

Laboratory Tests to Design Windrow Revetment for Bank Protection

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CEMRO -ED-HF

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LABORATORY TESTS TO DESIGN

WINDROW REVETMENT

FOR

BANK PROTECTION

CONDUCTED AT

MEAD HYDRAULIC LABORATORY

MEAD, NEBRASKA

U. S. ARMY ENGINEER DISTRICT, OMAHA, NEBRASKA

U. S. ARMY ENGINEER DISTRICT, KANSAS CITY, MISSOURI

MISSOURI RIVER DIVISION, OMAHA, NEBRASKA

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LIST OF SYMBOLS

b	=	subscript, signifies function of bank material
D	=	depth adjacent to eroding bank line
d	=	a representative particle size = d_{50}
d_b	=	representative size of bank material
d_r	=	representative size of revetment material
e	=	void ratio of material
G	=	specific gravity of material
g	=	acceleration produced by gravity
h_o	=	maximum initial height of windrow
h_1	=	height of windrow remaining on bank
$\bar{h}_o$	=	average initial height of windrow
$\bar{h}$	=	average height of eroded portion of windrow
L	=	horizontal length along bank line
P_r	=	slope length of revetment
r_1	=	radius point of the eroded edge of windrow
r_2	=	radius point of the toe of the revetment
r_3	=	radius point of the top edge of the revetment, also equal to radius point of the left water's edge
S_e	=	slope of the energy gradient
S_o	=	revetment sample weight needed for a layer thickness of one d_r
S_1	=	revetment sample obtained from upper portion of revetment adjacent to water line
S_2	=	revetment sample obtained from middle of revetment
S_3	=	revetment sample obtained from lower portion of revetment adjacent to toe
S_4	=	revetment sample consisting of all stone remaining within the one foot sample width of the revetment after samples S_1 , S_2 , and S_3 had been extracted.

LIST OF SYMBOLS (Cont'd)

- S_5 = windrow sample consisting of all stone remaining within the one foot sample width above the water line.
- T = total length of time of test run
- $\bar{t}$ = average thickness of revetment, measured normal to slope
- V = average channel velocity
- v_i = point velocity a distance y above revetment toe
- $\bar{v}_y = \frac{\sum v_i y_i}{\sum y_i}$ = averaged velocity in vertical plane above revetment toe
- W = a sample weight
- $W_r = S_1 + S_2 + S_3 + S_4$ = Total weight of stone sample in one foot sample width of revetment
- W_u = total weight of stone used from windrow per foot of bank line, should equal W_r
- W_w = total weight of stone initially placed in windrow per foot of bank line
- $X_o = r_1 - r_2$ = base width of revetment
- $X_1 = r_1 - r_o$ = lateral width of eroded windrow
- X_4 = initial base width of windrow
- Y_s = scour depth
- Y_t = water depth above toe of revetment
- y_i = distance above revetment toe
- Z = cotangent of underwater bank slope
- α = settling angle of stone after it enters water
- $\Delta = X_o - X_1$ = distance stone moves riverward after being eroded from the windrow
- γ = unit weight of water
- γ' = bulk unit weight of windrow material
- γ'' = bulk unit weight of revetment material
- $\tau = (\gamma \bar{v}_y^2) / (32.6 \log_{10} 12.2 Y_t / d_r)^2$

LIST OF PHOTOGRAPHS

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1.	Typical bank line looking upstream in the uncontrolled portion of the Missouri River, about mile 1332, near Bismarck, ND, known as the Dry Point Area.
2.	A windrow revetment near Vermillion, SD, in the Vermillion River Chute Area about Missouri River Mile 771. Note natural appearance of bank. Windrow may be seen near top of 20 foot bank. The top of the revetment is visible near the water's edge. Depth to toe of revetment is about 20 feet.
3.	Windrow revetment near Fort Calhoun, Nebraska, about Missouri River Mile 639.
4.	Windrow revetment near Omaha, Nebraska, about River Mile 634. Note minimal site preparation.
5.	Same location as Photo 4. Erosion just beginning to undermine windrow.
6.	Windrow revetment near Plattsmouth, Nebraska, on the Platte River about 2 miles upstream of the confluence with the Missouri River. Note natural appearance of bank. Windrow material slowly feeding down to water's edge through bank vegetation during initial revetment formation stage.
7.	Reconstruction of sand bed model. Horizontal bar in midsection of photo fixed at left to center point of curve. Right end of bar free to slide along outside edge of basin. Person at right sliding end of bar while person in channel removing excess material from in front of template attached to bar.
8.	Reconstructed channel prior to start of run 3. Flags were used initially to locate centerline of windrow at 1 foot intervals.
9.	End of run 3 conditions looking upstream.
10.	Oblique view of upstream end of windrow revetment at end of run 3.
11.	Looking down on model test area at end of Run 9. Colored stone placed in windrow to observe movement of stone. Note that except for toe zone, stone moved down the slope with no downstream component.
12.	Guide used to sample 0.5 foot by 0.5 foot section of revetment.
13.	End of run 40 conditions looking upstream. Insufficient supply of stone in windrow. Note revetment continued to move into scour at toe zone exposing bank near water's edge. Upper bank zone eroded and revetment was overtopped.

LIST OF PHOTOGRAPHS (Cont'd)

Photo
No.

Caption

14. End of Run 27 conditions looking upstream. Normal appearance of windrow revetment.
15. End of run 41 conditions with high bank. Note irregular appearance of bank line.
16. Looking upstream during testing of segmented windrows. Note scalloped bank line.

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8	$\bar{t}/d_r$ versus $\frac{\tau}{(\gamma_s - \gamma)d_r}$

LIST OF PUBLICATIONS

MRD Hydraulic Laboratory Series Report No. 1, Operation and Function of the Mead Hydraulic Laboratory

MRD Hydraulic Laboratory Series Report No. 2, Laboratory Investigation of Underwater Sills on the Convex Bank of Pomeroy Bend

MRD Hydraulic Laboratory Series Report No. 3, Laboratory Investigation of Sioux City Boat Marina Entrance

MRD Hydraulic Laboratory Series Report No. 4, Laboratory Investigation of Manawa and Bellevue Bends

MRD Hydraulic Laboratory Series Report No. 5, Laboratory Investigation of Kansas River Bend and Kansas River Reach

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I. INTRODUCTION

1. This report presents results of model studies on a windrow revetment erosion control structure. These studies were conducted at the Missouri River Division's Mead Hydraulic Laboratory. The Mead model facility was authorized to investigate problems on the Missouri River by the Chief of Engineers in his indorsement of the Missouri River Division Engineer's letter of request dated 24 April 1964.

2. This study was reviewed and guidance provided by the Technical Engineering Branch of the Division, Messrs. A. Harrison and W. Mellema; Omaha District, Mr. H. Christian and Mr. L. Horihan; Kansas City District, Mr. W. Linder and Mr. T. Burke. The tests were conducted by Omaha District personnel, Mr. R. Singleton, Mr. E. Matson, and Mr. W. Howard.

3. Prior model studies at the Mead facility have dealt with specific problem areas on the navigation portion of the Missouri River. This model study was of a general nature, and the model parameters were varied over a wide range, the purpose being to provide general design information on the windrow revetment.

4. A windrow revetment is formed when stone, which has been placed along an eroding bank line, is undercut by the stream. The stone is then displaced down the bank where it forms a protective blanket which halts further erosion. See Plate 1. As long as a sufficient quantity of stone is available from the windrow of material, the stone will pave the bank thereby armoring the bank line against further erosion. More conventional bank line revetments are constructed by:

a. Digging a trench landward of the bank line and placing a blanket of stone on the side slope of the trench. The trench must be of sufficient depth and the blanket thickness of the stone great enough, so that when the erosion process exposes the stone to the flow the revetment does not fail by undermining or leaching.

b. Placing the stone directly on the bank. With this method some of the stone may be placed on existing underwater bank slopes, thereby using a minimum quantity of stone. However, because of the irregularity of a natural bank line (see Photo 1), it may be necessary to place greater quantities of stone in the irregular areas so as to produce a uniform alignment.

5. The windrow revetment has the following advantages over the more conventional methods.

a. Complex site preparation is not required.

b. Stone may be added to or removed from the windrow as conditions dictate.

c. Manipulation of the stone is reduced.

Prototype Applications.

6. The windrow revetment concept is not new. It has been used successfully by the Bureau of Reclamation to control bank erosion along the lower Colorado River,^{1 & 3/} and by the Omaha District Corps of Engineers on an experimental basis. See photos 2 through 6. The Bureau of Reclamation and the Omaha District have used "rule of thumb" methods to design these windrows. This model study was undertaken due to the uncertainties of "rule of thumb" methods, and a desire to have a better understanding of the parameters influencing the development of windrow revetments.

Objectives.

7. The objectives of the model tests were to determine:

- a. The mechanics of the formation of the ultimate revetment shape.
- b. A relationship for the minimum application rate or quantity of stone per foot of bank line required to form a stable revetment.
- c. The effect of different windrow cross sections on the final shape of the revetment.
- d. The effect of stream velocities on the final shape of the revetment.
- e. The effect of stone size and gradation on the formation of the revetment.
- f. The effect of bank height on revetment formation.
- g. The utility of using windrows of stone to develop segmented revetments as opposed to continuous revetments.

II. THE MODEL*

Initial Consideration.

8. Since the model study was to be of a general nature, no specific river location was modeled. The guidelines used to design this model were:

- a. The model should resemble a natural stream.
- b. That portion of the model selected for the erosion tests must erode when not protected.
- c. The geometry of the model, excluding the erosion area, should be fixed so that the flow characteristics would be consistent from run to run.
- d. Visual observation of the revetment formation process would be necessary.

1 & 3/ Signifies reference, see Bibliography

*See reference 4 for a more thorough description of the Mead model facility.

9. Initially, in order to conform with guideline "d," it was decided that the model bed material should be a fine sand. Prior to this study finely ground walnut shells had been used for bed material in all movable bed model studies at the Mead facility, but this material is easily suspended in the flow and it was felt that this would obscure the visual observations in the study. The tests in the sand bed model were extremely time consuming; taking more than a week in some cases to complete a single run. After 13 runs the study was transferred to a duplicate model using ground walnut shells as the bed material. The revetment formation process was fairly well understood by that time so the visual observations were no longer needed. More important though was the fact that several runs per week could be made in the ground walnut shell bed material. It should be noted that the materials used to form the banks of these studies were noncohesive and the results should be interpreted accordingly.

Model Layout.

10. Each of the two models mentioned above were formed in an inclosure or basin filled with the appropriate bed material. The overall dimensions of both models were similar. See Plates 2, 3, and 4 and Tables 1, 2, and 3. Two bends of equal radii were used to form an "S" shaped model configuration. See Photos 7, 8, and 9. The "S" shaped model was selected to simulate flow characteristics encountered in natural alluvial streams.

TABLE 1

AVERAGE MODEL BED MATERIAL CHARACTERISTICS

Material	Sieve		d_b	Specific Gravity
	Limits		Inches	
Sand	#100	d_b < #8	.0020	2.65
Walnut Shells	#140	d_b < #30	.00094	1.31

A radius of curvature was selected to ensure that the model banks would erode. The average range of the ratios of the radii of curvature to the channel widths for bends with active erosion varies from 2.5 to 3.0.²⁷ Considering this type of bend and the space available, the model bends were constructed with a radius of 14.5 feet and a channel width of 5 feet. The bank lines in the upper bend and the right bank of the lower bend were armored to maintain a fixed channel geometry. The left bank in the lower bend was not fixed and was permitted to erode. This erodible section of the model was used to test the windrow erosion control method.

TABLE 2

BASIN WALL STATIONS
BED MATERIAL: SAND

Wall Section feet	Station Radians	Remarks
17.4R*	-0.882	Tube #3
30.4R	-0.259	Tube #4
41.0R	0.0	Tangent P3 to P2
20.7	0.0	Tangent P2 to P3
28.2	0.228	End of Kicker
31.3	0.346	Tube #5
32.0	0.373	Cross Section
37.0	0.590	Cross Section
38.7	0.668	Cross Section **
40.7	0.760	Cross Section **
42.0	0.820	Cross Section
43.2	0.874	
44.0	0.910	
45.2	0.971	Tube #6
45.7	0.986	Cross Section **
47.0	1.044	Cross Section
47.7	1.076	Cross Section **
49.3	1.149	
52.0	1.272	Cross Section
52.7	1.304	Cross Section **
54.7	1.400	Cross Section **
55.4	1.433	
57.0	1.506	Cross Section
59.2	1.596	Tube #7
59.7	1.629	Cross Section **
61.5	1.716	
61.7	1.725	Cross Section **
62.0	1.738	Cross Section
65.0	1.874	
66.7	1.951	Cross Section
67.0	1.964	Cross Section
67.6	1.990	
68.7	2.039	Cross Section **
72.0	2.190	Cross Section
72.9	2.221	Tube #8
73.7	2.267	Cross Section **
75.7	2.358	Cross Section **
80.0	2.534	Tube #9

*R designates stations along right wall--all other stations along left wall. See Plate 2.

**Special cross sections for noncontinuous revetment tests

TABLE 3

BASIN WALL STATIONS
BED MATERIAL: GROUND WALNUT SHELLS

Wall Station Feet	Station Radians	Remarks
60.8 R*	-0.981	Tube #3
62.8 R	-0.874	
73.9 R	-0.336	Tube #4
85.0 R	0.0	Tangent P3 to P2
58.5	0.0	Tangent P2 to P3
68.3	0.228	End of Kicker
70.0 I*	0.295	X - Section
71.2	0.319	Tube #5
78.0 I	0.552	X - Section
85.0	0.874	X - Section
87.0	0.964	Tube #6
92.0 I	1.182	X - Section
99.0 I	1.510	X - Section
101.1 I	1.609	Tube #7
106.0 I	1.832	X - Section

*R Designates stations along right wall—all other stations along left wall.

*I Designates stations along inside wall parallel to bend.

See Plate 3.

Sediment Recirculation.

11. A settling basin was constructed in the sand bed model between the end of the model and the recirculation pump. A specially designed suction device, utilizing the Venturi principle, was placed in the settling basin to recirculate the sand transported out of the model and deposited in the settling basin. This recirculation device used a specially designed 3/4-inch diameter pipe "T" fitting. High velocity waterflow in the "through" portion of the "T" produced a low pressure in the stem of the "T." This low pressure sucked sand from the settling basin and transported it through a 3/4-inch diameter hose to the upper end of the model. No settling basin was required when ground walnut shells were used for the bed material as the ground walnut shells are nonabrasive and were recirculated through the pump along with the water.

Model Scale.

12. Even though this model study was general in nature, it was still necessary to establish scale relationships to size the windrow stone. These scale ratios were based on the characteristics of the sand bed material and the windrow stone size.

13. Preliminary tests with the sand bed model demonstrated that the minimum flow velocity required for bed movement was 1 foot per second. The maximum average velocity in the Missouri River may be considered to be about 7 f.p.s. These velocities represent an upper condition for the river and a lower condition for the model. Therefore, the model velocity ratio needed to be 1:7 or less. Froude criteria, height ratio equal to the velocity ratio squared, indicated that the height ratio should be 1:49 or less. The actual value of the height ratio was determined from the windrow stone diameter ratio.

14. The largest stone typically used in revetments on the Missouri River is a 500-lb. stone. See Table 4. The gradation curve for this maximum size stone is shown on Plate 4. A similar gradation curve for a model stone was then determined considering the 1:49 limitation. The model stone size chosen produced a height ratio of 1:40. This gradation was designated as gradation #1.

15. Four different windrow stone size "gradations" were used during the tests. See Table 5. Gradations 1 and 4 each contained stone ranging in size from a minimum to a maximum as indicated in Table 5. Gradations 2 and 3 essentially contained only one stone size.

TABLE 4

PROTOTYPE TO MODEL STONE SPECIFICATIONS

% Passing	Weight, w Per Stone lbs	Diameter* of Stone ft.	Diameter of Stone mm.	Diameter of Model Stone mm. Gradation 1	Diameter of Model Stone mm. Gradation 4
100	500-200	1.79-1.32	547-403	12.7 - 9.4	25.4 - 18.3
50	148-100	1.20-1.05	364-320	8.5 - 7.4	16.5 - 14.5
15	74- 31	0.95-0.71	289-216	6.7 - 5.0	13.1 - 9.8

$$*Diameter = \left(\frac{6w}{\pi \gamma_s} \right)^{1/3}$$

Specific Gravity = 2.62
 $\gamma_s = 163 \text{ lb/ft}^3$

TABLE 5

AVERAGE CHARACTERISTICS OF MODEL STONE (CRUSHED LIMESTONE)

Gradation		Limits	d_r ft	S_o lb
1	#4 <	$d_r < 1/2$ inch	.0252	0.575
2	1/2 Inch <	$d_r < 3/4$ inch	.0519*	1.183
3	#4 <	$d_r < \#3$	.0196*	0.447
4	3/8 Inch <	$d_r < 1$ inch	.0449	1.024

*Geometric mean

Specific gravity = 2.76

 $0.878 \leq e \leq 1.016$

III. OPERATING PROCEDURES

Reconstruction of Model.

16. The model test area was reformed before each run. See Photo 7. A male template, mounted on a horizontal bar, was used to preshape the model to the desired form. The horizontal bar was fixed at the pivot point of the curve but was free to move along guide rails on the outside basin wall. To encourage bank erosion, the concave bank in the test area was formed as steep as possible with a slope of 1.0H to 1.0V. The top of the bank for a distance of 2.0 feet landward was constructed to a constant elevation. In the sand model, the required general shape of the channel cross section was determined during preliminary runs and the template was cut to this shape. See Plate 2. The channel through both bends was then reshaped. If this had not been done, more time would have been required to complete a run, because natural shaping of the sand bed channel by the flow of water alone was a slow process. It was not necessary to shape the bed in the walnut shell model because the ground shells reacted quickly to flow conditions and the channel developed in a matter of minutes.

Windrow Construction.

17. Three windrow shapes were tested; triangular, trapezoidal, and rectangular. The construction technique for all three was similar. A scribe was attached to a horizontal bar and used to etch lines parallel to the channel on top of the bank in the test area. These lines were used to define the windrow alignment, limits, and centerline. The centerline was divided into 1-foot segments which were extended radially. A given amount of stone, equal to the application rate to be tested, was weighed and placed within each 1-foot segment.

18. The triangular shape windrow was constructed by simply dumping the required quantity of stone to be tested along the centerline. The landward and riverward extent of the windrow was governed by the angle of repose of the material and the quantity of stone applied. The trapezoidal shape windrow was constructed by uniformly spreading the stone within the 1-foot limits of the segment, producing different windrow thicknesses. Construction of the rectangular shape windrow was similar to the trapezoidal except a trench was cut into the top of bank to the required depth and width. If the windrow layout was different from any previous run, overhead photos were taken to document the setup. Additional documentation was obtained for runs using the walnut shell bed material through the use of time-lapse photography.

Startup Procedures.

19. The model was slowly filled with water, so as not to damage the test area, and the recirculation pump started. The discharge and flow depth were varied throughout the study to provide a wide range of test conditions. During the startup procedure, the discharge and depth were constantly monitored and adjusted until the desired discharge and depth were obtained. See Tables 6 through 11. After that time, the controls were monitored and adjusted as necessary to maintain constant flow conditions.

Monitoring Procedure.

20. In the sand model, the sand recirculation device was activated at the beginning of the test. This method was not needed in the walnut shell model since the shells were recirculated with the water. Periodically, during each run to help determine if the model had reached an equilibrium condition, samples of the recirculated sediment material were obtained, the water temperature recorded, and water surface elevations measured at 10-foot centers through the model basin. The following measurements were also obtained periodically at selected cross-sections within the test reach so as to observe the erosion and armoring process. See Plates 1, 2, and 3.

- a. The radius point of the eroded edge of the windrow, r_1 .
- b. The radius point of the top edge of the revetment, r_3 , also equal to the left water's edge.
- c. The radius point of the toe of the revetment, r_2 .
- d. Water surface elevations and radii measurements at the left and right water's edge.
- e. Point velocities in the vertical above the revetment toe, v_i .
- f. A profile of the cross section.

End of Run Procedure.

21. The recirculation pump was stopped and the water was slowly drained from the model at the end of the run after the last set of data had been obtained. Overhead photos and samples of the revetment were then taken to document the final model conditions.

Windrow Revetment Sampling Procedure.

22. Five samples of the windrow revetment were obtained at each of the pre-selected cross-sections. See plate 5. First the bed material covering the toe of the revetment was carefully removed. The length of the revetment from the toe to the location of the water's edge was then measured. Next a strip of sheet metal was forced into the revetment along the centerline of the cross section. Using a guide, stone samples were then obtained within a 1-foot length of revetment alternately at the top, middle, and bottom of the revetment. These samples were numbered respectively, 1, 2, and 3. The guide dimensions were 0.5 foot by 0.5 foot. See Photo 12. All the stone within the guide area was removed. After these samples had been obtained, two more strips of sheet metal were forced into the revetment 0.5 foot on either side of and parallel to the centerline strip previously placed. The stone remaining within this 1-foot length of revetment was removed and designated as sample number 4. Similarly all the stone within this 1-foot length remaining on the bank in the windrow was removed and designated as sample number 5. The purpose of this procedure was to provide a check on the reliability of the sampling procedures. The sum of the five samples taken from within the 1-foot length should equal the original quantity of stone placed in the windrow at the beginning of the test. The samples were then spread on the floor to dry. After they had air dried a sufficient length of time, they were weighed.

23. Once the stone samples had been removed from the test area, the model was again readied for the next test.

Special Procedures.

24. During some of the tests, the above procedures were modified and other methods employed. Colored stone was placed at specific locations in the windrow of some tests to observe the lateral and longitudinal movement of the stone. See Photo 11. Insufficient quantities of stone were used in several tests to determine how the stone would disperse in a failure situation. Compare Photos 13 and 14. Extensive point velocities were obtained at certain cross sections during some of the tests. See Plate 6. The velocity and/or depth of flow was also varied during several tests. The bank height was increased in two runs, see Photo 15, and noncontinuous windrows were tested in two runs, see Photo 16. More discussion may be found on these tests in the next section.

IV. DATA ANALYSIS

25. During these model studies the influence of nine controllable parameters on the development of the windrow revetment was investigated. These nine parameters were:

- a. Bed Material
- b. "Application" Rate
- c. Shape of Windrow
- d. Stone Size

- e. Gradation of the stone material
- f. Velocity of flow
- g. Average depth of flow
- h. Bank height
- i. Continuity of windrow

26. The end of run data from each test are presented in Tables 6, 7, 8, 9, 10, and 11. These data represent average reach values and were obtained by averaging the information obtained at each of the cross section stations between radian stations 0.552 and 1.951. See Tables 2 and 3, and Plates 2 and 3. Data upstream of radian station 0.552 were excluded because it was determined they were influenced by the stream crossing. Similarly, data downstream of radian station 1.951 were dropped because it was determined they were influenced by exit conditions. Each table contains lists of data for a specific windrow shape. Within each table the data are subdivided into two groups, runs in the sand bed model, and runs in the walnut shell bed model.

Formation Process of Windrow Revetment.

27. The first objective of this study was to obtain an understanding of the windrow revetment formation process. The tests in the sand bed model were the basis for this understanding; however, it should be noted that the same processes were observed in the walnut shell bed model and have been documented by time lapse photography.

28. As a result of the erosion process, the stone in the windrow is undermined and drops onto the underwater bank slope. If there is sufficient momentum and if the underwater bank slope is steep enough, the stone may slide or roll some distance down the underwater bank slope. Therefore, the underwater bank slope is highly significant. Measurements on the model bank slopes taken at different times during the course of each test tend to indicate that the underwater bank slope flattens slightly as the revetment stabilizes. See Tables 6, 7, 8, and 10.

29. As the first quantity of stone moves down the underwater bank slope, the bank line is again subject to erosion. Additional bank erosion drops more stone into the stream. It is important to note that the stone, after it falls onto the underwater bank, does not disperse but remains clustered. Turbulence around individual stones causes the underwater bank material to scour. Since the stone remains clustered, most of this scour occurs at the leading edge (toe) of the partially formed revetment. The scour eventually produces an unstable condition and the stone slides or rolls down the bank slope into the scoured area. After a time, an equilibrium condition is reached with the bed material at the toe of the revetment whereby the amount of bed material being scoured equals the amount deposited from upstream and the revetment stabilizes. The depth and velocity adjacent to the bank will increase as the windrow revetment forms because there will be no bank material sloughing into and supplying sediment to the bed, and because the reveted bank will be more uniform and will offer less resistance to the flow

TABLE 6
END CONDITIONS
TRAPEZOIDAL SHAPED WINDROWS

Run	Time Between Runs	ΔT	T	Q	S_e (10^{-4})	P_T	R_T	Water Surface Elevation	Y_c	$\bar{v}_y$	v	r_o	r_1	r_2	r_3	X_o (r_3-r_2)	X_1 (r_1-r_o)	Δ (X_o-X_1)	X_4	W_w	$\bar{h}_{oy}$ (W_w/v)
	days	hrs	hrs	ft ³ /sec		ft	ft	ft	ft	ft/sec	ft/sec	ft	ft	ft	ft	ft	ft	ft	ft	lb/ft	lb/
9-5	2	-	36.7	2.400	13.5	6.55	.345	0.605	.661	-	1.080	16.860	17.000	16.050	17.300	1.250	0.140	1.11	0.58	6.0	10.
11-6	10	-	25.6	1.170	12.1	5.64	.169	0.592	.390	-	1.230	17.180	17.440	16.200	17.260	1.060	0.260	.80	0.32	2.0	6.
18-3	18	-	20.0	0.570	8.0	5.95	.150	1.264	.400	-	0.640	17.200	17.650	16.700	17.592	0.892	0.450	.44	0.40	1.5	3.
19-2	1	-	19.3	0.645	5.6	5.74	.181	1.323	.470	-	0.623	17.100	17.412	16.333	17.371	1.037	0.312	.72	0.60	3.0	5.
20	0.2	-	18.4	0.570	6.8	5.95	.189	1.325	.440	-	0.512	17.150	17.533	16.425	17.508	1.083	0.383	.70	0.50	2.0	4.
24-3	11	-	13.0	0.841	8.7	6.05	.139	1.322	.482	-	1.000	17.100	17.612	16.250	17.508	1.258	0.512	.75	0.60	3.0	5.
25-3	6	-	25.2	0.448	10.4	5.63	.168	1.331	.386	0.81*	0.475	17.100	17.387	16.487	17.221	0.733	0.287	.45	0.60	3.0	5.
26-1	4	4.1	-	1.030	21.8	5.58	.146	1.275	.404	1.39**	1.320	16.914	17.450	16.283	17.346	1.062	0.536	.53	0.97	4.5	4.
26-2	-	6.5	10.6	1.260	16.6	6.17	.174	1.356	.412	1.08**	1.170	16.914	17.619	16.400	17.581	1.181	0.705	.48	0.97	4.5	4.
27-3	6	-	9.6	1.550	16.4	5.63	.193	1.333	.502	1.46	1.430	17.080	17.450	16.072	17.283	1.212	0.370	.84	0.65	6.0	9.
31-2	4	-	30.2	0.966	10.4	5.73	.196	1.360	.470	1.03	0.861	17.080	17.392	16.304	17.396	1.042	0.312	.73	0.65	6.0	9.
32-01	16	25.1	-	0.576	10.0	5.56	.186	1.360	.449	0.78	0.558	17.080	17.237	16.212	17.067	0.854	0.157	.70	0.65	6.0	9.
32-12	-	24.3	49.4	1.540	12.8	5.64	.199	1.340	.453	1.38	1.390	17.080	17.492	16.175	17.325	1.150	0.412	.74	0.65	6.0	9.
39-1	3	-	4.2	0.712	11.2	5.90	.132	1.357	.470	1.07*	0.918	17.200	17.521	16.550	17.504	0.954	0.321	.63	0.40	2.0	5.
40	3	-	3.7	0.602	7.0	5.91	.173	1.362	.380	0.81*	0.590	17.300	17.550	16.592	17.542	0.950	0.250	.70	0.20	1.0	5.
42-0	238	-	6.0	0.700	9.3	-	-	-	-	-	-	-	-	-	-	-	-	-	0.66	6.0	9.
43-0	1	18.8	-	0.700	8.7	5.68	.191	1.365	.563	0.76	0.647	16.950	17.258	16.200	17.133	0.937	[.31]	[.63]	0.90	9.0	10.
43-1	-	3.4	-	1.320	-	-	-	1.366	.652	0.86	-	16.950	[17.49]	16.110	[17.20]	-	[.54]	-	0.90	9.0	10.
43-2	-	2.0	-	1.820	10.4	5.54	.218	1.356	.597	1.35	1.530	16.950	[17.39]	16.150	[17.17]	-	[.44]	-	0.90	9.0	10.
43-3	-	3.2	-	2.860	-	-	-	-	.696	1.80	-	16.950	[17.57]	16.020	17.260	1.233	[.62]	[.61]	0.90	9.0	10.
43-4	-	2.2	29.6	3.980	33.1	5.81	.246	1.382	.709	2.05	2.830	16.950	[17.57]	16.080	17.450	1.367	[.62]	[.75]	0.90	9.0	10.
44-01	5	22.8	-	0.913	9.6	5.43	.205	1.363	.622	0.97	0.833	16.550	[17.08]	15.780	16.960	1.175	-	-	1.70	9.0	5.
44-12	-	2.4	25.2	2.860	4.4	5.72	.226	1.379	.594	1.95	2.240	16.550	[17.51]	15.840	17.390	1.550	-	-	1.70	9.0	5.
46-3	1	-	4.1	1.880	12.9	5.80	.195	1.363	.566	1.66	1.670	16.900	[17.51]	16.300	17.380	1.083	0.608	.48	1.00	9.0	9.
48-3	2	-	13.9	0.703	11.8	5.47	.156	1.346	.456	0.90	0.831	16.500	[17.17]	15.830	17.050	1.220	[.67]	[.55]	1.80	4.8	2.
49-5	1	-	8.4	0.703	11.4	6.24	.153	1.348	.375	0.73	0.742	16.900	[17.94]	16.66	17.820	1.170	1.04	.13	1.00	1.1	1.
41-1	1	-	20.4	0.584	16.8	5.59	.121	1.363	.397	0.83*	0.866	17.076	17.258	15.967	17.075	1.108	0.182	.93	0.65	6.0	9.
36-1	2	23.0	-	0.829	7.0	5.89	.199	1.370	.550	0.95*	0.715	17.100	17.400	16.267	17.237	0.971	0.300	.67	0.60	4.0	6.
36-4	-	29.8	-	1.200	3.2	5.90	.171	1.357	.510	1.19*	1.210	17.100	17.475	16.433	17.300	0.867	0.375	.49	0.60	4.0	6.
36-11	0.2	20.1	-	0.469	11.1	3.51	.148	1.225	.370	1.11*	0.922	17.100	17.396	16.417	17.075	0.658	0.296	.36	0.60	4.0	6.
36-21	1	4.5	77.4	1.590	17.5	6.34	.184	1.363	.460	1.42*	1.390	17.100	17.492	16.333	17.392	1.058	0.392	.67	0.60	4.0	6.
33-12	76	30.8	-	0.409	6.3	5.66	.100	1.350	.320	0.89*	0.730	17.150	17.583	16.517	17.458	0.942	0.433	.51	1.00	6.0	6.
33-13	-	3.6	34.4	1.220	23.9	-	-	-	.370	-	-	17.150	18.167	16.350	-	-	1.016	-	1.00	6.0	6.
34-2	7	25.3	-	0.708	7.8	5.77	.144	1.360	.430	0.86	0.861	17.150	17.450	16.217	17.342	1.125	0.300	.82	1.00	6.0	6.
34-3	-	1.4	26.7	1.150	10.1	-	-	1.360	.480	-	-	17.150	17.888	16.625	17.688	1.117	0.738	.38	1.00	6.0	6.
35-2	5	5.4	-	1.140	15.1	6.14	.150	1.360	.490	1.33*	1.250	17.020	17.492	16.333	17.379	1.046	0.472	.57	0.76	9.0	11.
35-3	-	3.4	8.8	1.820	31.2	5.78	.172	1.360	.550	1.61*	1.690	17.020	17.596	16.300	17.542	1.242	0.576	.67	0.76	9.0	11.
37 01	3	17.6	-	0.743	7.4	5.74	.184	1.353	.520	0.95*	0.708	17.150	17.437	16.317	17.325	1.008	0.287	.72	0.50	8.0	16.
37-12	0.2	17.9	-	1.070	7.7	5.86	.197	1.359	.480	0.84*	0.930	17.150	17.500	16.317	17.425	1.108	0.350	.76	0.50	8.0	16.
17-25	0.2	25.3	60.8	1.780	10.1	6.04	.214	1.377	.600	1.45	1.380	17.150	17.762	16.400	17.617	1.212	0.612	.61	0.75	12.0	16.
51-1	3	-	1.0	1.200	16.8	5.70	.164	1.356	.554	1.27	1.290	16.900	[17.54]	16.220	17.420	1.210	[.64]	[.57]	1.00	7.3	7.3
52-2	1	-	18.4	1.200	21.7	5.73	.170	1.345	.521	1.15	1.240	16.900	[17.43]	16.040	17.31	1.270	[.53]	[.74]	1.00	14.7	14.7

NOTES: Top of Bank Elev: Sand Bed Model = 1.200 ft
Walnut Shell Bed Model= 1.500 ft

* v at 0.6 depth only
** v at 0.8 depth only

() indicates single sample
[] indicates extrapolated values

All other values are average reach values. Sand bed indicated by solid symbols. Walnut shell bed indicated by open or half open symbols.

TABLE 6
3 CONDITIONS
DAL SHAPED WINDROWS

Δ ($X_0 - X_1$)	X_4	W	$\frac{h_0 y'}{(W/X_4)}$	Shape	$\frac{h y'}{h_0 y'}$	$\bar{h} y'$	$\frac{W_u}{(X_1 \bar{h} y')}$	E (X_0/y_t)	E Change	S_1	S_2	S_3	S_4	W_r	S_5	$W_r + S_5$	Remarks	Run	
ft	ft	lb/ft	lb/ft ²			lb/ft ²	lb		%	lb	lb	lb	lb	lb	lb	lb			
0	1.11	0.58	6.0	10.3	■	1.00	10.3	1.45	1.9	0	0.732	0.413	0.351	1.014	2.51	2.891	5.40	9-5	
0	.80	0.32	2.0	6.2	■	1.00	6.2	1.62	2.7	29	0.290	0.275	0.224	0.374	1.16	0.794	1.96	11-6	
0	.44	0.40	1.5	3.8	■	1.00	3.8	1.50	2.2	-	0.420	0.394	0.394	0.330	1.54	0.092	1.63	18-3	
2	.72	0.60	3.0	5.0	■	1.00	5.0	1.56	2.2	57	0.373	0.420	0.368	0.585	1.75	1.237	2.98	19-2	
3	.70	0.50	2.0	4.0	■	1.00	4.0	1.53	2.5	-	0.410	0.458	0.398	0.674	1.94	0.217	2.16	20	
2	.75	0.60	3.0	5.0	■	1.00	5.0	2.56	2.6	-	0.445	0.534	0.577	1.200	2.76	0.732	3.49	24-3	
7	.45	0.60	3.0	5.0	■	1.00	5.0	1.44	1.9	-	-	0.421	-	-	-	-	Equipment Malfunction-void	25-3	
6	.53	0.97	4.5	4.6	■	1.00	4.6	2.49	2.6	-	-	0.569	-	-	-	-		26-1	
5	.48	0.97	4.5	4.6	■	1.00	4.6	3.27	2.9	12	0.637	0.691	0.583	2.303	4.21	0.981	5.20	Changed Velocity	26-2
0	.84	0.65	6.0	9.2	■	1.00	9.2	3.42	2.4	9	0.699	0.733	0.621	1.378	3.43	2.458	5.89		27-3
2	.73	0.65	6.0	9.2	■	1.00	9.2	2.88	2.2	5	0.622	0.544	0.571	1.148	2.88	-	-		31-2
7	.70	0.65	6.0	9.2	■	1.00	9.2	1.45	1.9	-	0.455	0.520	0.505	0.601	2.08	-	-		32-01
2	.74	0.65	6.0	9.2	■	1.00	9.2	3.80	2.5	32	0.740	0.689	0.655	1.831	3.92	1.906	5.82	Changed Velocity	32-12
1	.63	0.40	2.0	5.0	■	1.00	5.0	1.60	2.0	-	0.551	0.489	0.456	0.504	2.00	0	2.00	Insufficient Supply to point of failure	39-1
0	.70	0.20	1.0	5.0	■	1.00	5.0	1.00	2.5	-	-	0.352	-	-	-	-	-	Failed-Insufficient Supply	40
	-	0.66	6.0	9.1	■	1.00	9.1	-	-	-	-	-	-	-	-	-	-	Failed	42-0
	[.63]	0.90	9.0	10.0	■	1.00	10.0	[3.1]	1.7	-	-	-	-	-	-	-	-		43-0
	-	0.90	9.0	10.0	■	1.00	10.0	[5.4]	-	-	-	-	-	-	-	-	-	Changed Velocity	43-1
	-	0.90	9.0	10.0	■	1.00	10.0	[4.4]	-	-	-	-	-	-	-	-	-	Changed Velocity	43-2
	[.61]	0.90	9.0	10.0	■	1.00	10.0	[6.2]	1.8	6	-	-	-	-	-	-	-	Changed Velocity	43-3
	[.75]	0.90	9.0	10.0	■	1.00	10.0	[6.2]	1.9	12	0.663	0.722	0.907	6.844	9.14	0	9.14	Changed Velocity	43-4
	-	1.70	9.0	5.3	■	1.00	5.3	-	1.9	-	-	-	-	-	-	-	-		44-01
	-	1.70	9.0	5.3	■	1.00	5.3	-	2.6	37	-	-	-	-	-	-	-	Changed Velocity	44-12
3	.48	1.00	9.0	9.0	■	1.00	9.0	5.47	1.9	-10	1.033	1.460	0.792	2.734	6.02	-	-		46-3
	[.55]	1.80	4.8	2.7	■	1.00	2.7	[1.8]	2.7	12	0.388	0.407	0.454	0.683	1.93	3.022	4.95	Changed Velocity	48-3
	.13	1.00	1.1	1.1	■	1.00	1.1	[1.1]	3.1	11	0.257	0.261	0.319	0.596	1.43	0.507	1.94	Void-Data Error	49-3
	.93	0.65	6.0	9.2	■	1.00	9.2	1.68	2.8	-	0.557	0.596	0.593	1.074	2.82	-	-	High Bank El.= 1.850 ft	41-1
	.67	0.60	4.0	6.7	■	1.00	6.7	2.00	1.8	-	0.444	0.421	0.451	0.606	1.92	-	-		36-1
	.49	0.60	4.0	6.7	■	1.00	6.7	2.50	1.7	-6	0.491	0.509	0.517	1.160	2.68	-	-	Changed Velocity	36-4
	.36	0.60	4.0	6.7	■	1.00	6.7	1.97	1.8	0	0.431	0.460	0.527	0.885	2.30	-	-	Changed Velocity	36-11
	.67	0.60	4.0	6.7	■	1.00	6.7	2.61	2.3	28	0.474	0.501	0.524	1.165	2.66	-	-	Changed Velocity	36-21
	.51	1.00	6.0	6.0	■	1.00	6.0	2.60	2.9	-	0.692	0.726	0.722	0.860	3.00	-	-	Changed Velocity	33-12
	-	1.00	6.0	6.0	■	1.00	6.0	6.00	-	-	-	-	-	-	-	-	-	Failed by leaching	33-13
	.82	1.00	6.0	6.0	■	1.00	6.0	1.80	2.6	0	0.660	0.604	0.839	1.390	3.49	0	3.49	Changed Velocity	34-2
	.38	1.00	6.0	6.0	■	1.00	6.0	4.43	-	-	0.926	1.074	1.252	1.643	4.89	-	-	Failed by leaching	34-3
	.57	0.76	9.0	11.8	■	1.00	11.8	5.59	2.1	-	-	-	-	-	-	-	-		35-2
	.67	0.76	9.0	11.8	■	1.00	11.8	6.82	2.3	10	1.083	1.321	1.515	3.617	7.54	-	-	Changed Velocity	35-3
	.72	0.50	8.0	16.0	■	1.00	16.0	4.59	1.9	-	1.070	1.200	1.046	1.767	5.08	-	-		37-01
	.76	0.50	8.0	16.0	■	1.00	16.0	5.60	2.3	21	1.092	1.195	1.189	2.212	5.69	-	-	Changed Velocity	37-12
	.61	0.75	12.0	16.0	■	1.00	16.0	9.79	2.0	5	1.323	1.455	1.735	5.318	9.83	-	-	Changed Velocity	37-25
	[.57]	1.00	7.3	7.3	■	1.00	7.3	[4.7]	2.2	-	0.708	0.829	0.741	2.730	5.01	1.405	6.41		51-1
	[.74]	1.00	14.7	14.7	■	1.00	14.7	[7.8]	2.4	4	1.358	1.528	1.238	4.644	8.77	5.155	13.92		52-2

■ = 1.200 ft
■ = 1.500 ft

SYMBOL	WINDROW SHAPE	ROCK GRADATION
■ □	TRAPEZOIDAL	1
■ □	TRAPEZOIDAL WITH GAPS (SEGMENTED)	1
■ □	TRAPEZOIDAL	2
■ □	TRAPEZOIDAL	3
■ □	TRAPEZOIDAL	4
■ □	RECTANGULAR	1
■ □	TRIANGULAR	1
■ □	TRIANGULAR WITH GAPS (SEGMENTED)	1
★	TRIANGULAR WITH 2ND WINDROW PLACED AFTER 1ST DEPLETED	1

es. Sand bed
11 bed

2

TABLE 7
END CONDITIONS
RECTANGULAR SHAPED WINDROWS

Run	Time Between Runs	ΔT	T	Q	S_e (10^{-4})	P_T	R_T	Water Surface Elevation	Y_t	$\bar{v}_y$	V	r_0	r_1	r_2	r_3	X_0 (r_3-r_2)	X_1 (r_1-r_0)	Δ (X_0-X_1)	X_4	W_w
	Days	hrs	hrs	ft ³ /sec		ft	ft	ft	ft	ft/sec	ft/sec	ft	ft	ft	ft	ft	ft	ft	ft	lb/ft
7-5	27	-	27.6	1.190	8.2	5.81	.185	0.596	.348	-	1.100	17.580	-	16.380	17.450	1.070	0.276	.79	0.24	3.0
28-3	2	-	5.6	1.540	8.3	5.51	.202	1.340	.458	1.51	1.390	17.240	17.408	16.258	17.346	1.088	0.420	.67	0.32	6.0
29-1	13	-	22.5	0.630	9.9	5.49	.212	1.360	.512	0.80	0.543	17.240	17.350	16.208	17.154	0.946	0.367	.58	0.32	6.0
30-1	5	-	18.8	0.906	9.4	5.61	.206	1.360	.537	0.99	0.793	17.240	17.346	16.117	17.175	1.058	0.367	.69	0.32	6.0
45	6	-	0.2	1.900	-	-	-	-	-	-	-	17.150	17.520	-	-	-	0.367	-	0.50	9.0

TABLE 8
END CONDITIONS
TRIANGULAR SHAPED WINDROWS

Run	Time Between Runs	ΔT	T	Q	S_e (10^{-4})	P_T	R_T	Water Surface Elevation	Y_t	$\bar{v}_y$	V	r_0	r_1	r_2	r_3	X_0 (r_3-r_2)	X_1 (r_1-r_0)	Δ (X_0-X_1)	X_4	W_w
	Days	hrs	hrs	ft ³ /sec		ft	ft	ft	ft	ft/sec	ft/sec	ft	ft	ft	ft	ft	ft	ft	ft	lb/ft
3-3	Start	61.7	-	1.070	14.3	5.00	.175	0.756	.429	-	1.220	17.255	17.600	15.820	17.280	1.460	0.345	1.11	0.29	1.5
3-4	-	4.9	66.6	1.250	12.2	5.16	.158	0.754	.427	-	1.520	17.255	17.600	15.820	17.350	1.530	0.345	1.18	0.29	1.5
6-3	8	-	24.1	1.180	17.8	5.79	.195	0.608	.440	1.20	1.050	17.500	17.800	16.000	17.300	1.300	0.300	1.00	0.40	3.0
8-7	13	-	28.6	1.180	9.2	5.48	.194	0.594	.424	-	1.110	17.500	17.500	15.800	17.100	1.300	-	-	0.40	3.0
10-11	19	-	40.5	1.180	11.1	5.71	.166	0.585	.410	-	1.240	17.140	17.310	16.090	17.240	1.150	0.170	.98	0.32	2.0
12-5	12	-	25.8	1.180	8.3	5.75	.153	0.596	.397	1.32	1.340	17.240	17.400	16.200	17.290	1.090	0.160	.93	0.32	2.0
13-4	1	-	33.1	1.190	11.6	7.16	.122	0.601	.313	1.17	1.370	18.44	18.520	17.500	18.430	0.930	0.080	.85	0.32	2.0
47-3	5	-	5.9	1.880	18.8	5.47	.190	1.331	.627	1.66	1.840	17.080 [17.0]	16.070	17.120	17.120	1.046	[.64]	.41	0.64	9.0

TABLE 9
END CONDITIONS
AUGMENTED REVETMENT

Run	Time Between Runs	ΔT	T	Q	S_e (10^{-4})	P_T	R_T	Water Surface Elevation	Y_t	$\bar{v}_y$	V	r_0	r_1	r_2	r_3	X_0 (r_3-r_2)	X_1 (r_1-r_0)	Δ (X_0-X_1)	X_4	W_w
	Days	hrs	hrs	ft ³ /sec		ft	ft	ft	ft	ft/sec	ft/sec	ft	ft	ft	ft	ft	ft	ft	ft	lb/ft
5-4	14	56.0	-	1.180	14.3	6.27	.188	0.640	.404	1.30	1.000	17.700	18.000	16.200	17.680	1.480	0.300	1.18	0.58	3.0
5-5	-	24.0	80.0	1.910	3.0	6.76	.270	0.744	.545	1.29	1.050	17.700	18.200	16.100	17.960	1.860	0.500	1.36	0.58	3.0
17	Start	-	10.0	0.470	-	-	.122	1.268	.360	-	0.675	17.310	17.600	16.400	-	-	0.290	-	0.48	3.0

TABLE 10
END CONDITIONS
SEGMENTED WINDROWS

Run	Time Between Runs	ΔT	T	Q	S_e (10^{-4})	P_T	R_T	Water Surface Elevation	Y_t	$\bar{v}_y$	V	r_0	r_1	r_2	r_3	X_0 (r_3-r_2)	X_1 (r_1-r_0)	Δ (X_0-X_1)	X_4	W_w
	Days	hrs	hrs	ft ³ /sec		ft	ft	ft	ft	ft/sec	ft/sec	ft	ft	ft	ft	ft	ft	ft	ft	lb/ft
21-2	3	-	21.2	0.564	6.1	5.70	.169	1.324	.454	-	0.587	17.200	17.383	16.420	17.304	0.888	0.183	.70	0.40	3.0
50	1	-	16.3	0.703	-	-	-	-	-	-	-	17.200	-	-	-	-	[.40]	-	0.40	3.0
22-2	1	-	19.0	0.462	7.4	5.72	.166	1.320	.452	-	0.489	17.100	17.392	16.408	17.325	0.917	0.292	.62	0.60	3.0

TABLE 11
END CONDITIONS
NO WINDROW

Run	Time Between Runs	ΔT	T	Q	S_e (10^{-4})	P_T	R_T	Water Surface Elevation	Y_t	$\bar{v}_y$	V	Remarks	Run
	Days	hrs	hrs	ft ³ /sec		ft	ft	ft	ft	ft/sec	ft/sec		
4-5	11	-	17.0	1.100	12.9	6.23	.173	0.807	.173	0	1.020	Bank El = 0.980	4-5
8-5a	20	-	29.2	1.080	4.7	6.77	.223	0.618	.223	-	0.695		8-5a
9-3a	3	-	10.1	2.500	48.8	6.55	.374	0.609	.374	-	1.040		9-3a
23	0.2	-	0.5	0.479	8.4	5.98	.125	1.319	.125	-	0.645	Walnut Shell Model	23

TABLE 7
D CONDITIONS
LAR SHAPED WINDROWS

X_1 $(-r_o)$	Δ $(X_o - X_1)$	X_4	W_u	$h_o y'$ (W_u/X_4)	Shape	$\frac{h_y'}{h_o y'}$	$\bar{h}_y'$	W_u $(X_1 \bar{h}_y')$	$\frac{E}{(X_o/y_t)}$	$\frac{E}{\text{Change}}$	S_1	S_2	S_3	S_4	W_r	S_5	$W_r + S_5$	Remarks	Run
ft	ft	ft	lb/ft	lb/ft ²			lb/ft ²	lb		%	lb	lb	lb	lb	lb	lb	lb		
.276	.79	0.24	3.0	12.5	▮	0.68	8.5	2.35	3.1	-6	0.346	0.407	0.321	-	-	1.542	2.62		7-5
.420	.67	0.32	6.0	18.8	▮	0.69	12.9	5.43	2.4	41	0.862	0.993	0.938	2.033	4.83	1.550	6.38		28-3
.367	.58	0.32	6.0	18.8	▮	0.64	12.0	4.40	1.8	-	0.775	0.665	0.752	1.508	3.70	-	-		29-1
.367	.69	0.32	6.0	18.8	▮	0.64	12.0	4.40	2.0	-	0.828	0.730	0.838	1.694	4.09	1.511	5.60		30-1
.367	-	0.50	9.0	13.0	▮	0.68	12.2	4.49	-	-	0.998	1.571	1.306	-	-	-	-		45

TABLE 8
CONDITIONS
R SHAPED WINDROWS

X_1 $(-r_o)$	Δ $(X_o - X_1)$	X_4	W_u	$h_o y'$ (W_u/X_4)	Shape	$\frac{h_y'}{h_o y'}$	$\bar{h}_y'$	W_u $(X_1 \bar{h}_y')$	$\frac{E}{(X_o/y_t)}$	$\frac{E}{\text{Change}}$	S_1	S_2	S_3	S_4	W_r	S_5	$W_r + S_5$	Remarks	Run
ft	ft	ft	lb/ft	lb/ft ²			lb/ft ²	lb		%	lb	lb	lb	lb	lb	lb	lb		
5*	1.11	0.29	1.5	5.2	▲	1.00	5.2	1.50	3.4	-11	-	-	-	-	-	-	-	Bank EL=0.980	3-3
5*	1.18	0.29	1.5	5.2	▲	1.00	5.2	1.50	3.6	-5	(.366)	0.240	(.060)	-	-	-	-	Changed Velocity	3-4
)	1.00	0.40	3.0	7.5	▲	1.25	9.4	2.81	3.0	-19	0.269	0.269	0.170	-	-	-	-		6-3
)	-	0.40	3.0	7.5	▲	-	-	-	3.1	24	0.162	0.268	0.151	0.340	0.920	2.064	2.98		8-7
)	.98	0.32	2.0	6.2	▲	1.47	9.2	1.56	2.8	40	0.257	0.317	0.277	0.432	1.28	0.551	1.84		10-11
)	.93	0.32	2.0	6.2	▲	1.50	9.4	1.50	2.7	17	0.276	0.258	0.305	0.501	1.34	0.910	2.25		12-5
)	.85	0.32	2.0	6.2	▲	1.75	10.9	0.88	3.0	7	0.387	0.347	0.189	0.252	1.18	0.911	2.09		13-4
)	.41	0.64	9.0	14.1	Δ	1.75	24.6	[3.9]	1.7	-	1.213	1.160	1.189	2.592	6.15	3.727	9.88		47-3

TABLE 9
CONDITIONS
NOTED REVETMENT

X_1 $(-r_o)$	Δ $(X_o - X_1)$	X_4	W_u	$h_o y'$ (W_u/X_4)	Shape	$\frac{h_y'}{h_o y'}$	$\bar{h}_y'$	W_u $(X_1 \bar{h}_y')$	$\frac{E}{(X_o/y_t)}$	$\frac{E}{\text{Change}}$	S_1	S_2	S_3	S_4	W_r	S_5	$W_r + S_5$	Remarks	Run
ft	ft	ft	lb/ft	lb/ft ²			lb/ft ²	lb		%	lb	lb	lb	lb	lb	lb	lb		
10	1.18	0.58	3.0	5.2	★	1.48	7.7	2.30	3.7	-8	-	-	-	-	-	-	-		5-4
10	1.36	0.58	3.0	5.2	★	1.14	5.9	2.95	3.4	-15	0.224	0.331	0.209	1.286	2.05	-	-		5-5
10	-	0.48	3.0	6.2	±	1.40	8.7	2.53	-		0.517	0.520	0.507	0.571	2.12	1.228	3.34	First run in walnut shell bed	17

TABLE 10
D CONDITIONS
MENTED WINDROWS

X_1 $(-r_o)$	Δ $(X_o - X_1)$	X_4	W_u	$h_o y'$ (W_u/X_4)	Shape	$\frac{h_y'}{h_o y'}$	$\bar{h}_y'$	W_u $(X_1 \bar{h}_y')$	$\frac{E}{(X_o/y_t)}$	$\frac{E}{\text{Change}}$	S_1	S_2	S_3	S_4	W_r	S_5	$W_r + S_5$	Remarks	Run
ft	ft	ft	lb/ft	lb/ft ²			lb/ft ²	lb		%	lb	lb	lb	lb	lb	lb	lb		
83	.70	0.40	3.0	7.5	▲	1.54	11.6	2.12	2.0	18	0.518	0.491	0.490	0.571	2.07	1.054	3.12		21-2
92	-	0.40	3.0	7.5	▲	1.00	7.5	[3.0]	-	-	-	-	-	-	-	-	-	Failed	50
92	.62	0.60	3.0	5.0	▮	1.00	5.0	1.46	2.0	-	0.452	0.416	0.449	0.360	1.67	1.487	3.16		22-2

Notes:

Top of Bank Elevation
Sand Bed Model = 1.200 ft.
Walnut Shell Model = 1.500 ft.
*v at 0.6 Depth only
**v at 0.8 Depth only

() Indicates single sample
[] Indicates Extrapolated values
All other values are average reach values
Sand bed indicated by solid symbols
Walnut shell bed indicated by open or half open symbols

SYMBOL	WINDROW SHAPE	ROCK GRADATION
▮	TRAPEZOIDAL	1
▮	TRAPEZOIDAL WITH GAPS (SEGMENTED)	1
▮	TRAPEZOIDAL	2
▮	TRAPEZOIDAL	3
▮	TRAPEZOIDAL	4
▮	RECTANGULAR	1
▮	TRIANGULAR	1
▮	TRIANGULAR WITH GAPS (SEGMENTED)	1
★	TRIANGULAR WITH 2ND WINDROW PLACED AFTER 1ST DEPLETED	1

than the scalloped bank of a natural condition. If the supply of stone from the windrow is exhausted before the revetment stabilizes, the continual downward movement of the stone eventually exposes the upper portion of the underwater bank. This exposed area will erode and the overtopped revetment will ultimately fail. See Photo 13.

30. The stone in the revetment actually moves in two directions, downward and riverward. The riverward movement of the stone complicates the design of the windrow revetment in that it appears to be related to the initial underwater slope of the bank, which must be determined by inspection, and to the maximum scour depth, which cannot be accurately predetermined.

31. To mathematically define the final revetment shape as a function of the windrow shape, (See Plate 1) it is assumed that the majority of the stone in the windrow cannot be transported by the stream velocities. The weight of the stone forming the revetment will then approximately equal the weight of stone which is eroded from the windrow and, therefore, may be expressed as:

or: $W_u = W_r$

and: $X_l(\bar{h} L \gamma') = P_r (\bar{t} L \gamma'')$

where: $X_l(\bar{h} \gamma') = Y_t(Z^2 + 1)^{0.5} (\bar{t} \gamma'')$ (1)

W_u = weight of stone used from windrow

W_r = weight of stone in revetment blanket

X_l = lateral erosion of windrow at top of bank

$P_r = Y_t(Z^2 + 1)^{0.5}$ = the slope length of the revetment

$Z = X_o/Y_t$ = cotangent of revetment slope

X_o = base width of revetment

$Y_t = D + Y_s$ = depth to toe of revetment

D = depth adjacent to eroding bank line

Y_s = scour depth

$\bar{h}$ = average height of eroded windrow

$\bar{t}$ = average thickness of revetment normal to the slope

L = horizontal length along bank line

γ' = bulk unit weight of stone in windrow

γ'' = bulk unit weight of stone in revetment
(For all practical purposes γ' may be assumed equal to γ'')

32. The path the stone follows after landing on the underwater bank slope may be defined by a "settling" angle such that:

$$\alpha = \text{Arccot} (\Delta / Y_t) \quad (2)$$

where:

α = settling angle

$\Delta = X_0 - X_1$ = horizontal distance stone moves riverward

33. The above expressions, at this point, still cannot be used to design a windrow revetment. The required stone size and revetment thickness can be determined from standard procedures, but three of the above variables will be unknown. They are, the revetment slope, the scour depth, and the distance the stone moves riverward.

34. Using the results from the model tests, attempts were made to correlate these three variables with various parameters. No statistically significant relationships could be derived for either the revetment slope or the scour depth.

35. In contrast to the above, a very good relationship was developed for the "settling angle." See Plate 7. The relationship obtained was:

$$\Delta / Y_t = 1.2Z - 1.1 \quad ; \quad 1.8 \leq Z \leq 3.6 \quad (3)$$

Minimum Application Rate.

36. In the general usage of the term "application rate," the quantity of stone needed for a revetment is expressed in tons per foot of bank line. This can be misleading in that it is the amount of bank cover, or tons per square foot of bank, that is important. Simply placing a specified quantity of stone in a windrow may not produce a successful revetment. A certain amount of lateral erosion must occur. See Plate 1. If the limits of the windrow, X_4 , are less than the extent of the lateral erosion, X_1 , the revetment will have an insufficient supply of stone and will fail by overtopping. See Photo 13. Even if twice the amount of stone needed were to be applied (within a distance less than X_1), it would fail because the revetment which would form would not extend to the water surface and the excess stone would be wasted simply by the fact that the revetment thickness would be greater than needed. If the amount of lateral erosion, X_1 , cannot be tolerated, then another method of bank stabilization must be used. As may be seen from equation 1, the minimum "application" rate may vary from site to site depending upon the slope length of the revetment. Minimum application rate also implies a resulting minimum revetment thickness. The windrow revetment samples in each test were averaged and nondimensionalized so as to express the revetment thickness in terms of the average stone size by the following:

$$S_o = \frac{A_s d_r G \gamma}{1+e} = \text{revetment sample weight needed for a revetment layer thickness of one stone diameter}$$

A_s = area of revetment sample = 0.25 square feet

G = specific gravity of stone = 2.76

γ = specific weight of water = 62.4 lb/ft³

e = void ratio of stones; average value = 0.95

if S = revetment sample weight

$$\text{then } \frac{S}{S_o} = \frac{t}{d_r}$$

See Table 5 for specific values of S_o . The values of S/S_o have been plotted on Plate 8 versus the following nondimensional parameter expressing shear force of the water to the opposing force of the revetment stone weight.

$$F = \frac{\tau}{(\gamma_s - \gamma)d_r}$$

where

$$\tau = \frac{\gamma \frac{v^2}{y}}{(32.6 \log_{10} \frac{12.2Y_t}{d_r})^2} = \text{local shear force above revetment toe}$$

As may be seen from Plate 8, there is considerable scatter. However, there is a well defined lower limit which possibly defines the minimum revetment thickness for specific values of F .

Shape of Windrow.

37. The cross sectional shape of the windrow affects the average height, $\bar{h}$, of the segment of windrow eroded, and therefore affects the volume of stone used. See Appendix B. The triangular shape will produce an average height which will vary from a maximum value equal to the initial height to half this value if the entire windrow is used. Therefore, the volume of stone spilling onto the bank will be a maximum initially with the volume diminishing as the erosion progresses. The average height of the trapezoidal shape will be constant throughout all but the last portion of the windrow where it will behave similar to a triangular shape. Here, the volume of stone spilling onto the bank will be constant except for the very last portion where it will diminish. The rectangular shape will function basically the same as the trapezoidal except that an additional quantity of stone exists at the beginning of this type windrow which will burst out of the containment trench when the eroding bank can no longer contain it.

38. In practice it has always been desirable to construct revetments with more stone in the toe zone than elsewhere. Considering the above three shapes, one would expect that both the rectangular and the triangular shapes, because of the initial surge of stone from these windrows, would produce this effect. Also one would expect the trapezoidal shape to produce a revetment of uniform thickness. The revetment samples taken from the top, middle, and bottom of the revetments were used to verify these expectations.

39. A ranking method was used to try to detect a trend among the different shapes. The samples from each test were ranked 1, 2, or 3, with the smallest weight sample being ranked 1. These rankings were then averaged for each windrow shape and location. See Table 12.

TABLE 12
WINDROW SHAPE COMPARISONS

Windrow Shape	Number of Tests	Average Rank of Sample		
		Top	Middle	Bottom
(Sand Bed Model)				
Triangular	6	2.2	2.2	1.5
Trapezoidal	2	3.0	2.0	1.0
Rectangular	1	2.0	3.0	1.0
(Walnut Shell Bed Model)				
Triangular	1	1.0	2.0	3.0
Trapezoidal	22	1.6	2.4	2.0
Rectangular	4	1.8	2.0	2.2

40. The rankings on the walnut shell bed samples were in agreement with the expectations listed above while those from the sand bed model were not. Considering that in the sand bed model the revetment samples tended to thin from top to bottom, and also that the revetment slopes were flatter, it would seem to suggest that the tests in the sand bed model were affected by the inability of the flow to scour the sand material from around the individual stones.

Effects of Stream Velocity.

41. The windrow revetment was tested over a wide range of velocities. See Tables 6, 7, 8, 9, and 10. The purpose being twofold:

(1) To determine the effect different erosion rates would have on different windrow configurations.

(2) To determine under what conditions the revetment might fail.

42. None of the revetments using gradation 1 or 4 failed by leaching even though very high velocities were used. In some of the tests the revetment was allowed to stabilize at a low velocity and then the flow rate was increased to a high velocity which was sustained for many hours. Several of the tests which were run using gradation 1 were intentionally constructed with an insufficient supply of stone in the windrow and these windrows failed by overtopping. It was found that the stone in the revetments of these runs still clustered together even though the supply was inadequate.

Stone Gradation and Size.

43. Seven tests were made using a stone gradation other than gradation 1. See Table 6. Four of these tests were conducted on gradation 2, one on gradation 3, and two on gradation 4. The stone in gradation 2 was basically all the same size, $d = 0.05$ ft. Gradation 3 also consisted of only one size, $d = 0.02$ ft. Two of the tests with gradation 2 failed and the failures can be attributed to leaching. The two succeeding tests using gradation 2 did not fail even though extremely high velocities were used over an extended period of time. The reason being that a thicker windrow was used which formed a revetment greater than one stone diameter in depth. Gradation 3 also formed revetments which were greater than one stone diameter thick.

44. These tests indicated that revetments formed by a graded stone would not fail by leaching, but revetments formed of a uniform gradation could fail by leaching. It is possible that because of the grain size of the bank material mechanical blockage prevented the graded stone from failing by leaching.

Different Bank Heights.

45. Different bank heights do not appear to have any adverse effects on the formation of the revetment. Four tests were conducted using different bank heights, and the only noticeable effect on the revetment was that the alignment was not as uniform as that produced with low bank heights. See Photo 15. There was some influence on the quantity of stone eroded which possibly resulted from the fact that the portion of the exposed bank between the water surface and top of bank captures part of the revetment material.

V. CONCLUSIONS

46. The analysis of the model data defined the parameters associated with the formulation of the windrow revetment. Model data were obtained from windrowed stone placed along the bank line in an actively eroding area. The channel geometry simulated the most severe degree of curvature expected to occur under prototype conditions. During the model study, two different types of bed materials were used along with four different stone gradations, three different windrow shapes, and a wide range of velocities. The following conclusions with respect to the initial objectives were determined.

Mechanics of Windrow Revetment Formation.

47. The windrow revetment in concept is simple. Stone is placed along an eroding bank line which is eventually undercut by the stream. The stone then moves down the bank line to form a blanket which halts further erosion. In reality, the formation of this type of revetment is complex. Initially, the

lateral erosive force of the stream undermines the windrowed stone causing some of the stone to fall onto the bank. This stone slows the lateral erosion of the bank but causes an increase in the vertical erosion along the leading edge or toe of the newly forming revetment. This vertical erosion is believed to be caused both by turbulence or eddies around individual stones and by a diminished supply of material from the bank. The initial quantity of stone forms an unstable revetment which during the vertical erosion process is constantly adjusting itself as the toe of the revetment advances into the scour area, this results in a riverward movement of the stone. If a sufficient supply of stone is available from the windrow, a semi-stable revetment will eventually be formed as dictated by the intensity of the erosive forces of the stream or the structural integrity of materials comprising the bank. It should be noted that the riverward movement of the stone causes a thinning of the revetment blanket. If no riverward movement of stone occurred, the vertical thickness of the revetment blanket would be the same as the windrow height and there would be no design problem. It is important that the designer have some knowledge of the amount of scour which might be expected to occur. It is suggested that this be ascertained from other structures in the vicinity of the proposed windrow revetment, or by evaluating maximum scour depths existing upstream and downstream of the proposed revetment. Equation 1 defines the relationship between the amount of stone needed in a windrow to provide a blanket configuration for various slopes and thicknesses.

$$X_1(\bar{h} \gamma') = Y_t(Z^2 + 1)^{0.5} (\bar{t} \gamma'') \quad (1)$$

Although the model results indicated that revetments with less than one stone diameter layer would function, it is suggested that the minimum thickness of 1.5 diameter be used for design. It was also found that the "settling angle" of the stone was related to the revetment slope.

$$\Delta/Y_t = 1.2Z - 1.1 \quad (3)$$

Considering that the revetment slopes in the sand model were flatter than the revetment slopes in the walnut shell model, it would appear that the more easily a bank material may be eroded then the steeper the revetment slope. Small stones, such as used in this study, also have smaller angles of repose than do large stones which would be used on a river or stream. Until sufficient prototype data is available, it is suggested that the minimum model revetment slope value of 1.7 be used. This then gives a Δ/Y_t value of 0.9.

Application Rate.

48. The application rate is the weight of stone applied per length of bank line. The amount of stone in the windrow dictates in part the degree to which the lateral erosion will occur, however it is important to realize that a certain amount of lateral erosion has to occur in order to permit the stone to feed down and cover the final bank slope. If all the windrow is within the erosion zone, X_1 , all of the stone will be undermined and the revetment overtopped, with failure occurring because of insufficient horizontal supply.

Windrow Cross Section.

49. The shape of the windrow as originally placed on the upper bank affects the average height, h , of the segment of windrow eroded, and therefore affects the volume of stone spilling onto the bank. A triangular shape will

release a volume of stone which will diminish from a maximum value to zero. The volume of stone released from a trapezoidal shape will be constant throughout all but the last portion of the windrow, where it will behave similar to a triangular shape. A rectangular shape will function basically the same as the trapezoidal, except that an initial surge of stone is released from the containment trench when the eroded bank can no longer sustain it. Generally speaking, the rectangular shape was found to be the best windrow shape. This shape supplies an initial surge of stone which counters the thinning effect of the scour in the toe zone of the forming revetment. The remaining portion of the windrow then provides a steady supply of stone to produce a uniform paving. The second best windrow shape was the trapezoidal shape. It has one advantage over the rectangular shape in that no trench is needed to contain the windrow stone. This shape supplies a steady supply of stone similar to the rectangular shape. The triangular shape was probably the least desirable shape. This shape supplies more stone initially, but the quantity of stone diminishes as the windrow is undercut.

Stream Velocity.

50. The velocity and characteristics of the stream dictate the minimum size stone that must be used in the revetment.

51. **Stone Gradation.** None of the windrow revetments tested using either stone gradation 1 or 4 of Table 5 failed by leaching even though very high velocities were used. Tests using single stone sizes gave conflicting results. Two tests with gradation 2 failed, but the tests with gradation 3 did not fail. The nonfailure of the various revetments could possibly be attributed to mechanical blockage resulting from the size of the stone in respect to the model bed material. It is recommended that a well graded stone gradation be used for windrow revetments.

Stone Size.

52. The size of the stone used in the windrow is not a significant design parameter as long as the stone size is large enough to resist being transported by the stream.

Bank Height.

53. No definite conclusions were formulated on the effect of bank heights. The only noticeable difference in tests using high banks was a slightly ragged alignment. In the time lapse photos of these runs it was noted that the high banks have a tendency for large segments of the bank to shear and rotate slightly, whereas the low banks simply slough into the stream. The slight rotation of the bank segment probably induces a tendency for scalloped bank lines. Compare Photos 14 and 15.

54. Windrow revetments constructed on high river banks may lead one to believe that some of the stone is wasted or that more stone needs to be added to the windrow. These concepts may be erroneously formulated because quantities of stone will be scattered from the top of bank down to the water's edge. This stone is not wasted nor do additional quantities have to

be added to the windrow to pave this zone. This stone is part of the supply and simply has not been used as yet. In the case of a low bank most of this stone would remain in the windrow, but because of the greater distance between the windrow and the water's edge for the high river bank, it takes more time for the final quantities of stone to move into the water. Eventually, if this stone is needed, it will work its way down. The object of the revetment is to protect only the portion of bank exposed to the erosive force of the water and not to armor the entire bank line top to bottom.

Noncontinuous Revetment.

55. The use of noncontinuous windrow revetments appears to be feasible. However, because of numerous additional variables associated with this method, only runs demonstrating the applicability of the technique were made. See Photo 16.

Example

The following example is included to demonstrate the design of a windrow revetment.

Given:	Remarks:
Stream Depth along bank line $D = 20$ ft.	From field surveys
Assumed Scour Depth $Y_s = 10$ ft.	From field observations at nearby structures
Average Stream Velocity $V = 4$ fps	From field surveys
Assume cotangent of revetment slope $Z = 1.7$	Suggested value until verified by prototype measurements
Mean diameter of windrow stone $d_r = 1.0$ ft.	From other calculations
Desired revetment thickness $t = 1.5 d_r = 1.5$ ft.	As required
Specific gravity of windrow stone $G = 2.6$	From analysis
Void ratio of windrow stone $e = 0.50$	From analysis

Computations

Toe depth

$$Y_t = D + Y_s = 20 + 10 = 30 \text{ ft.}$$

Base width of revetment

$$X_o = Z Y_t = (1.7)(30) = 51 \text{ ft.}$$

Computations (Cont'd)

Cotangent of settling angle

$$\Delta / Y_t = 0.9$$

Equation 3

Suggested value until verified by prototype

Riverward movement of stone

$$\Delta = (0.9)(30) = 27 \text{ ft.}$$

Eroded width of windrow

$$\begin{aligned} X_1 &= X_0 - \Delta \\ X_1 &= 51 - 27 = 24 \text{ ft.} \end{aligned}$$

Revetment slope length

$$P_r = Y_t(Z^2 + 1)^{0.5} = 59 \text{ ft.}$$

Bulk unit weight of revetment material

$$\gamma'' = \frac{(SG)(\gamma_s)}{1 + e} = \frac{(2.6)(62.4)}{1.5} = 108 \text{ lb/ft}^3$$

Weight of stone in revetment per foot of bank line

$$\begin{aligned} W_r &= P_r \gamma'' \\ W_r &= \frac{(59)(1.5)(108)}{2000} = 4.8 \text{ tons/ft.} \end{aligned}$$

Since this is an average value, the quantity of stone and windrow width should be increased. It is suggested that this be 1.25 W_r and 1.25 X_1 . Then

$$\begin{aligned} X_4 &= 1.25 (24) = 30 \text{ ft.} \\ W_w &= 1.25 \frac{(30)}{(24)} (4.8) = 7.5 \text{ tons/ft. placed uniformly} \\ &\quad \text{within a 30 ft. wide windrow} \end{aligned}$$

Where

$$\begin{aligned} X_4 &= \text{Base width of windrow as constructed} \\ W_w &= \text{Application rate in windrow as constructed.} \end{aligned}$$

APPENDIX A
BIBLIOGRAPHY

BIBLIOGRAPHY

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3. Task Committee on Channel Stabilization Work Committee of Regulation and Stabilization of Rivers, "Channel stabilization of alluvial rivers progress report," Journal of the Waterways and Harbors Division, Proceedings of the American Society of Civil Engineers.
4. U.S. Army Corps of Engineers, "Operation and function of the Mead Hydraulic Laboratory," MRD Hydraulic Laboratory Series Report No. 1, U. S. Army Engineer District, Omaha.

APPENDIX B
WINDROW SHAPES

APPENDIX B

Trapezoidal Windrow.

1. The trapezoidal windrow, see Plate B-1, is constructed by dumping stone onto the top of the bank forming a uniform height windrow. Presumably the front and back slopes of the windrow will shape themselves to the natural angle of repose of the stone. As the windrow erodes, the front slope will retain itself at the angle of repose of the stone and the effective height will be the same as the initial height of the windrow. The weight of stone used per foot of windrow, W_u , may be represented by the following:

$$W_u = X_1(h_o \gamma') = X_1(\bar{h} \gamma') \quad (B1)$$

with the following limitations,

$$X_1 \leq (X_4 - h_o Z_r)$$

where:

Z_r = cotangent of angle of repose for stone

h_o = maximum initial height of windrow

$\bar{h}_o$ = average initial height of windrow

for trapezoid

$$\bar{h} = \bar{h}_o \approx h_o$$

then

$$\bar{h} \gamma' = \bar{h}_o \gamma' \quad (B2)$$

and

$$\frac{\bar{h} \gamma'}{h_o \gamma'} = 1 \text{ (Trapezoidal Windrow)} \quad (B3)$$

Triangular Windrow.

2. The triangular windrow, see Plate B-2, is constructed by dumping stone onto the top of the bank, forming in cross section a triangle, with the front and back sides of the windrow sloping at the angle of repose of the stone. As the windrow is eroded, the effective height of the windrow, $\bar{h}$, will vary from the initial value, h_o , to the average value of $h_o/2$. The weight of rock used per foot of windrow may be expressed by:

$$W_u = \left[\frac{X_4 h_o}{2} - \frac{(X_4 - X_1)}{2} (h_1) \right] \gamma' = X_1 (\bar{h} \gamma') \quad (B4)$$

where $h_1 \gamma' = \frac{(X_4 - X_1) h_o \gamma'}{X_4}$; the weight of stone per unit area of windrow remaining on the bank

$$\text{then } \bar{h} \gamma' = \frac{(2X_4 - X_1) \bar{h}_o \gamma'}{X_4}$$

with $\bar{h}_o = h_o/2$

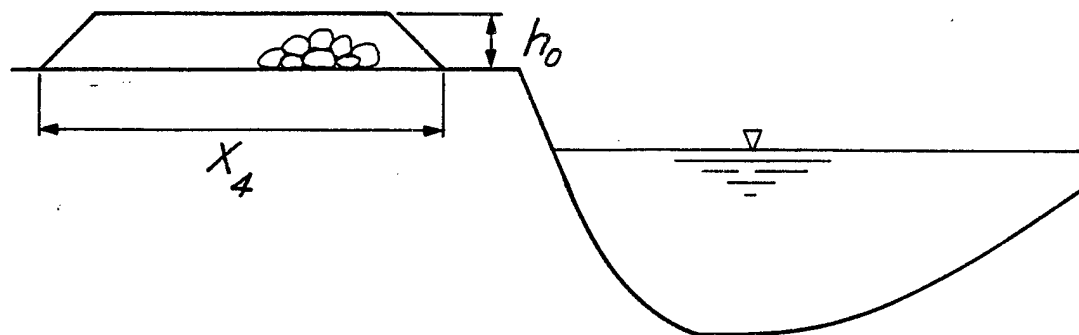
$$\text{and} \quad \frac{\bar{h} \gamma'}{\bar{h}_o \gamma'} = \frac{2 - X_1}{X_4} \quad (\text{Triangular Windrow}) \quad (B5)$$

Rectangular Windrow.

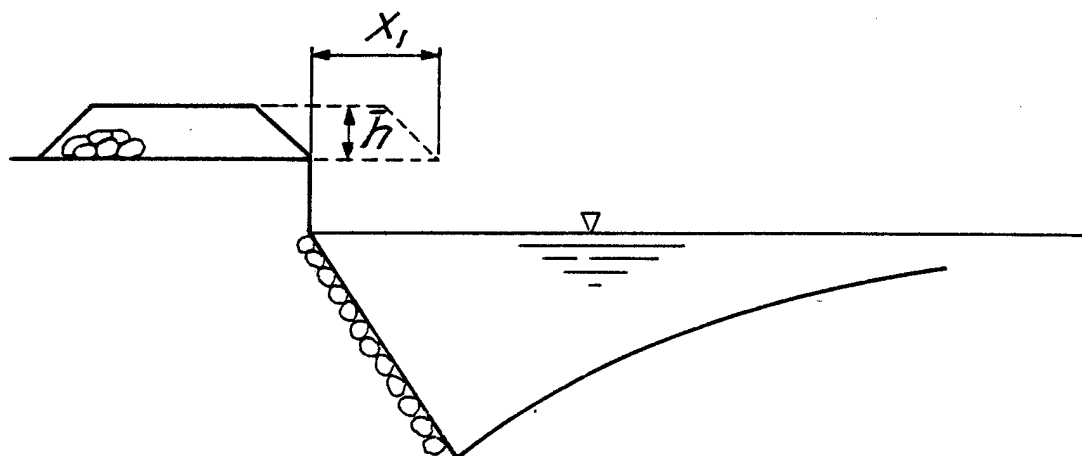
3. The rectangular windrow is constructed by placing the rock into a pre-formed rectangular trench. Except for the initial surge of stone from the trench as the stone burst out, the relationships will be the same as the trapezoidal

$$\frac{\bar{h} \gamma'}{\bar{h}_o \gamma'} = 1 \quad (B6)$$

BEFORE EROSION



AFTER EROSION



Weight of rock used from windrow

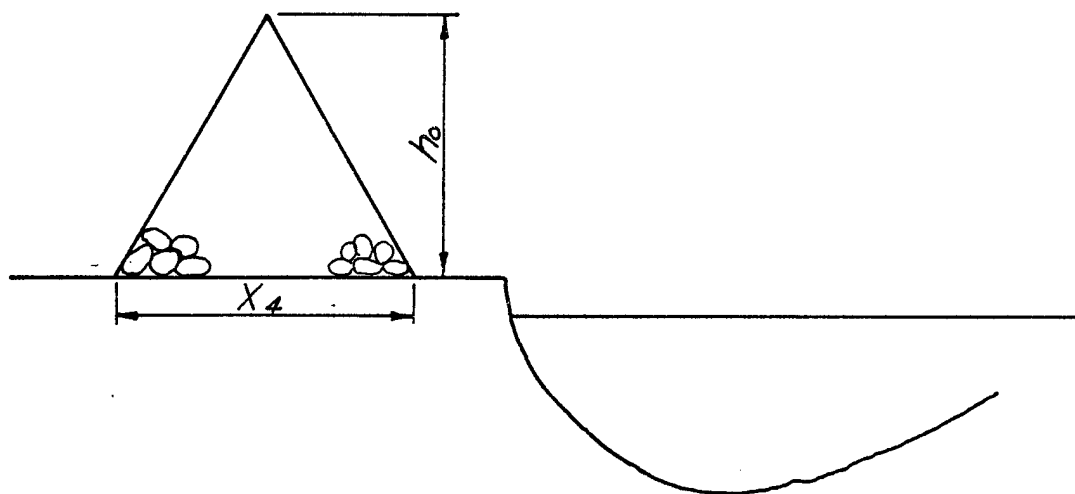
$$W_u = X_1(h_0 \gamma') = X_1(\bar{h} \gamma')$$

$$\frac{\bar{h} \gamma'}{h_0 \gamma'} = 1$$

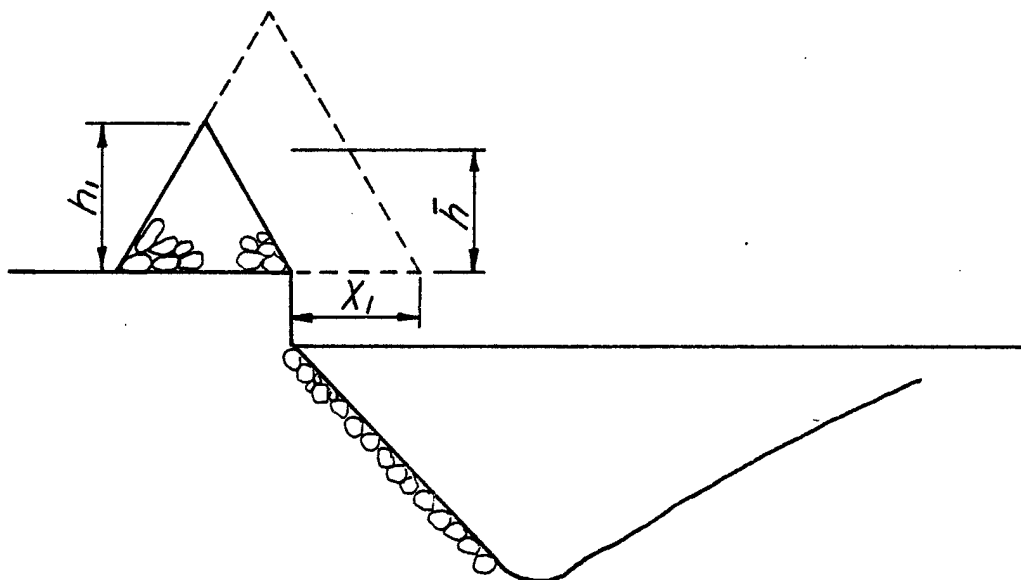
MISSOURI RIVER DESIGN STUDY
WINDROW REVETMENT MODEL TESTS
TRAPAZOIDAL WINDROW

U. S. ARMY ENGINEER DISTRICT, OMAHA
CORPS OF ENGINEERS OMAHA, NEBRASKA

BEFORE EROSION



AFTER EROSION



Weight of rock used from windrow equals initial weight minus final weight on bank

$$W_u = \left[\frac{X_4 h_o}{2} - \frac{(X_4 - X_1) h_1}{2} \right] \gamma' = X_1 (\bar{h} \gamma')$$

$$\frac{\bar{h} \gamma'}{h_o \gamma'} = 2 - \frac{X_1}{X_4}$$

MISSOURI RIVER DESIGN STUDY
WINDROW REVETMENT MODEL TESTS
TRIANGULAR WINDROW

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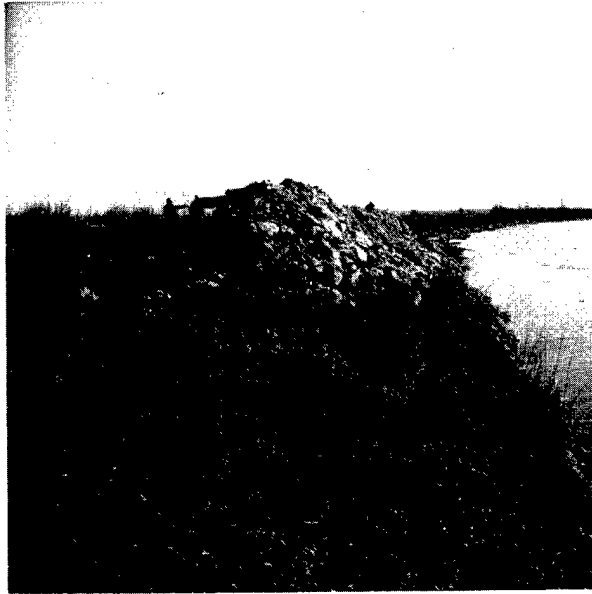
APPENDIX C
PHOTOS



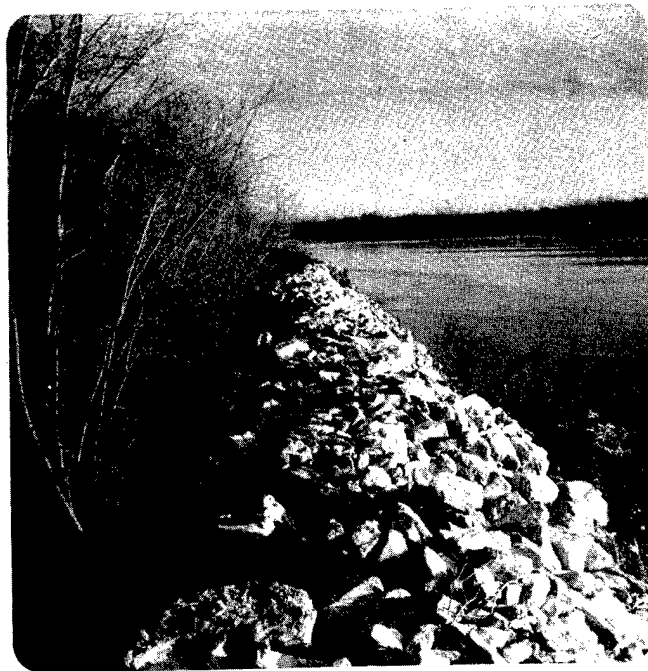
1. Typical bank line looking upstream in the uncontrolled portion of the Missouri River about mile 1332, near Bismarck, N.D., known as the Dry Point Area.



2. A windrow revetment near Vermillion, S.D., in the Vermillion River Chute Area about Missouri River Mile 771. Note natural appearance of bank. Windrow may be seen near top of 20-foot bank. The top of the revetment is visible near the water's edge. Depth to toe of revetment is about 20 feet.



3. Windrow revetment near Fort Calhoun, Nebraska, about Missouri River Mile 639.



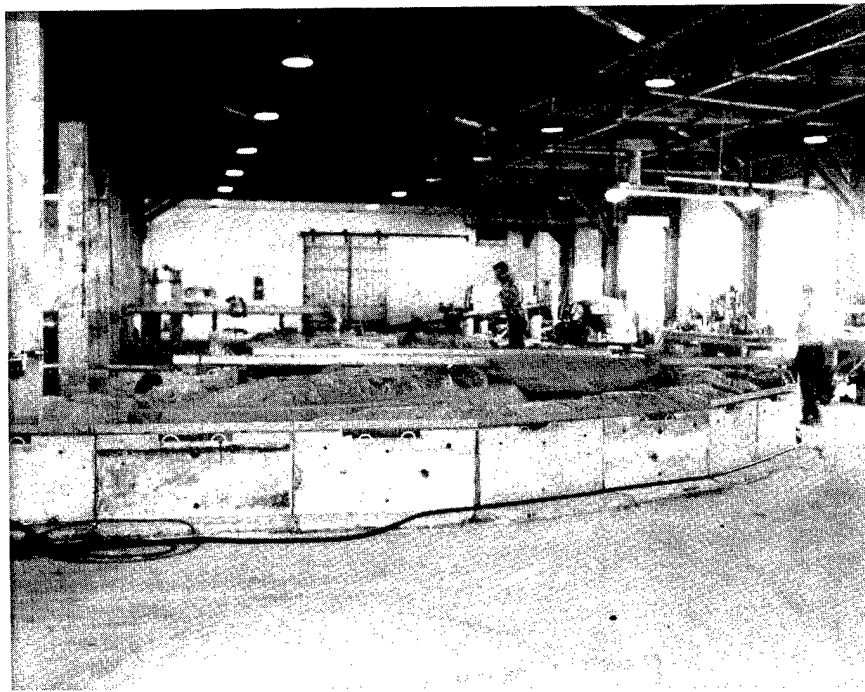
4. Windrow revetment near Omaha, Nebraska, about River Mile 634. Note minimal site preparation.



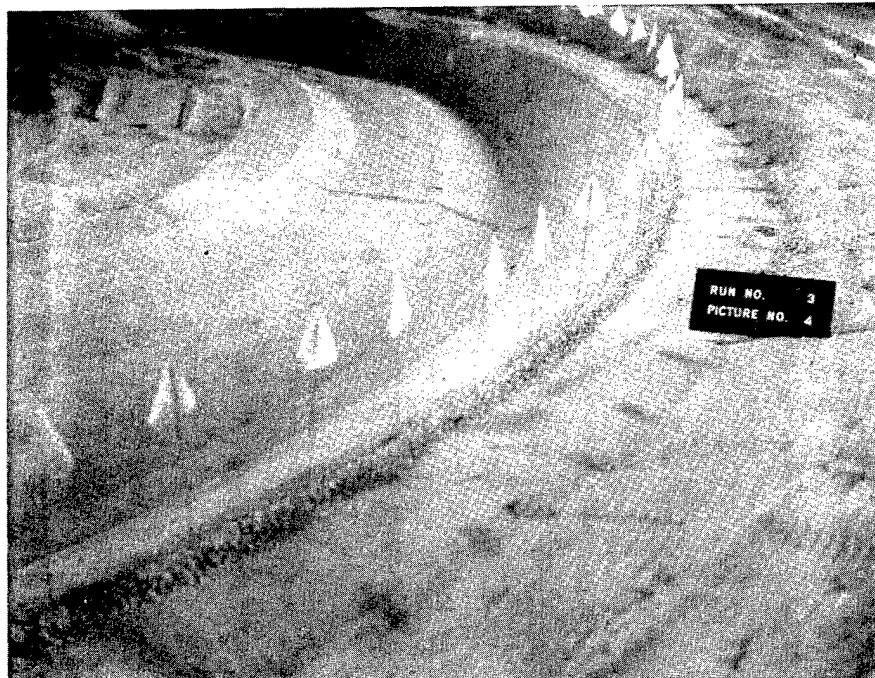
5. Same location as Photo 4. Erosion just beginning to undermine windrow.



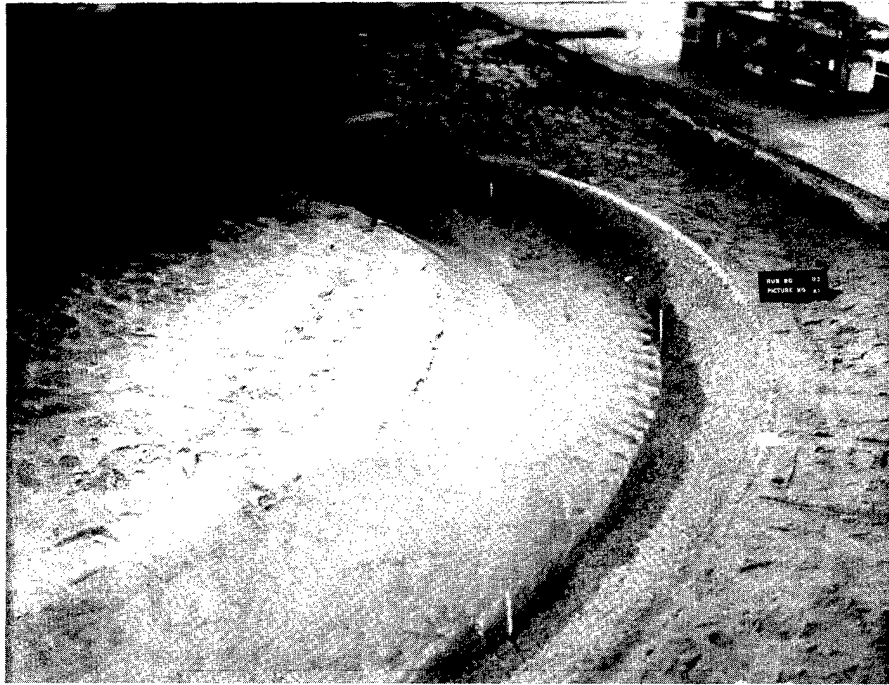
6. Windrow revetment near Plattsmouth, Nebraska, on the Platte River about 2 miles upstream of the confluence with the Missouri River. Note natural appearance of bank. Windrow material slowly feeding down to water's edge through bank vegetation during initial revetment formation stage.



7. Reconstruction of sand bed model. Horizontal bar in midsection of photo fixed at left to center point of curve. Right end of bar free to slide along outside edge of basin. Person at right sliding end of bar while person in channel removing excess material from front of template attached to bar.



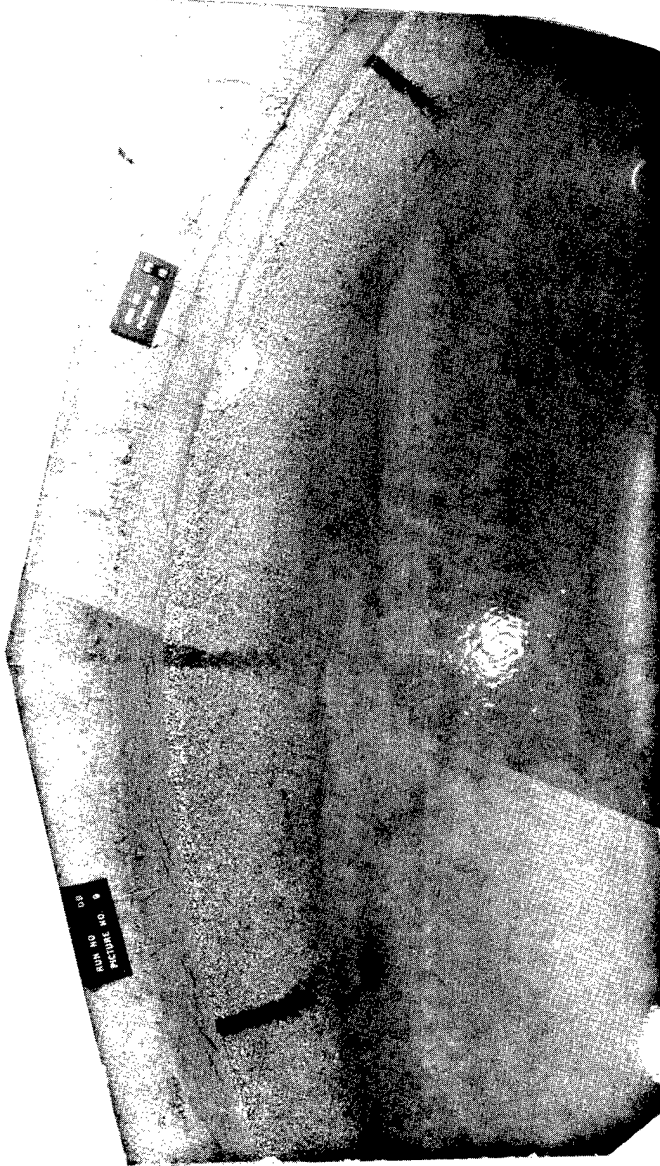
8. Reconstructed channel prior to start of run 3. Flags were used initially to locate centerline of windrow at 1 foot intervals.



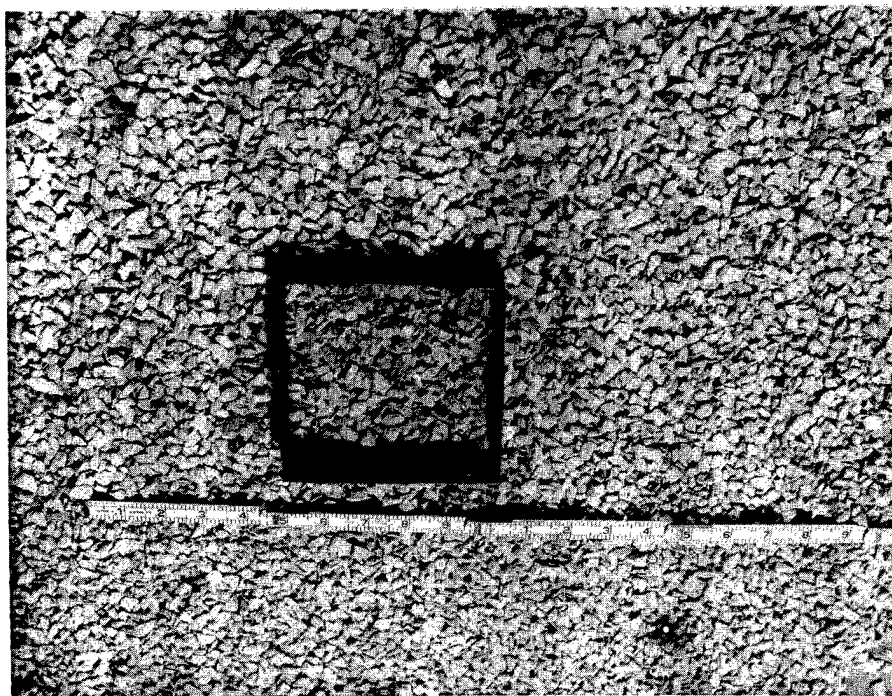
9. End of run 3 conditions looking upstream.



10. Oblique view of upstream end of windrow revetment at end of run 3.



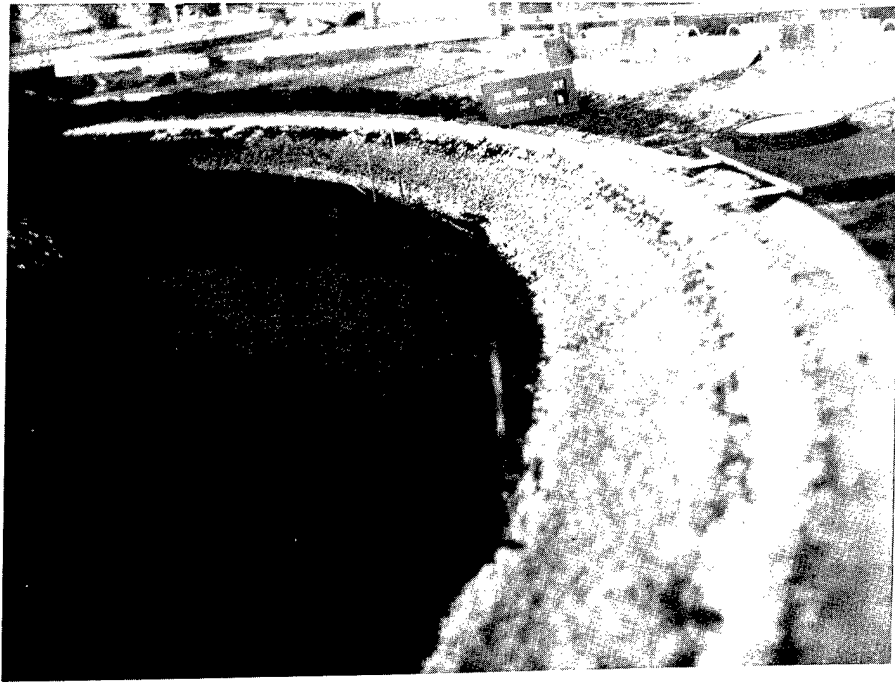
11. Looking down on model test area at end of Run 9. Colored stone placed in windrow to observe movement of stone. Note that except for toe zone, stone moved down the slope with no downstream component.



12. Guide used to sample 0.5 foot by 0.5 foot section of revetment.



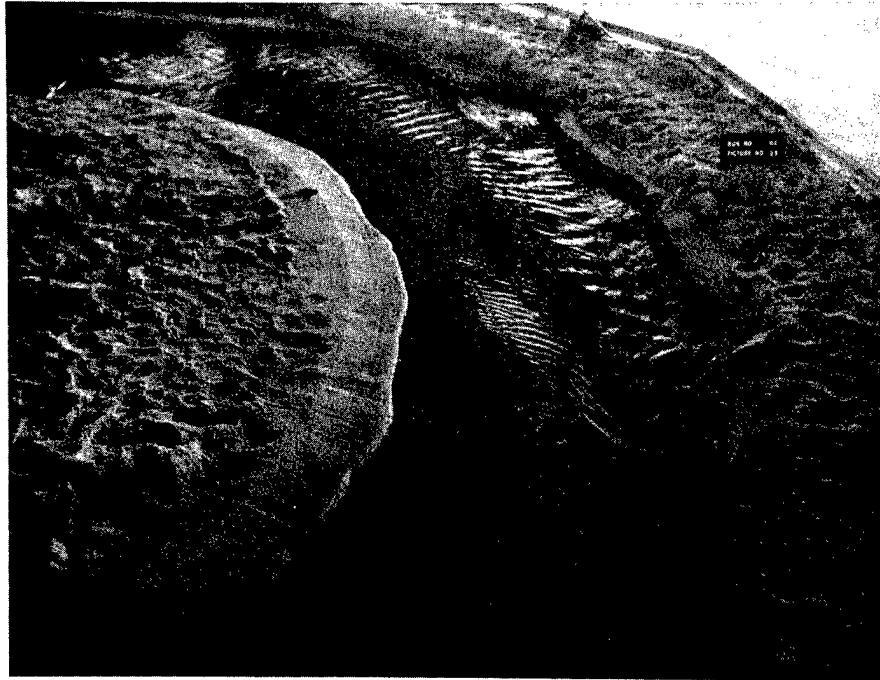
13. End of run 40 conditions looking upstream. Insufficient supply of stone in windrow. Note revetment continued to move into scour at toe zone exposing bank near water's edge. Upper bank zone eroded and revetment was overtopped.



14. End of Run 27 conditions looking upstream. Normal appearance of windrow revetment.



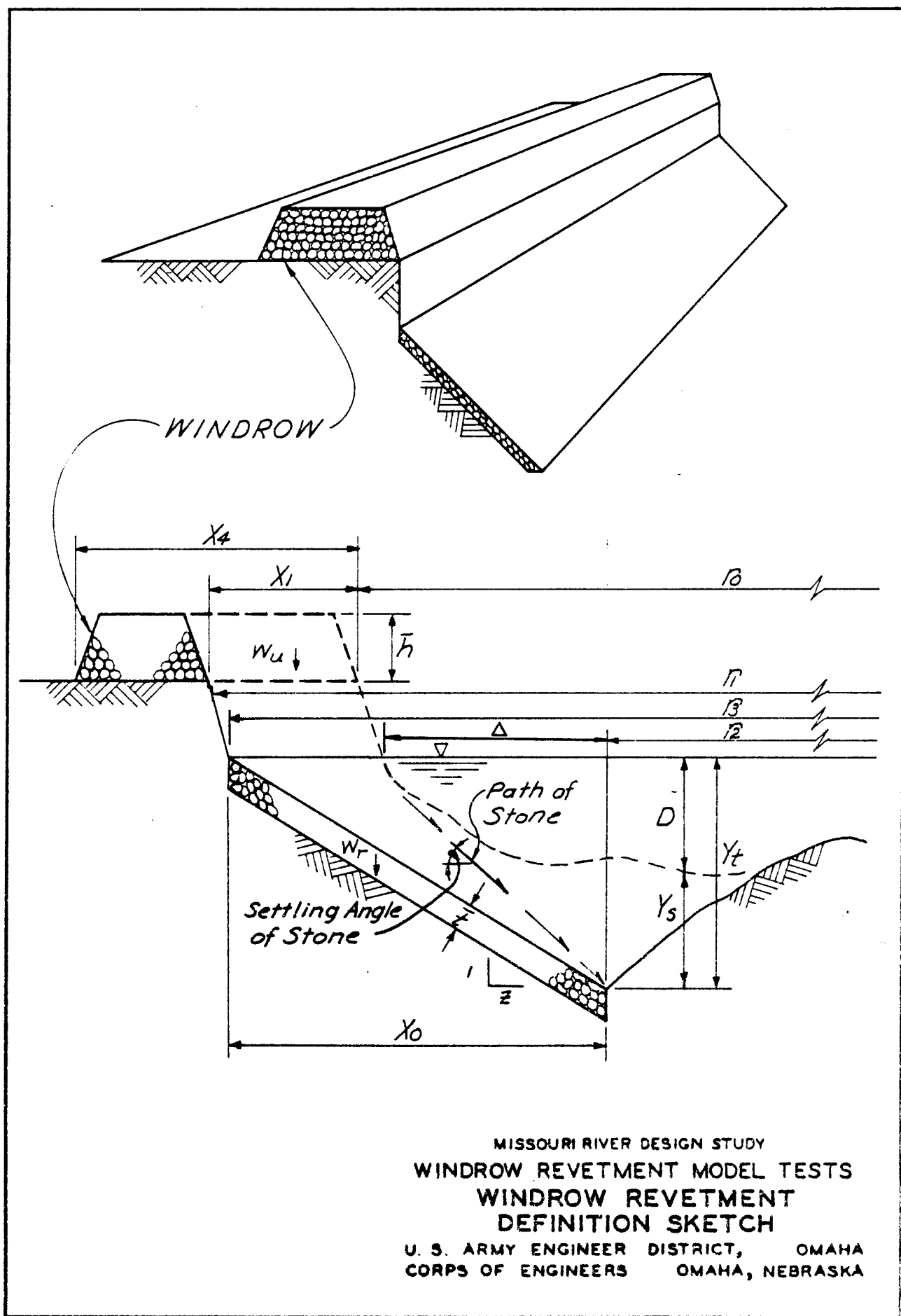
15. End of run 41 conditions with high bank. Note irregular appearance of bank line.

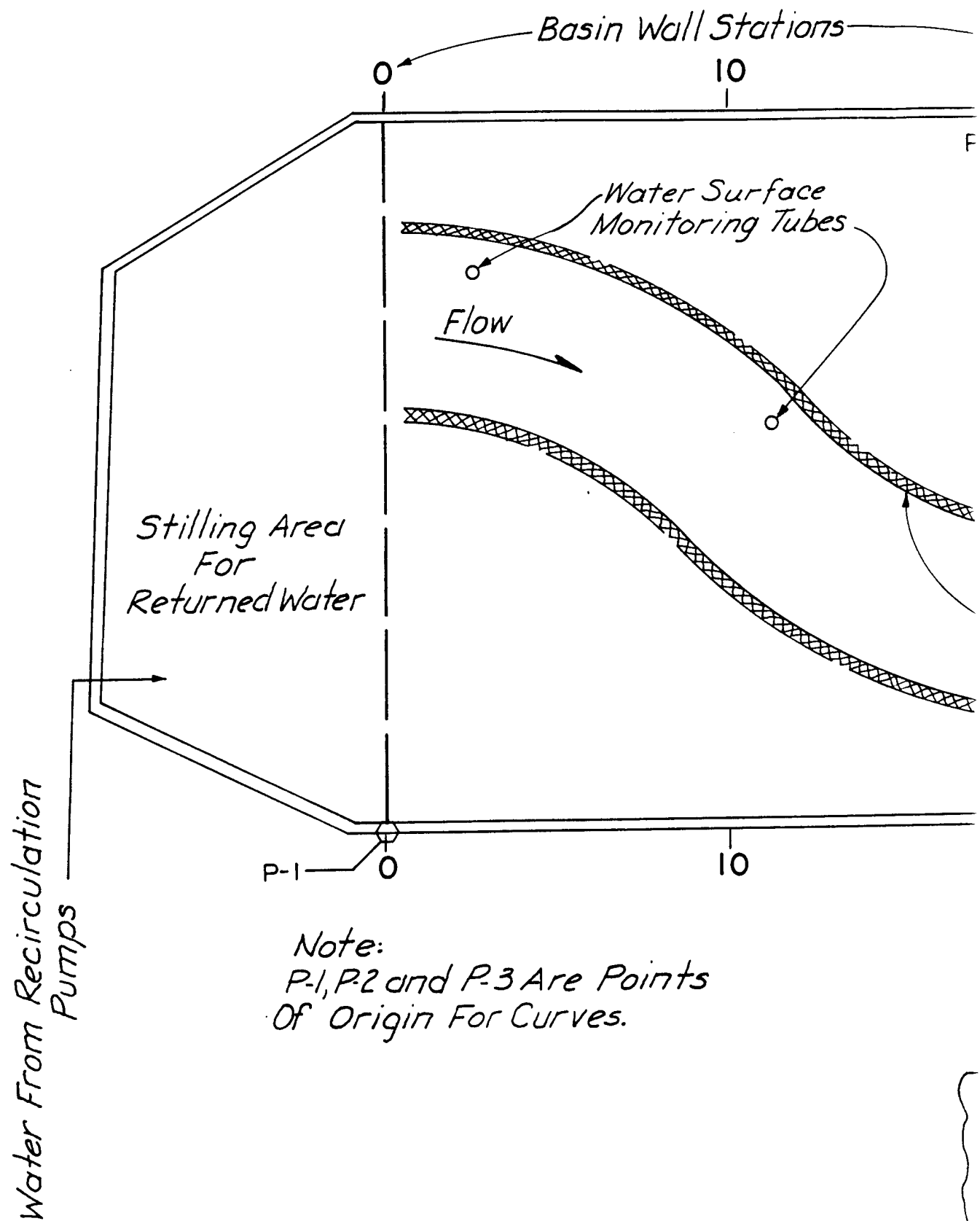


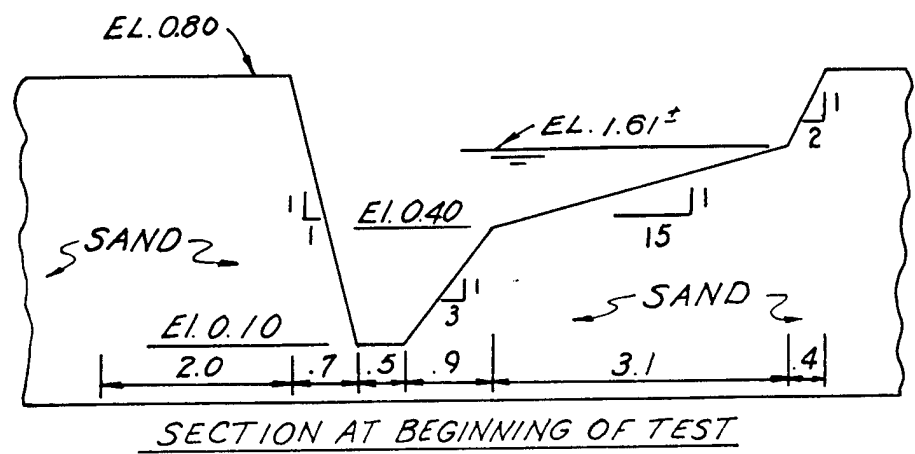
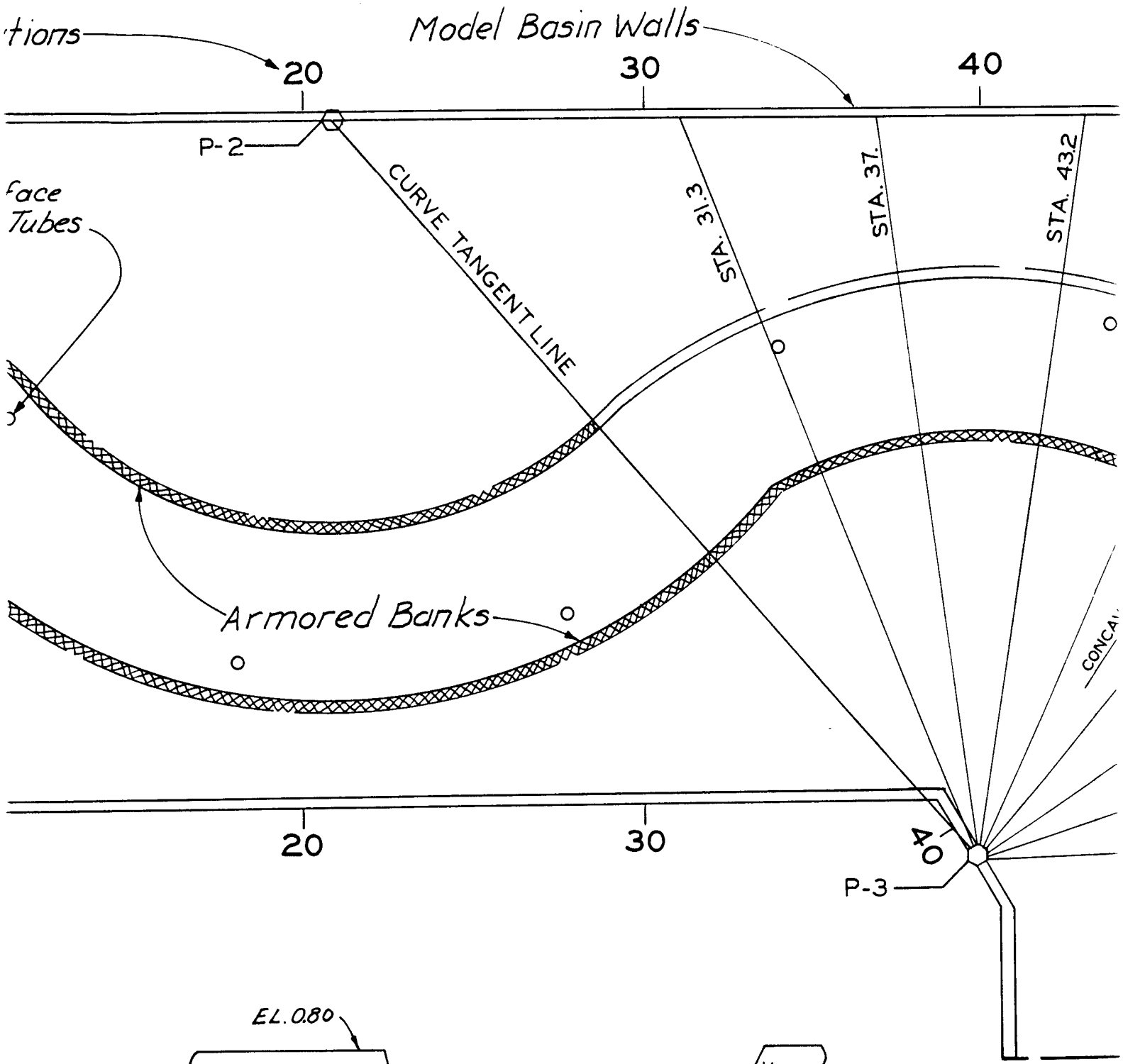
16. Looking upstream during testing of segmented windrows. Note scalloped bank line.

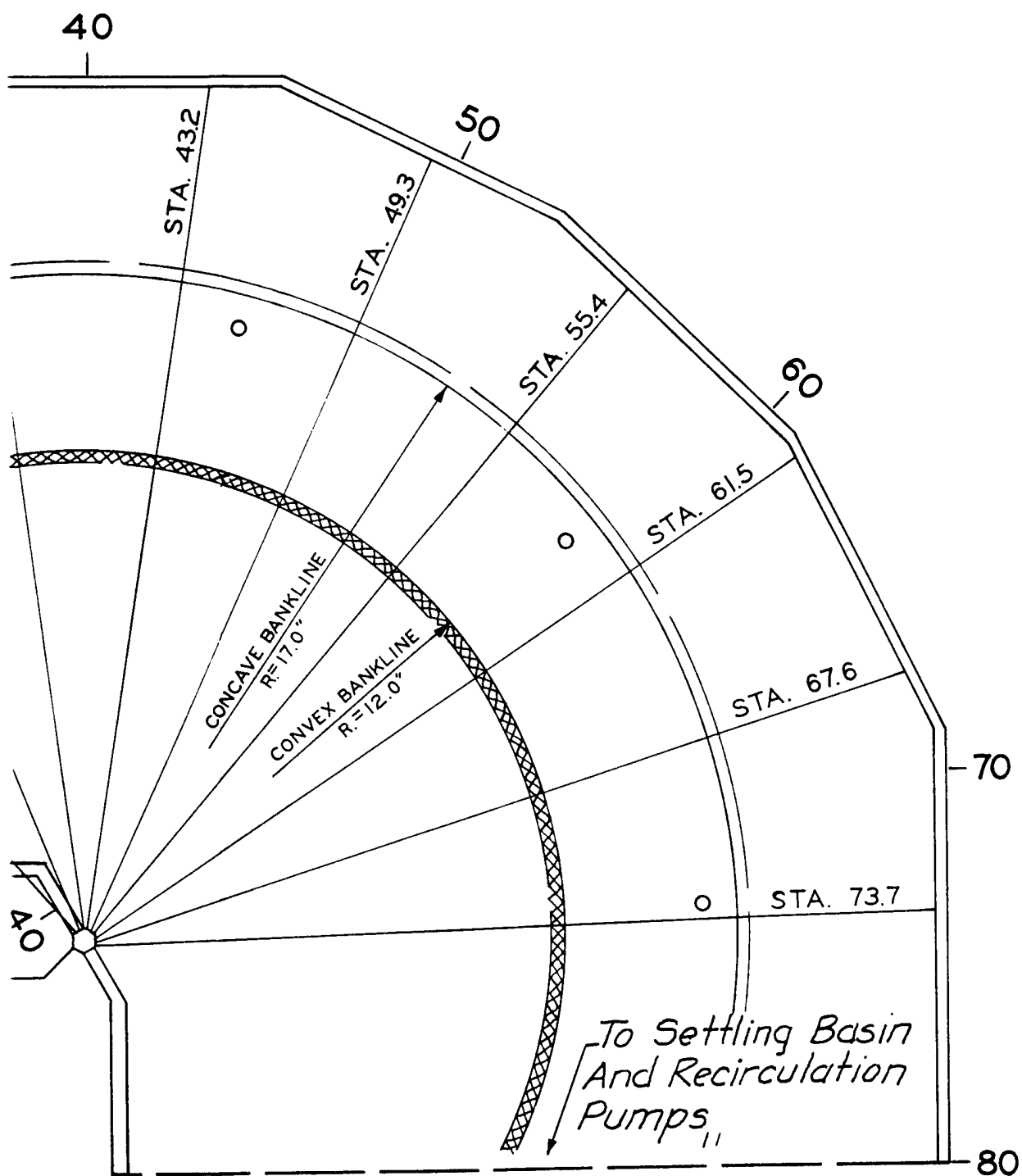
APPENDIX D

PLATES



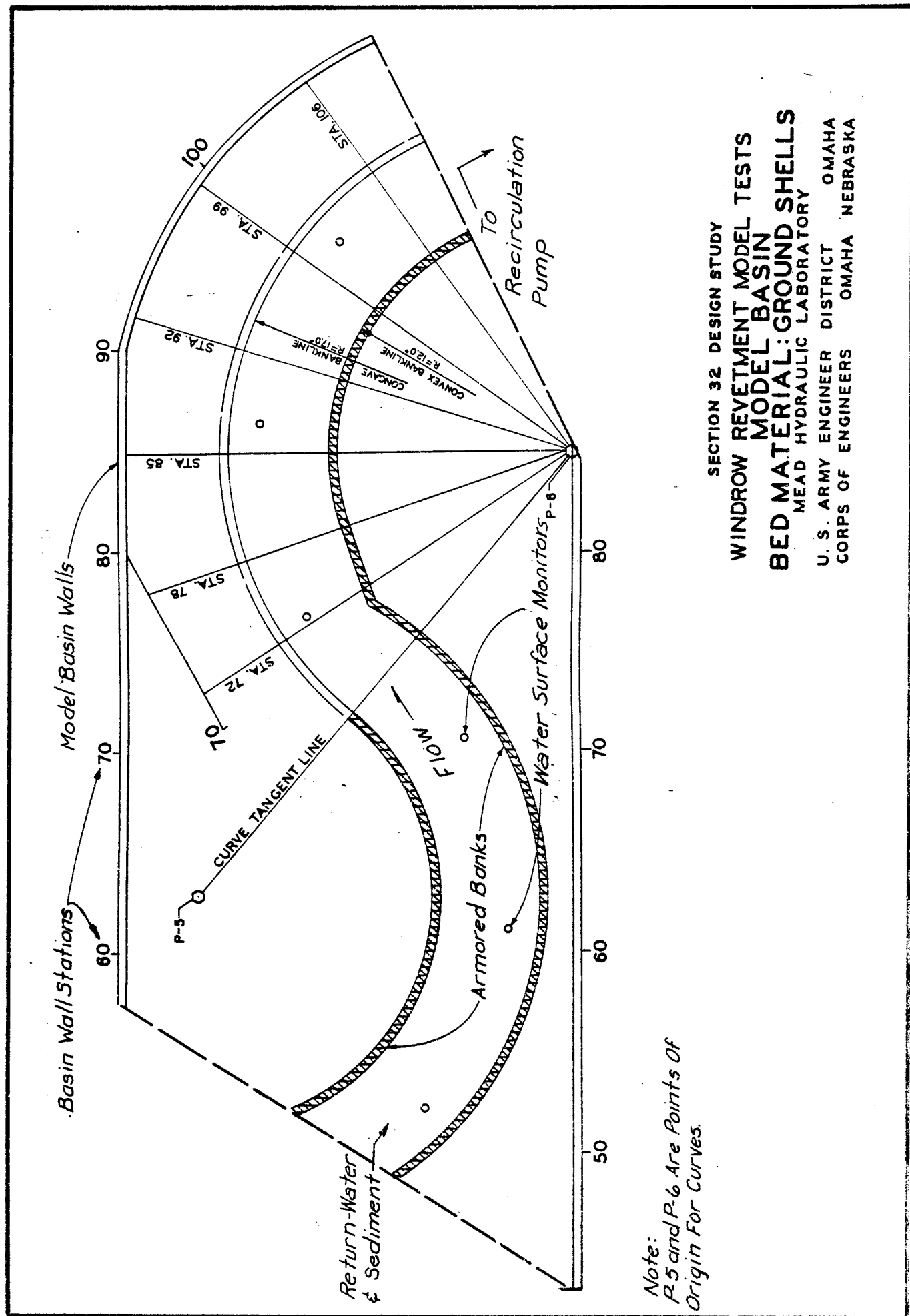






MISSOURI RIVER DESIGN STUDY
WINDROW REVETMENT MODEL TESTS
MODEL BASIN
BED MATERIAL : SAND

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SECTION 32 DESIGN STUDY

WINDROW REVETMENT MODEL TESTS

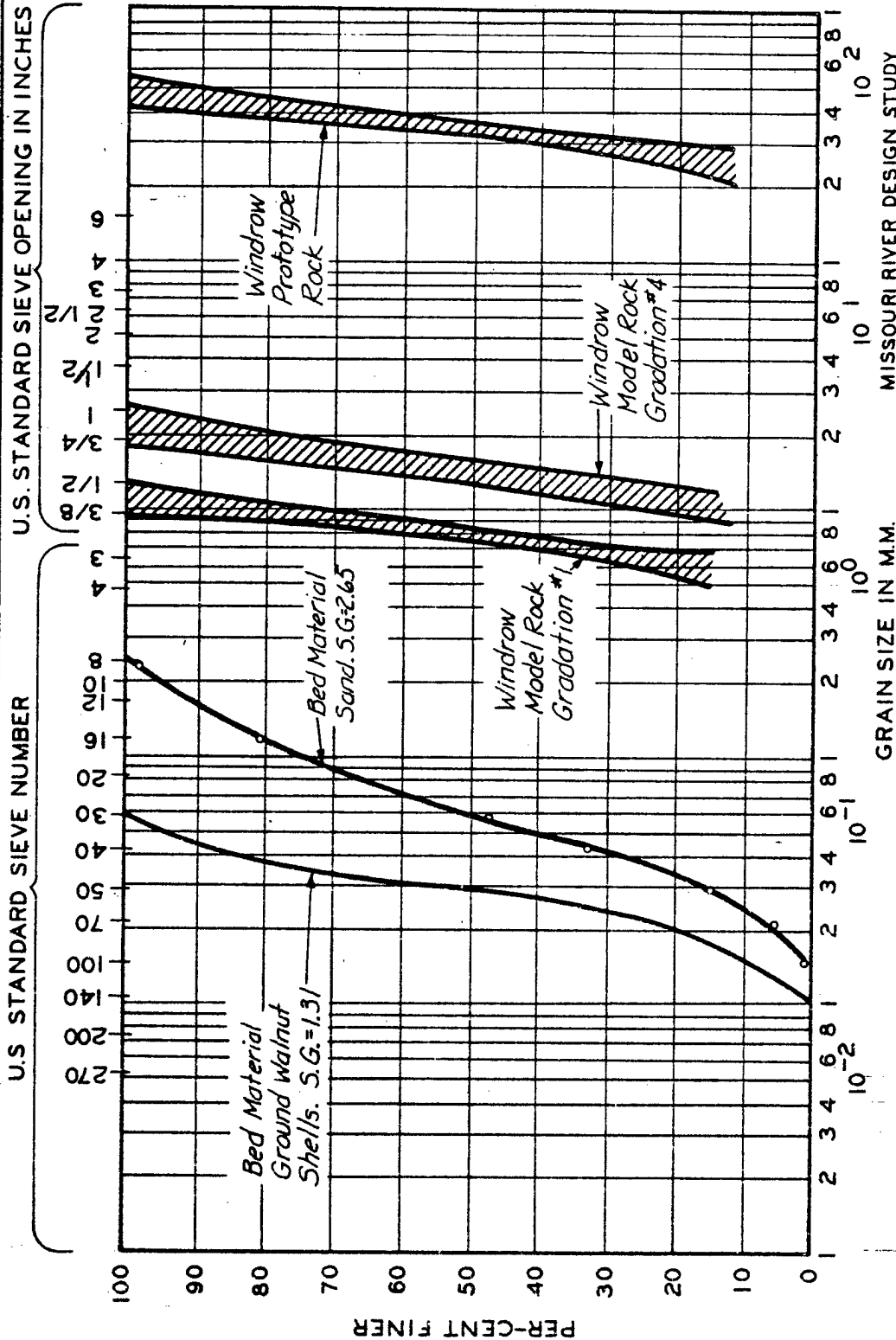
MODEL BASIN

BED MATERIAL: GROUND SHELLS

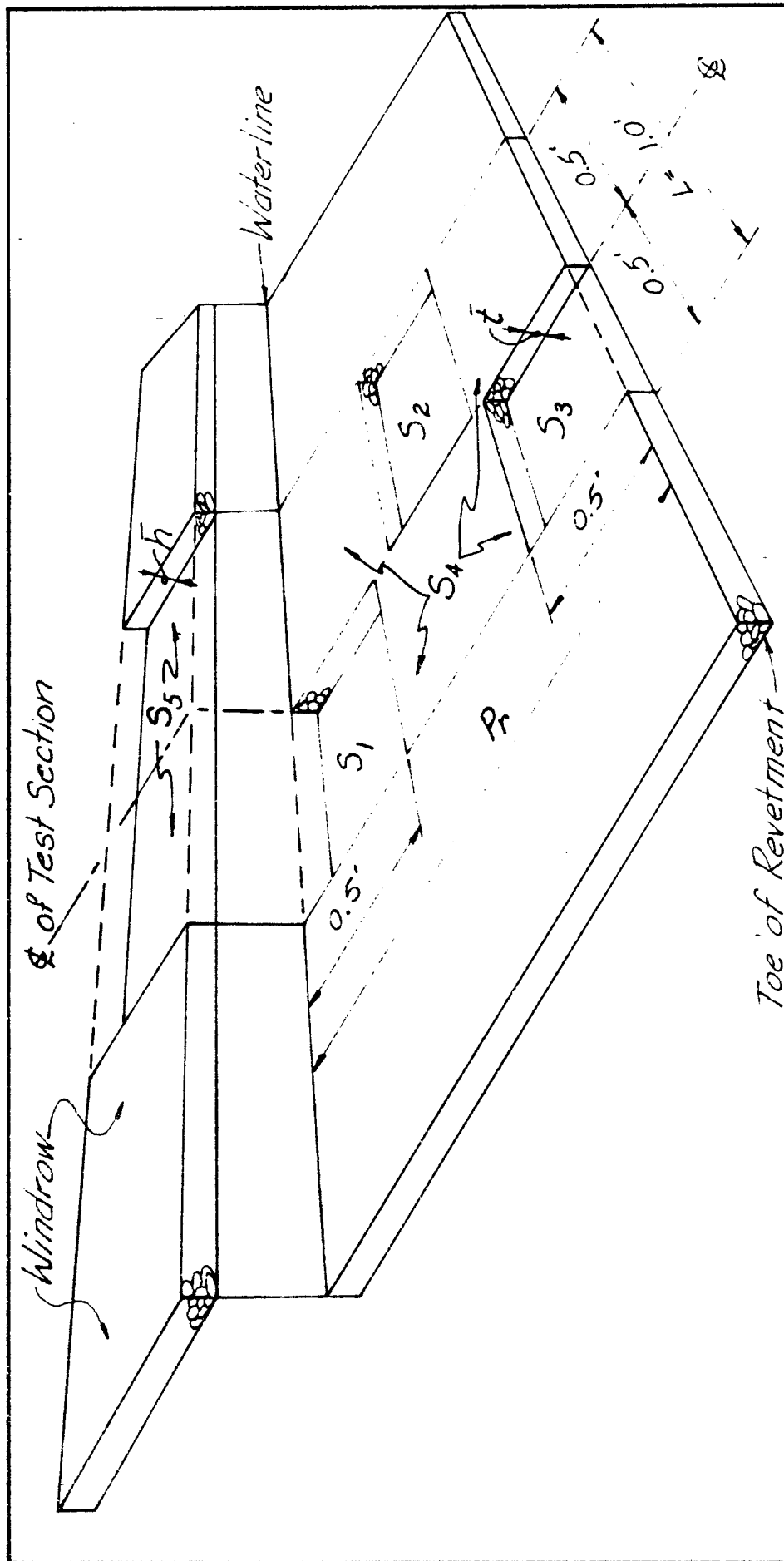
MEAD HYDRAULIC LABORATORY

U. S. ARMY ENGINEER DISTRICT OMAHA

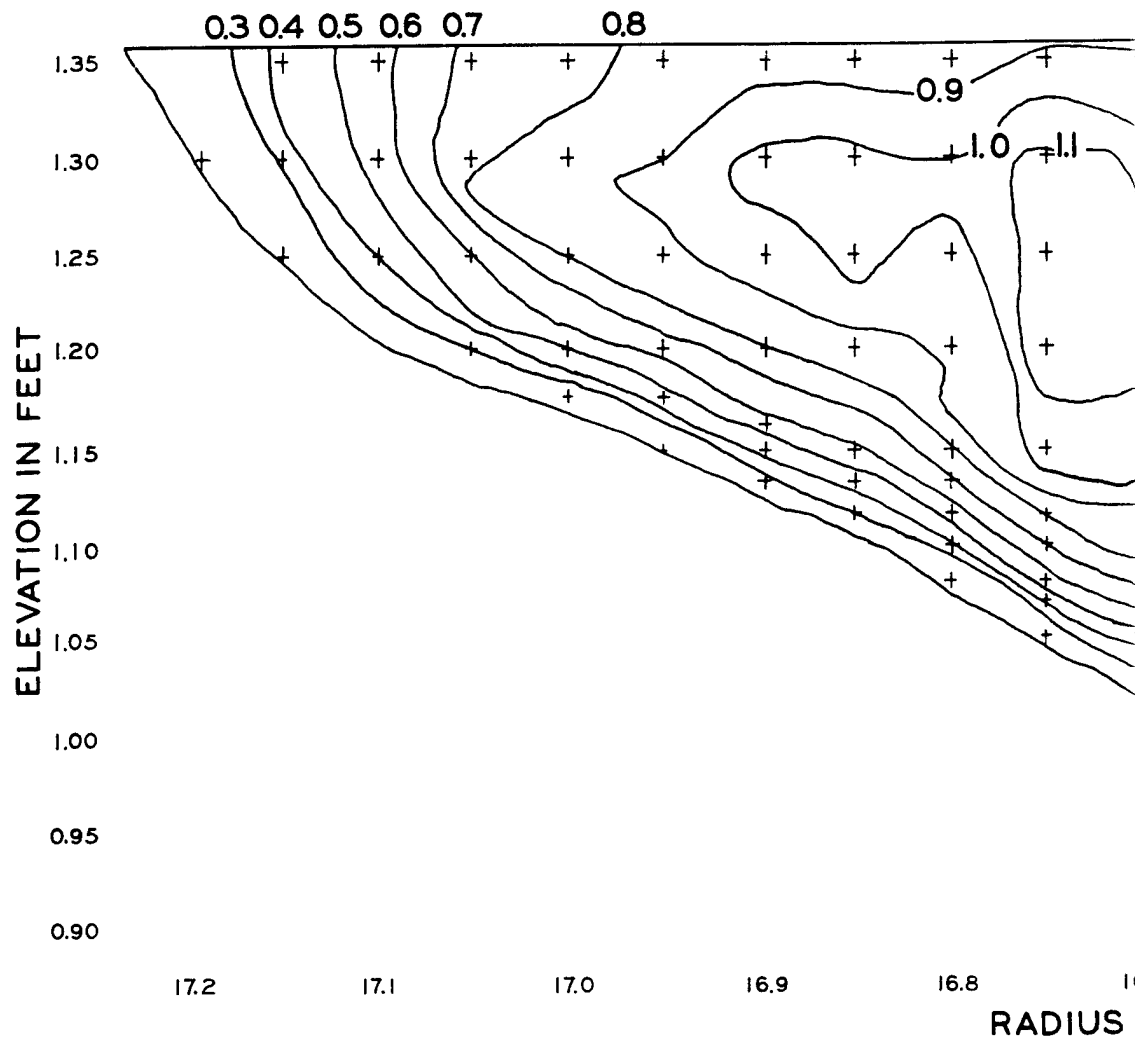
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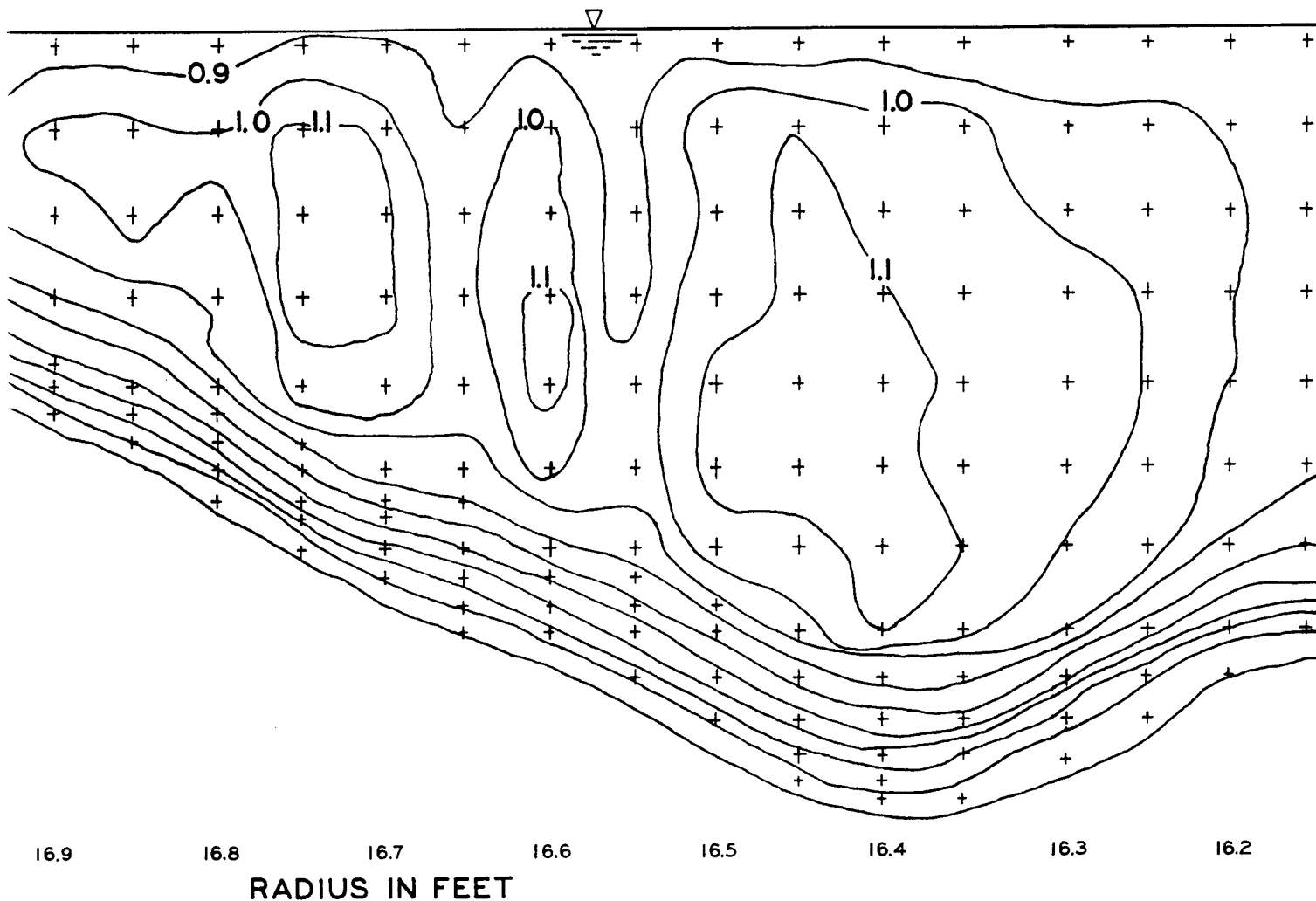
MISSOURI RIVER DESIGN STUDY
 WINDROW REVETMENT MODEL TESTS
**MECHANICAL ANALYSIS OF MODEL BED
 MATERIALS AND SIZE LIMITATIONS
 FOR MODEL AND PROTOTYPE ROCK**
 U.S. ARMY ENGINEER DISTRICT, OMAHA
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MISSOURI RIVER DESIGN STUDY
WINDROW REVETMENT MODEL TESTS
REVETMENT AND WINDROW
ROCK SAMPLING TECHNIQUE
U. S. ARMY ENGINEER DISTRICT, OMAHA
CORPS OF ENGINEERS OMAHA, NEBRASKA

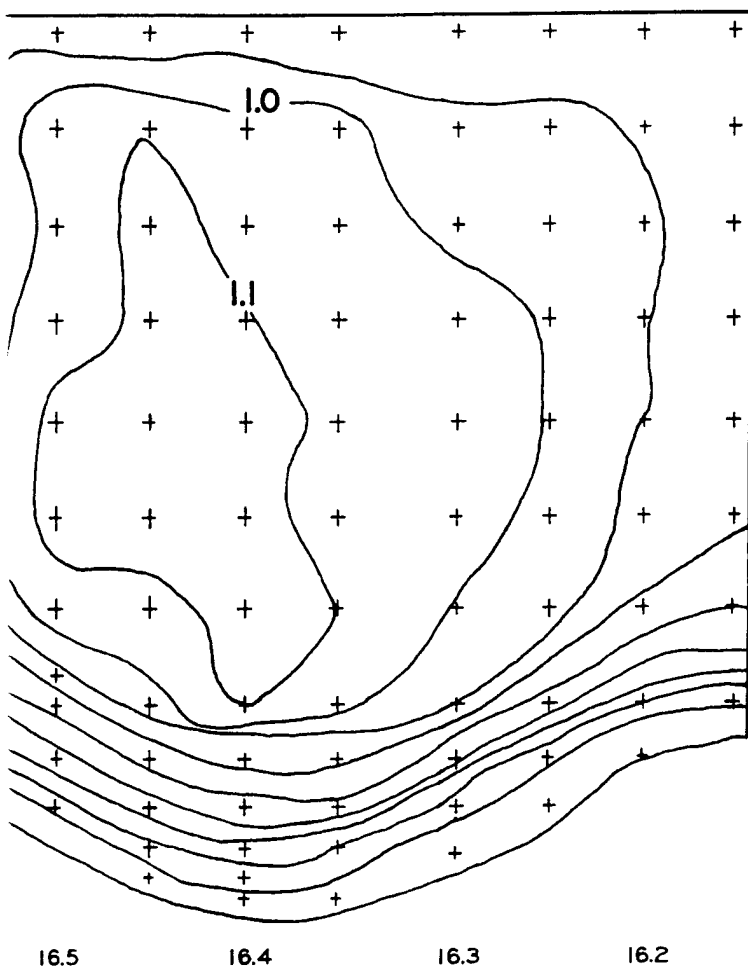


NOTE: P
1



NOTE: NUMBERS INDICATE FEET PER SECOND
 + MARKS LOCATION OF VELOCITY MEASUREMENT

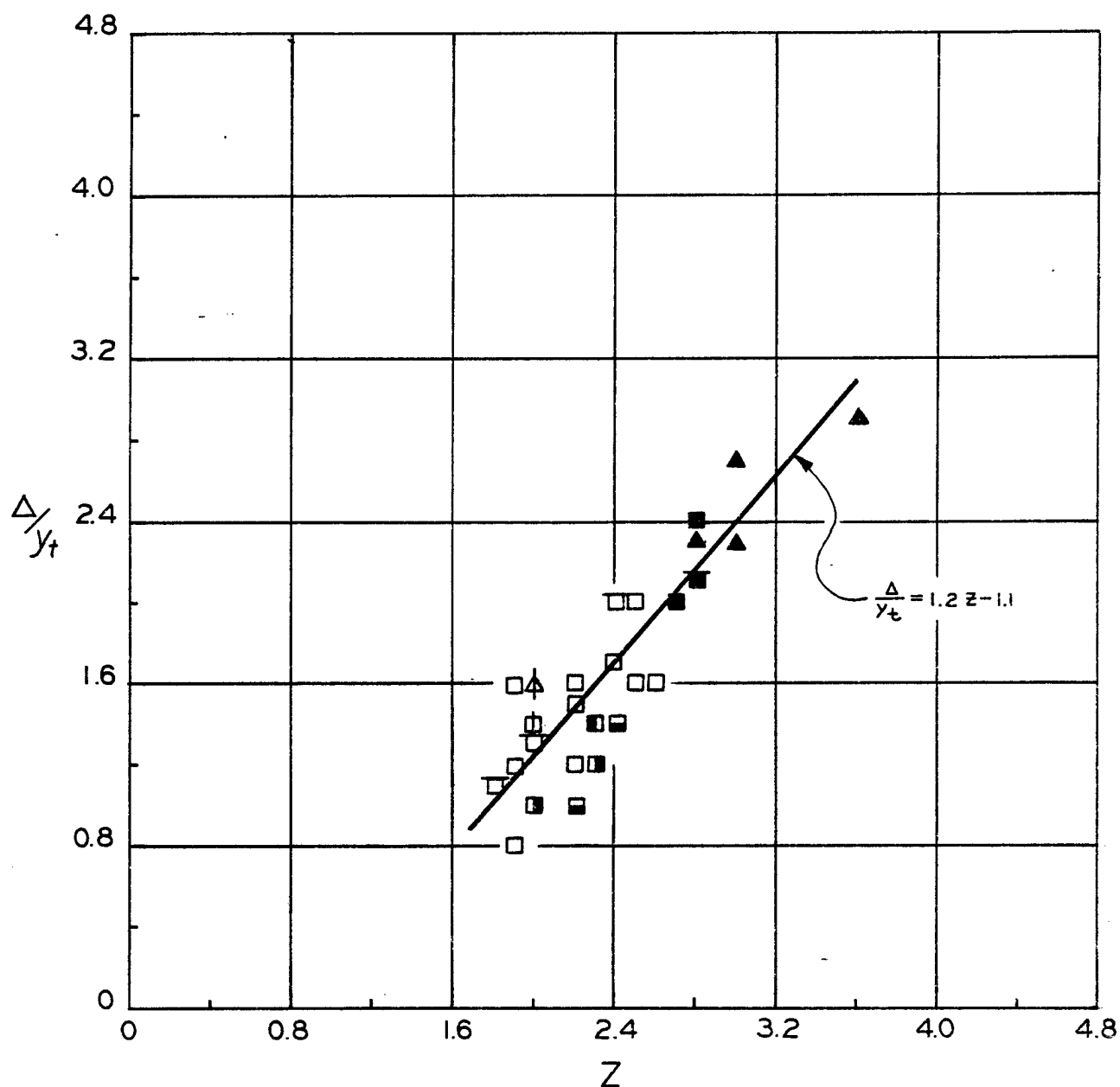
MISSOURI RIVER DESIGN
 WINDROW REVETMENT
 ISOVELS
 STATION 8
 RUN 31 TIME
 U. S. ARMY ENGINEER DISTRICT
 CORPS OF ENGINEERS C



PER SECOND
VELOCITY MEASUREMENT

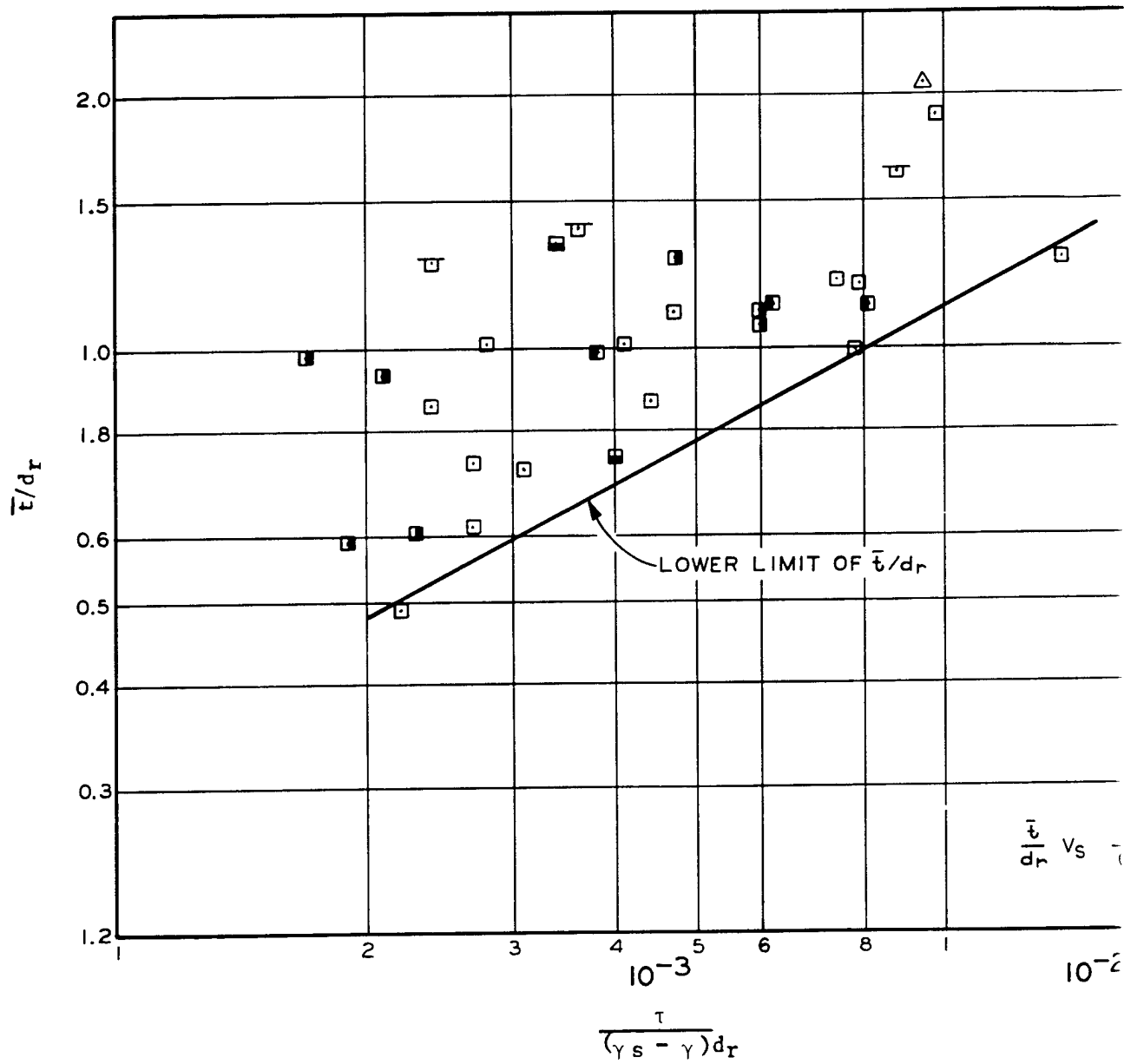
MISSOURI RIVER DESIGN STUDY
WINDROW REVETMENT MODEL TESTS
ISOVELS
STATION 89.5
RUN 31 TIME 26 HRS.

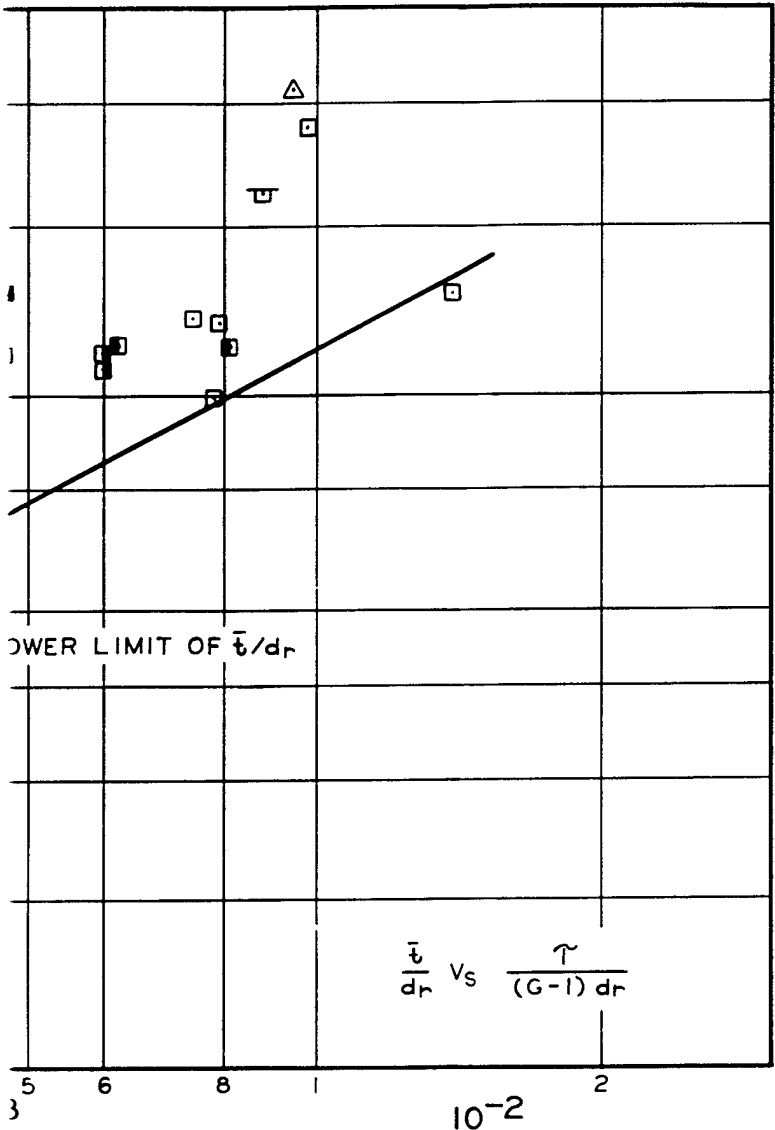
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SYMBOL	WINDROW SHAPE	ROCK GRADATION
■ □	TRAPEZOIDAL	1
⊞ ⊞	TRAPEZOIDAL WITH GAPS (SEGMENTED)	1
▣	TRAPEZOIDAL	2
▤	TRAPEZOIDAL	3
▥	TRAPEZOIDAL	4
▧ ▨	RECTANGULAR	1
▲ △	TRIANGULAR	1
⬠ ⬡	TRIANGULAR WITH GAPS (SEGMENTED)	1

MISSOURI RIVER DESIGN STUDY
 WINDROW REVETMENT MODEL TESTS
**COTANGENT OF SETTLING ANGLE VS
 COTANGENT OF REVET. SLOPE ANGLE**
 U. S. ARMY ENGINEER DISTRICT, OMAHA
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SYMBOL	WINDROW SHAPE	ROCK GRADATION
□	TRAPEZOIDAL	1
Φ	TRAPEZOIDAL WITH GAPS (SEGMENTED)	1
■	TRAPEZOIDAL	2
▣	TRAPEZOIDAL	3
▤	TRAPEZOIDAL	4
▥	RECTANGULAR	1
△	TRIANGULAR	1
⚡	TRIANGULAR WITH GAPS (SEGMENTED)	1

MISSOURI RIVER
WINDROW REVETMENT
 $\bar{t}/d_r$ versus

U. S. ARMY ENGINEER
CORPS OF ENGINEERS

SYMBOL	WINDROW SHAPE	ROCK GRADATION
□	TRAPEZOIDAL	1
Φ	TRAPEZOIDAL WITH GAPS (SEGMENTED)	1
■	TRAPEZOIDAL	2
■	TRAPEZOIDAL	3
■	TRAPEZOIDAL	4
▣	RECTANGULAR	1
△	TRIANGULAR	1
⬢	TRIANGULAR WITH GAPS (SEGMENTED)	1

MISSOURI RIVER DESIGN STUDY
WINDROW REVETMENT MODEL TESTS

$$\bar{t}/d_r \text{ versus } \frac{\tau}{(\gamma_s - \gamma)d_r}$$

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