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# NAVAL POSTGRADUATE SCHOOL Monterey, California



## THESIS

NATURAL CONVECTION IMMERSION COOLING OF AN  
ARRAY OF HEATED PROTRUSIONS IN AN ENCLOSURE  
FILLED WITH DIELECTRIC LIQUID: EFFECTS OF  
ENCLOSURE WIDTH AND FLUID PRANDTL NUMBER

by

Erol Aytar  
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Thesis Advisor:

M.D. Kelleher

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Filled With Dielectric Liquid:  
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by

Erol Aytar  
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B.S., Turkish Naval Academy, 1982

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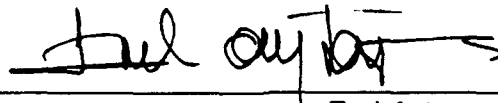
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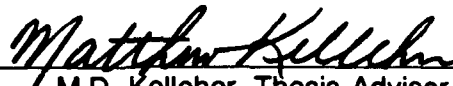
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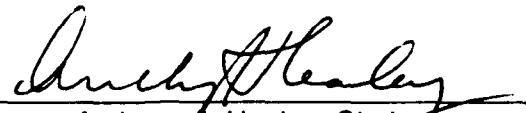
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Author:

  
Erol Aytar

Approved by:

  
M.D. Kelleher, Thesis Advisor

  
Anthony J. Healey, Chairman  
Department of Mechanical Engineering

## ABSTRACT

An experimental investigation of natural convection immersion cooling of an array (3 by 3 horizontally-placed heated discrete protrusions) in an enclosure filled with dielectric fluids has been conducted. Each rectangular protrusion simulates a 20 pin dual-inline-package.

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## TABLE OF CONTENTS

|      |                                                                                        |    |
|------|----------------------------------------------------------------------------------------|----|
| I.   | INTRODUCTION .....                                                                     | 1  |
|      | A. STATEMENT OF PROBLEM .....                                                          | 1  |
|      | B. NUMERICAL AND EXPERIMENTAL STUDIES OF<br>NATURAL CONVECTION IMMERSION COOLING ..... | 1  |
|      | C. OBJECTIVES .....                                                                    | 5  |
| II.  | EXPERIMENTAL APPARATUS .....                                                           | 6  |
|      | A. GENERAL CONSIDERATIONS .....                                                        | 6  |
|      | B. DESCRIPTION OF THE HARDWARE AND DESIGNING<br>THE CIRCUIT BOARD .....                | 9  |
| III. | EXPERIMENTAL PROCEDURE .....                                                           | 14 |
|      | A. HARDWARE PREPARATION .....                                                          | 14 |
|      | B. DATA ACQUISITION .....                                                              | 14 |
|      | C. DATA ANALYSIS .....                                                                 | 16 |
|      | 1. Calculation of the Average Wetted Surface<br>Temperature of Component. ....         | 16 |
|      | 2. Calculation of the Power Dissipated by Heater .....                                 | 17 |
|      | 3. Calculation of the Conduction Loss Through<br>the Circuit Board .....               | 17 |
|      | 4. Calculation of the Heat Transfer Coefficient .....                                  | 18 |
|      | 5. Calculation of the Thermophysical Properties<br>of the Dielectrics .....            | 19 |
|      | a. Thermal Conductivity $k(\text{W/mK})$ .....                                         | 19 |
|      | b. Density $\rho(\text{kg/m}^3)$ .....                                                 | 19 |
|      | c. Specific Heat $C_p (\text{J/kg K})$ .....                                           | 19 |
|      | d. Kinematic viscosity $\nu(\text{m}^2/\text{s})$ ....                                 | 19 |
|      | e. Thermal Expansion Coefficient $\beta (\text{K}^{-1})$ .....                         | 20 |
|      | f. Thermal Diffusivity $\alpha (\text{m}^2/\text{s})$ .....                            | 20 |
|      | 6. Calculation of the Nusselt Numbers .....                                            | 20 |

|     |                                                                           |     |
|-----|---------------------------------------------------------------------------|-----|
| a.  | Nusselt Number Based on the Height of the Component .....                 | 20  |
| b.  | Nusselt Number Based on the Ratio (Area/Perimeter) of the Component ..... | 21  |
| 7.  | Calculation of the Grashof Number .....                                   | 21  |
| 8.  | Calculation of the Prandtl Number .....                                   | 21  |
| 9.  | Calculation of the Rayleigh Numbers .....                                 | 21  |
| a.  | Temperature Based Rayleigh Number .....                                   | 21  |
| b.  | Flux Based Rayleigh Number .....                                          | 22  |
| IV. | RESULTS AND DISCUSSION .....                                              | 23  |
| A.  | HEAT TRANSFER MEASUREMENTS .....                                          | 23  |
| 1.  | Results for FC-75 .....                                                   | 24  |
| 2.  | Comparison with Earlier Data .....                                        | 33  |
| 3.  | Results for FC-43 .....                                                   | 35  |
| 4.  | Correlations of the Non-dimensional Data .....                            | 44  |
| 5.  | Formulation of Effect of Spacing .....                                    | 44  |
| a.  | Single Correlation for FC-75 .....                                        | 57  |
| b.  | Single Correlation for FC-43 .....                                        | 57  |
| B.  | TEMPERATURE FLUCTUATIONS IN STEADY STATE .....                            | 59  |
| 1.  | General Observations .....                                                | 59  |
| 2.  | Surface Temperature Fluctuations for FC-75 .....                          | 60  |
| 3.  | Surface Temperature Fluctuations for FC-43 .....                          | 60  |
| V.  | RECOMMENDATIONS .....                                                     | 71  |
|     | APPENDIX A. SAMPLE CALCULATIONS .....                                     | 72  |
|     | APPENDIX B. UNCERTAINTY ANALYSIS .....                                    | 79  |
|     | APPENDIX C. TABLES .....                                                  | 89  |
|     | LIST OF REFERENCES .....                                                  | 158 |
|     | INITIAL DISTRIBUTION LIST .....                                           | 160 |

## LIST OF TABLES

|           |                                                    |     |
|-----------|----------------------------------------------------|-----|
| TABLE 1.  | REDUCED DATA FOR FC-75 AND 42 MM SPACING . . . . . | 89  |
| TABLE 2.  | REDUCED DATA FOR FC-75 AND 42 MM SPACING . . . . . | 90  |
| TABLE 3.  | REDUCED DATA FOR FC-75 AND 42 MM SPACING . . . . . | 91  |
| TABLE 4.  | REDUCED DATA FOR FC-75 AND 42 MM SPACING . . . . . | 92  |
| TABLE 5.  | REDUCED DATA FOR FC-75 AND 42 MM SPACING . . . . . | 93  |
| TABLE 6.  | REDUCED DATA FOR FC-75 AND 42 MM SPACING . . . . . | 94  |
| TABLE 7.  | REDUCED DATA FOR FC-75 AND 42 MM SPACING . . . . . | 95  |
| TABLE 8.  | REDUCED DATA FOR FC-75 AND 30 MM SPACING . . . . . | 96  |
| TABLE 9.  | REDUCED DATA FOR FC-75 AND 30 MM SPACING . . . . . | 97  |
| TABLE 10. | REDUCED DATA FOR FC-75 AND 30 MM SPACING . . . . . | 98  |
| TABLE 11. | REDUCED DATA FOR FC-75 AND 30 MM SPACING . . . . . | 99  |
| TABLE 12. | REDUCED DATA FOR FC-75 AND 30 MM SPACING . . . . . | 100 |
| TABLE 13. | REDUCED DATA FOR FC-75 AND 30 MM SPACING . . . . . | 101 |
| TABLE 14. | REDUCED DATA FOR FC-75 AND 30 MM SPACING . . . . . | 102 |
| TABLE 15. | REDUCED DATA FOR FC-75 AND 30 MM SPACING . . . . . | 103 |
| TABLE 16. | REDUCED DATA FOR FC-75 AND 18 MM SPACING . . . . . | 104 |
| TABLE 17. | REDUCED DATA FOR FC-75 AND 18 MM SPACING . . . . . | 105 |
| TABLE 18. | REDUCED DATA FOR FC-75 AND 18 MM SPACING . . . . . | 106 |
| TABLE 19. | REDUCED DATA FOR FC-75 AND 18 MM SPACING . . . . . | 107 |
| TABLE 20. | REDUCED DATA FOR FC-75 AND 18 MM SPACING . . . . . | 108 |
| TABLE 21. | REDUCED DATA FOR FC-75 AND 18 MM SPACING . . . . . | 109 |
| TABLE 22. | REDUCED DATA FOR FC-75 AND 11 MM SPACING . . . . . | 110 |
| TABLE 23. | REDUCED DATA FOR FC-75 AND 11 MM SPACING . . . . . | 111 |
| TABLE 24. | REDUCED DATA FOR FC-75 AND 11 MM SPACING . . . . . | 112 |
| TABLE 25. | REDUCED DATA FOR FC-75 AND 11 MM SPACING . . . . . | 113 |
| TABLE 26. | REDUCED DATA FOR FC-75 AND 11 MM SPACING . . . . . | 114 |
| TABLE 27. | REDUCED DATA FOR FC-75 AND 11 MM SPACING . . . . . | 115 |
| TABLE 28. | REDUCED DATA FOR FC-75 AND 11 MM SPACING . . . . . | 116 |
| TABLE 29. | REDUCED DATA FOR FC-75 AND 7 MM SPACING . . . . .  | 117 |
| TABLE 30. | REDUCED DATA FOR FC-75 AND 7 MM SPACING . . . . .  | 118 |

|           |                                                    |     |
|-----------|----------------------------------------------------|-----|
| TABLE 31. | REDUCED DATA FOR FC-75 AND 7 MM SPACING . . . . .  | 119 |
| TABLE 32. | REDUCED DATA FOR FC-75 AND 7 MM SPACING . . . . .  | 120 |
| TABLE 33. | REDUCED DATA FOR FC-75 AND 7 MM SPACING . . . . .  | 121 |
| TABLE 34. | REDUCED DATA FOR FC-75 AND 7 MM SPACING . . . . .  | 122 |
| TABLE 35. | REDUCED DATA FOR FC-75 AND 7 MM SPACING . . . . .  | 123 |
| TABLE 36. | REDUCED DATA FOR FC-43 AND 42 MM SPACING . . . . . | 124 |
| TABLE 37. | REDUCED DATA FOR FC-43 AND 42 MM SPACING . . . . . | 125 |
| TABLE 38. | REDUCED DATA FOR FC-43 AND 42 MM SPACING . . . . . | 126 |
| TABLE 39. | REDUCED DATA FOR FC-43 AND 42 MM SPACING . . . . . | 127 |
| TABLE 40. | REDUCED DATA FOR FC-43 AND 42 MM SPACING . . . . . | 128 |
| TABLE 41. | REDUCED DATA FOR FC-43 AND 42 MM SPACING . . . . . | 129 |
| TABLE 42. | REDUCED DATA FOR FC-43 AND 30 MM SPACING . . . . . | 130 |
| TABLE 43. | REDUCED DATA FOR FC-43 AND 30 MM SPACING . . . . . | 131 |
| TABLE 44. | REDUCED DATA FOR FC-43 AND 30 MM SPACING . . . . . | 132 |
| TABLE 45. | REDUCED DATA FOR FC-43 AND 30 MM SPACING . . . . . | 133 |
| TABLE 46. | REDUCED DATA FOR FC-43 AND 30 MM SPACING . . . . . | 134 |
| TABLE 47. | REDUCED DATA FOR FC-43 AND 30 MM SPACING . . . . . | 135 |
| TABLE 48. | REDUCED DATA FOR FC-43 AND 30 MM SPACING . . . . . | 136 |
| TABLE 49. | REDUCED DATA FOR FC-43 AND 18 MM SPACING . . . . . | 137 |
| TABLE 50. | REDUCED DATA FOR FC-43 AND 18 MM SPACING . . . . . | 138 |
| TABLE 51. | REDUCED DATA FOR FC-43 AND 18 MM SPACING . . . . . | 139 |
| TABLE 52. | REDUCED DATA FOR FC-43 AND 18 MM SPACING . . . . . | 140 |
| TABLE 53. | REDUCED DATA FOR FC-43 AND 18 MM SPACING . . . . . | 141 |
| TABLE 54. | REDUCED DATA FOR FC-43 AND 18 MM SPACING . . . . . | 142 |
| TABLE 55. | REDUCED DATA FOR FC-43 AND 18 MM SPACING . . . . . | 143 |
| TABLE 56. | REDUCED DATA FOR FC-43 AND 11 MM SPACING . . . . . | 144 |
| TABLE 57. | REDUCED DATA FOR FC-43 AND 11 MM SPACING . . . . . | 145 |
| TABLE 58. | REDUCED DATA FOR FC-43 AND 11 MM SPACING . . . . . | 146 |
| TABLE 59. | REDUCED DATA FOR FC-43 AND 11 MM SPACING . . . . . | 147 |
| TABLE 60. | REDUCED DATA FOR FC-43 AND 11 MM SPACING . . . . . | 148 |
| TABLE 61. | REDUCED DATA FOR FC-43 AND 11 MM SPACING . . . . . | 149 |
| TABLE 62. | REDUCED DATA FOR FC-43 AND 11 MM SPACING . . . . . | 150 |
| TABLE 63. | REDUCED DATA FOR FC-43 AND 7 MM SPACING . . . . .  | 151 |
| TABLE 64. | REDUCED DATA FOR FC-43 AND 7 MM SPACING . . . . .  | 152 |



|           |                                                   |     |
|-----------|---------------------------------------------------|-----|
| TABLE 65. | REDUCED DATA FOR FC-43 AND 7 MM SPACING . . . . . | 153 |
| TABLE 66. | REDUCED DATA FOR FC-43 AND 7 MM SPACING . . . . . | 154 |
| TABLE 67. | REDUCED DATA FOR FC-43 AND 7 MM SPACING . . . . . | 155 |
| TABLE 68. | REDUCED DATA FOR FC-43 AND 7 MM SPACING . . . . . | 156 |
| TABLE 69. | REDUCED DATA FOR FC-43 AND 7 MM SPACING . . . . . | 157 |

## LIST OF FIGURES

|              |                                                                                                                             |    |
|--------------|-----------------------------------------------------------------------------------------------------------------------------|----|
| Figure 2.1.  | Top View of the Chamber and Circuit Board . . . . .                                                                         | 7  |
| Figure 2.2.  | Simulated Circuit Board with Horizontally<br>Placed Components . . . . .                                                    | 8  |
| Figure 2.3.  | Aluminum Block and Thermocouple<br>Location. . . . .                                                                        | 11 |
| Figure 3.1.  | Schematic of Entire Assembly . . . . .                                                                                      | 15 |
| Figure 4.1.  | Plot of $Nu_1$ vs. $Ra_f$ for FC-75 and 42 mm<br>Spacing . . . . .                                                          | 25 |
| Figure 4.2.  | Plot of $Nu_1$ vs. $Ra_f$ for FC-75 and 30 mm<br>Spacing . . . . .                                                          | 26 |
| Figure 4.3.  | Plot of $Nu_1$ vs. $Ra_f$ for FC-75 and 18 mm<br>Spacing . . . . .                                                          | 27 |
| Figure 4.4.  | Plot of $Nu_1$ vs. $Ra_f$ for FC-75 and 11 mm<br>spacing . . . . .                                                          | 28 |
| Figure 4.5.  | Plot of $Nu_1$ vs. $Ra_f$ for FC-75 and 7 mm<br>spacing . . . . .                                                           | 29 |
| Figure 4.6.  | Plot of Array-averaged ( $T_{avg} - T_{sink}$ ) vs. $Q_{net}$ for<br>FC-75 and all Spacings . . . . .                       | 31 |
| Figure 4.7.  | Plot of Array-averaged $Nu_1$ vs. $Ra_f$ for FC-75<br>and all Spacings . . . . .                                            | 32 |
| Figure 4.8.  | Plot of Array-averaged $Nu_1$ vs. $Ra_f$ From<br>Both This Study and Torres (1988) for FC-75<br>and 30 mm Spacing . . . . . | 34 |
| Figure 4.9.  | Plot of $Nu_1$ vs. $Ra_f$ for FC-43 and 42 mm<br>Spacing . . . . .                                                          | 36 |
| Figure 4.10. | Plot of $Nu_1$ vs. $Ra_f$ for FC-43 and 30 mm<br>Spacing . . . . .                                                          | 37 |
| Figure 4.11. | Plot of $Nu_1$ vs. $Ra_f$ for FC-43 and 18 mm<br>Spacing . . . . .                                                          | 38 |

|              |                                                                                                            |    |
|--------------|------------------------------------------------------------------------------------------------------------|----|
| Figure 4.12. | Plot of $Nu_1$ vs. $Ra_i$ for FC-43 and 11 mm Spacing . . . . .                                            | 39 |
| Figure 4.13. | Plot of $Nu_1$ vs. $Ra_i$ for FC-43 and 7 mm Spacing . . . . .                                             | 40 |
| Figure 4.14. | Plot of Array-averaged $Nu_1$ vs. $Ra_i$ for FC-43 and All Spacings . . . . .                              | 42 |
| Figure 4.15. | Plot of Array-averaged $(T_{avg} - T_{sink})$ vs. $Q_{net}$ for FC-43 and All Spacings . . . . .           | 43 |
| Figure 4.16. | Plot of Row/Array-averaged $Nu_1$ vs. $Ra_i$ and Curve Fit Equations for FC-75 and 42 mm Spacing . . . . . | 45 |
| Figure 4.17. | Plot of Row/Array-averaged $Nu_1$ vs. $Ra_i$ and Curve Fit Equations for FC-75 and 30 mm Spacing . . . . . | 46 |
| Figure 4.18. | Plot of Row/Array-averaged $Nu_1$ vs. $Ra_i$ and Curve Fit Equations for FC-75 and 18 mm Spacing . . . . . | 47 |
| Figure 4.19. | Plot of Row/Array-averaged $Nu_1$ vs. $Ra_i$ and Curve Fit Equations for FC-75 and 11 mm Spacing . . . . . | 48 |
| Figure 4.20. | Plot of Row/Array-averaged $Nu_1$ vs. $Ra_i$ and Curve Fit Equations for FC-75 and 7 mm Spacing . . . . .  | 49 |
| Figure 4.21. | Plot of Row/Array-averaged $Nu_1$ vs. $Ra_i$ and Curve Fit Equations for FC-43 and 42 mm Spacing . . . . . | 50 |
| Figure 4.22. | Plot of Row/Array-averaged $Nu_1$ vs. $Ra_i$ and Curve Fit Equations for FC-43 and 30 mm Spacing . . . . . | 51 |
| Figure 4.23. | Plot of Row/Array-averaged $Nu_1$ vs. $Ra_i$ and Curve Fit Equations for FC-43 and 18 mm Spacing . . . . . | 52 |

|              |                                                                                                                      |    |
|--------------|----------------------------------------------------------------------------------------------------------------------|----|
| Figure 4.24. | Plot of Row/Array-averaged $Nu_1$ vs. $Ra_i$ and<br>Curve Fit Equations for FC-43 and 11 mm<br>Spacing . . . . .     | 53 |
| Figure 4.25. | Plot of Row/Array-averaged $Nu_1$ vs. $Ra_i$ and<br>Curve Fit Equations for FC-43 and 7 mm<br>Spacing . . . . .      | 54 |
| Figure 4.26. | Plot of Array-averaged $Nu_1$ vs $Ra_i$ and the<br>Curve Fit Equations for FC-75 and All<br>Spacings . . . . .       | 55 |
| Figure 4.27. | Plot of Array-averaged $Nu_1$ vs. $Ra_i$ and the<br>Curve Fit Equations for FC-43 and All<br>Spacings . . . . .      | 56 |
| Figure 4.28. | Plot of $X^*$ vs. $a$ for C-75 . . . . .                                                                             | 58 |
| Figure 4.29. | Plot of $X^*$ vs. $a$ for FC-43 . . . . .                                                                            | 58 |
| Figure 4.30. | Temperature Fluctuations for Thermocouple<br>No. 0 at Different Power Levels (FC-75 and<br>30 mm Spacing) . . . . .  | 61 |
| Figure 4.31. | Temperature Fluctuations for Thermocouple<br>No. 12 at Different Power Levels (FC-75 and<br>30 mm Spacing) . . . . . | 62 |
| Figure 4.32. | Temperature Fluctuations for Thermocouple<br>No. 31 at Different Power Levels (FC-75 and<br>30 mm Spacing) . . . . . | 63 |
| Figure 4.33. | Temperature Fluctuations for Thermocouple<br>No. 0 at Different Power Levels (FC-75 and 7<br>mm Spacing) . . . . .   | 64 |
| Figure 4.34. | Temperature Fluctuations for Thermocouple<br>No. 12 at Different Power Levels (FC-75 and<br>7 mm Spacing) . . . . .  | 65 |
| Figure 4.35. | Temperature Fluctuations for Thermocouple<br>No. 31 at Different Power Levels (FC-75 and<br>7 mm Spacing) . . . . .  | 66 |

|              |                                                                                                                     |    |
|--------------|---------------------------------------------------------------------------------------------------------------------|----|
| Figure 4.36. | Temperature Fluctuations for Thermocouple<br>No. 0 at Different Power Levels (FC-43 and 7<br>mm Spacing) . . . . .  | 67 |
| Figure 4.37. | Temperature Fluctuations for Thermocouple<br>No. 12 at Different Power Levels (FC-43 and<br>7 mm Spacing) . . . . . | 68 |
| Figure 4.38. | Temperature Fluctuations for Thermocouple<br>No. 31 at Different Power Levels (FC-43 and<br>7 mm Spacing) . . . . . | 69 |
| Figure 4.39. | Location of Thermocouples Scanned for<br>Measurements of Fluctuation . . . . .                                      | 70 |

## NOMENCLATURE

| SYMBOL             | DESCRIPTION                                                                         | UNITS               |
|--------------------|-------------------------------------------------------------------------------------|---------------------|
| A                  | Area                                                                                | m <sup>2</sup>      |
| A <sub>total</sub> | Total wetted surface area                                                           | m <sup>2</sup>      |
| C <sub>p</sub>     | Specific heat                                                                       | J/kg °C             |
| emf                | Thermocouple voltage                                                                | Volt                |
| g                  | Gravitational acceleration                                                          | m/s <sup>2</sup>    |
| Gr <sub>f</sub>    | Flux-based Grashof Number                                                           | Dimensionless       |
| Gr <sub>t</sub>    | Temperature-based Grashof Number                                                    | Dimensionless       |
| h                  | Heat transfer coefficient                                                           | W/m <sup>2</sup> °C |
| k <sub>f</sub>     | Fluid thermal conductivity                                                          | W/m °C              |
| k <sub>p</sub>     | Plexiglass thermal conductivity                                                     | W/m °C              |
| L1                 | Component length in the vertical direction                                          | m                   |
| L2                 | Summation of the ratios of the component<br>fluid exposed areas to their perimeters | m                   |
| Nu1                | Nusselt number based on L1                                                          | Dimensionless       |
| Nu2                | Nusselt number based on L2                                                          | Dimensionless       |
| Pr                 | Prandtl number                                                                      | Dimensionless       |
| Power              | Power dissipated by the heaters                                                     | Watts               |
| Q <sub>loss</sub>  | Energy loss by conduction                                                           | Watts               |
| Q <sub>net</sub>   | Net power dissipated by the heater                                                  | Watts               |
| R <sub>c</sub>     | Total thermal resistance                                                            | °C/W                |
| R <sub>p</sub>     | Resistance of the precision resistor                                                | Ohms                |
| Ra <sub>f</sub>    | Flux-based Rayleigh number                                                          | Dimensionless       |
| Ra <sub>t</sub>    | Temperature-based Rayleigh number                                                   | Dimensionless       |
| T                  | Temperature                                                                         | °C                  |
| T <sub>avg</sub>   | Average of component temperature                                                    | °C                  |
| T <sub>b</sub>     | Back surface temperature                                                            | °C                  |
| T <sub>film</sub>  | Film temperature                                                                    | °C                  |

|                   |                                                       |                         |
|-------------------|-------------------------------------------------------|-------------------------|
| $T_{\text{sink}}$ | Average temperature of the top wall<br>of the chamber | °C                      |
| U                 | Uncertainty value                                     | Various                 |
| Volt              | Input voltage                                         | Volts                   |
| $X^*$             | Nondimensional chamber width                          | Dimensionless           |
| w                 | chamber width                                         | mm                      |
| $\alpha$          | Thermal diffusivity                                   | $\text{m}^2/\text{s}$   |
| $\beta$           | Thermal expansion coefficient                         | $^{\circ}\text{C}^{-1}$ |
| $\rho$            | Density                                               | $\text{kg}/\text{m}^3$  |
| $\nu$             | Kinematic viscosity                                   | $\text{m}^2/\text{s}$   |

## **I. INTRODUCTION**

### **A. STATEMENT OF PROBLEM**

The growing interest in high power dissipation from electronic packages with the improvements in circuit packaging density brought the necessity for enhancements in cooling technology.

A strong need to keep component at temperatures below 100°C exists since for every 20°C decrease in junction temperature, the chip failure rates are cut in half (Oktay, 1986). Natural convection immersion cooling of these packages with dielectric fluids has become important recently because of its enormous promise for high heat dissipation capabilities, together with such added advantages as no noise and high reliability (Liu, Kelleher, Yang, 1987). Natural convection is important for immersion cooling because it governs the lower power devices. In addition, an accurate prediction of natural convection is necessary for establishing the conditions under which two-phase heat transfer begins.

### **B. NUMERICAL AND EXPERIMENTAL STUDIES OF NATURAL CONVECTION IMMERSION COOLING**

Extensive research has been conducted on the immersion cooling of electronic devices by means of natural convection. Much more basic data than



currently exists are needed as inputs to the design of such cooling systems for optimum thermal performance (Liu, Kelleher, Yang, 1987).

Baker (Vols. 11, 12, 1973) found that natural convection liquid cooling of heat sources ( $1.0 \times 2.6 \times 0.12$  cm) was three times more effective than natural convection air cooling of the same heat sources. Two different dielectric liquids, Freon 113 ( $Pr=3.9$ ) and Dow Corning #200 silicone oil ( $Pr=126$ ) were used. The analysis showed that:

- Convection heat transfer coefficient increases significantly as the heat source size decreases.
- Heat transfer coefficient is proportional to the cube root of the reciprocal of the viscosity.
- Decreasing the heat source surface area from  $2.0$  to  $0.01$  cm<sup>2</sup> increased the free convection heat transfer coefficient an order of magnitude under the same operation conditions.

Park and Bergles (1987) conducted experimental studies of natural convection liquid cooling from both discrete flush heaters and protruding rectangular heaters. Heat transfer coefficients (midpoint) were obtained with two heater heights (5 mm and 10 mm) and varying width (2 mm - 70 mm). Water and Freon 113 were used as working fluids. Data indicated that:

- Heat transfer coefficient increases with decreasing width, with the coefficient for 2 mm wide heaters being 150% above that for 20 mm - 70 mm. This effect was greater in Freon 113 than water.
- With in-line flush heaters, the heat transfer coefficients for the upper heaters are lower than those for the bottom heater. With an array of protruding

heaters, heat transfer coefficients for the top heater are higher than those for the bottom heater.

- The heat transfer coefficient for a single protruding heater is about 15% higher than that for a flush surface.
- As the distance between the heaters increases, the heat transfer coefficients for the upper heaters increase.

Chen *et al.* (1988) conducted an experiment on natural convection heat transfer in a chamber with 10 protruding components from one vertical wall. Distilled water and ethylene glycol were used. The top boundary of the chamber was maintained at a constant temperature acting as a heat sink. Experimental results showed that:

- Bottom heater had the highest heat transfer coefficient except at high Rayleigh numbers.
- At high Rayleigh numbers the top heater had the highest heat transfer coefficient.

Liu *et al.* (1987) developed a finite difference analysis of natural convection from an array of 3 by 3 components immersed in FC-75. The top and bottom boundaries of the chamber were assumed to be at uniform temperatures. Results were presented for the chamber widths of 30 and 18 mm. They found that:

- Temperature field in the chamber is characterized by the flow around the components.
- Lesser temperatures were found in the bottom row components, and maximum temperatures on chip surfaces were found on the upper horizontal faces.

- The results for the chamber widths of 30 and 18 mm were almost the same indicating very little effect of chamber width.
- Local oscillatory surface temperatures of the components tended to fluctuate within a range of almost  $\pm 3^{\circ}\text{C}$  with a period of 4 seconds.

Kelleher *et al.* (1987) investigated natural convection of a water-filled enclosure with a long protruding heater from one vertical wall. They carried out both flow visualization and heat transfer measurement for three different heater locations. Flow visualizations indicated two dimensional dual-celled flow structures in the chamber: Buoyancy-driven upper shell which accounts for a majority of the heat transfer and shear-driven lower shell in which the fluid motion arises due to viscous drag from the upper shell.

Joshi *et al.* (1988) investigated natural convection immersion cooling of a 3 by 3 array of heated protrusions in an enclosure filled with FC-75. They found that:

- Flow structure was largely determined by the boundary conditions at low power levels (0.1 W)
- Upon increasing the power levels (0.7 W to 3.0 W), an upward flow developed adjacent to each column of components.
- With increasing thermal input, flow away from the components showed 3 dimensional and time dependent behavior.

### **C. OBJECTIVES**

This experimental study is a continuation of the research conducted at the Naval Postgraduate School by Pamuk (1987), Benedict (1988), Torres (1988) and Powell (1989). The objectives of this thesis are:

- To design and build a new simulated circuit board using tack-welding method for attaching the thermocouples on component surfaces.
- To analyze the data in terms of both dimensional and nondimensional heat transfer parameters for different chamber widths and dielectric fluids.
- To correlate the data in terms of Nusselt number and Rayleigh number for each case.
- To find single correlation for each dielectric fluid to account for the effects of spacing.

## **II. EXPERIMENTAL APPARATUS**

### **A. GENERAL CONSIDERATIONS**

This experimental study is a continuation of past experiments conducted at the Naval Postgraduate School. Effects of the chamber width (spacing) on heat transfer characteristics of the components (3 by 3 array of horizontally placed rectangular aluminum blocks) were examined. Two dielectric liquids were used: FC-75 and FC-43. The top boundary of the chamber was kept at 10°C and the bottom boundary was insulated.

The top view of the chamber assembly is provided in Figure 2.1 (after Torres, 1988). This was the same chamber used by Torres (1988) and Powell (1989) with vertical component arrangement. The horizontal arrangement used in this study was obtained by turning the vertically arranged components 90° around their back surface area centers. A front and side view of the horizontally arranged simulated circuit board is provided in Figure 2.2 (after Benedict, 1988).

The components and heaters are identical to the previous ones in order to compare the results. A more detailed description of the chamber, components, heaters and heat exchangers can be found in Benedict (1988), Torres (1988), Powell (1989) and Pamuk (1987).

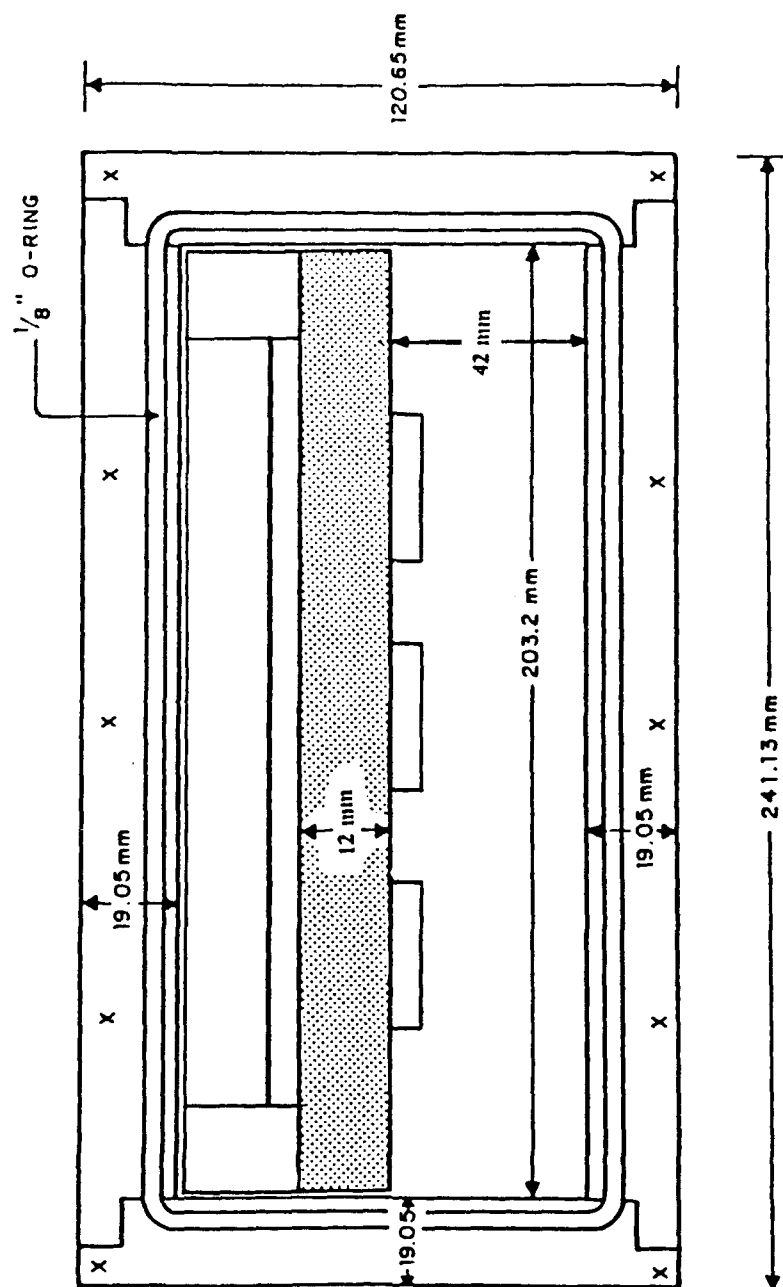


Figure 2.1. Top View of the Chamber and Circuit Board

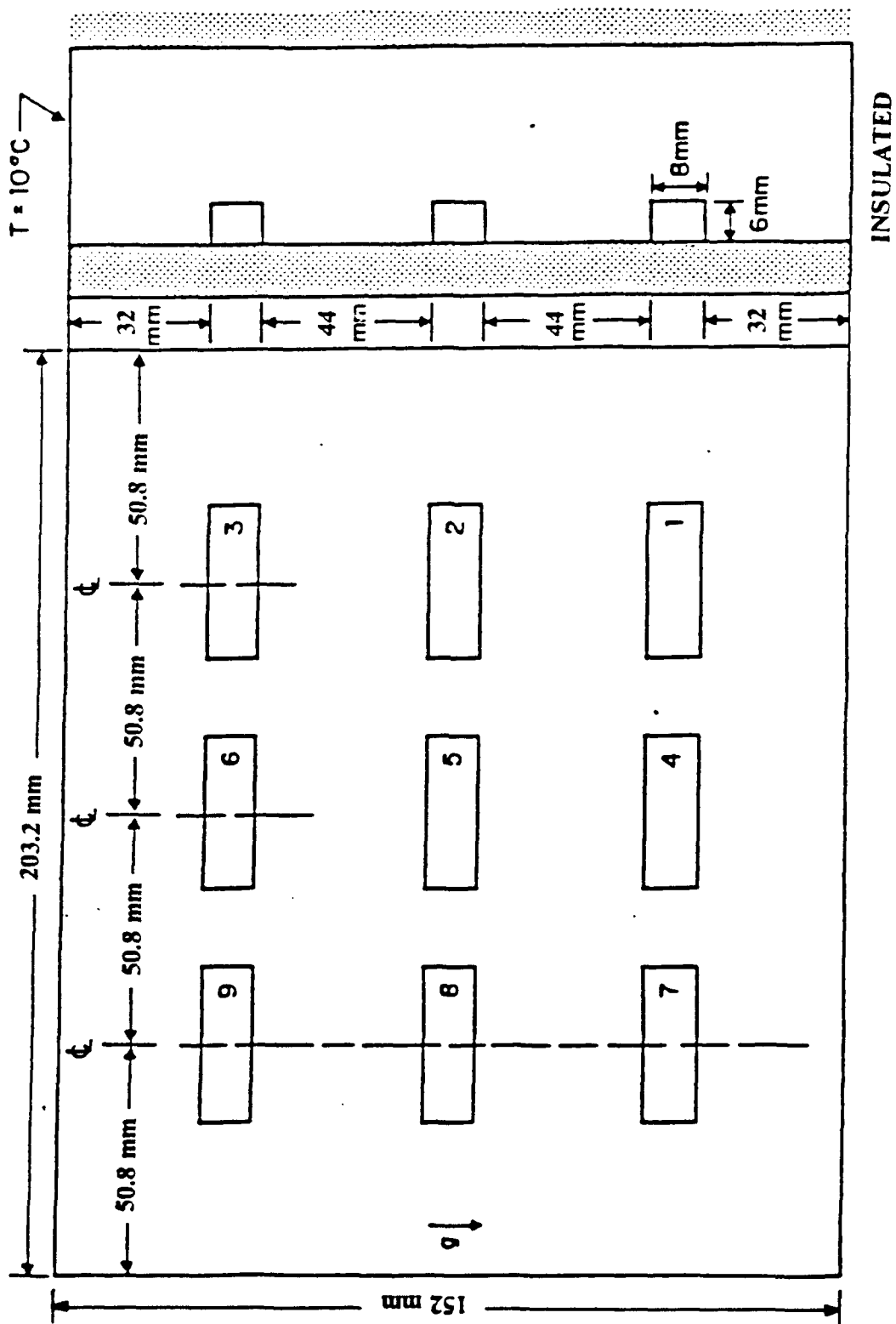


Figure 2.2. Simulated Circuit Board with Horizontally Placed Components

## **B. DESCRIPTION OF THE HARDWARE AND DESIGNING THE CIRCUIT BOARD**

The chamber was made of 19.05 mm thick plexiglass with external dimensions of 241.13 x 152.0 x 120.65 mm. Some minor modifications were done on the chamber. The location of the steel tubings were changed in order to allow the chamber to be filled with dielectric liquids at any chamber width. The bottom heat exchanger was replaced by 12 mm thick plexiglass wall to have insulated bottom boundary condition. The external walls of the top heat exchanger were made of plexiglass. On 3 mm thick internal aluminum wall allowing almost isothermal top boundary conditions to the chamber, six thermocouples were placed symmetrically along the plate length and width. This modification was done to enable calculation of the average temperature of the top boundary, no matter what the spacing was.

The circuit board was fixed in the chamber allowing the maximum obtainable spacing of 42 mm. Two 12 mm and two 6 mm thick plexiglass spacers (152 x 203.2 mm) were used to change spacing between the circuit board and front wall of the chamber. Spacers were placed in the chamber by removing the bottom wall of the chamber. The spacings of 42 mm, 30 mm, 18 mm and 11 mm are obtainable by using these spacers.

The components were 24 x 8 x 6 mm aluminum blocks to simulate approximately a 20-pin-dual-in-line-package. Aluminum blocks were provided a nearly uniform heat flux by attaching foil heaters to the base. The approximate



resistance of the heaters was 10.3 ohms. These heaters were connected in series with  $2\ \Omega \pm 2.5\%$  resistors to calculate the power dissipation on each heater. (See data analysis.)

Temperatures on the component surfaces were measured using 3 mil copper-constantan thermocouples. They were manufactured by using an arc welder. During the manufacturing process, current and time setting were kept at a minimum and the argon gas pressure was less than 5 psig. Due to the extremely small diameter of the copper and constantan, and in order not to loose strength between the bead and insulation, bare parts were kept as small as possible. Then, the bare parts except for the bead were insulated by means of electrical varnish. This process made it easier to handle the thermocouples during and after tack-welding them to the aluminum blocks.

In order to reduce the unknown contact resistance between the block surfaces and thermocouple beads, thermocouples were tack-welded to the wells machined on the blocks. (See Figure 2.3 after Benedict, 1988.) A small table vise was modified by replacing the steel jaws with copper. This prevented the blocks from being deformed and introduced lesser electrical resistance to the conduction path of the machine. During tack-welding process power rate was kept between 16-20 W/sec. Not more than two thermocouples were welded to the blocks, one at a time, because of the very brittle property of the wires after welding even under their own weight. The rest of the wells were filled with high thermal conductivity epoxy (Omega bond 101). Besides filling up the grooves it made the block easier

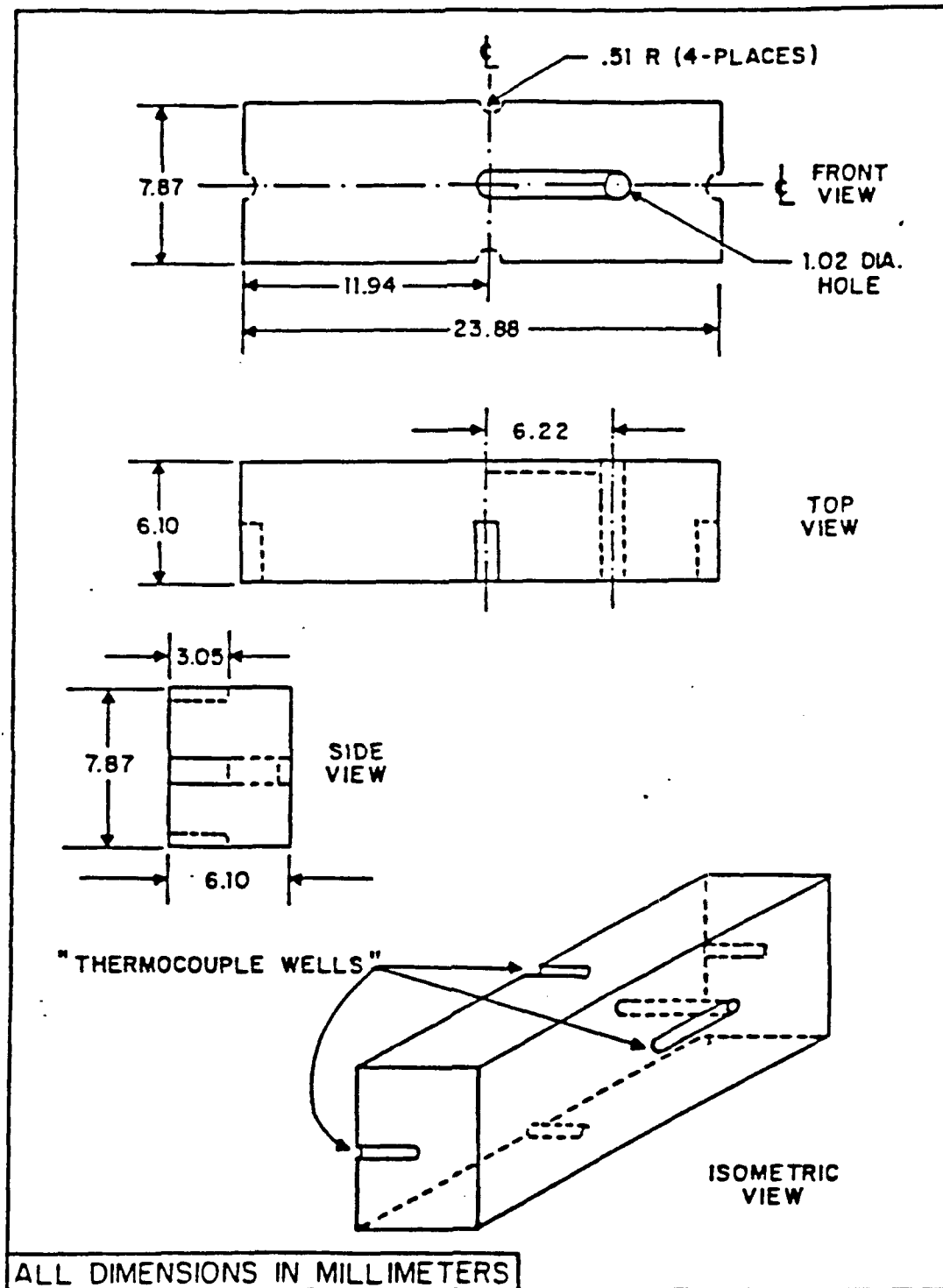


Figure 2.3. Aluminum Block and Thermocouple Location.

to handle. The same method as in measuring the front surface temperatures of the blocks was used to read the back surface temperatures of the blocks.

The next step was bonding the heaters in the grooves of 0.5 mm depth machined on the circuit board. This was done with adhesive epoxy (Omega bond 100), ensuring that the holes on the heater and plexiglass circuit board were aligned and not blocked by bonding material. Inserting the thermocouple wires attached to the blocks through the holes and making sure of proper alignment, blocks were bonded onto the heaters by means of Omega bond 101. Filling up the rest of the holes at the back of the circuit board completed the design of the new circuit board.

All thermocouples were connected to a HP-3497 data acquisition system controlled by a HP-9826 microcomputer. Power to the heaters was supplied by a 0-10 V and 0-5 A DC power supply. Channel 61 and channels 62 through 70 were connected in parallel to the power supply output and heaters. This connection then allowed measurement of the voltage drop across the precision resistors. The numbering scheme on both data acquisition system and hardware was as follows:

Channels 0 to 53: Component surface temperatures starting from chip #1 with the order of center, top, right, left, bottom and back.

Channels 54 to 56: Heat exchanger temperatures.

Channels 57 to 60 and 71 to 75: Back circuit board temperatures which allow calculation of the conduction loss.

Channel 76: Ambient temperature.

### **III. EXPERIMENTAL PROCEDURE**

#### **A. HARDWARE PREPARATION**

Upon assembling the hardware (see Figure 3.1 after Benedict, 1988), each channel on the HP-3497 data acquisition system were scanned to verify that all nine components were equally powered and all thermocouples were operating properly. Then, the following procedure was used for each chamber width:

1. Spacing of the chamber was adjusted by removing the bottom wall of the chamber and sliding the required spacers into the chamber.
2. Constant temperature bath was energized to verify there was no external and internal leakage.
3. Chamber was filled with dielectric liquid by ensuring no air bubbles were left in it.
4. The desired power level was applied to the components by adjusting the current dial on power supply.
5. As power level increased, the dial on constant temperature bath was adjusted subsequently in order to keep the average top boundary temperature at 10°C.

#### **B. DATA ACQUISITION**

Data were recorded when steady state conditions were reached. It took approximately 4-5 hours to reach the steady state depending upon the dielectric and spacing. Since the magnitude of the fluctuations (from peak to valley) at



steady state changed with the location of the component in the chamber and spacing, steady state conditions were defined separately.

When a majority of the temperatures were fluctuating less than  $0.4^{\circ}\text{C}$  (for dielectric FC-43) and less than  $1.0^{\circ}\text{C}$  (for dielectric FC-75) during 4-5 separate runs with 5-10 minute intervals, steady state was assumed.

Raw *emf* readings were recorded and analyzed by the software programs ACQUIRE, CALCDIEL, FASTSCAN and PLOT. These programs were the same as used by Pamuk (1987), Benedict (1988), Torres (1988), and Powell (1989) with some minor modifications to take care of the changing channel numbering scheme and dielectric fluid.

### **C. DATA ANALYSIS**

Data was analyzed in following fashion to get the non-dimensional heat transfer parameters ( $Nu_1$ ,  $Nu_2$ ,  $Ra_r$ ,  $Ra_b$ ) of the entire array at prescribed conditions. These parameters are defined in nomenclature.

#### **1. Calculation of the Average Wetted Surface Temperature of Component.**

Upon converting the thermocouple *emfs* to temperatures ( $^{\circ}\text{C}$ ) (See sample calculations)

$$T_{avg} = \frac{\sum_{i=1}^5 A_i T_i}{A_{total}} \quad (1)$$

where,

$A_i, T_i$   $\equiv$  Area and temperature of the  $i^{th}$  surface  
 $A_{total}$   $\equiv$  Total wetted surface area of the component.

## 2. Calculation of the Power Dissipated by Heater

$$Power = emf (voltage - emf) / R_p \quad (2)$$

where,

$voltage$   $\equiv$  Power supply voltage (Channel 61)  
 $emf$   $\equiv$  Voltage across the heaters (Channels 62 to 70)  
 $R_p$   $\equiv$  Resistance of precision resistors connected in series to the heaters ( $2 \Omega \pm 2.5\%$ ).

## 3. Calculation of the Conduction Loss Through the Circuit Board

Assuming 1-D conduction through the back surface area of the components

$$Q_{loss} = \frac{\sum_{n=1}^9 (\Delta T_n / R_c)}{9} \quad (3)$$



$$R_c = t / k_p A \quad (4)$$

$$\Delta T = T_{cb} - T_{bp} \quad (5)$$

where,

- $R_c \equiv$  Conductive resistance of the plexiglass
- $T_{cb} \equiv$  Component back surface temperatures
- $T_{bp} \equiv$  Back circuit board temperatures
- $t \equiv$  Thickness of the circuit board (Length of the conduction path)
- $k_p \equiv$  Thermal conductivity of the plexiglass
- $A \equiv$  Back surface area of the component.

#### 4. Calculation of the Heat Transfer Coefficient

Average heat transfer coefficient around the wetted surface of the component was defined as:

$$h = \frac{Q_{net}}{A_{total} (T_{avg} - T_{sink})} \quad (6)$$

$$Q_{net} = Power - Q_{loss} \quad (7)$$

$$T_{sink} = \frac{T(54) + T(55) + T(56)}{3} \quad (8)$$

where,

- $Q_{net} \equiv$  Net power dissipated by the heater
- $T_{sink} \equiv$  Average temperature of the heat exchanger, i.e., top boundary temperature of the chamber (Channels 54, 55, and 56 on hardware).

## 5. Calculation of the Thermophysical Properties of the Dielectrics

Functional relationships between the thermophysical properties and the film temperatures are listed below, where film temperature was defined as:

$$T_{film} = (T_{avg} + T_{sink}) / 2 \quad (9)$$

### a. Thermal Conductivity $k(W/mK)$

$$FC-75 \quad [0.65 - 7.8947E - 4 * T_{film}] / 10 \quad (10)$$

$$FC-43 \quad [0.666 - 9.864E - 5 * T_{film}] / 10 \quad (11)$$

### b. Density $\rho(kg/m^3)$

$$FC-75 \quad [1.825 - 0.00246 * T_{film}] * 1000 \quad (12)$$

$$FC-43 \quad [1.913 - 0.00218 * T_{film}] * 1000 \quad (13)$$

### c. Specific Heat $C_p (J/kg K)$

For all dielectrics

$$[0.241111 + 3.7037E - 4 * T_{film}] * 4180 \quad (14)$$

### d. Kinematic viscosity $\nu(m^2/s)$

$$FC-75 \quad [1.4074 - 2.964E - 2 * T_{film} + 3.8018E - 4 * T_{film}^2 - 2.7308E - 6 * T_{film}^3 + 8.1679E - 9 * T_{film}^4] * E^{-6} \quad (15)$$

$$FC-43 \quad [8.8750 - 0.47007 * T_{film} + 1.387E - 2 * T_{film}^2 - 2.1469E - 4 * T_{film}^3 + 1.3139E - 6 * T_{film}^4] * E^{-6} \quad (16)$$

**e. Thermal Expansion Coefficient  $\beta$  ( $K^{-1}$ )**

$$FC-75 \quad [0.00246 / (1.825 - 0.00246 * T_{film})] \quad (17)$$

$$FC-43 \quad [0.00218 / (1.913 - 0.00218 * T_{film})] \quad (18)$$

**f. Thermal Diffusivity  $\alpha$  ( $m^2/s$ )**

$$\alpha = k / (\rho C_p) \quad (19)$$

**6. Calculation of the Nusselt Numbers**

**a. Nusselt Number Based on the Height of the Component**

$$Nu1 = h * L1 / k_f \quad (20)$$

where,

$L1 \equiv$  Height of the components in the direction of the gravity vector

$k_f \equiv$  Thermal conductivity of the dielectric fluid at film temperature.

**b. Nusselt Number Based on the Ratio (Area/Perimeter) of the Component**

$$Nu_2 = h * L_2 / k_f \quad (21)$$

$$L_2 = \sum_{i=1}^5 (A_i / P_i) \quad (22)$$

where,

$A_i, P_i$   $\equiv$  Area and the perimeter of the  $i^{th}$  surface of the component.

**7. Calculation of the Grashof Number**

Grashof Number in this study was defined as,

$$Gr = (g \beta L^3 \Delta T) / \nu^2 \quad (23)$$

where,

$$\Delta T = T_{avg} - T_{sink} \quad (24)$$

$g$   $\equiv$  Gravitational acceleration

**8. Calculation of the Prandtl Number**

$$Pr = \nu / \alpha \quad (25)$$

**9. Calculation of the Rayleigh Numbers**

**a. Temperature Based Rayleigh Number**

$$Ra_i = Gr Pr \quad (26)$$

**b. Flux Based Rayleigh Number**

$$Ra_i = g \beta L^4 Q_{net} / (k_i \nu \alpha A_{total}) \quad (27)$$

The above procedure was repeated for each component.

## IV. RESULTS AND DISCUSSION

### A. HEAT TRANSFER MEASUREMENTS

Heat transfer measurements were done in the power level range of 0.115 W to 2.9 W per component to examine the effect of chamber width (i.e., spacing) on heat transfer parameters of the components. Two dielectric liquids, FC-75 and FC-43, were used. Five different spacings from maximum obtainable with the available chamber to minimum were applied to the chamber for each liquid. These spacings were 42 mm, 30 mm, 18 mm, 11 mm and 7 mm. During the experiments top and bottom boundary conditions were kept constant at 10°C and insulated respectively.

Component surface temperatures and nondimensional heat transfer parameters were both tabulated and plotted. Array-averaged component temperatures and nondimensional parameters (i.e.,  $Nu1$  and  $Ra_i$ ) of the entire array were also plotted for each fluid to present the effect of spacing in both dimensional and nondimensional terms.

Due to the similar behavior of the components on the same row, correlation formulas which relate the row-averaged and array-averaged  $Nu1$  and  $Ra_i$  were obtained in the form of  $Nu1 = a Ra_i^b$ , where  $a$  and  $b$  are constant.

In the case of FC-75 and spacings of 30 mm and 7 mm, and in the case of FC-43 and spacing of 7 mm, surface temperature fluctuations of Channel 0 (i.e., Chip #1 front surface temperature), 12 (i.e., Chip #3 front surface temperature), 31

(i.e., Chip #6 top surface temperature) were recorded at steady state for a period of 200 sec.

### 1. Results for FC-75

Surface temperature measurements and nondimensional form of the data in terms of  $Ra_i$ ,  $Ra_o$ ,  $Nu1$  and  $Nu2$  for each spacing are presented in Tables 1 through 35 in Appendix C.

For the graphical representation of the results, two sets of plots were generated. The first set from Figure 4.1 to 4.5 represents the heat transfer behavior of the components in nondimensional terms (i.e.,  $Ra_i$  vs.  $Nu1$ ). The second set represents the averaged behavior of the entire array in both temperature (Figure 4.6) and nondimensional terms (Figure 4.7).

As is seen from the first set, the data reveal almost a single slope in the range  $10^7 < Ra_i < 2 * 10^8$ . The data obtained at the lowest power level tended to deviate from this behavior. The maximum spread in magnitude of Rayleigh numbers of the components at a power setting of 2.9 W and 7 mm spacing was less than 7% of the highest  $Ra_i$ . The maximum deviation in Nusselt numbers ( $Nu1$ ) of the components was met at Rayleigh number of  $1.8 * 10^8$  for the spacings of 42 mm and 30 mm. The magnitude of the maximum deviation from the array-averaged  $Nu1$  was  $\pm 1.45$  (i.e.,  $\pm 7\%$ ) which corresponds to 6°C temperature difference between the components having maximum and minimum average temperatures. Deviation from the array averaged  $Nu1$  was less than  $\pm 0.5$  for other spacings (i.e., 18 mm, 11 mm, 7 mm).

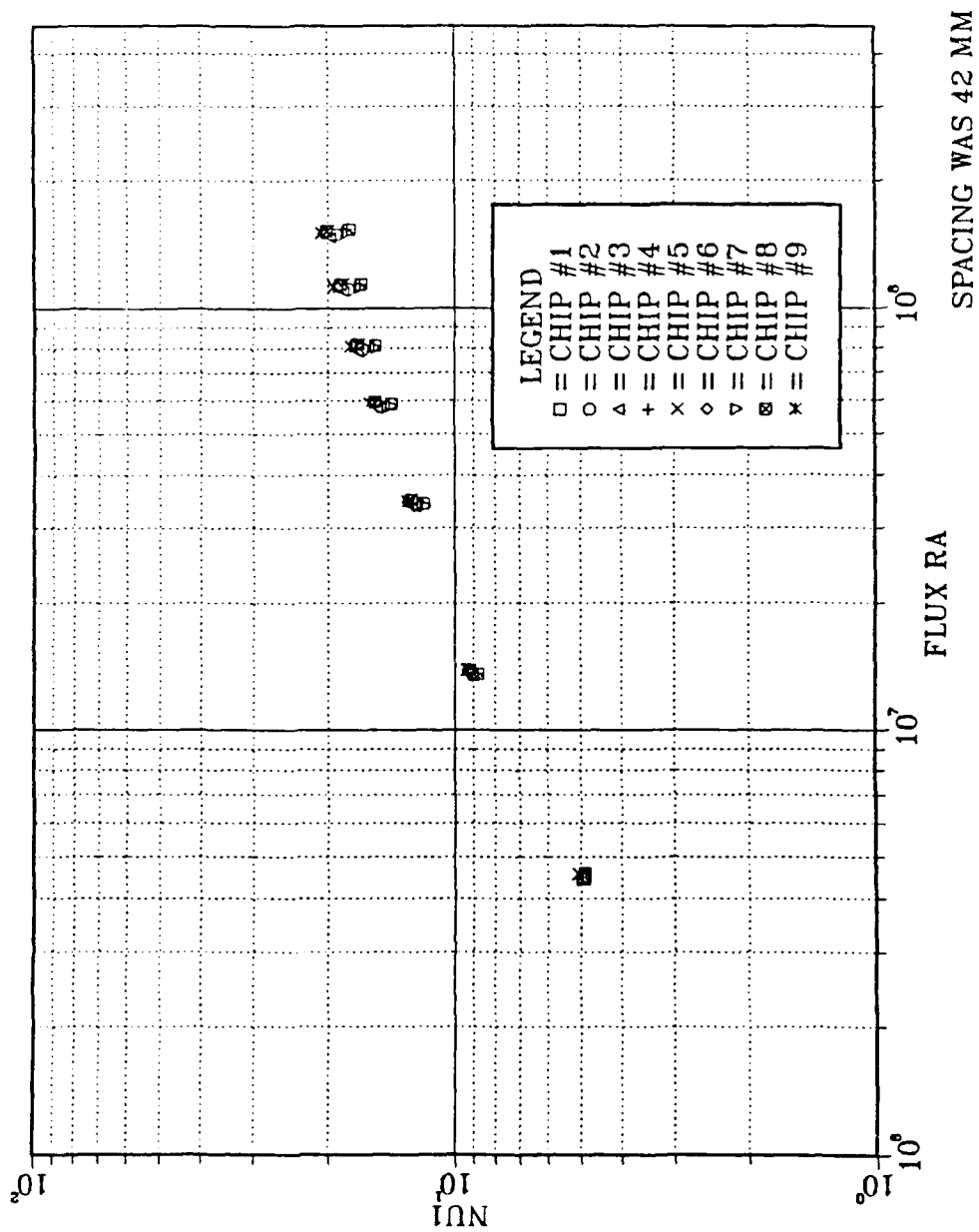


Figure 4.1.1. Plot of Nu1 vs. Ra, for FC-75 and 42 mm Spacing



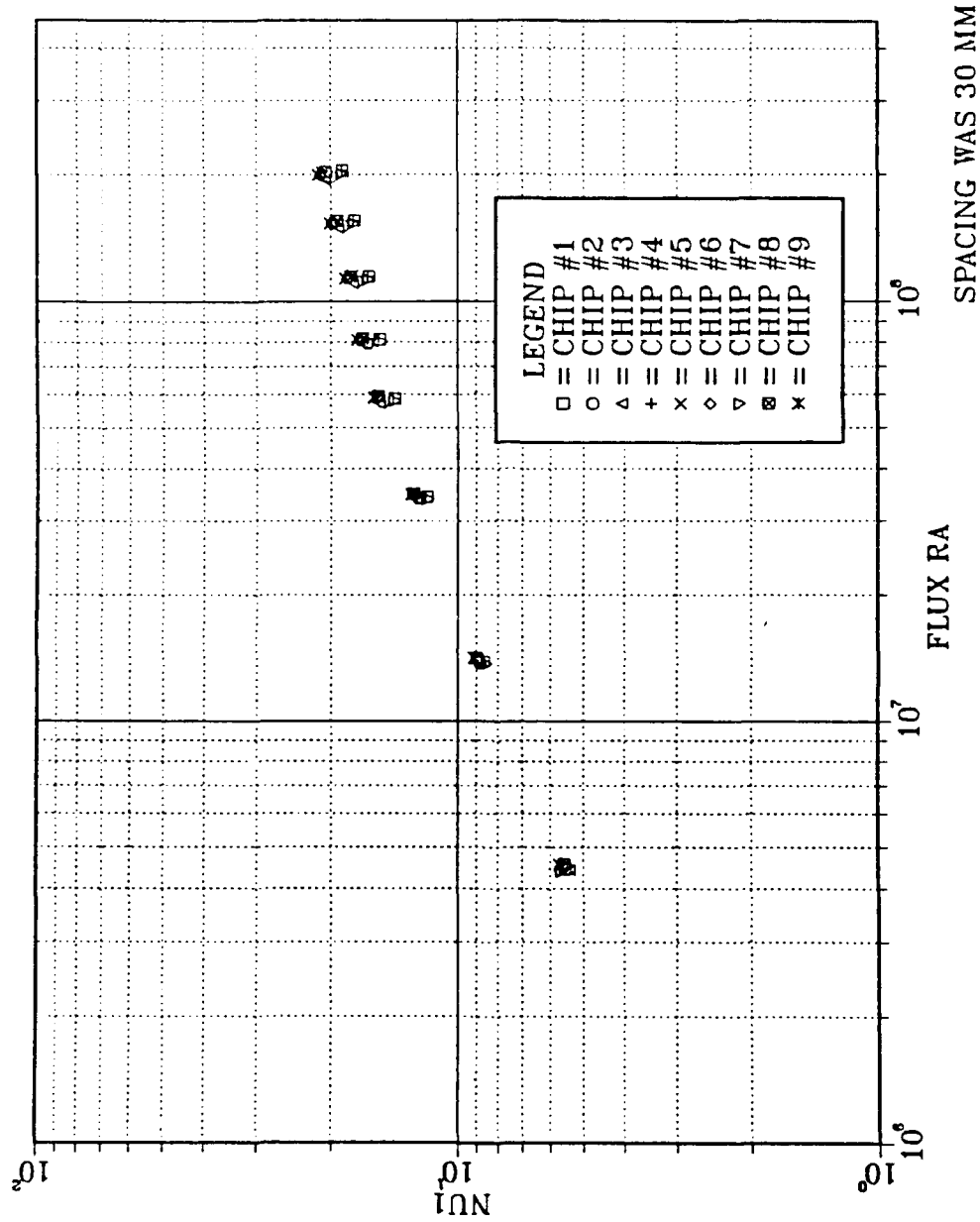


Figure 4.2. Plot of Nu1 vs. Ra, for FC-75 and 30 mm Spacing

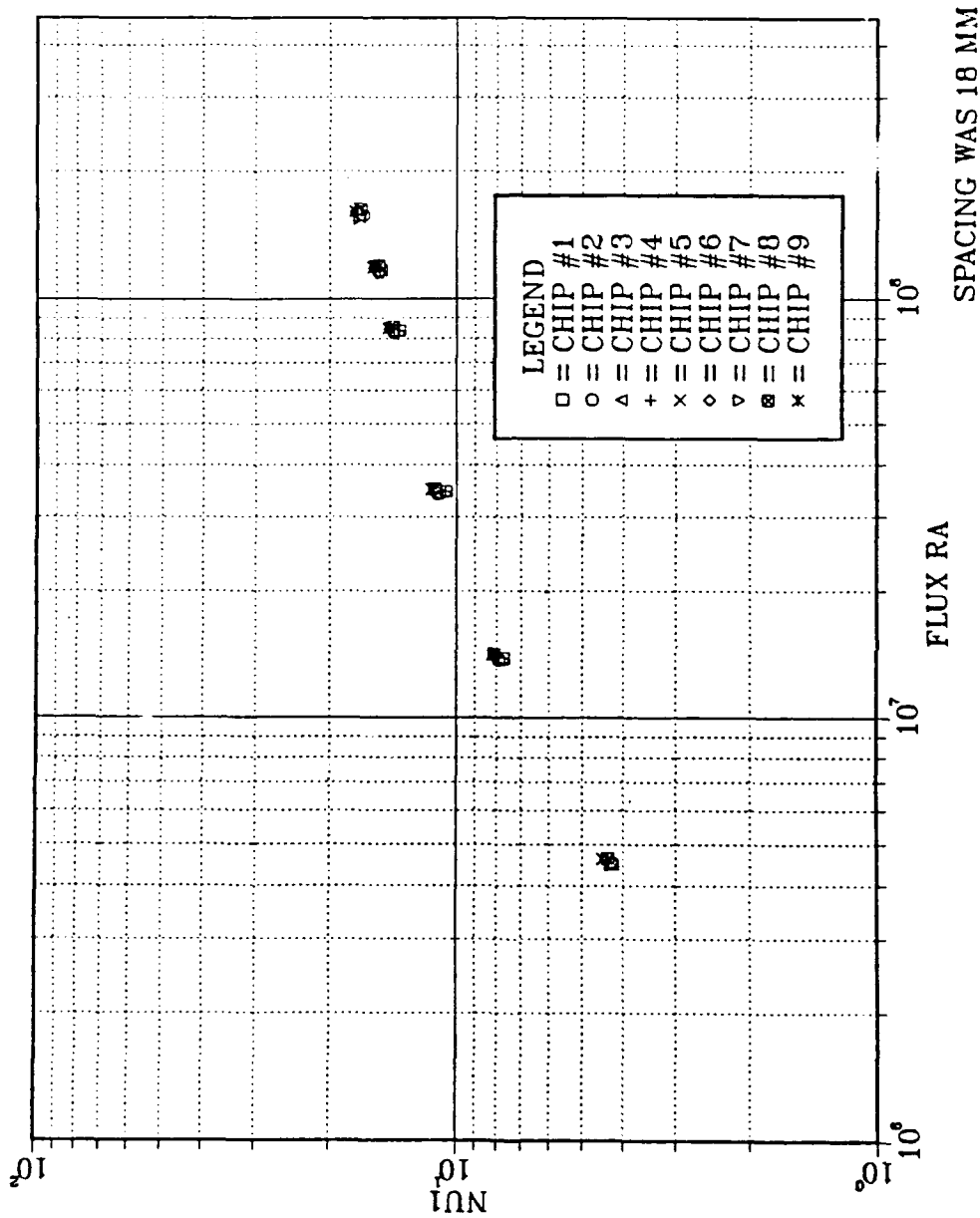


Figure 4.3. Plot of Nu1 vs. Ra, for FC-75 and 18 mm Spacing

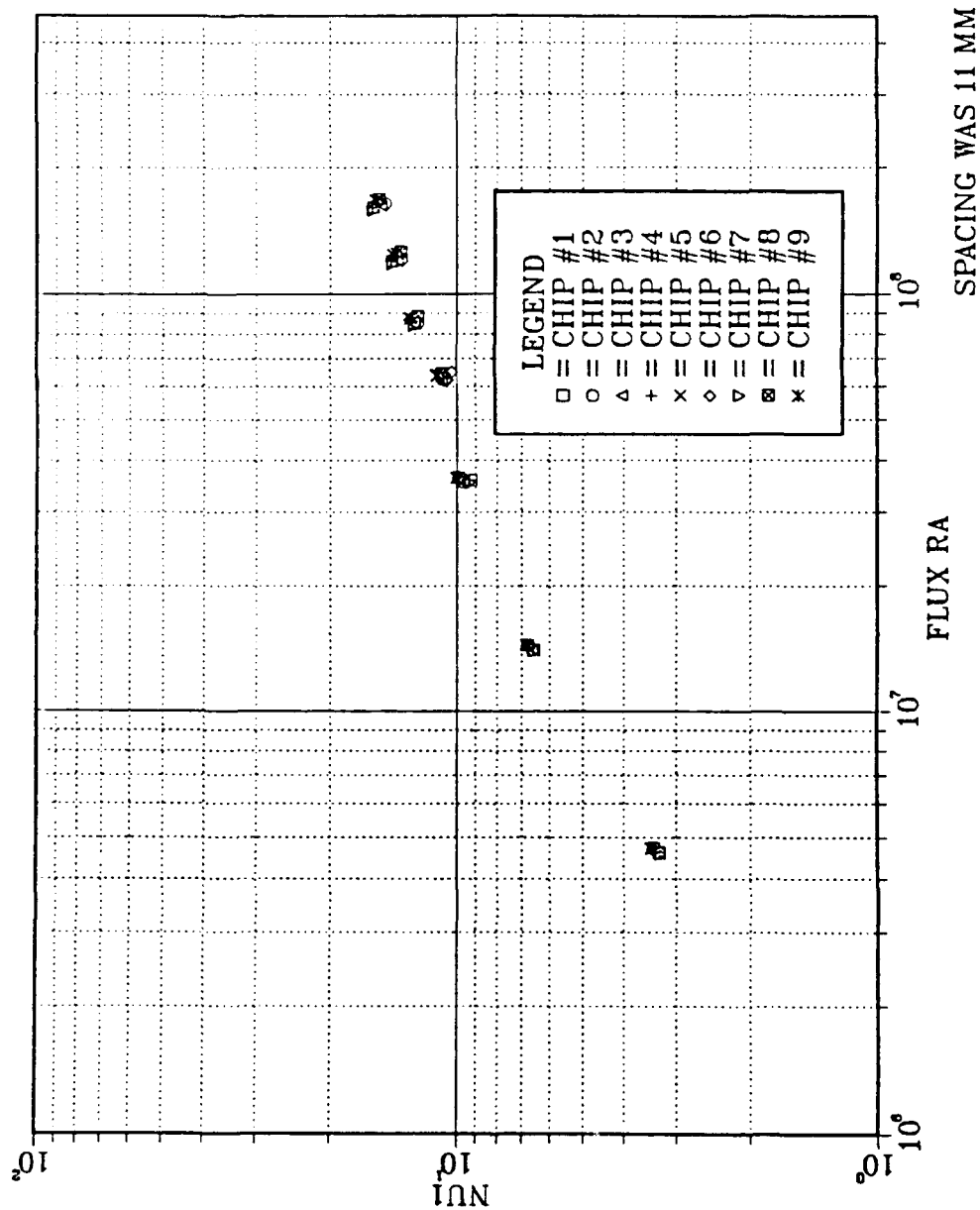


Figure 4.4. Plot of Nu1 vs. Ra, for FC-75 and 11 mm spacing

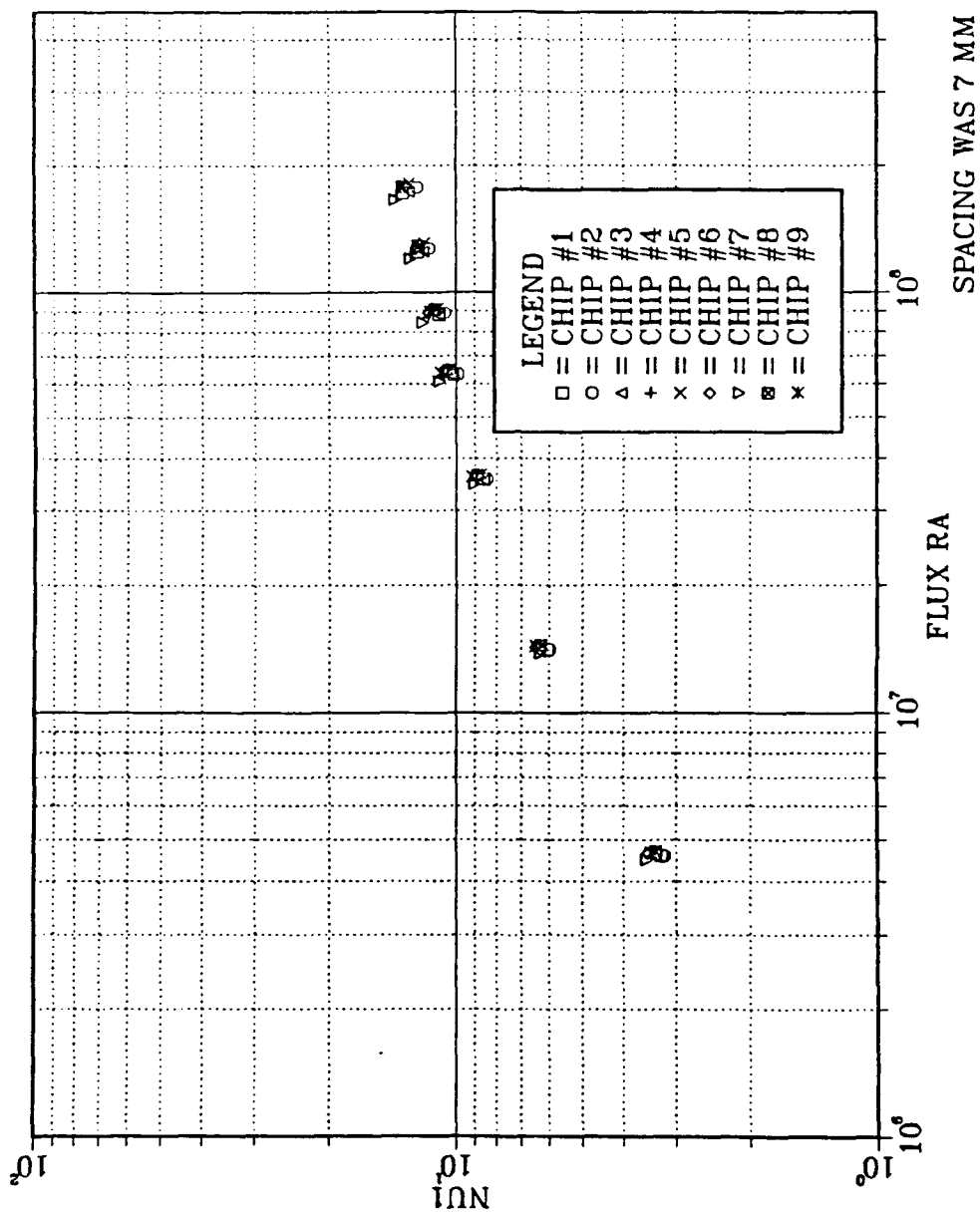


Figure 4.5. Plot of Nu1 vs. Ra, for FC-75 and 7 mm spacing

Due to similar behaviors of the components in the array, array-averaged plots in both nondimensional ( $Ra$ , vs.  $Nu1$ ) and dimensional terms were generated. These plots then allowed discussion of the effect of spacing on heat transfer characteristics of the entire array.

Reviewing Figure 4.7, an interesting phenomena arises in the range  $10^7 < Ra, < 2 * 10^8$ . In this Rayleigh Number range data points indicate almost a constant slope regardless of spacing. The slopes of best fit lines obtained excluding the data points at Rayleigh Number of  $4.5 * 10^6$  were between 0.296 and 0.340. This behavior then allowed the correlation of the effect of spacing (see section 5).

Reviewing Figure 4.6, a decrease in spacing caused an increase in component average temperatures throughout the array. Array-averaged temperature increase reveal almost a single slope for each spacing, but it became steeper as spacing decreases. The magnitude of temperature increase between the chamber widths of 42 mm and 7 mm was almost 3°C at 0.115 W power level. It increased up to 15°C at 2.9 W power level. A possible explanation may be that, at low power levels there is very little effect of decrease in spacing on weak circulating flow, so boundary conditions of the chamber dominates the heat transfer characteristics. At high power levels, decrease in spacing disturbs the strong flow around the components and this affects the heat transfer characteristics. The temperature difference between the surfaces of the each individual components was not significant and it was less than 0.5°C during the experiments. The

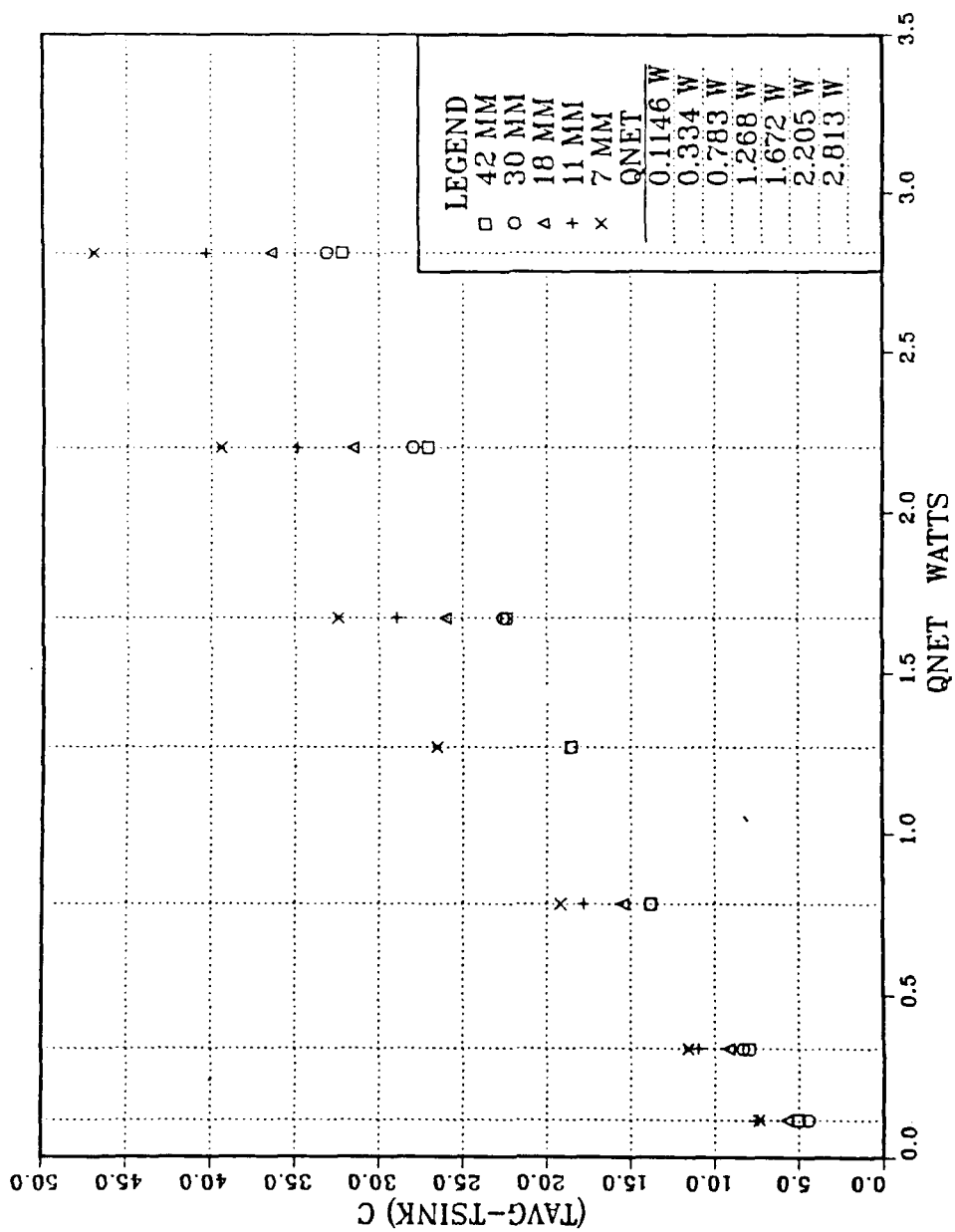


Figure 4.6. Plot of Array-averaged ( $T_{avg} - T_{sink}$ ) vs.  $Q_{net}$  for FC-75 and all Spacings

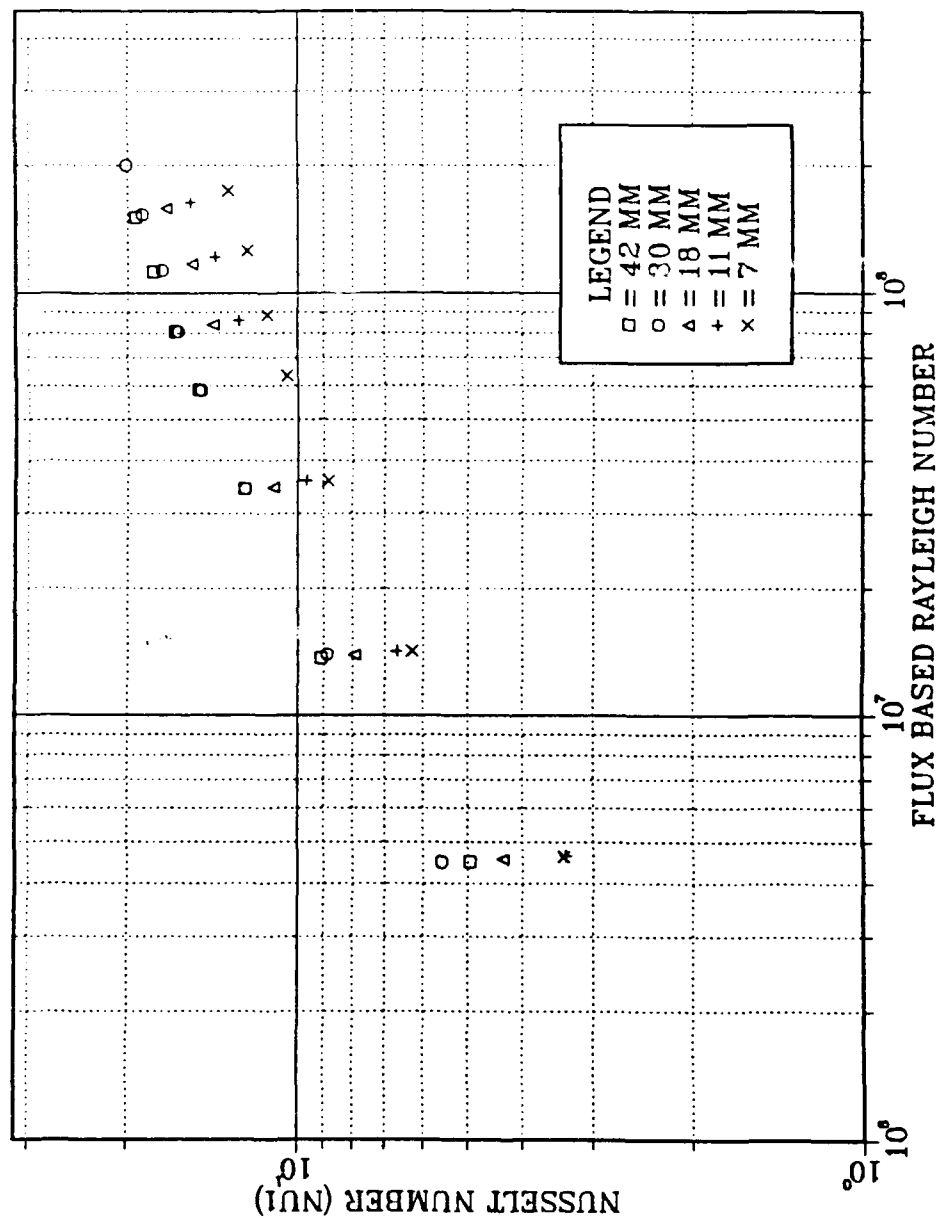


Figure 4.7. Plot of Array-averaged  $Nu_1$  vs.  $Ra_1$  for FC-75 and all Spacings

components in the same row behaved similarly in both temperature and nondimensional parameters except at the smaller spacings.

Mass flow rate of coolant through the effective width of the heat exchanger was decreased subsequently with decreasing spacing. This caused some increase between the coolant outlet and inlet temperature. As a result of that, the components in the column closer to the outlet of the heat exchanger had higher temperatures than the components in the same row but in the other two columns.

For the chamber widths of 42 mm and 30 mm, the order of increasing surface temperatures of the rows was bottom, middle, top. Up to power level of 2.25 W for 18 mm and 1.7 W for 11 and 7 mm, this trend did not change. After the power levels described above, the middle row components had the highest average temperatures and the bottom row components had the lower average temperatures. In any case, the maximum temperature difference between the components on different rows did not exceed 6°C.

## **2. Comparison with Earlier Data**

Using dielectric fluid FC-75, setting the top and bottom boundaries to 10°C and insulated respectively, data for 30 mm chamber width were presented in Figure 4.2 as  $Ra$ , vs.  $Nu1$ .

Averaged non-dimensional heat transfer parameters of the entire array for various power levels both from this study and that of Torres (1988) were plotted in Figure 4.8.



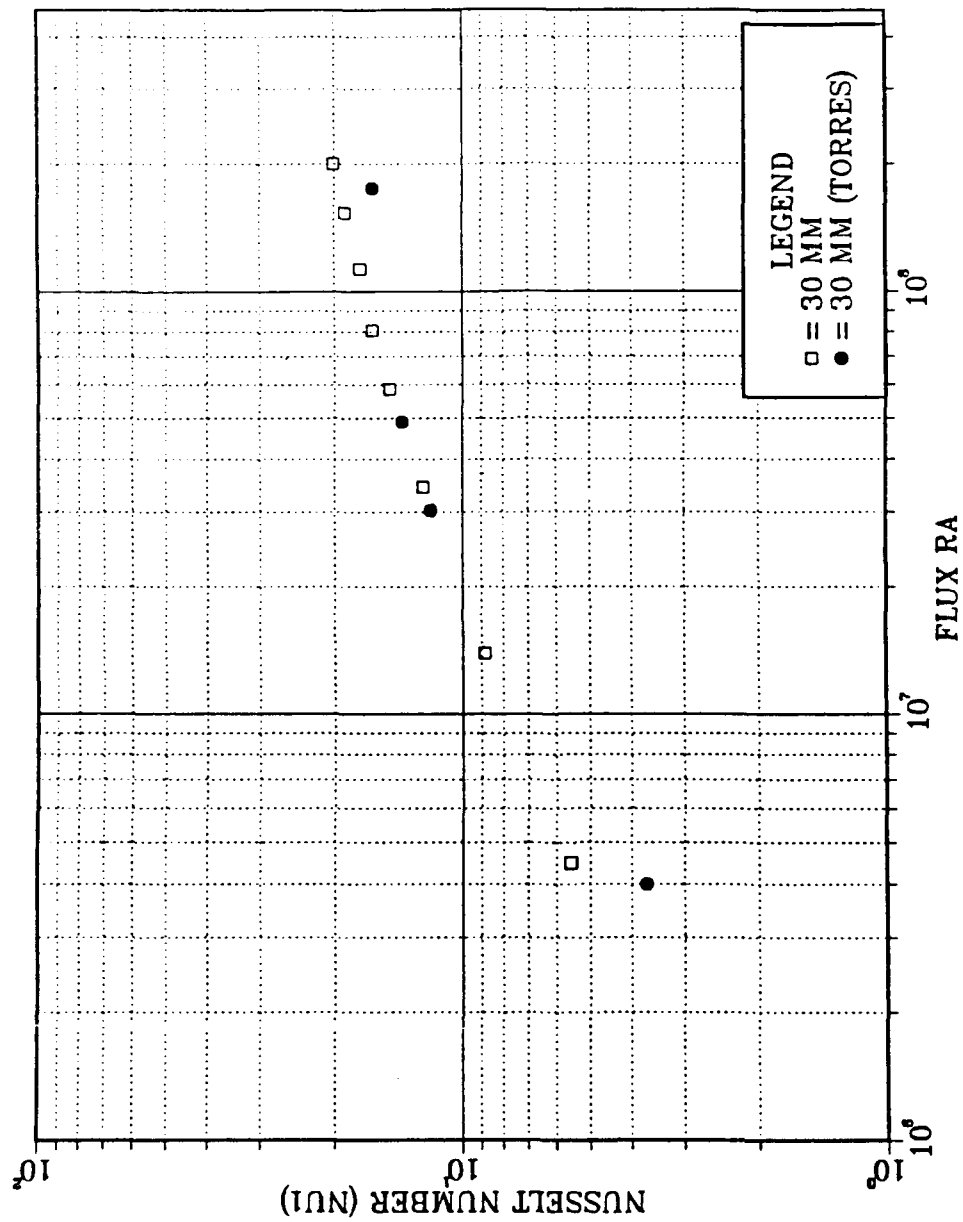


Figure 4.8. Plot of Array-averaged Nu1 vs. Ra, From Both This Study and Torres (1988) for FC-75 and 30 mm Spacing

Comparing the results with Torres' data obtained with the same boundary conditions and chamber width but different spacing on component arrangement and smaller chamber dimensions, good agreement was found at the middle range power levels. At very high and very low power levels, Torres (1988) obtained smaller Nusselt numbers. This may be due to effect of the differences in the amount of the liquid in the two chambers.

### **3. Results for FC-43**

Surface temperature measurements and Nusselt number versus Rayleigh number form of the data for each spacing are presented in Tables 36 through 69 in Appendix C.

Two sets of plots as in the FC-75 case were produced to present the data graphically.

The first observation as a result of high fluid Prandtl number was an increase in average component surface temperatures and decrease in Rayleigh numbers of the components.

Reviewing Figures 4.9 to 4.13, the data indicate almost a single slope except the one obtained at 0.115 W power level. This was the general trend of data which was experienced in the case of FC-75 and also in previous studies.

The maximum spread in magnitude of Rayleigh numbers was almost 12% of the highest  $Ra$ , after the power level of 1.3 W for spacings of 11 and 7 mm. Maximum spread in magnitude of  $Nu1$  met at 2.9 W power level for 7 mm spacing was 1.51. The deviation from the array averaged  $Nu1$  was  $\pm 7\%$  which

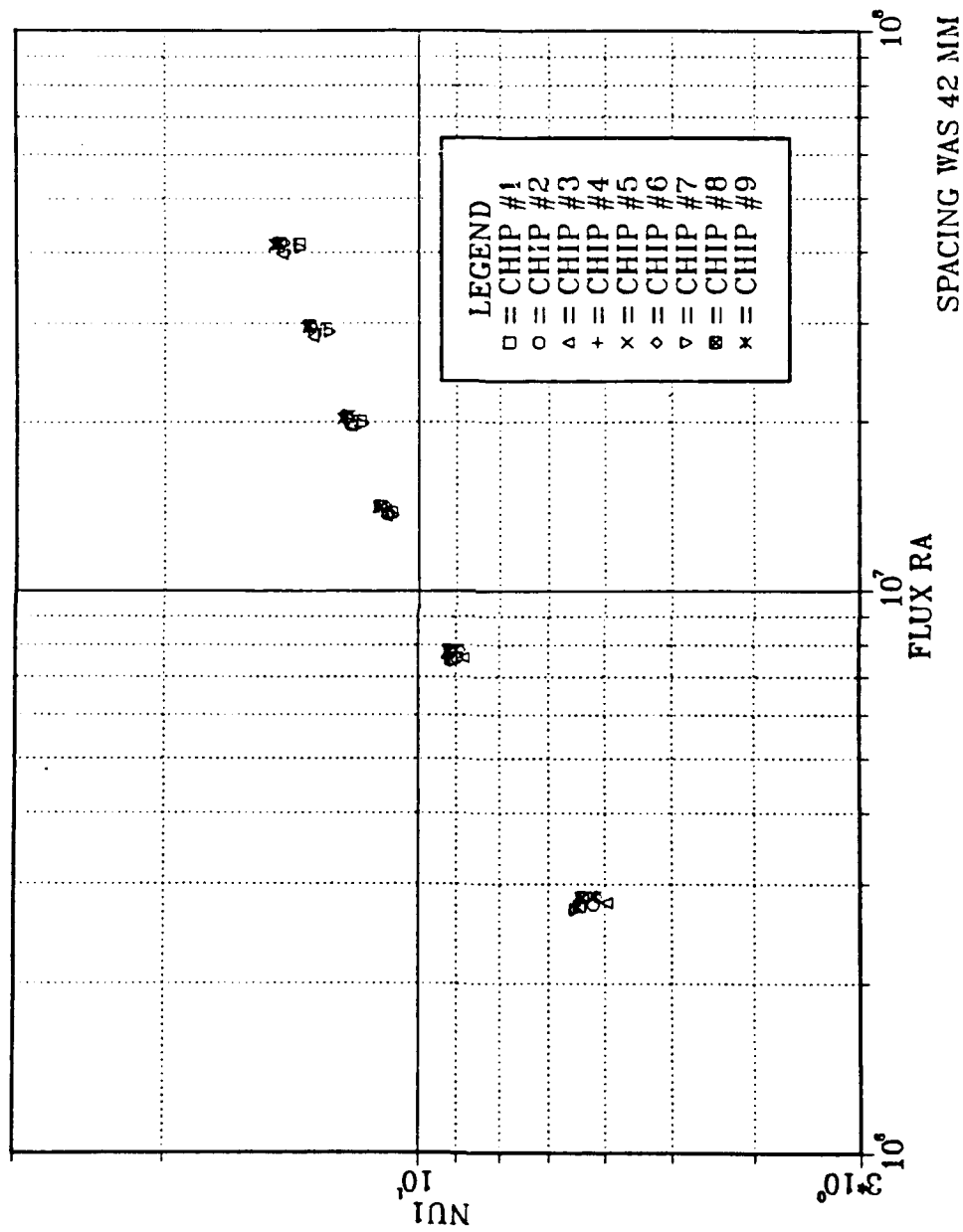


Figure 4.9. Plot of Nu1 vs. Ra, for FC-43 and 42 mm Spacing

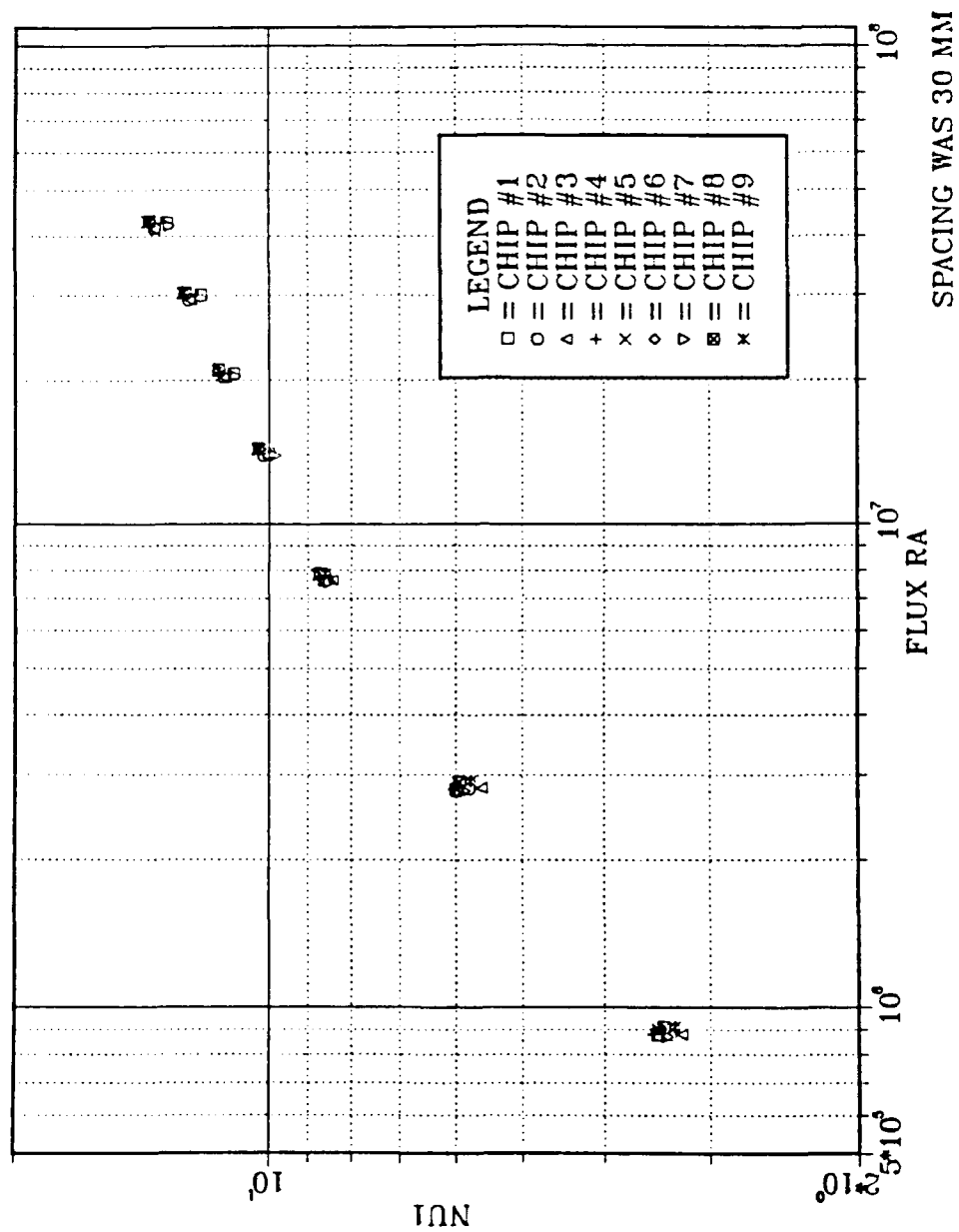


Figure 4.10. Plot of Nu1 vs. Ra, for FC-43 and 30 mm Spacing

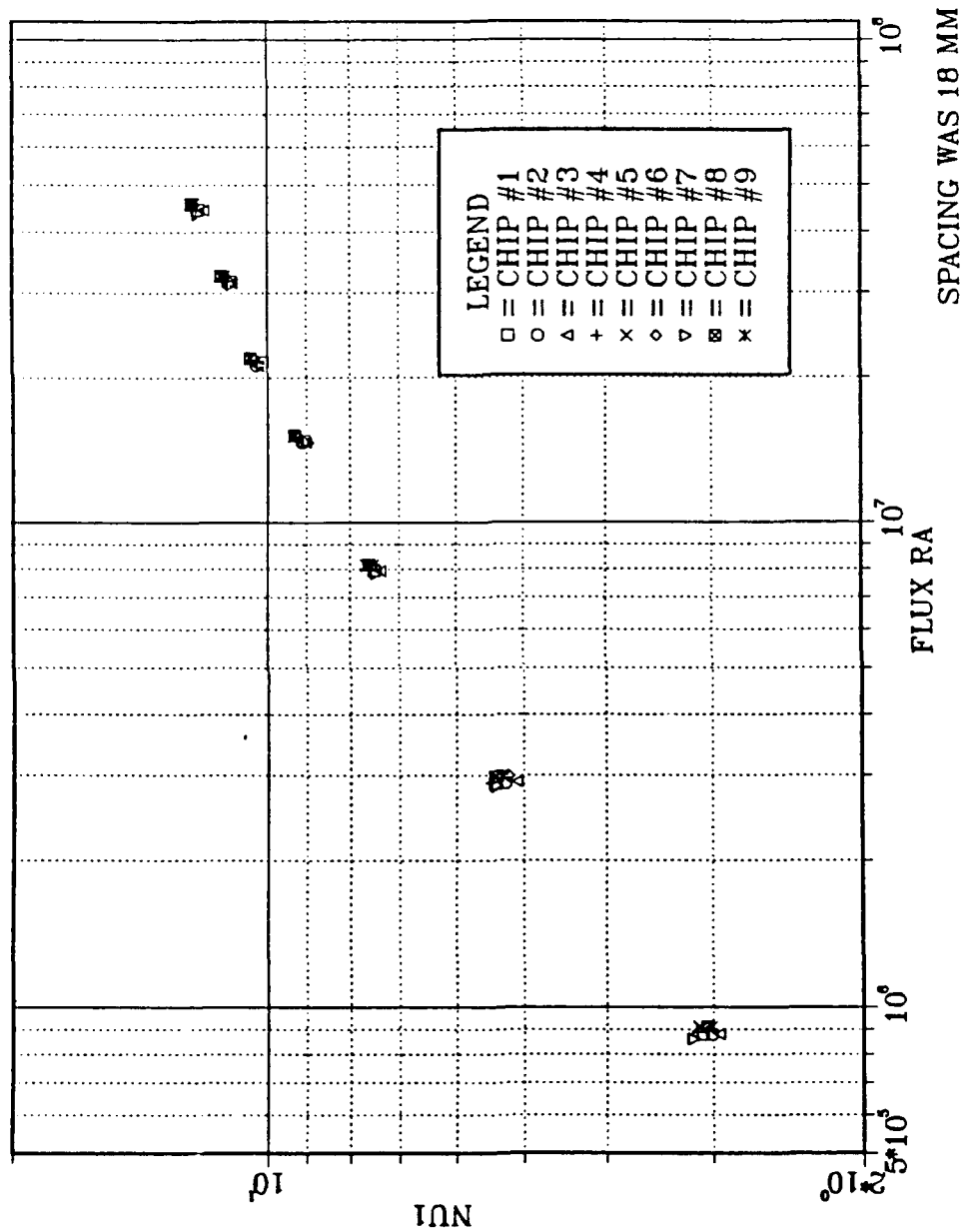


Figure 4.11. Plot of Nu1 vs. Ra, for FC-43 and 18 mm Spacing

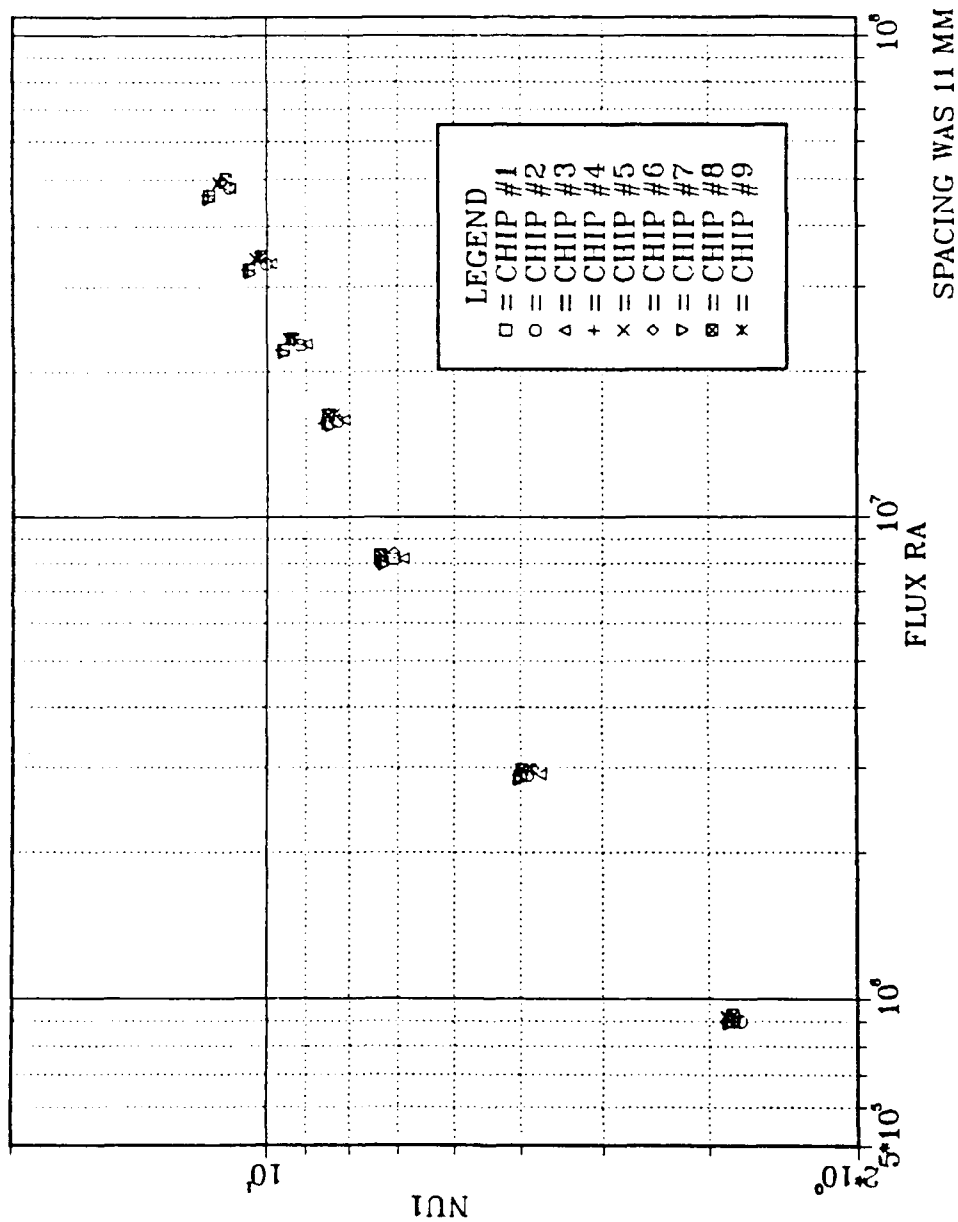


Figure 4.12. Plot of Nu1 vs. Ra, for FC-43 and 11 mm Spacing

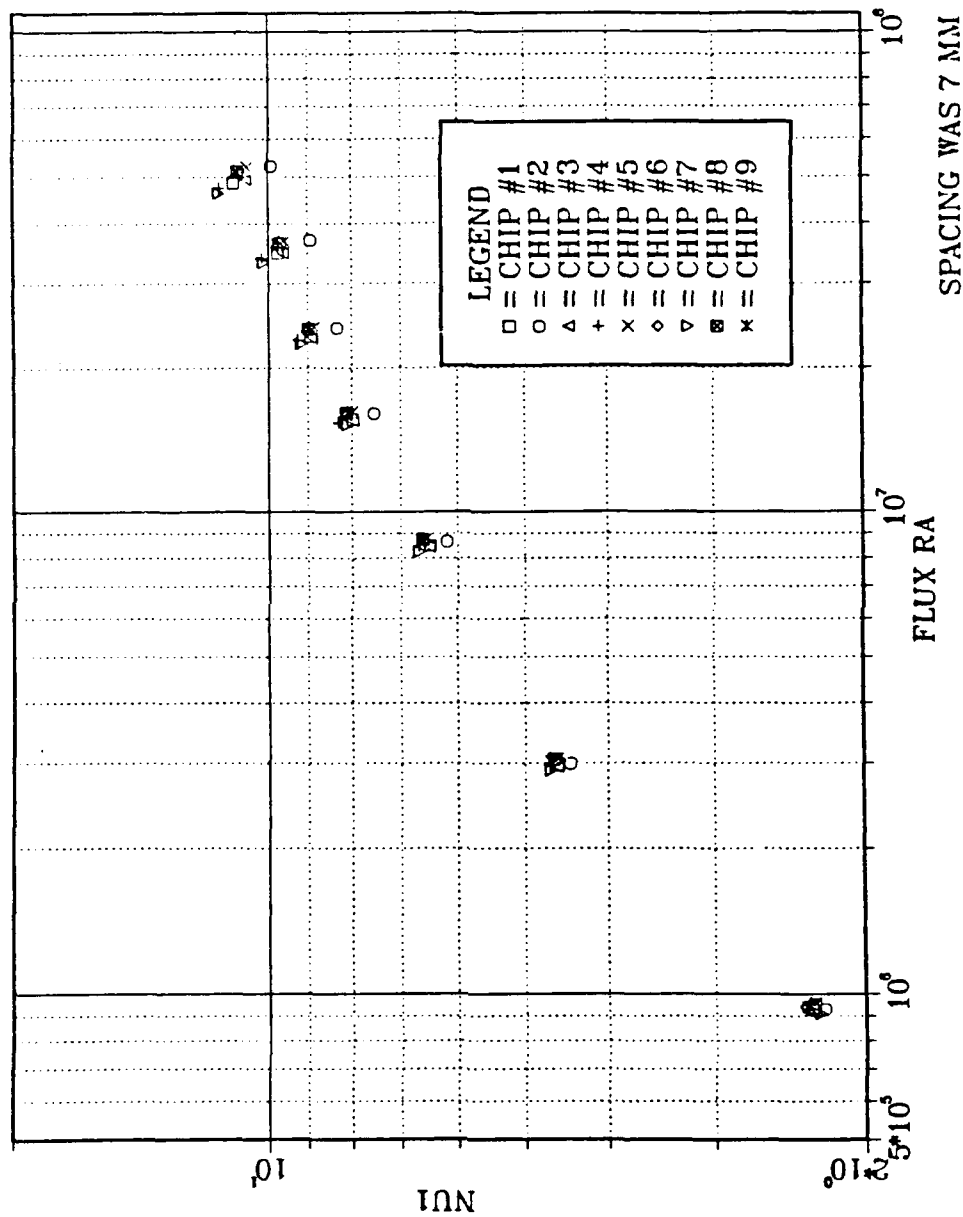


Figure 4.13. Plot of Nu1 vs. Ra, for FC-43 and 7 mm Spacing

corresponds to 8°C temperature difference between the components having maximum and minimum average temperatures.

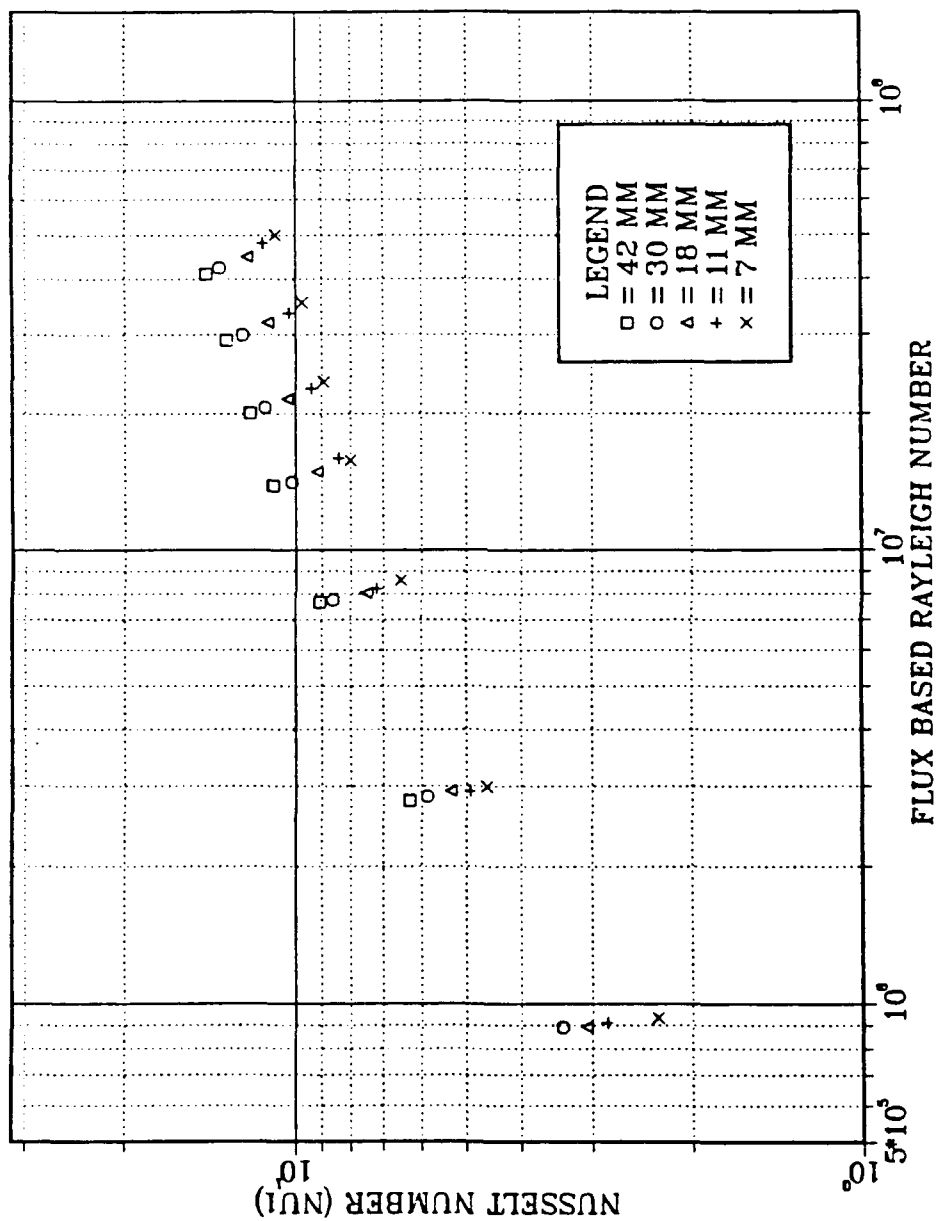
As is seen in Figure 4.13, for the spacing of 7 mm, Chips #2 and 7 tend to deviate from other data points. As was mentioned before, a possible reason for that is, almost 2.5°C temperature difference between the ends (correspond to inlet and outlet of the heat exchanger) of the top boundary. Some change in design of the heat exchanger which allows an increase in the mass flow rate of the coolant would result obtaining better data for this spacing.

Reviewing Figure 4.14, the same behavior of data points as in FC-75 was observed. In the range  $3 * 10^6 < Ra_f < 5 * 10^7$  data points reveal almost a constant slope regardless of spacing. The slopes of best fit lines were between 0.293 and 0.308.

As is seen from Figure 4.15, decreasing spacing caused an increase in component surface temperatures throughout the array. The magnitude of the temperature increase between the chamber widths of 42 mm and 7 mm was almost 3°C at 0.115 W power level and 13°C at 2.9 W power level.

For the spacings of 42 and 30 mm, the temperature difference between the components having maximum and minimum surface temperatures in the array was less than 1.5°C. For 18 mm spacing, the component surface temperatures were almost equal regardless of power level. For the spacings of 11 mm and 7 mm, the bottom row had the lowest temperatures. The middle and top row





**Figure 4.14. Plot of Array-averaged  $Nu_1$  vs.  $Ra$ , for FC-43 and All Spacings**

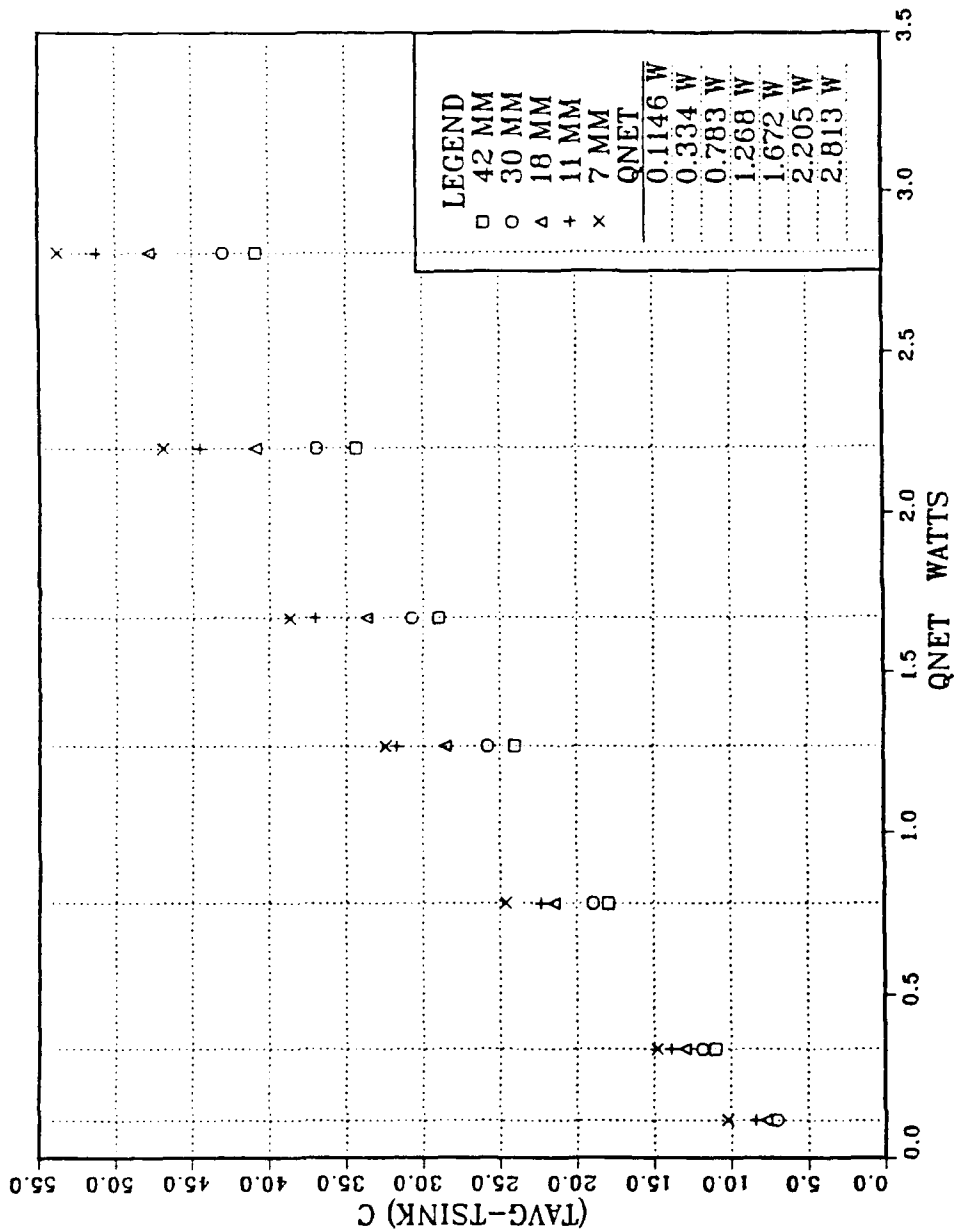


Figure 4.15. Plot of Array-averaged ( $T_{avg} - T_{sink}$ ) vs.  $Q_{net}$  for FC-43 and All Spacings

behaved similarly at 11 mm spacing but an increase in middle row temperatures over the top row was observed at 7 mm spacing.

#### **4. Correlations of the Non-dimensional Data**

Due to the similar behavior of the components in the same row, plots of row-averaged and entire array-averaged  $Nu1$  vs.  $Ra_r$  were produced for each spacing and fluid. Using a computer software program "TABLECURVE," the best fit correlation formulas were obtained for each case in the form of  $Nu1 = a Ra_r^b$  where  $a$  and  $b$  are constant. Both the nondimensional row-averaged and array-averaged data and correlation formulas were plotted in Figures 4.16 through 4.20 for FC-75, and Figures 4.21 through 4.25 for FC-43.

#### **5. Formulation of Effect of Spacing**

To formulate the effect of spacing on nondimensional parameters (i.e.,  $Ra_r$  and  $Nu1$ ), constant slope behavior of the data in the range  $10^7 < Ra_r < 2 * 10^8$  for FC-75 and  $3 * 10^6 < Ra_r < 5 * 10^7$  for FC-43 were used. Only array-averaged nondimensional parameters were considered in this study.

Since the slope was independent of the chamber width and fluid Prandtl number which was covered in this study, best fit equations were modified to the equations in the form of  $Nu1 = a Ra_r^{0.3}$  to give minimum deviation from original best fit equations.

The data points and modified best fit equations for each fluid were presented in Figures 4.26 and 4.27.

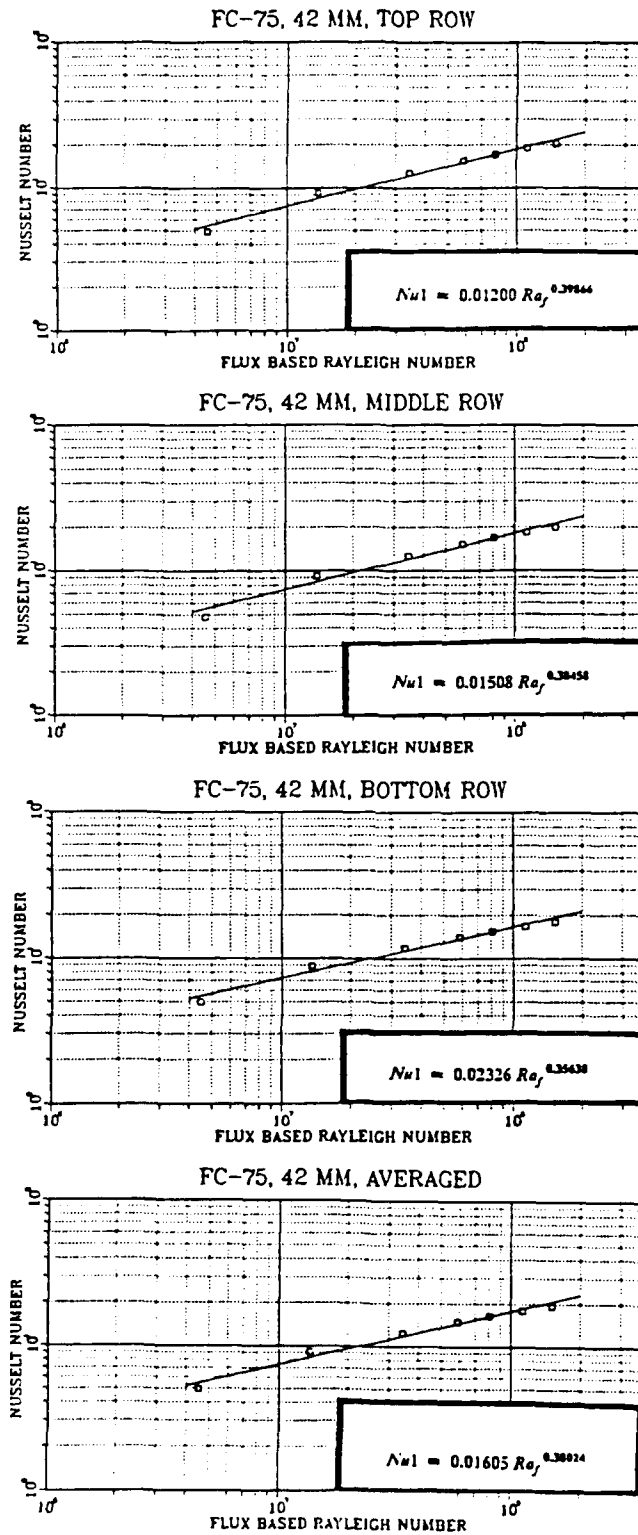


Figure 4.16. Plot of Row/Array-averaged  $Nu_1$  vs.  $Ra_f$  and Curve Fit Equations for FC-75 and 42 mm Spacing

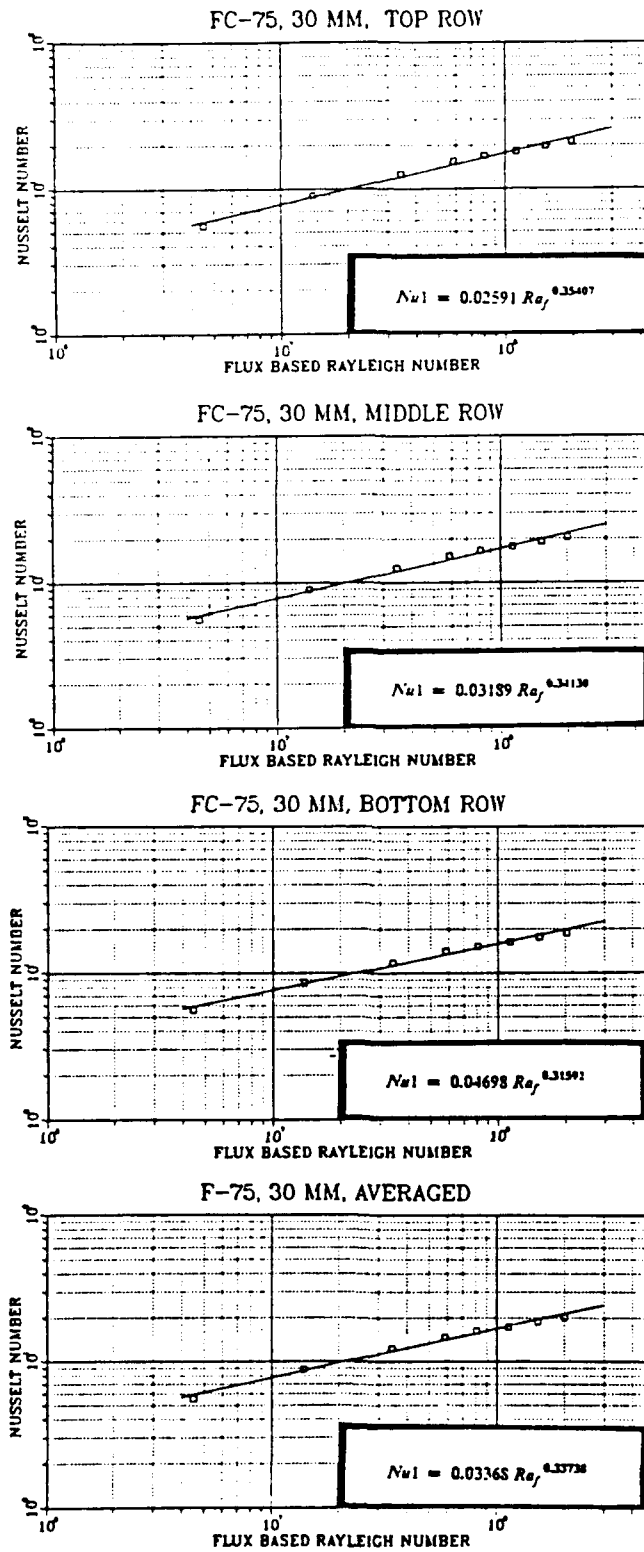


Figure 4.17. Plot of Row/Array-averaged  $Nu_1$  vs.  $Ra_f$  and Curve Fit Equations for FC-75 and 30 mm Spacing

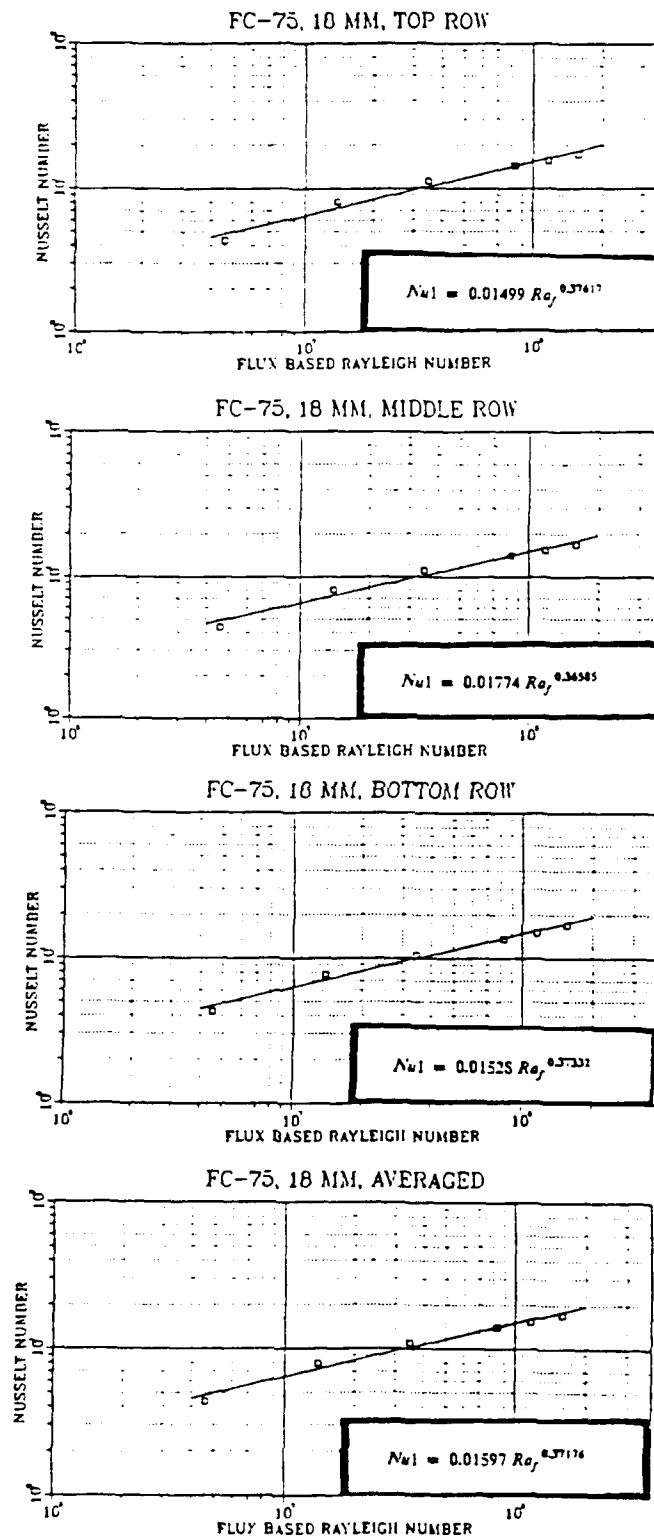


Figure 4.18. Plot of Row/Array-averaged  $Nu_1$  vs.  $Ra_f$  and Curve Fit Equations for FC-75 and 18 mm Spacing

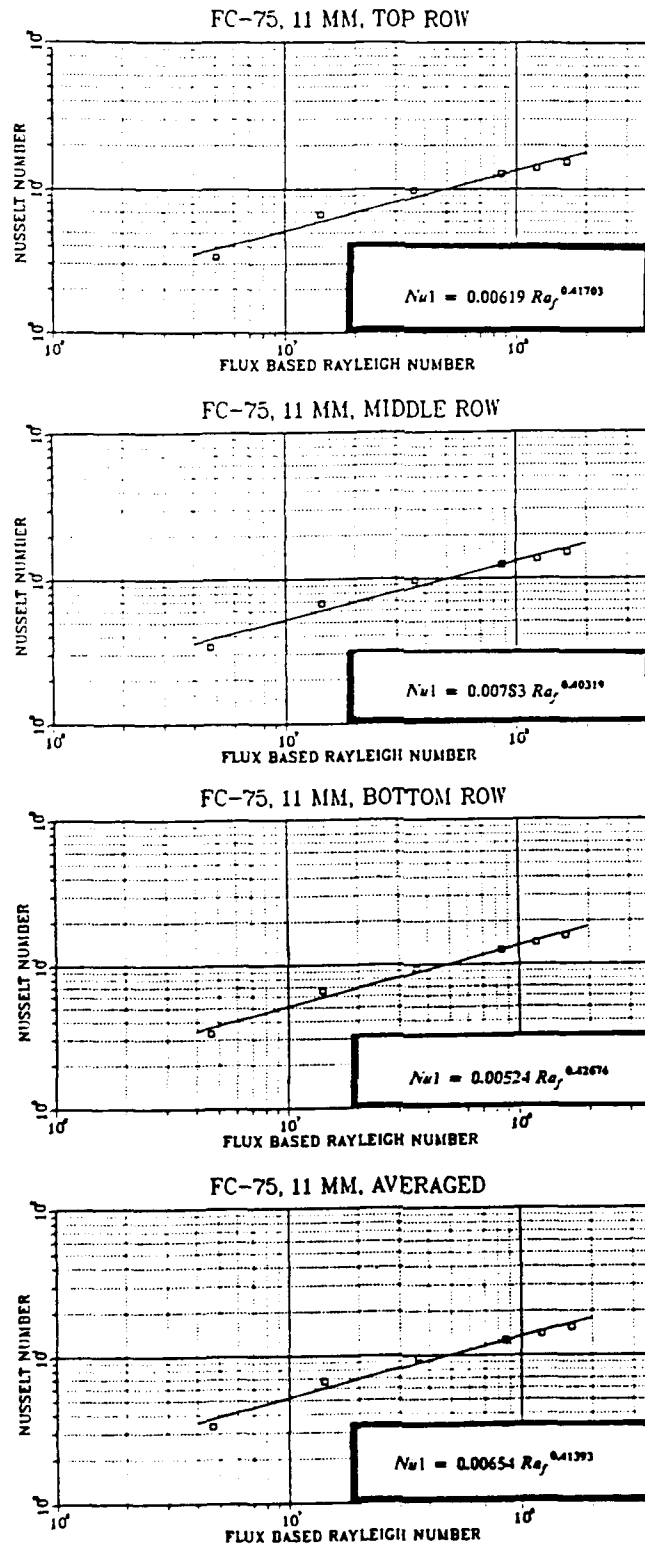


Figure 4.19. Plot of Row/Array-averaged  $Nu1$  vs.  $Ra_f$  and Curve Fit Equations for FC-75 and 11 mm Spacing

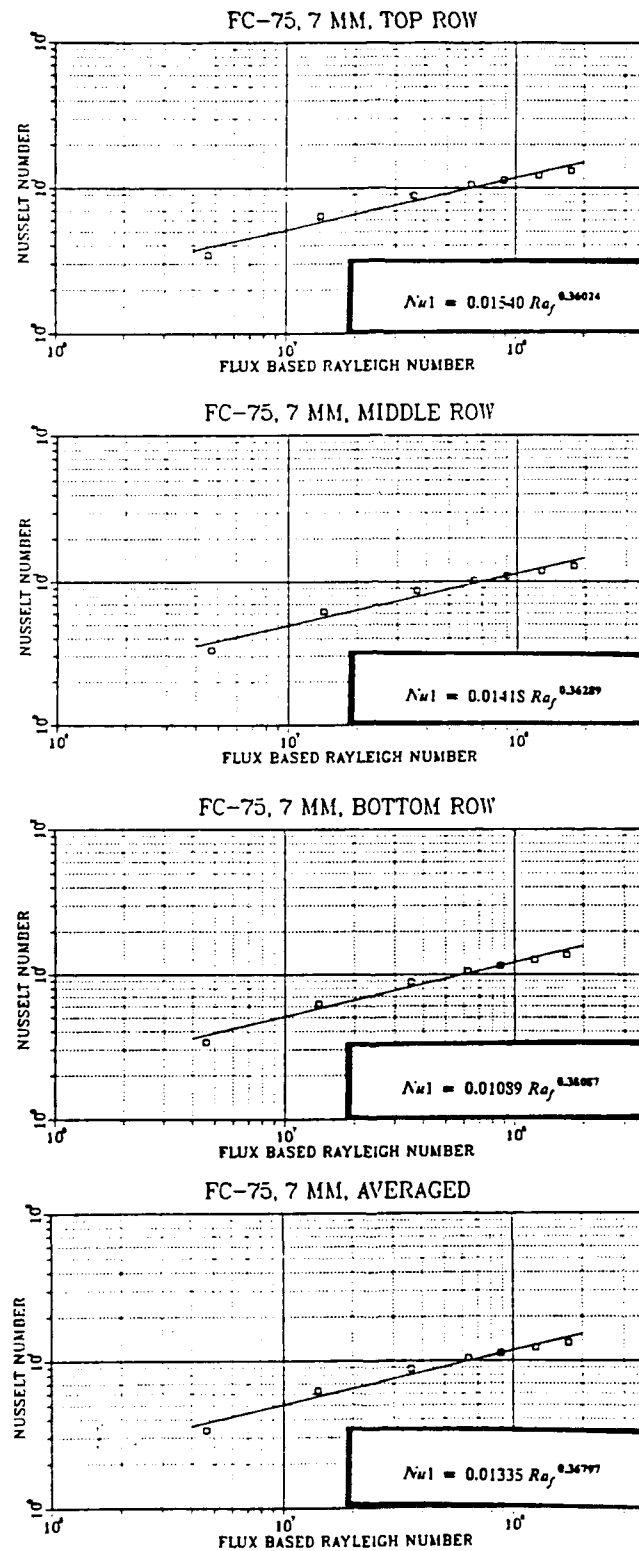


Figure 4.20. Plot of Row/Array-averaged  $Nu_1$  vs.  $Ra_f$  and Curve Fit Equations for FC-75 and 7 mm Spacing



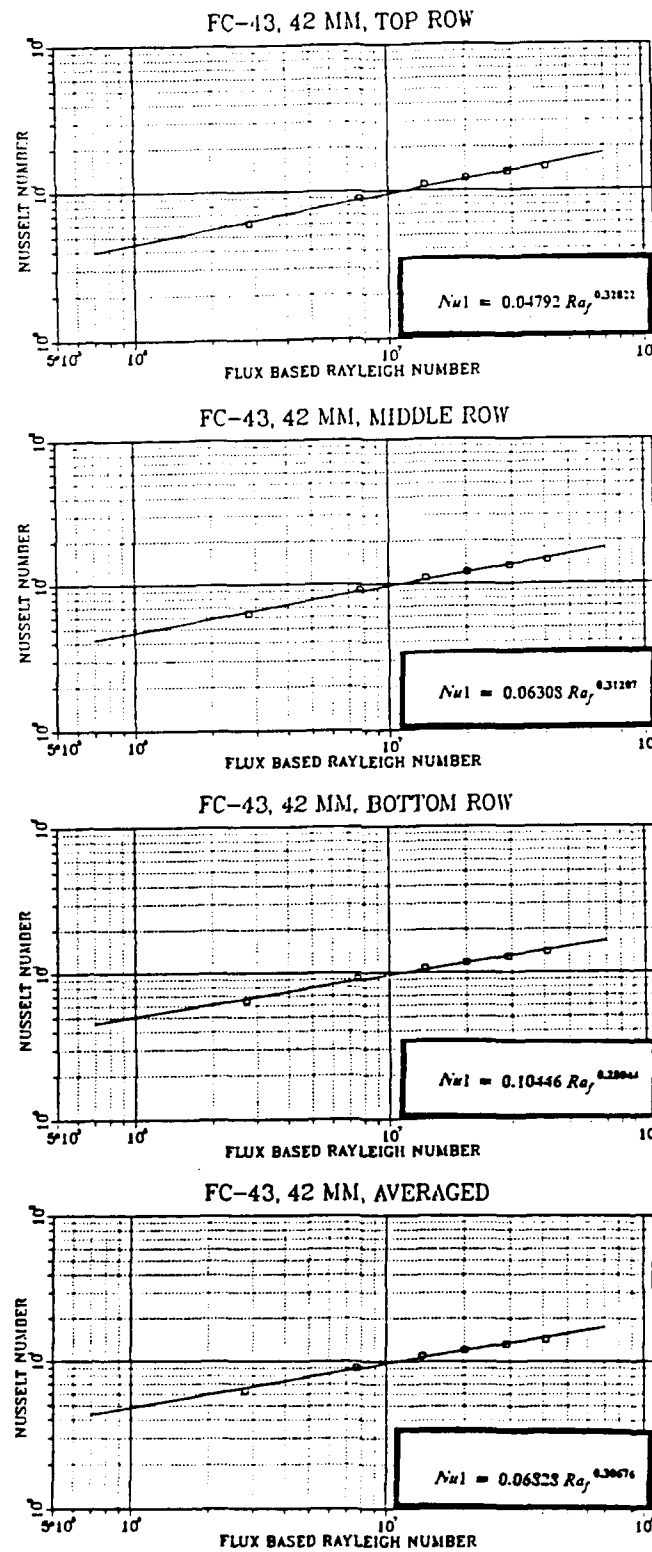


Figure 4.21. Plot of Row/Array-averaged  $Nu1$  vs.  $Ra_f$  and Curve Fit Equations for FC-43 and 42 mm Spacing

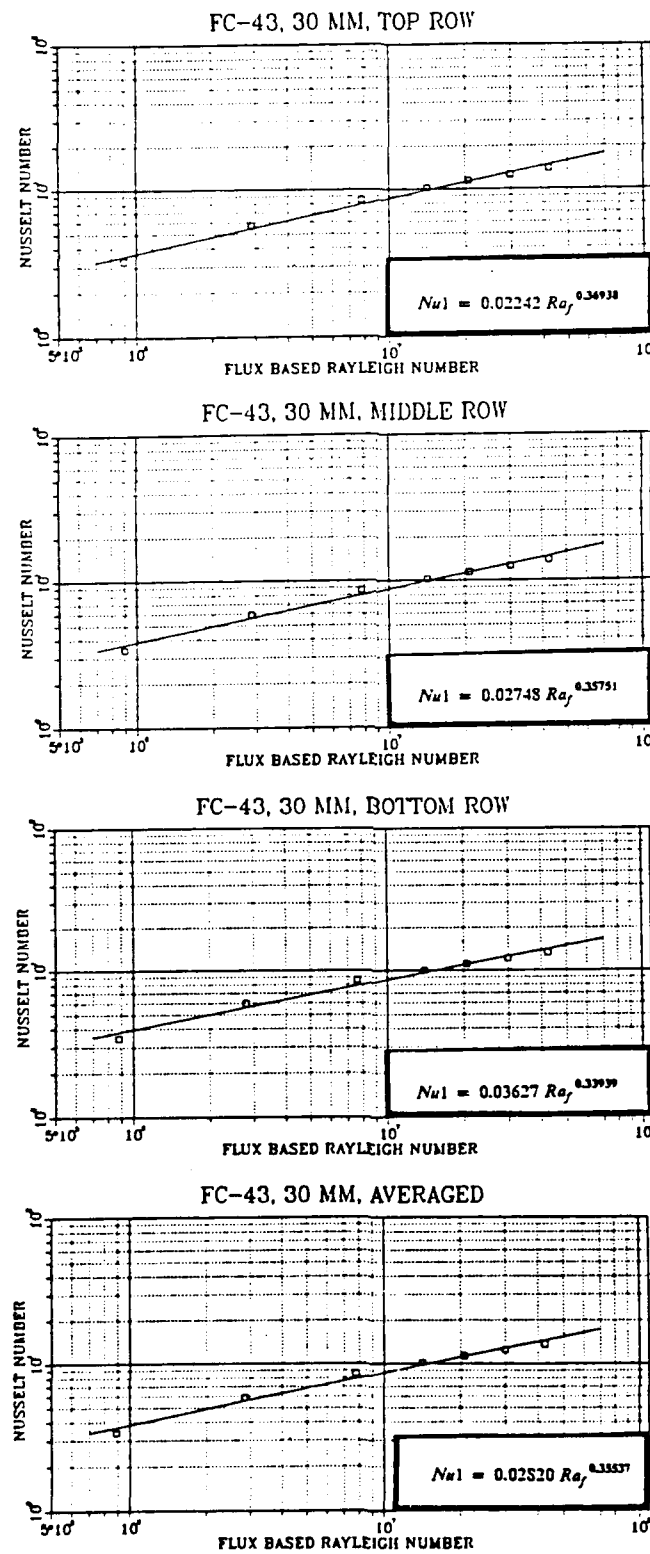


Figure 4.22. Plot of Row/Array-averaged  $Nu1$  vs.  $Ra$ , and Curve Fit Equations for FC-43 and 30 mm Spacing

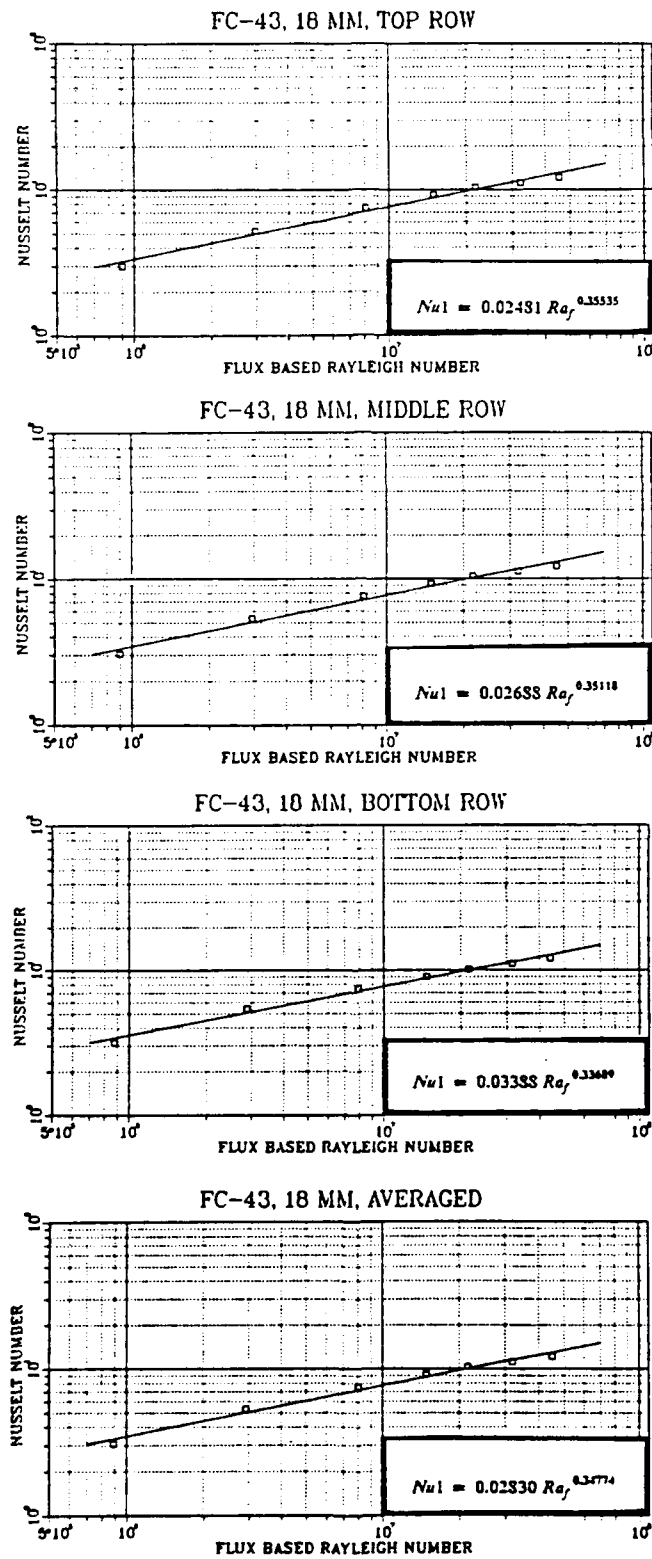


Figure 4.23. Plot of Row/Array-averaged  $Nu1$  vs.  $Ra_f$  and Curve Fit Equations for FC-43 and 18 mm Spacing

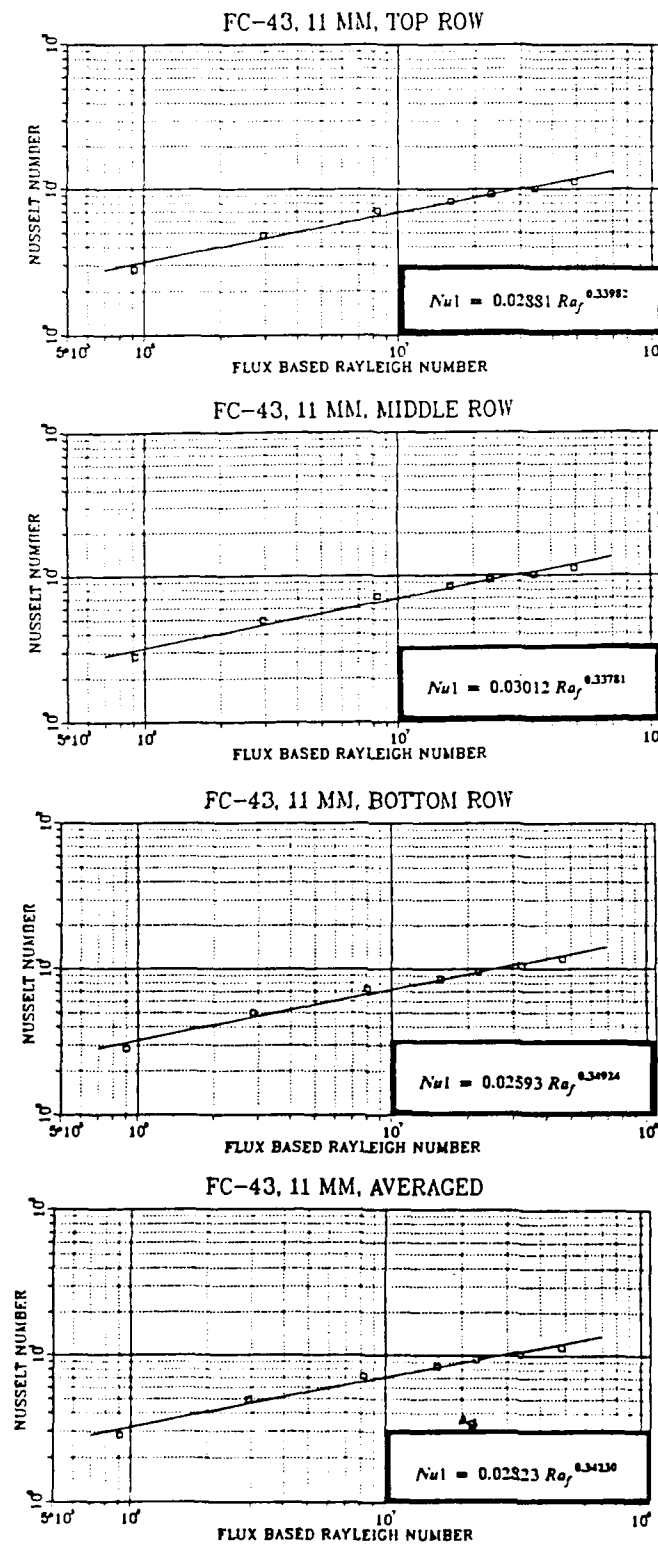


Figure 4.24. Plot of Row/Array-averaged  $Nu_1$  vs.  $Ra_f$  and Curve Fit Equations for FC-43 and 11 mm Spacing

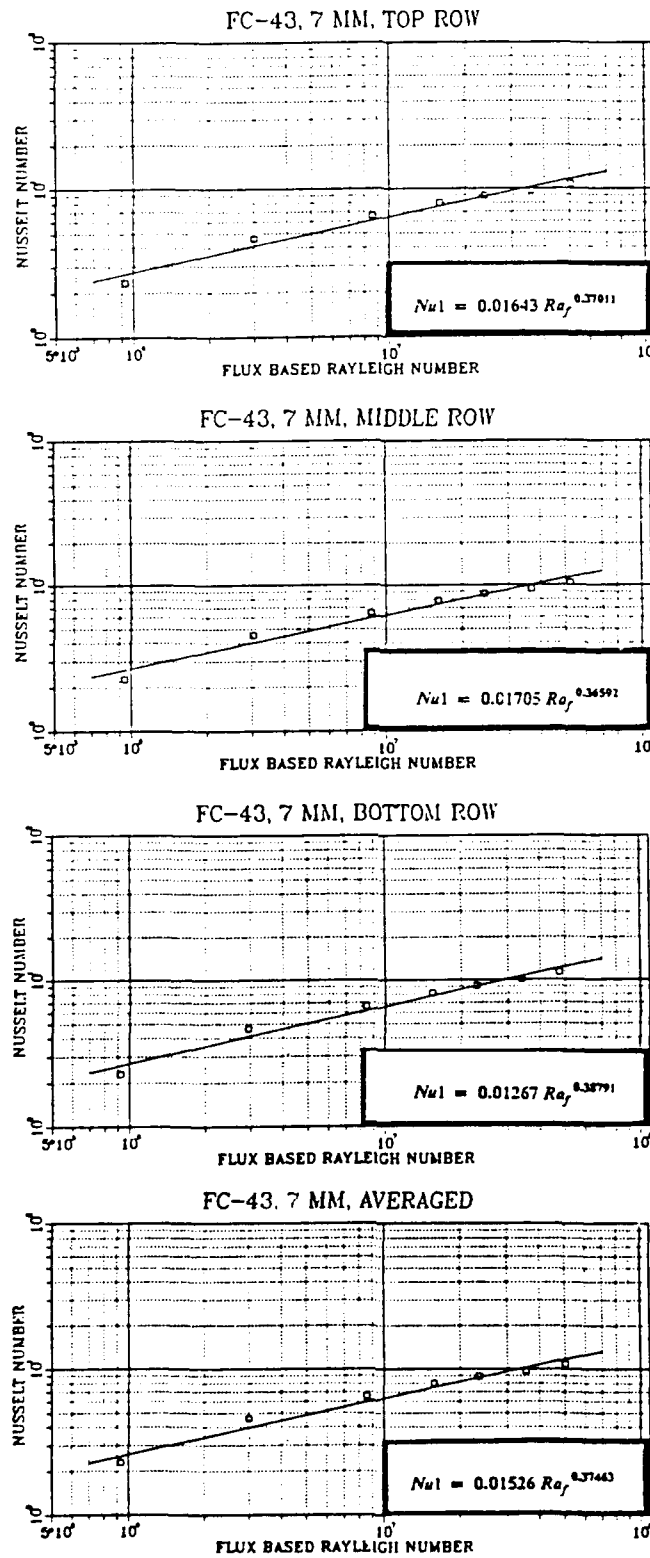
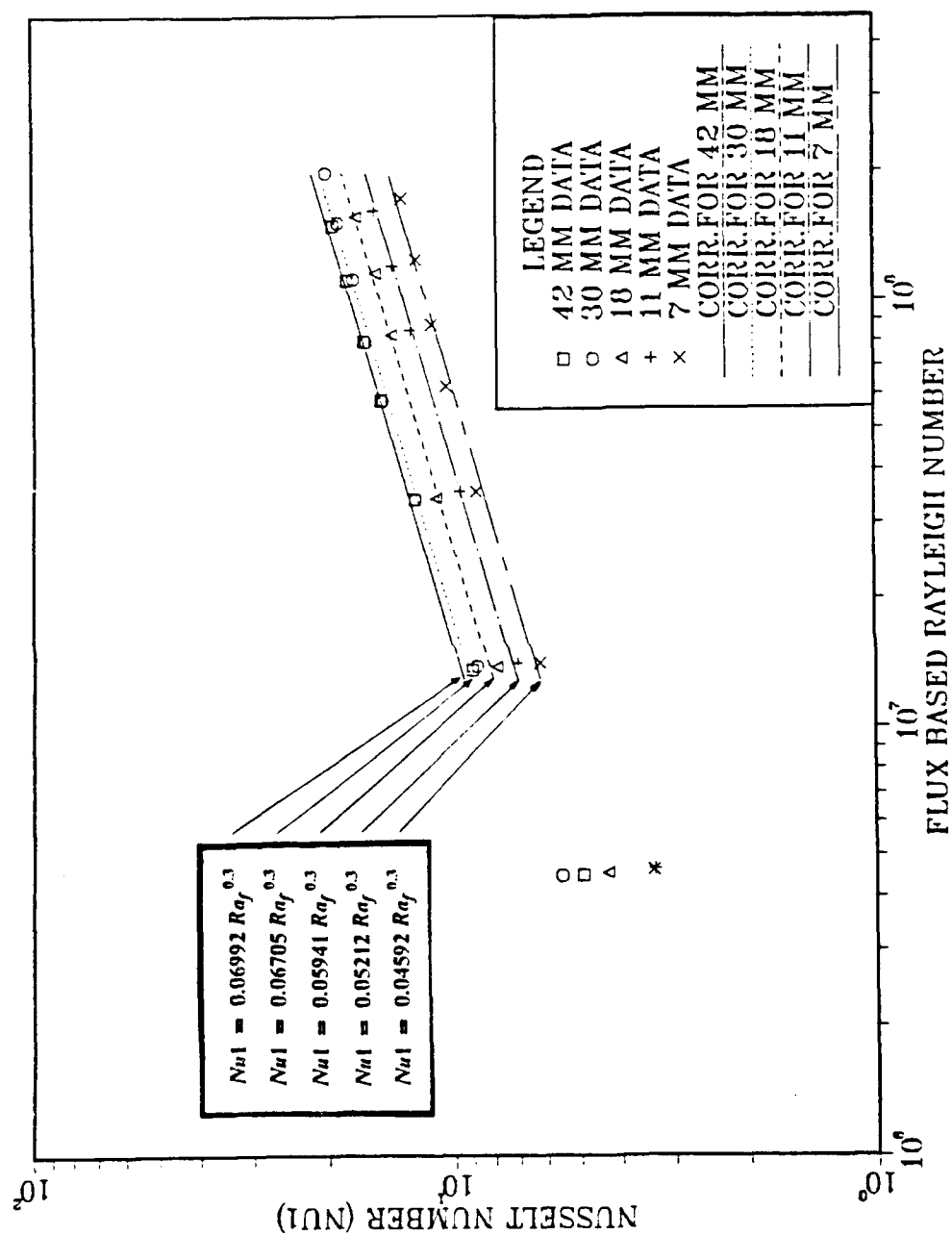
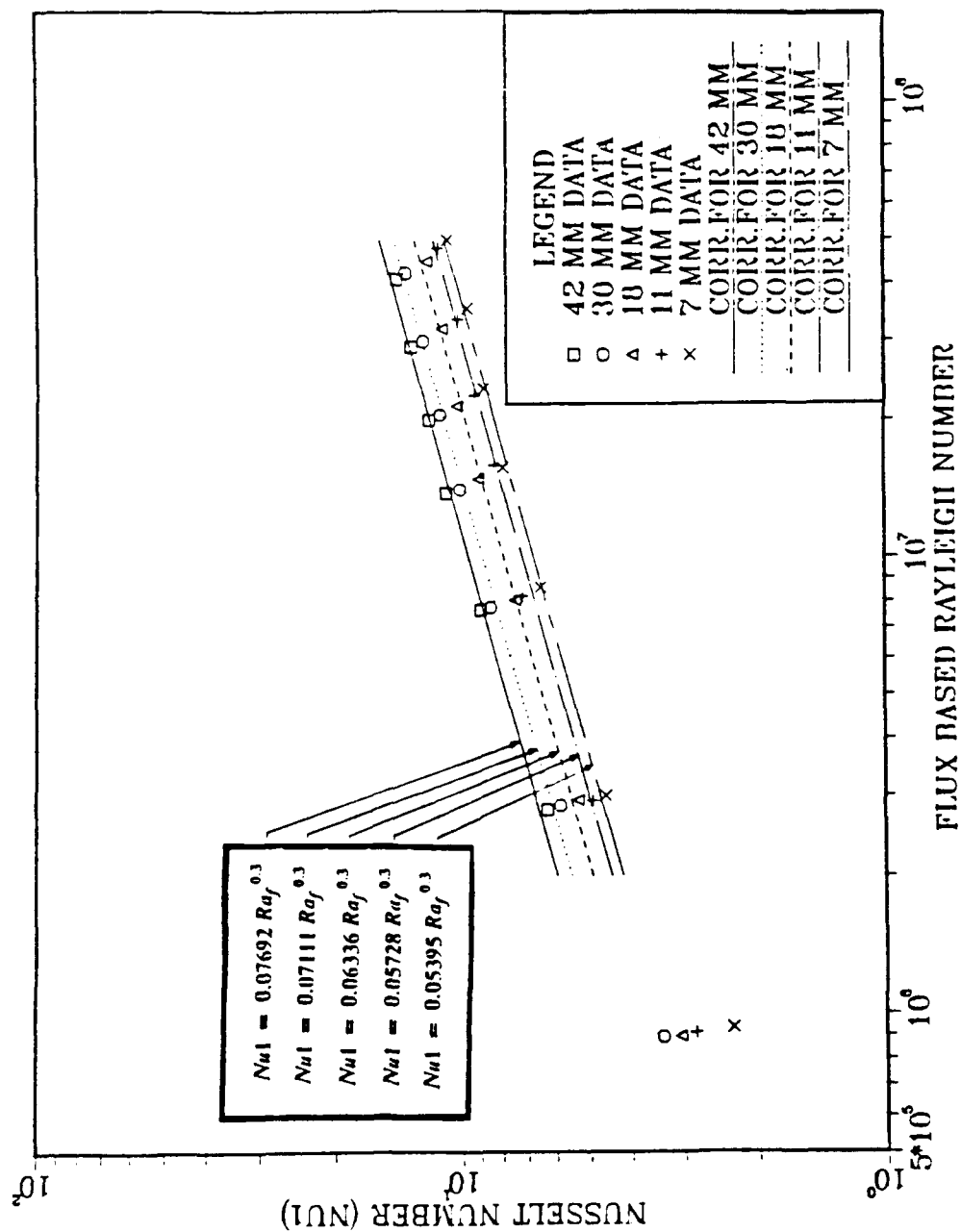


Figure 4.25. Plot of Row/Array-averaged  $Nu_1$  vs.  $Ra_f$  and Curve Fit Equations for FC-43 and 7 mm Spacing



**Figure 4.26. Plot of Array-averaged  $Nu_1$  vs  $Ra$ , and the Curve Fit Equations for FC-75 and All Spacings**



**Figure 4.27. Plot of Array-averaged Nu1 vs. Ra, and the Curve Fit Equations for FC-43 and All Spacings**

Introducing nondimensional spacing  $x^*$

$$x^* = \frac{w}{H} \quad (28)$$

where,

$w$   $\equiv$  Chamber width  
 $H$   $\equiv$  Height of the component

The functional relationship between the correlation constant ( $a$ ) and nondimensional spacing ( $X^*$ ) in the form of  $a = c (X^*)^m$  where  $c$  and  $m$  are constant was determined for each fluid. These are presented in Figures 4.28 and 4.29.

**a. Single Correlation for FC-75**

A general form of correlation equation was obtained as

$$\begin{aligned} Nu_1 &= 0.04561 (x^*)^{0.23139} Ra_1^{0.3} \\ 1.3 * 10^7 &< Ra_1 < 2 * 10^8 \\ 21.8 &< Pr < 31.8 \end{aligned} \quad (29)$$

Using the above equation correlates the data with less than 8% (for 42 mm and 7 mm spacings) and less than 1.7% (for other spacings) deviation from the original best fit equations.

**b. Single Correlation for FC-43**

A general form of correlation equation was obtained as

$$\begin{aligned} Nu_1 &= 0.05142 (x^*)^{0.20191} Ra_1^{0.3} \\ 3 * 10^6 &< Ra_1 < 5 * 10^7 \\ 57.4 &< Pr < 131 \end{aligned} \quad (30)$$



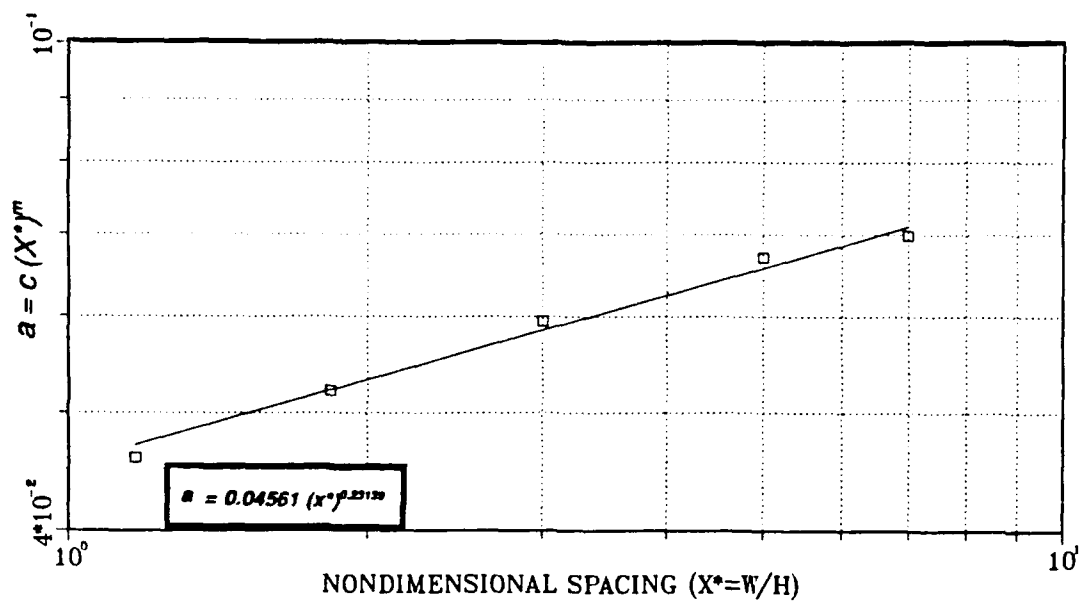


Figure 4.28. Plot of  $X^*$  vs.  $a$  for FC-75

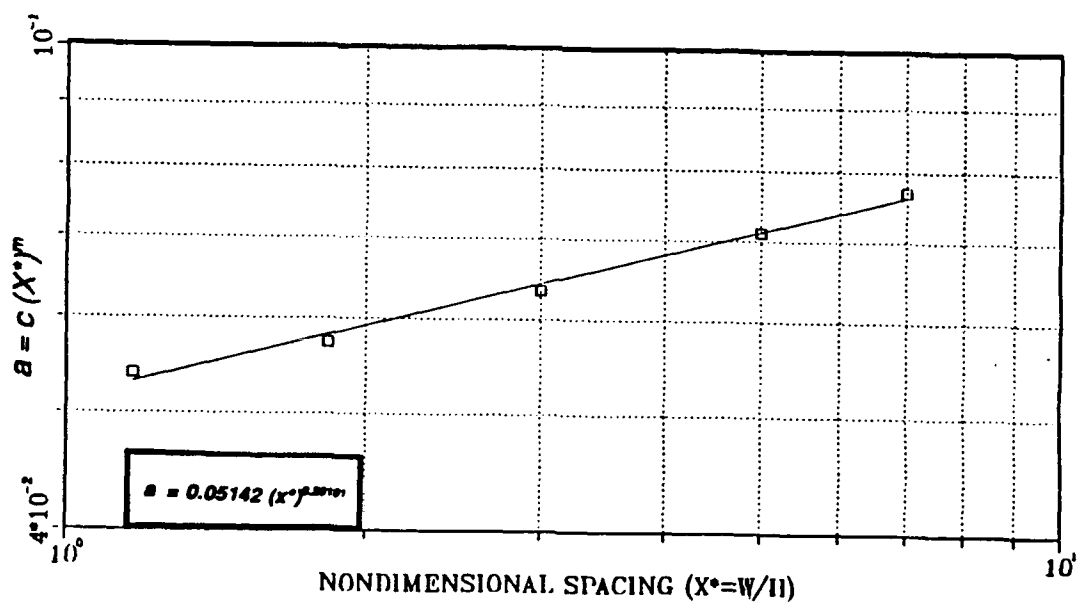


Figure 4.29. Plot of  $X^*$  vs.  $a$  for FC-43

Using the above equation, correlates the data with less than 2.5% (for 30 mm and 18 mm) and less than 1% (for other spacings) deviation from the original best fit equations.

## **B. TEMPERATURE FLUCTUATIONS IN STEADY STATE**

Temperature fluctuations in steady state were measured and plotted for the spacings of 30 mm (for FC-75 only) and 7 mm in the power range of 0.115 W to 2.9 W per component. Three channels were scanned at a rate of approximately 3 times per second for a period of 200 seconds. The location of the thermocouples which are Chip #1 front surface (Channel 0), Chip #3 front surface (Channel 12) and Chip #6 top surface (Channel 31) were the same as previous experiments to compare the results. See Figure 4.39 for the location of the scanned thermocouples.

### **1. General Observations**

Temperature fluctuations at low power levels were not significant regardless of dielectric liquid and spacing. Almost no fluctuation was observed at the bottom row at any power level and spacing. Increase in fluctuation magnitude was observed as the spacing decreases and location of the heater approaches to top heat exchanger. Dielectric fluid Prandtl number also effected the fluctuation magnitude. For 7 mm spacing in case of FC-75 maximum fluctuation magnitude was almost 1°C, in case of FC-43 it was less than 0.4°C.

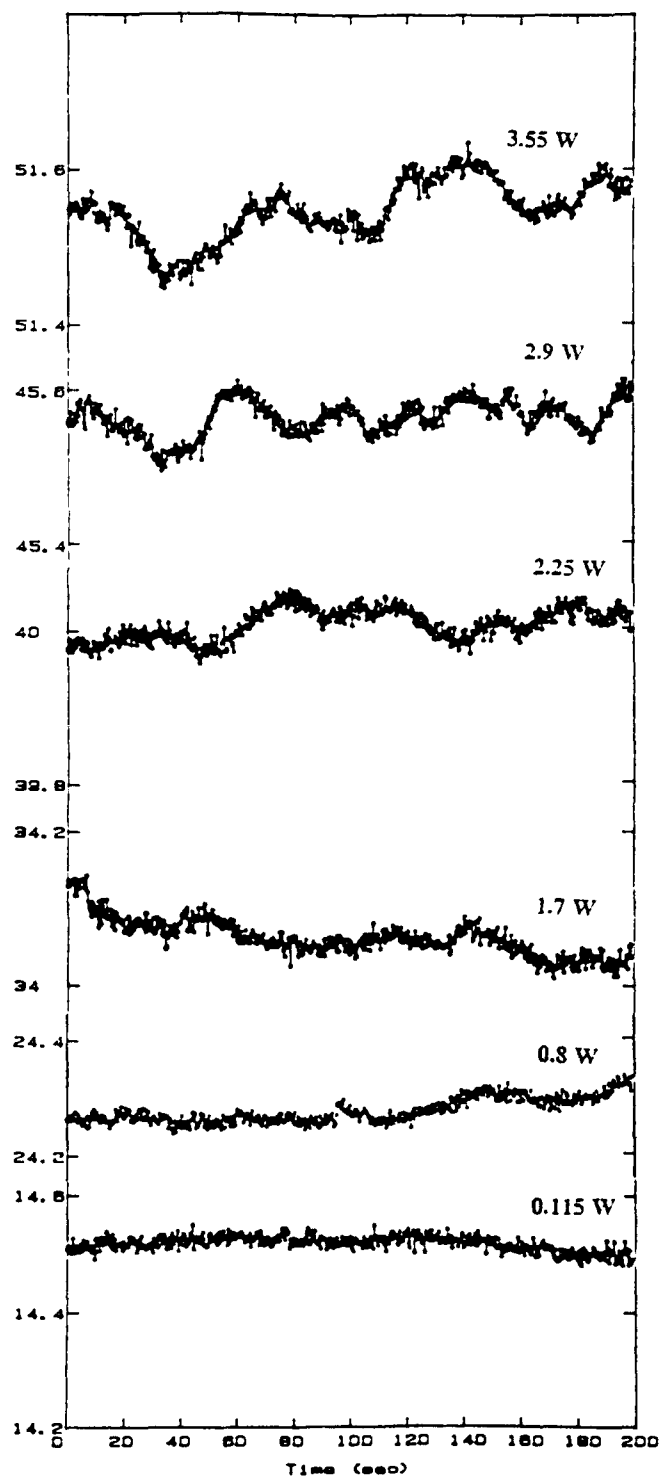
## **2. Surface Temperature Fluctuations for FC-75**

Plots of temperature fluctuations are presented in Figures 4.30 through 4.32 for 30 mm spacing and Figures 4.33 through 4.35 for 7 mm spacing. At low power levels (0.115 W and 0.34 W) almost no fluctuations were observed in any of the channels. Reducing chamber width from 30 mm to 7 mm didn't effect the temperature fluctuations significantly in the bottom row. The fluctuation amplitude was less than 0.2°C. Almost three order of magnitude increase was observed in the top row due to the effect of reducing spacing from 30 mm to 7 mm. It increased from 0.35°C to 1°C in both channels 12 and 31. Benedict (1988) reported the maximum fluctuation amplitude for the same arrangement and 30 mm spacing but with different boundary conditions (i.e., 10°C to 10°C) as 0.85°C. Torres (1988) reported it for vertical arrangement and 30 mm spacing as 1.7°C and for 9 mm spacing as 2°C. Reducing chamber width didn't cause significant effect on temperature fluctuations.

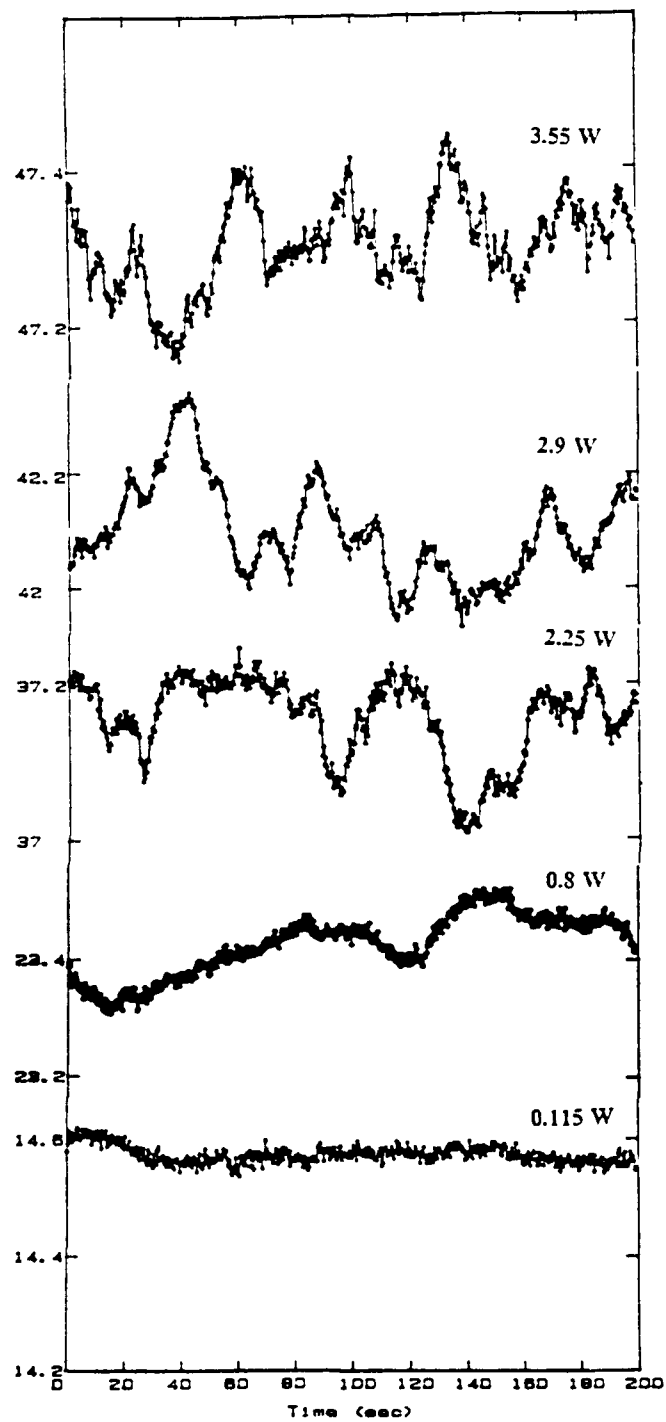
## **3. Surface Temperature Fluctuations for FC-43**

Surface temperature fluctuations were measured for the chamber width of 7 mm and presented in Figures 4.36 through 4.38. Fluctuation magnitude in any of the channels was not significant. It was less than 0.2°C in channel 0 and less than 0.4°C in channel 12 and 31 at any power level.

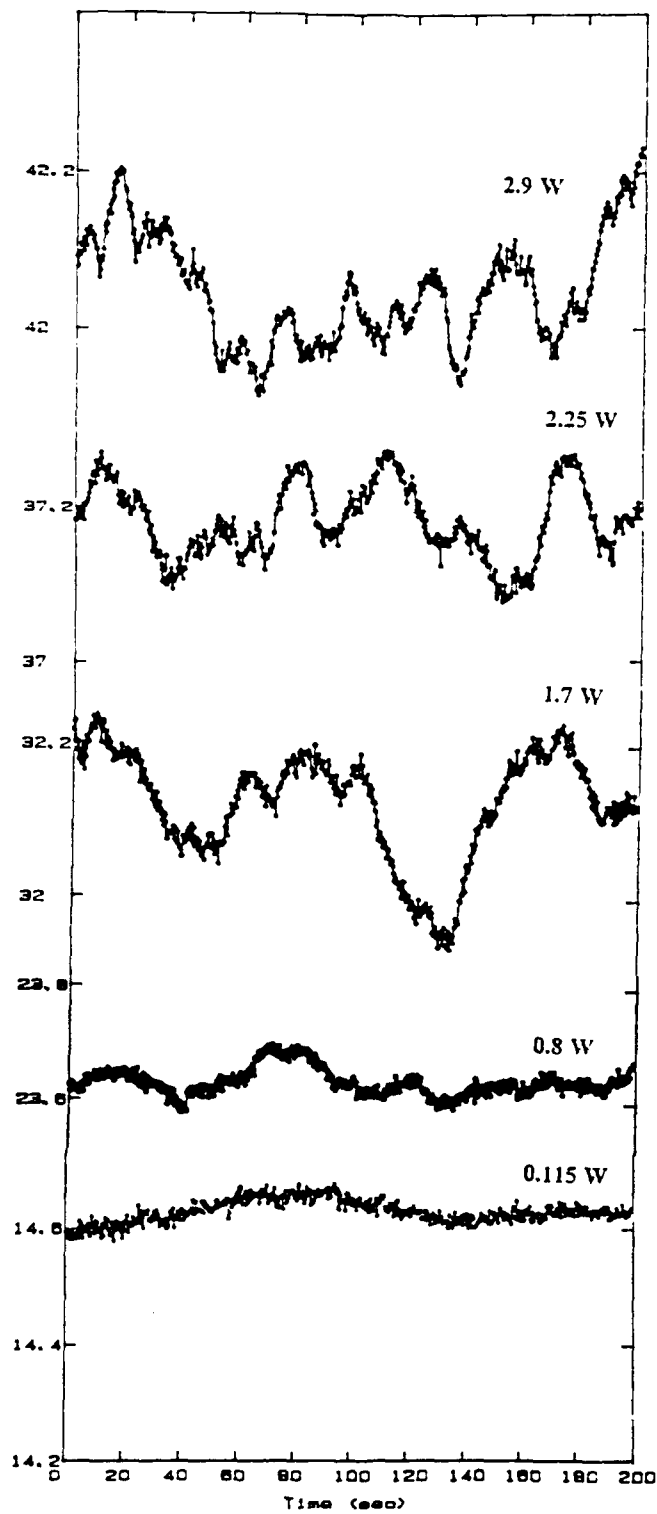
Decrease in fluctuation magnitude from FC-75 to 43 may be due to the effect of fluid Prandtl number, since in the case of FC-75 and 7 mm spacing Rayleigh number was almost  $1.8 \times 10^8$ , in the case of FC-43 it was  $5 \times 10^7$ .



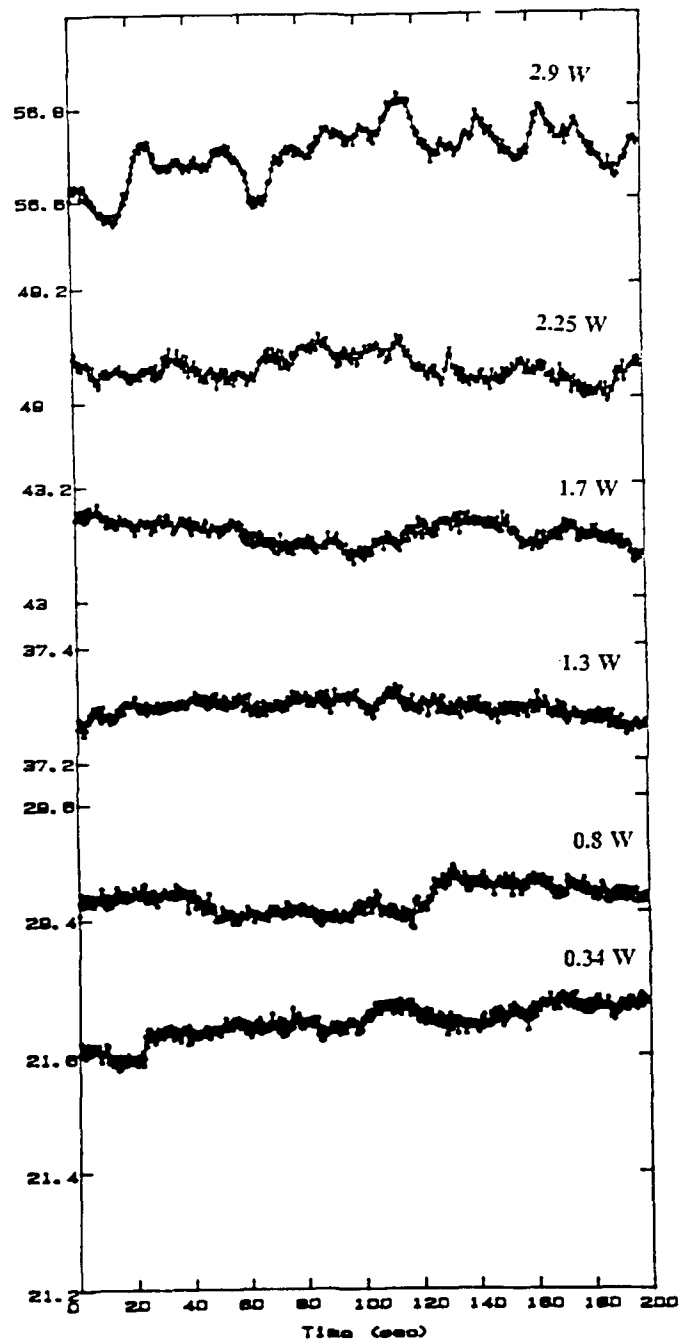
**Figure 4.30. Temperature Fluctuations for Thermocouple No. 0 at Different Power Levels (FC-75 and 30 mm Spacing)**



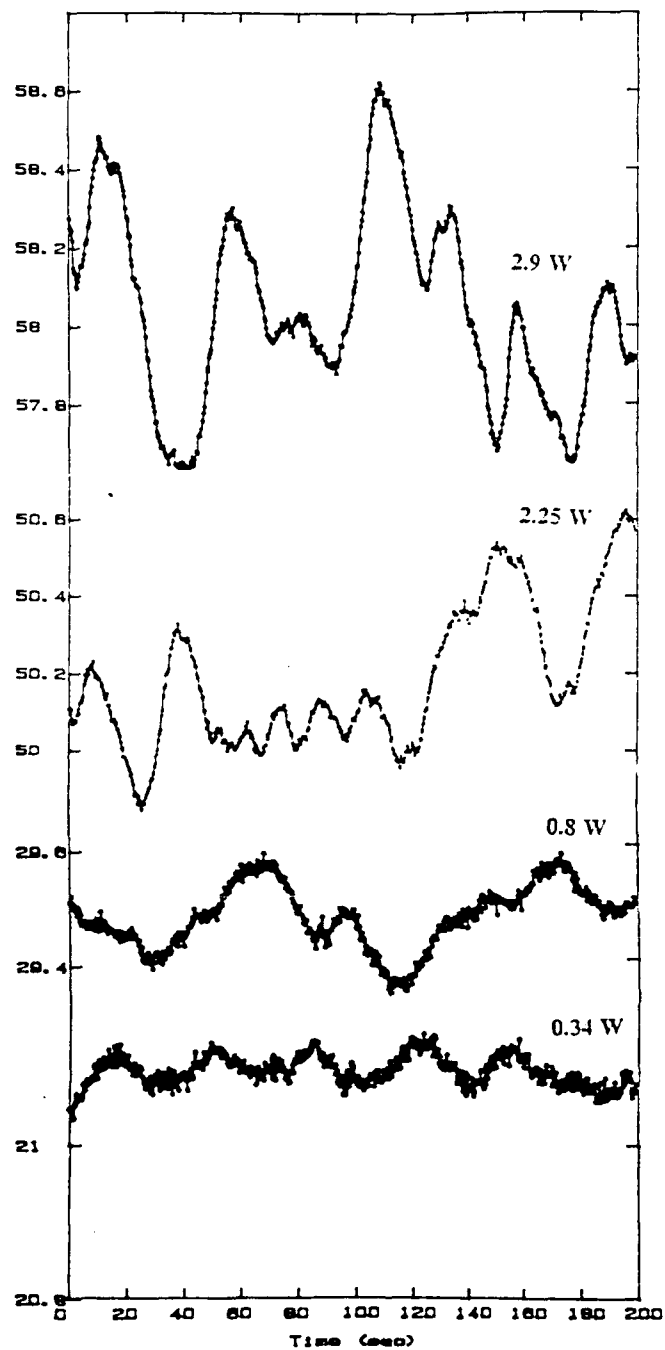
**Figure 4.31. Temperature Fluctuations for Thermocouple No. 12 at  
Different Power Levels (FC-75 and 30 mm Spacing)**



**Figure 4.32. Temperature Fluctuations for Thermocouple No. 31 at Different Power Levels (FC-75 and 30 mm Spacing)**

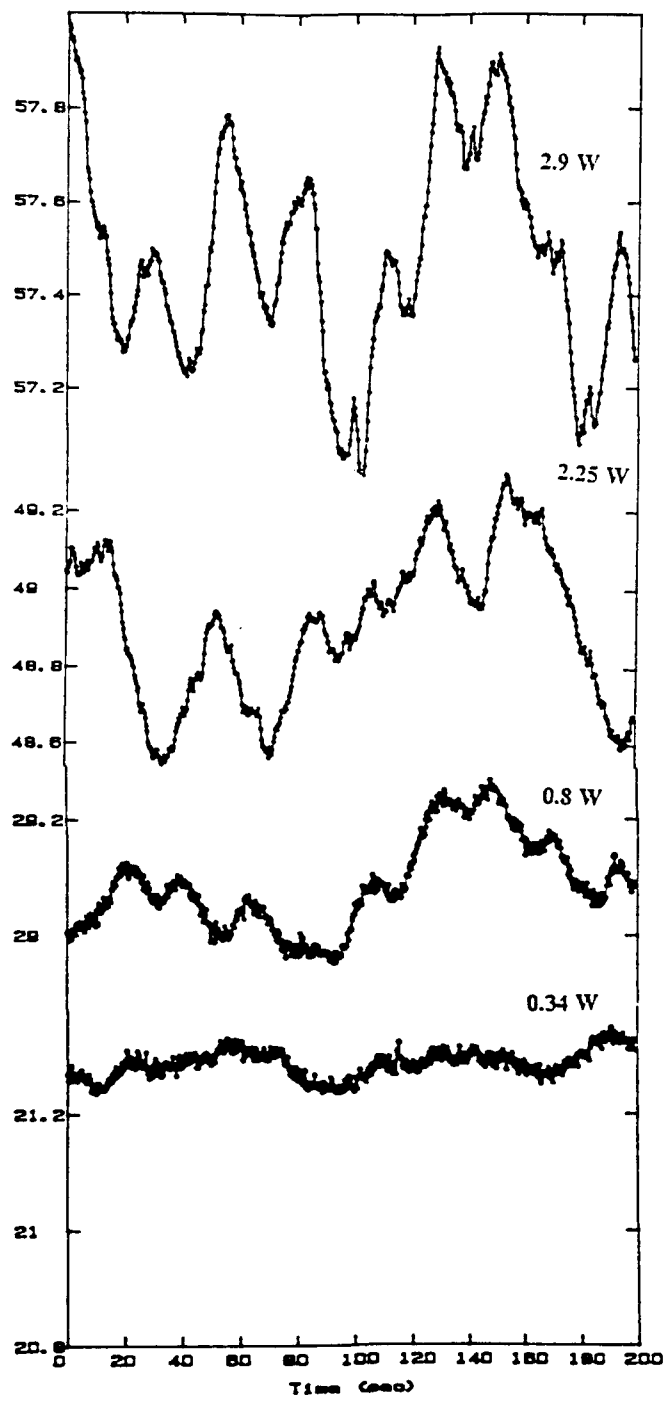


**Figure 4.33. Temperature Fluctuations for Thermocouple No. 0 at Different Power Levels (FC-75 and 7 mm Spacing)**



**Figure 4.34. Temperature Fluctuations for Thermocouple No. 12 at Different Power Levels (FC-75 and 7 mm Spacing)**





**Figure 4.35. Temperature Fluctuations for Thermocouple No. 31 at Different Power Levels (FC-75 and 7 mm Spacing)**

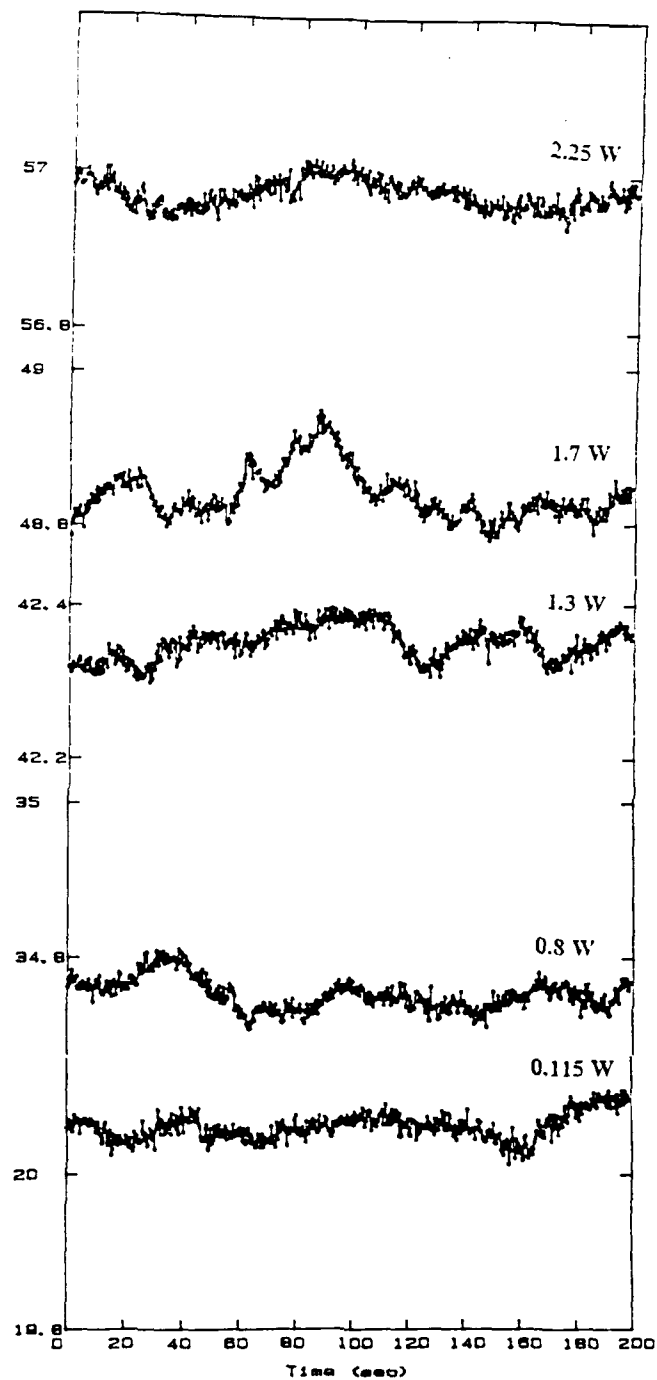
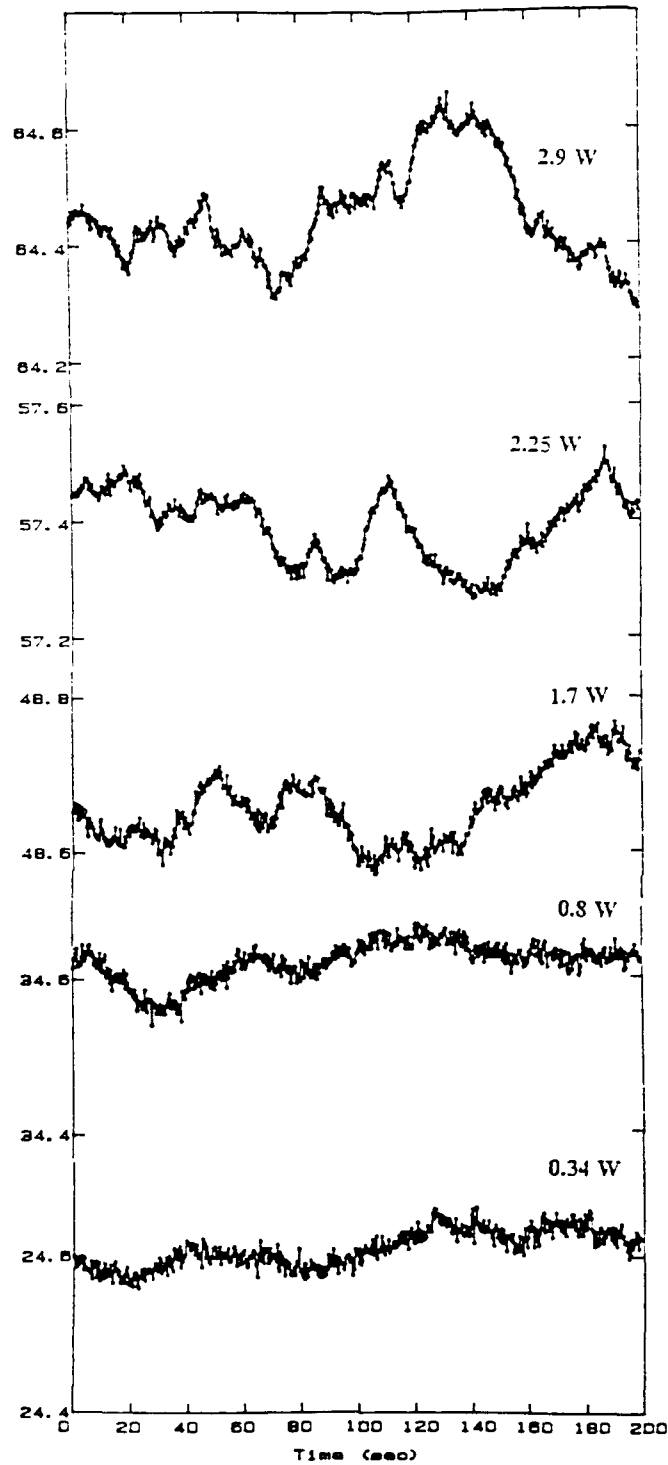
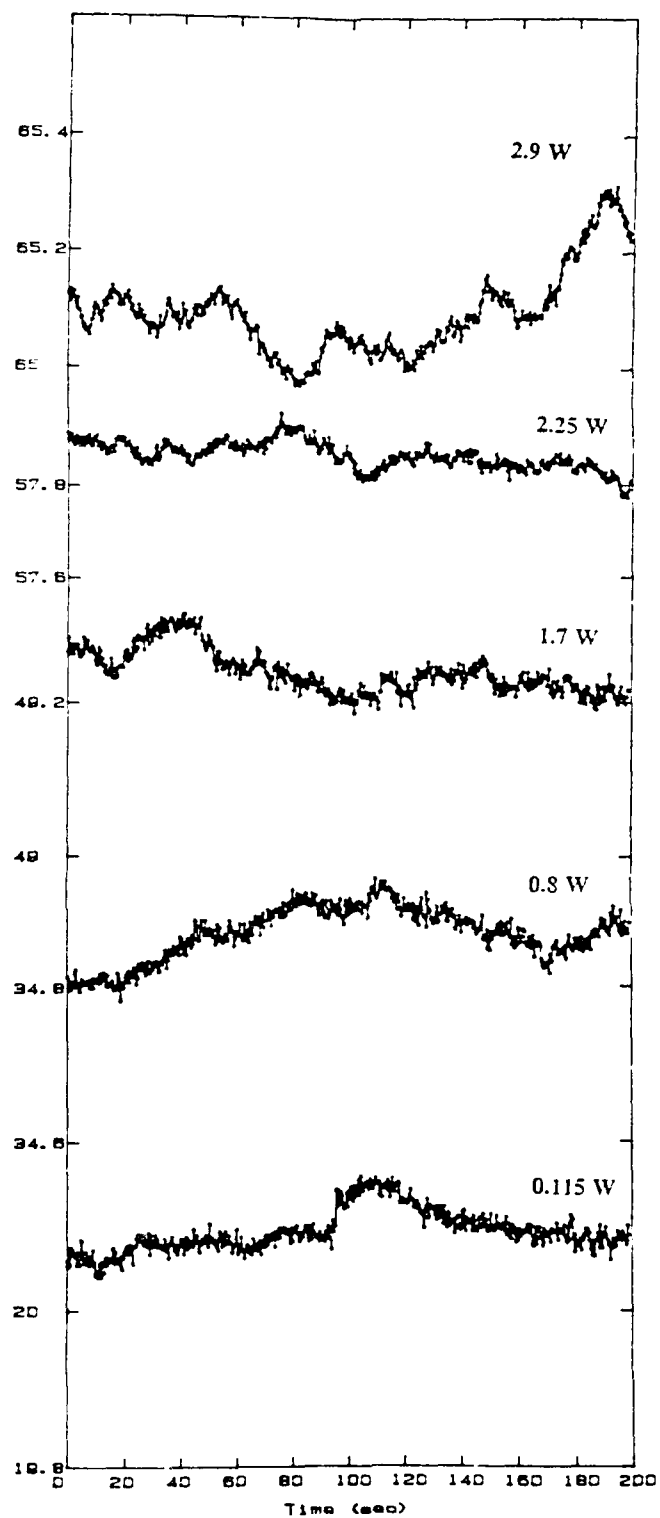


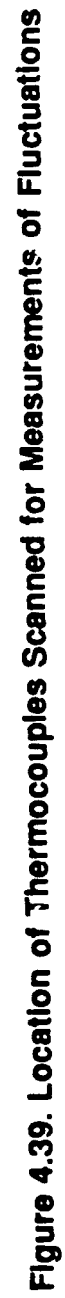
Figure 4.36. Temperature Fluctuations for Thermocouple No. 0 at Different Power Levels (FC-43 and 7 mm Spacing)



**Figure 4.37. Temperature Fluctuations for Thermocouple No. 12 at Different Power Levels (FC-43 and 7 mm Spacing)**



**Figure 4.38. Temperature Fluctuations for Thermocouple No. 31 at Different Power Levels (FC-43 and 7 mm Spacing)**



## **V. RECOMMENDATIONS**

1. Continuation of this experiment using dielectric liquids other than used in this study to investigate the effects of fluid Prandtl number.
2. Investigate the variation in heat transfer characteristics of the components in the array at specific spacing and power level by conducting detailed flow visualization experiments for each fluid at selective spacings.
3. Change the design of the heat exchanger to allow an increase in the mass flow rate of coolant through the effective area of the heat exchanger to obtain better data, especially at 7 mm spacing.
4. Investigate the effect of vertical orientation of the chips.
5. Four unused channels of the data acquisition system out of 80 can be used to measure the temperatures within the dielectric fluid or on circuit board.

## APPENDIX A. SAMPLE CALCULATIONS

Sample calculations were carried out for component #4 at 0.8 W power level. Spacing was 7 mm and dielectric liquid was FC-75.

### A. CALCULATION OF THE AVERAGE COMPONENT WETTED SURFACE TEMPERATURE

#### 1. Conversion of Thermocouple Voltages to Temperatures

Using conversion formula and the constants for copper constantan thermocouples.

$$T = D1 + D2 * emf + D3 * emf^2 + D4 * emf^3 + D5 * emf^4 + D6 * emf^5 + D7 * emf^6 + D8 * emf^7 \quad (31)$$

where,

|      |            |      |               |
|------|------------|------|---------------|
| D1 = | 0.10086091 | D5 = | -9247486589.6 |
| D2 = | 25727.9    | D6 = | 6.98E11       |
| D3 = | -767345.8  | D7 = | -2.66E13      |
| D4 = | 7802.5596  | D8 = | =3.94E14      |

Using thermocouple #18, from Equation (31)

$$emf(18) = 1.151E-3 \text{ V}$$

$$T(18) = 28.84^{\circ}\text{C}$$

## 2. Average Component Surface Temperature

Wetted surface areas of component,

$$A_{cen} = 1.92\text{E-}4 \text{ m}^2$$

$$A_{top} = A_{bot} = 4.85\text{E-}5 \text{ m}^2$$

$$A_{right} = A_{left} = 1.44\text{E-}4 \text{ m}^2$$

$$A_{total} = 5.76\text{E-}4 \text{ m}^2$$

Surface temperatures of component

$$T(18) = 28.84^\circ\text{C}$$

$$T(19) = 28.87^\circ\text{C}$$

$$T(20) = 28.7^\circ\text{C}$$

$$T(21) = 28.6^\circ\text{C}$$

$$T(22) = 28.6^\circ\text{C}$$

From Equation (1)

$$T_{avg} = 28.73^\circ\text{C}$$

## B. CALCULATION OF THE HEATER POWER

$$\text{Volt} = emf(61) = 3.453 \text{ V}$$

$$emf(65) = 2.899 \text{ V}$$

$$R_p = 2 \text{ Ohm}$$

From Equation (2)

$$\text{Power}(4) = 2.899 (3.453 - 2.899) / 2$$

$$\text{Power}(4) = 0.8030 \text{ W}$$



### C. CALCULATION OF CONDUCTION LOSS

$$T_{cb} = T(23) = 31.01^{\circ}\text{C}$$

$$T_{bp} = T(60) = 20.79^{\circ}\text{C}$$

$$t = 00.012 \text{ m}$$

$$k = 0.195 \text{ W/mk}$$

$$A = 1.92\text{E-}4 \text{ m}^2$$

From Equation (4)

$$R_c = 0.012 / (0.195 * 1.92\text{E-}4) = 320.51 \text{ K/W}$$

From Equation (5)

$$\Delta T4 = 31.01 - 20.79 = 10.22^{\circ}\text{C}$$

Then from Equation (3)

$$Q_{loss} = 0.035 \text{ W}$$

### D. HEAT TRANSFER COEFFICIENT

$$T(54) = 9.048^{\circ}\text{C}$$

$$T(55) = 10.55^{\circ}\text{C}$$

$$T(56) = 10.35^{\circ}\text{C}$$

From Equation (8)

$$T_{sink} = (9.048 + 10.55 + 10.35) / 3 = 9.98^{\circ}\text{C}$$

From Equation (7)

$$Q_{net} = 0.8030 - 0.035 = 0.768 \text{ W}$$

Then from Equation 6

$$h = 0.768 / [5.76\text{E-}4 (28.73 - 9.98)]$$

$$h = 71.11 \text{ W/m}^2\text{K}$$

## E. THERMOPHYSICAL PROPERTIES OF FC-75 AT FILM TEMPERATURE

From Equation (9)

$$T_{film} = (28.73 + 9.98) / 2 = 19.36^\circ\text{C}$$

### 1. Thermal Conductivity

From Equation (10),

$$k = (0.65 - 7.8947\text{E-}4 * 19.36) / 10$$

$$k = 0.06347 \text{ W/mK}$$

### 2. Density

From Equation (12)

$$\rho = (1.825 - 0.00246 * 19.36) * 1000$$

$$\rho = 1777.37 \text{ kg/m}^3$$

### 3. Specific Heat

From Equation (14),

$$C_p = (0.24111 + 3.7037\text{E-}4 * 19.36) 4180$$

$$C_p = 1037.82 \text{ J/kg K}$$

### 4. Kinematic Viscosity

From Equation (15)

$$\begin{aligned} \nu = & [ 1.4074 - 2.964\text{E-}2 * 19.36 + 3.8018\text{E-}4 * (19.36)^2 \\ & - 2.7308\text{E-}6 * (19.36)^3 + 8.1679\text{E-}9 * (19.36)^4 ] \text{E-}6 \end{aligned}$$

$$v = 9.574\text{E-}7 \text{ m}^2/\text{s}$$

### 5. Thermal Expansion Coefficient

From Equation (17)

$$\beta = 0.00246 / (1.825 - 0.00246 * 19.36)$$

$$\beta = 0.001384 \text{ K}^{-1}$$

### 6. Thermal Diffusivity

From Equation 19,

$$\alpha = 0.06347 / (1777.37 * 1037.82)$$

$$\alpha = 3.4409\text{E-}8 \text{ m}^2/\text{s}$$

## F. CALCULATION OF THE NUSSELT NUMBERS

### 1. Nusselt Number Based on the Height of the Component

$$L1 = 0.008 \text{ m}$$

From Equation (20)

$$Nu1 = 71.11 * 0.008 / 0.06347$$

$$Nu1 = 8.966$$

### 2. Nusselt Number Based on the Ratio (Area/Perimeter) of the Component

From Equation (22)

$$L2 = [(24 * 8/64) + 2 (8 * 6/28) + 2 (24 * 6/60)]\text{E-}3$$

$$L2 = 11.229\text{E-}3 \text{ m}$$

Then from Equation 21

$$Nu_2 = 71.11 * 11.229E-3 / 0.06347$$

$$Nu_2 = 12.584$$

#### **G. CALCULATION OF THE GRASHOF NUMBER**

From Equation (24)

$$\Delta T = 28.73 - 9.98 = 18.75^\circ\text{C}$$

Then from Equation (23),

$$Gr = 9.81 * 0.001384 (0.008)^3 * 18.75 / (9.574E-7)^2$$

$$Gr = 142196.69$$

#### **H. CALCULATION OF THE PRANDTL NUMBER**

From Equation (25)

$$Pr = 9.574E-7 / 3.4409E-8$$

$$Pr = 27.82$$

#### **I. CALCULATION OF THE RAYLEIGH NUMBERS**

##### **1. Temperature Based Rayleigh Number**

From Equation (26),

$$Ra_t = 142196.69 * 27.82 = 3.96E6$$

## 2. Flux Based Rayleigh Number

From Equation (27)

$$Ra_f = 9.81 * 0.001384 (0.008)^4 * 0.786 / [0.06347 \\ * 9.574E-7 * 3.4409E-8 * 5.76E-4]$$

$$Ra_f = 3.547E7$$

## APPENDIX B. UNCERTAINTY ANALYSIS

Sample calculations of the uncertainty analysis are carried out for component #4 at 0.8 W power level. Spacing was 7 mm and dielectric liquid was FC-75.

### A. UNCERTAINTIES IN THE NET HEAT CONVECTED INTO THE FLUID

Starting with the power dissipated by the heater

$$Power = emf(I) * (Volt - emf(I)) / R_p$$

$$Power = function (emf(I), Volt, R_p)$$

$$P1 = \frac{\partial Power}{\partial emf(I)} = \frac{Volt - 2 emf(I)}{R_p}$$

$$P2 = \frac{\partial Power}{\partial Volt} = \frac{emf(I)}{R_p}$$

$$P3 = \frac{\partial Power}{\partial R_p} = \frac{- emf(I) ( Volt - emf(I) )}{R_p^2}$$

$$UPower = [(P1 * Uemf(I))^2 + (P2 * UVolt)^2 + (P3 * UR_p)^2]^{1/2}$$

where,

$$Uemf(I) = UVolt = \pm 0.001 \text{ V Resolution/Precision of Measuring Device}$$

$$UR_p = \pm 0.05 \Omega$$

Substituting numerical values,

$$emf(61) = Volt = 3.453 \text{ V}$$

$$emf(65) = 2.899 \text{ V}$$

$$R_p = 2 \Omega$$

$$Power = 0.803 \text{ W}$$

$$P1 = (3.453 - 2 * 2.899) / 2 = -1.1725$$

$$P2 = 2.899/2 = 1.2604$$

$$P3 = - [2.899 (3.453 - 2.899)] / 2^2 = -0.4015$$

$$UPower = [(1.1725 * 0.001)^2 + (1.2604 * 0.001)^2 + (0.4015 * 0.05)^2]^{1/2}$$

$$UPower = 0.02015 \text{ W}$$

$$\frac{UPower}{Power} * 100\% = \frac{0.02015}{0.8030} * 100\% = 2.51\%$$

$$\underline{Power = 0.803 \pm 2.51 \text{ W}}$$

Conduction loss through the back of the circuit board

$$Q_{loss} = \Delta T / R_c$$

$$Q_{loss} = \text{function} (\Delta T, R_c)$$

$$Q1 = \frac{\partial Q_{loss}}{\partial \Delta T} = 1 / R_c$$

$$Q2 = \frac{\partial Q_{loss}}{\partial R_c} = -\Delta T / R_c^2$$

$$UQ_{loss} = [(Q1 * U\Delta T)^2 + (Q2 * UR_c)^2]^{1/2}$$

where,

$$U\Delta T = 10\%$$

$$UR_c = 10\%$$

Substituting numerical values,

$$\Delta T = 10.22^\circ C$$

$$R_c = 320.51 \text{ K/W}$$

$$Q_{loss} = 0.035 \text{ W}$$

$$U\Delta T = 1.022^\circ C$$

$$UR_c = 32.051 \text{ K/W}$$

$$Q1 = 1/320.51 = 0.00312$$

$$Q2 = -10.22 / 320.51^2 = -9.949E-5$$

$$UQ_{loss} = [(0.00312 * 1.022)^2 + (9.949E-5 * 32.051)^2]^{1/2}$$

$$UQ_{loss} = 0.00451 \text{ W}$$

$$\frac{UQ_{loss}}{Q_{loss}} * 100\% = \frac{0.00451}{0.035} * 100\% = 12.89\%$$

$$\underline{Q_{loss} = 0.035 \pm 12.9\% \text{ W}}$$

Net heat added to the FC-75

$$Q_{net} = \text{Power} - Q_{loss}$$

$$UQ_{net} = [U\text{Power}^2 + UQ_{loss}^2]^{1/2}$$



Substituting numerical values,

$$Q_{net} = 0.768 \text{ W}$$

$$UPower = 0.02015 \text{ W}$$

$$UQ_{loss} = 0.00451 \text{ W}$$

$$UQ_{net} = (0.02015^2 + 0.00451^2)^{1/2}$$

$$UQ_{net} = 0.02065 \text{ W}$$

$$\frac{UQ_{net}}{Q_{net}} * 100\% = \frac{0.02065}{0.768} * 100\% = 2.69\%$$

$$\underline{Q_{net} = 0.768 \pm 2.69\% \text{ W}}$$

## B. UNCERTAINTIES IN NUSSELT NUMBER

Starting with average heat transfer coefficient,

$$h = Q_{net} / [A_{total} (T_{avg} - T_{sink})]$$

$$h = \text{function} (Q_{net}, A_{total}, \Delta T)$$

$$h1 = \frac{\partial h}{\partial Q_{net}} = \frac{1}{A_{total} * \Delta T}$$

$$h2 = \frac{\partial h}{\partial A_{total}} = - \frac{Q_{net}}{A_{total}^2 * \Delta T}$$

$$h3 = \frac{\partial h}{\partial \Delta T} = - \frac{Q_{net}}{A_{total} * \Delta T^2}$$

$$Uh = [(h1 * UQ_{net})^2 + (h2 * UA_{total})^2 + (h3 * U\Delta T)^2]^{1/2}$$

where,

$$U\Delta T = 1\%$$

Calculation of uncertainty in  $A_{total}$

$$A_{total} = 2BH + 2LH + LB$$

where,

$L, B, H$  = Length, width, and height of the component

$$A1 = \frac{\partial A_{total}}{\partial L} = 2H + B$$

$$A2 = \frac{\partial A_{total}}{\partial B} = 2H + L$$

$$A3 = \frac{\partial A_{total}}{\partial H} = 2B + 2L$$

$$UA_{total} = [(A1 * UL)^2 + (A2 * UB)^2 + (A3 * UH)^2]^{1/2}$$

Substituting numerical values

$$UL = UH = UB = 1E-4 \text{ m}$$

$$L = 0.024 \text{ m}$$

$$B = 0.008 \text{ m}$$

$$H = 0.006 \text{ m}$$

$$A1 = 2 * 0.006 + 0.008 = 0.02$$

$$A2 = 2 * 0.006 + 0.024 = 0.036$$

$$A3 = 2(0.008 + 0.024) = 0.064$$

$$UA_{total} = [(0.02 * 0.0001)^2 + (0.036 * 0.0001)^2 + (0.064 * 0.0001)^2]^{1/2}$$

$$UA_{total} = 7.61E-6 \text{ m}^2$$

Going back to calculation of the uncertainty in heat transfer coefficient and substituting numerical values,

$$h = 71.11 \text{ W/m}^2 \text{ K}$$

$$\Delta T = 18.75^\circ\text{C}$$

$$U\Delta T = 0.1875^\circ\text{C}$$

$$A_{total} = 5.76E-6 \text{ m}^2$$

$$h1 = \frac{1}{5.76E-4 * 18.75} = 92.59$$

$$h2 = - \frac{0.768}{(5.76E-4)^2 18.75} = - 123456.79$$

$$h_3 = - \frac{0.768}{5.76E-4 * 18.75^2} = - 3.79$$

$$U_h = [(92.59 * 0.02065)^2 + (123456.79 * 7.61E-6)^2 + (3.79 * 0.1875)^2]^{1/2}$$

$$U_h = 2.2457 \text{ W/m}^2\text{K}$$

$$\frac{U_h}{h} * 100\% = \frac{2.2457}{71.11} * 100\% = 3.16\%$$

$$h = 71.11 \pm 3.16\% \text{ W/m}^2\text{K}$$

From Equation (20)

$$Nu_1 = hL_1 / k$$

$$Nu_1 = \text{function}(h, L_1, k)$$

$$N_1 = \frac{\partial Nu_1}{\partial h} = \frac{L_1}{k}$$

$$N_2 = \frac{\partial Nu_1}{\partial L} = \frac{h}{k}$$

$$N_3 = \frac{\partial Nu_1}{\partial k} = - \frac{hL}{k^2}$$

$$UNu1 = [(N1 * Uh)^2 + (N2 * UL1)^2 + (N3 * Uk)^2]^{1/2}$$

Assuming no uncertainties in FC-75 properties

$$UNu1 = [(N1 * Uh)^2 + (N2 * UL1)^2]^{1/2}$$

Substituting numerical values

$$L1 = 0.008 \text{ m}$$

$$h = 71.11 \text{ W/m}^2\text{K}$$

$$k = 0.06347 \text{ W/mK}$$

$$N1 = 0.008 / 0.06347 = 0.126$$

$$N2 = 71.11 / 0.06347 = 1120.37$$

$$UNu1 = [(0.126 * 2.2457)^2 + (1120.37 * E-4)^2]^{1/2}$$

$$UNu1 = 0.3043$$

$$\frac{UNu1}{Nu1} * 100\% = \frac{0.3043}{8.966} = 3.39\%$$

$$\underline{Nu1 = 8.966 \pm 3.39\%}$$

### C. UNCERTAINTIES IN FLUX BASED RAYLEIGH NUMBER

From Equation (27)

$$Ra_r = g\beta L^4 Q_{net} / k_r \nu \alpha A_{total}$$

Again, assuming no uncertainties in FC-75 properties and gravitational acceleration,

$$Ra_r = \text{function} (L^4, Q_{net}, A_{total})$$

$$R1 = \frac{\partial Ra_f}{\partial L^4} = \frac{4g\beta Q_{net}}{kv\alpha A_{total}} L^3$$

$$R2 = \frac{\partial Ra_f}{\partial Q_{net}} = \frac{g\beta L^4}{kv\alpha A_{total}}$$

$$R3 = \frac{\partial Ra_f}{\partial A_{total}} = -\frac{g\beta L^4 Q_{net}}{A_{total}^2}$$

$$URa_f = [(R1 * UL^4)^2 + (R2 * UQ_{net})^2 + (R3 * UA_{total})^2]^{1/2}$$

Substituting numerical values

$$\beta = 0.001384 \text{ K}^{-1}$$

$$k = 0.06347 \text{ W/mK}$$

$$v = 9.574\text{E-}7 \text{ m}^2/\text{s}$$

$$\alpha = 3.4409\text{E-}8 \text{ m}^2/\text{s}$$

$$Q_{net} = 0.768 \text{ W}$$

$$UQ_{net} = 0.02065 \text{ W}$$

$$A_{total} = 5.76\text{E-}4 \text{ m}^2$$

$$UA_{total} = 7.61\text{E-}6 \text{ m}^2$$

$$L = 0.008 \text{ m}$$

$$UL = 1E-4 \text{ m}$$

$$R1 = 1.7731E10$$

$$R2 = 46175179.2$$

$$R3 = 6.1567E10$$

$$URa_i = [(1.7731E10 * E-4)^2 + (46175179.2 * 0.02065)^2 + (6.1567E10 * 7.61E-6)^2]^{1/2}$$

$$URa_i = 2066398$$

$$\frac{URa_i}{Ra_i} * 100\% = \frac{2066398}{3.547E7} * 100\% = 5.83\%$$

$$Ra_i = 3.547E7 \pm 5.83\%$$

## APPENDIX C. TABLES

### TABLE 1. REDUCED DATA FOR FC-75 AND 42 MM SPACING

THE RAW Emf DATA ARE FROM THE FILE: 12DEC2020  
 THE POWER SETTING PER CHIP WAS: 0.115 W  
 THE DISTANCE TO THE FRONT WALL WAS 42 MM, LIQUID WAS FC-75

| CHIP                                      | QNET(W) | Tavg-Ts | Nu1   | Nu2   |
|-------------------------------------------|---------|---------|-------|-------|
| 1                                         | .113    | 4.991   | 4.933 | 6.923 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: .90  |         |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 4.46 |         |         |       |       |
| AVERAGE TEMPERATURE: 14.848               |         |         |       |       |
| SINK TEMPERATURE: 9.857                   |         |         |       |       |
| 2                                         | .113    | 4.981   | 4.932 | 6.922 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: .90  |         |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 4.45 |         |         |       |       |
| AVERAGE TEMPERATURE: 14.836               |         |         |       |       |
| SINK TEMPERATURE: 9.857                   |         |         |       |       |
| 3                                         | .113    | 4.991   | 4.914 | 6.897 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: .90  |         |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 4.44 |         |         |       |       |
| AVERAGE TEMPERATURE: 14.848               |         |         |       |       |
| SINK TEMPERATURE: 9.857                   |         |         |       |       |
| 4                                         | .114    | 4.950   | 4.995 | 7.011 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: .90  |         |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 4.49 |         |         |       |       |
| AVERAGE TEMPERATURE: 14.807               |         |         |       |       |
| SINK TEMPERATURE: 9.857                   |         |         |       |       |
| 5                                         | .116    | 4.369   | 5.085 | 7.137 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: .90  |         |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 4.57 |         |         |       |       |
| AVERAGE TEMPERATURE: 14.826               |         |         |       |       |
| SINK TEMPERATURE: 9.857                   |         |         |       |       |
| 6                                         | .116    | 5.060   | 4.967 | 6.971 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: .92  |         |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 4.55 |         |         |       |       |
| AVERAGE TEMPERATURE: 14.917               |         |         |       |       |
| SINK TEMPERATURE: 9.857                   |         |         |       |       |
| 7                                         | .113    | 4.928   | 4.958 | 6.958 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: .89  |         |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 4.42 |         |         |       |       |
| AVERAGE TEMPERATURE: 14.785               |         |         |       |       |
| SINK TEMPERATURE: 9.857                   |         |         |       |       |
| 8                                         | .117    | 5.157   | 4.905 | 6.885 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: .94  |         |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 4.59 |         |         |       |       |
| AVERAGE TEMPERATURE: 15.014               |         |         |       |       |
| SINK TEMPERATURE: 9.857                   |         |         |       |       |
| 9                                         | .117    | 5.179   | 4.861 | 6.851 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: .94  |         |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 4.59 |         |         |       |       |
| AVERAGE TEMPERATURE: 15.036               |         |         |       |       |
| SINK TEMPERATURE: 9.957                   |         |         |       |       |



# TABLE 2. REDUCED DATA FOR FC-75 AND 42 MM SPACING

THE RAW EMF DATA ARE FROM THE FILE: 13DEC0740  
 THE POWER SETTING PER CHIP WAS: 0.34 W  
 THE DISTANCE TO THE FRONT WALL WAS 42 MM, LIQUID WAS FC-75

| CHIP                                       | QNET(W) | Tavg-Ts | Nu1   | Nu2    |
|--------------------------------------------|---------|---------|-------|--------|
| 1                                          | .330    | 8.153   | 8.808 | 12.363 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 1.54  |         |         |       |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 13.56 |         |         |       |        |
| AVERAGE TEMPERATURE: 18.307                |         |         |       |        |
| SINK TEMPERATURE: 10.155                   |         |         |       |        |
| 2                                          | .329    | 7.900   | 9.062 | 12.720 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 1.49  |         |         |       |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 13.48 |         |         |       |        |
| AVERAGE TEMPERATURE: 18.055                |         |         |       |        |
| SINK TEMPERATURE: 10.155                   |         |         |       |        |
| 3                                          | .329    | 7.664   | 9.089 | 12.757 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 1.48  |         |         |       |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 13.45 |         |         |       |        |
| AVERAGE TEMPERATURE: 18.019                |         |         |       |        |
| SINK TEMPERATURE: 10.155                   |         |         |       |        |
| 4                                          | .331    | 8.073   | 8.927 | 12.530 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 1.52  |         |         |       |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 13.60 |         |         |       |        |
| AVERAGE TEMPERATURE: 18.226                |         |         |       |        |
| SINK TEMPERATURE: 10.155                   |         |         |       |        |
| 5                                          | .339    | 7.268   | 9.367 | 13.147 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 1.48  |         |         |       |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 13.87 |         |         |       |        |
| AVERAGE TEMPERATURE: 18.023                |         |         |       |        |
| SINK TEMPERATURE: 10.155                   |         |         |       |        |
| 6                                          | .337    | 7.885   | 9.295 | 13.047 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 1.48  |         |         |       |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 13.80 |         |         |       |        |
| AVERAGE TEMPERATURE: 18.040                |         |         |       |        |
| SINK TEMPERATURE: 10.155                   |         |         |       |        |
| 7                                          | .327    | 8.059   | 8.821 | 12.380 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 1.52  |         |         |       |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 13.41 |         |         |       |        |
| AVERAGE TEMPERATURE: 18.213                |         |         |       |        |
| SINK TEMPERATURE: 10.155                   |         |         |       |        |
| 8                                          | .339    | 7.994   | 9.211 | 12.928 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 1.51  |         |         |       |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 13.88 |         |         |       |        |
| AVERAGE TEMPERATURE: 18.148                |         |         |       |        |
| SINK TEMPERATURE: 10.155                   |         |         |       |        |
| 9                                          | .338    | 7.922   | 9.262 | 13.028 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 1.49  |         |         |       |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 13.85 |         |         |       |        |
| AVERAGE TEMPERATURE: 18.076                |         |         |       |        |
| SINK TEMPERATURE: 10.155                   |         |         |       |        |

# TABLE 3. REDUCED DATA FOR FC-75 AND 42 MM SPACING

THE RAW EMF DATA ARE FROM THE FILE: 13DEC1205  
 THE POWER SETTING PER CHIP WAS: 0.8 W  
 THE DISTANCE TO THE FRONT WALL WAS 42 MM, LIQUID WAS FC-75

| CHIP                                       | QNET(W) | Tavg-Ts | Nu1    | Nu2    |
|--------------------------------------------|---------|---------|--------|--------|
| 1                                          | .776    | 14.283  | 11.865 | 16.653 |
| TEMP. BASED RAYLEIGH NUMBER * E-6 IS: 2.89 |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 34.25 |         |         |        |        |
| AVERAGE TEMPERATURE: 24.492                |         |         |        |        |
| SINK TEMPERATURE: 10.210                   |         |         |        |        |
| 2                                          | .774    | 13.691  | 12.337 | 17.316 |
| TEMP. BASED RAYLEIGH NUMBER * E-6 IS: 2.75 |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 33.92 |         |         |        |        |
| AVERAGE TEMPERATURE: 23.901                |         |         |        |        |
| SINK TEMPERATURE: 10.210                   |         |         |        |        |
| 3                                          | .772    | 13.510  | 12.472 | 17.506 |
| TEMP. BASED RAYLEIGH NUMBER * E-6 IS: 2.71 |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 33.78 |         |         |        |        |
| AVERAGE TEMPERATURE: 23.720                |         |         |        |        |
| SINK TEMPERATURE: 10.210                   |         |         |        |        |
| 4                                          | .779    | 14.217  | 11.958 | 16.784 |
| TEMP. BASED RAYLEIGH NUMBER * E-6 IS: 2.87 |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 34.34 |         |         |        |        |
| AVERAGE TEMPERATURE: 24.426                |         |         |        |        |
| SINK TEMPERATURE: 10.210                   |         |         |        |        |
| 5                                          | .796    | 13.692  | 12.689 | 17.810 |
| TEMP. BASED RAYLEIGH NUMBER * E-6 IS: 2.75 |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 34.89 |         |         |        |        |
| AVERAGE TEMPERATURE: 23.902                |         |         |        |        |
| SINK TEMPERATURE: 10.210                   |         |         |        |        |
| 6                                          | .792    | 13.385  | 12.902 | 18.109 |
| TEMP. BASED RAYLEIGH NUMBER * E-6 IS: 2.68 |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 34.57 |         |         |        |        |
| AVERAGE TEMPERATURE: 23.595                |         |         |        |        |
| SINK TEMPERATURE: 10.210                   |         |         |        |        |
| 7                                          | .768    | 14.279  | 11.739 | 16.476 |
| TEMP. BASED RAYLEIGH NUMBER * E-6 IS: 2.89 |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 33.88 |         |         |        |        |
| AVERAGE TEMPERATURE: 24.488                |         |         |        |        |
| SINK TEMPERATURE: 10.210                   |         |         |        |        |
| 8                                          | .796    | 13.728  | 12.647 | 17.751 |
| TEMP. BASED RAYLEIGH NUMBER * E-6 IS: 2.76 |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 34.88 |         |         |        |        |
| AVERAGE TEMPERATURE: 23.937                |         |         |        |        |
| SINK TEMPERATURE: 10.210                   |         |         |        |        |
| 9                                          | .795    | 13.416  | 12.922 | 18.137 |
| TEMP. BASED RAYLEIGH NUMBER * E-6 IS: 2.69 |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 34.72 |         |         |        |        |
| AVERAGE TEMPERATURE: 23.626                |         |         |        |        |
| SINK TEMPERATURE: 10.210                   |         |         |        |        |

# TABLE 4. REDUCED DATA FOR FC-75 AND 42 MM SPACING

THE RAW Emf DATA ARE FROM THE FILE: 13DEC1620  
 THE POWER SETTING PER CHIP WAS: 1.3 W  
 THE DISTANCE TO THE FRONT WALL WAS 42 MM, LIQUID WAS FC-75

| CHIP                                       | QNET(W) | Tavg-Ts | Nu1    | Nu2    |
|--------------------------------------------|---------|---------|--------|--------|
| 1                                          | 1.256   | 19.496  | 14.108 | 19.801 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 4.18  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 58.97 |         |         |        |        |
| AVERAGE TEMPERATURE: 29.858                |         |         |        |        |
| SINK TEMPERATURE: 10.362                   |         |         |        |        |
| 2                                          | 1.252   | 18.304  | 14.971 | 21.013 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 3.88  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 58.02 |         |         |        |        |
| AVERAGE TEMPERATURE: 28.666                |         |         |        |        |
| SINK TEMPERATURE: 10.362                   |         |         |        |        |
| 3                                          | 1.250   | 17.922  | 15.259 | 21.418 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 3.78  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 57.66 |         |         |        |        |
| AVERAGE TEMPERATURE: 28.283                |         |         |        |        |
| SINK TEMPERATURE: 10.362                   |         |         |        |        |
| 4                                          | 1.261   | 19.358  | 14.266 | 20.023 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 4.14  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 59.12 |         |         |        |        |
| AVERAGE TEMPERATURE: 29.720                |         |         |        |        |
| SINK TEMPERATURE: 10.362                   |         |         |        |        |
| 5                                          | 1.288   | 18.447  | 15.288 | 21.459 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 3.91  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 59.80 |         |         |        |        |
| AVERAGE TEMPERATURE: 28.808                |         |         |        |        |
| SINK TEMPERATURE: 10.362                   |         |         |        |        |
| 6                                          | 1.282   | 18.197  | 15.415 | 21.636 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 3.85  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 59.32 |         |         |        |        |
| AVERAGE TEMPERATURE: 28.559                |         |         |        |        |
| SINK TEMPERATURE: 10.362                   |         |         |        |        |
| 7                                          | 1.244   | 19.310  | 14.102 | 19.793 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 4.13  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 58.29 |         |         |        |        |
| AVERAGE TEMPERATURE: 29.676                |         |         |        |        |
| SINK TEMPERATURE: 10.362                   |         |         |        |        |
| 8                                          | 1.288   | 18.255  | 15.443 | 21.675 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 3.86  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 59.65 |         |         |        |        |
| AVERAGE TEMPERATURE: 28.617                |         |         |        |        |
| SINK TEMPERATURE: 10.362                   |         |         |        |        |
| 9                                          | 1.287   | 17.705  | 15.905 | 22.324 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 3.72  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 59.24 |         |         |        |        |
| AVERAGE TEMPERATURE: 28.066                |         |         |        |        |
| SINK TEMPERATURE: 10.362                   |         |         |        |        |

# TABLE 5. REDUCED DATA FOR FC-75 AND 42 MM SPACING

THE RAW EFF DATA ARE FROM THE FILE: 13DEC1950  
 THE POWER SETTING PER CHIP WAS: 1.7 W  
 THE DISTANCE TO THE FRONT WALL WAS 42 MM, LIQUID WAS FC-75

| CHIP                                       | QNET(W) | Tavg-Ts | NU1    | NU2    |
|--------------------------------------------|---------|---------|--------|--------|
| 1                                          | 1.857   | 23.602  | 15.413 | 21.633 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 5.27  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 81.26 |         |         |        |        |
| AVERAGE TEMPERATURE: 32.864                |         |         |        |        |
| SINK TEMPERATURE: 10.256                   |         |         |        |        |
| 2                                          | 1.853   | 21.950  | 16.506 | 23.168 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 4.82  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 79.58 |         |         |        |        |
| AVERAGE TEMPERATURE: 32.216                |         |         |        |        |
| SINK TEMPERATURE: 10.256                   |         |         |        |        |
| 3                                          | 1.649   | 21.254  | 17.010 | 23.874 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 4.63  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 76.79 |         |         |        |        |
| AVERAGE TEMPERATURE: 31.511                |         |         |        |        |
| SINK TEMPERATURE: 10.256                   |         |         |        |        |
| 4                                          | 1.853   | 23.495  | 15.549 | 21.824 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 5.24  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 81.46 |         |         |        |        |
| AVERAGE TEMPERATURE: 33.741                |         |         |        |        |
| SINK TEMPERATURE: 10.256                   |         |         |        |        |
| 5                                          | 1.701   | 22.261  | 16.760 | 23.524 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 4.90  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 82.17 |         |         |        |        |
| AVERAGE TEMPERATURE: 32.517                |         |         |        |        |
| SINK TEMPERATURE: 10.256                   |         |         |        |        |
| 6                                          | 1.691   | 22.232  | 16.681 | 23.412 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 4.90  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 81.68 |         |         |        |        |
| AVERAGE TEMPERATURE: 32.494                |         |         |        |        |
| SINK TEMPERATURE: 10.256                   |         |         |        |        |
| 7                                          | 1.640   | 23.464  | 15.342 | 21.534 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 5.23  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 80.29 |         |         |        |        |
| AVERAGE TEMPERATURE: 33.721                |         |         |        |        |
| SINK TEMPERATURE: 10.256                   |         |         |        |        |
| 8                                          | 1.696   | 21.933  | 16.980 | 23.833 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 4.81  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 81.74 |         |         |        |        |
| AVERAGE TEMPERATURE: 32.189                |         |         |        |        |
| SINK TEMPERATURE: 10.256                   |         |         |        |        |
| 9                                          | 1.697   | 21.117  | 17.618 | 24.728 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 4.60  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 80.96 |         |         |        |        |
| AVERAGE TEMPERATURE: 31.373                |         |         |        |        |
| SINK TEMPERATURE: 10.256                   |         |         |        |        |

# TABLE 6. REDUCED DATA FOR FC-75 AND 42 MM SPACING

THE RAW Emf DATA ARE FROM THE FILE: 13DEC2240  
 THE POWER SETTING PER CHIP WAS: 2.25 W  
 THE DISTANCE TO THE FRONT WALL WAS 42 MM, LIQUID WAS FC-75

| CHIP                                        | QNET(W) | Tavg-Ts | Nu1    | Nu2    |
|---------------------------------------------|---------|---------|--------|--------|
| 1                                           | 2.185   | 28.871  | 16.672 | 23.400 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 6.82   |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 113.62 |         |         |        |        |
| AVERAGE TEMPERATURE: 39.174                 |         |         |        |        |
| SINK TEMPERATURE: 10.303                    |         |         |        |        |
| 2                                           | 2.179   | 26.795  | 17.890 | 25.110 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 6.19   |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 110.77 |         |         |        |        |
| AVERAGE TEMPERATURE: 37.057                 |         |         |        |        |
| SINK TEMPERATURE: 10.303                    |         |         |        |        |
| 3                                           | 2.174   | 25.970  | 18.412 | 25.842 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 5.95   |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 109.56 |         |         |        |        |
| AVERAGE TEMPERATURE: 36.272                 |         |         |        |        |
| SINK TEMPERATURE: 10.303                    |         |         |        |        |
| 4                                           | 2.193   | 28.694  | 16.836 | 23.631 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 6.76   |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 113.63 |         |         |        |        |
| AVERAGE TEMPERATURE: 38.996                 |         |         |        |        |
| SINK TEMPERATURE: 10.303                    |         |         |        |        |
| 5                                           | 2.242   | 27.053  | 18.336 | 25.595 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 6.27   |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 114.30 |         |         |        |        |
| AVERAGE TEMPERATURE: 37.355                 |         |         |        |        |
| SINK TEMPERATURE: 10.303                    |         |         |        |        |
| 6                                           | 2.229   | 25.819  | 18.984 | 26.645 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 5.91   |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 112.13 |         |         |        |        |
| AVERAGE TEMPERATURE: 36.122                 |         |         |        |        |
| SINK TEMPERATURE: 10.303                    |         |         |        |        |
| 7                                           | 2.163   | 28.376  | 16.784 | 23.557 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 6.66   |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 111.86 |         |         |        |        |
| AVERAGE TEMPERATURE: 38.679                 |         |         |        |        |
| SINK TEMPERATURE: 10.303                    |         |         |        |        |
| 8                                           | 2.240   | 26.440  | 18.637 | 26.158 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 6.09   |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 113.45 |         |         |        |        |
| AVERAGE TEMPERATURE: 36.742                 |         |         |        |        |
| SINK TEMPERATURE: 10.303                    |         |         |        |        |
| 9                                           | 2.239   | 25.408  | 19.372 | 27.191 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 5.79   |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 112.13 |         |         |        |        |
| AVERAGE TEMPERATURE: 35.711                 |         |         |        |        |
| SINK TEMPERATURE: 10.303                    |         |         |        |        |

**TABLE 7. REDUCED DATA FOR FC-75 AND 42 MM SPACING**

THE RAW Emf DATA ARE FROM THE FILE: 14DEC0200  
 THE POWER SETTING PER CHIP WAS: 2.9 W  
 THE DISTANCE TO THE FRONT WALL WAS 42 MM, LIQUID WAS FC-75

| CHIP                                        | QNET(W) | Tavg-Ts | Nu1    | Nu2    |
|---------------------------------------------|---------|---------|--------|--------|
| 1                                           | 2.788   | 34.586  | 17.817 | 25.007 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 8.60   |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 153.28 |         |         |        |        |
| AVERAGE TEMPERATURE: 44.624                 |         |         |        |        |
| SINK TEMPERATURE: 10.038                    |         |         |        |        |
| 2                                           | 2.780   | 32.098  | 19.109 | 25.820 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 7.79   |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 148.80 |         |         |        |        |
| AVERAGE TEMPERATURE: 42.136                 |         |         |        |        |
| SINK TEMPERATURE: 10.038                    |         |         |        |        |
| 3                                           | 2.773   | 30.893  | 19.791 | 27.779 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 7.40   |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 146.53 |         |         |        |        |
| AVERAGE TEMPERATURE: 40.931                 |         |         |        |        |
| SINK TEMPERATURE: 10.038                    |         |         |        |        |
| 4                                           | 2.798   | 34.254  | 18.047 | 25.330 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 8.49   |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 153.25 |         |         |        |        |
| AVERAGE TEMPERATURE: 44.292                 |         |         |        |        |
| SINK TEMPERATURE: 10.038                    |         |         |        |        |
| 5                                           | 2.861   | 31.696  | 19.912 | 27.947 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 7.66   |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 152.51 |         |         |        |        |
| AVERAGE TEMPERATURE: 41.736                 |         |         |        |        |
| SINK TEMPERATURE: 10.038                    |         |         |        |        |
| 6                                           | 2.843   | 30.671  | 20.439 | 28.668 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 7.33   |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 149.91 |         |         |        |        |
| AVERAGE TEMPERATURE: 40.709                 |         |         |        |        |
| SINK TEMPERATURE: 10.038                    |         |         |        |        |
| 7                                           | 2.757   | 33.861  | 17.967 | 25.247 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 8.36   |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 150.40 |         |         |        |        |
| AVERAGE TEMPERATURE: 43.899                 |         |         |        |        |
| SINK TEMPERATURE: 10.038                    |         |         |        |        |
| 8                                           | 2.857   | 31.223  | 20.177 | 28.320 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 7.51   |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 151.50 |         |         |        |        |
| AVERAGE TEMPERATURE: 41.261                 |         |         |        |        |
| SINK TEMPERATURE: 10.038                    |         |         |        |        |
| 9                                           | 2.856   | 30.362  | 20.735 | 29.103 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 7.24   |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 150.08 |         |         |        |        |
| AVERAGE TEMPERATURE: 40.400                 |         |         |        |        |
| SINK TEMPERATURE: 10.038                    |         |         |        |        |

**TABLE 8. REDUCED DATA FOR FC-75 AND 30 MM SPACING**

THE RAW EMF DATA ARE FROM THE FILE: 24DEC1945  
 THE POWER SETTINGS PER CHIP WAS: 0.115 W  
 THE DISTANCE TO THE FRONT WALL WAS 30 MM, LIQUID WAS FC-75

| CHIP                                      | QNET(W) | Tavg-Ts | Nu1   | Nu2   |
|-------------------------------------------|---------|---------|-------|-------|
| 1                                         | .114    | 4.466   | 5.521 | 7.749 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: .81  |         |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 4.46 |         |         |       |       |
| AVERAGE TEMPERATURE: 14.580               |         |         |       |       |
| SINK TEMPERATURE: 10.114                  |         |         |       |       |
| 2                                         | .113    | 4.490   | 5.464 | 7.669 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: .81  |         |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 4.44 |         |         |       |       |
| AVERAGE TEMPERATURE: 14.604               |         |         |       |       |
| SINK TEMPERATURE: 10.114                  |         |         |       |       |
| 3                                         | .113    | 4.533   | 5.395 | 7.573 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: .82  |         |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 4.43 |         |         |       |       |
| AVERAGE TEMPERATURE: 14.647               |         |         |       |       |
| SINK TEMPERATURE: 10.114                  |         |         |       |       |
| 4                                         | .114    | 4.401   | 5.604 | 7.866 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: .60  |         |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 4.46 |         |         |       |       |
| AVERAGE TEMPERATURE: 14.514               |         |         |       |       |
| SINK TEMPERATURE: 10.114                  |         |         |       |       |
| 5                                         | .116    | 4.408   | 5.710 | 8.014 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: .80  |         |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 4.55 |         |         |       |       |
| AVERAGE TEMPERATURE: 14.522               |         |         |       |       |
| SINK TEMPERATURE: 10.114                  |         |         |       |       |
| 6                                         | .115    | 4.458   | 5.613 | 7.878 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: .81  |         |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 4.53 |         |         |       |       |
| AVERAGE TEMPERATURE: 14.572               |         |         |       |       |
| SINK TEMPERATURE: 10.114                  |         |         |       |       |
| 7                                         | .112    | 4.302   | 5.649 | 7.929 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: .78  |         |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 4.39 |         |         |       |       |
| AVERAGE TEMPERATURE: 14.416               |         |         |       |       |
| SINK TEMPERATURE: 10.114                  |         |         |       |       |
| 8                                         | .116    | 4.532   | 5.559 | 7.802 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: .82  |         |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 4.57 |         |         |       |       |
| AVERAGE TEMPERATURE: 14.646               |         |         |       |       |
| SINK TEMPERATURE: 10.114                  |         |         |       |       |
| 9                                         | .116    | 4.540   | 5.550 | 7.789 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: .82  |         |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 4.57 |         |         |       |       |
| AVERAGE TEMPERATURE: 14.653               |         |         |       |       |
| SINK TEMPERATURE: 10.114                  |         |         |       |       |

**TABLE 9. REDUCED DATA FOR FC-75 AND 30 MM SPACING**

THE RAW EMF DATA ARE FROM THE FILE: 19DEC1755  
 THE POWER SETTING PER CHIP WAS: 0.34 W  
 THE DISTANCE TO THE FRONT WALL WAS 30 MM, LIQUID WAS FC-75

| CHIP                                       | QNET(W) | Tavg-Ts | Nu1   | Nu2    |
|--------------------------------------------|---------|---------|-------|--------|
| 1                                          | .338    | 8.472   | 8.661 | 12.157 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 1.60  |         |         |       |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 13.83 |         |         |       |        |
| AVERAGE TEMPERATURE: 18.390                |         |         |       |        |
| SINK TEMPERATURE: 9.918                    |         |         |       |        |
| 2                                          | .336    | 8.273   | 8.838 | 12.405 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 1.56  |         |         |       |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 13.75 |         |         |       |        |
| AVERAGE TEMPERATURE: 18.191                |         |         |       |        |
| SINK TEMPERATURE: 9.918                    |         |         |       |        |
| 3                                          | .335    | 8.207   | 8.862 | 12.467 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 1.54  |         |         |       |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 13.70 |         |         |       |        |
| AVERAGE TEMPERATURE: 18.125                |         |         |       |        |
| SINK TEMPERATURE: 9.918                    |         |         |       |        |
| 4                                          | .338    | 8.489   | 8.666 | 12.164 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 1.60  |         |         |       |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 13.87 |         |         |       |        |
| AVERAGE TEMPERATURE: 18.407                |         |         |       |        |
| SINK TEMPERATURE: 9.918                    |         |         |       |        |
| 5                                          | .346    | 8.218   | 9.140 | 12.629 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 1.54  |         |         |       |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 14.12 |         |         |       |        |
| AVERAGE TEMPERATURE: 18.136                |         |         |       |        |
| SINK TEMPERATURE: 9.918                    |         |         |       |        |
| 6                                          | .344    | 8.289   | 9.013 | 12.651 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 1.56  |         |         |       |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 14.05 |         |         |       |        |
| AVERAGE TEMPERATURE: 18.207                |         |         |       |        |
| SINK TEMPERATURE: 9.918                    |         |         |       |        |
| 7                                          | .333    | 8.494   | 8.533 | 11.977 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 1.60  |         |         |       |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 13.67 |         |         |       |        |
| AVERAGE TEMPERATURE: 18.412                |         |         |       |        |
| SINK TEMPERATURE: 9.918                    |         |         |       |        |
| 8                                          | .345    | 8.366   | 8.974 | 12.596 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 1.58  |         |         |       |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 14.14 |         |         |       |        |
| AVERAGE TEMPERATURE: 18.284                |         |         |       |        |
| SINK TEMPERATURE: 9.918                    |         |         |       |        |
| 9                                          | .345    | 8.276   | 9.062 | 12.720 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 1.56  |         |         |       |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 14.11 |         |         |       |        |
| AVERAGE TEMPERATURE: 18.195                |         |         |       |        |
| SINK TEMPERATURE: 9.918                    |         |         |       |        |



# TABLE 10. REDUCED DATA FOR FC-75 AND 30 MM SPACING

THE RAW EMF DATA ARE FROM THE FILE: 19DEC2115  
 THE POWER SETTING PER CHIP WAS: 0.8 W  
 THE DISTANCE TO THE FRONT WALL WAS 30 MM, LIQUID WAS FC-75

| CHIP                                       | QNET(W) | Tavg-Ts | Nu1    | Nu2    |
|--------------------------------------------|---------|---------|--------|--------|
| 1                                          | .774    | 14.305  | 11.819 | 16.589 |
| TEMP.BASED RAYLEIGH NUMBER • E-6 IS: 2.90  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER • E-6 IS: 34.29 |         |         |        |        |
| AVERAGE TEMPERATURE: 24.657                |         |         |        |        |
| SINK TEMPERATURE: 10.352                   |         |         |        |        |
| 2                                          | .772    | 13.655  | 12.338 | 17.318 |
| TEMP.BASED RAYLEIGH NUMBER • E-6 IS: 2.75  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER • E-6 IS: 33.93 |         |         |        |        |
| AVERAGE TEMPERATURE: 24.007                |         |         |        |        |
| SINK TEMPERATURE: 10.352                   |         |         |        |        |
| 3                                          | .770    | 13.463  | 12.487 | 17.526 |
| TEMP.BASED RAYLEIGH NUMBER • E-6 IS: 2.71  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER • E-6 IS: 33.78 |         |         |        |        |
| AVERAGE TEMPERATURE: 23.815                |         |         |        |        |
| SINK TEMPERATURE: 10.352                   |         |         |        |        |
| 4                                          | .777    | 14.239  | 11.914 | 16.722 |
| TEMP.BASED RAYLEIGH NUMBER • E-6 IS: 2.89  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER • E-6 IS: 34.38 |         |         |        |        |
| AVERAGE TEMPERATURE: 24.591                |         |         |        |        |
| SINK TEMPERATURE: 10.352                   |         |         |        |        |
| 5                                          | .794    | 13.725  | 12.620 | 17.713 |
| TEMP.BASED RAYLEIGH NUMBER • E-6 IS: 2.77  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER • E-6 IS: 34.91 |         |         |        |        |
| AVERAGE TEMPERATURE: 24.078                |         |         |        |        |
| SINK TEMPERATURE: 10.352                   |         |         |        |        |
| 6                                          | .789    | 13.584  | 12.673 | 17.788 |
| TEMP.BASED RAYLEIGH NUMBER • E-6 IS: 2.73  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER • E-6 IS: 34.64 |         |         |        |        |
| AVERAGE TEMPERATURE: 23.936                |         |         |        |        |
| SINK TEMPERATURE: 10.352                   |         |         |        |        |
| 7                                          | .765    | 14.270  | 11.697 | 16.417 |
| TEMP.BASED RAYLEIGH NUMBER • E-6 IS: 2.89  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER • E-6 IS: 33.84 |         |         |        |        |
| AVERAGE TEMPERATURE: 24.622                |         |         |        |        |
| SINK TEMPERATURE: 10.352                   |         |         |        |        |
| 8                                          | .792    | 13.618  | 12.699 | 17.824 |
| TEMP.BASED RAYLEIGH NUMBER • E-6 IS: 2.74  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER • E-6 IS: 34.81 |         |         |        |        |
| AVERAGE TEMPERATURE: 23.970                |         |         |        |        |
| SINK TEMPERATURE: 10.352                   |         |         |        |        |
| 9                                          | .792    | 13.423  | 12.877 | 18.073 |
| TEMP.BASED RAYLEIGH NUMBER • E-6 IS: 2.70  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER • E-6 IS: 34.72 |         |         |        |        |
| AVERAGE TEMPERATURE: 23.775                |         |         |        |        |
| SINK TEMPERATURE: 10.352                   |         |         |        |        |

**TABLE 11. REDUCED DATA FOR FC-75 AND 30 MM SPACING**

THE RAW EMF DATA ARE FROM THE FILE: 19DEC2300  
 THE POWER SETTING PER CHIP WAS: 1.3 W  
 THE DISTANCE TO THE FRONT WALL WAS 30 MM, LIQUID WAS FC-75

| CHIP                                       | QNET(W) | Tavg-Ts | Nu1    | Nu2    |
|--------------------------------------------|---------|---------|--------|--------|
| 1                                          | 1.250   | 19.467  | 14.063 | 19.738 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 4.17  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 58.71 |         |         |        |        |
| AVERAGE TEMPERATURE: 29.854                |         |         |        |        |
| SINK TEMPERATURE: 10.387                   |         |         |        |        |
| 2                                          | 1.246   | 18.143  | 15.031 | 21.097 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 3.84  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 57.67 |         |         |        |        |
| AVERAGE TEMPERATURE: 28.531                |         |         |        |        |
| SINK TEMPERATURE: 10.387                   |         |         |        |        |
| 3                                          | 1.243   | 17.749  | 15.322 | 21.505 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 3.74  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 57.26 |         |         |        |        |
| AVERAGE TEMPERATURE: 28.136                |         |         |        |        |
| SINK TEMPERATURE: 10.387                   |         |         |        |        |
| 4                                          | 1.254   | 19.327  | 14.215 | 19.951 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 4.14  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 58.83 |         |         |        |        |
| AVERAGE TEMPERATURE: 29.715                |         |         |        |        |
| SINK TEMPERATURE: 10.387                   |         |         |        |        |
| 5                                          | 1.282   | 18.473  | 15.196 | 21.329 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 3.92  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 59.57 |         |         |        |        |
| AVERAGE TEMPERATURE: 28.860                |         |         |        |        |
| SINK TEMPERATURE: 10.387                   |         |         |        |        |
| 6                                          | 1.275   | 18.125  | 15.395 | 21.608 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 3.83  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 58.99 |         |         |        |        |
| AVERAGE TEMPERATURE: 28.512                |         |         |        |        |
| SINK TEMPERATURE: 10.387                   |         |         |        |        |
| 7                                          | 1.236   | 19.304  | 14.023 | 19.683 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 4.13  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 57.95 |         |         |        |        |
| AVERAGE TEMPERATURE: 29.691                |         |         |        |        |
| SINK TEMPERATURE: 10.387                   |         |         |        |        |
| 8                                          | 1.281   | 18.222  | 15.389 | 21.600 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 3.86  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 59.35 |         |         |        |        |
| AVERAGE TEMPERATURE: 28.609                |         |         |        |        |
| SINK TEMPERATURE: 10.387                   |         |         |        |        |
| 9                                          | 1.280   | 17.805  | 15.736 | 22.086 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 3.75  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 59.03 |         |         |        |        |
| AVERAGE TEMPERATURE: 28.192                |         |         |        |        |
| SINK TEMPERATURE: 10.367                   |         |         |        |        |

# TABLE 12. REDUCED DATA FOR FC-75 AND 30 MM SPACING

THE RAW EMF DATA ARE FROM THE FILE: 21DEC1900  
 THE POWER SETTING PER CHIP WAS: 1.7 W  
 THE DISTANCE TO THE FRONT WALL WAS 30 MM, LIQUID WAS FC-75

| CHIP                                       | QNET(W) | Tavg-Ts | Nu1    | Nu2    |
|--------------------------------------------|---------|---------|--------|--------|
| 1                                          | 1.653   | 23.773  | 15.265 | 21.426 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 5.32  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 81.16 |         |         |        |        |
| AVERAGE TEMPERATURE: 34.003                |         |         |        |        |
| SINK TEMPERATURE: 10.230                   |         |         |        |        |
| 2                                          | 1.648   | 22.177  | 16.303 | 22.883 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 4.88  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 79.52 |         |         |        |        |
| AVERAGE TEMPERATURE: 32.407                |         |         |        |        |
| SINK TEMPERATURE: 10.230                   |         |         |        |        |
| 3                                          | 1.645   | 21.949  | 16.440 | 23.075 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 4.62  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 79.17 |         |         |        |        |
| AVERAGE TEMPERATURE: 32.179                |         |         |        |        |
| SINK TEMPERATURE: 10.230                   |         |         |        |        |
| 4                                          | 1.659   | 23.708  | 15.365 | 21.567 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 5.30  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 81.41 |         |         |        |        |
| AVERAGE TEMPERATURE: 33.938                |         |         |        |        |
| SINK TEMPERATURE: 10.230                   |         |         |        |        |
| 5                                          | 1.695   | 22.360  | 16.631 | 23.343 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 4.93  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 81.94 |         |         |        |        |
| AVERAGE TEMPERATURE: 32.590                |         |         |        |        |
| SINK TEMPERATURE: 10.230                   |         |         |        |        |
| 6                                          | 1.685   | 21.725  | 17.013 | 23.879 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 4.76  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 80.90 |         |         |        |        |
| AVERAGE TEMPERATURE: 31.955                |         |         |        |        |
| SINK TEMPERATURE: 10.230                   |         |         |        |        |
| 7                                          | 1.634   | 23.736  | 15.115 | 21.215 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 5.31  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 80.20 |         |         |        |        |
| AVERAGE TEMPERATURE: 33.966                |         |         |        |        |
| SINK TEMPERATURE: 10.230                   |         |         |        |        |
| 8                                          | 1.693   | 22.117  | 16.787 | 23.562 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 4.86  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 81.61 |         |         |        |        |
| AVERAGE TEMPERATURE: 32.347                |         |         |        |        |
| SINK TEMPERATURE: 10.230                   |         |         |        |        |
| 9                                          | 1.692   | 21.481  | 17.273 | 24.244 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 4.69  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 81.01 |         |         |        |        |
| AVERAGE TEMPERATURE: 31.711                |         |         |        |        |
| SINK TEMPERATURE: 10.230                   |         |         |        |        |

**TABLE 13. REDUCED DATA FOR FC-75 AND 30 MM SPACING**

THE RAW EMF DATA ARE FROM THE FILE: 21DEC2125  
 THE POWER SETTINGS PER CHIP WAS: 2.25 W  
 THE DISTANCE TO THE FRONT WALL WAS 30 MM, LIQUID WAS FC-75

| CHIP                                        | QNET(W) | Tavg-Ts | NU1    | NU2    |
|---------------------------------------------|---------|---------|--------|--------|
| 1                                           | 2.180   | 29.628  | 16.217 | 22.762 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 7.03   |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 114.00 |         |         |        |        |
| AVERAGE TEMPERATURE: 39.800                 |         |         |        |        |
| SINK TEMPERATURE: 10.172                    |         |         |        |        |
| 2                                           | 2.175   | 27.604  | 17.341 | 24.339 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 6.41   |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 111.24 |         |         |        |        |
| AVERAGE TEMPERATURE: 37.776                 |         |         |        |        |
| SINK TEMPERATURE: 10.172                    |         |         |        |        |
| 3                                           | 2.170   | 26.529  | 17.732 | 24.888 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 6.21   |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 110.19 |         |         |        |        |
| AVERAGE TEMPERATURE: 37.100                 |         |         |        |        |
| SINK TEMPERATURE: 10.172                    |         |         |        |        |
| 4                                           | 2.189   | 29.503  | 16.348 | 22.946 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 6.99   |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 114.28 |         |         |        |        |
| AVERAGE TEMPERATURE: 39.675                 |         |         |        |        |
| SINK TEMPERATURE: 10.172                    |         |         |        |        |
| 5                                           | 2.238   | 27.782  | 17.730 | 24.825 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 6.47   |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 114.68 |         |         |        |        |
| AVERAGE TEMPERATURE: 37.954                 |         |         |        |        |
| SINK TEMPERATURE: 10.172                    |         |         |        |        |
| 6                                           | 2.225   | 26.825  | 18.247 | 25.611 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 6.18   |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 112.84 |         |         |        |        |
| AVERAGE TEMPERATURE: 36.997                 |         |         |        |        |
| SINK TEMPERATURE: 10.172                    |         |         |        |        |
| 7                                           | 2.157   | 29.272  | 16.237 | 22.790 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 6.92   |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 112.35 |         |         |        |        |
| AVERAGE TEMPERATURE: 39.444                 |         |         |        |        |
| SINK TEMPERATURE: 10.172                    |         |         |        |        |
| 8                                           | 2.234   | 27.395  | 17.948 | 25.192 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 6.35   |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 114.02 |         |         |        |        |
| AVERAGE TEMPERATURE: 37.567                 |         |         |        |        |
| SINK TEMPERATURE: 10.172                    |         |         |        |        |
| 9                                           | 2.234   | 26.566  | 18.482 | 25.941 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 6.11   |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 113.00 |         |         |        |        |
| AVERAGE TEMPERATURE: 36.758                 |         |         |        |        |
| SINK TEMPERATURE: 10.172                    |         |         |        |        |

**TABLE 14. REDUCED DATA FOR FC-75 AND 30 MM SPACING**

THE RAW Emf DATA ARE FROM THE FILE: 21DEC2340  
 THE POWER SETTING PER CHIP WAS: 2.9 W  
 THE DISTANCE TO THE FRONT WALL WAS 30 MM, LIQUID WAS FC-75

| CHIP                                        | QNET(W) | Tavg-Ts | Nu1    | Nu2    |
|---------------------------------------------|---------|---------|--------|--------|
| 1                                           | 2.791   | 35.184  | 17.542 | 24.621 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 8.83   |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 154.91 |         |         |        |        |
| AVERAGE TEMPERATURE: 45.374                 |         |         |        |        |
| SINK TEMPERATURE: 10.190                    |         |         |        |        |
| 2                                           | 2.783   | 32.753  | 18.761 | 26.332 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 8.02   |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 150.52 |         |         |        |        |
| AVERAGE TEMPERATURE: 42.943                 |         |         |        |        |
| SINK TEMPERATURE: 10.190                    |         |         |        |        |
| 3                                           | 2.778   | 31.890  | 19.221 | 26.978 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 7.74   |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 148.85 |         |         |        |        |
| AVERAGE TEMPERATURE: 42.080                 |         |         |        |        |
| SINK TEMPERATURE: 10.190                    |         |         |        |        |
| 4                                           | 2.802   | 34.976  | 17.713 | 24.861 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 8.76   |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 155.17 |         |         |        |        |
| AVERAGE TEMPERATURE: 45.166                 |         |         |        |        |
| SINK TEMPERATURE: 10.190                    |         |         |        |        |
| 5                                           | 2.866   | 32.795  | 19.294 | 27.080 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 8.04   |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 155.05 |         |         |        |        |
| AVERAGE TEMPERATURE: 42.985                 |         |         |        |        |
| SINK TEMPERATURE: 10.190                    |         |         |        |        |
| 6                                           | 2.849   | 31.674  | 19.849 | 27.860 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 7.67   |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 152.34 |         |         |        |        |
| AVERAGE TEMPERATURE: 41.664                 |         |         |        |        |
| SINK TEMPERATURE: 10.190                    |         |         |        |        |
| 7                                           | 2.763   | 34.610  | 17.647 | 24.769 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 8.64   |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 152.42 |         |         |        |        |
| AVERAGE TEMPERATURE: 44.800                 |         |         |        |        |
| SINK TEMPERATURE: 10.190                    |         |         |        |        |
| 8                                           | 2.861   | 32.709  | 19.311 | 27.104 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 8.01   |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 154.66 |         |         |        |        |
| AVERAGE TEMPERATURE: 42.899                 |         |         |        |        |
| SINK TEMPERATURE: 10.190                    |         |         |        |        |
| 9                                           | 2.861   | 31.416  | 20.089 | 28.197 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 7.59   |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 152.53 |         |         |        |        |
| AVERAGE TEMPERATURE: 41.606                 |         |         |        |        |
| SINK TEMPERATURE: 10.190                    |         |         |        |        |

**TABLE 15. REDUCED DATA FOR FC-75 AND 30 MM SPACING**

THE RAW EMF DATA ARE FROM THE FILE: 22DEC0200  
 THE POWER SETTING PER CHIP WAS: 3.55 W  
 THE DISTANCE TO THE FRONT WALL WAS 30 MM, LIQUID WAS FC-75

| CHIP                                        | QNET(W) | Tavg-Ts | NU1    | NU2    |
|---------------------------------------------|---------|---------|--------|--------|
| 1                                           | 3.449   | 40.914  | 16.712 | 26.263 |
| TEMP. BASED RAYLEIGH NUMBER * E-6 IS: 10.89 |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 203.86 |         |         |        |        |
| AVERAGE TEMPERATURE: 51.251                 |         |         |        |        |
| SINK TEMPERATURE: 10.337                    |         |         |        |        |
| 2                                           | 3.438   | 38.073  | 20.007 | 28.081 |
| TEMP. BASED RAYLEIGH NUMBER * E-6 IS: 9.66  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 197.29 |         |         |        |        |
| AVERAGE TEMPERATURE: 48.410                 |         |         |        |        |
| SINK TEMPERATURE: 10.337                    |         |         |        |        |
| 3                                           | 3.429   | 36.710  | 20.680 | 29.026 |
| TEMP. BASED RAYLEIGH NUMBER * E-6 IS: 9.38  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 194.01 |         |         |        |        |
| AVERAGE TEMPERATURE: 47.047                 |         |         |        |        |
| SINK TEMPERATURE: 10.337                    |         |         |        |        |
| 4                                           | 3.458   | 40.842  | 18.795 | 26.381 |
| TEMP. BASED RAYLEIGH NUMBER * E-6 IS: 10.87 |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 204.27 |         |         |        |        |
| AVERAGE TEMPERATURE: 51.179                 |         |         |        |        |
| SINK TEMPERATURE: 10.337                    |         |         |        |        |
| 5                                           | 3.537   | 37.556  | 20.864 | 29.284 |
| TEMP. BASED RAYLEIGH NUMBER * E-6 IS: 9.68  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 201.92 |         |         |        |        |
| AVERAGE TEMPERATURE: 47.893                 |         |         |        |        |
| SINK TEMPERATURE: 10.337                    |         |         |        |        |
| 6                                           | 3.516   | 36.790  | 21.162 | 29.703 |
| TEMP. BASED RAYLEIGH NUMBER * E-6 IS: 9.41  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 199.12 |         |         |        |        |
| AVERAGE TEMPERATURE: 47.127                 |         |         |        |        |
| SINK TEMPERATURE: 10.337                    |         |         |        |        |
| 7                                           | 3.411   | 40.358  | 18.757 | 26.327 |
| TEMP. BASED RAYLEIGH NUMBER * E-6 IS: 10.69 |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 200.49 |         |         |        |        |
| AVERAGE TEMPERATURE: 50.695                 |         |         |        |        |
| SINK TEMPERATURE: 10.337                    |         |         |        |        |
| 8                                           | 3.532   | 38.186  | 20.496 | 28.768 |
| TEMP. BASED RAYLEIGH NUMBER * E-6 IS: 9.90  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 202.94 |         |         |        |        |
| AVERAGE TEMPERATURE: 48.523                 |         |         |        |        |
| SINK TEMPERATURE: 10.337                    |         |         |        |        |
| 9                                           | 3.533   | 36.567  | 21.391 | 30.023 |
| TEMP. BASED RAYLEIGH NUMBER * E-6 IS: 9.33  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 199.61 |         |         |        |        |
| AVERAGE TEMPERATURE: 46.904                 |         |         |        |        |
| SINK TEMPERATURE: 10.337                    |         |         |        |        |

**TABLE 16. REDUCED DATA FOR FC-75 AND 18 MM SPACING**

THE RAW Emf DATA ARE FROM THE FILE: 15DEC0220  
 THE POWER SETTING PER CHIP WAS: 0.115 W  
 THE DISTANCE TO THE FRONT WALL WAS 18 MM, LIQUID WAS FC-75

| CHIP                                      | QNET(W) | Tavg-Ts | Nu1   | Nu2   |
|-------------------------------------------|---------|---------|-------|-------|
| 1                                         | .113    | 5.751   | 4.272 | 5.996 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 1.06 |         |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 4.52 |         |         |       |       |
| AVERAGE TEMPERATURE: 15.847               |         |         |       |       |
| SINK TEMPERATURE: 10.086                  |         |         |       |       |
| 2                                         | .113    | 5.760   | 4.259 | 5.978 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 1.06 |         |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 4.50 |         |         |       |       |
| AVERAGE TEMPERATURE: 15.846               |         |         |       |       |
| SINK TEMPERATURE: 10.086                  |         |         |       |       |
| 3                                         | .113    | 5.779   | 4.233 | 5.942 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 1.06 |         |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 4.49 |         |         |       |       |
| AVERAGE TEMPERATURE: 15.865               |         |         |       |       |
| SINK TEMPERATURE: 10.086                  |         |         |       |       |
| 4                                         | .114    | 5.700   | 4.333 | 6.082 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 1.05 |         |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 4.53 |         |         |       |       |
| AVERAGE TEMPERATURE: 15.786               |         |         |       |       |
| SINK TEMPERATURE: 10.086                  |         |         |       |       |
| 5                                         | .116    | 5.630   | 4.485 | 6.295 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 1.03 |         |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 4.63 |         |         |       |       |
| AVERAGE TEMPERATURE: 15.716               |         |         |       |       |
| SINK TEMPERATURE: 10.086                  |         |         |       |       |
| 6                                         | .116    | 5.708   | 4.396 | 6.170 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 1.05 |         |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 4.60 |         |         |       |       |
| AVERAGE TEMPERATURE: 15.794               |         |         |       |       |
| SINK TEMPERATURE: 10.086                  |         |         |       |       |
| 7                                         | .112    | 5.687   | 4.285 | 6.015 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 1.04 |         |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 4.47 |         |         |       |       |
| AVERAGE TEMPERATURE: 15.773               |         |         |       |       |
| SINK TEMPERATURE: 10.086                  |         |         |       |       |
| 8                                         | .116    | 5.812   | 4.349 | 6.104 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 1.07 |         |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 4.64 |         |         |       |       |
| AVERAGE TEMPERATURE: 15.899               |         |         |       |       |
| SINK TEMPERATURE: 10.086                  |         |         |       |       |
| 9                                         | .116    | 5.814   | 4.344 | 6.096 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 1.07 |         |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 4.64 |         |         |       |       |
| AVERAGE TEMPERATURE: 15.902               |         |         |       |       |
| SINK TEMPERATURE: 10.086                  |         |         |       |       |

# TABLE 17. REDUCED DATA FOR FC-75 AND 18 MM SPACING

THE RAW EMF DATA ARE FROM THE FILE: 15DEC0445  
 THE POWER SETTINGS PER CHIP WAS: 0.34 W  
 THE DISTANCE TO THE FRONT WALL WAS 18 MM, LIQUID WAS FC-75

| CHIP                                       | QNET(W) | Tavg-Ts | Nu1   | Nu2    |
|--------------------------------------------|---------|---------|-------|--------|
| 1                                          | .331    | 9.370   | 7.690 | 10.793 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 1.79  |         |         |       |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 13.80 |         |         |       |        |
| AVERAGE TEMPERATURE: 19.561                |         |         |       |        |
| SINK TEMPERATURE: 10.191                   |         |         |       |        |
| 2                                          | .330    | 9.081   | 7.902 | 11.091 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 1.73  |         |         |       |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 13.70 |         |         |       |        |
| AVERAGE TEMPERATURE: 19.272                |         |         |       |        |
| SINK TEMPERATURE: 10.191                   |         |         |       |        |
| 3                                          | .329    | 9.073   | 7.886 | 11.059 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 1.73  |         |         |       |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 13.66 |         |         |       |        |
| AVERAGE TEMPERATURE: 19.264                |         |         |       |        |
| SINK TEMPERATURE: 10.191                   |         |         |       |        |
| 4                                          | .332    | 9.286   | 7.777 | 10.916 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 1.78  |         |         |       |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 13.82 |         |         |       |        |
| AVERAGE TEMPERATURE: 19.479                |         |         |       |        |
| SINK TEMPERATURE: 10.191                   |         |         |       |        |
| 5                                          | .339    | 9.020   | 8.184 | 11.486 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 1.72  |         |         |       |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 14.08 |         |         |       |        |
| AVERAGE TEMPERATURE: 19.211                |         |         |       |        |
| SINK TEMPERATURE: 10.191                   |         |         |       |        |
| 6                                          | .337    | 9.060   | 8.101 | 11.370 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 1.73  |         |         |       |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 14.01 |         |         |       |        |
| AVERAGE TEMPERATURE: 19.251                |         |         |       |        |
| SINK TEMPERATURE: 10.191                   |         |         |       |        |
| 7                                          | .327    | 9.324   | 7.638 | 10.720 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 1.78  |         |         |       |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 13.63 |         |         |       |        |
| AVERAGE TEMPERATURE: 19.515                |         |         |       |        |
| SINK TEMPERATURE: 10.191                   |         |         |       |        |
| 8                                          | .339    | 9.127   | 8.092 | 11.357 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 1.74  |         |         |       |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 14.11 |         |         |       |        |
| AVERAGE TEMPERATURE: 19.318                |         |         |       |        |
| SINK TEMPERATURE: 10.191                   |         |         |       |        |
| 9                                          | .340    | 9.082   | 8.143 | 11.429 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 1.73  |         |         |       |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 14.12 |         |         |       |        |
| AVERAGE TEMPERATURE: 19.273                |         |         |       |        |
| SINK TEMPERATURE: 10.191                   |         |         |       |        |



# TABLE 18. REDUCED DATA FOR FC-75 AND 18 MM SPACING

THE RAW EMF DATA ARE FROM THE FILE: 15DEC1705  
 THE POWER SETTING PER CHIP WAS: 0.8 W  
 THE DISTANCE TO THE FRONT WALL WAS 18 MM, LIQUID WAS FC-75

| CHIP                                       | QNET(W) | Tavg-Ts | Nu1    | Nu2    |
|--------------------------------------------|---------|---------|--------|--------|
| 1                                          | .773    | 15.989  | 10.553 | 14.812 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 3.27  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 34.48 |         |         |        |        |
| AVERAGE TEMPERATURE: 25.856                |         |         |        |        |
| SINK TEMPERATURE: 9.867                    |         |         |        |        |
| 2                                          | .770    | 15.179  | 11.072 | 15.541 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 3.07  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 34.05 |         |         |        |        |
| AVERAGE TEMPERATURE: 25.045                |         |         |        |        |
| SINK TEMPERATURE: 9.867                    |         |         |        |        |
| 3                                          | .768    | 15.034  | 11.150 | 15.650 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 3.04  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 33.91 |         |         |        |        |
| AVERAGE TEMPERATURE: 24.901                |         |         |        |        |
| SINK TEMPERATURE: 9.867                    |         |         |        |        |
| 4                                          | .775    | 15.927  | 10.622 | 14.909 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 3.25  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 34.55 |         |         |        |        |
| AVERAGE TEMPERATURE: 25.794                |         |         |        |        |
| SINK TEMPERATURE: 9.867                    |         |         |        |        |
| 5                                          | .792    | 15.396  | 11.229 | 15.761 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 3.13  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 35.11 |         |         |        |        |
| AVERAGE TEMPERATURE: 25.263                |         |         |        |        |
| SINK TEMPERATURE: 9.867                    |         |         |        |        |
| 6                                          | .788    | 15.296  | 11.241 | 15.778 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 3.10  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 34.88 |         |         |        |        |
| AVERAGE TEMPERATURE: 25.163                |         |         |        |        |
| SINK TEMPERATURE: 9.867                    |         |         |        |        |
| 7                                          | .764    | 15.815  | 10.548 | 14.806 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 3.23  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 34.03 |         |         |        |        |
| AVERAGE TEMPERATURE: 25.682                |         |         |        |        |
| SINK TEMPERATURE: 9.867                    |         |         |        |        |
| 8                                          | .791    | 15.367  | 11.240 | 15.776 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 3.12  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 35.06 |         |         |        |        |
| AVERAGE TEMPERATURE: 25.234                |         |         |        |        |
| SINK TEMPERATURE: 9.867                    |         |         |        |        |
| 9                                          | .791    | 15.081  | 11.447 | 16.067 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 3.05  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 34.94 |         |         |        |        |
| AVERAGE TEMPERATURE: 24.948                |         |         |        |        |
| SINK TEMPERATURE: 9.867                    |         |         |        |        |

**TABLE 19. REDUCED DATA FOR FC-75 AND 18 MM SPACING**

THE RAW EMF DATA ARE FROM THE FILE: 150502002  
 THE POWER SETTING PER CHIP WAS: 1.7 W  
 THE DISTANCE TO THE FRONT WALL WAS 18 MM, LIQUID WAS FC-75

| CHIP                                       | QNET(W) | Tavg-Ts | NU1    | NU2    |
|--------------------------------------------|---------|---------|--------|--------|
| 1                                          | 1.651   | 26.608  | 13.647 | 19.154 |
| TEMP. BASED RAYLEIGH NUMBER * E-6 IS: 6.13 |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 83.70 |         |         |        |        |
| AVERAGE TEMPERATURE: 35.885                |         |         |        |        |
| SINK TEMPERATURE: 10.277                   |         |         |        |        |
| 2                                          | 1.646   | 25.690  | 14.087 | 19.772 |
| TEMP. BASED RAYLEIGH NUMBER * E-6 IS: 5.87 |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 82.64 |         |         |        |        |
| AVERAGE TEMPERATURE: 35.957                |         |         |        |        |
| SINK TEMPERATURE: 10.277                   |         |         |        |        |
| 3                                          | 1.642   | 25.441  | 14.186 | 19.910 |
| TEMP. BASED RAYLEIGH NUMBER * E-6 IS: 5.79 |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 82.20 |         |         |        |        |
| AVERAGE TEMPERATURE: 35.719                |         |         |        |        |
| SINK TEMPERATURE: 10.277                   |         |         |        |        |
| 4                                          | 1.656   | 26.445  | 13.772 | 19.329 |
| TEMP. BASED RAYLEIGH NUMBER * E-6 IS: 6.09 |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 83.62 |         |         |        |        |
| AVERAGE TEMPERATURE: 36.723                |         |         |        |        |
| SINK TEMPERATURE: 10.277                   |         |         |        |        |
| 5                                          | 1.692   | 25.936  | 14.349 | 20.139 |
| TEMP. BASED RAYLEIGH NUMBER * E-6 IS: 5.94 |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 85.20 |         |         |        |        |
| AVERAGE TEMPERATURE: 36.213                |         |         |        |        |
| SINK TEMPERATURE: 10.277                   |         |         |        |        |
| 6                                          | 1.682   | 25.646  | 14.422 | 20.243 |
| TEMP. BASED RAYLEIGH NUMBER * E-6 IS: 5.85 |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 84.42 |         |         |        |        |
| AVERAGE TEMPERATURE: 35.922                |         |         |        |        |
| SINK TEMPERATURE: 10.277                   |         |         |        |        |
| 7                                          | 1.631   | 26.311  | 13.834 | 19.136 |
| TEMP. BASED RAYLEIGH NUMBER * E-6 IS: 6.05 |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 82.44 |         |         |        |        |
| AVERAGE TEMPERATURE: 36.588                |         |         |        |        |
| SINK TEMPERATURE: 10.277                   |         |         |        |        |
| 8                                          | 1.690   | 26.355  | 14.102 | 19.794 |
| TEMP. BASED RAYLEIGH NUMBER * E-6 IS: 6.06 |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 85.45 |         |         |        |        |
| AVERAGE TEMPERATURE: 36.632                |         |         |        |        |
| SINK TEMPERATURE: 10.277                   |         |         |        |        |
| 9                                          | 1.689   | 25.566  | 14.525 | 20.387 |
| TEMP. BASED RAYLEIGH NUMBER * E-6 IS: 5.83 |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 84.68 |         |         |        |        |
| AVERAGE TEMPERATURE: 35.843                |         |         |        |        |
| SINK TEMPERATURE: 10.277                   |         |         |        |        |

# TABLE 20. REDUCED DATA FOR FC-75 AND 18 MM SPACING

THE RAW EMF DATA ARE FROM THE FILE: 15DEC2315  
 THE POWER SETTING PER CHIP WAS: 2.25 W  
 THE DISTANCE TO THE FRONT WALL WAS 18 MM, LIQUID WAS FC-75

| CHIP                                        | QNET(W) | Tavg-Ts | Nu1    | Nu2    |
|---------------------------------------------|---------|---------|--------|--------|
| 1                                           | 2.175   | 31.844  | 15.068 | 21.148 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 7.71   |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 116.22 |         |         |        |        |
| AVERAGE TEMPERATURE: 41.932                 |         |         |        |        |
| SINK TEMPERATURE: 10.088                    |         |         |        |        |
| 2                                           | 2.167   | 31.268  | 15.277 | 21.443 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 7.54   |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 115.14 |         |         |        |        |
| AVERAGE TEMPERATURE: 41.376                 |         |         |        |        |
| SINK TEMPERATURE: 10.088                    |         |         |        |        |
| 3                                           | 2.162   | 30.927  | 15.413 | 21.634 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 7.42   |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 114.43 |         |         |        |        |
| AVERAGE TEMPERATURE: 41.021                 |         |         |        |        |
| SINK TEMPERATURE: 10.088                    |         |         |        |        |
| 4                                           | 2.182   | 31.665  | 15.200 | 21.335 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 7.66   |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 116.38 |         |         |        |        |
| AVERAGE TEMPERATURE: 41.753                 |         |         |        |        |
| SINK TEMPERATURE: 10.088                    |         |         |        |        |
| 5                                           | 2.230   | 31.674  | 15.533 | 21.802 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 7.66   |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 118.97 |         |         |        |        |
| AVERAGE TEMPERATURE: 41.762                 |         |         |        |        |
| SINK TEMPERATURE: 10.088                    |         |         |        |        |
| 6                                           | 2.217   | 31.173  | 15.688 | 22.019 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 7.50   |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 117.65 |         |         |        |        |
| AVERAGE TEMPERATURE: 41.261                 |         |         |        |        |
| SINK TEMPERATURE: 10.088                    |         |         |        |        |
| 7                                           | 2.150   | 31.496  | 15.060 | 21.138 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 7.60   |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 114.50 |         |         |        |        |
| AVERAGE TEMPERATURE: 41.584                 |         |         |        |        |
| SINK TEMPERATURE: 10.088                    |         |         |        |        |
| 8                                           | 2.227   | 32.178  | 15.276 | 21.441 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 7.82   |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 119.47 |         |         |        |        |
| AVERAGE TEMPERATURE: 42.266                 |         |         |        |        |
| SINK TEMPERATURE: 10.088                    |         |         |        |        |
| 9                                           | 2.227   | 31.178  | 15.755 | 22.113 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 7.50   |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 118.19 |         |         |        |        |
| AVERAGE TEMPERATURE: 41.266                 |         |         |        |        |
| SINK TEMPERATURE: 10.088                    |         |         |        |        |

**TABLE 21. REDUCED DATA FOR FC-75 AND 18 MM SPACING**

THE RAW EMF DATA ARE FROM THE FILE: 16DEC0050  
 THE POWER SETTING PER CHIP WAS: 2.9 W  
 THE DISTANCE TO THE FRONT WALL WAS 18 MM, LIQUID WAS FC-75

| CHIP                                        | QNET(W) | Tavg-Ts | Nu1    | Nu2    |
|---------------------------------------------|---------|---------|--------|--------|
| 1                                           | 2.789   | 36.201  | 17.044 | 23.922 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 9.18   |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 156.44 |         |         |        |        |
| AVERAGE TEMPERATURE: 46.396                 |         |         |        |        |
| SINK TEMPERATURE: 10.196                    |         |         |        |        |
| 2                                           | 2.779   | 36.930  | 16.661 | 23.385 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 9.43   |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 157.14 |         |         |        |        |
| AVERAGE TEMPERATURE: 47.126                 |         |         |        |        |
| SINK TEMPERATURE: 10.196                    |         |         |        |        |
| 3                                           | 2.773   | 36.008  | 17.038 | 23.913 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 9.11   |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 155.26 |         |         |        |        |
| AVERAGE TEMPERATURE: 46.204                 |         |         |        |        |
| SINK TEMPERATURE: 10.196                    |         |         |        |        |
| 4                                           | 2.797   | 35.940  | 17.218 | 24.167 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 9.09   |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 156.50 |         |         |        |        |
| AVERAGE TEMPERATURE: 46.136                 |         |         |        |        |
| SINK TEMPERATURE: 10.196                    |         |         |        |        |
| 5                                           | 2.859   | 37.221  | 17.006 | 23.870 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 9.53   |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 162.13 |         |         |        |        |
| AVERAGE TEMPERATURE: 47.417                 |         |         |        |        |
| SINK TEMPERATURE: 10.196                    |         |         |        |        |
| 6                                           | 2.841   | 36.198  | 17.368 | 24.378 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 9.18   |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 159.41 |         |         |        |        |
| AVERAGE TEMPERATURE: 46.394                 |         |         |        |        |
| SINK TEMPERATURE: 10.196                    |         |         |        |        |
| 7                                           | 2.756   | 35.738  | 17.059 | 23.943 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 9.02   |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 153.88 |         |         |        |        |
| AVERAGE TEMPERATURE: 45.934                 |         |         |        |        |
| SINK TEMPERATURE: 10.196                    |         |         |        |        |
| 8                                           | 2.853   | 37.512  | 16.846 | 23.645 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 9.64   |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 162.32 |         |         |        |        |
| AVERAGE TEMPERATURE: 47.707                 |         |         |        |        |
| SINK TEMPERATURE: 10.196                    |         |         |        |        |
| 9                                           | 2.854   | 36.201  | 17.445 | 24.485 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 9.18   |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 160.13 |         |         |        |        |
| AVERAGE TEMPERATURE: 46.397                 |         |         |        |        |
| SINK TEMPERATURE: 10.196                    |         |         |        |        |

# TABLE 22. REDUCED DATA FOR FC-75 AND 11 MM SPACING

THE RAW E-f DATA ARE FROM THE FILE: 18DEC1930  
 THE POWER SETTING PER CHIP WAS: 0.115 W  
 THE DISTANCE TO THE FRONT WALL WAS 11 MM, LIQUID WAS FC-75

| CHIP                                      | QNET(W) | Tavg-Ts | Nu1   | Nu2   |
|-------------------------------------------|---------|---------|-------|-------|
| 1                                         | .114    | 7.494   | 3.295 | 4.625 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 1.40 |         |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 4.62 |         |         |       |       |
| AVERAGE TEMPERATURE: 17.537               |         |         |       |       |
| SINK TEMPERATURE: 10.042                  |         |         |       |       |
| 2                                         | .113    | 7.481   | 3.289 | 4.617 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 1.40 |         |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 4.60 |         |         |       |       |
| AVERAGE TEMPERATURE: 17.523               |         |         |       |       |
| SINK TEMPERATURE: 10.042                  |         |         |       |       |
| 3                                         | .113    | 7.483   | 3.284 | 4.609 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 1.40 |         |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 4.59 |         |         |       |       |
| AVERAGE TEMPERATURE: 17.525               |         |         |       |       |
| SINK TEMPERATURE: 10.042                  |         |         |       |       |
| 4                                         | .114    | 7.366   | 3.361 | 4.717 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 1.38 |         |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 4.62 |         |         |       |       |
| AVERAGE TEMPERATURE: 17.408               |         |         |       |       |
| SINK TEMPERATURE: 10.042                  |         |         |       |       |
| 5                                         | .116    | 7.330   | 3.451 | 4.844 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 1.37 |         |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 4.72 |         |         |       |       |
| AVERAGE TEMPERATURE: 17.372               |         |         |       |       |
| SINK TEMPERATURE: 10.042                  |         |         |       |       |
| 6                                         | .116    | 7.375   | 3.415 | 4.794 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 1.38 |         |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 4.70 |         |         |       |       |
| AVERAGE TEMPERATURE: 17.418               |         |         |       |       |
| SINK TEMPERATURE: 10.042                  |         |         |       |       |
| 7                                         | .113    | 7.467   | 3.275 | 4.595 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 1.40 |         |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 4.57 |         |         |       |       |
| AVERAGE TEMPERATURE: 17.509               |         |         |       |       |
| SINK TEMPERATURE: 10.042                  |         |         |       |       |
| 8                                         | .116    | 7.453   | 3.396 | 4.766 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 1.39 |         |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 4.73 |         |         |       |       |
| AVERAGE TEMPERATURE: 17.496               |         |         |       |       |
| SINK TEMPERATURE: 10.042                  |         |         |       |       |
| 9                                         | .116    | 7.454   | 3.393 | 4.762 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 1.39 |         |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 4.73 |         |         |       |       |
| AVERAGE TEMPERATURE: 17.496               |         |         |       |       |
| SINK TEMPERATURE: 10.042                  |         |         |       |       |

**TABLE 23. REDUCED DATA FOR FC-75 AND 11 MM SPACING**

THE RAW EMF DATA ARE FROM THE FILE: 16DEC1900  
 THE POWER SETTING PER CHIP WAS: 0.34 W  
 THE DISTANCE TO THE FRONT WALL WAS 11 MM, LIQUID WAS FC-75

| CHIP                                       | QNET(W) | Tavg-Ts | Nu1   | Nu2   |
|--------------------------------------------|---------|---------|-------|-------|
| 1                                          | .332    | 11.061  | 6.535 | 9.172 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 2.15  |         |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 14.05 |         |         |       |       |
| AVERAGE TEMPERATURE: 21.092                |         |         |       |       |
| SINK TEMPERATURE: 10.031                   |         |         |       |       |
| 2                                          | .331    | 10.906  | 6.606 | 9.272 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 2.12  |         |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 13.98 |         |         |       |       |
| AVERAGE TEMPERATURE: 20.937                |         |         |       |       |
| SINK TEMPERATURE: 10.031                   |         |         |       |       |
| 3                                          | .330    | 10.947  | 6.566 | 9.216 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 2.13  |         |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 13.96 |         |         |       |       |
| AVERAGE TEMPERATURE: 20.977                |         |         |       |       |
| SINK TEMPERATURE: 10.031                   |         |         |       |       |
| 4                                          | .333    | 11.084  | 6.547 | 9.190 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 2.16  |         |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 14.11 |         |         |       |       |
| AVERAGE TEMPERATURE: 21.114                |         |         |       |       |
| SINK TEMPERATURE: 10.031                   |         |         |       |       |
| 5                                          | .341    | 10.858  | 6.836 | 9.595 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 2.11  |         |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 14.40 |         |         |       |       |
| AVERAGE TEMPERATURE: 20.889                |         |         |       |       |
| SINK TEMPERATURE: 10.031                   |         |         |       |       |
| 6                                          | .339    | 10.695  | 6.780 | 9.516 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 2.11  |         |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 14.33 |         |         |       |       |
| AVERAGE TEMPERATURE: 20.925                |         |         |       |       |
| SINK TEMPERATURE: 10.031                   |         |         |       |       |
| 7                                          | .329    | 10.927  | 6.559 | 9.206 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 2.12  |         |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 13.91 |         |         |       |       |
| AVERAGE TEMPERATURE: 20.957                |         |         |       |       |
| SINK TEMPERATURE: 10.031                   |         |         |       |       |
| 8                                          | .341    | 10.557  | 6.779 | 9.515 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 2.13  |         |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 14.42 |         |         |       |       |
| AVERAGE TEMPERATURE: 20.987                |         |         |       |       |
| SINK TEMPERATURE: 10.031                   |         |         |       |       |
| 9                                          | .341    | 10.935  | 6.786 | 9.524 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 2.12  |         |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 14.41 |         |         |       |       |
| AVERAGE TEMPERATURE: 20.966                |         |         |       |       |
| SINK TEMPERATURE: 10.031                   |         |         |       |       |

# TABLE 24. REDUCED DATA FOR FC-75 AND 11 MM SPACING

THE RAW EMF DATA ARE FROM THE FILE: 16DEC2235  
 THE POWER SETTING PER CHIP WAS: 0.6 W  
 THE DISTANCE TO THE FRONT WALL WAS 11 MM, LIQUID WAS FC-75

| CHIP                                       | ONET(W) | Tavg-Ts | Nu1   | Nu2    |
|--------------------------------------------|---------|---------|-------|--------|
| 1                                          | .776    | 18.389  | 9.237 | 12.965 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 3.87  |         |         |       |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 35.78 |         |         |       |        |
| AVERAGE TEMPERATURE: 28.457                |         |         |       |        |
| SINK TEMPERATURE: 10.078                   |         |         |       |        |
| 2                                          | .774    | 17.638  | 9.603 | 13.478 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 3.69  |         |         |       |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 35.39 |         |         |       |        |
| AVERAGE TEMPERATURE: 27.716                |         |         |       |        |
| SINK TEMPERATURE: 10.078                   |         |         |       |        |
| 3                                          | .773    | 17.504  | 9.659 | 13.557 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 3.65  |         |         |       |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 35.28 |         |         |       |        |
| AVERAGE TEMPERATURE: 27.582                |         |         |       |        |
| SINK TEMPERATURE: 10.078                   |         |         |       |        |
| 4                                          | .780    | 18.274  | 9.342 | 13.113 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 3.84  |         |         |       |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 35.92 |         |         |       |        |
| AVERAGE TEMPERATURE: 28.352                |         |         |       |        |
| SINK TEMPERATURE: 10.078                   |         |         |       |        |
| 5                                          | .798    | 17.677  | 9.868 | 13.850 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 3.70  |         |         |       |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 36.46 |         |         |       |        |
| AVERAGE TEMPERATURE: 27.755                |         |         |       |        |
| SINK TEMPERATURE: 10.078                   |         |         |       |        |
| 6                                          | .793    | 17.592  | 9.864 | 13.844 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 3.67  |         |         |       |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 36.24 |         |         |       |        |
| AVERAGE TEMPERATURE: 27.670                |         |         |       |        |
| SINK TEMPERATURE: 10.078                   |         |         |       |        |
| 7                                          | .770    | 18.098  | 9.307 | 13.063 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 3.80  |         |         |       |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 35.37 |         |         |       |        |
| AVERAGE TEMPERATURE: 28.176                |         |         |       |        |
| SINK TEMPERATURE: 10.078                   |         |         |       |        |
| 8                                          | .758    | 17.661  | 9.876 | 13.862 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 3.69  |         |         |       |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 36.45 |         |         |       |        |
| AVERAGE TEMPERATURE: 27.739                |         |         |       |        |
| SINK TEMPERATURE: 10.078                   |         |         |       |        |
| 9                                          | .797    | 17.437  | 9.991 | 14.023 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 3.64  |         |         |       |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 36.32 |         |         |       |        |
| AVERAGE TEMPERATURE: 27.515                |         |         |       |        |
| SINK TEMPERATURE: 10.078                   |         |         |       |        |

**TABLE 25. REDUCED DATA FOR FC-75 AND 11 MM SPACING**

THE RAW EMF DATA ARE FROM THE FILE: 18DEC1615  
 THE POWER SETTING PER CHIP WAS: 1.3 W  
 THE DISTANCE TO THE FRONT WALL WAS 11 MM, LIQUID WAS FC-75

| CHIP                                       | QNET(W) | Tavg-Ts | Nu1    | Nu2    |
|--------------------------------------------|---------|---------|--------|--------|
| 1                                          | 1.255   | 25.829  | 10.681 | 14.991 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 5.87  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 62.56 |         |         |        |        |
| AVERAGE TEMPERATURE: 35.782                |         |         |        |        |
| SINK TEMPERATURE: 9.954                    |         |         |        |        |
| 2                                          | 1.252   | 25.853  | 10.641 | 14.930 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 5.87  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 62.50 |         |         |        |        |
| AVERAGE TEMPERATURE: 35.805                |         |         |        |        |
| SINK TEMPERATURE: 9.954                    |         |         |        |        |
| 3                                          | 1.249   | 25.239  | 10.868 | 15.255 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 5.70  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 61.93 |         |         |        |        |
| AVERAGE TEMPERATURE: 35.193                |         |         |        |        |
| SINK TEMPERATURE: 9.954                    |         |         |        |        |
| 4                                          | 1.260   | 25.866  | 10.706 | 15.026 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 5.88  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 62.93 |         |         |        |        |
| AVERAGE TEMPERATURE: 35.820                |         |         |        |        |
| SINK TEMPERATURE: 9.954                    |         |         |        |        |
| 5                                          | 1.288   | 25.513  | 11.092 | 15.569 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 5.76  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 64.07 |         |         |        |        |
| AVERAGE TEMPERATURE: 35.467                |         |         |        |        |
| SINK TEMPERATURE: 9.954                    |         |         |        |        |
| 6                                          | 1.280   | 27.507  | 10.241 | 14.374 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 6.36  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 65.11 |         |         |        |        |
| AVERAGE TEMPERATURE: 37.460                |         |         |        |        |
| SINK TEMPERATURE: 9.954                    |         |         |        |        |
| 7                                          | 1.241   | 26.096  | 10.455 | 14.675 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 5.94  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 62.15 |         |         |        |        |
| AVERAGE TEMPERATURE: 36.049                |         |         |        |        |
| SINK TEMPERATURE: 9.954                    |         |         |        |        |
| 8                                          | 1.286   | 26.212  | 10.789 | 15.143 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 5.98  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 64.49 |         |         |        |        |
| AVERAGE TEMPERATURE: 36.165                |         |         |        |        |
| SINK TEMPERATURE: 9.954                    |         |         |        |        |
| 9                                          | 1.286   | 25.309  | 11.162 | 15.666 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 5.72  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 63.82 |         |         |        |        |
| AVERAGE TEMPERATURE: 35.263                |         |         |        |        |
| SINK TEMPERATURE: 9.954                    |         |         |        |        |



**TABLE 26. REDUCED DATA FOR FC-75 AND 11 MM SPACING**

THE RAW Emf DATA ARE FROM THE FILE: 17DEC00100  
 THE POWER SETTING PER CHIP WAS: 1.7 W  
 THE DISTANCE TO THE FRONT WALL WAS 11 MM, LIQUID WAS FC-75

| CHIP                                       | QNET(W) | Tavg-Ts | Nu1    | Nu2    |
|--------------------------------------------|---------|---------|--------|--------|
| 1                                          | 1.647   | 28.683  | 12.642 | 17.744 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 6.71  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 84.86 |         |         |        |        |
| AVERAGE TEMPERATURE: 36.659                |         |         |        |        |
| SINK TEMPERATURE: 9.977                    |         |         |        |        |
| 2                                          | 1.642   | 29.264  | 12.357 | 17.344 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 6.89  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 85.14 |         |         |        |        |
| AVERAGE TEMPERATURE: 39.241                |         |         |        |        |
| SINK TEMPERATURE: 9.977                    |         |         |        |        |
| 3                                          | 1.639   | 28.716  | 12.566 | 17.637 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 6.72  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 84.48 |         |         |        |        |
| AVERAGE TEMPERATURE: 36.692                |         |         |        |        |
| SINK TEMPERATURE: 9.977                    |         |         |        |        |
| 4                                          | 1.654   | 28.527  | 12.764 | 17.915 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 6.67  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 85.08 |         |         |        |        |
| AVERAGE TEMPERATURE: 38.504                |         |         |        |        |
| SINK TEMPERATURE: 9.977                    |         |         |        |        |
| 5                                          | 1.690   | 29.015  | 12.028 | 18.005 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 6.81  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 87.41 |         |         |        |        |
| AVERAGE TEMPERATURE: 38.992                |         |         |        |        |
| SINK TEMPERATURE: 9.977                    |         |         |        |        |
| 6                                          | 1.680   | 28.670  | 12.905 | 18.113 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 6.71  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 86.58 |         |         |        |        |
| AVERAGE TEMPERATURE: 38.647                |         |         |        |        |
| SINK TEMPERATURE: 9.977                    |         |         |        |        |
| 7                                          | 1.630   | 28.453  | 12.612 | 17.701 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 6.64  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 83.78 |         |         |        |        |
| AVERAGE TEMPERATURE: 38.430                |         |         |        |        |
| SINK TEMPERATURE: 9.977                    |         |         |        |        |
| 8                                          | 1.688   | 30.082  | 12.367 | 17.358 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 7.14  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 88.32 |         |         |        |        |
| AVERAGE TEMPERATURE: 40.059                |         |         |        |        |
| SINK TEMPERATURE: 9.977                    |         |         |        |        |
| 9                                          | 1.687   | 28.612  | 12.896 | 18.101 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 6.75  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 87.07 |         |         |        |        |
| AVERAGE TEMPERATURE: 36.768                |         |         |        |        |
| SINK TEMPERATURE: 9.977                    |         |         |        |        |

**TABLE 27. REDUCED DATA FOR FC-75 AND 11 MM SPACING**

THE FAW EFF DATA ARE FROM THE FILE: 17DEC1830  
 THE POWER SETTING PER CHIP WAS: 2.25 W  
 THE DISTANCE TO THE FRONT WALL WAS 11 MM, LIQUID WAS FC-75

| CHIP                                        | QNET(W) | Tavg-Ts | Nu1    | Nu2    |
|---------------------------------------------|---------|---------|--------|--------|
| 1                                           | 2.181   | 33.920  | 14.208 | 19.942 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 8.39   |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 119.26 |         |         |        |        |
| AVERAGE TEMPERATURE: 44.033                 |         |         |        |        |
| SINK TEMPERATURE: 10.113                    |         |         |        |        |
| 2                                           | 2.174   | 35.537  | 13.531 | 18.932 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 8.94   |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 120.55 |         |         |        |        |
| AVERAGE TEMPERATURE: 45.650                 |         |         |        |        |
| SINK TEMPERATURE: 10.113                    |         |         |        |        |
| 3                                           | 2.169   | 34.671  | 13.628 | 19.408 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 8.64   |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 119.53 |         |         |        |        |
| AVERAGE TEMPERATURE: 44.784                 |         |         |        |        |
| SINK TEMPERATURE: 10.113                    |         |         |        |        |
| 4                                           | 2.169   | 35.734  | 14.332 | 20.116 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 8.33   |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 119.42 |         |         |        |        |
| AVERAGE TEMPERATURE: 43.847                 |         |         |        |        |
| SINK TEMPERATURE: 10.113                    |         |         |        |        |
| 5                                           | 2.237   | 35.539  | 13.922 | 19.540 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 8.94   |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 124.42 |         |         |        |        |
| AVERAGE TEMPERATURE: 45.651                 |         |         |        |        |
| SINK TEMPERATURE: 10.113                    |         |         |        |        |
| 6                                           | 2.225   | 35.260  | 13.948 | 19.577 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 8.85   |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 123.38 |         |         |        |        |
| AVERAGE TEMPERATURE: 45.380                 |         |         |        |        |
| SINK TEMPERATURE: 10.113                    |         |         |        |        |
| 7                                           | 2.158   | 33.570  | 14.199 | 19.929 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 8.28   |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 117.54 |         |         |        |        |
| AVERAGE TEMPERATURE: 43.683                 |         |         |        |        |
| SINK TEMPERATURE: 10.113                    |         |         |        |        |
| 8                                           | 2.235   | 36.440  | 13.574 | 19.051 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 9.25   |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 125.51 |         |         |        |        |
| AVERAGE TEMPERATURE: 46.553                 |         |         |        |        |
| SINK TEMPERATURE: 10.113                    |         |         |        |        |
| 9                                           | 2.235   | 34.871  | 14.170 | 19.888 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 8.71   |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 123.44 |         |         |        |        |
| AVERAGE TEMPERATURE: 44.984                 |         |         |        |        |
| SINK TEMPERATURE: 10.113                    |         |         |        |        |

**TABLE 28. REDUCED DATA FOR FC-75 AND 11 MM SPACING**

THE RAW EMF DATA ARE FROM THE FILE: 17DEC2350  
 THE POWER SETTING PER CHIP WAS: 2.9 W  
 THE DISTANCE TO THE FRONT WALL WAS 11 MM, LIQUID WAS FC-75

| CHIP                                        | QNET(W) | Tavg-Ts | Nu1    | Nu2    |
|---------------------------------------------|---------|---------|--------|--------|
| 1                                           | 2.782   | 39.181  | 15.737 | 22.088 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 10.18  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 160.16 |         |         |        |        |
| AVERAGE TEMPERATURE: 49.110                 |         |         |        |        |
| SINK TEMPERATURE: 9.929                     |         |         |        |        |
| 2                                           | 2.773   | 41.647  | 14.778 | 20.742 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 11.08  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 163.75 |         |         |        |        |
| AVERAGE TEMPERATURE: 51.577                 |         |         |        |        |
| SINK TEMPERATURE: 9.929                     |         |         |        |        |
| 3                                           | 2.766   | 40.625  | 15.105 | 21.201 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 10.70  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 161.65 |         |         |        |        |
| AVERAGE TEMPERATURE: 50.554                 |         |         |        |        |
| SINK TEMPERATURE: 9.929                     |         |         |        |        |
| 4                                           | 2.790   | 38.896  | 15.896 | 22.311 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 10.07  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 160.15 |         |         |        |        |
| AVERAGE TEMPERATURE: 48.825                 |         |         |        |        |
| SINK TEMPERATURE: 9.929                     |         |         |        |        |
| 5                                           | 2.853   | 40.867  | 15.486 | 21.736 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 10.79  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 167.12 |         |         |        |        |
| AVERAGE TEMPERATURE: 50.797                 |         |         |        |        |
| SINK TEMPERATURE: 9.929                     |         |         |        |        |
| 6                                           | 2.836   | 40.801  | 15.421 | 21.645 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 10.77  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 166.04 |         |         |        |        |
| AVERAGE TEMPERATURE: 50.730                 |         |         |        |        |
| SINK TEMPERATURE: 9.929                     |         |         |        |        |
| 7                                           | 2.752   | 36.637  | 15.778 | 22.145 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 9.98   |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 157.50 |         |         |        |        |
| AVERAGE TEMPERATURE: 48.567                 |         |         |        |        |
| SINK TEMPERATURE: 9.929                     |         |         |        |        |
| 8                                           | 2.849   | 41.457  | 15.252 | 21.408 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 11.01  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 167.93 |         |         |        |        |
| AVERAGE TEMPERATURE: 51.387                 |         |         |        |        |
| SINK TEMPERATURE: 9.929                     |         |         |        |        |
| 9                                           | 2.849   | 40.575  | 15.577 | 21.864 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 10.68  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 166.42 |         |         |        |        |
| AVERAGE TEMPERATURE: 50.504                 |         |         |        |        |
| SINK TEMPERATURE: 9.929                     |         |         |        |        |

**TABLE 29. REDUCED DATA FOR FC-75 AND 7 MM SPACING**

THE RAW EMF DATA ARE FROM THE FILE: 25DEC0115  
 THE POWER SETTING PER CHIP WAS: 0.115 W  
 THE DISTANCE TO THE FRONT WALL WAS 7 MM, LIQUID WAS FC-75

| CHIP                                      | QNET(W) | Tavg-Ts | Nu1   | Nu2   |
|-------------------------------------------|---------|---------|-------|-------|
| 1                                         | .113    | 7.545   | 3.257 | 4.572 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 1.41 |         |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 4.60 |         |         |       |       |
| AVERAGE TEMPERATURE: 17.564               |         |         |       |       |
| SINK TEMPERATURE: 10.019                  |         |         |       |       |
| 2                                         | .113    | 7.656   | 3.202 | 4.495 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 1.43 |         |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 4.59 |         |         |       |       |
| AVERAGE TEMPERATURE: 17.675               |         |         |       |       |
| SINK TEMPERATURE: 10.019                  |         |         |       |       |
| 3                                         | .113    | 7.279   | 3.361 | 4.717 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 1.36 |         |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 4.56 |         |         |       |       |
| AVERAGE TEMPERATURE: 17.298               |         |         |       |       |
| SINK TEMPERATURE: 10.019                  |         |         |       |       |
| 4                                         | .114    | 7.315   | 3.373 | 4.735 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 1.36 |         |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 4.60 |         |         |       |       |
| AVERAGE TEMPERATURE: 17.334               |         |         |       |       |
| SINK TEMPERATURE: 10.019                  |         |         |       |       |
| 5                                         | .116    | 7.527   | 3.347 | 4.667 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 1.41 |         |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 4.71 |         |         |       |       |
| AVERAGE TEMPERATURE: 17.546               |         |         |       |       |
| SINK TEMPERATURE: 10.019                  |         |         |       |       |
| 6                                         | .115    | 7.144   | 3.504 | 4.919 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 1.33 |         |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 4.66 |         |         |       |       |
| AVERAGE TEMPERATURE: 17.163               |         |         |       |       |
| SINK TEMPERATURE: 10.019                  |         |         |       |       |
| 7                                         | .112    | 6.895   | 3.519 | 4.939 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 1.28 |         |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 4.50 |         |         |       |       |
| AVERAGE TEMPERATURE: 16.914               |         |         |       |       |
| SINK TEMPERATURE: 10.019                  |         |         |       |       |
| 8                                         | .116    | 7.497   | 3.349 | 4.701 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 1.40 |         |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 4.69 |         |         |       |       |
| AVERAGE TEMPERATURE: 17.516               |         |         |       |       |
| SINK TEMPERATURE: 10.019                  |         |         |       |       |
| 9                                         | .115    | 7.299   | 3.437 | 4.824 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 1.36 |         |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 4.66 |         |         |       |       |
| AVERAGE TEMPERATURE: 17.318               |         |         |       |       |
| SINK TEMPERATURE: 10.019                  |         |         |       |       |

# TABLE 30. REDUCED DATA FOR FC-75 AND 7 MM SPACING

THE RAW EMF DATA ARE FROM THE FILE: 25DEC7340  
 THE POWER SETTING PER CHIP WAS: 0.34 W  
 THE DISTANCE TO THE FRONT WALL WAS 7 MM, LIQUID WAS FC-75

| CHIP                                       | QNET(W) | Tavg-Ts | Nu1   | Nu2   |
|--------------------------------------------|---------|---------|-------|-------|
| 1                                          | .330    | 11.877  | 6.059 | 8.505 |
| TEMP. BASED RAYLEIGH NUMBER * E-6 IS: 2.33 |         |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 14.10 |         |         |       |       |
| AVERAGE TEMPERATURE: 21.848                |         |         |       |       |
| SINK TEMPERATURE: 9.971                    |         |         |       |       |
| 2                                          | .329    | 11.943  | 6.005 | 8.429 |
| TEMP. BASED RAYLEIGH NUMBER * E-6 IS: 2.34 |         |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 14.06 |         |         |       |       |
| AVERAGE TEMPERATURE: 21.914                |         |         |       |       |
| SINK TEMPERATURE: 9.971                    |         |         |       |       |
| 3                                          | .328    | 11.322  | 6.330 | 8.685 |
| TEMP. BASED RAYLEIGH NUMBER * E-6 IS: 2.20 |         |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 13.93 |         |         |       |       |
| AVERAGE TEMPERATURE: 21.273                |         |         |       |       |
| SINK TEMPERATURE: 9.971                    |         |         |       |       |
| 4                                          | .331    | 11.525  | 6.263 | 8.791 |
| TEMP. BASED RAYLEIGH NUMBER * E-6 IS: 2.25 |         |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 14.09 |         |         |       |       |
| AVERAGE TEMPERATURE: 21.496                |         |         |       |       |
| SINK TEMPERATURE: 9.971                    |         |         |       |       |
| 5                                          | .339    | 11.807  | 6.247 | 8.768 |
| TEMP. BASED RAYLEIGH NUMBER * E-6 IS: 2.31 |         |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 14.44 |         |         |       |       |
| AVERAGE TEMPERATURE: 21.776                |         |         |       |       |
| SINK TEMPERATURE: 9.971                    |         |         |       |       |
| 6                                          | .337    | 11.335  | 6.466 | 9.076 |
| TEMP. BASED RAYLEIGH NUMBER * E-6 IS: 2.21 |         |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 14.27 |         |         |       |       |
| AVERAGE TEMPERATURE: 21.306                |         |         |       |       |
| SINK TEMPERATURE: 9.971                    |         |         |       |       |
| 7                                          | .326    | 11.237  | 6.318 | 8.868 |
| TEMP. BASED RAYLEIGH NUMBER * E-6 IS: 2.19 |         |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 13.81 |         |         |       |       |
| AVERAGE TEMPERATURE: 21.208                |         |         |       |       |
| SINK TEMPERATURE: 9.971                    |         |         |       |       |
| 8                                          | .333    | 11.705  | 6.292 | 8.831 |
| TEMP. BASED RAYLEIGH NUMBER * E-6 IS: 2.29 |         |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 14.40 |         |         |       |       |
| AVERAGE TEMPERATURE: 21.676                |         |         |       |       |
| SINK TEMPERATURE: 9.971                    |         |         |       |       |
| 9                                          | .338    | 11.395  | 6.464 | 9.073 |
| TEMP. BASED RAYLEIGH NUMBER * E-6 IS: 2.22 |         |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 14.35 |         |         |       |       |
| AVERAGE TEMPERATURE: 21.366                |         |         |       |       |
| SINK TEMPERATURE: 9.971                    |         |         |       |       |

# TABLE 31. REDUCED DATA FOR FC-75 AND 7 MM SPACING

THE RAW EMF DATA ARE FROM THE FILE: 26DEC02300  
 THE POWER SETTING PER CHIP WAS: 0.8 W  
 THE DISTANCE TO THE FRONT WALL WAS 7 MM, LIQUID WAS FC-75

| CHIP                                       | QNET(W) | Tavg-Ts | Nu1   | Nu2    |
|--------------------------------------------|---------|---------|-------|--------|
| 1                                          | .766    | 19.503  | 8.601 | 12.072 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 4.15  |         |         |       |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 35.68 |         |         |       |        |
| AVERAGE TEMPERATURE: 29.483                |         |         |       |        |
| SINK TEMPERATURE: 9.980                    |         |         |       |        |
| 2                                          | .764    | 19.817  | 8.440 | 11.846 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 4.23  |         |         |       |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 35.69 |         |         |       |        |
| AVERAGE TEMPERATURE: 29.797                |         |         |       |        |
| SINK TEMPERATURE: 9.980                    |         |         |       |        |
| 3                                          | .762    | 19.432  | 8.583 | 12.047 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 4.13  |         |         |       |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 35.45 |         |         |       |        |
| AVERAGE TEMPERATURE: 29.412                |         |         |       |        |
| SINK TEMPERATURE: 9.980                    |         |         |       |        |
| 4                                          | .768    | 18.750  | 8.966 | 12.584 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 3.96  |         |         |       |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 35.47 |         |         |       |        |
| AVERAGE TEMPERATURE: 28.731                |         |         |       |        |
| SINK TEMPERATURE: 9.980                    |         |         |       |        |
| 5                                          | .785    | 19.711  | 8.720 | 12.240 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 4.20  |         |         |       |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 36.64 |         |         |       |        |
| AVERAGE TEMPERATURE: 29.691                |         |         |       |        |
| SINK TEMPERATURE: 9.980                    |         |         |       |        |
| 6                                          | .780    | 19.011  | 8.983 | 12.608 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 4.02  |         |         |       |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 36.13 |         |         |       |        |
| AVERAGE TEMPERATURE: 28.991                |         |         |       |        |
| SINK TEMPERATURE: 9.980                    |         |         |       |        |
| 7                                          | .756    | 18.316  | 9.034 | 12.680 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 3.85  |         |         |       |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 34.75 |         |         |       |        |
| AVERAGE TEMPERATURE: 28.296                |         |         |       |        |
| SINK TEMPERATURE: 9.980                    |         |         |       |        |
| 8                                          | .764    | 19.308  | 8.867 | 12.473 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 4.10  |         |         |       |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 36.42 |         |         |       |        |
| AVERAGE TEMPERATURE: 29.288                |         |         |       |        |
| SINK TEMPERATURE: 9.980                    |         |         |       |        |
| 9                                          | .784    | 18.722  | 9.162 | 12.859 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 3.95  |         |         |       |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 36.18 |         |         |       |        |
| AVERAGE TEMPERATURE: 28.702                |         |         |       |        |
| SINK TEMPERATURE: 9.980                    |         |         |       |        |

**TABLE 32. REDUCED DATA FOR FC-75 AND 7 MM SPACING**

THE RAW EMF DATA ARE FROM THE FILE: 26DEC1625  
 THE POWER SETTING PER CHIP WAS: 1.3 W  
 THE DISTANCE TO THE FRONT WALL WAS 7 MM, LIQUID WAS FC-75

| CHIP                                       | QNET(W) | Tavg-Ts | NU1    | NU2    |
|--------------------------------------------|---------|---------|--------|--------|
| 1                                          | 1.243   | 26.970  | 10.142 | 14.235 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 6.23  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 63.17 |         |         |        |        |
| AVERAGE TEMPERATURE: 37.156                |         |         |        |        |
| SINK TEMPERATURE: 10.187                   |         |         |        |        |
| 2                                          | 1.239   | 27.642  | 9.867  | 13.849 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 6.43  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 63.43 |         |         |        |        |
| AVERAGE TEMPERATURE: 37.829                |         |         |        |        |
| SINK TEMPERATURE: 10.187                   |         |         |        |        |
| 3                                          | 1.237   | 26.655  | 10.207 | 14.326 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 6.14  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 62.63 |         |         |        |        |
| AVERAGE TEMPERATURE: 36.842                |         |         |        |        |
| SINK TEMPERATURE: 10.187                   |         |         |        |        |
| 4                                          | 1.248   | 25.693  | 10.681 | 14.991 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 5.86  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 62.55 |         |         |        |        |
| AVERAGE TEMPERATURE: 35.880                |         |         |        |        |
| SINK TEMPERATURE: 10.187                   |         |         |        |        |
| 5                                          | 1.276   | 27.544  | 10.195 | 14.310 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 6.40  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 65.24 |         |         |        |        |
| AVERAGE TEMPERATURE: 37.731                |         |         |        |        |
| SINK TEMPERATURE: 10.187                   |         |         |        |        |
| 6                                          | 1.268   | 26.657  | 10.465 | 14.668 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 6.14  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 64.22 |         |         |        |        |
| AVERAGE TEMPERATURE: 36.844                |         |         |        |        |
| SINK TEMPERATURE: 10.187                   |         |         |        |        |
| 7                                          | 1.229   | 24.717  | 10.924 | 15.333 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 5.58  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 60.92 |         |         |        |        |
| AVERAGE TEMPERATURE: 34.903                |         |         |        |        |
| SINK TEMPERATURE: 10.187                   |         |         |        |        |
| 8                                          | 1.274   | 27.000  | 10.378 | 14.566 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 6.24  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 64.73 |         |         |        |        |
| AVERAGE TEMPERATURE: 37.187                |         |         |        |        |
| SINK TEMPERATURE: 10.187                   |         |         |        |        |
| 9                                          | 1.274   | 25.833  | 10.840 | 15.214 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 5.90  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 63.92 |         |         |        |        |
| AVERAGE TEMPERATURE: 36.020                |         |         |        |        |
| SINK TEMPERATURE: 10.167                   |         |         |        |        |

**TABLE 33. REDUCED DATA FOR FC-75 AND 7 MM SPACING**

THE RAW EXF DATA ARE FROM THE FILE: 270EC2400  
 THE POWER SETTING PER CHIP WAS: 1.7 W  
 THE DISTANCE TO THE FRONT WALL WAS 7 MM, LIQUID WAS FC-75

| CHIP                                       | ONET(W) | Tavg-Ts | Nu1    | Nu2    |
|--------------------------------------------|---------|---------|--------|--------|
| 1                                          | 1.638   | 32.918  | 10.987 | 15.421 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 8.02  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 88.15 |         |         |        |        |
| AVERAGE TEMPERATURE: 42.777                |         |         |        |        |
| SINK TEMPERATURE: 9.859                    |         |         |        |        |
| 2                                          | 1.633   | 33.946  | 10.628 | 14.917 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 8.36  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 86.85 |         |         |        |        |
| AVERAGE TEMPERATURE: 43.805                |         |         |        |        |
| SINK TEMPERATURE: 9.859                    |         |         |        |        |
| 3                                          | 1.630   | 32.853  | 10.949 | 15.368 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 8.00  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 87.62 |         |         |        |        |
| AVERAGE TEMPERATURE: 42.712                |         |         |        |        |
| SINK TEMPERATURE: 9.859                    |         |         |        |        |
| 4                                          | 1.645   | 31.233  | 11.610 | 16.296 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 7.48  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 86.89 |         |         |        |        |
| AVERAGE TEMPERATURE: 41.032                |         |         |        |        |
| SINK TEMPERATURE: 9.859                    |         |         |        |        |
| 5                                          | 1.662   | 33.726  | 11.011 | 15.454 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 8.29  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 91.25 |         |         |        |        |
| AVERAGE TEMPERATURE: 43.586                |         |         |        |        |
| SINK TEMPERATURE: 9.659                    |         |         |        |        |
| 6                                          | 1.672   | 31.766  | 11.613 | 16.299 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 7.65  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 88.87 |         |         |        |        |
| AVERAGE TEMPERATURE: 41.626                |         |         |        |        |
| SINK TEMPERATURE: 9.859                    |         |         |        |        |
| 7                                          | 1.622   | 29.756  | 12.009 | 16.856 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 7.02  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 84.35 |         |         |        |        |
| AVERAGE TEMPERATURE: 39.615                |         |         |        |        |
| SINK TEMPERATURE: 9.859                    |         |         |        |        |
| 8                                          | 1.680   | 33.198  | 11.172 | 15.680 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 8.11  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 90.65 |         |         |        |        |
| AVERAGE TEMPERATURE: 43.058                |         |         |        |        |
| SINK TEMPERATURE: 9.859                    |         |         |        |        |
| 9                                          | 1.680   | 32.325  | 11.467 | 16.095 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 7.83  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 89.81 |         |         |        |        |
| AVERAGE TEMPERATURE: 42.164                |         |         |        |        |
| SINK TEMPERATURE: 9.859                    |         |         |        |        |



**TABLE 34. REDUCED DATA FOR FC-75 AND 7 MM SPACING**

THE RAW E-MF DATA ARE FROM THE FILE: 27DEC2330  
 THE POWER SETTING PER CHIP WAS: 2.25 W  
 THE DISTANCE TO THE FRONT WALL WAS 7 MM, LIQUID WAS FC-75

| CHIP                                        | QNET(W) | Tavg-Ts | Nu1    | Nu2    |
|---------------------------------------------|---------|---------|--------|--------|
| 1                                           | 2.158   | 38.828  | 12.319 | 17.290 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 10.07  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 124.03 |         |         |        |        |
| AVERAGE TEMPERATURE: 48.847                 |         |         |        |        |
| SINK TEMPERATURE: 10.019                    |         |         |        |        |
| 2                                           | 2.151   | 41.212  | 11.562 | 16.256 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 10.94  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 126.68 |         |         |        |        |
| AVERAGE TEMPERATURE: 51.231                 |         |         |        |        |
| SINK TEMPERATURE: 10.019                    |         |         |        |        |
| 3                                           | 2.146   | 39.767  | 11.966 | 16.795 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 10.41  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 124.53 |         |         |        |        |
| AVERAGE TEMPERATURE: 49.786                 |         |         |        |        |
| SINK TEMPERATURE: 10.019                    |         |         |        |        |
| 4                                           | 2.165   | 37.422  | 12.807 | 17.976 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 9.57   |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 122.57 |         |         |        |        |
| AVERAGE TEMPERATURE: 47.441                 |         |         |        |        |
| SINK TEMPERATURE: 10.019                    |         |         |        |        |
| 5                                           | 2.212   | 41.430  | 11.852 | 16.635 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 11.02  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 130.60 |         |         |        |        |
| AVERAGE TEMPERATURE: 51.449                 |         |         |        |        |
| SINK TEMPERATURE: 10.019                    |         |         |        |        |
| 6                                           | 2.198   | 39.311  | 12.394 | 17.397 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 10.24  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 126.94 |         |         |        |        |
| AVERAGE TEMPERATURE: 49.330                 |         |         |        |        |
| SINK TEMPERATURE: 10.019                    |         |         |        |        |
| 7                                           | 2.132   | 36.728  | 12.844 | 18.028 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 9.33   |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 119.82 |         |         |        |        |
| AVERAGE TEMPERATURE: 46.747                 |         |         |        |        |
| SINK TEMPERATURE: 10.019                    |         |         |        |        |
| 8                                           | 2.207   | 39.949  | 12.251 | 17.196 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 10.47  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 128.31 |         |         |        |        |
| AVERAGE TEMPERATURE: 49.968                 |         |         |        |        |
| SINK TEMPERATURE: 10.019                    |         |         |        |        |
| 9                                           | 2.206   | 39.768  | 12.302 | 17.267 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 10.41  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 128.04 |         |         |        |        |
| AVERAGE TEMPERATURE: 49.787                 |         |         |        |        |
| SINK TEMPERATURE: 10.019                    |         |         |        |        |

# TABLE 35. REDUCED DATA FOR FC-75 AND 7 MM SPACING

THE RAW Emf DATA ARE FROM THE FILE: 280ECC315  
 THE POWER SETTING PER CHIP WAS: 2.6 W  
 THE DISTANCE TO THE FRONT WALL WAS 7 MM, LIQUID WAS FC-75

| CHIP                                        | QNET(W) | Tavg-Ts | Nu1    | Nu2    |
|---------------------------------------------|---------|---------|--------|--------|
| 1                                           | 2.769   | 46.198  | 13.345 | 18.730 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 12.87  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 171.74 |         |         |        |        |
| AVERAGE TEMPERATURE: 56.244                 |         |         |        |        |
| SINK TEMPERATURE: 10.046                    |         |         |        |        |
| 2                                           | 2.760   | 49.792  | 12.367 | 17.358 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 14.35  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 177.45 |         |         |        |        |
| AVERAGE TEMPERATURE: 59.838                 |         |         |        |        |
| SINK TEMPERATURE: 10.046                    |         |         |        |        |
| 3                                           | 2.754   | 47.550  | 12.907 | 18.115 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 13.42  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 173.17 |         |         |        |        |
| AVERAGE TEMPERATURE: 57.595                 |         |         |        |        |
| SINK TEMPERATURE: 10.046                    |         |         |        |        |
| 4                                           | 2.780   | 44.626  | 13.855 | 19.447 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 12.25  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 169.68 |         |         |        |        |
| AVERAGE TEMPERATURE: 54.672                 |         |         |        |        |
| SINK TEMPERATURE: 10.046                    |         |         |        |        |
| 5                                           | 2.841   | 49.097  | 12.909 | 18.118 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 14.06  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 181.45 |         |         |        |        |
| AVERAGE TEMPERATURE: 59.143                 |         |         |        |        |
| SINK TEMPERATURE: 10.046                    |         |         |        |        |
| 6                                           | 2.824   | 47.801  | 13.168 | 18.482 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 13.52  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 178.02 |         |         |        |        |
| AVERAGE TEMPERATURE: 57.847                 |         |         |        |        |
| SINK TEMPERATURE: 10.046                    |         |         |        |        |
| 7                                           | 2.740   | 43.728  | 13.931 | 19.553 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 11.90  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 165.74 |         |         |        |        |
| AVERAGE TEMPERATURE: 53.774                 |         |         |        |        |
| SINK TEMPERATURE: 10.046                    |         |         |        |        |
| 8                                           | 2.837   | 47.208  | 13.387 | 18.790 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 13.28  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 177.74 |         |         |        |        |
| AVERAGE TEMPERATURE: 57.254                 |         |         |        |        |
| SINK TEMPERATURE: 10.046                    |         |         |        |        |
| 9                                           | 2.838   | 46.856  | 13.476 | 18.917 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 13.15  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 177.24 |         |         |        |        |
| AVERAGE TEMPERATURE: 55.942                 |         |         |        |        |
| SINK TEMPERATURE: 10.046                    |         |         |        |        |

# TABLE 36. REDUCED DATA FOR FC-43 AND 42 MM SPACING

THE RAW Emf DATA ARE FROM THE FILE: 12JAN1630  
 THE POWER SETTING PER CHIP WAS: 0.34 W  
 THE DISTANCE TO THE FRONT WALL WAS 42 MM  
 ELECTRONIC LIQUID WAS FC-43

| CHIP                                      | QNET(W) | Tavg-Ts | Nu1   | Nu2   |
|-------------------------------------------|---------|---------|-------|-------|
| 1                                         | .328    | 10.670  | 6.423 | 9.016 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: .43  |         |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 2.74 |         |         |       |       |
| AVERAGE TEMPERATURE: 20.575               |         |         |       |       |
| SINK TEMPERATURE: 9.906                   |         |         |       |       |
| 2                                         | .327    | 11.056  | 6.187 | 8.683 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: .45  |         |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 2.76 |         |         |       |       |
| AVERAGE TEMPERATURE: 20.962               |         |         |       |       |
| SINK TEMPERATURE: 9.906                   |         |         |       |       |
| 3                                         | .326    | 11.416  | 5.972 | 8.382 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: .46  |         |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 2.78 |         |         |       |       |
| AVERAGE TEMPERATURE: 21.322               |         |         |       |       |
| SINK TEMPERATURE: 9.906                   |         |         |       |       |
| 4                                         | .329    | 10.629  | 6.475 | 9.088 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: .43  |         |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 2.75 |         |         |       |       |
| AVERAGE TEMPERATURE: 20.535               |         |         |       |       |
| SINK TEMPERATURE: 9.906                   |         |         |       |       |
| 5                                         | .336    | 10.982  | 6.398 | 8.980 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: .44  |         |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 2.83 |         |         |       |       |
| AVERAGE TEMPERATURE: 20.886               |         |         |       |       |
| SINK TEMPERATURE: 9.906                   |         |         |       |       |
| 6                                         | .335    | 11.404  | 6.135 | 8.611 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: .46  |         |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 2.85 |         |         |       |       |
| AVERAGE TEMPERATURE: 21.310               |         |         |       |       |
| SINK TEMPERATURE: 9.906                   |         |         |       |       |
| 7                                         | .324    | 10.438  | 6.497 | 9.120 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: .42  |         |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 2.70 |         |         |       |       |
| AVERAGE TEMPERATURE: 20.343               |         |         |       |       |
| SINK TEMPERATURE: 9.906                   |         |         |       |       |
| 8                                         | .336    | 11.041  | 6.368 | 8.937 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: .45  |         |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 2.84 |         |         |       |       |
| AVERAGE TEMPERATURE: 20.946               |         |         |       |       |
| SINK TEMPERATURE: 9.906                   |         |         |       |       |
| 9                                         | .335    | 11.395  | 6.153 | 8.636 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: .46  |         |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 2.85 |         |         |       |       |
| AVERAGE TEMPERATURE: 21.300               |         |         |       |       |
| SINK TEMPERATURE: 9.926                   |         |         |       |       |

**TABLE 37. REDUCED DATA FOR FC-43 AND 42 MM SPACING**

THE RAW Emf DATA ARE FROM THE FILE: 12JAN2045  
 THE POWER SETTING PER CHIP WAS: 0.6 W  
 THE DISTANCE TO THE FRONT WALL WAS 42 MM  
 ELECTRONIC LIQUID WAS FC-43

| CHIP                                      | QNET(W) | Tavg-Ts | Nu1   | Nu2    |
|-------------------------------------------|---------|---------|-------|--------|
| 1                                         | .770    | 17.833  | 9.126 | 12.812 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: .83  |         |         |       |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 7.54 |         |         |       |        |
| AVERAGE TEMPERATURE: 27.823               |         |         |       |        |
| SINK TEMPERATURE: 10.190                  |         |         |       |        |
| 2                                         | .766    | 17.888  | 8.981 | 12.605 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: .84  |         |         |       |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 7.57 |         |         |       |        |
| AVERAGE TEMPERATURE: 28.078               |         |         |       |        |
| SINK TEMPERATURE: 10.190                  |         |         |       |        |
| 3                                         | .766    | 18.134  | 8.831 | 12.395 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: .86  |         |         |       |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 7.58 |         |         |       |        |
| AVERAGE TEMPERATURE: 28.324               |         |         |       |        |
| SINK TEMPERATURE: 10.190                  |         |         |       |        |
| 4                                         | .773    | 17.555  | 9.211 | 12.929 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: .82  |         |         |       |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 7.57 |         |         |       |        |
| AVERAGE TEMPERATURE: 27.745               |         |         |       |        |
| SINK TEMPERATURE: 10.190                  |         |         |       |        |
| 5                                         | .790    | 17.946  | 9.201 | 12.914 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: .85  |         |         |       |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 7.79 |         |         |       |        |
| AVERAGE TEMPERATURE: 28.136               |         |         |       |        |
| SINK TEMPERATURE: 10.190                  |         |         |       |        |
| 6                                         | .785    | 18.448  | 8.911 | 12.507 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: .86  |         |         |       |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 7.83 |         |         |       |        |
| AVERAGE TEMPERATURE: 28.836               |         |         |       |        |
| SINK TEMPERATURE: 10.190                  |         |         |       |        |
| 7                                         | .762    | 17.617  | 9.049 | 12.701 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: .83  |         |         |       |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 7.47 |         |         |       |        |
| AVERAGE TEMPERATURE: 27.807               |         |         |       |        |
| SINK TEMPERATURE: 10.190                  |         |         |       |        |
| 8                                         | .789    | 18.063  | 9.141 | 12.830 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: .85  |         |         |       |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 7.81 |         |         |       |        |
| AVERAGE TEMPERATURE: 28.253               |         |         |       |        |
| SINK TEMPERATURE: 10.190                  |         |         |       |        |
| 9                                         | .787    | 18.262  | 8.999 | 12.630 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: .87  |         |         |       |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 7.81 |         |         |       |        |
| AVERAGE TEMPERATURE: 28.472               |         |         |       |        |
| SINK TEMPERATURE: 10.190                  |         |         |       |        |

# TABLE 38. REDUCED DATA FOR FC-43 AND 42 MM SPACING

THE RAW EMF DATA ARE FROM THE FILE: 13JAN0045  
 THE POWER SETTING PER CHIP WAS: 1.3 W  
 THE DISTANCE TO THE FRONT WALL WAS 42 MM  
 ELECTRONIC LIQUID WAS FC-43

| CHIP                                       | ONET(W) | Tavo-Ts | Nu1    | Nu2    |
|--------------------------------------------|---------|---------|--------|--------|
| 1                                          | 1.244   | 24.192  | 10.760 | 15.102 |
| TEMP.BASED RAYLEIGH NUMBER • E-6 IS: 1.28  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER • E-6 IS: 13.77 |         |         |        |        |
| AVERAGE TEMPERATURE: 34.253                |         |         |        |        |
| SINK TEMPERATURE: 10.061                   |         |         |        |        |
| 2                                          | 1.242   | 23.891  | 10.876 | 15.265 |
| TEMP.BASED RAYLEIGH NUMBER • E-6 IS: 1.26  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER • E-6 IS: 13.67 |         |         |        |        |
| AVERAGE TEMPERATURE: 33.951                |         |         |        |        |
| SINK TEMPERATURE: 10.061                   |         |         |        |        |
| 3                                          | 1.237   | 23.690  | 10.926 | 15.336 |
| TEMP.BASED RAYLEIGH NUMBER • E-6 IS: 1.24  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER • E-6 IS: 13.56 |         |         |        |        |
| AVERAGE TEMPERATURE: 33.751                |         |         |        |        |
| SINK TEMPERATURE: 10.061                   |         |         |        |        |
| 4                                          | 1.249   | 24.051  | 10.867 | 15.253 |
| TEMP.BASED RAYLEIGH NUMBER • E-6 IS: 1.27  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER • E-6 IS: 13.79 |         |         |        |        |
| AVERAGE TEMPERATURE: 34.112                |         |         |        |        |
| SINK TEMPERATURE: 10.061                   |         |         |        |        |
| 5                                          | 1.276   | 24.048  | 11.101 | 15.580 |
| TEMP.BASED RAYLEIGH NUMBER • E-6 IS: 1.27  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER • E-6 IS: 14.08 |         |         |        |        |
| AVERAGE TEMPERATURE: 34.109                |         |         |        |        |
| SINK TEMPERATURE: 10.061                   |         |         |        |        |
| 6                                          | 1.271   | 24.360  | 10.920 | 15.326 |
| TEMP.BASED RAYLEIGH NUMBER • E-6 IS: 1.29  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER • E-6 IS: 14.11 |         |         |        |        |
| AVERAGE TEMPERATURE: 34.421                |         |         |        |        |
| SINK TEMPERATURE: 10.061                   |         |         |        |        |
| 7                                          | 1.234   | 24.114  | 10.704 | 15.024 |
| TEMP.BASED RAYLEIGH NUMBER • E-6 IS: 1.27  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER • E-6 IS: 13.63 |         |         |        |        |
| AVERAGE TEMPERATURE: 34.175                |         |         |        |        |
| SINK TEMPERATURE: 10.061                   |         |         |        |        |
| 8                                          | 1.278   | 24.099  | 11.099 | 15.578 |
| TEMP.BASED RAYLEIGH NUMBER • E-6 IS: 1.27  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER • E-6 IS: 14.12 |         |         |        |        |
| AVERAGE TEMPERATURE: 34.160                |         |         |        |        |
| SINK TEMPERATURE: 10.061                   |         |         |        |        |
| 9                                          | 1.276   | 23.930  | 11.154 | 15.656 |
| TEMP.BASED RAYLEIGH NUMBER • E-6 IS: 1.26  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER • E-6 IS: 14.05 |         |         |        |        |
| AVERAGE TEMPERATURE: 33.990                |         |         |        |        |
| SINK TEMPERATURE: 10.061                   |         |         |        |        |

**TABLE 39. REDUCED DATA FOR FC-43 AND 42 MM SPACING**

THE RAW EMF DATA ARE FROM THE FILE: 13JAN1525  
 THE POWER SETTING PER CHIP WAS: 1.7 W  
 THE DISTANCE TO THE FRONT WALL WAS 42 MM  
 ELECTRONIC LIQUID WAS FC-43

| CHIP                                       | ONET(W) | Tavg-Ts | Nu1    | Nu2    |
|--------------------------------------------|---------|---------|--------|--------|
| 1                                          | 1.647   | 29.363  | 11.744 | 16.483 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 1.71  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 20.07 |         |         |        |        |
| AVERAGE TEMPERATURE: 39.521                |         |         |        |        |
| SINK TEMPERATURE: 10.158                   |         |         |        |        |
| 2                                          | 1.644   | 28.591  | 12.036 | 16.694 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 1.64  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 19.76 |         |         |        |        |
| AVERAGE TEMPERATURE: 38.749                |         |         |        |        |
| SINK TEMPERATURE: 10.158                   |         |         |        |        |
| 3                                          | 1.637   | 28.463  | 12.040 | 16.899 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 1.63  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 19.64 |         |         |        |        |
| AVERAGE TEMPERATURE: 38.621                |         |         |        |        |
| SINK TEMPERATURE: 10.158                   |         |         |        |        |
| 4                                          | 1.653   | 29.221  | 11.838 | 16.616 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 1.70  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 20.09 |         |         |        |        |
| AVERAGE TEMPERATURE: 39.379                |         |         |        |        |
| SINK TEMPERATURE: 10.158                   |         |         |        |        |
| 5                                          | 1.689   | 29.288  | 12.070 | 16.941 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 1.70  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 20.55 |         |         |        |        |
| AVERAGE TEMPERATURE: 39.447                |         |         |        |        |
| SINK TEMPERATURE: 10.158                   |         |         |        |        |
| 6                                          | 1.681   | 29.023  | 12.121 | 17.013 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 1.68  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 20.36 |         |         |        |        |
| AVERAGE TEMPERATURE: 39.182                |         |         |        |        |
| SINK TEMPERATURE: 10.158                   |         |         |        |        |
| 7                                          | 1.629   | 29.298  | 11.638 | 16.335 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 1.70  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 19.82 |         |         |        |        |
| AVERAGE TEMPERATURE: 39.457                |         |         |        |        |
| SINK TEMPERATURE: 10.158                   |         |         |        |        |
| 8                                          | 1.688   | 29.002  | 12.182 | 17.098 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 1.68  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 20.44 |         |         |        |        |
| AVERAGE TEMPERATURE: 39.161                |         |         |        |        |
| SINK TEMPERATURE: 10.158                   |         |         |        |        |
| 9                                          | 1.682   | 28.653  | 12.290 | 17.249 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 1.65  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 20.24 |         |         |        |        |
| AVERAGE TEMPERATURE: 38.811                |         |         |        |        |
| SINK TEMPERATURE: 10.158                   |         |         |        |        |

**TABLE 40. REDUCED DATA FOR FC-43 AND 42 MM SPACING**

THE RAW EMF DATA ARE FROM THE FILE: 13JAN2000  
 THE POWER SETTING PER CHIP WAS: 2.25 W  
 THE DISTANCE TO THE FRONT WALL WAS 42 MM  
 ELECTRONIC LIQUID WAS FC-43

| CHIP                                       | QNET(W) | Tavg-Ts | Nu1    | Nu2    |
|--------------------------------------------|---------|---------|--------|--------|
| 1                                          | 2.171   | 35.295  | 12.879 | 18.077 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 2.27  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 29.22 |         |         |        |        |
| AVERAGE TEMPERATURE: 45.443                |         |         |        |        |
| SINK TEMPERATURE: 10.146                   |         |         |        |        |
| 2                                          | 2.166   | 34.130  | 13.291 | 18.654 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 2.15  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 28.61 |         |         |        |        |
| AVERAGE TEMPERATURE: 44.278                |         |         |        |        |
| SINK TEMPERATURE: 10.148                   |         |         |        |        |
| 3                                          | 2.158   | 33.840  | 13.353 | 18.742 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 2.12  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 28.36 |         |         |        |        |
| AVERAGE TEMPERATURE: 43.988                |         |         |        |        |
| SINK TEMPERATURE: 10.148                   |         |         |        |        |
| 4                                          | 2.179   | 35.222  | 12.952 | 18.180 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 2.26  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 29.29 |         |         |        |        |
| AVERAGE TEMPERATURE: 45.371                |         |         |        |        |
| SINK TEMPERATURE: 10.148                   |         |         |        |        |
| 5                                          | 2.227   | 34.581  | 13.483 | 18.525 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 2.20  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 29.62 |         |         |        |        |
| AVERAGE TEMPERATURE: 44.729                |         |         |        |        |
| SINK TEMPERATURE: 10.148                   |         |         |        |        |
| 6                                          | 2.216   | 34.661  | 13.395 | 18.786 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 2.21  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 29.51 |         |         |        |        |
| AVERAGE TEMPERATURE: 44.809                |         |         |        |        |
| SINK TEMPERATURE: 10.148                   |         |         |        |        |
| 7                                          | 2.149   | 35.275  | 12.756 | 17.904 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 2.27  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 28.91 |         |         |        |        |
| AVERAGE TEMPERATURE: 45.423                |         |         |        |        |
| SINK TEMPERATURE: 10.146                   |         |         |        |        |
| 8                                          | 2.226   | 34.673  | 13.442 | 18.867 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 2.21  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 29.66 |         |         |        |        |
| AVERAGE TEMPERATURE: 44.822                |         |         |        |        |
| SINK TEMPERATURE: 10.148                   |         |         |        |        |
| 9                                          | 2.220   | 34.389  | 13.516 | 18.970 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 2.18  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 29.44 |         |         |        |        |
| AVERAGE TEMPERATURE: 44.537                |         |         |        |        |
| SINK TEMPERATURE: 10.148                   |         |         |        |        |

**TABLE 41. REDUCED DATA FOR FC-43 AND 42 MM SPACING**

THE RAW EMP DATA ARE FROM THE FILE: 13JAN2400  
 THE POWER SETTING PER CHIP WAS: 2.5 W  
 THE DISTANCE TO THE FRONT WALL WAS 42 MM  
 ELECTRONIC LIQUID WAS FC-43

| CHIP                                       | QNET(W) | T <sub>avo</sub> -T <sub>s</sub> | Nu1    | Nu2    |
|--------------------------------------------|---------|----------------------------------|--------|--------|
| 1                                          | 2.776   | 41.936                           | 13.866 | 19.462 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 2.98  |         |                                  |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 41.34 |         |                                  |        |        |
| AVERAGE TEMPERATURE: 51.921                |         |                                  |        |        |
| SINK TEMPERATURE: 9.985                    |         |                                  |        |        |
| 2                                          | 2.769   | 40.225                           | 14.421 | 20.241 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 2.78  |         |                                  |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 40.15 |         |                                  |        |        |
| AVERAGE TEMPERATURE: 50.210                |         |                                  |        |        |
| SINK TEMPERATURE: 9.985                    |         |                                  |        |        |
| 3                                          | 2.759   | 39.794                           | 14.521 | 20.382 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 2.74  |         |                                  |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 39.72 |         |                                  |        |        |
| AVERAGE TEMPERATURE: 49.779                |         |                                  |        |        |
| SINK TEMPERATURE: 9.985                    |         |                                  |        |        |
| 4                                          | 2.786   | 41.715                           | 13.990 | 19.636 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 2.96  |         |                                  |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 41.34 |         |                                  |        |        |
| AVERAGE TEMPERATURE: 51.700                |         |                                  |        |        |
| SINK TEMPERATURE: 9.985                    |         |                                  |        |        |
| 5                                          | 2.846   | 40.234                           | 14.818 | 20.799 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 2.78  |         |                                  |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 41.27 |         |                                  |        |        |
| AVERAGE TEMPERATURE: 50.219                |         |                                  |        |        |
| SINK TEMPERATURE: 9.985                    |         |                                  |        |        |
| 6                                          | 2.831   | 41.088                           | 14.436 | 20.262 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 2.88  |         |                                  |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 41.61 |         |                                  |        |        |
| AVERAGE TEMPERATURE: 51.073                |         |                                  |        |        |
| SINK TEMPERATURE: 9.985                    |         |                                  |        |        |
| 7                                          | 2.747   | 41.657                           | 13.815 | 19.390 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 2.95  |         |                                  |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 40.73 |         |                                  |        |        |
| AVERAGE TEMPERATURE: 51.642                |         |                                  |        |        |
| SINK TEMPERATURE: 9.985                    |         |                                  |        |        |
| 8                                          | 2.844   | 40.817                           | 14.597 | 20.468 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 2.85  |         |                                  |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 41.62 |         |                                  |        |        |
| AVERAGE TEMPERATURE: 50.802                |         |                                  |        |        |
| SINK TEMPERATURE: 9.985                    |         |                                  |        |        |
| 9                                          | 2.836   | 40.465                           | 14.682 | 20.607 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 2.81  |         |                                  |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 41.27 |         |                                  |        |        |
| AVERAGE TEMPERATURE: 50.450                |         |                                  |        |        |
| SINK TEMPERATURE: 9.985                    |         |                                  |        |        |



**TABLE 42. REDUCED DATA FOR FC-43 AND 30 MM SPACING**

THE RAW EMF DATA ARE FROM THE FILE: 16JAN0200  
 THE POWER SETTING PER CHIP WAS: 0.115 W  
 THE DISTANCE TO THE FRONT WALL WAS 30 MM  
 ELECTRONIC LIQUID WAS FC-43

| CHIP                                     | QNET(W) | Tavg-Ts | Nu1   | Nu2   |
|------------------------------------------|---------|---------|-------|-------|
| 1                                        | .113    | 6.807   | 3.461 | 4.857 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: .25 |         |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: .85 |         |         |       |       |
| AVERAGE TEMPERATURE: 17.001              |         |         |       |       |
| SINK TEMPERATURE: 10.193                 |         |         |       |       |
| 2                                        | .113    | 7.023   | 3.350 | 4.702 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: .26 |         |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: .86 |         |         |       |       |
| AVERAGE TEMPERATURE: 17.217              |         |         |       |       |
| SINK TEMPERATURE: 10.193                 |         |         |       |       |
| 3                                        | .112    | 7.232   | 3.242 | 4.551 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: .27 |         |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: .86 |         |         |       |       |
| AVERAGE TEMPERATURE: 17.425              |         |         |       |       |
| SINK TEMPERATURE: 10.193                 |         |         |       |       |
| 4                                        | .113    | 6.762   | 3.497 | 4.908 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: .25 |         |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: .86 |         |         |       |       |
| AVERAGE TEMPERATURE: 16.955              |         |         |       |       |
| SINK TEMPERATURE: 10.193                 |         |         |       |       |
| 5                                        | .116    | 6.970   | 3.463 | 4.961 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: .26 |         |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: .90 |         |         |       |       |
| AVERAGE TEMPERATURE: 17.163              |         |         |       |       |
| SINK TEMPERATURE: 10.193                 |         |         |       |       |
| 6                                        | .115    | 7.228   | 3.324 | 4.665 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: .27 |         |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: .90 |         |         |       |       |
| AVERAGE TEMPERATURE: 17.421              |         |         |       |       |
| SINK TEMPERATURE: 10.193                 |         |         |       |       |
| 7                                        | .112    | 6.919   | 3.372 | 4.733 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: .26 |         |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: .87 |         |         |       |       |
| AVERAGE TEMPERATURE: 17.112              |         |         |       |       |
| SINK TEMPERATURE: 10.193                 |         |         |       |       |
| 8                                        | .116    | 7.104   | 3.404 | 4.777 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: .27 |         |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: .91 |         |         |       |       |
| AVERAGE TEMPERATURE: 17.297              |         |         |       |       |
| SINK TEMPERATURE: 10.193                 |         |         |       |       |
| 9                                        | .115    | 7.299   | 3.303 | 4.635 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: .27 |         |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: .91 |         |         |       |       |
| AVERAGE TEMPERATURE: 17.492              |         |         |       |       |
| SINK TEMPERATURE: 10.193                 |         |         |       |       |

**TABLE 43. REDUCED DATA FOR FC-43 AND 30 MM SPACING**

THE RAW EMT DATA ARE FROM THE FILE: 14JAN1800  
 THE POWER SETTING PER CHIP WAS: 0.34 W  
 THE DISTANCE TO THE FRONT WALL WAS 30 MM  
 ELECTRONIC LIQUID WAS FC-43

| CHIP                                      | ONET(W) | Tavg-Ts | Nu1   | Nu2   |
|-------------------------------------------|---------|---------|-------|-------|
| 1                                         | .329    | 11.446  | 5.996 | 8.416 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: .47  |         |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 2.79 |         |         |       |       |
| AVERAGE TEMPERATURE: 21.331               |         |         |       |       |
| SINK TEMPERATURE: 9.885                   |         |         |       |       |
| 2                                         | .328    | 11.612  | 5.797 | 8.137 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: .48  |         |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 2.81 |         |         |       |       |
| AVERAGE TEMPERATURE: 21.698               |         |         |       |       |
| SINK TEMPERATURE: 9.885                   |         |         |       |       |
| 3                                         | .326    | 12.181  | 5.601 | 7.861 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: .50  |         |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 2.82 |         |         |       |       |
| AVERAGE TEMPERATURE: 22.066               |         |         |       |       |
| SINK TEMPERATURE: 9.885                   |         |         |       |       |
| 4                                         | .330    | 11.421  | 6.037 | 8.474 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: .46  |         |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 2.80 |         |         |       |       |
| AVERAGE TEMPERATURE: 21.306               |         |         |       |       |
| SINK TEMPERATURE: 9.885                   |         |         |       |       |
| 5                                         | .337    | 11.798  | 5.973 | 8.363 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: .48  |         |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 2.89 |         |         |       |       |
| AVERAGE TEMPERATURE: 21.684               |         |         |       |       |
| SINK TEMPERATURE: 9.885                   |         |         |       |       |
| 6                                         | .336    | 12.231  | 5.735 | 8.050 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: .51  |         |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 2.90 |         |         |       |       |
| AVERAGE TEMPERATURE: 22.117               |         |         |       |       |
| SINK TEMPERATURE: 9.885                   |         |         |       |       |
| 7                                         | .326    | 11.604  | 5.866 | 8.234 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: .47  |         |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 2.78 |         |         |       |       |
| AVERAGE TEMPERATURE: 21.489               |         |         |       |       |
| SINK TEMPERATURE: 9.885                   |         |         |       |       |
| 8                                         | .337    | 11.864  | 5.946 | 8.346 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: .49  |         |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 2.90 |         |         |       |       |
| AVERAGE TEMPERATURE: 21.749               |         |         |       |       |
| SINK TEMPERATURE: 9.885                   |         |         |       |       |
| 9                                         | .336    | 12.175  | 5.773 | 8.103 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: .50  |         |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 2.91 |         |         |       |       |
| AVERAGE TEMPERATURE: 22.061               |         |         |       |       |
| SINK TEMPERATURE: 9.885                   |         |         |       |       |

**TABLE 44. REDUCED DATA FOR FC-43 AND 30 MM SPACING**

THE RAW EFF DATA ARE FROM THE FILE: 14JAN2300  
 THE POWER SETTING PER CHIP WAS: 0.8 W  
 THE DISTANCE TO THE FRONT WALL WAS 30 MM  
 ELECTRONIC LIQUID WAS FC-43

| CHIP                                      | QNET(W) | T <sub>avo</sub> -T <sub>s</sub> | Nu1   | Nu2    |
|-------------------------------------------|---------|----------------------------------|-------|--------|
| 1                                         | .771    | 18.747                           | 8.601 | 12.072 |
| TEMP.BASED RAYLEIGH NUMBER • E-6 IS: .89  |         |                                  |       |        |
| FLUX BASED RAYLEIGH NUMBER • E-6 IS: 7.65 |         |                                  |       |        |
| AVERAGE TEMPERATURE: 28.689               |         |                                  |       |        |
| SINK TEMPERATURE: 9.941                   |         |                                  |       |        |
| 2                                         | .759    | 18.855                           | 8.532 | 11.976 |
| TEMP.BASED RAYLEIGH NUMBER • E-6 IS: .90  |         |                                  |       |        |
| FLUX BASED RAYLEIGH NUMBER • E-6 IS: 7.65 |         |                                  |       |        |
| AVERAGE TEMPERATURE: 28.737               |         |                                  |       |        |
| SINK TEMPERATURE: 9.941                   |         |                                  |       |        |
| 3                                         | .766    | 19.041                           | 8.411 | 11.806 |
| TEMP.BASED RAYLEIGH NUMBER • E-6 IS: .91  |         |                                  |       |        |
| FLUX BASED RAYLEIGH NUMBER • E-6 IS: 7.64 |         |                                  |       |        |
| AVERAGE TEMPERATURE: 28.982               |         |                                  |       |        |
| SINK TEMPERATURE: 9.941                   |         |                                  |       |        |
| 4                                         | .773    | 18.553                           | 8.702 | 12.214 |
| TEMP.BASED RAYLEIGH NUMBER • E-6 IS: .88  |         |                                  |       |        |
| FLUX BASED RAYLEIGH NUMBER • E-5 IS: 7.65 |         |                                  |       |        |
| AVERAGE TEMPERATURE: 28.524               |         |                                  |       |        |
| SINK TEMPERATURE: 9.941                   |         |                                  |       |        |
| 5                                         | .790    | 18.922                           | 8.730 | 12.253 |
| TEMP.BASED RAYLEIGH NUMBER • E-6 IS: .90  |         |                                  |       |        |
| FLUX BASED RAYLEIGH NUMBER • E-6 IS: 7.87 |         |                                  |       |        |
| AVERAGE TEMPERATURE: 28.863               |         |                                  |       |        |
| SINK TEMPERATURE: 9.941                   |         |                                  |       |        |
| 6                                         | .786    | 19.351                           | 8.492 | 11.919 |
| TEMP.BASED RAYLEIGH NUMBER • E-6 IS: .93  |         |                                  |       |        |
| FLUX BASED RAYLEIGH NUMBER • E-5 IS: 7.85 |         |                                  |       |        |
| AVERAGE TEMPERATURE: 29.293               |         |                                  |       |        |
| SINK TEMPERATURE: 9.941                   |         |                                  |       |        |
| 7                                         | .762    | 18.823                           | 8.458 | 11.885 |
| TEMP.BASED RAYLEIGH NUMBER • E-6 IS: .89  |         |                                  |       |        |
| FLUX BASED RAYLEIGH NUMBER • E-6 IS: 7.57 |         |                                  |       |        |
| AVERAGE TEMPERATURE: 28.764               |         |                                  |       |        |
| SINK TEMPERATURE: 9.941                   |         |                                  |       |        |
| 8                                         | .790    | 19.003                           | 8.696 | 12.205 |
| TEMP.BASED RAYLEIGH NUMBER • E-6 IS: .91  |         |                                  |       |        |
| FLUX BASED RAYLEIGH NUMBER • E-6 IS: 7.88 |         |                                  |       |        |
| AVERAGE TEMPERATURE: 28.944               |         |                                  |       |        |
| SINK TEMPERATURE: 9.941                   |         |                                  |       |        |
| 9                                         | .787    | 19.211                           | 8.572 | 12.032 |
| TEMP.BASED RAYLEIGH NUMBER • E-6 IS: .92  |         |                                  |       |        |
| FLUX BASED RAYLEIGH NUMBER • E-6 IS: 7.89 |         |                                  |       |        |
| AVERAGE TEMPERATURE: 29.152               |         |                                  |       |        |
| SINK TEMPERATURE: 9.941                   |         |                                  |       |        |

**TABLE 45. REDUCED DATA FOR FC-43 AND 30 MM SPACING**

THE RAW Emf DATA ARE FROM THE FILE: 15JAN0140  
 THE POWER SETTING PER CHIP WAS: 1.3 W  
 THE DISTANCE TO THE FRONT WALL WAS 30 MM  
 ELECTRONIC LIQUID WAS FC-43

| CHIP                                       | QNET(W) | Tavg-Ts | Nu1    | Nu2    |
|--------------------------------------------|---------|---------|--------|--------|
| 1                                          | 1.240   | 25.912  | 10.013 | 14.053 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 1.40  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 14.06 |         |         |        |        |
| AVERAGE TEMPERATURE: 35.775                |         |         |        |        |
| SINK TEMPERATURE: 9.863                    |         |         |        |        |
| 2                                          | 1.236   | 25.479  | 10.153 | 14.251 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 1.37  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 13.91 |         |         |        |        |
| AVERAGE TEMPERATURE: 35.342                |         |         |        |        |
| SINK TEMPERATURE: 9.863                    |         |         |        |        |
| 3                                          | 1.231   | 25.593  | 10.057 | 14.130 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 1.38  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 13.88 |         |         |        |        |
| AVERAGE TEMPERATURE: 35.456                |         |         |        |        |
| SINK TEMPERATURE: 9.863                    |         |         |        |        |
| 4                                          | 1.242   | 25.757  | 10.093 | 14.166 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 1.39  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 14.05 |         |         |        |        |
| AVERAGE TEMPERATURE: 35.620                |         |         |        |        |
| SINK TEMPERATURE: 9.863                    |         |         |        |        |
| 5                                          | 1.269   | 25.748  | 10.315 | 14.478 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 1.39  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 14.35 |         |         |        |        |
| AVERAGE TEMPERATURE: 35.611                |         |         |        |        |
| SINK TEMPERATURE: 9.863                    |         |         |        |        |
| 6                                          | 1.263   | 25.847  | 10.226 | 14.353 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 1.40  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 14.30 |         |         |        |        |
| AVERAGE TEMPERATURE: 35.710                |         |         |        |        |
| SINK TEMPERATURE: 9.863                    |         |         |        |        |
| 7                                          | 1.224   | 26.064  | 9.826  | 13.792 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 1.42  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 13.92 |         |         |        |        |
| AVERAGE TEMPERATURE: 35.927                |         |         |        |        |
| SINK TEMPERATURE: 9.863                    |         |         |        |        |
| 8                                          | 1.268   | 25.847  | 10.268 | 14.412 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 1.40  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 14.36 |         |         |        |        |
| AVERAGE TEMPERATURE: 35.710                |         |         |        |        |
| SINK TEMPERATURE: 9.863                    |         |         |        |        |
| 9                                          | 1.265   | 25.777  | 10.267 | 14.410 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 1.39  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 14.30 |         |         |        |        |
| AVERAGE TEMPERATURE: 35.639                |         |         |        |        |
| SINK TEMPERATURE: 9.863                    |         |         |        |        |

**TABLE 46. REDUCED DATA FOR FC-43 AND 30 MM SPACING**

THE RAW Emf DATA ARE FROM THE FILE: 15JAN1E10  
 THE POWER SETTING PER CHIP WAS: 1.7 W  
 THE DISTANCE TO THE FRONT WALL WAS 30 MM  
 ELECTRONIC LIQUID WAS FC-43

| CHIP                                       | QNET(W) | Tavg-Ts | Nu1    | Nu2    |
|--------------------------------------------|---------|---------|--------|--------|
| 1                                          | 1.643   | 31.237  | 11.013 | 15.458 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 1.87  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 20.64 |         |         |        |        |
| AVERAGE TEMPERATURE: 41.347                |         |         |        |        |
| SINK TEMPERATURE: 10.111                   |         |         |        |        |
| 2                                          | 1.640   | 30.352  | 11.313 | 15.879 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 1.79  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 20.30 |         |         |        |        |
| AVERAGE TEMPERATURE: 40.462                |         |         |        |        |
| SINK TEMPERATURE: 10.111                   |         |         |        |        |
| 3                                          | 1.634   | 30.346  | 11.274 | 15.824 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 1.79  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 20.22 |         |         |        |        |
| AVERAGE TEMPERATURE: 40.457                |         |         |        |        |
| SINK TEMPERATURE: 10.111                   |         |         |        |        |
| 4                                          | 1.650   | 31.030  | 11.134 | 15.627 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 1.86  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 20.66 |         |         |        |        |
| AVERAGE TEMPERATURE: 41.141                |         |         |        |        |
| SINK TEMPERATURE: 10.111                   |         |         |        |        |
| 5                                          | 1.687   | 30.786  | 11.469 | 16.097 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 1.83  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 21.03 |         |         |        |        |
| AVERAGE TEMPERATURE: 40.897                |         |         |        |        |
| SINK TEMPERATURE: 10.111                   |         |         |        |        |
| 6                                          | 1.679   | 30.558  | 11.498 | 16.139 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 1.81  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 20.84 |         |         |        |        |
| AVERAGE TEMPERATURE: 40.668                |         |         |        |        |
| SINK TEMPERATURE: 10.111                   |         |         |        |        |
| 7                                          | 1.628   | 31.065  | 10.968 | 15.395 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 1.86  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 20.39 |         |         |        |        |
| AVERAGE TEMPERATURE: 41.175                |         |         |        |        |
| SINK TEMPERATURE: 10.111                   |         |         |        |        |
| 8                                          | 1.687   | 30.788  | 11.467 | 16.095 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 1.83  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 21.02 |         |         |        |        |
| AVERAGE TEMPERATURE: 40.898                |         |         |        |        |
| SINK TEMPERATURE: 10.111                   |         |         |        |        |
| 9                                          | 1.662   | 30.617  | 11.501 | 16.142 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 1.82  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 20.91 |         |         |        |        |
| AVERAGE TEMPERATURE: 40.727                |         |         |        |        |
| SINK TEMPERATURE: 10.111                   |         |         |        |        |

**TABLE 47. REDUCED DATA FOR FC-43 AND 30 MM SPACING**

THE RAW EMF DATA ARE FROM THE FILE: 15JAN1850  
 THE POWER SETTING PER CHIP WAS: 2.25 W  
 THE DISTANCE TO THE FRONT WALL WAS 30 MM  
 ELECTRONIC LIQUID WAS FC-43

| CHIP                                       | QNET(W) | Tavg-Ts | Nu1    | Nu2    |
|--------------------------------------------|---------|---------|--------|--------|
| 1                                          | 2.165   | 37.634  | 12.049 | 16.910 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 2.50  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 30.10 |         |         |        |        |
| AVERAGE TEMPERATURE: 47.604                |         |         |        |        |
| SINK TEMPERATURE: 9.970                    |         |         |        |        |
| 2                                          | 2.150   | 36.317  | 12.458 | 17.485 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 2.36  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 29.40 |         |         |        |        |
| AVERAGE TEMPERATURE: 46.287                |         |         |        |        |
| SINK TEMPERATURE: 9.970                    |         |         |        |        |
| 3                                          | 2.153   | 36.345  | 12.404 | 17.410 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 2.36  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 29.31 |         |         |        |        |
| AVERAGE TEMPERATURE: 46.315                |         |         |        |        |
| SINK TEMPERATURE: 9.970                    |         |         |        |        |
| 4                                          | 2.174   | 37.491  | 12.144 | 17.045 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 2.48  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 30.15 |         |         |        |        |
| AVERAGE TEMPERATURE: 47.461                |         |         |        |        |
| SINK TEMPERATURE: 9.970                    |         |         |        |        |
| 5                                          | 2.221   | 35.748  | 12.655 | 17.763 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 2.40  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 30.43 |         |         |        |        |
| AVERAGE TEMPERATURE: 46.717                |         |         |        |        |
| SINK TEMPERATURE: 9.970                    |         |         |        |        |
| 6                                          | 2.209   | 36.634  | 12.627 | 17.723 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 2.39  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 30.21 |         |         |        |        |
| AVERAGE TEMPERATURE: 46.604                |         |         |        |        |
| SINK TEMPERATURE: 9.970                    |         |         |        |        |
| 7                                          | 2.142   | 37.333  | 12.016 | 16.865 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 2.47  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 29.63 |         |         |        |        |
| AVERAGE TEMPERATURE: 47.302                |         |         |        |        |
| SINK TEMPERATURE: 9.970                    |         |         |        |        |
| 8                                          | 2.218   | 36.983  | 12.561 | 17.631 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 2.43  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 30.51 |         |         |        |        |
| AVERAGE TEMPERATURE: 46.952                |         |         |        |        |
| SINK TEMPERATURE: 9.970                    |         |         |        |        |
| 9                                          | 2.211   | 36.723  | 12.611 | 17.700 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 2.40  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 30.29 |         |         |        |        |
| AVERAGE TEMPERATURE: 46.693                |         |         |        |        |
| SINK TEMPERATURE: 9.970                    |         |         |        |        |

**TABLE 48. REDUCED DATA FOR FC-43 AND 30 MM SPACING**

THE RAW Emf DATA ARE FROM THE FILE: 'SJAN2300  
 THE POWER SETTING PER CHIF WAS: 2.9 W  
 THE DISTANCE TO THE FRONT WALL WAS 30 MM  
 ELECTRONIC LIQUID WAS FC-43

| CHIF                                       | QNET(W) | Tavg-Ts | Nu1    | Nu2    |
|--------------------------------------------|---------|---------|--------|--------|
| 1                                          | 2.770   | 43.939  | 13.208 | 18.539 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 3.23  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 42.63 |         |         |        |        |
| AVERAGE TEMPERATURE: 53.973                |         |         |        |        |
| SINK TEMPERATURE: 10.034                   |         |         |        |        |
| 2                                          | 2.763   | 42.359  | 13.668 | 19.165 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 3.04  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 41.49 |         |         |        |        |
| AVERAGE TEMPERATURE: 52.393                |         |         |        |        |
| SINK TEMPERATURE: 10.034                   |         |         |        |        |
| 3                                          | 2.753   | 42.274  | 13.646 | 19.154 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 3.03  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 41.29 |         |         |        |        |
| AVERAGE TEMPERATURE: 52.307                |         |         |        |        |
| SINK TEMPERATURE: 10.034                   |         |         |        |        |
| 4                                          | 2.781   | 43.700  | 13.334 | 18.715 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 3.20  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 42.64 |         |         |        |        |
| AVERAGE TEMPERATURE: 53.733                |         |         |        |        |
| SINK TEMPERATURE: 10.034                   |         |         |        |        |
| 5                                          | 2.841   | 42.746  | 13.927 | 19.546 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 3.08  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 42.93 |         |         |        |        |
| AVERAGE TEMPERATURE: 52.780                |         |         |        |        |
| SINK TEMPERATURE: 10.034                   |         |         |        |        |
| 6                                          | 2.828   | 42.465  | 13.951 | 19.561 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 3.05  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 42.53 |         |         |        |        |
| AVERAGE TEMPERATURE: 52.499                |         |         |        |        |
| SINK TEMPERATURE: 10.034                   |         |         |        |        |
| 7                                          | 2.743   | 43.800  | 13.124 | 18.421 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 3.21  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 42.13 |         |         |        |        |
| AVERAGE TEMPERATURE: 53.833                |         |         |        |        |
| SINK TEMPERATURE: 10.034                   |         |         |        |        |
| 8                                          | 2.841   | 42.987  | 13.846 | 19.433 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 3.11  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 43.07 |         |         |        |        |
| AVERAGE TEMPERATURE: 53.021                |         |         |        |        |
| SINK TEMPERATURE: 10.034                   |         |         |        |        |
| 9                                          | 2.832   | 42.886  | 13.835 | 19.419 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 3.10  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 42.88 |         |         |        |        |
| AVERAGE TEMPERATURE: 52.922                |         |         |        |        |
| SINK TEMPERATURE: 10.034                   |         |         |        |        |

**TABLE 49. REDUCED DATA FOR FC-43 AND 18 MM SPACING**

THE RAW EMF DATA ARE FROM THE FILE: 17JAN1350  
 THE POWER SETTING PER CHIP WAS: 0.115 W  
 THE DISTANCE TO THE FRONT WALL WAS 18 MM  
 ELECTRONIC LIQUID WAS FC-43

| CHIP                                     | QNET(W) | Tavg-Ts | NU1   | NU2   |
|------------------------------------------|---------|---------|-------|-------|
| 1                                        | .113    | 7.632   | 3.086 | 4.331 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: .29 |         |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: .88 |         |         |       |       |
| AVERAGE TEMPERATURE: 17.551              |         |         |       |       |
| SINK TEMPERATURE: 9.919                  |         |         |       |       |
| 2                                        | .113    | 7.614   | 3.010 | 4.225 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: .29 |         |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: .88 |         |         |       |       |
| AVERAGE TEMPERATURE: 17.733              |         |         |       |       |
| SINK TEMPERATURE: 9.919                  |         |         |       |       |
| 3                                        | .112    | 7.927   | 2.956 | 4.149 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: .30 |         |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: .88 |         |         |       |       |
| AVERAGE TEMPERATURE: 17.846              |         |         |       |       |
| SINK TEMPERATURE: 9.919                  |         |         |       |       |
| 4                                        | .113    | 7.556   | 3.131 | 4.395 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: .28 |         |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: .86 |         |         |       |       |
| AVERAGE TEMPERATURE: 17.477              |         |         |       |       |
| SINK TEMPERATURE: 9.919                  |         |         |       |       |
| 5                                        | .116    | 7.757   | 3.116 | 4.374 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: .29 |         |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: .91 |         |         |       |       |
| AVERAGE TEMPERATURE: 17.676              |         |         |       |       |
| SINK TEMPERATURE: 9.919                  |         |         |       |       |
| 6                                        | .115    | 7.902   | 3.046 | 4.276 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: .30 |         |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: .91 |         |         |       |       |
| AVERAGE TEMPERATURE: 17.822              |         |         |       |       |
| SINK TEMPERATURE: 9.919                  |         |         |       |       |
| 7                                        | .112    | 7.151   | 3.253 | 4.580 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: .27 |         |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: .86 |         |         |       |       |
| AVERAGE TEMPERATURE: 17.071              |         |         |       |       |
| SINK TEMPERATURE: 9.919                  |         |         |       |       |
| 8                                        | .116    | 7.932   | 3.045 | 4.274 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: .30 |         |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: .91 |         |         |       |       |
| AVERAGE TEMPERATURE: 17.851              |         |         |       |       |
| SINK TEMPERATURE: 9.919                  |         |         |       |       |
| 9                                        | .115    | 7.997   | 3.010 | 4.225 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: .30 |         |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: .91 |         |         |       |       |
| AVERAGE TEMPERATURE: 17.917              |         |         |       |       |
| SINK TEMPERATURE: 9.919                  |         |         |       |       |



**TABLE 50. REDUCED DATA FOR FC-43 AND 18 MM SPACING**

THE RAW EMF DATA ARE FROM THE FILE: 17JAN1750  
 THE POWER SETTING PER CHIP WAS: 0.34 W  
 THE DISTANCE TO THE FRONT WALL WAS 18 MM  
 ELECTRONIC LIQUID WAS FC-43

| CHIP                                      | QNET(W) | Tavg-Ts | Nu1   | Nu2   |
|-------------------------------------------|---------|---------|-------|-------|
| 1                                         | .326    | 12.894  | 5.403 | 7.584 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: .53  |         |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 2.88 |         |         |       |       |
| AVERAGE TEMPERATURE: 22.700               |         |         |       |       |
| SINK TEMPERATURE: 10.006                  |         |         |       |       |
| 2                                         | .327    | 13.005  | 5.261 | 7.385 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: .55  |         |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 2.59 |         |         |       |       |
| AVERAGE TEMPERATURE: 23.012               |         |         |       |       |
| SINK TEMPERATURE: 10.006                  |         |         |       |       |
| 3                                         | .326    | 13.359  | 5.105 | 7.166 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: .57  |         |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 2.91 |         |         |       |       |
| AVERAGE TEMPERATURE: 23.368               |         |         |       |       |
| SINK TEMPERATURE: 10.006                  |         |         |       |       |
| 4                                         | .330    | 12.616  | 5.463 | 7.667 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: .53  |         |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 2.89 |         |         |       |       |
| AVERAGE TEMPERATURE: 22.623               |         |         |       |       |
| SINK TEMPERATURE: 10.005                  |         |         |       |       |
| 5                                         | .337    | 12.965  | 5.418 | 7.605 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: .55  |         |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 2.97 |         |         |       |       |
| AVERAGE TEMPERATURE: 22.992               |         |         |       |       |
| SINK TEMPERATURE: 10.006                  |         |         |       |       |
| 6                                         | .335    | 13.401  | 5.225 | 7.334 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: .57  |         |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 2.99 |         |         |       |       |
| AVERAGE TEMPERATURE: 23.408               |         |         |       |       |
| SINK TEMPERATURE: 10.006                  |         |         |       |       |
| 7                                         | .325    | 12.613  | 5.383 | 7.556 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: .53  |         |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 2.85 |         |         |       |       |
| AVERAGE TEMPERATURE: 22.619               |         |         |       |       |
| SINK TEMPERATURE: 10.006                  |         |         |       |       |
| 8                                         | .336    | 13.033  | 5.396 | 7.574 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: .55  |         |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 2.98 |         |         |       |       |
| AVERAGE TEMPERATURE: 23.040               |         |         |       |       |
| SINK TEMPERATURE: 10.006                  |         |         |       |       |
| 9                                         | .335    | 13.245  | 5.292 | 7.428 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: .56  |         |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 2.98 |         |         |       |       |
| AVERAGE TEMPERATURE: 23.251               |         |         |       |       |
| SINK TEMPERATURE: 10.006                  |         |         |       |       |

**TABLE 51. REDUCED DATA FOR FC-43 AND 18 MM SPACING**

THE RAW EMF DATA ARE FROM THE FILE: 17JAN2008  
 THE POWER SETTING PER CHIP WAS: 0.6 W  
 THE DISTANCE TO THE FRONT WALL WAS 18 MM  
 ELECTRONIC LIQUID WAS FC-43

| CHIP                                      | QNET(W) | Tavg-Ts | NU1   | NU2    |
|-------------------------------------------|---------|---------|-------|--------|
| 1                                         | .784    | 21.354  | 7.488 | 10.510 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 1.06 |         |         |       |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 7.96 |         |         |       |        |
| AVERAGE TEMPERATURE: 31.226               |         |         |       |        |
| SINK TEMPERATURE: 9.872                   |         |         |       |        |
| 2                                         | .763    | 21.376  | 7.462 | 10.474 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 1.06 |         |         |       |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 7.95 |         |         |       |        |
| AVERAGE TEMPERATURE: 31.248               |         |         |       |        |
| SINK TEMPERATURE: 9.872                   |         |         |       |        |
| 3                                         | .760    | 21.551  | 7.376 | 10.353 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 1.06 |         |         |       |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 7.94 |         |         |       |        |
| AVERAGE TEMPERATURE: 31.420               |         |         |       |        |
| SINK TEMPERATURE: 9.872                   |         |         |       |        |
| 4                                         | .767    | 21.230  | 7.559 | 10.605 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 1.06 |         |         |       |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 7.97 |         |         |       |        |
| AVERAGE TEMPERATURE: 31.102               |         |         |       |        |
| SINK TEMPERATURE: 9.872                   |         |         |       |        |
| 5                                         | .783    | 21.420  | 7.645 | 10.730 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 1.07 |         |         |       |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 8.16 |         |         |       |        |
| AVERAGE TEMPERATURE: 31.262               |         |         |       |        |
| SINK TEMPERATURE: 9.872                   |         |         |       |        |
| 6                                         | .779    | 21.670  | 7.516 | 10.552 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 1.09 |         |         |       |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 8.16 |         |         |       |        |
| AVERAGE TEMPERATURE: 31.542               |         |         |       |        |
| SINK TEMPERATURE: 9.872                   |         |         |       |        |
| 7                                         | .755    | 21.211  | 7.444 | 10.448 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 1.05 |         |         |       |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 7.64 |         |         |       |        |
| AVERAGE TEMPERATURE: 31.092               |         |         |       |        |
| SINK TEMPERATURE: 9.872                   |         |         |       |        |
| 8                                         | .782    | 21.565  | 7.586 | 10.647 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 1.08 |         |         |       |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 8.18 |         |         |       |        |
| AVERAGE TEMPERATURE: 31.437               |         |         |       |        |
| SINK TEMPERATURE: 9.872                   |         |         |       |        |
| 9                                         | .778    | 21.727  | 7.506 | 10.535 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 1.09 |         |         |       |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 8.17 |         |         |       |        |
| AVERAGE TEMPERATURE: 31.595               |         |         |       |        |
| SINK TEMPERATURE: 9.872                   |         |         |       |        |

# TABLE 52. REDUCED DATA FOR FC-43 AND 18 MM SPACING

THE RAW EMF DATA ARE FROM THE FILE: 18DEC0005  
 THE POWER SETTING PER CHIP WAS: 1.34 W  
 THE DISTANCE TO THE FRONT WALL WAS 18 MM  
 ELECTRONIC LIQUID WAS FC-43

| CHIP                                       | QNET(W) | Tavg-Ts | NU1   | NU2    |
|--------------------------------------------|---------|---------|-------|--------|
| 1                                          | 1.235   | 28.569  | 9.062 | 12.719 |
| TEMP. BASED RAYLEIGH NUMBER * E-6 IS: 1.63 |         |         |       |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 14.77 |         |         |       |        |
| AVERAGE TEMPERATURE: 38.536                |         |         |       |        |
| SINK TEMPERATURE: 9.949                    |         |         |       |        |
| 2                                          | 1.234   | 28.360  | 9.108 | 12.784 |
| TEMP. BASED RAYLEIGH NUMBER * E-6 IS: 1.61 |         |         |       |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 14.67 |         |         |       |        |
| AVERAGE TEMPERATURE: 38.308                |         |         |       |        |
| SINK TEMPERATURE: 9.949                    |         |         |       |        |
| 3                                          | 1.230   | 28.522  | 9.023 | 12.665 |
| TEMP. BASED RAYLEIGH NUMBER * E-6 IS: 1.62 |         |         |       |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 14.65 |         |         |       |        |
| AVERAGE TEMPERATURE: 38.471                |         |         |       |        |
| SINK TEMPERATURE: 9.949                    |         |         |       |        |
| 4                                          | 1.242   | 28.510  | 9.117 | 12.796 |
| TEMP. BASED RAYLEIGH NUMBER * E-6 IS: 1.62 |         |         |       |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 14.60 |         |         |       |        |
| AVERAGE TEMPERATURE: 38.456                |         |         |       |        |
| SINK TEMPERATURE: 9.949                    |         |         |       |        |
| 5                                          | 1.269   | 28.524  | 9.309 | 13.066 |
| TEMP. BASED RAYLEIGH NUMBER * E-6 IS: 1.62 |         |         |       |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 15.12 |         |         |       |        |
| AVERAGE TEMPERATURE: 38.472                |         |         |       |        |
| SINK TEMPERATURE: 9.949                    |         |         |       |        |
| 6                                          | 1.263   | 28.620  | 9.236 | 12.964 |
| TEMP. BASED RAYLEIGH NUMBER * E-6 IS: 1.63 |         |         |       |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 15.08 |         |         |       |        |
| AVERAGE TEMPERATURE: 38.568                |         |         |       |        |
| SINK TEMPERATURE: 9.949                    |         |         |       |        |
| 7                                          | 1.225   | 28.662  | 8.949 | 12.560 |
| TEMP. BASED RAYLEIGH NUMBER * E-6 IS: 1.64 |         |         |       |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 14.64 |         |         |       |        |
| AVERAGE TEMPERATURE: 38.610                |         |         |       |        |
| SINK TEMPERATURE: 9.949                    |         |         |       |        |
| 8                                          | 1.270   | 28.618  | 9.265 | 13.032 |
| TEMP. BASED RAYLEIGH NUMBER * E-6 IS: 1.63 |         |         |       |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 15.16 |         |         |       |        |
| AVERAGE TEMPERATURE: 38.567                |         |         |       |        |
| SINK TEMPERATURE: 9.949                    |         |         |       |        |
| 9                                          | 1.266   | 28.494  | 9.296 | 13.051 |
| TEMP. BASED RAYLEIGH NUMBER * E-6 IS: 1.62 |         |         |       |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 15.09 |         |         |       |        |
| AVERAGE TEMPERATURE: 38.443                |         |         |       |        |
| SINK TEMPERATURE: 9.945                    |         |         |       |        |

**TABLE 53. REDUCED DATA FOR FC-43 AND 18 MM SPACING**

THE RAW EMF DATA ARE FROM THE FILE: 18JAN1800  
 THE POWER SETTINGS PER CHIP WAS: 1.7 W  
 THE DISTANCE TO THE FRONT WALL WAS 18 MM  
 ELECTRONIC LIQUID WAS FC-43

| CHIP                                       | QNET(W) | Tavg-Ts | Nu1    | Nu2    |
|--------------------------------------------|---------|---------|--------|--------|
| 1                                          | 1.646   | 34.004  | 10.131 | 14.219 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 2.13  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 21.53 |         |         |        |        |
| AVERAGE TEMPERATURE: 43.942                |         |         |        |        |
| SINK TEMPERATURE: 9.919                    |         |         |        |        |
| 2                                          | 1.642   | 33.375  | 10.303 | 14.461 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 2.06  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 21.29 |         |         |        |        |
| AVERAGE TEMPERATURE: 43.293                |         |         |        |        |
| SINK TEMPERATURE: 9.919                    |         |         |        |        |
| 3                                          | 1.636   | 33.379  | 10.260 | 14.401 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 2.06  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 21.17 |         |         |        |        |
| AVERAGE TEMPERATURE: 43.297                |         |         |        |        |
| SINK TEMPERATURE: 9.919                    |         |         |        |        |
| 4                                          | 1.650   | 33.926  | 10.197 | 14.310 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 2.12  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 21.58 |         |         |        |        |
| AVERAGE TEMPERATURE: 43.845                |         |         |        |        |
| SINK TEMPERATURE: 9.919                    |         |         |        |        |
| 5                                          | 1.688   | 33.709  | 10.454 | 14.715 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 2.10  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 21.95 |         |         |        |        |
| AVERAGE TEMPERATURE: 43.628                |         |         |        |        |
| SINK TEMPERATURE: 9.919                    |         |         |        |        |
| 6                                          | 1.679   | 33.678  | 10.376 | 14.563 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 2.11  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 21.91 |         |         |        |        |
| AVERAGE TEMPERATURE: 43.797                |         |         |        |        |
| SINK TEMPERATURE: 9.919                    |         |         |        |        |
| 7                                          | 1.628   | 33.691  | 10.117 | 14.200 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 2.09  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 21.18 |         |         |        |        |
| AVERAGE TEMPERATURE: 43.610                |         |         |        |        |
| SINK TEMPERATURE: 9.919                    |         |         |        |        |
| 8                                          | 1.687   | 33.729  | 10.473 | 14.700 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 2.10  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 21.96 |         |         |        |        |
| AVERAGE TEMPERATURE: 43.648                |         |         |        |        |
| SINK TEMPERATURE: 9.919                    |         |         |        |        |
| 9                                          | 1.683   | 33.645  | 10.473 | 14.699 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 2.09  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 21.86 |         |         |        |        |
| AVERAGE TEMPERATURE: 43.583                |         |         |        |        |
| SINK TEMPERATURE: 9.919                    |         |         |        |        |

# TABLE 54. REDUCED DATA FOR FC-43 AND 18 MM SPACING

THE RAW EMF DATA ARE FROM THE FILE: 18JAN2240  
 THE POWER SETTING PER CHIP WAS: 2.25 W  
 THE DISTANCE TO THE FRONT WALL WAS 18 MM  
 ELECTRONIC LIQUID WAS FC-43

| CHIP                                       | QNET(W) | T <sub>avg</sub> -T <sub>s</sub> | Nu1    | Nu2    |
|--------------------------------------------|---------|----------------------------------|--------|--------|
| 1                                          | 2.163   | 40.921                           | 11.072 | 15.541 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 2.96  |         |                                  |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 31.70 |         |                                  |        |        |
| AVERAGE TEMPERATURE: 50.906                |         |                                  |        |        |
| SINK TEMPERATURE: 9.985                    |         |                                  |        |        |
| 2                                          | 2.158   | 40.589                           | 11.136 | 15.630 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 2.83  |         |                                  |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 31.46 |         |                                  |        |        |
| AVERAGE TEMPERATURE: 50.574                |         |                                  |        |        |
| SINK TEMPERATURE: 9.985                    |         |                                  |        |        |
| 3                                          | 2.149   | 40.875                           | 11.014 | 15.459 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 2.86  |         |                                  |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 31.48 |         |                                  |        |        |
| AVERAGE TEMPERATURE: 50.860                |         |                                  |        |        |
| SINK TEMPERATURE: 9.985                    |         |                                  |        |        |
| 4                                          | 2.171   | 40.771                           | 11.153 | 15.654 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 2.95  |         |                                  |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 31.74 |         |                                  |        |        |
| AVERAGE TEMPERATURE: 50.756                |         |                                  |        |        |
| SINK TEMPERATURE: 9.985                    |         |                                  |        |        |
| 5                                          | 2.217   | 40.881                           | 11.363 | 15.948 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 2.86  |         |                                  |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 32.48 |         |                                  |        |        |
| AVERAGE TEMPERATURE: 50.856                |         |                                  |        |        |
| SINK TEMPERATURE: 9.925                    |         |                                  |        |        |
| 6                                          | 2.205   | 41.163                           | 11.223 | 15.752 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 2.89  |         |                                  |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 32.45 |         |                                  |        |        |
| AVERAGE TEMPERATURE: 51.148                |         |                                  |        |        |
| SINK TEMPERATURE: 9.985                    |         |                                  |        |        |
| 7                                          | 2.139   | 40.668                           | 11.019 | 15.466 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 2.83  |         |                                  |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 31.23 |         |                                  |        |        |
| AVERAGE TEMPERATURE: 50.653                |         |                                  |        |        |
| SINK TEMPERATURE: 9.985                    |         |                                  |        |        |
| 8                                          | 2.216   | 40.960                           | 11.335 | 15.909 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 2.87  |         |                                  |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 32.50 |         |                                  |        |        |
| AVERAGE TEMPERATURE: 50.946                |         |                                  |        |        |
| SINK TEMPERATURE: 9.985                    |         |                                  |        |        |
| 9                                          | 2.209   | 41.152                           | 11.247 | 15.786 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 2.89  |         |                                  |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 32.50 |         |                                  |        |        |
| AVERAGE TEMPERATURE: 51.137                |         |                                  |        |        |
| SINK TEMPERATURE: 9.985                    |         |                                  |        |        |

**TABLE 55. REDUCED DATA FOR FC-43 AND 18 MM SPACING**

THE RAW EMF DATA ARE FROM THE FILE: 21JAN0315  
 THE POWER SETTING PER CHIP WAS: 0.9 W  
 THE DISTANCE TO THE FRONT WALL WAS 18 MM  
 ELECTRONIC LIQUID WAS FC-43

| CHIP                                       | QNET(W) | Tavg-Ts | NU1    | NU2    |
|--------------------------------------------|---------|---------|--------|--------|
| 1                                          | 2.745   | 47.753  | 12.046 | 16.906 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 3.69  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 44.45 |         |         |        |        |
| AVERAGE TEMPERATURE: 57.929                |         |         |        |        |
| SINK TEMPERATURE: 9.765                    |         |         |        |        |
| 2                                          | 2.735   | 47.423  | 12.103 | 16.989 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 3.64  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 44.11 |         |         |        |        |
| AVERAGE TEMPERATURE: 57.189                |         |         |        |        |
| SINK TEMPERATURE: 9.765                    |         |         |        |        |
| 3                                          | 2.728   | 48.073  | 11.254 | 16.694 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 3.73  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 44.38 |         |         |        |        |
| AVERAGE TEMPERATURE: 57.839                |         |         |        |        |
| SINK TEMPERATURE: 9.765                    |         |         |        |        |
| 4                                          | 2.756   | 47.612  | 12.131 | 17.026 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 3.67  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 44.52 |         |         |        |        |
| AVERAGE TEMPERATURE: 57.378                |         |         |        |        |
| SINK TEMPERATURE: 9.765                    |         |         |        |        |
| 5                                          | 2.816   | 47.563  | 12.304 | 17.270 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 3.72  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 45.73 |         |         |        |        |
| AVERAGE TEMPERATURE: 57.726                |         |         |        |        |
| SINK TEMPERATURE: 9.766                    |         |         |        |        |
| 6                                          | 2.801   | 48.041  | 12.218 | 17.149 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 3.73  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 45.54 |         |         |        |        |
| AVERAGE TEMPERATURE: 57.827                |         |         |        |        |
| SINK TEMPERATURE: 9.766                    |         |         |        |        |
| 7                                          | 2.716   | 47.165  | 12.069 | 16.940 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 3.61  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 43.58 |         |         |        |        |
| AVERAGE TEMPERATURE: 56.931                |         |         |        |        |
| SINK TEMPERATURE: 9.766                    |         |         |        |        |
| 8                                          | 2.813   | 48.010  | 12.281 | 17.239 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 3.72  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 45.72 |         |         |        |        |
| AVERAGE TEMPERATURE: 57.775                |         |         |        |        |
| SINK TEMPERATURE: 9.766                    |         |         |        |        |
| 9                                          | 2.806   | 48.231  | 12.194 | 17.115 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 3.75  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 45.76 |         |         |        |        |
| AVERAGE TEMPERATURE: 57.955                |         |         |        |        |
| SINK TEMPERATURE: 9.766                    |         |         |        |        |

**TABLE 56. REDUCED DATA FOR FC-43 AND 11 MM SPACING**

THE RAW EMF DATA ARE FROM THE FILE: 00JAN1900  
 THE POWER SETTING PER CHIP WAS: 0.115 W  
 THE DISTANCE TO THE FRONT WALL WAS 11 MM  
 ELECTRONIC LIQUID WAS FC-43

| CHIP                                     | QNET(W) | Tavg-Ts | Nu1   | Nu2   |
|------------------------------------------|---------|---------|-------|-------|
| 1                                        | .113    | 8.380   | 2.823 | 3.983 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: .32 |         |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: .90 |         |         |       |       |
| AVERAGE TEMPERATURE: 18.330              |         |         |       |       |
| SINK TEMPERATURE: 9.965                  |         |         |       |       |
| 2                                        | .113    | 8.542   | 2.756 | 3.869 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: .33 |         |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: .90 |         |         |       |       |
| AVERAGE TEMPERATURE: 18.510              |         |         |       |       |
| SINK TEMPERATURE: 9.968                  |         |         |       |       |
| 3                                        | .112    | 8.355   | 2.809 | 3.942 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: .32 |         |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: .90 |         |         |       |       |
| AVERAGE TEMPERATURE: 18.323              |         |         |       |       |
| SINK TEMPERATURE: 9.969                  |         |         |       |       |
| 4                                        | .113    | 8.365   | 2.861 | 4.016 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: .32 |         |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: .90 |         |         |       |       |
| AVERAGE TEMPERATURE: 18.353              |         |         |       |       |
| SINK TEMPERATURE: 9.963                  |         |         |       |       |
| 5                                        | .116    | 8.445   | 2.663 | 4.018 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: .32 |         |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: .92 |         |         |       |       |
| AVERAGE TEMPERATURE: 18.413              |         |         |       |       |
| SINK TEMPERATURE: 9.958                  |         |         |       |       |
| 6                                        | .115    | 8.648   | 2.784 | 3.907 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: .33 |         |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: .92 |         |         |       |       |
| AVERAGE TEMPERATURE: 18.615              |         |         |       |       |
| SINK TEMPERATURE: 9.968                  |         |         |       |       |
| 7                                        | .112    | 8.200   | 2.846 | 3.998 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: .31 |         |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: .89 |         |         |       |       |
| AVERAGE TEMPERATURE: 18.170              |         |         |       |       |
| SINK TEMPERATURE: 9.958                  |         |         |       |       |
| 8                                        | .116    | 8.619   | 2.811 | 3.946 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: .33 |         |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: .93 |         |         |       |       |
| AVERAGE TEMPERATURE: 18.567              |         |         |       |       |
| SINK TEMPERATURE: 9.966                  |         |         |       |       |
| 9                                        | .116    | 8.439   | 2.865 | 4.022 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: .32 |         |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: .92 |         |         |       |       |
| AVERAGE TEMPERATURE: 18.407              |         |         |       |       |
| SINK TEMPERATURE: 9.966                  |         |         |       |       |

# TABLE 57. REDUCED DATA FOR FC-43 AND 11 MM SPACING

THE RAW EMF DATA ARE FROM THE FILE: 22JAN0305  
 THE POWER SETTING PER CHIP WAS: 0.34 W  
 THE DISTANCE TO THE FRONT WALL WAS 11 MM  
 ELECTRONIC LIQUID WAS FC-43

| CHIP | QNET(W)                                   | Tavg-Ts | Nu1   | Nu2   |  |
|------|-------------------------------------------|---------|-------|-------|--|
| 1    | .324                                      | 13.552  | 5.004 | 7.024 |  |
|      | TEMP.BASED RAYLEIGH NUMBER * E-6 IS: .58  |         |       |       |  |
|      | FLUX BASED RAYLEIGH NUMBER * E-6 IS: 2.68 |         |       |       |  |
|      | AVERAGE TEMPERATURE: 23.400               |         |       |       |  |
|      | SINK TEMPERATURE: 9.645                   |         |       |       |  |
| 2    | .324                                      | 13.779  | 4.909 | 6.890 |  |
|      | TEMP.BASED RAYLEIGH NUMBER * E-6 IS: .59  |         |       |       |  |
|      | FLUX BASED RAYLEIGH NUMBER * E-6 IS: 2.89 |         |       |       |  |
|      | AVERAGE TEMPERATURE: 23.627               |         |       |       |  |
|      | SINK TEMPERATURE: 9.848                   |         |       |       |  |
| 3    | .322                                      | 14.227  | 4.735 | 6.645 |  |
|      | TEMP.BASED RAYLEIGH NUMBER * E-6 IS: .61  |         |       |       |  |
|      | FLUX BASED RAYLEIGH NUMBER * E-6 IS: 2.90 |         |       |       |  |
|      | AVERAGE TEMPERATURE: 24.074               |         |       |       |  |
|      | SINK TEMPERATURE: 9.645                   |         |       |       |  |
| 4    | .325                                      | 13.599  | 5.002 | 7.020 |  |
|      | TEMP.BASED RAYLEIGH NUMBER * E-6 IS: .58  |         |       |       |  |
|      | FLUX BASED RAYLEIGH NUMBER * E-6 IS: 2.69 |         |       |       |  |
|      | AVERAGE TEMPERATURE: 23.447               |         |       |       |  |
|      | SINK TEMPERATURE: 9.645                   |         |       |       |  |
| 5    | .332                                      | 13.899  | 4.996 | 7.013 |  |
|      | TEMP.BASED RAYLEIGH NUMBER * E-6 IS: .60  |         |       |       |  |
|      | FLUX BASED RAYLEIGH NUMBER * E-6 IS: 2.57 |         |       |       |  |
|      | AVERAGE TEMPERATURE: 23.747               |         |       |       |  |
|      | SINK TEMPERATURE: 9.845                   |         |       |       |  |
| 6    | .330                                      | 14.295  | 4.837 | 6.789 |  |
|      | TEMP.BASED RAYLEIGH NUMBER * E-6 IS: .62  |         |       |       |  |
|      | FLUX BASED RAYLEIGH NUMBER * E-6 IS: 2.98 |         |       |       |  |
|      | AVERAGE TEMPERATURE: 24.133               |         |       |       |  |
|      | SINK TEMPERATURE: 9.848                   |         |       |       |  |
| 7    | .320                                      | 13.331  | 5.021 | 7.048 |  |
|      | TEMP.BASED RAYLEIGH NUMBER * E-6 IS: .56  |         |       |       |  |
|      | FLUX BASED RAYLEIGH NUMBER * E-6 IS: 2.83 |         |       |       |  |
|      | AVERAGE TEMPERATURE: 23.179               |         |       |       |  |
|      | SINK TEMPERATURE: 9.848                   |         |       |       |  |
| 8    | .332                                      | 13.920  | 4.987 | 7.000 |  |
|      | TEMP.BASED RAYLEIGH NUMBER * E-6 IS: .60  |         |       |       |  |
|      | FLUX BASED RAYLEIGH NUMBER * E-6 IS: 2.97 |         |       |       |  |
|      | AVERAGE TEMPERATURE: 23.768               |         |       |       |  |
|      | SINK TEMPERATURE: 9.848                   |         |       |       |  |
| 9    | .331                                      | 14.246  | 4.957 | 6.817 |  |
|      | TEMP.BASED RAYLEIGH NUMBER * E-6 IS: .61  |         |       |       |  |
|      | FLUX BASED RAYLEIGH NUMBER * E-6 IS: 2.95 |         |       |       |  |
|      | AVERAGE TEMPERATURE: 24.096               |         |       |       |  |
|      | SINK TEMPERATURE: 9.848                   |         |       |       |  |



**TABLE 58. REDUCED DATA FOR FC-43 AND 11 MM SPACING**

THE RAW EMF DATA ARE FROM THE FILE: 03JAN0200  
 THE POWER SETTING PER CHIP WAS: 0.9 W  
 THE DISTANCE TO THE FRONT WALL WAS 11 MM  
 ELECTRONIC LIQUID WAS FC-43

| CHIP                                      | QNET(W) | Tavg-Ts | Nu1   | Nu2    |
|-------------------------------------------|---------|---------|-------|--------|
| 1                                         | .764    | 21.796  | 7.326 | 10.265 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 1.10 |         |         |       |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 8.05 |         |         |       |        |
| AVERAGE TEMPERATURE: 31.954               |         |         |       |        |
| SINK TEMPERATURE: 10.059                  |         |         |       |        |
| 2                                         | .762    | 22.507  | 7.080 | 9.938  |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 1.15 |         |         |       |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 8.17 |         |         |       |        |
| AVERAGE TEMPERATURE: 32.565               |         |         |       |        |
| SINK TEMPERATURE: 10.058                  |         |         |       |        |
| 3                                         | .759    | 22.989  | 6.900 | 9.564  |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 1.19 |         |         |       |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 8.20 |         |         |       |        |
| AVERAGE TEMPERATURE: 33.049               |         |         |       |        |
| SINK TEMPERATURE: 10.056                  |         |         |       |        |
| 4                                         | .755    | 21.789  | 7.344 | 10.307 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 1.10 |         |         |       |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 8.09 |         |         |       |        |
| AVERAGE TEMPERATURE: 31.848               |         |         |       |        |
| SINK TEMPERATURE: 10.056                  |         |         |       |        |
| 5                                         | .791    | 22.300  | 7.326 | 10.266 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 1.14 |         |         |       |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 8.34 |         |         |       |        |
| AVERAGE TEMPERATURE: 32.359               |         |         |       |        |
| SINK TEMPERATURE: 10.058                  |         |         |       |        |
| 6                                         | .777    | 23.021  | 7.065 | 9.916  |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 1.19 |         |         |       |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 8.42 |         |         |       |        |
| AVERAGE TEMPERATURE: 33.079               |         |         |       |        |
| SINK TEMPERATURE: 10.058                  |         |         |       |        |
| 7                                         | .754    | 21.664  | 7.277 | 10.214 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 1.09 |         |         |       |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 7.95 |         |         |       |        |
| AVERAGE TEMPERATURE: 31.722               |         |         |       |        |
| SINK TEMPERATURE: 10.052                  |         |         |       |        |
| 8                                         | .782    | 22.264  | 7.346 | 10.311 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 1.14 |         |         |       |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 8.34 |         |         |       |        |
| AVERAGE TEMPERATURE: 32.323               |         |         |       |        |
| SINK TEMPERATURE: 10.058                  |         |         |       |        |
| 9                                         | .730    | 22.547  | 7.235 | 10.155 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 1.16 |         |         |       |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 8.37 |         |         |       |        |
| AVERAGE TEMPERATURE: 32.809               |         |         |       |        |
| SINK TEMPERATURE: 10.056                  |         |         |       |        |

# TABLE 59. REDUCED DATA FOR FC-43 AND 11 MM SPACING

THE RAW EMF DATA ARE FROM THE FILE: 20JAN1950  
 THE POWER SETTING PER CHIP WAS: 1.3 W  
 THE DISTANCE TO THE FRONT WALL WAS 11 MM  
 ELECTRONIC LIQUID WAS FC-43

| CHIP                                       | QNET(W) | Tavg-Ts | Nu1   | Nu2    |
|--------------------------------------------|---------|---------|-------|--------|
| 1                                          | 1.260   | 31.053  | 8.493 | 11.920 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 1.64  |         |         |       |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 15.83 |         |         |       |        |
| AVERAGE TEMPERATURE: 40.866                |         |         |       |        |
| SINK TEMPERATURE: 9.833                    |         |         |       |        |
| 2                                          | 1.256   | 31.815  | 8.267 | 11.602 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 1.91  |         |         |       |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 15.75 |         |         |       |        |
| AVERAGE TEMPERATURE: 41.648                |         |         |       |        |
| SINK TEMPERATURE: 9.833                    |         |         |       |        |
| 3                                          | 1.262   | 32.353  | 8.100 | 11.369 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 1.92  |         |         |       |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 15.63 |         |         |       |        |
| AVERAGE TEMPERATURE: 42.185                |         |         |       |        |
| SINK TEMPERATURE: 9.833                    |         |         |       |        |
| 4                                          | 1.264   | 30.362  | 9.569 | 12.027 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 1.82  |         |         |       |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 15.63 |         |         |       |        |
| AVERAGE TEMPERATURE: 40.715                |         |         |       |        |
| SINK TEMPERATURE: 9.833                    |         |         |       |        |
| 5                                          | 1.291   | 31.527  | 8.490 | 11.917 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 1.91  |         |         |       |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 16.22 |         |         |       |        |
| AVERAGE TEMPERATURE: 41.560                |         |         |       |        |
| SINK TEMPERATURE: 9.833                    |         |         |       |        |
| 6                                          | 1.284   | 32.279  | 8.331 | 11.653 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 1.95  |         |         |       |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 16.27 |         |         |       |        |
| AVERAGE TEMPERATURE: 42.111                |         |         |       |        |
| SINK TEMPERATURE: 9.833                    |         |         |       |        |
| 7                                          | 1.246   | 31.014  | 9.410 | 11.804 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 1.84  |         |         |       |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 15.44 |         |         |       |        |
| AVERAGE TEMPERATURE: 40.847                |         |         |       |        |
| SINK TEMPERATURE: 9.833                    |         |         |       |        |
| 8                                          | 1.291   | 31.952  | 8.458 | 11.871 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 1.92  |         |         |       |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 16.26 |         |         |       |        |
| AVERAGE TEMPERATURE: 41.791                |         |         |       |        |
| SINK TEMPERATURE: 9.833                    |         |         |       |        |
| 9                                          | 1.288   | 32.348  | 8.332 | 11.695 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 1.96  |         |         |       |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 16.33 |         |         |       |        |
| AVERAGE TEMPERATURE: 42.181                |         |         |       |        |
| SINK TEMPERATURE: 9.833                    |         |         |       |        |

# TABLE 60. REDUCED DATA FOR FC-43 AND 11 MM SPACING

THE RAW Emf DATA ARE FROM THE FILE: 03JAN0345  
 THE POWER SETTING PER CHIP WAS: 1.7 W  
 THE DISTANCE TO THE FRONT WALL WAS 11 MM  
 ELECTRONIC LIQUID WAS FC-43

| CHIP                                       | QNET(W) | Tavg-Ts | Nu1   | Nu2    |
|--------------------------------------------|---------|---------|-------|--------|
| 1                                          | 1.639   | 35.662  | 9.568 | 13.429 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 2.31  |         |         |       |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 22.15 |         |         |       |        |
| AVERAGE TEMPERATURE: 45.645                |         |         |       |        |
| SINK TEMPERATURE: 9.964                    |         |         |       |        |
| 2                                          | 1.635   | 37.456  | 9.144 | 12.834 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 2.49  |         |         |       |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 22.66 |         |         |       |        |
| AVERAGE TEMPERATURE: 47.420                |         |         |       |        |
| SINK TEMPERATURE: 9.964                    |         |         |       |        |
| 3                                          | 1.629   | 37.955  | 8.961 | 12.606 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 2.54  |         |         |       |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 22.77 |         |         |       |        |
| AVERAGE TEMPERATURE: 47.950                |         |         |       |        |
| SINK TEMPERATURE: 9.964                    |         |         |       |        |
| 4                                          | 1.646   | 35.742  | 9.644 | 13.536 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 2.30  |         |         |       |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 22.15 |         |         |       |        |
| AVERAGE TEMPERATURE: 45.706                |         |         |       |        |
| SINK TEMPERATURE: 9.964                    |         |         |       |        |
| 5                                          | 1.622   | 37.473  | 9.393 | 13.192 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 2.46  |         |         |       |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 23.31 |         |         |       |        |
| AVERAGE TEMPERATURE: 47.437                |         |         |       |        |
| SINK TEMPERATURE: 9.954                    |         |         |       |        |
| 6                                          | 1.674   | 37.527  | 9.342 | 13.112 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 2.49  |         |         |       |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 23.22 |         |         |       |        |
| AVERAGE TEMPERATURE: 47.490                |         |         |       |        |
| SINK TEMPERATURE: 9.964                    |         |         |       |        |
| 7                                          | 1.624   | 35.519  | 9.546 | 13.395 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 2.29  |         |         |       |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 21.64 |         |         |       |        |
| AVERAGE TEMPERATURE: 45.582                |         |         |       |        |
| SINK TEMPERATURE: 9.964                    |         |         |       |        |
| 8                                          | 1.681   | 37.741  | 9.331 | 13.097 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 2.51  |         |         |       |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 23.41 |         |         |       |        |
| AVERAGE TEMPERATURE: 47.704                |         |         |       |        |
| SINK TEMPERATURE: 9.964                    |         |         |       |        |
| 9                                          | 1.677   | 37.621  | 9.292 | 13.042 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 2.52  |         |         |       |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 23.37 |         |         |       |        |
| AVERAGE TEMPERATURE: 47.764                |         |         |       |        |
| SINK TEMPERATURE: 9.964                    |         |         |       |        |

# TABLE 61. REDUCED DATA FOR FC-43 AND 11 MM SPACING

THE RAW Emf DATA ARE FROM THE FILE: 24JAN1440  
 THE POWER SETTING PER CHIP WAS: 2.25 W  
 THE DISTANCE TO THE FRONT WALL WAS 11 MM  
 ELECTRONIC LIQUID WAS FC-43

| CHIP                                       | QNET(W) | Tavg-Ts | Nu1    | Nu2    |
|--------------------------------------------|---------|---------|--------|--------|
| 1                                          | 2.157   | 40.055  | 10.495 | 14.731 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 3.10  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 32.50 |         |         |        |        |
| AVERAGE TEMPERATURE: 52.855                |         |         |        |        |
| SINK TEMPERATURE: 9.798                    |         |         |        |        |
| 2                                          | 2.191   | 45.046  | 10.007 | 14.046 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 3.34  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 33.44 |         |         |        |        |
| AVERAGE TEMPERATURE: 54.844                |         |         |        |        |
| SINK TEMPERATURE: 9.796                    |         |         |        |        |
| 3                                          | 2.143   | 45.426  | 9.864  | 13.673 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 3.39  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 33.50 |         |         |        |        |
| AVERAGE TEMPERATURE: 55.224                |         |         |        |        |
| SINK TEMPERATURE: 9.795                    |         |         |        |        |
| 4                                          | 2.165   | 43.017  | 10.545 | 14.601 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 3.09  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 32.60 |         |         |        |        |
| AVERAGE TEMPERATURE: 52.815                |         |         |        |        |
| SINK TEMPERATURE: 9.792                    |         |         |        |        |
| 5                                          | 2.211   | 44.905  | 10.319 | 14.483 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 3.22  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 34.30 |         |         |        |        |
| AVERAGE TEMPERATURE: 54.705                |         |         |        |        |
| SINK TEMPERATURE: 9.798                    |         |         |        |        |
| 6                                          | 2.200   | 45.337  | 10.169 | 14.273 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 3.38  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 34.35 |         |         |        |        |
| AVERAGE TEMPERATURE: 55.135                |         |         |        |        |
| SINK TEMPERATURE: 9.792                    |         |         |        |        |
| 7                                          | 2.136   | 42.760  | 10.459 | 14.679 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 3.05  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 32.04 |         |         |        |        |
| AVERAGE TEMPERATURE: 52.577                |         |         |        |        |
| SINK TEMPERATURE: 9.795                    |         |         |        |        |
| 8                                          | 2.211   | 45.681  | 10.144 | 14.237 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 3.42  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 34.71 |         |         |        |        |
| AVERAGE TEMPERATURE: 55.479                |         |         |        |        |
| SINK TEMPERATURE: 9.796                    |         |         |        |        |
| 9                                          | 2.205   | 45.351  | 10.189 | 14.302 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 3.36  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 34.44 |         |         |        |        |
| AVERAGE TEMPERATURE: 55.149                |         |         |        |        |
| SINK TEMPERATURE: 9.795                    |         |         |        |        |

**TABLE 62. REDUCED DATA FOR FC-43 AND 11 MM SPACING**

THE RAW EMF DATA ARE FROM THE FILE: 24JAN0245  
 THE POWER SETTING PER CHIP WAS: 2.9 W  
 THE DISTANCE TO THE FRONT WALL WAS 11 MM  
 ELECTRONIC LIQUID WAS FC-43

| CHIP                                       | QNET(W) | Tavg-Ts | Nu1    | Nu2    |
|--------------------------------------------|---------|---------|--------|--------|
| 1                                          | 2.757   | 49.450  | 11.687 | 16.404 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 3.97  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 46.35 |         |         |        |        |
| AVERAGE TEMPERATURE: 59.602                |         |         |        |        |
| SINK TEMPERATURE: 10.153                   |         |         |        |        |
| 2                                          | 2.751   | 52.109  | 11.067 | 15.534 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 4.35  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 48.16 |         |         |        |        |
| AVERAGE TEMPERATURE: 62.261                |         |         |        |        |
| SINK TEMPERATURE: 10.153                   |         |         |        |        |
| 3                                          | 2.741   | 52.056  | 11.038 | 15.493 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 4.34  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 47.95 |         |         |        |        |
| AVERAGE TEMPERATURE: 62.209                |         |         |        |        |
| SINK TEMPERATURE: 10.153                   |         |         |        |        |
| 4                                          | 2.769   | 49.432  | 11.740 | 16.478 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 3.96  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 46.54 |         |         |        |        |
| AVERAGE TEMPERATURE: 59.525                |         |         |        |        |
| SINK TEMPERATURE: 10.153                   |         |         |        |        |
| 5                                          | 2.827   | 51.951  | 11.401 | 16.003 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 4.33  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 49.42 |         |         |        |        |
| AVERAGE TEMPERATURE: 62.144                |         |         |        |        |
| SINK TEMPERATURE: 10.153                   |         |         |        |        |
| 6                                          | 2.813   | 52.093  | 11.320 | 15.880 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 4.35  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 49.24 |         |         |        |        |
| AVERAGE TEMPERATURE: 62.246                |         |         |        |        |
| SINK TEMPERATURE: 10.153                   |         |         |        |        |
| 7                                          | 2.729   | 48.935  | 11.700 | 16.422 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 3.89  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 45.48 |         |         |        |        |
| AVERAGE TEMPERATURE: 59.036                |         |         |        |        |
| SINK TEMPERATURE: 10.153                   |         |         |        |        |
| 8                                          | 2.625   | 53.017  | 11.173 | 15.662 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 4.49  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 50.16 |         |         |        |        |
| AVERAGE TEMPERATURE: 63.170                |         |         |        |        |
| SINK TEMPERATURE: 10.153                   |         |         |        |        |
| 9                                          | 2.817   | 51.900  | 11.350 | 15.973 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 4.22  |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 49.17 |         |         |        |        |
| AVERAGE TEMPERATURE: 62.053                |         |         |        |        |
| SINK TEMPERATURE: 10.153                   |         |         |        |        |

**TABLE 63. REDUCED DATA FOR FC-43 AND 7 MM SPACING**

THE RAW EMT DATA ARE FROM THE FILE: 3FEB1535  
 THE POWER SETTING PER CHIP WAS: 0.115 W  
 THE DISTANCE TO THE FRONT WALL WAS 7 MM  
 ELECTRONIC LIQUID WAS FC-43

| CHIP                                      | QNET W | Tavg-Ts | NU1   | NU2   |
|-------------------------------------------|--------|---------|-------|-------|
| 1                                         | .112   | 10.119  | 2.313 | 3.247 |
| TEMP. BASED RAYLEIGH NUMBER * E-6 IS: .40 |        |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: .93  |        |         |       |       |
| AVERAGE TEMPERATURE: 20.046               |        |         |       |       |
| SINK TEMPERATURE: 9.927                   |        |         |       |       |
| 2                                         | .112   | 10.466  | 2.234 | 3.135 |
| TEMP. BASED RAYLEIGH NUMBER * E-6 IS: .42 |        |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: .93  |        |         |       |       |
| AVERAGE TEMPERATURE: 20.393               |        |         |       |       |
| SINK TEMPERATURE: 9.927                   |        |         |       |       |
| 3                                         | .111   | 10.055  | 2.313 | 3.247 |
| TEMP. BASED RAYLEIGH NUMBER * E-6 IS: .40 |        |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: .92  |        |         |       |       |
| AVERAGE TEMPERATURE: 19.982               |        |         |       |       |
| SINK TEMPERATURE: 9.927                   |        |         |       |       |
| 4                                         | .112   | 10.176  | 2.306 | 3.237 |
| TEMP. BASED RAYLEIGH NUMBER * E-6 IS: .40 |        |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: .93  |        |         |       |       |
| AVERAGE TEMPERATURE: 20.103               |        |         |       |       |
| SINK TEMPERATURE: 9.927                   |        |         |       |       |
| 5                                         | .115   | 10.463  | 2.290 | 3.214 |
| TEMP. BASED RAYLEIGH NUMBER * E-6 IS: .42 |        |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: .96  |        |         |       |       |
| AVERAGE TEMPERATURE: 20.390               |        |         |       |       |
| SINK TEMPERATURE: 9.927                   |        |         |       |       |
| 6                                         | .114   | 10.133  | 2.351 | 3.300 |
| TEMP. BASED RAYLEIGH NUMBER * E-6 IS: .40 |        |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: .94  |        |         |       |       |
| AVERAGE TEMPERATURE: 20.060               |        |         |       |       |
| SINK TEMPERATURE: 9.927                   |        |         |       |       |
| 7                                         | .110   | 10.165  | 2.262 | 3.175 |
| TEMP. BASED RAYLEIGH NUMBER * E-6 IS: .40 |        |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: .91  |        |         |       |       |
| AVERAGE TEMPERATURE: 20.111               |        |         |       |       |
| SINK TEMPERATURE: 9.927                   |        |         |       |       |
| 8                                         | .114   | 10.377  | 2.295 | 3.222 |
| TEMP. BASED RAYLEIGH NUMBER * E-6 IS: .41 |        |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: .95  |        |         |       |       |
| AVERAGE TEMPERATURE: 20.303               |        |         |       |       |
| SINK TEMPERATURE: 9.927                   |        |         |       |       |
| 9                                         | .113   | 10.120  | 2.340 | 3.284 |
| TEMP. BASED RAYLEIGH NUMBER * E-6 IS: .40 |        |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: .94  |        |         |       |       |
| AVERAGE TEMPERATURE: 20.055               |        |         |       |       |
| SINK TEMPERATURE: 9.927                   |        |         |       |       |

**TABLE 64. REDUCED DATA FOR FC-43 AND 7 MM SPACING**

THE RAW EMF DATA ARE FROM THE FILE: ZFEE2045  
 THE POWER SETTING PER CHIP WAS: 0.34 W  
 THE DISTANCE TO THE FRONT WALL WAS 7 MM  
 ELECTRONIC LIQUID WAS FC-43

| CHIP                                      | QNET(W) | Tavg-Ts | Nu1   | Nu2   |
|-------------------------------------------|---------|---------|-------|-------|
| 1                                         | .322    | 14.745  | 4.572 | 6.417 |
| TEMP. BASED RAYLEIGH NUMBER * E-6 IS: .65 |         |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 2.97 |         |         |       |       |
| AVERAGE TEMPERATURE: 24.636               |         |         |       |       |
| SINK TEMPERATURE: 10.091                  |         |         |       |       |
| 2                                         | .322    | 15.192  | 4.429 | 6.217 |
| TEMP. BASED RAYLEIGH NUMBER * E-6 IS: .69 |         |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 2.99 |         |         |       |       |
| AVERAGE TEMPERATURE: 25.263               |         |         |       |       |
| SINK TEMPERATURE: 10.091                  |         |         |       |       |
| 3                                         | .321    | 14.529  | 4.567 | 6.439 |
| TEMP. BASED RAYLEIGH NUMBER * E-6 IS: .64 |         |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 2.94 |         |         |       |       |
| AVERAGE TEMPERATURE: 24.700               |         |         |       |       |
| SINK TEMPERATURE: 10.091                  |         |         |       |       |
| 4                                         | .324    | 14.454  | 4.691 | 6.570 |
| TEMP. BASED RAYLEIGH NUMBER * E-6 IS: .63 |         |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 2.96 |         |         |       |       |
| AVERAGE TEMPERATURE: 24.545               |         |         |       |       |
| SINK TEMPERATURE: 10.091                  |         |         |       |       |
| 5                                         | .330    | 15.055  | 4.565 | 6.435 |
| TEMP. BASED RAYLEIGH NUMBER * E-6 IS: .67 |         |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 3.06 |         |         |       |       |
| AVERAGE TEMPERATURE: 25.150               |         |         |       |       |
| SINK TEMPERATURE: 10.091                  |         |         |       |       |
| 6                                         | .329    | 15.016  | 4.575 | 6.422 |
| TEMP. BASED RAYLEIGH NUMBER * E-6 IS: .66 |         |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 3.04 |         |         |       |       |
| AVERAGE TEMPERATURE: 25.107               |         |         |       |       |
| SINK TEMPERATURE: 10.091                  |         |         |       |       |
| 7                                         | .318    | 14.254  | 4.669 | 6.652 |
| TEMP. BASED RAYLEIGH NUMBER * E-6 IS: .62 |         |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 2.90 |         |         |       |       |
| AVERAGE TEMPERATURE: 24.345               |         |         |       |       |
| SINK TEMPERATURE: 10.091                  |         |         |       |       |
| 8                                         | .330    | 14.900  | 4.627 | 6.495 |
| TEMP. BASED RAYLEIGH NUMBER * E-6 IS: .66 |         |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 3.05 |         |         |       |       |
| AVERAGE TEMPERATURE: 24.991               |         |         |       |       |
| SINK TEMPERATURE: 10.091                  |         |         |       |       |
| 9                                         | .328    | 14.717  | 4.665 | 6.548 |
| TEMP. BASED RAYLEIGH NUMBER * E-6 IS: .65 |         |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 3.02 |         |         |       |       |
| AVERAGE TEMPERATURE: 24.809               |         |         |       |       |
| SINK TEMPERATURE: 10.091                  |         |         |       |       |

**TABLE 65. REDUCED DATA FOR FC-43 AND 7 MM SPACING**

THE RAW EMF DATA ARE FROM THE FILE: 4FEE0100  
 THE POWER SETTING PER CHIP WAS: 0.8 W  
 THE DISTANCE TO THE FRONT WALL WAS 7 MM  
 ELECTRONIC LIQUID WAS FC-43

| CHIP                                      | QNET(W) | Tavg-Ts | Nu1   | Nu2   |
|-------------------------------------------|---------|---------|-------|-------|
| 1                                         | .761    | 24.610  | 6.470 | 9.082 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 1.31 |         |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 9.51 |         |         |       |       |
| AVERAGE TEMPERATURE: 34.736               |         |         |       |       |
| SINK TEMPERATURE: 10.124                  |         |         |       |       |
| 2                                         | .760    | 25.708  | 6.164 | 8.679 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 1.40 |         |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 8.66 |         |         |       |       |
| AVERAGE TEMPERATURE: 35.622               |         |         |       |       |
| SINK TEMPERATURE: 10.124                  |         |         |       |       |
| 3                                         | .757    | 24.426  | 6.488 | 9.107 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 1.30 |         |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 8.44 |         |         |       |       |
| AVERAGE TEMPERATURE: 34.545               |         |         |       |       |
| SINK TEMPERATURE: 10.124                  |         |         |       |       |
| 4                                         | .765    | 23.936  | 6.669 | 9.351 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 1.27 |         |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 6.45 |         |         |       |       |
| AVERAGE TEMPERATURE: 34.109               |         |         |       |       |
| SINK TEMPERATURE: 10.124                  |         |         |       |       |
| 5                                         | .780    | 25.051  | 6.518 | 9.149 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 1.35 |         |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 8.79 |         |         |       |       |
| AVERAGE TEMPERATURE: 35.174               |         |         |       |       |
| SINK TEMPERATURE: 10.124                  |         |         |       |       |
| 6                                         | .776    | 24.679  | 6.561 | 9.237 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 1.32 |         |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 6.69 |         |         |       |       |
| AVERAGE TEMPERATURE: 34.803               |         |         |       |       |
| SINK TEMPERATURE: 10.124                  |         |         |       |       |
| 7                                         | .753    | 23.626  | 6.664 | 9.354 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 1.24 |         |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 8.26 |         |         |       |       |
| AVERAGE TEMPERATURE: 33.749               |         |         |       |       |
| SINK TEMPERATURE: 10.124                  |         |         |       |       |
| 8                                         | .780    | 24.716  | 6.603 | 9.267 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 1.32 |         |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 8.74 |         |         |       |       |
| AVERAGE TEMPERATURE: 34.641               |         |         |       |       |
| SINK TEMPERATURE: 10.124                  |         |         |       |       |
| 9                                         | .778    | 24.726  | 6.552 | 9.226 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 1.32 |         |         |       |       |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 6.71 |         |         |       |       |
| AVERAGE TEMPERATURE: 34.649               |         |         |       |       |
| SINK TEMPERATURE: 10.124                  |         |         |       |       |



**TABLE 66. REDUCED DATA FOR FC-43 AND 7 MM SPACING**

THE RAW EMF DATA ARE FROM THE FILE: 4FEB81T00  
 THE POWER SETTING PER CHIP WAS: 1.3 W  
 THE DISTANCE TO THE FRONT WALL WAS 7 MM  
 ELECTRONIC LIQUID WAS FC-43

| CHIP                                       | QNET-W | Tavg-Is | Nu1   | Nu2    |
|--------------------------------------------|--------|---------|-------|--------|
| 1                                          | 1.228  | 32.259  | 7.975 | 11.193 |
| TEMP. BASED RAYLEIGH NUMBER * E-6 IS: 1.98 |        |         |       |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 15.61 |        |         |       |        |
| AVERAGE TEMPERATURE: 42.178                |        |         |       |        |
| SINK TEMPERATURE: 9.919                    |        |         |       |        |
| 2                                          | 1.225  | 34.088  | 7.525 | 10.562 |
| TEMP. BASED RAYLEIGH NUMBER * E-6 IS: 2.13 |        |         |       |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 16.04 |        |         |       |        |
| AVERAGE TEMPERATURE: 44.005                |        |         |       |        |
| SINK TEMPERATURE: 9.919                    |        |         |       |        |
| 3                                          | 1.222  | 32.097  | 7.980 | 11.173 |
| TEMP. BASED RAYLEIGH NUMBER * E-6 IS: 1.94 |        |         |       |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 15.49 |        |         |       |        |
| AVERAGE TEMPERATURE: 42.018                |        |         |       |        |
| SINK TEMPERATURE: 9.919                    |        |         |       |        |
| 4                                          | 1.233  | 31.165  | 8.280 | 11.522 |
| TEMP. BASED RAYLEIGH NUMBER * E-6 IS: 1.68 |        |         |       |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 15.27 |        |         |       |        |
| AVERAGE TEMPERATURE: 41.025                |        |         |       |        |
| SINK TEMPERATURE: 9.919                    |        |         |       |        |
| 5                                          | 1.250  | 33.068  | 7.978 | 11.182 |
| TEMP. BASED RAYLEIGH NUMBER * E-6 IS: 2.03 |        |         |       |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 16.22 |        |         |       |        |
| AVERAGE TEMPERATURE: 42.957                |        |         |       |        |
| SINK TEMPERATURE: 9.919                    |        |         |       |        |
| 6                                          | 1.253  | 32.334  | 8.115 | 11.291 |
| TEMP. BASED RAYLEIGH NUMBER * E-6 IS: 1.96 |        |         |       |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 15.94 |        |         |       |        |
| AVERAGE TEMPERATURE: 42.254                |        |         |       |        |
| SINK TEMPERATURE: 9.919                    |        |         |       |        |
| 7                                          | 1.215  | 31.429  | 8.095 | 11.363 |
| TEMP. BASED RAYLEIGH NUMBER * E-6 IS: 1.88 |        |         |       |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 15.22 |        |         |       |        |
| AVERAGE TEMPERATURE: 41.348                |        |         |       |        |
| SINK TEMPERATURE: 9.919                    |        |         |       |        |
| 8                                          | 1.260  | 32.571  | 8.097 | 11.364 |
| TEMP. BASED RAYLEIGH NUMBER * E-6 IS: 1.99 |        |         |       |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 16.08 |        |         |       |        |
| AVERAGE TEMPERATURE: 42.490                |        |         |       |        |
| SINK TEMPERATURE: 9.919                    |        |         |       |        |
| 9                                          | 1.255  | 32.607  | 8.007 | 11.239 |
| TEMP. BASED RAYLEIGH NUMBER * E-6 IS: 2.01 |        |         |       |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 16.08 |        |         |       |        |
| AVERAGE TEMPERATURE: 42.727                |        |         |       |        |
| SINK TEMPERATURE: 9.919                    |        |         |       |        |

**TABLE 67. REDUCED DATA FOR FC-43 AND 7 MM SPACING**

THE RAW EMF DATA ARE FROM THE FILE: 4FEED200  
 THE POWER SETTINGS PER CHIP WAS: 1.7 W  
 THE DISTANCE TO THE FRONT WALL WAS 7 MM  
 ELECTRONIC LIQUID WAS FC-43

| CHIP                                       | QNET(W) | Tavg-Ts | Nu1   | Nu2    |
|--------------------------------------------|---------|---------|-------|--------|
| 1                                          | 1.634   | 38.334  | 8.936 | 12.532 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 2.60  |         |         |       |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 23.25 |         |         |       |        |
| AVERAGE TEMPERATURE: 45.675                |         |         |       |        |
| SINK TEMPERATURE: 10.342                   |         |         |       |        |
| 2                                          | 1.629   | 41.058  | 8.312 | 11.667 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 2.91  |         |         |       |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 24.20 |         |         |       |        |
| AVERAGE TEMPERATURE: 51.400                |         |         |       |        |
| SINK TEMPERATURE: 10.342                   |         |         |       |        |
| 3                                          | 1.622   | 38.200  | 8.894 | 12.483 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 2.99  |         |         |       |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 23.03 |         |         |       |        |
| AVERAGE TEMPERATURE: 48.542                |         |         |       |        |
| SINK TEMPERATURE: 10.342                   |         |         |       |        |
| 4                                          | 1.635   | 37.127  | 9.243 | 12.973 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 2.47  |         |         |       |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 22.67 |         |         |       |        |
| AVERAGE TEMPERATURE: 47.466                |         |         |       |        |
| SINK TEMPERATURE: 10.342                   |         |         |       |        |
| 5                                          | 1.674   | 39.665  | 8.643 | 12.412 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 2.75  |         |         |       |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 24.33 |         |         |       |        |
| AVERAGE TEMPERATURE: 50.007                |         |         |       |        |
| SINK TEMPERATURE: 10.342                   |         |         |       |        |
| 6                                          | 1.666   | 35.697  | 9.020 | 12.661 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 2.64  |         |         |       |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 23.85 |         |         |       |        |
| AVERAGE TEMPERATURE: 49.039                |         |         |       |        |
| SINK TEMPERATURE: 10.342                   |         |         |       |        |
| 7                                          | 1.616   | 36.896  | 9.171 | 12.872 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 2.45  |         |         |       |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 22.46 |         |         |       |        |
| AVERAGE TEMPERATURE: 47.238                |         |         |       |        |
| SINK TEMPERATURE: 10.342                   |         |         |       |        |
| 8                                          | 1.674   | 39.045  | 8.973 | 12.602 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 2.68  |         |         |       |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 24.08 |         |         |       |        |
| AVERAGE TEMPERATURE: 49.387                |         |         |       |        |
| SINK TEMPERATURE: 10.342                   |         |         |       |        |
| 9                                          | 1.669   | 38.113  | 8.936 | 12.543 |
| TEMP.BASED RAYLEIGH NUMBER * E-6 IS: 2.69  |         |         |       |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 24.04 |         |         |       |        |
| AVERAGE TEMPERATURE: 49.455                |         |         |       |        |
| SINK TEMPERATURE: 10.342                   |         |         |       |        |

**TABLE 68. REDUCED DATA FOR FC-43 AND 7 MM SPACING**

THE RAW EMF DATA ARE FROM THE FILE: SFEB0100  
 THE POWER SETTING PER CHIP WAS: 2.25 W  
 THE DISTANCE TO THE FRONT WALL WAS 7 MM  
 ELECTRONIC LIQUID WAS FC-43

| CHIP                                       | QNET(W) | Tavg-Ts | Nu1    | Nu2    |
|--------------------------------------------|---------|---------|--------|--------|
| 1                                          | 2.153   | 46.253  | 9.757  | 13.694 |
| TEMP. BASED RAYLEIGH NUMBER * E-6 IS: 3.56 |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 34.72 |         |         |        |        |
| AVERAGE TEMPERATURE: 56.641                |         |         |        |        |
| SINK TEMPERATURE: 10.385                   |         |         |        |        |
| 2                                          | 2.147   | 50.348  | 8.938  | 10.545 |
| TEMP. BASED RAYLEIGH NUMBER * E-6 IS: 4.12 |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 36.85 |         |         |        |        |
| AVERAGE TEMPERATURE: 60.736                |         |         |        |        |
| SINK TEMPERATURE: 10.386                   |         |         |        |        |
| 3                                          | 2.139   | 46.572  | 9.619  | 13.510 |
| TEMP. BASED RAYLEIGH NUMBER * E-6 IS: 3.60 |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 34.66 |         |         |        |        |
| AVERAGE TEMPERATURE: 56.960                |         |         |        |        |
| SINK TEMPERATURE: 10.386                   |         |         |        |        |
| 4                                          | 2.161   | 44.475  | 10.180 | 14.288 |
| TEMP. BASED RAYLEIGH NUMBER * E-6 IS: 3.33 |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 33.90 |         |         |        |        |
| AVERAGE TEMPERATURE: 54.664                |         |         |        |        |
| SINK TEMPERATURE: 10.396                   |         |         |        |        |
| 5                                          | 2.207   | 46.315  | 9.577  | 13.440 |
| TEMP. BASED RAYLEIGH NUMBER * E-6 IS: 3.64 |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 35.74 |         |         |        |        |
| AVERAGE TEMPERATURE: 58.703                |         |         |        |        |
| SINK TEMPERATURE: 10.386                   |         |         |        |        |
| 6                                          | 2.196   | 47.146  | 9.763  | 13.704 |
| TEMP. BASED RAYLEIGH NUMBER * E-6 IS: 3.68 |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 35.90 |         |         |        |        |
| AVERAGE TEMPERATURE: 57.534                |         |         |        |        |
| SINK TEMPERATURE: 10.386                   |         |         |        |        |
| 7                                          | 2.132   | 44.088  | 10.136 | 14.226 |
| TEMP. BASED RAYLEIGH NUMBER * E-6 IS: 3.26 |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 33.23 |         |         |        |        |
| AVERAGE TEMPERATURE: 54.456                |         |         |        |        |
| SINK TEMPERATURE: 10.396                   |         |         |        |        |
| 8                                          | 2.208   | 47.710  | 9.701  | 13.615 |
| TEMP. BASED RAYLEIGH NUMBER * E-6 IS: 3.75 |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 36.41 |         |         |        |        |
| AVERAGE TEMPERATURE: 56.093                |         |         |        |        |
| SINK TEMPERATURE: 10.386                   |         |         |        |        |
| 9                                          | 2.202   | 47.342  | 9.750  | 13.665 |
| TEMP. BASED RAYLEIGH NUMBER * E-6 IS: 3.70 |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 36.11 |         |         |        |        |
| AVERAGE TEMPERATURE: 57.732                |         |         |        |        |
| SINK TEMPERATURE: 10.396                   |         |         |        |        |

**TABLE 69. REDUCED DATA FOR FC-43 AND 7 MM SPACING**

THE RAW EMF DATA ARE FROM THE FILE: SFEE1340  
 THE POWER SETTING PER CHIP WAS: 2.9 W  
 THE DISTANCE TO THE FRONT WALL WAS 7 MM  
 ELECTRONIC LIQUID WAS FC-43

| CHIP                                       | QNET(W) | Tavg-Ts | Nu1    | Nu2    |
|--------------------------------------------|---------|---------|--------|--------|
| 1                                          | 2.747   | 52.452  | 10.963 | 15.415 |
| TEMP. BASED RAYLEIGH NUMBER * E-6 IS: 4.42 |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 46.58 |         |         |        |        |
| AVERAGE TEMPERATURE: 52.749                |         |         |        |        |
| SINK TEMPERATURE: 10.297                   |         |         |        |        |
| 2                                          | 2.739   | 57.925  | 9.908  | 13.907 |
| TEMP. BASED RAYLEIGH NUMBER * E-6 IS: 5.22 |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 52.70 |         |         |        |        |
| AVERAGE TEMPERATURE: 58.282                |         |         |        |        |
| SINK TEMPERATURE: 10.297                   |         |         |        |        |
| 3                                          | 2.730   | 53.920  | 10.617 | 14.901 |
| TEMP. BASED RAYLEIGH NUMBER * E-6 IS: 4.65 |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 49.35 |         |         |        |        |
| AVERAGE TEMPERATURE: 54.217                |         |         |        |        |
| SINK TEMPERATURE: 10.297                   |         |         |        |        |
| 4                                          | 2.758   | 50.517  | 11.421 | 16.031 |
| TEMP. BASED RAYLEIGH NUMBER * E-6 IS: 4.15 |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 47.41 |         |         |        |        |
| AVERAGE TEMPERATURE: 50.914                |         |         |        |        |
| SINK TEMPERATURE: 10.297                   |         |         |        |        |
| 5                                          | 2.817   | 55.859  | 10.575 | 14.844 |
| TEMP. BASED RAYLEIGH NUMBER * E-6 IS: 4.96 |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 52.46 |         |         |        |        |
| AVERAGE TEMPERATURE: 56.156                |         |         |        |        |
| SINK TEMPERATURE: 10.297                   |         |         |        |        |
| 6                                          | 2.903   | 54.487  | 10.759 | 15.142 |
| TEMP. BASED RAYLEIGH NUMBER * E-6 IS: 4.74 |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 51.12 |         |         |        |        |
| AVERAGE TEMPERATURE: 54.764                |         |         |        |        |
| SINK TEMPERATURE: 10.297                   |         |         |        |        |
| 7                                          | 2.721   | 49.905  | 11.428 | 16.040 |
| TEMP. BASED RAYLEIGH NUMBER * E-6 IS: 4.05 |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 46.26 |         |         |        |        |
| AVERAGE TEMPERATURE: 50.202                |         |         |        |        |
| SINK TEMPERATURE: 10.297                   |         |         |        |        |
| 8                                          | 2.817   | 54.409  | 10.857 | 15.236 |
| TEMP. BASED RAYLEIGH NUMBER * E-6 IS: 4.73 |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 51.31 |         |         |        |        |
| AVERAGE TEMPERATURE: 54.705                |         |         |        |        |
| SINK TEMPERATURE: 10.297                   |         |         |        |        |
| 9                                          | 2.809   | 54.266  | 10.855 | 15.236 |
| TEMP. BASED RAYLEIGH NUMBER * E-6 IS: 4.70 |         |         |        |        |
| FLUX BASED RAYLEIGH NUMBER * E-6 IS: 51.06 |         |         |        |        |
| AVERAGE TEMPERATURE: 54.563                |         |         |        |        |
| SINK TEMPERATURE: 10.297                   |         |         |        |        |

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