



Can You Trust Your Data? Measurement and Analysis Infrastructure Diagnosis

SEPG 2007

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Disclaimer

This is a work in progress

It is evolving frequently

Therefore,

- Slides are not as clean as I would like
- Ideas are still being fleshed out
- This is still a draft

But, I think you will get something out of it

Here is your chance to escape.....



Outline

The Need for a Measurement and Analysis Infrastructure Diagnostic (MAID)

- Why measure?
- Measurement errors and their impact

The MAID Framework

- Reference Model: CMMI and ISO 15939
- Measure and Analysis Infrastructure Elements

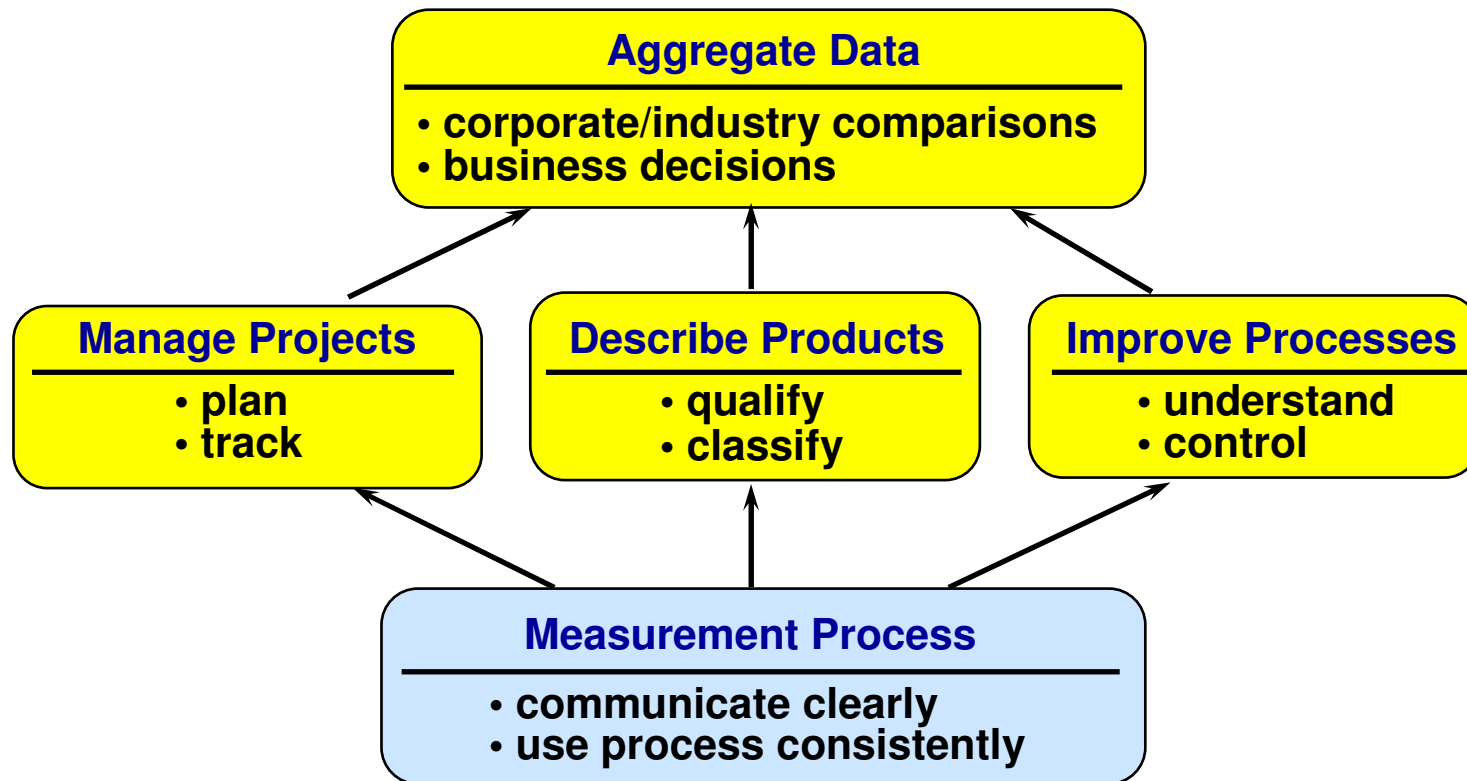
MAID Methods

- Process Diagnosis
- Data and Information Product Quality Evaluation
- Stakeholder Evaluation

Summary and Conclusion

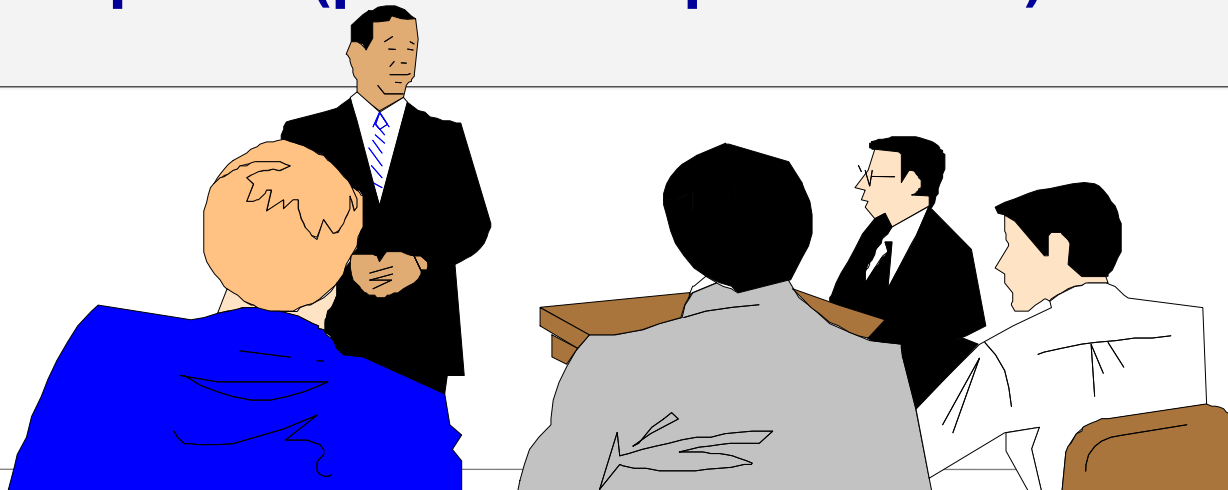


Measurements Are Used for Many Purposes



Measurement Purposes

Characterize (baseline performance)
Evaluate (actual with regard to plan)
Predict (estimation and prediction)
Improve (process improvement)



Why Measure? ₁

Characterize

- to understand the current process, product, and environment
- to provide baselines for future assessments

Evaluate

- to determine status so that projects and processes can be controlled
- to assess the achievement



Why Measure? ₂

Predict

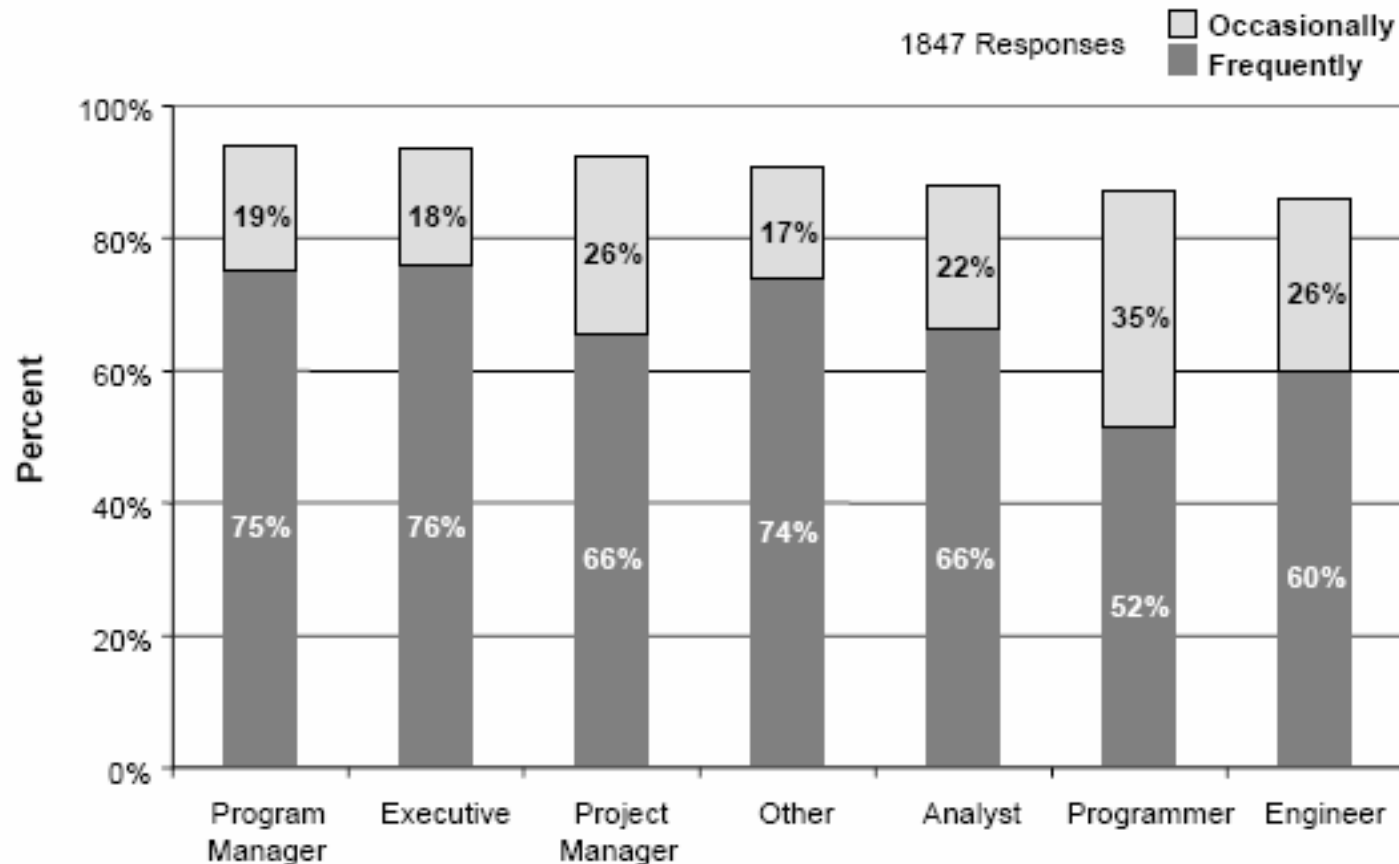
- to understand the relationships between and among processes and products
- to establish achievable goals for quality, costs, and schedules

Improve

- to identify root causes and opportunities for improvement
- to track performance changes and compare to baselines
- to communicate reasons for improving



Purposes of Measurement are Understood



Source: CMU/SEI-2006-TR-009



Do you trust your data

What do you trust? Why?

What don't you trust? Why?



Where do Measurement Errors come From₁

Differing Operational Definitions

- Project duration, defect severity or type, LOC definition, milestone completion

Not a priority for those generating or collecting data

- Complete the effort time sheet at the end of the month
- Inaccurate measurement at the source

Double Duty

- Effort data collection is for Accounting not Project Management.
 - Overtime is not tracked.
 - Effort is tracked only to highest level of WBS.

Lack of rigor

- Guessing rather than measuring
- Measurement system skips problem areas
 - “Unhappy” customers are not surveyed
- Measuring one thing and passing it off as another



Where do Measurement Errors come From₂

Dysfunctional Incentives

- Rewards for high productivity measured as LoC/Hr.
- Dilbert-esque scenarios

Failure to provide resources and training

- Assume data collectors all understand goals and purpose
- Arduous manual tasks instead of automation

Lack of priority or interest

- No visible use or consequences associated with poor data collection or measurement
- No sustained management sponsorship

Missing data is reported as “0”.

- Can’t distinguish 0 from missing when performing calculations.



What is Measurement Error?

Deviation from the “true” value

- Distance is 1 mile, but your odometer measures it as 1.1 miles
- Effort really expended on a task is 3 hours, but it is recorded as 2.5

Variation NOT associated with process performance

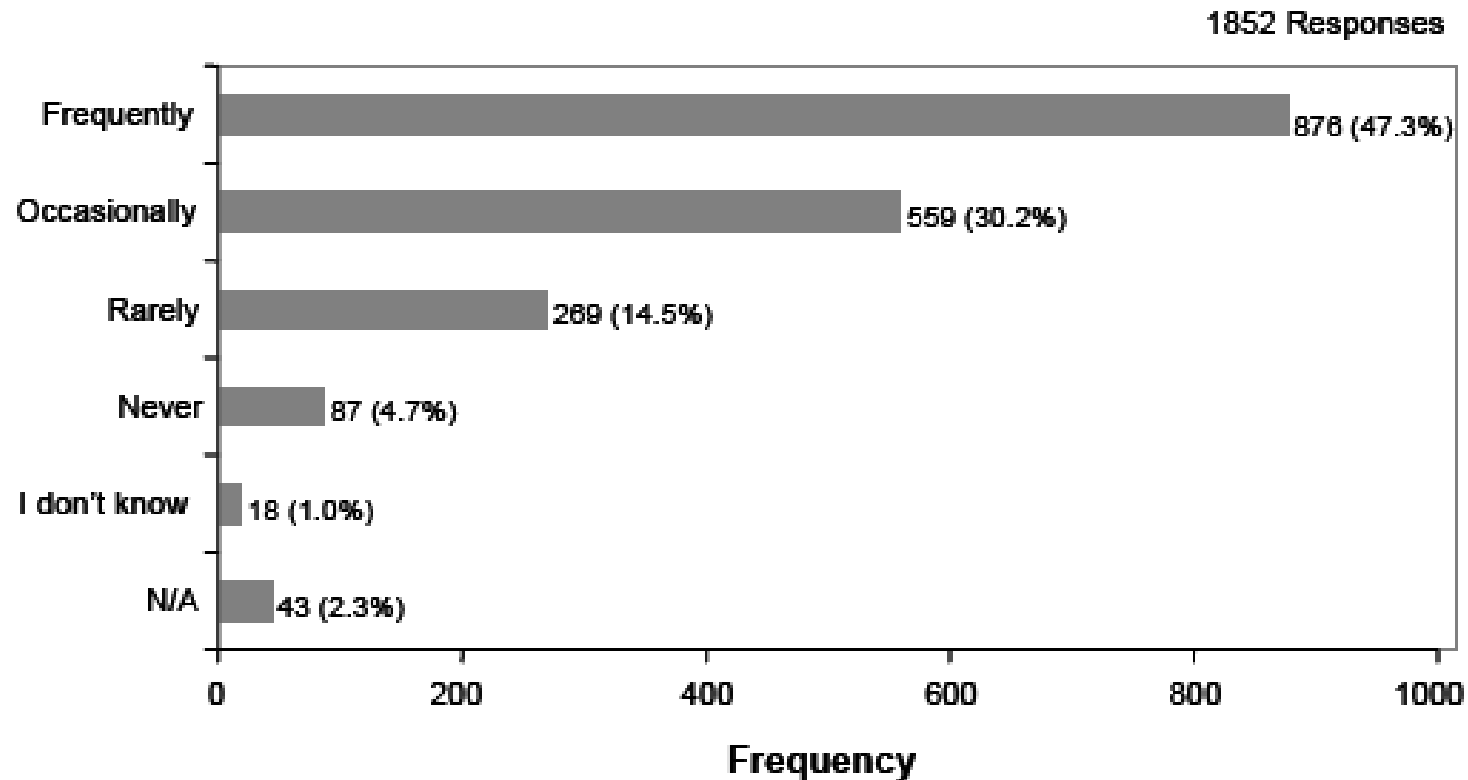
- Aggregate impact on variation of the errors of individual measurement
- Good analogy is signal to noise ration

Error introduced as a result of the measurement process used

- Not as defined, but as practiced



Are documented processes used?



Source: CMU/SEI-2006-TR-009



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Impacts of Poor Data Quality

Inability to manage the quality and performance of software or application development

Poor estimation

Ineffective process change instead of process improvement

Improper architecture and design decisions driving up the lifecycle cost and reducing the useful life of the product

Ineffective and inefficient testing causing issues with time to market, field quality and development costs

Products that are painful and costly to use within real-life usage profiles

Bad Information leading to Bad Decisions



Cost of Poor Data Quality to an Enterprise

TYPICAL ISSUES:

Inaccurate data: 1–5% of data fields are erred

Inconsistencies across databases

Unavailable data necessary for certain operations or decisions

TYPICAL IMPACTS:

Operational Impacts:

Lowered customer satisfaction

Increased cost: 8–12% of revenue in the few, carefully studied cases

For service organizations, 40–60% of expense

Lowered employee satisfaction

Typical Impacts:

Poorer decision making: Poorer decisions that take longer to make

More difficult to implement data warehouses

More difficult to reengineer

Increased organizational mistrust

Strategic Impacts:

More difficult to set strategy

More difficult to execute strategy

Contribute to issues of data ownership

Compromise ability to align organizations

Divert management attention

Source: Redman, 1998



What we are not addressing with MAID

Development process instability

- Separate issue
- Detection fairly robust against measurement error

Development process performance

- Poor performance not a function of measurement, but detecting it is

Deceit in reporting

- Could result in measurement error, but focus here is on infrastructure design and implementation and how to characterize measurement and analysis infrastructure quality

This is about the Measurement and Analysis Infrastructure



Why a Measurement and Analysis Infrastructure Diagnostic

Quality of data is important

- Basis for decision making and action
- Erroneous data can be dangerous or harmful
- Need to return value for expense

Cannot go back and correct data once it is collected – opportunity/information lost

Need to get the quality information to decision makers in an appropriate form at the right time

Measurement practices should be piloted and then evaluated periodically

- But what are the criteria for evaluation?
- How should the evaluation be done?



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MAID Methods

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- Data and Information Product Quality Evaluation
- Stakeholder Evaluation

Summary and Conclusion



MAID Objectives

Provide information to help improve an organization's measurement and analysis activities.

- Are we doing the right things in terms of measurement and analysis?
- How well are we doing things?
- How good is our data?
- How good is the information we generate?
- Are we providing value to the organization and stakeholders?

Looking to the future

- Are we preparing for reaching higher maturity?
- Many mistakes made in establishing M&A at ML2 and 3 that do not create a good foundation for ML4 and 5



MAID Framework: Sources₁

CMMI Measurement and Analysis Process Area Goals

- Align measurement and analysis activities
 - Align objectives
 - Integrate processes and procedures
- Provide measurement results
- Institutionalize a managed process

ISO 15939 Measurement Process

- Plan the measurement process
- Perform the measurement process
- Establish and sustain measurement commitment
- Evaluate measurement



MAID Framework: Sources₂

Six Sigma

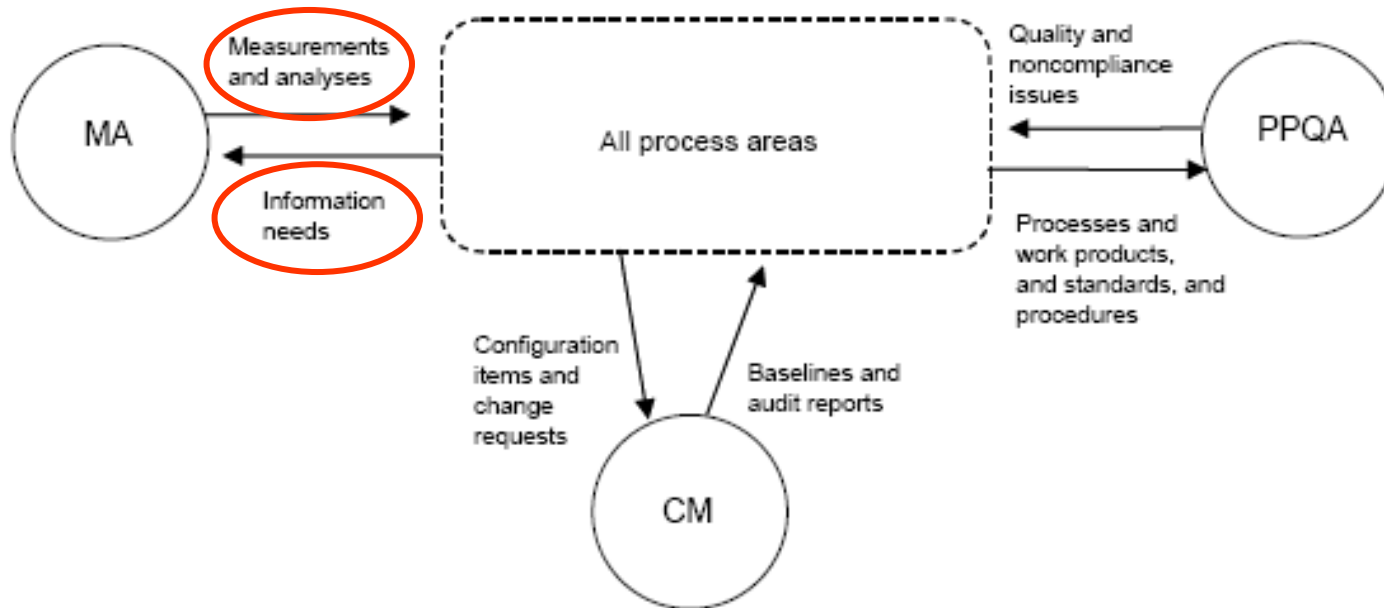
- Measurement system evaluation
- Practical applications of statistics

Basic Statistical Practice

- Types of measures and appropriate analytical techniques
- Modeling and hypothesis testing techniques



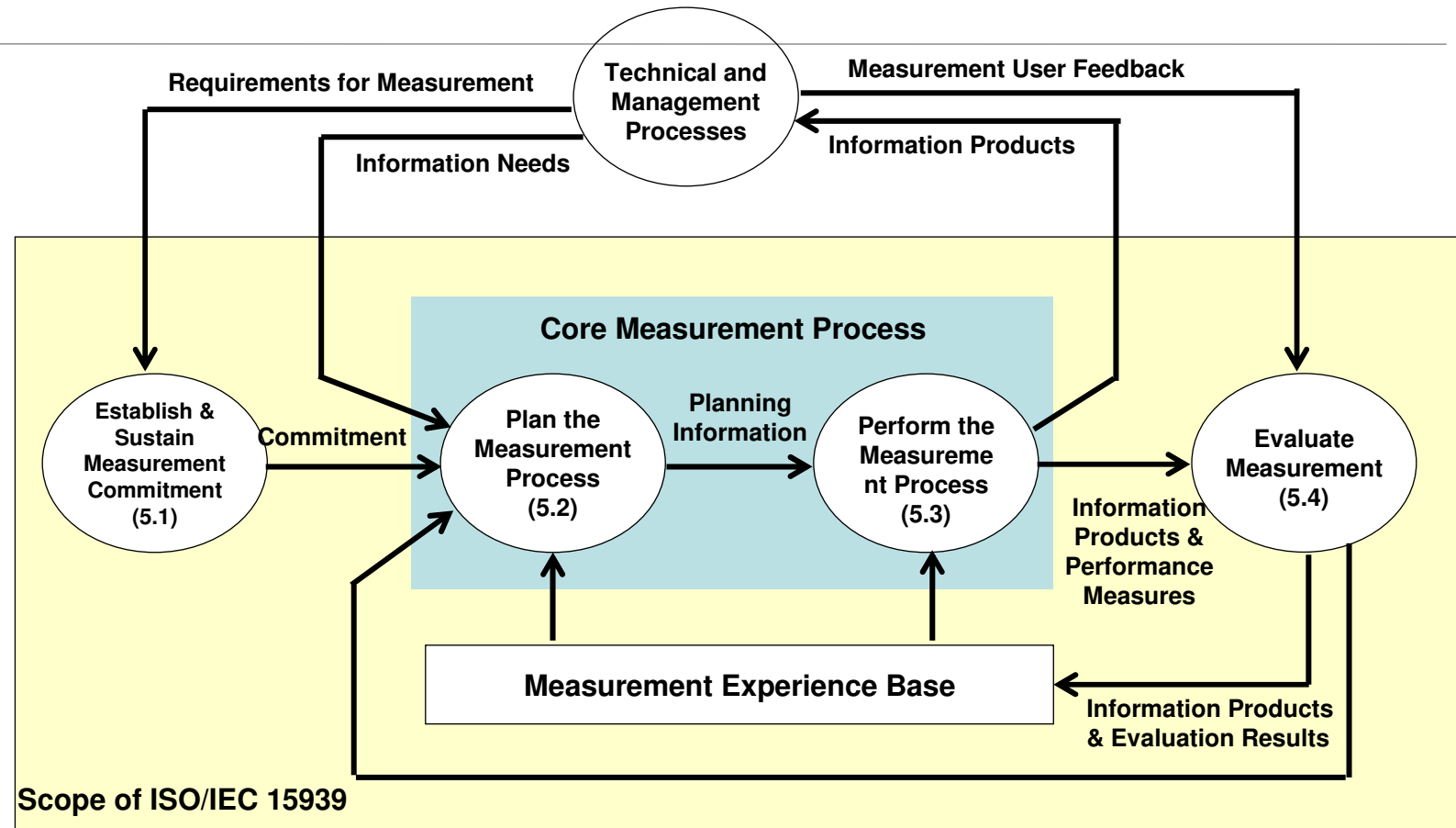
Basic Support Process Areas



MA = Measurement and Analysis
CM = Configuration Management
PPQA = Process and Product Quality Assurance



ISO 15939 Measurement Process



Source: ISO/IEC 15939, 2002



Software Engineering



Activity

→ Flow

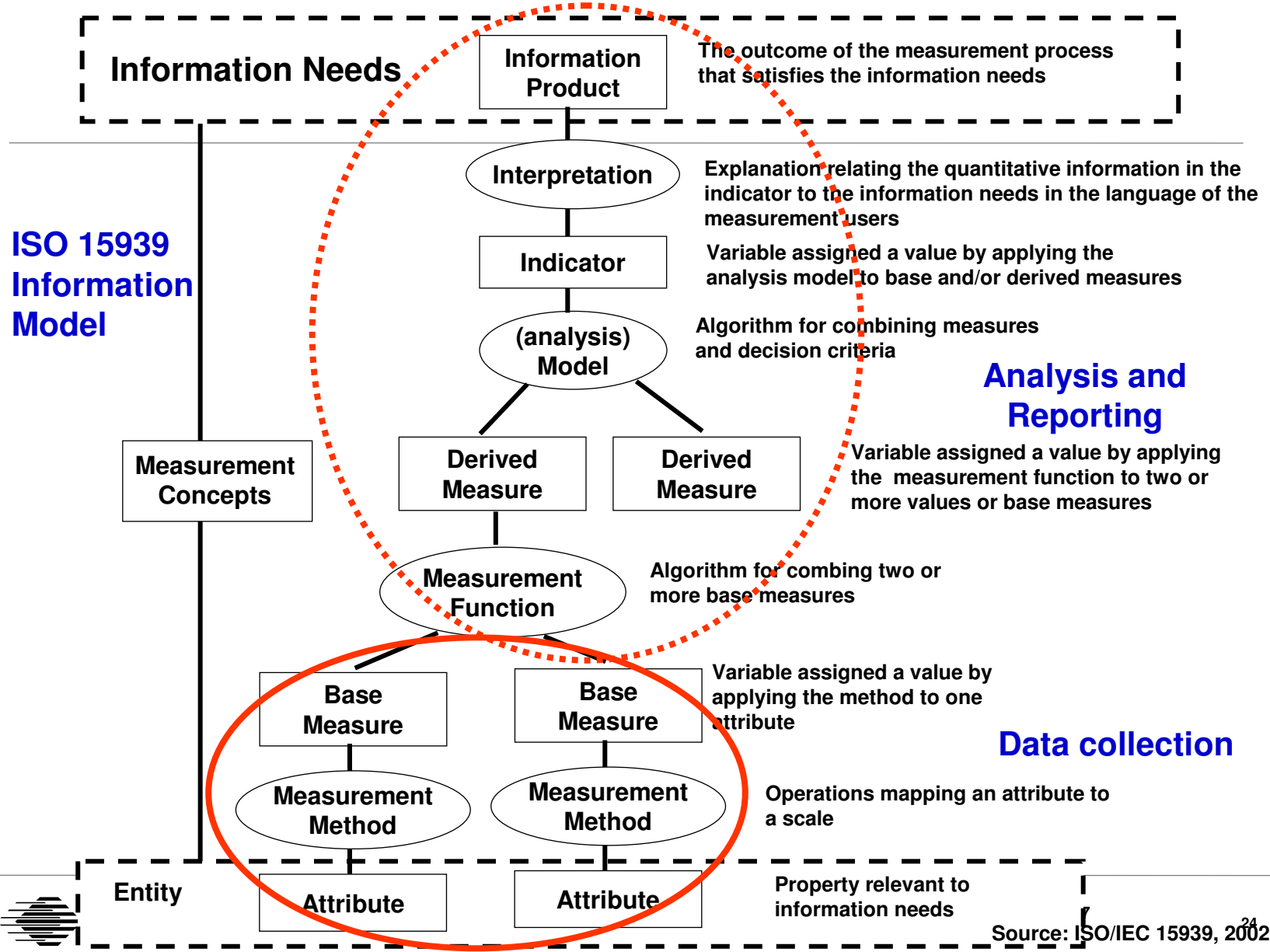


Data Storage

Legend

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ISO 15939 Information Model



Elements of the Measurement and Analysis Infrastructure

Planning for Measurement and Analysis

- Measurement plans
- Data definitions – indicator templates, measurement constructs
- Data collection and storage procedures
- Data analysis and reporting procedures

Performing Measurement and Analysis

- Data collected – base measures
- Analyses performed – derived measures, models
- Reports produced – indicators, interpretations

Institutionalizing Measurement and Analysis

- Tools used
- Staffing
- Training
- QA activities
- Improvement activities



Criteria for Evaluation: Measurement Planning Criteria₁ (ISO 15939)

Measurement Objectives and Alignment

- business and project objectives
- prioritized information needs and how they link to the business, organizational, regulatory, product and/or project objectives
- necessary organizational and/or software process changes to implement the measurement plan
- criteria for the evaluation of the measurement process and quality assurance activities
- schedule and responsibilities for the implementation of measurement plan including pilots and organizational unit wide implementation



Measurement Planning Criteria₂ (ISO 15939)

Measurement Process

- definition of the measures and how they relate to the information needs
- responsibility for data collection and sources of data
- schedule for data collection (e.g., at the end of each inspection, monthly)
- tools and procedures for data collection
- data storage
- requirements for data verification and verification procedures
- confidentiality constraints on the data and information products, and actions/precautions necessary to ensure confidentiality
- procedures for configuration management of data, measurement experience base, and data definitions
- data analysis plan including frequency of analysis and reporting



Criteria for Evaluation: Measurement Processes and Procedures

Measurement Process Evaluation

- Availability and accessibility of the measurement process and related procedures
- Defined responsibility for performance
- Expected outputs
- Interfaces to other processes
 - Data collection may be integrated into other processes
- Are resources for implementation provided and appropriate
- Is training and help available?
- Is the plan synchronized with the project plan or other organizational plans?



Criteria for Evaluation: Data Definitions

Data Definitions (meta data)

- Completeness of definitions
 - Lack of ambiguity
 - Clear definition of the entity and attribute to be measures
 - Definition of the context under which the data are to be collected
- Understanding of definitions among practitioners and managers
- Validity of operationalized measures as compared to conceptualized measure (e.g., size as SLOC vs FP)



Validity

Definition: Extent to which measurements reflect the “true” value

$$\text{Observed Value} = \text{True Value} + \text{error}$$

Compliment to Measurement Reliability – another characterization of measurement error

Various strengths of validity based on evidence and demonstration

Practical perspective – How well does our approach to measuring really match our measurement objective?

- Does number of lines of code really reflect software size? How about the amount of effort?
- Does the number of paths through the code really reflect complexity? Size of vocabulary and length (Halstead)? Depth of inheritance?
- Does the number of defects really reflect quality?

Often becomes an exercise in logic (which is ok)



Criteria for Evaluation: Data Collection

Data collection

- Is implementation of data collection consistent with definitions?
- Reliability of data collection (actual behavior of collectors)
- Reliability of instrumentation (manual/automated)
- Training in data collection methods
- Ease/cost of collecting data
- Storage
 - Raw or summarized
 - Period of retention
 - Ease of retrieval



Criteria for Evaluation: Data

Quality

- Data integrity and consistency
- Amount of missing data
 - Performance variables
 - Contextual variables
- Accuracy and validity of collected data
- Timeliness of collected data
- Precision and reliability (repeatability and reproducibility) of collected data
- Are values traceable to their source (meta data collected)

Audits of Collected Data



Criteria for Evaluation: Data Analysis

Data analysis

- Data used for analysis vs. data collected but not used
- Appropriateness of analytical techniques used
 - For data type
 - For hypothesis or model
- Analyses performed vs reporting requirements
- Data checks performed
- Assumptions made explicit



Criteria for Evaluation: Reporting

Reporting

- Evidence of use of the information
- Timing of reports produced
- Validity of measures and indicators used
- Coverage of information needs
 - Per CMMI
 - Per Stakeholders
- Inclusion of definitions, contextual information, assumptions and interpretation guidance



Criteria for Evaluation: Stakeholder Satisfaction

Stakeholder Satisfaction

- Survey of stakeholders regarding the costs and benefits realized in relation to the measurement system
- What could be approved
 - Timeliness
 - Efficiency
 - Defect containment
 - Customer satisfaction
 - Process compliance

Adapted from ISO 15939.



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Methods Overview

SCAMPI C Artifact Review – Are we doing the right things?

Measure System Evaluation – Are we do things right?

Interviews, Focus Groups – How do stakeholders perceive and experience the measurement system?



Measurement and Analysis Infrastructure Diagnostic Elements and Evaluation Methods

Method Elements	Process Assessment	Measurement System Evaluation	Survey, Interview, Focus Group
Data		X	X
Plans, Data and Process Definitions	X		X
Data Collection	X	X	X
Analyses, Reports	X	X	X
Stakeholder Ratings	X		X



Measurement and Analysis Process Diagnosis: Are we doing the right things?

Use a SCAMPI C approach to look at planning and guidance documents as well as elements of institutionalization

Elements to Address

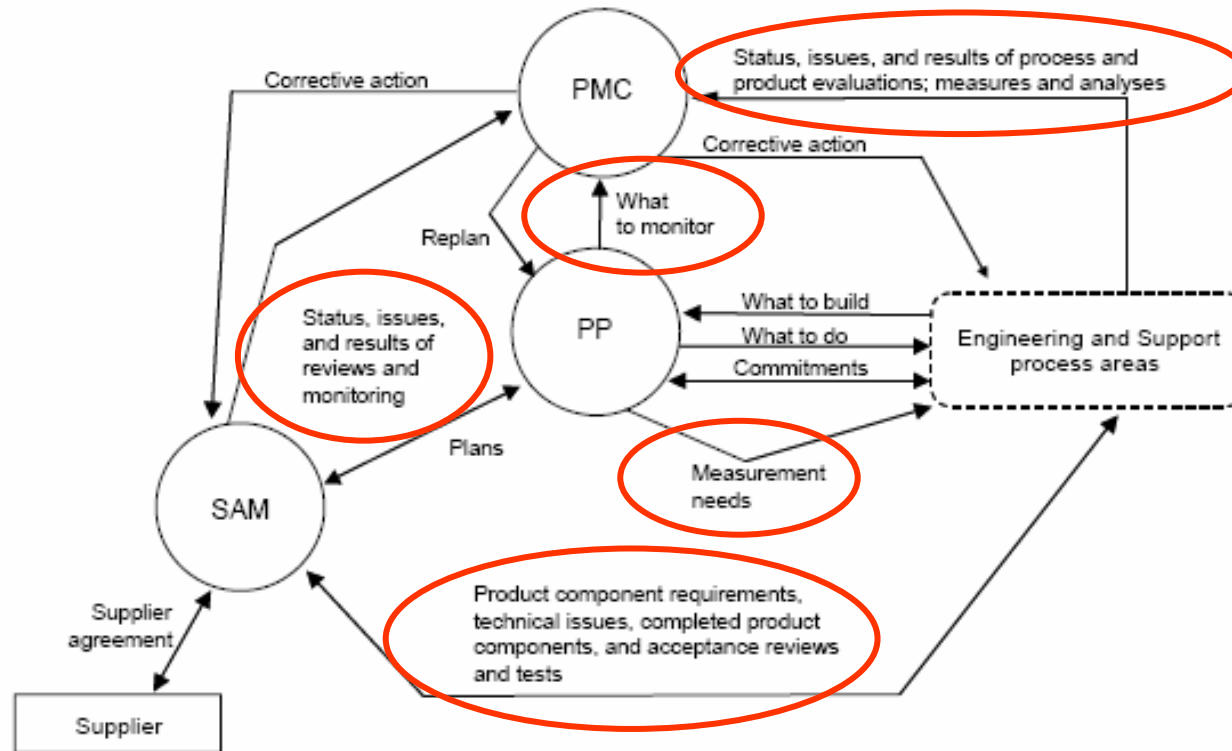
- Plans, Process Definitions, Data definitions
- Data Collection Processes
- Data Analysis and Reporting Process
- Stakeholder Evaluation

Infrastructure for measurement support

- People and skills for development of measures
- Data repositories
- Time for data generation and collection
- Processes for timely reporting



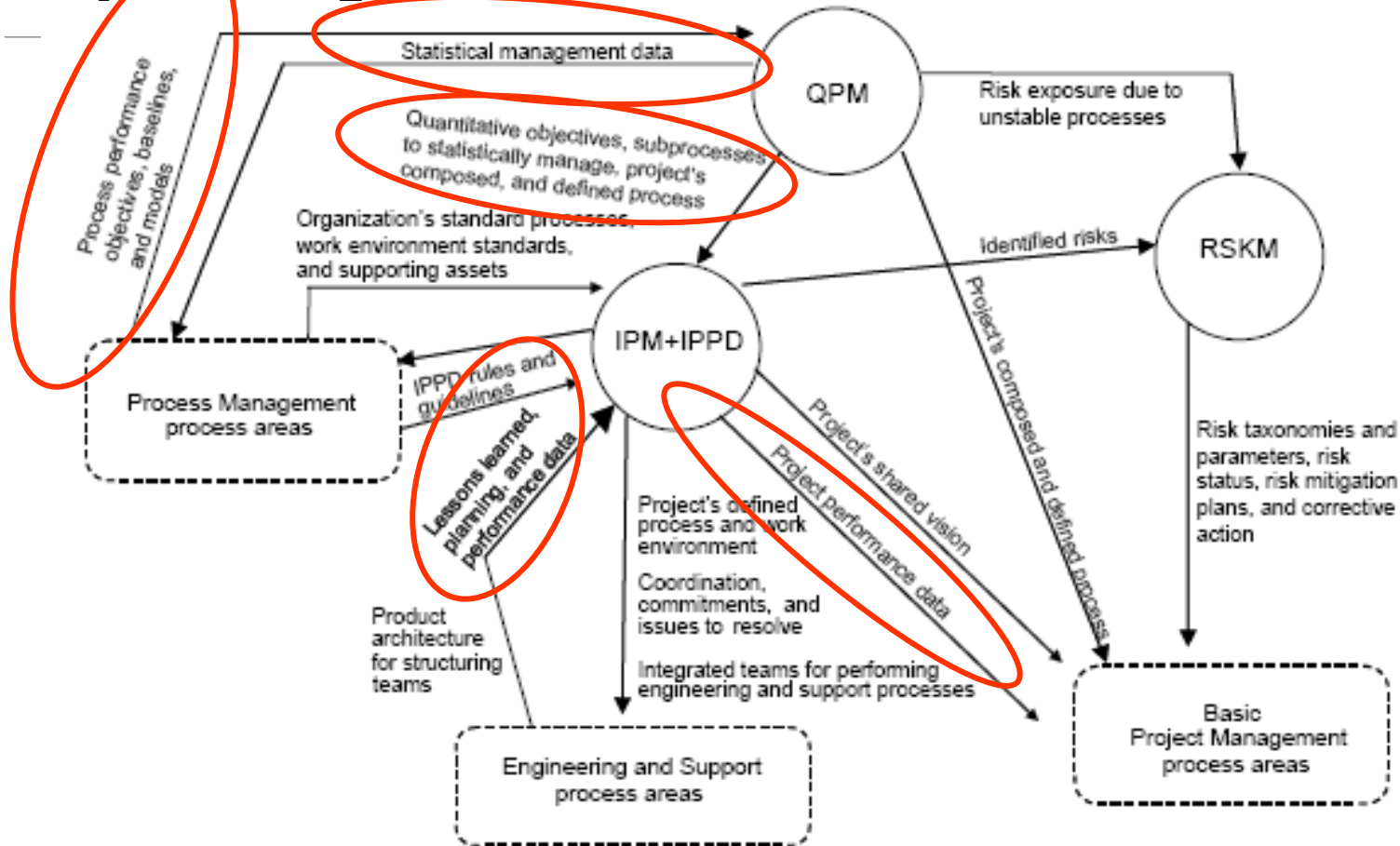
Establishing Measurement Objectives: Basic Project Management Process Areas



PMC = Project Monitoring and Control
PP = Project Planning
SAM = Supplier Agreement Management

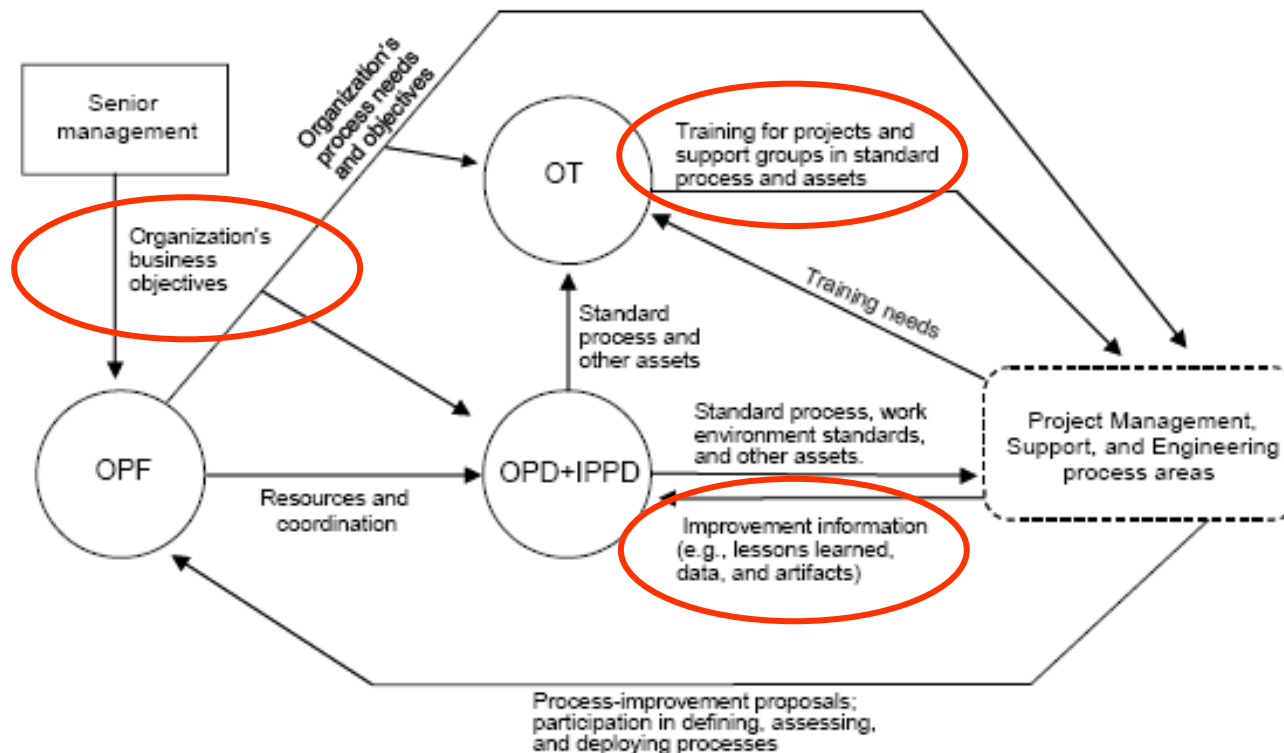


Establishing Measurement Objectives: Advanced Project Management Process Areas



IPM+IPPD = Integrated Project Management (with the IPPD addition)
 QPM = Quantitative Project Management
 RSKM = Risk Management

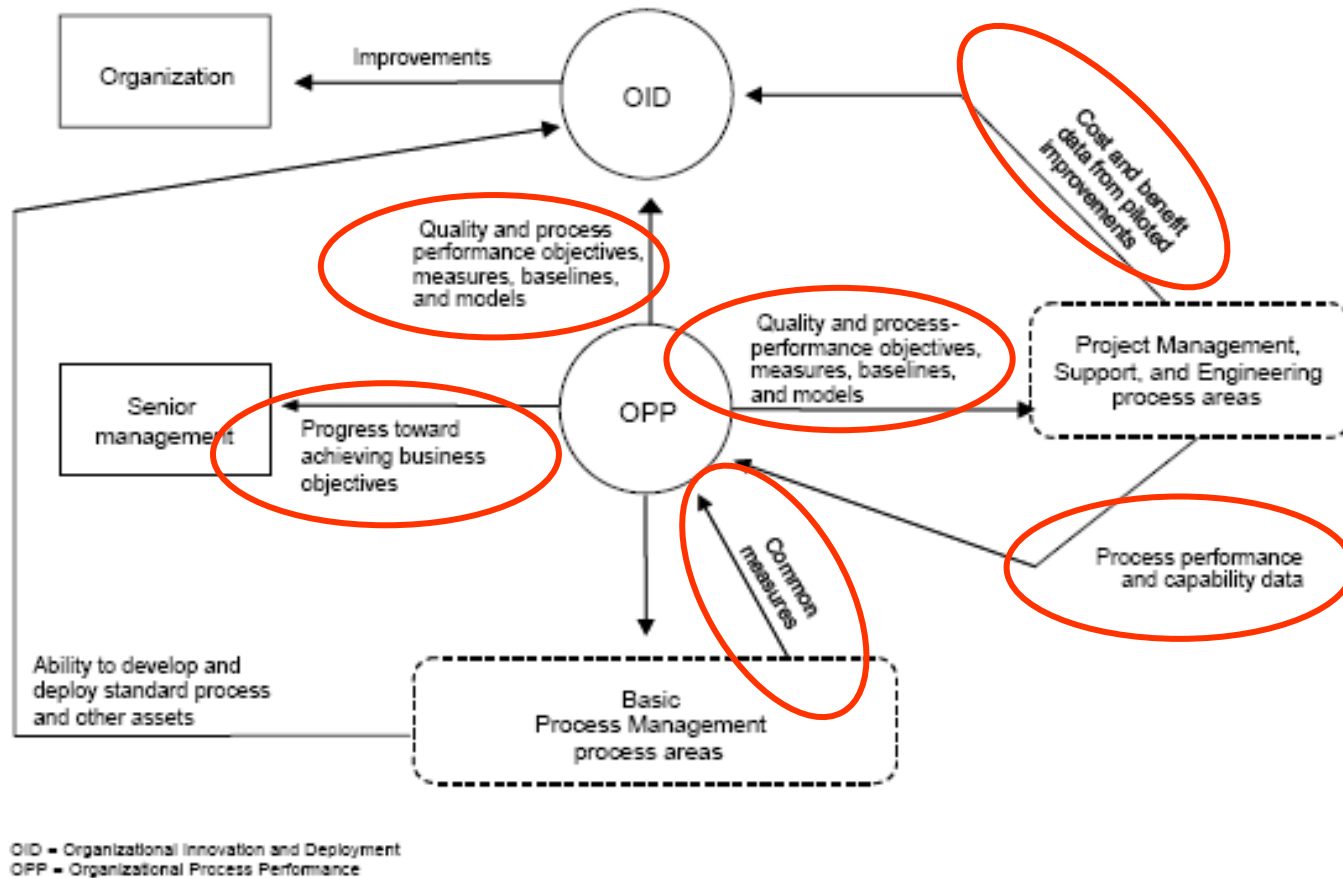
Establishing Measurement Objectives: Basic Process Management Process Areas



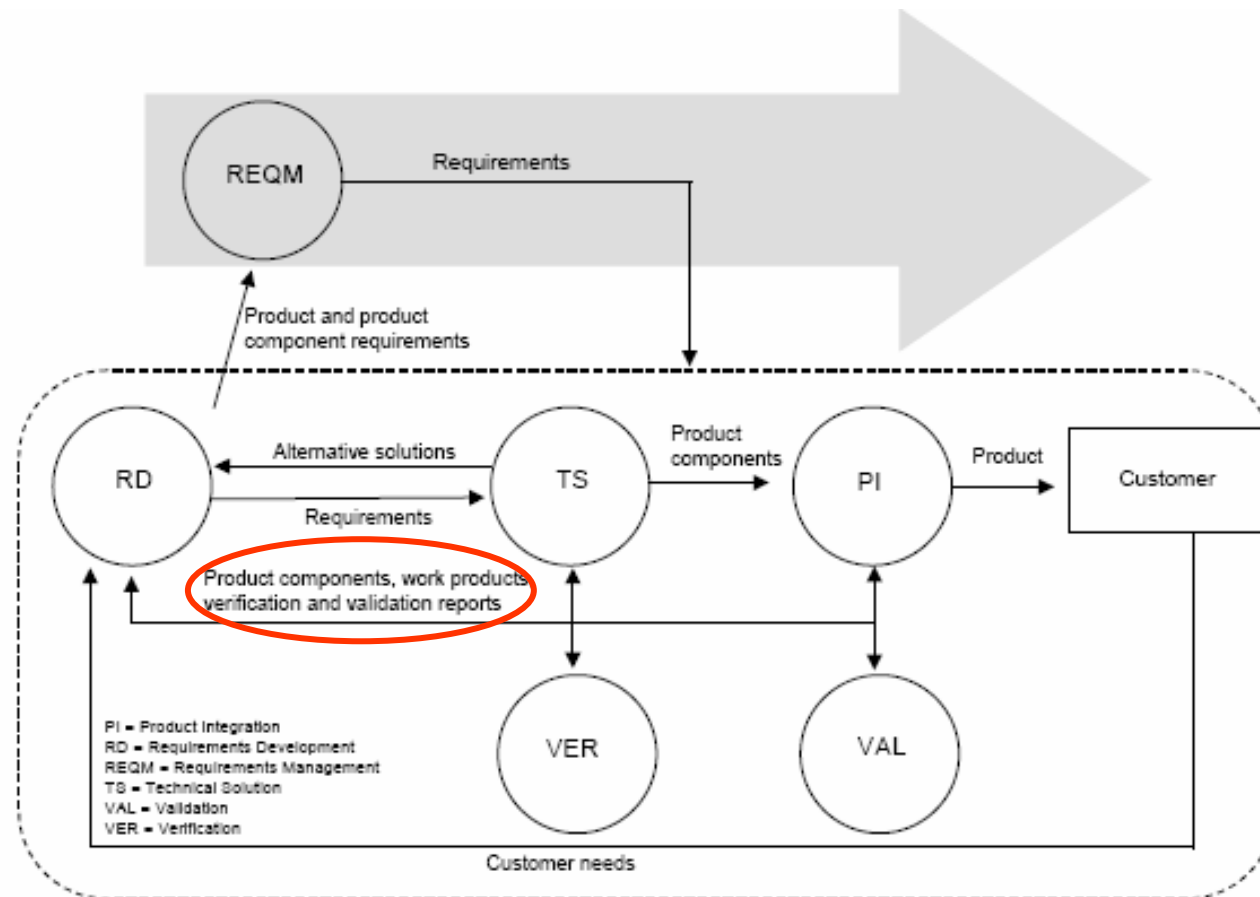
OPF = Organizational Process Focus
OT = Organizational Training
OPD+IPPD = Organizational Process Definition (with the IPPD addition)



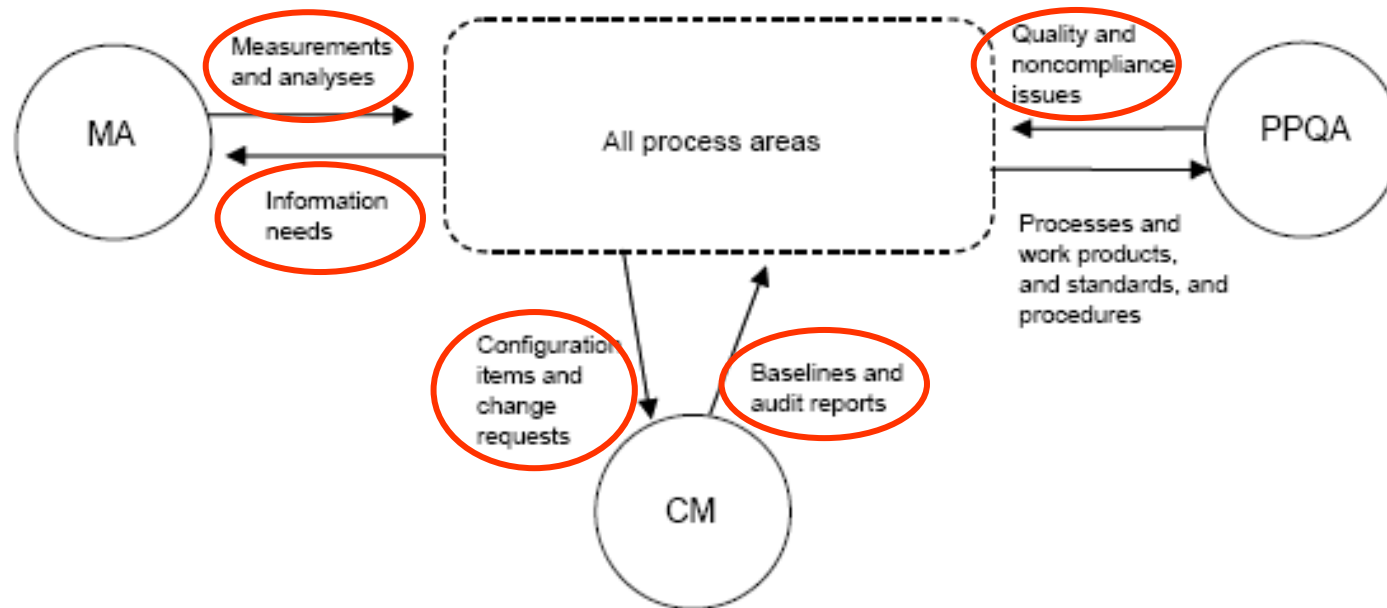
Establishing Measurement Objectives: Advanced Process Management Process Areas



Establishing Measurement Objectives: Engineering Process Areas



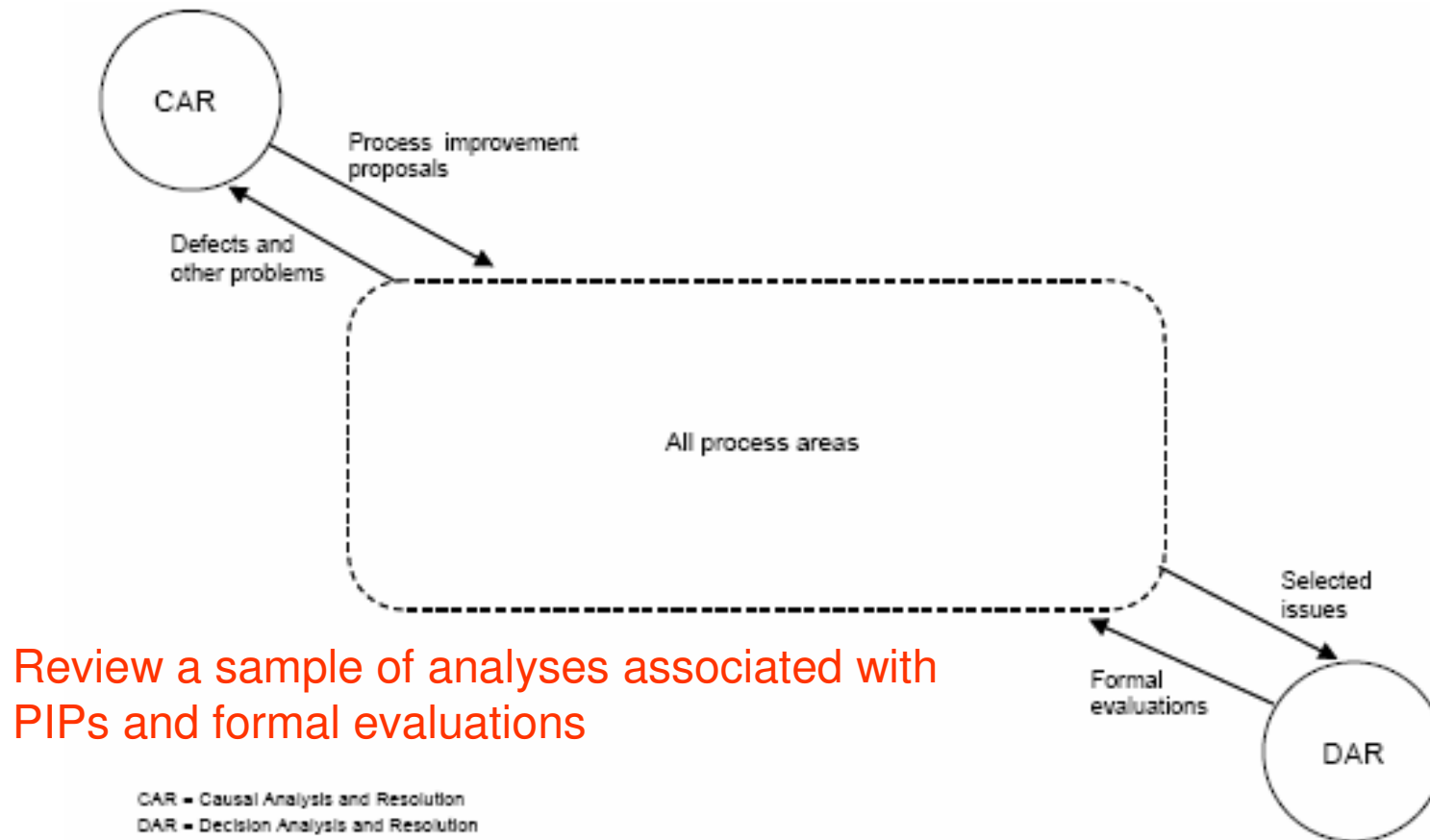
Establishing Measurement Objectives: Basic Support Process Areas



MA = Measurement and Analysis
CM = Configuration Management
PPQA = Process and Product Quality Assurance



Establishing Information Needs: Advanced Support Process Areas



Documenting Measurement Objectives, Indicators, and Measures

Indicator Name/Title	Date
Objective	Establish Measurement Objectives
Questions	
Visual Display	
Communicate Results	
Perspective	Specify Measures
Input(s)	
Data Elements	Specify Data Collection Procedures
Definitions	
Data Collection	
How	
When/How Often	Collect Data
By Whom	
Form(s)	Communicate Results
Data Reporting	
Responsibility for Reporting	
By/To Whom	
How Often	

Data Storage	Store Data & Results
Where	
How	
Security	
Algorithm	
Assumptions	Specify Analysis Procedures
Interpretation	
Probing Questions	Analyze Data
Analysis	
Evolution	
Feedback Guidelines	
X-reference	



Schedule Predictability—1

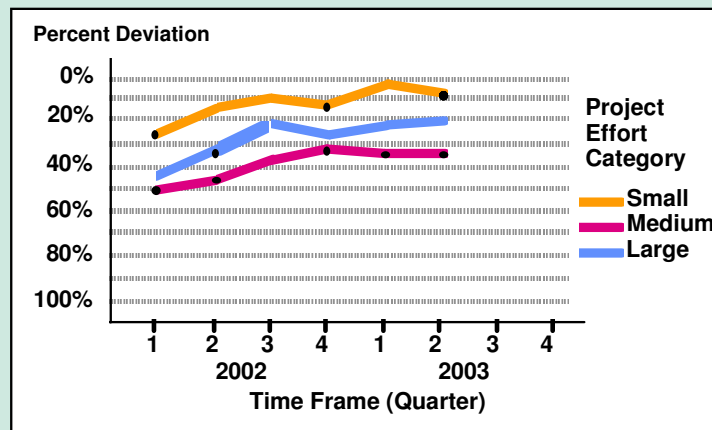
Indicator Name: Schedule Predictability

Objective: To monitor trends in the predictability of meeting schedules as input toward improvements at the technical unit level and across the enterprise.

Questions:

- Are we improving our schedule estimates in small, medium, and large projects?
- How far are our schedule plans from actual effort, cost, & dates?

Visual Display:



Schedule Predictability—2

Input: Data is to be segregated into three project effort categories (small, medium, and large) and only submitted for projects completed during the quarter.

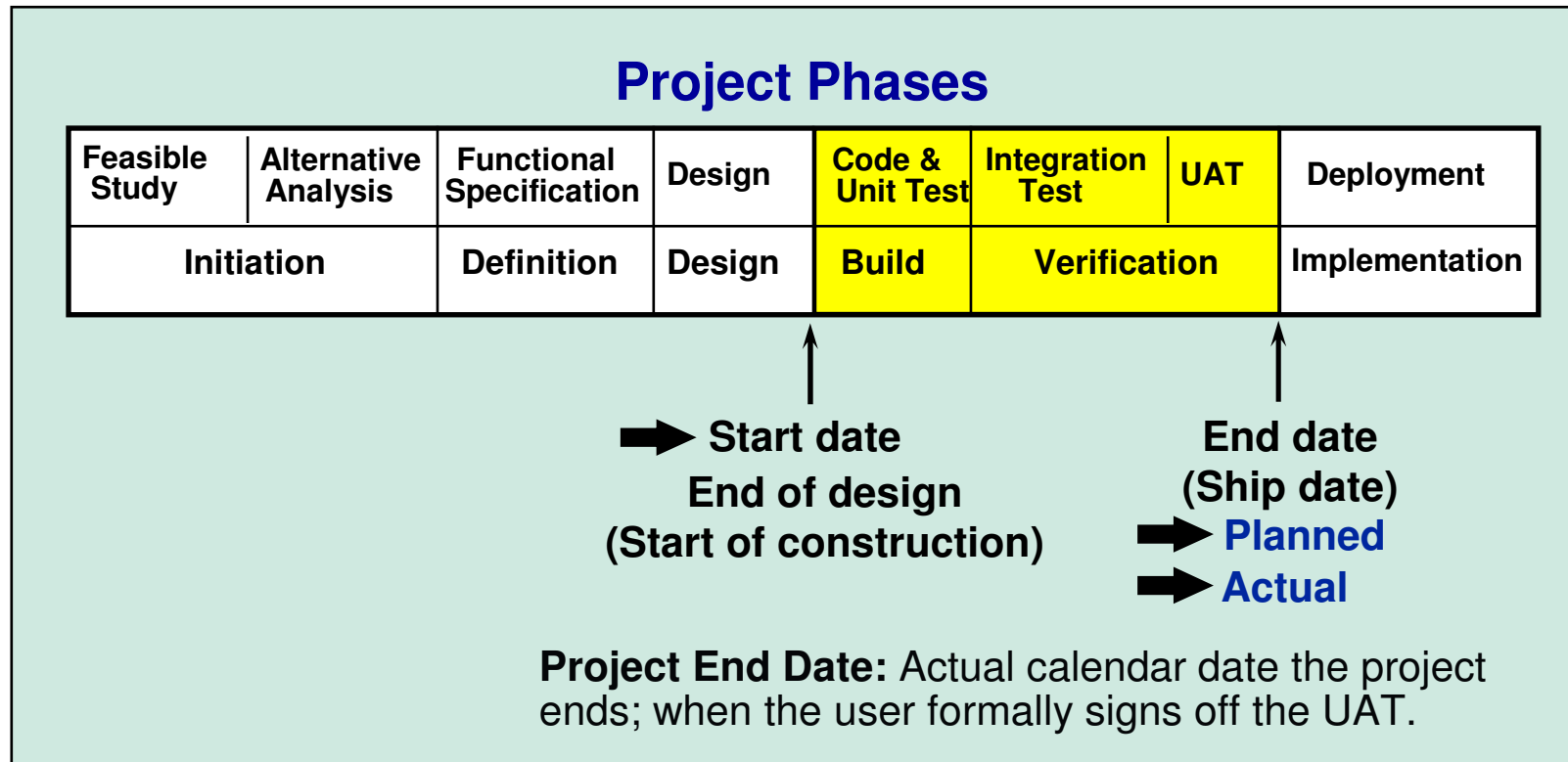
Data Elements:

There are two types of input data:

1. **Organizational reference information**, which includes
 - name of organization
 - reporting period
 - contact person
 - contact phone number
2. **Schedule predictability metric data** for each project completed during the period, which includes
 - actual date of the end of the design phase
 - planned ship date
 - project end date
 - effort category (small, medium, or large)



Schedule Predictability—3



Graphic included to ensure no misunderstanding.

Schedule Predictability—4

Responsibility for Reporting:

The project manager is responsible for collecting and submitting the input.

Forms

Forms to record the required data can be designed and maintained at the organization level.

Algorithm: The deviation from the planned schedule is calculated based on the number of calendar days the project end date deviates from the planned ship date, expressed as a percentage of the planned duration.

The percent deviation is calculated for each effort category according to the following formula:

$$\text{Percent Deviation} = \frac{\text{absolute value (project end date - planned end date)}}{(\text{Planned end date} - \text{start date})} * 100$$

Schedule Predictability—5

Algorithm: (continued)

The average percent deviation for each effort grouping is plotted for each quarter.

Assumptions:

Schedule deviation is undesirable regardless of whether it is a slip in delivery date or a shipment earlier than planned. The goal of project schedule estimations is accuracy so that others may plan their associated tasks with a high degree of confidence. (A shipment of software a month early may just sit for a month until UAT personnel are free to begin testing.)

- Measurements are based on elapsed calendar days **without adjustment** for weekends or holidays.
- The value reported for planned ship date is the **estimate** of planned ship date **made at the end of the design phase** (start of construction).



Schedule Predictability—6

- Probing Questions:**
- Is there a documented process that specifies how to calculate the planned ship date?
 - Does the planning process take into account historic data on similar projects?
 - Has the customer successfully exerted pressure to generate an unrealistic plan?
 - How stable have the requirements been on projects that have large deviation?
 - Do delivered projects have the full functionality anticipated or has functionality been reduced to stay within budget?



Schedule Predictability—7

Evolution: The **breakdown** based on project effort (small, medium, or large) can be modified to look at projects **based on planned duration** (e.g., all projects whose planned duration lies within a specified range). This may lead to optimization of project parameters based on scheduling rules.

Historical data can be used in the future to identify local cost drivers and to fine tune estimation models in order to improve accuracy. **Confidence limits** can be placed around estimates, and root cause analysis can be performed on estimates falling outside these limits in order to remove defects from the estimation process.



Schedule Predictability—8

Definitions: **Project Effort Categorization:** The completed projects are grouped into the three effort categories (small, medium, large) according to the criteria described in the table below.

Categories	SMALL	MEDIUM	LARGE
Development Effort (hours)	< 200 hrs	200 – 1800 hrs	> 1800 hrs



Milestone Definition Checklist

Start & End Date Milestone Definition Checklist	
Project Start Date	
☒	Sign-off of user requirements that are detailed enough to start functional specification
☒	Kick-off meeting
Project End Date	
☒	Actual UAT sign-off by customer
Estimation Start Date	
☒	Start of code construction



Are we doing things right? Quality Assessment

Use Six Sigma Measurement System Evaluation and Statistical Methods Review

Focus on Artifacts of the Measurement and Analysis Infrastructure

- Data
- Analyses
- Reports

Assess for quality



Measurement System Evaluation

Data Evaluation: Basic Data Integrity Analysis

- Single variable
- Multiple variables

Data and Data Collection Evaluation: Measurement Validity and Reliability Analysis

- Accuracy and Validity
- Precision and Reliability

Data Definitions

- Fidelity between operational definitions and data collection

Data Analysis and Reporting Evaluation

- Appropriate Use of Analytical Techniques
- Usability of reports



Basic Data Integrity: Tools and Methods

Single Variable

1. Inspect univariate descriptive statistics for accuracy of input
 - Out of range values
 - Plausible central tendency and dispersions
 - Coefficient of variation
2. Evaluate number and distribution of missing data
3. Identify and address outliers
 - Univariate
 - Multivariate
4. Identify and address skewness in distributions
 - Locate skewed variables
 - Transform them
 - Check results of transformation
5. Identify and deal with nonlinearity and heteroscedasticity
6. Evaluate variable for multicollinearity and singularity



Tabachnick and Fidel, 1983

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Data Integrity: Tools and Methods

Histograms or frequency tables

- Identify valid and invalid values
- Identify proportion of missing data
- Nonnormal distributions

Run charts

- Identify time oriented patterns

Multiple Variables

Checking sums

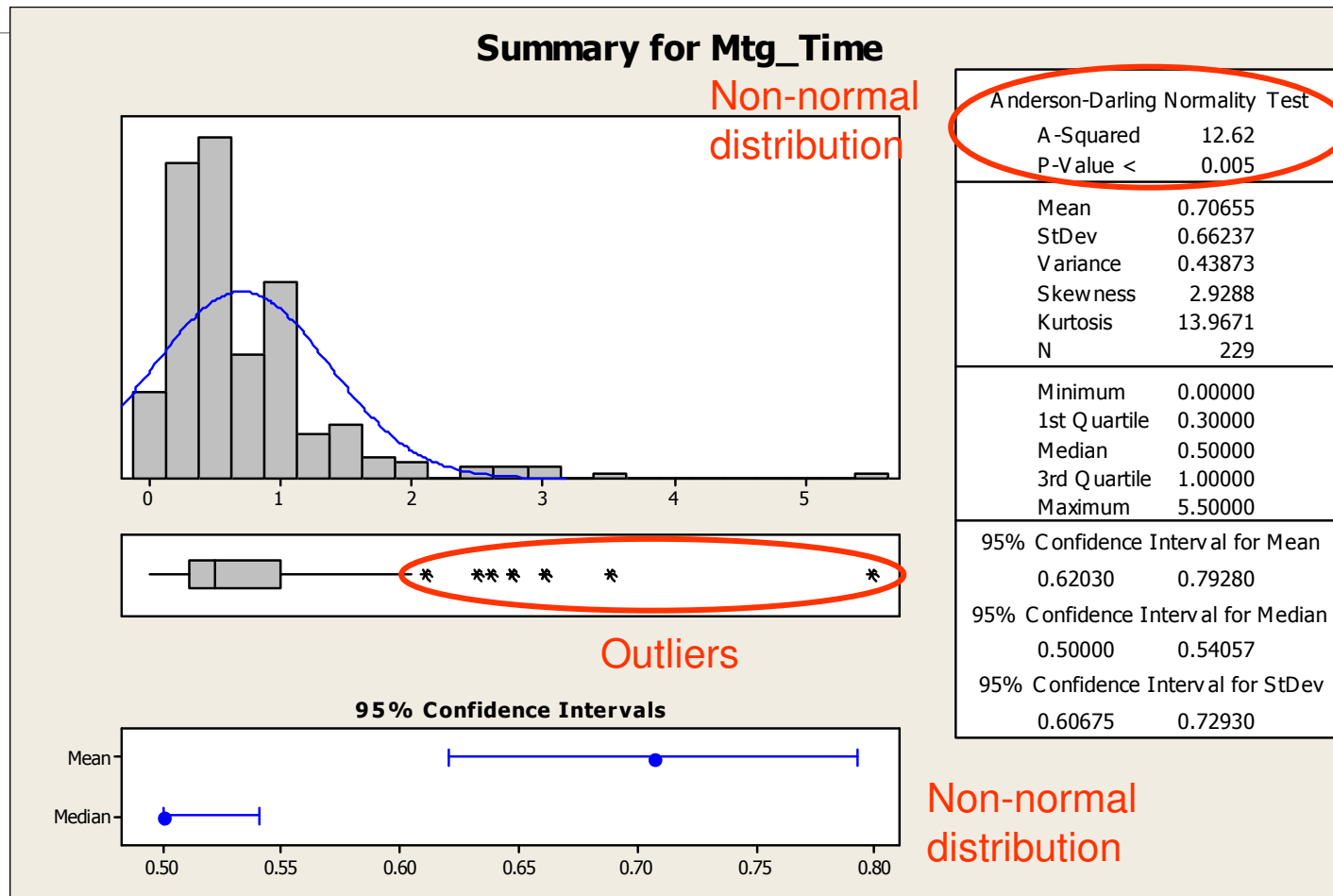
Crosstabulations and Scatterplots

- Unusual/unexpected relationships between two variables

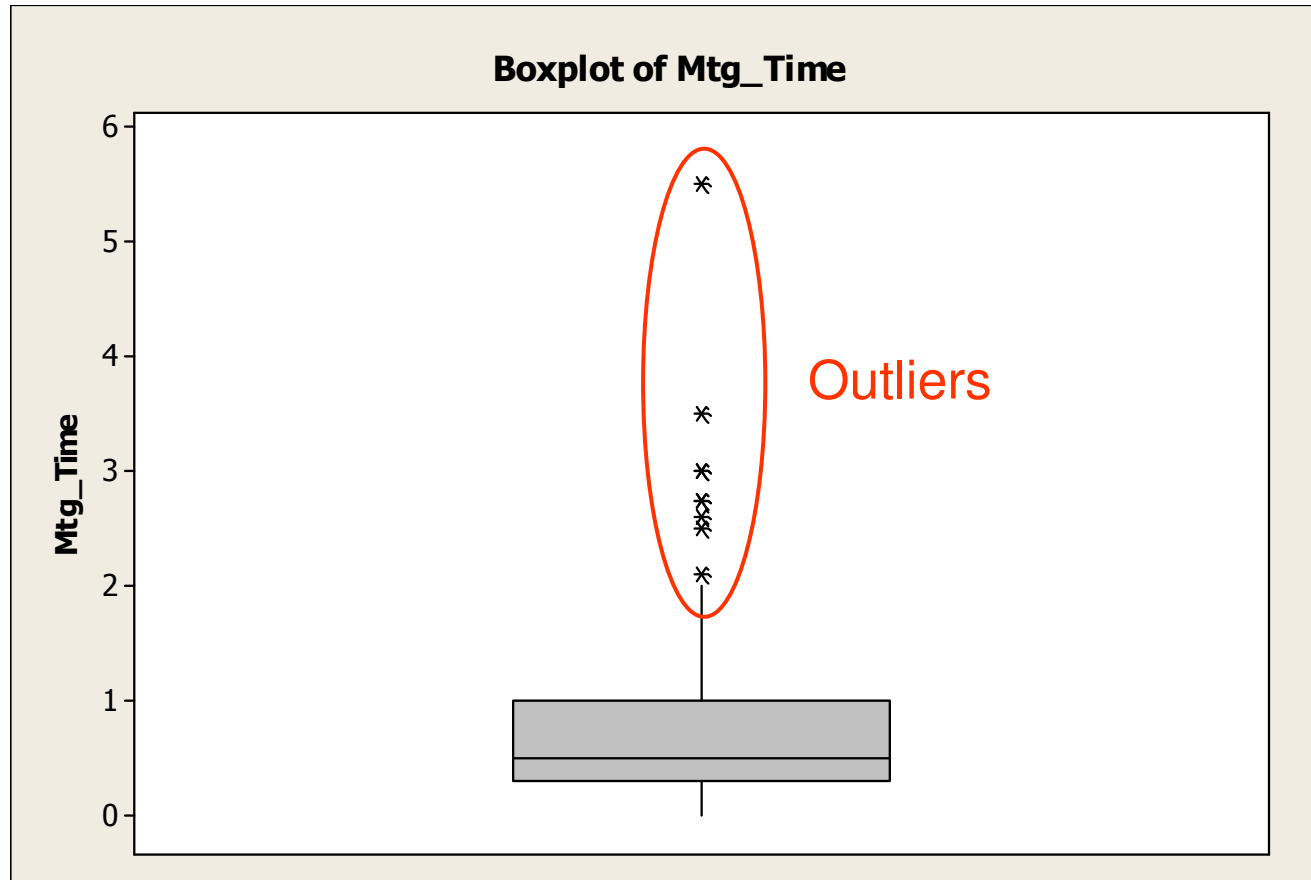
Apply the above to particular segments (e.g., projects, products, business units, time periods, etc...)



Example: Histogram and Descriptive Stats



Example: Boxplot



Example: Frequency Table

	Mtg_Time	Count		Mtg_Time	Count	
	0.00	10		1.00	28	60min
	0.05	1		1.20	4	
	0.10	5		1.25	2	
	0.15	3		1.40	2	
15 – 20	0.20	17		1.50	8	
min	0.25	16		1.70	2	
	0.30	22		1.75	1	
	0.40	15		2.00	2	
	0.45	3		2.10	1	
30 min	0.50	37		2.50	1	
	0.55	2		2.60	1	
	0.60	6		2.75	2	
	0.70	5		3.00	2	
45 min	0.75	9		3.50	1	
	0.80	8		5.50	1	
	0.85	1				
	0.90	7				



How would you get a sense of the measurement error associated with time spent in an inspection meeting?



Missing Data: Analysis of Missing Build Indicator

Build Count

1 8

2 82

3 28

4 28

N= 146

*= 83

36% missing

Two-sample T for Mtg_Time

Build	N	Mean	StDev	SE Mean
-------	---	------	-------	---------

Missing	83	0.90	0.837	0.092
---------	----	------	-------	-------

Present	146	0.60	0.510	0.042
---------	-----	------	-------	-------

Difference = $\mu(0) - \mu(1)$

Estimate for difference: 0.306

95% CI for difference: (0.106, 0.506)

T-Test of difference = 0 (vs not =): T-Value = 3.03 P-Value = 0.003 DF = 117



Measurement System Evaluation: Magnitude of Measurement Error

What is Measurement System Evaluation (MSE)?

- A formal statistical approach to characterizing the accuracy and precision of the measurement system

What can MSE tell you?

- The accuracy of the measures
- The magnitude of variation in the process due to the measurement system vs true process variation



Accuracy (Bias)

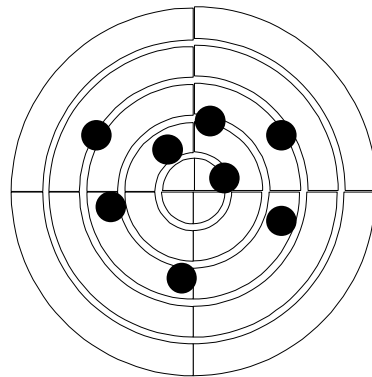
Accuracy: The closeness of (average) reading to the correct value or accepted reference standard.

Compare the average of repeated measurements to a known reference standard (may use fault seeding for inspections and test processes).

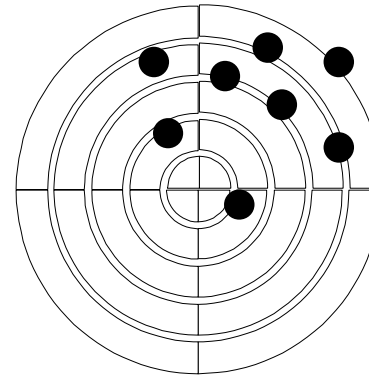
Statistical tool: one-to-standard

$H_0: \mu = \text{known value}$

$H_a: \mu \neq \text{known value}$



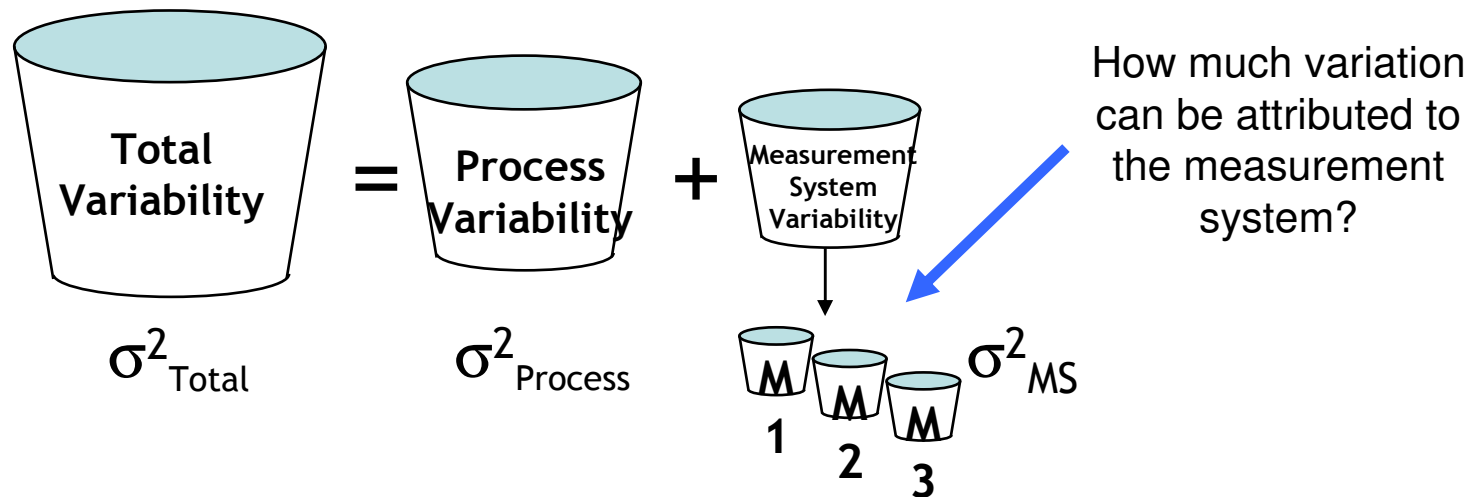
Accurate



Not accurate



Sources of Variation



Measurement error = $\sigma^2_{\text{MS}} / \sigma^2_{\text{Total}}$:

Measurement error < 10% is acceptable

10% < Measurement error < 30% questionable

Measurement error > 30% unacceptable



Test of Meeting Time with Random Error Added

Paired T for Mtg_Time - newmtg2 (Random Error Added)

	N	Mean	StDev	SE Mean
Mtg_Time	229	0.7066	0.6624	0.0438
newmtg2	229	0.6777	1.1073	0.0732
Difference	229	0.0289	0.9052	0.0598

95% CI for mean difference: (-0.0890, 0.1467)

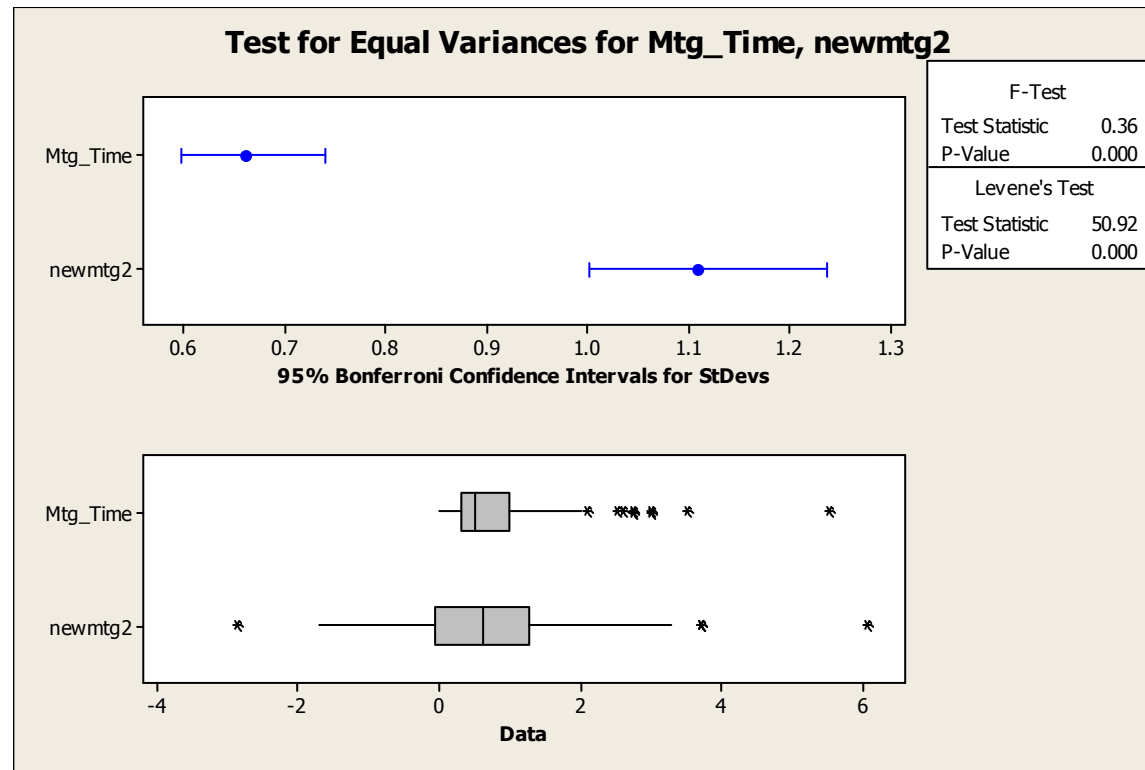
T-Test of mean difference = 0 (vs not = 0): T-Value = 0.48

P-Value = 0.630

Central tendency not affected, but variance is



Test of Variances: Meeting Time vs Meeting Time with Additional Random Error



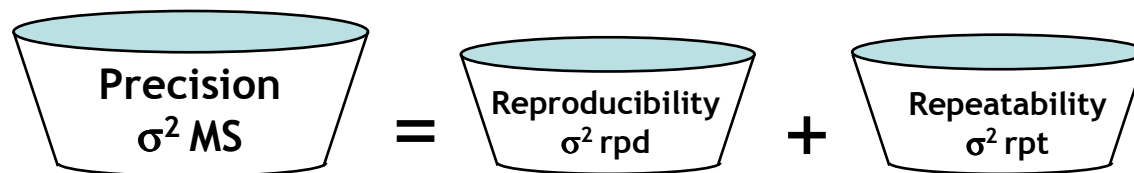
Precision

Spread refers to the standard deviation of a distribution.

The standard deviation of the measurement system distribution is called the **precision**, σ_{MS} . **GRR** is **G**age **R**epeatability and **R**eproducibility

$$GRR = \frac{\sigma_{MS}}{\sigma_{Total}} \times 100 \%$$

Precision is made up of two sources of variation or components: **repeatability** and **reproducibility**.



$$\sigma^2_{\text{Measurement System}} = \sigma^2_{\text{RPD}} + \sigma^2_{\text{RPT}}$$



Repeatability

Repeatability is the inherent variability of the measurement system.

Measured by σ_{RPT} , the standard deviation of the distribution of repeated measurements.

The variation that results when repeated measurements are made under identical conditions:

- same inspector, analyst
- same set up and measurement procedure
- same software or document or dataset
- same environmental conditions
- during a short interval of time



Reproducibility

Reproducibility is the variation that results when different conditions are used to make the measurement:

- different software inspectors or analysts
- different set up procedures, checklists at different sites
- different software modules or documents
- different environmental conditions;

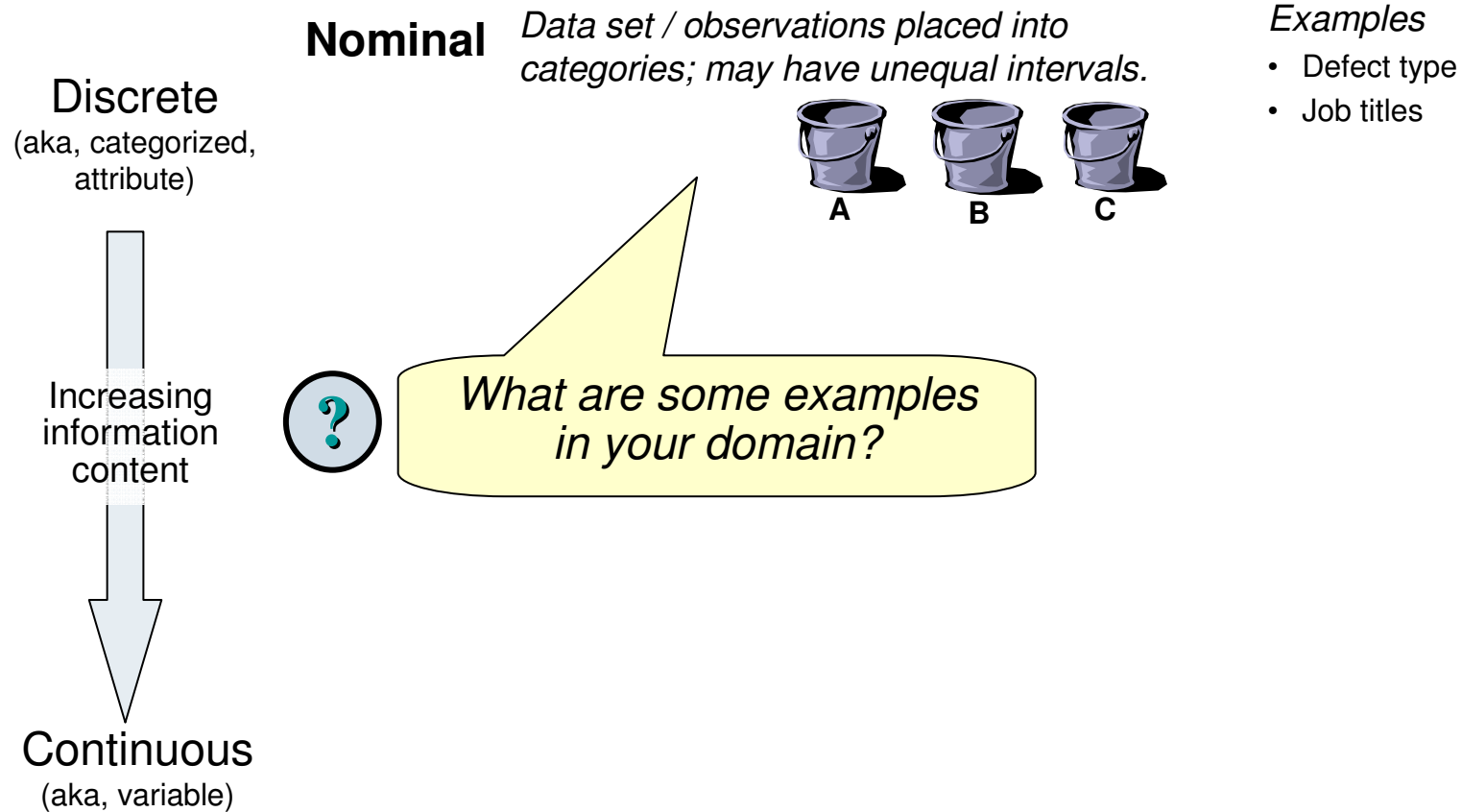
Measured during a longer period of time.

Measured by σ_{RPD} .





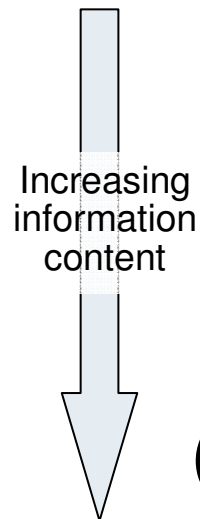
Types of Data—1





Types of Data—2

Discrete
(aka, categorized,
attribute)



Continuous
(aka, variable)

Nominal

Data set / observations placed into categories; may have unequal intervals.

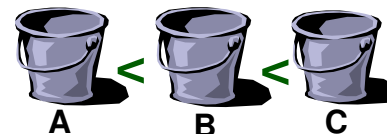


Examples

- Defect type
- Job titles

Ordinal

Data set with a > or < relationships among the categories; may have unequal intervals; integer values commonly used



Examples

- Satisfaction ratings: unsatisfied, neutral, delighted
- Risk estimates: low, med, high
- CMMI maturity levels



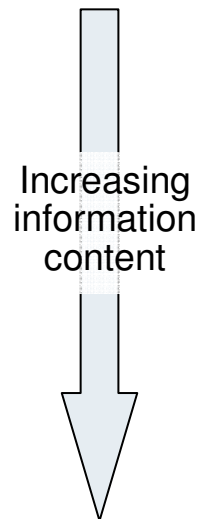
What are some examples in your domain?





Types of Data—3

Discrete
(aka, categorized,
attribute)



Continuous
(aka, variable)

Nominal

Data set / observations placed into categories; may have unequal intervals.

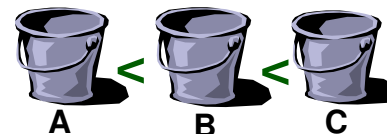


Examples

- Defect type
- Job titles

Ordinal

Data set with a > or < relationships among the categories; may have unequal intervals; integer values commonly used

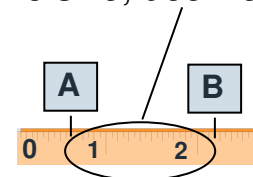


Examples

- Satisfaction ratings: unsatisfied, neutral, delighted
- Risk estimates: low, med, high
- CMMI maturity levels

Interval

Data set assigned to points on a scale in which the units are the same size; decimal values possible



Examples

- Degree F, C

What are some examples in your domain?





Types of Data—4

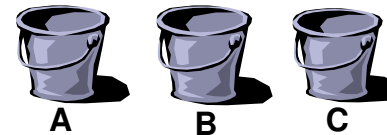
Discrete
(aka, categorized,
attribute)

Increasing
information
content

Continuous
(aka, variable)

Nominal

Data set / observations placed into categories; may have unequal intervals.

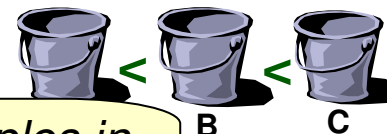


Examples

- Defect counts by type
- Job titles

Ordinal

Data set with a > or < relationships among the categories; may have unequal intervals; integer values commonly used



Examples

- Satisfaction ratings: unsatisfied, neutral, delighted
- Risk estimates: low, med, high
- CMMI maturity levels

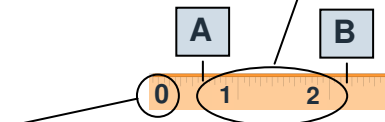


What are some examples in your domain?

values possible

Ratio

Interval data set which also has a true zero point; decimal values possible



Examples

- Degree F, C

Examples

- Time
- Cost
- Code size
- Counts



Assessment of Reliability for Continuous Data—1

- Have **10 objects** to measure (projects to forecast, modules of code to inspect, tests to run, etc...; variables data involved!).
- Have **3 appraisers** (different forecasters, inspectors, testers, etc...).
- Have **each person repeat the measurement at least 2 times for each object**.
- Measurements should be made independently and in random order.
- **Calculate the %GRR metric** to determine acceptability of the measurement system (see output next page).



Assessing Reliability for Continuous Data—2

Gage R&R

Source	VarComp	%Contribution (of VarComp)
Total Gage R&R	0.09143	7.76
Repeatability	0.03997	3.39
Reproducibility	0.05146	4.37
Operator	0.05146	4.37
Part-To-Part	1.08645	92.24
Total Variation	1.17788	100.00

Source	StdDev (SD)	Study Var (6 * SD)	%Study Var (%SV)	%Tolerance (SV/Toler)
Total Gage R&R	0.30237	1.81423	27.86	22.68
Repeatability	0.19993	1.19960	18.42	14.99
Reproducibility	0.22684	1.36103	20.90	17.01
Operator	0.22684	1.36103	20.90	17.01
Part-To-Part	1.04233	6.25396	96.04	78.17
Total Variation	1.08530	6.51180	100.00	81.40



Reliability Calculations for Attribute Data—1

Conducting measurement system evaluation on attribute data is slightly different from the continuous data.

Two approaches for Attribute Data will be discussed:

- Quick rule of thumb approach
- Formal statistical approach, using Minitab



MSE Calculations for Attribute Data—2

Quick Rule of Thumb Approach for Pass/Fail Data

1. Randomly select 20 items to measure
 - Ensure at least 5-6 items barely meet the criteria for a “pass” rating.
 - Ensure at least 5-6 items just miss the criteria for a “pass” rating.
2. Select two appraisers to rate each item twice.
 - Avoid one appraiser biasing the other.
3. If all ratings agree (four per item), then the measurement error is acceptable, otherwise the measurement error is unacceptable.



MSE Calculations for Attribute Data—3

Formal Statistical Approach

1. Use Minitab Attribute Agreement Analysis to measure error:
 - within appraisers
 - between appraisers
 - against a known rating standard
2. Select at least **20 items** to measure.
3. **Identify at least 2 appraisers who will measure each item at least twice.**
4. View 95% Confidence Intervals on % accurate ratings (want to see 90% accuracy).
5. **Use Fleiss' Kappa statistic or Kendall's coefficients** to conduct hypothesis tests for agreement.



MSE Calculations for Attribute Data—4

When should each formal statistical approach be used?

Attribute data is on Nominal scale  [Fleiss' Kappa statistic](#)

e.g. Types of Inspection Defects,
Types of Test Defects, ODC Types,
Priorities assigned to defects,
Most categorical inputs to project forecasting tools,
Most human decisions among alternatives

Attribute data is on Ordinal scale  [Kendall's coefficients](#)

(each item has at least 3 levels)
e.g. Number of major inspection defects found,
Number of test defects found,
Estimated size of code to nearest 10 KSLOC,
Estimated size of needed staff,
Complexity and other measures used to
evaluate architecture, design & code



MSE Calculations for Attribute Data—5

Interpreting results of Kappa's or Kendall's coefficients

	When Result = 1.0	perfect agreement
	When Result > 0.9	very low measurement error
	When $0.70 < \text{Result} < 0.9$	marginal measurement error
	When Result < 0.7	too much measurement error
	When Result = 0	agreement only by chance

Interpreting the accompanying p value

Null Hypothesis: Consistency by chance; no association

Alternative Hypothesis: Significant consistency & association

Thus, a p value < 0.05 indicates significant and believable consistency or association.



Reliability Calculations for Attribute Data—6

Fleiss' Kappa Statistics

Appraiser	Response	Kappa	SE Kappa	Z	P (vs > 0)
1	Architecture	*	*	*	*
	Code	0.780220	0.316228	2.46727	0.0068
	Design	0.523810	0.316228	1.65643	0.0488
	Req't	0.780220	0.316228	2.46727	0.0068
	Overall	0.699248	0.223916	3.12281	0.0009
2	Architecture	*	*	*	*
	Code	0.780220	0.316228	2.46727	0.0068
	Design	0.393939	0.316228	1.24575	0.1064
	Req't	0.375000	0.316228	1.18585	0.1178
	Overall	0.527559	0.230495	2.28881	0.0110
3	Architecture	-0.052632	0.316228	-0.16644	0.5661
	Code	0.797980	0.316228	2.52343	0.0058
	Design	0.583333	0.316228	1.84466	0.0325
	Req't	*	*	*	*
	Overall	0.626168	0.277383	2.25742	0.0120



MSE Calculations for Attribute Data—7

Response is an ordinal rating. Thus, appraisers get credit for coming close to the correct answer!

How do you interpret these **Kendall coefficients** and p values?

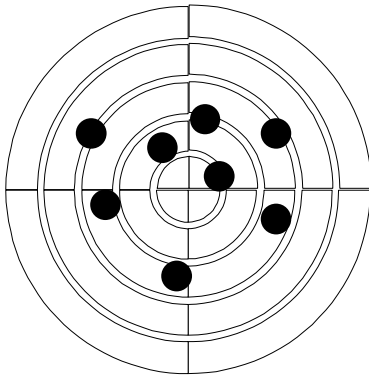
Kendall's Correlation Coefficient

Appraiser	Coef	SE Coef	Z	P
Duncan	0.89779	0.192450	4.61554	0.0000
Hayes	0.96014	0.192450	4.93955	0.0000
Holmes	1.00000	0.192450	5.14667	0.0000
Montgomery	1.00000	0.192450	5.14667	0.0000
Simpson	0.93258	0.192450	4.79636	0.0000



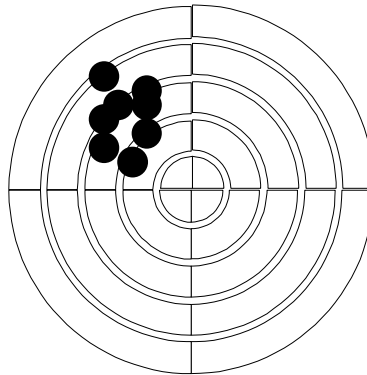
Gold Standard: Accuracy and Precision

(σ)

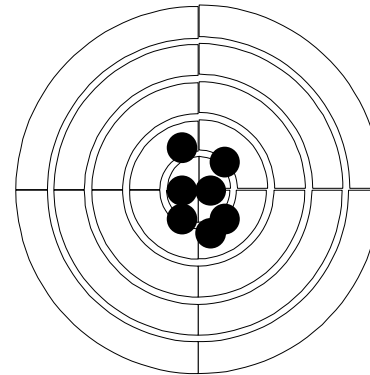


Accurate
but not precise

(μ)



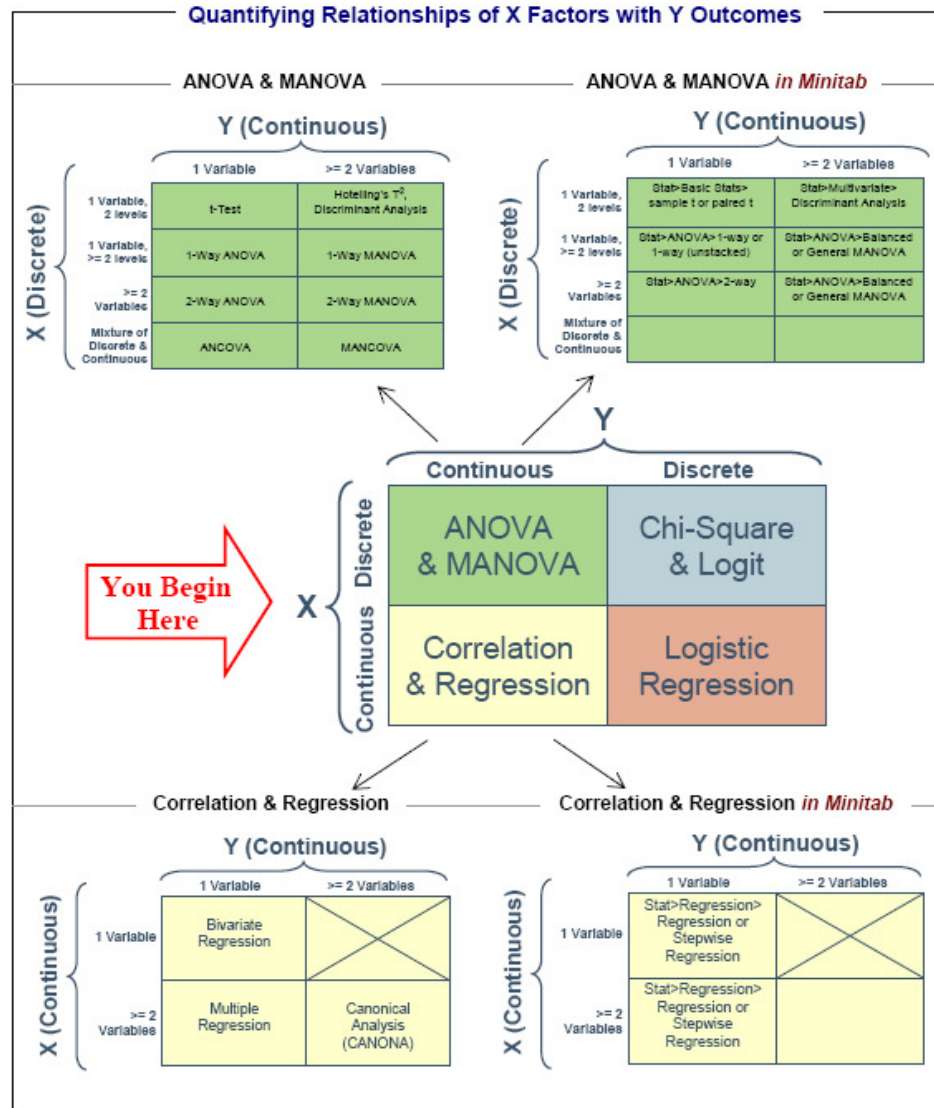
Precise
but not accurate



Both accurate
and precise



Analysis Evaluation: Appropriate Modeling



Modeling Errors: Some Look Fors

Ordinal variables treated as continuous

- Regression model predicting effort deviation based on maturity level
- Regression model predicting repair effort based on defect severity

Use of correlated independent variables in a regression model



Appropriate Analysis: Types of Hypothesis Tests

Data Type # Samples (Data groups)	Interval or Ratio (Parametric Tests)		Ordinal (Non-Parametric Tests)		Nominal	Proportion
	Mean	Variance	Median	Variance / Fit	Similarity	Similarity
1 Sample	1-sample t test	1-sample Chi-Square test	1 sample Wilcoxon Signed Ranks test	Kolmogorov-Smirnov Goodness of Fit test	>2 cells Chi-Square Binomial Sign Test =2 cells	1 Proportions test
2 Samples	Independent 2-sample t test Paired t test	Normal F test Levene test Not Normal	Independent Mann Whitney U test Wilcoxon matched Paired	= Medians Siegel-Tukey test Moses test ≠ Medians	Fisher Exact test (1-way ANOVA); Chi-Square test	2 Proportions test
3+ Samples	ANOVA (1 & 2 way ANOVA; Balanced ANOVA; GLM) MANOVA (General & Balanced)	Normal Bartlett test Levene test Not Normal	Independent Kruskal-Wallis 1-way ANOVA Friedman 2-way ANOVA Paired	Van der Waerden Normal scores test	Chi-Square test	ANOM (Analysis of Means)



Hypothesis Test Errors: Some Look Fors

No formal statement of a hypothesis

- No specification of null and alternative (e.g., 1 or 2 sided test)
- Failure to specify rejection level of null

Confusing failure to reject the null as proof that means are equal

- Improved maturity reduces fielded defects
 - Null: Fielded defects in products from low maturity organizations are equal to those in products from high maturity organizations
 - Alternative: They are not equal
- Improved maturity does not increase development time
 - Null: Development time in high maturity organizations is greater than it is in low maturity organizations
 - Alternative: Development time in high maturity organizations is equal to or less than it is in low maturity organizations



How does M&A infrastructure Impact Stakeholders?

Customer satisfaction perspective

- What are their views, their experiences?

Interviews, focus groups, and survey techniques

- Is our sampling representative of the stakeholder groups?

What are the costs associated with M&A?

- What are the costs (time, tools) associated with the M&A infrastructure?

What are the benefits?

- What value do the stakeholders receive? Is it commensurate with the costs?

How can it be improved?



Outline

The Need for a Measurement and Analysis Infrastructure Diagnostic (MAID)

- Why measure?
- Measurement errors and their impact

The MAID Framework

- Reference Model: CMMI and ISO 15939
- Measure and Analysis Infrastructure Elements

MAID Methods

- Process Diagnosis
- Data and Information Product Quality Evaluation
- Stakeholder Evaluation

Summary and Conclusion



Summary

Like production processes, measurement processes contain multiple sources of variation:

- Not all variation due to process performance
- Some variation due to choice of measurement infrastructure elements, procedures and instrumentation

Measurement Infrastructure Diagnostic:

- Characterizes performance of measurement system
- Identifies improvement opportunities for:
 - Measurement processes
 - Data quality
 - Stakeholder satisfaction/utility



MID Process Findings and Corrective Actions

Missing or Inadequate

- Processes and procedures
- Measurement definition and indicator specification

Incomplete stakeholder participation

Failure to address important measurement goals

Develop needed processes procedures and definitions

Involve additional stakeholders

Address additional measurement goals



MID Data Quality Findings and Corrective Actions

Frequently encountered problems include the following:

- invalid data
 - missing data
 - inaccurate (skewed or biased) data
-

Map the data collection process.

- Know the assumptions associated with the data.

Review base measures as well as indicators.

- Ratios and summaries of bad data are still bad data!

Data systems you should focus on include:

- manually collected or transferred data
- categorical data
- startup of automated systems



MID Stakeholder Findings and Corrective Actions

Information not used

Data too hard to collect

Mistrust of how data will be used

Check content, format, and timing of indicators and reports

Automate and simplify data collection

- Tools and templates
- Training

Visible and appropriate use of data



Can You Trust Your Data?



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