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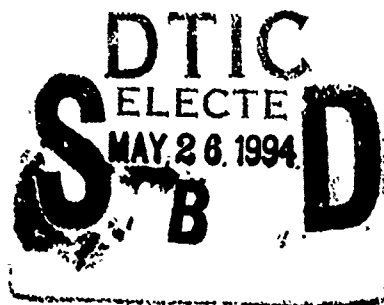


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NATIONAL ADVISORY COMMITTEE FOR AERONAUTICS

TECHNICAL NOTE

No. 1777



DIRECT-READING DESIGN CHARTS FOR 24S-T ALUMINUM-ALLOY
FLAT COMPRESSION PANELS HAVING LONGITUDINAL
STRAIGHT-WEB Y-SECTION STIFFENERS

By Norris F. Dow, Ralph E. Hubka, and William M. Roberts

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SUMMARY

Direct-reading design charts are presented for 24S-T aluminum-alloy flat compression panels having longitudinal straight-web Y-section stiffeners. These charts make possible the direct determination of the stress and all the panel proportions required to carry a given intensity of loading with a given skin thickness and effective length of panel.

INTRODUCTION

Design charts for wing compression panels have been presented in several different forms. (See references 1 and 2.) In reference 3, a form was developed which permitted the direct selection of proportions for given values of the principal design conditions - intensity of loading, skin thickness, and effective length of panel. This form also made possible the ready determination of the proportions having minimum weight to meet these conditions. The charts presented in reference 3 covered 75S-T aluminum-alloy flat compression panels having longitudinal straight-web Y-section stiffeners. Similar charts for 24S-T aluminum-alloy panels with formed Z-section stiffeners are presented in reference 4 and direct-reading design charts for 24S-T aluminum-alloy Y-stiffened panels are presented herein.

SYMBOLS

The symbols used for the panel dimensions are given in figure 1. In addition, the following symbols are used:

- | | |
|---|---|
| c | coefficient of end fixity as used in Euler column formula |
| d | rivet diameter, inches |
| L | length of panel, inches |
| p | rivet pitch, inches |

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P_1	compressive load per inch of panel width, kips per inch
r	all fillet radii, inches
$\bar{t}$	cross-sectional area per inch of panel width, expressed as an equivalent or average thickness, inches
ρ	radius of gyration, inches
$\bar{\sigma}_f$	average stress at failing load, ksi
σ_{cr}	stress for local buckling of sheet, ksi
σ_{cy}	compressive yield stress, ksi

DIRECT-READING DESIGN CHARTS

Direct-reading design charts for 24S-T aluminum-alloy flat compression panels with longitudinal straight-web Y-section stiffeners having the properties and proportions given in tables 1 to 6 are presented in two forms in figures 2 to 11. In the first form (figs. 2 to 6), the design conditions of intensity of loading, effective length of panel, and skin thickness are incorporated in the ordinate P_1/t_S and

the abscissa $\frac{P_1}{L/\sqrt{C}}$. This form, having the design conditions incorporated

in the ordinate and abscissa, is the more useful for most design purposes because the curves are more widely spaced and interpolation is more straightforward. In the second (alternate) form (figs. 7 to 11), the average stress at failure $\bar{\sigma}_f$ is plotted against P_1/t_S as was done in the summary plots of reference 5. This alternate form, having the stress - an inverse measure of weight for a given load - as ordinate, is the more useful for making generalizations and comparisons of structural efficiency because it shows how nearly the stress actually carried approaches the upper limit corresponding to the stress that would be achieved by a pure shell construction if a pure shell could carry the load without failure.

This upper limit of stress is represented by the lines for $\bar{\sigma}_f = \frac{P_1}{t_S}$

(infinite stiffener spacing) in figures 7 to 11.

Values of the ratios of stiffener thickness to skin thickness t_W/t_S , average spacing of rivet lines to skin thickness S/t_S (because there are two rivet lines associated with each Y-section, the stiffener spacing equals $2S$), and height of stiffener to stiffener thickness H/t_W , which will satisfy the design conditions, may be found directly from these charts, and the corresponding section properties $\bar{t}/t_S$, $\bar{h}/t_S$, and ρ/t_S may be found from tables 2 to 6. In the first form of design chart (figs. 2 to 6) dashed lines are used to indicate values of average

stress at failure $\bar{\sigma}_f$; whereas, on the alternate form of design chart (figs. 7 to 11) dashed lines are used to indicate values of $\frac{P_1}{L/\sqrt{C}}$. In both forms the value of $\bar{\sigma}_f$ corresponding to the point at which each curve is cut by a short heavy line is the value of the stress for local buckling σ_{cr} for the proportions represented by the curve. For example, the value of σ_{cr} for $\frac{H}{t_w} = 33.8$ and $\frac{S}{t_s} = 16.2$ in figure 2 is approximately 41.3 ksi. (Only a very short panel of these proportions would buckle before failure - one having a value of $\frac{P_1}{L/\sqrt{C}} \geq 0.60$.)

If the value of σ_{cr} is so low that the short heavy line would fall outside the boundaries of the chart, a numerical value of σ_{cr} is given and is associated with the proper proportions by a leader to the curve. The panel proportions which have minimum weight are indicated on both forms of these charts by the use of colors as follows:

- (1) If the proportions correspond to a blue region, they are the proportions which give the lightest possible 24S-T Y-stiffened panel which will meet the design conditions
- (2) If the proportions correspond to a red region, they are the lightest possible at the ratio of stiffener thickness to skin thickness given by that particular chart, but some other thickness ratio would give a lighter design
- (3) If the proportions correspond to a white region, the proportions meet the design conditions, but they are not the lightest which will meet the conditions

Because in many cases the proportions may be varied somewhat from those indicated by the red and blue regions with little change in the value of the stress that can be carried, too much importance should not be attached to the exact proportions indicated by the colors to have minimum weight. In any particular case for which a deviation from the minimum-weight proportions is made, however, caution dictates that the weight penalty associated with this deviation be determined.

The direct-reading design charts presented herein were developed in the manner described in reference 3 from the test data and resulting curves given in reference 5.

USE OF THE DIRECT-READING DESIGN CHARTS

The manner of using the direct-reading design charts depends in some measure on the desired degree of precision of interpolation among the curves. For many purposes, interpolation by inspection is of adequate accuracy, and the use of the charts requires only the calculation

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of the values of the design parameters P_1/t_S and $\frac{P_1}{L/\sqrt{c}}$ to permit the desired proportions to be read directly from the curves. The proportions for minimum weight, moreover, may be found directly as those corresponding to the blue region on the curves.

If more accurate interpolation is desired, a plot can readily be made of E/t_W , $\bar{\sigma}_F$, and σ_{cr} against S/t_S at the given values of P_1/t_S and $\frac{P_1}{L/\sqrt{c}}$ and the proportions can be picked from it. (This plot is similar to that which results from the use of the minimum-weight design procedure with the previously available design charts as illustrated in reference 2.) On a plot of this type, the proportions for minimum weight correspond to those associated with the highest value of $\bar{\sigma}_F$.

As a check on the accuracy of interpolation, the cross-sectional area per inch of width of the design may be determined from the values of $\bar{t}/t_S$ given in tables 2 to 6 and the value of the intensity of loading P_1 that can be carried on this cross-sectional area per inch at the value of $\bar{\sigma}_F$ given by the charts may then be compared with the design value of P_1 .

ILLUSTRATIVE EXAMPLE

In order to illustrate the use of the direct-reading design charts and the simplicity of the computations associated with them, a panel will be designed for minimum weight to meet the same principal design conditions used to illustrate the design procedures in reference 2, namely:

1. Intensity of loading $P_1 = 3.0$ kips per inch
2. Skin thickness $t_S = 0.064$ inch
3. Effective length $L/\sqrt{c} = 20$ inches

As was pointed out in reference 5, an intensity of loading as small as 3.0 kips per inch may require a stiffener thickness smaller than can be successfully extruded. The value of P_1 of 3.0 kips per inch is retained for the example, however, in order to provide a ready comparison with the examples of reference 2.

First the values of P_1/t_S and $\frac{P_1}{L/\sqrt{c}}$ are calculated

$$\frac{P_1}{t_S} = \frac{3.0}{0.064}$$

$$= 46.9 \text{ ksi}$$

$$\frac{P_1}{L/\sqrt{c}} = \frac{3.0}{20/\sqrt{1}}$$

$$= 0.15 \text{ ksi}$$

Then a trial value of t_W/t_S is assumed (for the example $\frac{t_W}{t_S} = 0.51$ will be used). In the chart for this value of t_W/t_S (fig. 3) the points corresponding to the design values of P_1/t_S and $\frac{P_1}{L/\sqrt{c}}$ lie above the red line at $\frac{H}{t_W} \leq 44.6$ (or $\frac{b_W}{t_W} \leq 24$), below the red line at $\frac{H}{t_W} \geq 55.3$ (or $\frac{b_W}{t_W} \geq 30$), and very nearly on the red line at $\frac{H}{t_W} = 49.9$ (or $\frac{b_W}{t_W} = 27$).

Accordingly, the value of H/t_W for minimum weight for $\frac{t_W}{t_S} = 0.51$ lies between 44.6 and 55.3, and because the values are established by red lines, not blue lines, some value of t_W/t_S other than 0.51 will give less weight. Inspection of the charts for other values of t_W/t_S reveals that at the given design values of P_1/t_S and $\frac{P_1}{L/\sqrt{c}}$ the blue region lies between $\frac{H}{t_W} = 55.3$ and $\frac{H}{t_W} = 60.7$ on the chart for $\frac{t_W}{t_S} = 0.40$. By interpolation, the panel proportions corresponding to this blue region are found to be $\frac{H}{t_W} \approx 60.5$ ($\frac{b_W}{t_W} \approx 33$) and $\frac{s}{t_S} \approx 27.0$ ($\frac{b_S}{t_S} \approx 38.0$), and for these proportions $\bar{\sigma}_F \approx 31.3 \text{ ksi}$ and $\sigma_{cr} \approx 31.3 \text{ ksi}$, which are the values for

minimum weight. The actual panel dimensions can be calculated from these proportions as

$$t_W = \frac{t_W}{t_S} t_S$$

$$= 0.40(0.064)$$

$$\approx 0.025 \text{ inch}$$

$$H = \frac{H}{t_W} t_W$$

$$= 60.5(0.025)$$

$$= 1.51 \text{ inches}$$

$$S = \frac{S}{t_S} t_S$$

$$= 27.0(0.064)$$

$$\approx 1.73 \text{ inches}$$

and the section properties can be determined from table 2 as

$$\bar{h} = \frac{\bar{h}}{t_S} t_S$$

$$= 4.90(0.064)$$

$$= 0.314 \text{ inch}$$

$$\rho = \frac{\rho}{t_S} t_S$$

$$= 8.13(0.064)$$

$$= 0.521 \text{ inch}$$

In order to illustrate the use of the direct-reading design charts when more accuracy than that corresponding to interpolation by inspection is desired, a plot has been made (fig. 12) of the values of $\bar{\sigma}_F$, σ_{cr} ,

and H/t_W given by the charts at the design values of P_1/t_S and $\frac{P_1}{L/\sqrt{C}}$.

The proportions which give the highest value of $\bar{\sigma}_F$ can be readily selected from a plot of this kind. (For the example these proportions are so nearly the same as were obtained by inspection that the values will not be repeated; however, the flatness of the curve of $\bar{\sigma}_F$ against S/t_S in figure 12 shows that, for a fairly wide range of proportions for this particular design, the stress that could be carried would be substantially the same as that for minimum weight.)

As a check on the accuracy of interpolation, the magnitude of $\bar{t}/t_S$ for these proportions can be determined from table 2 and multiplied by the values of t_S and $\bar{\sigma}_F$ for the design. This product should be equal to the design value of P_1 . For the example

$$\bar{\sigma}_F = 31.3 \text{ ksi}$$

$$\frac{\bar{t}}{t_S} = 1.500$$

and

$$\begin{aligned} P_1 &= \bar{\sigma}_F \bar{t} \\ &= \bar{\sigma}_F \frac{\bar{t}}{t_S} t_S \\ &= 31.3(1.500)(0.064) \\ &= 3.0 \text{ kips per inch} \end{aligned}$$

which agrees with the design value of P_1 originally assumed.

Langley Aeronautical Laboratory
National Advisory Committee for Aeronautics
Langley Field, Va., July 30, 1948

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TABLE 1.-- MATERIAL PROPERTIES AND PROPORTIONS OF
24S-T ALUMINUM-ALLOY PANELS HAVING EXTRUDED
STRAIGHT-WEB Y-SECTION STIFFENERS

[For details of stiffener proportions and diameter
and pitch of rivets, see tables 2 to 6; for
panel dimensions, see fig. 1]

Material properties		
	Aluminum alloy	σ_{cy} (ksi)
Sheet	24S-T	44.0
Stiffeners	24S-T	42.3
Proportions		
$\frac{b_W}{t_W} = 0.56 \frac{H}{t_W} - 0.89$		
$\frac{H}{t_W} = 1.79 \frac{b_W}{t_W} + 1.6$		
$\frac{b_S}{t_S} = \frac{2S}{t_S} - \left(0.58 \frac{H}{t_W} + 3.7 \right) \frac{t_W}{t_S}$		
$\frac{S}{t_S} = 0.5 \frac{b_S}{t_S} + \left(0.52 \frac{b_W}{t_W} + 2.3 \right) \frac{t_W}{t_S}$		

TABLE 2.- Y-PANEL PROPERTIES $\frac{b_A}{b_S} = 0.40$; $\frac{b_A}{b_N} = 1.5$; $\frac{b_Y}{b_N} = 1.04$; $\frac{t_L}{t_W} = 1.06$; $\frac{b_L}{b_N} = 0.94$; $\frac{t_F}{t_W} = 2.15$; $\frac{b_F}{b_N} = 0.69$; $\frac{F}{W} = 1$; $\frac{d}{t_S} = 1.5$; $\frac{P}{t_S} = 4.6$

$\frac{b_A}{b_S}$	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33
18	1.496	1.512	1.527	1.542	1.557	1.571	1.585	1.598	1.612	1.624	1.637	1.649	1.661	1.673	1.685	1.696
19	1.481	1.497	1.512	1.526	1.541	1.555	1.568	1.582	1.595	1.608	1.620	1.632	1.644	1.656	1.667	1.678
20	1.467	1.482	1.497	1.512	1.526	1.539	1.553	1.566	1.579	1.591	1.604	1.616	1.628	1.639	1.650	1.662
21	1.454	1.469	1.483	1.497	1.511	1.525	1.538	1.551	1.564	1.576	1.588	1.600	1.612	1.623	1.635	1.646
22	1.441	1.456	1.470	1.484	1.498	1.511	1.524	1.537	1.550	1.562	1.574	1.586	1.597	1.608	1.619	1.630
23	1.429	1.444	1.458	1.472	1.485	1.498	1.511	1.524	1.536	1.548	1.560	1.572	1.583	1.594	1.605	1.616
24	1.418	1.432	1.446	1.460	1.473	1.486	1.498	1.511	1.523	1.535	1.547	1.558	1.569	1.580	1.591	1.602
25	1.407	1.421	1.435	1.448	1.461	1.474	1.486	1.499	1.511	1.523	1.534	1.545	1.556	1.567	1.578	1.589
26	1.397	1.411	1.424	1.437	1.450	1.463	1.475	1.487	1.499	1.510	1.522	1.533	1.544	1.555	1.566	1.577
27	1.388	1.401	1.414	1.427	1.440	1.452	1.464	1.476	1.488	1.499	1.510	1.521	1.532	1.543	1.553	1.564
28	1.378	1.391	1.404	1.417	1.430	1.442	1.454	1.465	1.477	1.488	1.499	1.510	1.521	1.531	1.542	1.552
29	1.370	1.382	1.395	1.408	1.420	1.432	1.444	1.455	1.467	1.478	1.489	1.500	1.510	1.521	1.531	1.541
30	1.361	1.374	1.386	1.399	1.411	1.423	1.434	1.446	1.457	1.468	1.479	1.489	1.500	1.510	1.520	1.530
31	1.351	1.365	1.378	1.390	1.402	1.414	1.425	1.436	1.447	1.458	1.469	1.479	1.490	1.500	1.510	1.520
32	1.346	1.358	1.370	1.382	1.394	1.405	1.416	1.427	1.438	1.449	1.460	1.470	1.480	1.490	1.500	1.510
33	1.338	1.350	1.362	1.374	1.385	1.397	1.408	1.419	1.430	1.440	1.451	1.461	1.471	1.481	1.491	1.500
34	1.331	1.343	1.355	1.366	1.378	1.389	1.399	1.411	1.421	1.432	1.442	1.452	1.462	1.472	1.482	1.491
35	1.324	1.336	1.348	1.359	1.370	1.381	1.392	1.403	1.413	1.424	1.434	1.444	1.454	1.464	1.473	1.483
36	1.312	1.323	1.334	1.345	1.356	1.367	1.378	1.388	1.398	1.408	1.418	1.428	1.437	1.447	1.456	1.465
37	1.300	1.311	1.322	1.333	1.343	1.354	1.364	1.374	1.384	1.394	1.403	1.413	1.422	1.432	1.441	1.450
38	1.289	1.300	1.310	1.321	1.331	1.341	1.351	1.361	1.371	1.380	1.390	1.399	1.408	1.417	1.426	1.435
39	1.278	1.289	1.300	1.310	1.320	1.330	1.339	1.349	1.359	1.368	1.377	1.386	1.395	1.404	1.413	1.421
40	1.270	1.280	1.289	1.300	1.309	1.319	1.328	1.338	1.347	1.356	1.365	1.374	1.383	1.391	1.400	1.408
41	1.261	1.271	1.280	1.290	1.299	1.309	1.318	1.327	1.336	1.345	1.354	1.363	1.371	1.380	1.388	1.396
42	1.252	1.261	1.271	1.281	1.290	1.299	1.308	1.317	1.326	1.335	1.343	1.352	1.360	1.369	1.377	1.385
43	1.245	1.254	1.263	1.272	1.282	1.290	1.299	1.308	1.317	1.325	1.334	1.342	1.350	1.358	1.366	1.374
44	1.237	1.247	1.256	1.265	1.273	1.282	1.291	1.299	1.308	1.316	1.324	1.332	1.340	1.348	1.356	1.364
45	1.231	1.239	1.248	1.257	1.266	1.274	1.283	1.291	1.299	1.307	1.315	1.323	1.331	1.339	1.347	1.354
46	1.221	1.230	1.238	1.247	1.255	1.263	1.271	1.279	1.287	1.295	1.303	1.311	1.318	1.326	1.333	1.341
47	1.212	1.220	1.229	1.237	1.245	1.253	1.261	1.269	1.276	1.284	1.291	1.299	1.306	1.314	1.321	1.328
48	1.204	1.212	1.220	1.228	1.236	1.243	1.251	1.259	1.266	1.273	1.281	1.288	1.295	1.302	1.309	1.316
49	1.196	1.204	1.212	1.220	1.227	1.235	1.242	1.250	1.257	1.264	1.271	1.278	1.285	1.292	1.299	1.306
50	1.188	1.197	1.204	1.212	1.219	1.226	1.233	1.241	1.248	1.255	1.262	1.269	1.275	1.282	1.289	1.295
51	1.181	1.190	1.197	1.205	1.212	1.219	1.226	1.233	1.240	1.246	1.253	1.260	1.266	1.273	1.279	1.286
52	1.174	1.184	1.191	1.198	1.205	1.212	1.218	1.225	1.232	1.238	1.245	1.252	1.258	1.265	1.271	1.277
53	1.171	1.178	1.185	1.192	1.198	1.205	1.212	1.218	1.225	1.231	1.237	1.244	1.250	1.256	1.262	1.269
54	2.788	2.979	3.172	3.369	3.571	3.773	3.979	4.185	4.398	4.607	4.823	5.038	5.256	5.477	5.700	5.922
55	2.741	2.931	3.122	3.316	3.514	3.715	3.914	4.122	4.330	4.541	4.752	4.965	5.181	5.401	5.619	5.837
56	2.697	2.887	3.071	3.264	3.455	3.650	3.856	4.059	4.265	4.470	4.683	4.895	5.110	5.323	5.539	5.753
57	2.655	2.838	3.022	3.210	3.401	3.600	3.797	3.998	4.196	4.396	4.613	4.824	5.037	5.249	5.468	5.686
58	2.612	2.793	2.976	3.162	3.354	3.548	3.743	3.940	4.143	4.346	4.551	4.760	4.971	5.178	5.391	5.607
59	2.572	2.751	2.932	3.118	3.304	3.494	3.688	3.886	4.083	4.284	4.488	4.695	4.901	5.110	5.322	5.537
60	2.531	2.709	2.888	3.072	3.257	3.445	3.634	3.830	4.026	4.225	4.428	4.629	4.834	5.041	5.252	5.465
61	2.496	2.669	2.847	3.026	3.209	3.396	3.583	3.778	3.972	4.166	4.367	4.567	4.770	4.977	5.186	5.398
62	2.461	2.633	2.805	2.983	3.164	3.350	3.535	3.725	3.918	4.110	4.310	4.509	4.711	4.916	5.118	5.323
63	2.429	2.596	2.767	2.943	3.123	3.303	3.487	3.675	3.867	4.058	4.252	4.449	4.650	4.854	5.055	5.265
64	2.393	2.558	2.728	2.902	3.081	3.260	3.443	3.625	3.816	4.005	4.198	4.394	4.594	4.791	4.996	5.199
65	2.364	2.524	2.691	2.865	3.039	3.217	3.398	3.579	3.768	3.957	4.145	4.333	4.536	4.738	4.937	5.139
66	2.330	2.493	2.656	2.828	3.000	3.177	3.353	3.537	3.720	3.907	4.098	4.286	4.484	4.678	4.876	5.077
67	2.300	2.462	2.624	2.790	2.961	3.136	3.311	3.490	3.672	3.857	4.047	4.234	4.430	4.624	4.821	5.020
68	2.274	2.430	2.591	2.756	2.926	3.096	3.266	3.446	3.627	3.812	4.000	4.186	4.376	4.568	4.764	4.963
69	2.243	2.393	2.558	2.722	2.886	3.059	3.233	3.407	3.587	3.766	3.953	4.138	4.326	4.518	4.713	4.904
70	2.216	2.370	2.538	2.698	2.868	3.038	3.212	3.386	3.567	3.742	3.925	4.109	4.296	4.487	4.680	4.871
71	2.189	2.341	2.509	2.674	2.841	3.008	3.179	3.350	3.522	3.698	3.874	4.053	4.234	4.418	4.604	4.791
72	2.161	2.311	2.478	2.644	2.811	2.978	3.147	3.316	3.487	3.661	3.837	4.015	4.194	4.372	4.554	4.738
73	2.092	2.237	2.386	2.534	2.692	2.854	3.015	3.180	3.349	3.521	3.691	3.870	4.046	4.232	4.415	4.601
74	2.047	2.190	2.332	2.484	2.635	2.790	2.949	3.112	3.278	3.443	3.617	3.785	3.963	4.141	4.321	4.505
75	2.005	2.146	2.287	2.432	2.581	2.734	2.886	3.047	3.212	3.375	3.541	3.711	3.884	4.060	4.239	4.415
76	1.967	2.102	2.236	2.384	2.526	2.678	2.828	2.987	3.145	3.306	3.470	3.638	3.809	3.977	4.155	4.323
77	1.928	2.061	2.194	2.335	2.476	2.626	2.774	2.926	3.082	3.241	3.404	3.571	3.734	3.907	4.076	4.248
78	1.889	2.015	2.156	2.291	2.430	2.573	2.719	2.870	3.024	3.182	3.337	3.502	3.663	3.835	4.002	4.173
79	1.858	1.983	2.112	2.245	2.388	2.524	2.669	2.819	2.971	3.122	3.281	3.438	3.598</			

TABLE 5.- Y-PANEL PROPERTIES $\frac{b}{t} = 0.51$; $\frac{b}{t} = 9.3$; $\frac{b}{t} = 1.04$; $\frac{t}{t} = 1.06$; $\frac{b}{t} = 0.94$; $\frac{t}{t} = 2.13$; $\frac{b}{t} = 0.69$; $\frac{t}{t} = 1$; $\frac{d}{t} = 2.0$; $\frac{p}{t} = 6.0$

$\frac{b}{t}$ $\frac{t}{t}$	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33
23	1.749	1.770	1.792	1.812	1.832	1.852	1.871	1.889	1.907	1.924	1.941	1.958	1.974	1.989	2.004	2.019
24	1.778	1.749	1.770	1.792	1.812	1.832	1.852	1.871	1.889	1.907	1.924	1.941	1.958	1.974	1.989	2.004
25	1.708	1.729	1.750	1.770	1.789	1.808	1.825	1.842	1.859	1.875	1.891	1.907	1.923	1.938	1.953	1.968
26	1.671	1.692	1.712	1.731	1.750	1.769	1.787	1.805	1.822	1.839	1.854	1.871	1.887	1.902	1.917	1.932
27	1.634	1.654	1.674	1.694	1.714	1.732	1.751	1.769	1.786	1.803	1.820	1.836	1.852	1.868	1.883	1.898
28	1.638	1.658	1.678	1.697	1.715	1.734	1.751	1.769	1.785	1.802	1.818	1.834	1.849	1.864	1.879	1.893
29	1.623	1.642	1.662	1.681	1.699	1.717	1.734	1.752	1.768	1.785	1.801	1.816	1.832	1.847	1.861	1.875
30	1.608	1.627	1.647	1.665	1.683	1.701	1.718	1.735	1.752	1.768	1.784	1.799	1.815	1.829	1.844	1.858
31	1.594	1.613	1.632	1.650	1.668	1.686	1.703	1.720	1.736	1.752	1.768	1.783	1.798	1.813	1.827	1.841
32	1.581	1.600	1.618	1.636	1.654	1.671	1.688	1.705	1.721	1.737	1.752	1.768	1.783	1.797	1.811	1.826
33	1.568	1.587	1.605	1.623	1.640	1.657	1.674	1.691	1.707	1.722	1.738	1.753	1.767	1.782	1.796	1.810
34	1.555	1.574	1.592	1.610	1.627	1.644	1.661	1.677	1.693	1.708	1.723	1.738	1.753	1.767	1.781	1.795
35	1.544	1.562	1.580	1.598	1.615	1.631	1.648	1.664	1.679	1.695	1.710	1.725	1.739	1.753	1.767	1.781
36	1.533	1.551	1.569	1.586	1.602	1.619	1.635	1.651	1.666	1.682	1.697	1.712	1.726	1.740	1.754	1.768
37	1.522	1.540	1.557	1.574	1.591	1.607	1.623	1.639	1.654	1.669	1.684	1.698	1.713	1.727	1.741	1.755
38	1.512	1.529	1.546	1.563	1.580	1.596	1.611	1.627	1.642	1.657	1.672	1.686	1.700	1.714	1.727	1.741
39	1.502	1.519	1.536	1.553	1.569	1.585	1.600	1.616	1.631	1.645	1.660	1.674	1.688	1.702	1.715	1.728
40	1.483	1.500	1.516	1.533	1.548	1.564	1.579	1.594	1.609	1.623	1.637	1.651	1.665	1.679	1.692	1.705
41	1.466	1.482	1.498	1.514	1.529	1.545	1.559	1.574	1.589	1.603	1.617	1.630	1.644	1.657	1.670	1.683
42	1.450	1.466	1.481	1.497	1.512	1.526	1.541	1.555	1.569	1.583	1.597	1.610	1.623	1.636	1.649	1.662
43	1.435	1.450	1.465	1.480	1.495	1.510	1.524	1.538	1.552	1.565	1.579	1.592	1.605	1.617	1.630	1.642
44	1.420	1.436	1.451	1.465	1.480	1.494	1.508	1.521	1.535	1.548	1.561	1.574	1.587	1.599	1.612	1.624
45	1.407	1.422	1.437	1.450	1.465	1.479	1.492	1.506	1.519	1.532	1.545	1.558	1.570	1.582	1.594	1.606
46	1.394	1.409	1.423	1.437	1.451	1.465	1.478	1.491	1.504	1.517	1.530	1.542	1.554	1.566	1.578	1.590
47	1.383	1.397	1.411	1.425	1.438	1.452	1.465	1.478	1.490	1.503	1.515	1.527	1.539	1.551	1.563	1.574
48	1.372	1.386	1.399	1.413	1.426	1.439	1.452	1.464	1.477	1.489	1.501	1.513	1.525	1.537	1.548	1.559
49	1.362	1.375	1.388	1.402	1.414	1.427	1.439	1.451	1.463	1.475	1.486	1.498	1.509	1.520	1.531	1.542
50	1.354	1.366	1.378	1.390	1.402	1.414	1.425	1.436	1.447	1.458	1.469	1.480	1.491	1.501	1.511	1.521
51	1.346	1.357	1.368	1.379	1.390	1.401	1.411	1.421	1.431	1.441	1.451	1.461	1.471	1.481	1.491	1.501
52	1.321	1.334	1.346	1.358	1.369	1.381	1.393	1.404	1.415	1.426	1.437	1.448	1.459	1.469	1.480	1.490
53	1.310	1.322	1.333	1.345	1.356	1.368	1.379	1.390	1.401	1.412	1.422	1.433	1.443	1.454	1.464	1.474
54	1.299	1.311	1.322	1.333	1.344	1.355	1.366	1.377	1.388	1.398	1.409	1.419	1.429	1.439	1.449	1.459
55	1.289	1.301	1.311	1.322	1.333	1.344	1.354	1.365	1.375	1.386	1.396	1.406	1.416	1.425	1.435	1.445
56	1.280	1.291	1.301	1.312	1.323	1.333	1.343	1.354	1.364	1.374	1.383	1.393	1.403	1.413	1.422	1.431
57	1.271	1.281	1.292	1.302	1.313	1.323	1.333	1.343	1.353	1.362	1.372	1.382	1.391	1.401	1.410	1.419
58	1.259	1.269	1.279	1.289	1.299	1.309	1.319	1.329	1.339	1.349	1.359	1.369	1.379	1.389	1.399	1.409
59	1.248	1.258	1.268	1.278	1.288	1.298	1.308	1.318	1.328	1.338	1.348	1.358	1.368	1.378	1.388	1.398
60	1.237	1.247	1.257	1.267	1.277	1.287	1.297	1.307	1.317	1.327	1.337	1.347	1.357	1.367	1.377	1.387
61	1.226	1.236	1.246	1.256	1.266	1.276	1.286	1.296	1.306	1.316	1.326	1.336	1.346	1.356	1.366	1.376
62	1.215	1.225	1.235	1.245	1.255	1.265	1.275	1.285	1.295	1.305	1.315	1.325	1.335	1.345	1.355	1.365
63	1.204	1.214	1.224	1.234	1.244	1.254	1.264	1.274	1.284	1.294	1.304	1.314	1.324	1.334	1.344	1.354
64	1.193	1.203	1.213	1.223	1.233	1.243	1.253	1.263	1.273	1.283	1.293	1.303	1.313	1.323	1.333	1.343
65	1.182	1.192	1.202	1.212	1.222	1.232	1.242	1.252	1.262	1.272	1.282	1.292	1.302	1.312	1.322	1.332
66	1.171	1.181	1.191	1.201	1.211	1.221	1.231	1.241	1.251	1.261	1.271	1.281	1.291	1.301	1.311	1.321
67	1.160	1.170	1.180	1.190	1.200	1.210	1.220	1.230	1.240	1.250	1.260	1.270	1.280	1.290	1.300	1.310
68	1.149	1.159	1.169	1.179	1.189	1.199	1.209	1.219	1.229	1.239	1.249	1.259	1.269	1.279	1.289	1.299
69	1.138	1.148	1.158	1.168	1.178	1.188	1.198	1.208	1.218	1.228	1.238	1.248	1.258	1.268	1.278	1.288
70	1.127	1.137	1.147	1.157	1.167	1.177	1.187	1.197	1.207	1.217	1.227	1.237	1.247	1.257	1.267	1.277
71	1.116	1.126	1.136	1.146	1.156	1.166	1.176	1.186	1.196	1.206	1.216	1.226	1.236	1.246	1.256	1.266
72	1.105	1.115	1.125	1.135	1.145	1.155	1.165	1.175	1.185	1.195	1.205	1.215	1.225	1.235	1.245	1.255
73	1.094	1.104	1.114	1.124	1.134	1.144	1.154	1.164	1.174	1.184	1.194	1.204	1.214	1.224	1.234	1.244
74	1.083	1.093	1.103	1.113	1.123	1.133	1.143	1.153	1.163	1.173	1.183	1.193	1.203	1.213	1.223	1.233
75	1.072	1.082	1.092	1.102	1.112	1.122	1.132	1.142	1.152	1.162	1.172	1.182	1.192	1.202	1.212	1.222
76	1.061	1.071	1.081	1.091	1.101	1.111	1.121	1.131	1.141	1.151	1.161	1.171	1.181	1.191	1.201	1.211
77	1.050	1.060	1.070	1.080	1.090	1.100	1.110	1.120	1.130	1.140	1.150	1.160	1.170	1.180	1.190	1.200
78	1.039	1.049	1.059	1.069	1.079	1.089	1.099	1.109	1.119	1.129	1.139	1.149	1.159	1.169	1.179	1.189
79	1.028	1.038	1.048	1.058	1.068	1.078	1.088	1.098	1.108	1.118	1.128	1.138	1.148	1.158	1.168	1.178
80	1.017	1.027	1.037	1.047	1.057	1.067	1.077	1.087	1.097	1.107	1.117	1.127	1.137	1.147	1.157	1.167
81	1.006	1.016	1.026	1.036	1.046	1.056	1.066	1.076	1.086	1.096	1.106	1.116	1.126	1.136	1.146	1.156
82	0.995	1.005	1.015	1.025	1.035	1.045	1.055	1.065	1.075	1.085	1.095	1.105	1.115	1.125	1.135	1.145
83	0.984	0.994	1.004	1.014	1.024	1.034	1.044	1.054	1.064	1.074	1.084	1.094	1.104	1.114	1.124	1.134
84	0.973	0.983	0.993	1.003	1.013	1.023	1.033	1.043	1.053	1.063	1.073	1.083	1.093	1.103	1.113	1.123
85	0.962	0.972	0.982	0.992	1.002	1.012	1.022	1.032	1.042	1.052	1.062	1.072	1.082	1.092	1.102	1.112
86	0.951	0.961	0.971	0.981	0.991	1.001	1.011	1.021	1.031	1.041	1.051	1.061	1.071	1.081	1.091	1.101
87	0.940	0.950	0.960	0.970	0.980	0.990	1.000	1.010	1.020	1.030	1.040	1.050	1.060	1.070	1.080	1.090
88	0.929	0.939	0.949	0.959	0.969	0.979	0.989	0.999	1.009	1.019	1.029	1.039	1.049	1.059	1.069	1.079
89	0.918	0.928	0.938	0.948	0.958	0.968	0.978	0.988	0.998	1.008	1.018	1.028	1.038	1.048	1.058	1.068
90	0.907	0.917	0.927	0.937	0.947	0.957	0.967	0.977	0.987	0.997	1.007	1.017	1.027	1.037	1.047	1.057
91	0.896	0.906	0.916	0.926	0.936	0.946	0.956	0.966	0.976	0.986	0.996	1.006	1.016	1.026	1.036	1

TABLE 4.- Y-PANEL PROPERTIES $\frac{t}{c} = 0.63$; $\frac{b_A}{t} = 9.3$; $\frac{b_V}{t} = 1.04$; $\frac{t_1}{t} = 1.06$; $\frac{b_L}{t} = 0.94$; $\frac{t_F}{t} = 2.13$; $\frac{b_F}{t} = 0.69$; $\frac{r}{t} = 1$; $\frac{d}{t} = 1.8$; $\frac{p}{t} = 6.1$

$\frac{t}{c}$	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33
23	2.059	2.080	2.115	2.142	2.167	2.192	2.216	2.240	2.263	2.285	2.306	2.327	2.347	2.366	2.385	2.404
24	2.031	2.059	2.087	2.111	2.139	2.164	2.188	2.211	2.234	2.255	2.277	2.297	2.316	2.337	2.357	2.375
25	2.005	2.033	2.060	2.086	2.112	2.136	2.160	2.184	2.206	2.228	2.249	2.270	2.290	2.309	2.328	2.347
26	1.980	2.008	2.035	2.061	2.086	2.110	2.134	2.157	2.180	2.201	2.222	2.243	2.263	2.282	2.301	2.320
27	1.955	1.984	2.010	2.036	2.061	2.085	2.109	2.132	2.154	2.176	2.197	2.217	2.236	2.257	2.276	2.294
28	1.934	1.961	1.987	2.013	2.038	2.062	2.085	2.108	2.130	2.151	2.172	2.193	2.213	2.232	2.251	2.269
29	1.912	1.939	1.965	1.990	2.015	2.039	2.062	2.085	2.107	2.128	2.149	2.169	2.189	2.208	2.227	2.245
30	1.892	1.918	1.944	1.969	1.993	2.017	2.040	2.062	2.084	2.105	2.126	2.146	2.165	2.185	2.204	2.222
31	1.872	1.898	1.924	1.948	1.972	1.995	2.019	2.041	2.063	2.084	2.104	2.124	2.143	2.162	2.182	2.200
32	1.853	1.879	1.904	1.928	1.951	1.974	1.997	2.020	2.042	2.063	2.084	2.104	2.123	2.142	2.161	2.179
33	1.835	1.861	1.886	1.910	1.934	1.957	1.979	2.001	2.022	2.043	2.064	2.083	2.102	2.121	2.140	2.158
34	1.818	1.843	1.868	1.892	1.915	1.938	1.960	1.982	2.003	2.024	2.044	2.064	2.083	2.102	2.120	2.138
35	1.801	1.826	1.851	1.874	1.897	1.920	1.942	1.964	1.985	2.005	2.025	2.045	2.064	2.083	2.101	2.120
36	1.785	1.810	1.834	1.858	1.881	1.903	1.925	1.946	1.967	1.988	2.007	2.027	2.046	2.065	2.083	2.100
37	1.770	1.794	1.818	1.842	1.864	1.887	1.908	1.929	1.950	1.970	1.990	2.009	2.028	2.047	2.065	2.082
38	1.755	1.779	1.803	1.826	1.849	1.871	1.892	1.913	1.934	1.954	1.973	1.992	2.011	2.029	2.047	2.065
39	1.741	1.765	1.788	1.811	1.834	1.855	1.877	1.897	1.918	1.938	1.957	1.976	1.995	2.013	2.031	2.048
40	1.727	1.751	1.774	1.797	1.819	1.840	1.861	1.882	1.902	1.922	1.941	1.959	1.979	1.997	2.014	2.032
41	1.702	1.725	1.747	1.769	1.791	1.812	1.833	1.853	1.873	1.892	1.911	1.930	1.948	1.966	1.984	2.001
42	1.678	1.700	1.722	1.744	1.765	1.786	1.806	1.826	1.845	1.865	1.883	1.902	1.919	1.937	1.954	1.971
43	1.655	1.677	1.699	1.720	1.741	1.761	1.781	1.801	1.820	1.838	1.857	1.875	1.892	1.910	1.927	1.944
44	1.633	1.654	1.675	1.695	1.715	1.735	1.754	1.773	1.792	1.810	1.828	1.846	1.863	1.881	1.898	1.915
45	1.614	1.635	1.656	1.677	1.696	1.716	1.735	1.754	1.772	1.791	1.808	1.826	1.843	1.860	1.876	1.893
46	1.596	1.616	1.637	1.657	1.676	1.695	1.714	1.733	1.751	1.769	1.786	1.803	1.820	1.837	1.853	1.869
47	1.578	1.599	1.619	1.638	1.657	1.676	1.695	1.713	1.731	1.748	1.765	1.782	1.799	1.815	1.831	1.847
48	1.562	1.582	1.601	1.620	1.639	1.657	1.676	1.694	1.711	1.728	1.745	1.762	1.778	1.794	1.810	1.826
49	1.546	1.566	1.585	1.604	1.622	1.640	1.658	1.676	1.693	1.710	1.726	1.743	1.759	1.775	1.790	1.806
50	1.532	1.551	1.569	1.588	1.606	1.624	1.641	1.658	1.675	1.692	1.708	1.725	1.740	1.756	1.772	1.787
51	1.511	1.529	1.548	1.566	1.583	1.601	1.618	1.635	1.651	1.667	1.683	1.699	1.714	1.730	1.745	1.759
52	1.492	1.510	1.528	1.545	1.562	1.579	1.597	1.612	1.628	1.644	1.659	1.675	1.690	1.705	1.720	1.734
53	1.474	1.491	1.509	1.526	1.543	1.559	1.575	1.591	1.607	1.622	1.637	1.653	1.667	1.682	1.696	1.711
54	1.458	1.475	1.491	1.508	1.524	1.540	1.556	1.572	1.587	1.602	1.617	1.632	1.646	1.660	1.674	1.688
55	1.442	1.459	1.475	1.491	1.507	1.523	1.538	1.553	1.567	1.583	1.598	1.612	1.626	1.640	1.654	1.668
56	1.428	1.444	1.460	1.476	1.491	1.506	1.521	1.535	1.550	1.565	1.579	1.594	1.607	1.621	1.635	1.648
57	1.415	1.430	1.446	1.461	1.476	1.491	1.506	1.520	1.534	1.548	1.562	1.576	1.590	1.603	1.616	1.629
58	1.402	1.417	1.432	1.447	1.462	1.476	1.491	1.505	1.519	1.533	1.546	1.560	1.573	1.586	1.599	1.612
59	1.384	1.399	1.414	1.429	1.443	1.457	1.471	1.485	1.498	1.512	1.525	1.538	1.551	1.564	1.577	1.590
60	1.367	1.382	1.396	1.410	1.424	1.437	1.451	1.464	1.477	1.490	1.503	1.516	1.528	1.541	1.554	1.567
61	1.351	1.365	1.379	1.392	1.405	1.418	1.431	1.444	1.457	1.469	1.482	1.494	1.507	1.519	1.531	1.544
62	1.336	1.349	1.362	1.375	1.387	1.400	1.412	1.424	1.436	1.448	1.460	1.472	1.484	1.495	1.507	1.519
63	1.321	1.334	1.346	1.358	1.370	1.382	1.394	1.405	1.417	1.428	1.439	1.450	1.461	1.472	1.483	1.494
64	1.306	1.318	1.330	1.342	1.353	1.364	1.375	1.386	1.397	1.408	1.419	1.429	1.440	1.450	1.461	1.472
65	1.291	1.303	1.314	1.325	1.336	1.347	1.357	1.368	1.378	1.388	1.398	1.408	1.418	1.428	1.438	1.448
66	1.276	1.288	1.299	1.309	1.319	1.329	1.339	1.349	1.359	1.368	1.378	1.388	1.397	1.407	1.417	1.427
67	1.261	1.273	1.284	1.294	1.304	1.314	1.324	1.334	1.343	1.353	1.362	1.372	1.381	1.391	1.400	1.410
68	1.246	1.258	1.269	1.279	1.289	1.298	1.308	1.317	1.326	1.335	1.344	1.353	1.362	1.371	1.380	1.389
69	1.231	1.243	1.254	1.264	1.273	1.283	1.292	1.301	1.310	1.319	1.328	1.337	1.345	1.354	1.363	1.372
70	1.216	1.228	1.239	1.248	1.258	1.267	1.276	1.285	1.294	1.303	1.311	1.320	1.328	1.337	1.345	1.354
71	1.201	1.213	1.224	1.233	1.242	1.251	1.260	1.269	1.277	1.286	1.294	1.303	1.311	1.319	1.328	1.336
72	1.186	1.198	1.209	1.218	1.227	1.235	1.244	1.252	1.261	1.269	1.277	1.285	1.293	1.301	1.310	1.318
73	1.171	1.183	1.194	1.203	1.212	1.220	1.228	1.236	1.244	1.252	1.260	1.268	1.275	1.283	1.291	1.299
74	1.156	1.168	1.179	1.188	1.196	1.204	1.212	1.220	1.228	1.235	1.243	1.250	1.258	1.265	1.273	1.280
75	1.141	1.153	1.164	1.173	1.181	1.189	1.197	1.205	1.212	1.220	1.227	1.234	1.241	1.248	1.255	1.262
76	1.126	1.138	1.149	1.158	1.166	1.174	1.182	1.189	1.196	1.203	1.210	1.217	1.224	1.230	1.237	1.243
77	1.111	1.123	1.134	1.143	1.151	1.159	1.166	1.173	1.180	1.187	1.193	1.200	1.206	1.213	1.219	1.225
78	1.096	1.108	1.119	1.128	1.136	1.144	1.151	1.158	1.164	1.171	1.177	1.183	1.189	1.195	1.201	1.207
79	1.081	1.093	1.104	1.113	1.121	1.128	1.135	1.141	1.147	1.153	1.159	1.165	1.170	1.176	1.181	1.187
80	1.066	1.078	1.089	1.098	1.106	1.113	1.120	1.126	1.132	1.137	1.143	1.148	1.153	1.158	1.163	1.168
81	1.051	1.063	1.074	1.083	1.091	1.098	1.104	1.110	1.115	1.120	1.125	1.130	1.135	1.140	1.144	1.149
82	1.036	1.048	1.059	1.068	1.076	1.083	1.089	1.094	1.100	1.104	1.109	1.113	1.118	1.122	1.126	1.130
83	1.021	1.033	1.044	1.053	1.061	1.067	1.073	1.078	1.083	1.087	1.091	1.095	1.100	1.103	1.107	1.111
84	1.006	1.018	1.029	1.038	1.046	1.052	1.058	1.063	1.067	1.071	1.075	1.079	1.083	1.087	1.090	1.094
85	0.991	1.003	1.014	1.023	1.031	1.037	1.042	1.047	1.051	1.055	1.058	1.062	1.065	1.069	1.072	1.075
86	0.976	0.988	0.999	1.008	1.016	1.022	1.027	1.031	1.035	1.038	1.041	1.044	1.047	1.050	1.053	1.056
87	0.961	0.973	0.984	0.993	1.001	1.007	1.012	1.016	1.019	1.022	1.025	1.028	1.031	1.034	1.037	1.039
88	0.946	0.958	0.969	0.978	0.986	0.991	0.996	1.000	1.003	1.006	1.008	1.011	1.013	1.016	1.018	1.020
89	0.931	0.943	0.954	0.963	0.970	0.976	0.981	0.984	0.987	0.990	0.992	0.994	0.996	0.998	1.000	1.002
90	0.916	0.928	0.939	0.948	0.955	0.960	0.964	0.967	0.970	0.972	0.974	0.976	0.978	0.979	0.981	0.982
91	0.901	0.913	0.924	0.933	0.940	0.945	0.949	0.952	0.954	0.956	0.958	0.959	0.961	0.962	0.963	0.964

TABLE 5.- Y-PANEL PROPERTIES $\frac{t_x}{t_s} = 0.79$; $\frac{b_x}{t_s} = 9.3$; $\frac{b_y}{t_s} = 1.04$; $\frac{t_y}{t_s} = 1.06$; $\frac{b_z}{t_s} = 0.94$; $\frac{t_z}{t_s} = 2.13$; $\frac{h_p}{t_s} = 0.69$; $\frac{r}{t_s} = 1$; $\frac{d}{t_s} = 2.3$; $\frac{p}{t_s} = 7.7$

$\frac{t}{t_s}$	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33
23	2.517	2.554	2.590	2.626	2.662	2.698	2.734	2.770	2.806	2.842	2.878	2.914	2.950	2.986	3.022	3.058
24	2.481	2.518	2.554	2.590	2.626	2.662	2.698	2.734	2.770	2.806	2.842	2.878	2.914	2.950	2.986	3.022
25	2.446	2.483	2.519	2.555	2.591	2.627	2.663	2.699	2.735	2.771	2.807	2.843	2.879	2.915	2.951	2.987
26	2.411	2.448	2.484	2.520	2.556	2.592	2.628	2.664	2.700	2.736	2.772	2.808	2.844	2.880	2.916	2.952
27	2.376	2.413	2.449	2.485	2.521	2.557	2.593	2.629	2.665	2.701	2.737	2.773	2.809	2.845	2.881	2.917
28	2.341	2.378	2.414	2.450	2.486	2.522	2.558	2.594	2.630	2.666	2.702	2.738	2.774	2.810	2.846	2.882
29	2.306	2.343	2.379	2.415	2.451	2.487	2.523	2.559	2.595	2.631	2.667	2.703	2.739	2.775	2.811	2.847
30	2.271	2.308	2.344	2.380	2.416	2.452	2.488	2.524	2.560	2.596	2.632	2.668	2.704	2.740	2.776	2.812
31	2.236	2.273	2.309	2.345	2.381	2.417	2.453	2.489	2.525	2.561	2.597	2.633	2.669	2.705	2.741	2.777
32	2.201	2.238	2.274	2.310	2.346	2.382	2.418	2.454	2.490	2.526	2.562	2.598	2.634	2.670	2.706	2.742
33	2.166	2.203	2.239	2.275	2.311	2.347	2.383	2.419	2.455	2.491	2.527	2.563	2.599	2.635	2.671	2.707
34	2.131	2.168	2.204	2.240	2.276	2.312	2.348	2.384	2.420	2.456	2.492	2.528	2.564	2.600	2.636	2.672
35	2.096	2.133	2.169	2.205	2.241	2.277	2.313	2.349	2.385	2.421	2.457	2.493	2.529	2.565	2.601	2.637
36	2.061	2.098	2.134	2.170	2.206	2.242	2.278	2.314	2.350	2.386	2.422	2.458	2.494	2.530	2.566	2.602
37	2.026	2.063	2.099	2.135	2.171	2.207	2.243	2.279	2.315	2.351	2.387	2.423	2.459	2.495	2.531	2.567
38	1.991	1.998	1.995	1.992	1.989	1.986	1.983	1.980	1.977	1.974	1.971	1.968	1.965	1.962	1.959	1.956
39	1.956	1.953	1.950	1.947	1.944	1.941	1.938	1.935	1.932	1.929	1.926	1.923	1.920	1.917	1.914	1.911
40	1.921	1.918	1.915	1.912	1.909	1.906	1.903	1.900	1.897	1.894	1.891	1.888	1.885	1.882	1.879	1.876
41	1.886	1.883	1.880	1.877	1.874	1.871	1.868	1.865	1.862	1.859	1.856	1.853	1.850	1.847	1.844	1.841
42	1.851	1.848	1.845	1.842	1.839	1.836	1.833	1.830	1.827	1.824	1.821	1.818	1.815	1.812	1.809	1.806
43	1.816	1.813	1.810	1.807	1.804	1.801	1.798	1.795	1.792	1.789	1.786	1.783	1.780	1.777	1.774	1.771
44	1.781	1.778	1.775	1.772	1.769	1.766	1.763	1.760	1.757	1.754	1.751	1.748	1.745	1.742	1.739	1.736
45	1.746	1.743	1.740	1.737	1.734	1.731	1.728	1.725	1.722	1.719	1.716	1.713	1.710	1.707	1.704	1.701
46	1.711	1.708	1.705	1.702	1.699	1.696	1.693	1.690	1.687	1.684	1.681	1.678	1.675	1.672	1.669	1.666
47	1.676	1.673	1.670	1.667	1.664	1.661	1.658	1.655	1.652	1.649	1.646	1.643	1.640	1.637	1.634	1.631
48	1.641	1.638	1.635	1.632	1.629	1.626	1.623	1.620	1.617	1.614	1.611	1.608	1.605	1.602	1.599	1.596
49	1.606	1.603	1.600	1.597	1.594	1.591	1.588	1.585	1.582	1.579	1.576	1.573	1.570	1.567	1.564	1.561
50	1.571	1.568	1.565	1.562	1.559	1.556	1.553	1.550	1.547	1.544	1.541	1.538	1.535	1.532	1.529	1.526
51	1.536	1.533	1.530	1.527	1.524	1.521	1.518	1.515	1.512	1.509	1.506	1.503	1.500	1.497	1.494	1.491
52	1.501	1.498	1.495	1.492	1.489	1.486	1.483	1.480	1.477	1.474	1.471	1.468	1.465	1.462	1.459	1.456
53	1.466	1.463	1.460	1.457	1.454	1.451	1.448	1.445	1.442	1.439	1.436	1.433	1.430	1.427	1.424	1.421
54	1.431	1.428	1.425	1.422	1.419	1.416	1.413	1.410	1.407	1.404	1.401	1.398	1.395	1.392	1.389	1.386
55	1.396	1.393	1.390	1.387	1.384	1.381	1.378	1.375	1.372	1.369	1.366	1.363	1.360	1.357	1.354	1.351
56	1.361	1.358	1.355	1.352	1.349	1.346	1.343	1.340	1.337	1.334	1.331	1.328	1.325	1.322	1.319	1.316
57	1.326	1.323	1.320	1.317	1.314	1.311	1.308	1.305	1.302	1.299	1.296	1.293	1.290	1.287	1.284	1.281
58	1.291	1.288	1.285	1.282	1.279	1.276	1.273	1.270	1.267	1.264	1.261	1.258	1.255	1.252	1.249	1.246
59	1.256	1.253	1.250	1.247	1.244	1.241	1.238	1.235	1.232	1.229	1.226	1.223	1.220	1.217	1.214	1.211
60	1.221	1.218	1.215	1.212	1.209	1.206	1.203	1.200	1.197	1.194	1.191	1.188	1.185	1.182	1.179	1.176
61	1.186	1.183	1.180	1.177	1.174	1.171	1.168	1.165	1.162	1.159	1.156	1.153	1.150	1.147	1.144	1.141
62	1.151	1.148	1.145	1.142	1.139	1.136	1.133	1.130	1.127	1.124	1.121	1.118	1.115	1.112	1.109	1.106
63	1.116	1.113	1.110	1.107	1.104	1.101	1.098	1.095	1.092	1.089	1.086	1.083	1.080	1.077	1.074	1.071
64	1.081	1.078	1.075	1.072	1.069	1.066	1.063	1.060	1.057	1.054	1.051	1.048	1.045	1.042	1.039	1.036
65	1.046	1.043	1.040	1.037	1.034	1.031	1.028	1.025	1.022	1.019	1.016	1.013	1.010	1.007	1.004	1.001
66	1.011	1.008	1.005	1.002	0.999	0.996	0.993	0.990	0.987	0.984	0.981	0.978	0.975	0.972	0.969	0.966
67	0.976	0.973	0.970	0.967	0.964	0.961	0.958	0.955	0.952	0.949	0.946	0.943	0.940	0.937	0.934	0.931
68	0.941	0.938	0.935	0.932	0.929	0.926	0.923	0.920	0.917	0.914	0.911	0.908	0.905	0.902	0.899	0.896
69	0.906	0.903	0.900	0.897	0.894	0.891	0.888	0.885	0.882	0.879	0.876	0.873	0.870	0.867	0.864	0.861
70	0.871	0.868	0.865	0.862	0.859	0.856	0.853	0.850	0.847	0.844	0.841	0.838	0.835	0.832	0.829	0.826
71	0.836	0.833	0.830	0.827	0.824	0.821	0.818	0.815	0.812	0.809	0.806	0.803	0.800	0.797	0.794	0.791
72	0.801	0.798	0.795	0.792	0.789	0.786	0.783	0.780	0.777	0.774	0.771	0.768	0.765	0.762	0.759	0.756
73	0.766	0.763	0.760	0.757	0.754	0.751	0.748	0.745	0.742	0.739	0.736	0.733	0.730	0.727	0.724	0.721
74	0.731	0.728	0.725	0.722	0.719	0.716	0.713	0.710	0.707	0.704	0.701	0.698	0.695	0.692	0.689	0.686
75	0.696	0.693	0.690	0.687	0.684	0.681	0.678	0.675	0.672	0.669	0.666	0.663	0.660	0.657	0.654	0.651
76	0.661	0.658	0.655	0.652	0.649	0.646	0.643	0.640	0.637	0.634	0.631	0.628	0.625	0.622	0.619	0.616
77	0.626	0.623	0.620	0.617	0.614	0.611	0.608	0.605	0.602	0.599	0.596	0.593	0.590	0.587	0.584	0.581
78	0.591	0.588	0.585	0.582	0.579	0.576	0.573	0.570	0.567	0.564	0.561	0.558	0.555	0.552	0.549	0.546
79	0.556	0.553	0.550	0.547	0.544	0.541	0.538	0.535	0.532	0.529	0.526	0.523	0.520	0.517	0.514	0.511
80	0.521	0.518	0.515	0.512	0.509	0.506	0.503	0.500	0.497	0.494	0.491	0.488	0.485	0.482	0.479	0.476
81	0.486	0.483	0.480	0.477	0.474	0.471	0.468	0.465	0.462	0.459	0.456	0.453	0.450	0.447	0.444	0.441
82	0.451	0.448	0.445	0.442	0.439	0.436	0.433	0.430	0.427	0.424	0.421	0.418	0.415	0.412	0.409	0.406
83	0.416	0.413	0.410	0.407	0.404	0.401	0.398	0.395	0.392	0.389	0.386	0.383	0.380	0.377	0.374	0.371
84	0.381	0.378	0.375	0.372	0.369	0.366	0.363	0.360	0.357	0.354	0.351	0.348	0.345			

TABLE 6.- Y-PANEL PROPERTIES $\frac{t_w}{t_s} = 1.00$; $\frac{b_A}{t_w} = 9.3$; $\frac{b_Y}{t_w} = 1.04$; $\frac{t_L}{t_w} = 1.06$; $\frac{b_L}{t_w} = 0.94$; $\frac{t_F}{t_w} = 2.13$; $\frac{b_F}{t_w} = 0.69$; $\frac{r_w}{t_w} = 1$; $\frac{d}{t_s} = 2.4$; $\frac{p}{t_s} = 7.8$

$\frac{t_w}{t_s}$		18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33
23	$\frac{t_s}{t_w}$	3.177	3.225	3.270	3.313	3.355	3.395	3.433	3.470	3.509	3.539	3.572	3.604	3.634	3.663	3.692	3.719
24		3.131	3.178	3.223	3.267	3.309	3.349	3.387	3.424	3.460	3.494	3.527	3.559	3.590	3.619	3.648	3.676
25		3.086	3.133	3.179	3.222	3.264	3.304	3.343	3.380	3.416	3.450	3.483	3.516	3.547	3.576	3.605	3.633
26		3.041	3.087	3.132	3.175	3.217	3.257	3.295	3.332	3.368	3.403	3.437	3.470	3.502	3.533	3.564	3.593
27		3.002	3.049	3.095	3.138	3.180	3.220	3.259	3.296	3.333	3.369	3.404	3.438	3.471	3.503	3.535	3.566
28		2.963	3.010	3.055	3.098	3.140	3.181	3.221	3.259	3.295	3.331	3.366	3.399	3.432	3.464	3.496	3.527
29		2.925	2.972	3.017	3.060	3.102	3.142	3.181	3.219	3.255	3.290	3.324	3.356	3.388	3.419	3.450	3.481
30		2.888	2.935	2.980	3.023	3.065	3.105	3.144	3.182	3.218	3.253	3.287	3.320	3.351	3.382	3.412	3.441
31		2.853	2.900	2.945	2.988	3.029	3.070	3.109	3.146	3.182	3.217	3.251	3.284	3.315	3.346	3.376	3.405
32		2.819	2.865	2.910	2.953	2.995	3.035	3.074	3.111	3.146	3.181	3.215	3.249	3.281	3.312	3.342	3.371
33	2.786	2.833	2.877	2.920	2.962	3.002	3.040	3.078	3.114	3.149	3.183	3.216	3.248	3.279	3.309	3.338	
34	2.755	2.801	2.845	2.888	2.929	2.969	3.008	3.045	3.081	3.117	3.150	3.183	3.215	3.246	3.276	3.306	
35	2.725	2.770	2.814	2.857	2.898	2.938	2.977	3.014	3.050	3.085	3.119	3.152	3.184	3.215	3.245	3.274	
36	2.695	2.741	2.785	2.827	2.868	2.908	2.946	2.983	3.019	3.054	3.088	3.121	3.153	3.184	3.214	3.243	
37	2.667	2.712	2.756	2.798	2.839	2.878	2.917	2.954	2.990	3.025	3.058	3.091	3.123	3.154	3.184	3.214	
38	2.639	2.684	2.728	2.770	2.810	2.850	2.888	2.925	2.961	2.996	3.030	3.062	3.094	3.125	3.155	3.185	
39	2.613	2.657	2.701	2.742	2.783	2.822	2.860	2.897	2.933	2.968	3.001	3.034	3.066	3.097	3.127	3.156	
40	2.587	2.631	2.674	2.716	2.756	2.795	2.833	2.870	2.906	2.940	2.974	3.007	3.039	3.070	3.100	3.129	
41	2.562	2.605	2.648	2.689	2.729	2.767	2.804	2.841	2.877	2.912	2.945	2.978	3.010	3.041	3.071	3.100	
42	2.538	2.581	2.624	2.665	2.705	2.743	2.780	2.816	2.852	2.887	2.921	2.954	2.986	3.017	3.047	3.076	
43	2.515	2.558	2.601	2.642	2.682	2.721	2.759	2.795	2.831	2.866	2.900	2.933	2.965	2.996	3.026	3.055	
44	2.492	2.535	2.577	2.618	2.657	2.695	2.732	2.768	2.803	2.837	2.870	2.902	2.933	2.963	2.992	3.021	
45	2.470	2.513	2.555	2.596	2.635	2.673	2.710	2.746	2.781	2.815	2.848	2.880	2.911	2.941	2.970	3.000	
46	2.448	2.491	2.533	2.574	2.613	2.651	2.688	2.724	2.759	2.793	2.826	2.858	2.889	2.919	2.948	2.977	
47	2.426	2.469	2.511	2.552	2.591	2.629	2.666	2.702	2.737	2.770	2.803	2.835	2.866	2.896	2.925	2.954	
48	2.405	2.448	2.490	2.531	2.569	2.607	2.644	2.680	2.715	2.748	2.781	2.813	2.844	2.874	2.903	2.932	
49	2.384	2.427	2.469	2.510	2.548	2.586	2.623	2.659	2.694	2.727	2.760	2.792	2.823	2.853	2.882	2.911	
50	2.363	2.406	2.448	2.489	2.527	2.564	2.601	2.636	2.671	2.704	2.737	2.769	2.799	2.830	2.859	2.888	
51	2.342	2.385	2.427	2.468	2.506	2.543	2.580	2.615	2.649	2.682	2.715	2.747	2.778	2.808	2.837	2.866	
52	2.321	2.364	2.406	2.447	2.485	2.522	2.559	2.594	2.628	2.661	2.694	2.726	2.757	2.787	2.816	2.845	
53	2.299	2.342	2.384	2.425	2.462	2.499	2.536	2.571	2.605	2.638	2.671	2.703	2.734	2.764	2.793	2.822	
54	2.278	2.321	2.363	2.404	2.441	2.478	2.515	2.550	2.584	2.617	2.649	2.681	2.712	2.742	2.771	2.800	
55	2.257	2.300	2.342	2.383	2.420	2.457	2.494	2.529	2.563	2.596	2.628	2.659	2.690	2.720	2.749	2.778	
56	2.236	2.279	2.321	2.362	2.400	2.437	2.474	2.509	2.542	2.575	2.607	2.638	2.669	2.698	2.727	2.756	
57	2.215	2.258	2.299	2.341	2.378	2.415	2.452	2.487	2.520	2.553	2.585	2.616	2.646	2.675	2.704	2.733	
58	2.194	2.237	2.279	2.320	2.357	2.394	2.431	2.466	2.499	2.532	2.564	2.595	2.625	2.654	2.683	2.712	
59	2.173	2.216	2.258	2.299	2.336	2.373	2.410	2.445	2.478	2.511	2.543	2.574	2.604	2.633	2.662	2.691	
60	2.152	2.195	2.237	2.278	2.315	2.352	2.389	2.424	2.457	2.489	2.521	2.552	2.581	2.610	2.639	2.668	
61	2.131	2.174	2.216	2.257	2.294	2.331	2.368	2.403	2.436	2.468	2.499	2.530	2.560	2.589	2.618	2.647	
62	2.110	2.153	2.195	2.236	2.273	2.310	2.347	2.382	2.415	2.447	2.478	2.509	2.538	2.567	2.596	2.625	
63	2.089	2.132	2.174	2.215	2.252	2.289	2.326	2.361	2.394	2.426	2.457	2.488	2.518	2.547	2.576	2.605	
64	2.068	2.111	2.153	2.194	2.231	2.268	2.305	2.340	2.373	2.405	2.436	2.467	2.496	2.525	2.554	2.583	
65	2.047	2.090	2.132	2.173	2.210	2.247	2.284	2.319	2.352	2.384	2.415	2.446	2.475	2.504	2.533	2.562	
66	2.026	2.069	2.111	2.152	2.189	2.226	2.263	2.298	2.331	2.363	2.394	2.425	2.454	2.483	2.512	2.541	
67	2.005	2.048	2.090	2.131	2.168	2.205	2.242	2.277	2.310	2.342	2.373	2.404	2.433	2.462	2.491	2.520	
68	1.984	2.027	2.069	2.110	2.147	2.184	2.221	2.256	2.289	2.321	2.352	2.383	2.412	2.441	2.470	2.500	
69	1.963	2.006	2.048	2.089	2.126	2.163	2.199	2.234	2.267	2.299	2.330	2.361	2.390	2.419	2.448	2.477	
70	1.942	1.985	2.027	2.068	2.105	2.142	2.178	2.213	2.246	2.278	2.309	2.339	2.368	2.397	2.426	2.455	
71	1.921	1.964	2.006	2.047	2.084	2.121	2.157	2.192	2.225	2.257	2.288	2.318	2.347	2.376	2.405	2.434	
72	1.900	1.943	1.985	2.026	2.063	2.099	2.135	2.170	2.203	2.235	2.266	2.296	2.325	2.354	2.383	2.412	
73	1.879	1.922	1.964	2.005	2.042	2.078	2.114	2.149	2.183	2.216	2.248	2.279	2.309	2.338	2.367	2.396	
74	1.858	1.901	1.943	1.984	2.021	2.057	2.093	2.128	2.161	2.194	2.226	2.257	2.287	2.316	2.345	2.374	
75	1.837	1.880	1.922	1.963	2.000	2.036	2.072	2.107	2.140	2.173	2.205	2.236	2.266	2.295	2.324	2.353	
76	1.816	1.859	1.901	1.942	1.979	2.015	2.051	2.086	2.119	2.152	2.184	2.215	2.245	2.274	2.303	2.332	
77	1.795	1.838	1.880	1.921	1.958	1.994	2.030	2.065	2.098	2.131	2.163	2.194	2.224	2.253	2.282	2.311	
78	1.774	1.817	1.859	1.900	1.937	1.973	2.009	2.044	2.077	2.110	2.142	2.173	2.203	2.232	2.261	2.290	
79	1.753	1.796	1.838	1.879	1.916	1.952	1.988	2.023	2.056	2.089	2.121	2.152	2.182	2.211	2.240	2.269	
80	1.732	1.775	1.817	1.858	1.895	1.931	1.967	2.002	2.035	2.068	2.100	2.131	2.161	2.190	2.219	2.248	
81	1.711	1.754	1.796	1.837	1.874	1.910	1.946	1.981	2.014	2.047	2.079	2.110	2.140	2.169	2.198	2.227	
82	1.690	1.733	1.775	1.816	1.853	1.889	1.925	1.960	1.993	2.026	2.058	2.089	2.119	2.148	2.177	2.206	
83	1.669	1.712	1.754	1.795	1.832	1.868	1.904	1.939	1.973	2.006	2.038	2.069	2.099	2.128	2.157	2.186	
84	1.648	1.691	1.733	1.774	1.811	1.847	1.883	1.918	1.951	1.984	2.016	2.047	2.077	2.106	2.135	2.164	
85	1.627	1.670	1.712	1.753	1.790	1.826	1.862	1.897	1.930	1.963	1.995	2.026	2.056	2.085	2.114	2.143	
86	1.606	1.649	1.691	1.732	1.769	1.805	1.841	1.876	1.909	1.942	1.974	2.005	2.035	2.064	2.093	2.122	
87	1.585	1.628	1.670	1.711	1.748	1.784	1.820	1.855	1.888	1.921	1.953	1.					

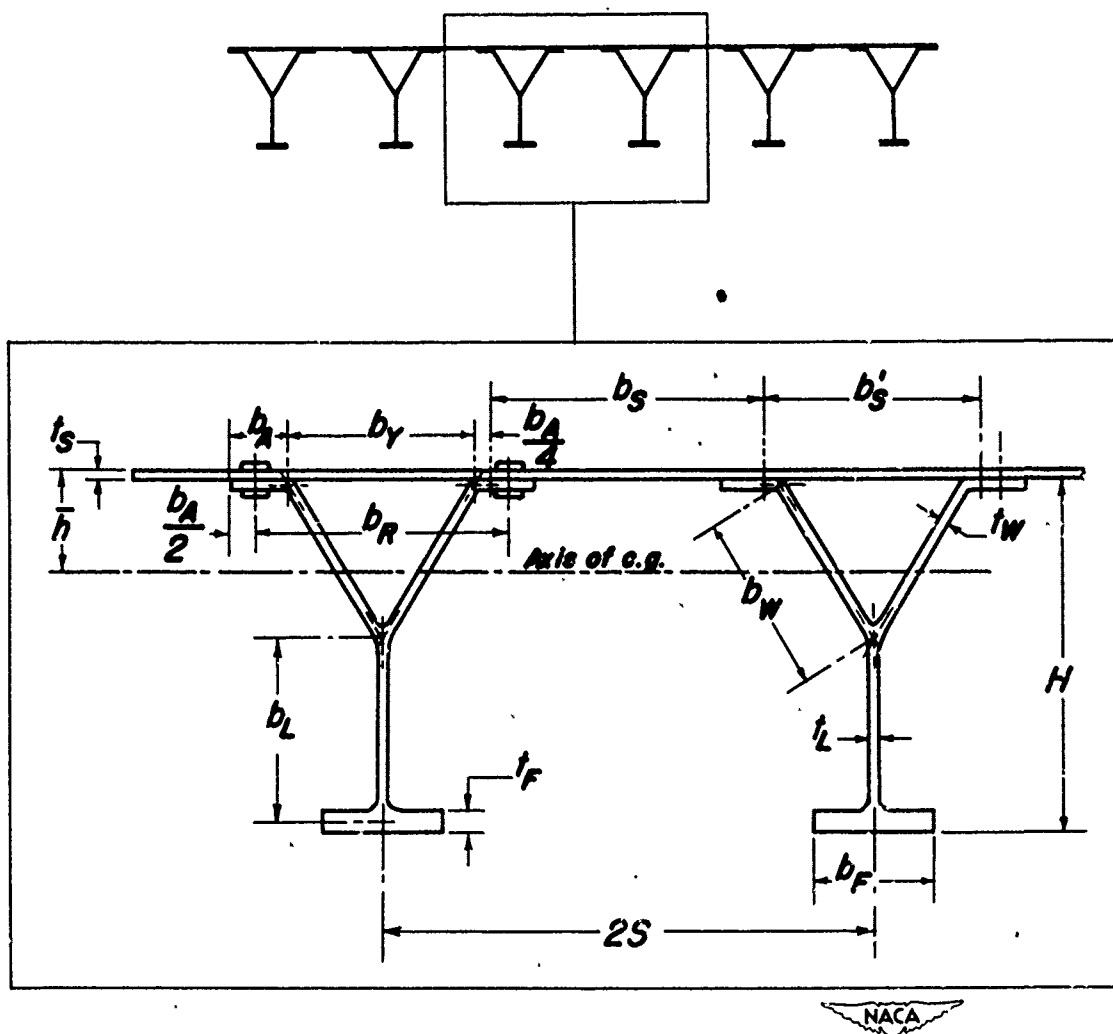


Figure 1. - Symbols for panel dimensions.

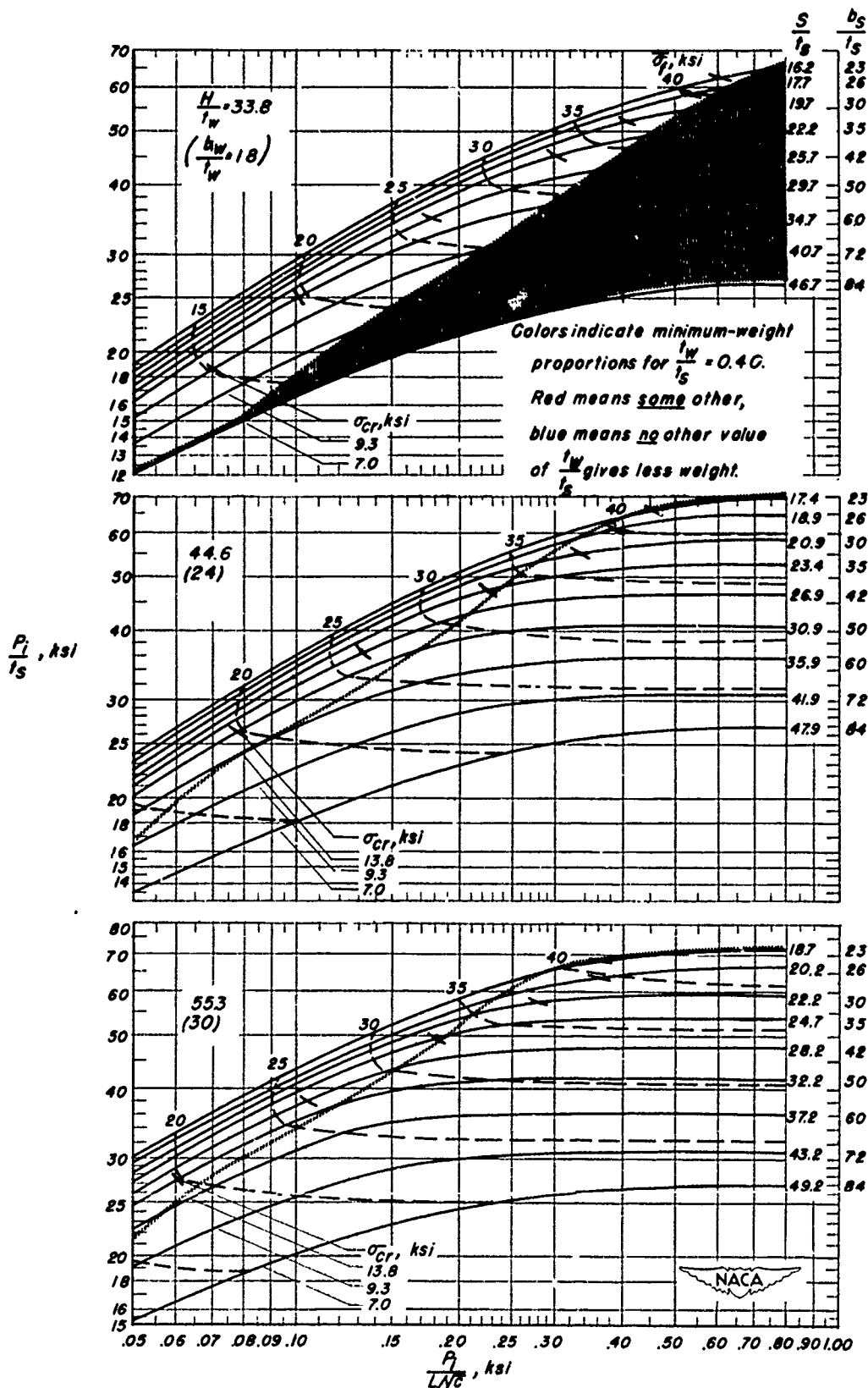


Figure 2.—Direct-reading design chart for flat compression panels of 24S-T aluminum alloy with straight-web Y-section stiffeners, $\frac{l_w}{l_s} = 0.40$.

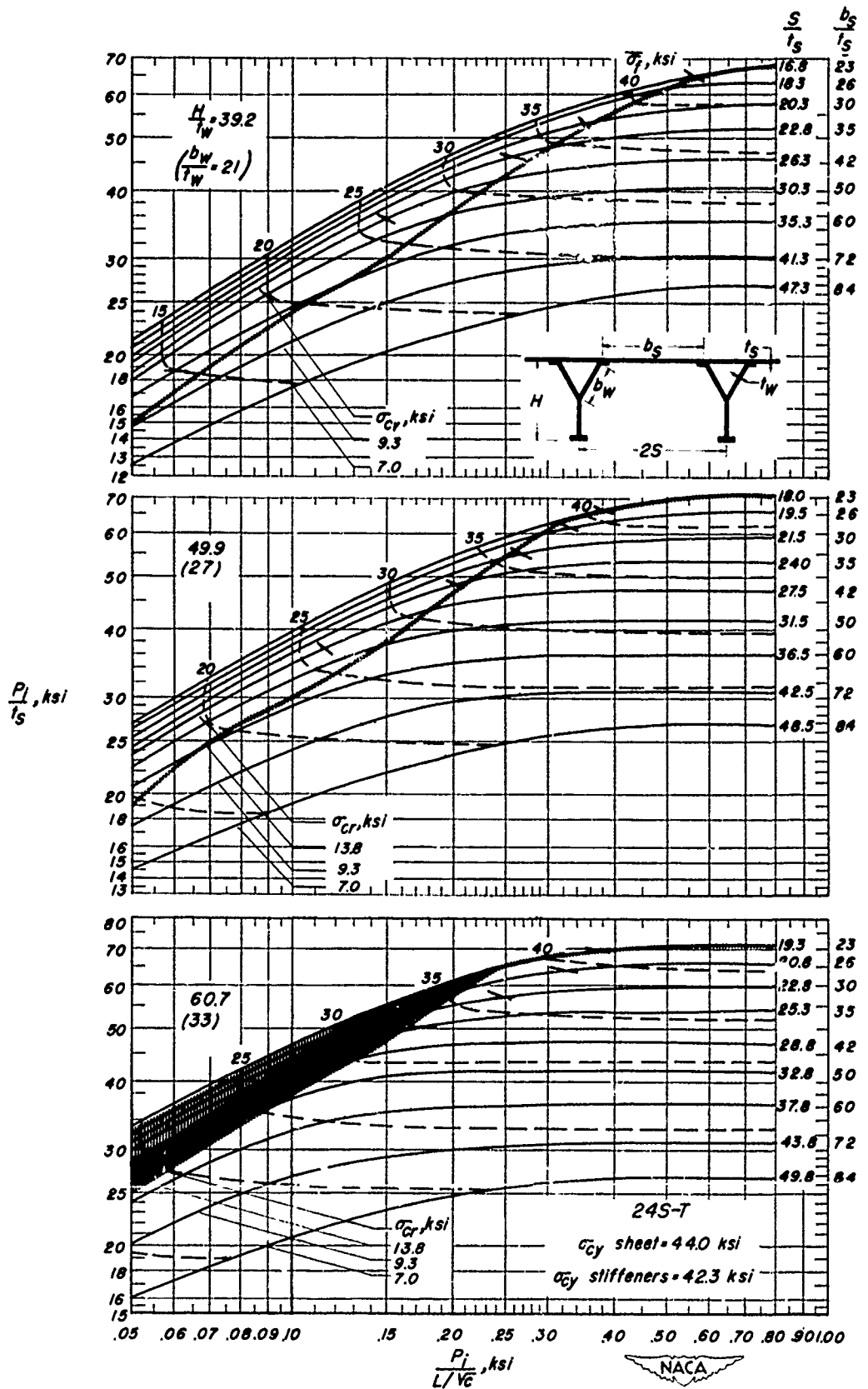


Figure 2.-Concluded. $\frac{t_w}{t_s} = 0.40$.

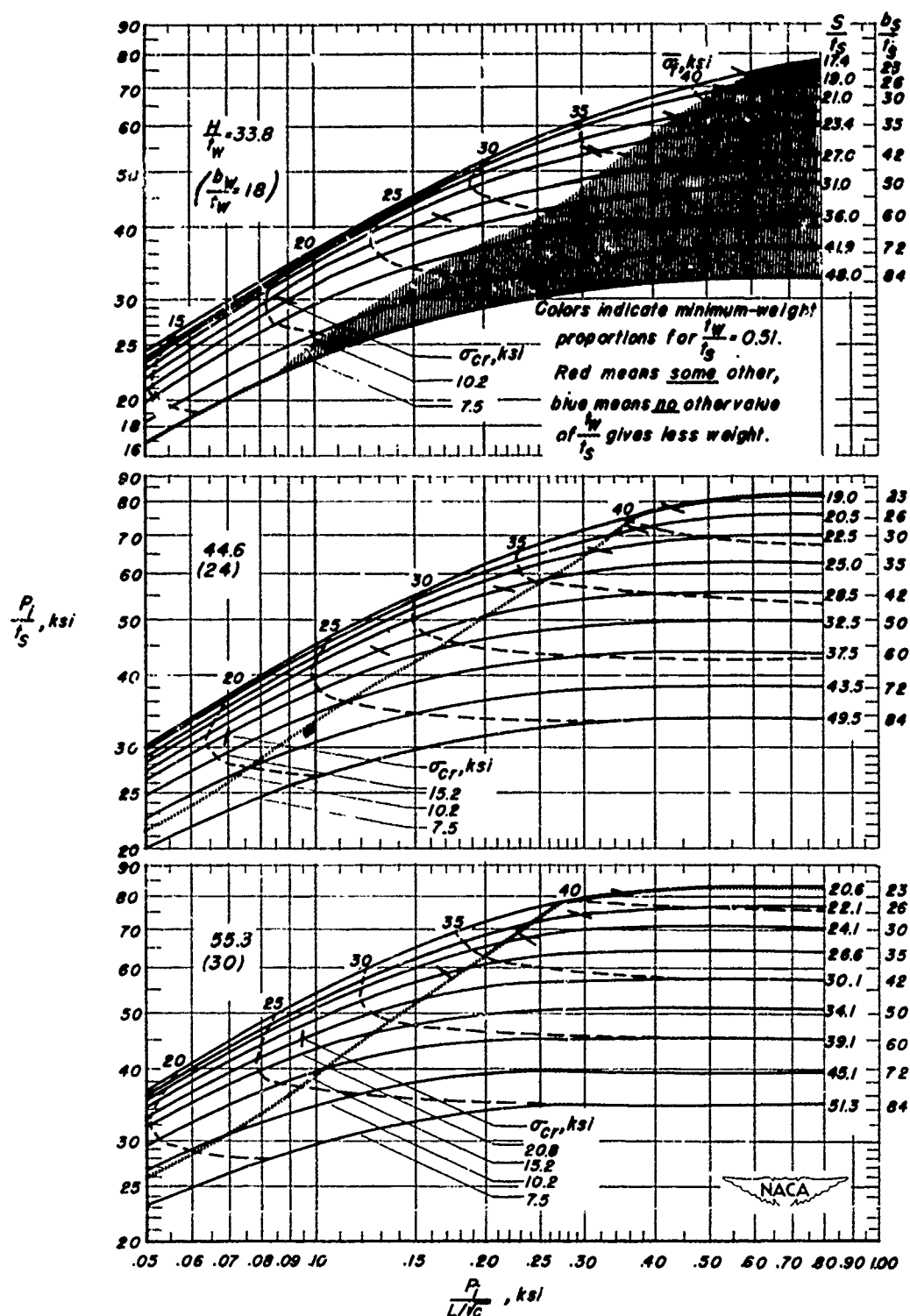
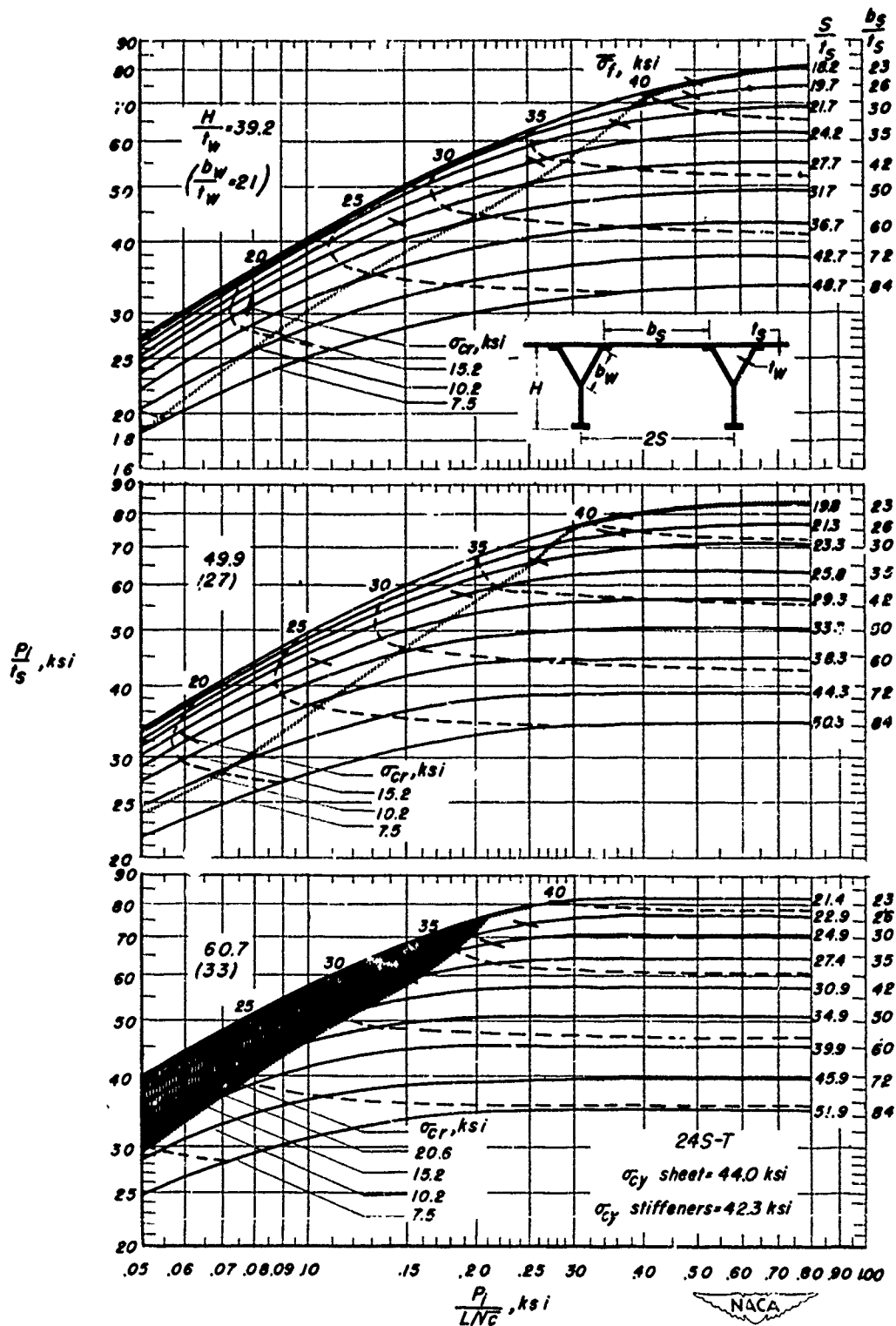


Figure 3.—Direct-reading design chart for flat compression panels of 24S-T aluminum alloy with straight-web Y-section stiffeners. $t_w/t_s = 0.51$.

Figure 3.—Concluded, $\frac{t_w}{t_s} = 0.51$.

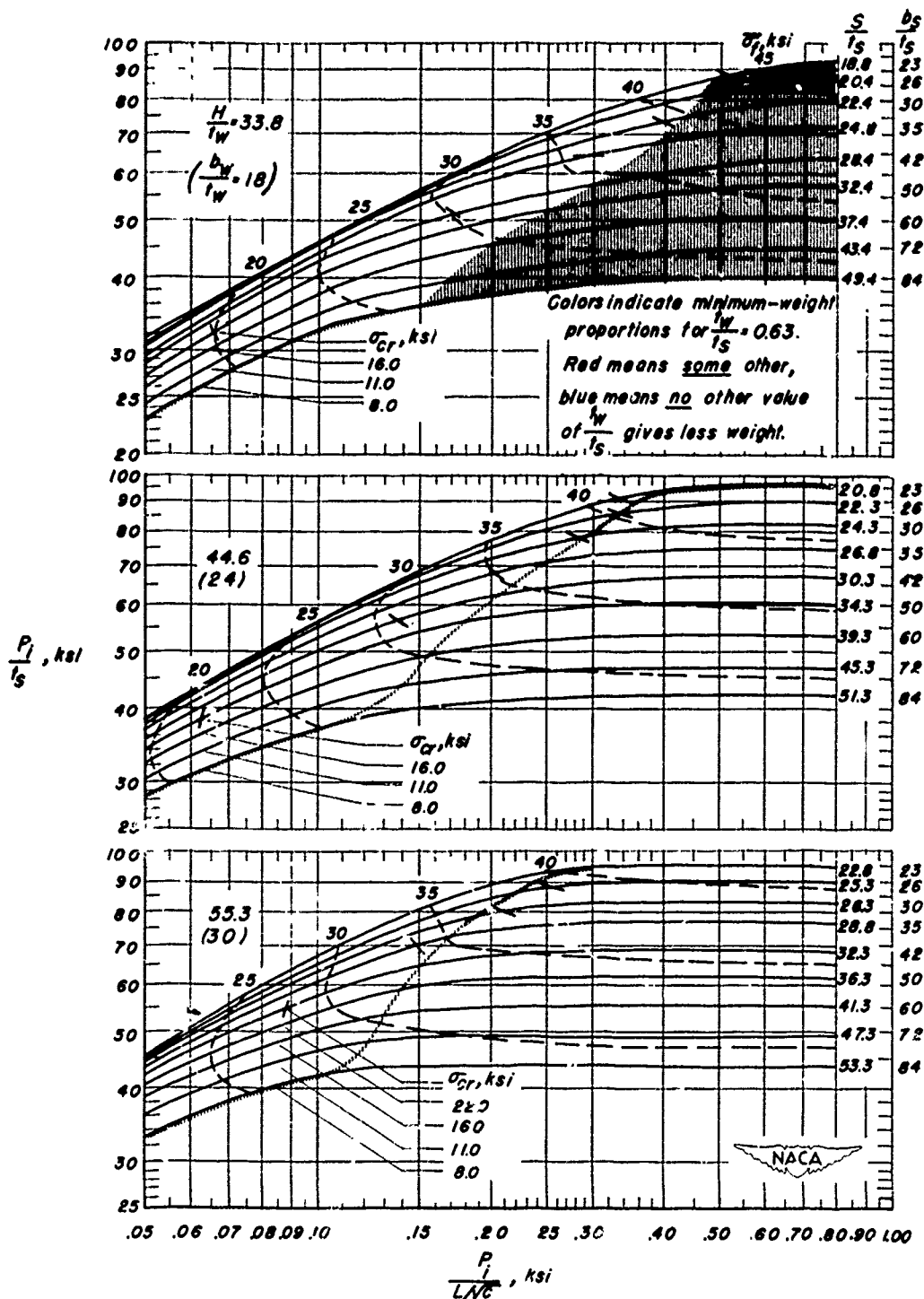


Figure 4.—Direct-reading design chart for flat compression panels of 24S-T aluminum alloy with straight-web Y-section stiffeners $\frac{t_w}{L_s} 0.63$.

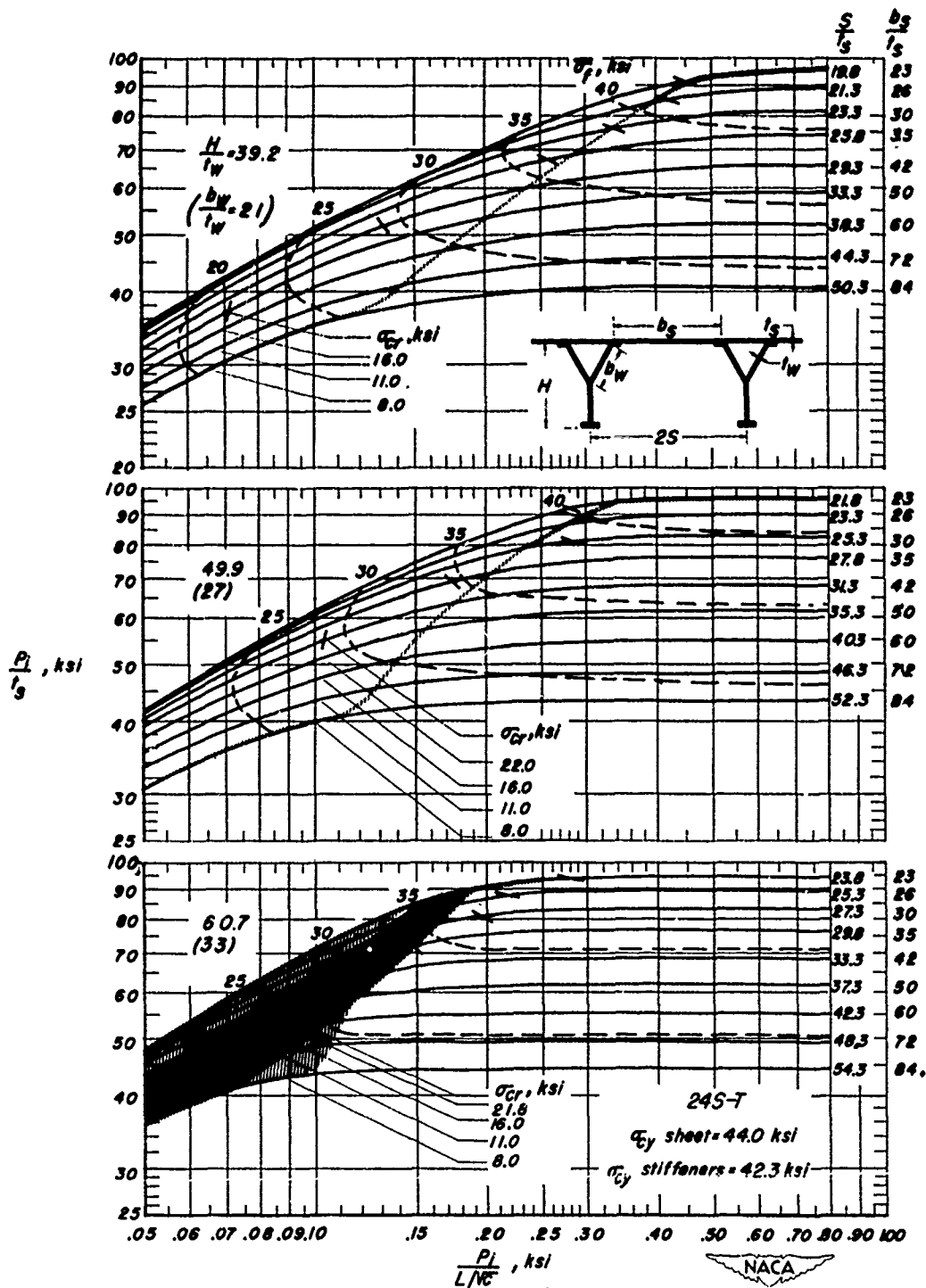


Figure 4.—Concluded, $\frac{t_w}{t_s} = 0.63$.

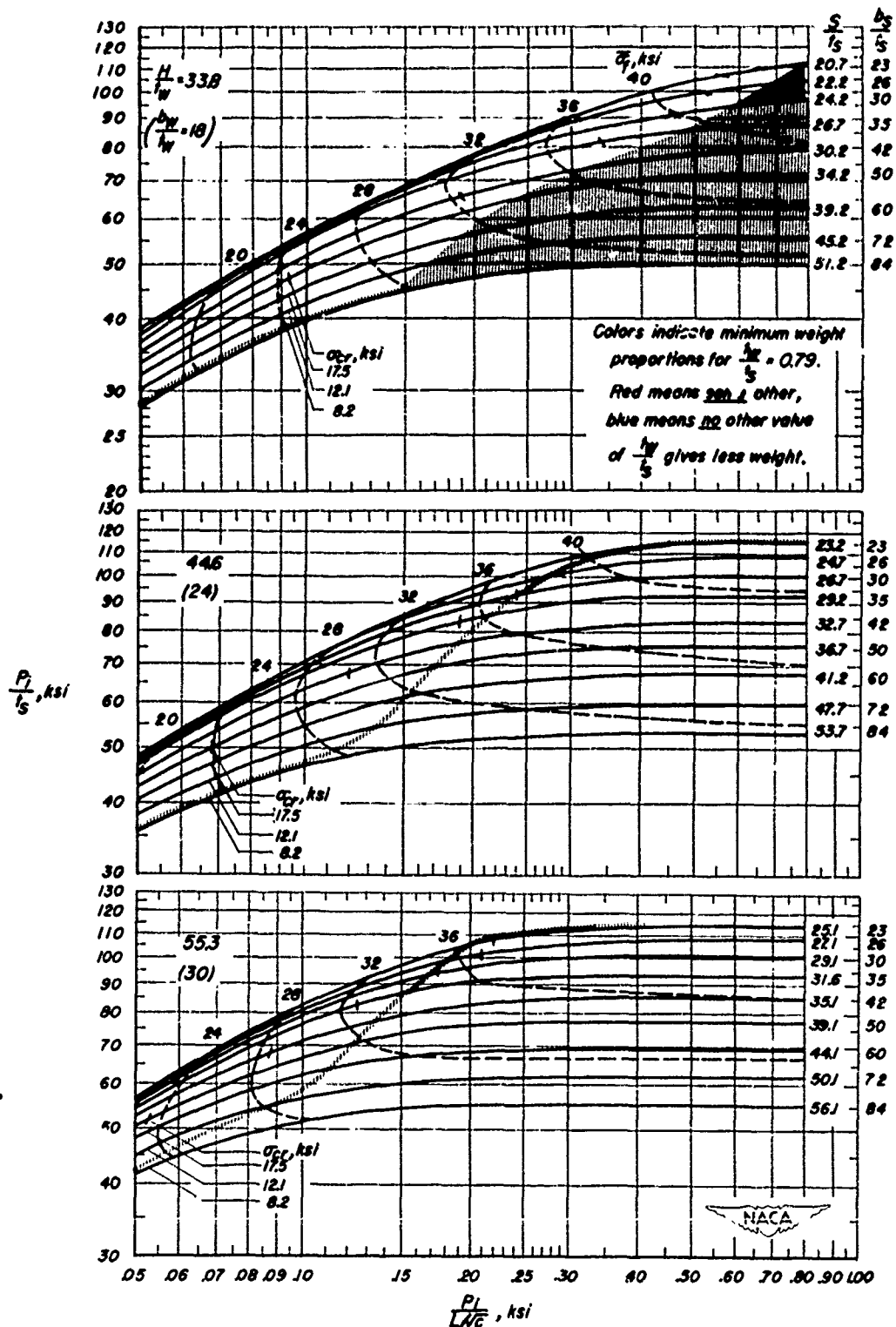


Figure 5.— Direct-reading design chart for flat compression panels of 24S-T aluminum alloy with straight-web Y-section stiffeners, $\frac{H}{W} = 0.79$.

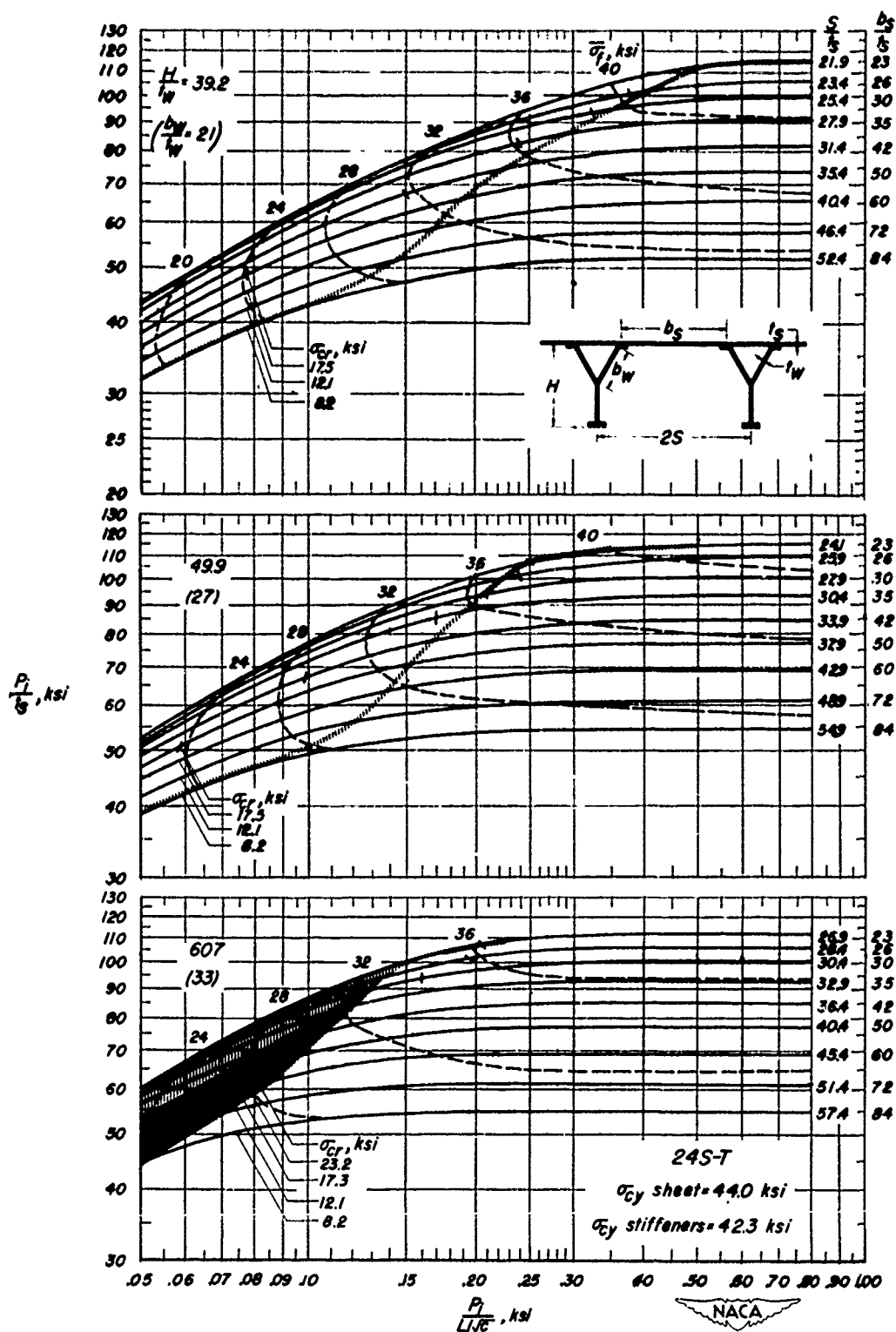


Figure 5.-Concluded. $\frac{I_w}{I_s} = 0.79$.

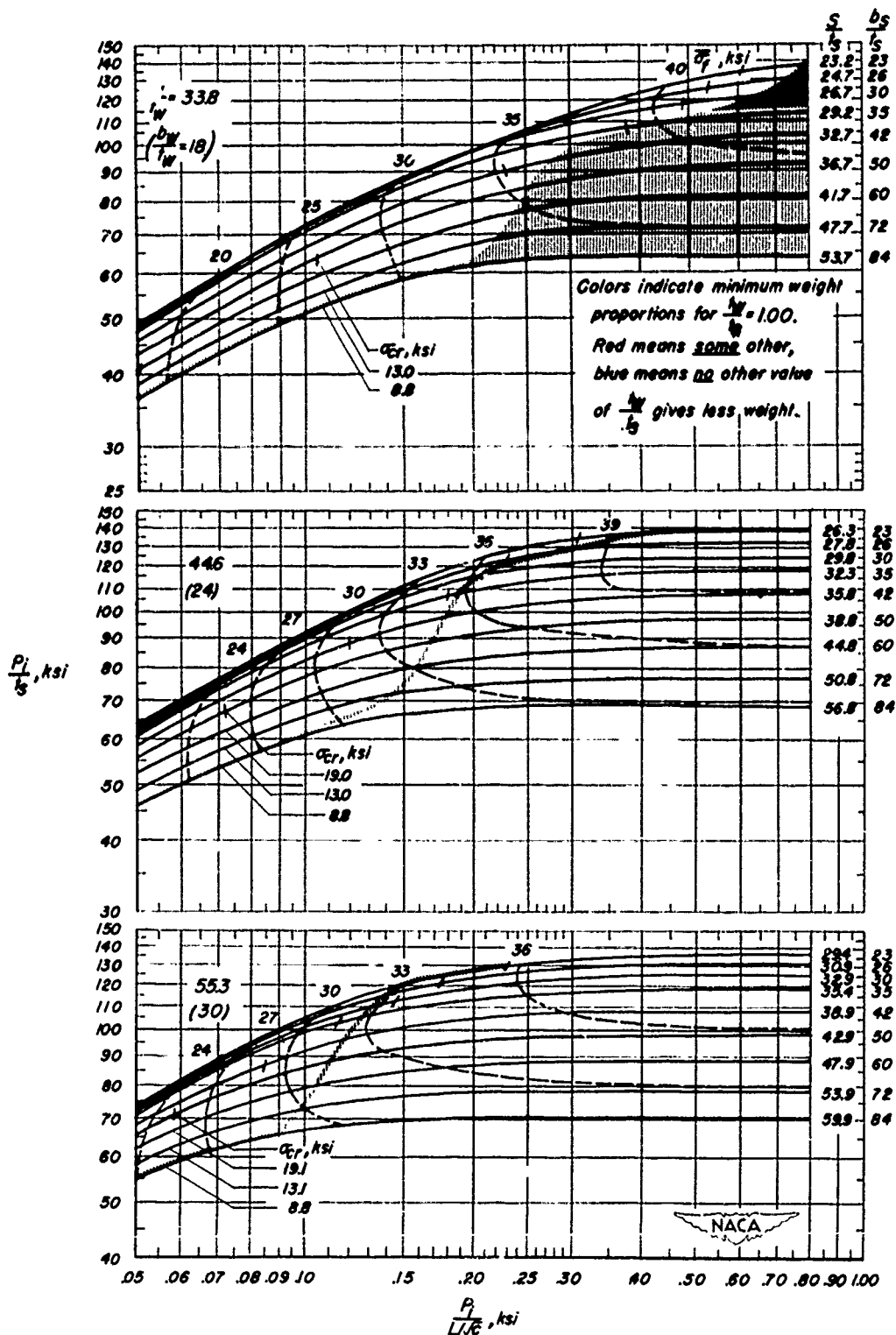


Figure 6.—Direct-reading design chart for flat compression panels of 24S-T aluminum alloy with straight-web Y-section stiffeners, $\frac{b}{w} = 1.00$.

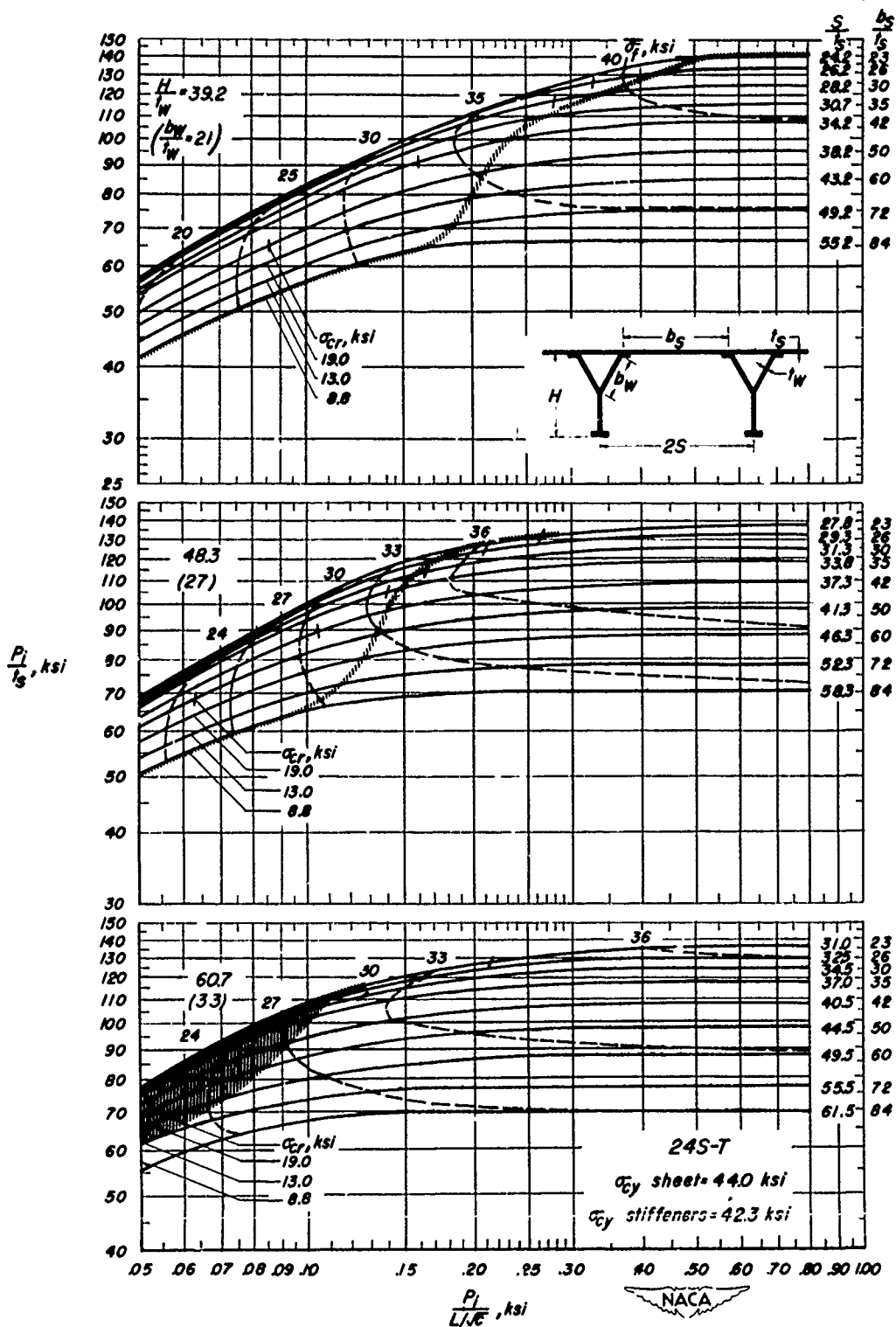


Figure 6.-Concluded, $\frac{t_w}{t_s} = 1.00$.

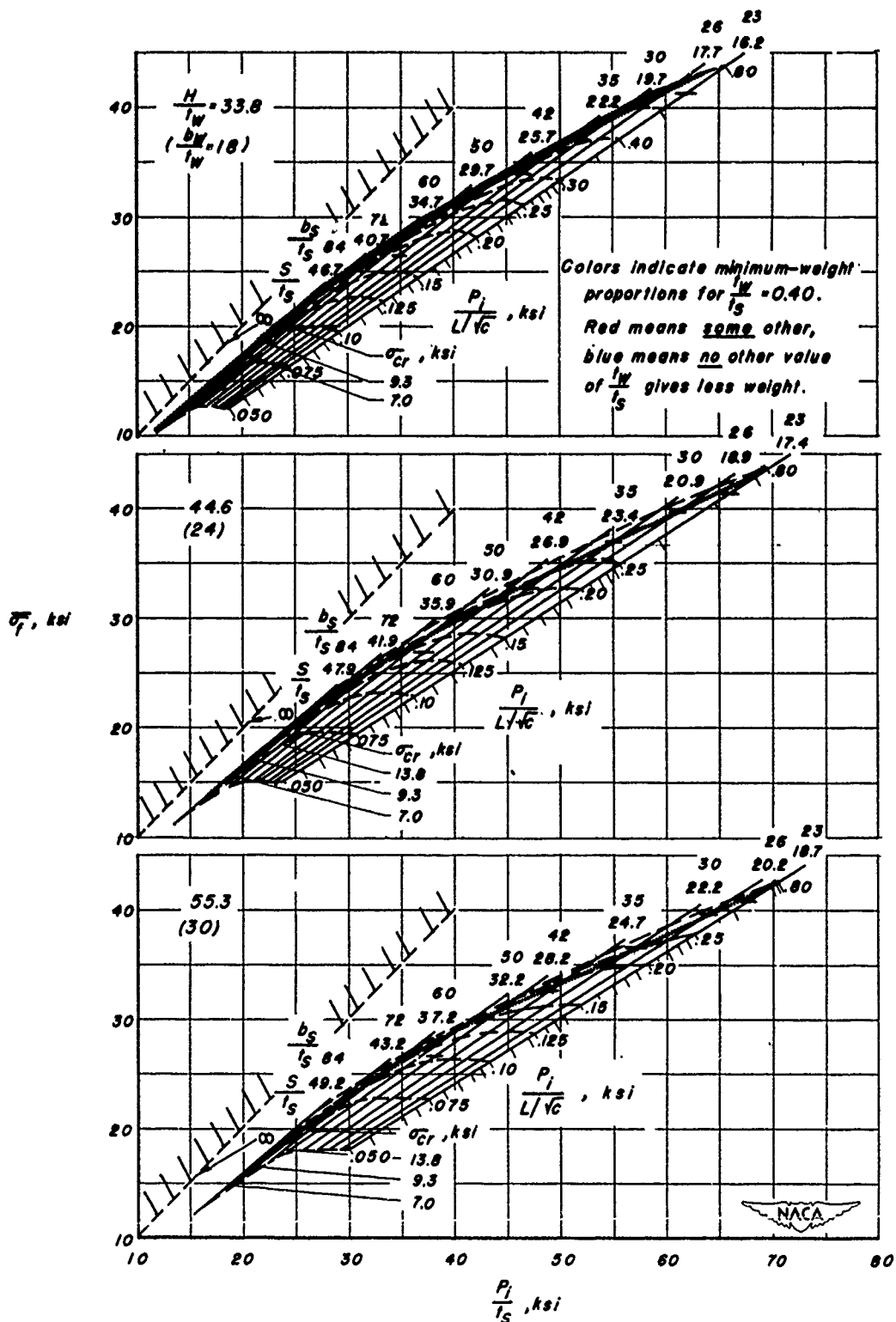
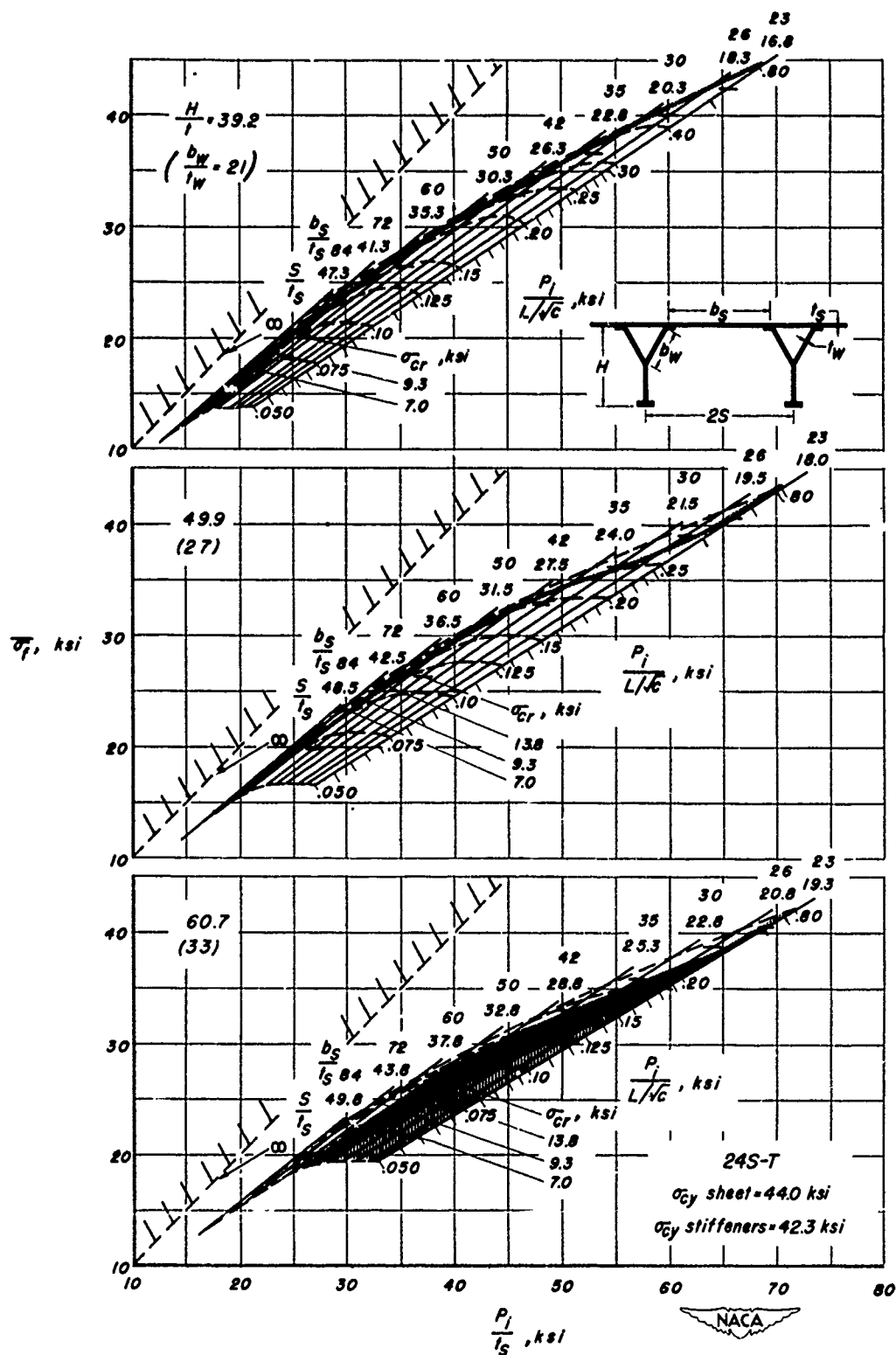


Figure 7.—Direct-reading design chart (alternate form) for flat compression panels of 24S-T aluminum alloy with straight-web Y-section stiffeners, $\frac{I_w}{I_s} = 0.40$.

Figure 7.—Concluded, $\frac{t_w}{t_s} = 0.40$.

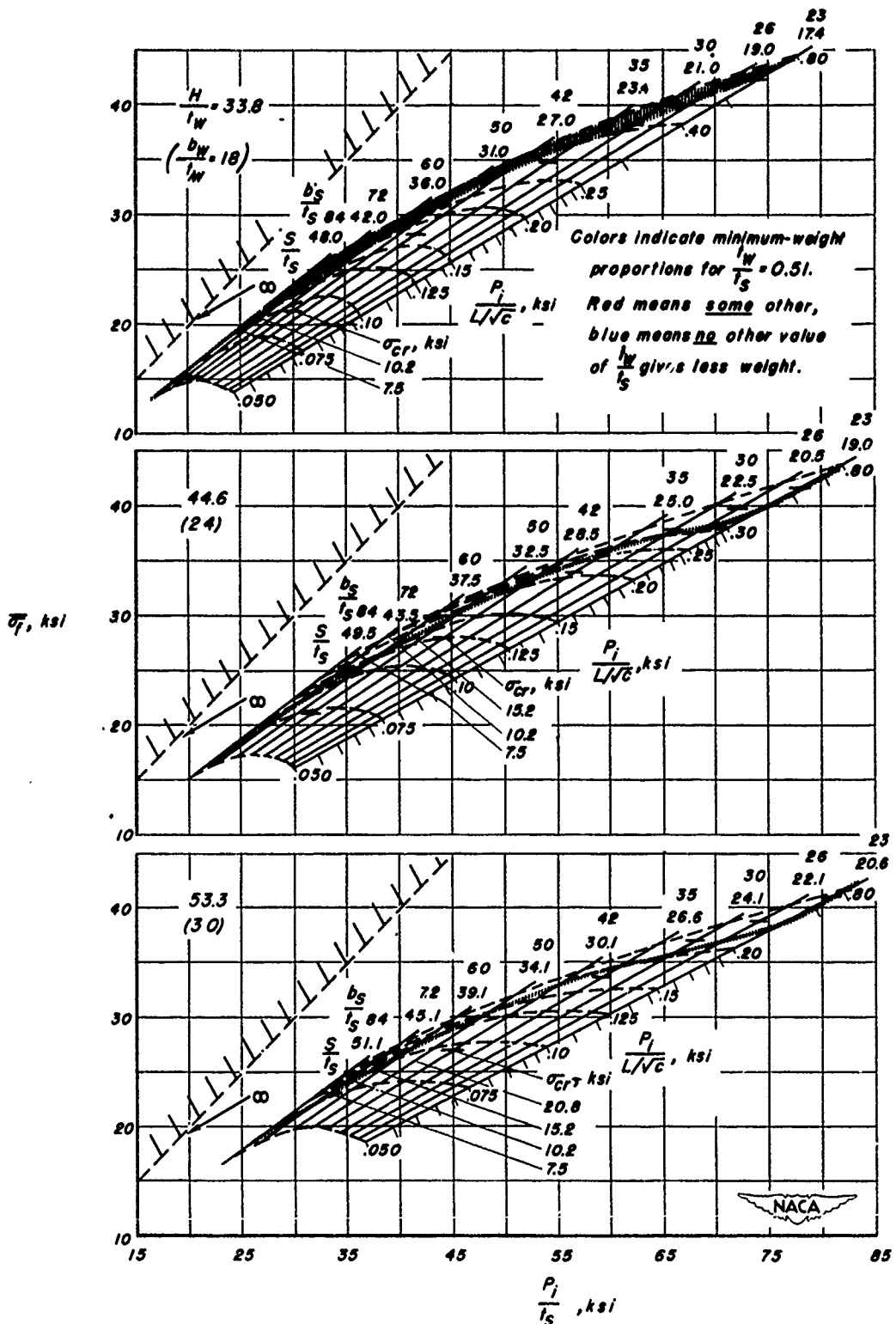
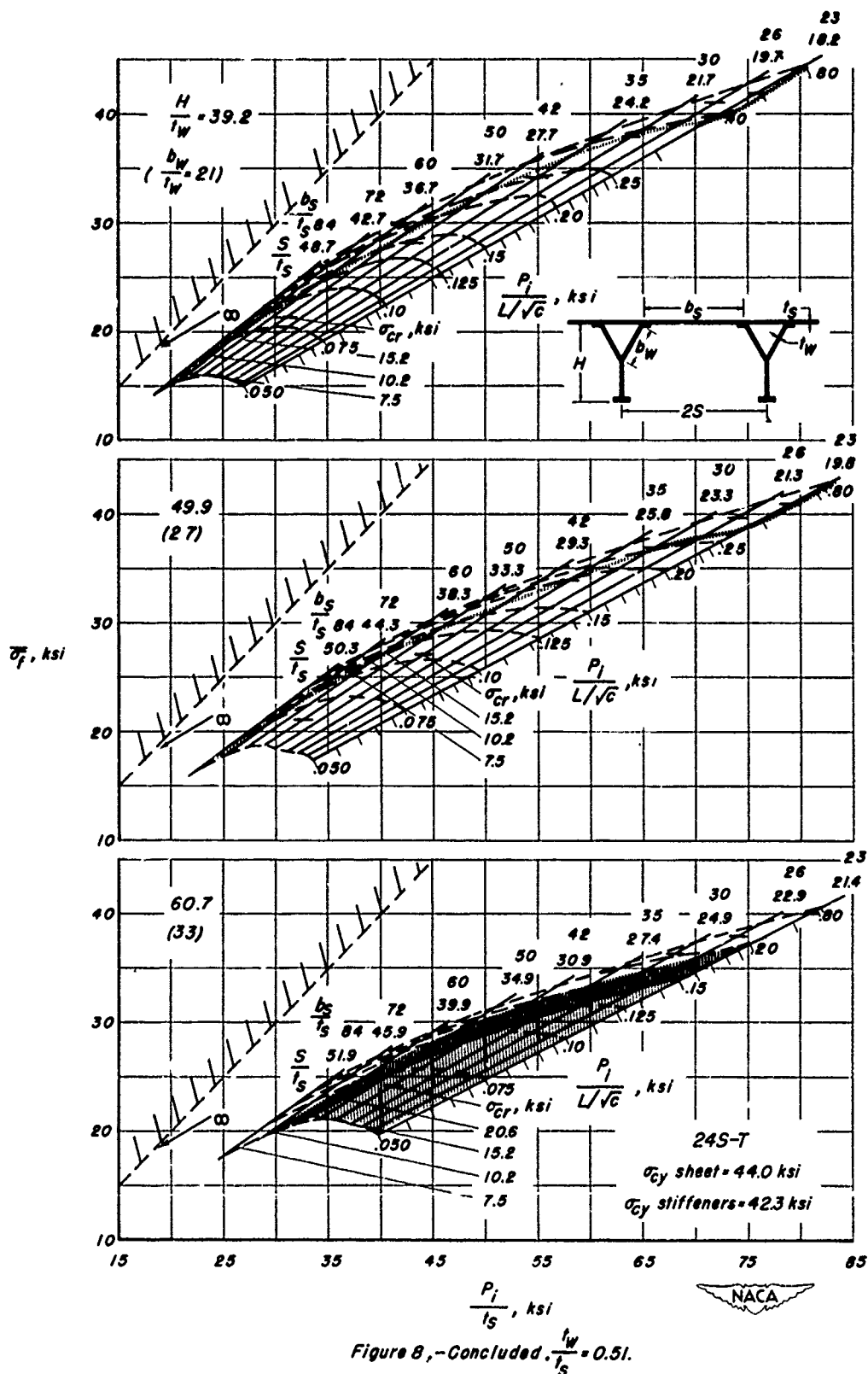


Figure 8.—Direct-reading design chart (alternate form) for flat compression panels of 24S-T aluminum alloy with straight-web Y-section stiffeners. $\frac{I_W}{I_S} = 0.51$.



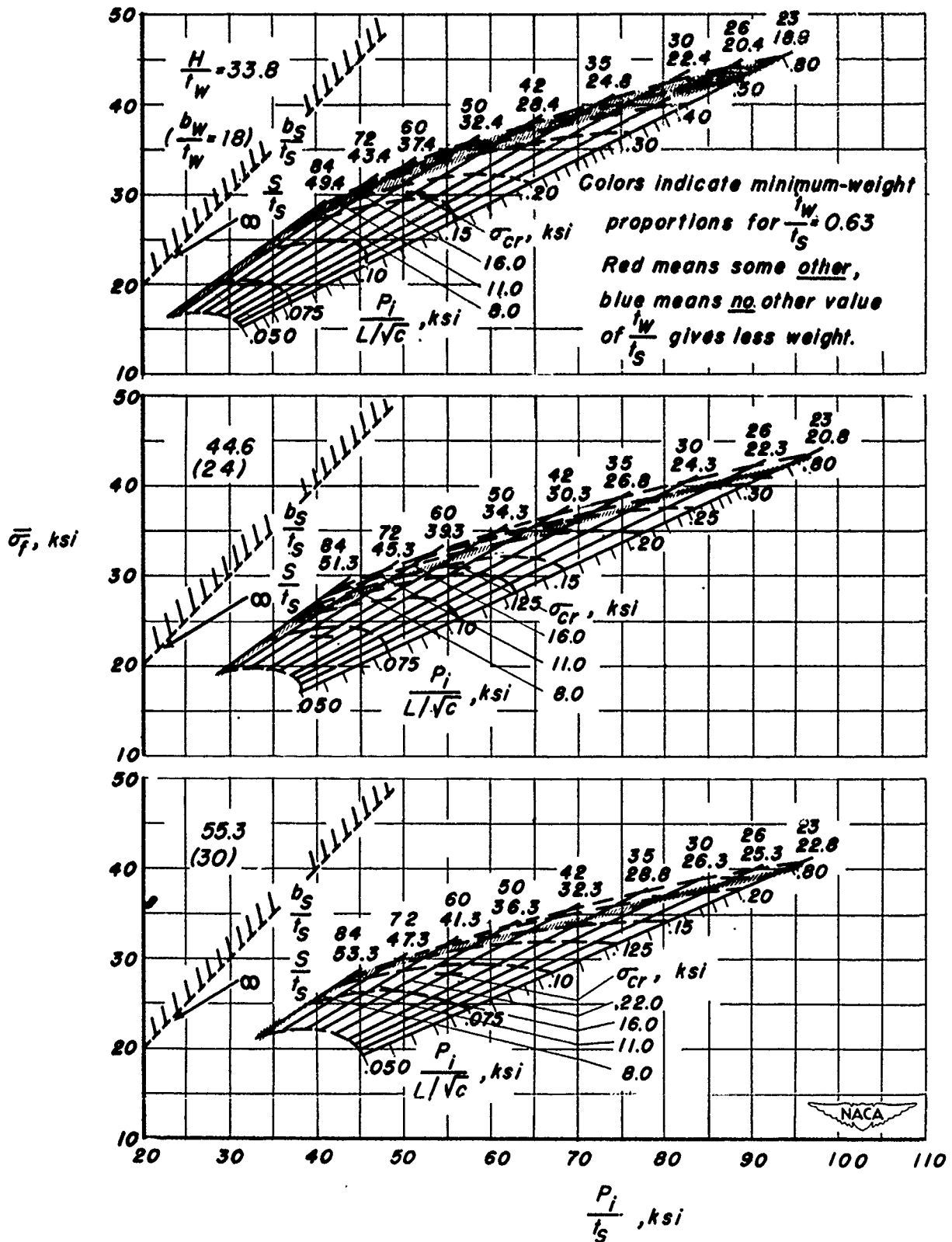
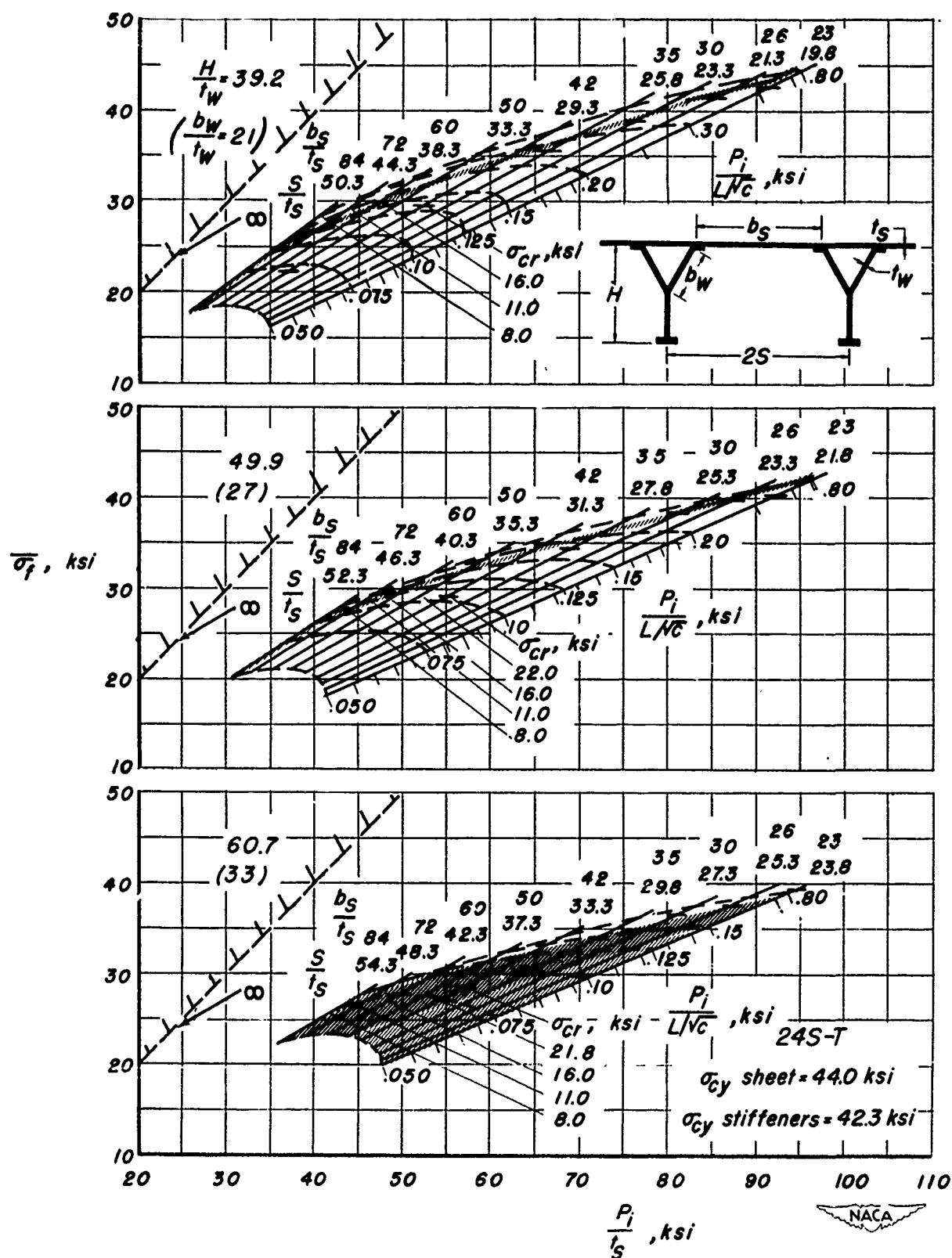
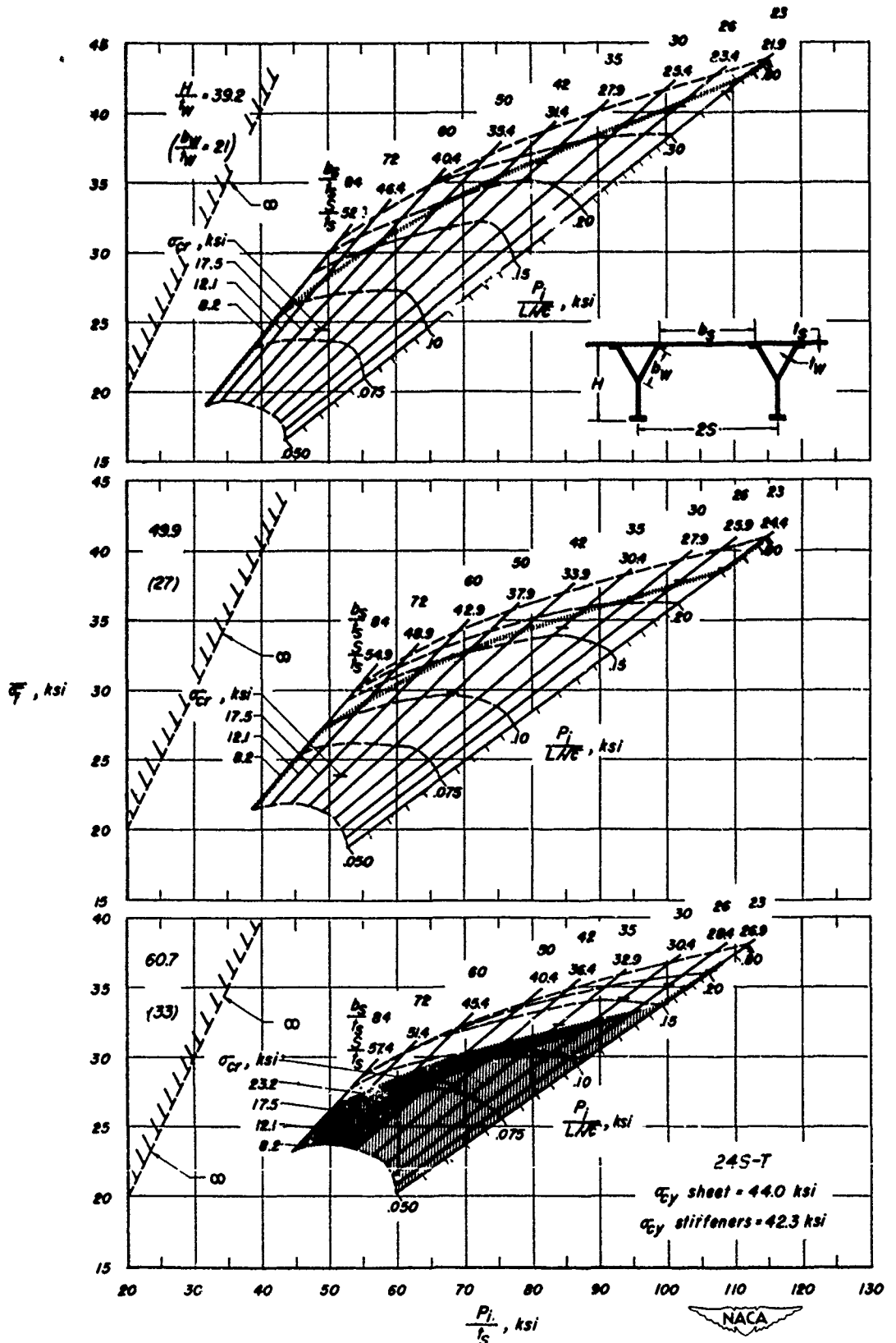


Figure 9.—Direct-reading design chart (alternate form) for flat compression panels of 24S-T aluminum alloy with straight-web Y-section stiffeners, $\frac{t_w}{t_s} = 0.63$.





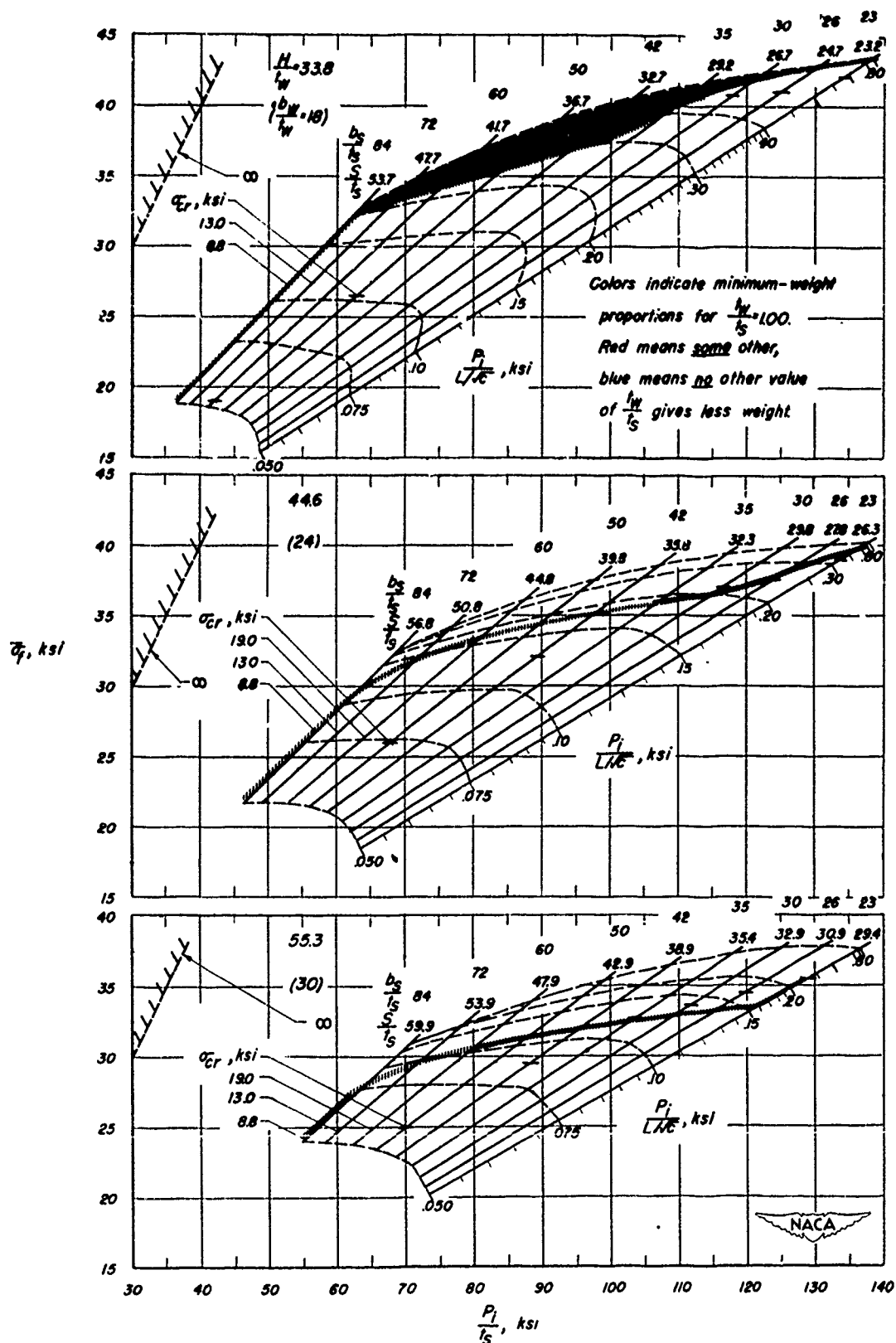


Figure 11.—Direct-reading design chart (alternate form) for flat compression panels of 24S-T aluminum alloy with straight-web Y-section stiffeners, $\frac{h_1}{s} = 1.00$.

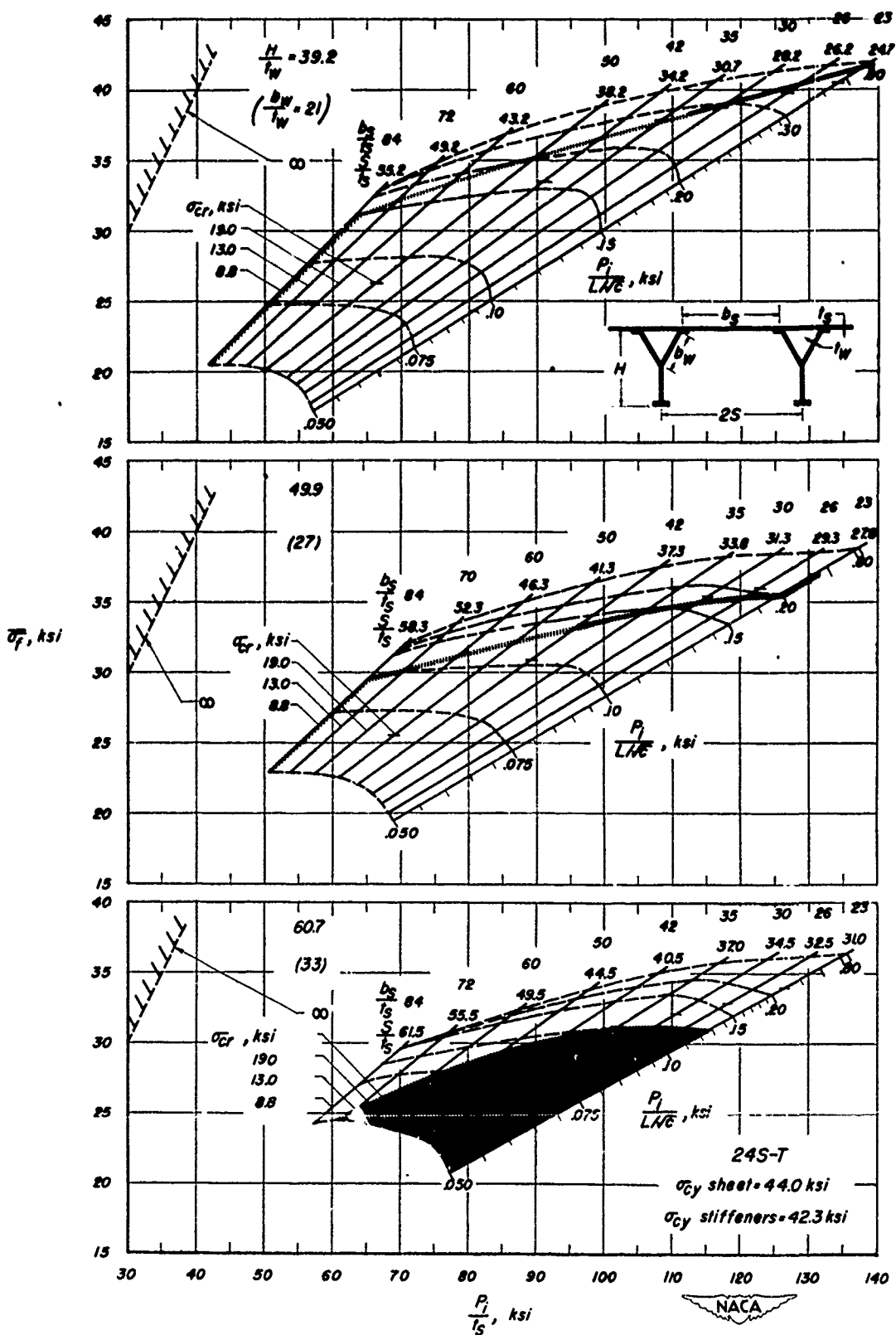


Figure 11.-Concluded. $\frac{t_w}{t_s} = 1.00$.

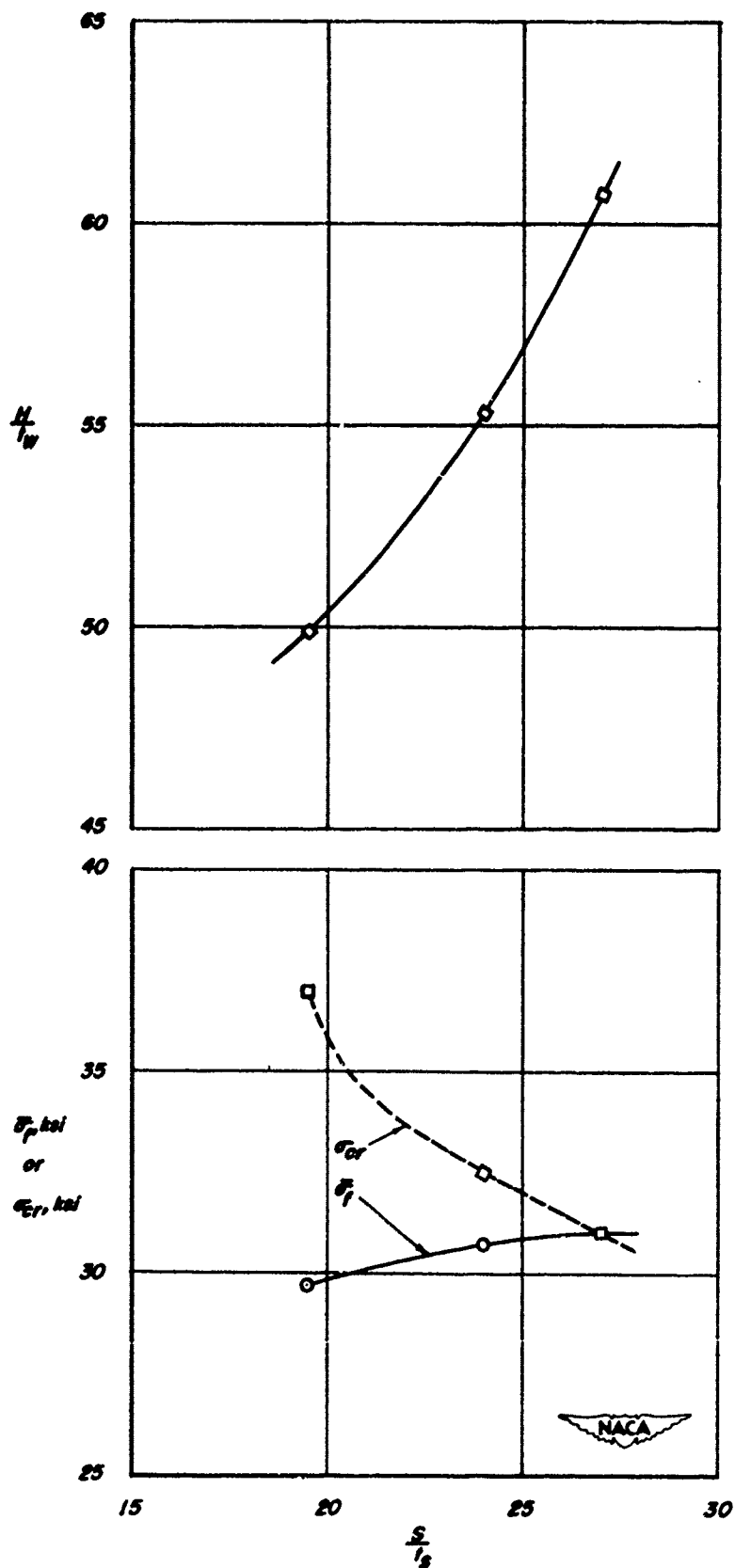


Figure 12.- Plot for obtaining design from design charts.

Plates, Flat - Stiffened 4.3.1.2  Direct-Reading Design Charts for 24S-T Aluminum-Alloy Flat Compression Panels Having Longitudinal Straight-Web Y-Section Stiffeners. By Norris F. Dow, Ralph E. Hubka, and William M. Roberts NACA TN No. 1777 January 1949 (Abstract on Reverse Side)	Loads and Stresses, Structural - Compression 4.7.2  Direct-Reading Design Charts for 24S-T Aluminum-Alloy Flat Compression Panels Having Longitudinal Straight-Web Y-Section Stiffeners. By Norris F. Dow, Ralph E. Hubka, and William M. Roberts NACA TN No. 1777 January 1949 (Abstract on Reverse Side)
Aluminum 5.1.1  Direct-Reading Design Charts for 24S-T Aluminum-Alloy Flat Compression Panels Having Longitudinal Straight-Web Y-Section Stiffeners. By Norris F. Dow, Ralph E. Hubka, and William M. Roberts NACA TN No. 1777 January 1949 (Abstract on Reverse Side)	Dow, Norris F., Hubka, Ralph E., and Roberts, William M.  Direct-Reading Design Charts for 24S-T Aluminum-Alloy Flat Compression Panels Having Longitudinal Straight-Web Y-Section Stiffeners. By Norris F. Dow, Ralph E. Hubka, and William M. Roberts NACA TN No. 1777 January 1949 (Abstract on Reverse Side)

Abstract

Direct-reading design charts are presented for 24S-T aluminum-alloy flat compression panels having longitudinal straight-web Y-section stiffeners. These charts make possible the direct determination of the stress and all the panel proportions required to carry a given intensity of loading with a given skin thickness and effective length of panel.

Abstract

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