RCC MAN PRA SHEET 1 OF 1

PCN
NSN
PIN

15068A

WCD 16204N

WCD DATE 89040

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS
					SKILL CODE/ LEVEL	QTY.	TIME REQUIRED % HRS.	EQUIPMENT CODE	QTY.	TIME REQUIRED % HRS.	
27	MAN	Recm	1.00	TRANSIT	JA 10	1	.02				
	PRA			SETUP	JA 10	1	.56	PM 2576	1	.56	
				PROCESS	JA 10	1	.46	PM 2576	1	.46	
				TRANSIT							
				SETUP							
				PROCESS							
				TRANSIT							
				SETUP							
				PROCESS							
				TRANSIT							
				SETUP							
				PROCESS							
				TRANSIT							
				SETUP							
				PROCESS							
				TRANSIT							
				SETUP							
				PROCESS							

30 EMP

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OPERATION PROFILE

NAME KERSTMAN ALC 80 DATE 16204N RCC Drakes SHEET 1 OF 2

NSN 15069A WCD 16204N WCD DATE 89040

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS			MANPOWER			EQUIPMENT			TIME REQUIRED		DATA SOURCE COMMENTS
					%	HRS.		QTY.	%	HRS.	EQUIPMENT CODE	QTY.	%	HRS.		
035	MAN RGR	Imp	1.0	TRANSIT				1			01 FLO01	1			.01	Transport Inspect Load
				~~SETUP~~												
				PROCESS				1		.02	Pm0922	1			.02	
040		Prim	1.0	TRANSIT												Prime and Dry
				~~SETUP~~		1.01		1		.01	Pm0922	1			1.01	
				PROCESS							Pm0438	1			.01	
040A		Prim	1.0	TRANSIT												1st Load one side only
				~~SETUP~~				1		.01	Pm0922	1			.01	
				PROCESS							Pm0436	1			.01	
040B		Prim	1.0	TRANSIT												2nd Load & Dry 1 side only
				~~SETUP~~		.5		1		.01	Pm0922	1			.5	
				PROCESS							Pm0437	1			.01	
040C		Unload	1.0	TRANSIT												unload & Inspect
				~~SETUP~~							Pm0922	1			.02	
				PROCESS				1		.02	Pm0922	1			.02	

352 backing plate

DR

OPERATION PROFILE

NAME <u>Kelstern</u>		ALC		DATE		RCC		SHEET <u>2</u> OF <u>2</u>						
WCD <u>16204N</u>		WCD <u>16204N</u>		WCD DATE <u>890410</u>										
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		TIME REQUIRED %	TIME REQUIRED HRS.	DATA SOURCE COMMENTS	
					%	HRS.	QTY.	SKILL CODE/LEVEL	QTY.	EQUIPMENT CODE				QTY.
050	UNKN RGP	Rivet	1.0	TRANSIT									Rivet friction pads	
				SETUP										
				PROCESS										
060	{	Acpt	1.0	TRANSIT									Acceptance of repairwork	
				SETUP										
				PROCESS										
070	{	Insp	1.0	TRANSIT									Final visual inspect.	
				SETUP										
				PROCESS										
				TRANSIT										
				SETUP										
				PROCESS										
				TRANSIT										
				SETUP										
				PROCESS										

B-52 backing plate

? 70

OPERATION PROFILE

B-52 ROTOR ASSY (SPEL)

NAME D. DUESLOSS ALC 00 DATE 7 Jul 89 RCC MTANPGW SHEET 1 OF 1

NSN

WCD 16205N

WCD DATE 890820

PM 15068A

NSN
PN 15068A

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS			MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS		
					%	HRS.	SKILL CODE/ LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED			
									%	HRS.			%		HRS.	
5	MAN PGW	Disc	1.00	TRANSIT										REMOVE ANY F.M.		
				SETUP												
				PROCESS			H307	1	100 .01	W80001	1	100 .01				
5A	MAN PGW	Stack	1.00	TRANSIT										on Pallet		
				SETUP												
				PROCESS			H307	1	100 .02							
20A	MAN PGW	LOAD	1.00	TRANSIT										ROTORBLAST MAGNET HOODS		
				SETUP												
				PROCESS			H307	1	100 .01	PM7432	1	50 .01				
20	MAN PGW	CLN	1.00	TRANSIT										ROTORBLAST		
				SETUP			H307	1	100 .01							
				PROCESS												
20B	MAN PGW	UNLN	1.00	TRANSIT										ROTORBLAST TO Pallet		
				SETUP												
				PROCESS												

401-4-133

1.5C-21112C

OPERATIONAL PROFILE

NAME MEL ANDERSON ALC 00 DATE 5-31-89 RCC MANPGW SHEET 1 OF 3

WCD 16205N WCD DATE 89040

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED		DATA SOURCE COMMENTS	
					%	HRS.			%	HRS.			%	HRS.		
				TRANSIT												
				SETUP												
				PROCESS												
30	MAN PNA	MAG	1.0	TRANSIT			OVHD	1		.10	FL 0001	1		.10		
				PROCESS			DB09	1		.10	PM 6668	1		.10		
30A	MAN PNA	DEGR	1.0													
				PROCESS			DB09	1		.07	PM 3428	1		.07		
				TRANSIT												
				SETUP												
				PROCESS												
				TRANSIT												
				SETUP												
				PROCESS												

OPERATIONAL PROFILE

NAME MEL ANDERSON ALC 00 DATE 5-31-89 RCC MANPGW SHEET 2 OF 3

PCN
NSN
PM

WCD 16205

WCD DATE

15068A

/5068A													
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS
					%	HRS.	SKILL CODE/ LEVEL	QTY.	%	HRS.	EQUIPMENT CODE	QTY.	
				TRANSIT									
				SETUP									
				PROCESS									
80	MAN PNA	MAG	1.0	TRANSIT			OVHD	1	.10	FL 0002	1	.10	
				PROCESS			DBO9	1	.10	PM 6668	1	.10	
80A	MAN PNA	DEGR	1.0	PROCESS			DBO9	1	.07	PM 3428	1	.07	
				TRANSIT									
				SETUP									
				PROCESS									
				TRANSIT									
				SETUP									
				PROCESS									

OPERATION PROFILE

NAME Turner ALC 00 DATE 5-24-89 RCC MANPRA SHEET 1 OF 1

WCD 16205N WCD DATE 89040

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/LEVEL		MAINPOWER		EQUIPMENT		TIME REQUIRED		DATA SOURCE COMMENTS
					%	HRS.	%	LEVEL	QTY.	%	HRS.	QTY.	%	HRS.	
SS	MAN	Modi	.10	TRANSIT				JA II	1						
	PRA			SETUP				JA II	1		PM 5268	1		.56	
				PROCESS				JA II	1		PM 5268	1		1.53	
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

OPERATION PROFILE

02

NAME <u>Turner</u> ALC <u>00</u> DATE <u>5-24-87</u> RCC <u>MANPRB</u> SHEET <u>1</u> OF <u>1</u>		WCD <u>16205N</u> WCD DATE <u>89040</u>								
PCN NSN PM	15068A	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS		
		MANDATORY FLOW HOURS %	OPERATION TYPE	SKILL CODE/ LEVEL	QTY.	%	HRS.		TIME REQUIRED %	HRS.
60	MAN PRB	Grin 1.0	TRANSIT	JAO9	1	.02				
			SETUP	JAO9	1	.20			.20	
			PROCESS	JAO9	1	.18			.18	
			TRANSIT							
			SETUP							
			PROCESS							
			TRANSIT							
			SETUP							
			PROCESS							
			TRANSIT							
			SETUP							
			PROCESS							
			TRANSIT							
			SETUP							
			PROCESS							
			TRANSIT							
			SETUP							
			PROCESS							

W/R

OPERATION PROFILE

NAME Kerstan, Kyle ALC 00 DATE 5-22-87 RCC Broken SHEET 1 OF 1

WCD 16205N WCD DATE 07040													
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS		
					MANDATORY FLOW HOURS	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.		TIME REQUIRED	
							%	HRS.				%	HRS.
085	MAN REP	Imp	1.0	TRANSIT ~~SETUP~~ PROCESS		4609	1						Inspect Rohr segment
085A	MAN REP	Rep	30	TRANSIT ~~SETUP~~ PROCESS		4609	1						Tighten segment bolts as required
090	MAN REP	dip	1.0	TRANSIT ~~SETUP~~ PROCESS		4609	1						oil dip
100		Imp	1.0	TRANSIT ~~SETUP~~ PROCESS		4609	1						Final Insp. & paperwork

B-52 Rohr Segment Assy

NAME D. Divelbiss ALC 00 DATE 5 Jun 89 RCC MANPGW SHEET 1 OF 1

SHEET 1 OF 1

ACC MANPGW

DATE 5 Jun 89

00

ALC.

NAME D. Divelbiss

1000 1000 1000

WCD 162191

WCD DATE 88266

15068

1

EQUIPMENT

[illegible]

110

OPERATION PROFILE

012

NAME KEPOTAN ALC 00 DATE 5-23-89 RCC Brakes SHEET 1 OF 1

WCD 162191 WCD DATE 90266

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SHELL CODE/ LEVEL	MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS
					%	HRS.		QTY.	%	EQUIPMENT CODE	QTY.	
020	MAN P&P	INTL	1.0	TRANSIT								Clean, inspect & inspect panels
				SETUP								
				PROCESS			Y609	1	.5	W4005	1	
025		ASM	.50	TRANSIT								Plug crosshairs ports
				SETUP								
				PROCESS			Y609	1	.1	W4005	1	
025A		ASM	.85	TRANSIT								Install return spring bushing
				SETUP								
				PROCESS			Y609	1	.1	W4005	1	
025B		ASM	1.0	TRANSIT								Assemble cylinders, adjust return spring pressure plate & seal & wire & adjust
				SETUP								
				PROCESS			Y609	1	1.2	W4005	1	
025C		ASM	1.0	TRANSIT								Brake plate shading
				SETUP			Y609	1	.33	CE 98	1	
				PROCESS						B50001	1	

B-52 Brake Assy

15C-2000X

OPERATION PROFILE

AR

NAME VERBAND ALC 00 DATE 5-23-89 RCC Brakes SHEET 2 OF 2

WCD 16219N WCD DATE 882606

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS			MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS
					%	HRS.		QTY.	%	HRS.	EQUIPMENT CODE	QTY.	%	HRS.
030	UNAD PGP	Test	1.0	TRANSIT				1		7	PM0449	1		7
				SETUP										
				PROCESS										
040		Asy	1.0	TRANSIT										
				SETUP										
				PROCESS				1		16	PM0933	1		16
050		Acpt	1.0	TRANSIT										
				SETUP										
				PROCESS				1		02				
060		Imp	1.0	TRANSIT										
				SETUP										
				PROCESS				1		02	PM0933	1		02
9999		Se11	1.0	TRANSIT										
				SETUP										
				PROCESS										

Test & Adjust Brakin

Recals and finish

Acceptance of paperwork

Final Visual Inspection

B-52 Brake Assy

1.50.20020

OPERATION PROFILE

NAME KERITHAN ALC DATE WCD P16201 RCC MAN P&P-Bakes SHEET 1 OF 1

WCD P 16221		WCD DATE 89208													
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS		
					%	HRS.	SKILL CODE/LEVEL	QTY.	%	HRS.	EQUIPMENT CODE	QTY.		%	HRS.
010A	MAN P&P	Dis	1.0	TRANSIT			Y609	1		01				Disassemble	
				SETUP											
				PROCESS			Y609	1		03	W10006	1			03
020A	MAN P&P	CIN	1.0	TRANSIT			Y609	1		01				Clean	
				SETUP											
				PROCESS			Y609	1		08	P10434	1	50		05
030A	MAN P&P	Imp	1.0	TRANSIT							P10434	1	50	05	Inspect
				SETUP							W10006	1		03	
				PROCESS											
040A	MAN P&P	ASM	1.0	TRANSIT										Assemble and check function	
				SETUP											
				PROCESS			Y609	1		05	W10006	1			05
050A	MAN P&P	ASM	1.0	TRANSIT											
				SETUP											
				PROCESS											

B-52 Brake cylinder and return springs Assemblies
 pseudo WCD # P16201 Note 12 per Brake Assy

WR

OPERATION PROFILE

05A-Brake Assy

NAME <u>D. DIVELEISS</u>		ALC <u>00</u>		DATE <u>12 June 89</u>		RCC <u>MANPGW</u>		SHEET <u>1</u> OF <u>1</u>				
WCD <u>15698A</u>		WCD <u>21208N</u>		WCD DATE <u>89040</u>								
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS	
					MANDATORY FLOW HOURS %	SKILL CODE/LEVEL	QTY.	TIME REQUIRED %	QTY.	TIME REQUIRED %		
1	MAN PGW	IND	1.000	TRANSIT								Davis Zupan
				SETUP								
				PROCESS								
5	MAN PGW	SLT	1.000	TRANSIT								
				SETUP								
				PROCESS								
				TRANSIT								
				SETUP								
				PROCESS								
				TRANSIT								
				SETUP								
				PROCESS								
				TRANSIT								
				SETUP								
				PROCESS								

T.O. AB1-2-10063

1.50-300020

(GW)

OPERATION PROFILE

C-5A BRACE - Backing Plate (Ti)

NAME D. DUNELEBS ALC 00 DATE 12 JUN 89 RCC MTAN PGW SHEET 1 OF 1

WCD 21201N WCD DATE 89045

15698A

FOR
NIN
PM

13698A															
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER			EQUIPMENT				DATA SOURCE COMMENTS	
					%	HRS.	SKILL CODE/LEVEL	QTY.	%	HRS.	EQUIPMENT CODE	QTY.	%		HRS.
5	MTAN PGW	DIS	1.000	TRANSIT	---	---	---	---	---	---	---	---	---	---	REM Bolts + SEP PLATE FROM TILERS
				SETUP	---	---	---	---	---	---	---	---	---	---	
				PROCESS	---	---	---	---	---	---	---	---	---	---	
5A	MTAN PGW	STACK	1.000	TRANSIT	---	---	H305	1	100.00	W80002	1	100.00	---	TONGUE TUGS TO Pallet	
				SETUP	---	---	---	---	---	---	---	---	---		
				PROCESS	---	---	---	---	---	---	---	---	---		
5B	MTAN PGW	STACK	1.000	TRANSIT	---	---	H305	1	100.00	---	---	---	---	BAGGING PLATES TO 2ND Pallet	
				SETUP	---	---	---	---	---	---	---	---	---		
				PROCESS	---	---	---	---	---	---	---	---	---		
5C 9A	MTAN PGW	UNLO	1.000	TRANSIT	---	---	H305	1	100.00	---	---	---	---		
				SETUP	---	---	---	---	---	---	---	---	---		
				PROCESS	---	---	---	---	---	---	---	---	---		
9	MTAN PGW	DEGR.	1.000	TRANSIT	---	---	H305	1	100.00	W80002	1	100.00	---	IN MAGZ TRUCK DEGRADATE + COLD WATER RINSE	
				SETUP	---	---	---	---	---	---	---	---	---		
				PROCESS	100.00	H305	1	100.00	100.00	W80002	1	100.00	100.00		

REM Bolts
+
SEP Plate
From TILLOS

Torque TUBE
TO
Pallet

Basic
Plates to
2ND
Pallet

IN NAOZ TANK
DEGRATE
+
COLD WATER
RINSE

OPERATION PROFILE

C-5A BAKES - (Baking Place (pi))

NAME D. DAVIS ALC 00 DATE 12 Jun 89 RCC MAN PGW SHEET 2 OF 1

WCD 21201N WCD DATE 89045

15698A

PCD
HSH
PIN

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS
					MANDATORY FLOW HOURS	QTY.	TIME REQUIRED	EQUIPMENT CODE	QTY.	TIME REQUIRED	
					%		%			%	
9B	MAN PGW	CLN	1.00	TRANSIT							Water Blast - Vapor Hose
				SETUP							
				PROCESS	100	1	100 .17				
9C	MAN PGW	Rinse	1.00	TRANSIT							Hot Water
				SETUP							
				PROCESS	100	1	100 .16	PM5653	1	100 .17	
9D	MAN PGW	Rinse	1.00	TRANSIT							Cold Rinse
				SETUP							
				PROCESS	100	1	100 .02	PM5653	1	100 .17	
9E	MAN PGW	Stack	1.00	TRANSIT							To Pallet
				SETUP							
				PROCESS	100	1	100 .02	PM5653	1	100 .02	
9F		MOVE	1.00	TRANSIT							To Heat Treat
				SETUP							
				PROCESS		1	100 .08	FE0003	1	100 .08	

OPERATIONAL PROFILE

C-5A CRANE - JACKING HEAD - (REV)

NAME D. DUBIELSKI ALC 00 DATE 12 Jun 89 RCC MTANPGW SHEET 3 OF 4

WCD 21201N WCD DATE 890YS																	
OPERATION NUMBER	NOC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS						
					MANDATORY FLOW HOURS %	SKILL CODE/ LEVEL	QTY.	TIME REQUIRED %	HRS.	EQUIPMENT CODE		QTY.	TIME REQUIRED %	HRS.			
30	MTAN PGW	INSP	1.00	TRANSIT								FLATNESS #1					
				SETUP													
				PROCESS													
30A	MTAN PGW	STACK	1.00	TRANSIT								on Pallet					
				SETUP													
				PROCESS													
30B	OUHD PEW	MOVE	1.00	TRANSIT								TO FPI LINE					
				SETUP													
				PROCESS													
60	MTAN PGW	INSP	1.00	TRANSIT								FLATNESS #2					
				SETUP													
				PROCESS													
60A	MTAN PGW	STACK	1.00	TRANSIT								on Pallet					
				SETUP													
				PROCESS													

NR

OPERATION PROFILE

C-5A BRAKE - (BRADING PLATE (T))

NAME D. DIVERGESS ALC 00 DATE 12 Jun 89 RCC TRANPGW SHEET 4 OF 4

PCN 15698A WCD 21201N WCD DATE 89045

13698 A		MANPOWER												EQUIPMENT			DATA SOURCE COMMENTS
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED		DATA SOURCE COMMENTS		
					%	HRS.			%	HRS.			%	HRS.			
600	OUHD PHW	ITTOUE	1.000	TRANSIT											TU FPI		
				SETUP													
				PROCESS													
				TRANSIT													
				SETUP													
				PROCESS													
				TRANSIT													
				SETUP													
				PROCESS													
				TRANSIT													
				SETUP													
				PROCESS													
				TRANSIT													
				SETUP													
				PROCESS													
				TRANSIT													
				SETUP													
				PROCESS													

TO FPI

OPERATION PROFILE

C-5A BRIGADE - STATION/Carrier (B2)

NAME D. DIVERGESS ALC 00 DATE 12 JUN 89 RCC MANPSW SHEET 1 OF 4

WCD <u>21202N</u>		WCD DATE <u>89095</u>		WCD <u>15698A</u>		WCD <u>21202N</u>		WCD DATE <u>89095</u>	
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS	MANPOWER	EQUIPMENT	TIME REQUIRED	DATA SOURCE COMMENTS
					% HRS	SKILL CODE/ LEVEL	QTY.	% HRS	
5	MAN PSW	DIS	1.00	TRANSIT					Rem. Paps
				SETUP					
				PROCESS		H305	1	100 .17	
5A	MAN PSW	STACK	1.00	TRANSIT					on pallet
				SETUP					
				PROCESS		H305	1	100 .02	
~~5B~~ ~~9x~~	MAN PSW	UNLD	1.00	TRANSIT					UNLD
				SETUP					
				PROCESS		H305	1	100 .03	
~~9B~~	MAN PSW	DEGR	1.00	TRANSIT					NAC2
				SETUP					
				PROCESS	100 .25	H305	1	100 .15	
~~9C~~	MAN PSW	RINSE	1.00	TRANSIT					Cold H2O
				SETUP					
				PROCESS	100 .03	H305	1	100 .03	

T.O. 431-2-1063

OPERATION PROFILE

C-5A BRAKE - SIGMA / SARTER

NAME <u>D. DIVISALIS</u>		ALC <u>00</u>		DATE <u>12 JUN 89</u>		RCC <u>MTAN/PGW</u>		SHEET <u>2</u> OF <u>4</u>				
PCN <u>15698A</u>		WCD <u>21202 N</u>		WCD DATE <u>89045</u>								
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS	
					MANDATORY FLOW HOURS	QTY.	TIME REQUIRED	EQUIPMENT CODE	QTY.	TIME REQUIRED		
					%	HRS.	%	HRS.	%	HRS.		
9	MTAN PGW	CLN	1.000	TRANSIT							WET BRIST Vapor - Hone	
				SETUP								
				PROCESS								
90	MTAN PGW	RINSE	1.000	TRANSIT							Cold H ₂ O	
				SETUP								
				PROCESS								
9E	MTAN PGW	Proc	1.000	TRANSIT							Wet Stone	
				SETUP								
				PROCESS								
9F	MTAN PGW	Rinse	1.000	TRANSIT							Hot H ₂ O	
				SETUP								
				PROCESS								
9G	MTAN PGW	Stack	1.000	TRANSIT							on Pallet	
				SETUP								
				PROCESS								

OPERATION PROFILE

CSA BRIDGE

NAME D. DUBELISS ALC 00 DATE 12 JUN 88 RCC TRANPGRW SHEET 4 OF 4

WCD 21202N WCD DATE 880415

15698A

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS
					MANDATORY FLOW HOURS	QTY.	TIME REQUIRED	EQUIPMENT CODE	QTY.	TIME REQUIRED	
					%		%			%	
60A	TRAN PGRW	UNLO	1.00	TRANSIT							FROM OH P Roller Conv.
				SETUP							
				PROCESS							
60B	TRAN PGRW	Insp	1.00	TRANSIT							E.I. - FLATNESS
				SETUP							
				PROCESS							
60C	TRAN PGRW	Stack	1.00	TRANSIT							on pallet
				SETUP							
				PROCESS							
60D	QUAD PGRW	MOVE	1.00	TRANSIT							TO FFI
				SETUP							
				PROCESS							
				TRANSIT							
				SETUP							
				PROCESS							

Needs to be entered

18

OPERATION PROFILE

NAME <u>Verghara</u>		ALC _____		DATE _____		RCC <u>MANIPAL-Bakes</u>		SHEET <u>1</u> OF <u>1</u>					
WCD <u>P21206</u>		WCD DATE <u>89200</u>											
NSN <u>156999A</u>													
PIN _____													
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	SKILL CODE/LEVEL	QTY.	TIME REQUIRED %	EQUIPMENT CODE	QTY.	TIME REQUIRED %	DATA SOURCE COMMENTS	
010A	MAN PGP	Dis	1.0	TRANSIT		Y609	1					Disassemble	
				SETUP									
				PROCESS									
020A	~	CLN	1.0	TRANSIT		Y609	1					Clean	
				SETUP									
				PROCESS									
030A	~	IMP	1.0	TRANSIT								Inspect	
				SETUP									
				PROCESS									
040A	~	Assy	1.0	TRANSIT								Assemble	
				SETUP									
				PROCESS									

C-5A Cylinder Assy
Pardo WCD# P21206
8 per Assy

FORM 105-1

DA

OPERATION PROFILE

C-50 SNOXZ - BATOR / CARRIER (Bw)

NAME <u>D. DIVELISS</u> ALC <u>OC</u> DATE <u>12 JUN 89</u> RCC <u>MANPQW</u> SHEET <u>1</u> OF <u>1</u>										
WCD <u>21263N</u> WCD DATE <u>89054</u>										
15698A										
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS	MANPOWER	EQUIPMENT	TIME REQUIRED	TIME REQUIRED	DATA SOURCE COMMENTS
					%	QTY.	SKILL CODE/ LEVEL	%	HRS.	
S	MAN PGW	Dis	1.00	TRANSIT						REM-PADS
				SETUP						
				PROCESS						
Sa	MAN PGW	Struck	1.00	TRANSIT						on Pallet
				SETUP						
				PROCESS						
Sa	MAN PGW	Unld	1.00	TRANSIT						UNLOAD
				SETUP						
				PROCESS						
Sb	MAN PGW	DEGR	1.00	TRANSIT						NAO2
				SETUP						
				PROCESS						
Sc	MAN PGW	Rins	1.00	TRANSIT						Cold H2O
				SETUP						
				PROCESS						

TR. 4B1-2-1063

15C-2000X

AK

OPERATION PROFILE

C-5A Brake - Rotary Carrier

NAME <u>D. DIVESS</u>		ALC <u>DC</u>		DATE <u>12 JUN 89</u>		RCC <u>MANPGW</u>		SHEET <u>2 OF 4</u>					
WCD <u>212430</u>		WCD <u>15698A</u>		WCD DATE <u>89054</u>									
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		TIME REQUIRED		DATA SOURCE COMMENTS
					%	HRS.	QTY.	SKILL CODE/LEVEL	%	HRS.	QTY.	%	
9	MAN PGW	C _{UN}	1.00	TRANSIT									wet Blast Vapor Hone
				SETUP									
				PROCESS									
90	MAN PGW	Rinse	1.00	TRANSIT									Cold H ₂ O
				SETUP									
				PROCESS									
9E	MAN PGW	Rinse	1.00	TRANSIT									wet Stone
				SETUP									
				PROCESS									
9F	MAN PGW	Rinse	1.00	TRANSIT									Hot H ₂ O
				SETUP									
				PROCESS									
9G	MAN PGW	Stack	1.00	TRANSIT									on pallet
				SETUP									
				PROCESS									

OPERATION PROFILE

C-SA (Spare - Motor / Carrier)

NAME D. Dineen ALC 00 DATE 12 Jun 89 RCC THANESW SHEET 3 OF 4

(PCN) 15698A

WCD 21203N

WCD DATE 89054

5698A																
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED		DATA SOURCE COMMENTS	
					%	HRS.			%	HRS.			%	HRS.		
304	CUMD P6W	MOVE	1.000	TRANSIT												MOVE TO HEAR THUMP
				SETUP												
				PROCESS												
30A	MAN P6W	UNLO	1.000	TRANSIT												TO RAILER CONV.
				SETUP												
				PROCESS												
30	MAN P6W	INSF	1.000	TRANSIT												FLATNESS
				SETUP												
				PROCESS												
30B	MAN P6W	STACK	1.000	TRANSIT												ON PALLET
				SETUP												
				PROCESS												
30C	CUMD P6W	MOVE	1.000	TRANSIT												TO FPI
				SETUP												
				PROCESS												

OPERATION PROFILE

C-SA BLAKE - KERN / CARRIER

NAME D. Divisio ALC 00 DATE 12 JUN 89 RCC TRANSW SHEET 4 OF 4

PCN
RSH
PIN

15698A

WCD 21203N

WCD DATE 89054

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS
					SKILL CODE/ LEVEL	QTY.	TIME REQUIRED % HRS.	EQUIPMENT CODE	QTY.	TIME REQUIRED % HRS.	
60A	MAN RSH	UNLO	1.00	TRANSIT							OH CONU. TO MILLER CONU.
				SETUP							
				PROCESS							
60B	MAN RSH	INSP	1.00	TRANSIT							FURNACE #2
				SETUP							
				PROCESS							
60C	MAN RSH	STACH	1.00	TRANSIT							on roller
				SETUP							
				PROCESS							
60D	MAN RSH	MOVE	1.00	TRANSIT							TO FPI
				SETUP							
				PROCESS							
				TRANSIT							
				SETUP							
				PROCESS							

OPERATION PROFILE

C-5A (Snake) - ENO PLATE / COASTER

SHEET 2 OF 4

NAME D. DIVELOISS ALC 00 DATE 12 JUN 89 RCC MANPSW

WCD 21204N WCD DATE 88083

WCD 15698A

15698A															
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS		
					%	HRS.	SKILL CODE/ LEVEL	QTY.	%	HRS.	EQUIPMENT CODE	QTY.		%	HRS.
9	MAN PSW	CLN	1.00	TRANSIT										WET BLAST - Vaporz Hone	
				SETUP											
				PROCESS											
9D	MAN PSW	RINSE	1.00	TRANSIT										HOLD H ₂ O	
				SETUP											
				PROCESS	100	.02	H305	1	100	.02	Pm5657	1	100		.02
9E	MAN PSW	PROC.	1.00	TRANSIT										WET STONE	
				SETUP											
				PROCESS											
9F	MAN PSW	RINSE	1.00	TRANSIT										HOLD H ₂ O	
				SETUP											
				PROCESS	100	.02	H305	1	100	.02	Pm5657	1	100		.02
9G	MAN PSW	STACK	1.00	TRANSIT										on Pallet	
				SETUP											
				PROCESS											

OPERATION PROFILE

C-S A Brake - END PLATE / CARBIDE

NAME D. DIVELEISS ALC 00 DATE 12 JUN 89 RCC MTAN PGW SHEET 3 OF 4

WCD 21204N WCD DATE 88083

PCN 15698A

OPERATION NUMBER		RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS		
						%	HRS.	QTY.	%	HRS.	EQUIPMENT CODE	QTY.	%		HRS.	
29	OVHD PGW	MOVE	1.00	TRANSIT										MOVE TO HEAT TREAT		
				SETUP												
				PROCESS				OVHD	1	100	.08	F00003	1		100	.08
30A	MTAN PGW	UNLO	1.00	TRANSIT										TO CONVEYOR - KOLLER		
				SETUP												
				PROCESS				DI07	1	100	.03	C000003	1		100	.03
30	MTAN PGW	INSP	1.00	TRANSIT										FLATNESS		
				SETUP												
				PROCESS				DI07	1	40	.08	F00001	1		40	.08
30B	MTAN PGW	STACK	1.00	TRANSIT										ON PALLET		
				SETUP												
				PROCESS				DI07	1	60	.17				60	.17
30C	OVHD PGW	MOVE	1.00	TRANSIT										TO FPI		
				SETUP												
				PROCESS												

OPERATION PROFILE

C-5A BOMB - END PLATE / CARRIER

NAME D. DINEGLISS ALC 00 DATE 12 JUN 89 ACC MANAGW SHEET 4 OF 4

WCD 21204N WCD DATE 88083

WCD 15698A

OPERATION NUMBER	ROC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS			MANPOWER			EQUIPMENT			TIME REQUIRED	DATA SOURCE COMMENTS
					%	HRS.		QTY.	%	HRS.	EQUIPMENT CODE	QTY.	%	HRS.	
60A	MAN PGW	UNLO	1.000	TRANSIT											From O.H. To Roller conveyor
				SETUP							Pm0901	1	100	103	
				PROCESS											
60B	MAN PGW	Insp	1.000	TRANSIT											E&I - Flatness #2
				SETUP											
				PROCESS											
60C	MAN PGW	Stack	1.000	TRANSIT											on pallet
				SETUP											
				PROCESS											
60D	OVHO PGW	MOVE	1.000	TRANSIT											TO FFI
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

OPERATION PROFILE

C-5A BRAKE - Piston Housing (AL)

NAME D. DWELBESS ALC 00 DATE 12 JUN 89 RCC MAN PGW SHEET 1 OF 5

WCD 21206N WCD DATE 89037

PCN 15698A

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS
					MANDATORY FLOW HOURS	QTY.	TIME REQUIRED	EQUIPMENT CODE	QTY.	TIME REQUIRED	
					%		%			%	
4A	MAN PGW	LIND	1.00	TRANSIT							UNLOAD
				SETUP							
				PROCESS							
4B	MAN PGW	DEGUM	1.00	TRANSIT							N402
				SETUP							
				PROCESS	100	1	100		1	100	
4C	MAN PGW	RINSE	1.00	TRANSIT							Cold H ₂ O
				SETUP							
				PROCESS	100	1	100		1	100	
4	MAN PGW	CLN	1.00	TRANSIT							Vapor Hone (wet Blast)
				SETUP							
				PROCESS							
4D	MAN PGW	RINSE	1.00	TRANSIT							HOT H ₂ O
				SETUP							
				PROCESS	100	1	100		1	100	

T.O. 4B1-2-10063 / 4B1-2-1203

15C-20002C

OPERATION PROFILE

C-5A BRIDGE - PISTON HOUSING (AL)

NAME D. OLIVE ALC 00 DATE 12 June 89 RCC MANPGRW SHEET 2 OF 5

WCD 212966N WCD DATE 89037

15698A

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS
					MANDATORY FLOW HOURS	QTY.	TIME REQUIRED	EQUIPMENT CODE	QTY.	TIME REQUIRED	
					%		%			%	
4E	MAN REW	STACK	1.00	TRANSIT							On Pallet
				SETUP							
				PROCESS		1	100.03				
4F	OUMD REW	MOVE	1.00	TRANSIT							To Diss Area
				SETUP							
				PROCESS		1	100.108	FL00003	1	100.103	
5	MAN REW	DIS	1.00	TRANSIT							REM Pistons
				SETUP							
				PROCESS		1	60.25 40.150			60.25 40.150	
5A	MAN REW	REM	1.00	TRANSIT							Clips
				SETUP							
				PROCESS		1	100.17	W000002	1	100.17	
50	MAN REW	LOAD	1.00	TRANSIT							O.H. Conveyor
				SETUP							
				PROCESS		1	100.104	W000002	1	100.104	

OPERATION PROFILE

C-5A BRAKE - PISTON HOUSING (AL)

NAME D. DAVIS ALC. 00 DATE 12 JUN 89 RCC 17AN/PGW SHEET 3 OF 5

WCD 21206N WCD DATE 890337

15698A

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS
					MANDATORY FLOW HOURS	QTY.	TIME REQUIRED	EQUIPMENT CODE	QTY.	TIME REQUIRED	
					%		%			%	
7	MAN PGW	CLN	1.00	TRANSIT				Pm0901	1	100	CHEM CLEAN LINE
				SETUP							
				PROCESS	100	2.89	100.00	Pm0916	1	100	ALT Pm0918 Pm0920 Pm0934
7B	MAN PGW	LNLO	1.00	TRANSIT				Pm0901	1	100	FROM QH, TO RAYLER CONVEYOR
				SETUP							
				PROCESS							
9	MAN PGW	CLN		TRANSIT							BLAST
				SETUP							
				PROCESS							
9B	MAN PGW	TRANS	1.00	TRANSIT				Pm0901	1	100	ALT Pm0912
				SETUP							
				PROCESS							OA. CONU. TO ANDREZ Strip
12	MAN PGW	PROC.	1.00	TRANSIT				Pm0901	1	100	ANDREZ Strip
				SETUP							
				PROCESS	100	.86	100.03	Pm0910	1	100	ALT Pm0935

OPERATION PROFILE

C-5A Brake - Piston Housing (AL)

NAME D. Dives ALC 00 DATE 12 Jun 89 RCC MANPGW SHEET 4 OF 5

WCD 21206N WCD DATE 89037

15698A

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PM

15698A						MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS				
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS	SKILL CODE/LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED				
								%	MRS.			%	MRS.			
12A	MAN PGW	TRANS	1.00	TRANSIT										TO FEI LINE (AUTOMATIC)		
				SETUP												
				PROCESS												
13A	MAN PGW	UNLO	1.00	TRANSIT										FROM O.H. CONV. TO ROLLER CONV.		
				SETUP												
				PROCESS												
13	MAN PGW	Proc	1.00	TRANSIT										ALT. PM0411		
				SETUP												
				PROCESS												
13B	MAN PGW	LOAD	1.00	TRANSIT										TO ROLLER CONV.		
				SETUP												
				PROCESS												
30	MAN PGW	INSP.	1.00	TRANSIT										ETI		
				SETUP												
				PROCESS												

From O.H.
Conv. to
Roller
Conv.

ACT. PM0411

To Roller
Conv.

OPERATION PROFILE

DR

C-SA Brake - Piston Housing (41)

NAME D. DIVELOSIS ALC 00 DATE 12 JUN 89 RCC MANPGW SHEET 5 OF 5

WCD 21206N WCD DATE 850331

156984

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OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	SKILL CODE/ LEVEL	MANPOWER		EQUIPMENT			DATA SOURCE COMMENTS
							QTY.	TIME REQUIRED %	QTY.	EQUIPMENT CODE	TIME REQUIRED %	
304	MAN PGW	EATCH	1.00	TRANSIT								To Pallet
				SETUP								
				PROCESS		0507	1	100.03				
305	OVHD PHW	MOVE	1.00	TRANSIT								To Machine Shop
				SETUP								
				PROCESS		0507	1	100.03		FL-00003	1	100.08
				TRANSIT								
				SETUP								
				PROCESS								
				TRANSIT								
				SETUP								
				PROCESS								
				TRANSIT								
				SETUP								
				PROCESS								

C.5A BRAKE-TORQUE TUBE (T₂)

SHEET 1 OF 3

WCD DATE 89/31

15698A

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OPERATION PROFILE

C-5A Brake - Tensque Tube (27)

NAME D. DIVELESS ALC 00 DATE 12 JUN 89 RCC MANPGW SHEET 2 OF 3

PCN			NSN			PIN			WCD			WCD DATE			WCD			
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/LEVEL	MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS						
					%	HRS.		QTY.	TIME REQUIRED		EQUIPMENT CODE		QTY.	TIME REQUIRED				
									%	HRS.				%	HRS.			
9	MAN PGW	CLN	1.00	TRANSIT												WET BRKST Vapor Hone		
				SETUP														
				PROCESS														
9D	MAN PGW	Rinse	1.00	TRANSIT												HOT H2O		
				SETUP														
				PROCESS														
9E	MAN PGW	Rinse	1.00	TRANSIT												Cold H2O		
				SETUP														
				PROCESS														
9F	MAN PGW	Stack	1.00	TRANSIT												on pallet		
				SETUP														
				PROCESS														
9H	OHHO PGW	Move	1.00	TRANSIT												TO FPI LINE		
				SETUP														
				PROCESS														

OPERATION PROFILE

C-SA BRACKS - Tensile Tube (Ti)

NAME D. DIVELEBS ALC 00 DATE 12 Jun 89 RCC 17ANPGW SHEET 3 OF 3

WCD 21207N WCD DATE 82131

PCN 15698A

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS
					MANDATORY FLOW HOURS	QTY.	TIME REQUIRED	EQUIPMENT CODE	QTY.	TIME REQUIRED	
					% HRS.		% HRS.			% HRS.	
19A	MAN PGW	UNLD	1.000	TRANSIT							OH Conv to 120116 Conv
				SETUP				Pm0901	1	100 .03	
				PROCESS							
19	MAN PGW	Proc	1.00	TRANSIT				KIGS	1	100 .03	Nick & Bun
				SETUP				KIGS	1	100 .03	
				PROCESS				KIGS	1	30 .50 70 .33	
20	MAN PGW	INSF	1.00	TRANSIT							Act. Pm0411
				SETUP							
				PROCESS							
20A	MAN PGW	Stack	1.00	TRANSIT							E & I
				SETUP							
				PROCESS							
20B	MAN PGW	MOVE	1.00	TRANSIT							on pallet
				SETUP							
				PROCESS							
20B	MAN PGW	MOVE	1.00	TRANSIT							to Machine Swap.
				SETUP							
				PROCESS							

OPERATION PROFILE

C-5A BRAKE - PRESSURE PLATE (SPEEL)

NAME <u>D. DIVELESS</u> ALC <u>00</u> DATE <u>12 JUN 89</u> RCC <u>MTANPGW</u> SHEET <u>1 OF 3</u>		WCD <u>212000N</u> WCD DATE <u>890400</u>		MANPOWER		EQUIPMENT		TIME REQUIRED		TIME REQUIRED		DATA SOURCE	
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	SKILL CODE/ LEVEL	QTY.	TIME REQUIRED %	HRS.	QTY.	TIME REQUIRED %	HRS.	DATA SOURCE COMMENTS
3	MAN PGW	DEGR	1.00	TRANSIT	100	H3005	1	100	1.00	1	100	1.00	NAO2 SOLN
4	MAN PGW	CLN	1.00	TRANSIT	100	H3005	1	100	1.00	1	100	1.00	WET BLAST Vapor Hone
4B	MAN PGW	RINSE	1.00	TRANSIT	100	H3005	1	100	1.00	1	100	1.00	Hot H2O
4C	MAN PGW	RING	1.00	TRANSIT	100	H3005	1	100	1.00	1	100	1.00	Cold H2O
5	MAN PGW	DIS	1.00	TRANSIT	100	H3005	1	100	1.00	1	100	1.00	Rem Sur Serv

OPERATION PROFILE

NAME D. DINELEISS ALC 00 DATE 12 JUN 85 RCC TRAADBGW SHEET 2 OF 3

PCN NSN PM			15698A			WCD 21209 N			WCD DATE 89090			EQUIPMENT			DATA SOURCE COMMENTS				
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		SKILL CODE/ LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED				
					%	HRS.	%	HRS.			%	HRS.							
5A	MAN PGW	Stack	1.00	TRANSIT													on pallet		
				SETUP															
				PROCESS															
5B	OUNO PGW	move	1.00	TRANSIT					HBOS	1	100.03						move to 34 D rotorblast		
				SETUP															
				PROCESS															
8A	MAN PGW	load	1.00	TRANSIT					OUNO	1	100.03	FL00003	1	100.08			near Hooks on Rotorblast		
				SETUP															
				PROCESS															
8	MAN PGW	Proc	1.00	TRANSIT					HBOS	1	100.03	PM 7432	1	50.02			Rotorblast		
				SETUP															
				PROCESS															
8B	MAN PGW	UNLO	1.00	TRANSIT	100.08							PM 7432	1	100.08			UNLOAD near Hooks		
				SETUP															
				PROCESS															

OPERATION PROFILE

C-5A13NAKE - Pressure Plate (SPEL)

NAME D. DIVELESS ALC 00 DATE 12 JUN 89 RCC VIANGCW SHEET 3 OF 3

WCD 21209N WCD DATE 85040

15698A

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS			MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS
					%	HRS.		QTY.	%	HRS.	EQUIPMENT CODE	QTY.	%	HRS.
80	MAN P6W	STACK	1.00	TRANSIT										
				SETUP										
				PROCESS				1	100	1.02				on pallet
80	OVHD P6W	MOVE	1.00	TRANSIT										TO FMPI
				SETUP										
				PROCESS				1	100	1.00	FLUORO 3	1	100	1.00
20	MAN P6W	INSP	1.00	TRANSIT										E&I
				SETUP										
				PROCESS				1	30	1.17	FLUORO 1	1	30	1.17
20A	MAN P6W	STACK	1.00	TRANSIT										on pallet
				SETUP										
				PROCESS				1	70	1.35	FLUORO 1	1	70	1.35
20B	OVHD P6W	MOVE	1.00	TRANSIT										TO machine Shop
				SETUP										
				PROCESS				1	100	1.03				
20B	OVHD P6W	MOVE	1.00	TRANSIT										
				SETUP										
				PROCESS				1	100	1.08	FLUORO 3	1	100	1.08

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 5-31-89 RCC MANPGW SHEET 1 OF 2

WCD 21201N WCD DATE 89045

NSN 156984

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS
					MANDATORY FLOW HOURS	QTY.	TIME REQUIRED	EQUIPMENT CODE	QTY.	TIME REQUIRED	
					%		%			%	
40	MAN PGW	LOAD	1.0	TRANSIT							
				SETUP							
				PROCESS							
40A	MAN PNA	FPI	.25	PROCESS		1	.05	PM 0901	1	.05	
				TRANSIT				PM 0901	1	.02	
				PROCESS				PM 0901	1	1.10	
40B	MAN PNA	FPI	.75	PROCESS		1	.10	PM 0679E	1	1.10	
				TRANSIT				PM 0901	1	.02	
				PROCESS		2	.05	PM 0679E	1	1.05	
40C	MAN PGW	UNLO	1.0	TRANSIT				PM 0901	1	.05	
				PROCESS		1	.05	PM 0901	1	.05	
				PROCESS							

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 5-31-89 RCC MANPGW SHEET 2 OF 2

PCN 156984 WCD 212012 WCD DATE 89045

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		TIME REQUIRED		DATA SOURCE COMMENTS
					%	HRS.	QTY.	%	HRS.	QTY.	%	HRS.	
70	MAN PGW	LOAD	.30	TRANSIT									
				SETUP									
				PROCESS									
				PROCESS			1		PM 0901	1		.05	
70A	MAN PNA	FPI	.08	TRANSIT								.02	
				PROCESS					PM 0901	1		1.10	
				PROCESS					PM 0679E	1		1.10	
				PROCESS			1		PM 0901	1		.02	
70B	MAN PNA	FPI	.23	TRANSIT									
				PROCESS					PM 0901	1		1.05	
				PROCESS			2		PM 0679E	1		1.05	
				PROCESS					PM 0901	1		.05	
70C	MAN PGW	UNLD	1.0	TRANSIT									
				PROCESS					PM 0901	1		.05	
				PROCESS			1		PM 0901	1		.05	
				PROCESS					PM 0901	1		.05	

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OPERATION PROFILE

CS A + D

NAME <u>UNIFORM</u>		ALG <u>00</u>		DATE <u>5-30-89</u>		RCC <u>MANUFACTURING</u>		SHEET <u>OF</u>						
PCN <u>NSN</u>		P/N <u>15698A</u>		WCD <u>21201N</u>		WCD DATE <u>89045</u>								
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS			MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS
					%	HRS.	QTY.	%	HRS.	QTY.	%	HRS.		
20	MAN PWW	LOAD	1	TRANSIT			2	1.0	3		1	1.0	3	LOAD 311 WCD 3 10/87AFC 20/LOAD
				SETUP										
				PROCESS										
20A	MAN PWW	HEAT	1	TRANSIT									HEAT 110 EXTEN	
				SETUP										
				PROCESS										
20B	MAN PWW	UNLOAD	1	TRANSIT			2	1.0	3		1	1.0	3	REMOV FROM
				SETUP										
				PROCESS										
20C	MAN PWW	cool DOWN	1	TRANSIT									AIR Time	
				SETUP										
				PROCESS										
20D	MAN PWW	UNLOAD	1	TRANSIT			2	1.0	3		1	1.0	3	UNLOAD FROM BACK
				SETUP										
				PROCESS										

OPERATION PROFILE

CS A+B

NAME CORNFORD ALG 00 DATE 5-30-89 RCC MINIFLOW SHEET OF

PCN		NSN		WCD 212010		WCD DATE 89045	
P/N 15698A		MANPOWER		EQUIPMENT		TIME REQUIRED	
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS	SKILL CODE/LEVEL	QTY.
					%	HRS.	%
50	MAN PWS	LOAD	30	TRANSIT		WFO8	2
				SETUP		WFO8	3
				PROCESS			3
50A	MAN PWS	HEAT	30	TRANSIT			
				SETUP			
				PROCESS			
50B	MAN PWS	UNLOAD	30	TRANSIT		WFO8	2
				SETUP		WFO8	3
				PROCESS			
50C	MAN PWS	COOL DOWN	30	TRANSIT			
				SETUP			
				PROCESS			
50D	MAN PWS	UNLOAD	40	TRANSIT		WFO8	2
				SETUP		WFO8	3
				PROCESS			

OPERATION PROFILE

DR

NAME <u>MEL ANDERSON</u> ALC <u>00</u> DATE <u>5-31-89</u> RCC <u>MANPGW</u> SHEET <u>1</u> OF <u>3</u>												
PCN <u>15698A</u> WCD <u>21202N</u> WCD DATE <u>89045</u>												
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS % HRS.	MANPOWER SKILL CODE/LEVEL	QTY.	TIME REQUIRED % HRS.	EQUIPMENT EQUIPMENT CODE	QTY.	TIME REQUIRED % HRS.	DATA SOURCE COMMENTS
40	MAN PGW	LOAD	1.0	TRANSIT								
				SETUP								
				PROCESS								
40A	MAN PNA	FPI	.25	PROCESS		KT07	1	.05	PM 0901	1	.05	
				TRANSIT								
				PROCESS								
40B	MAN PNA	FPI	.75	TRANSIT								
				PROCESS								
				PROCESS								
40C	MAN PGW	UNLD	1.0	TRANSIT								
				PROCESS								
				PROCESS								

OPERATIONAL PROFILE

NAME MEL ANDERSON ALC 00 DATE 5-31-89 RCC MANPGW SHEET 2 OF 3

WCD 212022U WCD DATE 89045

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS
					SKILL CODE/LEVEL	QTY.	TIME REQUIRED %	EQUIPMENT CODE	QTY.	TIME REQUIRED HRS.	
70	MAN PGW	LOAD	.30	TRANSIT							
				SETUP							
				PROCESS							
70A	MAN PGW	LOAD	.30	TRANSIT							
				SETUP							
				PROCESS							
70B	MAN PNA	FPI	.23	TRANSIT							
				SETUP							
				PROCESS							
70C	MAN PGW	UNLD	.30	TRANSIT							
				SETUP							
				PROCESS							

DR

OPERATION PROFILE 85 A

BERYLLIUM

NAME <u>UNIFORM</u> <u>ALO</u> <u>00</u> DATE <u>5-30-89</u> RCC <u>MANUFACT</u> SHEET <u>OF</u>		WCD <u>212020</u> WCD DATE <u>89045</u>													
PCN NSN PIN	OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS			
						MANDATORY FLOW HOURS %	SKILL CODE/ LEVEL	QTY.	TIME REQUIRED %	HRS.	EQUIPMENT CODE		QTY.	TIME REQUIRED %	HRS.
20		MAN PWW	LOAD	1	TRANSIT		WFO8	2	1.3		CE27	1	1.0	1.3	LOAD IN PILLS 101 BAGS 201 LOAD
					SETUP										
					PROCESS										
20A		MAN PWW	HEAT	1	TRANSIT									HEAT IN OIL	
					SETUP										
					PROCESS										
20B		MAN PWW	UNLOAD	1	TRANSIT		WFO8	2	1.0	1.3	CE27	1	1.0	1.3	REMOV FROM
					SETUP										
					PROCESS										
20C		MAN PWW	COOL DOWN	1	TRANSIT									AIR TIME	
					SETUP										
					PROCESS										
20D		MAN PWW	UNLOAD	1	TRANSIT		WFO8	2	1.0	1.3	CE27	1	1.0	1.3	UNLOAD FROM BAG
					SETUP										
					PROCESS										

150-200020

012

OPERATION PROFILE 55 A

BERYLLIUM.

NAME <u>CCRNFF08D</u>		ALG <u>00</u>		DATE <u>5-30-89</u>		RCC <u>MANUFACT</u>		SHEET <u>OF</u>							
PCN <u>15697A</u>		WCD <u>212220</u>		WCD DATE <u>890405</u>											
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		TIME REQUIRED HRS.	DATA SOURCE COMMENTS			
					%	HRS.	SKILL CODE/LEVEL	QTY.	%	HRS.			EQUIPMENT CODE	QTY.	
50	MAN PUW	LOAD	1 30	TRANSIT			WFO8	2	3	CE27	1	1.0	UNLOAD 10/ SACK 20/ LOAD		
				SETUP											
				PROCESS											
50A	MAN PUW	HEAT	30	TRANSIT									HEAT 10 COIL		
				SETUP											
				PROCESS											
50B	MAN PUW	UNLOAD	30	TRANSIT			WFO8	2	3	CE27	1	1.0	REMOVS FROM		
				SETUP											
				PROCESS											
50C	MAN PUW	COOL DOWN	30	TRANSIT									AIR TIME		
				SETUP											
				PROCESS											
50D	MAN PUW	UNLOAD	30	TRANSIT			WFO8	2	3	CE27	1	1.0	UNLOAD FROM TRAIL		
				SETUP											
				PROCESS											

OPERATIONAL PROFILE

NAME MEL ANDERSON ALC 00 DATE 5-31-89 RCC MANPGW SHEET 1 OF 2

WCD 2/20/89 WCD DATE 89054
 15698A

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS
					SKILL CODE/LEVEL	QTY.	TIME REQUIRED %	EQUIPMENT CODE	QTY.	TIME REQUIRED %	
40	MAN PGW	LOAD	1.0	TRANSIT							
				SETUP							
				PROCESS							
40A	MAN PNA	FPI	.25	PROCESS	KI07	1	.05	PM 0901	1	.05	
				TRANSIT				PM 0901	1	.02	
				PROCESS				PM 0901	1	1.10	
40B	MAN PNA	FPI	.75	PROCESS	DB09	1	.10	PM 0679E	1	1.10	
				TRANSIT				PM 0901	1	.02	
				PROCESS		2	.05	PM 0679E	1	1.05	
40C	MAN PGW	UNLD	1.0	TRANSIT				PM 0901	1	.05	
				PROCESS	KI07	1	.05	PM 0901	1	.05	

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 5-31-89 RCC MANPGW SHEET 2 OF 2

WCD 21203N WCD DATE 89054

PCN 15698A

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS
					Skill Code/Level	QTY.	TIME REQUIRED %	EQUIPMENT CODE	QTY.	TIME REQUIRED %	
70	MAN PGW	LOAD	.30	TRANSIT							
				SETUP							
				PROCESS							
70A	MAN PNA	FPI	.08	TRANSIT	KI07	1	.05	PM 0901	1	.05	
				PROCESS							
				PROCESS							
70B	MAN PNA	FPI	.23	TRANSIT							
				PROCESS							
				PROCESS							
70C	MAN PGW	UNLD	.30	TRANSIT							
				PROCESS							
				PROCESS							

NAME CORNUFORO ALO 00 DATE 5-30-89 RCC MANUFACTURING SHEET OFWCD 212030 WCD DATE 89054PCN 15693A

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS
						SKILL CODE/ LEVEL	QTY.	TIME REQUIRED % HRS.	EQUIPMENT CODE	QTY.	TIME REQUIRED % HRS.	
20	MAN PWW	LOAD	1.0	TRANSIT		WFO8 4504	2	1.3	CE27	1	1.0	UNLOAD FROM 10/57 BACK TO LOAD
				SETUP								
				PROCESS								
20A	MAN PWW	HEAT	1.0	TRANSIT								HEAT TO SECTION
				SETUP								
				PROCESS					PM6999	1	13.0	
20B	MAN PWW	UNLOAD	1.0	TRANSIT		WFO8 4504	2	1.3	CE27	1	1.3	REMOVES FROM
				SETUP								
				PROCESS								
20C	MAN PWW	COOL DOWN	1.0	TRANSIT								Air Time
				SETUP								
				PROCESS	15							
20D	MAN PWW	UNLOAD	1.0	TRANSIT		WFO8 4504	2	1.3	CE27	1	1.0	UNLOAD FROM BACK
				SETUP					LB9862	1	1.0	
				PROCESS					LB9851	1	1.0	

1.50-212030

1.50-212030

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 5-31-89 RCC MANPGW SHEET 1 OF 3

WCD 21204N			WCD DATE 88083			EQUIPMENT			MANPOWER			TIME REQUIRED			TIME REQUIRED			DATA SOURCE COMMENTS		
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKL. CODE/ LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED		DATA SOURCE COMMENTS	
					%	HRS.			%	HRS.			%	HRS.			%	HRS.		
40	MAN PGW	LOAD	1.0	TRANSIT																
				SETUP																
				PROCESS																
				PROCESS																
40A	MAN PNA	FPI	.25	TRANSIT																
				PROCESS																
				PROCESS																
				PROCESS																
40B	MAN PNA	FPI	.75	TRANSIT																
				PROCESS																
				PROCESS																
				PROCESS																
40C	MAN PGW	UNLD	1.0	TRANSIT																
				PROCESS																
				PROCESS																
				PROCESS																

OPERATION PROFILE

SHEET 2 OF 2

NAME MEL ANDERSON ALC 00 DATE 5-31-89 RCC MANPGW

WCD 21204N WCD DATE 88083

PCN 15698A

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS
					Skill CODE/ LEVEL	QTY.	TIME REQUIRED % HRS.	EQUIPMENT CODE	QTY.	TIME REQUIRED % HRS.	
70	MAN PGW	LOAD	.30	TRANSIT							
				SETUP							
				PROCESS							
				PROCESS	KI07	1	.05	PM 0901	1	.05	
70A	MAN PNA	FPI	.08	TRANSIT							
				PROCESS							
				PROCESS	DB09	1	.10	PM 0679E	1	.10	
				PROCESS							
70B	MAN PNA	FPI	.23	TRANSIT							
				PROCESS							
				PROCESS	DB09	2	.05	PM 0679E	1	.05	
				PROCESS							
70C	MAN PGW	UNLD	.30	TRANSIT							
				PROCESS							
				PROCESS	KI07	1	.05	PM 0901	1	.05	
				PROCESS							

VERY LUM.

OPERATION PROFILE

CSA

NAME CERNWATER AL0 00 DATE 5-30-89 RCC MINUTEMAN SHEET OF

PCN

NSN 15198A

WCD 21204A

WCD DATE 8X187

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS
					MANDATORY FLOW HOURS	QTY.	TIME REQUIRED	EQUIPMENT CODE	QTY.	TIME REQUIRED	
					%		%			%	
20	MAN PWW	LOAD	1	TRANSIT		2	1.3	CE27	1	1.0	LOAD 311 WFS 10/STACIL 20/LOAD
				SETUP							
				PROCESS							
20A	MAN PWW	HEAT	1	TRANSIT							HEAT 110 WFS
				SETUP							
				PROCESS							
20B	MAN PWW	UNLOAD	1	TRANSIT		2	1.0	CE27	1	1.0	REMOVER FROM
				SETUP							
				PROCESS							
20C	MAN PWW	cool DOWN	1	TRANSIT							Air Time
				SETUP							
				PROCESS	15						
20D	MAN PWW	UNLOAD	1	TRANSIT		2	1.0	CE27	1	1.0	UNLOAD FROM RACK
				SETUP				LB985X	1	1.0	
				PROCESS				LB9851	1	1.0	

OPERA PROFILE

NAME Turner ALC 00 DATE 5-24-89 RCC MANPRA SHEET 1 OF 2

WCD 21206 N WCD DATE 89037

15698A

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW %	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS
						SKILL CODE/LEVEL	QTY.	TIME REQUIRED %	EQUIPMENT CODE	QTY.	TIME REQUIRED %	
040	MAN	Mach	1.00	TRANSIT		JA 10	1	.02				
	PRA			SETUP		JA 10	1	.51	PM 5268	1	.51	
				PROCESS		JA 10	1	.64	PM 5268	1	.64	
50	MAN	Mach	.01	TRANSIT		JA 10	1	.02				
	PRA			SETUP		JA 10	1	.51	PM 5268	1	.51	
				PROCESS		JA 10	1	.62	PM 5268	1	.62	
60	MAN	Thrd	.01	TRANSIT		JA 09	1	.02				Bench OP
	PRA			SETUP		JA 09	1	.28	PM	1		
				PROCESS		JA 09	1	.34	PM	1		
70	MAN	Thrd	.01	TRANSIT		JA 09	1	.02				Bench OP
	PRA			SETUP		JA 09	1	.56	PM	1		
				PROCESS		JA 09	1	.68	PM	1		
80	MAN	Thrd	.01	TRANSIT		JA 09	1	.02				Bench OP
	PRA			SETUP		JA 09	1	.56	PM	1		
				PROCESS		JA 09	1	.68	PM	1		

OPERATION PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 2 OF 2

PCN NSH PIN		WCD		WCD DATE		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS			
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	SKILL CODE/LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED	
								%	HRS.			%	HRS.
90	MAN	Repe	1.00	TRANSIT		JA 10	1						
	SETUP												
	PROCESS												
110	MAN	Inst.	1.00	TRANSIT		JA 10	1						
	SETUP												
	PROCESS												
				TRANSIT									
	SETUP												
	PROCESS												
				TRANSIT									
	SETUP												
	PROCESS												
				TRANSIT									
	SETUP												
	PROCESS												

OPERATION PROFILE

NAME <u>NORMAN FLETCHER</u> ALC <u>CO-ALC</u> DATE <u>30 MAR 69</u> RCC <u>MANIPG/V</u> SHEET <u>1</u> OF <u>1</u>												
PCN <u>15698A</u> WCD <u>21206N</u> WCD DATE <u>69037</u>												
PIN <u>15698A</u>												
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS % HRS.	SKILL CODE/LEVEL	QTY.	TIME REQUIRED % HRS.	EQUIPMENT CODE	QTY.	TIME REQUIRED % HRS.	DATA SOURCE COMMENTS
95 ~~100~~	MAN PRC	MUNE	1.0	TRANSIT		UP05	1	.6	~~FLC002~~	1	.6	EXTERNAL MOVE T 36M
97 ~~100~~	MAN PRC	CLN	1.0	TRANSIT		UP05	1	.05	PM 411B	1	.05	DECREASE T 3M
				SETUP								S/P 6M
				PROCESS		UP09	1	.1	CE33	1	.1	
				TRANSIT					PM 5620	1	.1	
				SETUP								
				PROCESS								
97A ~~100~~	MAN PRC	TEST REEN	1.0	TRANSIT		UP05	1	.05	PM 411B	1	.05	SHUT REEN /MASK T 3M
				SETUP		UP05	1	.1	CE22	1	.1	S 6M
				PROCESS					PM 5372	1	.1	P 3M
				TRANSIT								
				SETUP					CE22	1	.05	
				PROCESS		UP05	1	.05	PM 5372	1	.05	

OPERATION PROFILE

NAME <u>NEUMAN FETTER</u> ALC <u>EXD-ALC</u> DATE <u>30 MAY 69</u> RCC <u>MANPGW</u> SHEET <u>2</u> OF <u> </u>												
PCH NSN PIN												
WCD <u>21206N</u> WCD DATE <u> </u>												
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS		
						SKILL CODE/ LEVEL	QTY.	TIME REQUIRED % HRS.	EQUIPMENT CODE		QTY.	TIME REQUIRED % HRS.
A 100Z	MAN PRC	CLN ANZ2	1.0	TRANSIT		UP05	1		PM 4118	1	.05	TU220
				SETUP		UP09	1		CE20	1	.05	T 3 M S 3 M
				PROCESS				PM 5231	1	.05	P 507	
-	-	-	-	TRANSIT								
				SETUP				CE20	1	.05		
				PROCESS		UP09	1		PM 5231	1	.05	
100B ~~100D~~	MAN PRC	RINS ANZ2	1.0	TRANSIT								RINSE
				SETUP		UP09	1		CE20	1	.01	T/S 1M
				PROCESS		UP09	1		CE20	1	.01	P 1M
-	-	-	-	TRANSIT					PM 5270	1	.01	
				SETUP								
				PROCESS								
100C ~~100E~~	MAN PRC	CLN ANZ2	1.0	TRANSIT								FORMULA PR
				SETUP		UP09	1		CE20	1	.01	T/S 1M
				PROCESS		UP09	1		CE20	1	.01	P 1M

OPERATION PROFILE

NAME <u>NOVIA L FETTER</u> ALC <u>CC-AIC</u> DATE <u>30 MAY 69</u> RCC <u>MANPCW</u> SHEET <u>3</u> OF <u> </u>														
PCN <u>NSH</u> WCD <u>21206N</u> WCD DATE <u> </u>														
MANPOWER														
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOTT HOURS		SKILL CODE/LEVEL	QTY.	TIME REQUIRED		EQUIPMENT		DATA SOURCE COMMENTS	
					%	HRS.			%	HRS.	EQUIPMENT CODE	QTY.		%
-	-	-	-	TRANSIT										
-	-	-	-	SETUP										
-	-	-	-	PROCESS										
100D	MAN	RINS	1.0	TRANSIT									RINSE	
100E	MAN	ANZ2	1.0	SETUP			UP09	1		.01		CE20	1	T/S IM
-	-	-	-	PROCESS			UP09	1		.01		CE20	1	P IM
-	-	-	-	TRANSIT										
-	-	-	-	SETUP										
-	-	-	-	PROCESS										
100E	MAN	ANZ2	1.0	TRANSIT										DECK/DEIZE
100G	MAN	ANZ2	1.0	SETUP			UP09	1		.01		CE20	1	T/S IM
-	-	-	-	PROCESS			UP09	1		.05		PM 5707	1	P 5M 95 IDM 95
-	-	-	-	TRANSIT										
-	-	-	-	SETUP										
-	-	-	-	PROCESS										

OPERATION PROFILE

NAME NORMAN FLETCHER ALC COALC DATE 30MAY69 RCC MANPGW SHEET 4 OF 4

PCN _____ WCD <u>Z1ZD6N</u> WCD DATE _____															
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS				
					MANDATORY FLOW HOURS	SKILL CODE/ LEVEL	QTY.	TIME REQUIRED % HRS.	EQUIPMENT CODE	QTY.		TIME REQUIRED % HRS.			
F 100X	MAN PRC	RINS ANZL	1.0	TRANSIT								RINSE T/S IM P IM			
				SETUP		UP09	1		.01	CEZ0	1			.01	
				PROCESS		UP09	1		.01	CEZ0	1			.01	
G 100X	MAN PRC	ANZL	1.0	TRANSIT								SURFAC ANALYZE T/S IM P 45m			
				SETUP		UP09	1		.01	CEZ0	1			.01	
				PROCESS		UP09	1		.05	CEZ0	1			.05	
H 100X	MAN PRC	RINS ANZL	1.0	TRANSIT								RINSE T/S IM P IM			
				SETUP											
				PROCESS											

PM 5702 1 .01

OPERATION PROFILE

NAME NOBUN FETTER ALC CC ALC DATE 30 MAR 1967 RCC MAN POW SHEET 5 OF

PCN NSN P/N		WCD 212000N		WCD DATE		MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS			
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED		
					%	HRS.			%	HRS.			%	HRS.	
I 100K	MAN PCC	SEAL ANZZ	1.0	TRANSIT										SEAL T/S IM P 5M.75 15M.25	
				SETUP			UP09	1		.01	CE20	1			.01
				PROCESS			UP09	1	95	.05	CE20	1	95		.25
-	-	-	-	TRANSIT					5	.10			5	.10	
				SETUP						PM 5673	1	95	.08		
				PROCESS								5	.25		
J 100K	MAN PCC	RINS ANZZ	1.0	TRANSIT										RINSE T/S IM P 1M	
				SETUP			UP09	1		.01	CE20	1			.01
				PROCESS			UP09	1		.01	CE20	1			.01
-	-	-	-	TRANSIT							PM 5700	1		.01	
				SETUP											
				PROCESS											
K 100M	MAN PCC	RINS ANZZ	1.0	TRANSIT										RINSE, HOT T/S IM P 1M	
				SETUP			UP09	1		.01	CE20	1			.01
				PROCESS			UP09	1		.01	CE20	1			.01

PM 5676 1 .01

OPERATION PROFILE

NAME <u>MEL ANDERSON</u> ALC <u>00</u> DATE <u>5-31-89</u> RCC <u>MANPGW</u> SHEET <u>1</u> OF <u>1</u>														
WCD <u>21206N</u> WCD DATE <u>89037</u>														
P/N <u>15698A</u>														
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS			
					MANDATORY FLOW HOURS %	SKILL CODE/LEVEL	QTY.	TIME REQUIRED %	HRS.	EQUIPMENT CODE		QTY.	TIME REQUIRED %	HRS.
15	MAN PNA	FPI	.75	TRANSIT										
				PROCESS										
				PROCESS										
15A	MAN PNA	FPI	.25	TRANSIT										
				PROCESS										
				PROCESS										
16	MAN PGW	UNLD	1.0	TRANSIT										
				PROCESS										
				PROCESS										
18	MAN PNA	COND	1.0	TRANSIT										
				PROCESS										
				PROCESS										

OPERATIONAL PROFILE

NAME MEL ANDERSON ALC 00 DATE 5-31-89 RCC MANPGW SHEET 1 OF 1

WCD 21207N WCD DATE 89131
 15698A

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED		DATA SOURCE COMMENTS	
					%	HRS.			%	HRS.			%	HRS.		
15	MAN PGW	LOAD	1.0	TRANSIT												
				SETUP												
				PROCESS												
				PROCESS			KI07	1		.05	1		.05			
15A	MAN PNA	FPI	.25	TRANSIT												
				PROCESS												
				PROCESS												
				PROCESS			DB09	1		.10	1		.10			
15B	MAN PNA	FPI	.75	TRANSIT												
				PROCESS												
				PROCESS												
				PROCESS												
15C	MAN PGW	UNLD	1.0	TRANSIT												
				PROCESS												
				PROCESS												
				PROCESS			KI07	1		.05	1		.05			

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 5-31-89 RCC MANPGW SHEET 1 OF 1

PCN		NSN		PM		WCD		Z1209N		WCD		DATE		89040			
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	QTY.	MANPOWER		EQUIPMENT		TIME REQUIRED %	TIME REQUIRED HRS.	DATA SOURCE COMMENTS		
					%	HRS.			%	HRS.	EQUIPMENT CODE	QTY.					
				TRANSIT													
				SETUP													
				PROCESS													
14	MAN PNA	MAG	1.0	TRANSIT			OVHD	1				FL 0002	1		.10		
				PROCESS													
14A	MAN PNA	DEGR	1.0				DB09	1				PM 6668	1		.10		
				PROCESS													
							DB09	1				PM 3428	1		.07		
				PROCESS													
				TRANSIT													
				SETUP													
				PROCESS													
				TRANSIT													
				SETUP													
				PROCESS													

OPERATION PROFILE

NAME <u>KERSHAN</u> ALC <u>00</u> DATE <u>6-1-89</u> RCC <u>Brakes</u> SHEET <u>1</u> OF <u>1</u>		WCD <u>21208N</u> WCD DATE <u>89040</u>										
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS % HRS.	MANPOWER SKILL CODE/LEVEL	QTY.	TIME REQUIRED % HRS.	EQUIPMENT EQUIPMENT CODE	QTY.	TIME REQUIRED % HRS.	DATA SOURCE COMMENTS
30	MAN RGP	Assy	1.0	TRANSIT ~~SETUP~~ PROCESS		Y609	1	1.9	W0005	1	1.9	Assemble Brakes
40		Test	1.0	TRANSIT ~~SETUP~~ PROCESS		Y609	1	.33	Pm 0449	1	.33	Test & Decals
60		Acpt	1.0	TRANSIT ~~SETUP~~ PROCESS		Y609	1	.02	Pm 0448	1	.33	Acceptance of paperwork
070		Insps	1.0	TRANSIT ~~SETUP~~ PROCESS		Y609	1	.02				Final Visual Inspection
				TRANSIT SETUP PROCESS								

C-5 RGM

1.50-200020

OPERATION PROFILE

NAME Kyle ALC DATE 21206N RCC Brake SHEET 1 OF 3

WCD 21206N WCD DATE 89037

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS		
					MANDATORY FLOW HOURS %	SHELL CODE/ LEVEL	QTY.	TIME REQUIRED %	QTY.	TIME REQUIRED %			
120	MAN PAP	Insp	1.0	TRANSIT		DUHD	1			1		Inspect parts check paper	
				SETUP									
				PROCESS		Y409	1						
130		LOAD	1.0	TRANSIT							Load paint line		
				SETUP									
				PROCESS		3509	1						
130A		WASH	1.0	TRANSIT							Solvent wash		
				SETUP		3509	1						
				PROCESS									
130B		Aug	1.0	TRANSIT							Plug & mask		
				SETUP									
				PROCESS		3509	1						
130C		Prim	1.0	TRANSIT							Prime + Dry		
				SETUP		3509	1						
				PROCESS									

C-5 Housing

OPERATION PROFILE

NAME VERSHAW ALC _____ DATE _____ RCC _____ SHEET 2 OF 23

WCD 21206N WCD DATE 89037

OPERATION NUMBER	MCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			TIME REQUIRED	DATA SOURCE COMMENTS
					SKILL CODE/LEVEL	QTY.	%	HRS.	EQUIPMENT CODE	QTY.	%	HRS.
130D	WPN P&P	Paint	1.0	TRANSIT								1st paint
				SETUP	3009	1		.02	Pm0922	1		.02
				PROCESS					Pm0436	1		.02
130E		Paint	1.0	TRANSIT								2nd paint
				SETUP	3009	1		.02	Pm0922	1		.5
				PROCESS					Pm0437	1		.02
130F		UNLD	1.0	TRANSIT								UNLOAD & strip
				SETUP					Pm0922	1		.01
				PROCESS	4609	1		.02	Pm0928	1		.02
130A		Rep	1.0	TRANSIT								Rebuild cylinders & pistons & adjusters
				SETUP								
				PROCESS	4609	1		2	Wp0006	1		2
140		Rep	1.0	TRANSIT								Acceptance of paperwork
				SETUP								
				PROCESS	4609	1		.02				

C-5 Housing

* Note - No 12 in crane this item

OPERATION PROFILE

NAME KERSHAW ALC 00 DATE 2/20/06 RCC MANAGER-Bakes SHEET 3 OF 3

WCD 21206 WCD DATE 89037

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED		DATA SOURCE COMMENTS	
					%	HRS.			%	HRS.			%	HRS.		
150	P&P	IWP	1.0	~~TRANSIT~~											Final Visual IWP	
				~~SETUP~~												
				PROCESS			4609	1								
				TRANSIT												
				SETUP												
				PROCESS												
				TRANSIT												
				SETUP												
				PROCESS												
				TRANSIT												
				SETUP												
				PROCESS												
				TRANSIT												
				SETUP												
				PROCESS												
				TRANSIT												
				SETUP												
				PROCESS												

C-5 Housing

OPERATION PROFILE

NAME <u>Keshawn</u>		ALC		DATE		RCC <u>WNPSP-Bakes</u>		SHEET <u>2</u> OF <u>2</u>							
PCN <u>15698A</u>		WCD <u>21202N</u>		WCD DATE <u>8/04/5</u>											
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANPOWER			EQUIPMENT			TIME REQUIRED %	HRS.	DATA SOURCE COMMENTS	
						SKILL CODE/LEVEL	QTY.	TIME REQUIRED %	HRS.	EQUIPMENT CODE	QTY.				
110	PSP	Acpt	1.0	TRANSIT											Acceptance of paperwork
				SETUP											
				PROCESS											
120	PSP	Insp	1.0	TRANSIT											Final Visual Insp
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

1-5 Station

OPERAT PROFILE

NAME KESHAW ALC DATE 21.03.2023 RCC Brakes SHEET 1 OF 2

WCD 15698A WCD 21203N WCD DATE 59045 59054																						
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT			DATA SOURCE COMMENTS										
					%	HRS.	SKILL CODE/ LEVEL	QTY.	%	HRS.	EQUIPMENT CODE		QTY.	%	HRS.							
80	MAN RAB	Insp	1.0	TRANSIT			DUHD	1			01	FLOOD	1			Inspect post and load paint line						
				SETUP																		
				PROCESS					3409	1			02	PM0922	1							
90		Rim	1.0	TRANSIT			3509	1								Prime & Dry						
				SETUP					25				01	PM0922	1							
				PROCESS										PM0928	1							
90A		UNLD	1.0	TRANSIT			4609	1								unload						
				SETUP								01	PM0922	1								
				PROCESS										PM0928	1							
100		RWD	1.0	TRANSIT												Rock Center pad						
				SETUP																		
				PROCESS																		
100A		RWD	1.0	TRANSIT			4609	1								RWD Inside Row						
				SETUP																		
				PROCESS																		

C-5A ~~Station~~ Robot

OPERATION PROFILE

NAME FRANK ALC _____ DATE _____ RCC _____ SHEET 2 OF 2

PCN 150984 WCD 21203N WCD DATE 89054

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED		DATA SOURCE COMMENTS
					%	HRS.			%	HRS.			%	HRS.	
110	PSP	Apt	1.0	TRANSIT											Acceptance of paperwork
				SETUP											
				PROCESS				1		20					
120	PSP	Insp	1.0	TRANSIT											Final Visual Inspection
				SETUP											
				PROCESS				1		02					
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

OPERATION PROFILE

NAME KERSTAN ALC _____ DATE _____ RCC Bakes SHEET 1 OF 1

WCD 21210N WCD DATE 87040

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED		DATA SOURCE COMMENTS
					%	HRS.			%	HRS.			%	HRS.	
010	MIN 24P	MATCH	1.0	TRANSIT											MATCH UP
				SETUP											
				PROCESS											
020		ASSY	1.0	TRANSIT											Assembly
				SETUP											
				PROCESS		Y609	1		.33	W10005	1	.33			
030		INSP	1.0	TRANSIT											Final Insp. & paperwork
				SETUP											
				PROCESS		Y609	1		.07	W10005	1	.07			
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

C-5 Torque tube

02

OPERATION PROFILE

NAME <u>KERSHAW</u>		ALC _____		DATE _____		RCC _____		SHEET <u>1</u> OF <u>1</u>				
WCD <u>21207N</u>		WCD <u>21207N</u>		WCD DATE <u>89131</u>								
PCN <u>15698A</u>		NSN _____		PN _____								
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS % HRS.	SKILL CODE/LEVEL	MANPOWER QTY.	TIME REQUIRED % HRS.	EQUIPMENT CODE QTY.	TIME REQUIRED % HRS.	DATA SOURCE COMMENTS	
050	RGP	Apt	1.0	TRANSIT		DUHD	1	.03	1	.03	Acceptance of paperwork	
				SETUP								
				PROCESS								
060	RGP	Insp	1.0	TRANSIT							Final Visual Insp	
				SETUP								
				PROCESS								
				TRANSIT								
				SETUP								
				PROCESS								
				TRANSIT								
				SETUP								
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				SETUP								
				PROCESS								
				TRANSIT								
				SETUP								
				PROCESS								

1033*4

C130 B.L.

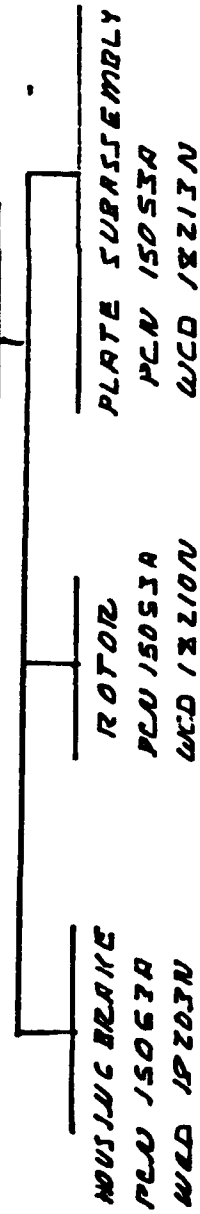
1033

C 130
BRAKE
ASSY

C 130 BRAKE ASSY

PCN 15053A

WCD 18214A



CODE NAME AND ADDRESS

21849 NASCO Engineering Inc
13300 Estrella Ave
Gardena, CA 90247

72902 Greene Tweed and Co Inc
320 Elm Ave
North Wales, PA 19454-3332

73842 Goodyear Tire & Rubber Co
1144 E Market
Akron, OH 44316

CODE NAME AND ADDRESS

83512 Nylok Fastener Corp
611 Industrial Ave
PO Box 314
Paramus, NJ 07652-3606

88044 Aeronautical Standards Group
Dept of Navy and Air Force

96906 Military Standards

98747 Ogden Air Logistics Center
Hill AFB, UT 84056

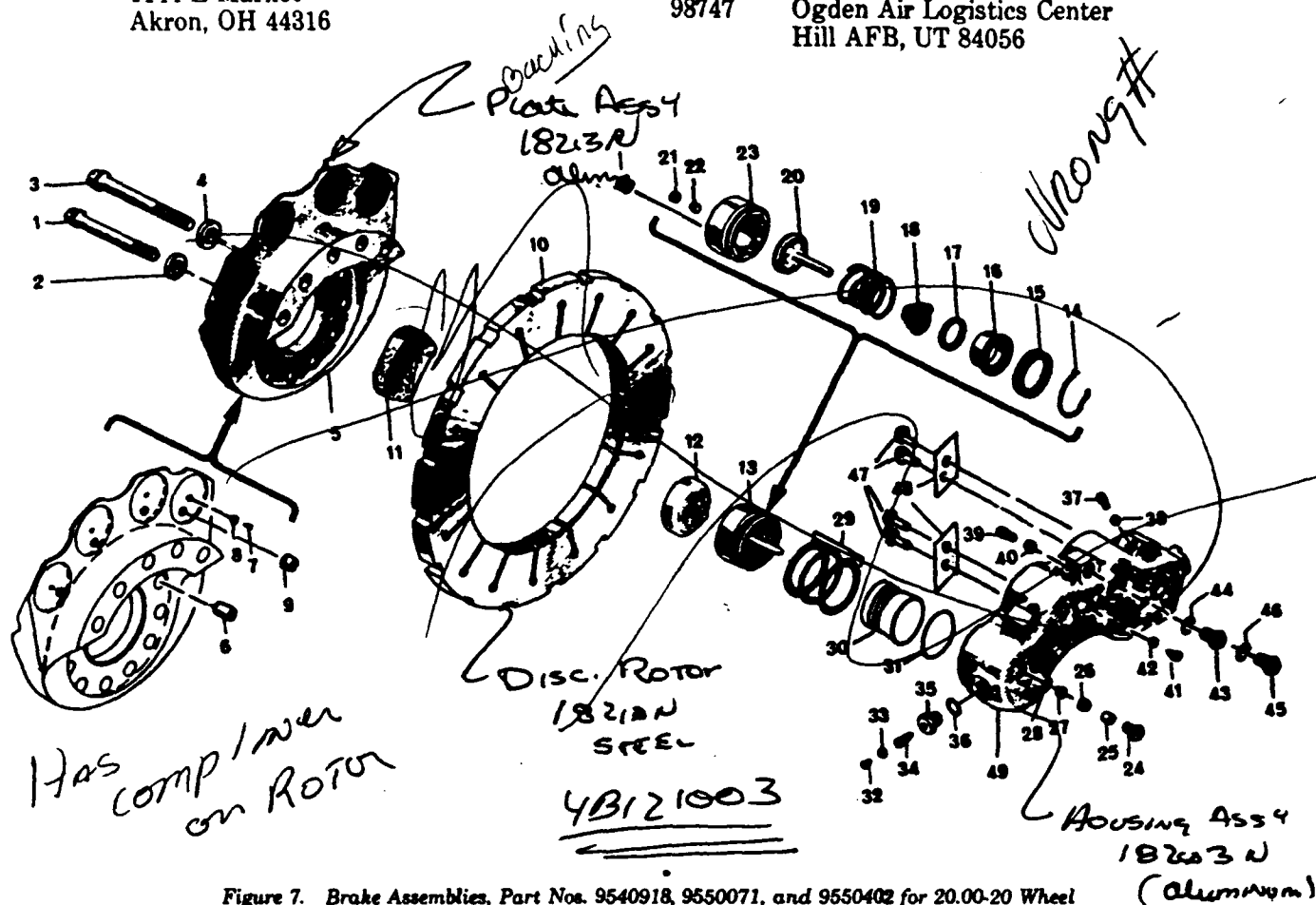


Figure 7. Brake Assemblies, Part Nos. 9540918, 9550071, and 9550402 for 20.00-20 Wheel

FIG & INDEX NO.	PART NUMBER	FSCM	DESCRIPTION							UNITS PER ASSY	USABLE ON CODE	SMR CODE
			1	2	3	4	5	6	7			
7.	9540918		BRAKE ASSEMBLY, For 20.00-20 wheel (mag)							1	A	PA000
	9550071	73842	BRAKE ASSEMBLY, For 20.00-20 wheel (mag/alum), use until exhausted							1		PA000
	9550402	73842	BRAKE ASSEMBLY, For 20.00-20 wheel (alum)							1		PA000
.1	9522416	73842	BOLT, Internal wrenching							2		PAFBZ
.2	9522212	73842	WASHER, Countersink							2		PAFBZ
.3	9522415	73842	BOLT, Internal wrenching							3		PAFBZ
.4	9522213	73842	WASHER, Countersink							3		PAFBZ
.5	9531116	73842	PLATE SUBASSEMBLY, (Mag) HB, use on brake assy 9540918 only							1	A	PADDD
	9532797	73842	PLATE SUBASSEMBLY, HB alum							REF		XA

FIG & INDEX NO.	PART NUMBER	FSCM	DESCRIPTION							UNITS PER ASSY	USABLE ON CODE	SMR CODE
			1	2	3	4	5	6	7			
7-5	9550008									1	B	PADDD
-6	9522063	73842								12	A	PAFZZ
-7	MS20427-5C10	# 96906								4		KF
-8	9521519	# 73842								4		KF
-9	66C33001-109A									AR	B.D	
	66C33001-109S									AR	A.C	
-10	9531109	73842								1		PADDD
	31301	21849										PADDD
-11	9531369	# 73842								4		KF
-12	9531368	# 73842								4		KF
-13	9525271	73842								4		PAFDD
-14	9511058	73842								1		PAFBZ
-15	9522057	73842								1		PAFBZ
-16	9522056	73842								1		PAFBZ
-17	511820-10	# 73842								1		KF
-18	9510341	73842								1		PAFBZ
-19	512132	73842								1		PAFBZ
-20	9522023	73842								1		PAFBZ
-21	9521958	73842								1		KF
-22	9522022	73842								1		KF
-23	9532801	73842								1	C	PAFDD
	7430500	73842								1	D	PAFDD
-24	9521702	# 73842								4		KF
-25	9522214	# 73842								4		KF
-26	9510943	# 73842								4		KF
-27	7329137-01	#** 98748								4		KF
-28	MS28775-012	88044								4		PAFZZ
-29	33A7MS-160-P4	72902								4		PAFZZ
-30	68C29675-01	98747								4		PAFBZ
-31	MS28775-238	** 96906								4		PAFBZ
	723C8FR-987-P4	** 72902								4		PAFBZ
-32	AN501A10-5	# 88044								2		KF
	MS35266-60	88044								2		PAFBZ
-33	511846-4	# 73842								2		KF
-34	AN6204-1	88044								2		PAFBZ
-35	9533594	73842								2		PAFBZ
-36	MS28778-8	96906										
-37	AN502-516-12	# 84044								4		KF
	AN5H4A									4		PAFBZ
-38	511846-5	# 73842								4		KF
-39	9522211	# 73842								2		KF
	AN5H4A									2		PAFBZ
-40	511846-5	73842								2		PAFBZ
-41	AN502-10-6	88044								4		PAFBZ
-42	511846-4	73842								4		PAFBZ
	AN935-10L	88044								4		PAFBZ
	MS35338-43	88044								4		PAFBZ
-43	511589	73842								1		PAFBZ
-44	MS28778-8	96906								1		PAFZZ
-45	1604-78	# 79555								1		KF
-46	MS28778-6	96906								1		PAFBZ
-47	NK509-10R7F	83512								AR		PAFBZ
-48	7027183-01	** 98747								2		PAFBZ
-49	9550069	73842								1		PADDD

FIG & INDEX NO.	PART NUMBER	FSCM	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE	SMR CLDE
7-50	9500328-1	73842	KIT, Field.....	1		PAFBZ

*At the time of overhaul, remove magnesium plate subassembly, part No. 9531116, from brake assembly, part No. 9550071, and replace with aluminum plate subassembly, part No. 9550008. Reidentify as brake assembly, part No. 9550402, on brake housing, part No. 9550069, raised assembly pad, by grinding off the last three digits of old part number and restamp with 402. Use 1/8 inch metal stamp.

**Order separately. Not supplied as part of brake assembly, for repair only.

*These parts are furnished as part of field kit, part No. 9500328-1.

Housing Assy: 18203N ; Aluminum

(PAT ALEXANDER)

- 5 DIS (REMOVE PISTON SUB ASSY WITH LINER)
 5a REM (LOCKING PLATES)
 7a LOAD (OH. CONVEYOR)
 7 CLN (Chem Clean)
 7b TRANS (TO BLAST AREA VIA O.H. CONVEYOR)
 9a UNL (OH CONVEYOR)
 9 CLN (BLAST CLEAN)
 9b STACK (on pallet & pw)
 12a LOAD (OH. CONVEYOR)
 12 PROC (ANODIZE STRIP)
 12b TRANS (TO FPT INSP. PROCESS)
 19a UNL (O.H. CONVEYOR)
 19L PROC (NICK & BURR)
 19b LOAD (CONVEYOR TO E&I)
 20 INSP (E&I)
 20a MOVE (TO WELD SHOP)

PLATE ASSY Alum

- 5 DIS (REMOVE LINERS)
 7a LOAD (OH CONVEYOR)
 7 CLN (CHEM CLEAN LINE)
 7b TRANS (TO BLAST AREA VIA OH CONVEYOR)
 9a UNL (OH CONVEYOR)
 9 PROC (BLAST)
 12a LOAD (OH CONVEYOR)
 12 PROC (STRIP ANODIZING)
 12b TRANS (OH. CONVEYOR TO ANOD. PROC)
 19a UNL (OH. CONVEYOR)
 19 PROC (NICK & BURR)
 19b TRANS (TO E&I)
 20 INSP (E&I)
 20a STACK (on pallet)
 20b MOVE (TO MACH SHOP)

ROTOR 18210N } STEEL

- S - Dis (Foreign MAT'L)
- 5b - STACK (pallet)
- 8a - Load (ROTOR BLAST)
- 8 - Proc ROTOR BLAST
- 8b - STACK (on pallet)
- 8c - MOVE (TO FMPI)
- 20 - INSP (E&I THICKNESS)
- 20a - STACK (pallet)
- 20b - MOVE (TO SYNDIAS)

C-130A Brake

(G402A-TIP001)

LABOR STD REVIEW 14, APR, 89

7:58 AM

PROD NBR	RCC	OPER NBR	TYP STD	SK	FAC	STAND HOURS	OCC FAC	FACTORED STAND HOURS
15053A	MNFGP	00010	E	YG	5	1.34	1.00	1.34
		PM214	N	YG	5	.58	1.00	58
		PP203	N	3S	5	.33	1.00	33
		PP213	E	3S	5	.08	1.00	8
		PS203	E	YG	5	.02	1.00	2
		PS210	E	YG	5	.02	1.00	2
		PS213	E	YG	5	.02	1.00	2
		PT214	N	YG	5	.41	1.00	41

		*						2.80
	MNFGW	WC001	E	KI	5	.59	1.00	59
		WD001	E	HB	5	.99	1.00	99
		WE203	N	DI	5	.36	1.00	36
		WE210	E	DI	5	.39	1.00	39
		WE213	N	DI	5	.25	1.00	25

		*						2.58
	MNFMG	MG203	N	JB	1	.50	.05	2

		*						2
	MNPMN	MN203	N	JA	1	.66	1.00	66

		*						66
	MNPNNA	NA210	E	DB	2	.28	1.00	28

15053A C130 BRAKE 9550402

RCC NPRA

481-2-133

OPER TECH S S W F PF A/R REV

SUB	T K	NR A FA	SUPPORT	DOC	DESCRIPTION	BASE	PFD	STD	DLY
STEP	D L	K C	DC	ELEMENT	FACT	HOURS	TIME	HOURS	PER C
RA203	S	E	JA	EA 1	J 89081	1.00			
0001			JA	01 00	.00	PERCENT ENGR 99.9			
0010					9550069	MACHINE BRAKE HOUSING C130	1.12	1.12	
0060			JA	01 15	.05	PART NUMBER/NSN	.000	.000	.000
0010 E					KMM-SU-V1	1630000556747			
0020 E					RML-HP-CA	MACHINE CAVITY	.668	.005	.038
0030 E					RML-AL-AB	.25 S/U VERT MILL BORE SMAL EXTRAPRORATE OVER 4 PARTS	.50518		.145
0040 E					RML-AL-AC	1.00 HAND HANDLE NO WRAP 2 CLAMPS	.08531		.098
0050 E					KMM-BA-FD	1.00 ALIGN VERTICAL AXIS ROD	.12599		.146
0060 E					RJP-PW-R1	1.00 ALIGN HOLE TO SPINDLE ROD	.07609		.087
0070			JA	01 15	.10	1.00 BORE HOLE 3.5 X 2 GROUP 1 USE PROPER ELEMENT/TABLE	.24399		.280
0010 E					RDR-SU-R1	1.00 REM RPL PAPRWRK SIGN OFF DOC	.01001		.011
0020 E					KML-DR-VD	DRILL AND TAP INLET PORT	.486	.007	.056
0030 E					KTL-TT-01	.50 S/U TO O/S BOSSES RAD DRILL	.56378		.324
0040 E					KTL-TT-03	1.00 DRILL HOLE 1/2-2 DIAM 1.5-2	.17738		.203
0050 E					RJP-PW-R1	1.00 TAP THREADS 1ST HOLE 1ST THD	.00656		.007
0080			JA	01 15	.10	8.00 TAP EACH ADDITIONAL THREAD 8 ADNL THREADS	.00130		.011
0010 E					RDR-SU-R1	1.00 REM RPL PAPRWRK SIGN OFF DOC	.01001		.011
0020 E					KML-DR-VD	DRILL & TAP BLEEDER PORT	.486	.007	.056
0030 E					KTL-TT-01	.50 S/U TO O/S BOSSES RAD DRILL	.56378		.324
0040 E					KTL-TT-03	1.00 DRILL HOLE 1/2-2 DIAM 1.5-2	.17738		.203
0050 E					RJP-PW-R1	1.00 TAP THREADS 1ST HOLE 1ST THD	.00656		.007
0090			JA	01 15	.05	ASSEMBLY BOLT HOLE REPAIR	.473	.004	.027
0010 E					RBW-BU-S1	.25 SET UP TO REBUSH BOSSES	.18669		.053
0020 E					RLG-HP-V7	5.00 OBJ IN/OUT STP VISE-HST HAND	.06831		.392
0030 E					GTL-TH-A1	5.00 TAP HOLE TO 0.25 IN THRD DIA	.01427		.082
0040 E					RBW-DB-A1	1.00 DEBUR HOLE/CUTOUT BOTH SIDES	.00423		.004
0050 E					RJP-PW-R1	1.00 REM RPL PAPRWRK SIGN OFF DOC	.01001		.011
0100			JA	01 15	1.00	OVERSIZE HOLE WITH REAPER	.349	.052	.402
0010 E					RBW-BU-S1	.25 SET UP TO REBUSH BOSSES	.18669		.053
0020 E					RLG-HP-V7	5.00 OBJ IN/OUT STP VISE-HST HAND	.06831		.078
0030 E					RBW-BU-R2	3.00 REAM WITH LEMPCO REAPER 3 PASSES	.07337		.253
0040 E					RBW-DB-A1	1.00 DEBUR HOLE/CUTOUT BOTH SIDES	.00423		.004
0050 E					RJP-PW-R1	1.00 REM RPL PAPRWRK SIGN OFF DOC	.01001		.011
0140			JA	01 00	1.00	CHECK HELICOILS	.148	.000	.149
0010 E					RBW-SU-S1	.50 S/U FOR BENCH WORK GENERAL	.27525		.137
0020 E					KAL-SC-46	1.00 INSPECT VISUAL	.00115		.001
0030 E					RJP-PW-R1	1.00 REM RPL PAPRWRK SIGN OFF DOC	.01001		.010
0150			JA	01 15	1.00	INSTALL HELICOILS	.348	.052	.401
0010 E					RBW-SU-H1	1.00 SET UP TO INSTALL HELICOILS	.31093		.357
0020 E					RBW-TR-H1	1.00 INSTALL HELICOIL INSERT	.02763		.031
0030 E					RJP-PW-R1	1.00 REM RPL PAPRWRK SIGN OFF DOC	.01001		.011
9000			JA	01 00	.00	LABOR STANDARD HISTORY	.000	.000	.000
0010						9 JUNE 86 INITIAL INPUT MRF11			
0900						NED MONROE MANEL 73255 MR BIG			

TO INTERROGATE LABOR STANDARDS, INPUT

RCC PRD NROP NR

1234567890123456

ELSE PUT IN END

15053A C130 BRAKE 9550402

RCC MNPRA

481-2-133

OPER TECH S S W F PF A/R REV

SUB	T K	#R A	FA	SUPPORT	DOC	DESCRIPTION	BASE	FFD	STD	A
STEP	D L	K C	DC	ELEMENT	FACT	STORCD	HOURS	TIME	HOURS	DLY PCT C
RA213	E	N	JA	EA 1	J 89081	.05 PERCENT ENGR 39.8			.03	
0001		JA	01	00		MACH PLATE SUBASSY C130	.78			
						PART NUMBER/NSN	.000	.000	.000	0
0010					9550008	1630009972090				
0030		JA	01	15		MACHINE RADIUS	.552	.083	.636	81
0010 E				RLA-SU-S3	.25	SET UP SMALL MEDIUM LATHE	.49962		.143	
0020 E				RLA-HP-C1	1.00	1ST PART IN-OUT SCROLL CHUCK	.01006		.011	
0030 N					1.00	MACHINE RADIUS	.40800		.449	
0040 E				RJP-PW-R1	1.00	REM RPL PAPRWRK SIGN OFF DOC	.01001		.011	
0040		JA	01	15	.20	MACH ALIGNMENT HOLE	.459	.014	.106	14
0010 E				RDR-SU-R1	.25	S/U TO O/S BOSSES RAD DRILL	.56373		.162	
0020 E				RDR-B0-A1	1.00	O/S BOSS W/STEP RMR RAD DRL	.30463		.350	
0030 E				R3W-DB-A1	1.00	DEBUR HOLE/CUTOUT BOTH SIDES	.00423		.004	
0040 E				RJP-PW-R1	1.00	REM RPL PAPRWRK SIGN OFF DOC	.01001		.011	
0080		JA	01	15	.20	INST ALIGNMENT HOLE BUSH	.167	.005	.039	5
0010 E				REW-BU-S1	.25	SET UP TO REBUSH BOSSES	.18669		.053	
0020 E				REW-BU-B2	.50	REBUSH A SET OF 2 BOSSES	.22231		.127	
0030 E				RJP-PW-R1	1.00	REM RPL PAPRWRK SIGN OFF DOC	.01001		.011	
9000		JA	01	00	1.00	LABOR STANDARD HISTORY	.000	.000	.000	0
0900						C. W. RIGBY MANEL-1 73357				

TO INTERROGATE LABOR STANDARDS, INPUT

RCC PRD NROP NR

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MMPRB15053ARB210

LABOR STANDARD OPERATION RESOURCE STANDARD AND METHOD ANALYSIS
RCC MMPRB

04/05/89
4B1-2-133

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15053A C130 BRAKE 9550402

OPER TECH S S W F PF A/R REV

SUB T K BR A FA SUPPORT OCC
STEP D L K C DC ELEMENT FACT

DESCRIPTION
STORDED SUPPLEMENTAL

BASE PFD STD
HOURS TIME HOURS DLY PCT C

RB210	S	E	JA	EA	1	J	89081	.75	PERCENT ENGR	99.9	GRIND ROTOR C130	1.74		1.30	
0001			JA	01	00			.00			PART NUMBER/NSN	.000	.000	.000	0
									9531109		1630003045430				
									31301		1630003045430				
0030			JA	01	15			1.00			GRIND ROTOR	1.514	.227	1.741	100
0010	E					RGR-SU-S1	1.00		SET UP SURFACE GRINDER			.04390		.050	
0020	E					RML-HP-CA	1.00		HAND HANDLE NO WRAP 2 CLAMPS			.08531		.098	
0030	E					KMG-DW-OD	1.00		DRESS EXTERNAL WHEEL			.02308		.026	
0040	E					KMG-GW-LK	1.00		LOCATE WHEEL TO POSITION			.06761		.077	
0050	E					KMG-OD-VA	2.00		GRIND .010 FROM 16 OD X 1	BOTH SIDES		.53334		1.226	
0060	E					RGR-GE-D2	16.00		DWELL (GAP GRINDER STEEL OD)	OCC FOR DIA		.01014		.186	
0070	E					RTL-MM-M3	9.00		MIC O D FIRST MEASUREMENT	3 PLACES 3 CHECKS		.00616		.063	
0080	E					RJP-PW-R1	1.00		REM RPL PAPWRK SIGN OFF DOC			.01001		.011	
9000			JA	01	15			1.00			LABOR STANDARD HISTORY	.000	.000	.000	0
0900									C. W. RIGBY MANEL-1	73357					

TO INTERROGATE LABOR STANDARDS, INPUT

RCC PRD NROP NR

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2HNP1N15053AHN203

LABOR STANDARD OPERATION RESOURCE STANDARD AND METHOD ANALYSIS
RCC HNP1N

04/05/89
481-2-133

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15053A C130 BRAKE 9550402

OPER TECH S S W F PF A/R REV

SUB T K #R A FA SUPPORT OCC <----->

STEP D L K C DC ELEMENT FACT

STORED

DESCRIPTION

SUPPLEMENTAL

BASE
HOURS

PFD
TIME

STD
HOURS

DLY PCT C

MN203	E	N	JA	EA	1	J	89090	1.00	PERCENT ENGR	.9	MACH. BRAKE HOUSING C-130	.66		.66	
0001			JA	01	00			.00			PART NUMBER/NSN	.000	.000	.000	0
											9550069				
											1630000556747				
0110			JA	01	00			.35			BORE FSTN CAVITIES	1.510	.000	.529	80
0010	N							1.00			BORE & TAP	1.35000		1.350	
0020	N							.05			SHARPEN TOOLS	3.00000		.150	
0030	E					RJP-PW-R1		1.00	REM RPL PAPRWRK SIGN OFF DOC			.01001		.010	
0120			JA	01	00			.25			LOCK PLATES	.535	.000	.134	20
0010	N							1.00			DRILL AND TAP HOLE	.52500		.525	
0020	E					RJP-PW-R1		1.00	REM RPL PAPRWRK SIGN OFF DOC			.01001		.010	
9000			JA	01	00			.00			LABOR STANDRD HISTORY	.000	.000	.000	0
0900											8 APR. 1988 RICHARD G. MARTIN MANEL-73357-MRP11				

TO INTERROGATE LABOR STANDARDS, INPUT

RCC PRD NRDP NR

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1234567890123456 ELSE PUT IN END

CODE	NAME AND ADDRESS
21849	NASCO Engineering Inc 13300 Estrella Ave Gardena, CA 90247
72902	Greene Tweed and Co Inc 320 Elm Ave North Wales, PA 19454-3332
73842	Goodyear Tire & Rubber Co 1144 E Market Akron, OH 44316

CODE	NAME AND ADDRESS
83512	Nylok Fastener Corp 611 Industrial Ave PO Box 314 Paramus, NJ 07652-3606
88044	Aeronautical Standards Group Dept of Navy and Air Force
96906	Military Standards
98747	Ogden Air Logistics Center Hill AFB, UT 84056

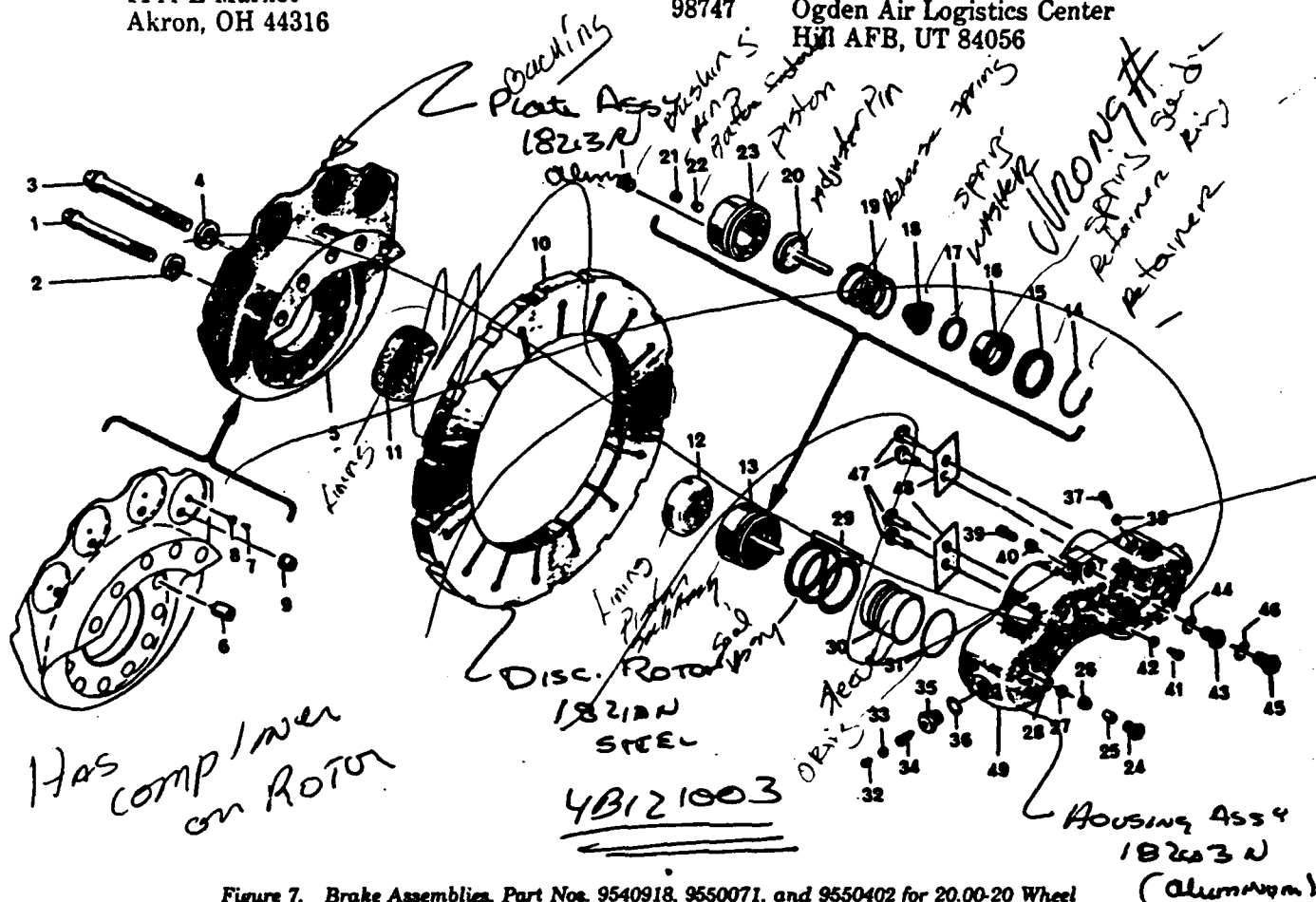


Figure 7. Brake Assemblies, Part Nos. 9540918, 9550071, and 9550402 for 20.00-20 Wheel

FIG & INDEX NO.	PART NUMBER	FSCM	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE	SMR CODE
7.	9540918		BRAKE ASSEMBLY, For 20.00-20	1	A	PA000
	9550071	73842	wheel (mag) BRAKE ASSEMBLY, For 20.00-20	1		PA000
	9550402	73842	wheel (mag/alum), use until exhausted BRAKE ASSEMBLY, For 20.00-20	1		PA000
			wheel (alum)			
-1	9522416	73842	. BOLT, Internal wrenching	2		PAFBZ
-2	9522212	73842	. WASHER, Countersink	2		PAFBZ
-3	9522415	73842	. BOLT, Internal wrenching	3		PAFBZ
-4	9522213	73842	. WASHER, Countersink	3		PAFBZ
-5	9531116	73842	. PLATE SUBASSEMBLY, (Mag) HB, ...	1	A	PAD00
			use on brake assy 9540918 only			
	9532797	73842	. PLATE SUBASSEMBLY, HB alum	REF		XA

FIG & INDEX NO.	PART NUMBER	FSCM	DESCRIPTION							UNITS PER ASSY	USABLE ON CODE	SMR CODE
			1	2	3	4	5	6	7			
7-5	9550008									1	B	PADDD
6	9522063	73842								12	A	PAFZZ
7	MS20427-5C10	96906								4		KF
8	9521519	73842								4		KF
9	66C33001-109A									AR	B,D	
	66C33001-109S									AR	A,C	
-10	9531109	73842								1		PADDD
	31301	21849										PADDD
-11	9531369	73842								4		KF
-12	9531368	73842								4		KF
-13	9525271	73842								4		PAFDD
-14	9511058	73842								1		PAFBZ
-15	9522057	73842								1		PAFBZ
-16	9522056	73842								1		PAFBZ
-17	511820-10	73842								1		KF
-18	9510341	73842								1		PAFBZ
-19	512132	73842								1		PAFBZ
-20	9522023	73842								1		PAFBZ
-21	9521958	73842								1		KF
-22	9522022	73842								1		KF
-23	9532801	73842								1	C	PAFDD
	7430500	73842								1	D	PAFDD
-24	9521702	73842								4		KF
-25	9522214	73842								4		KF
-26	9510943	73842								4		KF
-27	7329137-01	98748								4		KF
-28	MS28775-012	88044								4		PAFZZ
-29	33A7MS-160-P4	72902								4		PAFZZ
-30	68C29675-01	98747								4		PAFBZ
-31	MS28775-238	96906								4		PAFBZ
	723C8FR-987-P4	72902								4		PAFBZ
-32	AN501A10-5	88044								2		KF
	MS35266-60	88044								2		PAFBZ
-33	511846-4	73842								2		KF
-34	AN6204-1	88044								2		PAFBZ
-35	9533594	73842								2		PAFBZ
-36	MS28778-8	96906										
-37	AN502-516-12	84044								4		KF
	AN5H4A									4		PAFBZ
-38	511846-5	73842								4		KF
-39	9522211	73842								2		KF
	AN5H4A									2		PAFBZ
-40	511846-5	73842								2		PAFBZ
-41	AN502-10-6	88044								4		PAFBZ
-42	511846-4	73842								4		PAFBZ
	AN935-10L	88044								4		PAFBZ
	MS35338-43	88044								4		PAFBZ
-43	511589	73842								1		PAFBZ
-44	MS28778-8	96906								1		PAFZZ
-45	1604-78	79555								1		KF
-46	MS28778-6	96906								1		PAFBZ
-47	NK509-10R7F	83512								AR		PAFBZ
-48	7027183-01	98747								2		PAFBZ
-49	9550069	73842								1		PADDD

FIG & INDEX NO.	PART NUMBER	FSCM	DESCRIPTION							UNITS PER ASSY	USABLE ON CODE	SMR CODE
			1	2	3	4	5	6	7			
7-50	9500328-1	73842	KIT, Field.....							1		PAFBZ

*At the time of overhaul, remove magnesium plate subassembly, part No. 9531116, from brake assembly, part No. 9550071, and replace with aluminum plate subassembly, part No. 9550008. Reidentify as brake assembly, part No. 9550402, on brake housing, part No. 9550069, raised assembly pad, by grinding off the last three digits of old part number and restamp with 402. Use 1/8 inch metal stamp.

**Order separately. Not supplied as part of brake assembly, for repair only.

*These parts are furnished as part of field kit, part No. 9500328-1.

STL-6722L
AL-441111M
MAG-MAGNESIUM
TITA-TITANIUM
SS-5 STL
SYN-6722C
LO-4540

C130 ML6 BRACE ASSY
BILL OF MATERIALS
15053A

[illegible]

7MNPNA13053ANA210

LABOR STANDARD OPERATION RESOURCE STANDARD AND METHOD ANALYSIS

04/05/89

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9550402

RCC MNPNA

481-2-133

OPER TECH S S W F PF A/R REV

SUB	T K	NR A FA	SUPPORT	OCC	DESCRIPTION	BASE	PFD	STD	A
STEP D L	K C DC	ELEMENT	FACT	STOR	SUPPLEMENTAL	HOURS	TIME	HOURS	DLY PCT C

NA210	S	E	DB	EA	2	J 89081	1.00	PERCENT ENGR 99.9	NDI ROTOR C130 BRAKE	.28		.28	
0001			DB	01	00		.00		PART NUMBER/NSN	.000	.000	.000	0
	0010					9531109			1630003045430				
	0020					31301			1630003045430				
0040			DB	01	11		1.00		FMP1 ROTATING DISK 19204N	.158	.017	.176	62
	0010	E				ZLG-ND-M5	1.00	MAGNAGLD INSP V/S OBJECT		.06113		.067	
	0020	E				RMB-CV-D1	1.00	VAPOR CL (DEGR)HOOK/BASKET		.08709		.096	
	0030	E				RJP-PW-R1	1.00	REM RPL PAPRWK SIGN OFF DOC		.01001		.011	
0050			DB	01	11		1.00		DEGREASE	.097	.011	.108	38
	0010	E				RMB-CV-D1	1.00	VAPOR CL (DEGR)HOOK/BASKET		.08709		.096	
	0020	E				RJP-PW-R1	1.00	REM RPL PAPRWK SIGN OFF DOC		.01001		.011	
9000			DB	01	00		.00		LABOR STANDARD HISTORY	.000	.000	.000	0
	0010												
	0900								OBJANGS 2 YEAR REVIEW/NO TIME CHANGE				
									N MONROE/MANEAA				

TO INTERROGATE LABOR STANDARDS, INPUT

RCC PRD NROP NR

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LABOR STANDARD OPERATION RESOURCE STANDARD AND METHOD ANALYSIS

04/05/89

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15053A C130 BRAKE 9550402

RCC MMFNA

481-2-133

OPER TECH S S W F PF A/R REV

SUB T K #R A FA SUPPORT OCC

STEP D L K C DC ELEMENT FACT

DESCRIPTION
STORED SUPPLEMENTAL

BASE PFD STD
HOURS TIME HOURS DLY PCT C

NA213	S	E	DB	EA	2	J	89081	.05	PERCENT ENGR 99.9	NDI PLATE C130 BRAKE	.07		.00		
0001			DB	01	00			.00		PART NUMBER/NSN	.000	.000	.000	0	
									9550008	1630009972090					
0050			DB	01	11			1.00		CHECK IAW T/O	.064	.007	.072	100	
0020	E							1.00	CHEM INSP-SMALL OBJ (ZYSLO)		.05487		.060		
0030	E							1.00	REM RPL PAPRWRK SIGN OFF DOC		.01001		.011		
9000			DB	01	00			.01		LABOR STANDARD HISTORY	.000	.000	.000	0	
0010									08JAN85 2 YEAR REVIEW/NO TIME CHANGE						
0900									N MONROE/MANEAA						

TO INTERROGATE LABOR STANDARDS, INPUT

RCC PRD NRDP NR

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15053A C130 BRAKE 9550402

RCC MNPN

4B1-2-133

OPER TECH S S W F PF A/R REV

SUB T K NR A FA SUPPORT OCC <
STEP D L K C DC ELEMENT FACT

DCC <-----	DESCRIPTION	----->
FACT	STORED	SUPPLEMENTAL

BASE HOURS	PFD TIME	STD HOURS	A DLY PCT C

XPNWA	S	E	DB	EA	2	J	89081	1.00	PERCENT ENGR 99.9	NDI BRAKE C130	.70	.70		
2000			DB	01	00			.00		PART NUMBER/NSN	.000	.000	.000	0
	0010								WCD ROUTED PARTS REQUIRING FPI					
	0020								9550008	1630009972090				
	0030								9550069	1630000554747				
2001			DB	01	11			1.00		FPI 1ST TIME	.263	.029	.293	.8 41
	0030	E							ZLG-ND-Z2	2.00	.13177		.292	
2050			DB	01	00			.00		PART NUMBER/NSN	.000	.000	.000	0
	0010								831109	1630003045430				
	0020								31301	1630003045430				
2051			DB	01	11			1.00		FMPI 1ST TIME	.263	.029	.292	41
	0020	E							ZLG-ND-M7	1.00	.20565		.228	
	0040	E							ZLG-ND-M2	1.00	.01309		.014	
	0050	E							ZLG-ND-M3	1.00	.01501		.016	
	0060	E							ZLG-ND-M4	1.00	.01968		.021	
	0070	E							RJP-PW-R1	1.00	.01001		.011	
2057			DB	01	24			1.00		DEGREASE	.097	.023	.120	17
	0010	E							RWB-CV-D1	1.00	.08709		.107	
	0020	E							RJP-PW-R1	1.00	.01001		.012	
9000			DB	01	00			.00		LABOR STANDARD HISTORY	.000	.000	.000	0
	0010								08JAN85 2 YEAR REVIEW/NO TIME CHANGE					
	0900								N MONROE/MANEWA					

TO INTERROGATE LABOR STANDARDS, INPUT

RCC PRD NRCP NR

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7NPM615053AM6203

LABOR STANDARD OPERATION RESOURCE STANDARD AND METHOD ANALYSIS
RCC NPM6

04/05/89
1630000528403

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87177

15053A C-130 BRAKE		RCC NPM6		04/05/89		A-E0468-HM1-DY-H43 PAGE 0001		87177	
OPER	TECH S S	M F PF A/R REV							
SUB	T K	NR A FA SUPPORT	OCC	DESCRIPTION	BASE	PFD	STD	A	
STEP D L	K C DC ELEMENT	FACT	STOED	SUPPLEMENTAL	HOURS	TIME	HOURS	DLY PCT C	
M6203	E N JB EA 1	J 89081	.05	PERCENT ENGR .0	.50		.02		
0001	JB 01 00		.00	EDM HOUSING C130 BRAKE	.000	.000	.000	0	
0010				PART NUMBER/NSN					
0011	JB 01 00		1.00	9550069 1630000556747	.500	.000	.500	100	
0010 N			1.00	EDM BROKEN SCREW & TAPS	.50000		.500		
9000	JB 01 00		.00	EDM BROKEN SCREW OR TAPS	.000	.000	.000	0	
0010				LABOR STANDARD HISTORY					
0900				OBJANGS 2 YEAR REVIEW/NO TIME CHANGE					
				N MONROE/MAHEAA					

TO INTERROGATE LABOR STANDARDS, INPUT

RCC PRD NRDP NR
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ST-STEEL
 AL-ALUMINUM
 MS-MILD STEEL
 TTA-TITANIUM
 SS-S STL
 SM-SYNTHETIC
 L-LEAD

150530
BILL OF MATERIALS
C130 NLO BRAKE ASSY

ROUTED	ITEM	UOM	LEVEL	PART	NUMBER	STOCK	VENDOR	DESCRIPTION	UNIT	YIELD	SWAP	PART	INTC	REV	EFFECTIVITY	TECH	DRG	PENDING	103	PENDING	222	PENDING	AFTO	22	PENDING
							CODE		PER	OF	INITE	IFACTORY	TYPE	CODE	LEVEL	CONTROL	DATE	NUMBER	ACTION		ACTION		ACTION		
	187L		1.1	1511597		14730001421899	173942	1. ADAPTER, INLET	11	1EA															
			1.1	11604-78		15340002790734	179945	1. PLUG, DENTAL	11	1EA															
			1.1	18628078-4		15330008045475	194906	1. PACKING	11	1EA															
			1.1	186309-1807F		15303008378413	102815	1. SCREEN, W/LOCK	14	1EA															
	187L		1.1	17627185-01		11630004894544	198747	1. PLATE, LOCKING	12	1EA															
			1.1	186124825		15340007957210	194906	1. HELICOIL, BOLT HOLE	12	AR1EA															
			1.2	186124824		15340007957211	194906	1. HELICOIL, BOLT HOLE	13	AR1EA															
			1.2	186124735		153400027904480	194906	1. HELICOIL, PLATE HOLE	14	AR1EA															
			1.2	184.P.L.		184.P.L.		1. HOUSING, BRAKE	11	1															
			1.1	195000328-1		11630008722325	173942	1. KIT, FIELD	11	1EA															
			1.2	18620427-5210		15320002910925	194906	1. RIVET	14	1EA															
			1.2	19521319		15320002188335	173942	1. BUTTON, SWAP FASTER	14	1EA															
			1.2	19313149		11630003417095	173942	1. LINING, BRACE, BOWT	14	1EA															
			1.2	19531348		11630003417094	173942	1. LINING, BRACE, PISTON	14	1EA															
			1.2	1511820-10		15310004637814	173942	1. WASHER	11	1EA															
			1.2	19521702		14730003277514	173942	1. NUT, ADJUSTING PIN	14	1EA															
			1.2	19522142		11630000354821	173942	1. SPACER, ADJUSTING PIN	14	1EA															
			1.2	19310943		11630004490708	173942	1. GRIP, ADJUSTING PIN	14	1EA															
			1.2	17339133-01		11630004418349	198748	1. ADAPTER, SEAL	14	1EA															
			1.2	186301A18-5		15303001542718	188044	1. SCREEN, BLEEDER	12	1EA															
			1.2	186326A-46		15303007206429	188044	1. SCREEN, BLEEDER	12	1EA															
			1.2	1511846-4		15310002987478	173942	1. WASHER	12	1EA															
			1.2	1863194A		15304001822625	188044	1. BOLT	14	1EA															
			1.2	186302-516-12		15303001512027	188044	1. SCREEN	14	1EA															
			1.2	1511846-5		15310004637819	173942	1. WASHER	14	1EA															
			1.2	1863194A		15304001822625	173942	1. BOLT	12	1EA															
			1.2	19522211		15303002159040	173942	1. SCREEN	12	1EA															
			1.2	11604-78		15340002790734	179935	1. PLUG, DENTAL	11	1EA															

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RECEIVED

for

File: 1821DN, Wks 3
Rotor

NAME: PONI 15053A			ALC: UU			KUC: BRAKES			WCU: 1821UN			WUDDATE: 18Y08/		
UP #	RUC	UP	DESC	PAC	UCCU	UP	MANU	FLW	SKIL	TIME %	TIME %	REU	TIME %	REU
U05	MANIPUM	DIS	1.00	P					HBUS	1 100	0.02	WB0001	1 100	0.02
U05B	MANIPUM	STACK	1.00	P					HBUS	1 100	0.02			
U05C	MANIPUM	LOAD	1.00	P					HBUS	1 100	0.08	PM/432	1 50	0.08
U08	MANIPUM	CLN	1.00	S					HBUS	1 100	0.01			
U08A	MANIPUM	CLN	1.00	P			100	0.08	HBUS	1 100	0.08	PM/432	1 100	0.08
U08B	MANIPUM	UNLD	1.00	P					HBUS	1 100	0.08	PM/432	1 50	0.08
U08C	MANIPUM	MOVE	1.00	I					UWHD	1 100	0.08	FL0003	1 100	0.08
U14	MANIPUM	MAG	1.00	I					UWHD	1	0.02	FL0001	1	0.02
U14A	MANIPUM	MAG	1.00	P					UBUY	1	0.10	PM6668	1	0.10
U17	MANIPUM	DEUK	1.00	P					UBUY	1	0.07	PM3428	1	0.07
U20	MANIPUM	INSP	1.00	P					U107	1 100	0.25	PP0001	1 100	0.25
U20A	MANIPUM	STACK	1.00	P					U107	1 100	0.02			
U30	MANIPUM	SKIN	1.00	I					JAUJ	1	0.02			
U30A	MANIPUM	SKIN	1.00	S					JAUJ	1	0.15	PM6652	1	0.15
U30B	MANIPUM	SKIN	1.00	P					JAUJ	1	0.20	PM6652	1	0.20
U40	MANIPUM	MAG	1.00	I					UWHD	1	0.02	FL0002	1	0.02
U40A	MANIPUM	MAG	1.00	P					UBUY	1	0.10	PM6668	1	0.10
U50	MANIPUM	DEUK	1.00	P					UBUY	1	0.07	PM3428	1	0.07

[illegible]

Filename: 18203N, Wkt
Housing

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ake

File number 18214N, Wed
Brake Assy.

NAME:		ALC: UU		KCU: BRAKES		WLD: 18214N		WLD DATE: 8Y004				
PLN: 15053A												
UP	#	KCU	UP	UCCU	UP	MAND	FLW	SKIL	TIME	KEW	TIME	KEW
			DESC	PAC	TYPE	%	HRS	CODE	QTY	%	QTY	%
UUU	MANPUP		IND	1.00	P			HB07	1	100	1	100
UU1	MANPUP		IND	1.00	P			HB05	1	100	1	100
UU2	MANPUP		SPL11	1.00	S			HB05	1	100	1	100
UU3	MANPUP		SPL11	1.00	P			HB07	1	70	1	70
UU4	MANPUP		SPL11	1.00	P			HB07	1	30	1	30
UU5	MANPUP		MICH	1.00	P			UVMU	1	30	1	30
UU6	MANPUP		ASSY	1.00	P			YG0Y	1	100	1	100
UU7	MANPUP		IES1	1.00	P			YG0Y	1	100	1	100
UU8	MANPUP		IES1	1.00	P			YG0Y	1	100	1	100
UU9	MANPUP		DELAL	1.00	P			YG0Y	1	100	1	100
UU0	MANPUP		ALPI	1.00	P			YG0Y	1	100	1	100
UU1	MANPUP		INSP	1.00	P			YG0Y	1	100	1	100

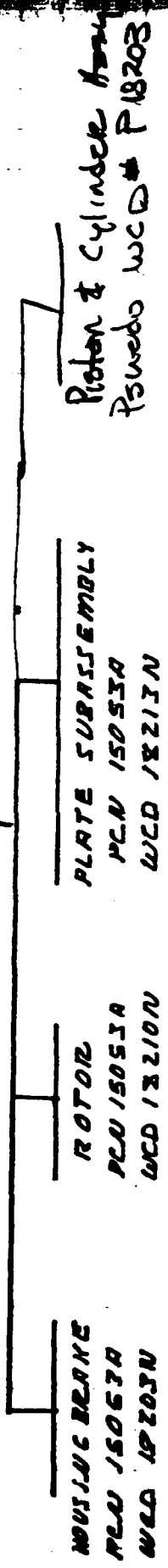
FILE NAME: P18203, Wkd

FILE NAME: P18203, Wkd

NAME:		ALU: UU		RUC: BRKES		WLD: P18203		WLDUATE: 87200	
PUN: 100534									
UP	RUC	UP	UCCU	UP	MANO	FLW	SKIL	TIME	REQ
#		DESC	PAC	TYPE	%	HRS	CODE	QTY	%
U10A	MANIPUP	DIS	1.00	I			YGUY	1	0.03
U10A	MANIPUP	DIS	1.00	P			YGUY	1	0.03
U20	MANIPUP	CLN	1.00	I			YGUY	1	0.03
U20	MANIPUP	CLN	1.00	P			YGUY	1	0.04
U20	MANIPUP	CLN	1.00	P			YGUY	1	0.04
U20	MANIPUP	CLN	1.00	P			YGUY	1	0.04
U30	MANIPUP	INSR	1.00	P			YGUY	1	0.05
U40	MANIPUP	ASSY	1.00	P			YGUY	1	0.10

C 130
BRAKE
ASSY

C 130 BRAKE ASSY
PCN 15053A
WCD 18214N



(G402A-TIP001)

LABOR STD REVIEW 14, APR, 89

7:58 AM

PROD NBR	RCC	OPER NBR	TYP STD	SK	FAC	STAND HOURS	OCC FAC	HOURS
		00010	E	YG	5	1.34	1.00	1.34
		PM214	N	YG	5	.58	1.00	58
		FP203	N	3S	5	.33	1.00	33
		PP213	E	3S	5	.08	1.00	8
		PS203	E	YG	5	.02	1.00	2
		PS210	E	YG	5	.02	1.00	2
		PS213	E	YG	5	.02	1.00	2
		PT214	N	YG	5	.41	1.00	41
								2.80
		WC001	E	KI	5	.59	1.00	59
		WD001	E	HB	5	.99	1.00	99
		WE203	N	DI	5	.36	1.00	36
		WE210	E	DI	5	.39	1.00	39
		WE213	N	DI	5	.25	1.00	25
								2.58
		MG203	N	JB	1	.50	.05	2
								2
		MN203	N	JA	1	.66	1.00	66
								66
		NA210	E	DB	2	.28	1.00	28

(G402A-TIP001)

LABOR STD REVIEW 14, APR, 89

7:58 AM

PROD NBR	RCC	OPER NBR	TYP STD	SK	FAC	STAND HOURS	OCC FAC	STA HOURS
5053	MNPN	NA213	E	DB	2	.07	.05	
		XNPN	X	D3	2	.71	1.00	71

		*						99
	MNPN	RA203	E	JA	1	1.13	1.00	1.13
		RA213	N	JA	1	.78	.05	3

		*						1.16
	MNPN	RB210	E	JA	1	1.74	.75	1.30

		*						1.30
	MNPN	RC203	E	UP	B	.19	1.00	19
		RC213	E	UP	B	.54	1.00	54

		*						73
	MNPN	WW203	N	WL	B	3.21	.10	32

		*						32

		*						

CONTROL NUMBER LIST

PLAN	CONTROL	JOP	AIRCRAFT	DESCRIPTION	STOCK NUMBER	PART NUMBER	TECHORDER	6019 FLOW DAYS
TECH	TECH	NUMBER	DESC					
PARK	ANDE	14084A	-6	LGM 30	T.E. ACTUATOR	1450-00-089-6952AH	25-62100-1	3503-11-25-13 14
MART	SHEL	14443A		F-4	TIME RELEASE MECH	1680-00-702-9382LS	MBEU161045	13A5-37-3 4
MART	SHEL	14557A		F-4	FUEL PYLON ASSY	1560-00-910-9099BF	26-370-4715	6J14-2-18-3 10
MART	SHEL	14703A		F-4	DROGUE GUN	1377-00-483-9072	MBEU34203	13A5-37-3 2
MART	SHEL	14813A		F-4	I.B. L/H LAU 17 PYLON	1560-00-489-6617BF	32694581-121	16W6-1-103 25
MART	SHEL	14814A		F-4	I.B. R/H LAU 17 PYLON	1560-00-489-6619BF	32694581-122	16W6-1-102 25
JENS	COOP	14991A		F-111 MLG	STABILIZER ROD	3040-00-164-6783	12L9530-003	4A4-15-3 12
MART	SHEL	14996A		F-4	EDM ADAPTER	1560-00-350-7820BF	536970150-301	16W16-7-3 14
JENS	PRIC	15025A	-6-J	F-106 MLG	WHEEL	1630-00-782-0521	63J32425-5	4W1-7-1173 21
JENS	RIGB	15053A	-6-J	C-130 MLG	BRAKE ASSY	1630-00-852-0403	9500000	4B1-2-113 2
JENS	RIGB	15054A	-6-J	KC-135 MLG	BRAKE ASSY	M 1630-00-858-5242	2600300-2	4B1-4-263 28
JENS	RIGB	15068A	-6-J	B-52 MLG	BRAKE ASSY	M 1630-00-077-6698	149016-9	4B1-4-133 28
JENS	RIGB	15107A	-6-J	F-106 MLG	BRAKE ASSY	1630-00-658-0638	151806-1	4B1-4-223 30
JENS	PRIC	15139A	-6-J	B-52 MLG	WHEEL	M 1630-00-900-9739	3-1192	4W1-7-1143 21
JENS	PRIC	15143A	-6-J	KC-135 MLG	WHEEL	1630-00-689-6014	211A243M2	4W3-7-113 30
JENS	RIGB	15161A	-6-J	C-141 MLG	BRAKE ASSY	M 1630-00-881-0015	9560738	4B1-2-373 26
JENS	RIGB	15162A	-6-J	KC-135 MLG	BRAKE ASSY	M 1630-00-269-2622	149499-4	4B1-4-263 28
JENS	RIGB	15222A	-6-J	F-4C MLG	BRAKE HOUSING SUB ASSY.	1630-00-927-1825	10 OCT 88	4B1-2-1093 23
JENS	RIGB	15229A	-6-J	T-33 MLG	BRAKE ASSY	1630-00-315-4832	9540726	4B1-2-293 24
JENS	PRIC	15248A	-6-J	F-100 MLG	WHEEL	1630-00-900-0745	63J32425-9	4W1-7-1173 20
JENS	PRIC	15279A	-J	F-5 MLG	WHEEL	1630-00-050-9531	219A43	4W1-0-33 30
JENS	RIGB	15295A	-6-J	F-111 MLG	BRAKE ASSY	M 1630-00-002-7955	2-966-9	4B1-2-483 32
JENS	PRIC	15302A	-J	F-111 MLG	WHEEL	1630-00-941-4191	2600335	4W3-7-1123 20
JENS	RIGB	15327A	-6-J	C-130 MLG	BRAKE ASSY	1630-00-825-4794	9560685	4B1-2-1003 27
JENS	RIGB	15335A	-J	C-141 MLG	BRAKE TAIL TUBE	1630-00-567-0169	9550025	4B1-2-373 16
JENS	PRIC	15348A	-6-J	F-111 MLG	WHEEL	1630-00-043-0965	3-1160-1	4W3-7-1283 20
JENS	PRIC	15351A	-6-J	B-52 MLG	WHEEL	1630-00-967-6779	3-1133	4W1-7-1143 20
JENS	PRIC	15359A	-6-J	KC-135 MLG	WHEEL	1630-00-013-9129	153245-4	4W1-7-263 20
JENS	PRIC	15361A	-6-J	B-52 MLG	WHEEL	1630-00-054-2557	2600293-1	4W1-7-1193 30
JENS	RIGB	15387A	-6-J	T38 MLG	BRAKE ASSY	1630-00-555-7523	2-727-3	4B1-2-173 27
RIGB	RIGB	15438A	-J	C-131 MLG	BRAKE ASSY	1630-00-580-2857	9541104	4B1-2-423 10
RIGB	RIGB	15460A	-6-J	KC-135 MLG	WHEEL	M 1630-00-492-7144	153245-5	4W1-7-263 20
DELE		15470A	-J	C-7A MLG	WHEEL	1630-00-125-7194	17 OCT 88	4W1-4-1023 20
JENS	RIGB	15481A	-6-J	C-141 MLG	WHEEL	1630-00-453-4893	5000169	4W1-7-1123 20
JENS	PRIC	15485A	-6-J	F-4 MLG	WHEEL	1630-00-446-3778	5000504	4W1-0-53 20
JENS	RIGB	15490A	-J	F-106 MLG	BRAKE BACKING PLATE	1630-00-671-2840	151007	4B1-4-223 16
JENS	PRIC	15510A	-J	T-33 MLG	WHEEL	1630-00-406-3998	5000563	4W1-7-1313 20
JENS	RIGB	15519A	-6-J	FB-111 MLG	BRAKE STATOR PLATE	1630-00-113-2133	9536123	4B-2-493 14
JENS	RIGB	15521A	-J	FB-111 MLG	BRAKE PRESSURE PLATE	1630-00-056-2073	9533542	4B1-2-493 19
JENS	PRIC	15523A	-6-J	F-111 MLG	WHEEL	1630-00-157-6723	3-1156-0	4W1-7-1263 21
JENS	PRIC	15526A	-6-J	B-52 MLG	WHEEL	1630-00-242-0942	2600773	4W1-7-1193 30
JENS	RIGB	15531A	-J	F-106 MLG	BRAKE STATOR PLATE	1630-00-671-2839	151005	4B1-4-223 16
JENS	RIGB	15536A	-J	F-111 MLG	BRAKE BACKING PLATE	1630-00-057-0991	329-15	4B1-2-483 19
JENS	PRIC	15575A	-J	F-5 MLG	WHEEL	1630-00-139-0476	5001114-3	4W1-0-63 20
JENS	RIGB	15576A	-J	F-5 MLG	BRAKE ASSY	1630-00-147-3854	5001111-1	4B1-2-1113 20
JENS	RIGB	15583A	-J	FB-111 MLG	BRAKE ASSY	1630-00-032-9000	9560006	4B1-2-493 23

18203N

WORK CONTROL DOCUMENT (MEDS)

89087

PAGE 1 OF 1 PAGES

2. JOB ORDER NO. 15053A		3. QUANTITY		4. PRODUCTION SEC/RCC MNP GW		5. DATE SCHED 8294		6. DATE COMPLETED	
7. PART NUMBER 9550069				8. TECH DATA 4B-1-32 4B1-2-133				9. ITEM SERIAL NO.	
10. MODEL-DESIGN-SERIES C-130 BRAKE			11. STOCK NUMBER 1630000556747			12. OPTIONAL			
13. SERIAL NUMBER			14. NOUN HOUSING BRAKE C-130			15053A			
15. DISPATCH STATION	16. PERF RCC/OP NO	17. WORK TO BE ACCOMPLISHED				18. MECHANIC	19. "P"	20. "Q"	
		***** UNIT COST: \$3529.00 ***** GOVERNING DIRECTIVES: AFLCR 66-51 MANOI 66-3 FPI IAW MIL-STD-6866 ANODIZE IAW MIL-A-8625 *****ALUMINUM*****							
		ALL PERSONNEL INVOLVED IN THE WORK PROCESSES SPECIFIED IN THIS DOCUMENT HAVE BEEN THOROUGHLY TRAINED AND ARE FAMILIAR WITH ALL PERTINENT SAFETY PRACTICES AND HAZARDS CONTAINED IN THE BASIC TECHNICAL ORDER (T.O.) AND T.O. SUPPLEMENTS REFERENCED. THE APPLICABLE T.O.'S AND SUPPLEMENTS WILL ALWAYS BE USED IN CONJUNCTION WITH THIS DOCUMENT. *COMPONENTS WILL BE THOROUGHLY CLEANED & PROTECTED (C/P MOVE) FOR MOVES BETWEEN OPERATIONS/DISPATCH STATIONS.							
		WARNING MANY OF THE FOLLOWING REPAIR PROCEDURES REQUIRE THE USE OF EQUIPMENT, PROCESSES & CHEMICALS WHICH ARE POTENTIALLY DANGEROUS TO PERSONNEL. ADEQUATE SAFEGUARDS AND PRECAUTIONS MUST BE EMPLOYED TO PRECLUDE INJURIES.							
		REQD (MANDATORY REQUIREMENT) IN COLUMN 16 IS EQUIVALENT TO DELTA STAMP.							
	001	9550069							
21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE				23. DOCUMENT/BN			
DISPATCH	FUNCTIONAL CODE	A		C		18203N			
		B		D					

18203N

WORK CONTROL DOCUMENT (MEDS)

DATE 89087

3

PAGE 3 OF 3 PAGES

2. JOB ORDER NO.	3. QUANTITY	4. PRODUCTION SEC/RCC	5. DATE SCHED 8294	6. DATE COMPLETED
7. PART NUMBER		8. TECH DATA		9. ITEM SERIAL NO.

10. MODEL-DESIGN-SERIES	11. STOCK NUMBER	12. OPTIONAL
13. SERIAL NUMBER	14. NOUN HOUSING BRAKE C-130	

15. DISPATCH STATION	16. PERF RCC/OP NO	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
		AS MARKED *C/P MOVE*		001 MNPWW 002 04 003 WT03	
69	060 .01	MACHINE CAVITY NOT TO EXCEED 3.376 *C/P MOVE*		001 MNPRA 002 01 003 MV01	
69	070 .01	DRILL AND TAP INLET PORT *C/P MOVE*		001 MNPRA 002 01 003 DR01	
69	080 .01	DRILL AND TAP BLEEDER PORT *C/P MOVE*		001 MNPRA 002 01 003 DR01	
69	090 .01	ASSEMBLY BOLT HOLE REPAIR I.A.W. T.O. PAGE 8, PARA 0 *C/P MOVE*		001 MNPRA 002 01 003 DR01	
69	100 .18	PISTON PIN SEAL AREA I.A.W. T.O. PAGE 5 FIGURE 4 *C/P MOVE*		001 MNPRA 002 01 003 DR01	
67	110 .01	MACHINE PISTON CAVITIES I.A.W. T.O. PAGE 4, FIGURE 3 *C/P MOVE*		001 MNPMM 002 02 003 MH30	
67	120 .20	DRILL AND TAP - LOCK PLATE I.A.W. T.O. PAGE 8, PARA P *C/P MOVE*		001 MNPMM 002 02 003 MH30	
26	130 *REQD*	ANODIZE TYPE II CLASS I *C/P MOVE*		001 MNPFC 002 03 003 AS03	
69	140 *REQD*	CHROMIUM PLATE *C/P MOVE*		001 MNPRA 002 01 003 BE01	

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	18203N
		B	D	

2. JOB ORDER NO.	3. QUANTITY	4. PRODUCTION SEC/RCC	5. DATE SCHED 8294	6. DATE COMPLETED
7. PART NUMBER	8. TECH DATA		9. ITEM SERIAL NO.	

10 MODEL-DESIGN-SERIES	11 STOCK NUMBER	12 OPTIONAL
13. SERIAL NUMBER	14 NOUN HOUSING BRAKE C-130	

18. DISPATCH STATION	16. PERF RCC/OP NO	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. P	20. Q
69	150	INSTALL HELICORDS I.A.M. 150. PAGE 8, PARA 8A *C/P MOVE*		001 MNPRA 002 01 003 BE01	
		P/N MS124823 P/N MS124824 P/N MS124735			
	160	PRE-FINAL INSPECTION *C/P MOVE*		001 MNP GP 002 08 003 PF01	
	REQD				
	170	MASK, PRIME AND PAINT *C/P MOVE*		001 MNP GP 002 09 003 BS02	
	REQD				
	180	FINAL ACCEPTANCE OF WORK CONTROL DOCUMENT FOR COMPLETENESS & ACCURACY OF ALL PRECEDING OPERATIONS THIS 958		001 MNP GP 002 08 003 MU08	
	REQD				
	190	FINAL PRODUCT VISUAL INSPECTION *C/P MOVE		001 MNP GP 002 08 003 MU08	
	REQD				

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	18203N
		B	D	

18210N WORK CONTROL DOCUMENT (MEDS)

DATE 89087

PAGE 1 OF 1 PAGES

2. JOB ORDER NO.		3. QUANTITY		4. PRODUCTION SEC/RCC MNP GW		5. DATE SCHED		6. DATE COMPLETED			
7. PART NUMBER				8. TECH DATA 4B-1-32 4B1-2-133				9. ITEM SERIAL NO.			
10. MODEL-DESIGN-SERIES C-130 BRAKE			11. STOCK NUMBER			12. OPTIONAL					
13. SERIAL NUMBER			14. NOUN ROTOR			15053A					
18. DISPATCH STATION		16. PERF RCC/OP NO.		17. WORK TO BE ACCOMPLISHED				19. MECHANIC		20. "P" "Q"	
P/N 9531109 31301				NSN C/N 1630003045430 15053A 1630003045430							
				*****UNIT COST \$ 231.60***** GOVERNING DIRECTIVES: AFLCR 66-51 MANOI 66-3 FMPI IAW MIL-STD-1949 P/O N01561 *****S T E E L*****							
				ALL PERSONNEL INVOLVED IN THE WORK PROCESSES SPECIFIED IN THIS DOCUMENT HAVE BEEN THOROUGHLY TRAINED AND ARE FAMILIAR WITH ALL PERTINENT SAFETY PRACTICES AND HAZARDS CONTAINED IN THE BASIC TECHNICAL ORDER AND T.O. SUPPLEMENTS REFERENCED. THE APPLICABLE T.O.'S AND SUPPLEMENTS WILL ALWAYS BE USED IN CONJUNCTION WITH THIS DOCUMENT. *COMPONENTS WILL BE THOROUGHLY CLEANED AND PROTECTED (C/P MOVE) FOR MOVES BETWEEN OPERATIONS/DISPATCH STATIONS. *****"W A R N I N G"***** MANY OF THE FOLLOWING REPAIR PROCEDURES REQUIRE THE USE OF EQUIPMENT, PROCESSES, & CHEMICALS WHICH ARE POTENTIALLY DANGEROUS TO PERSONNEL. ADEQUATE SAFEGUARDS AND PRECAUTIONS MUST BE EMPLOYED TO PRECLUDE INJURIES. *REQD* (MANDATORY REQUIREMENT) IN BLOCK 16 SERVES THE SAME PURPOSE AS DELTA STAMP							
21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/BN							
DISPATCH		FUNCTIONAL CODE		A C						18210N	
				B D							

18210N WORK CONTROL DOCUMENT (MEDS)

1. DATE 89087

PAGE 2 OF 2 PAGES

2. JOB ORDER NO.		3. QUANTITY		4. PRODUCTION SEC/RCC		5. DATE SCHED		6. DATE COMPLETED	
7. PART NUMBER				8. TECH DATA				9. ITEM SERIAL NO.	
10. MODEL-DESIGN-SERIES			11. STOCK NUMBER			12. OPTIONAL			
13. SERIAL NUMBER			14. NOUN ROTOR						
15. DISPATCH STATION		16. PERF RCC/OP NO.		17. WORK TO BE ACCOMPLISHED		18. MECHANIC		20. "P" "Q"	
		001		9531109 31301					
		[REDACTED]		DISASSEMBLE *C/P MOVE*				001 MNPBW 002 02 003 BD04	
		REQD							
		[REDACTED]		ROTO BLAST CLEAN *C/P MOVE*				001 MNPBW 002 03 003 RB07	
		REQD							
		[REDACTED]		*C/P MOVE*		M		001 MNPNA 002 05 003 MS03	
		REQD							
		[REDACTED]		*C/P MOVE*				001 MNPNA 002 05 003 DG01	
		REQD							
		[REDACTED]		E & I DISK THICKNESS 0.925/1.056 KEY SLOT WIDTH 0.938 MAX				001 MNPBW 002 04 003 E102	
		REQD							
BX		030		GRIND NOT TO EXCEED 0.925 80 R.M.S. *C/P MOVE*				001 MNPBW 002 03 003 GR01	
		[REDACTED]		*C/P MOVE*		M		001 MNPNA 002 05 003 MS03	
		REQD							
		[REDACTED]		*C/P MOVE*				001 MNPNA 002 05 003 DG01	
		REQD							
		[REDACTED]		060 PRE-FINAL INSPECTION *C/P MOVE*				001 MNPBW 002 08 003 PF01	
		REQD							

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN	
DISPATCH	FUNCTIONAL CODE	A	C	18210N	
		B	D		

18213N

WORK CONTROL DOCUMENT (MEDS)

1 DATE 89041

PAGE 1 OF 1 PAGES

2. JOB ORDER NO. 15053A	3. QUANTITY	4. PRODUCTION SEC/RCC MNP GW	5. DATE SCHED	6. DATE COMPLETED
7. PART NUMBER 9550008	8. TECH DATA 4B-1-32 4B1-2-133		9. ITEM SERIAL NO.	

10. MODEL-DESIGN-SERIES C-130 BRAKE	11. STOCK NUMBER 1630009972090	12. OPTIONAL
13. SERIAL NUMBER	14. NOUN PLATE SUBASSEMBLY	15053A

15. DISPATCH STATION	16. PERF RCC/OP NO	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
		GOVERNING DIRECTIVES: AFLCR 66-51 MANOI 66-3 FPI IAW MIL-I-6866 SHOT PEEN IAW MIL-S-13165 ANODIZE IAW MIL-A-8625 *****ALUMINUM***** ALL PERSONNEL INVOLVED IN THE WORK PROCESSES SPECIFIED IN THIS DOCUMENT HAVE BEEN THOROUGHLY TRAINED AND ARE FAMILIAR WITH ALL PERTINENT SAFETY PRACTICES AND HAZARDS CONTAINED IN THE BASIC TECHNICAL ORDER AND T.O. SUPPLEMENTS REFERENCED. THE APPLICABLE T.O.'S AND SUPPLEMENTS WILL ALWAYS BE USED IN CONJUNCTION WITH THIS DOCUMENT. *COMPONENTS WILL BE THOROUGHLY CLEANED AND PROTECTED (C/P MOVE) FOR MOVES BETWEEN OPERATIONS/DISPATCH STATIONS. *****"W A R N I N G"***** MANY OF THE FOLLOWING REPAIR PROCEDURES REQUIRE THE USE OF EQUIPMENT, PROCESSES, & CHEMICALS WHICH ARE POTENTIALLY DANGEROUS TO PERSONNEL. ADEQUATE SAFEGUARDS AND PRECAUTIONS MUST BE EMPLOYED TO PRECLUDE INJURIES. *REQD* (MANDATORY REQUIREMENT) IN BLOCK 16 SERVES THE SAME PURPOSE AS DELTA STAMP			
	001	9550008			
		DISASSEMBLE. *C/P MOVE*			
	REQD			001 MNP GW 002 02 003 BD04	

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	18213N
290				

18213N

WORK CONTROL DOCUMENT (MEDS)

89041

PAGE 2 OF 2 PAGES

2. JOB ORDER NO.		3. QUANTITY		4. PRODUCTION SEC/RCC		5. DATE SCHED		6. DATE COMPLETED	
7. PART NUMBER				8. TECH DATA				9. ITEM SERIAL NO.	
10. MODEL-DESIGN-SERIES			11. STOCK NUMBER			12. OPTIONAL			
13. SERIAL NUMBER			14. NOUN PLATE SUBASSEMBLY						
15. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED				18. MECHANIC	19. "P"	20. "Q"	
		CHEM CLEAN *C/P MOVE*					001 MNP GW		
	REQD						002 03		
							003 AC02		
		ELAST CLEAN *C/P MOVE*					001 MNP GW		
	REQD						002 03		
							003 BL01		
		ANODIZE STRIP *C/P MOVE*					001 MNP GW		
	REQD						002 03		
							003 AN03		
		C/P MOVE				M	001 MNP NA		
	REQD						002 05		
							003 ZY05		
		NICK & BURR *C/P MOVE*					001 MNP GW		
	REQD						002 04		
							003 NB04		
		E&I ALIGNMENT HOLE MAX 0.550 *C/P MOVE*					001 MNP GW		
	REQD						002 04		
							003 EI02		
69	030	MACHINE THE 0.240 INCH RADIUS, TO REMOVE FATIGUE CRACKS BUT NOT TO EXCEED 0.030 INCH IN DEPTH. I.A.W. T.O. 4B1-2-133, PAGE 5, PARA 1 & FIGURE 6. *C/P MOVE*					001 MNP RA		
							002 01		
							003 LE05		
69	040	ALIGNMENT HOLE REPAIR I.A.W. T.O. 4B1-2-133, PAGE 6, PARA 4 & FIGURE 6. *C/P MOVE*					001 MNP RA		
							002 01		
							003 DR02		
		C/P MOVE				M	001 MNP NA		
							002 06		
							003 ZA02		
21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE				23. DOCUMENT/BN			
DISPATCH	FUNCTIONAL CODE	A				18213N			
		B				D			

18213N

WORK CONTROL DOCUMENT (MEDS)

DATE

890488

PAGE 07 PAGES

1. JOB ORDER NO.	2. QUANTITY	4. PRODUCTION SEC/RCC	5. DATE SCHED	6. DATE COMPLETED
7. PART NUMBER	8. TECH DATA			9. ITEM SERIAL NO.

3. MODEL-DESIGN-SERIES	11. STOCK NUMBER	12. OPTIONAL
13. SERIAL NUMBER	14. NOUN PLATE SUBASSEMBLY	

15. DISPATCH STATION	16. PERF RCC/OP NO	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
26	060	SHOT PEEN REWORKED AREA 0.010 TO 0.012 A/2 INTENSITY USING NO. 230 STEEL SHOT *C/P MOVE*		001 MNPRC 002 01 003 SP01	
26	070	ANODIZE TYPE II *C/P MOVE*		001 MNPRC 002 03 003 AS03	
69	080	INSTALL ALIGNMENT HOLE BUSHING I.A.W. T.O. FIGURE 6. *C/P MOVE* P/N 66C33001-109A		001 MNPRC 002 01 003 BE01	
	090	PRE-FINAL INSPECTION *C/P MOVE* *REQD*		001 MNPRC 002 08 003 PF01	
	100	PRIME *C/P MOVE* *REQD*		001 MNPRC 002 09 003 BS02	
	110	FINAL ACCEPTANCE OF WORK CONTROL DOCUMENT FOR COMPLETENESS & ACCURACY OF ALL PRECEDING OPERATIONS THIS SEC *REQD*		001 MNPRC 002 08 003 MU08	
	120	FINAL PRODUCT VISUAL INSPECTION *C/P MOVE* *REQD*		001 MNPRC 002 08 003 MU08	

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/BN
DISPATCH	FUNCTIONAL CODE	A	C	18213N
		B	D	

1E203N WORK CONTROL DOCUMENT (MEDS)

1 DATE

E7217

PAGE 1 OF 1 PAGES

2 JOB ORDER NO 15023A	3 QUANTITY 91A	4 PRODUCTION SEC/RCC MANPGW	5 DATE SCHED 19 OCT 1998	6 DATE COMPLETED

7 PART NUMBER 9550402	8 TECH DATA 4B-1-32 4P1-2-133	9 ITEM SERIAL NO MAY 67-806

10 MODEL DESIGN SERIES C-130 BRAKE	11 STOCK NUMBER 163000052E403	12 OPTIONAL

13 SERIAL NUMBER E15209	14 NOUN BRAKE C130	15

15 DISPATCH STATION	16 PERF RCC/OP NO	17 WORK TO BE ACCOMPLISHED	18 MECHANIC	19	20

***** UNIT COST: \$3529.00 *****
 GOVERNING DIRECTIVES: AFICK 66-51
 MANOI 66-3
 FPI IAW MIL-STD-6666
 ANODIZE IAW MIL-A-6625

*****ALUMINUM*****

ALL PERSONNEL INVOLVED IN THE WORK PROCESSES SPECIFIED IN THIS DOCUMENT HAVE BEEN THOROUGHLY TRAINED AND ARE FAMILIAR WITH ALL PERTINENT SAFETY PRACTICES AND HAZARDS CONTAINED IN THE BASIC TECHNICAL ORDER (T.O.) AND T.O. SUPPLEMENTS REFERENCED. THE APPLICABLE T.O.'S AND SUPPLEMENTS WILL ALWAYS BE USED IN CONJUNCTION WITH THIS DOCUMENT.
 *COMPONENTS WILL BE THOROUGHLY CLEANED & PROTECTED (C/P MOVE) FOR MOVES BETWEEN OPERATIONS/DISPATCH STATIONS.

WARNING
 MANY OF THE FOLLOWING REPAIR PROCEDURES REQUIRE THE USE OF EQUIPMENT, PROCESSES & CHEMICALS WHICH ARE POTENTIALLY DANGEROUS TO PERSONNEL. ADEQUATE SAFEGUARDS AND PRECAUTIONS MUST BE EMPLOYED TO PRECLUDE INJURIES.

REQD (MANDATORY REQUIREMENT) IN COLUMN 16 IS EQUIVALENT TO DELTA STAMP.

21 FINAL DESTINATION DISPATCH 34L	22 COORDINATION/INITIATING RCC SIGNATURE/DATE FUNCTIONAL CODE 001	23 DOCUMENT/SN DISASSEMBLE *REQD* *C/P MOVE

21 DISPATCH	22 FUNCTIONAL CODE	23 A	24 C	25 1E203N
		B	D	

1E2K3N WORK CONTROL DOCUMENT (MEDS)

1 DATE

67217

PAGE 2 OF 2 PAGES

2 JOB ORDER NO		3 QUANTITY		4 PRODUCTION SEC/RCC		5 DATE SCHED		6 DATE COMPLETED	
7 PART NUMBER				8 TECH DATA				9 ITEM SERIAL NO	
10 MODEL DESIGN SERIES			11 STOCK NUMBER			12 OPTIONAL			
13 SERIAL NUMBER			14 NOUN BRAKE C132						
15 DISPATCH STATION	16 PERF RCC/OP NO.	17 WORK TO BE ACCOMPLISHED				18 MECHANIC	19	20	
34C	003	CLEAN AS REQ'D *C/P MOVE 01 NOV 1988				70255	70288		
66	005	EDM BROKEN SCREWS & TAPS *C/P MOVE*							
34	010	FPI *C/P MOVE				02 NOV 1988 70255	70288		
34	020	NICK AND FURR *C/P MOVE 15 DEC 1988				71234	71204		
34	030	E AND I INSPECTION PISTON CAVITY MAX I.D. 3.386 *C/P MOVE				DEC 15 1988 71234			
25	040	WELD CROSSOVER PORTS 100% *C/P MOVE				71234 JAN 1989			
25	050	WELD INLET PORT *C/P MOVE							
25	060	WELD BLEEDER PORTS AS MARKED *C/P MOVE							
69	065	PCLISH CAVITY NOT TO EXCEED 3.376 *C/P MOVE							
69	080	DRILL AND TAP INLET PORT *C/P MOVE							
21 FINAL DESTINATION		22 COORDINATION/INITIATING RCC SIGNATURE/DATE				23 DOCUMENT/BN			
DISPATCH	FUNCTIONAL CODE	A				C			
		B				D			
						1E2K3N			

1E203N WORK CONTROL DOCUMENT (MEDS)

1 DATE

87217

PAGE 3 OF 3 PAGES

2 JOB ORDER NO		3 QUANTITY		4 PRODUCTION SEC/RCC		5 DATE SCHED		6 DATE COMPLETED	
7 PART NUMBER				8 TECH DATA				9 ITEM SERIAL NO	
10 MODEL-DESIGN-SERIES			11 STOCK NUMBER			12 OPTIONAL			
13 SERIAL NUMBER			14 NOUN BRAKE C130						
15 DISPATCH STATION	16 PERF RCC/OP NO	17 WORK TO BE ACCOMPLISHED				18 MECHANIC	19 P	20 Q	
69	090	DRILL AND TAP BLEEDER PORT *C/P MOVE							
69	100	TIE BOLT HOLE REPAIR *C/P MOVE					M		
69	110	PISTON PIN SEAL AREA *C/P MOVE					M		
67	120	SLEEVE PISTON CAVITIES *C/P MOVE					M		
67	130	DRILL AND TAP - LOCK PLATE *C/P MOVE					M		
26	140 *REQD*	ANODIZE TYPE II CLASS I *C/P MOVE				70885 25 JAN 1989			
69	145 *REQD*	CHECK HELICOILS *C/P MOVE				70629 26 JAN 1989			
69	150 *REQD*	INSTALL HELICOILS *C/P MOVE				71164 27 JAN 1989			
13	160 *REQD*	OK TO ASSEMBLE *C/P MOVE				70159 27 JAN 1989			
13	170 *REQD*	MASK, PRIME AND PAINT *C/P MOVE							
21 FINAL DESTINATION		22 COORDINATION/INITIATING RCC SIGNATURE/DATE				23 DOCUMENT/BN			
DISPATCH	FUNCTIONAL CODE	A		C		1E203N			
		B		D					

1E203N WORK CONTROL DOCUMENT (MEDS)

1 DATE

E7217

PAGE 4 OF 4 PAGES

2 JOB ORDER NO		3 QUANTITY		4 PRODUCTION SEC/RCC		5 DATE SCHED		6 DATE COMPLETED	
7 PART NUMBER				8 TECH DATA				9 ITEM SERIAL NO	
10 MODEL DESIGN SERIES			11 STOCK NUMBER			12 OPTIONAL			
13 SERIAL NUMBER			14 NOUN BRAKE C130						
15 DISPATCH STATION	16 PERF RCC/OP NO	17 WORK TO BE ACCOMPLISHED				18 MECHANIC	19	20	
13	180 *RECI*	SERVICEABLE PART ISSUE *C/P MOVE 3/14/89				71412			
13	190 *REQD*	ASSEMBLE *C/P MOVE 3/14/89				71412			
13	200 *REQD*	PRESSURE TEST *C/P MOVE				70817	70817		
13	220 *REQD*	DECALS *C/P MOVE				70817			
13	225 *REQD*	FINAL ACCEPTANCE OF WORK CONTROL DOCUMENT FOR COMPLETENESS & ACCURACY OF ALL PRECEDING OPERATIONS THIS 958				70817	70817		
13	240 *REQD*	FINAL PRODUCT VISUAL INSPECTION *C/P MOVE				70817	70817		
		COORDINATION BY: PLANNER: FRANK RIGBY WK MEASURE: DOUGLAS JENSEN SCHEDULER: LOYAL WIENS							
		PRODUCTION: ROGER MURRAY							
		QUALITY: MILO STONES							
21 FINAL DESTINATION		22 COORDINATION/INITIATING RCC SIGNATURE/DATE				23 DOCUMENT/SN			
DISPATCH	FUNCTIONAL CODE	A		C		1E203N			
		B		D					

OPERATION PROFILE

F-15 BRAKE ASSY

NAME D. DIVELOISS ALC 00 DATE 10 JUN 89 RCC MANPGW SHEET 1 OF 1

WCD 36203N WCD DATE 89040

68735A

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS
					MANDATORY FLOW HOURS	QTY.	TIME REQUIRED	EQUIPMENT CODE	QTY.	TIME REQUIRED	
					%		%			%	
1	MAN PGW	IND	1.00	TRANSIT							
				SETUP							
				PROCESS							
5	MAN PGW	DIS	1.00	TRANSIT							SEPERATE
				SETUP							
				PROCESS							
				TRANSIT							
				SETUP							
				PROCESS							
				TRANSIT							
				SETUP							
				PROCESS							
				TRANSIT							
				SETUP							
				PROCESS							

UK

OPERATION PROFILE

F-15 A/B BRAKE - HOUSING ASSY (ALUM)

NAME D. DIVELESS ALC 00 DATE 10 JUN 89 RCC MTAN PGW SHEET 1 OF 3

WCD 36204N WCD DATE 89069																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																		
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7A	MTAN PGW	LOAD	1.00	TRANSIT								ALT PM04.30 B.H. CONV.																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																						
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7	MTAN PGW	CLW	1.00	TRANSIT								CHEM LINE																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																						
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7B	MTAN PGW	LINLO	1.00	TRANSIT								ALT. 0626 6634																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																						
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T.O. 431-2-1123

1.50-3111120

OPERATION PROFILE

F-15 A/G Brake - Housing Assy

NAME D. DIVERGESS ALC OG DATE 10 JUN 89 RCC MTANPGW SHEET 2 OF 3

WCD 36204N WCD DATE 890669

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED		DATA SOURCE COMMENTS	
					%	HRS.			%	HRS.			%	HRS.		
12A	MAN PGW	LOAD	1.000	TRANSIT											TO O.H. Conv.	
				SETUP												
				PROCESS				KIOS	1	100	.03	Pm0901	1	100		.03
12	MAN PEN	Proc	1.000	TRANSIT											Annoize Strip	
				SETUP				KIOS	1	100	.08	Pm0901	1	100		.03
				PROCESS		100	.86					Pm0590	1	100		.03
12B	MAN PEN	TRAN	1.000	TRANSIT											From Annoize Strip to FRT.	
				SETUP												
				PROCESS												
19A	MAN PEN	LOAD	1.000	TRANSIT											From O.H. to roller Conv.	
				SETUP												
				PROCESS				KIOS	1	100	.03	Pm0901	1	100		.03
19	MAN PEN	Proc	1.000	TRANSIT											Nick & Burn.	
				SETUP				KIOS	1	100	.08					
				PROCESS				KIOS	1	90	.75	Pm0410	1	90		.25
															Alt. Pm0411	

OK

OPERATION PROFILE

F-15 A/B ISRAELI - Housing Assy

NAME <u>D. DIVEGLISS</u>		ALC <u>00</u>		DATE <u>16 Jun 89</u>		RCC <u>RTIANP6W</u>		SHEET <u>3</u> OF <u>3</u>						
WCD <u>36204N</u>		WCD <u>36204N</u>		WCD <u>36204N</u>		WCD <u>36204N</u>		WCD <u>36204N</u>						
PIN <u>68735N</u>		PIN <u>68735N</u>		PIN <u>68735N</u>		PIN <u>68735N</u>		PIN <u>68735N</u>						
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS			
					MANDATORY FLOW HOURS %	SKILL CODE/LEVEL	QTY.	TIME REQUIRED %	HRS.	EQUIPMENT CODE		QTY.	TIME REQUIRED %	HRS.
198	MTAN PEN	LOAD	1.000	TRANSIT								TO BELT CONVEYOR		
				SETUP										
				PROCESS										
200	MTAN PEN	INSP	1.000	TRANSIT								E&I		
				SETUP										
				PROCESS										
200A	MTAN PEN	Stack	1.000	TRANSIT								TO Pallet		
				SETUP										
				PROCESS										
203	OUPD PEN	MOVE	1.000	TRANSIT								MOVE TO MACHINE SHOP		
				SETUP										
				PROCESS										
				TRANSIT										
				SETUP										
				PROCESS										

OPERATION PROFILE

FISA/B BRAKE - BACKING PLATE (STEEL)

NAME D. DIVELEISS ALC 00 DATE 10 JUN 89 RCC MANPGW SHEET 1 OF 2

PCN 68735A WCD 36205N WCD DATE 89073

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS			MANPOWER			EQUIPMENT			TIME REQUIRED		DATA SOURCE COMMENTS
					%	HRS		SKILL CODE/LEVEL	QTY.	%	HRS	EQUIPMENT CODE	QTY.	%	HRS	
5	MAN PGW	DIS	1.00	TRANSIT												REM FOREIGN TRIAL
				SETUP												
				PROCESS												
5 ^A		STACK	1.00	TRANSIT				H305	1	100	.02		1	100	.02	on Pallet
				SETUP												
				PROCESS												
8 ^A		LOAD	1.00	TRANSIT				H305	1	100	.02					near Hooks
				SETUP												
				PROCESS										50	.01	
8		CLW	1.00	TRANSIT				H305	1	100	.01	Pm7432	1			KOTOBlast
				SETUP												
				PROCESS	100	.08						Pm7432	1	100	.08	
8 ^B		UNLO		TRANSIT												Near Hooks to Pallets
				SETUP												
				PROCESS				H305	1	100	.01					
				TRANSIT				H305	1	100	.01	Pm7432	1	50	.01	
				SETUP												
				PROCESS												

T.O. 461-2-1123

OK

OPERATION PROFILE F-15 A/B Brake - Backings Plate

NAME D. DUBOISS ALC QC DATE 10 JUN 85 RCC RTANPSW SHEET 2 OF 2

WCD 36205N WCD DATE 89073

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED		DATA SOURCE COMMENTS
					%	HRS.			%	HRS.			%	HRS.	
80	OVHD PLW	MOVE	1.000	TRANSIT											TO FMP
				SETUP											
				PROCESS			OVHD	1	100	.08	FLO0003	1	100	.08	
20	RTAN PGW	Insp	1.000	TRANSIT											E & I
				SETUP											
				PROCESS			DE07	1	100	.16	FLO0001	1	100	.16	
20A	RTAN PGW	Stack	1.000	TRANSIT											on Pallet
				SETUP											
				PROCESS			DE07	1	100	.02					
20B	OVHD PLW	MOVE	1.000	TRANSIT			OVHD	1	100	.08	FLO0003	1	100	.08	to machine SMP
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

OPERATION PROFILE

F-15 A/B Brake (Bolts 6) - 5/5

NAME D. DUGLASS ALC 00 DATE 12 JUN 88 RCC MTANP6W SHEET 1 OF 2

WCD 36208N WCD DATE 89040

68735A

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PM

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS
						Skill CODE/ LEVEL	QTY.	TIME REQUIRED % HRS.	EQUIPMENT CODE	QTY.	TIME REQUIRED % HRS.	
5	MTAN P6W	DIS	1.000	TRANSIT								Rem. Foreign Mater
				SETUP								
				PROCESS		H805	1	100 .01	W80001	1	100 .01	
5b	MTAN P6W	Stack	1.000	TRANSIT								on pallet
				SETUP								
				PROCESS		H805	1	100 .01	W80001	1	100 .01	
5c	DUHD P6W	MOVE	1.000	TRANSIT								MOVE TO BLAST AREA
				SETUP								
				PROCESS		DUHD	1	100 .01	F80003	1	100 .01	
9	MTAN P6W	CLW	1.000	TRANSIT								BLAST CLEAR
				SETUP								
				PROCESS		H805	1	100 .01	Pm 7201	1	100 .01	
9b	MTAN P6W	Stack	1.000	TRANSIT								ALL PM 04/8 on pallet
				SETUP								
				PROCESS		KI05	1	100 .01				

DR

OPERATION PROFILE

F-15 A/B GRAVE (120fts)

NAME D. DIVEGLISS ALC SS DATE 12 Jun 89 RCC MTANPGW SHEET 2 OF 2

WCD 36208N WCD DATE 83040															
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS				
					MANDATORY FLOW HOURS %	SKILL CODE/ LEVEL	QTY.	TIME REQUIRED		QTY.		TIME REQUIRED %			
								%	MRS.				%	MRS.	
20A	MTAN PGW	UNLO	1.00	TRANSIT									UNLO FROM O.H. CONW.		
				SETUP											
				PROCESS											
20	MTAN PGW	INSP	1.00	TRANSIT									CHECK LENGTH		
				SETUP											
				PROCESS											
20B	MTAN PGW	STACK	1.00	TRANSIT									on pallet		
				SETUP											
				PROCESS											
20C	OVHD PLW	MOVE	1.00	TRANSIT									MOVE TO HANDNESS TEST		
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

02

OPERATION PROFILE

F-15 A/B BRAKE TORQUE TUBE (T2)

NAME <u>D. D. WELLS</u>		ALC <u>CS</u>		DATE <u>12 JUN 89</u>		RCC <u>MANDEW</u>		SHEET <u>1</u> OF <u>3</u>				
WCD <u>36205N</u>		WCD DATE <u>89040</u>										
68735A												
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS % HRS.	SKILL CODE/LEVEL	MANPOWER QTY.	TIME REQUIRED % HRS.	EQUIPMENT CODE QTY.	TIME REQUIRED % HRS.	DATA SOURCE COMMENTS	
5	MAN PGW	Dis	1.00	TRANSIT							REM. HEAT SHIELDS	
				SETUP								
				PROCESS								
5b	MAN PGW	Stack	1.00	TRANSIT							on pallet	
				SETUP								
				PROCESS								
9a	DUHD PGW	MOVE	1.00	TRANSIT							MOVE TO 8a Room	
				SETUP								
				PROCESS								
9b	MAN PGW	UNLO	1.00	TRANSIT							TO TABLE TO BASKET	
				SETUP								
				PROCESS								
9c	MAN PGW	DEGR		TRANSIT							DEGRASS NaO2	
				SETUP								
				PROCESS								

TO 415(-2-1)23

FORM 10-51

OK

OPERATION PROFILE F-15 A/B BRAKE (TORQUE JUNE) (T-1)

NAME D. DIVELESS		ALC		DATE 12 Jun 89		RCC MANAGER		SHEET 2 OF 3						
WCD 36209 N		WCD DATE 89090		WCD 68735A		WCD 68735A		WCD 68735A						
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		TIME REQUIRED %	TIME REQUIRED HRS.	DATA SOURCE COMMENTS	
					%	HRS.	QTY.	SKILL CODE/ LEVEL	QTY.	EQUIPMENT CODE				
9d	MAN REW	CLN	1.00	TRANSIT									WET BRIST (vapour horn)	
				SETUP										
				PROCESS	100	.16								
9e	MAN REW	Rinse	1.00	TRANSIT									HOT WATER	
				SETUP										
				PROCESS	100	.02								
9f	MAN REW	Rinse	1.00	TRANSIT									Cold Rinse	
				SETUP										
				PROCESS	100	.02								
9g	MAN REW	Stack	1.00	TRANSIT									on pallet	
				SETUP										
				PROCESS	100	.02								
9h	ONHC Plyd	MOVE	1.00	TRANSIT									TO FPI	
				SETUP										
				PROCESS										

042

OPERATION PROFILE

F-15 A/B BRADS - Tongue Tugs

NAME <u>D. DUESS</u>		ALC <u>00</u>		DATE <u>12 Jun 85</u>		RCC <u>MTANPGW</u>		SHEET <u>3</u> OF <u>3</u>						
WCD <u>68735A</u>		WCD <u>36209N</u>		WCD DATE <u>89040</u>										
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		TIME REQUIRED	DATA SOURCE COMMENTS		
					%	HRS.	SKILL CODE/LEVEL	QTY.	%	HRS.			EQUIPMENT CODE	QTY.
20	MTAN PGW	INSR	1.000	TRANSIT								E & I		
				SETUP										
				PROCESS										
20A	MTAN PGW	STACK	1.000	TRANSIT								on Pallet		
				SETUP										
				PROCESS										
20B	OVHO PGW	MOVE	1.000	TRANSIT								TU STA.30 (pre final inspect before furnishing).		
				SETUP										
				PROCESS										
				TRANSIT										
				SETUP										
				PROCESS										
				TRANSIT										
				SETUP										
				PROCESS										

OPERATION PROFILE

F-15 A/B CRANE - HEART SHIELD 120 (95)

NAME D. DINEBESS ALC 00 DATE 12 JUN 89 RCC HTANPGL SHEET 1 OF 2

WCD 36224N			WCD DATE 89065													
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS			MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS		
					%	HRS.	SKILL CODE/ LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED			
									%	HRS.			%		HRS.	
5	MAN PGW	DIS	1.00	TRANSIT											REM. Foreign MATH.	
				SETUP												
				PROCESS												
5b	MAN PGW	LOAD	1.00	TRANSIT											Or 4. Conveyor	
				SETUP												
				PROCESS												
9	MAN PGW	CLEAN	1.00	TRANSIT											ON STEEL CLEAN LINE	
				SETUP												
				PROCESS												
9b	MAN PGW	TRAN	1.00	TRANSIT											TO FPI LINE (AUTOMATIC)	
				SETUP												
				PROCESS												
20a	MAN PGW	UNLO	1.00	TRANSIT											From O.H. to Roller Conveyor	
				SETUP												
				PROCESS												

OPERATION PROFILE

F-15 A/B Brake - HEAT STACK ASSY

NAME D. DIVELEISS ALC 00 DATE 12 Jun 89 RCC MANDEW SHEET 1 OF 1

WCD 36236 WCD DATE 89061

68735

NON
PM

68735																
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER			EQUIPMENT			TIME REQUIRED		DATA SOURCE COMMENTS	
					%	HRS.	SKILL CODE/ LEVEL	QTY.	%	HRS.	EQUIPMENT CODE	QTY.	%	HRS.		
5	MAN R&W	MANU	1.00	TRANSIT												MANU Alignment of HEAT Stack
				SETUP												
				PROCESS												
5A	MAN R&W	Stack	1.00	TRANSIT												on pallet
				SETUP												
				PROCESS												
10	O/HO R&W	MOVE	1.00	TRANSIT												TO (13) Carbon Shop
				SETUP												
				PROCESS												
				TRANSIT												
				SETUP												
				PROCESS												
				TRANSIT												
				SETUP												
				PROCESS												

DR

OPERATION PROFILE

NAME <u>HERSTALAN</u> ALC _____ DATE _____ RCC _____ SHEET <u>1</u> OF _____												
WCD <u>36203N</u> WCD DATE <u>87040</u>												
NSN <u>68735A</u>												
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS % HRS.	MANPOWER SKILL CODE/LEVEL	QTY.	TIME REQUIRED % HRS.	EQUIPMENT EQUIPMENT CODE	QTY.	TIME REQUIRED % HRS.	DATA SOURCE COMMENTS
010	MAN REP	match	1.0	TRANSIT								MATCH-UP
030		ARM	1.0	TRANSIT								Assembly
				SETUP								
				PROCESS								
040		Test	1.0	TRANSIT								Test
				SETUP								
				PROCESS								
050		Top		TRANSIT								Final Top paper work Details
				SETUP								
				PROCESS								
				TRANSIT								
				SETUP								
				PROCESS								

F-15 Brake Assy

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 5-31-89 RCC MANPGW SHEET 1 OF 1

WCD 362041 WCD DATE 89069

68735A

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS
					MANDATORY FLOW HOURS	QTY.	TIME REQUIRED	EQUIPMENT CODE	QTY.	TIME REQUIRED	
					%		%			%	
15	MAN PNA	FPI	.75	TRANSIT				PM 0901	1	.02	
				PROCESS				PM 0901	1	1.05	
				PROCESS		2	.05	PM 0679E	1	1.05	
15A	MAN PNA	FPI	.25	TRANSIT				PM 0901	1	.02	
				PROCESS				PM 0901	1	1.10	
				PROCESS		1	.10	PM 0679E	1	1.10	
16	MAN PGW	UNLD	1.0	TRANSIT				PM 0901	1	.05	
				PROCESS				PM 0901	1	.05	
				PROCESS		1	.05	PM 0901	1	.05	
17	MAN PNA	COND	1.0	TRANSIT							
				PROCESS		1	.10	PM 0960	1	.10	
				PROCESS							
18	MAN PNA	HARD	1.0	TRANSIT							
				PROCESS		1	.10	PM 0960	1	.10	
				PROCESS							

F-15 Brake

OPERATION PROFILE

NAME <u>Turner</u> ALC <u>00</u> DATE <u>5-24-89</u> RCC <u>MANPRA</u> SHEET <u>1</u> OF <u>1</u>											
PCN NSN PM	WCD <u>36204 N</u> WCD DATE <u>89069</u>										
68735A											
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANPOWER	EQUIPMENT	DATA SOURCE COMMENTS			
						SKILL CODE/ LEVEL	QTY.	TIME REQUIRED %	QTY.	TIME REQUIRED %	HRS.
30	MAN PRA	Mach	1.00	TRANSIT		JA 10	1	.02			
				SETUP		JA 10	1	.51	1		
				PROCESS		JA 10	1	.64	1		
40	MAN PRA	ReID	1.00	TRANSIT		JA 08	1	.02			
				SETUP		JA 08	1	.28	1		
				PROCESS		JA 08	1	.10	1		
50	MAN PRA	Remo	1.00	TRANSIT		JA 10	1	.02			
				SETUP		JA 10	1	.02	1		
				PROCESS		JA 10	1	.03	1		
70	MAN PRA	Remo	1.00	TRANSIT		JA 08	1	.02			
				SETUP		JA 08	1	.28	1		
				PROCESS		JA 08	1	.31	1		
100A	MAN PRA	Repl.	1.00	TRANSIT		JA 09	1	.02			
				SETUP		JA 09	1	.31	1		
				PROCESS		JA 09	1	.49	1		

OPERATION PROFILE

NAME <u>Norman Fletcher</u> ALC <u>CO-ALC</u> DATE <u>30 MAR 89</u> RCC <u>MANITGIV</u> SHEET <u>1</u> OF <u> </u>										
PCN <u>68735A</u> WCD <u>36204N</u> WCD DATE <u>89069</u>										
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANPOWER	EQUIPMENT	TIME REQUIRED %	TIME REQUIRED HRS	DATA SOURCE COMMENTS
						SKILL CODE/LEVEL	QTY.			
079	MAN PRC	MOVE	1.0	TRANSIT		OVHD	1		.6	EXTERNAL MOVE
				SETUP						
				PROCESS						
080	MAN PRC	CLN	1.0	TRANSIT		UP05	1		.05	DECREASE T 3M
				SETUP						
				PROCESS						S/P 6M
				TRANSIT						
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OPERATION PROFILE

NAME <u>NICHAN FETTER</u> ALC <u>CO-ALC</u> DATE <u>30 MAY 69</u> RCC <u>MANP6W</u> SHEET <u>2</u> OF <u> </u>														
PCN <u> </u> NSN <u> </u> PIN <u> </u>														
WCD <u>36204N</u> WCD DATE <u> </u>														
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			TIME REQUIRED %	TIME REQUIRED HRS.	DATA SOURCE COMMENTS	
					MANDATORY FLOW HOURS %	SKILL CODE/LEVEL	QTY.	TIME REQUIRED %	TIME REQUIRED HRS.	EQUIPMENT CODE				QTY.
090	MAN PRC	CLN ANZZ	1.0	TRANSIT		UP05	1		.05	PM 4118	1		.05	TU20
				SETUP		UP09	1		.05	CE20	1		.05	T 3M
				PROCESS						PM 5021	1		.05	S 3M
-	-	-	-	TRANSIT										
				SETUP						CE20	1		.05	
				PROCESS		UP09	1		.05	PM 5021	1		.05	
090A	MAN PRC	RINS ANZZ	1.0	TRANSIT									RINSE	
				SETUP		UP09	1		.01	CE20	1		.01	T/S IM
				PROCESS		UP09	1		.01	CE20	1		.01	P IM
-	-	-	-	TRANSIT										
				SETUP						PM 5070	1		.01	
				PROCESS										
090B	MAN PRC	CLN ANZZ	1.0	TRANSIT									FORMULA PR	
				SETUP		UP09	1		.01	CE20	1		.01	T/S IM
				PROCESS		UP09	1		.01	CE20	1		.01	P IM

OPERATION PROFILE

NAME <u>NORMAN FLETCHER</u> ALC <u>CC-ALC</u> DATE <u>30 MAY 69</u> RCC <u>MANPCAN</u> SHEET <u>3</u> OF <u> </u>														
PCN NSM PIN		WCD <u>36-2CAN</u>		WCD DATE										
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		TIME REQUIRED		DATA SOURCE COMMENTS	
					%	HRS.	QTY.	%	HRS.	EQUIPMENT CODE	QTY.	%		HRS.
-	-	-	-	TRANSIT										
				SETUP										
				PROCESS										
09DC	MAN PLC	RINSE ANALYZ	1.0	TRANSIT										RINSE T/S IM
				SETUP										T/S IM
				PROCESS										P IM
-	-	-	-	TRANSIT										
				SETUP										
				PROCESS										
090D	MAN PLC	DEOX ANALYZ	1.0	TRANSIT										DEOX T/S IM
				SETUP										P 5M 2'S 10M 2'S
				PROCESS										
-	-	-	-	TRANSIT										
				SETUP										
				PROCESS										

OPERATION PROFILE

NAME NOIRMAN FLETCHER ALC COALC DATE 30 MARCH 79 RCC MANPGW SHEET 4 OF

PCN NSN PIN															WCD <u>36204N</u> WCD DATE _____									
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS													
					SKILL CODE/ LEVEL	QTY.	TIME REQUIRED % HRS.	EQUIPMENT CODE	QTY.	TIME REQUIRED % HRS.														
090E	MAN PIC	RINS ANZZ	1.0	TRANSIT								RINSE T/S IM P IM												
				SETUP		UP09	1	.01	CE20	1	.01													
				PROCESS		UP09	1	.01	CE20	1	.01													
-	-	-	-	TRANSIT																				
				SETUP																				
				PROCESS																				
090F	MAN PIC	ANZZ	1.0	TRANSIT								SULFURIC ANEDIZE T/S IM P 45M												
				SETUP		UP09	1	.01	CE20	1	.01													
				PROCESS		UP09	1	.05	CE20	1	.05													
-	-	-	-	TRANSIT																				
				SETUP																				
				PROCESS																				
090G	MAN PIC	RINS ANZZ	1.0	TRANSIT								RINSE T/S IM P IM												
				SETUP		UP09	1	.01	CE20	1	.01													
				PROCESS		UP09	1	.01	CE20	1	.01													

PM 5702 1 .01

DR

OPERATION PROFILE

NAME NORMAN FLETCHER ALC CC ALC DATE 30 MAY 69 RCC MAN POW SHEET 5 OF

PCN NSN PM		WCD <u>36204N</u> WCD DATE _____												
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS		
						SKILL CODE/ LEVEL	QTY.	TIME REQUIRED % HRS.	EQUIPMENT CODE	QTY.	TIME REQUIRED % HRS.			
090H	MAN PCC	SEAL ANZ2	1.0	TRANSIT									SEAL T/S IM P 5M.95 15M.25	
				SETUP			UP09	1		.01	CE20	1		.01
				PROCESS			UP09	1	95 .05	CE20	1	95 .05		
-	-	-	-	TRANSIT					5 .10			5 .10		
				SETUP						PM 3673	1	95 .08		
				PROCESS							5 .25			
090I	MAN PCC	RINS ANZ2	1.0	TRANSIT									RINSE T/S IM P IM	
				SETUP			UP09	1		.01	CE20	1		.01
				PROCESS			UP09	1		.01	CE20	1		.01
-	-	-	-	TRANSIT							PM 5700	1	.01	
				SETUP										
				PROCESS										
090J	MAN PCC	RINS ANZ2	1.0	TRANSIT									RINSE, HOT T/S IM P IM	
				SETUP			UP09	1		.01	CE20	1		.01
				PROCESS			UP09	1		.01	CE20	1		.01

PM 5676 1 .01

OPERATION PROFILE

NAME <u>NORMAN FEEBEE</u>		ALC <u>DD-ALC</u>		DATE <u>30 MAY 69</u>		RCC <u>MANPGW</u>		SHEET <u>6</u> OF <u> </u>				
PCN <u> </u>		NSN <u> </u>		PIN <u> </u>		WCD <u>36204N</u>		WCD DATE <u> </u>				
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS % HRS.	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS
						SKILL CODE/LEVEL	QTY.	TIME REQUIRED % HRS.	EQUIPMENT CODE	QTY.	TIME REQUIRED % HRS.	
090K	MAN PRC	PRY ANTZ	1.0	TRANSIT		UPR	1	.01	CE20	1	.01	DEMASK PRY, ALC T IM P 2M
				SETUP								
				PROCESS		UPR	1	.03	CE20	1	.03	
091	PRA	MOVE	1	TRANSIT		OVHD	1	.16	FEOSZ	1	.16	
				SETUP								
				PROCESS								
-	-	-	-	TRANSIT								
				SETUP								
				PROCESS								
-	-	-	-	TRANSIT								
				SETUP								
				PROCESS								
-	-	-	-	TRANSIT								
				SETUP								
				PROCESS								

OPERATION PROFILE

NAME KERSTMAN ALC _____ DATE _____ RCC Brakes SHEET 1 OF 2

PCN 10735A WCD 36204N WCD DATE 89069

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/LEVEL	MANPOWER		EQUIPMENT			DATA SOURCE COMMENTS			
					%	HRS.		QTY.	%	HRS.	EQUIPMENT CODE	QTY.		%	HRS.	
110	MAN PAP	INSP	1.0	TRANSIT			04HD	1		.01	FLOO1	1		.01	Transport	
				~~SETUP~~												
				PROCESS			Y409	1		.05	Pm0132	1		.05	Inspection	
1200		WASH	1.0	TRANSIT			3009	1		.01					Solvent	
				~~SETUP~~			3009	1		.01	Pm0436	1		.01	WASH	
				PROCESS							P0001	1		.01		
1201		MASK	1.0	~~TRANSIT~~											MASK	
				~~SETUP~~												&
				PROCESS			3009	1		.05	P0001	1		.05	Plug	
1202		PRIM	1.0	~~TRANSIT~~											Prime	
				~~SETUP~~		.35	3009	1		.02	Pm0138	1		.02	one side	
				PROCESS							P0001	1		.35	dry 20min	
120D		PRIM	1.0	~~TRANSIT~~											Prime	
				~~SETUP~~		1	3009	1		.02	Pm0438	1		.02	other side	
				PROCESS							P0001	1		1	dry 1 hr.	

F-15 Housing

OPERATION PROFILE

NAME Kerthman ALC _____ DATE _____ RCC _____ SHEET 2 OF 2

WCD 36204N WCD DATE 09069

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS			MANPOWER			EQUIPMENT			TIME REQUIRED		DATA SOURCE COMMENTS
					%	HRS.		QTY.	%	HRS.	EQUIPMENT CODE	QTY.	%	HRS.		
120E	1MAN REP	MASK	1.0	TRANSIT												Additional MASKING
				SETUP												
				PROCESS				1		.02	P1001	1		.02		
120F		Paint	1.0	TRANSIT												1st Coat
				SETUP				1		.02	P10136	1		.02		
				PROCESS							P10001	1		.02		
120G		Paint	1.0	TRANSIT												2nd Coat & Dry this step begin approx 5min after previous step
				SETUP		5		1		.02	P10137	1		.02		
				PROCESS							P10001	1		.5		
130		UNLD	1.0	TRANSIT												UNLOAD & Inspect. 4 paper
				SETUP												
				PROCESS				1		.05	P10144	1		.05		
200A		Rep	1.0	TRANSIT												Rebuild pistons & cylinders
				SETUP												
				PROCESS				1		1.5	UN0006	1		1.5		

F-15 Hawks

OPERATION PROFILE F 15 STEEL

NAME C. CIRCUMFORD ALG 00 DATE 5-30-85 RCC MAN PWW SHEET OF

WCD 363050 WCD DATE 89073

PCN 128235A

NSN 168235 A		MANPOWER												EQUIPMENT		DATA SOURCE COMMENTS
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED			
					%	HRS.			%	HRS.			%	HRS.		
50	MAN PWW	LOAD	1	TRANSIT												Load on Rack 1 Place in Furnace 10/8 Stack 20/LOAD HEAT UP IN OVEN
				SETUP												
				PROCESS			WFOB 6408	2	1.0	3	CE 24	1	1.0	3		
50A	MAN PWW	Bake	1	TRANSIT												
				SETUP												
				PROCESS						PM 6737	1	1.0	12.0			
50B	MAN PWW	UNLOAD	1	TRANSIT												REMOVE FROM OVEN
				SETUP												
				PROCESS			WFOB 6408	2	1.0	3	CE 24	1	1.0	3		
50C	MAN PWW	COOL DOWN	1	TRANSIT												AIR COOL DOWN
				SETUP												
				PROCESS	1.0	6.0										
50D	MAN PWW	UNLOAD	1	TRANSIT			WFOB 6408	2	1.0	3	CE 24	1	1.0	3		REMOVE FROM RACK BY HAND
				SETUP												
				PROCESS												

150-2441X

DR

OPERATION PROFILE

NAME <u>KEPAPAN</u>		ALC <u>00</u>		DATE <u>5-25-89</u>		RCC		Bakes		SHEET <u>1</u> OF <u> </u>		
PCN <u>68735A</u>		WCD <u>36205N</u>		WCD DATE <u>89073</u>		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS		
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	SKILL CODE/LEVEL	QTY.	TIME REQUIRED %	QTY.	TIME REQUIRED %		
150	MAN RGP	Insp	1.0	TRANSIT							Inspect & load on painting line	
				SETUP								
				PROCESS		3409	1		.02	Pm0922		.02
160		Prim	1.0	TRANSIT							Prime & Dry	
				SETUP	1	3409	1		.02	Pm0922		1
				PROCESS						Pm0438		.02
160A		Prim	1.0	TRANSIT							1st coat	
				SETUP		3409	1		.01	Pm0922		.01
				PROCESS						Pm0436		.01
160B		Prim	1.0	TRANSIT							2nd coat and Dry	
				SETUP	5	3409	1		.01	Pm0922		.5
				PROCESS						Pm0437		.01
170		UNLD	1.0	TRANSIT							UNLOAD & Unsp Insp	
				SETUP								
				PROCESS								

F-15 Backing plate

OPERA PROFILE

DR

NAME <u>Turner</u> ALC <u>00</u> DATE <u>5-24-89</u> RCC <u>MAN PRB</u> SHEET <u>1</u> OF <u>1</u>																	
PCN <u>68735A</u> WCD <u>36205N</u> WCD DATE <u>89073</u>																	
MANPOWER																	
EQUIPMENT																	
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED		DATA SOURCE COMMENTS		
					%	HRS.			%	HRS.			%	HRS.			
60 ~~88~~	MAN PRB	Resu	1.00	TRANSIT			JA09	1									
				SETUP			JA09	1		PM							
				PROCESS			JA09	1		6652 PM							
				TRANSIT													
				SETUP													
				PROCESS													
				TRANSIT													
				SETUP													
				PROCESS													
				TRANSIT													
				SETUP													
				PROCESS													
				TRANSIT													
				SETUP													
				PROCESS													
				TRANSIT													
				SETUP													
				PROCESS													

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE S-31-89 RCC MANPGW SHEET 1 OF 2

WCD 36205N WCD DATE 89073

68735A

PCN
NSN
PIN

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS
						SKILL CODE/ LEVEL	QTY.	TIME REQUIRED % HRS.	EQUIPMENT CODE	QTY.	TIME REQUIRED % HRS.	
				TRANSIT								
				SETUP								
				PROCESS								
13	MAN PNA	MAG	1.0	TRANSIT		OVHD	1	.10	FL 0002	1	.10	
				PROCESS								
				PROCESS		DB09	1	.10	PM 6668	1	.10	
13A	MAN PNA	DEGR	1.0	PROCESS								
				PROCESS		DB09	1	.07	PM 3428	1	.07	
				TRANSIT								
				SETUP								
				PROCESS								
90	MAN PNA	MAG	1.0	PROCESS								
				PROCESS		DB09	1	.10	PM 6670	1	.10	

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 5-31-89 RCC MANPGW SHEET 2 OF 2

PCID
NSN
PM

WCD 36205A WCD DATE 89073

68735A

NSN PIN		6813SA										MANPOWER				EQUIPMENT				DATA SOURCE COMMENTS	
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED		DATA SOURCE COMMENTS						
					%	HRS.			%	HRS.			%	HRS.							
				TRANSIT																	
				SETUP																	
				PROCESS																	
130	MAN PNA	MAG	1.0	TRANSIT			OVHD	1		.10	FL 0002	1		.10							
				PROCESS			DB09	1		.10	PM 6668	1		.10							
140	MAN PNA	DEGR	1.0																		
				PROCESS			DB09	1		.07	PM 3428	1		.07							
				TRANSIT																	
				SETUP																	
				PROCESS																	
				TRANSIT																	
				SETUP																	
				PROCESS																	

OPERATIONAL PROFILE

NAME <u>Turner</u>		ALC <u>00</u>		DATE <u>5-24-89</u>		RCC <u>MANPRA</u>		SHEET <u>1</u> OF <u>1</u>					
PCN <u>68735A</u>		WCD <u>36205N</u>		WCD DATE <u>89073</u>									
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS		
					MANDATORY FLOW HOURS %	SKILL CODE/LEVEL	QTY.	TIME REQUIRED %	TIME REQUIRED HRS.	EQUIPMENT CODE		QTY.	TIME REQUIRED %
30	MAN PRA	Repe	1.00	TRANSIT		JA 10	1						
				SETUP		JA 10	1			PM 2576	1		.80
				PROCESS		JA 10	1			PM 2576	1		1.70
40	MAN PRA	Radi	1.00	TRANSIT		JA 10	1						
				SETUP		JA 10	1			PM 2576	1		.80
				PROCESS		JA 10	1			PM 2576	1		.98
70	MAN PRA	Radi	1.00	TRANSIT		JA 10	1						
				SETUP		JA 10	1			PM 2576	1		.80
				PROCESS		JA 10	1			PM 2576	1		.98
				TRANSIT									
				SETUP									
				PROCESS									
				TRANSIT									
				SETUP									
				PROCESS									

OPERATION PROFILE

NAME Norman Fletcher ALC CO-ALC DATE 30-MAR-79 RCC MANICGV SHEET 1 OF

PCN NSN PN			WCD 36205N			WCD DATE 09073			WCD 36205N			WCD DATE 09073			
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		TIME REQUIRED		DATA SOURCE COMMENTS		
					%	HRS.	QTY.	%	HRS.	QTY.	%	HRS.			
079 ~~080~~	MAN PRC	MOVE	1.0	TRANSIT			1		PM 4118	1			EXTERNAL MOVE T 36M		
				SETUP					FLOOZ TRAILER	1					
				PROCESS											
~~080~~ 081	MAN PRC	CLN	1.0	TRANSIT			1		PM 4118	1			DECREASE T 3M S/P 6M		
				SETUP											
				PROCESS					CE33	1					
-	-	-	-	TRANSIT					PM 5620	1					
				SETUP											
				PROCESS											
A ~~080~~ 081	MAN PRC	BLST ~~BLST~~	1.0	TRANSIT			1		PM 4118	1			GRIT BLAST / MASK T 3M S 6M P 3M		
				SETUP					CE23	1					
				PROCESS					PM 0245	1					
-	-	-	-	TRANSIT											
				SETUP					CE23	1					
				PROCESS											

OPERATIONAL PROFILE

NAME NEWMAN FUTURE ALC COALC DATE 30 MAY 69 RCC MANPGW SHEET 2 OF

PCN
NSN
PM

WCD 36205N

WCD DATE

OPERATION NUMBER		RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/LEVEL	QTY.	TIME REQUIRED		EQUIPMENT		TIME REQUIRED		DATA SOURCE COMMENTS				
						%	HRS.			%	HRS.	%	HRS.	%	HRS.					
110	MAN PRC	RINS PHA	1.0	TRANSIT			UP05	1		.05	PM 411B	1		.05	RINSE, HOT					
				SETUP			UP09	1		.05	CE30	1		.05	T 3M					
				PROCESS							PM 5675	1		.05	S 3M P 5M					
110A	MAN PRC	PAM	1.0	TRANSIT												MANGANESE PHOSPHATE T/S 1M P 45m				
				SETUP			UP09	1		.01	CE30	1		.01						
				PROCESS			UP09	1		.05	CE30	1		.05						
110B	MAN PRC	RINS PHA	1.0	TRANSIT							PM 5694	1		.75	RINSE					
				SETUP												T/S 1M				
				PROCESS											.01	P 1M				
PM 5675																				

OPERATION PROFILE

NAME NORMAN FLETCHER ALC CCALC DATE 30 MAY 69 RCC MANPCW SHEET 3 OF

PCN
NSN
PM

WCD 26205N

WCD DATE

NSN	PM	OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS								
							%	HRS.		QTY.	%	HRS.	EQUIPMENT CODE		QTY.	%	HRS.					
110B	MAN PRC	DIP ~~PHAT~~	1.0	TRANSIT	SETUP	PROCESS	UP09	1	.01	CE30	1	.01	CHROMIC DIP T/S IM P 2M									
														TRANSIT	SETUP	PROCESS	UP09	1	.03	CE30	1	.03
110D	MAN PRC	RINSE ~~PHAT~~	1.0	TRANSIT	SETUP	PROCESS	UP09	1	.01	CE30	1	.01	RINSE T/S IM P 1M									
														TRANSIT	SETUP	PROCESS	UP09	1	.01	CE30	1	.01
110E	MAN PRC	~~PHAT~~ DRY	1.0	TRANSIT	SETUP	PROCESS	UP09	1	.01	CE30	1	.01	DEMAX DIP, AIR T 1M P 2M									
														TRANSIT	SETUP	PROCESS	UP09	1	.03	CE30	1	.03

OPERATIONAL PROFILE

NAME: NORMAN FLETCHER ALC CO-ALC DATE 30 MAY 89 RCC MANPGW SHEET 4 OF 4

PCN NSN PN		WCD 36205N		WCD DATE		MANPOWER		EQUIPMENT		TIME REQUIRED		DATA SOURCE COMMENTS				
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED			
					%	HRS.			%	HRS.			%	HRS.		
120	MAN PRC	BAKE ~~PRINT~~	1.0	TRANSIT			UP05	1		.05	4118	1		.05	BAKE 4118 T 3M S 3M P 3 HIR	
				SETUP			UP06	1		.05	PM 5453	1		.05		
				PROCESS						PM 5453	1		.05			
	MAN PRC	~~PHM~~		TRANSIT			UP05	1		.05	PM 4118	1		.05	DRYFILM LUBRICANT NO 4118 BAK T 3M P 3M	
				SETUP			UP06	1		.07	PM 4118	1		.07		
				PROCESS												
	MAN PRC	~~PHM~~		TRANSIT			UP05	1		.05	PM 4118	1		.05	SEALING T 3M S 3M P 3M	
				SETUP												
				PROCESS			UP09	1		.05	CE PM 5431	1		.05		
	MAN PRC	~~PHM~~		TRANSIT			UP05	1		.05	PM 4118	1		.05	SEALING T 3M S 3M P 3M	
				SETUP												
				PROCESS			UP09	1		.05	CE PM 5432	1		.05		
121	PNA	MOVE ~~PHM~~	1	TRANSIT			DN10	1		.6	F2002	1		.6		
				SETUP												
				PROCESS												

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 5-31-89 RCC MANPGW SHEET 1 OF 1

WCD 36208N WCD DATE 89040													
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS		
					MANDATORY FLOW HOURS %	SKILL CODE/LEVEL	QTY.	TIME REQUIRED %	HRS.	QTY.		TIME REQUIRED %	HRS.
IS	MAN PGW	LOAD	1.0	TRANSIT									
				SETUP									
				PROCESS									
ISA	MAN PNA	FPI	.25	PROCESS		KI07	1		.05	PM 0901	1	.05	
				TRANSIT					PM 0901	1	.02		
				PROCESS					PM 0901	1	1.10		
ISB	MAN PNA	FPI	.75	PROCESS		DB09	1		.10	PM 0679E	1	1.10	
				TRANSIT					PM 0901	1	.02		
				PROCESS					PM 0901	1	1.05		
ISC	MAN PGW	UNLD	1.0	TRANSIT						PM 0901	1	.05	
				PROCESS					PM 0679E	1	1.05		
				PROCESS					PM 0901	1	1.05		

OPERATION PROFILE

DR

NAME C CRAWFORD ALC 00 DATE 6-8-87 RCC 00 SHEET 00 OF 00

WCD 362080 WCD DATE 89040

PCN 68735A

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS
					SKILL CODE/ LEVEL	QTY.	TIME REQUIRED %	TIME REQUIRED %	QTY.	TIME REQUIRED %	
30	MAN PWW	TEST	1	TRANSIT							HARDNESS TEST
				SETUP							
				PROCESS	W508	1	1.0	05	1	1.0	
				TRANSIT							
				SETUP							
				PROCESS							
				TRANSIT							
				SETUP							
				PROCESS							
				TRANSIT							
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				PROCESS							
				TRANSIT							
				SETUP							
				PROCESS							

OPERATION PROFILE

NAME <u>MEL ANDERSON</u> ALC <u>00</u> DATE <u>5-31-89</u> RCC <u>MANPGW</u> SHEET <u>1</u> OF <u>1</u>												
WCD <u>36209A</u> WCD DATE <u>89040</u>												
68735A												
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS % HRS.	SKILL CODE/LEVEL	MANPOWER QTY.	TIME REQUIRED % HRS.	EQUIPMENT CODE	QTY.	TIME REQUIRED % HRS.	DATA SOURCE COMMENTS
IS	MAN PGW	LOAD	1.0	TRANSIT								
				SETUP								
				PROCESS								
ISA	MAN PNA	FPI	.25	TRANSIT		KI07	1	.05	PM 0901	1	.05	
				PROCESS								
				PROCESS								
ISB	MAN PNA	FPI	.75	TRANSIT								
				PROCESS								
				PROCESS								
ISC	MAN PGW	UNLD	1.0	TRANSIT								
				PROCESS								
				PROCESS								

OPERATING PROFILE

DR

NAME <u>KEITHAN</u>		ALC <u>00</u>		DATE <u>00</u>		RCC		SHEET <u>1</u> OF <u>1</u>						
WCD <u>36209N</u>		WCD <u>36209N</u>		WCD DATE <u>89040</u>		EQUIPMENT		DATA SOURCE COMMENTS						
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		TIME REQUIRED %	TIME REQUIRED HRS.	DATA SOURCE COMMENTS	
					%	HRS.	SKILL CODE/LEVEL	QTY.	%	HRS.				EQUIPMENT CODE
30	MAN POP	Insp	1.0	TRANSIT									Inspect & load paint line	
				SETUP										
				PROCESS										
040	}	MAK	1.0	TRANSIT									MAK	
				SETUP										
				PROCESS										
040A	}	Prim	1.0	TRANSIT									Prime	
				SETUP										
				PROCESS										
050	}	UND	1.0	TRANSIT									Final Insp & paperwork	
				SETUP										
				PROCESS										
				TRANSIT										
				SETUP										
				PROCESS										

F-15 Torque tube

OPERATION PROFILE

NAME KESHAN ALC 00 DATE 00 RCC 00 SHEET 1 OF 1

WCD 36215N WCD DATE 89062

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED		DATA SOURCE COMMENTS
					%	HRS.			%	HRS.			%	HRS.	
010	MAN 95R	Inst	1.0	TRANSIT											Clean 8 E&I
				SETUP											
				PROCESS			Y409	1		07	W0008	1		07	
020		Rep	.90	TRANSIT											Repair channels + Rivers
				SETUP											
				PROCESS			Y409	1		08	D0001	1		08	
050		Rep	.90	TRANSIT											River channels
				SETUP											
				PROCESS			Y409	1		1	R0003	1		1	
060		Inst	1.0	TRANSIT											Final Insp + paperwork
				SETUP											
				PROCESS			Y409	1		02					
				TRANSIT											
				SETUP											
				PROCESS											

Clean
of
ETI

Repair
channels
&
Rivers

River
channels

Final Insp
& paperwork

manpower
Equipment

F-15 Rotor

1.5C 300020

VR

251. 251

F-15 Enb Plat

DR

OPERATION PROFILE

NAME KEITHAN ALC _____ DATE _____ RCC _____ SHEET _____ OF _____

WCD 36217N WCD DATE 89069

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		TIME REQUIRED		DATA SOURCE COMMENTS
					%	MRS.	QTY.	%	QTY.	EQUIPMENT CODE	%	MRS.	
010	1751P	TRIP	10	TRANSIT SETUP PROCESS			1		1	WAC009		.07	Clear and F&Z
020		Rep	.15	TRANSIT SETUP PROCESS			1		1	DPO01		.1	Remove Rivets & Channels
050		Riv	.15	TRANSIT SETUP PROCESS			1		1	RPO03		.1	Install & Rivet channels
060		InsP	1.0	TRANSIT SETUP PROCESS			1		1			.02	Final Insp & paper
				TRANSIT SETUP PROCESS									

F-15 Pressure plate

OPERATION PROFILE

JK

NAME <u>VERSTAN</u>		ALC		DATE		RCC <u>BRATES</u>		SHEET <u>OF</u>	
WCD <u>36218N</u>		WCD DATE <u>89069</u>		WCD DATE <u>89069</u>		WCD DATE <u>89069</u>		WCD DATE <u>89069</u>	
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS	MAN-POWER	EQUIPMENT	TIME REQUIRED	DATA SOURCE COMMENTS
					%	QTY.	EQUIPMENT CODE	%	
010	MAN Rep	Imp	1.0	TRANSIT		1			check
				SETUP					
				PROCESS					
020		Rep	.15	TRANSIT		1			Remove channels & rivets
				SETUP					
				PROCESS					
030		Rep	.15	TRANSIT		1			Rivet channels
				SETUP					
				PROCESS					
040		Imp	1.0	TRANSIT		1			Final Insp & paperwork
				SETUP					
				PROCESS					
				TRANSIT					
				SETUP					
				PROCESS					

F-15 Station

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 5-31-89 RCC MANPGW SHEET 1 OF 1

WCD 36224N			WCD DATE 89065			EQUIPMENT			MANPOWER			TIME REQUIRED			TIME REQUIRED			DATA SOURCE COMMENTS		
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED		DATA SOURCE COMMENTS	
					%	HRS.			%	HRS.			%	HRS.			%	HRS.		
15	MAN PGW	LOAD	1.0	TRANSIT																
				SETUP																
				PROCESS																
15A	MAN PNA	FPI	1.0	TRANSIT																
				PROCESS																
				PROCESS																
15B	MAN PNA	FPI	1.0	TRANSIT																
				PROCESS																
				PROCESS																
15C	MAN PGW	UNLD	1.0	TRANSIT																
				PROCESS																
				PROCESS																

OPERATION PROFILE

1/2

NAME <u>Turner</u>		ALC <u>GO</u>		DATE <u>5-24-89</u>		RCC <u>MAN PRA</u>		SHEET <u>1</u> OF <u>1</u>					
PCN <u>68375A</u>		WCD <u>36224 N</u>		WCD DATE <u>83065</u>									
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS		
					MANDATORY FLOW HOURS %	SKILL CODE/LEVEL	QTY.	TIME REQUIRED %	HRS.	EQUIPMENT CODE		QTY.	TIME REQUIRED %
30	MAN PRA	Modi	.50	TRANSIT		JA 10	1						
				SETUP		JA 10	1						
				PROCESS		JA 10	1						
				TRANSIT									
				SETUP									
				PROCESS									
				TRANSIT									
				SETUP									
				PROCESS									
				TRANSIT									
				SETUP									
				PROCESS									
				TRANSIT									
				SETUP									
				PROCESS									
				TRANSIT									
				SETUP									
				PROCESS									

11R

OPERATION PROFILE

NAME KESHAW ALC _____ DATE _____ RCC Brakes SHEET 1 OF _____

WCD 36236N WCD DATE 89061

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED		DATA SOURCE COMMENTS
					%	HRS.			%	HRS.			%	HRS.	
020	MAN PAP	Insp	1.0	TRANSIT											Ed I stack & route
				SETUP											
				PROCESS			Y609	1		33 W10008	1	33			
060		Assy	1.0	TRANSIT											Assemble stack
				SETUP											
				PROCESS			Y609	1		17 W10008	1	17			
080		Insp	1.0	TRANSIT											Final Insp & paperwork
				SETUP											
				PROCESS			Y609	1		02					
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

- Disas

F-15 Hat stack being

OPERATION PROFILE

NAME KEVIN ALC WANNP-P-Baker RCC WANNP-P-Baker SHEET 1 OF 2

WCD P36204 WCD DATE 87200

68735A

OPERATION NUMBER	ROC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/LEVEL	MANPOWER		TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED		DATA SOURCE COMMENTS
					%	HRS.		QTY.	%	HRS.	%			%	HRS.	
010A	MAN RGR	Dis	1.0	TRANSIT			Y609	1		.03						Disassemble Piston, Pin Adjuster Spring
				SETUP												
				PROCESS			Y609	1		.04		W40006	1			
020		CUN	1.0	TRANSIT			Y609	1		.03						disassemble & wipe clean
				SETUP												
				PROCESS			Y609	1		.04		P40421	1	50	.02	
030		Insp	1.0	TRANSIT								P40421	1	50	.02	Inspected Piston, springs holders, pins, threaded bushings
				SETUP								W40006	1			
				PROCESS			Y609	1		.1		W40006	1		.1	
040		Rep	1.0	TRANSIT												Polish Adjuster Pin, springs holder
				SETUP												
				PROCESS			Y609	1		.04		W40006	1		.04	

F-15 Piston & Adjuster Assy
pseudo wcd # P36204

OPERATION PROFILE

NAME KERSTAN ALC DATE WCD P36204 RCC Brakes SHEET 2 OF 2

NSN 68735A WCD P36204 WCD DATE 89200

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/LEVEL	MANPOWER		EQUIPMENT		TIME REQUIRED		DATA SOURCE COMMENTS
					%	HRS.		QTY.	%	QTY.	CODE	%	HRS.	
050	MAN PGP	Inst	1.0	TRANSIT										Install seals to piston & sleeve
				SETUP										
				PROCESS			Y609	1			05 WOOD		.05	
060		Asy	1.0	TRANSIT										Assemble piston, pin springs, adjuster etc
				SETUP										
				PROCESS			Y609	1			06 WOOD		.06	
				TRANSIT										
				SETUP										
				PROCESS										
				TRANSIT										
				SETUP										
				PROCESS										
				TRANSIT										
				SETUP										
				PROCESS										

F-15 Piston & Adjuster Assy
Pseudo WCD # P36204

68735A F15A/B 5000913-14

RCC 13PNA

481-2-1123

OPER TECH S S W F F A/R REV

SUB	T K	#R	A	FA	SUPPORT	OCC	DESCRIPTION	BASE	PFD	STD	A				
STEP	D	L	K	C	DC	ELEMENT	FACT	STORED	SUPPLEMENTAL	HOURS	TIME	HOURS	DLY	PCT	C

2000	S	E	DB	EA	2	J	89096	1.00	PERCENT ENGR 99.9	NDI BRAKE F15 A/B	2.40		2.40		
0010			DB	01	00			.00		PART NUMBER/NSN	.000	.000	.000		0
0020									WCD ROUTED PARTS REQUIRING FPI						
0030									5002269	1630001238806					
0040									5002227	1630003109835					
0050									GYS207-30W	5306002748753					
0060									GYS207-96W	5306002748754					
2001			DB	01	11			1.00		FPI 1ST TIME	1.317	.145	1.463	.8	61
0030	E							10.00	ZYGLO INSP MED PART BLD 507		.13177		1.462		
2017			DB	01	11			1.00		CONDUCTIVITY HOUSING	.068	.007	.076		3
0010	E							1.00	SET UP CONDUCTIVITY METER		.03131		.034		
0020	E							3.00	CONDUCTIVITY CHECK		.00121		.004		
0030	E							1.00	MATERIAL HANDLING TEST AREA		.00371		.004		
0040	E							1.00	ENTER INFO IN LOG BOOK		.01951		.021		
0050	E							1.00	REM RPL PAPRWRK SIGN OFF DOC		.01001		.011		
2018			DB	01	11			1.00		HARDNESS TEST BRAKE HOUSING	.113	.013	.126		5
0010	E							.25	SET UP HARDNESS MACH TYPE B PRORATE 4 PARTS		.12165		.033		
0020	E							2.00	HARDNESS CHECK - ADDITIONAL		.03487		.077		
0030	E							1.00	MATERIAL HANDLING TEST AREA		.00371		.004		
0040	E							1.00	REM RPL PAPRWRK SIGN OFF DOC		.01001		.011		
2050			DB	01	00			.00		PART NUMBER/NSN	.000	.000	.000		0
0010									WCD ROUTED PARTS REQUIRING FPI						
0020									5002483	1630001322821					
2051			DB	01	11			1.00		FPI 1ST TIME	.662	.073	.736		31
0010	E							1.00	MAGNAGLO INSP SMALL OBJECT		.09138		.101		
0020	E							1.00	MAGNAGLO INSP MED. OBJECT		.20565		.228		
0030	E							1.00	MAGNAGLO INSP LARGE OBJECT		.30816		.342		
0040	E							1.00	MAGNETIZE WITH COIL		.01309		.014		
0050	E							1.00	MAGNETIZE WITH CONTACT POINT		.01501		.016		
0060	E							1.00	DEMAGNETIZE OBJECT AFTER INS		.01968		.021		
0070	E							1.00	REM RPL PAPRWRK SIGN OFF DOC		.01001		.011		
9000			DB	01	00			.01		LABOR STD HISTORY	.000	.000	.000		0
0010									DN GRADED TO N STD 8ADD DESGREASE TIME						
0020									OLD TIME WAS (.59)30MAY85						
0900									D.PARKER TECHN MANEAA						

TO INTERROGATE LABOR STANDARDS, INPUT

RCC PRD NROP NR

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WNPNA68735ANA205

LABOR STANDARD OPERATION RESOURCE STANDARD AND METHOD ANALYSIS 04/17/89 A-E046B-MM1-DY-M45 PAGE 0001

68735A F15A/B BRK 5000913-14

RCC WNPNA

4B1-2-1123

OPER TECH S S W F PF A/R REV

SUB T K #R A FA SUPPORT OCC <----- DESCRIPTION -----> BASE PFD STD A
STEP D L K C DC ELEMENT FACT STORED SUPPLEMENTAL HOURS TIME HOURS DLY PCT C

NA205	S	E	DB	EA	2	J	89103	1.00	PERCENT ENGR 99.9	NDI BACKING PLATE F15 A/B	.26		.26		
0001			DB	01	00			.00		PART NUMBER/NSN	.000	.000	.000		0
									5002483	1630001322821					
0090			DB	01	11			1.00		FMPI BACKING PLATE	.071	.008	.079		30
										ZLG-ND-M5	.06113		.067		
										RJP-PW-R1	.01001		.011		
0130			DB	01	11			1.00		FMPI BACKING PLATE	.071	.008	.079		30
										ZLG-ND-M5	.06113		.067		
										RJP-PW-R1	.01001		.011		
0140			DB	01	11			1.00		DEGREASE	.097	.011	.108		41
										RWB-CV-D1	.08709		.096		
										RJP-PW-R1	.01001		.011		
9000			DB	01	00			.00		LABOR STD HISTORY	.000	.000	.000		0
										10JUN85 CHANGED SKL CODE NO 7M CHNG					
										01JUL85 ADDED N&B TIME (7M WAS 1.01)					
										D.PARKER TECHN MANEAA					

TO INTERROGATE LABOR STANDARDS, INPUT

RCC PRD NR0P NR

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LABOR STANDARD OPERATION RESOURCE STANDARD AND METHOD ANALYSIS
RCC MPMME

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481-2-1123

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89109

68733A MACHINE RIVETS

TECH S S H F PF A/R REV

T K R A FA SUPPORT

STEP D L K C DC ELEMENT

OCC

FACT

STORED

DESCRIPTION

SUPPLEMENTAL

BASE
HOURS

PFD
TIME

STD
HOURS

A
DLY PCT C

ME215	S	E	JN	EA	1	H	89095	2.55	PERCENT ENGR	99.9	MACH RIVETS F-15 A/B ROTOR	.42		1.00		
0001			JN	01	00			.00			PART NUMBER/NSN	.000	.000	.000		0
0010								5005072			1630010030444					
0020			JN	01	15			1.00			REMOVE RIVETS & RETAINERS	.371	.056	.427		100
0010	E					RLA-SU-S3	.25	SET UP SMALL MEDIUM LATHE			PRORATE OVER 4 PARTS	.49962		.143		
0020	E					RLA-HP-C1	1.00	1ST PART IN-OUT SCROLL CHUCK				.01006		.011		
0030	E					KML-7D-HA	1.00				REMOVE RIVETS & RETAINERS	.22607		.259		
0040	E					RJP-PW-R1	1.00	REM RPL PAPHRK SIGN OFF DOC				.01001		.011		
9000			JN	01	00			1.00			LABOR STD HISTORY	.000	.000	.000		0
0900											LLOYD A. HARGIS MANEL-1					73357

TO INTERROGATE LABOR STANDARDS, INPUT

RCC PRD NROP NR

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MMNPME68735AME217

LABOR STANDARD OPERATION RESOURCE STANDARD AND METHOD ANALYSIS

05/03/69

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68735A

MACHINE RIVETS

RCC MMNPME

481-2-1123

39189

OPER TECH S S W F FF A/R REV

SUB	T K	#R A F4 SUPPORT	DOC	DESCRIPTION	BASE HOURS	PRD TIME	STD HOURS	A DLY PCT C
STEP D L	K C	DC ELEMENT	FACT	STORED	SUPPLEMENTAL			

ME217	S	E	JN	EA 1	H 89101	.10	PERCENT ENGR 99.9	MACH RIVETS F-15 A/B BRAKE	.42		.04	
0001			JN	01	00	.00		PART NUMBER/NSN	.000	.000	.000	0
0010						5005069		1630010829734				
0020			JN	01	15	1.00		REMOVE RIVETS & RETAINERS	.371	.356	.427	100
0010 E					RLA-SU-S3	.25	SET UP SMALL MEDIUM LATHE	PRORATE OVER 4 PARTS	.49962		.143	
0020 E					RLA-HP-C1	1.00	1ST PART IN-LET SCROLL CHUCK		.01006		.011	
0030 E					KML-TD-HA	1.00		REMOVE RIVETS & RETAINERS	.22607		.259	
0040 E					RJP-FW-S1	1.00	REM RPL PAPERWORK SIGN OFF DOC		.01001		.011	
Y0000			JN	01	00	1.00		LABOR STD HISTORY	.000	.000	.000	0
0990							LLOYD A. HARGIS MANEL-1	73357				

TO INTERROGATE LABOR STANDARDS, INPUT

RCC PRD NRCP NR

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MMNPME68735AME218

LABOR STANDARD OPERATION RESOURCE STANDARD AND METHOD ANALYSIS
RCC MMNPME

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89109

68735A MACHINE RIVETS
OPER TECH S S W F FF A/R REV
SUB T K BR A FA SUPPORT OCC
STEP D L K C DC ELEMENT FACT

DESCRIPTION
STORED SUPPLEMENTAL
BASE HOURS
STD HOURS
DLY PCT

ME218	S E JN EA 1	H 59095	.20	PERCENT ENGR 59.9	MACH RIVETS F-15 A/B STATOR	.42		.28	
0001	JN 01 00		.30		PART NUMBER/NSN	.000	.000	.000	0
0010		5005075			1633010827467				
0020	JN 01 15		1.00		REMOVE RIVETS & RETAINERS	.371	.056	.427	100
0010 E	RLA-SU-S3	.25		SET UP SMALL MEDIUM LATHE	PRORATE OVER 4 PARTS	.49962		.143	
0020 E	RLA-HP-D1	1.00		1ST PART IN-OUT SCROLL CHUCK		.01006		.011	
0030 E	KML-TD-HA	1.00		REMOVE RIVETS & RETAINERS		.22607		.259	
0040 E	RJP-PW-R1	1.00		REM RPL PAPERWORK SIGN OFF DOC		.01001		.011	
9000	JN 01 00		1.00		LABOR STD HISTORY	.000	.000	.000	0
0900				LLOYD A. HARGIS MANEL-1	73357				

TO INTERROGATE LABOR STANDARDS, INPUT

RCC PRD NRCP NR

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LABOR STANDARD OPERATION RESOURCE STANDARD AND METHOD ANALYSIS
RCC INPMG

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481-2-1203

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89107

68735A EDM HOUSING										RCC INHMS		481-2-1100		1100	
TECH S S		M F PF A/R REV													
SUB		T K		#R A FA SUPPORT		OCC <		DESCRIPTION		BASE		PFD		STD	
STEP D L		K C DC ELEMENT		FACT		STORED		SUPPLEMENTAL		HOURS		TIME		HOURS	
MG204		E N JB EA 1		J 89103		.25 PERCENT ENGR		.0		EDM HOUSING F15 A/B		.20		.05	
0001		JB 01 00				.00				PART NUMBER/NSN		.000		.000	
0010						5002269		1630001238806							
0060		JB 01 00				1.00		EDM HOUSING		.200		.000		.200	
0010 N						1.00		EDM HOUSING		.20000				.200	
9000		JB 01 25				.01		LABOR STD HISTORY		.000		.000		.000	
0010								06JUN85 CHANGED SKL CODE NO TM CHNG							
0020								03JUL85 ADDED NICK & BURR TIME (TM WAS .30)							
0900								D.PARKER TECHN MANEAA							

TO INTERROGATE LABOR STANDARDS, INPUT

RCC PRD NROP NR

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LABOR STANDARD OPERATION RESOURCE STANDARD AND METHOD ANALYSIS

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68735A F15A/B BRK 5000913-14

RCC MNPRA

4B1-2-1123

83027

OPER TECH S S W F PF A/R REV

SUB	T K	#R A	FA	SUPPORT	OCC	DESCRIPTION	BASE	PFD	STD	A	
STEP	D L	K C	DC	ELEMENT	FACT	STORED	SUPPLEMENTAL	HOURS	TIME	HOURS	DLY FCT C

RA204	S	E	JA	EA 1	J	89103	.25 PERCENT ENER 99.9	MACH HOUSING ASSY F15A/B	1.80		.45	
0001			JA	01	00		.00	PART NUMBER/NSN	.000	.000	.000	0
						0010	5002269	1630001238806				
0030			JA	01	15		1.00	MACH FACE OF HOUSING	.640	.096	.737	41
0010	E					KYM-SU-V1	.25 S/U VERT MILL BORE SMAL FTRPRORATE OVER 4 PARTS		.50518		.145	
0020	E					RML-PP-CA	1.00 HAND HANDLE NO WRAP 2 CLAMPS		.08531		.098	
0030	E					RML-AL-AB	1.00 ALIGN VERTICAL AXIS ROD		.12699		.146	
0040	E					RML-AL-AC	1.00 ALIGN HOLE TO SPINDLE ROD		.07609		.057	
0050	E					RML-BA-CD	1.00 BORE HOLE 2 X 2 GROUP 1 USE PROPER ELEMENT/TABLE		.21626		.248	
0060	E					RJP-PW-R1	1.00 REM RPL PAPRWRK SIGN OFF DOC		.01001		.011	
0040			JA	01	15		1.00	REIDENTIFY	.099	.015	.114	6
0010	E					RBW-SU-G1	.25 S/U FOR BENCH WORK GENERAL PRORATE OVER 4 PARTS		.27525		.079	
0020	E					GID-SA-A1	1.00 STAMP WITH METAL STAMP		.00342		.003	
0030	E					GID-SA-A2	9.00 STAMP W/METAL STAMP ADDL NINE ADDITIONAL NUMBERS		.00187		.019	
0040	E					RJP-PW-R1	1.00 REM RPL PAPRWRK SIGN OFF DOC		.01001		.011	
0050			JA	01	15		1.00	REMOVE PITTING	.029	.004	.034	2
0010	E					RSG-JP-05	1.00 PREP HAND DRILL CHANGE 1 BIT		.01603		.018	
0020	E					RBW-BU-P1	1.00 BUTTERFLY POLISH BUSHING I D		.00333		.003	
0030	E					RJP-PW-R1	1.00 REM RPL PAPRWRK SIGN OFF DOC		.01001		.011	
0070			JA	01	15		1.00	REMOVE INSERTS	.314	.047	.362	20
0010	E					RBW-SU-G1	.50 S/U FOR BENCH WORK GENERAL PRO RATE 2 PARTS		.27525		.153	
0020	E					JLR-AS-DB	6.00 RMVE SMALL SPRING W/TWEELERS6 INSERTS		.01232		.085	
0030	E					GTL-TH-A1	6.00 TAP HOLE TO 0.25 IN THRD DIA6 INSERTS		.01427		.098	
0050	E					GCL-CA-A4	6.00 CLEAN BLIND HOLE WITH AIR 6 INSERTS		.00126		.008	
0060	E					RJP-PW-R1	1.00 REM RPL PAPRWRK SIGN OFF DOC		.01001		.011	
0100			JA	01	15		1.00	REPLACE INSERTS	.486	.073	.560	31
0010	E					RBW-SU-H1	1.00 SET UP TO INSTALL HELICOILS		.31093		.357	
0020	E					RBW-TR-H1	6.00 INSTALL HELICOIL INSERT 6 INSERTS		.02763		.190	
0030	E					RJP-PW-R1	1.00 REM RPL PAPRWRK SIGN OFF DOC		.01001		.011	
9000			JA	00	15		.00	LABOR STANDARD HISTORY;	.000	.000	.000	0
0010								13MAY86-INITIAL INPUT-NEEDS MORE WORK;				
0900								KERRY COOP TECH MANEAA 73357-73783				

TO INTERROGATE LABOR STANDARDS, INPUT

RCC PRD NRG? NR

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LABOR STANDARD OPERATION RESOURCE STANDARD AND METHOD ANALYSIS

04/17/69

A-E046B-MM1-DY-M45 PAGE 0001

68735A F15A/B BRK 5000913-14

RCC MNPRA

481-2-1123

83027

OPER TECH S S W F PF A/R REV

SUB T K #R A FA SUPPORT OCC

STEP D L K C DC ELEMENT FACT

STORED

DESCRIPTION

SUPPLEMENTAL

BASE
HOURSPFD
TIMESTD
HOURSA
DLY PCT C

RA205	S	N	JA	EA	1	J	89103	.50	PERCENT ENGR 73.6	MACH BACKING PLATE F15A/B	4.21		2.10	
0001			JA	01	00			.00		PART NUMBER/NSN	.000	.000	.000	0
0010									5002483	1630001322821				
0030			JA	01	15			1.00		O/S HOLE ON MILL/MED PART	1.698	.255	1.953	46
0010 E								.25	S/U VERT MILL BORE LRG FIXTRPRGRATE OVER 4 PARTS		.80167		.230	
0020 E								1.00	HAND HANDLE NO WRAP 2 CLAMPS		.08531		.098	
0030 E								1.00	ALIGN VERTICAL AXIS ROD		.12699		.146	
0040 E								1.00	ALIGN HOLE TO SPINDLE ROD		.07609		.087	
0050 E								7.00	BORE HOLE 1 X 1/2 GROUP 1 7 TERMINAL HOLES		.17132		1.379	
0060 E								1.00	REM RPL PAPRWRK SIGN OFF DOC		.01001		.011	
0040			JA	01	15			1.00		O/S HOLE ON MILL/MED PART	.981	.147	1.129	27
0010 E								.25	S/U VERT MILL BORE LRG FIXTRPRGRATE OVER 4 PARTS		.80167		.230	
0020 E								1.00	HAND HANDLE NO WRAP 2 CLAMPS		.08531		.098	
0030 E								1.00	ALIGN VERTICAL AXIS ROD		.12699		.146	
0040 E								1.00	ALIGN HOLE TO SPINDLE ROD		.07609		.087	
0050 N								1.00	RADIUS BOTH SIDES		.48300		.555	
0060 E								1.00	REM RPL PAPRWRK SIGN OFF DOC		.01001		.011	
0070			JA	01	15			1.00		O/S HOLE ON MILL/MED PART	.981	.147	1.129	27
0010 E								.25	S/U VERT MILL BORE LRG FIXTRPRGRATE OVER 4 PARTS		.80167		.230	
0020 E								1.00	HAND HANDLE NO WRAP 2 CLAMPS		.08531		.098	
0030 E								1.00	ALIGN VERTICAL AXIS ROD		.12699		.146	
0040 E								1.00	ALIGN HOLE TO SPINDLE ROD		.07609		.087	
0050 N								1.00	RADIUS BOTH SIDES		.48300		.555	
0060 E								1.00	REM RPL PAPRWRK SIGN OFF DOC		.01001		.011	
9000			JA	00	00			.00		LABOR STANDARD HISTORY;	.000	.000	.000	0
0010									13MAY86-INITIAL INPUT-NEEDS MORE WORK;					
0900									KERRY COOP TECH MANEAA 73357-73787					

TO INTERROGATE LABOR STANDARDS, INPUT

RCC PRD NROP NR

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LABOR STANDARD OPERATION RESOURCE STANDARD AND METHOD ANALYSIS 04/17/89 A-E046B-MM1-DY-M45 PAGE 0001
68735A F15 A4B BRK500913-14 RCC MNPR 481-2-1123 083-0445 86078

OPER	TECH	S	S	W	F	PF	A/R	REV	SUB	T	K	NR	A	FA	SUPPORT	OCC	DESCRIPTION	BASE	PFD	STD	A
STEP	D	L	K	C	DC	ELEMENT	FACT	STORED	SUPPLEMENTAL	HOURS	TIME	HOURS	DLY	PCT	C						
RB205	S	E	JA	EA	3	J	89103	.10	PERCENT ENGR	99.9	GRIND BACKING PLATE F15A/B	1.55		.18							
0001			JA	01	00		.00		PART NUMBER/NSN	.000	.000	.000	0								
0010							5002483		1630001322821												
0060			JA	01	15		1.00		RESURFACE PLATE	1.610	.242	1.853	100								
0010	E					RGR-SU-S1	1.00	SET UP SURFACE GRINDER		.04390		.050									
0020	E					RML-HP-CA	1.00	HAND HANDLE NO WRAP 2 CLAMPS		.08531		.098									
0030	E					KMG-DW-OD	1.00	DRESS EXTERNAL WHEEL		.02308		.026									
0040	E					KMG-SW-LK	1.00	LOCATE WHEEL TO POSITION		.06761		.077									
0050	E					KMG-OD-WA	2.00	GRIND .010 FROM 18 IN OD X 1 BOTH SIDES		.57151		1.314									
0060	E					RGR-GE-D2	18.00	DWELL (GAP GRINDER STEEL OD) OCC FOR DIA		.01014		.209									
0070	E					RTL-M-M3	9.00	MIC O D FIRST MEASUREMENT 3 PLACES 3 CHECKS		.00616		.063									
0080	E					RJP-PW-R1	1.00	REM RPL PAPHRK SIGN OFF DOC		.01001		.011									
9000			JA	01	00		.00		LABOR STANDARD HISTORY	.000	.000	.000	0								
0010							9 JUNE 88	INITIAL INPUT MRPII													
0900							NED MONROE	MANEL	73255	MR BIS											

INTERROGATE LABOR STANDARDS, INPUT

RCC FRD NROP NR

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OPERATION PROFILE

F-16 BRAKE-HOUSING ASSY (ALUM)

NAME <u>D. DIVELOISS</u> ALC <u>SS</u> DATE <u>18 JUN 89</u> RCC <u>MANPGW</u> SHEET <u>1</u> OF <u>3</u>		WCD <u>37201N</u> WCD DATE <u>830719</u>									
NSN <u>25874A</u>		MANPOWER				EQUIPMENT				DATA SOURCE COMMENTS	
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	Skill CODE/LEVEL	QTY.	TIME REQUIRED %	QTY.	TIME REQUIRED %	
5	MAN PGW	DIS	1.000	TRANSIT							REM. PISTON ASSY
				SETUP							
				PROCESS		H3005	1	100	1	100	.30
				TRANSIT							
				SETUP							
				PROCESS		H3005	1	100	1	100	.02
				TRANSIT							
				SETUP							
				PROCESS		KI005	1	100	1	100	3.47
				TRANSIT							
				SETUP							
				PROCESS	1.000	2.89					ALT. 0626 6634
				TRANSIT							
				SETUP							
				PROCESS		KI005	1	100	1	100	.03
				TRANSIT							
				SETUP							
				PROCESS		KI005	1	100	1	100	.03
				TRANSIT							
				SETUP							
				PROCESS		KI005	1	100	1	100	.03
				TRANSIT							
				SETUP							
				PROCESS		KI005	1	100	1	100	.25
				TRANSIT							
				SETUP							
				PROCESS		KI005	1	100	1	100	.25
				TRANSIT							
				SETUP							
				PROCESS		KI005	1	100	1	100	.25
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				PROCESS		KI005	1	100	1	100	.25
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				PROCESS		KI005	1	100	1	100	.25
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				PROCESS		KI005	1	100	1	100	.25
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				PROCESS		KI005	1	100	1	100	.25
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				PROCESS		KI005	1	100	1	100	.25
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				PROCESS		KI005	1	100	1	100	.25
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				PROCESS		KI005	1	100	1	100	.25
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				SETUP							
				PROCESS		KI005	1	100	1	100	.25
				TRANSIT							
				SETUP							
				PROCESS		KI005	1	100	1	100	.25
			</								

OPERATION PROFILE

F-16 BRAKE - HOUSING ASSY (AKUM)

NAME D. DAVENBISS ALC CC DATE 10/4/88 RCC MANPGW SHEET 2 OF 3

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS % HRS.	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS
						Skill Code/Level	QTY.	TIME REQUIRED % HRS.	EQUIPMENT CODE	QTY.	TIME REQUIRED % HRS.	
12 <i>50</i> <i>MAN PGN</i>	MAN PGN	Load	1.000	TRANSIT								TO O.H. Conv.
				SETUP								
				PROCESS		KIOS	1	100.03	Pm0901	1	100.03	
12 <i>MAN PGN</i>	MAN PGN	Pack	1.000	TRANSIT								ANDRZE Strip
				SETUP		KIOS	1	100.08	Pm0901	1	100.03	
				PROCESS	100.86				Pm0590	1	100.103	
12 <i>MAN PGN</i>	MAN PGN	TRAN	1.000	TRANSIT								From ANDRZE Strip to FRT.
				SETUP					Pm0901	1	100.08	
				PROCESS								
19 <i>MAN PGN</i>	MAN PGN	LINE	1.000	TRANSIT								From O.H. to roller Conv.
				SETUP					Pm0901	1	100.03	
				PROCESS		KIOS	1	100.03	Pm0901	1	100.103	
19 <i>MAN PGN</i>	MAN PGN	Proc	1.000	TRANSIT								Nick & Burr.
				SETUP		KIOS	1	100.08				
				PROCESS		KIOS	1	90.75	Pm0410	1	90.25	
												ALC. PM 0411

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OPERATION PROFILE

F-16 BRACKET - HOUSING ASSY (A1)

SHEET 3 OF 3

NAME D. DUBOISS ALC 00 DATE 06 JUN 89 RCC MANAGER

WCD 37201N WCD DATE 890719

PCN 25874A

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS			MANPOWER			EQUIPMENT			TIME REQUIRED		DATA SOURCE COMMENTS
					%	HRS.	SKILL CODE/LEVEL	QTY.	%	HRS.	EQUIPMENT CODE	QTY.	%	HRS.		
19B	MAN PEN	LOAD	1.00	TRANSIT												TO BELT CONVEYOR
				SETUP												
				PROCESS			MEWS	1	100	.02	CONV03	1	100	.02		
20	MAN PEN	INSP	1.00	TRANSIT												E & I
				SETUP												
				PROCESS			DEW7	1	20	.60	CONV03	1	100	.08		
20A	MAN PEN	STACK	1.00	TRANSIT												TO PALLET
				SETUP												
				PROCESS			DEW7	1	100	.02						
20B	OVHD PEN	MOVE	1.00	TRANSIT			OVHD	1	100	.08	FL0003	1	100	.08		MOVE TO MACHINE SHOP
				SETUP												
				PROCESS												
				TRANSIT												
				SETUP												
				PROCESS												

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 5-31-89 RCC MANPGW SHEET 1 OF 1

ECN 25874A WCD 3720IN WCD DATE 89079

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS
					MANDATORY FLOW HOURS	QTY.	TIME REQUIRED	EQUIPMENT CODE	QTY.	TIME REQUIRED	
					%		%			%	
				TRANSIT							
				SETUP							
				PROCESS							
15	MAN PNA	FPI	.75	TRANSIT				PM	1	.02	
				~~PROCESS~~				0901	1	1.05	
				PROCESS		2		PM	1	1.05	
15A	MAN PNA	FPI	.25	TRANSIT				PM	1	.02	
				~~PROCESS~~				0901	1	1.10	
				PROCESS		1		PM	1	1.10	
15B	MAN PGW	UNLD	1.0	TRANSIT				PM	1	.05	
				~~PROCESS~~				0901	1		
				PROCESS		1		PM	1	.05	
				TRANSIT							
				SETUP							
				PROCESS							

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OPERATION PROFILE

NAME <u>Turner</u> ALC <u>00</u> DATE <u>5-24-89</u> RCC <u>MAN PRA</u> SHEET <u>1</u> OF <u>3</u>													
PCN <u>25874 A</u> WCD <u>37201N</u> WCD DATE <u>89079</u>													
PIN													
OPERATION NUMBER													
RCC													
OPERATION DESCRIPTION													
MANDATORY OCCURRENCE FACTOR													
OPERATION TYPE													
MANDATORY FLOW HOURS													
SKILL CODE/LEVEL													
MANPOWER													
EQUIPMENT													
TIME REQUIRED													
TIME REQUIRED													
DATA SOURCE COMMENTS													
30	MAN PRA	Remo	.11	TRANSIT	JA 08	1	%	.02	PM	1	%	.28	Bench OP
				SETUP	JA 08	1	%	.28	PM	1	%	.21	
				PROCESS	JA 08	1	%	.21	PM	1	%	.21	
40	MAN PRA	Remo	.50	TRANSIT	JA 08	1	%	.02	PM	1	%	.50	Bench OP
				SETUP	JA 08	1	%	.50	PM	1	%	.42	
				PROCESS	JA 08	1	%	.42	PM	1	%	.42	
50	MAN PRA	MACH	.43	TRANSIT	JA 11	1	%	.02	PM	1	%	.50	
				SETUP	JA 11	1	%	.50	PM	1	%	.35	
				PROCESS	JA 11	1	%	.35	PM	1	%	.40	
60	MAN PRA	Remo	.05	TRANSIT	JA 08	1	%	.02	PM	1	%	.28	Bench OP
				SETUP	JA 08	1	%	.28	PM	1	%	.40	
				PROCESS	JA 08	1	%	.40	PM	1	%	.40	
70	MAN PRA	Modi	.61	TRANSIT	JA 11	1	%	.02	PM	1	%	.56	
				SETUP	JA 11	1	%	.56	PM	1	%	.29	
				PROCESS	JA 11	1	%	.29	PM	1	%	.29	

OPERATION PROFILE

SHEET 2 OF 3

RCC

DATE

ALC

NAME

WCD DATE

WCD

PCN
NSH
PIN

KSN	PM	MANPOWER										EQUIPMENT			DATA SOURCE COMMENTS		
		OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.		TIME REQUIRED	
							%	HRS.			%	HRS.				%	HRS.
80	MAN PRA	Mach.	.61	TRANSIT			JA 11	1			.02						
				SETUP			JA 11	1			.51	1					
				PROCESS			JA 11	1			.48	1					
90	MAN PRA	Dril	.61	TRANSIT			JA 09	1			.02						Bench OP
				SETUP			JA 09	1			.01	1					
				PROCESS			JA 09	1			.23	1					
120	MAN PRA	Inst.	.97	TRANSIT			JA 09	1			.02						Bench OP
				SETUP			JA 09	1			.31	1					
				PROCESS			JA 09	1			.54	1					
130	MAN PRA	Inst.	.05	TRANSIT			JA 09	1			.02						Bench OP
				SETUP			JA 09	1			.28	1					
				PROCESS			JA 09	1			.09	1					
140	MAN PRA	Inst.	.61	TRANSIT			JA 09	1			.02						Bench OP
				SETUP			JA 09	1			.28	1					
				PROCESS			JA 09	1			.26	1					

OPERATION PROFILE

SHEET 3 OF 3

DATE

RCC

ALC

NAME

PCN
NSN
P/N

WCD

WCD DATE

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	QTY.	TIME REQUIRED		EQUIPMENT		DATA SOURCE COMMENTS
					%	HRS.			%	HRS.	EQUIPMENT CODE	QTY.	
150	MAN	Inst.	.50	TRANSIT			JA09	1		.02			Bench OP
	PRA			SETUP			JA09	1		.19	PM	1	
				PROCESS			JA09	1		.08	PM	1	
				TRANSIT									
				SETUP									
				PROCESS									
				TRANSIT									
				SETUP									
				PROCESS									
				TRANSIT									
				SETUP									
				PROCESS									
				TRANSIT									
				SETUP									
				PROCESS									
				TRANSIT									
				SETUP									
				PROCESS									

OPERATION PROFILE

NAME <u>NOBMAN FLETCHER</u> ALC <u>CO-ACC</u> DATE <u>30 MAY 69</u> RCC <u>MANIPUL</u> SHEET <u>1</u> OF <u> </u>												
PCN <u>25874A</u> WCD <u>3201N</u> WCD DATE <u>89079</u>												
PM												
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	SKILL CODE/ LEVEL	MANPOWER QTY.	TIME REQUIRED %	EQUIPMENT CODE	QTY.	TIME REQUIRED %	DATA SOURCE COMMENTS
095	MAN PRC	MOVE	1.0	TRANSIT		OVHD	1	.6	PM 411B	1	.6	EXTERNAL MOVE
				SETUP					~~FLOOZ~~	1	.6	T 36M
				PROCESS								
100	MAN PRC	CLN		TRANSIT		UPCS	1	.05	PM 411B	1	.05	DECREASE T 3M
095A & 100B				SETUP								S/P 6M
				PROCESS		UP09	1	.1	CE33	1	.1	
				TRANSIT					PM 5620	1	.1	
				SETUP								
				PROCESS								
				TRANSIT		UPCS	1	.05	PM 411B	1	.05	SHUT BEEN / MASK
				SETUP		UPCS	1	.1	CE22	1	.1	T 3M
				PROCESS					PM 5372	1	.1	S 6M
				TRANSIT								P 3M
				SETUP					CE22	1	.05	
				PROCESS		UPCS	1	.05	PM 5372	1	.05	

OPERATION PROFILE

NAME NICHAN FETTER ALC EX-ALC DATE 30 MAY 69 RCC MANPGW SHEET 2 OF

PCN NSN PIN														WCD 3720 IN				WCD DATE				EQUIPMENT				DATA SOURCE COMMENTS	
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED		DATA SOURCE COMMENTS												
					%	HRS.			%	HRS.			%	HRS.													
11D	MAN PREC	CLN ANZZ	1.0	TRANSIT			UP05	1		.05	PM 4118	1		.05	TU20												
				SETUP			UP09	1		.05	CE20	1		.05	T 3 M S 3 M												
				PROCESS						PM 5001	1		.05	P 5 M													
-	-	-	-	TRANSIT																							
				SETUP					CE20	1		.05															
				PROCESS			UP09	1		.05	PM 5001	1		.05													
11DA	MAN PREC	RINS ANZZ	1.0	TRANSIT											RINS												
				SETUP			UP09	1		.01	CE20	1		.01	T/S IM												
				PROCESS			UP09	1		.01	CE20	1		.01	P IM												
-	-	-	-	TRANSIT							PM 5070	1		.01													
				SETUP																							
				PROCESS																							
11DB	MAN PREC	CLN ANZZ	1.0	TRANSIT											FORMULA PR												
				SETUP			UP09	1		.01	CE20	1		.01	T/S IM P IM												
				PROCESS			UP09	1		.01	CE20	1		.01													

OPERATION PROFILE

NAME NORMAN FLETCHER ALC CC-ALC DATE 30 MAY 69 RCC MANPCAW SHEET 3 OF

PCN NSN P/N			WCD 37201N WCD DATE											
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS		
						SKILL CODE/ LEVEL	QTY.	TIME REQUIRED % HRS.	EQUIPMENT CODE	QTY.	TIME REQUIRED % HRS.			
-	-	-	-	TRANSIT										
				SETUP										
				PROCESS										
110C	MAN PLC	RINS ANALZ	1.0	TRANSIT									RINSE T/S IM P IM	
				SETUP	UP09	1	.01	CE20	1	.01				
				PROCESS	UP09	1	.01	CE20	1	.01				
-	-	-	-	TRANSIT										
				SETUP										
				PROCESS										
110D	MAN PLC	DEOX ANALZ	1.0	TRANSIT									DECODEIZE T/S IM P 5M 2.5 10M .05	
				SETUP	UP09	1	.01	CE20	1	.01				
				PROCESS	UP09	1	.95	PM 5707	1	.95				
-	-	-	-	TRANSIT										
				SETUP										
				PROCESS										

OPERATION PROFILE

NAME NUZMAN FLETCHER ALC COALC DATE 30-MAY-79 RCC MANPGW SHEET 4 OF

PCN NSN P/N			WCD 37201N										WCD DATE			
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED		DATA SOURCE COMMENTS	
					%	HRS.			%	HRS.			%	HRS.		
110 E	MAN PIC	RINS ANZZ	1.0	TRANSIT											RINSE T/S IM P IM	
				SETUP			UP09	1		.01	CE20	1		.01		
				PROCESS			UP09	1		.01	CE20	1		.01		
-	-	-	-	TRANSIT							PM 5717	1		.01		
				SETUP												
				PROCESS												
110 F	MAN PIC	ANZZ ANZZ	1.0	TRANSIT											SULFURIC ANODIZE T/S IM P 45m	
				SETUP			UP09	1		.01	CE20	1		.01		
				PROCESS			UP09	1		.05	CE20	1		.05		
-	-	-	-	TRANSIT							PM 5717	1		.75		
				SETUP												
				PROCESS												
110 G	MAN PIC	RINS ANZZ	1.0	TRANSIT											RINSE T/S IM P IM	
				SETUP			UP09	1		.01	CE20	1		.01		
				PROCESS			UP09	1		.01	CE20	1		.01		
PM 5702 1 .01																

OPERATION PROFILE

NAME NUQUAN FLETCHER ALC CC ALC DATE 30 MAR 68 RCC MANP6W SHEET 5 OF

PCN NSN P/N															WCD 37201N										WCD DATE			
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	MANPOWER		TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED		DATA SOURCE COMMENTS												
					%	HRS.		QTY.	%	HRS.	%			HRS.														
110 H	MAN PCC	SEAL ANZL		TRANSIT												SEAL												
				SETUP			UP09	1			.01		1		.01	T/S IM												
				PROCESS			UP09	1	95	.05		1	95	.05	P 5M-25 15M 25													
-	-	-	-	TRANSIT						5	.10			5	.10													
				SETUP							PM 5673	1	95	.08														
				PROCESS								5	.25															
110 I	MAN PCC	RINS ANZL		TRANSIT												RINSE												
				SETUP			UP09	1			.01		1		.01	T/S IM												
				PROCESS			UP09	1			.01		1		.01	P IM												
-	-	-	-	TRANSIT								PM 5700	1		.01													
				SETUP																								
				PROCESS																								
110 J	MAN PCC	RINS ANZL		TRANSIT												RINSE, HOT												
				SETUP			UP09	1			.01		1		.01	T/S IM												
				PROCESS			UP09	1			.01		1		.01	P IM												

PM 5676 1 .01

OPERATION PROFILE

NAME NIRVANFEER ALC IC-ALC DATE 30 MAY 89 RCC MANPGW SHEET 62 OF

PCN
NSN
PIN

WCD 37201N

WCD DATE

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	MANPOWER		EQUIPMENT		TIME REQUIRED		DATA SOURCE COMMENTS
					%	HRS.		QTY.	%	HRS.	QTY.	%	HRS.	
110K	MAN PRC	DRY ANZZ	1.0	TRANSIT			UP27	1		,01	1		,01	DEMASK DRY, ALC T IM P 2M
				SETUP										
				PROCESS			UP27	1		,19	1		,03	
111	PRC	MOVE	1	TRANSIT			DXHD	1		,6	1		,6	
				SETUP										
				PROCESS										
-	-	-	-	TRANSIT										
				SETUP										
				PROCESS										
-	-	-	-	TRANSIT										
				SETUP										
				PROCESS										
-	-	-	-	TRANSIT										
				SETUP										
				PROCESS										

DR

OPERATION PROFILE

NAME KERSHAW ALC _____ DATE _____ RCC _____ SHEET 1 OF 3

WCD 37201 N WCD DATE 89079																	
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS			MANPOWER			EQUIPMENT			TIME REQUIRED		DATA SOURCE COMMENTS	
					%	HRS.		SKILL CODE/LEVEL	QTY.	%	HRS.	EQUIPMENT CODE	QTY.	%	HRS.		
160	MAN REP	Insp	1.0	TRANSIT			DUHD	1			.01	F10001	1		.01	Transport	
				~~SETUP~~													
				PROCESS			Y409	1			.05	Pm0932	1		.05		Inspection
170		WASH	1.0	TRANSIT			3009	1			.01					Solvent WASH	
				~~SETUP~~			3009	1			.01	Pm0436	1		.01		
				PROCESS								P10001	1		.01		
170A		mask	1.0	TRANSIT												MASK & Plug	
				~~SETUP~~													
				PROCESS			3009	1			.05	P10001	1		.05		
170B		prim	1.0	TRANSIT												Prime one side dry 20min	
				~~SETUP~~			3009	1			.02	Pm0438	1		.02		
				PROCESS								P10001	1		.35		
170C		prim	1.0	TRANSIT												Prime other side dry 1 hr.	
				~~SETUP~~			3009	1			.02	Pm0438	1		.02		
				PROCESS								P10001	1		1		

F-16 Housing

DR

OPERATION PROFILE

NAME <u>KEITHAN</u>		ALC		DATE		RCC		SHEET <u>2</u> OF <u>25</u>						
WCD <u>37201N</u>		WCD DATE <u>87079</u>												
PIN <u>25874A</u>														
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	SKILL CODE/LEVEL	QTY.	TIME REQUIRED %	TIME REQUIRED HRS.	EQUIPMENT CODE	QTY.	TIME REQUIRED %	TIME REQUIRED HRS.	DATA SOURCE COMMENTS
170D	MAN REP	MARK	1.0	TRANSIT										Additional masking
170E		Pair	1.0	TRANSIT										1st Coat
170F		Pair	1.0	TRANSIT										2nd Coat & Dry
170G		UND	1.0	TRANSIT										UNLOAD & Inspect.
200A	REP	REP	1.0	TRANSIT										Reload & Inspect.

F-16 Housing

1.5

1.5C-3000X

OPERATION PROFILE

NAME KEPHTAW ALC DATE RCC Drakes SHEET 3 OF 3

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	MANPOWER		EQUIPMENT		TIME REQUIRED HRS.	DATA SOURCE COMMENTS
					%	HRS.		QTY.	%	HRS.	QTY.		
180	PR	Acpt	1.0	TRANSIT									Acceptance of paperwork
				SETUP									
				PROCESS			4609	1			02		
190		Insp	1.0	TRANSIT									Final Visual Insp
				SETUP									
				PROCESS			4609	1			02		
				TRANSIT									
				SETUP									
				PROCESS									
				TRANSIT									
				SETUP									
				PROCESS									
				TRANSIT									
				SETUP									
				PROCESS									
				TRANSIT									
				SETUP									
				PROCESS									

F-16 housing

[illegible]

012

OPERATION PROFILE

F-16 BRIDGE - BRIDGE TURN - STEEL

NAME D. Dineen ALC 00 DATE 12 JUN 89 RCC MANPSW SHEET 2 OF 3

PCN

NSN

PM

25874A

WCD 37202N

WCD DATE 89040

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS			MANPOWER			EQUIPMENT			TIME REQUIRED	DATA SOURCE COMMENTS
					%	HRS.		QTY.	%	HRS.	EQUIPMENT CODE	QTY.	%	HRS.	
9C	MAN PSW	STACK	1.00	TRANSIT											on Pallet
				SETUP											
				PROCESS											
9d	OVHD PSW	MOVE	1.00	TRANSIT											TO FPI
				SETUP											
				PROCESS											
13A	MAN PSW	UNLO	1.00	TRANSIT											O.H. DOWN TO KORTEL CONV.
				SETUP											
				PROCESS											
15	MAN PSW	INSP		TRANSIT											E&F
				SETUP											
				PROCESS											
15B	MAN PSW	STACK	1	TRANSIT											on Pallet
				SETUP											
				PROCESS											

1.5C-300020

OPERATION PROFILE

F-16 BRIDGE - TORQUE TUBE (S/S)

NAME D. DIVERS ALC 00 DATE 12 JUN 89 RCC 17ANPGRW SHEET 3 OF 3

WCD 37202N WCD DATE 89070

25874A

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS			MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS
					%	MRS.		QTY.	%	MRS.	QTY.	%	MRS.	
158	OVHO PGW	MOVE	1.00	TRANSIT										TO N&B
				SETUP										
				PROCESS										
19	MAN PGW	Proc	.20	TRANSIT										Newt, Burn
				SETUP										
				PROCESS										
19B	MAN PGW	Stru	.20	TRANSIT										on pallet
				SETUP										
				PROCESS										
19C	OVHO PGW	MOVE	1.00	TRANSIT										TO STR, 13 Prior to Paint
				SETUP										
				PROCESS										
				TRANSIT										
				SETUP										
				PROCESS										

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 5-31-89 RCC MANPGW SHEET 1 OF 1

WCD 37202N WCD DATE 89040

25874A

PCN
NSN
PIN

PM 25874A		MANPOWER												EQUIPMENT			DATA SOURCE COMMENTS
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED		DATA SOURCE COMMENTS		
					%	HRS.			%	HRS.			%	HRS.			
13	MAN PNA	MAG	1.0	TRANSIT			OVHD	1		.10	FL 0002	1		.10			
				PROCESS			DB09	1		.10	PM 6668	1		.10			
				PROCESS			DB09	1		.07	PM 3428	1		.07			
13A	MAN PNA	DEGR	1.0	TRANSIT													
				SETUP													
				PROCESS													
				TRANSIT													
				SETUP													
				PROCESS													
				TRANSIT													
				SETUP													
				PROCESS													

12 June 83
WR

OPERATION PROFILE

F-16 BRAKE - BASKING PLATE (STEEL)

NAME <u>D. Divilbiss</u>		ALC <u>09</u>		DATE <u>12 Jun 83</u>		RCC <u>MANPGW</u>		SHEET <u>1</u> OF <u> </u>																									
WCD <u>37203N</u>		WCD <u>25874A</u>		WCD DATE <u>830400</u>																													
OPERATION NUMBER		RCC		OPERATION DESCRIPTION		MANDATORY OCCURRENCE FACTOR		OPERATION TYPE		MANDATORY FLOW HOURS		SKILL CODE/LEVEL		QTY.		TIME REQUIRED %		HRS.		EQUIPMENT CODE		QTY.		TIME REQUIRED %		HRS.		DATA SOURCE COMMENTS					
5		MAN PGW		Dis		1.00		TRANSIT								100		.02		1		100		.02		1		100		.02		Rem. Foreign Mtl	
5A		MAN PGW		Stack		1.00		TRANSIT								100		.02												On Pallet			
5B		MAN PGW		Load		1.00		TRANSIT								100		.02												Load on Meat Hooks			
9		MAN PGW		CLN		1.00		TRANSIT								100		.01		1		100		.01		1		50		.01		Roto Blast	
9B		MAN PGW		UNLO		1.00		TRANSIT								100		.01		1		100		.01		1		50		.01		Meat Hooks to Pallet	

TO 401-2-163

15C-20020

OPERATION PROFILE

F-16 BRIDGE - (Backing Plate (Steel))

NAME D. Dwyer ALC 00 DATE 12 Jun 89 RCC PLANESW SHEET 2 OF 2

WCD 37203N WCD DATE 880710

25874A

PCN
1000
PIN

25814A														
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SHELL CODE/ LEVEL	QTY.	TIME REQUIRED		EQUIPMENT		DATA SOURCE COMMENTS	
					%	HRS.			%	HRS.	EQUIPMENT CODE	QTY.		%
90	OVHD RW	MOVE	1.00	TRANSIT									MOVE TO Cold Flatten # 25A	
				SETUP										
				PROCESS										
				TRANSIT			OVHD	1	100.00	1.00	1	100.00		
				SETUP										
				PROCESS										
				TRANSIT										
				SETUP										
				PROCESS										
				TRANSIT										
				SETUP										
				PROCESS										
				TRANSIT										
				SETUP										
				PROCESS										
				TRANSIT										
				SETUP										
				PROCESS										
				TRANSIT										
				SETUP										
				PROCESS										

MOVE TO
Cold Flatten
25A

OPERATION PROFILE

STEEL

NAME C. GREGG ROSS AL0 00 DATE 5-30-89 RCG MAN (PWS) SHEET OF

WCD 372030

WCD DATE 89040

PCN 25874A

OPERATION NUMBER	RCG	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS
						SKILL CODE/LEVEL	QTY.	TIME REQUIRED %	QTY.	EQUIPMENT CODE	TIME REQUIRED %	
20	MAN PWS	LOAD	1	TRANSIT								Load up Rack 1 Place in Furnace 30/STACK 60/LOAD
		SETUP										
		PROCESS				WFOB WFOB	2	1.0 3	1	CE 24	1.0 3	
20A	MAN PWS	Batch	1	TRANSIT								HEAT UP IN OVEN
		SETUP										
		PROCESS								PM 5737	1.0 12.0	
20B	MAN PWS	UNLOAD	1	TRANSIT								REMOVE FROM OVEN
		SETUP										
		PROCESS				WFOB WFOB	2	1.0 3	1	CE 24	1.0 3	
20C	MAN PWS	COOL DOWN		TRANSIT								AIR COOL DOWN
		SETUP										
		PROCESS			1.0 6.0							
20D	MAN PWS	UNLOAD	1	TRANSIT		WFOB WFOB	2	1.0 3	1	CE 24 L 8930	1.0 3	REMOVE FROM RACK BY HAND
		SETUP										
		PROCESS								47351	1.0 3	

1502000X

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE S-31-89 RCC MANPGW SHEET 1 OF 1

PCN
NSN
PIN

WCD 37203A WCD DATE 89040

25874A

25874A														
NSN PIN	OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS
						%	HRS.	SKILL CODE/ LEVEL	QTY.	%	HRS.	EQUIPMENT CODE	QTY.	
					TRANSIT									
					SETUP									
					PROCESS									
30	MAN PNA	MAG	1.0		TRANSIT			OVHD	1		.10	FL 0002	1	.10
					PROCESS			DB09	1		.10	PM 6668	1	.10
30A	MAN PNA	DEGR	1.0											
					PROCESS,			DB09	1		.07	PM 3428	1	.07
					TRANSIT									
					SETUP									
					PROCESS									
					TRANSIT									
					SETUP									
					PROCESS									

OPERATION PROFILE

NAME <u>KEITHAL2</u>		ALC		DATE		RCC		SHEET <u>2</u> OF <u>2</u>						
PCH		WCD		WCD		WCD		WCD						
MSN		37203N		37203N		37203N		37203N						
PIN		25874A		25874A		25874A		25874A						
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS			
					MANDATORY FLOW HOURS %	SKILL CODE/LEVEL	QTY.	TIME REQUIRED %	TIME REQUIRED HRS.	EQUIPMENT CODE		QTY.	TIME REQUIRED %	TIME REQUIRED HRS.
070	PR	Aspt	1.0	TRANSIT								Acceptance of paperwork		
				SETUP										
				PROCESS		Y609	1							
080	}	Insp	1.0	TRANSIT								Final Visual Inspection		
				SETUP										
				PROCESS		Y609	1							
				TRANSIT										
				SETUP										
				PROCESS										
				TRANSIT										
				SETUP										
				PROCESS										
				TRANSIT										
				SETUP										
				PROCESS										
				TRANSIT										
				SETUP										
				PROCESS										

F-16 Backing plate

OPERATION PROFILE

OR

NAME <u>KESHAN</u>		ALC		DATE		RCC		SHEET		OF		
WCD <u>37204N</u>		WCD <u>25874A</u>		WCD DATE <u>89060</u>		EQUIPMENT		MANPOWER		DATA SOURCE COMMENTS		
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS	SKILL CODE/LEVEL	QTY.	TIME REQUIRED		QTY.	TIME REQUIRED	
								%	HRS.			%
010	MAN P&P	Insp	1.0	TRANSIT								Disks Clean and E.T.I. per plate
				SETUP								
				PROCESS				1	07	1	07	
015	MAN P&P	MACH	.80	TRANSIT								Remove channels
				SETUP								
				PROCESS				1	1	1	1	
017	MAN P&P	MACH	.05	TRANSIT								OVERSIZE Rivet Hole
				SETUP								
				PROCESS				1	25	1	25	
035	MAN P&P	Rivet	.80	TRANSIT								Re-Rivet
				SETUP								
				PROCESS				1	1	1	1	
040	MAN P&P	Insp	1.0	TRANSIT								Final Insp & paperwork
				SETUP								
				PROCESS				1	02	1	02	

F-16 Robot

150-200000

OPERATION PROFILE

DR

NAME <u>KERMAN</u> ALC _____		DATE _____		RCC _____		SHEET _____ OF _____				
WCD <u>37205N</u>		WCD DATE <u>99060</u>								
WCD <u>25874A</u>		WCD DATE <u>99060</u>								
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS	
					MANDATORY FLOW HOURS %	QTY.	TIME REQUIRED %	QTY.		TIME REQUIRED %
005	MAN POP	TAP	1.0	TRANSIT					Disassemble Clean & EdI	
				SETUP						
				PROCESS						
015	}	MACH	10	TRANSIT					Remove Rivets & Channel	
				SETUP						
				PROCESS						
035	}	Rivet	10	TRANSIT					Re-Rivet	
				SETUP						
				PROCESS						
040	}	TAP	1.0	TRANSIT					Final Insp	
				SETUP						
				PROCESS						

F-16 pressure plate

OPERATION PROFILE

NAME KEPSTHAN ALC _____ DATE _____ RCC _____ Boles SHEET _____ OF _____

WCD 372060 WCD DATE 89060

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS
						BILL CODE/ LEVEL	QTY.	TIME REQUIRED %	TIME REQUIRED %	QTY.	TIME REQUIRED %	
005	MAN PAP	Inp	1.0	TRANSIT								Disassembly clean E & I
				SETUP								
				PROCESS		4609	1		.07	1	.07	
015		mch	.20	TRANSIT								Repair Rivers & Channels
				SETUP								
				PROCESS		4609	1		.07	1	.07	
035		Rivd	.20	TRANSIT								De-Rivd
				SETUP								
				PROCESS		4609	1		.08	1	.08	
040		FISH	1.0	TRANSIT								Final Inspect
				SETUP								
				PROCESS		4609	1		.02	1	.02	
				TRANSIT								
				SETUP								
				PROCESS								

F-16 station

112

OPERATION PROFILE

NAME Keshava ALC _____ DATE _____ RCC Brakes SHEET 1 OF 2

WCD 37207N WCD DATE 8800

ASN PIN	OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		TIME REQUIRED		DATA SOURCE COMMENTS		
						%	HRS.	SKILL CODE/ LEVEL	QTY.	%	HRS.	EQUIPMENT CODE	QTY.		%	HRS.
23814 H 010	MAN R&P	Insp	1.0	TRANSIT										Dressy Clean E&I		
				SETUP												
				PROCESS			4609	1		W4007	1		20			
615		march	1.0	TRANSIT										Remove Rivets & channels		
				SETUP												
				PROCESS			4609	1		DP001	1		1			
035		Rivet	1.0	TRANSIT										Re-Rivet		
				SETUP												
				PROCESS			4609	1		7m T386	1		08			
040		Acpt	1.0	TRANSIT										Accept paperwork		
				SETUP												
				PROCESS			4609	1		W4007	1		02			
050		Insp	1	TRANSIT										Final Visual Insp		
				SETUP												
				PROCESS			4609	1								

F-16 End pit

OPERATION PROFILE

NAME KEBHAM ALC _____ DATE _____ RCC _____ SHEET 2 OF 2

NSN 25874A WCD 37207N WCD DATE 89060

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED		DATA SOURCE COMMENTS
					%	HRS.			%	HRS.			%	HRS.	
050A	P&P	Imp	9	TRANSIT											Final Usual Inspect.
				SETUP											
				PROCESS			4609	1		02					
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

012

OPERATION PROFILE F-16 BRAKE - HEAT STACK ASSY

NAME <u>D. DIVELEISS</u> ALC <u>00</u> DATE <u>12 Jun 89</u> RCC <u>MANPOWER</u> SHEET <u>1</u> OF <u>1</u>		WCD <u>372082</u> WCD DATE _____										
PCN <u>25874A</u>												
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS % HRS.	MANPOWER SKILL CODE/LEVEL	QTY.	TIME REQUIRED % HRS.	EQUIPMENT EQUIPMENT CODE	QTY.	TIME REQUIRED % HRS.	DATA SOURCE COMMENTS
5	MAN RGN	MARK	1.00	TRANSIT								MARK HIGHWAY OF HEAT - STACK
				SETUP								
				PROCESS								
5A	MAN RGN	STACK	1.00	TRANSIT								on Pallet
				SETUP								
				PROCESS								
005B 10	OUM RGN	MOVE	1.00	TRANSIT								To STA-13 CARBON/ Setup
				SETUP								
				PROCESS								
				TRANSIT								
				SETUP								
				PROCESS								
				TRANSIT								
				SETUP								
				PROCESS								

T.O. 481.2-1162 / 1163 / 1164

DR

OPERATION PROFILE

F-16 BRIDGE ASSY

NAME D. DINEEN ALC 00 DATE 10 JUN 89 RCC MANPGW SHEET 1 OF 1

WCD 37209N WCD DATE 88040

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED		DATA SOURCE COMMENTS
					%	HRS.			%	HRS.			%	HRS.	
1	MAN PGW	IND	1.00	TRANSIT											
				SETUP											
				PROCESS											
5	MAN PGW	DIS	1.00	TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

OPERATION PROFILE

DR

NAME <u>KERSHAN</u> ALC <u>00</u> DATE <u>5-24-89</u> RCC <u>Brakes</u> SHEET <u>1</u> OF <u>2</u>		WCD <u>37209N</u> WCD DATE <u>89040</u>		MANPOWER		EQUIPMENT		TIME REQUIRED		DATA SOURCE COMMENTS		
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	SKILL CODE/LEVEL	QTY.	TIME REQUIRED %	HRS.	QTY.	TIME REQUIRED %	HRS.
10	MAN PAP	MATCH	1.0	TRANSIT								
20		TRIP	1.0	TRANSIT								
30		ASSY	1.0	TRANSIT								
40		TEST	1.0	TRANSIT								
50		DEAD	1.0	TRANSIT								

F-16 Brake Assy

1.50-200000

OK

OPERATION PROFILE

NAME: <u>Kerstman</u>		ALC		DATE		RCC		SHEET <u>2</u> OF <u>2</u>						
WCD <u>37209N</u>		WCD <u>37209N</u>		WCD DATE <u>89040</u>		EQUIPMENT		DATA SOURCE COMMENTS						
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			TIME REQUIRED %	TIME REQUIRED HRS.		
					SKILL CODE/LEVEL	QTY.	TIME REQUIRED %	TIME REQUIRED HRS.	EQUIPMENT CODE	QTY.				
060	POP	Acpt	1.0	TRANSIT									Acceptance of paperwork	
				SETUP										
				PROCESS										
070	INS	Insp	1.0	TRANSIT									Final Visual Insp.	
				SETUP										
				PROCESS										
				TRANSIT										
				SETUP										
				PROCESS										
				TRANSIT										
				SETUP										
				PROCESS										
				TRANSIT										
				SETUP										
				PROCESS										
				TRANSIT										
				SETUP										
				PROCESS										

F-16 Brake Assy

OPERATION PROFILE

NAME KEVIN W ALC. DATE WCD P37201 RCC 7GP - Bolcks SHEET 1 OF 3

WCD P37201 WCD DATE 89200

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS			MANPOWER			EQUIPMENT			TIME REQUIRED		DATA SOURCE COMMENTS
					%	HRS.	QTY.	SKILL CODE/LEVEL	QTY.	%	HRS.	EQUIPMENT CODE	QTY.	%	HRS.	
010A	MAN PGP	Dis	1.0	TRANSIT			1	Y609								Disassembly (Seal & Retainer) - Piston Assy
				SETUP												
				PROCESS			1	Y609				W0006	1		.01	
020A		Test	1.0	TRANSIT												Test Grip & Pin Subassy
				SETUP												
				PROCESS			1	Y609				W0006	1		.02	
030A		Dis	1.0	TRANSIT												Disassemble Piston Assy and sleeve Assy
				SETUP												
				PROCESS			1	Y609				W0006	1		.04	
040A		CAN	1.0	TRANSIT			1	Y609								Degrease & wire Clean
				SETUP												
				PROCESS			1	Y609				W0006	1		.02	
				TRANSIT												
				SETUP												
				PROCESS			1	Y609				W0006	1		.02	

F-16 Piston & sleeve Assembly
Poured WCD # P37201
6 per brake Assy

OPERATION PROFILE

NAME KEBETHAN ALC DATE WCD P3720 RCC Books SHEET 2 OF 3

PCN 25874A WCD P3720 WCD DATE 8920

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		TIME REQUIRED		DATA SOURCE COMMENTS
					%	HRS.	QTY.	%	QTY.	EQUIPMENT CODE	%	HRS.	
050A	MTR REF	Imp	1.0	TRANSIT									Inspect & prepare parts
				SETUP									
				PROCESS			1			W10006		05	
060A		Ref	1.0	TRANSIT									Repair damaged threads
				SETUP									
				PROCESS			1			W10006		04	
070A		Asy	1.0	TRANSIT									Install seals and assemble (Piston Assy)
				SETUP									
				PROCESS			1			W10006		1	
080A		Ref	1.0	TRANSIT									Hone cylinder Repair damage to turds
				SETUP									
				PROCESS			1			W10006		08	
090A		Imp	1.0	TRANSIT									Inspect cylinder bore spring
				SETUP									
				PROCESS			1			W10006		03	

F-16 Piston & Sleeve Assemblies
P5UCDO WCD# P37201

OPERATION PROFILE

NAME GERMAN ALC _____ DATE _____ RCC _____ SHEET 3 OF 3

WCD P3201 WCD DATE 8/20/00

PCN 25874

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED		DATA SOURCE COMMENTS	
					%	HRS.			%	HRS.			%	HRS.		
100A	PSP	Assy	1.0	TRANSIT											Assemble Wiper, Etc Spring, Etc to Stake	
				SETUP												
				PROCESS			4609	1		.02	W0006	1	.02			
110A		Assy	1.0	TRANSIT											Assemble Piston Assy and Stake Assy, Etc	
				SETUP												
				PROCESS			4609	1		.08	W0006	1	.08			
				TRANSIT												
				SETUP												
				PROCESS												
				TRANSIT												
				SETUP												
				PROCESS												
				TRANSIT												
				SETUP												
				PROCESS												

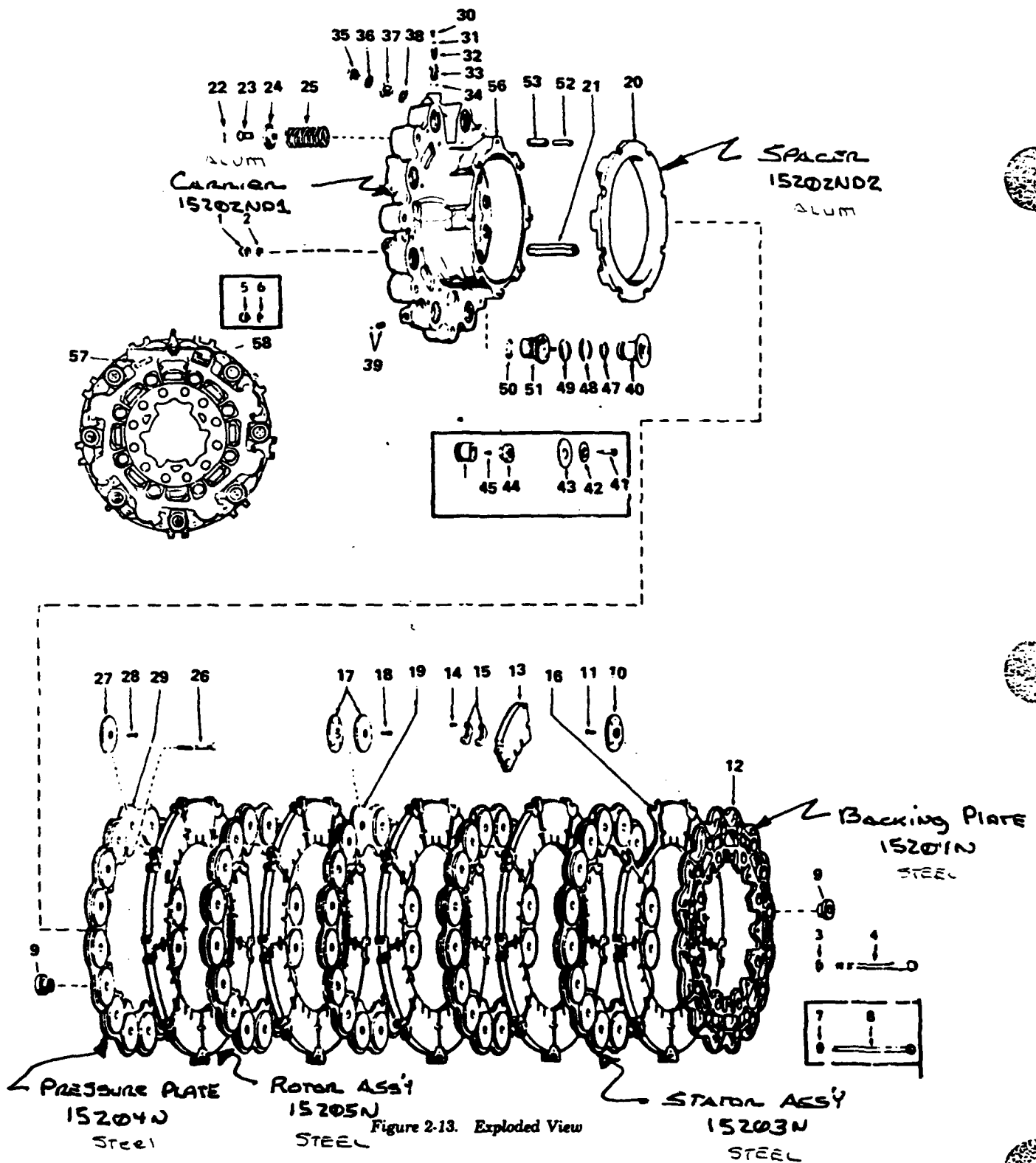
Assmbt
Wipac, etc
sprng, etc
to store

Assmbt
Piston Assy
and store
Assy, Fuelbox
etc

F-16 Pylon & Decur Assy's
Powed Wed# P3201

KC-135 Brake Assy

WCO 15202N



Pages 2-24A and 2-24B are deleted in their entirety.

2-11. **FEDERAL SUPPLY CODES FOR MANUFACTURERS (FSCM).** The following codes are in accordance with H4-1, H4-2, and H4-3 Cataloging Handbook, Federal Supply Codes for Manufacturers.

CODE NAME AND ADDRESS

06848 Allied Signal Inc
DBA Allied-Signal Aerospace Co
717 N Bendix Dr
South Bend, IN 46620

14892 Bendix Corporation
The Brake and Steering Div
401 N Bendix Dr
PO Box 4001
South Bend, IN 46634

21849 Nasco Aircraft Brake Inc
13300 Estrella Ave
Gardena, CA 90247

55284 Allied Signal Inc
DBA Allied Signal Aerospace Co
Bendix Wheels and Brake Div
3520 Westmoor St
PO Box 10
South Bend, IN 46624

CODE NAME AND ADDRESS

72902 Greene Tweed and Co Inc
Div Denton Industrial Pk
25 Engerman Ave
Denton, MD 21629

72962 Elastic Stop Nut
A Div of Harvard Industries, Inc
2330 Vauxhall Road,
Union, NJ 07083 -5038

88044 Aeronautical Standards Group
Dept of Navy and Air Force

92555 The Lee Co
2 Pettipaug Rd
PO Box 424
Westbrook, CT 06498-1543

96906 Military Standards

97945 Pennwalt Corp
SS White Industrial
Products Division
151 Old New Brunswick Rd
Piscataway, NJ 08854-3708

98747 OO-ALC
Hill AFB, UT 84056

FIG & INDEX NO.	PART NUMBER	FSCM	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE	SMR CODE
2-13-	2600380-1		BRAKE ASSEMBLY, (5 Rotor)..... (2600380/06848)	1	A	XC
	2600380-2	55284	BRAKE ASSEMBLY, (5 Rotor)..... (2600945/06848)	1	B	PAODD
	149499-4	55284	BRAKE ASSEMBLY, (4 Rotor)..... (2600212/06848)	1	C	PAODD
-1	1801-070	72962	NUT, Self-locking, hex 7/16-20..... (alternate 145380/06848)	8	C	PAFZZ
-2	AN960-716	88044	WASHER, Flat..... (alternate 911251/06848)	8	C	PAFZZ
-3	MS20002C7	96906	WASHER, Recessed (alternate..... 158562/06848)	8	C	PAFZZ
-4	149610	14892	BOLT, Special 7/16-20 by 5-15/16..... Inch	8	C	PAFZZ
-5	1801-070	72962	NUT, Self-locking, hex 7/16-20..... (alternate 145380/06848) (alternate part No. F1080-070U)	8	A,B	PAFZZ
-6	AN960-716	88044	WASHER, Flat..... (alternate 911251/06848)	8	A,B	PAFZZ
-7	AN960-716	88044	WASHER, Flat..... (alternate 911251/06848)	8	A,B	PAFZZ
-8	154853	55284	BOLT, Machine.....	8	A,B	PAFZZ
-9	153223	55284	WASHER, Shouldered and recessed..... (repair only) (AP)	AR		PADBZ
	150929	55284	BACKING PLATE ASSEMBLY..... (alternate 150625 or 2601844)	1	C	PAFDD
	2160207	55284	BACKING PLATE ASSEMBLY.....	1	A,B	PAFDD
	2601844	55284	BACKING PLATE ASSEMBLY.....	1	A,B	PAFDD
-10	357080	55284	LINING, Cerametallic.....	16		PAFZZ
-11	MS20427-6C7	96906	RIVET, Solid (steel) (alternate..... (steel) MS20427F6-7/96906, 152216/06848) (AP)	16		PAFZZ

FIG & INDEX NO.	PART NUMBER	FSCM	DESCRIPTION							UNITS PER ASSY	USABLE ON CODE	SMR CODE
			1	2	3	4	5	6	7			
2-13-12	149625	•								1		XA
	150934	•								1		XA
	2601843	•								1		XA
	149618	•	55284							5	A,B	PAFFF
	149618	•	55284							4	C	PAFFF
-13	149620	•								9		XA
	2604262	•								9		XA
	2603251-2	•								9		XA
-14	150344	•	06848							27		MFFZZ
-15	152291	•								18		XA
	2604236	•								18		XA
	2605304	•								18		XA
-16	149619	•								1		XA
	2602213	•								1		XA
	2605303	•								1		XA
	150624	•	55284							4	A,B	PAFFF
	150624	•	55284							3	C	PAFFF
-17	357080	•	55284							32		PAFZZ
-18	MS20427-6C7	•	96906							16		PAFZZ
-19	149623	•								1		XA
-20	2600387	•	55284							1	A,B	PADDD
-21	2600386	•	55284							8	A,B	PAFBZ
	149611	•	55284							8	C	PAFBZ
-22	AN380-2-1	•	96906							7		PAFZZ
-23	2600237	•	06848							7		PAFBZ
-24	2600336	•	55284							7		PAFBZ
-25	149918	•	55284							7		PAFBZ
-26	2600238	•	55284							7		PAFBZ
	2601854	•	55284							1		PAFFF
-27	357080	•	55284							16		PAFZZ
-28	MS20427-6C7	•	96906							16		PAFZZ

FIG & INDEX NO.	PART NUMBER	FSCM	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE	SMR CODE
2-13-29	2600343		. . PLATE, Pressure.....	1		XA
	2601853		. . PLATE, Pressure.....	1		XA
	2600381		. CARRIER ASSEMBLY.....	1	A	XC
	2600938		. CARRIER ASSEMBLY, (Service replacement for 2600211)	1	B,C	XA
	146937	55284	. . BLEEDER SCREW ASSEMBLY.....	1		PAOZZ
-30	MS35207-261	96906	. . SCREW, Machine (alternate 902370K1/06848)	1		PAOZZ
-31	MS35338-43	96906	. . WASHER, Lock (alternate 901004K1/06848)	1		PAOZZ
-32	146938		. . SCREW, Bleeder.....	1		XA
-33	146936	55284	. . ADAPTER, Bleeder screw.....	1		PAFZZ
-34	MS28778-3	96906	. . PACKING, Preformed (alternate 147031/06848)	1		PAFZZ
-35	1604-78	97945	. . PLUG, Shipping (alternate 59361/06848)	1		PAOZZ
-36	69197	55284	. . GASKET, Cork.....	1		PAFZZ
-37	145405	55284	. . BUSHING, Machine.....	1		PAFBZ
-38	174S22	06848	. . GASKET, Copper.....	1		PAFZZ
-39	281101		. . PLUG, Fluid passage (alternate 353518-22)	8		XC
	291101	92555	. . PLUG, Fluid passage (oversize) (alternate 953518-24/06848)	AR		PADZZ
-40	2600383		. . PISTON ASSEMBLY.....	8	A	XC
	2600973	06848	. . PISTON AND HEAT SHIELD ASSEMBLY, (Alternate 513502)	8	B,C	PAFBZ
-41	149609		. . PIN, Insulator hold down.....	8		XB
-42	149293		. . COVER, Insulator.....	8		XB
-43	2600814	55284	. . SHIELD, Piston heat.....	8	B,C	PAFBZ
-44	2600384		. . INSULATOR PISTON.....	8		XB
-45	149629		. . INSERT PISTON.....	8		XB
-46	149479		. . PISTON, (Alternates 65203 and 153373)	8		XA
-47	721F6MR 160A T	72902	. . PACKING ASSEMBLY, (Optional part No. MS28775-216/96906)	8		PAFZZ
-48	148492	55284	. . RETAINING, Ring.....	8		PAFZZ
-49	153490	55284	. . WIPER, Piston.....	8		PAFZZ
-50	MS28775-222	96906	. . PACKING, Preformed.....	8		PAFZZ
	7027448-01	98747	. . PACKING, Preformed (oversize).....	AR		PAFZZ
-51	2600288	55284	. . BUSHING, Machine thread.....	8		PAFBZ
-52	MS16562-72	96906	. . PIN, Spring.....	8		PAFBZ
-53	MS16562-90	96906	. . PIN, Spring.....	8		PAFBZ
	8745810-01	98747	. . BUSHING REPAIR (Not illustrated).....	AR		PAFZZ
	8745810-08	98747	. . BUSHING REPAIR (Not illustrated).....	AR		PAFZZ
-54	Deleted					
-55	Deleted					
-56	2600209		. . CARRIER.....	1		XA
-57	147631		. DECAL, Fluid.....	1		MF
-58	40726		. DECAL, Nameplate.....	1		MF

*Nonprocurable except as part of next higher assembly.

FIGURE & INDEX NUMBER	PART NUMBER	FSCM	DESCRIPTION							UNITS PER ASSY	USABLE ON CODE	SMR CODE
			1	2	3	4	5	6	7			
2-13-51	2600288	55284	.	.	.	BUSHING, Machine thread.....				8		PAFBZ
-52	MS16562-72	96906	.	.	.	PIN, Spring.....				8		PAFBZ
-53	MS16562-90	96906	.	.	.	PIN, Spring.....				8		PAFBZ
	8745810-01	98747	.	.	.	BUSHING REPAIR (Not illustrated).....				AR		PAFZZ
	8745810-08	98747	.	.	.	BUSHING REPAIR (Not illustrated).....				AR		PAFZZ
-54	Deleted											
-55	Deleted											
-56	2600009		.	.	.	CARRIER.....				1		XA
-57	147631		.	.	.	DECAL, Fluid.....				1		MF
-58	40726		.	.	.	DECAL, Nameplate.....				1		MF
*Nonprocurable except as part of next higher assembly.												

KC-135

Brake Assembly

KC-135

Brake Assembly

PCN 15162A

WCD 15202N

Backings Plate

PCN 15162A

WCD 15201N

(P/N 149225)

Carrier

PCN 15162A

WCD 15202ND1

(P/N 2600209)

Spacer, B.P.

PCN 15162A

WCD 15202ND2

(P/N 2600387)

Stator Assy

PCN 15162A

WCD 15203N

(P/N 150624)

Pressure Plate

PCN 15162A

WCD 15204N

(P/N 2600343)

Rotor Assy

PCN 15162A

WCD 15205N

(P/N 149265)

8 JUN 89

pg 1 of 2

KC135 BRAKE ASSY

BACKING PLATE: 1520IN Steel

- 10 DIS (REMOVE LININGS)
- 10A STACK (ON PALLET) E
- 20A LOAD (ROTO BLAST MEAT HOOKS)
- 20 CLN (ROTOBLAST)
- 20B UNLD (UNLOAD ROTOBLAST & STACK ON PALLET)
- 20C MOVE (FILM DIS TO E & I)
- 30- Insp
- 30A STACK (LOAD pallet & DO Paperwork)
- 30B MOVE (FILM E & I TO HEAT TREAT)

CARRIER PLATE: 1520201 ALUM

- 1 REM (CYLINDER & SLEEVES)
- 1A REM (Small PIN)
- 1B REM (LARGE PIN)
- 1C REM (HEAT SHIELD)
- 2A LOAD (OVER HEAD CONVEYOR)
- 2 CLN (STRIP ON CHEM CLEAN LINE)
- 2B UNLOAD (OVERHEAD CONVEYOR) - in Blast area - goes TO FPI
- 2C MOVE (FROM E & I TO MACHINE SHOP)
- (3 REM (BROKEN SCREWS & TAPS)
- (10 Insp (FPI)
- 20- PROC Nick & Burr
- 30 Insp (E & I)

SPACER: 1520202

- 2A LOAD (OVERHEAD CONVEYOR)
- 2 CLN (STRIP ON CHEM CLN LINE)
- (2B MOVE (TO FPI PROCESS)
- (3 FPI
- 3A MOVE (TO Nick & Burr)
- 3A UNL (CONVEYOR TO CONV.)
- 4 PROC (Nick & Burr)
- 4B LOAD (PALLET)
- 5 Insp E & I

8 Jun 89

pg 2 of 2

KC-BRAKE ASSY (CONTINUED)

STATOR ASSY 15203N

10 DIS (REMOVE LINERS)
 10A STACK (ON PALLET)
 20A LOAD (ROTO BLAST MEAT HOOK)
 20 CLN (ROTO BLAST) ✓
 20B UNL (UNLOAD ROTOBLAST & LOAD ON PALLET)
 20C MOVE (FROM DIS TO E & I)
 30 INSP (E & I)
 30A LOAD (PALLET & PAPERWORK)
 30B MOVE (FROM E & I TO HEAT TREAT)

PRESSURE PLATE ASSY 15204N

10 DIS (REMOVE LINERS)
 10A STACK (ON PALLET)
 20A LOAD (ROTO BLAST MEAT HOOKS)
 20 CLN (ROTO BLAST)
 20B UNLD (ROTOBLAST & STACK ON PALLET)
 20C MOVE (FROM DIS TO E & I)
 30 INSP (E & I)
 30A STACK (LOAD PALLET & DO PAPERWORK)
 30B MOVE (FROM E & I TO HEAT TREAT)

ROTOR ASSEMBLY 15205N

1 DIS (REMOVE CLIPS)
 1A STACK (ON PALLET & DO PAPERWORK)
 1B MOVE (FROM DISC TO BLAST MACH)
 2 CLN (BLAST)
 2A STACK (ON PALLET & PAPERWORK)
 2B MOVE (FROM BLAST TO E & I)
 2 INSP (E & I)
 2A STACK (PALLET & PAPERWORK)
 2B MOVE (FROM E & I TO MACHINE SHOP)

OPERATION PROFILE

KC-135 BRAKE ASSY

NAME D. Dineen ALC 00 DATE 8 JUN 89 RCC MANREGW SHEET 1 OF 1

WCD <u>152022N</u>		WCD DATE <u>89040</u>												
MANPOWER		EQUIPMENT												
OPERATION NUMBER	NCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS	SKILL CODE/LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED		DATA SOURCE COMMENTS
								%	HRS.			%	HRS.	
1	MAN REGW	IND	1.00	PROCESS		H805	1	100	.03					DAVE ZUPAN
1	MAN REGW	SPLT.	1.00	SETUP		H805	1	100	.05	PM01H	1	100	.05	HOIST TO TROLE
				PROCESS		H807	1	80	.17	W80001	1	80	.17	
				TRANSIT				20	.42					
				SETUP										
				PROCESS										
				TRANSIT										
				SETUP										
				PROCESS										
				TRANSIT										
				SETUP										
				PROCESS										
				TRANSIT										
				SETUP										
				PROCESS										

TO 401-4-203

OPERATION PROFILE

KC-135 Brake - Carrier Assy (Alum)

NAME D. DIVEGESS ALC 0-0 DATE 8 Jun 89 RCC MANAGER SHEET 1 OF 4

WCD 15202N WCD DATE 850400

15162A

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS
					MANDATORY FLOW HOURS	SKILL CODE/LEVEL	QTY.	TIME REQUIRED %	QTY.	TIME REQUIRED %	
2A	MAN PGW	REM	1.000	TRANSIT							cyl. f sleeves
				SETUP							
				PROCESS			1	100 .25	1	100 .25	
2A	MAN PGW	REM	1.000	TRANSIT							Sm. Pin.
				SETUP							
				PROCESS			1	100 .08	1	100 .08	
2B	MAN PGW	REM	1.000	TRANSIT							Log Pin.
				SETUP			1	100 .03			
				PROCESS			2	100 .17	1	100 .17	
2C	MAN PGW	REM	1.000	TRANSIT							HEAR SHIELD
				SETUP							
				PROCESS			1	100 .03	1	100 .03	
2D	MAN PGW	LOAD	1.000	TRANSIT							O.H. Conveyor
				SETUP							
				PROCESS			1	100 .02	1	100 .02	

TO 461-4-263

OPERATION PROFILE

KC-135 GRABER - CARRIER ASSY (ALUM)

NAME <u>D. DIVELOISS</u> ALC <u>00</u> DATE <u>10 JUN 85</u> RCC <u>MTAN PGW</u> SHEET <u>2</u> OF <u>4</u>		WCD <u>15202ND1</u> WCD DATE <u>89040</u>		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS							
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	SKILL CODE/LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED		DATA SOURCE COMMENTS	
								%	HRS.			%	HRS.		
<u>32</u>	MAN PGW	CLN	1.00	TRANSIT										CHEM. CLEAN	
				SETUP											
				PROCESS											
<u>3A</u> <u>20</u>	MTAN PGW	UNLO	1.00	TRANSIT	100	2.89								OG 10 ALR. 0626 6634	
				SETUP											
				PROCESS											
<u>4</u> <u>20</u>	MTAN PGW	Pase	1.00	TRANSIT										From 0.4. TO Roller Conn	
				SETUP											
				PROCESS											
<u>30</u>	MAN PGW	STACK	.05	TRANSIT										Blast	
				SETUP											
				PROCESS											
<u>AB</u> <u>30</u>	OVHO PGW	MOVE	.05	TRANSIT										From Blast to EDIT	
				SETUP											
				PROCESS											

OPERATION PROFILE

KC-135 BRAKE - Carrier Assy (ALUM)

NAME D. DINESS ALC 00 DATE 10 JUN 89 RCC MTANRGW SHEET 3 OF 4

WCD 15202 NDA WCD DATE 89040

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS
					SKILL CODE/ LEVEL	QTY.	TIME REQUIRED % HRS.	EQUIPMENT CODE	QTY.	TIME REQUIRED % HRS.	
4C ~~6A~~	MAN RGW	LOAD	1.000	TRANSIT							TO O.H. CONV. FROM EITHER Pallet or Roller Conv.
				SETUP							
				PROCESS	KIOS	1	100 .03	PM00001	1	100 .03	
ok 6A 6B	MAN RGW	Proc	1.000	TRANSIT							Strip Anodize
				SETUP	KIOS	1	100 .08	PM00001	1	100 .03	
				PROCESS				PM05900	1	100 .03	
6A 6B	MAN RGW	TRAN	1.000	TRANSIT							TO FPI LINE (auto)
				SETUP				PM00001	1	100 .05	
				PROCESS							
~~200~~	~~MAN RGW~~	~~UNLO~~	~~1.000~~	TRANSIT							O.H. CONV. TO Roller Conv.
				SETUP				PM00001	1	100 .03	
				PROCESS	KIOS	1	100 .03	PM00003	1	100 .03	
200	MAN RGW	Proc.	1.000	TRANSIT							Nick & Burn
				SETUP	KIOS	1	100 .03				
				PROCESS	KIOS	1	200 .80	PM0410	1	200 .60	
											ACT. PM0411

DR

OPERATION PROFILE

KC-135 BRAKE - CARTRIDGE ASSY

NAME D. DIVELESS ALC 00 DATE 10 JUN 89 RCC MAN PCW SHEET 4 OF 4

WCD 157020208 WCD DATE 89040

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS			MANPOWER			EQUIPMENT			TIME REQUIRED		DATA SOURCE COMMENTS
					%	HRS.	SKILL CODE/LEVEL	QTY.	%	HRS.	EQUIPMENT CODE	QTY.	%	HRS.		
30A ~~30B~~	MAN PCW	LOAD	1.000	TRANSIT												TO Roller Conv.
				SETUP												
				PROCESS			1505	1	100	.02	COMB003	1	100	.02		
30	MAN PCW	INSO	1.000	TRANSIT												E&I
				SETUP												
				PROCESS			D107	1	40	.25						
30A	MAN PCW	STACK	1.000	TRANSIT												To Pallet
				SETUP												
				PROCESS				1	100	.02						
30B	MAN PCW	MOVE	1.000	TRANSIT			D107	1	100	.02						TO RAD REPAIR
				SETUP												
				PROCESS												
				TRANSIT												
				SETUP												
				PROCESS												

OK

OPERATION PROFILE

1K-135 BRAKE - SPACER, BUSHING PLATE - AL

NAME <u>D. DINESS</u> ALC <u>00</u> DATE <u>9 JUN 89</u> RCC <u>MANPGW</u> SHEET <u>1</u> OF <u>3</u>															
WCD <u>15202N</u> WCD DATE <u>890400</u>															
WCD <u>15162A</u>															
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS % HRS.	MANPOWER SKILL CODE/LEVEL	QTY.	TIME REQUIRED % HRS.	EQUIPMENT EQUIPMENT CODE	QTY.	TIME REQUIRED % HRS.	DATA SOURCE COMMENTS			
2P OK	MAN PGW	LOAD	1.00	TRANSIT								O.H. Conv.			
				SETUP											
				PROCESS											
2AP OK 2PA	MAN PGW DOD	CLN	1.00	TRANSIT								CHEM CLEAN			
				SETUP											
				PROCESS											
2AB 2AP	MAN PGW	UNLD	1.00	TRANSIT								From OH. To. Goller Conv			
				SETUP											
				PROCESS											
2PC 2CP	MAN PGW	PROC	1.00	TRANSIT								BIAS			
				SETUP											
				PROCESS											
3P	MAN PGW	BRCK	.05	TRANSIT								on Pallet			
				SETUP											
				PROCESS											

* THE REPAIR PROCESS FOR THIS ITEM IS IMPLIED ON MASTER WCD #15202N

15C-20W20

OPERATION PROFILE

KC-135 BRAKE - SPARE, BACKING PLATE (Caf)

NAME D. DINEEN ALC 00 DATE 9 JUN 89 RCC MANPGW SHEET 2 OF 3

WCD <u>15Z02N</u>		WCD DATE <u>890400</u>		MANPOWER		EQUIPMENT		TIME REQUIRED		TIME REQUIRED		DATA SOURCE COMMENTS
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	SKILL CODE/LEVEL	QTY.	%	MRS.	QTY.	%	
~~30E~~ 30E	OVHD	MOVE	.05	TRANSIT		OVHD	1	100	.08	FL0002	1	FROM BLAST TO EDM
~~6P~~ 6P	MAN PGW	LOAD	1.00	SETUP								
~~6P~~ 6P	MAN PGW	PRCS	1.00	PROCESS		KIOS	1	100	.03	PM0001	1	O.H. Conv From either Pallet on Conveyor
~~6P~~ 6P	MAN PGW	PRCS	1.00	TRANSIT						PM0001	1	Strip Awaite
~~6P~~ 6P	MAN PGW	TRAN	1.00	SETUP		KIOS	1	100	.08			
~~6P~~ 6P	MAN PGW	TRAN	1.00	PROCESS	100 .06					PM0590	1	ACT. 06035
~~6P~~ 6P	MAN PGW	TRAN	1.00	TRANSIT						PM0001	1	TO FPE LINE
~~20P~~ 20P	MAN PGW	UNLD	1.00	SETUP								
~~20P~~ 20P	MAN PGW	UNLD	1.00	PROCESS		KIOS	1	100	.03	000003	1	OK. TO Conv. Roller

OPERATION PROFILE

KC-135 BRAKE - SPACER, BACKING PLATE

SHEET 3 OF 3

NAME D. DINGELISS ALC 09 DATE 9 JUN 89 RCC MTAN PGW

WCD DATE 890400

WCD 15202N02

151620

P/N

NSN		PM		151620											
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS				
					MANDATORY FLOW HOURS %	SKILL CODE/ LEVEL	QTY.	TIME REQUIRED %	HRS.	EQUIPMENT CODE		QTY.	TIME REQUIRED %	HRS.	
130AP 208P 208P	MTAN PGW	Proc	1.00	TRANSIT								Nick & Burr			
				SETUP		KIOS	1	100	.03						
				PROCESS		KIOS	1	20	.60	PM0410	1		.60	.50	
130AP 208P 208P	MTAN PGW	Load	1.00	TRANSIT								Roller Conv.			
				SETUP											
				PROCESS		KIOS	1	100	.02	000003	1		100	.02	
130AP 208P 208P	MTAN PGW	Insg.	1.00	TRANSIT								E & I			
				SETUP											
				PROCESS		DE07	1	40	.05						
208P 208P 208P	MTAN PGW	Stack	1.00	TRANSIT								to. Pallet.			
				SETUP											
				PROCESS		DI07	1	100	.02						
208P 208P 208P	MTAN PGW	move	1.00	TRANSIT								From E & I to (RAD rep)			
				SETUP		QUH0	1	100	.08	FL0003	1		100	.08	
				PROCESS											

KC-135 BRAKE - Backing Plate (steel)

NAME D. DIVELEISS ALC OG DATE 10 Jun 89 RCC MANPGW SHEET 1 OF 3

WCD 15201N WCD DATE 890640

[illegible]

T.O. 4B1-4-263

25

OPERATION PROFILE

KC-135 STRIKE - Bowling PIRATE

NAME D. DIVELEBISS ALC CS DATE 10 JUN 89 RCC MANP6W SHEET 2 OF 2

WCD 15201N		WCD DATE 89040									
15162A											
PIN											
NON											
000											
OPERATION NUMBER		RCC									
OPERATION DESCRIPTION		MANDATORY OCCURRENCE FACTOR									
OPERATION TYPE		MANDATORY FLOW HOURS									
%		HRS.									
MANPOWER		EQUIPMENT									
SKILL CODE/LEVEL		QTY.									
%		HRS.									
TIME REQUIRED		TIME REQUIRED									
%		HRS.									
DATA SOURCE COMMENTS											
200	OV40	move	1.00	TRANSIT		OV40	1	100.08	1	100.08	move to E&I
				SETUP							
				PROCESS							
30	MAN REW	Insp	1.00	TRANSIT							E&I
				SETUP							
				PROCESS							
300	MAN REW	Stack	1.00	TRANSIT							on Pallet
				SETUP							
				PROCESS							
				TRANSIT							
				SETUP							
				PROCESS							
				TRANSIT							
				SETUP							
				PROCESS							

OPERATION PROFILE

KC135 BRAKE - STATOR ASSY (steel)

NAME D. D. VIESS ALC 00 DATE 10 JUN 88 RCC MANPSW SHEET 1 OF 2

15162A		WCD 15203N		WCD DATE 89040		EQUIPMENT		MANPOWER		TIME REQUIRED		EQUIP. INT CODE		QTY.		TIME REQUIRED		DATA SOURCE COMMENTS					
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/LEVEL	QTY.	TIME REQUIRED		EQUIP. INT CODE	QTY.	TIME REQUIRED		EQUIP. INT CODE	QTY.	TIME REQUIRED		DATA SOURCE COMMENTS				
					%	HRS.			%	HRS.			%	HRS.			%	HRS.					
10	MAN PGW	DIS	1.000	TRANSIT															REM. LINES				
				SETUP																			
				PROCESS																			
10A	MAN PGW	STACK	1.000	TRANSIT															ALU. PM0430 ON Pallet				
				SETUP																			
				PROCESS																			
10B	MAN PGW	LOAD	1.000	TRANSIT															TO ROTABLAST MEAT-HOOKS				
				SETUP																			
				PROCESS																			
20A	MAN PGW	CLN	1.000	TRANSIT															ROTO BLAST				
				SETUP																			
				PROCESS																			
20B	MAN PGW	UNLO	1.000	TRANSIT															UNLOAD MEAT HOOKS TO Pallet				
				SETUP																			
				PROCESS																			

OPERATION PROFILE

KC-135 BRUE - STATION ASSY

 NAME D. DUNEALISS ALC 00 DATE 10 Jun 89 RCC MANPGW SHEET 2 OF 2

NAME <u>D. DUNEALISS</u> ALC <u>00</u> DATE <u>10 Jun 89</u> RCC <u>MANPGW</u> SHEET <u>2</u> OF <u>2</u>		WCD <u>15203N</u>		WCD DATE <u>89040</u>										
NSN <u>1562A</u>		MANPOWER		EQUIPMENT										
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS	SKILL CODE/LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED		DATA SOURCE COMMENTS
								%	HRS.			%	HRS.	
201	OVHO Prod	MOVIE	1.00	TRANSIT		OVHO	1	100	0.8	FL00003	1	100	0.8	MOVIE TO SET
				SETUP										
				PROCESS										
300	MAN PGW	Insp	1.00	TRANSIT									EET	
				SETUP										
				PROCESS										
30A	MAN PGW	Stack	1.00	TRANSIT		DI07	1	100	0.8	FL00001	1	100	0.8	on Pallet
				SETUP										
				PROCESS										
				TRANSIT		DI07	1	100	0.8					
				SETUP										
				PROCESS										
				TRANSIT										
				SETUP										
				PROCESS										
				TRANSIT										
				SETUP										
				PROCESS										

DR

OPERATION PROFILE

KC-135 Brake - Pressure Plate (Steel)

NAME <u>D. DIVELOSS</u> ALC <u>00</u> DATE <u>10 JUN 89</u> RCC <u>MANPGW</u> SHEET <u>1 OF 2</u>		WCD <u>15204N</u> WCD DATE <u>890400</u>												
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT			DATA SOURCE COMMENTS		
					%	HRS.	SKILL CODE/LEVEL	QTY.	%	HRS.	EQUIPMENT CODE		QTY.	%
10	MAN PGW	DIS	1.00	TRANSIT									MEM LUBES	
				SETUP										
				PROCESS										
10A	MAN PGW	STACK	1.00	TRANSIT									ALT. PTH0430 on Pallet	
				SETUP										
				PROCESS										
10B 2005	MAN PGW	LOAD	1.00	TRANSIT									MEAT HOOKS	
				SETUP										
				PROCESS										
20A 2001	MAN PGW	CLW	1.00	TRANSIT									ROTOR BRST	
				SETUP										
				PROCESS										
20B	MAN PGW	UNLO	1.00	TRANSIT									UNLO - MEAT HOOKS	
				SETUP										
				PROCESS										

15C-2000120

OPERATION PROFILE KC-135 BRIDGE - PRESSURE PLATE

NAME <u>D. DINESS</u> ALC <u>00</u> DATE <u>10 JUN 89</u> RCC <u>MTAN12GW</u> SHEET <u>2</u> OF <u>2</u>		WCD <u>152040</u> WCD DATE <u>89040</u>											
PCN <u>15162A</u>		MANPOWER				EQUIPMENT				DATA SOURCE COMMENTS			
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	SKILL CODE/LEVEL	QTY.	TIME REQUIRED %	TIME REQUIRED HRS.	QTY.	TIME REQUIRED %	TIME REQUIRED HRS.	
200	0040 1.00	MOVE	1.00	TRANSIT		0440	1	100	0.08	1	100	0.08	MOVING TO E&I
				SETUP									
				PROCESS									
30	MTAN PGW	INSP	1.00	TRANSIT									E&I
				SETUP									
				PROCESS									
30A	MTAN PGW	STACK	1.00	TRANSIT									
				SETUP									
				PROCESS									
				TRANSIT									
				SETUP									
				PROCESS									
				TRANSIT									
				SETUP									
				PROCESS									

OPERATION PROFILE

KC-135 BRACE - ROTOR SEGMENT ASSY (ST)

NAME D. Dineen ALC 00 DATE 10 JUN 89 RCC MANPCW SHEET 1 OF 2

WCD 15205N WCD DATE 890220

OPERATION NUMBER	NCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED		DATA SOURCE COMMENTS	
					%	HRS.			%	HRS.			%	HRS.		
1	MAN PGW	Dis-	1.000	TRANSIT											Rem Clips	
				SETUP												
				PROCESS												
1A	MAN PGW	Stack	1.000	TRANSIT			H3005	1	100	108	W30001	1	100	108	on Pallet	
				SETUP												
				PROCESS												
1B	OVHO PGW	MOVE	1.000	TRANSIT			H3005	1	100	102					TO CLEAN	
				SETUP												
				PROCESS												
5	MAN PGW	INSP	1.000	TRANSIT											E & I	
				SETUP												
				PROCESS												
5A	MAN PGW	Stack	1.000	TRANSIT			DI007	1	100	117					on Pallet	
				SETUP												
				PROCESS												

OPERATION PROFILE

KC-135 Brake - Y200R Segment ASS'Y (Gr)

NAME D. DUESS ALC 00 DATE 10 JUN 89 RCC MTANPGLM SHEET 2 OF 2

OPERATION NUMBER		RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		TIME REQUIRED		DATA SOURCE COMMENTS
						%	HRS.	QTY.	SKILL CODE/LEVEL	QTY.	%	HRS.	QTY.	
50	OUMD P4W		PTOVE	1.000	TRANSIT			1	0V40		100	408	1	TO 26AND
					SETUP									
					PROCESS									
					TRANSIT									
					SETUP									
					PROCESS									
					TRANSIT									
					SETUP									
					PROCESS									
					TRANSIT									
					SETUP									
					PROCESS									
					TRANSIT									
					SETUP									
					PROCESS									

OPERATION PROFILE

NAME <u>Kertham</u> ALC		DATE		RCC		SHEET <u>1</u> OF <u>3</u>							
WCD <u>15202N</u>		WCD DATE <u>89040</u>		MANPOWER		EQUIPMENT							
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS			
						SKILL CODE/LEVEL	QTY.	TIME REQUIRED %	TIME REQUIRED HRS.		EQUIPMENT CODE	QTY.	TIME REQUIRED %
140	MAN PAP	Imp	1.0	TRANSIT ~~SETUP~~ PROCESS		QHD	1	.01	.01	FL001	1	.01	Inspect palt & check paperwork
150		LOAD	1.0	TRANSIT ~~SETUP~~ PROCESS		V609	1	.03	.03	Pm092	1	.03	LOAD ON paint line
150A		WASH	1.0	TRANSIT ~~SETUP~~ PROCESS		3409	1	.01	.01	Pm092	1	.01	solvent wash
150b		Plug	1.0	TRANSIT ~~SETUP~~ PROCESS		3409	1	.08	.08	Pm092	1	.08	Extensive plugging
150c		Prim	1.0	TRANSIT ~~SETUP~~ PROCESS		3409	1	.01	.01	Pm092	1	.01	Prime & Dry

AC-135 Brake Assy & Housing

OPERATION PROFILE

NAME _____		ALC _____		DATE _____		RCC _____		SHEET <u>2</u> OF <u>3</u>				
WCD <u>15202N</u>		WCD <u>15202N</u>		WCD <u>15202N</u>		WCD <u>15202N</u>		WCD <u>15202N</u>				
WCD <u>15162A</u>		WCD <u>15202N</u>		WCD <u>15202N</u>		WCD <u>15202N</u>		WCD <u>15202N</u>				
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS	
					%	HRS.	QTY.	SKILL CODE/LEVEL	%	HRS.		QTY.
150D	MAP PG P	RAIN	1.0	TRANSIT								1st Load
				SETUP	0.08		1	3509	0.01	Pm0922	1	08
				PROCESS						Pm0436	1	01
150E		RAIN	1.0	TRANSIT								2nd Load & Dry
				SETUP	0.5		1	3509	0.01	Pm0922	1	5
				PROCESS						Pm0437	1	01
150F		UNLD	1.0	TRANSIT								UNLOAD and strip
				SETUP						Pm0922	1	01
				PROCESS			1	409	0.01	Pm0923	1	01
150G		REF	1.0	TRANSIT								Rebuild or repair Piston or Cylinder Assemblies
				SETUP								
				PROCESS			1	409	1	Wm0006	1	1
160		MATCH	1.0	TRANSIT								MATCH UP
				SETUP								
				PROCESS	0.5		1	04HD	0.5			

KC-135 Brake

OPERATIONAL PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 2 OF 2

WCD 1620-2														WCD DATE										
PCN	NSN	PIN	OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS								
								%	HRS.	Skill CODE/LEVEL	QTY.	%	HRS.	EQUIPMENT CODE	QTY.		%	HRS.						
80	MAN PRA	Heli	1.00	TRANSIT		JA 09	1	.02							Bench OP									
																SETUP	JA 09	1	.25					
90	MAN PRA	Heli	1.00	TRANSIT		JA 09	1	.02							Bench OP									
																SETUP	JA 09	1	.25					
110	MAN PRA	Repe	.10	TRANSIT		JA 10	1	.02																
																SETUP	JA 10	1	.56	PM 7211	1		.56	
																								PROCESS
115	MAN PRA	Remo	1.00	TRANSIT		JA 10	1	.02																
																SETUP	JA 10	1	.51	PM 5268	1		.51	
																								PROCESS
125	MAN PRA	Inst.	1.00	TRANSIT		JA 09	1	.02							Small Press									
																SETUP	JA 09	1	.19					

KC135 BRACE A
PLANE

OPERATION PROFILE

NAME <u>Norman Fletcher</u> ALC <u>CO-ACC</u> DATE <u>30-MAR-79</u> RCC <u>MANIPGV</u> SHEET <u>1</u> OF <u> </u>												
PCN <u>15162A</u> WCD <u>15Z02N</u> WCD DATE <u>09040</u>												
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	SKILL CODE/LEVEL	QTY.	TIME REQUIRED %	EQUIPMENT CODE	QTY.	TIME REQUIRED %	DATA SOURCE COMMENTS
~~118~~ 119	MAN PRC	MOVE	1.0	TRANSIT		~~BYHD~~	1	.6	~~PM 411B~~ PM 411B	4		EXTERNAL MOVE T 36M
~~119~~ 120	MAN PRC	CLN	1.0	TRANSIT		UP05	1	.05	PM 411B	1		PERUSE T 3M S/P 6M
~~120~~ 121	MAN PRC			PROCESS		UP09	1	.1	CE33	1		
~~121~~ 122	MAN PRC			TRANSIT					PM 5630	1		
~~122~~ 123	MAN PRC			SETUP								
~~123~~ 124	MAN PRC			PROCESS								
~~124~~ 125	MAN PRC			TRANSIT		UP05	1	.05	PM 411B	1		SHUT REEN /MASK T 3M S 6M P 3M
~~125~~ 126	MAN PRC			SETUP		UP05	1	.1	CE22	1		
~~126~~ 127	MAN PRC			PROCESS					PM 5372	1		
~~127~~ 128	MAN PRC			TRANSIT								
~~128~~ 129	MAN PRC			SETUP					CE22	1		
~~129~~ 130	MAN PRC			PROCESS		UP08	1	.05	PM 5372	1		

OPERATION PROFILE

NAME NICHAN FETTER ALC DCI-ALC DATE 30 MAY 69 RCC MANPGN SHEET 2 OF

PCN NSN PIN		WCD		1520Z N		WCD DATE		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS					
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED				
					%	HRS.			%	HRS.			%	HRS.			
A 1204	MAN PRC	CLN ~~ANZZ~~	1.0	TRANSIT			UP05	1		.05	PM 4110	1		.05	TU00		
				SETUP			UP09	1		.05	CE20	1		.05	T 3 M		
				PROCESS							PM 5001	1		.05	S 3 M		
B 1204	MAN PRC	RINS ~~ANZZ~~	1.0	TRANSIT											P 507		
				SETUP						CE20	1		.05				
				PROCESS			UP09	1		.05	PM 5001	1		.05			RINSC
C 1204	MAN PRC	CLN ~~ANZZ~~	1.0	TRANSIT											T/S IM		
				SETUP			UP09	1		.01	CE20	1		.01			P IM
				PROCESS			UP09	1		.01	CE20	1		.01			
D 1204	MAN PRC	CLN ~~ANZZ~~	1.0	TRANSIT							PM 5070	1		.01			
				SETUP													
				PROCESS													
E 1204	MAN PRC	CLN ~~ANZZ~~	1.0	TRANSIT												r/s IM	
				SETUP			UP09	1		.01	CE20	1		.01			P IM
				PROCESS			UP09	1		.01	CE20	1		.01			

OPERATION PROFILE

NAME <u>NOIRMAN FELTHER</u> ALC <u>CC-ALC</u> DATE <u>30 MAY 69</u> RCC <u>MANPRAW</u> SHEET <u>3</u> OF <u> </u>																	
PCN		WSN		WCD		15202N		WCD DATE		MANPOWER				EQUIPMENT			
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED		DATA SOURCE COMMENTS		
					%	HRS.			%	HRS.			%	HRS.			
-	-	-	-	TRANSIT								PM 5693	1		.01		
				SETUP													
				PROCESS													
D 1208	MAN P/L	RUNS ~~ARE~~	1.0	TRANSIT												RINSE	
				SETUP				UP09	1		.01	CE20	1		.01	T/S IM	
				PROCESS				UP09	1		.01	CE20	1		.01	P IM	
-	-	-	-	TRANSIT								PM 5670	1		.01		
				SETUP													
				PROCESS													
E 1208	MAN P/L	DECK ~~ARE~~	1.0	TRANSIT												DECK/DEIZE	
				SETUP				UP09	1		.01	CE20	1		.01	T/S IM	
				PROCESS				UP09	1	95	.05	PM 5707	1	95	.05	P 5M 95 IDM .05	
-	-	-	-	TRANSIT						5	.08			5	.17		
				SETUP								CE20		95	.05		
				PROCESS										5	.08		

OPERATION PROFILE

NAME NORMAN FLETCHER ALC CO-ALC DATE 30 MARCH 79 RCC MANPGW SHEET 4 OF 4

PCN NSN P/N			WCD 1520ZN WCD DATE												
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS			
						SKILL CODE/ LEVEL	QTY.	TIME REQUIRED % HRS.	EQUIPMENT CODE	QTY.	TIME REQUIRED % HRS.				
F 120 #	MAN PRL	RINS ~~ANZ2~~	1.0	TRANSIT									RINSE T/S IM P IM		
				SETUP				UP09	1		.01	CE20		1	.01
				PROCESS				UP09	1		.01	CE20		1	.01
-	-	-	-	TRANSIT											
				SETUP											
				PROCESS											
6 120 #	MAN PRL	ANZ2 ~~ANZ2~~	1.0	TRANSIT									SULFURIC ANODIZE T/S IM P 45m		
				SETUP				UP09	1		.01	CE20		1	.01
				PROCESS				UP09	1		.05	CE20		1	.05
-	-	-	-	TRANSIT											
				SETUP											
				PROCESS											
4 120 #	MAN PRL	RINS ~~ANZ2~~	1.0	TRANSIT									RINSE T/S IM P IM		
				SETUP				UP09	1		.01	CE20		1	.01
				PROCESS				UP09	1		.01	CE20		1	.01
PM 5717 1 .75															

OPERATION PROFILE

NAME <u>NOBMAN FLECHER</u> ALC <u>CO</u> ALC DATE <u>30 MAR 69</u> RCC <u>MANP6W</u> SHEET <u>5</u> OF <u>5</u>													
PCN <u>NSH</u> WCD <u>15Z02N</u> WCD DATE <u> </u>													
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS		
					MANDATORY FLOW HOURS %	SKILL CODE/ LEVEL	QTY.	TIME REQUIRED %	QTY.	TIME REQUIRED %			
1204 I	MAN PCC	TRANSIT										SEAL T/S IM P 5M.25 15M.25	
		SETUP		UP09	1								
		PROCESS		UP09	1	95	.05	1	95	.05			
-	-	TRANSIT											
		SETUP											
		PROCESS											
1204 J	MAN PCC	TRANSIT										RINSE T/S IM P IM	
		SETUP		UP09	1								
		PROCESS		UP09	1								
-	-	TRANSIT											
		SETUP											
		PROCESS											
1204 K	MAN PCC	TRANSIT										RINSE, HOT T/S IM P IM	
		SETUP											
		PROCESS											

PM 5676 1 .01

OPERATION PROFILE

NAME NURMAN FETTER ALC IG-AUC DATE 30 MAY 69 RCC MANPGW SHEET 62 OF

PCH NSN 15202N WCD 15202N WCD DATE

OPERATION NUMB IN	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS		
					%	HRS.	SKILL CODE/ LEVEL	QTY.	%	HRS.	EQUIPMENT CODE	QTY.		%	HRS.
1208 MAN PRC	-	DRY ~~WATER~~	1.0	TRANSIT	-	-	UPG	1	-	-	CE20	1	-	.01	DEMASK DRY, AIR T IM P ZM
				SETUP	-	-	-	-	-	-	-	-	-	-	
				PROCESS	-	-	UPG	1	-	-	CE20	1	-	.03	
-	-	-	-	TRANSIT	-	-	-	-	-	-	-	-	-	-	
				SETUP	-	-	-	-	-	-	-	-	-	-	
				PROCESS	-	-	-	-	-	-	-	-	-	-	
121 -	PLA -	MOVE ~~PLA~~	1	TRANSIT	-	-	OVHD	1	-	-	F000Z	1	-	.6	
				SETUP	-	-	-	-	-	-	-	-	-	-	
				PROCESS	-	-	-	-	-	-	-	-	-	-	
-	-	-	-	TRANSIT	-	-	-	-	-	-	-	-	-	-	
				SETUP	-	-	-	-	-	-	-	-	-	-	
				PROCESS	-	-	-	-	-	-	-	-	-	-	
-	-	-	-	TRANSIT	-	-	-	-	-	-	-	-	-	-	
				SETUP	-	-	-	-	-	-	-	-	-	-	
				PROCESS	-	-	-	-	-	-	-	-	-	-	
-	-	-	-	TRANSIT	-	-	-	-	-	-	-	-	-	-	
				SETUP	-	-	-	-	-	-	-	-	-	-	
				PROCESS	-	-	-	-	-	-	-	-	-	-	

K-135

OPERATIONAL PROFILE

NAME <u>Turner</u> ALC <u>00</u> DATE <u>5-24-89</u> RCC <u>MANPRA</u> SHEET <u>1</u> OF <u>2</u>											
PCN <u>15762 A</u> WCD <u>15202N</u> WCD DATE <u>89040</u>											
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS	MANPOWER	EQUIPMENT	TIME REQUIRED	TIME REQUIRED	DATA SOURCE	
					%	QTY.	SKILL CODE/LEVEL	%	HRS.	COMMENTS	
32	MAN PRA	Repe	.20	TRANSIT		1	JA 10		.02		
				SETUP		1	JA 10		.56	PM 0757	.56
				PROCESS		1	JA 10		.49	PM 0757	.49
60	MAN PRA	Drill	.60	TRANSIT		1	JA 09		.02		
				SETUP		1	JA 09		.56	PM 2576	.56
				PROCESS		1	JA 09		.49	PM 2576	.49
70	MAN PRA	Drill	.50	TRANSIT		1	JA 09		.02		
				SETUP		1	JA 09		.56	PM 2576	.56
				PROCESS		1	JA 09		.49	PM 2576	.49
72	MAN PRA	Bore	1.00	TRANSIT		1	JA 10		.02		
				SETUP		1	JA 10		.56	PM 5268	.56
				PROCESS		1	JA 10		.29	PM 5268	.29
75	MAN PRA	Repe	.10	TRANSIT		1	JA 10		.02		
				SETUP		1	JA 10		.19	PM 5268	.19
				PROCESS		1	JA 10		1.02	PM 5268	1.02

RC-135

NAME CRANFORD ALB 00 DATE 6-26-89 RCC MANP WWS SHEET OF

WBD 150202A WCD DATE 89040

NSN 15162A		MANPOWER										EQUIPMENT				DATA SOURCE COMMENTS
OPERATION NUMBER	ACC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS	SKILL CODE/ LEVEL	QTY.	TIME REQUIRED	TIME REQUIRED	EQUIPMENT CODE	QTY.	TIME REQUIRED	TIME REQUIRED			
					%			%	HRS.			%	HRS.			
40	MAN PWW	PRE HEAT	1 1.	TRANSIT										LOAD HEAT UNLOAD		
				SETUP												
				PROCESS	1.0	1.7	WL 10	1	1.0	1.2	1	1.0	1.7			
40A	MAN PWW	WELD	1 1.	TRANSIT										WELD INLET PORTS		
				SETUP												
				PROCESS												
50	MAN PWW	PRE HEAT	1 1.	TRANSIT										LOAD HEAT UNLOAD		
				SETUP												
				PROCESS	1.0	1.7	WL 10	1	1.0	1.2	1	1.0	1.7			
50A	MAN PWW	WELD	1 1.	TRANSIT										WELD CRACKS PIPGS		
				SETUP												
				PROCESS												
50B	MAN PWW	POST HEAT	1 1.	TRANSIT										Post HEAT		
				SETUP												
				PROCESS	1.0	1.7	WL 10	1	1.0	1.2	1	1.0	1.7			

15020202

OPERATION PROFILE

NAME <u>MEL ANDERSON</u> ALC <u>00</u> DATE <u>5-31-89</u> RCC <u>MANPGW</u> SHEET <u>1</u> OF <u>2</u>		WCD <u>15202N</u> WCD DATE <u>89040</u>										
CON NSN P/N <u>15162A</u>		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS						
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	SKILL CODE/LEVEL	TIME REQUIRED		QTY.	EQUIPMENT CODE	TIME REQUIRED	
							%	HRS.			%	HRS.
				TRANSIT								
		SETUP										
		PROCESS										
10	MAN PGW	Load	1.0	TRANSIT		OVHD	1	.02		FL 0002	1	.02
		PROCESS				KI07	1	.05		PM 0901	1	.05
10A	MAN PNA	FPI	.25	TRANSIT						PM 0901	1	.02
				PROCESS						PM 0901	1	1.10
				PROCESS		DB09	1	.10		PM 0679E	1	1.10
10B	MAN PNA	FPI	.75	TRANSIT						PM 0901	1	.02
				PROCESS						PM 0901	1	1.05
				PROCESS		DB09	2	.05		PM 0679E	1	1.05
10C	MAN PGW	Unld	1.0	TRANSIT						PM 0901	1	.05
		PROCESS				KI07	1	.05		PM 0901	1	.05

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 5-31-89 RCC MANPGW SHEET 2 OF 2

WCD 15203N WCD DATE 89040

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED		DATA SOURCE COMMENTS
					%	HRS.			%	HRS.			%	HRS.	
				TRANSIT											
				SETUP											
				PROCESS											
									</						

OPERATION PROFILE

NAME <u>Kyle</u>		ALC		DATE		RCC		SHEET <u>3</u> OF <u>3</u>				
WCD <u>15202N</u>		WCD DATE <u>89040</u>		WCD DATE <u>89040</u>		WCD DATE <u>89040</u>		WCD DATE <u>89040</u>				
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS	MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS		
						SKILL CODE/LEVEL	QTY.	TIME REQUIRED %	TIME REQUIRED HRS.		EQUIPMENT CODE	QTY.
170	MAN P P	ASBY	1.0	TRANSIT SETUP PROCESS		Y609	1	1.8	WAD05	1	1.8	Assembly
180		Test	1.0	TRANSIT SETUP PROCESS		Y609	1	.25	PM0449	1	.25	Test & Decals
205 200		Aspt Insp	1.0	TRANSIT SETUP PROCESS		Y609	1	.05	PM0933	1	.05	Final Insp Paper check Etc.
220		Insp	1.0	TRANSIT SETUP PROCESS		Y609	1	.05	PM0933	1	.05	Final Insp

KC-135 Brake Assy

OPERATION PROFILE

20-135

STEEL

NAME C. CIRCUMFORS ALB DO DATE 5-30-85 RCC MAN (PWW) SHEET 2F

WCD 152030 WCD DATE 85040

PCN 15162A

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS
					MANDATORY FLOW HOURS	QTY.	TIME REQUIRED	EQUIPMENT CODE	QTY.	TIME REQUIRED	
					%		%			%	
40	MAN PWW	LOAD	1	TRANSIT							Load on Rack 1
				SETUP							Place in Furnace
				PROCESS		2	1.0 3	CE 24	1	1.0 3	15/8 Rack 30/LOAD
40A	MAN PWW	Bake	1	TRANSIT							HEAT UP IN OVEN
				SETUP							
				PROCESS				PM 5737	1	1.0 12.0	
40B	MAN PWW	UNLOAD	1	TRANSIT							REMOVE FROM OVEN
				SETUP							
				PROCESS		2	1.0 3	CE 24	1	1.0 3	
40C	MAN PWW	COOL DOWN		TRANSIT							Air Cool Down
				SETUP							
				PROCESS	1.0 6.0						
40D	MAN PWW	UNLOAD	1	TRANSIT		2	1.0 3	CE 24	1	1.0 3	REMOVE FROM Rack
				SETUP				LE 362	1	1.0 3	By hand
				PROCESS				LE 361	1	1.0 3	

15C-2000X

OPERATIONAL PROFILE

NAME Turner ALC 00 DATE 5-24-89 RCC MANPRA SHEET 1 OF 1

PCN NSN P/N		WCD <u>15203N</u>		WCD DATE <u>88040</u>		MANPOWER		EQUIPMENT		TIME REQUIRED		DATA SOURCE COMMENTS	
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	QTY.	TIME REQUIRED		QTY.	EQUIPMENT CODE	TIME REQUIRED HRS.
					%	HRS.			%	HRS.			
60	MAN	Radi.	1.00	TRANSIT			JA 10	1					
	SETUP								PM 1788	1			.24
	PROCESS								PM 1788	1			.13
75	MAN	Rezm	1.00	TRANSIT			JA 10	1					
	SETUP								PM 1788	1			.24
	PROCESS								PM 1788	1			.17
				TRANSIT									
	SETUP												
	PROCESS												
				TRANSIT									
	SETUP												
	PROCESS												
				TRANSIT									
	SETUP												
	PROCESS												

OPERATING PROFILE

NAME MEL ANDERSON ALC 00 DATE S-31-89 RCC MANPGW SHEET 1 OF 1

PCN NSN P/N

15162A

WCD 15203A

WCD DATE 89040[illegible]

25.251

OPERATION PROFILE

NAME KEITHAN ALC _____ DATE _____ RCC _____ BRakes SHEET 1 OF 2

WCD 15203N WCD DATE 890410

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS			
					%	HRS.	SKILL CODE/ LEVEL	QTY.	%	HRS.		EQUIPMENT CODE	QTY.	%
90	MAN PAP	LOAD	1.0	TRANSIT								LOAD Paint Line		
				~~SETUP~~										
				PROCESS			3509	1		.01	Pm0922		1	.01
90A		Prim	1.0	~~TRANSIT~~								Prime & Dry		
				~~SETUP~~		.26	5509	1		.01	Pm0922		1	.26
				PROCESS							Pm0928		1	.01
90B		UNLD	1.0	~~TRANSIT~~								UNLOAD		
				~~SETUP~~			4609	1		.01	Pm0922		1	.01
				PROCESS							Pm0928		1	.01
95		INCP	1.0	~~TRANSIT~~								Flatness Inspection		
				~~SETUP~~										
				PROCESS			4609	1		.02	IT001		1	.02
100		Rivet	1.0	~~TRANSIT~~								Rivet friction pads		
				~~SETUP~~										
				PROCESS										

KC-135 Stator

OPERATION PROFILE

NAME <u>KEESHAN</u>		ALC _____		DATE _____		RCC <u>MANAGER Biales</u>		SHEET <u>2</u> OF <u>2</u>				
PCN <u>15162A</u>		WCD <u>14203N</u>		WCD DATE <u>89040</u>								
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS	
					MANDATORY FLOW HOURS % HRS.	SKILL CODE/LEVEL	QTY.	TIME REQUIRED % HRS.	EQUIPMENT CODE	QTY.		TIME REQUIRED % HRS.
120	P&P	Aspt	1.0	TRANSIT							Accept paper work	
				SETUP								
				PROCESS								
130	P&P	Insp	1.0	TRANSIT							Final Used Insp	
				SETUP								
				PROCESS								
				TRANSIT								
				SETUP								
				PROCESS								
				TRANSIT								
				SETUP								
				PROCESS								
				TRANSIT								
				SETUP								
				PROCESS								
				TRANSIT								
				SETUP								
				PROCESS								

OPERATION PROFILE

NAME Turner ALC 50 DATE 5-24-89 RCC MANPRA SHEET 1 OF 1

PCN 15162A WCD 15204N

WCD DATE 89040

MSN PM

PM 15162A		MANPOWER												EQUIPMENT			DATA SOURCE COMMENTS
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED		DATA SOURCE COMMENTS		
					%	HRS.			%	HRS.			%	HRS.			
50	MAN	RCP	.90.	TRANSIT			JA09	1									
	SETUP					JA09	1		PM 1788	1			29				
	PROCESS					JA09	1		PM 1788	1			32				
				TRANSIT													
				SETUP													
				PROCESS													
				TRANSIT													
				SETUP													
				PROCESS													
				TRANSIT													
				SETUP													
				PROCESS													
				TRANSIT													
				SETUP													
				PROCESS													
				TRANSIT													
				SETUP													
				PROCESS													

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 5-31-89 RCC MANPGW SHEET 1 OF 1

WCD 15204N WCD DATE 89040

PCN
NSN
PM
15162A

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS
					MANDATORY FLOW HOURS	QTY.	TIME REQUIRED	EQUIPMENT CODE	QTY.	TIME REQUIRED	
					%		%			%	
70	MAN PNA	MAG	1.0	TRANSIT		1	.02	FL 0002	1	.02	
				PROCESS		1	.10	PM 6668	1	.10	
				PROCESS		1	.07	PM 3428	1	.07	
70A	MAN PNA	DEGR	1.0	TRANSIT							
				SETUP							
				PROCESS							
				TRANSIT							
				SETUP							
				PROCESS							

OPERATION PROFILE

NAME KERSHAW ALC _____ DATE _____ RCC _____ SHEET 1 OF 2

WCD 1520H N WCD DATE 89040

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS
					MANDATORY FLOW HOURS	QTY.	TIME REQUIRED	EQUIPMENT CODE	QTY.	TIME REQUIRED	
					%		%			%	
80	MAN PAP	LOAD	1.0	TRANSIT							LOAD Pain Line
				SETUP							
				PROCESS		1		Pm0922	1	.01	
80A		Prim	1.0	TRANSIT							Prime & Dry
				SETUP	1	1		Pm0922	1	1	
				PROCESS				Pm0923	1	.01	
80B		Pain	1.0	TRANSIT							1st Coat me side
				SETUP	.08	1		Pm0922	1	.08	
				PROCESS				Pm0926	1	.01	
80C		Pain	1.0	TRANSIT							2nd Coat me side & Dry
				SETUP	.5	1		Pm0922	1	.5	
				PROCESS				Pm0926	1	.01	
80D		UNLD	1.0	TRANSIT							UNLOAD
				SETUP		1		Pm0922	1	.01	
				PROCESS				Pm0923	1	.01	

KC-135 Pressure plate

OPERATION PROFILE

NAME <u>KESHAN</u>		ALC _____		DATE _____		RCC _____		SHEET <u>2</u> OF <u>2</u>					
WCD <u>15204N</u>		WCD <u>15162</u>		WCD DATE <u>89040</u>									
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT			DATA SOURCE COMMENTS	
					%	HRS.	QTY.	%	HRS.	EQUIPMENT CODE	QTY.		%
85	<u>UNAN PGP</u>	<u>Tasp</u>	<u>1.0</u>	<u>TRANSIT</u>								<u>Impact Gladness</u>	
				<u>SETUP</u>									
				<u>PROCESS</u>									
							<u>Y609</u>	<u>1</u>	<u>.02</u>	<u>I10001</u>	<u>1</u>		<u>.02</u>
90	<u>[Signature]</u>	<u>River</u>	<u>1.0</u>	<u>TRANSIT</u>								<u>Pilot Impact</u>	
				<u>SETUP</u>									
				<u>PROCESS</u>									
							<u>Y609</u>	<u>1</u>	<u>.08</u>	<u>Pm7384</u>	<u>1</u>		<u>.08</u>
100	<u>[Signature]</u>	<u>PGP+</u>	<u>1.0</u>	<u>TRANSIT</u>								<u>Accept Paperwork</u>	
				<u>SETUP</u>									
				<u>PROCESS</u>									
							<u>Y609</u>	<u>1</u>	<u>.02</u>				
110	<u>[Signature]</u>	<u>Tasp</u>	<u>1.0</u>	<u>TRANSIT</u>								<u>Final Unaid</u>	
				<u>SETUP</u>									
				<u>PROCESS</u>									
							<u>Y609</u>	<u>1</u>	<u>.02</u>				

KC-135 Pressure Plate

OPERA PROFILE

NAME Turner ALC 60 DATE 5-24-89 RCC MAN PRD SHEET 1 OF 1

PCN 15162A WCD 15205N WCD DATE 89040

PIN		131624														
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER			EQUIPMENT			TIME REQUIRED		DATA SOURCE COMMENTS	
					%	HRS.	SKILL CODE/ LEVEL	QTY.	%	HRS.	EQUIPMENT CODE	QTY.	%	HRS.		
10	MAN	Grin	1.0	TRANSIT			JAO9	1		.02						
	SETUP					JAO9	1		.25	PM 6654	1		.25			
	PROCESS					JAO9	1		.25	PM 6654	1		.25			
				TRANSIT												
				SETUP												
				PROCESS												
				TRANSIT												
				SETUP												
				PROCESS												
				TRANSIT												
				SETUP												
				PROCESS												
				TRANSIT												
				SETUP												
				PROCESS												
				TRANSIT												
				SETUP												
				PROCESS												

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 5-31-89 RCC MANPGW SHEET 1 OF 1

WCD 15205N WCD DATE 89010																	
OPERATION NUMBER	NCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS			MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS			
					%	HRS.		QTY.	%	HRS.	EQUIPMENT CODE	QTY.	%		HRS.		
				TRANSIT											FMPI		
				SETUP													
				PROCESS													
20	MAN PNA	MAG	1.0	TRANSIT				OVHD	1		.02	FL 0003	1		.02		
				PROCESS				DB09	1		.10	PM 6668	1		.10		
30	MAN PNA	DEMO	1.0													DEMAG	
				PROCESS				DB09	1		.04	PM 7293	1		.04		
30A	MAN PNA	DECR	1.0													DECREASE	
				PROCESS				DB09	1		.07	PM 3428	1		.07		
				TRANSIT													
				SETUP													
				PROCESS													

File

OPERATION PROFILE

NAME Verhagen ALC _____ DATE _____ RCC _____ Broken SHEET 1 OF _____

WCD 15205N WCD DATE 09040

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	MANPOWER		EQUIPMENT		TIME REQUIRED		DATA SOURCE COMMENTS
					%	HRS.		QTY.	%	HRS.	QTY.	%	HRS.	
40	MAN Prep	bip	1.0	TRANSIT										Dip in oil and hold for drain
				SETUP		.5	Y609	1		.02	DT0001		.02	
				PROCESS							DT0001		.5	
090		Acp	1.0	TRANSIT										paperwork
				SETUP										
				PROCESS			Y609	1		.02				
060		Insp	1.0	TRANSIT										Final Visual Insp
				SETUP										
				PROCESS			Y609	1		.02				
				TRANSIT										
				SETUP										
				PROCESS										
				TRANSIT										
				SETUP										
				PROCESS										

KC-135 Refor

OPERATION PROFILE

KC-135 STEEL

NAME C. GREEN FORB ALB 00 DATE 5-30-89 RCC MAN POW WCD DATE 89040 SHEET OF

WCD 15201A WCD 89040

PM 15162A

NHN PIN 15162A		MANPOWER										EQUIPMENT		DATA SOURCE COMMENTS		
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED			
					%	HRS.			%	HRS.			%	HRS.		
40	MAN POW	LOAD	1	TRANSIT											Load on Rack + Place in Furnace 10/ STAGE 20/LOAD	
				SETUP												
				PROCESS												
40A	MAN POW	Bake	1	TRANSIT											HEAT 40 IN OVEN	
				SETUP												
				PROCESS												
40B	MAN POW	UNLOAD	1	TRANSIT											REMOVE FROM OVEN	
				SETUP												
				PROCESS												
40C	MAN POW	COOL DOWN		TRANSIT											AIR COOL DOWN	
				SETUP												
				PROCESS	1.0	6.0										
40D	MAN POW	UNLOAD		TRANSIT											REMOVE From Rack By HAND	
				SETUP												
				PROCESS												

Load on Rack + Place in Furnace 10/STACK 20/LOAD

HEAT UP IN OVEN

REMOVE FROM OVEN

AIR COOL DOWN

REMOVE FROM RACK BY HAND

150-200000

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 5-31-89 RCC MANPGW SHEET 1 OF 1

PCD
HSH
PM

15162A

WCD 15201N

WCD DATE 89040

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			TIME REQUIRED		DATA SOURCE COMMENTS
					MANDATORY FLOW HOURS	QTY.	SKILL CODE/LEVEL	EQUIPMENT CODE	QTY.	%	HRS.	%	
SS	MAN PNA	MAG	1.0	TRANSIT									
				SETUP									
				PROCESS									
SSA	MAN PNA	DEGR	1.0	TRANSIT		1	OVHD	FL 0002	1		.02		
				PROCESS		1	DB09	PM 6668	1		.10		
				PROCESS		1	DB09	PM 3428	1		.07		
				TRANSIT									
				SETUP									
				PROCESS									
				TRANSIT									
				SETUP									
				PROCESS									

OPERATING PROFILE

NAME KEVIN ALC 00 DATE 5-31-89 RCC Bridges SHEET 1 OF 2

NSN 151622A WCD 15201N WCD DATE 89010

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			TIME REQUIRED		DATA SOURCE COMMENTS
					SKILL CODE/LEVEL	QTY.	%	TIME REQUIRED	EQUIPMENT CODE	QTY.	%	HRS.	
70	MAN PGP	LOAD	1.0	TRANSIT									LOAD M Paint line
				SETUP									
				PROCESS	3409	1		.01	PM0922	1		.01	
70A		Prim	1.0	TRANSIT									Prime & Dry both sides
				SETUP	3409	1		.01	PM0922	1		.01	
				PROCESS					PM0438	1		.01	
70B		Prim	1.0	TRANSIT									pt coat one side
				SETUP	3409	1		.01	PM0922	1		.01	
				PROCESS					PM0436	1		.01	
70C		Prim	1.0	TRANSIT									2nd coat & Dry
				SETUP	3409	1		.01	PM0922	1		.5	
				PROCESS					PM0437	1		.01	
70D		UNLD	1.0	TRANSIT									UNLOAD
				SETUP	4409	1		.01	PM0922	1		.01	
				PROCESS					PM0928	1		.01	

KE-135 Backing plate

OPERATION PROFILE

NAME _____		ALC _____		DATE _____		RCC _____		SHEET <u>2</u> OF <u>2</u>				
PIN <u>151621A</u>		WCD <u>15201A</u>		WCD DATE <u>09040</u>								
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS % HRS.	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS
						SKILL CODE/LEVEL	QTY.	TIME REQUIRED % HRS.	EQUIPMENT CODE	QTY.	TIME REQUIRED % HRS.	
75	MPW RIP	JWR	1.0	TRANSIT								Check plate cleaness
				SETUP								
				PROCESS								
80		RWT	1.0	TRANSIT								Install (RWT) wear pads
				SETUP								
				PROCESS								
85		ACPT	1.0	TRANSIT								Acceptance of paperwork
				SETUP								
				PROCESS								
100		JWR	1.0	TRANSIT								Final visual Insp
				SETUP								
				PROCESS								
				TRANSIT								
				SETUP								
				PROCESS								

AC-135 backing plate.

OPERATION PROFILE

NAME KERSTHAN ALC DATE 15202 RCC MAN P&P - Brakes SHEET 1 OF 1

WCD P15203		WCD DATE 89208	
WCD 15162-A		WCD 89208	
NSN P/N		WCD 15162-A	
OPERATION NUMBER		RCC	
OPERATION DESCRIPTION		MANDATORY OCCURRENCE FACTOR	
OPERATION TYPE		MANDATORY FLOW HOURS	
TIME REQUIRED		TIME REQUIRED	
QTY.		QTY.	
SKILL CODE/LEVEL		EQUIPMENT CODE	
TIME REQUIRED		TIME REQUIRED	
HRS.		HRS.	
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KE-135 Brake cylinder and return spring assemblies
penedo WCD # P 15202 Note Bear Brake Assy