

# **Impedance Measurements of Loctite Silicone Rubber and Structural Damping Results of Mold-Ex Silicone MX-111**

**Andrew J. Hull**  
Submarine Sonar Department

**Rolf G. Kasper**  
Engineering and Technical Services Department



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**Naval Undersea Warfare Center Division**  
**Newport, Rhode Island**

## **PREFACE**

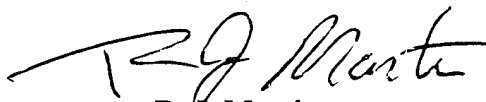
The research in this document was performed under a Cooperative Research and Development Agreement (CRADA) between the Naval Undersea Warfare Center (NUWC) Detachment, New London, Connecticut, and the Loctite Corporation, Rocky Hill, Connecticut.

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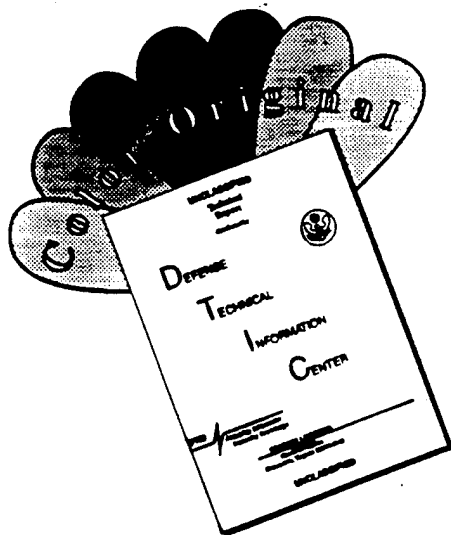
**R. L. Brown**  
**Head, Engineering and Technical Services Department**

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**R. J. Martin**  
**Acting Head, Submarine Sonar Department**

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# **IMPEDANCE MEASUREMENTS OF LOCTITE SILICONE RUBBER AND STRUCTURAL DAMPING RESULTS OF MOLD-EX SILICONE MX-111**

## **INTRODUCTION**

On 5 December 1995, the Naval Undersea Warfare Center (NUWC) Detachment in New London, Connecticut, and the Loctite Corporation signed a Cooperative Research and Development Agreement (CRADA). The CRADA required that the NUWC detachment perform a number of acoustic impedance tests in their New London calibrated air tube facility. Loctite provided specimens of standard silicone rubber and silicone rubber embedded with iron powder and glass microbeads, both of which were especially prepared for the air tube facility. A number tests were run at several different thicknesses to determine acoustic impedance properties. The results of these tests are discussed in the first section of this document. The second section contains structural strength and damping results from analyses conducted on the Mold-Ex silicone MX-111 material with the Metravib-Viscoanalyzer.

## **IMPEDANCE MEASUREMENTS OF LOCTITE SILICONE RUBBER SAMPLES**

From these measurements, it was determined that both the standard silicone rubber and the silicone rubber with embedded iron powder and glass microbeads respond identically to a plane acoustic air wave. Furthermore, each specimen almost totally reflects this wave and its corresponding acoustic impedance is nearly infinite.

Six pieces of silicone rubber were received in December 1995 for acoustic impedance testing in the New London air tube facility. Three were control pieces made of standard silicone rubber (the red pieces) and three were silicone rubber with embedded iron powder and glass microbeads (the black pieces). Three material thicknesses were tested for the 0.191-diameter plastic-backed sample: 2, 4, and 6 mm. Each specimen was inserted into the end of the air tube with the material positioned in such a manner that its face was exposed to the plane wave generated at the speaker, as shown in figure 1. The length of the air tube was 6.026 m and the distance from the speaker to the domain measurement microphone was 2.902 m.

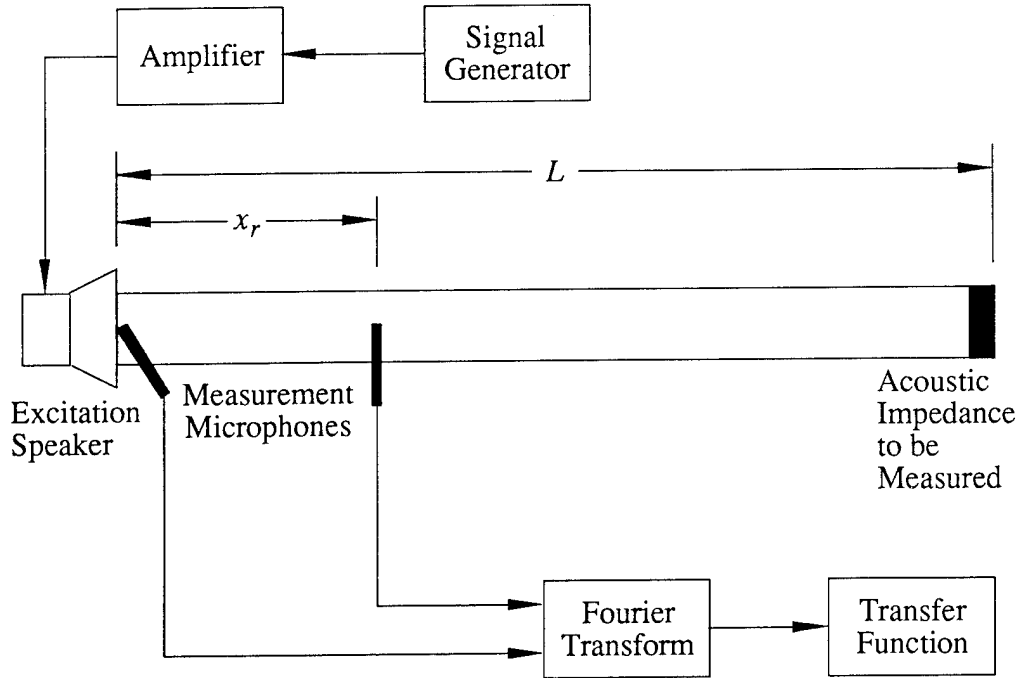


Figure 1. The Laboratory Configuration

Tables 1 and 2 contain the data from the 2-mm samples, tables 3 and 4 from the 4-mm samples, and tables 5 and 6 from the 6-mm samples. Figures 2, 3, and 4 are plots of the measured transfer functions for the 2-, 4-, and 6-mm samples, respectively. In each figure, the solid lines are the silicone rubber with embedded iron powder and glass microbeads and the dashed lines are the standard silicone rubber. Since the transfer functions of both materials are seen to be nearly identical, it was concluded that the acoustic impedance of both samples (responding to an airborne plane wave) is the same. Additionally, when figures 2, 3, and 4 are superimposed on one another, it becomes apparent that the thickness of the material has no effect on the acoustic impedance.

Table 7 provides the first 17 eigenvalues of the transfer function. These eigenvalues were extracted using the curve-fitting routine on the HP3562 dynamic signal analyzer. Although the transfer function from figure 1 was used to determine these eigenvalues, any other figure would produce very similar ones. Acoustic impedance can be determined directly from the eigenvalues.

At this point, it is important to understand the basic theory of measuring acoustic impedance. For the test to be successful, the loss mechanism of the material inserted into the end of the duct must be moderately larger than the loss mechanism of both the duct itself and the speaker end. In generating the theory, the duct and excitation end are considered lossless. However, in reality,

they are not. Thus, when a material is placed in the end of a duct that does not have a significant loss mechanism, the theoretical equations used to determine acoustic impedance tend to incorrectly "lump" all the loss mechanisms of the system into the acoustic impedance of the sample, which produces an incorrect measurement value.

The low loss situation is occurring for all the samples tested. Although this phenomenon can be explained with a number of methods, the best approach examines the real part of the eigenvalues, which has a value around or below 10.51. This low value indicates an extremely low loss system that includes both the sample and the duct. Any calculations of the acoustic impedance would contain large errors. However, this low loss condition definitively shows that the materials tested are reflecting nearly all the airborne acoustic energy and that their corresponding acoustic impedance is nearly infinity. Thus, this material is behaving much like a metal (such as aluminum or steel) would behave for the same type of experiment. If the system did have significant attenuation characteristics, the phase angle of the data would begin approaching a straight line and the resonant peaks of the magnitudes would be lower and wider.

This impedance test does have some limitations. The characteristic impedance of the tube is defined as the density multiplied by the wave speed ( $\rho c$ ). Because the tube is air filled, its specific impedance is very low, resulting in an experiment that cannot differentiate one large end impedance from another. For example, this experiment would not be able to differentiate between the responses of urethane and a stiffer material, such as steel, to an airborne acoustic wave. Furthermore, if these materials were to be used in an underwater application, the test should be run with water as the transmission medium in the impedance tube.\* This would produce a much larger characteristic impedance, and the mismatch between the impedance of the tube and that of the sample would be significantly smaller than for the air-filled tube described above. Although the difference between the silicone rubber samples might or might not be apparent in the water-filled tube data, for acoustic applications in air-filled environments, the testing conducted here is sufficient to determine the acoustic response of each material.

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\* NUWC Detachment New London does not have a water-filled impedance tube.

Table 1. Transfer Function of 2-mm-Thick Standard Silicone Rubber

| Frequency<br>(Hertz) | Real (T)<br>(dimensionless) | Imag (T)<br>(dimensionless) | Magnitude<br>(dB) | Phase<br>(degrees) |
|----------------------|-----------------------------|-----------------------------|-------------------|--------------------|
| 0.0                  | 0.813                       | 0.000                       | -1.80             | 0.0                |
| 5.0                  | 1.122                       | 0.002                       | 1.00              | 0.1                |
| 10.0                 | 1.335                       | 0.069                       | 2.52              | 3.0                |
| 15.0                 | -2.393                      | -2.634                      | 11.03             | -132.3             |
| 20.0                 | -0.723                      | -0.057                      | -2.80             | -175.5             |
| 25.0                 | -0.163                      | -0.033                      | -15.56            | -168.5             |
| 30.0                 | 0.133                       | -0.036                      | -17.22            | -15.3              |
| 35.0                 | 0.514                       | -0.058                      | -5.72             | -6.5               |
| 40.0                 | 1.788                       | -0.256                      | 5.13              | -8.2               |
| 45.0                 | -4.108                      | -0.545                      | 12.35             | -172.4             |
| 50.0                 | -1.415                      | -0.067                      | 3.02              | -177.3             |
| 55.0                 | -1.053                      | -0.014                      | 0.45              | -179.2             |
| 60.0                 | -1.004                      | 0.004                       | 0.04              | 179.8              |
| 65.0                 | -1.220                      | 0.035                       | 1.73              | 178.4              |
| 70.0                 | -2.980                      | 0.568                       | 9.64              | 169.2              |
| 75.0                 | 1.335                       | 0.336                       | 2.78              | 14.1               |
| 80.0                 | 0.194                       | 0.045                       | -14.01            | 13.1               |
| 85.0                 | -0.126                      | 0.031                       | -17.73            | 166.1              |
| 90.0                 | -0.435                      | 0.032                       | -7.21             | 175.8              |
| 95.0                 | -1.057                      | 0.069                       | 0.50              | 176.3              |
| 100.0                | -5.407                      | 3.616                       | 16.26             | 146.2              |
| 105.0                | 2.381                       | 0.328                       | 7.62              | 7.8                |
| 110.0                | 1.205                       | 0.042                       | 1.62              | 2.0                |
| 115.0                | 0.977                       | 0.009                       | -0.20             | 0.5                |
| 120.0                | 0.978                       | -0.002                      | -0.19             | -0.1               |
| 125.0                | 1.328                       | -0.041                      | 2.47              | -1.8               |
| 130.0                | -2.040                      | -6.368                      | 16.50             | -107.8             |
| 135.0                | -0.330                      | -0.085                      | -9.35             | -165.5             |
| 140.0                | 0.132                       | -0.039                      | -17.24            | -16.4              |
| 145.0                | 0.403                       | -0.038                      | -7.85             | -5.4               |
| 150.0                | 0.779                       | -0.064                      | -2.14             | -4.7               |
| 155.0                | 1.942                       | -0.163                      | 5.80              | -4.8               |
| 160.0                | -6.068                      | -2.448                      | 16.32             | -158.0             |
| 165.0                | -1.638                      | -0.092                      | 4.30              | -176.8             |
| 170.0                | -1.044                      | -0.022                      | 0.38              | -178.8             |
| 175.0                | -0.889                      | -0.009                      | -1.02             | -179.4             |
| 180.0                | -0.941                      | 0.009                       | -0.53             | 179.5              |
| 185.0                | -1.586                      | 0.177                       | 4.06              | 173.6              |
| 190.0                | 0.609                       | 0.248                       | -3.64             | 22.2               |
| 195.0                | -0.162                      | 0.046                       | -15.44            | 164.1              |
| 200.0                | -0.394                      | 0.036                       | -8.05             | 174.7              |
| 205.0                | -0.653                      | 0.038                       | -3.69             | 176.6              |
| 210.0                | -1.239                      | 0.060                       | 1.87              | 177.2              |
| 215.0                | -5.410                      | 1.333                       | 14.92             | 166.2              |
| 220.0                | 2.701                       | 0.219                       | 8.66              | 4.6                |
| 225.0                | 1.212                       | 0.043                       | 1.68              | 2.0                |
| 230.0                | 0.880                       | 0.015                       | -1.11             | 1.0                |
| 235.0                | 0.775                       | 0.009                       | -2.21             | 0.6                |
| 240.0                | 0.842                       | -0.014                      | -1.50             | -0.9               |
| 245.0                | 1.438                       | -1.783                      | 7.20              | -51.1              |
| 250.0                | 0.205                       | -0.052                      | -13.50            | -14.3              |
| 255.0                | 0.428                       | -0.030                      | -7.36             | -4.0               |

Table 1. Transfer Function of 2-mm-Thick Standard Silicone Rubber (Cont'd)

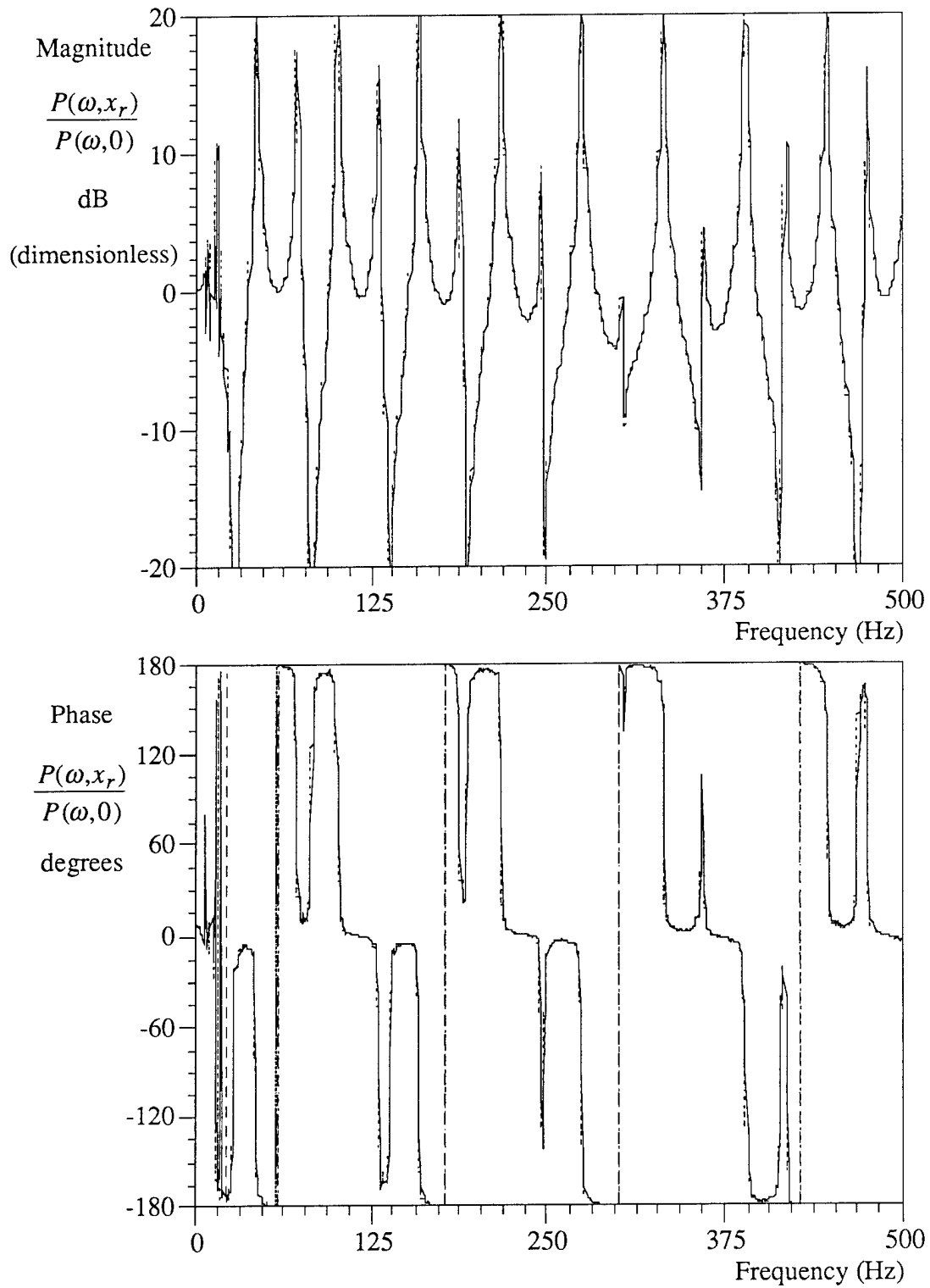
| Frequency<br>(Hertz) | Real (T)<br>(dimensionless) | Imag (T)<br>(dimensionless) | Magnitude<br>(dB) | Phase<br>(degrees) |
|----------------------|-----------------------------|-----------------------------|-------------------|--------------------|
| 260.0                | 0.615                       | -0.029                      | -4.22             | -2.7               |
| 265.0                | 0.951                       | -0.058                      | -0.42             | -3.5               |
| 270.0                | 2.101                       | -0.252                      | 6.51              | -6.9               |
| 275.0                | -6.157                      | -5.141                      | 18.08             | -140.1             |
| 280.0                | -1.669                      | -0.162                      | 4.49              | -174.5             |
| 285.0                | -0.955                      | -0.045                      | -0.39             | -177.3             |
| 290.0                | -0.728                      | -0.022                      | -2.75             | -178.3             |
| 295.0                | -0.623                      | -0.014                      | -4.11             | -178.7             |
| 300.0                | -0.625                      | -0.005                      | -4.08             | -179.6             |
| 305.0                | -0.395                      | 0.043                       | -8.02             | 173.7              |
| 310.0                | -0.522                      | 0.019                       | -5.63             | 177.9              |
| 315.0                | -0.623                      | 0.021                       | -4.10             | 178.1              |
| 320.0                | -0.834                      | 0.030                       | -1.57             | 177.9              |
| 325.0                | -1.343                      | 0.072                       | 2.58              | 176.9              |
| 330.0                | -3.928                      | 1.143                       | 12.24             | 163.8              |
| 335.0                | 3.115                       | 0.451                       | 9.96              | 8.2                |
| 340.0                | 1.160                       | 0.058                       | 1.30              | 2.9                |
| 345.0                | 0.729                       | 0.032                       | -2.73             | 2.5                |
| 350.0                | 0.525                       | 0.027                       | -5.58             | 2.9                |
| 355.0                | 0.368                       | 0.033                       | -8.65             | 5.1                |
| 360.0                | -0.197                      | 0.665                       | -3.18             | 106.5              |
| 365.0                | 0.780                       | 0.005                       | -2.16             | 0.4                |
| 370.0                | 0.711                       | -0.009                      | -2.97             | -0.7               |
| 375.0                | 0.803                       | -0.017                      | -1.90             | -1.2               |
| 380.0                | 1.075                       | -0.063                      | 0.65              | -3.4               |
| 385.0                | 2.010                       | -0.218                      | 6.12              | -6.2               |
| 390.0                | -3.028                      | -9.936                      | 20.33             | -107.0             |
| 395.0                | -1.685                      | -0.178                      | 4.58              | -174.0             |
| 400.0                | -0.826                      | -0.062                      | -1.64             | -175.7             |
| 405.0                | -0.506                      | -0.040                      | -5.90             | -175.5             |
| 410.0                | -0.302                      | -0.039                      | -10.33            | -172.6             |
| 415.0                | 0.099                       | -0.103                      | -16.90            | -45.9              |
| 420.0                | -2.033                      | -0.567                      | 6.49              | -164.4             |
| 425.0                | -0.909                      | -0.010                      | -0.82             | -179.4             |
| 430.0                | -0.836                      | 0.006                       | -1.55             | 179.6              |
| 435.0                | -0.954                      | 0.029                       | -0.40             | 178.3              |
| 440.0                | -1.379                      | 0.075                       | 2.81              | 176.9              |
| 445.0                | -3.083                      | 0.775                       | 10.05             | 165.9              |
| 450.0                | 3.076                       | 0.757                       | 10.01             | 13.8               |
| 455.0                | 1.013                       | 0.096                       | 0.15              | 5.4                |
| 460.0                | 0.525                       | 0.040                       | -5.57             | 4.4                |
| 465.0                | 0.263                       | 0.035                       | -11.52            | 7.5                |
| 470.0                | -0.080                      | 0.054                       | -20.32            | 146.1              |
| 475.0                | -1.463                      | 1.106                       | 5.27              | 142.9              |
| 480.0                | 1.473                       | 0.109                       | 3.39              | 4.2                |
| 485.0                | 0.974                       | 0.017                       | -0.22             | 1.0                |
| 490.0                | 0.934                       | -0.008                      | -0.59             | -0.5               |
| 495.0                | 1.113                       | -0.042                      | 0.94              | -2.2               |
| 500.0                | 1.834                       | -0.164                      | 5.30              | -5.1               |

Table 2. Transfer Function of 2-mm-Thick Silicone Rubber With Embedded Iron Powder and Glass Microbeads

| Frequency<br>(Hertz) | Real (T)<br>(dimensionless) | Imag (T)<br>(dimensionless) | Magnitude<br>(dB) | Phase<br>(degrees) |
|----------------------|-----------------------------|-----------------------------|-------------------|--------------------|
| 0.0                  | 0.602                       | 0.000                       | -4.41             | 0.0                |
| 5.0                  | 1.120                       | 0.012                       | 0.99              | 0.6                |
| 10.0                 | 0.810                       | 0.140                       | -1.70             | 9.8                |
| 15.0                 | -1.954                      | -2.310                      | 9.62              | -130.2             |
| 20.0                 | -0.632                      | -0.078                      | -3.91             | -172.9             |
| 25.0                 | -0.176                      | -0.030                      | -14.98            | -170.4             |
| 30.0                 | 0.139                       | -0.039                      | -16.82            | -15.6              |
| 35.0                 | 0.532                       | -0.064                      | -5.42             | -6.8               |
| 40.0                 | 1.861                       | -0.381                      | 5.57              | -11.6              |
| 45.0                 | -4.177                      | -1.112                      | 12.71             | -165.1             |
| 50.0                 | -1.438                      | -0.043                      | 3.16              | -178.3             |
| 55.0                 | -1.048                      | -0.011                      | 0.41              | -179.4             |
| 60.0                 | -1.005                      | 0.004                       | 0.04              | 179.8              |
| 65.0                 | -1.233                      | 0.018                       | 1.82              | 179.1              |
| 70.0                 | -2.706                      | 0.258                       | 8.69              | 174.6              |
| 75.0                 | 1.295                       | 0.208                       | 2.35              | 9.1                |
| 80.0                 | 0.211                       | 0.063                       | -13.13            | 16.6               |
| 85.0                 | -0.129                      | 0.038                       | -17.43            | 163.4              |
| 90.0                 | -0.434                      | 0.040                       | -7.21             | 174.8              |
| 95.0                 | -1.049                      | 0.057                       | 0.43              | 176.9              |
| 100.0                | -5.436                      | 3.655                       | 16.33             | 146.1              |
| 105.0                | 2.270                       | 0.290                       | 7.19              | 7.3                |
| 110.0                | 1.227                       | 0.035                       | 1.78              | 1.7                |
| 115.0                | 0.978                       | 0.011                       | -0.19             | 0.7                |
| 120.0                | 0.980                       | -0.002                      | -0.18             | -0.1               |
| 125.0                | 1.350                       | -0.079                      | 2.62              | -3.3               |
| 130.0                | -0.044                      | -6.293                      | 15.98             | -90.4              |
| 135.0                | -0.314                      | -0.100                      | -9.63             | -162.4             |
| 140.0                | 0.137                       | -0.034                      | -16.99            | -13.9              |
| 145.0                | 0.399                       | -0.045                      | -7.93             | -6.5               |
| 150.0                | 0.757                       | -0.077                      | -2.37             | -5.8               |
| 155.0                | 1.897                       | -0.216                      | 5.61              | -6.5               |
| 160.0                | -5.887                      | -2.396                      | 16.06             | -157.9             |
| 165.0                | -1.603                      | -0.129                      | 4.13              | -175.4             |
| 170.0                | -1.038                      | -0.028                      | 0.32              | -178.5             |
| 175.0                | -0.892                      | -0.009                      | -1.00             | -179.5             |
| 180.0                | -0.937                      | 0.006                       | -0.56             | 179.6              |
| 185.0                | -1.537                      | 0.187                       | 3.80              | 173.1              |
| 190.0                | 0.690                       | 0.267                       | -2.61             | 21.1               |
| 195.0                | -0.149                      | 0.041                       | -16.22            | 164.5              |
| 200.0                | -0.394                      | 0.033                       | -8.05             | 175.2              |
| 205.0                | -0.653                      | 0.062                       | -3.66             | 174.6              |
| 210.0                | -1.229                      | 0.079                       | 1.81              | 176.3              |
| 215.0                | -5.331                      | 1.344                       | 14.80             | 165.8              |
| 220.0                | 2.574                       | 0.436                       | 8.33              | 9.6                |
| 225.0                | 1.230                       | 0.056                       | 1.81              | 2.6                |
| 230.0                | 0.882                       | 0.020                       | -1.09             | 1.3                |
| 235.0                | 0.776                       | 0.009                       | -2.20             | 0.6                |
| 240.0                | 0.853                       | -0.007                      | -1.38             | -0.5               |
| 245.0                | 1.730                       | -1.923                      | 8.26              | -48.0              |
| 250.0                | 0.194                       | -0.052                      | -13.96            | -14.9              |
| 255.0                | 0.425                       | -0.028                      | -7.41             | -3.7               |

Table 2. Transfer Function of 2-mm-Thick Silicone Rubber With  
Embedded Iron Powder and Glass Microbeads (Cont'd)

| Frequency<br>(Hertz) | Real (T)<br>(dimensionless) | Imag (T)<br>(dimensionless) | Magnitude<br>(dB) | Phase<br>(degrees) |
|----------------------|-----------------------------|-----------------------------|-------------------|--------------------|
| 260.0                | 0.611                       | -0.031                      | -4.26             | -2.9               |
| 265.0                | 0.977                       | -0.069                      | -0.18             | -4.0               |
| 270.0                | 2.050                       | -0.311                      | 6.33              | -8.6               |
| 275.0                | -7.236                      | -5.533                      | 19.19             | -142.6             |
| 280.0                | -1.718                      | -0.186                      | 4.75              | -173.8             |
| 285.0                | -0.956                      | -0.052                      | -0.38             | -176.9             |
| 290.0                | -0.723                      | -0.018                      | -2.82             | -178.6             |
| 295.0                | -0.625                      | -0.015                      | -4.08             | -178.6             |
| 300.0                | -0.639                      | -0.009                      | -3.89             | -179.2             |
| 305.0                | -0.378                      | 0.061                       | -8.33             | 170.8              |
| 310.0                | -0.517                      | 0.017                       | -5.73             | 178.1              |
| 315.0                | -0.626                      | 0.022                       | -4.06             | 178.0              |
| 320.0                | -0.823                      | 0.038                       | -1.68             | 177.4              |
| 325.0                | -1.345                      | 0.072                       | 2.59              | 177.0              |
| 330.0                | -3.840                      | 0.932                       | 11.94             | 166.4              |
| 335.0                | 2.954                       | 0.606                       | 9.59              | 11.6               |
| 340.0                | 1.155                       | 0.068                       | 1.26              | 3.4                |
| 345.0                | 0.736                       | 0.032                       | -2.66             | 2.5                |
| 350.0                | 0.525                       | 0.022                       | -5.59             | 2.4                |
| 355.0                | 0.353                       | 0.038                       | -8.98             | 6.1                |
| 360.0                | -0.111                      | 0.901                       | -0.84             | 97.1               |
| 365.0                | 0.775                       | 0.012                       | -2.21             | 0.9                |
| 370.0                | 0.710                       | -0.009                      | -2.98             | -0.7               |
| 375.0                | 0.798                       | -0.020                      | -1.96             | -1.4               |
| 380.0                | 1.061                       | -0.064                      | 0.53              | -3.4               |
| 385.0                | 1.981                       | -0.245                      | 6.01              | -7.0               |
| 390.0                | 0.402                       | -9.352                      | 19.43             | -87.5              |
| 395.0                | -1.712                      | -0.191                      | 4.73              | -173.6             |
| 400.0                | -0.820                      | -0.047                      | -1.71             | -176.7             |
| 405.0                | -0.510                      | -0.041                      | -5.83             | -175.4             |
| 410.0                | -0.309                      | -0.041                      | -10.13            | -172.4             |
| 415.0                | 0.083                       | -0.088                      | -18.34            | -46.8              |
| 420.0                | -2.102                      | -0.272                      | 6.53              | -172.6             |
| 425.0                | -0.910                      | -0.013                      | -0.82             | -179.2             |
| 430.0                | -0.837                      | 0.007                       | -1.54             | 179.5              |
| 435.0                | -0.944                      | 0.026                       | -0.49             | 178.4              |
| 440.0                | -1.330                      | 0.068                       | 2.49              | 177.1              |
| 445.0                | -3.210                      | 0.856                       | 10.43             | 165.1              |
| 450.0                | 3.031                       | 0.762                       | 9.90              | 14.1               |
| 455.0                | 1.003                       | 0.111                       | 0.08              | 6.3                |
| 460.0                | 0.538                       | 0.040                       | -5.36             | 4.3                |
| 465.0                | 0.261                       | 0.037                       | -11.58            | 8.1                |
| 470.0                | -0.062                      | 0.078                       | -19.98            | 128.5              |
| 475.0                | -1.941                      | 0.749                       | 6.37              | 158.9              |
| 480.0                | 1.471                       | 0.126                       | 3.38              | 4.9                |
| 485.0                | 0.976                       | 0.010                       | -0.21             | 0.6                |
| 490.0                | 0.931                       | -0.007                      | -0.62             | -0.4               |
| 495.0                | 1.113                       | -0.029                      | 0.93              | -1.5               |
| 500.0                | 1.796                       | -0.094                      | 5.10              | -3.0               |



Solid Line Depicts Black Material and Dashed Line Depicts Red Material

Figure 2. Transfer Function of 2-mm Samples

Table 3. Transfer Function of 4-mm-Thick Standard Silicone Rubber

| Frequency<br>(Hertz) | Real (T)<br>(dimensionless) | Imag (T)<br>(dimensionless) | Magnitude<br>(dB) | Phase<br>(degrees) |
|----------------------|-----------------------------|-----------------------------|-------------------|--------------------|
| 0.0                  | 0.621                       | 0.000                       | -4.14             | 0.0                |
| 5.0                  | 1.145                       | 0.037                       | 1.18              | 1.9                |
| 10.0                 | 0.749                       | 0.052                       | -2.49             | 4.0                |
| 15.0                 | -0.289                      | -0.050                      | -10.66            | -170.1             |
| 20.0                 | -0.047                      | 0.028                       | -25.19            | 149.3              |
| 25.0                 | -0.093                      | 0.077                       | -18.32            | 140.3              |
| 30.0                 | 0.139                       | -0.020                      | -17.02            | -8.3               |
| 35.0                 | 0.534                       | -0.021                      | -5.45             | -2.3               |
| 40.0                 | 1.880                       | -0.231                      | 5.55              | -7.0               |
| 45.0                 | -4.280                      | -0.584                      | 12.71             | -172.2             |
| 50.0                 | -1.410                      | -0.026                      | 2.99              | -179.0             |
| 55.0                 | -1.055                      | -0.007                      | 0.46              | -179.6             |
| 60.0                 | -1.005                      | 0.003                       | 0.04              | 179.8              |
| 65.0                 | -1.223                      | 0.026                       | 1.75              | 178.8              |
| 70.0                 | -2.826                      | 0.280                       | 9.07              | 174.3              |
| 75.0                 | 1.290                       | 0.168                       | 2.29              | 7.4                |
| 80.0                 | 0.200                       | 0.033                       | -13.87            | 9.3                |
| 85.0                 | -0.137                      | 0.019                       | -17.18            | 172.2              |
| 90.0                 | -0.426                      | 0.035                       | -7.39             | 175.3              |
| 95.0                 | -1.079                      | 0.012                       | 0.66              | 179.3              |
| 100.0                | -7.412                      | 3.620                       | 18.33             | 154.0              |
| 105.0                | 2.250                       | 0.285                       | 7.11              | 7.2                |
| 110.0                | 1.207                       | 0.022                       | 1.63              | 1.1                |
| 115.0                | 0.976                       | 0.009                       | -0.21             | 0.5                |
| 120.0                | 0.980                       | -0.005                      | -0.18             | -0.3               |
| 125.0                | 1.334                       | -0.049                      | 2.51              | -2.1               |
| 130.0                | -0.278                      | -5.112                      | 14.18             | -93.1              |
| 135.0                | -0.298                      | -0.098                      | -10.08            | -161.7             |
| 140.0                | 0.132                       | -0.022                      | -17.47            | -9.3               |
| 145.0                | 0.393                       | -0.024                      | -8.11             | -3.4               |
| 150.0                | 0.796                       | -0.051                      | -1.97             | -3.7               |
| 155.0                | 1.965                       | -0.186                      | 5.91              | -5.4               |
| 160.0                | -5.950                      | -2.294                      | 16.09             | -158.9             |
| 165.0                | -1.605                      | -0.095                      | 4.13              | -176.6             |
| 170.0                | -1.040                      | -0.019                      | 0.34              | -179.0             |
| 175.0                | -0.891                      | -0.005                      | -1.00             | -179.7             |
| 180.0                | -0.937                      | 0.008                       | -0.57             | 179.5              |
| 185.0                | -1.596                      | 0.159                       | 4.11              | 174.3              |
| 190.0                | 0.670                       | 0.166                       | -3.22             | 13.9               |
| 195.0                | -0.162                      | 0.036                       | -15.61            | 167.6              |
| 200.0                | -0.398                      | 0.026                       | -7.99             | 176.3              |
| 205.0                | -0.651                      | 0.038                       | -3.71             | 176.7              |
| 210.0                | -1.238                      | 0.074                       | 1.87              | 176.6              |
| 215.0                | -4.987                      | 2.151                       | 14.70             | 156.7              |
| 220.0                | 2.532                       | 0.221                       | 8.10              | 5.0                |
| 225.0                | 1.236                       | 0.044                       | 1.84              | 2.1                |
| 230.0                | 0.882                       | 0.014                       | -1.09             | 0.9                |
| 235.0                | 0.775                       | 0.006                       | -2.21             | 0.4                |
| 240.0                | 0.837                       | -0.011                      | -1.54             | -0.8               |
| 245.0                | 1.884                       | -0.954                      | 6.49              | -26.8              |
| 250.0                | 0.187                       | -0.044                      | -14.35            | -13.2              |

Table 3. Transfer Function of 4-mm-Thick Standard Silicone Rubber (Cont'd)

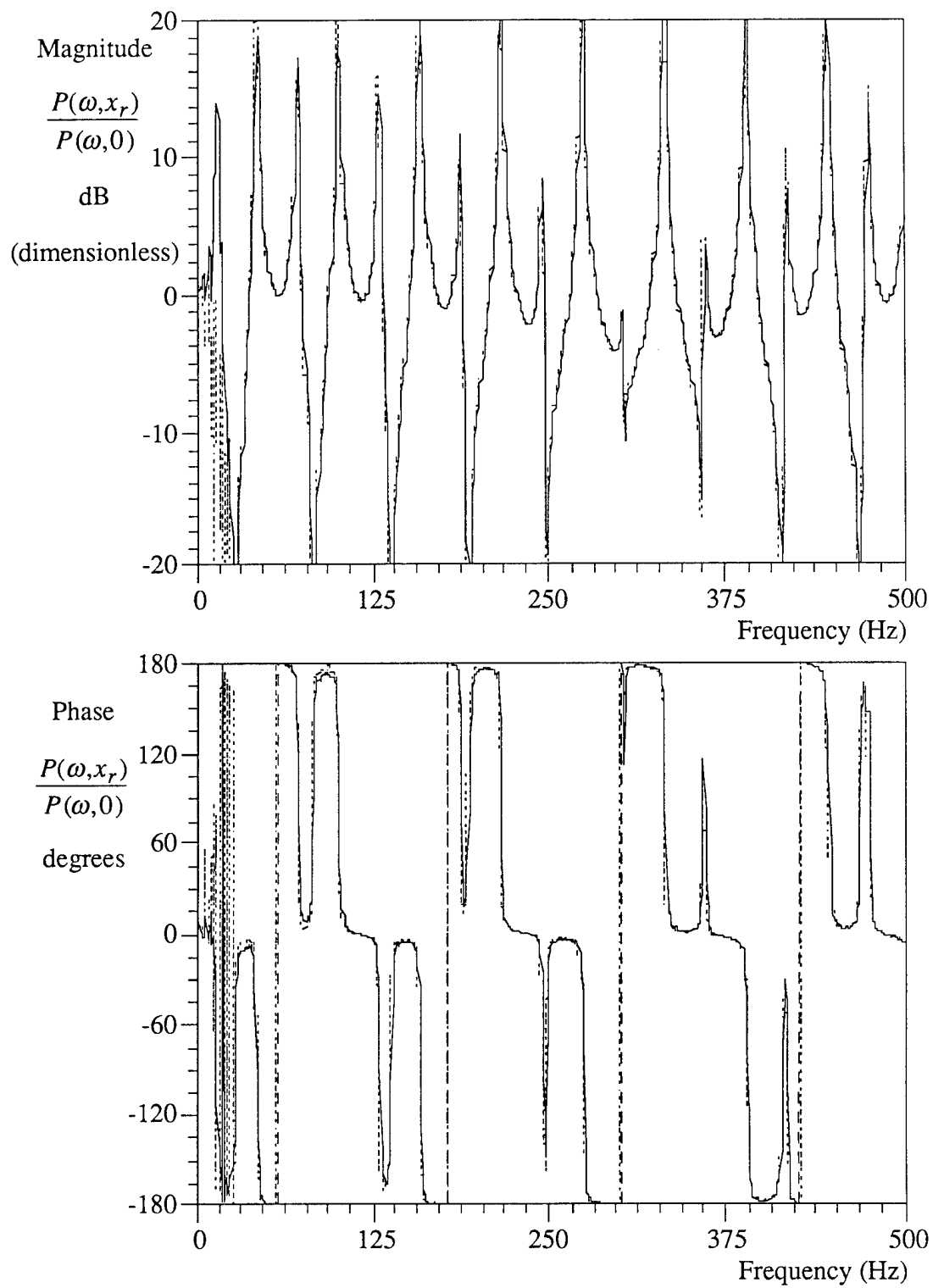
| Frequency<br>(Hertz) | Real (T)<br>(dimensionless) | Imag (T)<br>(dimensionless) | Magnitude<br>(dB) | Phase<br>(degrees) |
|----------------------|-----------------------------|-----------------------------|-------------------|--------------------|
| 255.0                | 0.434                       | -0.017                      | -7.24             | -2.3               |
| 260.0                | 0.618                       | -0.021                      | -4.17             | -2.0               |
| 265.0                | 0.958                       | -0.057                      | -0.36             | -3.4               |
| 270.0                | 2.094                       | -0.227                      | 6.47              | -6.2               |
| 275.0                | -7.039                      | -4.977                      | 18.71             | -144.7             |
| 280.0                | -1.631                      | -0.154                      | 4.29              | -174.6             |
| 285.0                | -0.966                      | -0.039                      | -0.30             | -177.7             |
| 290.0                | -0.721                      | -0.018                      | -2.84             | -178.6             |
| 295.0                | -0.625                      | -0.009                      | -4.09             | -179.1             |
| 300.0                | -0.636                      | -0.001                      | -3.93             | -180.0             |
| 305.0                | -0.370                      | 0.064                       | -8.50             | 170.2              |
| 310.0                | -0.513                      | 0.017                       | -5.79             | 178.1              |
| 315.0                | -0.626                      | 0.016                       | -4.07             | 178.5              |
| 320.0                | -0.806                      | 0.030                       | -1.86             | 177.9              |
| 325.0                | -1.319                      | 0.073                       | 2.42              | 176.8              |
| 330.0                | -4.196                      | 0.863                       | 12.64             | 168.4              |
| 335.0                | 3.207                       | 0.564                       | 10.25             | 10.0               |
| 340.0                | 1.184                       | 0.059                       | 1.48              | 2.9                |
| 345.0                | 0.733                       | 0.031                       | -2.70             | 2.5                |
| 350.0                | 0.527                       | 0.018                       | -5.56             | 1.9                |
| 355.0                | 0.362                       | 0.032                       | -8.79             | 5.0                |
| 360.0                | -0.149                      | 0.602                       | -4.15             | 103.9              |
| 365.0                | 0.782                       | 0.002                       | -2.14             | 0.1                |
| 370.0                | 0.708                       | -0.006                      | -3.00             | -0.5               |
| 375.0                | 0.795                       | -0.019                      | -1.99             | -1.4               |
| 380.0                | 1.061                       | -0.053                      | 0.53              | -2.9               |
| 385.0                | 1.848                       | -0.251                      | 5.42              | -7.7               |
| 390.0                | -1.348                      | -11.558                     | 21.32             | -96.7              |
| 395.0                | -1.756                      | -0.197                      | 4.94              | -173.6             |
| 400.0                | -0.830                      | -0.057                      | -1.60             | -176.0             |
| 405.0                | -0.520                      | -0.033                      | -5.66             | -176.4             |
| 410.0                | -0.310                      | -0.044                      | -10.08            | -172.0             |
| 415.0                | 0.092                       | -0.117                      | -16.56            | -51.7              |
| 420.0                | -1.971                      | -0.664                      | 6.36              | -161.4             |
| 425.0                | -0.911                      | -0.016                      | -0.81             | -179.0             |
| 430.0                | -0.836                      | 0.004                       | -1.56             | 179.7              |
| 435.0                | -0.956                      | 0.029                       | -0.38             | 178.3              |
| 440.0                | -1.384                      | 0.088                       | 2.84              | 176.3              |
| 445.0                | -3.461                      | 0.664                       | 10.94             | 169.1              |
| 450.0                | 2.881                       | 0.924                       | 9.62              | 17.8               |
| 455.0                | 1.030                       | 0.104                       | 0.30              | 5.8                |
| 460.0                | 0.528                       | 0.031                       | -5.53             | 3.3                |
| 465.0                | 0.252                       | 0.034                       | -11.90            | 7.6                |
| 470.0                | -0.056                      | 0.049                       | -22.57            | 139.0              |
| 475.0                | -1.562                      | 0.767                       | 4.81              | 153.9              |
| 480.0                | 1.510                       | 0.145                       | 3.62              | 5.5                |
| 485.0                | 0.979                       | 0.016                       | -0.18             | 0.9                |
| 490.0                | 0.930                       | -0.005                      | -0.63             | -0.3               |
| 495.0                | 1.103                       | -0.028                      | 0.85              | -1.5               |
| 500.0                | 1.748                       | -0.168                      | 4.89              | -5.5               |

Table 4. Transfer Function of 4-mm-Thick Silicone Rubber With Embedded Iron Powder and Glass Microbeads

| Frequency<br>(Hertz) | Real (T)<br>(dimensionless) | Imag (T)<br>(dimensionless) | Magnitude<br>(dB) | Phase<br>(degrees) |
|----------------------|-----------------------------|-----------------------------|-------------------|--------------------|
| 0.0                  | 0.677                       | 0.000                       | -3.38             | 0.0                |
| 5.0                  | 1.114                       | -0.013                      | 0.94              | -0.7               |
| 10.0                 | 1.368                       | 0.195                       | 2.81              | 8.1                |
| 15.0                 | -1.936                      | -4.605                      | 13.97             | -112.8             |
| 20.0                 | -0.497                      | -0.025                      | -6.07             | -177.2             |
| 25.0                 | -0.166                      | -0.053                      | -15.19            | -162.4             |
| 30.0                 | 0.130                       | -0.049                      | -17.13            | -20.4              |
| 35.0                 | 0.507                       | -0.080                      | -5.79             | -8.9               |
| 40.0                 | 1.768                       | -0.344                      | 5.11              | -11.0              |
| 45.0                 | -4.356                      | -0.918                      | 12.97             | -168.1             |
| 50.0                 | -1.444                      | -0.059                      | 3.20              | -177.6             |
| 55.0                 | -1.055                      | -0.008                      | 0.47              | -179.6             |
| 60.0                 | -1.005                      | 0.004                       | 0.04              | 179.8              |
| 65.0                 | -1.212                      | 0.034                       | 1.67              | 178.4              |
| 70.0                 | -2.713                      | 0.434                       | 8.78              | 170.9              |
| 75.0                 | 1.334                       | 0.352                       | 2.79              | 14.8               |
| 80.0                 | 0.231                       | 0.065                       | -12.39            | 15.8               |
| 85.0                 | -0.118                      | 0.037                       | -18.16            | 162.6              |
| 90.0                 | -0.399                      | 0.047                       | -7.92             | 173.2              |
| 95.0                 | -1.011                      | 0.133                       | 0.16              | 172.5              |
| 100.0                | -4.653                      | 2.751                       | 14.66             | 149.4              |
| 105.0                | 2.401                       | 0.333                       | 7.69              | 7.9                |
| 110.0                | 1.234                       | 0.047                       | 1.83              | 2.2                |
| 115.0                | 0.983                       | 0.012                       | -0.15             | 0.7                |
| 120.0                | 0.984                       | -0.003                      | -0.14             | -0.2               |
| 125.0                | 1.330                       | -0.090                      | 2.50              | -3.8               |
| 130.0                | 0.232                       | -5.329                      | 14.54             | -87.5              |
| 135.0                | -0.330                      | -0.087                      | -9.34             | -165.3             |
| 140.0                | 0.114                       | -0.041                      | -18.34            | -20.0              |
| 145.0                | 0.372                       | -0.034                      | -8.56             | -5.3               |
| 150.0                | 0.751                       | -0.056                      | -2.47             | -4.3               |
| 155.0                | 1.867                       | -0.254                      | 5.50              | -7.7               |
| 160.0                | -6.129                      | -2.592                      | 16.46             | -157.1             |
| 165.0                | -1.667                      | -0.052                      | 4.44              | -178.2             |
| 170.0                | -1.051                      | -0.030                      | 0.43              | -178.4             |
| 175.0                | -0.895                      | -0.008                      | -0.97             | -179.5             |
| 180.0                | -0.940                      | 0.005                       | -0.54             | 179.7              |
| 185.0                | -1.554                      | 0.114                       | 3.85              | 175.8              |
| 190.0                | 0.651                       | 0.228                       | -3.22             | 19.3               |
| 195.0                | -0.141                      | 0.056                       | -16.38            | 158.4              |
| 200.0                | -0.386                      | 0.035                       | -8.24             | 174.8              |
| 205.0                | -0.631                      | 0.039                       | -3.98             | 176.4              |
| 210.0                | -1.214                      | 0.088                       | 1.71              | 175.9              |
| 215.0                | -5.021                      | 1.448                       | 14.36             | 163.9              |
| 220.0                | 2.675                       | 0.290                       | 8.60              | 6.2                |
| 225.0                | 1.234                       | 0.057                       | 1.83              | 2.6                |
| 230.0                | 0.891                       | 0.021                       | -1.00             | 1.4                |
| 235.0                | 0.783                       | 0.007                       | -2.12             | 0.5                |
| 240.0                | 0.856                       | -0.007                      | -1.35             | -0.5               |

Table 4. Transfer Function of 4-mm-Thick Silicone Rubber With Embedded Iron Powder and Glass Microbeads (Cont'd)

| Frequency<br>(Hertz) | Real (T)<br>(dimensionless) | Imag (T)<br>(dimensionless) | Magnitude<br>(dB) | Phase<br>(degrees) |
|----------------------|-----------------------------|-----------------------------|-------------------|--------------------|
| 245.0                | 1.816                       | -0.871                      | 6.08              | -25.6              |
| 250.0                | 0.161                       | -0.053                      | -15.39            | -18.2              |
| 255.0                | 0.419                       | -0.031                      | -7.54             | -4.3               |
| 260.0                | 0.609                       | -0.033                      | -4.29             | -3.1               |
| 265.0                | 0.931                       | -0.053                      | -0.60             | -3.2               |
| 270.0                | 1.948                       | -0.240                      | 5.86              | -7.0               |
| 275.0                | -7.518                      | -7.163                      | 20.33             | -136.4             |
| 280.0                | -1.711                      | -0.144                      | 4.70              | -175.2             |
| 285.0                | -0.958                      | -0.048                      | -0.36             | -177.1             |
| 290.0                | -0.727                      | -0.020                      | -2.76             | -178.4             |
| 295.0                | -0.633                      | -0.012                      | -3.97             | -178.9             |
| 300.0                | -0.647                      | -0.007                      | -3.78             | -179.4             |
| 305.0                | -0.341                      | 0.103                       | -8.96             | 163.3              |
| 310.0                | -0.505                      | 0.019                       | -5.92             | 177.8              |
| 315.0                | -0.617                      | 0.016                       | -4.19             | 178.5              |
| 320.0                | -0.806                      | 0.032                       | -1.86             | 177.7              |
| 325.0                | -1.291                      | 0.069                       | 2.23              | 176.9              |
| 330.0                | -4.108                      | 0.935                       | 12.49             | 167.2              |
| 335.0                | 3.187                       | 0.708                       | 10.28             | 12.5               |
| 340.0                | 1.181                       | 0.104                       | 1.48              | 5.0                |
| 345.0                | 0.751                       | 0.031                       | -2.48             | 2.3                |
| 350.0                | 0.542                       | 0.020                       | -5.31             | 2.1                |
| 355.0                | 0.382                       | 0.031                       | -8.33             | 4.7                |
| 360.0                | -0.239                      | 0.474                       | -5.51             | 116.7              |
| 365.0                | 0.770                       | 0.013                       | -2.27             | 0.9                |
| 370.0                | 0.702                       | -0.006                      | -3.07             | -0.5               |
| 375.0                | 0.791                       | -0.020                      | -2.04             | -1.4               |
| 380.0                | 1.036                       | -0.050                      | 0.31              | -2.8               |
| 385.0                | 1.863                       | -0.214                      | 5.46              | -6.5               |
| 390.0                | 2.904                       | -12.034                     | 21.85             | -76.4              |
| 395.0                | -1.722                      | -0.141                      | 4.75              | -175.3             |
| 400.0                | -0.842                      | -0.051                      | -1.47             | -176.5             |
| 405.0                | -0.512                      | -0.042                      | -5.79             | -175.3             |
| 410.0                | -0.315                      | -0.038                      | -9.96             | -173.1             |
| 415.0                | 0.030                       | -0.100                      | -19.60            | -73.2              |
| 420.0                | -2.027                      | -0.642                      | 6.55              | -162.4             |
| 425.0                | -0.910                      | -0.015                      | -0.82             | -179.0             |
| 430.0                | -0.832                      | 0.005                       | -1.60             | 179.6              |
| 435.0                | -0.951                      | 0.025                       | -0.43             | 178.5              |
| 440.0                | -1.346                      | 0.092                       | 2.60              | 176.1              |
| 445.0                | -3.527                      | 0.731                       | 11.13             | 168.3              |
| 450.0                | 3.304                       | 0.711                       | 10.58             | 12.1               |
| 455.0                | 1.027                       | 0.103                       | 0.28              | 5.7                |
| 460.0                | 0.551                       | 0.046                       | -5.15             | 4.8                |
| 465.0                | 0.274                       | 0.031                       | -11.18            | 6.5                |
| 470.0                | -0.043                      | 0.055                       | -23.12            | 128.5              |
| 475.0                | -1.713                      | 1.054                       | 6.07              | 148.4              |
| 480.0                | 1.451                       | 0.124                       | 3.26              | 4.9                |
| 485.0                | 0.970                       | 0.021                       | -0.26             | 1.2                |
| 490.0                | 0.931                       | -0.008                      | -0.62             | -0.5               |
| 495.0                | 1.099                       | -0.028                      | 0.82              | -1.4               |
| 500.0                | 1.768                       | -0.145                      | 4.98              | -4.7               |



Solid Line Depicts Black Material and Dashed Line Depicts Red Material

Figure 3. Transfer Function of 4-mm Samples

Table 5. Transfer Function of 6-mm-Thick Standard Silicone Rubber

| Frequency<br>(Hertz) | Real (T)<br>(dimensionless) | Imag (T)<br>(dimensionless) | Magnitude<br>(dB) | Phase<br>(degrees) |
|----------------------|-----------------------------|-----------------------------|-------------------|--------------------|
| 0.0                  | 0.794                       | 0.000                       | -2.00             | 0.0                |
| 5.0                  | 1.036                       | -0.048                      | 0.32              | -2.7               |
| 10.0                 | 1.008                       | 0.139                       | 0.15              | 7.8                |
| 15.0                 | 1.209                       | -0.062                      | 1.66              | -2.9               |
| 20.0                 | -0.333                      | -1.001                      | 0.47              | -108.4             |
| 25.0                 | -0.441                      | -0.319                      | -5.28             | -144.1             |
| 30.0                 | -0.161                      | -0.204                      | -11.70            | -128.2             |
| 35.0                 | 0.121                       | -0.211                      | -12.28            | -60.2              |
| 40.0                 | 0.584                       | -0.418                      | -2.87             | -35.6              |
| 45.0                 | 1.093                       | -3.910                      | 12.17             | -74.4              |
| 50.0                 | -1.687                      | -0.297                      | 4.67              | -170.0             |
| 55.0                 | -1.119                      | -0.050                      | 0.98              | -177.5             |
| 60.0                 | -1.011                      | 0.001                       | 0.09              | 180.0              |
| 65.0                 | -1.141                      | 0.045                       | 1.15              | 177.7              |
| 70.0                 | -1.921                      | 0.328                       | 5.79              | 170.3              |
| 75.0                 | 2.274                       | 2.181                       | 9.97              | 43.8               |
| 80.0                 | 0.466                       | 0.177                       | -6.06             | 20.8               |
| 85.0                 | 0.034                       | 0.084                       | -20.83            | 68.1               |
| 90.0                 | -0.256                      | 0.087                       | -11.37            | 161.3              |
| 95.0                 | -0.743                      | 0.172                       | -2.35             | 167.0              |
| 100.0                | -2.365                      | 1.129                       | 8.37              | 154.5              |
| 105.0                | 3.038                       | 0.914                       | 10.03             | 16.7               |
| 110.0                | 1.335                       | 0.075                       | 2.52              | 3.2                |
| 115.0                | 1.019                       | 0.020                       | 0.16              | 1.1                |
| 120.0                | 0.993                       | 0.001                       | -0.06             | 0.1                |
| 125.0                | 1.280                       | -0.059                      | 2.15              | -2.6               |
| 130.0                | 3.238                       | -1.801                      | 11.38             | -29.1              |
| 135.0                | -0.609                      | -0.254                      | -3.61             | -157.4             |
| 140.0                | -0.001                      | -0.083                      | -21.60            | -90.8              |
| 145.0                | 0.286                       | -0.058                      | -10.70            | -11.4              |
| 150.0                | 0.628                       | -0.066                      | -3.99             | -6.0               |
| 155.0                | 1.744                       | -0.331                      | 4.98              | -10.8              |
| 160.0                | -3.072                      | -4.496                      | 14.72             | -124.3             |
| 165.0                | -1.781                      | -0.173                      | 5.05              | -174.4             |
| 170.0                | -1.100                      | -0.042                      | 0.83              | -177.8             |
| 175.0                | -0.925                      | -0.013                      | -0.68             | -179.2             |
| 180.0                | -0.953                      | 0.008                       | -0.42             | 179.5              |
| 185.0                | -1.459                      | 0.085                       | 3.29              | 176.7              |
| 190.0                | 1.251                       | 0.857                       | 3.61              | 34.4               |
| 195.0                | -0.014                      | 0.075                       | -22.36            | 100.8              |
| 200.0                | -0.313                      | 0.032                       | -10.05            | 174.2              |
| 205.0                | -0.567                      | 0.037                       | -4.91             | 176.3              |
| 210.0                | -1.089                      | 0.099                       | 0.78              | 174.8              |
| 215.0                | -3.750                      | 0.962                       | 11.76             | 165.6              |
| 220.0                | 3.068                       | 0.468                       | 9.84              | 8.7                |
| 225.0                | 1.319                       | 0.070                       | 2.42              | 3.0                |
| 230.0                | 0.927                       | 0.023                       | -0.66             | 1.4                |
| 235.0                | 0.815                       | 0.012                       | -1.77             | 0.9                |
| 240.0                | 0.882                       | -0.013                      | -1.09             | -0.8               |
| 245.0                | 2.078                       | -0.668                      | 6.78              | -17.8              |
| 250.0                | 0.024                       | -0.085                      | -21.03            | -74.1              |
| 255.0                | 0.354                       | -0.033                      | -8.97             | -5.3               |

Table 5. Transfer Function of 6-mm-Thick Standard Silicone Rubber (Cont'd)

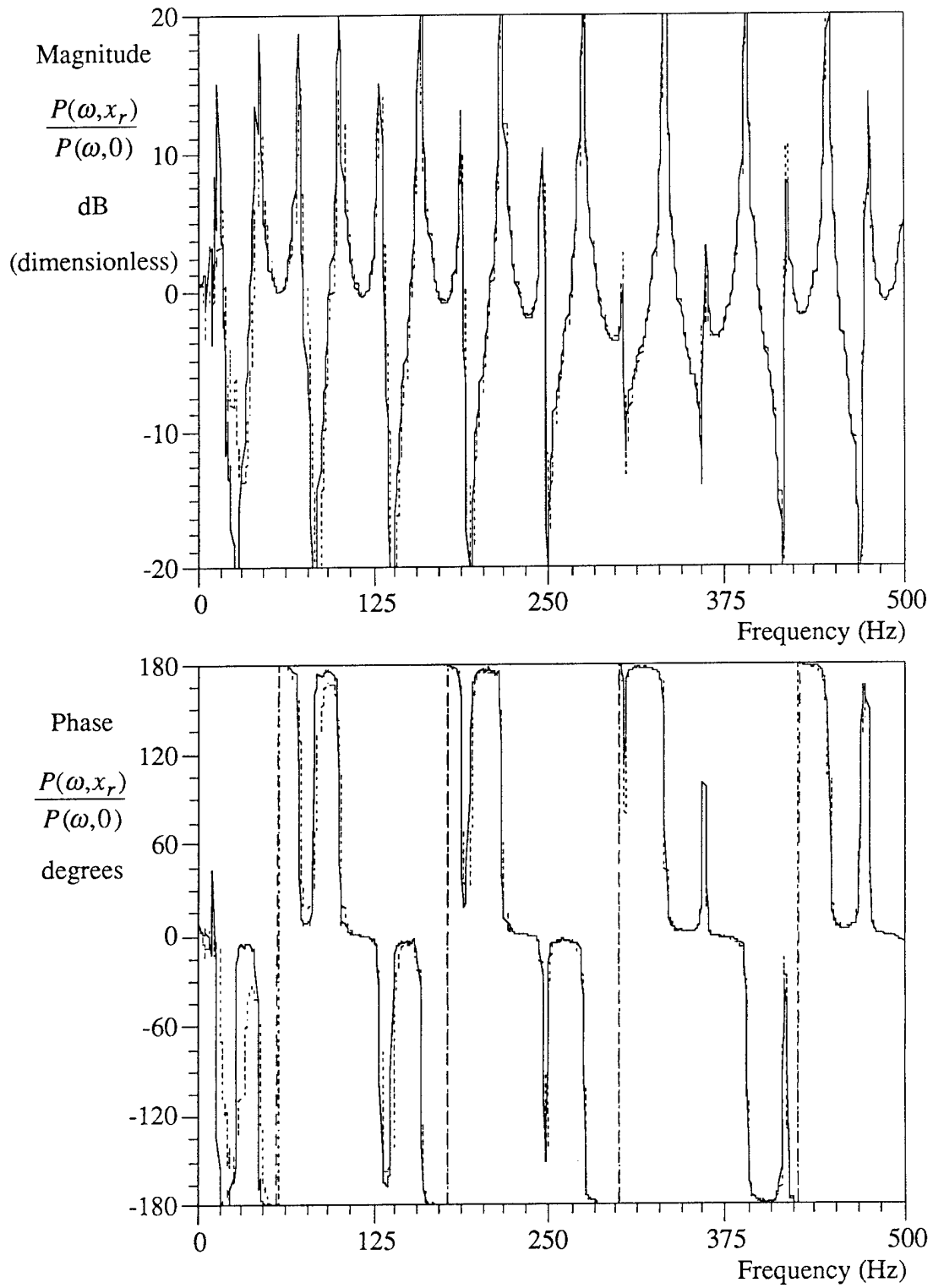
| Frequency<br>(Hertz) | Real (T)<br>(dimensionless) | Imag (T)<br>(dimensionless) | Magnitude<br>(dB) | Phase<br>(degrees) |
|----------------------|-----------------------------|-----------------------------|-------------------|--------------------|
| 260.0                | 0.549                       | -0.027                      | -5.19             | -2.9               |
| 265.0                | 0.883                       | -0.044                      | -1.07             | -2.8               |
| 270.0                | 1.789                       | -0.155                      | 5.08              | -5.0               |
| 275.0                | -2.265                      | -11.355                     | 21.27             | -101.3             |
| 280.0                | -1.821                      | -0.161                      | 5.24              | -174.9             |
| 285.0                | -1.037                      | -0.049                      | 0.32              | -177.3             |
| 290.0                | -0.769                      | -0.024                      | -2.27             | -178.2             |
| 295.0                | -0.676                      | -0.013                      | -3.40             | -178.9             |
| 300.0                | -0.729                      | 0.011                       | -2.74             | 179.1              |
| 305.0                | -0.094                      | 0.194                       | -13.35            | 115.9              |
| 310.0                | -0.454                      | 0.022                       | -6.86             | 177.3              |
| 315.0                | -0.577                      | 0.021                       | -4.78             | 177.9              |
| 320.0                | -0.773                      | 0.029                       | -2.24             | 177.9              |
| 325.0                | -1.224                      | 0.099                       | 1.79              | 175.4              |
| 330.0                | -3.242                      | 0.617                       | 10.37             | 169.2              |
| 335.0                | 3.611                       | 0.817                       | 11.37             | 12.7               |
| 340.0                | 1.283                       | 0.085                       | 2.18              | 3.8                |
| 345.0                | 0.782                       | 0.031                       | -2.13             | 2.2                |
| 350.0                | 0.580                       | 0.020                       | -4.72             | 2.0                |
| 355.0                | 0.438                       | 0.039                       | -7.14             | 5.1                |
| 360.0                | 0.127                       | 0.280                       | -10.25            | 65.6               |
| 365.0                | 0.699                       | 0.001                       | -3.11             | 0.1                |
| 370.0                | 0.663                       | -0.010                      | -3.56             | -0.9               |
| 375.0                | 0.756                       | -0.019                      | -2.42             | -1.4               |
| 380.0                | 1.008                       | -0.051                      | 0.08              | -2.9               |
| 385.0                | 1.828                       | -0.176                      | 5.28              | -5.5               |
| 390.0                | 5.409                       | -9.023                      | 20.44             | -59.1              |
| 395.0                | -1.857                      | -0.215                      | 5.43              | -173.4             |
| 400.0                | -0.895                      | -0.061                      | -0.94             | -176.1             |
| 405.0                | -0.567                      | -0.031                      | -4.91             | -176.9             |
| 410.0                | -0.371                      | -0.019                      | -8.61             | -177.0             |
| 415.0                | -0.078                      | -0.039                      | -21.18            | -153.6             |
| 420.0                | -2.222                      | -0.579                      | 7.22              | -165.4             |
| 425.0                | -0.881                      | -0.009                      | -1.10             | -179.4             |
| 430.0                | -0.805                      | 0.009                       | -1.88             | 179.3              |
| 435.0                | -0.919                      | 0.030                       | -0.73             | 178.1              |
| 440.0                | -1.283                      | 0.093                       | 2.19              | 175.8              |
| 445.0                | -2.723                      | 0.666                       | 8.95              | 166.3              |
| 450.0                | 3.954                       | 1.772                       | 12.74             | 24.1               |
| 455.0                | 1.118                       | 0.119                       | 1.02              | 6.1                |
| 460.0                | 0.594                       | 0.050                       | -4.50             | 4.8                |
| 465.0                | 0.329                       | 0.039                       | -9.60             | 6.8                |
| 470.0                | 0.044                       | 0.061                       | -22.52            | 54.0               |
| 475.0                | -1.054                      | 0.491                       | 1.31              | 155.0              |
| 480.0                | 1.504                       | 0.145                       | 3.59              | 5.5                |
| 485.0                | 0.948                       | 0.017                       | -0.46             | 1.0                |
| 490.0                | 0.910                       | -0.005                      | -0.82             | -0.3               |
| 495.0                | 1.072                       | -0.035                      | 0.60              | -1.8               |
| 500.0                | 1.692                       | -0.110                      | 4.58              | -3.7               |

Table 6. Transfer Function of 6-mm-Thick Silicone Rubber With Embedded Iron Powder and Glass Microbeads

| Frequency<br>(Hertz) | Real (T)<br>(dimensionless) | Imag (T)<br>(dimensionless) | Magnitude<br>(dB) | Phase<br>(degrees) |
|----------------------|-----------------------------|-----------------------------|-------------------|--------------------|
| 0.0                  | 0.725                       | 0.000                       | -2.79             | 0.0                |
| 5.0                  | 1.121                       | 0.025                       | 0.99              | 1.3                |
| 10.0                 | 1.408                       | -0.313                      | 3.18              | -12.5              |
| 15.0                 | -3.903                      | -4.176                      | 15.14             | -133.1             |
| 20.0                 | -0.578                      | 0.008                       | -4.76             | 179.2              |
| 25.0                 | -0.142                      | -0.030                      | -16.79            | -168.2             |
| 30.0                 | 0.138                       | -0.031                      | -16.95            | -12.8              |
| 35.0                 | 0.519                       | -0.036                      | -5.68             | -4.0               |
| 40.0                 | 1.822                       | -0.302                      | 5.33              | -9.4               |
| 45.0                 | -4.399                      | -0.850                      | 13.03             | -169.1             |
| 50.0                 | -1.422                      | -0.038                      | 3.06              | -178.5             |
| 55.0                 | -1.057                      | -0.008                      | 0.48              | -179.6             |
| 60.0                 | -1.006                      | 0.003                       | 0.05              | 179.8              |
| 65.0                 | -1.226                      | 0.031                       | 1.77              | 178.5              |
| 70.0                 | -2.974                      | 0.379                       | 9.54              | 172.7              |
| 75.0                 | 1.397                       | 0.257                       | 3.05              | 10.4               |
| 80.0                 | 0.208                       | 0.041                       | -13.46            | 11.1               |
| 85.0                 | -0.117                      | 0.032                       | -18.30            | 164.9              |
| 90.0                 | -0.427                      | 0.044                       | -7.35             | 174.1              |
| 95.0                 | -1.030                      | 0.074                       | 0.28              | 175.9              |
| 100.0                | -5.908                      | 3.036                       | 16.45             | 152.8              |
| 105.0                | 2.221                       | 0.293                       | 7.00              | 7.5                |
| 110.0                | 1.228                       | 0.021                       | 1.78              | 1.0                |
| 115.0                | 0.980                       | 0.009                       | -0.17             | 0.5                |
| 120.0                | 0.987                       | -0.001                      | -0.12             | -0.1               |
| 125.0                | 1.346                       | -0.041                      | 2.59              | -1.8               |
| 130.0                | -0.618                      | -5.675                      | 15.13             | -96.2              |
| 135.0                | -0.347                      | -0.076                      | -9.00             | -167.7             |
| 140.0                | 0.128                       | -0.030                      | -17.60            | -13.3              |
| 145.0                | 0.375                       | -0.028                      | -8.50             | -4.2               |
| 150.0                | 0.760                       | -0.049                      | -2.37             | -3.7               |
| 155.0                | 1.864                       | -0.159                      | 5.44              | -4.9               |
| 160.0                | -5.916                      | -1.425                      | 15.68             | -166.5             |
| 165.0                | -1.627                      | -0.075                      | 4.24              | -177.4             |
| 170.0                | -1.063                      | -0.026                      | 0.53              | -178.6             |
| 175.0                | -0.896                      | -0.007                      | -0.95             | -179.6             |
| 180.0                | -0.948                      | 0.012                       | -0.46             | 179.3              |
| 185.0                | -1.588                      | 0.217                       | 4.10              | 172.2              |
| 190.0                | 0.585                       | 0.186                       | -4.24             | 17.6               |
| 195.0                | -0.140                      | 0.028                       | -16.92            | 168.8              |
| 200.0                | -0.380                      | 0.031                       | -8.39             | 175.3              |
| 205.0                | -0.632                      | 0.029                       | -3.98             | 177.4              |
| 210.0                | -1.224                      | 0.101                       | 1.78              | 175.3              |
| 215.0                | -5.617                      | 1.537                       | 15.30             | 164.7              |
| 220.0                | 2.701                       | 0.183                       | 8.65              | 3.9                |
| 225.0                | 1.224                       | 0.061                       | 1.77              | 2.9                |
| 230.0                | 0.890                       | 0.021                       | -1.01             | 1.3                |
| 235.0                | 0.790                       | 0.006                       | -2.05             | 0.5                |
| 240.0                | 0.876                       | -0.008                      | -1.15             | -0.5               |
| 245.0                | 2.915                       | -1.426                      | 10.22             | -26.1              |
| 250.0                | 0.147                       | -0.051                      | -16.17            | -19.3              |

Table 6. Transfer Function of 6-mm-Thick Silicone Rubber With  
Embedded Iron Powder and Glass Microbeads (Cont'd)

| Frequency<br>(Hertz) | Real (T)<br>(dimensionless) | Imag (T)<br>(dimensionless) | Magnitude<br>(dB) | Phase<br>(degrees) |
|----------------------|-----------------------------|-----------------------------|-------------------|--------------------|
| 255.0                | 0.404                       | -0.032                      | -7.83             | -4.6               |
| 260.0                | 0.601                       | -0.024                      | -4.42             | -2.2               |
| 265.0                | 0.954                       | -0.072                      | -0.39             | -4.3               |
| 270.0                | 2.006                       | -0.177                      | 6.08              | -5.0               |
| 275.0                | -6.893                      | -5.668                      | 19.01             | -140.6             |
| 280.0                | -1.703                      | -0.126                      | 4.65              | -175.8             |
| 285.0                | -0.969                      | -0.037                      | -0.27             | -177.8             |
| 290.0                | -0.741                      | -0.019                      | -2.60             | -178.6             |
| 295.0                | -0.648                      | -0.012                      | -3.76             | -179.0             |
| 300.0                | -0.692                      | 0.002                       | -3.20             | 179.9              |
| 305.0                | -0.257                      | 0.113                       | -11.03            | 156.3              |
| 310.0                | -0.487                      | 0.020                       | -6.25             | 177.7              |
| 315.0                | -0.604                      | 0.023                       | -4.38             | 177.8              |
| 320.0                | -0.796                      | 0.035                       | -1.97             | 177.5              |
| 325.0                | -1.303                      | 0.088                       | 2.32              | 176.1              |
| 330.0                | -3.758                      | 0.863                       | 11.72             | 167.1              |
| 335.0                | 3.498                       | 0.503                       | 10.97             | 8.2                |
| 340.0                | 1.183                       | 0.056                       | 1.47              | 2.7                |
| 345.0                | 0.758                       | 0.033                       | -2.39             | 2.5                |
| 350.0                | 0.553                       | 0.020                       | -5.13             | 2.0                |
| 355.0                | 0.417                       | 0.031                       | -7.58             | 4.2                |
| 360.0                | -0.078                      | 0.421                       | -7.36             | 100.4              |
| 365.0                | 0.739                       | 0.002                       | -2.63             | 0.2                |
| 370.0                | 0.684                       | -0.011                      | -3.29             | -0.9               |
| 375.0                | 0.775                       | -0.016                      | -2.21             | -1.2               |
| 380.0                | 1.044                       | -0.039                      | 0.38              | -2.1               |
| 385.0                | 1.917                       | -0.147                      | 5.68              | -4.4               |
| 390.0                | -0.353                      | -11.986                     | 21.58             | -91.7              |
| 395.0                | -1.722                      | -0.202                      | 4.78              | -173.3             |
| 400.0                | -0.854                      | -0.050                      | -1.35             | -176.6             |
| 405.0                | -0.540                      | -0.033                      | -5.33             | -176.5             |
| 410.0                | -0.344                      | -0.028                      | -9.24             | -175.4             |
| 415.0                | -0.005                      | -0.087                      | -21.18            | -93.5              |
| 420.0                | -1.951                      | -0.542                      | 6.13              | -164.5             |
| 425.0                | -0.873                      | -0.013                      | -1.18             | -179.1             |
| 430.0                | -0.811                      | 0.006                       | -1.82             | 179.6              |
| 435.0                | -0.927                      | 0.021                       | -0.65             | 178.7              |
| 440.0                | -1.323                      | 0.074                       | 2.44              | 176.8              |
| 445.0                | -3.092                      | 0.463                       | 9.90              | 171.5              |
| 450.0                | 3.377                       | 0.865                       | 10.85             | 14.4               |
| 455.0                | 1.054                       | 0.100                       | 0.49              | 5.4                |
| 460.0                | 0.573                       | 0.037                       | -4.82             | 3.7                |
| 465.0                | 0.304                       | 0.036                       | -10.27            | 6.8                |
| 470.0                | 0.010                       | 0.040                       | -27.74            | 75.7               |
| 475.0                | -1.624                      | 0.698                       | 4.95              | 156.7              |
| 480.0                | 1.456                       | 0.086                       | 3.28              | 3.4                |
| 485.0                | 0.953                       | 0.011                       | -0.42             | 0.7                |
| 490.0                | 0.917                       | -0.005                      | -0.75             | -0.3               |
| 495.0                | 1.088                       | -0.027                      | 0.74              | -1.4               |
| 500.0                | 1.791                       | -0.137                      | 5.09              | -4.4               |



Solid Line Depicts Black Material and Dashed Line Depicts Red Material

Figure 4. Transfer Function of 6-mm Samples

Table 7. Real and Imaginary Parts of Eigenvalues  
Extracted From the Transfer Functions

| Eigenvalue | Real Part (Hz) | Imaginary Part (Hz) |
|------------|----------------|---------------------|
| 1          | -0.294         | 14.6                |
| 2          | -0.285         | 43.4                |
| 3          | -0.448         | 72.0                |
| 4          | -0.587         | 100.9               |
| 5          | -0.541         | 129.9               |
| 6          | -0.537         | 158.9               |
| 7          | -0.437         | 187.7               |
| 8          | -0.460         | 216.5               |
| 9          | -0.380         | 245.4               |
| 10         | -0.576         | 274.4               |
| 11         | -0.730         | 302.6               |
| 12         | -0.583         | 332.3               |
| 13         | -0.647         | 361.2               |
| 14         | -0.632         | 390.0               |
| 15         | -0.570         | 419.0               |
| 16         | -0.551         | 447.8               |
| 17         | -0.531         | 476.5               |

#### **DYNAMIC STRUCTURAL TESTING OF MOLD-EX SILICONE MX-111 SAMPLES**

In a series of related tests (not covered under the CRADA, but believed to be of interest to Loctite), dynamic structural evaluations were completed by NUWC Detachment New London in order to study structureborne acoustics and attenuation characteristics.

A batch of NBS Silicone MX-111 material was requested from the Mold-Ex Rubber Company, Inc., in Milton, Florida, and from G. Thomas, the co-inventor of this quieting material, who is affiliated with the Naval Medical Research & Development Center (NMRDC) in Pensacola, Florida. From discussions with Mr. Thomas in the early spring of 1994, it was learned that the material in question was designated as a GM-41 polyurethane and that several industrial companies, such as Boeing and General Motors, were conducting airborne tests for aerospace and automobile applications.

Two 1-foot-square pieces of the Mold-Ex silicone MX-111 samples, with thicknesses of 3 and 6 mm thick, respectively, were provided for the dynamic structural testing. A series of experiments were conducted on the Metravib Viscoanalyzer to determine the complex Young's modulus and the amount of intrinsic structural damping as a function of frequency ( $5 < f < 500$  Hz) and temperature ( $-40^{\circ}\text{C} < T < 40^{\circ}\text{C}$ ). The viscoanalyzer provides information on the structural and damping characteristics of polymers when they are subjected to forced harmonic oscillations off resonance. It produces measurements of the displacement and force and provides a complex dynamic stiffness and a loss angle measure of the material. Based on the theory of viscoelasticity, the Young's and shearing modulus (both real and imaginary) are calculated from the geometry of the specimen.

For structural testing, the sample specimen was 5.7 mm high, 5.3 mm thick, and 4.7 mm wide. The various stiffness and phase angle values as measured by the viscoanalyzer are documented in appendix A for each indicated temperature and frequency. The tests were performed in the tension-compression mode, with a displacement vector of 5 microns for each test. Hence, only a measure of the Young's modulus was acquired. Figure 5 is a plot of stiffness versus frequency and phase angle versus frequency for 10 different temperatures. The stiffness decreases for all frequency values as the temperature increases, which is consistent with other observations. The phase angle hovers around 20 degrees for virtually all temperatures and frequencies. It appears that the stiffness and corresponding phase values at  $10^{\circ}\text{C}$  and higher (pages A-9 to A-12) for frequencies approaching 500 Hz may not be as reliable. From the data, it appears that resonance was occurring for those states. The results in general (in the absence of resonance) are accurate within plus or minus 5 percent. Calibration on the viscoanalyzer for the required frequency sweeps is usually achieved with a metallic aluminum ring.

Figure 6 illustrates the real elastic moduli (E) and tangent delta versus temperature for the MX-111 material. The results are very similar to those in figure 5 for stiffness. The data sheets in appendix B show the real and imaginary values of the elastic moduli as well as the tangent delta (measure of lossiness) for each operating temperature. All the values were calculated with the computer software developed by Metravib. The tests were run isothermally at 10 distinct temperatures for each frequency sweep of interest.

Figure 7 shows the real elastic moduli and the tangent delta versus frequency. Overall the MX-111 material shows very consistent damping from 5 to 450 Hz at levels of 0.35 to 0.40. Based on the previous discussion concerning resonance, the data points in this figure near 450 to 500 Hz

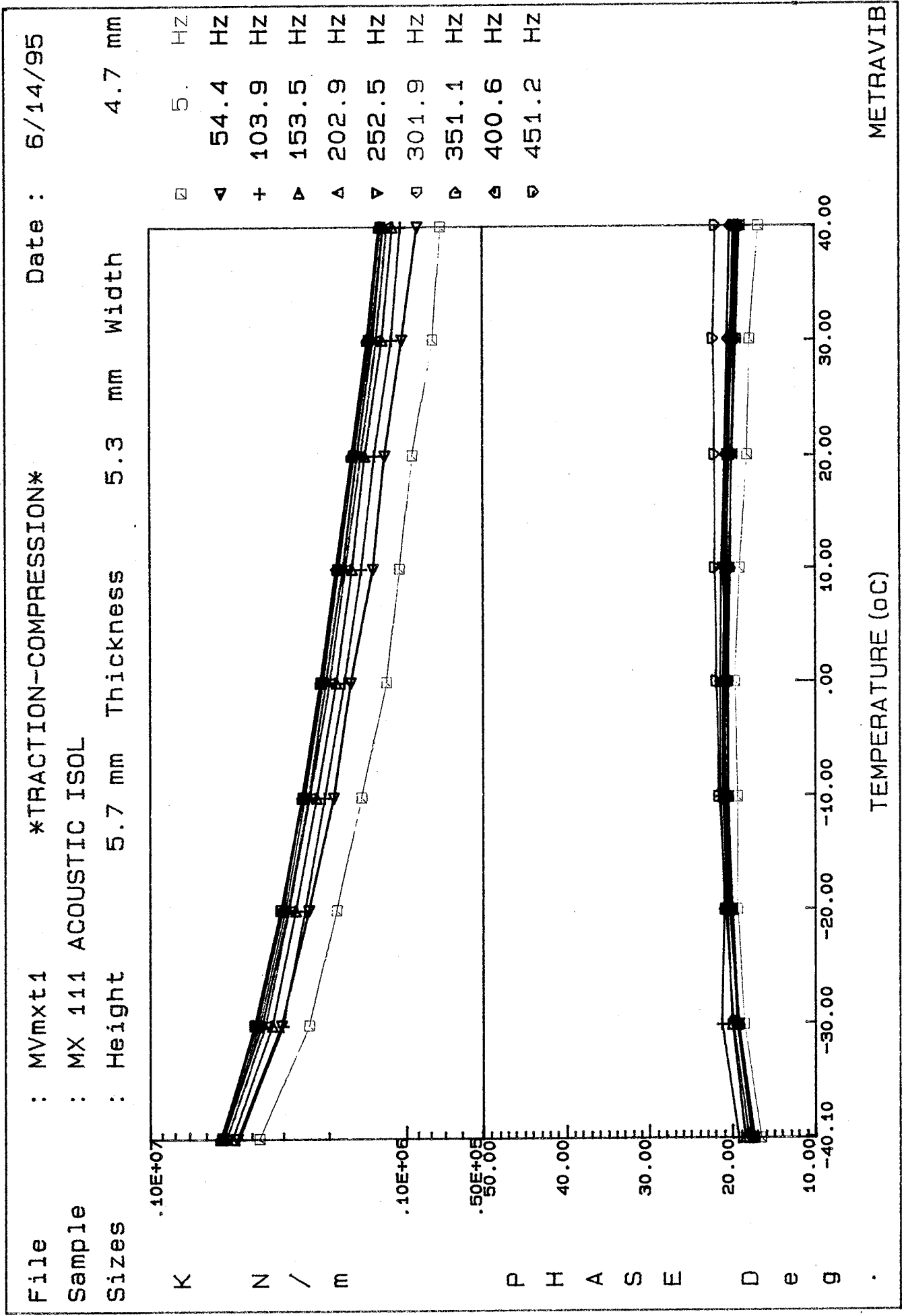


Figure 5. Plot of Stiffness Versus Frequency and Phase Angle Versus Frequency at 10 Temperatures

File : MVMxt1      \*TRACTION-COMPRESSION\*      Date : 6/14/95  
 Sample : MX 111 ACOUSTIC ISOL  
 Sizes : Height      5.7 mm      Thickness      5.3 mm      Width      4.7 mm

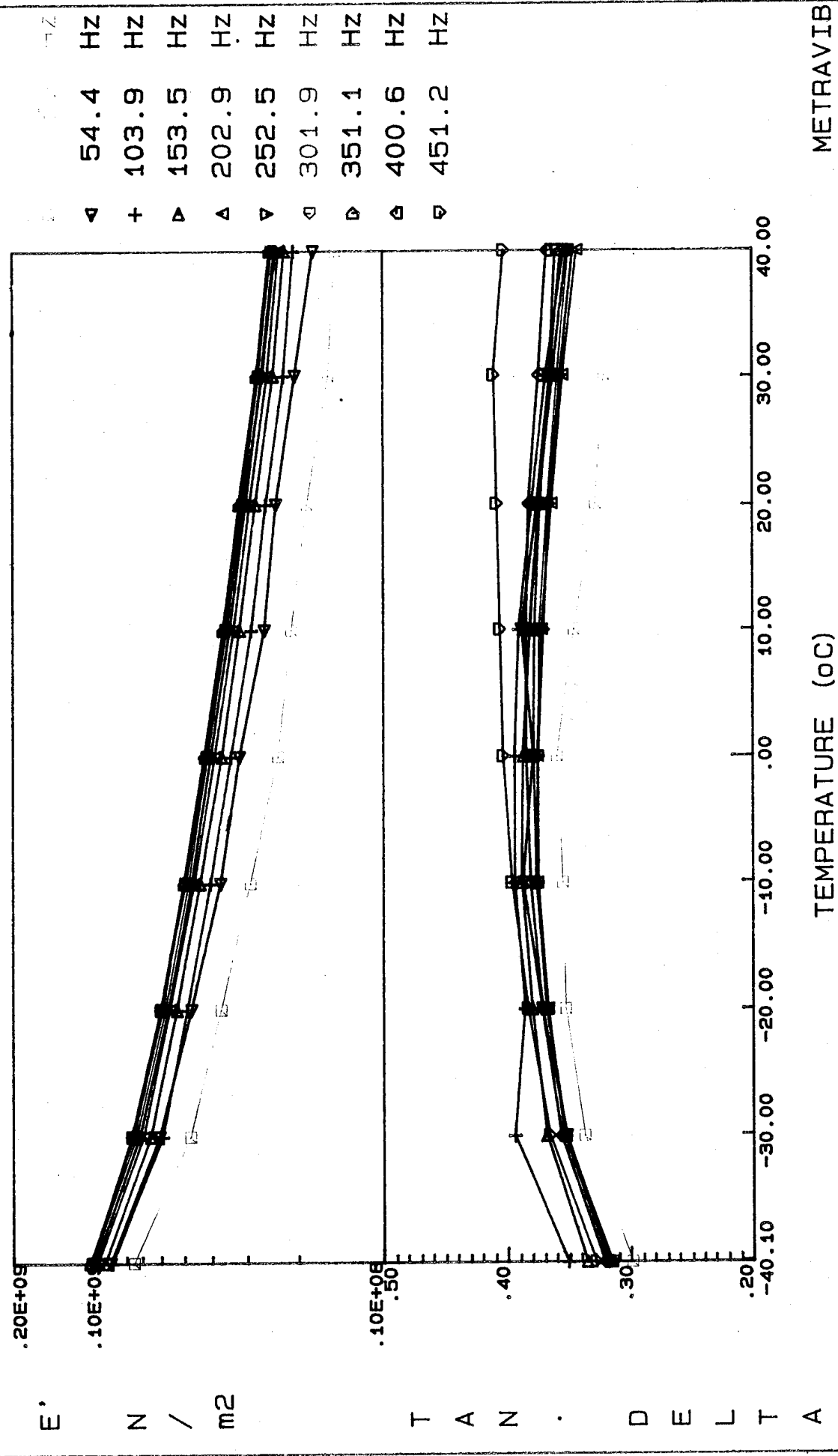
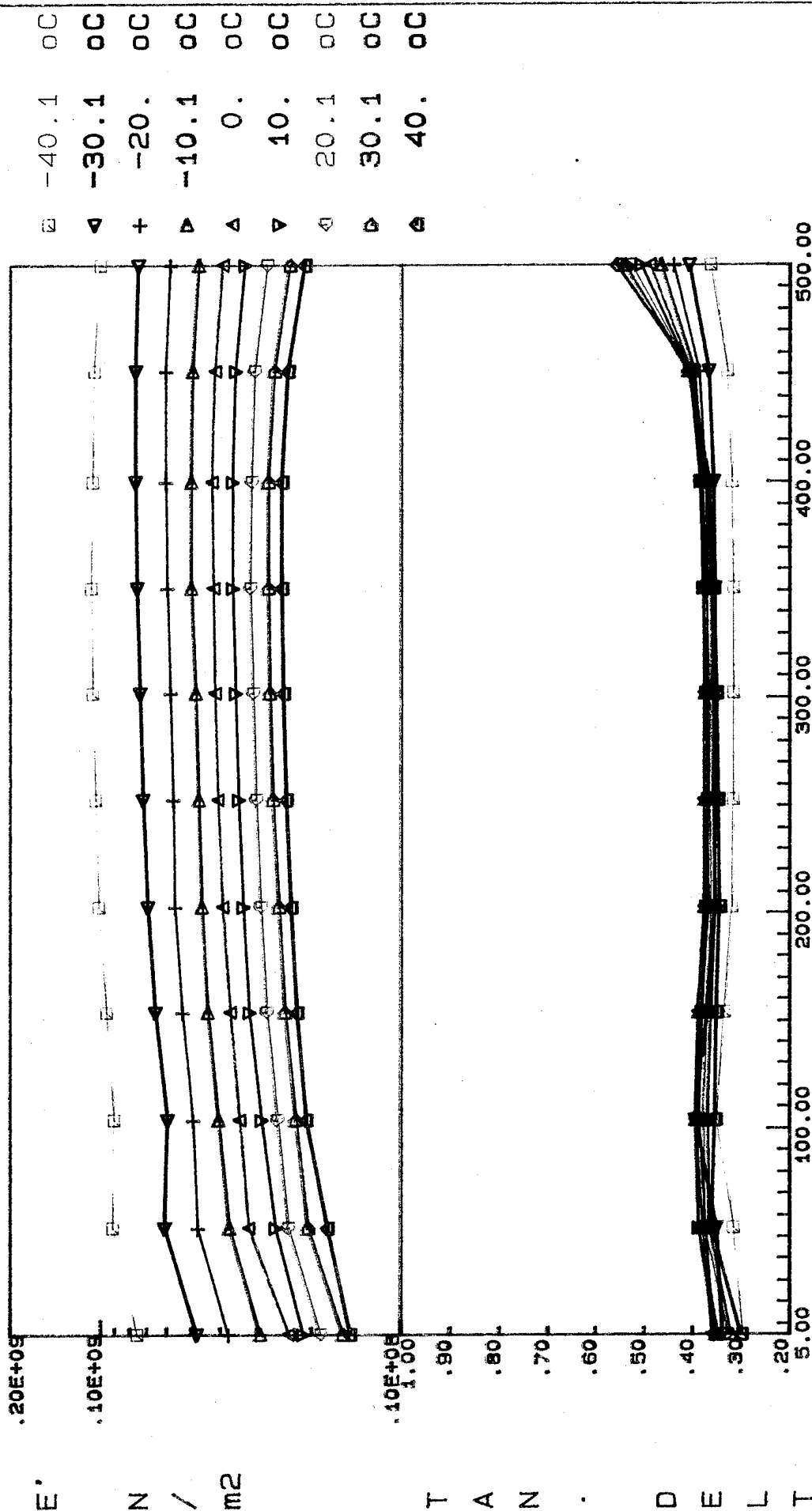


Figure 6. Plot of the Real Elastic Moduli and Tangent Delta Versus Temperature

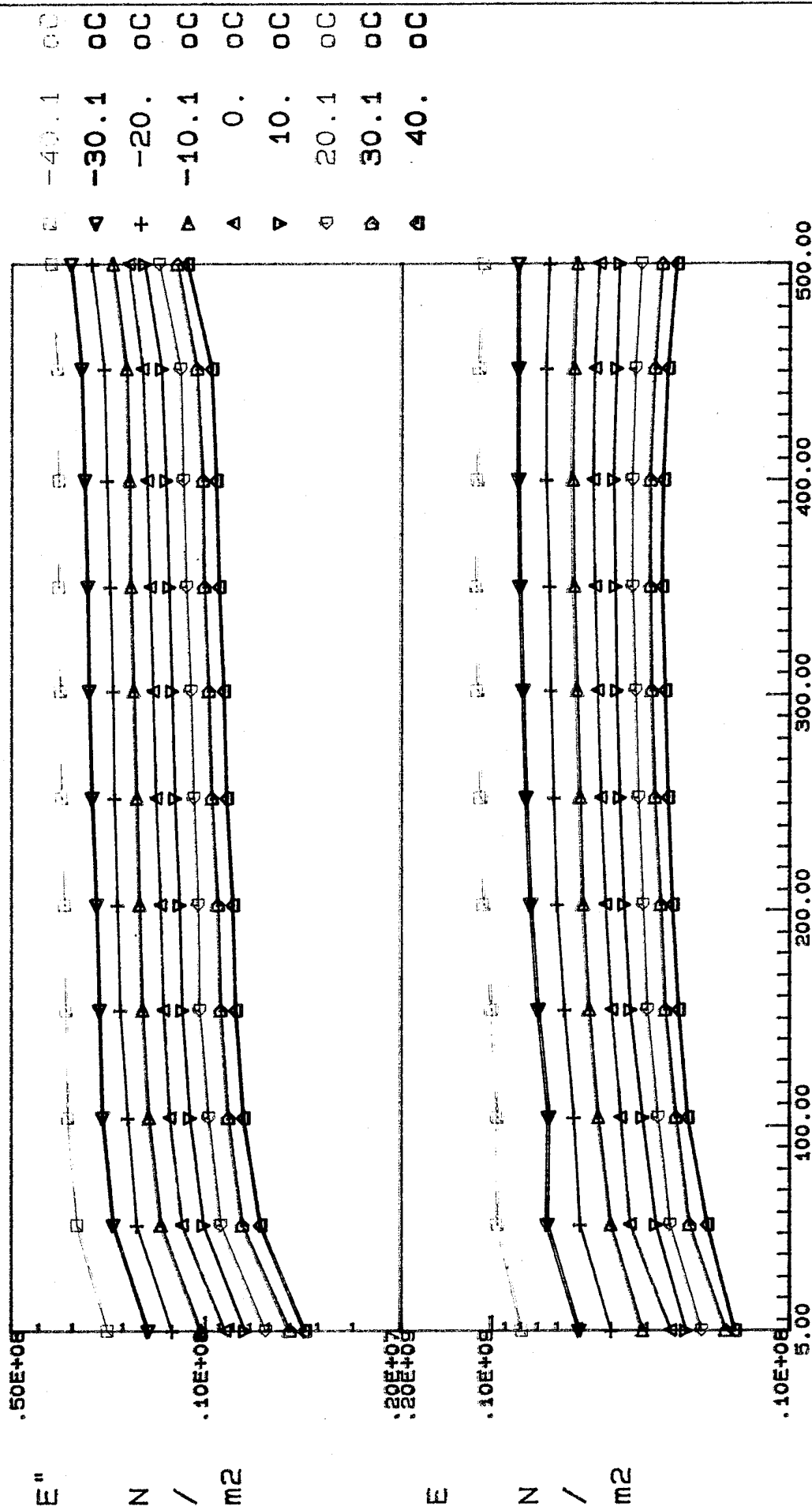
File : MVmxt1 \*TRACTION-COMPRESSION\* Date : 6/14/95  
 Sample : MX 111 ACOUSTIC ISOL  
 Sizes : Height 5.7 mm Thickness 5.3 mm Width 4.7 mm



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Figure 7. Plot of the Real Elastic Moduli and Tangent Delta Versus Frequency

File : MVmxt1 \*TRACTION-COMPRESSION\* Date : 6/14/95  
 Sample : MX 111 ACOUSTIC ISOL  
 Sizes : Height 5.7 mm Thickness 5.3 mm Width 4.7 mm



METRAVIB

Figure 8. Plot of the Imaginary Elastic Moduli and Total Elastic Moduli Versus Frequency at 10 Temperatures

would not be considered totally accurate. The sudden increase in the damping (tangent  $\delta = E''/E'$ ) in that region is not a true reflection of the material—it is the onset of resonance.

Figure 8 is a plot of the imaginary elastic moduli and the total elastic moduli versus frequency at the 10 temperature states. The data show that the structure is stiffest at low temperatures at all frequencies and that the imaginary component of the elastic moduli slightly increases with frequency for all temperatures. Again, these are fairly consistent results based on numerous other measurements. The attenuation values of the material are not especially high for all frequencies and temperatures. However, the damping values appear almost constant for the temperatures and frequencies measured. This is somewhat unusual and not very often seen in polymer testing. Also, the structural strength in tension and compression appears to be reasonable for the MX-111 material.

**APPENDIX A—VARIOUS STIFFNESS AND PHASE ANGLE VALUES  
AS MEASURED BY THE METRAVIB VISCOANALYZER**

METRAVIB  
instruments

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MEASUREMENT FILE..... MVmxt1

DATE..... 6/ 14/ 95

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SAMPLE REFERENCE..... MX 111 ACOUSTIC ISOL

TEST PERFORMED IN : TRACTION COMPRESSION

SAMPLE FEATURES :

|                  |      |                  |
|------------------|------|------------------|
| - SHAPE.....     |      | PARALLELEPIPEDIC |
| - HEIGHT.....    | 5.79 | mm               |
| - THICKNESS..... | 5.35 | mm               |
| - WIDTH.....     | 4.72 | mm               |

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MEASUREMENT CONDITIONS :

|                                   |       |   |       |        |
|-----------------------------------|-------|---|-------|--------|
| - SCANNING IN TEMPERATURE.....    | -40.1 | - | 40.0  | oC     |
| - SCANNING IN FREQUENCY.....      | 5.0   | - | 500.0 | HERTZ  |
| - REGULATION IN DISPLACEMENT..... |       |   | 5.0   | MICRON |
| - PRESTRAIN REGULATION.....       |       |   |       | NO     |

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REMARKS :

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TEST PERFORMED BY :

SERVICE :

SAMPLE REFERENCE..... MX 111 ACOUSTIC ISOL

TEMPERATURE NUMBER..... 1

- STARTING TEMPERATURE..... 24.1 oC  
- VARIATION RATE OF TEMPERATURE..... 5.0 oC/mn  
- STABILIZATION TIME IN TEMPERATURE... 15 mn  
- FINAL TEMPERATURE..... -40.1 oC

| No | FREQUENCY<br>HERTZ | PREDISTORTION<br>MICRON | FORCE<br>NEWTON | DISPLAC.<br>MICRON | STIFFNESS<br>NEWTON/METER | PHASE<br>DEGREE |
|----|--------------------|-------------------------|-----------------|--------------------|---------------------------|-----------------|
| 1  | 5.0                | -158.6                  | 1.8             | 4.9                | .374E+06                  | 16.5            |
| 2  | 54.5               | -157.8                  | 2.3             | 5.1                | .453E+06                  | 17.5            |
| 3  | 104.0              | -154.1                  | 2.3             | 5.2                | .450E+06                  | 19.2            |
| 4  | 153.6              | -152.9                  | 2.4             | 5.1                | .474E+06                  | 18.4            |
| 5  | 202.9              | -152.5                  | 2.5             | 5.0                | .502E+06                  | 17.6            |
| 6  | 252.5              | -151.4                  | 2.5             | 4.9                | .515E+06                  | 17.4            |
| 7  | 301.9              | -151.7                  | 2.6             | 5.0                | .527E+06                  | 17.4            |
| 8  | 351.1              | -149.9                  | 2.6             | 5.0                | .533E+06                  | 17.4            |
| 9  | 400.6              | -145.2                  | 2.6             | 5.0                | .523E+06                  | 17.6            |
| 10 | 451.3              | -142.1                  | 2.5             | 4.8                | .520E+06                  | 18.0            |
| 11 | 500.0              | -140.8                  | 2.5             | 5.0                | .502E+06                  | 19.7            |

SAMPLE REFERENCE..... MX 111 ACOUSTIC ISOL

TEMPERATURE NUMBER..... 2

- STARTING TEMPERATURE..... -40.1 °C  
- VARIATION RATE OF TEMPERATURE..... 5.0 °C/mn  
- STABILIZATION TIME IN TEMPERATURE... 15 mn  
- FINAL TEMPERATURE..... -30.1 °C

| No | FREQUENCY<br>HERTZ | PREDISTORTION<br>MICRON | FORCE<br>NEWTON | DISPLAC.<br>MICRON | STIFFNESS<br>NEWTON/METER | PHASE<br>DEGREE |
|----|--------------------|-------------------------|-----------------|--------------------|---------------------------|-----------------|
| 1  | 5.0                | -108.1                  | 1.2             | 5.0                | .239E+06                  | 18.6            |
| 2  | 54.5               | -108.2                  | 1.6             | 5.2                | .306E+06                  | 19.3            |
| 3  | 104.0              | -105.8                  | 1.7             | 5.5                | .303E+06                  | 21.4            |
| 4  | 153.6              | -105.8                  | 1.7             | 5.1                | .330E+06                  | 20.1            |
| 5  | 202.9              | -106.0                  | 1.7             | 5.0                | .351E+06                  | 19.4            |
| 6  | 252.5              | -106.3                  | 1.8             | 5.0                | .363E+06                  | 19.3            |
| 7  | 301.9              | -106.1                  | 1.9             | 5.0                | .372E+06                  | 19.3            |
| 8  | 351.1              | -106.0                  | 1.9             | 5.0                | .380E+06                  | 19.3            |
| 9  | 400.6              | -105.8                  | 1.9             | 5.0                | .385E+06                  | 19.5            |
| 10 | 451.3              | -105.5                  | 1.9             | 5.0                | .384E+06                  | 19.9            |
| 11 | 500.0              | -106.0                  | 1.9             | 5.0                | .382E+06                  | 22.0            |

SAMPLE REFERENCE..... MX 111 ACOUSTIC ISOL

TEMPERATURE NUMBER..... 3

- STARTING TEMPERATURE..... -30.1 °C  
 - VARIATION RATE OF TEMPERATURE..... 5.0 °C/mn  
 - STABILIZATION TIME IN TEMPERATURE... 15 mn  
 - FINAL TEMPERATURE..... -20.0 °C

| No | FREQUENCY<br>HERTZ | PREDISTORTION<br>MICRON | FORCE<br>NEWTON | DISPLAC.<br>MICRON | STIFFNESS<br>NEWTON/METER | PHASE<br>DEGREE |
|----|--------------------|-------------------------|-----------------|--------------------|---------------------------|-----------------|
| 1  | 5.0                | -79.7                   | .9              | 4.6                | .187E+06                  | 19.4            |
| 2  | 54.5               | -80.2                   | 1.2             | 5.0                | .238E+06                  | 20.3            |
| 3  | 104.0              | -79.9                   | 1.2             | 5.0                | .248E+06                  | 21.0            |
| 4  | 153.6              | -79.9                   | 1.3             | 4.9                | .268E+06                  | 20.7            |
| 5  | 202.9              | -80.2                   | 1.4             | 4.8                | .283E+06                  | 20.0            |
| 6  | 252.5              | -80.5                   | 1.4             | 5.0                | .289E+06                  | 20.1            |
| 7  | 301.9              | -80.4                   | 1.5             | 5.1                | .296E+06                  | 20.1            |
| 8  | 351.1              | -80.0                   | 1.5             | 5.0                | .301E+06                  | 20.1            |
| 9  | 400.6              | -80.1                   | 1.5             | 5.0                | .306E+06                  | 20.3            |
| 10 | 451.3              | -79.9                   | 1.5             | 5.0                | .305E+06                  | 20.9            |
| 11 | 500.0              | -80.5                   | 1.5             | 5.0                | .301E+06                  | 23.6            |

SAMPLE REFERENCE..... MX 111 ACOUSTIC ISOL

TEMPERATURE NUMBER..... 4

- STARTING TEMPERATURE..... -20.0 °C  
- VARIATION RATE OF TEMPERATURE..... 5.0 °C/mn  
- STABILIZATION TIME IN TEMPERATURE... 15 mn  
- FINAL TEMPERATURE..... -10.1 °C

| No | FREQUENCY<br>HERTZ | PREDISTORTION<br>MICRON | FORCE<br>NEWTON | DISPLAC.<br>MICRON | STIFFNESS<br>NEWTON/METER | PHASE<br>DEGREE |
|----|--------------------|-------------------------|-----------------|--------------------|---------------------------|-----------------|
| 1  | 5.0                | -55.4                   | .7              | 4.8                | .149E+06                  | 19.5            |
| 2  | 54.5               | -55.9                   | 1.0             | 5.3                | .190E+06                  | 21.1            |
| 3  | 104.0              | -56.2                   | 1.0             | 4.7                | .208E+06                  | 21.4            |
| 4  | 153.6              | -56.2                   | 1.1             | 4.8                | .223E+06                  | 21.1            |
| 5  | 202.9              | -56.6                   | 1.1             | 4.8                | .235E+06                  | 20.5            |
| 6  | 252.5              | -56.8                   | 1.2             | 5.0                | .240E+06                  | 20.5            |
| 7  | 301.9              | -56.7                   | 1.2             | 5.0                | .246E+06                  | 20.5            |
| 8  | 351.1              | -57.0                   | 1.3             | 5.0                | .252E+06                  | 20.5            |
| 9  | 400.6              | -56.6                   | 1.3             | 5.0                | .253E+06                  | 20.8            |
| 10 | 451.3              | -56.5                   | 1.3             | 5.0                | .251E+06                  | 21.5            |
| 11 | 500.0              | -56.7                   | 1.2             | 5.0                | .246E+06                  | 24.9            |

SAMPLE REFERENCE..... MX 111 ACOUSTIC ISOL

TEMPERATURE NUMBER..... 5

- STARTING TEMPERATURE..... -10.1 °C  
- VARIATION RATE OF TEMPERATURE..... 5.0 °C/mn  
- STABILIZATION TIME IN TEMPERATURE... 15 mn  
- FINAL TEMPERATURE..... .0 °C

| No | FREQUENCY<br>HERTZ | PREDISTORTION<br>MICRON | FORCE<br>NEWTON | DISPLAC.<br>MICRON | STIFFNESS<br>NEWTON/METER | PHASE<br>DEGREE |
|----|--------------------|-------------------------|-----------------|--------------------|---------------------------|-----------------|
| 1  | 5.0                | -33.4                   | .7              | 5.5                | .120E+06                  | 19.8            |
| 2  | 54.5               | -34.0                   | .8              | 4.9                | .163E+06                  | 20.7            |
| 3  | 104.0              | -34.2                   | .8              | 4.8                | .175E+06                  | 21.5            |
| 4  | 153.6              | -34.6                   | .9              | 5.0                | .187E+06                  | 21.1            |
| 5  | 202.9              | -35.3                   | 1.0             | 5.0                | .197E+06                  | 20.5            |
| 6  | 252.5              | -35.3                   | 1.0             | 5.0                | .205E+06                  | 20.5            |
| 7  | 301.9              | -35.3                   | 1.0             | 5.0                | .210E+06                  | 20.5            |
| 8  | 351.1              | -35.4                   | 1.1             | 5.0                | .214E+06                  | 20.7            |
| 9  | 400.6              | -35.3                   | 1.1             | 5.0                | .215E+06                  | 20.9            |
| 10 | 451.3              | -35.7                   | 1.1             | 5.0                | .213E+06                  | 21.9            |
| 11 | 500.0              | -35.7                   | 1.0             | 5.0                | .206E+06                  | 25.9            |

SAMPLE REFERENCE..... MX 111 ACOUSTIC ISOL

TEMPERATURE NUMBER..... 6

- STARTING TEMPERATURE..... .0 °C  
- VARIATION RATE OF TEMPERATURE..... 5.0 °C/mn  
- STABILIZATION TIME IN TEMPERATURE... 15 mn  
- FINAL TEMPERATURE..... 10.0 °C

| No | FREQUENCY<br>HERTZ | PREDISTORTION<br>MICRON | FORCE<br>NEWTON | DISPLAC.<br>MICRON | STIFFNESS<br>NEWTON/METER | PHASE<br>DEGREE |
|----|--------------------|-------------------------|-----------------|--------------------|---------------------------|-----------------|
| 1  | 5.0                | -13.5                   | .5              | 4.9                | .106E+06                  | 19.0            |
| 2  | 54.5               | -13.7                   | .7              | 5.5                | .134E+06                  | 21.2            |
| 3  | 104.0              | -14.1                   | .8              | 5.1                | .148E+06                  | 21.3            |
| 4  | 153.6              | -14.7                   | .8              | 4.9                | .162E+06                  | 20.8            |
| 5  | 202.9              | -15.4                   | .9              | 5.0                | .171E+06                  | 20.3            |
| 6  | 252.5              | -15.3                   | .9              | 5.0                | .176E+06                  | 20.3            |
| 7  | 301.9              | -15.7                   | .9              | 5.0                | .181E+06                  | 20.4            |
| 8  | 351.1              | -15.6                   | .9              | 5.0                | .184E+06                  | 20.6            |
| 9  | 400.6              | -15.6                   | .9              | 5.0                | .186E+06                  | 20.9            |
| 10 | 451.3              | -15.7                   | .9              | 5.0                | .182E+06                  | 22.0            |
| 11 | 500.0              | -16.5                   | .9              | 5.0                | .176E+06                  | 26.8            |

SAMPLE REFERENCE..... MX 111 ACOUSTIC ISOL

TEMPERATURE NUMBER..... 7

- STARTING TEMPERATURE..... 10.0 °C  
- VARIATION RATE OF TEMPERATURE..... 5.0 °C/mn  
- STABILIZATION TIME IN TEMPERATURE... 15 mn  
- FINAL TEMPERATURE..... 20.1 °C

| No | FREQUENCY<br>HERTZ | PREDISTORTION<br>MICRON | FORCE<br>NEWTON | DISPLAC.<br>MICRON | STIFFNESS<br>NEWTON/METER | PHASE<br>DEGREE |
|----|--------------------|-------------------------|-----------------|--------------------|---------------------------|-----------------|
| 1  | 5.0                | 5.2                     | .4              | 4.8                | .939E+05                  | 18.2            |
| 2  | 54.5               | 4.2                     | .6              | 4.8                | .121E+06                  | 20.5            |
| 3  | 104.0              | 4.2                     | .6              | 4.9                | .132E+06                  | 20.8            |
| 4  | 153.6              | 3.4                     | .7              | 4.9                | .143E+06                  | 20.5            |
| 5  | 202.9              | 3.4                     | .7              | 5.0                | .149E+06                  | 19.9            |
| 6  | 252.5              | 3.1                     | .8              | 5.0                | .155E+06                  | 20.1            |
| 7  | 301.9              | 3.2                     | .8              | 5.0                | .158E+06                  | 20.1            |
| 8  | 351.1              | 2.7                     | .8              | 5.0                | .162E+06                  | 20.4            |
| 9  | 400.6              | 3.0                     | .8              | 5.0                | .162E+06                  | 20.9            |
| 10 | 451.3              | 2.9                     | .8              | 5.0                | .158E+06                  | 22.1            |
| 11 | 500.0              | 2.7                     | .8              | 5.0                | .151E+06                  | 27.8            |

SAMPLE REFERENCE..... MX 111 ACOUSTIC ISOL

TEMPERATURE NUMBER..... 8

- STARTING TEMPERATURE..... 20.1 °C  
 - VARIATION RATE OF TEMPERATURE..... 5.0 °C/mn  
 - STABILIZATION TIME IN TEMPERATURE... 15 mn  
 - FINAL TEMPERATURE..... 30.1 °C

| NO | FREQUENCY<br>HERTZ | PREDISTORTION<br>MICRON | FORCE<br>NEWTON | DISPLAC.<br>MICRON | STIFFNESS<br>NEWTON/METER | PHASE<br>DEGREE |
|----|--------------------|-------------------------|-----------------|--------------------|---------------------------|-----------------|
| 1  | 5.0                | 33.1                    | .4              | 5.6                | .780E+05                  | 17.8            |
| 2  | 54.5               | 32.7                    | .5              | 4.9                | .103E+06                  | 20.0            |
| 3  | 104.0              | 32.1                    | .6              | 5.1                | .114E+06                  | 20.2            |
| 4  | 153.6              | 31.6                    | .6              | 5.0                | .124E+06                  | 19.9            |
| 5  | 202.9              | 31.8                    | .7              | 5.0                | .130E+06                  | 19.4            |
| 6  | 252.5              | 31.4                    | .7              | 5.0                | .135E+06                  | 19.6            |
| 7  | 301.9              | 30.9                    | .7              | 5.0                | .139E+06                  | 19.7            |
| 8  | 351.1              | 30.8                    | .7              | 5.0                | .141E+06                  | 20.0            |
| 9  | 400.6              | 30.9                    | .7              | 5.0                | .141E+06                  | 20.5            |
| 10 | 451.3              | 31.0                    | .7              | 5.0                | .136E+06                  | 22.2            |
| 11 | 500.0              | 30.9                    | .6              | 5.0                | .128E+06                  | 28.4            |

SAMPLE REFERENCE..... MX 111 ACOUSTIC ISOL

TEMPERATURE NUMBER..... 9

- STARTING TEMPERATURE..... 30.1 oC  
 - VARIATION RATE OF TEMPERATURE..... 5.0 oC/mn  
 - STABILIZATION TIME IN TEMPERATURE... 15 mn  
 - FINAL TEMPERATURE..... 40.0 oC

| No | FREQUENCY<br>HERTZ | PREDISTORTION<br>MICRON | FORCE<br>NEWTON | DISPLAC.<br>MICRON | STIFFNESS<br>NEWTON/METER | PHASE<br>DEGREE |
|----|--------------------|-------------------------|-----------------|--------------------|---------------------------|-----------------|
| 1  | 5.0                | 53.7                    | .4              | 5.1                | .730E+05                  | 16.7            |
| 2  | 54.5               | 52.9                    | .5              | 5.8                | .895E+05                  | 19.8            |
| 3  | 104.0              | 52.5                    | .5              | 4.9                | .105E+06                  | 19.4            |
| 4  | 153.6              | 51.9                    | .6              | 5.0                | .112E+06                  | 19.3            |
| 5  | 202.9              | 51.7                    | .6              | 5.0                | .118E+06                  | 18.9            |
| 6  | 252.5              | 51.3                    | .6              | 5.0                | .122E+06                  | 19.1            |
| 7  | 301.9              | 50.7                    | .6              | 5.0                | .125E+06                  | 19.2            |
| 8  | 351.1              | 50.7                    | .6              | 5.0                | .127E+06                  | 19.5            |
| 9  | 400.6              | 50.4                    | .6              | 5.0                | .127E+06                  | 20.1            |
| 10 | 451.3              | 50.3                    | .6              | 5.0                | .122E+06                  | 21.9            |
| 11 | 500.0              | 49.9                    | .6              | 5.0                | .114E+06                  | 29.1            |

**APPENDIX B—REAL AND IMAGINARY VALUES OF THE ELASTIC MODULI  
AND THE TANGENT DELTA (MEASURE OF LOSSINESS)  
FOR EACH OPERATING TEMPERATURE**

VISCOANALYSEUR

TO :

METRAVIB  
instruments

MEASUREMENT FILE..... MVmxt1

DATE..... 6/ 14/ 95

SAMPLE REFERENCE..... MX 111 ACOUSTIC ISOL

TEST PERFORMED IN : TRACTION COMPRESSION

SAMPLE FEATURES :

|                  |      |                  |
|------------------|------|------------------|
| - SHAPE.....     |      | PARALLELEPIPEDIC |
| - HEIGHT.....    | 5.79 | mm               |
| - THICKNESS..... | 5.35 | mm               |
| - WIDTH.....     | 4.72 | mm               |

MEASUREMENT CONDITIONS :

|                                   |              |        |
|-----------------------------------|--------------|--------|
| - SCANNING IN TEMPERATURE.....    | -40.1 - 40.0 | oC     |
| - SCANNING IN FREQUENCY.....      | 5.0 - 500.0  | HERTZ  |
| - REGULATION IN DISPLACEMENT..... | 5.0          | MICRON |
| - PRESTRAIN REGULATION.....       |              | NO     |

REMARKS :

TEST PERFORMED BY :

B-3

SERVICE :

SAMPLE REFERENCE..... MX 111 ACDUSTIC ISOL

TEMPERATURE NUMBER..... 1

- STARTING TEMPERATURE..... 24.1 oC  
 - VARIATION RATE OF TEMPERATURE..... 5.0 oC/mn  
 - STABILIZATION TIME IN TEMPERATURE... 15 mn  
 - FINAL TEMPERATURE..... -40.1 oC

| No | FREQUENCY<br>HERTZ | E'<br>N/m2 | E"<br>N/m2 | E<br>N/m2 | TAN. DELTA |
|----|--------------------|------------|------------|-----------|------------|
| 1  | 5.0                | .755E+08   | .226E+08   | .788E+08  | .299       |
| 2  | 54.5               | .913E+08   | .290E+08   | .958E+08  | .317       |
| 3  | 104.0              | .896E+08   | .315E+08   | .950E+08  | .351       |
| 4  | 153.6              | .951E+08   | .319E+08   | .100E+09  | .336       |
| 5  | 202.9              | .101E+09   | .323E+08   | .106E+09  | .319       |
| 6  | 252.5              | .104E+09   | .329E+08   | .109E+09  | .316       |
| 7  | 301.9              | .106E+09   | .336E+08   | .112E+09  | .316       |
| 8  | 351.1              | .107E+09   | .339E+08   | .113E+09  | .316       |
| 9  | 400.6              | .105E+09   | .338E+08   | .111E+09  | .321       |
| 10 | 451.3              | .105E+09   | .343E+08   | .110E+09  | .328       |
| 11 | 500.0              | .100E+09   | .362E+08   | .106E+09  | .362       |

SAMPLE REFERENCE..... MX 111 ACOUSTIC ISOL

TEMPERATURE NUMBER..... 2

- STARTING TEMPERATURE..... -40.1 °C  
 - VARIATION RATE OF TEMPERATURE..... 5.0 °C/mn  
 - STABILIZATION TIME IN TEMPERATURE... 15 mn  
 - FINAL TEMPERATURE..... -30.1 °C

| No | FREQUENCY<br>HERTZ | E'<br>N/m2 | E"<br>N/m2 | E<br>N/m2 | TAN. DELTA |
|----|--------------------|------------|------------|-----------|------------|
| 1  | 5.0                | .477E+08   | .161E+08   | .504E+08  | .337       |
| 2  | 54.5               | .608E+08   | .214E+08   | .644E+08  | .352       |
| 3  | 104.0              | .594E+08   | .234E+08   | .638E+08  | .394       |
| 4  | 153.6              | .652E+08   | .240E+08   | .695E+08  | .368       |
| 5  | 202.9              | .697E+08   | .247E+08   | .740E+08  | .355       |
| 6  | 252.5              | .723E+08   | .255E+08   | .767E+08  | .353       |
| 7  | 301.9              | .740E+08   | .261E+08   | .785E+08  | .353       |
| 8  | 351.1              | .757E+08   | .267E+08   | .803E+08  | .352       |
| 9  | 400.6              | .765E+08   | .272E+08   | .812E+08  | .356       |
| 10 | 451.3              | .762E+08   | .278E+08   | .811E+08  | .366       |
| 11 | 500.0              | .748E+08   | .305E+08   | .807E+08  | .407       |

SAMPLE REFERENCE..... MX 111 ACOUSTIC ISOL

TEMPERATURE NUMBER..... 3

- STARTING TEMPERATURE..... -30.1 °C  
- VARIATION RATE OF TEMPERATURE..... 5.0 °C/mn  
- STABILIZATION TIME IN TEMPERATURE... 15 mn  
- FINAL TEMPERATURE..... -20.0 °C

| No | FREQUENCY<br>HERTZ | E'<br>N/m2 | E''<br>N/m2 | E<br>N/m2 | TAN. DELTA |
|----|--------------------|------------|-------------|-----------|------------|
| 1  | 5.0                | .372E+08   | .131E+08    | .394E+08  | .353       |
| 2  | 54.5               | .470E+08   | .175E+08    | .502E+08  | .371       |
| 3  | 104.0              | .487E+08   | .188E+08    | .522E+08  | .386       |
| 4  | 153.6              | .527E+08   | .200E+08    | .564E+08  | .380       |
| 5  | 202.9              | .560E+08   | .206E+08    | .597E+08  | .367       |
| 6  | 252.5              | .571E+08   | .211E+08    | .609E+08  | .369       |
| 7  | 301.9              | .586E+08   | .216E+08    | .624E+08  | .368       |
| 8  | 351.1              | .595E+08   | .219E+08    | .634E+08  | .368       |
| 9  | 400.6              | .606E+08   | .225E+08    | .646E+08  | .371       |
| 10 | 451.3              | .601E+08   | .231E+08    | .644E+08  | .384       |
| 11 | 500.0              | .582E+08   | .256E+08    | .636E+08  | .439       |

SAMPLE REFERENCE..... MX 111 ACOUSTIC ISOL

TEMPERATURE NUMBER..... 4

- STARTING TEMPERATURE..... -20.0 °C  
- VARIATION RATE OF TEMPERATURE..... 5.0 °C/mn  
- STABILIZATION TIME IN TEMPERATURE... 15 mn  
- FINAL TEMPERATURE..... -10.1 °C

| No | FREQUENCY<br>HERTZ | E'<br>N/m2 | E''<br>N/m2 | E<br>N/m2 | TAN. DELTA |
|----|--------------------|------------|-------------|-----------|------------|
| 1  | 5.0                | .296E+08   | .105E+08    | .314E+08  | .355       |
| 2  | 54.5               | .373E+08   | .144E+08    | .400E+08  | .387       |
| 3  | 104.0              | .407E+08   | .160E+08    | .437E+08  | .394       |
| 4  | 153.6              | .438E+08   | .170E+08    | .470E+08  | .388       |
| 5  | 202.9              | .463E+08   | .174E+08    | .495E+08  | .375       |
| 6  | 252.5              | .473E+08   | .177E+08    | .505E+08  | .375       |
| 7  | 301.9              | .484E+08   | .182E+08    | .517E+08  | .375       |
| 8  | 351.1              | .497E+08   | .187E+08    | .531E+08  | .377       |
| 9  | 400.6              | .499E+08   | .190E+08    | .534E+08  | .381       |
| 10 | 451.3              | .492E+08   | .195E+08    | .529E+08  | .397       |
| 11 | 500.0              | .469E+08   | .218E+08    | .518E+08  | .465       |

SAMPLE REFERENCE..... MX 111 ACOUSTIC ISOL

TEMPERATURE NUMBER..... 5

- STARTING TEMPERATURE..... -10.1 °C  
- VARIATION RATE OF TEMPERATURE..... 5.0 °C/mn  
- STABILIZATION TIME IN TEMPERATURE... 15 mn  
- FINAL TEMPERATURE..... .0 °C

| No | FREQUENCY<br>HERTZ | E'<br>N/m <sup>2</sup> | E''<br>N/m <sup>2</sup> | E<br>N/m <sup>2</sup> | TAN. DELTA |
|----|--------------------|------------------------|-------------------------|-----------------------|------------|
| 1  | 5.0                | .236E+08               | .852E+07                | .251E+08              | .361       |
| 2  | 54.5               | .320E+08               | .121E+08                | .343E+08              | .379       |
| 3  | 104.0              | .341E+08               | .135E+08                | .367E+08              | .395       |
| 4  | 153.6              | .367E+08               | .142E+08                | .393E+08              | .387       |
| 5  | 202.9              | .388E+08               | .146E+08                | .415E+08              | .375       |
| 6  | 252.5              | .403E+08               | .151E+08                | .431E+08              | .375       |
| 7  | 301.9              | .413E+08               | .155E+08                | .441E+08              | .376       |
| 8  | 351.1              | .420E+08               | .159E+08                | .450E+08              | .379       |
| 9  | 400.6              | .423E+08               | .162E+08                | .453E+08              | .384       |
| 10 | 451.3              | .416E+08               | .168E+08                | .449E+08              | .404       |
| 11 | 500.0              | .390E+08               | .190E+08                | .434E+08              | .487       |

SAMPLE REFERENCE..... MX 111 ACOUSTIC ISOL

TEMPERATURE NUMBER..... 6

- STARTING TEMPERATURE..... .0 °C  
- VARIATION RATE OF TEMPERATURE..... 5.0 °C/mn  
- STABILIZATION TIME IN TEMPERATURE... 15 mn  
- FINAL TEMPERATURE..... 10.0 °C

| No | FREQUENCY<br>HERTZ | E'<br>N/m2 | E''<br>N/m2 | E<br>N/m2 | TAN. DELTA |
|----|--------------------|------------|-------------|-----------|------------|
| 1  | 5.0                | .211E+08   | .729E+07    | .223E+08  | .346       |
| 2  | 54.5               | .262E+08   | .102E+08    | .281E+08  | .388       |
| 3  | 104.0              | .290E+08   | .113E+08    | .312E+08  | .391       |
| 4  | 153.6              | .319E+08   | .122E+08    | .342E+08  | .381       |
| 5  | 202.9              | .337E+08   | .125E+08    | .359E+08  | .372       |
| 6  | 252.5              | .348E+08   | .129E+08    | .371E+08  | .371       |
| 7  | 301.9              | .357E+08   | .133E+08    | .381E+08  | .374       |
| 8  | 351.1              | .363E+08   | .137E+08    | .388E+08  | .378       |
| 9  | 400.6              | .365E+08   | .140E+08    | .391E+08  | .384       |
| 10 | 451.3              | .355E+08   | .144E+08    | .384E+08  | .406       |
| 11 | 500.0              | .331E+08   | .168E+08    | .371E+08  | .507       |

SAMPLE REFERENCE..... MX 111 ACOUSTIC ISOL

TEMPERATURE NUMBER..... 7

- STARTING TEMPERATURE..... 10.0 °C  
 - VARIATION RATE OF TEMPERATURE..... 5.0 °C/mn  
 - STABILIZATION TIME IN TEMPERATURE... 15 mn  
 - FINAL TEMPERATURE..... 20.1 °C

| No | FREQUENCY<br>HERTZ | E'<br>N/m2 | E"<br>N/m2 | E<br>N/m2 | TAN. DELTA |
|----|--------------------|------------|------------|-----------|------------|
| 1  | 5.0                | .187E+08   | .616E+07   | .197E+08  | .329       |
| 2  | 54.5               | .238E+08   | .891E+07   | .254E+08  | .375       |
| 3  | 104.0              | .259E+08   | .986E+07   | .278E+08  | .380       |
| 4  | 153.6              | .282E+08   | .105E+08   | .301E+08  | .374       |
| 5  | 202.9              | .295E+08   | .107E+08   | .314E+08  | .364       |
| 6  | 252.5              | .305E+08   | .112E+08   | .325E+08  | .366       |
| 7  | 301.9              | .312E+08   | .114E+08   | .332E+08  | .367       |
| 8  | 351.1              | .318E+08   | .119E+08   | .340E+08  | .373       |
| 9  | 400.6              | .318E+08   | .122E+08   | .340E+08  | .383       |
| 10 | 451.3              | .308E+08   | .125E+08   | .332E+08  | .408       |
| 11 | 500.0              | .280E+08   | .148E+08   | .317E+08  | .529       |

SAMPLE REFERENCE..... MX 111 ACOUSTIC ISOL

TEMPERATURE NUMBER..... 8

- STARTING TEMPERATURE..... 20.1 °C  
 - VARIATION RATE OF TEMPERATURE..... 5.0 °C/mn  
 - STABILIZATION TIME IN TEMPERATURE... 15 mn  
 - FINAL TEMPERATURE..... 30.1 °C

| No | FREQUENCY<br>HERTZ | E'<br>N/m <sup>2</sup> | E"<br>N/m <sup>2</sup> | E<br>N/m <sup>2</sup> | TAN. DELTA |
|----|--------------------|------------------------|------------------------|-----------------------|------------|
| 1  | 5.0                | .156E+08               | .501E+07               | .164E+08              | .321       |
| 2  | 54.5               | .204E+08               | .746E+07               | .217E+08              | .365       |
| 3  | 104.0              | .226E+08               | .831E+07               | .240E+08              | .368       |
| 4  | 153.6              | .245E+08               | .890E+07               | .261E+08              | .363       |
| 5  | 202.9              | .257E+08               | .910E+07               | .273E+08              | .354       |
| 6  | 252.5              | .267E+08               | .951E+07               | .283E+08              | .356       |
| 7  | 301.9              | .274E+08               | .984E+07               | .292E+08              | .359       |
| 8  | 351.1              | .278E+08               | .101E+08               | .296E+08              | .364       |
| 9  | 400.6              | .277E+08               | .104E+08               | .296E+08              | .374       |
| 10 | 451.3              | .264E+08               | .108E+08               | .286E+08              | .410       |
| 11 | 500.0              | .237E+08               | .128E+08               | .270E+08              | .541       |

SAMPLE REFERENCE..... MX 111 ACOUSTIC ISOL

TEMPERATURE NUMBER..... 9

- STARTING TEMPERATURE..... 30.1 oC  
- VARIATION RATE OF TEMPERATURE..... 5.0 oC/mn  
- STABILIZATION TIME IN TEMPERATURE... 15 mn  
- FINAL TEMPERATURE..... 40.0 oC

| No | FREQUENCY<br>HERTZ | E'<br>N/m2 | E''<br>N/m2 | E<br>N/m2 | TAN. DELTA |
|----|--------------------|------------|-------------|-----------|------------|
| 1  | 5.0                | .147E+08   | .441E+07    | .153E+08  | .300       |
| 2  | 54.5               | .177E+08   | .637E+07    | .188E+08  | .361       |
| 3  | 104.0              | .207E+08   | .732E+07    | .220E+08  | .353       |
| 4  | 153.6              | .223E+08   | .780E+07    | .236E+08  | .350       |
| 5  | 202.9              | .234E+08   | .802E+07    | .247E+08  | .343       |
| 6  | 252.5              | .242E+08   | .838E+07    | .256E+08  | .346       |
| 7  | 301.9              | .248E+08   | .868E+07    | .263E+08  | .350       |
| 8  | 351.1              | .251E+08   | .894E+07    | .267E+08  | .355       |
| 9  | 400.6              | .250E+08   | .918E+07    | .266E+08  | .368       |
| 10 | 451.3              | .237E+08   | .955E+07    | .256E+08  | .402       |
| 11 | 500.0              | .210E+08   | .117E+08    | .240E+08  | .557       |