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1. AGENCY USE ONLY (Leave Blank)		2. REPORT DATE 26 January, 2001	3. REPORT TYPE AND DATES COVERED 1 July, 1999- 30 June, 2000 FINAL	
4. TITLE AND SUBTITLE The use of novel precursor chemistry for synthesis of superhard materials			5. FUNDING NUMBERS DAAD19-99-1-0284	
6. AUTHOR(S) John Kouvetakis				
7. PERFORMING ORGANIZATION NAME(S) AND ADDRESS(ES) Arizona State University, Tempe, AZ 85287			8. PERFORMING ORGANIZATION REPORT NUMBER	
9. SPONSORING / MONITORING AGENCY NAME(S) AND ADDRESS(ES) U. S. Army Research Office P.O. Box 12211 Research Triangle Park, NC 27709-2211			10. SPONSORING / MONITORING AGENCY REPORT NUMBER ARO 40171.1-MS-11	
11. SUPPLEMENTARY NOTES The views, opinions and/or findings contained in this report are those of the author(s) and should not be construed as an official Department of the Army position, policy or decision, unless so designated by other documentation.				
12 a. DISTRIBUTION / AVAILABILITY STATEMENT Approved for public release; distribution unlimited.			12 b. DISTRIBUTION CODE	
13. ABSTRACT (Maximum 200 words) The objective of this short term program was to initiate synthesis of a new class of light element materials with novel compositions that are isoelectronic to carbon (i.e. the number of valence electrons per atom is four) or related to Si ₃ N ₄ . The ultimate goal is to investigate their use in high pressure or laser ablation synthesis of extremely dense, superhard materials of the same composition that have structures and properties related to those of diamond. Examples of such systems include nitrogen rich compounds with stoichiometric compositions BeCN ₂ , LiBC ₂ N ₄ , LiAlC ₂ N ₄ , and C ₃ N ₄ . Progress on synthesis of the novel the phases BeCN ₂ , and LiAlC ₂ N ₄ , as well as initial high pressure studies of graphitic C ₃ N ₄ - LiBC ₄ N ₄ are described in this report. This work is continuing with full funding form ARO under grant DAA19-00-1-0471.				
14. SUBJECT TERMS solid state chemistry, hard materials, diamond-like solids, high pressure			15. NUMBER OF PAGES	
			16. PRICE CODE	
17. SECURITY CLASSIFICATION OR REPORT UNCLASSIFIED	18. SECURITY CLASSIFICATION ON THIS PAGE UNCLASSIFIED	19. SECURITY CLASSIFICATION OF ABSTRACT UNCLASSIFIED	20. LIMITATION OF ABSTRACT UL	

NSN 7540-01-280-5500

Standard Form 298 (Rev.2-89)
Prescribed by ANSI Std. Z39-18
298-102

20010301 123

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REPORT TITLE: The use of novel precursor chemistry for synthesis of superhard materials

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SUBMITTED FOR PUBLICATION TO (applicable only if report is manuscript):

Sincerely,


JOHN KOUVETAKIS

Final Technical Report

Project Title

The use of novel precursor chemistry for synthesis of superhard materials,

Author

J. Kouvetakis

ARO Award Number

DAAD19-99-1-0284

Period Covered

7/1/99 - 6/30/2000

1. Statement of the Problem

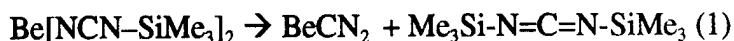
The objective of this short term program was to initiate synthesis of a new class of light element materials with novel compositions that are isoelectronic to carbon (i.e. the number of valence electrons per atom is four) or related to Si_3N_4 . The ultimate goal is to investigate their use in high pressure or laser ablation synthesis of extremely dense, superhard materials of the same composition that have structures and properties related to those of diamond. Examples of such systems include nitrogen rich compounds with stoichiometric compositions BeCN_2 , LiBC_2N_4 , LiAlC_2N_4 , and C_3N_4 . Progress on synthesis of the novel the phases BeCN_2 , and LiAlC_2N_4 , as well as initial high pressure studies of graphitic $\text{C}_3\text{N}_4 - \text{LiBC}_4\text{N}_4$ are described below.

2. Summary of the Most Important Results

BeCN_2

The unknown BeCN_2 phase is of particular interest because it has been predicted to have optical and mechanical properties that are superior to those of c-BN: i.e. it is a direct-bandgap semiconductor with a bulk modulus of 333 GPa. Three-dimensional BeCN_2 is structurally analogous to wurtzitic BeSiN_2 (a structure very similar to the chalcopyrite structure) and has a lattice constant nearly identical to that of cubic BN. We have adopted two strategies for preparation of BeCN_2 thin films and bulk materials: (a) synthesis, and decomposition of molecular $\text{Be}(\text{NCN-SiMe}_3)_2$ and (b) direct synthesis of bulk BeCN_2 by soft-chemistry methods.

The first method is intended to synthesize thin films of BeCN_2 via decomposition of the volatile molecular source $\text{Be}(\text{NCN-SiMe}_3)_2$ by elimination of one equivalent of $\text{Me}_3\text{Si-N=C=N-SiMe}_3$ as illustrated by Eq 1 below.



We have recently succeeded in synthesis and identification of small quantities of $\text{Me}_3\text{Si-N=C=N-SiMe}_3$, however, larger yields of the molecule are necessary to pursue a systematic study of CVD growth of films and coatings. Development of an improved synthesis is currently underway. The second method utilized low temperature reactions

of cyanamide (H_2CN_2) with $\text{Be}[\text{N}(\text{SiMe}_3)_2]_2$ to produce an intermediate solid precursor with composition $\text{Be}(\text{NCNH})_2 \cdot \text{H}_2\text{CN}_2$ (see Eq. 2) which was characterized by spectroscopic methods (IR, mass spectrometry) and elemental analysis. Annealing of this solid, at 750°C in vacuum produced a colorless polycrystalline material and melamine (see Eq. 3). Vibrational and combustion analysis data are consistent with “ BeCN_2 ” although its structure still remains unsolved. The X-Ray powder pattern was virtually identical to earlier X-ray patterns of samples obtained from the reaction of equimolar amounts of BeCl_2 and TMS_2CN_2 (see Eq. 4).

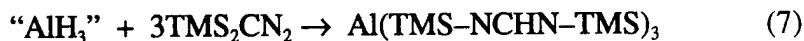


The two different synthetic routes described by Equations 3 and 4 appear to yield the same product and our preliminary characterizations as well as the reaction intermediates clearly point to the desired BeCN_2 compound. A structural determination is, however, necessary to unambiguously identify this intriguing material. A possible polymeric structure of BeCN_2 is illustrated in Fig 1. The structure of BeSiN_2 analogous to dense BeCN_2 is also shown in Fig. 1.

Figure 1: Possible polymeric structure of $\text{Be}(\text{N}=\text{C}=\text{N})$. The structure of BeSiN_2 depicted as tetrahedra filled with Be (light) and Si (dark). Tetrahedra filled with the same atoms form zig-zag chains. The BeCN_2 compound is expected to have a similar dense structure.

LiAlC_2N_4

Initial attempts to prepare LiAlC_2N_4 involved reactions of LiAlH_4 as the Al and Li source, with $(\text{SiMe}_3)_2\text{CN}_2$ as the N-C-N source. As illustrated in the synthesis depicted by equation 5, complete elimination of gaseous SiMe_3H affords the ternary compound $\text{LiAlN}_2\text{CN}_2$. However, it was discovered that the crystalline solid $\text{Al}(\text{TMS-NCHN-TMS})_3$ is the main product derived from this method instead (see Eqs 6 and 7 below).



Single-crystal X-ray diffraction revealed a novel structure for $(\text{AlC}_{21}\text{H}_{57}\text{N}_6\text{Si}_6)$ in which one aluminum atom is coordinated by six nitrogen atoms as shown in Fig. 2. Although $(\text{AlC}_{21}\text{H}_{57}\text{N}_6\text{Si}_6)$ was not the targeted product, its synthesis led to a new class of compounds incorporating the sterically crowded $(\text{TMS-NCHN-TMS})^{-1}$ bidentate ligand. The analogous Ga compound $\text{Ga}(\text{TMS-NCHN-TMS})_3$ as well as the related hydrides

HGa(TMS-NCHN-TMS)₂ and H₂Ga(TMS-NCHN-TMS) were also synthesized as volatile molecular species. Preliminary experiments suggest that the corresponding Al hydrides are also possible. These results indicate that the most important application of this new reaction method is the preparation of stable and volatile Al and Ga hydrides of the general formula RGaH₂ and R₂GaH [where R= (TMS-NCHN-TMS)]. These may be potentially useful as CVD precursors for growth of group III nitrides and related optoelectronic III-V materials. We are currently attempting to utilize this method to prepare the indium analogs RInH₂ and R₂InH as well as related unimolecular InN sources such as RInHN₃. The large chelating group R is the key to stabilizing such compounds which are typically considered to be unstable.

Figure 2: Molecular structure of Al(Me₃Si-N-C-N-SiMe₃)₃

Further attempts to synthesize the desired LiAl(NCN)₂ and possibly LiGa(NCN)₂ involve reactions of alternative lithium, Al and Ga sources such as LiAlCl₄ and LiGaCl₄. We found that the reaction of LiAlCl₄ with Me₃Si-N=C=N-SiMe₃ at 650 °C results in a polycrystalline colorless material which displays lattice modes consistent with a three dimensional inorganic solid. The IR spectrum is very simple and shows a sharp peak at 2190 cm⁻¹ corresponding to ν_{as} for the linear N=C=N⁻² moiety, and additional peaks at 536 cm⁻¹ and 470 cm⁻¹ which can be assigned to metal-carbon and metal-nitrogen lattice modes. Because the anion [Al(NCN)₂]⁻ is isoelectronic with Si(NCN)₂, we postulate that Li[Al(NCN)₂] may have a framework structure similar to that of Si(NCN)₂. This is essentially that of cristobalite SiO₂ in which the -O⁻² anion is replaced by the linear anion (-N=C=N⁻²)⁻². The lithium counterions will probably occupy the interstitial tetrahedral sites thus forming the classic filled cristobalite structure. An excellent example of a filled cristobalite is LiPN₂ which is shown in Fig 3. Structure elucidation of Li[Al(NCN)₂] is currently in progress.

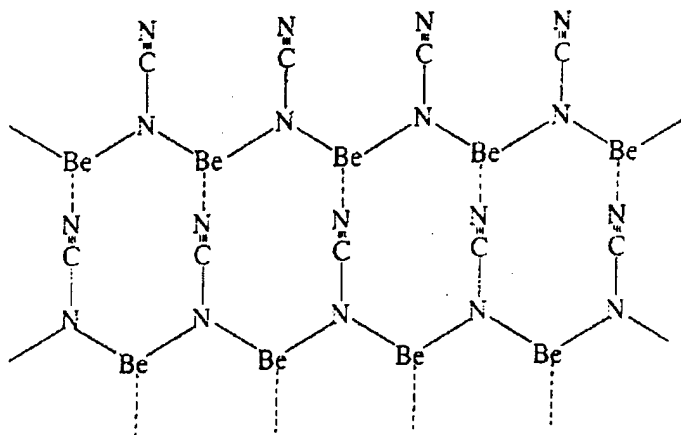
Figure 3: Structure of LiPN₂. The PN₂ array mimics that of isoelectronic SiO₂ and the Li ions are sitting in interstitial tetrahedral sites.

C₃N₄ and LiBC₄N₄ under high pressure.

High pressure studies of C₃N₄ and diamond like LiBC₄N₄ were initiated with this project. Preliminary results show that of the latter can be used to form pure and crystalline B-C-N with graphite like structure at 100 Kbar and 900°C (see D. Williams et al. J Am. Chem. Soc. 2000, 122, 7735) Experiments aimed to convert this compound into diamond-like dense structures are continuing in collaboration with Prof. Badding at Penn State University.

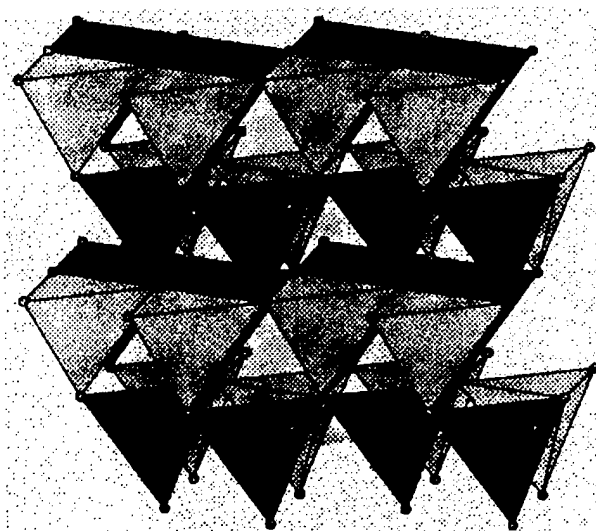
3. Personnel Supported

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Possible polymeric structure of $\text{Be}(\text{N}=\text{C}=\text{N})$.

Figure 1. (top) Possible polymeric structure of $\text{Be}(\text{N}=\text{C}=\text{N})$. The structure of BeSiN_2 depicted as tetrahedra filled with Be (light) and Si (dark). (bottom) Tetrahedra filled with the same atoms form zig-zag chains. The three dimensional BeCN_2 compound is expected to have a similar dense structure.



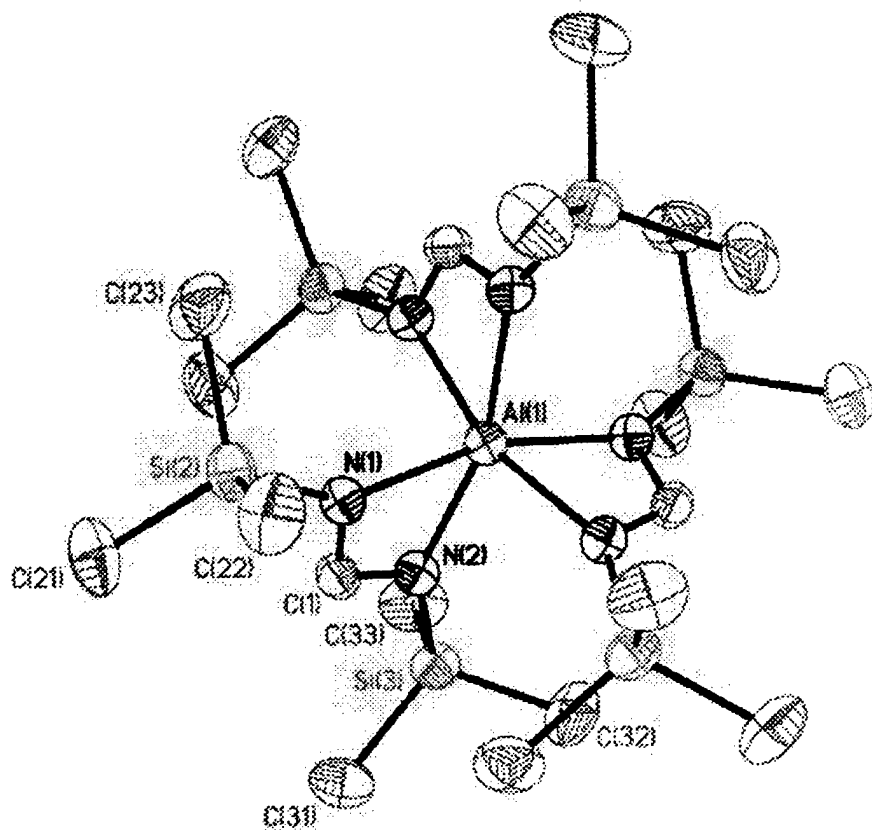


Figure 2. Molecular structure of $\text{Al}(\text{Me}_3\text{Si-N-C-N-SiMe}_3)_3$,

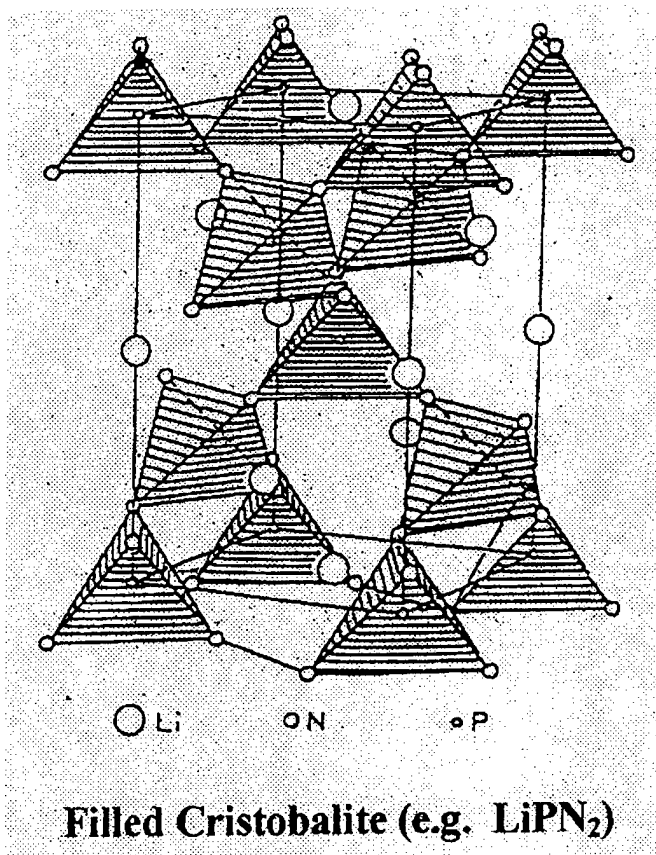


Figure 3. Structure of LiPN_2 . The PN_2 array mimics that of isoelectronic SiO_2 and the Li ions are sitting in interstitial tetrahedral sites.