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A.T.I.

53460

Stress Analysis of Horizontal Tail Surfaces - Model XB-36

53460

Dvorak, R.; Kosiak, W.; Lansara, A. and others
Consolidated Vultee Aircraft Corp., Fort Worth Division, Tex.
USAF Contr. No. W835-ac-22352

(None)

FZS-36-246

(None)

Dec '47 Unclass. U.S. ± English 140 tables, diagrs, graphs

A stress analysis is made of the horizontal tail surfaces of the XB-36 bomber. This analysis covers stabilizer and elevator loads, elevator and tab (servo and trim), and stabilizer. Results of the analysis are shown in tables, diagrams, graphs, and computations. The minimum margins of safety are included wherever practical.

Copies of this report obtainable from CADO.

(1)

Structures (7)

Control surfaces - Stress analysis

Stress Analysis of Specific Aircraft (6) (28899.4); XB-36 (99409)

USAF C. N. W835-ac-22352

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TITLE

STANDARD FOR VULTEE AIRCRAFT CORPORATION



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CONSOLIDATED VULTEE AIRCRAFT CORPORATION
FORT WORTH DIVISION • FORT WORTH 1, TEXAS

PART I - STABILIZER AND ELEVATOR LOADS**PAGE**

1. Introduction	1
2. Determination of Net Surface Loads	
A. Balancing Condition.	2
a. Pressure Distribution Curve For Balancing Condition	3
B. 1 G Balancing Condition.	4
C. Gust Condition	5
D. 1 G Balancing Plus Gust Condition.	7
a. Pressure Distribution Curve For 1 G Balancing Plus Gust	8
3. Summary of Elevator and Stabilizer Loads For All Conditions	9

PART II - ELEVATOR AND TAB (SERVO AND TRIM) ANALYSIS

1. Determination of Elevator Bending Moments And Shears Assuming Continuous Transfer Of Tab Loads to Elevator.	
A. Discussion of Procedure.	10
B. Complete Sample Calculations For Balancing Condition	
a. Elevator Spanwise Loading	11
b. Check of Assumed Relative Deflections of Elevator	12
c. Curve of Shears and Bending Moments Assuming Continuous Transfer of Tab Loads to Elevator	13
C. Shear and Bending Moment Curves For All Conditions Assuming Continuous Transfer of Tab Loads to Elevator.	
a. 1 G Balance Plus Gust	19
b. Most Aft C.G. - High Speed	20
c. Most Fwd. C.G. - H.A.A.	21

TABLE OF CONTENTS (CONT'D.)

<u>PART II - ELEVATOR AND TAB (SERVO AND TRIM) ANALYSIS (CONT'D)</u>	<u>PAGE</u>
2. Summary of Elevator Hinge Reactions and Servo Loads	22
3. Determination of Elevator Hinge Moments, Servo Tab Loads, Nose Box Torsions and Net Spar Shear Flows With Tab Loads Introduced as Concentrated Loads	
A. Discussion of Procedure.	23
B. Complete Sample Calculations For Balancing Condition	
a. Tabular Solution of Hinge Moments and Servo Loads	
(1) Trim Tab With	28
(2) Trim Tab Against.	30
b. Tables of Elevator Shears and Nose Box Torsions	
(1) Trim Tab With	32
(2) Trim Tab Against.	34
c. Tables of Net Spar Shear Flows	
(1) Trim Tab With	33
(2) Trim Tab Against.	35
C. Plots of Elevator Nose Box Torsions and Net Spar Shear Flows For All Conditions	
a. Balancing Condition	
(1) Trim Tab With	36
(2) Trim Tab Against.	37
b. 1 G Balance + Gust	
(1) Trim Tab With	38
(2) Trim Tab Against.	39

TABLE OF CONTENTS (CONT'D.)

PART II - ELEVATOR AND TAB (SERVO AND TRIM) ANALYSIS (CONT'D) PAGE

3C (Cont'd)

c. Most Aft C.G. - High Speed

(1) Trim Tab With 40

(2) Trim Tab Against. 41

d. Most Fwd. C.G. - H.A.A.

(1) Trim Tab With. 42

(2) Trim Tab Against. 43

D. Summary of Unit Loadings on Elevator
Including Effects of All Combinations
Of Tabs

a. Balancing Condition 44

b. 1 G Balance + Gust. 45

c. Most Aft C.G. - High Speed. 46

d. Most Fwd C.G. - H.A.A. 47

4. Elevator Design

A. Spar

a. Sta. 50 to Sta. 372 48

b. Sta. 372 to Tip. 55

B. Hinge Outent Sta. 252. 61

C. Airload Rib Sta. 70-1/4. 68

5. Elevator Trim & Servo Tab Design 78

TABLE OF CONTENTS (CONT'D)

<u>PART III - STABILIZER ANALYSIS</u>	<u>PAGE</u>
1. Introduction.....	88
2. Stabilizer Chordwise Pressure Distributions	
A. Balancing Condition.....	89
B. 1 G Balance + Gust	90
C. Most Fwd C.G. - H.A.	91
D. Most Aft C.G. - High Speed	92
3. Shears, Moments and Torsions	
A. Sample Calculations For Most Aft C.G. - High Speed	93
B. Plot of Ultimate Shears All Conditions	
a. Balance Condition	95
b. 1 G Balance + Gust	96
c. Most Fwd C.G. - H.A.A.	97
d. Most Aft C.G. - High Speed	98
C. Plot of Bending Moments and Torsions	
a. Balance Condition	99
b. 1 G Balance + Gust	100
c. Most Fwd C.G. - H.A.A.	101
d. Most Aft C.G. - High Speed	102
D. Stabilizer Stringers - Comparison of Critical Stringer Margins of Safety For B-36A and XB-36	103
E. Stabilizer Skin Panels - Comparison of Critical Panel Shear Flows and Margins of Safety for B-36A and XB-36	104
F. Stabilizer Spar Webs	105
G. Design of Bulkhead Sta. 252	107
H. Bulkhead Sta. 133 & Sta. 372	112
I. Table of Minimum Margins of Safety	113

INTRODUCTION

This report contains the stress analysis of the Horizontal Tail Surfaces for the XB-36 Airplane.

The planform, internal structure, elevator hinge line, and tab arrangement of the XB-36 horizontal tail surfaces is identical to that of the B-36A type airplane. The only difference between the two surfaces is in the amount of incidence built into them. The XB-36 has -4° incidence, while the B-36A has -1° incidence. In addition, the speeds and C.G.'s of the two airplanes vary somewhat from each other. Due to the incidence, speed, and C.G. differences, a different set of design conditions exist for the two airplanes. Maneuver tail loads for the XB-36 are found in Report FZS-36-133, and are found to be different from those of FZS-36-134 (B-36A Airplane). It is also found that Balancing, and 1g Balance plus Gust Conditions for the two airplanes are different.

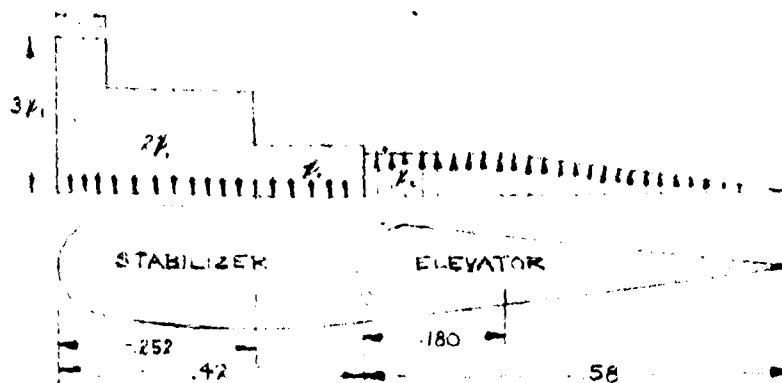
For all basic data such as planform and interior structure, reference is made to the B-36A Horizontal Tail Surface Analysis, Report FZS-36-146. Wherever possible, reference to loads and margins of safety in this report are made, and direct comparisons are taken.

BALANCING CONDITION

MOST FAVORABLE CASE (REFER FZS-36-126, PAGE 85)

TOTAL TAIL WEIGHT = 35,500# (LIMIT)

LOAD DISTRIBUTION PER C1803-6 PAR. E-2A.



$$\text{STABILIZER LOAD} = 1.4 \times 35500 = -41,100 \# (\text{LIMIT})$$

$$\text{ELEVATOR LOAD} = .4 \times 35500 = +14,200 \# (\text{LIMIT})$$

$$\text{AVG. STAB. PRESS} = \frac{-41,100}{978} = -50.5 \#/\text{sq. in. (ON SURFACE AREA)}$$

$$\text{AVG. ELEV. PRESS} = \frac{+14,200}{978} = 14.5 \#/\text{sq. in. (ON SURFACE AREA)}$$

$$\bar{X}_1 [1.57 + 3.78 + 1.63] = -50.5$$

$$\bar{X}_1 = 67.1 \#/\text{sq. in.}$$

$$2\bar{X}_1 = 133.2 \#/\text{sq. in.}$$

$$3\bar{X}_1 = 201.3 \#/\text{sq. in.}$$

$$\bar{X}_2 [1.18 + 1.20] = 14.5$$

$$\bar{X}_2 = 39.0 \#/\text{sq. in.}$$

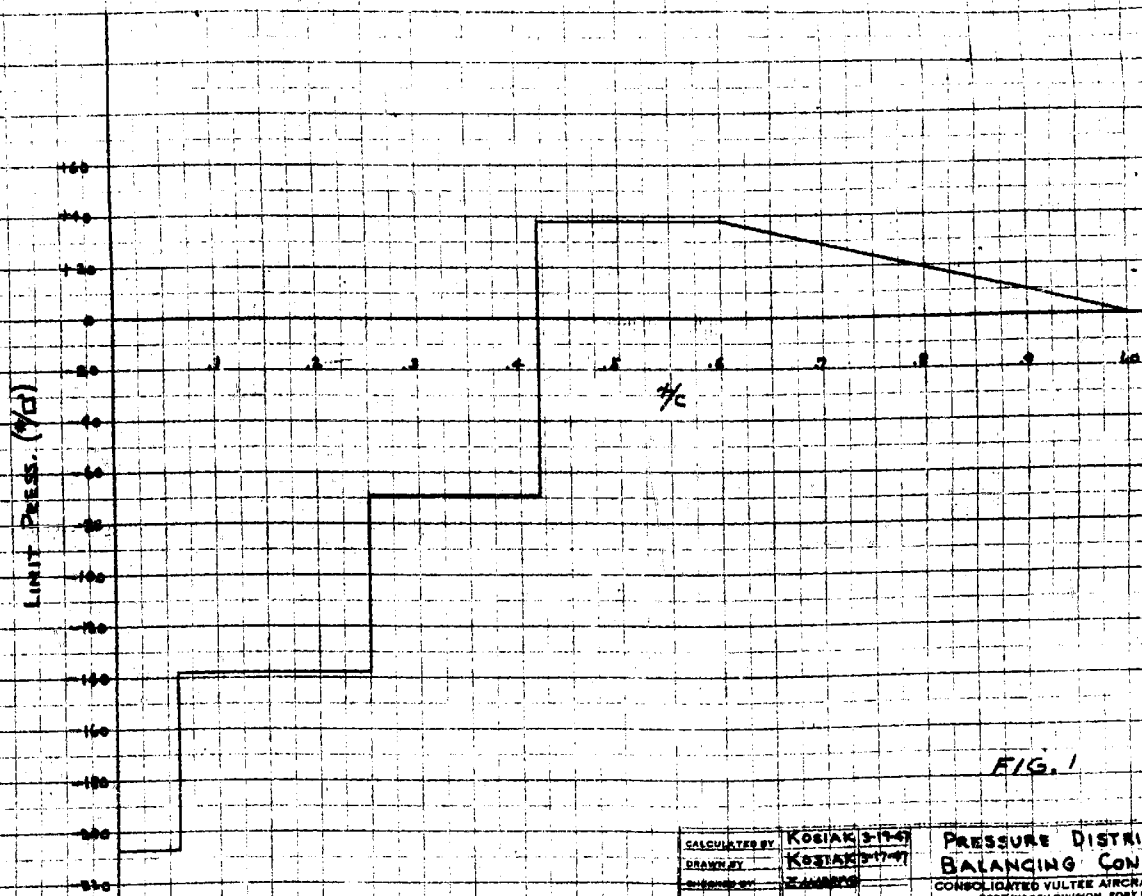


FIG. 1

CALCULATED BY	KOSIAK 5-17-47	PRESSURE DISTRIBUTION BALANCING CONDITION CONSOLIDATED VULTURE AIRCRAFT CORPORATION FORT WORTH DIVISION, FORT WORTH, TEXAS	DOC. NO.	F33-20-24
DRAWN BY	KOSIAK 5-17-47		MODEL	
DESIGNED BY	Z. HARRIS			
APPROVED BY				XB-36

DETERMINATION OF BALANCING TAIL LOADS

MOST FWD. FLIGHT C.G. HIGH SPEED @ 5000 FT.

$$\begin{aligned} N &= 261350 \text{ #} \\ S_W &= 4776 \text{ sq. ft.} \\ V_H &= 311 \text{ M.P.H. (F25-36-126 P. 4)} \\ J &= .9616 \end{aligned}$$

$$\begin{aligned} C_{WA} &= \frac{391W}{V^2 J S_W} \\ &= \frac{311 \times 261350}{(311)^2 \times .9616 \times 4776} \\ &= 0.257 \end{aligned}$$

$$C_L = 0.281 \text{ (BY TRIAL & ERROR) FOR } C_L = 0.281 \text{ } C_{DW} = +.0000 \text{ (F25-36-126 P. 6)}$$

$$\text{MACH NUMBER} = .414$$

$$C_{MD}(\text{WING}) = \frac{-0.051}{\sqrt{1 - (.414)^2}} = -.056$$

$$m = \text{SLOPE OF LIFT CURVE} = \frac{.274}{\sqrt{1 - (.414)^2}} = .1033$$

$$\alpha_{LSD} = -2.60$$

$$\gamma_H = \frac{C_L}{m} - 2.60 = \frac{.281}{.1033} - 2.60 = +.12^\circ$$

$$\theta = +.12 - 2.60 = -2.48^\circ \quad \sin \theta = -.04324 \quad \cos \theta = .9997$$

$$C_Z = C_L \cos \theta + C_D \sin \theta = +.2801$$

$$C_X = C_D \cos \theta - C_L \sin \theta = +.0241$$

$$\begin{aligned} C_T &= \left(C_Z \frac{X'}{\text{M.A.C.}} + C_X \frac{Z'}{\text{M.A.C.}} + C_{MD} \right) \frac{\text{M.A.C.}}{L} \\ &= -.0231 \end{aligned}$$

$$\text{CHECK } C_{NA} = C_T + C_Z$$

$$= -.0231 + .2801 = 0.257$$

$$\text{TAIL LOAD} = C_T \frac{1}{2} \rho V^2 S_W J$$

$$= (-.0231) \times .002558 \times (311)^2 \times 4776 \times .9616 = -23497 \text{ # LIMIT}$$

$$\begin{aligned} \frac{X'}{\text{M.A.C.}} &= -.056 \\ \frac{Z'}{\text{M.A.C.}} &= -.0079 \\ \frac{\text{M.A.C.}}{L} &= +.3317 \end{aligned} \quad \left. \begin{array}{l} \text{REFER.} \\ \text{F25-36-126} \\ \text{P. 5} \end{array} \right\}$$

MOST AFT FLIGHT C.G. HIGH SPEED @ 5000 FT.

USING METHOD AND REFERENCES SHOWN ABOVE

$$N = 139209 \text{ #} \quad V = 311 \text{ M.P.H.}$$

$$C_{NA} = +.136, \quad C_L = .151, \quad C_{DW} = -.0080$$

$$\alpha_H = -1.14^\circ \quad \theta = -4.14^\circ \quad \sin \theta = -.0720 \quad \cos \theta = .9974$$

$$C_X = +.0199, \quad C_Z = +.1500$$

$$\frac{X'}{\text{M.A.C.}} = +.0977, \quad \frac{Z'}{\text{M.A.C.}} = -.0109, \quad \frac{\text{M.A.C.}}{L} = +.3394$$

$$C_T = -.0140 \quad \text{CHECK } C_{NA} = -.0140 + .150 = +.136$$

$$\text{TAIL LOAD} = (-.0140) \times .002558 \times (311)^2 \times 4776 \times .9616 = -14246 \text{ # LIMIT}$$

DETERMINATION OF GUST LOAD ON HORIZONTAL TAIL
REFERENCE 18-30-6A

MOST FWD. FLIGHT C.G. - HIGH SPEED @ 5000 FT.

$$\Delta F_H = \frac{57.3U}{V_H} S_H \left(1 - \frac{52 \times 2W \times A P \times K_T \times A_S}{A} \right) P \left(\frac{T \times A_H \times Q_{OH}}{T \times A_H + 57.3 \times Q_{OH}} \right)$$

$$W = 261350 \# \quad S_H = 4770 \text{ SQ. FT.}$$

$$\frac{W}{S} = 54.77 \quad K = 0.6$$

$$T = .9616 \quad Q_{OH} = 0.9292$$

$$U = \frac{50K}{Q_{OH}} = 32.3 \text{ FT./SEC}$$

$$V_H = 311 \text{ M.P.H.} = 456 \text{ FT./SEC}$$

$$S_H = 975 \text{ SQ. FT.}$$

$$Q = \frac{1}{2} \rho V^2 = .002553 \times 511^2 \times .9616 = 213.17 \text{ #/SQ. FT.}$$

$$L_N = .094 \frac{1}{\sqrt{1-M^2}} = .1033$$

$$A = 1.73, \quad A_H = 5.51, \quad Q_{OH} = .0995$$

$$\left. \begin{array}{l} K_P = .555 \\ K_T = 2.24 \\ K_S = .920 \\ P = .952 \end{array} \right\} \begin{array}{l} \text{REFER} \\ \text{FCS-30-146 P12} \end{array}$$

SUBSTITUTING VALUES IN ABOVE EQUATION GIVES

$$\Delta F_H = 30993 \# \text{ LIMIT}$$

MOST AFT FLIGHT C.G. - HIGH SPEED @ 5000 FT.

USING METHOD AND REFERENCES SHOWN ABOVE

$$W = 133508 \#$$

$$\frac{W}{S} = 29.96 \quad K = .555$$

$$U = \frac{50K}{Q_{OH}} = 29.9 \text{ FT./SEC.}$$

ALL OTHER VALUES ARE AS SHOWN ABOVE

SUBSTITUTING VALUES IN ABOVE EQUATION GIVES

$$\Delta F_H = 23592 \# \text{ LIMIT}$$

ANALYSIS - 19 11 11
 PREPARED BY W. K. 44
 CHECKED BY P. OVONAK
 REVISED BY

Consolidated Vultee Aircraft Corporation
 FORT WORTH DIVISION
 FORT WORTH, TEXAS

PAGE 6
 REPORT NO. 425-34246
 MODEL X8-36
 DATE 12-11-47

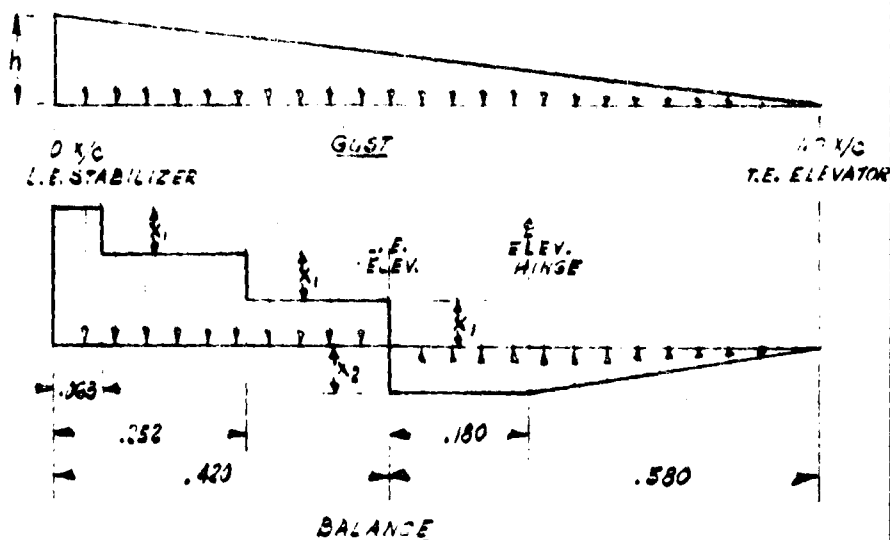
LG BALANCE + GUST - PRESSURE DISTRIBUTION

MOST FWD. FLIGHT C.G. - HIGH SPEED @ 5000 FT.

BALANCING LOAD = -23499 * LIMIT

GUST LOAD = -30413 * LIMIT

LOADS ARE DISTRIBUTED AS OUTLINED IN 1-1913-6A



$$h = \frac{32990}{979} \times 2 = 63.19 \text{ \# / sq. ft.}$$

$$\text{ELEV. LOAD} = +12442 \times .040 = 5697 = 5.83 \text{ \# / sq. ft.}$$

$$\text{STAB. LOAD} = -12442 \times 1.40 = -17419 \text{ \#} = -33.62 \text{ \# / sq. ft.}$$

$$X_1 [3(.0630) + 2(.180) + .1650] = -33.64$$

$$.7350X_1 = -33.64$$

$$X_1 = -45.77 \text{ \# / sq. ft.}, 2X_1 = -91.54 \text{ \# / sq. ft.}, 3X_1 = -137.31 \text{ \# / sq. ft.}$$

$$X_2 (.180 + \frac{.400}{2}) = 9.61$$

$$.330X_2 = 9.61$$

$$X_2 = 29.29 \text{ \# / sq. ft.}$$

MOST AFT C.G. - HIGH SPEED @ 5000 FT.

$$h = \frac{25592}{979} \times 2 = 59.47 \text{ \# / sq. ft.}$$

$$\text{ELEV. LOAD} = +12442 \times .040 = 5697 = 5.83 \text{ \# / sq. ft.}$$

$$\text{STAB. LOAD} = -12442 \times 1.40 = -17419 \text{ \#} = -33.62 \text{ \# / sq. ft.}$$

$$X_1 = -27.74 \text{ \# / sq. ft.}, 2X_1 = -55.48 \text{ \# / sq. ft.}, 3X_1 = -83.22 \text{ \# / sq. ft.}$$

$$X_2 = 15.34 \text{ \# / sq. ft.}$$

CONSOLIDATED VULTEE AIRCRAFT CORPORATION

PORT WORTH DIVISION

PORT WORTH, TEXAS

PRESSURE DISTRIBUTION
IN BALANCE + GUST
I MOST FWD. S.G. HIGH SPEED @ 5000 Ft.

PAGE 7
E25-32-246
X336

FW 631 125 PAGE 11-43

TABLE I

X/C	BALANCING LOAD	1 - X	GUST LOAD 21-311943 21-311943	TOTAL LOAD ③ + ④	INTEGRATION OF CURVE		
					AVERAGE LOAD	ORDINATE	AREA ⑥ x ⑦
(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)
0	-137.31	1.000	-63.19	-200.50	-198.51	.063	-12.506
.0630	-137.31	.937	-59.21	-196.52			
.0630	-91.54	.937	-59.21	-150.75	-144.78	.189	-27.363
.2520	-91.54	.748	-47.27	-138.81			
.2520	-45.77	.748	-47.27	-93.04	-87.73	.168	-14.739
.4200	-45.77	.580	-36.65	-82.42			
.4200	+25.29	.580	-36.65	-11.36	-5.675	.180	-1.022
.6000	+25.29	.400	-25.28	+0.01	+0.005	.400	+0.002
1.0000	0	0	0	0			
							Σ -55.628

STAB. LOAD = -54.608 x 978 = -53407* LIMIT
ELEV. LOAD = -1.020 x 978 = -998* LIMIT

II MOST AFT C.G. HIGH SPEED @ 5000 Ft.

0	-83.22	1.000	-58.47	-141.69	-139.850	.063	-8.811
.0630	-83.22	.937	-54.79	-138.01			
.0630	-55.48	.937	-54.79	-110.27	-104.745	.189	-19.797
.2520	-55.48	.748	-43.74	-99.22			
.2520	-27.74	.748	-43.74	-71.48	-66.565	.168	-11.183
.4200	-27.74	.580	-33.91	-61.65			
.4200	+15.34	.580	-33.91	-18.57	-13.310	.180	-2.396
.6000	+15.34	.400	-23.39	-8.05	-4.025	.400	-1.610
1.0000	0	0	0	0			
							Σ -43.797

STAB. LOAD = -39.791 x 978 = -38916* LIMIT
ELEV. LOAD = -4.006 x 978 = -3918* LIMIT

BY - W. KOSIAK
CHECK - R. DVORAK

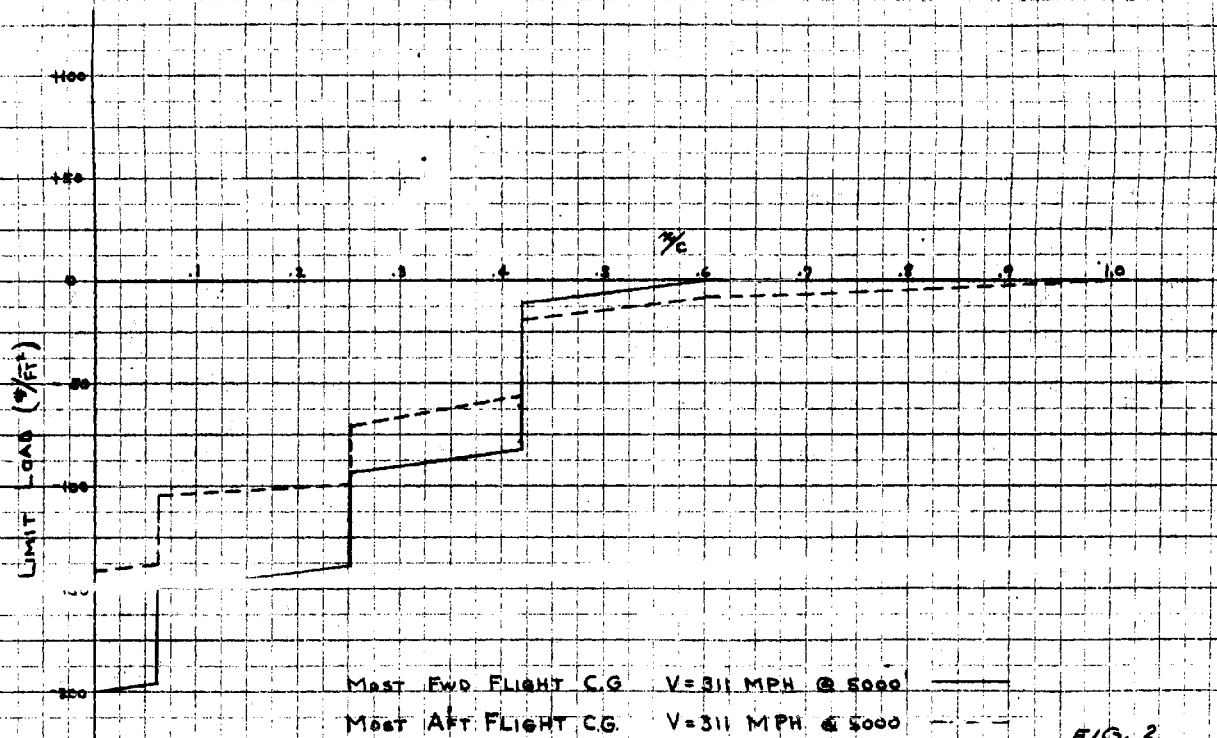


FIG. 2

CALCULATED BY	KOSIAK
DRAWN BY	KOSIAK
SUPPLEMENTED BY	R. DODAK
APPROVED BY	

PRESSURE DISTRIBUTION
1G BALANCING GUST
 CONSOLIDATED VULTEE AIRCRAFT CORPORATION
 FORT WORTH DIVISION, FORT WORTH, TEXAS

DOC. NO.	F25-24-24
MODEL	XB-36

SUMMARY OF DESIGN LOADS

THE FOLLOWING TABLE SHOWS A SUMMARY OF
 LOADS FOR WHICH THE HORIZONTAL TAIL IS
 INVESTIGATED.

TABLE 2

CONDITION	ELEVATOR LOAD (LIMIT)	STABILIZER LOAD (LIMIT)	TOTAL SURFACE LOAD (LIMIT)
HIGHEST FWD. C.G. H.A.A.*	-16680	-22400	-39080
HIGHEST AFT C.G. L.A.A.*	+40450	-23700	+16750
IG BALANCE PLATE GUST	-115	-53407	-54405
BRACING†	-4200	-49700	-53900

* REFER. FSC-36-133 (MANEUVER TAIL LOADS)

† REFER. FSC-36-128 P35

ANALYSIS Horiz. Tail Surface

PREPARED BY CH. ZIEGLER

CHECKED BY ZIEGLER

REVISED BY _____

Consolidated Vultee Aircraft Corporation

FORT WORTH DIVISION
FORT WORTH, TEXAS

PAGE _____

REPORT NO. F2S-36-246

MODEL XB-36

DATE 10-1-47

10

ELEVATOR SHEARS & BENDING MOMENTS

The calculation of elevator shears and bending moments are shown herein. The elevator is taken as a continuous beam over four supports. Variation of spanwise moment of inertia, and effects of support deflection are taken into account. The method used is described in Report F2S-36-146. All structural constants, such as stiffness and carry-over factors, are also taken from that report.

A complete solution of shears and moments is shown for the Balancing Condition, while only final curves, computed in a similar manner, are shown for all other conditions.

ANALYSIS REPORT
 PREPARED BY LOU LESTER
 CHECKED BY ZINBERG
 REVISED BY _____

Consolidated Vultee Aircraft Corporation
 FORT WORTH DIVISION
 FORT WORTH, TEXAS

PAGE _____
 REPORT NO. F22-24-270
 MODEL XB-36
 DATE 10-20-47

ELEVATOR REPAIR

ENGINEER ZINBERG

$$\text{ULT. ELEVATOR LOAD / SIDE} = 14200 \times 1.5/2 = 10650 \text{ \#/SIDE}$$

$$\text{ULT. STABILIZER LOAD / SIDE} = 49700 \times 1.5/2 = 37275 \text{ \#/SIDE}$$

DISTRIBUTE LOAD IN PROPORTION TO CHORD LENGTHS

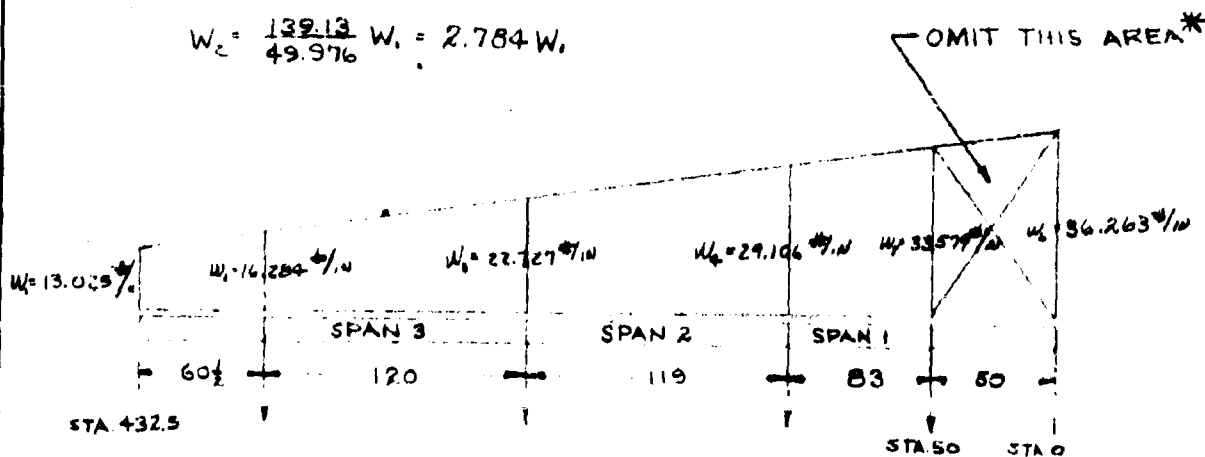
$$\text{ROOT CHORD (STA 0)} = 139.13"$$

$$\text{TIP CHORD (STA 432.5)} = 49.976"$$

W_1 = LOADING AT TIP

W_2 = LOADING AT ROOT

$$W_2 = \frac{139.13}{49.976} W_1 = 2.784 W_1$$



$$\frac{W_1 + 2.784 W_1}{2} \times 432.5 = 10650$$

$$W_1 = 13.025 \text{ \#/IN}$$

$$W_2 = 36.263 \text{ \#/IN}$$

NET LOAD ON ELEVATOR

$$= \frac{13.025 + 33.579}{2} \times 382.5 = 8913 \text{ \#}$$

* OMITTED AS ELEVATOR BEGINS AT STA 50

ELEVATOR SPAR

BASIC DESIGN CONDITION

FIXED END MOMENTS - AIRLOADS

$F.E.M. = K.WL^2$ FOR K VALUE REF. FIG. 50-117
 Pg. 38 of 39

SPAN 1

$$\begin{aligned}UM_5 &= .0803 \times 29.106 \times 83^2 = 16074.6 \\VM_5 &= .0318 \times 4.473 \times 83^2 = 979.6 \\UM_4 &= .0803 \times 29.106 \times 83^2 = 17308.8 \\VM_4 &= .0515 \times 4.473 \times 83^2 = 1587.2 \\&18891.0 \text{ " \#}\end{aligned}$$

SPAN ②

$$\begin{aligned}UM_3 &= .0910 \times 22.727 \times 119^2 = 29257.8 \\VM_3 &= .0535 \times 6.379 \times 119^2 = 4853.1 \\&34120.9 \text{ " \#}\end{aligned}$$

$$\begin{aligned}UM_2 &= .0762 \times 22.727 \times 119^2 = 24524.0 \\VM_2 &= .0296 \times 6.379 \times 119^2 = 2673.6 \\&27197.6 \text{ " \#}\end{aligned}$$

SPAN ③

$$\begin{aligned}UM_1 &= .1010 \times 16.284 \times 120^2 = 23683.7 \\VM_1 &= .0519 \times 6.443 \times 120^2 = 4660.0 \\&21046.3 \text{ " \#}\end{aligned}$$

$$\begin{aligned}UM_2 &= .0678 \times 16.284 \times 120^2 = 15399.0 \\VM_2 &= .0255 \times 6.443 \times 120^2 = 2355.7 \\&18264.7 \text{ " \#}\end{aligned}$$

CANTILEVER MOMENT

$$\begin{aligned}UM_1 &= \frac{13.025 \times 120^2}{2} = 23850 \\VM_1 &= \frac{3.257 \times 120^2}{6} = 1988 \\&25838 \text{ " \#}\end{aligned}$$

ANALYSIS NOSE TAIL
 PREPARED BY W. J. S. S.
 CHECKED BY W. J. S. S.
 REVISED BY _____

Consolidated Vultee Aircraft Corporation
 FORT WORTH DIVISION
 FORT WORTH, TEXAS

PAGE 13
 REPORT NO. 13-20-100
 MODEL XB-30
 DATE 10-20-47

BALANCE CONDITION

FIXED END MOMENTS - DEFLECTION

RELATIVE DEFLECTIONS $\Delta_{50} = 0$
 $\Delta_{152} = 1.00$
 $\Delta_{252} = 1.24$
 $\Delta_{372} = 0$

$$F.F.M. = \frac{K E I D \times 10^6}{L^3}$$

WHERE $D = \Delta_{50}$ etc.
 $I = \frac{I_1 + I_2}{2}$

SPAN 1

$$M_1 = \frac{.2573 \times 10.3 \times 10^6 \times 33.74 \times 1.06 \times 100}{83^3} = 306,398 \text{ "}$$

$$M_2 = \frac{.0615 \times 10.3 \times 10^6 \times 33.74 \times 1.06 \times 100}{83^3} = 328,858 \text{ "}$$

SPAN 2

$$M_4 = \frac{.0632 \times 10.3 \times 10^6 \times 30.37 \times .18 \times 100}{119^3} = 25,129 \text{ "}$$

$$M_5 = \frac{.0534 \times 10.3 \times 10^6 \times 30.37 \times .18 \times 100}{119^3} = 21,153 \text{ "}$$

SPAN 3

$$M_3 = \frac{.0070 \times 10.3 \times 10^6 \times 15.055 \times 1.24 \times 100}{126^3} = 86,794 \text{ "}$$

$$M_2 = \frac{.0452 \times 10.3 \times 10^6 \times 15.055 \times 1.24 \times 100}{126^3} = 60,356 \text{ "}$$

FOR K & I VALUES REF. F25-30-146 P. 40

ELEVATOR SPAR

BALANCING CONDITION

MOMENT DISTRIBUTION

SPAR	(1)	(2)	(3)
CARRY OVER FACTORS	475.4421	565.450	647.1
STIFFNESS FACTORS	1.0	1.601	1.0
APPLIED MOMENTS	17.1	18.9	19.3
DEFLECTION MOMENTS	306.4	-328.4	-21.1
Σ MOM.	323.5	-310.0	6.1
	-323.5	222.6	-38.3
	-106.4	169.8	65.5
	106.4	-89.4	1.3
	42.7	-55.4	-26.3
	-42.7	33.3	12.0
	-15.9	22.4	9.8
	15.9	-17.6	-5.8
	8.4	-9.3	-5.2
	-8.4	7.0	4.3
	-3.3	4.4	2.1
	3.3	-4.1	-1.9
	2.0	-1.7	-1.2
	0.0	1.1	1.1
Σ	0	-25.8	23.5

NOTE: MOMENT IN 1000*

ANALYSIS: HULL TAIL
 PREPARED BY: W. J. J. J.
 CHECKED BY: INCEP
 REVISED BY: _____

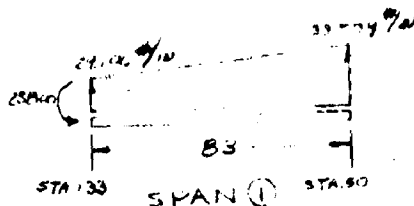
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 FORT WORTH DIVISION
 FORT WORTH, TEXAS

PAGE: _____
 REPORT NO. E25-30-146
 MODEL: KB-9L
 DATE: 10-20-47

ELEVATION SPAN

RAILROAD TONNAGE

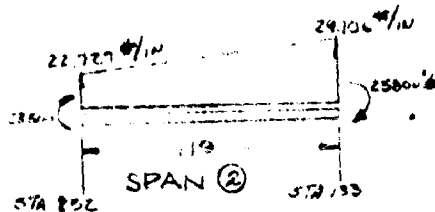
REACTION



$$R_{50} = \frac{29,106 \times 83^2}{2} + \frac{4,473 \times 83}{3} + \frac{258,000}{33} = 1042.0^*$$

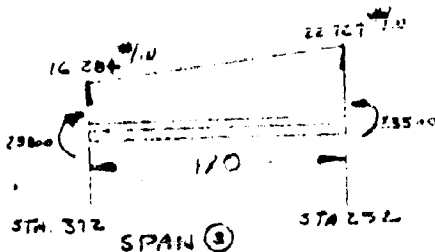
$$K_{133} = \frac{29,106 \times 83}{2} + \frac{4,473 \times 83}{6} - \frac{258,000}{33} = 958.7$$

$$R_{133} = \frac{22,727 \times 119}{2} + \frac{6,379 \times 119}{3} - \frac{493,000}{119} = 1191.7$$



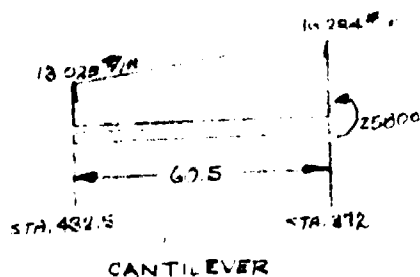
$$R_{202} = \frac{22,727 \times 119}{2} + \frac{6,379 \times 119}{6} + \frac{493,000}{119} = 1848.6$$

$$R_{252L} = \frac{16,284 \times 120}{2} + \frac{6,443 \times 120}{3} - \frac{230,000}{120} = 215.1$$



$$R_{372R} = \frac{16,284 \times 120}{2} + \frac{6,443 \times 120}{6} + \frac{230,000}{120} = 1124.7$$

$$R_{372L} = (13,000 + 16,284) \times 60.5 = 587.1^*$$



$$R_{50} = 1042.0^*$$

$$K_{133} = 2150.4^*$$

$$K_{137} = 3108.7^*$$

$$K_{372} = \frac{2011.8^*}{8912.9^* \text{ vs } 8913}$$

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 CHECKED BY S. S. S. S.
 REVISED BY

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PAGE 16
 REPORT NO. 16-26-240
 MODEL X-2-32
 DATE 10-20-47

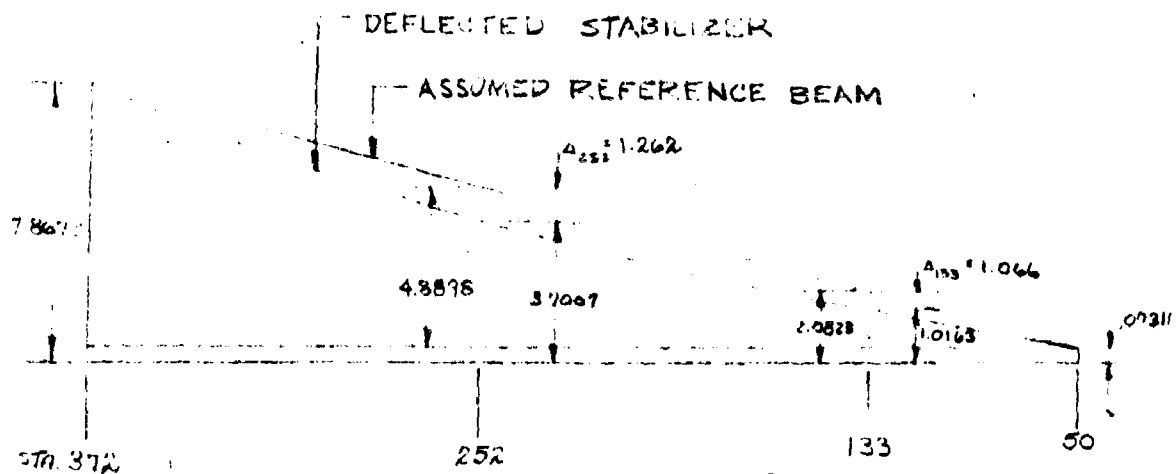
ELEVATOR SEPAR BALANCING CONDITION

CHECK OF ASSUMED RELATIVE DEFLECTIONS

ITEM	RATIO	STA 50		STA 133		STA 252		STA 372	
		RATIO	Δ	RATIO	Δ	RATIO	Δ	RATIO	Δ
W _s	-3.7275	.027611	-1.0292	.38552	-1.4370	1.416518	-5.2801	3.038112	-11.3246
R ₁₃₃	2.1504	.001831	.00394	.022742	.0489	.058256	.1253	.094067	.2023
R ₂₅₂	3.1087	.004139	.01287	.058469	.1818	.211658	.6580	.394711	1.2270
R ₃₇₂	2.0118	.006464	.01300	.094462	.1900	.345649	.7961	1.007775	2.0274
ΣΔ			1.07311		-1.0163		-3.7007		-7.8679

$$W_s = \frac{2 \times 37275}{20000} = -3.7275$$

$$R_{133}, R_{252}, R_{372} = \frac{\text{REACTION}}{1000}$$



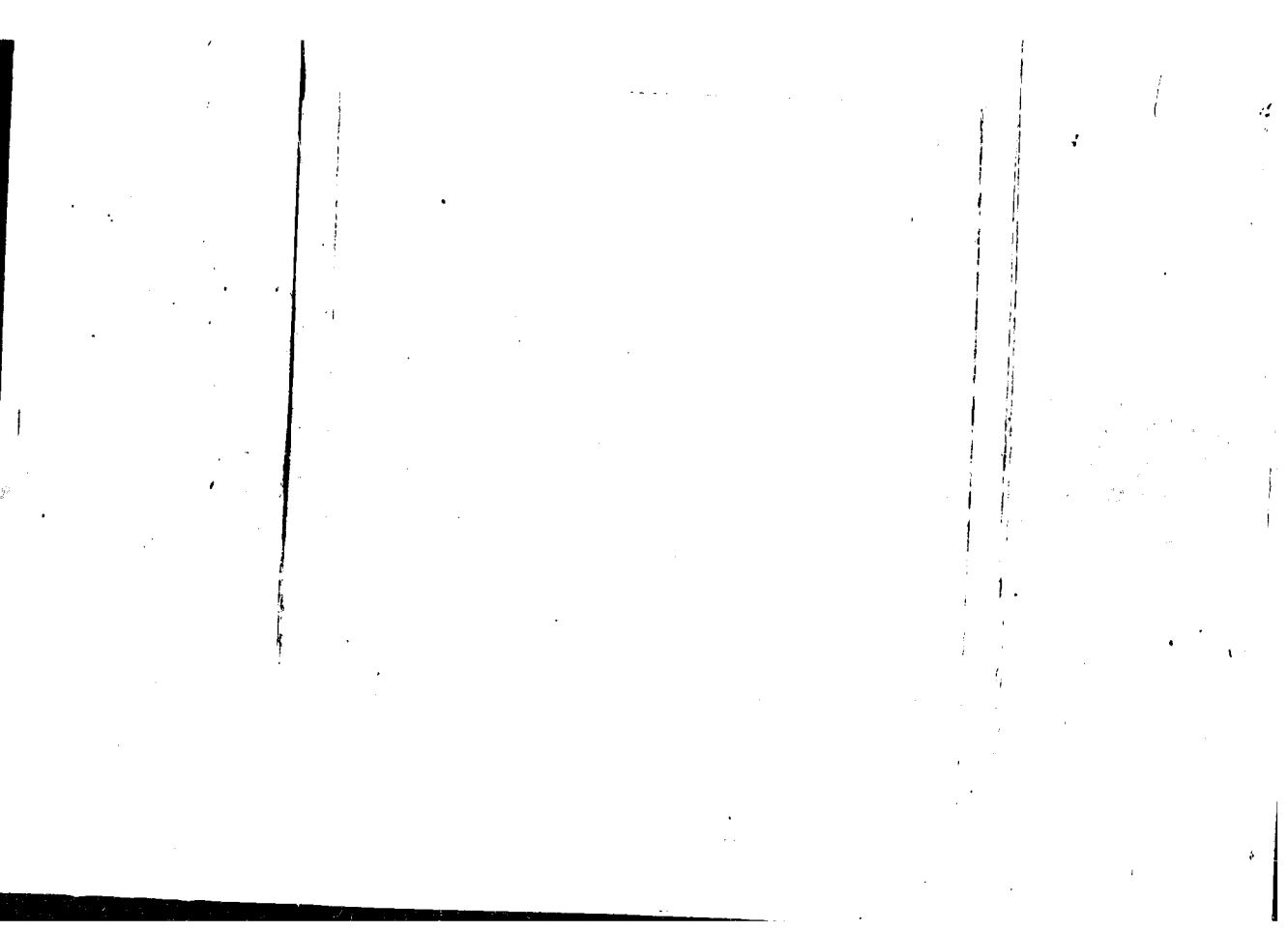
$$\frac{(7.8679 - 0.07311)}{322} \times 83 = 2.0042 + .0731 - 1.0163 = 1.066$$

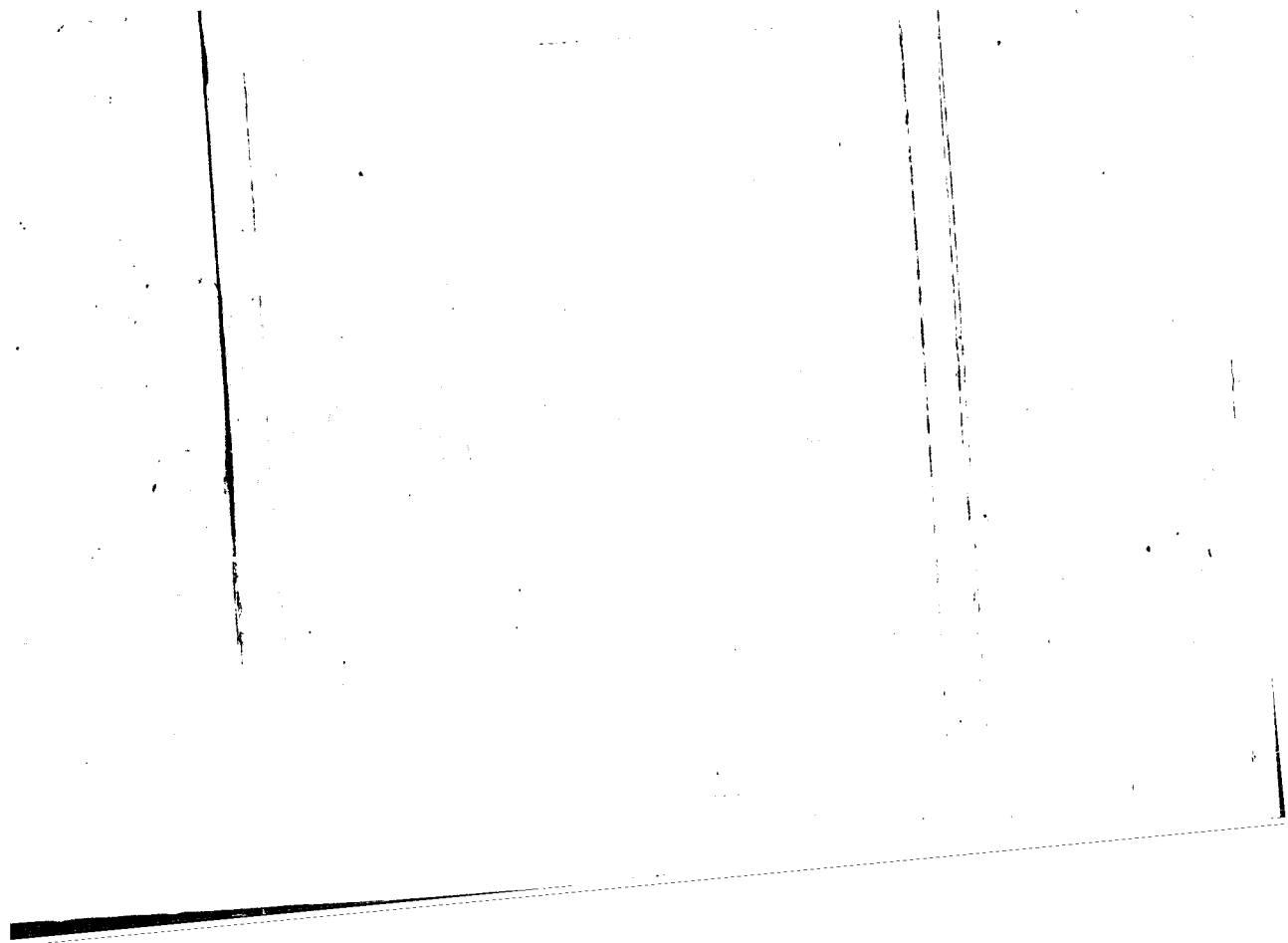
$$\times 202 = 4.8898 + .0731 - 3.7007 = 1.262$$

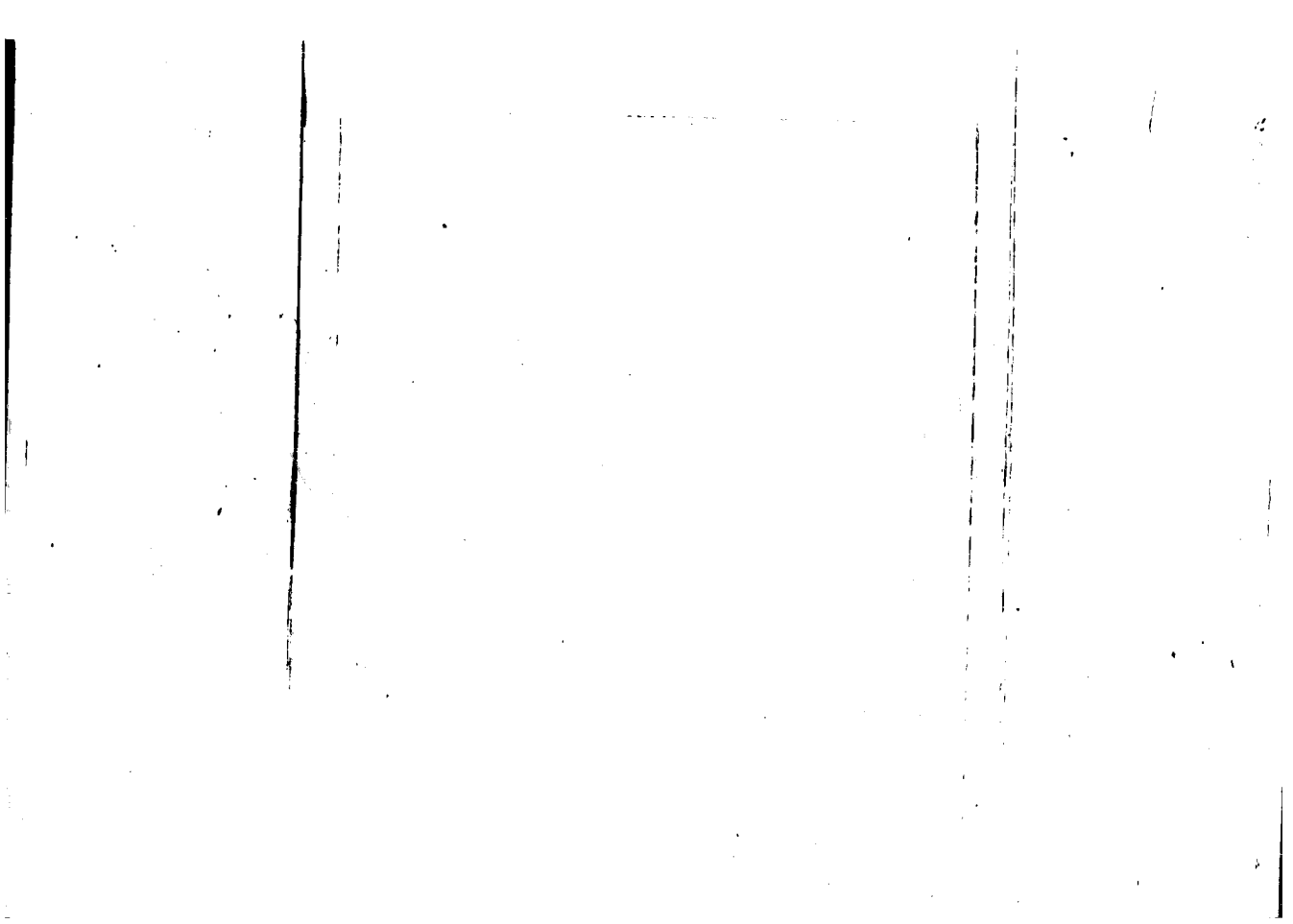
ASSUMED RELATIVE DEFLECTION $\Delta_{133} = 1.06$ VS 1.066 ACTUAL

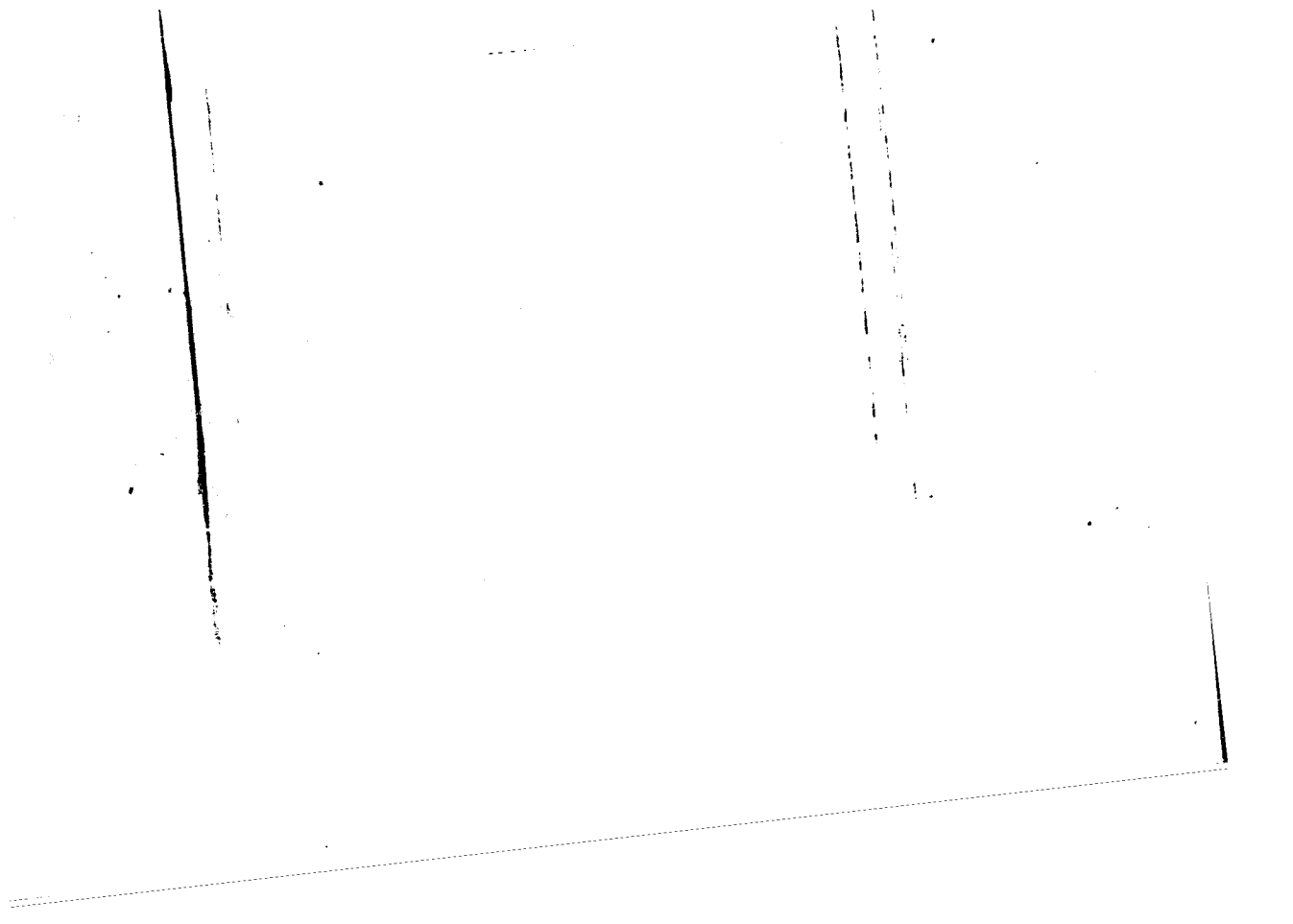
ASSUMED RELATIVE DEFLECTION $\Delta_{252} = 1.24$ VS 1.262 ACTUAL

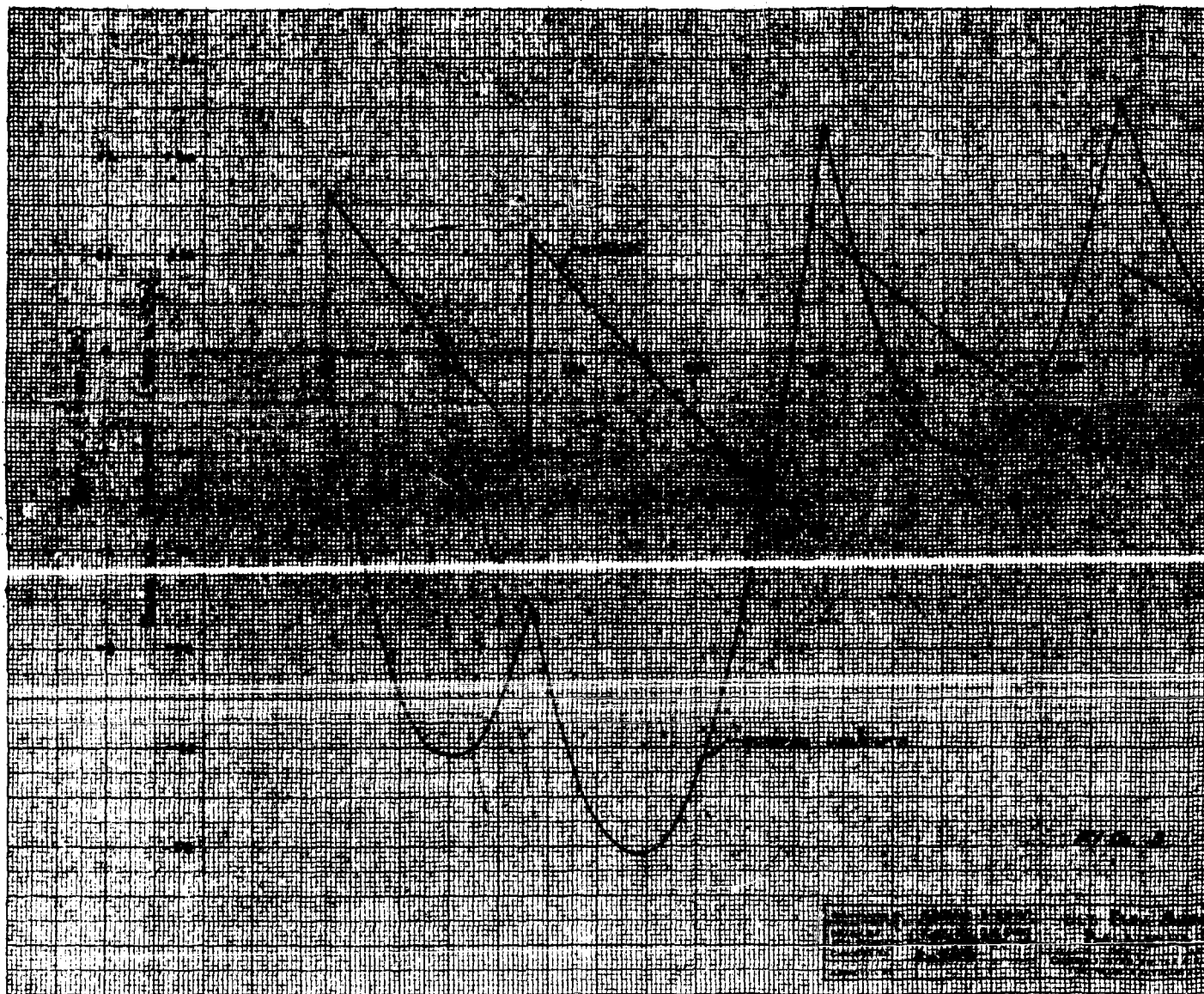
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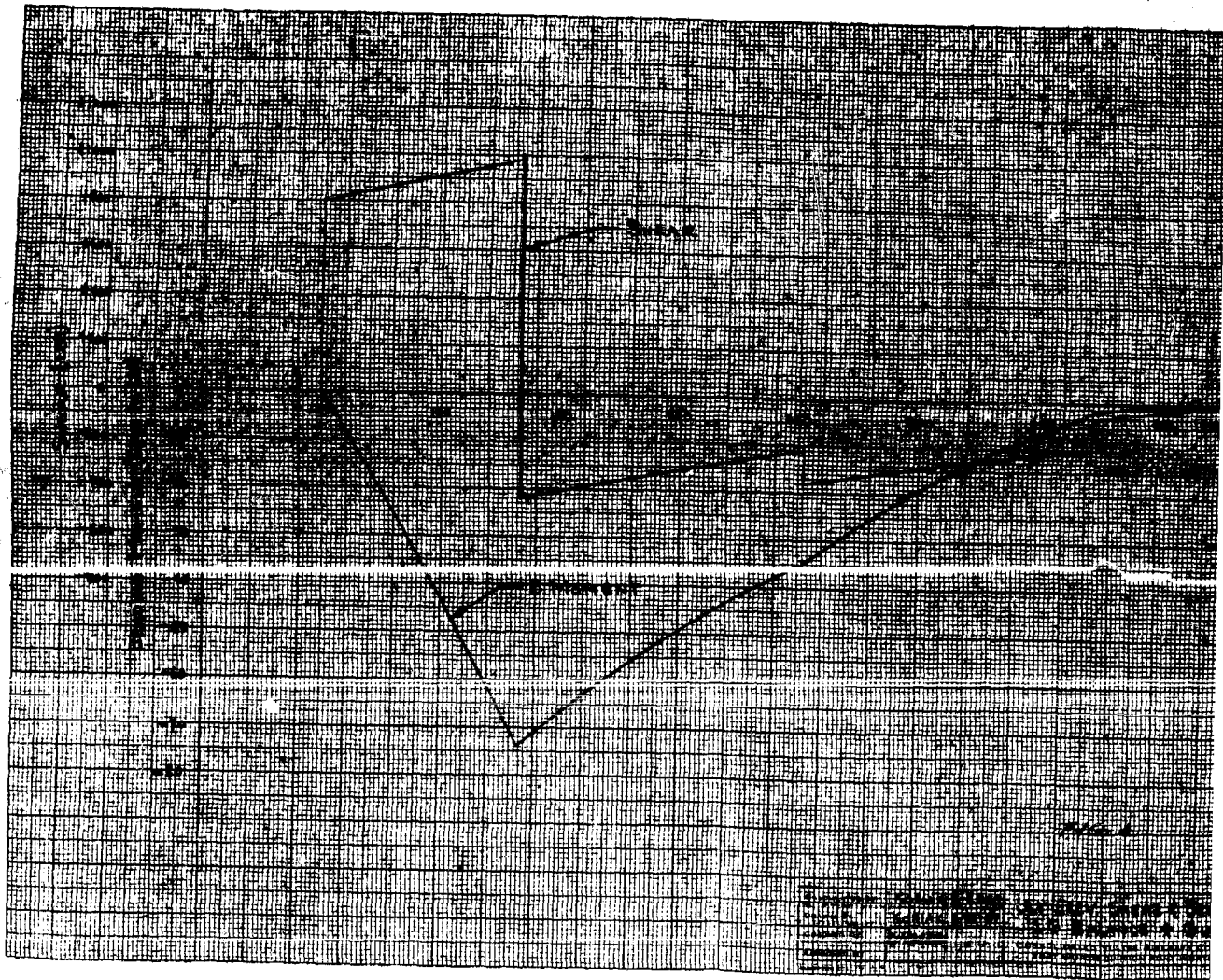


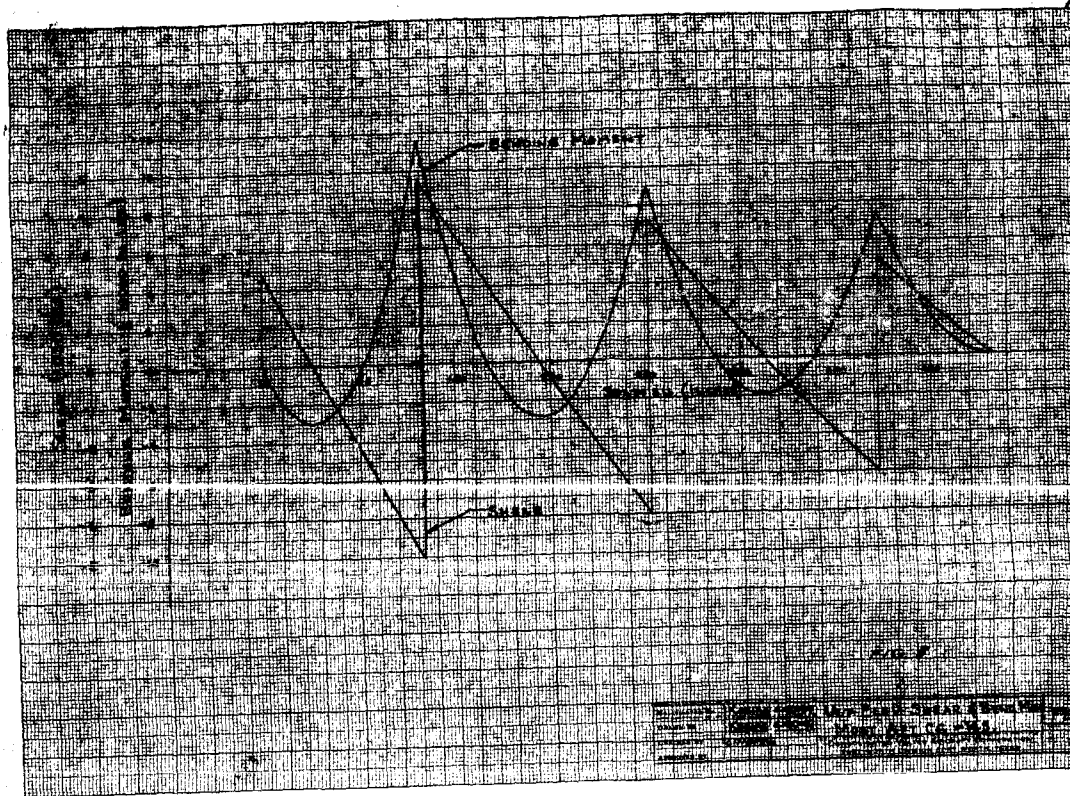






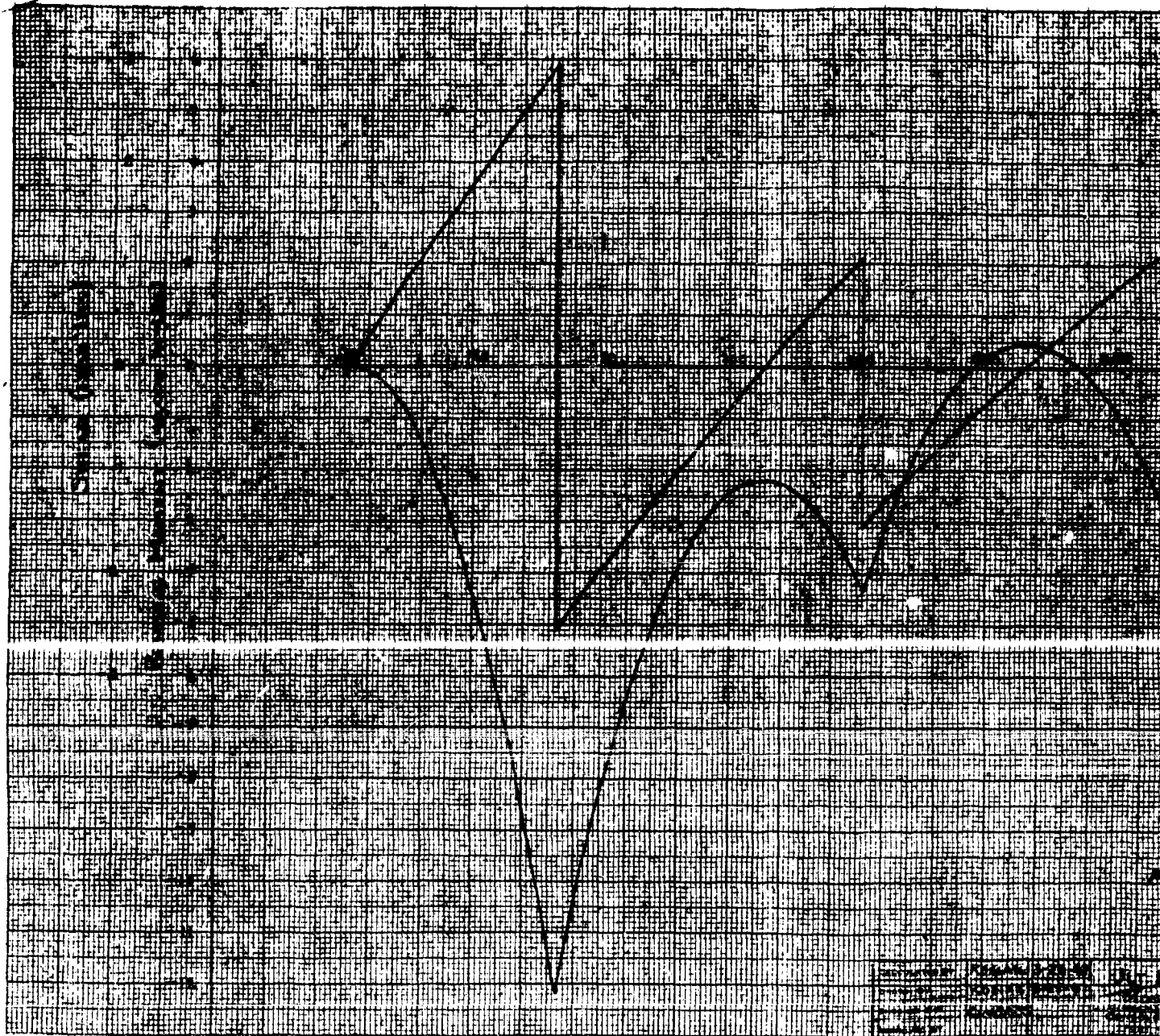








Approved for release by NSA on 08-11-2014 pursuant to E.O. 13526



ANALYSIS HORIZ. TAIL
 PREPARED BY LANZARA
 CHECKED BY ZIMMER
 REVISED BY

Consolidated Vultee Aircraft Corporation
 FORT WORTH DIVISION
 FORT WORTH, TEXAS

PAGE 22
 REPORT NO. FW-86-246
 MODEL 18-98
 DATE 10-20-47

ELEVATOR

SUMMARY OF ELEVATOR REACTIONS & SERVO TAB LOADS

CONDITION	ELEVATOR REACTIONS			SERVO TAB LOAD	
	STA. 50	STA. 132	STA. 252	THIS TAB WITH	THIS TAB AGAINST
MOST AFT CG - H.B.	-2401.8	-9747.5	-7648.2	3404.2	728
MOST FWD CG - H.A.A.	93.4	5500.4	2627.2	844.1	457.0
BALANCING	-1642.0	-2150.4	-3108.7	-2011.6	
IG BALANCE - GUST	-799.2	+1421.9	+142.2	1227.3	1523.9

NOTE: Negative Sign indicates Down REACTION

ANALYSIS Horiz. Tail Surf.

PREPARED BY LANZARA

CHECKED BY ZINBERG

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Consolidated Vultee Aircraft Corporation

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FORT WORTH, TEXAS

PAGE _____

REPORT NO. F2S-36-246

MODEL XB-36

DATE _____

23

DETERMINATION OF ELEVATOR HINGE MOMENTS,
SERVO TAB LOADS, AND NOSE BOX TORSIONS

This section of the report contains the determination of the elevator torsions. Essentially, the method consists of summing up elevator hinge moments, and reacting these moments by loads on the servo tab. Hinge moments and shears are then transferred to the spar, and the torsion reacted as $T/2A$ shear flow around the nose box. In computing hinge moments it is assumed that the trim tab may act either to increase or decrease the moments. Corresponding changes in chordwise pressure distributions are made to account for tab effects. The method is completely outlined in Report F2S-36-140.

A complete set of computations are shown for the Balancing Condition, and only final curves are shown for all other conditions.

ANALYSIS MONIC TAIL
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FORT WORTH DIVISION
FORT WORTH, TEXAS

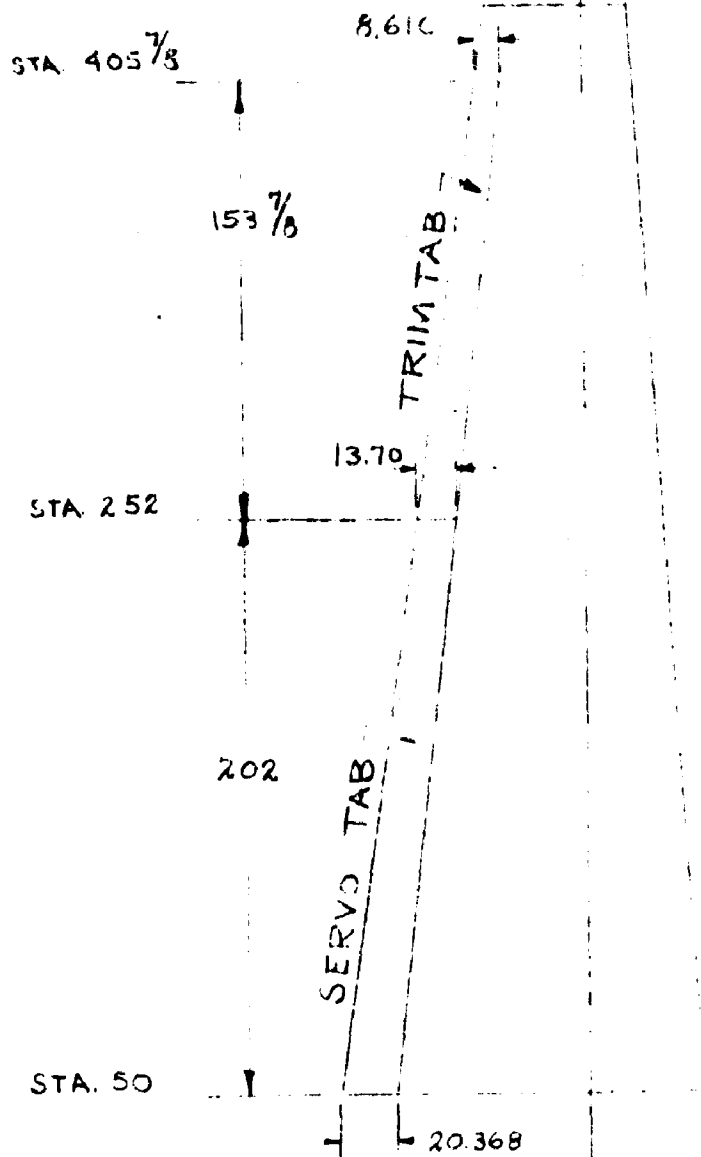
PAGE _____ 24
REPORT NO. F25-26-240
MODEL XB-36
DATE 10-23-47

ELEVATOR

SERVO AND TRIM TABS PLACEMENT

REFERENCE DINGS. SERVO TAB 38T4830
TRIM TAB 30T4710

HINGE



TRIM TAB
AREA = 11.92 SQ. FT.

SERVO TAB
AREA = 23.89 SQ. FT.

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FORT WORTH, TEXAS

PAGE 25
REPORT NO. FRS-36-64
MODEL XB-36
DATE 10-20-47

ELEVATION

BALANCE

TRIM IAR

$1.0012 V^2$ (LIMIT) REFERENCE C-1803-6

$V = 396 \text{ MPH @ } 35000'$

$.3098$ DENSITY CORRECTION @ $35000'$

$A = 11.92 \text{ sq ft}$

$= 1.0012 \times 396^2 \times .3098 \times 11.92$

$= 57.45 \text{ \% (ULTIMATE)}$

$= 57.45 \times 11.92$

$= 1042.4 \text{ \% (ULTIMATE)}$

ANALYSIS HORIZ. TAIL
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 REPORT NO. FPS-26-246
 MODEL XP-36
 DATE 10-20-47

FLIGHT DATA

RAISED-TAIL CONFIGURATION

AVERAGE UNIFORM LOAD FOR TAB WITH
AND TRIM TAB INSTALLED

STA 432.5 TO 435.5

NET ELEVATION LOAD = 89.8[#] (REF P11)
 AV. UNIFORM LOAD = $\frac{89.8}{239.47 - 144} = 0.269647 \text{ #/sq. in.}$

AVERAGE UNIFORM LOAD FOR TRIM TAB

STA 435.5 TO 452

TRIM TAB LOAD = $\frac{87.45}{144} = 0.60727 \text{ #/sq. in.}$

AV. TRIM TAB AREA = $0.60727 \times 1562 = 0.94856 \text{ #/sq. in.}$

FROM PRESSURE DISTRIBUTION AV.

TRIM TAB AREA = $\left(\frac{13}{2} \times 1562 \times \frac{1}{144} \right) = 0.008135 \text{ #/sq. in.}$

NET AV. LOAD ON TAB = $0.94856 - 0.008135 = 0.940425 \text{ #/sq. in.}$
 $= 0.173426 \text{ #/sq. in.}$

AVERAGE UNIFORM LOAD FOR TRIM TAB AGAINST

STA 405.78 TO 452

AV. UNIFORM LOAD = $0.269647 \text{ TO } 0.94856 = 0.355503 \text{ #/sq. in.}$

TRIM TAB REACTION

STATION	UNIFORM REACTION	RATIO	REACTIONS TAB AGAINST	RATIO	REACTIONS TAB WITH
405.815	94.2 [#]	1042.4 100 [#]	48.2 [#]	0.86721 0.94856	89.8 [#]
367.625	287.2 [#]	↑	299.4 [#]	↑	273.7 [#]
324.000	201.5 [#]	↓	210.0 [#]	↓	192.0 [#]
289.000	306.9 [#]	↓	319.8 [#]	↓	292.4 [#]
252.000	110.9 [#]	1042.4 100 [#]	110.0 [#]	0.86721 0.94856	105.1 [#]

ANALYSIS HORIZ TAIL
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PAGE 27
 REPORT NO. E 23-36-246
 MODEL XB-36
 DATE 10-20-47

ELEVATOR

BALANCING CONDITION

SERVO TAB REACTIONS

SERVO TAB LOAD TRIM TAB WITH 1365.6* (REF P 28)

SERVO TAB LOAD TRIM TAB AGAINST 41.6* (REF P 30)

STATION	UNIT REACTIONS 1000* LOAD	SERVO TAB REACTION TRIM TAB WITH	SERVO TAB REACTIONS TRIM TAB AGAINST
252.0	97.4	133.0	4.05
142%	286.1	390.7	11.90
145%	204.5	279.3	8.51
100%	254.1	347.0	10.57
60%	158.3	216.2	6.54

MOMENT ARM CONSTANT COL. (II) TABLES 4 TO 7
PAGES 28 TO 31

$$.0478 = \frac{\% \text{ CHORD}}{100} \quad (\text{DISTANCE BETWEEN C.P. PRESSURE LINE \& 31\% HINGE LINE})$$

$$.3578 - 31.00$$

MOMENT ARM CONSTANT COL. (II) TABLES 4 TO 7
PAGES 28 TO 31

$$.5539 = \frac{\% \text{ CHORD}}{100} \quad (\text{DISTANCE BETWEEN SERVO OR TRIM TAB HINGE LINE \& 31\% HINGE LINE})$$

$$\frac{86.34 - 31.00}{100}$$

PAGE 28

[illegible]

DETERMINATION OF ELEVATION HINGE MOMENTS
BALANCING CONCENTRIC TRIM TAB LOAD IN DIRECTION OF AIRFLOW

TABLE 5

PAGE 29

STATION	DISTANCE FROM STA 252	CHORD	K	LOAD AT STATION	AVERAGE LOAD BETWEEN STATIONS	% OF INTERVAL BETWEEN STATIONS	DISTANCE BETWEEN STATIONS	LOAD FROM ELEVATION	ARM	TORQUE FROM ELEVATION REACTION	SERIES TAB REACTION	AKN	TORQUE FROM TAB	STATION ABOUT 31% HINGE
1	2	3	4	5	6	7	8	9	10	11	12	13	14	15
				3 X 4				2 X 8	6 X 3	0.478 3	0.5 11		-5539.3	13 X 4
252	0	87.130	323127	28.15										-48618
	10.076	82.659			28.65	50.80	20	10.076	577.0	-4.27	-2464	-1330	-45.283	6423
232	20.000	91.304		27.51										-41859
	30.076	93.321			22.15	50.35	20	10.076	633.6	-4.46	-2082			
212	40.000	75.427		30.84										-44551
	49.153	97.433			21.29	50.34	19.375	9.753	612.1	-4.66	-2343			
192.675	59.375	99.421		32.13								-390.7	-55.009	21515
	67.417	101.019			32.67	50.50	16	9.042	522.7	-4.33	-2525			-41344
176.675	75.375	102.719		33.20										-25871
	83.417	104.377			33.73	50.66	16	9.042	539.7	-4.49	-2673			
160.675	91.375	106.017		34.26										-31097
	99.162	107.622			34.73	50.74	15.5	7.737	537.1	-5.14	-2771			
145.125	106.375	109.212		35.30								-274.3	-60.995	16296
	112.959	110.466			35.77	50.83	12.125	6.004	492.9	-5.23	-2236			-33563
133	119.000	111.711		36.10										-14972
	127.984	113.563			36.70	50.66	17.375	5.784	656.0	-5.43	-3562			-19258
115.125	136.875	115.336		37.29										-22820
	144.125	116.777			37.79	50.74	14.5	7.730	547.4	-5.51	-3002			
100.675	151.375	118.335		38.26								-347.0	-65.573	22154
	157.819	119.230			38.67	50.75	13	6.523	503.0	-5.72	-2577			-55005
														-6005
	170.375	120.447			39.00	50.76	12	6.523	503.0	-5.72	-2577			
74.625	177.575	123.744		39.49										-9014
	184.653	125.244			40.43	50.77	14.5	7.275	507.0	-5.74	-3516			
60.125	191.875	126.733		40.76								-216.2	-70.197	15177
	196.951	127.709			41.29	50.78	10.125	5.076	418.1	-6.11	-2555			-12330
50	202.000	129.224	323187	41.63										2047

$$2000(7.020458335) = 343187$$

DETERMINATION OF ELEVATION, HINGE MOMENTS AND SERVO TAIL LOAD
BALANCING CONDITIONS TWIN TAIL LOAD AGAINST DIRECTION OF AIR LOAD

TABLE 6

PAGE 30

STATION	DISTANCE FROM TIP	CHORD	K	LOAD AT STATION	AIRPLANE LOAD BEARING STATION	INTERVAL BETWEEN STATIONS	X	LOAD FROM ELEVATION	ARM	TORQUE FROM ELEVATION	TORQUE FROM TAIL	TORQUE FROM TAIL	TORQUE FROM TAIL	TORQUE ABOUT 31% HINGE
1	2	3	4	5	6	7	8	9	10	11	12	13	14	15
			(REF. P. 24)	3.44				7.40	6.40	(REF. P. 27)			(REF. P. 27)	
432.5	0	49.916	260647	13.43										0
	6.557	51.323			13.50	5044	13.503	6.557	173.9	-2.45	-426			-426
419.5	13.00	52.650		13.172										
	19.972	54.072			13.04	5044	13.045	6.876	172.0	-1.53	-445			
405.875	26.425	55.464	260647	12.40										
			155503	13.12										
	34.702	57.129			12.31	5043	12.312	8.077	325.0	-2.73	-837	-78.4	-30.702	3017
388.875	42.625	58.762		22.57										1201
	51.643	60.022			21.55	5043	17.875	7.023	325.5	-2.30	-1117			
372.0	60.500	62.447		22.20										92
	66.475	63.678			22.67	5032	11.875	5.175	268.1	-3.04	-817			
360.125	76.515	64.875		23.07										
	81.461	66.763			23.73	5043	12.000	1.086	427.1	-1.17	-1302	-277.4	-35.445	10762
342.125	90.315	68.605		24.37										10837
	99.510	70.336			25.00	5040	12.125	7.135	454.2	-3.37	-1531			8475
324.0	103.500	72.391		25.12										
	111.576	74.711			26.32	5030	12.000	7.072	474.8	-3.53	-1630	-210.0	-40.070	8415
306.0	126.500	76.351		27.04										7734
	135.572	77.721			27.70	5040	12.000	7.072	474.8	-3.77	-1655			17539
288.0	143.500	77.760		28.20										
	153.512	81.632			27.92	5040	12.000	7.072	522.4	3.10	-1630	-210.0	-44.180	14124
270.0	162.500	83.472		29.07										26127
	171.500	85.221												
252.0	180.500	87.152	355503	30.14										24110
232.0	189.500	92.132	200647	23.77										21332
			100311											24430
212.0	236.300	93.655		26.61										
				25.450										
192.0	250.000	107.353												
172.0	256.500	111.376		31.4										
152.0	260.500	123.721		31.4										
132.0	260.500	123.721		31.4										
112.0	260.500	123.721		31.4										
92.0	260.500	123.721		31.4										
72.0	260.500	123.721		31.4										
52.0	260.500	123.721		31.4										
32.0	260.500	123.721		31.4										
12.0	260.500	123.721		31.4										
0.0	260.500	123.721		31.4										

REPORT F25-36-246

PREPARED BY: LANZARA

CHECKED BY: ZINBERG

MODEL: XB-36

DATE: 10-20-47

DETERMINATION OF ELEVATION POINTS
BALANCING CONDITION TRIM TAB LOAD AND CORRECTION OF AIR LOAD

TABLE 7

PAGE 31

STATION	DISTANCE FROM STA 252	CHORD	K	LOAD AT STATION	ANGLE OF DEFL. IN CLATIONS	% OF DISTANCE BETWEEN STATIONS	X	LOAD FROM ELEVATION	AKM	TORQUE FROM ELEVATION REACTION	SEV. TAE	AKM	TORQUE FROM TAB	TORQUE ABOUT 31% HINGE
1	2	3	4	5	6	7	8	9	10	11	12	13	14	15
				3 x 4				7 x 8	9 x 10	11 x 12	13 x 14		15 x 16	
252	0	7.182	2627	22.90										
	10.076	31.254			23.45	5033	20	10.076	409	-4.25	-2003			176
232	20.000	91.304		23.99										25624
	30.072	93.381			24.53	5036	20	10.072	471	-4.46	-2170			23429
212	40.222	95.427		25.07										
	41.193	117.438			25.60	5034	19.74	9.793	476	-4.66	-2311			21123
192.625	59.875	119.421		26.12										21233
	67.417	101.071			26.55	5026	19	8.042	429	-4.83	-2053			
176.625	75.375	102.714		26.98										19730
	83.417	104.371			27.42	5026	19	8.042	429	-4.97	-2191			17539
160.625	91.375	106.017		27.85										
	99.162	107.660			28.27	5024	19.2	7.187	433	-5.14	-2257			17283
148.125	106.875	111.613		28.69										15808
	114.154	110.466			29.02	5013	12.15	6.334	354	-5.23	-1354			
133	114.000	111.711		27.35										13944
	127.484	113.263			27.88	5026	17.875	8.934	533	-5.43	-2394			
115.125	136.314	115.394		30.31										11222
	144.155	116.896			30.71	5021	14.5	7.280	445	-5.57	-2493			
100.625	151.375	118.385		31.10										8562
	157.818	114.730			31.45	5013	13	6.523	404	-5.72	-2337			7658
87.625	164.375	121.665		31.50										6716
	170.818	122.401			32.16	5013	13	6.523	404	-5.32	-2445			
74.125	177.818	123.894			32.70	5019	14.5	7.270	477	-5.77	-2327			4411
	184.658	125.244												
66.125	191.875	126.734		33.24										1611
	196.121	127.733			33.57	5010	10.105	5.076	343	-6.11	-1071			2077
50	200.000	128.920	2627	33.84										0
														0
														0
* 2009.7 - 00004.98 (45.4) = 2627.73														

CONSOLIDATED-VULTEAIRCRAFT CORP
FT WORTH, TEX. FT WORTH, TEX.
REPORT: FFS-36-246
PREPARED BY: LANZARA
CHECKED BY: ZINBERG
MODEL: XB-36
DATE: 10-20-47

TABLE 3

TABLE 3

PAGE 32

STATION	CHORD	D. (RIGHT) LOAD	TAH REACTION	ELEVATION	2 SHEAR	DISTANCE	MOMENT	CHANGE	2 TAHER	STATION	CHORD	D. (RIGHT) LOAD	TAH REACTION	ELEVATION	2 SHEAR	DISTANCE	MOMENT	CHANGE	2 TAHER
1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
		200.0	200.0	REF. PIS	0	16.4 X	0	0	0			200.0	200.0	REF. PIS	0	16.4 X	0	0	0
432.5	49.976					16.4 X	0	0	0	110.625	100.719					16.4 X	0	0	0
419.5	52.036					16.4 X	0	0	0	162.405	100.017					16.4 X	0	0	0
405.875	55.464		89.8			16.4 X	0	0	0	145.125	101.210					16.4 X	0	0	0
389.875	55.762					16.4 X	0	0	0							16.4 X	0	0	0
372.0	62.447					16.4 X	0	0	0							16.4 X	0	0	0
360.125	64.895		273.7			16.4 X	0	0	0	100.625	113.385					16.4 X	0	0	0
342.125	68.605					16.4 X	0	0	0	87.605	121.005					16.4 X	0	0	0
324.0	72.341		12.0			16.4 X	0	0	0	74.625	123.194					16.4 X	0	0	0
306.0	76.051					16.4 X	0	0	0	60.125	126.153					16.4 X	0	0	0
288.0	79.762		292.4			16.4 X	0	0	0	50	128.500					16.4 X	0	0	0
270.2	82.472					16.4 X	0	0	0							16.4 X	0	0	0
252.0	87.182					16.4 X	0	0	0							16.4 X	0	0	0
232.0	91.804					16.4 X	0	0	0							16.4 X	0	0	0
212.0	95.427					16.4 X	0	0	0							16.4 X	0	0	0
192.625	114.421					16.4 X	0	0	0							16.4 X	0	0	0
170.625	102.719					16.4 X	0	0	0							16.4 X	0	0	0

REPORT: FRS-50-246
 PREPARED BY: LANZONI
 CHECKED BY: ZINBERG
 MOVED: X-36
 DATE: 10-30-47

Bureau of Census Department of Commerce Bureau of Economic Analysis

PAGE 33

CONSOLIDATED-VULTEE AIRCRAFT CORP.
FT. WORTH DIVISION: FT. WORTH, TEX.

REPORT: F25-36-296

PREPARED BY: LANTANA

CHECKED BY: ZINBERG

44-38861-56

Date: 10-20-17

TABLE 10
BALANCING OF LOADS AGAINST DIRECTION OF AIR LOAD

PAGE 34

STATION	CHORD	DISTRIBUTED LOAD SHEAR	TAB REACTION SHEAR	ELEVATOR HINGE SHEAR	± SNEAK	DISTANCE HINGE TO SPAR	HINGE MOMENT AT STATION	CHANGE IN MOMENT	± TORQUE ABOUT SPAR	STATION	CHORD	DISTRIBUTED LOAD SHEAR	TAB REACTION SHEAR	ELEVATOR HINGE SHEAR	± SNEAK	DISTANCE HINGE TO SPAR	HINGE MOMENT AT STATION	CHANGE IN MOMENT	± TORQUE ABOUT SPAR
1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
		COL. 101 REF. P. 30	COL. 17 REF. P. 30		± 4.45	16 x (2) (STA. 50 TO 372.000)		6 x 1.7	8 x 1									± 1.7	8 x 1
432.5	49.976				0	2.5	0	0	0	176.625	102.719				- 30	-16.435	19730	493	20223
419.5	52.656	174			174	2.5	-426	435	4	100.025	176.017	484			409	-16.963	17519	-6935	10601
405.875	55.461	192			366	2.5	-921	915	4	145.175	109.212	438			847	-17.474	15289	-14800	483
389.875	55.162	325	-98		268	2.5	-1209	1433	2692	133.0	111.711	352	-8		547	-17.474	15289	-14800	483
372.0	62.437	385			593	2.5	1209	1433	2692	133.0	111.711	352		-2150	1191	-12.874	13944	-21255	-7344
360.125	64.895	269		-2012	972	2.5	1209	1433	2692	133.0	111.711	352		-2150	1191	-12.874	13944	-21255	-7344
342.125	68.605	427	-299		-765	-10.382	-725	1942	717	100.625	118.325	409	-11		18	-18.942	8562	-360	8202
324.0	72.341	454			-637	-10.977	8675	6992	15667	87.025	121.005	413			117	-19.370	6916	-8077	-1161
306.0	76.051	475	-210		-183	-11.575	7144	2118	9362	74.625	123.744	471			835	-19.799	4471	-16532	-12061
288.0	79.762	499			82	-12.168	13873	-993	12075	60.125	126.733	340	-7		1312	-20.277	1614	-26408	-24389
270.0	83.472	522	-320		587	-12.762	12075	-7418	17603	50	128.472	340		-1142	1545	-20.211	0	-33905	33905
252.0	87.182	546			783	-13.356	24110	-10458	13652						5			62	0
234.0	91.304	469	-112	-3109	1329	-13.949	21833	-15335	3345						VS				
216.0	95.427	441			-1430	-14.604	25027	20241	46520						0				
198.625	99.421	496			-934	-15.268	25437	14326	371715										
176.625	102.714	425	-12		-442	-15.907	21128	20477	28175										
					-30	-16.435	19730	493	20223										

CONSOLIDATED-VULTEE AIRCRAFT CORP
FT. WORTH DIV. FT. WORTH, TEX.

REPORT FES-36-246

PREPARED BY: LANZAK

CHECKED BY: ZINBERG

MODEL: XB-36

DATE: 10-20-47

STATION	TORQUE	2A	G ₁	CHAP. DEPTH	1	CHAP. DEPTH	STATION	TORQUE	2A	G ₁	SPAR DEPTH	SHEAR	G ₂	SPAR DEPTH
132.5	0	0	0	0	0	0	165.005	10101	311	34.1	15.15	409	20.0	-8.1
419.5	9	213	0	8.05	174	21.6	21.0	145.125	408 1142	330	3.5	16.25	847 834	50.6 48.1
405.875	2766	238	9.6	9.50	366 363	38.5 38.5	38.5	133.0	7348 31035	346.8	-34.0	16.05	1191 1134	82.7 -147.2
384.875	2072	370	7.3	11.25	573	52.2	45.4	115.125	18415	372	50.3	17.2	-476	-24.0 -75.6
372.0	2337 10424	402 10450	5.5 44.7	13.23 9.25	773 -1034	74.1 -111.7	0.8.0 -211.4	100.005	8202 7103	372	30.4 23.4	17.0	19	-19.3 22.7
360.125	7017 21035	114	63.3 187.0	9.65	-705 -1034	-77.3 -111.2	-102.6 -245.3	51.125	-1101	410	-2.3	14.05	477	23.1 25.9
312.125	15667	130	120.5	10.2	-637	-17.5	-193.0	74.025	-12061	420	-24.2	12.15	535	45.2 13.4
524.0	4065 20108	140	63.4 137.7	10.15	-183 -573	-17.0 -26.0	-80.4 -174.3	60.125	-24789 -24334	450	-55.5 -54.2	18.9	1312 1325	69.4 69.0 124.9 123.2
306.0	12875	150	80.5	11.3	84	1.5	-78.2	50	-33905	465.12	-70.9	19.25	1135	83.5 158.4
248.0	4603 22010	171	30.0 129.9	11.3	537 647	47.2 2.1	55.2 -10.0	270.0	18052	194	70.4	13.1	733	58.1 -7.2
270.0	18052	194	70.4	13.1	733	58.1	-7.2	252.0	3340 34727	210.70	13.9 250.5	12.15	1329 1477	80.7 -80.7
232.0	40320	330	202.3	12.05	-1430	1.5	-8.78	212.0	37715	577	152.5	1.5	-127	-11.1 -210.0
180.005	20175 24001	272	102.0 102.0	14.5	443 437	-1.9	-130.2 -114.4	176.005	20223	271	67.5	20.5	-30	-71.3

CONSOLIDATED-VULTEE AIRCRAFT CORP.
FT. WORTH DIV. FT. WORTH, TEX.

REPORT: FES-34-246
PREPARED BY: LANZANI
CHECKED BY: ZINBERG
MODEL: XR-36
DATE: 10-10-47

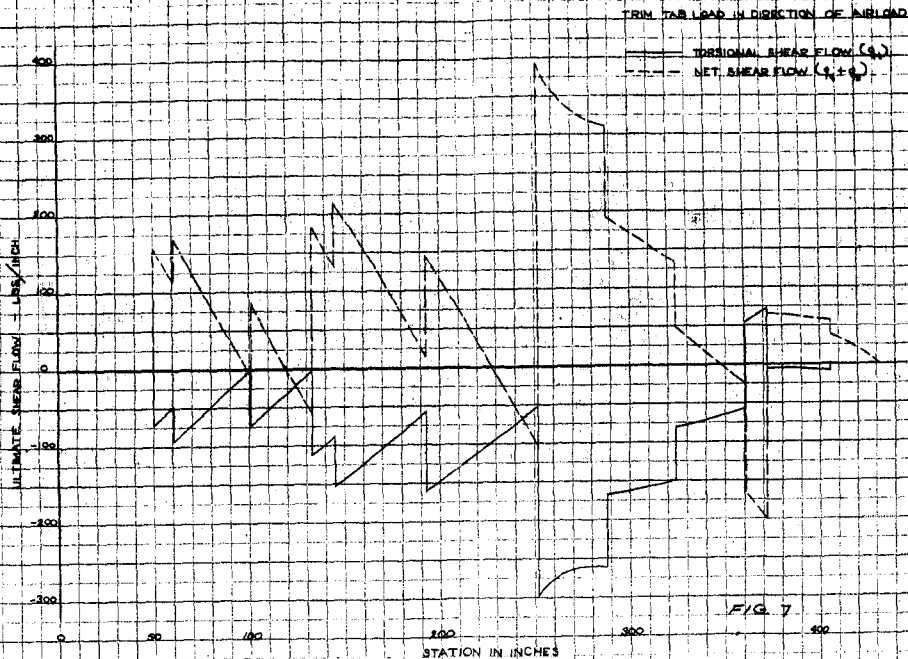


FIG. 7

CALCULATED BY LANZARA
 DRAWN BY UNREMAN
 CHECKED BY ZINBARG
 APPROVED BY

ELEVATOR SPAR SHEAR FLOWS
 BALANCING CONDITION
 CONSOLIDATED VULTEX AIRCRAFT CORPORATION
 FORT WORTH DIVISION, FORT WORTH, TEXAS

DOC NO.
 FES-2-244
 MODEL
 A19-34

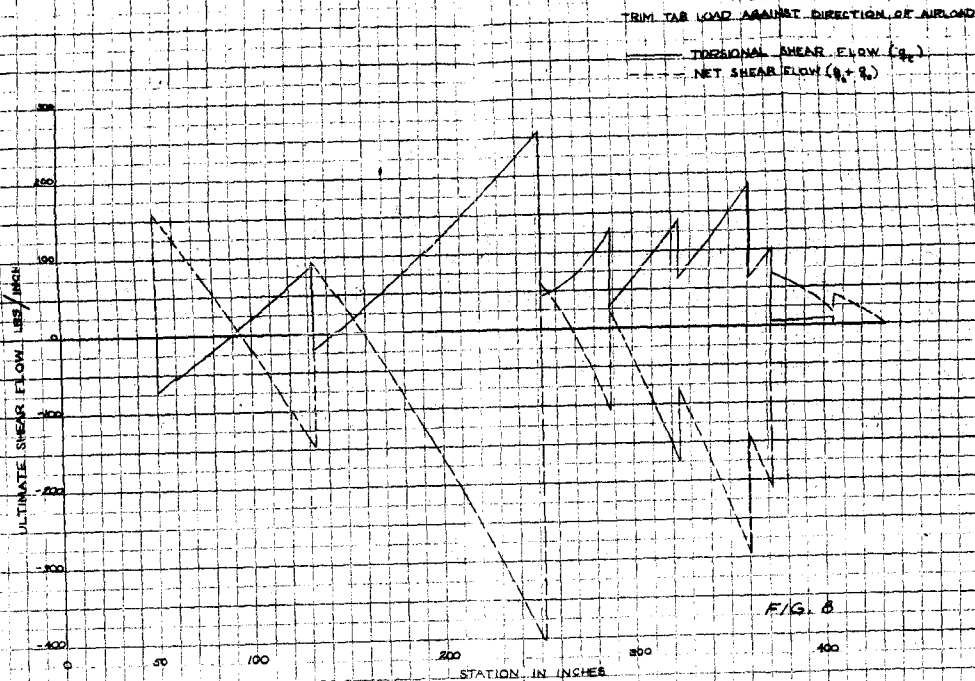
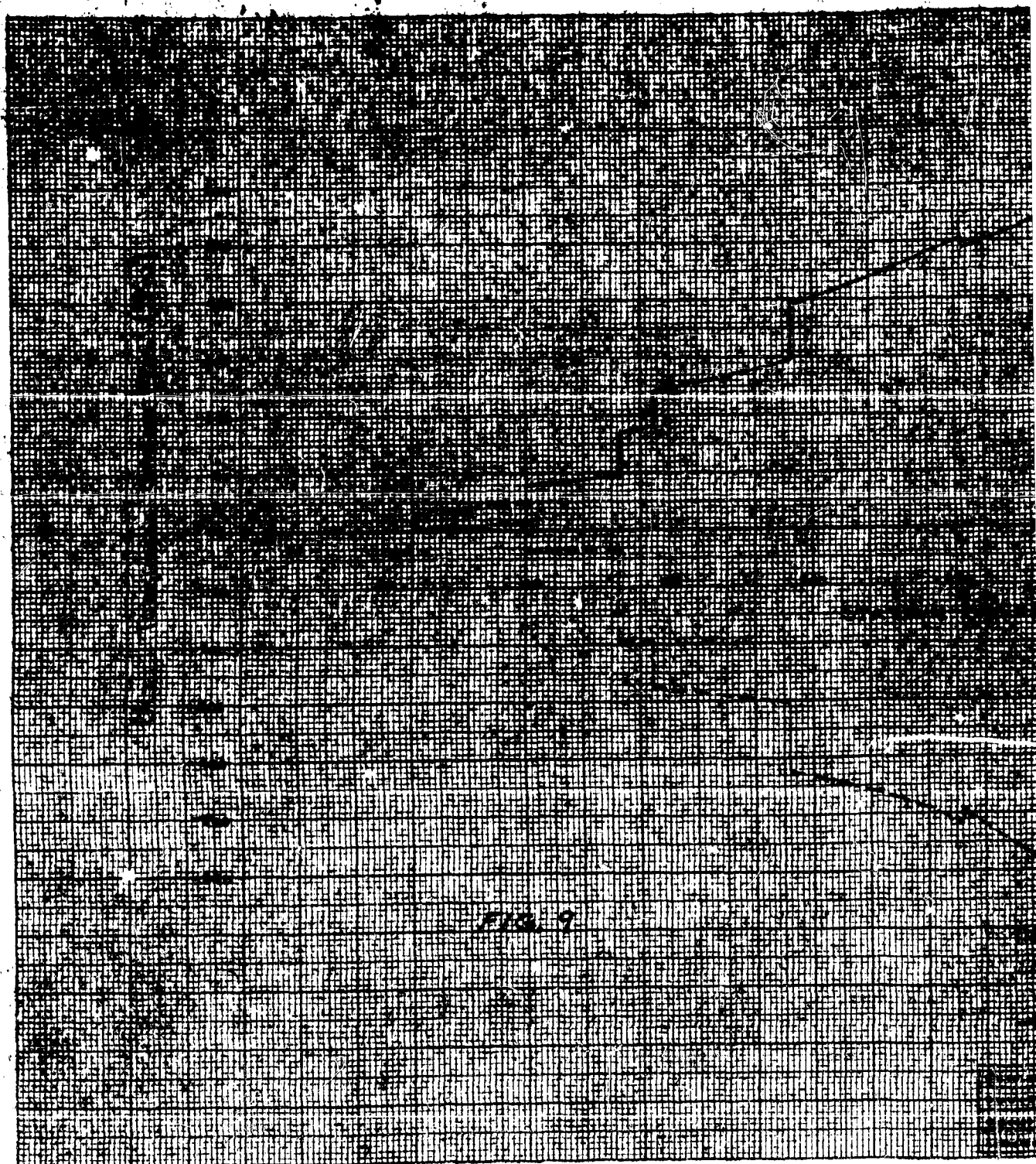


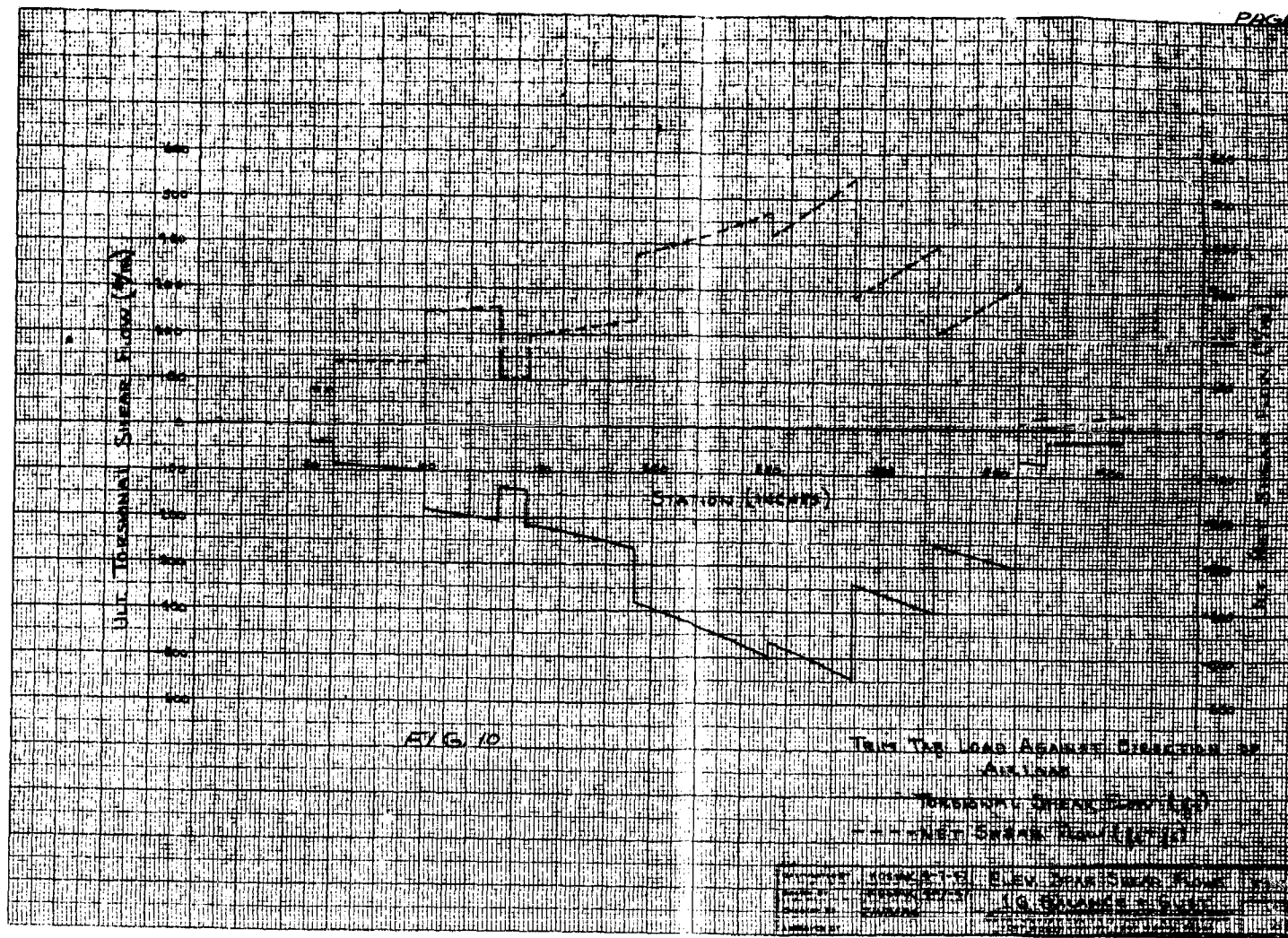
FIG. 8

CALCULATED BY LANZARA
 DRAWN BY LANZARA
 CHECKED BY ZINBERG
 APPROVED BY

ELEVATOR SPAR SHEAR FLOWS
 BALANCING CONDITION
 CONSOLIDATED VULTURE AIRCRAFT CORPORATION
 FORT WORTH DIVISION, FORT WORTH, TEXAS

DOC 7001 722
 135-36-244
 MODEL
 XB-36





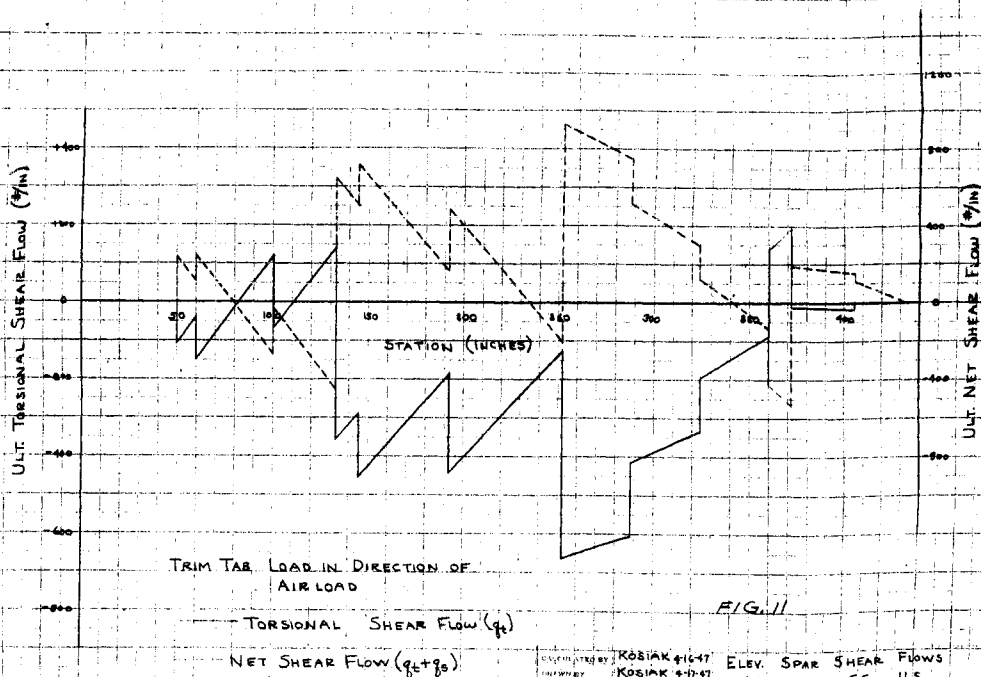


FIG. 11

DESIGNED BY KOSIAK 4-16-47
 CHECKED BY KOSIAK 4-17-47
 APPROVED BY [signature]
 DATE 2/10/50

ELEV. SPAR SHEAR FLOWS
 MOST AFT CG1-HS
 CONSOLIDATED VULCAN AIRCRAFT CORPORATION
 FORT WORTH DIVISION FORT WORTH, TEXAS

DOC. NO.
 F25-36-246
 MODEL
 XB-36

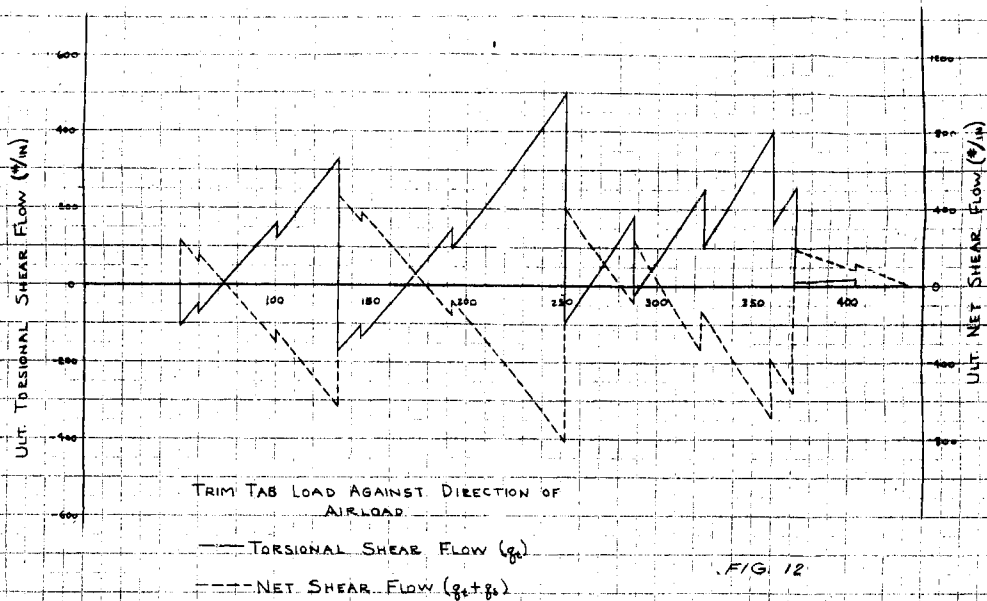


FIG. 12

APPROVED BY	KOSIAK 4-16-98	ELEV. SPAR SHEAR FLOWS	LOT NO.
DESIGNED BY	KOSIAK 4-17-98	MOST AFT CG - H.S.	FES-36-244
CHECKED BY	21/0000	CONSOLIDATED ULTILE AIRCRAFT CORPORATION	REVISION
APPROVED BY		WORTH DIVISION FOR WORTH TOWNS	XB-36

[illegible]

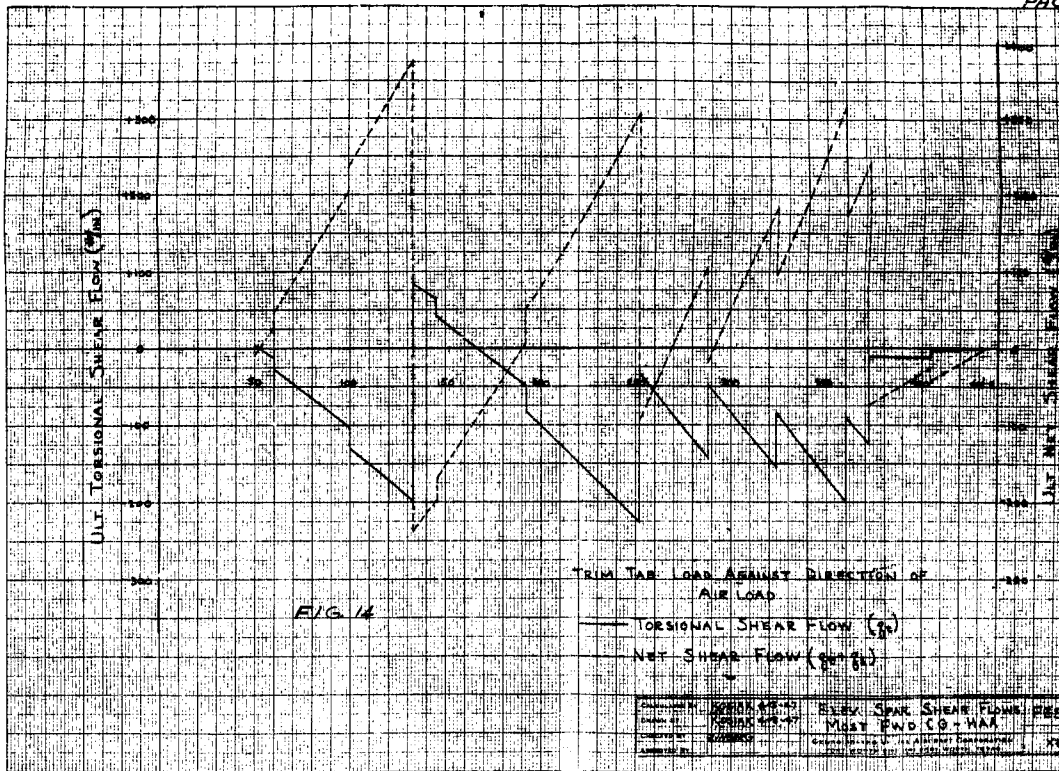
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WE'VE SHOWN FLOW

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THE UNIVERSITY OF CHICAGO

11-11-44, P.M. 10:00 P.M. 11:00 P.M.
 11-11-44, P.M. 10:00 P.M. 11:00 P.M.
 11-11-44, P.M. 10:00 P.M. 11:00 P.M.



ELEVATOR LOADS

1. TRIM TAB NEUTRAL $.260617 \times \text{CHORD} \times \text{SPAN}$
2. TRIM TAB WITH $.178926 \times \text{CHORD} \times \text{SPAN}$
3. TRIM TAB AGAINST $.335503 \times \text{CHORD} \times \text{SPAN}$
4. SERVO BAL - T.T. WITH $.323187 \times \text{CHORD} \times \text{SPAN}$
5. SERVO BAL - T.T. AGAINST $.2627 \times \text{CHORD} \times \text{SPAN}$
6. RIB LOAD - MULTIPLY ORDINATE BY:
 - A. T.T. WITH $.66729 \times \text{CHORD} \times \text{SPAN}$
 - B. T.T. AGAINST $.3639 \times \text{CHORD} \times \text{SPAN}$
 - C. SERVO BAL - T.T. WITH $1.23794 \times \text{CHORD} \times \text{SPAN}$
 - D. SERVO BAL - T.T. AGAINST $1.00700 \times \text{CHORD} \times \text{SPAN}$

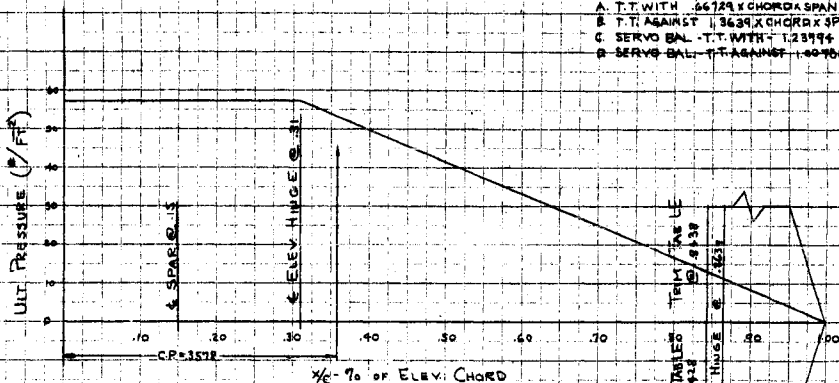


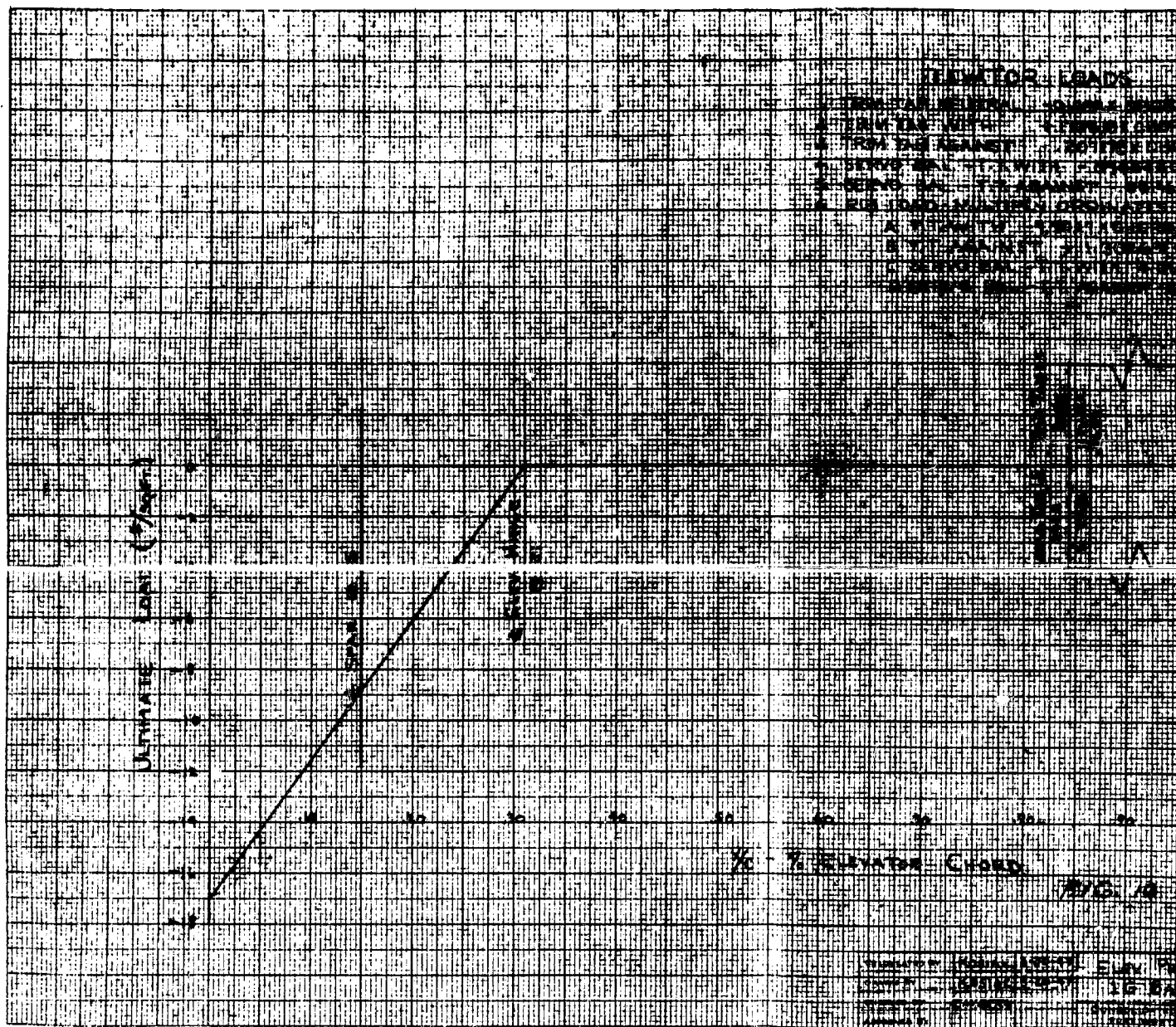
FIG. 15

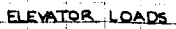
DESIGNED BY KOSIAK 4-17-47
 DRAWN BY KOSIAK 4-17-47
 CHECKED BY ZIMMERMAN
 APPROVED BY

ELEV. PRESSURE DISTRIBUTION
 BALANCING CONDITION
 CONSOLIDATED VULTE AIRCRAFT CORPORATION
 FORT WORTH, TEXAS

LOG. NO. P-3-36-26
 MOD. NO. KB-36

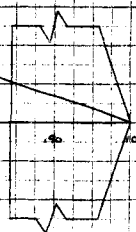
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JAN 10 1968





1. TERM TAB NEUTRAL - 74248 X CHORD X SPAN
2. TERM TAB WITH - 5500 X CHORD X SPAN
3. TERM TAB AGAINST - 9582 X CHORD X SPAN
4. SERVO BALANCE - T TAB WITH - 3988 X CHORD X SPAN
5. SERVO BALANCE - T TAB AGAINST - 7708 X CHORD X SPAN
6. RIF LOW MULTIPLY ORIGINATES BY:
 - A. T TAB WITH - 8047 X CHORD X SPAN
 - B. T TAB AGAINST - 10000 X CHORD X SPAN
 - C. SERVO BALANCE - T TAB WITH - 12049 X CHORD X SPAN
 - D. SERVO BALANCE - T TAB AGAINST - 10000 X CHORD X SPAN

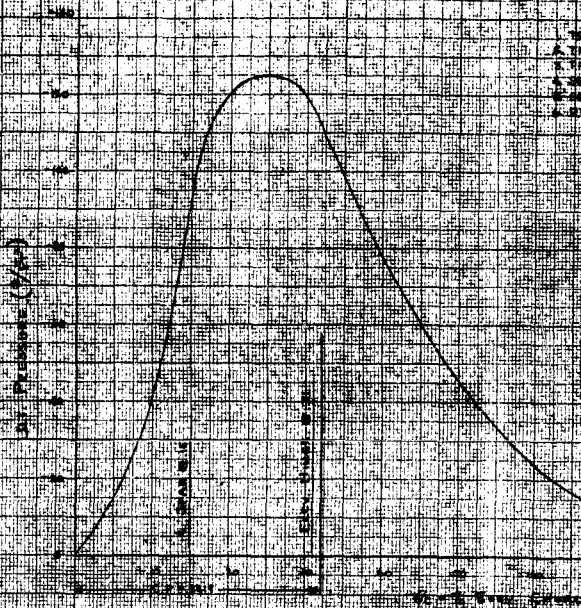
FIG. 17



CALCULATED BY	KOSIAK
DRAWN BY	KOSIAK
CHECKED BY	
APPROVED BY	

ELEV. PRESSURE DISTRIBUTION
MOST AFT CG - H.5.
CONSOLIDATED VULTEE AIRCRAFT CORPORATION
FORT WORTH DIVISION, FORT WORTH, TEXAS

DOC. NO.
F25-36-246
MODEL
XB-36



FROM THE BUREAU OF THE
THE TARIFF COMMISSION
THE TARIFF COMMISSION
THE TARIFF COMMISSION

100-443887-100

ALL INFORMATION CONTAINED HEREIN IS UNCLASSIFIED
DATE 05-11-2010 BY 60322 UCBAW

1997年 10月

ANALYSIS HORIZ. TAIL
PREPARED BY R. DVORAK
CHECKED BY ZIN BEAG
REVISED BY _____

Consolidated Vultee Aircraft Corporation
FORT WORTH DIVISION
FORT WORTH, TEXAS

PAGE _____
REPORT NO. F28-36-246
MODEL XB-36
DATE 12-12-47

ELEVATOR SPAR

The XB-36 elevator spar is the same as the B-36A elevator spar and is described in F28-36-146 on page 85. The method of analysis of the spar flanges and web was carried out in a similar manner to the B-36A. Allowable flange loads and other pertinent data not shown herein was obtained from the B-36A Analysis.

ANALYSIS
 PREPARED BY
 CHECKED BY
 REVISED BY

Consolidated Vultee Aircraft Corporation
 FORT WORTH DIVISION
 FORT WORTH TEXAS

PAGE
 REPORT NO
 MODEL
 DATE

FLYING STAFF

SUMMARY OF MAX. FLANGE LOADS & MAX. MIN. OF SAFETY.

CONDITION I - BALANCING CONDITION

II - CRITICAL FLANGE

III - MOST A.L. - H.S.

IV - MOST F.W. CG - H.A.A.

STATION	UPPER FLANGE LOAD COMPRESSION	CRITICAL CONDITION	ALLOWABLE FLANGE LOAD COMPRESSION	MINIMUM M.S. UPPER FLANGE	LOWER FLANGE LOAD COMPRESSION	CRITICAL CONDITION	ALLOWABLE FLANGE LOAD COMPRESSION	MINIMUM M.S. LOWER FLANGE
1	2	3	4	5	6	7	8	9
73	1012	IV	7047		2977	I	7047	
53	1379	IV	7047		3545	II	7047	
16	2445	III	7295		5830	IV	7295	
107	9527	III	7295	+ .32	3985	IV	11745	
119	10750	III	14735		11960	IV	11745	- .016
HINGE INPUT								
147	15770	III	15685	- .006	12520	IV	13745	+ .10
159	10552	III	13815	+ .31	9965	IV	11955	
171	6226	III	7415	+ .19	4415	II	11955	
183	1973	III	7415		5760	II	11955	
190	97	II	7415		3177	II	11955	
202	4735	III	7415		11750	II	11955	+ .015
214	4025	III	7415		11595	II	11955	
226	7642	III	13015		11620	II	11955	
238	11725	III	16335		10940	II	14171	
HINGE OUTPUT								
266	16570	III	17600	+ .06	11140	IV	12150	
278	12680	III	15420	+ .22	11176	IV	12150	
290	6720	III	12860		7320	II	12150	
302	3920	III	7700		7320	II	12150	
314	3513	II	7700		7257	II	7700	+ .06
326	1771	II	7720		4671	II	7700	
338	2155	III	7700		4625	II	7700	
346	5283	III	7700		4544	II	7700	
358	11405	IV	12150	+ .06	5430	IV	7700	

ANALYSIS TITLE
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PAGE
 REPORT NO.
 MODEL
 DATE

ELEVATION MAP

WEB AIRCRAFT
 REF. 36.145

COND. BALANCING CONDITION

I - 19 BALANCE + GUST

III - MOST AFFECT - H.S.

IV - MOST AFFECT - H.H.H.

STATION	4 th ft	CRITICAL CONDITION	WEB t	2 nd (ft)
73	135	II	0.020	6900
83	140	II	0.020	7000
96	240	III	0.025	9600
107	320	III		12000
114	400	III		14000
147	680	III		27200
154	540	III		21000
171	410	III		10400
183	300	II		12000
190	300	II		12000
202	435	II		17400
214	450	II		15000
226	480	III	0.025	17000
238	630	III	0.040	19700
266	960	III	0.032	26000
275	500	III		15900
270	500	III		15600
302	400	III		13450
314	400	II		13600
326	280	II		8750
334	302	II		9440
340	470	III		14100
358	660	III	0.030	20000

ANALYSIS
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PAGE 51
 REPORT NO. 12-100-246
 MODEL XB-30
 DATE 1-24-47

ALL WING STIFF
 REFER DWG 30148-1

WING ANALYSIS - 1/15/47

$$\begin{aligned}
 & t = .050 \text{ " / in } \quad t_{\text{FL}} = 1.50 \\
 & \text{WEB } t = .025 \text{ (INST)} \quad E_{\text{FL}} = 740,000 \text{ " / in }^2 \quad E_{\text{FL}} = 430,000 \text{ " / in }^2 \\
 & \text{PANEL SIZE } = 5.25" \times 14.5 \\
 & I_{\text{FL}} = 27200 \text{ " / in }^4 \\
 & I_{\text{WE}} = 16,500 \text{ " / in }^4 \\
 & I_{\text{OR}} = 10716 \text{ in }^4 \quad (Y_{\text{FL}} = 2 + 1 \frac{1}{2} \times \text{WEB} + 1 \frac{1}{4} \times \text{FL} + 1 \frac{1}{4} \times \text{FL} + 1 \frac{1}{4} \times \text{FL}) \\
 & I_{\text{LF}} = 10704 \text{ in }^4 \quad (\text{FAM} = 40 + 250 + 1 \frac{1}{2} \times \text{WEB} + 1 \frac{1}{4} \times \text{FL} + 1 \frac{1}{4} \times \text{FL}) \\
 & A_{\text{FL}} = .0011 \text{ in }^2 \quad (\text{FAM} = 40 + 250) \quad \text{STIFF RIGID} \\
 & \lambda = \text{wt} \left[\frac{b^3}{120H} \left(\frac{1}{I_{\text{FL}}} + \frac{1}{I_{\text{LF}}} \right) + \frac{1}{A_{\text{FL}}} \right] \\
 & \lambda = 2.17 \\
 & T = E_{\text{FL}} / 25000 = .05 \\
 & \text{GAIN} = 0.76 \quad \gamma = 37.14^\circ \\
 & \text{AIRW} = .003 \quad \text{GAIN} = 0.76 \\
 & C_{\text{FL}} = 1 - \left(\frac{1}{R_{\text{FL}}} \right) \cdot \text{AIRW} \cdot (1 + \gamma) + \frac{1}{4} \cdot \text{GAIN} \cdot (1 + \gamma) \\
 & C_{\text{FL}} = 10 \quad R_{\text{FL}} = 50 \quad R = 10 \\
 & Z_{\text{FL}} = (R_{\text{FL}} \cdot C_{\text{FL}} \cdot E_{\text{FL}} + Z_{\text{FL}}) \cdot \text{AIRW} \cdot (1 + \gamma) \\
 & Z_{\text{FL}} = 23500 \text{ " / in }^4 \\
 & Z_{\text{FL}} = 0.40 (1 - \frac{1}{R_{\text{FL}}}) E_{\text{FL}} \\
 & Z_{\text{FL}} = 37000 \text{ " / in }^4
 \end{aligned}$$

$$M.O. = \frac{23500}{27200} - 1 =$$

$$+0.045$$

STIFFENER

$$\begin{aligned}
 & \text{FAM} = 40 + 250 \\
 & I_{\text{FL}} = .00461 \text{ in }^4 \\
 & S = 114 = 14.5 \times 250 = 7300 \text{ " / in }^4 \\
 & t = .025, \quad t_{\text{FL}} = 14.5 \text{ " / in }, \quad t = 5.25 \text{ " / in } \\
 & I_{\text{FL}} = .0049 \text{ in }^4
 \end{aligned}$$

ANALYSIS BY: J. T. ...
 PREPARED BY: J. T. ...
 CHECKED BY: ZINBERG
 REVISED BY:

Consolidated Vultee Aircraft Corporation,
 FORT WORTH DIVISION
 FORT WORTH, TEXAS

PAGE 36
 REPORT NO F 25-30
 MODEL 25-30
 DATE 10-29-47

ELEVATOR SKIN
 REFER, FWG 36T+801

FLANGE RIVETS

PANEL STA 145 1/2 - STA 151 1/2

N = 12 1/2 RIVETS

S_{FL} = 2 - 1/2 RIVETS

A_{FL} = 2.0
 H_{FL}

$$S_{FL} = DE \left(\frac{2}{N + H_{FL}/A_{FL}} \right) + \left(\frac{2 + H_{FL} - 2.0}{H_{FL}} \right)$$

= 381 #/sq. in.

1/2 RIV. ARE DRIVING IN PANEL, MINIMUM = 321 #/sq. in.

M.S. 321 -1
 381

-0023

ANALYSIS
 PREPARED BY LANCER
 CHECKED BY ZINBERG
 REVISED BY

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 FORT WORTH, TEXAS

PAGE 53
 REPORT NO. 123-40-2
 MODEL 123-20
 DATE 11-24-47

ELEVATOR SPAR REFER 12W, 305437

WEB ANALYSIS DATA 206

$$y = 50.75 \text{ IN} \quad \text{REF 12.50}$$

$$\text{WEB } t = .32 \text{ (755T)} \quad I_{w0} = 7400 \text{ IN}^4 \quad F_{w0} = 43000 \text{ LBS}$$

$$\text{FLANGE } t = .5 \text{ (755T)}$$

$$I_{f0} = 2050 \text{ IN}^4$$

$$F_{f0} = 23600 \text{ LBS}$$

$$I_{w1} = .0700 \text{ IN}^4 \text{ (YS 72 ANGLE + } 1 \frac{1}{2} \times 12.75 \text{ SLUG)}$$

$$I_{f1} = .07475 \text{ IN}^4 \text{ (YS 72 ANGLE + } 1 \frac{1}{2} \times 20.4 \text{ SLUG)}$$

$$A_s = .043 \text{ IN}^2 \text{ (FXK-45-255) STIFF EN 5 @ } 1 \frac{1}{2}$$

$$I_{s1} = .0041 \text{ IN}^4$$

$$\lambda = bc \left[\frac{P}{720h} \left(\frac{1}{I_{w0}} + \frac{1}{I_{f0}} + \frac{1}{A_s} \right) \right]$$

$$\lambda = 1.195$$

$$P = F_{w0} / 25000 = 1.740$$

$$\tan \alpha = 0.75 \quad \alpha = 37.55^\circ$$

$$\sin \alpha = .61520 \quad \cos \alpha = .78937$$

$$C_r = 1 - \left(\frac{1}{R_r} \right) \sin^2 (90^\circ - \alpha) + \frac{1}{4} \sin^2 (10^\circ - \alpha)$$

$$C_r = 1.0 \quad R_r = 0.80 \quad R = 1.01$$

$$Z_{w1} = (K E_r C_r I_{w1} + Z_{w0}) \sin \alpha \cos \alpha$$

$$Z_{w1} = 30.20 \text{ IN}^3$$

$$Z_{w2} = 0.10 (1 - \frac{1}{R_r}) F_{w0}$$

$$Z_{w2} = 34.10 \text{ IN}^3$$

$$M_{w1} = \frac{206.27}{26950} \quad -1$$

$$+0.12$$

ANALYSIS 11/27/47
 PREPARED BY L. H. ZAKA
 CHECKED BY ZIMBERG
 REVISED BY

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 FORT WORTH, TEXAS

PAGE 24
 REPORT NO. F23-35-240
 MODEL A230
 DATE 10-27-47

ELEVATOR SPAR
 REFER DW 130T4801

PLATING RIVETS

PANEL STA. 204 TO STA 210

N = 10 $\frac{5}{32}$ RIVETS

S₂₀ = 2 $\frac{5}{8}$ RIVETS

$\frac{N}{S_{20}} = \frac{2 \times 0.0144}{0.01415} = 1.25$

S₁₀ = 5 x 0.022 x 3022

= 485 #/RIV

$\frac{5}{32}$ RIV. 35 P.P.S. ON .032 WEB (TEST) = 509*

M.S. = $\frac{509}{485} = 1$

to 25

STIFFNESS

FAM-45-255

I_s = 100641 in⁴

S = h_y = 10.5 x 800 = 1040*

h = 10.5" b = 5.0" t = .30

I_{s (CALC)} = 100000 in⁴ * 1.0934

= 10055 in⁴

STIFFNESS IS SATISFACTORY

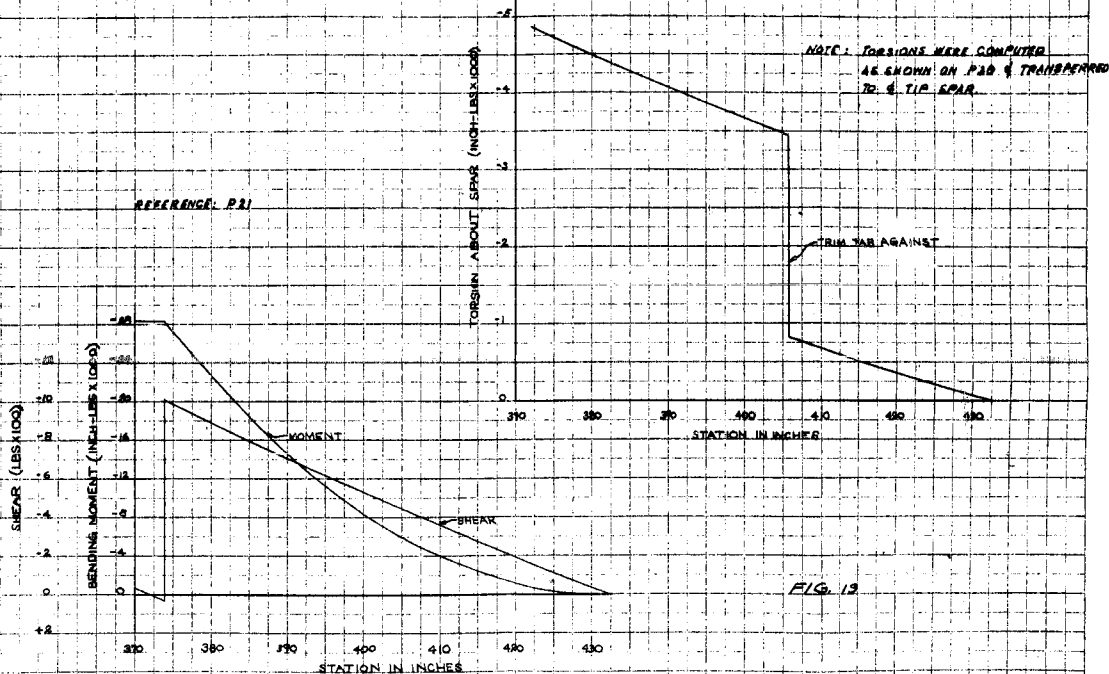
ANALYSIS Hotie, Tail
PREPARED BY R. DVOIRAK
CHECKED BY H. ZINBERG
REVISED BY _____

Consolidated Vultee Aircraft Corporation
FORT WORTH DIVISION
FORT WORTH, TEXAS

PAGE 55
REPORT NO. F28-36-246
MODEL XB-36
DATE 12-12-47

ELEVATOR TIP SPAR

The XB-36 elevator tip spar is the same as the B-36A elevator tip spar and is described in F28-36-146 on P. 100. XB-36 shears, bending moments and torsions were determined in a similar manner to the B-36A but only the curves for the two conditions investigated are shown herein. An analysis of the tip spar caps and web completes this portion of the report.



CALCULATED BY LANZARA
 DRAWN BY LANZARA
 CHECKED BY ZIMBERG
 APPROVED BY

ELEVATOR TIP SPAR
 SHEAR, BENDING MOMENTS & TORSIONS
 MOST FWD GG - H.A.A.
 CONSOLIDATED VULTEE AIRCRAFT CORPORATION
 FORT WORTH DIVISION, FORT WORTH, TEXAS

DOC NO
 FEB 26 1944
 MODEL
 XB-34

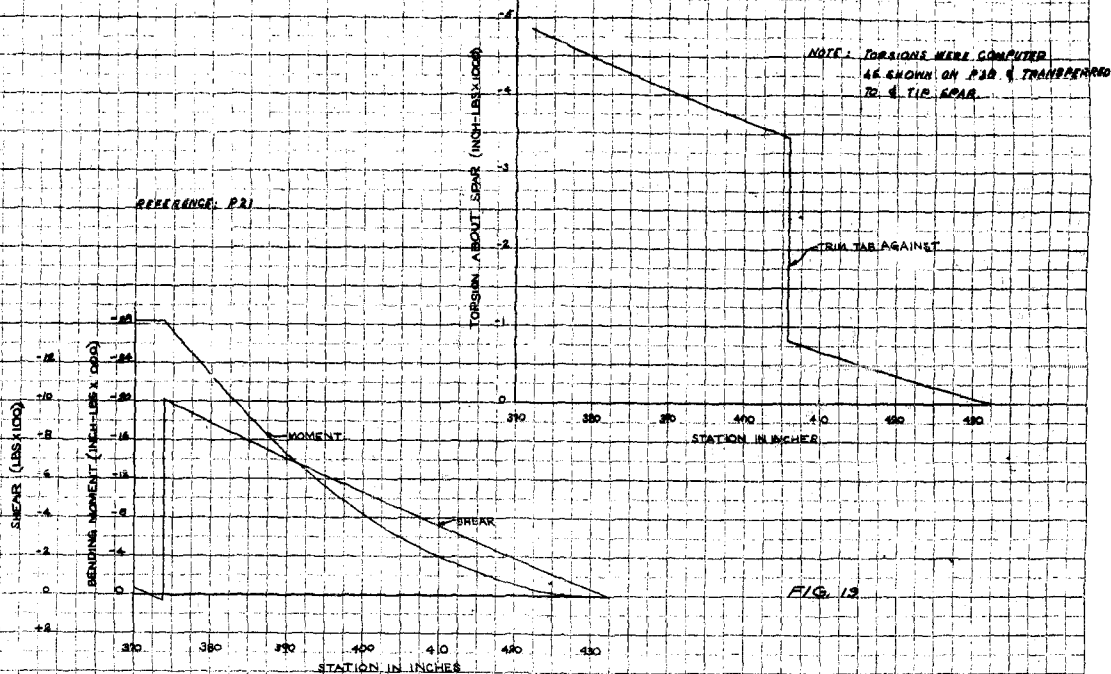


FIG. 13

CALCULATED BY LANZARA
DRAWN BY LANZARA
CHECKED BY ZWISSEK
APPROVED BY

ELEVATOR TIP SPAR
SHEAR, BENDING MOMENTS & TORSIONS
MOST FWD CG - H.A.A.
CONSOLIDATED VULTEE AIRCRAFT CORPORATION
FORT WORTH DIVISION, FORT WORTH, TEXAS

FIG. 13
FES-36-244
MODEL
XB-56

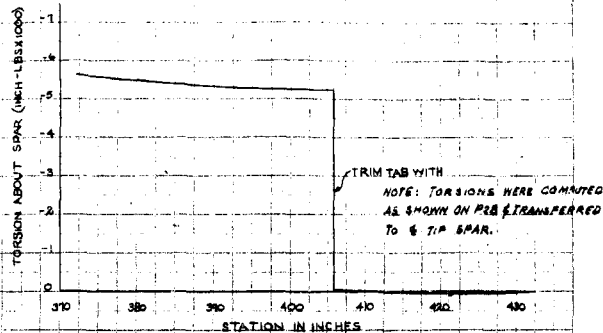
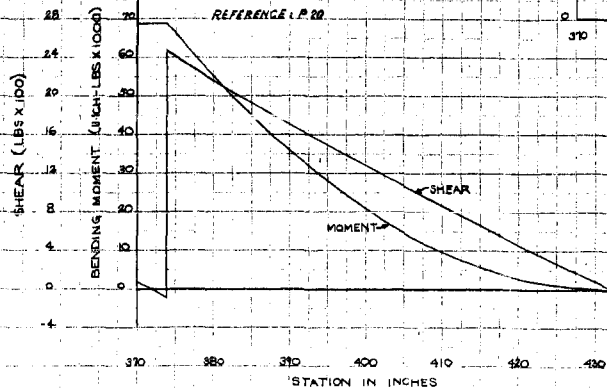


FIG. 20

CALCULATED BY LANZAKA
 CHECKED BY LANZAKA
 APPROVED BY ZIMBERG

ELEVATOR TIP SPAR
 SHEAR, BENDING MOMENTS & TORSIONS
 MOST AFT CR - HIGH SPEED
 CONSOLIDATED VULTURE AIRCRAFT CORPORATION
 2000 WASHINGTON BLVD. ST. LOUIS, MISSOURI

DOC. NO.
 FZS-36-24
 MILE:
 XB-36

PAGE 25
REPORT NO. F25-36-246
MODEL XB-36
DATE 10-20-47

$\Delta H = 100 \text{ J} \quad (\text{no } \Delta S)$
 $\Delta H = 100 \text{ J}$
 $T = \frac{\Delta H}{\Delta S} = 100 \text{ J} / 1 \text{ J/K}$
 $T = 100 \text{ K}$
 $\Delta H = 100 \text{ J}$
 $\Delta S = 1 \text{ J/K}$
 $T = 100 \text{ K}$

$$= 24511 + 115 \times 10.6 = 2571.7 \text{ 元}$$
$$= 2579.5 - 2027.1 = 552.4 \text{ mm}$$
$$q = \frac{2574.3}{1.2} = 252.2 \text{ #/IN}$$

WEG $\epsilon = .032$ (155T) $F_{cu} = 74000 \text{ PSI}$ $F_y = 43000 \text{ PSI}$

PANEL SIZE = 43" x 10.2"

$\angle = 73.7^\circ$ $\frac{1}{2}$

$$Z_0 = 214.0 \text{ #/in}^2$$

I₁ = I₂ = 004477 (EXTRA 22914)

Ms. 6754 n^o 10. 42. 44.

$$2.5 + 2.5 = 5 \left[\frac{4.25}{2.5} - \frac{1}{754} \right]$$
$$\lambda = 2, 4$$

1. 1/22, 1941

1915 = 21615 16 = 40240

[illegible]

Journal of Management Education

ANALYSIS WING TAIL
 PREPARED BY W. H. H. H.
 CHECKED BY W. H. H. H.
 REVISED BY W. H. H. H.

Consolidated Vultee Aircraft Corporation
 FORT WORTH DIVISION
 FORT WORTH, TEXAS

PAGE 51
 REPORT NO. FW-30-24
 MODEL XB-36
 DATE 10-22-47

FLYING ON THE
WING TAIL

WING ANALYSIS

$$R = \frac{1}{2} \left(\frac{1}{10} \right) + \frac{1}{4} (101)$$

$$R = 130 \quad R = 130 \quad R = 130$$

$$L = (130 + 130 + 130 + 130) \times 1.275$$

$$L = 2000 \text{ #}$$

$$L = 0.10 (1 - \frac{1}{10}) + 1$$

$$L = 3000 \text{ #}$$

WING ANALYSIS

FLYING ON THE

$$L = 43032 \sqrt{\left(\frac{-7590}{9 + 2} \right)^2 + \left(\frac{-7510 \times 767 - 3142}{1} \right)^2}$$

$$L = 12000 \text{ #}$$

ALLOWABLE OF $\frac{1}{2}$ RIVER ON 0.33 331 #

M.S. = HIGH

WING ANALYSIS

$$R = 43032$$

$$L = 10034 \times 10^3$$

$$L (M.S.) = 10034 \times 10^3$$

STIFFNESS OF WING TAIL

ANALYSIS 52212 TAIL
PREPARED BY: [Signature]
CHECKED BY: [Signature]
REVISED BY:

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FORT WORTH DIVISION
FORT WORTH, TEXAS

PAGE 30
REPORT NO. F25-36-290
MODEL XB-36
DATE 11-20-97

STRESS OF THE TAIL
NO. 1 STRESS, MAIN, STRESS

SPARK AP

$$H = 1.53 \quad H = 1.52$$

$$SHEAR = 24311 \text{ #}$$

$$MOMENT = 68117 \text{ #}$$

$$S_0 = 24311 + 1151.22 = 25798 \text{ #}$$

$$S_0 = 2140 \times 10.7 \times 10.38 = 1025 \text{ #}$$

$$S_0 = 10.4 \text{ #}$$

$$R_0 = \frac{125117}{1.53} + \frac{1551117}{1.53}$$

$$R_0 = 125117 \text{ #}$$

$$R_0 = 44,200 \text{ #/in}^2 \quad (\text{F25-36-14, P105})$$

$$A = 19.2 \text{ in}^2$$

$$t = \frac{7311}{1790} = 41,200 \text{ #/in}^2$$

$$\begin{aligned} M_0 &= \frac{44000}{41200} - 1 \\ &= 1.06 \end{aligned}$$

ANALYSIS Horiz. Tail
PREPARED BY R. DYORAK
CHECKED BY H. SINERAS
REVISED BY _____

Consolidated Vultee Aircraft Corporation
FORT WORTH DIVISION
FORT WORTH, TEXAS

PAGE 61
REPORT NO. FZS-36-246
MODEL XB-36
DATE 12-12-47

ANALYSIS OF ELEVATOR HINGE CUTOUTS

The XB-36 cutout structure is similar to the B-36A cutout structure except that the XB-36 top and bottom skins are heavier than the B-36A. Since the type of structure and method of analysis involved is the same as for the rudder, reference is made to FZS-36-147, page 130 for a description of the detailed method of analysis.

Two representative portions of the cutout structure at Sta. 252 are analyzed in this section of the report.

ANALYSIS 11-10-47
 PREPARED BY LANZAKA
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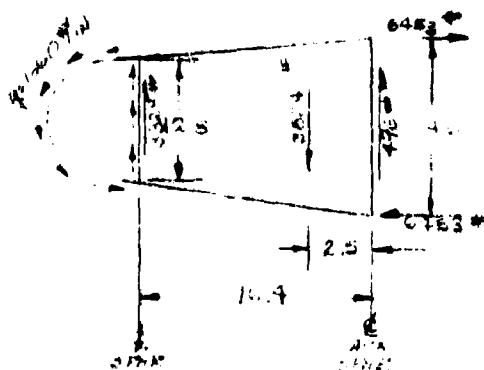
PAGE 2
 REPORT NO. FWS-30-241
 MODEL XB-30
 DATE 10-14-47

ANALYSIS OF ELEVATOR CUTOUT AT 57% X

CRITICAL CONDITIONS

MOST AFT 24 HAP

TRAIL TAB WITH $q = 661 \text{ #/sq ft}$ (REF. P42), $T = 210.70 \times 660 = 138134$
 ELEVATOR REACTION $111 = 7648.2 \text{ #}$ (REF. P22), $q - q_2 = 200 \text{ #/sq ft}$ (REF. P42)
 SPAR SHEAR $= 200 \times 16.8 = 3325 \text{ #}$

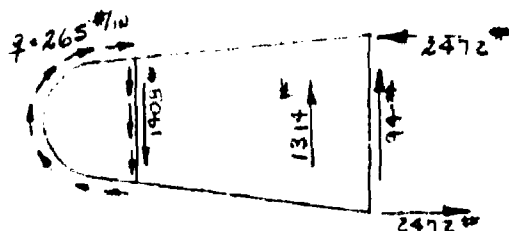


Σ MOM ABOUT LAVA 57% X

$$\begin{aligned} \text{TORQUE} &= 138134 \\ 3325 \times 16.4 &= 54524 \\ - 3-24 \times 25 &= -9000 \\ \hline &94215 \\ \frac{94215}{14.6} &= 6453 \text{ #} \end{aligned}$$

MOST FWD 24 HAP

TRAIL TAB WITH $q = 265 \text{ #/sq ft}$ (REF. P42), $T = 265 \times 210.70 = 55904 \text{ # inches}$
 ELEVATOR REACTION $111 = 2627.2 \text{ #}$ (REF. P22), $q - q_2 = 110 \text{ #/sq ft}$ (REF. P42)
 SPAR SHEAR $= 110 \times 12.5 = 1408 \text{ #}$



Σ MOM ABOUT LAVA 57% X

$$\begin{aligned} \text{TORQUE} &= 55904 \\ 1408 \times 16.4 &= -23091 \\ 1314 \times 2.5 &= 3285 \\ \hline &36015 \\ \frac{36015}{14.6} &= 2472 \text{ #} \end{aligned}$$

ANALYSIS 4044 S. TAIL
 PREPARED BY LAIZINGER
 CHECKED BY ZINBERG
 REVISED BY

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 FORT WORTH DIVISION
 FORT WORTH, TEXAS

PAGE 63
 REPORT NO. FV-4044-340
 MODEL XB-35
 DATE 12-14-47

ANALYSIS OF ELEVATOR CONTROL AT STA 252

STILL AIR CONDITION

1.25 DOWN $q = 12.5 \text{ lb/ft}^2$

TRIM TAB WITH $q = 10 \text{ lb/ft}^2$ (P 36) $T = 240 \times 210.70 = -61175 \text{ lb}$

ELEVATOR REACTION $= 122 \text{ lb} \times q_c = 10 \text{ lb/ft}^2$ (P 36)

SPAR SHEAR $= 10 \times 12.3 = 123 \text{ lb}$



2 MOM. ABOUT HUX SPAR

TORQUE $= 10343 \text{ lb-in}$

$- 12 \times 16.4 = -1968$

$71 \times 2.5 = 177.5$

10352.5 lb-in

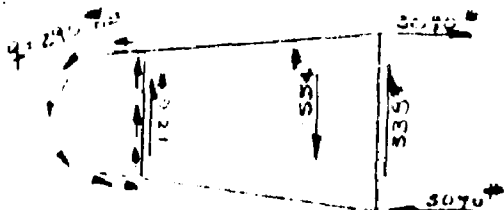
10352.5
 14.6 $= 709 \text{ lb}$

6000 FT. ALT. CONDITION

TRIM TAB WITH $q = 240 \text{ lb/ft}^2$ (P 36) $T = 240 \times 210.70 = -61175 \text{ lb}$

ELEVATOR REACTION $= 3105.7 \text{ lb}$ (P 36) $q_c = 95 \text{ lb/ft}^2$ (P 36)

SPAR SHEAR $= 95 \times 12.8 = 1216 \text{ lb}$



2 MOM. ABOUT HUX SPAR

TORQUE $= -61175$

$1216 \times 16.4 = 19942$

$1554 \times 2.5 = 3885$

-45121

45121
 14.6 $= 3090 \text{ lb}$

PAGE 64
REPORT NO. 120
MODEL 120
DATE 12/12

FILED IN THE OFFICE OF THE

LOWEST FLAME: A-330571 17.000 1/16 2 34.15"

MOBILE OFFICE - THOMAS TAYLOR



$$\frac{M}{P} = \frac{13224}{13.15} = -1000^* (\text{not corr})$$

$$\text{VERT. DIST.} = 10000 \times 265 = 2645000$$

TO FIND: $\frac{M}{IA} = -\frac{62500}{250} = -320\%$

TOTAL DUES = 3328 + 2X290 = 4100
= 4900¹⁰

2. $\frac{44}{12.15 \times 100} = 7140 \%$

$$\tau_{cc} = 5.7 \times 10^{-10} \text{ s} \left(\frac{257}{34} \right)^2 = 1185 \text{ ns}$$

M.S. - HIGH

CRITICALLY SOME LOGICAL REASONING

$$t = \frac{10950}{77} = 10950 \text{ #}$$

$$f_c = \frac{12,150}{1,500} = 8,100 \text{ "}/\text{ft}$$

Mr. J. J. ... 5/2 ... 1 ... 4.95

ANALYSIS
 PREPARED BY
 CHECKED BY ZINBERG
 REVISED BY

Consolidated Vultee Aircraft Corporation
 FORT WORTH DIVISION
 FORT WORTH, TEXAS

PAGE 15
 REPORT NO. 1-21-41-26
 MODEL 44-30
 DATE 1-2-41

VERTICAL COMP. STRESS IN UPPER FLANGE

1.5 BAY (1.5 x 12.5 = 18.75) IN. WITH

$$\frac{M}{I} = \frac{105400}{1545} = 68.3 \text{ * (H. C. COMP.)}$$

$$\text{VERT. COMP.} = 2.44 \times 31.3 = 200.5 \text{ *}$$

$$\text{SHEAR} = -125 - 2 \times 200.5 + \frac{35500 \times 12.5}{200} = 285.5 \text{ *}$$

$$\text{FLANGE LOAD} = \frac{8120}{4} = 2030 \text{ *}$$

$$f = \frac{2275}{2400} = 94.8 \text{ %}$$

$$M_{all} = \frac{81200}{8120} = 1$$

$$= +.01$$

FLANGE STRESS

$$\text{SHEAR STRESS} = 1100 \text{ *}$$

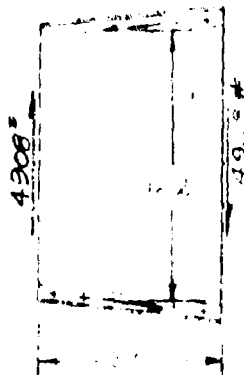
0.75 IN. X 1.5 IN. X 1.5 IN.

$$\text{BR} = 10 \times 10 \times 10 \times 10 \times 10 \times 10 = 77 \text{ *}$$

$$\text{FLANGE} = 10 \times 10 \times 10 \times 10 \times 10 = 51.5 \text{ *}$$

$$\text{ALL} = 10 \times 10 \times 10 \times 10 \times 10 \times 10 = 2 \text{ *}$$

$$\text{LOAD} = 10 \times 10 \times 10 \times 10 \times 10 \times 10 = 1410 \text{ *}$$



$$M = \frac{9552}{1410} = 1.34$$

$$= 1.34$$

ANALYSIS TYPE
 PREPARED BY LSA
 CHECKED BY ZINHERG
 REVISED BY

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 FORT WORTH DIVISION
 FORT WORTH, TEXAS

PAGE 66
 REPORT NO. 23-36-240
 MODEL AP-24
 DATE 10-16-47

OUTPUT DATA (SEE 202)

PANEL FORWARD OF AX 3125

PANEL: $b = 5.35'$ $h = 15.45'$ $h' = 16.45'$

WEB: $0.32' - 24ST$

STIFFENER: Y2-55 TEST

UPPER FLANGE: $A = 2050 IN^2$ $I = 16632 IN^4$ $F_c = 31500 \text{ PSI}$

LOWER FLANGE: $A = 3271 IN^2$ $I = 1526 IN^4$ $F_c = 32000 \text{ PSI}$

CRITICAL SHEAR

MOST AFT CG - H 2. TRIM TAB WITH

$SHEAR = 3325 - 3284 - 410 = -450^*$

$$Z = \frac{450}{15.45 \times 0.32} = 9215 \text{ PSI}$$

$Z_{uc} = 21700 \text{ PSI}$ } REF F25-36-146 P 142

$Z_{lc} = 20400 \text{ PSI}$

$Z_{ec} = 1435 \text{ PSI}$

$$M_{(shear)} = \frac{20400}{9200} = 2.2$$

LAG 15%

LOWER FLANGE

CRITICAL COMP LOAD (MOST AFT CG - H 2)

$$P = \frac{M}{h'} = \frac{94215}{16.45} = 5730^*$$

$$S_{uc} = 1435 \times 15.45 \times 0.32 = 150^*$$

$$S_{lc} = 4590 - 950 = 3640^*$$

$$\frac{S_{uc} \times s}{2} = \frac{3640 \times 12.12}{2} = 2210^*$$

$$\text{AXIAL LOAD} = 5730 + 2210 = 7940^*$$

$$F_c = \frac{7940}{0.3271} = 24200 \text{ PSI}$$

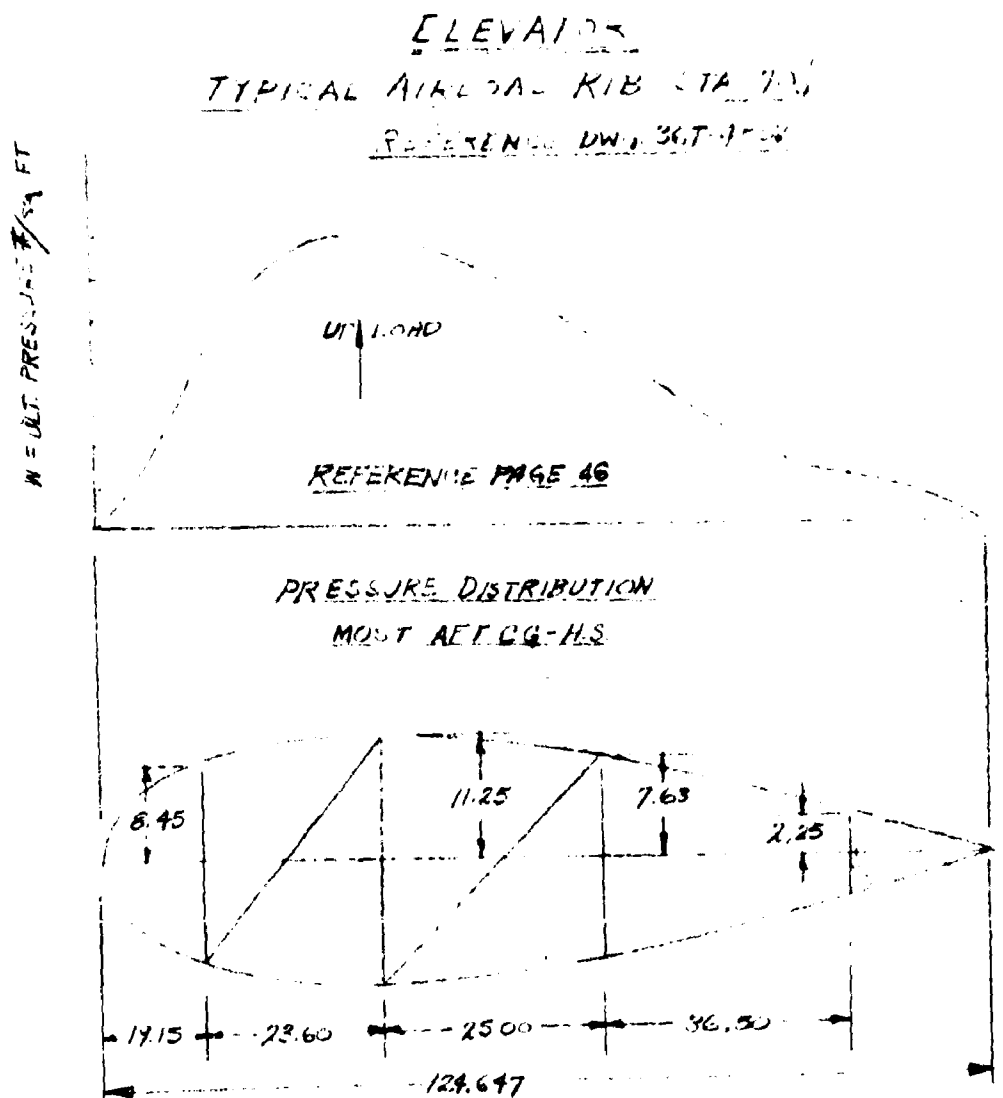
$$M.S. = \frac{32000}{24200} = 1.32$$

1.32

ANALYSIS: FIC 1.110
 PREPARED BY: J. ALLEN
 CHECKED BY: ZIIISGPG
 REVISED BY:

Consolidated Vultee Aircraft Corporation
 FORT WORTH DIVISION
 FORT WORTH, TEXAS

PAGE 68
 REPORT NO. F2V-30-246
 MODEL XE-30
 DATE 7-13-47



RIB DIMENSIONS

SPANWISE RIB SPACING = $10 \frac{1}{8}$

PRESSURE DISTRIBUTION CORRELATION FACTOR

CHORDWISE LOADING #/INCH = $\frac{W \times 10.125 \times 1.2099}{144} = 0.0851W$

NOTE:

THE MAX. UP LOAD (30,337*) IS CAUSED BY THE MOST FWD CG-H.S. CONDITION. THE MAX. DOWN LOAD (12,118*) IS CAUSED BY THE MOST FWD CG-H.A.A.

ANALYSIS
 PREPARED BY
 CHECKED BY **ZINBEC**
 REVISED BY

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 FORT WORTH DIVISION
 FORT WORTH, TEXAS

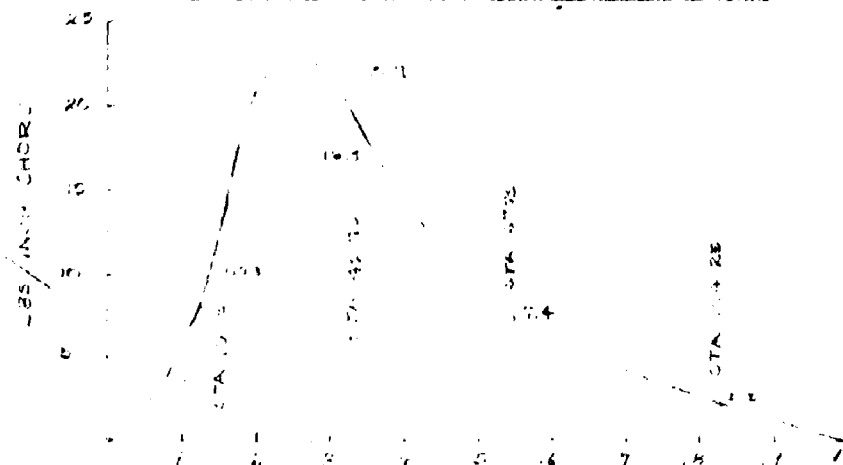
PAGE
 REPORT NO. **12-11-21**
 MODEL
 DATE

ELEVATION

TYPICAL AIRCRAFT PRESSURES

**TABLE OF PRESSURE DISTRIBUTION ORIGINATED
 FROM AIRCRAFT**

X/100	R.A. STATION	W	WORLDW
0	0	0	0
05	6.23	23	2.1
10	12.46	74	6.5
15	18.69	125	10.8
20	24.92	176	15.1
25	31.15	227	19.3
30	37.38	278	23.5
35	43.61	329	27.8
40	49.84	380	32.0
45	56.07	431	36.2
50	62.30	482	40.5
55	68.53	533	44.7
60	74.76	584	49.0
65	80.99	635	53.2
70	87.22	686	57.5
75	93.45	737	61.7
80	99.68	788	66.0
85	105.91	839	70.2
90	112.14	890	74.5
95	118.37	941	78.7
100	124.60	992	83.0



ANALYSIS 11 R 2 77
 PREPARED BY LAMBERT
 CHECKED BY ZINBERG
 REVISED BY

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 FORT WORTH, TEXAS

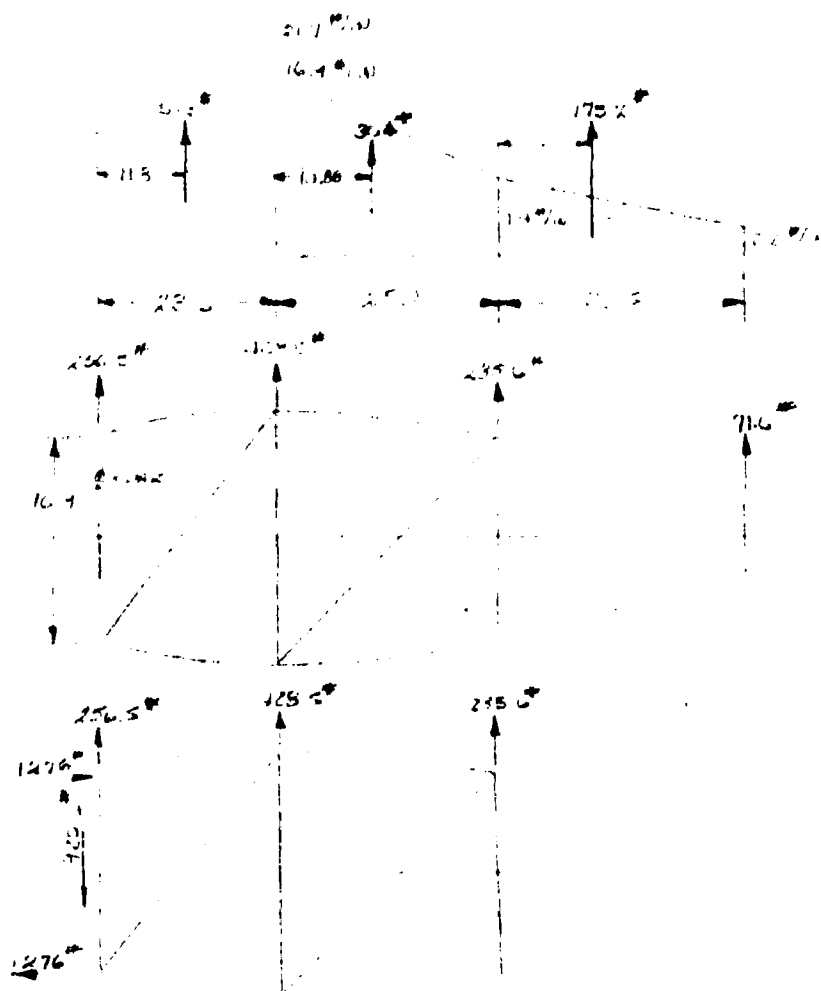
PAGE
 REPORT NO
 MODEL
 DATE

70
 8-1-47
 11-1-47

100.000

100.000

100.000



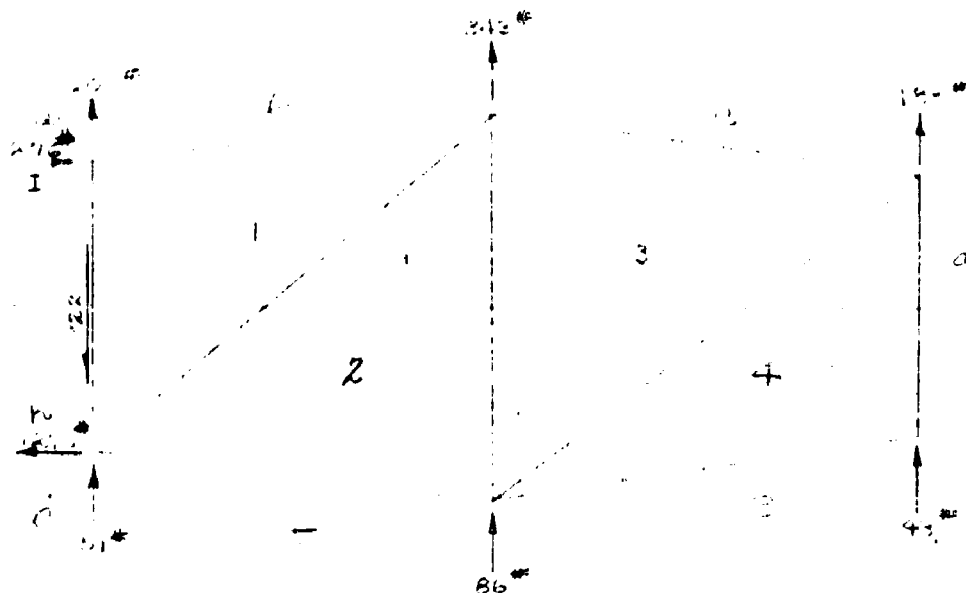
$$\text{SPARE COUNCIL} = \frac{128.0 \times 25.6 + 1276.0 \times 4}{10.4} = 1276$$

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FORT WORTH TEXAS

PAGE 71
REPORT NO. 12
MODEL 44-30
DATE 12-11-71

And I'm glad you're all here!

— *Journal of the American Medical Association*



Two 12.5 x 10

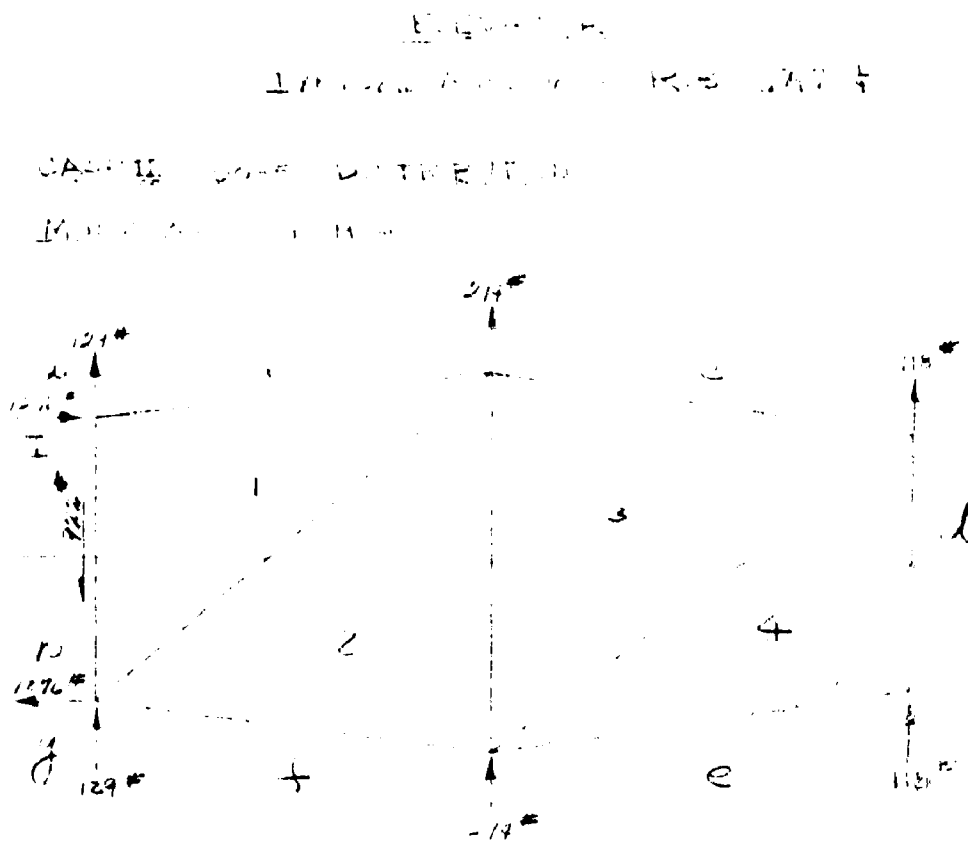
DATE	LOAD
2-1	-1250
1-2	+1325
2-2	-342
0-3	-205
3-4	+325
1-4	-49
0-4	0
1-2	+202
1-1	-870
1-1	+52

1944

ANALYSIS BY: [illegible]
 PREPARED BY: [illegible]
 CHECKED BY: ZINBERG
 REVISED BY:

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 FORT WORTH, TEXAS

PAGE 72
 REPORT NO. 52-1-10
 MODEL 45-10
 DATE 10-2-47



MEMBER	LOAD
1-1	- 1280
C-3	- 272
d-4	- 113
e-4	0
f-2	+ 275
h-1	- 945
I-1	- 30
1-2	+ 1315
2-3	- 440
3-4	+ 332

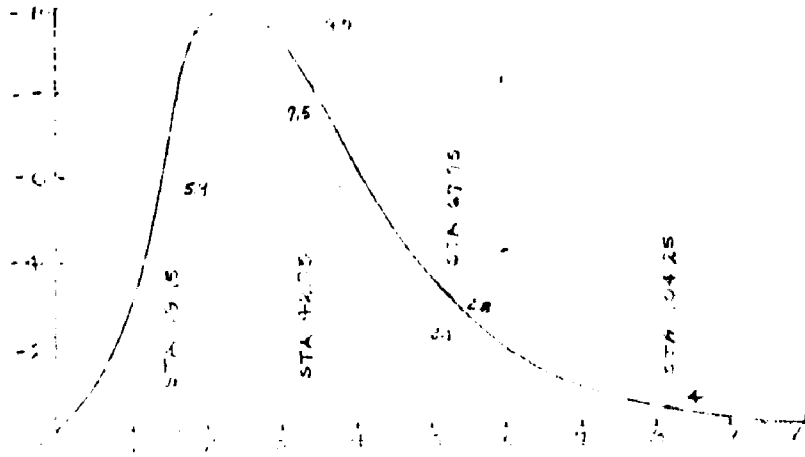
ANALYSIS
 PREPARED BY
 CHECKED BY ZINBEK'S
 REVISED BY

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PAGE 72
 REPORT NO.
 MODEL
 DATE

ELEVATIONS
IN FEET

X/2	R/R STAT.	W	W STAT.
0	0	0	0
50	622	50	1.2
100	1122	100	2.0
150	1722	150	2.7
200	2422	200	3.4
250	3122	250	4.1
300	3822	300	4.8
350	4522	350	5.5
400	5222	400	6.2
450	5922	450	6.9
500	6622	500	7.6
550	7322	550	8.3
600	8022	600	9.0
650	8722	650	9.7
700	9422	700	10.4
750	10122	750	11.1
800	10822	800	11.8



ANALYSIS OF STRESS
 PREPARED BY L. H. ZINER
 CHECKED BY ZINER
 REVISED BY

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 FORT WORTH TEXAS

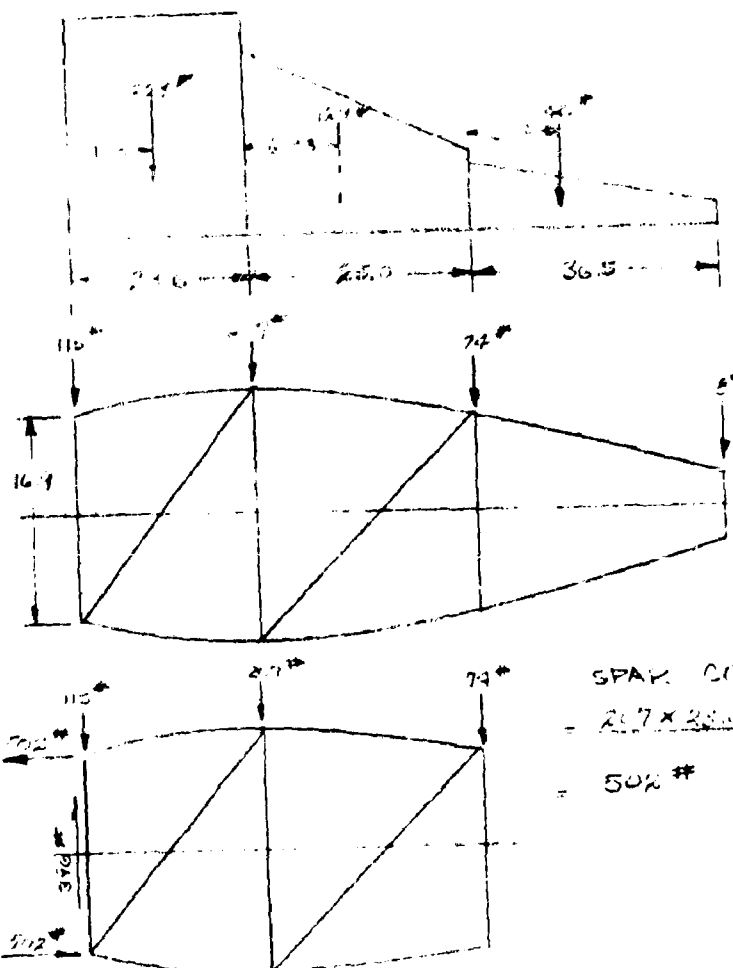
PAGE
 REPORT NO.
 MODEL
 DATE

71

ELEVATION

INTERIOR AIRCRAFT WING STA 705

THE WING IS SUBJECTED TO THE FOLLOWING LOADS
 AND STRESSES AT STATION 705. THE POINT LOADS
 ARE GIVEN BY THE FOLLOWING TABLE. THE
 DISTRIBUTION OF THE LOADS IS AS SHOWN
 IN THE FIGURE.



SPAR COUPLES

$$= \frac{21.7 \times 25.0 + 7.4 \times 48.6}{16.9}$$

$$= 502 \#$$

BECAUSE THE LOADS GIVEN ABOVE ARE SMALLER THAN THOSE
 GIVEN IN FIGURE 1, FOR 30 IN. TYP. 250, IT CAN BE ASSUMED
 THAT THE STRESS IN THE WING IS FWD BY THAT 1. NOT ONLY ALL
 THINGS WITH THE WING WILL BE FORTHWITH, BUT ALSO THE
 FORT IN THE WING.

ANALYSIS OF STRESS
 PREPARED BY J. H. HARRIS
 CHECKED BY J. H. HARRIS
 REVISED BY

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 FORT WORTH, TEXAS

PAGE 15
 REPORT NO. 1-252-2-11
 MODEL A-252
 DATE 1-17-44

CHORD MEMBER PER

NEW PER 1-17-44

$$I = \text{MAX. MOMENT} = 135 \text{ IN}^2 \quad S = 12.1 \text{ IN} \quad A = 14.15 \text{ IN}^2$$

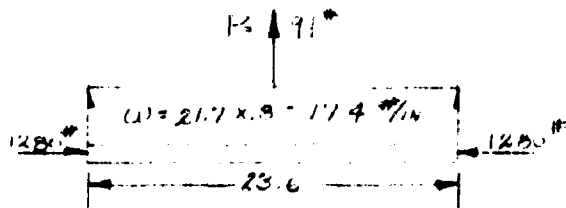
$$I = \text{MIN. MOMENT} = 12.1 \text{ IN}^2 \quad S = 12.1 \text{ IN} \quad A = 14.15 \text{ IN}^2$$

$$I = \text{AVERAGE} = 30.8 \text{ IN}^2$$

$$I = \text{AVERAGE OF PER} = 12.1 \text{ IN}^2 = 535 \text{ IN}^2$$

VERTICAL LOAD TO PRODUCE THIS MOMENT

$$P = \frac{535 \text{ IN}^2}{12.1 \text{ IN}} = 44.2 \text{ IN}^2$$



SECTION - PER 45-252 +
 INTERCOSTAL

$$F_b = 48000 \text{ PSI}$$

$$F_c = 30500 \text{ PSI}$$

$$J = 511$$

$$\frac{1}{J} = 1.95$$

$$J = \frac{12.1 \times 10^3 \times 12.1}{12.1} = 22.6$$

$$C_1 = \frac{w_f^2 (\cos \frac{L}{J} - 1)}{4 \sin \frac{L}{J}} + \frac{P_f}{J} \cos \frac{L}{J} \sec \frac{L}{J}$$

$$\cos \frac{L}{J} = 50154 \quad \sin \frac{L}{J} = .86411$$

$$\frac{L}{J} = .52 \quad \cos \frac{L}{J} = .86782 \quad \sec \frac{L}{J} = 1.152$$

$$C_1 = \frac{17.4 \times 511 (\cos \frac{L}{J} - 1)}{4 \sin \frac{L}{J}} + \frac{11 \times 22.6 \times 50154}{2 \times .86782}$$

$$= -4.515$$

ANALYSIS
 PREPARED BY
 CHECKED BY
 REVISED BY

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PAGE 76
 REPORT NO. 12-10-30
 MODEL A12-10
 DATE 1-1-47

TYPE OF ANALYSIS: PROBLEM 7-4

SUB PROBLEM 7-4

$$114 \times 511 - 91 \times 22.6 \times 31685$$

$$= -1101$$

$$f_{b1} = 0.11$$

$$= 3480$$

M IS MAX WHEN X = 1.0 IN

$$M = C_1 \sin \frac{\pi}{j} + C_2 \cos \frac{\pi}{j} + f_{b1}$$

$$= -4550 \times 41685 - 1721 \times 90702 + 3480$$

$$= -1101$$

$$\frac{x}{j} = .52$$

$$\sin \frac{\pi}{j} = .41685$$

$$\cos \frac{\pi}{j} = .90782$$

$$f_b = \frac{1101 \times 1.01}{.1058} = 23100 \text{ #/in}^2$$

$$f_c = \frac{128.5}{.14751} = 8680 \text{ #/in}^2$$

$$M.S. = \frac{1}{\frac{8680}{31500} + \frac{23100}{45000}} - 1$$

$$= +31$$

PAGE
REPORT NO : 2
MODEL
DATE

+ .17

ANALYSIS MODEL 1411
PREPARED BY R. CYRAN
CHECKED BY J. SINGH
REVISED BY

Consolidated Vultee Aircraft Corporation
FORT WORTH DIVISION
FORT WORTH TEXAS

PAGE
REPORT NO
MODEL
DATE

74
100-11-30
1-1-47
1-1-47

ELEVATOR TRIM AND SERVO TABS

The XR-36 tabs are the same as the E-36A tabs which are described in FRC-36-146 on pages 184 and 215.

The E-36A bending moments, shears and torsions are proportional to the tab loads. The XR-36 bending moments, shears and torsions were found by direct ratio from the respective tab loads. Points of minimum margins were rechecked and new margins of safety were computed.

ANALYSIS MODEL TAIL
 PREPARED BY LANZKEA
 CHECKED BY J. B. TO
 REVISED BY

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 FORT WORTH, TEXAS

PAGE 71
 REPORT NO. FZS-36-146P192
 MODEL XP-36
 DATE 10-26-42

ELEVATOR TRIM TAB

DESIGN LOADS

TRIM TAB LOAD (B-36) 2040* (FZS-36-146P192)

TRIM TAB LOAD (XB-36)

LOAD = .0012 V_b^2 (LIMIT) (C-1403-A, APP D)

$V_b = 311$ MPH $A = 11.92$ sq. ft.

LOAD = .0012 (311)² $\times 11.92$

= 2075*

ALL DIMENSIONS OF TRIM TAB REMAIN CONSTANT
 THEREFORE THE MOMENT AT THE CRITICAL POINT
 OF THE SPAR WILL BE RATIOED DIRECTLY AS
 THE LOAD

THE CRITICAL POINT ON THE SPAR OCCURS
 AT STA 390 (REF FZS-36-146P202)

$$M = 1751 \times \frac{2075}{2040} = 1782 \text{ " \#}$$

$$Y = 1.10 \text{ IN} \quad I = .128 \text{ IN}^4$$

$$f_b = \frac{1782 \times 11.92}{.128} = 15320 \text{ #/IN}^2$$

$$F_b = 15300 \text{ #/IN}^2 \text{ (REF FZS-36-146P202)}$$

$$M.S. = \frac{15000}{15300} - 1$$

$$= -0.013$$

ANALYSIS: NOSE TAIL
 PREPARED BY: LANCASH
 CHECKED BY: ELBERG
 REVISED BY: _____

Consolidated Vultee Aircraft Corporation
 FORT WORTH DIVISION
 FORT WORTH, TEXAS

PAGE: _____
 REPORT NO: FE-36-146
 MODEL: 44-36
 DATE: 10-10-47

EL VULTEE TAIL

MOON LOADS

STA 280 (WING TAIL)

$$I = 1411 \times \frac{2075}{2040} = 1321 \text{ #}$$

$$X_H = 16.76 \text{ IN} \quad R = 3.0 \text{ IN}$$

$$D.C.F.T. SHEAR = 219 \times \frac{2075}{2040} = 223 \text{ #}$$

$$\text{NET SPHR SHEAR} = \frac{1321}{16.76} + \frac{223}{3} = 165.4 \text{ #}$$

$$\text{WEB } t = .032 \text{ IN}$$

$$\frac{1}{t_s} = \frac{165.4}{.032} = 5175 \text{ #/IN}$$

$$F_s = 5510 \text{ #/IN} \quad (\text{FE-36-146})$$

$$M.S. = \frac{5510}{5175} - 1$$

$$= +0.08$$

STA 354.5 (NOSE SKIN CRITICAL)

$$\frac{1}{t} = 134 \times \frac{2075}{2040} = 141.2 \text{ #/IN}$$

$$\text{SKIN} = .025 \quad F_s = 14 \text{ MIN. AN-M-24 - NOSE}$$

$$\frac{1}{t_s} = \frac{141.2}{.025} = 5650 \text{ #/IN}$$

$$F_{ST} = \frac{KE}{(P/L)^{1/2} (Y/L)^{1/2}}$$

$$\frac{1}{t_s} = \frac{8 \times 6.5 \times 10^6}{\left(\frac{2.0}{1.75}\right)^{1/2} \left(\frac{1.75}{2.05}\right)^{1/2}} = 19,750 \text{ #/IN}$$

$$M.S. = \text{HIGH}$$

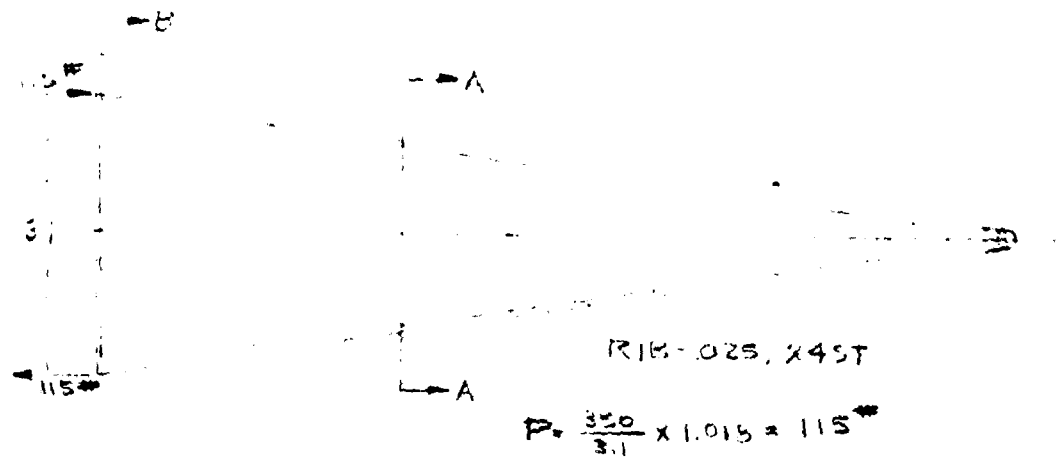
ANALYSIS HULL & TAIL
 PREPARED BY LAZZARI
 CHECKED BY ZIMMER
 REVISED BY _____

Consolidated Vultee Aircraft Corporation
 FORT WORTH DIVISION
 FORT WORTH, TEXAS

PAGE 81
 REPORT NO. FZS 36-240
 MODEL XE-36
 DATE 10-20-42

LEVATOR TRAIL TAB

ALGORS RB



SECTION A-A

FROM FZS-36-146

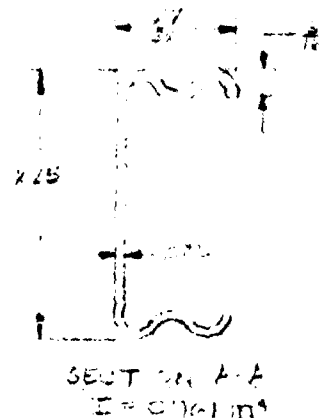
$$MOMENT = 118 \times \frac{2075}{2040}$$

$$M = 120 \text{ "}$$

$$f_c = \frac{120 \times 125}{0.761} = 1795 \text{ #/in}^2$$

$$F_c = 29,000 \text{ #/in}^2$$

M.S. - HIGH



SECTION B-B

FROM FZS 36-146

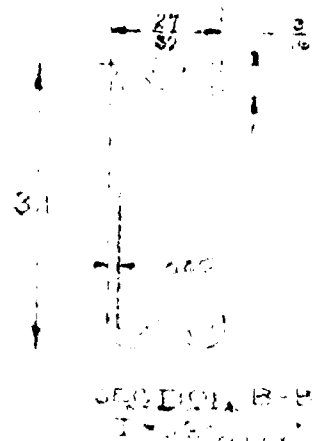
$$M = 350 \times \frac{2075}{2040}$$

$$M = 356 \text{ "}$$

$$f_c = \frac{356 \times 135}{.1310} = 4230 \text{ #/in}^2$$

$$F_c = 29,000 \text{ #/in}^2$$

M.S. - HIGH



ANALYSIS HYDRAULIC TAIL
PREPARED BY LANZARA
CHECKED BY ZUBERS
REVISED BY _____

Consolidated Vultee Aircraft Corporation
FORT WORTH DIVISION
FORT WORTH, TEXAS

PAGE _____
REPORT NO. 122-34246
MODEL XB-34
DATE 1-30-47

ELEVATOR TRIM TAB

AIRLOAD RIB

RIB CAP ATTACHMENT TO SPAR CAP IS
MADE BY TWO AN 426-B3 RIVETS

$$\text{LOAD} = 115 \text{ *}$$

$$\text{LOAD/RIVET} = \frac{115}{2} = 57.5 \text{ */RIV.}$$

$$\begin{aligned} \text{ALLOW RIVET LOAD} &= 0.25 \times 55000 \times 0.125 \\ &= 172 \text{ */RIV.} \end{aligned}$$

M.S. - HIGH

ANALYSIS 11-12-46 1A
PREPARED BY CONRAD
CHECKED BY ZIMMER
REVISED BY _____

Consolidated Valve Aircraft Corporation
FORT WORTH DIVISION
FORT WORTH, TEXAS

PAGE _____ 83
REPORT NO. 25-1-46
MODEL X-15
DATE 1-2-47

11-12-46
1A
SERVO TAB LOAD (R 30) = 2301 * (REF FZS-36-146 P222)
SERVO TAB LOAD (X 30) = 340 * (MOST AFFECTED)

ALL DIMENSIONS OF B-30 & XB-30 SERVO
TABS REMAIN CONSTANT, THEREFORE CRITICAL
POINTS ON THE SPAR FLANGES, NOSE SKIN,
& WEB WILL BE AFFECTED BY THE RATIO
OF THE MAX. XB-30 SERVO LOAD TO
THE B-30 DESIGN SERVO LOAD.

THE CRITICAL POINT ON THE SERVO
SPAR OCCURS AT STA. 192.625 (REF FZS-36-146 P224)

$$M = 414 \times \frac{340}{2301} = 4910 \text{ " #}$$

$$Y = 1.35 \text{ IN} \quad I = 1216 \text{ IN}^4$$

$$f = \frac{4910 \times 1.35}{1216} = 7490 \text{ #/IN}^2$$

$$F_c = 11,500 \text{ #/IN}^2 \text{ (REFER. FZS-36-146 P233)}$$

$$\begin{aligned} \text{M.S.} &= \frac{11,500}{7490} - 1 \\ &= \underline{+0.57} \end{aligned}$$

ANALYSIS ~~NUMERICAL~~ ~~WALL~~ ~~STIFF~~
 PREPARED BY ~~W. H. C. K.~~
 CHECKED BY ~~W. H. C. K.~~
 REVISED BY _____

Consolidated Vultee Aircraft Corporation
 FORT WORTH DIVISION
 FORT WORTH, TEXAS

PAGE _____
 REPORT NO. ~~F23-24~~ ~~246~~
 MODEL ~~XB-34~~
 DATE ~~4-30-47~~

STATION 192.625

NO. 1 SKIN

STATION 90

SKIN - 0.025 MAG FS-1H AN-M-29 COND. H

$$q = 77 \times \frac{3404}{2861} = 91.6 \text{ #/IN}$$

$$f_s = \frac{91.6}{0.25} = 3660 \text{ #/IN}^2$$

$$F_{ST} = \frac{KE}{\left(\frac{D}{L}\right)^{\frac{1}{2}} \left(\frac{1}{L}\right)^{\frac{1}{2}}} = \frac{.8 \times 6.5 \times 10^6}{\left(\frac{4.33}{0.25}\right)^{\frac{1}{2}} \left(\frac{4.25}{4.38}\right)^{\frac{1}{2}}}$$

ASSUME $K = .8$

$D = 4.33 \text{ IN}$

$L = 4.25 \text{ IN}$

$$F_{ST} = 7630 \text{ #/IN}^2$$

M.S. - LARGE

STATION 192.625

SKIN - 0.025 MAG FS-1H AN-M-29 COND. H

$$q = 117 \times \frac{3404}{2861} = 139 \text{ #/IN}$$

$$f_s = \frac{139}{0.25} = 5560 \text{ #/IN}^2$$

ASSUME $K = .8$

$D = 4 \text{ IN}$

$L = 2 \text{ IN}$

$$F_{ST} = \frac{.8 \times 6.5 \times 10^6}{\left(\frac{4}{0.25}\right)^{\frac{1}{2}} \left(\frac{3}{4}\right)^{\frac{1}{2}}} = 12,950 \text{ #/IN}^2$$

M.S. - HIGH

ANALYSIS HOKI TAIL
PREPARED BY LANZAKA
CHECKED BY SIVERRS
REVISED BY _____

Consolidated Vultee Aircraft Corporation
FORT WORTH DIVISION
FORT WORTH, TEXAS

PAGE _____
REPORT NO. F25-34-21
MODEL XB-34
DATE 1-30-41

ELEVATOR SERVO TAB

SPAK WEB

STATION 190.5

$$\frac{q}{t} = 146 \times \frac{3404}{2861} = 233 \text{ #/IN}$$

$$t = .040 \text{ IN}$$

$$f_s = \frac{233}{.040} = 5830 \text{ #/IN}$$

$$F_s = 6730 \text{ #/IN} \text{ (F25-34-146 P. 235)}$$

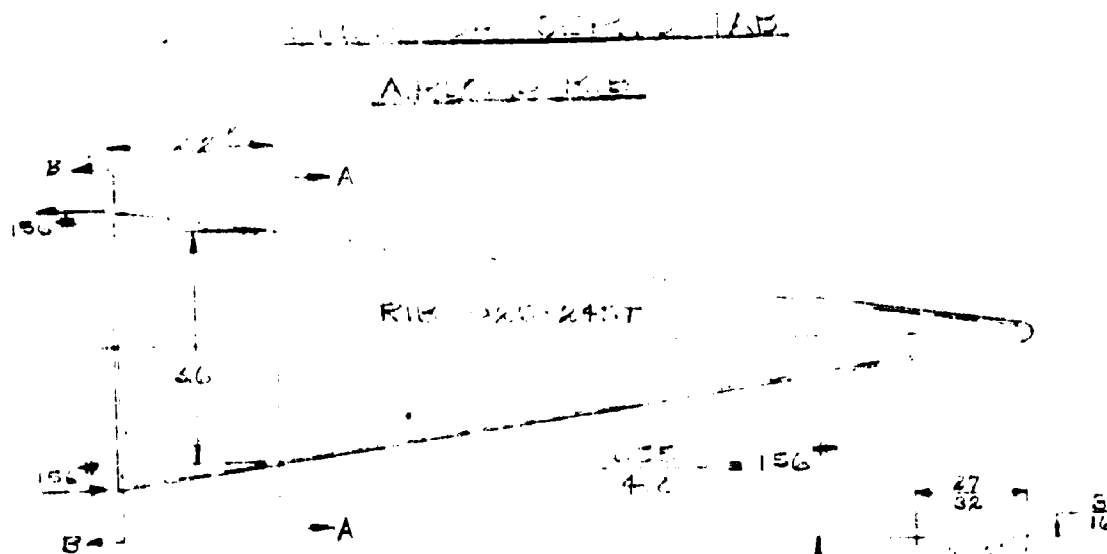
$$M.S. = \frac{6730}{5830} - 1$$

$$= +.15$$

ANALYSIS STRUCTURAL
 PREPARED BY W. L. G. W.
 CHECKED BY Z. H. G. W.
 REVISED BY

Consolidated Vultee Aircraft Corporation
 FORT WORTH DIVISION
 FORT WORTH, TEXAS

PAGE 963
 REPORT NO. FW-100-246
 MODEL X-15
 DATE 1-30-47



SECTION A-A

$$M = 330 \times \frac{3404}{2861} = 392 \text{ #}$$

$$\frac{M}{h} = \frac{392}{3.08} = 127 \text{ #}$$

$$f_c = \frac{127}{.0484} = 2630 \text{ #/in}^2$$

ALLOW. STRESS

$$f_c = 21000 \text{ #/in}^2 \text{ (FS 40-140)}$$

$$M_c = 10.1 \text{ #}$$

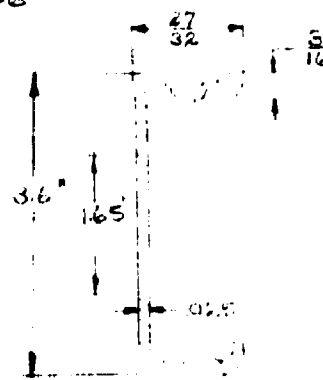
SECTION B-B

$$M = 350 \times \frac{3404}{2401} = 4850 \text{ #}$$

$$f_c = \frac{4850 \times 2.1}{.0627} = 3790 \text{ #/in}^2$$

$$f_c = 21000 \text{ #/in}^2$$

M.S. HIGH

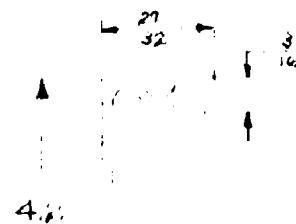


SECTION A-A

$$A = .0466 \text{ in}^2$$

$$I = .2374 \text{ in}^4$$

$$n = 3.05 \text{ in}$$



1.085

SECTION B-B

$$I = .2374 \text{ in}^4$$

ANALYSIS BY W. J. ZIMMER
PREPARED BY W. J. ZIMMER
CHECKED BY ZIMMER
REVISED BY _____

Consolidated Vultee Aircraft Corporation
FORT WORTH DIVISION
FORT WORTH, TEXAS

PAGE 37
REPORT NO. 2-2-40
MODEL AK-3
DATE 1-22-41

REPAIR OF RIVET JOINT

REPAIR OF RIVET

THE RIVET AT A JOINT TO REPAIR JOINT IS
MADE BY AL. 156-3 RIVETS

LOAD = 156 #

LOAD/RIVET = $\frac{156}{2} = 78 \text{ #/RIVET}$

RIVET ALLOW. = $500 \times 0.001 \times 1.00$
 $= 0.50 \text{ #/RIVET}$

M.C. - LARSEN

ANALYSIS 11-11-46
PREPARED BY W. L. LINDSEY
CHECKED BY ZIMMERMAN
REVISED BY _____

Consolidated Vultee Aircraft Corporation
FORT WORTH DIVISION
FORT WORTH, TEXAS

PAGE 1 57
REPORT NO. 12-1-46
MODEL AR-3
DATE 1-22-47

SEMI-SPRUE TAP

ANALYSIS

THE TAP AT A POINT TO BEAT CAP IS
MADE BY 21 AL-3-3 RIVETS

156" $\times$ 156"

156" / RIVET $\frac{156}{2} = 78$ #/RIVET

RIVET ALLOW = $25 \times 5000 \times 1.00$
 $= 1250000$

M.C. - LARGE

ANALYSIS Horiz. Tail
PREPARED BY R. QVORAK
CHECKED BY ZINBERG
REVISED BY

Consolidated Vultee Aircraft Corporation
FORT WORTH DIVISION
FORT WORTH, TEXAS

PAGE 55
REPORT NO FZS-36-246
MODEL XB-36
DATE 9-17-47

XB-36 STABILIZER

The XB-36 Stabilizer is the same as the B-36A Stabilizer which is analyzed in detail in Report No. FZS-36-146, Vol. II.

In this analysis no attempt is made to duplicate the entire B-36A Analysis (FZS-36-146, Vol. II) except for the loads which are determined in detail for all of the conditions investigated. The remaining portions of this analysis are covered by comparing the XB-36 loads to the B-36A loads and corresponding margins of safety. In places where the margins of safety are questionable a detailed investigation is made and new margins of safety computed.

The critical shear flows, shown on pages 365, were computed in the same manner and using the same section properties as in the "Cell Analysis" portion of FZS-36-146, pages 307 to 367.

UNIT PRESS - 189 PER NO. 57

REFERENCES

PERMANENT INCOME BALANCING CASE

THE

LIMIT PRESS. - 100 PSIA

100
PSIA

50 CHARGED

100
PSIA50
PSIA

100 PSIA CHARGE - 50 PSIA
 50 PSIA CHARGE - 100 PSIA

REFERENCE - PS

FIG. 21

100 PSIA
 50 PSIA
 100 PSIA

STABILIZED PRESSURE - 100
 PSIA - 50 PSIA - 100 PSIA

100 PSIA
 50 PSIA
 100 PSIA

of 1000



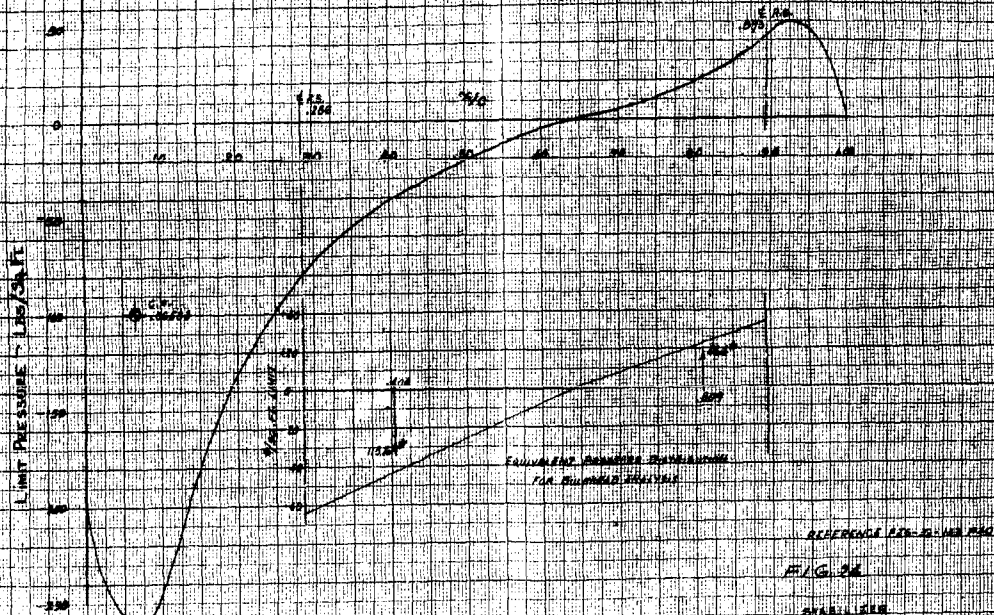


FIG. 5A

SCALE: 1 IN. = 100 FT.

DESIGNED BY	ENGINEERING DEPARTMENT	DATE	SEP 60
CHECKED BY	DESIGN SECTION	DATE	SEP 60
APPROVED BY	DESIGN SECTION	DATE	SEP 60
REVISIONS	REVISIONS	DATE	SEP 60

CONSOLIDATED VULTEX AIRCRAFT CORPORATION
FORT WORTH DIVISION FORT WORTH, TEXAS

STAIR WEP - ULTIMATE BENDING MOMENTS & SHEARS

PW 653 123 PADS 11-43

MOST AFT C.G. HIGH SPEED (L.A.A.)

1000

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CONSOLIDATED VULTEE AIRCRAFT CORPORATION

STABILIZER - ULTIMATE BENDING MOMENTS & TORSIONS

PAGE 76

TABLE 1A		TABLE 1B	
STATION	LOAD	STATION	LOAD
1	0	1	0
2	0	2	0
3	0	3	0
4	0	4	0
5	0	5	0
6	0	6	0
7	0	7	0
8	0	8	0
9	0	9	0
10	0	10	0
11	0	11	0
12	0	12	0
13	0	13	0
14	0	14	0
15	0	15	0
16	0	16	0
17	0	17	0
18	0	18	0
19	0	19	0
20	0	20	0
21	0	21	0
22	0	22	0
23	0	23	0
24	0	24	0
25	0	25	0
26	0	26	0
27	0	27	0
28	0	28	0
29	0	29	0
30	0	30	0
31	0	31	0
32	0	32	0
33	0	33	0
34	0	34	0
35	0	35	0
36	0	36	0
37	0	37	0
38	0	38	0
39	0	39	0
40	0	40	0
41	0	41	0
42	0	42	0
43	0	43	0
44	0	44	0
45	0	45	0
46	0	46	0
47	0	47	0
48	0	48	0
49	0	49	0
50	0	50	0

TABLE 1A: STABILIZER BENDING MOMENTS & TORSIONS

TABLE 1B: STABILIZER BENDING MOMENTS & TORSIONS

TABLE 1C: STABILIZER BENDING MOMENTS & TORSIONS

TABLE 1D: STABILIZER BENDING MOMENTS & TORSIONS

TABLE 1E: STABILIZER BENDING MOMENTS & TORSIONS

TABLE 1F: STABILIZER BENDING MOMENTS & TORSIONS

TABLE 1G: STABILIZER BENDING MOMENTS & TORSIONS

TABLE 1H: STABILIZER BENDING MOMENTS & TORSIONS

TABLE 1I: STABILIZER BENDING MOMENTS & TORSIONS

TABLE 1J: STABILIZER BENDING MOMENTS & TORSIONS

TABLE 1K: STABILIZER BENDING MOMENTS & TORSIONS

TABLE 1L: STABILIZER BENDING MOMENTS & TORSIONS

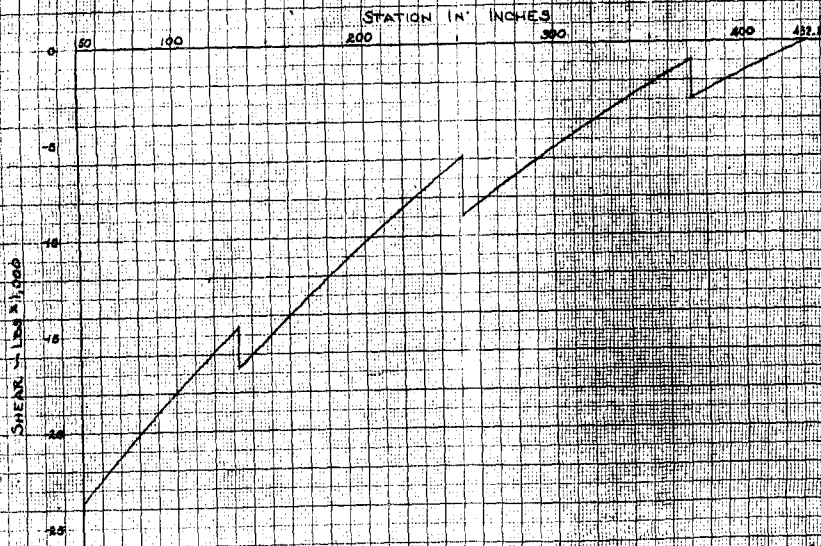


FIG. 22

WEST PUG. E.G. U. A. R. 10000 P.

COLLECTION BY	STATION IN INCHES	STABILIZER ULTIMATE SHEAR	FEET IN INCHES
DATE	10000	BALANCE CONDITION	10000
REMARKS	STABILIZER ULTIMATE SHEAR		
	BALANCE CONDITION		
	10000		

XD-56

STATION IN INCHES

STRESS IN PSI

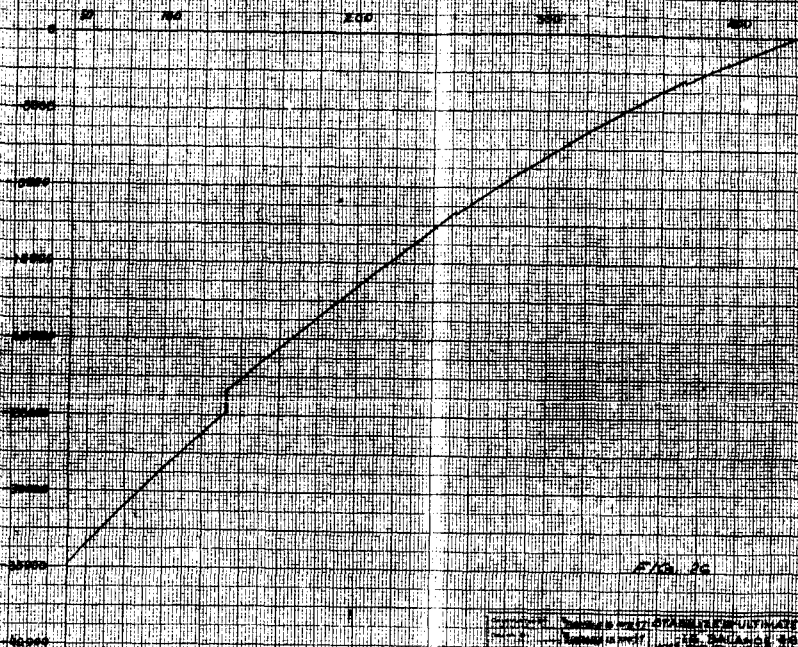


FIG. 10

PROJECT	STRESS TESTS OF STAINLESS STEEL	DATE	1954-10-15
DESIGNED BY	W. L. SALAS	TESTED BY	W. L. SALAS
TESTED BY	W. L. SALAS	APPROVED BY	W. L. SALAS
REVISIONS	1.0	DATE	1954-10-15

[illegible]

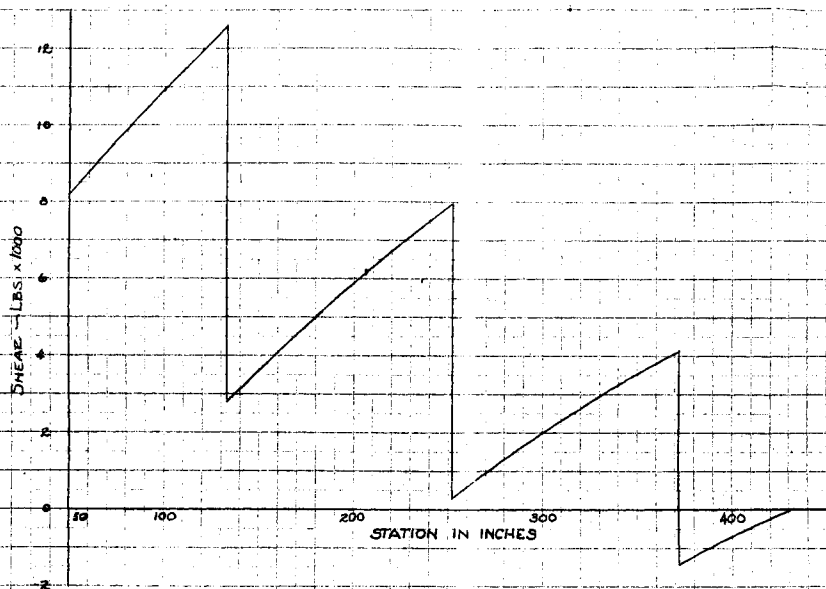


FIG. 2B

MAXIMUM FLAPERT STABILIZER-ULTIMATE SHEAR
 MAXIMUM FLAPERT MOST AFT C.G. - HI SPEED
 ZINCORE

S. LONG
 FZS-36-246
 MODEL
 XD-36

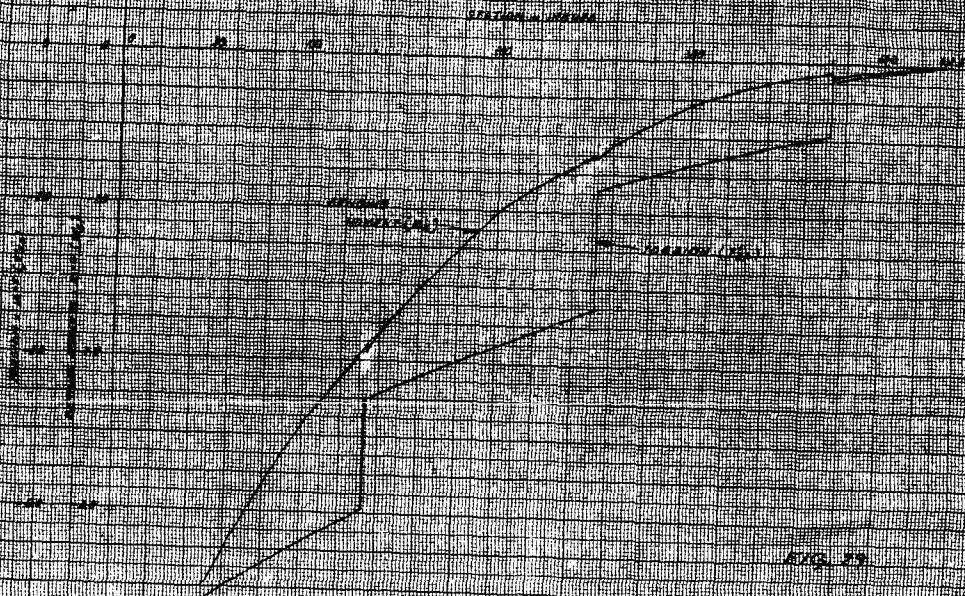
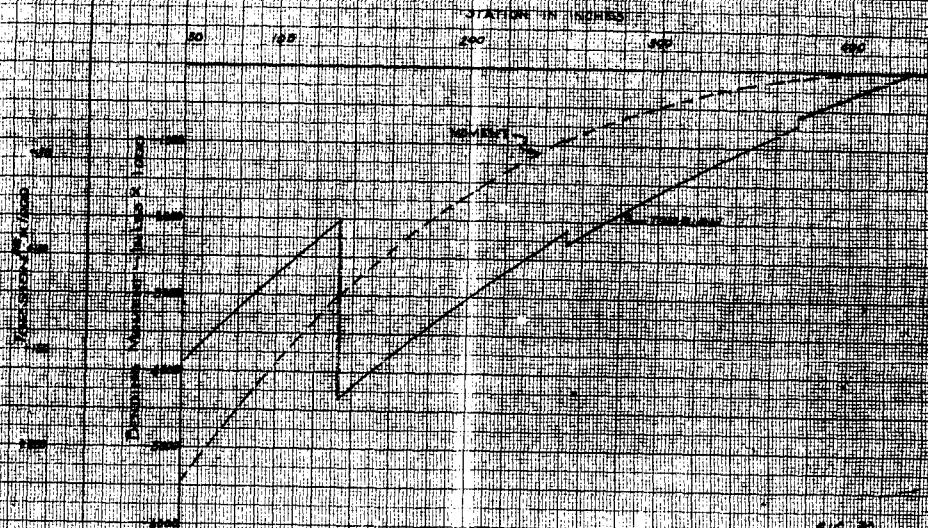


FIG. 99

STATION 1
STATION 2
STATION 3

STATION 1
STATION 2
STATION 3

STATION 1
STATION 2
STATION 3



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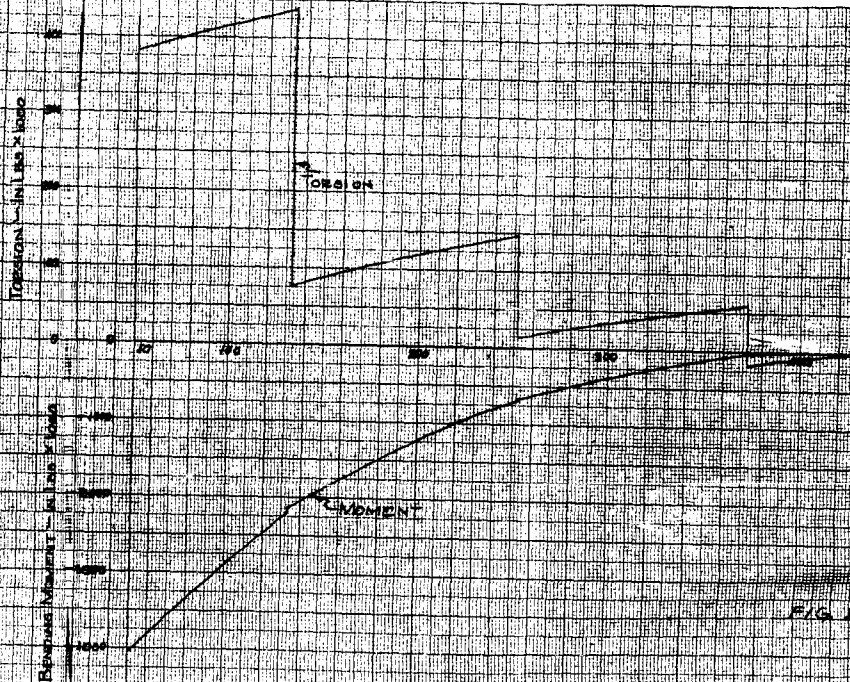


FIG. 11

Project No.	101-101	Design No.	101-101
Contract No.	101-101	Drawn By	101-101
Checked By	101-101	Reviewed By	101-101
Approved By	101-101	Scale	101-101

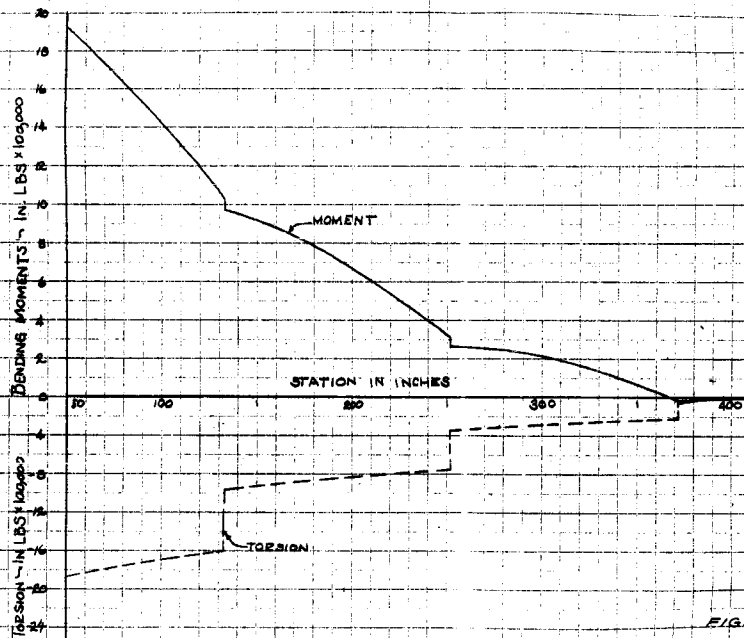


FIG. 32

THOMAS TAPER STABILIZER BENDING MOMENTS
 THOMAS TAPER STABILIZER TORSIONS-MOST AFT CG-M.S.
 FZS-36-246
 XD-36

ANALYSIS HORIZ. TAIL
 PREPARED BY BEARD
 CHECKED BY ZIMBERG
 REVISED BY _____

Consolidated Vultee Aircraft Corporation
 FORT WORTH DIVISION
 FORT WORTH, TEXAS

PAGE 103
 REPORT NO. E73-36-246
 MODEL XB-36
 DATE 3-25-48

STABILIZER STRINGERS TABLE 14
MAXIMUM POSITIVE AND NEGATIVE BENDING
MOMENTS, TOGETHER WITH CRITICAL STRINGER
MARGINS OF SAFETY, FOR B-36A AND XB-36 STABILIZER

STATION	B-36A				XB-36			
	M _x	COND.	CRITICAL STRINGER M.S.	REF. PAGE E73-36-146	M _x	COND.	REF. PAGE No.	CRITICAL STRINGER M.S.
50	-4,950,000	DES. G.W. HIGH SPEED	+ .81	327	-5,475,000	IG. BAL. GUST	100	+ .63
	+3,240,000	MOST AFT C.G. H.A.A.	+1.53	330	+1,930,000	MOST AFT C.G. HI-SPEED	102	HIGH
90	-3,820,000	DES. G.W. HIGH SPEED	+ .98	333	-4,200,000	IG. BAL. GUST	100	+ .80
	+2,500,000	MOST AFT C.G. H.A.A.	HIGH	336	+1,530,000	MOST AFT C.G. HI-SPEED	102	HIGH
133	-2,750,000	IG. BAL. GUST	+ .70	339	-3,010,000	IG. BAL. GUST	100	+ .56
	+1,762,900	MOST AFT C.G. H.A.A.	HIGH	342	+1,037,000	MOST AFT C.G. HI-SPEED	102	HIGH
204	-1,328,000	IG. BAL. GUST	+ .52	345	-1,600,000	IG. BAL. GUST	100	+ .74
	+ 960,000	MOST AFT C.G. H.A.A.	+ 1.20	348	+ 640,000	MOST AFT C.G. HI-SPEED	102	HIGH
252	- 862,400	IG. BAL. GUST	HIGH	351	- 938,000	IG. BAL. GUST	100	+ .90
	+ 538,800	MOST AFT C.G. HI-SPEED	HIGH	354	+ 305,000	MOST AFT C.G. HI-SPEED	102	HIGH
300	- 436,400	D.G. WT. HIGH SPEED	+1.44	357	- 472,000	IG. BAL. GUST	100	+1.26
	+ 289,900	MOST AFT C.G. H.A.A.	HIGH	360	+ 210,000	MOST AFT C.G. HI-SPEED	102	HIGH
372	- 80,000	IG. BAL. GUST	HIGH	363	- 90,000	IG. BAL. GUST	100	HIGH
	+ 35,500	MOST AFT C.G. H.A.A.	HIGH	366	—	—		

ANALYSIS HORIZ. TAIL
 PREPARED BY BEARD
 CHECKED BY ZINBERG
 REVISED BY _____

Consolidated Vultee Aircraft Corporation
 FORT WORTH DIVISION
 FORT WORTH, TEXAS

PAGE 104
 REPORT NO. FZS-36-246
 MODEL XB-36
 DATE 3-25-48

STABILIZER SKIN PANELS

TABLE IS

COMPARISON OF B-36A AND XB-36 CRITICAL PANEL SHEAR FLOWS AND MARGINS OF SAFETY

(REF. FZS-36-146 P. 369)

STA.	CRIT. PANEL	PANEL GAUGE 24ST 36	F_s (P.S.I.)	CRIT. q %	B-36A		XB-36		
					f_s (P.S.I.)	M.S.	CRIT. q %	f_s (P.S.I.)	M.S.
50	W ₁₅	.051	30,750	418	8,200	+2.75	-607	11,910	+1.58
	W ₉	.040	30,400	-402	10,070	+2.02	-458	11,430	+1.66
	W ₁	.051	30,750	418	8,200	+2.75	-612	12,000	+1.56
	W ₂	.040	29,950	-400	10,000	+1.95	-457	11,430	+1.62
	W _{2a}	.040	30,400	-338	8,450	+2.59	-479	12,000	+1.53
90	W ₁₅	.051	30,800	457	8,960	+2.44	-660	12,930	+1.38
	W ₁₀	.032	30,300	-333	10,400	+1.92	-469	14,650	+1.07
	W ₁	.051	31,050	455	8,920	+2.48	-666	13,080	+1.37
	W ₂	.032	30,400	-373	11,660	+1.61	-436	13,640	+1.23
133	W ₁₅	.051	30,050	453	8,880	+2.28	-764	14,950	+1.01
	W ₉	.032	30,600	-322	10,060	+2.04	-472	14,750	+1.07
	W ₁	.051	30,700	446	8,750	+2.46	-774	15,180	+1.99
204	W ₉	.025	29,950	-290	11,600	+1.56	-343	13,720	+1.18
	W ₁	.025	30,000	-289	11,560	+1.60	-503	20,100	+ .49
252	W ₁₅	.025	29,150	-322	12,900	+1.26	-589	23,500	+ .24
	W ₁	.025	29,400	-333	13,300	+1.21	-602	24,100	+ .22
300	W ₉	.020	29,100	-182	9,100	+2.20	-391	19,550	+ .49
	W ₉	.020	29,100	-181	9,050	+2.20	-389	19,950	+ .46
	W ₁	.020	29,100	-155	7,750	HIGH	-447	22,350	+ .30
372	W ₁₅	.020	28,700	-198	9,900	+1.90	-375	18,750	+ .53
	W ₁	.020	28,700	-200	10,000	+1.87	-380	19,000	+ .51

ANALYSIS HORIZ. TAIL
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 FORT WORTH, TEXAS

PAGE 105
 REPORT NO. FZS-36-246
 MODEL XB-36
 DATE 3-26-48

STABILIZER SPAR WEBS

TABLE 16

FRONT SPAR WEB

STA.	t	CRITICAL q #/IN.	f _s (p.s.i.)	τ_u REF FZS-36-146 P. 272	M.S.
50	.040	-483	12,070	25,900	+1.15
90	.040	-420	10,500	25,100	+1.39
133	.040	-435	10,880	25,700	+1.36
204	.032	-359	11,220	25,660	+1.28
252	.025	-299	11,970	26,700	+1.23
300	.025	-378	15,130	25,150	+ .66
372	.020	-172	8,600	25,400	+1.96

REAR SPAR WEB

STA.	t	CRITICAL q #/IN.	f _s (p.s.i.)	τ_u FZS-36-146 P. 274	M.S.
50	.040	-633	15,810	28,050	+ .77
90	.040	-704	17,600	26,400	+ .50
133	.040	-840	21,000	26,900	+ .28
204	.025	-533	21,300	27,720	+ .30
252	.025	-657	26,300	28,850	+ .10
300	.020	-464	23,200	24,850	+ .07
372	.020	-458	22,900	26,350	+ .15

ANALYSIS HORIZONTAL
PREPARED BY R. DIORRA
CHECKED BY ZINBERG
REVISED BY

Consolidated Vultee Aircraft Corporation

FORT WORTH DIVISION
FORT WORTH, TEXAS

PAGE 106
REPORT NO. FZS-36-256
MODEL XB 36
DATE 2-10-47

COMPARISON OF B36A & XB36 MAXIMUM
ELEVATOR HINGE REACT.

STATION	XB 36 ⁺	B36A [*]
50	-2402	-1371
133	-9798	-5517
252	-7648	-4071
372	-5542	-2881

* REF. FZS-36-146 P. 53

⁺ MOST AFT C.G. HIGH SPEED

NOTE: NEG. SIGN INDICATES DOWN REACT.

THE HIGHEST PERCENTAGE INCREASE IS AT STA. 252. A NEW STRESS DIAGRAM IS DRAWN, AND MEMBERS CHECKED FOR THIS BULKHEAD.

FOR STA. 133 AND 372, CRITICAL MEMBERS ARE COMPARED WITH B36A LOADS, AND MINIMUM MARGINS SHOWN ON P. 112.

ANALYSIS HORIZ. TAIL
 PREPARED BY R. DVORAK
 CHECKED BY ZINBERG
 REVISED BY

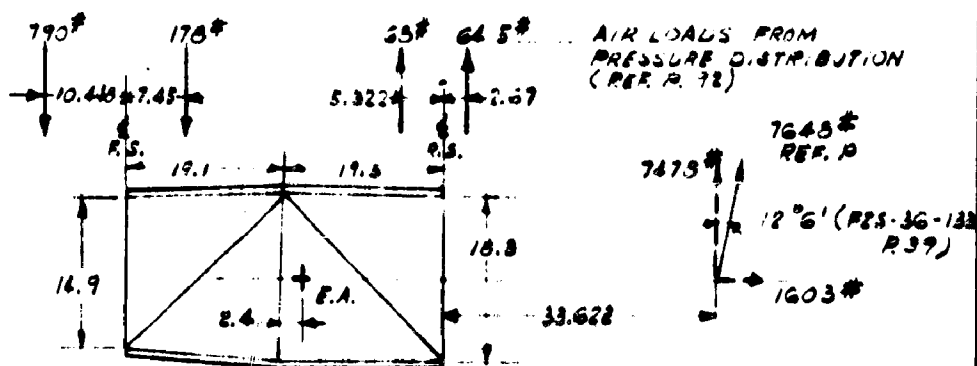
Consolidated Vultee Aircraft Corporation
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 FORT WORTH, TEXAS

PAGE 107
 REPORT NO. FZS-36-246
 MODEL XB-36
 DATE 9.30.47

STABILIZER BULKHEAD

STA. 252

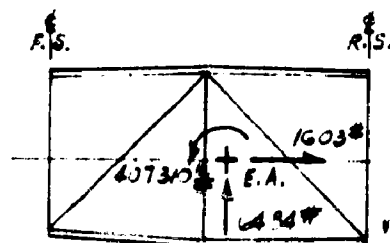
CONDITION:- MUST AFT C.G. HIGH SPEED



APPLIED BULKHEAD LOADS

NOTE:

MOMENT OF LOAD END. OF R.S. IS APPLIED AS A COUPLE AT R.S.
 MOMENT OF LOADS AFT. OF R.S. IS APPLIED AS A COUPLE AT R.S.
 BULKHEAD SPACING 24"
 2x BOX AREA = 1633.3 SQ. IN.
 CRUSHING LOADS ARE NEGLIGIBLE



$\Sigma M - V \text{ \& } H$ ABOUT E.A.

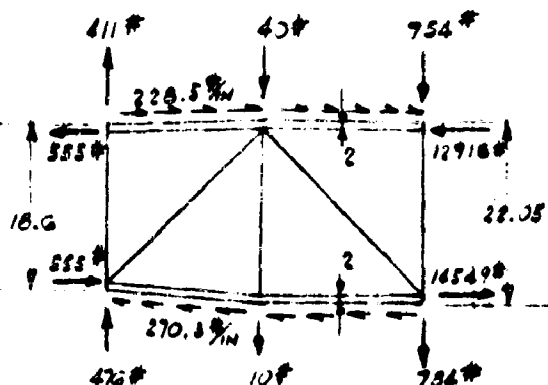
CHORD SHEAR IS REACTED BY UPPER & LOWER SURFACE SKINS
 VERTICAL SHEAR IS DEAMED TO FRONT & REAR SPANS
 TORSION IS REACTED AS A RUNNING SHEAR AROUND THE BOX

ANALYSIS *HORIZ. TAIL*
 PREPARED BY *R. DVORAK*
 CHECKED BY *ZINBERG*
 REVISED BY

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 FORT WORTH, TEXAS

PAGE *108*
 REPORT NO. *FZS-33-246*
 MODEL *XB-36*
 DATE *10-1-47*

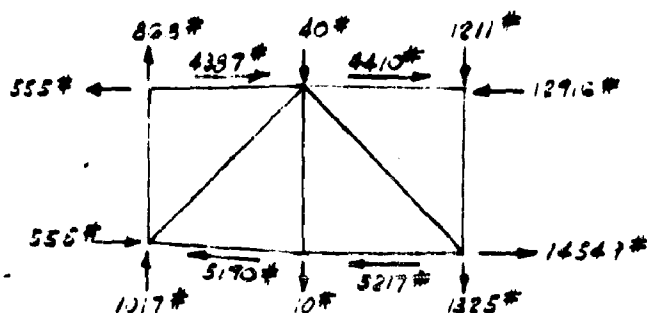
STABILIZER BULKHEAD STA. 252



APPLIED LOADS PLUS REACTIONS

NOTE:

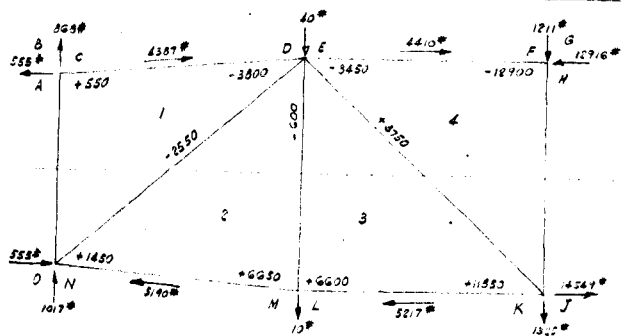
INTERSPAR AIR LOAD DISTRIBUTION 30-20
 UPPER AND LOWER SURFACE REACTIONS ARE ON SKIN LINE



APPLIED LOADS PLUS REACTIONS

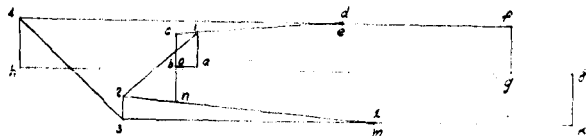
NOTE:

SKIN SHEAR FLOW TRANSFERRED TO C.G. OF UPPER & LOWER
 CHORD MEMBERS



TRUSS LAYOUT

SCALE 1" = 6"



STRESS DIAGRAM

SCALE 1" = 2000#

FIG. 33

DESIGNED BY	R. D. BARN	STABILIZER BLKND. STA. 882	DATE	DEC 1946
CHECKED BY	R. D. BARN	MOPT. ART. C.G. HIGH SPEED	FIG. NO.	FES-36-246
APPROVED BY	R. D. BARN		SCALE	AS SHOWN
				AS SHOWN

ANALYSIS MOD. 8. 7416
 PREPARED BY P. J. ORAK
 CHECKED BY ZINBERG
 REVISED BY

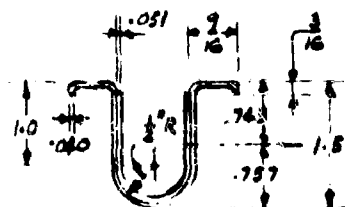
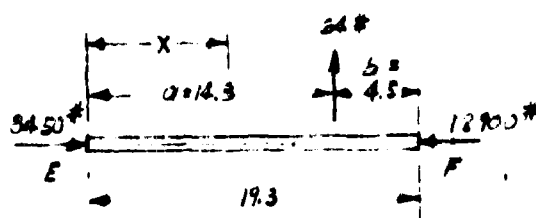
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 FORT WORTH, TEXAS

PAGE 110
 REPORT NO. 525-36-246
 MODEL X0-35
 DATE 10-2-47

STABILIZER BULKHEAD

STA. 552

CHECK OF UPPER CHORD MEMBER E-F



$$f = \sqrt{\frac{E I}{P}}$$

$$\text{LET } P = 5450 + 2900 = 10675 \text{#}$$

$$f = 9.9$$

MOMENT IS MAX. WHEN $x = 13.8$

$$\text{WHEN } x < a \quad C_1 = -\frac{W}{2} \frac{\sin \frac{x}{f}}{\sin \frac{a}{f}} = -388$$

$$M = C_1 \sin \frac{x}{f}$$

$$M = -388 \text{#}$$

$$\text{SECT VS } f = \frac{388 \times .757}{.0799} = 2690 \text{ P.S.I.}$$

$$\text{COLUMN } f_c = \frac{10675}{.3453} = 3092 \text{ P.S.I.}$$

$$r_1 = \frac{.680}{62700} = .0108 \quad r_2 = \frac{31000}{46900} = .66$$

$$U.S. = \frac{1}{r_1 + r_2} = 1$$

$$= \frac{1}{.0108 + .66} = 1.42$$

$$\begin{aligned} A &= .3453 \text{ SQ. IN.} \\ I_{xx} &= .0799 \text{ IN}^4 \\ P &= .632 \text{ IN} \\ L/P &= 40.0 \\ F_{CR} &= 62000 \text{ P.S.I.} \\ F_C &= 46900 \text{ P.S.I.} \end{aligned}$$

REFER. EPS-36-146
 P488, 483

$$\begin{aligned} \sin \frac{b}{f} &= .488 \\ \sin \frac{a}{f} &= .814 \\ \sin \frac{x}{f} &= 1.0 \end{aligned}$$

ANALYSIS, HORIS. TAIL
PREPARED BY R. DYDRAK
CHECKED BY ZINBERG
REVISED BY

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FORT WORTH DIVISION
FORT WORTH, TEXAS

PAGE 111
REPORT NO. 23-36-246
MODEL X836
DATE 10-3-47

STABILIZER SULAHEAD

STA. 250

CHECK OF FWD. DIAGONAL 1-2

LOAD = -2550* (REF. P)

$A = .1710 \text{ IN.}$
 $F_c = 19200 \text{ P.S.I.}$ REF. 23-36-146 P432

$$f_c = \frac{2550}{.171} = 14900 \text{ P.S.I.}$$

$$M.S. = \frac{19200}{14900} - 1 = \text{-----} +.22$$

ANALYSIS HOR. TAIL
PREPARED BY BEARD
CHECKED BY 2/1/55 RCG
REVISED BY _____

Consolidated Vultee Aircraft Corporation
FORT WORTH DIVISION
FORT WORTH, TEXAS

PAGE 113
REPORT NO. 525-36-206
MODEL XB-36
DATE 4-6-48

STAB BULK HEAD STA. 133

B-36A CRITICAL HINGE LD. = 5517[#] † (REF F25-36-146 P. 414)
AFT C.G. HIGH SPEED COND.

THE CRITICAL TRUSS MEMBER FOR THIS CONDITION
IS MEMBER "1-2" M.S. = +1.88 (F25-36-146 P. 414)

XB-36 CRITICAL HINGE LD. = 9798[#] †

ASSUMING INTERNAL STRESSES TO VARY
DIRECTLY AS HINGE LOAD

LOAD IN TRUSS MEMBER "1-2" = $1780 \times \frac{9798}{5517} = 3,160^{\#}$

$$f_c = \frac{3160}{.2032} = 15,420 \text{ p.s.i.} \quad F_c = 25,000 \text{ p.s.i.}$$

$$M.S. = \frac{25,000}{15,400} - 1 = \underline{+.62}$$

STAB BULK HEAD STA. 372

B-36A AFT C.G. HIGH-SPEED
CRITICAL MEMBER IS "4-D"

CRUSHING LOAD = 4420[#] COMP. (F25-36-146 P. 458)
HINGE LOAD = 2881[#] † (F25-36-146 P. 53)

XB-36

CRITICAL HINGE LOAD = 5542[#] † (AFT C.G. - H.I. - SPEED)
MEMBER LD = $\frac{5542 \times 4420}{2881} = 8,500^{\#}$ COMP.

$$f_c = \frac{8500}{.2742} = 31,000 \text{ p.s.i.} \quad F_c = 55,500 \text{ p.s.i.}$$

$$M.S. = \frac{55,500}{31,000} - 1 = \underline{+.79}$$

CRITICAL COMBINED AXIAL + BENDING STRESS

$$f_c = 14,070 \times \frac{5542}{2881} = 27,000 \text{ p.s.i.}, \quad F_c = 49,800 \text{ p.s.i.}$$

$$M.S. = \frac{49,800}{27,000} - 1 = \underline{+.84}$$

ANALYSIS **Horiz. Tail**
 PREPARED BY **W. H. R. D.**
 CHECKED BY **Z. J. S. C.**
 REVISED BY

Consolidated Vultee Aircraft Corporation
 FORT WORTH DIVISION
 FORT WORTH, TEXAS

PAGE **113**
 REPORT NO **FZS-36-246**
 MODEL **XB-36**
 DATE **4-6-48**

**TABLE OF MINIMUM MARGINS
 OF
 SAFETY**

	Margins of Safety	Page No.
<u>Elevator Spar</u>		
Upper Flange Sta. 107	+ .32	49
Lower Flange Sta. 119	- .016	49
Upper Flange Sta. 147	- .006	49
Lower Flange Sta. 147	+ .10	49
Lower Flange Sta. 202	+ .018	49
Upper Flange Sta. 266	+ .06	49
Lower Flange Sta. 314	+ .06	49
Upper Flange Sta. 358	+ .06	49
Web Sta. 147	+ .048	51
Flange Rivets Sta. 145 - 151	- .03	52
Web Sta. 266	+ .12	53
Flange Rivets Sta. 264 - 270	+ .05	54
Elevator Tip Spar Flanges	+ .06	60
<u>Elevator Cut-Out Rib Sta. 252</u>		
Lower Flange	+ .025	64
Upper Flange	+ .01	65
<u>Elevator Air Id. Rib Sta. 70 1/4</u>		
Chord Member b-1	+ .31	76
Vert. Member 2-3	+ .17	77
<u>Elevator Trim Tab</u>		
Spar Flanges Sta. 390	+ .018	79
Web Sta. 280	+ .08	80
Elevator Servo Tab Spar Web Sta. 190.5	+ .15	85
<u>Stabilizer Stringers</u>		
Sta. 50	+ .63	103
Sta. 90	+ .80	103
Sta. 133	+ .56	103
Sta. 204	+ .74	103
Sta. 252	+ .90	103
Sta. 300	+ 1.26	103
Sta. 372	High	103
<u>Stabilizer Skin Panels</u>		
Sta. 204	+ .49	104
Sta. 252	+ .22	104
Sta. 300	+ .30	104
Sta. 372	+ .51	104

ANALYSIS Horiz. Tail
PREPARED BY B5020
CHECKED BY
REVISED BY

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FORT WORTH DIVISION
FORT WORTH, TEXAS

PAGE 114
REPORT NO. PCS-36-246
MODEL XR-36
DATE 4-6-48

TABLE OF MINIMUM MARGINS
OF
SAFETY (CONT'D)

	<u>Margins of Safety</u>	<u>Page No.</u>
<u>Stabilizer Spar Webs</u>		
Front Spar Sta. 300	+ .66	105
Rear Spar Sta. 252	+ .10	105
Rear Spar Sta. 300	+ .07	105
Rear Spar Sta. 372	+ .15	105
<u>Stabilizer Hinge Bulkheads</u>		
Sta. 133 Fwd. Diagonal (1-2)	+ .62	112
Sta. 252 Upper Chord (E-F)	+ .42	110
Sta. 252 Fwd. Diagonal (1-2)	+ .22	111

REEL - C

2403

A.T.I.

53460

TITLE: Stress Analysis of Horizontal Tail Surfaces - Model XB-36

AUTHOR(S) : Dvorak, R.; Kosiak, W.; Lanzara, A. and others
ORIG. AGENCY : Consolidated Vultee Aircraft Corp., Fort Worth Division, Tex.
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DATE	DOC. CLASS.	COUNTRY	LANGUAGE	PAGES	ILLUSTRATIONS
Dec '47	Unclass.	U.S.	English	119	tables, diagrs, graphs

ABSTRACT:

A stress analysis is made of the horizontal tail surfaces of the XB-36 bomber. This analysis covers stabilizer and elevator loads, elevator and tab (servo and trim), and stabilizer. Results of the analysis are shown in tables, diagrams, graphs, and computations. The minimum margins of safety are included wherever practical.

DISTRIBUTION: Copies of this report obtainable from CADO.

(1)

DIVISION: Structures (7)

SECTION: Stress Analysis of Specific Aircraft (6)

SUBJECT HEADINGS: Control surfaces - Stress analysis
(25899.4); XB-36 (99409)

ATI SHEET NO.: R-7-6-53

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AIR TECHNICAL INDEX

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