



AFRL-RX-TY-TP-2009-4596

ROBOTIC RANGE CLEARANCE COMPETITION (R2C2) COMPETITION LESSONS LEARNED

William A. Lewis

**Integrated Innovations, Inc.
1525 Perimeter Parkway, Suite 335
Huntsville, AL 35816**

DECEMBER 2009

**DISTRIBUTION STATEMENT A: Approved for public release;
distribution unlimited.**

**AIRBASE TECHNOLOGIES DIVISION
MATERIALS AND MANUFACTURING DIRECTORATE
AIR FORCE RESEARCH LABORATORY
AIR FORCE MATERIEL COMMAND
139 BARNES DRIVE, SUITE 2
TYNDALL AIR FORCE BASE, FL 32403-5323**

REPORT DOCUMENTATION PAGE				<i>Form Approved</i> <i>OMB No. 0704-0188</i>	
The public reporting burden for this collection of information is estimated to average 1 hour per response, including the time for reviewing instructions, searching existing data sources, gathering and maintaining the data needed, and completing and reviewing the collection of information. Send comments regarding this burden estimate or any other aspect of this collection of information, including suggestions for reducing the burden, to Department of Defense, Washington Headquarters Services, Directorate for Information Operations and Reports (0704-0188), 1215 Jefferson Davis Highway, Suite 1204, Arlington, VA 22202-4302. Respondents should be aware that notwithstanding any other provision of law, no person shall be subject to any penalty for failing to comply with a collection of information if it does not display a currently valid OMB control number. PLEASE DO NOT RETURN YOUR FORM TO THE ABOVE ADDRESS.					
1. REPORT DATE (DD-MM-YYYY) 21-DEC-2009		2. REPORT TYPE Presentation		3. DATES COVERED (From - To) 19-MAR-2001 -- 09-FEB-2010	
4. TITLE AND SUBTITLE Robotic Range Clearance Competition (R2C2) Lessons Learned				5a. CONTRACT NUMBER FA4819-07-D-0001	
				5b. GRANT NUMBER	
				5c. PROGRAM ELEMENT NUMBER 99999F	
6. AUTHOR(S) Lewis, William A.				5d. PROJECT NUMBER GOVT	
				5e. TASK NUMBER F0	
				5f. WORK UNIT NUMBER Q240FD6G	
7. PERFORMING ORGANIZATION NAME(S) AND ADDRESS(ES) Integrated Innovations, Inc. 1525 Perimeter Parkway, Suite 335 Huntsville, AL 35816				8. PERFORMING ORGANIZATION REPORT NUMBER	
9. SPONSORING/MONITORING AGENCY NAME(S) AND ADDRESS(ES) Air Force Research Laboratory Materials and Manufacturing Directorate Airbase Technologies Division 139 Barnes Drive, Suite 2 Tyndall Air Force Base, FL 32403-5323				10. SPONSOR/MONITOR'S ACRONYM(S) AFRL/RXQF	
				11. SPONSOR/MONITOR'S REPORT NUMBER(S) AFRL-RX-TY-TP-2009-4596	
12. DISTRIBUTION/AVAILABILITY STATEMENT Distribution Statement A: Approved for public release; distribution unlimited.					
13. SUPPLEMENTARY NOTES Ref AFRL/RXQ Public Affairs Case # 10-005. Document contains color images.					
14. ABSTRACT This presentation provides an overview of lessons learned from previous range clearance operations and how they are important factors to be considered in the Robotics Range Clearance Competition (R2C2).					
15. SUBJECT TERMS R2C2, Robotic Range Clearance Competition, lessons learned, ARTS					
16. SECURITY CLASSIFICATION OF:			17. LIMITATION OF ABSTRACT UU	18. NUMBER OF PAGES 23	19a. NAME OF RESPONSIBLE PERSON Walter M. Waltz
a. REPORT U	b. ABSTRACT U	c. THIS PAGE U			19b. TELEPHONE NUMBER (Include area code)

Reset

R2C2 Range Clearance Lessons Learned at AFRL

Air Force Research Laboratory

Airbase Technologies Division

Tyndall Air Force Base, Florida

Force Protection Branch
Robotics Research Team
850-283-3725

DISTRIBUTION A: Approved for public release; distribution unlimited.

Introduce self.

Overview

- **Personnel**
- **Communication**
- **Cameras**
- **Equipment Versatility**
- **Attachment Selection**
- **Equipment Health**
- **Common User Interface**
- **Particulate Management**
- **Hydraulic Fluid**
- **Critical Component Selection**
- **Redundant Safety Radio**
- **Spares**
- **Things that can go wrong**

Introduce the overview of what the presentation will cover.

Personnel

- Have dedicated personnel
 - Mechanics
 - Technicians
 - Safety Personnel
 - Up to 40% of time is taken up with vehicle maintenance

See slide.

Communications

- Line of Site
 - May need repeaters due to topography
- Bandwidth
 - May need separate control and video radios
- Heat
 - Solar loading is a frequent failure point
- Frequency Management
 - Keep radios from stepping on each other
 - Frequencies used by installations includes frequencies used by visiting units
 - Modular Systems
 - Tunable Radios
 - FCC regulations apply

See slide.

Cameras

- Have auto iris and gain control
- Placement
 - Operators have limited FOV so cameras can be knocked off or damaged inadvertently
 - Protection from obstacles and debris
- Day and night operations



See slide.

Equipment Selection

- Select equipment that can use many attachments
- The more versatile a machine the better. Cheaper logistics, training and maintenance.



Describe the ARTS, its attachments, and how they can be used to improve range clearance.

Attachment Selection

- Hydraulic/Electrical Power necessary to operate the attachment
 - Some may need additional power packs
 - Matching attachments to the equipment (weight / power requirements)
- Magnets are strong enough to pick up debris
- Mulchers may need teeth replacement or repair



See slide.

Attachment Selection

Barber Surf Rake

- Able to pick up small items comparable to a quarter and as large as a coffee can with a weight of 10lbs or less.
- Anything larger destroys tines and could jam machine
- Excellent for open areas with minimal vegetation



See slide.

Attachment Selection

Harley Rock Picker

- Able to pick up small items comparable to a quarter based on screen size and as large as a 155mm.
- Replaceable screens for size control cleaner scrap piles
- Excellent for open areas with minimal vegetation
- No longer in production



See slide.

Attachment Selection

FAE Mulcher

- Cots system that was designed with flail hammers
- AFRL modified to have solid replaceable teeth
- Good for mulching 4" trees and under growth
- Leaves good mulch with minimal stumps and branches



See slide.

Equipment Health

- Have sensors on board to monitor critical items. Operators only know what the user interface tells them.
 - Hydraulic fluid levels
 - Engine operating data
 - Oil pressure
 - Oil temperature
 - Coolant temperature
 - Fuel Levels
 - Electrical load

See slide.

Particulate Management

- Fine particle and dust will get into your gear.
Add filters to inlet and outlet ports.



See slide.

Fluids

- Hydraulic Fluid
 - Get biodegradable where possible
- Coolant
 - Get biodegradable where possible
- Oils
 - Have spill kits close
- Spill cleanup
 - Must comply with all DOD and EPA regulations (check on installation Regs)

See slide.

Critical Component Protection

Protect antennas, cameras, e-stops, and warning lights

Before



After



See slide.

Things that can go wrong

- Broken hydraulic hoses
- Vehicle turnovers
- Loss of communications due to antenna failures
- Brush hog blades breaking
- Mulcher Teeth breaking
- Barbed wire entanglement
- Detonation of UXO
- Unauthorized intrusion on range during operations



See slide.

Terrain/Soil Condition Issues

- Slopes and hills
 - Slide hazards, roll over and just plain stuck
- Type of soil
 - Sand
 - Clay
 - Rock
- Weather/rain
 - Make clay slick
 - Makes sand heavy
 - Can impact load bearing capacity



See slide.

Subsurface Objects

- Excavator worked best for items up to 15' deep
- Excavators have also removed debris from shallow water



See slide.

Towing Sensors

- Vehicle has proper hitch or connection point
- Vehicle has proper power take-off (PTO) points if necessary
- Vehicle can match the ideal speed for the sensor



See slide.

Clean Debris Piles are Pretty

Surf Rake



Rock Picker



See slide.

Clean Scrap Piles are Pretty



Scrap Pile Start of Project



Surf Rake Scrap Piles



Scrap Pile End of Project



Rock Picker Scrap Piles

Starting process produced piles with a large amount of soil – Process was Optimized to minimize soil. Rock Picker produced cleaner piles than Surf Rake.

See slide.

Clean Debris Piles are Pretty

Surf Rake



Rock Picker



See slide.

Magnet Soil Interaction

- Magnets will not affect post job EM surveys
- Magnets will affect magnetometers



See slide.

Wrap Up

- What you don't think will break will
- Adapt to the conditions in the field

Wrap up presentation.