

Comparison of Damaged Borosilicate Constitutive Constants Obtained with Confined-Compression and Constant-Pressure-Compression Devices

(Comparison of “sleeve” and “bomb” tests)



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Objectives

- Ultimate objective: Transfer properties measured in the lab to ballistic simulations that can predict ballistic tests results
- Milestones:
 - Determine with laboratory experiments the strength of damaged borosilicate and soda-lime at low and high confining pressures
 - Find the Drucker-Prager constants, β and Y_0 , in an independent way and compare them with the sleeve tests.
 - Validate sleeve tests



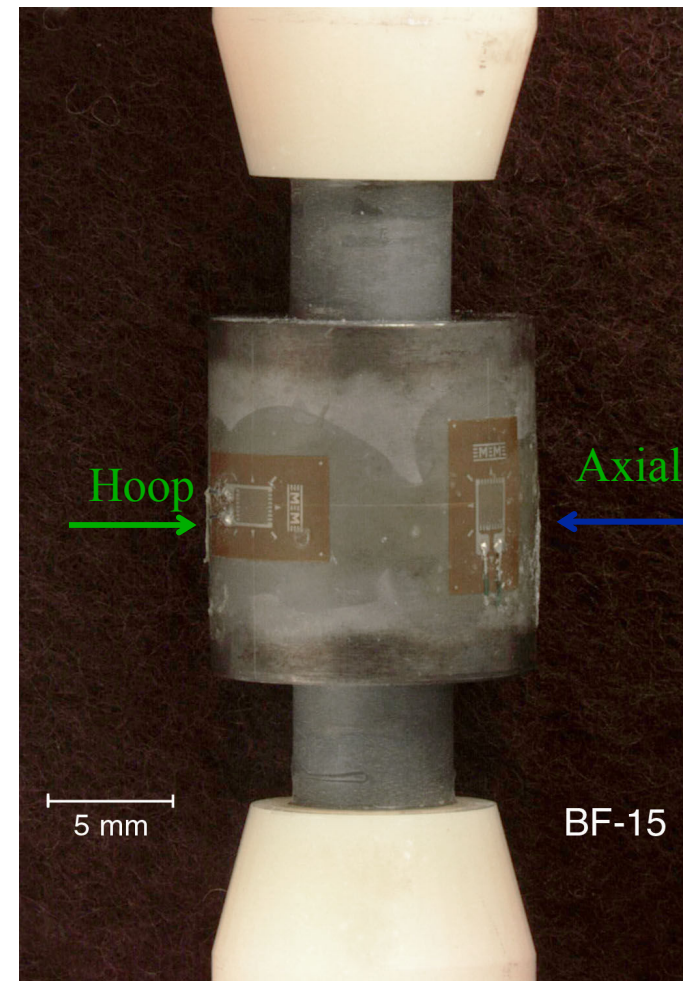
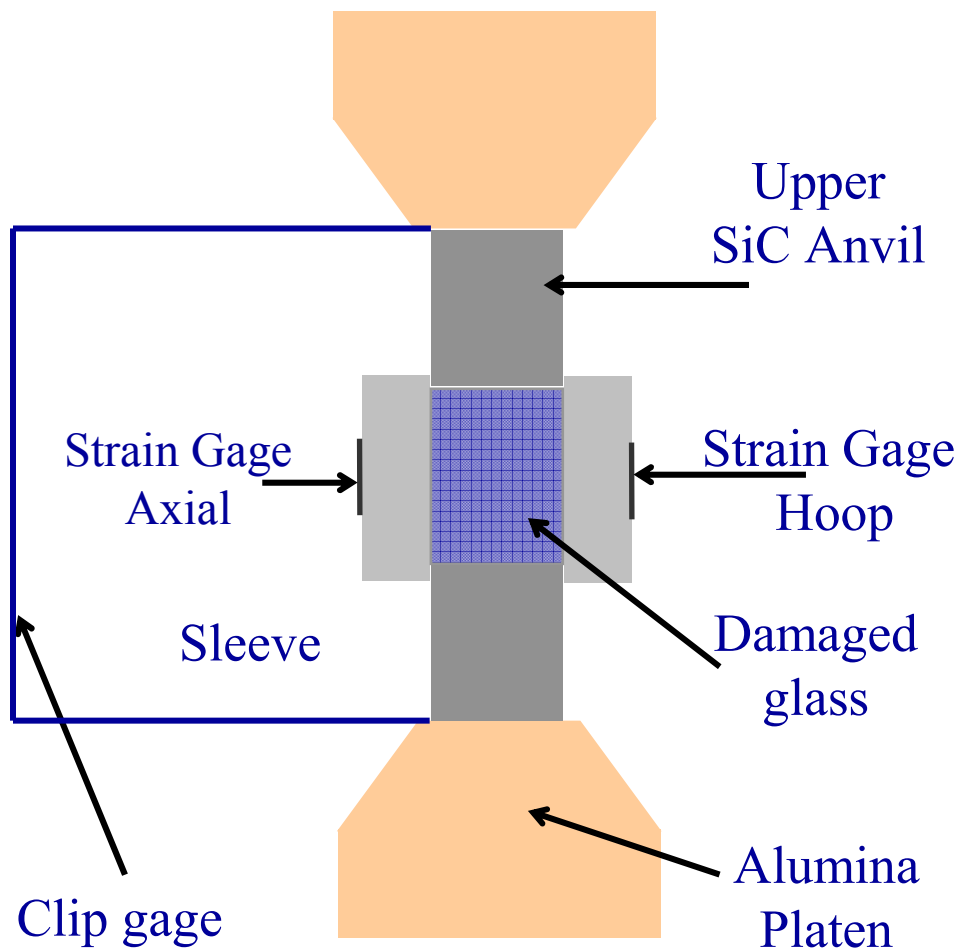
Damaged Borosilicate Glass

- Two cycles in oven at 500 C and iced water.
- Structural integrity
- Why damaged borosilicate?
 - During ballistic penetration the projectile is in direct contact with damaged material.



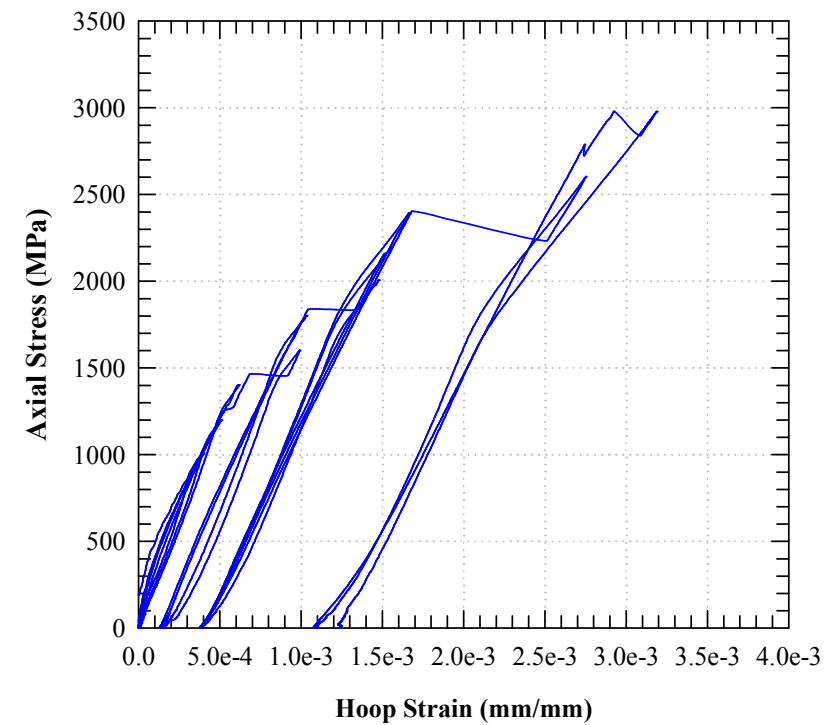
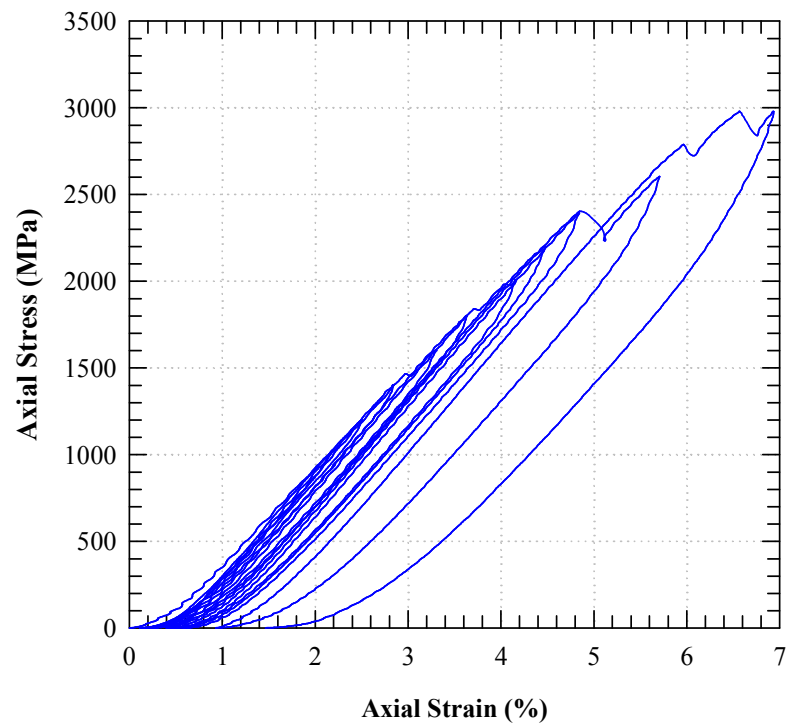


Review: “Sleeve” test set-up



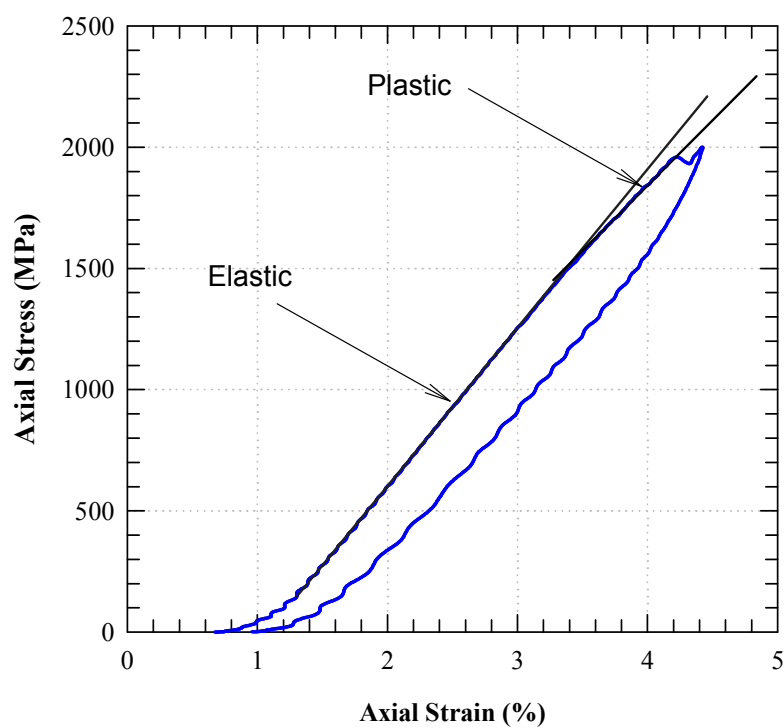


Review: “Sleeve” test results

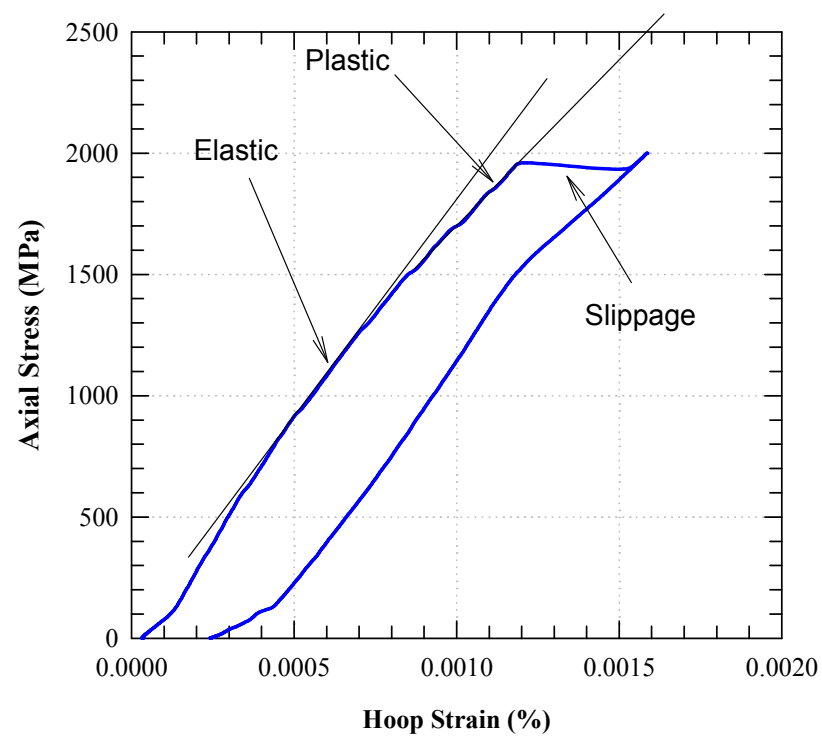




Review: “Sleeve” test results



bf23-cycle4

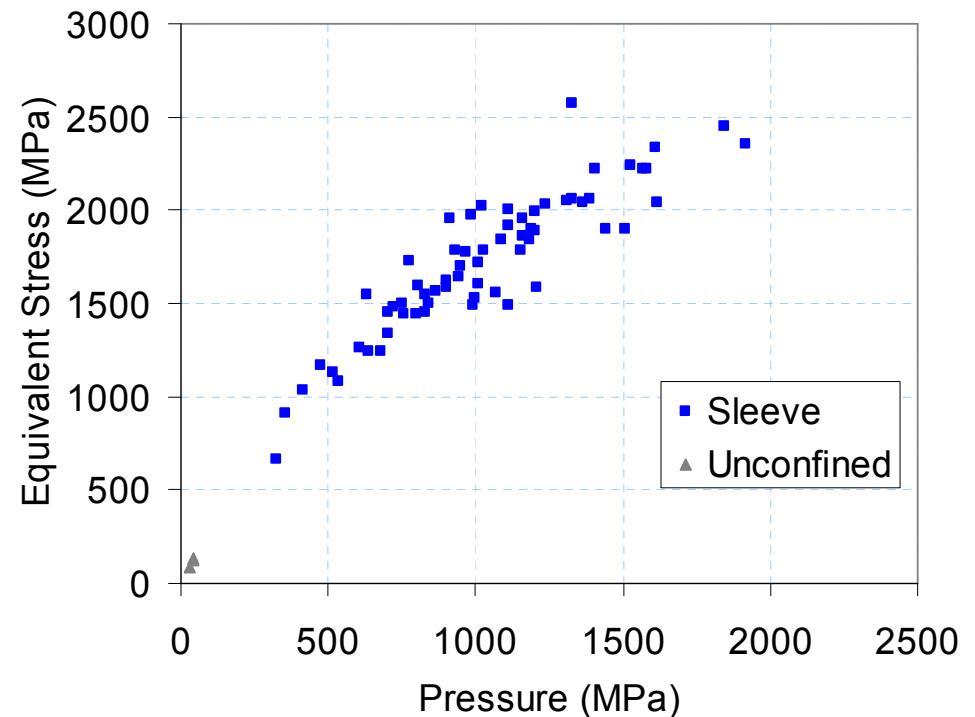


bf23-cycle4



Review: “Sleeve” test results

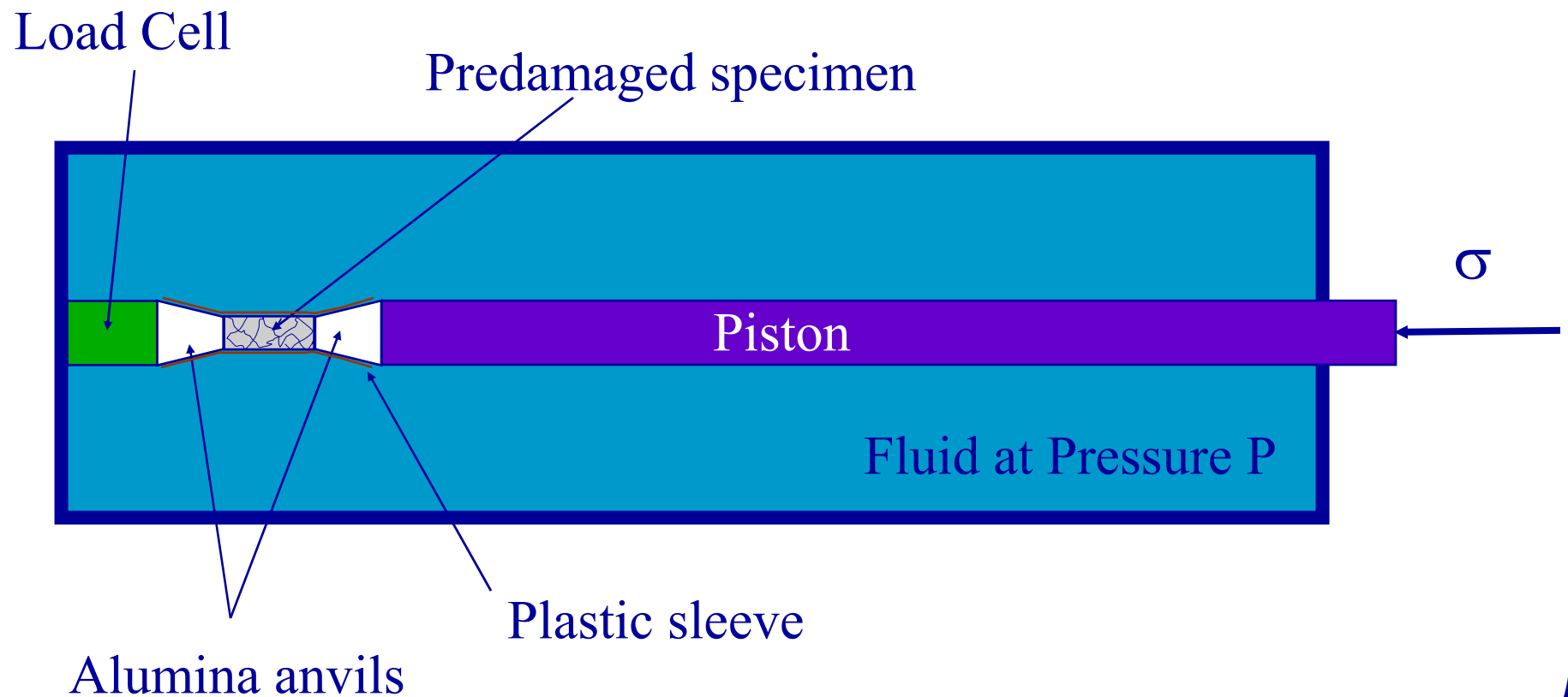
- Assumed Drucker-Prager
$$Y = Y_0 + \beta P$$
- Analysis of sleeve data
$$\beta = 1.8$$
- Analysis of unconfined data
$$Y_0 = 43 \text{ MPa}$$



Data from 13 different tests.
Each test can provide more than one point
because of load/reload cycles



Setup of bomb test

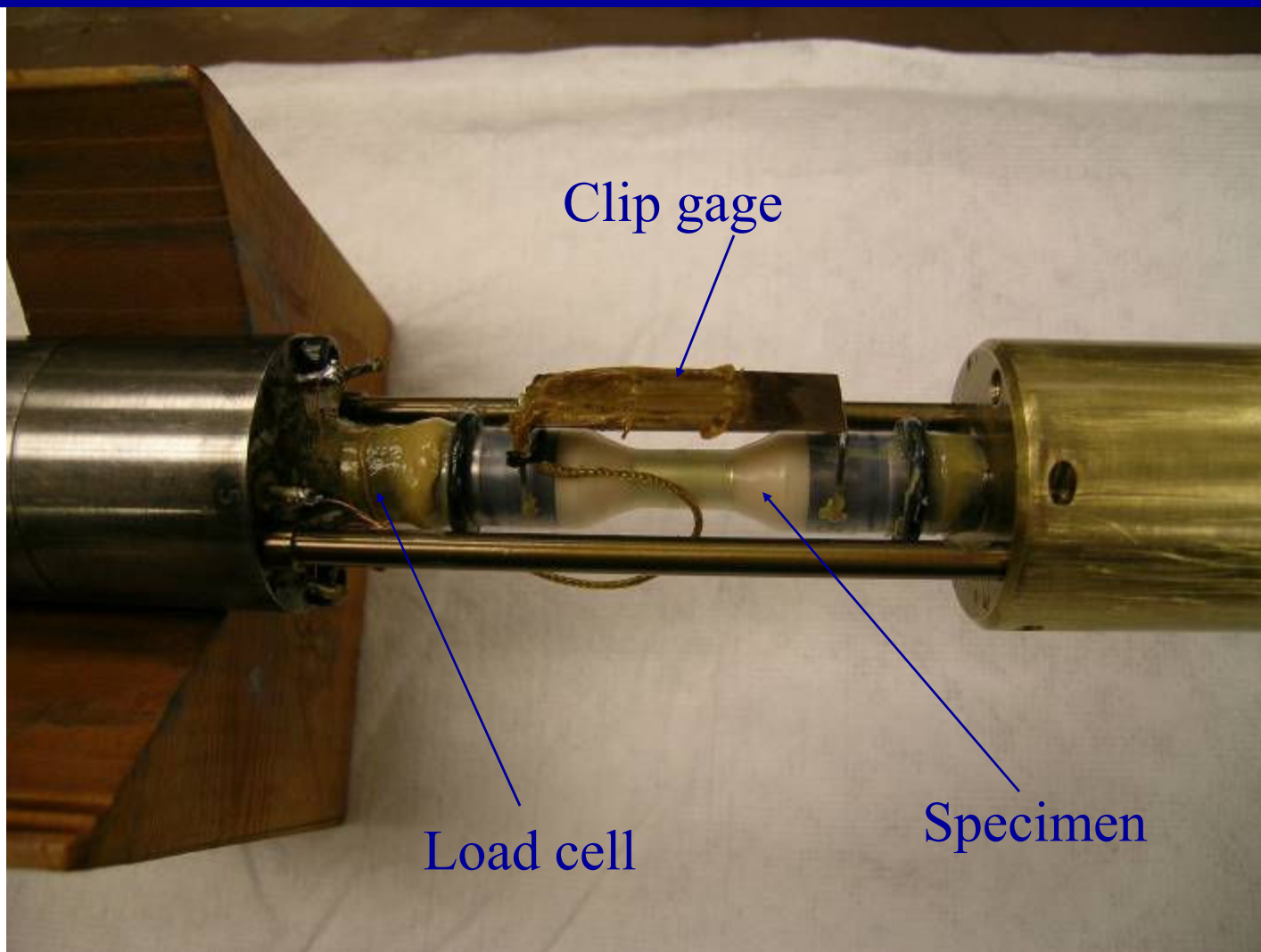




OD = 7.5 in
ID = 1.5 in
Thick = 2.5 in
Length = 23 in

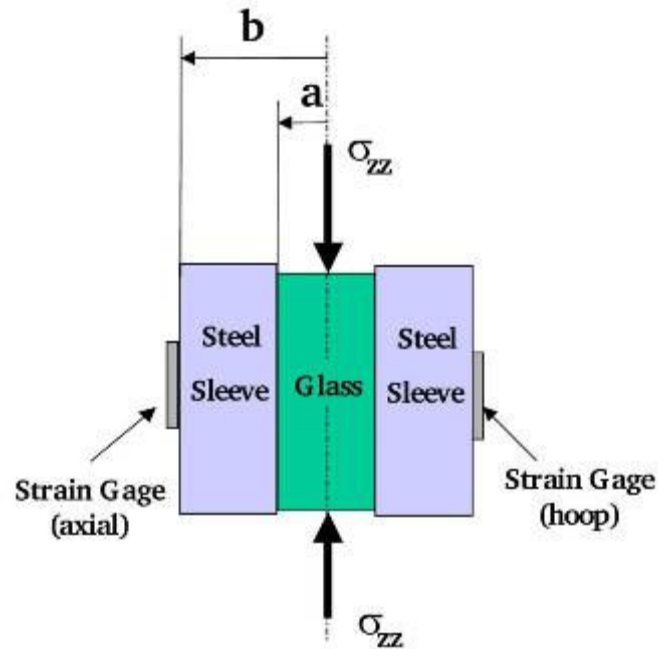






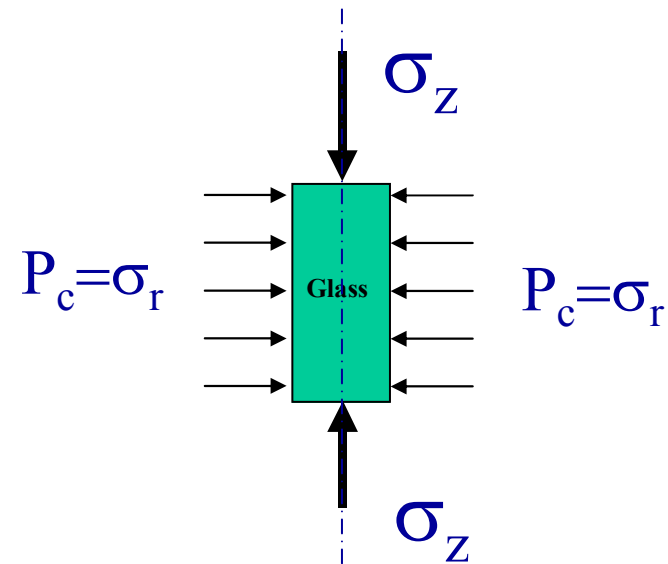


Comparison of test methods



Sleeve Test

- Confinement pressure changes during the test
- The analysis is involved
- An analytical model is needed to infer constants
- Conceptually more involved but test relatively straightforward in practice.

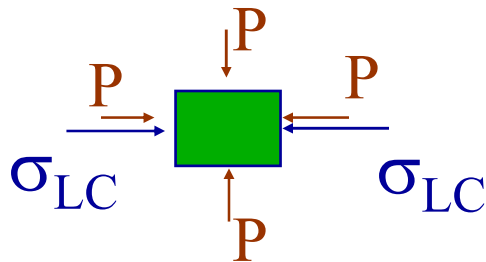


Bomb Test

- The confinement pressure is kept constant during the test
- Conceptually easy test, difficult in practice



Bomb test technique

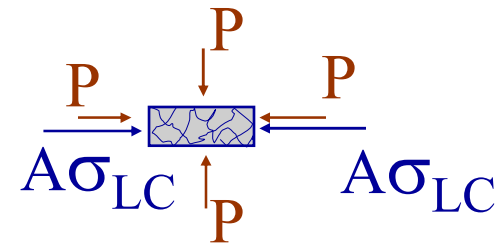


σ_{LC} is the output given by the load cell. Strain gages on load cell are mounted to directly give the equivalent stress.

σ_z is negative in compression (P is positive in compression)

A is the area reduction factor between anvil and specimen:

$$A = A_{\text{anvil}} / A_{\text{specimen}}$$



Axial stress on specimen:

$$\sigma_z = A\sigma_{LC} - P$$

Hydrostatic Pressure in specimen:

$$P_H = -\frac{1}{3}(\sigma_z + 2\sigma_r) = -\frac{1}{3}(\sigma_z - 2P)$$

Equivalent stress of specimen:

$$\sigma_{eq} = |\sigma_z - \sigma_r| = |\sigma_z| - P = A|\sigma_{LC}|$$



Expected “theoretical” results

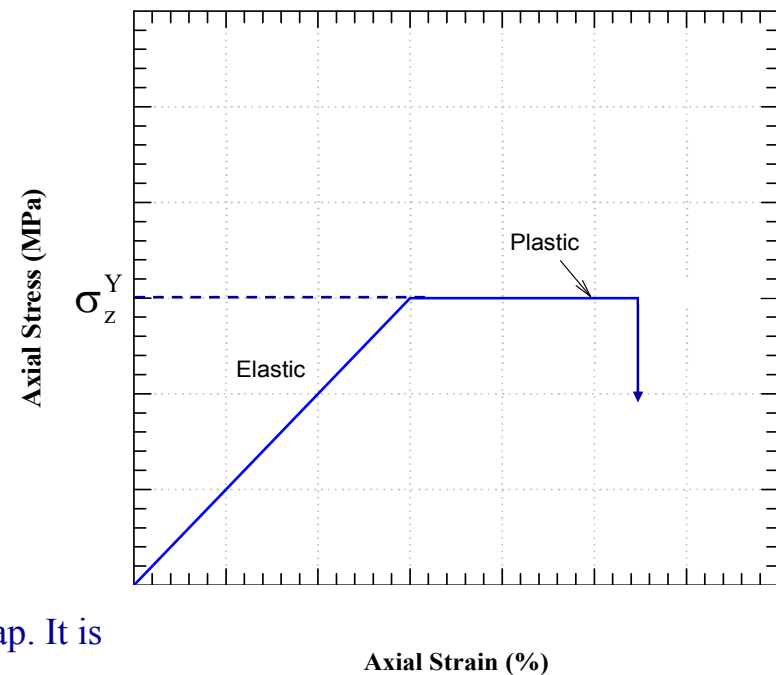
$$\sigma_{eq} = |\sigma_r - \sigma_z|$$

$$\text{Drucker-Prager: } Y = Y_0 + P_H$$

$$\text{When yielding: } \sigma_{eq} = Y \Rightarrow \sigma_r - \sigma_z = Y_0 + \beta P = Y_0 + \frac{\beta}{3}(\sigma_r + \sigma_\theta + \sigma_z)$$

$$\sigma_z|_{\text{yield}} = \frac{Y_0}{\frac{\beta}{3} - 1} + \frac{2\beta + 3}{\beta - 3} P_C^0$$

Where P_C^0 is the confinement pressure (or fluid pressure)

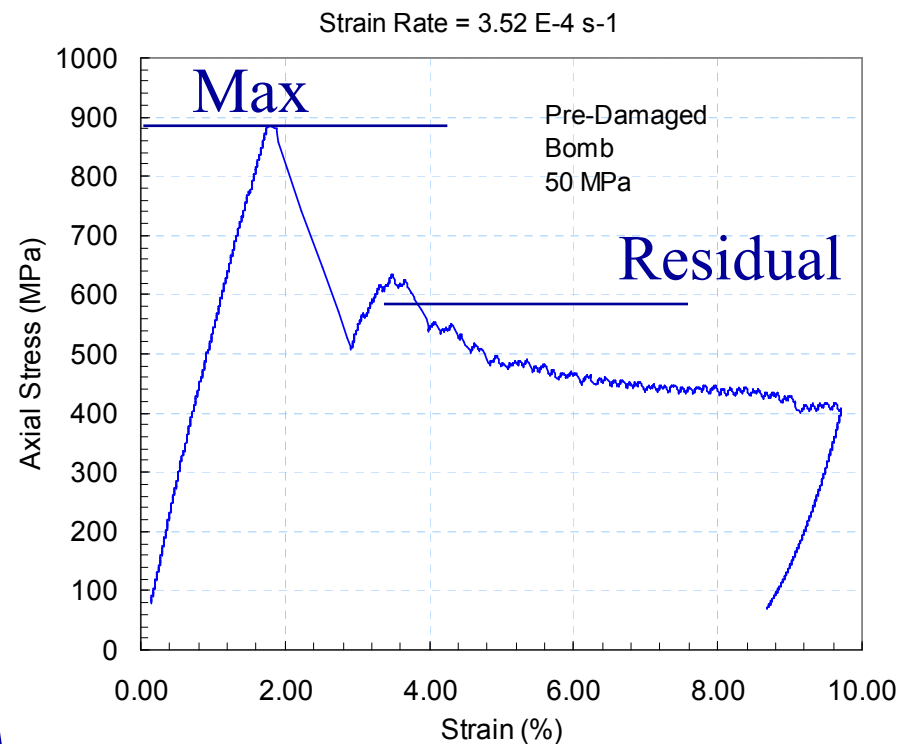


Note: The plateau is NOT a cap. It is “plastic” flow of the sample

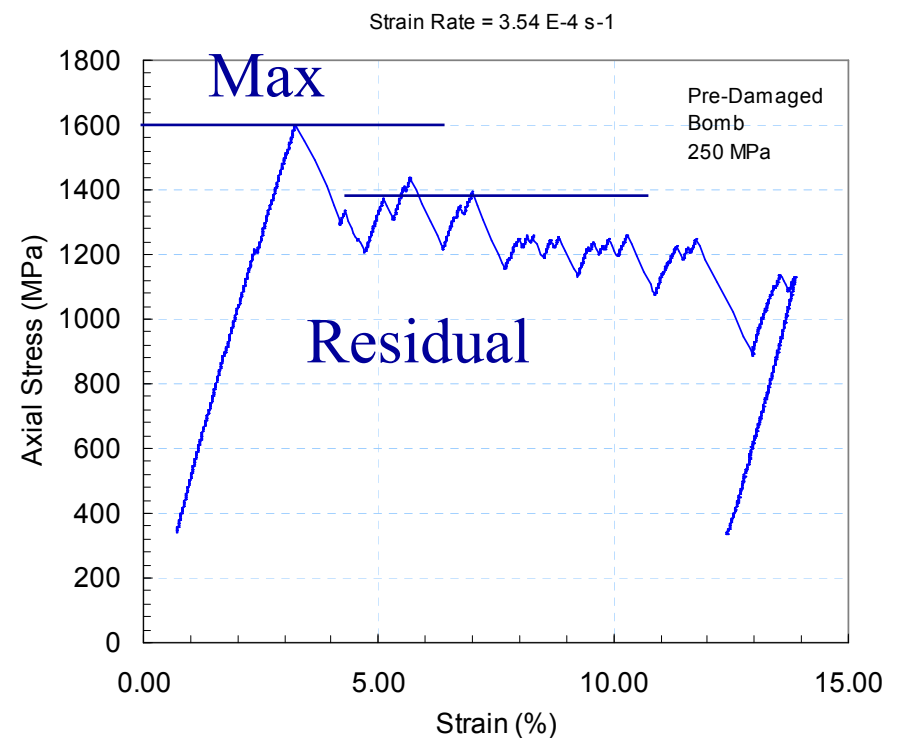


Example of results (Borosilicate glass)

BF-52



BF-49



The residual strength is created by sliding two faces with friction between them

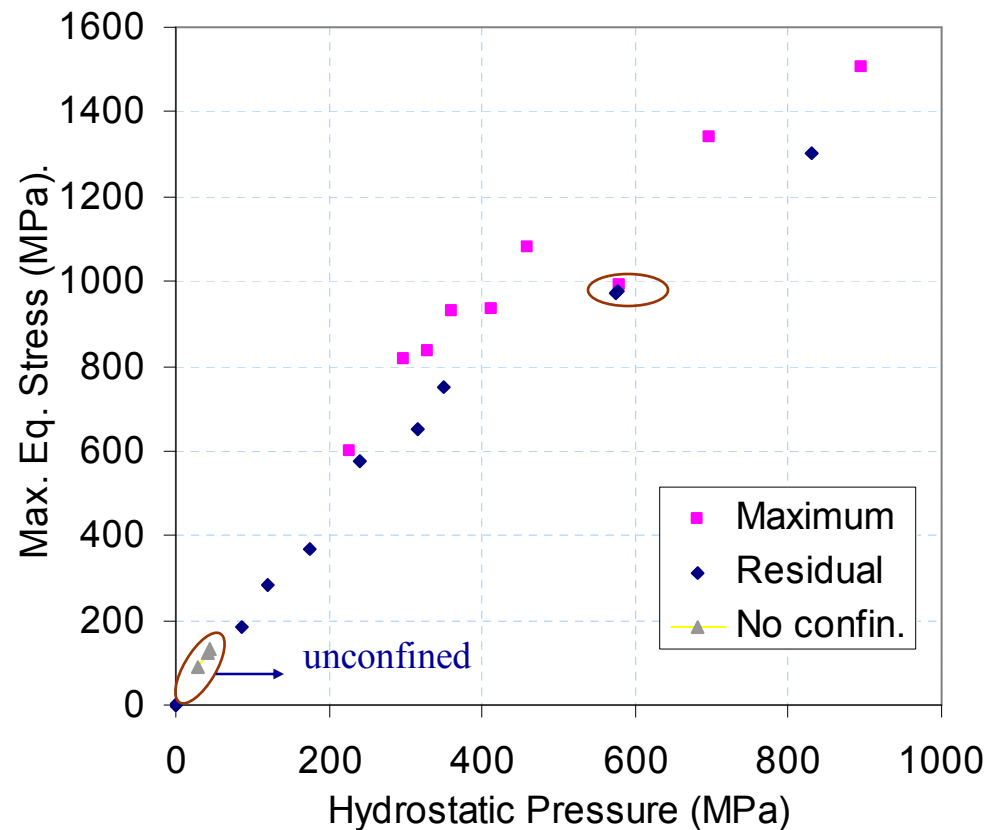


Max. Equivalent Stress - Borosilicate glass

Each point is a test.
The triangles are $P=0$
(unconfined tests)

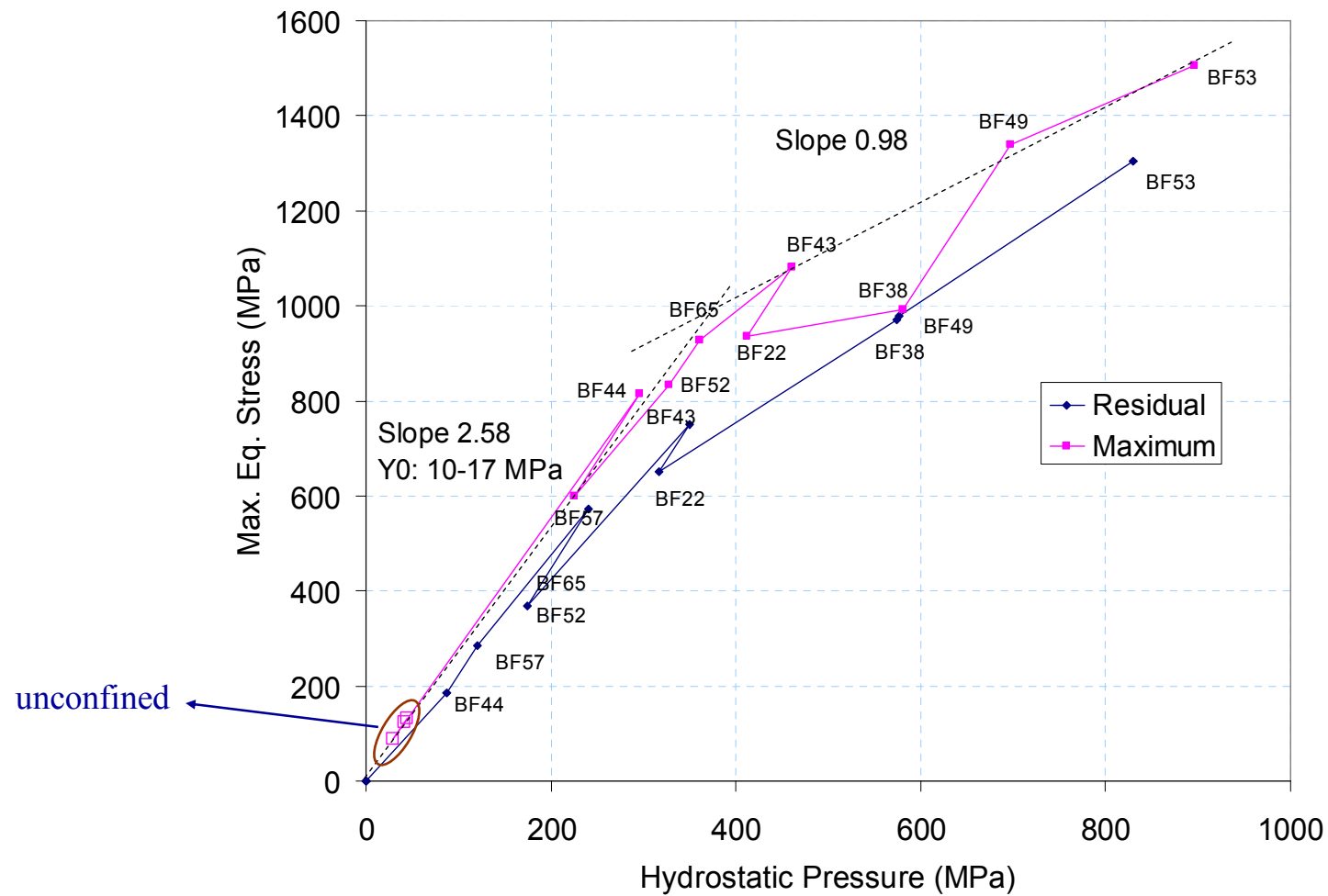
Y_0 is around 10 – 20 MPa.

The outlier might have been
more damaged and directly
went to the residual curve.



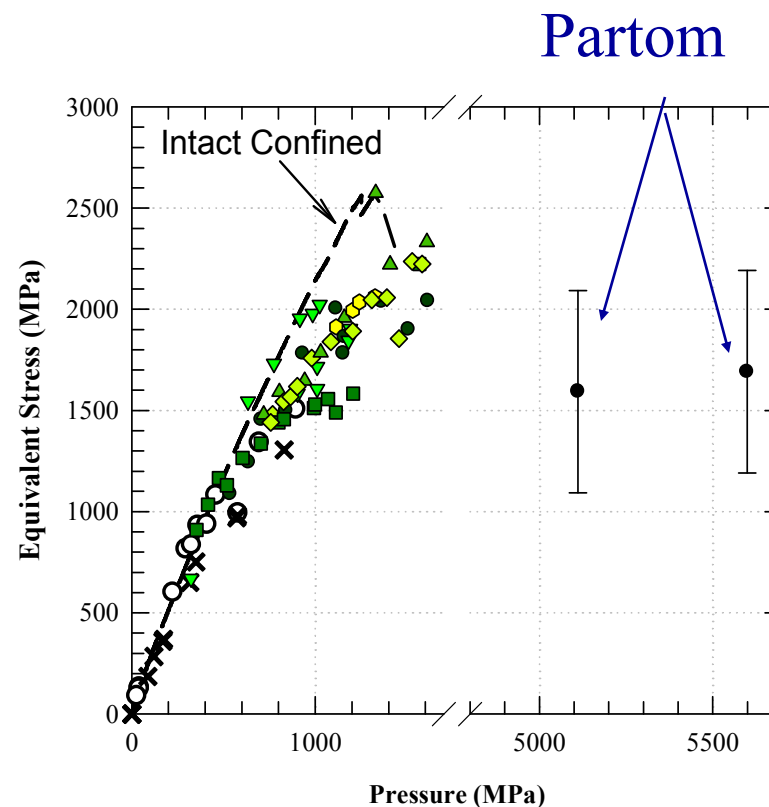
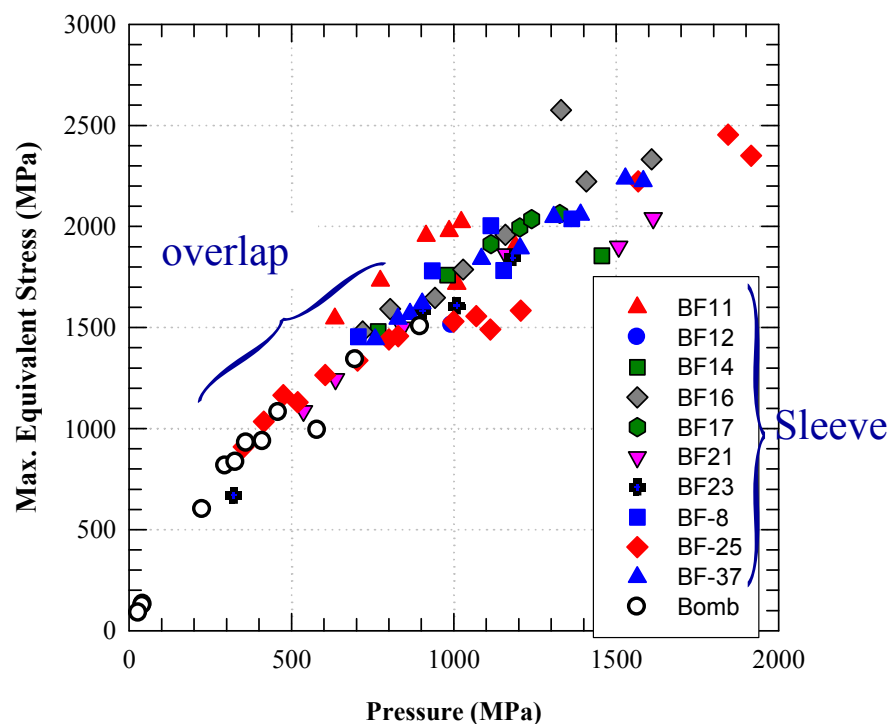


Max. Equivalent Stress - Borosilicate glass





Comparison with sleeve data - Borosilicate glass

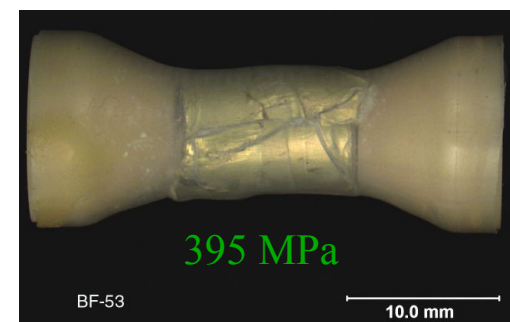
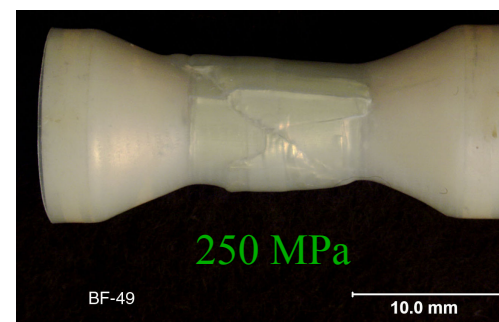
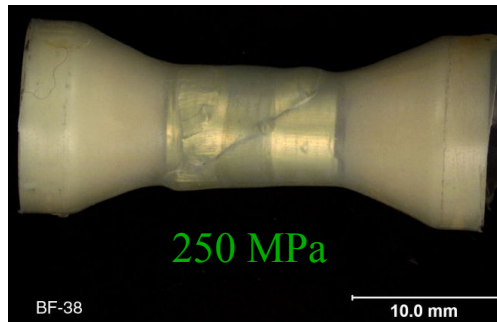
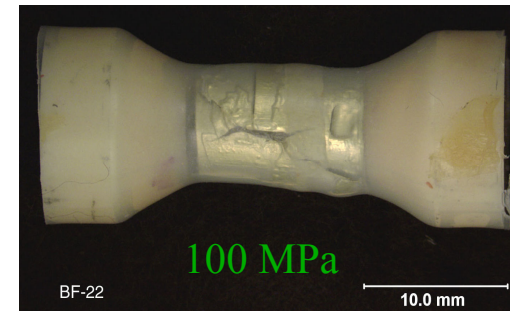
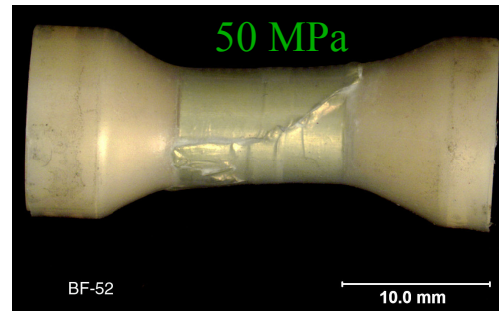
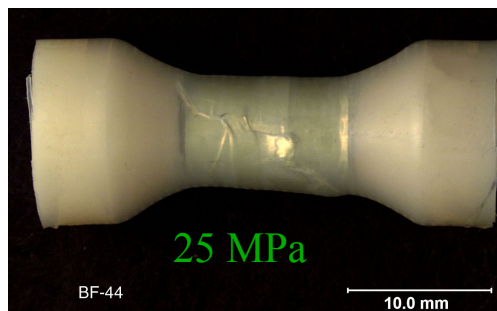


The overlap between sleeve tests and bomb tests gives increased confidence on the sleeve tests results



Drucker-Prager misses failure pattern

- A Drucker-Prager model is unable to predict a preferred failure angle, something systematically seen in the bomb tests.
- The failure angle does not depend on the fluid pressure (55-65 degs)





Mohr-Coulomb theory

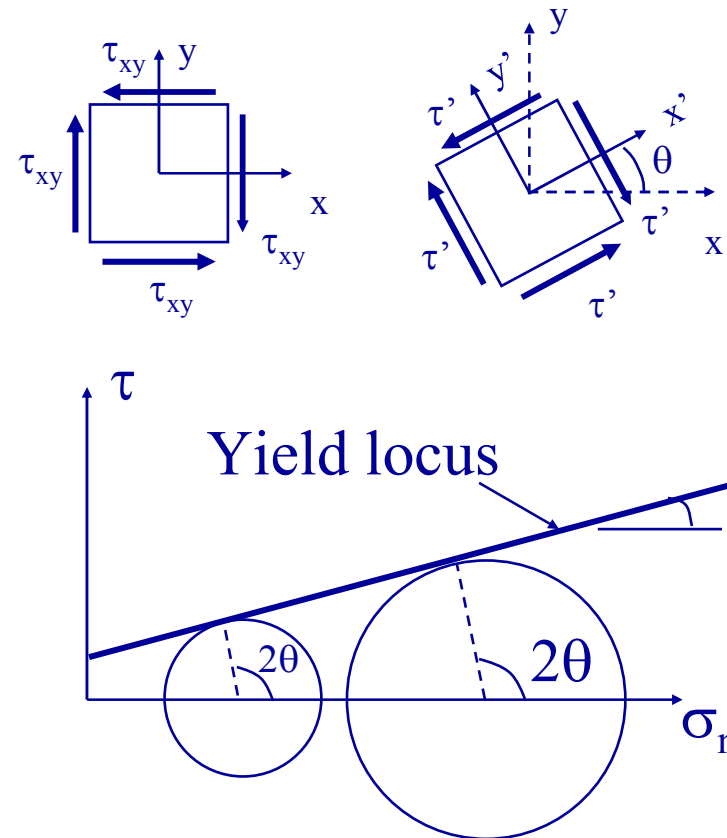
- Based on maximum shear stress
- Yielding if:

$$\tau = c + \mu \sigma_n$$

μ is internal friction coeff.

c is cohesion

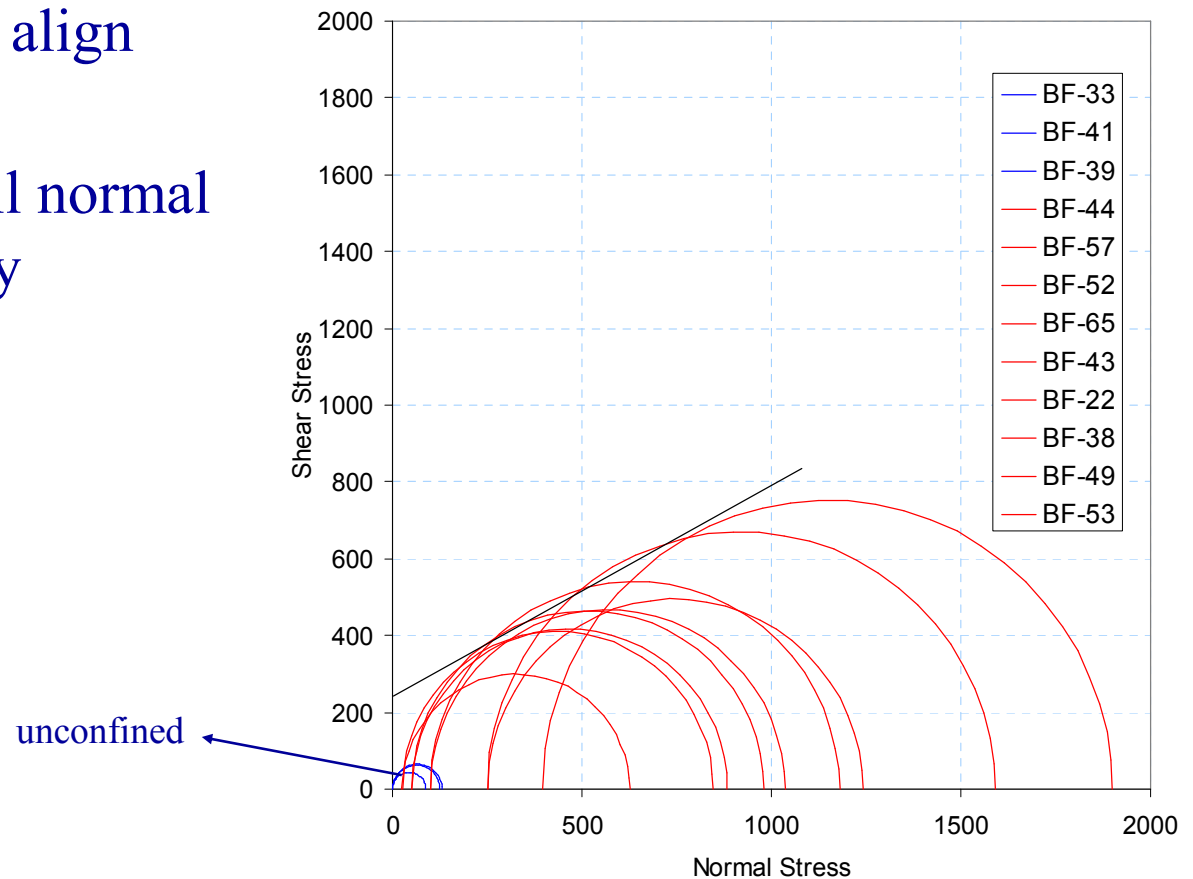
- For a given stress state the radius and center of the MC circle are:
- $$R = (\sigma_1 - \sigma_3)/2$$
- $$C = (\sigma_1 + \sigma_3)/2$$
- Only two tests needed to find the constants





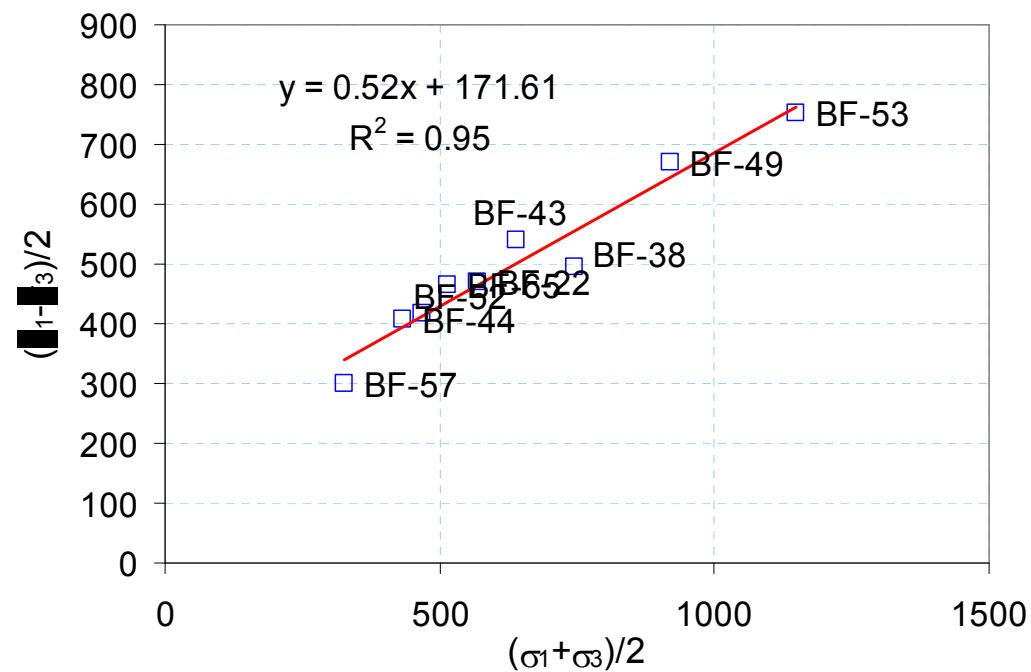
Bomb tests – MC perspective

- Bomb tests seem to align reasonably well
- Sharp drop for small normal stresses indicated by unconfined tests.





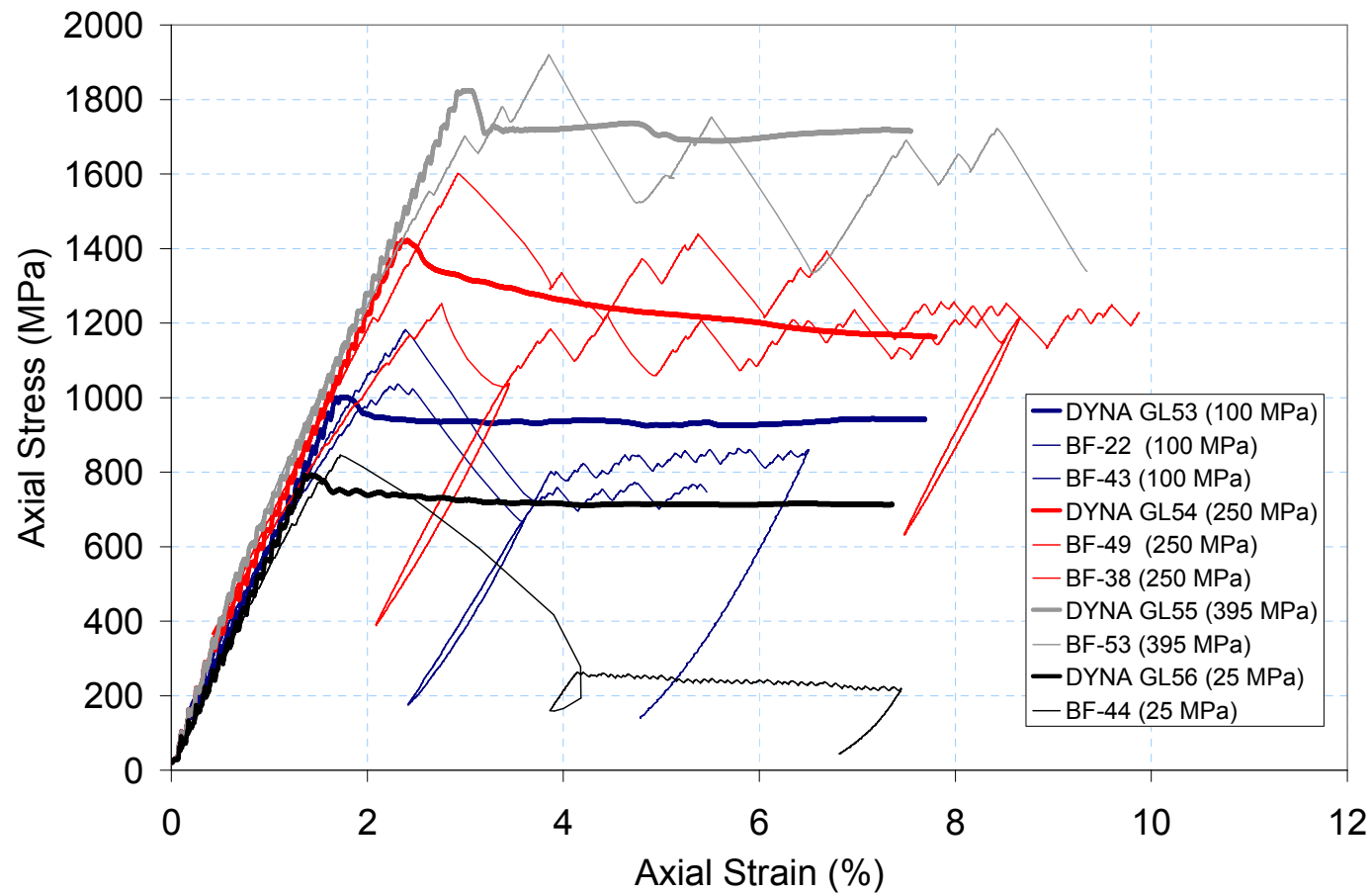
Bomb – MC parameters



slope	intercept	Angle of friction (deg/rad)	μ	Cohesion (MPa)
0.52	171.61	31.04/0.54	0.60	200.30



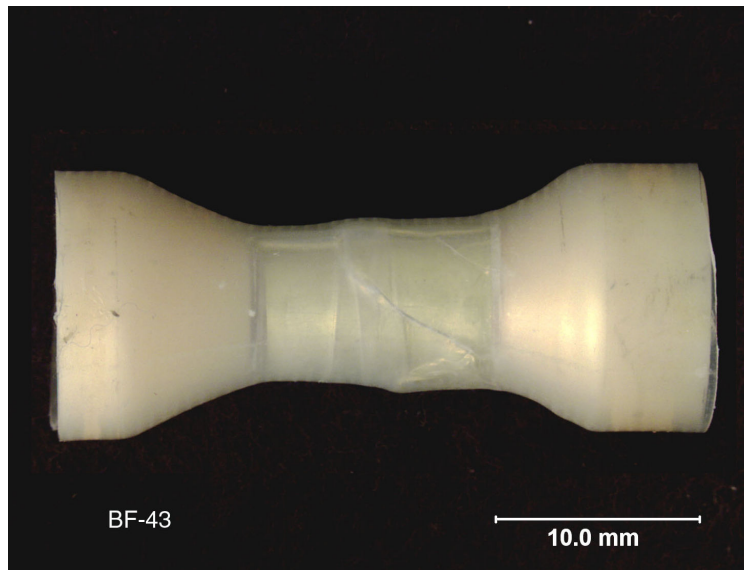
Bomb Tests – LSDYNA simulations with Mohr-Coulomb



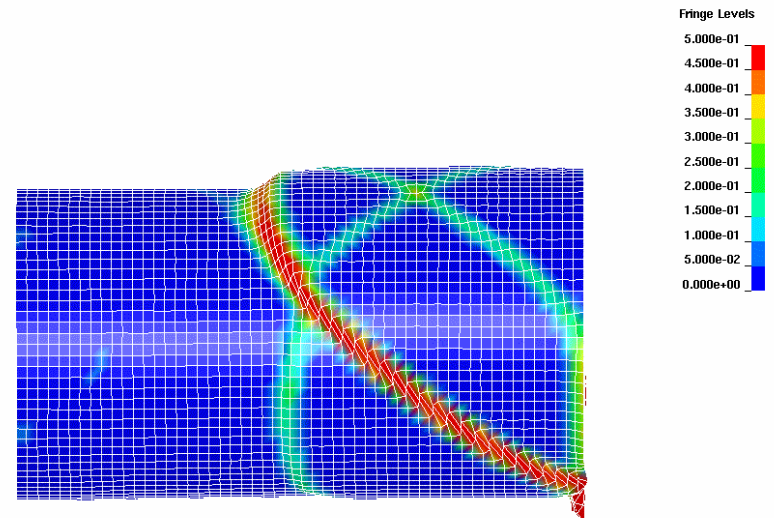
$$\phi=0.51 \text{ rad } (\mu=\tan(\phi)=0.56), c=219 \text{ MPa}$$



LS-DYNA Failure Patterns

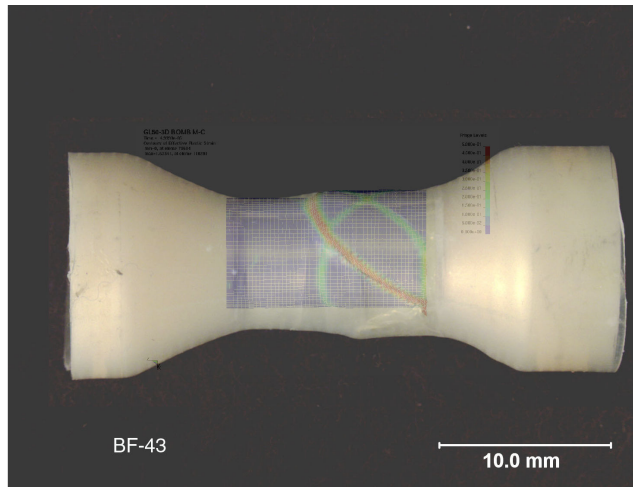


GL50-3D BOMB M-C
Time = 4.3998e-05
Contours of Effective Plastic Strain
min=0, at elem# 79694
max=1.63341, at elem# 110291

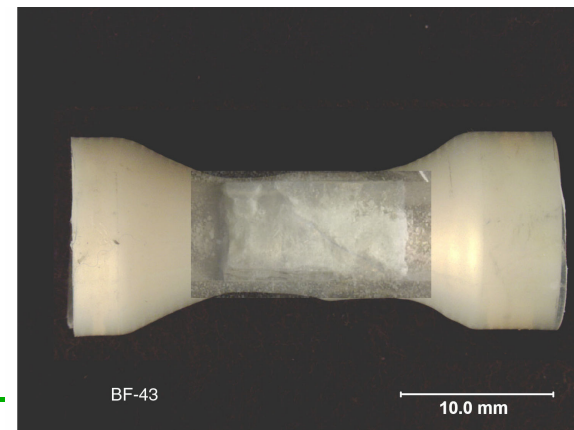




LS-DYNA Failure Patterns

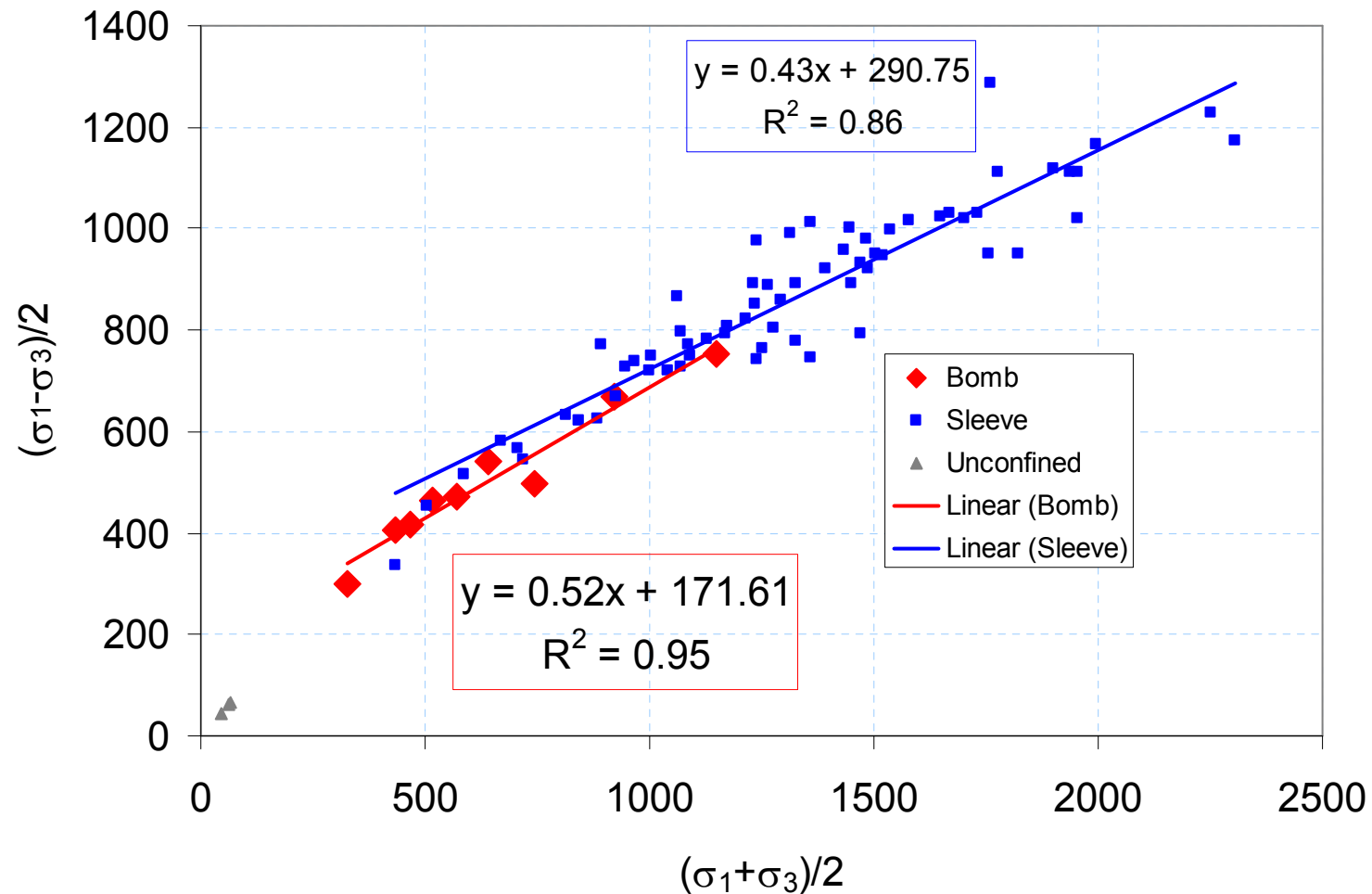


BF-



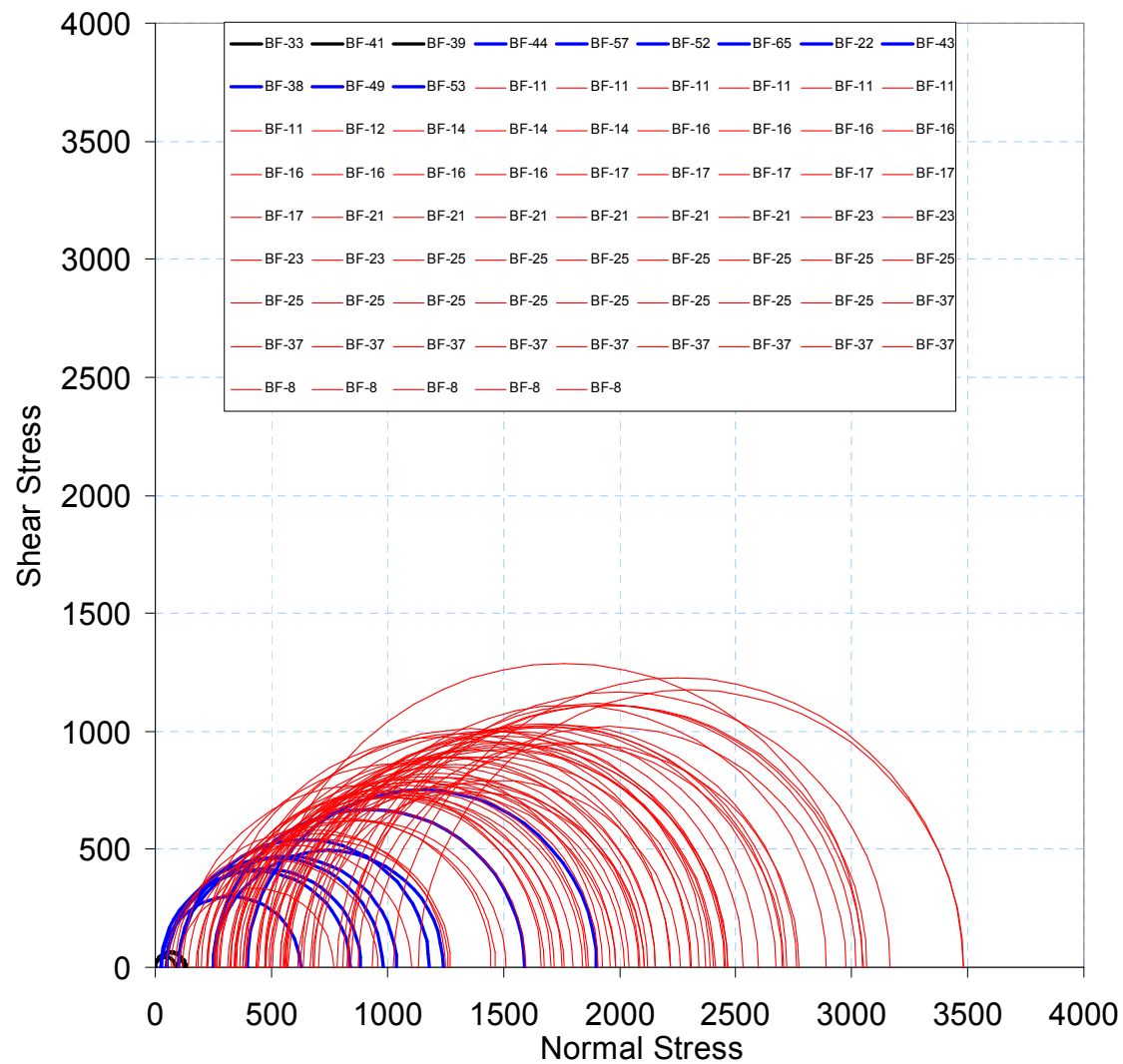


Sleeve tests from MC perspective





All the tests





Conclusions

- Mohr-Coulomb captures very nicely both strength and failure phenomenon for bomb tests.
- MC also captures failure angle and strength in the sleeve tests.
- The overlap between bomb and sleeve tests support the results of the sleeve tests
- MC is being implemented in CTH to reproduce penetration experiments.



Acknowledgments

- To Doug Templeton from TARDEC/RDECOM