

# Modeling Particulate Emissions

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Med Colket

Technical Session 2C

## Impact of Particulate Emissions from Gas Turbine Powered Aircraft

Partners in Environmental Technology Technical Symposium

November 29 – December 1, 2011



**United Technologies  
Research Center**



# Report Documentation Page

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## MODELING OF PARTICULATE EMISSIONS

DR. MED COLKET  
United Technologies Research Center  
411 Silver Lane  
East Hartford, CT 06108  
(860) 610-7481  
colketmb@utrc.utc.com

Atmospheric levels of PM<sub>2.5</sub> particulate matter near airports are increased by solid carbonaceous soot and condensable gaseous species emitted by military and commercial gas turbine aircraft engines. Carbonaceous materials are formed in the main combustor at elevated pressures and temperatures due to nucleation, surface growth, coalescence, aggregation, and oxidation. Condensable materials nucleate in the engine exhaust plume at lower temperatures and at ambient pressures, followed by mass growth, and vaporization. Such gases may also condense onto existing soot emissions collocated in the plume. This presentation will review models developed to describe the formation of these two types of particulates and will compare and contrast the physics/chemistry associated with these processes and their interrelationships. Complicating the understanding the physics of formation for both the solid and volatile particles are sampling artifacts. A discussion of such issues will also be discussed briefly.

# Objectives and Outline

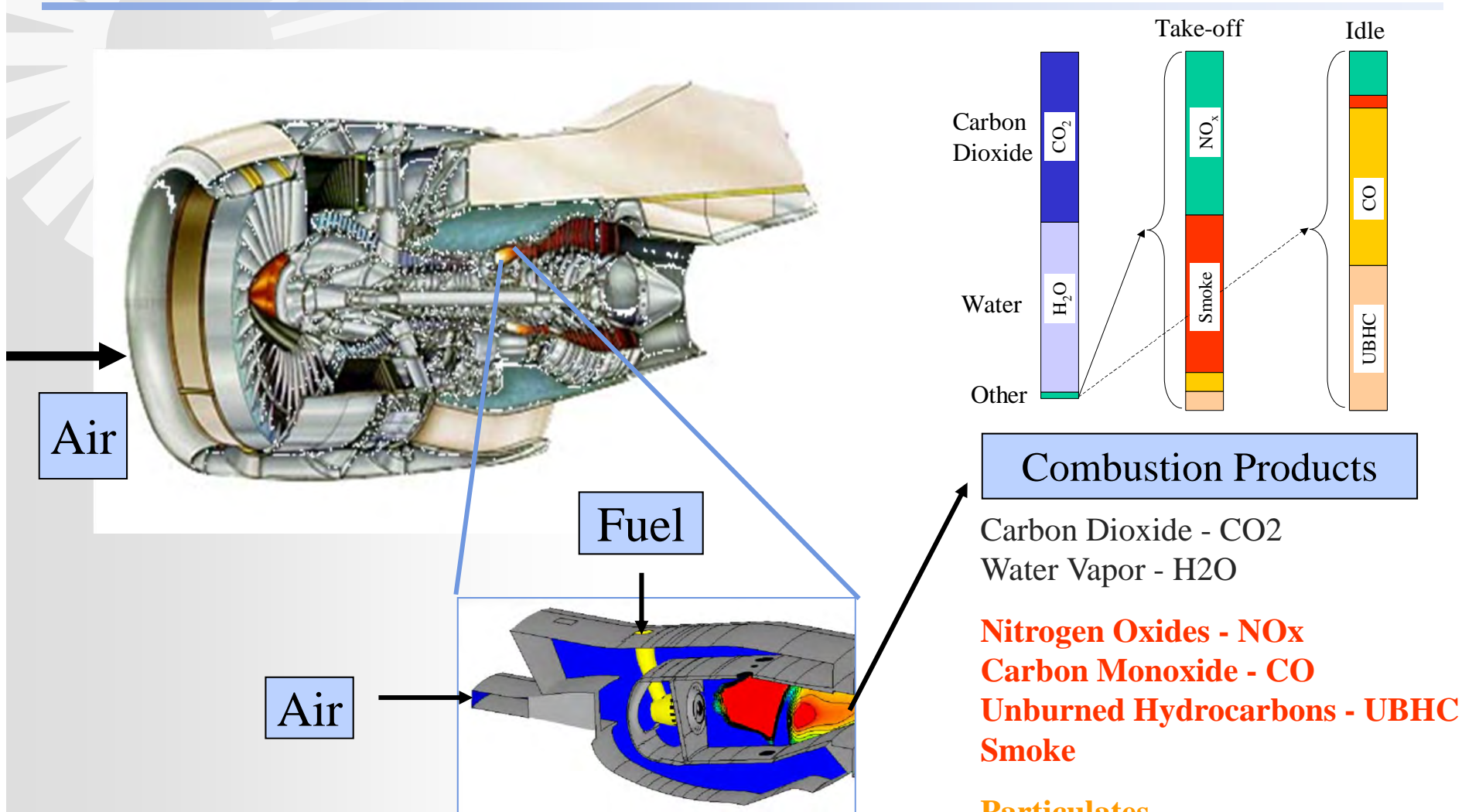
## Objectives:

- Compare/contrast physical models/processes of gas turbine generated particulate emissions

## Outline:

- Overview
- Contrast physical processes in particulate formation
- Soot Formation in combustors (non-volatile particulates)
  - Observations of soot formation in combustors
  - Physical/chemical models
  - Soot summary
- Volatile particulate formation
  - $\text{H}_2\text{O} + \text{H}_2\text{SO}_4/\text{SO}_3$
  - Hydrocarbons/oxygenates
- Extensions to volatile condensation on non-volatile particulates
- Summary

# Aircraft Emissions - Produced by Combustion of Fuel and Air



# Impact Of Aircraft Emissions is Altitude Dependent

## *More than a local concern*

### *Ozone Layer Depletion - Not an Immediate Concern*

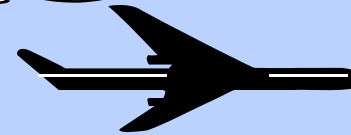
- H<sub>2</sub>O Ozone Depletion (ice formation)
- NO<sub>x</sub> Ozone Layer Depletion



33,000-58,000 ft

### *Global Warming - An Emerging Concern*

- Traffic Growth
- CO<sub>2</sub>\*
- NO<sub>x</sub> O<sub>3</sub>\*
- NO<sub>x</sub> Reduces CH<sub>4</sub>
- H<sub>2</sub>O Vapor\*
- Particulates
- SO<sub>x</sub>



Cloud Formation

Global Warming

Troposphere

\* - Greenhouse Gases

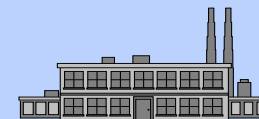
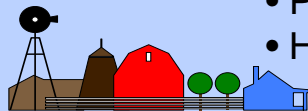
### *Local Air Quality - A Continuing Concern*

- Traffic Growth
- NO<sub>x</sub>
- UHC
- CO
- Particulates
- HAPs

Ozone & Smog Formation

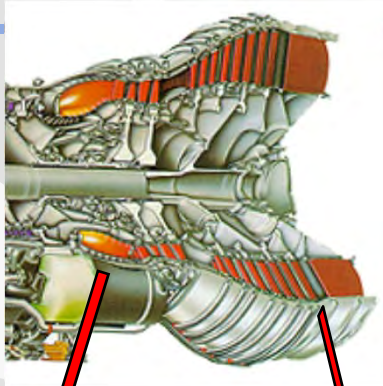
Health Effects

Local Air Quality

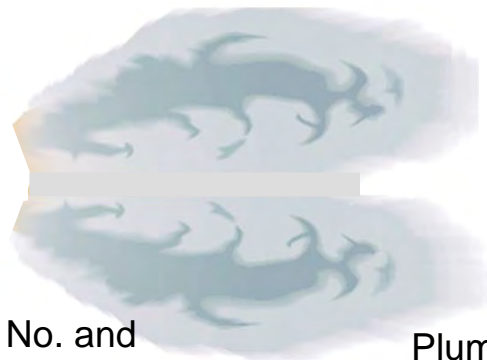


Ground Level

# Complexities of Particulate Evolution



Smoke No. and emissions of carbonaceous particulates (PM-2.5)



Plume evolution and growth



Upper and lower atmosphere (absorption, evaporation, chemistry)

Combustor (chemical processor)

Turbine (quench)

Near field (quench, nucleation)

Far field (absorption, Condensation, vaporization)

Fuel → PAH, soot  
( $f_v, d$ )

Unburned HCs

HC droplets (+ oxygenates)

Mixed volatile/non-volatile particulates

Soot PAH ⇒ condensed particulates

Soot → CCN

Mixed particulates

Radiation budget, pollution

Fuel S → SO, SO<sub>2</sub>

SO<sub>2</sub> → SO<sub>3</sub>  
NO<sub>x</sub> ??

SO<sub>3</sub> → H<sub>2</sub>SO<sub>4</sub>

Volatile particulates

# Formation Processes for Various Particulates

*Arise from Multiple Chemicals, Locations and Conditions*

	<b>Soot</b>
Classification	<b>Non-volatile</b>
Formed	Main burner
Chemical precursors	Polycyclic hydrocarbons
'Nucleation'	'Inception'
Condensation	Polycyclic hydrocarbons
Surface Growth	$C_2H_2$
Coalescence	Young soots
Agglomeration	.
Vaporization	>2000K
Oxidation	In burner

# Formation Processes for Various Particulates

*Arise from Multiple Chemicals, Locations and Conditions*

	<b>Soot</b>	<b>H<sub>2</sub>SO<sub>4</sub>/H<sub>2</sub>O</b>	<b>Hydrocarbons</b>
Classification	<b>Non-volatile</b>	<b>Volatile</b>	<b>Volatile</b>
Formed	Main burner	Plume	Plume (idle)
Chemical precursors	Polycyclic hydrocarbons	SO <sub>2</sub> => SO <sub>3</sub> => H <sub>2</sub> SO <sub>4</sub>	Partially oxidized fuel
'Nucleation'	'Inception'	Nucleation	Nucleation
Condensation	Polycyclic hydrocarbons	H <sub>2</sub> O/H <sub>2</sub> SO <sub>4</sub> (+ oxygenates)	Partially oxidized fuel, Lube oil
Surface Growth	C <sub>2</sub> H <sub>2</sub>	N/A	N/A
Coalescence	Young soots	.	.
Agglomeration	.	N/A	N/A
Vaporization	>2000K	.	.
Oxidation	In burner	N/A	N/A

# Formation Processes for Various Particulates

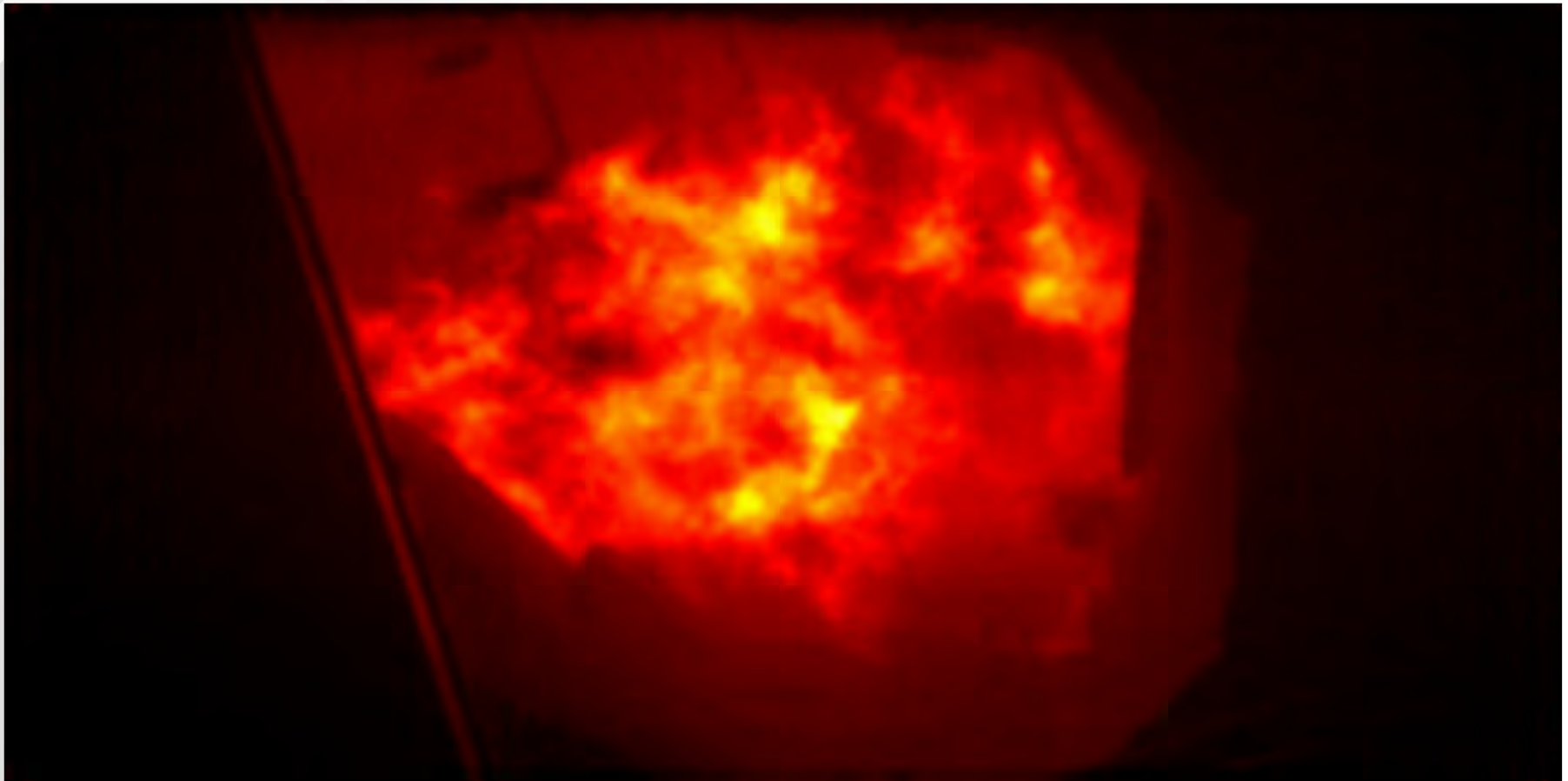
*Arise from Multiple Chemicals, Locations and Conditions*

	<b>Soot</b>	<b>H<sub>2</sub>SO<sub>4</sub>/H<sub>2</sub>O</b>	<b>Hydrocarbons</b>	<b>Soot/H<sub>2</sub>SO<sub>4</sub>/H<sub>2</sub>O</b>	<b>Soot/hydrocarbons</b>
Classification	<b>Non-volatile</b>	<b>Volatile</b>	<b>Volatile</b>	<b>NV/V</b>	<b>NV/V</b>
Formed	Main burner	Plume	Plume (idle)	Plume	Plume (idle)
Chemical precursors	Polycyclic hydrocarbons	SO <sub>2</sub> => SO <sub>3</sub> => H <sub>2</sub> SO <sub>4</sub>	Partially oxidized fuel	H <sub>2</sub> O/H <sub>2</sub> SO <sub>4</sub> (+ oxygenates)	Partially oxidized fuel
'Nucleation'	'Inception'	Nucleation	Nucleation	N/A	N/A
Condensation	Polycyclic hydrocarbons	H <sub>2</sub> O/H <sub>2</sub> SO <sub>4</sub> (+ oxygenates)	Partially oxidized fuel, Lube oil	H <sub>2</sub> O/H <sub>2</sub> SO <sub>4</sub> (+ oxygenates)	Partially oxidized fuel
Surface Growth	C <sub>2</sub> H <sub>2</sub>	N/A	N/A	N/A	N/A
Coalescence	Young soots	.	.	.	.
Agglomeration	.	N/A	N/A	?	?
Vaporization	>2000K	.	.	.	.
Oxidation	In burner	N/A	N/A	N/A	N/A

# Video of soot formation at 10 atmospheres

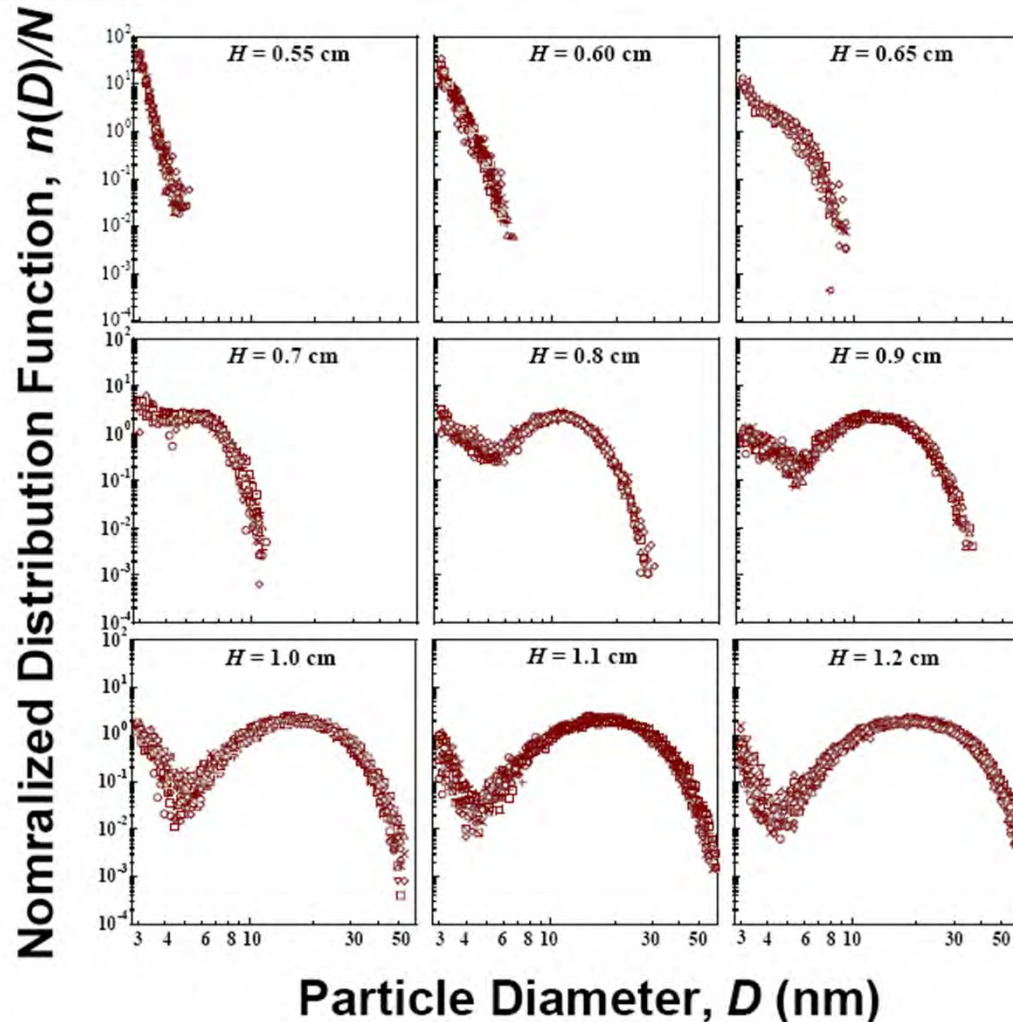
Gas Turbine combustor

Courtesy of M. Roquemore, AFRL – 20,000 FPS)



# Soot Particle Evolution in Laminar Premixed Flame

Transition from nucleation mode to coagulation/growth – **The Beginning**



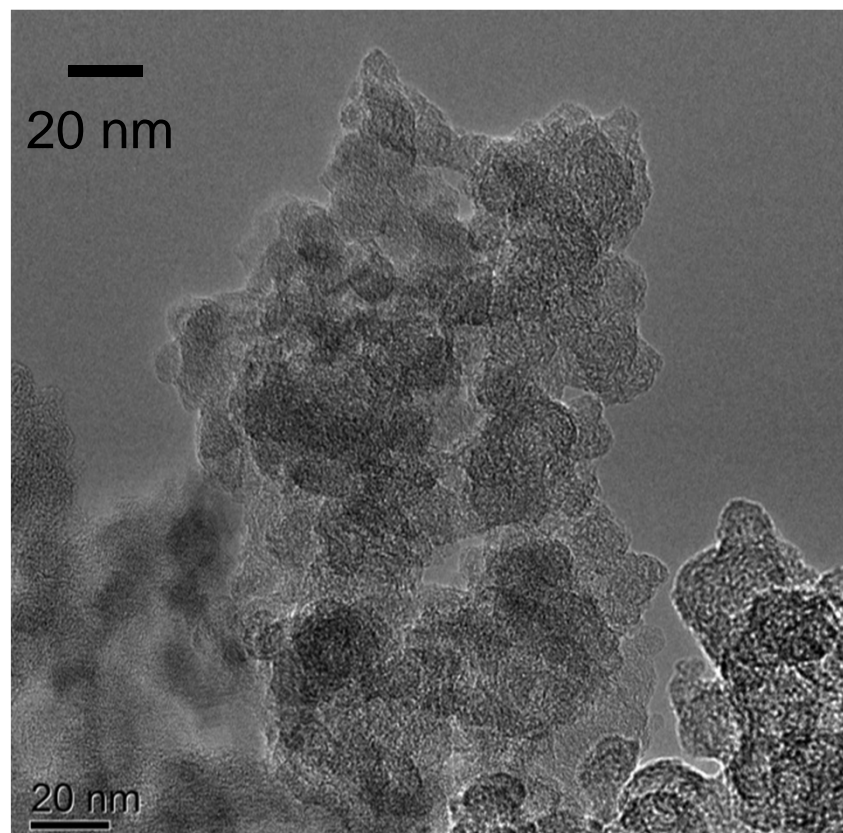
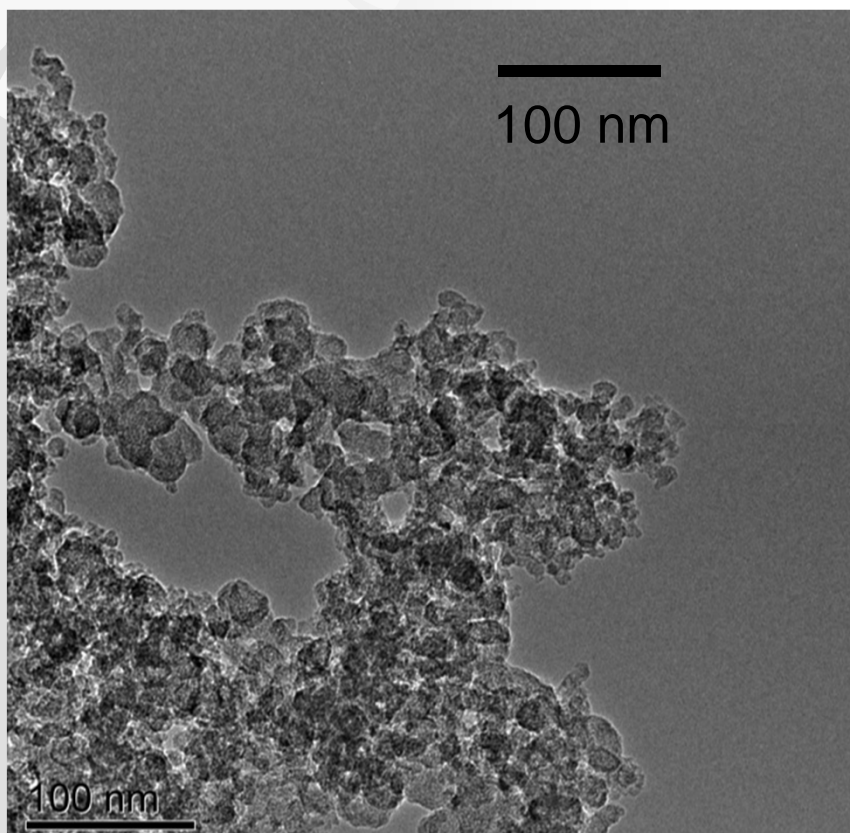
Particle Size distributions in Laminar, premixed flame using Dilution probe and mobility particle sizer, with corrections for probe perturbations in modeling

Courtesy of H. Wang and co-workers

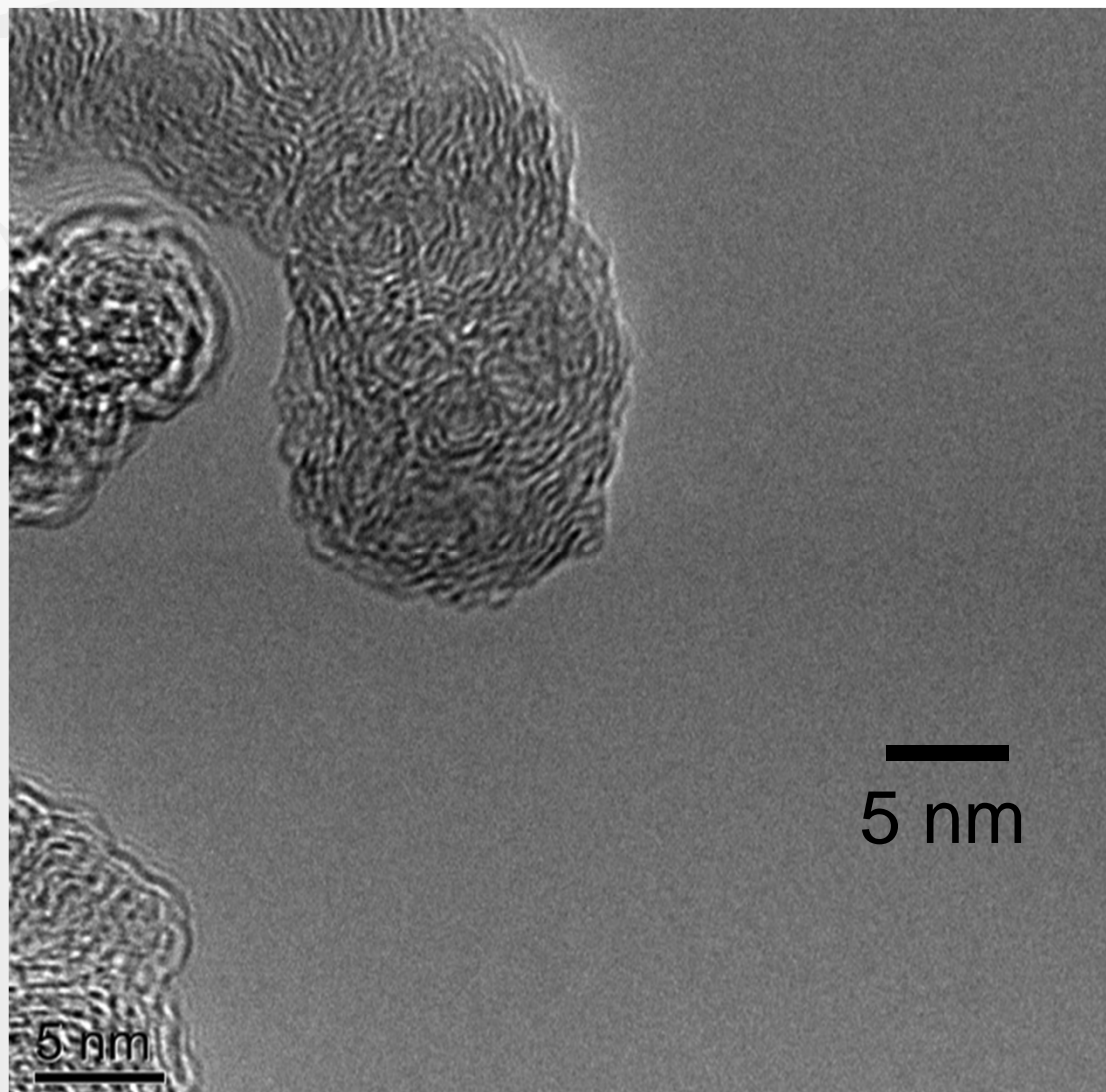
# TEM photographs of soot from gas turbine (80% power)

*Exhaust Particulates – The End*

Gas Turbine combustor  
Courtesy of Randy Vander Wal, PSU)

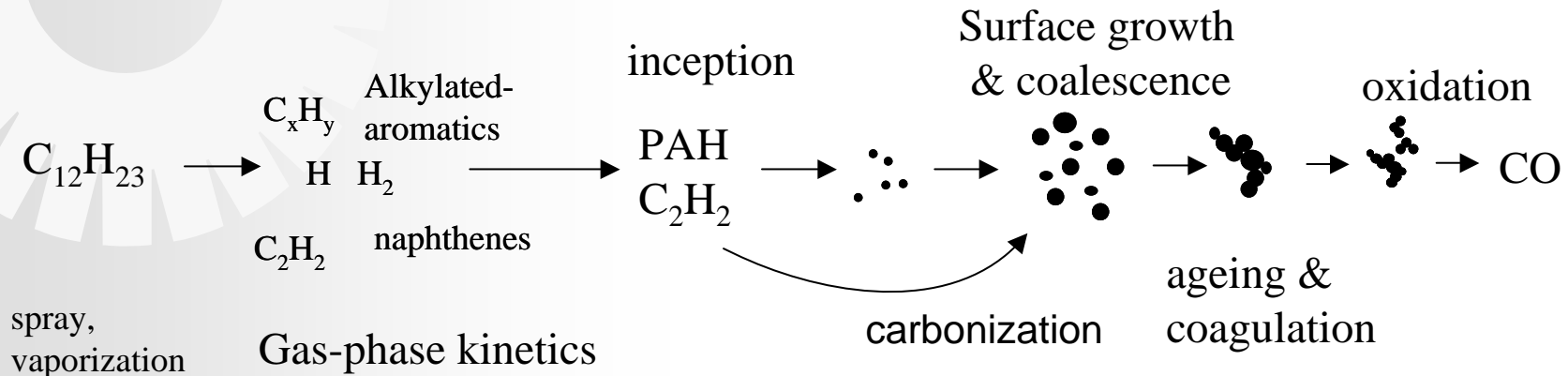


# TEM photographs of soot from gas turbine (80% power)



# Physics for Treatment of Soot/Particle Emissions

## Physical Processes in Soot Formation



Sooting NETPSR code includes detailed treatment of particle inception, surface growth, surface oxidation, aerosol particle dynamics (sectional) to predict particle size distribution through reactor network (simulated combustor)

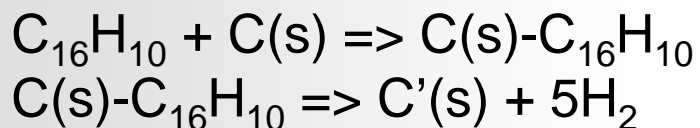
# Soot Formation Kinetics

**Inception:** Dimerization of pyrene (and other 202 amu species), after Appel, et al, 2000. (Full detailed kinetics required!)

$$\frac{dS_1}{dt} = k[C_{16}H_{10}]^2$$

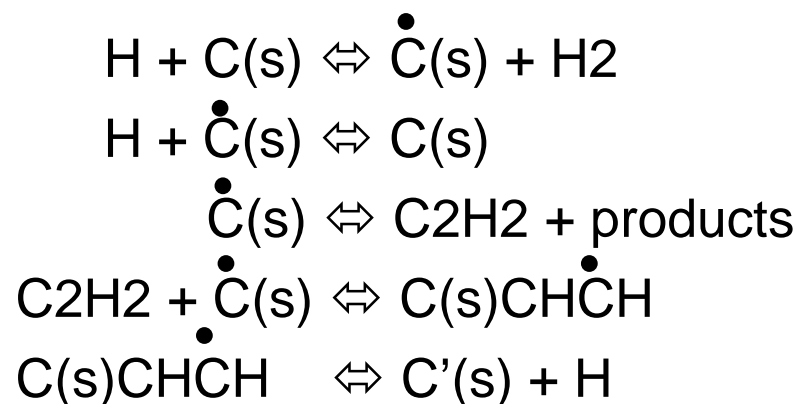
## Condensation:

Mass growth due to collision with PAH, followed by dehydrogenation



## Surface Growth:

Mass growth (via acetylene addition) assumed proportional to particle surface area



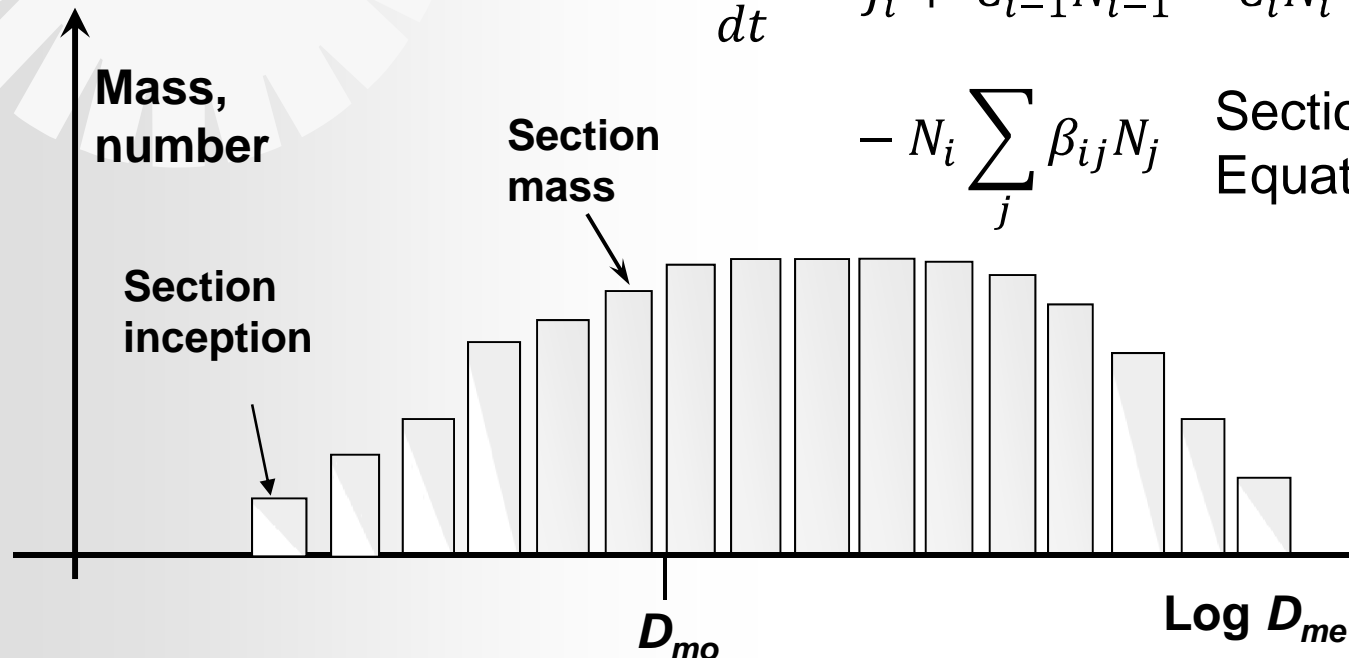
# Sectional Modeling of Soot Growth

*Discrete particle size (logarithmic scale)*

*Surface growth and coalescence\* – based on free molecular form ( $Kn > 1$ )*

$$\frac{dN_i}{dt} = J_i + C_{i-1}N_{i-1} - C_iN_i + \frac{1}{2} \sum_{j+k=i} \beta_{jk}N_kN_j - N_i \sum_j \beta_{ij}N_j$$

Sectional Conservation Equation



Agglomeration simulated with peak size for surface growth



Inception

Liquid-like particles

Solid particles

# Soot Kinetics

*Based on OH, O<sub>2</sub> and available particle surface area*

Oxidation by OH – 13% collision efficiency after Neoh, Howard and Sarofim (1981).

$$R_{OH} = (0.13) N_{OH} \sqrt{\frac{R_{gas} T}{2\pi W_{OH}}} \frac{12}{N_A} \text{ gm/sec/cm}^2$$

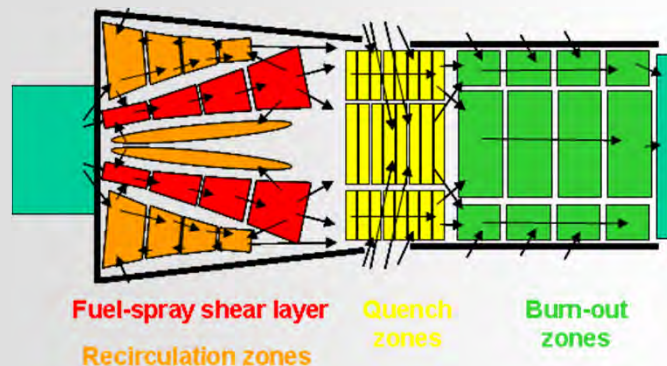
**Oxidation by OH dominates!!**

Oxidation by O<sub>2</sub> – Nagle and Strickland-Constable (1963)

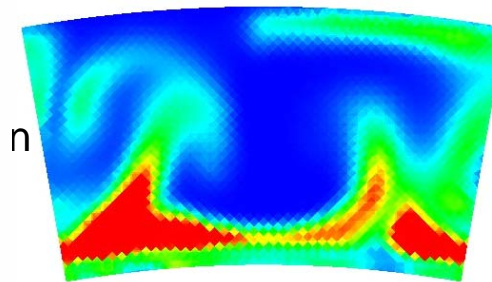
$$R_{O_2} = 12 \left( \frac{K_a P_{O_2} \chi'}{(1 + K_z P_{O_2})} + K_b P_{O_2} (1 - \chi') \right) \text{ gm/sec/cm}^2$$

# Soot Modeling - Summary Comments

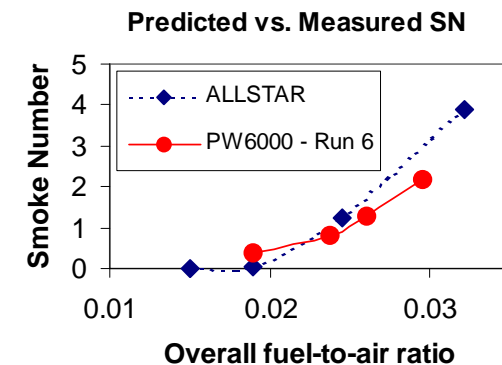
- Formation occurs at  $\phi > 1.5$ , and oxidizes at  $0.7 < \phi < 1.5$
- Rapid growth in #/cc, size and mass in fuel-rich front end
- Particle formation saturates in long residence time, fuel-rich recirculation zones
- Formation continues into leading edge of quench zone
- Particle oxidation quenched below  $\phi$  of 0.7



Exit plane distributions



Predicting trends



# Objectives and Outline

## Objectives:

- Compare/contrast physical models/processes of gas turbine generated particulate emissions

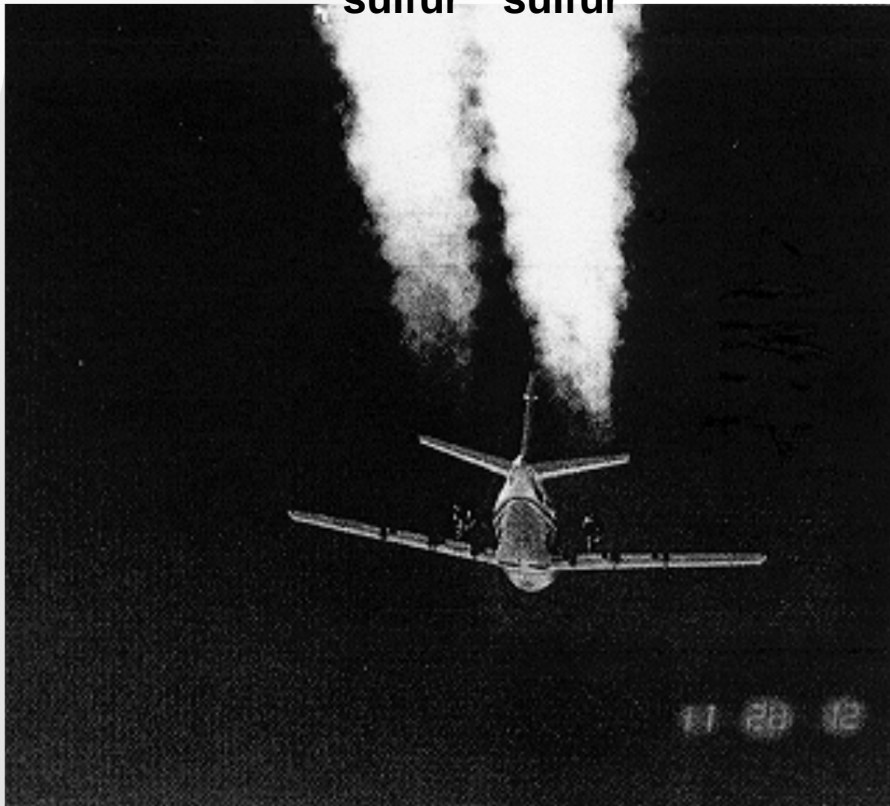
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  - Physical/chemical models
  - Soot summary
- **Volatile particulate formation**
  - **$H_2O + H_2SO_4/SO_3$**
  - **Hydrocarbons/oxygenates**
- Extensions to volatile condensation on non-volatile particulates
- Summary

# Effects of Different Levels of Fuel Sulfur

U. Schumann, et al (1995)

170      5500  
ppm      ppm  
sulfur    sulfur



Rolls-Royce/SNECMA  
M45H MK501  
turbofan engines.  
Bypass 3:1 and  
32.4 KN  
takeoff thrust

% thrust	SN
7	2.7
30	10.9
85	46.3

Increased sulfur causes sooner onset of contrail formation and a 25-50% increase in number of particulates.

# Formation of Aqueous (Volatile) Particulates

$H_2SO_4/SO_3$  is key to plume formation

From Brown, et al, 1996

Source of sulfur –

Fuel sulfur  $\Rightarrow$   $SO_2$  ( $\sim 1$  g/kg fuel at exit of burner)  $\Rightarrow$   
 $SO_3$  (few percent of  $SO_2$ )  $\Rightarrow$   $H_2SO_4$

Nucleation rates

$J \sim \exp(-\Delta G^*/RT)$ , where  $\Delta G^*$  is critical energy to form embryo

$\Delta G^* = \text{fn}((\mu_{\text{liquid}} - \mu_{\text{gas}}), \text{surface tension})$

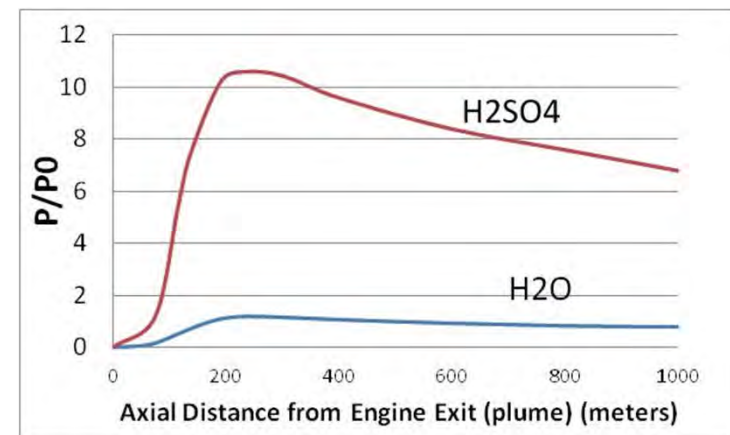
Surface tension for water is very high....hard to form small (pure water) droplets!

Condensation rates

$dm/dt \sim (P_i - P_i^{\text{saturation}})$

Sulfur affinity for water

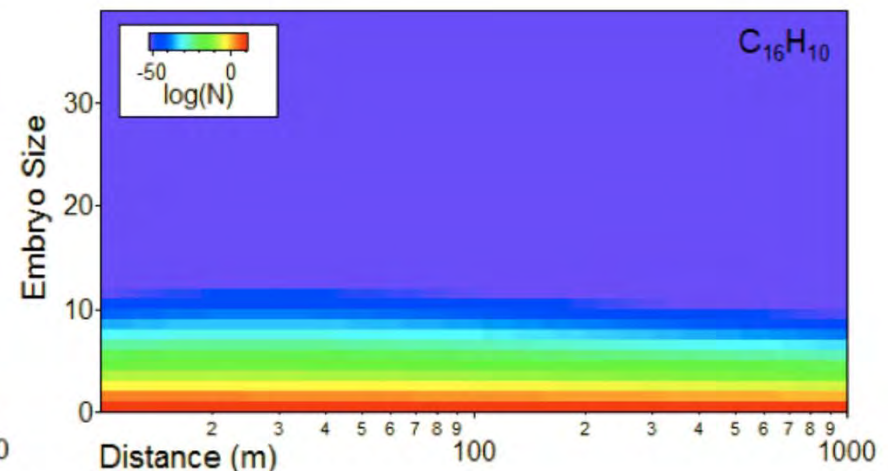
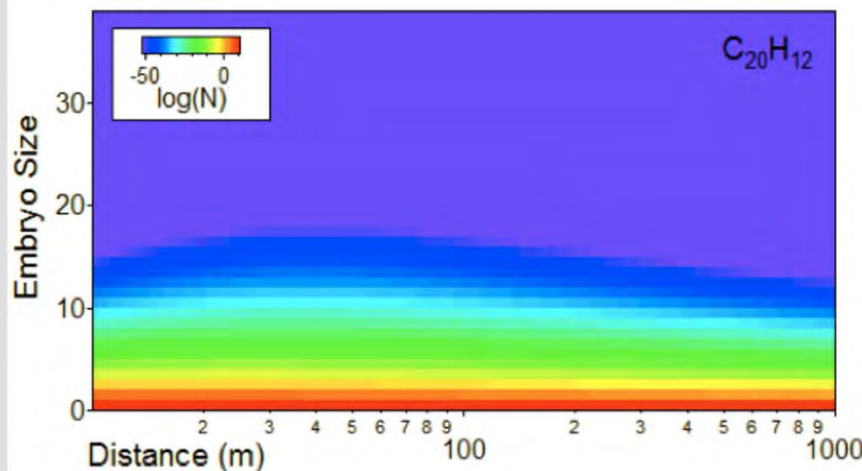
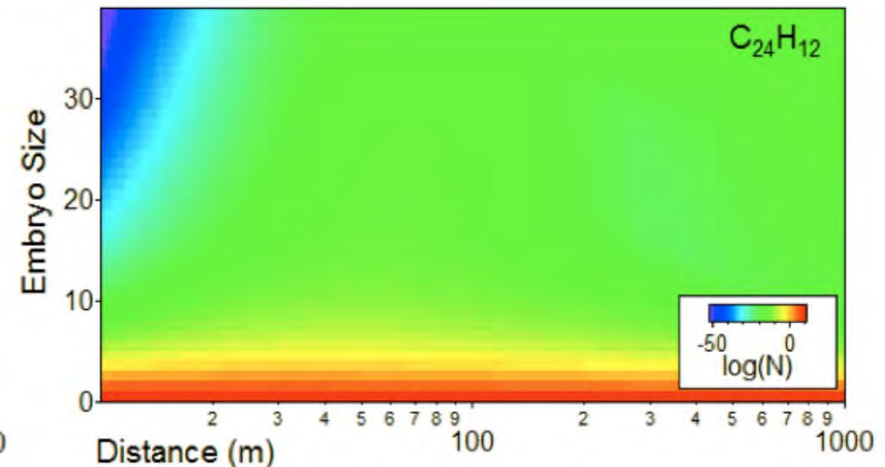
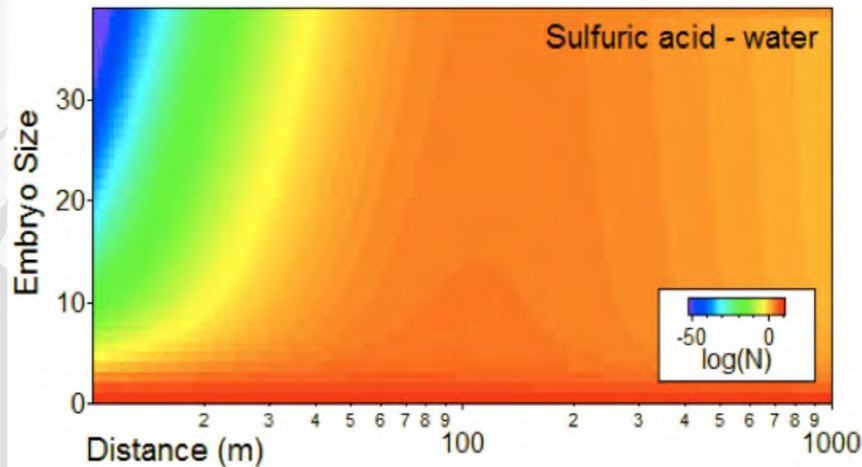
1 ppm nucleates water at 50% RH  
(Roth, et al, 1994)



# Calculations of Homogeneous Nucleation

*Dominated by  $H_2SO_4/H_2O$  clusters*

Calculations by Hsi-Wu Wong  
(Aerodyne)



Sulfuric acid-water and hydrocarbon embryo concentration from binary sulfuric acid-water nucleation and (pure) hydrocarbon nucleation, respectively

# Non-Volatile – Volatile Interactions

Changing Fate of Carbonaceous Particulates (soot):

Combustor Exit

100% hydrophobic

Engine Exit

99% hydrophobic  
1% hydrophilic

Exhaust Plume

~70% hydrophobic  
~ 30% hydrophilic

Hydrophobic particle + hydrocarbon (or oxygenate) = Non-aqueous HC coat on soot particle

Activation

+  $H_2SO_4$  = Hydrophilic particle +  $H_2O/H_2SO_4$  = Aqueous coat on soot particle

+ oxygenate = Hydrophilic particle +  $H_2O/H_2SO_4$  = Aqueous coat on soot particle

# Non-Volatile – Volatile Interactions

Changing Fate of Carbonaceous Particulates (soot):

Combustor Exit

100% hydrophobic

Engine Exit

99% hydrophobic  
1% hydrophilic

Engine Plume

70% hydrophobic  
30% hydrophilic

Hydrophobic particle + hydrocarbon (oxygenate) = HC coat on soot particle (non-aqueous)

Activation

+  $H_2SO_4$  = Hydrophilic particle +  $H_2O/H_2SO_4$  = Aqueous coat on soot particle

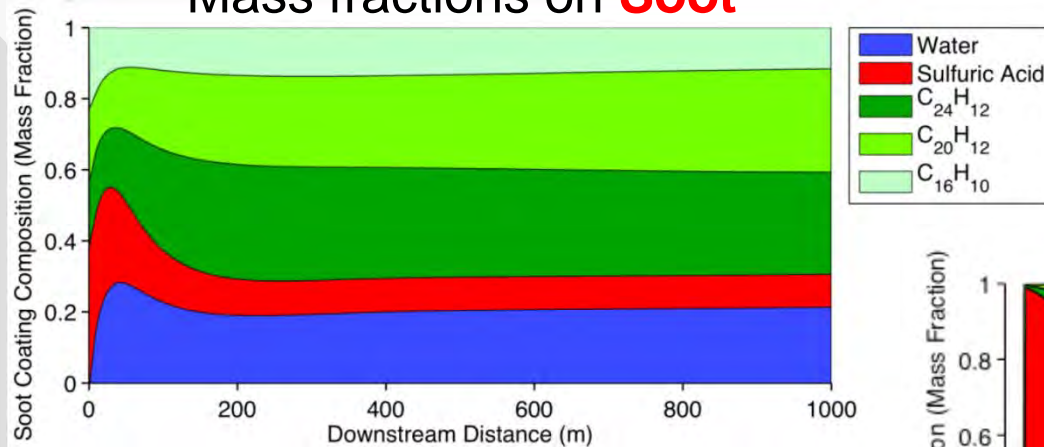
+ oxygenate = Hydrophilic particle +  $H_2O/H_2SO_4$  = Aqueous coat on soot particle

Area of Active Research – See WP1625 (R. Miake-Lye)

# Example Predictions for Sample Case

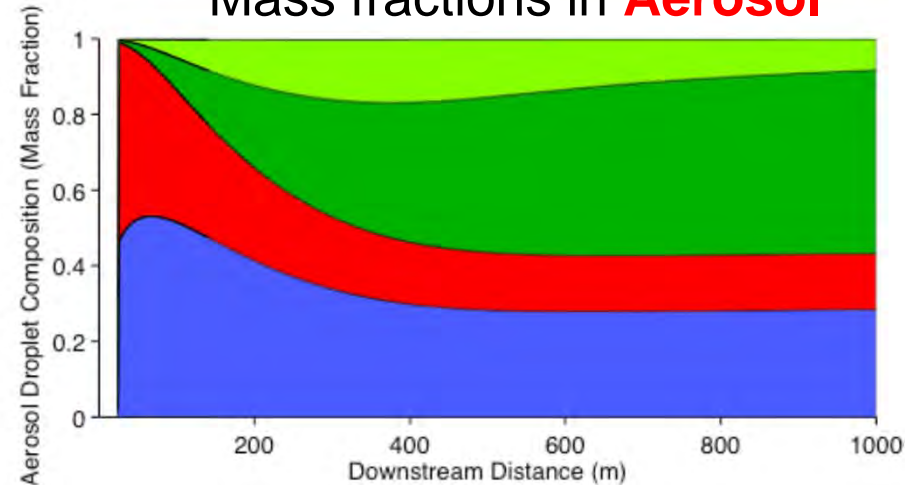
*Water/sulfuric acid and Unburned HCs contribute to both soot coating and volatile aerosols*

Mass fractions on **Soot**



Aerosol model allows for co-condensation of aqueous and non-aqueous materials

Mass fractions in **Aerosol**



Total condensed (volatile material) is continuing increasing

Calculations by Hsi-Wu Wong (Aerodyne)

# Summary

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- Very similar processes controlling volatile/non-volatile particulates – but different species and conditions govern rates
- Soot inception/nucleation is poorly defined
- Hydrocarbon nucleation/condensation negligible, except perhaps for idle conditions and in the case of lube oil emissions
- Volatile/non-volatile particulate interactions remains active area of research
  - Activation processes/rates

# THANK YOU!

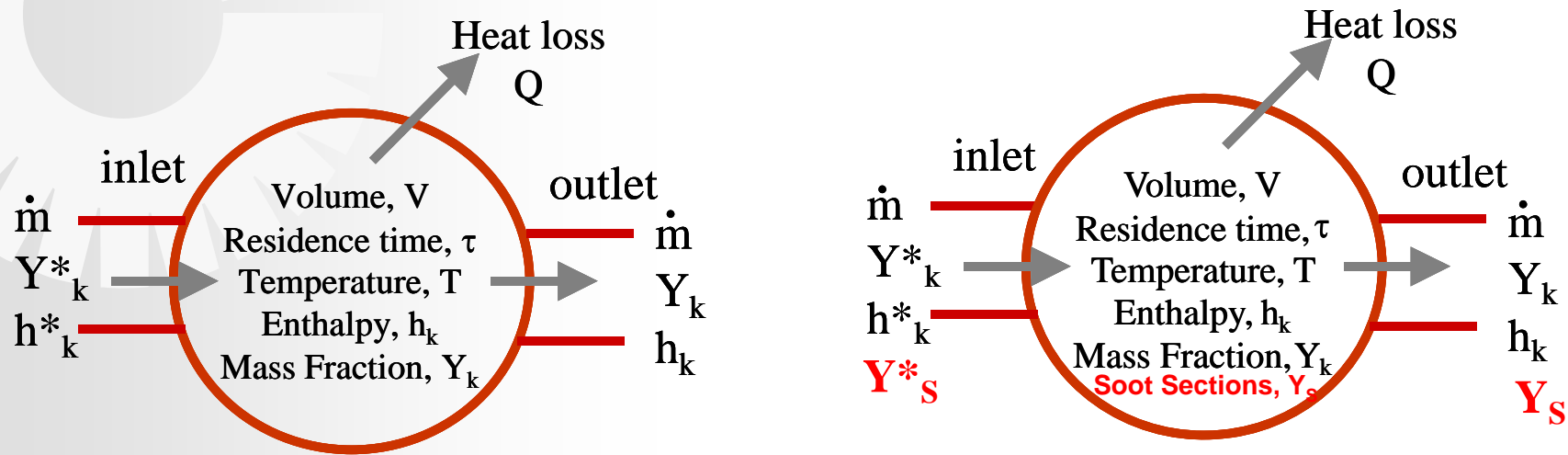
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- Dave Liscinsky (UTRC)
- Bob Hall (UTRC, retired)
- Heidi Hollick (UTRC)
- Rick Miake-Lye (Aerodyne)
- Hsi-Wu Wong (Aerodyne)
- Mel Roquemore (AFRL)

SERDP: WP1577, WP1625

# Modeling Approach (single Perfectly Stirred Reactor)

*Modify Sandia PSR (CHEMKIN) model by adding sectional soot equations*

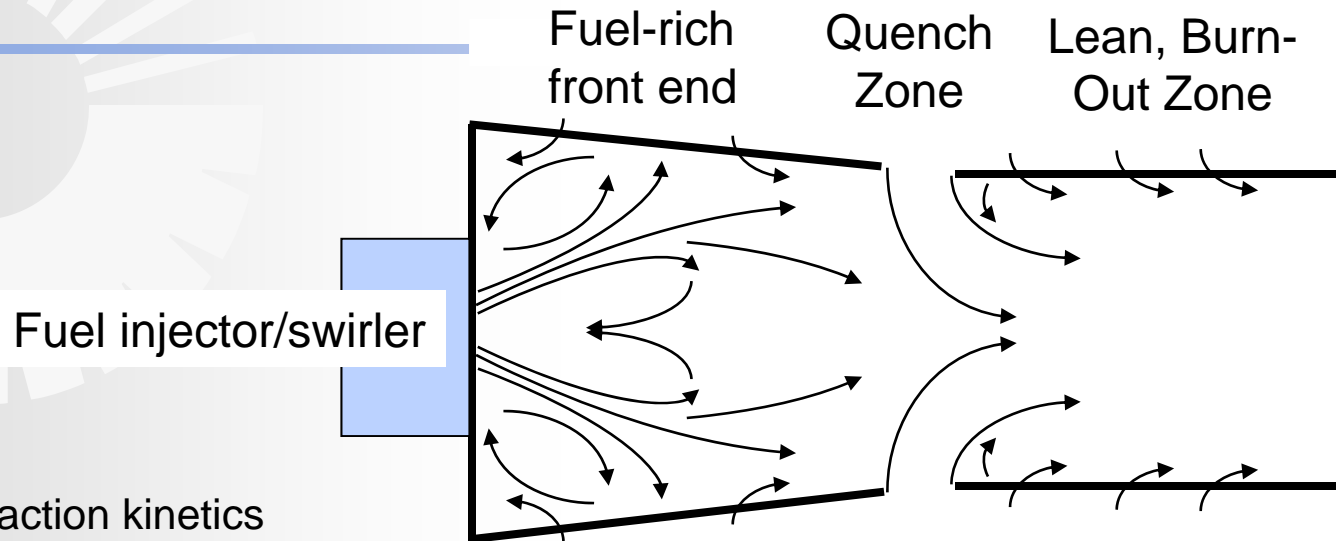


Conservation equations modified to add sectional equations\* to model soot particles, with source terms in species equations to account for scrubbing

$\dot{m}(Y_k - Y_k^*) - \dot{\omega}_k^g W_k V = 0, \quad k = 1, 2, \dots, K$	Species	$\dot{m}(Y_k - Y_k^*) - (\dot{\omega}_k^g + \dot{\omega}_k^s) W_k V = 0, \quad k = 1, 2, \dots, K$
$\dot{m} \sum_{k=1}^K (Y_k h_k - Y_k^* h_k^*) + Q = 0$	Sectional	$\dot{m}(\mathbf{Y}_k - \mathbf{Y}_k^*) - \dot{\mathbf{Q}}_k \mathbf{V} = \mathbf{0}, \quad \mathbf{k} = \mathbf{K} + \mathbf{1}, \mathbf{K} + \mathbf{2}, \dots, \mathbf{K} + \mathbf{M}$
	Energy	$\dot{m} \sum_{k=1}^{\mathbf{M}} (Y_k h_k - Y_k^* h_k^*) + Q = 0$

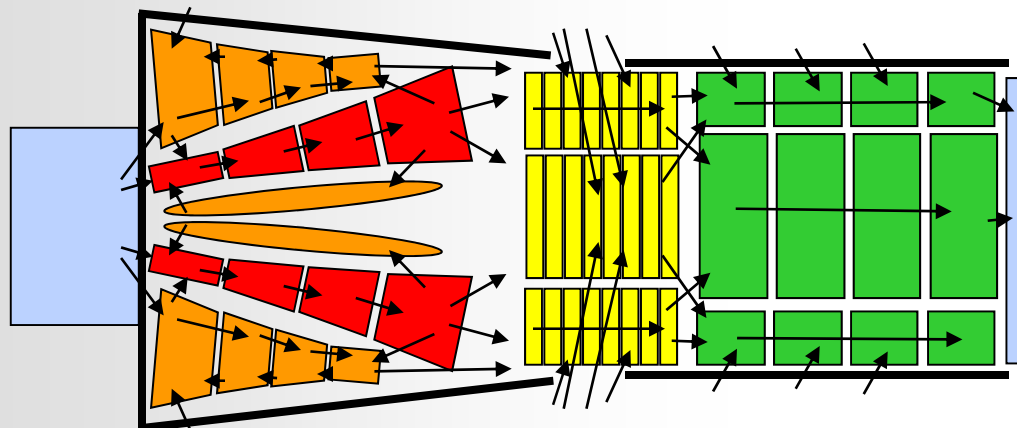
\* Sectional equations allow predictions of particle size distributions. Size classes divided by logarithmic scale.

# Idealized Rich-Quench-Lean (RQL) Combustor



Full set of reaction kinetics and soot equations solved for each reactor volume

## Network Reactor Simulation



Fuel-spray shear layer    Quench zones    Burn-out zones

Recirculation zones

Reactor flux, volumes, back-mixing, etc. determined by geometry, flow splits, and empirical tuning to NO<sub>x</sub>, CO emissions



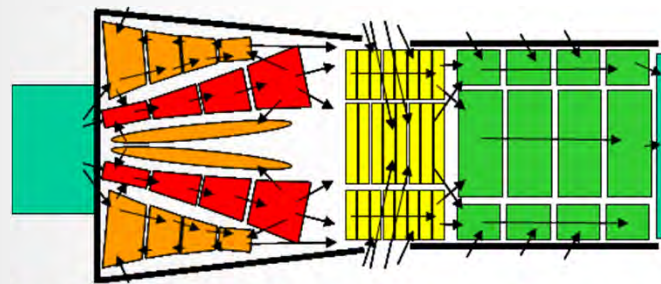
# Simulation Results

## General characteristics of soot formation, growth and oxidation

- Plotted as function of local equivalence ratio ( $\phi$ )

## Computations of typical particle size distribution and its evolution through combustor

- Fuel-shear layer
- Outer recirculation zone
- Quench zone
- Burn-out zone

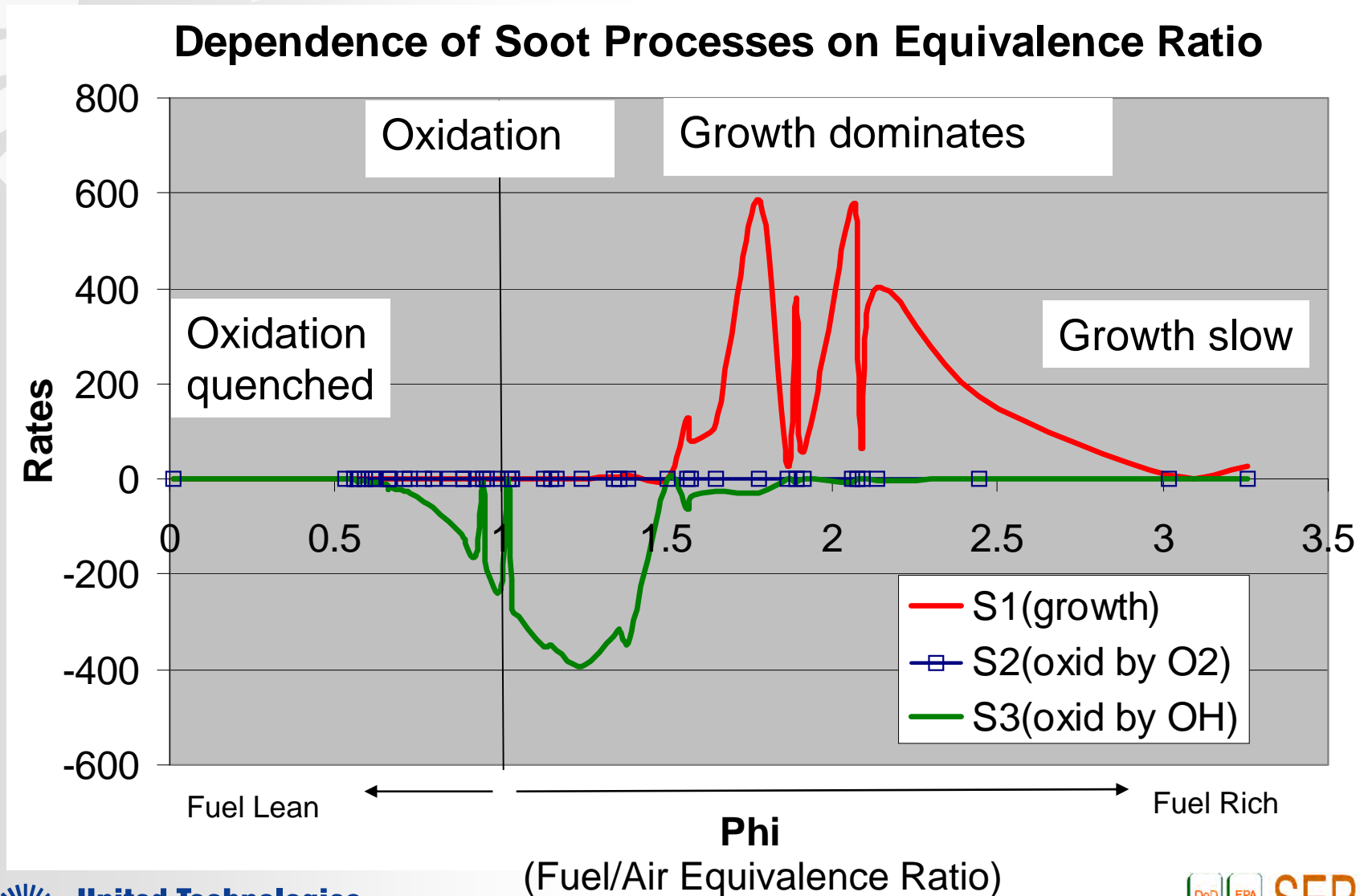


### Burner conditions:

- Rig simulated Take-off
- T3 = 811K (1000F)
- P3: 16.3 atm

# General Formation Characteristics

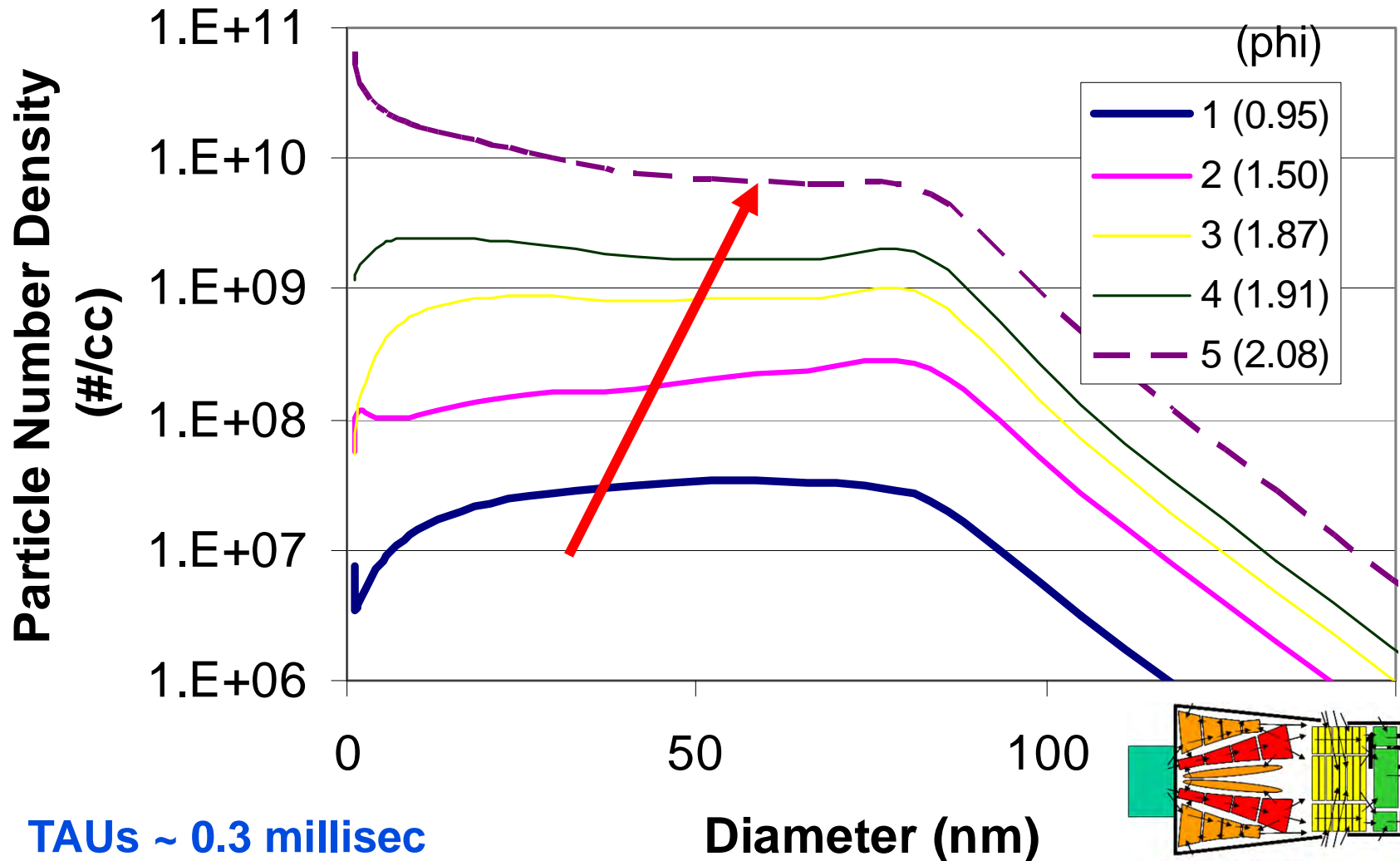
*Soot Formed at  $\phi > 1.5$ , oxidized  $0.7 < \phi < 1.5$  (by OH)*



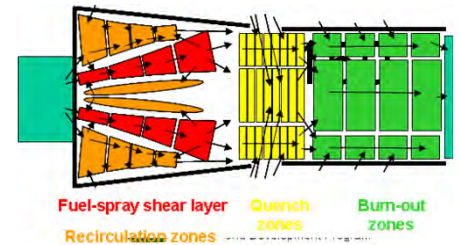
# Particle Formation in Fuel Spray Shear Layer

*Number density increase dramatically with position*

## Particle Evolution in Fuel Spray Shear Layer



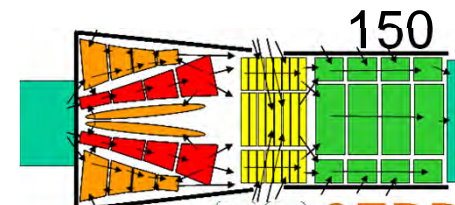
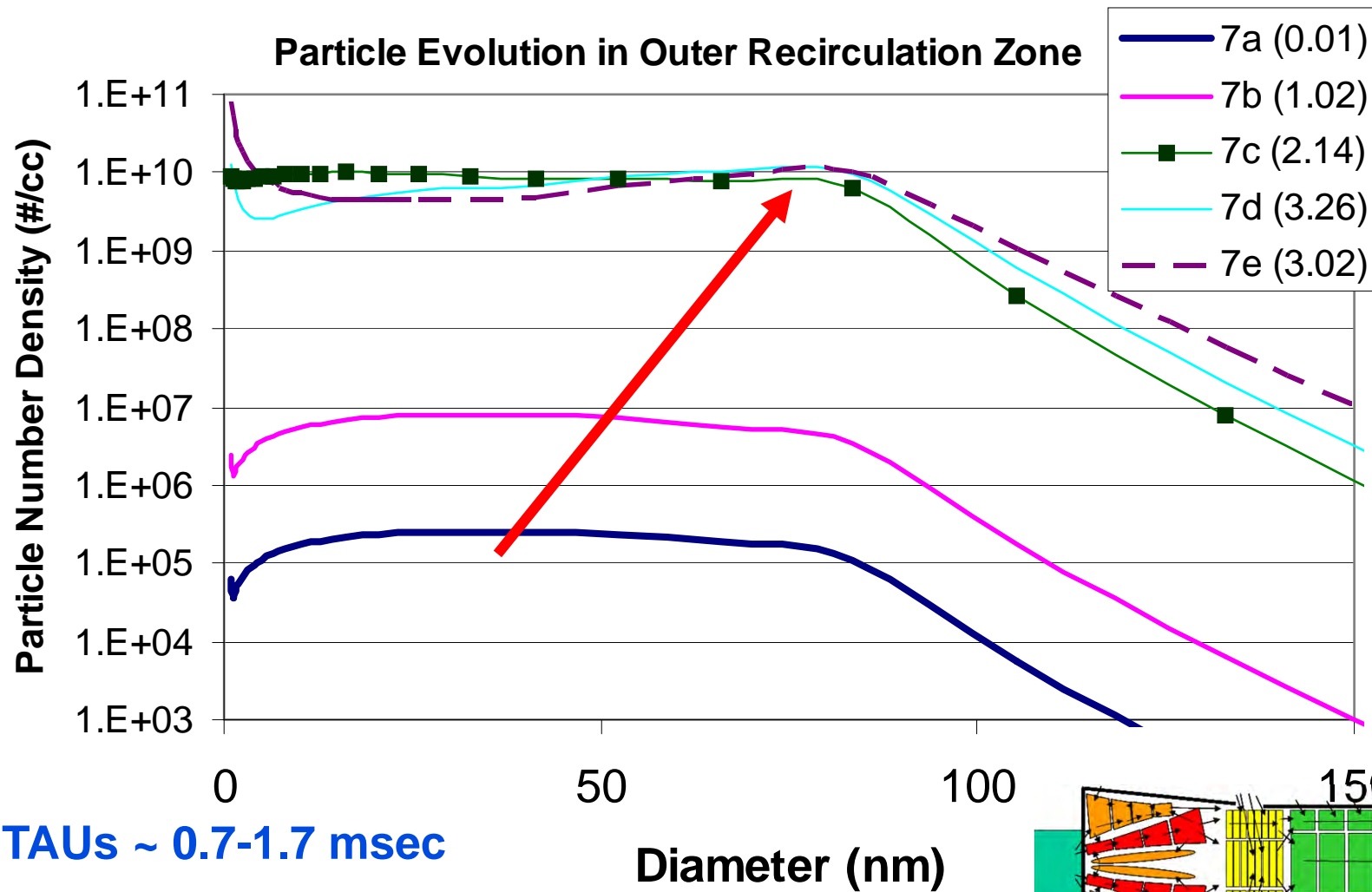
TAUs ~ 0.3 millisec



# Particle Formation in Outer Recirculation Zone

*Number density saturates due to long residence times*

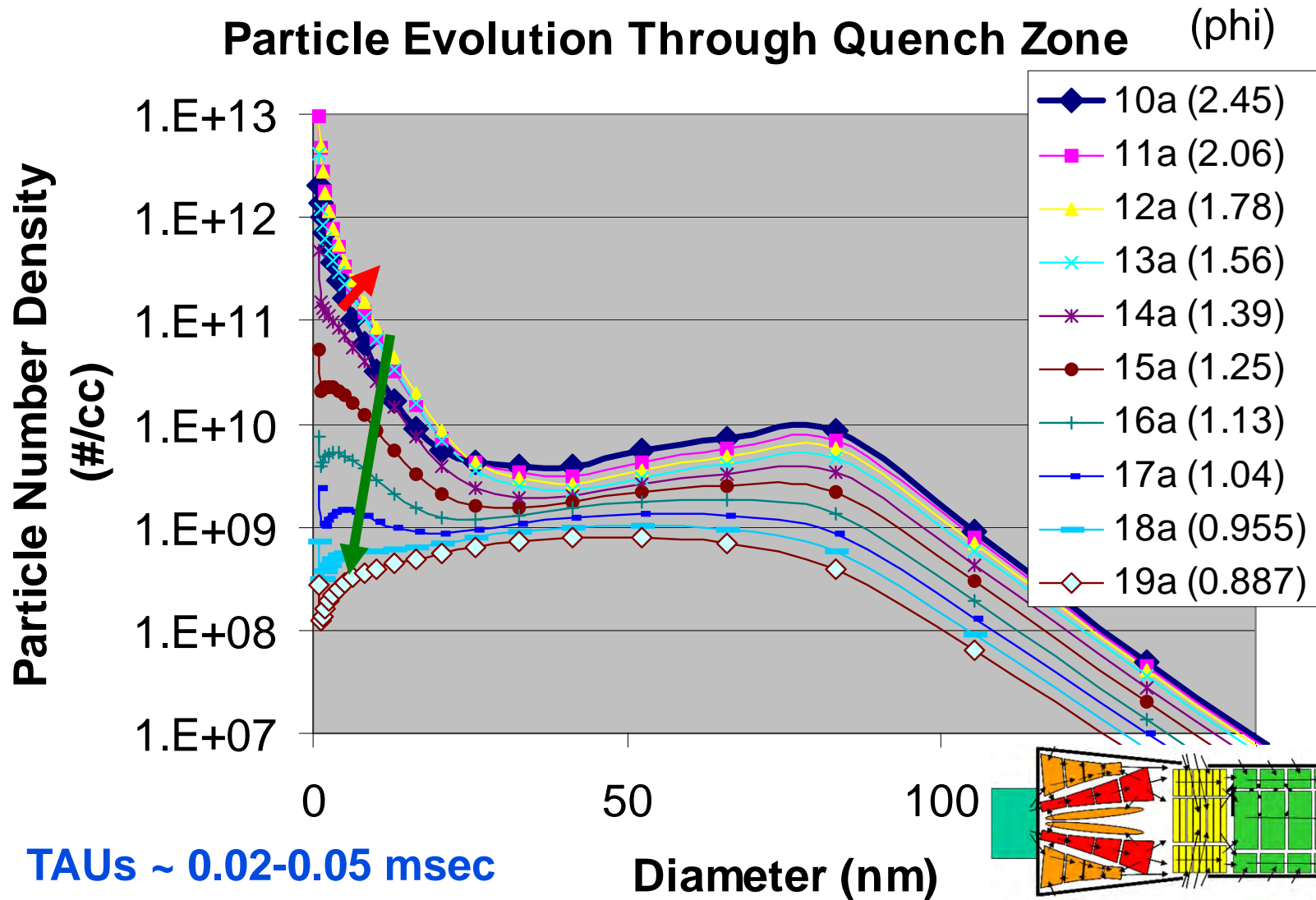
(phi)



Fuel-spray shear layers  
Recirculation zones  
Support zones  
DOE  
SERDP  
Strategic Environmental Research and Development Program

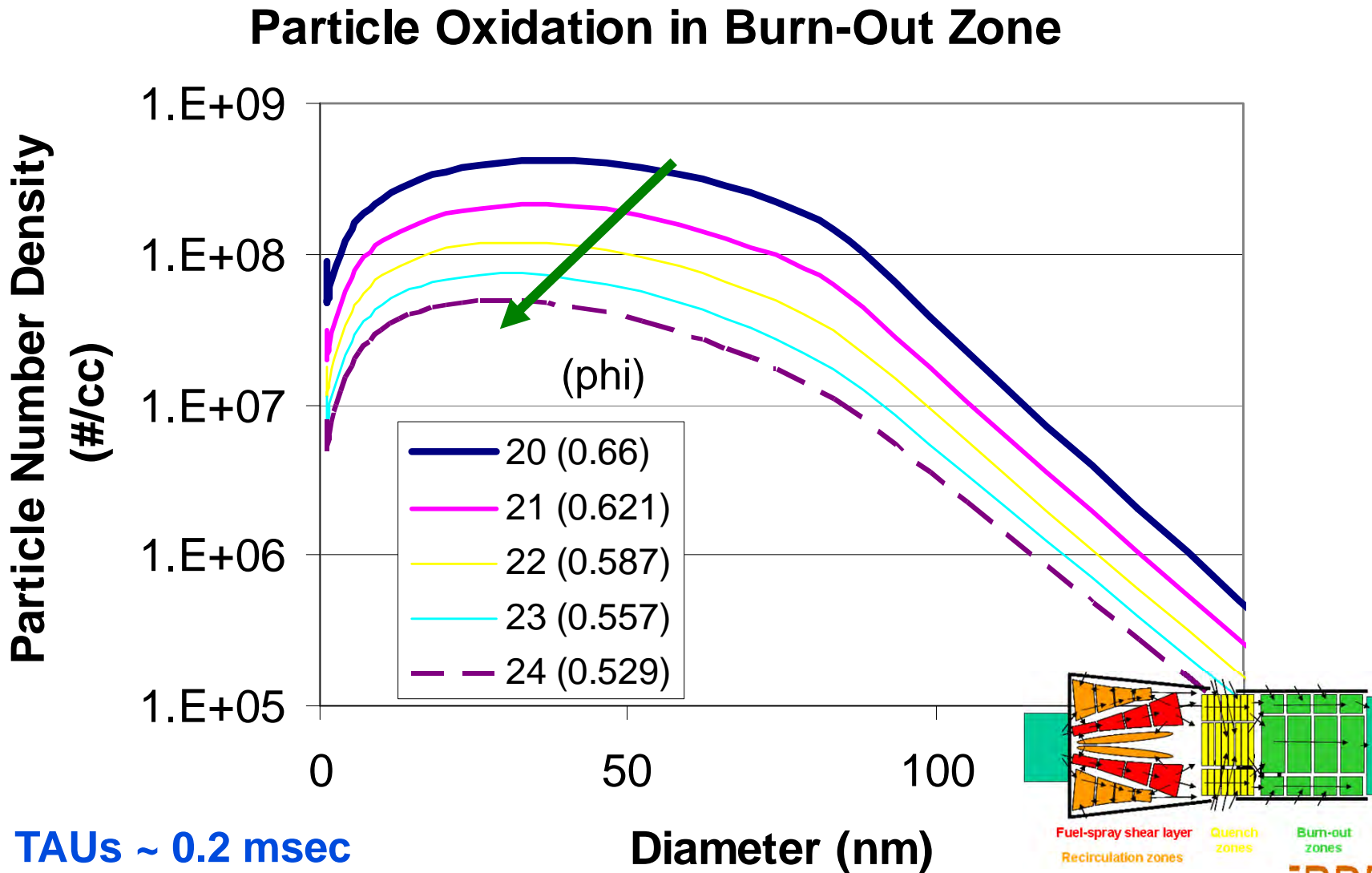
# Particle Evolution Through Quench Zone

*Particles first increase and then decrease: fastest changes in small particles*



# Particle Oxidation in Burn-Out Zone

*Oxidation reduces number density and size (and mass)*



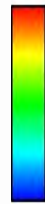
# Simulations of Soot at Combustor Exit Plane

Peak soot mass fractions decreases by 4 orders of magnitude from front end (of RQL burner) to exit plane.

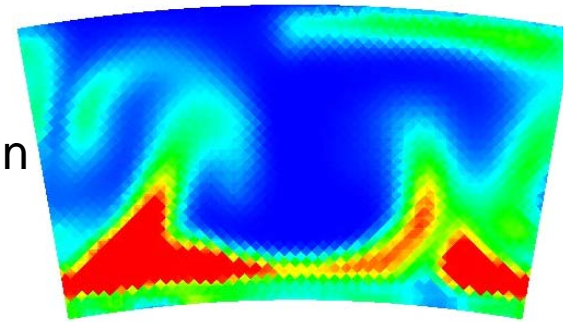
Number density decreases by two orders of magnitude

Numbers in agreement with experimental data (~30% mass and size)

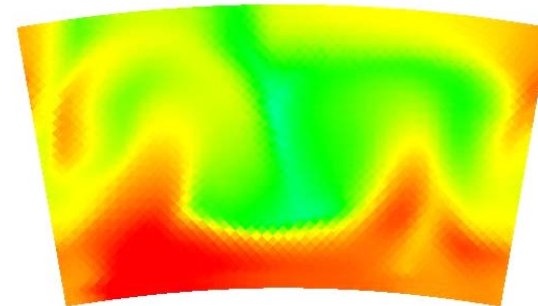
Reduced-order soot model employed



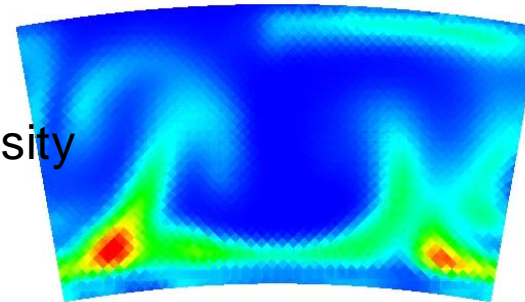
Mass fraction



Size (cm)



Number density (cc<sup>-1</sup>)



Courtesy of PW