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21 separate items enclosed

NOTIFIED/FILE

MEMORANDUM FOR PR (In-House Publication)

FROM: PROI (TI) (STINFO) 30 November 1999

SUBJECT: Authorization for Release of Technical Information, Control Number: **AFRL-PR-ED-TP-1999-0227**
Talley, D., "Overview of Pulse Detonation Engines" (BFI)

49th JANNAF Propulsion Meeting (Tucson, AZ, 14-16 Dec 1999) **(Statement A)**

BRIEFING FOR INDUSTRY
16 Dec 1999

Overview of Pulse Detonation Engines

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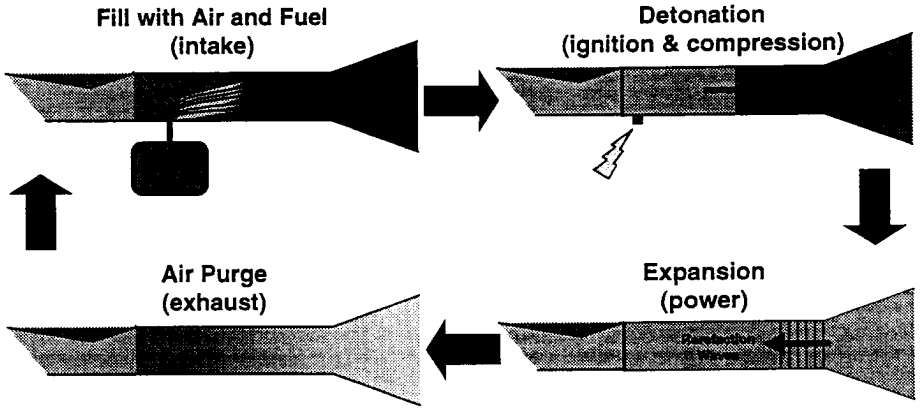
6.2 Objectives

Assess the technical merit of the pulsed detonation cycle and, if appropriate, develop pulsed detonation propulsion technology for Air Force applications.

	FY98	FY99	FY00	FY01
Funding ($1,000's)				
Edwards	810	309	309	309
WPAFB		731	298	298

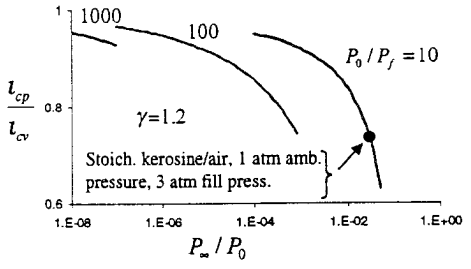
The Pulsed Detonation Cycle



The Potential

- Better Isp
- Higher thrust/weight (reduced feed pressures lead to lighter pumps)
- Deeply throttleable and scalable (multiple tubes, operating frequency)
- Lower cost / more reliable (less complex)
- Wider applicable Mach number range

Const. vol. estimate of Isp in comparison to a CP device operating at the same fill pressure (compares equivalent feed systems).



The Issues

- Ignition energy
- Deflagration-to-detonation transition (minimize DDT length)
- Practical fuels (JP, RP)
- Multiphase ignitions
- Oxygen enrichment
- Preignitions
- Themal loads
- Vibration and cycle fatigue
- Valves/injectors

Rocket - Specific Issues

- Filling in a vacuum
- Issues arising out of also having to inject an oxidizer
  - Different mixing regimes
  - Mixing and detonation of TWO condensed phases
- Different kinetic and rheological properties
  - Wide range of possible fuel/oxidants
  - Low/high temperature space environment
  - Lack of emphasis on emissions
- Higher rocket combustion temperatures
  - Hotter walls promote pre-detonation ?

Technical Approach

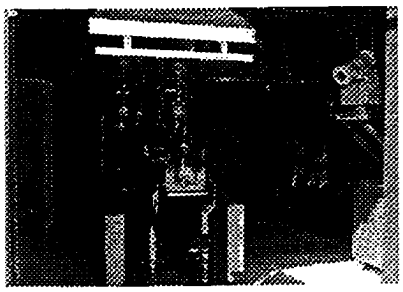
- Develop/use/oversee models of pulsed detonation processes
  - Ideal cases; limiting cases
  - Cycle decks
  - High fidelity models
- Experimentally assess the performance of in-house and proprietary pulsed detonation systems.
  - State of the art facilities
- Conduct in house *public domain* research and development
  - ITAR restrictions could apply

Strategic Alliances

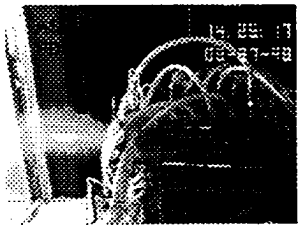
Government	Industry	Academia
• NASA - Revcon - MSFC programs • NAVY - MURI - 6.2 • SBIR funding	• APRI • ASI • Boeing • Enigmatics • GE • HyPerComp • Lockheed/Martin • MSE • RR/Allison • SAIC • UTRC/P&W	• Cal Tech • NPS • Penn State • Princeton • Stanford • UCSD • U. Forida • U. Texas

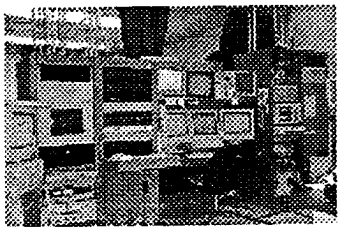
Hot fire facility for PDRE testing at Edwards AFB

Fuel	H2(g), CH4(g)
Oxidizer	O2(g)
Purge gas	N2(g), He(g)
H2 mass flow rate	.15 lbm/s (.07 Kg/s)
CH4 mass flow rate	.25 lbm/s (.11 Kg/s)
O2 mass flow rate	1.0 lbm/s (.45 Kg/s)
N2 mass flow rate	.5 lbm/s (.23 Kg/s)
Water flow rate	16 lbm/s (7 Kg/s)
Max. system press.	2640 psi. (179 atm)



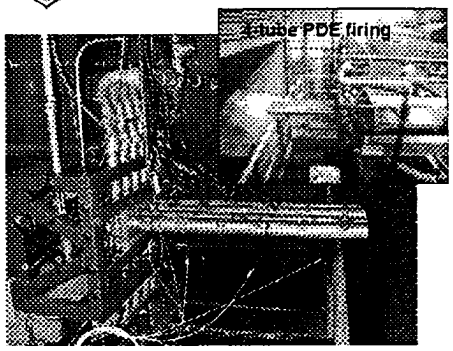
128 ch, 200 kbs scanning A/D
16 ch, 2 MHz per ch A/D, independently controlled
Central laser/optics room
Fully instrumented PDRE DAQ and control system





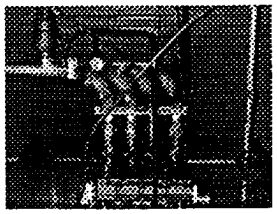
PDE Research Engine at WPAFB

GM Quad 4 DOHC, 4 Cylinder Pulsed Detonation Engine



- Junkyard Technology - $2,000 Hardware Investment
- Pontiac Grand Am Cylinder head (formerly 150 BHP) produces up to 3,000 lbf theoretical thrust as PDE
- Test-bed for PDE Research, Benchmarking
- Predetonator/Initiator Development
- High Frequency Operation
- Multi-tube EffectsPulsed Ejector Research

- Adapter Plate Mounts Detonation Tubes
  - 1-4 Tubes
  - 2" Diameter PDE Tubes for R&D
  - 3 1/2" Diameter PDE Tubes for Engine
- Electric Motor Driven Camshafts
  - 0.5-50 Hz currently (per tube)
  - 100 Hz possible
- Vapor Fuels: Hydrogen and Propane
- Liquid Fl: Gasoline, Ethanol, JP, etc.



Stock Intake Manifold with Ball Valve Selection of 1-4 Detonation Tubes

(Purge Manifold Similar)

FY99 Accomplishments

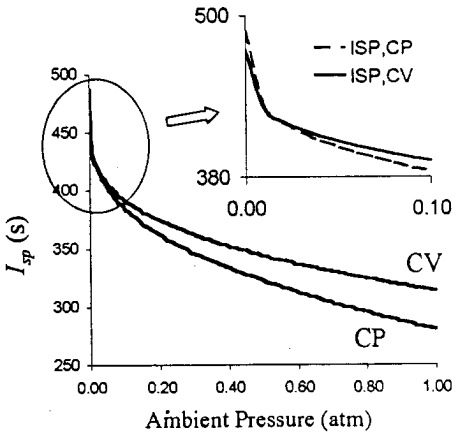
- Demonstrated contractor capability to build a back pressure with multiple tubes discharging into a common nozzle
  - Joint effort with Adroit Systems, Inc, and NASA
- Developed constant volume limit model
- Initiated study on the use of condensed phases in PDRE's, including monopropellants
- Initiated efforts to establish a panel to develop a community-standard PDE/RE performance methodology
- PRS-East accomplishments

AFRL Constant Volume Code

Features

- Various propellants, variable mixture ratios
- Gaseous phase and liquid phase propellants
- Buffer gases and partial fills
- Nozzle options
  - Fixed area ratio nozzles
  - Area ratios continuously adjust to match pressure ratios during blowdown
  - Separated or non-separated flow
- Calculates Isp, average thrust, peak pressures, blow down times, area ratios, etc.

Effect of Ambient Pressure on Specific Impulse



GOX/GH2, MR=2.25
Complete expansion to ambient
5 atm fill pressure
Isentropic blow down

Theoretical result for expansion at infinite expansion ratio to a vacuum

$$\frac{I_{sp,CV}}{I_{sp,CP}} = \frac{2}{\gamma+1}\left(\frac{T_{CV}}{T_{CP}}\right)^{1/2} < 1$$

$$< (T_{CV}/T_{CP}) < \gamma$$

placement
symbols

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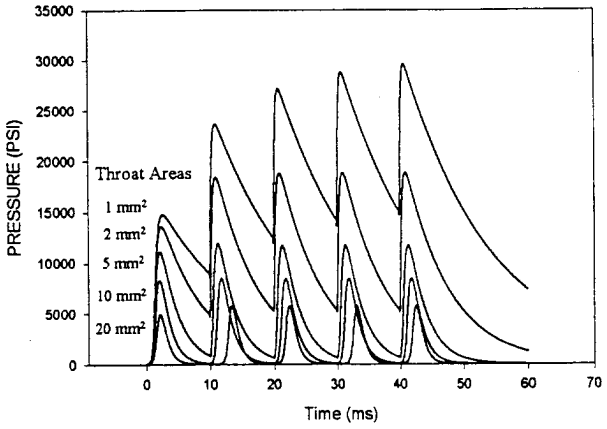
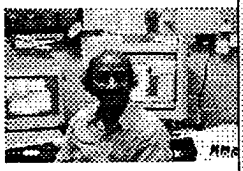
Multi-cycle operation

$V_{chamber}$ = 10 cm^3 V_{fuel} = 1 cm^3 frequency = 100 Hz



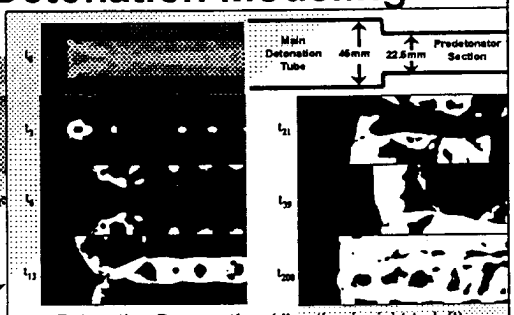
Combustion/Detonation Modeling

Dr. Vish Katta
(ISSI)
PRSC in-house contractor



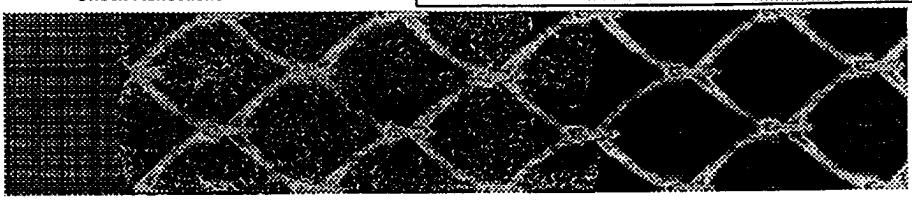
AFRL/PRSC Detonation Modeling

- Currently one of two groups in the US modeling deflagration to detonation transition (DDT)
- Initiation and DDT Studies
- Detonation Propagation
- Confinement/Obstructions
- Shock Reflections



Detonation Propagation (direction is right to left)

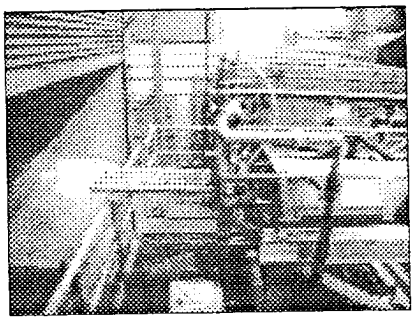
Reflecting and coalescing transverse waves are the mechanism responsible for propagation of detonation from small tube (i.e. predetonator) to bigger tube



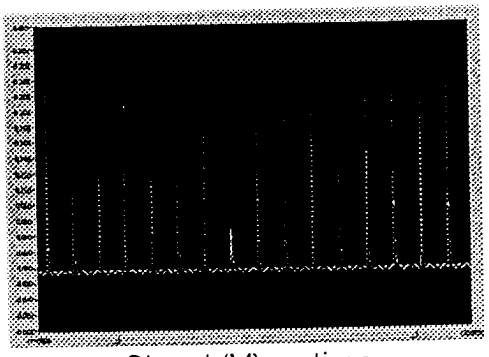
Peak Pressure or 'Smoke Foil' Traces with Particle Traces
(direction is right to left)

Successful Firing of 4-Tube AFRL Research PDE

Photo of firing



Pressure traces in a single tube



Signal (V) *vs* time

Planned for FY00

- Facilitate JANNAF panel to oversee the development of a community standard PDE/RE performance model
- Demonstrate vacuum start of a multi-tube, common nozzle PDRE
  - Continuation of Adroit/NASA work
- Determine the feasibility of a "constant-volume combustion" pulsed engine operating on condensed phase propellants
  - Monopropellants and bipropellants
- PRS-East plans

Videotapes

Have these been approved?

Summary

- Significant facility upgrades have been installed at to support PDE/RE development and evaluation and demonstrated
  - PDRE development and firings at Edwards AFB
  - PDE development and firings at WPAFB
- Modeling efforts are underway in-house to support PDE/RE development
  - Constant volume code
  - Condensed phase code
  - DDT code
  - Other PRS-East codes
- AFRL is attempting to facilitate a panel to oversee the development of a community standard PDE/RE performance model

something missing