

UNCLASSIFIED

SECURITY CLASSIFICATION OF THIS PAGE

AD-A261 345



DOCUMENTATION PAGE

 Form Approved
 OMB No 0704 0188
 Exp Date Jun 30 1986

 2b. DECLASSIFICATION/DOWNGRADING SCHEDULE
 N/A

 4. PERFORMING ORGANIZATION REPORT NUMBER(S)
 DOD POP HM TR/AYD 92-020

 6a. NAME OF PERFORMING ORGANIZATION
 Packaging Division

 6b. OFFICE SYMBOL
 (If applicable)
 SMCAR-AEP

 6c. ADDRESS (City, State, and ZIP Code)
 US Army ARDEC
 Picatinny Arsenal, NJ 07806-5000

 8a. NAME OF FUNDING/SPONSORING
 ORGANIZATION

 8b. OFFICE SYMBOL
 (If applicable)

8c. ADDRESS (City, State, and ZIP Code)

 1b. RESTRICTIVE MARKINGS
 None

 3. DISTRIBUTION/AVAILABILITY OF REPORT
 Distribution Statement A. Approved for
 public release; distribution is unlimited.

5. MONITORING ORGANIZATION REPORT NUMBER(S)

7a. NAME OF MONITORING ORGANIZATION

7b. ADDRESS (City, State, and ZIP Code)

9. PROCUREMENT INSTRUMENT IDENTIFICATION NUMBER

10. SOURCE OF FUNDING NUMBERS

 PROGRAM
 ELEMENT NO

 PROJECT
 NO

 TASK
 NO

 WORK UNIT
 ACCESSION NO

 11. TITLE (Include Security Classification)
 Performance-Oriented Packaging Testing of Fuze, Multi-option, M734 (Less Booster and Lead)
 for 60mm mortar, 120 fuzes per fiberboard box per drawing 9347415. (U)

 12. PERSONAL AUTHOR(S)
 Yuen H. Lam, Mechanical Engineer

 13a. TYPE OF REPORT
 Final

 13b. TIME COVERED
 FROM TO

 14. DATE OF REPORT (Year, Month, Day)
 93-02-10

 15. PAGE COUNT
 4

16. SUPPLEMENTARY NOTATION

17. COSATI CODES

FIELD	GROUP	SUB-GROUP

 18. SUBJECT TERMS (Continue on reverse if necessary and identify by block number)
 Performance Oriented Packaging (POP) Fuze, M734
 Fuze, M745 9347415

19. ABSTRACT (Continue on reverse if necessary and identify by block number)

This report contains test results conducted on the M734 Multi-option Fuze (Less Booster and Lead) for 60mm Mortar packaged in fiberboard container per drawing 9347415. The tests were performed in accordance with the requirements of 49 CFR part 107 subpart M (18.600 et. al.) The packaging is submitted for performance-oriented packaging certification.

93-04058



93 2 25 06 6

20. DISTRIBUTION/AVAILABILITY OF ABSTRACT

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21. ABSTRACT SECURITY CLASSIFICATION

UNCLASSIFIED

 22a. NAME OF RESPONSIBLE INDIVIDUAL
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 22b. TELEPHONE (Include Area Code)
 201-724-2228

 22c. OFFICE SYMBOL
 SMCAR-AEP

I. Report Number: DOD POP HM TR/AYD 92-020

II. Title: Performance Oriented Packaging (POP) testing of M734
Multi-Option Fuze (Less Booster and Lead), and M745
Point Detonating Fuze (Less Booster and Lead) for 60mm,
81mm, and 120mm Mortar Packed in a Fiberboard Container

Drawing Number: 9347415

Author: Yuen H. Lam

Performing Activity: ARDEC

Address: Department of the Army
Commander, U.S. Army Armament Research, Development
and Engineering Center
Picatinny Arsenal, N.J. 07806-5000
Attn: SMCAR-AEP

Date: February 1993

Distribution Statement A.

Approved for public release; distribution is unlimited.

1. Data:

Container:

Type: Box, Fiberboard
UN Code: 4G
Specification: PPP-B-636
Drawing Number: 9347415
Material: Fiberboard
Maximum net mass: 23.6 kg (52 lbs)
Dimensions: 53.5 cm X 32.5 cm X 21.3 cm
(21 1/16 in X 12 13/16 in X 8 3/8 in)
Gross Weight: 27.3 kg (60 lbs)

Product:

Name: Fuze, Multi-Option, M734 (Less Booster and Lead)
Drawing Number: 11723071
Cage Code: 19202
United Nations Proper Shipping Name: Fuzes, Detonating
United Nations Identification Number: 0410
United Nations Packaging Group: II
Physical State: Solid
Number of fuzes per Container: 120
National Stock Number (NSN): 1310-01-050-8898
DOD Identification Code: N288

Name: Fuze, Point Detonating, M745 (Less Booster and Lead)
Drawing Number: 11927103
Cage Code: 19200
United Nations Proper Shipping Name: Fuzes, Detonating
United Nations Identification Number: 0410
United Nations Packaging Group: II
Physical State: Solid
Number of fuzes per Container: 120
National Stock Number (NSN): 1390-01-259-0660
DOD Identification Code: N660

2. Reference Material:

- a. Federal Register, "49 CFR Part 107-179"
- b. United Nations, "Transport of Dangerous Goods"

3. Background:

This report details Performance Oriented Packaging (POP) tests performed on M734 Multi-Option Fuze (Less Booster and Lead) packed in a fiberboard container in accordance with drawing 9347415. Each fuze weighs approximately 0.41 lb. A package contains 120 fuzes. The POP tests were conducted using containers containing additional weights to insure container integrity. The weight of the packed out tested container was 70.5 lbs (32 kg). Tests were performed according to POP test regulations.

4. Test:

The following POP tests were performed at ambient temperature:

a. Vibration Test (178.608)

Procedure:

Two fiberboard containers were vibrated on a vibrating platform unrestrained for a one and half hour period. The double-amplitude (peak-to-peak displacement) was one inch and the frequency was 240 cycles per minute. The frequency was sufficient to allow the package to become completely airborne and enable a 1/16" piece of strapping material to be slid underneath the package during vibration.

Results:

After the tests, the fiberboard containers experienced no structural damage; there was no spillage of contents; the passing criterion was met.

b. Drop Test (178.603)

Procedure:

One of the packages that had been previously vibrated was reused for the five orientation drop tests: flat on the bottom, flat on the top, flat on the long side, flat on the short side, and on the corner. The height for all five drops was 4.0 ft (1.22 m).

Results:

There was no visible damage on the first four drops. On the fifth drop (on the corner), the impact corner received minor indentation. However, the container was still in a sound condition. All contents remained inside the container and the package was

capable of being handled without danger of spillage. The container exceeded the passing criteria of CFR 49 that required one new container to be subjected to one drop only.

c. Stacking Test (178.606)

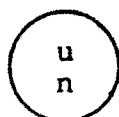
Procedure:

The fiberboard container that had been previously vibrated and dropped was reused for the stacking test. A dead load of 1,480 lbs was applied to the top of the container for a 24 hour period. This simulated a stack height of 16 ft (22 layers) of identical packages.

Results:

During the test, the container supported the load adequately. After the test, the container received a uniform compression of 1/8 of an inch. No structural damage was observed on the container after the test. The passing criterion was exceeded.

5. Based on the above POP testing, the following POP symbol has been applied to fiberboard containers in accordance with drawing 9347415.



4G/Y32/S/**
USA/DOD/AYD

Insert the last two digits
of year packed.

DTIC QUALITY INSPECTED 1

Accession For	
NTIS GRA&I	☒
DTIC TAB	☐
Unannounced	☐
Justification	
By	
Distribution/	
Availability Codes	
Dist	Avail and/or Special
A-1	