

# UNITED STATES AIR FORCE IERA

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## Aircraft Engine and Auxiliary Power Unit Emissions Testing: Vol. 1, Executive Summary

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## EXECUTIVE SUMMARY

### 1.0 INTRODUCTION

In 1973, the Defense Energy Task Force recommended the standardization of fuels used by the U.S. Department of Defense (DOD). The Joint Logistics Coordinating Group, established to perform the standardization studies, recommended that the U.S. Air Force (USAF) replace naphtha-based JP-4 (MIL-T-5624), with the kerosene-based JP-8 (MIL-T-83133), as the standard turbine fuel.

Although engine emissions of criteria pollutants<sup>1</sup> from combustion of JP-4 are well documented, little information existed for criteria pollutants and hazardous air pollutants (HAPs)<sup>2</sup> from combustion of JP-8 fuel. Consequently, the need to document emissions from engines burning JP-8 was identified. This report is the product of a 2-year emissions testing program designed to document, characterize, and evaluate the emissions from sixteen aircraft engines, two helicopter engines, and two auxiliary power units (APUs) burning JP-8 fuel.

### 1.1 OBJECTIVES

The purpose of this engine emissions testing program was to develop emission factors for the tested engines under representative engine load conditions. All testing was performed by the Environmental Quality Management Inc. (EQ) and Roy F. Weston, Inc. (Weston) team. Testing was conducted for criteria pollutants and select

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<sup>1</sup> Criteria pollutants are pollutants for which National Ambient Air Quality Standards (NAAQS) (see 40 CFR 50) have been established. They include carbon monoxide, nitrogen dioxide, sulfur dioxide, particulate matter, lead, and ozone (and its precursors).

<sup>2</sup> Hazardous air pollutants (HAPs) are toxic chemicals and compounds regulated under Title III, Section 112(b) of the Clean Air Act Amendments of 1990 (CAAA). Presently, there are 189 HAPs.

hazardous air pollutants (HAPs), e.g., aldehyde/ketones and semivolatile and volatile organic compounds.

Table 1 is a summary of the tested engines and test locations.

**Table 1. Test Engines and Locations**

| Location                               | Engine Designation   | Aircraft or APU   | Test Dates                                |
|--|--|---|---|
| Kelly AFB, TX                          | T56-A-7<br>TF39-GE-1C<br>GTCP85-180<br>GTCP165-1                                 | C-130<br>C-5A/B<br>C-130H (APU)<br>C-5A/B (APU)                 | 6 – 29 Jan. 1997                          |
| Corpus Christi Army Depot              | T700-GE-700  | UH60A, UH60G (helicopter)                                       | 3 – 11 Mar. 1997                          |
| Tinker AFB, OK                         | F110-GE-100<br>F101-GE-102<br>TF33-P-102<br>F108-CF-100<br>TF33-P-7/7A           | F-16 C/D/N<br>B-1B<br>C/EC/RC-135E<br>KC-135R<br>C141           | 14 Apr. 1997 - 2 May 1997                 |
| Laughlin AFB, TX                       | J69-T-25<br>J85-GE-5A  | T-37<br>T-38  | 12 – 20 Mar. 1997                         |
| Charleston AFB, SC                     | F117-PW-100  | C-17  | 15 – 16 Oct. 1997                         |
| Edwards AFB, CA                        | F118-GE-100<br>F404-GE-F1D2/400<br><br>F110-GE-129<br>F100-PW-100<br>F100-PW-229 | B-2<br>F-117A and F/A-18C/D<br>F-16C/D<br>F-15<br>F-15 and F-16 | 17 – 19 Nov. 1997<br>&<br>3 – 5 Dec. 1997 |
| Naval Aviation Depot, Cherry Point, NC | T64-GE-100   | MH53J (helicopter)  | 27 – 29 Jan. 1998                         |
| Barnes Air National Guard Base, MA     | TF34-GE-100A   | A-10  | 9 – 12 Feb. 1998                          |

**2.0 EMISSION TESTING SCHEDULE**

The field test program began at Kelly AFB on 6 January 1997 and was completed at Barnes Air National Guard Base on 12 February 1998. The test windows were selected to allow base personnel to target exact test dates based on the availability of engines, test facilities, and operating personnel. The test schedule was as

|             |                          |
|-------------|--------------------------|
| Test Report |                          |
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follows: Kelly AFB testing was conducted between 6 and 27 January 1997; Corpus Christi Army Depot testing was conducted between 3 and 11 March 1997; Laughlin AFB testing was conducted between 12 and 20 March 1997; Tinker AFB testing was conducted between 14 April and 2 May 1997; Charleston AFB testing was conducted on 15 and 16 October 1997; Edwards AFB testing was conducted 17 through 19 November 1997, and 3 through 5 December 1997; continuous emission monitoring testing for gaseous pollutants only at Edwards AFB was conducted between 6 and 8 January 1998; Naval Aviation Depot Cherry Point testing was conducted between 27 and 29 January 1998; and Barnes Air National Guard Base testing was conducted between 9 and 12 February 1998.

### 3.0 SAMPLING METHODOLOGY

Sampling was performed for criteria pollutants and those HAPs that are products of incomplete combustion (PICs). Environmental Protection Agency (EPA) emissions test methods (Title 40, Code of Federal Regulations, Part 60, Appendix A) were followed during this test program. The test methods were modified where necessary due to the unique circumstances encountered during the program: i.e., high flow rates, unique exhaust stack configurations, and large volumes of dilution (ambient) air in the exhaust gas stream. A custom EPA Method 5 was used at several locations due to the physical configuration of the test cell. The nature of these locations did not permit a full cross-section traverse; instead, single point sampling was performed. A verification was made through the use of tracer gas that the sample point was representative of the entire exhaust stream. The following is a list of the constituents of the exhaust stream that were measured along with the corresponding EPA test methods used:

- Filterable and condensable particulate (EPA Methods 5 and 202).
- Aldehydes and ketones (EPA 0011<sup>3</sup> and TO-05).

<sup>3</sup> From EPA SW-846.

- Semivolatiles (EPA Method 0010).
- Volatile organic compounds (VOCs) (EPA Method 0030).
- Oxygen and carbon dioxide (EPA Method 3A).
- Carbon monoxide (EPA Method 10).
- Nitrogen oxides (EPA Method 7E).
- Total hydrocarbons (THCs) (EPA Method 25A).

Sampling was not performed for sulfur dioxide and metals in the engine exhaust streams. Historic testing of metals provided random results with a number of interferences. Sulfur dioxide emissions were reported based on the procedure documented by AESO. This procedure estimates that sulfur dioxide emissions can be estimated by assuming all sulfur in the fuel undergoes complete oxidation to SO<sub>2</sub>. The sulfur content in JP-8 fuel was determined during testing to assure consistency with published results. The emission factor for SO<sub>2</sub> is provided in this report. JP-8 fuel samples were also collected for metal analysis. The following compounds were not detected above the method detection limit when the fuel samples were analyzed: antimony, arsenic, barium, beryllium, cadmium, cobalt, chromium, copper, lead, manganese, mercury, nickel, phosphorus, selenium, silver, thallium, and zinc. Therefore, the mass emission rate of metals was not calculated. Dioxins/furans and other HAPs not listed in Volume 2 would not have been emitted in significant quantities to be readily detected by conventional sampling methods. Therefore, these compounds were not part of the emissions testing program.

The exhaust flowrate was measured directly using EPA methods at the APU test cells (Kelly AFB), Corpus Christi Army Depot engine test cell, and the engine test facility at the Naval Aviation Depot, Cherry Point. The volume of exhaust gas for the jet engine test cells at Kelly AFB, Laughlin AFB, Tinker AFB, Charleston AFB, Edwards AFB, and Barnes ANGB was not measured directly but was calculated through the use of a tracer gas methodology and calculated by carbon balance.

Ambient air samples were collected and analyzed to permit correction for background conditions and thus reduce any potential bias. Ambient air samples were

analyzed for many of the same compounds found in the exhaust stream. Volume 2 provides a comparison of emissions test method detection limits, ambient air test method detection limits, and actual observed maximum ambient concentrations for those pollutants. Ambient air samples were collected concurrent with emissions testing to account for emissions from large nearby sources (e.g., exhaust from other test cells) having the potential to bias the test results.

Ambient samples were collected inside each of the test cells and analyzed for the following compounds:

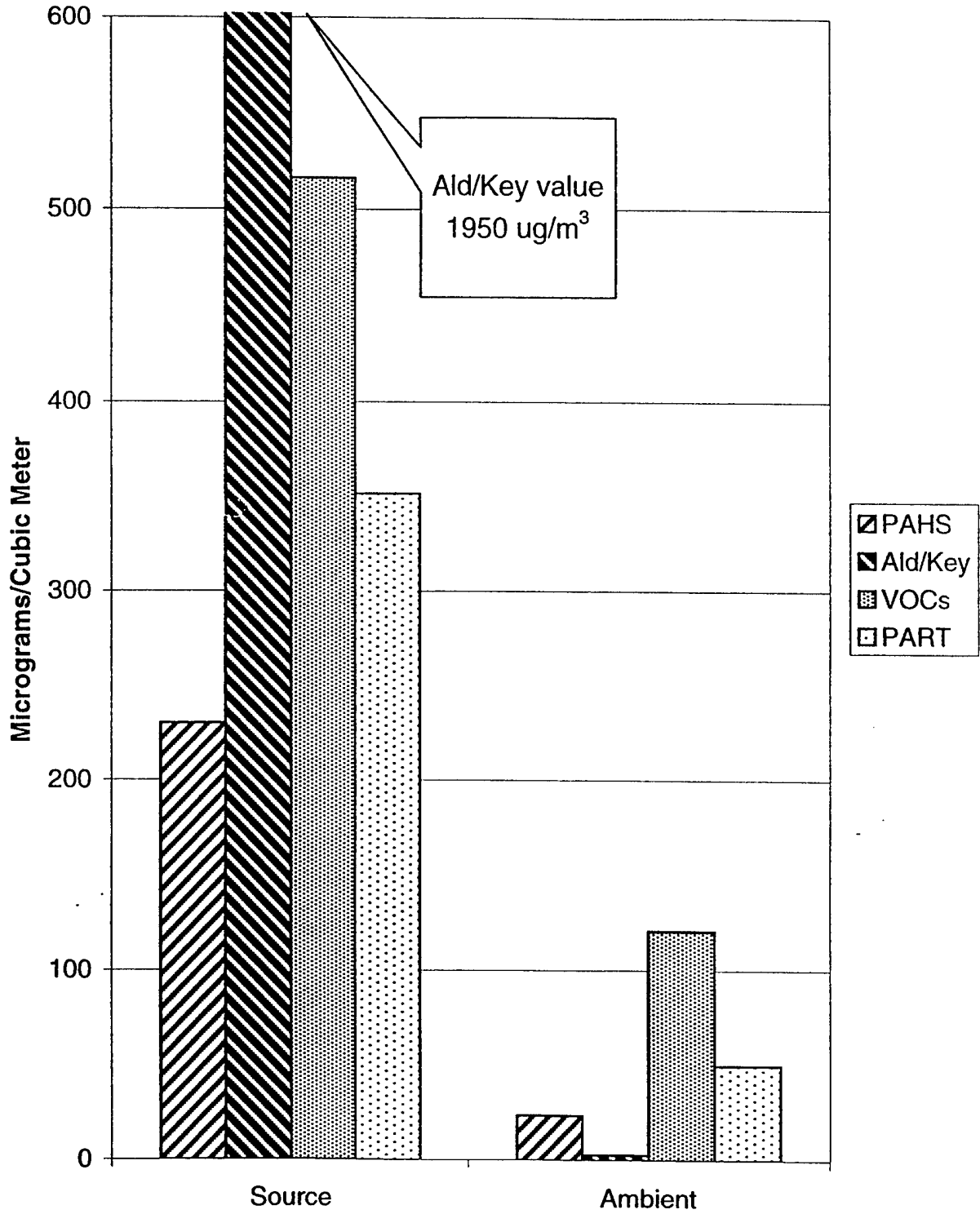
- Particulate - TSP (40 CFR, Part 60, Appendix B).
- Aldehydes and ketones (EPA Method TO-5, Weston modification).
- Semivolatiles (EPA Method TO-13).
- VOCs (EPA Method TO-14).

During the sampling program, ambient pollutant concentrations were subtracted from source concentrations to account for background levels. During the program, background concentrations of pollutants were generally in the <1 to 20 percent range when compared to source concentrations. Background concentrations were highly dependent on local background sources and entrainment/re-entrainment of test cell exhaust. Figure 1 provides a general illustration of source vs. ambient pollutant concentrations. The results presented are the sum of detected compounds for each chemical group for the TF39-GE-1C engine. The ambient air concentration determined at Kelly AFB are representative of typical ambient concentrations noted during the test program.

### **3.1 ENGINE TESTING CONSIDERATIONS/COMPLICATIONS**

Emissions testing was performed on a series of engines at standard power settings. Aircraft engines were tested at three to five actual flight settings, depending on

**Figure 1. Source Vs. Ambient Concentration Comparison**  
**Pollutant Concentrations TF39-GE-1C Idle**



the engine type. Table 2 summarizes the power settings sampled for each engine.

Nominal engine conditions for emissions sampling are provided below:

- Idle (I)
- Approach (A)
- Intermediate (N)
- Military (M)
- Afterburner (AB) (Between Zone 1 and Zone 3)

**Table 2. Engine Power Settings Sampled**

| ENGINE           | POWER SETTINGS SAMPLED  |
|------------------|-------------------------|
| T56-A-7          | I, A, N, M              |
| TF39-GE-1C       | I, A, N, M              |
| GTCP85-180       | Single constant setting |
| GTCP165-1        | Single constant setting |
| T700-GE-700      | See paragraph below     |
| F110-GE-100      | I, A, N, M, AB (Zone 1) |
| F101-GE-102      | I, A, N, M, AB (Zone 1) |
| TF33-P-102       | I, A, N, M              |
| F108-CF-100      | I, A, N, M              |
| TF33-P-7/7A      | I, A, N, M              |
| J69-T-25         | I, A, N, M              |
| J85-GE-5A        | I, A, N, M              |
| F117-PW-100      | I, A, N, M              |
| F118-GE-100      | I, A, N, M              |
| F404-GE-F1D2/400 | I, A, N, M, AB (Zone 3) |
| F110-GE-129      | I, A, N, M, AB (Zone 1) |
| F100-PW-100      | I, A, N, M, AB (Zone 1) |
| F100-PW-229      | I, A, N, M, AB (Zone 1) |
| T64-GE-100       | See paragraph below     |
| TF34-GE-100A     | I, A, N, M              |

Auxiliary Power Units (APUs) were tested at one power setting. Each of the helicopter engines (i.e., T700-GE-700 and T64-GE-100) was tested at four power settings. The T700-GE-700 was tested at ground idle, flight idle, flight maximum, and

overspeed, while the T64-GE-100 helicopter engine was tested at ground idle, 75% normal, normal, and military.

Emissions tests comprised three 1-hour sampling runs for each pollutant at each power setting with the exception of semivolatiles and aldehydes/ketones tests. Due to sample volume requirements needed to meet method detection limits, semivolatiles and aldehydes/ketones were collected over a 3-hour sampling period. Certain engines (F101-GE-102, F110-GE-100, T700-GE-700, T56-A-7, TF39-GE-1C, J69-T-25, and J85-GE-5A) could not be operated continuously at maximum power (military, afterburner, or overspeed) for one continuous hour in order to prevent engine and/or test cell damage. Sample run times in these operative modes were reduced to a "safe" operating period. The sample collection procedures were reduced to accommodate the reduced operating time. In order to reach the analytical detection limit for the target pollutants, the sample team paused the sample run at the end of the safe operating period, waited as the engine was allowed to cool, then resumed sampling for the next operating period until the 1-hour sample run was completed. The semivolatile and the aldehyde and ketone samples were collected over the three 1-hour runs (yielding a 3-hour sample period) for that power setting to obtain a minimum sample volume that provides appropriate detection limits. The F117-PW-100 could not be operated for a reasonable amount of time at the military setting. Therefore, no testing was conducted at this setting.

## **4.0 RESULTS**

### **4.1 GASEOUS POLLUTANTS**

Results of the gaseous emissions testing are presented in Table 3. The tables present both emission rates and factors for NO<sub>x</sub>, CO, THC, and CO<sub>2</sub> for each engine at each engine test condition. The emissions presented are the average of three 1-hour sampling runs. Results of individual runs are presented in Volume 2 of this report.

**Table 3. Engine Emission Summary for Criteria Pollutants**

| Engine/Condition   | Nitrogen Oxides<br>NO <sub>x</sub> as NO <sub>2</sub> |                       | Carbon Monoxide<br>CO |                       | Total Hydrocarbons<br>THC as CH <sub>4</sub> |                       | Carbon Dioxide<br>CO <sub>2</sub> |                       |
|--------------------|---|-----------------------|-----------------------|-----------------------|--|-----------------------|-----------------------------------|-----------------------|
|                    | lbs/hr  | lbs/1,000 lbs<br>fuel | lbs/hr                | lbs/1,000 lbs<br>fuel | lbs/hr                                       | lbs/1,000 lbs<br>fuel | lbs/hr                            | lbs/1,000 lbs<br>fuel |
| <b>T56-A-7</b>     |   |                       |                       |                       |  |                       |                                   |                       |
| Idle               | 5.48  | 7.58                  | 3.66                  | 5.05                  | 2.60   | 3.59                  | 2120                              | 2930                  |
| Approach           | 6.64  | 7.54                  | 3.42                  | 3.89                  | 0.79   | 0.90                  | 2640                              | 3000                  |
| Intermediate       | 15.93   | 9.14                  | 3.37                  | 1.93                  | 1.14   | 0.65                  | 3961                              | 2272                  |
| Military           | 28.19   | 12.48                 | 5.20                  | 2.31                  | 1.00   | 0.44                  | 6296                              | 2775                  |
| <b>TF39-GE-1C</b>  |   |                       |                       |                       |  |                       |                                   |                       |
| Idle               | 4.89  | 3.36                  | 84.63                 | 58.21                 | 23.90  | 16.43                 | 4406                              | 3030                  |
| Approach           | 260.95  | 24.72                 | 8.10                  | 0.77                  | 6.96   | 0.67                  | 33345                             | 3159                  |
| Intermediate       | 353.18  | 28.16                 | 19.17                 | 1.53                  | ND   | ND                    | 39617                             | 3159                  |
| Military           | 452.79  | 32.66                 | 17.81                 | 1.28                  | ND   | ND                    | 43814                             | 3161                  |
| <b>GTCP85-180</b>  |   |                       |                       |                       |  |                       |                                   |                       |
| Constant           | 1.28  | 4.73                  | 2.04                  | 7.57                  | 0.01   | 0.05                  | 906                               | 3353                  |
| <b>GTCP165-1</b>   |   |                       |                       |                       |  |                       |                                   |                       |
| Constant           | 1.22  | 4.52                  | 3.76                  | 13.93                 | 0.07   | 0.24                  | 909                               | 3374                  |
| <b>J69-25</b>      |   |                       |                       |                       |  |                       |                                   |                       |
| Idle               | 0.13  | 0.80                  | 26.73                 | 159.84                | 2.51   | 15.00                 | 539                               | 3224                  |
| Intermediate       | 2.55  | 2.92                  | 33.37                 | 38.25                 | 0.06   | 0.07                  | 2480                              | 2842                  |
| Military           | 4.91  | 4.52                  | 35.65                 | 32.85                 | 0.21   | 0.20                  | 3443                              | 3173                  |
| <b>J85-5A</b>      |   |                       |                       |                       |  |                       |                                   |                       |
| Idle               | 0.58  | 1.14                  | 108.59                | 211.97                | 17.43  | 34.02                 | 1400                              | 2732                  |
| Intermediate       | 1.39  | 1.74                  | 98.82                 | 123.43                | 4.53   | 5.66                  | 2365                              | 2953                  |
| Military           | 7.24  | 2.92                  | 90.18                 | 36.40                 | 1.45   | 0.58                  | 7696                              | 3106                  |
| Afterburner        | 16.10   | 2.09                  | 109.51                | 14.19                 | 17.65  | 2.29                  | 24148                             | 3129                  |
| <b>T700-GE-700</b> |   |                       |                       |                       |  |                       |                                   |                       |
| Ground Idle        | 0.45  | 3.35                  | 6.19                  | 46.22                 | NA   | NA                    | 512                               | 3823                  |
| Flight Idle        | 5.14  | 10.95                 | 2.40                  | 5.12                  | 0.10   | 0.22                  | 1693                              | 3609                  |
| Flight Max         | 7.43  | 11.88                 | 2.20                  | 3.51                  | 0.35   | 0.56                  | 2386                              | 3813                  |
| Overspeed          | 8.28  | 11.42                 | 2.04                  | 2.81                  | 0.38   | 0.53                  | 2243                              | 3092                  |

NA - Hydrocarbon Analyzer down during run.

ND - Value represents the method detection limit. Compound may be present at a value less than the detection limit.

**Table 3 (continued)**

| Engine/Condition   | Nitrogen Oxides<br>NO <sub>x</sub> as NO <sub>2</sub> |                       | Carbon Monoxide<br>CO |                       | Total Hydrocarbons<br>THC as CH <sub>4</sub> |                       | Carbon Dioxide<br>CO <sub>2</sub> |                       |
|--------------------|---|-----------------------|-----------------------|-----------------------|--|-----------------------|-----------------------------------|-----------------------|
|                    | lbs/hr  | lbs/1,000 lbs<br>fuel | lbs/hr                | lbs/1,000 lbs<br>fuel | lbs/hr                                       | lbs/1,000 lbs<br>fuel | lbs/hr                            | lbs/1,000 lbs<br>fuel |
| <b>TF33-P-102</b>  |   |                       |                       |                       |  |                       |                                   |                       |
| Idle               | 1.55  | 1.39                  | 105.85                | 95.06                 | 101.21                                       | 90.91                 | 2580                              | 2317                  |
| Approach           | 30.16   | 6.37                  | 24.81                 | 5.24                  | 6.51   | 1.37                  | 15442                             | 3259                  |
| Intermediate       | 45.56   | 7.88                  | 12.21                 | 2.11                  | 8.67   | 1.50                  | 15274                             | 2642                  |
| Military           | 91.35   | 12.08                 | 0.00                  | 0.00                  | 4.19   | 0.55                  | 25883                             | 3423                  |
| <b>TF33-P-77A</b>  |   |                       |                       |                       |  |                       |                                   |                       |
| Idle               | 0.87  | 0.80                  | 147.51                | 134.91                | 152.39                                       | 139.27                | 2825                              | 2583                  |
| Approach           | 34.77   | 7.13                  | 47.25                 | 9.69                  | 24.95  | 5.14                  | 15346                             | 3145                  |
| Intermediate       | 51.48   | 8.10                  | 26.45                 | 4.16                  | 3.50   | 0.55                  | 20148                             | 3170                  |
| Military           | 85.05   | 10.29                 | 12.33                 | 1.49                  | ND   | ND                    | 26249                             | 3176                  |
| <b>F108-CF-100</b> |   |                       |                       |                       |  |                       |                                   |                       |
| Idle               | 4.41  | 3.88                  | 26.87                 | 23.65                 | ND   | ND                    | 2694                              | 2371                  |
| Approach           | 14.59   | 5.73                  | 21.84                 | 8.57                  | ND   | ND                    | 6624                              | 2600                  |
| Intermediate       | 62.36   | 11.04                 | 13.09                 | 2.32                  | ND   | ND                    | 16257                             | 2877                  |
| Military           | 77.83   | 12.05                 | 2.30                  | 0.36                  | 3.88   | 0.60                  | 18377                             | 2846                  |
| <b>F101-GE-102</b> |   |                       |                       |                       |  |                       |                                   |                       |
| Idle               | 4.58  | 4.10                  | 27.32                 | 24.47                 | ND   | ND                    | 4158                              | 3723                  |
| Approach           | 41.51   | 9.16                  | 4.65                  | 1.03                  | 2.09   | 0.46                  | 13284                             | 2932                  |
| Intermediate       | 86.22   | 13.15                 | 5.58                  | 0.85                  | 2.60   | 0.40                  | 19152                             | 2921                  |
| Military           | 100.43  | 12.83                 | 6.50                  | 0.83                  | 2.91   | 0.37                  | 27424                             | 3503                  |
| Afterburner        | 259.11  | 16.91                 | 665.98                | 43.47                 | 947.21                                       | 61.82                 | 45596                             | 2976                  |
| <b>F110-GE-100</b> |   |                       |                       |                       |  |                       |                                   |                       |
| Idle               | 4.18  | 3.77                  | 26.79                 | 24.16                 | 1.14   | 1.03                  | 4211                              | 3797                  |
| Approach           | 49.69   | 9.78                  | 29.33                 | 5.78                  | 1.30   | 0.26                  | 14353                             | 2826                  |
| Intermediate       | 124.02  | 16.84                 | 25.42                 | 3.46                  | 2.04   | 0.28                  | 23602                             | 3204                  |
| Military           | 329.41  | 29.02                 | 38.39                 | 3.38                  | 1.89   | 0.17                  | 35794                             | 3153                  |
| Afterburner        | 257.94  | 14.25                 | 1,219.25              | 67.27                 | 459.02                                       | 25.33                 | 46608                             | 2574                  |

ND - Value represents the method detection limit. Compound may be present at a value less than the detection limit.

**Table 3 (continued)**

| Engine/Condition        | Nitrogen Oxides<br>NO <sub>x</sub> as NO <sub>2</sub> |                       | Carbon Monoxide<br>CO |                       | Total Hydrocarbons<br>THC as CH <sub>4</sub> |                       | Carbon Dioxide<br>CO <sub>2</sub> |                       |
|-------------------------|---|-----------------------|-----------------------|-----------------------|--|-----------------------|-----------------------------------|-----------------------|
|                         | lbs/hr  | lbs/1,000 lbs<br>fuel | lbs/hr                | lbs/1,000 lbs<br>fuel | lbs/hr                                       | lbs/1,000 lbs<br>fuel | lbs/hr                            | lbs/1,000 lbs<br>fuel |
| <b>F117-PW-100</b>      |   |                       |                       |                       |  |                       |                                   |                       |
| Idle                    | 3.68  | 3.72                  | 22.20                 | 22.43                 | 2.03   | 2.05                  | 3790                              | 3828                  |
| Approach                | 71.94   | 15.47                 | 2.36                  | 0.51                  | 2.01   | 0.43                  | 21500                             | 4624                  |
| Intermediate            | 340.51  | 32.74                 | 3.32                  | 0.32                  | 4.02   | 0.39                  | 45246                             | 4351                  |
| <b>F118-GE-100</b>      |   |                       |                       |                       |  |                       |                                   |                       |
| Idle                    | 4.72  | 4.30                  | 23.02                 | 20.98                 | 0.65   | 0.59                  | 3363                              | 3066                  |
| Approach                | 41.85   | 11.09                 | 7.62                  | 2.02                  | 3.28   | 0.87                  | 10424                             | 2763                  |
| Intermediate            | 114.38  | 18.01                 | 5.36                  | 0.84                  | ND   | ND                    | 23314                             | 3671                  |
| Military                | 360.59  | 33.12                 | 7.07                  | 0.65                  | ND   | ND                    | 40854                             | 3752                  |
| <b>F404-GE-F1D2/400</b> |   |                       |                       |                       |  |                       |                                   |                       |
| Idle                    | 1.17  | 1.71                  | 75.47                 | 110.51                | 35.14  | 51.46                 | 2305                              | 3380                  |
| Approach                | 24.46   | 7.86                  | 6.27                  | 2.02                  | 3.76   | 1.21                  | 10005                             | 3216                  |
| Intermediate            | 110.10  | 17.04                 | 9.94                  | 1.54                  | 1.18   | 0.18                  | 22005                             | 3405                  |
| Military                | 199.91  | 25.83                 | 11.47                 | 1.48                  | 0.91   | 0.12                  | 31147                             | 4025                  |
| Afterburner             | 86.05   | 5.43                  | 797.48                | 50.29                 | 425.55                                       | 26.83                 | 50992                             | 3216                  |
| <b>F110-GE-129</b>      |   |                       |                       |                       |  |                       |                                   |                       |
| Idle                    | 2.52  | 2.62                  | 43.28                 | 45.01                 | 4.09   | 4.25                  | 4823                              | 5016                  |
| Approach                | 64.84   | 13.42                 | 9.34                  | 1.93                  | ND   | ND                    | 26676                             | 5522                  |
| Intermediate            | 123.67  | 17.82                 | 10.61                 | 1.53                  | ND   | ND                    | 31757                             | 4577                  |
| Military                | 175.13  | 25.24                 | 10.11                 | 1.46                  | 7.00   | 1.01                  | 31757                             | 4577                  |
| Afterburner             | 110.39  | 15.91                 | 984.82                | 141.93                | 723.51                                       | 104.27                | 39697                             | 5721                  |
| <b>F100-PW-100</b>      |   |                       |                       |                       |  |                       |                                   |                       |
| Idle                    | 4.40  | 4.12                  | 22.41                 | 21.00                 | 3.60   | 3.37                  | 3828                              | 3587                  |
| Approach                | 33.13   | 12.15                 | 8.18                  | 3.00                  | 0.52   | 0.19                  | 9186                              | 3370                  |
| Intermediate            | 261.83  | 34.69                 | 8.27                  | 1.10                  | ND   | ND                    | 28870                             | 3825                  |
| Military                | 331.25  | 43.88                 | 8.27                  | 1.10                  | 2.78   | 0.37                  | 28870                             | 3825                  |
| Afterburner             | 279.19  | 36.98                 | 262.30                | 34.75                 | 48.41  | 6.41                  | 36088                             | 4781                  |

ND - Value represents the method detection limit. Compound may be present at a value less than the detection limit.

**Table 3 (continued)**

| Engine/Condition    | Nitrogen Oxides<br>NO <sub>x</sub> as NO <sub>2</sub> |                       | Carbon Monoxide<br>CO |                       | Total Hydrocarbons<br>THC as CH <sub>4</sub> |                       | Carbon Dioxide<br>CO <sub>2</sub> |                       |
|---------------------|---|-----------------------|-----------------------|-----------------------|--|-----------------------|-----------------------------------|-----------------------|
|                     | lbs/hr  | lbs/1,000 lbs<br>fuel | lbs/hr                | lbs/1,000 lbs<br>fuel | lbs/hr                                       | lbs/1,000 lbs<br>fuel | lbs/hr                            | lbs/1,000 lbs<br>fuel |
| <b>F100-PW-229</b>  |   |                       |                       |                       |  |                       |                                   |                       |
| Idle                | 4.13  | 3.80                  | 11.05                 | 10.16                 | 0.42   | 0.38                  | 2823                              | 2597                  |
| Approach            | 46.71   | 15.08                 | 3.62                  | 1.17                  | 0.65   | 0.21                  | 13142                             | 4242                  |
| Intermediate        | 102.37  | 17.53                 | 0.85                  | 0.15                  | 1.74   | 0.30                  | 20120                             | 3446                  |
| Military            | 336.55  | 57.65                 | 3.84                  | 0.66                  | 3.14   | 0.54                  | 26826                             | 4595                  |
| Afterburner         | 297.28  | 50.92                 | 447.33                | 76.62                 | 94.95  | 16.26                 | 46946                             | 8042                  |
| <b>T64-GE-100</b>   |   |                       |                       |                       |  |                       |                                   |                       |
| Ground Idle         | 0.33  | 1.11                  | 22.79                 | 76.60                 | 8.24   | 27.70                 | 995                               | 3346                  |
| 75% Normal          | 6.44  | 6.84                  | 7.39                  | 7.85                  | 0.21   | 0.23                  | 3212                              | 3413                  |
| Normal              | 16.06   | 9.46                  | 3.75                  | 2.21                  | 0.05   | 0.03                  | 5109                              | 3009                  |
| Military            | 20.87   | 11.29                 | 4.01                  | 2.17                  | 0.05   | 0.03                  | 5998                              | 3245                  |
| <b>TF34-GE-100A</b> |   |                       |                       |                       |  |                       |                                   |                       |
| Idle                | 0.16  | 0.33                  | 32.68                 | 66.46                 | 7.95   | 16.17                 | 946                               | 1926                  |
| Approach            | 2.89  | 3.09                  | 26.05                 | 27.93                 | 0.47   | 0.51                  | 2771                              | 2970                  |
| Intermediate        | 8.49  | 5.61                  | 13.43                 | 8.88                  | 0.61   | 0.40                  | 3756                              | 2484                  |
| Military            | 23.94   | 9.11                  | 10.35                 | 3.94                  | 1.56   | 0.70                  | 12786                             | 4865                  |

ND - Value represents the method detection limit. Compound may be present at a value less than the detection limit.

## 4.2 PARTICULATE EMISSIONS

Particulate matter emissions testing was conducted on all but three engines: F100-GE-129, F100-PW-100, and F100-PW-229. The test methodology used to measure particulate matter varied depending on the design of each test cell and each exhaust configuration. The particulate matter emissions measurements that were collected using the strict EPA Method 5 guidelines are listed in Table 4. The emissions reported in Table 4 are the average of three runs. Results of individual runs are presented in Volume 2 of this report. The remaining particulate matter emission results are tentative and are not included in the Executive Summary.

## 4.3 HAZARDOUS AIR POLLUTANTS

Tables 5 through 21 depict the average HAP emissions for each power setting of each engine tested. These tables combine and summarize semivolatile, volatile, and aldehyde/ketones compounds. The 11 HAPs shown in Tables 5 through 21 are the most frequently detected HAPs that are combustion by-products. Within these tables, HAPs have been totaled for each power setting. The Total HAPs value shown on each table indicates the sum for the eleven HAPs that are considered products of combustion. The remaining HAP data that was analyzed for during this sampling program is presented in Volume 2 of this report.

Also presented in Figures 2 through 18 are graphical representations of the HAP results. The contribution of benzene and formaldehyde to the total HAP quantity is discussed in the recommendation section. Table 22 provides a summary of engine operating data that was collected during each emission test throughout this program.

## 5.0 RECOMMENDATIONS

The following recommendations pertain to future engine testing and data analysis. Additional recommendations are contained in Volume 2 of this report.

During the testing program over 120 individual compounds were sampled and analyzed, but only a small percentage of those compounds was detected repeatedly. Those compounds that were detected had concentrations significantly above the analytical detection levels. Depending on the use of this data, it may be justifiable to reduce the compounds sampled in subsequent programs to only those compounds that were detected during this program. This is based on the assumption that sufficient HAP data was gathered during this program that can be directly applied to future engines. Any future sampling must take into account what the potential use of the data may be (health risk, HAP qualification/quantification, regulatory, etc.) and then determine what compounds need to be sampled.

Likewise if similar test methodologies, as applied during this program, are used to collect and analyze for various compounds, no significant cost savings would be achieved in reducing the number of compounds analyzed for in a specific test method (i.e., sampling for VOCs by EPA method 0030 and only analyzing for benzene, toluene, and xylene). If sampling is conducted by an alternate method requiring significantly less effort to collect the sample and analyze for fewer compounds, a significant cost savings may be achieved.

The data collected during this program can also be reviewed to determine if surrogate compounds can be used to predict other HAPs (i.e., can benzene be used to predict formaldehyde). Based on the data currently available, however, there are not sufficient data points at each engine conduction to do a meaningful analysis. If additional data was available, primarily at those engine conditions that have the highest emission rates, a statistically significant analysis could be conducted.

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- Benzene, toluene, and xylene represent the most significant VOCs measured during the program. Future testing should concentrate on only these VOC HAPs.
- Formaldehyde surrogate for aldehydes group. Formaldehyde accounts for over 90% of total aldehydes/ketones. Future sampling should only be done for formaldehyde.
- Most HAP emissions occur during idle and afterburner modes. Future testing should concentrate on these modes to characterize emissions.

**Table 4. Engine Emission Summary for Particulates**

| Engine/Condition                  | Filterable Particulate |                    | Total Particulate |                    |
|-----------------------------------|------------------------|--------------------|-------------------|--------------------|
|                                   | lbs/hr                 | lbs/1,000 lbs fuel | lbs/hr            | lbs/1,000 lbs fuel |
| <b>GTCP85-180</b><br>Constant     | 0.15                   | 0.55               | 0.19              | 0.72               |
| <b>GTCP165-1</b><br>Constant      | 0.09                   | 0.35               | 0.13              | 0.48               |
| <b>T700-GE-700</b><br>Ground Idle | 0.07                   | 0.51               | 0.20              | 1.48               |
| Flight Idle                       | 0.56                   | 1.19               | 0.59              | 1.26               |
| Flight Max                        | 0.81                   | 1.29               | 1.39              | 2.22               |
| Overspeed                         | 1.01                   | 1.39               | 1.89              | 2.60               |
| <b>T64-GE-100</b><br>Ground Idle  | 0.06                   | 0.22               | 0.70              | 2.36               |
| 75% Normal                        | 1.43                   | 1.52               | 1.85              | 1.97               |
| Normal                            | 1.24                   | 0.73               | 2.73              | 1.61               |
| Military                          | 1.53                   | 0.83               | 1.69              | 0.92               |

**Table 5  
Hazardous Air Pollutant Emissions Summary  
T56-A-7 (C-130)**

| Exhaust Flow Rate, dsctm               | Idle              |                        | Approach |                        | Engine Operating Mode |                        | Military |
|--|-------------------|------------------------|----------|------------------------|-----------------------|------------------------|----------|
|  | 122.033           | 724                    | 125.564  | 880                    | 125.427               | 1,742                  |          |
| Fuel Flow Rate, lbs/hr                 | lbs/hr            | lbs/1,000<br>lbs fuel* | lbs/hr   | lbs/1,000<br>lbs fuel* | lbs/hr                | lbs/1,000<br>lbs fuel* | lbs/hr   |
| <b>Compound</b>                        | <b>CAS Number</b> |                        |          |                        |                       |                        |          |
| Formaldehyde                           | 50000             | 2.97E-02               | 2.94E-02 | 3.34E-02               | 1.62E-02              | 9.27E-03               | 8.62E-04 |
| Acetaldehyde                           | 75070             | 7.54E-03               | 0.00E+00 | 0.00E+00               | 9.46E-04              | 5.43E-04               | 3.72E-04 |
| Acrolein                               | 107028            |                        |          |                        |                       |                        |          |
| Isobutyraldehyde / Methyl Ethyl Ketone | 78842/78933       | 9.60E-05               | 6.16E-05 | 7.00E-05               |                       |                        | 1.40E-04 |
| Naphthalene                            | 91203             | 8.40E-04               | 9.11E-04 | 1.04E-03               | 3.08E-04              | 1.77E-04               | 3.02E-04 |
| Benzene                                | 71432             | 3.45E-03               | 3.91E-03 | 4.45E-03               | 2.34E-03              | 1.34E-03               | 1.78E-03 |
| Toluene                                | 108863            | 1.96E-03               | 2.02E-03 | 2.29E-03               | 1.67E-03              | 9.60E-04               | 5.74E-05 |
| Ethylbenzene                           | 100414            |                        | 5.45E-04 | 6.19E-04               | 5.46E-04              | 3.12E-04               | 4.08E-04 |
| m,p-Xylene                             | 1330207           | 2.24E-04               | 6.44E-04 | 7.32E-04               | 7.22E-04              | 4.15E-04               | 1.42E-03 |
| o-Xylene                               | 95476             |                        | 2.84E-04 | 3.23E-04               | 2.92E-04              | 1.68E-04               | 5.62E-04 |
| Styrene                                | 100425            |                        | 3.22E-04 | 3.66E-04               |                       |                        |          |
| <b>Total HAPs</b>                      |                   | 4.39E-02               | 3.81E-02 | 4.33E-02               | 2.30E-02              | 1.32E-02               | 5.90E-03 |
|  |                   |                        |          |                        |                       |                        | 2.61E-03 |

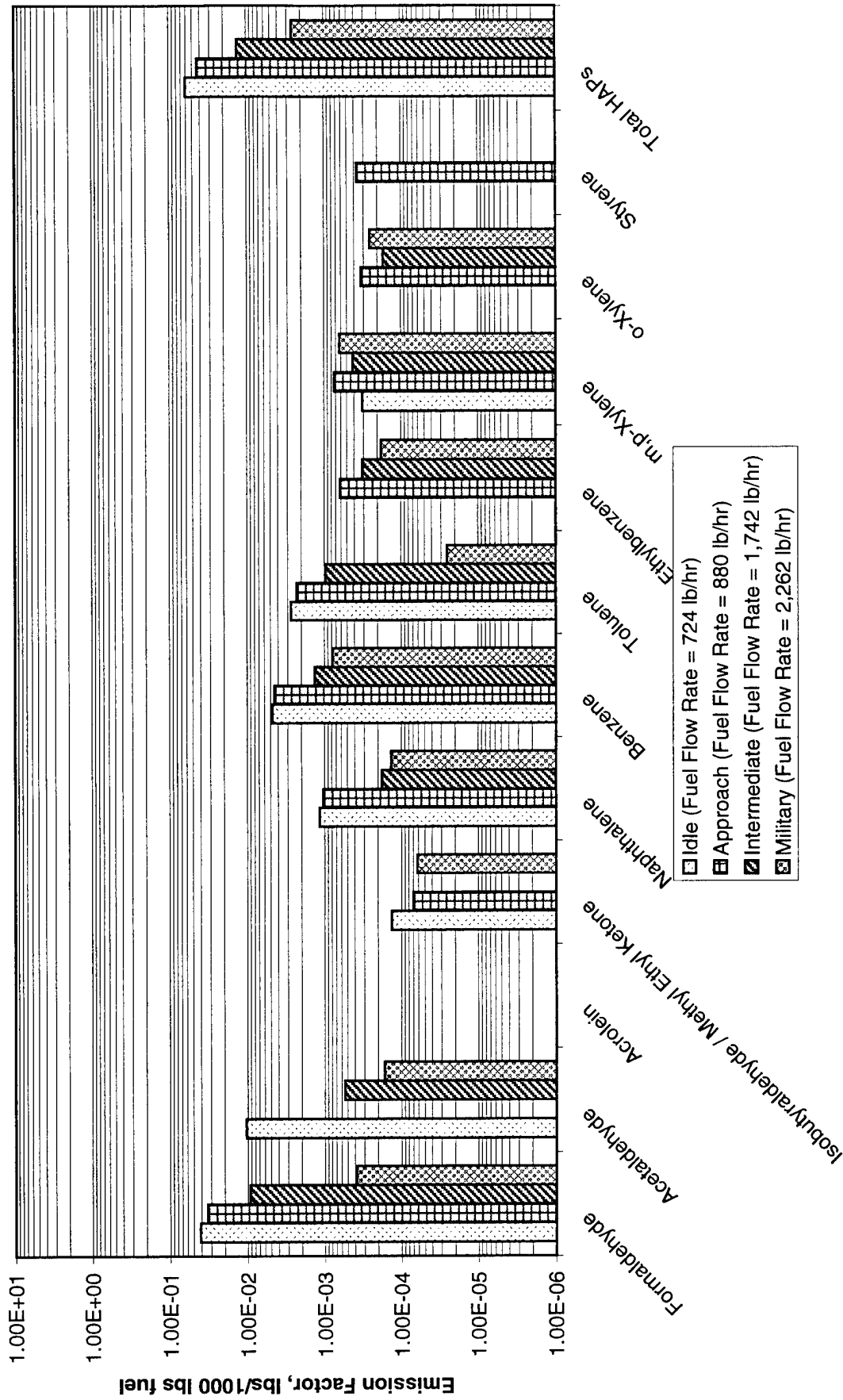
This table summarizes the hazardous air pollutants which are typical fuel combustion by-products. An expanded pollutant target list and data qualifiers are provided in Volume II.

Note: A blank represents a compound that was not detected.

\* - Emission factors provided in pounds per thousand pounds of fuel were calculated using the lbs/hr rate and the fuel flow rate.

Results reported as 0.00 indicate a detected ambient pollutant concentration greater than the detected pollutant concentration in the exhaust stream.

**Figure 2**  
**Hazardous Air Pollutant Emissions Summary - T56-A-7 (C-130)**



**Table 6  
Hazardous Air Pollutant Emissions Summary  
TF39-GE-1C(C-5)**

| Exhaust Flow Rate, dsctm               | Fuel Flow Rate, lbs/hr | Engine Operating Mode |                     |           |                     |              |                     |           |                     |        |                     |
|--|------------------------|-----------------------|---------------------|-----------|---------------------|--------------|---------------------|-----------|---------------------|--------|---------------------|
|  |                        | Idle                  |                     | Approach  |                     | Intermediate |                     | Military  |                     |        |                     |
| Compound                               | CAS Number             | lbs/hr                | lbs/1,000 lbs fuel* | lbs/hr    | lbs/1,000 lbs fuel* | lbs/hr       | lbs/1,000 lbs fuel* | lbs/hr    | lbs/1,000 lbs fuel* | lbs/hr | lbs/1,000 lbs fuel* |
|  |                        | 510,030               |                     | 1,844,298 |                     | 2,028,301    |                     | 2,147,268 |                     | 13,862 |                     |
|  |                        | 1,448                 |                     | 10,477    |                     | 12,541       |                     |           |                     |        |                     |
| Formaldehyde                           | 50000                  | 2.08E+00              | 1.42E+00            | 8.54E-02  | 8.15E-03            | 6.14E-02     | 4.90E-03            | 1.46E-01  | 1.06E-02            |        |                     |
| Acetaldehyde                           | 75070                  | 3.07E-01              | 2.12E-01            | 3.31E-02  | 3.16E-03            | 3.27E-03     | 2.61E-04            | 8.55E-03  | 6.17E-04            |        |                     |
| Acrolein                               | 107028                 | 2.99E-01              | 2.06E-01            |           |                     |              |                     |           |                     |        |                     |
| Isobutyraldehyde / Methyl Ethyl Ketone | 78842/78933            | 5.35E-02              | 3.69E-02            |           |                     | 2.95E-03     | 2.35E-04            | 3.41E-03  | 2.46E-04            |        |                     |
| Naphthalene                            | 91203                  | 1.41E-01              | 9.71E-02            | 0.00E+00  | 0.00E+00            | 0.00E+00     | 0.00E+00            | 0.00E+00  | 0.00E+00            |        |                     |
| Benzene                                | 71432                  | 5.18E-01              | 3.57E-01            | 1.63E-02  | 1.56E-03            | 1.76E-02     | 1.41E-03            | 2.99E-02  | 2.16E-03            |        |                     |
| Toluene                                | 108883                 | 1.86E-01              | 1.28E-01            | 0.00E+00  | 0.00E+00            | 0.00E+00     | 0.00E+00            | 0.00E+00  | 0.00E+00            |        |                     |
| Ethylbenzene                           | 100414                 | 2.91E-02              | 2.00E-02            | 1.86E-02  | 1.78E-03            | 6.28E-03     | 4.99E-04            | 0.00E+00  | 0.00E+00            |        |                     |
| m,p-Xylene                             | 1330207                | 5.52E-02              | 3.80E-02            | 0.00E+00  | 0.00E+00            | 2.38E-02     | 1.90E-03            | 0.00E+00  | 0.00E+00            |        |                     |
| o-Xylene                               | 95476                  | 2.90E-02              | 2.00E-02            | 1.62E-02  | 1.57E-03            | 8.57E-03     | 6.83E-04            | 0.00E+00  | 0.00E+00            |        |                     |
| Styrene                                | 100425                 | 6.51E-02              | 4.48E-02            |           |                     |              |                     | 1.28E-02  | 9.26E-04            |        |                     |
| <b>Total HAPs</b>                      |                        | 3.74E+00              | 2.58E+00            | 1.70E-01  | 1.62E-02            | 1.24E-01     | 9.89E-03            | 2.01E-01  | 1.45E-02            |        |                     |

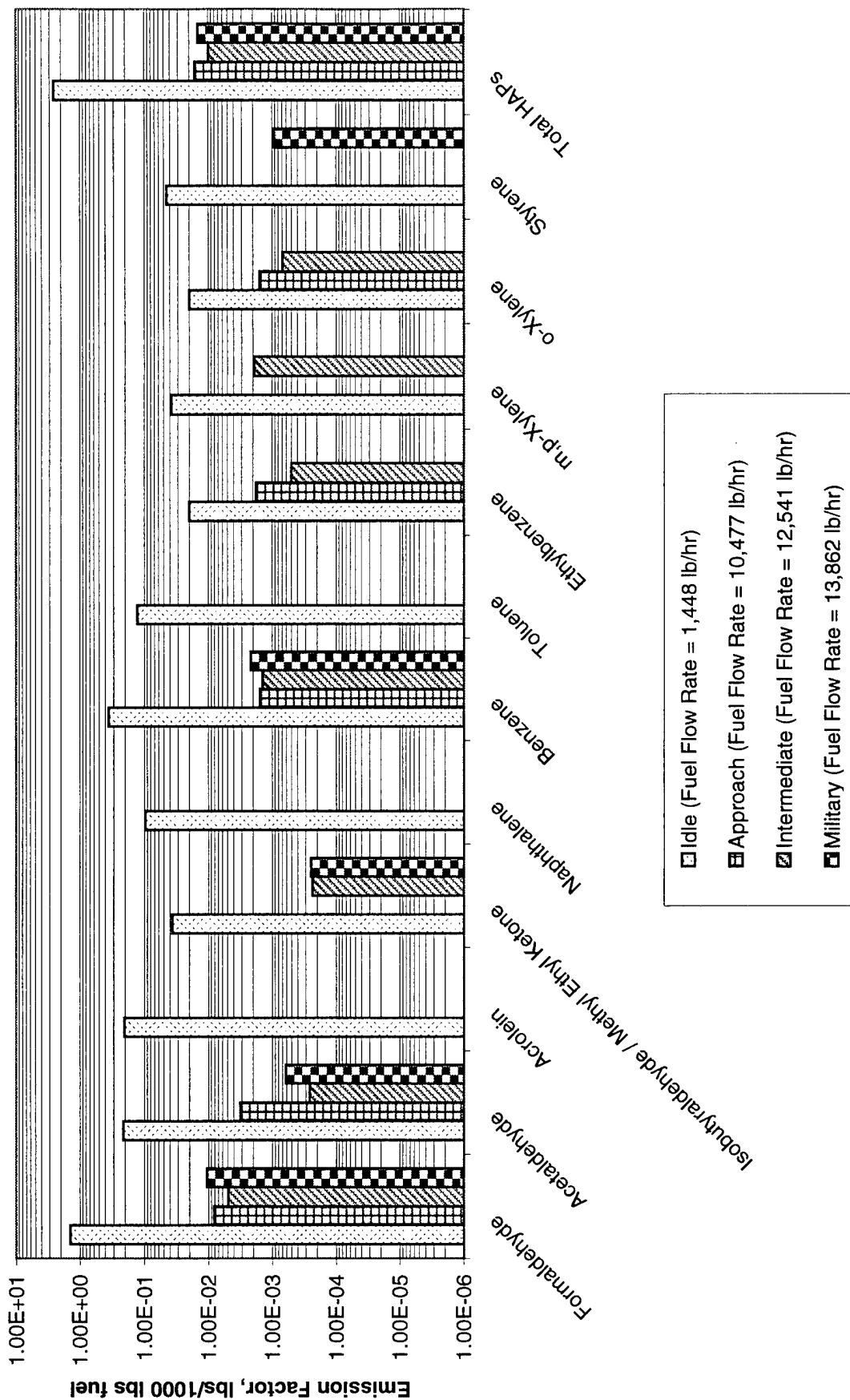
This table summarizes the hazardous air pollutants which are typical fuel combustion by-products. An expanded pollutant target list and data qualifiers are provided in Volume II.

Note: A blank represents a compound that was not detected.

\* - Emission factors provided in pounds per thousand pounds of fuel were calculated using the lbs/hr rate and the fuel flow rate.

Results reported as 0.00 indicate a detected ambient pollutant concentration greater than the detected pollutant concentration in the exhaust stream.

**Figure 3**  
**Hazardous Air Pollutant Emissions Summary - TF39-GE-1C (C-5)**



**Table 7**  
**Hazardous Air Pollutant Emissions Summary**  
**GTCP85-180 (APU)**

|  |                   | <b>Engine Operating Mode</b> |          |
|--|-------------------|------------------------------|----------|
|  |                   | <b>Constant</b>              |          |
| Exhaust Flow Rate, dscfm               |                   | 5,542                        |          |
| Fuel Flow Rate, lbs/hr                 |                   | 270                          |          |
| <b>Compound</b>                        | <b>CAS Number</b> | lbs/1,000<br>lbs fuel*       |          |
| Formaldehyde                           | 50000             | 5.50E-03                     | 2.03E-02 |
| Acetaldehyde                           | 75070             | 5.64E-04                     | 2.09E-03 |
| Acrolein                               | 107028            | 8.22E-05                     | 3.04E-04 |
| Isobutyraldehyde / Methyl Ethyl Ketone | 78842/78933       |                              |          |
| Naphthalene                            | 91203             | 0.00E+00                     | 0.00E+00 |
| Benzene                                | 71432             | 4.05E-03                     | 1.50E-02 |
| Toluene                                | 108883            | 1.18E-03                     | 4.36E-03 |
| Ethylbenzene                           | 100414            | 3.26E-05                     | 1.21E-04 |
| m,p-Xylene                             | 1330207           | 6.37E-04                     | 2.36E-03 |
| o-Xylene                               | 95476             | 8.85E-05                     | 3.28E-04 |
| Styrene                                | 100425            | 5.16E-05                     | 1.91E-04 |
| <b>Total HAPs</b>                      |                   | 1.22E-02                     | 4.51E-02 |

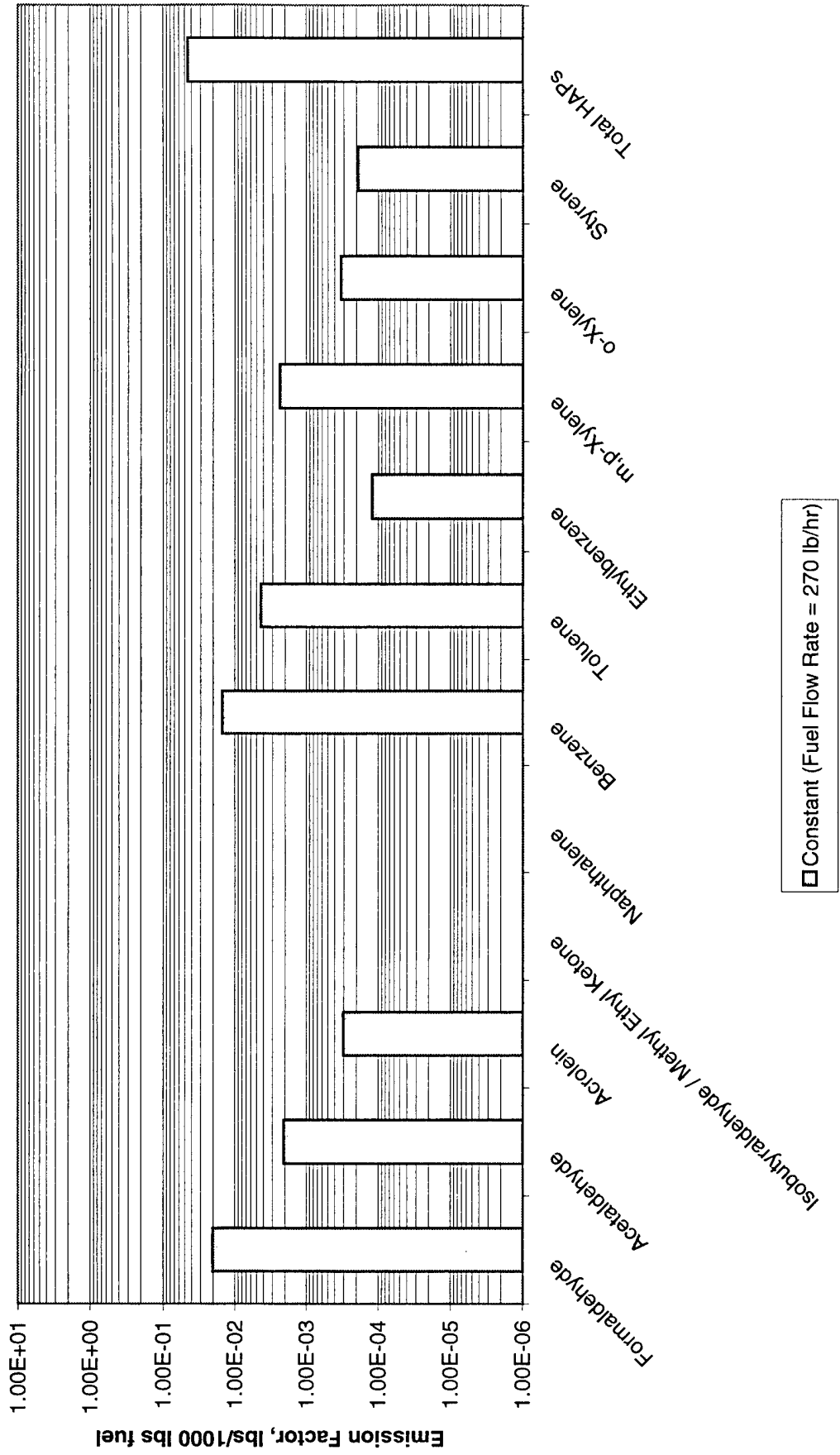
This table summarizes the hazardous air pollutants which are typical fuel combustion by-products. An expanded pollutant target list and data qualifiers are provided in Volume II.

Note: A blank represents a compound that was not detected.

\* - Emission factors provided in pounds per thousand pounds of fuel were calculated using the lbs/hr rate and the fuel flow rate.

Results reported as 0.00 indicate a detected ambient pollutant concentration greater than the detected pollutant concentration in the exhaust stream.

**Figure 4**  
**Hazardous Air Pollutant Emissions Summary - GTC85-180 (APU)**



**Table 8**  
**Hazardous Air Pollutant Emissions Summary**  
**GTCP165-1 (APU)**

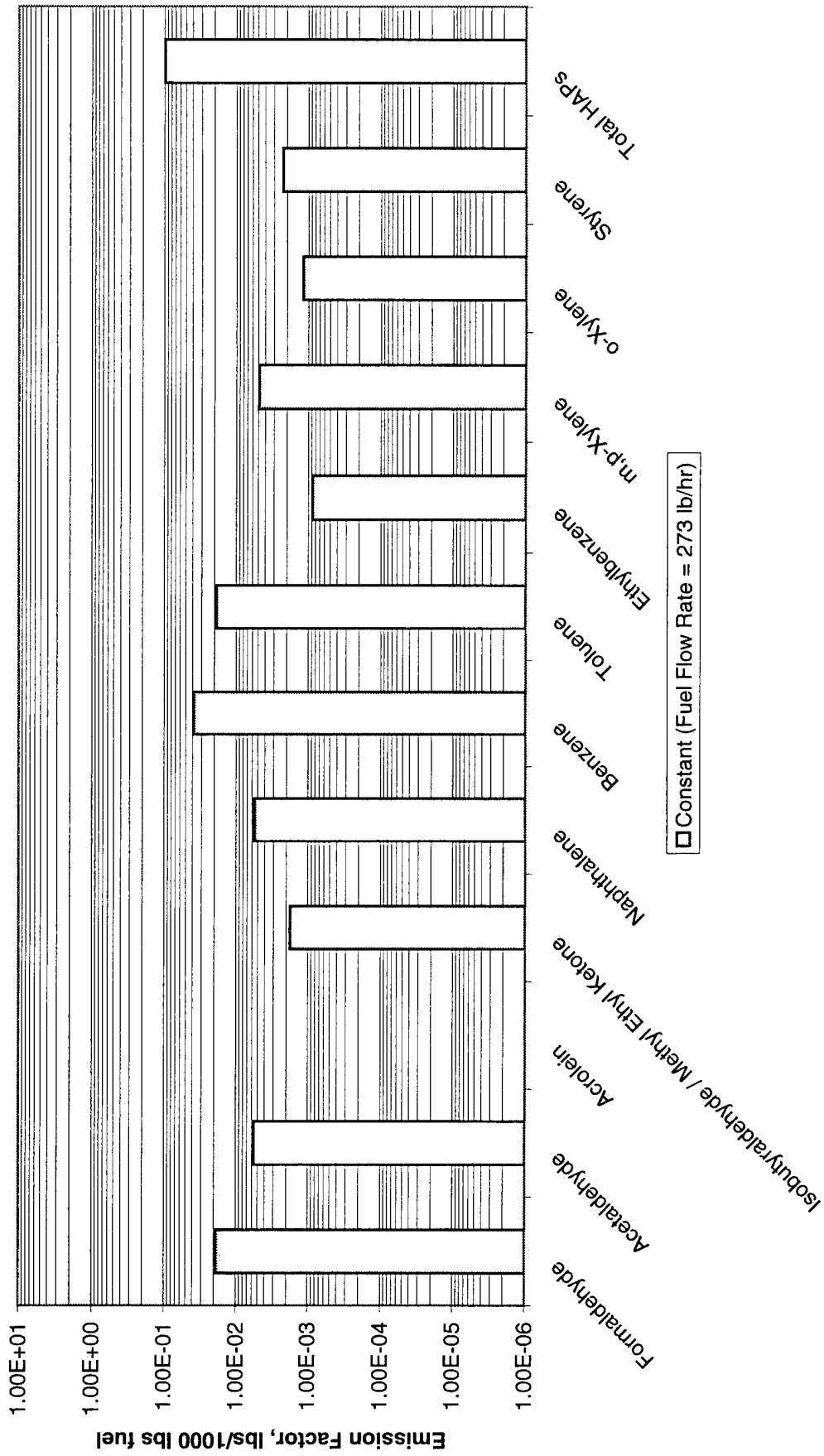
|  |                   | <b>Engine Operating Mode</b> |
|--|-------------------|------------------------------|
|  |                   | <b>Constant</b>              |
| Exhaust Flow Rate, dscfm               |                   | 5,306                        |
| Fuel Flow Rate, lbs/hr                 |                   | 273                          |
| <b>Compound</b>                        | <b>CAS Number</b> | lbs/1,000<br>lbs fuel*       |
| Formaldehyde                           | 50000             | 1.88E-02                     |
| Acetaldehyde                           | 75070             | 5.62E-03                     |
| Acrolein                               | 107028            |                              |
| Isobutyraldehyde / Methyl Ethyl Ketone | 78842/78933       | 4.82E-04                     |
| Naphthalene                            | 91203             | 5.55E-03                     |
| Benzene                                | 71432             | 3.86E-02                     |
| Toluene                                | 108883            | 1.89E-02                     |
| Ethylbenzene                           | 100414            | 8.78E-04                     |
| m,p-Xylene                             | 1330207           | 4.91E-03                     |
| o-Xylene                               | 95476             | 1.19E-03                     |
| Styrene                                | 100425            | 2.26E-03                     |
| <b>Total HAPs</b>                      |                   | <b>9.85E-02</b>              |

This table summarizes the hazardous air pollutants which are typical fuel combustion by-products. An expanded pollutant target list and data qualifiers are provided in Volume II.

Note: A blank represents a compound that was not detected.

\* - Emission factors provided in pounds per thousand pounds of fuel were calculated using the lbs/hr rate and the fuel flow rate.

**Figure 5**  
**Hazardous Air Pollutant Emissions Summary - GTCP165-1 (APU)**



**Table 9**  
**Hazardous Air Pollutant Emissions Summary**  
**J69-T-25 (T-37)**

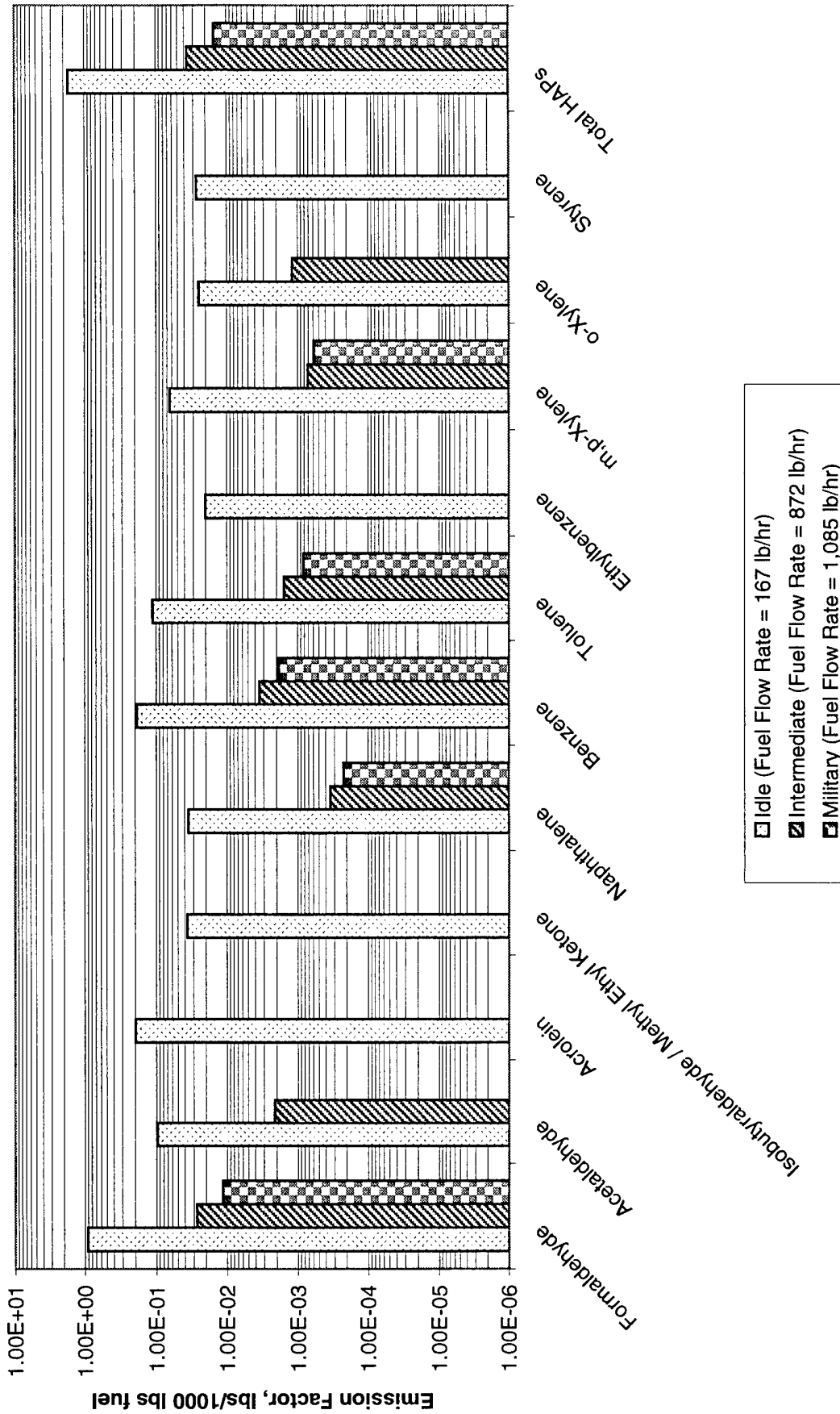
| Compound                               | CAS Number  | Engine Operating Mode  |                        |          |                        |          |                        |
|--|-------------|------------------------|------------------------|----------|------------------------|----------|------------------------|
|  |             | Idle                   | Intermediate           |          | Military               |          |                        |
| Exhaust Flow Rate, dscfm               |             | 37,490                 | 148,093                |          |                        | 180,388  |                        |
| Fuel Flow Rate, lbs/hr                 |             | 167                    | 872                    |          |                        | 1,085    |                        |
|  |             | lbs/1,000<br>lbs fuel* | lbs/1,000<br>lbs fuel* | lbs/hr   | lbs/1,000<br>lbs fuel* | lbs/hr   | lbs/1,000<br>lbs fuel* |
| Formaldehyde                           | 50000       | 1.53E-01               | 9.12E-01               | 2.37E-02 | 2.71E-02               | 1.26E-02 | 1.16E-02               |
| Acetaldehyde                           | 75070       | 1.63E-02               | 9.77E-02               | 1.86E-03 |                        |          |                        |
| Acrolein                               | 107028      | 3.27E-02               | 1.96E-01               |          | 2.14E-03               |          |                        |
| Isobutyraldehyde / Methyl Ethyl Ketone | 78842/78933 | 6.18E-03               | 3.69E-02               |          |                        |          |                        |
| Naphthalene                            | 91203       | 5.92E-03               | 3.54E-02               | 2.97E-04 | 3.41E-04               | 2.41E-04 | 2.22E-04               |
| Benzene                                | 71432       | 3.16E-02               | 1.89E-01               | 3.03E-03 | 3.47E-03               | 2.02E-03 | 1.86E-03               |
| Toluene                                | 108883      | 1.87E-02               | 1.12E-01               | 1.36E-03 | 1.56E-03               | 9.00E-04 | 8.29E-04               |
| Ethylbenzene                           | 100414      | 3.39E-03               | 2.03E-02               |          |                        |          |                        |
| m,p-Xylene                             | 1330207     | 1.08E-02               | 6.43E-02               | 6.23E-04 | 7.14E-04               | 6.33E-04 | 5.83E-04               |
| o-Xylene                               | 95476       | 4.19E-03               | 2.51E-02               | 1.04E-03 | 1.19E-03               |          |                        |
| Styrene                                | 100425      | 4.54E-03               | 2.71E-02               |          |                        |          |                        |
| <b>Total HAPs</b>                      |             | 2.87E-01               | 1.72E+00               | 3.19E-02 | 3.65E-02               | 1.64E-02 | 1.51E-02               |

This table summarizes the hazardous air pollutants which are typical fuel combustion by-products. An expanded pollutant target list and data qualifiers are provided in Volume II.

Note: A blank represents a compound that was not detected.

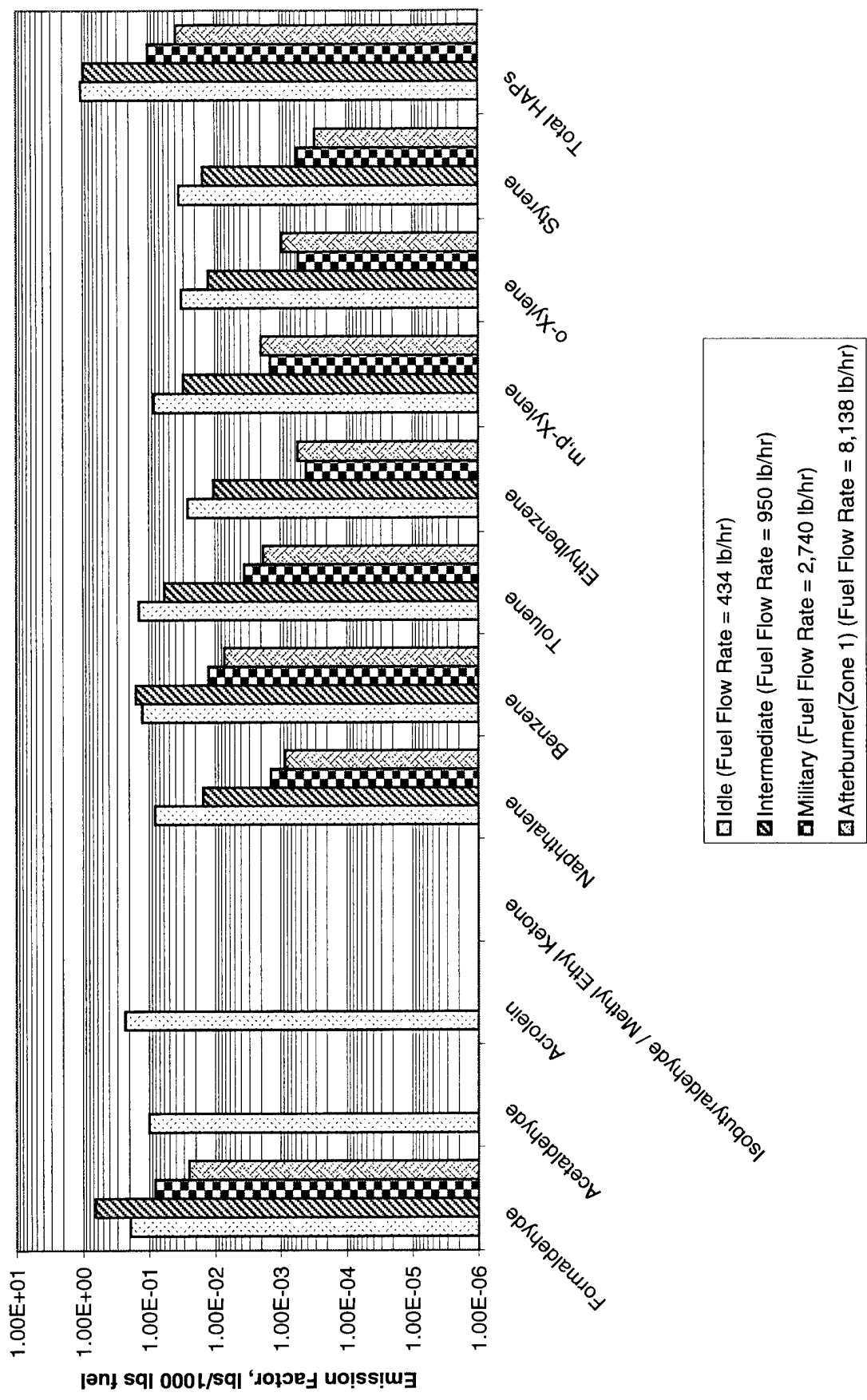
\* - Emission factors provided in pounds per thousand pounds of fuel were calculated using the lbs/hr rate and the fuel flow rate.

**Figure 6**  
**Hazardous Air Pollutant Emissions Summary - J69-T-25 (T-37)**





**Figure 7**  
**Hazardous Air Pollutant Emissions Summary - J85-GE-5A**



**Table 11  
Hazardous Air Pollutant Emissions Summary  
T700-GE-700 (UH60A)**

|  | Idle              |                     | Flight Idle                |                     | Flight Max                 |                     | Overspeed                  |                     |                            |
|--|-------------------|---------------------|----------------------------|---------------------|----------------------------|---------------------|----------------------------|---------------------|----------------------------|
|  | lbs/hr            | lbs/1,000 lbs fuel* | lbs/hr                     | lbs/1,000 lbs fuel* | lbs/hr                     | lbs/1,000 lbs fuel* | lbs/hr                     | lbs/1,000 lbs fuel* |                            |
| Exhaust Flow Rate, dscfm               | 14,886            |                     | 32,669                     |                     | 36,936                     |                     | 32,050                     |                     |                            |
| Fuel Flow Rate, lbs/hr                 | 134               |                     | 469                        |                     | 626                        |                     | 725                        |                     |                            |
| <b>Compound</b>                        | <b>CAS Number</b> | <b>lbs/hr</b>       | <b>lbs/1,000 lbs fuel*</b> | <b>lbs/hr</b>       | <b>lbs/1,000 lbs fuel*</b> | <b>lbs/hr</b>       | <b>lbs/1,000 lbs fuel*</b> | <b>lbs/hr</b>       | <b>lbs/1,000 lbs fuel*</b> |
| Formaldehyde                           | 50000             | 2.94E-02            | 2.19E-01                   | 1.92E-03            | 4.09E-03                   | NA                  | NA                         | 3.49E-04            | 4.82E-04                   |
| Acetaldehyde                           | 75070             | 2.42E-03            | 1.81E-02                   | 1.42E-04            | 3.02E-04                   | NA                  | NA                         |                     |                            |
| Acrolein                               | 107028            | 9.69E-04            | 7.23E-03                   | 4.54E-05            | 9.67E-05                   | NA                  | NA                         |                     |                            |
| Isobutyraldehyde / Methyl Ethyl Ketone | 78842/78933       |                     |                            |                     |                            |                     |                            |                     |                            |
| Naphthalene                            | 91203             | 9.82E-04            | 7.33E-03                   | 7.32E-05            | 1.56E-04                   | 4.21E-05            | 6.73E-05                   | 2.11E-05            | 2.91E-05                   |
| Benzene                                | 71432             | 6.52E-03            | 4.87E-02                   | 1.39E-04            | 2.97E-04                   | 1.96E-04            | 3.13E-04                   | 2.18E-04            | 3.00E-04                   |
| Toluene                                | 108883            | 1.71E-03            | 1.28E-02                   | 1.57E-04            | 3.35E-04                   | 0.00E+00            | 0.00E+00                   | 2.12E-04            | 2.92E-04                   |
| Ethylbenzene                           | 100414            | 3.01E-04            | 2.25E-03                   | 2.19E-04            | 4.66E-04                   |                     |                            | 1.44E-04            | 1.98E-04                   |
| m,p-Xylene                             | 1330207           | 5.83E-04            | 4.35E-03                   | 1.49E-04            | 3.17E-04                   | 2.02E-04            | 3.23E-04                   | 6.06E-04            | 8.36E-04                   |
| o-Xylene                               | 95476             | 3.75E-04            | 2.80E-03                   | 1.69E-04            | 3.60E-04                   | 1.15E-04            | 1.84E-04                   | 2.94E-04            | 4.05E-04                   |
| Styrene                                | 100425            | 6.92E-04            | 5.16E-03                   |                     |                            |                     |                            |                     |                            |
| <b>Total HAPs</b>                      |                   | 4.40E-02            | 3.28E-01                   | 3.01E-03            | 6.42E-03                   | 5.55E-04            | 8.87E-04                   | 1.84E-03            | 2.54E-03                   |

This table summarizes the hazardous air pollutants which are typical fuel combustion by-products. An expanded pollutant target list and data qualifiers are provided in Volume II.

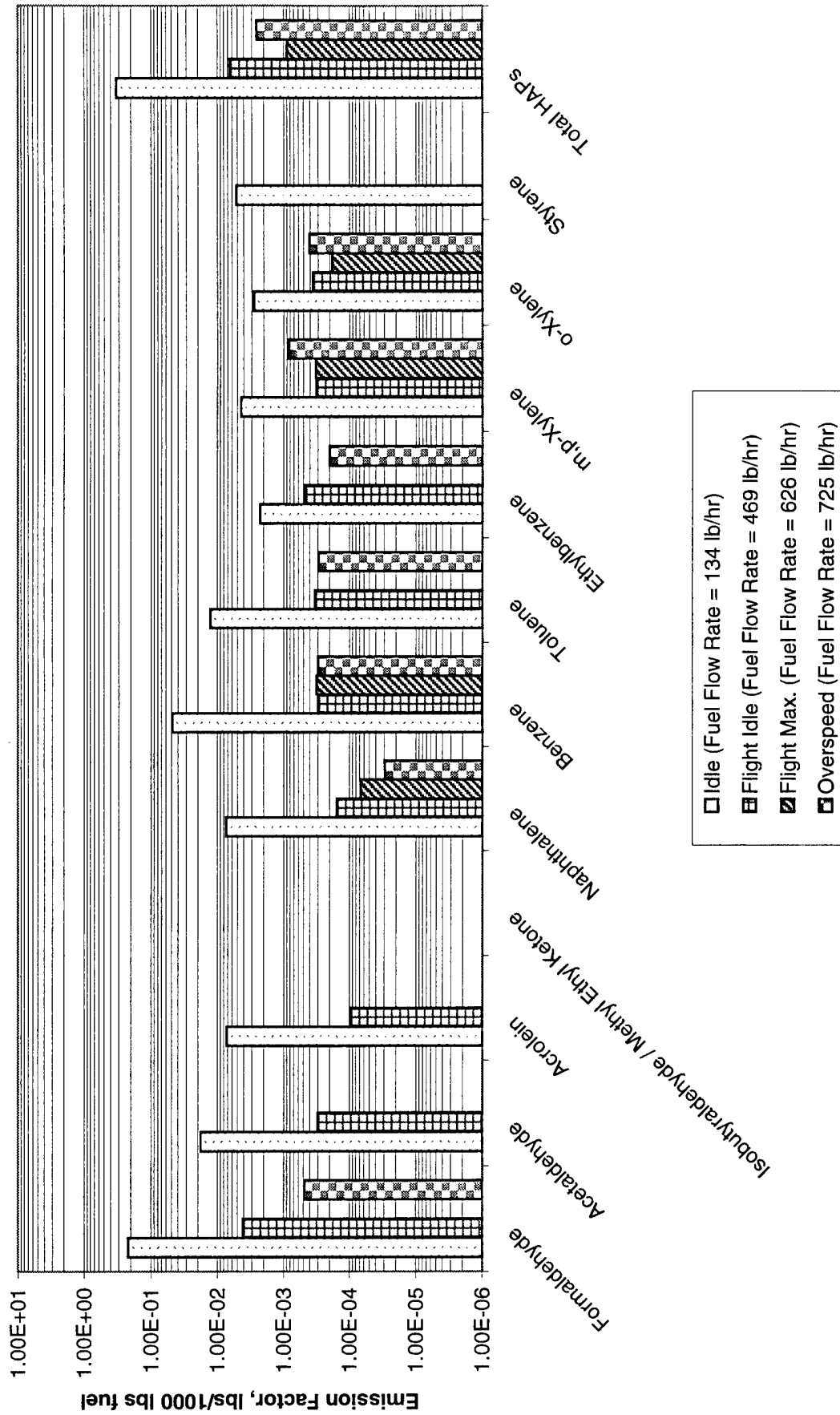
Note: A blank represents a compound that was not detected.

\* - Emission factors provided in pounds per thousand pounds of fuel were calculated using the lbs/hr rate and the fuel flow rate.

Results reported as 0.00 indicate a detected ambient pollutant concentration greater than the detected pollutant concentration in the exhaust stream.

NA - Sample Result Not Available

**Figure 8**  
**Hazardous Air Pollutant Emissions Summary-T700-GE-700**



**Table 12  
 Hazardous Air Pollutant Emissions Summary  
 TF33-P-102 (C/EC/RC-135E)**

|  | Engine Operating Mode |                            |                 |                            |                 |                            |
|--|-----------------------|----------------------------|-----------------|----------------------------|-----------------|----------------------------|
|  | Idle                  | Approach                   | Intermediate    | Military                   |                 |                            |
| Exhaust Flow Rate, dscfm               | 381,184               | 1,137,616                  | 1,198,803       | 1,447,905                  |                 |                            |
| Fuel Flow Rate, lbs/hr                 | 1,114                 | 4,737                      | 5,782           | 7,561                      |                 |                            |
| <b>Compound</b>                        | <b>lbs/hr</b>         | <b>lbs/1,000 lbs fuel*</b> | <b>lbs/hr</b>   | <b>lbs/1,000 lbs fuel*</b> | <b>lbs/hr</b>   | <b>lbs/1,000 lbs fuel*</b> |
| Formaldehyde                           | 50000                 | 3.15E-01                   | 1.31E-01        | 2.26E-02                   |                 |                            |
| Acetaldehyde                           | 75070                 | 1.05E+00                   | 6.66E-02        |                            |                 |                            |
| Acrolein                               | 107028                | 7.54E-03                   | 0.00E+00        |                            |                 |                            |
| Isobutyraldehyde / Methyl Ethyl Ketone | 78842/78933           |                            |                 |                            |                 |                            |
| Naphthalene                            | 91203                 | 2.39E-01                   | 5.22E-03        | 4.25E-03                   | 7.36E-04        | 9.82E-04                   |
| Benzene                                | 71432                 | 7.90E-01                   | 5.40E-02        | 2.34E-02                   | 4.05E-03        | 7.22E-03                   |
| Toluene                                | 108883                | 2.95E-01                   | 1.08E-02        | 1.53E-02                   | 2.65E-03        | 7.19E-03                   |
| Ethylbenzene                           | 100414                | 9.63E-02                   | 3.90E-03        | 3.56E-03                   | 6.16E-04        |                            |
| m,p-Xylene                             | 1330207               | 1.53E-01                   | 1.14E-02        | 6.40E-03                   | 1.11E-03        | 6.31E-03                   |
| o-Xylene                               | 95476                 | 6.79E-02                   | 0.00E+00        | 1.59E-03                   | 2.74E-04        | 2.85E-03                   |
| Styrene                                | 100425                | 1.21E-01                   | 5.61E-03        | 3.32E-03                   | 5.75E-04        | 3.77E-04                   |
| <b>Total HAPs</b>                      |                       | <b>2.82E+00</b>            | <b>4.06E-01</b> | <b>1.89E-01</b>            | <b>3.26E-02</b> | <b>2.46E-02</b>            |

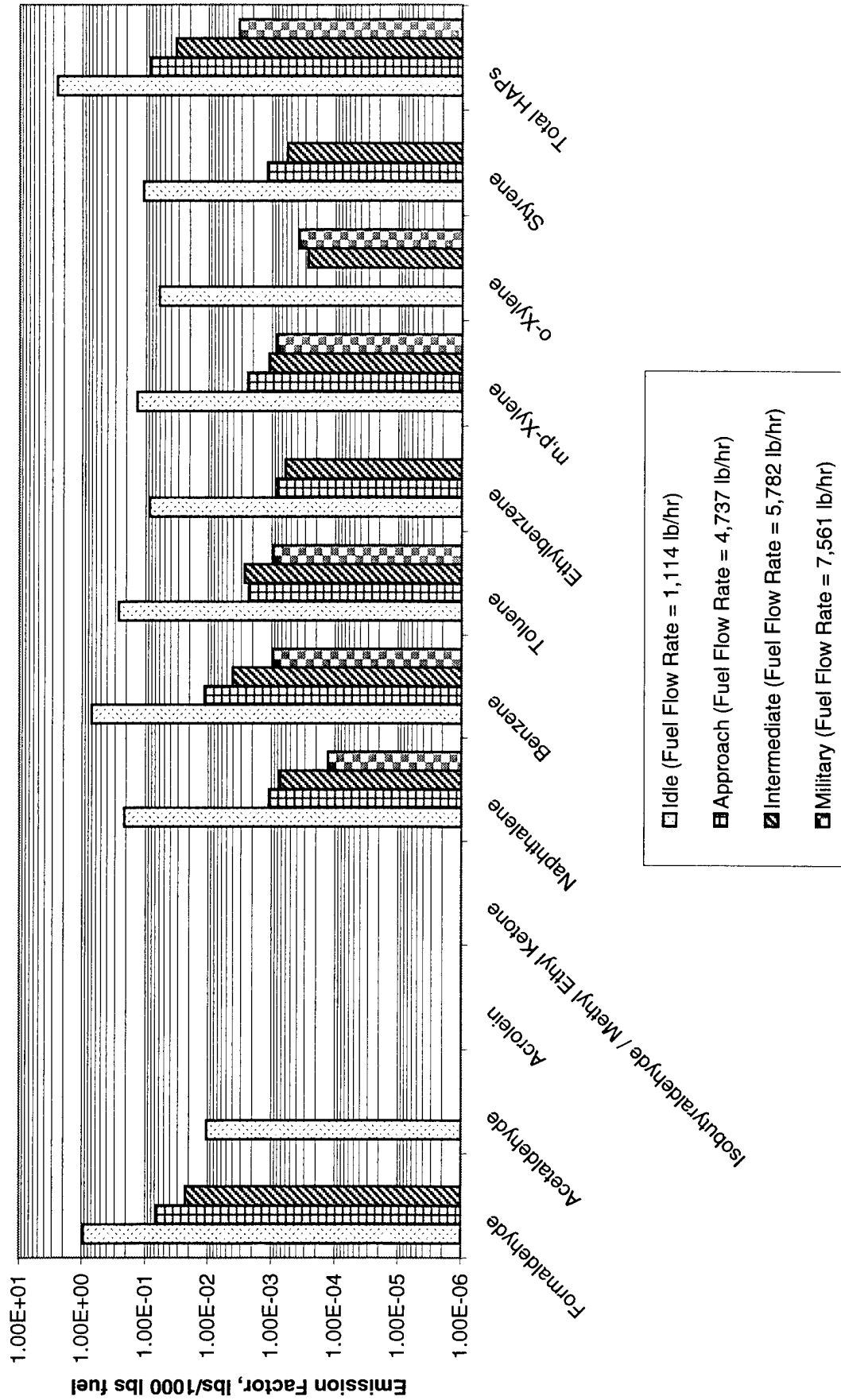
This table summarizes the hazardous air pollutants which are typical fuel combustion by-products. An expanded pollutant target list and data qualifiers are provided in Volume II.

Note: A blank represents a compound that was not detected.

\* - Emission factors provided in pounds per thousand pounds of fuel were calculated using the lbs/hr rate and the fuel flow rate.

Results reported as 0.00 indicate a detected ambient pollutant concentration greater than the detected pollutant concentration in the exhaust stream.

**Figure 9**  
**Hazardous Air Pollutant Emissions Summary - TF33-P-102 (C/EC/RC-135E)**





**Figure 10**  
**Hazardous Air Pollutant Emissions Summary - TF33-P-77A (C-141)**

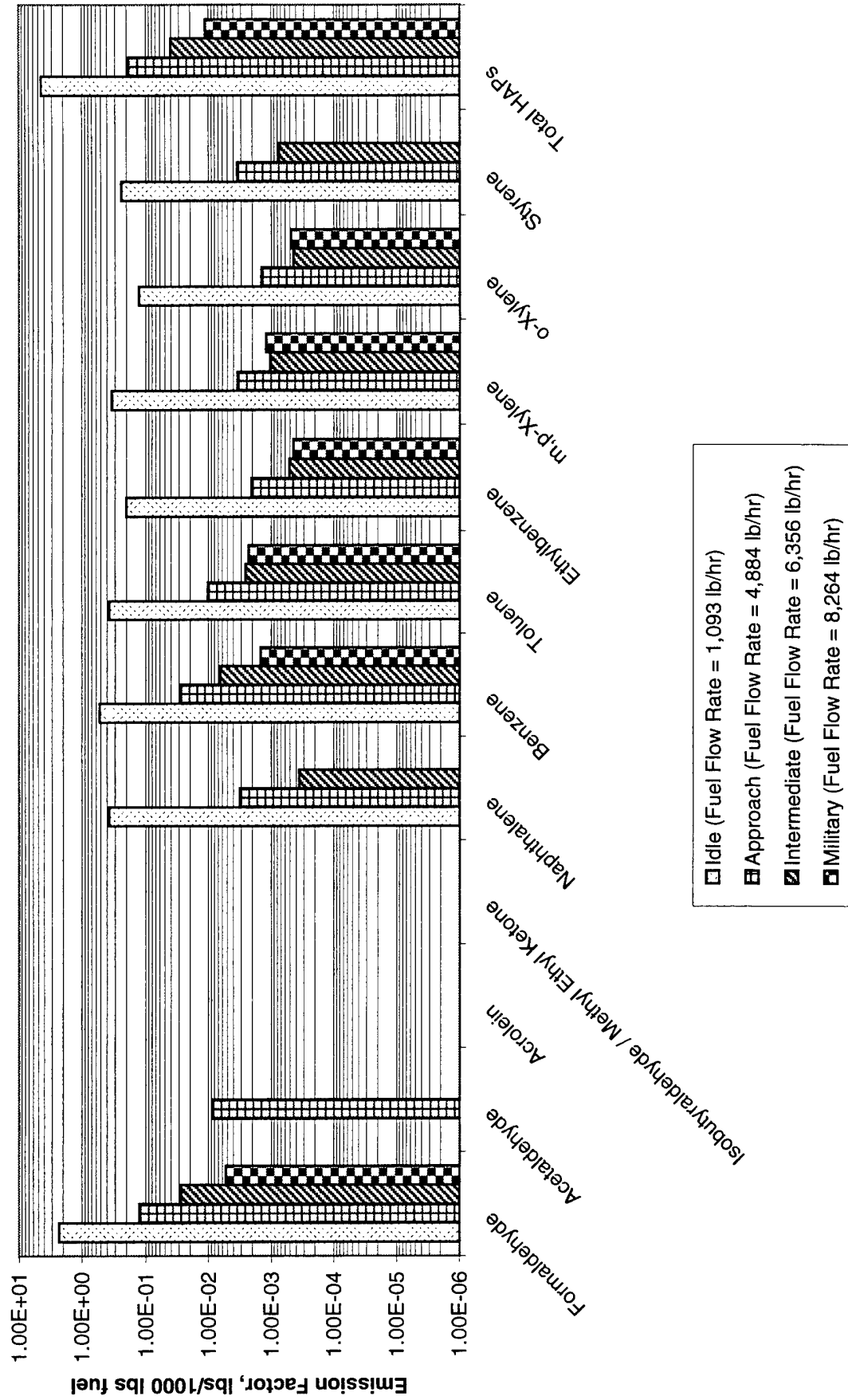


Table 14  
 Hazardous Air Pollutant Emissions Summary  
 F108-CF-100 (KC-135R)

| Compound                               | Engine Operating Mode |                     |                     |                     |                     |                     |
|--|-----------------------|---------------------|---------------------|---------------------|---------------------|---------------------|
|  | Idle                  | Approach            | Intermediate        | Military            | Approach            | Military            |
| Exhaust Flow Rate, dscfm               | 560,356               | 1,001,891           | 1,502,652           | 1,588,899           | 1,001,891           | 1,588,899           |
| Fuel Flow Rate, lbs/hr                 | 1,136                 | 2,547               | 5,650               | 6,458               | 2,547               | 6,458               |
|  | lbs/hr                | lbs/hr              | lbs/hr              | lbs/hr              | lbs/hr              | lbs/hr              |
|  | lbs/1,000 lbs fuel*   | lbs/1,000 lbs fuel* | lbs/1,000 lbs fuel* | lbs/1,000 lbs fuel* | lbs/1,000 lbs fuel* | lbs/1,000 lbs fuel* |
| Formaldehyde                           | 1.08E-01              | 3.83E-02            | 3.15E-02            | 4.53E-02            | 3.83E-02            | 4.53E-02            |
| Acetaldehyde                           | 0.00E+00              | 0.00E+00            |                     |                     |                     |                     |
| Acrolein                               | 107028                |                     |                     |                     |                     |                     |
| Isobutyraldehyde / Methyl Ethyl Ketone | 78842/78933           |                     |                     |                     |                     |                     |
| Naphthalene                            | 91203                 | 0.00E+00            |                     |                     |                     |                     |
| Benzene                                | 71432                 | 8.62E-03            | 4.69E-03            | 3.84E-03            | 8.62E-03            | 5.94E-04            |
| Toluene                                | 108883                | 1.02E-02            | 8.02E-03            | 7.17E-03            | 1.02E-02            | 1.11E-03            |
| Ethylbenzene                           | 100414                | 1.14E-03            | 2.07E-03            |                     | 1.14E-03            |                     |
| m,p-Xylene                             | 1330207               | 1.87E-03            | 4.10E-03            | 3.23E-03            | 1.87E-03            | 5.00E-04            |
| o-Xylene                               | 95476                 | 1.65E-03            | 1.32E-03            |                     | 1.65E-03            |                     |
| Styrene                                | 100425                | 1.69E-03            |                     |                     | 1.69E-03            |                     |
| <b>Total HAPs</b>                      | <b>1.48E-01</b>       | <b>7.03E-02</b>     | <b>4.78E-02</b>     | <b>5.95E-02</b>     | <b>7.03E-02</b>     | <b>9.21E-03</b>     |

This table summarizes the hazardous air pollutants which are typical fuel combustion by-products. An expanded pollutant target list and data qualifiers are provided in Volume II.

Note: A blank represents a compound that was not detected.

\* - Emission factors provided in pounds per thousand pounds of fuel were calculated using the lbs/hr rate and the fuel flow rate.

Results reported as 0.00 indicate a detected ambient pollutant concentration greater than the detected pollutant concentration in the exhaust stream.

**Figure 11**  
**Hazardous Air Pollutant Emissions Summary - F108-CF-100 (KC-135 R)**

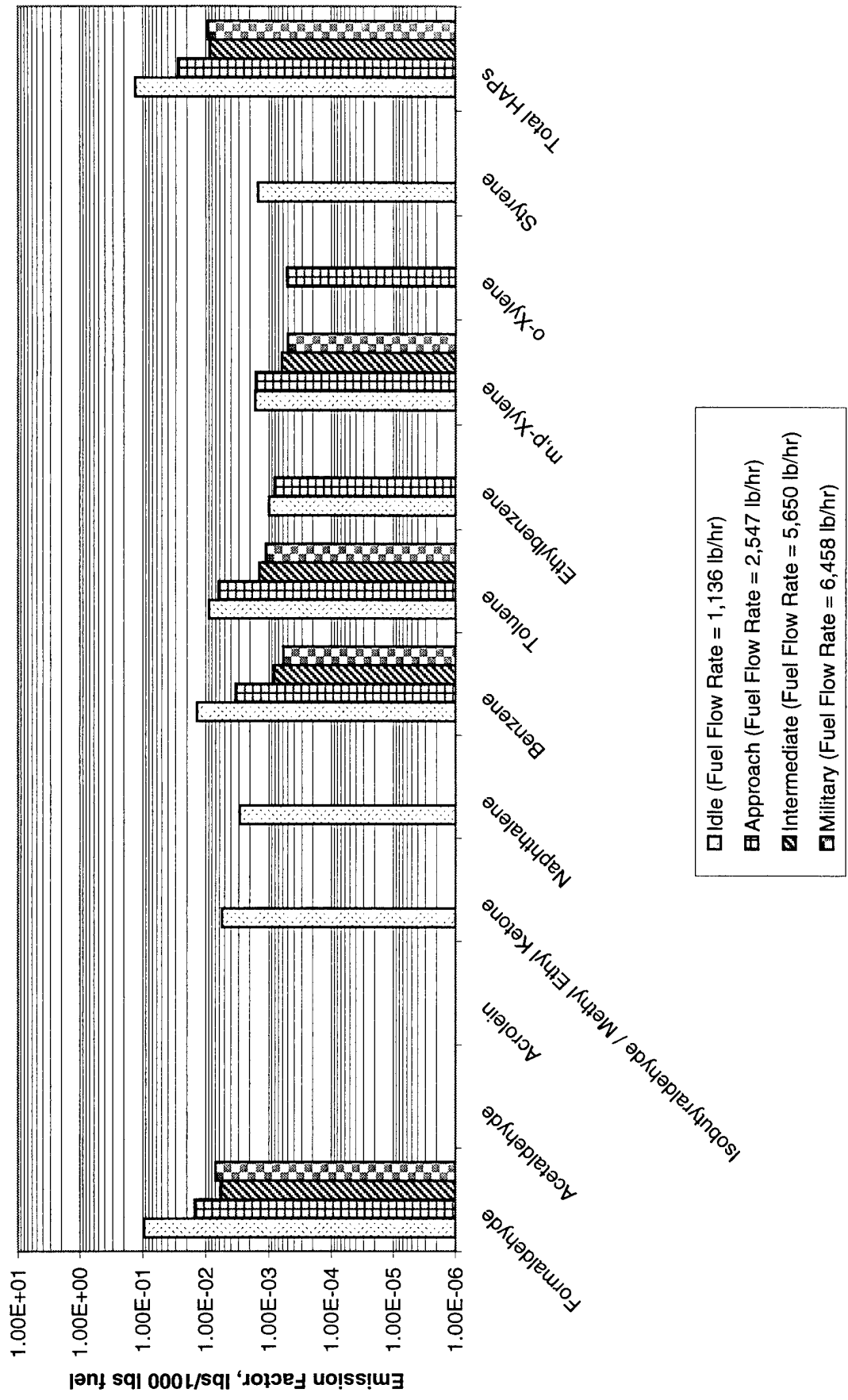


Table 15  
 Hazardous Air Pollutant Emissions Summary  
 F101-GE-102 (B-1B)

| Compound                               | CAS Number  | Engine Operating Mode |           |           |           |              |           |           |           |                      |           |
|--|-------------|-----------------------|-----------|-----------|-----------|--------------|-----------|-----------|-----------|----------------------|-----------|
|  |             | Idle                  |           | Approach  |           | Intermediate |           | Military  |           | Afterburner (Zone 1) |           |
| Exhaust Flow Rate, dscfm               |             | 390,036               |           | 1,065,678 |           | 1,280,338    |           | 1,491,164 |           | 1,687,881            |           |
| Fuel Flow Rate, lbs/hr                 |             | 1,117                 |           | 4,933     |           | 6,557        |           | 7,828     |           | 15,314               |           |
|  |             | lbs/hr                | lbs/1,000 | lbs/hr    | lbs/1,000 | lbs/hr       | lbs/1,000 | lbs/hr    | lbs/1,000 | lbs/hr               | lbs/1,000 |
|  |             | lbs/hr                | lbs fuel* | lbs/hr    | lbs fuel* | lbs/hr       | lbs fuel* | lbs/hr    | lbs fuel* | lbs/hr               | lbs fuel* |
| Formaldehyde                           | 50000       | 1.16E-01              | 1.04E-01  | 2.32E-02  | 5.12E-03  | 3.04E-02     | 4.64E-03  | 3.47E-02  | 4.44E-03  | 5.96E-01             | 3.89E-02  |
| Acetaldehyde                           | 75070       |                       |           |           |           |              |           |           |           | 2.71E-01             | 1.77E-02  |
| Acrolein                               | 107028      |                       |           |           |           |              |           |           |           | 1.26E+00             | 8.24E-02  |
| Isobutyraldehyde / Methyl Ethyl Ketone | 78842/78933 |                       |           |           |           |              |           |           |           | 2.27E-01             | 1.48E-02  |
| Naphthalene                            | 91203       | 2.00E-03              | 1.79E-03  | 0.00E+00  | 0.00E+00  | 0.00E+00     | 0.00E+00  | 0.00E+00  | 0.00E+00  | 1.94E+00             | 1.27E-01  |
| Benzene                                | 71432       | 1.32E-02              | 1.18E-02  | 3.58E-03  | 7.91E-04  | 8.67E-03     | 1.32E-03  | 4.29E-02  | 5.49E-03  | 3.49E+00             | 2.27E-01  |
| Toluene                                | 108883      | 6.20E-03              | 5.55E-03  | 6.79E-03  | 1.50E-03  | 1.11E-02     | 1.69E-03  | 1.45E-02  | 1.85E-03  | 1.94E+00             | 1.28E-01  |
| Ethylbenzene                           | 100414      |                       |           |           |           |              |           |           |           | 1.32E+00             | 8.60E-02  |
| m,p-Xylene                             | 1330207     | 1.03E-03              | 9.22E-04  | 2.67E-03  | 5.90E-04  | 4.80E-03     | 7.31E-04  | 1.92E-02  | 2.46E-03  | 2.38E+00             | 1.58E-01  |
| o-Xylene                               | 95476       |                       |           |           |           |              |           |           |           | 1.06E+00             | 6.91E-02  |
| Styrene                                | 100425      | 1.21E-03              | 1.08E-03  |           |           | 3.58E-03     | 5.45E-04  |           |           | 1.86E-01             | 1.21E-02  |
| <b>Total HAPs</b>                      |             | 1.40E-01              | 1.25E-01  | 3.62E-02  | 8.00E-03  | 5.86E-02     | 8.93E-03  | 1.11E-01  | 1.42E-02  | 1.47E+01             | 9.56E-01  |

This table summarizes the hazardous air pollutants which are typical fuel combustion by-products. An expanded pollutant target list and data qualifiers are provided in Volume II.

Note: A blank represents a compound that was not detected.

\* - Emission factors provided in pounds per thousand pounds of fuel were calculated using the lbs/hr rate and the fuel flow rate.

Results reported as 0.00 indicate a detected ambient pollutant concentration greater than the detected pollutant concentration in the exhaust stream.

**Figure 12**  
**Hazardous Air Pollutant Emissions Summary - F101-GE-102 (B-1B)**

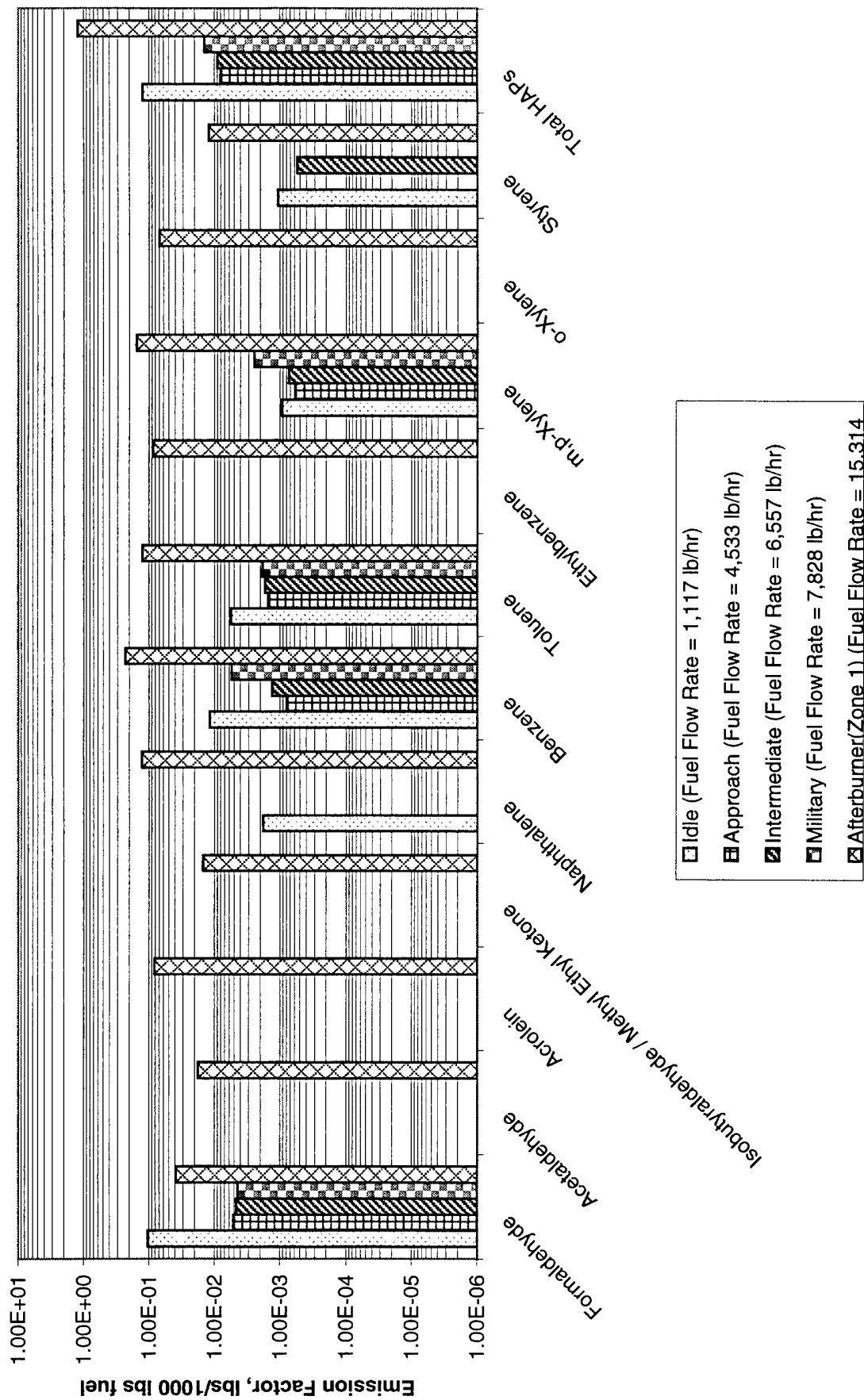


Table 16  
 Hazardous Air Pollutant Emissions Summary  
 F110-GE-100 (F-16C/D)

| Compound                               | Idle        |                     | Approach  |                     | Engine Operating Mode |                     |              |          | Afterburner (Zone 1) |                     |
|--|-------------|---------------------|-----------|---------------------|-----------------------|---------------------|--------------|----------|----------------------|---------------------|
|  | lbs/hr      | lbs/1,000 lbs fuel* | lbs/hr    | lbs/1,000 lbs fuel* | lbs/hr                | lbs/1,000 lbs fuel* | Intermediate | Military | lbs/hr               | lbs/1,000 lbs fuel* |
| Exhaust Flow Rate, dscfm               | 312.424     |                     | 1,060.895 |                     | 1,343.638             |                     | 1,462.603    |          | 1,483.825            |                     |
| Fuel Flow Rate, lbs/hr                 | 1,111       |                     | 5,080     |                     | 7,332                 |                     | 11,358       |          | 18,088               |                     |
| Formaldehyde                           | 50000       | 1.12E-01            | 5.09E-02  | 1.00E-02            | 1.42E-01              | 1.94E-02            | 1.74E-01     | 1.53E-02 | 2.76E-01             | 1.52E-02            |
| Acetaldehyde                           | 75070       | 7.38E-03            |           | 6.64E-03            | 1.21E-03              | 1.68E-04            | 1.64E-03     | 1.45E-04 | 2.24E-01             | 1.24E-02            |
| Acrolein                               | 107028      |                     |           |                     |                       |                     |              |          | 7.08E-01             | 3.90E-02            |
| Isobutyraldehyde / Methyl Ethyl Ketone | 78842/78933 |                     |           |                     |                       |                     |              |          | 1.00E-01             | 5.53E-03            |
| Naphthalene                            | 91203       | 2.68E-03            | 0.00E+00  | 0.00E+00            | 0.00E+00              | 0.00E+00            | 3.76E-03     | 3.31E-04 | 1.76E+00             | 9.72E-02            |
| Benzene                                | 71432       | 3.26E-02            | 9.00E-03  | 1.77E-03            | 1.18E-02              | 1.59E-03            | 1.89E-02     | 1.61E-03 | 3.39E+00             | 1.88E-01            |
| Toluene                                | 108883      | 1.22E-02            | 6.82E-03  | 1.34E-03            | 1.39E-02              | 1.90E-03            | 8.43E-03     | 7.44E-04 | 2.54E+00             | 1.40E-01            |
| Ethylbenzene                           | 100414      | 2.22E-03            | 2.34E-03  | 4.60E-04            | 3.60E-03              | 4.91E-04            | 2.84E-03     | 2.50E-04 | 8.10E-01             | 4.46E-02            |
| m,p-Xylene                             | 1330207     | 3.16E-03            | 4.20E-03  | 8.27E-04            | 7.13E-03              | 9.71E-04            | 3.85E-03     | 3.39E-04 | 1.10E+00             | 6.03E-02            |
| o-Xylene                               | 95478       | 1.53E-03            | 2.20E-03  | 4.33E-04            | 1.82E-03              | 2.45E-04            | 2.84E-03     | 2.50E-04 | 5.14E-01             | 2.83E-02            |
| Styrene                                | 100425      | 4.10E-03            | 2.20E-03  | 4.33E-04            | 4.51E-03              | 6.14E-04            | 3.47E-03     | 3.06E-04 | 1.03E-01             | 5.69E-03            |
| <b>Total HAPs</b>                      |             | 1.78E-01            | 7.77E-02  | 1.53E-02            | 1.86E-01              | 2.54E-02            | 2.19E-01     | 1.93E-02 | 1.15E+01             | 6.36E-01            |

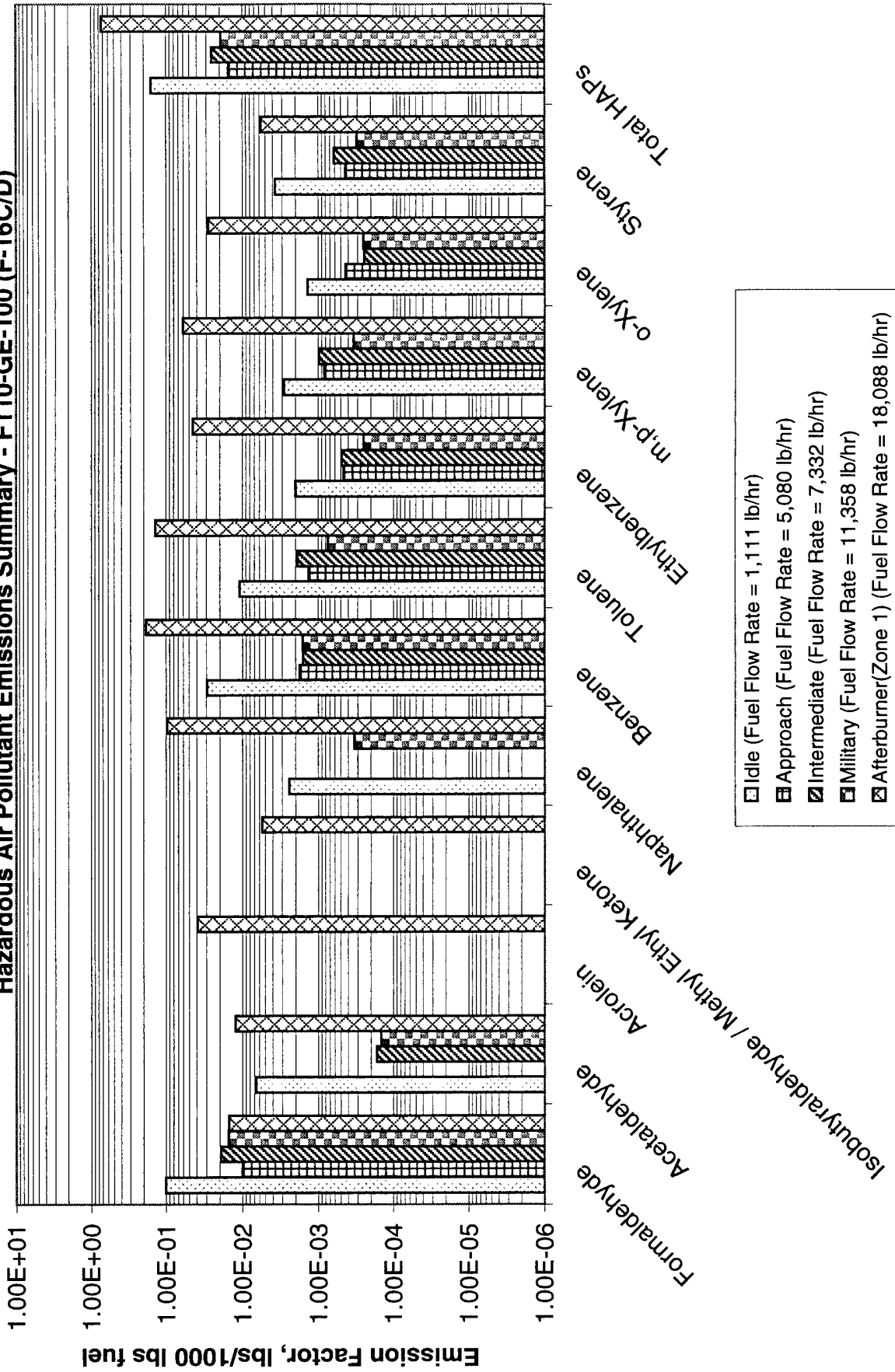
This table summarizes the hazardous air pollutants which are typical fuel combustion by-products. An expanded pollutant target list and data qualifiers are provided in Volume II.

Note: A blank represents a compound that was not detected.

\* - Emission factors provided in pounds per thousand pounds of fuel were calculated using the lbs/hr rate and the fuel flow rate.

Results reported as 0.00 indicate a detected ambient pollutant concentration greater than the detected pollutant concentration in the exhaust stream.

**Figure 13**  
**Hazardous Air Pollutant Emissions Summary - F110-GE-100 (F-16C/D)**



**Table 17**  
**Hazardous Air Pollutant Emissions Summary**  
**F117-PW-100 (C-17)**

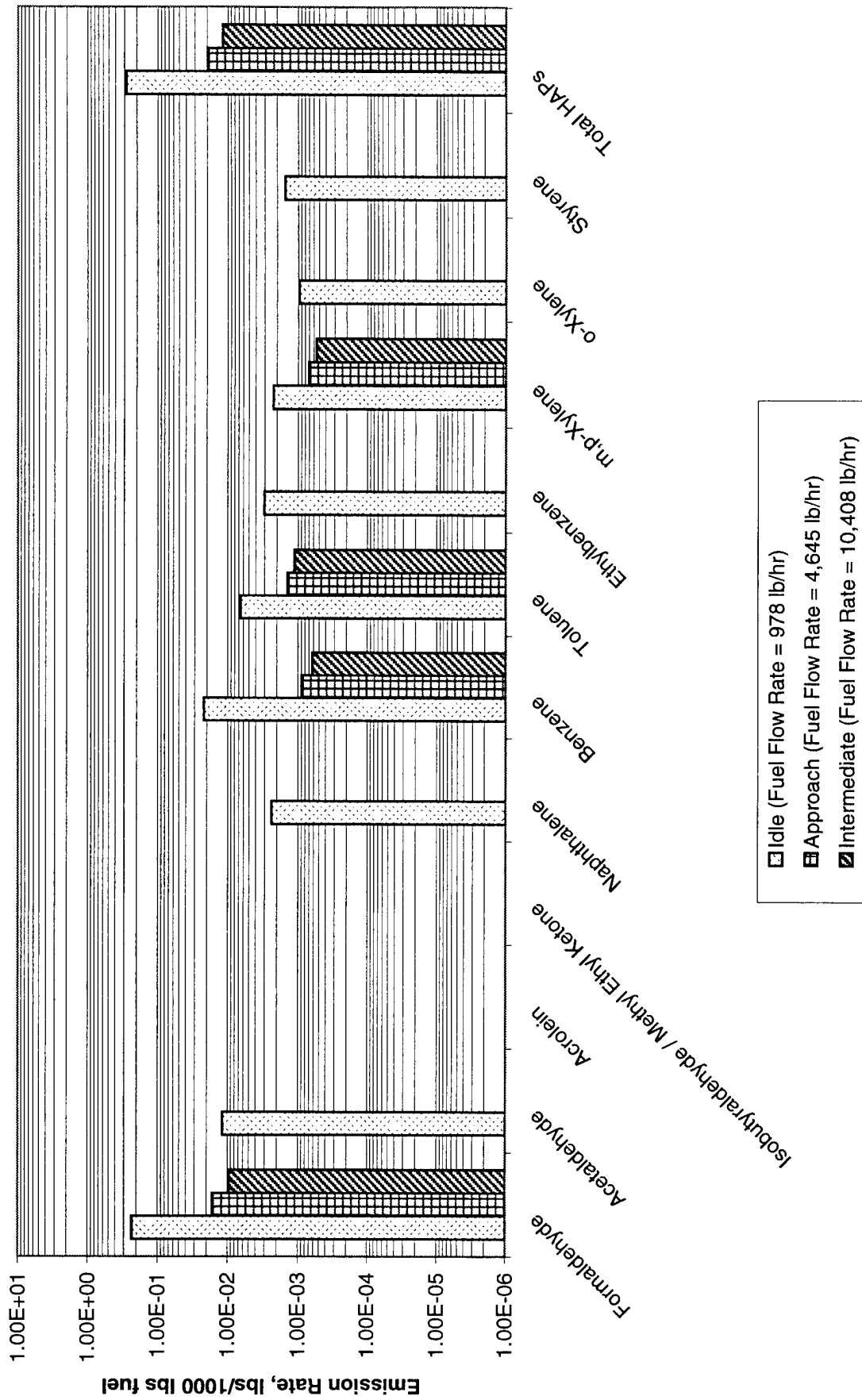
|  | Idle          |                            | Engine Operating Mode |                            |               |                            | Intermediate  |
|--|---------------|----------------------------|-----------------------|----------------------------|---------------|----------------------------|---------------|
|  | lbs/hr        | lbs fuel*                  | lbs/hr                | lbs fuel*                  | lbs/hr        | lbs fuel*                  |               |
| Exhaust Flow Rate, dscfm               | 358,477       |                            |                       |                            | 1,250,171     |                            | 1,885,330     |
| Fuel Flow Rate, lbs/hr                 | 978           |                            |                       |                            | 4,645         |                            | 10,408        |
| <b>Compound</b>                        | <b>lbs/hr</b> | <b>lbs/1,000 lbs fuel*</b> | <b>lbs/hr</b>         | <b>lbs/1,000 lbs fuel*</b> | <b>lbs/hr</b> | <b>lbs/1,000 lbs fuel*</b> | <b>lbs/hr</b> |
| Formaldehyde                           | 2.31E-01      | 2.33E-01                   | 7.68E-02              | 1.65E-02                   |               | 9.89E-02                   | 9.51E-03      |
| Acetaldehyde                           | 1.17E-02      | 1.18E-02                   |                       |                            |               |                            |               |
| Acrolein                               |               | 107028                     |                       |                            |               |                            |               |
| Isobutyraldehyde / Methyl Ethyl Ketone |               | 78842/78933                |                       |                            |               |                            |               |
| Naphthalene                            |               | 91203                      | 2.34E-03              | 2.37E-03                   |               |                            |               |
| Benzene                                |               | 71432                      | 2.20E-02              | 2.20E-02                   | 4.13E-03      | 8.89E-04                   | 6.26E-04      |
| Toluene                                |               | 108883                     | 6.54E-03              | 6.60E-03                   | 6.55E-03      | 1.41E-03                   | 1.12E-03      |
| Ethylbenzene                           |               | 100414                     | 2.99E-03              | 3.02E-03                   |               |                            |               |
| m,p-Xylene                             |               | 1330207                    | 2.24E-03              | 2.28E-03                   | 3.28E-03      | 7.04E-04                   | 5.69E-03      |
| o-Xylene                               |               | 95476                      | 9.57E-04              | 9.66E-04                   |               |                            |               |
| Styrene                                |               | 100425                     | 1.52E-03              | 1.53E-03                   |               |                            |               |
| <b>Total HAPs</b>                      |               |                            | 2.81E-01              | 2.84E-01                   | 9.08E-02      | 1.95E-02                   | 1.23E-01      |

This table summarizes the hazardous air pollutants which are typical fuel combustion by-products. An expanded pollutant target list and data qualifiers are provided in Volume II.

Note: A blank represents a compound that was not detected.

\* - Emission factors provided in pounds per thousand pounds of fuel were calculated using the lbs/hr rate and the fuel flow rate.

**Figure 14**  
**Hazardous Air Pollutant Emissions Summary - F117-PW-100 (C-17)**



**Table 18**  
**Hazardous Air Pollutant Emissions Summary**  
**F118-GE-100 (B-2)**

| Exhaust Flow Rate, dscfm               | Fuel Flow Rate, lbs/hr | Compound    | CAS Number | Engine Operating Mode  |                        |                        |                        | Military               |
|--|------------------------|-------------|------------|------------------------|------------------------|------------------------|------------------------|------------------------|
|  |                        |             |            | Idle                   | Approach               | Intermediate           | Approach               |                        |
|  | 304,256                |             |            |                        | 718,198                | 858,447                |                        | 1,057,742              |
|  | 1,097                  |             |            |                        | 3,773                  | 6,350                  |                        | 10,887                 |
|  |                        |             |            | lbs/1,000<br>lbs fuel* | lbs/1,000<br>lbs fuel* | lbs/1,000<br>lbs fuel* | lbs/1,000<br>lbs fuel* | lbs/1,000<br>lbs fuel* |
| Formaldehyde                           | 1.97E-01               | 50000       |            | 1.80E-01               | 4.60E-02               | 7.43E-02               | 1.17E-02               | 7.13E-02               |
| Acetaldehyde                           | 8.62E-03               | 75070       |            | 7.85E-03               |                        |                        |                        | 6.55E-03               |
| Acrolein                               |                        | 107028      |            |                        |                        |                        |                        |                        |
| Isobutyraldehyde / Methyl Ethyl Ketone |                        | 78842/78933 |            |                        |                        |                        |                        |                        |
| Naphthalene                            | 0.00E+00               | 91203       |            | 0.00E+00               |                        |                        |                        |                        |
| Benzene                                | 2.96E-02               | 71432       |            | 2.70E-02               | 3.24E-03               | 2.35E-03               | 3.71E-04               | 3.68E-03               |
| Toluene                                | 1.08E-02               | 108883      |            | 9.87E-03               | 5.08E-03               | 1.89E-03               | 2.97E-04               | 4.19E-03               |
| Ethylbenzene                           | 1.38E-03               | 100414      |            | 1.23E-03               | 1.90E-03               | 5.03E-04               |                        |                        |
| m,p-Xylene                             | 4.20E-03               | 1330207     |            | 3.83E-03               | 5.53E-03               | 2.11E-03               | 3.32E-04               | 2.60E-03               |
| o-Xylene                               | 1.57E-03               | 95476       |            | 1.43E-03               | 2.38E-03               |                        |                        | 2.38E-04               |
| Styrene                                | 2.47E-03               | 100425      |            | 2.26E-03               |                        |                        |                        |                        |
| <b>Total HAPs</b>                      | 2.56E-01               |             |            | 2.33E-01               | 6.41E-02               | 8.07E-02               | 1.27E-02               | 8.18E-02               |

This table summarizes the hazardous air pollutants which are typical fuel combustion by-products. An expanded pollutant target list and data qualifiers are provided in Volume II.

Note: A blank represents a compound that was not detected.

\* - Emission factors provided in pounds per thousand pounds of fuel were calculated using the lbs/hr rate and the fuel flow rate.

Results reported as 0.00 indicate a detected ambient pollutant concentration greater than the detected pollutant concentration in the exhaust stream.

**Figure 15**  
**Hazardous Air Pollutant Emission Summary - F118-GE-100 (B-2)**

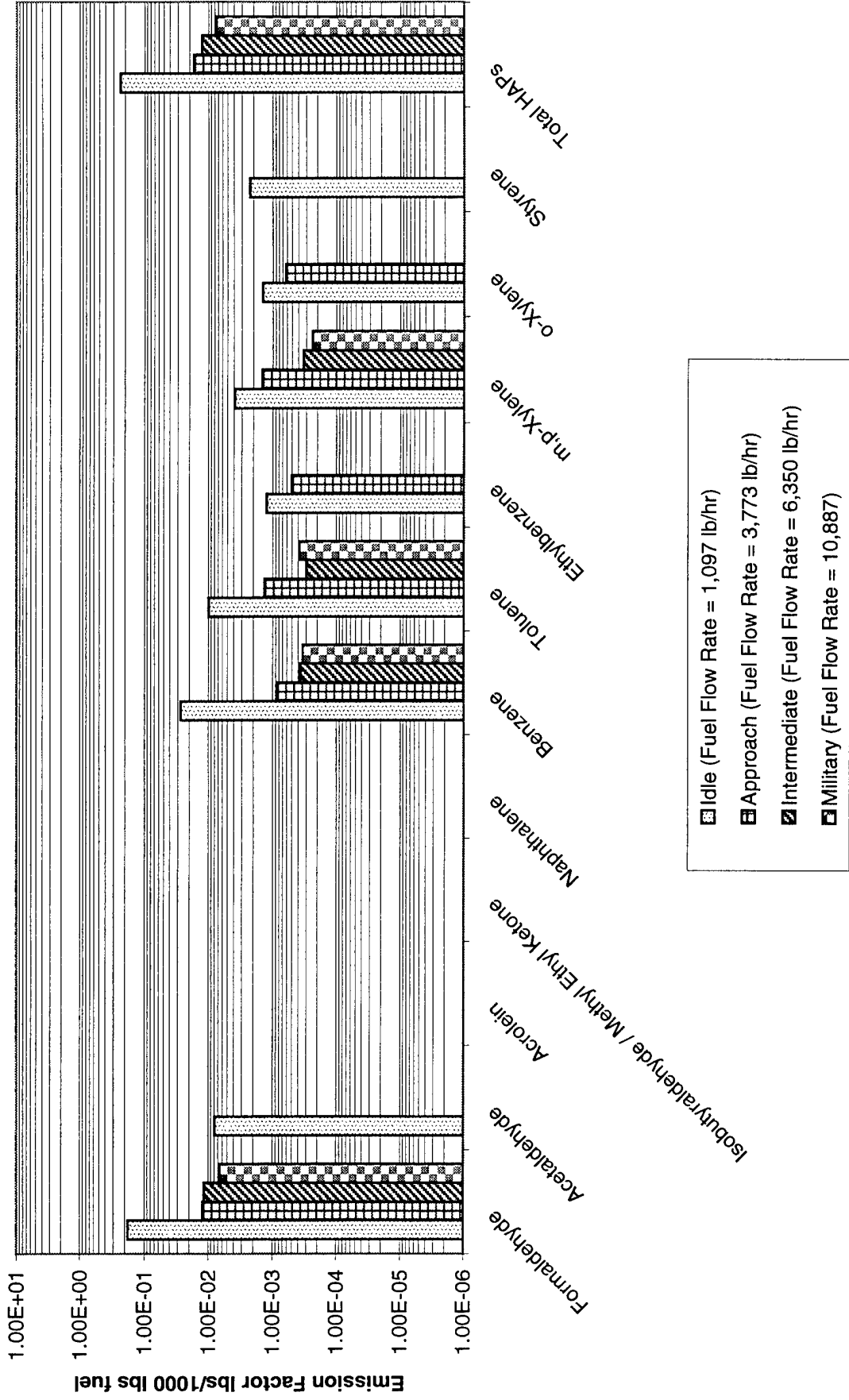


Table 19  
 Hazardous Air Pollutant Emissions Summary  
 F404-GE-F1D2/400 (F-117A & F/A-18C/D)

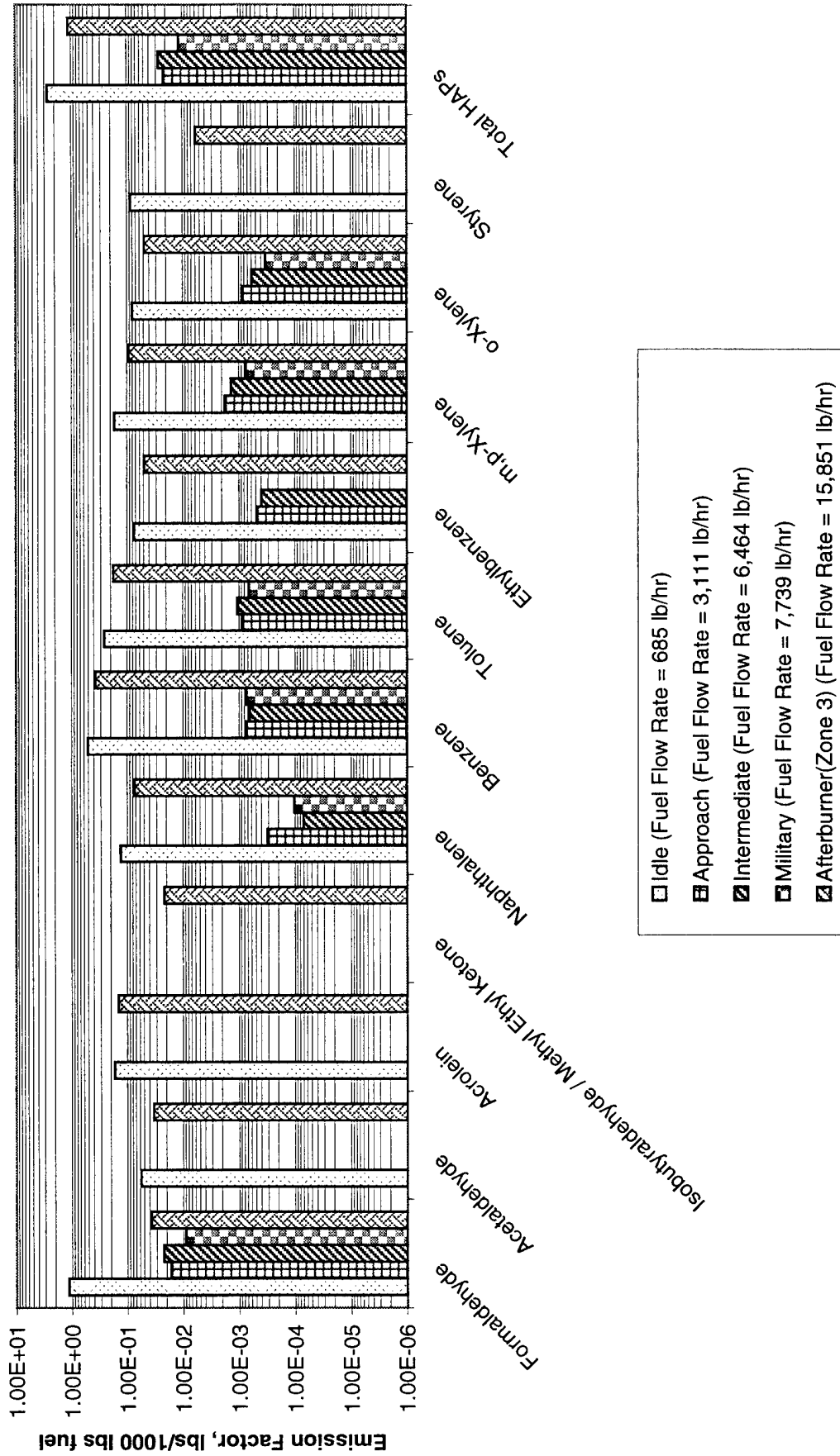
| Compound                               | CAS Number  | Idle                      |                        | Approach |           | Engine Operating Mode Intermediate |           | Military |           | Afterburner (Zone 3) |           |
|--|-------------|---------------------------|------------------------|----------|-----------|------------------------------------|-----------|----------|-----------|----------------------|-----------|
|  |             | Exhaust Flow Rate, lbs/hr | Fuel Flow Rate, lbs/hr | lbs/hr   | lbs fuel* | lbs/hr                             | lbs fuel* | lbs/hr   | lbs fuel* | lbs/hr               | lbs fuel* |
| Formaldehyde                           | 50000       | 7.82E-01                  | 1.14E+00               | 5.20E-02 | 1.67E-02  | 1.46E-01                           | 2.26E-02  | 6.98E-02 | 9.02E-03  | 5.93E-01             | 3.74E-02  |
| Acetaldehyde                           | 75070       | 3.90E-02                  | 5.71E-02               |          |           |                                    |           |          |           | 5.36E-01             | 3.38E-02  |
| Acrolein                               | 107028      | 1.17E-01                  | 1.71E-01               |          |           |                                    |           |          |           | 2.29E+00             | 1.45E-01  |
| Isobutyraldehyde / Methyl Ethyl Ketone | 78842/78933 |                           |                        |          |           |                                    |           |          |           | 3.44E-01             | 2.17E-02  |
| Naphthalene                            | 91203       | 8.96E-02                  | 1.31E-01               | 9.65E-04 | 3.10E-04  | 4.55E-04                           | 7.03E-05  | 7.99E-04 | 1.03E-04  | 1.16E+00             | 7.32E-02  |
| Benzene                                | 71432       | 3.52E-01                  | 5.15E-01               | 2.35E-03 | 7.56E-04  | 4.17E-03                           | 6.43E-04  | 5.70E-03 | 7.37E-04  | 5.86E+00             | 3.69E-01  |
| Toluene                                | 108883      | 1.78E-01                  | 2.60E-01               | 2.72E-03 | 8.73E-04  | 6.91E-03                           | 1.06E-03  | 5.13E-03 | 6.62E-04  | 2.83E+00             | 1.78E-01  |
| Ethylbenzene                           | 100414      | 5.19E-02                  | 7.51E-02               | 1.51E-03 | 4.84E-04  | 2.58E-03                           | 3.99E-04  |          |           | 7.70E-01             | 4.85E-02  |
| m,p-Xylene                             | 1330207     | 1.15E-01                  | 1.68E-01               | 5.48E-03 | 1.76E-03  | 8.91E-03                           | 1.37E-03  | 5.76E-03 | 7.45E-04  | 1.47E+00             | 9.30E-02  |
| o-Xylene                               | 95476       | 5.59E-02                  | 8.10E-02               | 2.72E-03 | 8.75E-04  | 3.81E-03                           | 5.88E-04  | 2.59E-03 | 3.35E-04  | 7.71E-01             | 4.86E-02  |
| Styrene                                | 100425      | 5.93E-02                  | 8.69E-02               |          |           |                                    |           |          |           | 9.28E-02             | 5.85E-03  |
| <b>Total HAPs</b>                      |             | 1.84E+00                  | 2.69E+00               | 6.77E-02 | 2.18E-02  | 1.73E-01                           | 2.67E-02  | 8.98E-02 | 1.16E-02  | 1.67E+01             | 1.05E+00  |

This table summarizes the hazardous air pollutants which are typical fuel combustion by-products. An expanded pollutant target list and data qualifiers are provided in Volume II.

Note: A blank represents a compound that was not detected.

\* - Emission factors provided in pounds per thousand pounds of fuel were calculated using the lbs/hr rate and the fuel flow rate.

**Figure 16**  
**Hazardous Air Pollutant Emissions Summary - F404-GEF1D2/400 (F-117A & F/A-18C/D)**



**Table 20**  
**Hazardous Air Pollutant Emissions Summary**  
**T64-GE-100 (MH53J)**

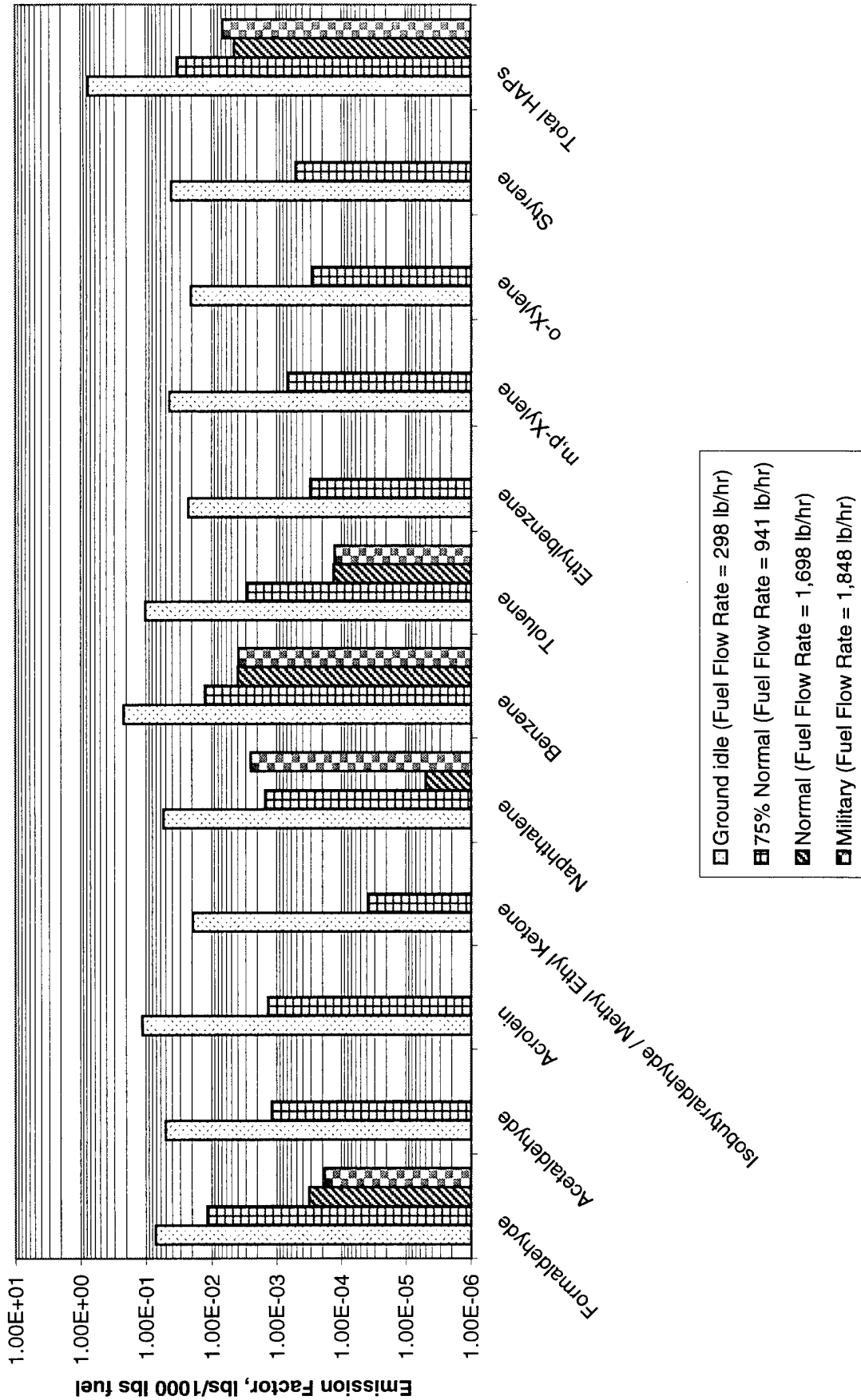
| Exhaust Flow Rate, dscfm               | Ground Idle            |               | Engine Operating Mode      |                     |                            |               | Military                   |
|--|------------------------|---------------|----------------------------|---------------------|----------------------------|---------------|----------------------------|
|  | Fuel Flow Rate, lbs/hr | CAS Number    | lbs/hr                     | lbs/1,000 lbs fuel* | 75% Normal                 | Normal        |                            |
|  | 10,077                 |               |                            |                     | 24,855                     | 29,066        | 30,284                     |
|  | 298                    |               |                            | 941                 |                            | 1,698         | 1,848                      |
| <b>Compound</b>                        | <b>CAS Number</b>      | <b>lbs/hr</b> | <b>lbs/1,000 lbs fuel*</b> | <b>lbs/hr</b>       | <b>lbs/1,000 lbs fuel*</b> | <b>lbs/hr</b> | <b>lbs/1,000 lbs fuel*</b> |
| Formaldehyde                           | 50000                  | 2.13E-02      | 7.16E-02                   | 1.10E-02            | 1.17E-02                   | 5.40E-04      | 3.39E-04                   |
| Acetaldehyde                           | 75070                  | 1.51E-02      | 5.05E-02                   | 1.13E-03            | 1.20E-03                   |               |                            |
| Acrolein                               | 107028                 | 3.39E-02      | 1.14E-01                   | 1.29E-03            | 1.37E-03                   |               |                            |
| Isobutyraldehyde / Methyl Ethyl Ketone | 78842/78933            | 5.78E-03      | 1.94E-02                   | 3.60E-05            | 3.82E-05                   |               |                            |
| Naphthalene                            | 91203                  | 1.62E-02      | 5.44E-02                   | 1.43E-03            | 1.52E-03                   | 8.42E-06      | 4.62E-03                   |
| Benzene                                | 71432                  | 6.43E-02      | 2.16E-01                   | 1.19E-02            | 1.27E-02                   | 6.79E-03      | 7.16E-03                   |
| Toluene                                | 108883                 | 3.04E-02      | 1.02E-01                   | 2.71E-03            | 2.88E-03                   | 2.26E-04      | 2.36E-04                   |
| Ethylbenzene                           | 100414                 | 6.68E-03      | 2.25E-02                   | 2.89E-04            | 3.07E-04                   |               |                            |
| m,p-Xylene                             | 1330207                | 1.31E-02      | 4.39E-02                   | 6.43E-04            | 6.83E-04                   |               |                            |
| o-Xylene                               | 95476                  | 6.16E-03      | 2.07E-02                   | 2.68E-04            | 2.85E-04                   |               |                            |
| Styrene                                | 100425                 | 1.22E-02      | 4.11E-02                   | 4.81E-04            | 5.11E-04                   |               |                            |
| <b>Total HAPs</b>                      |                        | 2.25E-01      | 7.56E-01                   | 3.12E-02            | 3.32E-02                   | 7.56E-03      | 4.44E-03                   |
|  |                        |               |                            |                     |                            |               | 1.24E-02                   |
|  |                        |               |                            |                     |                            |               | 6.69E-03                   |

This table summarizes the hazardous air pollutants which are typical fuel combustion by-products. An expanded pollutant target list and data qualifiers are provided in Volume II.

Note: A blank represents a compound that was not detected.

\* - Emission factors provided in pounds per thousand pounds of fuel were calculated using the lbs/hr rate and the fuel flow rate.

**Figure 17**  
**Hazardous Air Pollutant Emissions Summary - T64-GE-100 (MH53J)**



**Table 21**  
**Hazardous Air Pollutant Emissions Summary**  
**TF34-GE-100A (A-10A/B)**

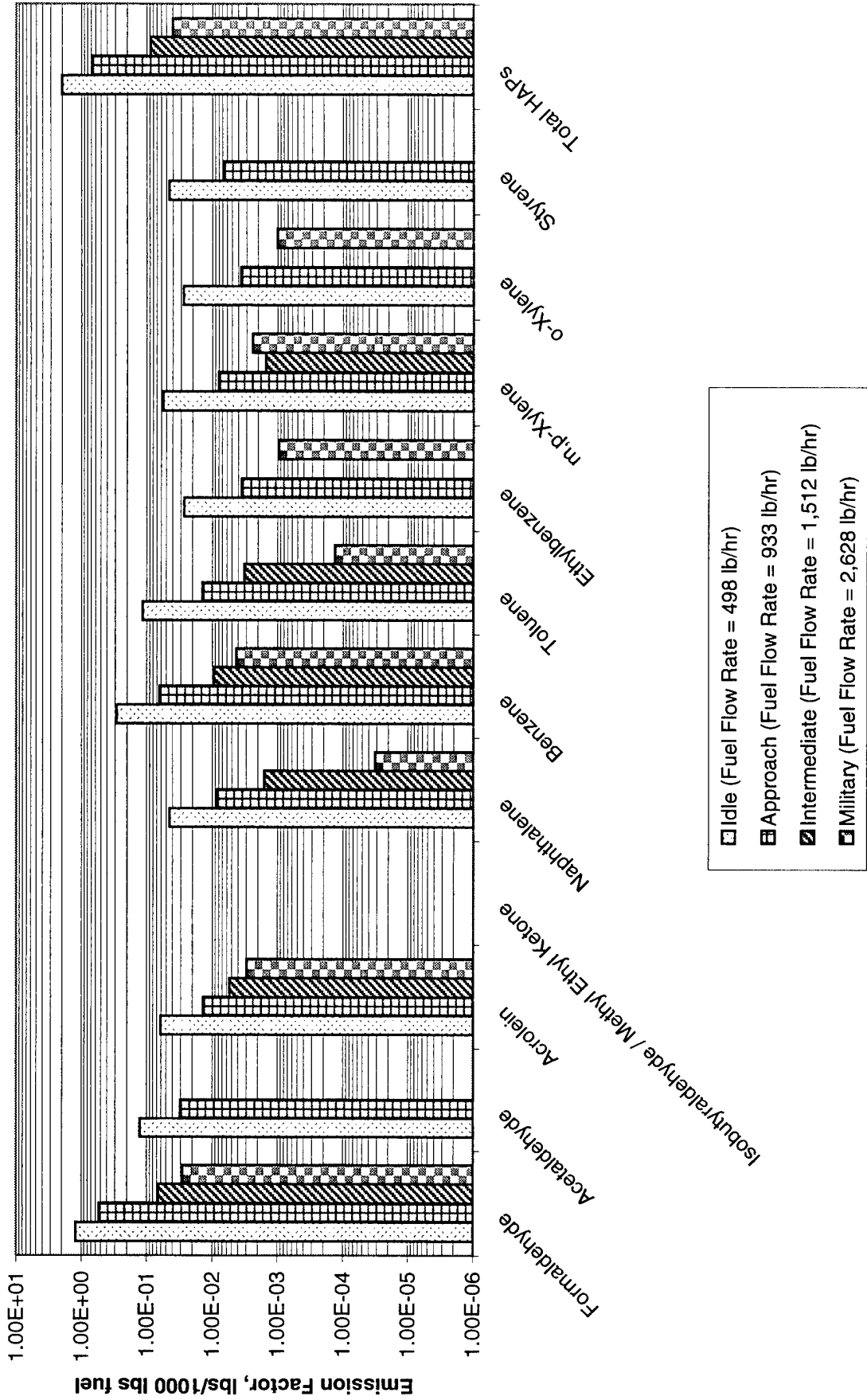
|  | Engine Operating Mode |                            |               |                            |               |                            |
|--|-----------------------|----------------------------|---------------|----------------------------|---------------|----------------------------|
|  | Idle                  | Approach                   |               | Intermediate               |               | Military                   |
| Exhaust Flow Rate, dscfm               | 225,007               | 671,179                    | 888,311       | 1,165,805                  |               |                            |
| Fuel Flow Rate, lbs/hr                 | 498                   | 933                        | 1,512         | 2,628                      |               |                            |
| <b>Compound</b>                        | <b>lbs/hr</b>         | <b>lbs/1,000 lbs fuel*</b> | <b>lbs/hr</b> | <b>lbs/1,000 lbs fuel*</b> | <b>lbs/hr</b> | <b>lbs/1,000 lbs fuel*</b> |
| Formaldehyde                           | 6.09E-01              | 1.22E+00                   | 4.95E-01      | 5.31E-01                   | 1.00E-01      | 7.42E-02                   |
| Acetaldehyde                           | 6.34E-02              | 1.27E-01                   | 2.87E-02      | 3.07E-02                   |               | 2.82E-02                   |
| Acrolein                               | 3.04E-02              | 6.11E-02                   | 1.27E-02      | 1.36E-02                   | 8.19E-03      | 7.77E-03                   |
| Isobutyraldehyde / Methyl Ethyl Ketone | 78842/78933           |                            |               |                            |               |                            |
| Naphthalene                            | 91203                 | 4.47E-02                   | 7.94E-03      | 8.51E-03                   | 2.41E-03      | 8.42E-05                   |
| Benzene                                | 71432                 | 2.86E-01                   | 5.94E-02      | 6.37E-02                   | 1.44E-02      | 1.12E-02                   |
| Toluene                                | 108883                | 1.15E-01                   | 1.30E-02      | 1.40E-02                   | 4.85E-03      | 3.52E-04                   |
| Ethylbenzene                           | 100414                | 2.68E-02                   | 3.28E-03      | 3.51E-03                   |               | 2.51E-03                   |
| m,p-Xylene                             | 1330207               | 2.74E-02                   | 7.42E-03      | 7.95E-03                   | 2.30E-03      | 6.33E-03                   |
| o-Xylene                               | 95476                 | 1.38E-02                   | 3.40E-03      | 3.65E-03                   |               | 2.86E-03                   |
| Styrene                                | 100425                | 2.20E-02                   | 6.27E-03      | 6.72E-03                   |               | 1.01E-03                   |
| <b>Total HAPs</b>                      | 9.97E-01              | 2.01E+00                   | 6.37E-01      | 6.83E-01                   | 1.32E-01      | 1.05E-01                   |
|  |                       |                            |               | 8.75E-02                   |               | 4.00E-02                   |

This table summarizes the hazardous air pollutants which are typical fuel combustion by-products. An expanded pollutant target list and data qualifiers are provided in Volume II.

Note: A blank represents a compound that was not detected.

\* - Emission factors provided in pounds per thousand pounds of fuel were calculated using the lbs/hr rate and the fuel flow rate.

**Figure 18**  
**Hazardous Air Pollutant Emissions Summary - TF34-GE-100A (A-10A/B)**



**Table 22. Engine Operation Summary**

| Engine Type        | Operation Mode | Fuel flow,<br>lbs/hr | Torque,<br>Inch-Pounds | Shaft<br>Horsepower | % Maximum<br>Horsepower | Average<br>Thrust, lbs | % Maximum<br>Thrust |
|--------------------|----------------|----------------------|------------------------|---------------------|-------------------------|------------------------|---------------------|
| <b>T56-A-7</b>     | Idle           | 723.6                | 1,011                  | 217                 | 4.7                     | ---                    | ---                 |
|                    | Approach       | 880.2                | 3,231                  | 688                 | 15.0                    | ---                    | ---                 |
|                    | Intermediate   | 1,741.9              | 12,802                 | 2,808               | 61.2                    | ---                    | ---                 |
|                    | Military       | 2,261.7              | 18,754                 | 4,115               | 89.6                    | ---                    | ---                 |
| <b>TF39-GE-1C</b>  | Idle           | 1,448.3              | ---                    | ---                 | ---                     | 2,955                  | 7                   |
|                    | Approach       | 10,477.4             | ---                    | ---                 | ---                     | 31,880                 | 76                  |
|                    | Intermediate   | 12,541.3             | ---                    | ---                 | ---                     | 36,617                 | 87                  |
|                    | Military       | 13,861.8             | ---                    | ---                 | ---                     | 39,486                 | 94                  |
| <b>GTCP85-180</b>  | Constant       | 270.3                | 100                    | 67                  | (a)                     | ---                    | ---                 |
| <b>GTCP165-1</b>   | Constant       | 272.6                | 217                    | 132                 | (a)                     | ---                    | ---                 |
| <b>T700-GE-700</b> | Ground Idle    | 134                  | 384                    | 62                  | 3.8                     | ---                    | ---                 |
|                    | Flight Idle    | 469                  | 2,700                  | 906                 | 55.9                    | ---                    | ---                 |
|                    | Flight Max     | 626                  | 4,008                  | 1,333               | 82.2                    | ---                    | ---                 |
|                    | Overspeed      | 725                  | 4,848                  | 1,620               | 99.8                    | ---                    | ---                 |
| <b>J69-T25A</b>    | Idle           | 167                  | ---                    | ---                 | ---                     | 73.22                  | 4.3                 |
|                    | Intermediate   | 872                  | ---                    | ---                 | ---                     | 643                    | 62.7                |
|                    | Military       | 1,085                | ---                    | ---                 | ---                     | 864                    | 84.3                |
| <b>J85-GE-5A</b>   | Idle           | 434                  | ---                    | ---                 | ---                     | 97                     | 3.6                 |
|                    | Intermediate   | 950                  | ---                    | ---                 | ---                     | 400                    | 15.0                |
|                    | Military       | 2,740                | ---                    | ---                 | ---                     | 2,349                  | 88.0                |
|                    | Afterburner    | 8,138                | ---                    | ---                 | ---                     | 3,310                  | 116.0               |
| <b>F108-CF-100</b> | Idle           | 1,136                | ---                    | ---                 | ---                     | 1,990                  | 9.2                 |
|                    | Approach       | 2,547                | ---                    | ---                 | ---                     | 6,591                  | 30.5                |
|                    | Intermediate   | 5,650                | ---                    | ---                 | ---                     | 15,123                 | 69.9                |
|                    | Military       | 6,458                | ---                    | ---                 | ---                     | 16,978                 | 78.5                |
| <b>TF33-P-77A</b>  | Idle           | 1,093                | ---                    | ---                 | ---                     | 814                    | 3.9                 |
|                    | Approach       | 4,884                | ---                    | ---                 | ---                     | 9,349                  | 44.5                |
|                    | Intermediate   | 6,356                | ---                    | ---                 | ---                     | 12,236                 | 58.3                |
|                    | Military       | 8,264                | ---                    | ---                 | ---                     | 15,349                 | 73.1                |
| <b>F101-GE-102</b> | Idle           | 1,117                | ---                    | ---                 | ---                     | 892                    | 5.0                 |
|                    | Approach       | 4,533                | ---                    | ---                 | ---                     | 8,143                  | 47.0                |
|                    | Intermediate   | 6,557                | ---                    | ---                 | ---                     | 11,507                 | 66.0                |
|                    | Military       | 7,828                | ---                    | ---                 | ---                     | 13,477                 | 77.0                |
|                    | Afterburner    | 15,314               | ---                    | ---                 | ---                     | 18,460                 | 106.0               |
| <b>TF33-P-102</b>  | Idle           | 1,114                | ---                    | ---                 | ---                     | 976                    | 5.4                 |
|                    | Approach       | 4,737                | ---                    | ---                 | ---                     | 8,783                  | 48.9                |
|                    | Intermediate   | 5,782                | ---                    | ---                 | ---                     | 10,676                 | 59.3                |
|                    | Military       | 7,561                | ---                    | ---                 | ---                     | 13,551                 | 75.3                |
| <b>F110-GE-100</b> | Idle           | 1,111                | ---                    | ---                 | ---                     | 592                    | 3                   |
|                    | Approach       | 5,080                | ---                    | ---                 | ---                     | 7,645                  | 44                  |
|                    | Intermediate   | 7,332                | ---                    | ---                 | ---                     | 11,595                 | 66                  |
|                    | Military       | 11,358               | ---                    | ---                 | ---                     | 17,460                 | 100                 |
|                    | Afterburner    | 18,088               | ---                    | ---                 | ---                     | 19,780                 | 113                 |
| <b>F117-PW-100</b> | Idle           | 978                  | ---                    | ---                 | ---                     | 1,478                  | 4                   |
|                    | Approach       | 4,645                | ---                    | ---                 | ---                     | 13,088                 | 31                  |
|                    | Intermediate   | 10,408               | ---                    | ---                 | ---                     | 28,526                 | 68                  |
| <b>F118-GE-100</b> | Idle           | 1,097                | ---                    | ---                 | ---                     | NA                     | NA                  |
|                    | Approach       | 3,773                | ---                    | ---                 | ---                     | NA                     | NA                  |
|                    | Intermediate   | 6,350                | ---                    | ---                 | ---                     | NA                     | NA                  |
|                    | Military       | 10,887               | ---                    | ---                 | ---                     | NA                     | NA                  |

(cont)

**Table 22. Engine Operation Summary (con't)**

| Engine Type             | Operation Mode | Fuel flow,<br>lbs/hr | Torque,<br>Inch-Pounds | Shaft<br>Horsepower | % Maximum<br>Horsepower | Average<br>Thrust, lbs | % Maximum<br>Thrust |
|-------------------------|----------------|----------------------|------------------------|---------------------|-------------------------|------------------------|---------------------|
| <b>F404-GE-F1D2/400</b> | Idle           | 685                  | ---                    | ---                 | ---                     | 632                    | 6                   |
|                         | Approach       | 3,111                | ---                    | ---                 | ---                     | 4,057                  | 38                  |
|                         | Intermediate   | 6,464                | ---                    | ---                 | ---                     | 8,305                  | 79                  |
|                         | Military       | 7,739                | ---                    | ---                 | ---                     | 9,608                  | 91                  |
|                         | Afterburner    | 15,851               | ---                    | ---                 | ---                     | 12,034                 | 114                 |
| <b>F110-GE-129</b>      | Idle           | 961                  | ---                    | ---                 | ---                     | 809                    | 4                   |
|                         | Approach       | 4,832                | ---                    | ---                 | ---                     | 8,034                  | 45                  |
|                         | Intermediate   | 6,939                | ---                    | ---                 | ---                     | 11,431                 | 65                  |
|                         | Military       | 8,611                | ---                    | ---                 | ---                     | 13,489                 | 76                  |
|                         | Afterburner    | 15,564               | ---                    | ---                 | ---                     | 17,467                 | 99                  |
| <b>F100-PW-100</b>      | Idle           | 1,067                | ---                    | ---                 | ---                     | 1,174                  | 8                   |
|                         | Approach       | 2,726                | ---                    | ---                 | ---                     | 3,963                  | 27                  |
|                         | Intermediate   | 7,549                | ---                    | ---                 | ---                     | 10,992                 | 75                  |
|                         | Military       | 9,211                | ---                    | ---                 | ---                     | 12,827                 | 87                  |
|                         | Afterburner    | 12,198               | ---                    | ---                 | ---                     | 13,909                 | 95                  |
| <b>F100-PW-229</b>      | Idle           | 1,087                | ---                    | ---                 | ---                     | 806                    | 5                   |
|                         | Approach       | 3,098                | ---                    | ---                 | ---                     | 3,768                  | 21                  |
|                         | Intermediate   | 5,838                | ---                    | ---                 | ---                     | 8,771                  | 49                  |
|                         | Military       | 11,490               | ---                    | ---                 | ---                     | 15,382                 | 86                  |
|                         | Afterburner    | 20,793               | ---                    | ---                 | ---                     | 18,218                 | 102                 |
| <b>T64-GE-100</b>       | Ground Idle    | 298                  | 1,284                  | 85                  | 2                       | ---                    | ---                 |
|                         | 75% Normal     | 941                  | 6,564                  | 1,458               | 34                      | ---                    | ---                 |
|                         | Normal         | 1,698                | 15,816                 | 3,521               | 81                      | ---                    | ---                 |
|                         | Military       | 1,848                | 17,580                 | 3,873               | 90                      | ---                    | ---                 |
| <b>TF34-GE-100A</b>     | Idle           | 498                  | ---                    | ---                 | ---                     | 665                    | 7                   |
|                         | Approach       | 933                  | ---                    | ---                 | ---                     | 2,550                  | 28                  |
|                         | Intermediate   | 1,512                | ---                    | ---                 | ---                     | 4,200                  | 46                  |
|                         | Military       | 2,628                | ---                    | ---                 | ---                     | 7,100                  | 78                  |

(a) Maximum horsepower not available for the auxilliary power units.

--- Blanks indicate a parameter which is not monitored during operation in the test cell.

NA - Thrust values were not available for this engine.