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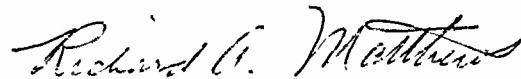
FROM : DDC-TST (Mr. Crossin/46814/jgy)

TO : DDC-PFP (Dansberger)
DDC-PFA (Sherrer)

1. The following Confidential ATI documents have been declassified and released to NTIS (DDC Form 68 to follow). Authority: Naval Surface Weapons Center notification dated 7 July 1975:

ATI-150 307
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2. It is requested that your microfilm and all other records pertaining to these ATI documents be changed to reflect the above changes.



RICHARD A. MATTHEWS
Chief, Data Input &
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SCIENTIFIC AND TECHNICAL INFORMATION

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Naval Surface Weapons Center

Dated 7 July 1975



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ATI 150 307

(U. S. Military Organizations request
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Wash., D.C.)

U. S. Naval Proving Ground, Dahlgren, Va. (NPG Report No. 931)

Twenty-Ninth Partial Report on Bomb Fuzes - Research, Development
Tests, and Reports of - Final Report on Electric Bomb Fuzes, Ex 200
Mod 3 and BSX-5 Boosting Tests of - and Appendixes A thru E

Hughes, A. N. 4 March '52 22pp tables, diagr, graph

Fuzes, Bomb
Fuzes, Electric

Ordnance and Armament (22)
Bomb and Depth Charges (7)

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NFG REPORT NO. 931

Electric Bomb Fuzes, Ex 200 Mod 3 and
BSX-5 Boostering Tests of

PART A

SYNOPSIS

1. This test was conducted to compare air blast pressures for the standard 250 lb. G.P. bomb having a nose fuze and modified 250 lb. G.P. bombs having various athwartship fuzes.
2. The athwartships fuzes Ex 200 Mod 3 with either 1/2 or 1/3 size booster pellets and the BSX-5 detonated the modified 250 lb. G.P. bomb AN-M57 high order and produced blast pressures similar to the standard 250 lb. G.P. bomb AN-M57 having a nose fuze.

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BSX-5 Boostering Tests of

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Electric Bomb Fuzes, Ex 200 Mod 3 and
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PART B

INTRODUCTION

1. AUTHORITY:

This test was authorized by reference (a) and conducted under Task Assignment NPG-Re2b-20-1-52, reference (b).

2. REFERENCES:

- a. BUORD Conf ltr NP9 Re2b-DBLaP:bjn Serial 23939 of 4 August 1951
- b. NOL Conf ltr NP/NOL/X1-1(577)WA:ASW:gbh Serial 0894 of 22 May 1951
- c. NPG Report No. 708 of 17 January 1951

3. BACKGROUND:

a. Reference (b) authorized the Naval Proving Ground to work directly with the Naval Ordnance Laboratory in the development of bomb fuzes.

b. Reference (c) reported on boosting tests of the Electric Bomb Fuze, Ex 200 Mod 2, for the Low Drag Bomb Ex 2 Mod 0. Changes in the fuze design and in the thickness of the fuze cavity liner in Low Drag bombs require that boosting tests be repeated. In addition, an initial test of the adequacy of the BSX-5 fuze booster for use in the athwartship fuze cavity of Low Drag bombs is required.

4. OBJECT OF TEST:

This test was conducted to compare air blast pressures for the standard 250 lb. G.P. bomb having a nose fuze and modified 250 lbs. G.P. bombs having various athwartship fuzes.

5. PERIOD OF TEST:

- | | |
|-------------------------------------|--------------|
| a. Date of Project Letter | 22 May 1951 |
| b. Date Necessary Material Received | 17 July 1951 |
| c. Date Commenced Test | 18 July 1951 |
| d. Date Completed Test | 31 July 1951 |

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Electric Bomb Fuzes, Ex 200 Mod 3 and
BSX-5 Boostering Tests of

6. REPRESENTATIVES PRESENT:

This test was witnessed in part by Mr. A. S. Will representing the Naval Ordnance Laboratory and Mr. D. K. Tower representing the Daystrom Electric Corporation.

PART C

DETAILS OF TEST

7. DESCRIPTION OF ITEM UNDER TEST:

a. Standard AN-M57 250 lb. G.P. Bomb:

Rounds Nos. 1, 5, 6, 10, and 13. 1.049 diameter, 45 1/4 length, 0.27 wall thickness, 80/20 Tritonal loaded, and assembled with AN-M103 A1 nose fuze modified for static detonation.

b. Modified 250 lb. G.P. Bomb:

Eighteen of the standard 250 lb. G.P. bombs described above were modified when empty by forming a 3.000 diameter cavity athwartships and inserting a fuze cavity liner, 3.000 O.D., 2.781 I.D. ±.019. The bombs were modified by the Daystrom Electric Corporation and loaded with 80/20 Tritonal at the Naval Mine Depot, Yorktown, Virginia. A sketch of the modified bomb is shown in Figure 1. Thirteen of the eighteen modified bombs were used in this test.

c. The assembly and weights of the fuzes and bombs are as follows:

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Electric Bomb Fuzes, Ex 200 Mod 3 and
BSX-5 Boostering Tests of

Rd. No.	Bomb Ser. No.	Bomb Type	Fuze	*Pellet Size	Bomb Data			Charge Density
					Empty Wt. (lbs)	Charge Wt. (lbs)	Total Wt. (lbs)	
1	1	Std.	AN-M103-A1	-	116	134	250	1.67
2	11	Mod.	Ex 200-3	1/2	119	127	246	1.67
3	16	Mod.	Ex 200-3	1/3	118	129	247	1.67
4	8	Mod.	Ex 200-3	1/3	122	133	255	1.69
5	3	Std.	AN-M103-A1	-	118	131	249	1.67
6	2	Std.	AN-M103-A1	-	117	132	249	1.67
7	22	Mod.	BSX-5	-	121	130	251	1.67
8	17	Mod.	BSX-5	-	124	130	254	1.67
9	7	Mod.	BSX-5	-	122	131	253	1.69
10	6	Std.	AN-M103-A1	-	121	133	254	1.69
11	14	Mod.	Ex 200-3	1/3	136	127	263	1.68
12	20	Mod.	Ex 200-3	1/3	124	126	250	1.64
13	4	Std.	AN-M103-A1	-	117	132	249	1.66
14	24	Mod.	Ex 200-3	1/3	125	129	254	1.67
15	19	Mod.	Ex 200-3	1/3	123	128	251	1.70
16	23	Mod.	BSX-5	-	126	130	256	1.67
17	13	Mod.	BSX-5	-	127	127	254	1.67
18	19	Mod.	BSX-5	-	123	128	251	1.70

* Tetryl boosters for the Ex 200 Mod 3 fuzes were prepared using a pressure of 10,500 lbs. per square inch. The boosters were classified as follows:

Full size - 2W537 dia. x 1W616 high and weighing 211 grams
 2/3 size - 2W537 dia. x 1W077 high and weighing 141 grams
 1/2 size - 2W537 dia. x 0W808 high and weighing 105.5 grams
 1/3 size - 2W537 dia. x 0W539 high and weighing 70.5 grams

Full size and 2/3 size boosters were not used in this test.
 Each BSX-5 fuze contained a 117 gram toroidal tetryl booster and two M36 detonators which were off-center.

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Electric Bomb Fuzes, Ex 200 Mod 3 and
BSX-5 Boosting Tests of

8. DESCRIPTION OF TEST EQUIPMENT:

- a. Five Rochelle salt velocity gages.
- b. Two Tourmaline gages.
- c. Three Naval Ordnance Laboratory Indenter Gages.
- d. One 35mm Fastax Camera.
- e. Velocity Plates.

9. PROCEDURE:

a. Five Rochelle salt velocity gages were mounted in shock mounts on tripods approximately 4 feet from the ground and at approximately 10 foot intervals along a radius 45° from the beam spray of the detonation, with the nearest gage at 50' from the bomb.

b. Two Tourmaline gages were mounted edge on to the blast with a 10° interval between and along a radius 42° from the beam spray, with the first gage 50' from the bomb.

c. Three Naval Ordnance Laboratory Indenter Gages were placed by the Rochelle salt gage at 50 feet from the bomb. The positions of all the different gages in relation to the bomb and arena are shown in Figure 2.

d. The high-speed camera was placed to record fragment hits on 5' high mild steel velocity plates which were at 60 feet from the bomb and in polar angle zones 55° to 125°.

e. The bombs were detonated statically in the order listed in paragraph 7c.

10. RESULTS AND DISCUSSION:

a. All rounds except Round 18 detonated high order. Round No. 18, which was assembled with a BSX-5 fuze and a M36 detonator, did not detonate. A 5 lb. TNT charge was then placed on the forward part of this bomb and detonated. This caused the bomb to detonate high order.

b. Blast data are detailed in Table II and are summarized as follows:

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Electric Bomb Fuzes, Ex 200 Mod 3 and
BSX-5 Boostering Tests of

<u>Fuze</u>	<u>Booster Size</u>	<u>No. Rds. Fired</u>	<u>Rd. Nos.</u>	<u>Average Blast Pressure at 50' NOL Indenter Gages</u>
AN-M103-A1	--	5	1,5,6,10,13	9.3 psi
*BSX-5	--	5	7,8,9,16,17	9.2 psi
Ex 200-3	1/2	1	2	9.2 psi
Ex 200-3	1/3	6	3,4,11,12,14,15	8.6 psi

* One round, No. 18, was not used in this average.

From the results summarized above, no significant differences in blast pressure between the four types of fuzes were indicated. The smaller booster (1/3 size) of the Ex 200 Mod 3 fuze produced pressures similar to those of the standard nose fuze which would indicate that a 1/3 size booster could be used satisfactorily in the athwartships fuze.

c. The median fragment beam spray (zone 55° to 125°) velocities of the various bombs detailed in Table I, are summarized as follows:

<u>Fuze</u>	<u>Booster Size</u>	<u>No. Rds. Recorded</u>	<u>Rd. Nos.</u>	<u>Median Fragment Velocity (ft./sec.)</u>
AN-M103-A1	-	4	5,6,10,13	5850
* BSX-5	-	4	7,8,9,17	5540
Ex 200-3	1/2	1	2	5100
Ex 200-3	1/3	6	3,4,11,12,14,15	5630

* One round, No. 18, was not used in this average.

PART D

CONCLUSIONS

11. The athwartships fuzes Ex 200 Mod 3 with either 1/2 or 1/3 size booster pellets and the BSX-5 detonated the modified 250 lb. G.P. bomb AN-M57 high order and produced blast pressures similar to the standard 250 lb. G.P. bomb AN-M57 having a nose fuze.

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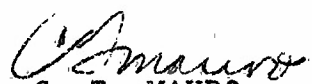
Electric Bomb Fuzes, Ex 200 Mod 3 and
BSX-5 Boostering Tests of

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APPROVED: IRVING T. DUKE
Rear Admiral, USN
Commander, Naval Proving Ground


C. T. MAURO
Captain, USN
Ordnance Officer
By direction

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NPG REPORT NO. 931

U. S. NAVAL PROVING GROUND
DAHLGREN, VIRGINIA

Twenty-Ninth Partial Report

on

Bomb Fuzes; Research, Development
Tests, and Reports of

Final Report

on

Electric Bomb Fuzes, Ex 200 Mod 3 and
BSX-5 Boostering Tests of

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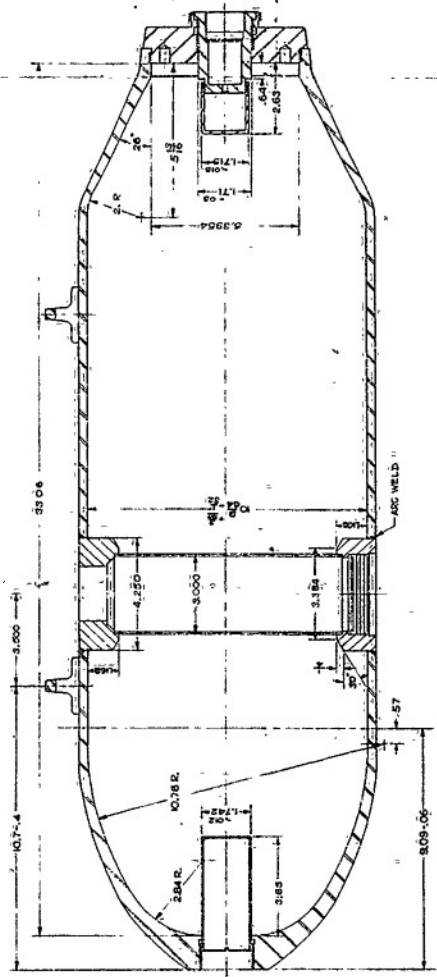
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MAR 4 1952

Outline Drawing of modified 250
Pulse Cavity.

P. Bomb M-157 showing position

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Electric Bomb Fuzes, Ex 200 Mod 3 and
BSX-5 Boostering Tests of

TABLE I
FRAGMENT VELOCITY DATA

35mm Fastax Camera

2910 frames per sec

Rd. 2 Modified 250 lb. G.P. Bomb

80/20 Tritonal

Fuze: Ex 200 Mod 3 with 1/2 size booster

Total Weight 246 lbs.

Filler Weight 127 lbs.

<u>Frame in Which Hit Occurred</u>	<u>No. Fragments</u>	<u>Velocity (f/s)</u>
29	1	6020
30	9	5820
31	4	5630
32	6	5460
33	1	5290
34	5	5140
35	1	4990
36	8	4850
37	1	4720
38	6	4590
39	3	4480
40	5	4370
41	2	4260
42	1	4160
Median		5100
Average		5070

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Electric Bomb Fuze, Ex 200 Mod 3 and
BSX-5 Boosting Tests of

TABLE I (Continued)

35mm Fastax Cameras

2850 frames per sec.

Rd. 3 Modified 250 lb. G.P. Bomb

80/20 Tritonal

Fuze: Ex 200 Mod 3 with 1/3 size booster

Total Weight 247 lbs.

Filler Weight 129 lbs.

<u>Frame in Which Hit Occurred</u>	<u>No. Fragments</u>	<u>Velocity (f/s)</u>
27	4	6330
28	5	6110
29	3	5900
30	5	5700
31	5	5520
33	3	5180
34	3	5030
35	3	4890
36	1	4750
38	3	4500
Median		5670
Average		5520

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Electric Bomb Fuzes, Ex 200 Mod 3 and
BSX-5 Boostering Tests of

TABLE I (Continued)

35mm Fastax Camera 2910 frames per sec.
Rd. 4 Modified 250 lbs. G.P. Bomb 80/20 Tritonal
Fuze: Ex 200 Mod 3 with 1/3 size booster
Total Weight 255 lbs. Filler Weight 133 lbs.

<u>Frame in Which Hit Occurred</u>	<u>No. Fragments</u>	<u>Velocity (f/s)</u>
28	4	6240
29	6	6020
30	4	5820
31	9	5630
32	6	5460
34	4	5140
35	2	4990
36	5	4850
37	2	4720
38	2	4590
39	2	4480
41	2	4260
42	1	4160
Median		5530
Average		5360

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Electric Bomb Fuzes, Ex 200 Mod 3 and
BSX-5 Boostering Tests of

TABLE I (Continued)

35mm Fastax Camera

2850 frames per sec.

Rd. 5 Standard 250 lb. G.P. Bomb

80/20 Tritonal

Fuze: AN-M 103-A1

Total Weight 249 lbs.

Filler Weight 131 lbs.

<u>Frame in Which Hit Occurred</u>	<u>No. Fragments</u>	<u>Velocity (f/s)</u>
25	2	5840
26	8	6580
27	7	6330
28	5	6110
29	6	5900
30	2	5700
31	1	5520
32	2	5340
34	1	5030
36	1	4750
37	2	4620
38	1	4500
39	2	4380
41	1	4170
42	2	4070
43	2	3980
45	2	3800
Median		6000
Average		5620

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Electric Bomb Fuzes, Ex 200 Mod 3 and
BSX-5 Boostering Tests of

TABLE I (Continued)

35mm Fastax Camera 3000 frames per sec.
Rd. 6 Standard 250 lbs. G.P. Bomb 80/20 Tritonal
Fuze: AN-M 103-A1
Total Weight 249 lbs. Filler Weight 132 lbs.

<u>Frame in Which Hit Occurred</u>	<u>No. Fragments</u>	<u>Velocity (f/s)</u>
27	7	6670
28	1	6430
29	5	6210
30	4	6000
31	3	5810
33	2	5450
34	2	5290
35	4	5140
36	1	5000
37	4	4860
39	3	4620
41	1	4390
42	2	4290
43	2	4190
Median		5700
Average		5540

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Electric Bomb Fuzes, Ex 200 Mod 3 and
BSX-5 Boostering Tests of

TABLE I (Continued)

35mm Fastax Camera 2700 frames per sec.
Rd. 7 Modified 250 lbs. G.P. Bomb 80/20 Tritonal
Fuze: BSX-5
Total Weight 251 lbs. Filler Weight 130 lbs.

<u>Frame in Which Hit Occurred</u>	<u>No. Fragments</u>	<u>Velocity (f/s)</u>
26	2	6230
27	7	6000
28	9	5790
29	7	5590
30	2	5400
31	4	5230
32	4	5060
33	1	4910
34	2	4760
35	5	4630
36	1	4500
39	1	4150
Median		5600
Average		5420

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Electric Bomb Fuzes, Ex 200 Mod 3 and
BSX-5 Boosting Tests of

TABLE I (Continued)

35mm Fastax Camera	2970 frames per sec.
Rd. 8 Modified 250 lbs. G.P. Bomb	80/20 Tritonal
Fuze: BSX-5	
Total Weight 254 lbs.	Filler Weight 130 lbs.

<u>Frame in Which Hit Occurred</u>	<u>No. Fragments</u>	<u>Velocity (f/s)</u>
29	3	6140
30	6	5940
31	4	5750
32	8	5570
33	3	5400
34	4	5240
35	4	5090
36	2	4950
37	1	4820
39	2	4570
40	2	4460
41	2	4350
42	2	4240
Median		5500
Average		5330

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Electric Bomb Fuzes, Ex 200 Mod 3 and
BSX-5 Boosting Tests of

TABLE I (Continued)

35mm Fastax Camera 2850 frames per sec.
Rd. 9 Modified 250 lbs. G.P. Bomb 80/20 Tritonal
Fuze: BSX-5
Total Weight 253 lbs. Filler Weight 131 lbs.

<u>Frame in Which Hit Occurred</u>	<u>No. Fragments</u>	<u>Velocity (f/s)</u>
28	2	6110
29	2	5900
30	5	5700
31	8	5520
32	2	5340
33	2	5180
34	1	5030
35	2	4890
36	3	4750
37	2	4620
38	3	4500
39	2	4380
40	1	4280
41	1	4170
42	1	4070
Median		5350
Average		5160

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Electric Bomb Fuzes, Ex 200 Mod 3 and
BSX-5 Boostering Tests of

TABLE I (Continued)

35mm Fastax Camera 3000 frames per sec.
Rd. 10 Standard 250 lbs. G.P. Bomb 80/20 Tritonal
Fuze: AN-M-103-A1
Total Weight 254 lbs. Filler Weight 133 lbs.

<u>Frame in Which Hit Occurred</u>	<u>No. Fragments</u>	<u>Velocity (f/s)</u>
26	2	6920
27	2	6670
28	10	6430
29	1	6210
30	5	6000
31	5	5810
32	6	5630
33	5	5450
34	3	5290
35	3	5140
36	4	5000
37	2	4860
38	3	4740
39	1	4620
40	2	4500
41	2	4390
42	2	4290
43	1	4190
Median		5650
Average		5560

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Electric Bomb Fuzes, Ex 200 Mod 3 and
BSX-5 Boosting Tests of

TABLE I (Continued)

35mm Fastax Camera 2910 frames per sec.
Rd. 11 Modified 250 lbs. G.P. Bomb 80/20 Tritonal
Fuze: Ex 200 Mod 3 with 1/3 size booster
Total Weight 263 lbs. Filler Weight 127 lbs.

<u>Frame in Which Hit Occurred</u>	<u>No. Fragments</u>	<u>Velocity (f/s)</u>
30	3	5820
31	2	5630
32	5	5460
33	8	5290
34	4	5140
35	1	4990
36	2	4850
37	1	4720
41	1	4260
42	2	4160
Median		5330
Average		5200

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Electric Bomb Fuzes, Ex 200 Mod 3 and
BSX-5 Boostering Tests of

TABLE I (Continued)

35mm Fastax Camera
Rd. 12 Modified 250 lbs. G.P. Bomb
Fuze: Ex 200 Mod 3 with 1/3 size booster
Total Weight 250 lbs.

2970 frames per sec.
80/20 Tritonal
Filler Weight 126 lbs.

<u>Frame in Which Hit Occurred</u>	<u>No. Fragments</u>	<u>Velocity (f/s)</u>
27	5	6600
28	6	6360
29	3	6140
30	7	5940
31	7	5750
32	4	5570
33	1	5400
35	2	5090
36	1	4950
37	2	4820
Median		6020
Average		5890

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NPG REPORT NO. 931

Electric Bomb Fuzes, Ex 200 Mod 3 and
BSX-5 Boostering Tests of

TABLE I (Continued)

35mm Fastax Camera	2910 frames per sec.
Rd. 13 Standard 250 lbs. G.P. Bomb	80/20 Tritonal
Fuze: AN-M 103-A1	
Total Weight 249 lbs.	Filler Weight 132 lbs.

<u>Frame in Which Hit Occurred</u>	<u>No. Fragments</u>	<u>Velocity (f/s)</u>
26	5	6720
27	7	6470
28	6	6240
29	4	6020
30	1	5820
31	3	5630
32	1	5460
33	2	5290
34	4	5140
35	2	4990
36	1	4850
37	2	4720
38	1	4590
Median		6050
Average		5860

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Electric Bomb Fuzes, Ex 200 Mod 3 and
BSX-5 Boostering Tests of

TABLE I (Continued)

35mm Fastax Camera

2910 frames per sec.

Rd. 14 Modified 250 lbs. G.P. Bomb

80/20 Tritonal

Fuze: Ex 200 Mod 3 with 1/3 size booster

Total Weight 254 lbs.

Filler Weight 129 lbs.

<u>Frame in Which Hit Occurred</u>	<u>No. Fragments</u>	<u>Velocity (f/s)</u>
27	3	6470
28	3	6240
29	7	6020
30	1	5820
31	2	5630
32	3	5460
33	2	5290
34	1	5140
35	2	4990
37	1	4720
38	2	4590
40	1	4370
41	1	4260
42	2	4160
Median		5720
Average		5490

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Electric Bomb Fuzes, Ex 200 Mod 3 and
BSX-5 Boostering Tests of

TABLE I (Continued)

35mm Fastax Camera

2970 frames per sec.

Rd. 15 Modified 250 lbs. G.P. Bomb

80/20 Tritonal

Fuze: Ex 200 Mod 3 with 1/3 size booster

Total Weight 251 lbs.

Filler Weight 128 lbs.

<u>Frame in Which Hit Occurred</u>	<u>No. Fragments</u>	<u>Velocity (f/s)</u>
29	1	6140
30	4	5940
31	4	5750
32	5	5570
33	4	5400
34	3	5240
35	1	5090
36	2	4950
37	1	4820
38	2	4690
39	1	4570
40	2	4460
Median		5500
Average		5360

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Electric Bomb Fuzes, Ex 200 Mod 3 and
BSX-5 Boostering Tests of

TABLE I (Continued)

35mm Fastax Camera 2910 frames per sec.
Rd. 17 Modified 250 lbs. G.P. Bomb 80/20 Tritonal
Fuze: BSX-5
Total Weight 254 lbs. Filler Weight 127 lbs.

<u>Frame in Which Hit Occurred</u>	<u>No. Fragments</u>	<u>Velocity (f/s)</u>
28	6	6240
29	5	6020
30	5	5820
31	3	5630
32	2	5460
33	2	5290
35	2	4990
39	1	4480
40	2	4370
42	2	4160
45	1	3880
47	3	3710
Median		5700
Average		5340

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Electric Bomb Fuzes, Ex 200 Mod 3 and
BSX-5 Boostering Tests of

TABLE II

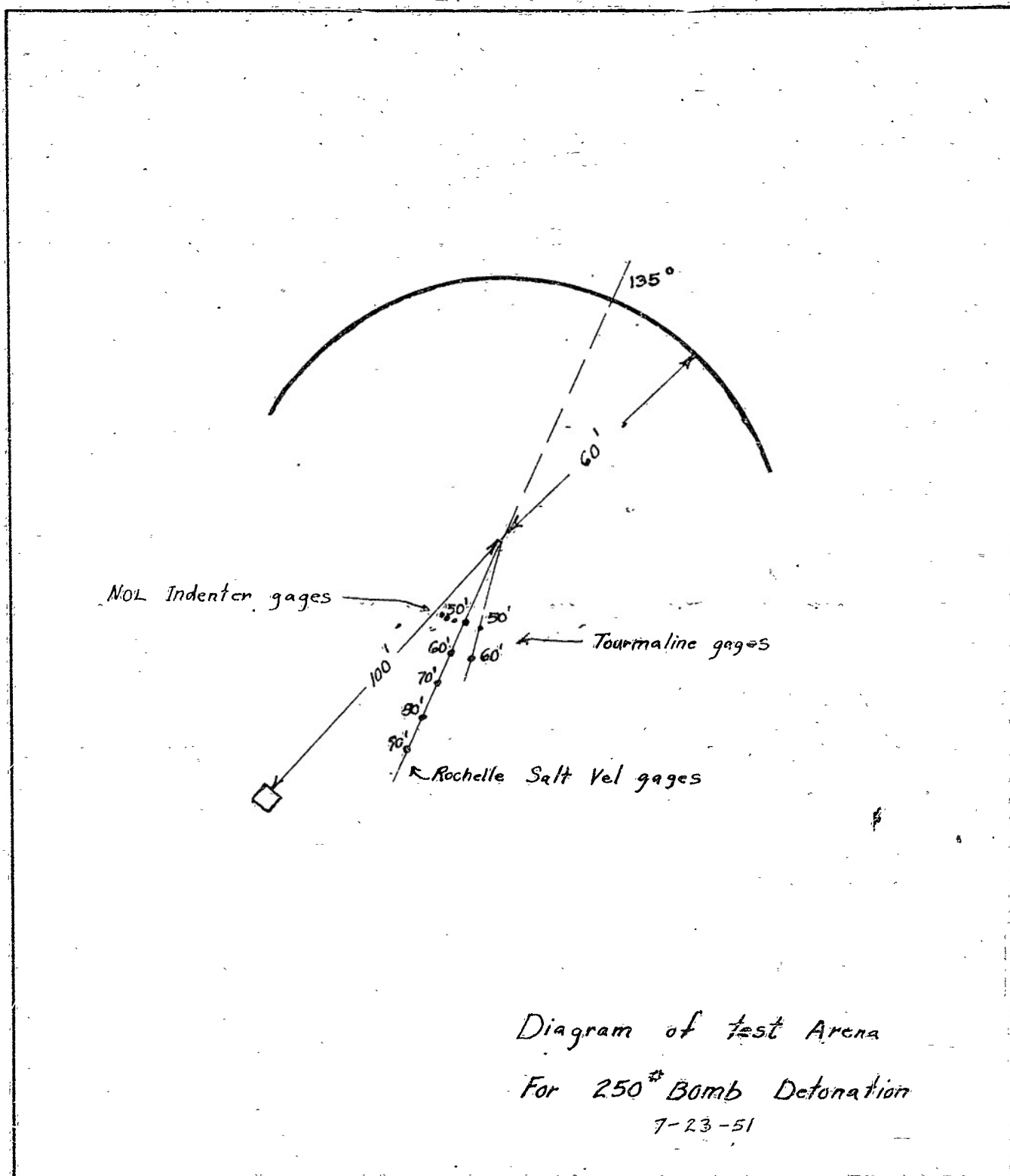
250 lb. Bomb. Peak Blast Pressure at 50 Feet

<u>Date</u>	<u>Det.</u>	<u>Rochelle Salt Gages NOL 6-channel</u>	<u>NOL Indenter Gages</u>
7/18/51	1		9.6
"	2		9.2
7/23/51	3	10.8	9.4
"	4		9.5
"	5	11.0	10.0
"	6		9.9
7/25/51	7		9.4
"	8		9.8
"	9		10.8
7/30/51	10	11.0	9.5
"	11		7.65
"	12		7.4
7/31/51	13		7.7
"	14		8.8
"	15		8.8
"	16		8.0
"	17		8.1
"	18		*8.4

* Detonated by 5 lb. TNT booster charge due to malfunction of fuze.

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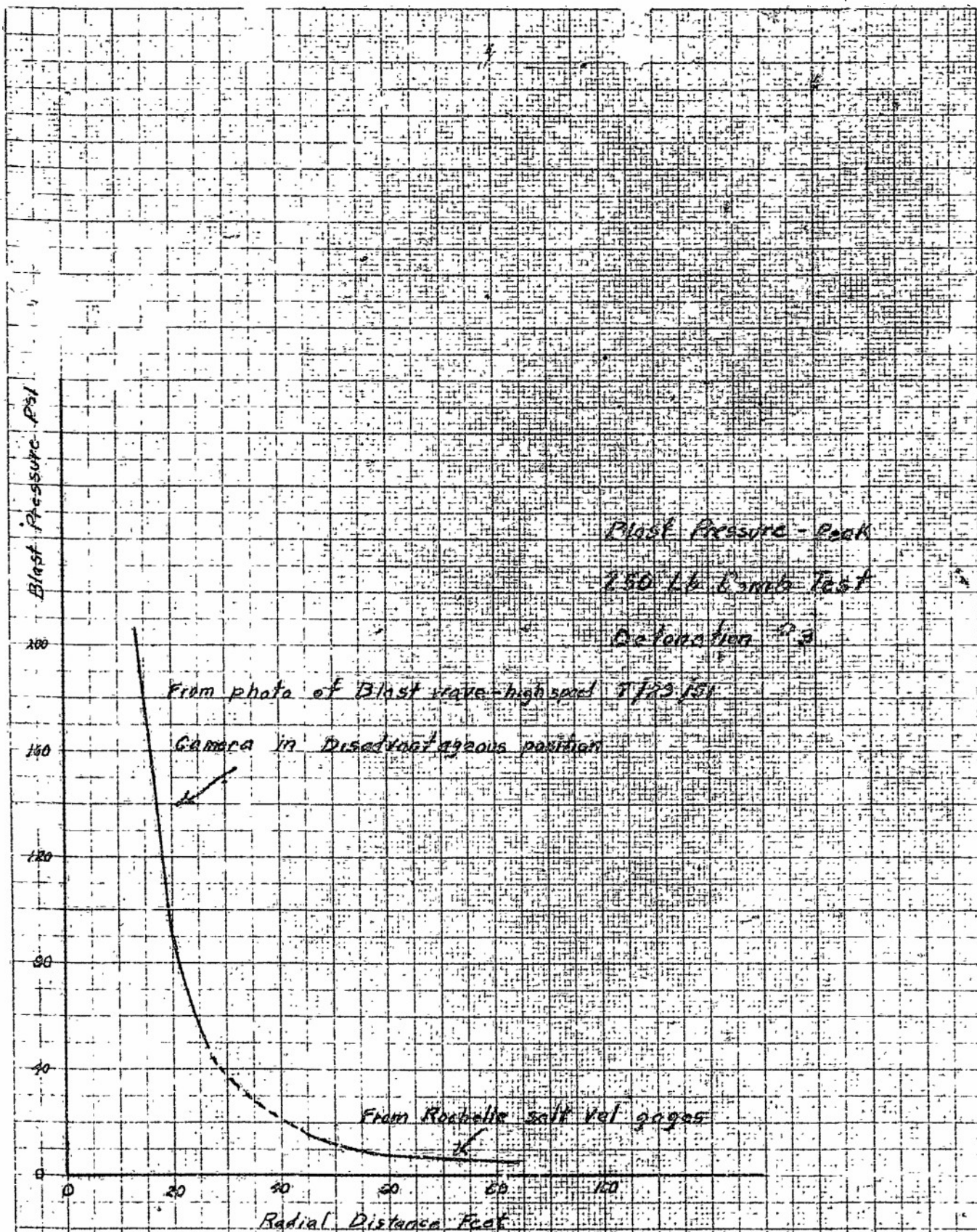
APPENDIX C



APPENDIX D

Figure 2

350-14 KEUFFEL & ESSER CO.
Millimeters, 5 mm. lines accented cm. lines heavy
MADE U.S.A.



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Appendix D

Figure #3

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Electric Bomb Fuzes, Ex 200 Mod 3 and
BSX-5 Boosting Tests of

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OT-1	1
OML	1
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