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Interim Report

PRELIMINARY OUTLINE OF DRIVER DUTIES AND TASKS FOR US/FRG MBT-70

by

Ronald  
Gary  
Louis

R. E. Kraemer  
G. Boycan  
C. Pierce

January 1967  
(Revised May 1967)

*(Handwritten circled numbers: 6, 10, 12)*

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HumRRO Division No. 2 (Armor)

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driver tasks

20. ABSTRACT (Continue on reverse side if necessary and identify by block number)

In Project MBT, HumRRO was involved in the development of training guidelines for a proposed new Army tank, MBT-70. As part of that project, HumRRO prepared this preliminary collation of Driver duties as envisioned for this new tank. The collation was prepared on the basis of an analysis of available documents and interviews with contractor development personnel. Purpose of the report was to provide a basis for further analysis; it was not considered complete in the present form.

## INTRODUCTION

This report represents a preliminary collation of available task analysis information pertinent to the US/FRG MBT-70. It is based on an analysis of available documents and interviews with contractor development personnel. The purpose of the report is to provide a basis for further analysis. As such it is not considered to be complete or accurate in its present form.

The report is divided into two major sections: MAINTENANCE and OPERATIONS. Each section first lists the tasks and duties for which the MBT-70 crew member will be responsible. Those tasks for which procedural descriptions have been obtained are designated by asterisks. These procedural descriptions are presented as a second part of the section. All procedures are numbered so as to cross-reference with the designated task.

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**MAINTENANCE CHECKS AND SERVICES**

**DUTIES AND TASKS**

**(Maintenance Checks and Services)**

- 1.0           SERVICING BEFORE OPERATION
- 1.1           Checking the Tracks
- 1.2           Checking the Oil Level of Road Wheels
- 1.3           Checking the Oil Level of Compensating Idler Wheels
- 1.4           Checking the Oil Level of Support Roller Hubs
- 1.5           Checking the Hydropneumatic Suspension Units
- 1.6           Checking the Engine
- 1.7           Checking the Engine Oil Gage
- 1.8           Checking the Engine Oil Reservoir
- 1.9           Checking the Engine Fuel Shut Off Valves
- 1.10          Checking the Transmission
- 1.11          Checking the Transmission Oil Reservoir
- 1.12          Checking the Transmission Oil Cooler Lines and Fittings
- 1.13          Checking the Aftercoolers
- 1.14          Checking the Fuel Lines
- 1.15          Checking the Fuel Tanks
- 1.16          Checking for Fuel Condensate
- 1.17          Checking the Final Drive Oil Level
- 1.18          Checking the Oil Level in Accessory Drive
- 1.19          Checking the External Oil Lines
- 1.20          Checking the Exhaust Manifolds
- 1.21          Checking the Intake and Exhaust Grilles
- 1.22          Checking the Towing Hooks and Lifting Eyes
- 1.23          Checking the Fenders and Fender Guides
- 1.24          Checking the Access and Inspection Plate Covers
- 1.25          Checking the External Interphone and Housing
- 1.26          Checking the Service Lights
- 1.27          Checking the Infrared Lights
- 1.28          Checking the Blackout Lights
- 1.29          Checking the Taillights
- 1.30          Checking the Dome Light
- 1.31          Checking the Driver's Vision Blocks
- 1.32          Checking the Driver's Seat and Controls
- 1.33          Checking the Rotating Capsule
- 1.34          Checking the Raised Platform
- 1.35          Checking the Turret Lock
- 1.36          Checking the Switches, Gages and Panel Lights
- 1.37          Checking the Washer, Wiper, De-icer, and Flash Protectors

- 1.38 Checking the Driver's Hatch
- 1.39 Checking the Escape Hatch
- 1.40 Checking the Portable Fire Extinguisher
- 1.41 Checking the Fixed Fire Extinguisher
- 1.42 Checking the Adjustment of the Hand Controller
- 1.43 Checking the Batteries
- 1.44 Checking the Battery Electrolite
- 1.45 Checking the Hydraulic Fluid Reservoir
- 1.46 Checking the Washer Fluid Reservoir
- 1.47 Checking the Electrohydraulic Slip Ring
- 1.48 Checking the Electrical Cables and Harnesses
- 1.49 Checking the Bilge Pump
- 1.50 Checking the Fording Valves
- 1.51 Checking the Drain Valves
- 1.52 Checking the Bilge Pump Outlets
- 1.53 Checking the TV System and Controls
- 1.54 Checking the TV Camera Lens
- 1.55 Checking the Submergence Equipment
- 1.56 Checking the OEM and Stowage Boxes
- 1.57 Checking the Emergency Equipment
- 1.58 Checking the Brakes
- 1.59 Checking the Suspension System
- 1.60 Checking the Environmental Control System
- 1.61 Checking the Steering System

## 2.0 SERVICING DURING OPERATION

- 2.1 Checking Operation of Engine and Controls
- 2.2 Checking Operation of Transmission and Controls
- 2.3 Checking Operation of Brakes and Controls
- 2.4 Checking Operation of Suspension System
- 2.5 Checking Operation of Generating System
- 2.6 Checking Operation of Environmental System
- 2.7 Checking the Emergency Shifting Controls
- 2.8 Checking the Emergency Braking Controls
- 2.9 Checking the Emergency Accelerating Controls
- 2.10 Checking the Emergency Steering Controls
- 2.11 Checking the Communication System
- 2.12 Checking the Steering System
- 2.13 Checking the Warning Lights
- 2.14 Checking the Main and Auxiliary Panel Lights
- 2.15 Checking the Gages

- 3.0           SERVICING AFTER OPERATION
- 3.1           Checking the Tracks
- 3.2           Checking the Tracks-Center Guides
- 3.3           Checking the Track Tension
- 3.4           Checking the Track Shoes
- 3.5           Checking the Track Pads
- 3.6           Checking the Road Wheels
- 3.7           Checking the Oil Level of Road Wheels
- 3.8           Checking the Road Wheel Arms
- 3.9           Checking the Road Wheel Hubs
- 3.10          Checking the Compensating Idler Wheels
- 3.11          Checking the Oil Level of Compensating Idler Wheels
- 3.12          Checking the Compensating Idler Hubs
- 3.13          Checking the Compensating Idler Arms
- 3.14          Checking the Support Rollers
- 3.15          Checking the Support Roller Hubs
- 3.16          Checking the Oil Level of Support Roller Hubs
- 3.17          Checking the Sprockets
- 3.18          Checking the Sprocket Hubs
- 3.19          Checking the Bumpstops
- 3.20          Checking the Hydraulic Adjusters
- 3.21          Checking the Hydraulic Plumbing
- 3.22          Checking the Hydropneumatic Suspension Units
- 3.23          Checking the Engine
- 3.24          Checking the Engine Oil Gage
- 3.25          Checking the Engine Oil Reservoir
- 3.26          Checking the Engine Oil Filter Element
- 3.27          Checking the Engine Shrouds
- 3.28          Checking the Engine Shroud Seals
- 3.29          Checking the Engine Mountings
- 3.30          Checking the Engine Turbo Charger
- 3.31          Checking the Engine Oil Coolers
- 3.32          Checking the Engine Fuel Shut Off Valves
- 3.33          Checking the Engine Air Cleaner Filter
- 3.34          Checking the Engine Air Cleaner Hoses and Fittings
- 3.35          Checking the Transmission
- 3.36          Checking the Transmission Oil Reservoir
- 3.37          Checking the Transmission Oil Filter Element
- 3.38          Checking the Transmission Oil Cooler
- 3.39          Checking the Transmission Oil Cooler Lines and Fittings
- 3.40          Checking the Aftercoolers
- 3.41          Checking the Deflectors and Baffles

- 3.42 Checking the Fuel Gage
- 3.43 Checking the Fuel Lines
- 3.44 Checking the Fuel Tanks
- 3.45 Checking the Fuel Pump
- 3.46 Checking for Fuel Condensate
- 3.47 Checking the Primary Fuel Filter Element
- 3.48 Checking the Secondary Fuel Filter Element
- 3.49 Checking the Final Drive
- 3.50 Checking the Final Drive Oil Level
- 3.51 Checking the Oil Level in Accessory Drive
- 3.52 Checking the Accessory Drive Coupling
- 3.53 Checking the External Oil Lines
- 3.54 Checking the Exhaust Manifolds
- 3.55 Checking the Manifold Heater Lines and Fittings
- 3.56 Checking the Intake and Exhaust Grilles
- 3.57 Checking the Towing Hooks and Lifting Eyes
- 3.58 Checking the Snorkel Assembly
- 3.59 Checking the Exhaust Pipe
- 3.60 Checking the Fenders and Fender Guides
- 3.61 Checking the Access and Inspection Plate Covers
- 3.62 Checking the External Interphone and Housing
- 3.63 Checking the Service Lights
- 3.64 Checking the Infrared Lights
- 3.65 Checking the Blackout Lights
- 3.66 Checking the Taillights
- 3.67 Checking the Dome Light
- 3.68 Checking the IR Periscope
- 3.69 Checking the Driver's Day Periscope
- 3.70 Checking the Driver's Vision Blocks
- 3.71 Checking the Driver's Seat and Controls
- 3.72 Checking the Rotating Capsule
- 3.73 Checking the Raised Platform
- 3.74 Checking the Turret Lock
- 3.75 Checking the Switches, Gages and Panel Lights
- 3.76 Checking the Washer, Wiper, De-Icer, and Flash Protectors
- 3.77 Checking the Driver's Hatch
- 3.78 Checking the Escape Hatch
- 3.79 Checking the Portable Fire Extinguisher
- 3.80 Checking the Fixed Fire Extinguisher
- 3.81 Checking the Adjustment of the Hand Controller
- 3.82 Checking the Batteries
- 3.83 Checking the Battery Electrolite

- 3.84 Checking the Hydraulic Fluid Reservoir
- 3.85 Checking the Washer Fluid Reservoir
- 3.86 Checking the Electrohydraulic Slip Ring
- 3.87 Checking the Electrical Cables and Harnesses
- 3.88 Checking the Snorkel Hydraulic Cylinder
- 3.89 Checking the Bilge Pump
- 3.90 Checking the Bilge Pump Tubes, Hoses and Fittings
- 3.91 Checking the Forging Valves
- 3.92 Checking the Drain Valves
- 3.93 Checking the Bilge Pump Outlets
- 3.94 Checking the TV System and Controls
- 3.95 Checking the TV Camera Lens
- 3.96 Checking the OEM and Stowage Boxes
- 3.97 Checking the Submergence Equipment
- 3.98 Checking the Emergency Equipment
- 3.99 Checking the Brakes
- 3.100 Checking the Suspension System
- 3.101 Checking the Environmental Control System
- 3.102 Checking the Steering System

4.0 SERVICING AS REQUIRED

- 4.1 Breaking A Track
- 4.2 Connecting A Track
- 4.3 Removing A Track
- 4.4 Installing A Track
- 4.5 Removing A Damaged Section of Track
- 4.6 Removing A Damaged Track Shoe
- 4.7 Installing A New Track Shoe
- 4.8 Removing A Track Pad
- 4.9 Installing A Track Pad
- 4.10 Adjusting Track Tension
- 4.11 Removing Compensating Idler and No. 1 and No. 6 Road Wheels
- 4.12 Installing Compensating Idler and No. 1 and No. 6 Road Wheels
- 4.13 Removing Compensating Idler No. 2 through No. 5 Road Wheels
- 4.14 Installing Compensating Idler No. 2 through No. 5 Road Wheels
- 4.15 Removing Compensating Idler Arm
- 4.16 Installing Compensating Idler Arm
- 4.17 Removing Compensating Idler Wheel No. 1 and No. 6 Road Wheel Hubs
- 4.18 Installing Compensating Idler Wheel No. 1 and No. 6 Road Wheel Hubs
- 4.19 Removing Compensating Idler Wheel No. 2 through No. 5 Road Wheel Hubs
- 4.20 Installing Compensating Idler Wheel No. 2 through No. 5 Road Wheel Hubs

- 4.21 Removing A Road Wheel Arm Assembly
- 4.22 Installing A Road Wheel Arm Assembly
- 4.23 Removing Support Roller Assembly
- 4.24 Installing Support Roller Assembly
- 4.25 Removing Sprocket and Sprocket Carrier Wheels
- 4.26 Installing Sprocket and Sprocket Carrier Wheels
- 4.27 Draining Oil From the Engine
- 4.28 Refilling Engine with Oil
- 4.29 Removing Main and Auxiliary Engine Oil Filter Element
- 4.30 Installing Main and Auxiliary Engine Oil Filter Element
- 4.31 Removing Air Filters
- 4.32 Installing Air Filters
- 4.33 Vacuum Cleaning Engine Air Filter
- 4.34 Installing Winterization Kit
- 4.35 Removing Winterization Kit
- 4.36 Removing Main and Auxiliary Transmission Oil Filters
- 4.37 Installing Main and Auxiliary Transmission Oil Filters
- 4.38 Removing the Batteries
- 4.39 Installing the Batteries
- 4.40 Removing A Service Headlight
- 4.41 Installing A Service Headlight
- 4.42 Removing An Infrared Headlight
- 4.43 Installing An Infrared Headlight
- 4.44 Removing the Blackout Marker Lights
- 4.45 Installing the Blackout Marker Lights
- 4.46 Removing A Blackout Drive Light
- 4.47 Installing A Blackout Drive Light
- 4.48 Removing the Service Taillight and Stoplight
- 4.49 Installing the Service Taillight and Stoplight
- 4.50 Removing the Blackout Stoplight
- 4.51 Installing the Blackout Stoplight
- 4.52 Removing the Day Periscope
- 4.53 Installing the Day Periscope
- 4.54 Stowing the Day Periscope
- 4.55 Removing the IR Periscope
- 4.56 Installing the IR Periscope
- 4.57 Stowing the IR Periscope
- 4.58 Removing F & H Suspension Unit
- 4.59 Installing F & H Suspension Unit
- 4.60 Removing No. 1 F & H Suspension Unit
- 4.61 Installing No. 1 F & H Suspension Unit
- 4.62 Removing F & H Track Adjuster
- 4.63 Installing F & H Track Adjuster

- 4.64 Draining Oil from the Transmission
- 4.65 Refilling Transmission with Oil
- 4.66 Draining Accessory Drive Oil
- 4.67 Refilling Accessory Drive with Oil
- 4.68 Removing Environmental Control Filters
- 4.69 Installing Environmental Control Filters
- 4.70 Draining Fuel Tanks
- 4.71 Refueling Main Fuel Tank from Reserve Fuel Tank
- 4.72 Refueling Fuel Tanks from Pressurized Source
- 4.73 Refueling Fuel Tanks from Unpressurized Source
- 4.74 Emergency Refueling
- 4.75 Removing Fuel Condensate
- 4.76 Removing Central Warning Lamp
- 4.77 Installing Central Warning Lamp
- 4.78 Removing Master Warning Lamp
- 4.79 Installing Master Warning Lamp
- 4.80 Removing Fire, Transmission, Engine Warning Lamps
- 4.81 Installing Fire, Transmission, Engine Warning Lamps
- 4.82 Removing Driver's Dome Lamp
- 4.83 Installing Driver's Dome Lamp
- 4.84 Removing Operational Lamp Lenses
- 4.85 Installing Operational Lamp Lenses
- 4.86 Cleaning Operational Lamp Lenses
- 4.87 Cleaning the Oil Filter Element
- 4.88 Cleaning the Primary Fuel Filter Element
- 4.89 Cleaning the Secondary Fuel Filter Element
- 4.90 Testing the Air Cleaner Filter
- 4.91 Draining Oil from the Final Drive
- 4.92 Refilling the Final Drive with Oil
- 4.93 Draining Oil from the Compensating Idler Hubs
- 4.94 Refilling the Compensating Idler Hubs with Oil
- 4.95 Draining Oil from the Support Roller Hubs
- 4.96 Refilling the Support Roller Hubs with Oil
- 4.97 Removing the Driver's Vision Blocks
- 4.98 Cleaning the Driver's Vision Blocks
- 4.99 Installing the Driver's Vision Blocks
- 4.100 Removing the TV
- 4.101 Cleaning the TV Lens
- 4.102 Installing the TV
- 4.103 Removing the Escape Hatch
- 4.104 Installing the Escape Hatch

**TASK DESCRIPTIONS**  
**(Maintenance Checks and Services)**

OPERATIONS

**DUTIES AND TASKS**

**(Operations)**

- 1.0 DRIVING THE TANK
  - 1.1\* Starting the Engine In Moderate Or Hot Weather
  - 1.2\* Starting the Engine In Cold Weather
  - 1.3\* Starting the Engine by Slaving
  - 1.4 Starting the Engine by Towing
  - 1.5\* Braking
  - 1.6\* Accelerating
  - 1.7\* Steering
  - 1.8\* Pivoting
  - 1.9\* Changing the Transmission Drive
  - 1.10\* Backing Up
  - 1.11\* Driving the Vehicle Backward
  - 1.12\* Driving Over An Obstruction
  - 1.13\* Driving In A Wooded Area
  - 1.14\* Driving Across A Ditch, Shell Hole or Trench
  - 1.15\* Driving with the Hatch Open
  - 1.16\* Driving Through Snow
  - 1.17\* Driving Through Mud or Sand
  - 1.18\* Driving In Convoy
  - 1.19\* Driving with Service Headlights
  - 1.20\* Driving with Infrared Headlights
  - 1.21\* Driving with Blackout Markers
  - 1.22\* Driving with Blackout Lights
  - 1.23\* Driving with TV System
  - 1.24\* Stopping for A Halt
  - 1.25\* Stopping the Engine
  
- 2.0 PERFORMING AMPHIBIOUS OPERATIONS
  - 2.1\* Preparing the Tank for Fording
  - 2.2 Preparing the Tank for Deep Submergence
  - 2.3\* Entering the Water
  - 2.4\* Fording
  - 2.5\* Driving Fully Submerged
  - 2.6\* Stopping the Tank In Water
  - 2.7\* Leaving the Water
  - 2.8\* Preparing the Tank for Land Operation After Fording
  - 2.9 Preparing the Tank for Land Operation After Driving Fully Submerged

- 3.0 OPERATING THE F & H SUSPENSION SYSTEM
  - 3.1\* Setting Vehicle Attitude
  - 3.2\* Setting Ground Clearance
- 4.0 RESPONDING TO WARNING LIGHTS
  - 4.1\* Responding to Central Warning Light
  - 4.2\* Responding to Master Warning Light
  - 4.3\* Responding to Fire Warning Light
  - 4.4\* Responding to Transmission Pressure Warning Light
  - 4.5\* Responding to Transmission Temperature Warning Light
  - 4.6\* Responding to Steer Warning Light
  - 4.7\* Responding to Engine Pressure Warning Light
  - 4.8\* Responding to Engine Temperature Warning Light
- 5.0 OPERATING THE SIGHTING EQUIPMENT
  - 5.1 Installing the Day Periscope
  - 5.2 Removing the Day Periscope
  - 5.3 Installing the IR Periscope
  - 5.4 Operating the IR Periscope
  - 5.5 Removing the IR Periscope
  - 5.6\* Operating the Flash Protector, De-Icer, Washer, and Wiper
- 6.0 MANUALLY LOADING AMMUNITION INTO MAIN GUN
  - 6.1\* Opening and Closing the Breech Electrically
  - 6.2\* Opening and Closing the Breech Manually
  - 6.3\* Hand-loading the Main Gun with Power
  - 6.4\* Hand-loading the Main Gun without Power
  - 6.5\* Replenishing the Auto Loader from Driver's Compartment
- 7.0 MANUALLY UNLOADING AMMUNITION FROM MAIN GUN
  - 7.1\* Unloading An Unfired Or Misfired Missile
  - 7.2\* Unloading An Unfired Or Misfired Conventional Round
  - 7.3 Unloading A Stuck Missile
  - 7.4\* Unloading A Stuck Conventional Round

8.0 STOWING TANK AMMUNITION

- 8.1 Removing Missiles from Containers
- 8.2 Stowing Missiles
- 8.3 Removing 152 mm Conventional Rounds from Containers
- 8.4 Stowing 152 mm Conventional Rounds
- 8.5 Stowing 20 mm Conventional Rounds
- 8.6 Stowing 7.62 mm Machine Gun Rounds
- 8.7 Stowing Hand Grenades
- 8.8 Stowing Small Arms Ammunition

9.0 OPERATING AUXILIARY EQUIPMENT

- 9.1\* Opening and Closing the Hatch
- 9.2\* Raising and Lowering the Platform
- 9.3\* Raising and Lowering the Hand Controller
- 9.4\* Rotating the Driver's Capsule
- 9.5\* Rotating the Seat
- 9.6\* Adjusting the Backrest
- 9.7\* Angling the Steering Handles
- 9.8\* Locking and Unlocking the Turret
- 9.9\* Opening the Escape Hatch
- 9.10\* Closing the Escape Hatch

10.0 OPERATING EMERGENCY EQUIPMENT

- 10.1\* Operating the Portable Fire Extinguisher
- 10.2\* Operating the Fixed Fire Extinguisher from Inside the Vehicle
- 10.3\* Operating the Fixed Fire Extinguisher from Outside the Vehicle
- 10.4\* Emergency Shifting
- 10.5\* Emergency Braking
- 10.6\* Emergency Accelerating
- 10.7\* Emergency Steering

TASK DESCRIPTIONS

(Operations)

## JOB ELEMENTS

1.0 DUTY DRIVING THE TANK

1.1 TASK Starting the Engine In Moderate or Hot Weather

POSITION Driver

TANK MBT-70

DATE 15 May 1967

### Skill Elements

No.	Equipment	Activity	Indication	Remarks
1	Driving rotary switch on auxiliary panel	Rotate to the <u>ACCY</u> position	Central warning light, master warning light, trans. warning lights, eng. warning lights (all red) illuminate	All accessory equipment not in immediate use must be placed in an "OFF" position
2	Range selector lever on main panel	Place in the <u>A</u> position, push in on knob of lever and slide lever back in to the <u>P</u> position	Parking brakes are applied and locked in Park. Knob remains in "DOWN" position	
3	Steering handles on hand controller	Assure that they are in the "CENTER STEER" (null) position		The steering system is interlocked to the engine starting system. The engine will not start unless the steering system is in "CENTER STEER"
4	Transmission neutral (center) pushbutton on main panel	Depress <u>Q</u> and release		

Skill Elements

No.	Equipment	Activity	Indication	Remarks
5	Driving rotary switch on auxiliary panel	Rotate to the START position, hold, then release when engine starts	Driving rotary switch re- turns to <u>DRIVE</u> position	Do not operate "STARTER" over _____ seconds. If engine fails to start, allow _____ mins. for engine to cool off before again attempting to start
6	Accelerator grips on hand controller	Rotate outward as desired until the engine is warmed up, then return to "ENGINE IDLE" position	Engine runs at "WARM UP" rate, then slows to an "IDLE" rate	Warm-up period is normally _____ mins.
7	Warning lights on main and auxiliary panel and in hull near hatch opening	Monitor	Central, master, engine, and transmission warning lights (all red) extinguish	If any of the warning lights remain "ON", stop the engine immediately

## JOB ELEMENTS

<u>1.0</u> DUTY	<u>DRIVING THE TANK</u>	POSITION	<u>Driver</u>
<u>1.2</u> TASK	<u>Starting the Engine In Cold Weather</u>	TANK	<u>MBT-70</u>
		DATE	<u>15 May 1967</u>

Skill Elements			
No.	Equipment	Activity	Indication
1	Driving rotary switch on auxiliary panel	Rotate to the <u>ACCY</u> position	Central warning light, master warning light, engine warning lights (all red) illuminate
2	Range selector lever on main panel	Place in the <u>A</u> position, push in on knob of lever and slide lever back in to the <u>P</u> position	Parking brakes are applied and locked in "DOWN" position
3	Steering handles on hand controller	Assure that they are in the "CENTER STEER" (null) position	
4	Transmission neutral (center) pushbutton on main panel	Depress <u>Q</u> and release	
			<p>All accessory equipment not in immediate use must be placed in an "OFF" position</p> <p>The steering system is interlocked to the engine starting system. The engine will not start unless the steering system is in "CENTER STEER"</p>

Skill Elements

No.	Equipment	Activity	Indication	Remarks
5	Winterization kit	Place in the "ON" position	Noise occurs in engine compartment	Winterization kit pre-heats the engine, transmission, and batteries from -65°F to -25°F temperature
6	Manifold heat pushbutton on auxiliary panel	Depress and hold until engine starts	Noise occurs in engine compartment	Manifold heat system heats the engine, transmission and batteries from -25°F to a + °F temperature
7	Driving rotary switch on auxiliary panel	Rotate to the START position, hold, then release when engine starts	Driving rotary switch returns to DRIVE position. Manifold heat pushbutton is released	Do not operate "STARTER" over _____ seconds. If engine fails to start, allow _____ extra minutes for engine to heat up before again attempting to start
8	Accelerator grips on hand controller	Rotate outward as desired until the engine is warmed-up, then return to "ENGINE IDLE" position	Engine runs at "WARM UP" rate then slows to an "IDLE" rate	Warm-up period is normally _____ minutes.
9	Warning lights on main and auxiliary panels and in hull near hatch opening	Monitor	Central, master, engine and transmission lights (all red) extinguish	If any of the warning lights remain "ON", stop the engine immediately

Skill Elements

No.	Equipment	Activity	Indication	Remarks
10	Winterization kit	Place in the "OFF" position.	Noise, diminishes in engine compartment	
11	Personnel heater rotary switch	Rotate to the <u>NORM</u> position	Warm air flows into crew compartment	If insufficient heat is obtained, switch the comb. heater to the <u>ON</u> position

## JOB ELEMENTS

1.0 DUTY DRIVING THE TANK  
 1.3 TASK Starting the Engine by Slaving

POSITION Driver  
 TANK MBT-70  
 DATE 15 May 1967

### Skill Elements

No.	Equipment	Activity	Indication	Remarks
1	Slave cable	Remove from stowage end connect to stalled vehicle's auxiliary power receptacle (located at the left rear sponsor under a trap door)		The driving rotary switch in the stalled vehicle must be in the <u>OFF</u> position
2	Slave cable	Connect opposite end to auxiliary vehicle's power receptacle		Polarity and voltage must be identical in both vehicles
3	Auxiliary vehicle	Start the engine		(Refer to 1.1 or 1.2)
4	Stalled vehicle	Start the engine		(Refer to 1.1 or 1.2)
5	Auxiliary vehicle	Stop the engine		(Refer to 1.25)
6	Slave cable	Disconnect from auxiliary vehicle's power receptacle		Caution must be exercised when removing slave cable. Current in wire is approx. 28 volts

**Skill Elements**

No.	Equipment	Activity	Indication	Remarks
7	Slave cable	Disconnect from stalled vehicle's auxiliary power receptacle		
8	Accelerator grips on hand controller	Rotate outward as desired	Engine accelerates and battery charges	Time required to replenish the stalled vehicle's power receptacle after the engine starts is normally _____ mins.
9	Slave cable	Stow as required		

**JOB ELEMENTS**

1.0 DUTY DRIVING THE TANK

POSITION Driver

1.5 TASK Braking

TANK MBT-70

DATE 15 May 1967

**Skill Elements**

No.	Equipment	Activity	Indication	Remarks
1	Steering handles on hand controller	Rotate forward until the tank comes to a complete stop and hold.	Service brakes are applied, tank stops, and the engine runs at a "FAST IDLE"	Assure that the retainer straps are fastened securely before making any abrupt stops.  The steering handles are spring-loaded and will return to the "UP" position when released.

**JOB ELEMENTS**

1.0 DUTY DRIVING THE TANK

POSITION Driver

1.6 TASK Accelerating

TANK MBT-70

DATE 15 May 1967

**Skill Elements**

No.	Equipment	Activity	Indication	Remarks
1	Accelerator grips on hand controller	Rotate outward or inward as desired	Engine accelerates or decelerates  Speedometer indicates obtained speed	Accelerator grips are spring-loaded and will return to the "NULL" position when released

**JOB ELEMENTS**

1.0 DUTY DRIVING THE TANK

POSITION Driver

1.7 TASK Steering

TANK MBT-70

DATE 15 May 1967

**Skill Elements**

No.	Equipment	Activity	Indication	Remarks
1	Steering handles on hand controller	Turn right or left as desired	Tank responds accordingly	<p>When driving forward turning the steering handle right turns the tank right; turning the steering wheel left, turns the tank left</p> <p>The steering handles are spring-loaded and will return to the "CENTER STEER" position when released</p> <p>Turn tank smoothly, never in jerks</p> <p>Tank must not exceed _____ mph when turning sharply</p> <p>Avoid changing transmission drive within curving or turning actions, if possible</p>

JOB ELEMENTS

1.0 DUTY DRIVING THE TANK

POSITION Driver

1.8 TASK Pivoting

TANK MBT-70

DATE 15 May 1967

Skill Elements

No.	Equipment	Activity	Indication	Remarks
1	Steering handles on hand controller	Rotate forward until the tank comes to a complete stop and hold	Service brakes are applied, tank stops and engine runs at a "FAST IDLE"	Tank must be at a complete stop before pivoting
2	Steering handles and accelerator grips on hand controller	Release forward pressure on the steering handles and turn to extreme right or left position while rotating the accelerator grips outward as desired	Service brakes are released and tank begins pivot steer while engine is accelerated. Speedometer indicates obtained speed	Transmission must be in "PIVOT STEER":  Range selector must be in "PIVOT STEER":
3	Steering handles on hand controller	Return to "CENTER STEER" position when pivoting direction is obtained	Tank ends pivot steer and begins to travel in desired direction	The steering handles are spring-loaded and will return to the "CENTER STEER" position when released

## JOB ELEMENTS

1.0 DUTY DRIVING THE TANK

1.9 TASK Changing the Transmission Drive

POSITION Driver

TANK MBT-70

DATE 15 May 1967

Skill Elements			
No.	Equipment	Activity	Remarks
1	Transmission pushbutton on main panel	Depress <u>1</u> , <u>0</u> , or <u>↓</u> and release	The transmission push-buttons are forward, neutral, and reverse
2	Range selector lever on main panel	Place in <u>4</u> , <u>2</u> , <u>2</u> , <u>1</u> , <u>A</u> , or <u>P</u> position	<p>The range selector positions are 4th, 3rd, 2nd, 1st, automatic, and park</p> <p>Automatic contains only 2nd, 3rd, and 4th gears. First gear will not engage when in automatic position</p> <p>On extremely steep ascents or descents, place range selector lever in <u>1</u> position</p>

JOB ELEMENTS

1.0 DUTY DRIVING THE TANK

1.10 TASK Backing Up

POSITION Driver

TANK MBT-70

DATE 15 May 1967

Skill Elements

No.	Equipment	Activity	Indication	Remarks
1	Steering handles on hand controller	Rotate forward until the tank comes to a complete stop and hold	Service brakes are applied, tank comes to a complete stop, and engine runs at a "FAST IDLE"	Assure that the retainer strips are fastened securely before making any abrupt stops
2	Transmission reverse pushbutton on main panel	Depress <u>↓</u> and release	Transmission is placed in reverse direction	Changing of direction while driving is permissible only at speeds less than 9.5 mph or with engine speed at less than 1200 rpms
3	Range selector lever on main panel	Place in desired position	Lever is in <u>4</u> , <u>2</u> , <u>2</u> , <u>1</u> , or <u>A</u> position	
4	Steering handles and accelerator grips on hand controller	Release forward pressure on the steering handles and rotate the accelerator grips outward as desired	Service brakes are released, engine accelerates and tank backs up in reverse direction. Speedometer indicates obtained speed	The TC will, if necessary, provide driving instructions to assist the driver in backing up

**JOB ELEMENTS**

1.0 DUTY DRIVING THE TANK

POSITION Driver

1.11 TASK Driving the Vehicle Backward

TANK MBT-70

DATE 15 May 1967

**Skill Elements**

No.	Equipment	Activity	Indication	Remarks
1	Steering handles on hand controller	Rotate forward until the tank comes to a complete stop and hold	Service brakes are applied, tank stops, and the engine runs at a "FAST IDLE"	Assure that the retainer strips are fastened securely before making any abrupt stops
2	Transmission neutral pushbutton on main panel	Depress <u>0</u> and release		Do not depress the transmission <u>0</u> ("NEUTRAL") before the tank is in a "FULL STOP" position
3	Steering handles on hand controller	Release forward pressure and allow handles to return to the "CENTER STEER" position	Service brakes are released, engine runs at "IDLE" speed, and handles are in the "CENTER STEER" position	The station latch lever engages and disengages the rotating capsule from end to the turret
4	Station latch lever	Pull down and hold	Rotating capsule gears are disengaged from the turret	
5	Rotating capsule	Rotate using feet and hands		

## Skill Elements

No.	Equipment	Activity	Indication	Remarks
6	Station latch lever	Release when in desired position	Rotating capsule gears are engaged to the turret	
7	Steering handles on hand controller	Rotate to the extreme forward position and hold	Service brakes are applied and engine runs at a "FAST IDLE"	
8	Range selector lever on controller	Place in the desired position	Lever is in <u>4</u> , <u>2</u> , <u>2</u> , <u>1</u> , or <u>A</u> position	
9	Transmission reverse pushbutton on main panel	Depress <u>↓</u> and release	Transmission is placed in reverse direction	
10	Accelerator grips on hand controller	Rotate accelerator grips outward as desired	Engine accelerates, and tank moves in reverse direction. Speedometer indicates obtained speed	When driving the tank backward, the emergency steering, braking and accelerating equipment becomes inoperative due to its location and installation position
11	Steering handles on hand controller	Turn right or left as desired	Tank responds accordingly	Steering is directly opposite to "NORMAL" steering. When driving backward, turning the steering handle right, turns the tank left; turning the steering handles left, turns the tank right

**JOB ELEMENTS**

1.0 DUTY DRIVING THE TANK  
1.12 TASK Driving Over An Obstruction

POSITION Driver  
TANK MBT-70  
DATE 15 May 1967

Skill Elements			
No.	Equipment	Activity	Remarks
			<p>Do not allow tank to roll backwards while the transmission is in a drive range</p> <p>Maximum height of an obstruction that a tank can drive over is _____ inches</p> <p>Minimum width of an obstruction that a tank can drive over is _____ inches</p> <p>Tank must meet obstruction squarely</p> <p>All hatches must be locked in an "OPEN" or "CLOSED" position and the crew members alerted and braced</p>

Skill Elements

No.	Equipment	Activity	Indication	Remarks
				Refrain from shifting gears and steering unnecessarily while driving over an obstruction
				Upon reaching the crest of an obstruction, allow the tank to settle before accelerating

**JOB ELEMENTS**

1.0 DUTY DRIVING THE TANK

1.13 TASK Driving In A Wooded Area

POSITION Driver

TANK MBT-70

DATE 15 May 1967

No.	Skill Elements			Remarks
	Equipment	Activity	Indication	
				<p>In a wooded area, the secondary weapon, searchlight and nightstight must be placed in a stowed position when not in immediate use</p> <p>In a wooded area, make certain that the gun tube does not strike trees or protruding branches</p> <p>In a wooded area, avoid striking trees whenever possible. If it becomes necessary, do not strike trees when traveling over <u>    </u>mph and trees no wider than <u>    </u>inches</p>

**JOB ELEMENTS**

1.0 DUTY DRIVING THE TANK

1.14 TASK Driving Across A Ditch, Shellhole, or Trench

POSITION Driver

TANK MBT-70

DATE 15 May 1967

**Skill Elements**

No.	Equipment	Activity	Indication	Remarks
				<p>Do not allow tank to roll backwards while the transmission is in a drive range</p> <p>Maximum depth of an obstruction that a tank can drive across is ___inches</p> <p>Minimum width of an obstruction that a tank can drive across is ___ inches</p> <p>Tank must meet obstructions squarely</p> <p>All hatches must be locked in an "OPEN" or "CLOSED" position and the crew members alerted and braced</p> <p>Refrain from shifting gears and steering unnecessarily while driving across a ditch, shellhole, or trench</p>

Skill Elements

No.	Equipment	Activity	Indication	Remarks
				Upon reaching the crest of a ditch, shellhole, or trench, allow the tank to settle before accelerating

## JOB ELEMENTS

1.0 DUTY DRIVING THE TANK  
 POSITION Driver  
1.15 TASK Driving with Hetch Open  
 TANK MBT-70  
 DATE 15 May 1967

Skill Elements			
No.	Equipment	Activity	Remarks
1	Hatch	Open and lock in "OPEN" position	(Refer to 9.1)
2	Seat and platform	Unlock, raise to desired height and lock in position	Seat is spring-loaded and will "stow" when body weight is removed (Refer to 9.2)
3	Hand controller	Unlock, raise to desired height, and lock in position	(Refer to 9.3)
4	Steering handles on hand controller	Angle as desired to obtain optimum steering of tank, and lock in position	(Refer to 9.7)
5	Master warning light in hull near hatch opening	Monitor	If master warning light illuminates, respond as required. (Refer to 4.2)

Master warning light (red) is extinguished

**JOB ELEMENTS**

1.0 DUTY DRIVING THE TANK  
1.16 TASK Driving Through the Snow

POSITION Driver  
 TANK MBT-70  
 DATE 15 May 1967

No.	Skill Elements			Remarks
	Equipment	Activity	Indication	
				<p>Snow must be <u>    </u> ft. or less in order to prevent deeper snow from "packing" up and causing a bellied tank.</p> <p>Close observation of the terrain is extremely necessary. Snow may hide numerous obstructions such as ditches, shellholes, or trenches</p> <p>The transmission must be in the proper range and the required speed maintained to prevent overheating of the engine and transmission</p> <p>The warning light(s) must be monitored at all times for possible engine and/or transmission malfunction</p>

**JOB ELEMENTS**

1.0 DUTY DRIVING THE TANK

1.17 TASK Driving Through Mud or Sand

POSITION Driver

TANK MBT-70

DATE 15 May 1967

**Skill Elements**

No.	Equipment	Activity	Indication	Remarks
				<p>The tank must be steered around mud or sand whenever possible</p> <p>When in mud or sand, accelerate sufficiently to keep tracks moving and the engine from stalling</p> <p>The transmission must be in the proper range and the required speed maintained to prevent overheating of the engine and transmission</p> <p>The warning light(s) must be monitored at all times for possible engine and/or transmission malfunction</p>

**JOB ELEMENTS**

1.0 DUTY DRIVING THE TANK

POSITION Driver

1.18 TASK Driving In Convoy

TANK MBT-70

DATE 15 May 1967

Skill Elements				
No.	Equipment	Activity	Indication	Remarks
				Without tank lights and with good visibility, the TC will signal the following tanks to <u>CLOSE UP</u> or <u>SPREAD OUT</u> in accordance with SOP
				With blackout markers on, the driver must close to approximately 20 yards behind the lead tank so that each of its rear markers appear to show <u>two</u> points of light
				If the blackout stoplight on the lead tank illuminates, apply the brakes as required
				The normal driving distance, with or without headlights, is approximately 50-100 yards behind the lead tank

Skill Elements

No.	Equipment	Activity	Indication	Remarks
				<p>The fender guides located on the left and right front of the tank should be used to remain oriented properly with the lead tank</p>
				<p>Respond to all road signs and traffic signals as required unless the TC directs otherwise</p>

JOB ELEMENTS

1.0 DUTY DRIVING THE TANK POSITION Driver  
 1.19 TASK Driving with Service Headlights TANK MBT-70  
 DATE 15 May 1967

Skill Elements

No.	Equipment	Activity	Indication	Remarks
1	Light safety switch on auxiliary panel	Push up to the <u>UNLOCK</u> position and hold	Main lightswitch is un-locked	Driving rotary switch must be in the <u>ACCY</u> or <u>DRIVE</u> position
2	Main light switch on auxiliary panel	Rotate right to the <u>SER LIGHT</u> position	Service headlights, (2) and service teillights and stoplight illuminate	Service teillight and stoplight illuminate brighter when brakes are applied
3	Light safety switch on auxiliary panel	Release	Main light switch is locked in <u>SER LIGHT</u> position	For better vision at nights, with headlights illuminated, turn eyes slightly to the right or left of objects being observed
4	Dimmer switch	Depress and release	Headlights low or high beam is visibly noticeable on distant objects	When driving at night with headlights illuminated,

Skill Elements

No.	Equipment	Activity	Indication	Remarks
				reduce speed to maintain a safe driving rate and observe for dark shadowy places which normally indicate hidden ditches or obstacles

JOB ELEMENTS

1.0 DUTY      DRIVING THE TANK      POSITION      Driver

1.20 TASK      Driving with Infrared Headlights      TANK      MBT-70

DATE      15 May 1967

Skill Elements

No.	Equipment	Activity	Indication	Remarks
1	Light safety switch on auxiliary panel	Push up to the <u>UNLOCK</u> position and hold	Main light switch is unlocked	Driving rotary switch must be in the <u>ACCY</u> or <u>DRIVE</u> positions and the IR periscope installed
2	Main lightswitch on auxiliary panel	Rotate to the <u>BO DRIVE</u> position	Main lightswitch is locked in <u>BO DRIVE</u> position	
3	Light safety switch on auxiliary panel	Release	BO stoplight, BO marker lights (front and rear), and IR lights illuminate	When IR periscope is used, distance of objects becomes difficult to estimate
4	IR - BO toggle switch on auxiliary panel	Switch to the <u>IR</u> position		For better vision at night with IR lights illuminated, turn eyes slightly to the right or left of objects being observed

**Skill Elements**

<b>No.</b>	<b>Equipment</b>	<b>Activity</b>	<b>Indication</b>	<b>Remarks</b>
				<p>When driving at night with IR lights illuminated, reduce speed to maintain a safe driving rate and observe for dark, shadowy places which normally indicate hidden ditches or obstacles</p>

JOB ELEMENTS

1.0 DUTY DRIVING THE TANK  
1.21 TASK Driving with Blackout Markers

POSITION Driver  
 TANK MBT-70  
 DATE 15 May 1967

Skill Elements				
No.	Equipment	Activity	Indication	Remarks
1	Light safety switch on auxiliary panel	Push up to the <u>UNLOCK</u> position and hold	Main lightswitch is un-locked	Driving rotary switch must be in the <u>ACCY</u> or <u>DRIVE</u> positions
2	Main lightswitch on auxiliary panel	Rotate left to the <u>BO MARKER</u> position	BO marker lights (front and rear) illuminate	
3	Light safety switch on auxiliary panel	Release	Main lightswitch is locked in <u>BO MARKER</u> position	

When driving at night with BO marker lights, reduce speed to maintain a safe driving rate and observe for dark, shadowy places which normally indicate hidden ditches or obstacles

## JOB ELEMENTS

1.0 DUTY DRIVING THE TANK

1.22 TASK Driving with Blackout Lights

POSITION Driver

TANK MBT-70

DATE 15 May 1967

### Skill Elements

No.	Equipment	Activity	Indication	Remarks
1	Light safety switch on auxiliary panel	Push up to the <u>UNLOCK</u> position and hold	Main lightswitch is un-locked	Driving rotary switch must be in the <u>ACCY</u> or <u>DRIVE</u> positions
2	Main light switch on auxiliary panel	Rotate left to the <u>BO DRIVE</u> position	Main lightswitch is locked in <u>BO DRIVE</u> position	
3	Light safety switch on auxiliary panel	Release	BO stoplight, BO marker lights (front and rear) and BO drive light illuminate	
4	IR - BO toggle switch on auxiliary panel	Switch to the BO position		

When driving at night with BO drive light, reduce speed to maintain a safe rate and observe for dark shadowy places which normally indicate hidden ditches or obstacles

## JOB ELEMENTS

1.0 DUTY DRIVING THE TANK ; POSITION Driver  
1.23 TASK Driving with TV System TANK MBT-70  
 DATE 15 May 1967

Skill Elements			
No.	Equipment	Activity	Remarks
1	TV system toggle switch	Switch to the <u>ON</u> position	Driving rotary switch must be in the <u>ACCY</u> or <u>DRIVE</u> position and the TV cameras installed in the driver's compartment
2	Contrast knob	Rotate as desired	TV camera will project objects approximately 10 feet in front of vehicle, and _____ feet on either side
3	Brightness knob	Rotate as desired	TV system projects area objects in its range of view on the camera screen  Picture contrast is adjusted  Picture brightness is adjusted

## JOB ELEMENTS

1.0 DUTY DRIVING THE TANK

1.24 TASK Stopping For A Halt

POSITION Driver

TANK MBT-70

DATE 15 May 1967

### Skill Elements

No.	Equipment	Activity	Indication	Remarks
1	Steering handles on hand controller	Rotate forward until the tank comes to a complete stop and hold	Service brakes are applied, tank stops, and the engine runs at a "FAST IDLE"	Assure that the retainer straps are fastened securely before making any abrupt stops
2	Transmission neutral pushbutton on main panel	Depress <u>O</u> and release		
3	Range selector lever on main panel	Place in the <u>A</u> position push in on knob of lever and slide the lever back into the <u>P</u> position	Parking brakes are applied and locked in park. Knob remains in "DOWN" position	
4	Steering handles on hand controller	Release forward pressure and allow handles to return to the "CENTER STEER" position	Service brakes are released, engine runs at "IDLE" speed and handles are in the "CENTER STEER" position	Steering handles are spring-loaded and will return automatically to the "CENTER STEER" position when released
5	Light safety switch on auxiliary panel	Push up to the <u>UNLOCK</u> position and hold	Main light switch is unlocked	Steps 5,6, and 7 are necessary only if the tank is to be at a halt for 10 or more mins.

Skill Elements

No.	Equipment	Activity	Indication	Remarks
6	Main lightswitch on auxiliary panel	Rotate to <u>STOPLIGHT</u> position	Service taillight and stoplight illuminates	
7	Light safety switch on auxiliary panel	Release	Main lightswitch is locked in <u>STOPLIGHT</u> position	

## JOB ELEMENTS

1.0 DUTY DRIVING THE TANK  
1.25 TASK Stopping the Engine

POSITION Driver  
 TANK MBT-70  
 DATE 15 May 1967

### Skill Elements

No.	Equipment	Activity	Indication	Remarks
1	Steering handles on hand controller	Rotate forward until tank comes to a complete stop and hold	Service brakes are applied, tank stops, and engine runs at a "FAST IDLE"	Assure that the retainer strips are fastened securely before making any abrupt stops
2	Transmission neutral pushbutton on main panel	Depress Q and release	Parking brakes are applied and locked in park. Knob remains in "DOWN" position	
3	Range selector lever on main panel	Place in the A position, push in on knob of lever, and slide the lever back into P position	Service brakes are released, engine runs at "IDLE" speed, and handles are in "CENTER STEER" position	Steering handles are spring-loaded and will return automatically to the "CENTER STEER" position when released
4	Steering handles on hand controller	Release forward pressure and allow handles to return to the "CENTER STEER" position	Engine stops and the engine pushbutton is released. Master warning light (red), transmission warning lights	
5	Engine stop pushbutton on auxiliary panel	Depress and hold until the engine stops		

Skill Elements

No.	Equipment	Activity	Indication	Remarks
6	Driving rotary switch on auxiliary panel	Rotate to the <u>OFF</u> position	(red), and engine warning lights (red) extinguish	
7		Perform <u>After Operation Maintenance</u> check and services as soon as the situation permits	All lights in tank extinguish	The fire extinguisher system (and light) remains activated at all times

JOB ELEMENTS

2.0 DUTY PERFORMING AMPHIBIOUS OPERATIONS

POSITION Driver

2.1 TASK Preparing the Tank for Fording

TANK MBT-70

DATE 15 May 1967

Skill Elements

No.	Equipment	Activity	Indication	Remarks
1		Select a gradual sloping bank of firm ground that is free of rocks, stumps, or debris		<u>Avoid</u> drop offs into water, soft ground, or steep grades where the tank may lose traction, mire down, or skid
2		Determine maximum depth of water, if possible		<u>Water must not exceed</u> a depth of <u>    </u> feet when fording
3	Air intakes (2) on rear sponsons	Raise and lock in position		The gunner will perform this step, if the situation demands it
4	Driver's hatch	Close		(Refer to 9.1)
5	Gunner's hatch	Have the gunner close and lock		The TC will normally have his hatch open for observation
6	Tank engine	Start		(Refer to 1.1 or 1.2)
7	Fording rotary switch on auxiliary panel	Rotate to the <u>FORD</u> position	<u>FORD</u> light (green) illuminates	Fording valves are closed and locked when the <u>FORD</u> light illuminates

JOB ELEMENTS

2.0 DUTY PERFORMING AMPHIBIOUS OPERATIONS

POSITION Driver

2.3 TASK Entering the Water

TANK MBT-70

DATE 15 May 1967

Skill Elements				
No.	Equipment	Activity	Indication	Remarks
1	Steering handles on hand controller	Rotate forward and hold	Service brakes are applied, engine runs at a "FAST IDLE"	
2	Range selector lever on main panel	Push down on knob of lever and place lever in the <u>A</u> position	Parking brakes are released, knob is in the "UP" position, and the lever is in the <u>A</u> position	
3	Transmission forward pushbutton on main panel	Depress <u>↑</u> and release	Transmission is placed in a forward direction, and the brakes "grab" as the tank jerks slightly forward	
4	Bilge pump toggle switch on auxiliary panel	Switch to the <u>ON</u> position	Bilge pump operates; gurgling sounds become noticeable	<u>DO NOT</u> operate the bilge pump out of the water for more than 10 seconds

Skill Elements

No.	Equipment	Activity	Indication	Remarks
5	Steering handles on hand controller	Release forward pressure gradually while rotating outward	Service brakes are released, tank moves slowly forward, engine accelerates and bilge pumps "gurgle"	10 mph is the maximum safe water-entry speed from slopes up to 15%
6	Steering handles on hand controller	Enter the water at predetermined point	Tank enters the water, speedometer indicates attained speed	5 mph is the maximum safe water-entry speed from slopes of 15 to 30%
				The tank must be eased into the water slowly if slopes are over 30%, since the front of the tank becomes buoyant before entry is completed
				Avoid high speed entry from steep slopes. It will cause failure of flotation components and endanger tank personnel

JOB ELEMENTS

2.0 DUTY PERFORMING AMPHIBIOUS OPERATIONS

POSITION Driver

2.4 TASK Fording

TANK MBT-70

DATE 15 May 1967

Skill Elements			
No.	Equipment	Activity	Indication
1		Respond to driver's commands when they are issued by TC	<p>DO NOT operate the engine below ___ mphs while fording</p> <p>Avoid forming a "bow wave" by maintaining a moderate speed of ___ mph</p> <p>During fording, if a solid stream of water continues to emit from bilge pump outlets, the tank <u>must</u> be beached immediately and the cause of the leakage determined</p> <p>When turning the tank, return steering handles to the "CENTER STEER" position before turn is completed. This allows the momentum of the tank to complete its turn</p>

Skill Elements

No.	Equipment	Activity	Indication	Remarks
				<p>Acceleration and steering are equivalent in water or land</p> <p>If engine becomes inoperative during amphibious operation, the crew should prepare to evacuate the tank</p> <p>If it becomes necessary to tow the tank while in the water, towing speed <u>not exceed 5 mph</u></p>

**JOB ELEMENTS**

2.0 DUTY PERFORMING AMPHIBIOUS OPERATIONS

POSITION Driver

2.5 TASK Driving Fully Submerged

TANK MBT-70

DATE 15 May 1967

Skill Elements				
No.	Equipment	Activity	Indication	Remarks
1		Respond to all drive commands issued by TC		Driver must maintain a constant speed and avoid unnecessary steering or braking
2	Central warning lights	Monitor	Central warning light (red) is extinguished	If the central warning light illuminates, notify the TC immediately
3		Listen for any unusual noise which may indicate an equipment malfunction		If an unusual noise is detected, notify the TC immediately

JOB ELEMENTS

2.0 DUTY PERFORMING AMPHIBIOUS OPERATIONS

POSITION Driver

2.6 TASK Stopping the Tank in Water

TANK MBT-70

DATE 15 May 1967

Skill Elements				
No.	Equipment	Activity	Indication	Remarks
1	Steering handles on hand controller	Rotate forward gradually until the tank stops	Service brakes are applied	Abrupt stops will create bow waves detrimental to tank and crew personnel
2	Transmission neutral pushbutton on main panel	Depress <u>0</u> and release		
3	Steering handles on hand controller	Rotate outward and maintain a "FAST IDLE" speed	Tank is stopped and the engine accelerates at a "FAST IDLE"	The engine must be accelerated sufficiently so that "stalling" does not occur

JOB ELEMENTS

2.0. DUTY PERFORMING AMPHIBIOUS OPERATIONS

POSITION Driver

2.7 TASK Leaving the Water

TANK MBT-70

DATE 15 May 1967

Skill Elements				
No.	Equipment	Activity	Indication	Remarks
1		Select a gradual sloping bank that is free of rocks, stumps or debris		Avoid mushy banks or steep slopes where the tank may lose traction, mire down, or skid
2	Steering handles on hand controller	Turn left or right until tank approaches the bank squarely	Tank aligns with bank	
3	Steering handles on hand controller	Rotate inward, and allow the tank to coast until both tracks make solid contact with the ground	Tank slows and tracks contact ground	
4	Range selector lever on main panel	Place in the <u>1</u> position	Transmission is placed in 1st (low) range	

**Skill Elements**

No.	Equipment	Activity	Indication	Remarks
5	Steering handles on hand controller	Rotate outward until tank is on firm ground	Engine accelerates, tank moves out of the water, and speedometer indicates attained speed	
6	Bilge pump toggle switch on auxiliary panel	Switch to the <u>OFF</u> position	Gurgling sounds stop and bilge pumps are turned off	<u>DO NOT</u> operate the bilge pumps out of the water for more than <u>10 seconds</u>
7	Fording rotary switch on auxiliary panel	Rotate to the <u>NORM</u> position	<u>FORD</u> light (green) extinguishes	Fording valves are unlocked and opened when the <u>FORD</u> light extinguishes
8	Tank engine	Stop		<b>(Refer to 1.25)</b>

**JOB ELEMENTS**

2.0 DUTY PERFORMING AMPHIBIOUS OPERATIONS

POSITION Driver

2.8 TASK Preparing the Tank for Land Operation After Fording

TANK MBT-70

DATE 15 May 1967

Skill Elements				
No.	Equipment	Activity	Indication	Remarks
1	Driver's hatch	Open		(Refer to 9.1)
2	Air intakes (2) on rear sprosons	Unlock and swivel down in a stowed position		The gunner will assist in this task, if the situation permits
3	Tracks, roadwheels, compensating idler, etc.	Remove all debris		Lubrication and after-operation preventive maintenance <u>must be performed as soon as possible</u> , if the situation permits

## JOB ELEMENTS

3.0 DUTY OPERATING THE F & H SUSPENSION SYSTEM

POSITION Driver

3.1 TASK Setting Vehicle Attitude

TANK MBT-70

DATE 15 May 1967

### Skill Elements

No.	Equipment	Activity	Indication	Remarks
1		Determine present vehicle attitude by sensing position and movements		
2		Compare present attitude with knowledge or optimum altitude for extended vehicle operation		Knowledge of optimum vehicle attitude for various terrain conditions, traction requirements, and for orientating gun platform in defile and firing modes must be applied
3	Ground clearance indicators (4) on F & H control panel	Determine ground clearance presently set in each quadrant	Control settings for each quadrant indicates present ground clearance	The quadrants are: left front, right front, left rear, and right rear
4.	Ground clearance knobs (4) on F & H control panel	Rotate to set in changes at quadrants requiring change of ground clearance to achieve desired attitude	New control settings indicates ground clearance to be obtained when the system is activated	A mental estimate of relation between desired vehicle height and differentials required in settings of quadrants must be applied
5	Lockout toggle switch on F & H control panel	Switch to the "UNLOCK" position	Lockout system is de-energized	Controls should normally be locked in order that readouts are actual previous to inputs

Skill Elements			
No.	Equipment	Activity	Indication
6	Raise and lower toggle switch on F & H control panel	Switch to the <u>ON</u> position	Suspension mechanism for changing ground clearance at quadrants is activated, ground clearance indicators report changes in height, and indicator lamps (2) illuminate-until desired ground clearance is obtained then extinguish
7	Raise and lower toggle switch on F & H control panel	Switch to the <u>OFF</u> position	Suspension mechanism indicator lamps are extinguished
8	Lockout toggle switch on F & H control panel	Switch to the "LOCK" position	Lockout system is energized; controls are locked
9		Verify attainment of correct attitude and ground clearance	

Verification is obtained by repeating steps 1, 2, and 3

## JOB ELEMENTS

3.0 DUTY OPERATING THE F & H SUSPENSION SYSTEM

3.2 TASK Setting Ground Clearance

POSITION Driver

TANK MBT-70

DATE 15 May 1967

### Skill Elements

No.	Equipment	Activity	Indication	Remarks
1	Ground clearance indicators on F & H control panel	Determine present vehicle height in terms of ground clearance	Indicators provide displays of clearance as either a single overall height or as height at quadrants	Ground clearance is assumed to be more important information than suspension range
2		Compare present height with knowledge of optimum height for intended operation	Indicators reveal present heights on scales in relation to possible range in ground clearance	One ground clearance indicator would be adequate for this task
3	Ground clearance knobs on F & H control panel	Rotate to set in changes to be made either overall or at each quadrant	Control settings for each quadrant indicates ground clearance to be obtained when system is activated	
4	Lockout toggle switch on F & H control panel	Switch to the "UNLOCK" position	Lockout system is de-energized	Controls should normally be locked in order that readouts are actual previous to inputs
5	Raise and lower toggle switch on F & H control panel	Switch to the ON position	Suspension mechanism for changing ground clearance at quadrants is	

Skill Elements

No.	Equipment	Activity	Indication	Remarks
6	Raise and lower toggle switch on F & H control panel	Switch to the <u>OFF</u> position	activated, ground clearance indicators report changes in height, and indicator lamps (2) illuminate-until desired ground clearance is obtained-then extinguish	
7	Lockout toggle switch on F & H control panel	Switch to the "LOCK" position	Suspension mechanism is de-activated; indicator lamps (2) are extinguished	
8		Verify attainment of correct height either overall or at quadrants	Lockout system is energized; controls are locked	Verification is obtained repeating steps 1 and 2 above

**JOB ELEMENTS**

4.0 DUTY RESPONDING TO WARNING LIGHTS

POSITION Driver

4.1 TASK Responding to Central Warning Light

TANK MBT-70

DATE 15 May 1967

**Skill Elements**

No.	Equipment	Activity	Indication	Remarks
1	Central warning light on main panel	Monitor	The <u>CENTRAL</u> warning light (red) illuminates	The central warning light is monitored when driving with hatch closed
2	Warning lights on the auxiliary panel	Check lights to determine where the existing malfunction is located and respond as required	Warning light(s) corresponding to the existing malfunction illuminates	(Refer to 4.3 to 4.8)

**JOB ELEMENTS**

4.0 DUTY RESPONDING TO WARNING LIGHTS

POSITION Driver

4.2 TASK Responding to the Master Warning Light

TANK MBT-70

DATE 15 May 1967

Skill Elements				
No.	Equipment	Activity	Indication	Remarks
1	Master warning light in hull near hatch opening	Monitor	The <u>MASTER</u> warning light (red) illuminates	The master warning light is monitored when driving with hatch open
2	Hand controller	Lower		(Refer to 9.3)
3	Seat and platform	Lower		(Refer to 9.2)
4	Steering handles on hand controller	Angle		(Refer to 9.7)
5	Warning lights on the auxiliary panel	Check lights to determine where the existing malfunction is located and respond as required	Warning light(s) corresponding to the existing malfunction illuminates	(Refer to 4.3 to 4.8)

**J O B   E L E M E N T S**

4.0 DUTY RESPONDING TO WARNING LIGHTS

POSITION Driver

4.3 TASK Responding to Fire Warning Light

TANK MBT-70

DATE 15 May 1967

Skill Elements			
No.	Equipment	Activity	Indication
1	Tank and fire warning light on auxiliary panel	Stop for a halt when the fire warning light illuminates	<u>FIRE</u> warning light (red) is illuminated
2	Fixed fire extinguisher interior control	Operate	Fixed fire extinguisher system should discharge, engine should stop and the fire warning light should extinguish
			<p>Fire extinguisher discharges automatically to combat the fire in the engine compartment. The fire light will extinguish when the fire goes out. If the fire light remains "ON" then the fire extinguisher bottles are empty and the fire continues in the engine compartment. Perform step <u>2</u></p> <p>(Refer to 10.2 or 10.3) If the fire light remains "ON" or if the interior control for the fixed fire extinguisher fails to operate, evacuate the tank immediately and perform step <u>3</u></p>

**Skill Elements**

No.	Equipment	Activity	Indication	Remarks
3	Fixed fire extinguisher exterior control(s)	Operate	Fixed fire extinguisher should discharge, engine should remain running, and the fire warning light should extinguish	After the fire has been extinguished notify organizational maintenance personnel. Replacement of fixed fire extinguisher cylinders must be made and the power plant inspected before the vehicle can possibly return to service

**JOB ELEMENTS**

4.0 DUTY RESPONDING TO WARNING LIGHTS

4.4 TASK Responding to Transmission Pressure Warning Light

POSITION Driver  
 TANK MBT-70  
 DATE 15 May 1967

Skill Elements				
No.	Equipment	Activity	Indication	Remarks
1	Tank and transmission pressure light on auxiliary panel	Stop for a halt when the transmission pressure warning light illuminates	Transmission PRESSURE warning light (red) is illuminated	(Refer to 1.24) The transmission pressure must be above _____ while engine is operating before the warning light will illuminate
2	Accelerator grips on hand controller	Rotate outward to achieve a "FAST IDLE" speed	Engine runs at "FAST IDLE" speed. Warning light remains illuminated	If warning light remains on at "FAST IDLE" speed, pressure is less than _____
3	Tank engine	Stop	Engine stops and all warning lights extinguish	(Refer to 1.25)
4	Transmission oil level	Check and replenish system as required		(Refer to )

Skill Elements

No.	Equipment	Activity	Indication	Remarks
5	Tank engine	Start	ALL warning lights extinguish	(Refer to 1.1 or 1.2) If transmission pressure is still low, stop the engine, and notify organizational maintenance personnel

**JOB ELEMENTS**

4.0 DUTY RESPONDING TO WARNING LIGHTS

POSITION Driver

4.5 TASK Responding to Transmission Temperature Warning Light

TANK MBT-70

DATE 15 May 1967

Skill Elements			
No.	Equipment	Activity	Remarks
1	Tank and transmission temperature light on auxiliary panel	Stop for a halt when the transmission temperature warning light illuminates	<p>(Refer to 1.24) The transmission temperature must be above _____ while engine is operating before the warning light will illuminate</p>
2	Accelerator grips on hand controller	Release to "NULL" position and allow engine to run at this speed for approximately 3 mins.	<p>Transmission temperature warning light (red) is illuminated</p> <p>Engine runs at "IDLE" speed</p>
3	Warning lights on auxiliary panel	Monitor	<p>All warning lights extinguish</p> <p>If transmission temperature light is still on after approximately 3 minutes, stop the engine and notify organizational maintenance personnel</p>

**JOB ELEMENTS**

4.0 DUTY RESPONDING TO WARNING LIGHTS

POSITION Driver

4.6 TASK Responding to Steer Warning Light

TANK MBT-70

DATE 15 May 1967

**Skill Elements**

No.	Equipment	Activity	Indication	Remarks
1	Tank and steer warning light on auxiliary panel	Stop for a halt when the steer warning light illuminates	STEER warning light (red) is illuminated; steering handles return to "CENTER STEER" position	The steer warning light illuminates when the steering system goes out
2	Emergency steering controls	Install and operate		(Refer to 10.7)
3	Emergency braking controls	Install and operate		(Refer to 10.5)

JOB ELEMENTS

4.0 DUTY RESPONDING TO WARNING LIGHTS

POSITION Driver

4.7 TASK Responding to Engine Pressure Warning Light

TANK MBT-70

DATE 15 May 1967

Skill Elements			
No.	Equipment	Activity	Indication
1	Tank, engine, and engine pressure light on auxiliary panel	Stop the tank and turn off the engine	Engine <u>PRESSURE</u> warning light (red) extinguishes when engine is turned off
2	Engine oil level	Check and replenish system as required	(Refer to 1.25) Engine pressure must be above _____ while the engine is operating before the warning lights will illuminate  (Refer to _____) If oil is at proper level, notify organizational maintenance personnel
3	Tank engine	Start	<u>ALL</u> warning lights extinguish  (Refer to 1.1 or 1.2) If engine pressure is still low, stop the engine and notify organizational maintenance personnel

**JOB ELEMENTS**

4.0 DUTY RESPONDING TO WARNING LIGHTS

4.8 TASK Responding to Engine Temperature Warning Light

POSITION Driver

TANK MBT-70

DATE 15 May 1967

Skill Elements				
No.	Equipment	Activity	Indication	Remarks
1	Tank, engine, and the engine temperature warning light on auxiliary panel	Stop the tank and turn off the engine	ENGINE TEMPERATURE warning light (red) extinguishes when engine is shut off	(Refer to 1.25) Engine coolant temperature must be above _____ while engine is operating before the warning light will illuminate
2	Coolant surge tank	Check coolant level. If low, fill system and allow engine to cool		(Refer to _____)
3	Tank engine	Start	ALL warning lights extinguish	(Refer to 1.1 or 1.2) If engine temperature is still excessive, stop the engine and notify organizational maintenance personnel

**JOB ELEMENTS**

5.0 DUTY OPERATING THE SIGHTING EQUIPMENT

POSITION Driver

5.6 TASK Operating the Flash Protector, De-Icer, Washer, and Wiper

TANK MBT-70

DATE 15 May 1967

**Skill Elements**

No.	Equipment	Activity	Indication	Remarks
1	Flash toggle switch on vision block control unit	Switch to <u>ON</u> or <u>OFF</u> position	Flash protectors are lowered or raised	Driving rotary switch must be in the <u>ACCY</u> or <u>DRIVE</u> positions
2	De-ice toggle switch on vision block control unit	Switch to <u>ON</u> or <u>OFF</u> position	De-icer is activated or deactivated	
3	Wash toggle switch on vision block control unit	Switch to <u>ON</u> or <u>OFF</u> position	Washer is activated or deactivated	
4	Wipe toggle switch on vision block control unit	Switch to <u>ON</u> or <u>OFF</u> position	Wipers are activated or deactivated	

JOB ELEMENTS

6.0 DUTY MANUALLY LOADING AMMUNITION INTO MAIN GUN

6.1 TASK Opening and Closing the Breech Manually

POSITION Driver

TANK MBT-70

DATE 15 May 1967

Skill Elements				
No.	Equipment	Activity	Indication	Remarks
1	Breech actuator handle lever	Position to engage slot in end of spindle visible at center of handle casting and rotate counter-clockwise until the mechanical stop is reached in the "ROLL-OVER" position	Breech mechanism rotates to the right and stops in the "ROLL-OVER" position	<u>DO NOT</u> actuate breech electrically whenever breech actuator handle is engaged for manual operation
2	Breech actuator handle lever	Rotate clockwise until the breech is in the "FULLY CLOSED" position	Breech mechanism rotates to the left and stops in the "FULLY CLOSED" position	

JOB ELEMENTS

6.0 DUTY MANUALLY LOADING AMMUNITION INTO MAIN GUN

POSITION Driver

6.2 TASK Opening and Closing the Breech Electrically

TANK MBT-70

DATE 15 May 1967

Skill Elements

No.	Equipment	Activity	Indication	Remarks
1		Have gunner position the main gun at approximately a 6° angle in elevation		Main gun must be at approximately a 6° angle in elevation before the breech will open electrically
2	Loading panel cover	Unlock, raise to the "Up" position, and lock		
3	Loading rotary switch on loading panel	Rotate to the <u>HANDLOAD</u> position	Breech mechanism rotates to the right and stops in the "ROLL-OVER" position	
4	Loading rotary switch on loading panel	Rotate to the <u>AUTO</u> position	Breech mechanism rotates to the left until it is in the "FULLY CLOSED" position, and <u>AUTO</u> light illuminates on loading panel	

**JOB ELEMENTS**

6.0 DUTY MANUALLY LOADING AMMUNITION INTO MAIN GUN

POSITION Driver

6.3 TASK Hand-Loading the Main Gun with Power

TANK MBT-70

DATE 15 May 1967

**Skill Elements**

No.	Equipment	Activity	Indication	Remarks
1		Have the gunner position the main gun at approximately a 6° angle in elevation		
2	Seat	Rotate right to "LOADING" position	Seat is positioned so that the loading panel and ammunition stowage racks are readily accessible	The "LOADING" position is approximately a 90° right angle or 3 o'clock  (Refer to 9.5)
3	Loading panel cover	Unlock, raise to the "UP" position, and lock		
4	Loading rotary switch on loading panel	Rotate to the <u>HANDLOAD</u> position	Breech mechanism rotates to the right and stops in the "ROLL-OVER" position automatically	

Skill Elements

No.	Equipment	Activity	Indication	Remarks
5	Ejector mechanism lever in breech	Place in the eject or non-eject position	Lever is up or down	Make certain that ejector mechanism lever is in the eject <u>(DOWN)</u> position for <u>missiles</u> and in the non-eject <u>(UP)</u> position for conventional rounds
6	Missile or conventic al round	Remove from stowage, check, place correctly on the loading tray, and firmly shove into breech until detent is engaged	Ammo is "seated" in breech	If a missile is to be loaded, assure that white index stripe on missile is facing up and that nose cone is not dented
7	Ammo type pushbutton on loading panel	Depress type of ammo selected and release	Ammo counter on TC's panel will subtract 1 from type of ammo loaded	Signal is transmitted to the computer as to type of ammo loaded
8	Loading rotary switch on loading panel	Rotate to the <u>AUTO</u> position	<u>AUTO</u> light illuminates. Breech mechanism rotates to the left until it is in the "FULLY CLOSED" position, and <u>AUTO</u> light extinguishes.	

Skill Elements			
No.	Equipment	Activity	Remarks
9	Seat	<p>Rotate left to the "NORMAL" position</p> <p>Announce <u>UP</u></p>	<p>Ready to fire light in the gunner's primary periscope illuminates when breech is fully closed</p> <p>The seat is positioned so that it faces directly to the front</p> <p>Ammo is loaded and ready for firing</p> <p>The "NORMAL" position is at 0° or 12 o'clock</p>
10			

JOB ELEMENTS

6.0 DUTY MANUALLY LOADING AMMUNITION INTO MAIN GUN

POSITION Driver

6.4 TASK Hand-Loading the Main Gun Without Power

TANK MBT-70

DATE 15 May 1967

Skill Elements				
No.	Equipment	Activity	Indication	Remarks
1		Have the gunner position the main gun at approximately a 6° angle in elevation		Gunner must use manual elevation hand crank
2	Seat	Rotate right to the "LOADING" position	Seat is positioned so that the loading panel and ammunition stowage racks are readily accessible	The "LOADING" position is approximately a 90° right angle or 3 o'clock (Refer to 9.5)
3	Loading panel cover	Unlock, raise to the "UP" position, and lock		
4	Breech actuator handle lever	Position to engage slot in end of spindle visible at center of handle casting and rotate counter-clockwise until the mechanical stop is reached in the "ROLL-OVER" position	Breech mechanism rotates to the right and stops in the "ROLL-OVER" position	Do not actuate breech electrically whenever breech actuator handle is engaged for manual operation

Skill Elements

No.	Equipment	Activity	Indication	Remarks
5	Ejector mechanism lever in breech	Place in the "NON-EJECT" position	Lever is up	
6	Conventional round	Remove from stowage, check, place on the loading tray, and firmly shove into the breech until de- tent is engaged	Ammo is "seated" in breech	Use only correct lots of ammunition and handle with care. Avoid striking fuze or primer
7	Breech actuator handle lever	Rotate clockwise until the breech is in the "FULLY CLOSED" position	Breech mechanism rotates to the left and stops in the "FULLY CLOSED" position	
8	Seat	Rotate left to the "NORMAL" position	The seat is positioned so that it faces directly to the front	The "NORMAL" position is at 0° or 12 o'clock
9		Announce <u>HE</u> (type of conventional round loaded) and <u>UP</u>	Ammo is loaded and ready for firing	

JOB ELEMENTS

6.0 DUTY MANUALLY LOADING AMMUNITION INTO MAIN GUN

POSITION Driver

6.5 TASK Replenishing the Auto Loader from Driver's Compartment

TANK MBT-70

DATE 15 May 1967

Skill Elements

No.	Equipment	Activity	Indication	Remarks
1		Have the gunner position the main gun at approximately a 20° angle in elevation		
2	Seat	Rotate right to the "LOADING" position	Seat is positioned so that the loading panel and ammunition stowage racks are readily accessible	The "LOADING" position is approximately a 90° right angle or 3 o'clock (Refer to 9.5)
3	Loading panel cover	Unlock, raise to the "UP" position, and lock		
4	Loading rotary switch on loading panel	Rotate to the <u>RESTOW</u> position	Auto loader seeks an empty round holder, rammer positions itself in loading tube, and restow lamp illuminates	

Skill Elements			
No.	Equipment	Activity	Remarks
5	Missile or conventional round	Remove from stowage, check, place on loading tray, and firmly shove back until contact with the rammer is made	Ammo is "seated" in rammer  Make certain ammo is "seated" in rammer by pulling round forward
6	Retract pushbutton on loading panel	Depress and release	Round is pulled into the empty round holder in the auto loader by the rammer Ammo counter on TC's panel will add 1 to type of ammo loaded in auto loader
7	Loading rotary switch on loading panel	Rotate to the <u>AUTO</u> position	<u>AUTO</u> light illuminates, then extinguishes. <u>FULL</u> light illuminates, then extinguishes
8	Loading panel cover	Unlock from "UP" position, lower, and lock	Loading panel is covered and locked
9	Seat	Rotate left to the "NORMAL" position	The seat is positioned so that it faces directly to the front  The "NORMAL" position is at 0° or 12 o'clock

If FULL light illuminates, auto loader is fully loaded (26 rounds). If not, repeat steps 4 to 7.

Skill Elements

No.	Equipment	Activity	Indication	Remarks
10		Announce to TC that <u>RESTOWING IS COM- PLETED</u>		TC will be able to determine that the auto loader is fully loaded by checking his ammo counter

**JOB ELEMENTS**

7.0 DUTY MANUALLY UNLOADING AMMUNITION FROM MAIN GUN

7.1 TASK Unloading An Unfired or Misfired Missile

POSITION Driver

TANK MBT-70

DATE 15 May 1967

**Skill Elements**

No.	Equipment	Activity	Indication	Remarks
1	Tank	Stop for a halt	Range selector is in park, transmission is in neutral, steering handles are in "CENTER STEER" position, engine is at idle, and stop-light is illuminated	The gunner's mode or the TC's weapon selector must be in the OFF position to break firing circuit to missile
2	Seat	Rotate right to the "LOADING" position	Seat is positioned so that the breech is readily accessible	Wait 1 minute after last (3rd) attempt to fire before removing a misfired missile
3	Ejector mechanism lever	Place in the "NON-EJECT" position	Lever is up	Keep clear of breech in case missile ignites and gun launcher recoils  The loading position is at approximately a 90° right angle or 3 o'clock (Refer to 9.5)  If lever is in the "EJECT" (down) position, the ejector will cut open the missile case when the breech opens, allowing propellant particles to escape into

**Skill Elements**

No.	Equipment	Activity	Indication	Remarks
4	Breech	Open electrically or manually	Breech mechanism rotates to the left and stops in the "ROLL-OVER" position	the turret, thus creating an extremely hazardous condition  (Refer to 6.1 or 6.2)
5	Detent release handle	Rotete down and hold	Missile is unloaded	A misfired missile removed from the breech is safe to handle once vehicle power is cut off from missile
6	Missile	Grasp and slide rearward onto the loading tray	Handle returns to "UP" position	Missile must be returned to ammo personnel as soon as possible for disposition
7	Detent release handle	Release		
8	Missile	Return to rack and stow as required		
9	Firing probe	Check and clean if necessary to assure proper operation		

Skill Elements

No.	Equipment	Activity	Indication	Remarks
10	Breech	Close electrically or manually	Breech mechanism rotates to the right and stops in the "FULLY CLOSED" position	(Refer to 6.1 or 6.2)
11	Ejector mechanism lever in breech	Place in the "EJECT" position	Lever is down	Make certain that ejector lever is in the eject "DOWN" position
12	Seat	Rotate left to the "NORMAL" position	The seat is positioned so that it faces directly to the front	The normal position is 0° or 12 o'clock (Refer to 9.5)

**JOB ELEMENTS**

7.0 DUTY MANUALLY UNLOADING AMMUNITION FROM MAIN GUN

POSITION Driver

7.2 TASK Unloading An Unfired or Misfired Conventional Round

TANK MBT-70

DATE 15 May 1967

**Skill Elements**

No.	Equipment	Activity	Indication	Remarks
1	Tank	Stop for a halt	Range selector is in park, transmission is in neutral, steering handles are in "CENTER STEER" position, engine is at idle speed, and stoplight is illuminated	The gunner mode or the TC's weapon selector must be in the OFF position to break firing circuit to round
2	Seat	Rotate right to the "LOADING" position	Seat is positioned so that the breech is readily accessible	Wait 1 minute after last (3rd) attempt to fire before attempting to remove a misfired round
3	Ejector mechanism lever in breech	Make certain it is in the "NON-EJECT" position	Lever is up	Keep clear of the breech in case round ignites and gun launcher recoils The "LOADING" position is at approximately a 90° right angle or 3 o'clock (Refer to 9.5) If lever is in the "EJECT" (down) position, the ejector will cut open the case upon breech opening, allowing propellant particles to escape into the turret, thus creating an extremely hazardous condition

Skill Elements

No.	Equipment	Activity	Indication	Remarks
4	Breech	Open electrically or manually	Breech mechanism rotates to the right and stops in the "ROLL-OVER" position	(Refer to 6.1 or 6.2)
5	Detent release handle	Rotate down and hold	Handle is held in "DOWN" position	
6	Conventional Round	Grasp and slide onto the loading tray	Round is unloaded	
7	Detent release handle	Release	Handle is in the "UP" position	
8	Conventional round	Return to rack and stow as required		Round must be returned to ammo personnel as soon as possible for disposition
9	Firing probe	Check and clean if necessary to assure proper operation		
10	Breech	Close electrically or manually	Breech mechanism rotates to the left and stops in the "FULLY CLOSED" position	(Refer to 6.1 or 6.2)
11	Ejector mechanism lever in breech	Make certain it is in the "NON-EJECT" position		

Skill Elements

No.	Equipment	Activity	Indication	Remarks
12	Seat	Rotate left to the "NORMAL" position	The seat is positioned so that it faces directly to the front	The "NORMAL" position is at 0° or 12 o'clock (Refer to 9.5)

## JOB ELEMENTS

7.0 DUTY MANUALLY UNLOADING AMMUNITION FROM MAIN GUN

7.4 TASK Unloading A Stuck Conventional Round

POSITION Driver

TANK MBT-70

DATE 15 May 1967

No.	Equipment	Skill Elements		Remarks
		Activity	Indication	
1	Tank	Stop for a halt	Range selector is in park, transmission is in neutral, engine is at idle speed, steering handles are in the "CENTER STEER" position, and the stoplight is illuminated	The gunner's mode or the TC's weapon selector must be in the OFF position to break firing circuit to round (Refer to 1.24)
2	Seat	Rotate right to the "LOADING" position	Seat is positioned so that the breech is readily accessible	The "LOADING" position is at approximately a 90° right angle or 3 o'clock (Refer to 9.5)
3	Breech	Open electrically or manually	Breech mechanism rotates to the right and stops in the "ROLL-OVER" position	(Refer to 6.1 or 6.2)
4	M15 cleaning staff and rammer	Have the gunner unstow and assemble to rammer	Staff assembly is unstowed. Staff and rammer are screwed together	
5	Staff assembly	Have the gunner slide the assembly gently down gun-launcher bore until seated on ogive or projectile, then exert		

Skill Elements

No.	Equipment	Activity	Indication	Remarks
6	Conventional round	steady pressure until the round clears the chamber	Round is out of chamber	
7	Breech	Receive from the chamber and stow as required	Breech mechanism rotates to the left and stops in the "FULLY CLOSED" position	(Refer to 6.1 or 6.2)
8	Seat	Close electrically or manually	Rotate left to the "NORMAL" position	The "NORMAL" position is at approximately 00 or 3 o'clock
9	M15 cleaning staff end rammer	Have the gunner disassemble and stow	Staff is unscrewed from rammer	

**JOB ELEMENTS**

9.0 DUTY OPERATING AUXILIARY EQUIPMENT

9.1 TASK Opening and Closing the Hatch

POSITION Driver

TANK MBT-70

DATE 15 May 1967

**Skill Elements**

No.	Equipment	Activity	Indication	Remarks
1	Hatch handwheel	Rotate clockwise, push hatch back with both hands until turret hatch catch is engaged, and release	Hatch retaining "dogs" (3) retract as hand wheel rotates clockwise, hatch rotates up and back, hand wheel re- turns to "STARTING" position and hatch locks in the "OPEN" position	Hatch handwheel is spring-loaded and will return to the "STARTING" position when released
2	Turret lock release handle	Pull out and raise hatch slightly to disengage it from hatch catch	Hatch is unlocked from turret hatch	
3	Hatch handwheel	Rotate clockwise, pull hatch down with both hands until forward movement stops, and release	Hatch retaining "dogs" (3) retract as handwheel rotates clockwise, hatch rotates up and down, handwheel returns to "STARTING" position and hatch locks in the "CLOSED" position	

**JOB ELEMENTS**

9.0 DUTY OPERATING AUXILIARY EQUIPMENT  
9.2 TASK Raising and Lowering the Platform

POSITION Driver  
 TANK MBT-70  
 DATE 15 May 1967

Skill Elements				
No.	Equipment	Activity	Indication	Remarks
1	Hydraulic controller pumping handle on left side of seat	Pump forward and backward until platform is at desired height	Seat and platform raise and stop in desired position	Driver must remain in seat. Seat is spring-loaded and will "stow" when body weight is removed
2	Foot pedal	Depress and release	Seat and platform lower to lowest position	

## JOB ELEMENTS

2.0 DUTY OPERATING AUXILIARY EQUIPMENT

2.3 TASK Raising and Lowering the Hand Controller

POSITION Driver

TANK MBT-70

DATE 15 May 1967

No.	Skill Elements			Remarks
	Equipment	Activity	Indication	
1	Height adjustment knob on hand controller	Pull out and hold	Hand controller unlocks and lowers to the minimum height	The minimum height possible is ___ ft.
2	Hand controller	Raise up to the desired height		The hand controller will raise ___ ft.
3	Height adjustment knob on hand controller	Release	Hand controller locks at desired height	The maximum height possible is ___ ft.

JOB ELEMENTS

9.0 DUTY OPERATING AUXILIARY EQUIPMENT

9.4 TASK Rotating the Driver's Capsule

POSITION Driver

TANK MBT-70

DATE 15 May 1967

No.	Equipment	Skill Elements		Remarks
		Activity	Indication	
1	Station hatch lever	Pull down and hold	Rotating capsule gears are disengaged from the turret	
2	Rotatable capsule	Reposition with feet and hands in relation to the hull	Rotating capsule turns towards desired direction	
3	Station hatch lever	Release when in the desired position	Rotating capsule gears are engaged to the turret	

**JOB ELEMENTS**

9.0 DUTY OPERATING AUXILIARY EQUIPMENT  
9.5 TASK Rotating the Seat

POSITION DRIVER  
 TANK MBT-70  
 DATE 15 May 1967

Skill Elements				
No.	Equipment	Activity	Indication	Remarks
1	Foot pedal	Depress and hold	Seat is unlocked from rotating capsule and foot pedal is in a "DOWN" position	The seat rotates 360° to allow manual loading of the main weapon by the driver
2	Seat	Rotate right or left by using hands and shifting body weight until reaching desired position	Seat rotates right or left and stops	The driver must remain in seat since it is spring-loaded and will raise to the "STOWED" position when body weight is removed
3	Foot pedal	Release downward pressure	Seat is locked to rotating capsule and foot pedal is in an "UP" position	

**JOB ELEMENTS**

9.0 DUTY OPERATING AUXILIARY EQUIPMENT  
9.6 TASK Adjusting the Backrest

POSITION Driver  
 TANK MET-70  
 DATE 15 May 1967

Skill Elements				
No.	Equipment	Activity	Indication	Remarks
1	Backrest adjustment knobs on left and right sides of seat (2)	Pull out on both simultaneously and hold	Backrest is unlocked from seat and both adjustment knobs are in the "OUT" position	For open hatch driving, the driver may sit on the top of the backrest to obtain proper balance
2	Backrest	Rotate forward or backward by shifting back weight until reaching desired position	Backrest rotates forward or backward and stops	
3	Backrest adjustment knobs on left and right side of seat (2)	Release outward pressure	Backrest is locked to seat and both adjustment knobs are in the "IN" position	

**JOB ELEMENTS**

9.0 DUTY OPERATING AUXILIARY EQUIPMENT  
9.7 TASK Angling the Steering Handles

POSITION Driver  
 TANK MBT-70  
 DATE 15 May 1967

Skill Elements			
No.	Equipment	Activity	Indication
1	Angle adjustment knob on hand controller	Pull out and hold	Steering handles unlock and rotate down to the minimum angle
2	Steering handles on hand controller	Rotate up to the desired angle	
3	Angle adjustment knob on hand controller	Release	Steering handles lock at desired angle
			Remarks
			The minimum angle possible is _____ degrees
			The steering handles will rotate _____ degrees
			The maximum angle possible is _____ degrees

JOB ELEMENTS

9.0 DUTY OPERATING AUXILIARY EQUIPMENT

9.8 TASK Locking and Unlocking the Turret

POSITION Driver

TANK MET-70

DATE 15 May 1967

No.	Skill Elements			Remarks
	Equipment	Activity	Indication	
1	Turret lock handle on left side next to auxiliary panel	Push down on knob and pull towards driver	Turret lock gears are disengaged from the hull and the knob springs back to the "UP" position	
2	Turret lock handle	Push down on knob and into desired locking position	Turret lock gears are engaged to the hull and the knob springs back to the "UP" position	The turret lock engages and disengages the turret and hull manually

JOB ELEMENTS

9.0 DUTY OPERATING AUXILIARY EQUIPMENT

9.9 TASK Opening the Escape Hatch

POSITION Driver

TANK MBT-70

DATE 15 May 1967

Skill Elements				
No.	Equipment	Activity	Indication	Remarks
1	Escape hatch protective cover in center of turret	Pull up to release clips and lay aside	Escape hatch protective cover is removed and placed out of reach	
2	Turret quick-disconnect cables (7) in upper ring	Half-twist to the right and pull outward until rotation stops	Turret cable rotates to the right a half-turn and disconnects	Repeat procedure until all 7 cables are disconnected
3	Turret hydraulic quick-disconnect latches (2)	Flip up to unlatch both latches	Turret hydraulic latches are released, hydraulic plumbing disconnects from slip ring	If turret hydraulic latches are hot, use a screwdriver or protective glove to disconnect
4	Hull quick-disconnect cables (4) in bottom ring	Half-twist to the right and pull outward until rotation stops	Hull cable rotates to the right a half-turn and disconnects	Repeat procedure until all 4 cables are disconnected

Skill Elements

No.	Equipment	Activity	Indication	Remarks
5	Hull hydraulic quick-disconnect hatch (1)	Flip up to unlatch	Hull hydraulic latch is released and hydraulic plumbing disconnects from slip ring	If hull hydraulic latches are <u>hot</u> , use a screw-driver or protective glove to disconnect
6	Slip ring mounting pins (2)	Pull up until both are released from slots	Slip ring mounting pins are removed and the slip ring is unlocked	Do not remove all 3 pins
7	Slip ring	Grasp with both hands and rotate up towards remaining slip ring mounting pin	Slip ring pivots up and back on ball joint	
8	Escape hatch lever	Rotate clockwise until hatch drops to the ground	Escape hatch with lever rotates to the right, retracting "dogs" (3) retract and escape hatch drops to ground	

## JOB ELEMENTS

9.0 DUTY OPERATING AUXILIARY EQUIPMENT

9.10 TASK Closing the Escape Hatch

POSITION Driver

TANK MET-70

DATE 15 May 1967

Skill Elements			
No.	Equipment	Activity	Remarks
1	Hydraulic jack	Remove from stowage and position directly under the escape hatch opening in the hull	Hydraulic jack is unstowed and positioned
2	Escape hatch	Lift up, place on hydraulic jack and center	Escape hatch is positioned on hydraulic jack
3	Hydraulic jack lever	Pump on lever and angle the hatch until the lip on escape hatch connects with slot in hull	One of the crew members must angle the escape hatch when the lip is ready to be installed to slot in hull
4	Escape hatch handle	Grasp, pull up, and level until it seats, then rotate counterclockwise until rotation stops	Escape hatch is raised into the hull, centered, and locked
5	Slip ring	Grasp with both hands and rotate downward into hull opening until rotation stops	Slip ring pivots down into hull opening and stops in place

## Skill Elements

No.	Equipment	Activity	Indication	Remarks
6	Slip ring mounting pins (2)	Insert into slot	Slip ring mounting pin is replaced	Repeat procedure until both pins are replaced and slip ring is locked completely
7	Hull hydraulic quick-disconnect hatch (1)	Rotate forward until rotation stops	Hull hydraulic hatch is secured	
8	Hull quick-disconnect cables (4) in bottom ring	Push into appropriate connector and half-twist to the left until rotation stops	Hull cable rotates to the left a half-turn and connect	Repeat procedure until all 4 cables are connected
9	Turret hydraulic quick-disconnect hatches	Rotate forward until rotation stops	Turret hydraulic hatch is secured	Repeat procedure until both hatches are secured
10	Turret quick-disconnect cables (7) in upper ring	Push into appropriate connector and half-twist to the left until rotation stops	Turret cable rotates to the left a half-turn and connect	Repeat procedure until all 7 cables are connected
11	Escape hatch protective cover in center of turret	Place over upper ring and push down to engage clips	Escape hatch protective cover is installed and locked in place	

**JOB ELEMENTS**

10.0 DUTY OPERATING EMERGENCY EQUIPMENT

POSITION Driver

10.1 TASK Operating the Portable Fire Extinguisher

TANK MBT-70

DATE 15 May 1967

Skill Elements			
No.	Equipment	Activity	Remarks
1	Ring pin	Pull	
2	Horn	Point close to base of fire	
3	Trigger	Depress and hold, keeping base of flames covered	Fire extinguisher discharges  Avoid breathing of smoke or fumes

**JOB ELEMENTS**

10.0 DUTY OPERATING EMERGENCY EQUIPMENT

10.2 TASK Operating the Fixed Fire Extinguisher From Inside Vehicle

POSITION Driver

TANK MBT-70

DATE 15 May 1967

Skill Elements				
No.	Equipment	Activity	Indication	Remarks
1	Escape hatch cover	Pull up from clips and lay aside	Escape hatch cover is removed and the slip ring is exposed	
2	Fixed fire extinguisher cable half way down slip ring	Pull vigorously	Fixed fire extinguisher is activated and the engine stops	

**JOB ELEMENTS**

10.0 DUTY OPERATING EMERGENCY EQUIPMENT

10.3 TASK Operating the Fixed Fire Extinguisher From Outside Vehicle

POSITION Driver

TANK MBT-70

DATE 15 May 1967

Skill Elements

No.	Equipment	Activity	Indication	Remarks
1	Fixed fire extinguisher handles on right and left side of hull exterior	Pull either one vigorously	Fixed fire extinguisher is activated and the engine continues to operate	The engine DOES NOT STOP when the fixed fire extinguisher exterior handle is pulled

JOB ELEMENTS

10.0 DUTY OPERATING EMERGENCY EQUIPMENT

10.4 TASK Emergency Shifting

POSITION Driver

TANK MBT-70

DATE 15 May 1967

Skill Elements

No.	Equipment	Activity	Indication	Remarks
1	Emergency shifting handle	Pull up from the "LOCKED" position and rotate downward to center of shifting tube	The emergency shifting handle is unlocked and in the "SHIFTING" position	The emergency shifting handle is spring-loaded and is mounted on the left side of the hull next to driver
2	Emergency shifting handle	Slide rearward to the <u>NEUTRAL, FORWARD, or PUSH-START</u> position; or slide all the way forward to the <u>REVERSE</u> position as desired	The desired transmission range is aligned at a 90° right angle or at 3 o'clock with the emergency shifting handle in the "SHIFTING" position	
3	Emergency shifting handle	Rotate to the "UP" position and release	Emergency shifting handle drops down into range selected and locks in position	The emergency shifting handle must be returned to the "LOCKED" or "STOWED" position when not in immediate use

JOB ELEMENTS

10.0 DUTY OPERATING EMERGENCY EQUIPMENT

10.5 TASK Emergency Braking

POSITION Driver

TANK MBT-70

DATE 15 May 1967

Skill Elements				
No.	Equipment	Activity	Indication	Remarks
1	Emergency brake retaining pin	Pull out of retaining slot	Emergency brake is un-locked from stowed position	The emergency brake is used whenever electrical failure occurs and is located in the hull on the left side of the driver
2	Emergency brake unit	Remove from stowed position and insert down into holding bracket on capsule platform until a noticeable "click" occurs	Emergency brake is in-stalled and locked in position	
3	Emergency brake unit	Depress fully and hold	Tank stops and the engine runs as accelerated	

JOB ELEMENTS

10.0 DUTY OPERATING EMERGENCY EQUIPMENT

10.6 TASK Emergency Accelerating

POSITION Driver

TANK MBT-70

DATE 15 May 1967

Skill Elements				
No.	Equipment	Activity	Indication	Remarks
1	Emergency steering unit (T-bar) right hand grip	Rotate forward or rearward as desired	Engine accelerates or decelerates	Right hand grip is spring-loaded and returns to the center (NULL) position when released. The left hand grip is stationary

**JOB ELEMENTS**

10.0 DUTY OPERATING EMERGENCY EQUIPMENT

10.7 TASK Emergency Steering

POSITION Driver

TANK MBT-70

DATE 15 May 1967

Skill Elements				
No.	Equipment	Activity	Indication	Remarks
1	Angle adjustment knob on hand controller	Pull out and hold	Hand controller unlocks and rotates to extreme down position	The emergency brake unit must be installed and operated when steering "goes out" (Refer to 10.5)
2	Angle adjustment knob on hand controller	Release	Hand controller locks in position	
3	Emergency steering unit (T-bar) retaining pin	Pull out of retaining slot	Emergency steering unit is unlocked from stowed position	The emergency steering unit is used whenever electrical failure occurs and is located in the hull on the left side of the driver
4	Emergency steering unit (T-bar)	Remove from stowed position and insert into "V" slot on top of hand controller	Emergency steering unit (T-bar) is seated in position	

**Skill Elements**

No.	Equipment	Activity	Indication	Remarks
5	Emergency steering unit (T-bar) retaining pin	Insert into slot on side of hand controller	Emergency steering unit is locked in position	Retaining slots on hand controller provide individual height adjustment
6	Emergency steering unit (T-bar)	Turn right or left as desired	Tank responds accordingly	When driving backwards turning the T-bar right turns the tank left; turning the T-bar left turns the tank right
				Turn tank smoothly, never in jerks
				Tank must not exceed <u>        </u> mph when turning sharply