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SUPPLEMENT TO REPORT NO. NADC-72185-AD  
VIBRATION ENERGY SUMMATIONS IN RESPONSE  
DOMAIN FOR COULOMB DAMPED ELASTIC  
SYSTEMS WITH SINUSOIDAL EXCITATION

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AIRTASK NO. WF53-532-404  
WORK UNIT No. 1

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DEPARTMENT OF THE NAVY  
NAVAL AIR DEVELOPMENT CENTER  
WARMINSTER, PA. 18974

Administration and Technical Services Department

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AIRTASK NO. WF53-532-404  
Work Unit No. 1

This report supplements the previous phase report covering response energy summation analysis for a rigidly-connected coulomb damped elastic structure model, when subjected to all controlled patterns of sinusoidal vibration. Specimen curve evaluations for extended parameter ranges are facilitated by the use of computer plotting programs.

Reported by:

*J. N. Tait*

J. N. Tait  
Environmental and Test  
Equipment Division

Approved by:

*F. J. Smith*

F. J. Smith, Superintendent  
Environmental and Test  
Equipment Division

*F. R. Holden*

F. R. Holden  
Director, Administrative &  
Technical Services Department

F O R W A R D

This report is a supplement to Report No. NADC-72185-AD, Vibration Energy Summations in Response Domain for Coulomb Damped Elastic Systems with Sinusoidal Excitation, of 2 February 1973.

Sections IX through XIV of Report No. NADC-72185-AD are devoted to the evaluation of the  $E_x''$  expressions applied to the revised sinusoidal specimen curve. The results are displayed in tables III through XXVII and in figures 3 through 28 of that report.

Since the publication of Report No. NADC-72185-AD, a computer plotting program has been developed for the functions  $E_{s1}''$  through  $E_{s12}''$ . Apart from greatly simplifying the evaluations, the plotting program affords several additional advantages, which will be apparent upon examination.

This report presents the computer plotting program, together with 30 plots which completely display  $E_{s1}''$  through  $E_{s12}''$ . No applicable discussion or philosophy will be repeated herein unless inadequately treated in Report No. NADC-72185-AD. The reader is therefore referred to that report as the required basis for this supplement.

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# DEVELOPMENT OF COMPUTER PLOTTING PROGRAM

Examination of the 10 energy summation functions for swept excitation was made to determine the type and capacity of computer to be used, together with the input/output formats which would best facilitate the evaluations. The following observations were made:

1. All elements of the functions are expressed in alphanumeric and transcendental symbology.
2. Apart from their arithmetic coefficients, the two most complex terms, i.e.,  $\ln(W-1) \pm \ln(W+1)$  and  $1/(W^2-1)$  or  $W/(W^2-1)$ , were common to all summation functions.
3. The most useful display format, for illustration and comparison as well as direct application, is a set of curve families, one for each summation function. Tabular printout is not considered to be of substantial additional value.

The decision was therefore made to abandon further consideration of both computer group services and direct on-line remote terminal access to an available CDC 6600 facility. Instead, the Hewlett-Packard 9100 B programmable calculator was chosen, together with its companion, the 9125 plotter. This calculator provides direct keyboard entry in mathematical terms, requiring neither the knowledge of special language nor the use of language software interfaces. Further, it offers adequate storage and stacked subroutine capability.

After many trials, a modular plotting program was developed which uses two subroutines, one for the calculation of  $E''_x(W)/K_x$  for a single value of  $W$ , and the other for the plotting and iteration of  $W$ .

In section VII of Report No. NADC-72185-AD, 10 letter coefficients were chosen, and the following generalized summation expressions were written:

For logarithmic sweep with  $W \geq \sqrt{d}$ ,

$$\frac{E''_x(W)}{K_x} = \left[ M_x \ln \left( \frac{W-1}{W+1} \right) + O_x \left( \frac{2W}{W^2-1} \right) + \frac{B_x}{W} + \frac{D_x}{W^3} + \frac{L_x}{W^5} \right].$$

For linear sweep with  $W \geq \sqrt{d}$ ,

$$\frac{E''_x(W)}{K_x} = \left[ N_x \ln(W^2-1) + P_x \left( \frac{2}{W^2-1} \right) + A_x \ln(W) + \frac{C_x}{W^2} + \frac{J_x}{W^4} \right].$$

Further, in section VI of Report No. NADC-72185-AD, it was shown that

$$\frac{E''_{s2}(W)}{K_{s2}} = \frac{E''_{s5}(W)}{K_{s5}}, \text{ and } \frac{E''_{s8}(W)}{K_{s8}} = \frac{E''_{s11}(W)}{K_{s11}}.$$

Therefore, only 8 expressions for  $E''_x(W)/K_x$  suffice for the 10 summation functions. The  $\Sigma''$  subroutine has "modules", simple columnar step entries, for the calculation of the coefficients, the functions of  $W$ , and the (+) and (-) accumulation of the  $B_x/W$  and  $A_x \ln(X)$  terms, respectively. For those functions in which one or more of the generalized terms do not appear, the corresponding modular step columns yield zero for their coefficients. The PLOT/ $\Delta W$  subroutine contains modules for  $X$  and  $Y$  scaling,  $W$  correction for  $Y$  scaling,  $\Delta X$  plot and  $K^2$ . The main program contains modules for  $(KW)^2_{\max}$ ,  $K^2$ ,  $W^2_{\min}$ ,  $d^2_{\min}$ ,  $R^2$ ,  $d^2_{\max}$ ,  $\Sigma_I$  (for  $W_1 \leq W \leq W_L$ ), and  $\Sigma_{III}$  (for  $W_L \leq W \leq KW_1$ ).

The operation of the plotting program is quite simple. However, a few explanations will serve to clarify the main block diagram, figure 1. In section IX of Report No. NADC-72185-AD, the three cases were introduced, which are summarized below:

Case I (locked condition): ( $W_L > KW$ )

$$E''_x(W) \Bigg|_W^{KW} = E_x(W) \Bigg|_W^{KW}$$

Case II (relative motion across damper): ( $W_L < W$ )

$$E''_x(W) \Bigg|_W^{KW} = K_x \int_W^{KW} Q_x(W) dW$$

Case III (locked damper breaks loose during sweep): ( $W_1 < W_L < KW_1$ )

$$E''_x(W) \Bigg|_W^{KW} = E_x(W) \Bigg|_W^{W_L} + K_x \int_{W_L}^{KW} Q_x(W) dW$$

The computer program compares  $W_L$  first with  $W_1$ , then with  $KW_1$ . At the first junction, if ( $W_L < W$ ), the FLAG is set, and the  $\Sigma''$  subroutine calculates  $[\Sigma''(KW) - \Sigma''(W)]$ , indicating a pure Case II condition. At the second junction, since the FLAG was set,  $[E''(KW) - E''(W)]$  is plotted,

and  $(KW)^2$  is incremented (decreased). Eventually, the first junction will find  $(W_L \neq W)$ , i.e.,  $(W < W_L < KW)$ . At this point, the FLAG is no longer set, and the  $\Sigma''$  subroutine calculates  $[\Sigma''(KW) - \Sigma''(W_L)]$ , indicating a mixed, or Case III, condition. At the second junction, since the FLAG was not set,  $[\Sigma''(KW) - \Sigma''(W_L)]$  is not plotted. The  $\Sigma''$  subroutine has already stored it. Instead,  $[\Sigma(W_L) - \Sigma(W)]$  is calculated, then added to  $[\Sigma''(KW) - \Sigma''(W_L)]$ . Finally,  $[E''(KW) - E''(W_L) + E(W_L) - E(W)]$  is plotted, and  $(KW)^2$  is incremented (decreased). Up to this point, the third junction has found  $(W_L < KW)$ . However, the third junction will eventually find  $(W_L > KW)$ , as  $W$  is decreased still further. At this point,  $[\Sigma(KW) - \Sigma(W)]$  is calculated, indicating a pure Case I condition.  $[E(KW) - E(W)]$  is plotted and the incremented  $(KW)^2$  is re-entered below the third junction. The Case I summation plotting continues until the fourth junction finds  $(W < W_{min})$ . The rest of the main program should require no explanation. Figure 2 shows the PLOT/ $\Delta W$  subroutine block diagram, and is presented to clarify its single junction, which provides for pen lift whenever  $Y_{plot}$  exceeds the maximum ordinate of the paper.

It should be noted that although the main program is written in terms of  $W$ ,  $KW$  and  $W_L$ , the  $\Sigma$  subroutine is written in terms of  $W_1$  and  $W_2$ . This is done for subroutine program clarity. The upper limit  $W_2$  is always  $KW$ , while the lower limit  $W_1$  is either  $W$  for a FLAG pass (Case II) or  $W_L$  for a non-FLAG pass (Case III).

The following symbols are used in the program, and supplement those listed in Report No. NADC-72185-AD.

|                     |                                                                                                                                                     |
|---------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------|
| $d_{min} \ d_{max}$ | - Iterative program damping parameter limits                                                                                                        |
| $R$                 | - The incrementing ratio for $d$                                                                                                                    |
| $\Sigma_I$          | - $E_x/K_x$ for Case I                                                                                                                              |
| $\Sigma_{III}$      | - $E_x/K_x$ for Case III                                                                                                                            |
| $\Sigma_P$          | - General symbol used in the plotting subroutine. It represents $\Sigma_I$ (Case I), $\Sigma''$ (Case II), or $\Sigma'' + \Sigma_{III}$ (Case III). |
| $\Sigma''_{MN}$     | - $M_x \ln(\frac{W-1}{W+1})$ or $N_x \ln(W^2-1)$                                                                                                    |
| $\Sigma''_{OP}$     | - $O_x \frac{2W}{W^2-1}$ or $P_x \frac{2}{W^2-1}$                                                                                                   |
| $\Sigma''_{BA}$     | - $B_x/W$ or $A_x \ln(W)$                                                                                                                           |
| $\Sigma''_{DC}$     | - $D_x/W^3$ or $C_x/W^2$                                                                                                                            |

- $\Sigma''_{LJ}$  -  $L_X/W^5$  or  $J_X/W^4$   
 $\Sigma''$  -  $(\Sigma''_{MN} + \Sigma''_{OP} \pm \Sigma''_{BA} + \Sigma''_{DC} + \Sigma''_{LJ})$   
 $(KW)^2_{\max}, W^2_{\min}$  - Iterative program W limits  
 $X_{\text{scale}}, Y_{\text{scale}}$  - Plotting subroutine constant entries which yield suitable horizontal and vertical scaling rates  
 $X_{\text{plot}}, Y_{\text{plot}}$  - The numerical values actually fed to the plotter servos

The complete program is presented on the following pages. Figure 1 outlines the overall program in block diagram form. Figure 2 is a block diagram of the PLOT/ $\Delta W$  subroutine. Figure 3 is a block diagram of the  $\Sigma''$  subroutine.

Tables I through XV, which follow the program, are self-explanatory. Reference is made to tables I through VI in the program, to table II and tables VII through X in the PLOT/ $\Delta W$  subroutine, and to tables XI through XV in the  $\Sigma''$  subroutine. It will be noted that three modules are not tabulated; these entries are arbitrary, not mandatory.

#### EVALUATION OF RESPONSE ENERGY SUMMATIONS FOR SINUSOIDAL SPECIMEN CURVE

Using the computer plotting program presented in the preceding section, and entering the appropriate adjustment and scaling for each of the 10 specific swept sinusoidal energy summations expressions, 30 curve families have been plotted. Three of these plots present the summations for each specific expression. Figures 4 through 33 present the 10 curve family groups as plotted on the Hewlett-Packard Model 9125 plotter, for the sinusoidal specimen curve.

The overall damping parameter range used in Report No. NADC-72185-AD is  $1.0186 \leq d \leq 12.5$ . The corresponding ranges of  $\eta$  and  $W_L$  are  $0.80 \leq \eta \leq 9.818$ , and  $1.0092 \leq W_L \leq 3.535$ .

Using the computer plotting program, the above ranges have been expanded, particularly in the low damping domain. The corresponding ranges follow:

$$1.000001 \leq d \leq 16.0, 0.7854 \leq \eta \leq 12.57, \text{ and } 1.0000005 \leq W_L \leq 4.0.$$

The overall natural frequency range has a constant lower limit in each range. The upper limit has been determined for each plot such that the lowest value of  $f_n$  for Case I (locked damper) is shown. The resulting summation value is therefore constant for all higher values of  $f_n$ .

For all three ranges, the following two families of damping parameter values have been used:

Family 1:  $d = 1.000001, 1.000002, 1.000005,$   
 $1.00001, 1.00002, 1.00005,$   
 $1.0001, 1.0002, 1.0005,$   
 $1.001, 1.002, 1.005 \text{ and } 1.01.$

Family 2:  $d = 1.01, 1.02, 1.05, 1.1, 1.2, 1.5,$   
 $2.0, 2\sqrt{2}, 4.0, 4\sqrt{2}, 8.0, 8\sqrt{2} \text{ and } 16.0.$

The family assignments,  $f_n$  ranges, and scaling data, for figures 4 through 33, have been tabulated in table XVI for ranges I and II, and table XVII for range III.

6/13/73

Title  $E_{11}''$ ,  $E_{12}''$ ,  $E_{13}''$ ,  $E_{21}''$ ,  $E_{22}''$ ,  $E_{23}''$ ,  $E_{31}''$ ,  $E_{32}''$ ,  $E_{33}''$ ,  $E_{11}''$  and  $E_{12}''$

| HEWLETT-PACKARD |                    |      |               | HEWLETT-PACKARD |                    |      |                     | HEWLETT-PACKARD |         |      |         | HEWLETT-PACKARD |     |      |         |
|-----------------|--------------------|------|---------------|-----------------|--------------------|------|---------------------|-----------------|---------|------|---------|-----------------|-----|------|---------|
| Step            | Key                | Code | Display       | Step            | Key                | Code | Display             | Step            | Key     | Code | Display | Step            | Key | Code | Display |
|                 |                    |      | x y z         |                 |                    |      | x y z               |                 |         |      | x y z   |                 |     |      | x y z   |
| 00              | CLEAR              |      | 0 0 0         | 30              | +                  |      | $(Kw)^2 (Kw)^2 Z''$ | 60              | C       |      | $W^2$ 0 |                 |     |      |         |
| 1               |                    |      |               | 1               | Table              |      |                     | 1               |         |      |         |                 |     |      |         |
| 2               |                    |      |               | 2               | II                 |      | $K^2$               | 2               |         |      |         |                 |     |      |         |
| 3               | $d_{min}^2$        |      |               | 3               | $\div$             |      | $W^2$               | 3               |         |      |         |                 |     |      |         |
| 4               |                    |      |               | 4               | $Y \rightarrow ()$ |      |                     | 4               |         |      |         |                 |     |      |         |
| 5               |                    |      | $d_{min}^2$   | 5               | C                  |      | $W^2$               | 5               |         |      |         |                 |     |      |         |
| 6               | $X \rightarrow ()$ |      |               | 6               | $d$                |      | $W_L^2$             | 6               | Table   |      |         |                 |     |      |         |
| 7               | $d$                |      | $d^2 = W_L^2$ | 7               | $\sqrt{x}$         |      | $W_L^2$             | 7               |         |      |         |                 |     |      |         |
| 8               |                    |      |               | 8               |                    |      |                     | 8               | IV      |      |         |                 |     |      |         |
| 9               | Table              |      |               | 9               |                    |      |                     | 9               |         |      |         |                 |     |      |         |
| a               | I                  |      |               | a               |                    |      |                     | a               |         |      |         |                 |     |      |         |
| b               |                    |      | $(Kw)^2$      | b               |                    |      |                     | b               |         |      |         |                 |     |      |         |
| c               | $X \rightarrow ()$ |      |               | c               |                    |      |                     | c               |         |      |         |                 |     |      |         |
| d               | $f$                |      | $(Kw)^2$      | d               | Table              |      |                     | d               |         |      | $Z_2$   |                 |     |      |         |
| 10              | +                  |      | $(Kw)^2$      | 40              |                    |      |                     | 70              | Go To   |      |         |                 |     |      |         |
| 1               | Table              |      |               | 1               | III                |      |                     | 1               | Sub Ret |      |         |                 |     |      |         |
| 2               | II                 |      | $K^2$         | 2               |                    |      |                     | 2               | a       |      |         |                 |     |      |         |
| 3               | $\div$             |      | $W^2$         | 3               |                    |      |                     | 3               | 3       |      |         |                 |     |      |         |
| 4               | $d$                |      | $W_L^2$       | 4               |                    |      |                     | 4               | Table   |      |         |                 |     |      |         |
| 5               | $\sqrt{x}$         |      | $W_L^2$       | 5               |                    |      |                     | 5               | II      |      |         |                 |     |      |         |
| 6               | $X \rightarrow ()$ |      |               | 6               |                    |      |                     | 6               | $\div$  |      |         |                 |     |      |         |
| 7               | 2                  |      |               | 7               |                    |      |                     | 7               |         |      |         |                 |     |      |         |
| 8               | 1                  |      |               | 8               |                    |      |                     | 8               |         |      |         |                 |     |      |         |
| 9               | $Y \rightarrow ()$ |      |               | 9               | e                  |      | $Z''$ $Z''$         | 9               | Table   |      |         |                 |     |      |         |
| a               | C                  |      | $W^2$         | a               | +                  |      | $(K^2 + Z)$         | a               |         |      |         |                 |     |      |         |
| b               | PLAC               |      |               | b               | Go To              |      |                     | b               |         |      |         |                 |     |      |         |
| c               | Go To              |      |               | c               | Sub Ret            |      |                     | c               | V       |      |         |                 |     |      |         |
| d               | 2                  |      |               | d               |                    |      |                     | d               |         |      |         |                 |     |      |         |
| 11              | 5                  |      |               | 50              | a                  |      |                     |                 |         |      |         |                 |     |      |         |
| 1               | $d$                |      | $W_L^2$       | 1               | 3                  |      |                     |                 |         |      |         |                 |     |      |         |
| 2               | $\sqrt{x}$         |      | $W_L^2$       | 2               | $d$                |      | $W_L^2 (Kw)^2$ 0    |                 |         |      |         |                 |     |      |         |
| 3               | $X \rightarrow ()$ |      | $W^2$         | 3               | $\sqrt{x}$         |      | $W_L^2$             |                 |         |      |         |                 |     |      |         |
| 4               | C                  |      | $W^2$         | 4               | $X \rightarrow Y$  |      |                     |                 |         |      |         |                 |     |      |         |
| 5               | Go To              |      |               | 5               | 5                  |      |                     |                 |         |      |         |                 |     |      |         |
| 6               | Go To              |      |               | 6               | a                  |      |                     |                 |         |      |         |                 |     |      |         |
| 7               | 1                  |      |               | 7               | d                  |      | $(Kw)^2$ 0          |                 |         |      |         |                 |     |      |         |
| 8               | 3                  |      | $Z''$         | 8               | Go To              |      |                     |                 |         |      |         |                 |     |      |         |
| 9               | 6                  |      | $Z''$         | 9               | C                  |      |                     |                 |         |      |         |                 |     |      |         |
| a               | PLAC               |      |               | a               | Table              |      |                     |                 |         |      |         |                 |     |      |         |
| b               | 4                  |      | $W_L^2$       | b               | II                 |      | $K^2$               |                 |         |      |         |                 |     |      |         |
| c               | Y                  |      |               | c               | $\div$             |      | $W^2$               |                 |         |      |         |                 |     |      |         |
| d               | f                  |      | $(Kw)^2$      | d               | $Y \rightarrow ()$ |      |                     |                 |         |      |         |                 |     |      |         |

Title

| HEWLETT-PACKARD |             |             |         |   |              |      |            |             |                 |                 |            |      |            |      |                   |                 |   |
|-----------------|-------------|-------------|---------|---|--------------|------|------------|-------------|-----------------|-----------------|------------|------|------------|------|-------------------|-----------------|---|
| Step            | Key         | Code        | Display |   |              | Step | Key        | Code        | Display         |                 |            | Step | Key        | Code | Display           |                 |   |
|                 |             |             | x       | y | z            |      |            |             | x               | y               | z          |      |            |      | x                 | y               | z |
| 0               |             |             |         |   | $W^2$        | 0    |            |             |                 |                 |            | 20   | $\Delta X$ |      | $X_{plot}$        | $Y_{plot}$      |   |
| 1               |             |             |         |   | $W^2_{min}$  | 1    |            |             | $Y_{scale}$     |                 |            | 1    |            |      | $\Delta X_{plot}$ | $(X+Y)_{plot}$  |   |
| 2               | $(X+Y)$     |             |         |   |              | 2    | X          |             |                 | $Y_{plot}$      |            | 2    | +          |      |                   |                 |   |
| 3               | 8           |             |         |   |              | 3    |            |             |                 |                 |            | 3    |            |      |                   |                 |   |
| 4               | 9           | $Y_{scale}$ |         |   |              | 4    |            |             |                 |                 |            | 4    |            |      |                   |                 |   |
| 5               | Go To       |             |         |   |              | 5    | Table      |             |                 |                 |            | 5    | Table      |      |                   |                 |   |
| 6               | 5           |             |         |   |              | 6    | X          |             |                 |                 |            | 6    | X          |      |                   |                 |   |
| 7               | d           |             |         |   |              | 7    |            |             |                 |                 |            | 7    |            |      |                   |                 |   |
| 8               | d           |             |         |   | $d^2$        | 8    |            |             |                 |                 |            | 8    |            |      |                   |                 |   |
| 9               | ↑           |             |         |   | $d^2$        | 9    |            |             | $X_{scale}$     |                 |            | 9    |            |      | $X_{scale}$       | $(X+Y)_{scale}$ |   |
| a               |             |             |         |   | $d^2$        | a    | Go To      |             |                 |                 |            | a    | $X \div Y$ |      | $(X+Y)_{scale}$   | $(X+Y)_{scale}$ |   |
| b               | $d^2_{max}$ |             |         |   |              | b    | -          |             |                 |                 |            | b    | $\div$     |      | $(X+Y)_{scale}$   | $(X+Y)_{scale}$ |   |
| c               |             |             |         |   |              | c    | 0          |             |                 |                 |            | c    | 0          |      | 0                 |                 |   |
| d               |             |             |         |   | $d^2_{max}$  | d    | 0          |             |                 |                 |            | d    | $X \div Y$ |      | $(X+Y)_{scale}$   | 0               |   |
| 90              | $(X+Y)$     |             |         |   |              | 0    | ↑          |             | $X_{scale}$     | $Y_{plot}$      |            | 30   | ↑          |      | $(X+Y)_{scale}$   | 0               |   |
| 1               | d           | $Y_{scale}$ |         |   |              | 1    | c          |             | $W^2$           | $Y_{scale}$     | $Y_{plot}$ | 1    | X          |      | $(X+Y)_{scale}$   | $(X+Y)_{scale}$ |   |
| 2               | 2           |             |         |   |              | 2    | $\sqrt{X}$ |             | W               |                 |            | 2    | Table      |      |                   |                 |   |
| 3               |             |             |         |   |              | 3    | $\div$     |             |                 | $X_{plot}$      |            | 3    | II         |      | $K^2$             |                 |   |
| 4               | Table       |             |         |   |              | 4    | 3          |             | 3               |                 |            | 4    | X          |      | $K^2$             |                 |   |
| 5               | VI          |             |         |   |              | 5    | 5          |             | 35              |                 |            | 5    | $\sqrt{X}$ |      | $W_2$             | $W_2$           |   |
| 6               |             |             |         |   | $R^2$        | 6    | 0          |             | 350             |                 |            | 6    | f          |      | $W_2$             | $W_2$           |   |
| 7               | X           |             |         |   | $(Rd)^2$     | 7    | 0          |             | 3500            |                 |            | 7    | $\sqrt{X}$ |      | $W_2$             | $W_2$           |   |
| 8               | 0           |             |         |   | 0            | 8    | Roll ↑     |             | $Y_{plot}$      | $3500 X_{plot}$ |            | 8    | ↑          |      | $W_2$             | $W_2$           |   |
| 9               | ↑           |             |         |   | 0 $(Rd)^2$   | 9    | $X \div Y$ |             | $3500 Y_{plot}$ |                 |            | 9    | ↑          |      | $W_2$             | $W_2$           |   |
| a               | FMT         |             |         |   |              | a    | $(X+Y)$    |             |                 |                 |            | a    | 1          |      | 1                 |                 |   |
| b               | ↑           |             |         |   | $(Rd)^2$     | b    | 1          | $X_{scale}$ |                 |                 |            | b    | -          |      | $(W_2-1)$         |                 |   |
| c               | Roll ↑      |             |         |   | 0            | c    | 6          |             |                 |                 |            | c    | Roll ↑     |      | $W_2$             | 1 $(W_2-1)$     |   |
| d               | Go To       |             |         |   |              | d    | Roll ↑     |             | $X_{plot}$      | $3500 Y_{plot}$ |            | d    | +          |      | $(W_2+1)$         |                 |   |
| 0               | 0           |             |         |   |              | 0    | FMT        |             |                 |                 |            |      |            |      |                   |                 |   |
| 1               | 6           |             |         |   |              | 1    | ↑          |             |                 |                 |            | f    |            |      |                   |                 |   |
| 2               | STOP        |             |         |   |              | 2    | $X \div Y$ |             | $3500 X_{plot}$ |                 |            | d    |            |      |                   |                 |   |
| 3               | C           |             |         |   | $W^2 \Sigma$ | 3    | Go To      |             |                 |                 |            | c    |            |      |                   |                 |   |
| 4               |             |             |         |   |              | 4    | 1          |             |                 |                 |            | b    |            |      |                   |                 |   |
| 5               | Table       |             |         |   |              | 5    | d          |             |                 |                 |            | a    |            |      |                   |                 |   |
| 6               | III         |             |         |   |              | 6    | d          |             | $d^2$           | $Y_{plot}$      | $X_{plot}$ | 9    |            |      |                   |                 |   |
| 7               |             |             |         |   |              | 7    | $\sqrt{X}$ |             | d               |                 |            | 8    |            |      |                   |                 |   |
| 8               |             |             |         |   |              | 8    | Roll ↑     |             | $Y_{plot}$      | $X_{plot}$      | d          | 7    |            |      |                   |                 |   |
| 9               |             |             |         |   | corr         | 9    | $X \div Y$ |             | $Y_{plot}$      | $Y_{plot}$      |            | 6    |            |      |                   |                 |   |
| a               | Table       |             |         |   |              | a    | FMT        |             |                 |                 |            | 5    |            |      |                   |                 |   |
| b               | VIII        |             |         |   |              | b    | ↑          |             |                 |                 |            | 4    |            |      |                   |                 |   |
| c               | or          |             |         |   |              | c    | ↑          |             |                 |                 |            | 3    |            |      |                   |                 |   |
| d               | IX          |             |         |   |              | d    |            |             |                 | $X_{plot}$      | $Y_{plot}$ | 2    |            |      |                   |                 |   |
|                 |             |             |         |   |              |      |            |             |                 |                 |            | 1    |            |      |                   |                 |   |
|                 |             |             |         |   |              |      |            |             |                 |                 |            | 0    |            |      |                   |                 |   |

| Title |        |      |                         |           |   | Title |        |      |         |         |          | Title |        |      |         |         |                 |
|-------|--------|------|-------------------------|-----------|---|-------|--------|------|---------|---------|----------|-------|--------|------|---------|---------|-----------------|
| Step  |        |      |                         |           |   | Step  |        |      |         |         |          | Step  |        |      |         |         |                 |
| Key   |        | Code | Display                 |           |   | Key   |        | Code | Display |         |          | Key   |        | Code | Display |         |                 |
|       |        |      | x                       | y         | z |       |        |      | x       | y       | z        |       |        |      | x       | y       | z               |
| 0     | $\div$ |      | $(W_1+1)(W_2-1)(W_3-1)$ |           |   | 0     | $\div$ |      | $W_1^2$ | $W_2^2$ | $(\div)$ | 0     | $\div$ |      | $W_1$   | $W_2^2$ | $Z_{100}^{100}$ |
| 1     | $\div$ |      | $(\div)$                |           |   | 1     | $\div$ |      | $W_1^2$ | $W_2^2$ | $(\div)$ | 1     | $\div$ |      | $W_1$   | $W_2^2$ | $Z_{100}^{100}$ |
| 2     | $\div$ |      | $W_1^2$                 |           |   | 2     | $\div$ |      | $W_1^2$ | $W_2^2$ | $(\div)$ | 2     | $\div$ |      | $W_1$   | $W_2^2$ | $Z_{100}^{100}$ |
| 3     | $\div$ |      | $W_1$                   |           |   | 3     | $\div$ |      | $W_1^2$ | $W_2^2$ | $(\div)$ | 3     | $\div$ |      | $W_1$   | $W_2^2$ | $Z_{100}^{100}$ |
| 4     | $\div$ |      | $W_1$                   | $(\div)$  |   | 4     | $\div$ |      | $W_1$   | $W_2$   | $(\div)$ | 4     | $\div$ |      | $W_1$   | $W_2$   | $Z_{100}^{100}$ |
| 5     | $\div$ |      | $1$                     |           |   | 5     | $\div$ |      | $W_1^2$ | $W_2^2$ | $(\div)$ | 5     | $\div$ |      | $W_1$   | $W_2^2$ | $Z_{100}^{100}$ |
| 6     | $\div$ |      | $1$                     | $(W_1-1)$ |   | 6     | $\div$ |      | $W_1^2$ | $W_2^2$ | $(\div)$ | 6     | $\div$ |      | $W_1$   | $W_2^2$ | $Z_{100}^{100}$ |
| 7     | $\div$ |      | $1$                     | $(\div)$  |   | 7     | $\div$ |      | $W_1^2$ | $W_2^2$ | $(\div)$ | 7     | $\div$ |      | $W_1$   | $W_2^2$ | $Z_{100}^{100}$ |
| 8     | $\div$ |      | $1$                     | $(\div)$  |   | 8     | $\div$ |      | $W_1^2$ | $W_2^2$ | $(\div)$ | 8     | $\div$ |      | $W_1$   | $W_2^2$ | $Z_{100}^{100}$ |
| 9     | $\div$ |      | $1$                     | $(\div)$  |   | 9     | $\div$ |      | $W_1^2$ | $W_2^2$ | $(\div)$ | 9     | $\div$ |      | $W_1$   | $W_2^2$ | $Z_{100}^{100}$ |
| a     | $\div$ |      | $1$                     | $(\div)$  |   | a     | $\div$ |      | $W_1^2$ | $W_2^2$ | $(\div)$ | a     | $\div$ |      | $W_1$   | $W_2^2$ | $Z_{100}^{100}$ |
| b     | $\div$ |      | $1$                     | $(\div)$  |   | b     | $\div$ |      | $W_1^2$ | $W_2^2$ | $(\div)$ | b     | $\div$ |      | $W_1$   | $W_2^2$ | $Z_{100}^{100}$ |
| c     | $\div$ |      | $1$                     | $(\div)$  |   | c     | $\div$ |      | $W_1^2$ | $W_2^2$ | $(\div)$ | c     | $\div$ |      | $W_1$   | $W_2^2$ | $Z_{100}^{100}$ |
| d     | $\div$ |      | $1$                     | $(\div)$  |   | d     | $\div$ |      | $W_1^2$ | $W_2^2$ | $(\div)$ | d     | $\div$ |      | $W_1$   | $W_2^2$ | $Z_{100}^{100}$ |
| 0     | $\div$ |      | $1$                     | $(\div)$  |   | 0     | $\div$ |      | $W_1^2$ | $W_2^2$ | $(\div)$ | 0     | $\div$ |      | $W_1$   | $W_2^2$ | $Z_{100}^{100}$ |
| 1     | $\div$ |      | $1$                     | $(\div)$  |   | 1     | $\div$ |      | $W_1^2$ | $W_2^2$ | $(\div)$ | 1     | $\div$ |      | $W_1$   | $W_2^2$ | $Z_{100}^{100}$ |
| 2     | $\div$ |      | $1$                     | $(\div)$  |   | 2     | $\div$ |      | $W_1^2$ | $W_2^2$ | $(\div)$ | 2     | $\div$ |      | $W_1$   | $W_2^2$ | $Z_{100}^{100}$ |
| 3     | $\div$ |      | $1$                     | $(\div)$  |   | 3     | $\div$ |      | $W_1^2$ | $W_2^2$ | $(\div)$ | 3     | $\div$ |      | $W_1$   | $W_2^2$ | $Z_{100}^{100}$ |
| 4     | $\div$ |      | $1$                     | $(\div)$  |   | 4     | $\div$ |      | $W_1^2$ | $W_2^2$ | $(\div)$ | 4     | $\div$ |      | $W_1$   | $W_2^2$ | $Z_{100}^{100}$ |
| 5     | $\div$ |      | $1$                     | $(\div)$  |   | 5     | $\div$ |      | $W_1^2$ | $W_2^2$ | $(\div)$ | 5     | $\div$ |      | $W_1$   | $W_2^2$ | $Z_{100}^{100}$ |
| 6     | $\div$ |      | $1$                     | $(\div)$  |   | 6     | $\div$ |      | $W_1^2$ | $W_2^2$ | $(\div)$ | 6     | $\div$ |      | $W_1$   | $W_2^2$ | $Z_{100}^{100}$ |
| 7     | $\div$ |      | $1$                     | $(\div)$  |   | 7     | $\div$ |      | $W_1^2$ | $W_2^2$ | $(\div)$ | 7     | $\div$ |      | $W_1$   | $W_2^2$ | $Z_{100}^{100}$ |
| 8     | $\div$ |      | $1$                     | $(\div)$  |   | 8     | $\div$ |      | $W_1^2$ | $W_2^2$ | $(\div)$ | 8     | $\div$ |      | $W_1$   | $W_2^2$ | $Z_{100}^{100}$ |
| 9     | $\div$ |      | $1$                     | $(\div)$  |   | 9     | $\div$ |      | $W_1^2$ | $W_2^2$ | $(\div)$ | 9     | $\div$ |      | $W_1$   | $W_2^2$ | $Z_{100}^{100}$ |
| a     | $\div$ |      | $1$                     | $(\div)$  |   | a     | $\div$ |      | $W_1^2$ | $W_2^2$ | $(\div)$ | a     | $\div$ |      | $W_1$   | $W_2^2$ | $Z_{100}^{100}$ |
| b     | $\div$ |      | $1$                     | $(\div)$  |   | b     | $\div$ |      | $W_1^2$ | $W_2^2$ | $(\div)$ | b     | $\div$ |      | $W_1$   | $W_2^2$ | $Z_{100}^{100}$ |
| c     | $\div$ |      | $1$                     | $(\div)$  |   | c     | $\div$ |      | $W_1^2$ | $W_2^2$ | $(\div)$ | c     | $\div$ |      | $W_1$   | $W_2^2$ | $Z_{100}^{100}$ |
| d     | $\div$ |      | $1$                     | $(\div)$  |   | d     | $\div$ |      | $W_1^2$ | $W_2^2$ | $(\div)$ | d     | $\div$ |      | $W_1$   | $W_2^2$ | $Z_{100}^{100}$ |
| 0     | $\div$ |      | $1$                     | $(\div)$  |   | 0     | $\div$ |      | $W_1^2$ | $W_2^2$ | $(\div)$ | 0     | $\div$ |      | $W_1$   | $W_2^2$ | $Z_{100}^{100}$ |
| 1     | $\div$ |      | $1$                     | $(\div)$  |   | 1     | $\div$ |      | $W_1^2$ | $W_2^2$ | $(\div)$ | 1     | $\div$ |      | $W_1$   | $W_2^2$ | $Z_{100}^{100}$ |
| 2     | $\div$ |      | $1$                     | $(\div)$  |   | 2     | $\div$ |      | $W_1^2$ | $W_2^2$ | $(\div)$ | 2     | $\div$ |      | $W_1$   | $W_2^2$ | $Z_{100}^{100}$ |
| 3     | $\div$ |      | $1$                     | $(\div)$  |   | 3     | $\div$ |      | $W_1^2$ | $W_2^2$ | $(\div)$ | 3     | $\div$ |      | $W_1$   | $W_2^2$ | $Z_{100}^{100}$ |
| 4     | $\div$ |      | $1$                     | $(\div)$  |   | 4     | $\div$ |      | $W_1^2$ | $W_2^2$ | $(\div)$ | 4     | $\div$ |      | $W_1$   | $W_2^2$ | $Z_{100}^{100}$ |
| 5     | $\div$ |      | $1$                     | $(\div)$  |   | 5     | $\div$ |      | $W_1^2$ | $W_2^2$ | $(\div)$ | 5     | $\div$ |      | $W_1$   | $W_2^2$ | $Z_{100}^{100}$ |
| 6     | $\div$ |      | $1$                     | $(\div)$  |   | 6     | $\div$ |      | $W_1^2$ | $W_2^2$ | $(\div)$ | 6     | $\div$ |      | $W_1$   | $W_2^2$ | $Z_{100}^{100}$ |
| 7     | $\div$ |      | $1$                     | $(\div)$  |   | 7     | $\div$ |      | $W_1^2$ | $W_2^2$ | $(\div)$ | 7     | $\div$ |      | $W_1$   | $W_2^2$ | $Z_{100}^{100}$ |
| 8     | $\div$ |      | $1$                     | $(\div)$  |   | 8     | $\div$ |      | $W_1^2$ | $W_2^2$ | $(\div)$ | 8     | $\div$ |      | $W_1$   | $W_2^2$ | $Z_{100}^{100}$ |
| 9     | $\div$ |      | $1$                     | $(\div)$  |   | 9     | $\div$ |      | $W_1^2$ | $W_2^2$ | $(\div)$ | 9     | $\div$ |      | $W_1$   | $W_2^2$ | $Z_{100}^{100}$ |
| a     | $\div$ |      | $1$                     | $(\div)$  |   | a     | $\div$ |      | $W_1^2$ | $W_2^2$ | $(\div)$ | a     | $\div$ |      | $W_1$   | $W_2^2$ | $Z_{100}^{100}$ |
| b     | $\div$ |      | $1$                     | $(\div)$  |   | b     | $\div$ |      | $W_1^2$ | $W_2^2$ | $(\div)$ | b     | $\div$ |      | $W_1$   | $W_2^2$ | $Z_{100}^{100}$ |
| c     | $\div$ |      | $1$                     | $(\div)$  |   | c     | $\div$ |      | $W_1^2$ | $W_2^2$ | $(\div)$ | c     | $\div$ |      | $W_1$   | $W_2^2$ | $Z_{100}^{100}$ |
| d     | $\div$ |      | $1$                     | $(\div)$  |   | d     | $\div$ |      | $W_1^2$ | $W_2^2$ | $(\div)$ | d     | $\div$ |      | $W_1$   | $W_2^2$ | $Z_{100}^{100}$ |
| 0     | $\div$ |      | $1$                     | $(\div)$  |   | 0     | $\div$ |      | $W_1^2$ | $W_2^2$ | $(\div)$ | 0     | $\div$ |      | $W_1$   | $W_2^2$ | $Z_{100}^{100}$ |
| 1     | $\div$ |      | $1$                     | $(\div)$  |   | 1     | $\div$ |      | $W_1^2$ | $W_2^2$ | $(\div)$ | 1     | $\div$ |      | $W_1$   | $W_2^2$ | $Z_{100}^{100}$ |
| 2     | $\div$ |      | $1$                     | $(\div)$  |   | 2     | $\div$ |      | $W_1^2$ | $W_2^2$ | $(\div)$ | 2     | $\div$ |      | $W_1$   | $W_2^2$ | $Z_{100}^{100}$ |
| 3     | $\div$ |      | $1$                     | $(\div)$  |   | 3     | $\div$ |      | $W_1^2$ | $W_2^2$ | $(\div)$ | 3     | $\div$ |      | $W_1$   | $W_2^2$ | $Z_{100}^{100}$ |
| 4     | $\div$ |      | $1$                     | $(\div)$  |   | 4     | $\div$ |      | $W_1^2$ | $W_2^2$ | $(\div)$ | 4     | $\div$ |      | $W_1$   | $W_2^2$ | $Z_{100}^{100}$ |
| 5     | $\div$ |      | $1$                     | $(\div)$  |   | 5     | $\div$ |      | $W_1^2$ | $W_2^2$ | $(\div)$ | 5     | $\div$ |      | $W_1$   | $W_2^2$ | $Z_{100}^{100}$ |
| 6     | $\div$ |      | $1$                     | $(\div)$  |   | 6     | $\div$ |      | $W_1^2$ | $W_2^2$ | $(\div)$ | 6     | $\div$ |      | $W_1$   | $W_2^2$ | $Z_{100}^{100}$ |
| 7     | $\div$ |      | $1$                     | $(\div)$  |   | 7     | $\div$ |      | $W_1^2$ | $W_2^2$ | $(\div)$ | 7     | $\div$ |      | $W_1$   | $W_2^2$ | $Z_{100}^{100}$ |
| 8     | $\div$ |      | $1$                     | $(\div)$  |   | 8     | $\div$ |      | $W_1^2$ | $W_2^2$ | $(\div)$ | 8     | $\div$ |      | $W_1$   | $W_2^2$ | $Z_{100}^{100}$ |
| 9     | $\div$ |      | $1$                     | $(\div)$  |   | 9     | $\div$ |      | $W_1^2$ | $W_2^2$ | $(\div)$ | 9     | $\div$ |      | $W_1$   | $W_2^2$ | $Z_{100}^{100}$ |
| a     | $\div$ |      | $1$                     | $(\div)$  |   | a     | $\div$ |      | $W_1^2$ | $W_2^2$ | $(\div)$ | a     | $\div$ |      | $W_1$   | $W_2^2$ | $Z_{100}^{100}$ |
| b     | $\div$ |      | $1$                     | $(\div)$  |   | b     | $\div$ |      | $W_1^2$ | $W_2^2$ | $(\div)$ | b     | $\div$ |      | $W_1$   | $W_2^2$ | $Z_{100}^{100}$ |
| c     | $\div$ |      | $1$                     | $(\div)$  |   | c     | $\div$ |      | $W_1^2$ | $W_2^2$ | $(\div)$ | c     | $\div$ |      | $W_1$   | $W_2^2$ | $Z_{100}^{100}$ |
| d     | $\div$ |      | $1$                     | $(\div)$  |   | d     | $\div$ |      | $W_1^2$ | $W_2^2$ | $(\div)$ | d     | $\div$ |      | $W_1$   | $W_2^2$ | $Z_{100}^{100}$ |
| 0     | $\div$ |      | $1$                     | $(\div)$  |   | 0     | $\div$ |      | $W_1^2$ | $W_2^2$ | $(\div)$ | 0     | $\div$ |      | $W_1$   | $W_2^2$ | $Z_{100}^{100}$ |
| 1     | $\div$ |      | $1$                     | $(\div)$  |   | 1     | $\div$ |      | $W_1^2$ | $W_2^2$ | $(\div)$ | 1     | $\div$ |      | $W_1$   | $W_2^2$ | $Z_{100}^{100}$ |
| 2     | $\div$ |      | $1$                     | $(\div)$  |   | 2     | $\div$ |      | $W_1^2$ | $W_2^2$ | $(\div)$ | 2     | $\div$ |      | $W_1$   | $W_2^2$ | $Z_{100}^{100}$ |
| 3     | $\div$ |      | $1$                     | $(\div)$  |   | 3     | $\div$ |      | $W_1^2$ | $W_2^2$ | $(\div)$ | 3     | $\div$ |      | $W_1$   | $W_2^2$ | $Z_{100}^{100}$ |
| 4     | $\div$ |      | $1$                     | $(\div)$  |   | 4     | $\div$ |      | $W_1^2$ | $W_2^2$ | $(\div)$ | 4     | $\div$ |      | $W_1$   | $W_2^2$ | $Z_{100}^{100}$ |
| 5     | $\div$ |      | $1$                     | $(\div)$  |   | 5     | $\div$ |      | $W_1^2$ | $W_2^2$ | $(\div)$ | 5     | $\div$ |      | $W_1$   | $W_2^2$ | $Z_{100}^{100}$ |
| 6     | $\div$ |      | $1$                     | $(\div)$  |   | 6     | $\div$ |      | $W_1^2$ | $W_2^2$ | $(\div)$ | 6     | $\div$ |      | $W_1$   | $W_2^2$ | $Z_{100}^{100}$ |



| Title |        |      |         |   |   |      |     |      |         |   |   |         |     |      |         |   |   |
|-------|--------|------|---------|---|---|------|-----|------|---------|---|---|---------|-----|------|---------|---|---|
|       |        |      |         |   |   |      |     |      |         |   |   |         |     |      |         |   |   |
| Step  | Key    | Code | Display |   |   | Step | Key | Code | Display |   |   | Step    | Key | Code | Display |   |   |
|       |        |      | x       | y | z |      |     |      | x       | y | z |         |     |      | x       | y | z |
| 0     | X      | CM   | W       | W | X | 0    |     |      |         |   |   | 0       |     |      |         |   |   |
| 1     |        |      |         |   |   | 1    |     |      |         |   |   | 1       |     |      |         |   |   |
| 2     | ↑      |      |         |   |   | 2    |     |      |         |   |   | 2       |     |      |         |   |   |
| 3     | X      |      |         |   |   | 3    |     |      |         |   |   | 3       |     |      |         |   |   |
| 4     | X      | CM   |         |   |   | 4    |     |      |         |   |   | 4       |     |      |         |   |   |
| 5     | X      | CM   |         |   |   | 5    |     |      |         |   |   | 5       |     |      |         |   |   |
| 6     | ↓      |      |         |   |   | 6    |     |      |         |   |   | 6       |     |      |         |   |   |
| 7     | —      |      |         |   |   | 7    |     |      |         |   |   | 7       |     |      |         |   |   |
| 8     | Roll ↑ |      |         |   |   | 8    |     |      |         |   |   | 8       |     |      |         |   |   |
| 9     | X      |      |         |   |   | 9    |     |      |         |   |   | 9       |     |      |         |   |   |
| a     | ↓      |      |         |   |   | a    |     |      |         |   |   | a       |     |      |         |   |   |
| b     | ÷      |      |         |   |   | b    |     |      |         |   |   | b       |     |      |         |   |   |
| c     | d      |      |         |   |   | c    |     |      |         |   |   | c       |     |      |         |   |   |
| d     | ↑      |      |         |   |   | d    |     |      |         |   |   | d       |     |      |         |   |   |
| 0     | 0      |      | 0       |   |   | 0    |     |      |         |   |   | 0       |     |      |         |   |   |
| 1     | X      |      |         | 0 |   | 1    |     |      |         |   |   | 1       |     |      |         |   |   |
| 2     | 3 4    |      | 5       |   |   | 2    |     |      |         |   |   | 2       |     |      |         |   |   |
| 3     | ÷      |      |         | 0 |   | 3    |     |      |         |   |   | 3       |     |      |         |   |   |
| 4     | ↓      |      | 0       |   |   | 4    |     |      |         |   |   | 4       |     |      |         |   |   |
| 5     | X      |      |         |   |   | 5    |     |      |         |   |   | 5       |     |      |         |   |   |
| 6     | 0      |      | 0       |   |   | 6    |     |      |         |   |   | 6       |     |      |         |   |   |
| 7     | AC +   |      |         |   |   | 7    |     |      |         |   |   | 7       |     |      |         |   |   |
| 8     | e      |      |         |   |   | 8    |     |      |         |   |   | 8       |     |      |         |   |   |
| 9     | ↑      |      |         |   |   | 9    |     |      |         |   |   | 9       |     |      |         |   |   |
| a     |        |      |         |   |   | a    |     |      |         |   |   | a       |     |      |         |   |   |
| b     | END    |      |         |   |   | b    |     |      |         |   |   | b       |     |      |         |   |   |
| c     |        |      |         |   |   | c    |     |      |         |   |   | c       |     |      |         |   |   |
| d     |        |      |         |   |   | d    |     |      |         |   |   | d       |     |      |         |   |   |
| 0     |        |      |         |   |   | 0    |     |      |         |   |   | 0       |     |      |         |   |   |
| 1     |        |      |         |   |   | 1    |     |      |         |   |   | 1       |     |      |         |   |   |
| 2     |        |      |         |   |   | 2    |     |      |         |   |   | 2       |     |      |         |   |   |
| 3     |        |      |         |   |   | 3    |     |      |         |   |   | 3       |     |      |         |   |   |
| 4     |        |      |         |   |   | 4    |     |      |         |   |   | 4       |     |      |         |   |   |
| 5     |        |      |         |   |   | 5    |     |      |         |   |   | 5       |     |      |         |   |   |
| 6     |        |      |         |   |   | 6    |     |      |         |   |   | 6       |     |      |         |   |   |
| 7     |        |      |         |   |   | 7    |     |      |         |   |   | 7       |     |      |         |   |   |
| 8     |        |      |         |   |   | 8    |     |      |         |   |   | 8       |     |      |         |   |   |
| 9     |        |      |         |   |   | 9    |     |      |         |   |   | 9       |     |      |         |   |   |
| a     |        |      |         |   |   | a    |     |      |         |   |   | a       |     |      |         |   |   |
| b     |        |      |         |   |   | b    |     |      |         |   |   | b       |     |      |         |   |   |
| c     |        |      |         |   |   | c    |     |      |         |   |   | c       |     |      |         |   |   |
| d     |        |      |         |   |   | d    |     |      |         |   |   | d       |     |      |         |   |   |
|       |        |      |         |   |   |      |     |      |         |   |   | Storage |     |      |         |   |   |
|       |        |      |         |   |   |      |     |      |         |   |   | f       |     |      |         |   |   |
|       |        |      |         |   |   |      |     |      |         |   |   | e       |     |      |         |   |   |
|       |        |      |         |   |   |      |     |      |         |   |   | d       |     |      |         |   |   |
|       |        |      |         |   |   |      |     |      |         |   |   | c       |     |      |         |   |   |
|       |        |      |         |   |   |      |     |      |         |   |   | b       |     |      |         |   |   |
|       |        |      |         |   |   |      |     |      |         |   |   | a       |     |      |         |   |   |
|       |        |      |         |   |   |      |     |      |         |   |   | 9       |     |      |         |   |   |
|       |        |      |         |   |   |      |     |      |         |   |   | 8       |     |      |         |   |   |
|       |        |      |         |   |   |      |     |      |         |   |   | 7       |     |      |         |   |   |
|       |        |      |         |   |   |      |     |      |         |   |   | 6       |     |      |         |   |   |
|       |        |      |         |   |   |      |     |      |         |   |   | 5       |     |      |         |   |   |
|       |        |      |         |   |   |      |     |      |         |   |   | 4       |     |      |         |   |   |
|       |        |      |         |   |   |      |     |      |         |   |   | 3       |     |      |         |   |   |
|       |        |      |         |   |   |      |     |      |         |   |   | 2       |     |      |         |   |   |
|       |        |      |         |   |   |      |     |      |         |   |   | 1       |     |      |         |   |   |
|       |        |      |         |   |   |      |     |      |         |   |   | 0       |     |      |         |   |   |

T A B L E I

$(KW)_{\max}^2$  PROGRAM ENTRIES

| Step | Range |    |     |
|------|-------|----|-----|
|      | I     | II | III |
| 0.8  | 4     | 2  | 4   |
| 0.9  | .     | 5  | 0   |
| 0.a  | 0     | 6  | 9   |
| 0.b  | 0     | .  | 6   |

T A B L E I I

$K^2$  PROGRAM ENTRIES

| Steps |     |     |     |      | Range |    |     |
|-------|-----|-----|-----|------|-------|----|-----|
|       |     |     |     |      | I     | II | III |
| 1.1   | 3.1 | 5.a | 7.4 | -3.2 | 8     | 6  | 1   |
| 1.2   | 3.2 | 5.b | 7.5 | -3.3 | .     | 4  | 6   |

T A B L E   I I I  
 Σ<sub>III</sub> PROGRAM ENTRIES ( $W_L < KW$ )

| Step | Log Sweep  |            |            |            | Linear Sweep |        |          |       |
|------|------------|------------|------------|------------|--------------|--------|----------|-------|
|      | S1         | S2/S5      | S3         | S6         | S7           | S8/S11 | S9       | S12   |
| 3.8  | +          | $\sqrt{X}$ | $\sqrt{X}$ | +          | +            | +      | +        | +     |
| 3.9  | $\sqrt{X}$ | +          | +          | $\sqrt{X}$ | X            | C      | C        | +     |
| 3.a  | X          | C          | +          | X          | C            | -      | +        | C     |
| 3.b  | C          | $\sqrt{X}$ | C          | C          | +            | 2      | +        | -     |
| 3.c  | +          | -          | $\sqrt{X}$ | +          | X            | ÷      | $\ln(X)$ | Roll+ |
| 3.d  | $\sqrt{X}$ | CONT       | -          | $\sqrt{X}$ | +            | CONT   | +        | X     |
| 4.0  | X          | CONT       | Roll+      | X          | -            | CONT   | 2        | 2     |
| 4.1  | +          | CONT       | X          | +          | 4            | CONT   | ÷        | X     |
| 4.2  | -          | CONT       | +          | -          | ÷            | CONT   | CONT     | +     |
| 4.3  | 3          | CONT       | ÷          | Roll+      | CONT         | CONT   | CONT     | ÷     |
| 4.4  | +          | CONT       | CONT       | X          | CONT         | CONT   | CONT     | CONT  |
| 4.5  | CONT       | CONT       | CONT       | 3          | CONT         | CONT   | CONT     | CONT  |
| 4.6  | CONT       | CONT       | CONT       | X          | CONT         | CONT   | CONT     | CONT  |
| 4.7  | CONT       | CONT       | CONT       | +          | CONT         | CONT   | CONT     | CONT  |
| 4.8  | CONT       | CONT       | CONT       | ÷          | CONT         | CONT   | CONT     | CONT  |

T A B L E I V

 $\Sigma_I$  PROGRAM ENTRIES ( $W_L > KW$ )

| Step | Log Sweep |       |      |      | Linear Sweep |        |       |      |  |
|------|-----------|-------|------|------|--------------|--------|-------|------|--|
|      | S1        | S2/S5 | S3   | S6   | S7           | S8/S11 | S9    | S12  |  |
| 6.1  | 7         | 7   3 | .    | 2    | 6            | 6   1  | 1     | 1    |  |
| 6.2  | .         | ↑     | 7    | 1    | 3            | 3   5  | 6     | 5    |  |
| 6.3  | 2         | C     | 5    | ↑    | ↑            | ↑      | ln(X) | ↑    |  |
| 6.4  | 0         | √X    | ↑    | 6    | C            | C      | ↑     | 3    |  |
| 6.5  | 9         | X     | C    | 4    | X            | X      | 2     | 2    |  |
| 6.6  | 1         | CONT  | √X   | ‡    | X            | 2      | ‡     | ‡    |  |
| 6.7  | 4         | CONT  | ‡    | C    | 4            | ‡      | CONT  | C    |  |
| 6.8  | 0         | CONT  | CONT | ↑    | ‡            | CONT   | CONT  | ‡    |  |
| 6.9  | 0         | CONT  | CONT | √X   | CONT         | CONT   | CONT  | CONT |  |
| 6.a  | 0         | CONT  | CONT | X    | CONT         | CONT   | CONT  | CONT |  |
| 6.b  | 0         | CONT  | CONT | ‡    | CONT         | CONT   | CONT  | CONT |  |
| 6.c  | 0         | CONT  | CONT | ‡    | CONT         | CONT   | CONT  | CONT |  |
| 6.d  | 0         | CONT  | CONT | CONT | CONT         | CONT   | CONT  | CONT |  |

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T A B L E V  
 $W_{\min}^2$  PROGRAM ENTRIES

| Step | Range |   |       |    |       |    |
|------|-------|---|-------|----|-------|----|
|      | I     |   | II    |    | III   |    |
|      | fn/in |   | fn/in |    | fn/in |    |
|      | 1     | 2 | 10    | 20 | 20    | 50 |
| 7.7  | .     | . | .     | .  | .     | .  |
| 7.8  | 3     | 0 | 0     | 0  | 3     | 0  |
| 7.9  | 0     | 7 | 2     | 0  | 9     | 6  |
| 7.a  | 5     | 6 | 4     | 6  | 0     | 2  |
| 7.b  | 1     | 2 | 4     | 1  | 6     | 5  |
| 7.c  | 7     | 9 | 1     | 0  | 2     | 0  |
| 7.d  | 5     | 3 | 4     | 3  | 5     | 0  |
| 8.a  | 8     | 9 | 0     | 5  | 0     | 0  |
| 8.b  | 0     | 5 | 8     | 2  | 0     | 0  |

T A B L E V I  
 $R^2$  PROGRAM ENTRIES

| Step | $R^2$ |   |            |             |
|------|-------|---|------------|-------------|
|      | 4     | 2 | $\sqrt{2}$ | $+\sqrt{2}$ |
| 9.3  | 4     | 2 | 2          | 2           |
| 9.4  | .     | . | $\sqrt{X}$ | $\sqrt{X}$  |
| 9.5  | 0     | 0 | CONT       | $\sqrt{X}$  |
| 9.6  | 0     | 0 | CONT       | CONT        |

T A B L E   V I I  
W CORRECTION PROGRAM ENTRIES

| Step | Log Sweep  |            |            |            | Linear Sweep |        |      |      |
|------|------------|------------|------------|------------|--------------|--------|------|------|
|      | S1         | S2/S5      | S3         | S6         | S7           | S8/S11 | S9   | S12  |
| a.4  | +          | $\sqrt{X}$ | $\sqrt{X}$ | +          | +            | +      | CONT | X    |
| a.5  | $\sqrt{X}$ | +          | X          | $\sqrt{X}$ | X            | CONT   | CONT | CONT |
| a.6  | X          | CONT       | CONT       | X          | +            | CONT   | CONT | CONT |
| a.7  | +          | CONT       | CONT       | +          | +            | CONT   | CONT | CONT |
| a.8  | +          | CONT       | CONT       | X          | CONT         | CONT   | CONT | CONT |

T A B L E V I I I

Yscale PROGRAM ENTRIES (LOG SWEEP)  
(STEPS a.9 THROUGH b.1)

| in-lb/in          | Range   |         |         |
|-------------------|---------|---------|---------|
|                   | I       | II      | III     |
| $10^9$            | .000204 | .004611 | .036890 |
| $2 \times 10^8$   | .001018 | .023060 | .184500 |
| $10^8$            | .002036 | .046110 | .368900 |
| $5 \times 10^7$   | .004072 | .092220 | .737800 |
| $2 \times 10^7$   | .010180 | .230600 | 1.84500 |
| $10^7$            | .020360 | .461100 | 3.68900 |
| $5 \times 10^6$   | .040720 | .922200 | 7.37800 |
| $2.5 \times 10^6$ | .081440 | 1.84400 | 14.7600 |
| $2 \times 10^6$   | .101800 | 2.30600 | 18.4500 |
| $10^6$            | .203600 | 4.61100 | 36.8900 |
| $5 \times 10^5$   | .407200 | 9.22200 | 73.7800 |
| $2.5 \times 10^5$ | .814400 | 18.4400 | 147.600 |
| $2 \times 10^5$   | 1.01800 | 23.0600 | 184.500 |
| $10^5$            | 2.03600 | 46.1100 | 368.900 |
| $5 \times 10^4$   | 4.07200 | 92.2200 | 737.800 |
| $2.5 \times 10^4$ | 8.14400 | 184.400 | 1476.00 |
| $2 \times 10^4$   | 10.1800 | 230.600 | 1845.00 |
| $10^4$            | 20.3600 | 461.100 | 3689.00 |
| $5 \times 10^3$   | 40.7200 | 922.200 | 7378.00 |
| $2.5 \times 10^3$ | 81.4400 | 1844.00 | 14760.0 |
| $2 \times 10^3$   | 101.800 | 2306.00 | 18450.0 |
| $10^3$            | 203.600 | 4611.00 | 36890.0 |
| 500               | 407.200 | 9222.00 | 73780.0 |
| 250               | 814.400 | 18440.0 | 147600. |
| 200               | 1018.00 | 23060.0 | 184500. |

T A B L E I X

Yscale PROGRAM ENTRIES (LINEAR SWEEP)  
(STEPS a.9 THROUGH b.1)

| in-lb/in          | Range   |         |         |
|-------------------|---------|---------|---------|
|                   | I       | II      | III     |
| $10^9$            | .000010 | .000670 | .042880 |
| $2 \times 10^8$   | .000052 | .003350 | .214400 |
| $10^8$            | .000105 | .006700 | .428800 |
| $5 \times 10^7$   | .000209 | .013400 | .857600 |
| $2 \times 10^7$   | .000524 | .033500 | 2.14400 |
| $10^7$            | .001047 | .067000 | 4.28800 |
| $5 \times 10^6$   | .002094 | .134000 | 8.57600 |
| $2.5 \times 10^6$ | .004188 | .268000 | 17.1500 |
| $2 \times 10^6$   | .005235 | .335000 | 21.4400 |
| $10^6$            | .010470 | .670000 | 42.8800 |
| $5 \times 10^5$   | .020940 | 1.34000 | 85.7600 |
| $2.5 \times 10^5$ | .041880 | 2.68000 | 171.500 |
| $2 \times 10^5$   | .052350 | 3.35000 | 214.400 |
| $10^5$            | .104700 | 6.70000 | 428.800 |
| $5 \times 10^4$   | .209400 | 13.4000 | 857.600 |
| $2.5 \times 10^4$ | .418800 | 26.8000 | 1715.00 |
| $2 \times 10^4$   | .523500 | 33.5000 | 2144.00 |
| $10^4$            | 1.04700 | 67.0000 | 4288.00 |
| $5 \times 10^3$   | 2.09400 | 134.000 | 8576.00 |
| $2.5 \times 10^3$ | 4.18800 | 268.000 | 17150.0 |
| $2 \times 10^3$   | 5.23500 | 335.000 | 21440.0 |
| $10^3$            | 10.4700 | 670.000 | 42880.0 |
| 500               | 20.9400 | 1340.00 | 85760.0 |
| 250               | 41.8800 | 2680.00 | 171500. |
| 200               | 52.3500 | 3350.00 | 214400. |
| 100               | 104.700 |         |         |
| .50               | 209.400 |         |         |



TABLE X

$X_{scale}$  PROGRAM ENTRIES  
 (STEPS b.3 THROUGH b.9, AND -2.3 THROUGH -2.9)

| fn/in | Range   |         |         |
|-------|---------|---------|---------|
|       | I       | II      | III     |
| 50    |         |         | 1250.00 |
| 20    |         | 390.625 | 3125.00 |
| 10    |         | 781.250 |         |
| 2     | 1381.07 |         |         |
| 1     | 2762.14 |         |         |

TABLE XI

$\Sigma''_{MN}$  PROGRAM ENTRIES

| Step | Log Sweep |       |    |    | Linear Sweep |        |    |     |
|------|-----------|-------|----|----|--------------|--------|----|-----|
|      | S1        | S2/S5 | S3 | S6 | S7           | S8/S11 | S9 | S12 |
| -4.1 | +         |       |    |    | X            |        |    |     |
| -5.1 | X         |       |    |    | +            |        |    |     |
| -5.8 | 3         | 5     | 7  | 9  | 1            | 2      | 3  | 4   |
| -5.9 | X         | X     | X  | X  | X            | X      | X  | X   |
| -5.a | 1         | 1     | 3  | 5  | 1            | 0      | 1  | 2   |
| -5.b | +         | -     | -  | -  | +            | +      | -  | -   |
| -5.c | 4         | 4     | 4  | 4  | 2            | 2      | 2  | 2   |

TABLE XII

$\Sigma''_{OP}$  PROGRAM ENTRIES

| Step | Sweep |        |
|------|-------|--------|
|      | Log   | Linear |
| -6.4 | f     | 1      |
| -7.3 | C     | 1      |

TABLE XIII

$\Sigma''_{BA}$  PROGRAM ENTRIES

| Step | Log Sweep |       |    |    | Linear Sweep |        |    |     |
|------|-----------|-------|----|----|--------------|--------|----|-----|
|      | S1        | S2/S5 | S3 | S6 | S7           | S8/S11 | S9 | S12 |
| -8.7 | +         |       |    |    | ln(X)        |        |    |     |
| -8.b | -         |       |    |    | ln(X)        |        |    |     |
| -8.c | Roll+     |       |    |    | XY           |        |    |     |
| -8.d | X         |       |    |    | -            |        |    |     |
| -9.0 | +         |       |    |    | CONT         |        |    |     |
| -9.1 | +         |       |    |    | CONT         |        |    |     |
| -9.4 | 0         | 2     | 3  | 4  | 0            | 2      | 3  | 4   |
| -9.5 | X         | X     | X  | X  | X            | X      | X  | X   |
| -9.6 | 0         | 0     | 1  | 2  | 0            | 0      | 1  | 2   |
| -9.b | ACC +     |       |    |    | ACC -        |        |    |     |

TABLE XIV

 $\Sigma''_{DC}$  PROGRAM ENTRIES

| Step | Log Sweep  |       |    |    | Linear Sweep |        |    |     |
|------|------------|-------|----|----|--------------|--------|----|-----|
|      | S1         | S2/S5 | S3 | S6 | S7           | S8/S11 | S9 | S12 |
| -a.0 | $\sqrt{X}$ |       |    |    | CONT         |        |    |     |
| -a.1 | X          |       |    |    | CONT         |        |    |     |
| -a.4 | $\sqrt{X}$ |       |    |    | CONT         |        |    |     |
| -a.5 | X          |       |    |    | CONT         |        |    |     |
| -b.0 | 0          | 0     | 2  | 3  | 0            | 0      | 2  | 3   |
| -b.1 | X          | X     | X  | X  | X            | X      | X  | X   |
| -b.2 | 0          | 0     | 0  | 1  | 0            | 0      | 0  | 1   |
| -b.3 | -          | -     | -  | -  | -            | -      | -  | -   |
| -b.4 | 3          | 3     | 3  | 3  | 2            | 2      | 2  | 2   |

TABLE XV

 $\Sigma''_{LJ}$  PROGRAM ENTRIES

| Step | Log Sweep  |       |    |    | Linear Sweep |        |    |     |
|------|------------|-------|----|----|--------------|--------|----|-----|
|      | S1         | S2/S5 | S3 | S6 | S7           | S8/S11 | S9 | S12 |
| -b.d | $\sqrt{X}$ |       |    |    | CONT         |        |    |     |
| -c.0 | X          |       |    |    | CONT         |        |    |     |
| -c.4 | $\sqrt{X}$ |       |    |    | CONT         |        |    |     |
| -c.5 | X          |       |    |    | CONT         |        |    |     |
| -d.0 | 0          | 0     | 0  | 2  | 0            | 0      | 0  | 2   |
| -d.1 | X          | X     | X  | X  | X            | X      | X  | X   |
| -d.2 | 5          | 5     | 5  | 5  | 4            | 4      | 4  | 4   |

T A B L E X V I

CURVE PLOTTING PARAMETERS FOR RANGES I AND II

| Range | $E''_X$    | Fig | Family | fn     |     | Scaling Rate |                 |
|-------|------------|-----|--------|--------|-----|--------------|-----------------|
|       |            |     |        | Min    | Max | Hor (fn/in)  | Vert (in-lb/in) |
| I     | $E''_{S1}$ | 4   | 1      |        | 20  | 2            | $2(10^4)$       |
|       |            | 5   | 2      | 0.9756 | 10  | 1            | 500             |
|       |            | 6   | 2      |        | 20  | 2            | $2.5(10^3)$     |
|       | $E''_{S7}$ | 7   | 1      |        | 20  | 2            | $2.5(10^3)$     |
|       |            | 8   | 2      | 0.9766 | 10  | 1            | 50              |
|       |            | 9   | 2      |        | 20  | 2            | 250             |
| II    | $E''_{S2}$ | 10  | 1      |        | 200 | 20           | $2(10^5)$       |
|       |            | 11  | 2      | 7.8125 | 100 | 10           | $1(10^4)$       |
|       |            | 12  | 2      |        | 200 | 20           | $2.5(10^4)$     |
|       | $E''_{S8}$ | 13  | 1      |        | 200 | 20           | $2(10^5)$       |
|       |            | 14  | 2      | 7.8125 | 100 | 10           | $1(10^4)$       |
|       |            | 15  | 2      |        | 200 | 20           | $2.5(10^4)$     |

T A B L E   X V I I  
CURVE PLOTTING PARAMETERS FOR RANGE III

| Range | $E''_X$     | Fig | Family | fn     |     | Scaling Rate |                 |
|-------|-------------|-----|--------|--------|-----|--------------|-----------------|
|       |             |     |        | Min    | Max | Hor (fn/in)  | Vert (in-lb/in) |
| III   | $E''_{S5}$  | 16  | 1      |        | 500 | 50           | $5(10^5)$       |
|       |             | 17  | 2      | 7.8125 | 200 | 20           | $5(10^4)$       |
|       |             | 18  | 2      |        | 500 | 50           | $1(10^5)$       |
|       | $E''_{S11}$ | 19  | 1      |        | 500 | 50           | $2.5(10^6)$     |
|       |             | 20  | 2      | 7.8125 | 200 | 20           | $1(10^5)$       |
|       |             | 21  | 2      |        | 500 | 50           | $5(10^5)$       |
|       | $E''_{S3}$  | 22  | 1      |        | 500 | 50           | $2(10^5)$       |
|       |             | 23  | 2      | 7.8125 | 200 | 20           | $1(10^4)$       |
|       |             | 24  | 2      |        | 500 | 50           | $2.5(10^4)$     |
|       | $E''_{S9}$  | 25  | 1      |        | 500 | 50           | $2(10^5)$       |
|       |             | 26  | 2      | 7.8125 | 200 | 20           | $2.5(10^4)$     |
|       |             | 27  | 2      |        | 500 | 50           | $5(10^4)$       |
|       | $E''_{S6}$  | 28  | 1      |        | 500 | 50           | $1(10^5)$       |
|       |             | 29  | 2      | 7.8125 | 200 | 20           | $5(10^3)$       |
|       |             | 30  | 2      |        | 500 | 50           | $2(10^4)$       |
|       | $E''_{S12}$ | 31  | 1      |        | 500 | 50           | $2(10^5)$       |
|       |             | 32  | 2      | 7.8125 | 200 | 20           | $1(10^4)$       |
|       |             | 33  | 2      |        | 500 | 50           | $2.5(10^4)$     |

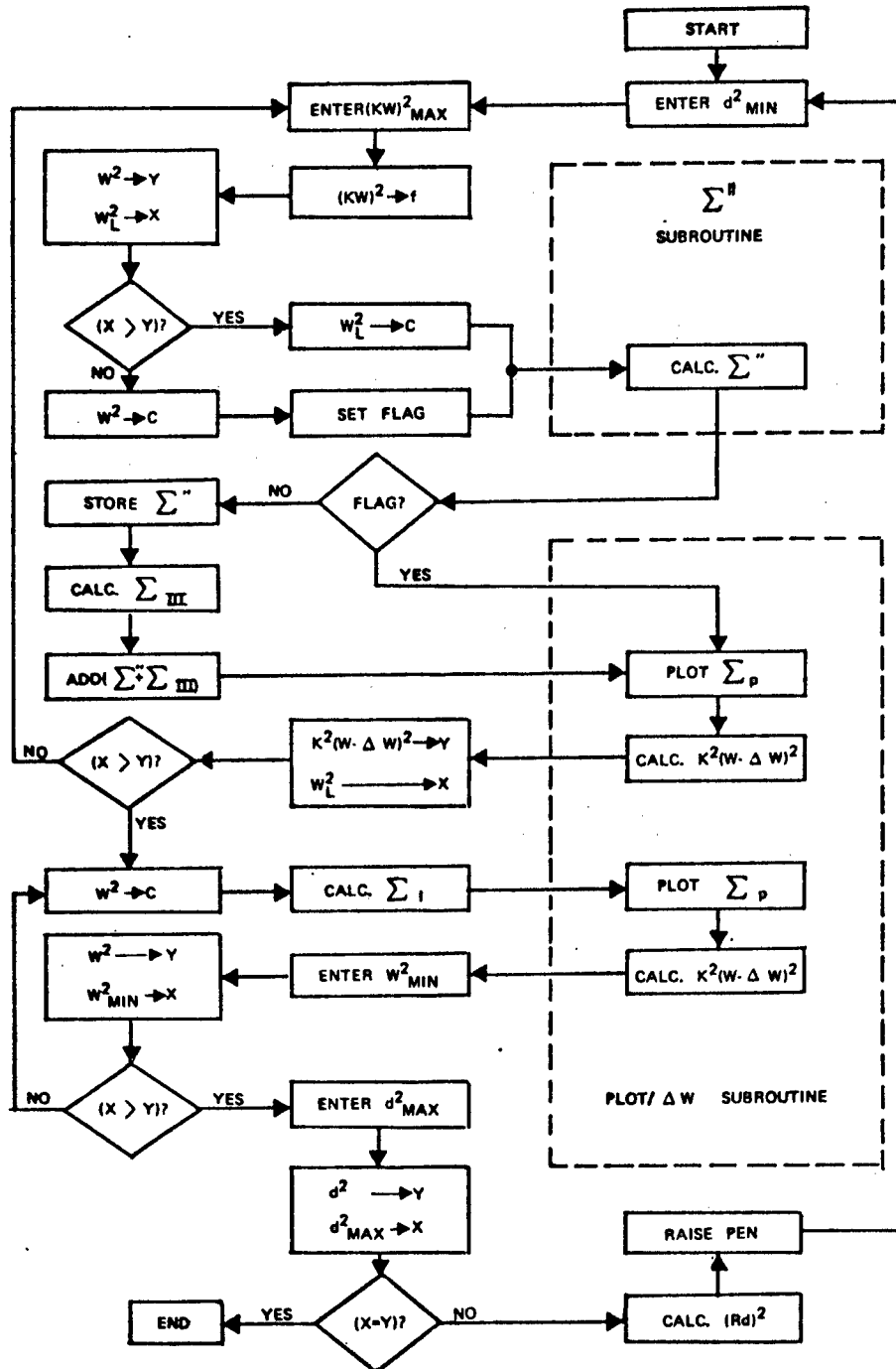


FIGURE 1 -  $E''_x$  Plotting Program Block Diagram

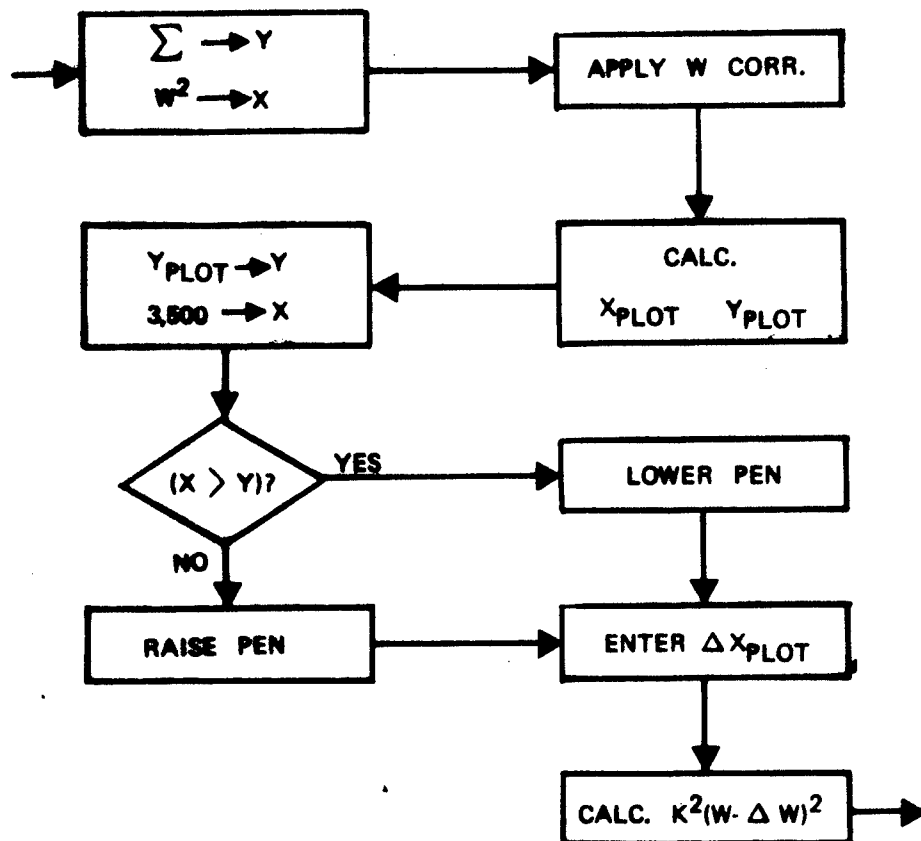


FIGURE 2 - PLOT/ΔW Subroutine Block Diagram

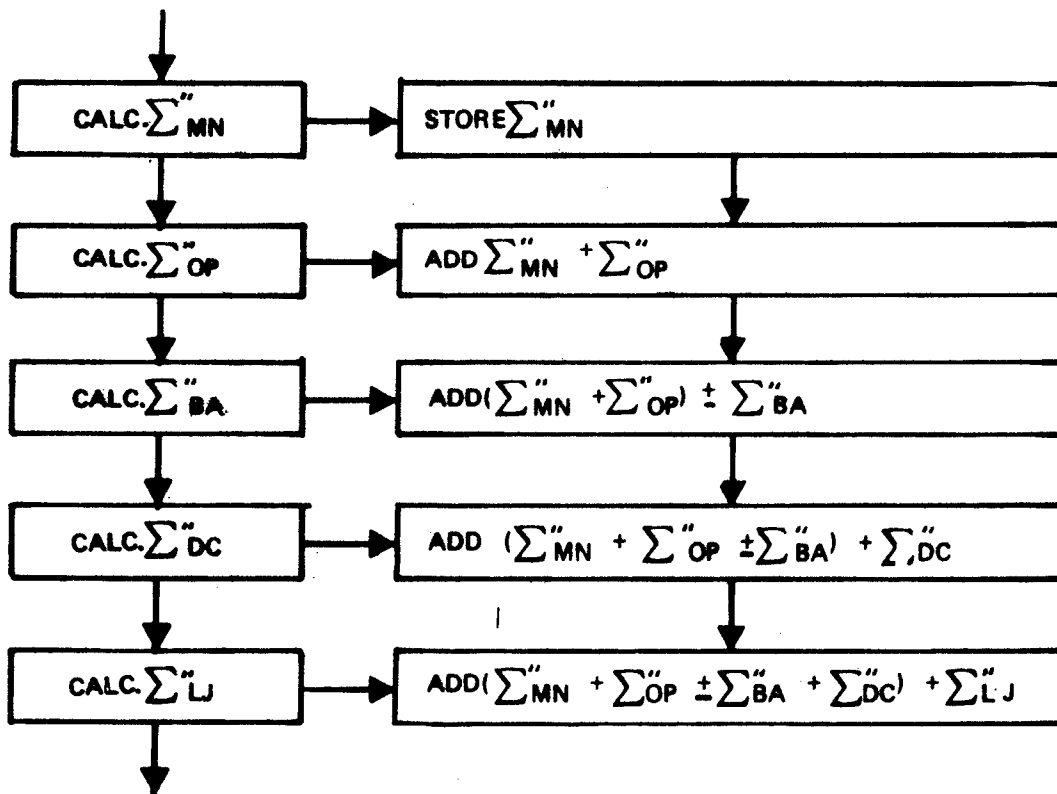


FIGURE 3 -  $\Sigma''$  Subroutine Block Diagram



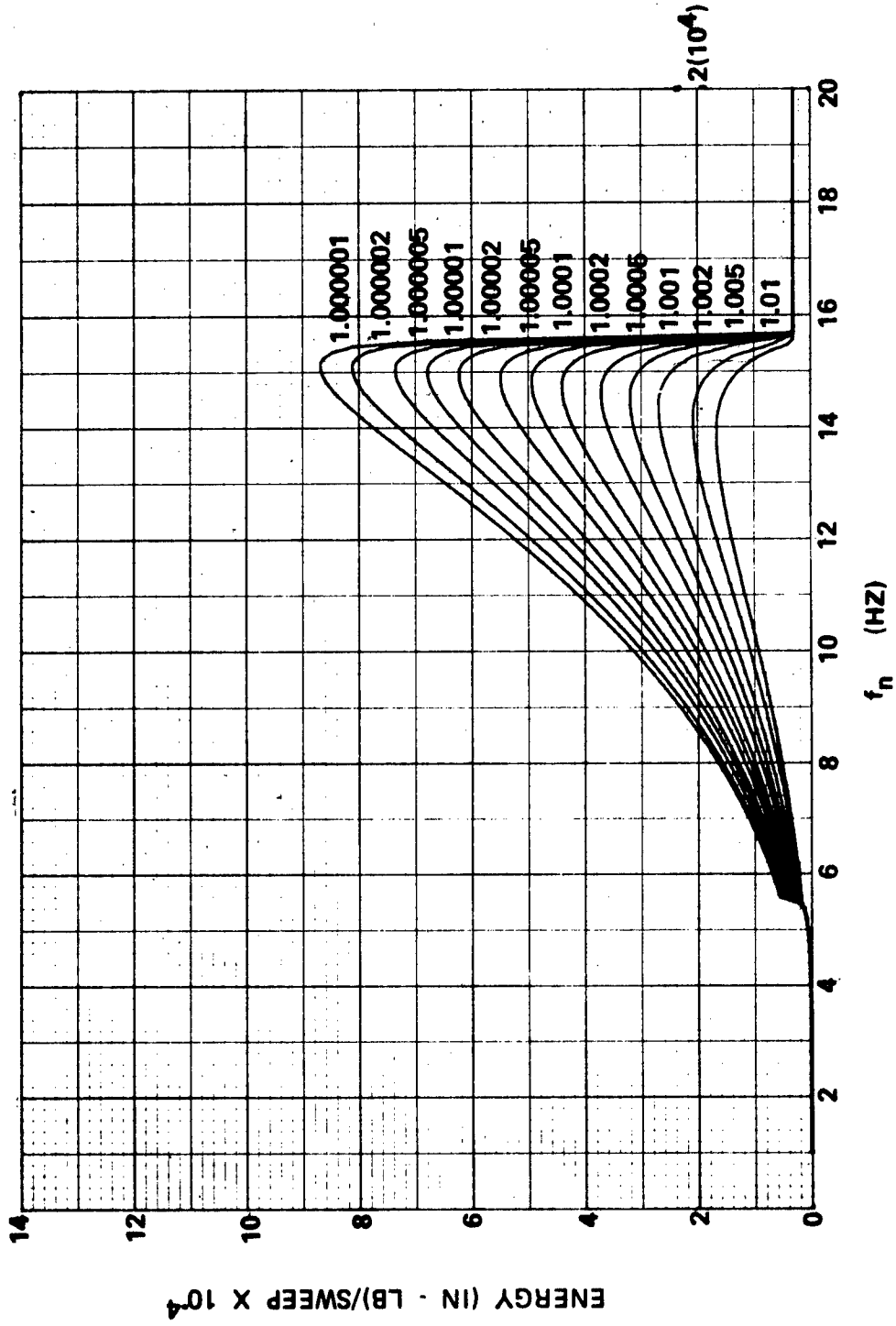
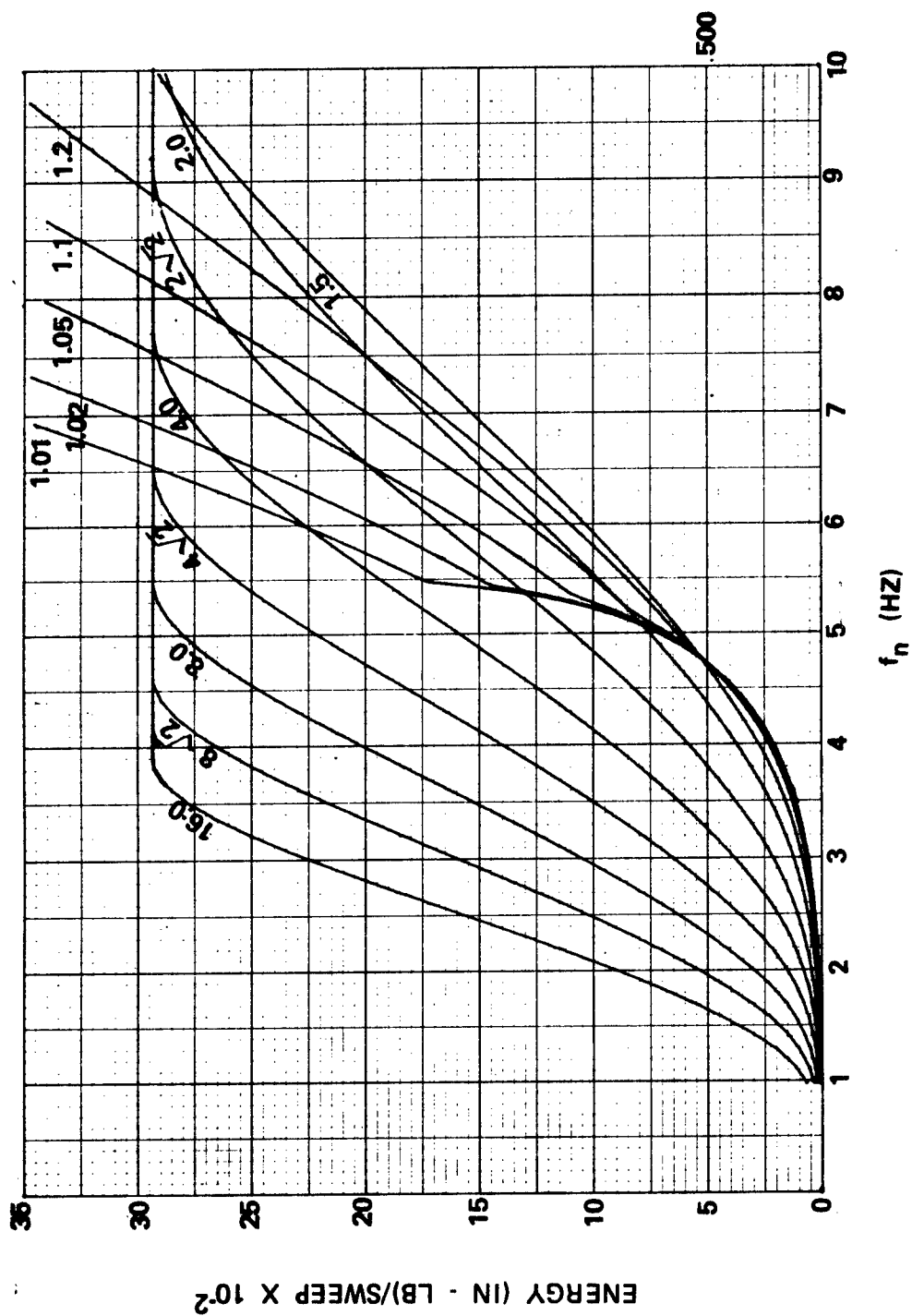


FIGURE 4 -  $E''_{S1}$  Versus  $f_n$  for Family 1 d Values



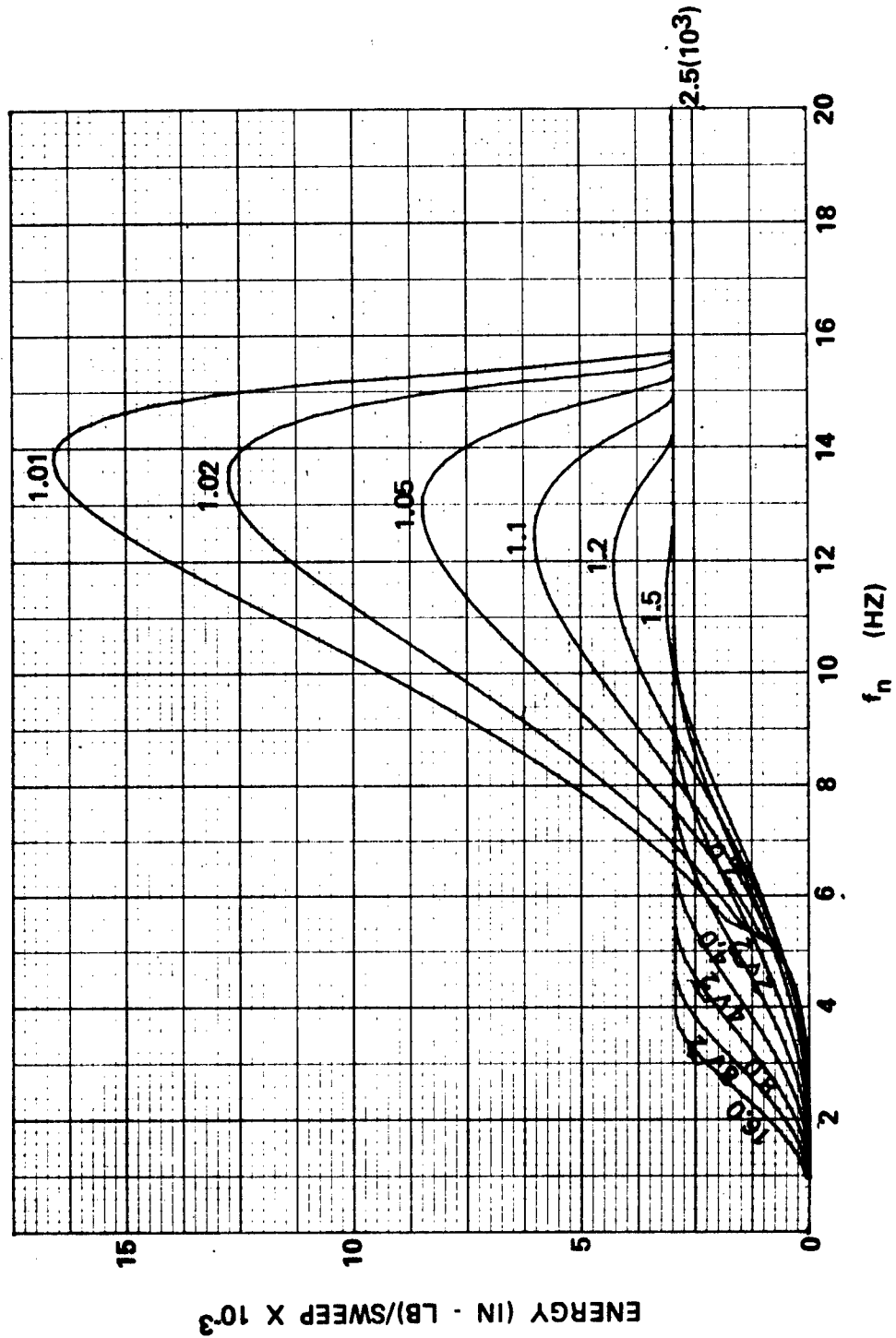


FIGURE 6 -  $E''_{S1}$  Versus  $f_n$  for Family 2 d Values

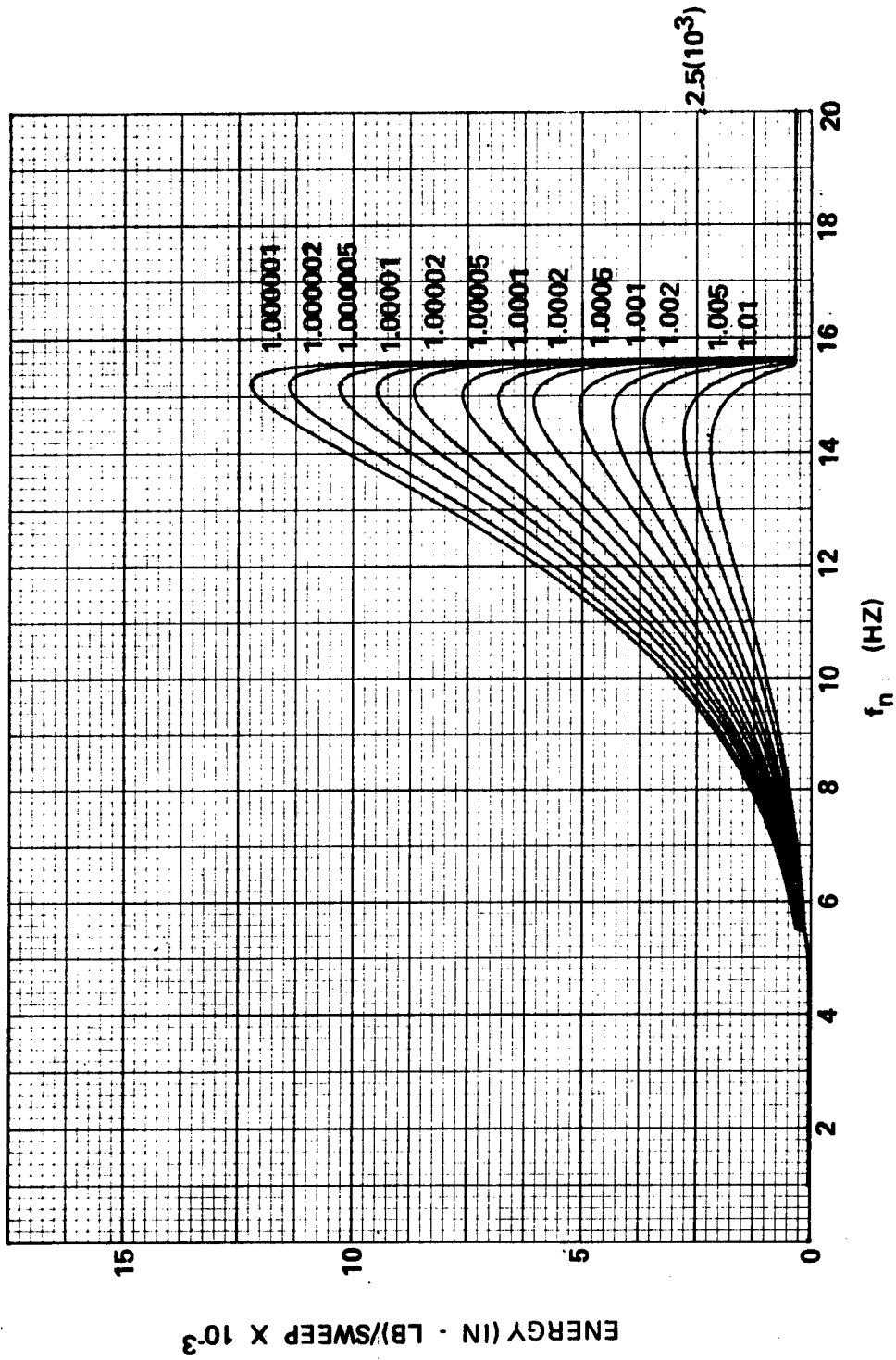


FIGURE 7 -  $E''_{S7}$  Versus  $f_n$  for Family 1 d Values

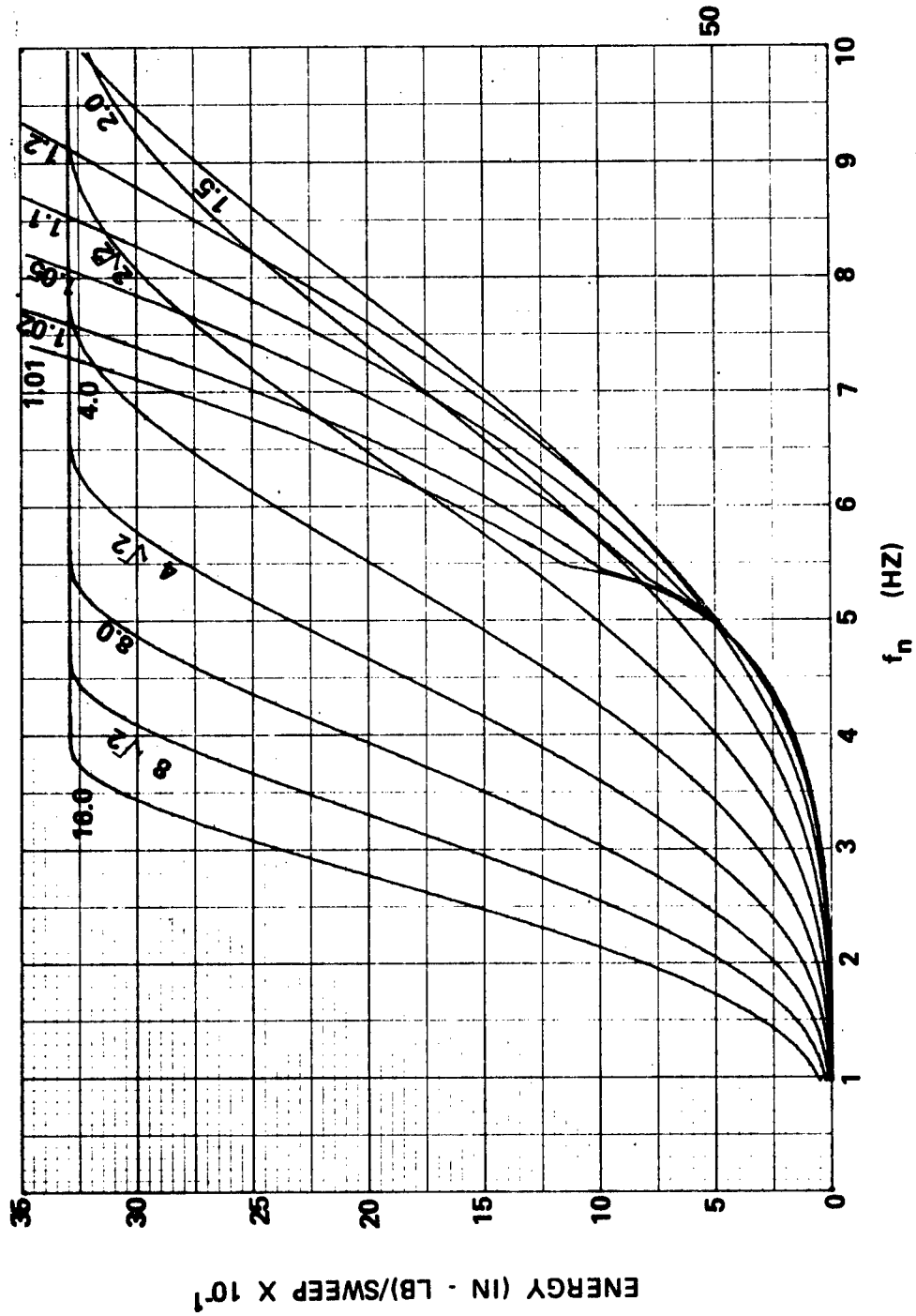


FIGURE 8 -  $E'' - E''_{S7}$  Versus  $f_n$  for Family 2 d Values (Expanded)

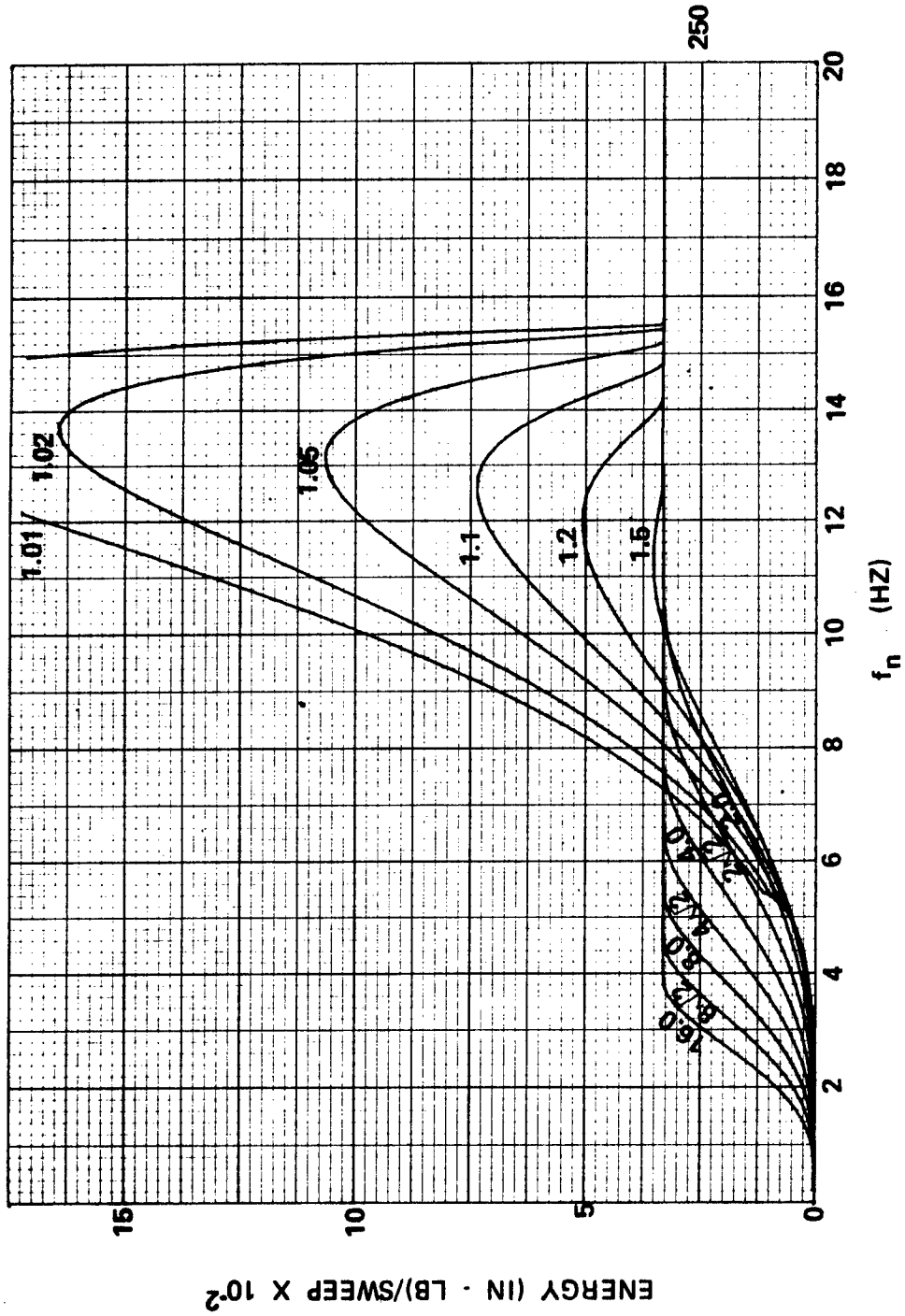


FIGURE 9 -  $E'' - E''_{S7}$  Versus  $f_n$  for Family 2 d Values

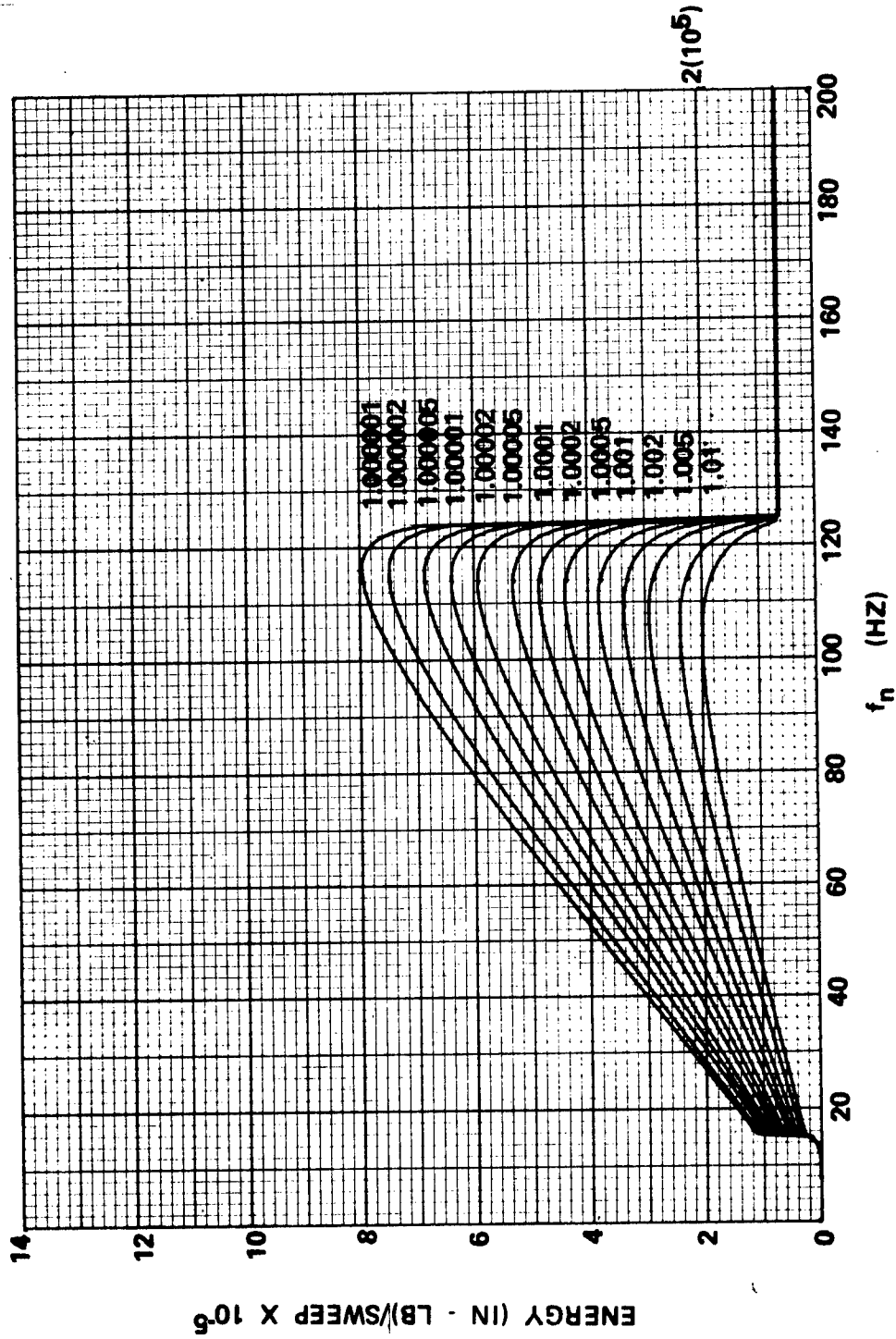


FIGURE 10 -  $E''_{S2}$  Versus  $f_n$  for Family 1 d Values

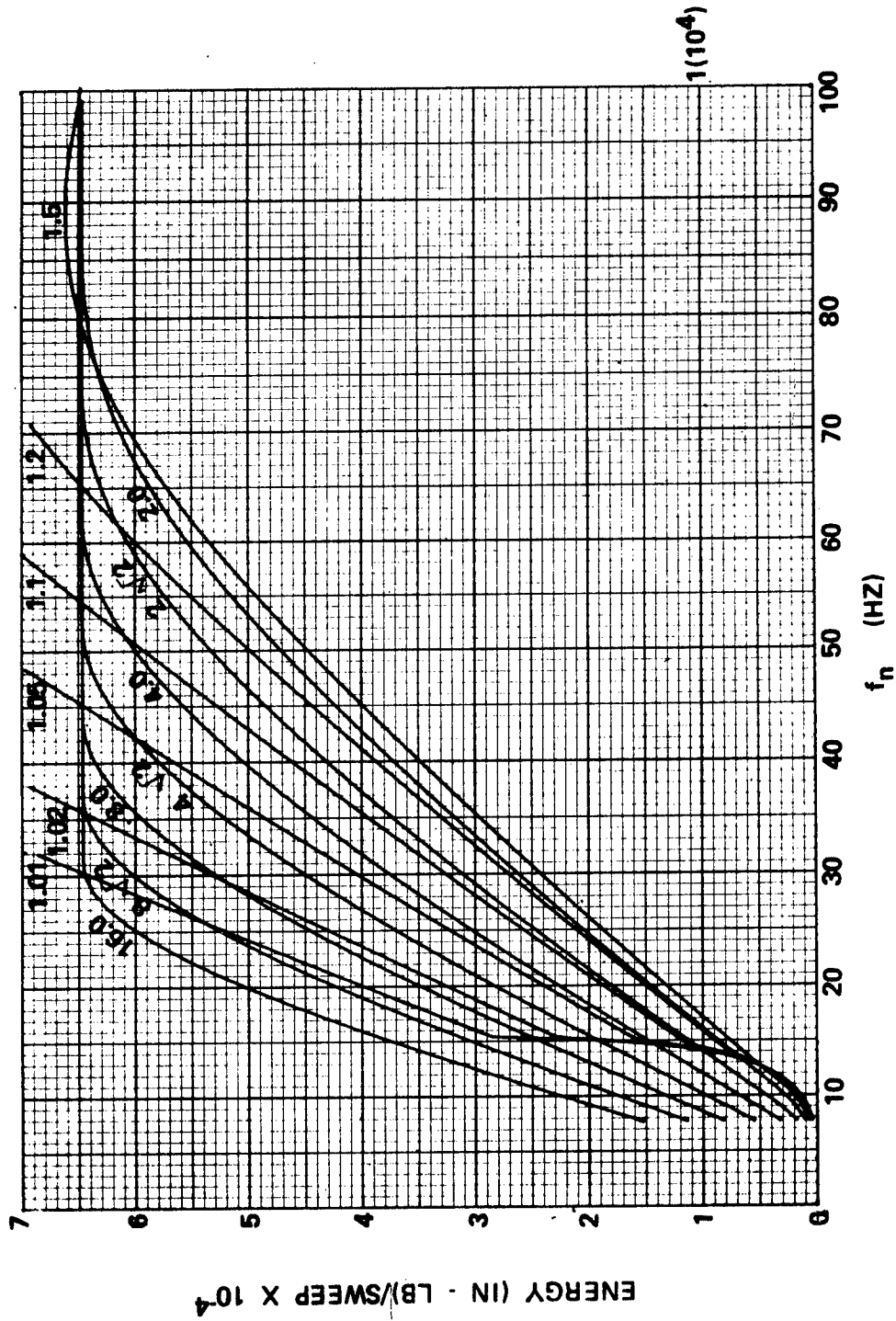


FIGURE 11 -  $E''_{S2}$  Versus  $f_n$  for Family 2 d Values (Expanded)



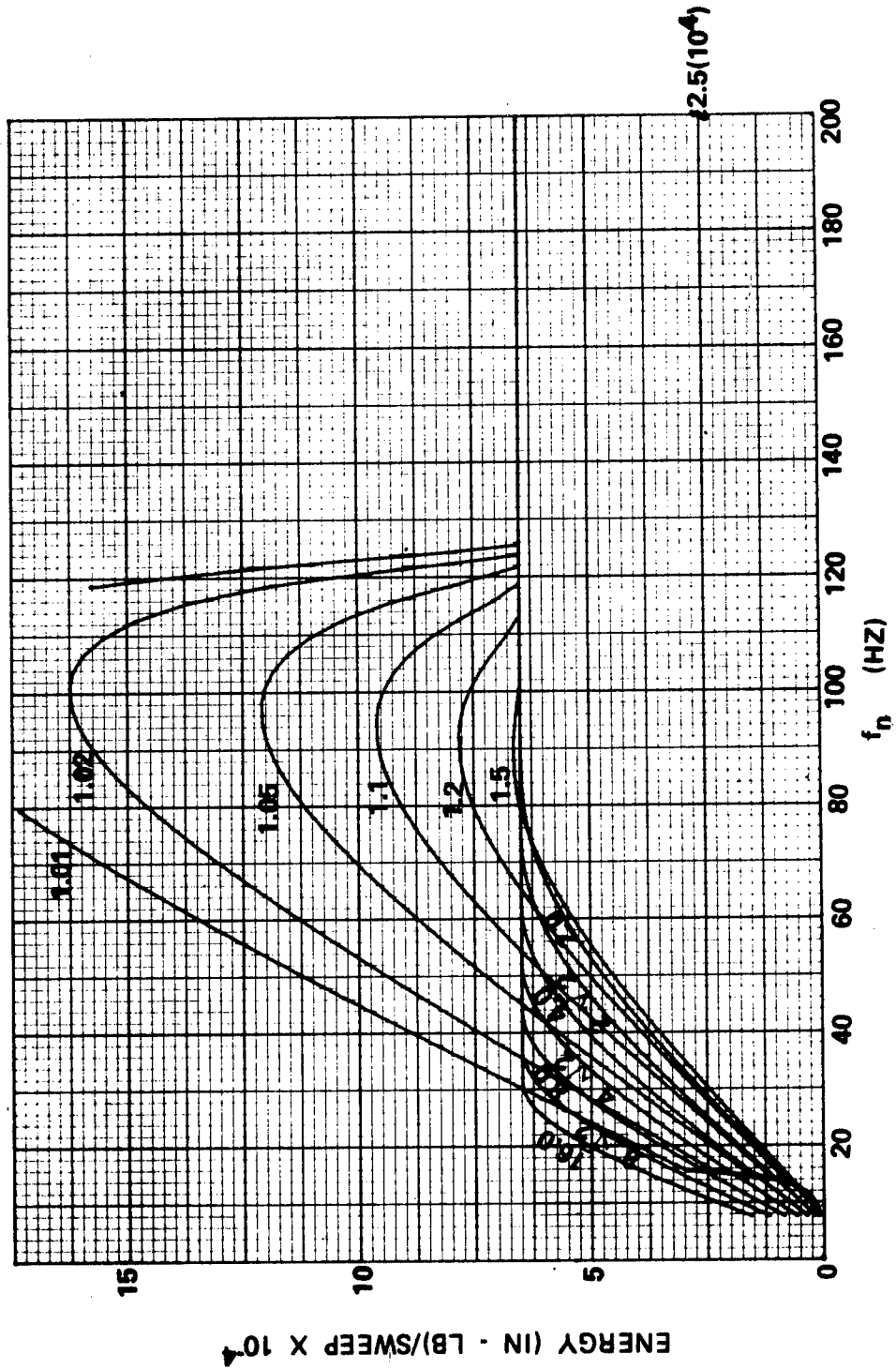


FIGURE 12 -  $E''_{S2}$  Versus  $f_n$  for Family 2 d Values

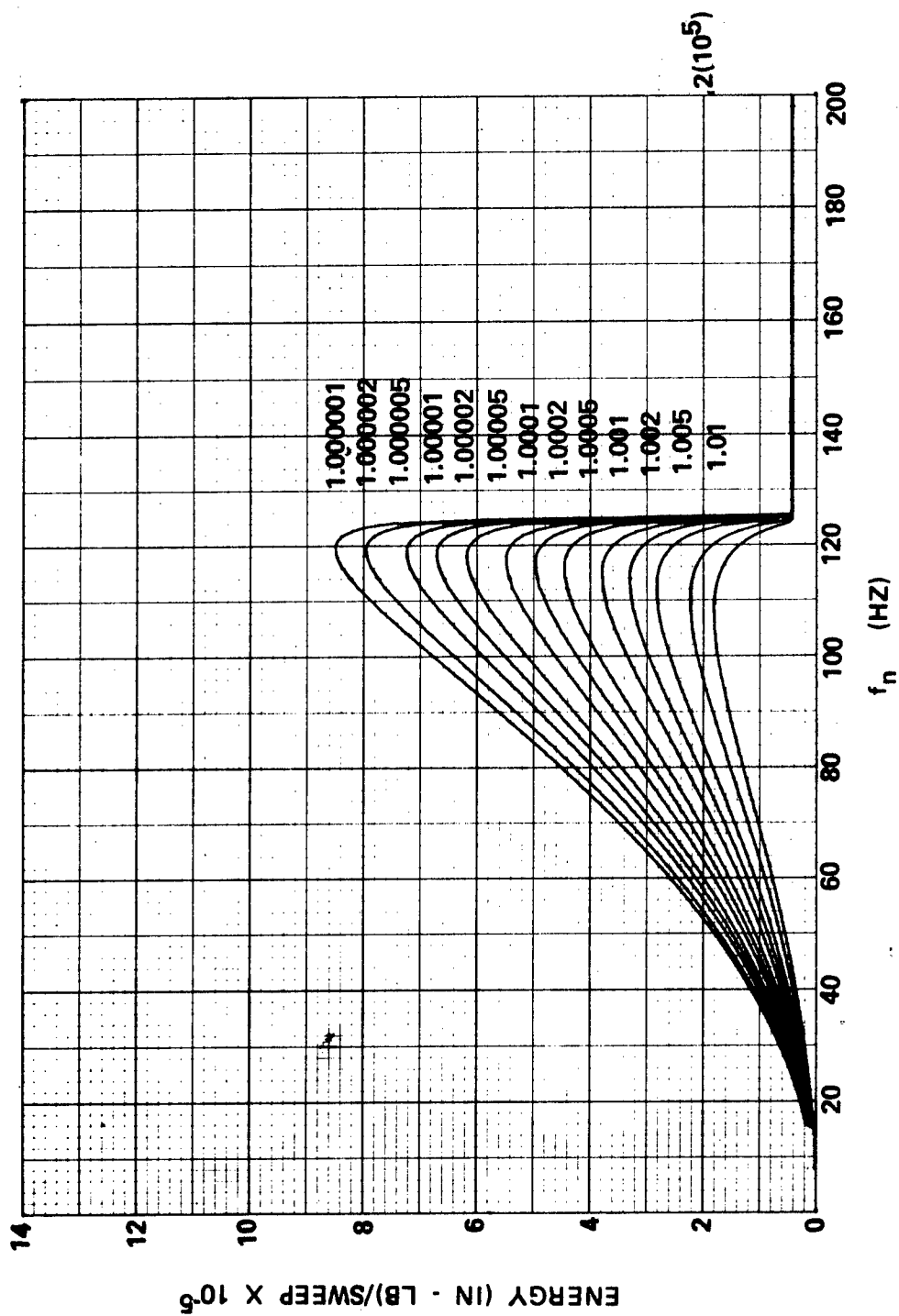


FIGURE 13 -  $E''_{S8}$  Versus  $f_n$  for Family 1 d Values

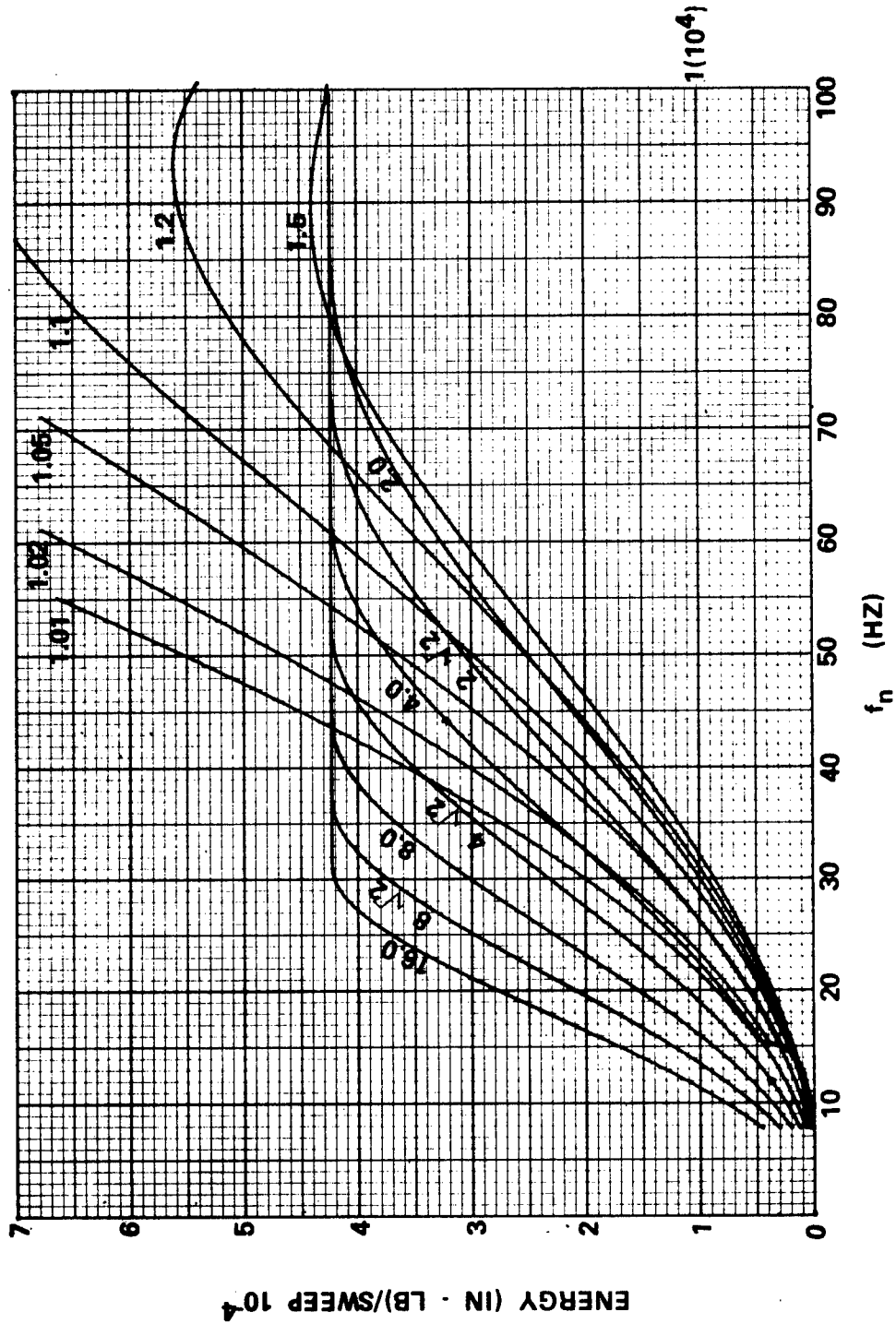


FIGURE 14 -  $E''_{S8}$  Versus  $f_n$  for Family 2 d Values (Expanded)

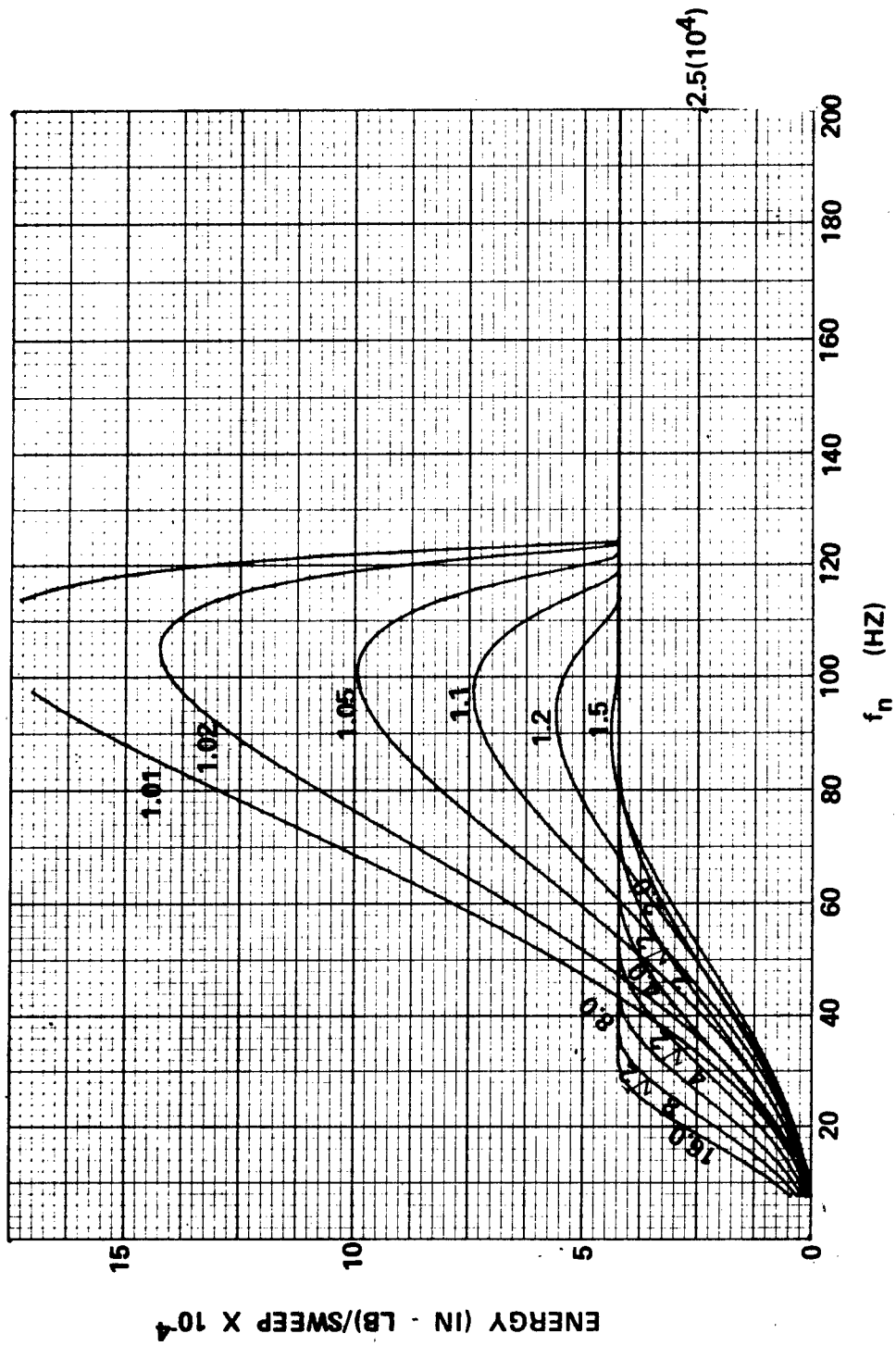


FIGURE 15 - E<sub>S8</sub>'' Versus f<sub>n</sub> for Family 2 d Values

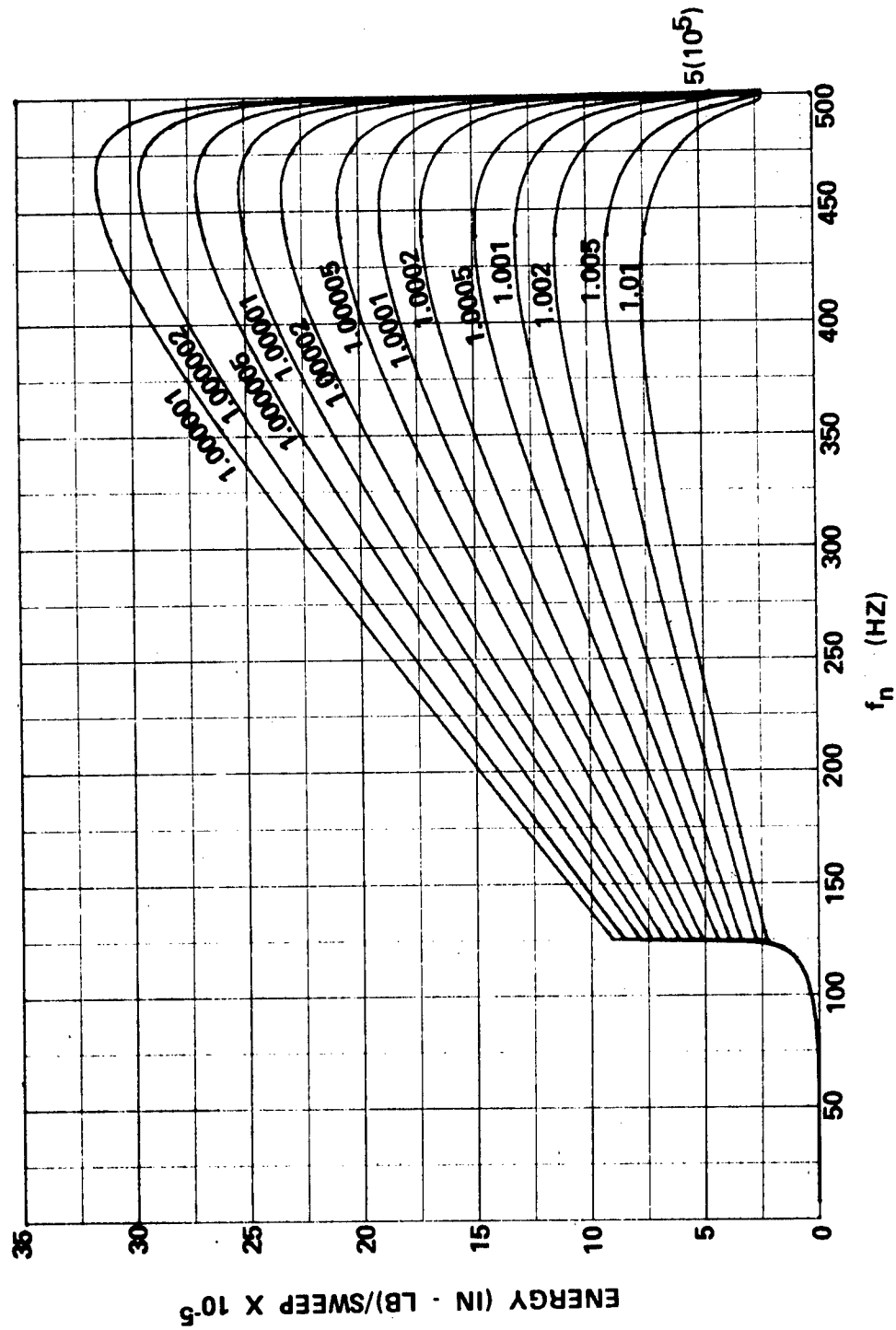


FIGURE 16 -  $E''_{S5}$  Versus  $f_n$  for Family 1  $d$  Values

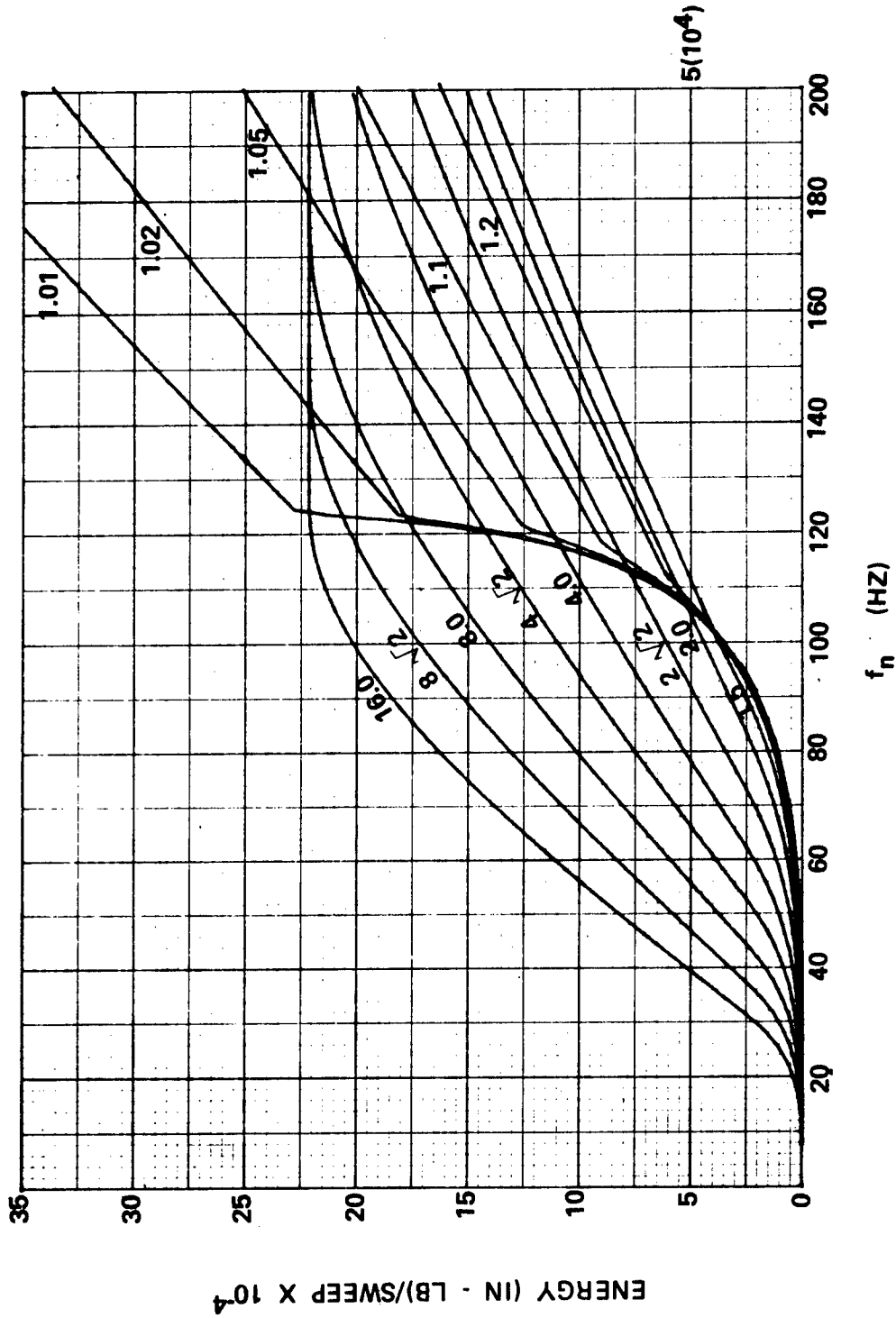


FIGURE 17 -  $E''_{S5}$  Versus  $f_n$  for Family 2 d Values (Expanded)

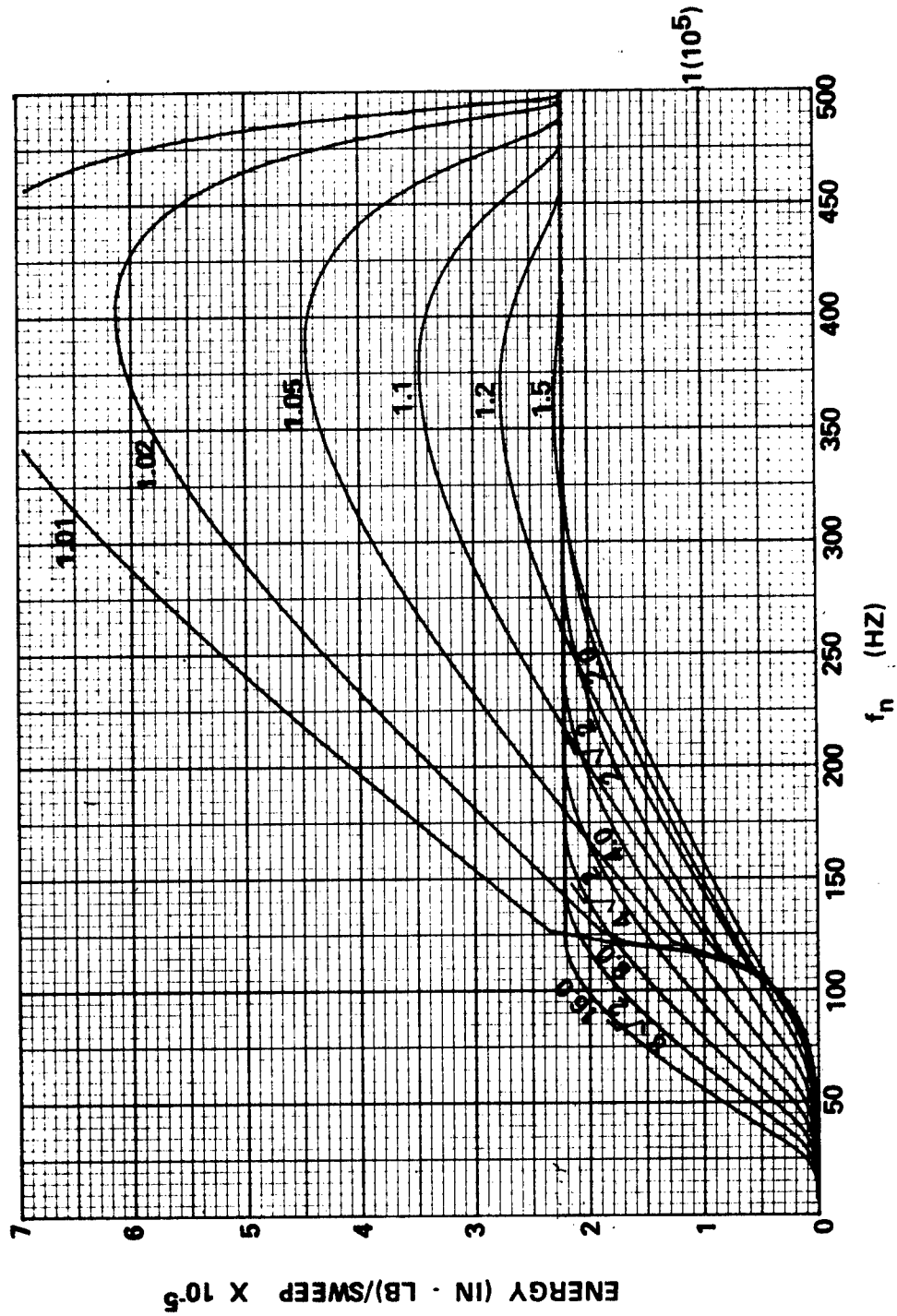


FIGURE 18 -  $E''_{SS}$  Versus  $f_n$  for Family 2 d Values

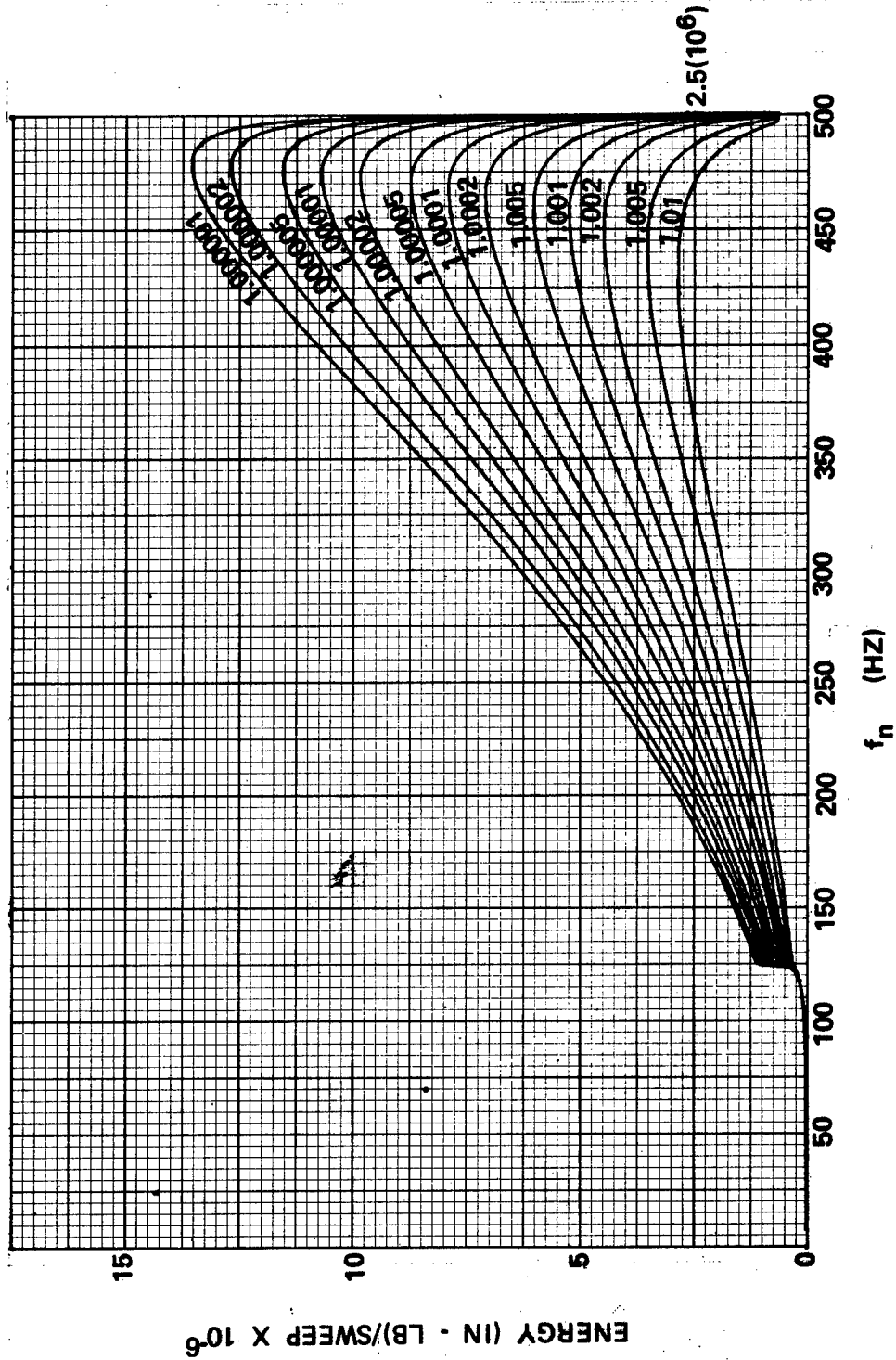


FIGURE 19 - E<sub>S11</sub> Versus f<sub>n</sub> for Family 1 d Values



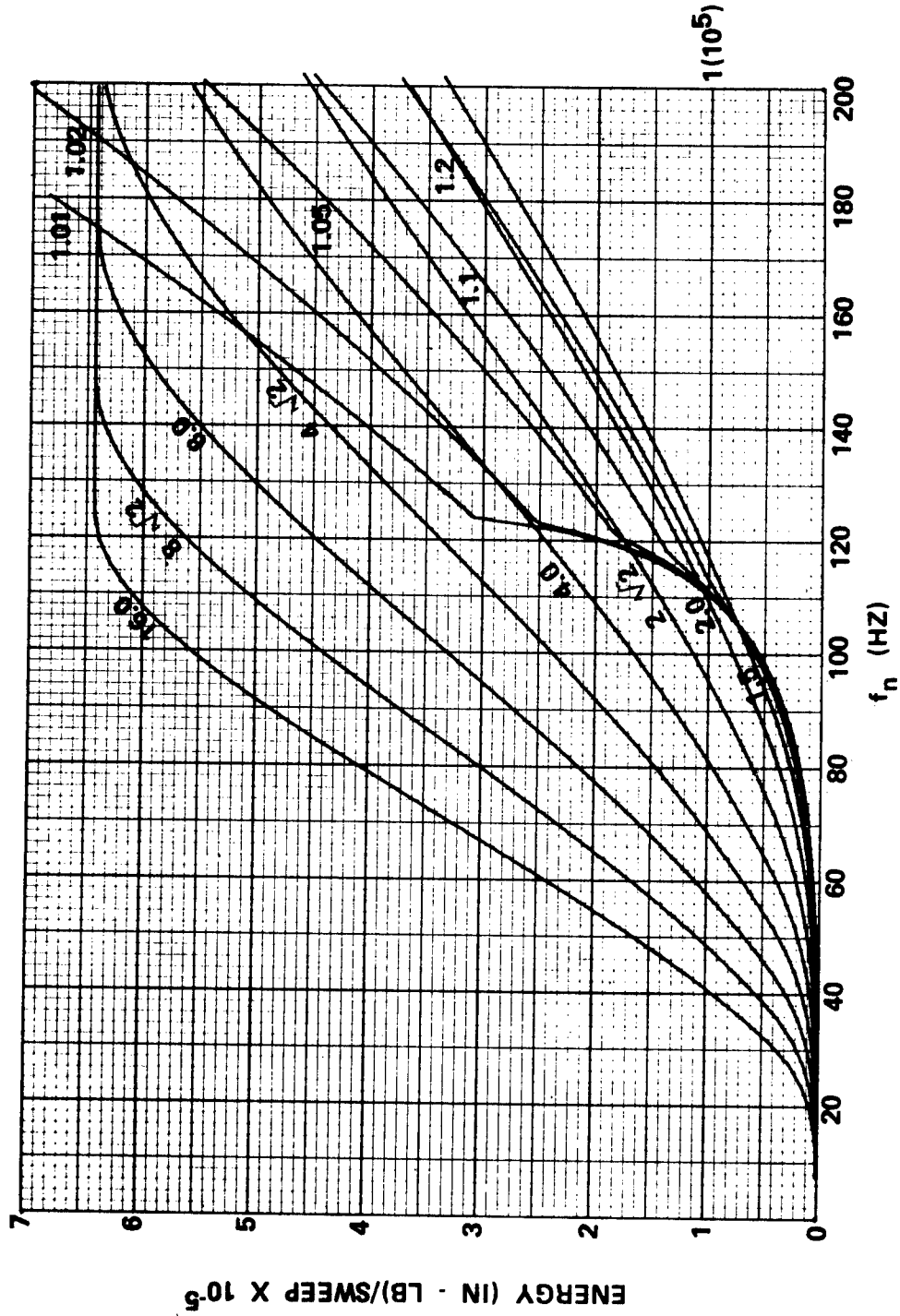


FIGURE 20 -  $E''_{S11}$  Versus  $f_n$  for Family 2 d Values (Expanded)

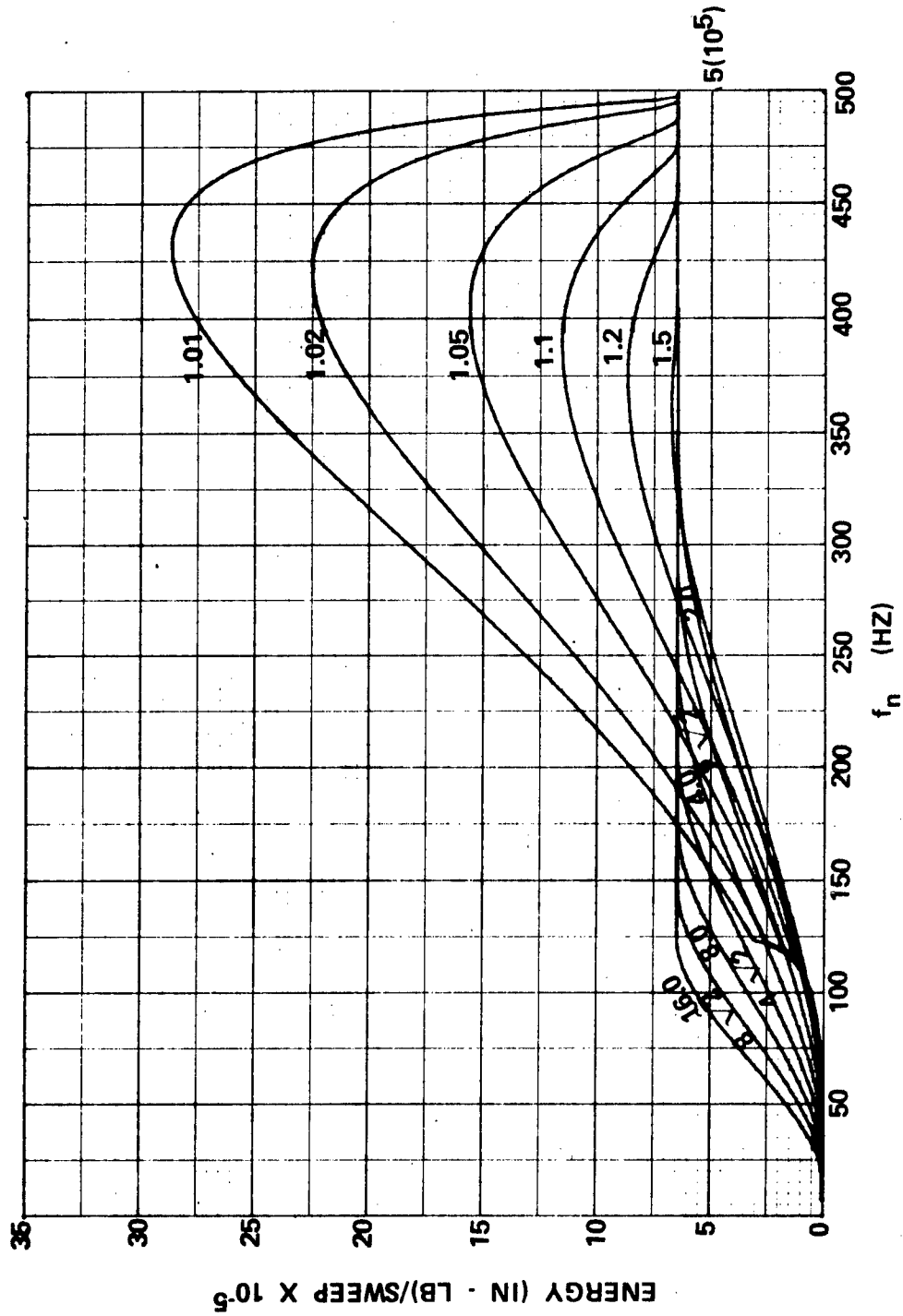


FIGURE 21 -  $E''_{S11}$  Versus  $f_n$  for Family 2 d Values

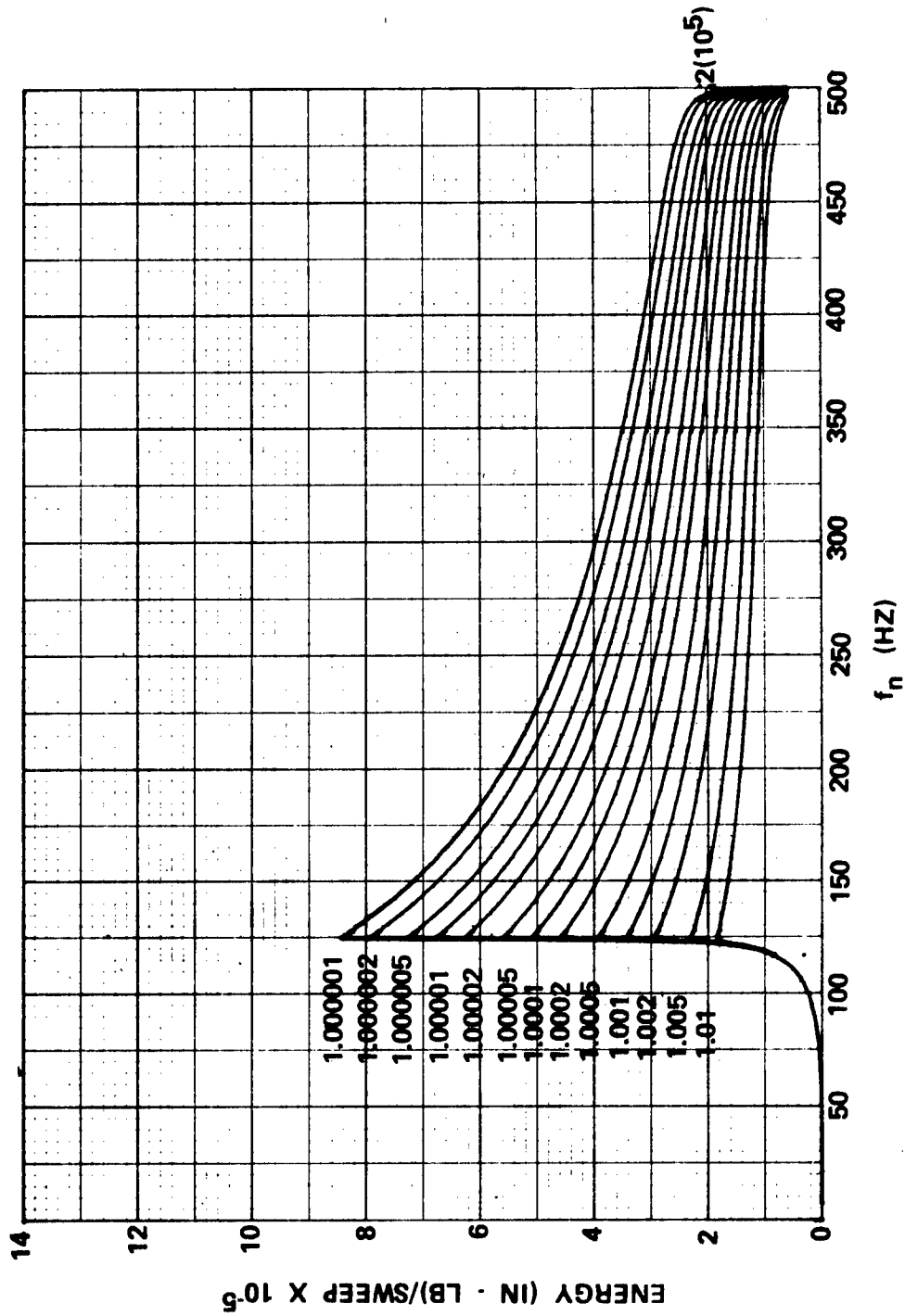


FIGURE 22 -  $E_{S3}^{II}$  Versus  $f_n$  for Family 1 d Values

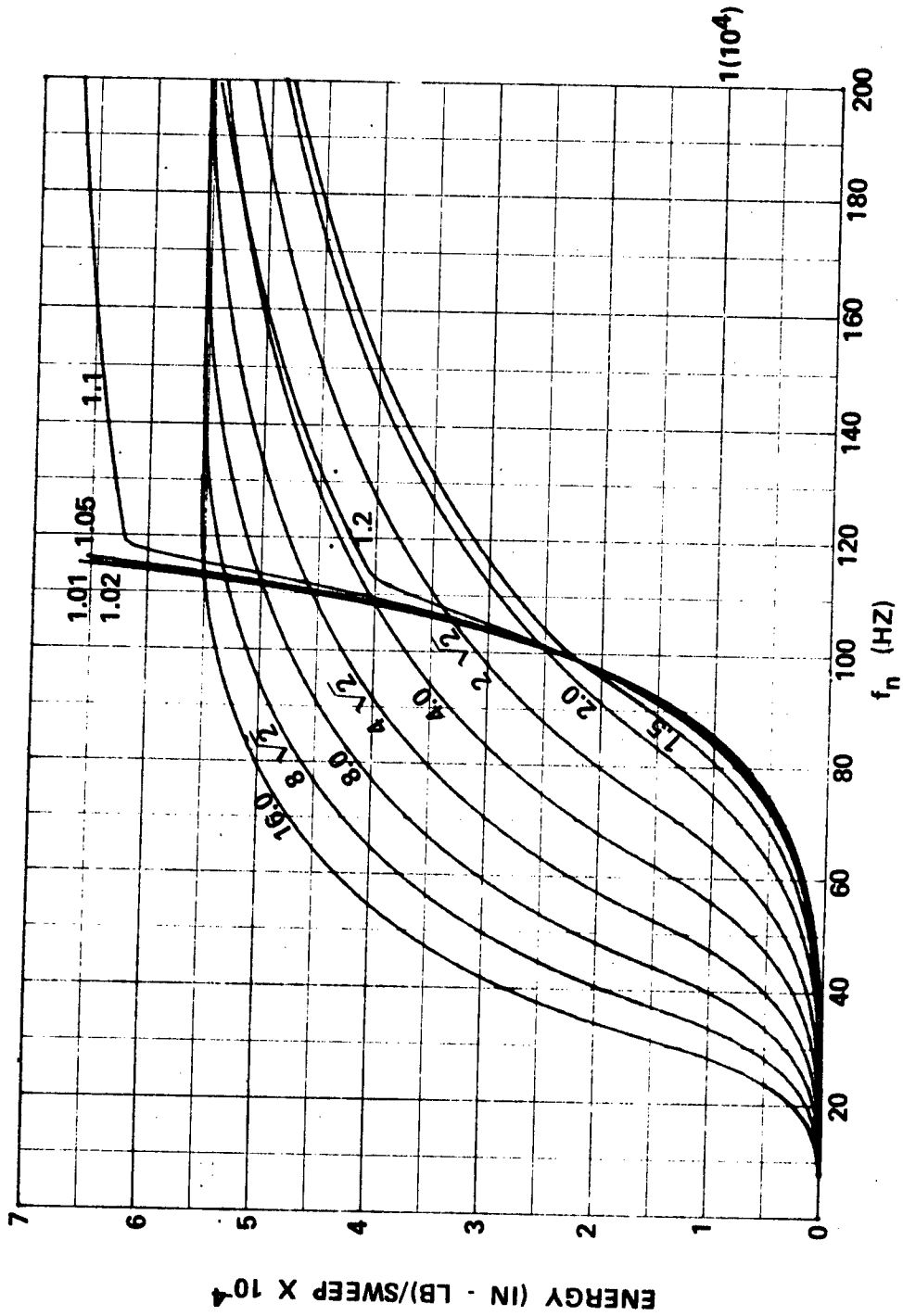


FIGURE 23 - E<sub>S3</sub>'' Versus f<sub>n</sub> for Family 2 d Values (Expanded)

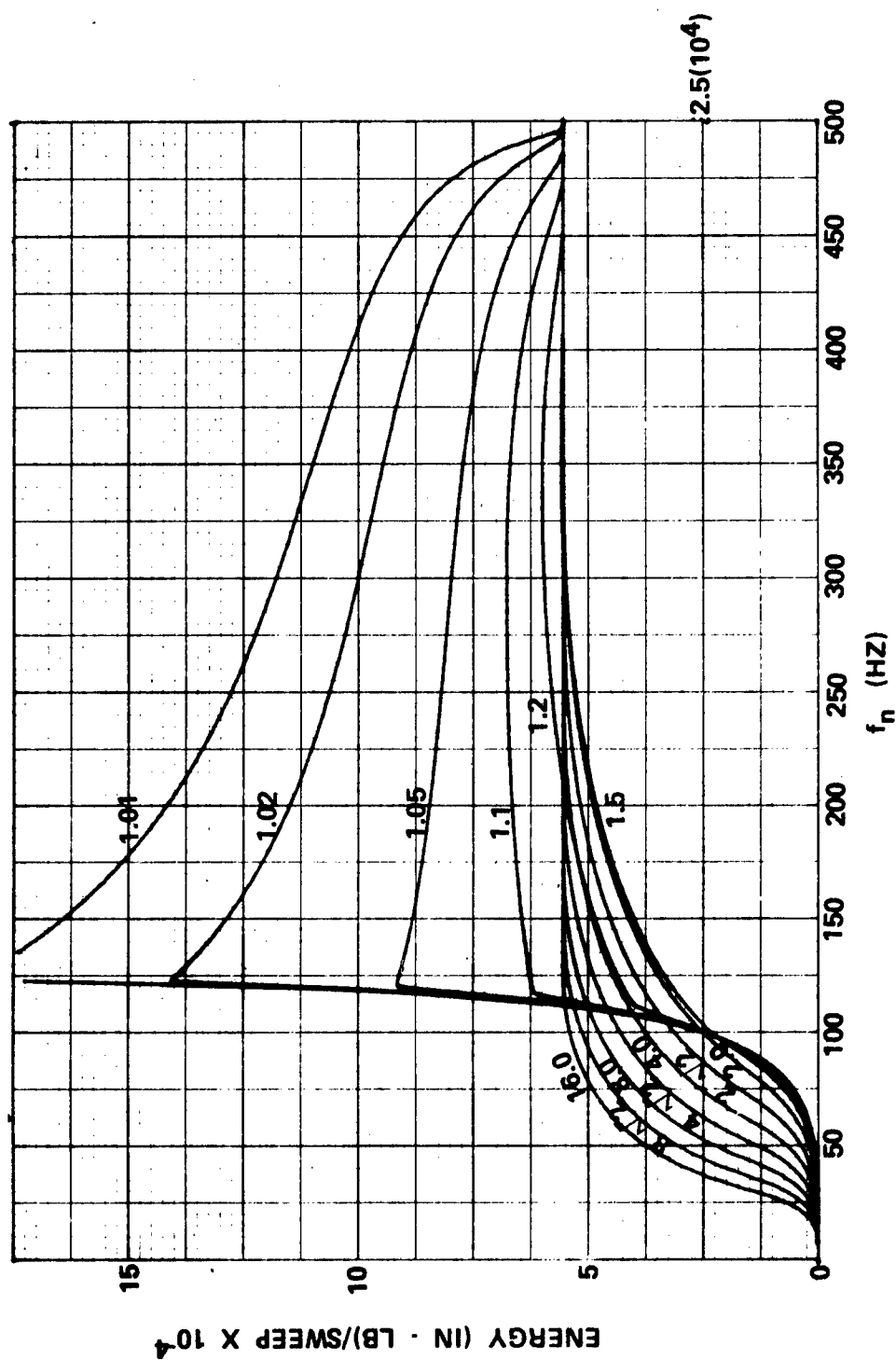


FIGURE 24 -  $E''_{S3}$  Versus  $f_n$  for Family 2 d Values

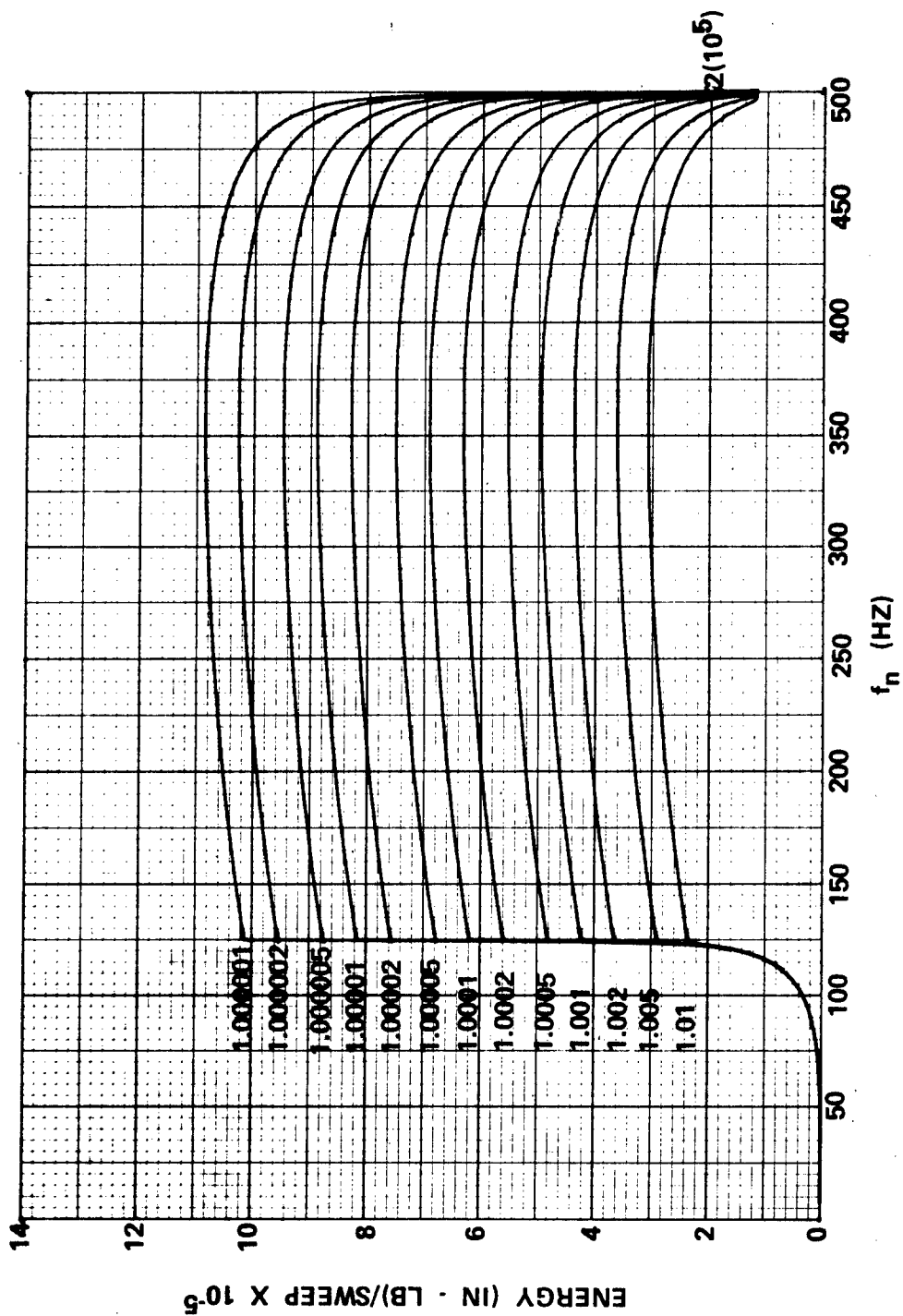
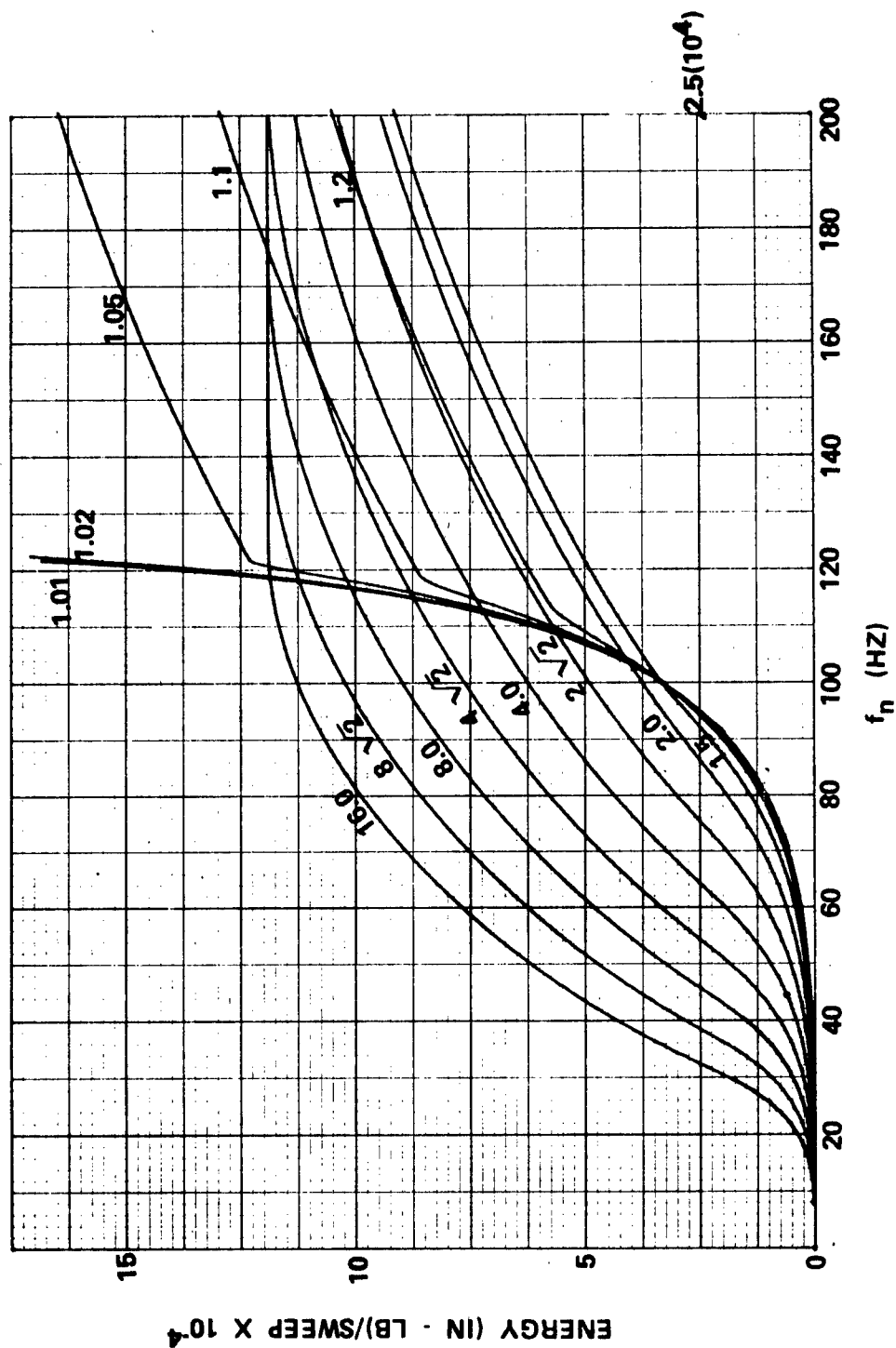


FIGURE 25 - E<sub>S9</sub> Versus f<sub>n</sub> for Family 1 d Values



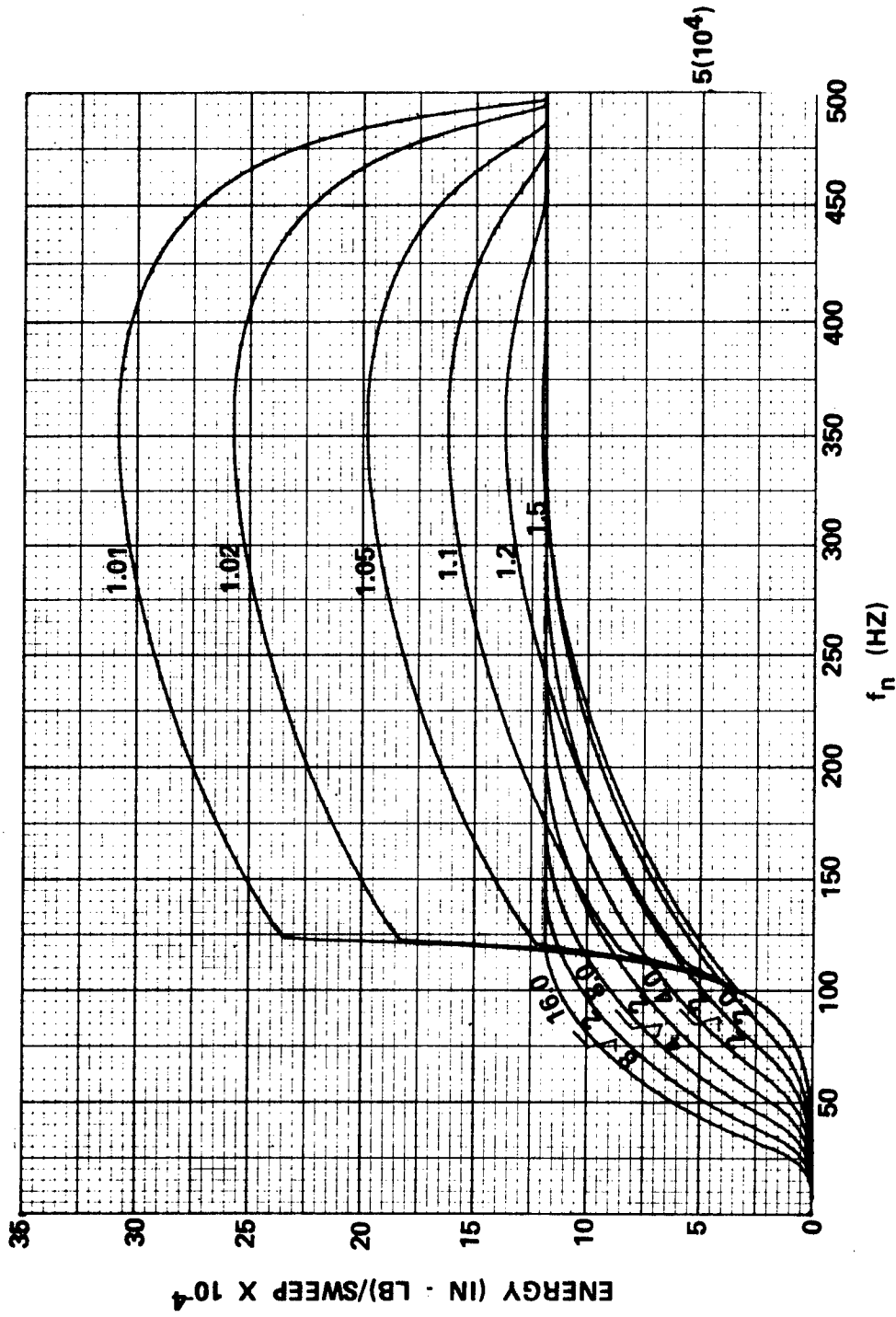


FIGURE 27 -  $E''_{S9}$  Versus  $f_n$  For Family 2 d Values



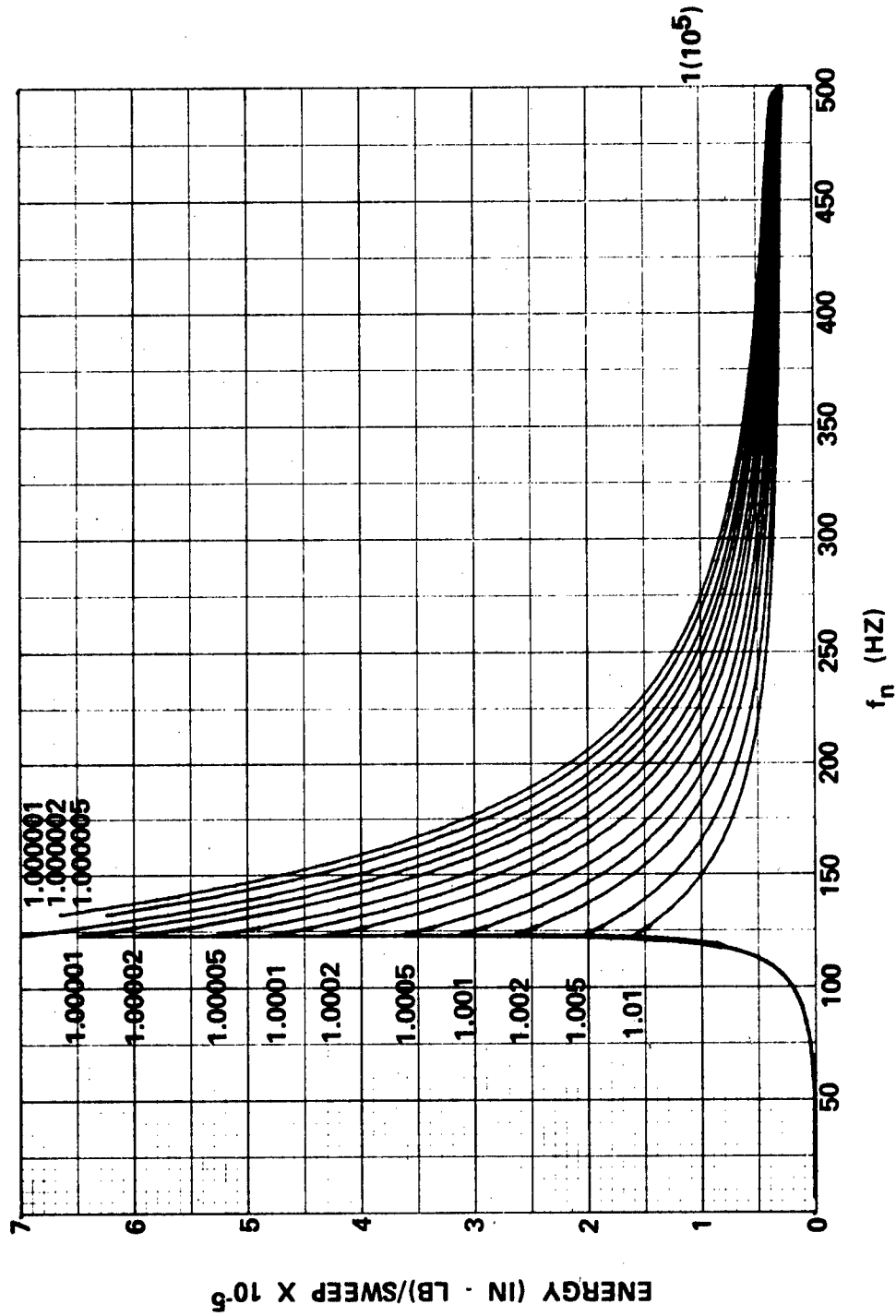


FIGURE 28 -  $F''_{S6}$  Versus  $f_n$  for Family 1 d Values

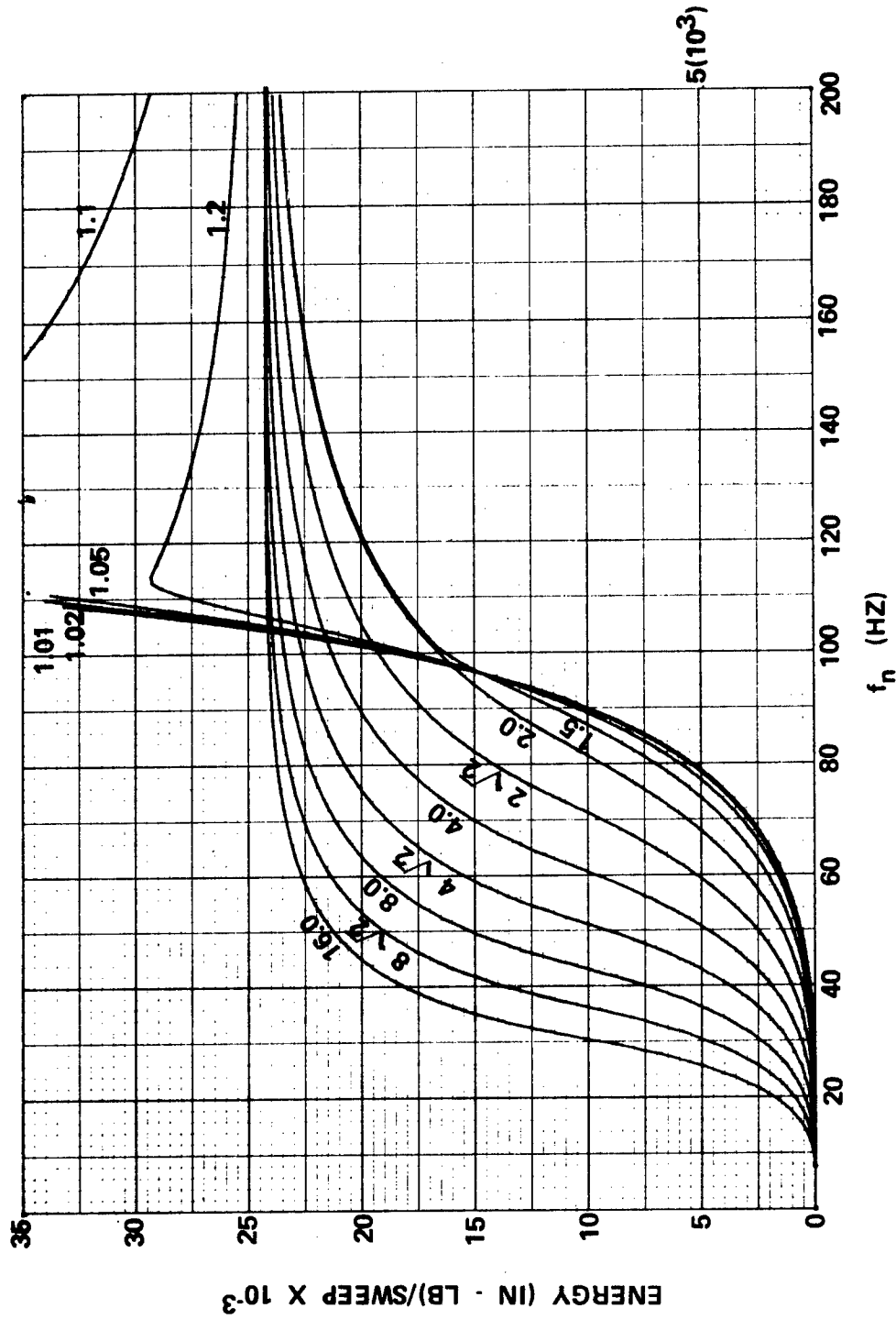


FIGURE 29 -  $E''_{S6}$  Versus  $f_n$  for Family 2 d Values (Expanded)

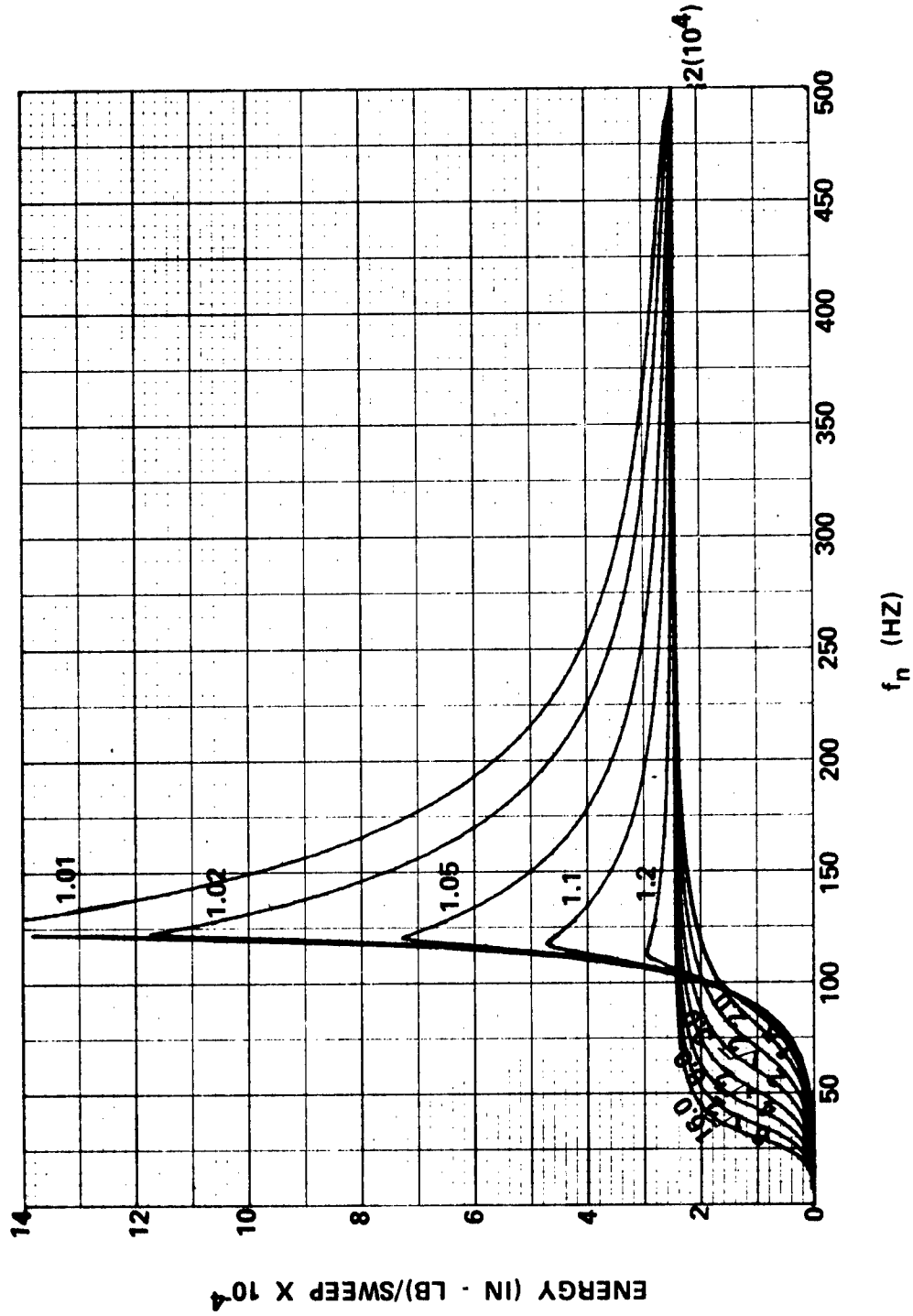


FIGURE 30 -  $E''_{S6}$  Versus  $f_n$  for Family 2 d Values

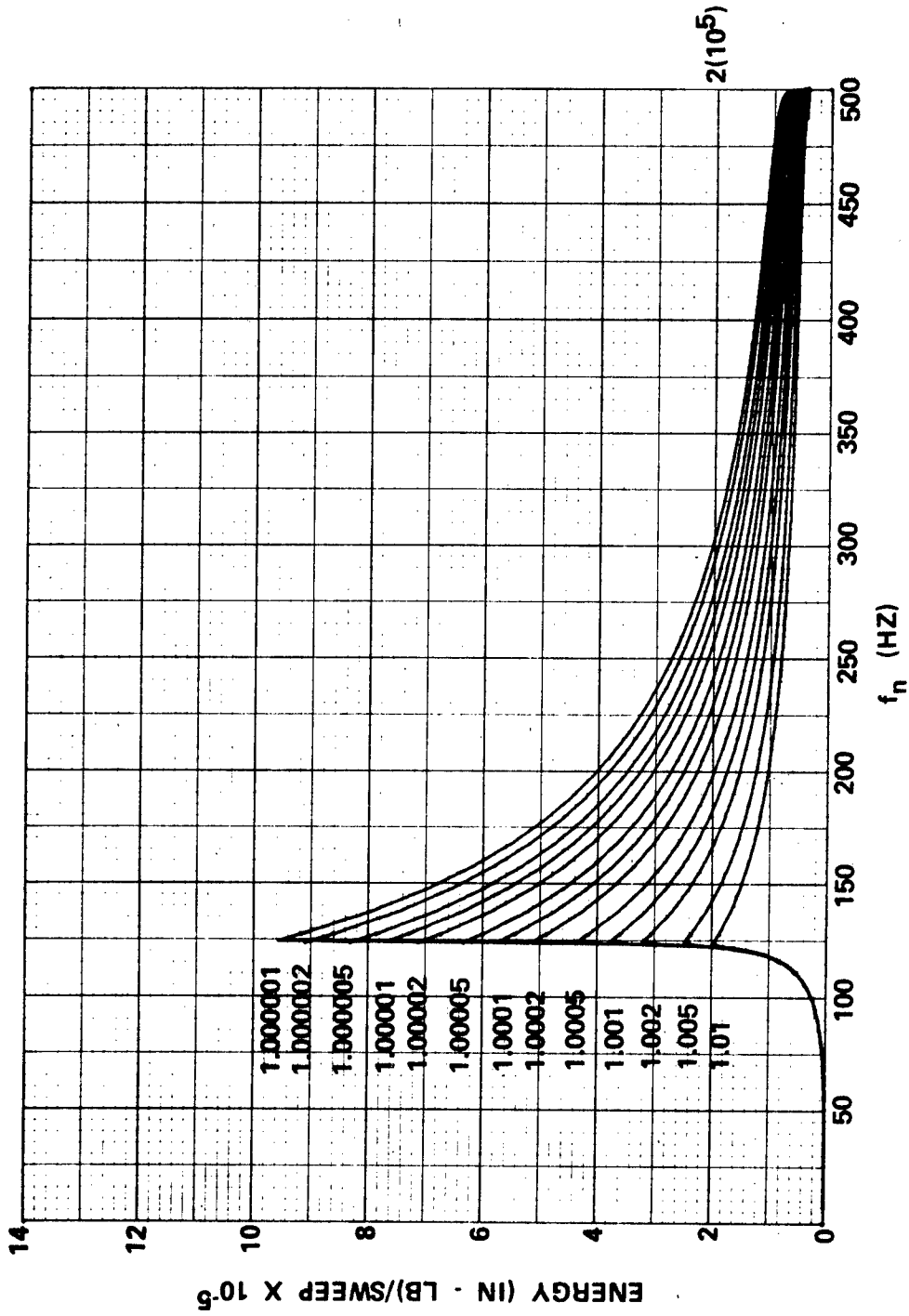


FIGURE 31 - E<sub>SI2</sub> Versus f<sub>n</sub> for Family 1 d Values

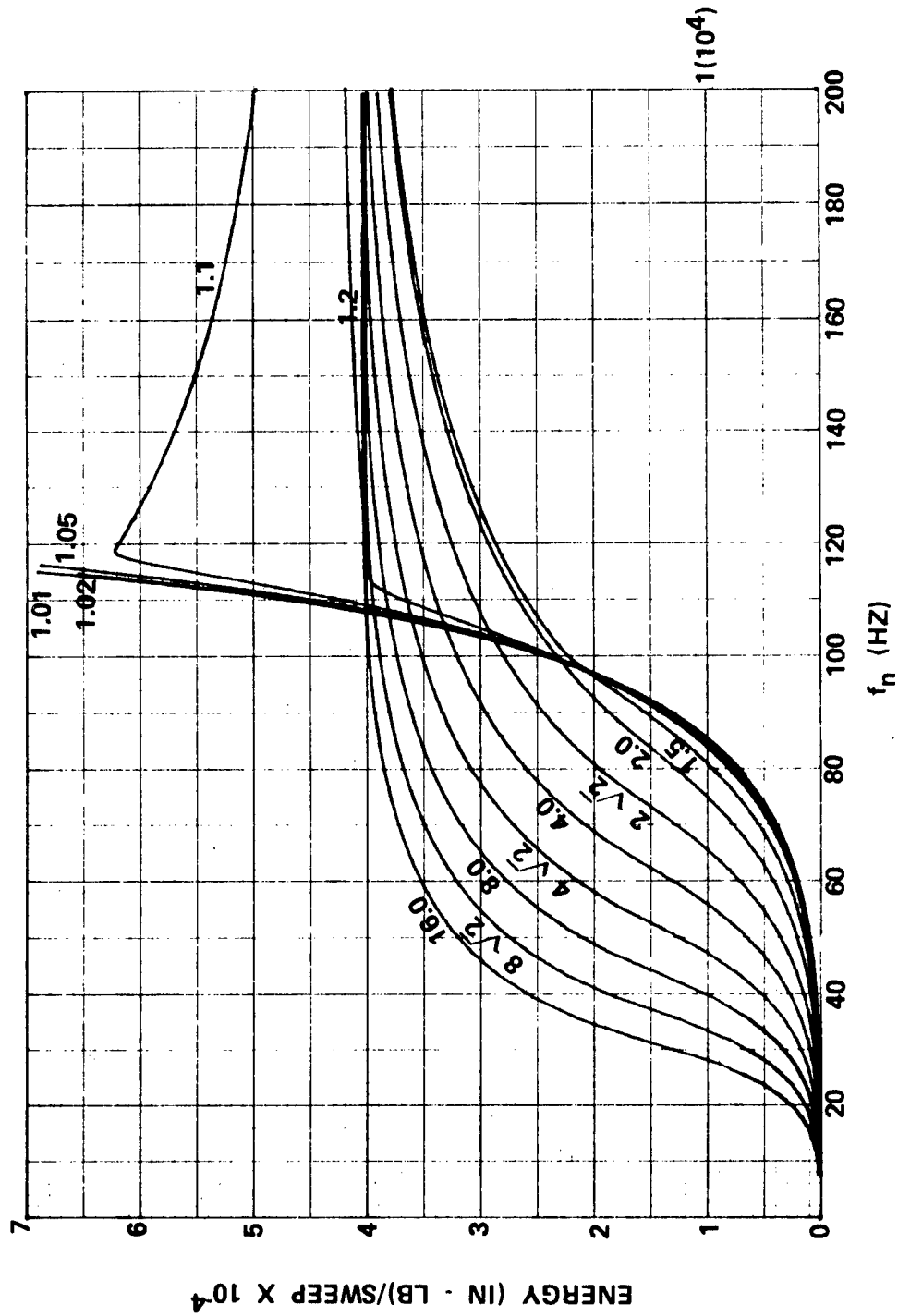


FIGURE 32 -  $E_{Sl_2}''$  Versus  $f_n$  for Family 2 d (Expanded)

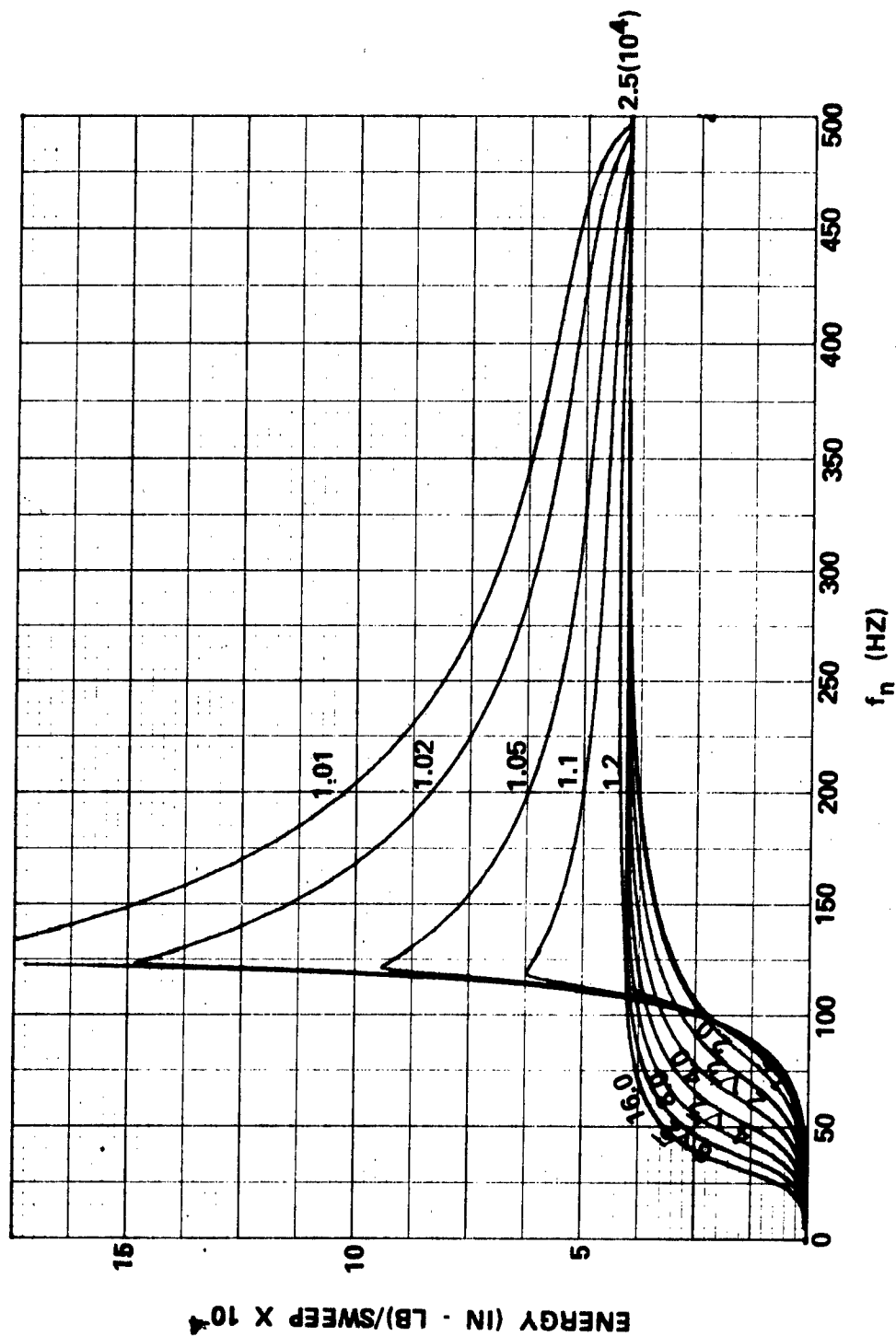


FIGURE 33 -  $E''_{S12}$  Versus  $f_n$  for Family 2 d Values

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| 13. ABSTRACT<br><br><p>This report supplements the previous phase report covering response energy summation analysis for a rigidly-connected coulomb damped elastic structure model, when subjected to all controlled patterns of sinusoidal vibration. Specimen curve evaluations for extended parameter ranges are facilitated by the use of computer plotting programs.</p> |  |                                                                                         |                 |

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