

**A Semi-Annual Technical Report  
February 1, 1995 - July 31, 1995**

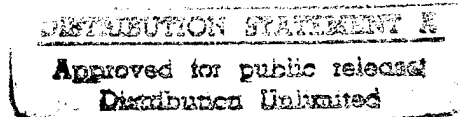
**ANALYSIS AND CHARACTERIZATION OF GaN BASED  
MATERIALS AND DEVICES**

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**SEAS Report No. UVA/525497/EE96/101  
August 1995**

**DEPARTMENT OF ELECTRICAL ENGINEERING**

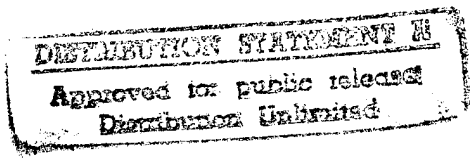
**19960415 031**

**REPORT DOCUMENTATION PAGE**

*Form Approved*  
**OMB No. 0704-0188**

Public reporting burden for this collection of information is estimated to average 1 hour per response, including the time for reviewing instructions, searching existing data sources, gathering and maintaining the data needed, and completing and reviewing the collection of information. Send comments regarding this burden estimate or any other aspect of this collection of information, including suggestions for reducing this burden, to Washington Headquarters Services, Directorate for Information Operations and Reports, 1215 Jefferson Davis Highway, Suite 1294, Arlington, VA 22202-4302, and to the Office of Management and Budget, Paperwork Reduction Project (0704-0188), Washington, DC 20503.

1. AGENCY USE ONLY (Leave blank)		2. REPORT DATE July 1995	3. REPORT TYPE AND DATES COVERED Semi-annual Technical 2/1/95 - 7/31/95
4. TITLE AND SUBTITLE Analysis and Characterization of GaN Based Materials and Devices		5. FUNDING NUMBERS Grant No. N00014-94-1-1011	
6. AUTHORS(S) Michael Shur, John Marshall Money Professor			
7. PERFORMING ORGANIZATION NAMES(S) AND ADDRESS(ES) University of Virginia Department of Electrical Engineering School of Engineering and Applied Science Thornton Hall Charlottesville, VA 22903-2442		8. PERFORMING ORGANIZATION REPORT NUMBER UVA/525497/EE96/101	
9. SPONSORING/MONITORING AGENCY NAMES(S) AND ADDRESS(ES) Office of Naval Research 800 North Quincy Street Arlington, VA 22217-5660		10. SPONSORING/MONITORING AGENCY REPORT NUMBER	
11. SUPPLEMENTARY NOTES			
12a. DISTRIBUTION/AVAILABILITY STATEMENT <i>Unlimited</i>		12b. DISTRIBUTION CODE	
13. ABSTRACT (Maximum 200 words)  We calculated the elastic strain relaxation in wurtzite GaN-A1N-GaN semiconductor-insulator-semiconductor (SIS structures, Elastic strain tensor components, elastic energy, the density of the misfit dislocations, and the other parameters of the system were obtained as functions of the A1N layer thickness. Theoretical values of the elastic strain relaxation are in satisfactory agreement with experimental data extracted from capacitance-voltage characteristics of GaN-A1N-Gun SIS structures.			
14. SUBJECT TERMS gallium nitride, aluminum nitride, semiconductor-insulator-semiconductor structures, elastic strain relaxation, misfit dislocations		15. NUMBER OF PAGES 4	
		16. PRICE CODE	
17. SECURITY CLASSIFICATION OF REPORT Unclassified	18. SECURITY CLASSIFICATION OF THIS PAGE Unclassified	19. SECURITY CLASSIFICATION OF ABSTRACT Unclassified	20. LIMITATION OF ABSTRACT Unlimited



We calculated the elastic strain relaxation in wurtzite GaN-AlN-GaN semiconductor-insulator-semiconductor (SIS) structures.<sup>1</sup> Elastic strain tensor components, elastic energy, the density of the misfit dislocations, and the other parameters of the system were obtained as functions of the AlN layer thickness. Theoretical values of the elastic strain relaxation are in satisfactory agreement with experimental data extracted from the capacitance-voltage (C-V) characteristics of GaN-AlN-GaN SIS structures.<sup>2</sup> The calculated value of the starting point for the generation of dislocations is in agreement both with our experimental data and with the data<sup>3</sup> obtained for GaN/AlN superlattices.

In Fig. 1, we plotted the relative deformation along the interface as a function of  $L$  calculated by considering the minimum of the energy of the system.<sup>1</sup>

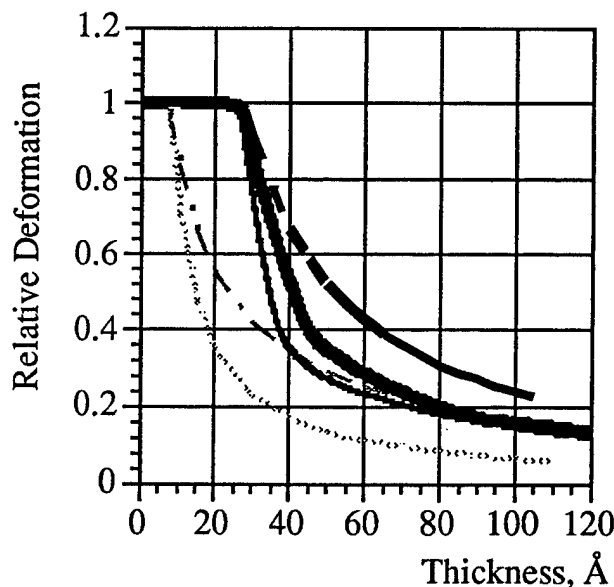


Fig. 1. Relative deformation along the interface as a function of AlN film thickness.

Calculations: three  $\langle 11\bar{2}0 \rangle$  slip systems (thick solid line), two slip systems in the perpendicular directions (thin solid line), Ref. 5 (dashed-dotted line), Ref. 4 (dotted line). The experimental data extracted from the capacitance-voltage measurements (dashed line).

In this figure, we presented our theoretical results for the SIS structure with three

<sup>1</sup>A. D. Bykhovski, B. L. Gelmont, and M. S. Shur. Elastic Strain Relaxation in GaN-AlN-GaN Semiconductor-Insulator-Semiconductor Structures, *J. Appl. Phys.*, 1 September 1995, to be published.

<sup>2</sup>A. Bykhovski, B. Gelmont, M. Shur, and A. Khan, *Inst. Phys. Conf. Ser. No 137: Chapter 7*, 691 (1994).

<sup>3</sup>Z. Sitar, M. J. Paisley, B. Yan, J. Ruan, W. J. Choyke, and R. F. Davis, *J. Vac. Sci. Technol. B* 8, 316 (1990).

slip systems along the  $\langle 11\bar{2}0 \rangle$  directions, and for a structure having two slip systems in the perpendicular directions. We also showed in Fig. 1 the experimental data extracted from the capacitance-voltage measurements.<sup>2</sup> Finally, for comparison, we plotted the results for an overlayer on the infinite substrate obtained in<sup>4,5</sup>. Ref. 5, predicts too strong a relaxation in thinner (up to 50 Å thick) AlN films (see Fig. 1). It predicts a starting point for the generation of dislocations at  $L = 5 - 7.5$  Å (2-3 monolayers) which is clearly too small.<sup>2,3</sup> More precise calculations for an overlayer on the infinite substrate made in<sup>4</sup> gives even a larger overestimation of the relaxation process. As it can be seen from Fig. 1, our approach gives the best fit to the experimental data, if the hexagonal slip systems are taken into account.

Our results confirm that the gradual relaxation process starts from 30 Å AlN film thickness. The uniform contributions to the elastic strain tensor components decrease by approximately an order of magnitude when the film thickness increases from 30 Å to 100 Å. Commensurate with this decrease is an increase in a non-uniform contribution of the misfit dislocations. The dislocation interactions lead to redistribution of dislocations within 30 Å - 60 Å range of AlN film thicknesses.<sup>1</sup>

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<sup>4</sup>J. H. van der Merwe, J. Appl. Phys., 34, 123 (1963).

<sup>5</sup>J. W. Matthews, J. Vac. Sci. Technol., 12, 126 (1975).

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