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WORLDWIDE BUOY TECHNOLOGY SURVEY

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FINAL REPORT
VOLUME III: APPENDIX C
BUOY ILLUSTRATIONS

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database files and program routines as well as the Users Manual, the Computer Operations Manual, and the Program Maintenance Manual.

In the subsequent sections of this report, the findings and analysis results from all Task B efforts are presented as follows:

- o In Section 2.0, the results of worldwide surveys are presented in separate subsections:
  - for the major countries' national navigation authorities;
  - for commercial institutions in the major navigation countries;
  - for the International Association of Lighthouse Authorities; and
  - for the national authorities and manufacturers of other countries.
- o Section 2.0 also includes, in subsection 2.5, a review of the findings and trends from all surveys.
- o Section 3.0 describes the BTIS efforts and presents the results obtained.
- o Detailed information to support the results cited in Sections 2.0 and 3.0 are presented in the five Appendices as follows:
  - Appendix A contains the summaries of all interviews held during the worldwide surveys as recorded.
  - Hard copies of all 381 U.S. and foreign buoy records included in the BTIS Database are contained in Appendix B along with curves of cumulative cross-sectional areas following the records of all buoys for which such curves could be developed.
  - In Appendix C, illustrations of all 381 buoys are presented.
  - Appendix D contains the methods used in computing cumulative ares, nominal visual ranges, and radar ranges for individual buoys.
  - The contacts made and additional data obtained during the 1990 IALA Conference in Veldhoven, the Netherlands, are described in Appendix E.

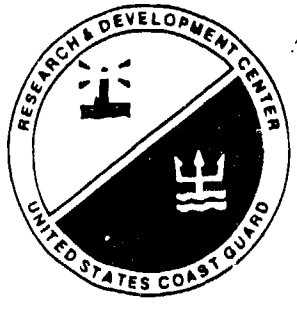
Due to the voluminous nature of Appendices B and C, they are presented in separately bound volumes. Appendices A, D and E are found at the end of this report.

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15. Supplementary Notes
REPORT CONSISTS OF THREE VOLUMES: VOLUME I CONTAINS MAIN TEXT OF REPORT PLUS APPENDICES A, D AND E: VOLUME II CONTAINS BUOY RECORDS IN TWO BOOKS: VOLUME III CONTAINS BUOY ILLUSTRATIONS.

16. Abstract
THIS REPORT PRESENTS THE RESULTS OF THE SECOND PART (TASK B) OF THE U.S.C.G. project "BUOY TECHNOLOGY SURVEY". PERSONAL INTERVIEWS WERE CONDUCTED WITH THE NAVIGATION AUTHORITIES AND BUOY MANUFACTURERS AND DESIGNERS IN CANADA, DENMARK, ENGLAND, FINLAND, FRANCE, GERMANY, JAPAN, THE NETHERLANDS AND NORWAY. NAVIGATION AUTHORITIES AND MANUFACTURERS FROM TWELVE ADDITIONAL COUNTRIES WERE ALSO CONTACTED DURING THE 12TH CONFERENCE OF THE INTERNATIONAL ASSOCIATION OF LIGHTHOUSE AUTHORITIES IN JUNE 1990. RELEVANT DATA WERE OBTAINED FROM THESE SOURCES ON THE PHYSICAL, OPERATIONAL AND PERFORMANCE CHARACTERISTICS OF THEIR FLOATING AIDS TO NAVIGATION. A COMPUTER DATABASE WAS DEVELOPED FOR STORING THE DATA FROM ALL SOURCES CITED AS WELL AS THE DATA RECEIVED DURING TASK A OF THIS PROJECT FROM THE U.S. COAST GUARD AND U.S. MANUFACTURERS. THE DATABASE (BUOY TECHNOLOGY INFORMATION SYSTEM - BTIS) IS BOTH RELATIONAL AND RETRIEVABLE AND IS INTENDED FOR USE BY THE U.S. COAST GUARD. A HARD COPY OF BTIS IS CONTAINED IN APPENDIX B OF THIS REPORT AND IS SUPPORTED BY ILLUSTRATIONS OF ALL BUOYS IN APPENDIX C.

THE RESULTS OF ALL INTERVIEWS AND THE DATA OBTAINED ARE ANALYZED AND TRENDS ARE NOTED WITH REGARD TO IDENTIFICATION OF SIGNIFICANT AREAS FOR DEVELOPMENT OF AID TO NAVIGATION BUOYS FOR USE IN THE NEXT TASK (TASK C: RECOMMENDATIONS FOR DEVELOPMENT OF BUOY TECHNOLOGIES).

17. Key Words		18. Distribution Statement
FLOATING AIDS BUOYS ARTICULATED BEACONS NAVIGATION AUTHORITIES	WORLDWIDE MFG. BTIS DATABASE	DOCUMENT IS AVAILABLE TO THE U. S. PUBLIC THROUGH THE NATIONAL TECHNICAL INFORMATION SERVICE SPRINGFIELD, VA 22161

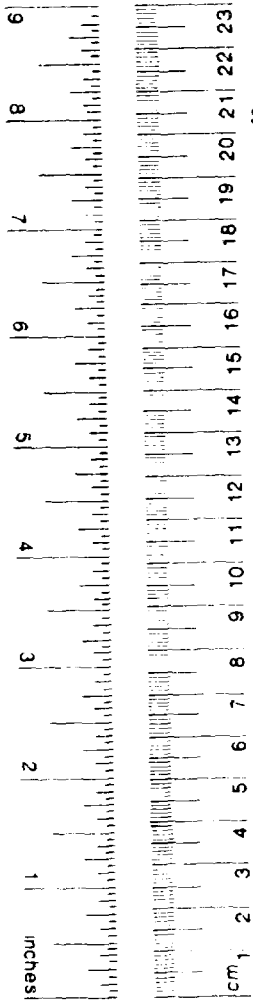
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METRIC CONVERSION FACTORS

Approximate Conversions to Metric Measures

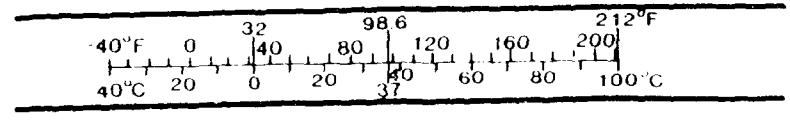
Symbol	When You Know	Multiply By	To Find	Symbol
	LENGTH			
in	inches	*2.5	centimeters	cm
ft	feet	30	centimeters	cm
yd	yards	0.9	meters	m
mi	miles	1.6	kilometers	km
	AREA			
in^2	square inches	6.5	square centimeters	cm^2
ft^2	square feet	0.09	square meters	m^2
yd^2	square yards	0.8	square meters	m^2
mi^2	square miles	2.6	square kilometers	km^2
	acres	0.4	hectares	ha
	MASS (WEIGHT)			
oz	ounces	28	grams	g
lb	pounds	0.45	kilograms	kg
	short tons (2000 lb)	0.9	tonnes	t
	VOLUME			
tsp	teaspoons	5	milliliters	ml
tbsp	tablespoons	15	milliliters	ml
fl oz	fluid ounces	30	milliliters	ml
c	cups	0.24	liters	l
pt	pints	0.47	liters	l
qt	quarts	0.95	liters	l
gal	gallons	3.8	liters	l
ft^3	cubic feet	0.03	cubic meters	m^3
yd^3	cubic yards	0.76	cubic meters	m^3
	TEMPERATURE (EXACT)			
°F	Fahrenheit temperature	5/9 (after subtracting 32)	Celsius temperature	°C

*1 in = 2.54 (exactly)



Approximate Conversions from Metric Measures

Symbol	When You Know	Multiply By	To Find	Symbol
	LENGTH			
mm	millimeters	0.04	inches	in
cm	centimeters	0.4	inches	in
m	meters	3.3	feet	ft
m	meters	1.1	yards	yd
km	kilometers	0.6	miles	mi
	AREA			
cm^2	square centimeters	0.16	square inches	in^2
m^2	square meters	1.2	square yards	yd^2
km^2	square kilometers	0.4	square miles	mi^2
ha	hectares (10,000 m^2)	2.5	acres	
	MASS (WEIGHT)			
g	grams	0.035	ounces	oz
kg	kilograms	2.2	pounds	lb
t	tonnes (1000 kg)	1.1	short tons	
	VOLUME			
ml	milliliters	0.03	fluid ounces	fl oz
l	liters	0.125	cups	c
l	liters	2.1	pints	pt
l	liters	1.06	quarts	qt
l	liters	0.26	gallons	gal
m^3	cubic meters	35	cubic feet	ft^3
m^3	cubic meters	1.3	cubic yards	yd^3
	TEMPERATURE (EXACT)			
°C	Celsius temperature	9/5 (then add 32)	Fahrenheit temperature	°F



Volume III Appendix C Contents

Country of Use	Buoy Name	Drawing Reference
Australia	8 x 28 LIGHTED BUOY	Aust-1
Canada	FA-1001 1.4M LR	Canada 1 & 4
Canada	FA-1004 1.8m LR	Canada 1 & 5
Canada	FA-1007 2.9m LBR	Canada 1 & 6
Canada	FA-1010 2.9m LWR	Canada 1 & 7
Canada	FA-1015 3.0m SCOW	Canada 1 & 8
Canada	FA-1017 1.8m LR	Canada 1 & 9
Canada	FA-1019 1.5m DISCUS	Canada 1 & 10
Canada	FA-2001 0.8m Coastal Can	Canada 2 & 11
Canada	FA-2002 0.8m Coastal Conical	Canada 2 & 12
Canada	FA-2003 1.2m Coastal Can	Canada 2 & 13
Canada	FA-2004 1.2m Coastal Conical	Canada 2
Canada	FA-2005 1.6m Coastal Can	Canada 2 & 14
Canada	FA-2006 1.6m Coastal Conical	Canada 2 & 15
Canada	FA-2007 2.0m Coastal Conical	Canada 2 & 16
Canada	FA-2008 0.9m River Conical	Canada 2 & 17
Canada	FA-2009 0.9m River Can	Canada 2 & 18
Canada	FA-2010 1.2m River Conical	Canada 2 & 19
Canada	FA-2011 1.2m River Can	Canada 2 & 20
Canada	FA-2012 0.6m Mackenzie River-C	Canada 2 & 21
Canada	FA-2013 0.6m Mackenzie River-N	Canada 2 & 22
Canada	FA-2014 Canol Type Boat	Canada 2 & 25
Canada	FA-2015 0.4m Mackenzie River-C	Canada 2 & 23
Canada	FA-2016 0.4m Mackenzie River-N	Canada 2 & 24
Canada	FA-3001 1.0m Ice, Can	Canada 3 & 26
Canada	FA-3002 1.0m Ice, Conical	Canada 3 & 27
Canada	FA-3003 0.7m Ice, Can	Canada 3 & 28
Canada	FA-3004 0.7m Ice, Conical	Canada 3 & 29
Canada	FA-3005 0.6m SPAR	Canada 3 & 30
Canada	FA-3006 0.6m SPAR, (Short)	Canada 3 & 31
Canada	FA-3007 0.3m SPAR, Ottawa Rvr	Canada 3 & 32
Canada	FA-3008 Vari.Buoyancy FRP SPAR	Canada 3 & 33
Denmark	Integrated Modular Buoy	Denmark - 24
Denmark	Jernvager I Type C Unlighted	Denmark 17
Denmark	Jernvager I Type K Unlighted	Denmark 18
Denmark	Jernvager Type S Unlighted	Denmark 19
Denmark	Lighted Racon Buoy Model 2	Denmark 16
Denmark	Type 11, Cylind. Top, Lighted	Denmark 10
Denmark	Type 12, Conical Top, Lighted	Denmark 1
Denmark	Type 13, Cylind. Top, Lighted	Denmark 11
Denmark	Type 14, Conical Top, Lighted	Denmark 2
Denmark	Type 15, Cylind. Top, Lighted	Denmark 15
Denmark	Type 16, Conical Top, Lighted	Denmark 8
Denmark	Type 21, Cylind. Top, Lighted	Denmark 12
Denmark	Type 22, Conical Top Lighted	Denmark 3
Denmark	Type 25, Cylind. Top, Lighted	Denmark 14
Denmark	Type 26, Conical Top, Lighted	Denmark 5
Denmark	Type 31, Cylind. Top, Lighted	Denmark 13
Denmark	Type 32 Conical Top, Lighted	Denmark 4
Denmark	Type 43 Ocean Conical, Lighted	Denmark 6
Denmark	Type 52 Ocean Conical, Lighted	Denmark 7
Denmark	Type 62 Conical, Lighted	Denmark 9
Denmark	Vager I Unlighted	Denmark 20

Country of Use	Buoy Name	Drawing Reference
Denmark	Vager II Unlighted	Denmark 21
Denmark	Vager III Unlighted	Denmark 22
Denmark	Vager IV Unlighted	Denmark 23
England	9'0" General Purpose Unlighted	England 12
England	Cardinal Class I, 10x50 LWBR	England 5
England	Cardinal Class I, 10x51 LWBR	England 4
England	Cardinal Class II Pillar Mk. I	England 7
England	Class 1 Can	England 15
England	Class 1 Conical	England 15
England	Class 1 Spherical	England 15
England	Class 2 Can	England 15
England	Class 2 Conical	England 15
England	Class 2 Spherical	England 15
England	Class 3 Can	England 15
England	Class 3 Conical	England 15
England	Class 3 Spherical	England 15
England	Class 4 Can	England 15
England	Class 4 Conical	England 15
England	Class 4 Spherical	England 15
England	Class 5 Can	England 15
England	Class 5 Conical	England 15
England	Class 5 Spherical	England 15
England	Class V conical, lighted	England 14
England	High Focal Plane, 10x39 LWR	England 3
England	High Focal Plane, 10x43 LWR	England 2
England	High Focal Plane, 10x44 LWR	England 1
England	Keel Type Auto CO2 Bell, Light	England 10
England	Keel Type Lighted Gas	England 8
England	Lighted Vessel Watch	England 16
England	Short Pillar Lighted Acetylene	England 6
England	Small Electric Lighted, "Bury"	England 13
England	Special Can	England 16
England	Spherical Mooring	England 16
England	Spherical Top	England 16
England	Standard GRP 3 Meter Lighted.	England 11
England	Std 4 Pocket Lighted Acetylene	England 9
England	Wreck/Nun	England 16
England MFG 1	950 Series Marker (3.1x5.8 L)	England MFG 1-1&1-15
England MFG 1	EF12OL Marker Buoy (3.9x9 L)	England MFG 1-1& 1-2
England MFG 1	EF15L Class V (4.9x10 LR)	England MFG 1-1& 1-3
England MFG 1	EF15P Class V (4.9x14 LR)	England MFG 1-1&1-4
England MFG 1	EF18L Class IV (5.9x13 LR)	England MFG 1-1&1
England MFG 1	EF18P Class IV (5.9x18 LR)	England MFG 1-1&1
England MFG 1	EF20L (6.6x13 LR)	England MFG 1-1&1-
England MFG 1	EF20P (6.6x18 LR)	England MFG 1-1& 1-8
England MFG 1	EF25L Class III (8.2x16 LR)	England MFG 1-1&1-9
England MFG 1	EF25P Class III (8.2x25 LR)	England MFG 1-1&1-10
England MFG 1	EF30L Class II (9.8x18 LR)	England MFG 1-1&1-11
England MFG 1	EF30P Class II (9.8x27 LR)	England MFG 1-1&1-1.
England MFG 1	EF36L Class I (11.8x18 LR)	England MFG 1-1&1-1
England MFG 1	EF36P Class I (11.8x27 LR)	England MFG 1-1&1-14
England MFG 1	L11 (3.6 x 6.7 LR)	England MFG 1-1&1-16
England MFG 1	L16 (5.3x9.2 LR)	England MFG 1-1&1-18

Country of Use	Buoy Name	Drawing Reference
England MFG 1	L21 (6.9x12 LR)	England MFG 1-1&1-20
England MFG 1	L40 (13.1x18 LR)	England MFG 1-1&1-22
England MFG 1	P11 (3.6x10 LR)	England MFG 1-1&1-17
England MFG 1	P16 (5.3x13 LR)	England MFG 1-1&1-19
England MFG 1	P21 (6.9x17 LR)	England MFG 1-1&1-21
England MFG 1	P40 (13.1x30 LR)	England MFG 1-1&1-23
England MFG 1	SG2 Spar (1.3x20 LRS)	England MFG 1-1&1-24
England MFG 1	SG7 Spar (1.3x17 LRS)	England MFG 1-1&1-24
England MFG 2	Class II, Reinf. Plastic Struc	England MFG 2-1
England MFG 2	Class III, Reinf. Plastic Str.	England MFG 2-1
England MFG 2	Class V, Reinf. Plastic Struct	England MFG 2-1
England MFG 2	Class VI, Conical	England MFG 2-1
England MFG 2	Class VI, Dished	England MFG 2-1
England MFG 2	Reinforced Plastic Struct-SPAR	England MFG 2-1
England MFG 3	BC-21 Catamaran (6.6x9.8 LR)	England MFG 3-1 &3-2
England MFG 3	BC-22 Catamaran (9.0x16 LR)	England MFG 3-1 &3-2
England MFG 3	BS-13 (3.3x5.8 LR)	England MFG 3-1 &3-3
England MFG 3	BS-14 (3.6x5.7 LR)	England MFG 3-1 &3-3
England MFG 3	BS-16 (5.3x8.1 LR)	England MFG 3-1 &3-3
England MFG 3	BS-1830 (5.9x17 LR)	England MFG 3-1 &3-4
England MFG 3	BS-2230 (7.2x17 LR)	England MFG 3-1 &3-4
England MFG 3	BS-2240 (7.2x21 LR)	England MFG 3-1 &3-4
England MFG 3	BS-2630 (8.5x17 LR)	England MFG 3-1 &3-4
England MFG 3	BS-2640 (8.5x20 LR)	England MFG 3-1 &3-4
England MFG 3	BS-2650 (8.5x24 LR)	England MFG 3-1 &3-4
England MFG 3	BS-3030 (9.8x17 LR)	England MFG 3-1 &3-4
England MFG 3	BS-3040 (9.8x20 LR)	England MFG 3-1 &3-4
England MFG 3	BS-3050 (9.8x24 LR)	England MFG 3-1 &3-4
England MFG 3	BS-41 MKII (7.6x21 LR)	England MFG 3-1 &3-3
England MFG 3	BT-1115 (3.6x10 LR)	England MFG 3-1 &3-5
England MFG 3	BT-1125 (3.6x13 LR)	England MFG 3-1 &3-5
England MFG 3	BT-1830 (5.9x23 LR)	England MFG 3-1 &3-5
England MFG 3	BT-1840 (5.9x26 LR)	England MFG 3-1 &3-5
England MFG 3	BT-2240 (7.2x25 LR)	England MFG 3-1 &3-5
England MFG 3	BT-2250 (7.2x28 LR)	England MFG 3-1 &3-5
England MFG 3	BT-2640 (8.5x25 LR)	England MFG 3-1 &3-5
England MFG 3	BT-2650 (8.5x28 LR)	England MFG 3-1 &3-5
England MFG 3	BT-2665 (8.5x35 LR)	England MFG 3-1 &3-5
England MFG 3	BT-3040 (9.8x25 LR)	England MFG 3-1 &3-5
England MFG 3	BT-3050 (9.8x28 LR)	England MFG 3-1 &3-5
England MFG 3	BT-3065 (9.8x33 LR)	England MFG 3-1 &3-5
England Mfg-4	ELASTOMER "SOFT" BUOY	England Mfg 4-1
Finland	1.0m x 10m Plastic Pillar	Finland 1, 4 & 5
Finland	1.6m x 14m Plastic Pillar	Finland 1
Finland	160mm x 6m Plastic Spar	Finland 1, 5 & 6
Finland	225mm x 6 m Lighted Plast.Spar	Finland 1, 5 & 6
Finland	225mm x 7m Plastic Spar	Finland 1, 5 & 6
Finland	3m x 17m Steel Ice Buoy	Finland 1
Finland	50/120 Plastic Spar Unlighted	Finland 1 & 5
Finland	500mm x 6m Plastic Pillar	Finland 1, 4 & 5
Finland	JPK 130-1050 Steel Ice Buoy	Finland 1,2 and 3
Finland	JPK 130-550 Steel Ice Buoy	Finland 1 & 2
Finland MFG-1	90/160 Plastic Spar	Finland 1 & 5

Country of Use	Buoy Name	Drawing Reference
France	12 M3 Lighted Buoy With Tail	France - 12
France	18 M3 Lighted Buoy With Tail	France - 13
France	7.5 M3 Lighted Buoy With Tail	France - 11
France	DELPHINE Flat Bottom Lighted	France-14
France	DELPHINE Improved Stability	France-15
France	Flat Bottom Lighted 5 cu. m.	France - 2
France	Intermediate Buoy-Lighted	France - 1
France	Lighted Marina Buoy	France-10
France	Marina Buoy-Cardinal Unlighted	France-10
France	Marina Buoy-Lateral Unlighted	France-10
France	NOLWEN Flat Bottom Form Tower	France - 5
France	NOLWEN Flat Bottom Lattice Twr	France - 4
France	NOLWEN II Type Lighted Buoy	France - 6
France	NOLWEN Tail-Tube Solar	France - 3
France	Polyester Buoy	France-7, 8, 9
France MFG-1	ARTEMIS Lighted Buoy	France MFG 1-1
France MFG-1	DAPHNE Lighted Buoy	France MFG 1-2
Germany	Inland lighted STD steel	Germany-9
Germany	Inland Unlighted STD Steel	Germany-10
Germany	Leuchttonne 61	Germany-3
Germany	Leuchttonne 61 with reflector	Germany-4
Germany	Leuchttonne 72	German-5
Germany	Leuchttonne 81 Emden	Germany-11
Germany	Leuchttonne 81 standard	Germany-6
Germany	Leuchttonne 81-High Tower I	Germany-8
Germany	Leuchttonne 81-High Tower II	Germany-7
Germany	Modular Buoy	Germany - 12
Germany	T-86 Conical Buoy-Unlighted.	Germany-2
Germany	T-86 Spar Buoy-Unlighted	Germany-1
Germany MFG-1	Dpwtr Lt Buoy Type DW180G	Germany MFG 1-1
Germany MFG-1	Dpwtr Lt Buoy Type DW240G	Germany MFG 1-2
Germany MFG-1	Dpwtr Lt Buoy Type DW260G	Germany MFG 1-3
Germany MFG-1	Dpwtr Lt Buoy Type DW280G	Germany MFG 1-4
Germany MFG-1	Shalw Wtr LT Buoy Type SW160E	Germany MFG 1-9
Germany MFG-1	Shalw Wtr Lt Buoy Type SW200E	Germany MFG 1-10
Germany MFG-1	Shalw Wtr Lt Buoy Type SW220E	Germany MFG 1-11
Germany MFG-1	Shalw Wtr Lt Buoy Type SW220G	Germany MFG 1-5
Germany MFG-1	Shalw Wtr Lt Buoy Type SW240G	Germany MFG 1-6
Germany MFG-1	Shalw Wtr Lt Buoy Type SW260E	Germany MFG 1-12
Germany MFG-1	Shalw Wtr Lt Buoy Type SW260G	Germany MFG 1-7
Germany MFG-1	Shalw Wtr Lt Buoy Type SW300G	Germany MFG 1-8
India Mfg-1	CP-2800 CATAMARAN BUOY	India Mfg 1-3
India Mfg-1	SKP-1600 Nav. Buoy	India Mfg 1-1
India Mfg-1	SKP-2500 NAV BUOY	India Mfg 1-2
India Mfg-1	TT-2600 OPEN SEA NAV BUOY	India Mfg 1-4
Italy MFG 1	Deepwater Tension Beacon	Italy MFG 1
Italy MFG 1	Standard Elastic Beacon	Italy MFG 1
Italy MFG 2	Elastic Beacon	Italy MFG 2
Japan	L-1 (8.5x31 L) Battery Type	Japan 1 & 3
Japan	L-1 (8.5x31 L) Wave Generator	Japan 1 & 2
Japan	L-2 (9.2x34 L) Battery Type	Japan 1 & 5
Japan	L-2 (9.2x34 L) Wave Generator	Japan 1 & 4
Japan	L-3 (10.5x38 L) Battery Type	Japan 1

Country of Use	Buoy Name	Drawing Reference
Japan	L-3 (10.5x38 L) Wave Generator	Japan 1 & 6
Japan	L-4 (20x53 LR) Wave Generator	Japan 1 & 7
Japan	L-5 (13.1x23 LR)	Japan 1
Japan	L-6 (16x25 LR)	Japan 1 & 8
Japan	L-H (6.9x22 L)	Japan 1 & 9
Japan	L-U (7.9x20 L)	Japan 1 & 10
Japan	Segiyosetoho Resilient Becon	Japan 13
Japan	U-H Conical (NUN)	Japan 1 & 11
Japan	U-H Cylinder (CAN)	Japan 1 & 11
Japan	U-HP Plastic CAN	Japan 12
Japan MFG 1	LP-1A (7.2 x 27 LR)	Japan MFG 1-3
Japan MFG 1	NKK 1.5m (4.9 x 22 LR)	Japan MFG 1-2
Japan MFG 1	NLB-1000 (3.28 x 15 L)	Japan MFG 1-1
Japan MFG 1	NLB-600 (1.97 x 10 L)	Japan MFG 1-1
Japan MFG 1	NLB-800 (2.62 x 12 L)	Japan MFG 1-1
Japan MFG 2	AB-200 (3.0 x 15 L)	Japan MFG 2-11
Japan MFG 2	CB-100 (1.6 x 5.9 L)	Japan MFG 2-14
Japan MFG 2	CB-200 (1.6 x 9.3 L)	Japan MFG 2-13
Japan MFG 2	H-290 (4.9 x 19 LR)	Japan MFG 2-8
Japan MFG 2	M-250C (3.9 x 18 L)	Japan MFG 2-9
Japan MFG 2	M-350T (6.4 x 25 LR)	Japan MFG 2-7
Japan MFG 2	MLTV-10RA (5.9 x 57 LS)	Japan MFG 2-15
Japan MFG 2	MLTV-11S (6.6 x 56 LS)	Japan MFG 2-15
Japan MFG 2	MLTV-15RA (7.6 x 72 LS)	Japan MFG 2-15
Japan MFG 2	MLTV-19RA (8.2 x 92 LS)	Japan MFG 2-15
Japan MFG 2	MLTV-7S (4.6 x 36 LS)	Japan MFG 2-15
Japan MFG 2	MS-400 (7.9 x 20 L)	Japan MFG 2-6
Japan MFG 2	MS-500 (9.4 x 24 L)	Japan MFG 2-5
Japan MFG 2	SA-200 (1.6 x 13 L)	Japan MFG 2-12
Japan MFG 2	SAB-300 (3.6 x 18 L)	Japan MFG 2-10
Japan MFG 2	T-11 WAG (9.8 x 45 LR)	Japan MFG 2-1
Japan MFG 2	T-360S WAG (7.3 x 20 L)	Japan MFG 2-2
Japan MFG 2	T3-2 WAG (6.4 x 25 LR)	Japan MFG 2-3
Japan MFG 2	TS-300 WAG (4.5 x 21 L)	Japan MFG 2-4
Japan MFG 3	ZCB-160 (5.3 x 23 L)	Japan MFG 3-1 & 3-3
Japan MFG 3	ZCB-240D (7.9 x 13 L)	Japan MFG 3-1 & 3-3
Japan MFG 3	ZCB-350D (11.5 x 16 LR)	Japan MFG 3-1 & 3-3
Japan MFG 3	ZCB-603D (20x25 LR)	Japan MFG 3-1 & 3-3
Japan MFG 3	ZSB-100 (3.3 x 29 LS)	Japan MFG 3-1 & 3-4
Japan MFG 3	ZSB-120 (3.9 x 35 LS)	Japan MFG 3-1 & 3-4
Japan MFG 3	ZSB-140P (4.6 x 40 LS)	Japan MFG 3-1 & 3-4
Japan MFG 3	ZSB-160 (5.3 x 37 LS)	Japan MFG 3-1 & 3-4
Japan MFG 3	ZSB-210 (6.9 x 49 LS)	Japan MFG 3-1 & 3-4
Japan MFG 3	ZSB-220W (7.2 x 78 LS)	Japan MFG 3-1 & 3-4
Japan MFG 3	ZSB-240 (7.9 x 86 LSR)	Japan MFG 3-1 & 3-4
Japan MFG 3	ZSB-280 (9.2 x 95 LSR)	Japan MFG 3-1 & 3-4
Japan MFG 3	ZSB-300 (9.8 x 117 LSR)	Japan MFG 3-1 & 3-4
Japan MFG 3	ZSB-320 (10.5 x 133 LSR)	Japan MFG 3-1 & 3-4
Japan MFG 3	ZSB-60 (2.0 x 24 LS)	Japan MFG 3-1 & 3-4
Japan MFG 3	ZSB-80 (2.6 x 24 LS)	Japan MFG 3-1 & 3-4
Japan MFG 3	ZWB-115 (3.7 x 18 L)	Japan MFG 3-1 & 3-2
Japan MFG 3	ZWB-120S (3.9 x 9 L)	Japan MFG 3-1 & 3-2
Japan MFG 3	ZWB-130 (4.3 x 15 L)	Japan MFG 3-1 & 3-2

Country of Use	Buoy Name	Drawing Reference
Japan MFG 3	ZWB-160 (5.3 x 20 L)	Japan MFG 3-1 & 3-2
Japan MFG 3	ZWB-250 (8.2 x 30 L)	Japan MFG 3-1 & 3-2
Netherlands	12.5M3 Light bucy (10.5x19 LR)	Netherlands 1 & 3
Netherlands	6.5M3 Light buoy (8.4x17 LR)	Hol 2 & 3
Netherlands MFG-1	Solar Buoy Type SW160EZ	Netherlands MFG 1-1
Netherlands MFG-1	Solar Buoy Type SW180BZ	Netherlands MFG 1-2
Netherlands MFG-1	Solar Buoy Type SW200EZ	Netherlands MFG 1-3
Netherlands MFG-1	Solar Buoy Type SW220EZ	Netherlands MFG 1-4
Netherlands MFG-1	Solar Buoy Type SW260EZ	Netherlands MFG 1-5
Netherlands Mfg-2	ALL WEATHER DUTY BUOY	Netherlands Mfg 2-1
Norway	F-180/B-50 Lighted Steel Buoy	Norway - 5
Norway	Seawater Battery Powered Buoy	Norway - 6
Norway	Selco Type 26 Lighted Buoy	Norway - 4
Norway	Selco Type 5 Spar Buoy	Norway-1
Norway	SELCO Type 7 Spar Buoy	Norway - 2
Norway	SELCO Type 8 Spar Buoy	Norway - 3
Norway MFG-1	SELCO Marker Buoy Type 26A	Norway - MFG-1-11
Norway MFG-1	SELCO Marker Buoy Type 26B	Norway - MFG-1-10
Norway MFG-1	SELCO Type 10 Spherical Buoy	Norway MFG-1-4
Norway MFG-1	SELCO Type 11 Discus Buoy	Norway MFG-1-5
Norway MFG-1	SELCO Type 16 Spar Buoy	Norway MFG-1-6
Norway MFG-1	SELCO Type 23 Elliptical Buoy	Norway - MFG-1-7
Norway MFG-1	SELCO Type 24 Spherical Buoy	Norway - MFG-1-8
Norway MFG-1	SELCO Type 25 Spherical Buoy	Norway MFG-1-9
Norway MFG-1	SELCO Type 4 Spar Buoy	Norway - MFG-1-1
Norway MFG-1	SELCO Type 6 Spar Buoy	Norway MFG-1-2
Norway MFG-1	SELCO Type 9 Spherical Buoy	Norway MFG-1-3
Peoples Rep of China	HF 2.4 - D1 LIGHTED BUOY	China, Mfg 1-2
Peoples Rep of China	WAVE POWERED LIGHT BUOY	China Mfg 1-1
South Africa	DOUBLE HULL LIGHTED BUOY	S. Africa-1
USA	1 CR, 1952 Type Standard	USA-20
USA	1 NR, 1952 Type Standard	USA-21
USA	2 CFR	USA 42
USA	2 CR, 1952 Type Standard	USA-22
USA	2 NFR	USA 42
USA	2 NR, 1952 Type Standard	USA-23
USA	3 CFR	USA 43
USA	3 CI, 1982 Type Standard	USA-26
USA	3 CR, 1952 Type Standard	USA-24
USA	3 NFR	USA 43
USA	3 NI, 1982 Type Standard	USA-27
USA	3 NR, 1952 Type Standard	USA-25
USA	3-1 2x8 LR, 1965 Type Standard	USA-15
USA	4 CFR	USA 44
USA	4 CR, 1952 Type Standard	USA-28
USA	4NFR	USA 44
USA	4NR, 1952 Type Standard	USA-29
USA	5 CFR	USA 45
USA	5 CI, 1981 Type Standard	USA-30
USA	5 CPR, 1972 Type Standard	USA-32
USA	5 NFR	USA 45
USA	5 NI, 1981 Type Standard	USA-31
USA	5 NPR, 1972 Type Standard	USA-33

Country of Use	Buoy Name	Drawing Reference
USA	5X11 LR, 1965 Type Standard	USA-14
USA	6 CFR	USA 46
USA	6 CPR, 1972 Type Standard	USA-38
USA	6 CR, 1952 Type Standard	USA-34
USA	6 CT, 1952 Type Standard	USA-36
USA	6 NFR	USA 46
USA	6 NPR, 1972 Type Standard	USA-39
USA	6 NR, 1952 Type Standard	USA-35
USA	6 NT, 1952 Type Standard	USA-37
USA	6X20 LBR, 1962 Type Standard	USA-12
USA	6X20 LR, 1962 Type Standard	USA-11
USA	7X17 LR, 1962 Type Standard	USA-10
USA	7x20 LI, 1982 Type Standard	USA-13
USA	8X26 LBR, 1962 Type Standard	USA-7
USA	8X26 LGR, 1962 Type Standard	USA-8
USA	8X26 LR, 1962 Type Standard	USA-6
USA	8X26 LWR, 1962 Type Standard	USA-9
USA	8X26 WR, 1962 Type Standard	USA-19
USA	9x20 BR, 1962 Type Standard	USA-17
USA	9x20 GR, 1962 Type Standard	USA-18
USA	9X32 LBR, 1962 Type Standard	USA-2
USA	9X32 LGR, 1962 Type Standard	USA-3
USA	9X32 LR, 1962 Type Standard	USA-1
USA	9X32 LWR, 1962 Type Standard	USA-4
USA	9X35 LR, 1983 Type Standard	USA-5
USA	Discrepancy Buoy	USA-16
USA	FCPR Buoy	USA-40
USA	FNPR Buoy	USA-41
USA MFG 1	SAB-12 Sent. Articulated Buoy	USA MFG 1-9
USA MFG 1	SB-138 Sentinel	USA MFG 1-4
USA MFG 1	SB-510 Sentinel	USA MFG 1-3
USA MFG 1	SB-612 Sentinel	USA MFG 1-2
USA MFG 1	SB-826 Sentinel Series C	USA MFG 1-1
USA MFG 1	SB1M Buoy	USA MFG 1-8
USA MFG 1	SB2.5M Buoy	USA MFG 1-6
USA MFG 1	SB2M Buoy	USA MFG 1-5
USA MFG 1	SB3M Buoy	USA MFG 1-7
USA MFG 1	SF-5 Spar Buoy	USA MFG 1-10
USA MFG 1	UF-210 Spherical Buoy	USA MFG 1-11
USA MFG 2	BA-17C (1.7x6.7 C)	USA MFG 2-1 & 2-9
USA MFG 2	BA-17N (1.7x7.2 N)	USA MFG 2-1 & 2-9
USA MFG 2	BA-28C (2.8x7.8 C)	USA MFG 2-1 & 2-9
USA MFG 2	BA-28N (2.8x7.? N)	USA MFG 2-1 & 2-9
USA MFG 2	BA-323C (3.?x5.5 C)	USA MFG 2-1 & 2-9
USA MFG 2	BA-323N (3.?x5.5 N)	USA MFG 2-1 & 2-9
USA MFG 2	BC-3, Class III (3X8 CR)	USA MFG 2-?
USA MFG 2	BC-4, Class II (4X14 CR)	USA MFG 2-?
USA MFG 2	BC-5, Class I (5X18 CR)	USA MFG 2-?
USA MFG 2	BL-250 (2.5X12 LR)	USA MFG 2-1 & 2-?
USA MFG 2	BL-358 (3.5X8.5 LR)	USA MFG 2-1 & 2-?
USA MFG 2	BL-511 (5X12 LR)	USA MFG 2-1 & 2-4
USA MFG 2	BL-620 (6X20 LR)	USA MFG 2-1 & 2-2
USA MFG 2	BL-?17 (?X17 LR)	USA MFG 2-1 & 2-?

Country of Use	Buoy Name	Drawing Reference
USA MFG 2	BL-826 (8X27 LR)	USA MFG 2-1 & 2-2
USA MFG 2	BN-3, Class III (3X9 NR)	USA MFG 2-8
USA MFG 2	BN-4, Class II (4X15 NR)	USA MFG 2-8
USA MFG 2	BN-5, Class I (5X20 NR)	USA MFG 2-8
USA MFG 2	Buoyant Beacon	USA MFG 2-1 & 2-10
USA MFG 3	5 CFLR	USA MFG 3
USA MFG 4	CM30	USA MFG 4-4
USA MFG 4	MBP-60	USA MFG 4-1 & 4-2
USA MFG 4	RM-30	USA MFG 4-1 & 4-3
USA MFG-5	ELASTOMER/FOAM SPAR BUOY	USA Mfg 5-1

DISTRIBUTION OF BUOY RECORDS IN BTIS DATABASE

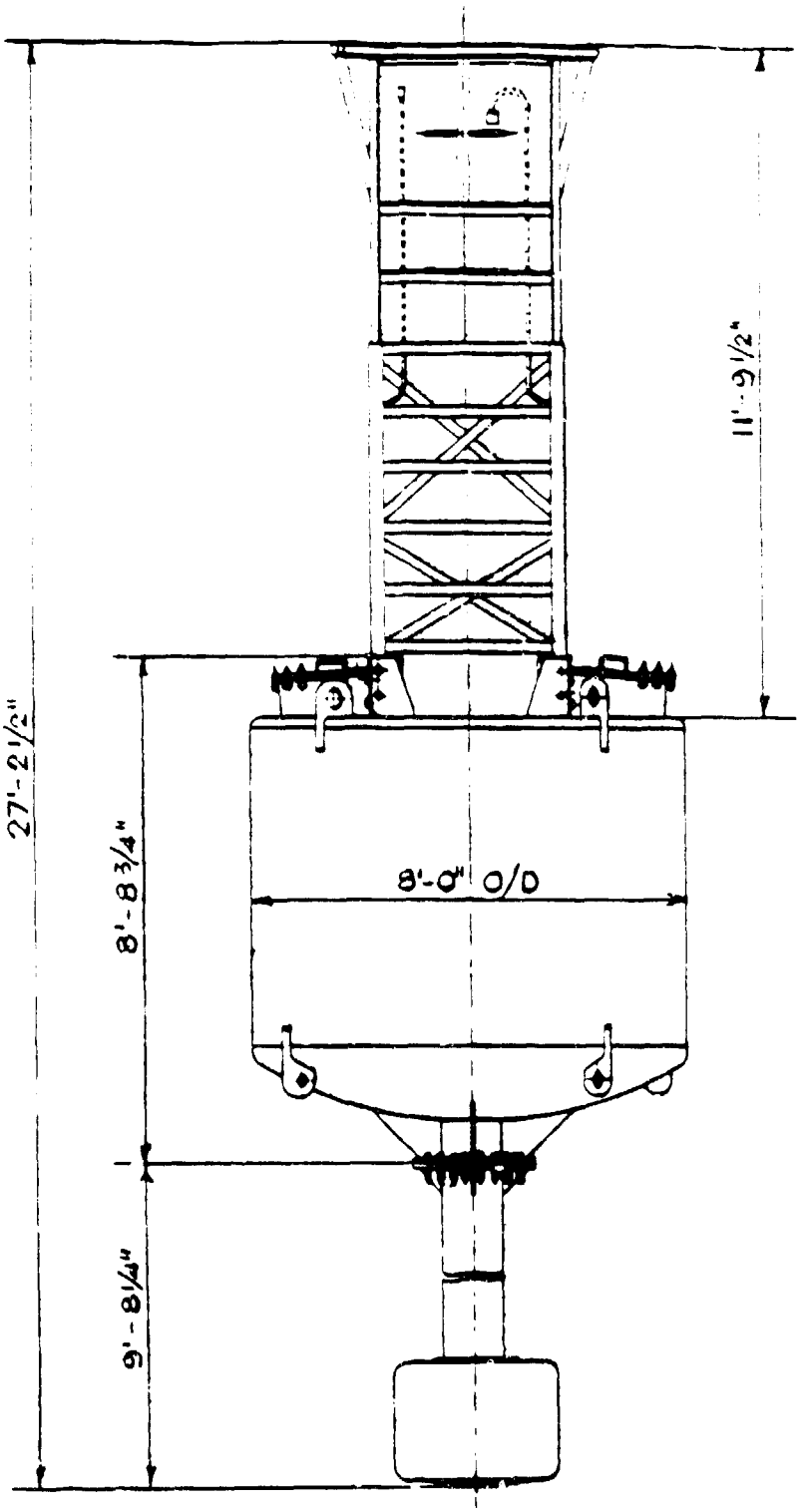
BY COUNTRIES AND MANUFACTURERS

Country	Authority/Mfg.	No. of Records	Name of Source
Australia	Authority	1	Dept. of Trans. & Comm'cn
Canada	Authority	31	Canadian Coast Guard
China (P.R. of)	Manufacturer 1	2	Shanghai Nav Aids Fact.
Denmark	Authority	24	Farvandsvaesenet
England	Authority	34	Trinity House
	Manufacturer 1	24	Balmoral
	Manufacturer 2	6	Reinforced Plastic Str.
	Manufacturer 3	27	Pharos Marine
	Manufacturer 4	1	Hippo Marine
Finland	Authority	10	Merenkulkuhallitus
	Manufacturer 1	1	KWH Pipe
France	Authority	15	Phares & Balises
	Manufacturer 1	2	Gisman
Germany	Authority	12	Seezeichenversuchsfeld
	Manufacturer 1	12	Pintsch Bamag
India	Manufacturer 1	4	ANA Nav Aids
Italy	Manufacturer 1	2	Resinex Offshore
	Manufacturer 2	1	Floatex

DISTRIBUTION OF BUOY RECORDS IN BTIS DATABASE

BY COUNTRIES AND MANUFACTURERS

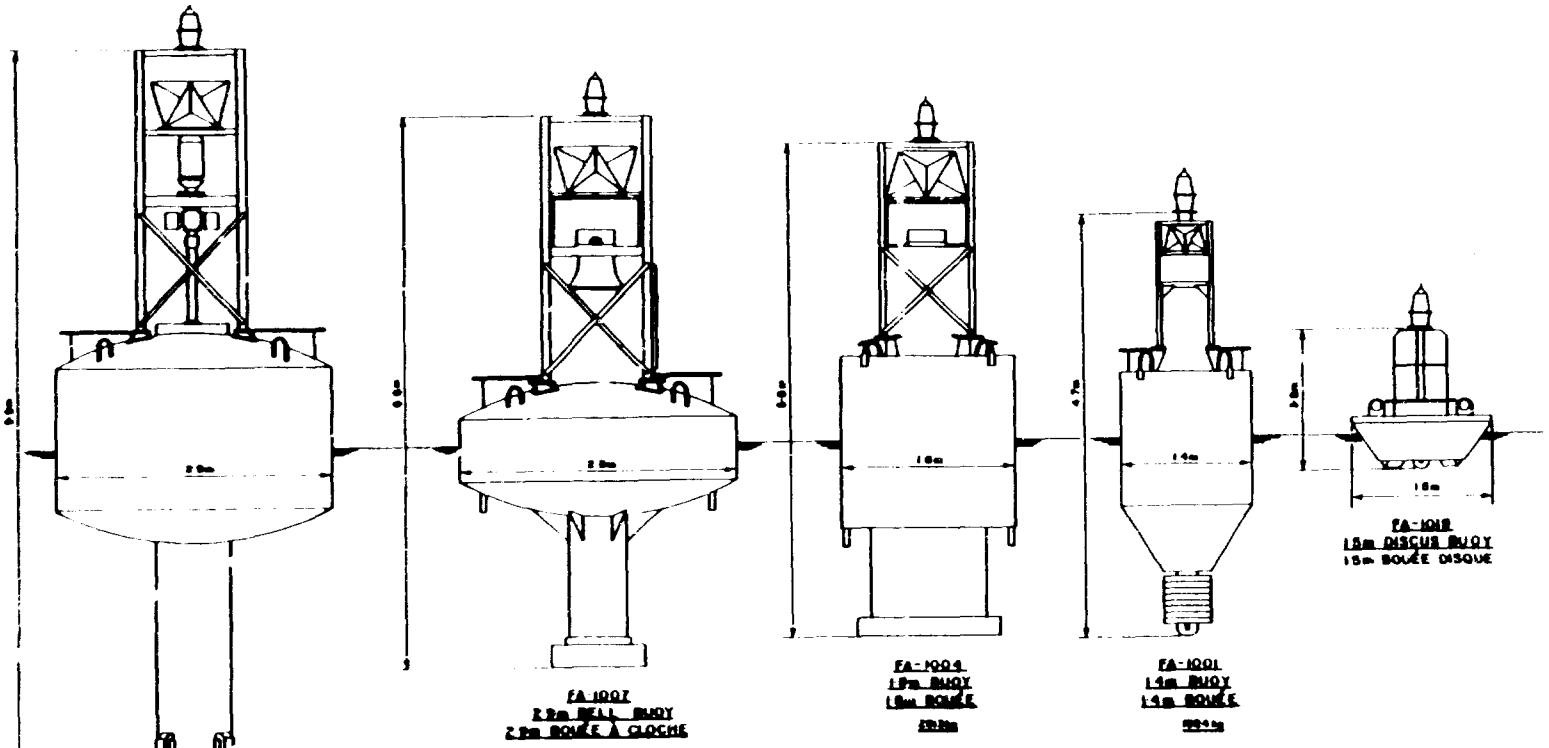
Country	Authority/Mfg.	No. of Records	Name of Source
Japan	Authority	15	Maritime Safety Agency
	Manufacturer 1	5	Nippon Kogi Kogyo
	Manufacturer 2	19	Ryoskuseisha
	Manufacturer 3	21	Zeni Lite Buoy
The Netherlands	Authority	2	DGSM
	Manufacturer 1	5	Stromag/P. Bamag
	Manufacturer 2	1	All Marine
Norway	Authority	6	Kystdirektoratet
	Manufacturer 1	11	Ticon Plast
South Africa	Authority	1	S.A. Harbors Authority
U.S.A.	Authority	51	U.S. Coast Guard
	Manufacturer 1	11	Tideland Signals
	Manufacturer 2	19	Automatic Power
	Manufacturer 3	1	Gilman Corp.
	Manufacturer 4	3	Urethane Technologies
	Manufacturer 5	1	Seaward International
Total Number of Records in BTIS Database		381	



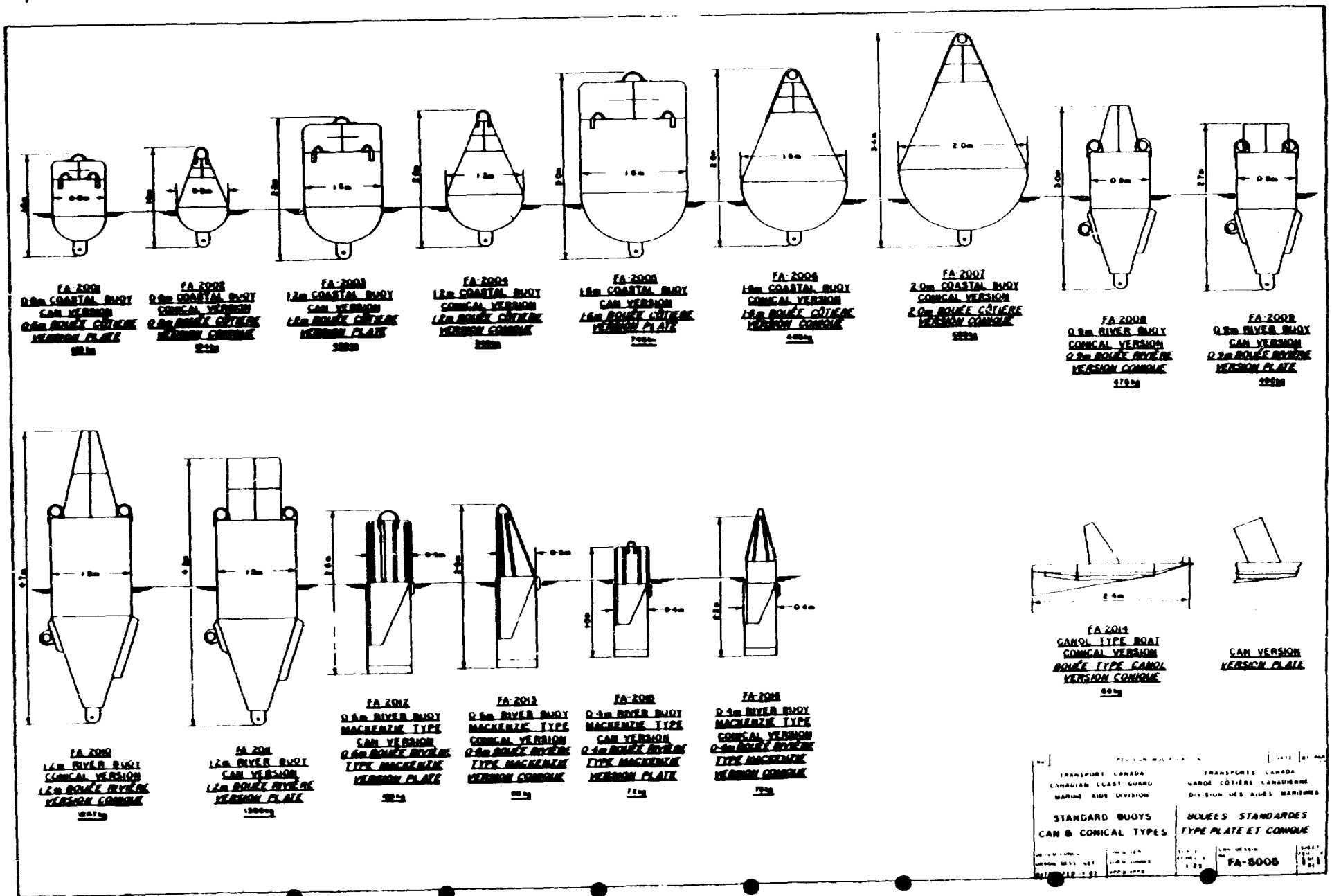
AUSTRALIA - 1

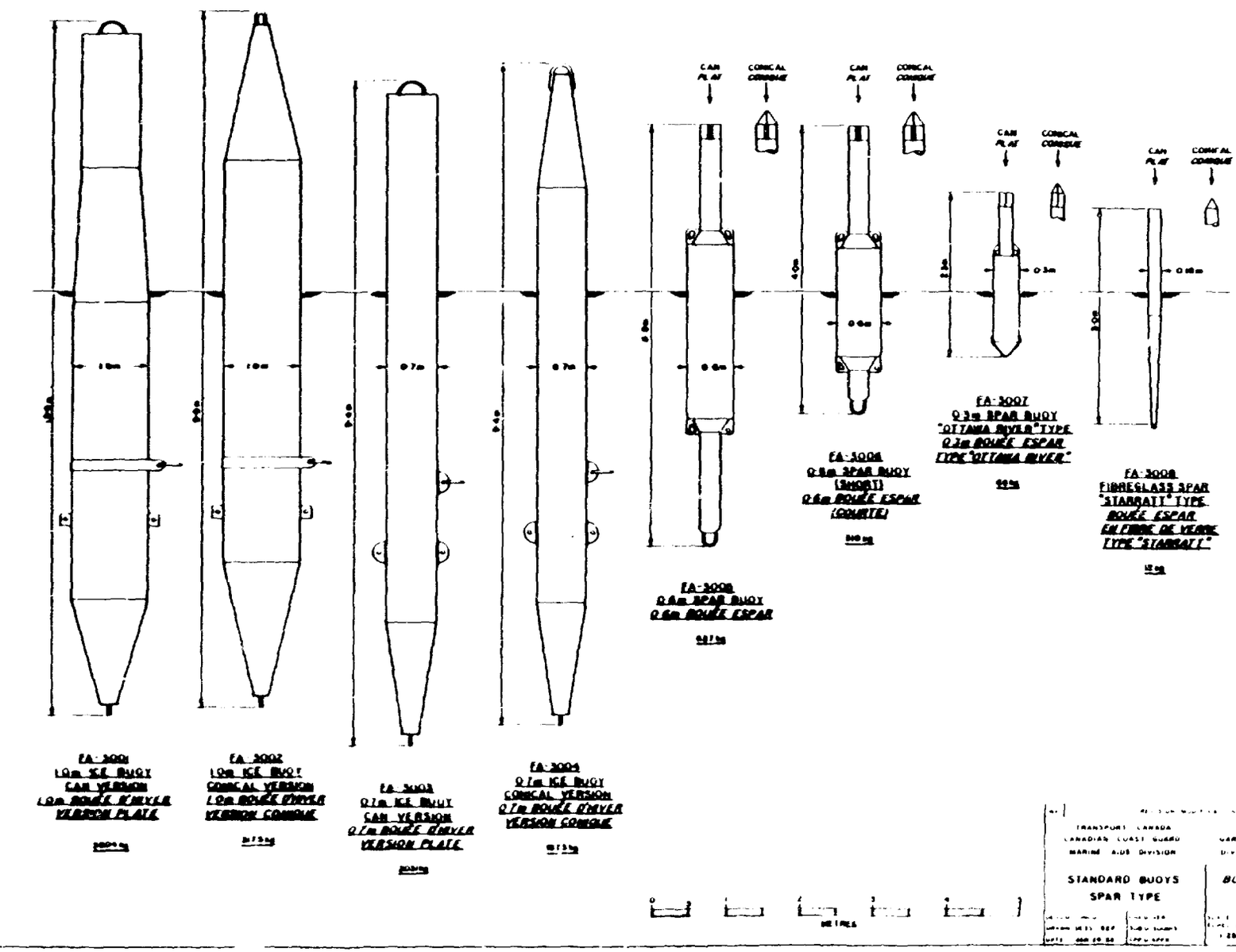
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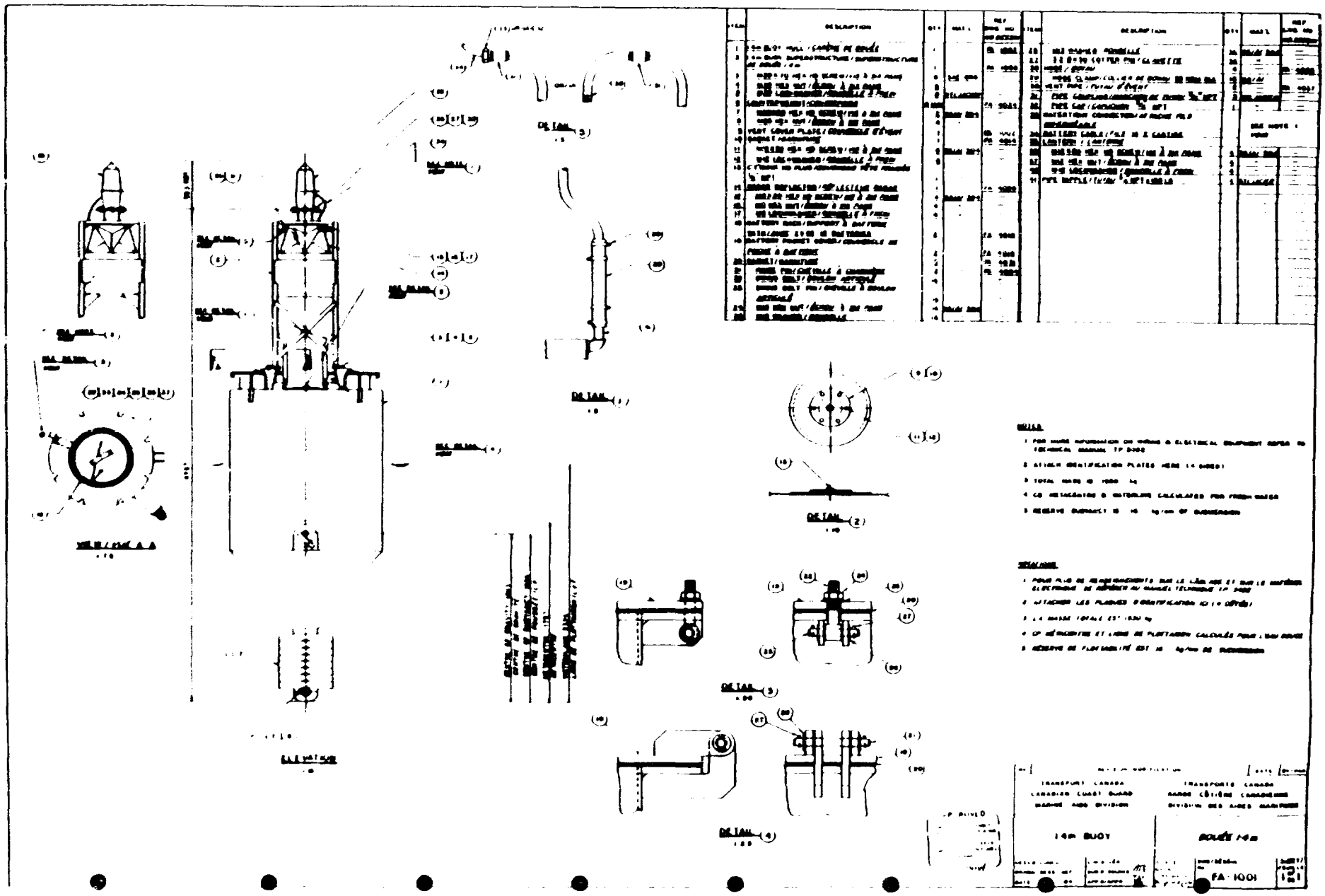
CANADA - 1

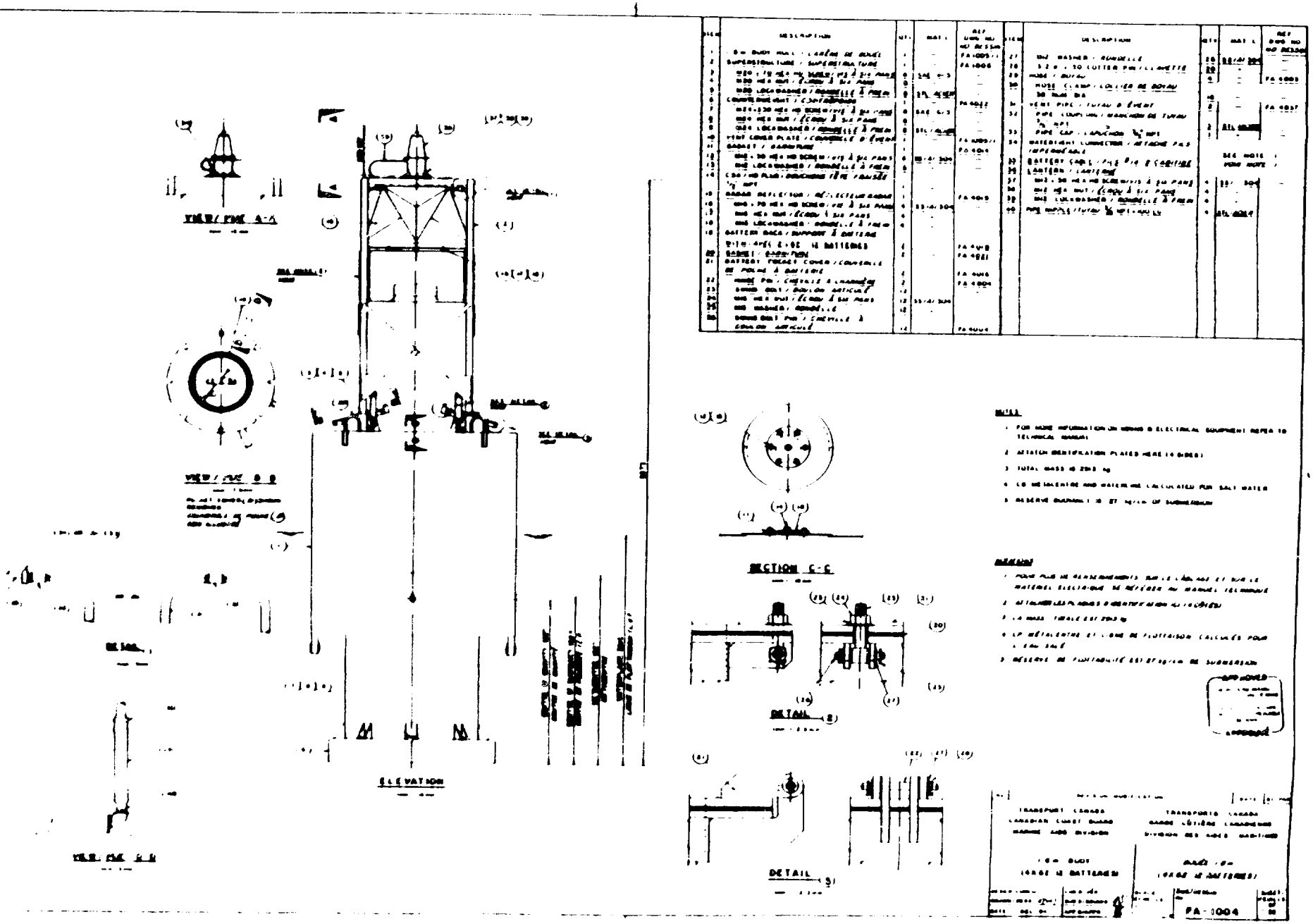


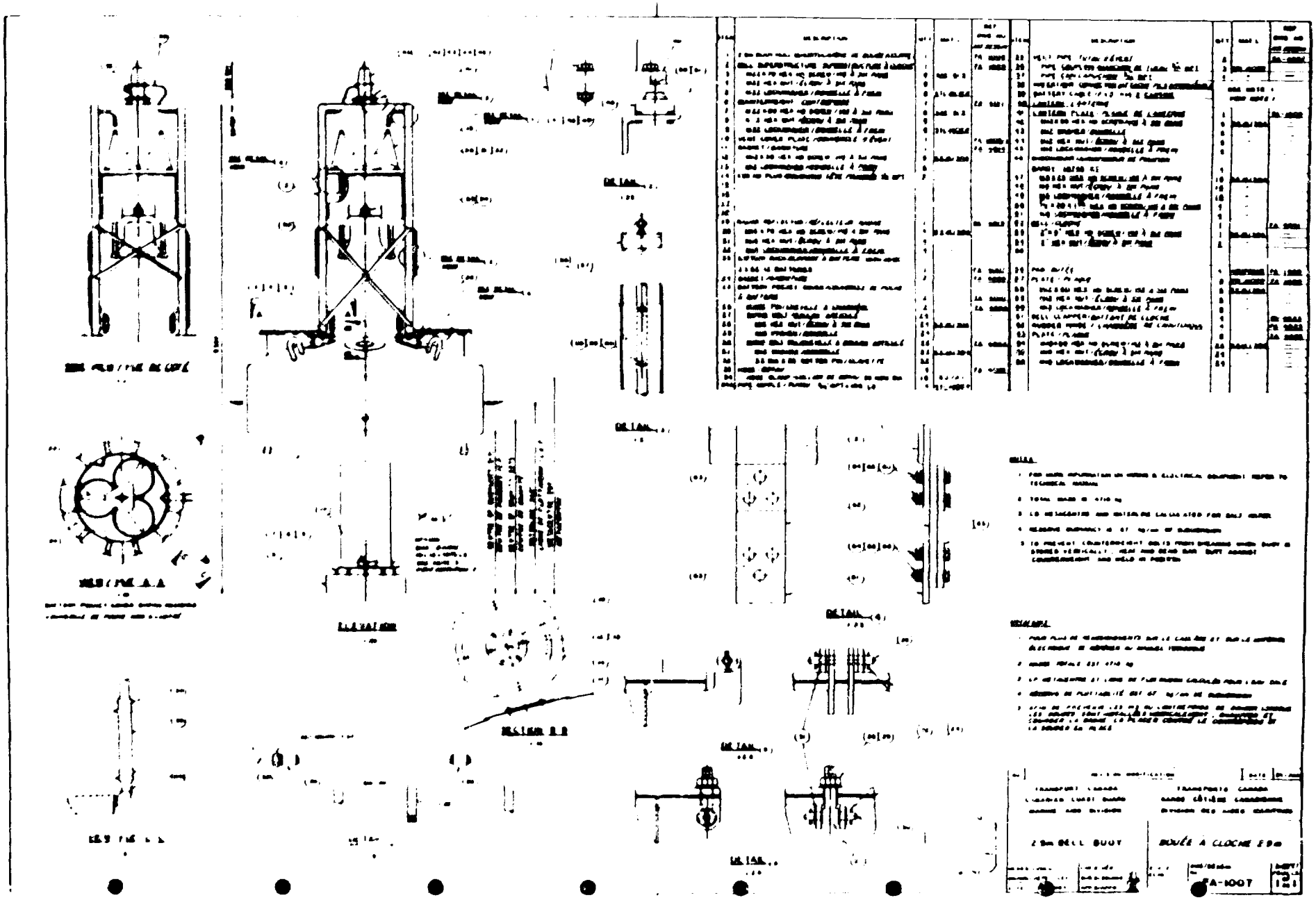
TRANSPORT CANADA CANADIAN COAST GUARD MARINE AIDS DIVISION		TRANSPORTS CANADA GARDE CÔTIÈRE CANADIENNE DIVISION DES AIDES MARITIMES	
STANDARD BUOYS LIGHTED TYPE		BOUÉES STANDARDES TYPE LUMINEUSE	
		1:25	FA-5008

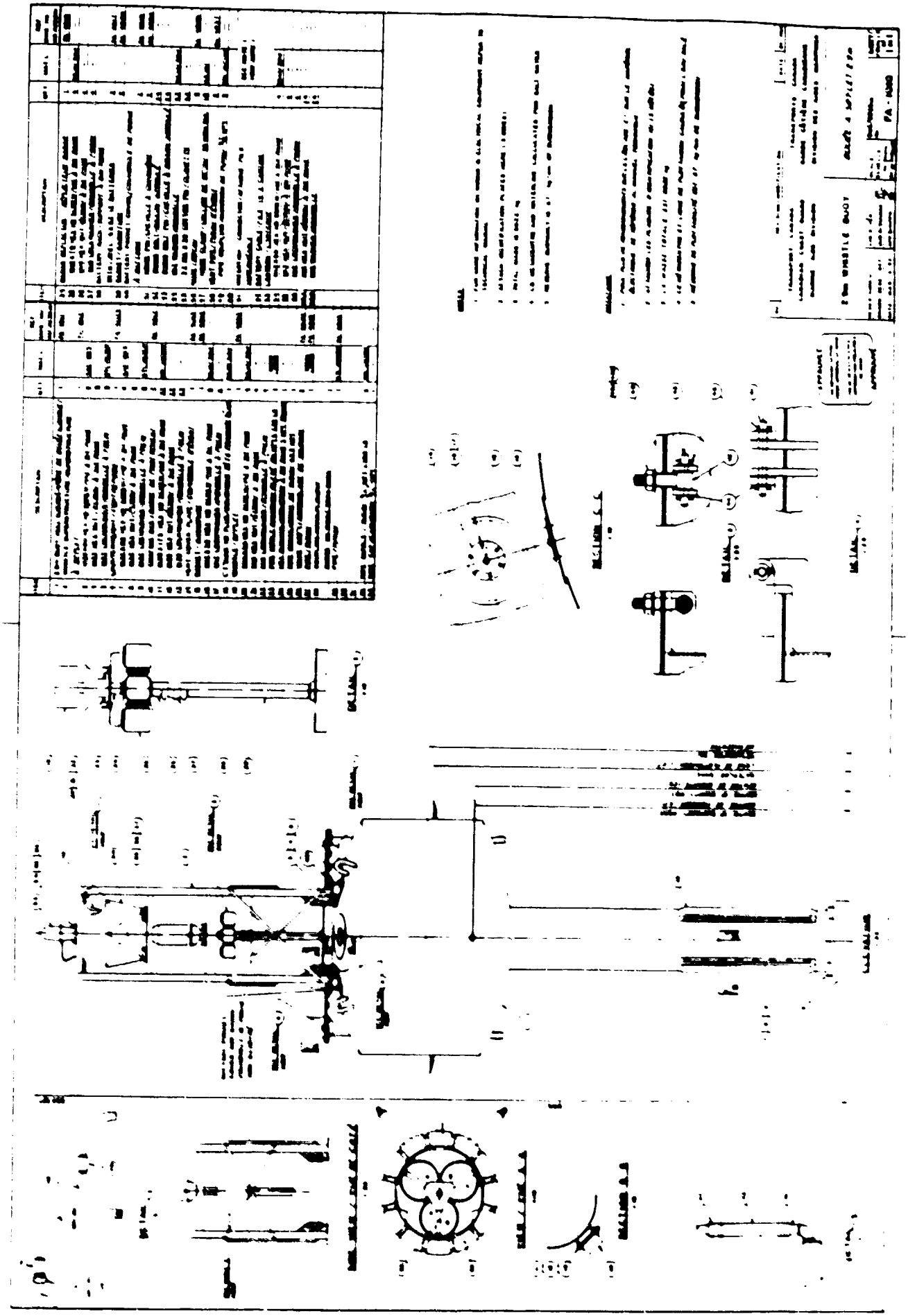

0.9m
1.2m
1.6m
2.0m
2.4m
3.0m
2.7m
FA-2001
0.9m COASTAL BUOY
CAN VERSION
0.9m BOUÉE CÔTIÈRE
VERSION PLATE
FA-2002
0.9m COASTAL BUOY
CONICAL VERSION
0.9m BOUÉE CÔTIÈRE
VERSION CONIQUE
FA-2003
1.2m COASTAL BUOY
CAN VERSION
1.2m BOUÉE CÔTIÈRE
VERSION PLATE
FA-2004
1.2m COASTAL BUOY
CONICAL VERSION
1.2m BOUÉE CÔTIÈRE
VERSION CONIQUE
FA-2005
1.6m COASTAL BUOY
CAN VERSION
1.6m BOUÉE CÔTIÈRE
VERSION PLATE
FA-2006
1.6m COASTAL BUOY
CONICAL VERSION
1.6m BOUÉE CÔTIÈRE
VERSION CONIQUE
FA-2007
2.0m COASTAL BUOY
CONICAL VERSION
2.0m BOUÉE CÔTIÈRE
VERSION CONIQUE
FA-2008
0.9m RIVER BUOY
CONICAL VERSION
0.9m BOUÉE RIVIÈRE
VERSION CONIQUE
FA-2009
0.9m RIVER BUOY
CAN VERSION
0.9m BOUÉE RIVIÈRE
VERSION PLATE
FA-2010
1.2m RIVER BUOY
CONICAL VERSION
1.2m BOUÉE RIVIÈRE
VERSION CONIQUE
FA-2011
1.2m RIVER BUOY
CAN VERSION
1.2m BOUÉE RIVIÈRE
VERSION PLATE
FA-2012
0.4m RIVER BUOY
MACKENZIE TYPE
CAN VERSION
0.4m BOUÉE RIVIÈRE
TYPE MACKENZIE
VERSION PLATE
FA-2013
0.4m RIVER BUOY
MACKENZIE TYPE
CONICAL VERSION
0.4m BOUÉE RIVIÈRE
TYPE MACKENZIE
VERSION CONIQUE
FA-2014
0.4m RIVER BUOY
MACKENZIE TYPE
CAN VERSION
0.4m BOUÉE RIVIÈRE
TYPE MACKENZIE
VERSION PLATE
FA-2015
0.4m RIVER BUOY
MACKENZIE TYPE
CONICAL VERSION
0.4m BOUÉE RIVIÈRE
TYPE MACKENZIE
VERSION CONIQUE
2.4m
FA-2016
CANOL TYPE BOAT
CONICAL VERSION
BOUÉE TYPE CANOL
VERSION CONIQUE
CAN VERSION
VERSION PLATE
TRANSPORT CANADA
CANADIAN COAST GUARD
MARINE AIDS DIVISION
TRANSPORTS CANADA
GARDE CÔTIÈRE CANADIENNE
DIVISION DES AIDES MARITIMES
STANDARD BUOYS
CAN & CONICAL TYPES
BOUÉES STANDARDES
TYPE PLATE ET CONIQUE
FA-5005

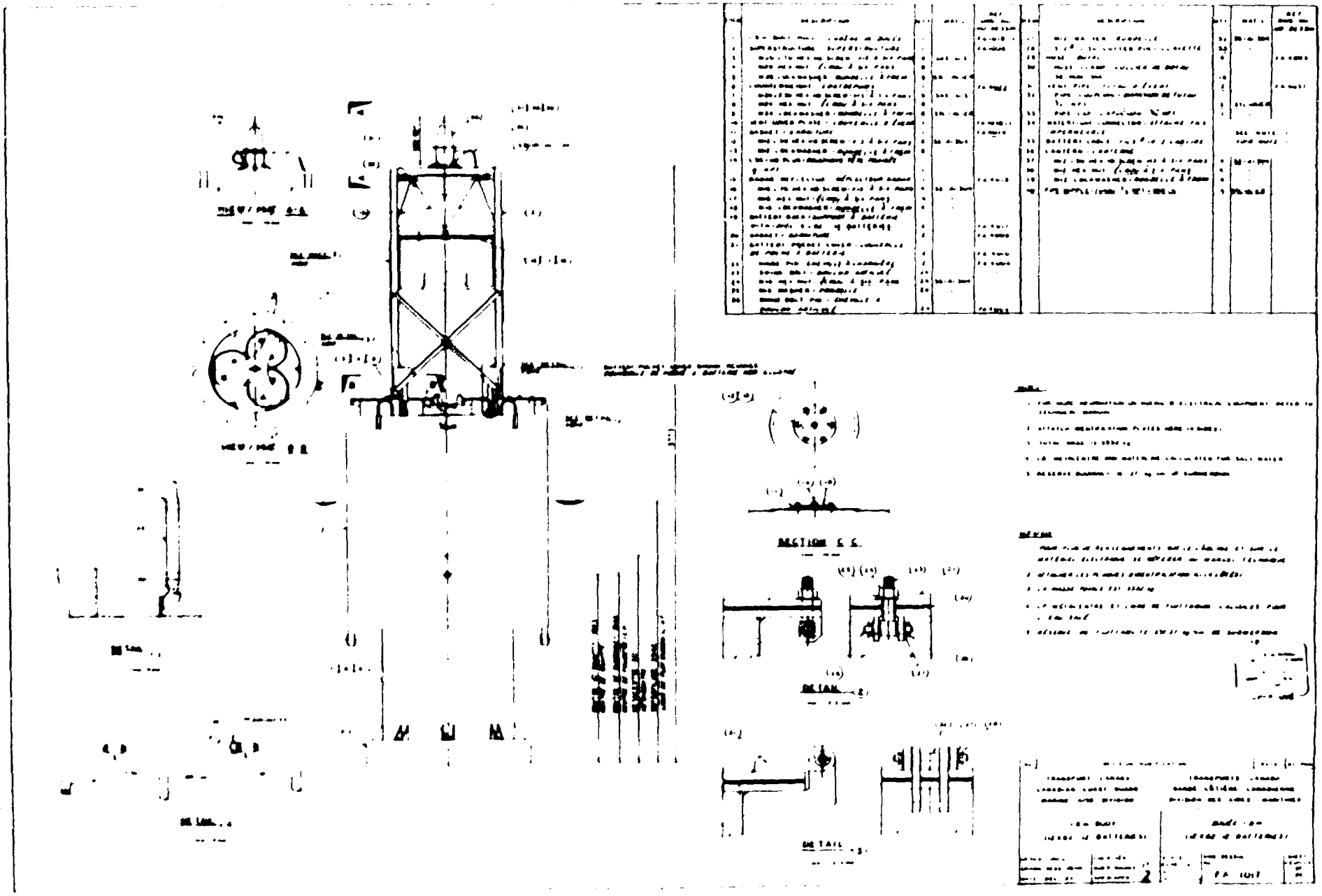

CAN
PLAT
CONICAL
CONIQUE
FA-3001
1.0m ICE BUOY
CAN VERSION
1.0m BOUÉE D'HIVER
VERSION PLATE
FA-3002
1.0m ICE BUOY
CONICAL VERSION
1.0m BOUÉE D'HIVER
VERSION CONIQUE
FA-3003
0.7m ICE BUOY
CAN VERSION
0.7m BOUÉE D'HIVER
VERSION PLATE
FA-3004
0.7m ICE BUOY
CONICAL VERSION
0.7m BOUÉE D'HIVER
VERSION CONIQUE
FA-3005
0.6m SPAR BUOY
0.6m BOUÉE ESPAR
FA-3006
0.6m SPAR BUOY
(SHORT)
0.6m BOUÉE ESPAR
(COURTE)
FA-3007
0.3m SPAR BUOY
"OTTAWA RIVER" TYPE
0.3m BOUÉE ESPAR
TYPE "OTTAWA RIVER"
FA-3008
FIBREGLASS SPAR
"STARBAIT" TYPE
BOUÉE ESPAR
EN FIBRE DE VERRE
TYPE "STARBAIT"
METRES
TRANSPORT CANADA
CANADIAN COAST GUARD
MARINE AIDS DIVISION
STANDARD BUOYS
SPAR TYPE
TRANSPORTS CANADA
GARDE CÔTIÈRE CANADIENNE
DIVISION DES AIDES MARITIMES
BOUÉES STANDARDES
TYPE ESPAR
FA-3004

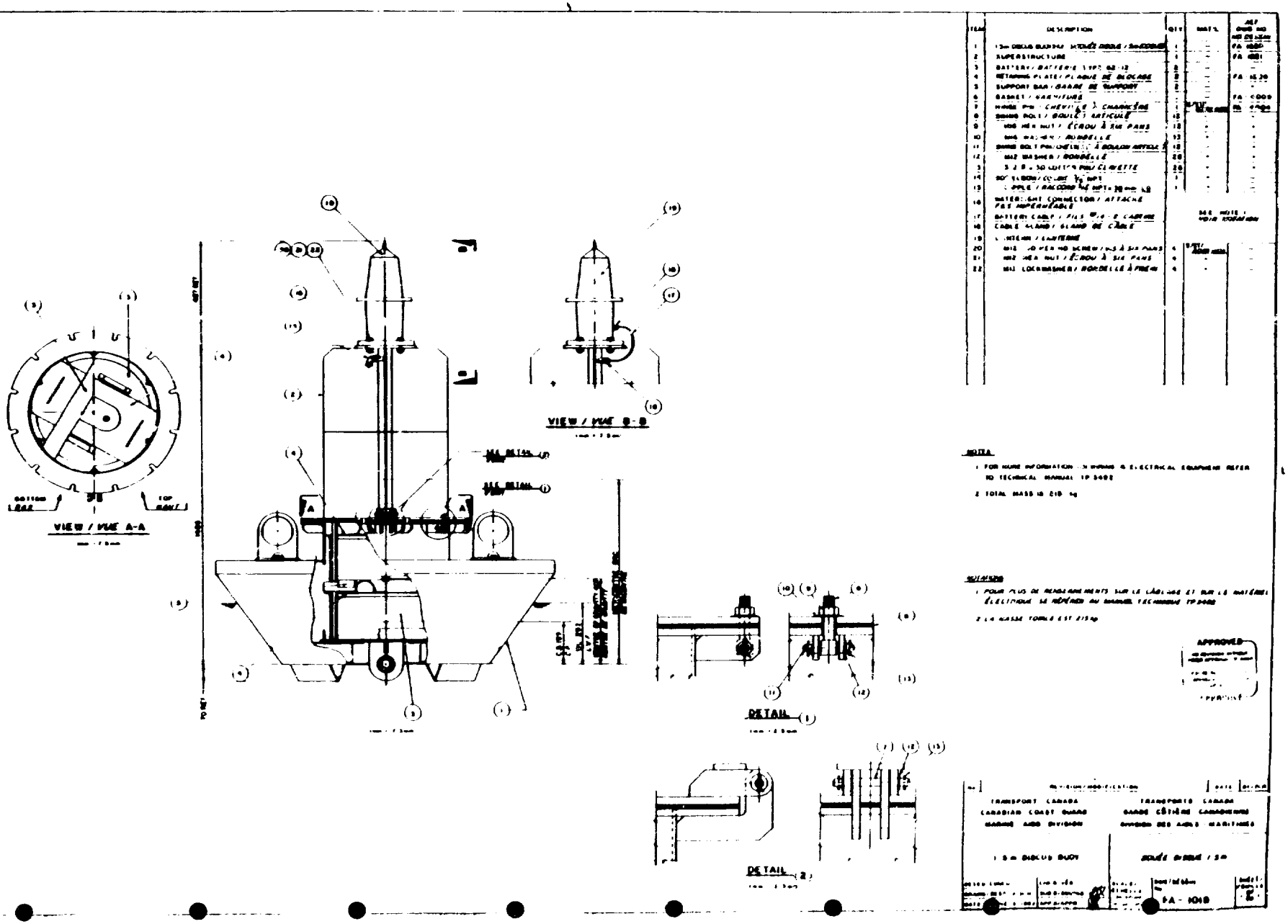


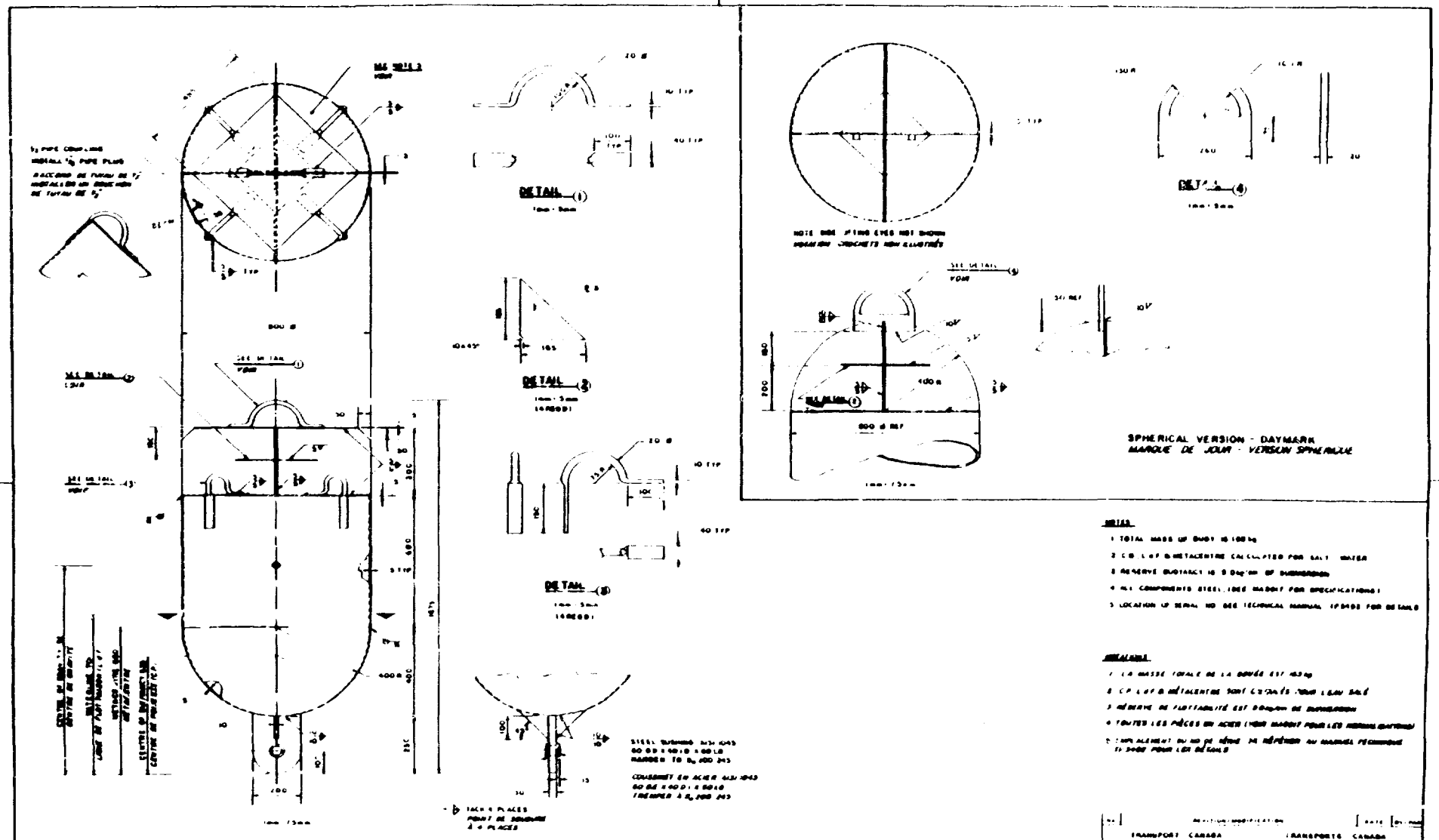

VIEW / VUE A-A
VIEW / VUE B-B
ELEVATION
SECTION C-C
DETAIL 8
DETAIL 9
VIEW / VUE D-D
NOTES
TRANSPORT CANADA
CANADIAN COAST GUARD
TRANSPORTS CANADA
GARDE CÔTIÈRE CANADIENNE
PA-1004








VIEW / VUE A-A
VIEW / VUE B-B
DETAIL (1)
DETAIL (2)
APPROVED
TRANSPORT CANADA
CANADIAN COAST GUARD
MARINE AIDS DIVISION
TRANSPORTS CANADA
GARDE CÔTIÈRE CANADIENNE
DIVISION DES AIDES MARITIMES
1.5 m DISCUS BUOY
BOUÉE DISQUE / 1.5 m
PA - 1018



NOTES

1 TOTAL MASS OF BUOY IS 1100 kg
2 C.G. OF G METACENTRE CALCULATED FOR SALT WATER
3 RESERVE BUOYANCY IS 0 Deg/cm OF IMMERSION
4 ALL COMPONENTS STEEL UNLESS MARKED FOR SPECIFICATIONS
5 LOCATION OF SERIAL NO SEE TECHNICAL MANUAL TP 5400 FOR DETAILS

NOTES

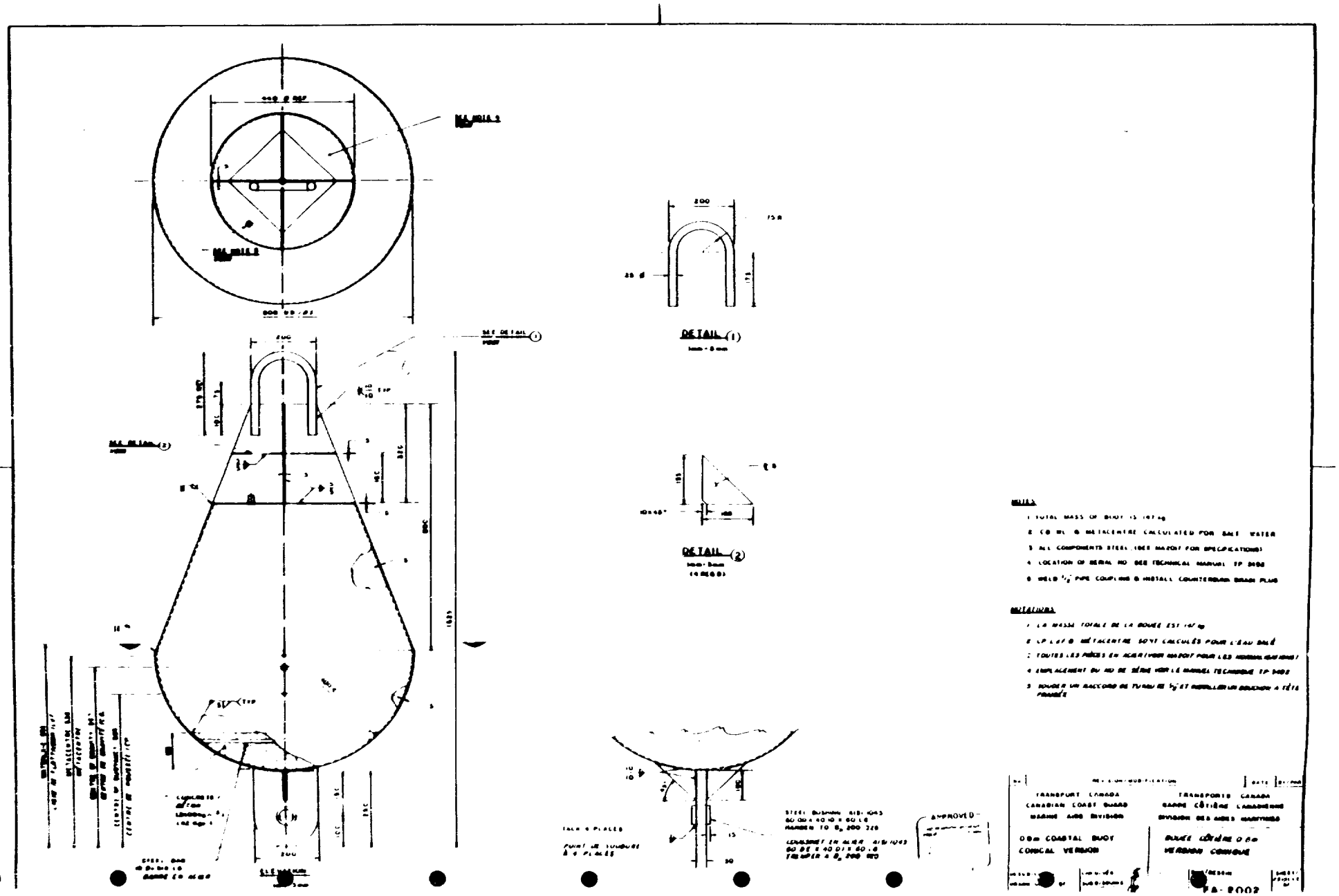
1 LA MASSE TOTALE DE LA BOUÉE EST 1100 kg
2 LE C.D. DU G MÉTACENTRE SONT CALCULÉS POUR L'EAU SALÉ
3 RÉSERVE DE FLOTTABILITÉ EST 0 Deg/cm DE SUBMERSION
4 TOUTES LES PIÈCES EN ACIER SONT MARQUÉ POUR LES NORMES QUANTITÉS
5 EMPLACEMENT DU NO DE SÉRIE VOIR MANUEL TECHNIQUE TP 5400 POUR LES DÉTAILS

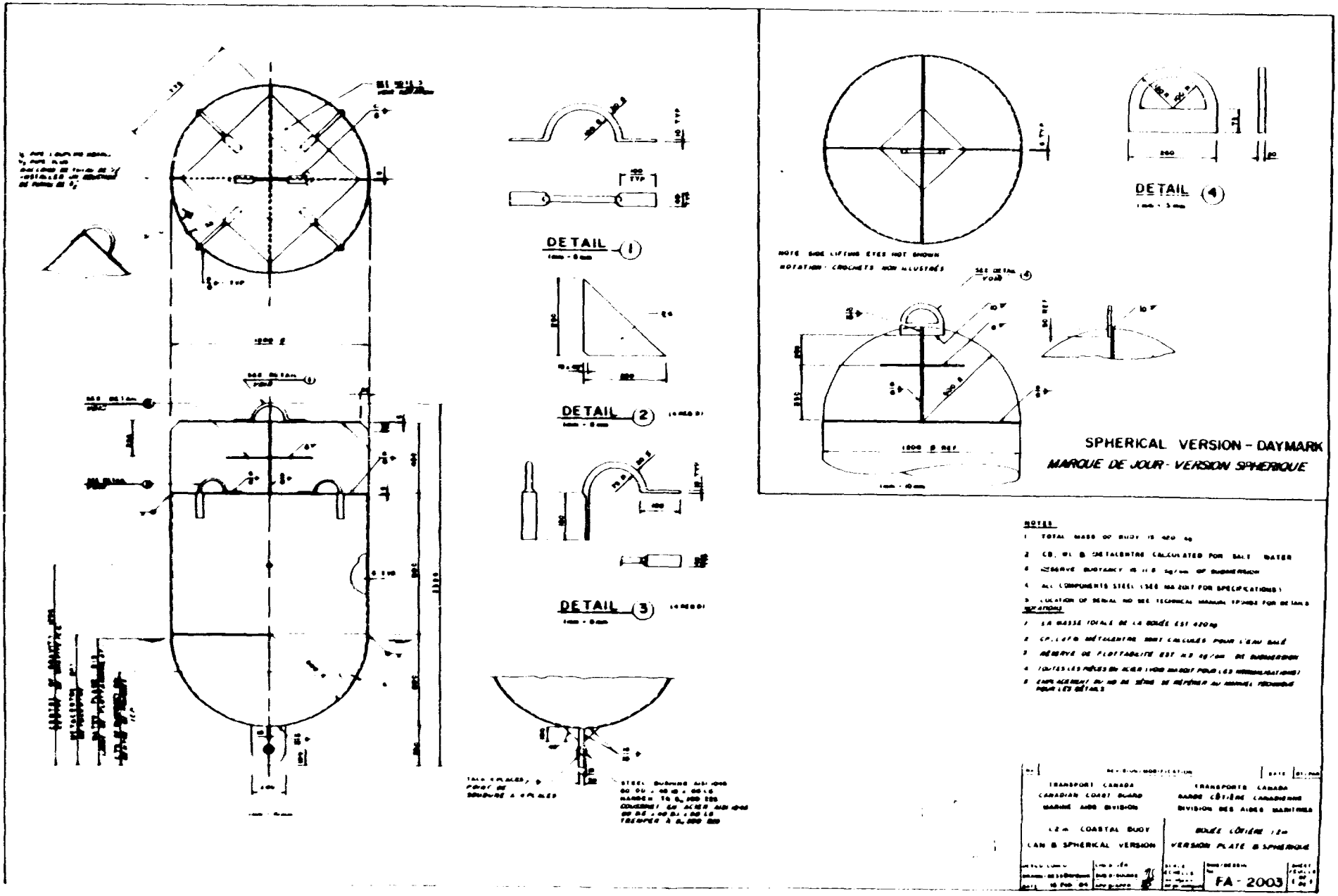
TRANSPORT CANADA
CANADIAN COAST GUARD
TRANSPORTS CANADA
GARDE CÔTIÈRE CANADIENNE

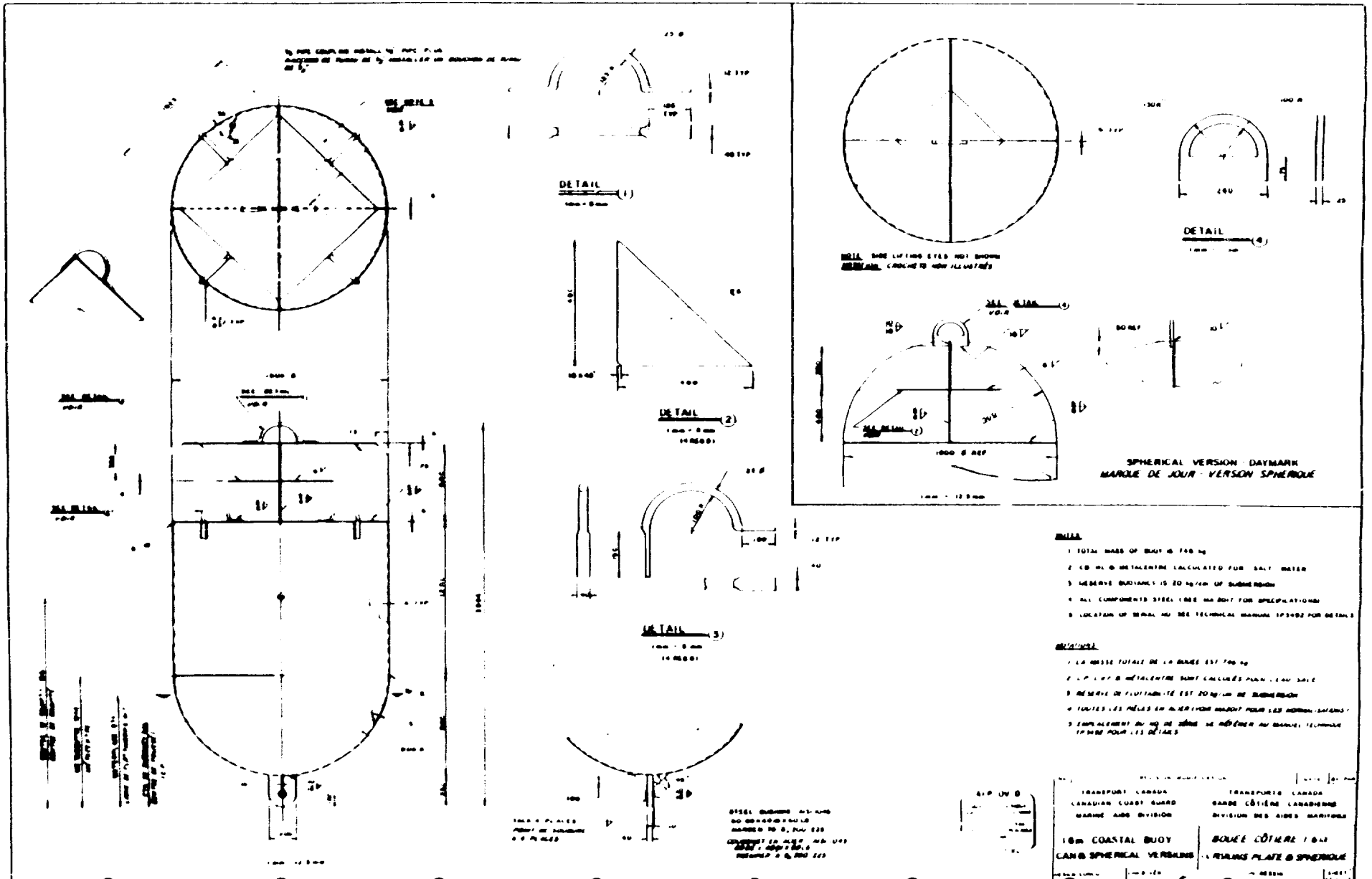
0.8m COASTAL BUOY
CAN & SPHERICAL VERSIONS

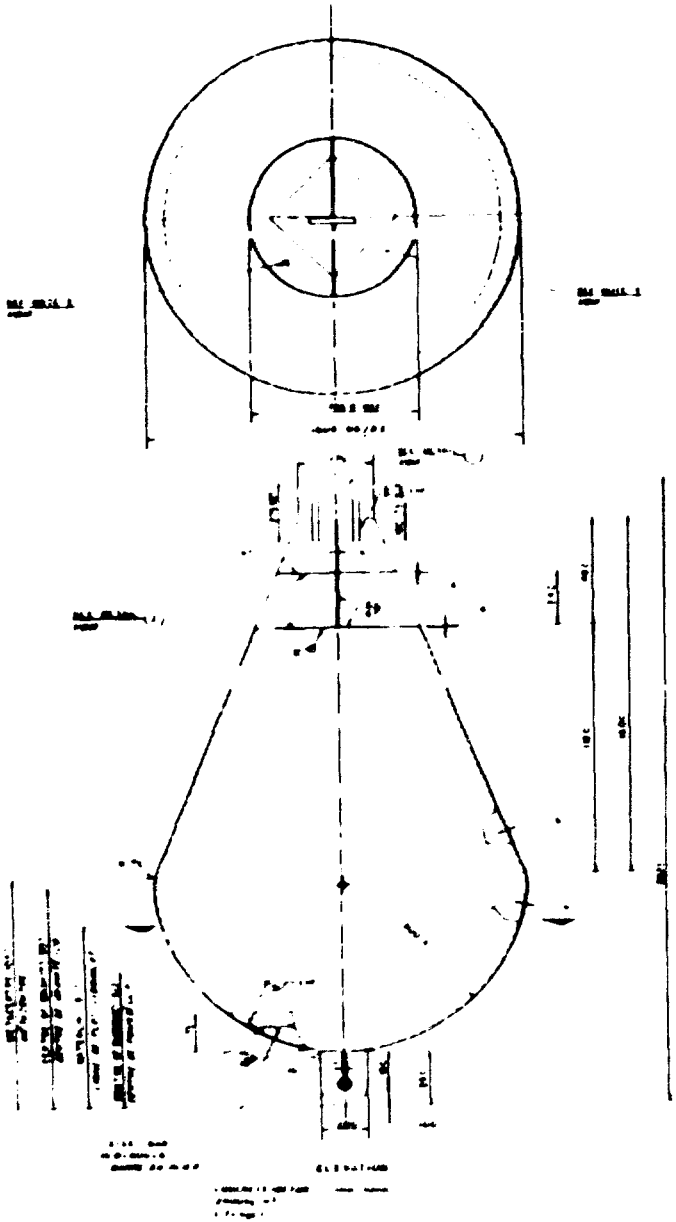
BOUÉE CÔTIÈRE 0.8m
VERSIONS PLATE & SPHÉRIQUE

PA- 8001


DETAIL (1)
DETAIL (2)
NOTES
1 TOTAL MASS OF BUOY IS 147 kg
2 CG (W) & METACENTRE CALCULATED FOR SALT WATER
3 ALL COMPONENTS STEEL (SEE MAKOT FOR SPECIFICATIONS)
4 LOCATION OF SERIAL NO SEE TECHNICAL MANUAL TP 2402
5 WELD ½" PIPE COUPLING & INSTALL COUNTERSUNK DRAIN PLUG
NOTATIONS
1 LA MASSE TOTALE DE LA BOUÉE EST 147 kg
2 LE CG (W) & MÉTACENTRE SONT CALCULÉS POUR L'EAU SALÉ
3 TOUTES LES PIÈCES EN ACIER (VOIR MAKOT POUR LES SPÉCIFICATIONS)
4 EMPLACEMENT DU NO DE SÉRIE VOIR LE MANUEL TECHNIQUE TP 2402
5 SOUDER UN RACCORD DE TUYAU DE ½" ET INSTALLER UN BOUCHON À TÊTE FRAISÉE
TRANSPORT CANADA
CANADIAN COAST GUARD
MARINE AIDS DIVISION
TRANSPORTS CANADA
GARDE CÔTIÈRE CANADIENNE
DIVISION DES AIDES MARITIMES
0.8m COASTAL BUOY
CONICAL VERSION
BOUÉE CÔTIÈRE 0.8m
VERSION CONIQUE
APPROVED
TA-8002

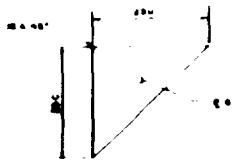

DETAIL (1)
DETAIL (2)
DETAIL (3)
DETAIL (4)
SPHERICAL VERSION - DAYMARK
MARQUE DE JOUR - VERSION SPHERIQUE
NOTES
TRANSPORT CANADA
CANADIAN COAST GUARD
MARINE AIDS DIVISION
TRANSPORTS CANADA
GARDE CÔTIÈRE CANADIENNE
DIVISION DES AIDES MARITIMES
1.2m COASTAL BUOY
LAN B SPHERICAL VERSION
BOUÉE CÔTIÈRE 1.2m
VERSION PLATE B SPHERIQUE
FA - 2003


DETAIL (1)
DETAIL (2)
DETAIL (3)
DETAIL (4)
SPHERICAL VERSION - DAYMARK
MARQUE DE JOUR - VERSION SPHÉRIQUE
NOTES
1 TOTAL MASS OF BUOY IS 748 kg
2 CB AND B METACENTRE CALCULATED FOR SALT WATER
3 RESERVE BUOYANCY IS 20 kg/cm OF SUBMERSION
4 ALL COMPONENTS STEEL 1066 AA 80HT FOR SPECIFICATIONS
5 LOCATION OF SIGNAL AS SEE TECHNICAL MANUAL TP3492 FOR DETAILS
TRANSPORT CANADA
CANADIAN COAST GUARD
MARINE AIDS DIVISION
TRANSPORTS CANADA
GARDE CÔTIÈRE CANADIENNE
DIVISION DES AIDES MARITIMES
16m COASTAL BUOY
CAN 8 SPHERICAL VERSIONS
BOUÉE CÔTIÈRE 16m
VERSIONS PLATE & SPHÉRIQUE
FA-2005





DETAIL (1)



DETAIL (2)



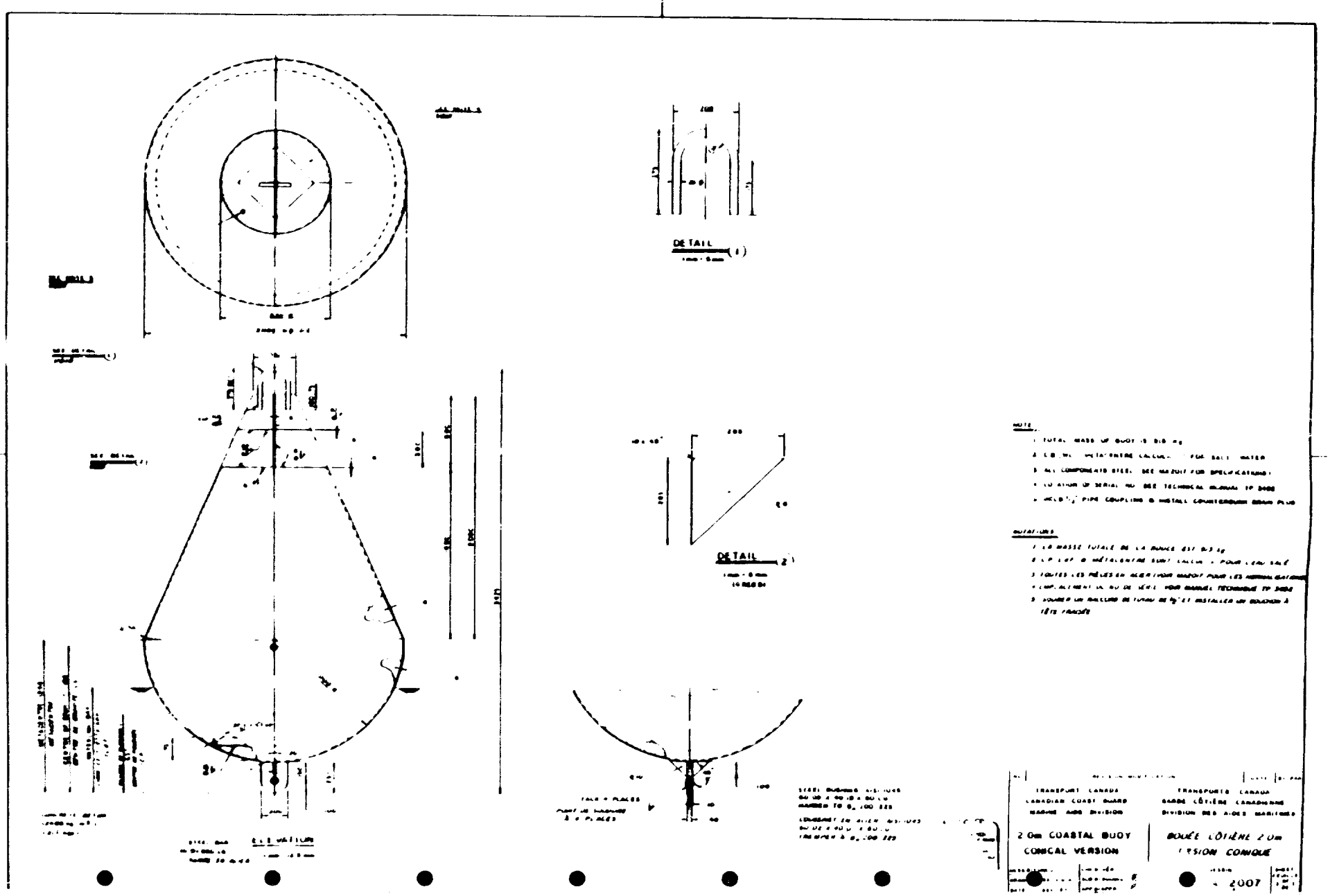
NOTES:

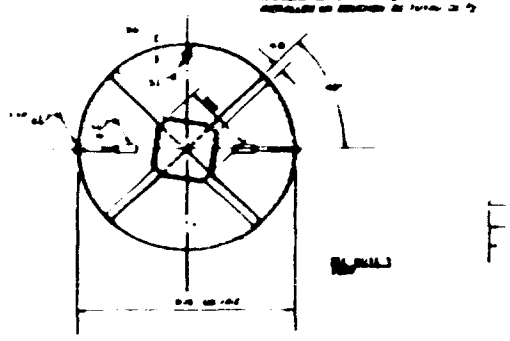
1. TOTAL MASS OF BUOY IS 630 Kg
2. C.P. (CG) & METACENTRE CALCULATED FOR SALT WATER
3. ALL COMPONENTS STEEL UNLESS NOTED FOR SPECIFICATIONS
4. LOCATION OF SERIAL NO. SEE TECHNICAL MANUAL TP 3402
5. WELD ½" PIPE COUPLING & INSTALL COUNTERSUNK DRAIN PLUG

NOTA/NOTES:

1. LA MASSE TOTALE DE LA BOUÉE EST 630 kg
2. LES C.P. (CG) & MÉTACENTRE SONT CALCULÉS POUR L'EAU SALÉ
3. TOUTES LES PIÈCES EN ACIER SONT MARQUÉES POUR LES SPÉCIFICATIONS
4. L'EMPLACEMENT DU NUMÉRO DE SÉRIE VOIR MANUEL TECHNIQUE TP 3402
5. PERCER UN RACCORD DE TUYAU DE ½" ET INSTALLER UN BOUCHON À TÊTE FRAISÉE

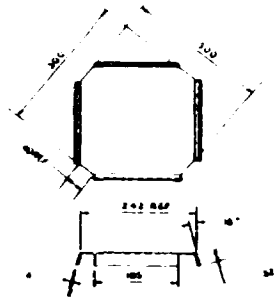
TRANSPORT CANADA CANADIAN COAST GUARD MARINE AIDS DIVISION		TRANSPORTS CANADA GARDE CÔTIÈRE CANADIENNE DIVISION DES AIDES MARITIMES	
16m COASTAL BUOY CONICAL VERSION		BOUÉE CÔTIÈRE 16 m VERSION CONIQUE	
			A-2006


DETAIL
DETAIL
ELEVATION
TRANSPORT CANADA
CANADIAN COAST GUARD
MARINE AIDS DIVISION
2.0m COASTAL BUOY
CONICAL VERSION
TRANSPORTS CANADA
GARDE CÔTIÈRE CANADIENNE
DIVISION DES AIDES MARITIMES
BOUÉE CÔTIÈRE 2.0m
VERSION CONIQUE
2007

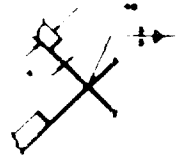




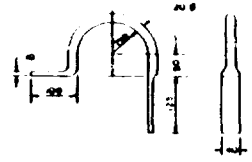
DETAIL 4



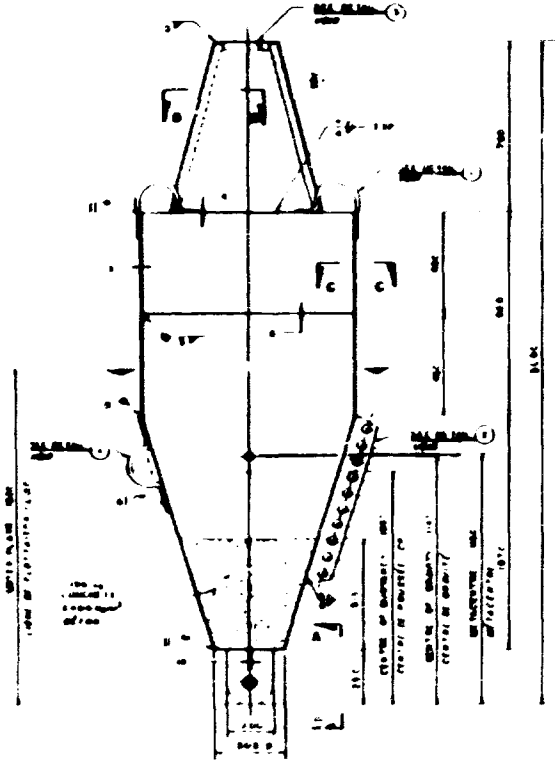
DETAIL 3



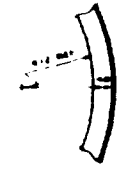
SECTION B - B



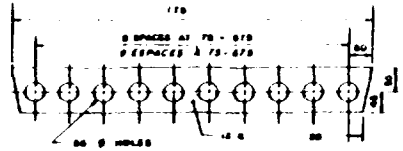
DETAIL 1



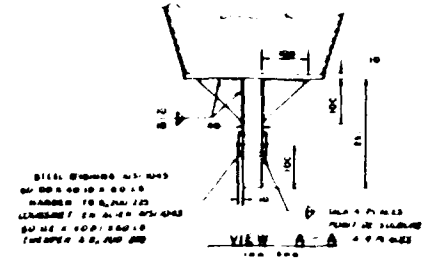
ELEVATION



SECTION C - C



DETAIL 2



VIEW A - A

NOTES

1. TOTAL MASS OF BUOY IS 675 kg
2. CG AND G METACENTRIC CALCULATED FOR FRESH WATER
3. RESERVE BUOYANCY IS 0.6 kg/cm OF SUBMERSION
4. ALL COMPONENTS STEEL UNLESS NOTED FOR SPECIFICATIONS
5. FOLLOW UP WORK AS PER TECHNICAL MANUAL TYPICAL FOR BUOYS

NOTES

1. LA MASSE TOTALE DE LA BOUÉE EST 675 kg
2. LES G ET M MÉTACENTRE SONT CALCULÉS POUR L'EAU DOUCE
3. RÉSERVE DE FLOTTABILITÉ EST 0.6 kg/cm DE SUBMERSION
4. TOUTES LES PIÈCES EN ACIER SAUF INDIQUÉ POUR LES SPÉCIFICATIONS
5. [illegible] VOIR LE MANUEL TECHNIQUE TYPIQUE POUR LES BOUÉES

APPROVED

APS ROUVE

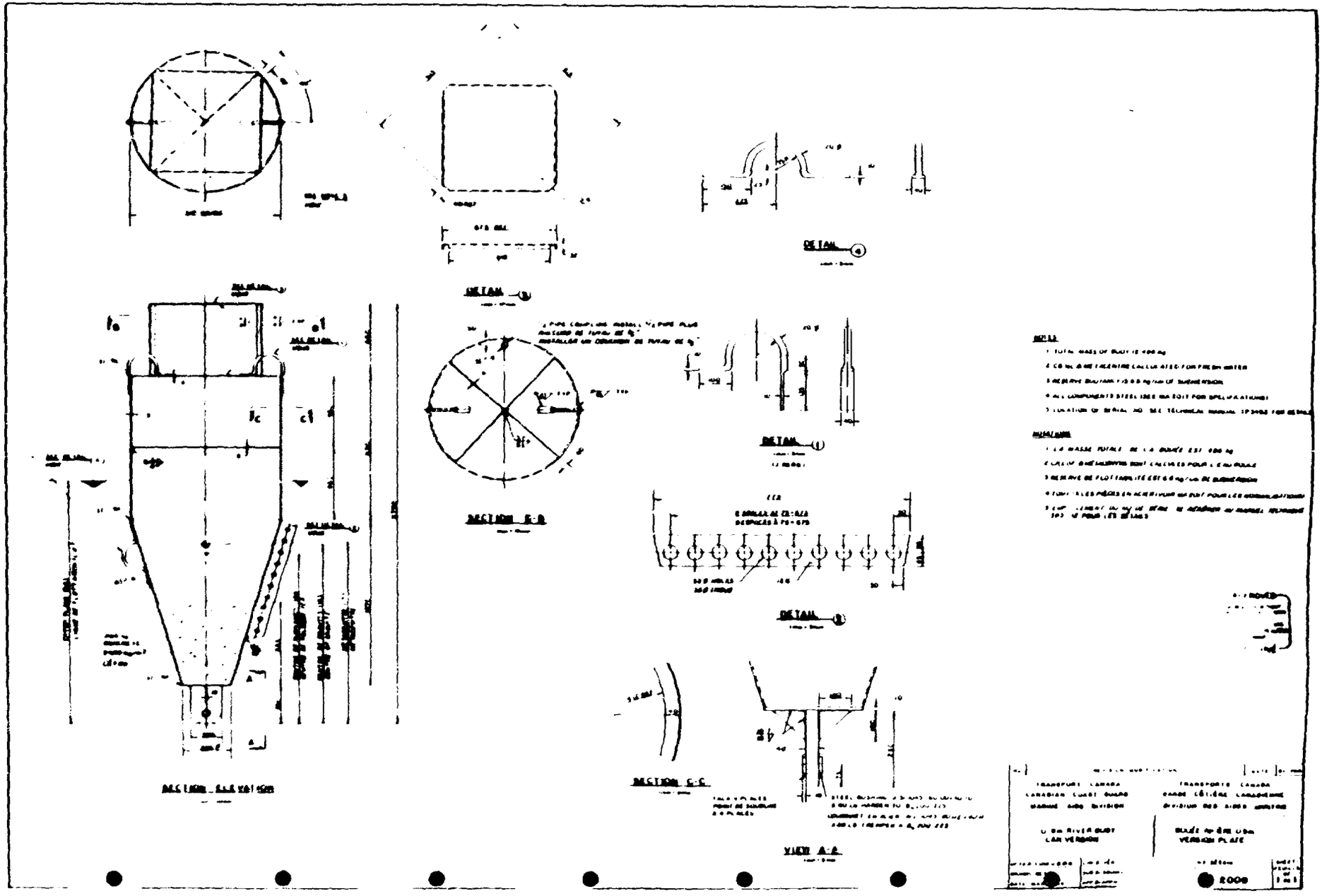
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CANADIAN COAST GUARD
MARINE AIDS DIVISION

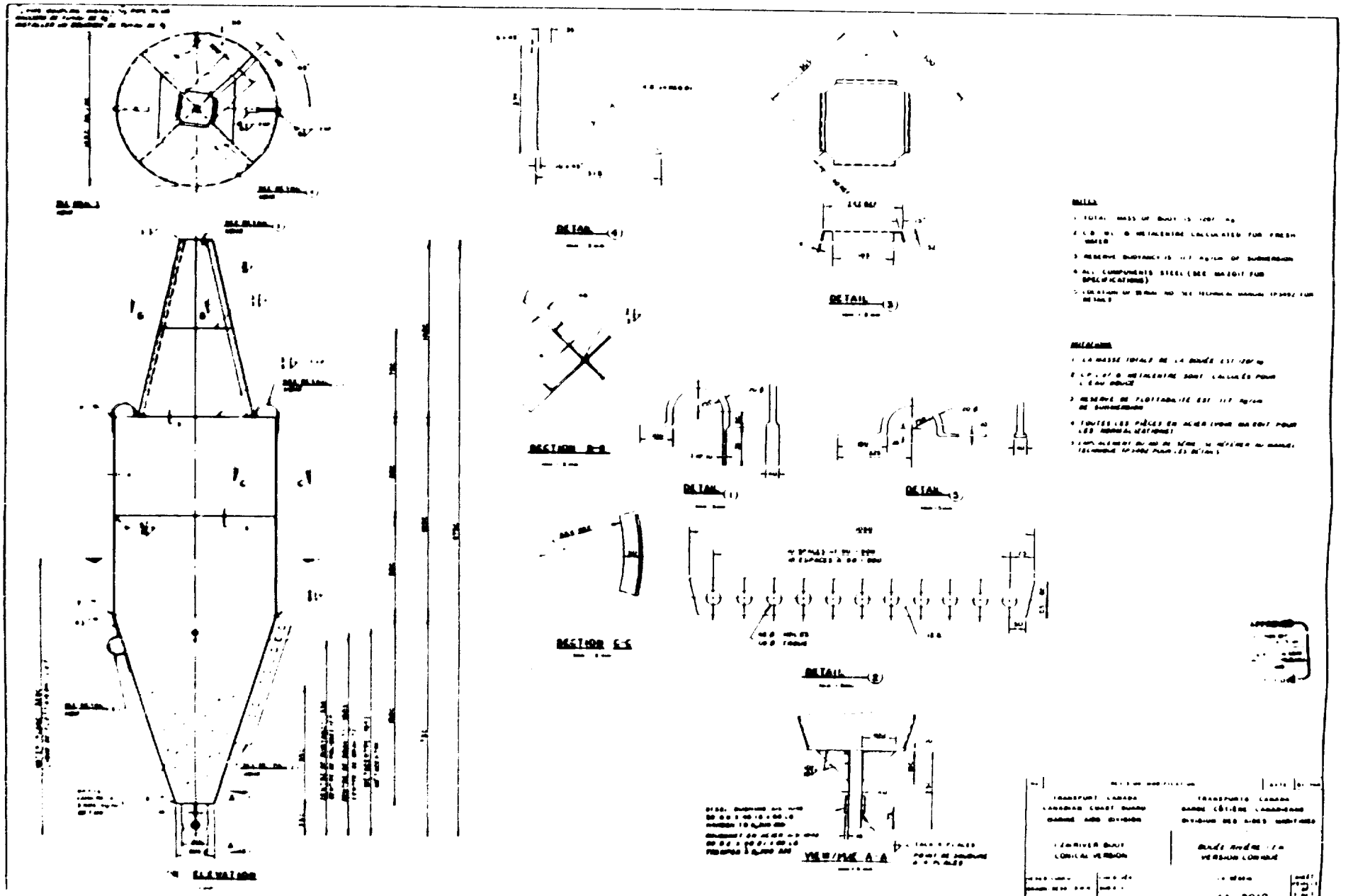
TRANSPORTS CANADA
GARDE CÔTIÈRE CANADIENNE
DIVISION DES AIDES MARITIME

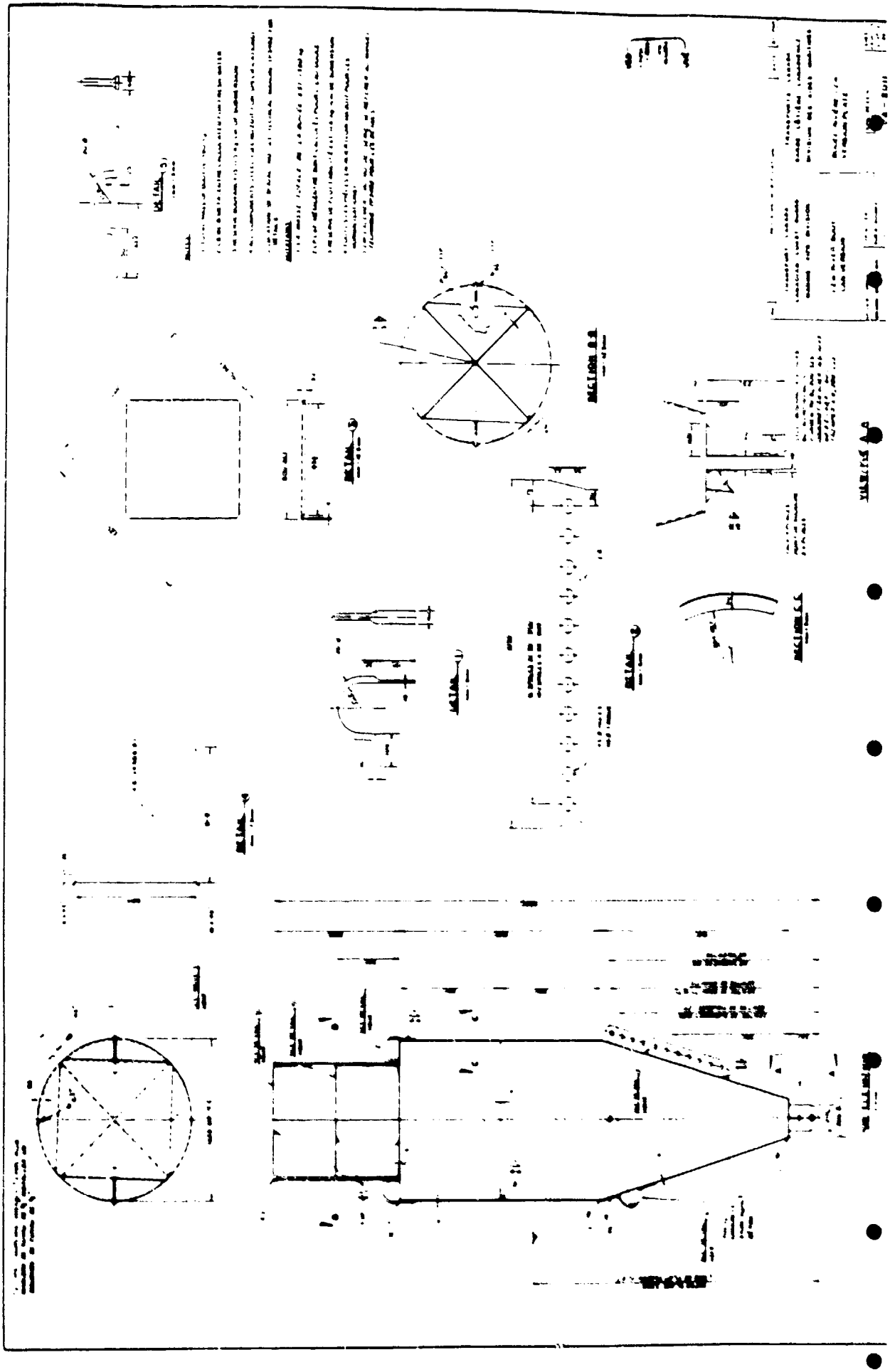
0.9m RIVER BUOY
CONICAL VERSION

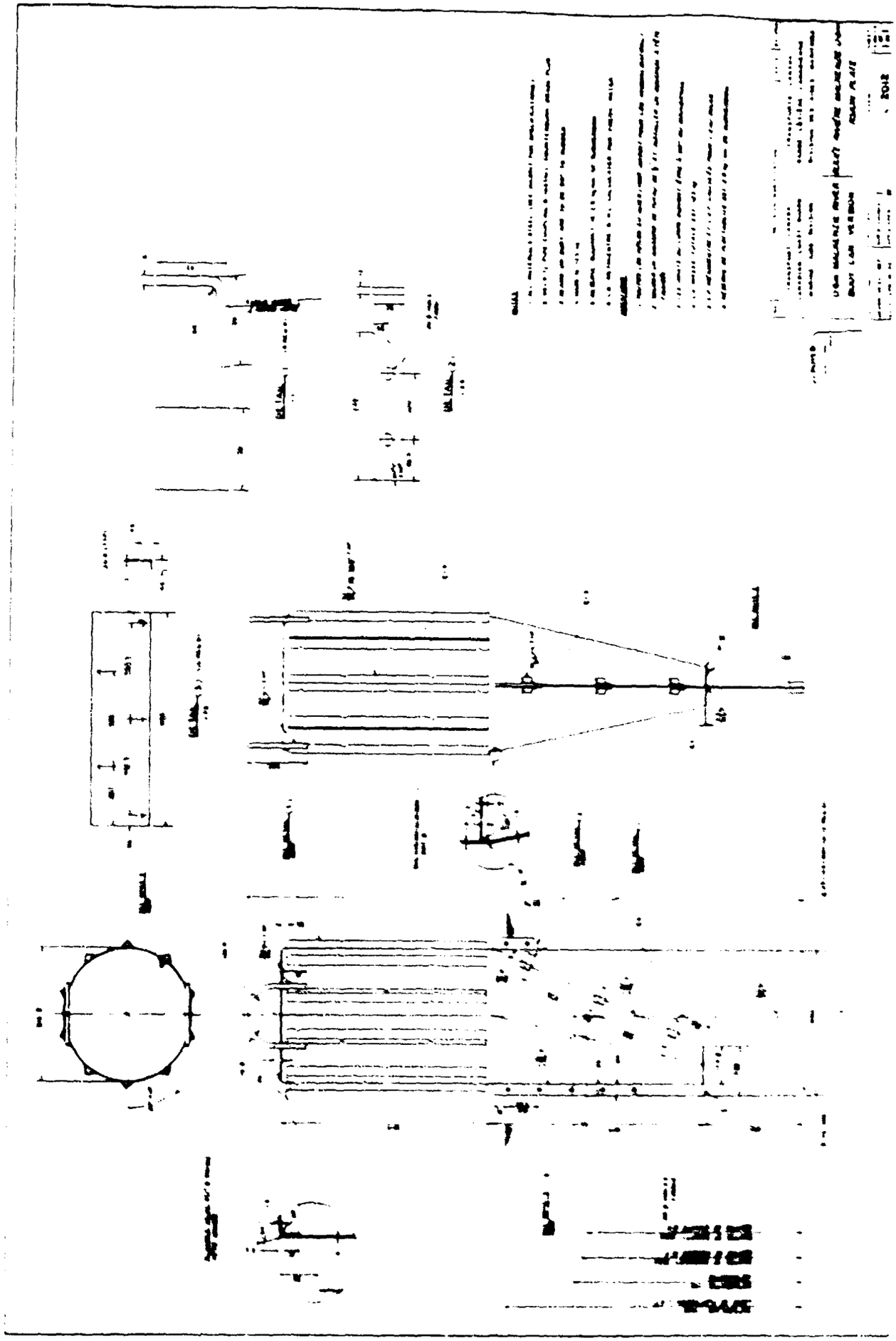
BOUÉE RIVIÈRE 0.9m
VERSION CONIQUE

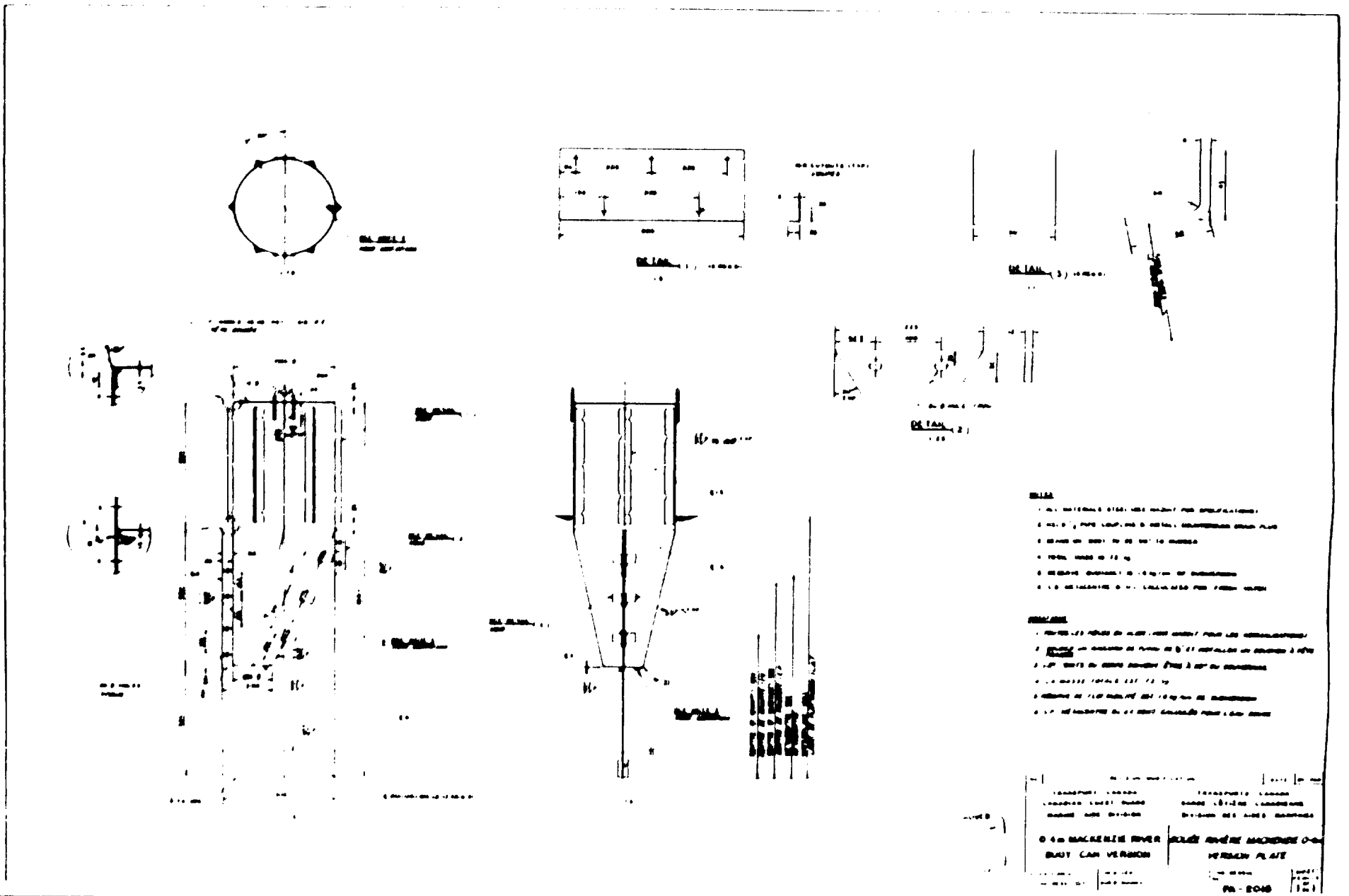
FA-2008

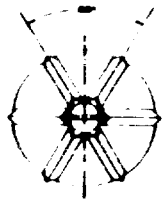


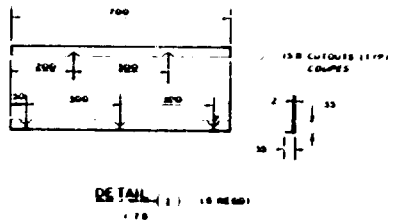


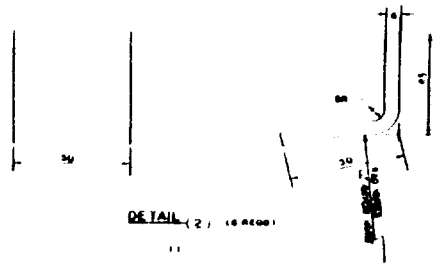


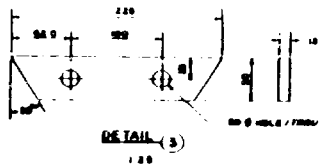


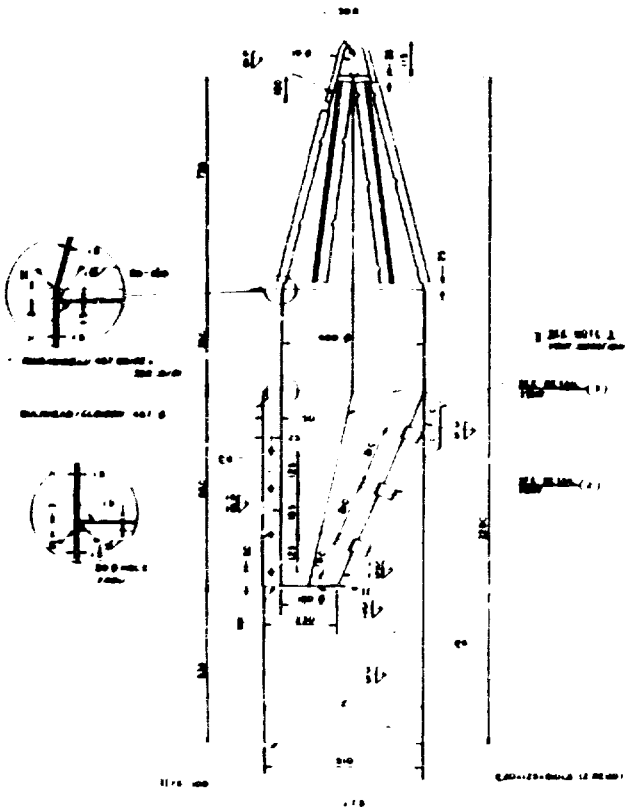


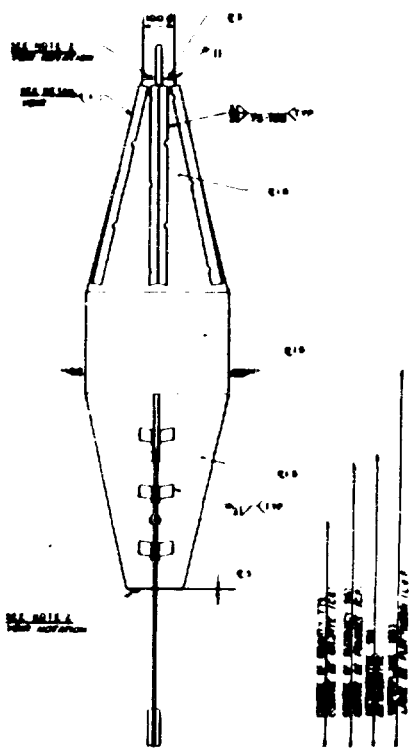












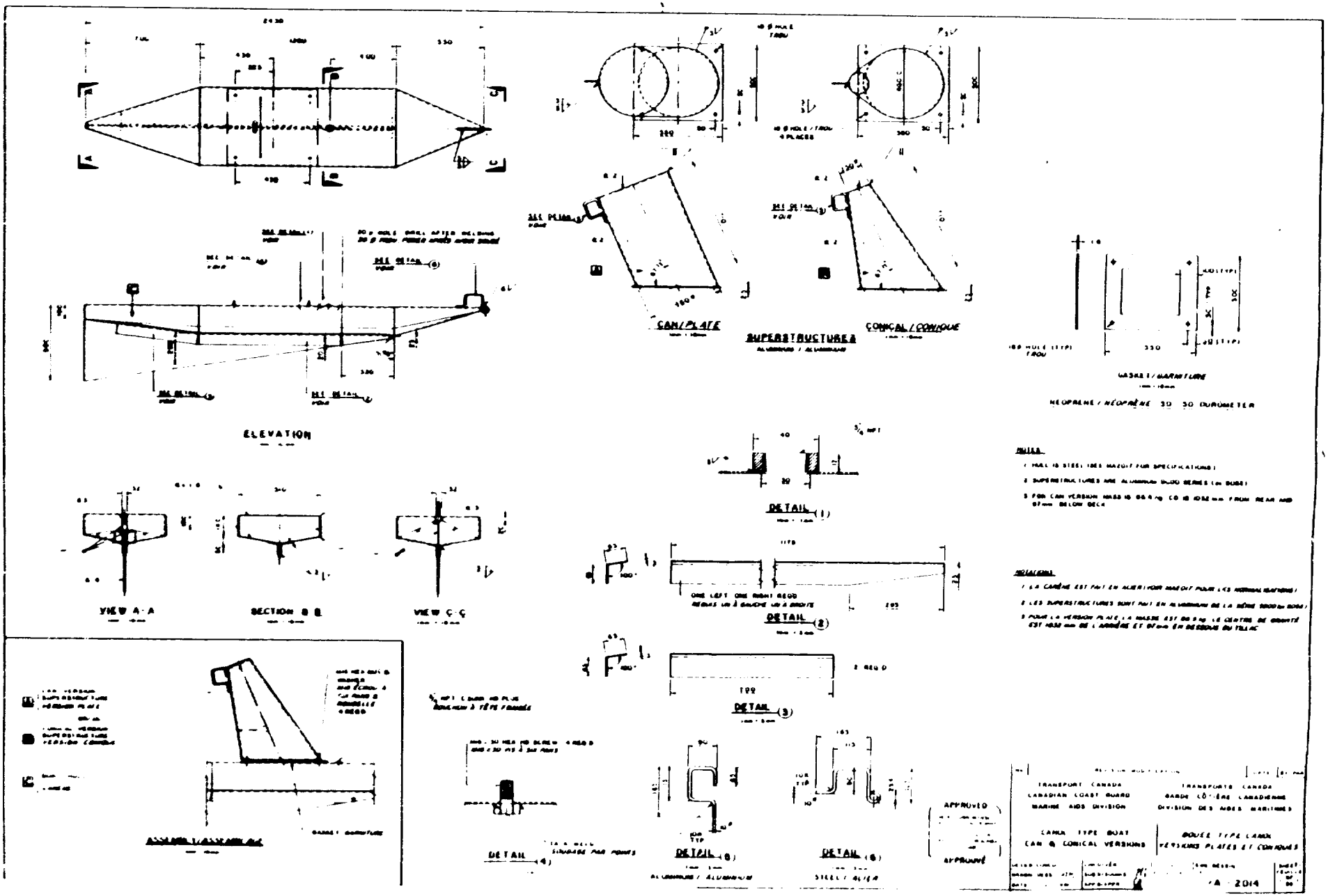
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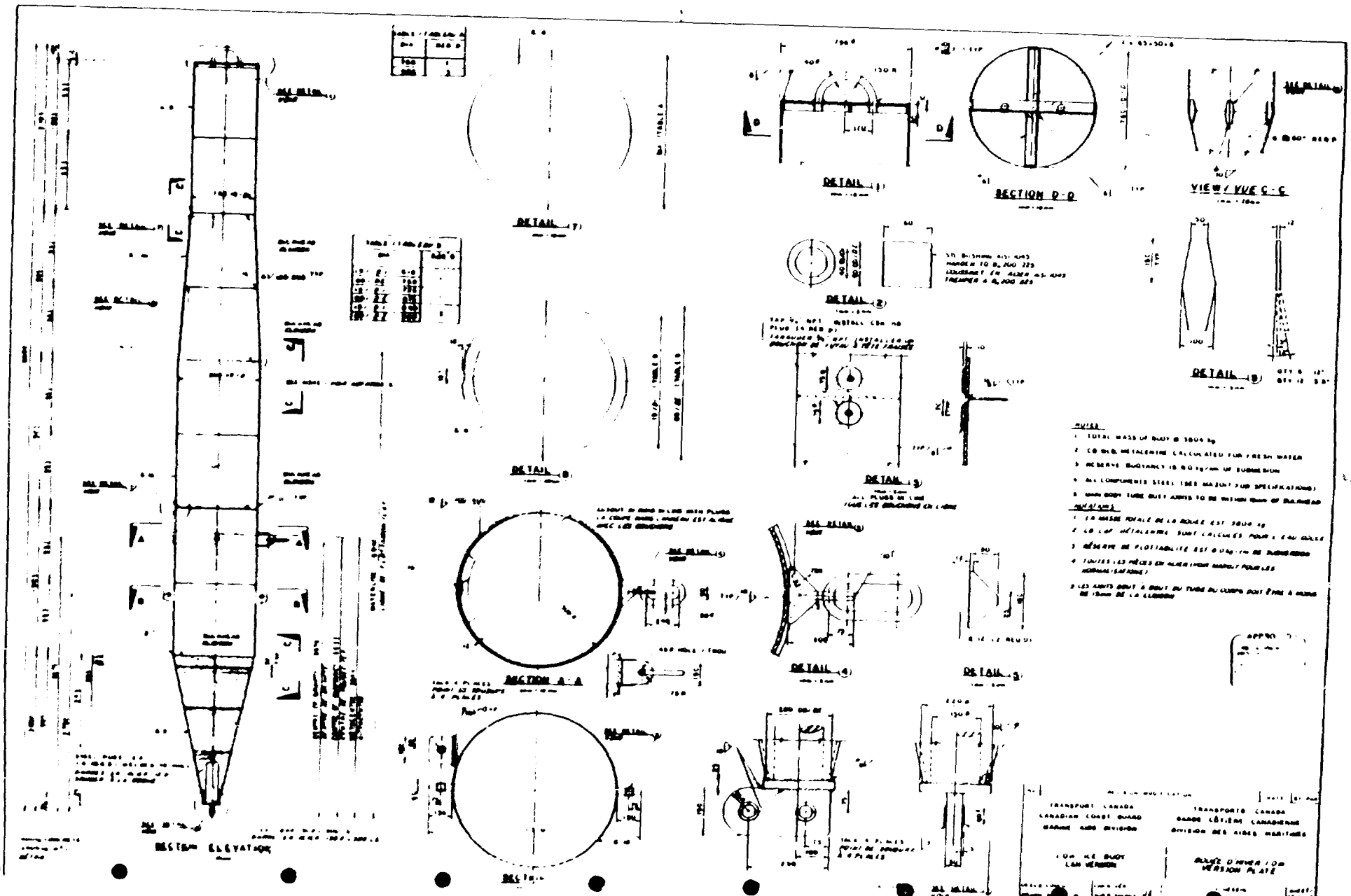
1. ALL MATERIALS STEEL (SEE MARKUP FOR SPECIFICATIONS)
2. WELD ½" PIPE COUPLING & INSTALL COUNTERSUNK DRAIN PLUG
3. SEAMS ON BODY TO BE 90° TO RUBBER
4. TOTAL MASS IS 70 kg
5. C.G. METACENTRE & W.L. CALCULATED FOR FRESH WATER

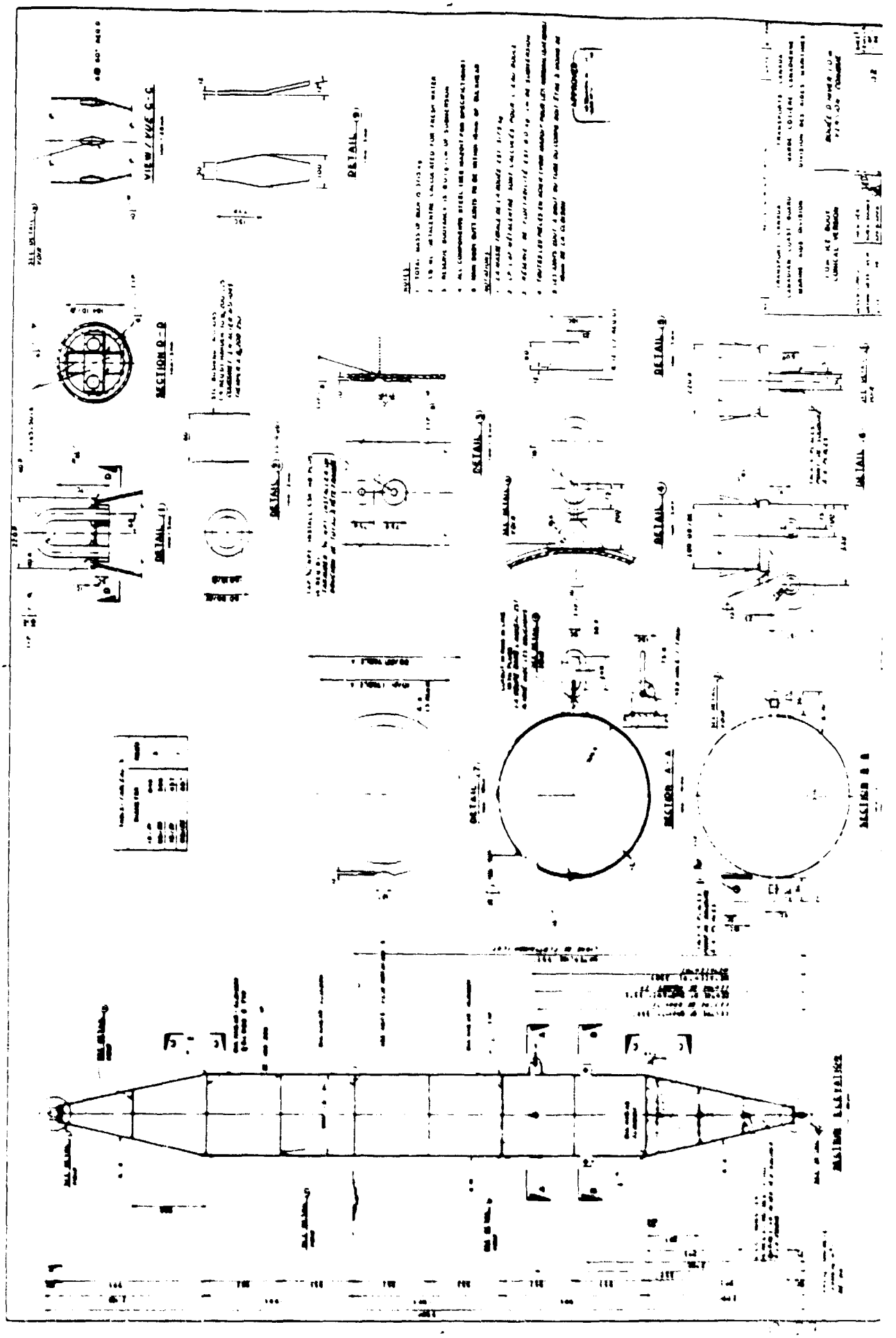
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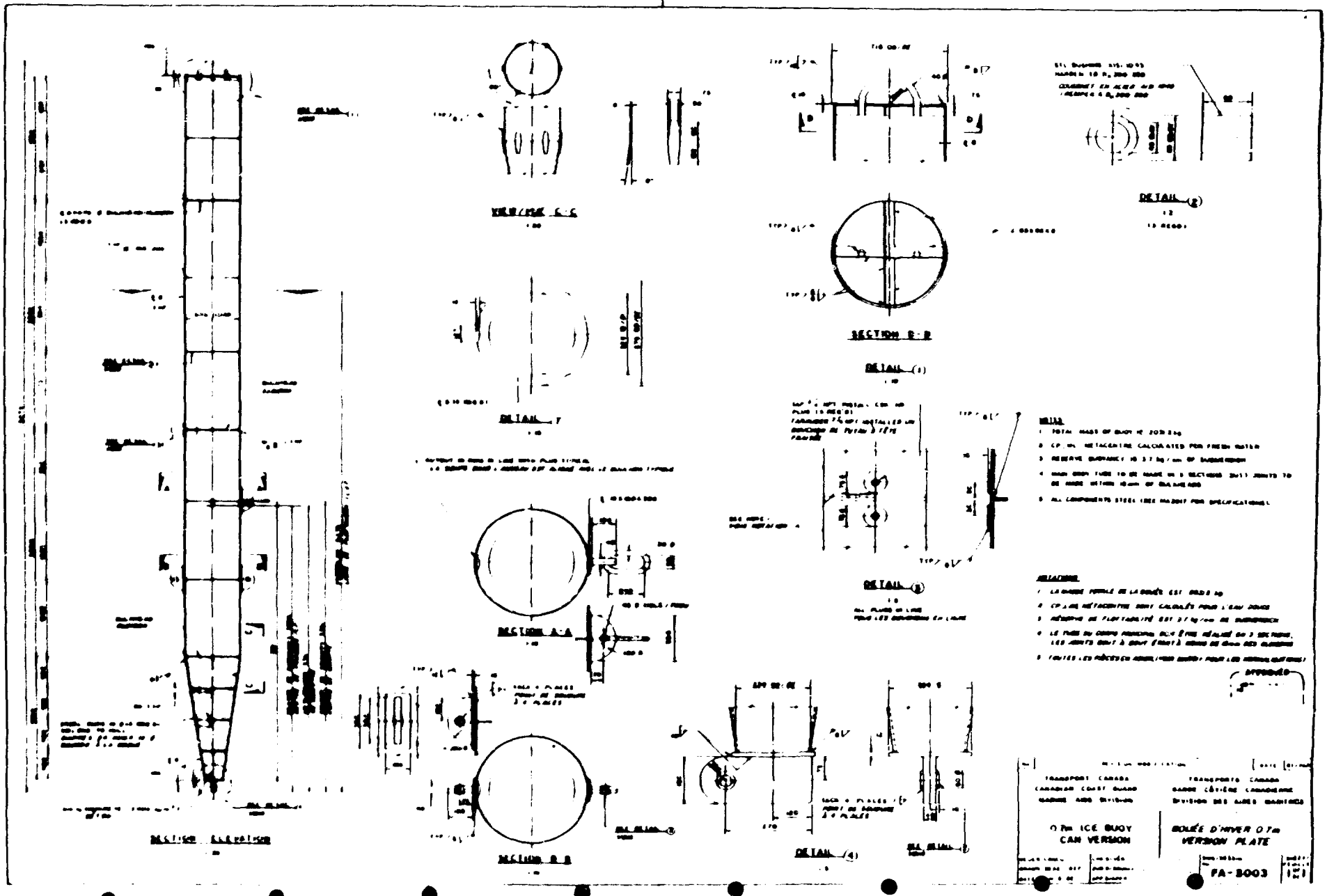
1. TOUTES LES PIÈCES EN ACIER DOIVENT POUR LES INSTALLATIONS
2. SOUDER UN RAILLURE DE ½" ET INSTALLER UN BOUCHON À TÊTE FRAISÉE
3. LES JOINTS DU CORPS DOIVENT ÊTRE À 90° DU GOUDRONNAL
4. LA MASSE TOTALE EST 70 kg
5. LE MÉTACENTRE & L.A.T. SONT CALCULÉS POUR L'EAU DOUCE

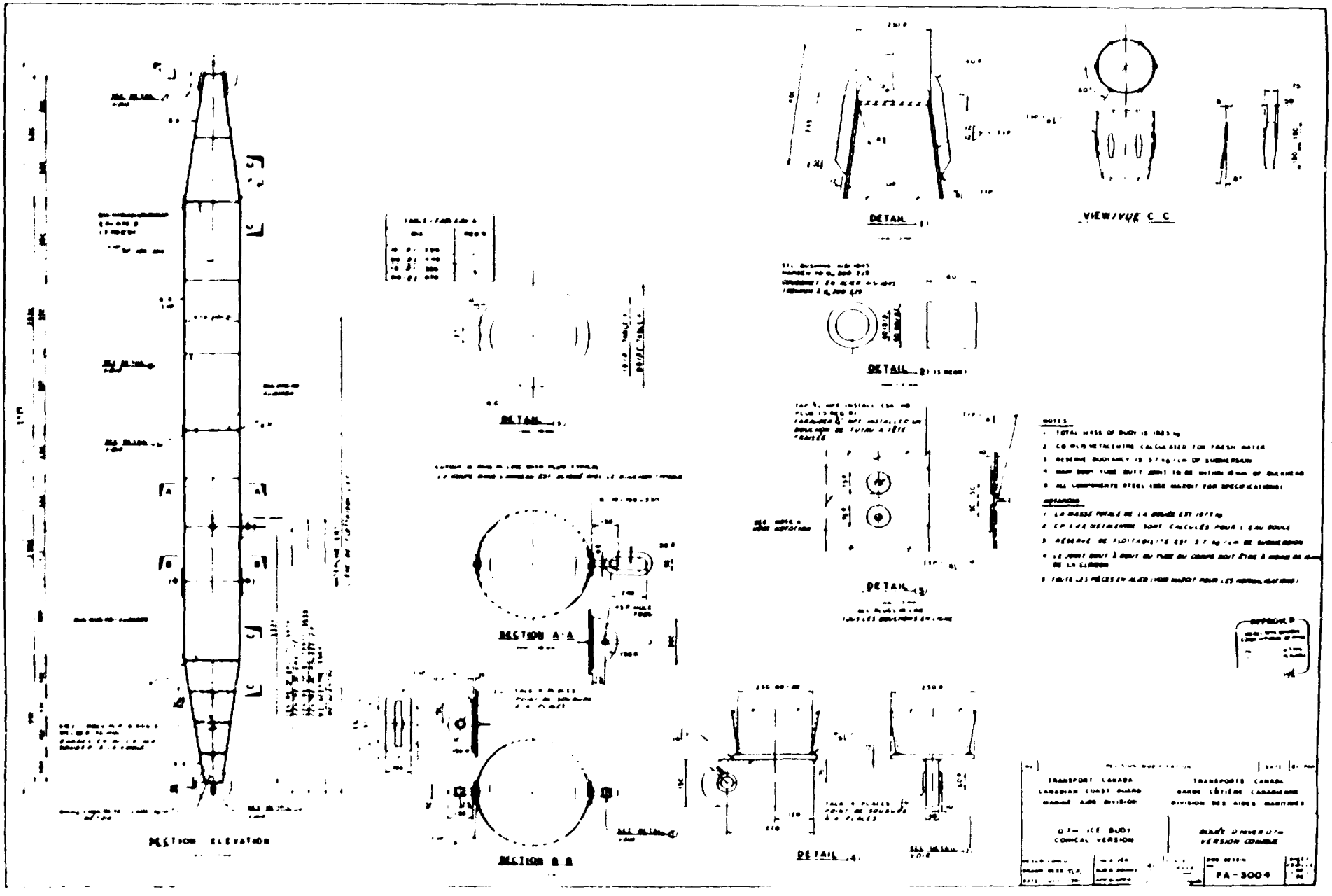
TRANSPORT CANADA CANADIAN COAST GUARD MARINE AIDS DIVISION	TRANSPORTS CANADA GARDE CÔTIÈRE CANADIENNE DIVISION DES AIDES MARITIMES	
0-6m MACKENZIE RIVER BUOY - CONICAL VERSION	0-6m RIVIÈRE MACKENZIE VERSION CONIQUE	
		C-2016

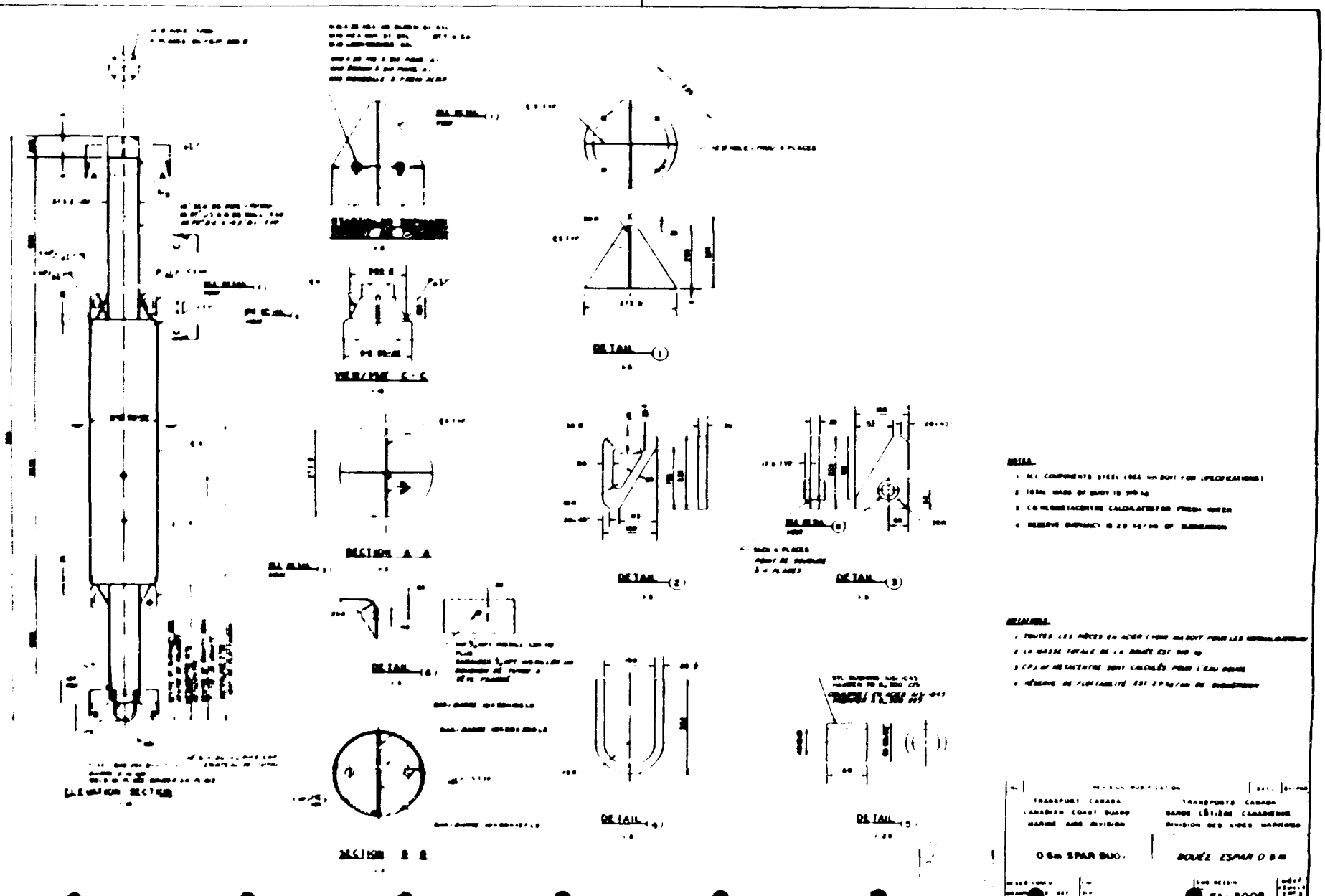

ELEVATION
VIEW A-A
SECTION B-B
VIEW C-C
CAN/PLATE
SUPERSTRUCTURES
CONICAL / CONIQUE
DETAIL (1)
DETAIL (2)
DETAIL (3)
DETAIL (4)
DETAIL (5)
DETAIL (6)
ASSEMBLY / ASSEMBLAGE
GASKET / GARNITURE
NEOPRENE / NÉOPRÈNE 30 - 50 DUROMETER
NOTES
TRANSPORT CANADA
CANADIAN COAST GUARD
MARINE AIDS DIVISION
TRANSPORTS CANADA
GARDE CÔTIÈRE CANADIENNE
DIVISION DES AIDES MARITIMES
CANA TYPE BUOY
CAN & CONICAL VERSIONS
BOUÉE TYPE CANA
VERSIONS PLATES ET CONIQUES
APPROVED
APPROUVÉ
A - 2014

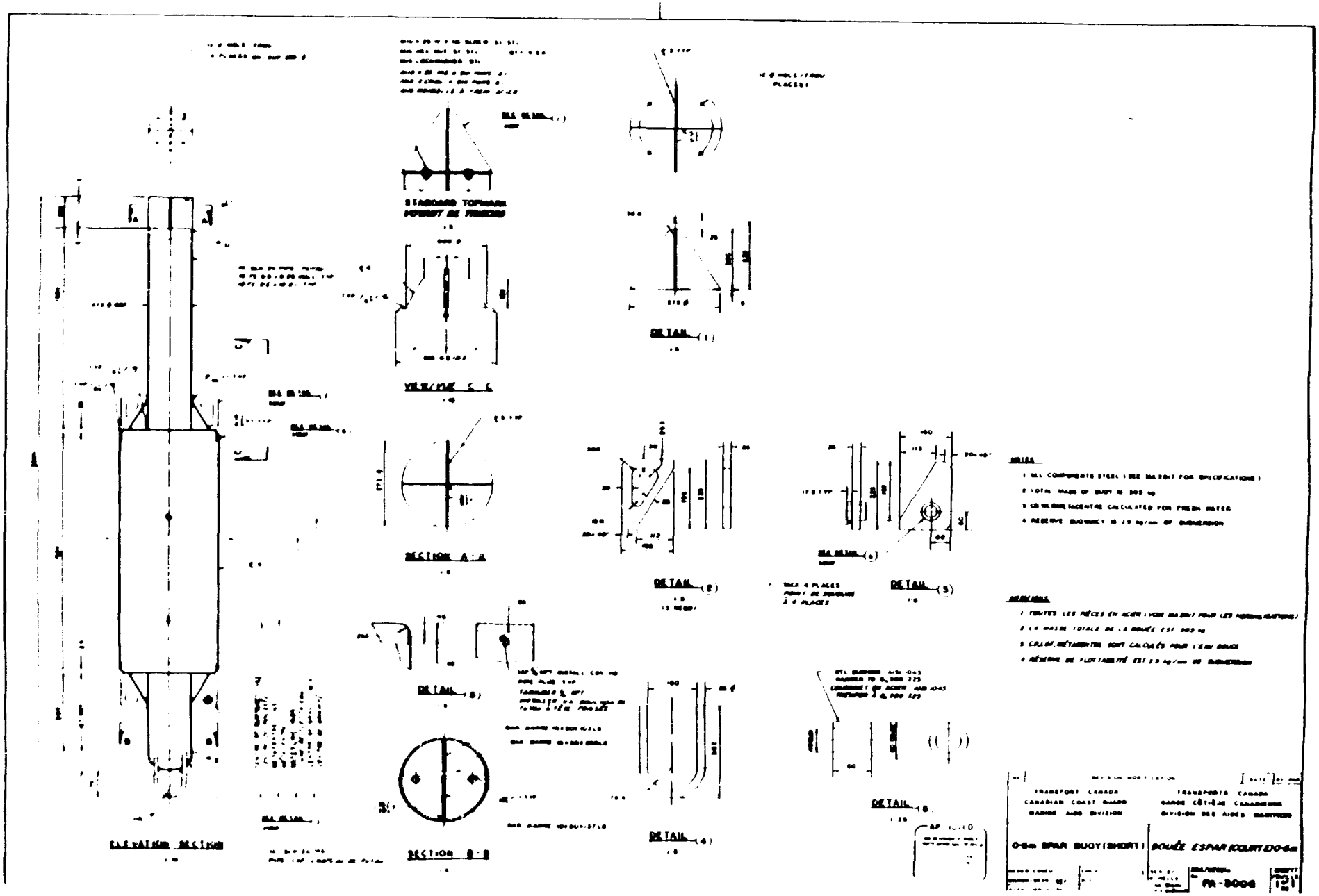

DETAIL 1
SECTION D-D
VIEW / VUE C-C
DETAIL 2
DETAIL 3
DETAIL 4
DETAIL 5
SECTION A-A
SECTION ELEVATION
NOTES
1 TOTAL MASS OF BUOY @ 3600 kg
2 CG INCL. METACENTRE CALCULATED FOR FRESH WATER
3 RESERVE BUOYANCY IS 0.0 kg/cm OF SUBMERSION
4 ALL COMPONENTS STEEL (SEE MAIN / SUB SPECIFICATIONS)
5 MAIN BODY TUBE BUTT JOINTS TO BE WITHIN 15mm OF BULKHEAD
NOTAS
1 LA MASSE TOTALE DE LA BOUEE EST 3600 kg
2 LES CDG METACENTRE SONT CALCULES POUR L'EAU DOUCE
3 RÉSERVE DE FLOTTABILITÉ EST 0.0 kg/cm DE SUBMERSION
4 TOUTES LES PIÈCES EN ALUMINIUM MARQUÉ POUR LES NORMES (SAFEMAR)
5 LES JOINTS BOUT À BOUT DU TUBE DU CORPS DOIT ÊTRE À MOINS DE 15mm DE LA CLOISON
TRANSPORT CANADA
CANADIAN COAST GUARD
MARINE AIDS DIVISION
TRANSPORTS CANADA
GARDE CÔTIÈRE CANADIENNE
DIVISION DES AIDES MARITIMES
3001

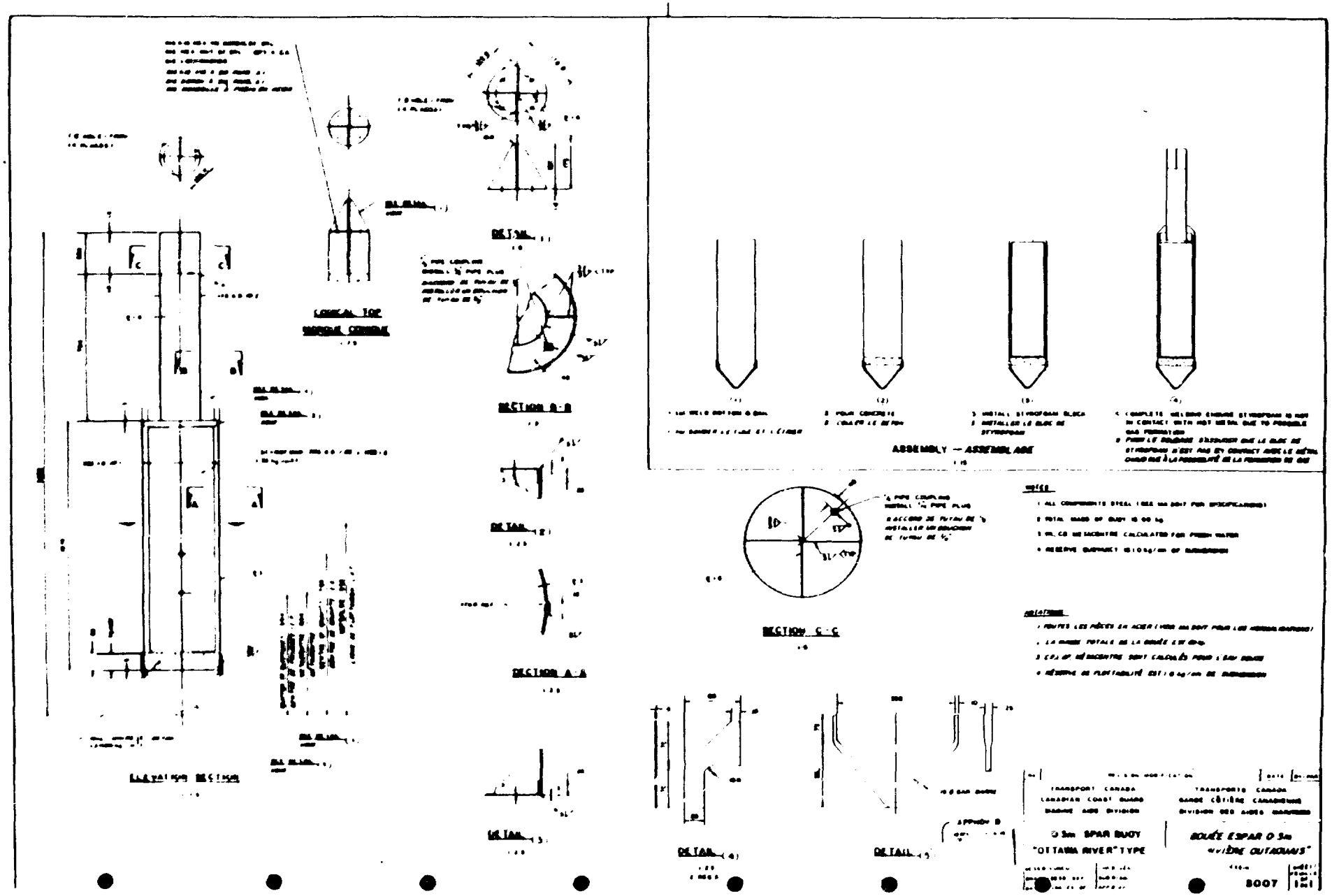


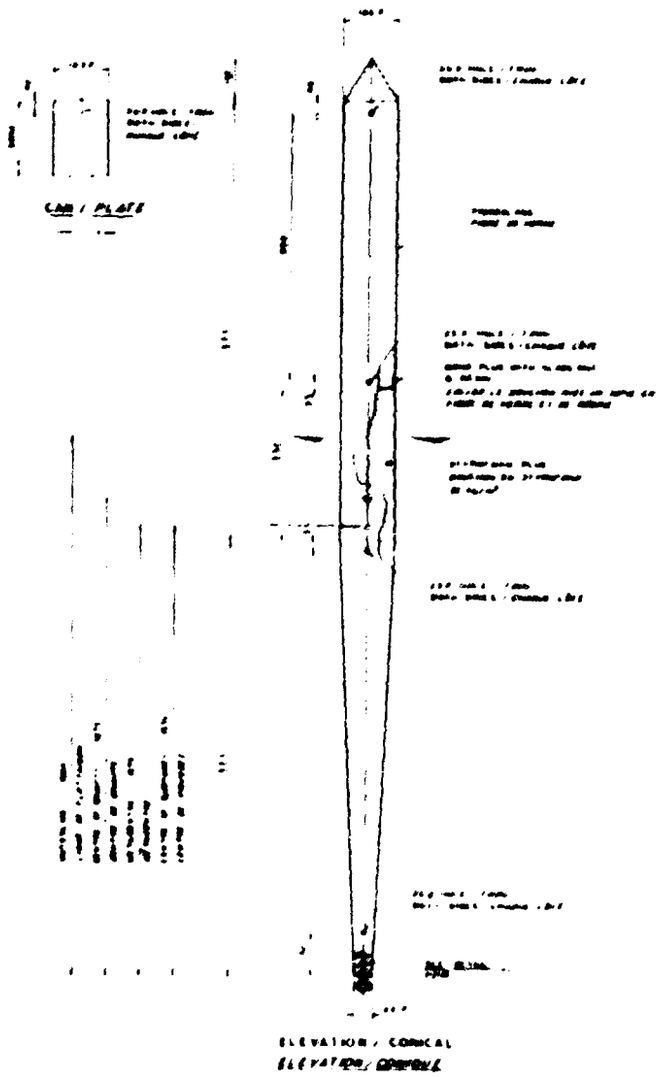

SECTION ELEVATION
VIEW/VUE C-C
DETAIL (1)
SECTION B-B
DETAIL (2)
SECTION A-A
DETAIL (3)
SECTION D-D
DETAIL (4)
SECTION E-E
DETAIL (5)
NOTES
RELATIONS
APPROVED
TRANSPORT CANADA
CANADIAN COAST GUARD
TRANSPORTS CANADA
GARDE CÔTIÈRE CANADIENNE
10 m ICE BUOY
CAN VERSION
BOUÉE D'HIVER 10 m
VERSION PLATE
FA-3003


SECTION ELEVATION
SECTION A-A
SECTION B-B
DETAIL 1
DETAIL 2
DETAIL 3
DETAIL 4
VIEW/VUE C-C
NOTES
1. TOTAL MASS OF BUOY IS 1063 kg
2. GM IS FOR METACENTRE CALCULATED FOR FRESH WATER
3. RESERVE BUOYANCY IS 3.7 kg/cm OF SUBMERSION
4. MAIN BODY TUBE BUTT JOINT TO BE WITHIN 60mm OF CALIBRAD
5. ALL COMPONENTS STEEL UNLESS MARKED FOR SPECIFICATIONS
REMARQUES
1. LA MASSE TOTALE DE LA BOUEE EST 1063 kg
2. GM EST LE METACENTRE SONT CALCULÉS POUR L'EAU DOUCE
3. RÉSERVE DE FLOTTABILITÉ EST 3.7 kg/cm DE SUBMERSION
4. LE JOINT BOUT À BOUT DU TUBE DU CORPS DOIT ÊTRE À MOINS DE 60mm DE LA CALIBRAD
5. TOUTES LES PIÈCES EN ACIER SONT MARQUÉ POUR LES SPÉCIFICATIONS
TRANSPORT CANADA
CANADIAN COAST GUARD
MARINE AIDS DIVISION
TRANSPORTS CANADA
GARDE CÔTIÈRE CANADIENNE
DIVISION DES AIDES MARITIMES
1.7m ICE BUOY
CONICAL VERSION
BOUÉE D'HIVER 1.7m
VERSION CONIQUE
FA-3004


DETAIL ①
SECTION A-A
DETAIL ②
DETAIL ③
DETAIL ④
DETAIL ⑤
SECTION B-B
NOTES
TRANSPORT CANADA
CANADIAN COAST GUARD
MARINE AIDS DIVISION
TRANSPORTS CANADA
GARDE CÔTIÈRE CANADIENNE
DIVISION DES AIDES MARITIMES
0.6m SPAR BUOY
BOUÉE ESPAR 0.6 m
FA-3008


STANDARD TOPMARK
DETAIL (1)
SECTION C-C
DETAIL (2)
SECTION A-A
DETAIL (3)
DETAIL (4)
DETAIL (5)
DETAIL (6)
SECTION B-B
ELEVATION SECTION
NOTES
1 ALL COMPONENTS STEEL UNLESS NOTED FOR SPECIFICATIONS
2 TOTAL MASS OF BUOY IS 305 kg
3 CG VALUES INDICATED CALCULATED FOR FRESH WATER
4 RESERVE BUOYANCY IS 2.9 kg/cm OF IMMERSION
NOTES
1 TOUTES LES PIÈCES EN ACIER DOIVENT RÉPONDRE AUX SPÉCIFICATIONS
2 LA MASSE TOTALE DE LA BOUÉE EST 305 kg
3 CALAGE MÉTACENTRIQUE SONT CALCULÉS POUR L'EAU DOUCE
4 RÉSERVE DE FLOTTABILITÉ EST 2.9 kg/cm DE IMMERSION
TRANSPORT CANADA
CANADIAN COAST GUARD
MARINE AIDS DIVISION
TRANSPORTS CANADA
GARDE CÔTIÈRE CANADIENNE
DIVISION DES AIDES MARITIMES
0·6m SPAR BUOY (SHORT)
BOUÉE ESPAR COURTE 0·6m
FA-3006


CONICAL TOP
SECTION B-B
SECTION C-C
SECTION A-A
DETAIL (4)
DETAIL (5)
ASSEMBLY — ASSEMBLAGE
NOTES
TRANSPORT CANADA
CANADIAN COAST GUARD
TRANSPORTS CANADA
GARDE CÔTIÈRE CANADIENNE
9.5m SPAR BUOY
"OTTAWA RIVER" TYPE
BOUÉE ESPAR 9.5m
«rivière OUTAOUAIS»
8007



ELEVATION / CONICAL
ÉLÉVATION / CONIQUE



DETAIL



DETAIL

TRANSPORT CANADA
CANADIAN COAST GUARD

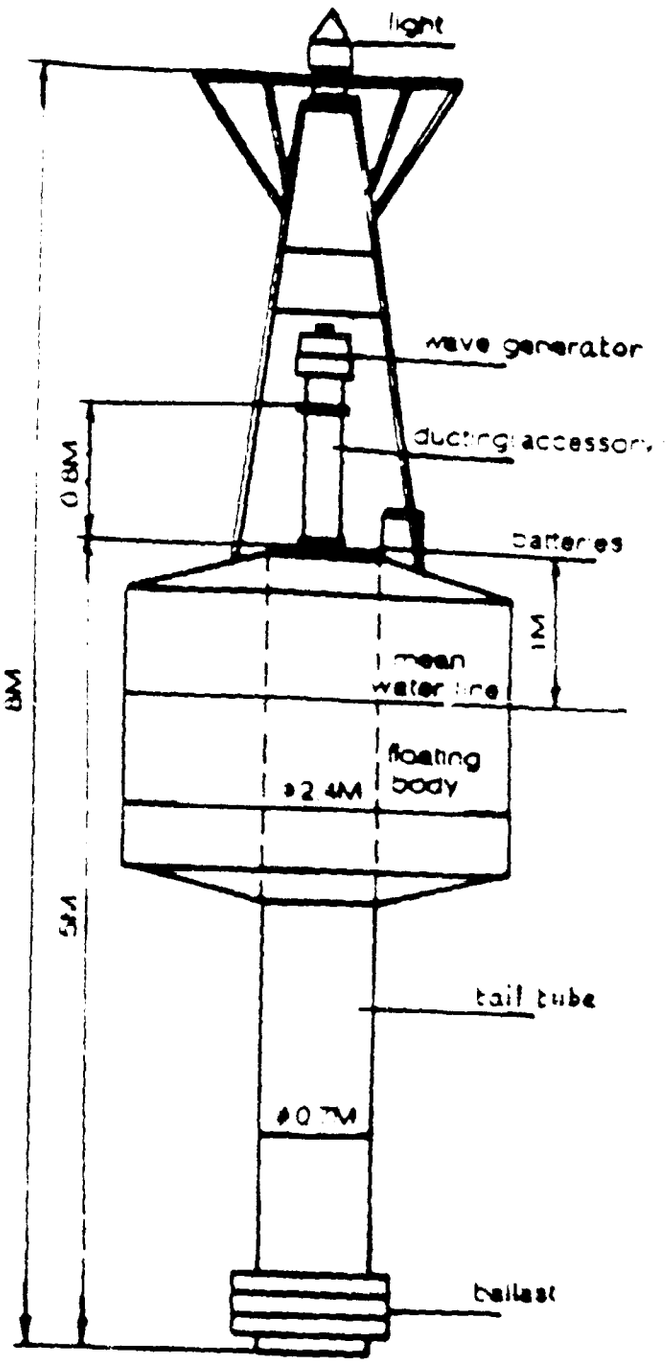
TRANSPORTS CANADA
GARDE CÔTIÈRE CANADIENNE

VARIABLE BUOYANCY
FIBREGLASS SPAR
"STARRATT" TYPE

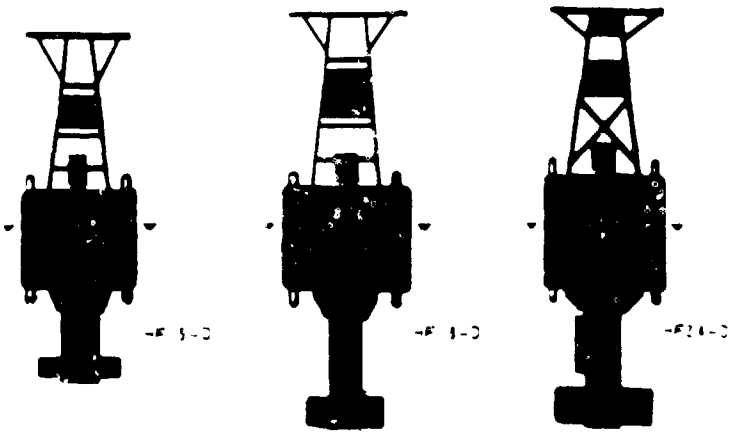
BOUÉE ÉPAR
EN FIBRE DE VERRE
(FLOTTABILITÉ VARIABLE)
TYPE "STARRATT"

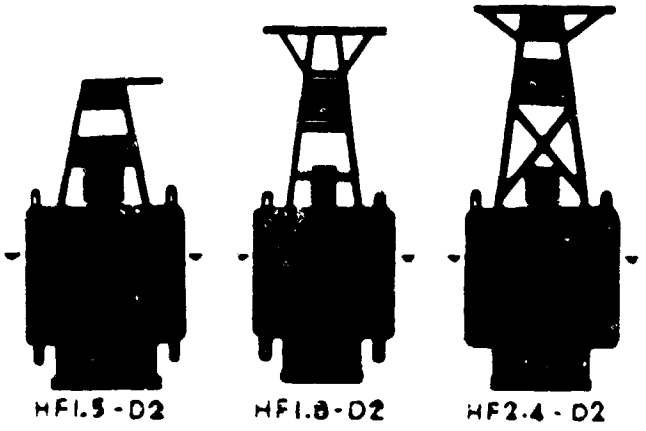
FA - 3000

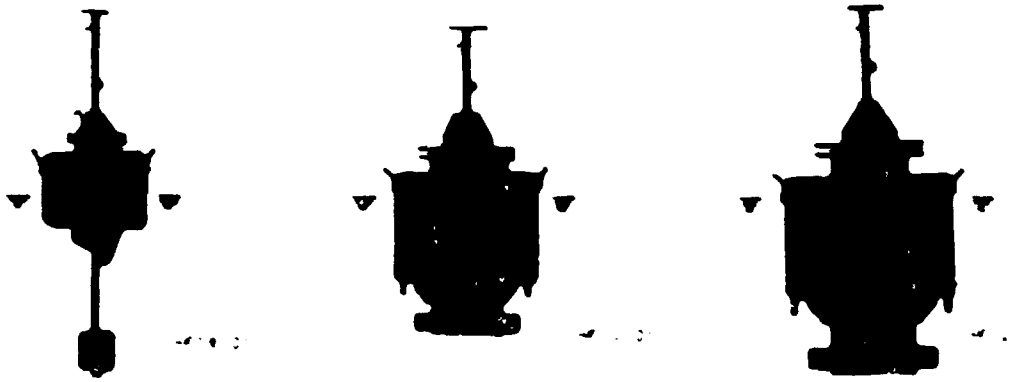
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light
wave generator
ducting accessory
batteries
0.8M
1M
8M
mean
water line
floating
body
ø2.4M
5M
tail tube
ø0.7M
ballast

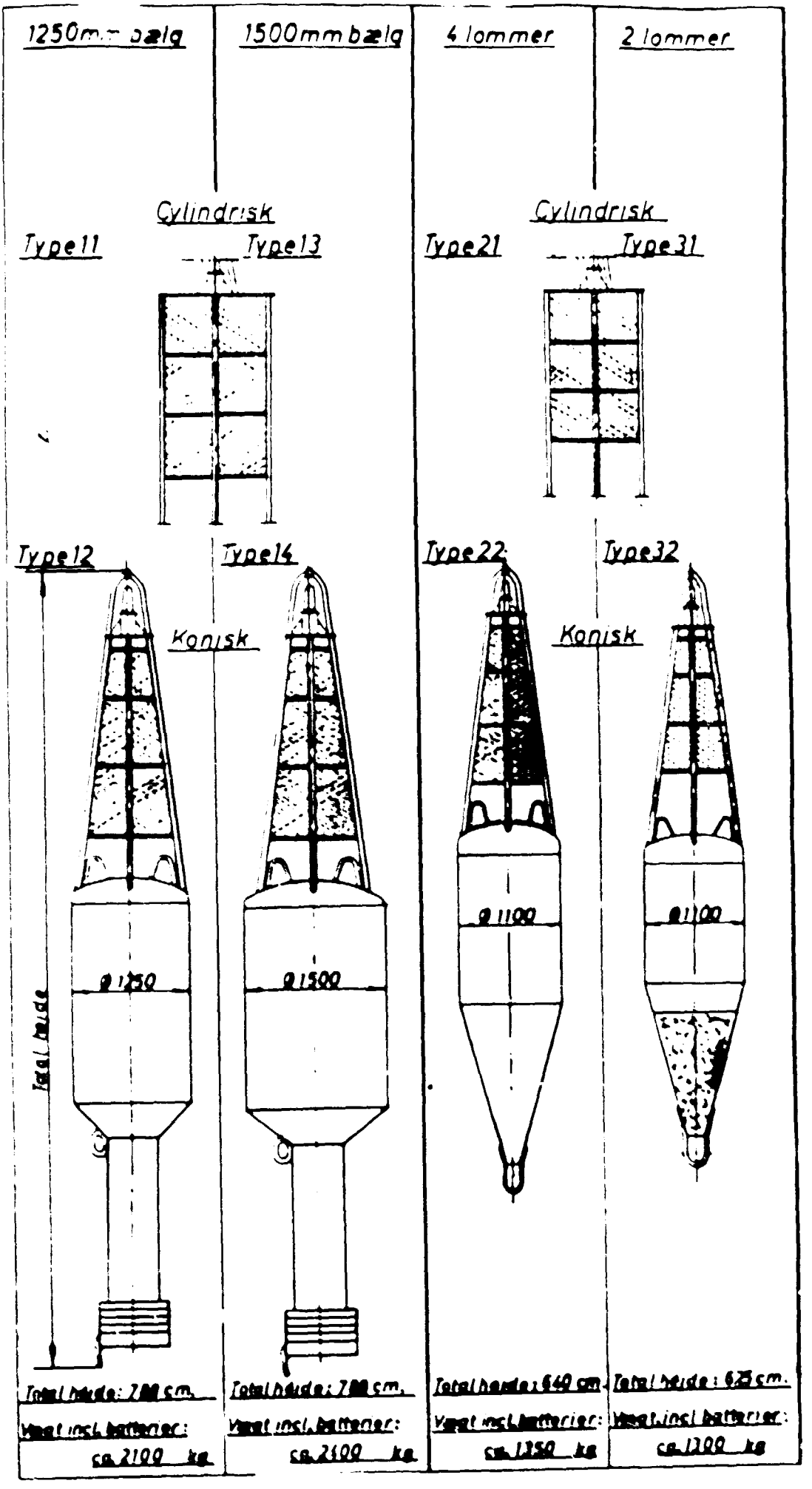
CHINA MFG [illegible]





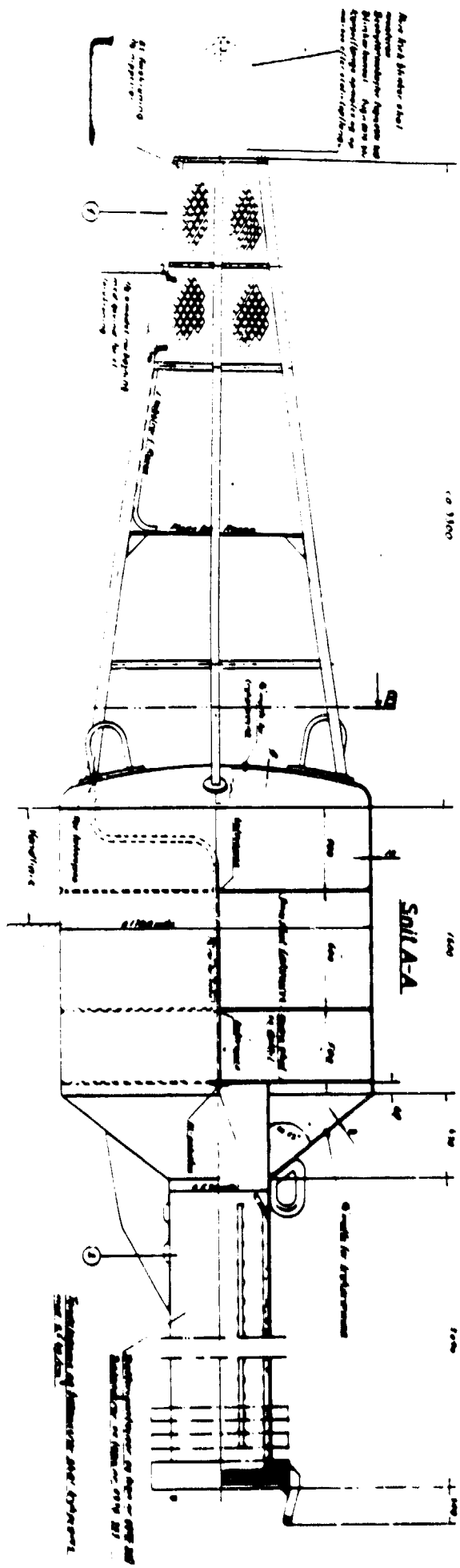


CHINA MFG 1-2



DENMARK - 10 DENMARK - 11 DENMARK - 12 DENMARK - 13

DENMARK - 1 DENMARK - 2 DENMARK - 3 DENMARK - 4

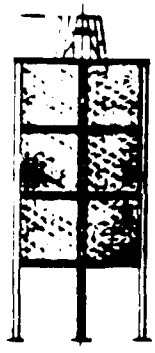


DENMARK - 2A

Ændret 4 lommer

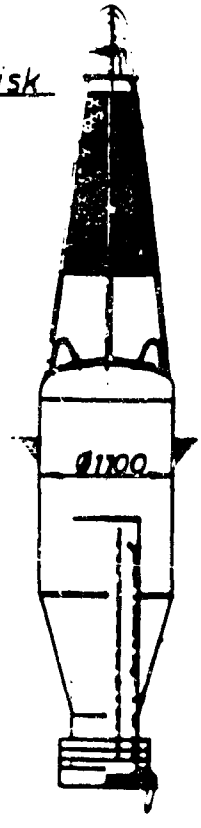
Cylindrisk

Type 25



Type 26

Konisk

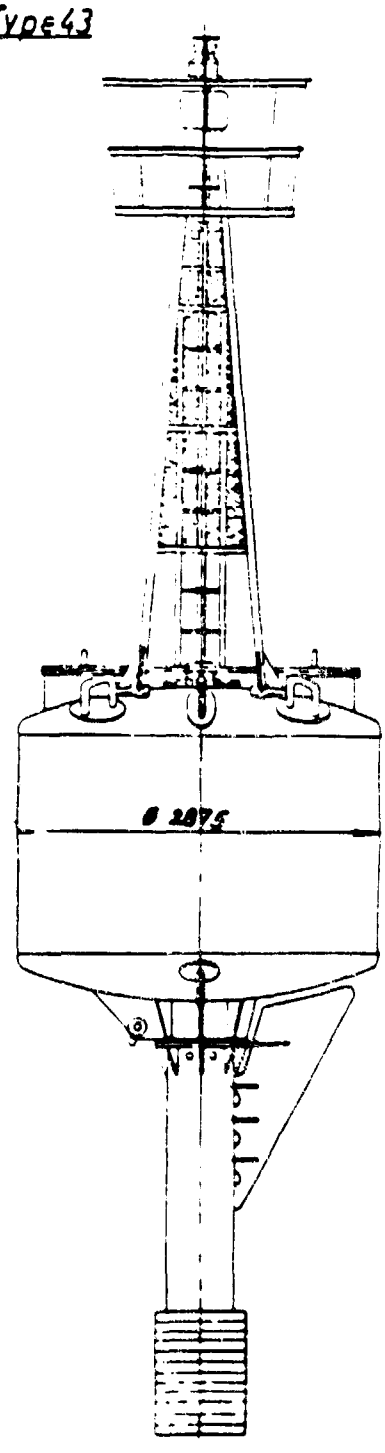


Totalhøjde: 620 cm.

Vægt incl. batterier:
ca. 1800 kg

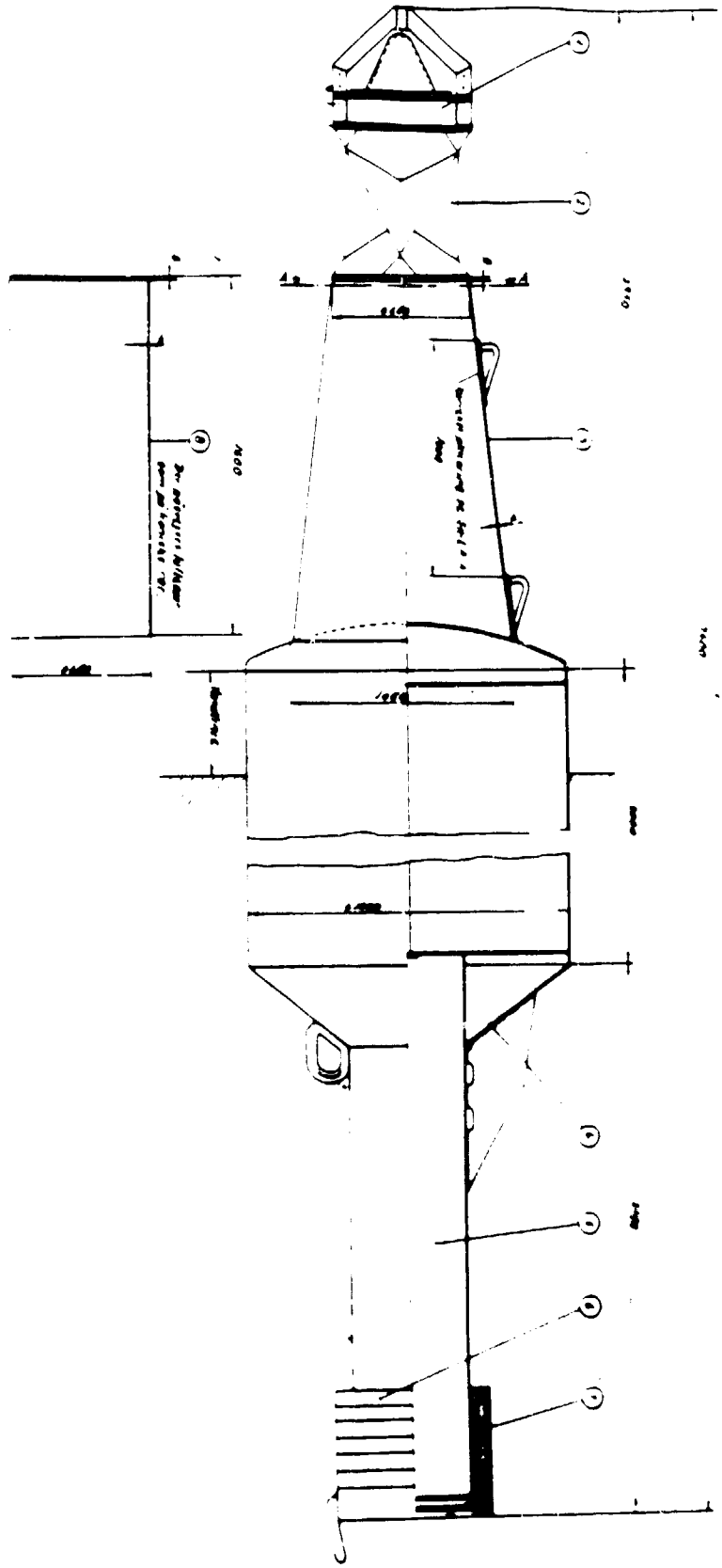
Tønde for dybt og uroligt vand

Type 43



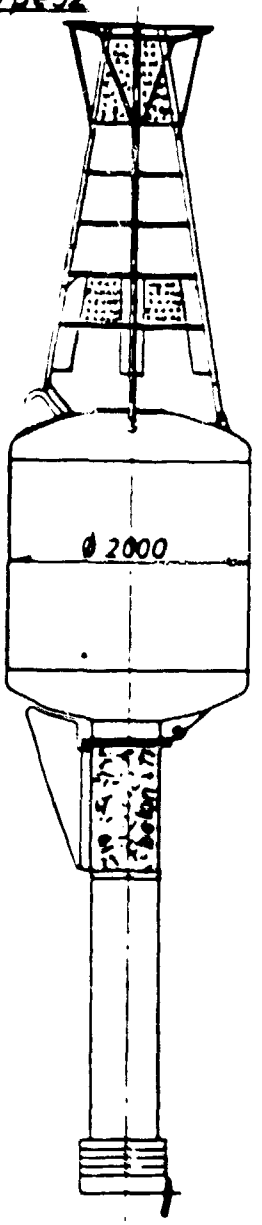
Totalhøjde: 1055 cm.

Vægt incl. batterier:
ca. 8000 kg



Ændr. Vølund tønde

Type 52



Højder forskellige-
her angives: længste

Total højde: 1000 cm.

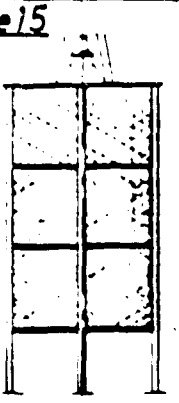
Vægt incl. batterier:
ca. 1 kg

DENMARK - 7

Ændret Drogden tønde

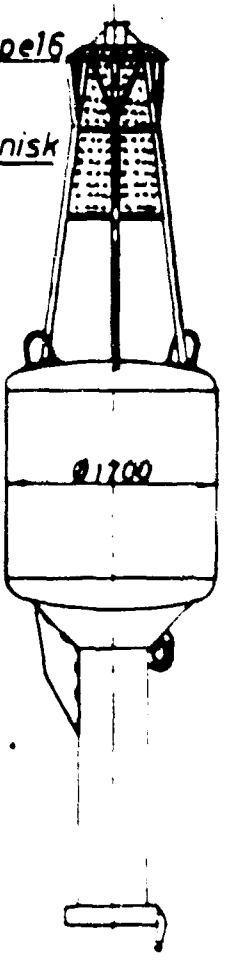
Cylindrisk

Type 15



Type 16

Konisk



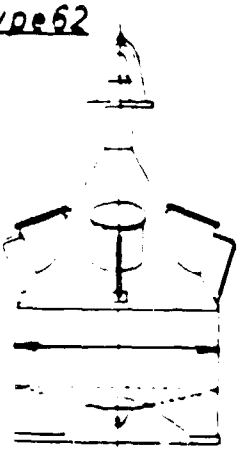
Total højde: 760 cm.

Vægt incl. batterier:
ca. 2100 kg

DENMARK - 15

Tønde for lavt vand

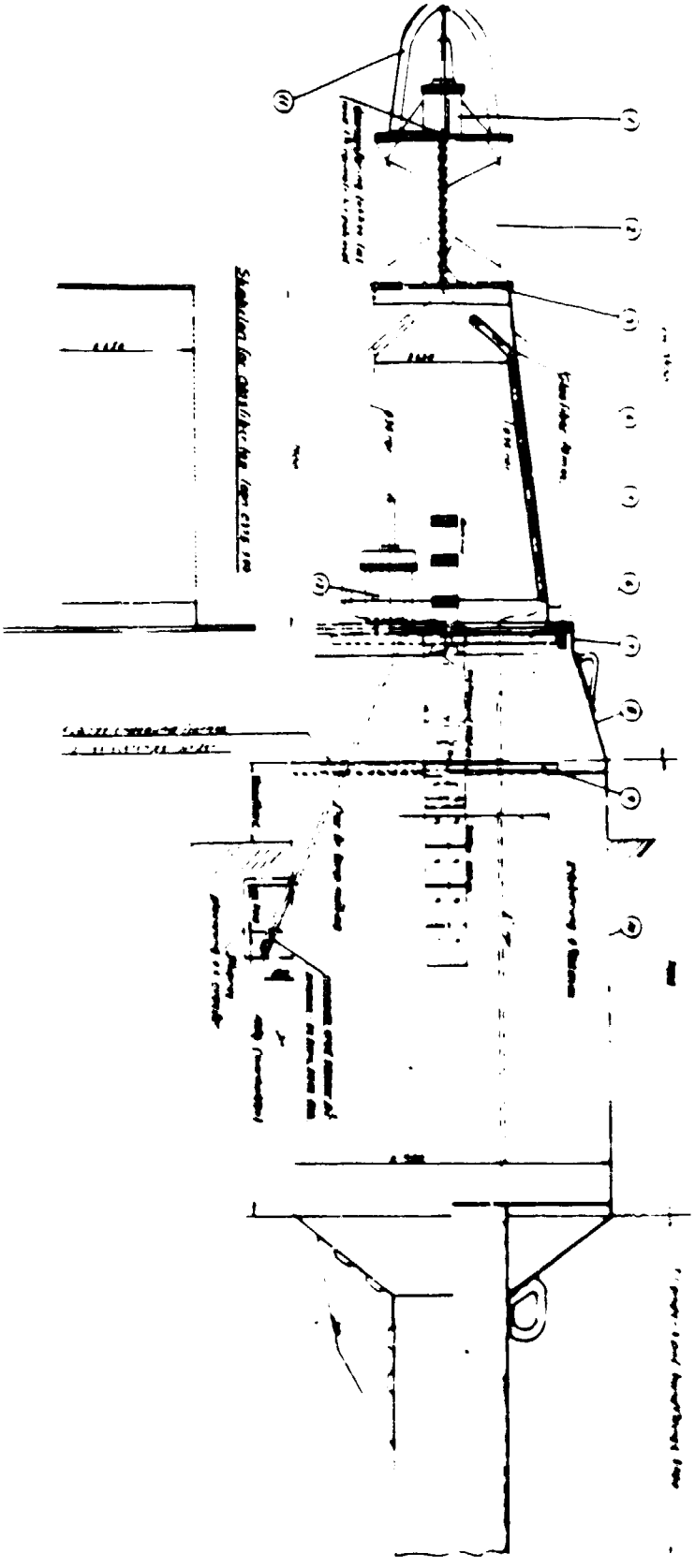
Type 62



Total højde: 272 cm.

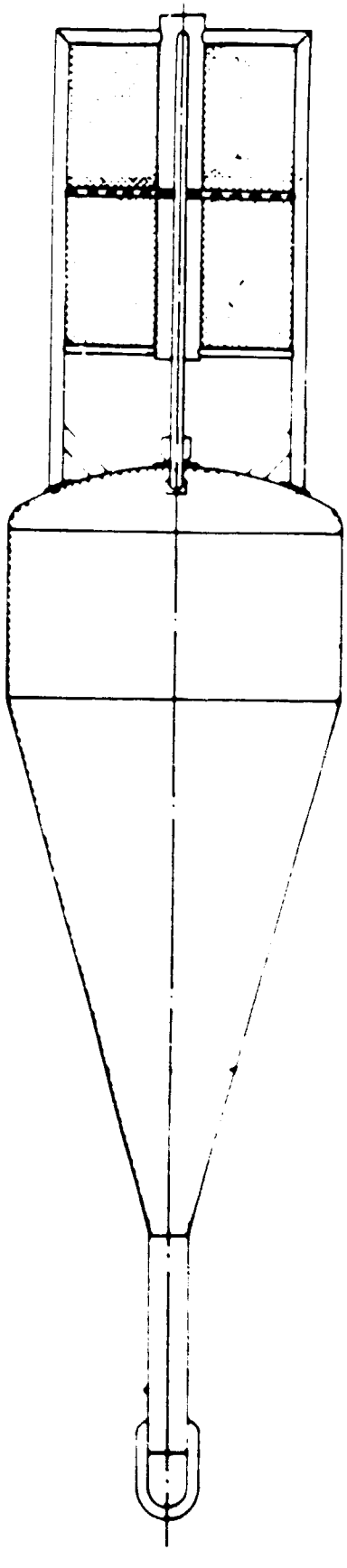
Vægt incl. batterier:
ca. 1300 kg

DENMARK - 9

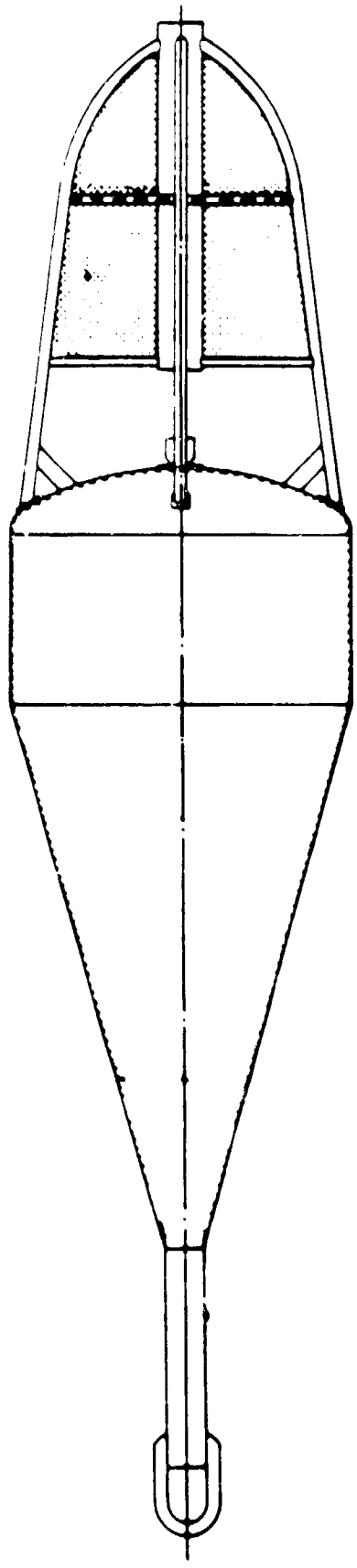


FERNVAGER I TYPE C

CAN

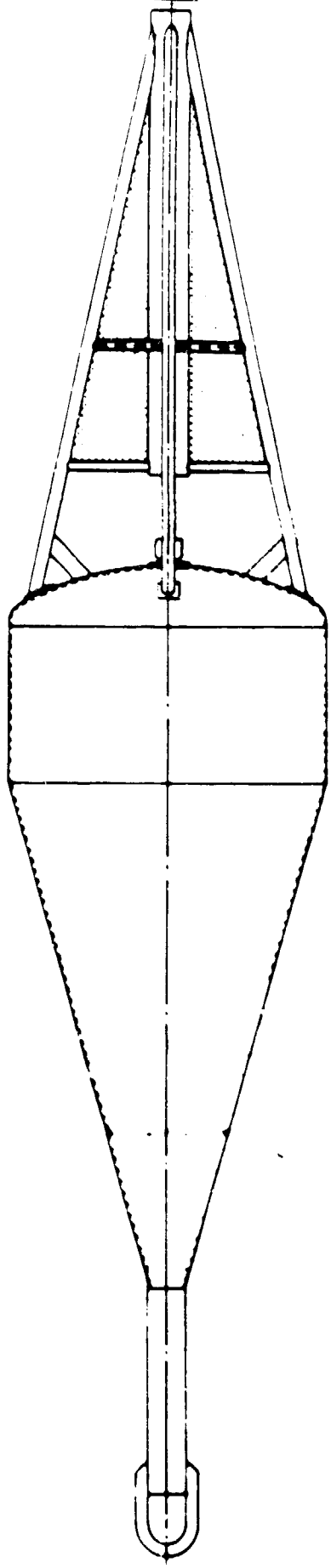


JERNVAGER I TYPE K
CONE



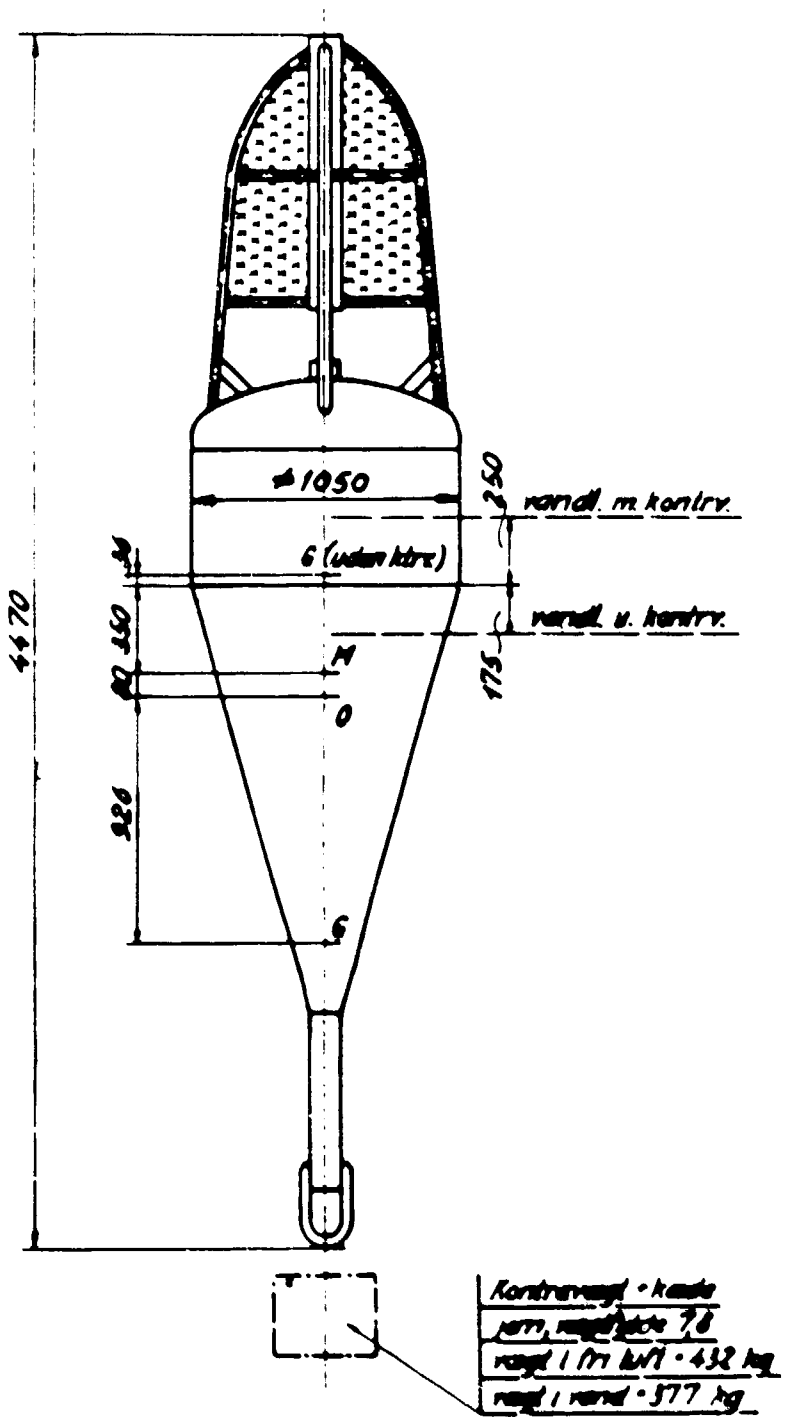
JERNVAGER I TYPE S

PILL



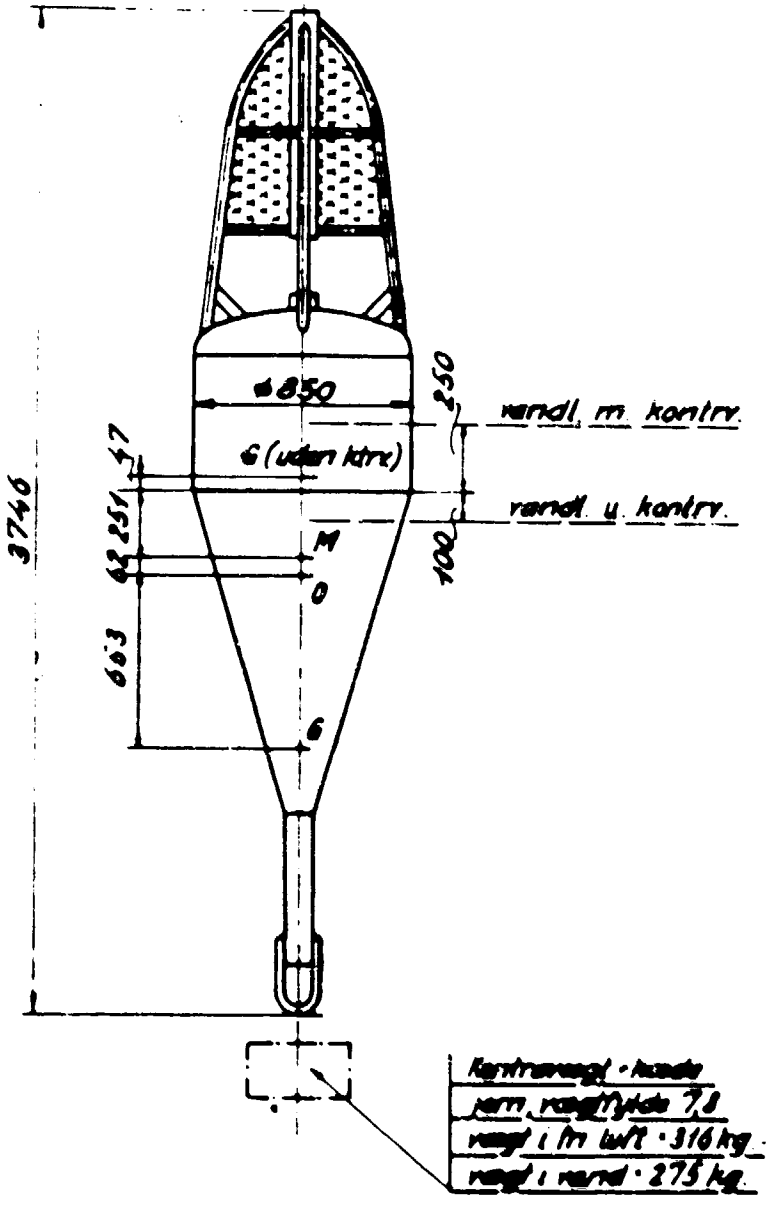
Vager I

(vægt ca. 365 kg.)



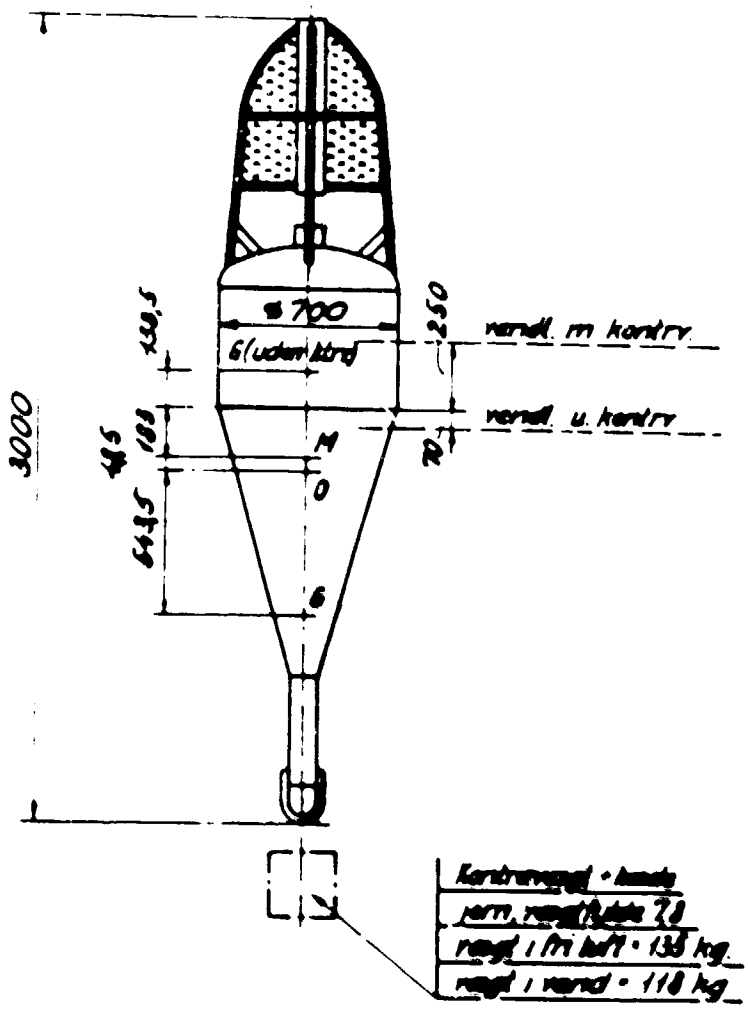
Vager II

(vægt ca. 220 kg.)



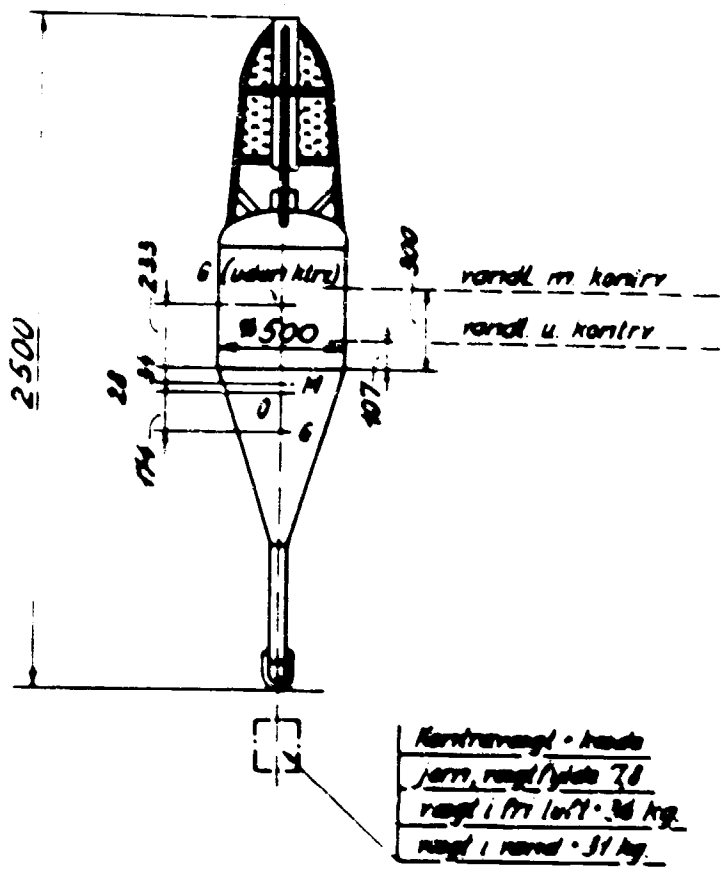
Vager III

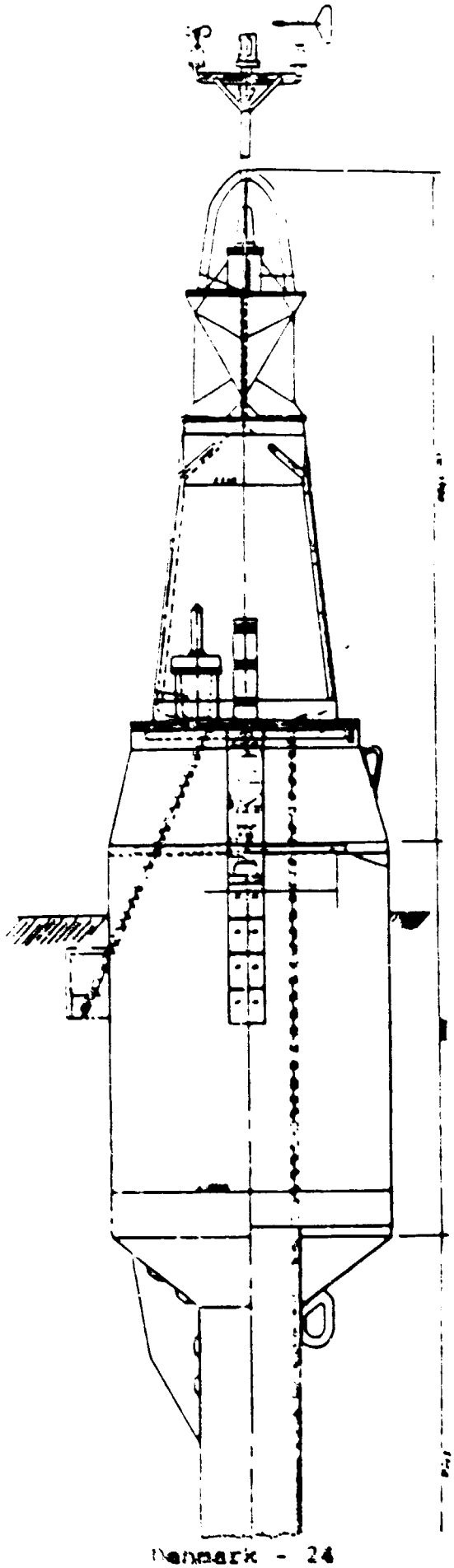
(vægt ca. 128 kg.)



Vager IV

(vægt ca. 77 kg)





HIGH FOCAL PLANE BUOY

WITH 375mm DALEN LIGHT & AUTOMATIC ELECTRIC POWERED FOG SIGNAL

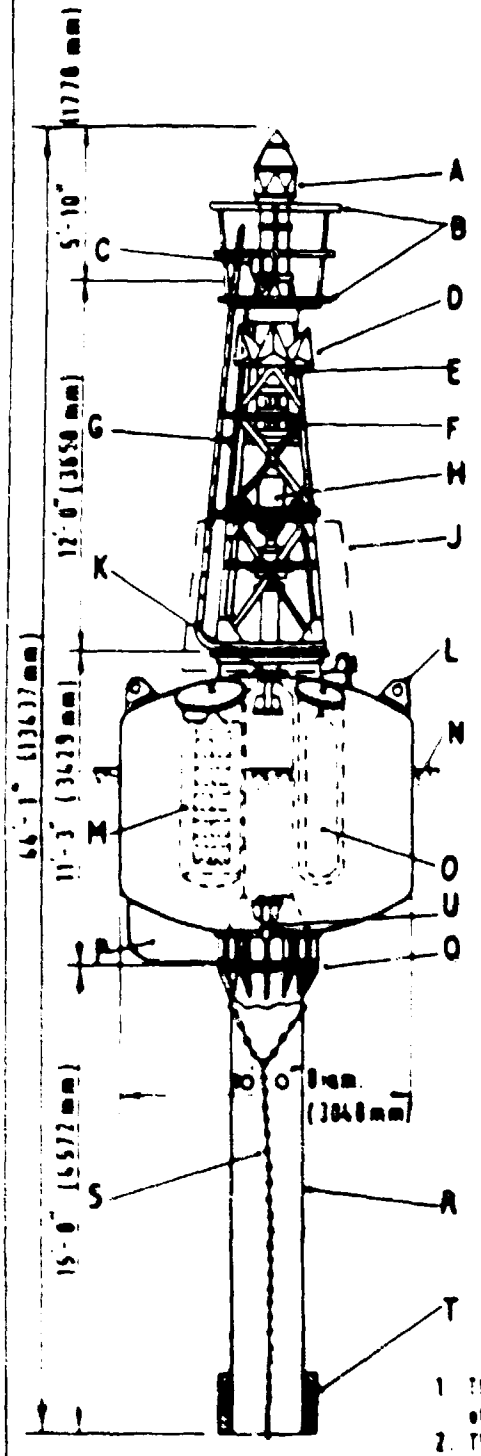


FIG. 1. ELEVATION OF BUOY

A A G A. 375 mm Dalen Lantern
B Gallery & Gallery Rail
C Beck Type Valve
D A G A 6 Radar Reflectors
E Power Control Unit
F Electric Powered Fog Signal
G Stop Valve
H Air Whistle
J Batwings (Fitted as Required)
K Air Tube
L Lifting Eyes
M Battery Packs (2)
N Water Line
O Acetylene Gas Cylinders (2)
P Plate Rudder
Q Tube Connection
R Tail Tube
S Anti-Fouling Chain
T Ballast Weight
U Bridle Mooring Eyes

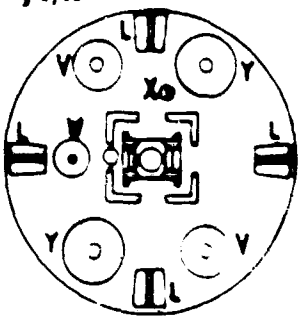


FIG. 2. PLAN OF BODY BODY

V Acetylene Cylinder Pockets, each carrying 1-A 138 Cylinder
W Manhole.
X Acetylene Back Valve
L Lifting Eyes
Y Battery Pack Pockets

1. The whistle (H) is operated by air forced up the tube by the motion of the buoy
2. The Anti-Fouling Chain (S) swings freely inside the tube preventing settlement of Marine Growth
3. Mooring Details have been omitted for clarity and will be found under Buoy Moorings.

Tail Tube length	15'-0"	4572 mm
Body	11'-3"	3429 mm
Lamp Trestle	12'-0"	3658 mm
Lamp	5'-10"	1778 mm
Overall Length	44'-1"	13437 mm

STATIONS

CROTOY

BARROW DEEP CHANNELS

WEIGHT, WHEN COMPLETE 11 TONS 7 CWTS (11532 kg)

HIGH FOCAL PLANE BUOY

ACETYLENE GAS BUOY WITH LIGHT, WHISTLE & CO_2 AUTOMATIC BELL.

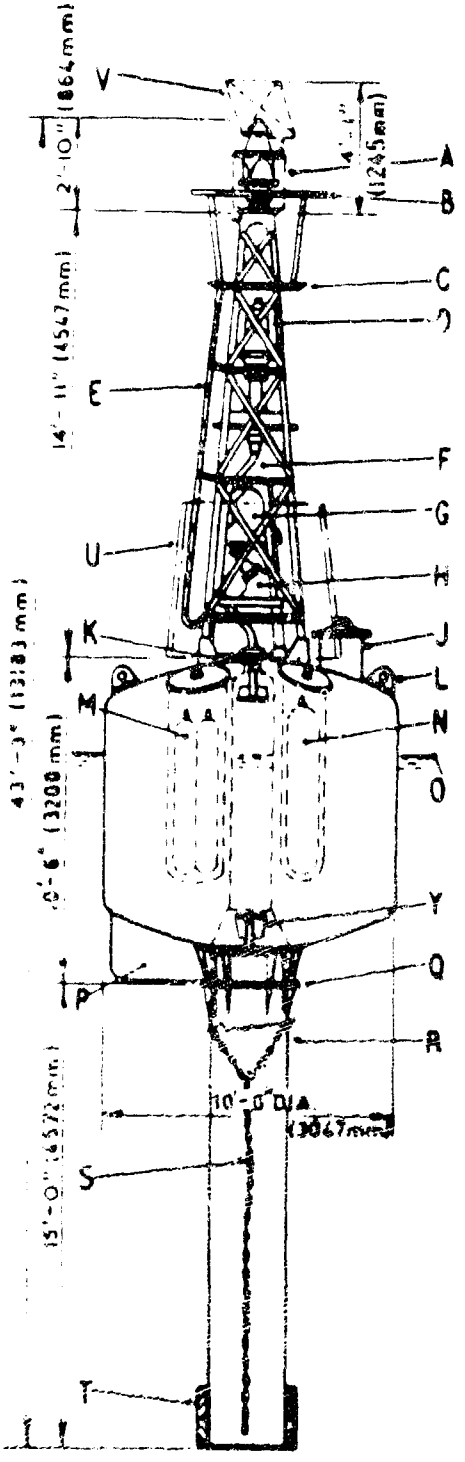


FIG. 1.

FIG. 1. ELEVATION OF BUOY.

A Lantern.
B Gallery Rail.
C Gallery
D Air Whistle.
E Ladder.
F Air Whistle Pipe
G 3½ cwt Bell.
H Automatic Bell Striker.
J CO_2 Control Unit.
K Air Tube.
L Lifting Eyes.
M CO_2 Cylinders. [6 No.]
N Acetylene Cylinders [2 No.]
O Water Line.
P Plate Rudder.
Q Tail Tube Connection.
R Tail Tube.
S Anti-Fouling Chain
T Ballast Weight.
U Batwings [Fitted as Required]
V Radar Reflector & Hinged Mounting
Y Bridle mooring eyes.

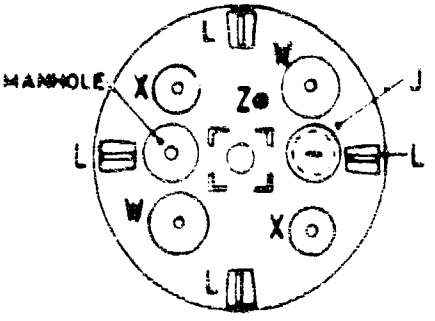


FIG. 2. PLAN OF BUOY BODY

J CO_2 Control Unit.
L Lifting eyes.
W CO_2 Cylinder Pockets, each carrying 3, cc 58 Cylinders
X Acetylene Cylinder Pockets, each carrying 1-A130 Cylinder.
Z Acetylene Back Valve

1. The whistle [D] is operated by air forced up the tube by the motion of the buoy
2. The Anti Fouling Chain [S] swings freely inside the tube preventing settlement of Marine Growth.
3. Mooring Details have been omitted for clarity and will be found under Buoy Moorings.

Tail Tube length	15'-0"	4572 mm
Body	10'-6"	3200 mm
Lamp Trestle	14'-11"	4547 mm
Lamp	2'-10"	864 mm
Overall Length	43'-3"	13183 mm

WEIGHT WHEN COMPLETE 18 3/4 TONS 18922 kg

HIGH FOCAL PLANE BUOY

WITH WHISTLE AND OR WAVE ACTUATED BELL ALTERNATIVE

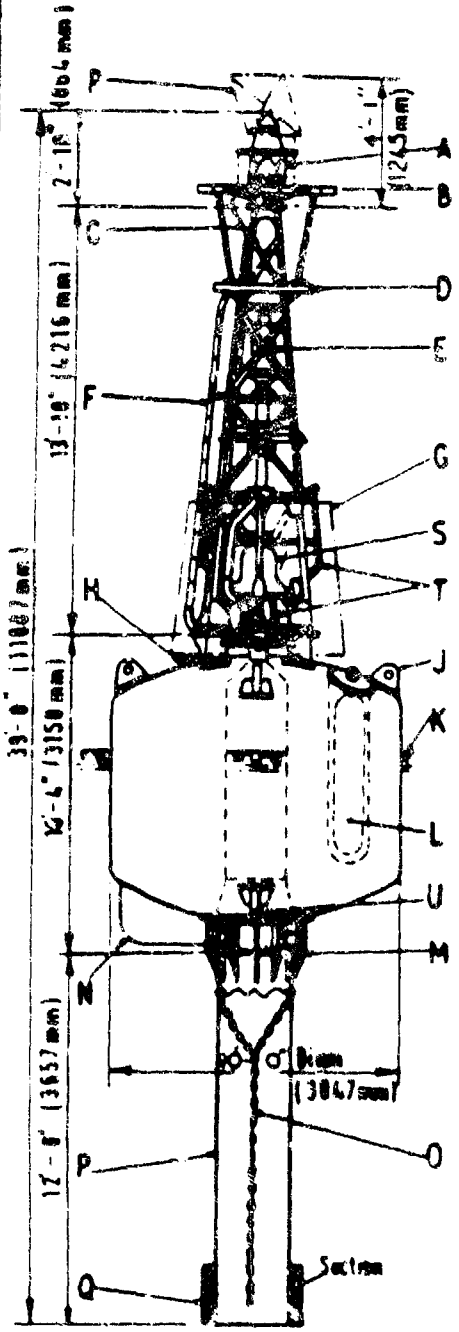


FIG. 1.

FIG. 1. ELEVATION OF BUOY

A Lantern.
B Gallery Rail.
C Gas Supply Pipe.
D Gallery.
E Air Whistle.
F Ladder
G Gatwings {Can, Conical or Spherical shape Fitted as Required.
H Gas Back Valve.
J Lifting Eyes.
K Water line.
L Acetylene Gas Cylinder Pockets (4 No.)
M Tail Tube Connection.
N Plate Rudder.
O Anti-Fouling Chain.
P Tail Tube
Q Ballast Weight.
R Radar Reflector on Hinged Mounting
S Wave Actuated Bell {Fitted when specially required.
T Bell Fittings.
U Bridle Mooring Eyes.

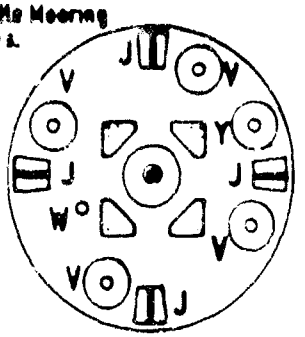


FIG. 2. PLAN OF BUOY BODY

V Acetylene Cylinder Pockets each carrying 1-A 138 Cylinder
W Acetylene Back Valve.
J Lifting Eyes.
Y Manhole.

1. The whistle [E] is operated by air forced up the tube by the motion of the buoy.
2. The Anti-Fouling Chain [O] swings freely inside the tube preventing settlement of Marine Growth.
3. Mooring Details have been omitted for clarity and will be found under Buoy Moorings.

Tail Tube length	12'-8"	3857 mm
Body	18'-4"	3158 mm
Lamp Trestle	13'-10"	4216 mm
Lamp	2'-10"	864 mm
Overall Length	35'-8"	11887 mm

WEIGHT WHEN COMPLETE 9 TONS. 9144kg.

CARDINAL CLASS 1 BUOY

WITH 375 mm DALEN LIGHT, LIHA 600 ELECTRIC FOG SIGNAL, WAVE ACTUATED BELL OR WHISTLE

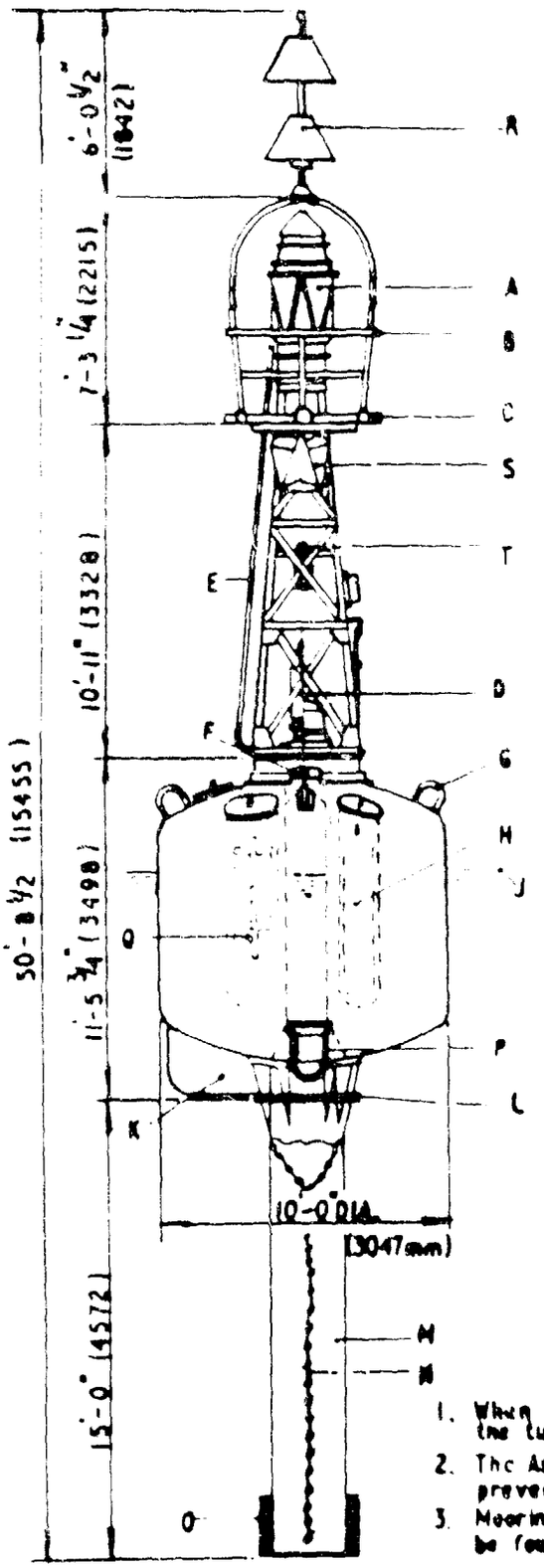


FIG. 1

FIG. 1 ELEVATION OF BUOY

A Lantern 375mm.
B Gallery Rail
C Gallery
D Air Whistle or Wave Actuated Bell.
E Ladder
F Air Tube
G Lifting Eyes
H Acetylene Cylinders (2 No)
J Water Line
K Plate Rudder
L Tail Tube Connection
M Tail Tube
N Anti Fouling Chain
O Ballast Weight
P Bridle Mooring Eyes
Q Electric Battery Pockets (2 No.)
R Topmark
S Radar Reflector
T AGA LIHA 600 Fog Signal

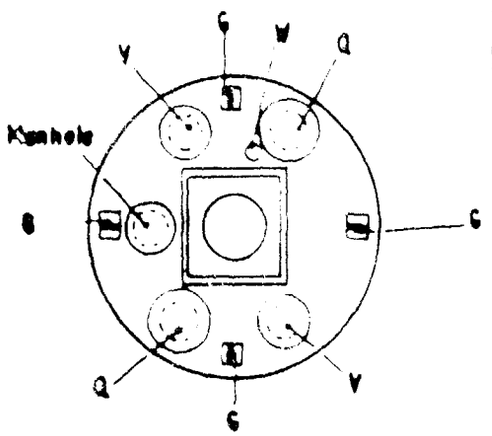


FIG. 2 PLAN OF BUOY BODY

G LIFTING Eyes
V Acetylene Cylinder Pockets each carrying 1-A130 Cylinder
W Dock Valve Acetylene
Q Electric Battery Pockets

1. When fitted the whistle [D] is operated by air forced up the tube by the motion of the buoy.
2. The Anti Fouling Chain[N] swings freely inside the tube preventing settlement of Marine Growth.
3. Mooring Details have been omitted for clarity and will be found under Buoy Moorings.

Tail Tube Length	15'-0"	4572 mm
Body	11'-5¾"	3498mm
Lamp Trestle	10'-11"	3328mm
Gallery	7'-3¼"	2215mm
Topmark	6'-0½"	1842mm
Overall Length	50'-8½"	15455mm

WEIGHT WHEN COMPLETE 10 Tons 6 cwts (10465 kg)

CARDINAL CLASS I BUOY

ACETYLENE GAS BUOY WITH LIGHT WHISTLE AND WAVE ACTUATED BELL OR LIHA 600 ELECTRIC FOG SIGNAL

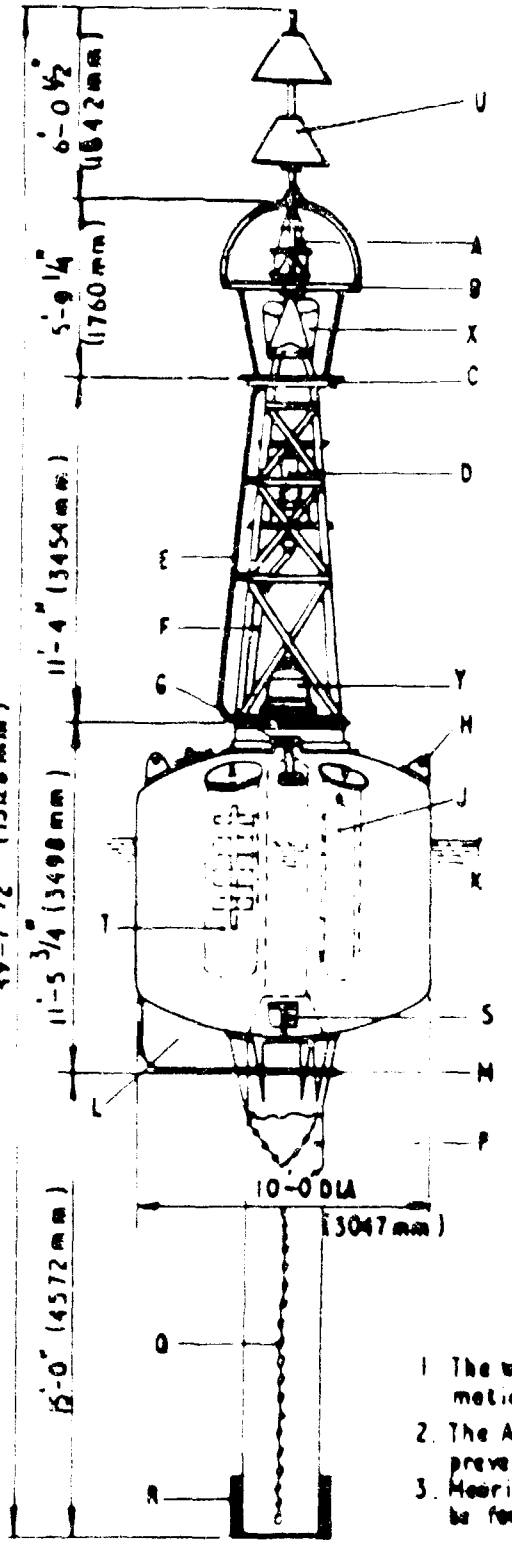


FIG. 1 ELEVATION OF BUOY

A Lantern 200mm
B Gallery Rail
C Gallery
D Air Whistle or AGA LIHA 600 Fog Signal
E Ladder
F Air Whistle Pipe
G Air Tube
H Lifting Eyes
J Acetylene Cylinders [2 No.]
K Water Line
L Plate Rudder
M Tail Tube Connection
P Tail Tube
Q Anti Fouling Chain
R Ballast Weight
S Bridle Mooring Eyes
T Electric Battery Pockets [2 No.]
U. Topmark
X Radar Reflector
Y Wave Actuated Bell

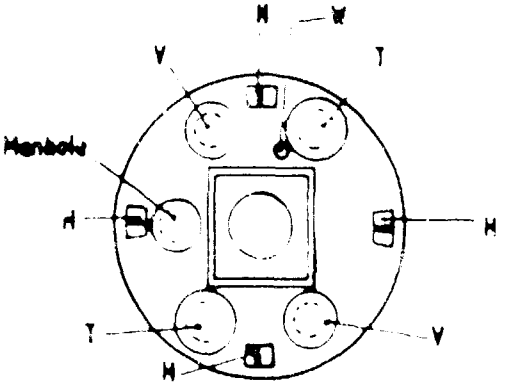


FIG. 2 PLAN OF BUOY BODY

H. Lifting Eyes
V. Acetylene Cylinder Pockets each carrying 1-A130 Cylinder
W. Dock Valve Acetylene
T. Electric Battery Pockets

1. The whistle [D] is operated by air forced up the tube by the motion of the buoy.
2. The Anti Fouling Chain [Q] swings freely inside the tube preventing settlement of Marine Growth
3. Mooring Details have been omitted for clarity and will be found under buoy Moorings.

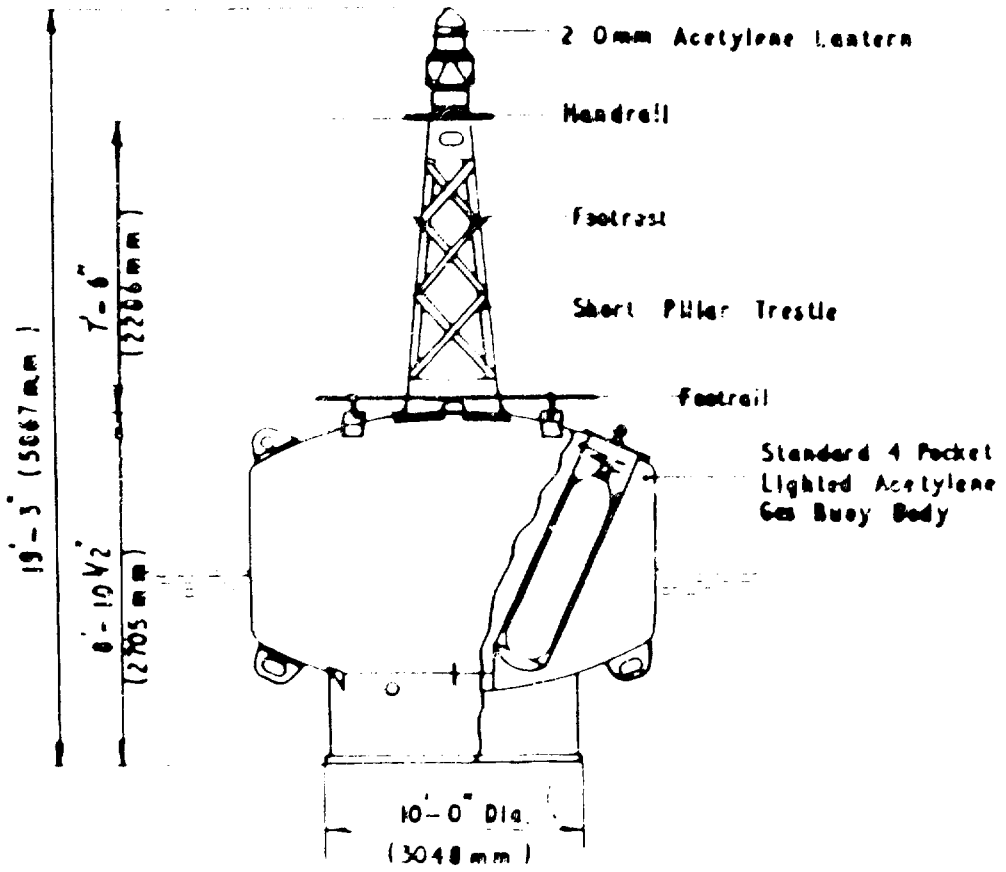
FIG 1

WEIGHT WHEN COMPLETE 10 Tons
(10160 kg.)

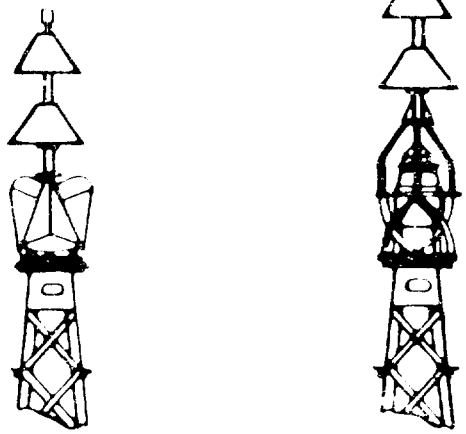
Tail Tube Length	15'-0"	4572 m.m.
Body	11'-5¾"	3498 m.m.
Lamp Trestle	11'-4"	3454 m.m.
Gallery	5'-9¼"	1760 m.m.
Topmark	6'-0½"	1842 m.m.
Overall Length	49'-7½"	15126 m.m.

SHORT PILLAR LIGHTED ACETYLENE GAS BUOY

ALTERNATELY CAN BE FITTED OUT AS CARDINAL CLASS II BUOY WITH (a) RADAR REFLECTOR AND TOPMARK / (b) LANTERN AND TOPMARK

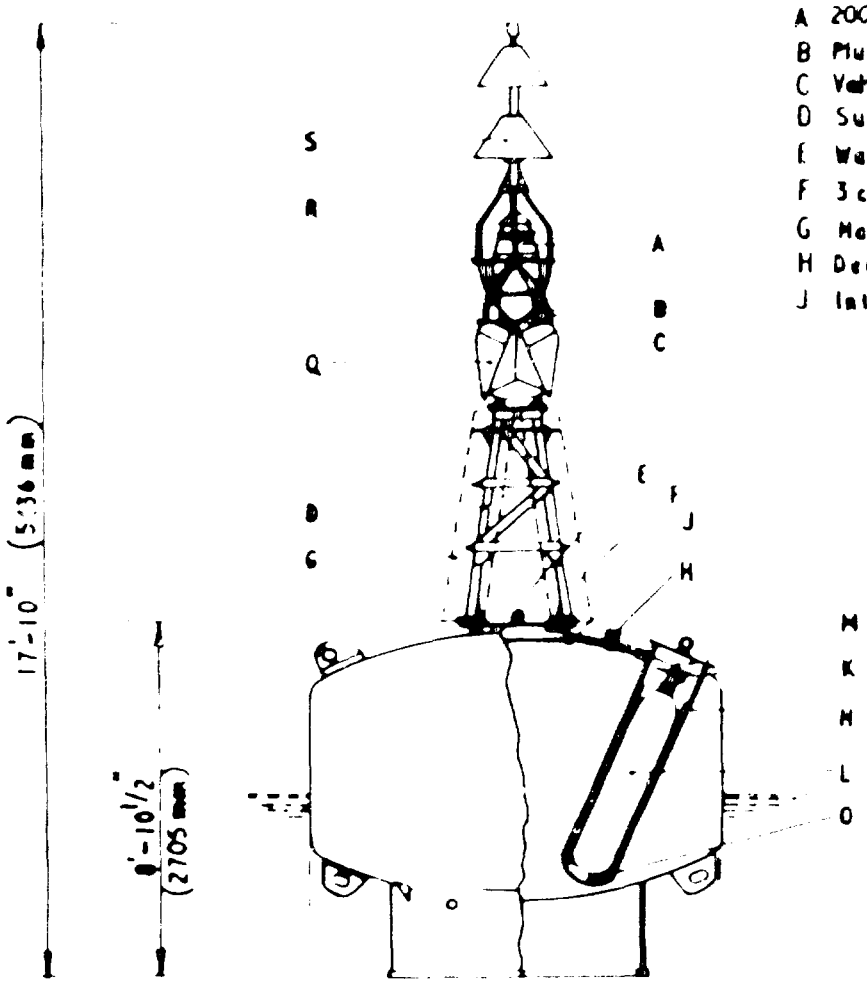


WEIGHT APPROX : 5 Tons 1 cwt. (5131 kg)

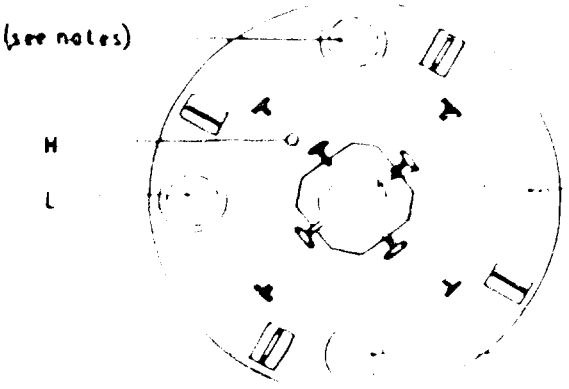


ALTERNATIVE FORMS

CARDINAL CLASS II PILLAR BUOY MK 1. (CAN BE FITTED WITH W/A BELL IF REQUIRED)



A 200MM Lantern
B Plug for pressure gauge
C Valve
D Superstructure
E Wave actuated bell unit } fitted when required
F 3 cwt (153 kg) bell }
G Homeboard
H Deck Valve
J Internal gas supply pipe
K Accumulator coil pipes
L AK 130 Acetylene accumulator
M Valve
N Timber wedges
O Timber seating pad
P Manhole cover
Q Radar reflector
R Topmark support
S Topmark



DECK PLAN

ITEM	WEIGHT Tons	Cwt	Lbs	kg
BUOY BODY (BARE)	4	5	121	4318
BELL UNIT		8	23	408
SUPERSTRUCTURE		1	3	52
TOPMARK			22	10
200mm LANTERN (G.M.)		1	26	53
AK 130 ACCUMULATOR (EACH)		5	6	257

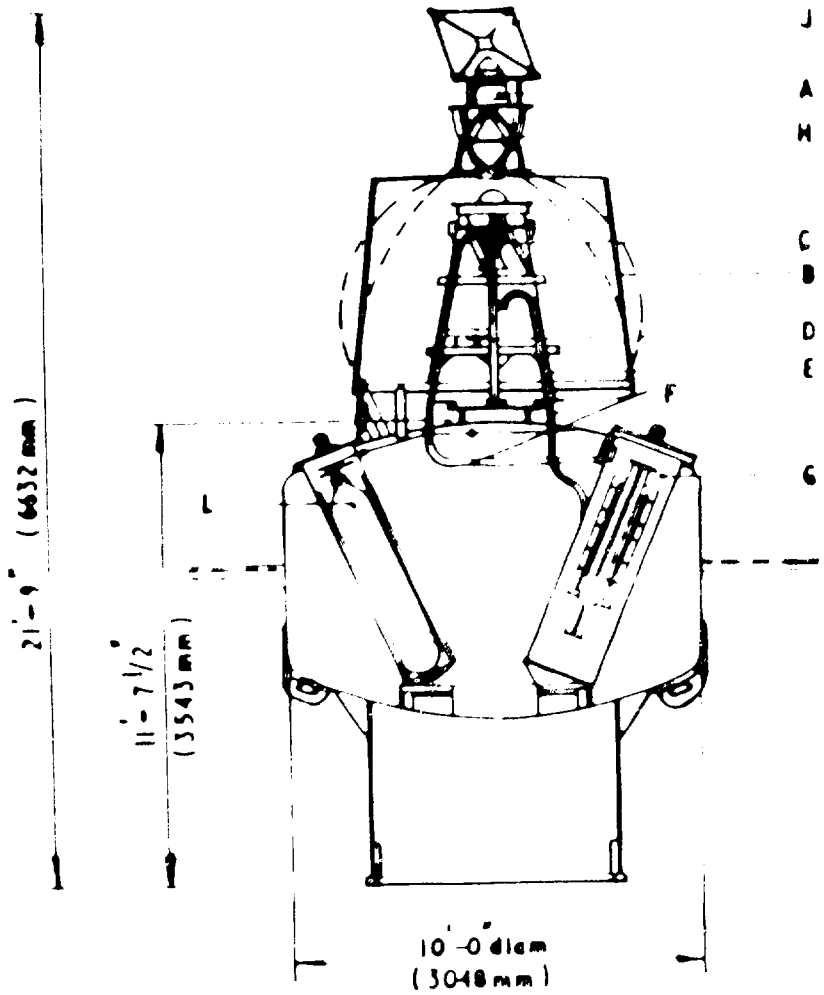
NOTES

2 Acetylene accumulators provide a full years service for normal light characters $(\frac{1}{10})$ proportion

4 Acetylene accumulators may be fitted in the case of Quick Flashing characters

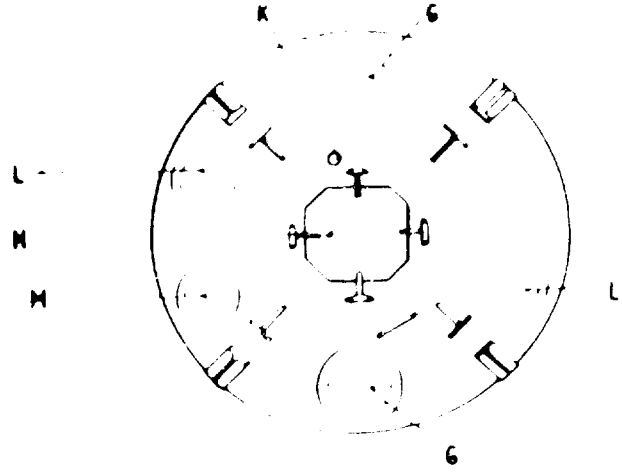
ENGLAND - 1

KEEL TYPE BUOY WITH ACETYLENE LIGHT AND AGA LIHA 600 ELECTRIC FOG SIGNAL



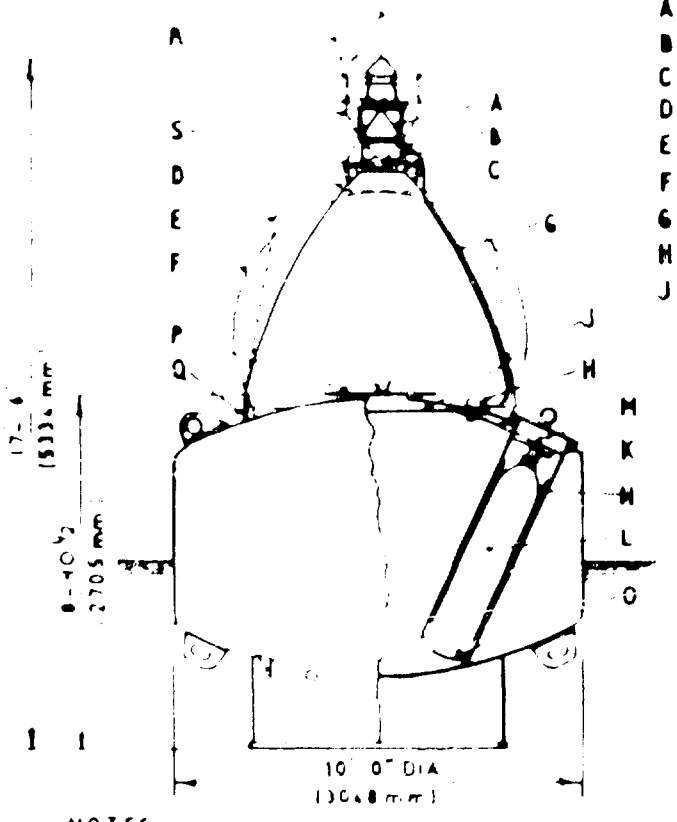
WEIGHT APPROX 7 Tons (7112 kg)

A	200mm Lantern
B	Cage type superstructures
C	AGA LIHA 600 Electric fog signal
D	Fog signal control box
E	Air vent & fog signal support trestle
F	Vent system battery pockets
G	Electric battery pockets (2 No)
H	Helical frame mounting
J	18" Octahedral radar reflector
K	Acetylene deck valve
L	AK130 acetylene accumulators (2 No)
M	Manhole cover
N	Baseplate

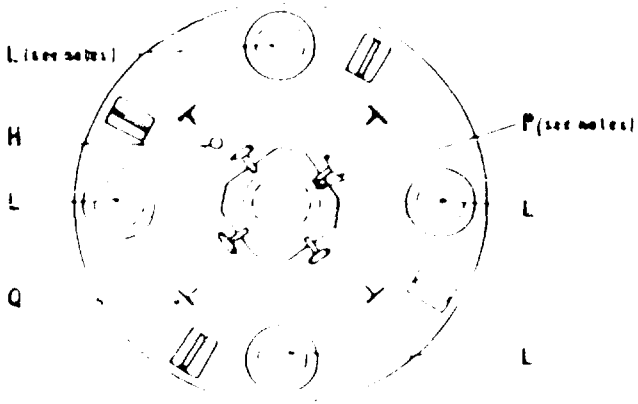


DECK PLAN

STANDARD 4 POCKET LIGHTED ACETYLENE GAS BUOY



A 200 MM Lantern
B Plug for pressure gauge
C Valve
D Conical superstructure
E Can
F Spherical
G Gas supply pipe to Lantern
H Deck Valve
J Internal gas supply pipes
K Accumulator Coil Pipes
L AK 138 Acetylene Accumulator
M Valve
N Timber Wedges
O Timber seating pad
P Manhole Cover
Q Lugs for Cage Type superstructure
R Radar Reflector } Fitted when required
S Hinged Helical Mounting }



DECK PLAN

NOTES

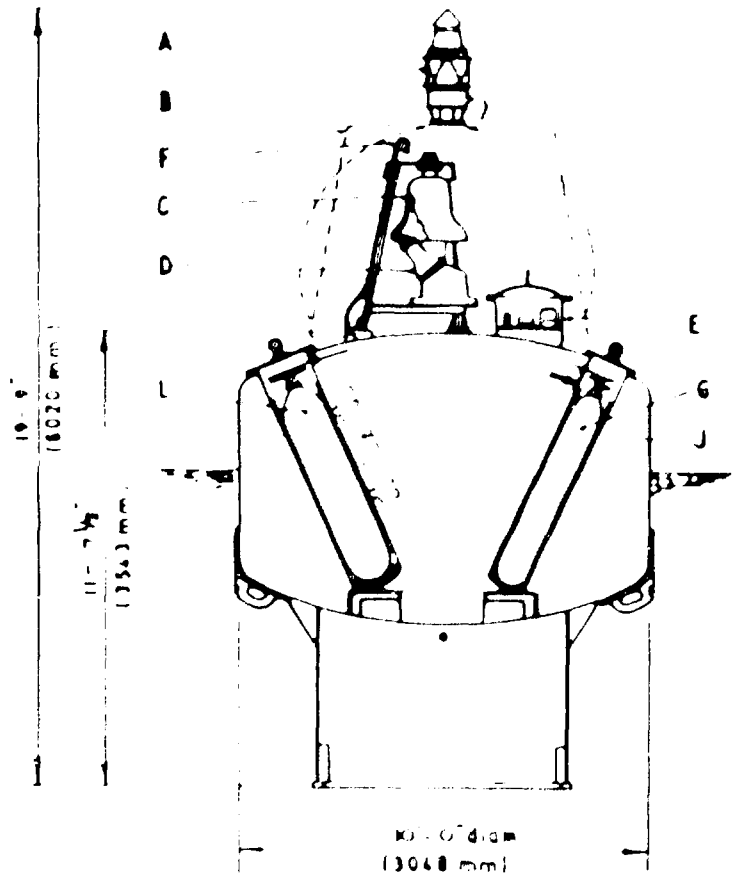
2 Acetylene accumulators provide a full years service for normal light characters ($\frac{1}{10}$ proportion

4 Acetylene accumulators may be fitted in the case of Quick Flashing characters

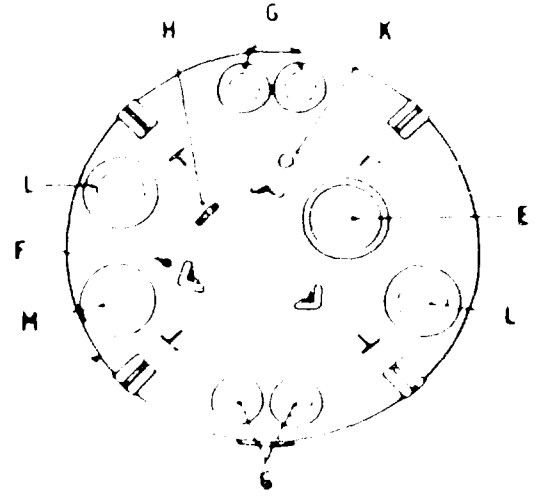
The Buoy body may be fitted with a special manhole cover / base plate for the attachment of a Trestle mounting for Batwing Daymarks and / or a Wave Actuated Bell Unit as alternatives to the standard Cage Type Daymark Superstructures (as shown above) and associated Bell fittings

ITEM	WEIGHT			
	Tons	Cwts	Lbs	kg
BUOY BODY (BARE)	4	5	-	4318
CAN SUPERSTRUCTURE		4	18	211
CONICAL		3	-	152
SPHERICAL		4	-	203
200MM LANTERN		1	26	63
AK 138 ACCUMULATOR (EACH)		5	6	257

KEEL TYPE AUTOMATIC CO_2 BELL BUOY WITH ACETYLENE LIGHT



A	200 mm Lantern
B	Cage type superstructures
C	3½ cwts Bell (trestle mounted)
D	Bell striking mechanism
E	Housing for Bell control mechanism
F	Vent system to CO_2 Cylinder pockets
G	CC 50 CO_2 Cylinders (4 No)
H	Deck connection for emergency CO_2 Cylinder
J	CO_2 gas drier
K	Acetylene deck valve
L	AX 130 acetylene accumulators (2 No)
M	Manhole cover



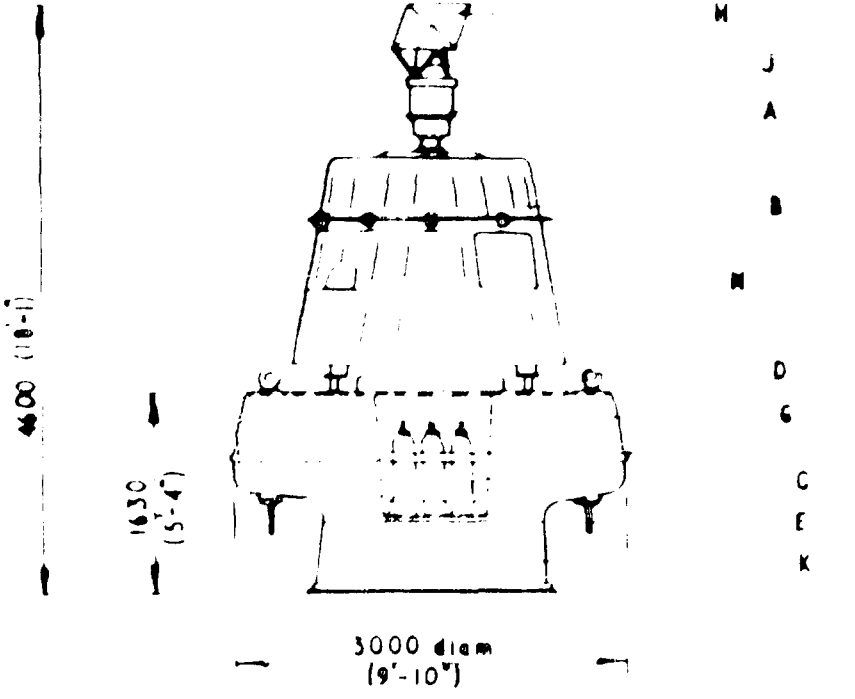
DECK PLAN

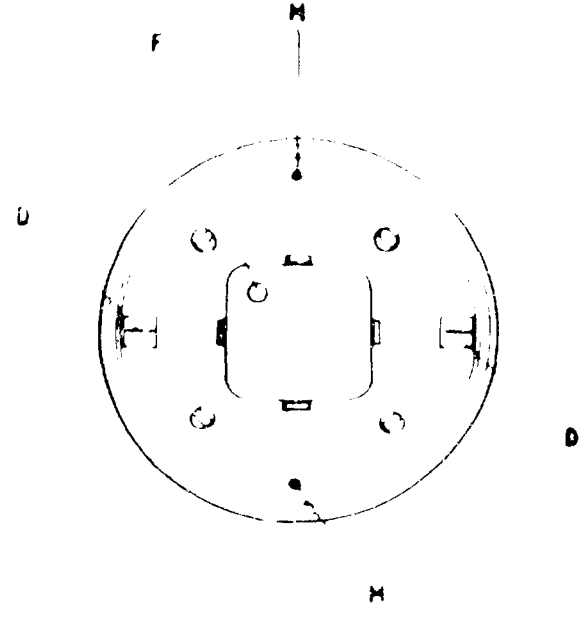
WEIGHT APPROX 7 TONS 8 CWTS (7518 kg) (Ex moorings)

ENGLAND - 33

STANDARD GLASS REINFORCED PLASTIC (G.R.P.)
3 METRE LIGHTED BUOY

A 200mm Lantern (Aluminium)
B Can Cage Type Superstructure (G.R.P.)
C AL 21 Acetylene Accumulators (9 No.)
D Lifting Eyes
E Mooring Eyes
F Acetylene Deck Valve
G Buoy Body (G.R.P.)
H 350mm (14") Octahedral Radar Reflector
J Radar Reflector Mounting
K Apron Keel (G.R.P.)
L Rubber Fender
M Guide Rope Eyebolts
N Handrail

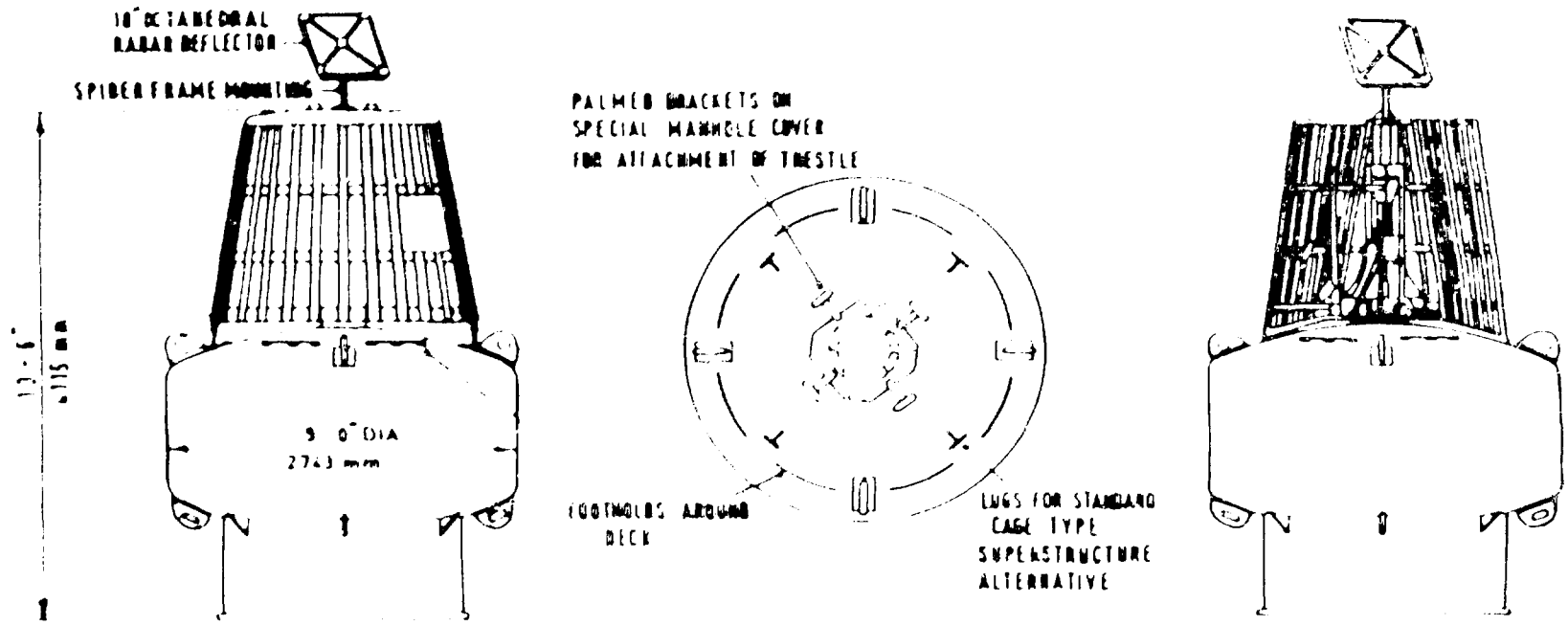




DECK PLAN

9'-0" DIA. GENERAL PURPOSE UNLIGHTED BUOY

FOR USE WITH STANDARD LIGHTED BUOY TYPE CAGE OR BATWING DAYMARKS / WAVE ACTUATED BELL / RADAR REFLECTOR



CAGE TYPE DAYMARK

When required for a wave actuated bell station these superstructures are fitted with bell hammers and the bell is mounted on a stand which is bolted direct to the manhole cover

BATWING TYPE DAYMARK

When required for a bell station a wave actuated bell unit can be bolted direct to the manhole cover

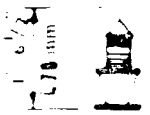
APPROX WEIGHT 3 TONS 3 CWTS 3200 Kg

SMALL ELECTRIC LIGHTED BUOY

"BURY" TYPE

ALTERNATIVE TYPE OF LANTERN

WALLACE & TIERNAN
FA 269 LANTERN (155 MM)
5.0S (2.27kg)



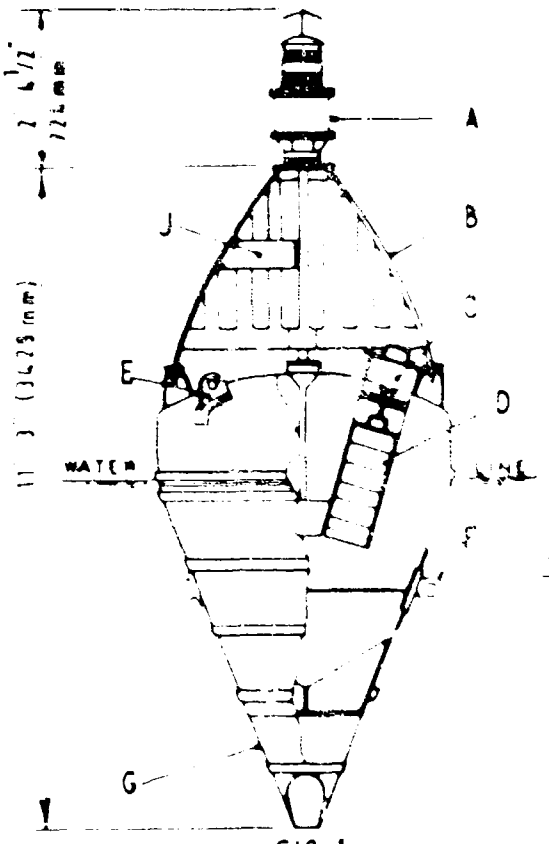


FIG. 1

FIG 1 ELEVATION OF BUOY

A Stone Chance 2F 2S LANTERN (200 MM)
82.0S 28.12kg
B Wing Daymark Superstructure
(Conical, Can, or Spherical)
C Battery Pockets, 2 No
D Battery Packs (90lbs each)
E Lifting Eyes 2 No
F Mooring Eyes
G Cast Iron Ballast Weights
with Chisel Point

NOTE When Required, this Buoy can be fitted with single or bridle mooring eyes
A recessed superstructure is provided to protect the lantern where a Buoy ground at low tide

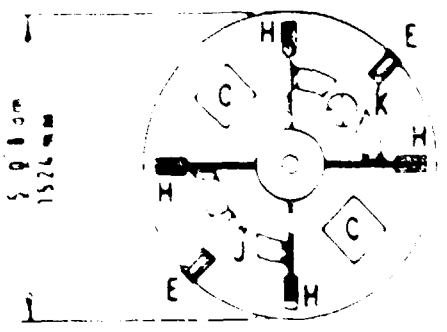


FIG 2

FIG. 2 PLAN OF BUOY BODY

H Superstructure Brackets 4 No
J Name Plate & Buoy Registration Number
K Inspection / Filler Hole & Cover

TOTAL WEIGHT OF COMPLETE ASSEMBLY EXCLUDING MOORINGS APPROX 1 TON 6 1/2 CWTS 1265 Kg

FIBRE GLASS BUOY

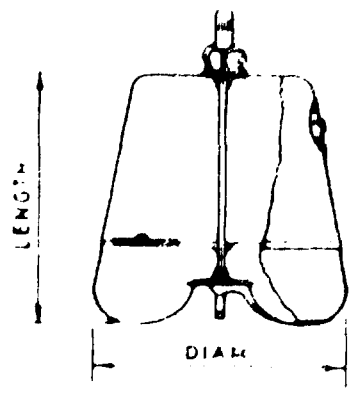
MOTIVATORS TYPE GLASS Y CONICAL

PROFILE OF BUOY

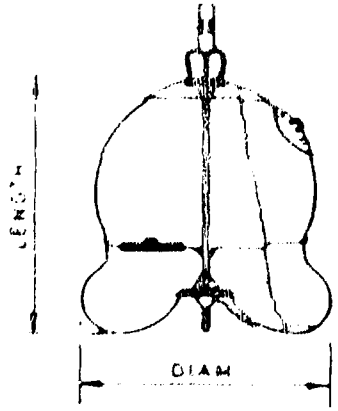
WEIGHT APPROX 420lbs (181kg)

STANDARD UNLIGHTED BUOYS

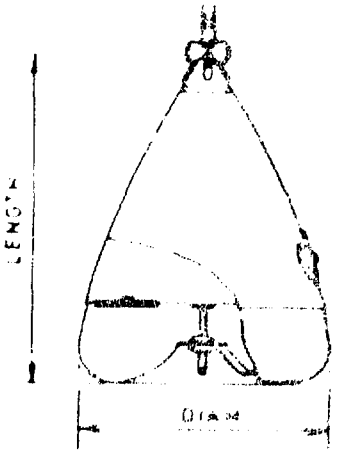
CAN



SPHERICAL



CONICAL

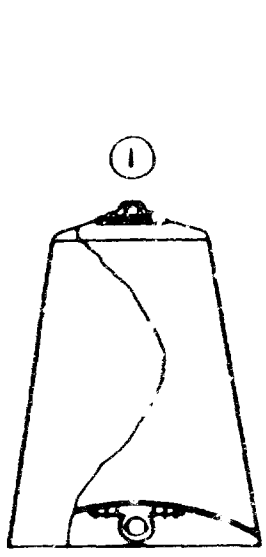


CLASS	CAN					SPHERICAL					CONICAL				
	LENGTH	DIA	WEIGHT Tons	Cwts	Kg	LENGTH	DIA	WEIGHT Tons	Cwts	Kg	LENGTH	DIA	WEIGHT Tons	Cwts	Kg
1 ST	12' 8" 3860mm	12' 0" 3658 mm	3	18	3962	12' 8" 3860 mm	12' 0" 3658 mm	3	13	3708	16' 4" 4978mm	12' 0" 3658mm	3	18	3962
2 ND	10' 6" 3200mm	10' 0" 3048 mm	2	17	2896	10' 6" 3200 mm	10' 0" 3048 mm	2	14	2743	13' 6" 4115 mm	10' 0" 3048 mm	2	16	2845
3 RD	8' 6" 2591 mm	8' 0" 2438 mm	1	16	1829	8' 6" 2591 mm	8' 0" 2438 mm	1	14	1727	10' 10" 3302 mm	8' 0" 2438 mm	1	15	1788
4 TH	6' 4" 1930 mm	6' 0" 1829 mm	1	1	1067	6' 4" 1930 mm	6' 0" 1829 mm	1	1	1067	8' 2" 2419mm	6' 0" 1829 mm	1	1	1067
5 TH	5' 3" 1600 mm	5' 0" 1524 mm	-	16	813	5' 3" 1600 mm	5' 0" 1524 mm	-	15	762	6' 9" 2057mm	5' 0" 1524mm	-	16	813

STANDARD UNLIGHTED BUOYS

SMALL TYPES

(1)



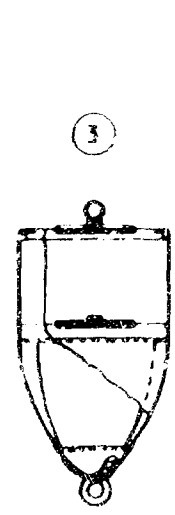
LIGHTVESSEL
WATCH BUOY

(2)



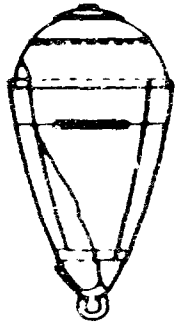
WRECK/NUN BUOY
(RIVER EXE)

(3)



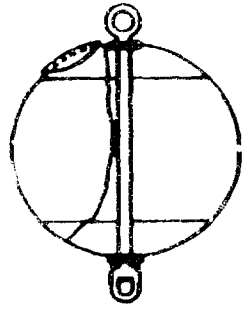
SPECIAL CAN BUOY
(RIVER EXE)

(4)



SPHERICAL TOP BUOY
(RIVER EXE)

(5)



SPHERICAL
(MOORING BUOY)

Fig. No.	LENGTH	DIA.	WEIGHT		
			Cwts.	Qrs.	Kg
1	8'-3" 2515mm	6'-0" 1829mm	14	2	737
2	7'-2" 2184mm	3'-8" 1118mm	5	2	279
3	6'-4" 1930mm	3'-9" 1143mm	7	3	394
4	7'-6" 2286mm	3'-9" 1143mm	7	1	368
5	5'-6" 1676mm	5'-6" 1676mm	10	-	508

BALMORAL GROUP

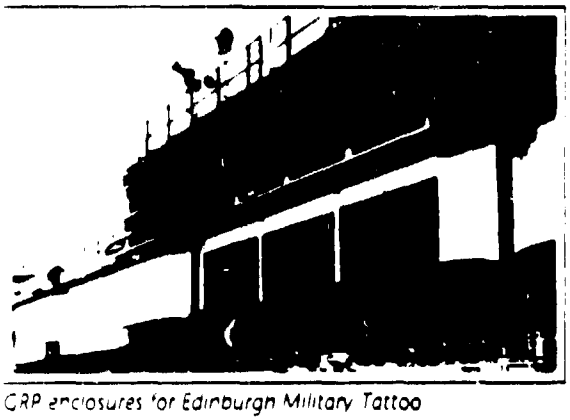
An Introduction

The Balmoral Group Ltd. are a Scottish company with their headquarters in Aberdeen, and are one of the fastest growing enterprises in the U.K. In ten years, the company have flourished and diversified, and now comprise fifteen trading divisions and three overseas associates in the United States, Holland and Norway. All of the companies within the Group have a high technology base which is a feature of the oil and oceanographic industries today.

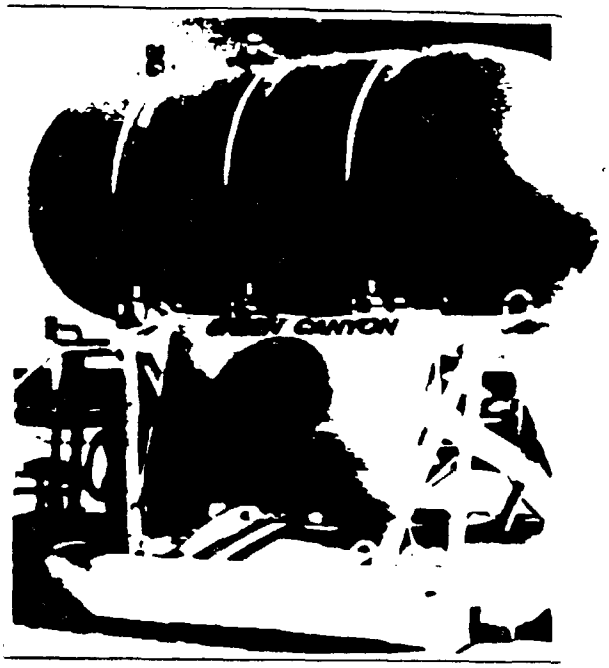
Balmoral are an acknowledged force in the field of plastics technology. The company manufacture and supply a variety of structures based upon an extensive range of plastic composite and micro-cellular materials, developed from long term experience of fabrication.



Fire trials on Balmoral 8m lifeboat



GRP enclosures for Edinburgh Military Tattoo

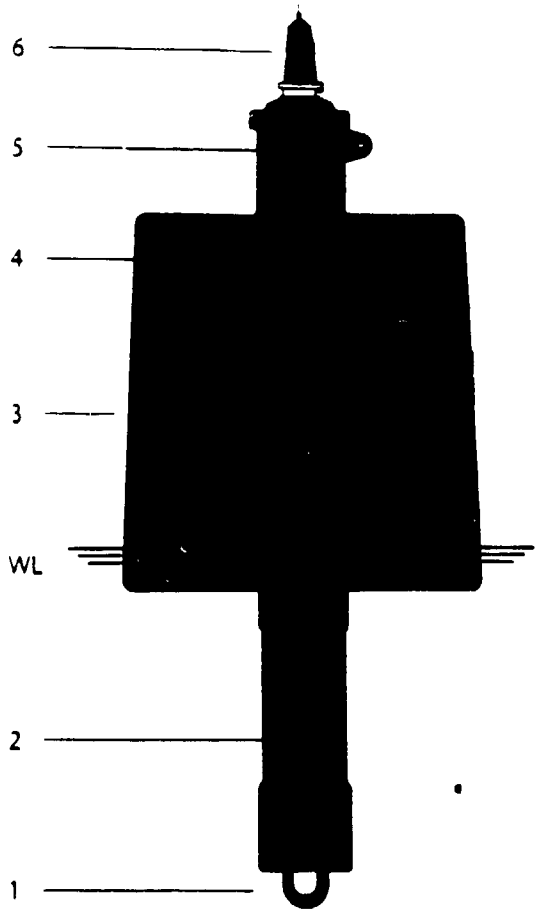


Syntactic buoyancy module

The scope of Balmoral's interests in plastic materials, processing technology and end applications has benefited many varied markets, from chemical plant to wind generator housings; totally enclosed survival craft to fish farm equipment; clean air ducting and pipework to refurbishment work on oil platforms; architectural cladding panels and restoration work to fishing floats; modular building systems to cryogenic pipeline insulation; plastic light towers including ladders, handrails and gratings to navigation buoys, and sectional and one piece storage tanks designed to BS 4994.

The company's ability to handle such a diverse range of products has been developed over many years, and these efforts were recognised early in 1990, when the Balmoral Group Ltd were audited successfully to BS 5750 Pt 2 1987/ISO 9002 1987 by the British Standards Institute - a significant achievement for a company the size and complexity of Balmoral to pass first time.

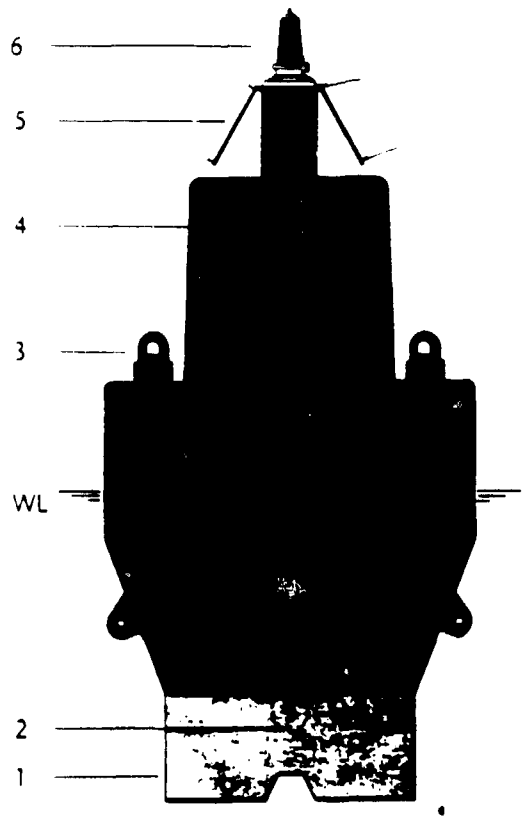
EF120L
MARKER BUOY



1 Single mooring eye
2 Balmoral DB3 battery
3 Can daymark
4 Conical daymark
5 Single lifting eye
6 Balmoral B85 beacon
WL Waterline

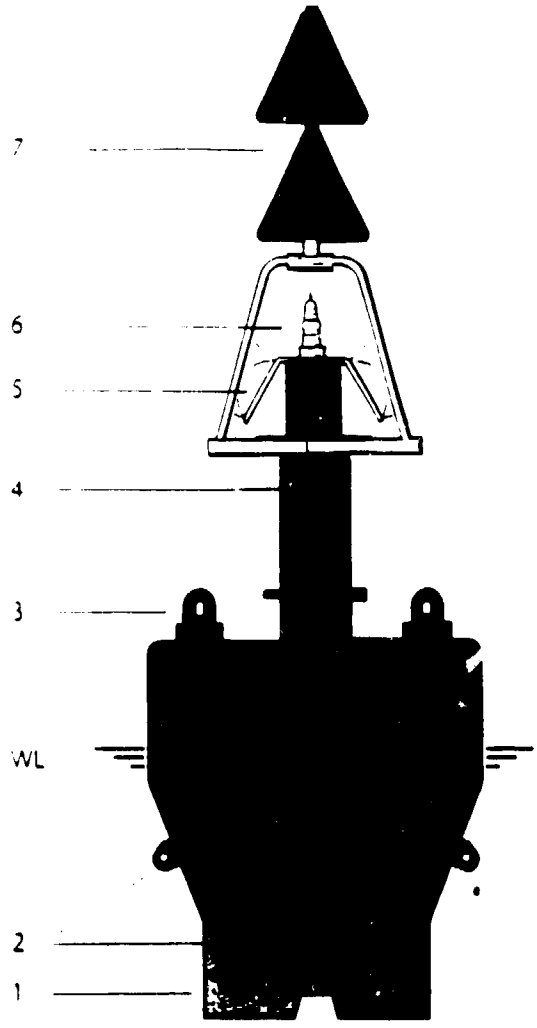
ENGLAND MFG.- 1-2

EF15L
CLASS V BUOY



1 Ballast skirt
2 Single or bridle mooring eyes
3 Lifting eyes - 2 in number
4 Radar reflector
5 Balmoral solargen pack
6 Balmoral B8S beacon
WL Waterline

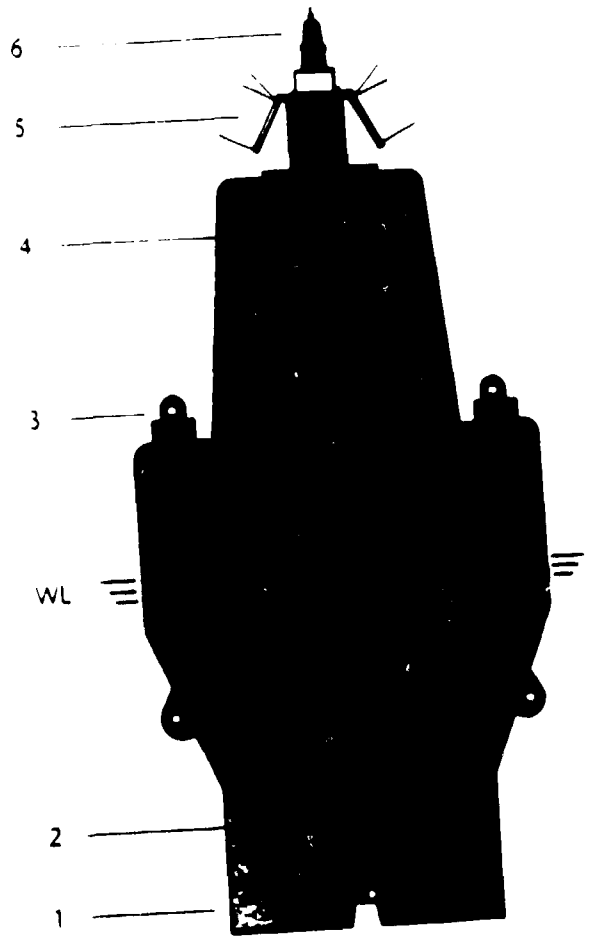
EF15P
CLASS V BUOY



1 Ballast skirt
2 Single or bridle mooring eyes
3 Lifting eyes 2 in number
4 Radar reflector (within pillar)
5 Balmoral solargen pack
6 Balmoral B85 beacon
7 Top marks to suit relevant IALA recommendations
WL Waterline

ENGLAND MFG.- 1-4

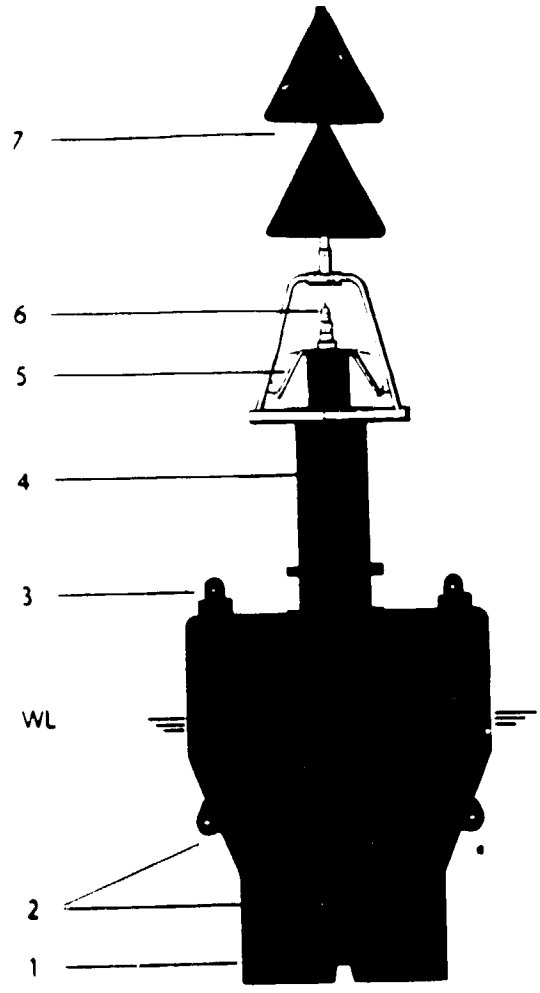
EF18L
CLASS IV BUOY



1 Ballast skirt
2 Single or bridle mooring eyes
3 Lifting eyes - 2 in number
4 Radar reflector
5 Balmoral solargen pack
6 Balmoral B8S beacon
WL Waterline

ENGLAND MFG. - 1-5

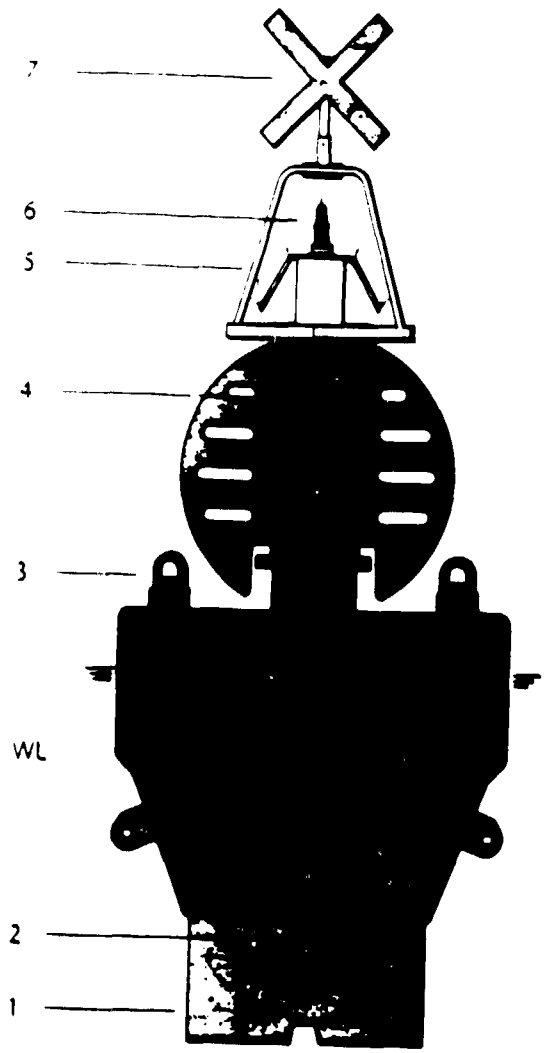
E. 18F
CLASS IV BUOY



1 Ballast skirt
2 Single or bridle mooring eyes
3 Lifting eyes - 2 in number
4 Radar reflector (within pillar)
5 Balmoral solargen pack
6 Balmoral BBS beacon
7 Top marks to suit relevant IALA recommendations
WL Waterline

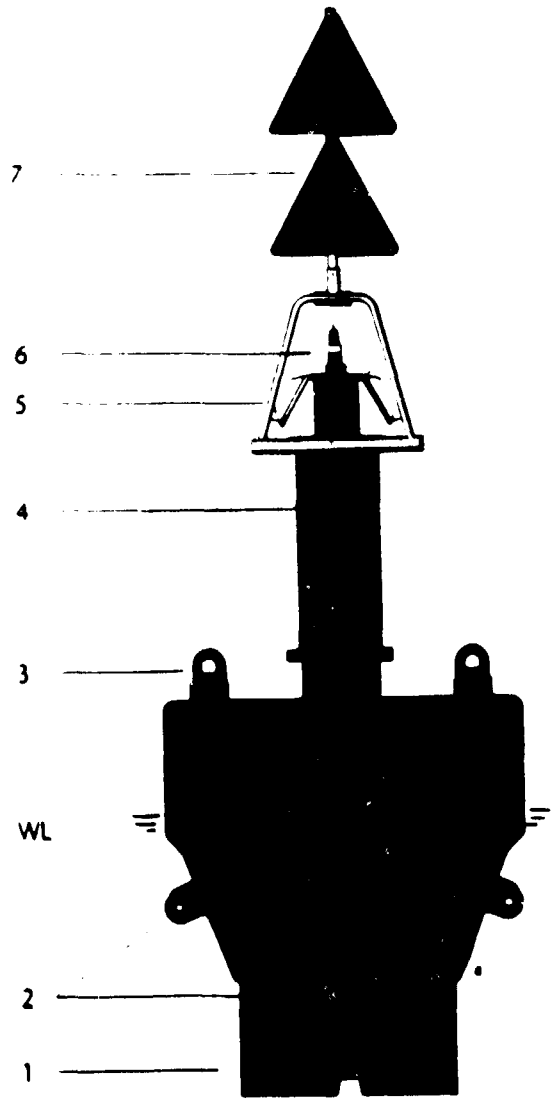
ENGLAND MFG. - 1-6

EF20L



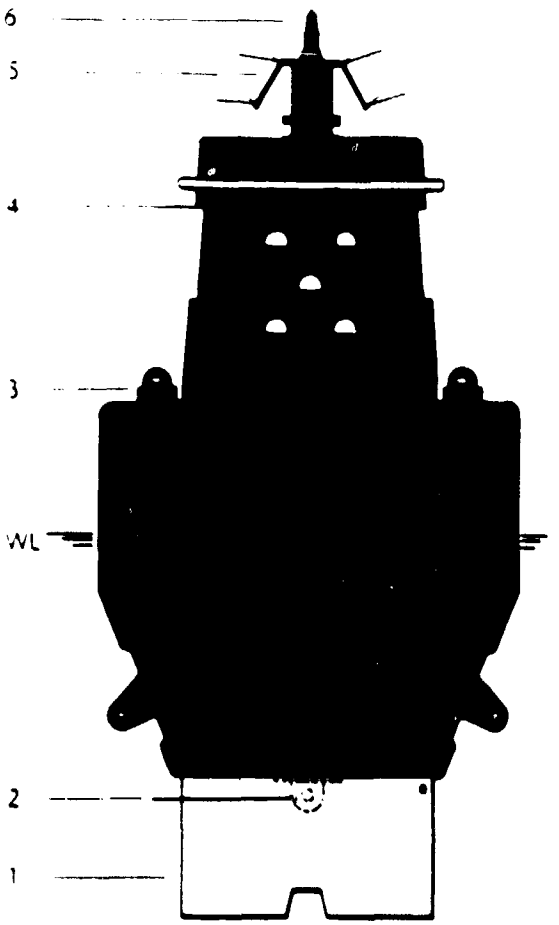
1 Ballast skirt
2 Single or bridle mooring eyes
3 Lifting eyes - 2 in number
4 Radar reflector
5 Balmoral solargen pack
6 Balmoral BBS beacon
7 Top marks if applicable
WL Waterline

EF20P



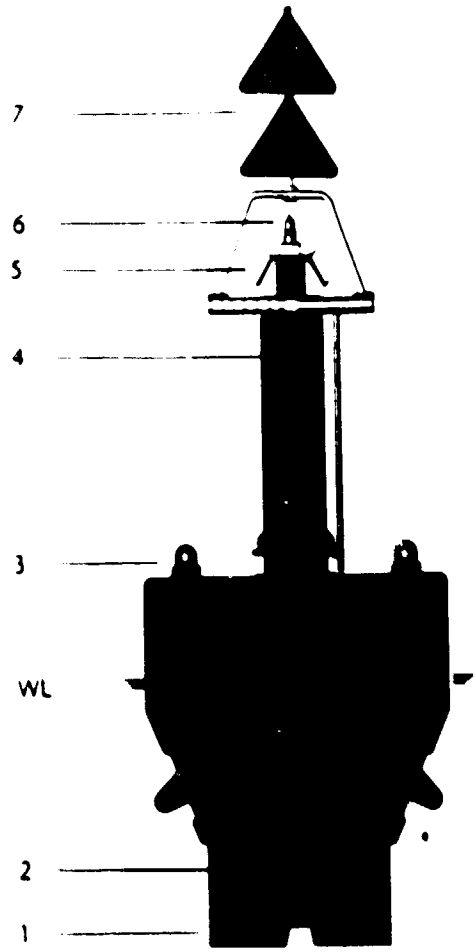
1 Ballast skirt
2 Single or bridle mooring eyes
3 Lifting eyes - 2 in number
4 Radar reflector (within pillar)
5 Balmoral solargen pack
6 Balmoral B&S beacon
7 Top marks to suit IALA requirements
WL Waterline

EF25L
CLASS III BUOY



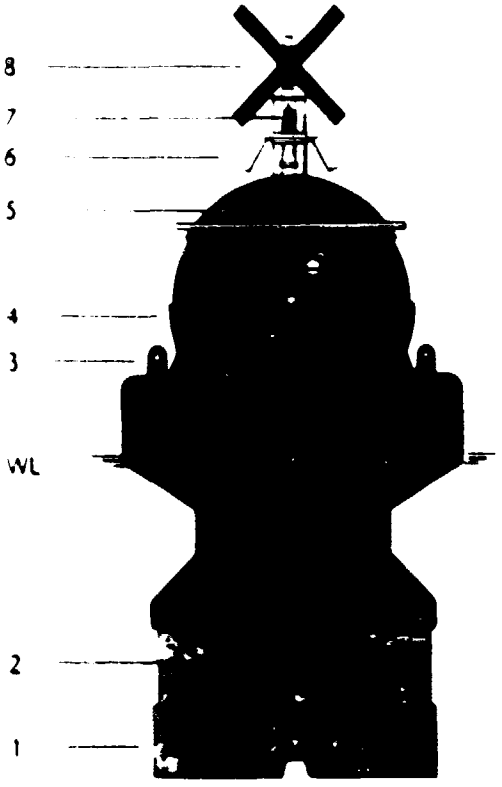
1 Ballast skirt
2 Single or bridle mooring eyes
3 Lifting eyes - 2 in number
4 Radar reflector
5 Balmoral solargen pack
6 Balmoral BBS beacon
WL Waterline

EF25P
CLASS III BUOY



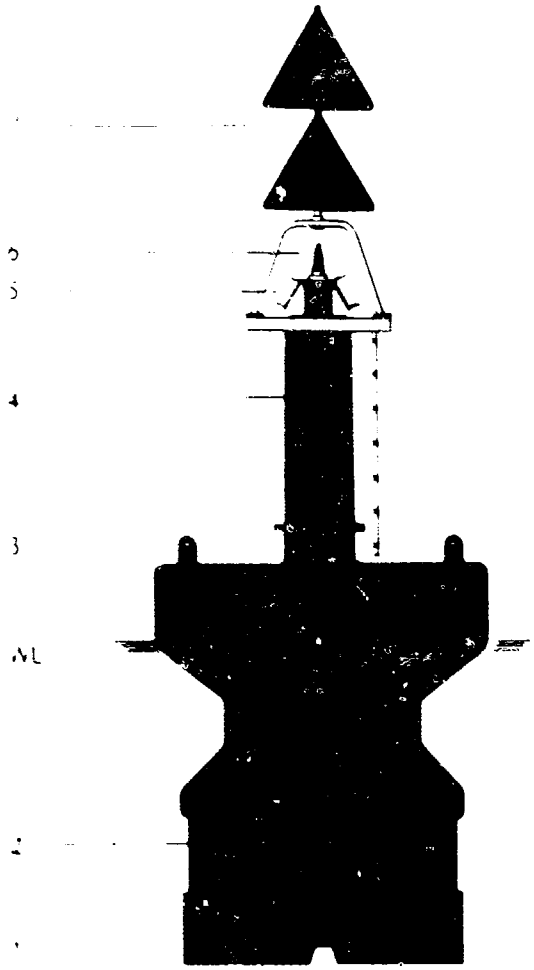
1 Ballast skirt
2 Single or bridle mooring eyes
3 Lifting eyes - 2 in number
4 Radar reflector (within pillar)
5 Balmoral Solargen pack
6 Balmoral BB5 beacon
7 Top marks to suit relevant IALA recommendations
WL Waterline

EF L
CLASS II BUOY



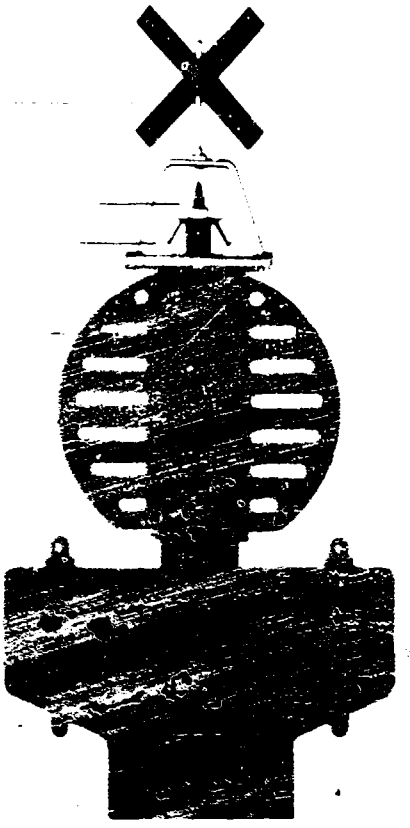
1 Ballast skirt
2 Single mooring eye
3 Lifting eyes - 2 in number
4 Rechargeable battery (within daymark)
5 Radar reflector
6 Solar panels
7 Balmoral B&S beacon
8 Topmarks if applicable
WL Waterline

EF JP
CLASS II BUOY



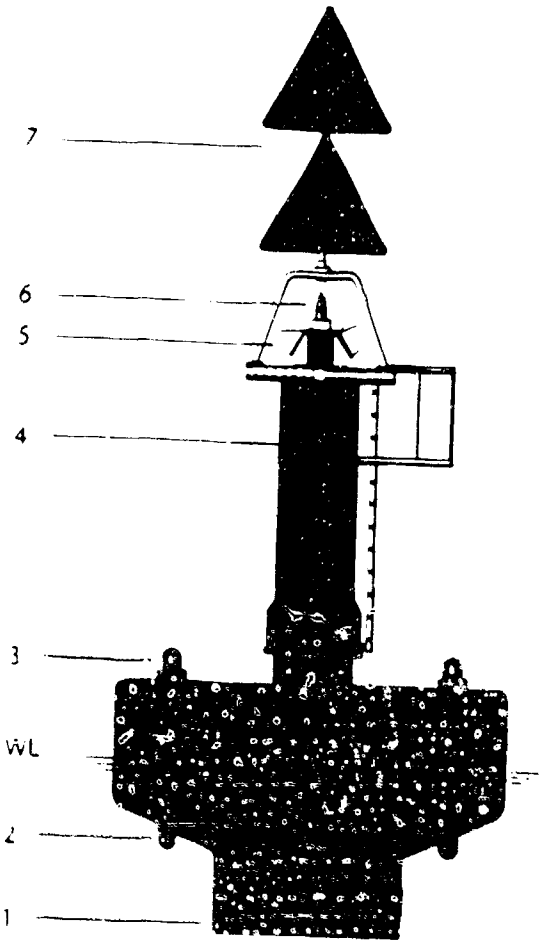
1 Ballast skirt
2 Single mooring eye
3 Lifting eyes - 2 in number
4 Radar reflector (mounted on pillar)
5 Balmoral Solargen pack
6 Balmoral B85 beacon
7 Top marks to suit relevant IALA requirements
WL Waterline

EF36_
CLASS I BUOY



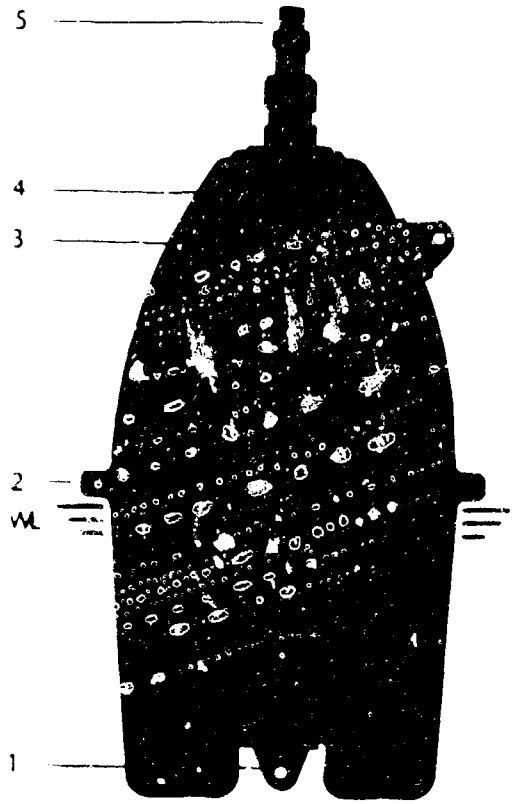
1 Ballast skirt
2 Bridle mooring eyes
3 Lifting eyes - 2 in number
4 Radar reflector
5 Balmoral Solargen pack
6 Balmoral B&S beacon
7 Topmarks if applicable
WL Waterline

EI-36P
CLASS I BUOY



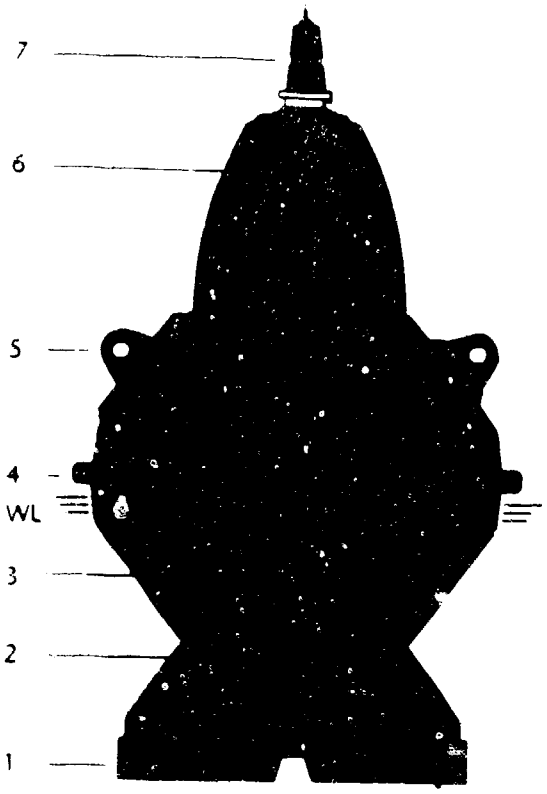
1 Ballast skirt
2 Bridle mooring eye
3 Lifting eyes - 2 in number
4 Radar reflector (within pillar)
5 Balmoral solargen pack
6 Balmoral B85 beacon
7 Top marks to suit relevant IALA recommendations
WL Waterline

950 SERIES
MARKER BUOY



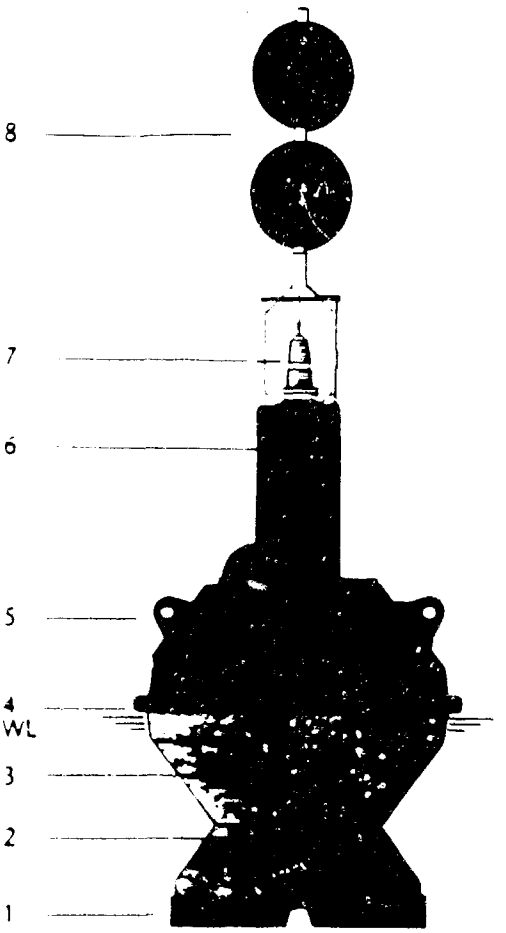
1 Single mooring eye
2 Rubber fender
3 Lifting eye - 1 in number
4 Balmoral PB1 battery
5 Balmoral B40 beacon
WL Waterline

L11



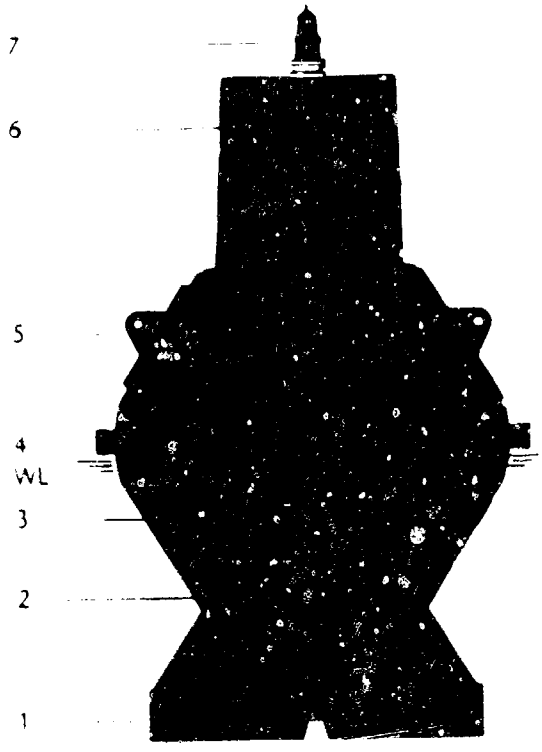
1 Ballast skirt
2 Single mooring eye
3 Balmoral DB4 battery
4 Rubber fender
5 Lifting eyes - 2 in number
6 Radar reflector
7 Balmoral BB5 beacon
WL Waterline

P11



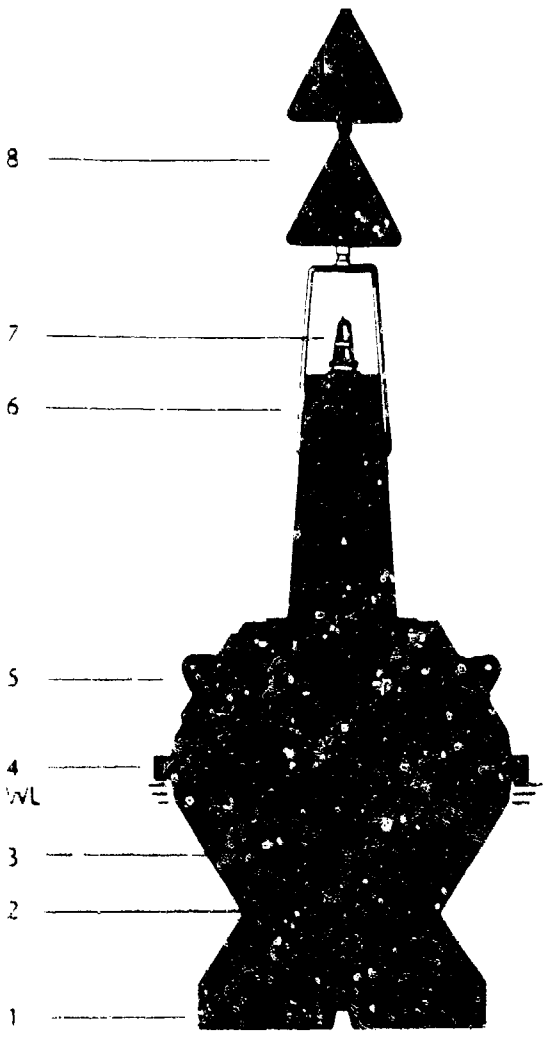
1 Ballast skirt
2 Single mooring eye
3 Balmoral DB4 battery
4 Rubber fender
5 Lifting eyes - 2 in number
6 Radar reflector (within pillar)
7 Balmoral B&S beacon
8 Topmarks
WL Waterline

L16



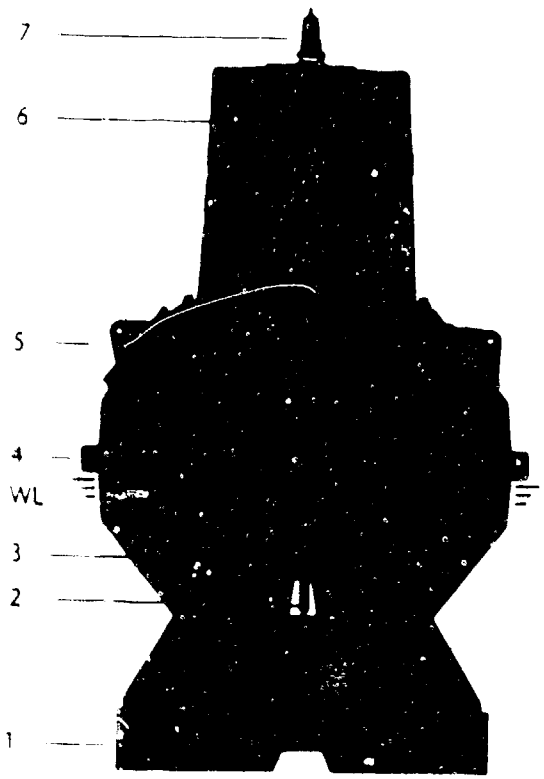
1 Ballast skirt
2 Single mooring eye
3 Balmoral DB9 battery
4 Rubber fender
5 Lifting eyes - 2 in number
6 Radar reflector
7 Balmoral B&S beacon
WL Waterline

P16



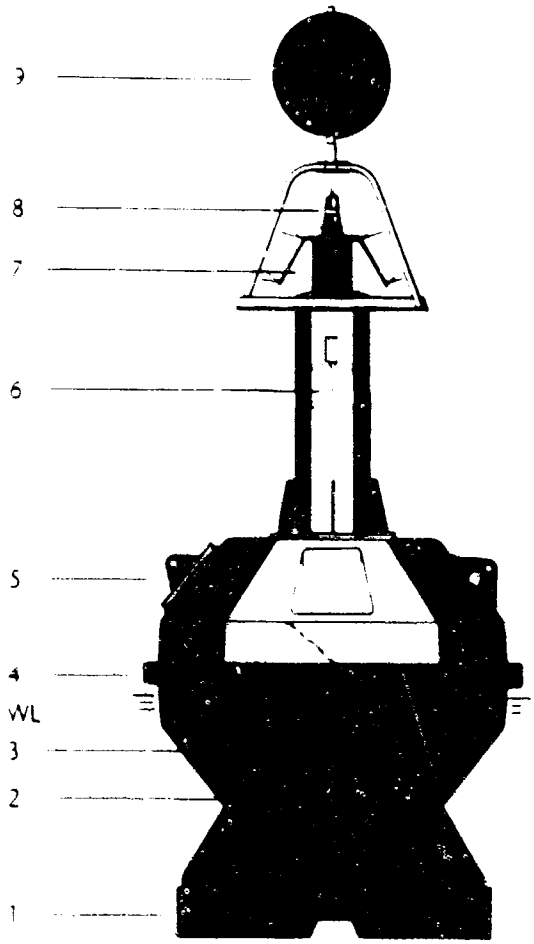
1 Ballast skirt
2 Single mooring eye
3 Balmoral DB9 battery
4 Rubber fender
5 Lifting eyes - 2 in number
6 Radar reflector (within pillar)
7 Balmoral B85 beacon
8 Topmarks
WL Waterline

L21



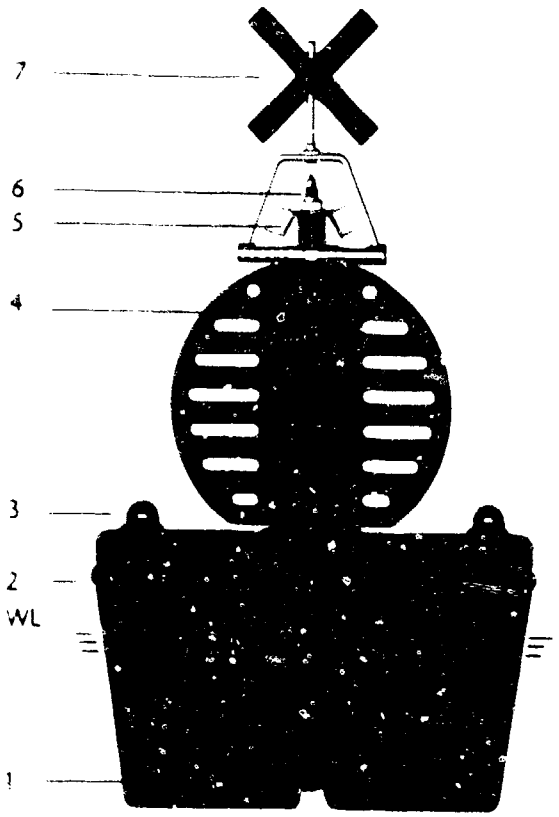
1 Ballast skirt
2 Single mooring eye
3 Balmoral D&S battery
4 Rubber fender
5 Lifting eyes - 2 in number
6 Radar reflector
7 Balmoral 685 beacon
WL Waterline

P21



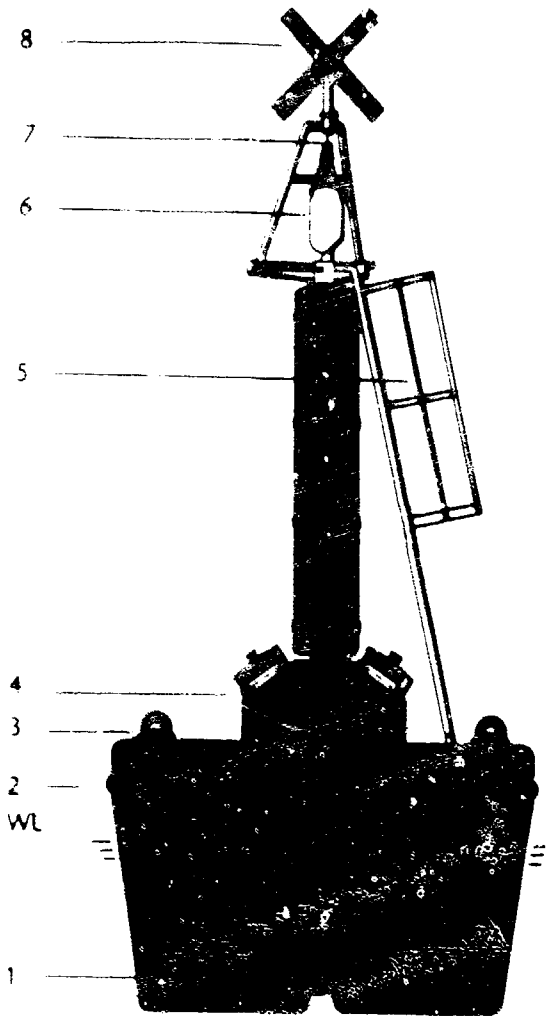
1 Ballast skirt
2 Single mooring eye
3 Balmoral D89 battery (if fitted)
4 Rubber fender
5 Lifting eyes - 2 in number
6 Radar reflector
7 Balmoral Solargen pack
8 Balmoral B85 beacon
9 Topmark
WL Waterline

L40



1 Single mooring eye
2 Rubber fender
3 Lifting eyes - 2 in number
4 Radar reflector
5 Balmoral solargen pack
6 Balmoral B&S beacon
7 Topmarks

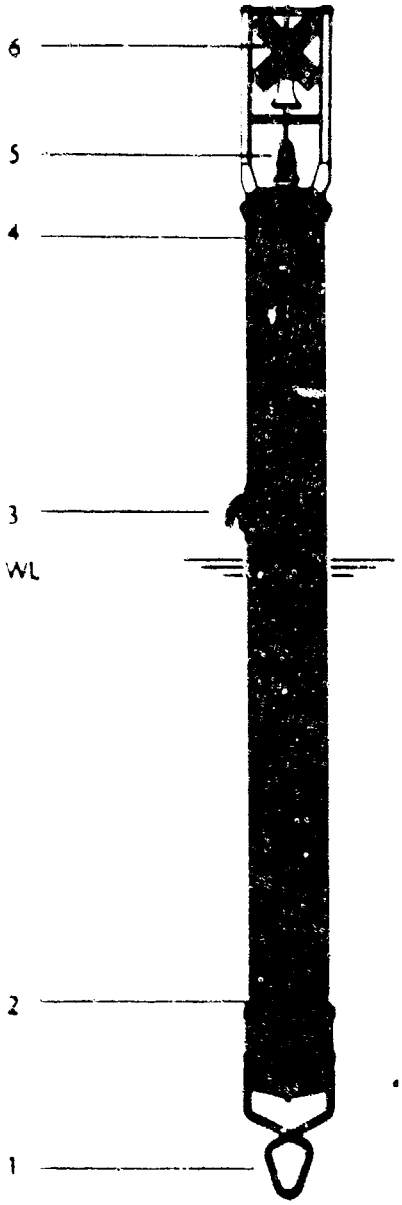
P40



1 Single mooring eye
2 Rubber fender
3 Lifting eyes - 2 in number
4 Balmoral D89 batteries - 2 in number
5 Ladder
6 Radar reflector
7 Balmoral B85 beacon
8 Topmarks
WL Waterline

SPAR BUOYS

The SG2 and SC7 spar buoys



1 Single mooring eye
2 Balmoral D89 battery
3 Recovery hook
4 Radar reflector
5 Balmoral B&S beacon
6 Topmark
WL Waterline

CLASS V



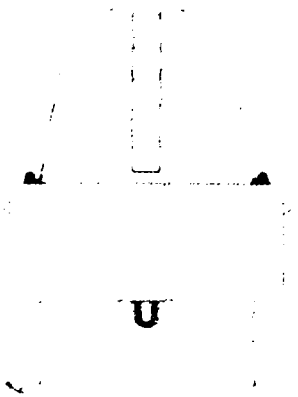
CLASS VI



SPAR BUOY



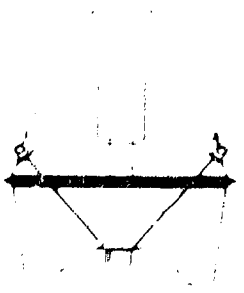
CLASS II



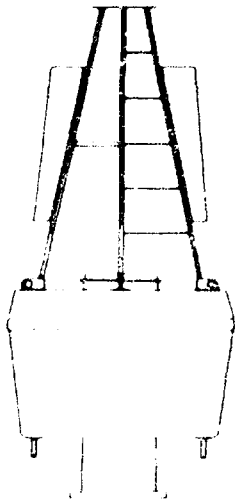
CLASS II



CLASS III

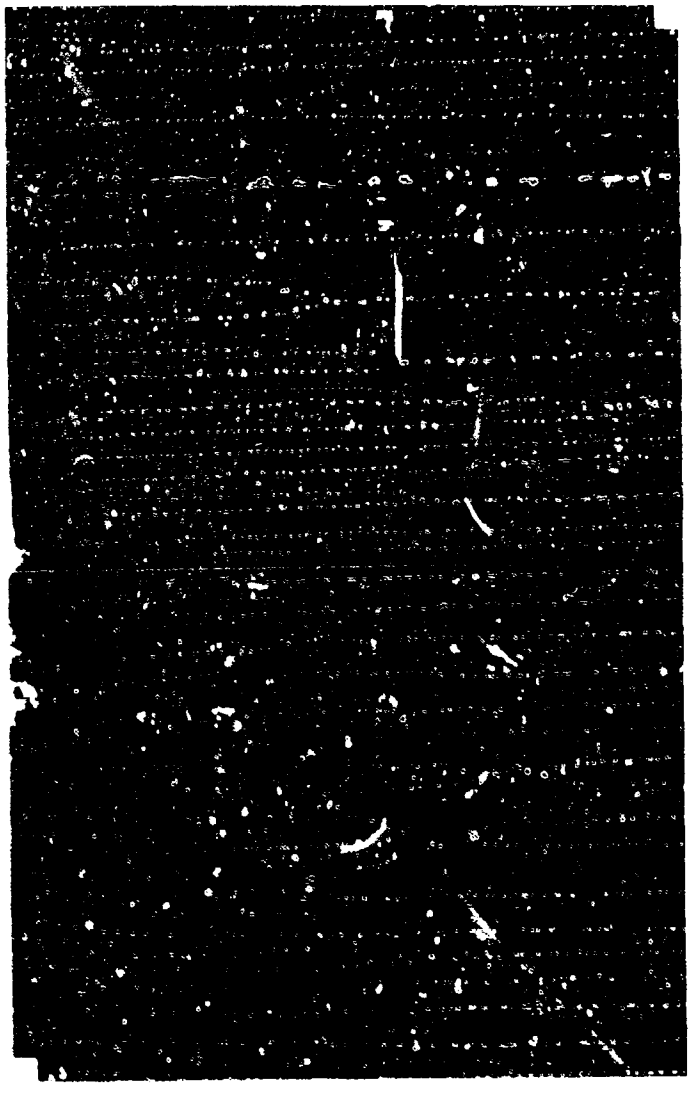


CLASS III



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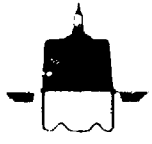
AIDS TO NAVIGATION



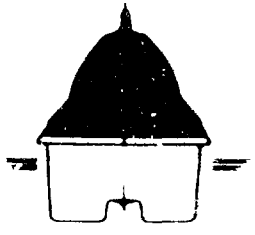
Pharos Marine

BC-22

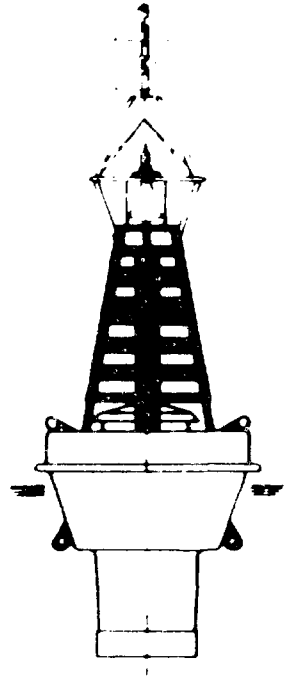
BC-21



BS-13

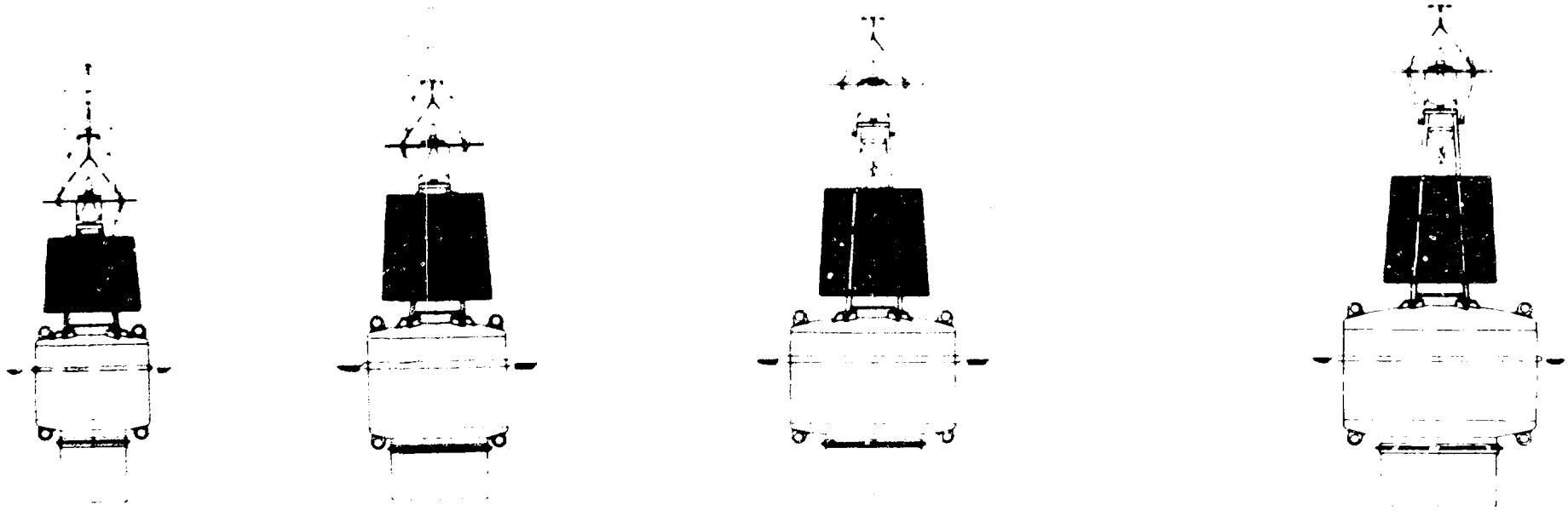


BS-14



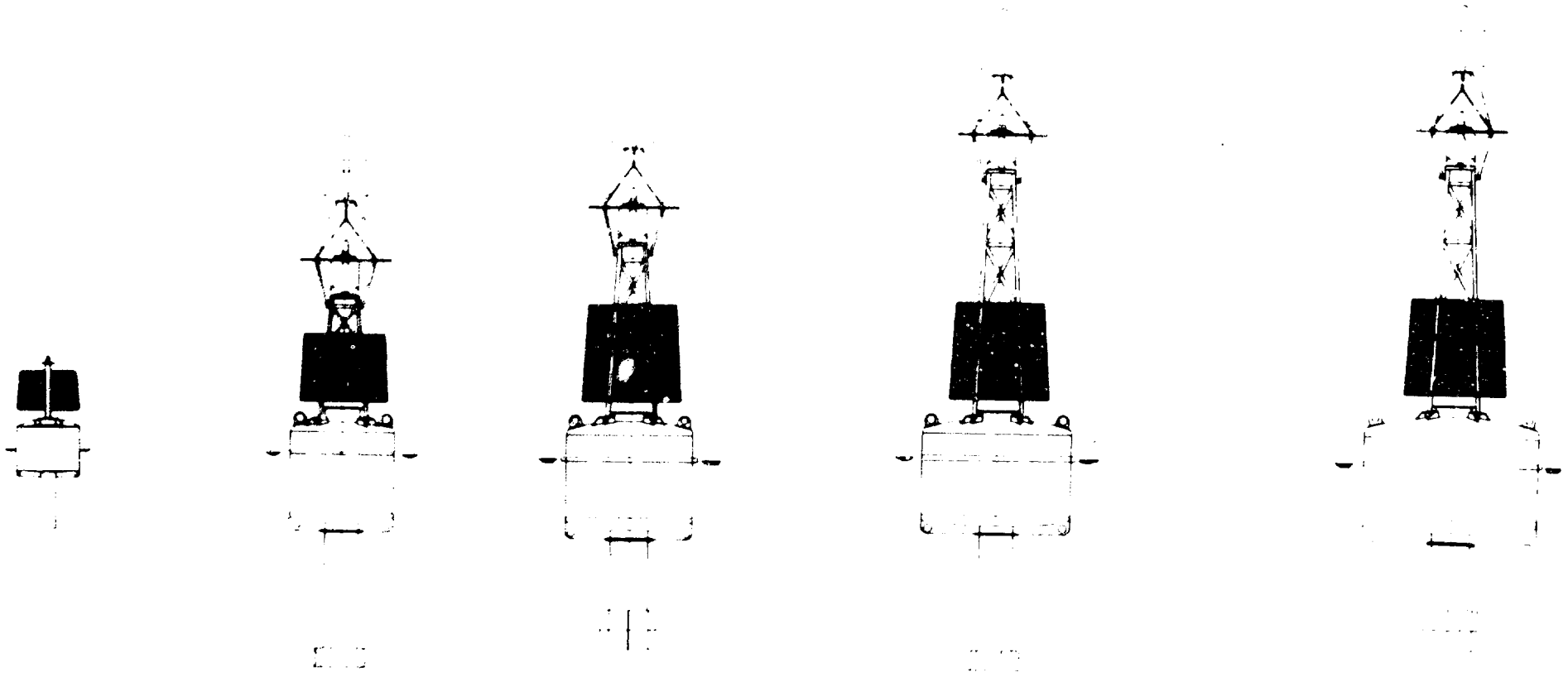
BS-16

BS-41 MkII



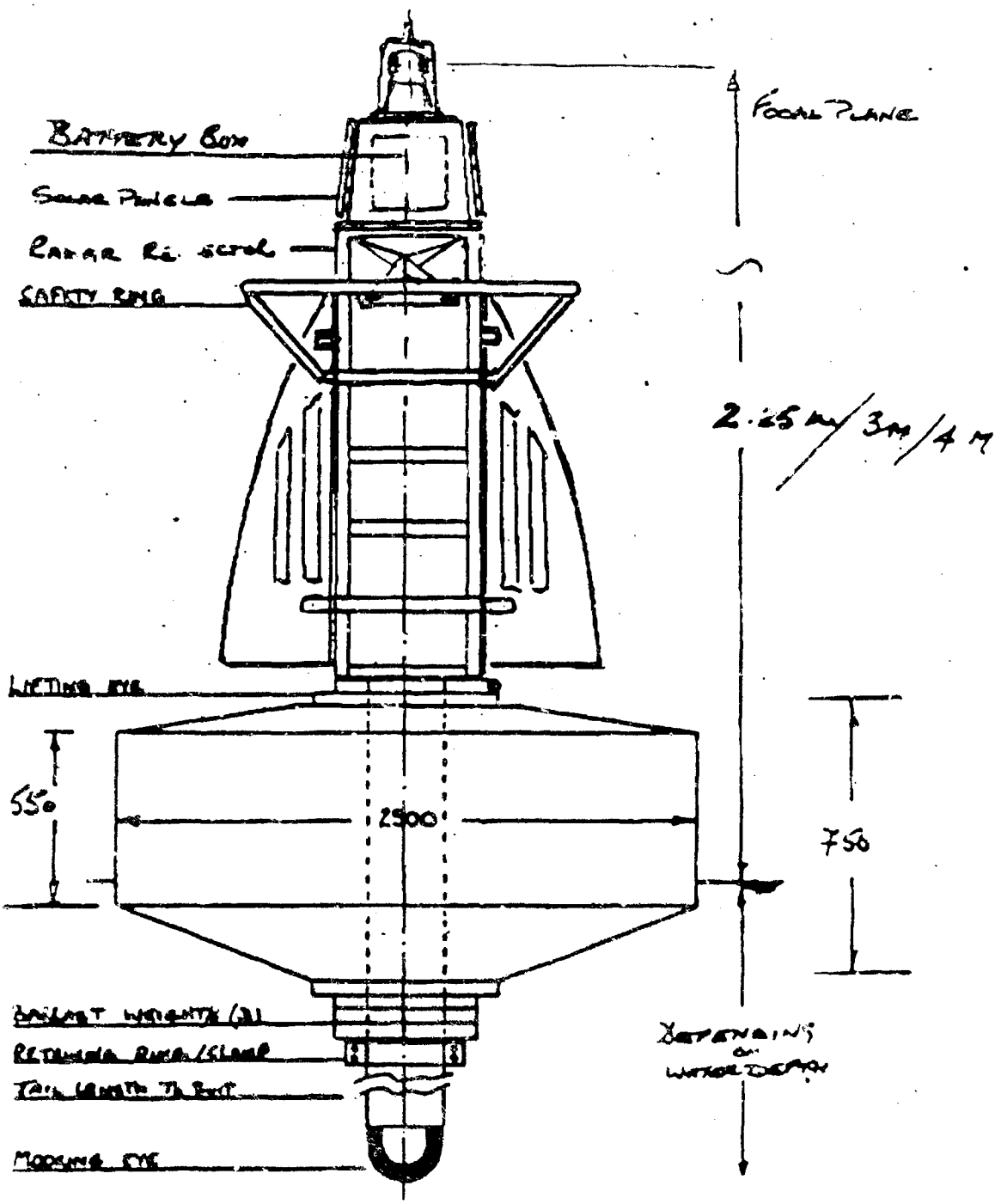
BS-1620 | BS-2220 | BS-2240 | BS-2630 | BS-2640 | BS-2650 | BS-3030 | BS-3040 | BS-3050

ENGLAND MFG. - 3-4



BT-1115 | BT-1125 | BT-1630 | BT-1840 | BT-2340 | BT-2250 | BT-2640 | BT-2650 | BT-2665 | BT-3040 | BT-3060 | BT-3065

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ENGLAND MFG 4-1

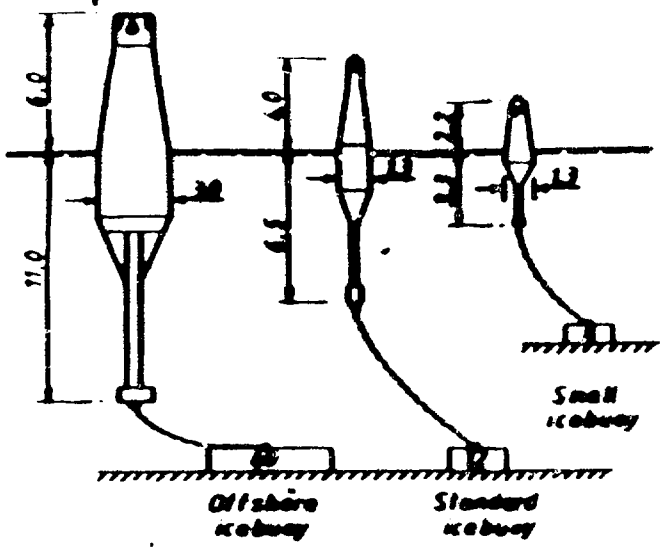
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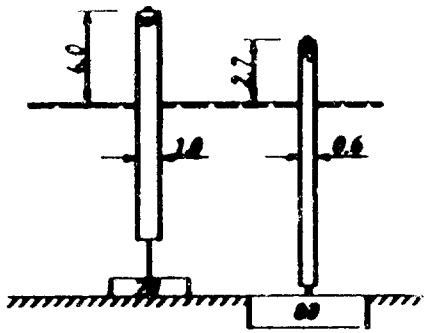
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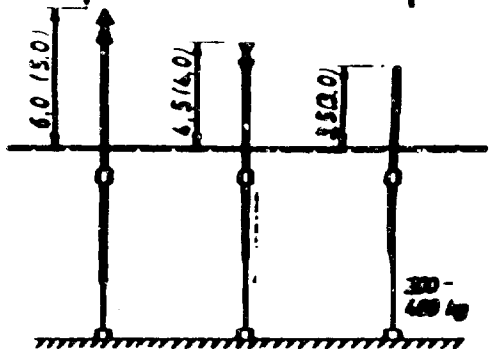
PRESTRESSED

Steel

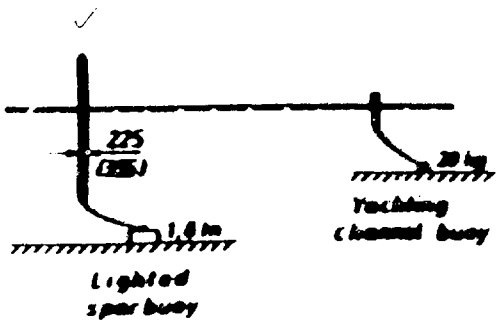
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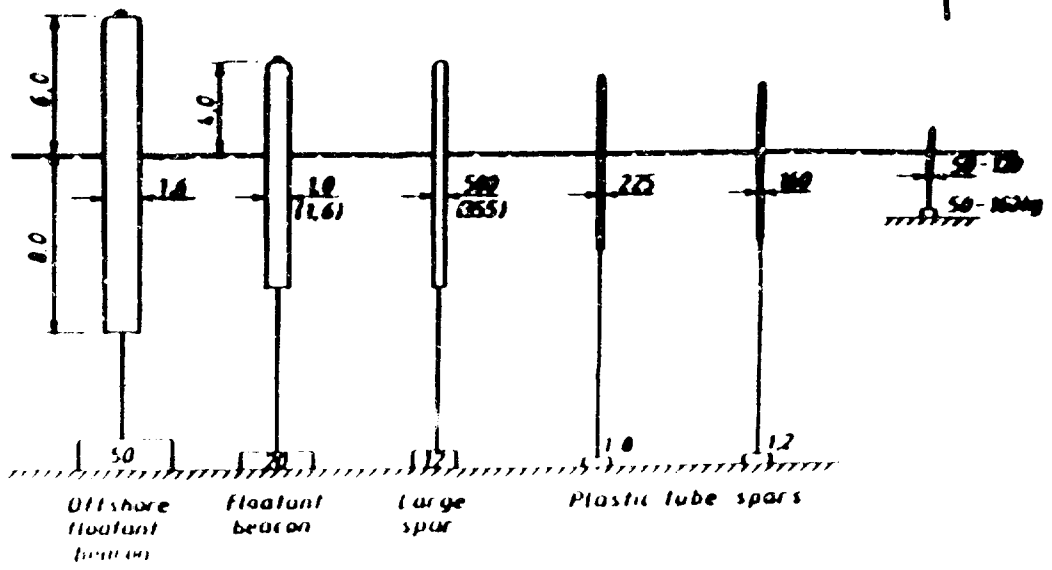




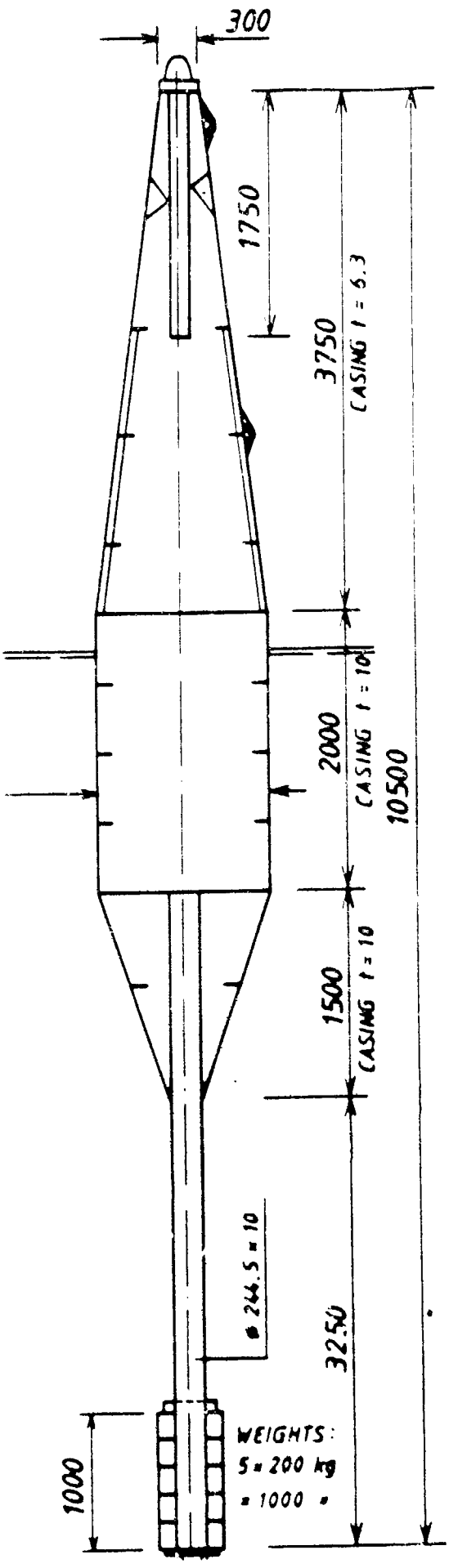


Plastic

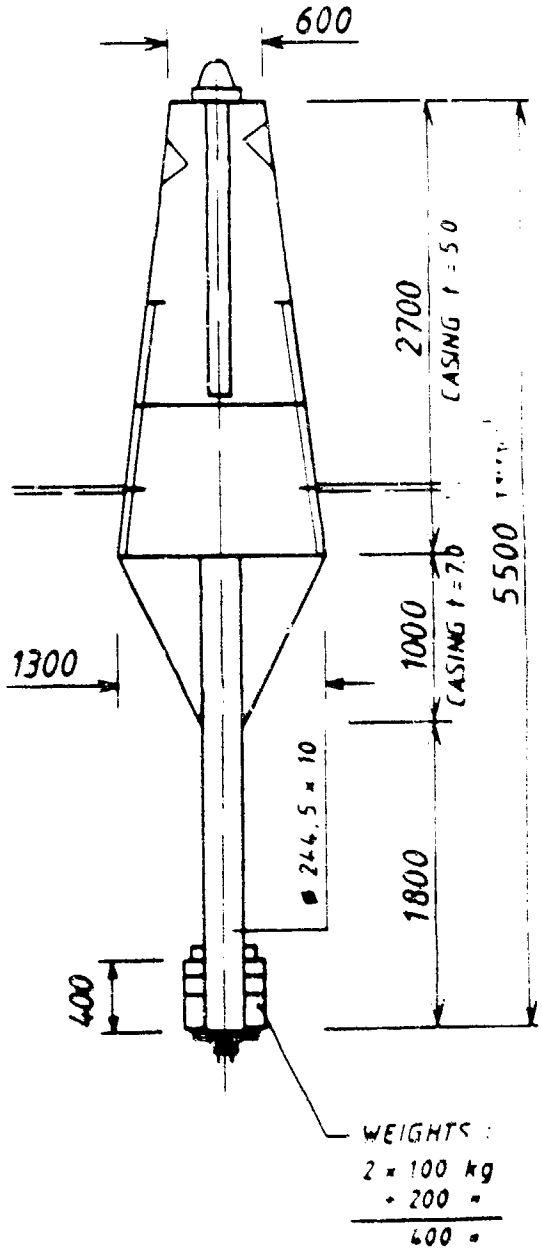




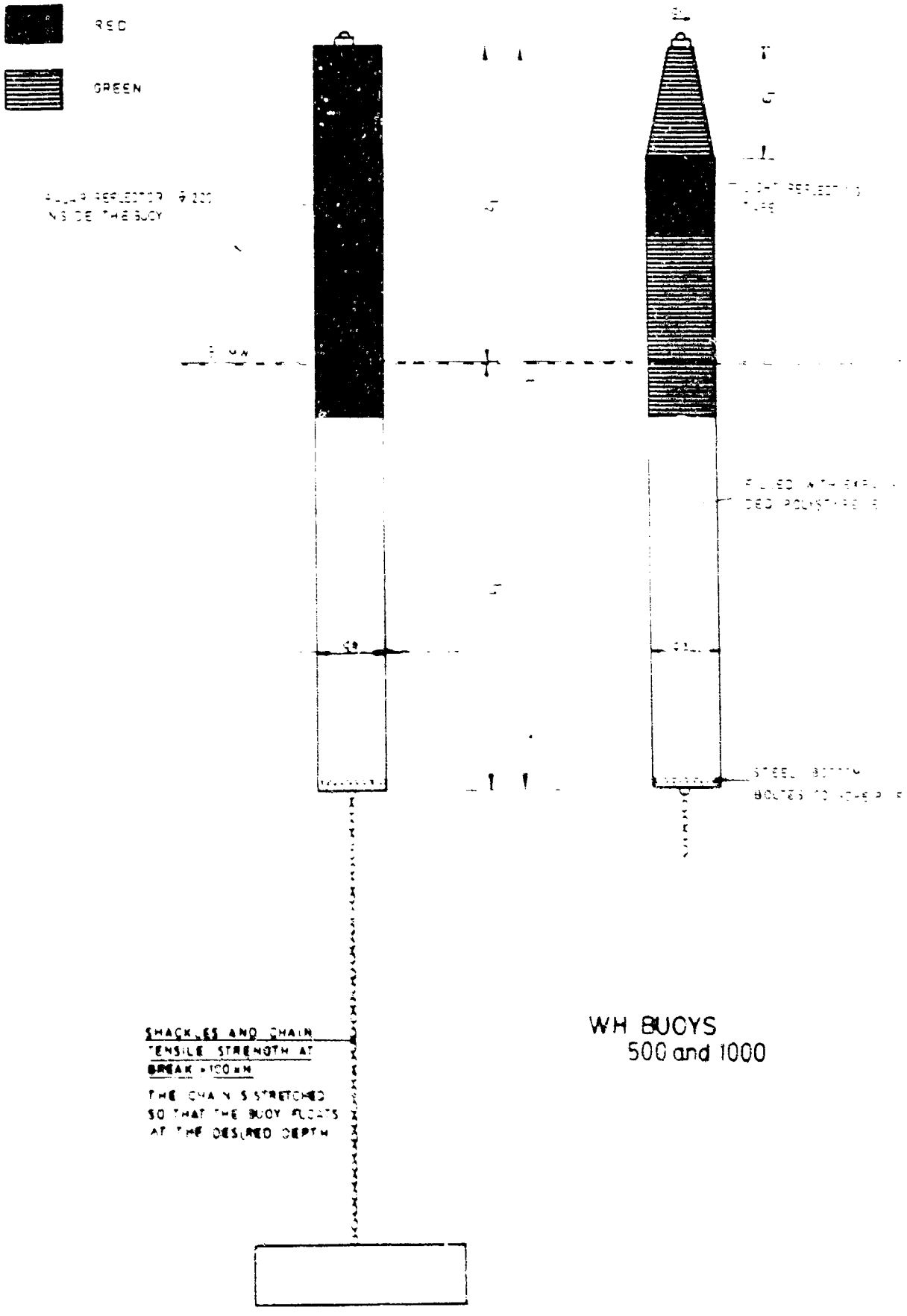
JP 13. - 1050



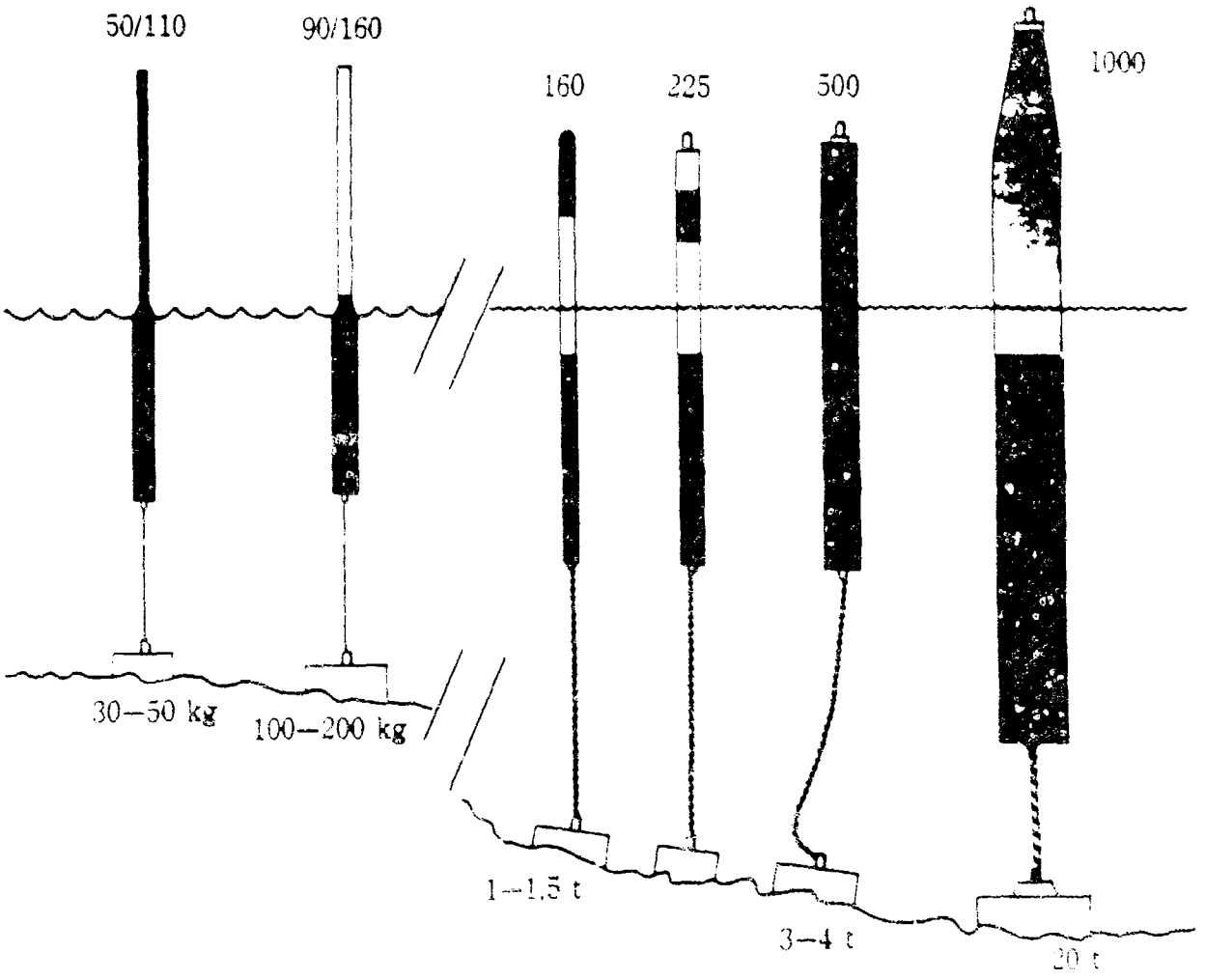
JP 130-550





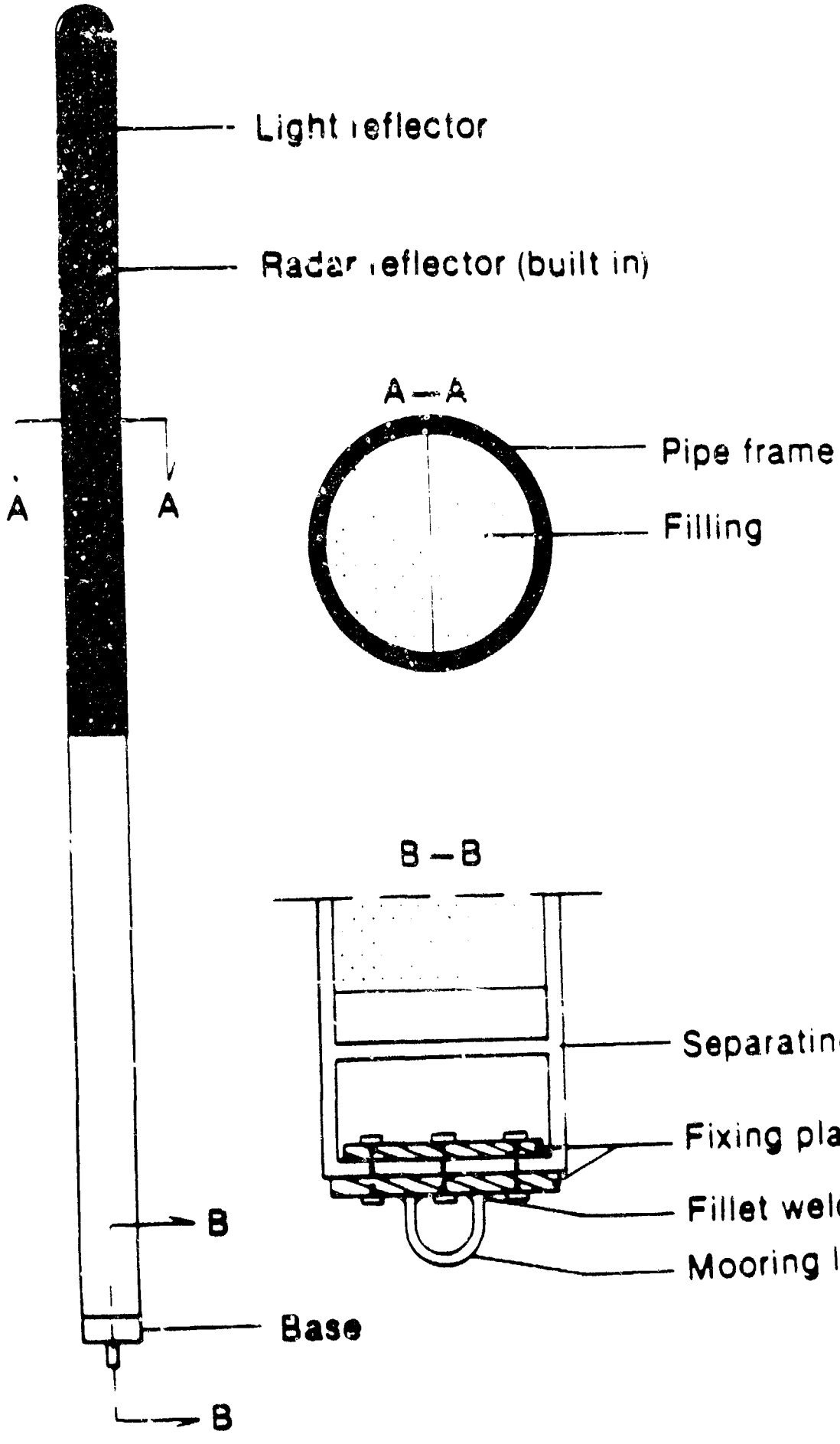


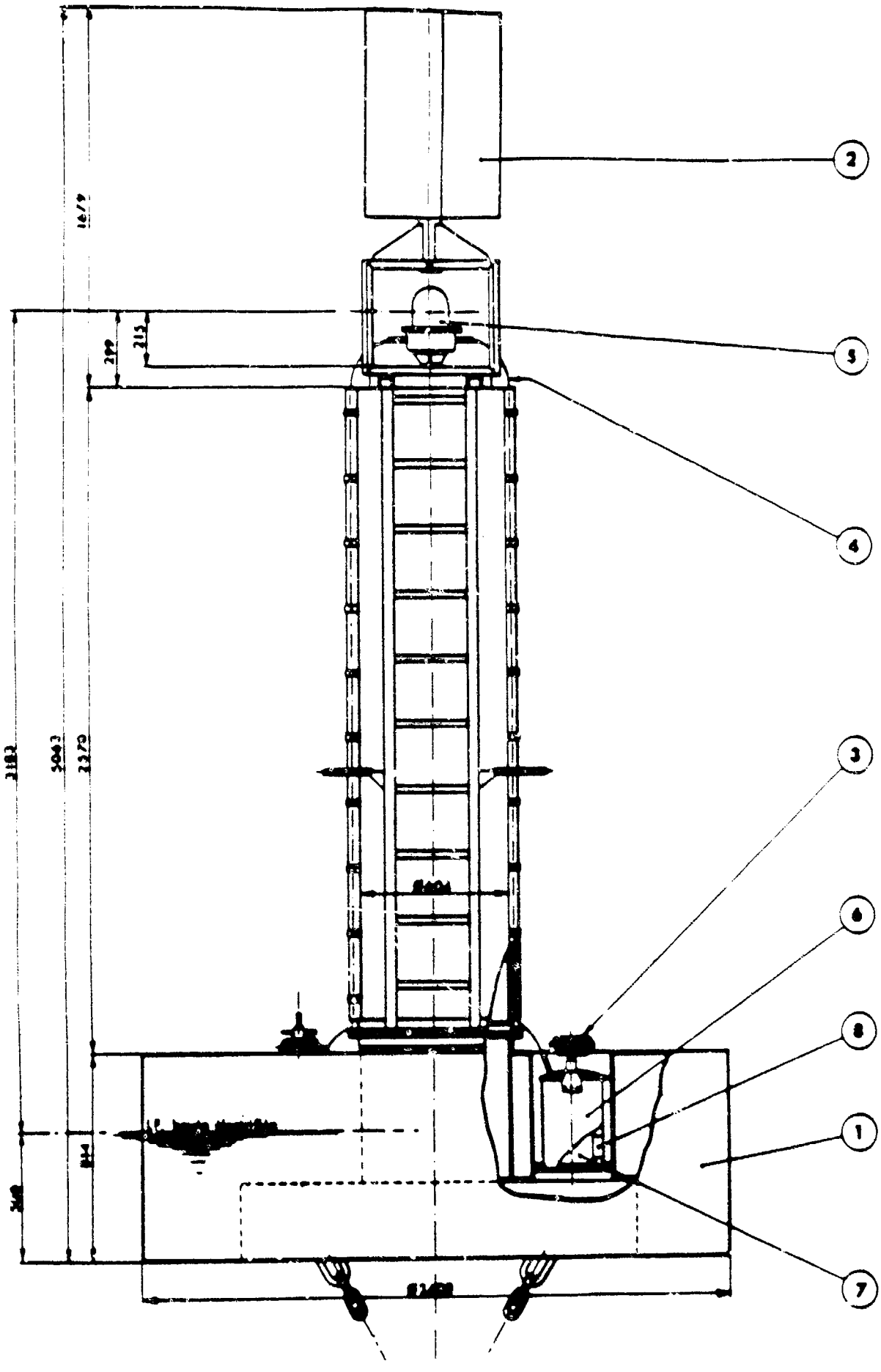
WH BUOYS
500 and 1000

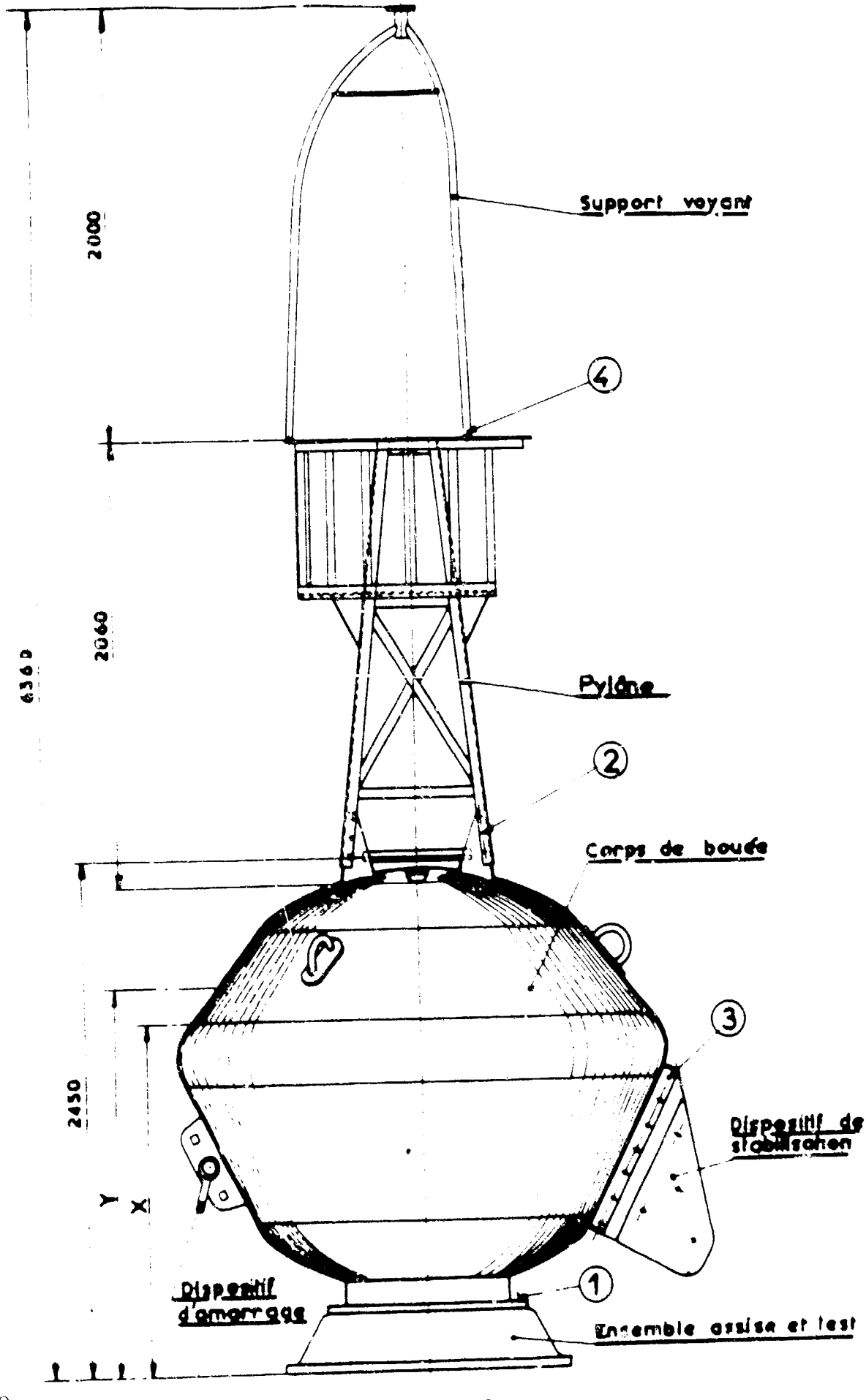


WIK&HÖGLUND NAVIGATION AID TYPES

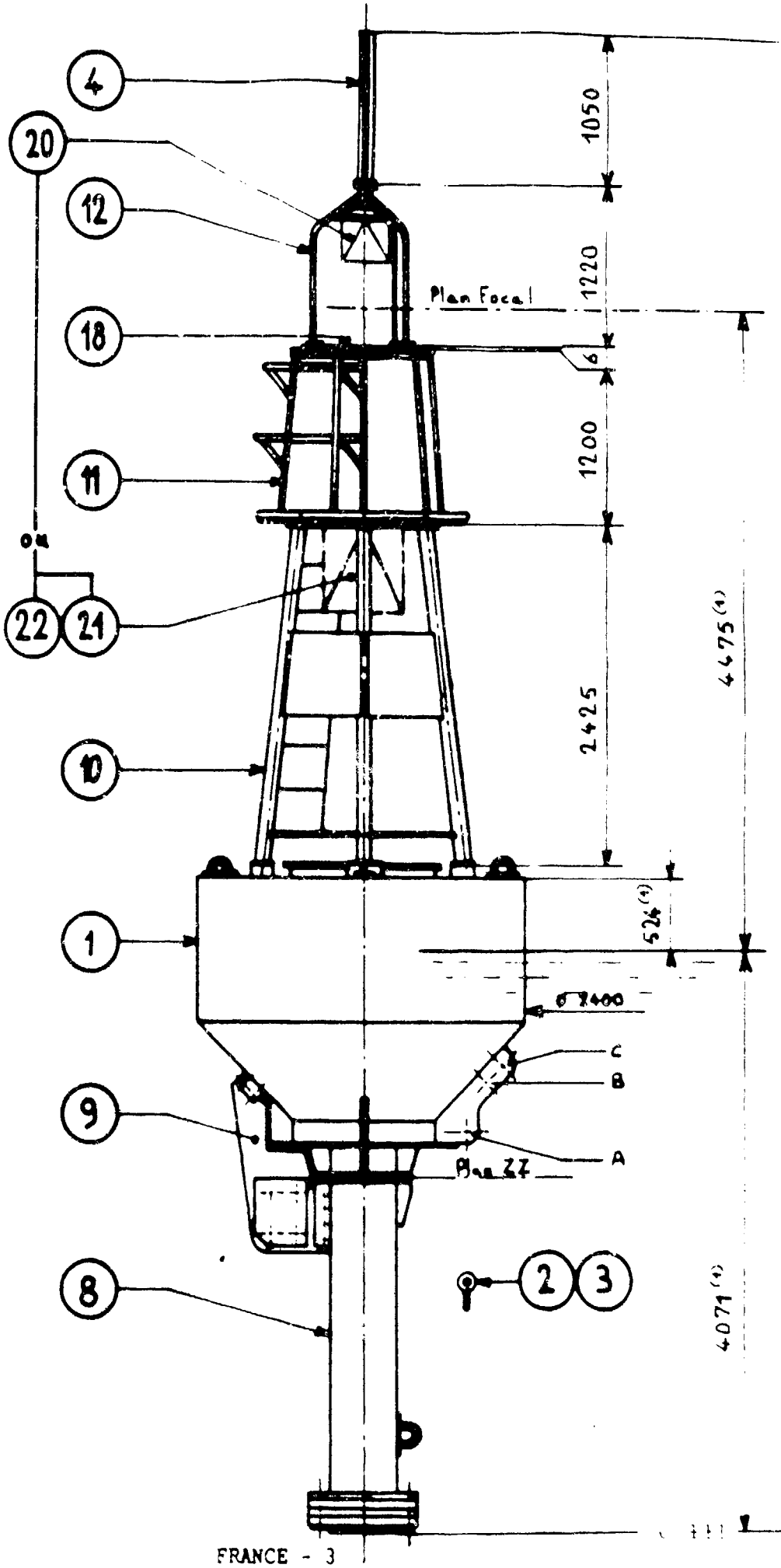
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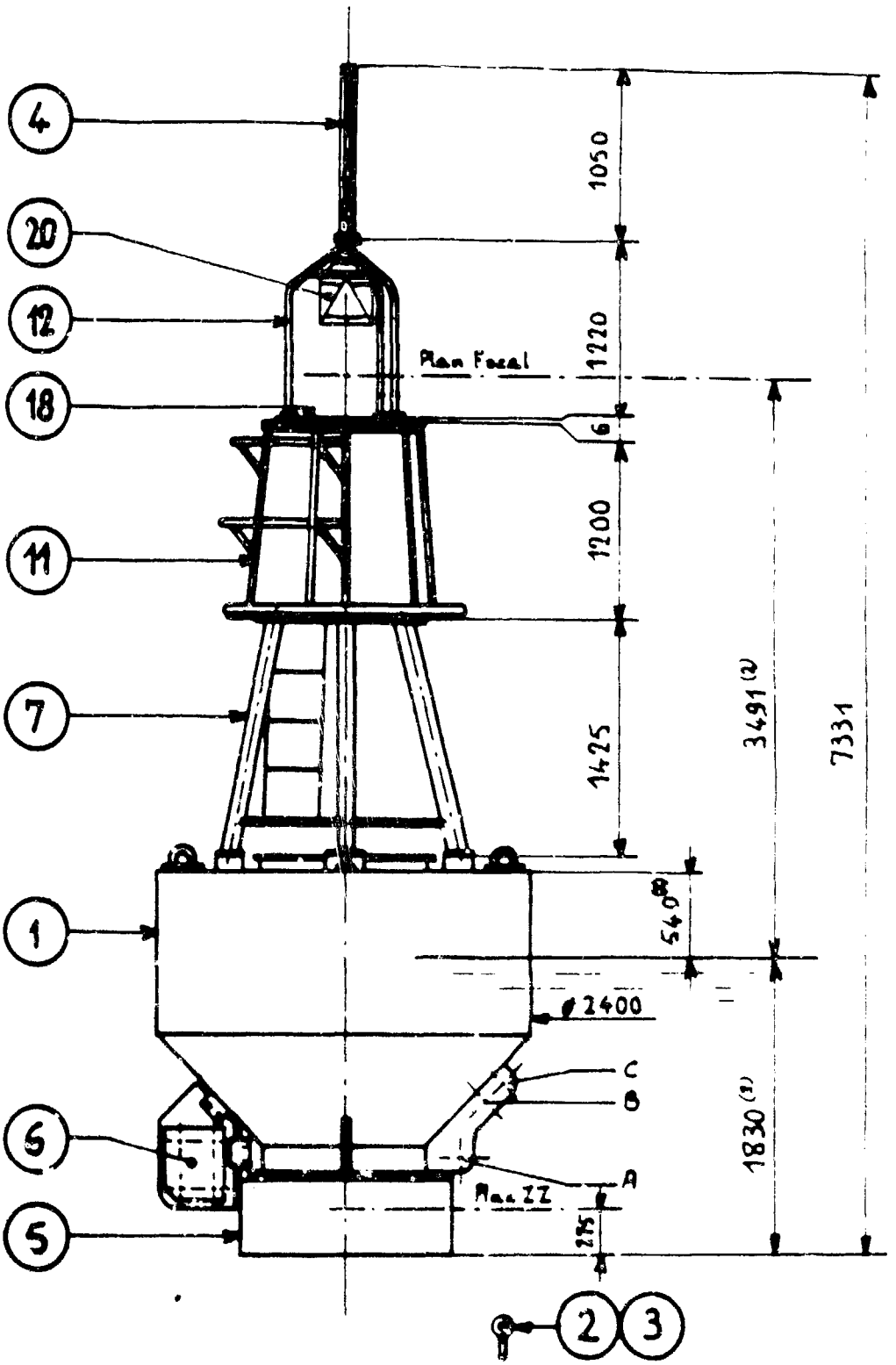


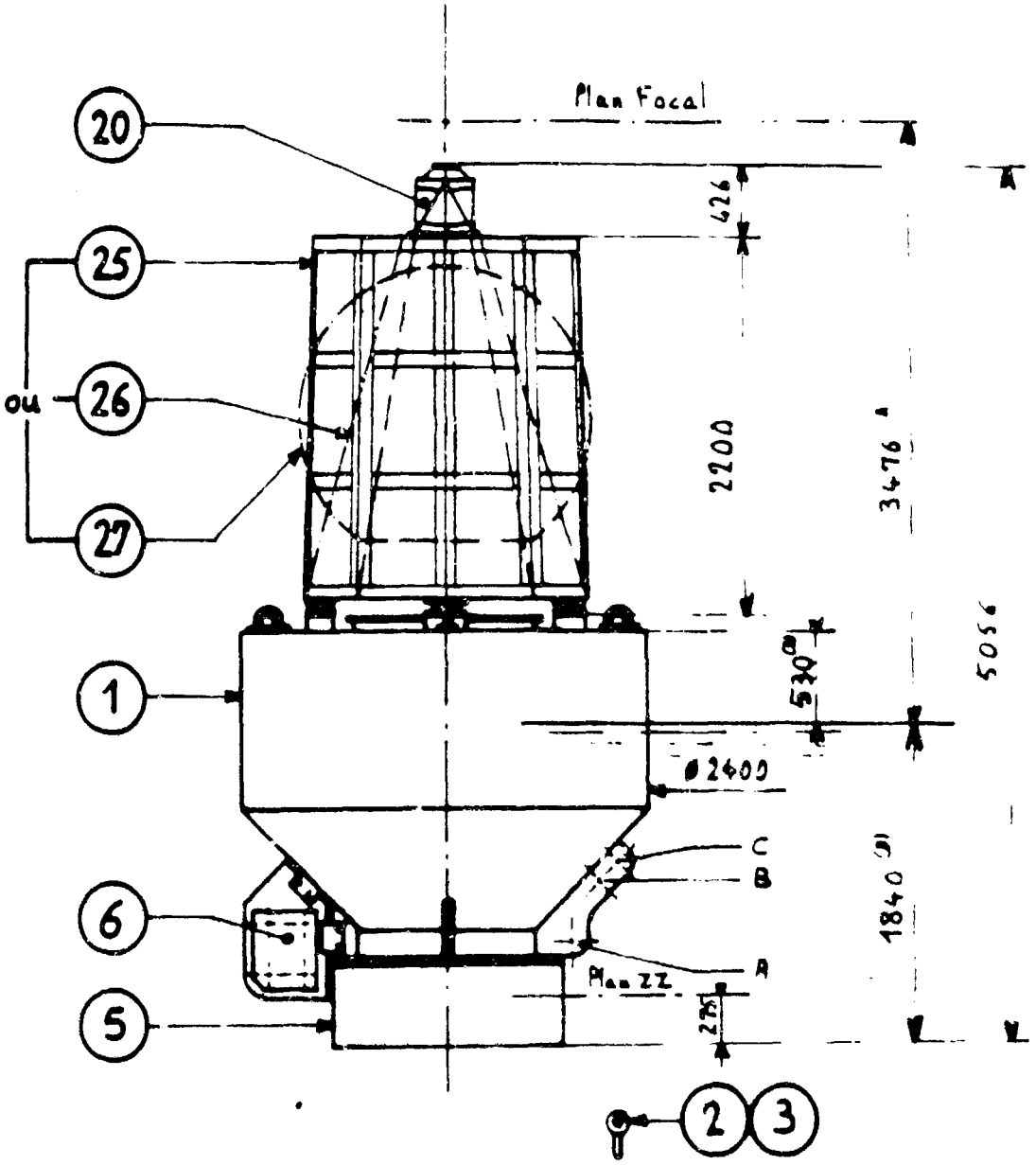

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2080
Support voyant
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Corps de boude
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Dispositif d'amarrage
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Ensemble assise et lest

VL ON A QUEUE : Equipement solaire "lég."

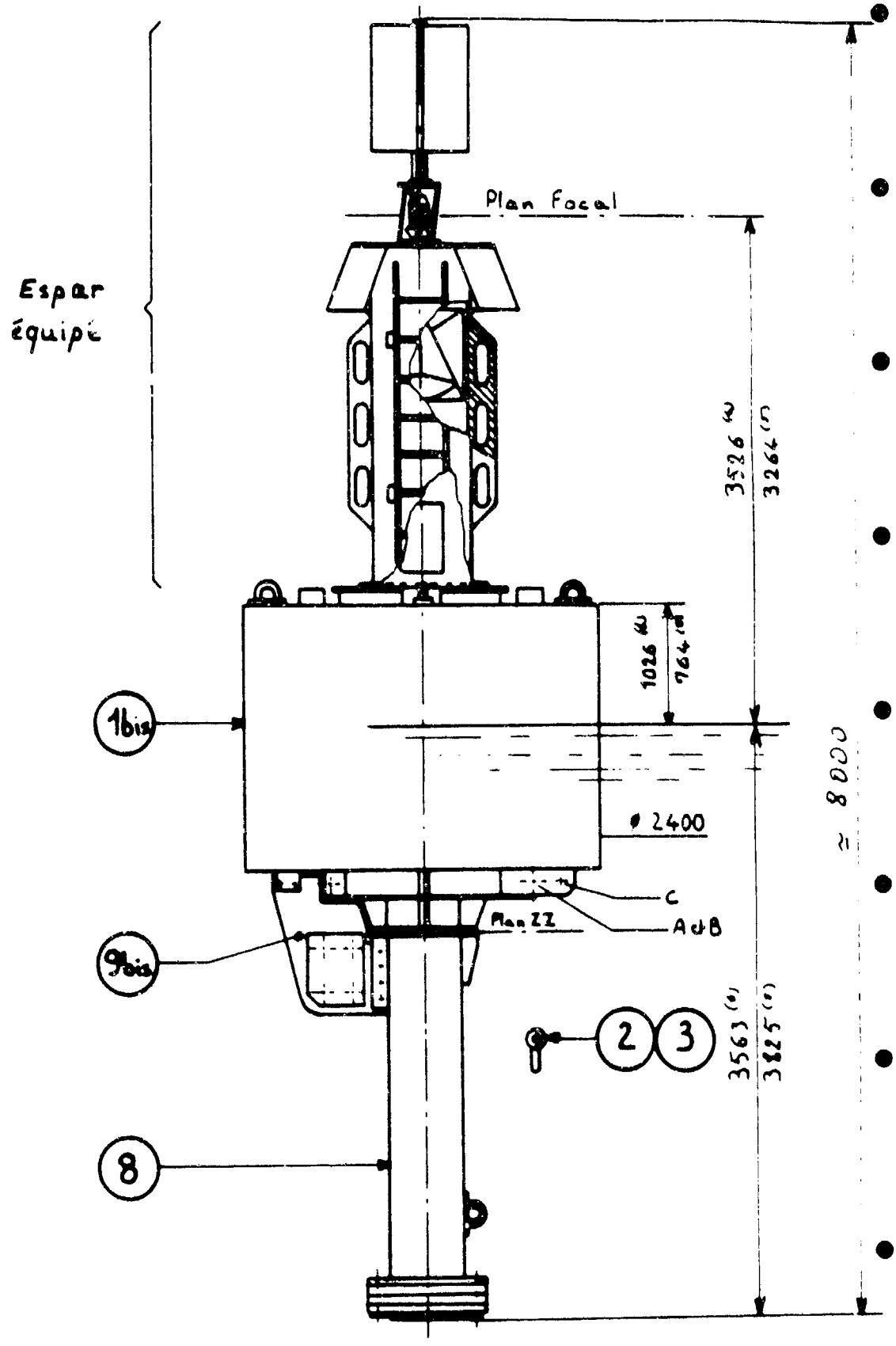


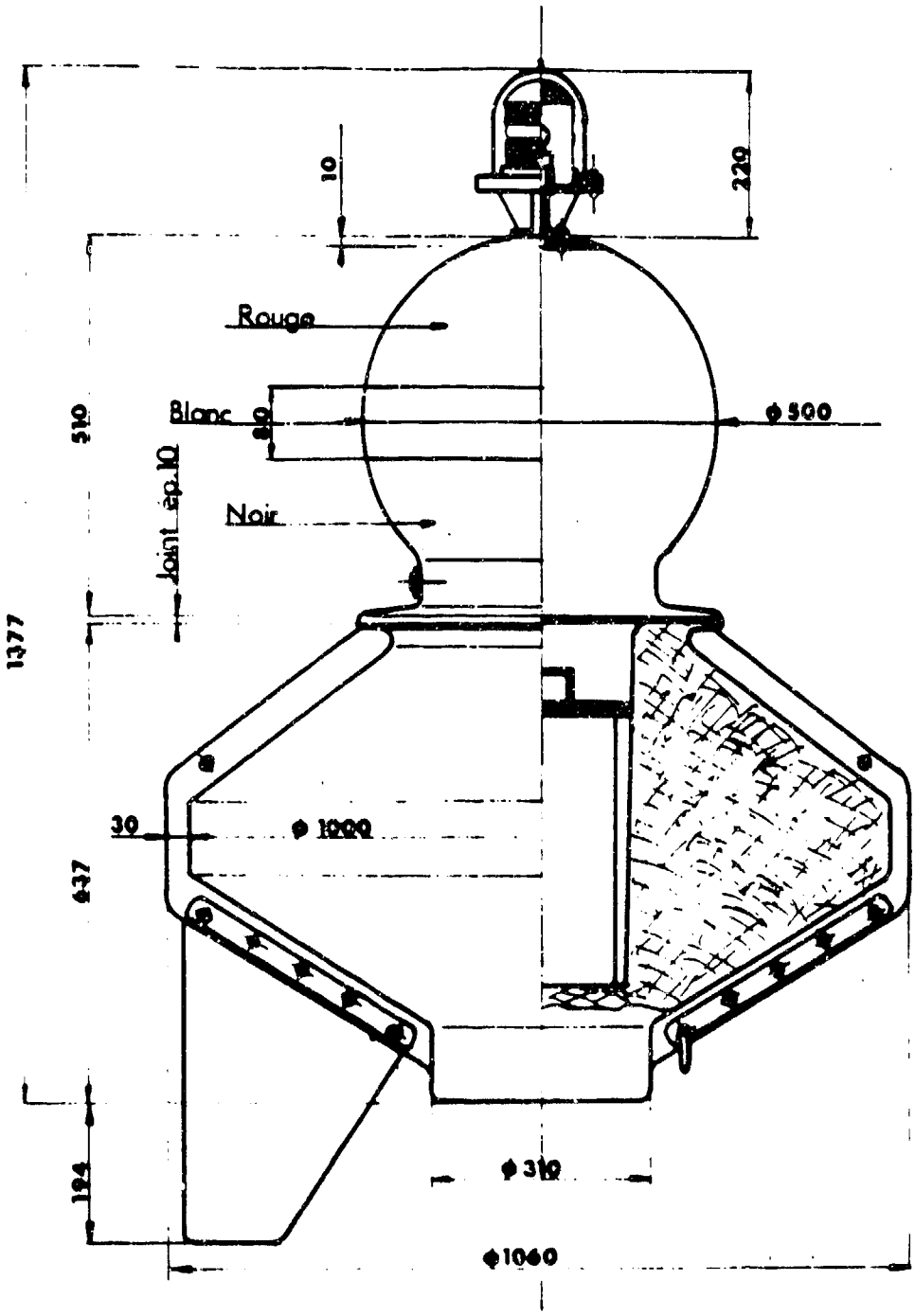

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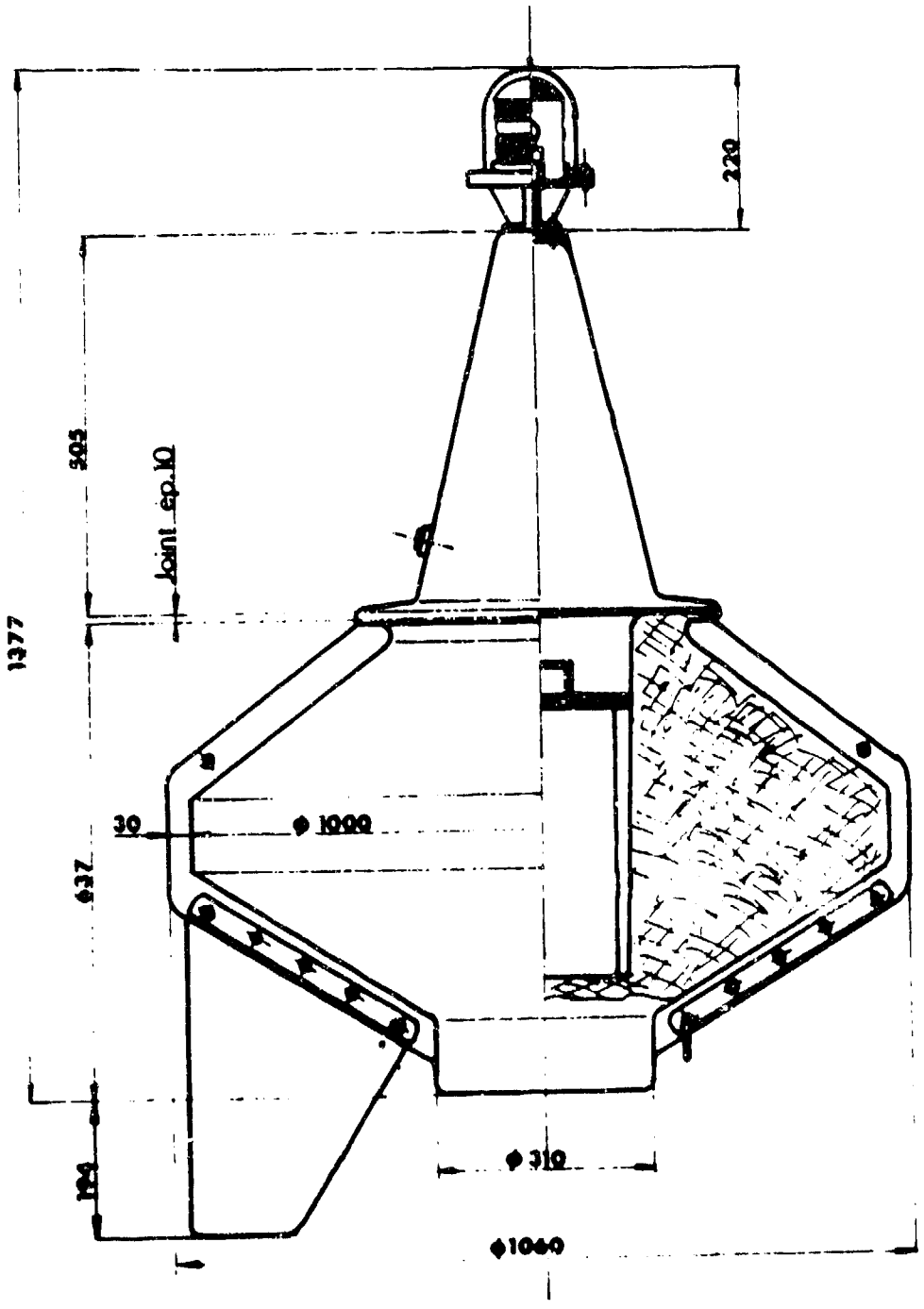

Plan Focal
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ou
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Plan ZZ
275
1840

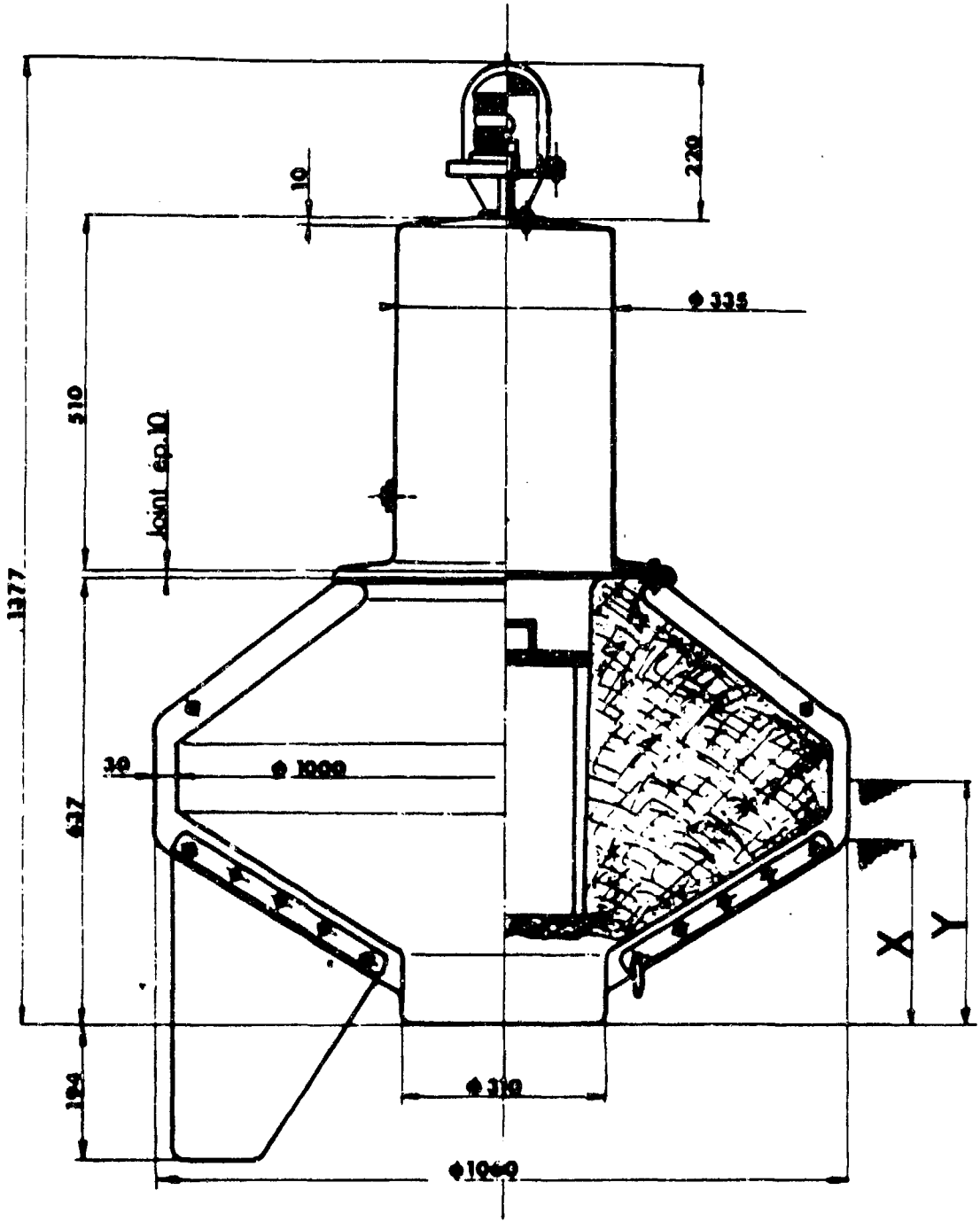
BOUEE LUMINEUSE TYPE NOLWEN II

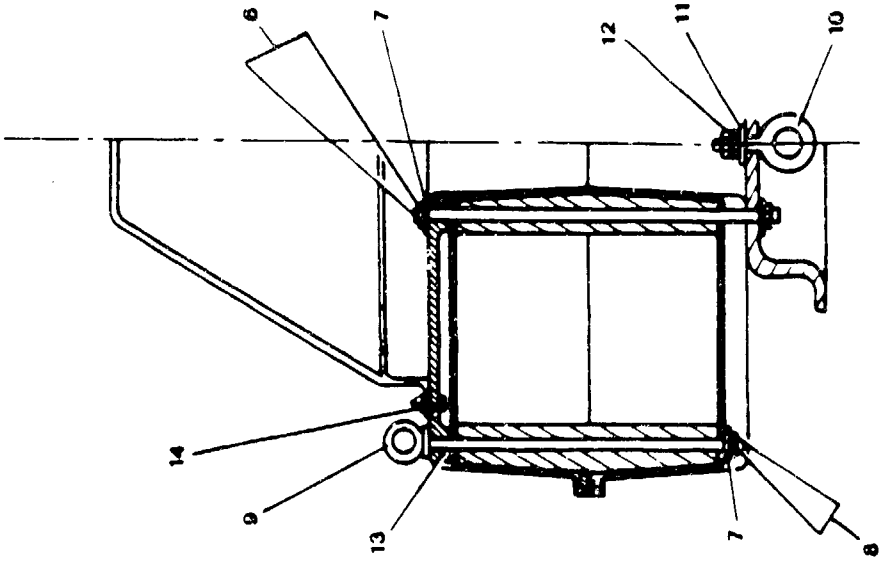
Version à queue équipée d'un Espar

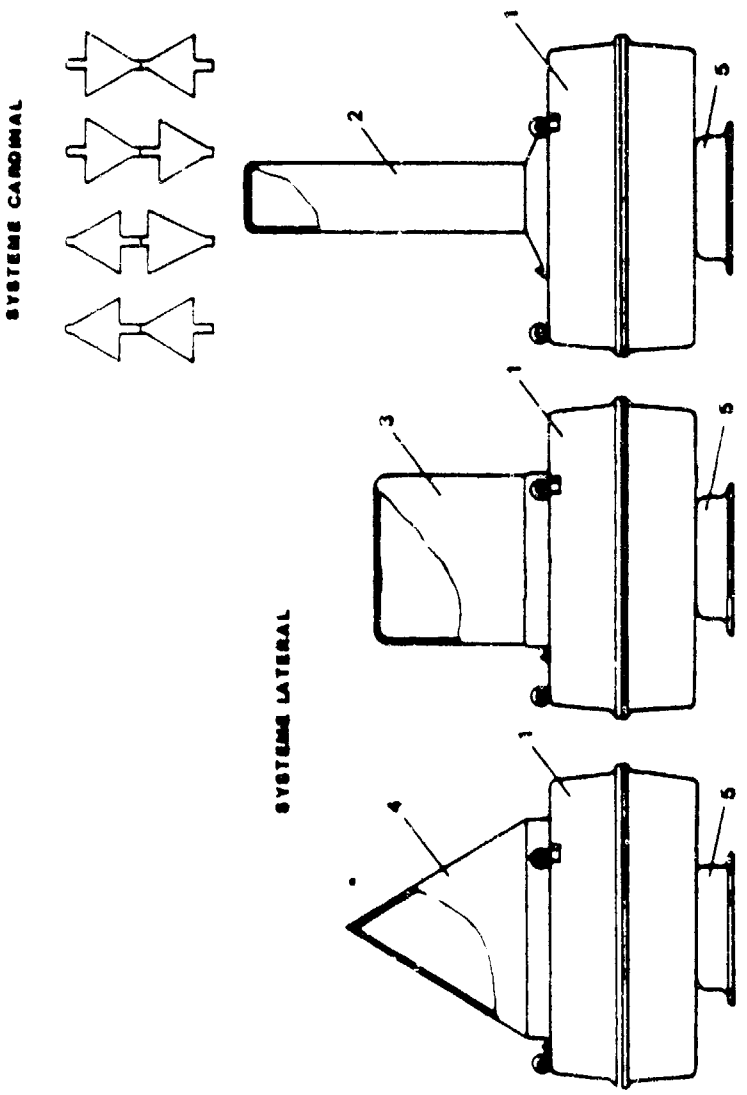


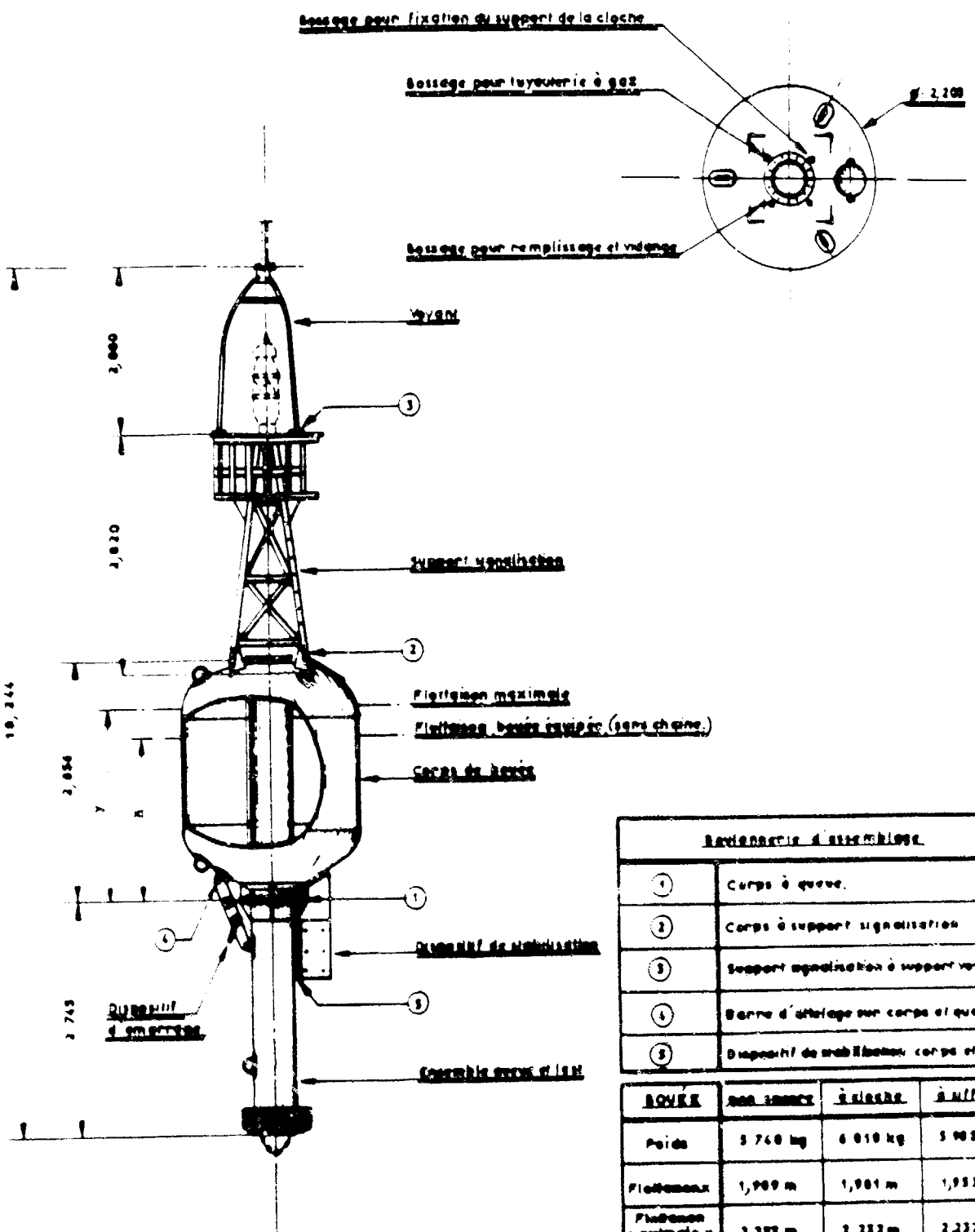

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220
Rouge
Blanc
Noir
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Joint ép.10
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ϕ 1000
ϕ 500
437
184
ϕ 310
ϕ1060


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Joint ép.10
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Φ 1000
637
Φ 310
Φ1060


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joint ép.10
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Φ 310
Φ1060


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SYSTEME CARDINAL
SYSTEME LATERAL
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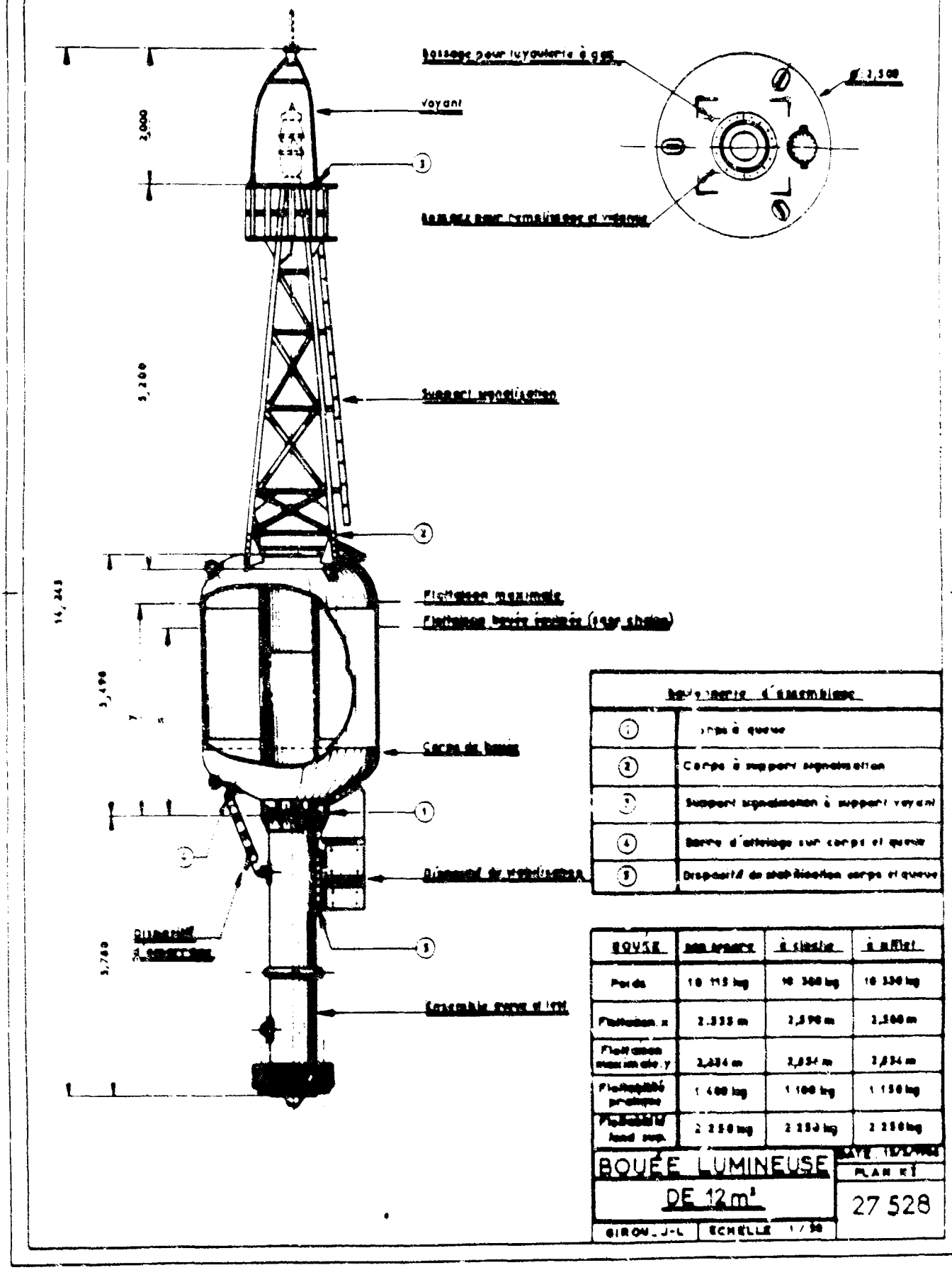
Nomenclature d'assemblage	
1	Corps à queue.
2	Corps à support signalisation
3	Support signalisation à support voyant
4	Barre d'attelage sur corps et queue.
5	Dispositif de stabilisation corps et queue

BOUÉE	non immergée	à vide	à vide
Poids	3 740 kg	6 010 kg	5 905 kg
Flottaisons	1,969 m	1,981 m	1,953 m
Flottaison maximale y	2,232 m	2,232 m	2,232 m
Flottabilité pratique	1 290 kg	950 kg	1 050 kg
Flottabilité hors sup.	1 500 kg	1 300 kg	1 300 kg

BOUÉE LUMINEUSE
DE 7,5 m³

DATE
PLAN N°
27 545

DESSINÉ J.-L. | ÉCHELLE 1/10



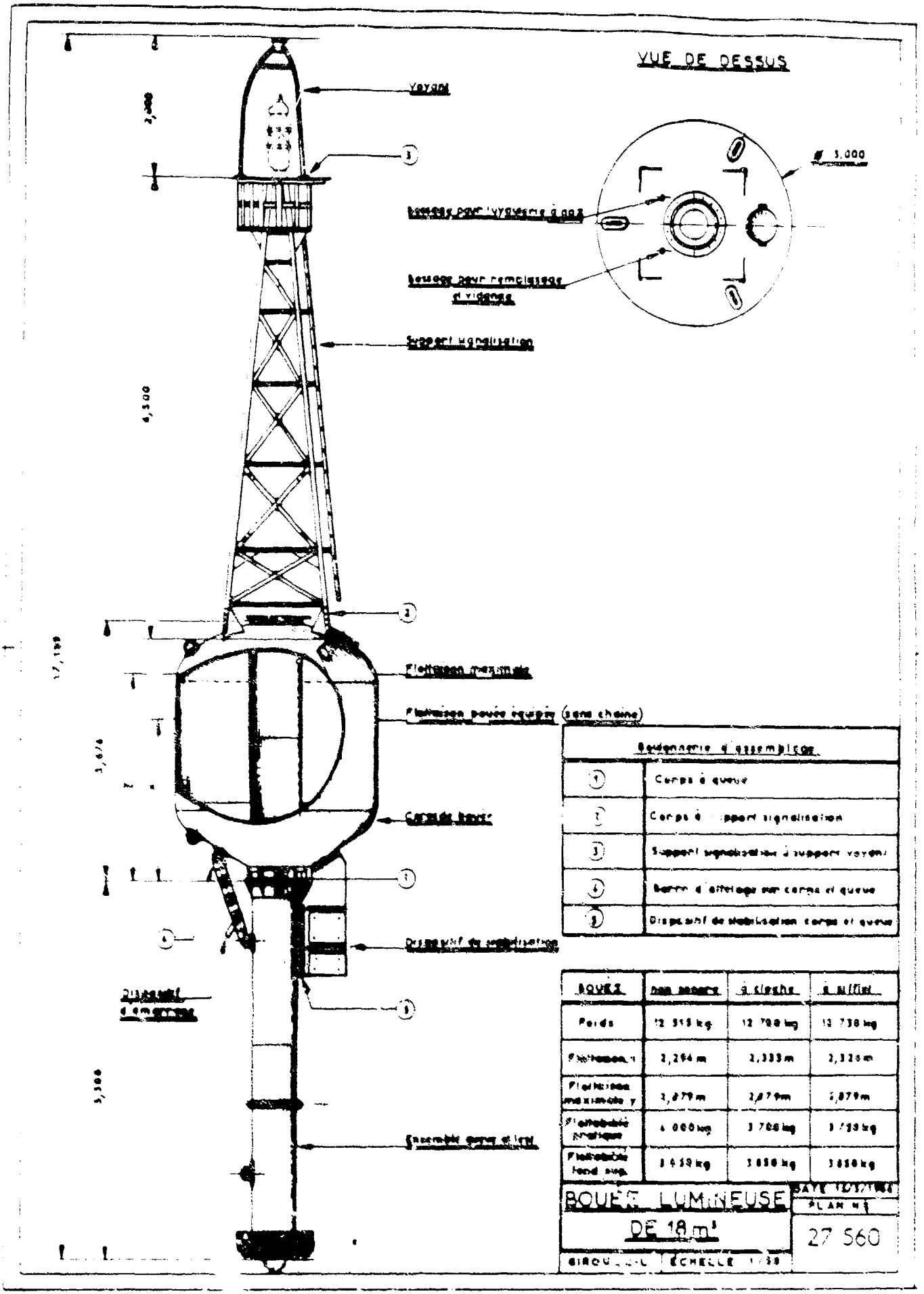
Nomenclature d'assemblage	
1	Corps à queue
2	Corps à support signalisation
3	Support signalisation à support voyant
4	Barre d'attelage sur corps et queue
5	Dispositif de stabilisation corps et queue

BOUEE	sur ancre	à vide	à vide
Poids	10 115 kg	10 360 kg	10 330 kg
Flottaison x	2,335 m	2,590 m	2,560 m
Flottaison maximale y	2,834 m	2,834 m	2,834 m
Flottabilité permanente	1 400 kg	1 100 kg	1 150 kg
Flottabilité haut rep.	2 250 kg	2 250 kg	2 250 kg

BOUÉE LUMINEUSE DE 12 m³

PLAN N° 27 528

GIRON J-L | ECHELLE 1/50



Nomenclature d'assemblage	
1	Corps à queue
2	Corps à support signalisation
3	Support signalisation à support voyant
4	Barre d'attelage sur corps et queue
5	Dispositif de stabilisation corps et queue

BOUEE	non amarrée	à chaîne	à mitan
Poids	12 515 kg	12 700 kg	13 730 kg
Flottaison	2,264 m	2,333 m	2,326 m
Flottaison maximale	2,879 m	2,879 m	2,879 m
Flottabilité statique	4 000 kg	3 706 kg	3 759 kg
Flottabilité fond sup.	3 459 kg	3 850 kg	3 850 kg

BOUEE LUMINEUSE DE 18 m³

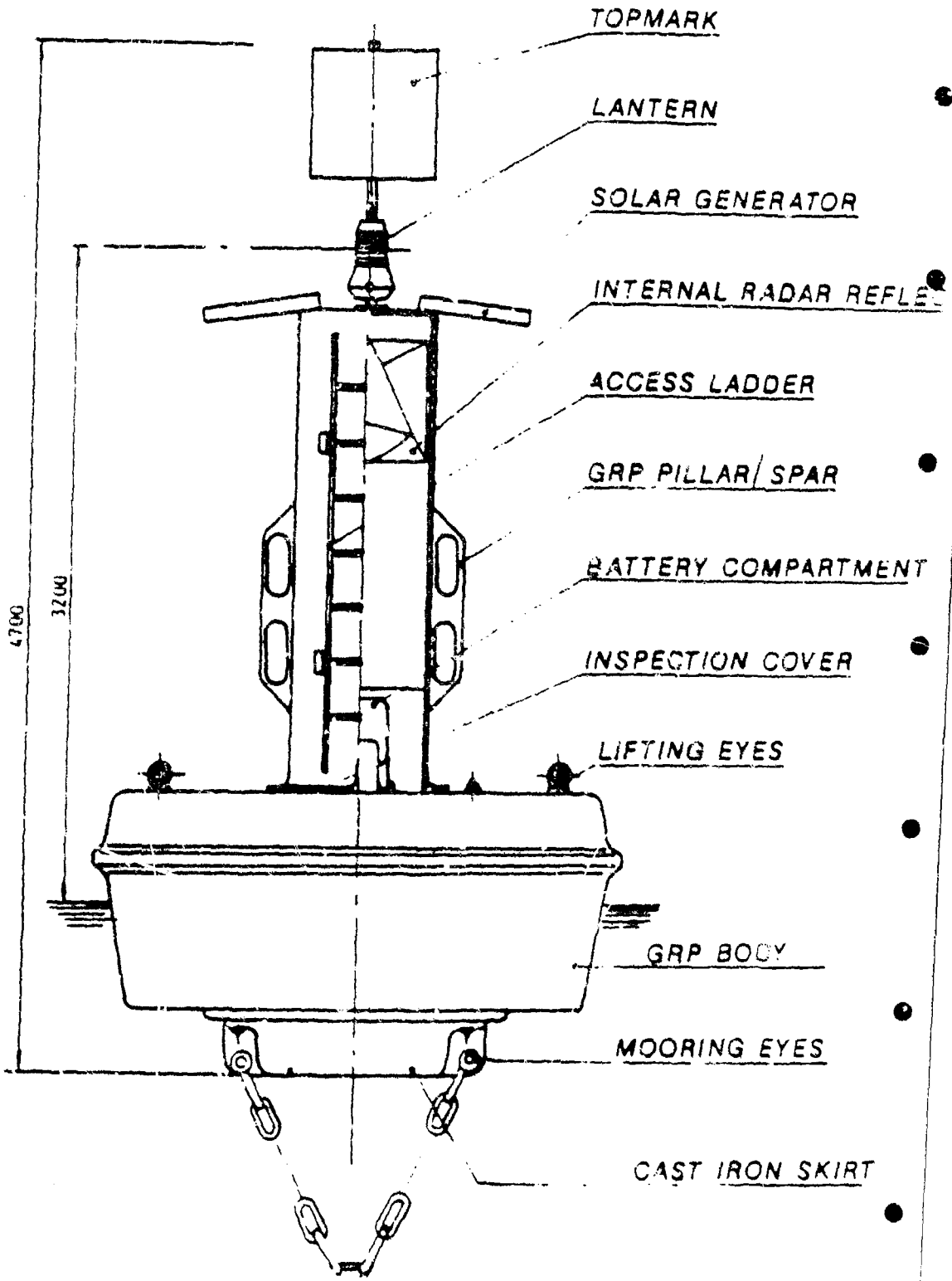
DATE 12/7/1966

PLAN N° 27 560

DIRECTION ÉCHELLE 1/50

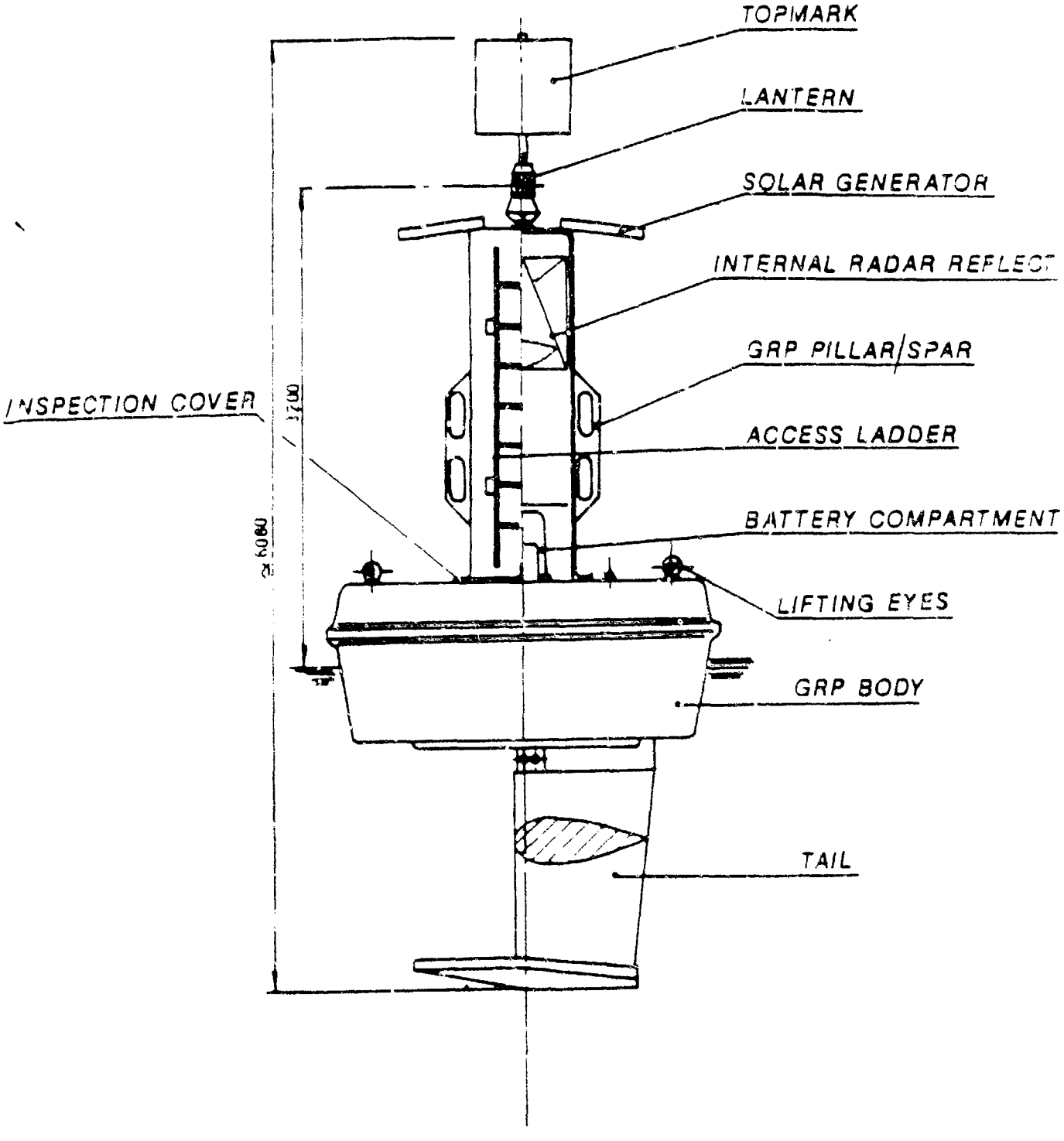
DELPHINE GRP BUOY

SKIRT TYPE

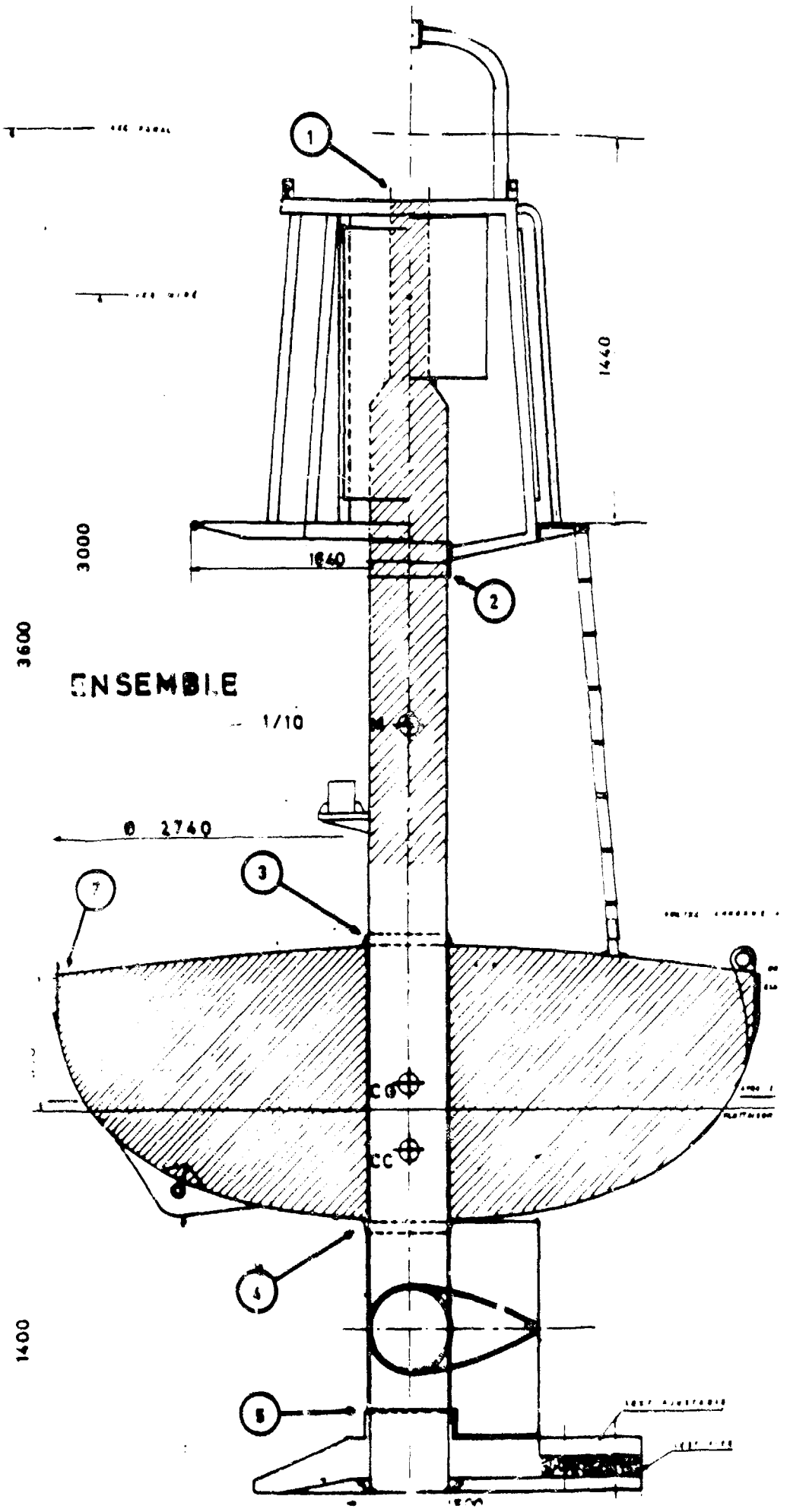


DELPHINE GRP BUOY

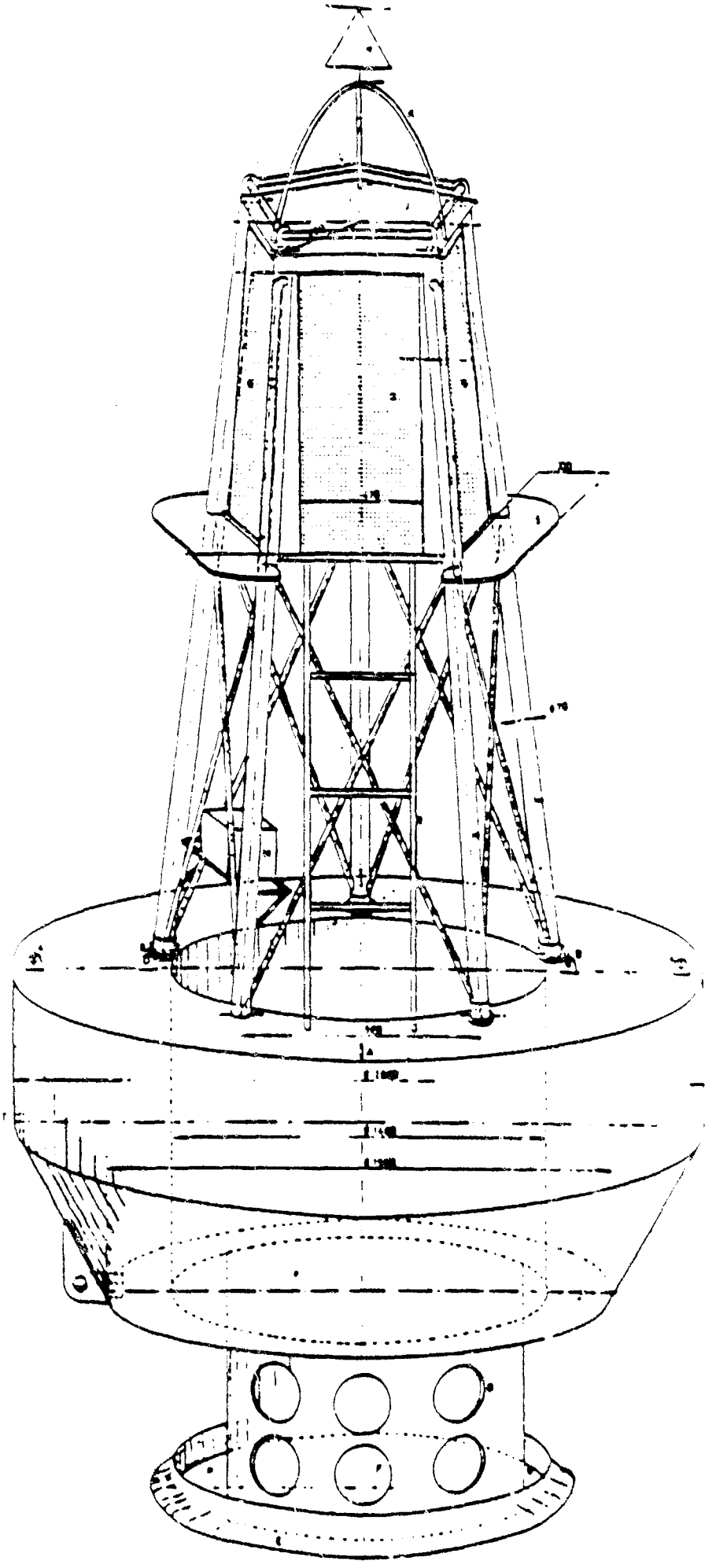
TAIL TYPE



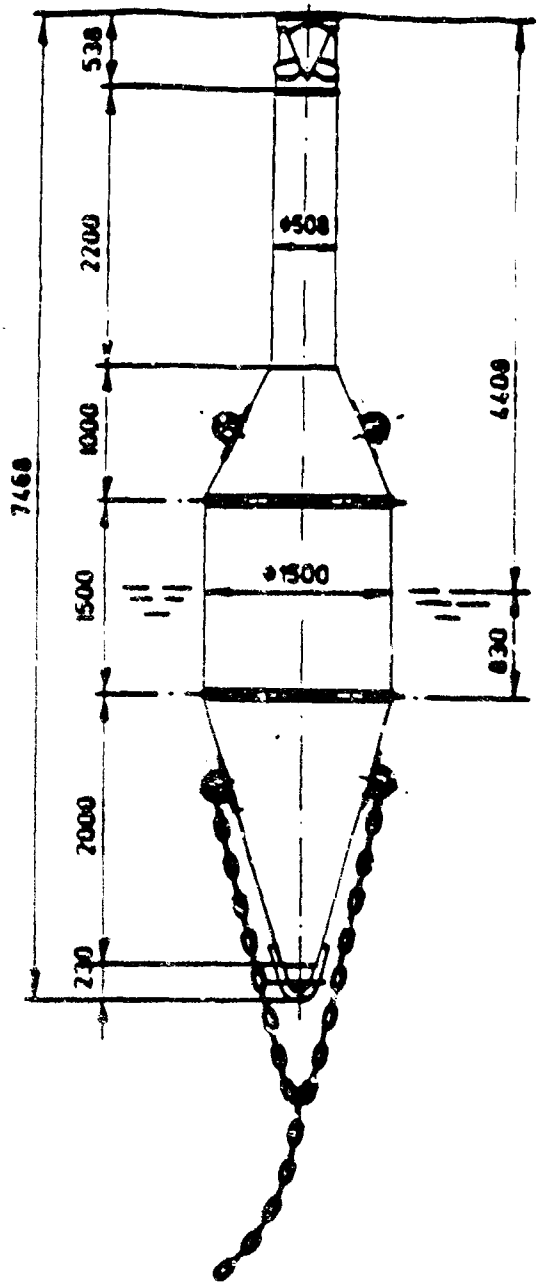
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FRANCE MFG. - 1-1



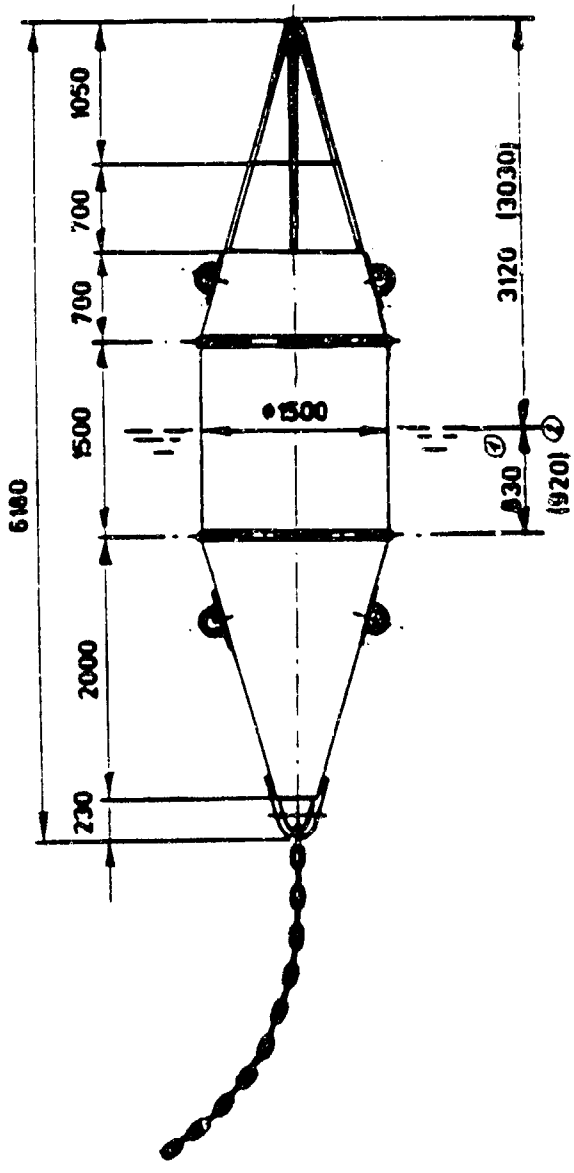
FRANCE MFG - 1-2



	Datum	Name	Zeichen
Gezeichnet	15.2.88	Fluhaus	fl
Geprüft			
Freigegeben			
Maßstab	Benennung		

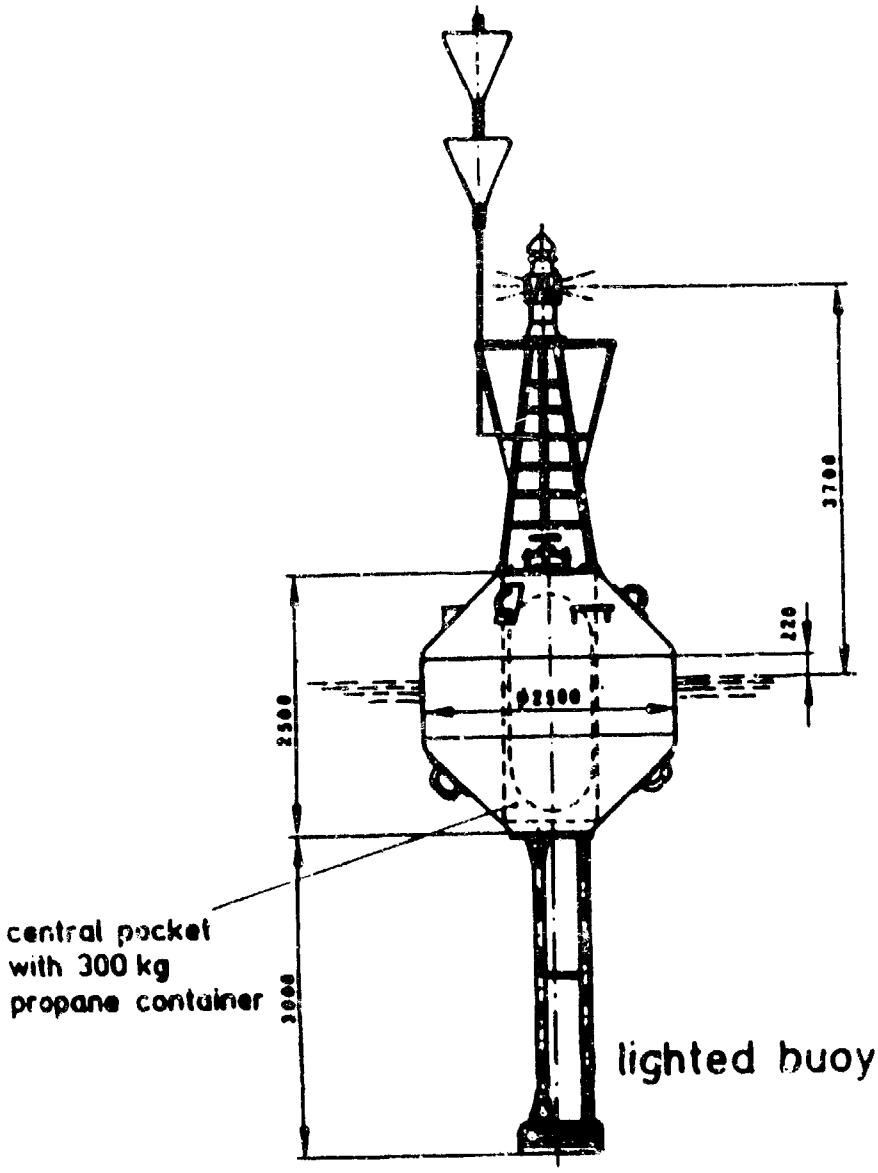
Seezeichenversuchsfeld

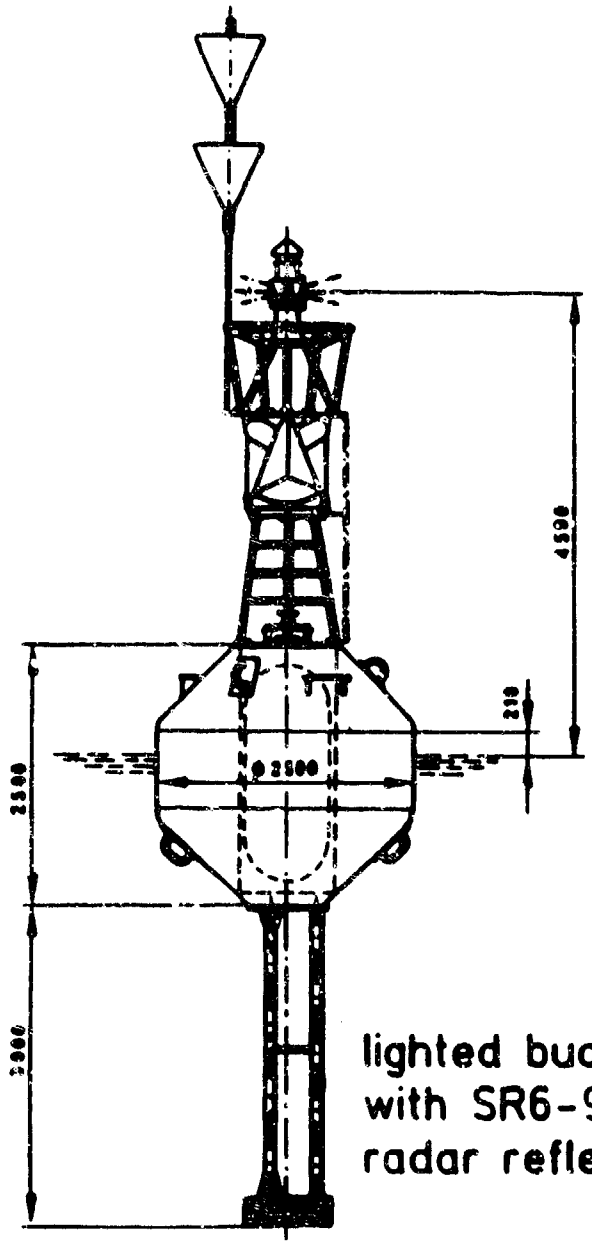
Spierentonne T 86



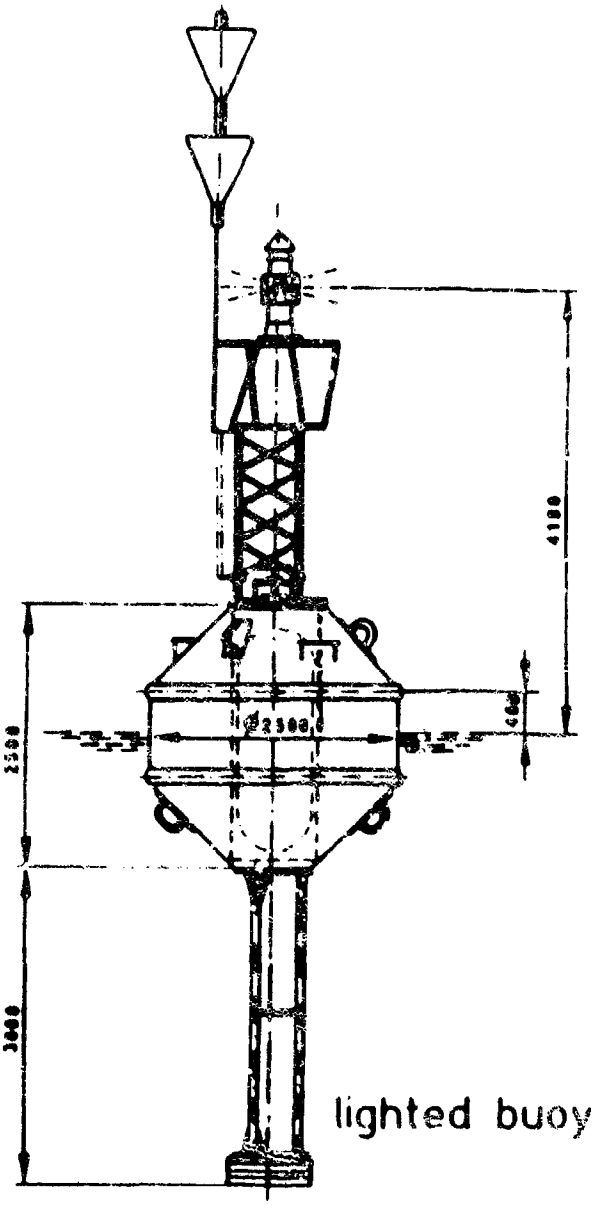
	Datum	Name	Zeichen	Seezeichenversuchsfeld
Gezeichnet	25.8.87	Elsbaer		
Geprüft				
Normgeprüft				

Spitztonne T 86


central pocket
with 300 kg
propane container
lighted buoy 1961

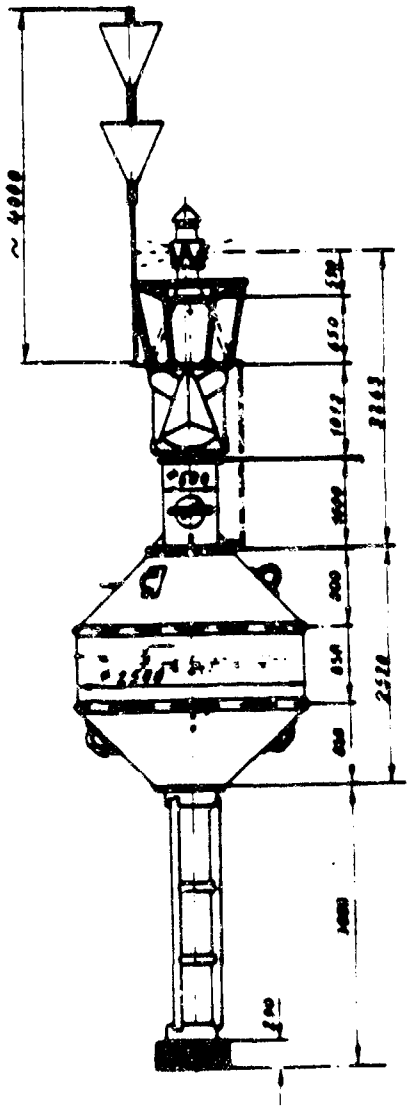


lighted buoy 1961
with SR6-900-
radar reflector

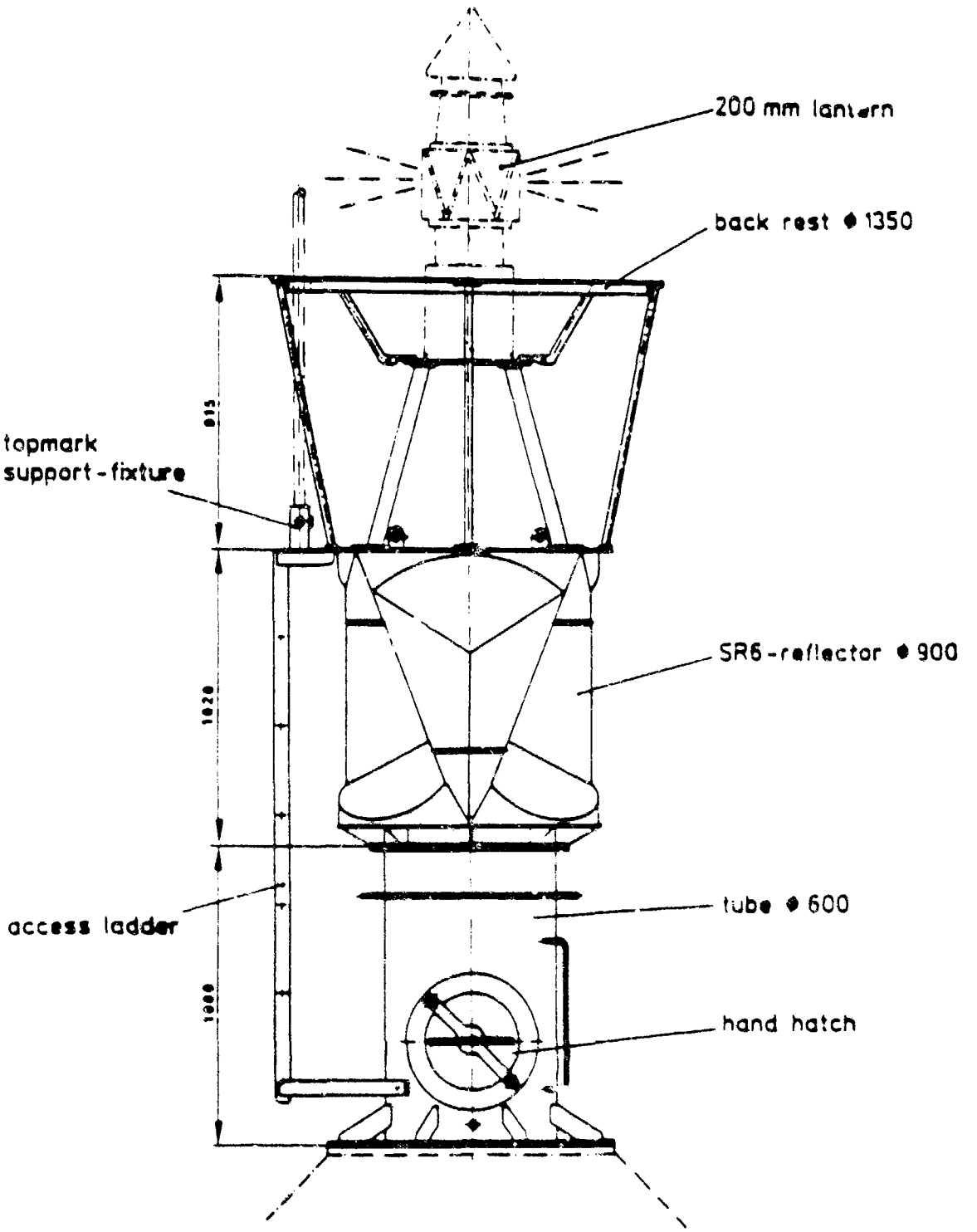


lighted buoy 1972

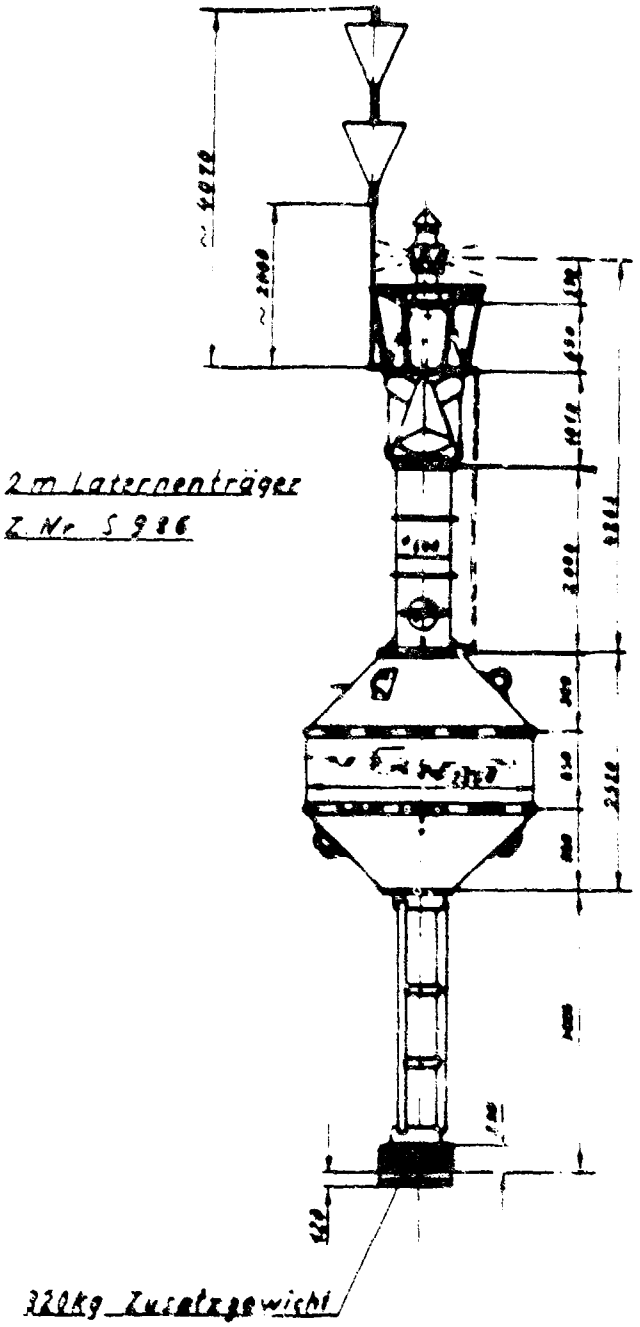
Laternenträger
Z. Nr. S 924



	Datum	Name	Zeichen	Seezeichenversuchsfeld
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Geprüft	16.9.82	"		
Normgeprüft				
Maßstab	Benennung			Zeichnungs-Nr.
	Leuchttonne 81			
				Ersatz für:
				Ersatz durch:



superstructure 1981



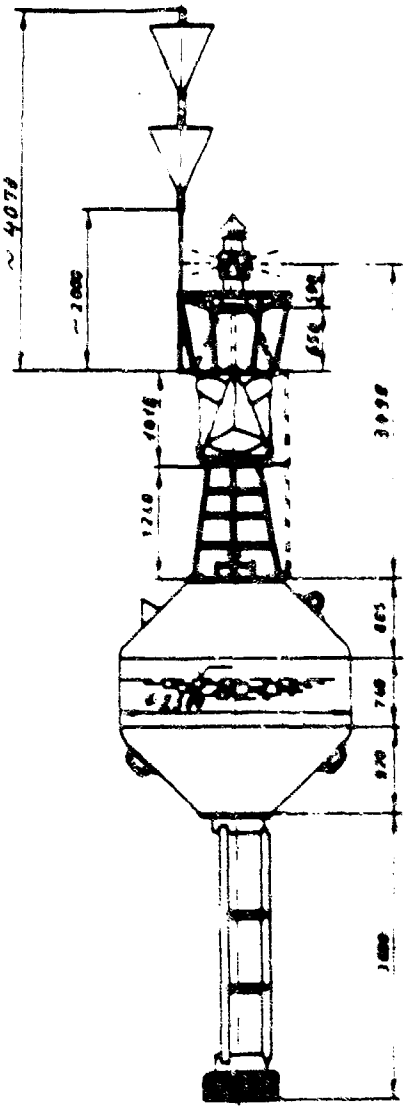
	Datum	Name	Zeichen
Gezeichnet	16.9.82	Fischer	
Geprüft	16.9.82	"	
Normgeprüft			

Seezeichenversuchsfeld

Benennung:

Leuchttonne 81
mit
2m hohem Laternenträger

Zeichnungs-Nr.:

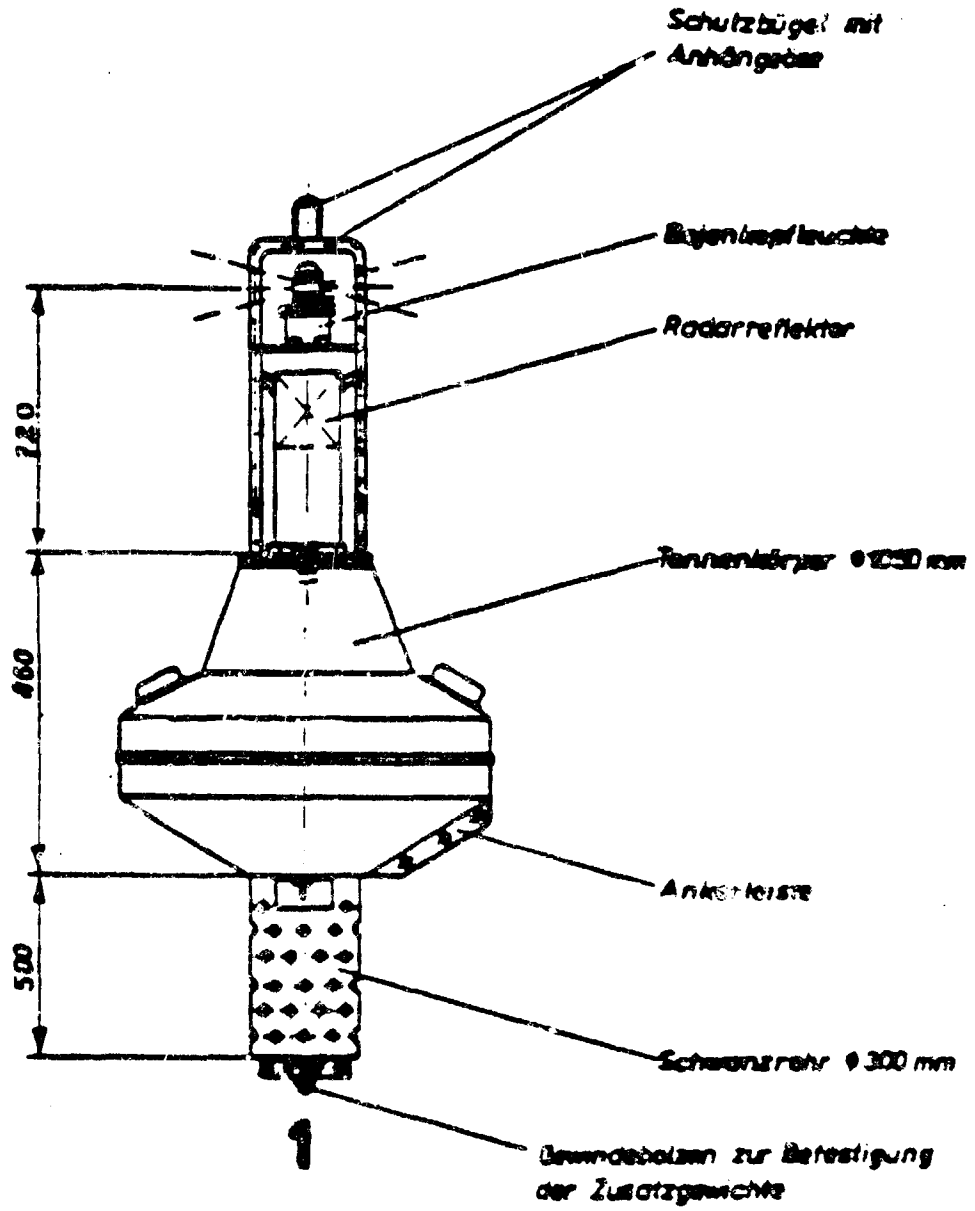


Leiterenträger
Z.Nr. S 985

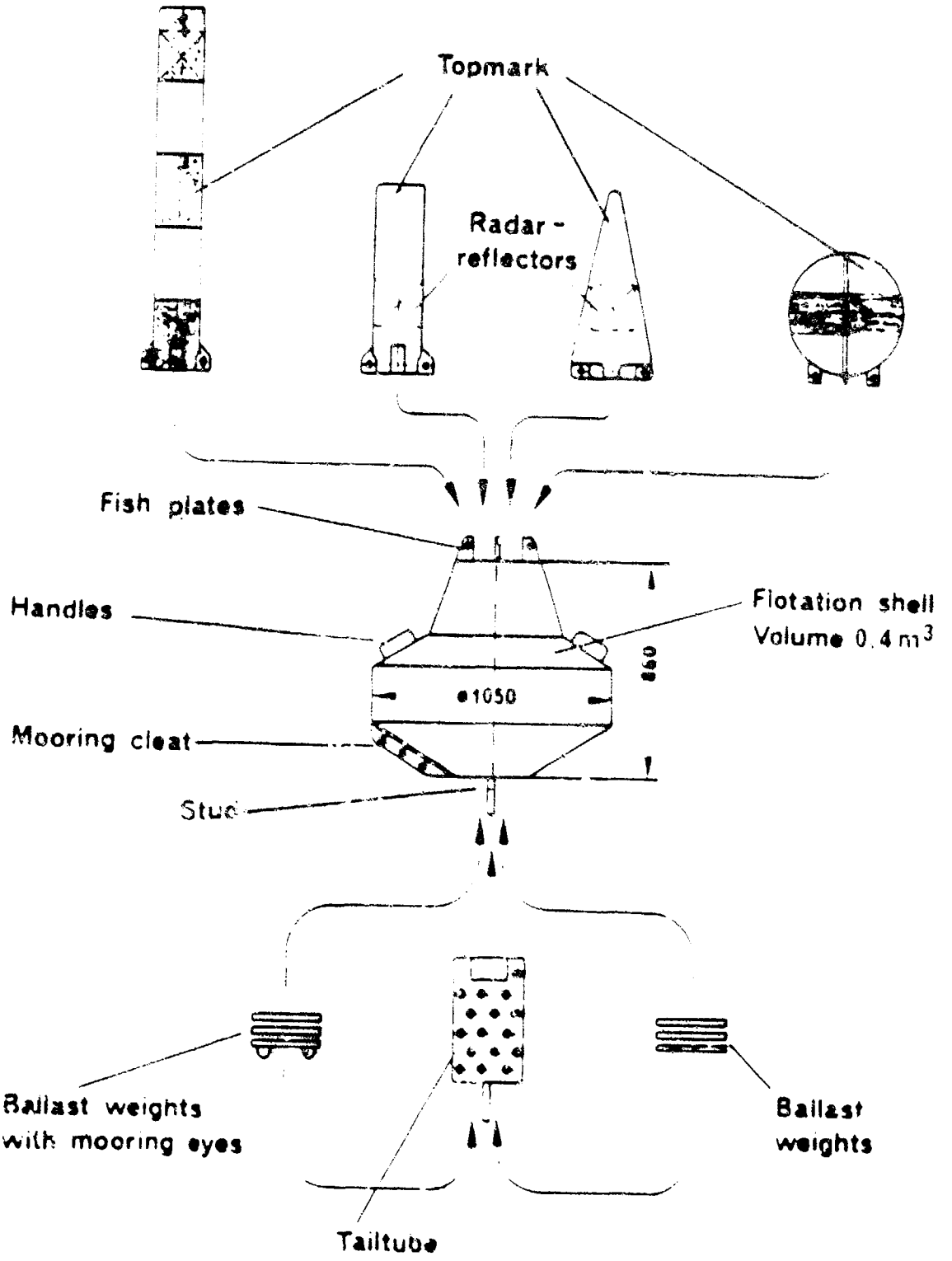
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Gezeichnet	16.9.82	Elschner		
Geprüft	16.9.82	"		
Normgem.				

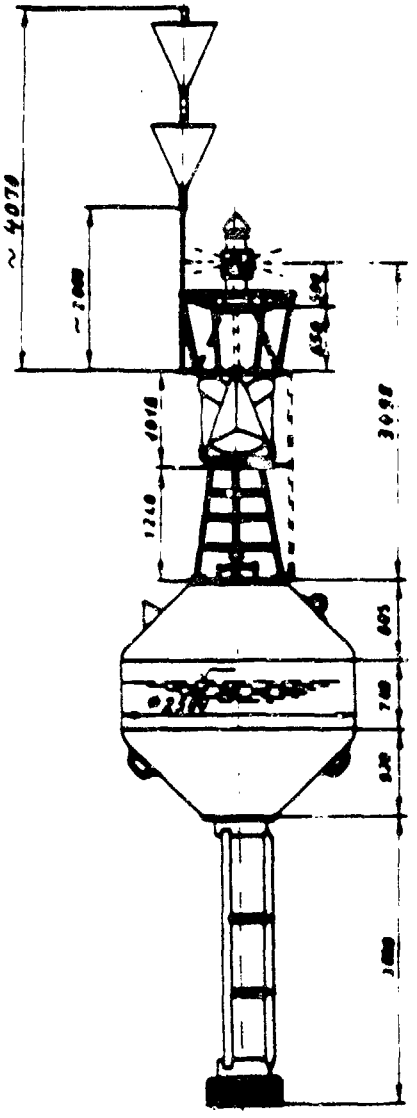
Leuchttonne
Emdener Bauart
mit Radarreflektor SR6-900

Fahrwasserzeichen, Leuchttonne



STANDARD BUOY FOR INLAND WATERWAYS





Laternenträger

Z.Nr. S 985

	Datum	Name	Zeichen	Seezeichenversuchsfeld
Gezeichnet	16.8.83	Fischner		
Geprüft	16.8.83	"		
Freigegeben				

Leuchttonne

Emdener Bauart

mit Radarreflektor SRG-900

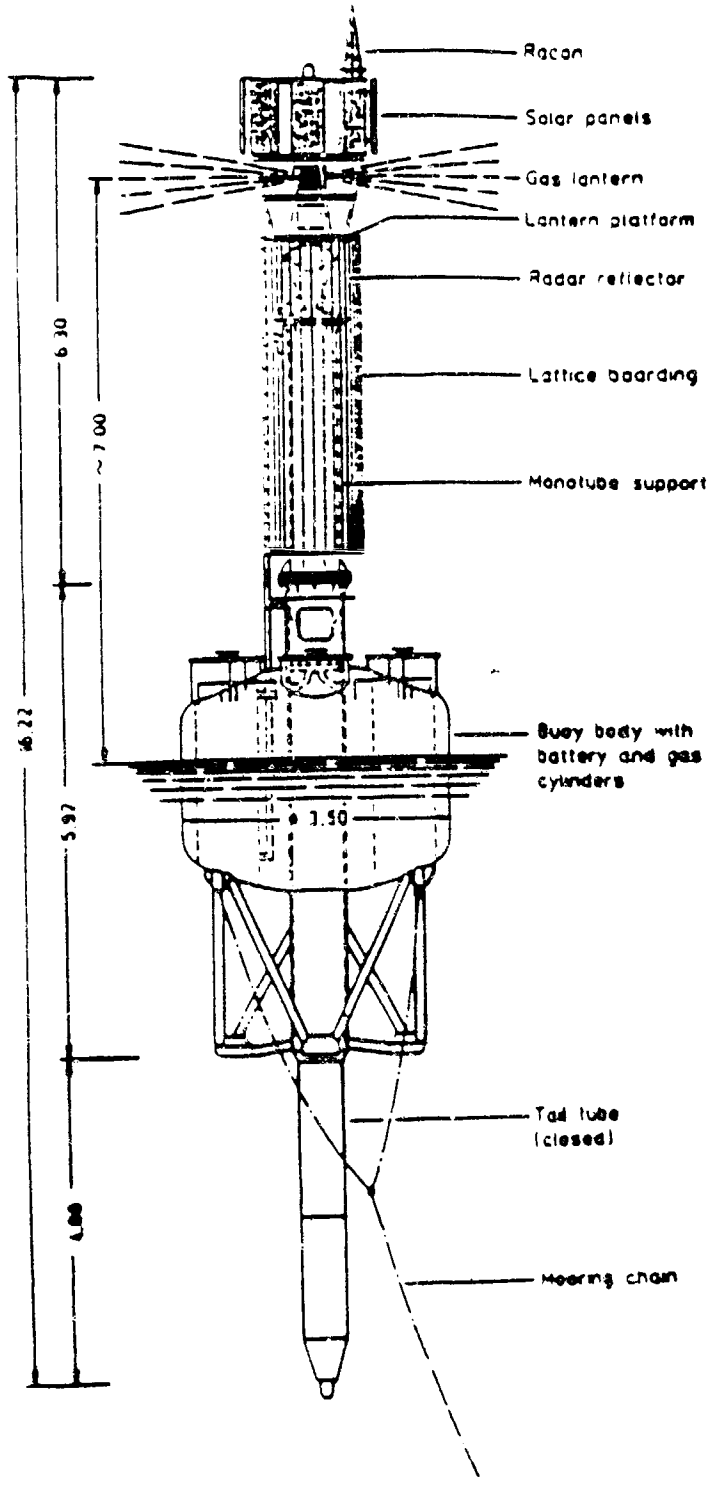
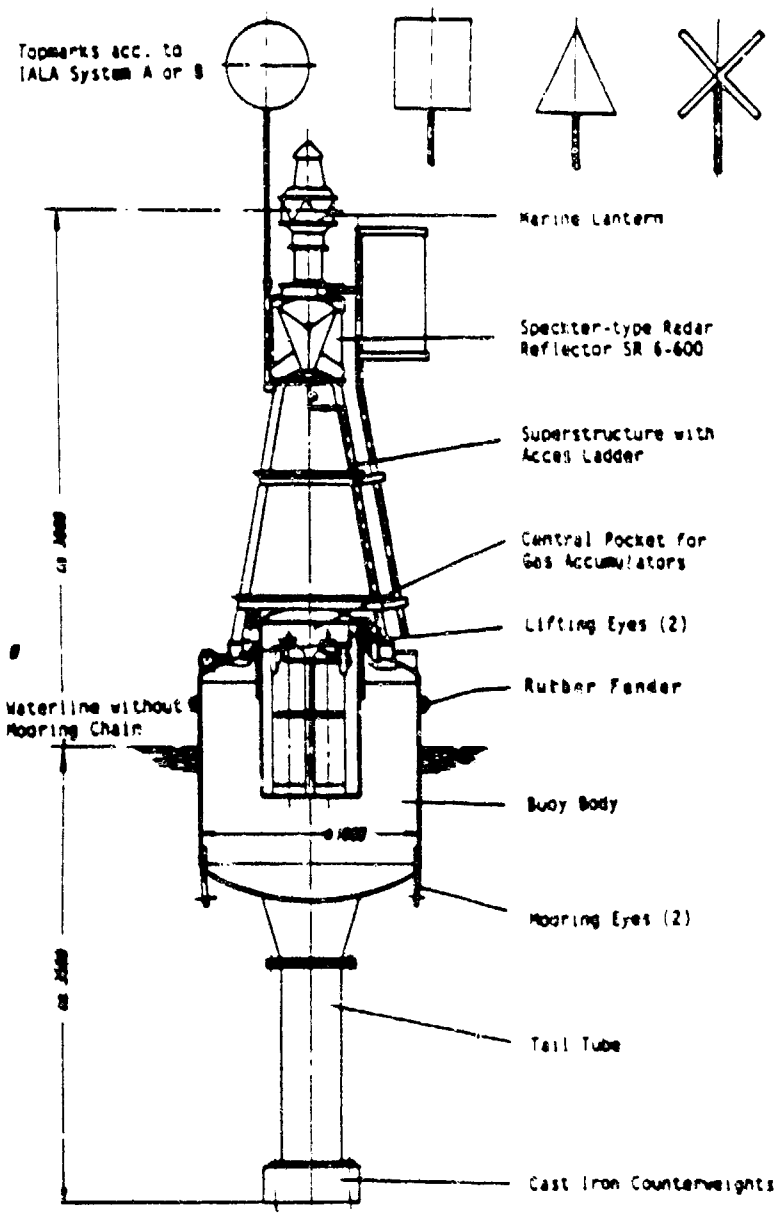


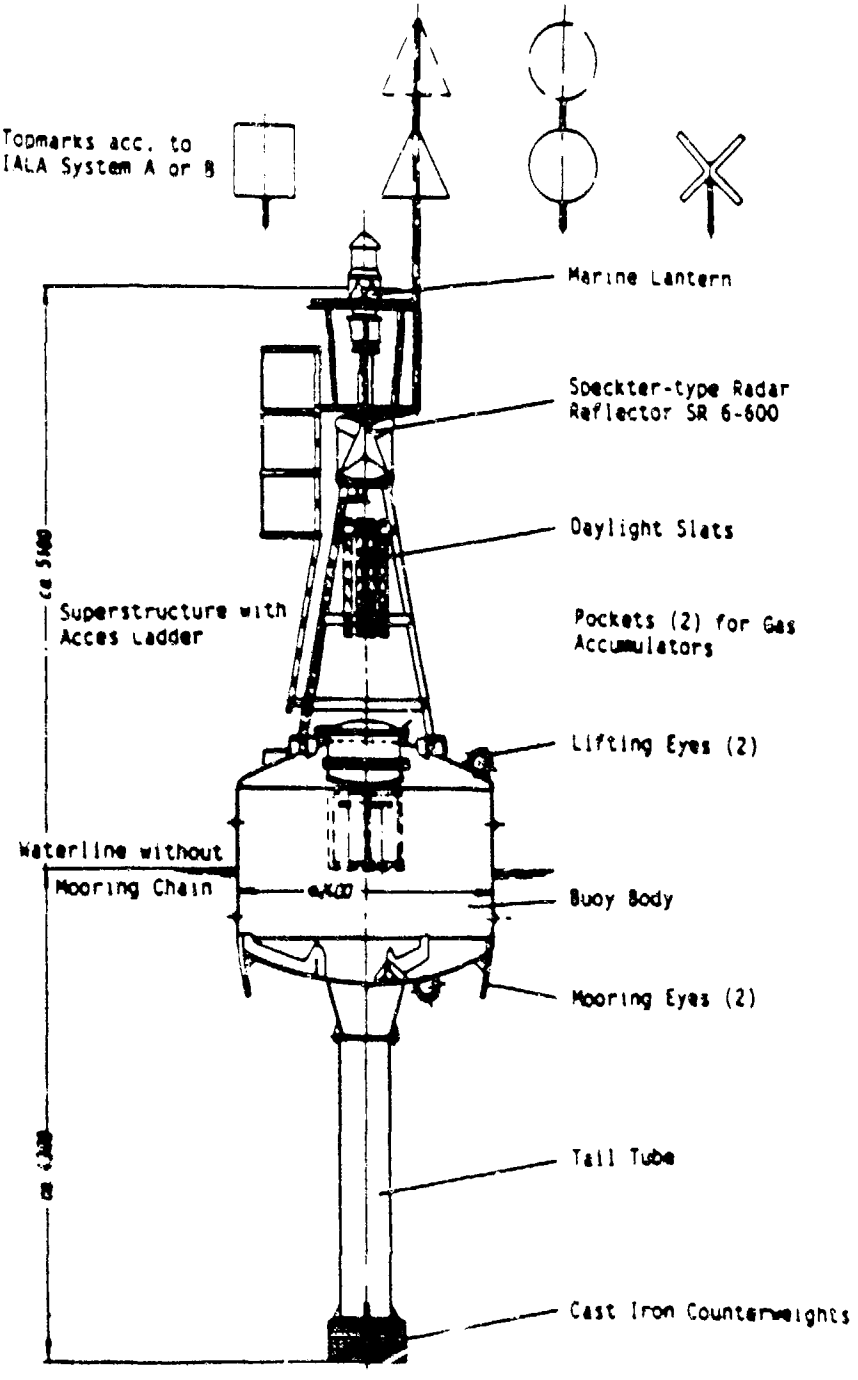
Fig. 6 Modular Buoy, dia 3.5 m (Model 2)

DEEPWATER LIGHT BUOY
TYPE DW 180 G



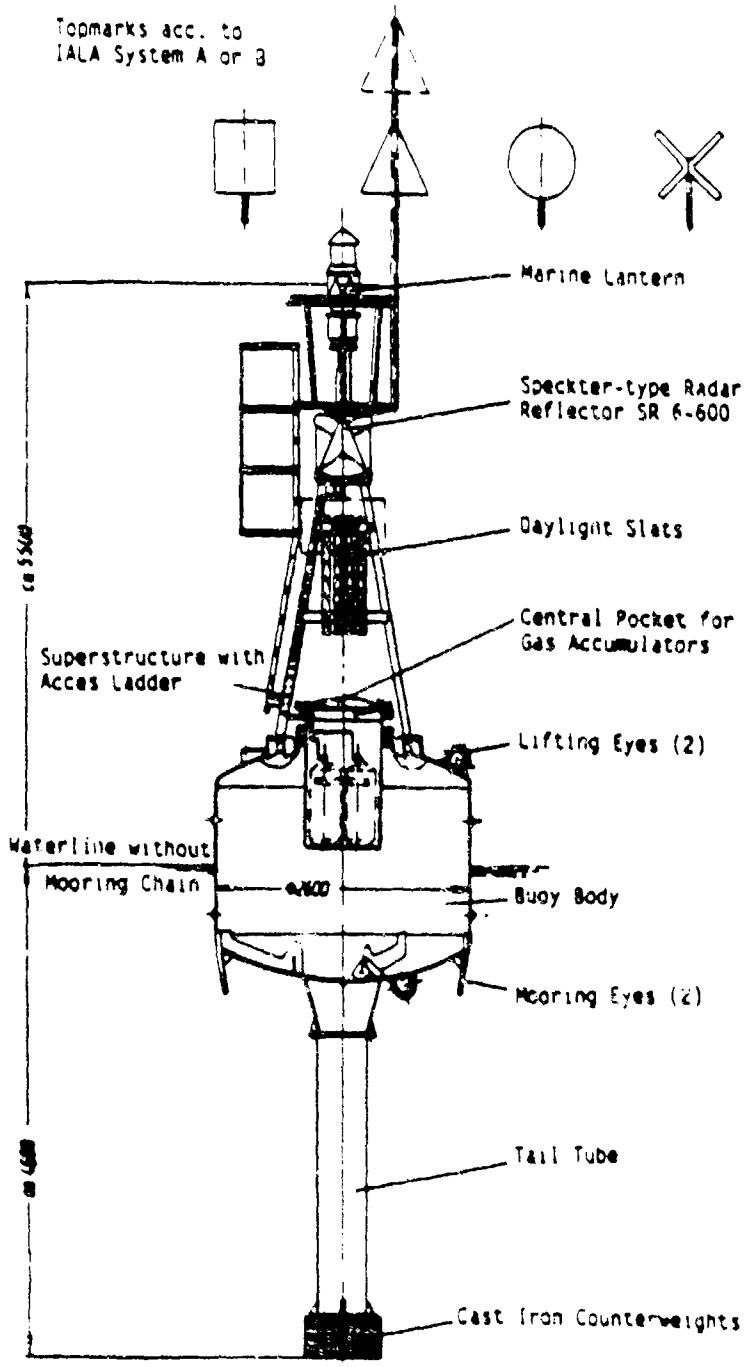
Weight without mooring, appr.	2.900 kg
Displacement per 10 cm of immersion	250 kg
Recommended mooring chain	20-26 mm
Maximum weight of supported moorings	500 kg
Weight of cast iron sinker	600 kg
Maximum lantern size	PE (AE) 200
Maximum power storage weight	300 kg

DEEPWATER LIGHT BUOY
TYPE DW 240 G



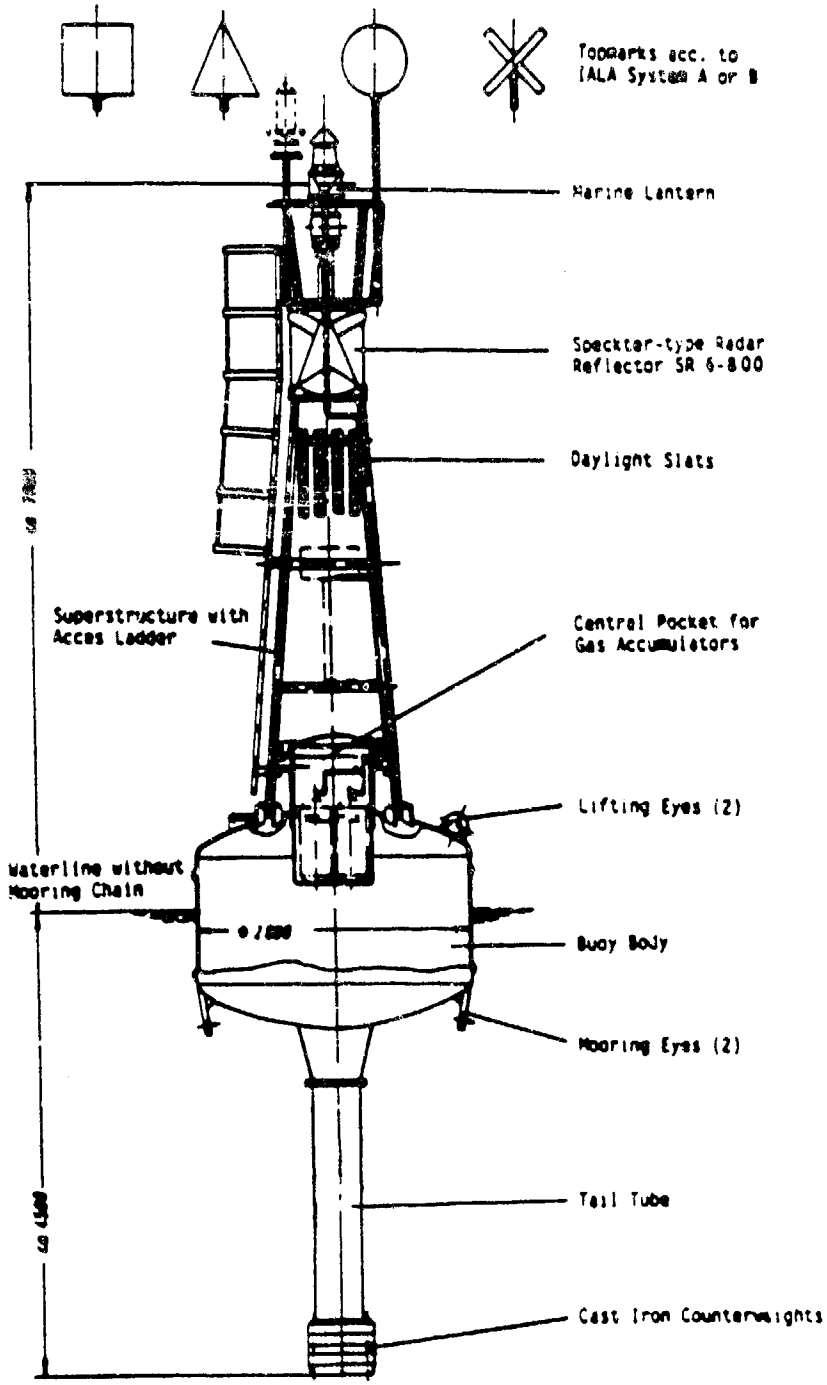
Weight without mooring, appr.	5.000 kg
Displacement per 10 cm of immersion	450 kg
Recommended mooring chain	33-36 mm
Maximum weight of supported moorings	1.000 kg
Weight of cast iron sinker	1.500 kg
Maximum lantern size	PE (AE) 300
Maximum power storage weight	560 kg

DEEPWATER LIGHT BUOY
TYPE DW 260 G



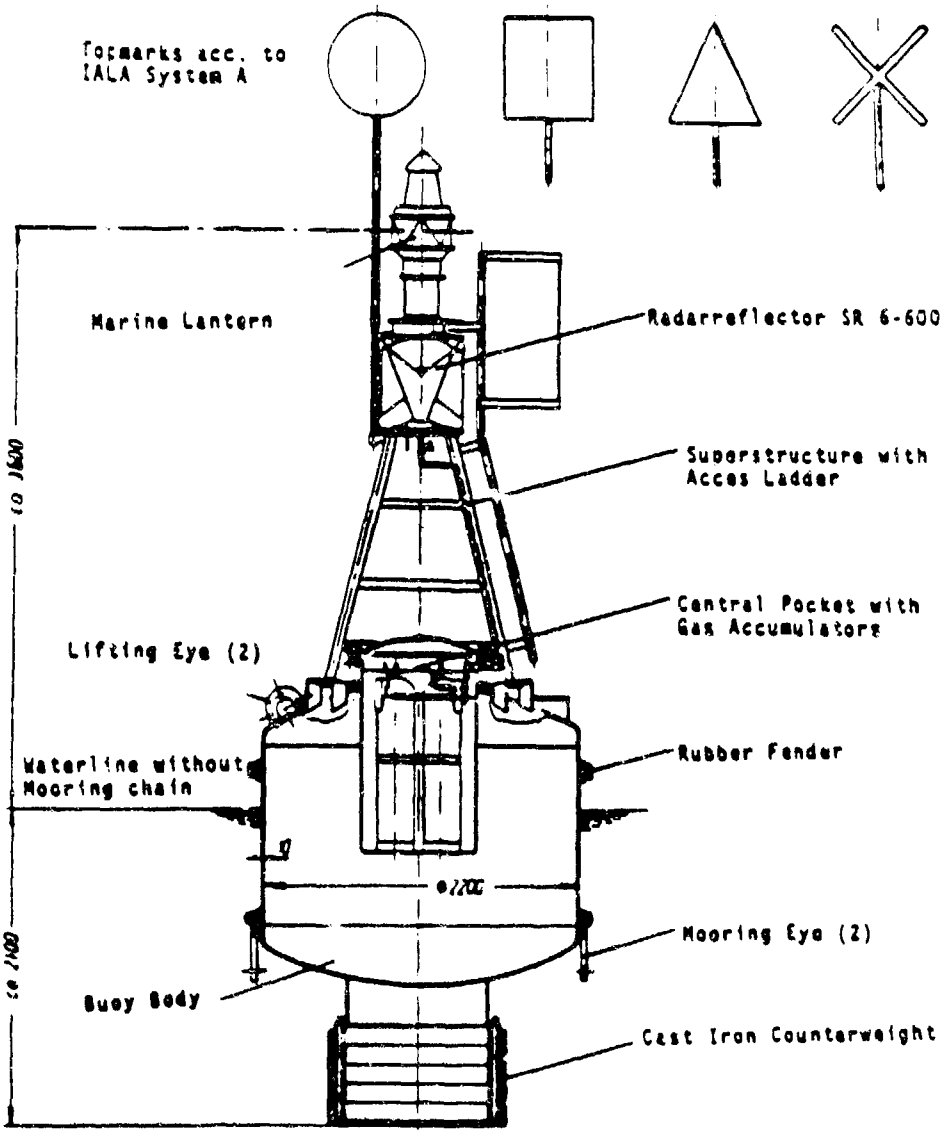
Weight without mooring, appr.	5.100 kg
Displacement per 10 cm of immersion	530 kg
Recommended mooring chain	33-36 mm
Maximum weight of supported moorings	1.500 kg
Weight of cast iron sinker	1.500 kg
Maximum lantern size	PE (AE) 300
Maximum power storage weight	450 kg

DEEPWATER LIGHT BUOY
TYPE DW 280 G



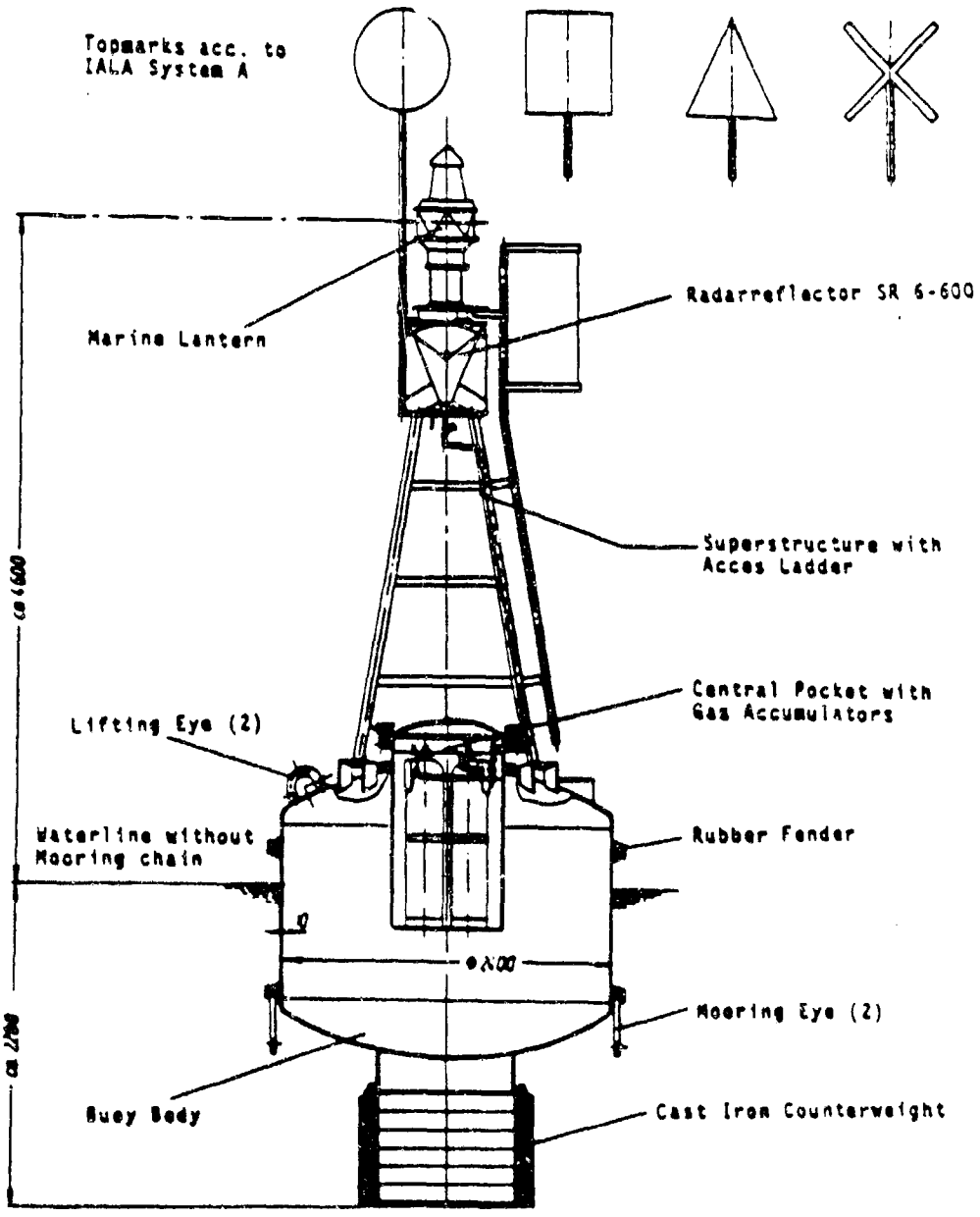
Weight without mooring, appr.	5.500 kg
Displacement per 10 cm of immersion	620 kg
Recommended mooring chain	33-36 mm
Maximum weight of supported moorings	2.000 kg
Weight of cast iron sinker	1.500 kg
Maximum lantern size	PE (AE) 300
Maximum power storage weight	300 kg

SHALLOW WATER LIGHT BUOY
TYPE SW220 G



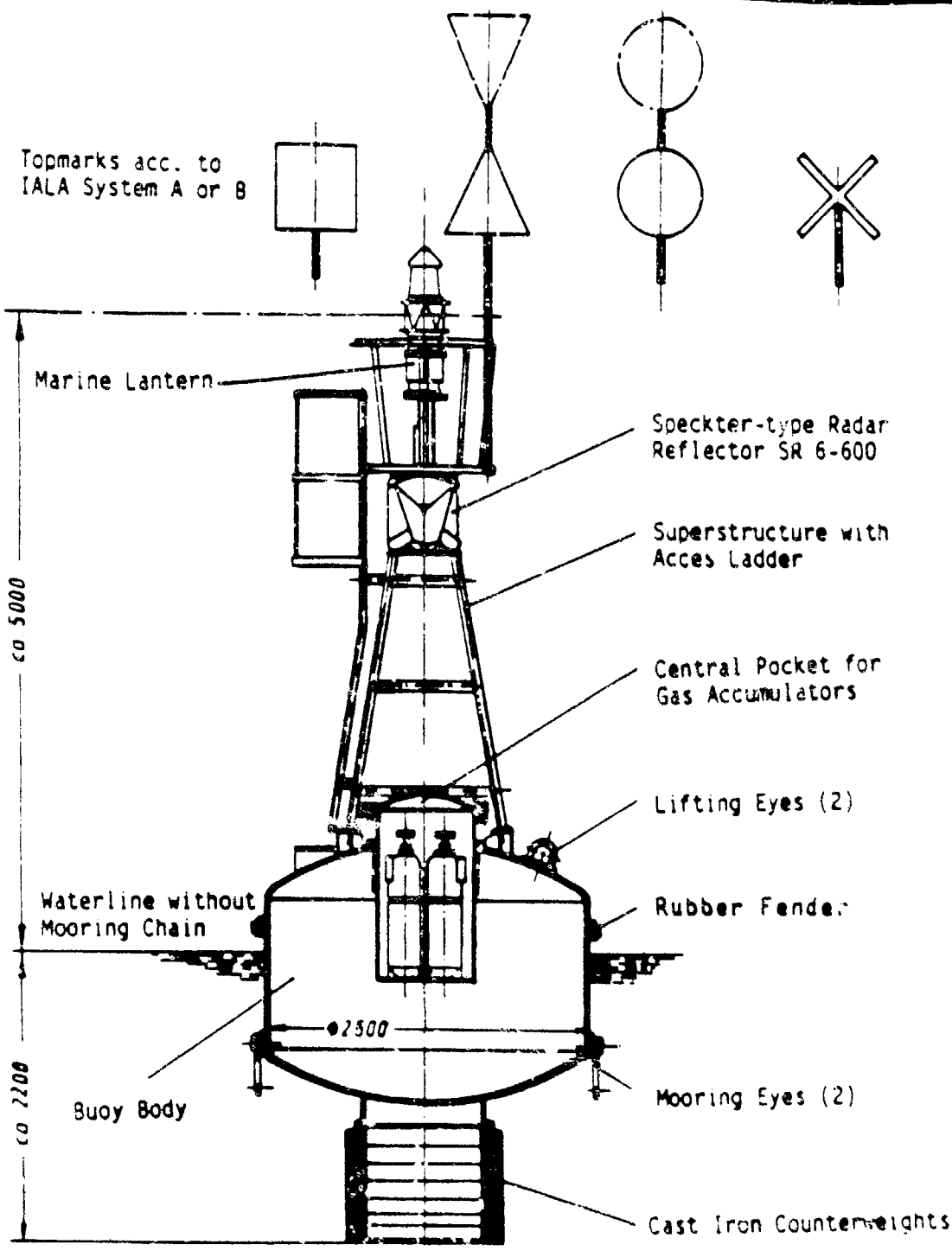
Weight without mooring, appr.	4.600 kg
Displacement per 10 cm of immersion	380 kg
Recommended mooring chain, max.	26-33 mm
Maximum weight of supported moorings	400 kg
Weight of cast iron sinker	1.500 kg
Maximum lantern size	PE (AE)200
Maximum power storage weight	300 kg

SHALLOW WATER LIGHT BUOY
TYPE SW 240 G



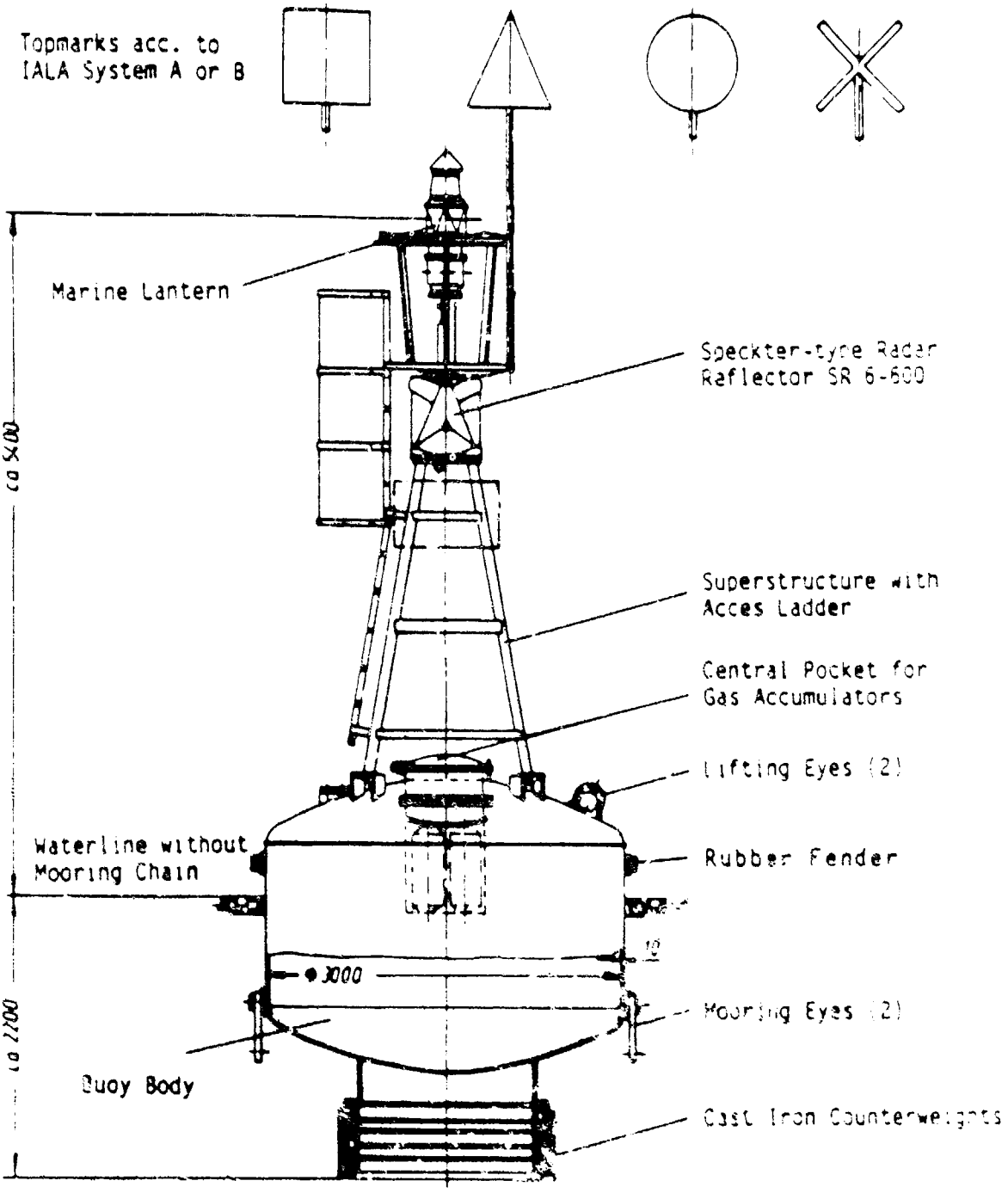
Weight without mooring, appr.	5.500 kg
Displacement per 10 cm of immersion	450 kg
Recommended mooring chain, max.	33-36 mm
Maximum weight of supported moorings	500 kg
Weight of cast iron sinker	1.500 kg
Maximum lantern size	PE (AE) 200
Maximum power storage weight	300 kg

SHALLOW WATER LIGHT BUOY
TYPE SW260 G



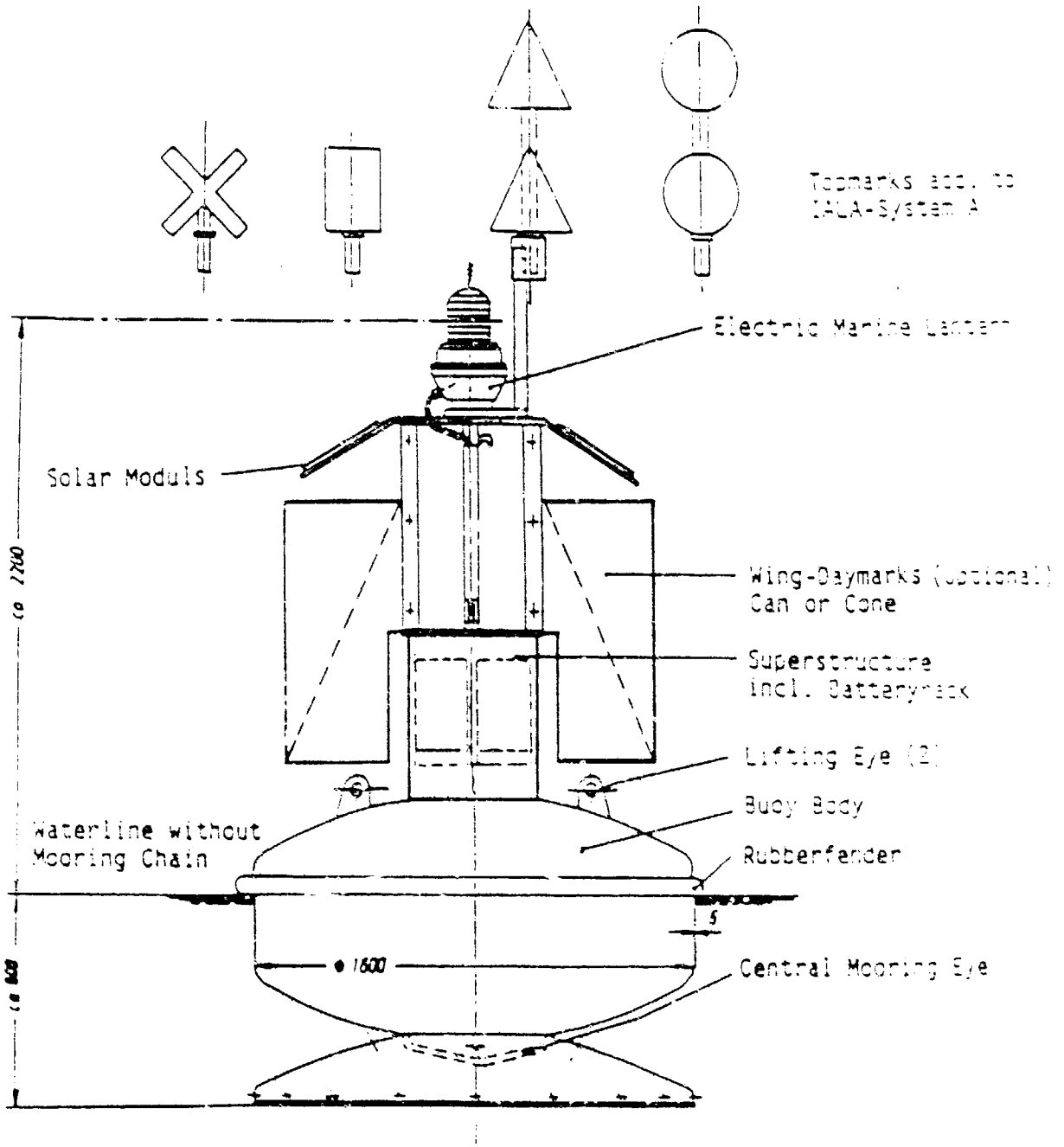
Weight without mooring, appr.	5.800 kg
Displacement per 10 cm of immersion	530 kg
Recommended mooring chain	33-36 mm
Maximum weight of supported moorings	600 kg
Weight of cast iron sinker	1.500 kg
Maximum lantern size	PE [illegible] 300
Maximum power storage weight	300 kg

SHALLOW WATER LIGHT BUOY
TYPE SW 300 G



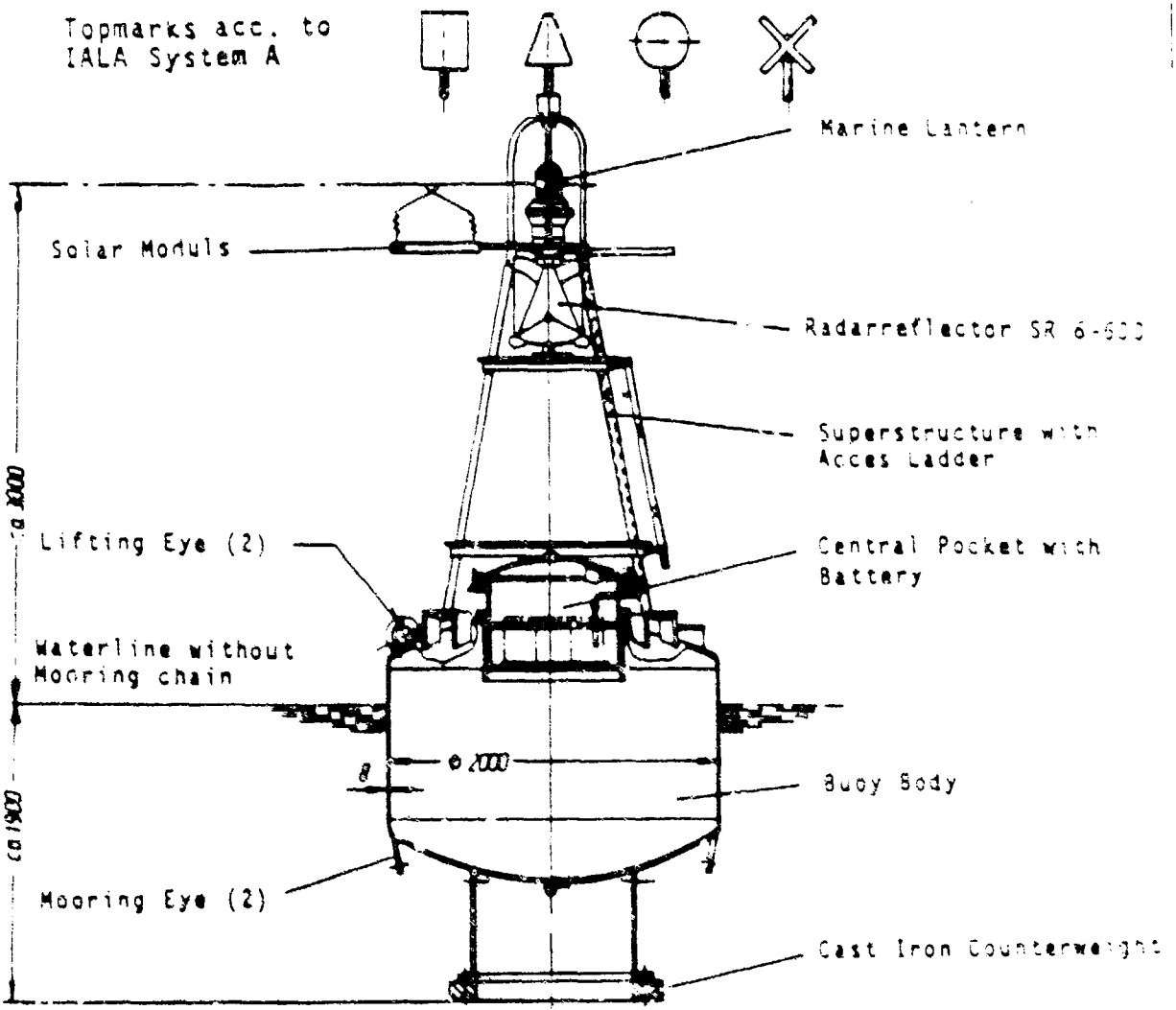
Weight without mooring, appr.	6.800 kg
Displacement per 10 cm of immersion	710 kg
Recommended mooring chain	38-42 mm
Maximum weight of supported moorings	1.000 kg
Weight of cast iron sinker	2.000 kg
Maximum lantern size	DE AE 300
Maximum power storage weight	300 kg

SHALLOW WATER LIGHT BUOY
TYPE SW 160 E



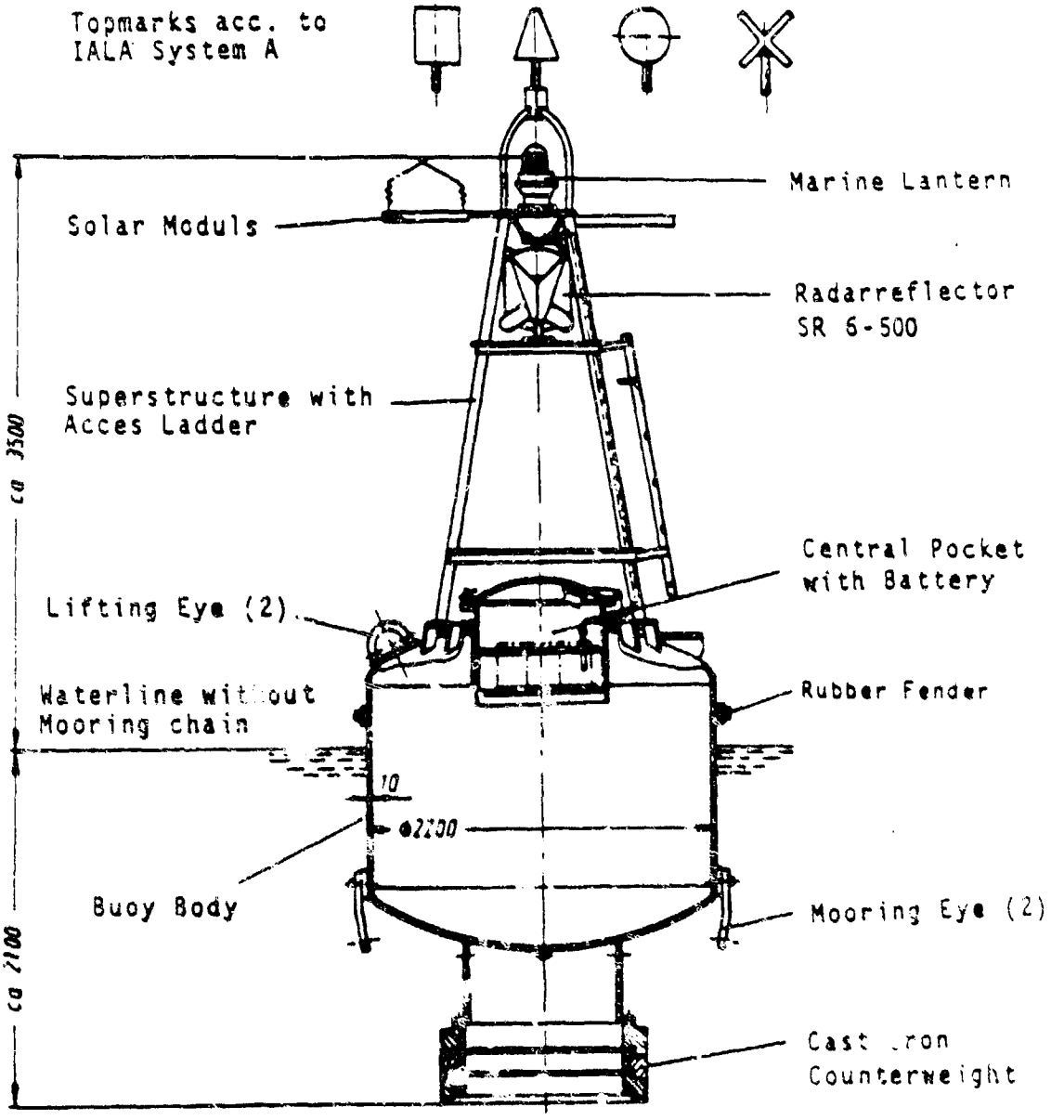
Weight without mooring	appr.	750 kg
Displacement per 10 cm of immersion		200 kg
Recommended mooring chain	16 - 23	mm
Maximum weight of supported moorings		100 kg
Weight of cast iron sinker		350 kg
Maximum lantern size		EE 155
Maximum power storage weight	max.	70 kg

SHALLOW WATER LIGHT BUOY
TYPE SW 200 E



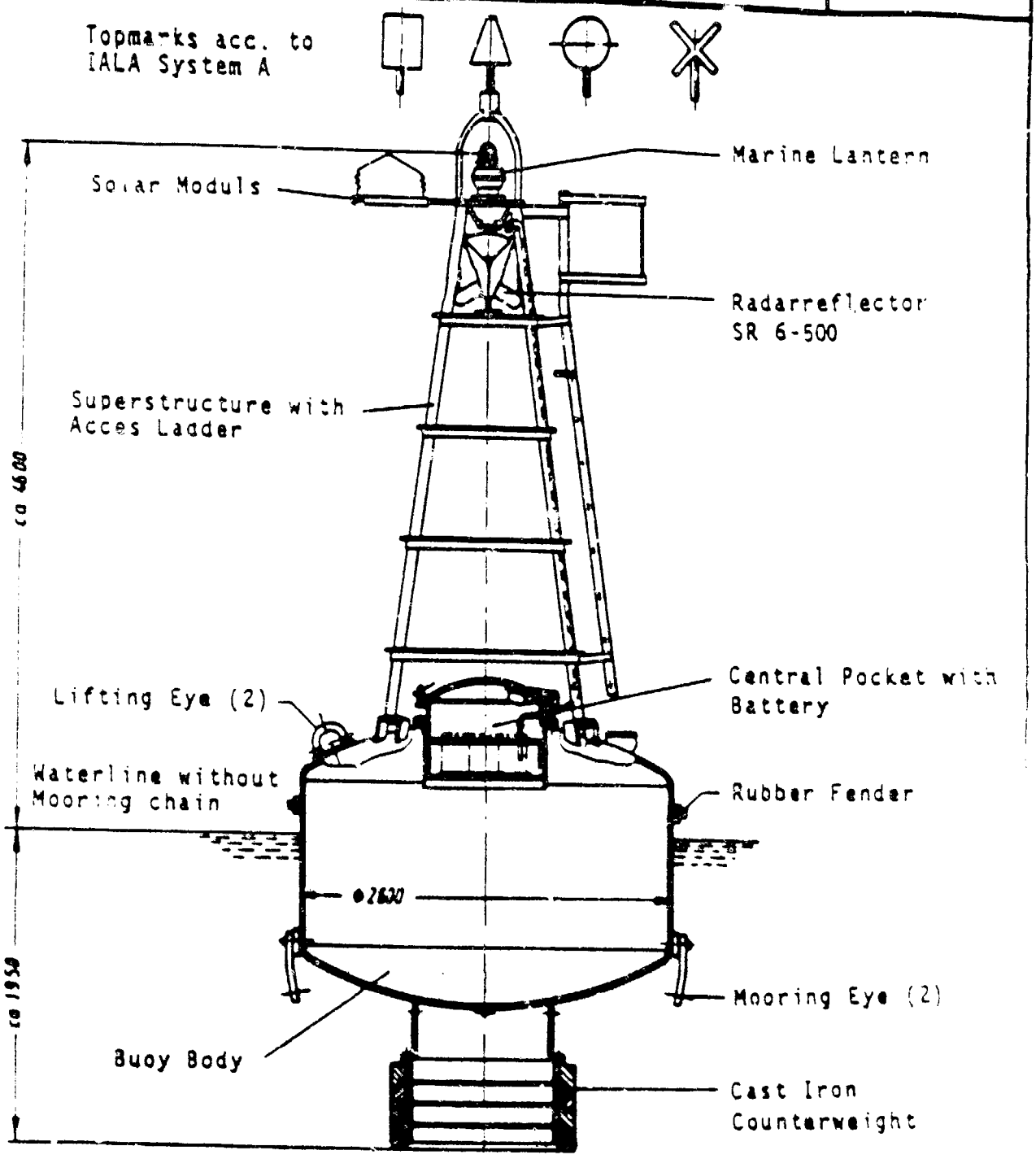
Weight without mooring	2.600 kg
Displacement per 10 cm of immersion	314 kg
Recommended mooring chain	20-26 mm
Maximum weight of supported moorings	250 kg
Weight of cast iron sinker	1.000 kg
Maximum lantern size	EE 250
Maximum power storage weight	70 kg

SHALLOW WATER LIGHT BUOY
TYPE SW220E

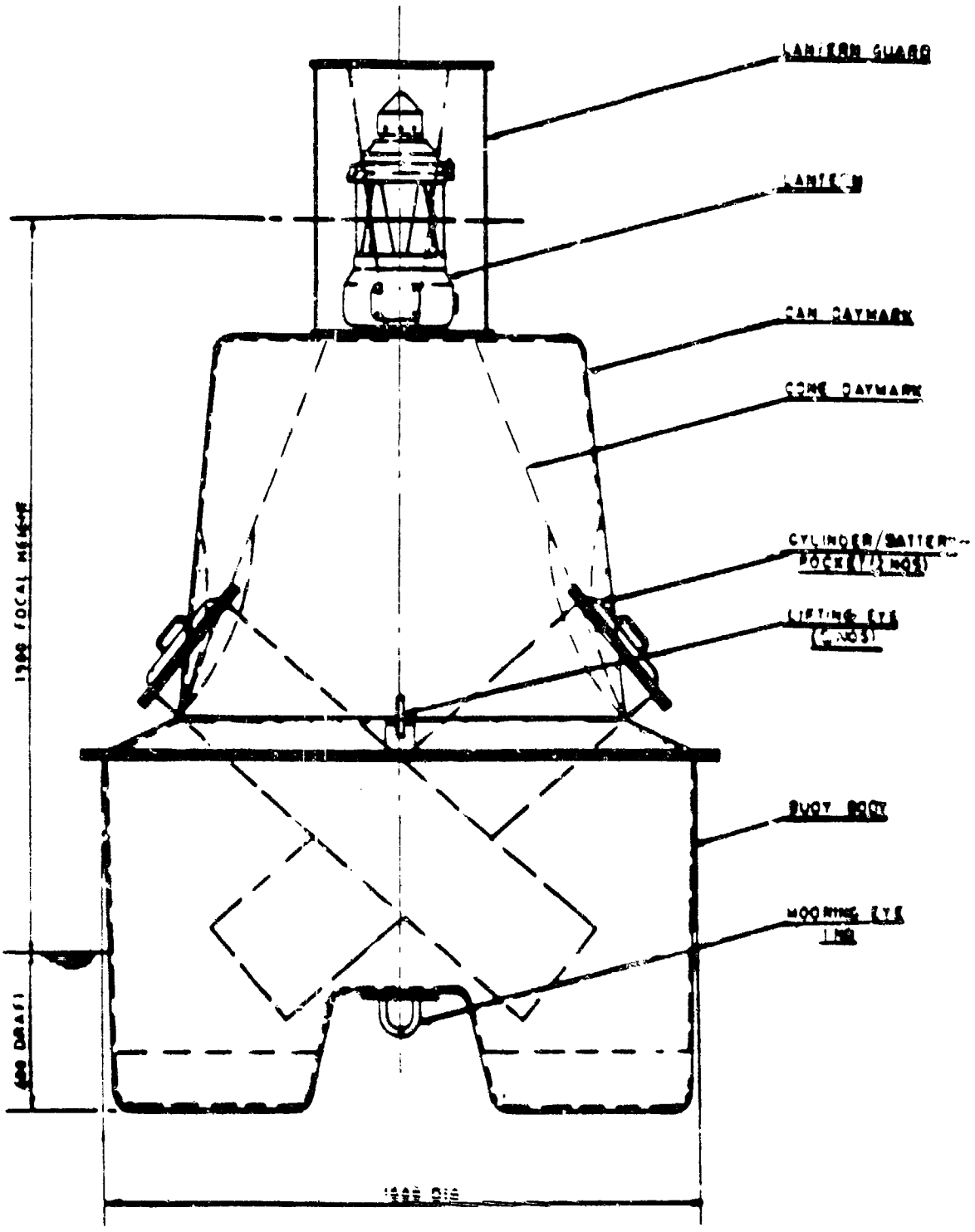


Weight without mooring	4.000 kg
Displacement per 10 cm of immersion	380 kg
Recommended mooring chain	23-30 mm
Maximum weight of supported moorings	700 kg
Weight of cast iron sinker	900 kg
Maximum lantern size	EE 250
Maximum power storage weight	125 kg

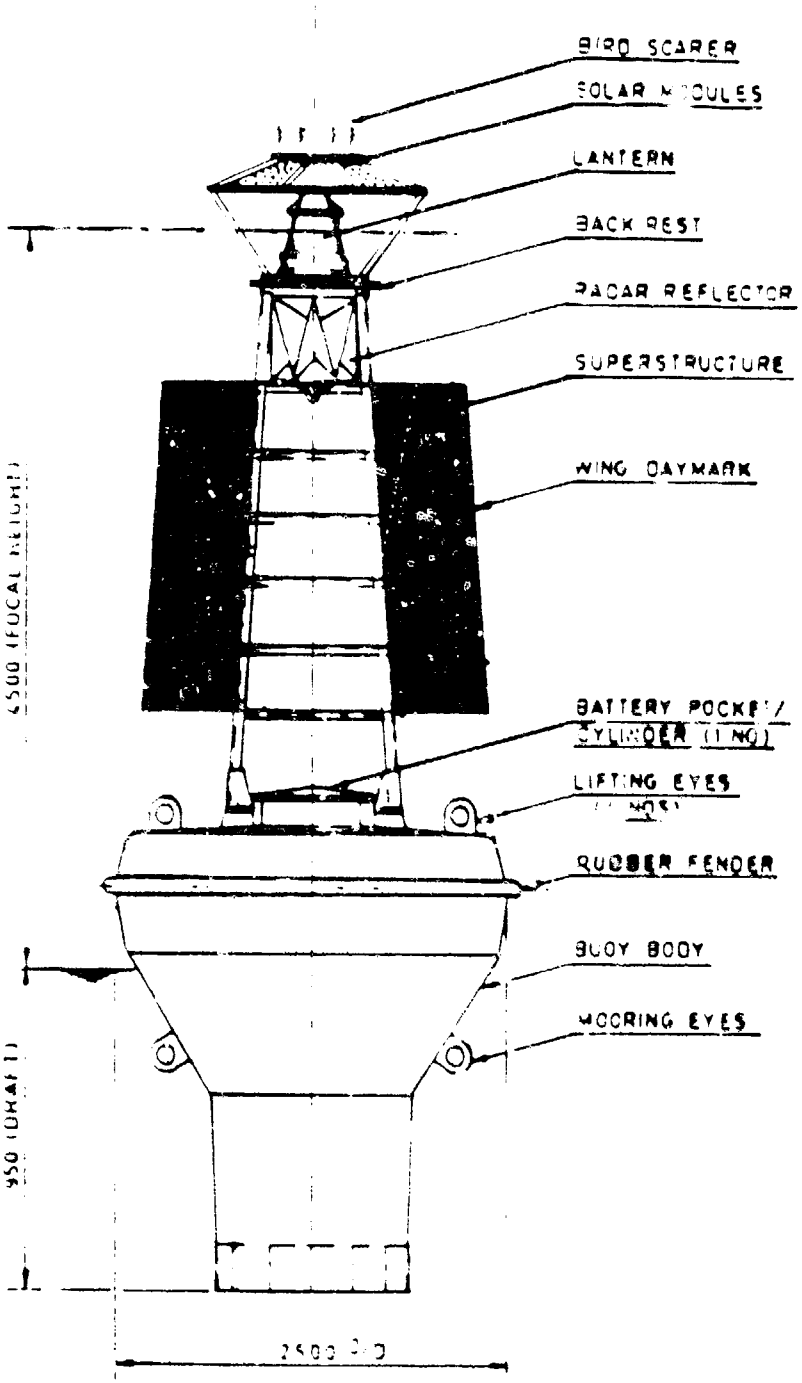
SHALLOW WATER LIGHT BUOY
TYPE SW260 E



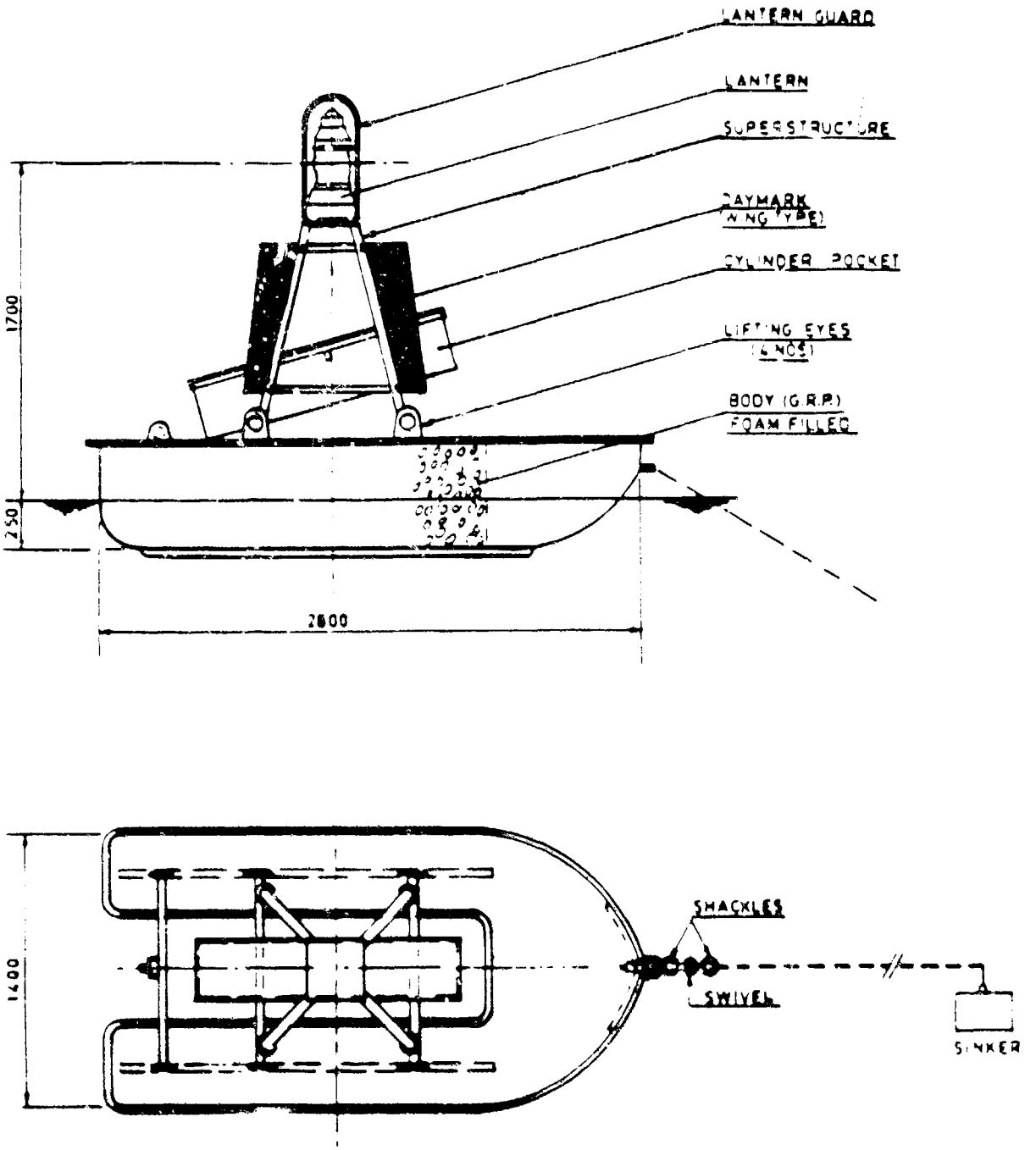
Weight without mooring	4.700 kg
Displacement per 10 cm of immersion	530 kg
Recommended mooring chain	26-33 mm
Maximum weight of supported moorings	1.000 kg
Weight of cast iron sinker	1.200 kg
Maximum lantern size	EE 250
Maximum power storage weight	125 kg


LANTERN GUARD
LANTERN
CAN DAYMARK
CONE DAYMARK
CYLINDER/BATTERY
LIFTING EYE
BUOY BODY
MOORING EYE
1300 FOCAL HEIGHT

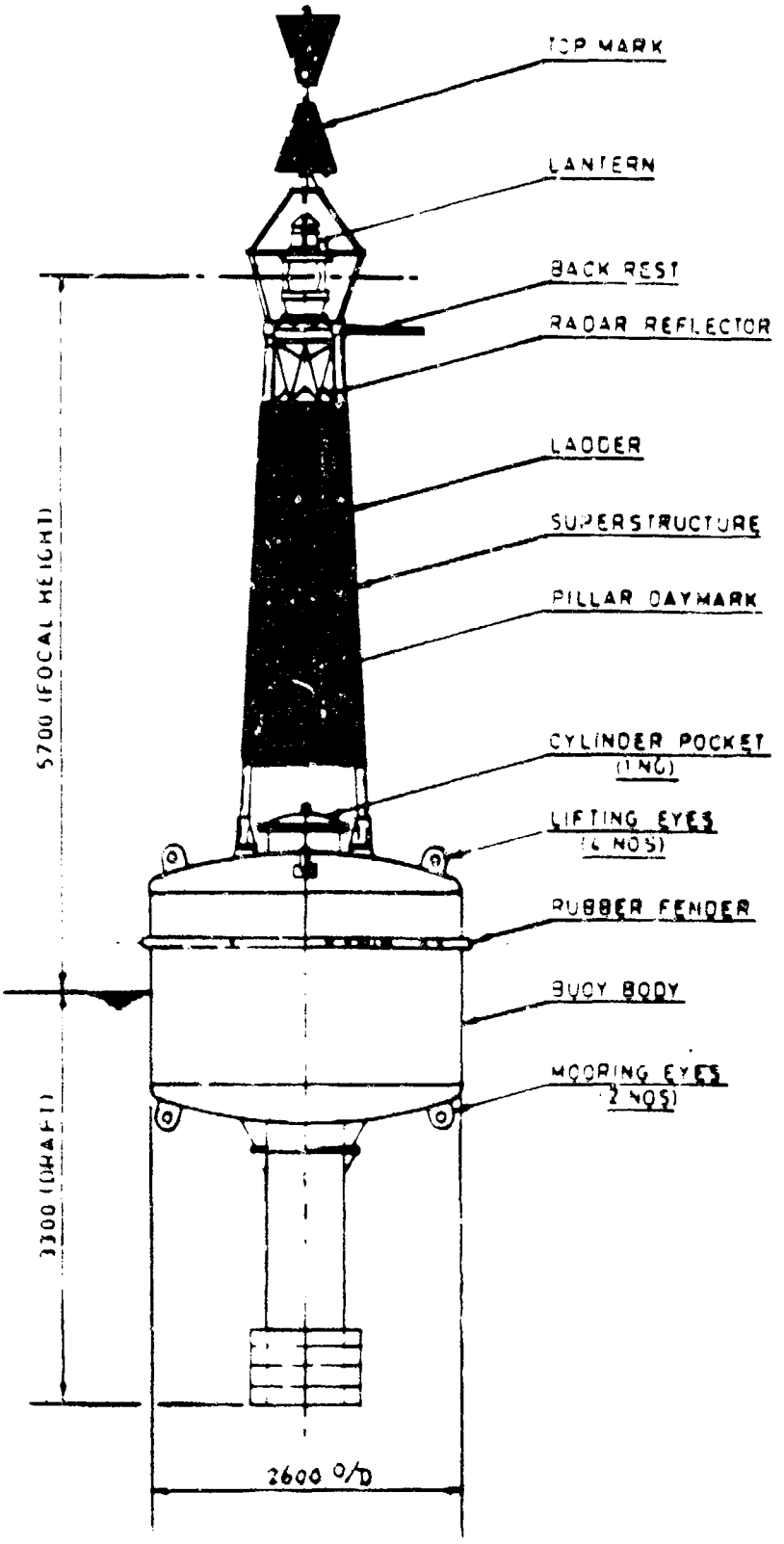
INDIA MFG 1-1


BIRD SCARER
SOLAR MODULES
LANTERN
BACK REST
RADAR REFLECTOR
SUPERSTRUCTURE
WING DAYMARK
BATTERY POCKET/
CYLINDER (1 NO)
LIFTING EYES
RUBBER FENDER
BUOY BODY
MOORING EYES

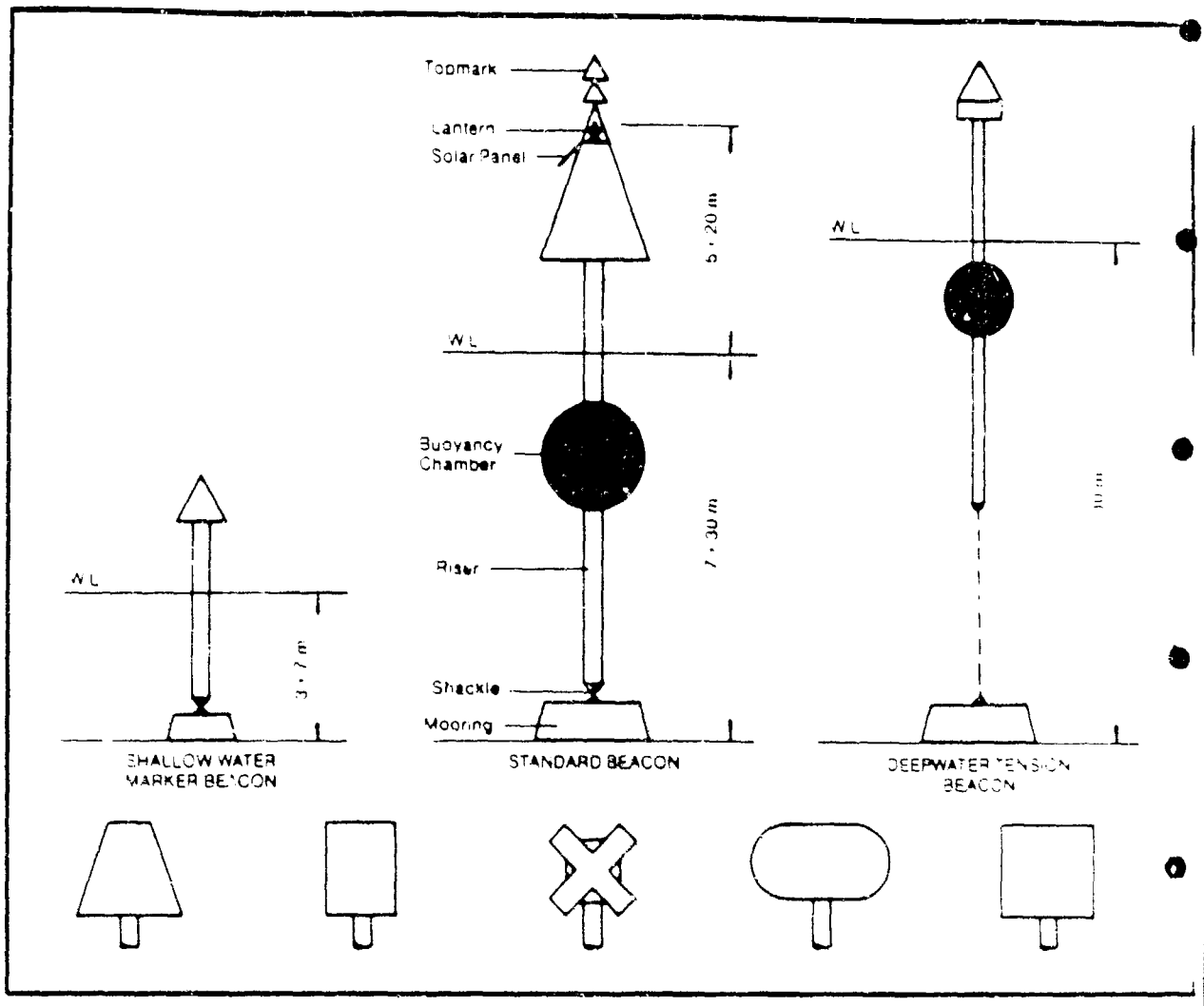
INDIA 1-2


LANTERN GUARD
LANTERN
SUPERSTRUCTURE
DAYMARK
(WING TYPE)
CYLINDER POCKET
LIFTING EYES
(6 NOS)
BODY (G.R.P.)
FOAM FILLED
1700
250
2600
1400
SHACKLES
SWIVEL
SINKER

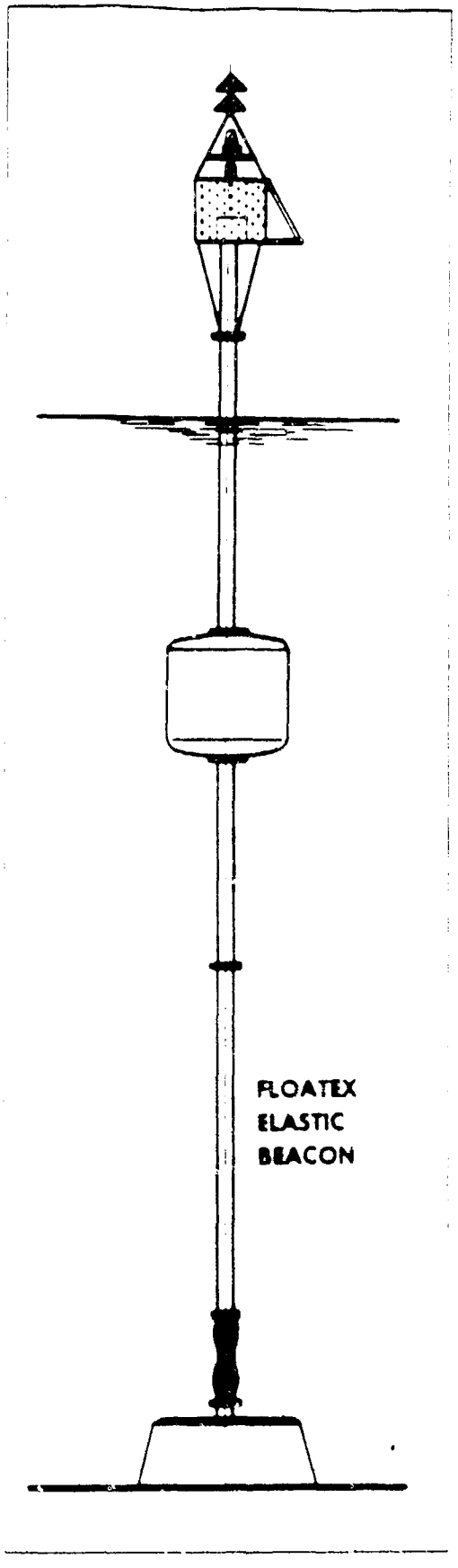
INDIA MFG 1-3


TOP MARK
LANTERN
BACK REST
RADAR REFLECTOR
LADDER
SUPERSTRUCTURE
PILLAR DAYMARK
CYLINDER POCKET (1 NO)
LIFTING EYES (4 NOS)
RUBBER FENDER
BUOY BODY
MOORING EYES (2 NOS)
5700 (FOCAL HEIGHT)
3300 (DRAFT)
2600 O/D

INDIA MFG 1-4


Topmark
Lantern
Solar Panel
5 · 20 m
N L
Buoyancy Chamber
7 · 30 m
Riser
Shackle
Mooring
N L
3 · 7 m
SHALLOW WATER MARKER BEACON
STANDARD BEACON
N L
DEEPWATER TENSION BEACON

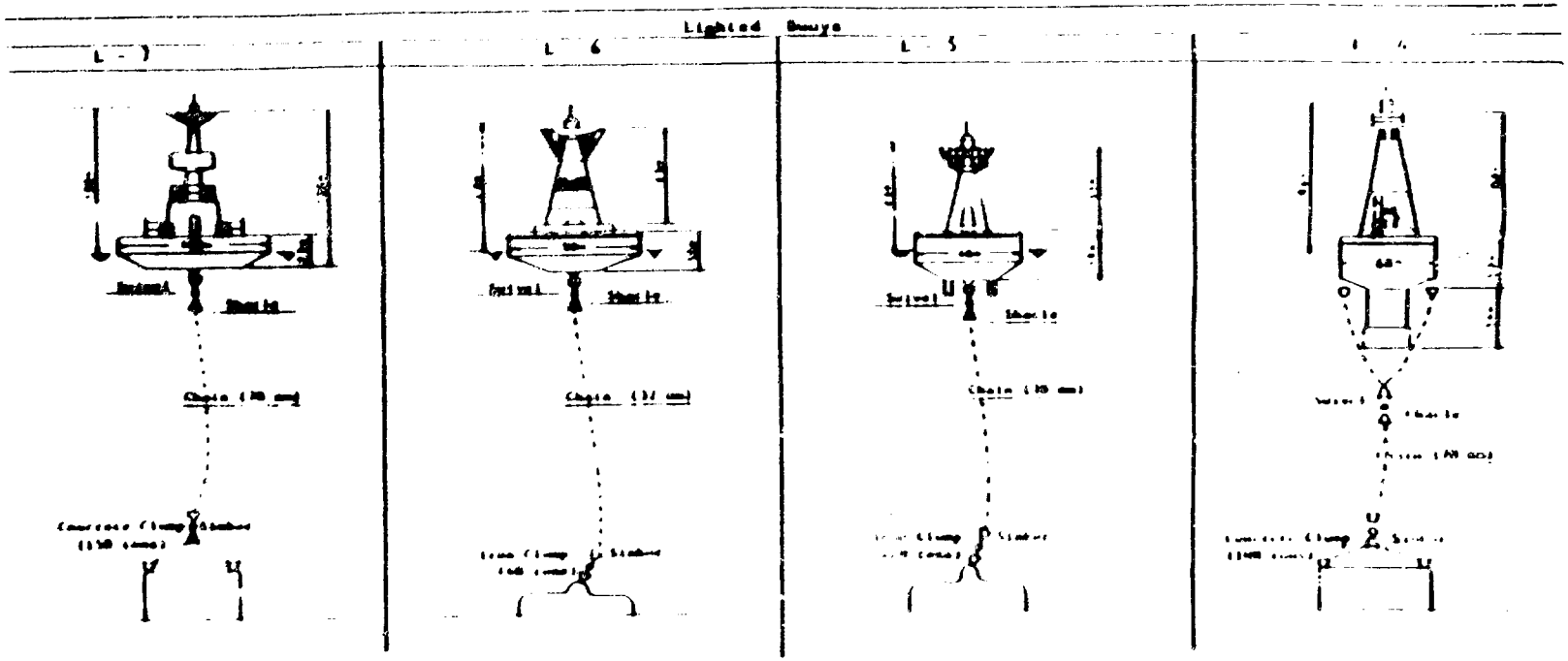
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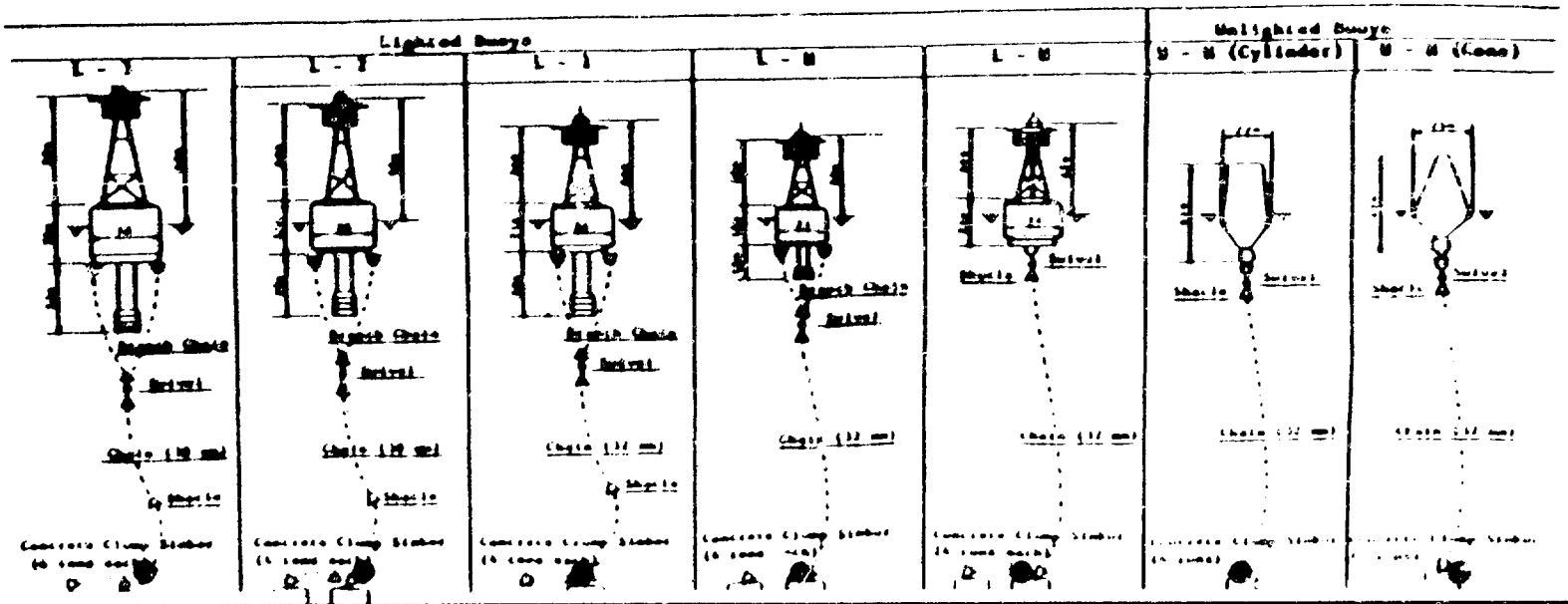


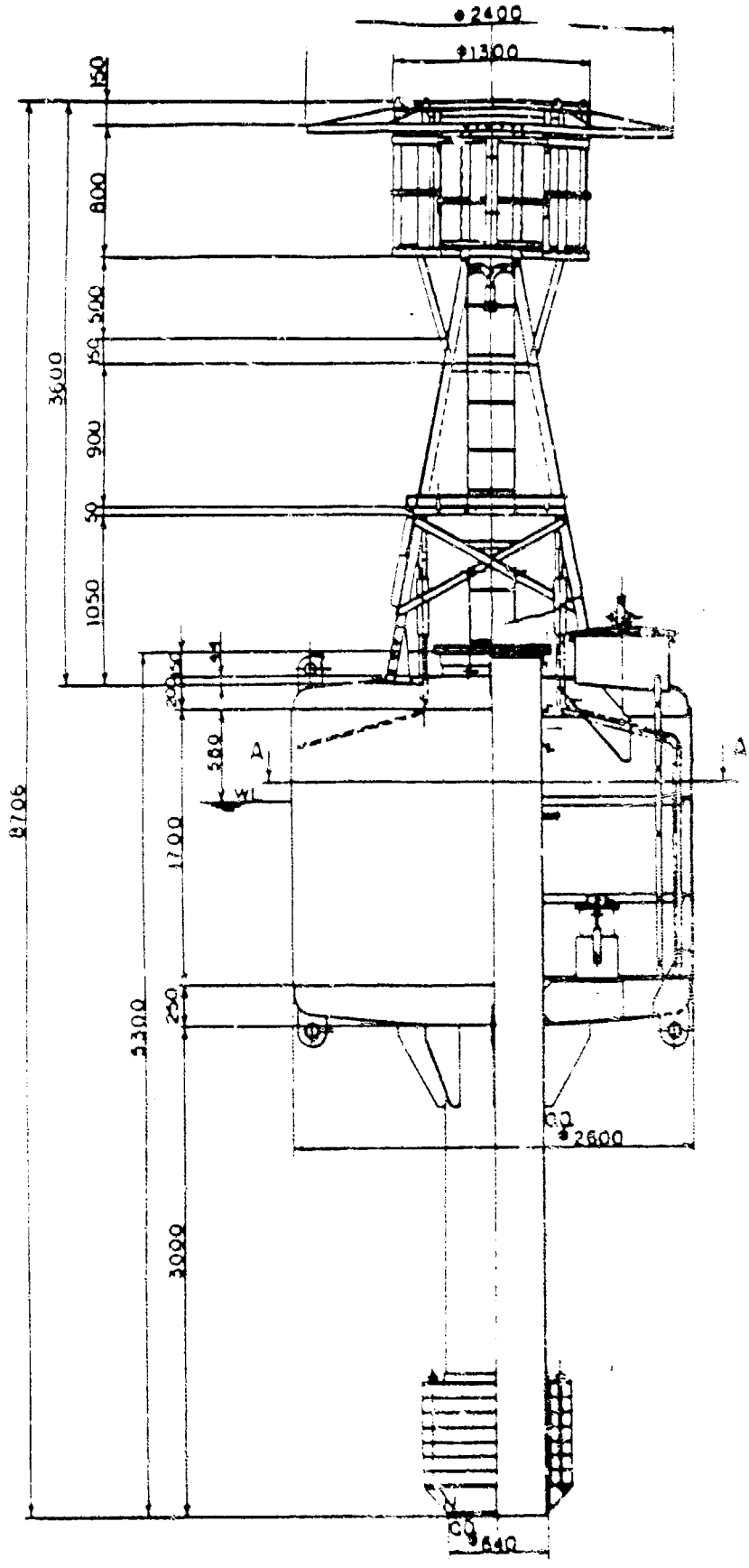
FLOATEX
ELASTIC
BEACON

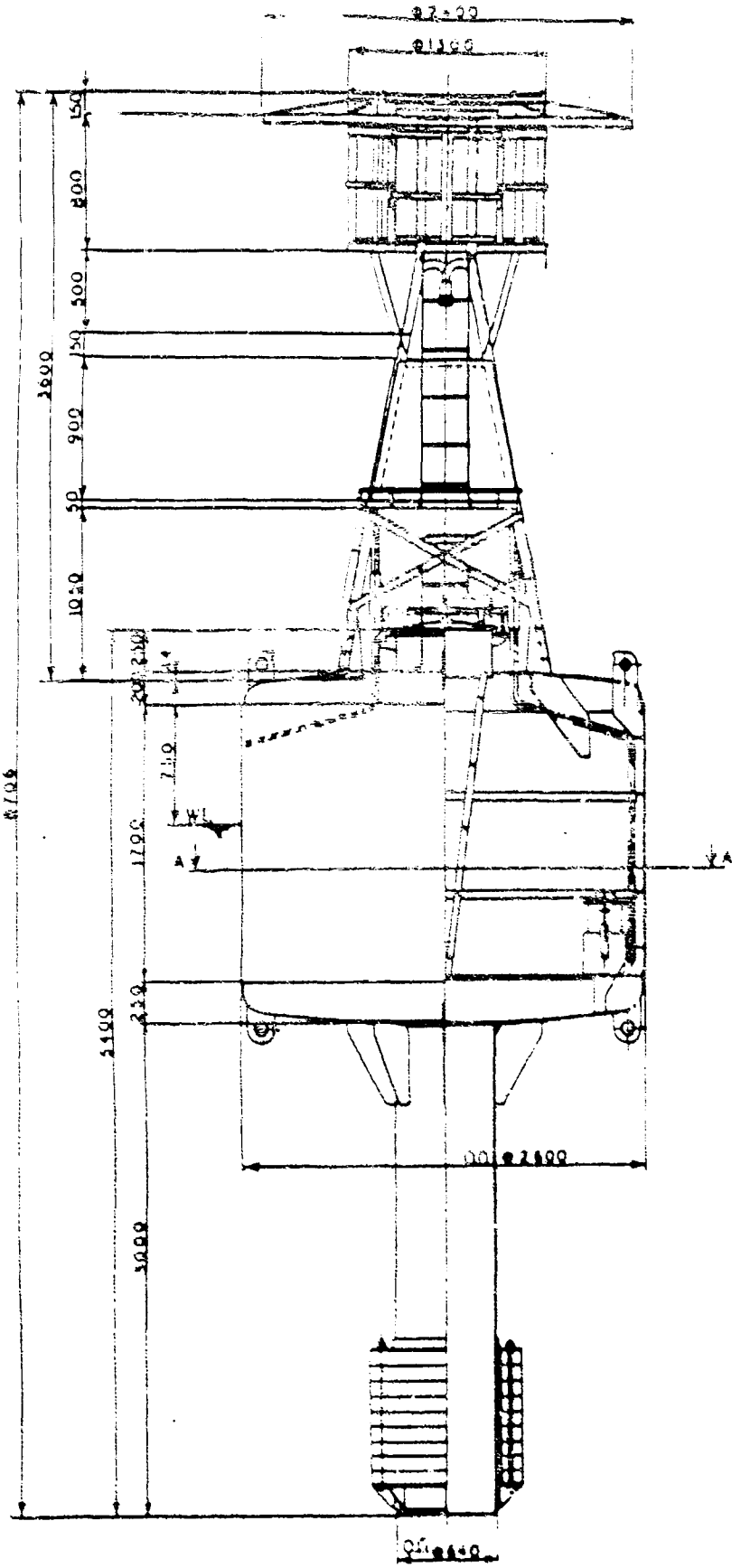


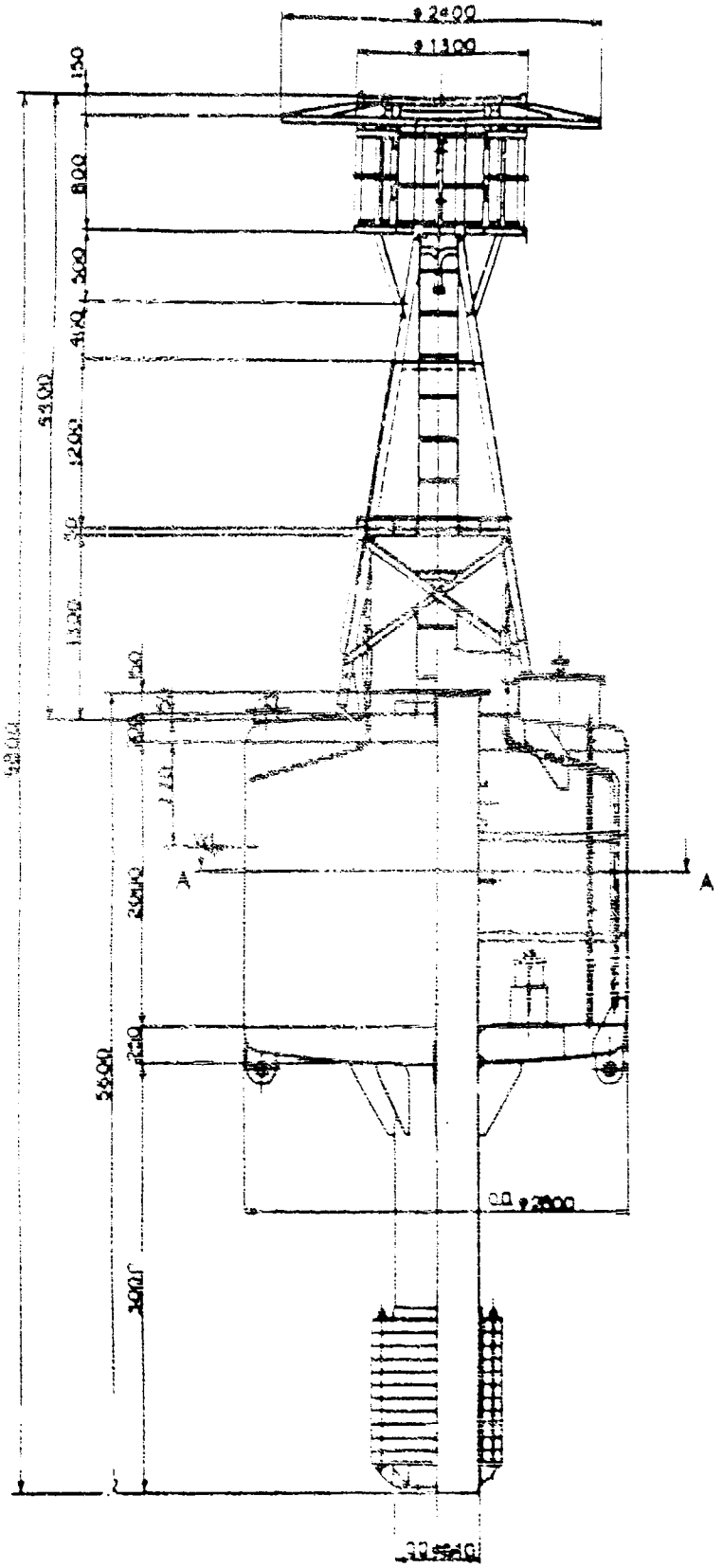
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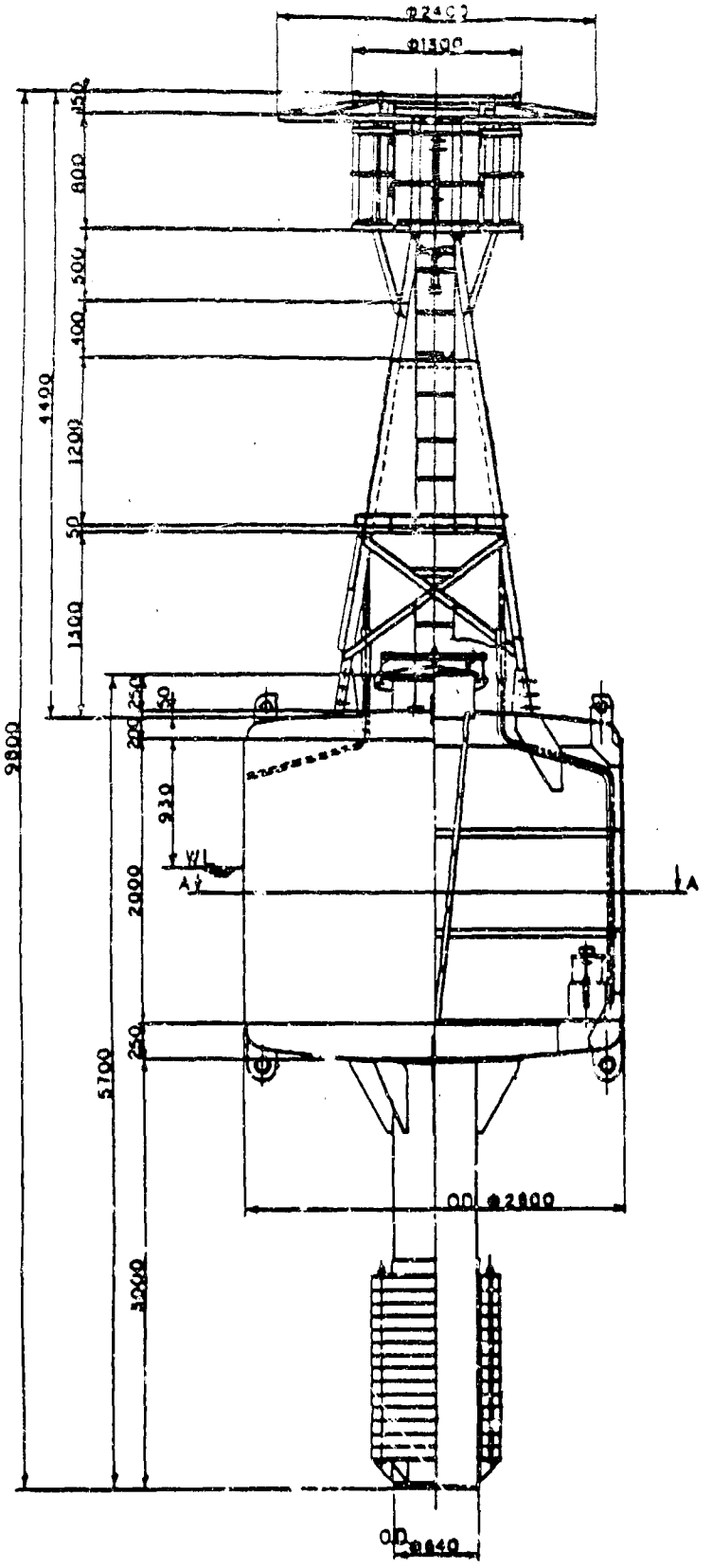

Lighted Buoys
L - 7
L - 6
L - 5
L - 4

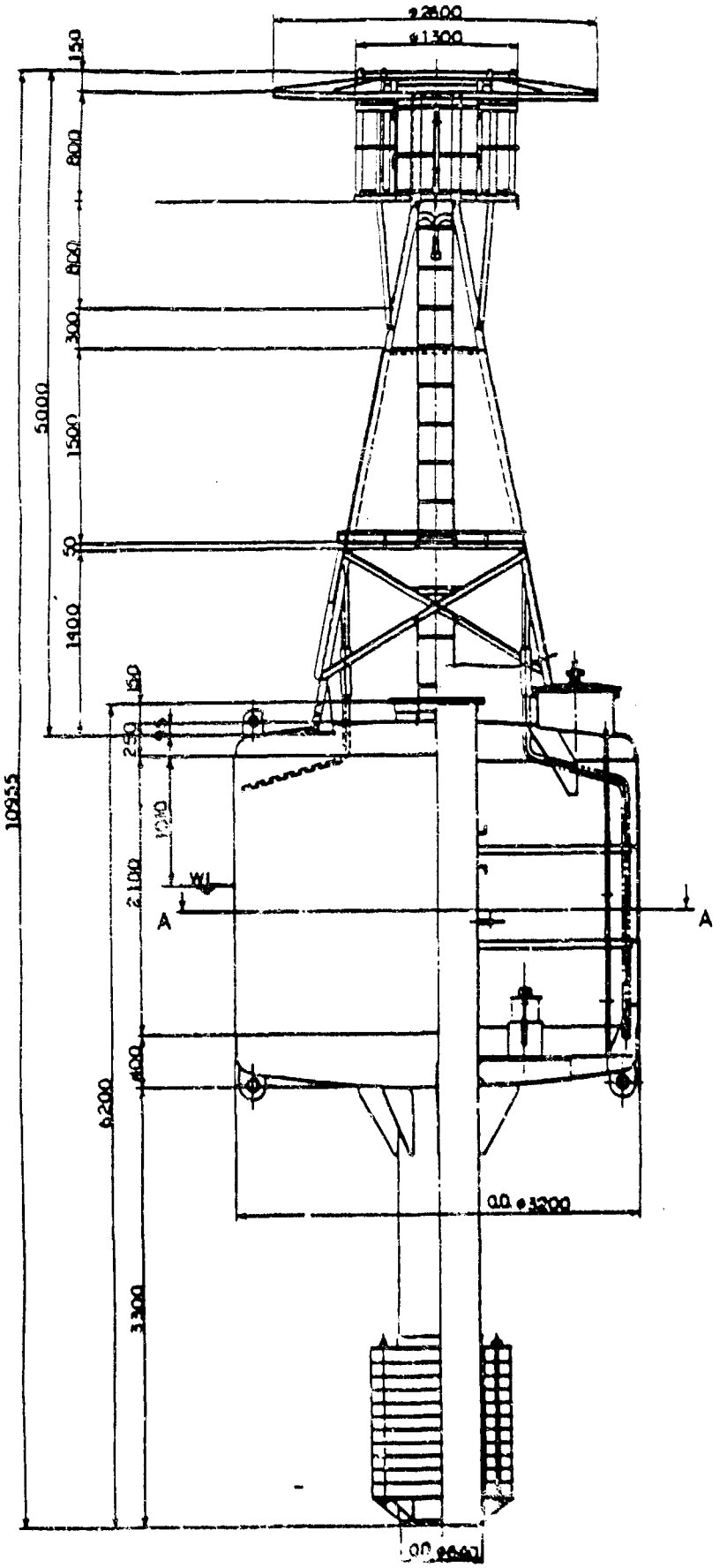

Lighted Buoys
L - 3
L - 2
L - 1
L - N
L - U
Unlighted Buoys
U - N (Cylinder)
U - N (Cone)

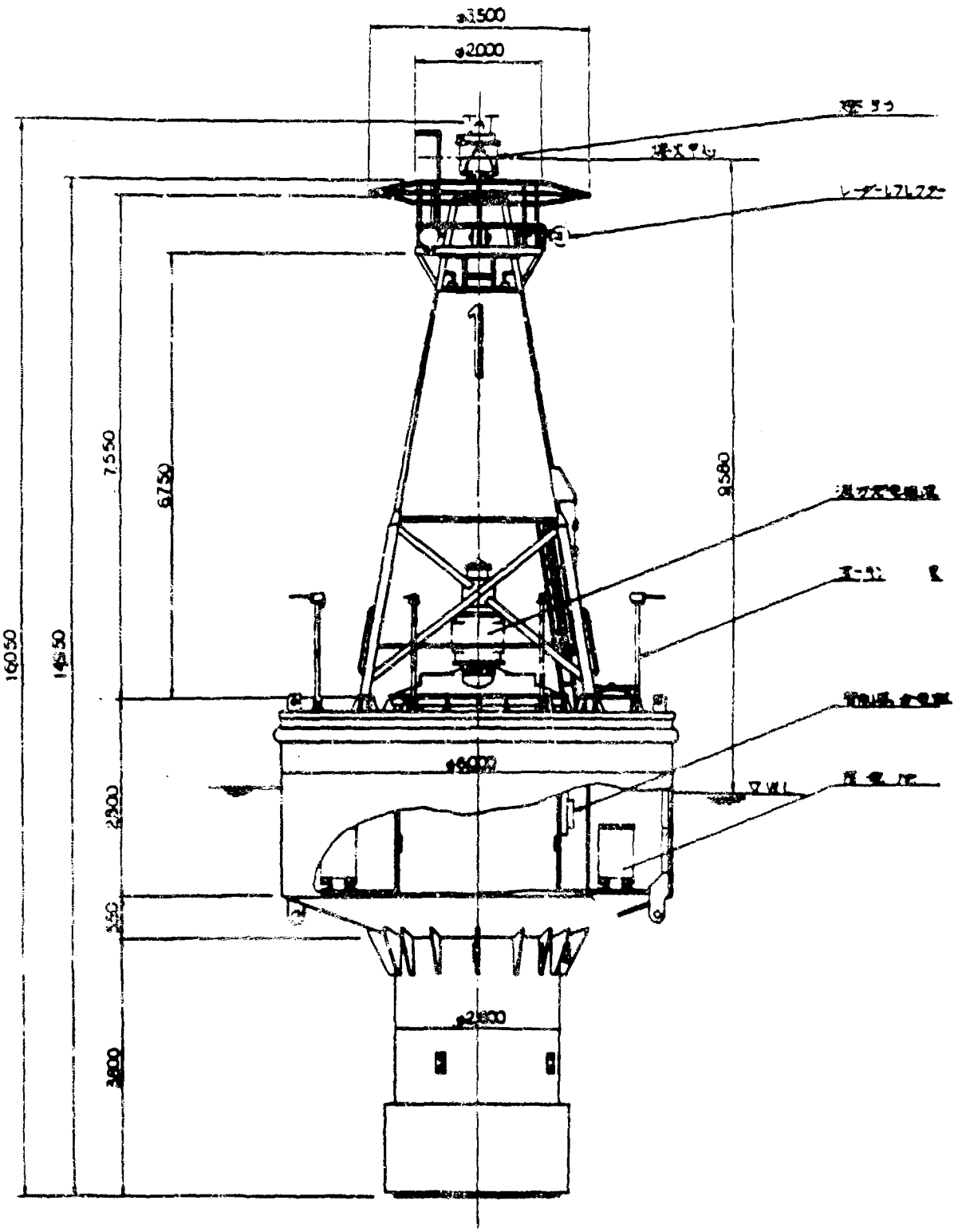

φ2400
φ1300
150
800
500
150
900
50
1050
3600
200
580
A
A
8706
1700
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5300
3000
CD
φ2600
CD
φ640

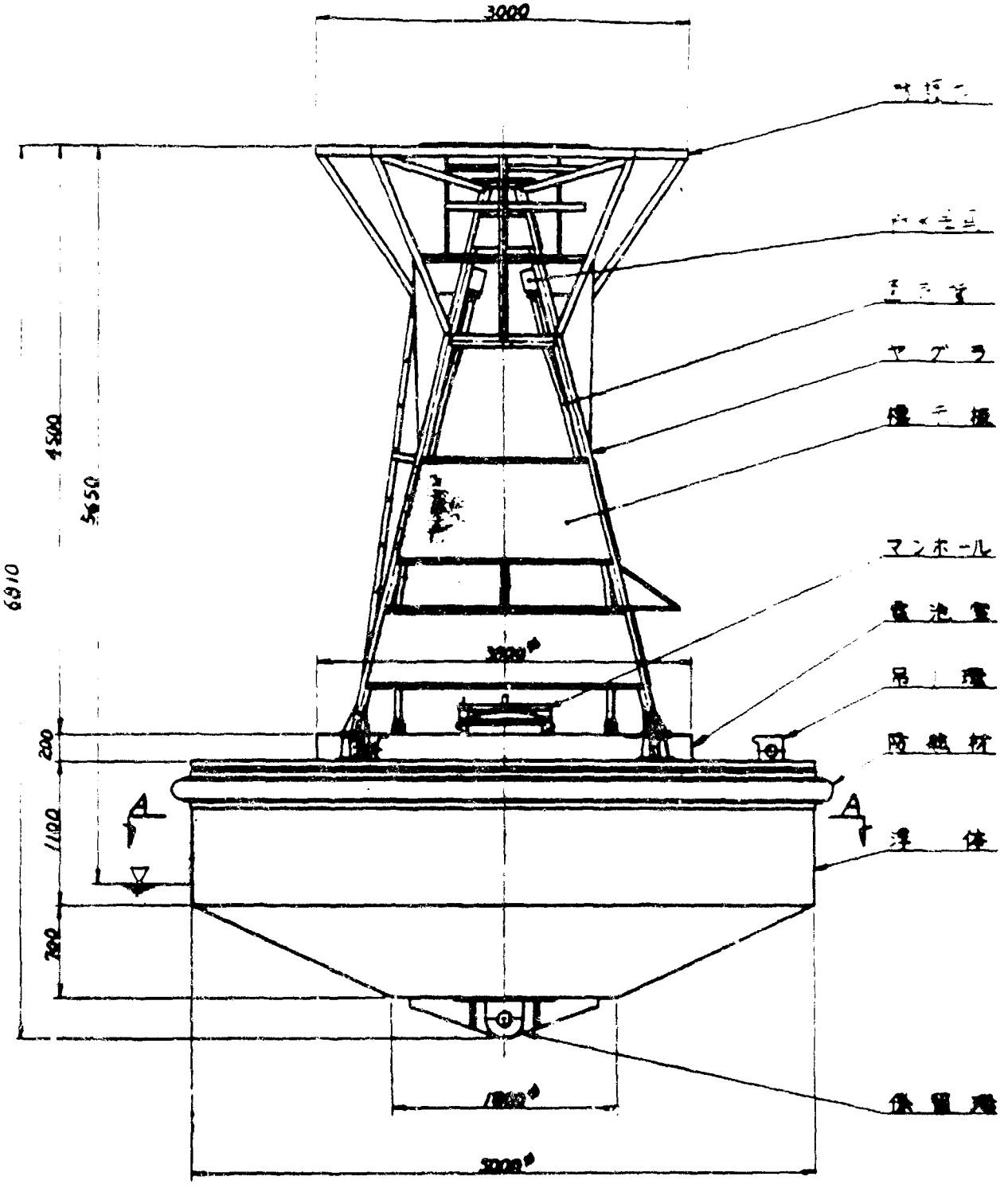


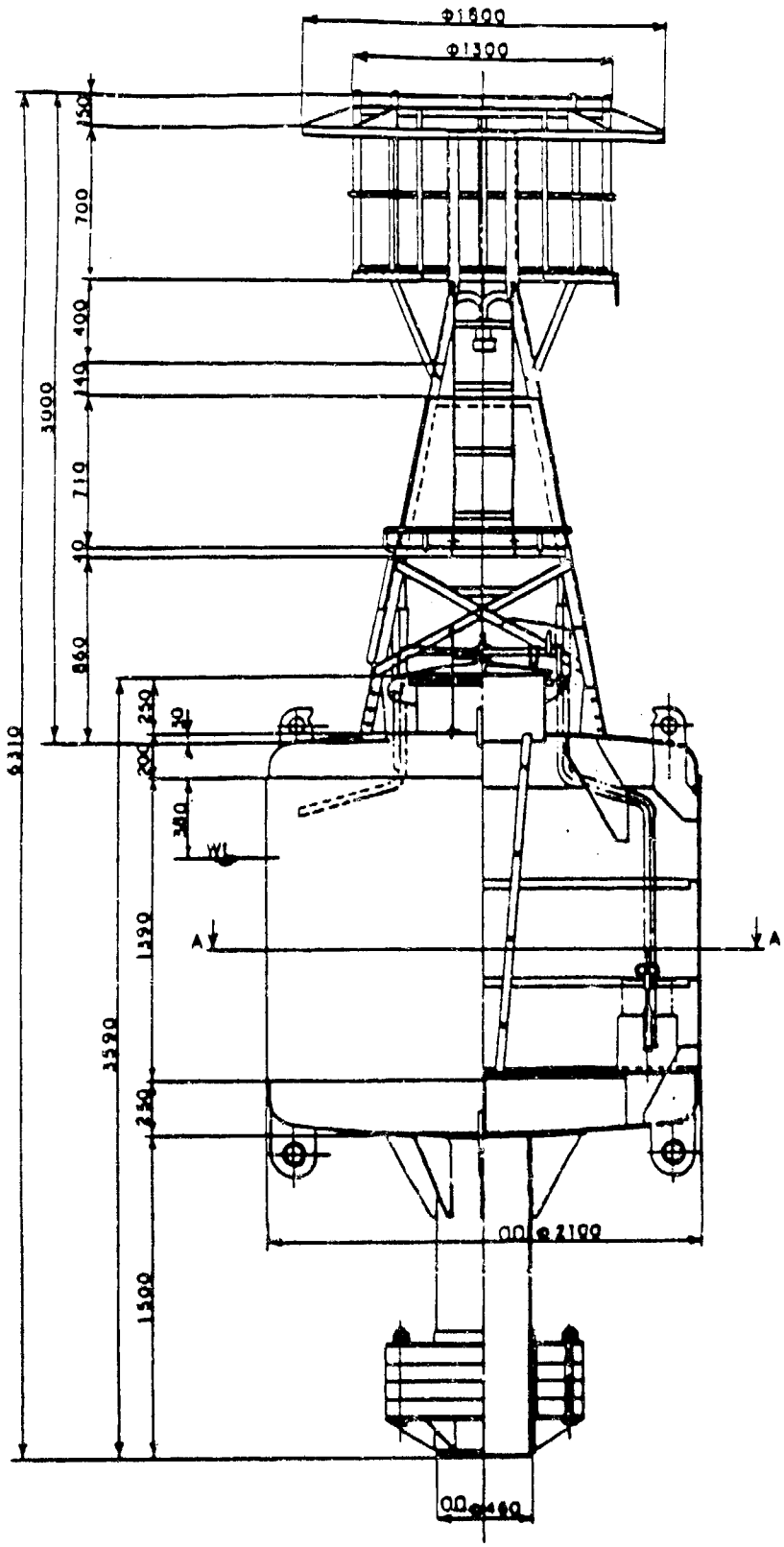

A
A

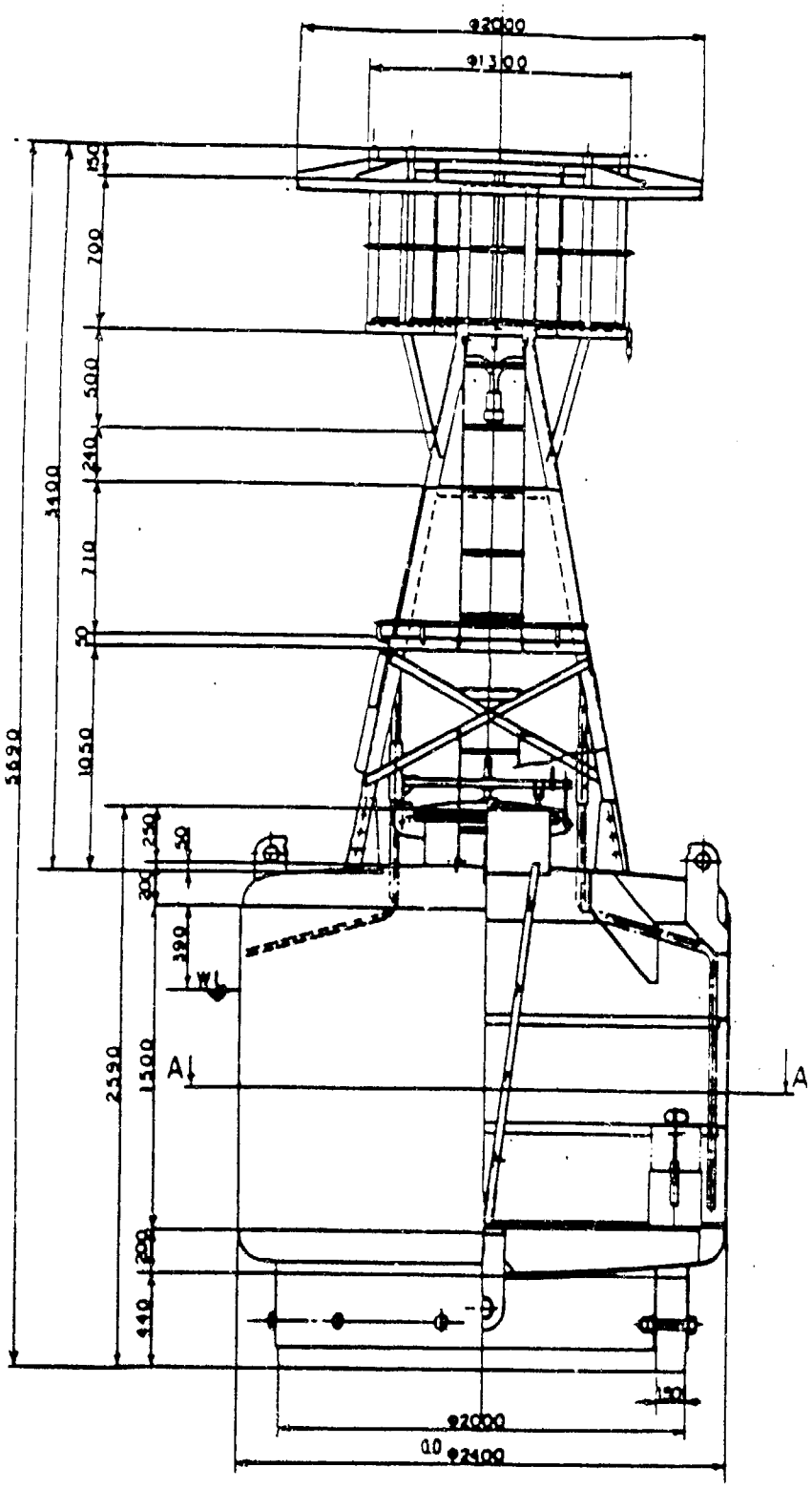

φ2400
φ1300
150
800
500
400
1200
50
1500
1400
250
50
200
930
WL
A
A
2000
250
5700
3200
9800
OD φ2800
OD φ840

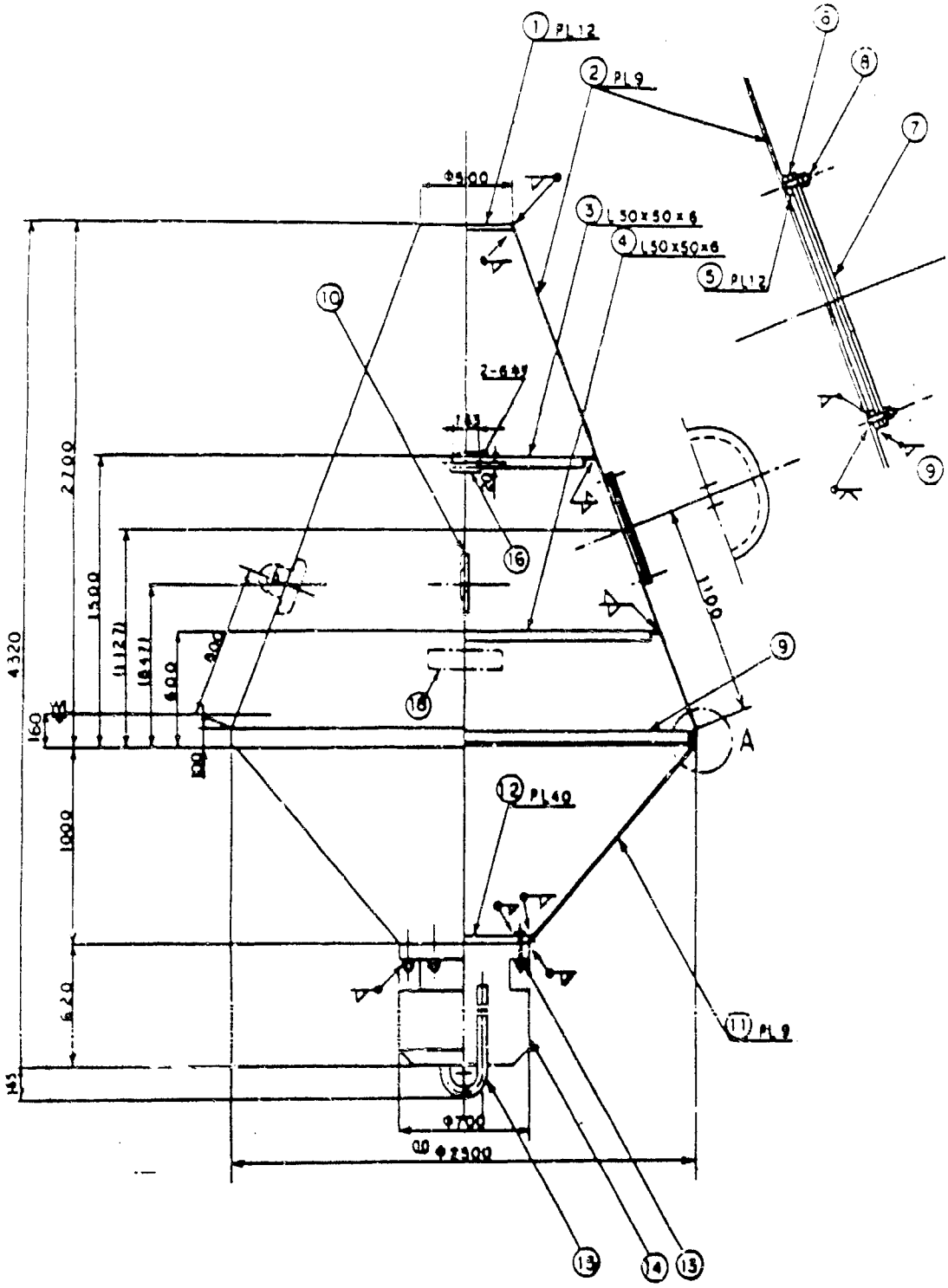

φ2600
φ1300
150
800
800
300
5000
1500
50
1400
150
250
1250
2100
WL
A
A
10955
6200
400
3300
O.D. φ3200
O.D. φ2600

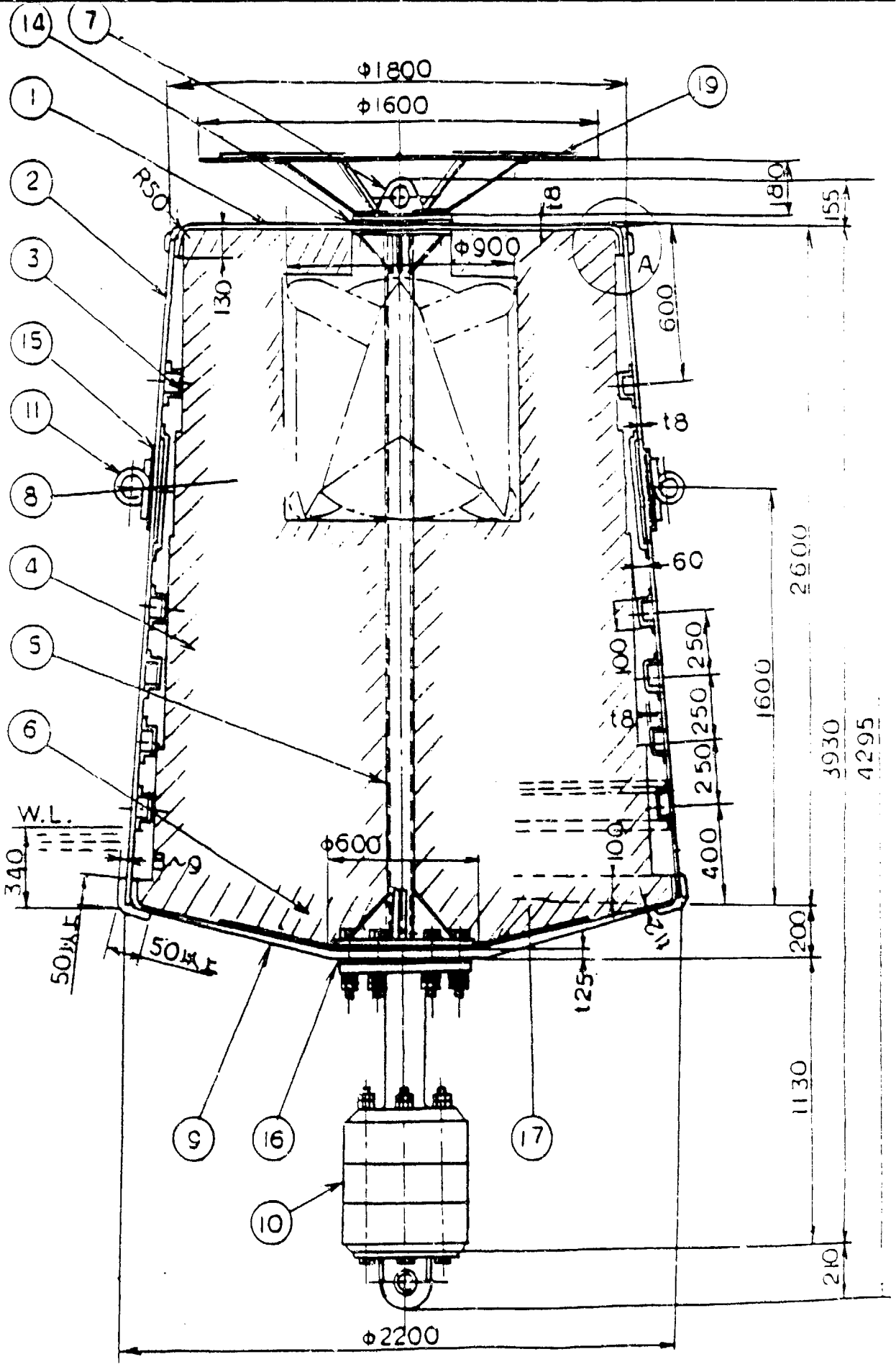

φ3500
φ2000
16050
14450
7550
6750
9580
2800
350
3600
φ6000
φ2800


3000
1500
3450
6910
200
1100
700
A
A
マンホール
吊 環
防舷材
浮 体

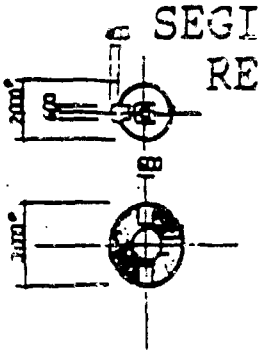

Φ1800
Φ1300
150
700
400
140
719
10
860
3900
6310
230
30
200
380
WL
1390
A
A
3590
250
1500
Φ2100
Φ460


φ20000
φ13100
150
700
500
240
3400
210
20
1050
5620
250
50
300
190
WL
2590
1500
A
A
200
440
150
φ20000
φ24000

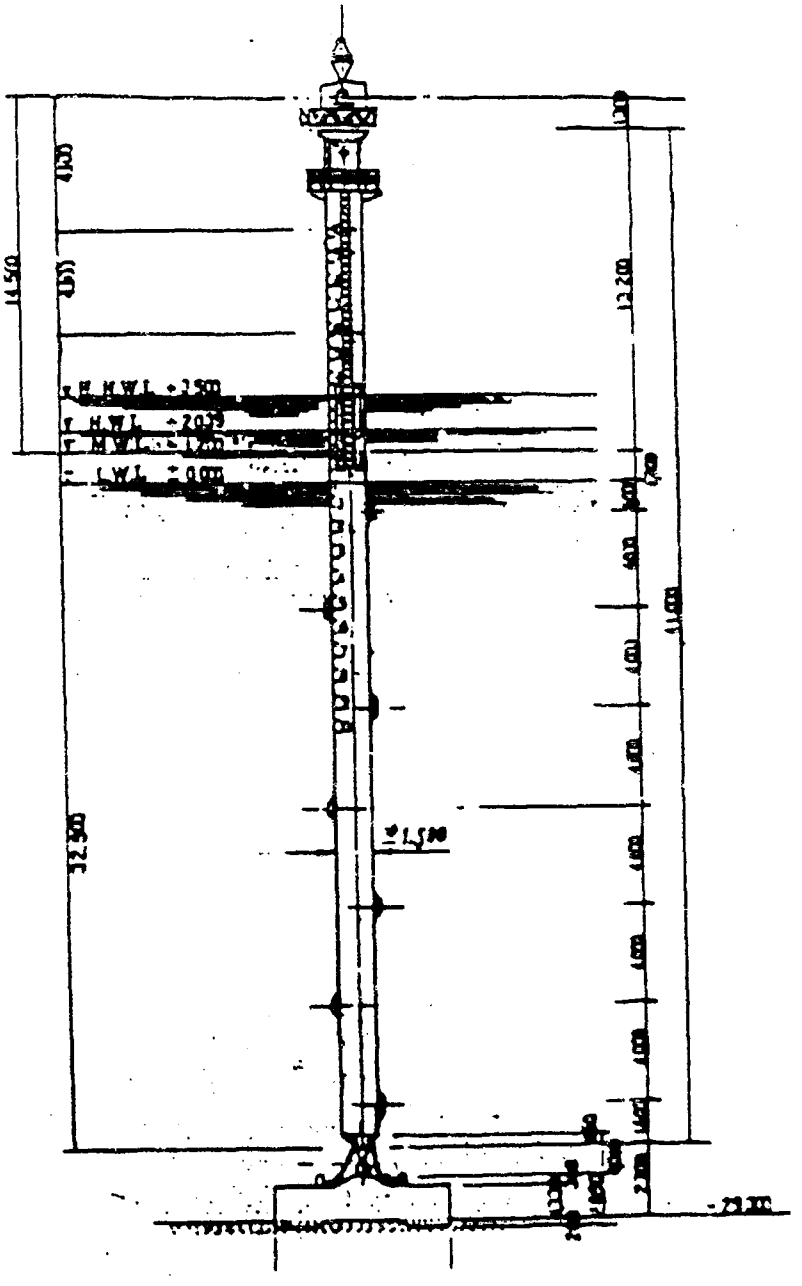

① PL12
② PL9
③ L50×50×6
④ L50×50×6
⑤ PL12
⑥
⑦
⑧
⑨
⑩
⑪ PL9
⑫ PL40
⑬
⑭
⑮
⑯
⑱
φ5000
2-φ88
φ80
φ100
φ700
φ2900
4320
2700
1500
1000
620
160
145
1100
A


14
7
1
2
3
15
11
8
4
5
6
9
16
17
10
φ1800
φ1600
φ900
φ600
φ2200
R50
130
t8
180
155
600
60
2600
250
250
250
250
100
100
400
1600
3930
4295
1130
200
125
210
W.L.
340
50以上
50以上
A

SEGIYOSETOHO
RESILIENT LIGHT BECON

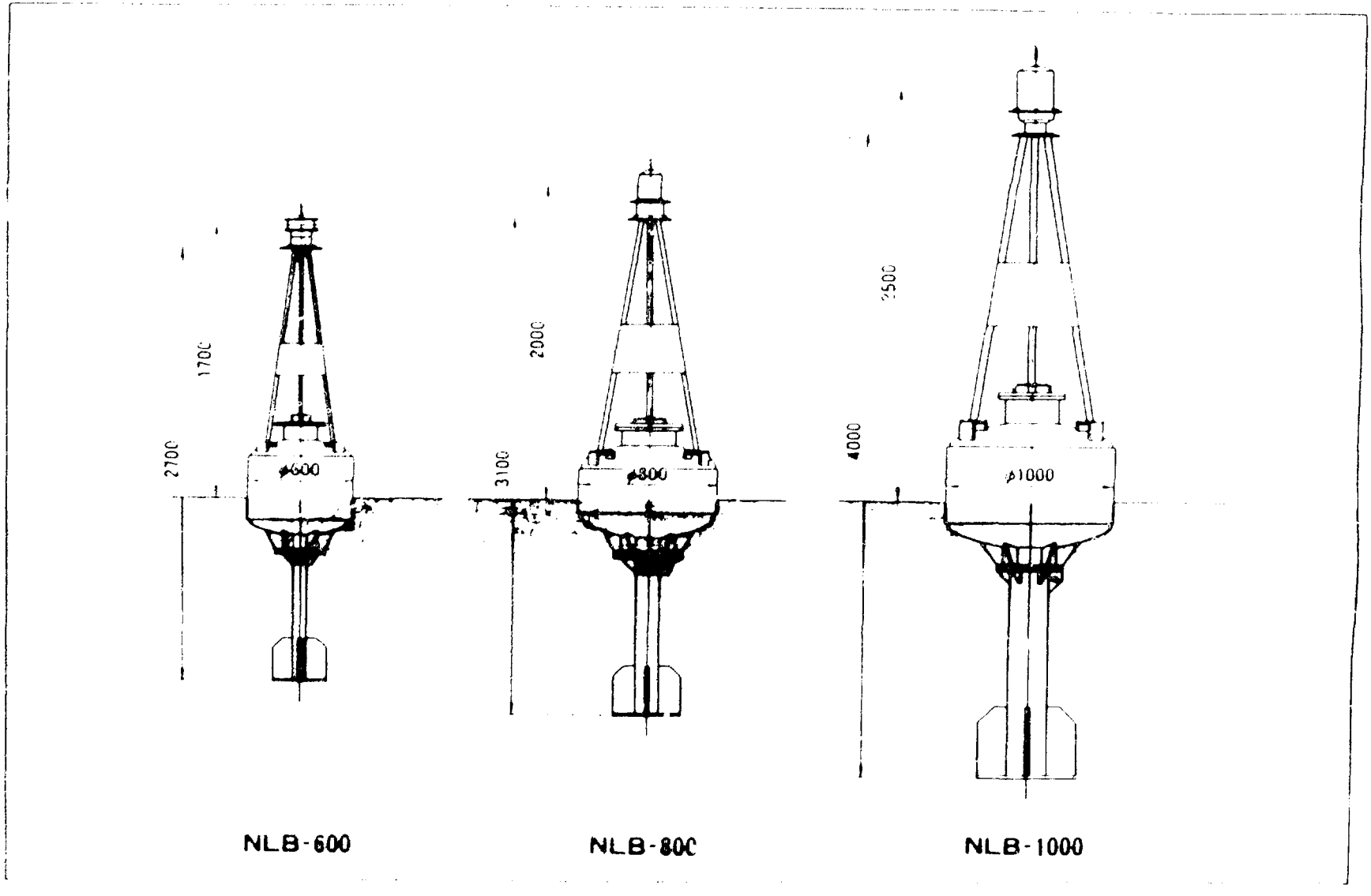


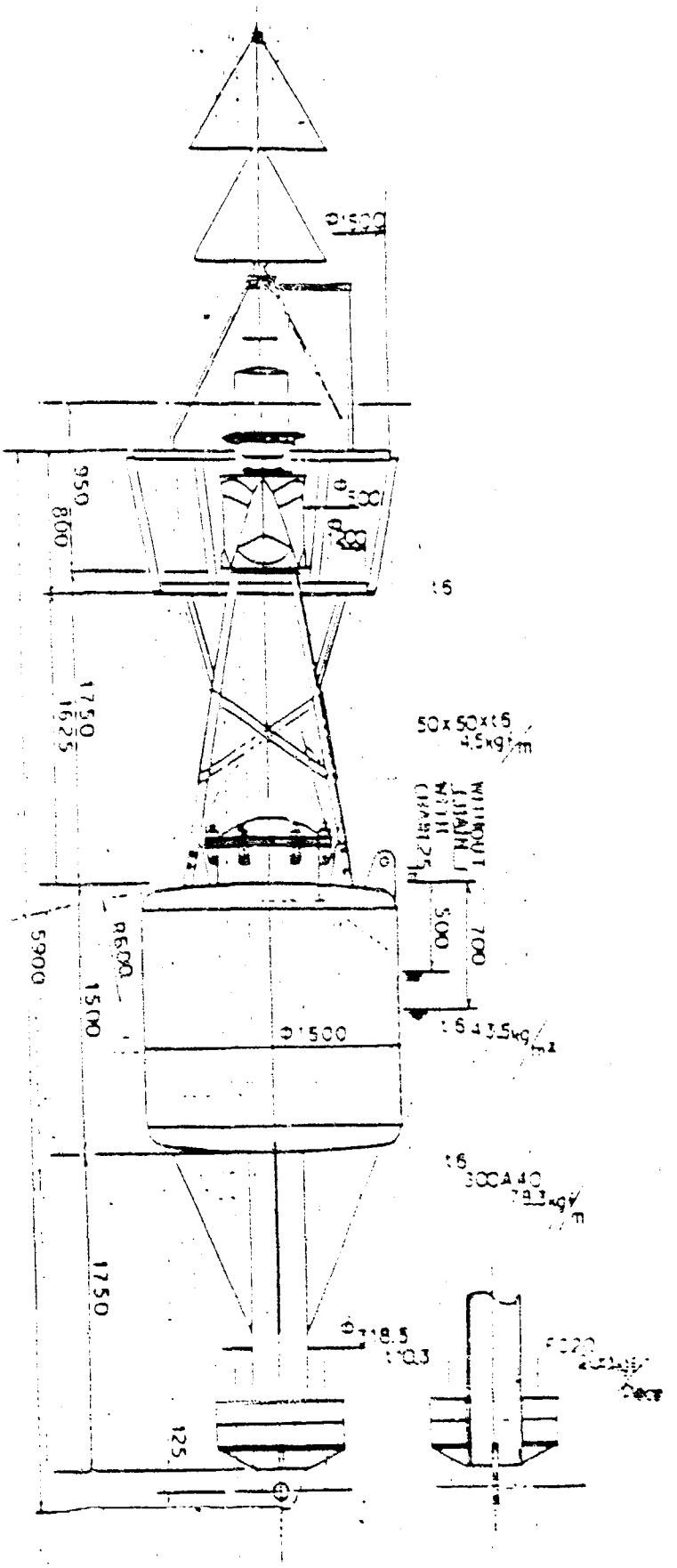
PLAN:PLATFORM



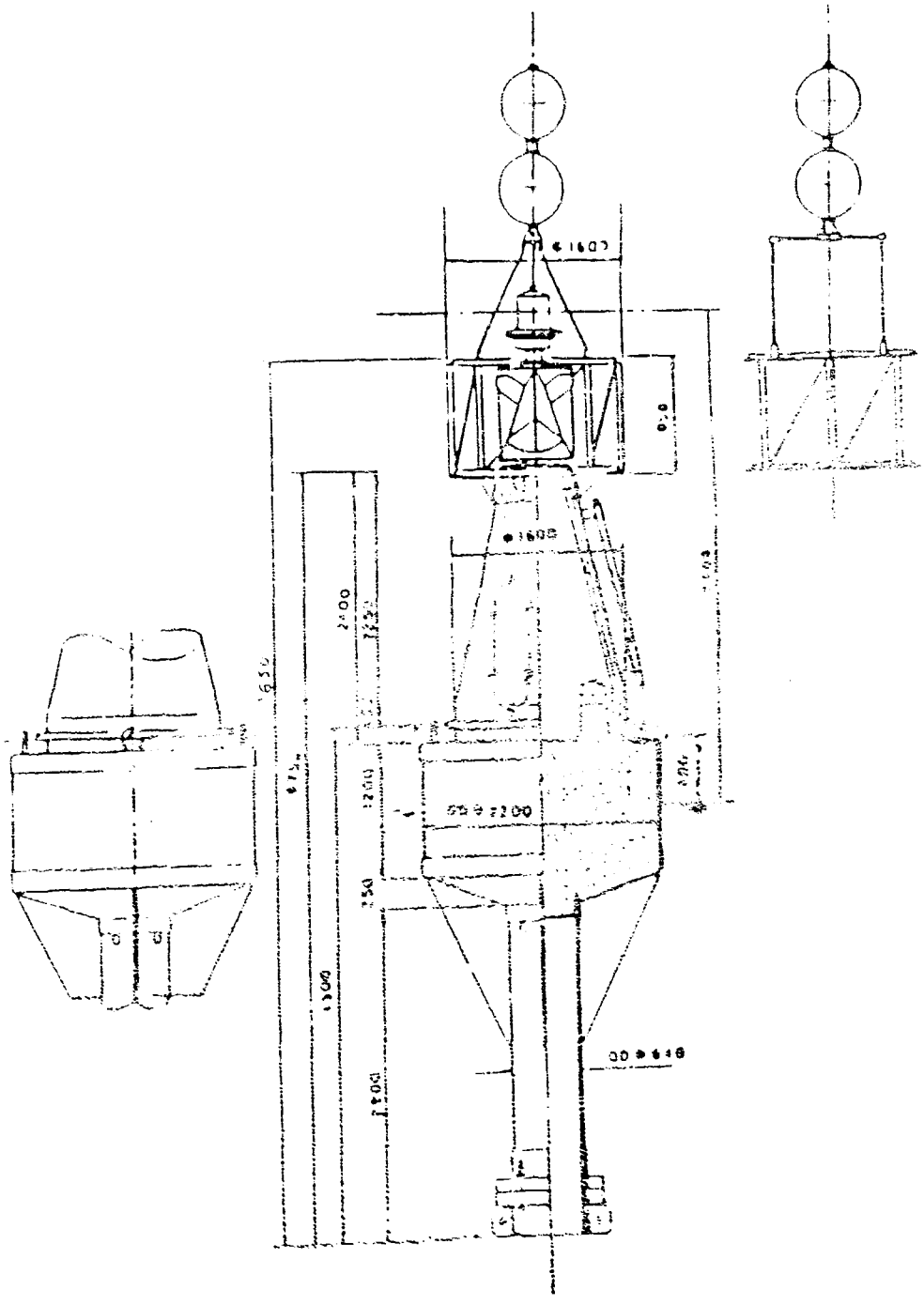
ELEVATION

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1700
2700
φ600
2000
3100
φ800
2500
4000
φ1000
NLB-600
NLB-800
NLB-1000



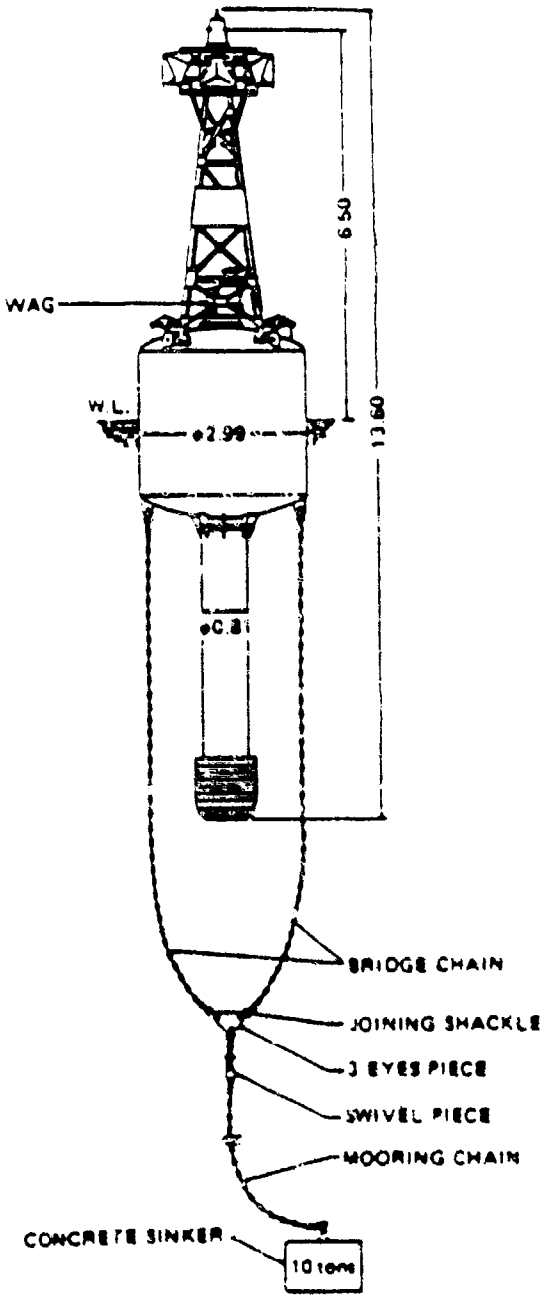
BUOY (ϕ15in)



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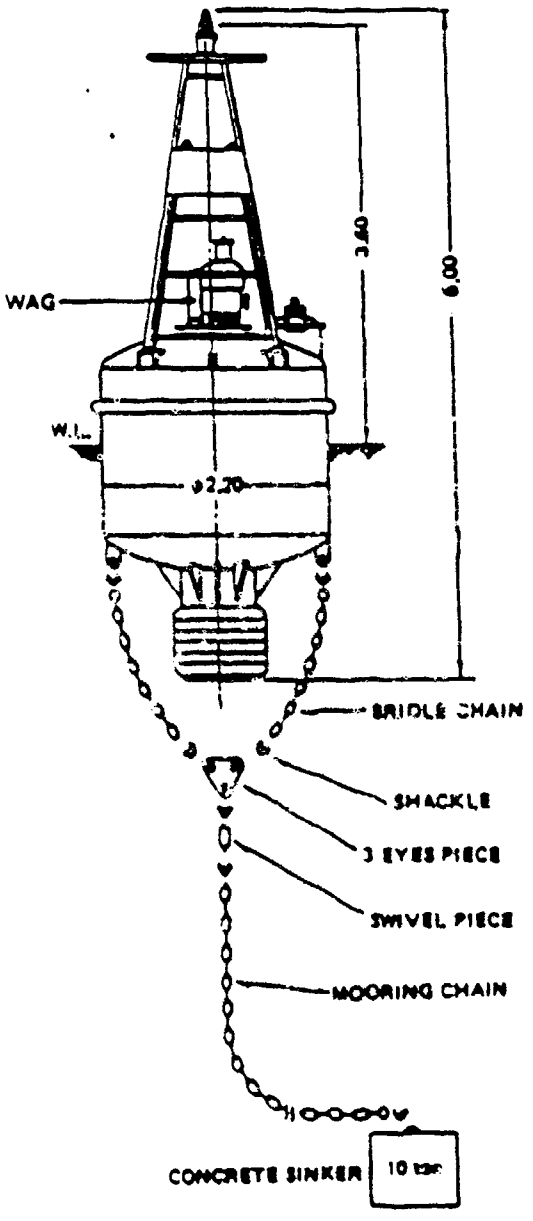
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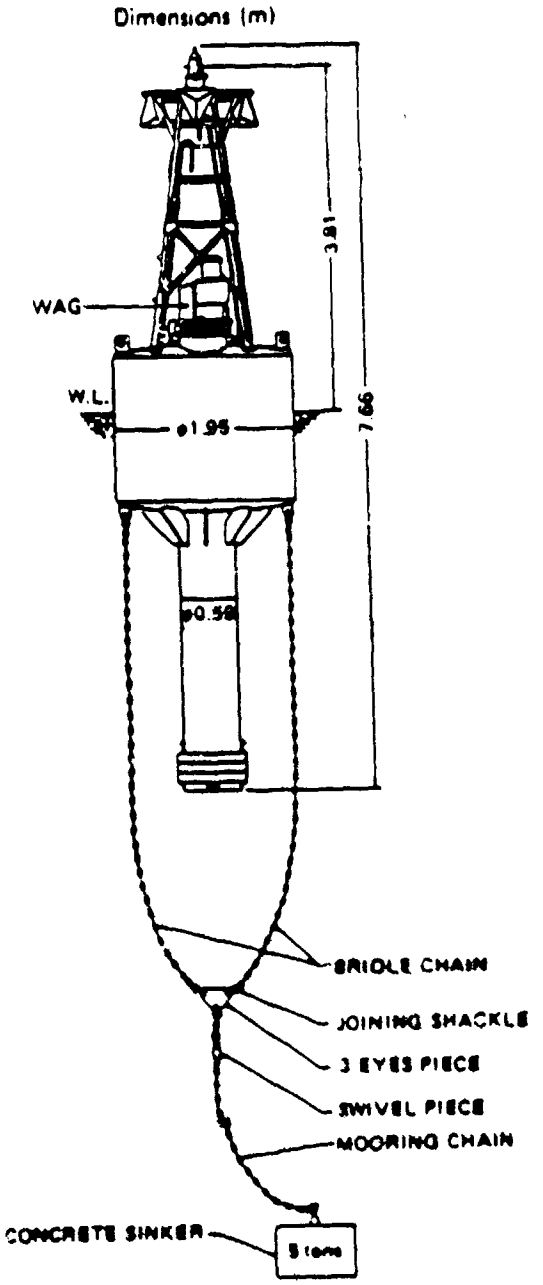
Dimensions (m)



TYPE T 3600S

Dimensions (m)

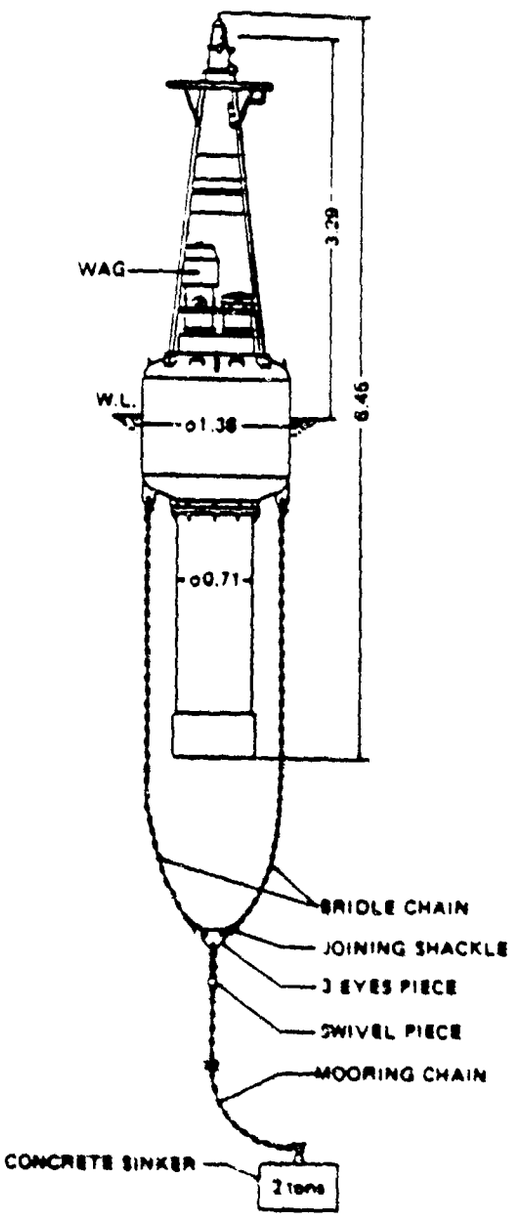


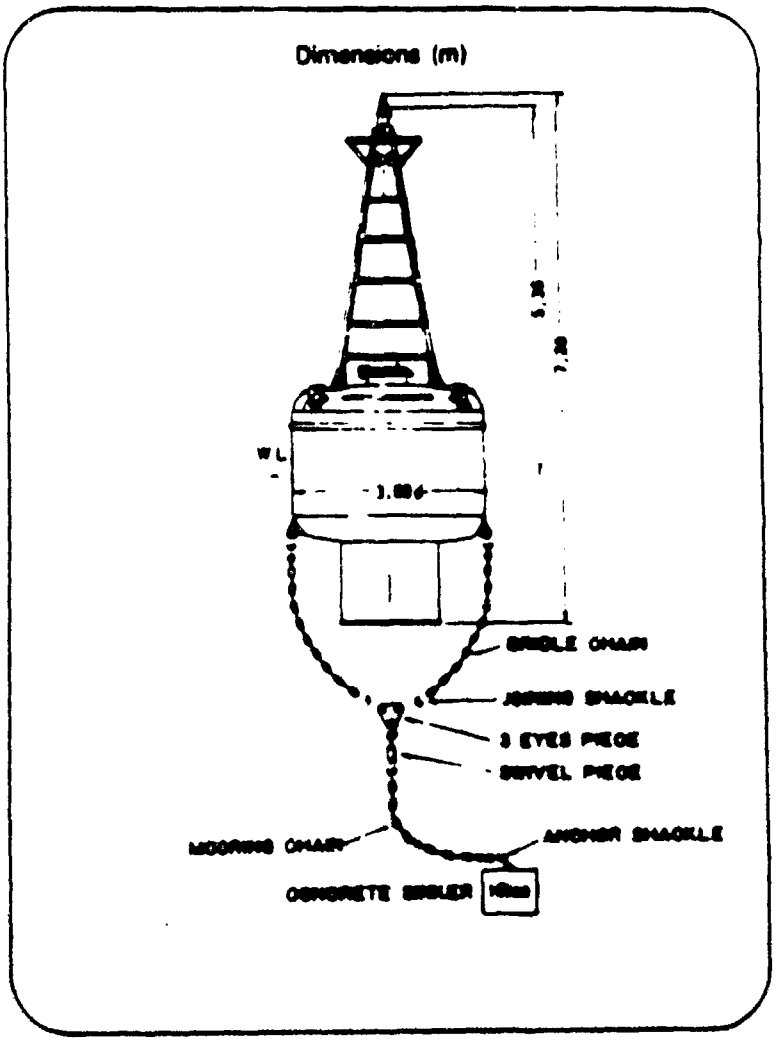

Dimensions (m)
3.81
7.66
WAG
W.L.
ø1.95
ø0.58
BRIDLE CHAIN
JOINING SHACKLE
3 EYES PIECE
SWIVEL PIECE
MOORING CHAIN
CONCRETE SINKER
5 tons

JAPAN MFG. 2-3

Type [illegible]

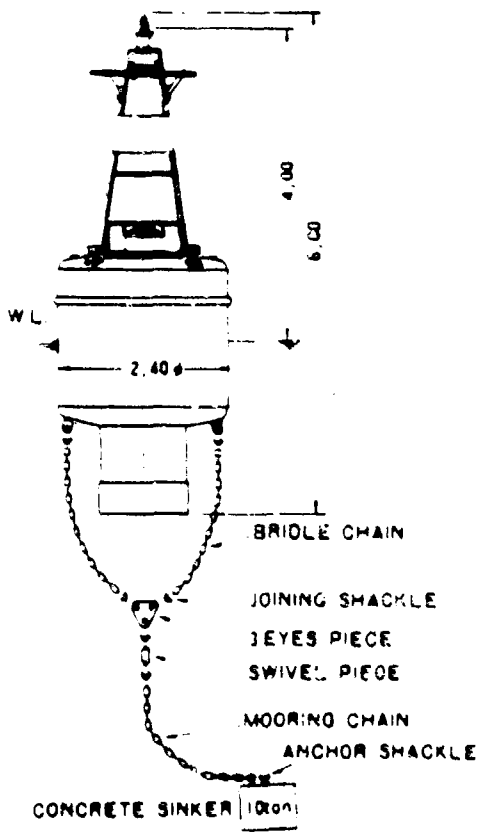
Dimensions (m)



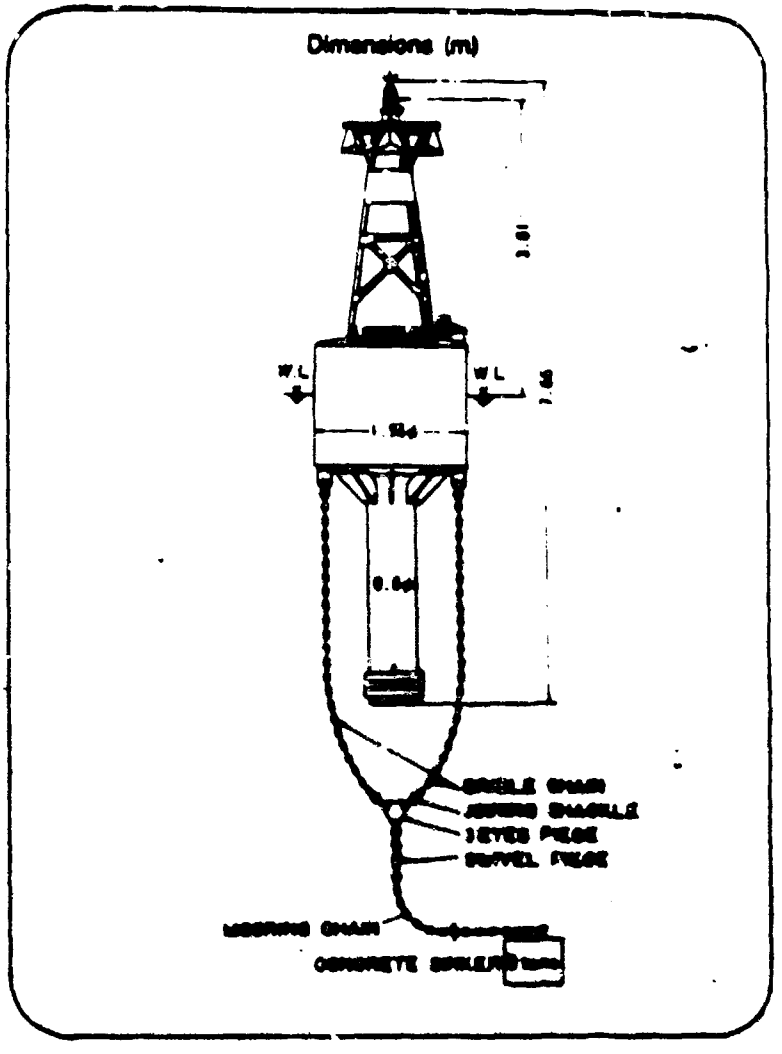

Dimensions (m)
W.L
3.884
BRIDLE CHAIN
JOINING SHACKLE
3 EYES PIECE
SWIVEL PIECE
MOORING CHAIN
ANCHOR SHACKLE
CONCRETE SINKER

Type MS-500

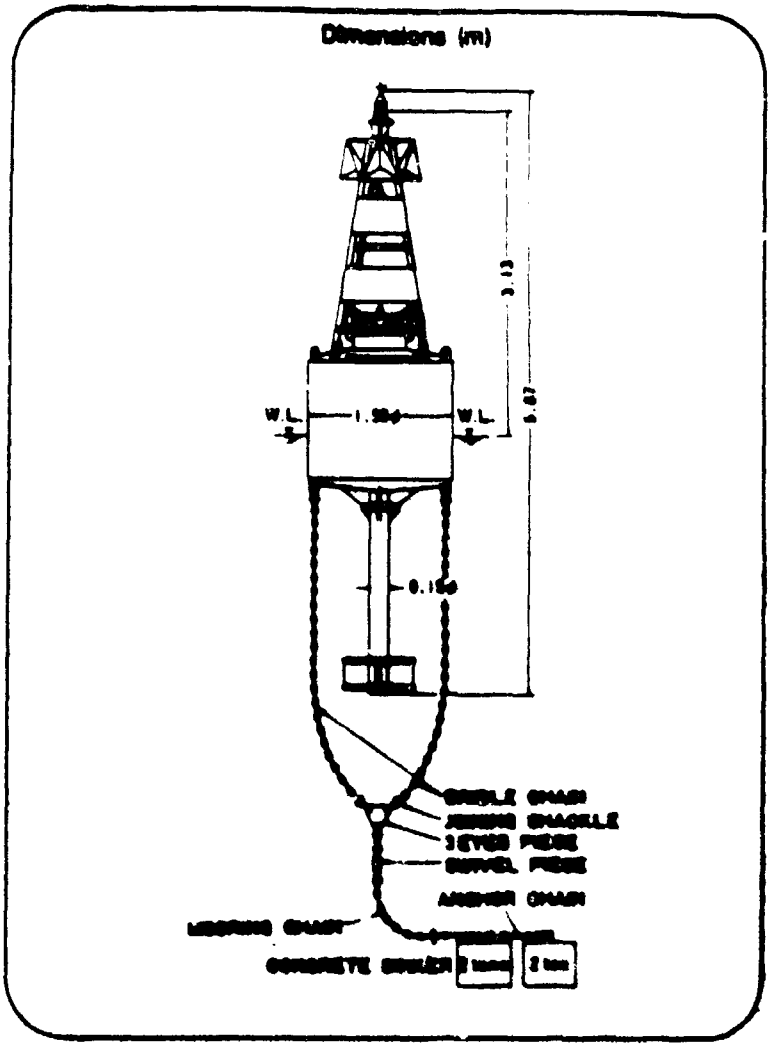
Dimensions (m)



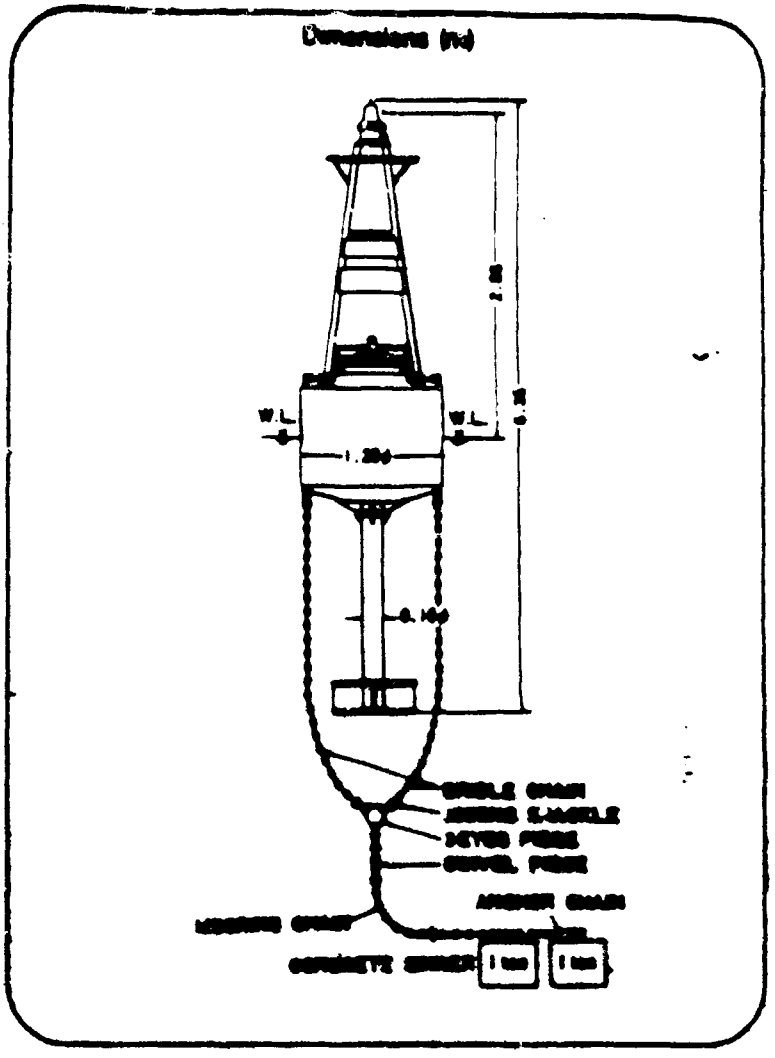
Type MS-400



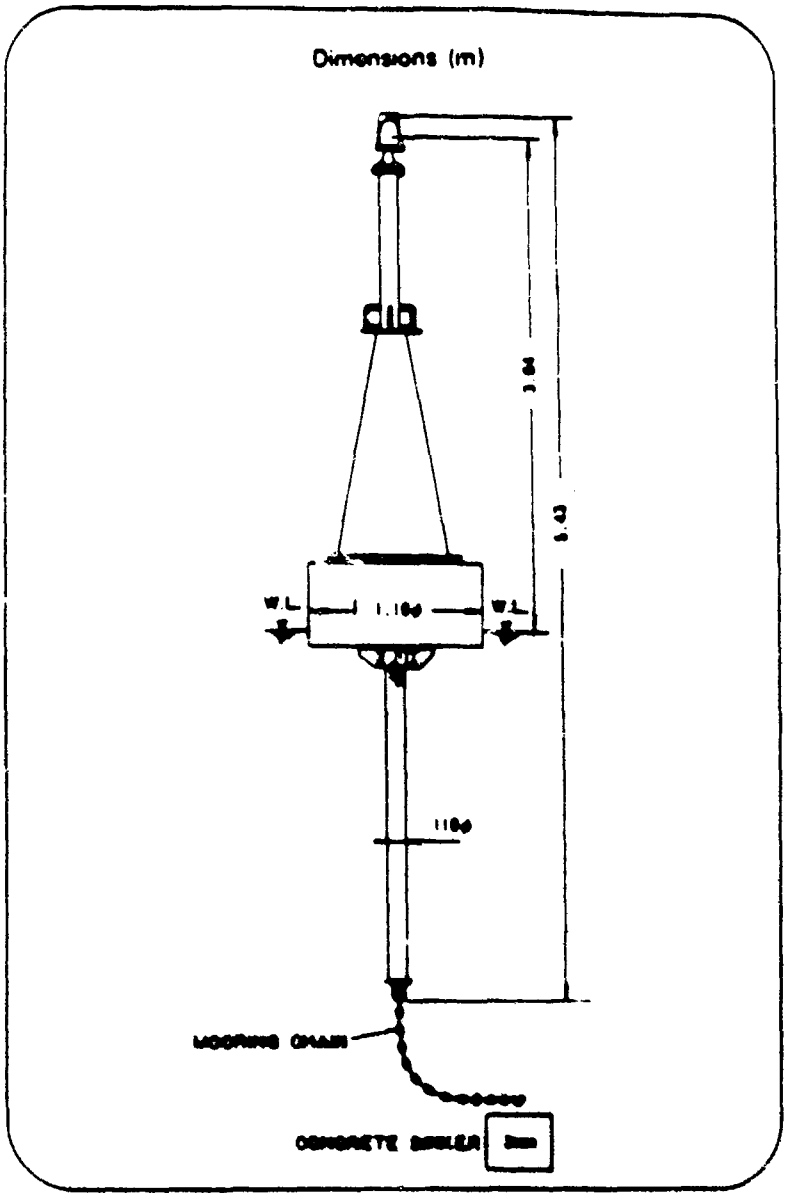
TypeM-350T



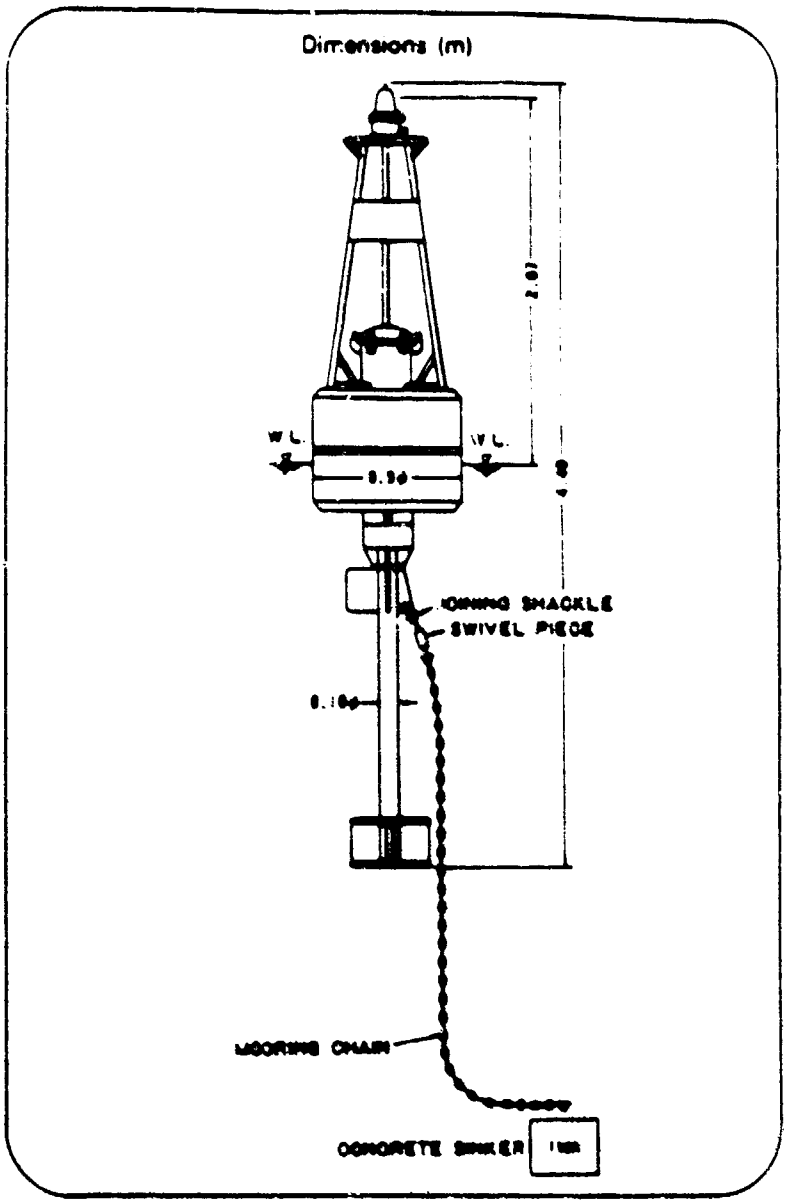
Type H-290



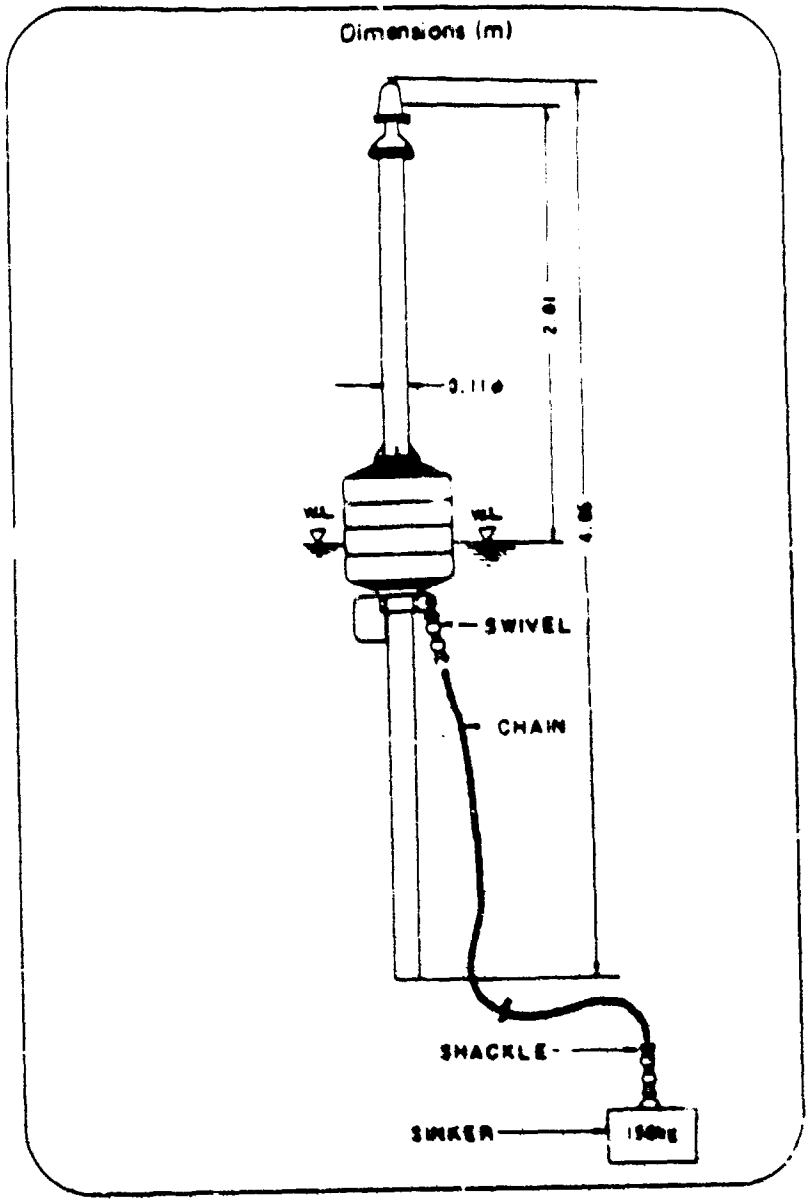
Type M-250C



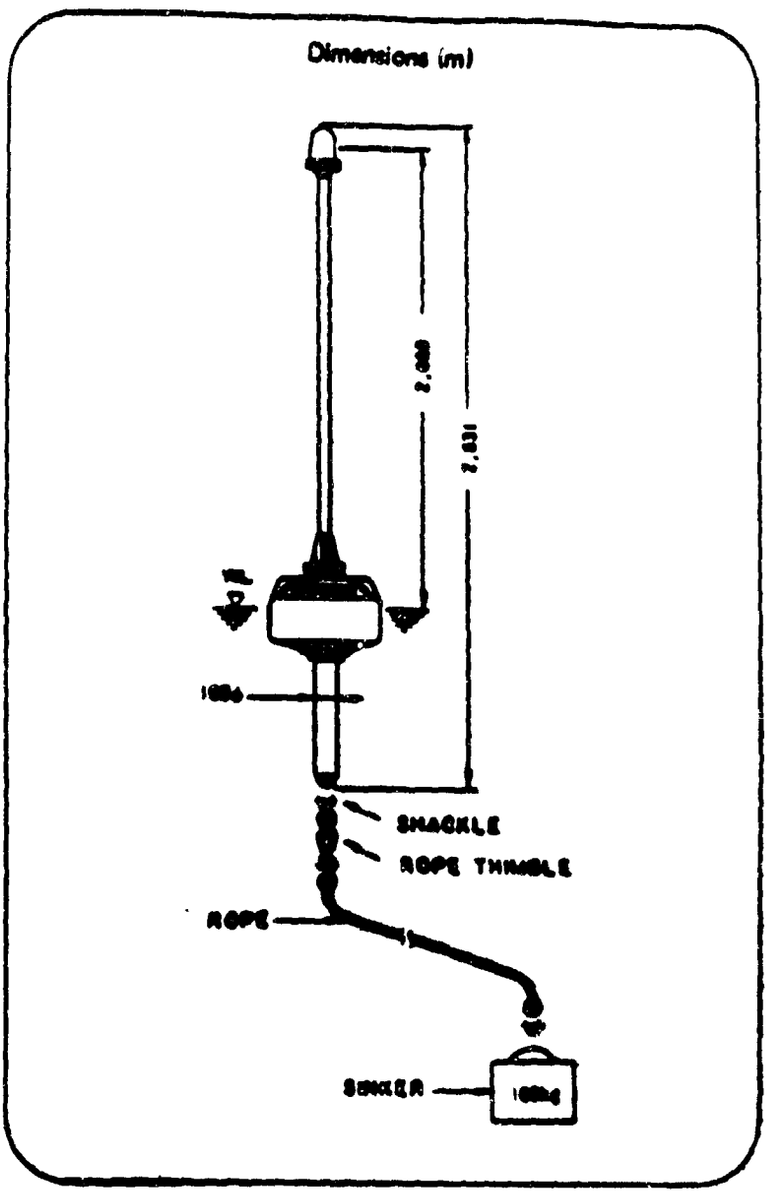
Type SAB-300


Dimensions (m)
W.L.
W.L.
SWIVEL PIECE
MOORING CHAIN
CONCRETE SINKER

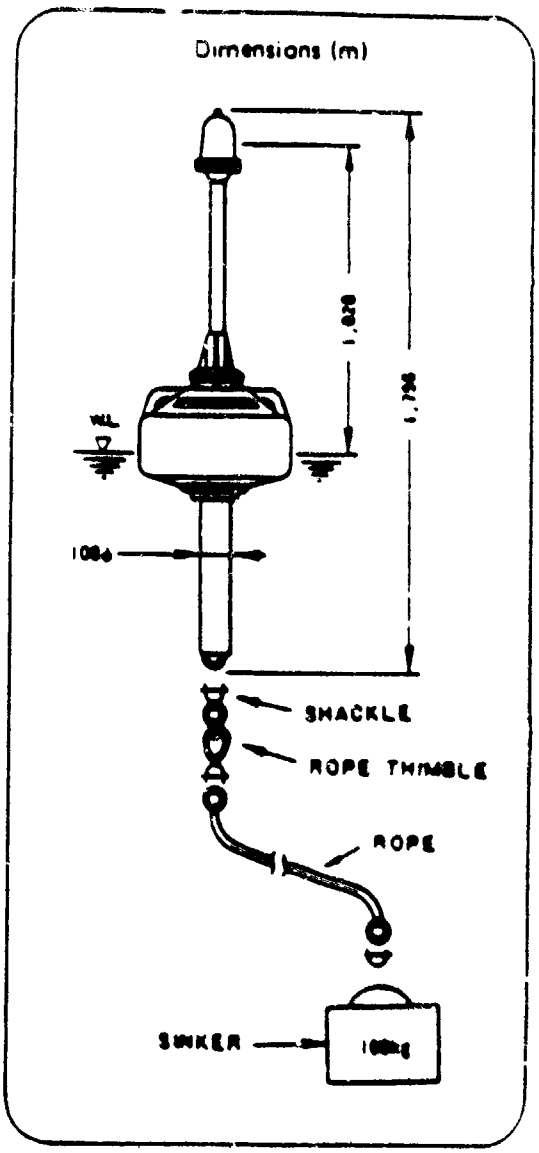
Type AB-200



Type SA-200

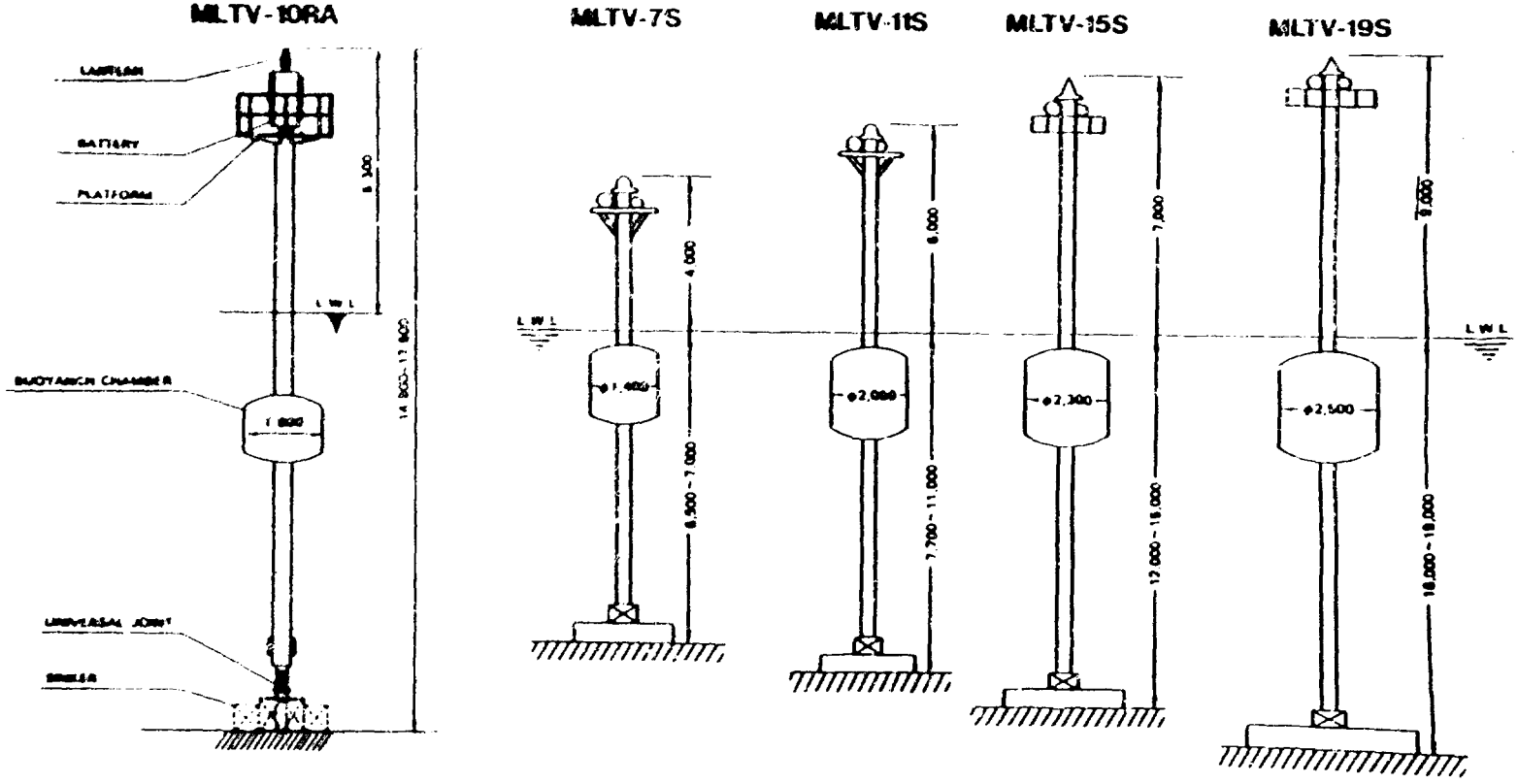


Type CB-200



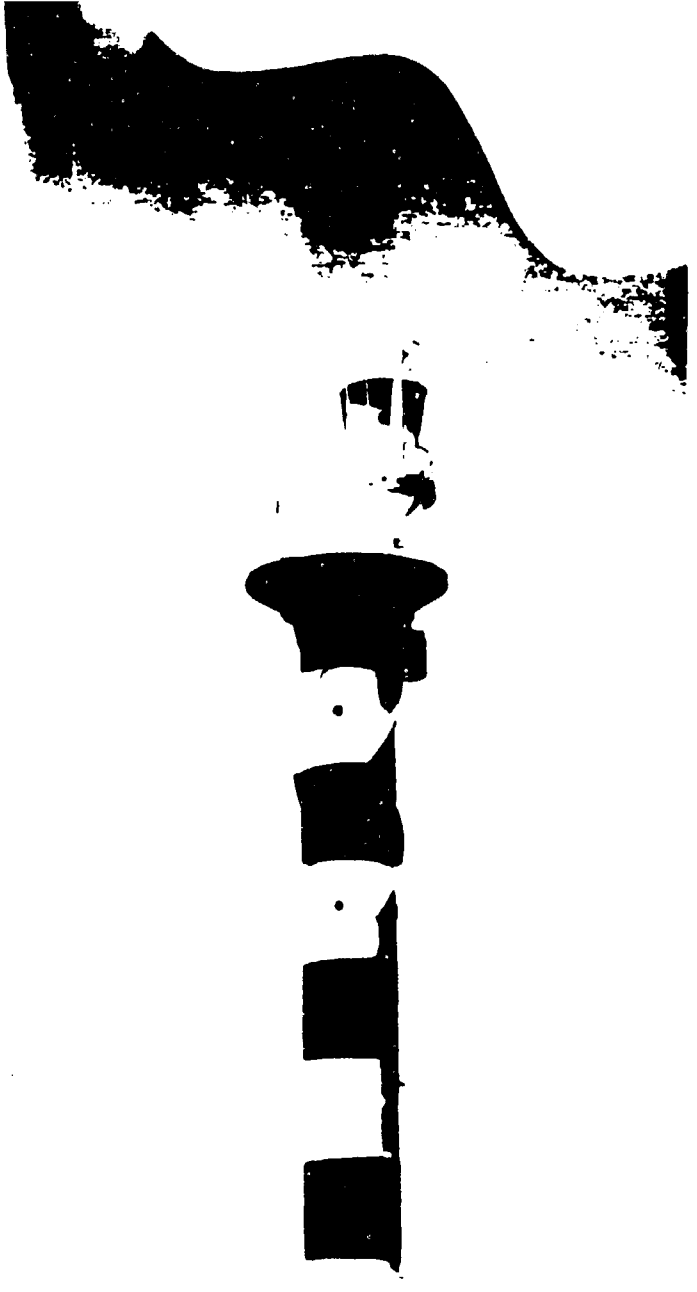
Type CB-100

MLTV-Series, Light Tower Buoys



ITEMS \ DESIGNATION	MLTV-7S	MLTV-11S	MLTV-10RA	MLTV-15RA	MLTV-19RA
DEPTH (m)	6m ~ 7m	8m ~ 11m	10m ~ 14m	12m ~ 15m	16m ~ 18m
MAIN MATERIAL	SS41	SS41	SS41	SS41	SS41
LANTERN	L 133 133m/mLENS	L 133 133m/mLENT	ML 166 166m/mLENS	ML 155 155m/mLENS	ML 155 155m/mLENS
INTENSITY (cd)	12V5W 58cd	12V5W 58cd	12V13 8W 240cd	12V13 8W 240cd	12V13, 8W 240cd
LUMINOUS RANGE	10.7km	10.7km	16.8km	16.8km	16.8km
POWER SOURCE	SOLAR SYSTEM w/ BATTERY	SOLAR SYSTEM w/ BATTERY	SOLAR SYSTEM w/ BATTERY	SOLAR SYSTEM w/ BATTERY	SOLAR SYSTEM w/ BATTERY
CURRENT (Lmax)	LESS THAN 2	LESS THAN 2	LESS THAN 2.4	LESS THAN 2.4	LESS THAN 2.4
RADAR REFLECTOR	OPTION	OPTION	OPTION	OPTION	OPTION
SINKER	CONCRETE SINKER 4ton	CONCRETE SINKER 5ton	CONCRETE SINKER	CONCRETE SINKER 10t	CONCRETE SINKER

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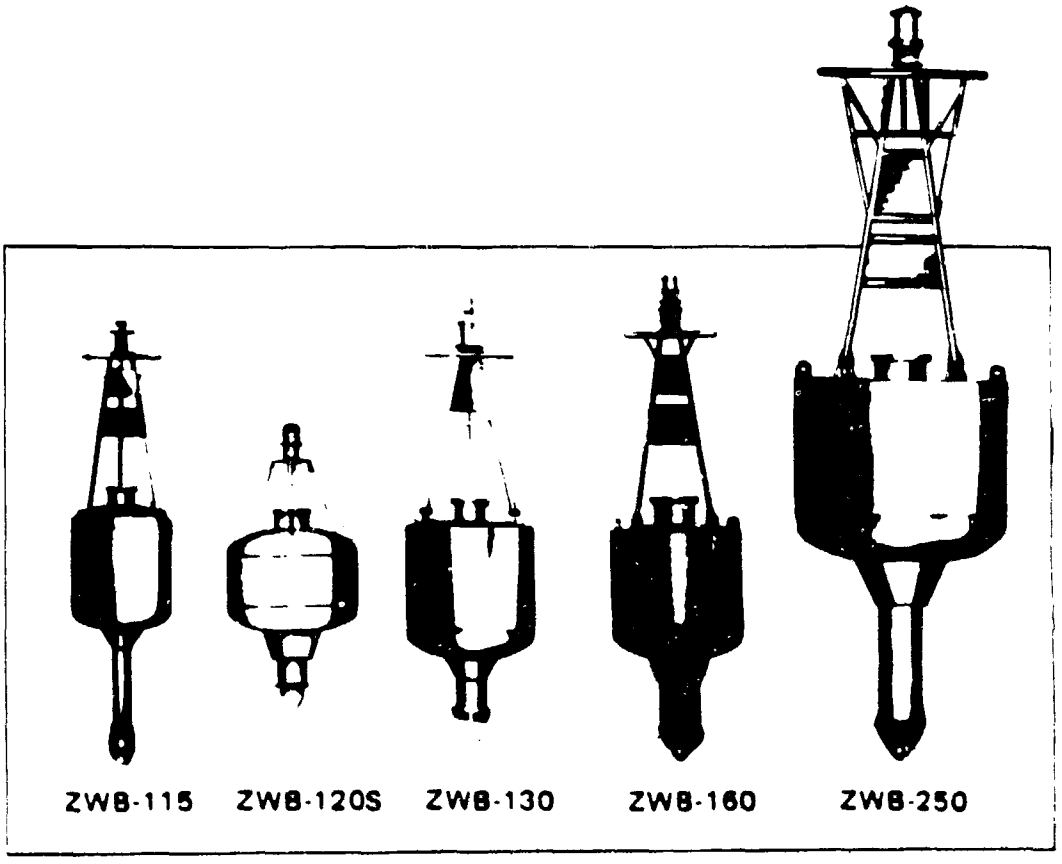
Zeni Light,

AIDS TO NAVIGATION

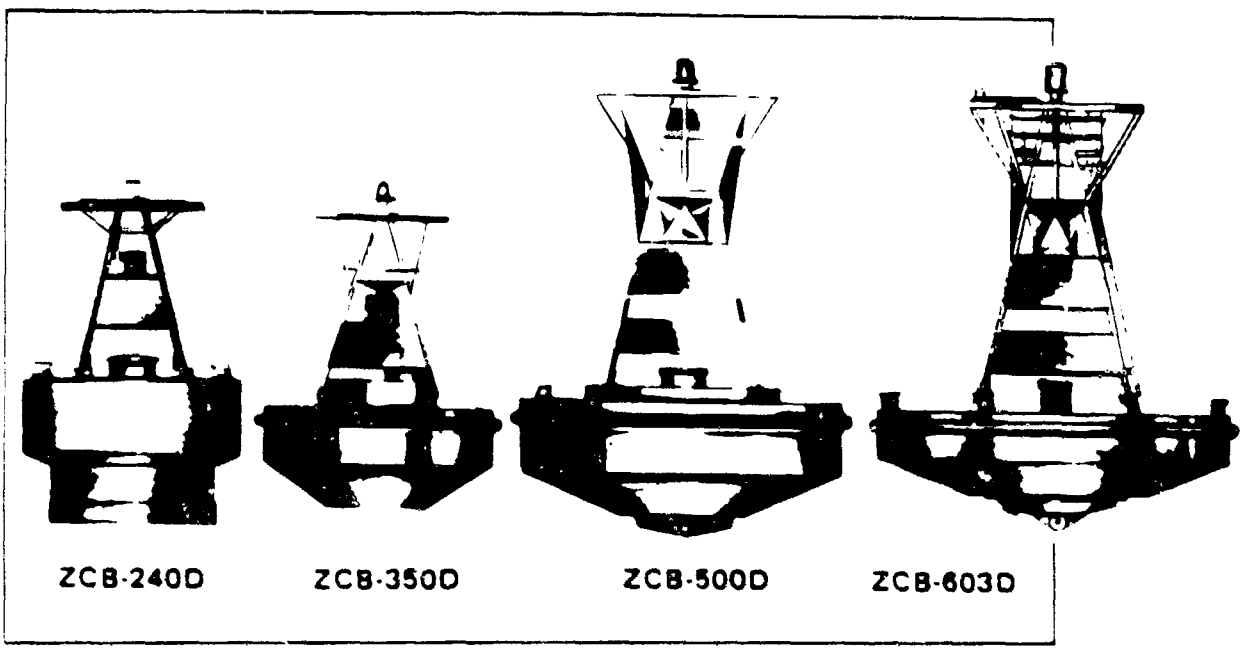


ZENI LITE BUOY CO., LTD.

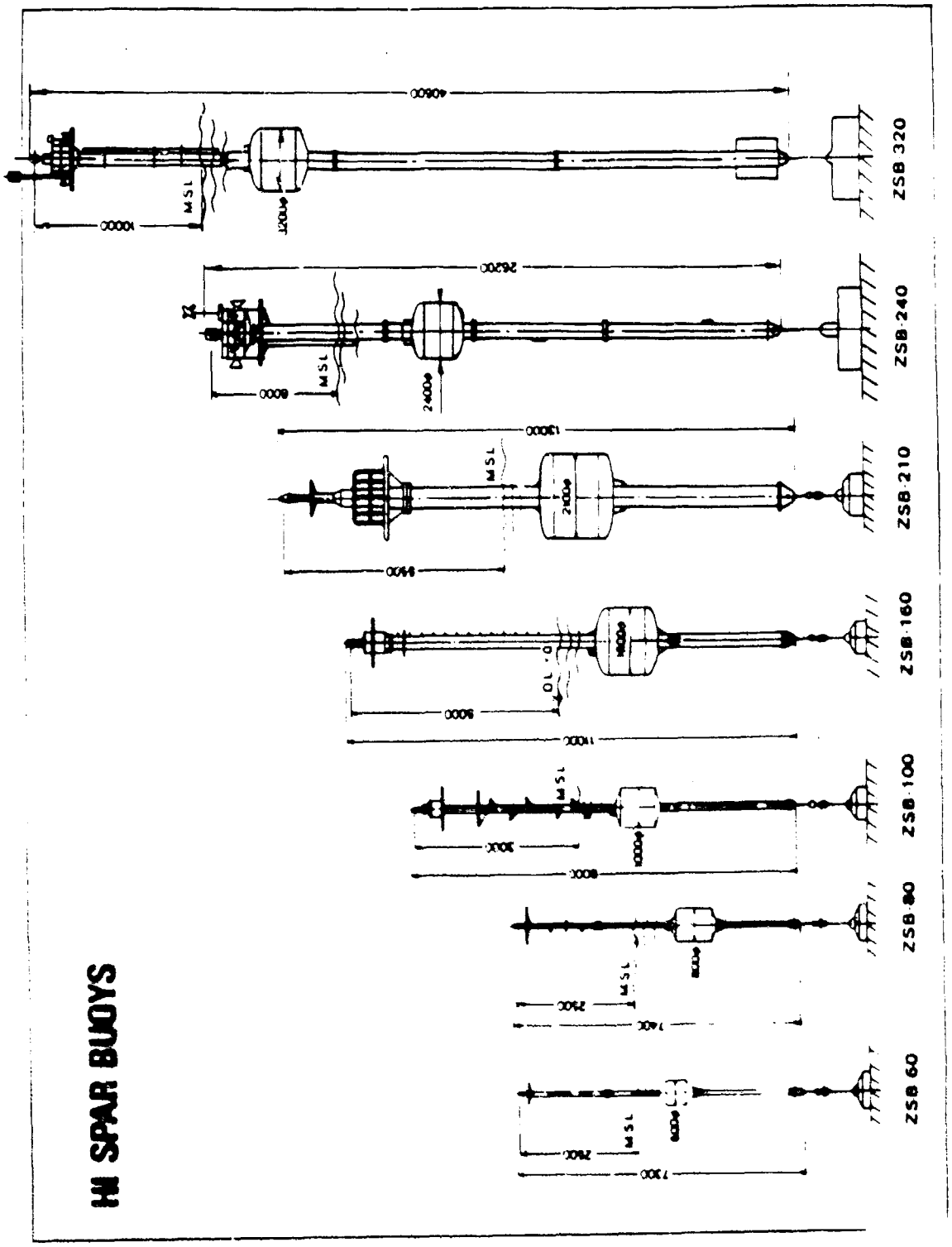
C-194

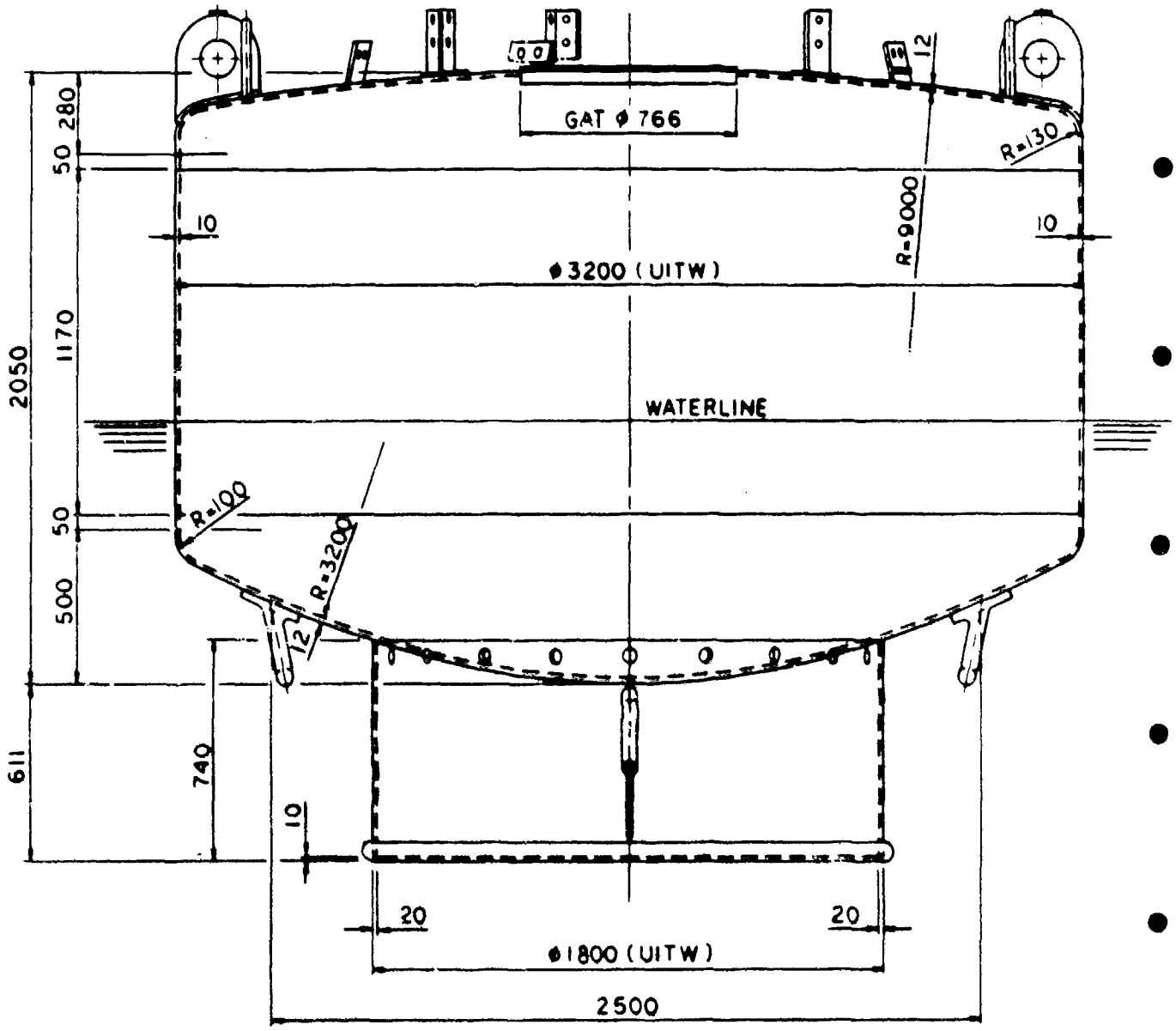


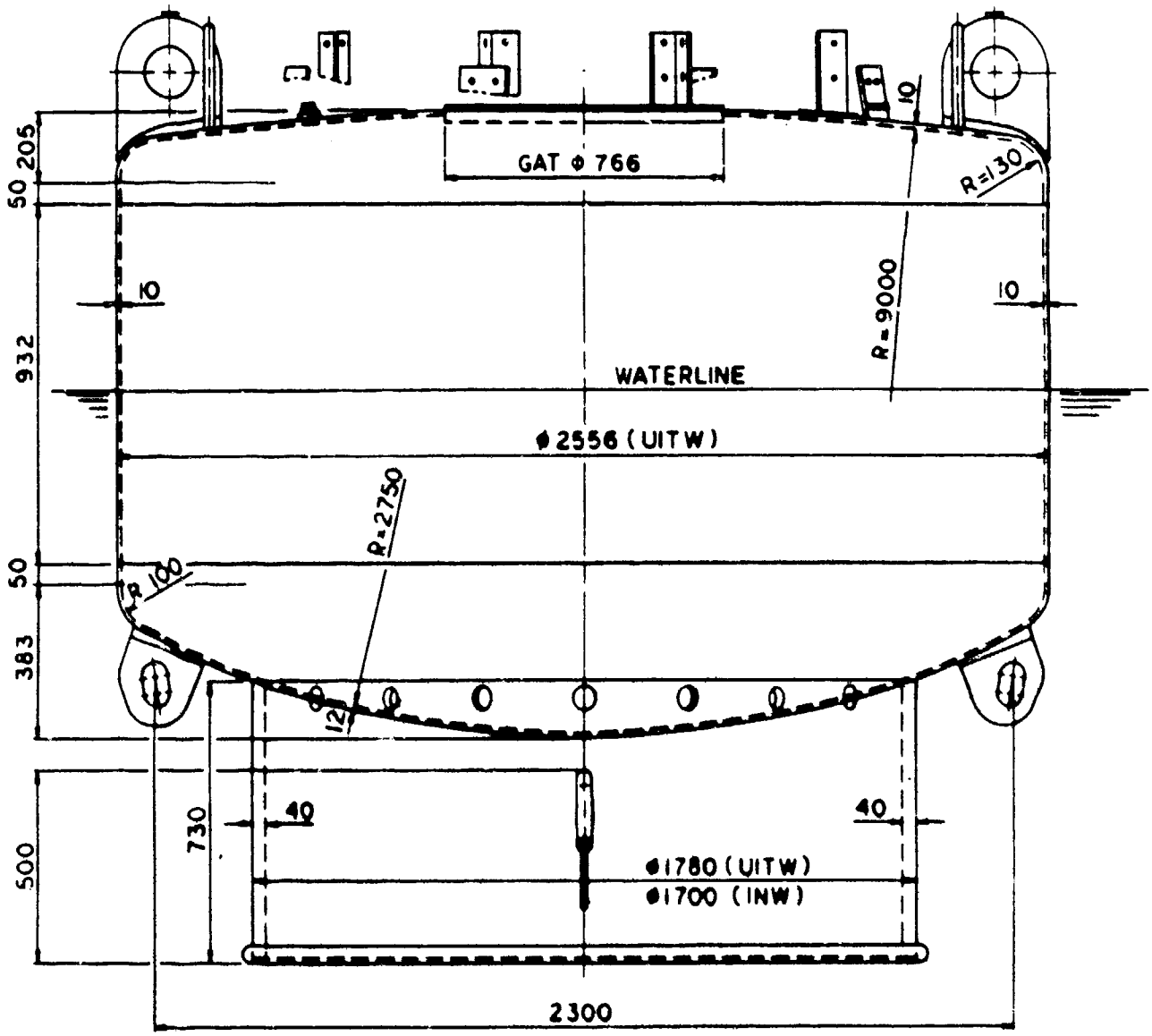
Item \ Designation	ZWB-115	ZWB-120S	ZWB-130	ZWB-160	ZWB-250
Float Diameter (m)	1.15	1.2	1.3	1.6	2.5
Focal Plane Height (m)	2.9	1.4	3.1	3.8	5.7
Draft (m)	2.28	1.06	1.30	2.01	3.04
Total Weight (ton)	0.68	0.41	0.47	1.7	3.6
Total Buoyancy (ton)	1.40	0.89	1.7	3.3	9.9
Main Material	Steel	Steel	Aluminum Alloy	Steel & Aluminum Alloy	Steel & Aluminum Alloy

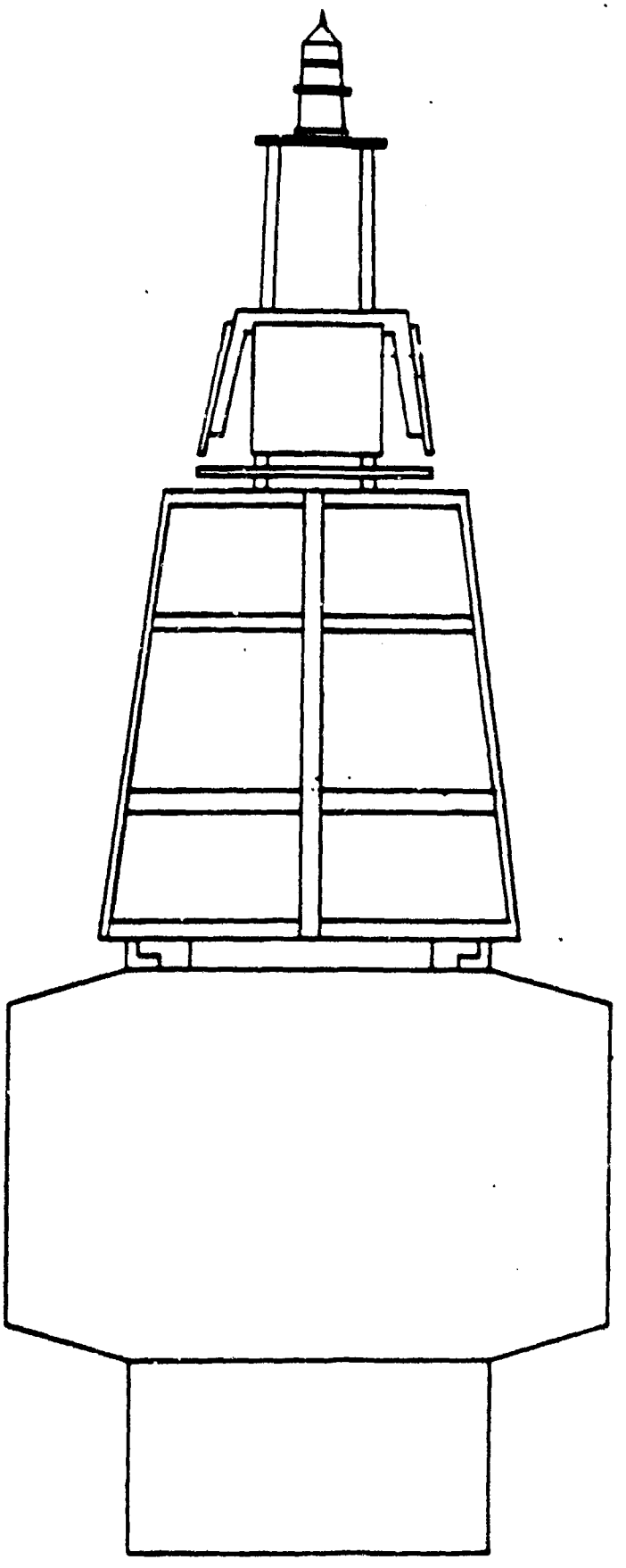


Item \ Designation	ZCB-160	ZCB-240D	ZCB-350D	ZCB-500D	ZCB-603D	ZCB-800D	ZCB-1000D	ZCB-1200D
Float Diameter (m)	1.6	2.4	3.5	5.0	6.0	8.0	10.0	12.0
Focal Plane Height (m)	3.7	2.7	3.8	6.1	6.2	8.0	10.0	12.0
Draft (m)	3.15	1.0	0.8	1.1	1.0	2.5	1.1	1.4
Total Weight (ton)	1.25	1.8	5.0	9.7	7.7	38.5	62.0	90.0
Total Buoyancy (ton)	3.33	4.3	11.3	29.1	32.0	92.0	136.0	220.0
Main Material	Steel & Aluminum Alloy	Steel	Steel	Steel	Steel & Aluminum Alloy	Steel & Aluminum Alloy	Steel & Aluminum Alloy	Steel & Aluminum Alloy
Max. Current (kt)	4	4	5	6	7	8	10	12

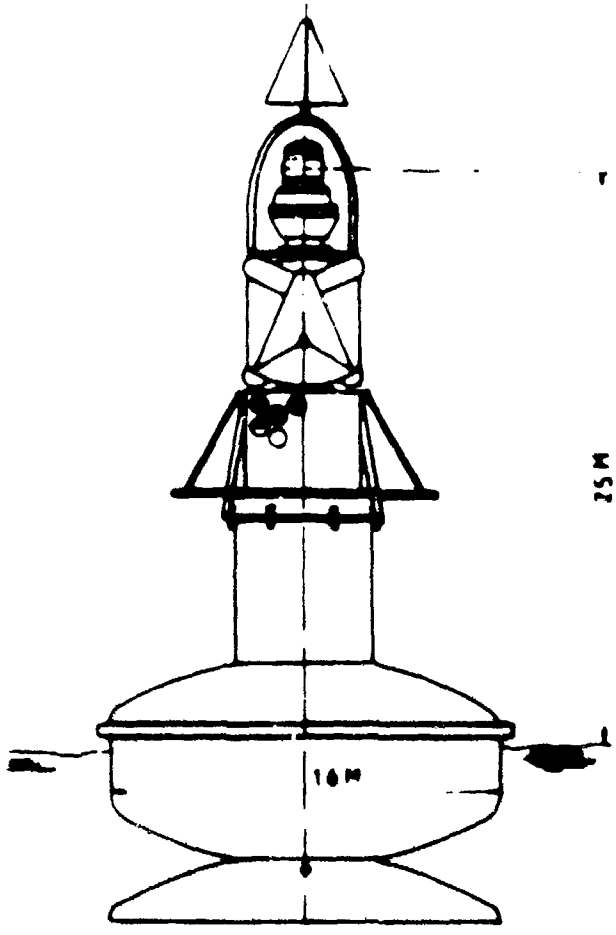

HI SPAR BUOYS
ZSB 320
ZSB 240
ZSB 210
ZSB 160
ZSB 100
ZSB 80
ZSB 60
MSL


GAT ϕ 766
12
R=130
R=9000
10
10
ϕ3200 (UITW)
WATERLINE
280
50
1170
2050
50
500
R=100
R=3200
12
611
740
10
20
20
ϕ1800 (UITW)
2500

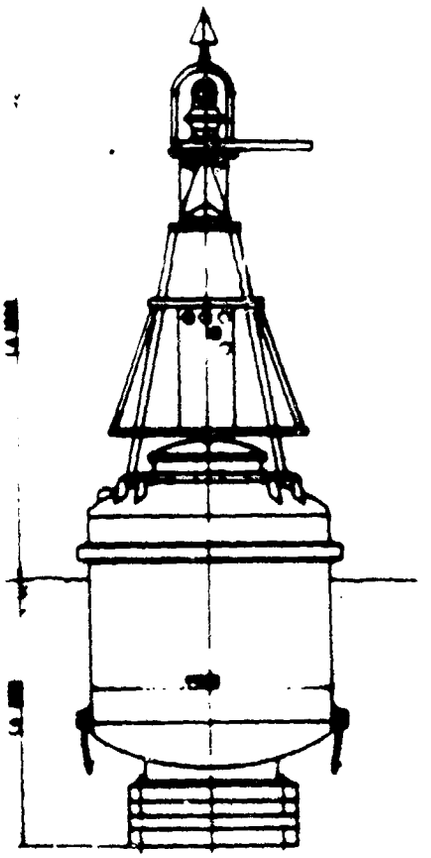

GAT ϕ 766
R=130
10
R=9000
10
205
50
932
WATERLINE
ϕ2556 (UITW)
R=2750
R 100
50
383
12
730
40
40
500
ϕ1780 (UITW)
ϕ1700 (INW)
2300



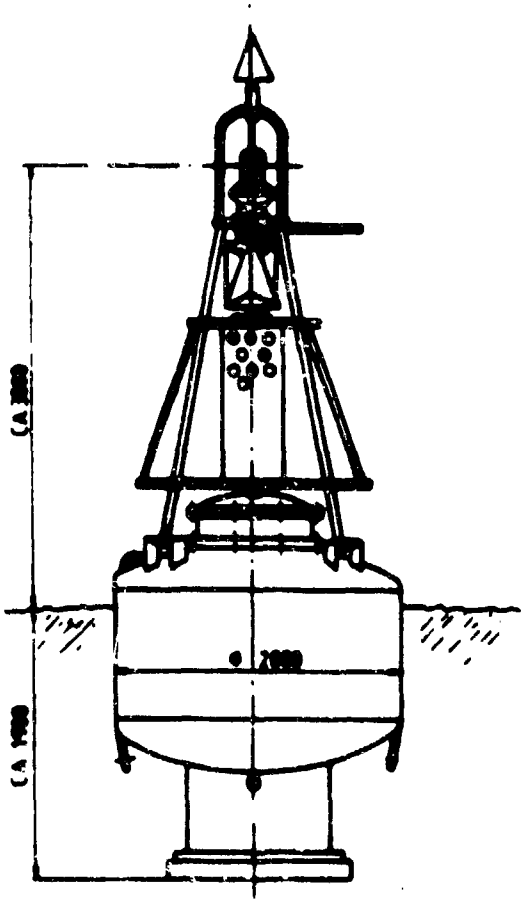
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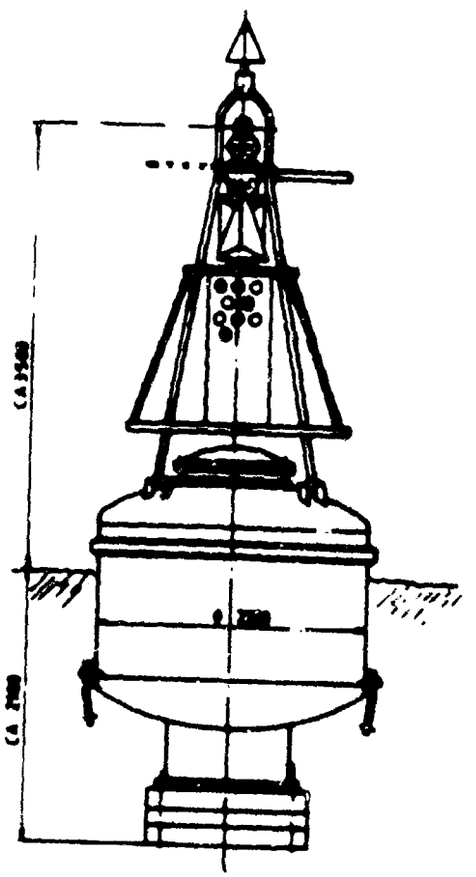
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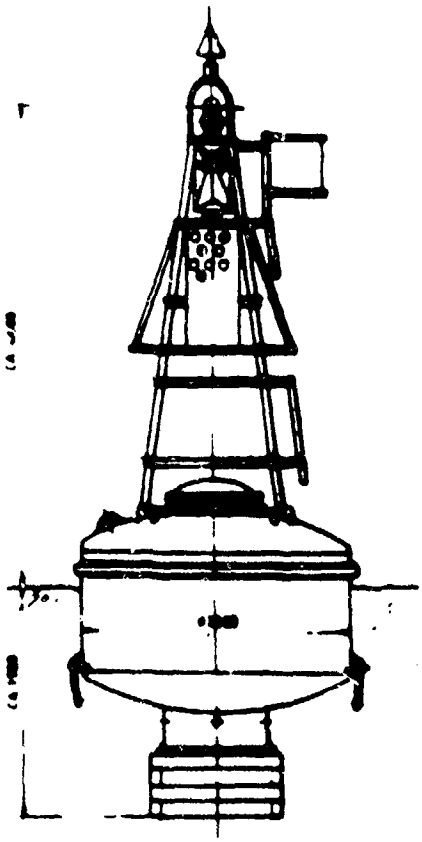
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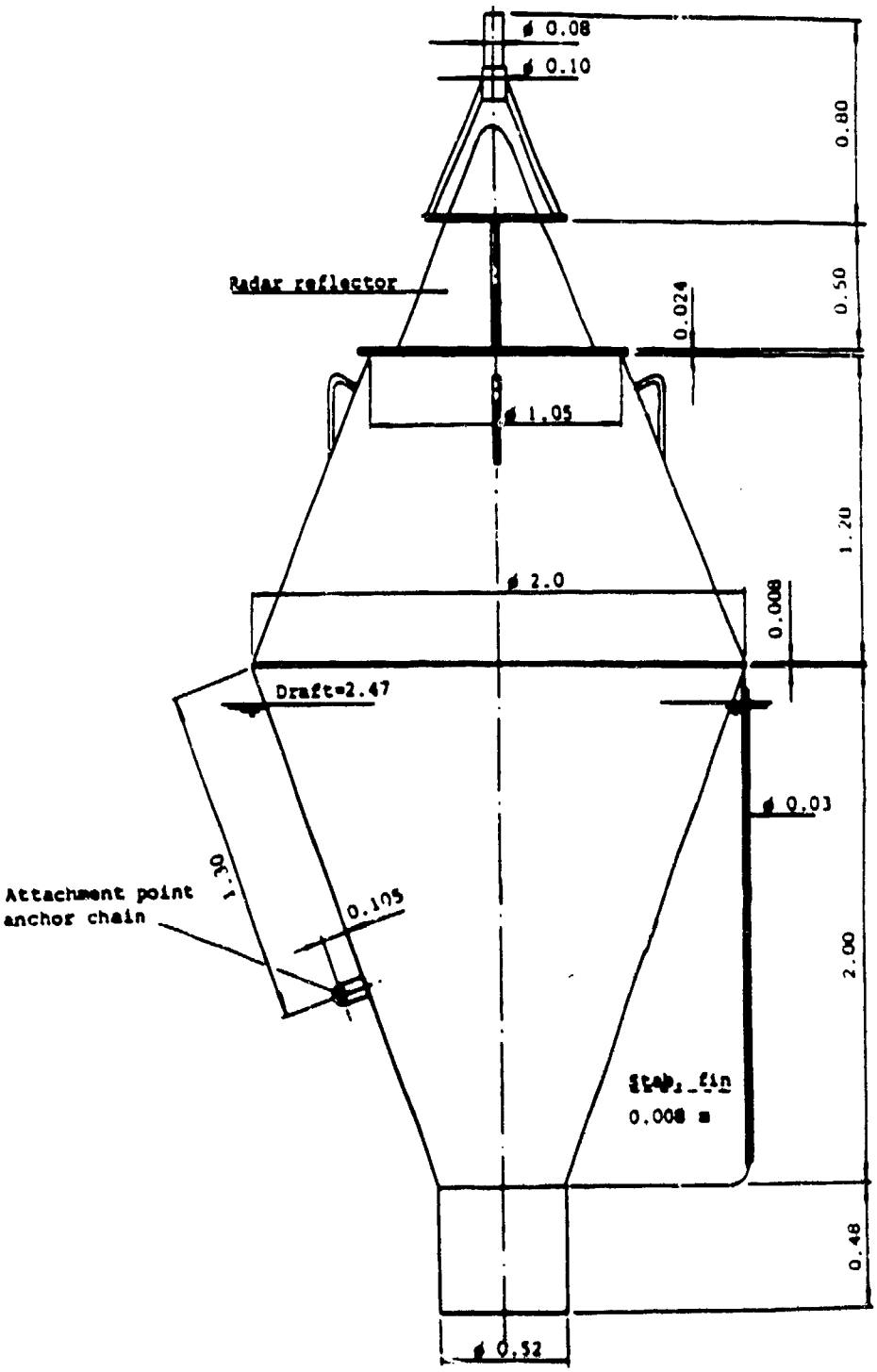
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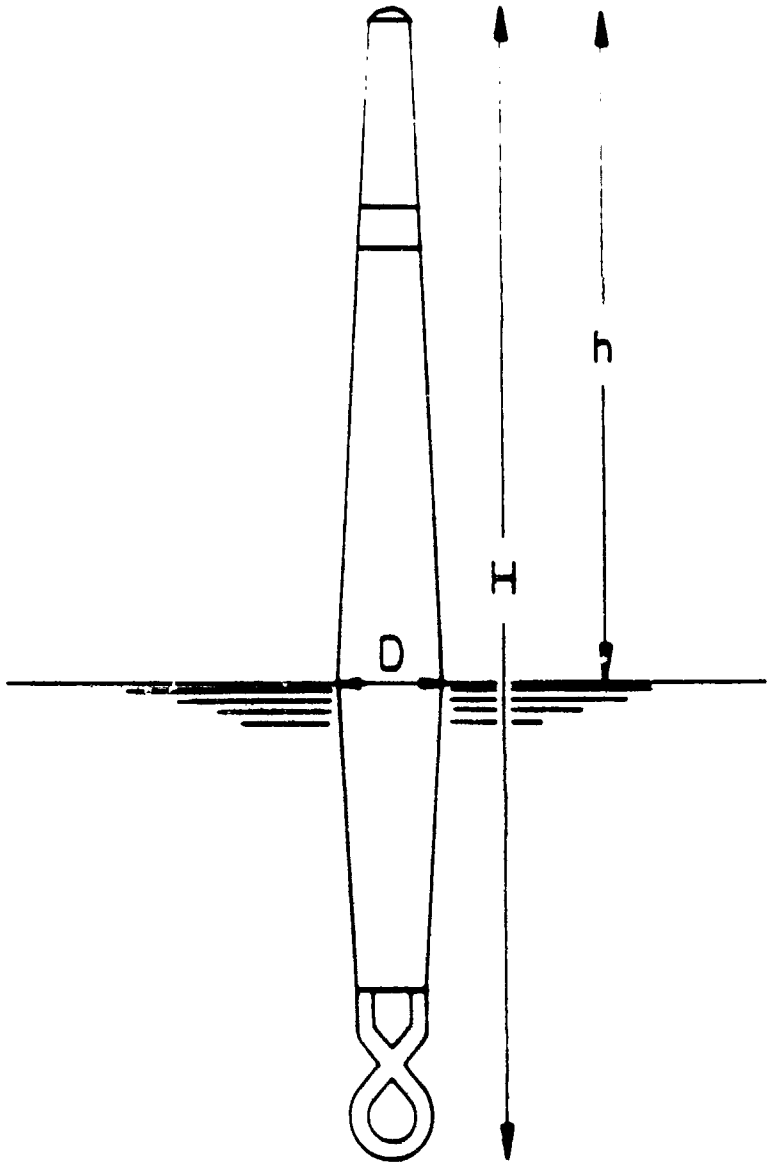
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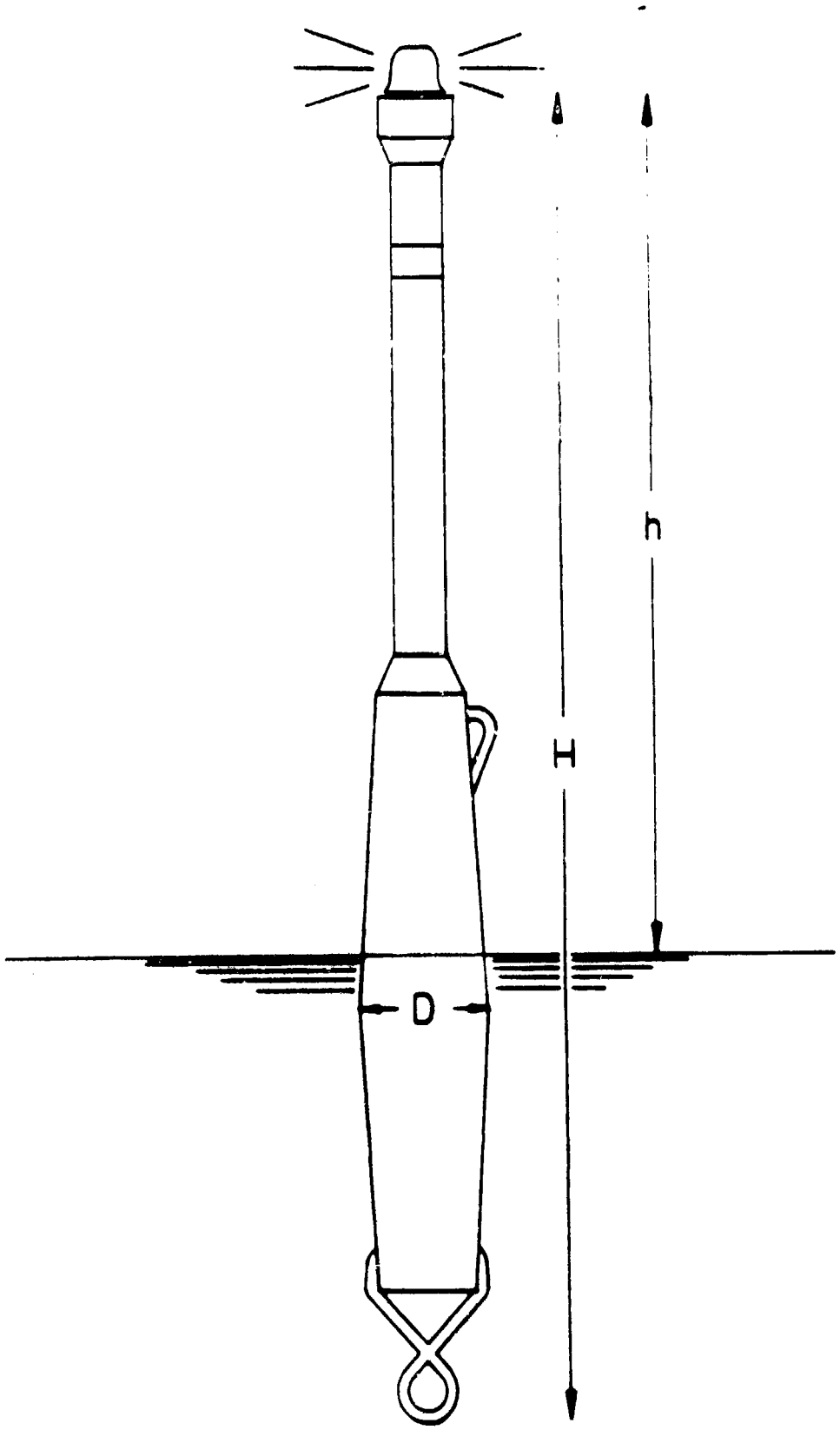
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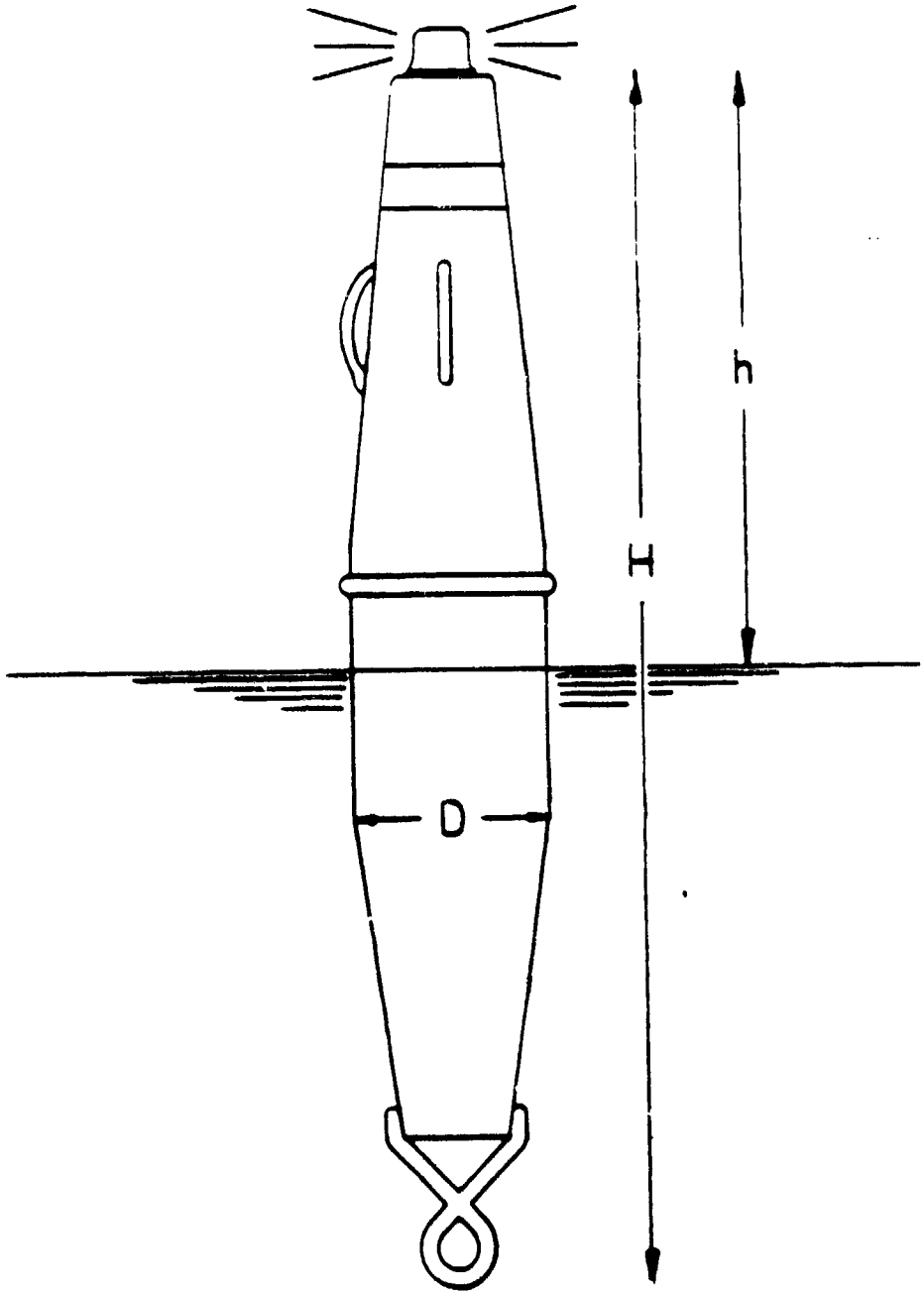


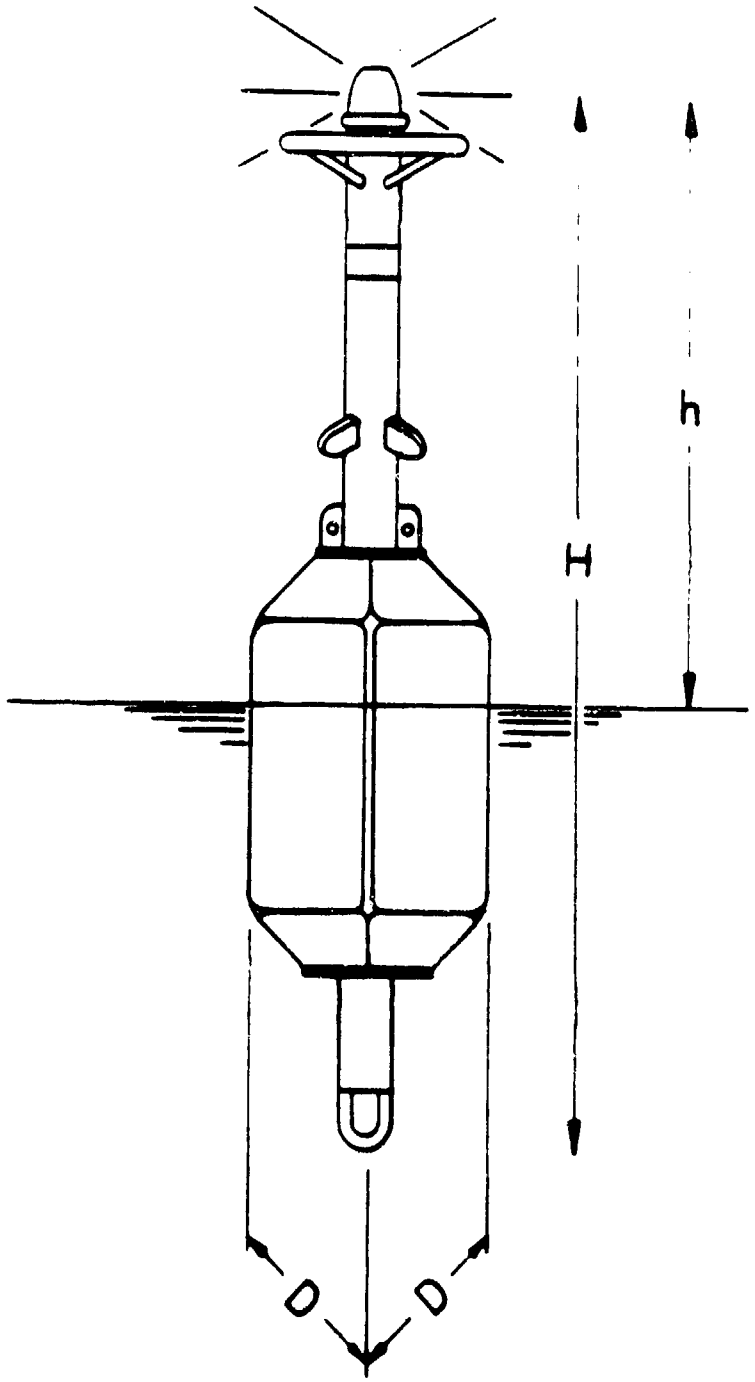
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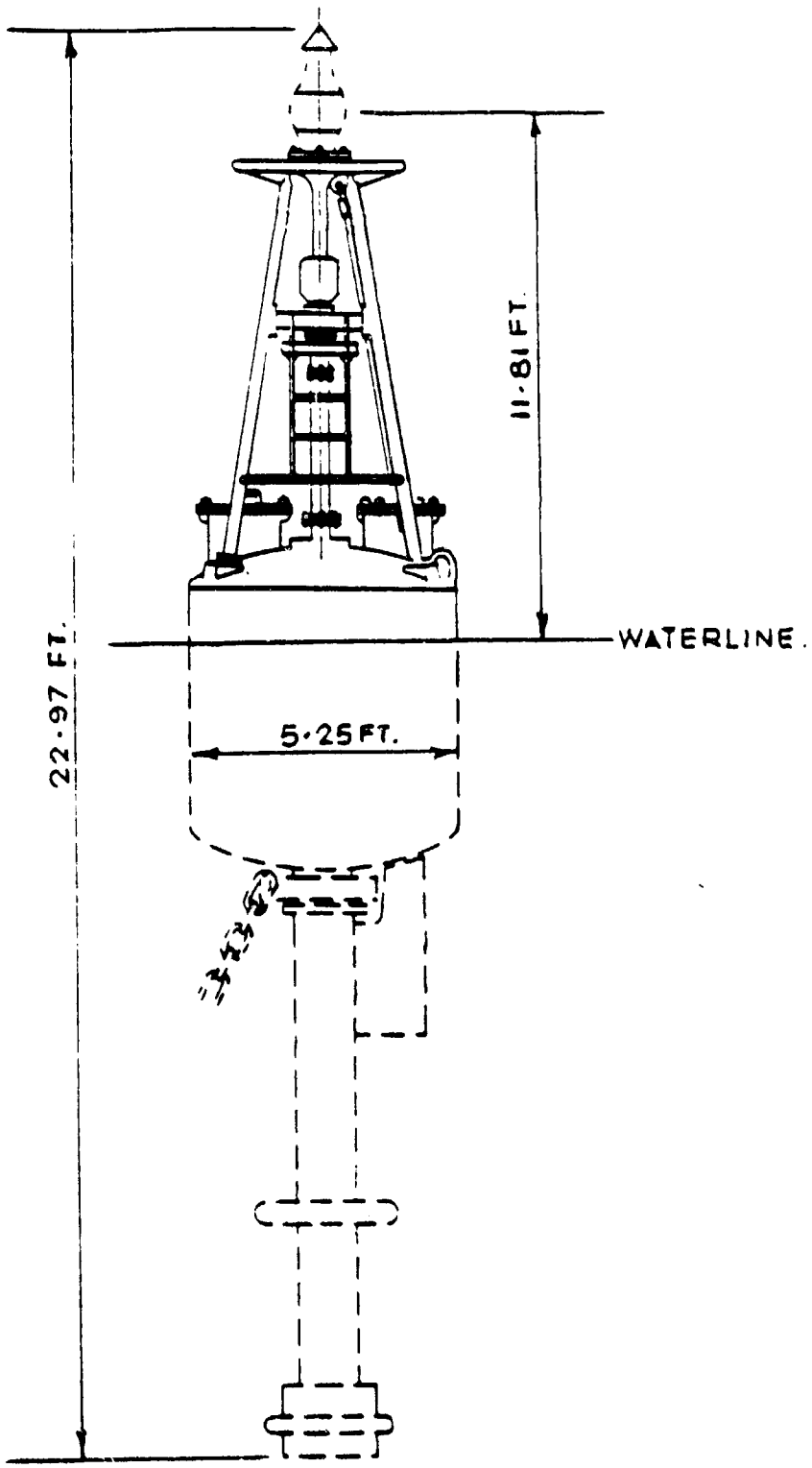
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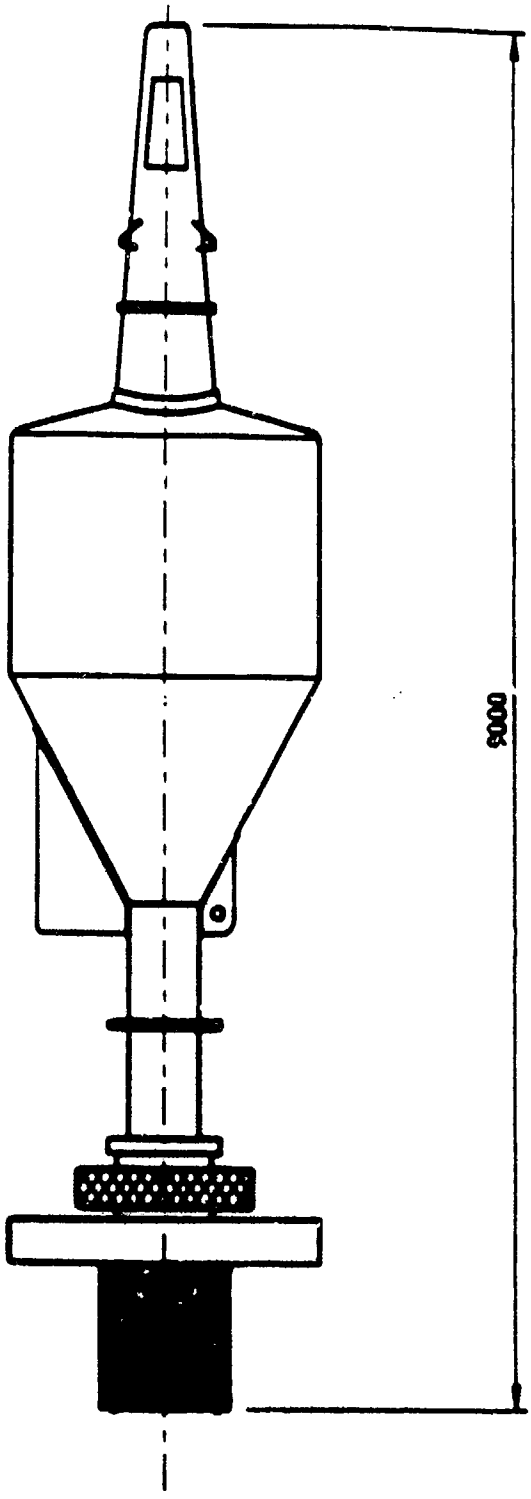

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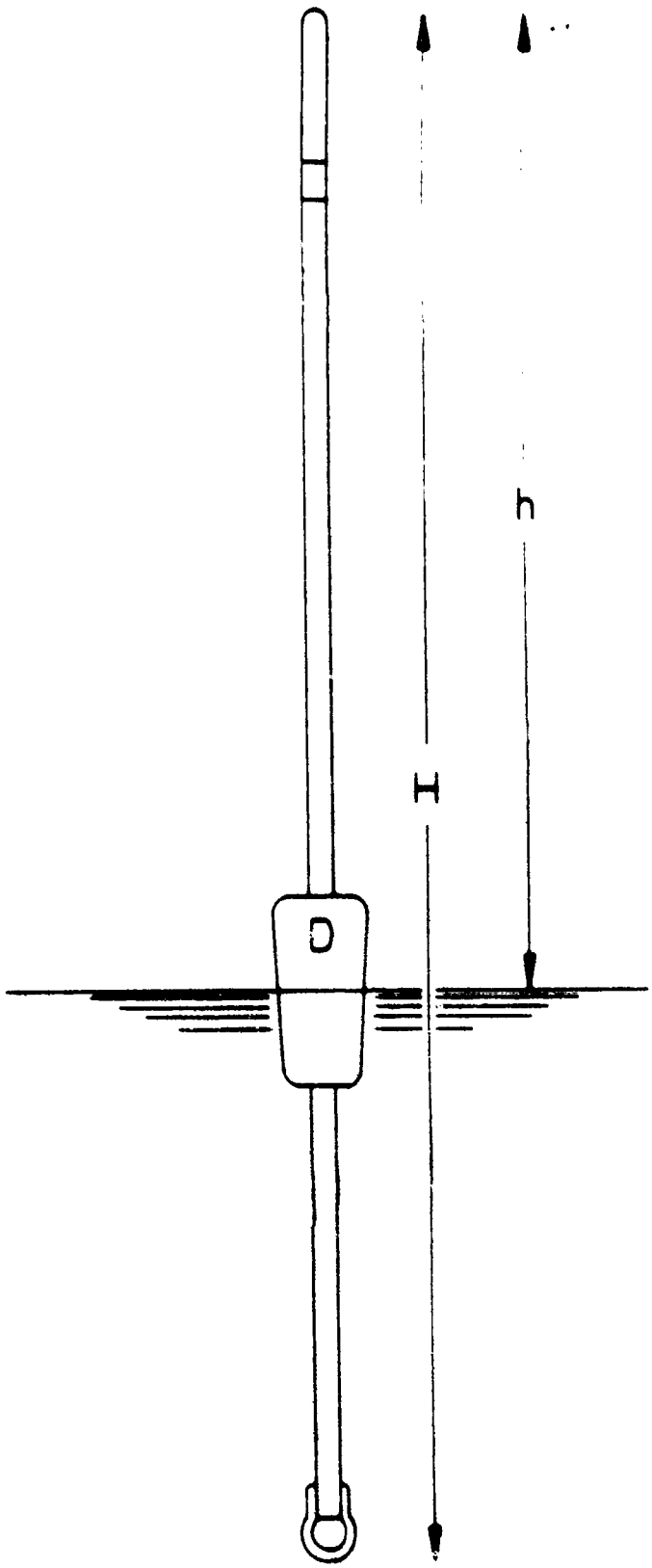

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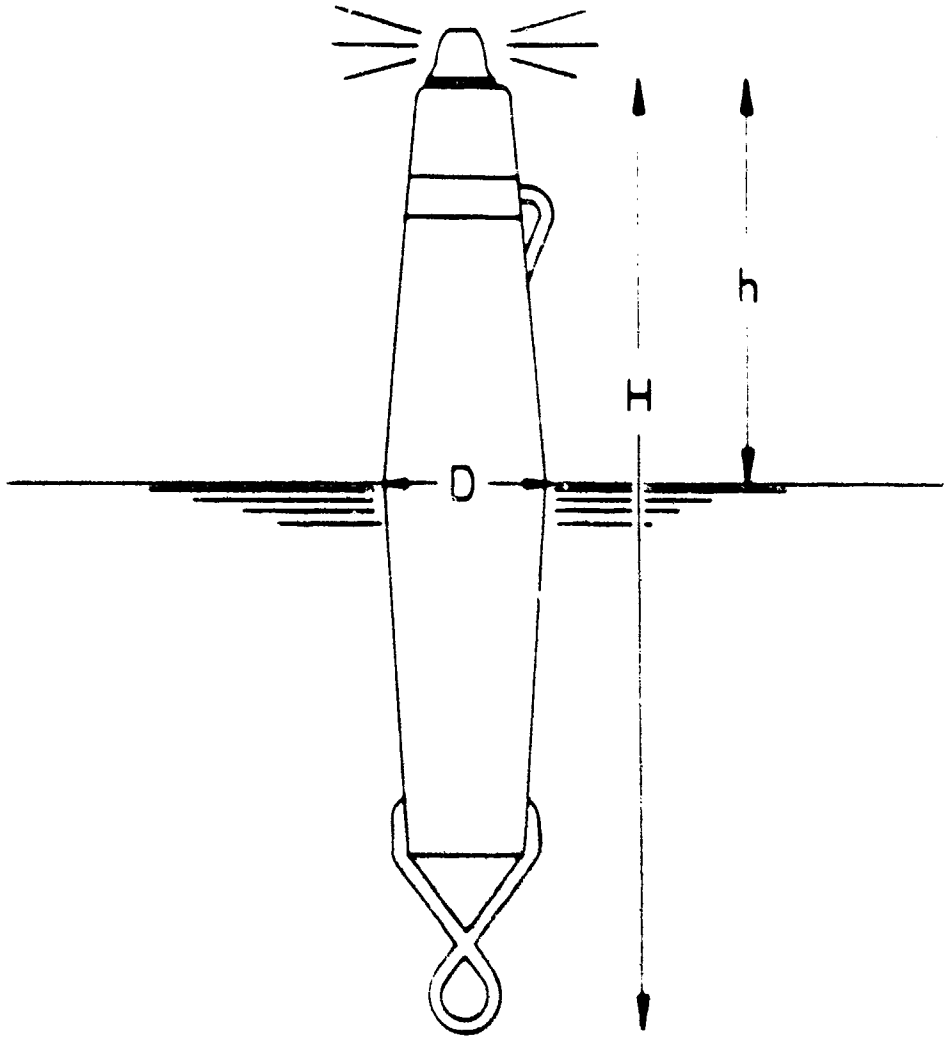

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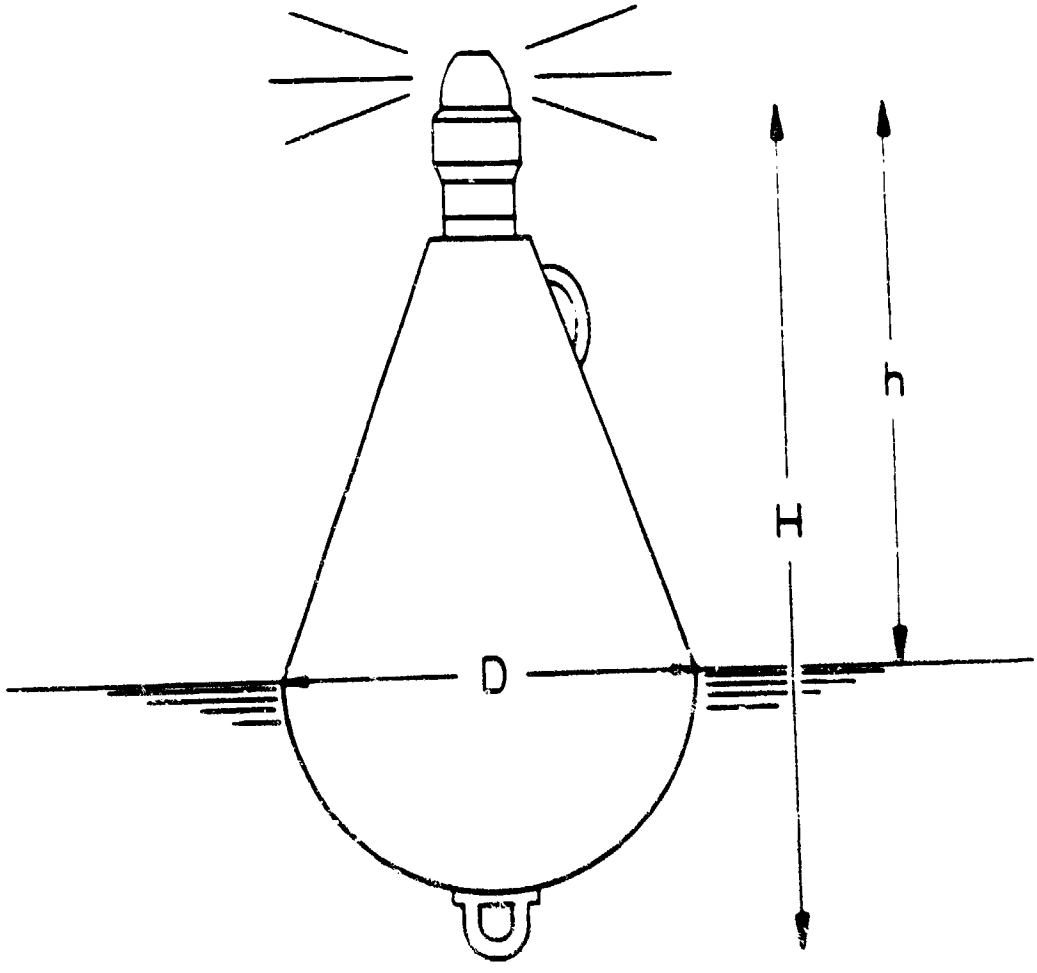


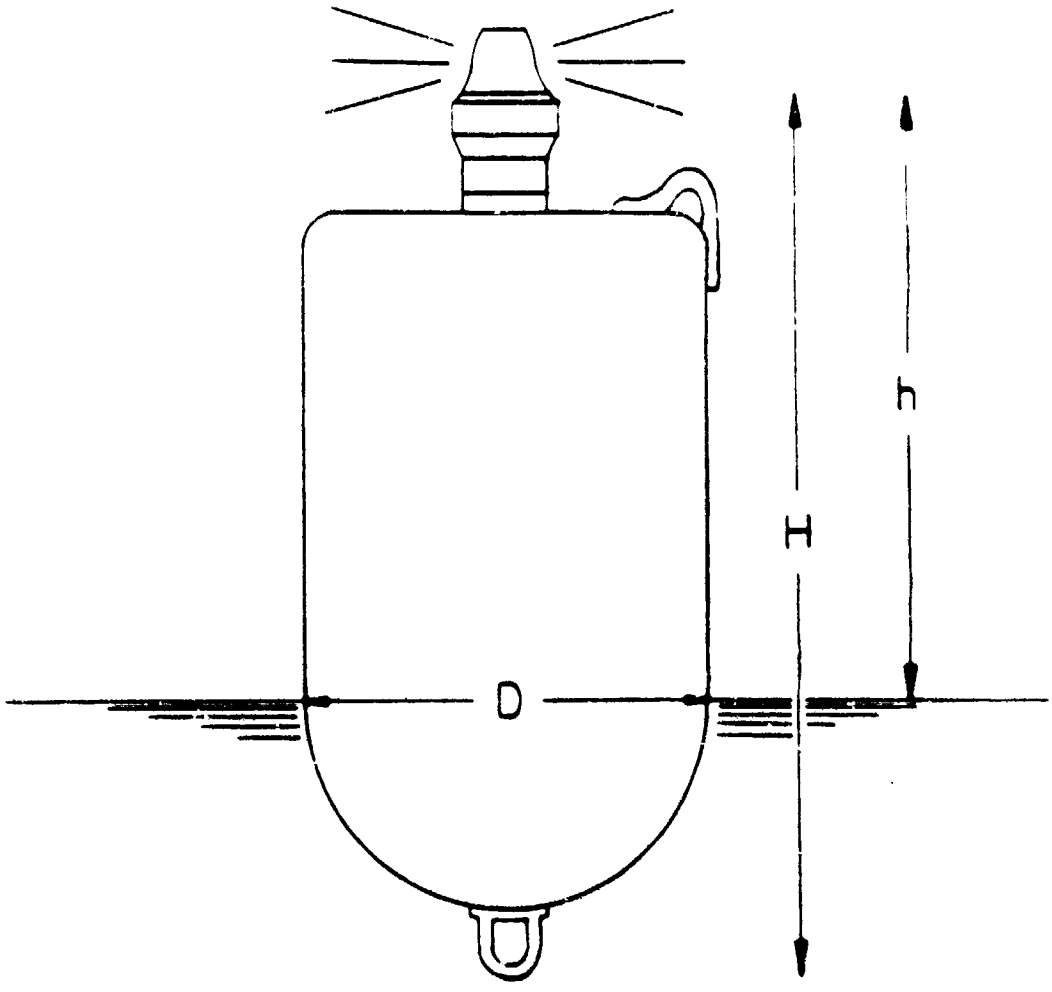
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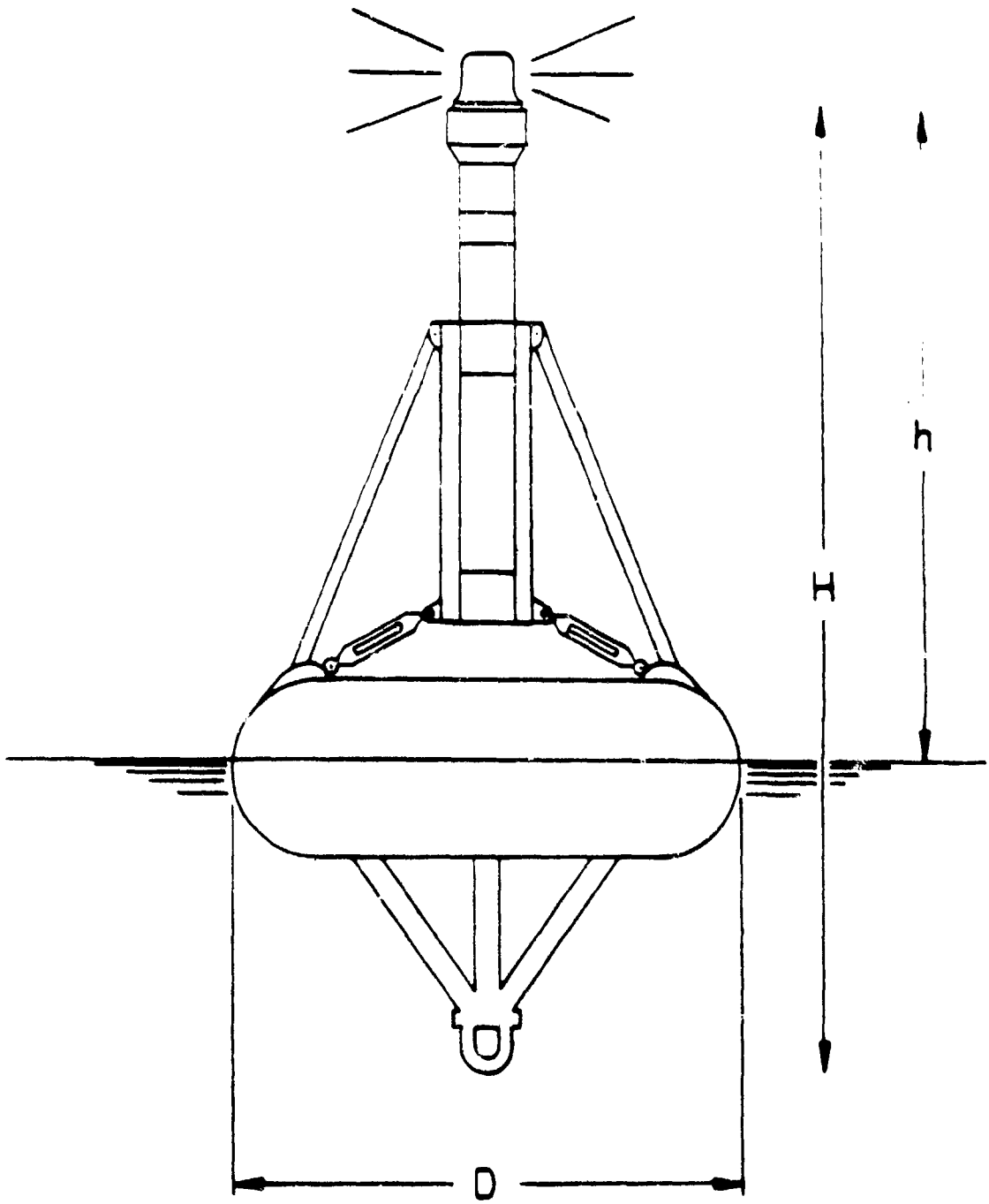

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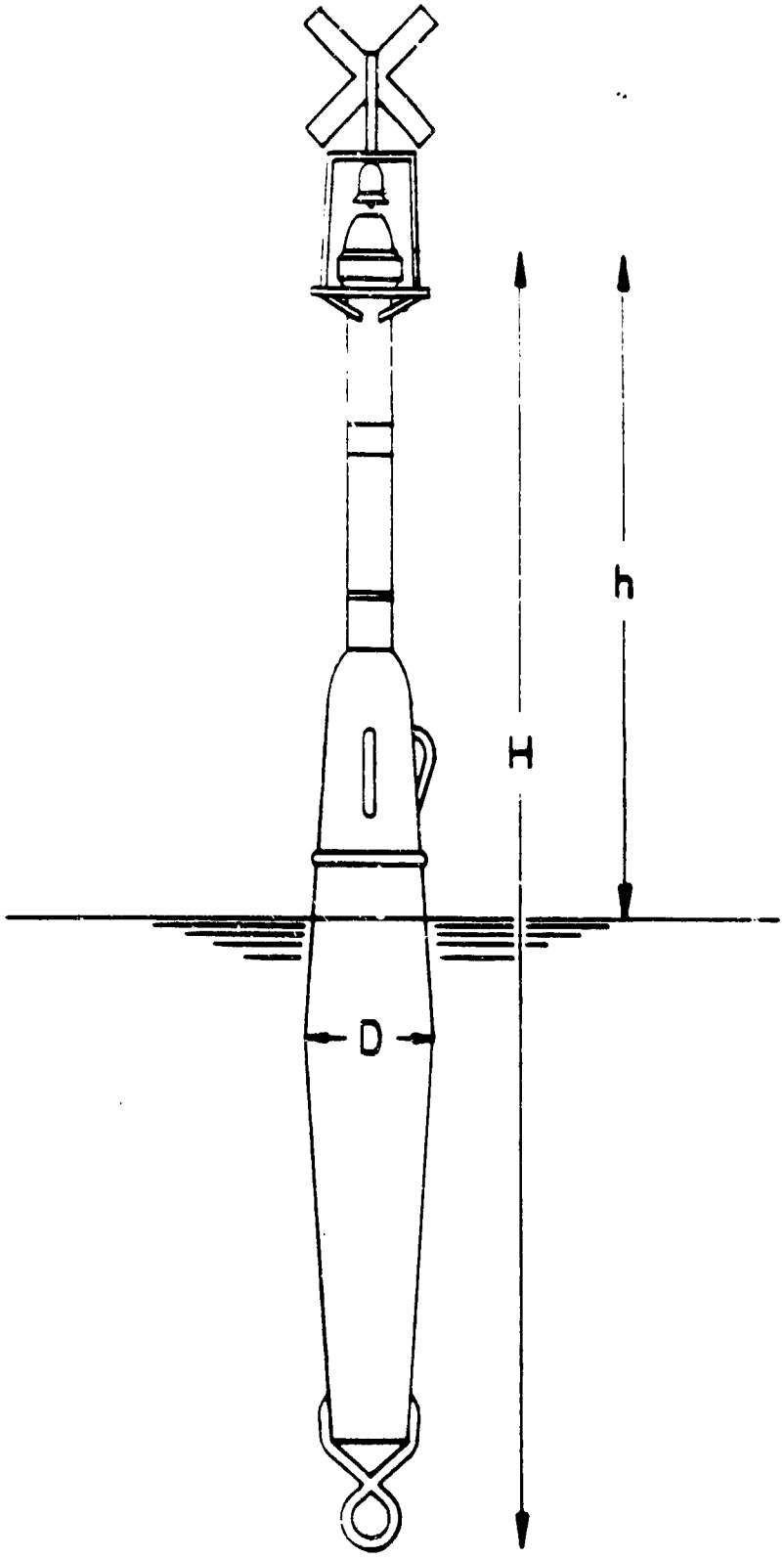

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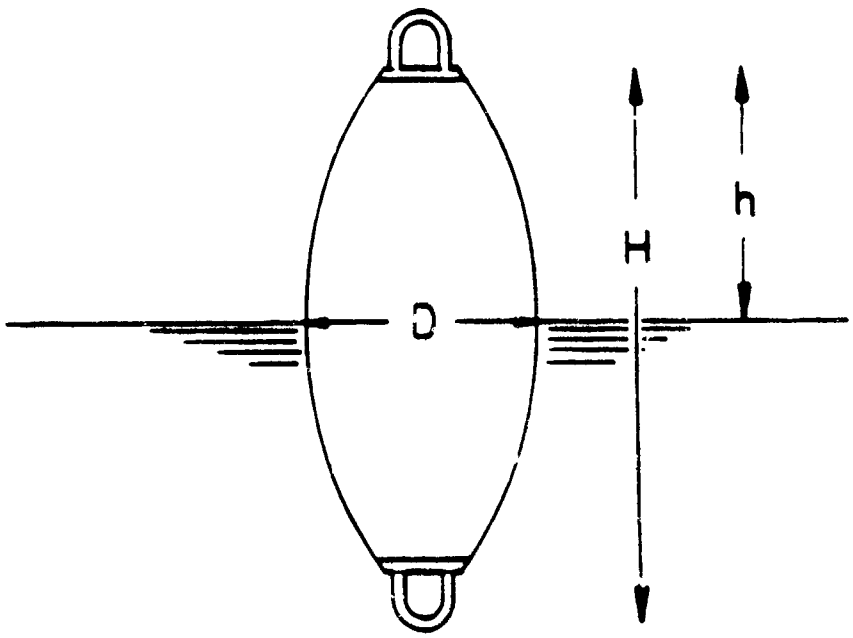

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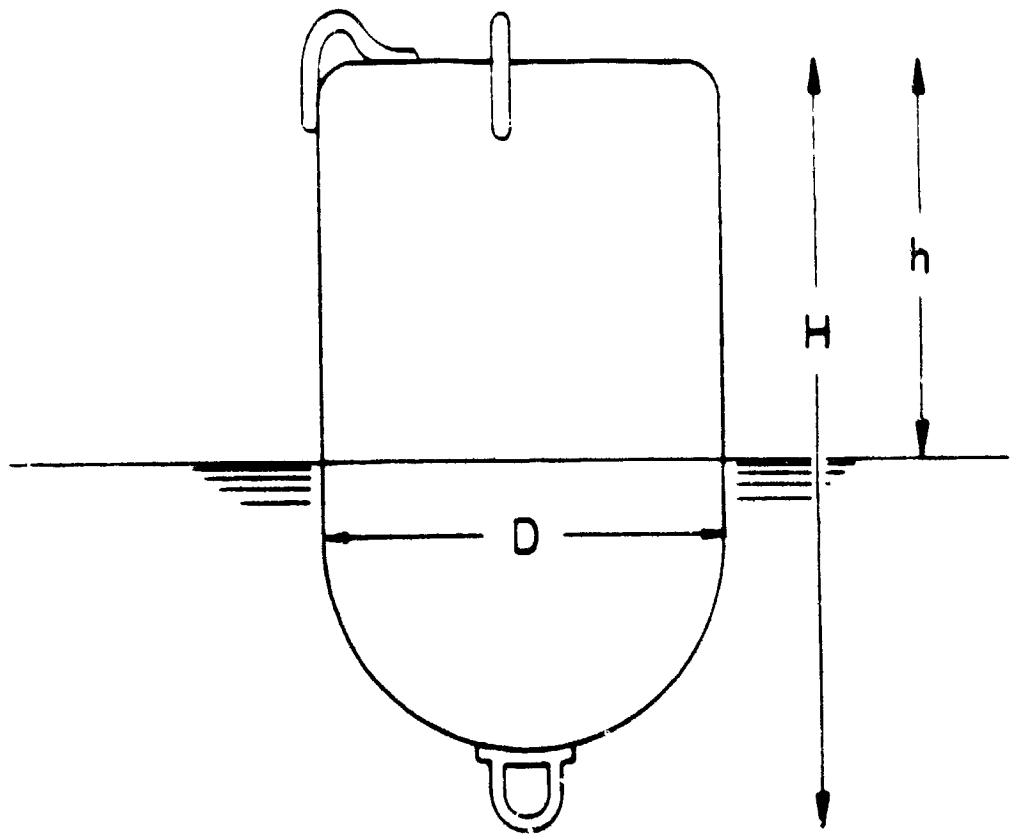

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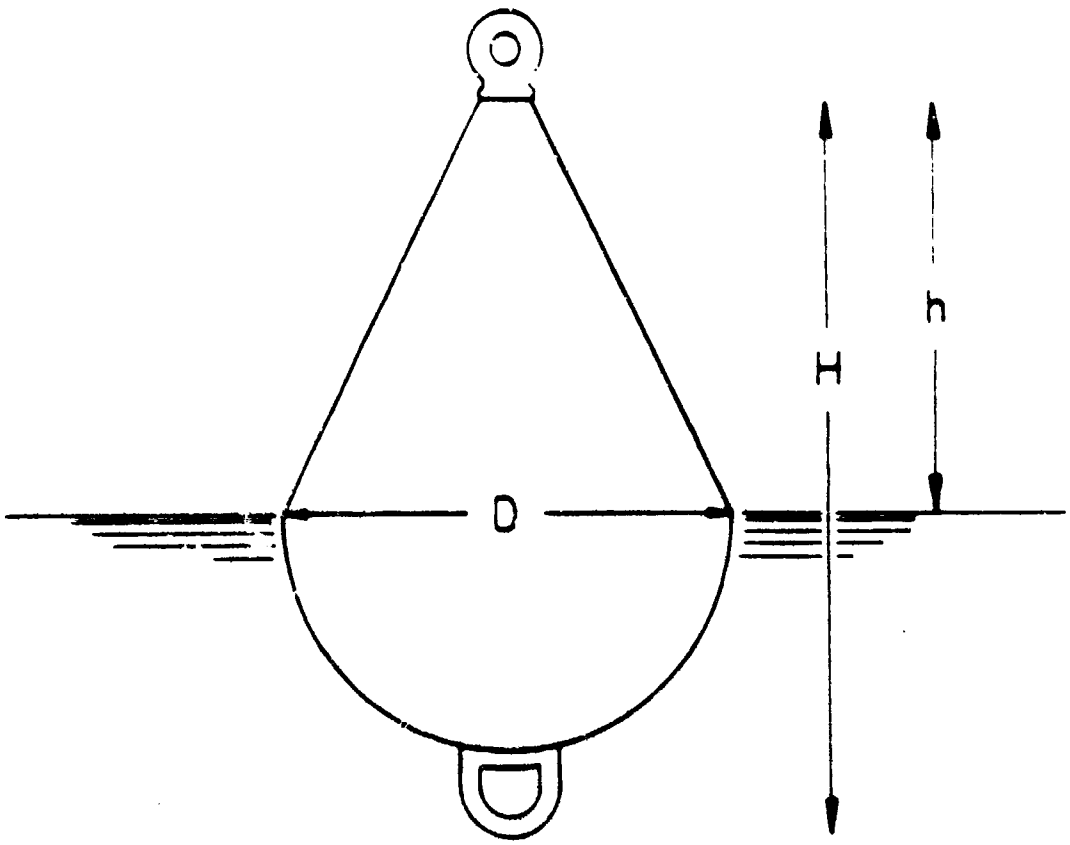

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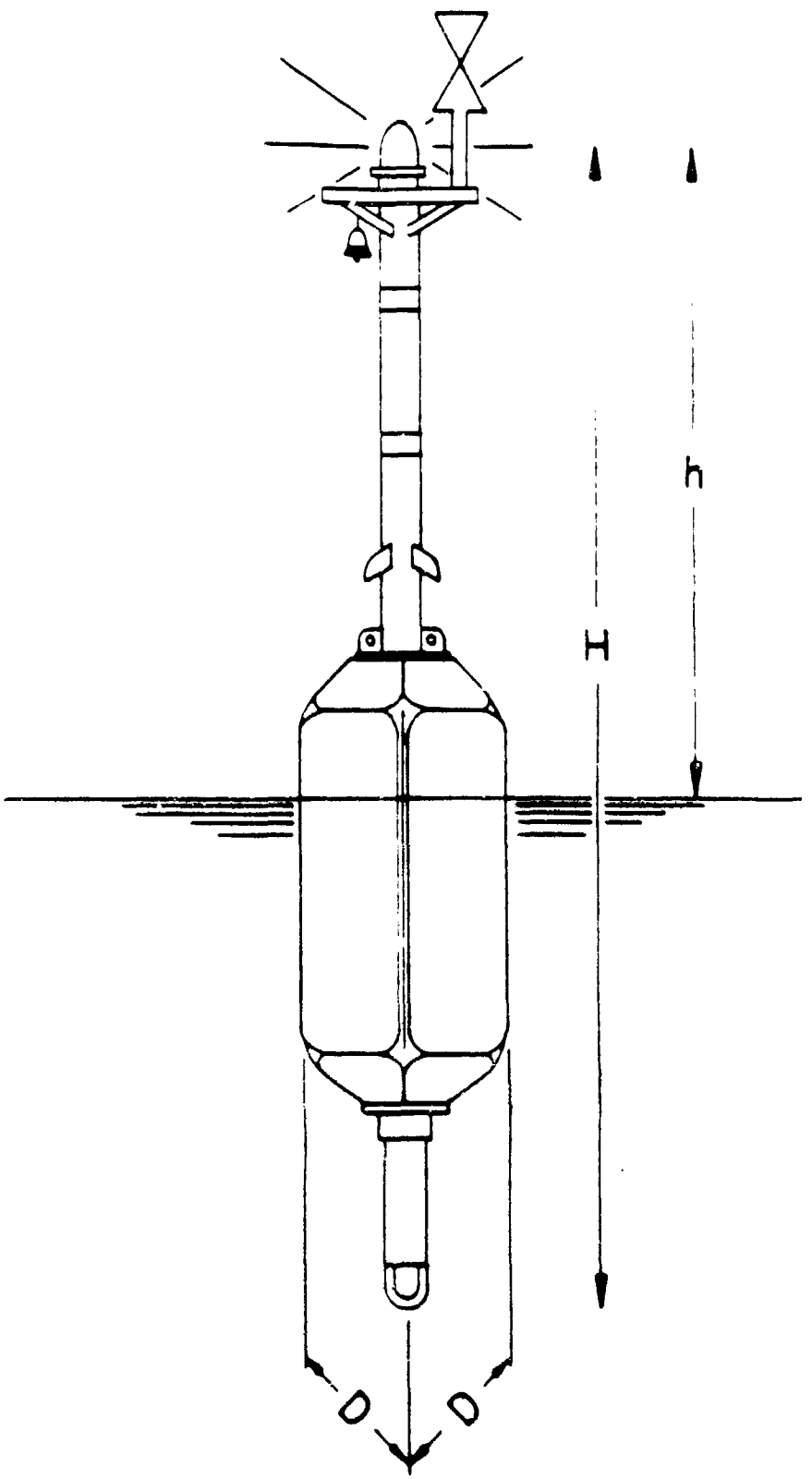

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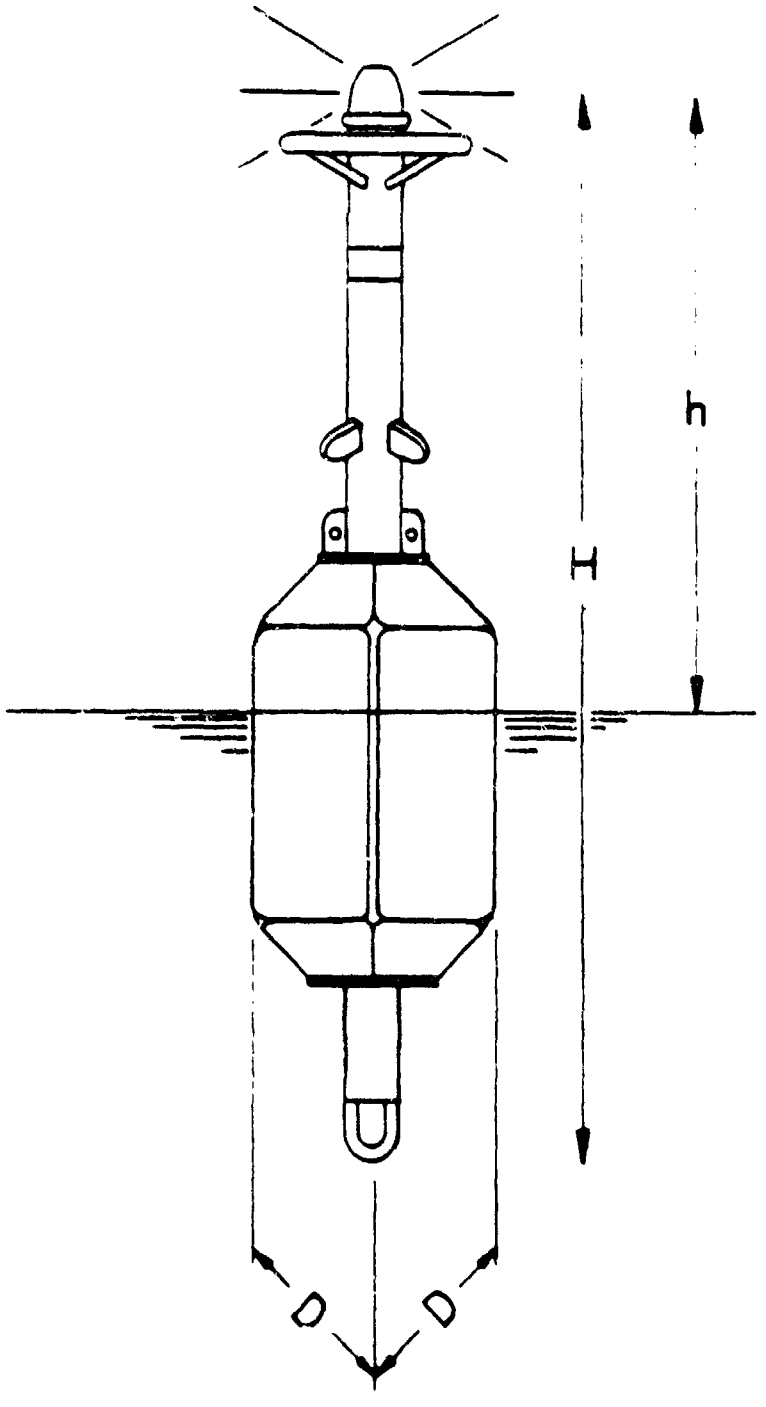

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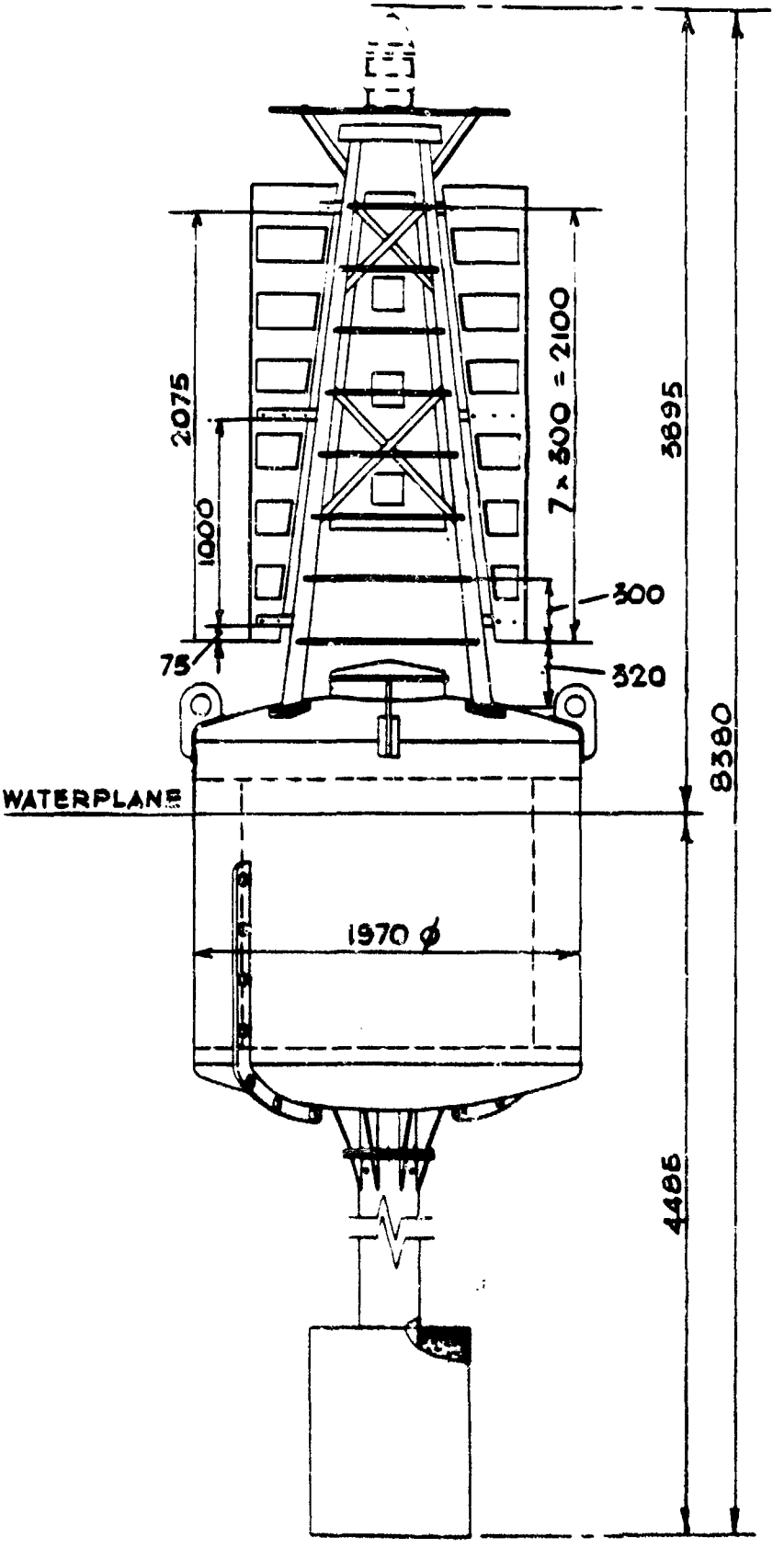

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NORMAY MFG. - 1-10

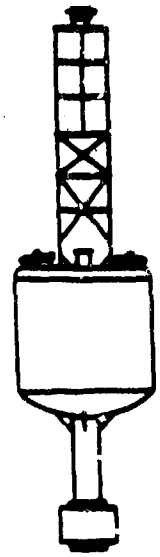

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S. AFRICA -1

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1962 TYPE
STANDARD

Function. The 9X32 LR buoy is designed and constructed for the most exposed locations. This buoy configuration is used when a sound signal is not required.

Physical Characteristics

Buoy weight	17,443 lb
Buoy draft (no mooring)	11 ft-9 in.
Focal height of light (no mooring)	20 ft-2 in.
Freeboard (no mooring)	4 ft-5 in.
Minimum freeboard	1 ft-4 in.
Pounds per inch of immersion	340

Related Equipment

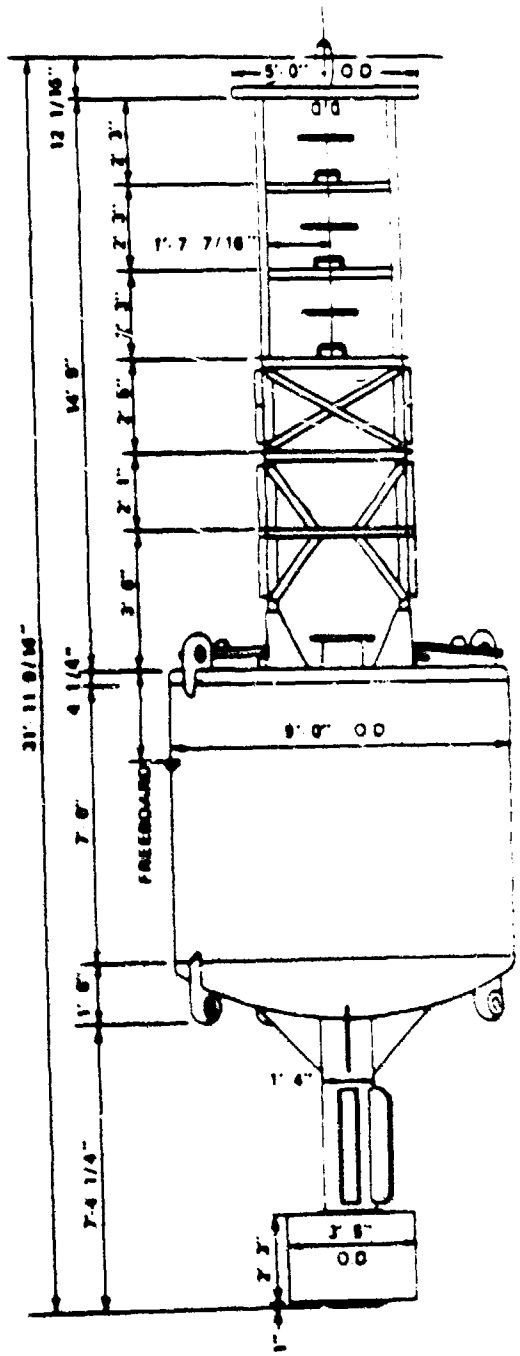
Power units (maximum number and size)	2-B30
Bridle size (chain diameter and length)	1⅛ in. X 18 ft
Mooring chain size	1⅛ in.
Sinker size	12,750 lb

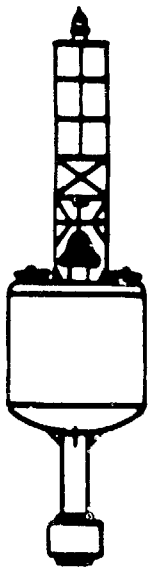
Operational Characteristics

Nominal visual range of daymark	3.8 nmi
Radar range	4.5 nmi
Maximum current	5 kn
Visual range of light	(see Chapter 6)

Operational Characteristics (cont'd)

Minimum mooring depth		30 ft
Maximum mooring depth	(B10)	345 ft
	(B30)	325 ft





1962 TYPE STANDARD

Function. The 9X32 LBR buoy is designed and constructed for the most exposed locations. This buoy configuration is used with a 1000-lb bell, wave-actuated sound signal. The basic buoy is the same as the 9X32 LR.

Physical Characteristics

Buoy weight	19,091 lb
Buoy draft (no mooring)	12 ft-2 in.
Focal height of light (no mooring)	19 ft-9 in.
Freeboard (no mooring)	4 ft-0 in.
Minimum freeboard	1 ft-4 in.
Pounds per inch of immersion	340

Related Equipment

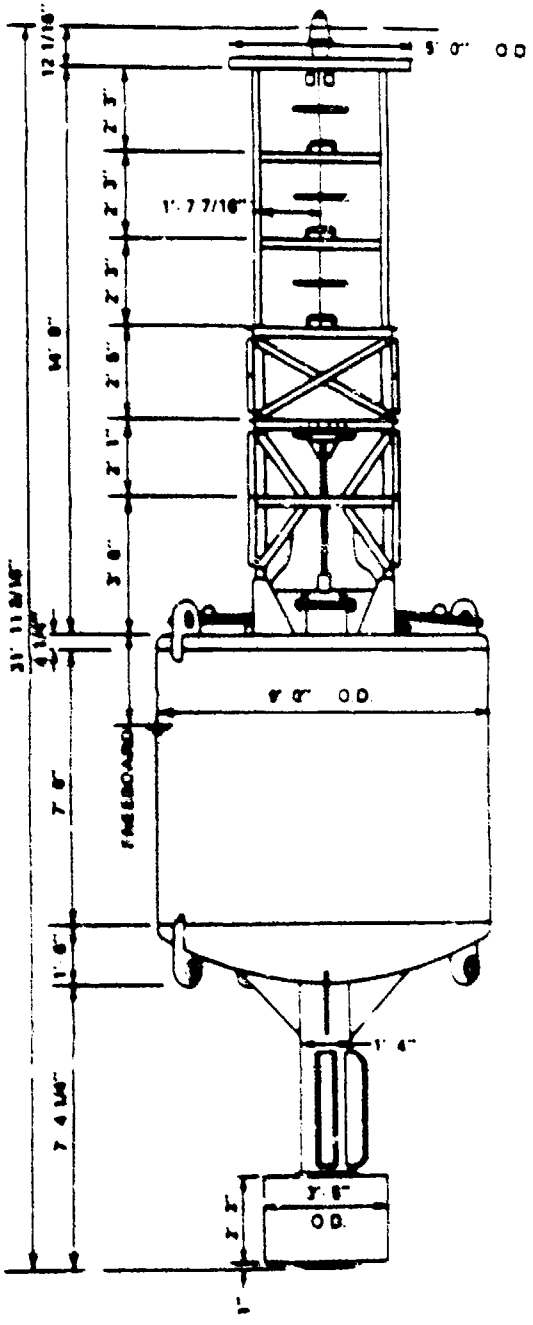
Power units (maximum number and size)	2-330
Sound equipment	1000-lb bell
Bridle size (chain diameter and length)	1¼ in. X 18 ft
Mooring chain size	1¼ in.
Sinker size	12,750 lb

Operational Characteristics

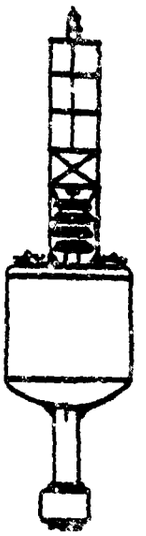
Nominal visual range of daymark	3.8 nmi
Radar range	4.5 nmi

Operational Characteristics (cont'd)

Maximum current	5
Visual range of light	(see Chapte
Minimum mooring depth	
Maximum mooring depth (B10A)	
(B30A)	



9X32 LGR



1962 TYPE
STANDARD

Function. The 9X32 LGR buoy is designed and constructed for the most exposed locations. This buoy configuration is used with a 36-in. diameter, four-gong, wave-actuated sound signal. The basic buoy is the same as the 9X32 LR.

Physical Characteristics

Buoy weight	19,391 lb
Buoy draft (no mooring)	12 ft-3 in.
Focal height of light (no mooring)	19 ft-8 in.
Freeboard (no mooring)	3 ft-11 in.
Minimum freeboard	1 ft-4 in.
Pounds per inch of immersion	340

Related Equipment

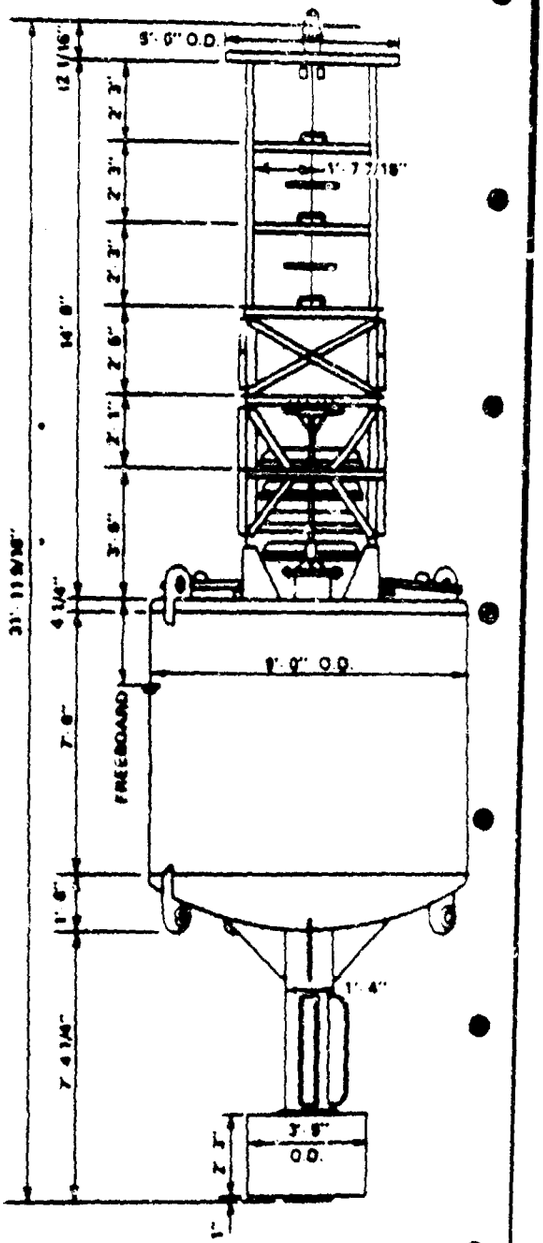
Power units (maximum number and size)	2-B30
Sound equipment	4 36-in. gongs
Bridle size (chain diameter and length)	1⅛ in.X18 ft
Mooring chain size	1⅛ in.
Sinker size	12,750 lb

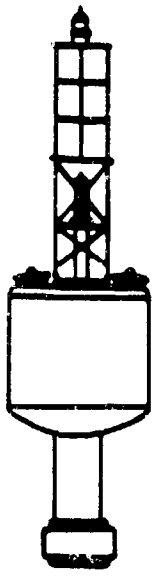
Operational Characteristics

Nominal visual range of daymark	3.8 nmi

Operational Characteristics (cont'd)

Radar range	4.5 nmi
Maximum current	5
Visual range of light	(see Chapter
Minimum mooring depth	30
Maximum mooring depth (B10A)	295
(B30A)	265 f





1962 TYPE
STANDARD

Function. The 9X32 LWR buoy is designed and constructed for the most exposed locations. This buoy configuration is used with a four-ball whistle and whistle valve for the wave-actuated sound signal. The buoy body differs from the 9X32 LR in that it has an open tube running through it to activate the whistle.

Physical Characteristics

Buoy weight	18,616 lb
Buoy draft (no mooring)	12 ft-11 in.
Focal height of light (no mooring)	19 ft-0 in.
Freeboard (no mooring)	3 ft-3 in.
Minimum freeboard	1 ft-4 in.
Pounds per inch of immersion	300

Related Equipment

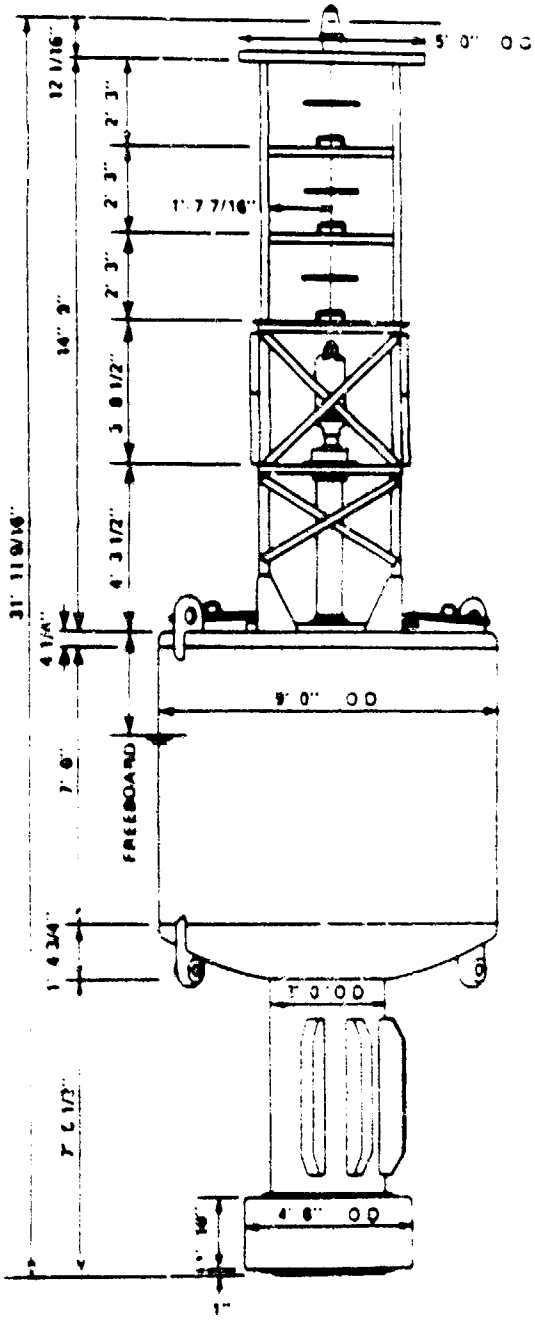
Power units (maximum number and size)	2-830
Sound equipment	4-ball whistle
Bridle size (chain diameter and length)	1¼ in.X18 ft
Mooring chain size	1¼ in.
Sinker size	12,750 lb

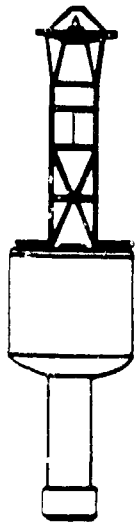
Operational Characteristics

Nominal visual range of daymark	3.3 nmi

Operational Characteristics (cont'd)

Radar range	4 5 nr
Maximum current	5
Visual range of light	(see Chapter
Minimum mooring depth	
Maximum mooring depth (B10A)	1
(B30A)	1





1983 TYPE STANDARD

Function. The 9x35 LR buoy is designed and constructed for use in the most exposed locations. This buoy is used with an electronic horn. It may be equipped with main and passing lights, a racon, and a wave-activated generator. A weather sensing package may also be installed.

Physical Characteristics.

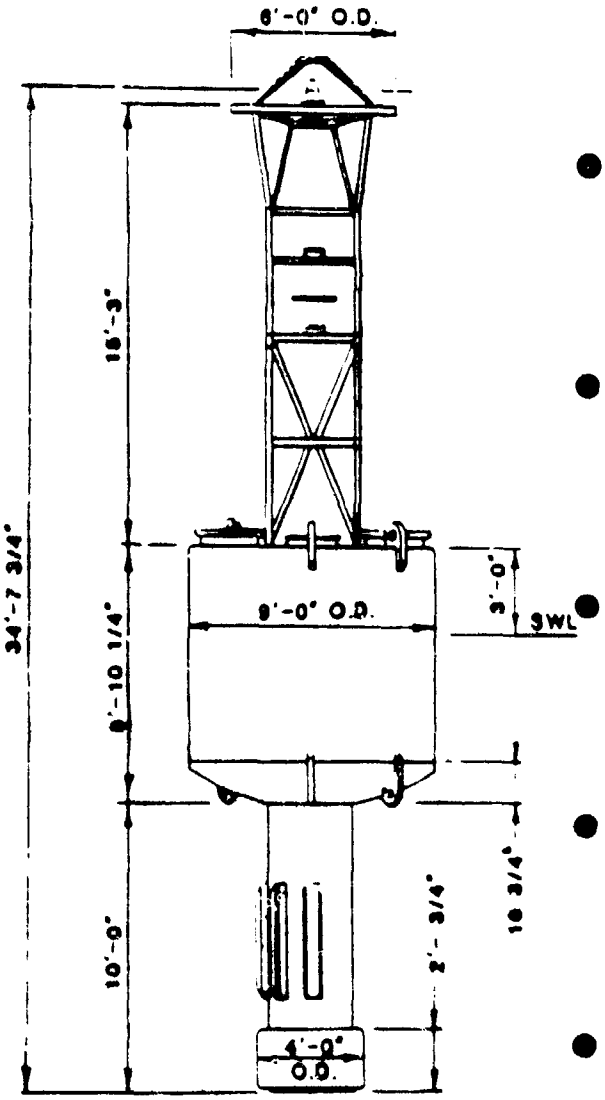
Buoy weight	17,700 lb
Buoy draft (no mooring)	15 ft-10 in
Focal height of main light (no mooring)	18 ft-9 in
Freeboard (no mooring)	3 ft-0 in
Minimum freeboard	1 ft-3 in
Pounds per inch immersion	300

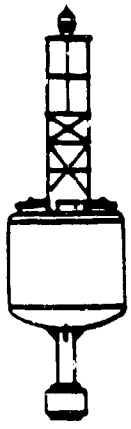
Related Equipment.

Power units (maximum number and size)	2-B30
Sound equipment	SA850/1
Bridle size (in x ft)	1-1/2x18
Mooring chain size	1-1/2 in
Sinker size	12,750 lb

Operational Characteristics.

Nominal visual range of daymark	3.8 nmi
Radar range	2.5 nmi
Minimum mooring depth	35 ft
Maximum mooring depth	190 ft





1962 TYPE
STANDARD

Function. The 8X26 LR buoy is designed and constructed for exposed or semiexposed locations. This buoy configuration is used when a sound signal is not required.

Physical Characteristics

Buoy weight	11,382 lb
Buoy draft (no mooring)	10 ft-1 in.
Focal height of light (no mooring)	15 ft-10 in.
Freeboard (no mooring)	3 ft-3 in.
Minimum freeboard	1 ft-3 in.
Pounds per inch of immersion	270

Related Equipment

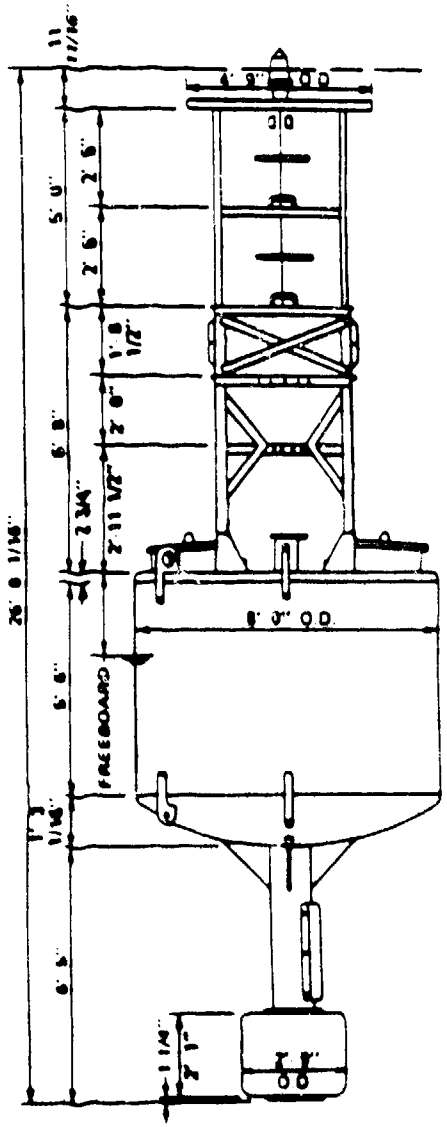
Power units (maximum number and size)	2-830
Bridle size (chain diameter and length)	1¼ in. x 15 ft
Mooring chain size	1¼ in.
Sinker size	8,500 lb

Operational Characteristics

Nominal visual range of daymark	3.2 nmi
Radar range	3.7 nmi
Maximum current	4 kn
Visual range of light	(see Chapter 6)

Operational Characteristics (cont'd)

Minimum mooring depth		25 ft
Maximum mooring depth	(810)	240 ft
	(830)	210 ft





1962 TYPE
STANDARD

Function. The 8X26 LBR buoy is designed and constructed for exposed or semiexposed locations. This buoy configuration is used with a 225-lb bell, wave-actuated sound signal. The basic buoy is the same as the 8X26 LR.

Physical Characteristics

Buoy weight	11,917 lb
Buoy draft (no mooring)	10 ft-3 in.
Focal height of light (no mooring)	15 ft-8 in.
Freeboard (no mooring)	3 ft-1 in.
Minimum freeboard	1 ft-3 in.
Pounds per inch of immersion	270

Related Equipment

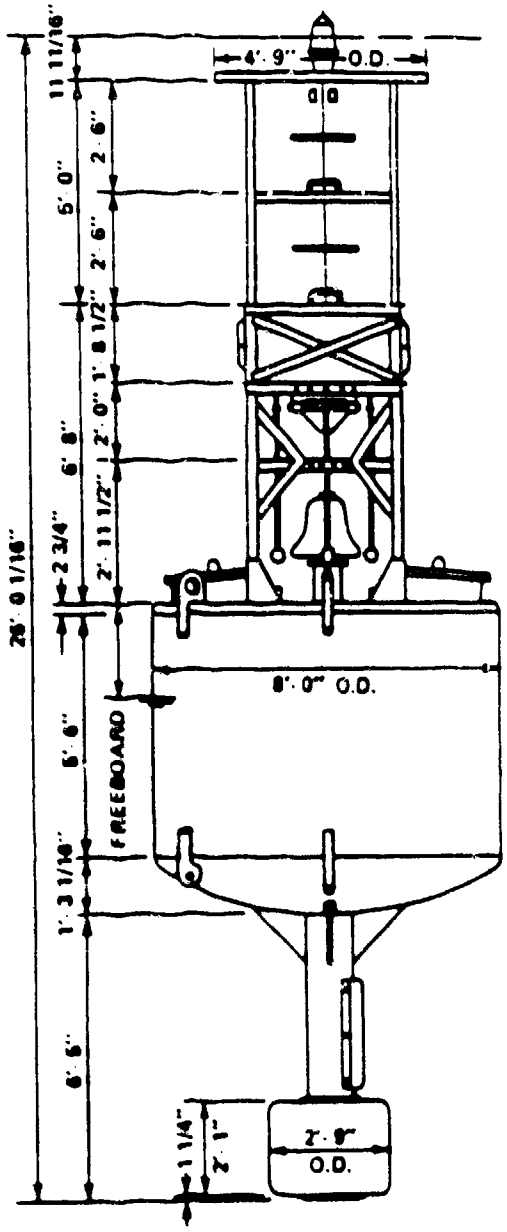
Power units (maximum number and size)	2-B30
Sound equipment	225-lb bell
Bridle size (chain diameter and length)	1¼ in.X15 ft
Mooring chain size	1¼ in.
Sinker size	8,500 lb

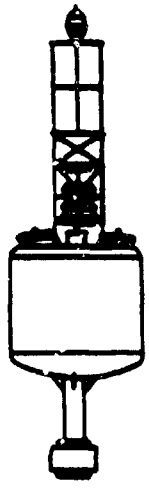
Operational Characteristics

Nominal visual range of daymark	3.2 nmi
Radar range	3.7 nmi

Operational Characteristics (cont'd)

Maximum current		4 kn
Visual range of light		(see Chapter 6)
Minimum mooring depth		25 ft
Maximum mooring depth	(B10)	220 ft
	(B30)	190 ft





1962 TYPE
STANDARD

Function. The 8X26 LGR buoy is designed and constructed for exposed or semiexposed locations. This buoy configuration is used with a 20-in. diameter, three-gong, wave-actuated sound signal. The basic buoy is the same as the 8X26 LR.

Physical Characteristics

Buoy weight	11,853 lb
Buoy draft (no mooring)	10 ft-3 in.
Focal height of light (no mooring)	15 ft-8 in.
Freeboard (no mooring)	3 ft-1 in.
Minimum freeboard	1 ft-3 in.
Pounds per inch of immersion	270

Related Equipment

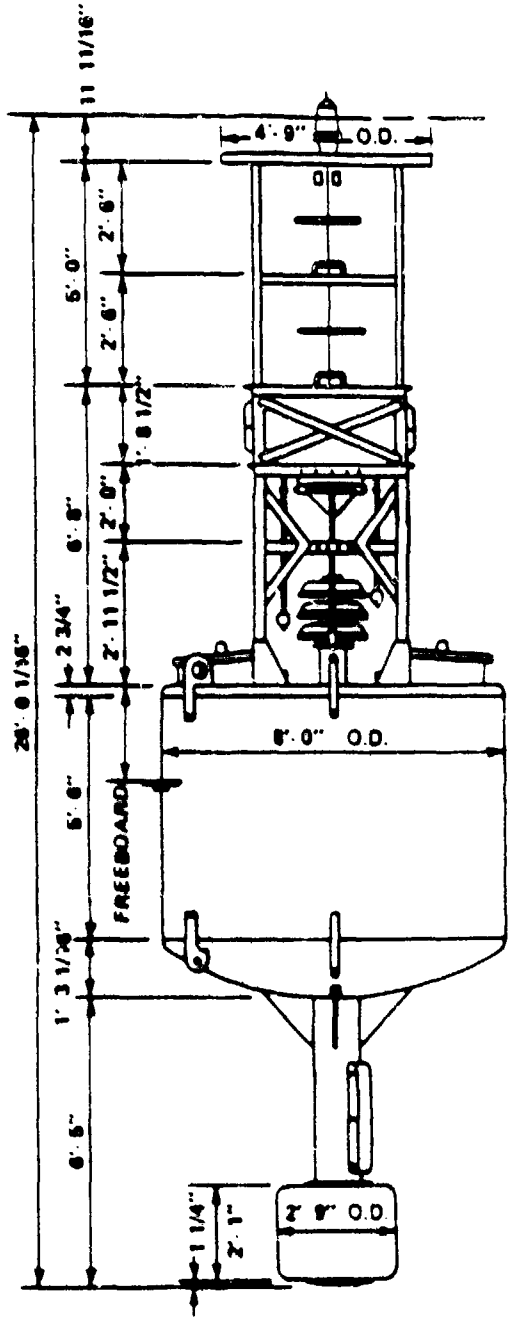
Power units (maximum number and size)	2-830
Sound equipment	3 20-in. gongs
Bridle size (chain diameter and length)	1¼ in.X15 ft
Mooring chain size	1¼ in.
Sinker size	8,500 lb

Operational Characteristics

Nominal visual range of daymark	3.2 nmi
Radar range	3.7 nmi

Operational Characteristics (cont'd)

Maximum current	4 kn
Visual range of light	(see Chapter 6)
Minimum mooring depth	25 ft
Maximum mooring depth (B10)	220 ft
(B30)	190 ft





1962 TYPE STANDARD

Function. The 8X26 LWR buoy is designed and constructed for exposed or semiexposed locations. This buoy configuration is used with a four-ball whistle and whistle valve for the wave-actuated sound signal. The buoy body differs from the 8X26 LR in hat it has an open tube running through c to activate the whistle.

Physical Characteristics

Buoy weight	12,131 lb
Buoy draft (no mooring)	10 ft-9 in.
Focal height of light (no mooring)	15 ft-2 in.
Freeboard (no mooring)	2 ft-2 in.
Minimum freeboard	1 ft-3 in.
Pounds per inch of immersion	250

Related Equipment

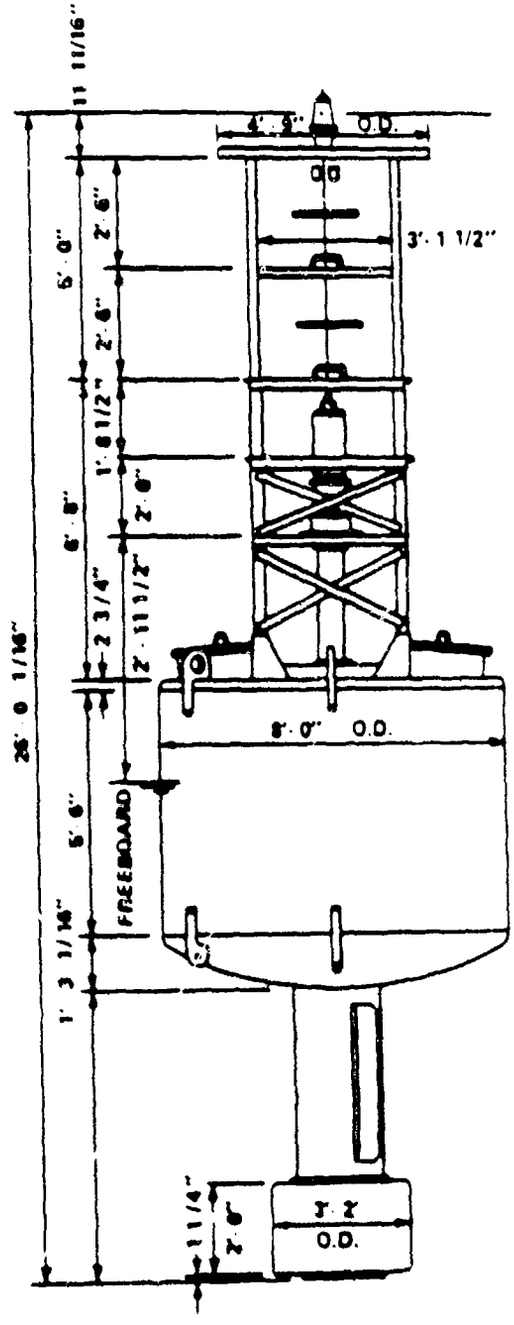
Power units (maximum number and size)	2-830
Sound equipment	4-ball whistle
Bridle size (chain diameter and length)	1⅛ in.X15 ft
Mooring chain size	1⅛ in.
Sinker size	8,500 lb

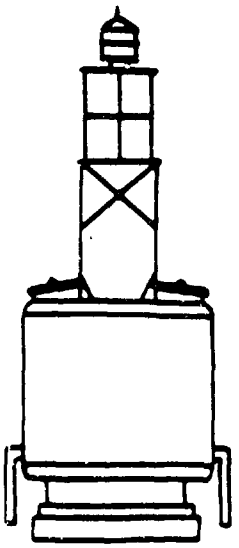
Operational Characteristics

Nominal visual range of daymark	3.2 nmi

Operational Characteristics (cont'd)

Radar range	3.7 nmi
Maximum current	4 kn
Visual range of light	(see Chapter 6)
Minimum mooring depth	25 ft
Maximum mooring depth (B10)	120 ft
(B30)	90 ft





1962 TYPE
STANDARD

Function. The 7X17 LR buoy is designed and constructed for semiexposed locations. **This buoy can be modified to install an 85 lb. bell.** The 7X17 LR is very effective in shallow water areas due to its flat bottom.

Physical Characteristics

Buoy weight	7,810 lb
Buoy draft (no mooring)	5 ft-6 in.
Focal height of light (no mooring)	11 ft-8 in.
Freeboard (no mooring)	3 ft-0 in.
Minimum freeboard	12 in.
Pounds per inch of immersion	205

Related Equipment

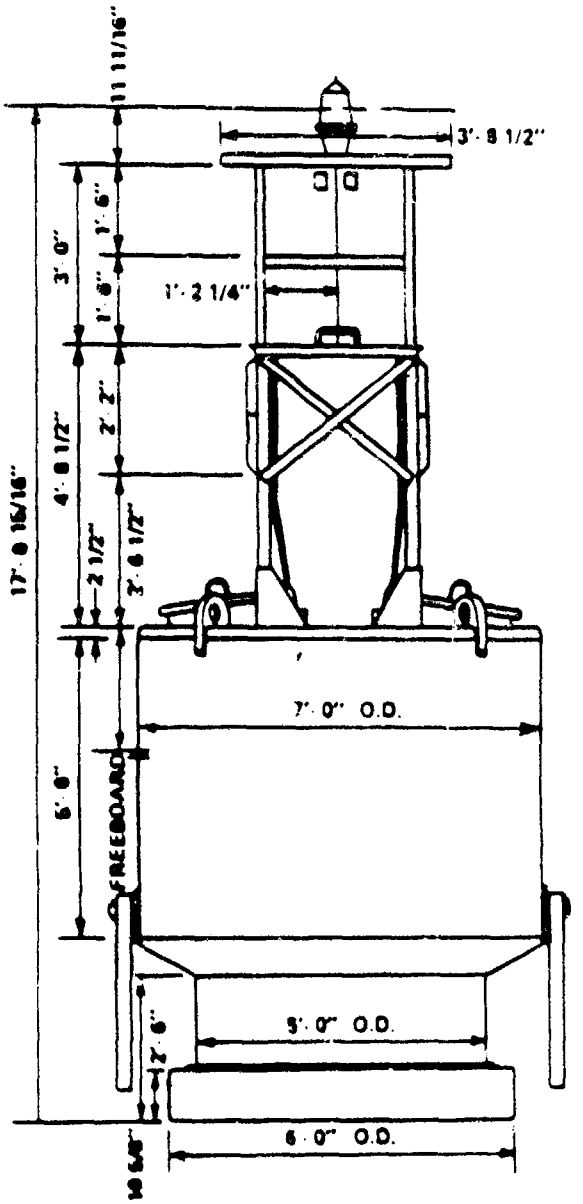
Power units (maximum number and size)	2-830
Bridle size (chain diameter and length)	1⅛ in. X15 ft
Mooring chain size	1 1/8 in.
Sinker size	6,500 lb

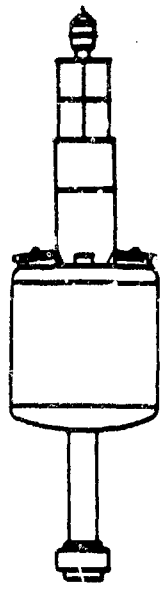
Operational Characteristics

Nominal visual range of daymark	2.3 nmi
Radar range	2.7 nmi
Maximum current	4 kn

Operational Characteristics (cont'd)

Visual range of light	(see Chapter 6)
Minimum mooring depth	15 ft
Maximum mooring depth (810)	220 ft
(330)	185 ft





1962-TYPE
STANDARD

Function. The 6X20 LR buoy is designed and constructed for semiexposed or protected locations. This buoy configuration is used when a sound signal is not required.

Physical Characteristics

Buoy weight	6,023 lb
Buoy draft (no mooring)	8 ft-8 in.
Focal height of light (no mooring)	10 ft-10 in.
Freeboard (no mooring)	2 ft-5 in.
Minimum freeboard	12 in.
Pounds per inch of immersion	150

Related Equipment

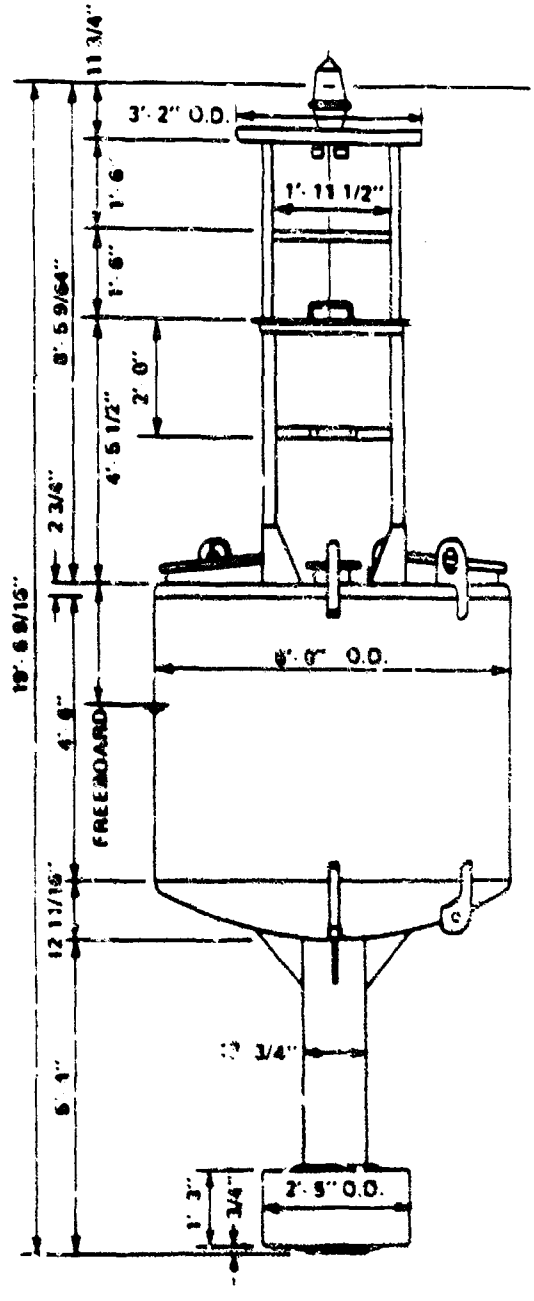
Power units (maximum number and size)	2-630
Bridle size (chain diameter and length)	1 in. X12 ft
Mooring chain size	1 1/8 in.
Sinker size	5,000 lb

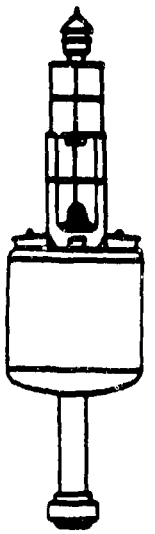
Operational Characteristics

Nominal visual range of daymark	2.1 nmi
Radar range	2.4 nmi
Maximum current	4 kn

Operational Characteristics (cont'd)

Minimum mooring depth	20 ft
Maximum mooring depth (810)	110 ft
(830)	85 ft





1962 TYPE
STANDARD

Function. The 6X20 LBR buoy is designed and constructed for semiexposed or protected locations. This buoy configuration is used with an 85-lb bell, wave-actuated sound signal. The basic buoy is the same as the 6X20 LR.

Physical Characteristics

Buoy weight	6,270 lb
Buoy draft (no mooring)	8 ft-10 in.
Focal height of light (no mooring)	10 ft-8 in.
Freeboard (no mooring)	2 ft-3 in.
Minimum freeboard	12 in.
Pounds per inch of immersion	150

Related Equipment

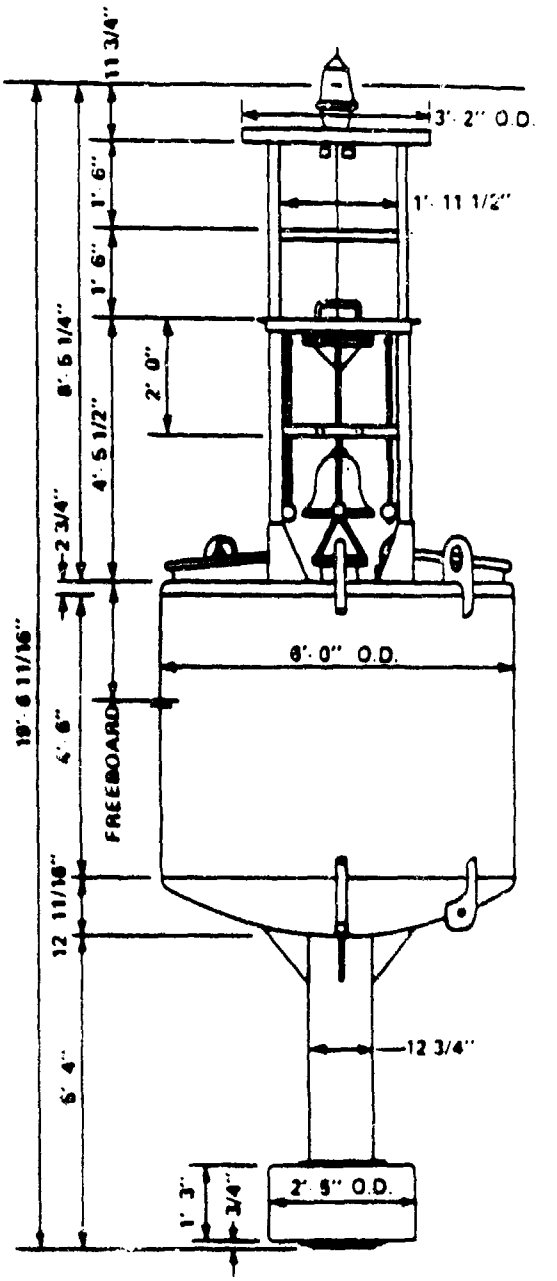
Power units (maximum number and size)	2-B30
Sound equipment	85-lb bell
Bridle size (chain diameter and length)	1 in.X12 ft
Mooring chain size	1 1/8 in.
Sinker size	5,000 lb

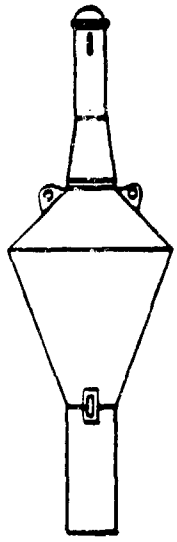
Operational Characteristics

Nominal visual range of daymark	2.1 nmi
Radar range	2.4 nmi

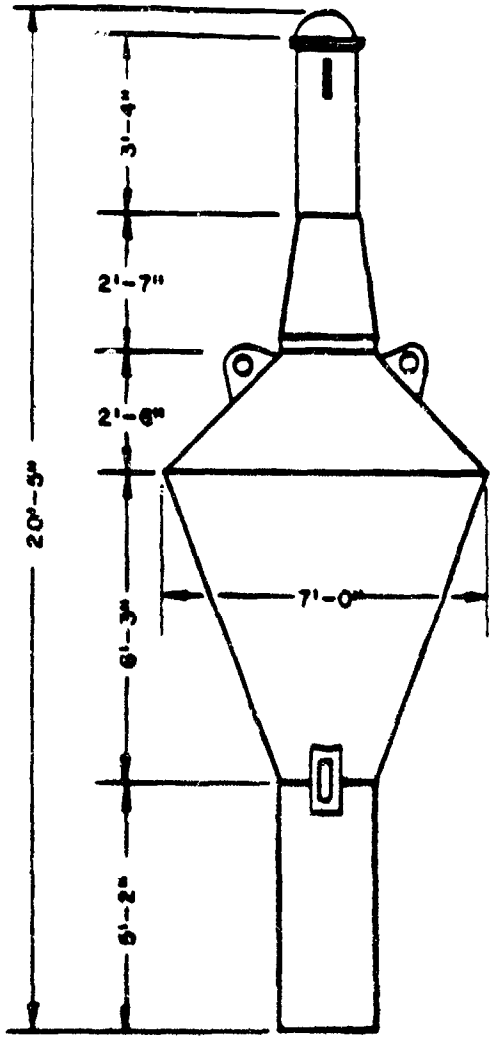
Operational Characteristics (cont'd)

Maximum current	4 kn
Visual range of light	(see Chapter 6)
Minimum mooring depth	20 ft
Maximum mooring depth (B10)	95 ft
(B30)	90 ft





1962 TYPE
STANDARD



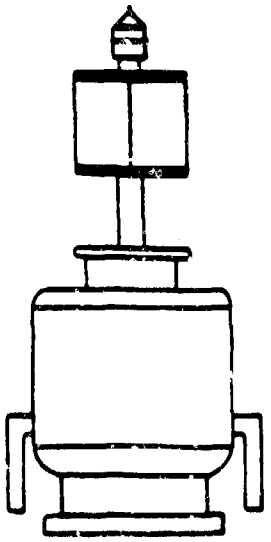
Function. The 7X20 LI buoy is designed and constructed for use as a seasonal aid on stations subjected to ice conditions.

Physical Characteristics.

Buoy weight	6,010 lb
Buoy draft (no mooring)	10 ft-4 in
Focal height of light (no mooring)	9 ft-10 in
Freeboard (no mooring)	3 ft-7 in
Minimum freeboard	3 ft-0 in
Pounds per inch immersion	170

Related Equipment.

Power unit	ice buoy dry cell
Mooring chain size	Retain mooring of permanent aid and add 3/4 in chain riser
Sinker	
Optic	Hemispherical Lexan dome with optional modified 155 mm lens



1985 TYPE
STANDARD

Function. The 5X11 LR buoy is designed and constructed for protected locations. This buoy configuration cannot have a sound signal installed.

Physical Characteristics

Buoy weight	3,004 lb
Buoy draft (no mooring)	4 ft-1 in.
Focal height of light (no mooring)	7 ft-5 in.
Freeboard (no mooring)	2 ft-2 in.
Minimum freeboard	9 in.
Pounds per inch of immersion	105

Related Equipment

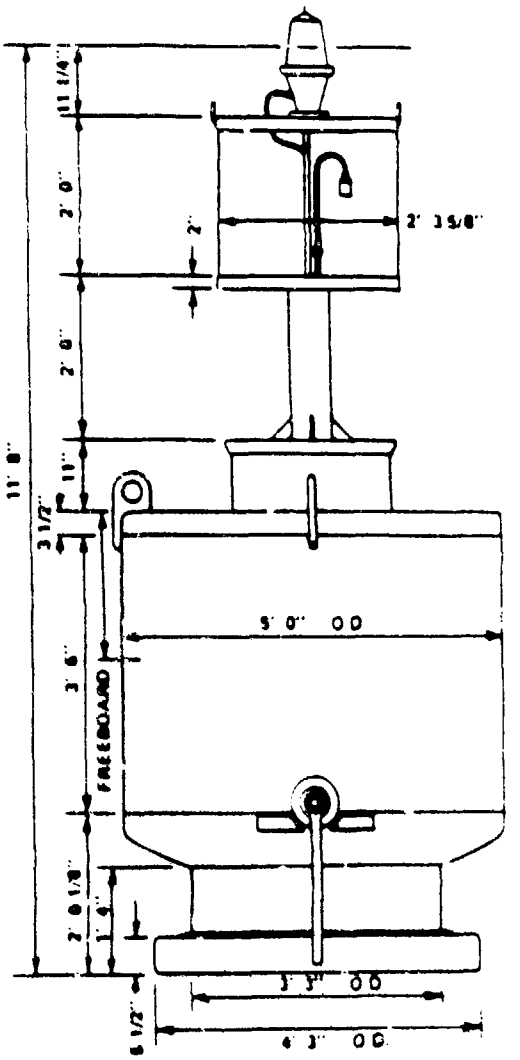
Power units (maximum number and size)	1-B10
Bridle size (chain diameter and length)	1 in.X12 ft
Mooring chain size	3/4 in.
Sinker size	4,000 lb

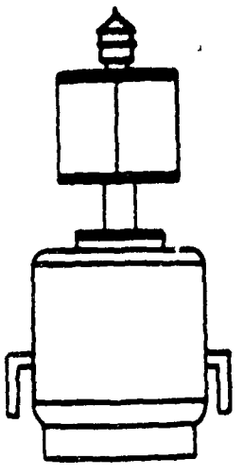
Operational Characteristics

Nominal visual range of daymark	1.4 nmi
Radar range	1.7 nmi
Maximum current	3 kn

Operational Characteristics (cont'd)

Minimum mooring depth	10 ft
Maximum mooring depth (B10)	160 ft





1965 TYPE STANDARD

Function. The 3½X8 LR buoy is designed and constructed for protected locations. This buoy configuration cannot have a sound signal installed.

Physical Characteristics

Buoy weight	1,487 lb
Buoy draft (no mooring)	2 ft-9 in.
Focal height of light (no mooring)	5 ft-6 in.
Freeboard (no mooring)	1 ft-4 in.
Minimum freeboard	6 in.
Pounds per inch of immersion	50

Related Equipment

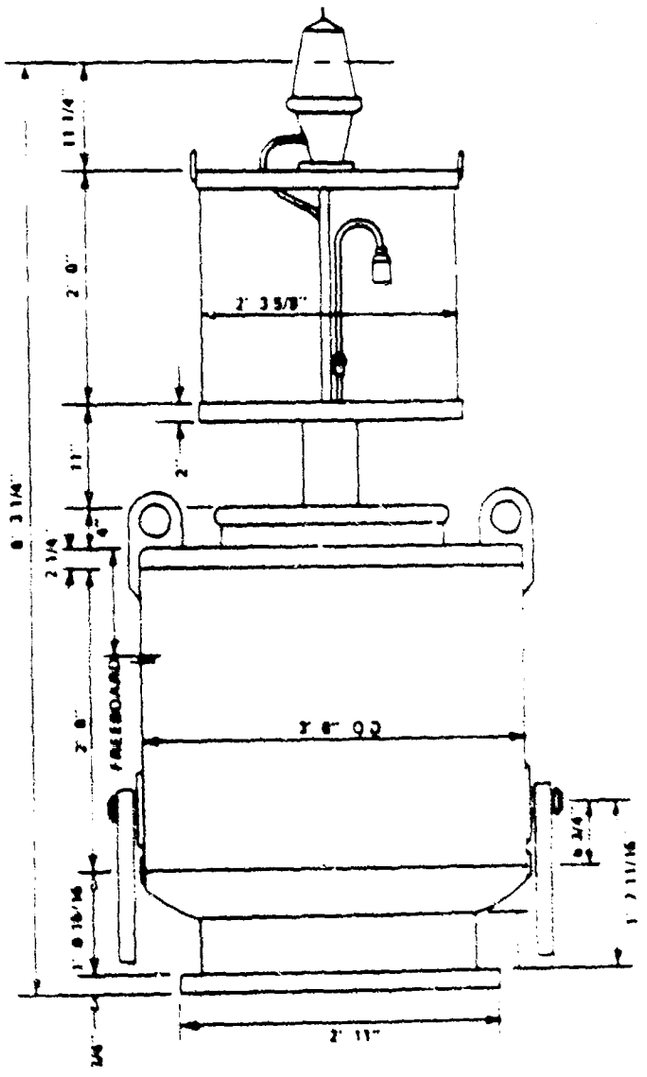
Power units (maximum number and size)	1-810
Bridle size (chain diameter and length)	7/8 in. X10 ft
Mooring chain size	3/4 in.
Sinker size	3,000 lb

Operational Characteristics

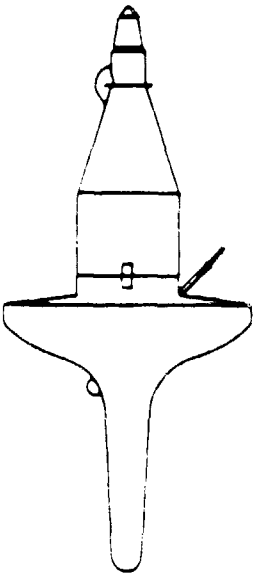
Nominal visual range of daymark	1.4 nmi
Radar range	1.3 nmi
Maximum current	3 kn

Operational Characteristics (cont'd)

Minimum mooring depth	10 ft
Maximum mooring depth (810)	30 ft



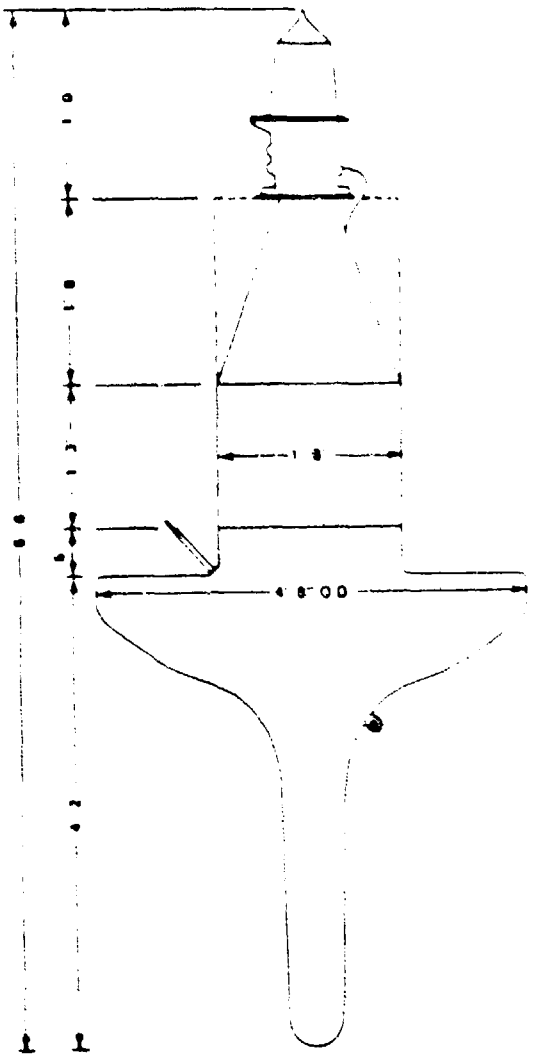
DISCREPANCY BUOY



Ordering Data. Order from SICP using the following NSK's:

Can daymark	2050 01 222 3938
Nun daymark	2050 01 224 6042
Hull assembly	2050 01 F?8 0153
Radar reflector	2050 01 F78 0154

Discrepancy buoy batteries may be ordered from SUPCEN Brooklyn under NSN 6135 01 117 7658.



Function. The discrepancy buoy is designed to temporarily replace damaged or missing buoys or structures until the discrepancy can be corrected.

Physical Characteristics.

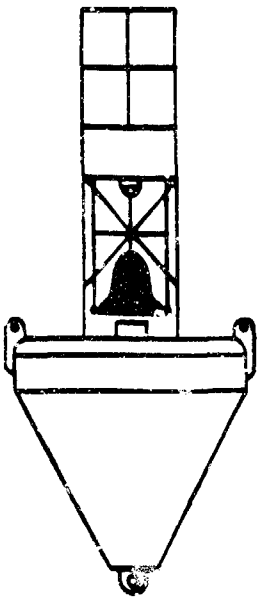
Buoy weight	220 lb
Buoy draft (no mooring)	4 ft
Focal height of light (no mooring)	4 ft-6 in

Related Equipment.

Power units	"hot-shot" or discrepancy buoy battery
Mooring chain size	1/2 in
Sinker size	150-250 lb

Operational Characteristics.

Nominal visual range of daymark	1 nmi
Radar range	1 nmi
Maximum current	5 kts
Visual range of light	(see Chap. 6)
Minimum mooring depth	5 ft
Maximum mooring depth	100 ft



1962 TYPE
STANDARD

Function. The 9X20 BR buoy is designed and constructed for exposed locations where a lighted buoy is not necessary. This buoy configuration is used with a 225-lb bell, wave-actuated sound signal.

Physical Characteristics

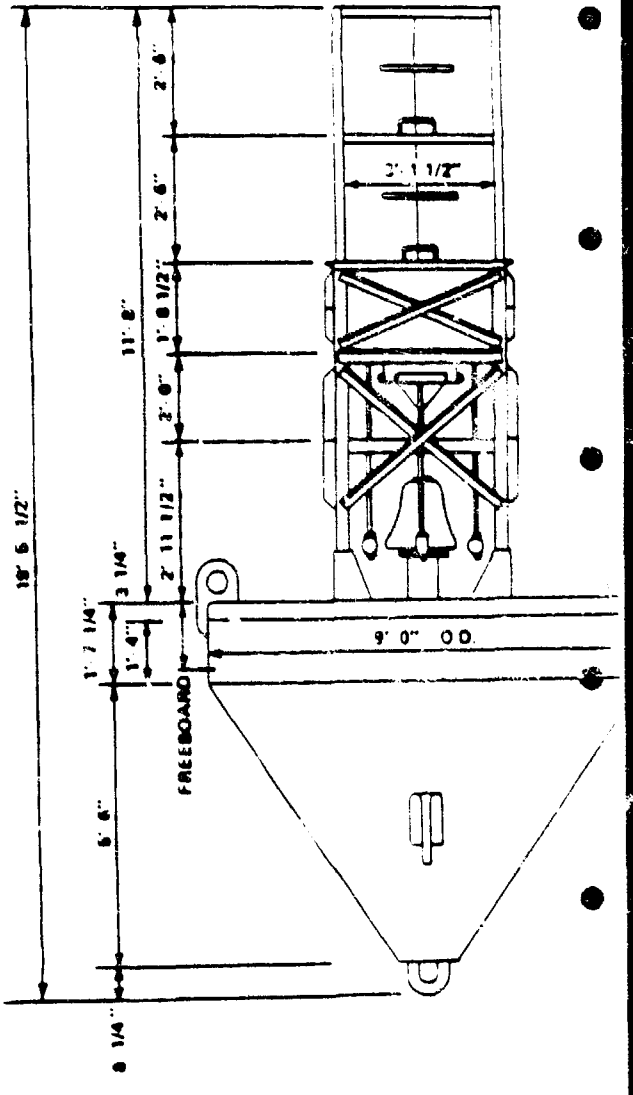
Buoy weight	8,110 lb
Buoy draft (no mooring)	5 ft-5 in.
Freeboard (no mooring)	2 ft-0 in.
Minimum freeboard	9 in.
Pounds per inch of immersion	340

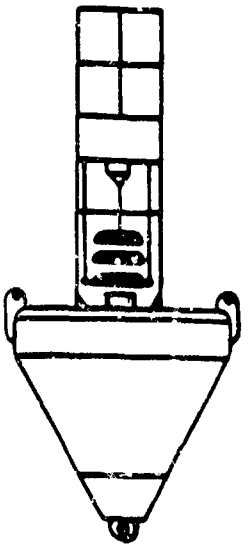
Related Equipment

Sound equipment	225-lb bell
Bridle size (chain diameter and length)	1⅛ in.X15 ft
Mooring chain size	1⅛ in.
Sinker size	5,000 lb

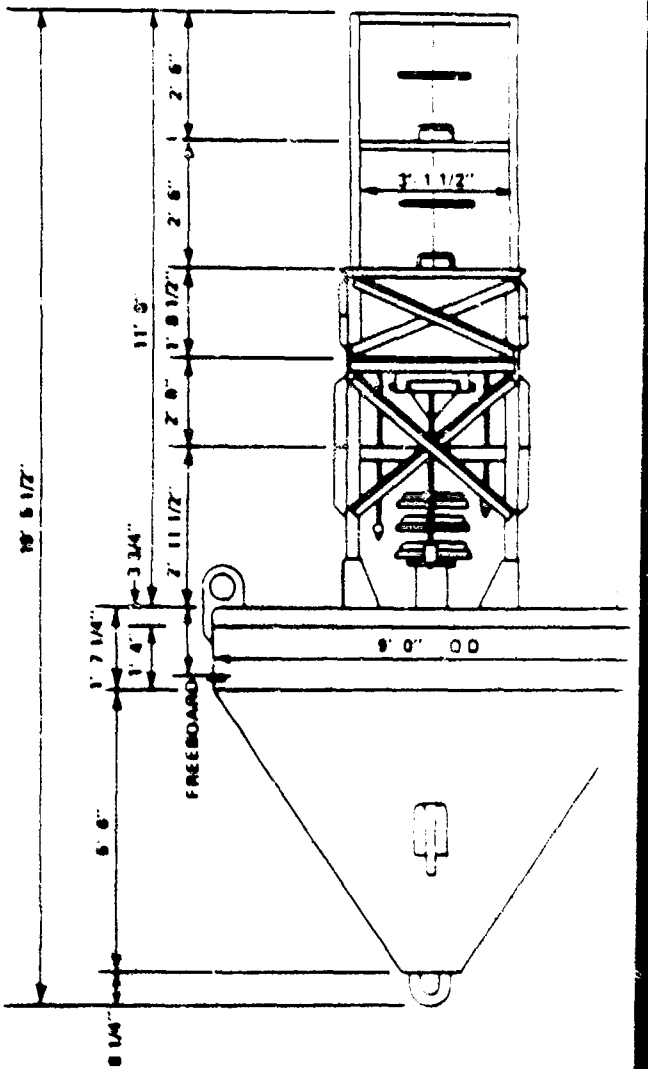
Operational Characteristics

Nominal visual range of daymark	3 nmi
Radar range	3.7 nmi
Maximum current	4 kn
Minimum mooring depth	15 ft
Maximum mooring depth	200 ft





1962 TYPE
STANDARD



Function. The 9X20 CR buoy is designed and constructed for exposed locations where a lighted buoy is not necessary. This buoy configuration is used with a 20-in. diameter, three-gong, wave-actuated sound signal.

Physical Characteristics

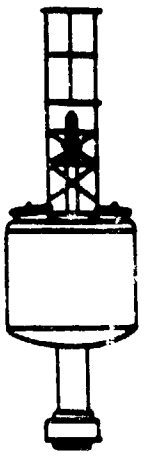
Buoy weight	8,110 lb
Buoy draft (no mooring)	5 ft-5 in.
Freeboard (no mooring)	2 ft-0 in.
Minimum freeboard	9 in.
Pounds per inch of immersion	340

Related Equipment

Sound equipment	3 20-in. gongs
Bridle size (chain diameter and length)	1⅛ in. X15 ft
Mooring chain size	1⅛ in.
Sinker size	5,000 lb

Operational Characteristics

Nominal visual range of daymark	3 nmi
Radar range	3.7 nmi
Maximum current	4 kn
Minimum mooring depth	15 ft
Maximum mooring depth	200 ft



1962 TYPE STANDARD

Function. The 8X26 WR buoy is designed and constructed for exposed or semiexposed locations. It is the same as the 8X26 LWR (Data Sheet 2-D(8)), except that the lighting equipment is not installed. This buoy configuration is used with a four-ball whistle and whistle valve for the wave-actuated sound signal.

Physical Characteristics

Buoy weight	12,131 lb
Buoy draft (no mooring)	10 ft-9 in.
Freeboard (no mooring)	2 ft-2 in.
Minimum freeboard	1 ft-3 in.
Pounds per inch of immersion	250

Related Equipment

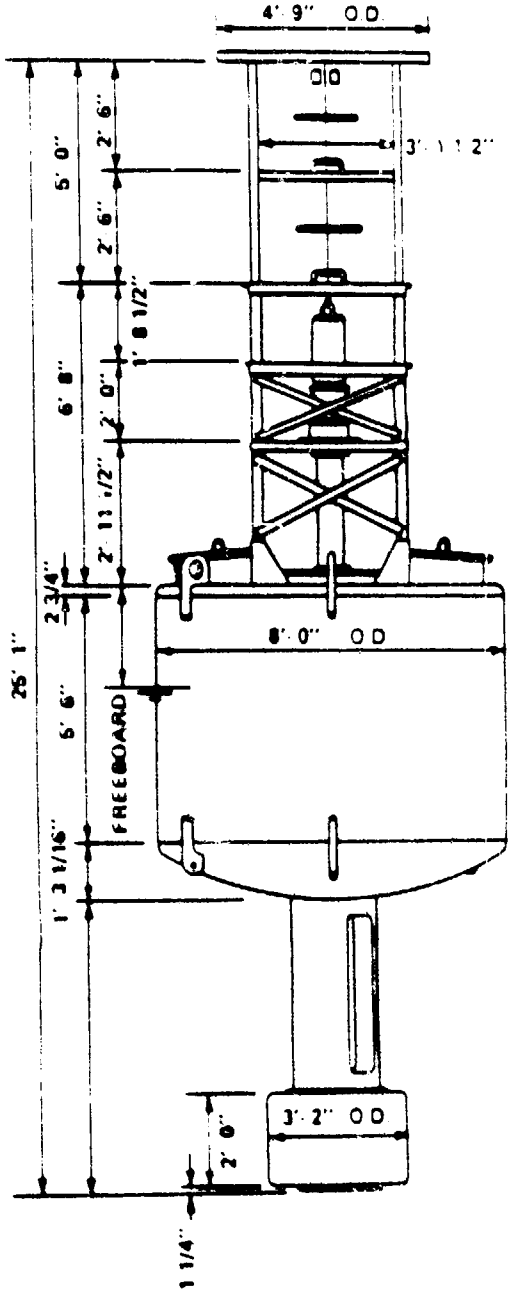
Sound equipment	4-ball whistle
Bridle size (chain diameter and length)	1¼ in.X15 ft
Mooring chain size	1¼ in.
Sinker size	8,500 lb

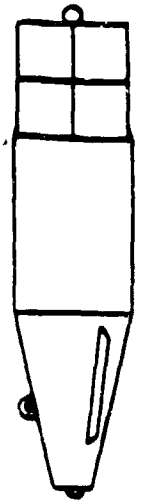
Operational Characteristics

Nominal visual range of daymark	3.2 nmi
Radar range	3.7 nmi
Maximum current	4 kn

Operational Characteristics (cont'd)

Minimum mooring depth	25
Maximum mooring depth	117





1952 TYPE

STANDARD

Function. The 1 CR buoy is designed and constructed for the most exposed locations, where an unlighted CAN buoy is required.

Physical Characteristics

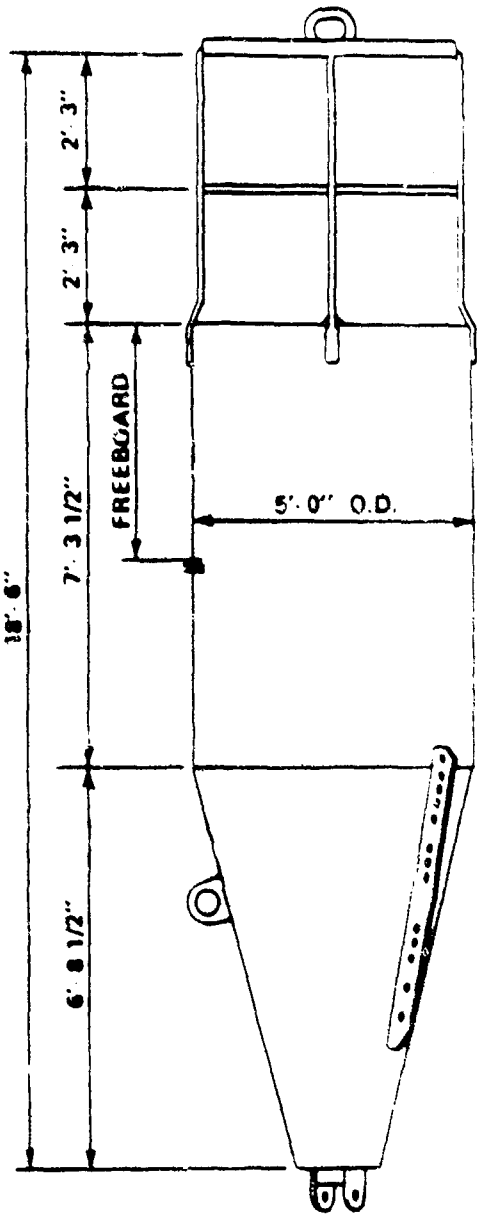
Buoy weight	5,600 lb
Buoy draft (no mooring)	8 ft-0 in.
Freeboard (no mooring)	6 ft-0 in.
Minimum freeboard	2 ft-5 in.
Pounds per inch of immersion	105

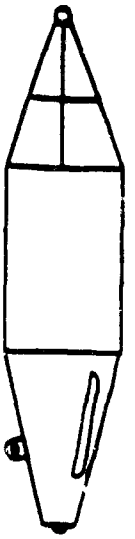
Related Equipment

Mooring chain size	1 1/8 in.
Sinker size	5,000 lb

Operational Characteristics

Nominal visual range of daymark	3.8 nmi
Radar range	3.5 nmi
Maximum current	6 kn
Minimum mooring depth	15 ft
Maximum mooring depth	236 ft





1952 TYPE
STANDARD

Function. The 1 NR buoy is designed and constructed for the most exposed locations, where an unlighted NUN buoy is required.

Physical Characteristics

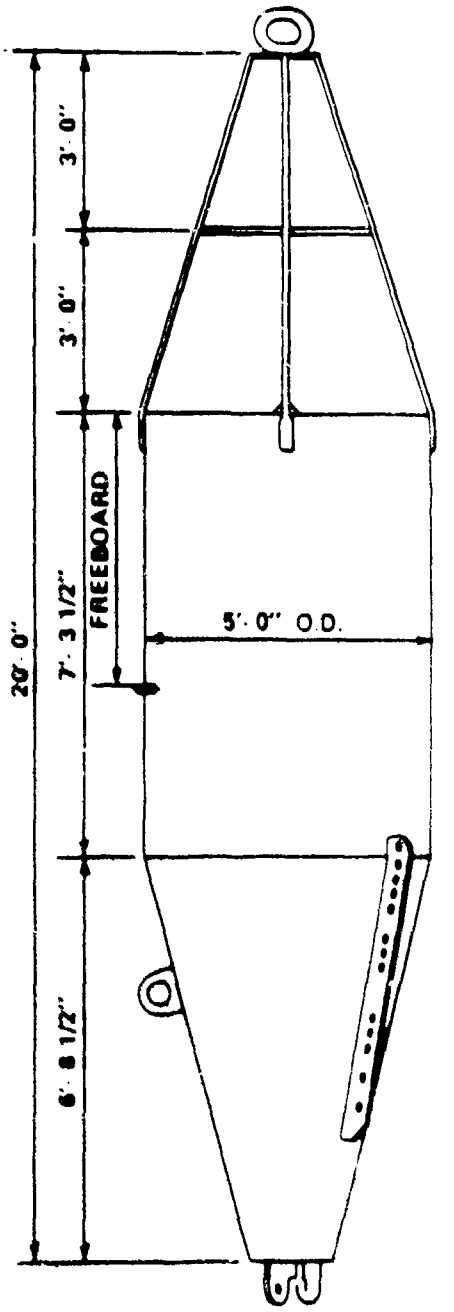
Buoy weight	5,400 lb
Buoy draft (no mooring)	7 ft-11 in.
Freeboard (no mooring)	6 ft-1 in.
Minimum freeboard	2 ft-5 in.
Pounds per inch of immersion	105

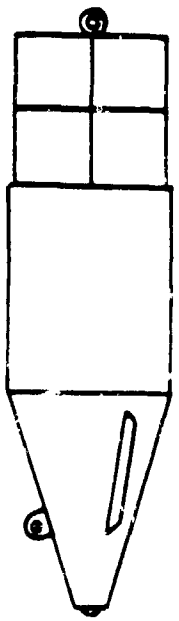
Related Equipment

Mooring chain size	1 1/8 in.
Sinker size	5,000 lb

Operational Characteristics

Nominal visual range of daymark	3.5 nmi
Radar range	3.5 nmi
Maximum current	6 kn
Minimum mooring depth	15 ft
Maximum mooring depth	241 ft





1952 TYPE
STANDARD

Function. The 2 CR buoy is designed and constructed for exposed or semiexposed locations, where an unlighted CAN buoy is required.

Physical Characteristics

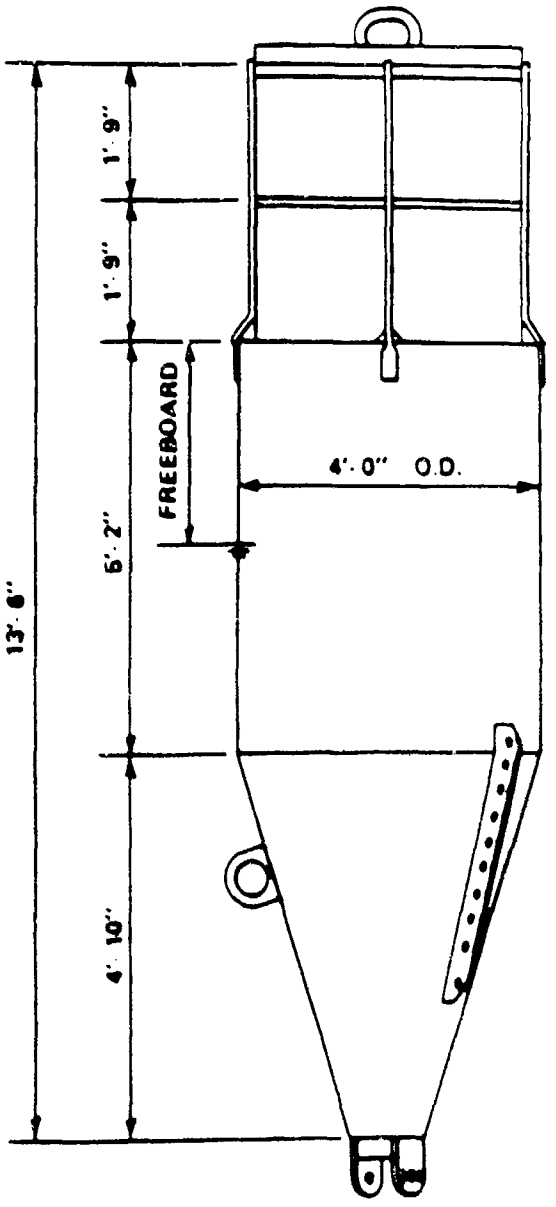
Buoy weight	2,700 lb
Buoy draft (no mooring)	6 ft-1 in.
Freeboard (no mooring)	3 ft-11 in.
Minimum freeboard	1 ft-0 in.
Pounds per inch of immersion	67

Related Equipment

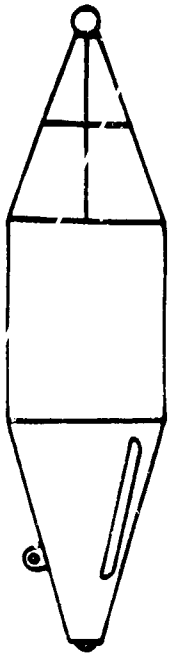
Mooring chain size	7/8 in.
Sinker size	4,000 lb

Operational Characteristics

Nominal visual range of daymark	2.8 nmi
Radar range	2.5 nmi
Maximum current	6 kn
Minimum mooring depth	15 ft
Maximum mooring depth	200 ft



C-251



1952 TYPE
STANDARD

Function. The 2 NR buoy is designed and constructed for exposed or semiexposed locations, where an unlighted NUN buoy is required.

Physical Characteristics

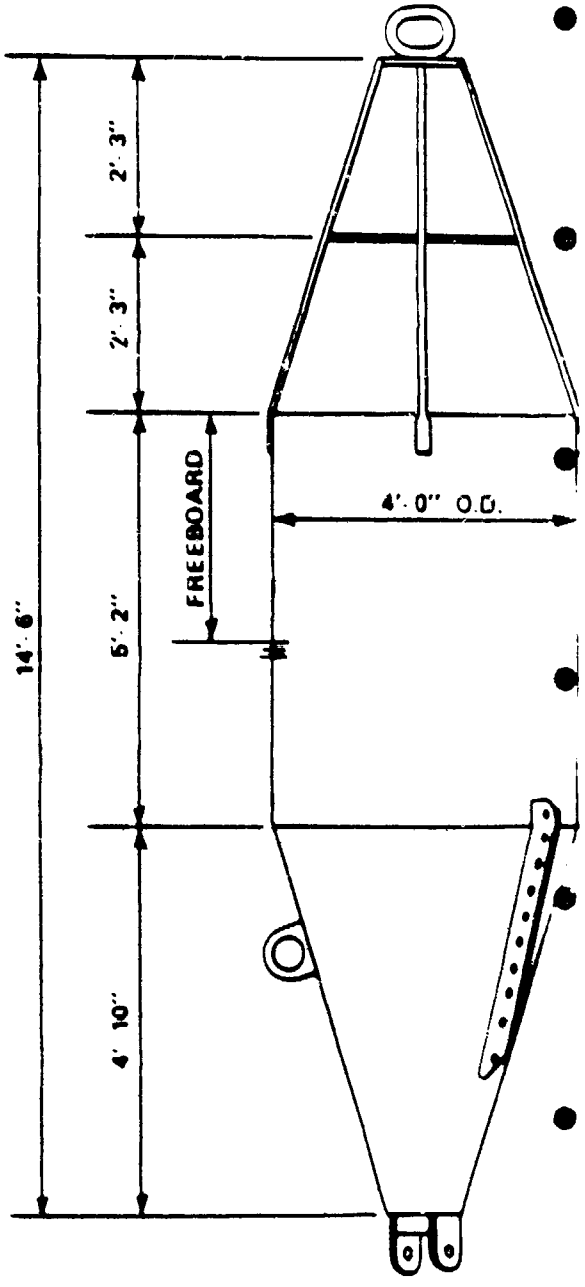
Buoy weight	2,600 lb
Buoy draft (no mooring)	6 ft-0 in.
Freeboard (no mooring)	4 ft-0 in.
Minimum freeboard	1 ft-0 in.
Pounds per inch of immersion	67

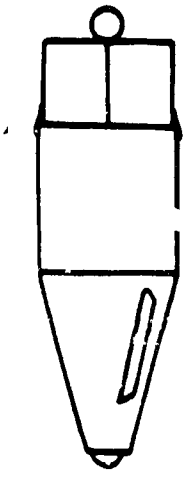
Related Equipment

Mooring chain size	7/8 in.
Sinker size	4,000 lb

Operational Characteristics

Nominal visual range of daymark	2.6 nmi
Radar range	3 nmi
Maximum current	6 kn
Minimum mooring depth	15 ft
Maximum mooring depth	205 ft





1952 TYPE
STANDARD

Function. The 3 CR buoy is designed and constructed for semiexposed or protected locations, where an unlighted CAN buoy is required.

Physical Characteristics

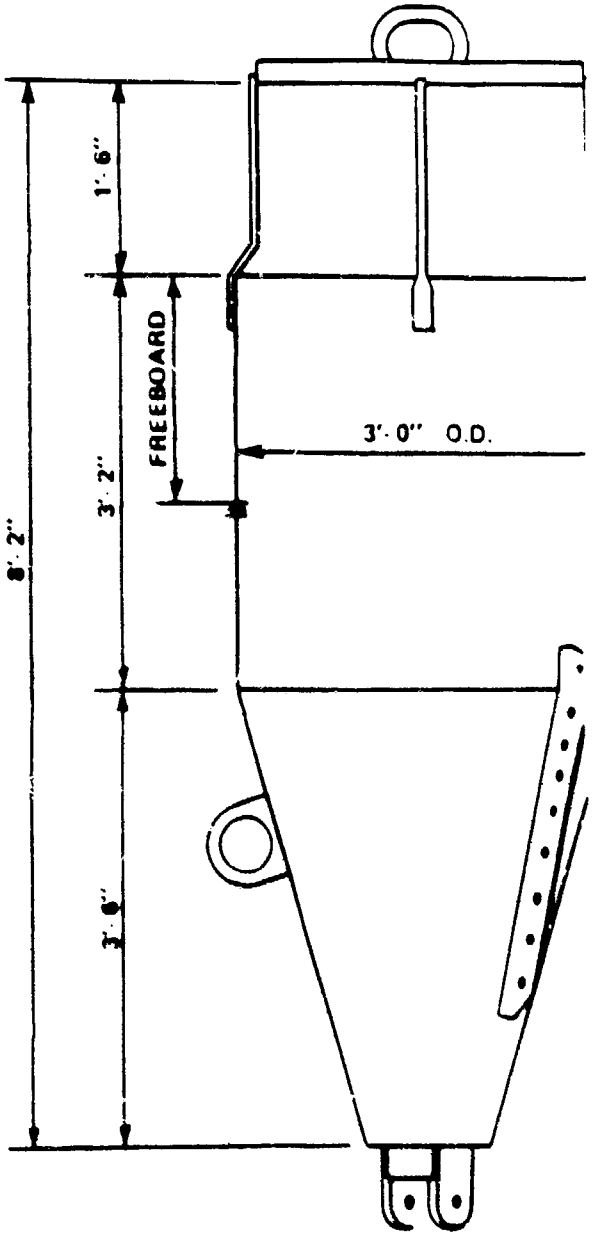
Buoy weight	955 lb
Buoy draft (no mooring)	4 ft-0 in.
Freeboard (no mooring)	2 ft-8 in.
Minimum freeboard	9 in.
Pounds per inch of immersion	38

Related Equipment

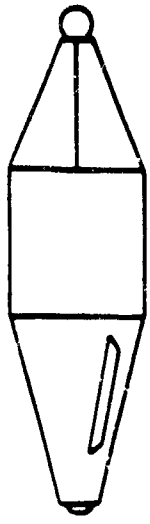
Mooring chain size	3/4 in.
Sinker size	3,000 lb

Operational Characteristics

Nominal visual range of daymark	1.4 nmi
Radar range	1.5 nmi
Maximum current	5 kn
Minimum mooring depth	10 ft
Maximum mooring depth	102 ft



C-253



1952 TYPE
STANDARD

Function. The 3 NR buoy is designed and constructed for semiexposed or protected locations, where an unlighted NUN buoy is required.

Physical Characteristics

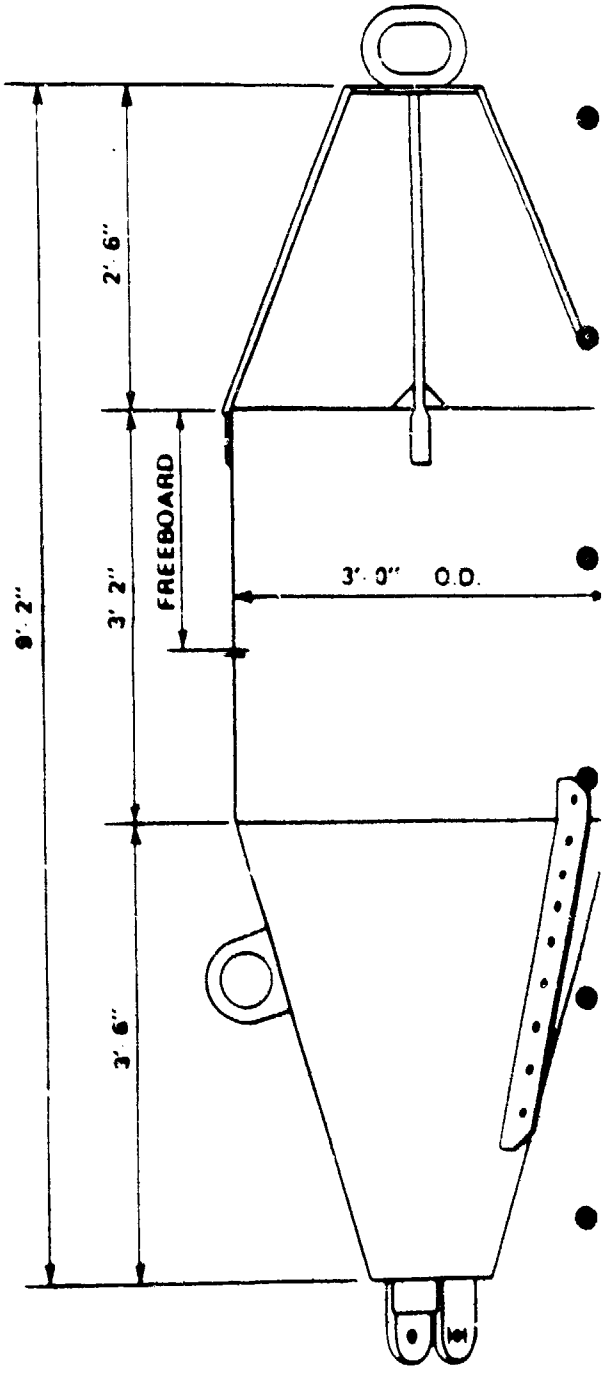
Buoy weight	935 lb
Buoy draft (no mooring)	3 ft-11 in.
Freeboard (no mooring)	2 ft-9 in.
Minimum freeboard	9 in.
Pounds per inch of immersion	38

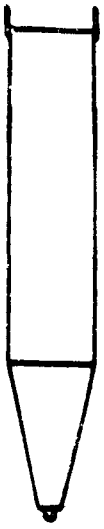
Related Equipment

Mooring chain size	3/4 in.
Sinker size	3,000 lb

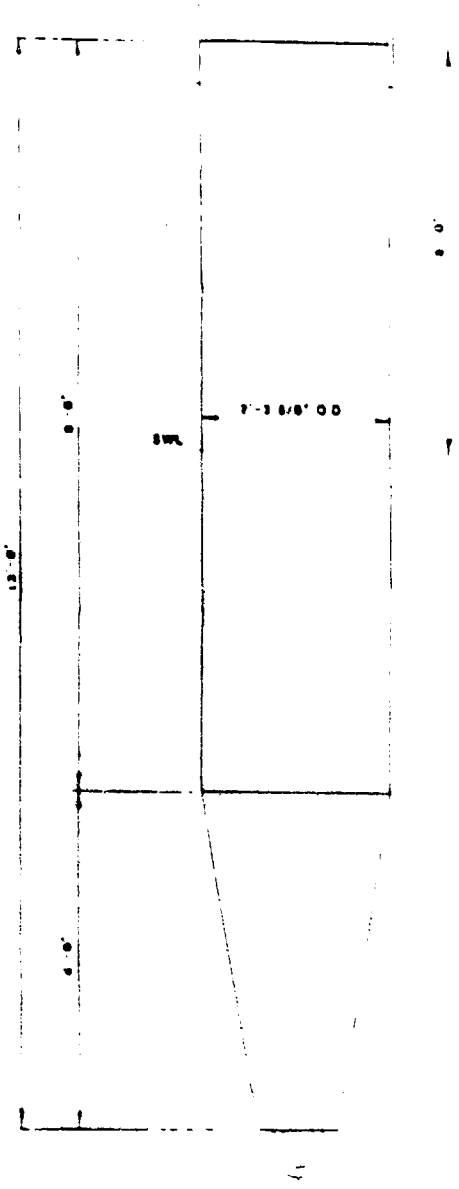
Operational Characteristics

Nominal visual range of daymark	1.4 nmi
Radar range	1.75 nmi
Maximum current	5 kn
Minimum mooring depth	10 ft
Maximum mooring depth	107 ft





1982 TYPE
STANDARD



Function. The 3CI buoy is designed and constructed for use in ice conditions where an unlighted buoy is required.

Physical Characteristics.

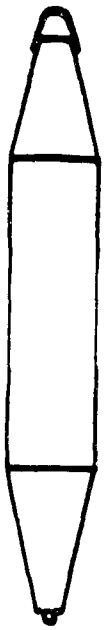
Buoy weight	1,565 lb
Buoy draft (no mooring)	8 ft-0 in
Freeboard (no mooring)	5 ft-0 in
Minimum freeboard	3 ft-6 in
Pounds per inch immersion	22.2

Related Equipment.

Mooring chain size	3/4 in
Sinker size	3,000 lb

Operational Characteristics.

Nominal visual range of daymark	1 nmi
Maximum current	3 kts
Minimum mooring depth	10 ft
Maximum mooring depth	
1/2 inch chain	150 ft
3/4 inch chain	75 ft



1982 TYPE
STANDARD

Function. The 3MI buoy is designed and constructed for use in ice conditions where an unlighted buoy is required.

Physical Characteristics.

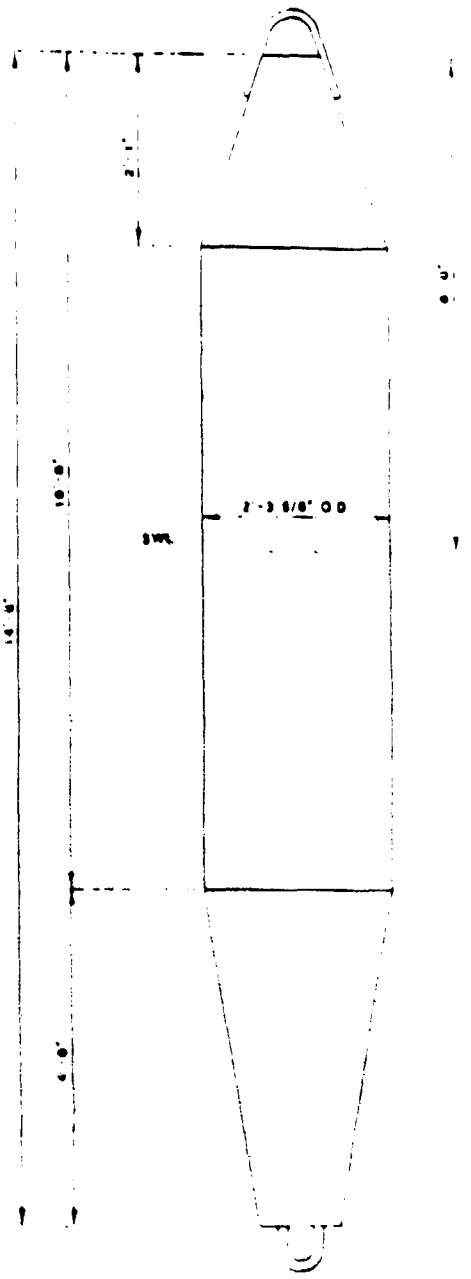
Buoy weight	1,565 lb
Buoy draft (no mooring)	8 ft-0 in
Freeboard (no mooring)	6 ft-0 in
Minimum freeboard	4 ft-6 in
Pounds per inch immersion	22.2

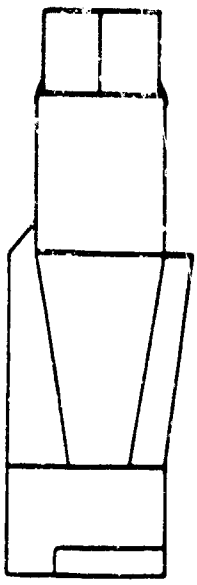
Related Equipment.

Mooring chain size	3/4 in
Sinker size	3,000 lb

Operational Characteristics.

Nominal visual range of daymark	1 nmi
Maximum current	3 kts
Minimum mooring depth	10 ft
Maximum mooring depth	
1/2 inch chain	150 ft
3/4 inch chain	75 ft





1952 TYPE
STANDARD

Function. The 4 CR buoy is designed and constructed for river environments and protected locations, where an unlighted CAN buoy is required. This buoy is foam filled.

Physical Characteristics

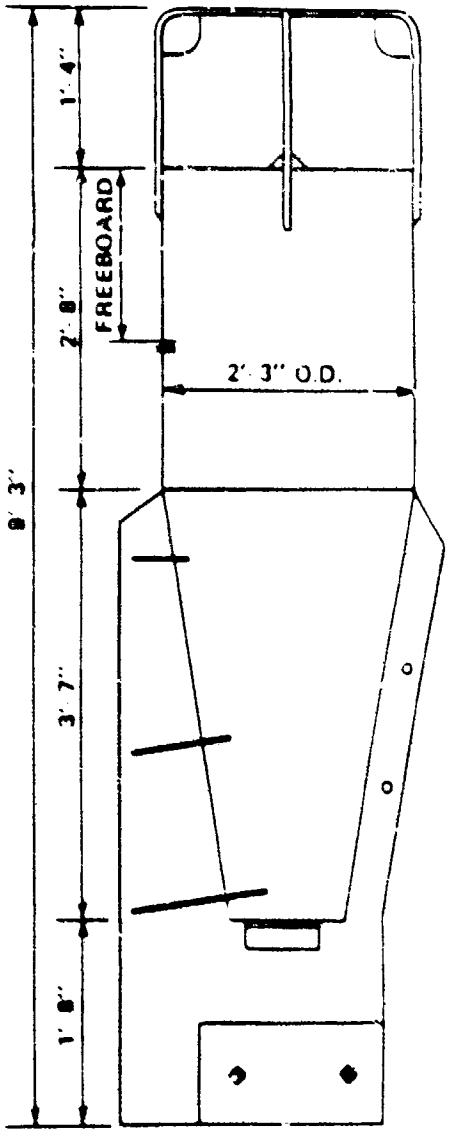
Buoy weight	465 lb
Buoy draft (no mooring)	5 ft-0 in.
Freeboard (no mooring)	2 ft-11 in.
Minimum freeboard	1 ft-0 in.
Pounds per inch of immersion	21

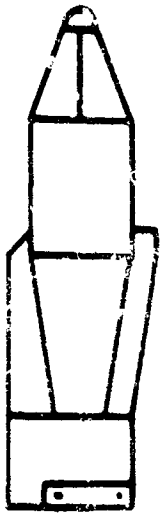
Related Equipment

Mooring chain size	7/16 or ½ in.
Mooring wire rope size	½ in.
Sinker size	2,000 lb

Operational Characteristics

Nominal visual range of daymark	1.4 nmi
Radar range	1.5 nmi
Maximum current	5 kn
Minimum mooring depth	10 ft
Maximum mooring depth	132 ft





1962 TYPE
STANDARD

Function. The 4 NR buoy is designed and constructed for river environments and protected locations, where an unlighted NUN buoy is required. This buoy is foam filled.

Physical Characteristics

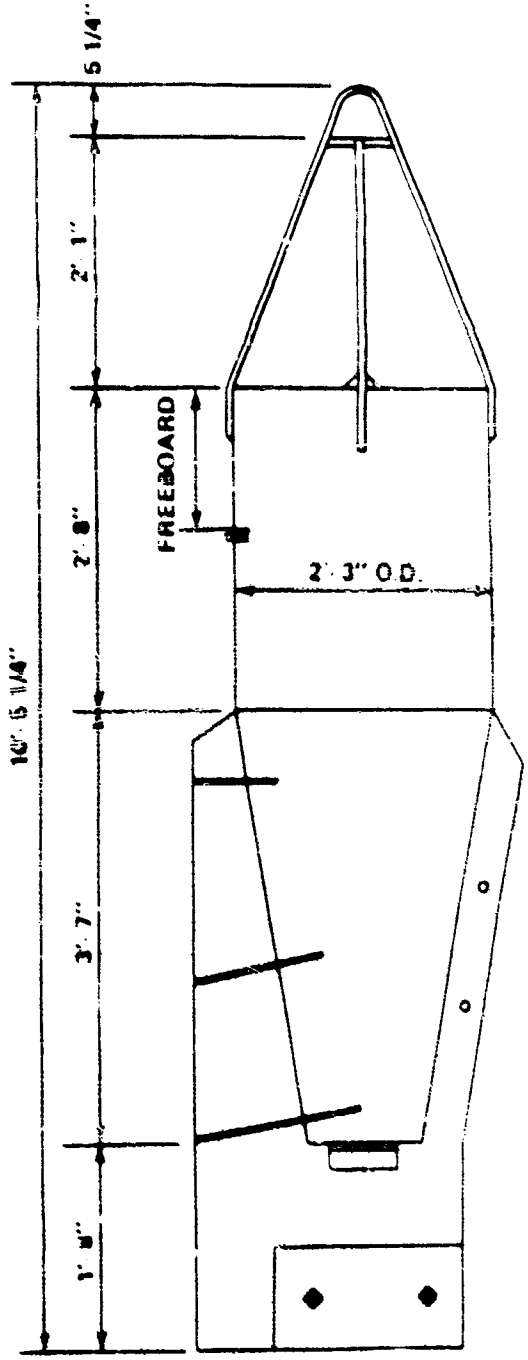
Buoy weight	470 lb
Buoy draft (no mooring)	5 ft-0 in.
Freeboard (no mooring)	2 ft-8 in.
Minimum freeboard	1 ft-0 in.
Pounds per inch of immersion	21

Related Equipment

Mooring chain size	7/16 or ½ in.
Mooring wire rope size	½ in.
Sinker size	2,000 lb

Operational Characteristics

Nominal visual range of daymark	1.4 nmi
Radar range	1.5 nmi
Maximum current	5 kn
Minimum mooring depth	10 ft
Maximum mooring depth	115 ft





1981 TYPE
STANDARD

Function. The SCI buoy is designed and constructed for use in ice conditions where an unlighted buoy is required.

Physical Characteristics.

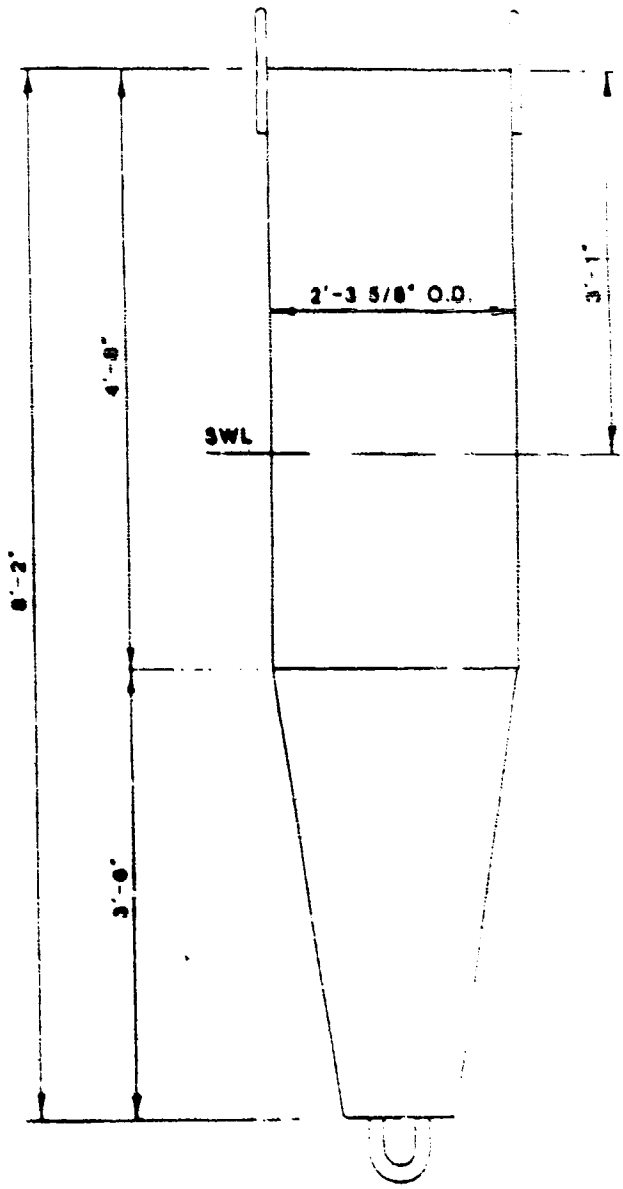
Buoy weight	700 lb
Buoy draft (at mooring)	5 ft-1 in.
Freeboard (no mooring)	3 ft-1 in.
Minimum freeboard	2 ft-4 in.
Pounds per inch of immersion	22.2

Related Equipment.

Mooring chain size	1/2 in.
Sinker size	2,000 lb

Operational Characteristics.

Nominal visual range of daymark	1 nmi
Maximum current	3 kts
Minimum mooring depth	10 ft
Maximum mooring depth	
3/4 inch chain	25 ft
1/2 inch chain	50 ft





1981 TYPE
STANDARD

Function. The 5NI buoy is designed and constructed for use in ice conditions where an unlighted nun buoy is required.

Physical Characteristics.

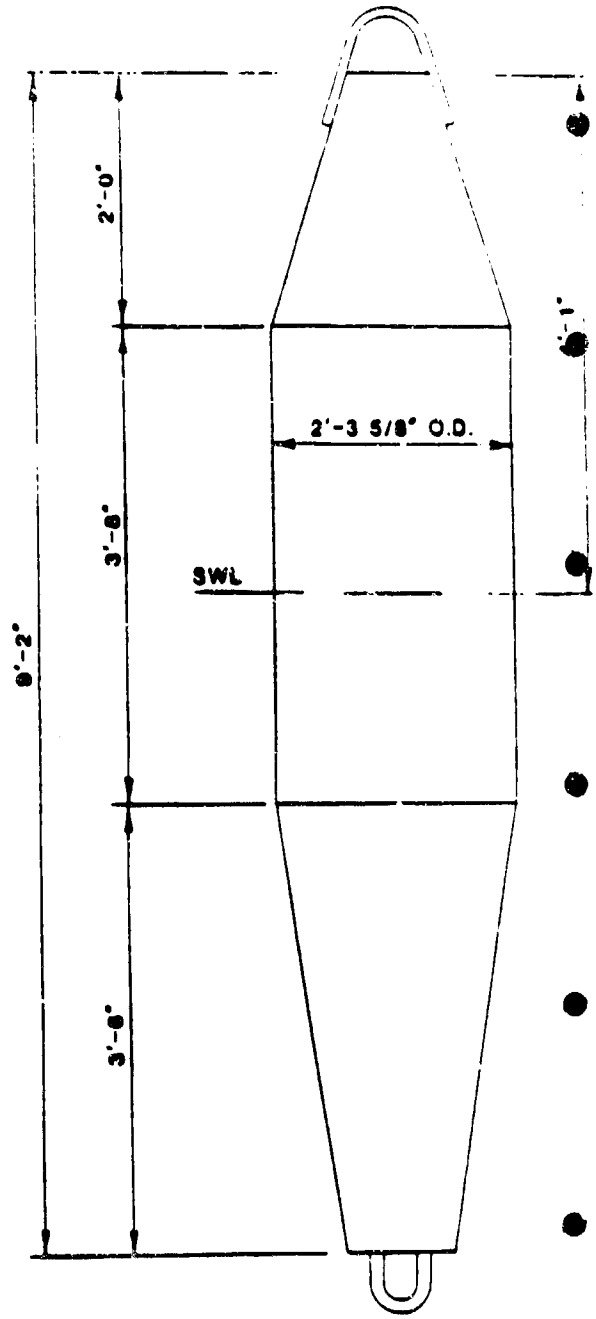
Buoy weight	695 lb
Buoy draft (no mooring)	5 ft-1 in.
Freeboard (no mooring)	4 ft-1 in.
Minimum freeboard	3 ft-4 in.
Pounds per inch of immersion	22.2

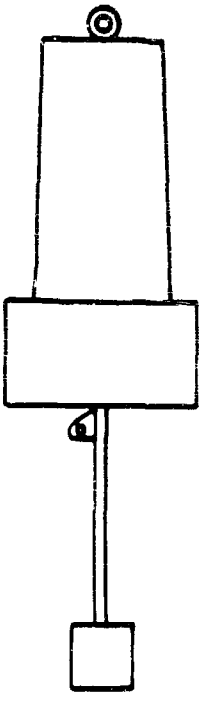
Related Equipment.

Mooring chain size	1/2 in.
Sinker size	2,000 lb

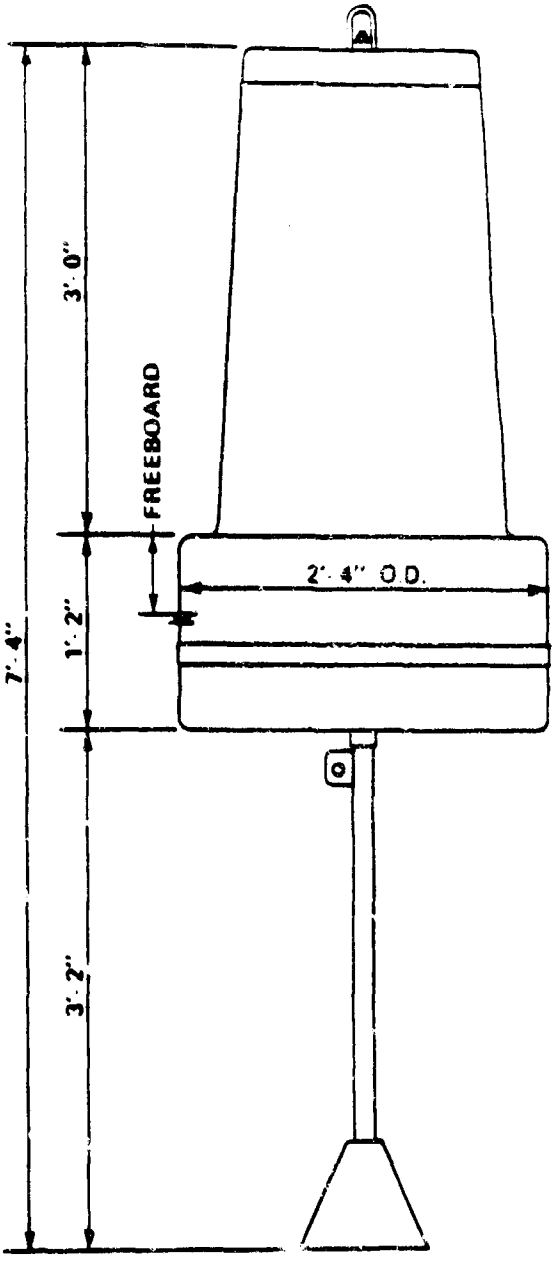
Operational Characteristics.

Nominal visual range of daymark	1 nmi
Maximum current	3 kts
Minimum mooring depth	10 ft
Maximum mooring depth	
3/4 inch chain	25 ft
1/2 inch chain	50 ft





1972 TYPE
STANDARD



Function. The 5 CPR buoy is designed and constructed for protected locations, where an unlighted CAN buoy is required. This buoy is foam filled. It should not be used in ice.

Physical Characteristics

Buoy weight	150 lb
Buoy draft (no mooring)	4 ft-0 in.
Freeboard (no mooring)	8 in.
Minimum freeboard	3 in.
Pounds per inch of immersion	22

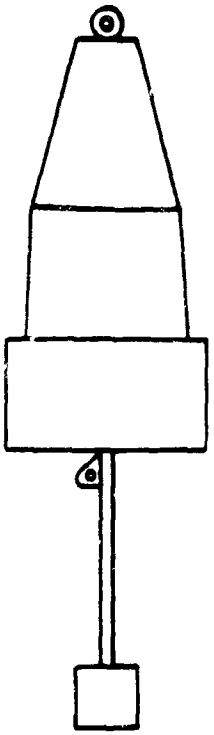
Related Equipment

Mooring chain size	7/16 or ½ in.
Sinker size	500 lb

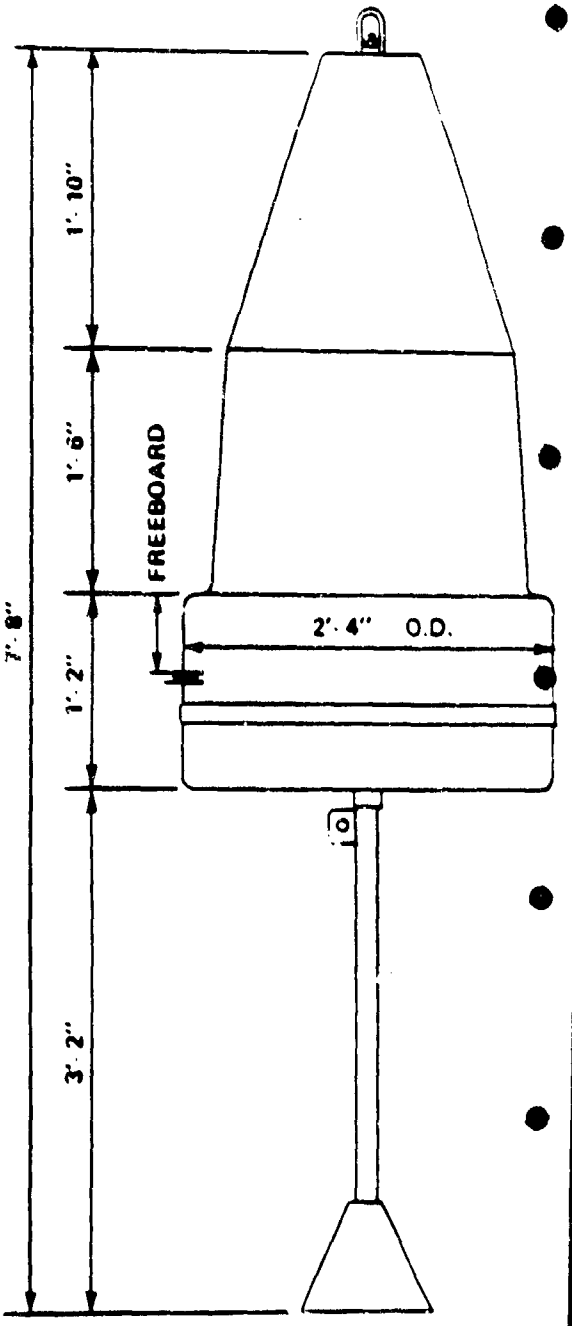
Operational Characteristics

Nominal visual range of daymark	1 nmi
Radar range	1 nmi
Maximum current	3 kn
Minimum mooring depth	5 ft
Maximum mooring depth	35 ft

5 NPR



1972 TYPE
STANDARD



Function. The 5 NPR buoy is designed and constructed for protected locations, where an unlighted NUN buoy is required. This buoy is foam filled. It should not be used in ice.

Physical Characteristics

Buoy weight	150 lb
Buoy draft (no mooring)	4 ft-0 in.
Freeboard (no mooring)	8 in.
Minimum freeboard	3 in.
Pounds per inch of immersion	22

Related Equipment

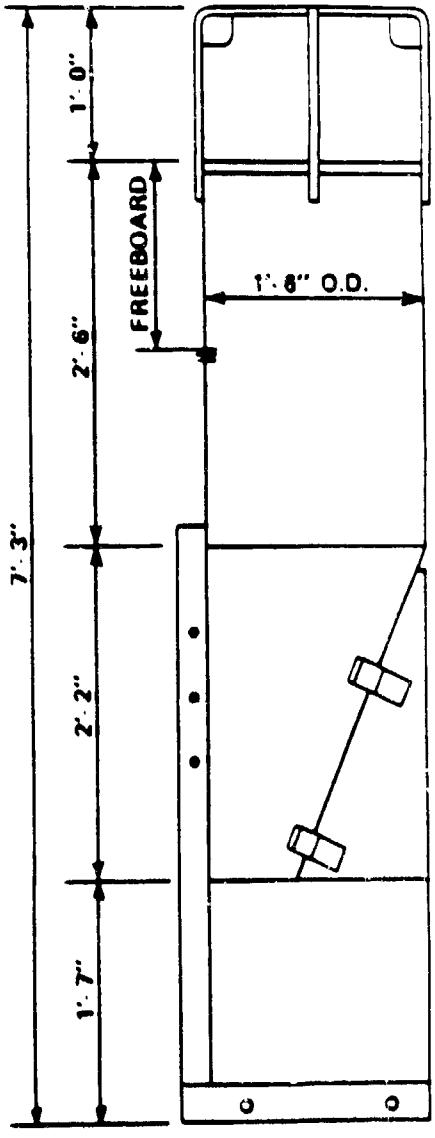
Mooring chain size	7/16 or ½ in.
Sinker size	500 lb

Operational Characteristics

Nominal visual range of daymark	1 nmi
Radar range	1 nmi
Maximum current	3 kn
Minimum mooring depth	5 ft
Maximum mooring depth	35 ft



1952 TYPE
STANDARD



Function. The 6 CR buoy is designed and constructed for river environments and protected locations, where an unlighted CAN buoy is required. This buoy is foam filled.

Physical Characteristics

Buoy weight	160 lb
Buoy draft (no mooring)	3 ft-10 in.
Freeboard (no mooring)	2 ft-6 in.
Minimum freeboard	6 in.
Pounds per inch of immersion	9

Related Equipment

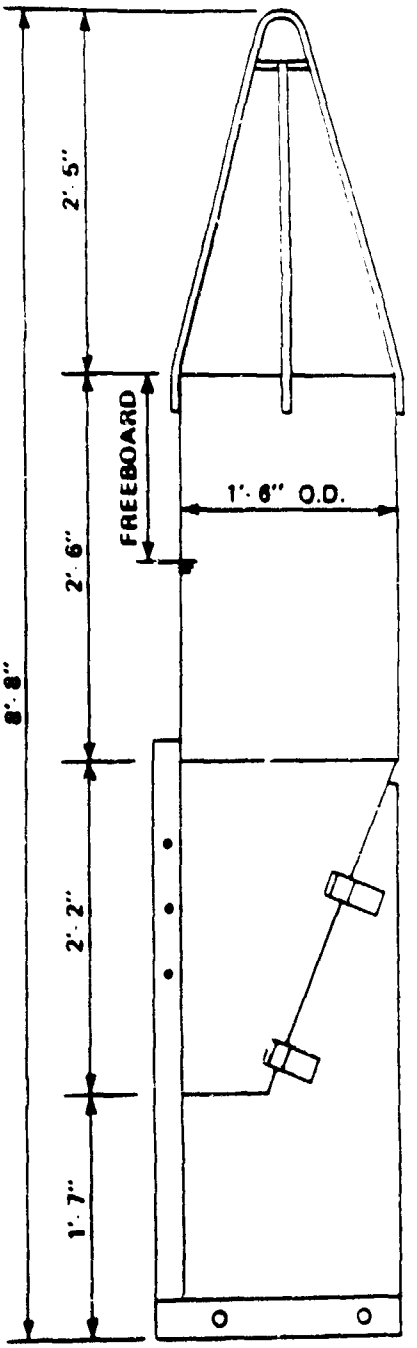
Mooring chain size	7/16 or ½ in.
Mooring wire rope size	3/8 in.
Sinker size	500 lb

Operational Characteristics

Nominal visual range of daymark	1 nmi
Radar range	1 nmi
Maximum current	2.5 kn
Minimum mooring depth	6 ft
Maximum mooring depth	60 ft



1952 TYPE
STANDARD



Function. The 6 NR buoy is designed and constructed for river environments and protected locations, where an unlighted NUN buoy is required. This buoy is foam filled.

Physical Characteristics

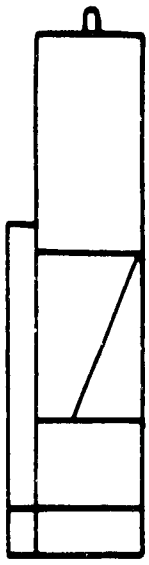
Buoy weight	165 lb
Buoy draft (no mooring)	4 ft-0 in.
Freeboard (no mooring)	2 ft-8 in.
Minimum freeboard	6 in.
Pounds per inch of immersion	9

Related Equipment

Mooring chain size	7/16 or ½ in.
Mooring wire rope size	3/8 in.
Sinker size	500 lb

Operational Characteristics

Nominal visual range of daymark	1 nmi
Radar range	1 nmi
Maximum current	2.5 kn
Minimum mooring depth	6 ft
Maximum mooring depth	64 ft



1952 TYPE
STANDARD

Function. The 6 CT buoy is designed and constructed for river environments, where a radar reflector is not required. This buoy is foam filled.

Physical Characteristics

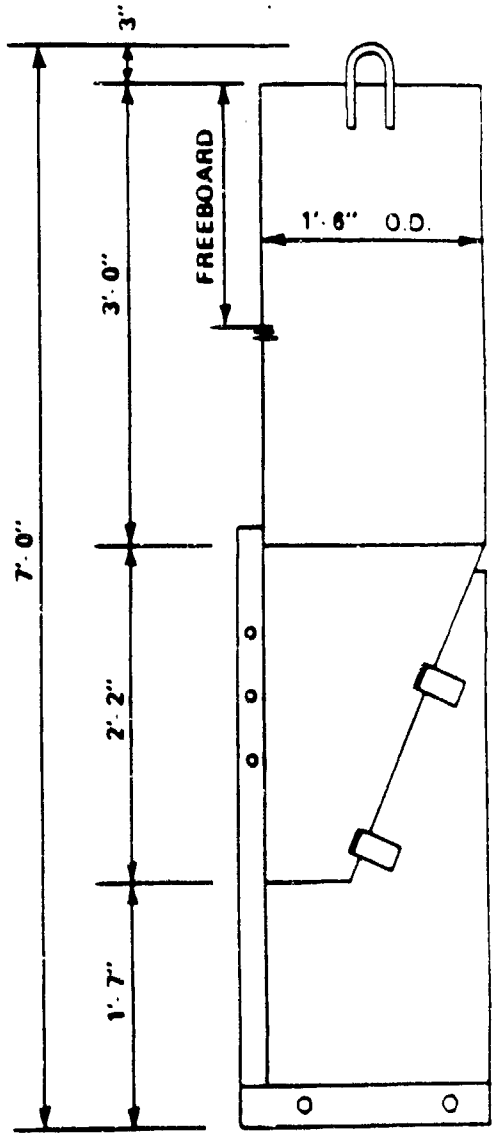
Buoy weight	165 lb
Buoy draft (no mooring)	4 ft-0 in.
Freeboard (no mooring)	2 ft-9 in.
Minimum freeboard	1 ft-6 in.
Pounds per inch of immersion	9

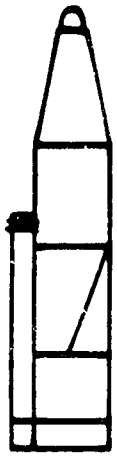
Related Equipment

Mooring chain size	7/16 or ½ in.
Mooring wire rope size	3/8 in.
Sinker size	500 lb

Operational Characteristics

Nominal visual range of daymark	1 nmi
Radar range	.5 nmi
Maximum current	2.5 kn
Minimum mooring depth	6 ft
Maximum mooring depth	37 ft





1952 TYPE
STANDARD

Function. The 6 NT buoy is designed and constructed for river environments, where a radar reflector is not required. This buoy is foam filled.

Physical Characteristics

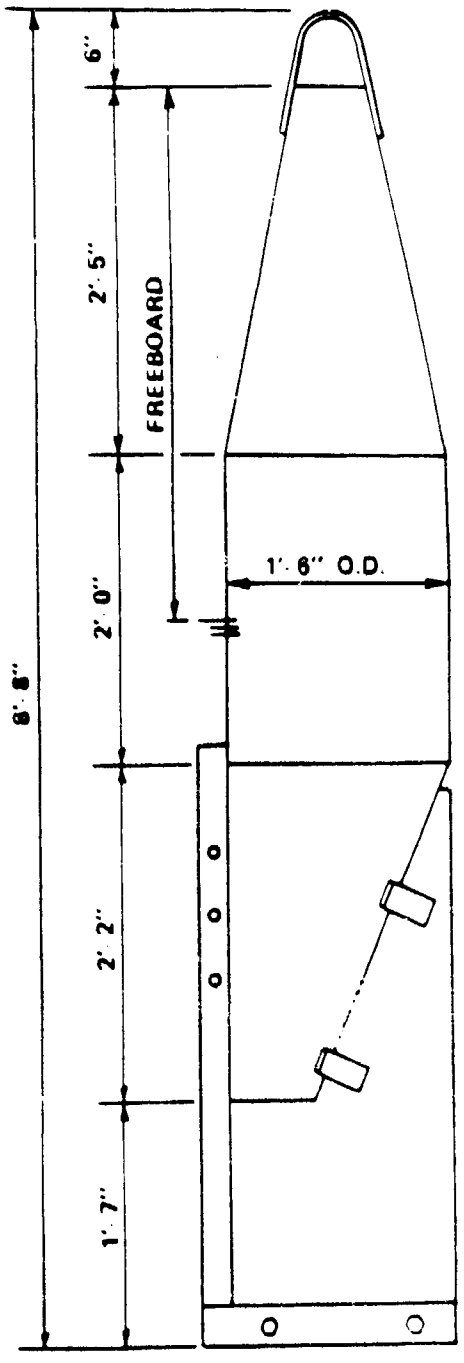
Buoy weight	170 lb
Buoy draft (no mooring)	4 ft-0 in.
Freeboard (no mooring)	4 ft-2 in.
Minimum freeboard	2 ft-6 in.
Pounds per inch of immersion	6

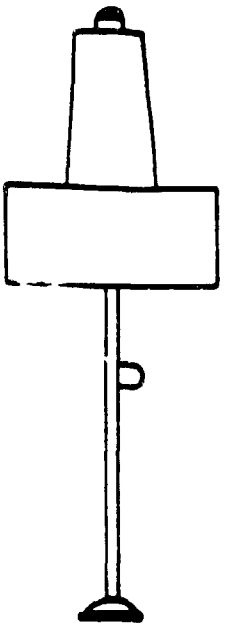
Related Equipment

Mooring chain size	7/16 or ½ in.
Mooring wire rope size	3/8 in.
Sinker size	500 lb

Operational Characteristics

Nominal visual range of daymark	1 nmi
Radar range	.5 nmi
Maximum current	2.5 kn
Minimum mooring depth	6 ft
Maximum mooring depth	49 ft





1972 TYPE
STANDARD

Function. The 6 CPR buoy is designed and constructed for protected locations, where an unlighted CAN buoy is required. This buoy is foam filled. It should not be used in ice.

Physical Characteristics

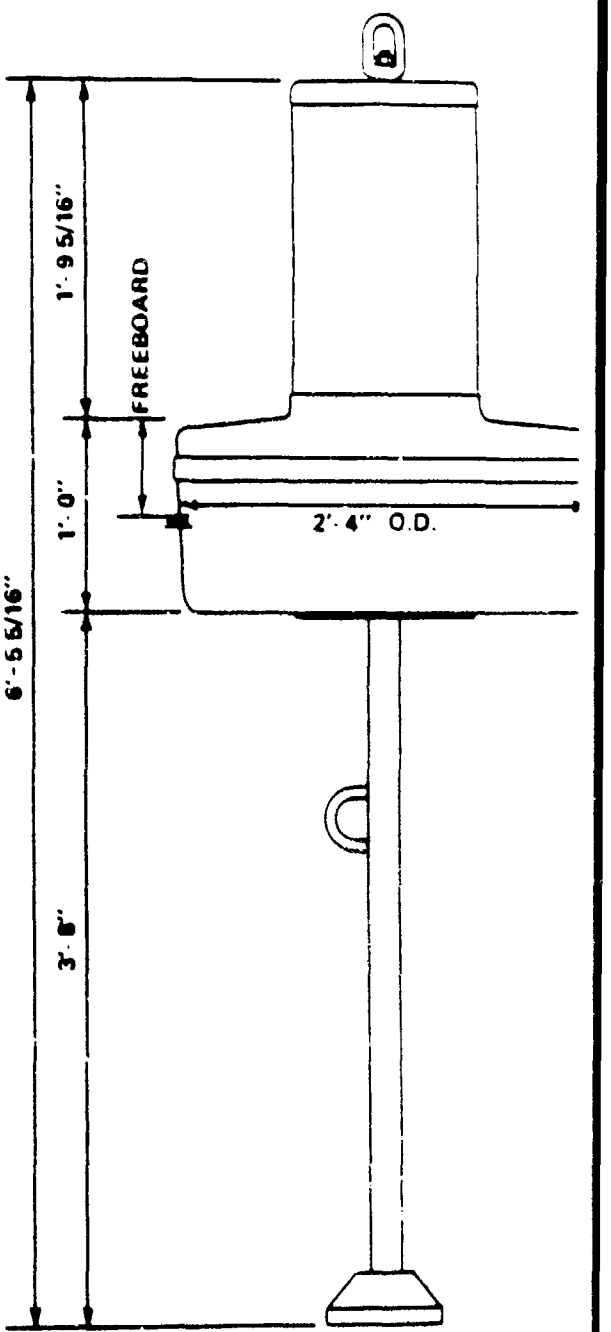
Buoy weight	85 lb
Buoy draft (no mooring)	4 ft-0 in.
Freeboard (no mooring)	8½ in.
Minimum freeboard	3 in.
Pounds per inch of immersion	22

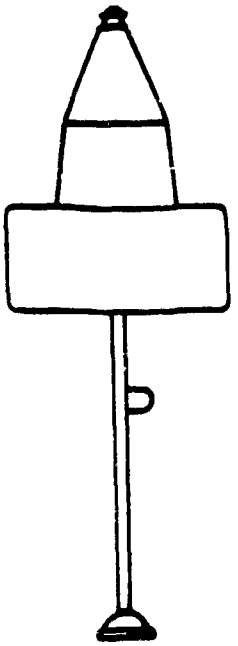
Related Equipment

Mooring chain size	7/16 or ½ in.
Sinker size	500 lb

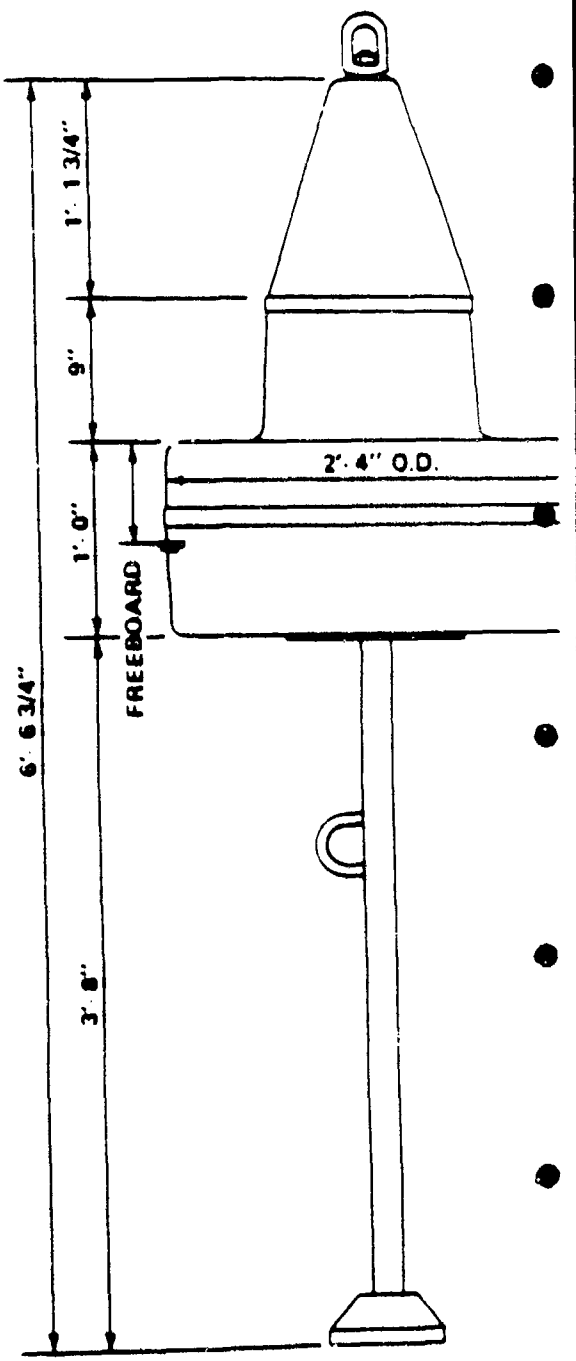
Operational Characteristics

Nominal visual range of daymark	.5 nmi
Radar range	.75 nmi
Maximum current	3 kn
Minimum mooring depth	5 ft
Maximum mooring depth	35 ft





1972 TYPE
STANDARD



Function. The 6 NPR buoy is designed and constructed for protected locations, where an unlighted NUN buoy is required. This buoy is foam filled. It should not be used in ice.

Physical Characteristics

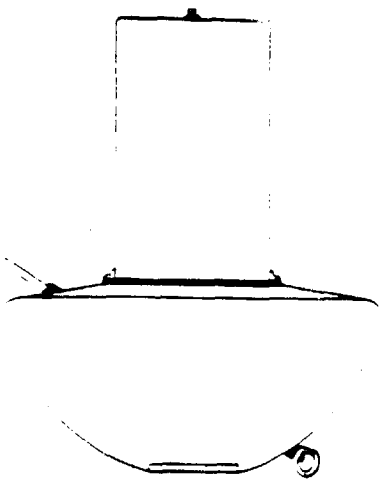
Buoy weight	85 lb
Buoy draft (no mooring)	4 ft-0 in.
Freeboard (no mooring)	8½ in.
Minimum freeboard	3 in.
Pounds per inch of immersion	22

Related Equipment

Mooring chain size	7/16 or ½ in.
Sinker size	500 lb

Operational Characteristics

Nominal visual range of daymark	.5 nmi
Radar range	.75 nmi
Maximum current	3 kn
Minimum mooring depth	5 ft
Maximum mooring depth	35 ft



Function. The FCPR buoy is designed and constructed for fast water locations where an unlighted CAN buoy is required. The hull portion of the buoy is foam filled.

Physical Characteristics

Buoy weight	161 lb
Buoy draft (no mooring)	3 in.
Freeboard (no mooring)	21 in.
Minimum freeboard	1 in.
Pounds per inch of immersion	29

Related Equipment

Mooring chain size	½ in.
Wire rope size	½ in.
Sinker size	500 lb or larger (depending on current)

Operational Characteristics

Nominal visual range of daymark	1 nmi
Radar range	.75 nmi
Maximum current	7 kn
Minimum mooring depth	3 ft
Maximum mooring depth	100 ft

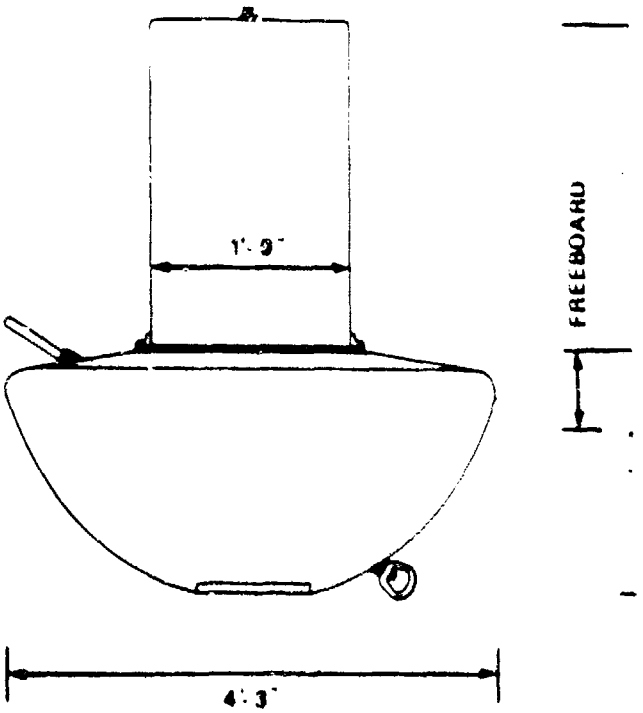
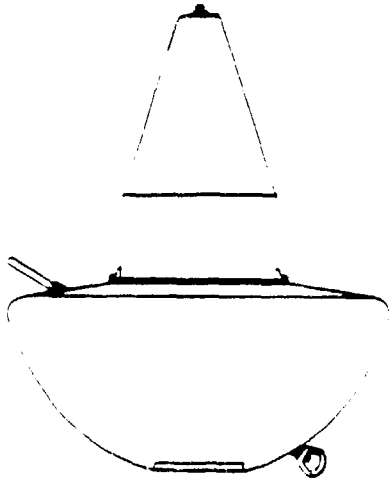


Figure 2-72. Dimensions of the FCPR.

Additional Data. Two sizes of fast water buoys were bought in quantity for evaluation. These buoys were called FCR3 and FCR4. The FCR3 buoy is the same size as the FCPR buoy. The FCR4 buoy has a hull that is 5 ft in diameter and a daymark that is somewhat larger than the FCR3 daymark.



Function. The FNPR buoy is designed and constructed for fast water locations where an unlighted NUN buoy is required. The hull portion of the buoy is foam filled.

Physical Characteristics

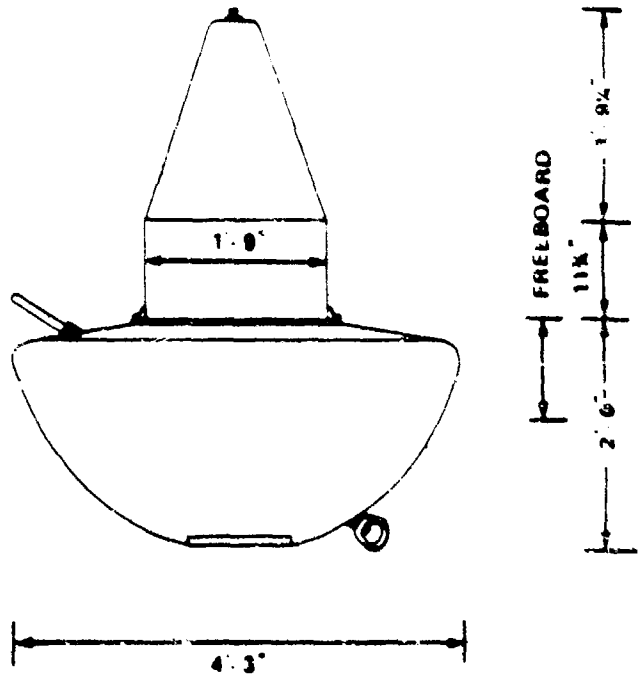
Buoy weight	161 lb
Buoy draft (no mooring)	3 in.
Freeboard (no mooring)	21 in.
Minimum freeboard	1 in.
Pounds per inch of immersion	29

Related Equipment

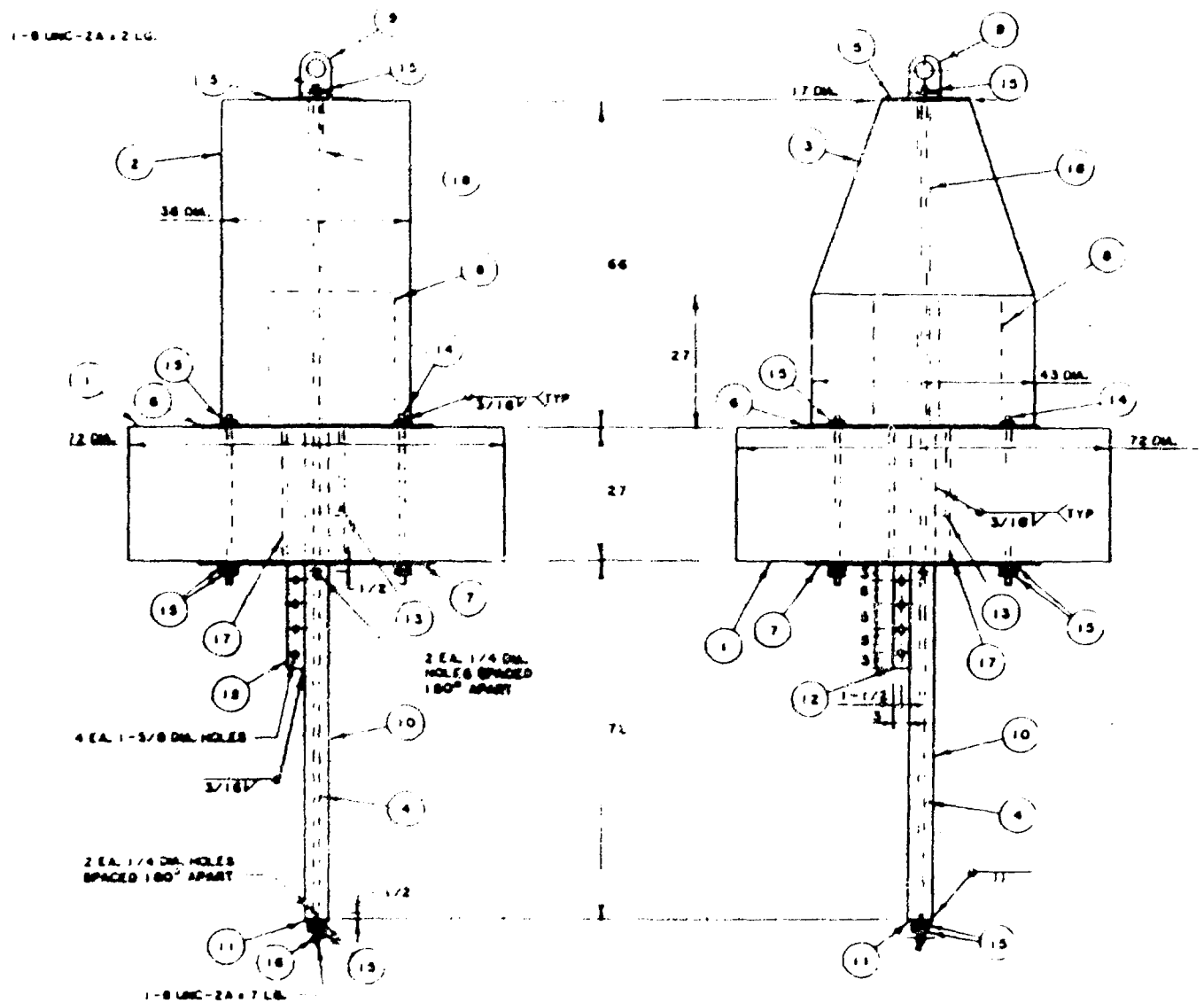
Mooring chain size	½ in.
Wire rope size	½ in.
Sinker size	500 lb or larger (depending on current)

Operational Characteristics

Nominal visual range of daymark	1 nmi
Radar range	.75 nmi
Maximum current	7 kn
Minimum mooring depth	3 ft
Maximum mooring depth	100 ft

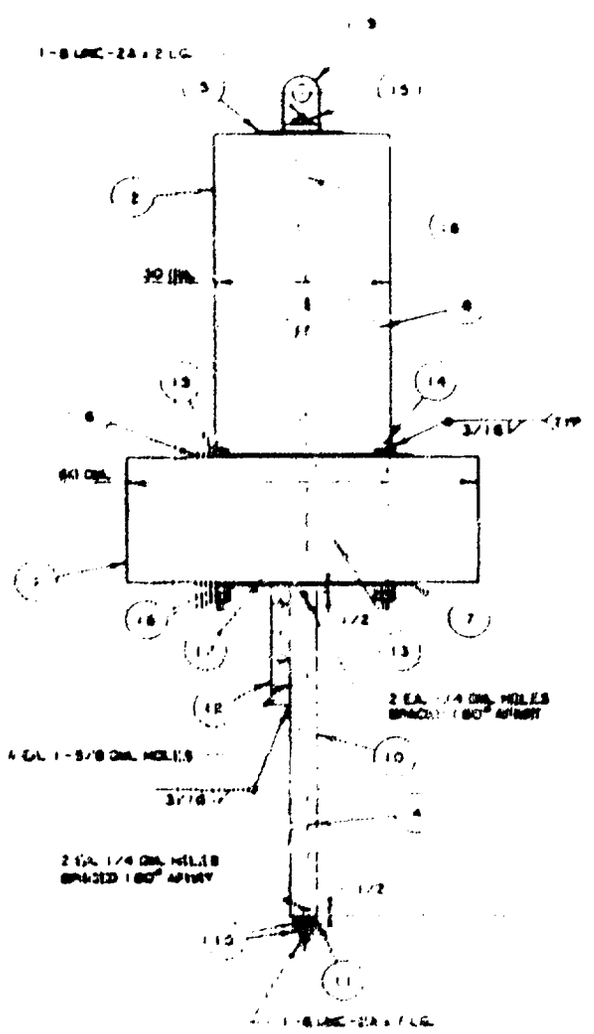


Additional Data. Two sizes of fast water buoys were bought in quantity for evaluation. These buoys were called FNR3 and FNR4. The FNR3 buoy is the same size as the FNPR buoy except that the daymark is slightly shorter. The FNR4 buoy has a hull that is 5 ft in diameter and a daymark that is somewhat larger than the FNR3 daymark.

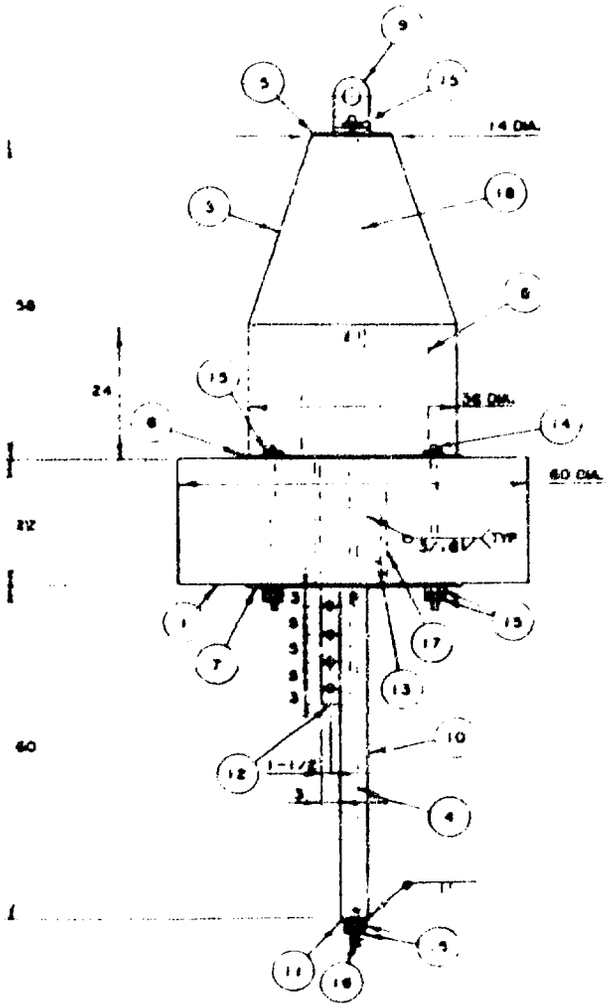

1 - 8 UNC - 2A x 2 LG.
36 DIA.
12 DIA.
3/16 TYP
2 EA. 1/4 DIA. HOLES SPACED 180° APART
4 EA. 1 - 5/8 DIA. HOLES
3/16
2 EA. 1/4 DIA. HOLES SPACED 180° APART
1/2
1 - 8 UNC - 2A x 7 LG.
66
27
27
7½
17 DIA.
43 DIA.
72 DIA.
3/16 TYP
1 - 1/2

2CFR

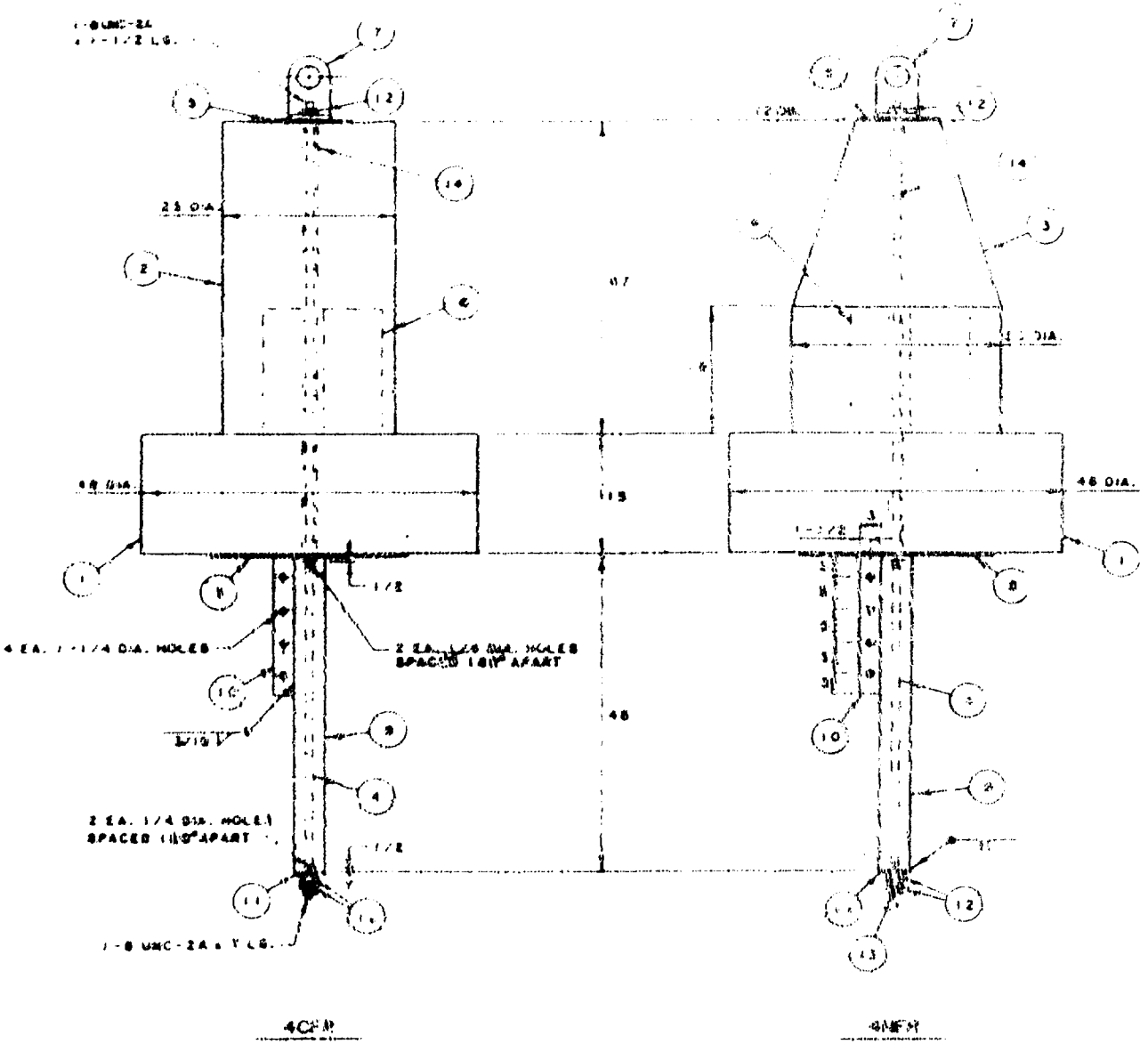
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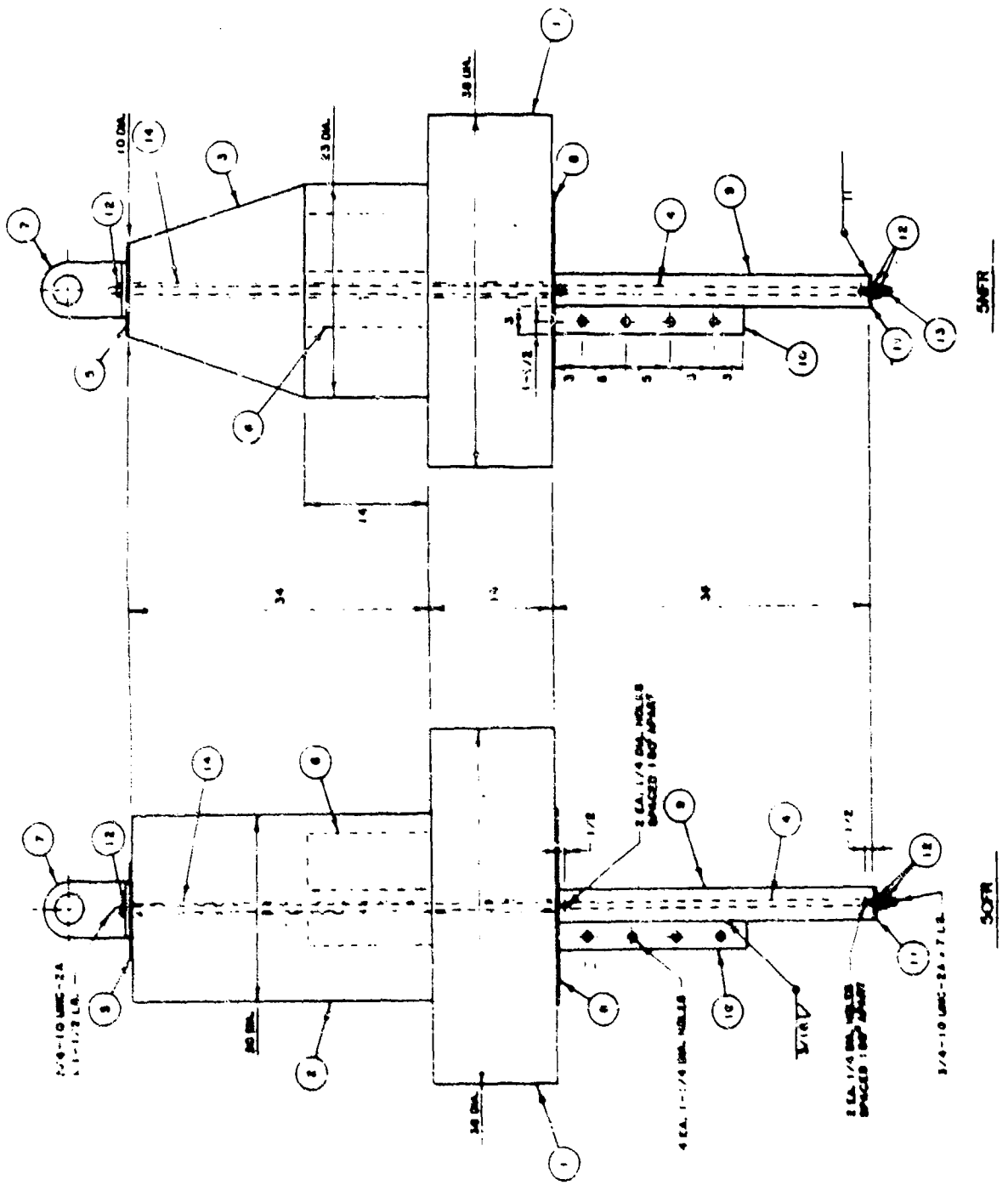


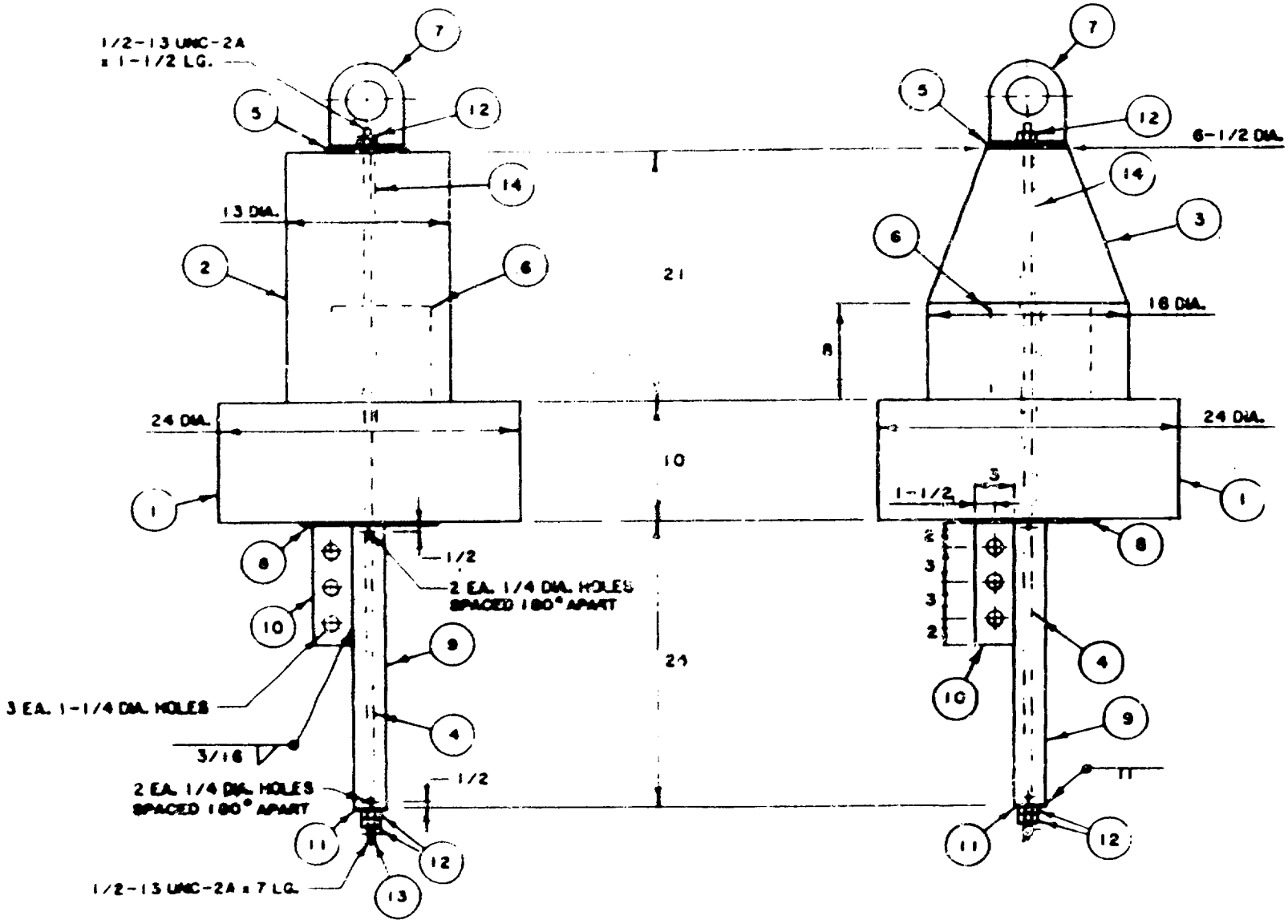
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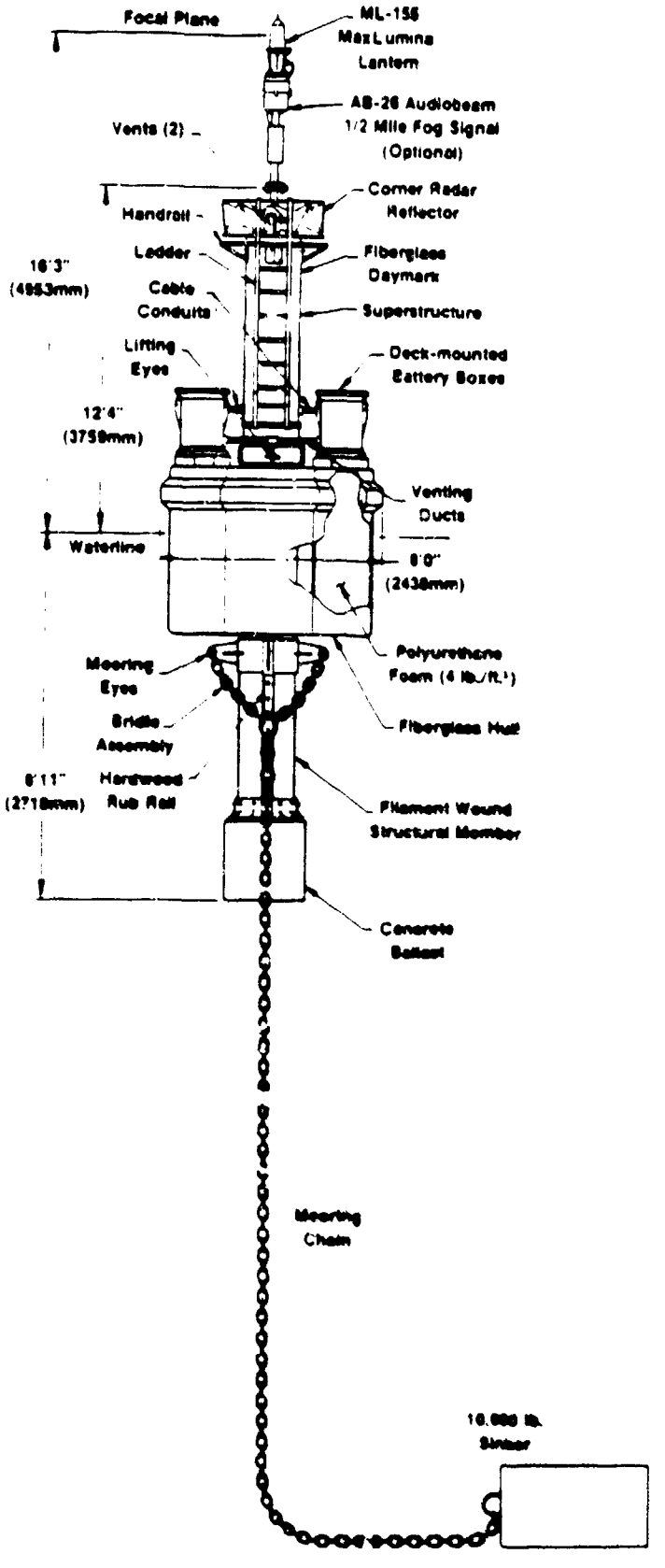
3NFR


4 EA. 1-1/4 DIA. HOLES
2 EA. 1/4 DIA. HOLES SPACED 1 3/8" APART
2 EA. 1/4 DIA. HOLES SPACED 1 3/8" APART
1-8 UNC-2A x 1" LG.
4.8 DIA.
4.8 DIA.
2.5 DIA.
1/2
1/2
4.7
1.5
4.8

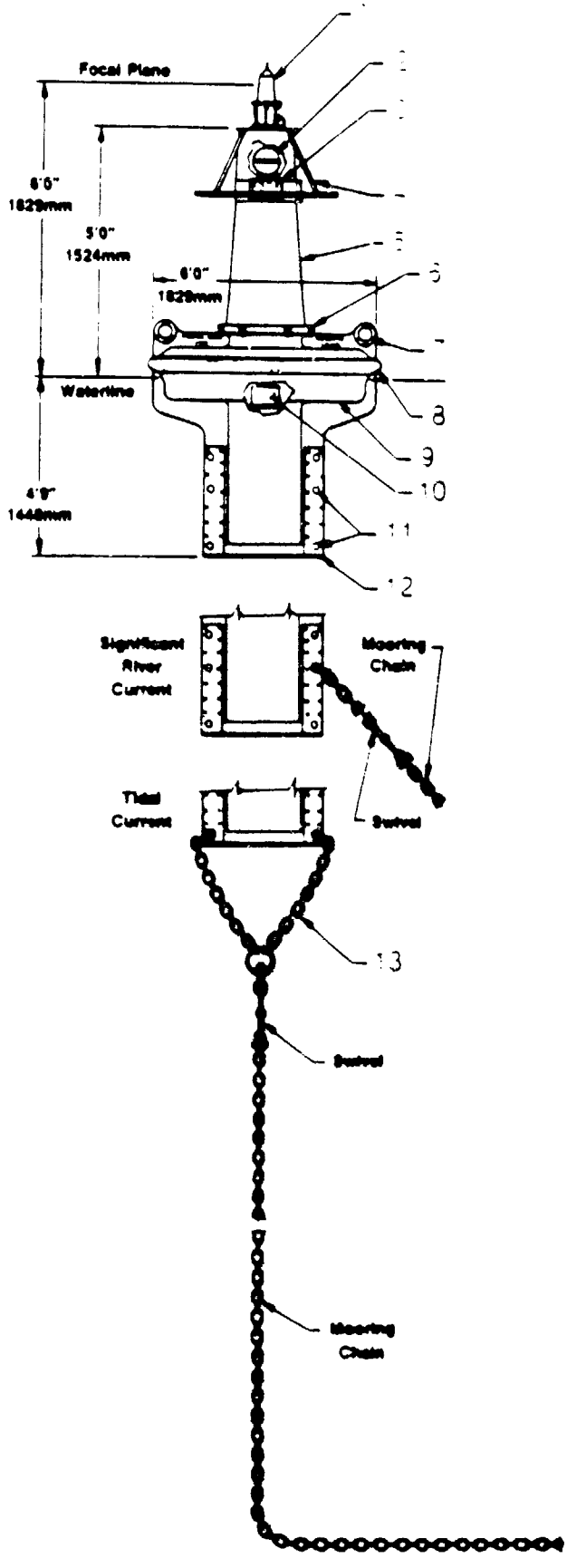



1/2-13 UNC-2A x 1-1/2 LG.
13 DIA.
24 DIA.
21
10
24
1/2
2 EA. 1/4 DIA. HOLES SPACED 180° APART
3 EA. 1-1/4 DIA. HOLES
3/16
2 EA. 1/4 DIA. HOLES SPACED 180° APART
1/2
1/2-13 UNC-2A x 7 LG.
6CFR
6-1/2 DIA.
18 DIA.
8
24 DIA.
1-1/2
3
3
3
2
6NFR

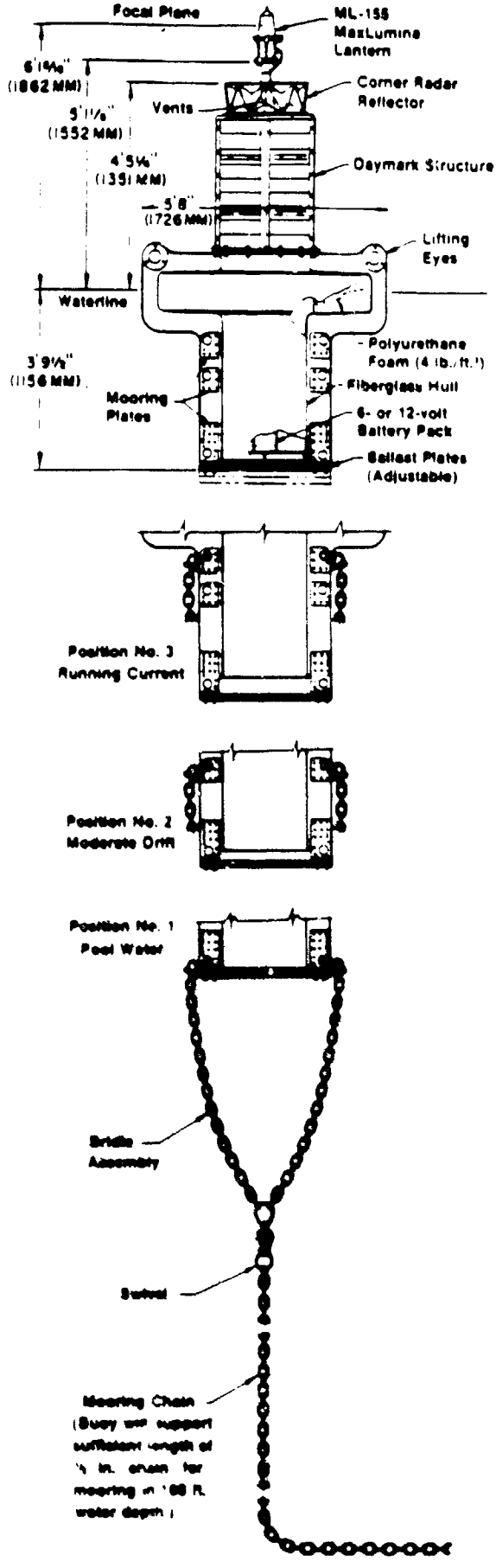
SB-826 Sentinel™ Series C



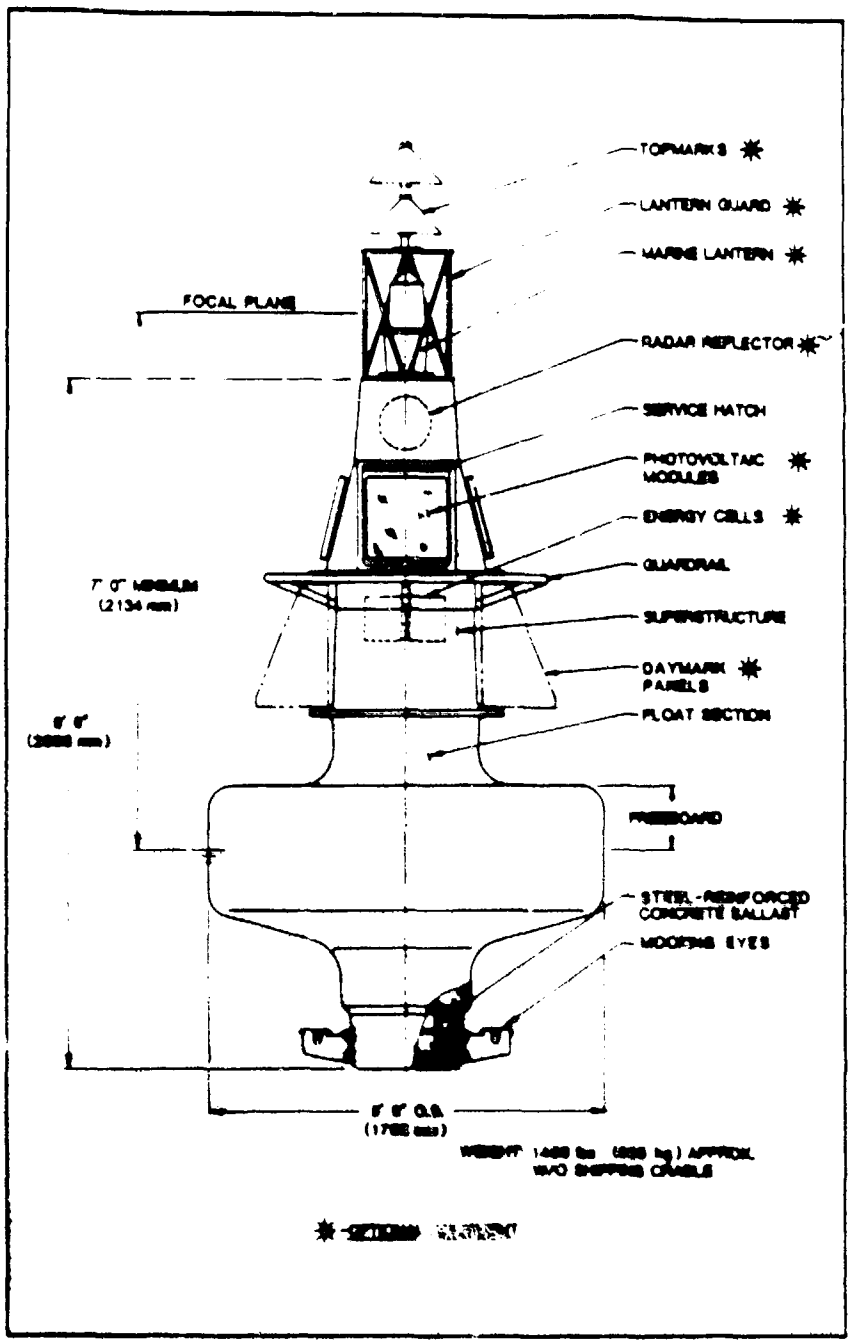
SB-612 Sentinel™



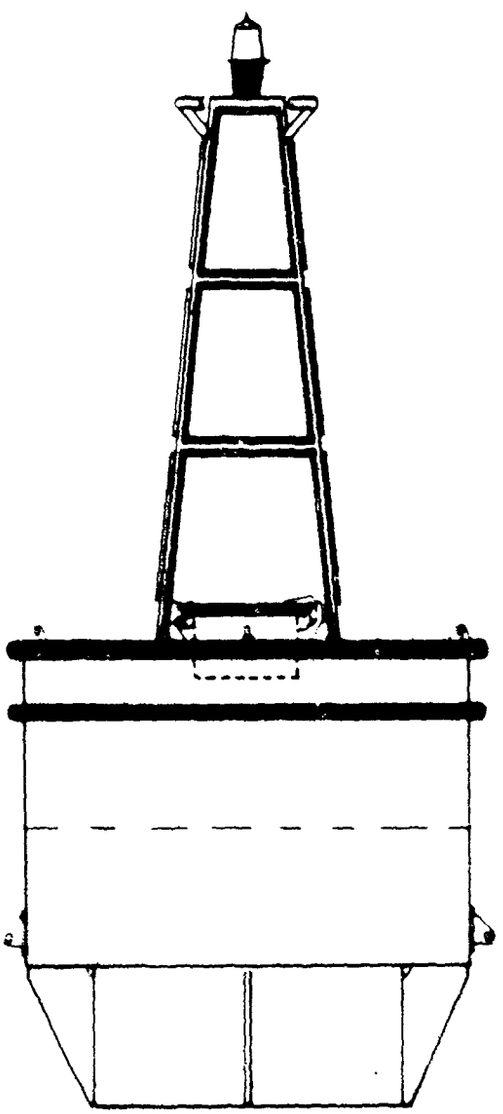
SB-510 Sentinel



SB-138 Sentinel™ Navigational Buoy

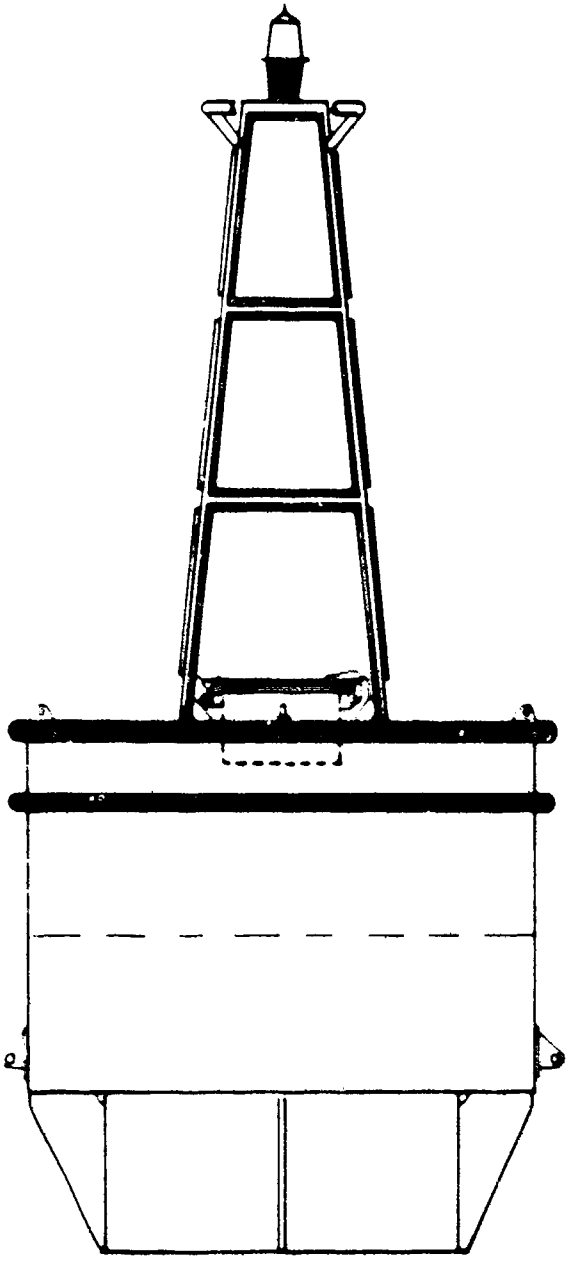


NAVIGATION BUOY SB2M

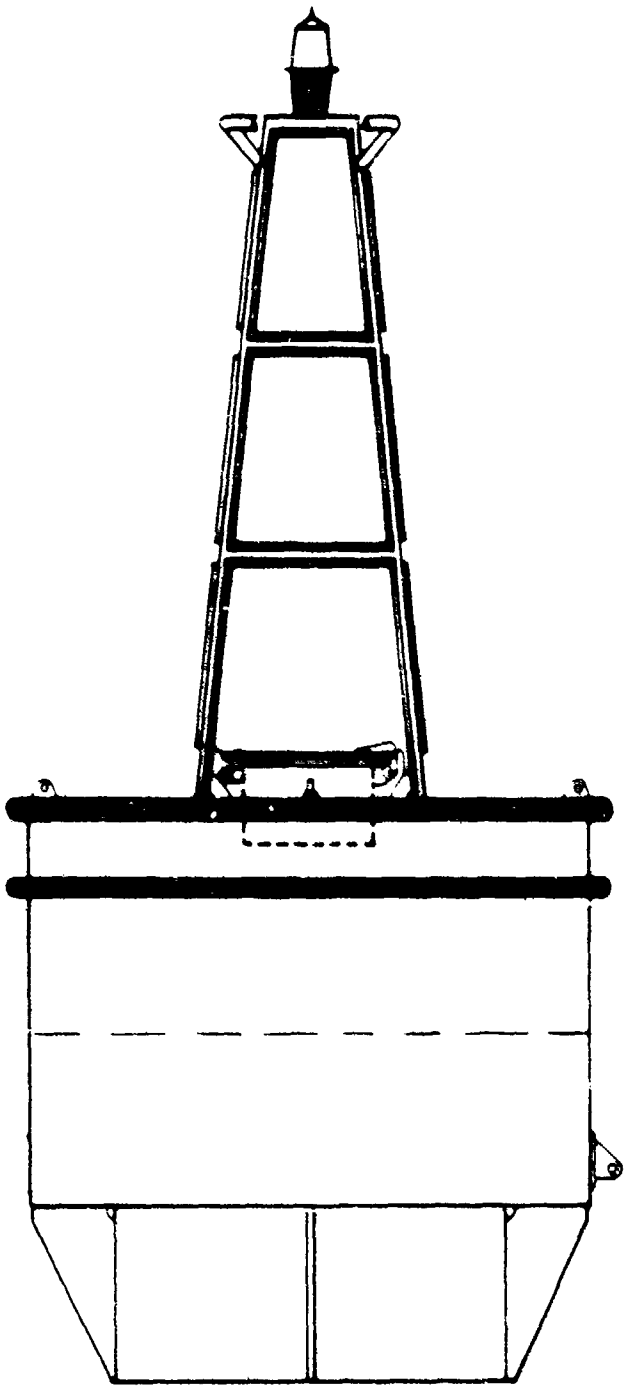


U.S.A. MFG. - 1-5

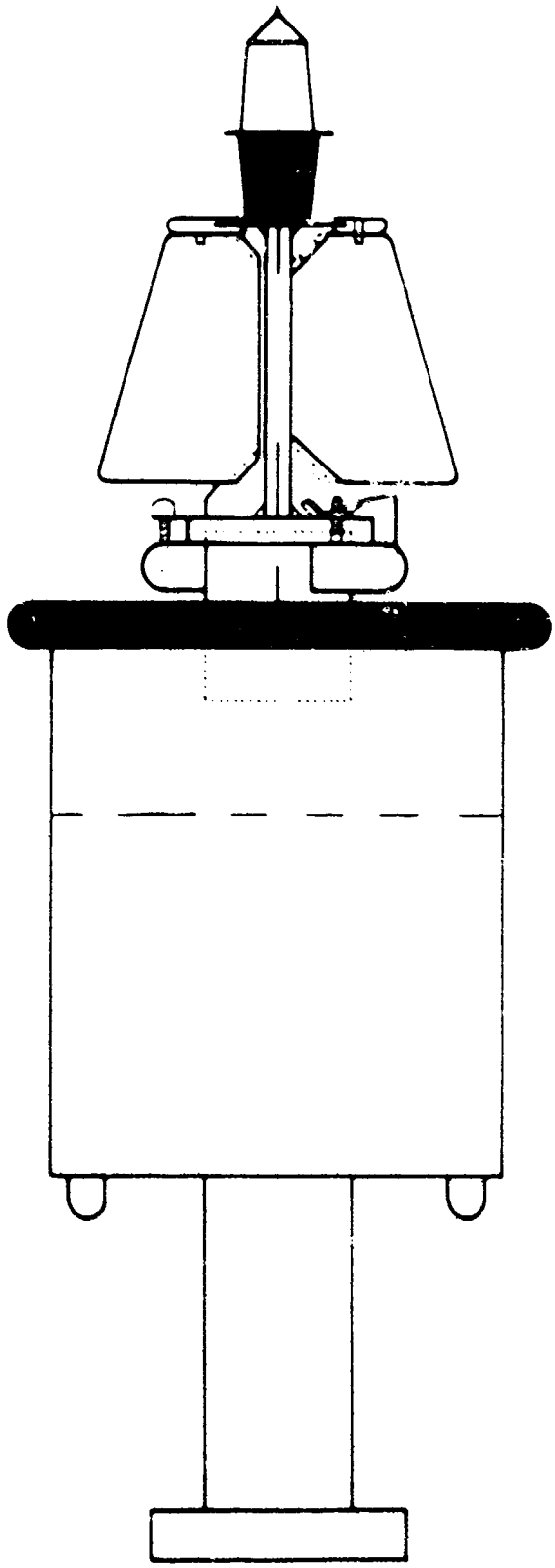
NAVIGATION BUOY SB2.5M



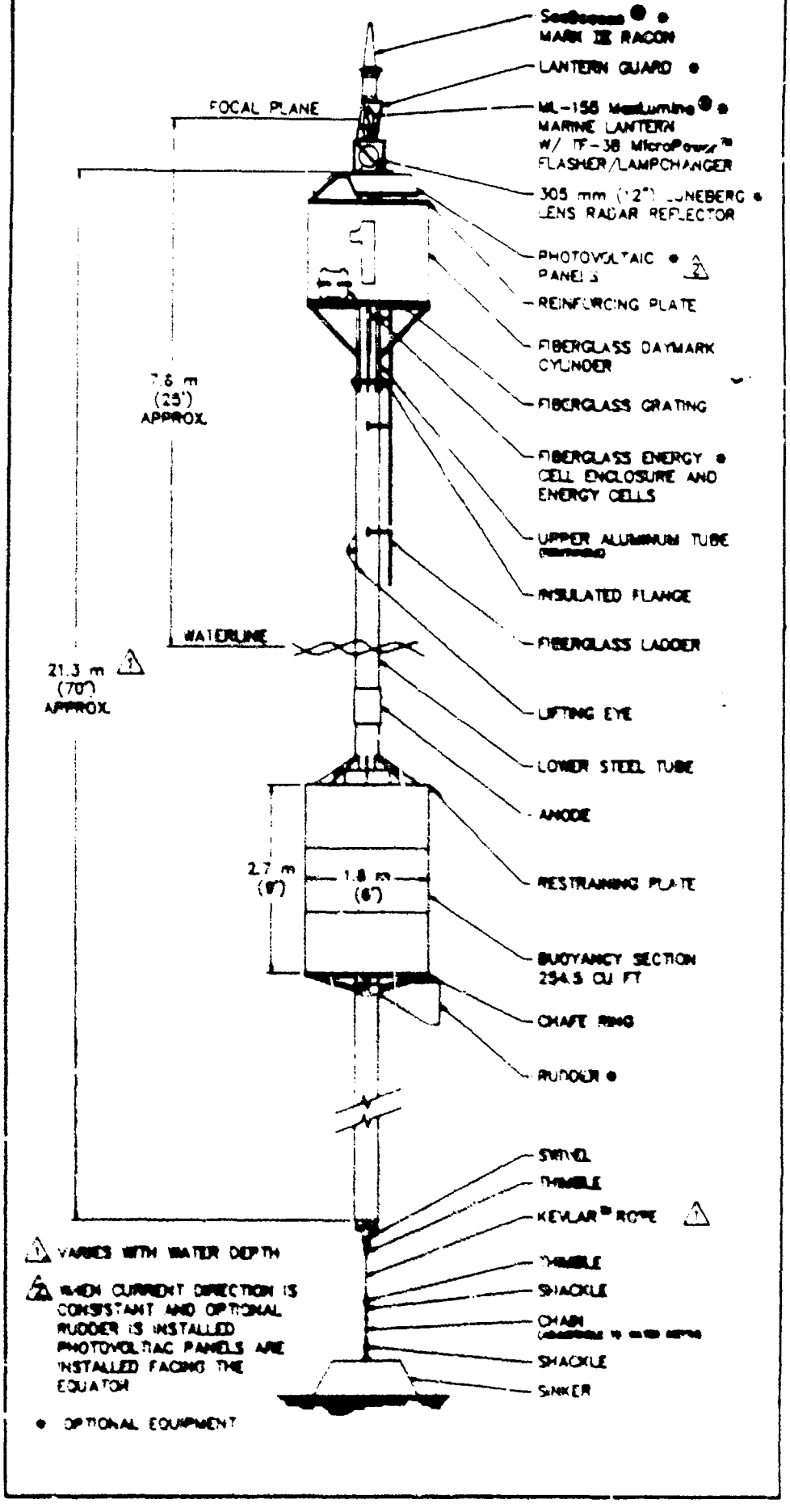
NAVIGATION BUOY SB3M



NAVIGATION BUOY SB1M

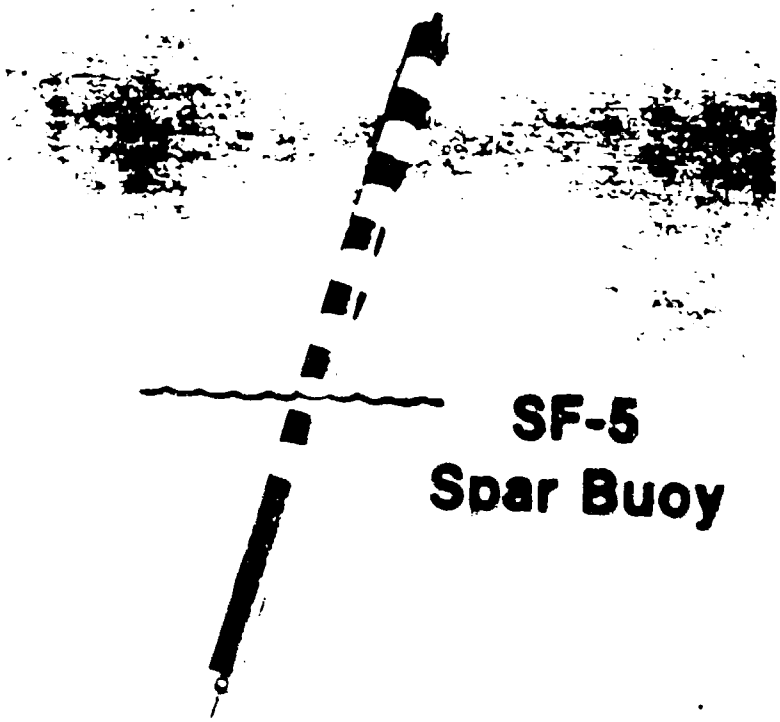


SMB-12 Sentinel™ Articulated Buoy



C-284

U.S.A. MFG. 1-9



SF-5
Spar Buoy

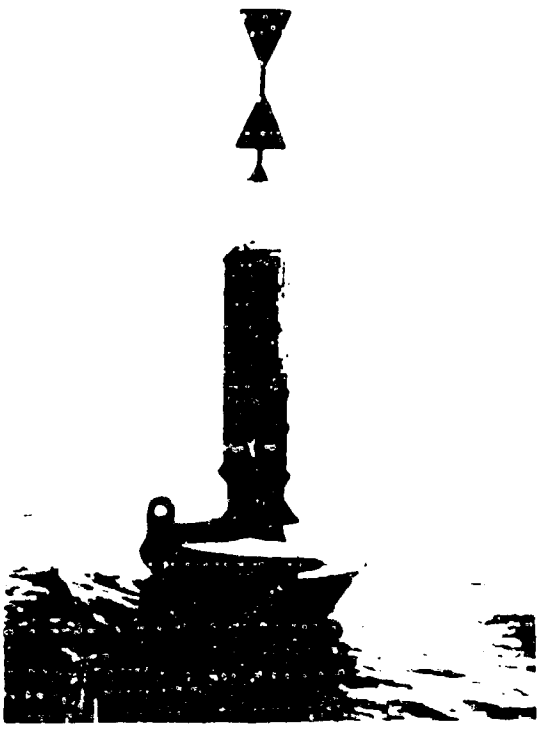


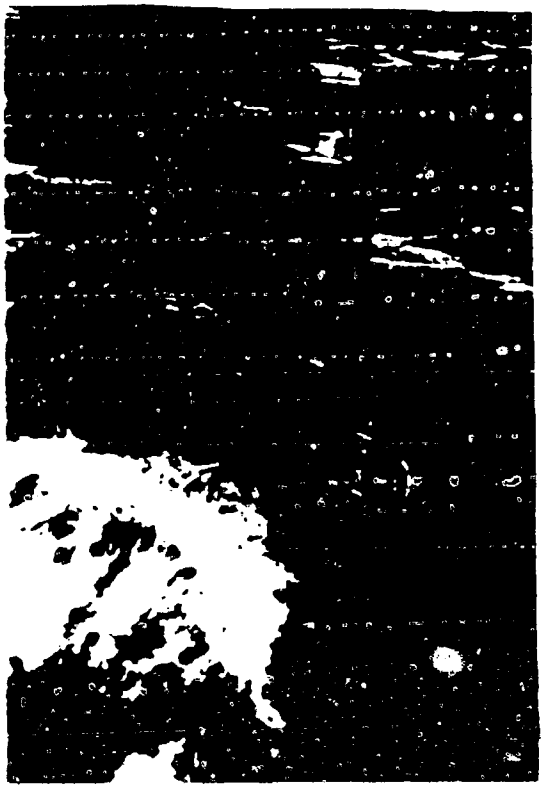
UF-210
Sphere Buoy

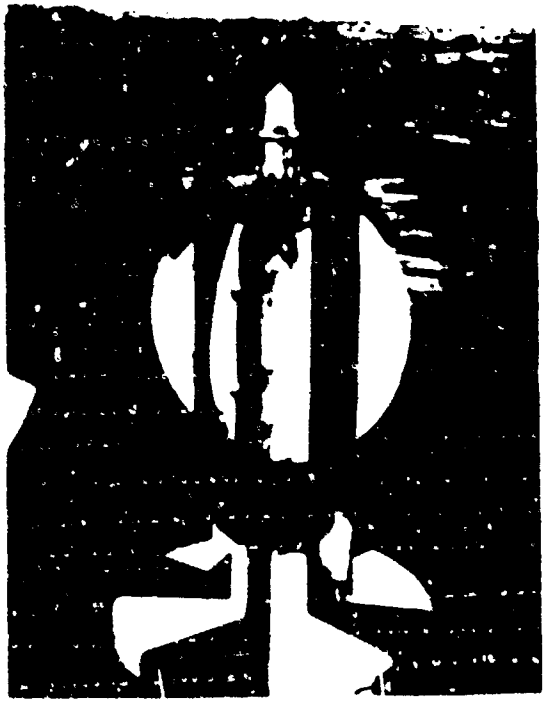
U.S.A. MFG. 1-11

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Buoys





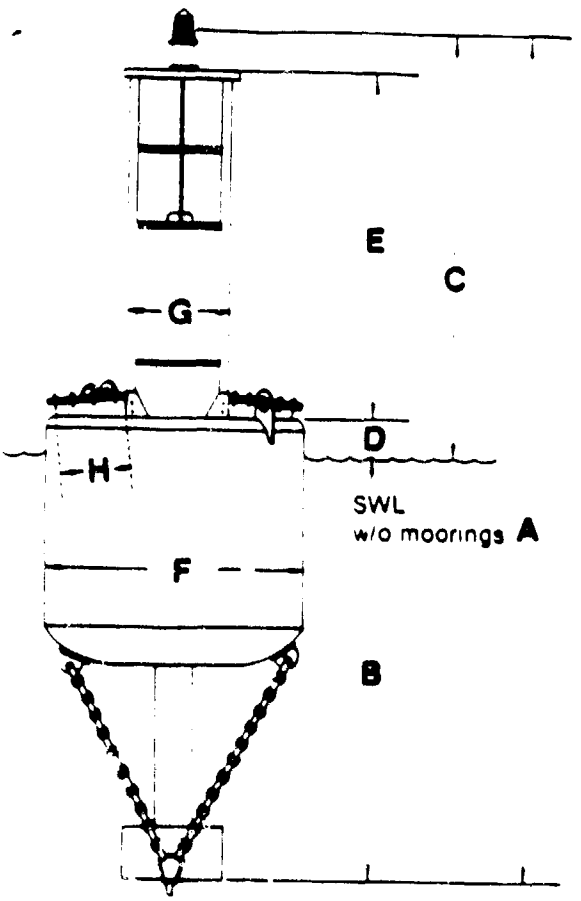




AUTOMATIC POWER, INC.

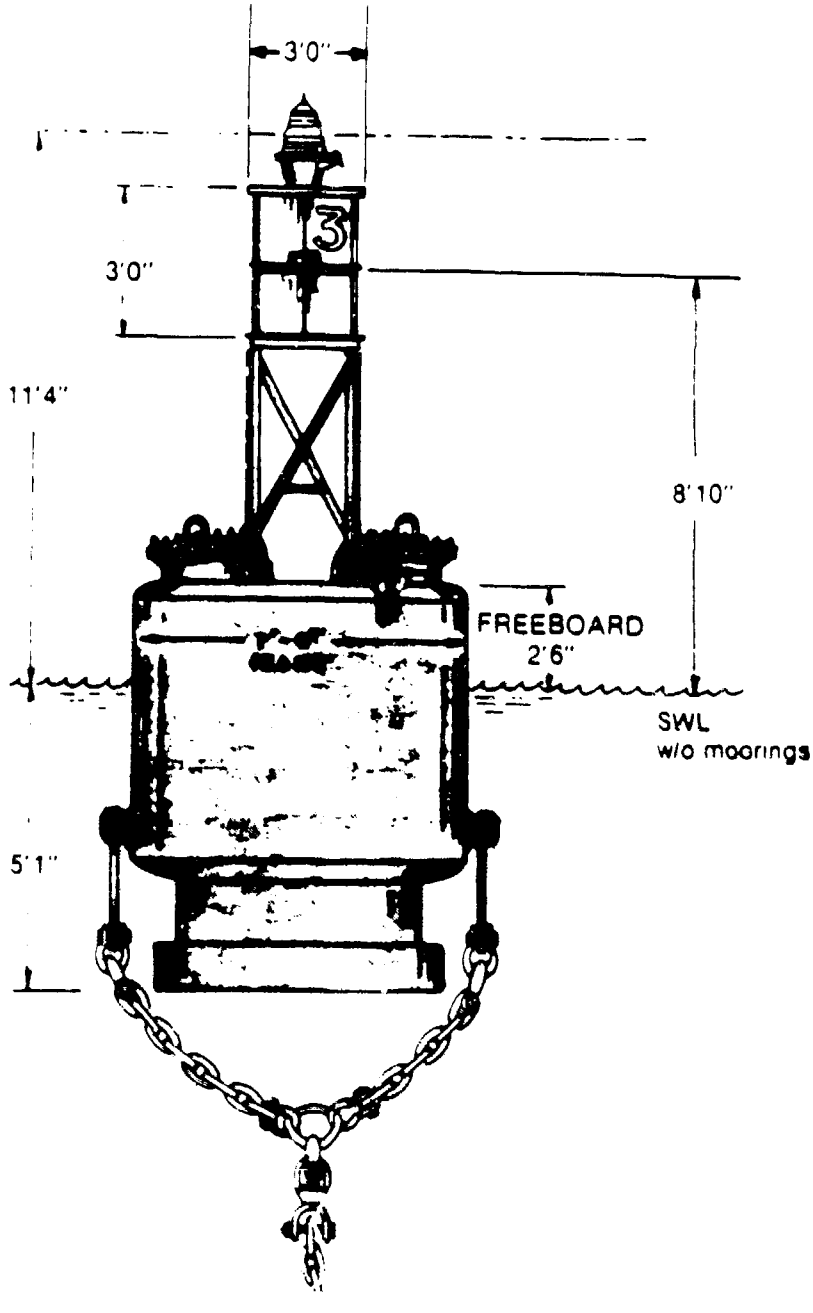
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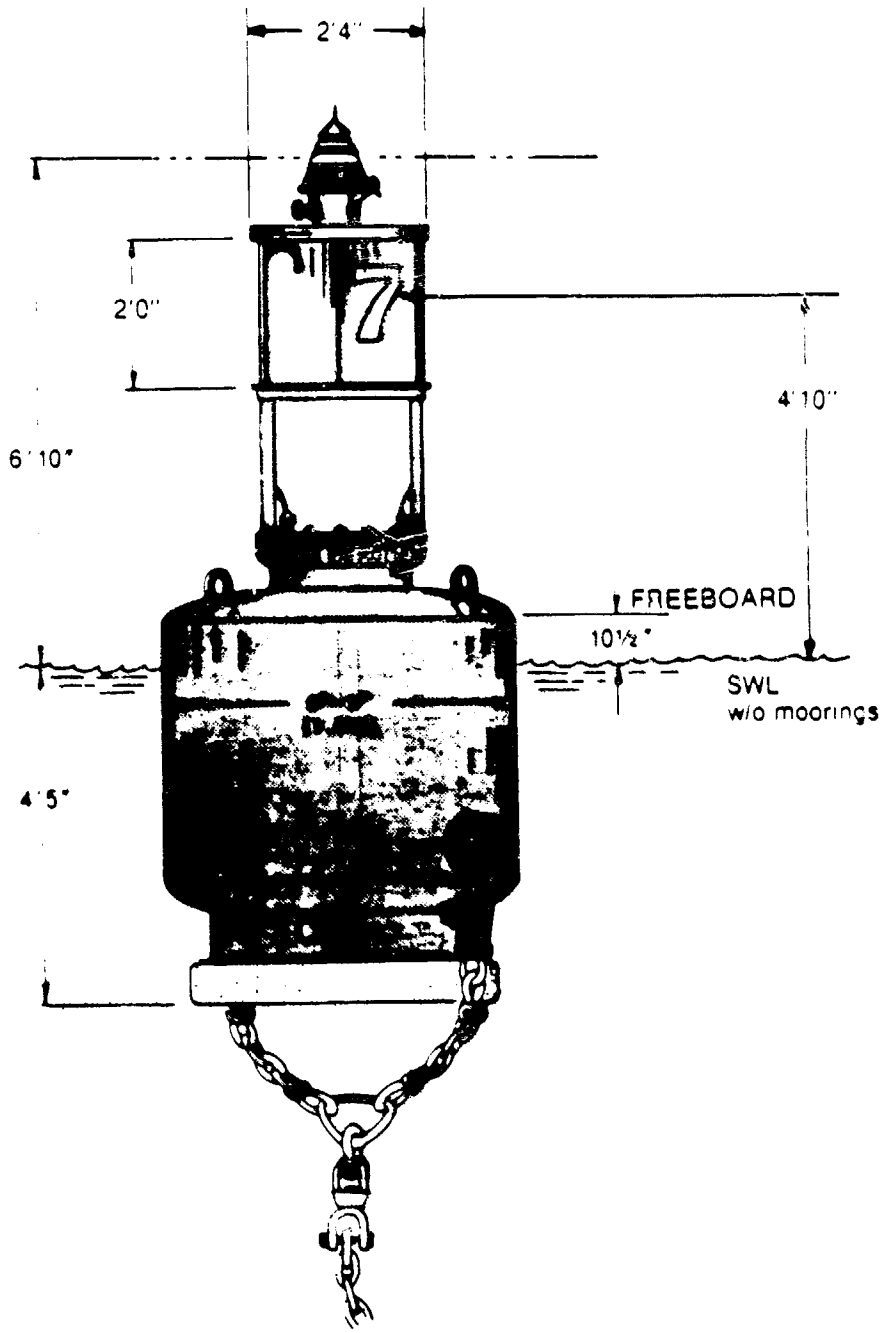


Specifications	BL-420	BL-826
Dimensions		
A	19'7"	26'0"
B	9'2"	10'11"
C	10'5"	15'1"
D	2'0"	2'9"
E	7'8"	11'8"
F	8'0"	8'0"
G	2'4"	3'8"
H	1'10"	2'0"

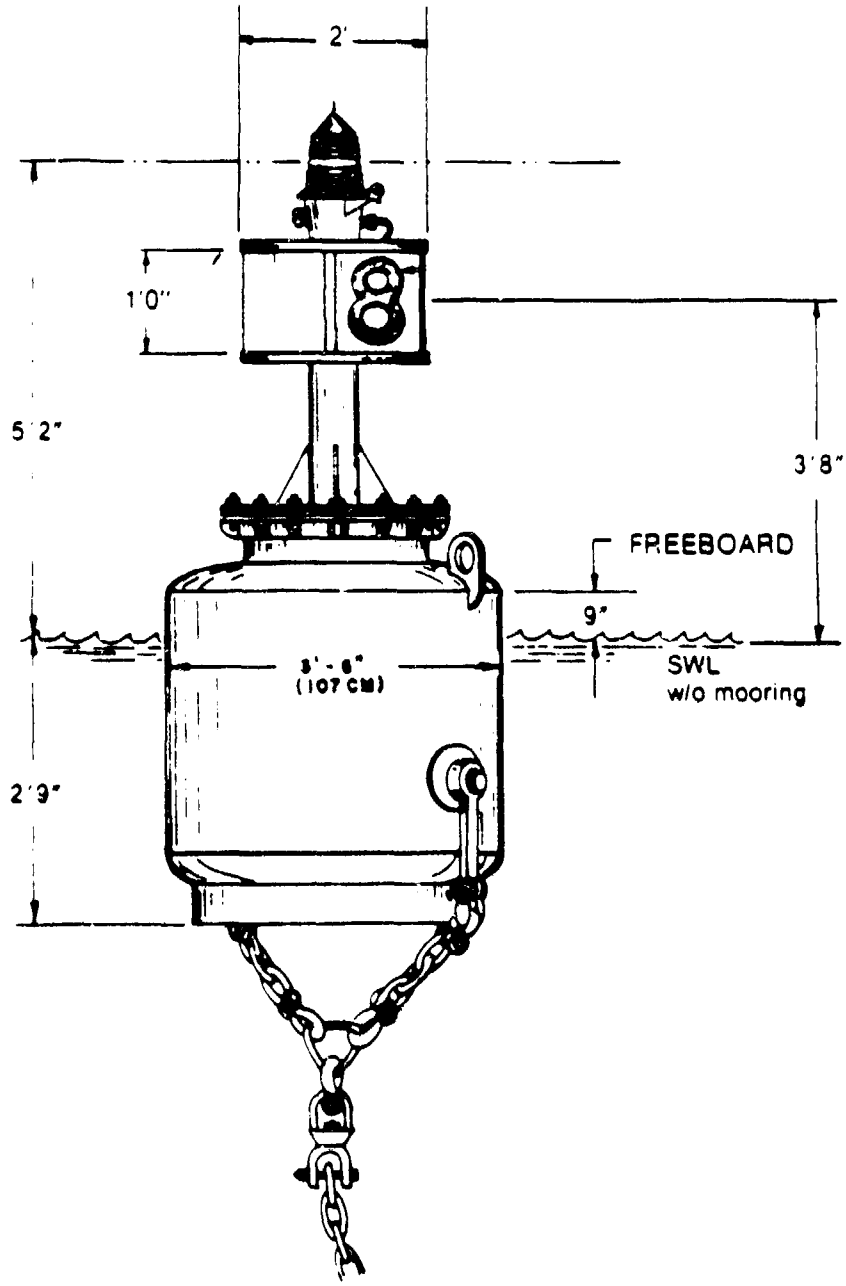
BL-717



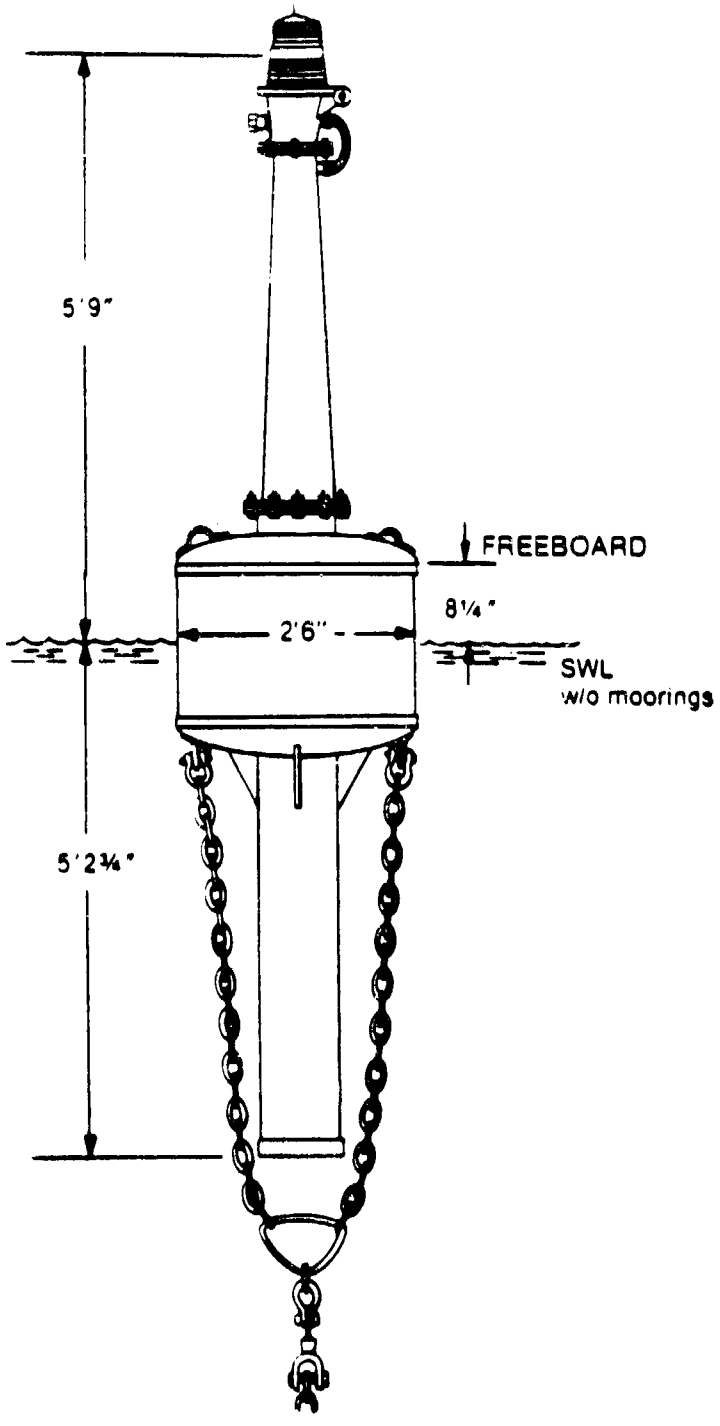
BL-511



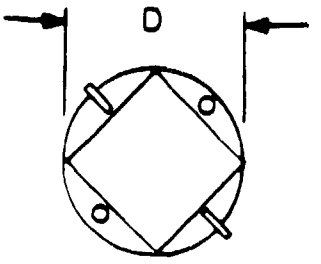
BL-358



BL-250

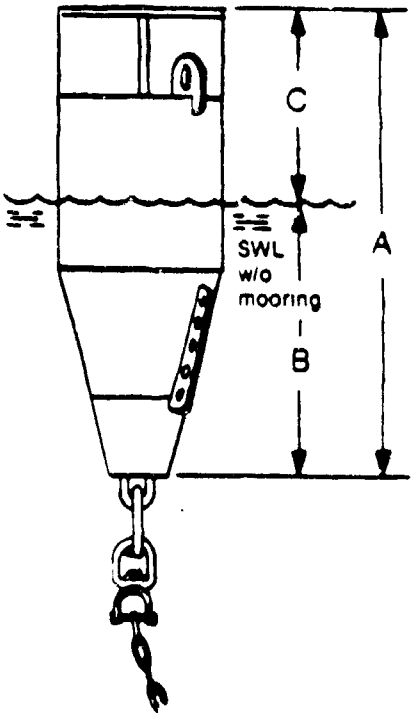


Unlighted Steel Buoys
Can Type

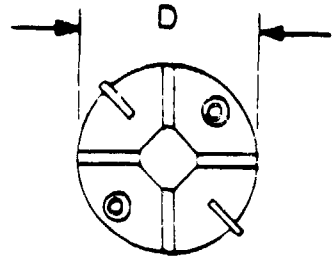


Buoy Classification
BC-3 — Third Class
BC-4 — Second Class
BC-5 — First Class

Specifications:	BC-3	BC-4	BC-5
Dimensions:			
A	8'0"	13'6"	18'3'
B	3'9"	6'0"	7'9"
C	4'3"	7'6"	10'6"
D	3'0"	4'0"	5'0"
Recommended Moorings			
Anchor, concrete	3,000 lbs.	4,000 lbs.	5,000 lbs.
Chain	¾"	1⅛"	1⅛"
Body Material	Steel	Steel	Steel
Day Mark	12¾ ft.²	30 ft²	52½ ft.²
Buoys can be filled with buoyant foam			
Weight less moorings	875 lbs.	2,565 lbs.	5,150 lbs.
Reserve buoyancy	1,254 lbs.	3,216 lbs.	7,560 lbs.
Pounds/inch Immersion	38 lbs./in.	67 lbs./in.	105 lbs./in.
Freeboard (to top of can)	33"	48"	72"

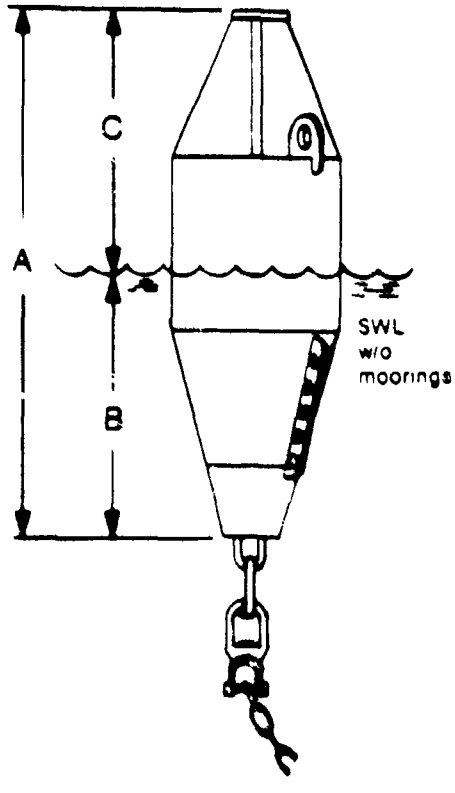


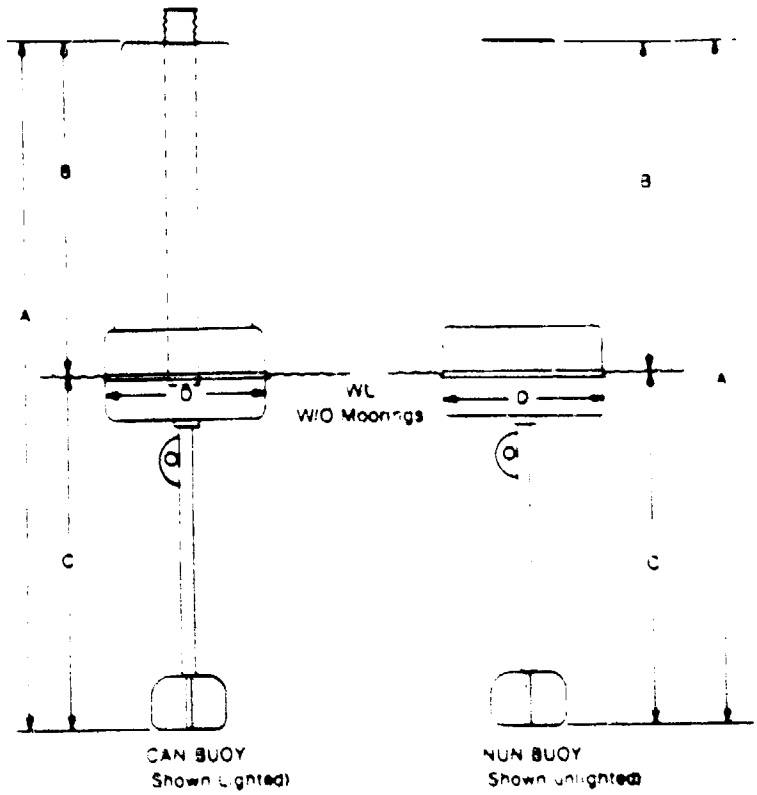
Unlighted Steel Buoys
Nun Type



Buoy Classification
BN-3 — Third Class
BN-4 — Second Class
BN-5 — First Class

Specifications:	BN-3	BN-4	BN-5
Dimensions:			
A	9'0"	14'6"	19'9"
B	3'9"	5'11"	7'6½"
C	5'3"	8'7"	12'2½"
D	3'0"	4'0"	5'0"
Recommended Moorings			
Anchor, concrete	3,000 lbs.	4,000 lbs.	5,000 lbs.
Chain	¾"	1⅛"	1⅛"
Body Material	Steel	Steel	Steel
Day Mark	13.25 ft.²	27½ ft²	49 ft.²
Buoys can be filled with buoyant foam			
Weight less moorings	865 lbs.	2,465 lbs.	4,875 lbs.
Reserve buoyancy	1,254 lbs.	3,283 lbs.	7,822 lbs
Pounds/inch immersion	38 lbs./in.	67 lbs./in.	105 lbs./in.
Freeboard (to top of can)	33"	49"	74½"



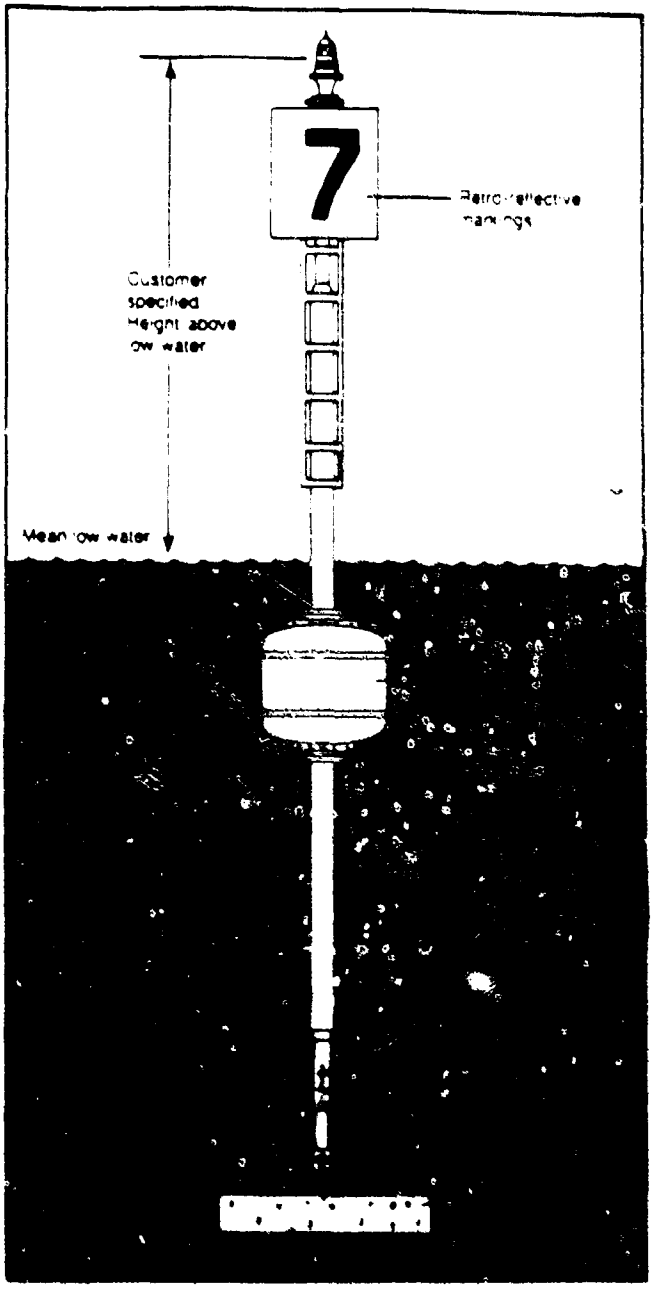


Can Buoys

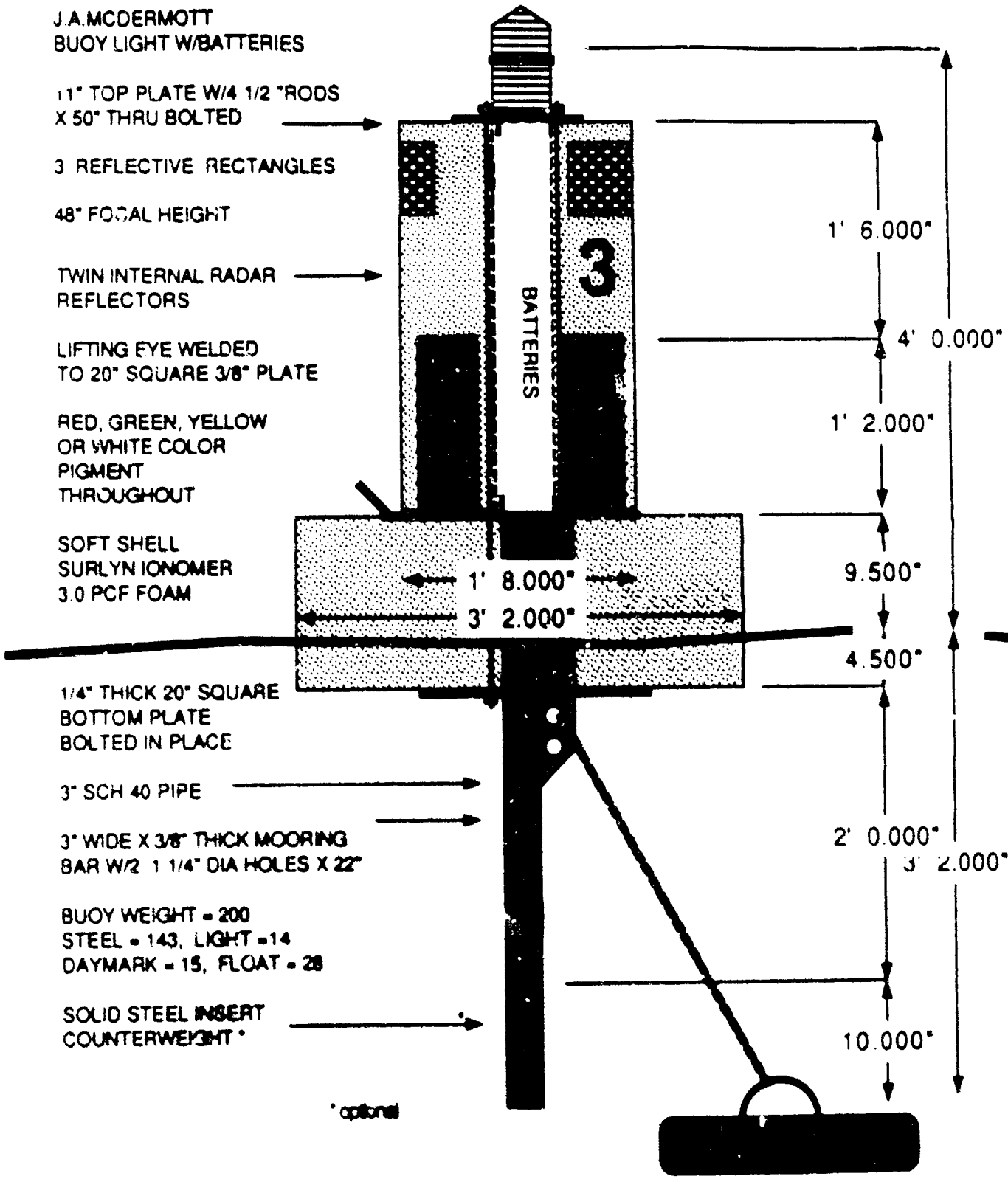
	BA-323C	BA-17C	BA-28C
Dimensions			
A	66"	80½"	88"
B	36"	38⅛"	44"
C	30"	42⅛"	44"
D	20"	20"	28"

Nun Buoys

Specifications	BA-323N	BA-17N	BA-28N
Dimensions			
A	66"	86½"	92"
B	36"	44½"	48"
C	30"	42"	44"
D	20"	20"	28"


7
Retro-reflective
markings
Customer
specified
Height above
low water
Mean low water

GILMAN SOFTLITE 5CFLR



U.S.A. MFG. 3-1

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"We tame the tough ones"

FLOATATION DEVICES CATALOG

URETHANE TECHNOLOGIES, Inc.

P. O. Box 616 • Port Allen, Louisiana 70767

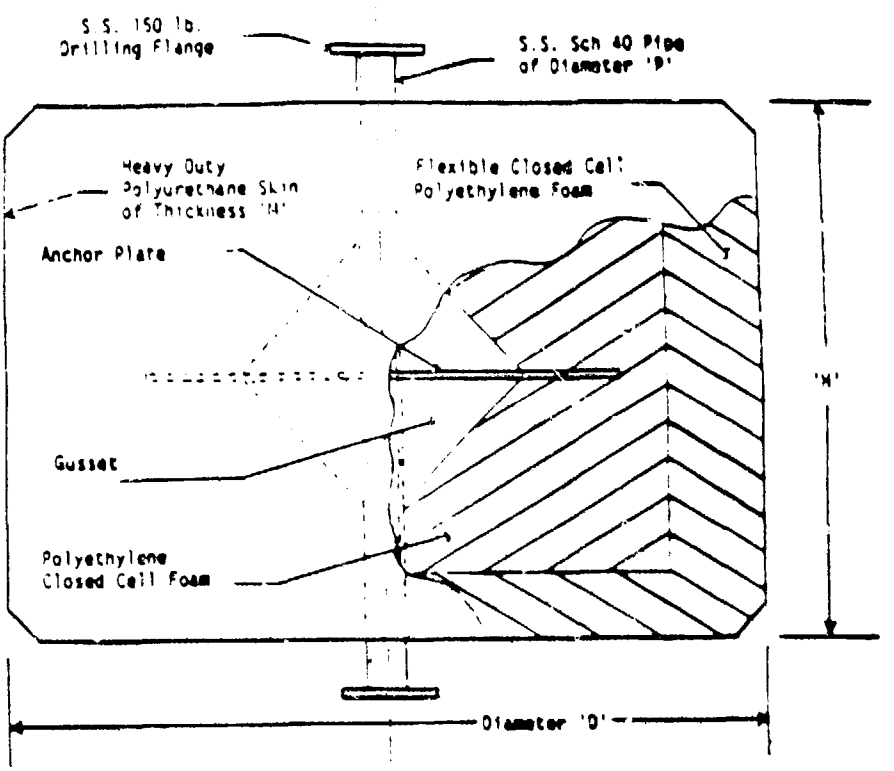
Telephone: (504) 346-8780

FAX: (504) 346-0104

An Affiliate of Lining Technologies, Inc

C-300

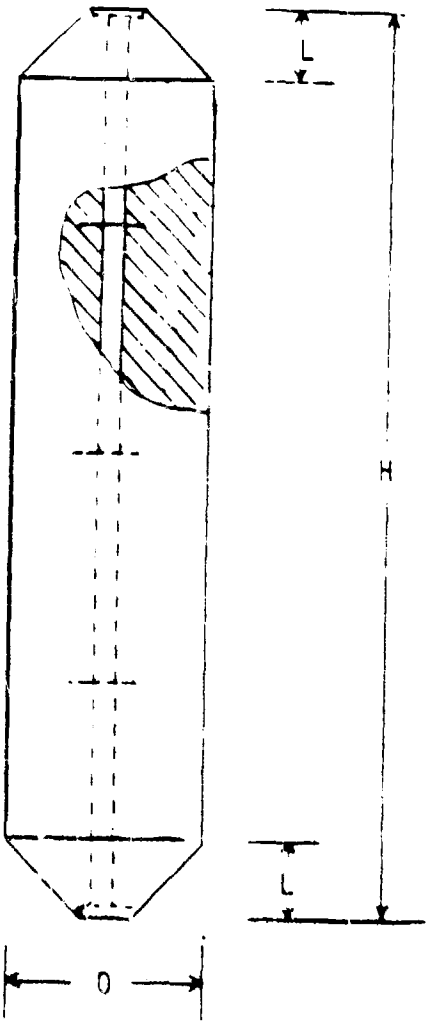
MOORING/MARKER BUOYS - MBP SERIES



Model Number	Diameter 'D'	Height 'H'	Pipe & Flange Size 'P'	Overall Height	Approx. Weight	Approx. Net Buoyancy
MBP24	24"	16"	1"	22"	40#	215#
MBP36	36"	24"	1½"	30"	115#	750#
MBP48	48"	32"	2"	39"	220#	1,825#
MBP60	60"	40"	3"	48"	410#	3,575#
MBP72	72"	48"	4"	57"	650#	6,250#
MBP96	96"	60"	6"	70"	1,225#	14,100#
MBP96X*	96"	96"	8"	108"	2,205#	22,500#

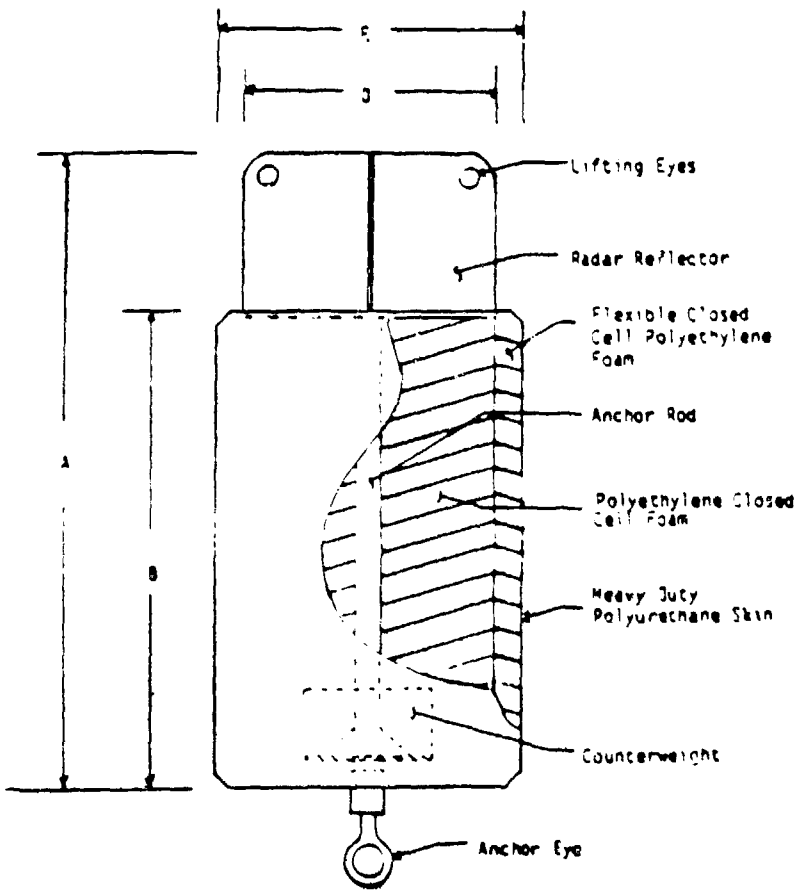
*Two Anchor Plates in a MBP96X.

REEF MARKER BUOYS - RM SERIES

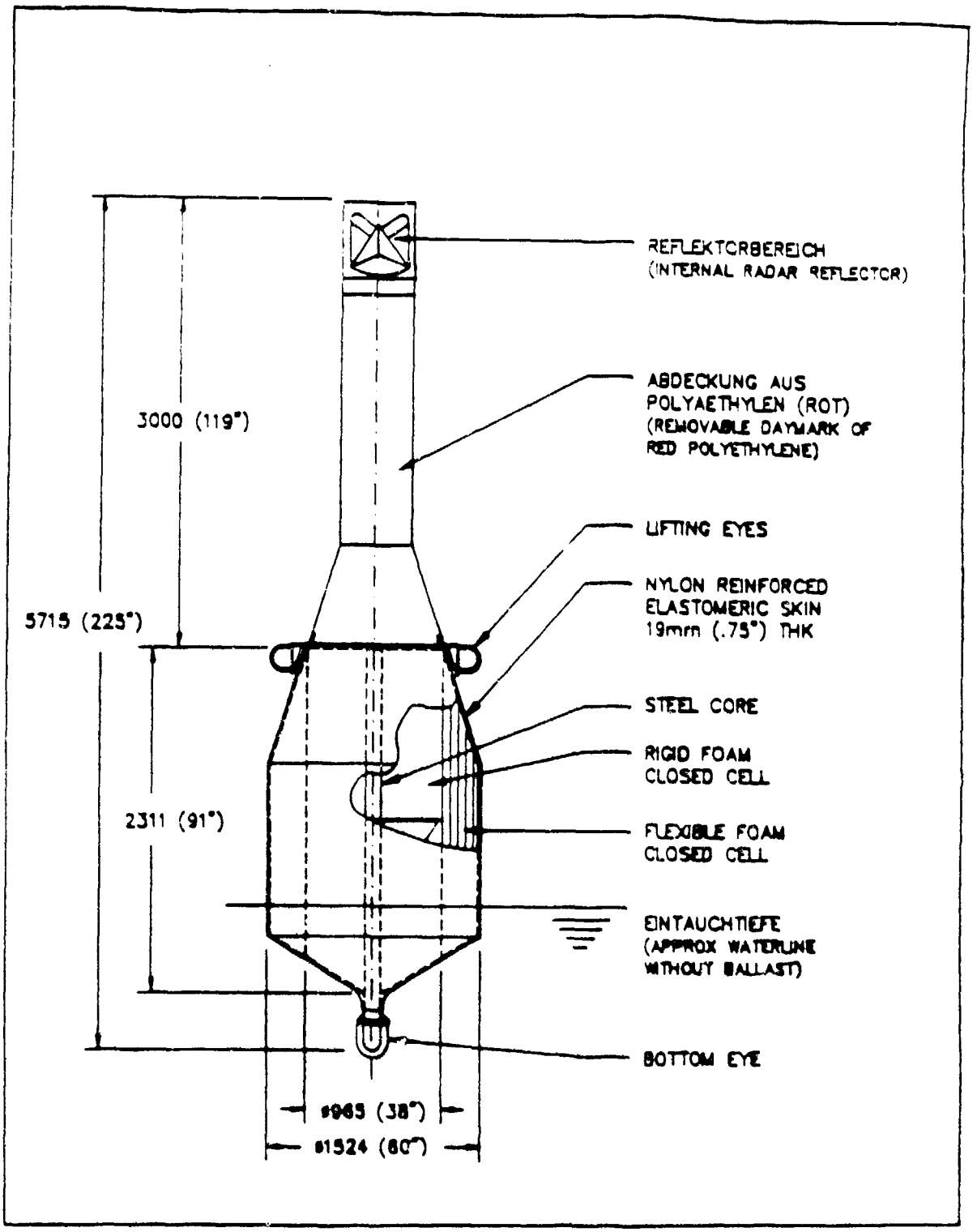


Model Number	Diameter 'D'	Height 'H'	Peg Length 'L'	Pipe and Flange Size	Skin Thickness	Approximate Net Wt.	Approximate Net Buoyancy
RM-12	12"	4'-6"	4"	3/4"	80 mil	25 lbs.	180 lbs.
RM-18	18"	6'-9"	7"	1"	125 mil	80 lbs.	605 lbs.
RM-24	24"	9'-0"	9"	2"	140 mil	180 lbs.	1450 lbs.
RM-30	30"	11'-3"	11½"	3"	160 mil	350 lbs.	2830 lbs.

MARKER BUOYS - CM SERIES



Item Number	'D' Diameter	'E' Diameter	'A' Height	'B' Height	Approx. Net Buoyancy	Approx. Weight
CM12	12"	10"	24"	18"	51 lbs.	22 lbs.
CM18	18"	15"	36"	27"	181 lbs.	67 lbs.
CM24	24"	20"	48"	36"	449 lbs.	139 lbs.
CM30	30"	26"	60"	45"	858 lbs.	290 lbs.


REFLEKTORBEREICH
(INTERNAL RADAR REFLECTOR)
ABDECKUNG AUS
POLYAETHYLEN (ROT)
(REMOVABLE DAYMARK OF
RED POLYETHYLENE)
LIFTING EYES
NYLON REINFORCED
ELASTOMERIC SKIN
19mm (.75") THK
STEEL CORE
RIGID FOAM
CLOSED CELL
FLEXIBLE FOAM
CLOSED CELL
EINTAUCHTIEFE
(APPROX WATERLINE
WITHOUT BALLAST)
BOTTOM EYE
3000 (119")
5715 (225")
2311 (91")
ø965 (38")
ø1524 (60")

USA MFG 5-1