

Large Scale Tests of Vaporous Hydrogen Peroxide (VHP®) for Chemical and Biological Weapons Decontamination

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Steris VHP[®] Test Abstract

Vaporous Hydrogen Peroxide (VHP) has been used for more than a decade to sterilize clean rooms and pharmaceutical processing equipment and, more recently, to decontaminate anthrax-contaminated buildings. Recent studies at ECBC have shown that the addition of low-levels of ammonia gas renders VHP reactive towards GD, converting it to pinacolyl methylphosphonic acid. Thus, with suitable activation via ammonia gas, modified vaporous hydrogen peroxide (mVHP) affords the broad-spectrum decontamination of the chemical weapon (CW) agents VX, GD, and HD.* Studies at ECBC have also shown that mVHP is effective in decontamination of biological weapon (BW) surrogates, though mVHP does not at present appear to be substantially superior to standard VHP for biological decontamination. Potential applications of mVHP for military and civilian decontamination include: buildings, vehicle and aircraft interiors, and sensitive equipment.

Recent large scale tests of mVHP applicability for BW and CW decontamination were carried out in one of the ECBC Engineering Chambers, Building E3726. The study evaluated the use of mVHP to decontaminate BW agent surrogates and live CW agents on representative aircraft interior materials. These studies showed that at treatment levels of 250 ppm VHP and treatment times of 24 hours, residual contact hazard from chemical agents was reduced to the ORD required levels on all test materials, with the exception of decontamination of VX run at relatively low ammonia concentrations. These studies also showed that at treatment levels of 250 ppm VHP and treatment times of 24 hours, off-gas hazard from chemical agents was reduced to the ORD required levels for all test materials, with the exception of VX run at relatively low ammonia concentrations. The effect of ammonia concentration on BW and CW decontamination efficacy is currently under study.

*U.S. and international patents pending.

Images of mVHP® Generator and D-Box Used for Biological Decontamination Studies





ECBC Large Chamber Tests



Steris M1000 **VHP**®
Generators



1000 ft³ Exposure Chamber



Large Chamber Test Design

- **Agents: VX, GD, HD**
- **Surrogates: DEPPT, TEP, CEPS, MPS**
- **2-4 μL agent deposited on test substrate coupon, allowed to age for one hour**
- **ca. 1000 ft^3 size chamber constructed inside larger chamber (E3726)**
- **Flow rate ~ 60 CFM**
- **Ambient Temperatures**
- **VHP[®] generated using 35 % H_2O_2 and two commercial M-1000 (Steris) VHP[®] Biodecontamination systems**
- **H_2O_2 injection rate ~ 75 g/min, to maintain ~ 275 ppm [H_2O_2] (measured)**
- **NH_3 gas introduced into VHP[®] stream just prior to its entering the chamber, to maintain ~ 20 ppm [NH_3] (calculated)**
- **Expose sample for 3, 8, or 24 hours**
- **Extract substrates using ethyl acetate**
- **Analyze extract by GC-MS (residual agent/products) (Detection limit ~ 1 ng)**



Large Chamber Test Substrates

- **Stainless Steel (blank)**
- **Glass (control)**
- **Chemical Agent Resistant Coating (CARC) painted steel (MIL-P-53039A)**
- **Aluminum 2024 (Spec T3) (uncoated)**
- **Air Force Topcoat-coated aluminum (MIL-P-85285-PU)**
- **Butyl rubber-covered cloth (Boeing insulation cover)**
- **Kapton (Polyimide) (wiring insulation)**
- **Nylon Webbing (MIL-W-4088, T3, C3)**
- **Concrete (Structural)**



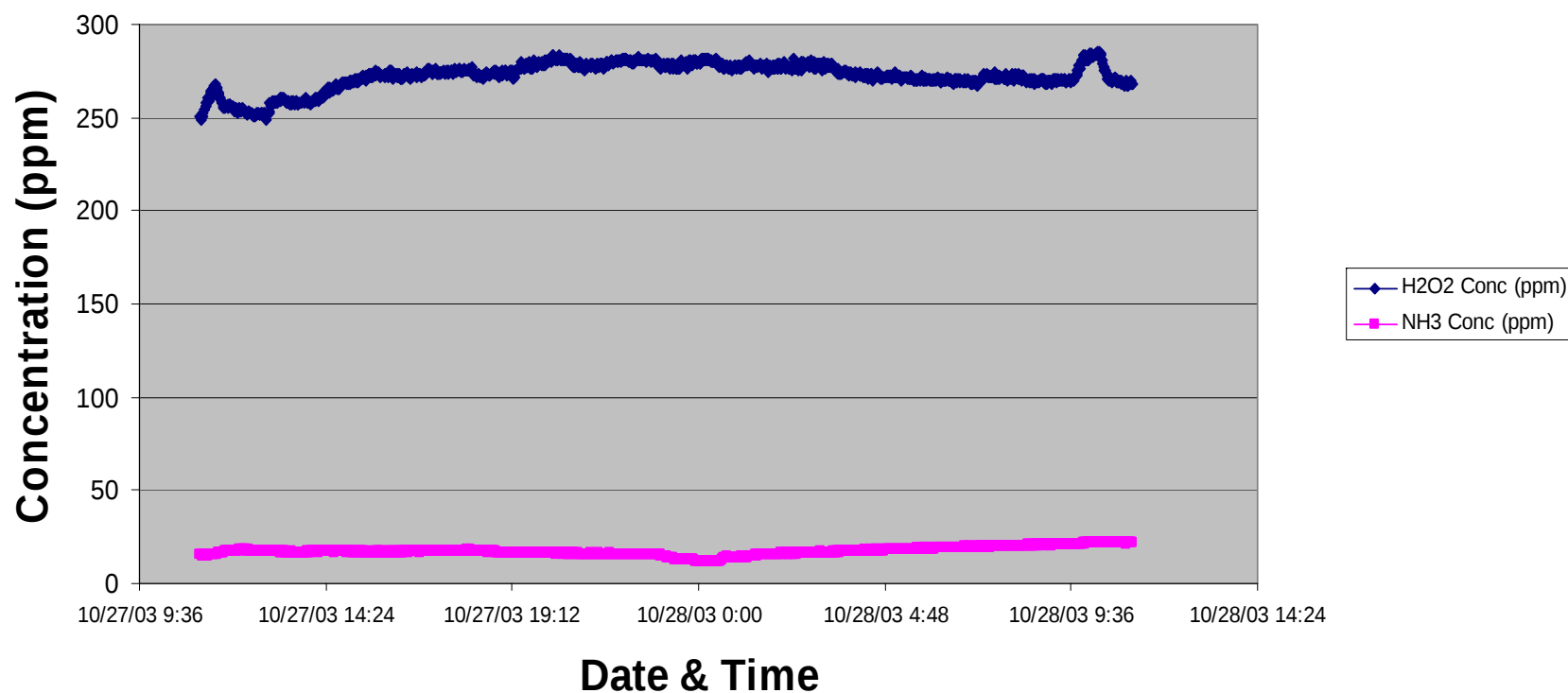
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Large Chamber Test Methods

- **Contact Hazard** = Natural Latex Rubber dental dam is placed in contact with contaminated substrate, held in contact by 1 kg weight for 15 minutes, then extracted with ethyl acetate and analyzed by GC-MS for amount of agent/surrogate transferred
- **Residual Hazard** = Contaminated substrate, after contact hazard test, is extracted with ethyl acetate and analyzed by GC-MS for amount of agent/surrogate remaining
- **Headspace** = Air sample taken directly over contaminated substrate plate and collected on solid sorbent tube, analyzed by GC-MS for mass of agent/surrogate captured

Large Chamber Test Results – Typical Concentration Profile

Steris VHP GD Run 271110 - 281110 Oct 03
6545 ppm-hr



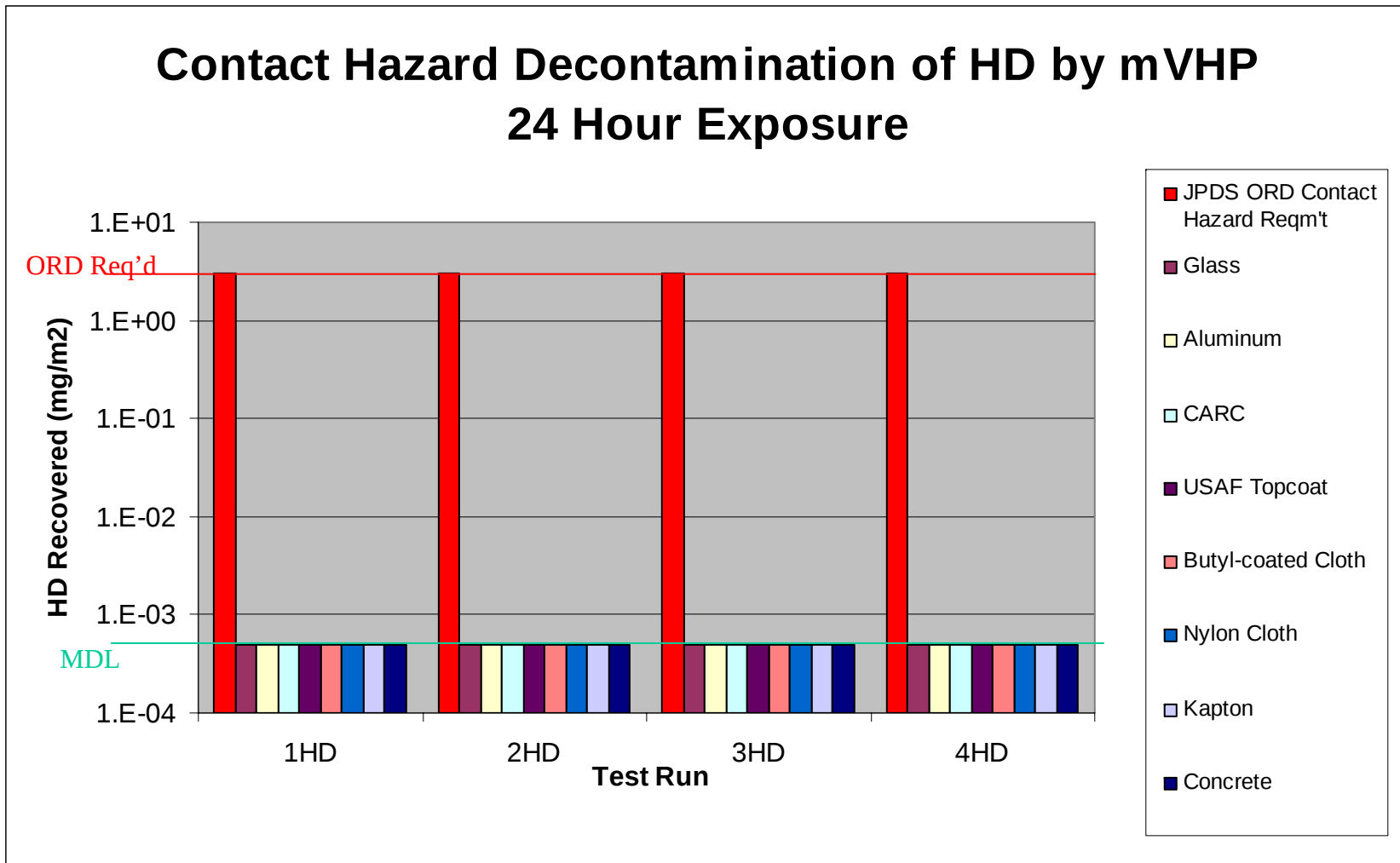


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HD Background Data

- Joint Portable Decon System ORD Requirements:
 - HD Contact/Residual Hazard: Required = 3.0 mg/m²
 - HD Contact/Residual Hazard: Desired = 0.0 mg/m²
 - HD Headspace Hazard: Required = 2.3 x 10⁻² mg/m³
 - HD Headspace Hazard: Desired = 3.0 x 10⁻³ mg/m³
- Minimum Detectable Limits for Tests:
 - Contact/Residual Hazard: 4.93 x 10⁻⁵ mg/m²
 - Headspace Hazard: 8.33 x 10⁻⁵ mg/m³
- Concentration x Time Values (ppm-hr)

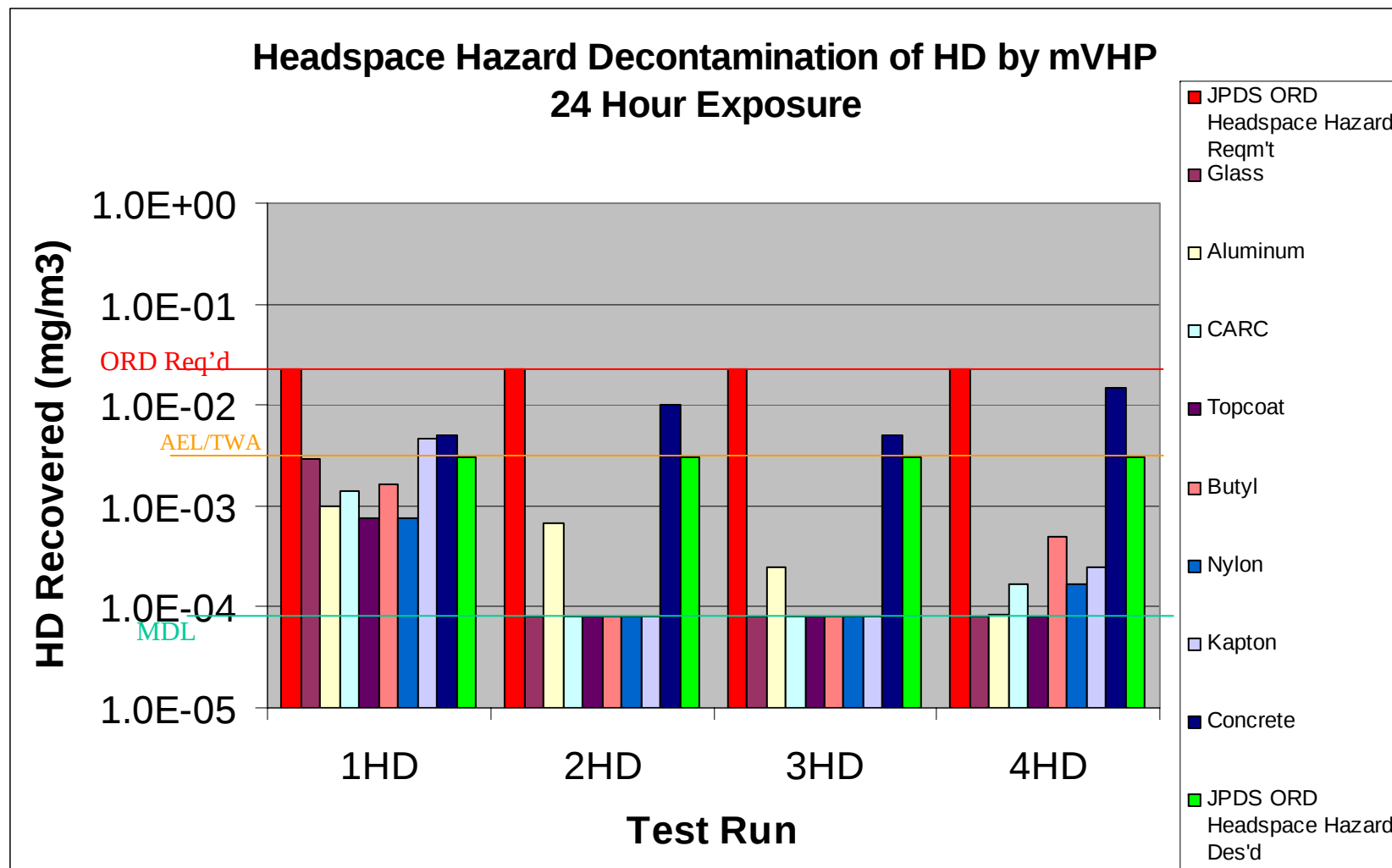
	24-hour		8-hour	
	VHP	NH ₃	VHP	NH ₃
1HD:	956	177	(6-hour sample)	
2HD:	4657	337	2018	140
3HD:	6716	472	2286	165
4HD:	6484	721	2176	382





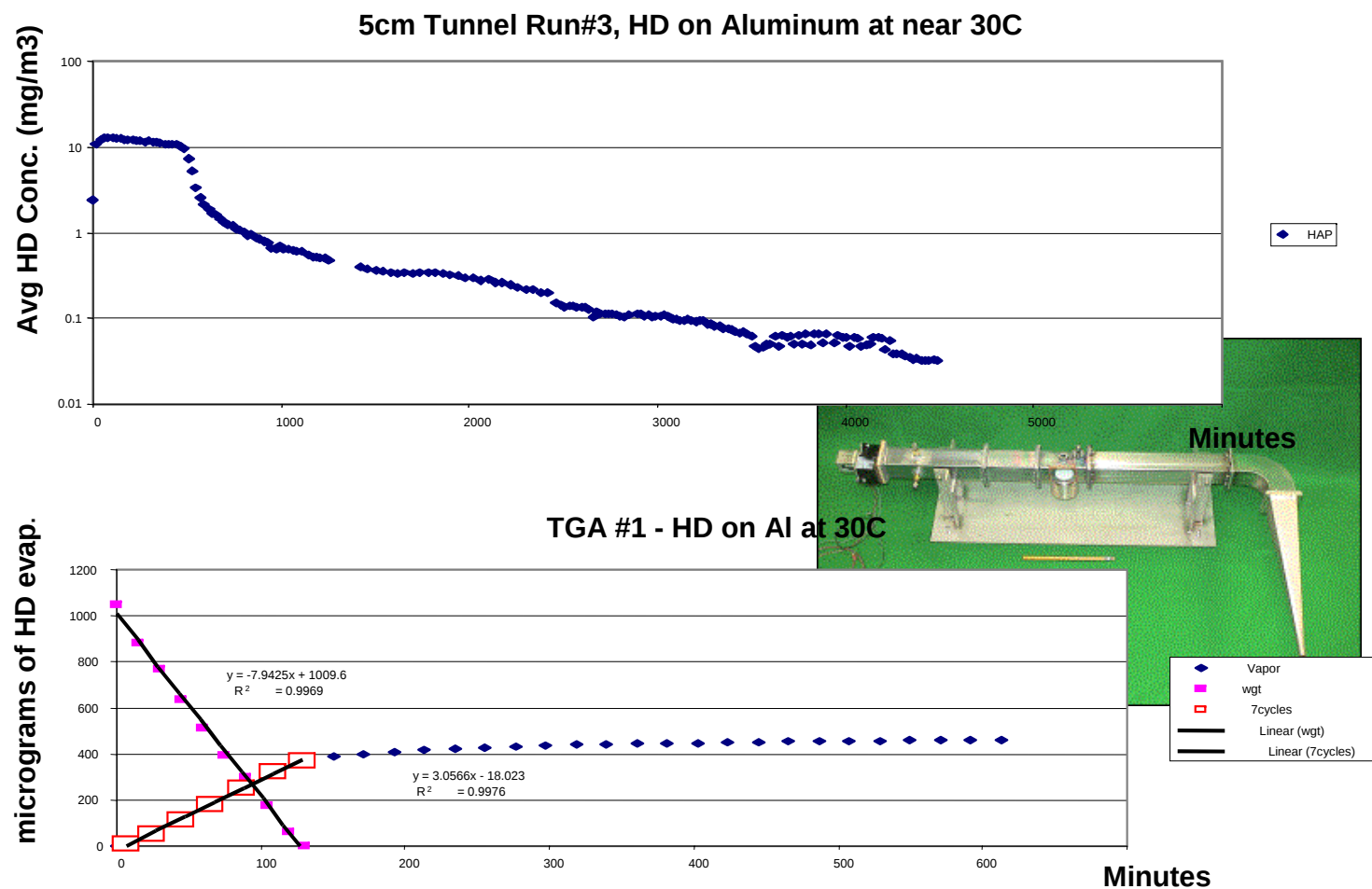
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Headspace Hazard Fumigation Data



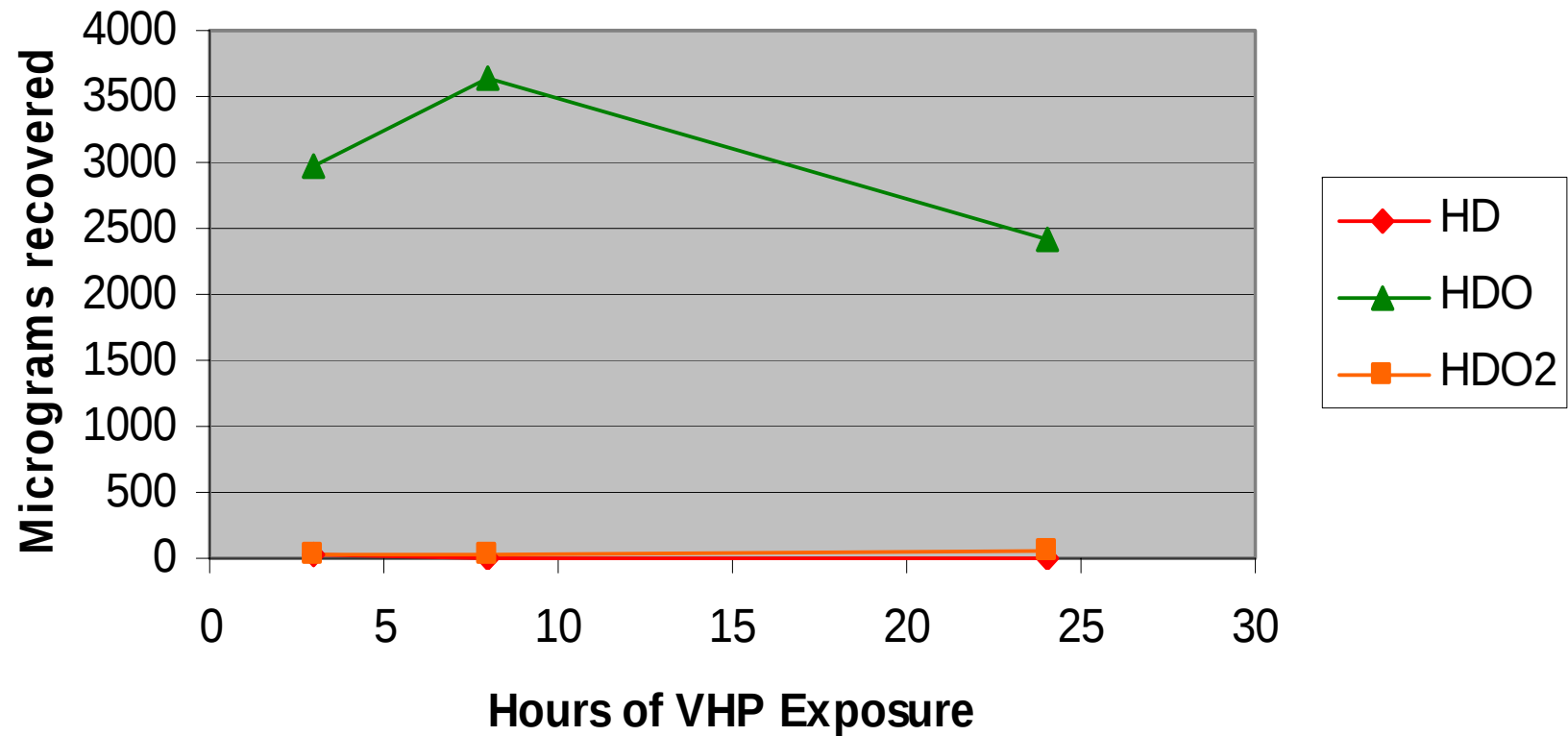
Agent Fate Baseline Data Shows $\sim 0.7 \text{ mg/m}^3$ HD in headspace after 24 hours weathering; HD in headspace after 24 hr mVHP treatment 3 orders of magnitude lower, $\sim 0.0005 \text{ mg/m}^3$

Lab/Wind Tunnel Data



Large Chamber Test Results – HD Reaction Products

VHP Decon of HD on Glass





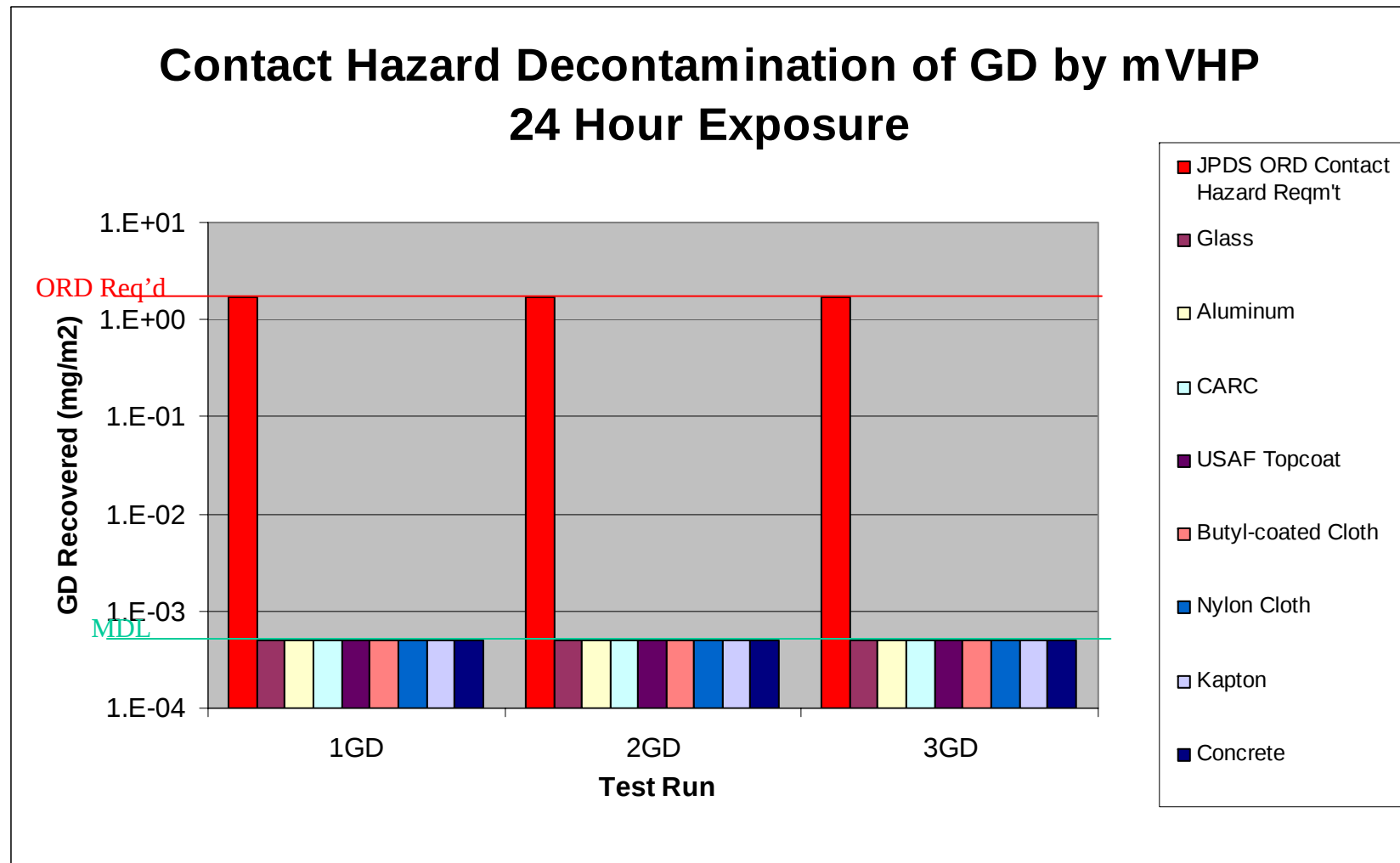
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GD Background Data

- Joint Portable Decon System ORD Requirements:
 - GD Contact/Residual Hazard: Required = 1.7 mg/m^2
 - GD Contact/Residual Hazard: Desired = 0.0 mg/m^2
 - GD Headspace Hazard: Required = $1.3 \times 10^{-3} \text{ mg/m}^3$
 - GD Headspace Hazard: Desired = $2.0 \times 10^{-4} \text{ mg/m}^3$
- Minimum Detectable Limits for Tests:
 - Contact/Residual Hazard: $4.93 \times 10^{-5} \text{ mg/m}^2$
 - Headspace Hazard: $8.33 \times 10^{-5} \text{ mg/m}^3$
- Concentration x Time Values (ppm-hr):

	24-hour		8-hour	
	VHP	NH ₃	VHP	NH ₃
1GD:	6549	560	2200	223
2GD:	6545	414	2138	137
3GD:	6358	379	2117	131

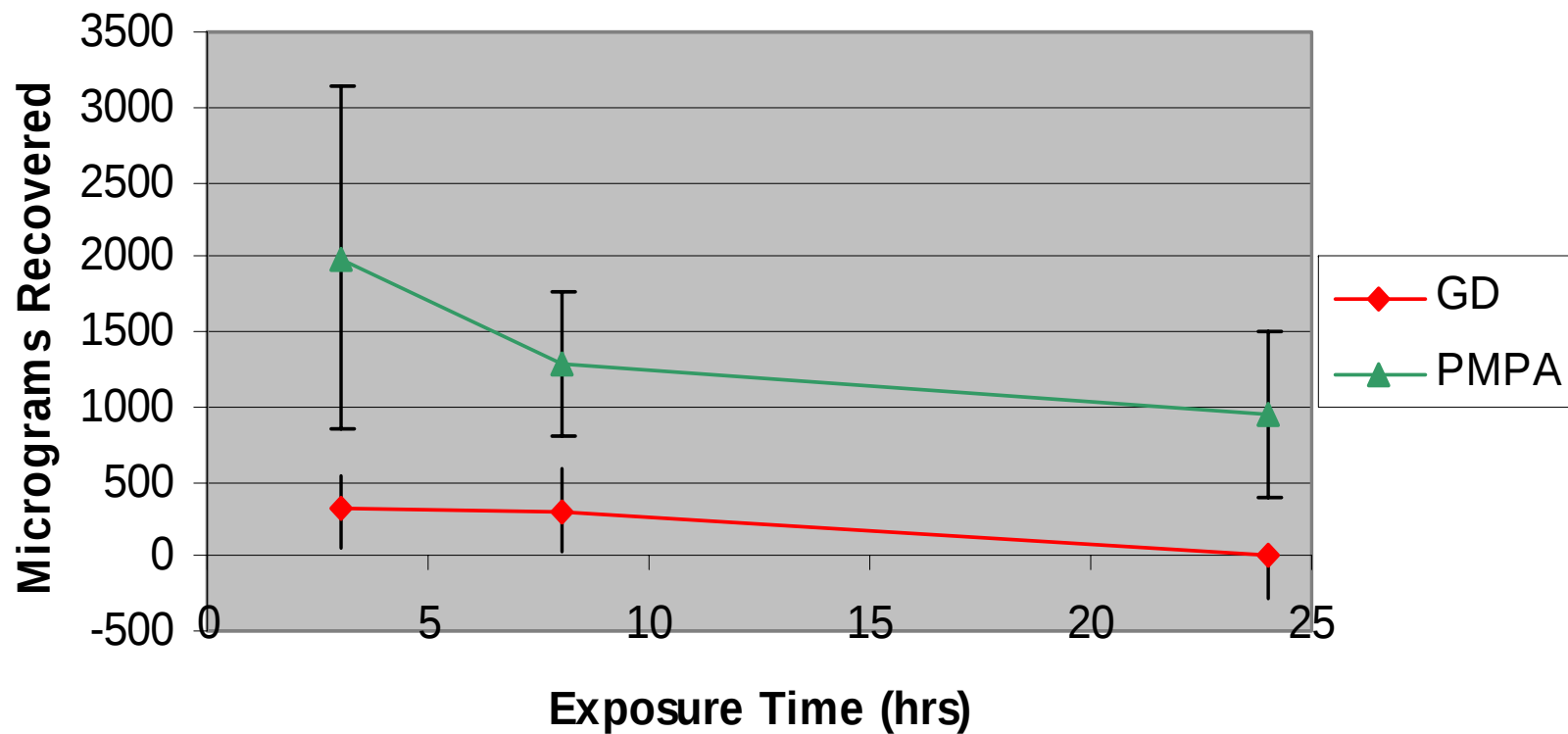
Contact Hazard Fumigation Data





Large Chamber Test Results – GD Reaction Products

VHP Decon of GD on Glass



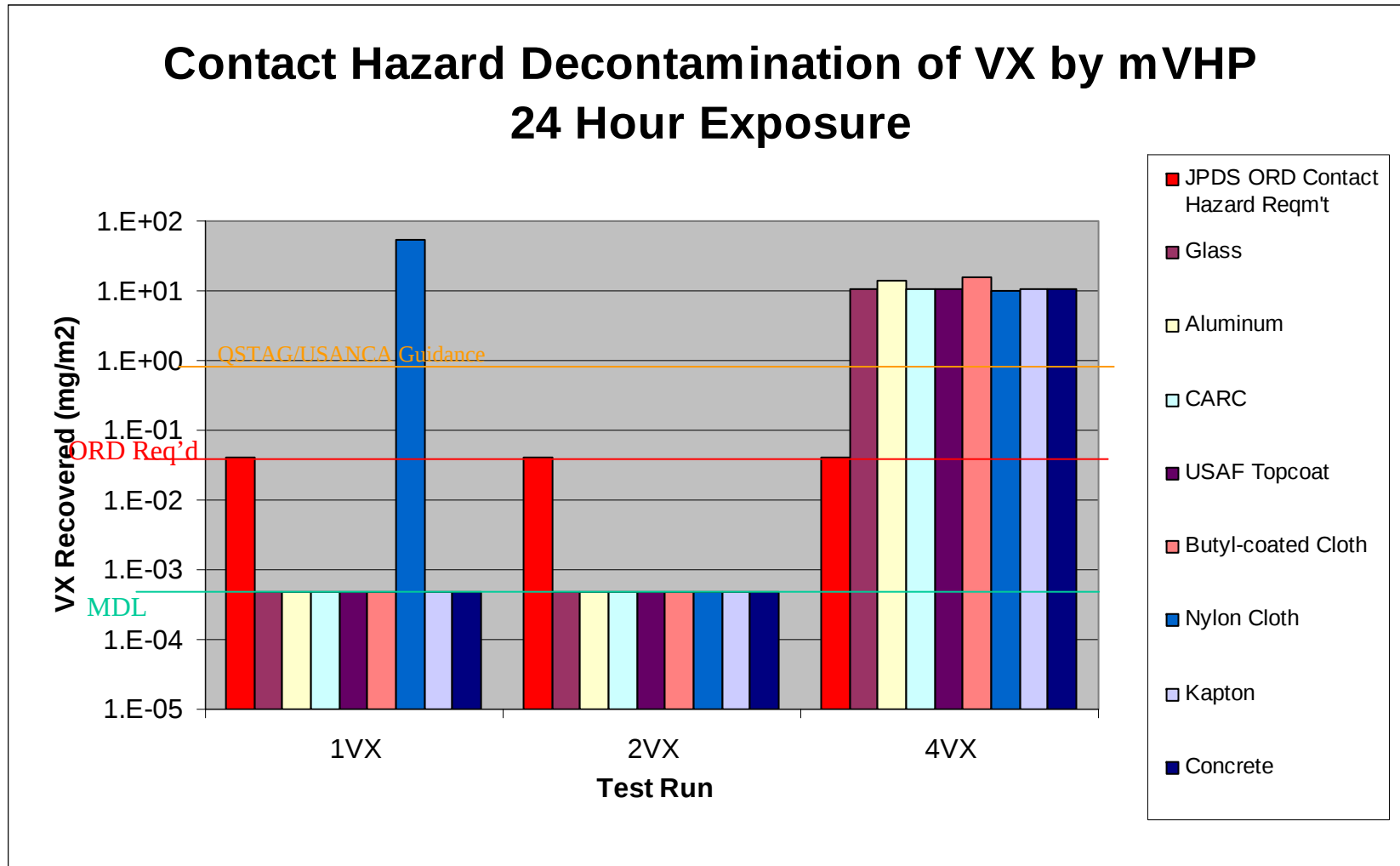


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VX Background Data

- Joint Portable Decon System ORD Requirements:
 - VX Contact/Residual Hazard: Required = $4.0 \times 10^{-2} \text{ mg/m}^2$
 - VX Contact/Residual Hazard: Desired = 0.0 mg/m^2
 - VX Headspace Hazard: Required = $1.7 \times 10^{-4} \text{ mg/m}^3$
 - VX Headspace Hazard: Desired = $2.4 \times 10^{-5} \text{ mg/m}^3$
- Minimum Detectable Limits for Tests:
 - Contact/Residual Hazard: $4.93 \times 10^{-5} \text{ mg/m}^2$
 - Headspace Hazard: $3.33 \times 10^{-5} \text{ mg/m}^3$
- Concentration x Time Values (ppm-hr):

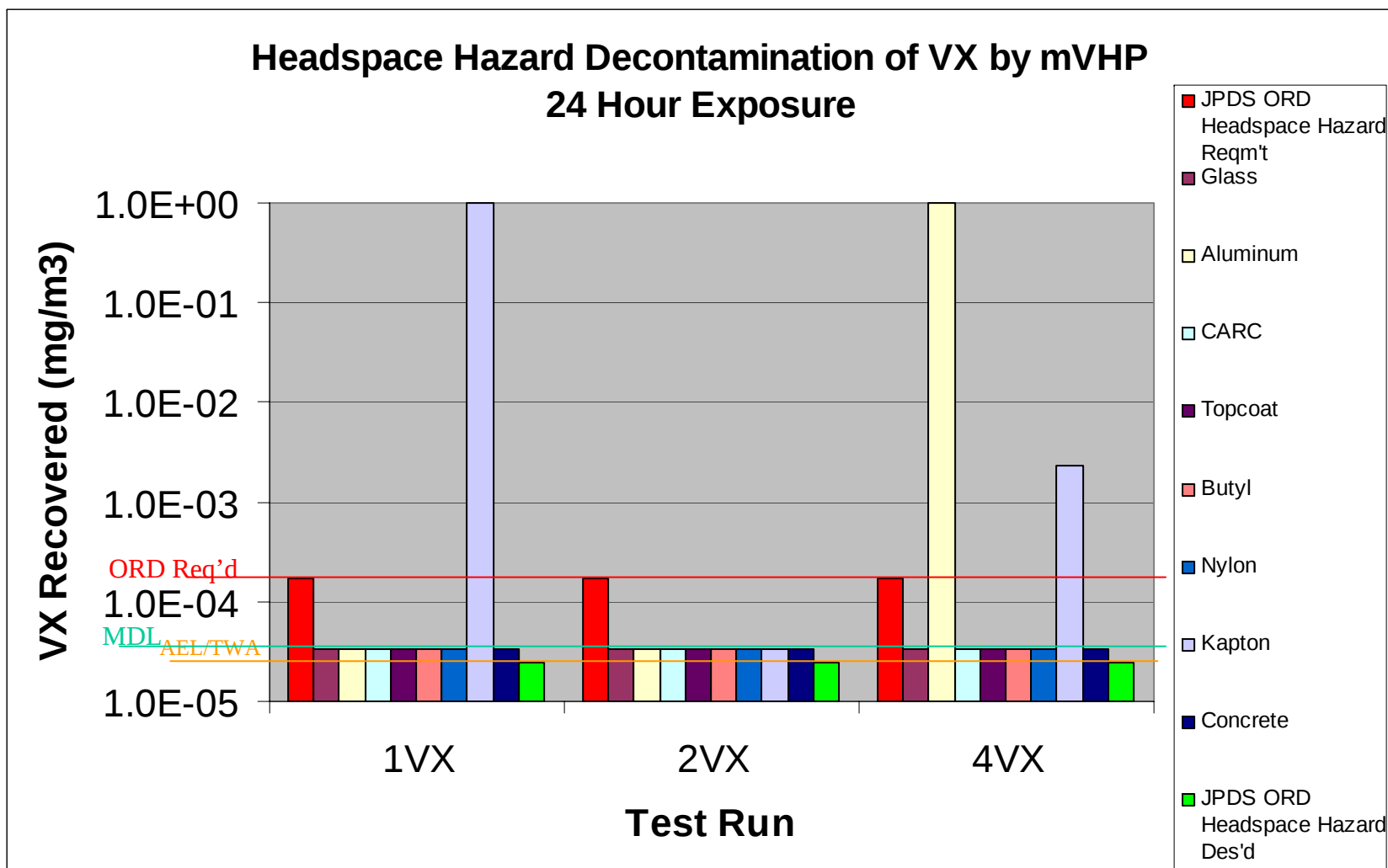
	24-hour		8-hour	
	VHP	NH3	VHP	NH3
1VX	6352	488	2113	189
2VX	6182	320	1824	121
3VX	(Not Collected)		2038	103
4VX	6681	141	2109	47





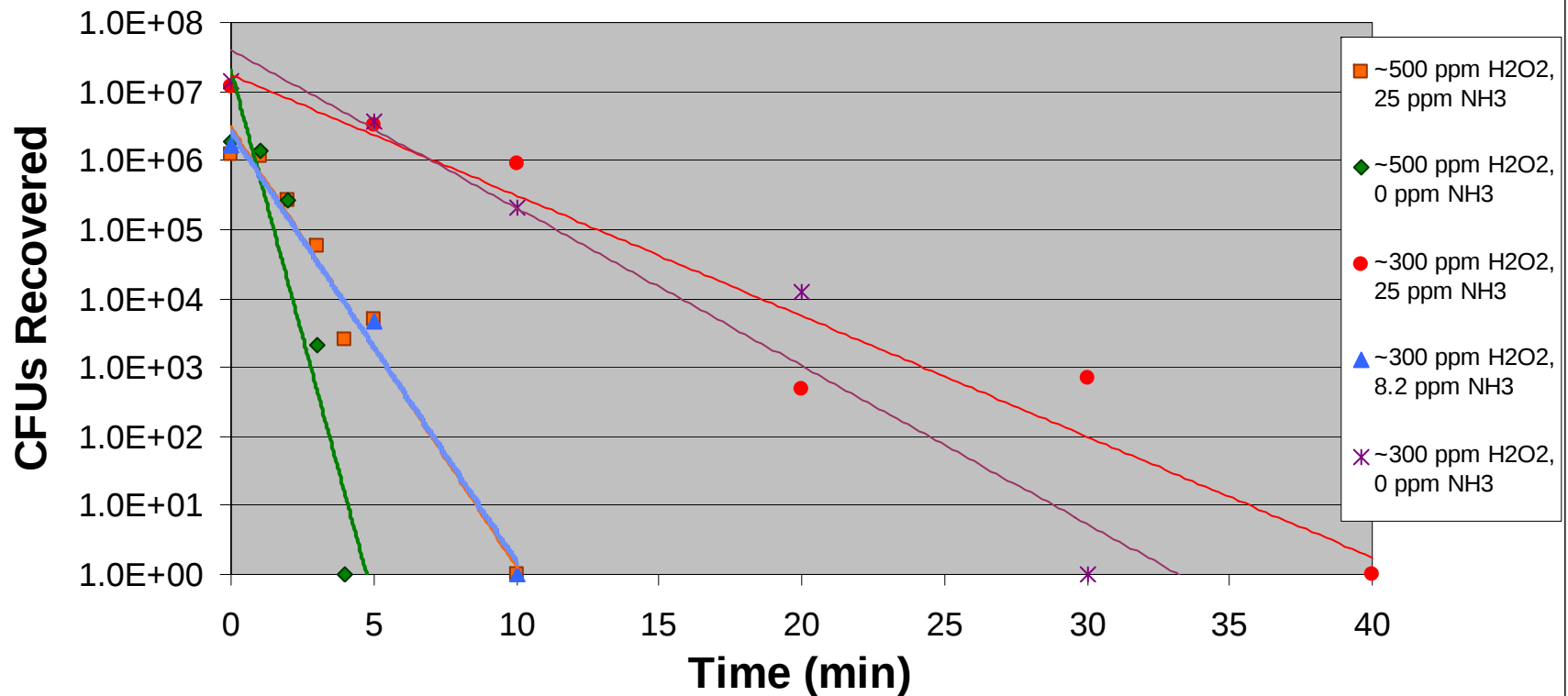
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Headspace Hazard Fumigation Data



Kill Curves for VHP® and mVHP® vs. Avirulent anthrax

H_2O_2 & NH_3 concentration effects on kill rate of *B. anthracis* NNR1d1 Spores on glass coupons

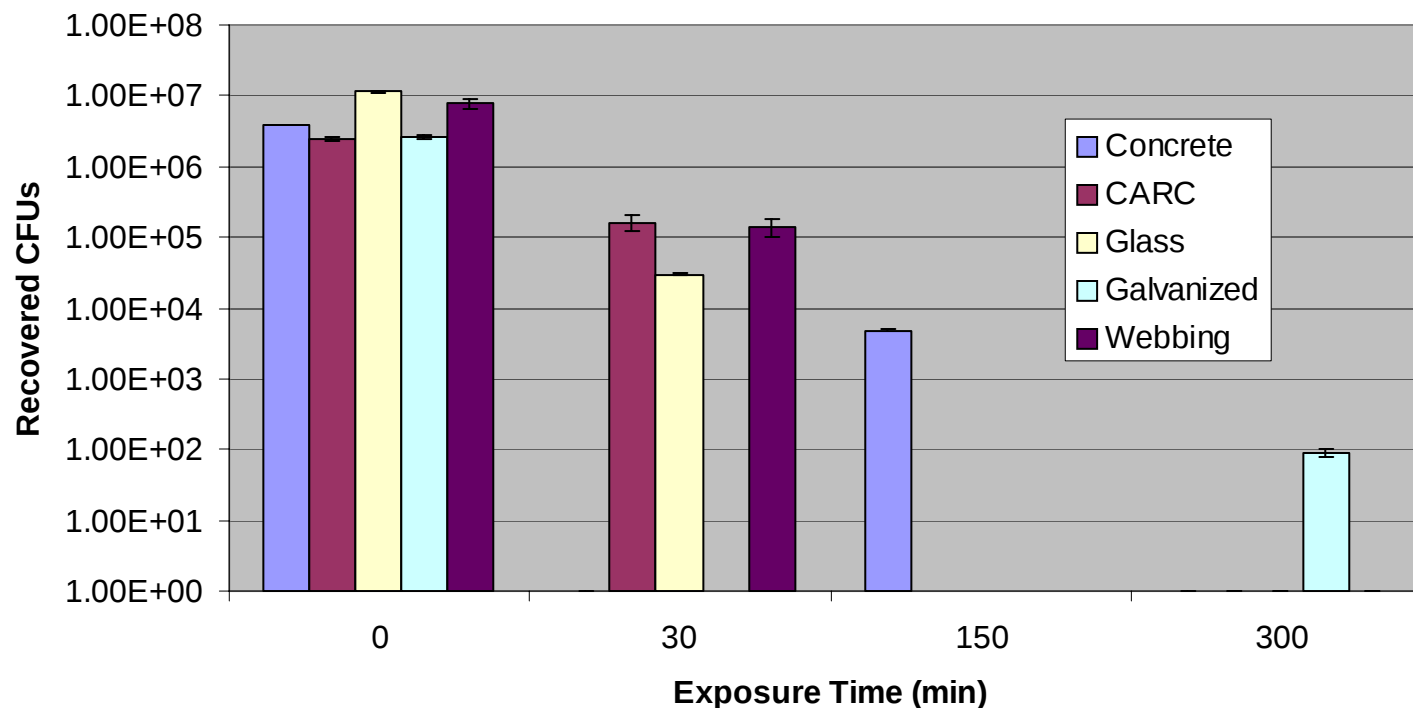




Kill Curves for mVHP® vs. Avirulent anthrax

Thorough Decontamination: BW Decontamination by VHP at Room Scale

Chamber mVHP studies using *B. anthracis* NNR1d1





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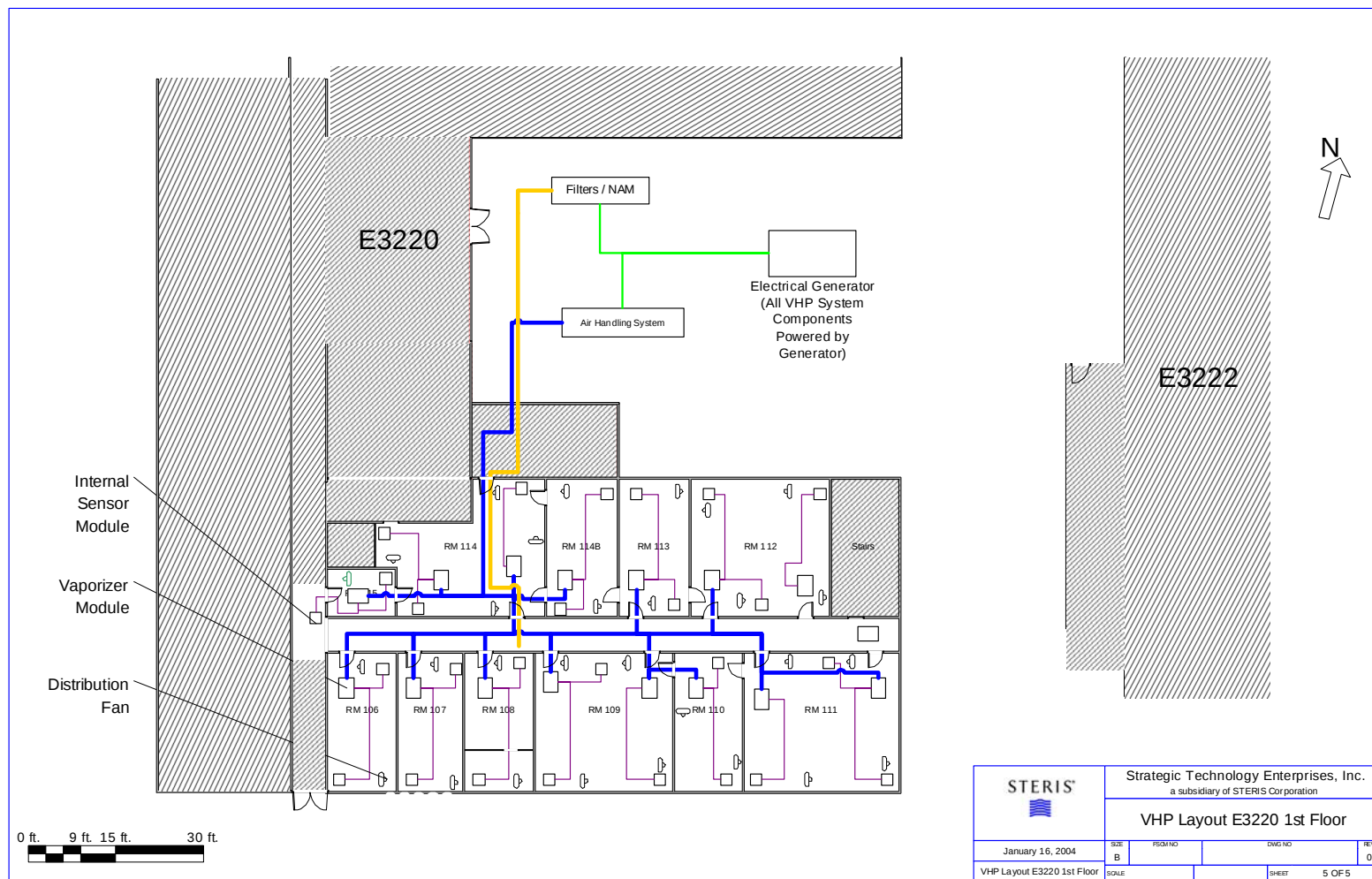
Test Results

- Chambers study is the first demonstration of fumigation-style decontamination of CW agents at the room scale
 - 24-hour mVHP® treatment with 250 ppm VHP® + 20 ppm NH₃ effectively reduces contact hazards of HD, GD, and VX to limits of detection
 - 24-hour mVHP® treatment with 250 ppm VHP + 20 ppm NH₃ reduces vapor hazards of GD and VX to limits of detection
 - 24-hr treatment with 250 ppm mVHP® + 20 ppm NH₃ reduces HD vapor hazard, but detectable amounts remain, especially on porous surfaces
- Porous surfaces may require longer mVHP® treatment times
- mVHP is marginally less effective as an anthrax decontaminant than VHP itself



ECBC

Building Scale VHP Decontamination





E3220 VHP Decontamination Test Results

- Demonstrated ability to obtain 125, 250 and 450 ppm treatment levels in 50,000 cu. ft. volume for 5 hour treatment cycle
- Used computational modeling to model air flow in rooms and lay out distribution system
- Confirmed model results with VHP sensor readings during readiness trials
- 100% Kill of *G. stearothermophilus* BI's at 125ppm , 250 ppm and 450 ppm VHP treatment levels



mVHP Decontamination trial at Davis-Monthan AFB, November 2004; 100% BI kill in tests to date



C-141 with External Air Handler and NAM

ECBC

QUESTIONS?

