

Design Modules for Corrosion Protection

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Report Documentation Page

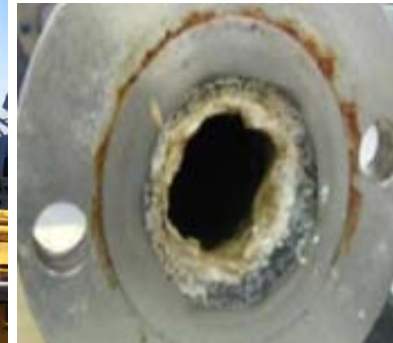
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Corrosion is the Navy's No. 1 Maintenance Problem

- As required by OSD AT&L Office of Corrosion Policy and Oversight, the Duncan-Hunter Act, and DoD Instruction 5000.2, each Service is now required to develop and employ a corrosion control strategy and materials development/ implementation program to reduce the effects and costs of corrosion on DoD assets



Development Objectives

Design Modules for Corrosion Prevention (DMCP)

A new product development effort to allow platform designers and acquisition professionals to incorporate the corrosion knowledge base as inherent element of component and system design analysis

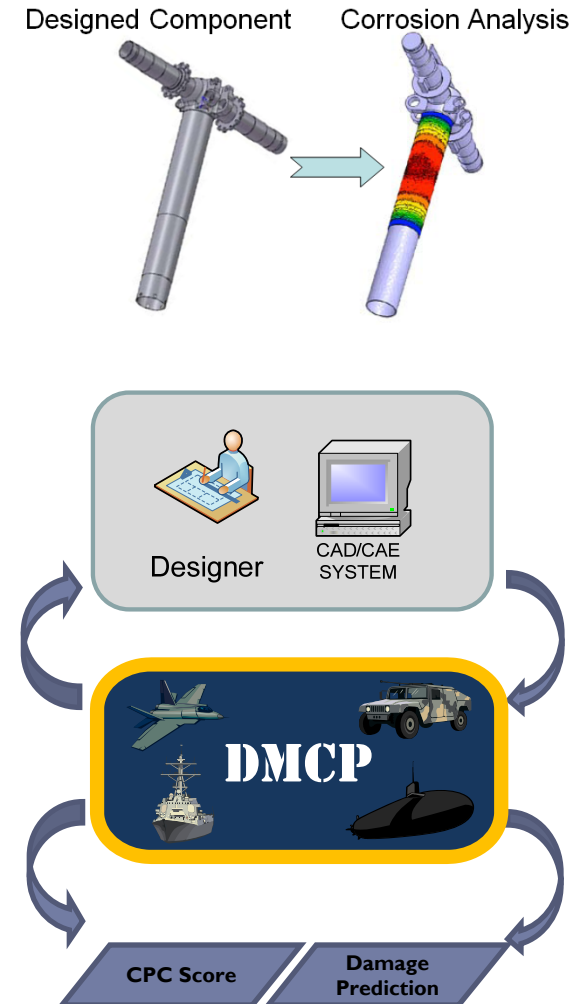
Scope:

- This effort addresses cross-platform corrosion cost drivers.
- This effort targets new solutions for platform specific corrosion challenges.
- This effort will enable corrosion informed materials selection and design to reduce total ownership cost (TOC) and to enhance operational readiness.

Design Modules for Corrosion Prevention

Technical Description:

- **Develop an analytical tool that incorporates algorithms, architecture and automation to enable selection of materials, simulation of corrosion responses and rapid feedback cycle for initial design revisions**
 - Provide working, integrated component corrosion analyses for Naval design communities
 - Achieve 80+% successful prediction of corrosion locations and severities (service life) on selected test case components
 - Demonstrate corrosion prevention recommendations on selected test case components
 - Demonstrate potential to reduce corrective action maintenance costs caused by poor design practices through improved design review
- **The deliverable will be DMCP Software**
 - Corrosion prevention and control (CPC) analyses software accessible to the design engineer
 - Transparency of CPC Score for improved technical oversight, design and mitigation
 - Risk analysis and mitigation through alternative material selection

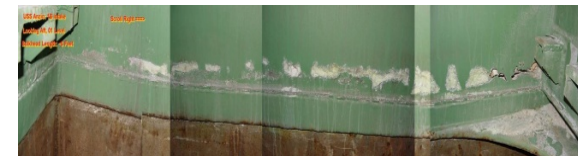


Design Modules for Corrosion Prevention (DMCP)

Problem Description:

OSD mandate regarding corrosion protection input for all ACAT 1 programs (DOD Instruction 5000.2)

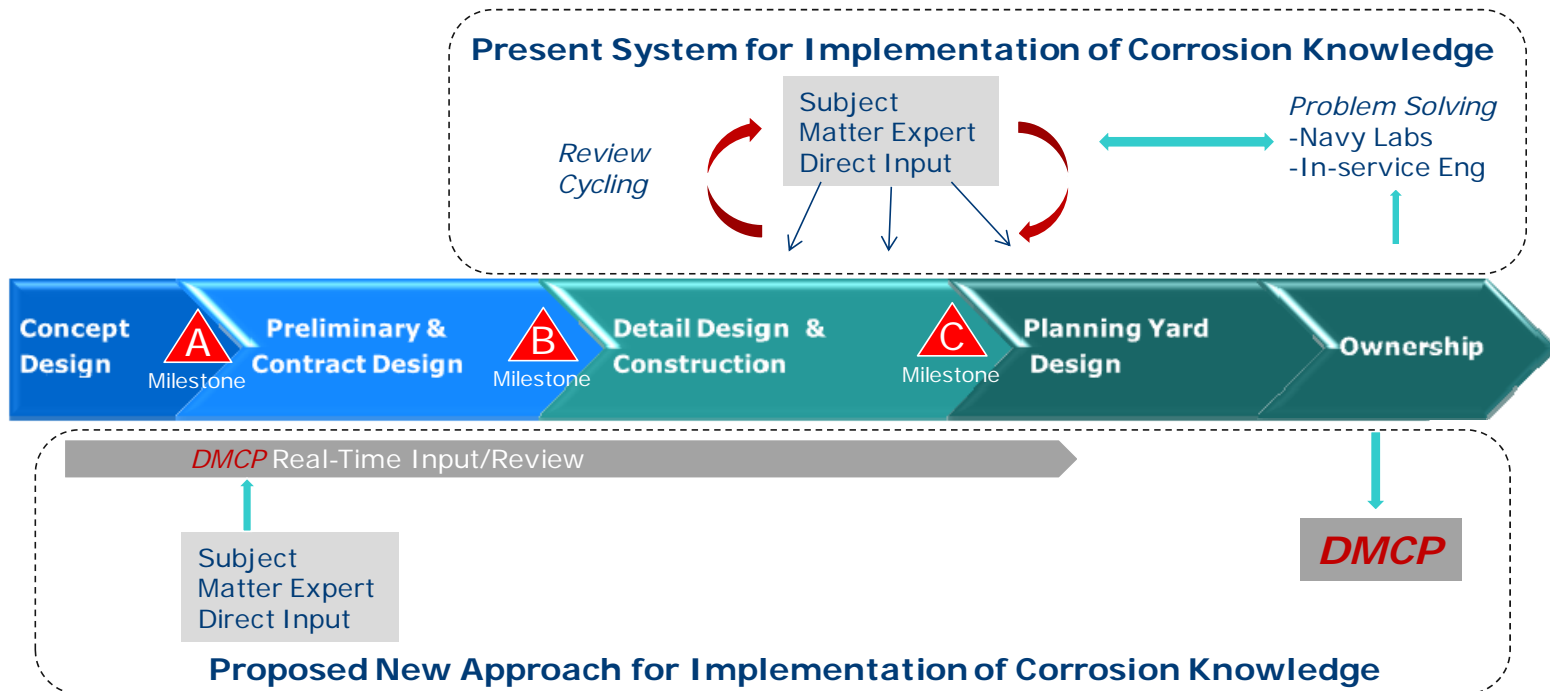
- Navy systems are constructed from a complex system of materials with widely varying corrosion properties
- Component and system designers do not have a sophisticated level of corrosion prevention knowledge
- Present design process relies on a dwindling number of corrosion subject matter experts reviewing details of relatively mature designs –inefficient and costly
- Corrosion costs the Navy \$6.6B/yr
- Decades of knowledge exist without an efficient mechanism for delivery into the front of the design pipeline
- A robust and flexible conduit is needed to deliver known and developing corrosion knowledge into the design process for future Naval platforms



Design Modules for Corrosion Prevention

Rationale for Selection:

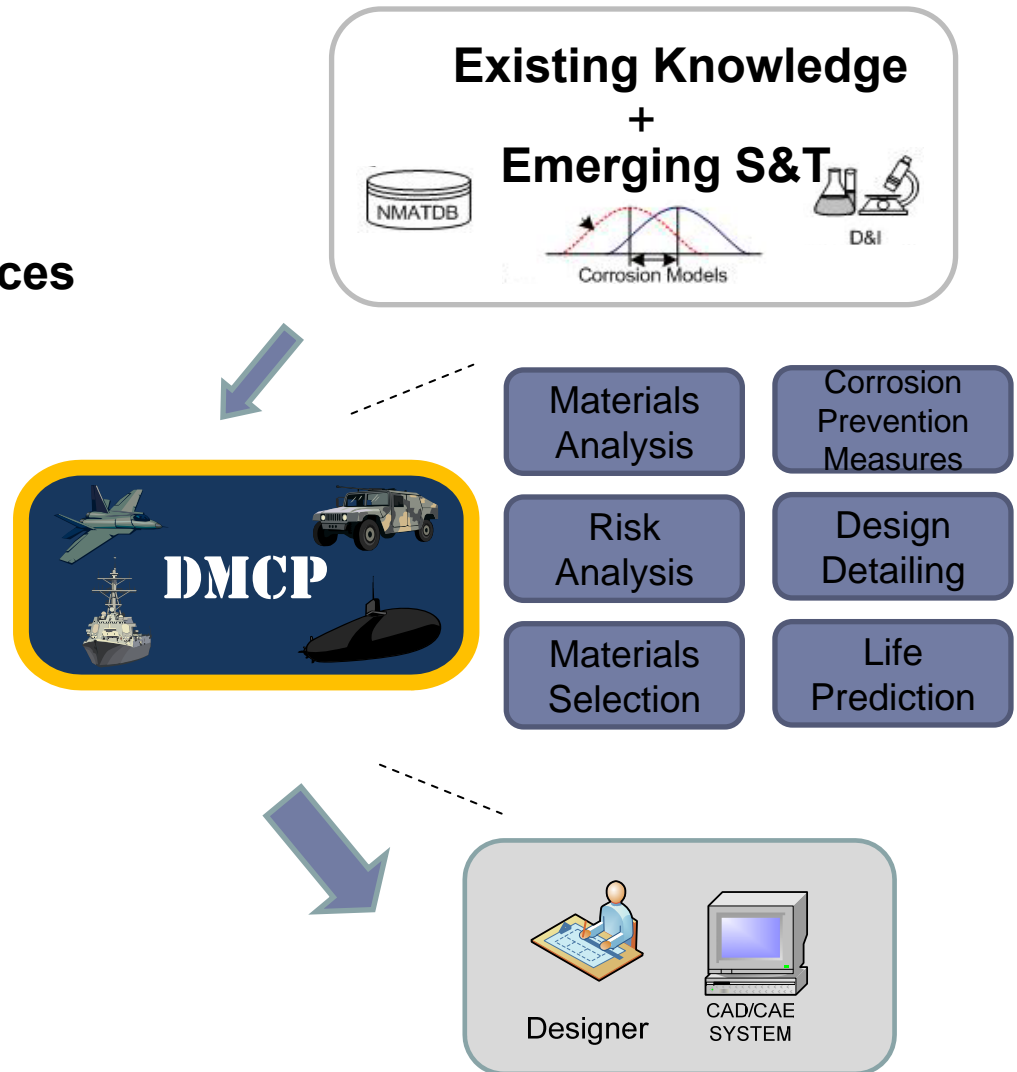
- Navy-wide corrosion issues share a common problem
 - Insufficient consideration for corrosion prevention in the acquisition cycle prior to Milestone B and C
- No technical solutions presently exist to address this challenge
- This EC product will move corrosion prevention inputs forward in the design process, increasing the efficiency and effectiveness of the corrosion review process for new components and systems
- The developed product will provide a future transition path for current S&T in corrosion mechanistic studies and related computational modeling being developed by ONR Code 333



Design Modules for Corrosion Prevention

Underlying Technology:

- Existing technologies
 - Historical knowledgebase
 - Design rules and best practices per Naval Ship's Technical Manual (NSTM)
 - Cathodic protection models
- Emerging technologies
 - Navy Materials Database (NMATDB)
 - New materials and coatings
 - Active corrosion countermeasures
 - ONR-developed corrosion behavior models



Design Modules for Corrosion Prevention

Interaction with DMCP Module:

System/Component Drawing

- Geometry
- Materials & Coatings
- Component Connectivity



Component Usage

- Environment
- Function
- Maintainability

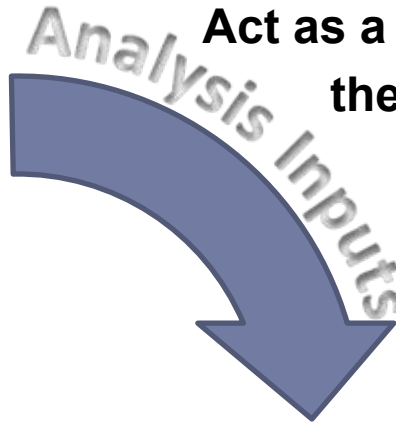


Corrosion Analysis Results

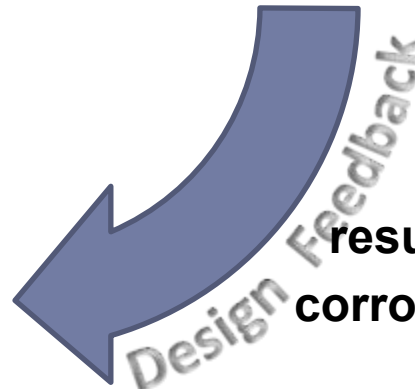
- Corrosion Risks
- Life Prediction
- Design Revisions



Act as a tool native to the CAD system environment

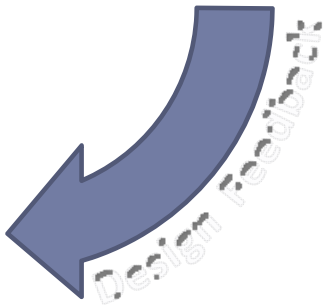
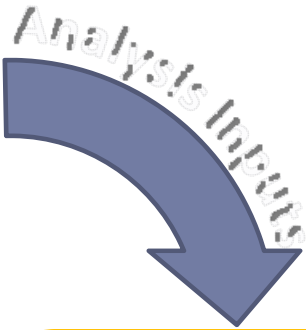


Assimilate results into overall corrosion risk score

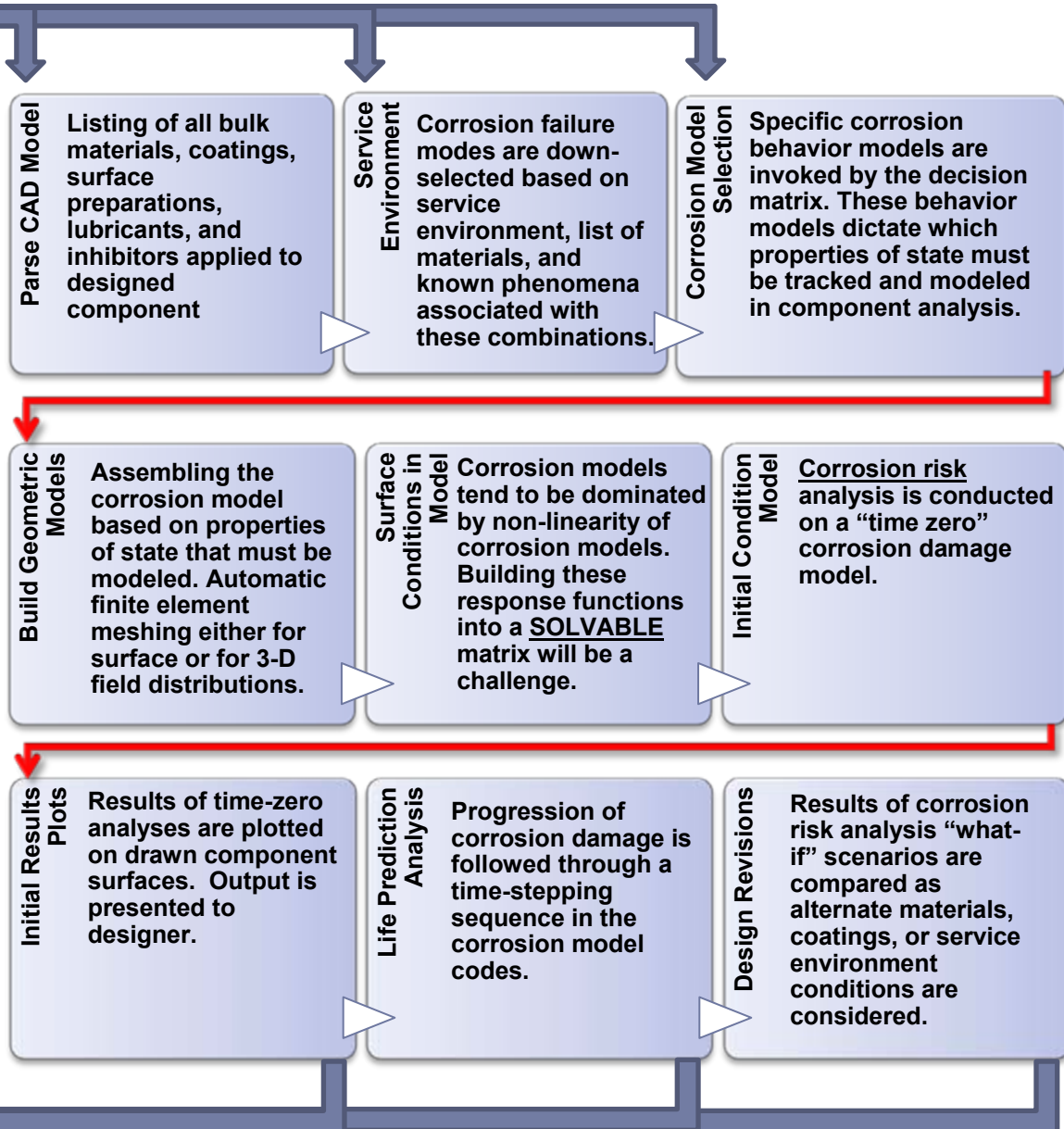


Design Modules for Corrosion Prevention: Analytical Algorithm

Analysis Inputs



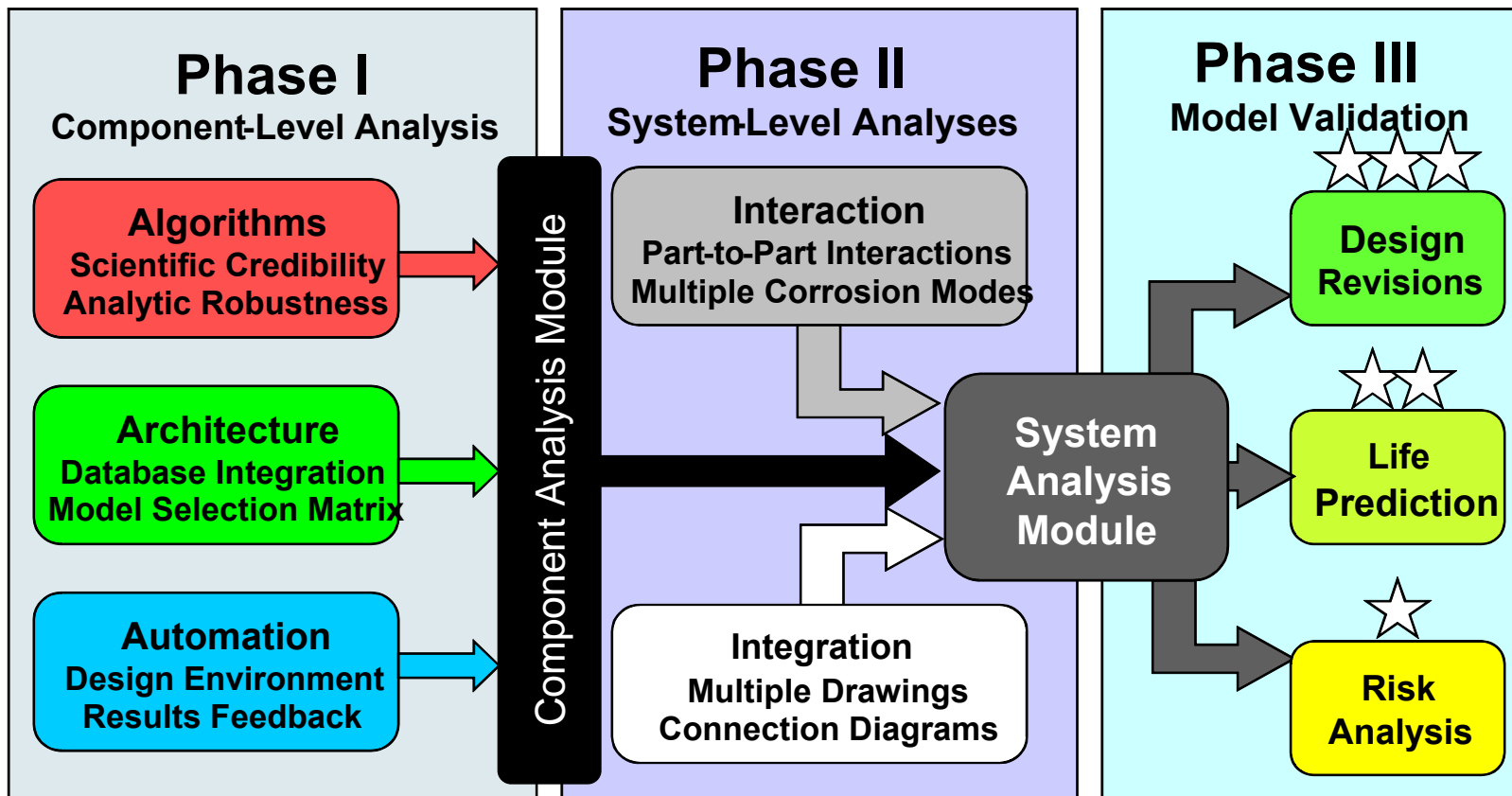
Design Feedback



Design Modules for Corrosion Prevention

Technology Development Plan:

- Identify and resolve known and well established corrosion design flaws during design – prior to delivery in new a Naval operational platform



Design Modules for Corrosion Prevention

Developmental Considerations:

- **Algorithms need to be properly validated by real-world component validation tests, under purview of subject matter experts**
- **Incorporating multiple mechanism stressors and properties (stress, temperature, etc.) in addition to corrosion**
- **Continued investment in basic scientific models with specific emphasis on robustness**
- **Model selection matrix needs to be based on service environments – not on esoteric materials science parameters**