

UNCLASSIFIED

AD NUMBER	
ADA800341	
CLASSIFICATION CHANGES	
TO:	unclassified
FROM:	confidential
LIMITATION CHANGES	
TO:	Approved for public release, distribution unlimited
FROM:	Distribution authorized to DoD only; Administrative/Operational Use; APR 1952. Other requests shall be referred to Bureau of Ordnance [Navy], Washington, DC.
AUTHORITY	
USNSWC notice dtd 14 Aug 1975; USNSWC notice dtd 14 Aug 1975	

THIS PAGE IS UNCLASSIFIED

THIS REPORT HAS BEEN DELIMITED
AND CLEARED FOR PUBLIC RELEASE
UNDER DOD DIRECTIVE 5200.20 AND
NO RESTRICTIONS ARE IMPOSED UPON
ITS USE AND DISCLOSURE.

DISTRIBUTION STATEMENT A

APPROVED FOR PUBLIC RELEASE;
DISTRIBUTION UNLIMITED.

ATI

150306

CONFIDENTIAL

NPG REPORT NO. 951

Pilot Production of Point Detonating Fuse
Mk 78 Mod 0 for 20mm Ammunition

PART A

SYNOPSIS

1. This test was conducted to determine the functioning performance and sensitivity of a pilot lot of Mk 78 Mod 0 point detonating fuzes at various conditions and to determine the distance from the muzzle where the fuse is armed.
2. It is concluded from the results reported herein that the subject point detonating Mk 78 Mod 0 fuse as assembled in the T39E3 tetryl loaded 20mm projectile:
 - a. Gave a functioning performance not appreciably different from that previously exhibited by the experimental model XP-50A fuse.
 - b. Functioned satisfactorily with striking velocities from 1650 to 3300 ft/sec against O7020 243-T4 aluminum alloy at obliquities of 0°, 30°, 60°, 70° and 80° and also against all other heavier targets employed at obliquities up to and including 60°.
 - c. Functioned unreliably at striking velocities from 1650 to 3300 ft/sec against targets of O7125 243-T4 aluminum alloy and O7125 mild steel at obliquities of 70° and 80°.
 - d. Showed no fuse action against O7020 blotter paper at 0° obliquity or when fired through a heavy rain.
 - e. Detonated instantaneously (without delay) when fuse action occurred.
 - f. Was not armed at 2 feet from the gun muzzle but was fully armed at 3 feet, as fired with a muzzle velocity of 3300 ft/sec from a 1/25 caliber twist barrel.
 - g. Gave no bore or flight premature detonations when fired as single rounds from an accuracy type barrel, although one (1) fuse broke loose from the projectile in the gun barrel.

CONFIDENTIAL
SECURITY INFORMATION

Best Available Copy

CONFIDENTIAL

NPG REPORT NO. 951

Pilot Production of Point Detonating Fuze
Mk 78 Mod 0 for 20mm Ammunition

TABLE OF CONTENTS

	<u>Page</u>
SYNOPSIS.	1
TABLE OF CONTENTS	2
AUTHORITY	3
REFERENCES.	3
BACKGROUND.	3
OBJECT OF TEST.	3
PERIOD OF TEST.	4
REPRESENTATIVES PRESENT	4
DESCRIPTION OF ITEM UNDER TEST.	4
DESCRIPTION OF TEST EQUIPMENT	5
PROCEDURE	5
RESULTS AND DISCUSSION.	6
CONCLUSIONS	9
APPENDIX A - EXPLANATION OF SYMBOLS USED IN TEST.	1 (Only)
FIRING RECORDS	TABLE I 1-3 (Incl) TABLE II 1-2 (Incl) TABLE III 1-19 (Incl)
APPENDIX B - NPG PHOTOGRAPHS.	FIGURES 1-12 (Incl)
APPENDIX C - DISTRIBUTION	1-2 (Incl)

CONFIDENTIAL
SECURITY INFORMATION

CONFIDENTIAL

NPG REPORT NO. 951

Pilot Production of Point Detonating Fuze
Mk 78 Mod 0 for 20mm Ammunition

PART B

INTRODUCTION

1. AUTHORITY:

The subject test was conducted under reference (c), Task Assignment NPG-Re2b-327-1-52, as authorized by and in accordance with references (b) and (c).

2. REFERENCES:

- a. BUORD ltr Re2b DBL:bjn NP9 Ser 33945 of 4 August 1951 to NAVPROV
- b. NOL NTX 1945Z of 4 September 1951 to NAVPROV
- c. NOL ltr TF:DEL:maw NP/NOL/X1-1(1151) Ser 4151 of 17 September 1951 to NAVPROV
- d. NPG Report No. 782 of 19 May 1951

3. BACKGROUND:

The point detonating fuze as tested herein was designated the Mk 78 Mod 0 fuze in May 1951. Prior to that time this fuze was under development by the Naval Ordnance Laboratory and was known as the P.D. Fuze XP-50A. Reference (d) reported the results of functioning tests on the experimental model. Several minor changes were incorporated in going from the experimental model to the production model. In view of these changes and the need for additional test information a lot of 1000 Mk 78-0 fuzes as manufactured by Meridian Incorporated was received at the Naval Ordnance Laboratory for assembly and tests. This report covers functioning tests of these fuzes as requested by paragraphs 4 (a), 4 (b), and 4 (c)(11) of reference (c). Pilot production as listed in the title of this report might be misleading. This is clarified when it is known that the fuzes as tested herein are not the first lot from a given production line but rather the first fuzes Mk 78 Mod 0 which were manufactured by Meridian and assembled with explosive components by Naval Ordnance Laboratory.

4. OBJECT OF TEST:

This test was conducted to determine the functioning performance and sensitivity of the subject Mk 78 Mod 0 fuze at various conditions and to determine the distance from the muzzle where the fuze is armed.

CONFIDENTIAL
SECURITY INFORMATION

CONFIDENTIAL

NPG REPORT NO. 951

Pilot Production of Point Detonating Fuse
Mk 78 Mod 0 for 20mm Ammunition

5. PERIOD OF TEST:

- | | |
|-------------------------------|------------------------------------|
| a. Date of Authorizing letter | 4 September 1951 |
| b. Date Material Received | 4 September to
26 November 1951 |
| c. Date Commenced Test | 4 September 1951 |
| d. Date Test Completed | 18 December 1951 |

6. REPRESENTATIVES PRESENT:

One or more of the following representatives witnessed all ballistic tests reported herein with the exception of ten (10) rounds fired through rain on 8 and 18 December 1951.

Mr. D. E. Lord	Naval Ordnance Laboratory
Mr. C. A. Browning	Naval Ordnance Laboratory
Mr. R. A. Buck	Naval Ordnance Laboratory
Mr. E. L. Morgan	Naval Ordnance Laboratory
Mr. H. Taslitt	Naval Ordnance Laboratory

PART C

DETAILS OF TEST

7. DESCRIPTION OF ITEM UNDER TEST:

The point detonating fuse Mk 78 Mod 0 as tested herein is described in detail in Bureau of Ordnance drawings 959705 through 959723, 959733, 883614, 883615, and 883616. It is a disc-rotor fuse, armed by set back and spin with a direct action firing pin restrained by a shear element. Some fuses were provided with shear wires of gauge 07031, rather than the intended service type of 07051 gauge, to permit arming when fired at velocities lower than service.

CONFIDENTIAL
SECURITY INFORMATION

CONFIDENTIAL

W.G. REPORT NO. 951

Pilot Production of Point Detonating Fuze
Mk 78 Mod 0 for 20mm Ammunition

8. DESCRIPTION OF TEST EQUIPMENT:

a. Projectiles:

20mm T39E3, Tetryl loaded, Lots P. A. 4678 and P. A. 5992

b. Guns, Cases, Powder:

60/20 Accuracy Barrel No. 426, 60" length, 1/25 twist,
with T20 case and IMR 4903 powder.

c. Targets:

(1) Blotter paper, Chipboard (OV140-.5 lbs/ft²), Beaver-board (OV190-.58 lbs/ft²).

(2) Aluminum Alloy, 24S-T4 clad in thickness of OV012.

(3) Aluminum, 3S-H14 in thickness of OV020.

(4) Aluminum Alloy, 24S-T4 in thicknesses of OV020, OV032, OV125 and OV500.

(5) Cold rolled strip steel in thickness of OV125 in dead soft temper at Rockwell B hardness 45±7.

d. A 160' range with armor plate butt, target mounting jig and velocity measuring equipment.

9. PROCEDURE:

a. Functioning and Sensitivity Tests.

With the concurrence of the representatives present, 20mm T39E3 tetryl loaded projectiles with Mk 78 Mod 0 fuzes were fired with propellant charges determined to give three different velocities comprising service velocity for the gun used, minimum velocity obtainable which would consistently break the OV051 gauge shear wire, and minimum velocity obtainable which would consistently break the OV031 gauge shear wire. The service charges gave striking velocities of 3250 ± 50 ft/sec at 160' from the particular gun employed. The minimum striking velocities at 160' were 2650 ± 50 ft/sec for fuzes with OV051 gauge shear wires and 1750 ± 100 ft/sec for fuzes with OV031 gauge shear wires. Rounds were fired against targets as given in paragraph 8c set at various obliquities. In addition ten (10) rounds were fired through rain or simulated rain with service velocity. Detailed conditions of test are given in Appendix (A).

CONFIDENTIAL
SECURITY INFORMATION

CONFIDENTIAL

NPG REPORT NO. 951

Pilot Production of Point Detonating Fuze
Mk 78 Mod 0 for 20mm Ammunition

b. Arming Distance Tests.

Rounds comprising the T39E3 tetryl loaded projectile and the Mk 78 Mod 0 fuze (OV051 shear-wire) were fired with service propellant charges against OV032 24S-T4 aluminum alloy placed 2 feet and 3 feet respectively from the gun muzzle. The details of test are given in Appendix (A).

10. RESULTS AND DISCUSSION:

a. Results for all tests are given in detail in Appendix (A) and photographs of typical impacts are contained in Appendix (B).

b. Functioning and Sensitivity Tests.

(1) The results obtained using the Mk 78 Mod 0 fuze and the T39E3 tetryl loaded projectile are summarized below:

CONFIDENTIAL
SECURITY INFORMATION

CONFIDENTIAL

Pilot Production of Point Detonating Fuse
Mk 78 Mod O for 28mm Ammunition

NPC REPORT NO. 951

Target	Striking Velocity	Obliquity											
		0°			30°			60°			70°		
		Rds.	% Fired	Rds.	% Fired	Rds.	% Fired	Rds.	% Fired	Rds.	% Fired	Rds.	% Fired
Rain and Simulated Rain	3200-3300	10*	0										
C4C20 Blotter Paper	3200-3300	10*	0										
C4C20 3S-H14 Aluminum	3200-3300	10	40										
C4L40 Chipboard	3200-3300	10	100										
C4C12 24S-T4 Al. Alloy (Clad)	3200-3300	5	100										
C4C20 24S-T4 Al. Alloy	3200-3300	10	100	5	100	10	100	10	100	10	100	10	100
C4C32 24S-T4 Al. Alloy 2' from muzzle	3200-3300	10	0										
C4C32 24S-T4 Al. Alloy 3' from muzzle	3200-3300	5	100										
C4L25 24S-T4 Al. Alloy	3200-3300	10	100	5	100	10	100	10	100	15	80	10	30
C4L25 Mild Steel	3200-3300	10	100	5	100	10	100	10	90	15	53	10	30
C4C12 24S-T4 Al. Alloy (Clad)	2600-2700	5	100										
C4C20 24S-T4 Al. Alloy	2600-2700	5	100										
C4L25 24S-T4 Al. Alloy	2600-2700	10	100	5	100	10	100	10	100	8	100	4	0
C4L25 Mild Steel	2600-2700	10	100	5	100	10	100	10	100	1	100		
C4C12 24S-T4 Al. Alloy (Clad)	1640-1830	5	100										
C4L40 Chipboard	1640-1830	5	100										
C4C20 24S-T4 Al. Alloy	1640-1830	10	100	5	100	10	100	10	100	10	100	10	100
C4L25 24S-T4 Al. Alloy	1640-1830	10	100	5	100	10	100	10	80	12	8	10	0
C4L25 Mild Steel	1640-1830	10	100	5	100	10	100	10	80	10	70	10	0
C4C20 24S-T4 Al. Alloy	1640-1830	10	100	5	100	10	100	10	100	1	100		

* Obtained concurrently with other targets by having projectile pass through this medium first.

Notes:

1. All functioning was instantaneous (without any noticeable delay).
2. Forty-five (45) rounds as fired on 6 September 1951 and twenty-six (26) rounds as fired on 27 September 1951 are not included above.
3. An additional eleven (11) rounds fired were not included in the above table. Five (5) were disregarded because they missed the target and six (6) were disregarded because of possibility that shear wire did not break as fired at velocities of 2600-2700 ft/sec.
4. Typical impacts as obtained at the various conditions listed above are shown in photographs Figures 1-12 (Incl).

CONFIDENTIAL - SECURITY INFORMATION

Pilot Production of Point Detonating Fuze
Mk 78 Mod 0 for 20mm Ammunition

(2) As may be noted in Table I the functioning performance of the subject Mk 78-0 fuze against all targets (with the exception of rain, blotter paper, OVO20-3S-H14 aluminum, and targets 2° from gun muzzle) at striking velocities of 2600 to 3300 ft/sec was 100% at 0° and 30° obliquity and 97% at 60° obliquity. The fuze functioned 100% at 70° and 80° obliquity against a thin target, OVO20 24S-T4 aluminum alloy. The performance against heavier targets of OV125 24S-T4 aluminum alloy and OV125 mild steel, was 67% at 70° obliquity and 25% at 80° obliquity.

(3) At low striking velocities (1750 ± 100 ft/sec) the functioning performance was 100% against all targets at 0° and 30° obliquity. At 60°, 70°, and 80° obliquity the fuze functioned 100% against a thin target, OVO20 24S-T4 aluminum alloy, but against target of OV125 24S-T4 aluminum alloy and heavier functioned 80% at 60° obliquity, 30% at 70° obliquity, and 0% at 80° obliquity.

(4) Table I shows that the minimum limit thickness of 24S-T4 aluminum alloy on which the subject Mk 78-0 fuze would detonate consistently was less than OVO20 for obliquities up to and including 90° at striking velocities from 1650 to 3300 ft/sec. The minimum sensitivity limit thickness at 0° obliquity for striking velocities of 3250 ± 50 ft/sec of soft pure aluminum is considered greater than OVO20 since only 40% functioning occurred on OVO20 3S-H14 aluminum, and the minimum sensitivity limit of paper can be set between OVO20 blotter paper (where no fuze action was obtained) and OV140 chipboard (where 100% functioning occurred).

(5) The maximum thickness of 24S-T4 which would permit reliable fuze action at 70° and 80° obliquity appeared to be between OVO20 (where 100% functioned) and OV125 (where unreliable functioning was obtained).

(6) Although Appendix (A) lists results of firings of 45 rounds on 6 September 1951 and 26 rounds on 27 September 1951 these results are not contained in summary, Table I, in view of the fact that these rounds contained fuzes with slightly different design features primarily involving the detonator. As a matter of interest the fuzes tested on 27 September 1951 performed very poorly. These fuzes were reported to have detonators that were loaded by pressing to stops rather than loaded by pressing to a given line pressure such as employed on other detonators used in fuzes tested herein.

CONFIDENTIAL

NPG REPORT NO. 951

Pilot Production of Point Detonating Fuze
Mk 78 Mod 0 for 20mm Ammunition

c. Arming Distance Test.

The results of arming distance tests are also summarized in Table I. The ten (10) rounds fired against an OV032 24S-T4 target 2 feet from the gun muzzle exhibited no fuze action whereas the five (5) rounds fired against an OV032 24S-T4 target 3 feet from the muzzle detonated on the target.

PART D

CONCLUSIONS

11. It is concluded from the results reported herein that the subject point detonating Mk 78 Mod 0 fuze as assembled in the T39E3 tetryl loaded projectile:

a. Gave a functioning performance not appreciably different from that previously exhibited by the experimental model XP-50A fuze.

b. Functioned satisfactorily with striking velocities from 1650 to 3300 ft/sec against OV020 24S-T4 aluminum alloy at obliquities of 0°, 30°, 60°, 70° and 80° and also against all other heavier targets employed at obliquities up to and including 60°.

c. Functioned unreliably at striking velocities from 1650 to 3300 ft/sec against targets of OV125 24S-T4 aluminum alloy and OV125 mild steel at obliquities of 70° and 80°.

d. Showed no fuze action against OV020 blotter paper at 0° obliquity or when fired through a heavy rain.

e. Detonated instantaneously without delay when fuze action occurred.

f. Was not armed at 2 feet from the gun muzzle but was fully armed at 3 feet, as fired with a muzzle velocity of 3300 ft/sec from a 1/25 caliber twist barrel.

g. Gave no bore or flight premature detonations when fired as single rounds from an accuracy type barrel, although one (1) fuze broke loose from the projectile in the gun barrel.

CONFIDENTIAL
SECURITY INFORMATION

CONFIDENTIAL

NPG REPORT NO. 951

Pilot Production of Point Detonating Fuze
Mk 78 Mod 0 for 20mm Ammunition

The tests upon which this report is based were conducted by:

D. T. GRAY, Ordnance Engineer
Light Armor Battery Firing Director
Terminal Ballistics Department
J. J. GLANCY, Ordnance Engineer
Light Armor Battery Officer
Terminal Ballistics Department

This report was prepared by:

J. J. GLANCY, Ordnance Engineer
Light Armor Battery Officer
Terminal Ballistics Department

This report was reviewed by:

W. B. ROBERTSON, Lieutenant Commander, USN
Terminal Ballistics Batteries Officer
Terminal Ballistics Department
R. H. LYDDANE, Director of Research
Terminal Ballistics Department
R. T. RUBLE, Lieutenant Commander, USN
Terminal Ballistics Officer
Terminal Ballistics Department
C. C. BRAMBLE, Director of Research, Ordnance Group

APPROVED: IRVING T. DUKE
Rear Admiral, USN
Commander, Naval Proving Ground


C. T. MAURO
Captain, USN
Ordnance Officer
By direction

CONFIDENTIAL
SECURITY INFORMATION

CONFIDENTIAL

NPG REPORT NO. 951

U. S. NAVAL PROVING GROUND
DAHLGREN, VIRGINIA

Second Partial Report

on

High Performance Aircraft Machine Gun Fuses

First Partial Report

on

Pilot Production of Point Detonating Fuse

Nk 78 Mod O for 20mm Ammunition

This report is transmitted for your information and file.
Additional information may be obtained by addressing:

Chief, Washington USAF Engineering Field Office
Room 7040, Main Navy Building
Washington 25, D. C.

The telephone extension is 62471 or 65568 on the
Department of Defense Exchange.

Project No.: NPG-Re2b-327-1-52
Copy No.: 27
No. of Pages: 10

Date: APR 7 1952

CONFIDENTIAL
SECURITY INFORMATION

CONFIDENTIAL

NPG REPORT NO. 951

Pilot Production of Point Detonating Fuze
Mk 78 Mod 0 for 20mm Ammunition

Explanation of Symbols Used in Tests

HO - High Order Detonation

NFA - No Fuze Action

B.W. - Back Wall of Steel Butt

H.B. - Large Bulge on Target

CONFIDENTIAL
SECURITY INFORMATION

APPENDIX A

CONFIDENTIAL

Pilot Production of Point Detonating Fuze
Mk 78 Mod 0 for 20mm Ammunition

NWG REPORT NO. 951

TABLE I
FIRING RECORD

Date: 6 September 1951 (Raining Slightly)
Gun: No. 426 Accuracy Barrel 60" length 1/25 twist

Range: 1 - 160'

Projectiles: 20mm T39E3 Total 1 loaded Pz-E-4678

Fuzes: Mk 78-O (Wt. 309 grains) [Square notches] [Low numbers long windshields high numbers short]

All component explosives in detonators loaded by pressing to same line pressure.

Remarks: Total Weight Projectile and Fuze - 1699 grains

Id.	Projectile	Fuze	Charge	Striking	Target	Obl.	Fuze Action and Remarks
Id.	Projectile	Mk 78-O	Charge	Velocity			
1	T39E3	13	570	3116	04125 243-74 Aluminum Alloy	C°	HO 3-1/2" Hole
2	"	6	600	3250	plus Beaverboard 3" behind	C°	HO 3" Hole
3	"	5	600	3239	"	C°	HPA 1" Hole
4	"	11	600	3250	"	C°	HO 3" Hole
5	"	2	600	3239	"	C°	HO 3" Hole
6	"	22	600	3264	"	C°	HO 3" Hole
7	"	21	600	3264	"	C°	HO 3" Hole
8	"	24	600	3253	"	C°	HO 3" Hole
9	"	1	600	3232	"	C°	HO 3" Hole
10	"	17	600	3260	"	C°	HO 3" Hole
11	"	12	600	3257	04028 245-74 Aluminum Alloy	C°	HO 2-3/4" Hole
12	"	15	600	3250	plus Beaverboard 3" behind	C°	HO 2-3/4" Hole
13	"	18	600	3250	"	C°	HO 2-1/2" Hole
14	"	26	600	3279	"	C°	HO 2-1/2" Hole
15	"	3	600	3268	"	C°	HO 2-1/2" Hole

CONFIDENTIAL
SECURITY INFORMATION

CONFIDENTIAL

Pilot Production of Point Detonating Fuze
Mk 78 Mod 0 for 25mm Ammunition

LTC REPORT NO. 951

TABLE I (Continued)

Date: 6 September 1951 (Continued)

Id.	Projectile	Fuze	Charge	Striking Velocity	Target	Obs.	Fuze Action and Remarks
16	T39E3	8	600	-	O5032 245-T4 Aluminum Alloy (Missile to target-3')	0°	HO 2-1/2" Hole
17	"	10	600	-	Same target (Missile to target 2')	0°	MF: on target (1" Hole) HO on butt wall
18	"	4	600	-	"	C°	"
19	"	23	570	-	"	0°	"
20	"	16	600	-	"	0°	"
21	"	20	600	-	"	0°	"
22	"	25	600	-	Same target (Missile to target 3')	0°	HO 2-1/2" Hole
23	"	27	600	-	"	0°	HO 2-3/4" Hole
24	"	14	600	-	"	0°	HO 2-3/4" Hole
25	"	7	600	-	"	0°	MF: on target (1" Hole) HO on beaverboard
26	"	19	600	3253	O5020 Aluminum Alloy (245-T4) plus Beaverboard (160' range)	80°	Missed target
27	"	9	600	3264	"	80°	HO 6"x4" Hole
28	"	28	600	3283	"	80°	HO 6"x2-1/2" Hole
29	"	29	600	3279	"	80°	HO 5"x3-1/2" Hole
30	"	30	600	3250	"	80°	HO 4"x4" Hole
31	"	31	600	3257	O5125 245-T4 Aluminum Alloy	80°	MF: 4"x1" Hole
32	"	35	600	3271	"	60°	MF: 4-1/2"x1" Hole
33	"	34	600	3250	"	80°	MF: 3-1/2"x1" Hole
34	"	36	600	3253	"	80°	MF: 4"x1" Hole
35	"	37	600	3271	"	80°	MF: 4-1/2"x1" Hole

CONFIDENTIAL
SECURITY INFORMATION

CONFIDENTIAL

Pilot Production of Point Detonating Fuse
 M78 Mod 0 for 20mm Ammunition

HQC REPORT NO. 951

TABLE I (Continued)

Date: 6 September 1951 (Continued)

No.	M78 Projectile	Fuse	Charge	Striking Velocity	Target	Obl.	Fuse Action and Remarks
36	T39E3	39	600	3264	01125 215-76 Aluminum Alloy	60°	HO 3"x3" Hole
37	"	40	600	3257	"	60°	HO 3"x3-1/2" Hole
38	"	41	600	3246	"	60°	NFA 1-1/2"x1" Hole
39	"	42	600	3272	"	60°	HO 3-1/2"x2-1/2" Hole
40	"	43	600	3246	"	60°	NFA 1-1/2"x1" Hole
41	"	44	600	3250	"	60°	NFA 1-1/2"x1" Hole
42	"	45	600	3239	"	60°	NFA 2"x1" Hole
43	"	46	600	3246	"	60°	HO 3"x3-1/2" Hole
44	"	49	600	3243	"	60°	HO 4"x2" Hole
45	"	48	600	3246	"	60°	HO 3-1/2" Hole

CONFIDENTIAL
 SECURITY INFORMATION

APPENDIX A

TABLE II

FIRING RECORD

Date: 27 September 1951

Gun: Barrel No. 426 Accuracy Barrel 60" length 1/25 Twist

Range: 1 - 160'

Projectile: 20mm T3923 Tetryl loaded P4-E-4678

Fuses: Mk 78-O Pilot lot with Mk 50 detonators loaded to steps rather than pressure

No.	Projectile	Fuse	Charge	Striking Velocity	Target	Obl.	Fuse Action and Remarks
1	T3923	150	600	3199	1/8" Chipboard 0.5 lbs/ft ²	C	MFA 1" Hole
2	"	191	600	3206	"	C	MFA 1" Hole
3	"	139	600	3222	"	C	MFA 1" Hole
4	"	177	600	3206	"	C	HO 3" Hole
5	"	13	600	3199	"	C	MFA 1" Hole
6	"	24	600	3250	"	C	MFA 1" Hole
7	"	158	600	3253	0.190 Boardboard .58 lbs/ft ²	C	MFA 1" Hole
8	"	124	600	3271	"	C	MFA 1" Hole
9	"	175	600	3297	"	C	MFA 1" Hole
10	"	134	600	3264	"	C	MFA 1" Hole
11	"	196	600	3275	C1020 24.74 Aluminum Alloy	C	HO 2-1/2" Hole
12	"	159	600	3279	"	C	MFA 1"x1-1/2" Hole
13	"	9	600	3268	"	C	MFA 1"x1-1/2" Hole
14	"	164	600	3250	1/8" Mild Steel	C	HO 3-1/2" Hole
15	"	184	600	3260	"	C	MFA 1"x1-1/8" Hole
16	"	15	600	3199	Blotter plus 1/8" Mild Steel	C	1" Hole fuse loosened just out-side of muzzle
17	"	157	600	3223	"	C	MFA 1" Hole
18	"	173	600	3264	"	C	HO 3" Hole

CONFIDENTIAL
SECURITY INFORMATION

CONFIDENTIAL

Pilot Production of Point Detonating Fuse
Mk 78 Mod O for 20mm Ammunition

MFG REPORT NO. 951

TABLE IV (Continued)

Date: 27 September 1951 (Continued)

Sl. No.	Projectile	Fuse Mk 78-O	Charge	Striking Velocity	Target	Obs.	Fuse Action and Remarks
19	73923	151	600	3268	Blotter plus 1/8" mild steel	C*	NP: 1" Hole
20	"	196*	600	3280	01020 245-7% Aluminum Alloy	C*	HO 2-1/2" Hole
21	"	195*	600	3264	"	C*	HO 2-3/4" Hole
22	"	76*	600	3264	"	C*	HO 2-1/2" Hole
23	"	65*	600	3257	"	C*	HO 2-1/2" Hole
24	"	79*	600	3275	"	C*	HO 2-1/2" Hole
25	"	30	600	3271	"	C*	NP: 1" Hole
26	"	176	600	3264	"	C*	NP: 1" Hole

* Fuse from lot tested on 6 September 1951

CONFIDENTIAL
SECURITY INFORMATION

CONFIDENTIAL

Pilot Production of Point Detonating Fuse
Mk 78 Mod 0 for 20mm Ammunition

WPG REPORT NO. 951

TABLE III

FIRING RECORD

Date: 26 October 1951

Gun: Barrel No. 426 Accuracy Barrel 60" Length 1/25 Twist

Range: 1 - 160'

Projectiles: 20mm T99E3 Torryl loaded by P.A. Lot P1-2-4698 Weight 1390 Grains

Fuses: Mk 78-O Pilot lot. Weight 309 Grains. Cases f-20 with Electric Primer

Pd. No.	Projectile	Fuz	Mk 78-C	Charge	Striking Velocity	Target	Obs.	Fuz	Action and Remarks
1	T99E3		532	600	3202	Chipboard 0:140 .5 lbs/ft ²	0°	HO	3" Hole
2	"		534	600	3224	"	0°	HO	3" Hole
3	"		539	600	3221	"	0°	HO	3" Hole
4	"		570	600	3224	"	0°	HO	3" Hole
5	"		515	600	3217	"	0°	HO	3" Hole
6	"		531	600	3245	"	0°	HO	3" Hole
7	"		506	600	3243	"	0°	HO	3" Hole
8	"		564	600	3224	"	0°	HO	3" Hole
9	"		509	600	3243	"	0°	HO	3" Hole
10	"		550	600	3237	"	0°	HO	3" Hole
11	"		516	600	3246	0:020 245-74 Aluminum Alloy	0°	HO	2-1/2" Hole
12	"		530	600	3245	"	0°	HO	2-1/2" Hole
13	"		539	600	3243	"	0°	HO	2-1/2" Hole
14	"		556	600	3246	"	0°	HO	2-1/2" Hole
15	"		563	600	3243	"	0°	HO	2-1/2" Hole
16	"		505	600	3239	"	0°	HO	2-1/2" Hole
17	"		524	600	3250	"	0°	HO	2-1/2" Hole

CONFIDENTIAL
SECURITY INFORMATION

CONFIDENTIAL

Pilot Production of Point Detonating Fuse
Mk 78 Mod 0 for 20mm Ammunition

MFG REPORT NO. 951

TABLE III (Continued)

Date: 25 October 1951 (Continued)

Id. No.	Projectile	Fuze Mk 78-0	Charge	Striking Velocity	Target	Obl.	Fuze Action and Remarks
18	T3923	507	600	3235	01C20 24S-T4 Aluminum Alloy	0°	HO 2-1/2" Hole
19	"	571	600	3250	"	0°	HO 2-1/2" Hole
20	"	554	600	3242	"	0°	HO 2-1/2" Hole
21	"	573	600	3239	01125 24S-T4 Aluminum Alloy	0°	HO 3" Hole
22	"	540	600	3224	"	0°	HO 3" Hole (Note: Hole broke into round 21)
23	"	349	600	3239	01125 2 S-T4 Aluminum Alloy	0°	HO 3" Hole
24	"	545	600	3232	"	0°	HO 3" Hole
25	"	576	600	3243	"	0°	HO 3" Hole
26	"	511	600	3235	"	0°	HO 3" Hole
27	"	536	600	3257	"	0°	HO 3" Hole
28	"	501	600	3253	"	0°	HO 3" Hole
29	"	543	600	3257	"	0°	HO 3" Hole
30	"	537	600	3271	"	0°	HO 3" Hole
31	"	557	600	3235	01125 Mild Steel, Blotter 2a front	0°	HO 3-1/2" Hole, HF4 on Blotter
32	"	565	600	3243	"	0°	HO 3-1/2" Hole
33	"	574	600	3246	"	0°	HO 3-1/2" Hole
34	"	500	600	3250	"	0°	HO 3-1/2" Hole
35	"	542	600	3257	"	0°	HO 3-1/2" Hole
36	"	569	600	3253	"	0°	HO 3-1/2" Hole
37	"	523	600	3275	"	0°	HO 3-1/2" Hole
38	"	561	600	3268	"	0°	HO 3-1/2" Hole
39	"	521	600	3250	"	0°	HO 3-1/2" Hole

CONFIDENTIAL
SECURITY INFORMATION

CONFIDENTIAL

Pilot Production of Point Detonating Fuse
Mk 78 Mod 0 for 20mm Ammunition

MFG REPORT NO. 951

TABLE III (Continued)

Date: 26 October (Continued)

Ad. No.	Projectile	Fuze Mk 78-0	Charge	Striking Velocity	Target	Qbl.	Fuze Action and Remarks
40	T39E3	520	600	3246	03125 Mild Steel, Blotter in front	C°	HO 3-1/2" Hole, M.C. on Blotter
41	"	552	600	3246	03C12 24S-74 Alclad	C°	HO 2" Hole
42	"	541	600	3243	"	C°	HO 2" Hole
43	"	535	600	3250	"	C°	HO 2" Hole
44	"	562	600	3264	"	C°	HO 2" Hole
45	"	560	600	3239	"	C°	HO 2" Hole
46	"	545	600	3250	03125 24S-74 Aluminum Alloy	8C°	NFA 1"x5" Hole
47	"	566	600	3239	"	8C°	NFA 1"x5" Hole
48	"	513	600	3290	"	8C°	NFA 1"x5" Hole
49	"	512	600	3246	"	8C°	NFA 1"x5" Hole
50	"	567	600	3257	"	8C°	NFA 1"x5" Hole
51	"	508	600	3250	03020 24S-74 Aluminum Alloy	8C°	HO 5"x5" Hole
52	"	514	600	3250	"	8C°	HO 4"x4-1/2" Hole
53	"	519	600	3243	"	8C°	HO 3"x5-1/2" Hole
54	"	527	600	3250	"	8C°	HO 4"x4" Hole
55	"	572	600	3268	"	8C°	HO 4"x6" Hole
56	"	553	600	3257	"	8C°	HO 4-1/2"x6" Hole
57	"	502	600	3243	"	8C°	HO 3"x5" Hole
58	"	529	600	3224	"	8C°	HO 6"x7" Hole
59	"	526	600	3260	"	8C°	HO 4-1/2"x5" Hole
60	"	538	600	3239	"	8C°	HO 3-1/2"x5" Hole
61	"	518	600	3224	03125 Mild Steel	8C°	NFA 1"x3" Hole
62	"	533	600	3228	"	8C°	NFA 1"x3" Hole
63	"	510	600	3246	"	8C°	NFA 1"x3" Hole

CONFIDENTIAL
SECURITY INFORMATION

CONFIDENTIAL

Pilot Production of Point Detonating Fuze
Mk 78 Mod 0 for 20mm Ammunition

MFG REPORT NO. 951

TABLE III (Continued)

Date: 26 October (Continued)

Rd. No.	Projectile	Fuze Mk 78-0	Charge	Striking Velocity	Target	Obt.	Fuze Action and Remarks
64	T39E3	517	600	3221	CS125 Mild Steel	50°	MPA 1"x2-1/2" Hole
65	"	575	600	3246	"	50°	HO 3-1/2"x2" Hole
66	"	568	600	3253	"	60°	HO 3-1/2"x2" Hole
67	"	548	600	3260	"	60°	MPA 1"x2-1/2" Hole
68	"	528	600	3235	"	60°	HO 3"x2-1/2" Hole
69	"	547	600	3243	"	60°	HO 4"x2" Hole
70	"	524	600	3239	"	60°	HO 4"x2" Hole
71	"	525	600	3250	"	50°	HO 4"x2" Hole
72	"	555	600	3260	"	60°	HO 4"x2" Hole
73	"	558	600	3239	"	60°	HO 4"x2" Hole
74	"	522	600	3221	"	60°	HO 4"x2" Hole
75	"	551	600	3224	"	60°	HO 4"x2-1/2" Hole
76	"	544	600	3206	"	60°	HO 7"x2" Hole
77	"	546	600	3199	"	60°	HO 7"x2" Hole
78	"	577	600	3224	"	60°	HO 9"x2" Hole

CS020 24S-74 Aluminum Alloy

Date: 27 October 1951

Projectiles: Lot P-B-5992

72	"	474	600	3257	"	60°	HO 6"x7" Hole
80	"	457	600	3246	"	50°	HO 4"x7" Hole
81	"	451	600	3199	"	60°	HO 5"x9" Hole
82	"	436	600	3257	"	60°	HO 7"x8" Hole
83	"	407	600	3294	"	50°	HO 6"x8" Hole
84	"	463	600	3250	"	50°	HO 9"x12" Hole
85	"	420	600	3264	"	60°	HO 4"x7" Hole

CONFIDENTIAL
SECURITY INFORMATION

4

APPENDIX A

CONFIDENTIAL

Pilot Production of Point Detonating Fuze
Mk 78 Mod C for 20mm Ammunition

MFG REPORT NO. 951

TABLE III (Continued)

Date: 27 October 1951 (Continued)

Rd. No.	Projectile	Fuze Mk 78-O	Charge	Striking Velocity	Target	Obt.	Fuze Action and Remarks
86	T39E3	476	600	3275	03125 24S-T4 Aluminum Alloy	60°	HO 3-1/2" Hole
87	"	448	600	3283	"	60°	HO 3"x3-1/2" Hole
88	"	410	600	3294	"	60°	HO 3"x4" Hole
89	"	401	600	3298	"	60°	HO 2-1/2" Hole
90	"	407	600	3268	"	60°	HO 3" Hole
91	"	478	600	3260	"	60°	HO 3"x3-1/2" Hole
92	"	447	600	3243	"	60°	HO 3"x4" Hole
93	"	468	600	3250	"	60°	HO 2-1/2"x3" Hole
94	"	495	600	3275	"	60°	HO 2-1/2"x3" Hole
95	"	403	600	3279	"	60°	HO 2-1/2"x3" Hole
96	"	452	600	3257	"	30°	HO 4"x6" Hole
97	"	444	600	3264	"	30°	HO 4"x7" Hole
98	"	405	600	3260	"	30°	HO 4-1/2"x5-1/2" Hole
99	"	441	600	3243	"	30°	HO 4"x5" Hole
100	"	443	600	3298	"	30°	HO 4"x6-1/2" Hole
101	"	408	600	3243	03020 24S-T4 Aluminum Alloy	30°	HO 3"x4" Hole
102	"	486	600	3275	"	30°	HO 3"x5" Hole
103	"	423	600	3268	"	30°	HO 3"x4-1/2" Hole
104	"	447	600	3250	"	30°	HO 3"x5" Hole
105	"	465	600	3253	"	30°	HO 3"x4-1/2" Hole
106	"	453	600	3240	03125 Mild Steel	30°	HO 3-1/2"x6" Hole
107	"	471	600	3239	"	30°	HO 3"x7" Hole
108	"	496	600	3206	"	30°	HO 3"x6" Hole

CONFIDENTIAL
SECURITY INFORMATION

CONFIDENTIAL

Pilot Production of Point Detonating Fuse
Mk 78 Mod C for 20mm Ammunition

NFC REPORT NO. 951

TABLE III (Continued)

Date: 27 October 1951 (Continued)

Rd. No.	Projectile	Fuze Mk 78-C	Charge	Striking Velocity	Target	Obl.	Fuze Action and Remarks
109	T39E3	438	600	3210	0:125 Mild Steel	30°	HO 4"x6" Hole
110	"	479	600	3232	"	30°	HO 4"x6" Hole
111	"	432	600	3246	"	70°	HO 3" Hole
112	"	493	600	3243	"	70°	HO 4"x4-1/2" Hole
113	"	482	600	3192	"	70°	HO 3"x4-1/2" Hole
114	"	424	600	3271	"	70°	NFA 1"x2" Hole
115	"	469	600	3279	"	70°	NFA 1"x2-1/2" Hole
116	"	472	600	3228	"	70°	HO 3"x2" Hole
117	"	494	600	3224	"	70°	NFA 1"x2" Hole
118	"	473	600	3250	"	70°	HO 3" Hole
119	"	422	600	3228	"	70°	NFA 1"x2-1/2" Hole
120	"	414	600	3239	"	70°	HO 3"x4" Hole
121	"	429	600	3271	"	70°	HO 3" Hole
122	"	455	600	3235	"	70°	HO 3" Hole
123	"	416	600	3221	"	70°	NFA 1"x1-3/4" Hole
124	"	428	600	3268	"	70°	NFA 1"x1-3/4" Hole
125	"	446	600	3260	"	70°	HO 3" Hole
126	"	331	600	3257	"	70°	HO 3" Hole
127	"	450	600	3279	"	70°	HO 3" Hole
128	"	332	600	3257	"	70°	HO 3"x3-1/2" Hole
129	"	413	600	3253	"	70°	HO 3"x3-1/2" Hole
130	"	343	600	3285	"	70°	HO 2-3/4"x3" Hole

0:125 24S-74 Aluminum Alloy

CONFIDENTIAL
SECURITY INFORMATION

TABLE III (Continued)

Date: 27 October 1951 (Continued)

Rd. No.	Projectile	Fuze Mk 78-O	Charge	Striking Velocity	Target	Obl.	Fuze Action and Remarks
131	T39E3	409	600	3243	O:020 24S-T4 Aluminum Alloy	70°	HO 5"x5" Hole
132	"	487	600	3257	"	70°	HO 5"x7" Hole
133	"	485	600	3239	"	70°	HO 6"x7" Hole
134	"	419	600	3232	"	70°	HO 5" Hole
135	"	460	600	3224	"	70°	HO 6"x7" Hole
136	"	360	450	2678	O:125 24S-T4 Aluminum Alloy	0°	HO 4" Hole
137	"	328	400	2400	"	C°	NFA 1" Hole, Wire did not clear
138	"	356	425	2501	"	0°	NFA 1" Hole
139	"	318	450	2667	"	0°	HO 4" Hole
140	"	371	450	2652	"	0°	HO 4" Hole
141	"	496	450	2652	"	0°	HO 4" Hole
142	"	489	450	2616	"	0°	HO 4" Hole
143	"	426	450	2640	"	0°	HO 4" Hole
144	"	386	450	2620	"	0°	HO 4" Hole
145	"	449	450	2661	"	0°	HO 4" Hole
146	"	309	450	2666	"	0°	HO 4" Hole
147	"	415	450	2611	"	0°	HO 4" Hole
148	"	454	450	2632	O:020 24S-T4 Aluminum Alloy	0°	HO 3-1/2" Hole
149	"	344	450	2640	"	0°	HO 3" Hole
150	"	433	450	2637	"	0°	HO 3" Hole
151	"	481	450	2656	"	0°	HO 3" Hole
152	"	379	450	2640	"	0°	HO 3-1/2" Hole
153	"	445	450	2699	O:012 24S-T4 Alclad	0°	HO 3" Hole
154	"	311	450	2625	"	0°	HO 3" Hole
155	"	421	450	2661	"	0°	HO 2-1/2" Hole

CONFIDENTIAL

Pilot Production of Point Detonating Fuse
Mk 78 Mod C for 20mm Ammunition

NFC REPORT NO. 951

TABLE III (Continued)

Date: 27 October 1951 (Continued)

Id. No.	Projectile	Fuse Sz 78-C	Charge	Striking Velocity	Target	Obl.	Fuse Action and Remarks	
156	T39E3	488	450	2652	C7C12 24S-T4 Alclad	D°	NFA 1" Hole, Possibly due to wire not shearing	
157	"	481	450	2649	"	C°	HO 3" Hole	
158	"	417	450	2594	C7C125 Mild Steel	C°	NFA 1" Hole, Possibly due to wire not shearing	
159	"	366	450	2520	"	C°	HO 5" Hole	
160	"	484	465	2707	"	C°	HO 4-1/2"x5-1/2" Hole	
161	"	341	465	2712	"	C°	HO 4" Hole	
162	"	478	465	2683	"	C°	HO 4-1/2" Hole	
163	"	368	465	2691	"	C°	HO 4-1/2" Hole	
164	"	391	465	2701	C7C12 24S-T4 Alclad	C°	HO 3" Hole	
165	"	334	465	2665	C7C20 24S-T4 Aluminum Alloy	8C°	NFA 2"x3" Hole, Possibly due to wire not breaking	
166	"	362	465	2701	"	8C°	HO 3-1/2"x7" Hole	
167	"	482	465	2683	"	8C°	HO 3"x5-1/2" Hole	
168	"	499	465	2706	"	8C°	NFA 2"x4" Hole, Possibly due to wire not breaking	
169	"	372	465	2699	"	8C°	HO 5"x5-1/2" Hole	
170	"	364	465	2673	"	8C°	HO 7"x9" Hole	
171	"	435	465	2707	"	8C°	HO 5"x6" Hole	
172	"	396	465	2704	"	8C°	HO 6"x7" Hole	
173	"	491	465	2663	"	8C°	HO 6"x7" Hole	
174	"	430	465	2707	"	8C°	HO 3"x8" Hole	

CONFIDENTIAL
SECURITY INFORMATION

5

APPENDIX A

CONFIDENTIAL

Pilot Production of Point Detonating Fuse
Mk 78 Mod C for 20mm Ammunition

NHG REPORT NO. 951

TABLE III (Continued)

Date: 27 October 1951 (Continued)

Id.	Projctile No.	Fuse Mk 78-C	Charge	Striking Velocity	Target	Obs.	Fuze Action and Remarks
175	73B3	316	463	2606	C4125 245-T4 Aluminum Alloy	80°	NFA 1"x3" Hole
176	"	342	465	2638	"	90°	NFA 1"x3-1/2" Hole
177	"	350	465	2671	"	80°	NFA 1"x3" Hole
178	"	427	465	2676	"	80°	NFA 1"x3" Hole

Date: 7 November 1951

179	"	398	600	3177	Hit Plato Frame	?	Hit Plato Frame HO
180	"	315	600	3243	O4125 245-T4 Aluminum Alloy	70°	HO 6"x9" Hole
181	"	381	600	3250	"	70°	HO 5"x8" Hole
182	"	310	600	3217	"	70°	HO 5"x8" Hole
183	"	324	600	3252	"	70°	HO 5"x7" Hole
184	"	393	600	3250	"	70°	HO 4"x8" Hole
185	"	367	600	3224	O4125 245-T4 Aluminum Alloy	70°	NFA 1"x2-1/2" Hole
186	"	302	600	3246	"	70°	HO 3" Hole
187	"	317	600	3224	"	70°	HO 3" Hole
188	"	363	600	3250	"	70°	HO 3" Hole
189	"	346	600	3228	"	70°	HO 3" Hole
190	"	377	600	3232	C4125 MIL4 Steel	70°	NFA 1"x2-1/2" Hole
191	"	383	600	3243	"	70°	HO 4"x8" Hole
192	"	351	600	3250	"	70°	HO 2"x2" Hole
193	"	339	600	3235	"	70°	NFA 1"x2-1/2" Hole
194	"	375	600	3232	"	70°	NFA 1"x2" Hole
195	"	475	600	3250	"	-	Disregard-bit edge of Plato HO

CONFIDENTIAL
SECURITY INFORMATION

CONFIDENTIAL

Pilot Production of Point Detonating Fuse
for 78 Mod O for 20mm Ammunition

NFC REPORT NO. 951

TABLE III (Continued)

Date: 7 November 1951 (Continued)

Ad.	Lot	Projectile	Fuse	Charge	Striking Velocity	Target	Obs.	Fuze Action and Remarks
196	T3923	"	121	600	3224	Missed Target	"	Missed Target, HO on B.W.
197	"	"	306	600	3217	C4125 Mild Steel	80°	NPA 1"x3" Hole
198	"	"	376	600	3215	"	80°	NPA 1"x3" Hole
199	"	"	365	600	3211	"	80°	HO 2"x3" Hole
200	"	"	320	600	3228	"	80°	HO 3-1/2"x2" Hole
201	"	"	385	600	3212	"	80°	NPA 1"x3" Hole
202	"	"	442	600	3228	"	80°	NPA 1"x3" Hole
203	"	"	324	600	3250	"	80°	NPA 1"x3" Hole
204	"	"	324	600	3250	"	80°	HO 2-1/2"x2-1/2" Hole
205	"	"	484	600	3257	"	80°	HO 2"x3-1/2" Hole
206	"	"	482	600	3253	"	80°	HO 7"x9" Hole

Timing Distance Tests

Date: 7 November 1951 (Continued)
Range: 1 (Various Distances)

207	T3923	"	438	600	Est. 3300	C4125 24S-74 Aluminum Alloy at 3' from Muzzle	0°	HO 3" Hole
208	"	"	404	600	"	"	0°	HO 2-1/2" Hole
209	"	"	323	600	"	C4125 24S-74 Aluminum Alloy at 2' from Muzzle	0°	NPA 1" Hole, HO on B.W.
210	"	"	390	600	"	"	0°	NPA 1" Hole, HO on B.W.
211	"	"	360	600	"	"	0°	NPA 1" Hole, HO on B.W.
212	"	"	392	600	"	"	0°	NPA 1" Hole, HO on 1/9"

CONFIDENTIAL
SECURITY INFORMATION

CONFIDENTIAL

Pilot Production of Point Detonating Fuze
Mk 78 Mod 0 for 20mm Ammunition

WFO REPORT NO. 951

TABLE III (Continued)

Date: 7 November 1951 (Continued)

Rd.	Projectile	Fuze	Charge	Striking Velocity	Target	Obs.	Fuze Action and Remarks
213	T39E3	326	600	Est. 3300	OTC12 24S-74 Aluminum Alloy at 2' from muzzle	C°	NFA 1° Holo, H3 on 1/8° 24S-74 6' from gun
214	"	399	600	"	"	C°	NFA 1° Holo, H3 on B.W.
215	"	333	600	"	"	C°	NFA 1° Holo, H3 on B.W.
216	"	336	600	"	"	C°	NFA 1° Holo, H3 on B.W.
217	"	330	600	"	"	C°	NFA 1° Holo, H3 on B.W.
218	"	384	600	"	"	C°	NFA 1° Holo, H3 on B.W.
219	"	477	600	"	CTC12 24S-74 Aluminum Alloy at 3' from muzzle	C°	H3 2-1/2° Holo
220	"	380	600	"	"	C°	H3 2-1/2° Holo
221	"	393	600	"	"	C°	H3 2-1/2° Holo

CONFIDENTIAL
SECURITY INFORMATION

CONFIDENTIAL

Pilot Production of Point Detonating Fuse
Wx 75 Mod O for 20mm Ammunition

WFC REPORT NO. 951

TABLE III (Continued)

Date: 25 November 1951

Gun: Barrel No. 425 Accuracy Barrel 60" length 1/25 twist

Range: 1 - 160'

Projectiles: 20mm T3923 Tetrayl loaded by P.A. Lot P-8-5992

Fuzes: Wx 75-O Pilot lot with O7031 shear wire rather than O7052 wire

Rd. No.	Projectile	Fuze Wx 75-O	Charge	Striking Velocity	Target	Obl.	Fuze Action and Remarks
222	T3923	B26	240	1824	O7125 245-74 Aluminum Alloy	O°	HO 8"x10" Hole
223	"	B21	240	1808	"	O°	HO 10"x13" Hole
224	"	B2	245	1804	"	3°	HO 15"x11" Hole
225	"	B60	245	1730	"	O°	HO 15"x19" Hole
226	"	B46	245	1763	"	O°	HO 13"x19" Hole
227	"	B6	245	1771	O7020 245-74 Aluminum Alloy	O°	HO 7"x8-1/2" Hole
228	"	B1	245	1765	"	O°	HO 7"x7" Hole
229	"	B44	245	1772	"	C°	HO 7"x7" Hole
230	"	B7	245	1746	"	O°	HO 7"x7" Hole
231	"	B71	245	1764	"	O°	HO 6"x7" Hole
232	"	B82	245	1785	"	O°	HO 5"x5" Hole
233	"	B40	245	1736	O7012 245-74 Alclad	O°	HO 5"x5" Hole
234	"	B90	245	1759	"	O°	HO 5"x2-1/2" Hole
235	"	B18	245	1750	"	O°	HO 5"x5" Hole
236	"	B15	245	1721	"	O°	HO 5"x5" Hole
237	"	B95	245	1772	"	O°	HO 6"x6" Hole
238	"	B77	245	1771	O7140 Chipboard .5 lbs/ft ²	O°	HO 6"x6" Hole
239	"	B85	245	1751	"	O°	HO 6"x6" Hole
240	"	B89	245	1727	"	O°	HO 6"x6" Hole
241	"	B53	245	1734	"	O°	HO 6"x6" Hole

CONFIDENTIAL
SECURITY INFORMATION

**Pilot Production of Paint Potentiating Fuse
1 1/2" PB Mod O for 20mm Ammunition**

NYC REPORT NO. 951

TABLE II (continued)

Date: 28 November 1972 (Continued)

Ed.	Prof.	Rev.	Charge	Striking Velocity	Target	Obj.	Puze Action and Remarks
242	13953	881	245	1733	0:125 MILD Steel	0°	HO 3"x3" Hole
243	"	887	242	1676	"	0°	HO 2"x2-1/2" Hole
244	"	836	245	1751	"	0°	HO 2-1/2"x2 1/2" Hole
245	"	910	245	1774	"	0°	HO 3"x3" Hole
246	"	828	245	1780	"	0°	HO 3"x3" Hole
247	"	892	245	1728	"	0°	HO 2"x2-1/2" Hole
248	"	838	245	1661	"	0°	HO 2-1/2"x3" Hole
249	"	879	245	1778	"	0°	HO 3"x3-1/2" Hole
250	"	816	245	1723	"	0°	HO 3"x3-1/2" Hole
251	"	827	245	1752	"	0°	HO 3"x3" Hole
252	"	820	245	1751	0:020 245-7% Aluminum Alloy	0°	HO 7"x3" Hole
253	"	830	245	1734	"	0°	HO 6"x3" Hole
254	"	875	245	1742	"	0°	HO 6"x3" Hole
255	"	84	245	1747	"	0°	HO 6"x3" Hole
256	"	823	245	1706	"	0°	HO 6"x3" Hole
257	"	824	245	1744	0:125 245-7% Aluminum Alloy	0°	HO 8"x16" Hole
258	"	88	245	1698	"	0°	HO 18"x20" Hole
259	"	819	245	1673	"	0°	HO 11"x13" Hole
260	"	813	245	1690	"	0°	HO 19"x16" Hole
261	"	832	245	1731	"	0°	HO 11"x15" Hole
262	"	841	245	1672	"	30°	HO 7"x7-1/2" Hole
263	"	847	245	1685	"	30°	HO 6"x12" Hole
264	"	834	245	1733	"	30°	HO 9"x9" Hole
265	"	870	245	1765	"	30°	HO 9"x10" Hole
266	"	811	245	1720	"	30°	HO 8"x10" Hole

CONFIDENTIAL

Pilot Production of Point Detonating Fuse
2x 78 Mod O for 25mm Ammunition

REF: REPORT NO. 951

TABLE III (Continued)

Date: 28 November 1951 (Continued)

Ref.	Projectile	Fuse	Charge	Striking Velocity	Target	Obs.	Fuze Action and Remarks
267	T3903	B17	24.5	1661	04020 2AS-74 Aluminum Alloy	30°	HO 14"x19" Hole
268	"	B29	24.5	1708	"	30°	HO 13"x19" Hole
269	"	B43	24.5	1687	"	30°	HO 10"x14" Hole
270	"	B76	24.5	1739	"	30°	HO 11"x16" Hole
271	"	B17	24.5	1733	"	30°	HO 9"x14" Hole
272	"	B42	24.5	1742	"	30°	HO 4"x5" Hole
273	"	B15	24.5	1674	"	30°	HO 3"x5" Hole
274	"	B93	24.5	1712	"	30°	HO 3"x7" Hole
275	"	B96	24.5	1704	"	30°	HO 2"x6" Hole
276	"	B72	24.5	1725	"	30°	HO 4"x6" Hole
277	"	B1	24.5	1829	05125 Mild Steel	60°	HO 2-1/2"x5" Hole
278	"	B14	24.5	1675	"	60°	HO 3-1/2"x5" Hole
279	"	B52	24.5	1771	"	60°	HFA on plate 1" Hole
280	"	B73	24.5	1702	"	60°	HFA on plate 1" Hole
281	"	B91	24.5	1683	"	60°	HO 3"x6" Hole
282	"	B35	24.5	1715	"	60°	HO 4"x3" Hole

CONFIDENTIAL
SECURITY INFORMATION

CONFIDENTIAL

Pilot Production of Point Detonation Fuse
Mk 78 Mod 0 for 20mm Ammunition

NPG REPORT NO. 951

TABLE III (Continued)

Date: 28 November 1951 (Continued) and 29 November 1951

Rd. No.	Projectile	Fuse Mk 78-O	Charge	Striking Velocity	Target	Obl.	Fuse Action and Remarks	
283	1923	B31	245	1682	04125 Mild Steel	60°	HO 5"x5" Hole	
284	"	B33	245	1721	"	60°	HO 3"x4" Hole	
285	"	B39	245	1708	"	60°	HO 4"x5" Hole	
286	"	B12	245	1717	"	60°	HO 4"x5" Hole	
287	"	B25	245	1690	04125 245-74 Aluminum Alloy	60°	WPA on plate, 1" Hole	
288	"	B84	245	1690	"	60°	HO 5"x10" Hole	
289	"	B9	245	1741	"	60°	HO 5"x8" Hole	
290	"	B68	245	1772	"	60°	HO 3-1/2"x7" Hole	
291	"	B75	245	1731	"	60°	HO 4"x7" Hole	
292	"	B94	245	1727	"	60°	HO 4"x8" Hole	
293	"	B80	245	1695	"	60°	HO 4"x8" Hole	
294	"	B5	245	1669	"	60°	HO 5"x7" Hole	
295	"	B22	245	1646	"	60°	WPA on plate, 1" Hole	
296	"	B78	245	1695	"	60°	HO 5"x8" Hole	
297	"	B146	245	1671	05020 245-74 Aluminum Alloy	60°	HO 8"x10" Hole	
298	"	B128	245	1764	"	60°	HO 7"x8" Hole	
299	"	B112	245	1774	"	60°	HO 8"x9" Hole	
300	"	B43	245	1712	"	60°	HO 7"x13" Hole	
301	"	B108	245	1722	"	60°	HO 8"x9" Hole	
302	"	B124	245	1685	"	60°	HO 8"x10" Hole	
303	"	B102	245	1710	"	60°	HO 10"x11" Hole	
304	"	B127	245	1789	"	60°	HO 9"x10" Hole	
305	"	B142	245	1695	"	60°	HO 11"x12" Hole	

CONFIDENTIAL
SECURITY INFORMATION

CONFIDENTIAL

Pilot Production of Point Detonating Fuze
Mk 78 Mod 0 for 20mm Ammunition

NPG REPORT NO. 951

TABLE III (Continued)

Date: 29 November 1951 (Continued)

Ad. No.	Projectile	Fuze Mk 78-0	Charge	Striking Velocity	Target	Obl.	Fuze Action and Remarks
306	T39E3	B119	245	1771	09120 24S-T4 Aluminum Alloy	60°	HO 12"x12" Hole
307	"	B150	245	1794	"	80°	HO 5"x8" Hole
308	"	B125	245	1783	"	80°	HO 4"x8" Hole
309	"	B114	245	1736	"	80°	HO 3"x5" Hole
310	"	B49	245	1687	"	80°	HO 5"x5" Hole
311	"	B156	245	1714	"	80°	HO 5"x6" Hole
312	"	B105	245	1667	"	80°	HO 5"x7" Hole
313	"	B62	245	1708	"	80°	Missed Target, HO on B.W.
314	"	B137	245	1816	"	80°	HO 7"x7" Hole
315	"	B64	245	1770	"	80°	HO 5"x9" Hole
316	"	B147	245	1749	"	80°	HO 5"x7" Hole
317	"	B55	245	1779	09125 24S-T4 Aluminum Alloy	80°	NFA 1"x3" Hole
318	"	B140	245	1817	"	80°	NFA 1"x4" Hole
319	"	B117	245	1729	"	80°	NFA 1"x3-1/2" Hole
320	"	B116	245	1743	"	80°	NFA 1"x3-1/2" Hole
321	"	B99	245	1748	"	80°	NFA 1"x3-1/2" Hole
322	"	B23	245	1742	"	80°	NFA 1"x2-1/2" Hole
323	"	F132	245	1712	"	80°	NFA 1"x3" Hole
324	"	B143	245	1766	"	80°	NFA 1"x3-1/2" Hole
325	"	B55	245	1702	"	80°	NFA 1"x3-1/2" Hole
326	"	B57	245	1655	"	80°	NFA 1"x5" Hole
327	"	B61	245	1676	09125 Mild Steel	80°	NFA 2"x5" Hole
328	"	B118	245	1701	"	80°	NFA 2"x4" Hole
329	"	B50	245	1709	"	80°	NFA 1"x3-1/2" Hole

CONFIDENTIAL
SECURITY INFORMATION

CONFIDENTIAL

Pilot Production of Point Detonating Fuse
Mk 78 Mod O for 20mm Ammunition

NPG REPORT NO 951

Date: 29 November 1951 (Continued)

TABLE III (Continued)

Rd. No.	Projectile	Fuze Mk 78-O	Charge	Striking Velocity	Target	Obl.	Fuze Action and Remarks
330	T39E3	B98	245	1691	09125 Mild Steel	80°	NFA 1"x2 1/2" Hole
331	"	B145	245	1684	"	80°	NFA 1"x3-1/2" Hole
332	"	B107	245	1694	"	80°	NFA 1"x1 1/2" Hole
333	"	B113	245	1707	"	80°	NFA 1"x2 1/2" Hole
334	"	B133	245	1777	"	80°	NFA 1"x2 1/2" Hole
335	"	B100	245	1696	"	80°	NFA 1"x2 1/2" Hole
336	"	B138	245	1694	"	80°	NFA 1"x2 1/2" Hole
337	"	B1C6	245	1722	09020 24S-74 Aluminum Alloy	70°	NFA 1"x1 1/2" Hole
338	"	B121	245	1754	"	70°	HO 9"x10" Hole
339	"	B54	245	1783	"	70°	HO 8"x9" Hole
340	"	B131	245	1743	"	70°	HO 7"x9" Hole
341	"	B97	245	1778	"	70°	HO 7"x8" Hole
342	"	B63	245	1751	"	70°	Disregard-hit plate frame
343	"	B130	245	1806	"	70°	HO 9"x9" Hole
344	"	B115	245	1733	"	70°	HO 8"x9" Hole
345	"	B149	245	1770	"	70°	HO 7"x9" Hole
346	"	B148	245	1727	"	70°	HO 7"x9" Hole
347	"	B56	245	1759	"	70°	HO 6"x8" Hole
348	"	B111	245	1708	09125 24S-74 Aluminum Alloy	70°	HO 8"x10" Hole
349	"	B59	245	1780	"	70°	NFA 1"x1-1/2" Hole
350	"	B109	245	1829	"	70°	HO 5"x7" Hole
351	"	B53	245	1796	"	70°	NFA 1" Hole
352	"	B103	245	1802	"	70°	NFA 1"x1-1/4" Hole
353	"	B124	245	1743	"	70°	NFA 1"x1-1/2" Hole
354	"	B69	245	1723	"	70°	NFA 1" Hole

CONFIDENTIAL
SECURITY INFORMATION

CONFIDENTIAL

Pilot Production of Point Detonating Fuze
Mk 78 Mod 0 for 20mm Ammunition

NFC REPORT NO. 951

TABLE III (Continued)

Date: 29 November 1951 (Continued)

Rd. No.	Projectile	Fuze Mk 78-0	Charge	Striking Velocity	Target	Ebl.	Fuze Action and Remarks
355	T39E3	B135	245	1771	C4125 24S-T4 Aluminum Alloy	70°	NFA 1" Hole
356	"	B110	245	1727	"	70°	NFA 1"x1-1/2" Hole
357	"	B52	245	1722	"	70°	NFA 1" Hole
358	"	B66	245	1782	C4125 Mild Steel	70°	HO 3"x6" Hole
359	"	B141	245	1771	"	70°	HO 3"x4" Hole
360	"	B101	245	1723	"	70°	HO 5"x5" Hole
361	"	B67	245	1672	"	70°	NFA 1"x3" Hole
362	"	B51	245	1754	"	70°	HO 3"x5" Hole
363	"	B58	245	1760	"	70°	HO 3"x5" Hole
364	"	B136	245	1777	"	70°	HO 3"x5" Hole
365	"	B134	245	1741	"	70°	HO 3"x5" Hole
366	"	B120	245	1863	C4125 24S-T4 Aluminum Alloy	70°	NFA 1"x1-1/2" Hole
367	"	B144	245	1754	C4125 Mild Steel	70°	NFA 1"x3" Hole
368	"	B86	245	1775	"	70°	NFA 1"x3" Hole

CONFIDENTIAL
SECURITY INFORMATION

CONFIDENTIAL

Pilot Production of Point Detonation Fuze
Mk 78 Mod 0 for 26mm Ammunition

NKC REPORT NO. 952

TABLE III (Continued)

Date: 29 November 1951 (Continued) and 8, 18, December 1951

Fuzes: Mk 78-O with OTC31 shear wire up through round 371, Mk 78-O with OTC51 shear wire on rounds 371 through 381

Rd. No.	Projectile	Fuze Mk 78-O	Charge	Striking Velocity	Target	Obl.	Fuze Action and Remarks
369	T39E3	B139	245	1728	OTC25 24S-T4 Aluminum Alloy	70°	MFA 1"x1-1/2" Hole
370	"	B122	245	1689	OTC20 24S-T4 Aluminum Alloy	80°	HO 8"x11" Hole
371	"	B129	245	1634	OTC50 24S-T4 Aluminum Alloy	70°	HO Heavy Bulge
Firing through slight rain on 8 December 1951							
372	"	314	600	Est 3250	OTC23 3S H14 Aluminum	0°	MFA 1" Hole
373	"	351	600	Est 3250	OTC20 3S H14 Aluminum plus	0°	HO 2-1/2" Hole
374	"	319	600	"	OTC20 24S-T4 Aluminum Alloy	0°	HO 2-1/2" Hole
375	"	406	600	"	2' behind	0°	MFA 1" Hole, HO 3" Hole on 24S-T4
376	"	382	600	"	"	0°	MFA 1" Hole, HO 3" Hole on 24S-T4

18 December 1951 - Firing through rain plus simulated rain comprising five streams from two hose nozzles

377	"	467	600	Est 3250	OTC20 3S H14 Aluminum plus	0°	HO 2-1/2" Hole
378	"	345	600	Est 3250	OTC20 24S-T4 Aluminum Alloy	0°	MFA 1" Hole, HO 3" Hole on 24S-T4
379	"	388	600	"	2' behind	0°	HO 2-1/2" Hole
380	"	412	600	"	"	0°	MFA 1" Hole, HO 3" Hole on 24S-T4
381	"	378	600	"	"	0°	MFA 1" Hole, HO 3" Hole on 24S-T4

On rounds 372 through 381 no fuze action resulted in firing through rain or simulated rain.

CONFIDENTIAL
SECURITY INFORMATION

TOP FACE

00000000

00000000

00000000

00000000

00000000

30° 0' 0" 245.1 30° 0' 25. 245.1

102

102

102

102

102

102

102

102

102

102

102

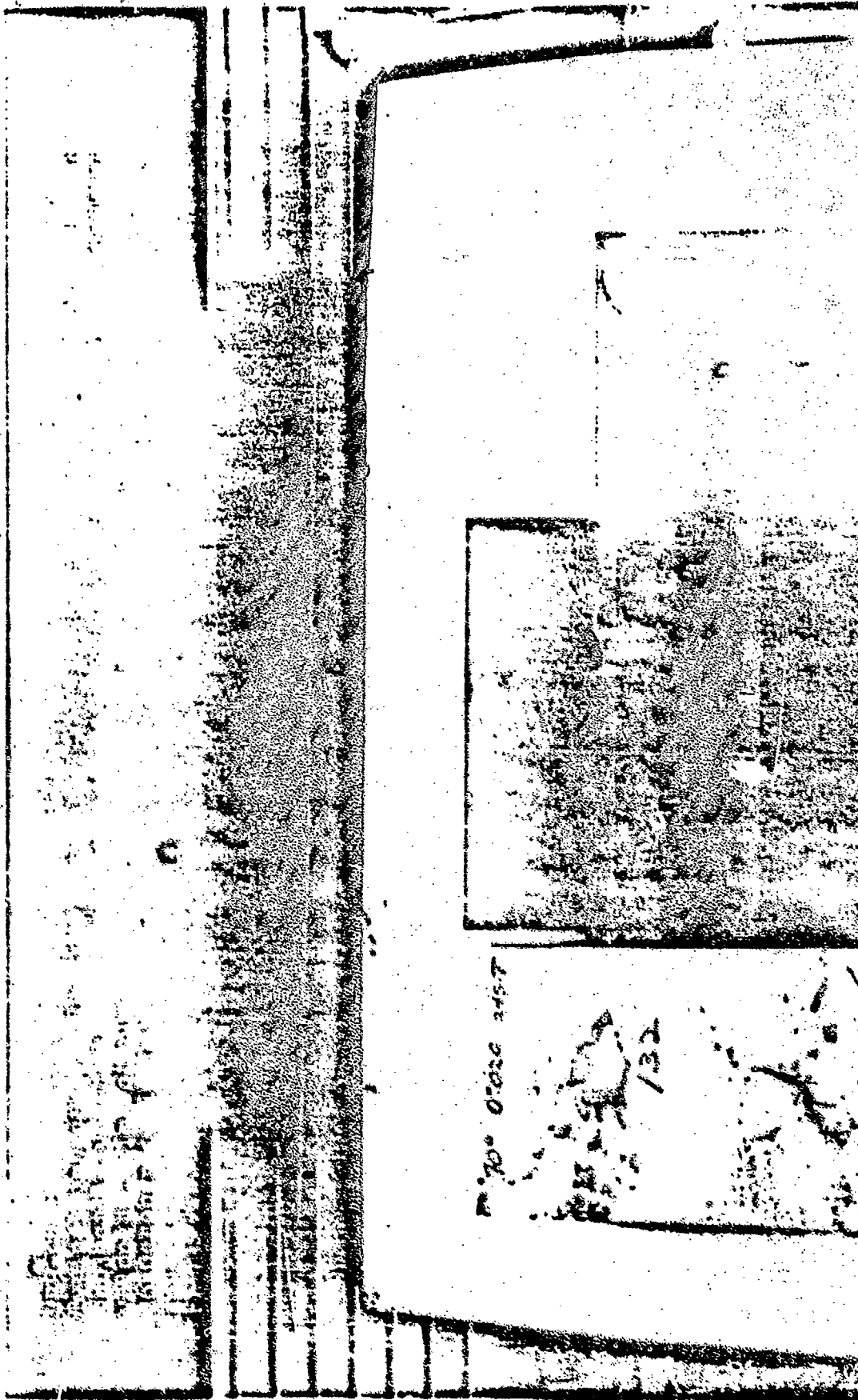
102



Q125 245

Q125 245

Q125 245



70° 0'00" 2457



CC
CC
CC



[illegible]

Elpate

100-48620
December 1953
Specimen 100-48620-1
Specimen 100-48620-2
Specimen 100-48620-3
Specimen 100-48620-4
Specimen 100-48620-5
Specimen 100-48620-6
Specimen 100-48620-7
Specimen 100-48620-8
Specimen 100-48620-9
Specimen 100-48620-10
Specimen 100-48620-11
Specimen 100-48620-12
Specimen 100-48620-13
Specimen 100-48620-14
Specimen 100-48620-15
Specimen 100-48620-16
Specimen 100-48620-17
Specimen 100-48620-18
Specimen 100-48620-19
Specimen 100-48620-20
Specimen 100-48620-21
Specimen 100-48620-22
Specimen 100-48620-23
Specimen 100-48620-24
Specimen 100-48620-25
Specimen 100-48620-26
Specimen 100-48620-27
Specimen 100-48620-28
Specimen 100-48620-29
Specimen 100-48620-30
Specimen 100-48620-31
Specimen 100-48620-32
Specimen 100-48620-33
Specimen 100-48620-34
Specimen 100-48620-35
Specimen 100-48620-36
Specimen 100-48620-37
Specimen 100-48620-38
Specimen 100-48620-39
Specimen 100-48620-40
Specimen 100-48620-41
Specimen 100-48620-42
Specimen 100-48620-43
Specimen 100-48620-44
Specimen 100-48620-45
Specimen 100-48620-46
Specimen 100-48620-47
Specimen 100-48620-48
Specimen 100-48620-49
Specimen 100-48620-50
Specimen 100-48620-51
Specimen 100-48620-52
Specimen 100-48620-53
Specimen 100-48620-54
Specimen 100-48620-55
Specimen 100-48620-56
Specimen 100-48620-57
Specimen 100-48620-58
Specimen 100-48620-59
Specimen 100-48620-60
Specimen 100-48620-61
Specimen 100-48620-62
Specimen 100-48620-63
Specimen 100-48620-64
Specimen 100-48620-65
Specimen 100-48620-66
Specimen 100-48620-67
Specimen 100-48620-68
Specimen 100-48620-69
Specimen 100-48620-70
Specimen 100-48620-71
Specimen 100-48620-72
Specimen 100-48620-73
Specimen 100-48620-74
Specimen 100-48620-75
Specimen 100-48620-76
Specimen 100-48620-77
Specimen 100-48620-78
Specimen 100-48620-79
Specimen 100-48620-80
Specimen 100-48620-81
Specimen 100-48620-82
Specimen 100-48620-83
Specimen 100-48620-84
Specimen 100-48620-85
Specimen 100-48620-86
Specimen 100-48620-87
Specimen 100-48620-88
Specimen 100-48620-89
Specimen 100-48620-90
Specimen 100-48620-91
Specimen 100-48620-92
Specimen 100-48620-93
Specimen 100-48620-94
Specimen 100-48620-95
Specimen 100-48620-96
Specimen 100-48620-97
Specimen 100-48620-98
Specimen 100-48620-99
Specimen 100-48620-100

100-48620-101
100-48620-102
100-48620-103
100-48620-104
100-48620-105
100-48620-106
100-48620-107
100-48620-108
100-48620-109
100-48620-110
100-48620-111
100-48620-112
100-48620-113
100-48620-114
100-48620-115
100-48620-116
100-48620-117
100-48620-118
100-48620-119
100-48620-120
100-48620-121
100-48620-122
100-48620-123
100-48620-124
100-48620-125
100-48620-126
100-48620-127
100-48620-128
100-48620-129
100-48620-130
100-48620-131
100-48620-132
100-48620-133
100-48620-134
100-48620-135
100-48620-136
100-48620-137
100-48620-138
100-48620-139
100-48620-140
100-48620-141
100-48620-142
100-48620-143
100-48620-144
100-48620-145
100-48620-146
100-48620-147
100-48620-148
100-48620-149
100-48620-150
100-48620-151
100-48620-152
100-48620-153
100-48620-154
100-48620-155
100-48620-156
100-48620-157
100-48620-158
100-48620-159
100-48620-160
100-48620-161
100-48620-162
100-48620-163
100-48620-164
100-48620-165
100-48620-166
100-48620-167
100-48620-168
100-48620-169
100-48620-170
100-48620-171
100-48620-172
100-48620-173
100-48620-174
100-48620-175
100-48620-176
100-48620-177
100-48620-178
100-48620-179
100-48620-180
100-48620-181
100-48620-182
100-48620-183
100-48620-184
100-48620-185
100-48620-186
100-48620-187
100-48620-188
100-48620-189
100-48620-190
100-48620-191
100-48620-192
100-48620-193
100-48620-194
100-48620-195
100-48620-196
100-48620-197
100-48620-198
100-48620-199
100-48620-200

Pilot Production of Point Detonating Fuze
Mk 78 Mod 0 for 20mm Ammunition

DISTRIBUTION

Bureau of Ordnance:

Ad3	1
Re2	2
Re2b	2

Chief of Ordnance, Department of the Army Attn: ORDTX-AR	2
--	---

Commanding General Aberdeen Proving Ground Aberdeen, Maryland Attn: Technical Information Section Development and Proof Services	1
--	---

Navy Research Section Library of Congress Washington 25, D. C. (Via Re2b)	2
--	---

Commander, Naval Ordnance Laboratory	3
--------------------------------------	---

Picatinny Arsenal, Dover, New Jersey	1
--------------------------------------	---

Commander, Operational Development Force U. S. Atlantic Fleet, U. S. Naval Base Norfolk 11, Virginia	1
--	---

Naval Gun Factory Attn: Aircraft Armament Section	1
--	---

Bureau of Aeronautics Attn: Armament Section	2
---	---

NATC, Patuxent River, Maryland	3
--------------------------------	---

NAOTS, Chincoteague, Virginia	1
-------------------------------	---

Pilot Production of Point Detonating Fuse
Mk 7S Mod 0 for 20mm Ammunition

DISTRIBUTION (Continued)

Air Material Command Liaison Officer Wing 3 Headquarters, Aberdeen Proving Ground Aberdeen, Maryland	2
Naval Air Development Center Johnsville, Pennsylvania	1
U. S. Air Force AMC Engineering Field Office Room 1833, Main Navy Building, Navy Department, Washington, D. C.	2
Naval Ammunition Depot, Bangor, Washington Attn: QCS Laboratory	1
Naval Ammunition & Net Depot Seal Beach, California Attn: QCS Laboratory	1
Naval Ammunition Depot Crane, Indiana Attn: QCS Laboratory	1
Naval Magazine, Port Chicago, California Attn: QCS Laboratory	1
Naval Mine Depot, Yorktown, Virginia Attn: QCS Laboratory	1
Watervliet Arsenal Watervliet, New York	1
Commanding General Air Material Armament Test Center Eglin Air Force Base, Florida	1
Local:	
OT	1
OV	1
OTK	1
OVG	1
File	1

251575
(Unpublished Card)

ATI 150 306

P 19/

AD-A800 341U

(U. S. Military Organizations request
copies from ASTIA-DSC. Others route
requests to ASTIA-DSC thru BuOrd,
Wash., D. C.)

U. S. Naval Proving Ground, Dahlgren, Va. (NPG Report No. 951)

Second Partial Report on High Performance Aircraft Machine Gun
Fuzes - First Partial Report on Pilot Production of Point Detonating
Fuze Mk 78 Mod O for 20MM Ammunition - and Appendixes A
thru C (OVER)

Glancy, I. J. 7 April '52 50pp. photos, tables

Fuzes, Percussion
Ammunition Small arms

Ordnance and Armament (22)
Ammunition (1)

22
610

NTIS, Auth: WNSWC notice, 14 Aug 75

U Auth: WNSWC notice, 14 Aug 75

rekel
9/29/05